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1954 CENSUS OF MANUFACTURES

MATERIALS CONSUMED BY SPECIALIZED ESTABLISHMENTS IN SELECTED INDUSTRIES

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MATERIALS CONSUMED BY SPECIALIZED ESTABLISHMENTS IN SELECTED INDUSTRIES



1954 Census of Manufactures

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1954 CENSUS OF MANUFACTURES REPORTS

INDUSTRY BULLETINS—Each bulletin contains introductory text and data for groups of related manufacturing industries, showing for each industry: 1954 statistics on detailed product shipments and materials consumption in terms of quantity and value, cost of fuels and electric energy, value added by manufacture, employment, payrolls, man-hours, inventories, new capital expenditures, horsepower of power equipment, and number of manufacturing establishments, with historical comparisons. Value of shipments, cost of materials, capital expenditures, and employment and payroll data are shown for each industry by geographic region and State. Number of employees, value added by manufacture, and number of establishments are shown by size class of establishment within industry. Data are provided on selected measures for specialized product plants.

STATE BULLETINS—Each bulletin contains introductory text and data for each State, showing for the State: 1954 statistics on value of shipments, value added by manufacture, employment, payrolls, man-hours, new capital expenditures, and number of manufacturing establishments for important industries and industry groups, with historical comparisons. For the State's important metropolitan areas and industrial counties, similar data are shown by industry group. Totals for all manufacturing industries are shown for the above statistics (except value of shipments) for all counties, standard metropolitan areas, and cities with 10,000 or more population. The number of establishments in each major industry group are presented by size of establishment within county.

SUBJECT BULLETINS—Each bulletin contains introductory text and detailed statistics for an individual subject, such as: Employment, payrolls, and man-hours; size of establishments; inventories; new capital expenditures; horsepower of power equipment; fuels and electric energy; industrial water use; important materials consumed.

CENSUS VOLUMES—The Industry, State, and Subject bulletins described above will be consolidated and issued as three separate bound volumes, together with full explanatory texts and technical appendixes. In addition, there will be a general summary chapter in all three volumes, summary statistics chapters for major industry groups in the Industry volume, and summary statistics chapters for geographic divisions in the Area volume.

SUGGESTED IDENTIFICATION

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INTRODUCTION

OUTLINE

- 1. Description of Report
- 2. Definition of Manufacturing Industries
- 3. Definition of Establishment
- Industry Classification of Establishment
- Cost of Materials, etc., Consumed 5.
- Individual Materials Consumed 6
- Value of Shipments
- Value of Shipments
 Plant Specialization Data

1. Description of Report

This report presents materials consumption data for specialized establishments in the metal product and chemical areas of the manufacturing economy. The data were derived from a special tabulation of the 1954 Census of Manufactures which was compiled by the Bureau of the Census for the Business and Defense Services Administration.

In previous Census publications, detailed materials consumed data were, with minor exceptions, shown only at the total industry level. This publication is part of the program, begun in the 1954 Census of Manufactures, of showing data for establishments by degree of specialization in product classes and all primary products of each industry. Specialized establishments are those whose shipments of a single product class represent 90 percent or more of the total products shipped by the establishment or whose shipments of all primary products (products primary to the industry in which the establishment is classified) represent 90 percent or more of all product shipments of the establishment (see section 8 of this introduction).

The material requirements within an industry may vary widely from establishment to establishment. Where such variations occur, one of the important contributing factors may be the difference in material requirements of the various products of an industry when these products are produced in different proportions by establishments in the industry. The data in this bulletin provide some information on these differences.

The pattern of purchased materials consumed by specialized establishments is not necessarily typical of the process for making a given product class. Highly specialized establishments often manufacture only a portion of the total output of a given product class. Less specialized establishments in the same industry and establishments classified in other industries may also be important producers. In addition to the degree of product specialization, materials requirements may vary considerably because the processes carried on by particular establishments in the industry may be markedly different. The table which follows shows value of shipments for all establishments as well as specialized establishments indicating coverage of the specialized establishment data at the 4-digit level. Table 5B of the 1954 Census of Manufactures Volume II, Industry Statistics, for the primary industry of the product class provides information as to the various industries in which a given product class is manufactured.

The study covered only Major Groups 28 and 33-38. Also, the data for some of the industries and product classes were withheld for a variety of reasons, principally to avoid disclosing the operations of individual companies.

Data in these tables include (1) total value of shipments for the entire 4-digit industry, (2) both value of shipments and selected materials consumed for establishments specializing 90 percent or more in the primary products of the industry, and (3) value of shipments and selected materials consumed by establishments specializing 90 percent or more in specified product classes.

2. Definition of Manufacturing Industries

The 1954 Census of Manufactures covers all establishments primarily engaged in manufacturing as defined in the <u>Standard Industrial Classification Manual</u>, Volume I, Manufac-turing Industries, dated November 1945, as amended by the Bureau of the Budget. This system of classification is in general use among Government agencies and also outside the

Government. The Manual defines manufacturing as the mechanical or chemical transformation of inorganic or organic substances into new products. The assembly of component parts of products is also considered to be manufacturing if the resulting product is neither a structur nor other fixed improvement. These activities are usually carried on in plants, factories, or mills, which characteristically use power-driven machines and materials-handling equipment.

Manufacturing production is usually carried on for the wholesale market, for transfer to other plants of the same company, or to the order of industrial users rather than for direct sale to the household consumer. Some manufacturers in a few industries sell chiefly at retail to household consumers through the mail, through house-to-house routes, or through salesmen. Some activities of a service nature (enameling, engraving, etc.) when performed primarily for the trade are included in manufacturing; when performed primarily to the order of the household consumer, they are considered nonmanufacturing.

The Standard Industrial Classification Manual, issued November 1945, was amended slightly by the Bureau of the Budget prior to the 1954 Census. In classifying establishments by industry in the 1954 Census of Manufactures, the Census Bureau followed the amended version of the Standard Industrial Classification. Significant changes in the standard classifica-tion from the 1945 edition are discussed in the introductory texts for the industries affected.

3. Definition of Establishment

The Census of Manufactures is conducted on an establishment basis. That is, a company operating establishments at more than one location is required to submit a report for each location; also, companies engaged in distinctly different lines of activity at one location are required to submit separate reports if the plant records permit such a separation and if the activities are substantial in size. Census tabulations of establishment reports, therefore, differ substantially from those prepared on a company basis, i.e., from consolidated reports which not only combine activities at different locations (thereby eliminating interplant transfers) but also include the nonmanufacturing activities of companies primarily engaged in manufacturing. Census figures will also differ to some extent from other tabulations based on establishment reports, where the definition of an establishment as to location and line of activity is not so rigidly applied.

In 1954, as in earlier years, a minimum size limit was set for including establishments in the census. In both the 1954 and 1947 Censuses, reports were required from all establishments employing one or more persons at any time during the census year, whereas in prior Censuses establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the Census figures except for data on number of establishments for a few industries.

4. Industry Classification of Establishments

Each of the establishments covered in the census was classified in one of approximately 460 manufacturing industries in accordance with the industry definitions embodied in the Standard Industrial Classification system. Under this system of classification, an industry is generally defined as a group of establishments producing a single product or more or less closely related group of products. The product groupings from which industry classifications are derived are based on such considerations as whether they are typically produced by the same establishment, similarity of manufacturing processes, types of material used, types of customers, and the like. The group of products assigned to an industry is said to be "primary" to that industry. Accordingly, an establishment is "primary" to that industry. Accordingly, an establishment is classified in a particular industry if its production of the primary products of that industry exceeds in value its production of products of any other single industry. In a few instances, however, the industry classification of an establishment is determined not only by the products it makes but also by the processes employed in making those products.

While some establishments produce only the primary products of the industry in which they are classified, it rarely happens that all the establishments in an industry specialize to this extent. The value of shipments shown for an industry, therefore, reflect not only the primary activities of the establishments in that industry but also their activities of a secondary nature.

5. Cost of Materials, etc., Consumed

A summary inquiry on the 1954 Census report forms requested information on the cost of materials, supplies, semifinished goods, fuels and electric energy, actually consumed or put into production during the year, whether purchased, withdrawn from inventories, or received from other establishments of the company, as well as the cost of contract work. "Cost" refers to direct charges actually paid or payable for items consumed or put into production during the year, after discounts, and including freight charges and other direct charges incurred by the establishment in acquiring these materials.

Under the general heading "Cost of materials, etc." separate figures were obtained for (a) the total delivered cost of all raw materials, semi-finished goods, parts, components, containers, scrap, and supplies consumed or put into production; (b) the amount paid for electric energy purchased; (c) the amount paid for all fuels consumed for heat, power, or the generation of electricity; and (d) the cost of work done by others on materials or parts furnished by the reporting manufacturing establishment (contract work). The cost of materials figure published for each industry does not include the separately reported cost of products bought and resold in the same condition; also, it excludes the cost of purchased services, such as advertising, insurance, telephone, and research; it excludes overhead costs, such as depreciation charges, rent, interest, etc.; it excludes materials, machinery and equipment used in replacement or expansion of plant or capitalized repairs which are chargeable to fixed assets accounts.

Where the respondent's records did not show the actual amounts consumed or put into production during 1954, he was permitted to enter purchase figures provided purchases closely approximated consumption during the year. For minor materials and supplies, the substitution of purchase records was accepted regardless of the variation between purchases and consumption. If for any major material, however, the two measures differed significantly, the manufacturer was instructed to derive an estimated consumption figure by adding purchases (or receipts) to amounts on hand at the beginning of the year and subtracting amounts on hand at the end of the year. While it was not feasible to audit the resulting figures reported for materials and supplies consumed, enough checks of consistency were made so that it is believed that the aggregates reported are close approximations of actual consumption.

In the case of materials received from other plants of the same company or from a central materials depot (whether at the same or different physical location) the respondent was asked to approximate the commercial value of these materials, including freight and other direct handling charges. For some industries in which there was no satisfactory market counterpart of the transferred material, special instructions were necessary. The respondent was also asked, where possible, to check that such approximated costs exceeded the value of shipments reported by the company's plant producing and transferring the goods only by the addition of freight and other direct charges.

It should be noted that the cost of fuel consumed under (c) above (including anthracite and bituminous coal, natural and manufactured gas, fuel oil, liquefied petroleum gas, and other fuels) does not include fuel used as a material in the manufacturing process, for example, coal used in the production of coke. Such costs were included with other materials costs in category (a) above.

A summation of industry figures for cost of materials would result in large and unknown amounts of duplication in industry group totals, owing to the addition of costs reported by related industries engaged in successive fabrication stages in the production of finished manufactured products. For this reason, cost of materials figures are not shown at the industry group (3-digit) and major industry group (2-digit) levels. With some important exceptions (such as Blast Furnaces and Steel Mills, Radios and Related Products, and Motor Vehicles and Parts) this duplication is not significant within individual industries.

6. Individual Materials Consumed

In addition to the total cost of materials, fuels, etc., which every establishment was required to report, quantity and cost information was collected on the use of 433 specific materials. Consumption information was also collected for an additional 762 items as part of the product sections of the report forms. The latter group typically consisted of items which were produced and also consumed by the producing establishments or by other establishments in the same industry. For example, many chemical plants produced a basic chemical and then used it in further processes. Also in the steel industry, data on receipts and consumption of mill shapes were obtained as part of the inquiry calling for the production and shipments of these shapes.

Materials were covered in two ways. For 230 materials, every industry that consumed appreciable quantities of the material was canvassed so that the data would represent at least ninety percent of the total consumption by manufacturing industries. For the remaining 203 materials, information on consumption was obtained on a more limited basis, generally only from those industries in which the materials were an important part of total material costs. Of the 762 products for which consumption information was obtained, industries accounting for ninety percent or more of manufacturing consumption were covered for about 300 items.

Because American industry uses an enormous variety of materials, the number of materials for which "complete" coverage consumption data (90 percent or higher) were obtained had to be strictly limited. The selection of a particular material for such coverage was, therefore, based on the following criteria:

(1) The importance of the material as measured by the total value of United States consumption of the material,

(2) The percentage of total consumption accounted for by manufacturing establishments,

(3) The availability of consumption information from manufacturers' records,

(4) In certain instances, other factors such as the strategic importance of the material or the availability of historical data on the use of the material.

The materials included on a limited coverage basis were chosen not only because they constituted important inputs for particular industries but, frequently, because they provided necessary classification-type information and other indirect measures. For example, an industry's production was of a heterogeneous character and materials consumed afforded a better measure of physical output than could be obtained from available production data.

Tabulated data on the materials consumed in an industry are usually shown in the report for that industry. In addition, for the 230 materials covered on a complete basis (see above), consumption by all industries and, frequently, by States is shown in the Summary Volume. The data on materials consumed relate generally to the quantity and cost of materials purchased from other companies or obtained from other plants of the same company. However, for selected materials which are also importantly produced for use within the same establishment, information was requested on such captive production in quantity terms only.

Some undercoverage exists in the statistics for most individual materials. This undercoverage results from the fact that:

(1) Individual materials consumption information was obtained only from establishments using one of the Census of Manufactures standard forms. For the most part, therefore, plants with fewer than six employees are not represented in the statistics. A rough indication of the effect of short forms on the materials covered can be derived from an analysis of the size of establishment tables which appear in the industry reports in the Industry Volume and in a separate chapter of the Summary Volume.

(2) Establishments consuming less than a specified amount of a material were not requested to report consumption of the material separately. For the majority of individual materials, the minimum amount was \$5,000. The use of such cut-offs, as well as short forms, is not believed to have had a significant effect on the totals for most materials. However, for industries where a sizeable proportion of the activity is accounted for by small establishments or where a specified material is used in relatively small quantities, the above limitations may be of some consequence.

In the area of metal mill shapes and castings, the minimum amounts to be reported separately in the 1947 Census were 50 tons for carbon steel shapes, 25 tons for alloy steel and 10 tons for stainless steel, nonferrous mill shapes and castings. The reporting cut-off for each of these metals in 1954 was \$5,000. Because of the dominance of large consuming establishments in the totals for these materials, however, the effect of the difference in cut-offs between the two years is believed to be negligible.

7. Value of Shipments

The amounts under value of shipments both for industries and for individual products or classes of products are the received or receivable net selling values, f.o.b. plant, after discounts and allowances, and excluding freight charges and excise taxes. However, where the products of an industry are customarily delivered by the manufacturing establishments (bakery products, fluid milk, soft drinks, for example) the value of shipments if based on the delivered price of the goods rather than the f.o.b. plant price. For the tobacco and other industries where excise taxes are important, such taxes are covered separately.

Under the general heading of shipments, manufacturers were asked to include all items, made by or for each establishment from materials owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. Also included were receipts for contract work and for such miscellaneous activities as sale of scrap and refuse, installation work by manufacturing plant employees, research and development work, and repair work. The net selling value of products made in one plant on a contract basis from materials owned by others was reported by the plant providing the materials. The value of products bought and resold without further processing (merchandising) was reported separately and is excluded from the value of shipments figures shown in all tables; the value and cost of resales are, however, shown separately in table 3 of the Industry Volume.

In the case of multi-unit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company (i.e., other manufacturing plants, separate sales branches, or retail stores) at "the nearest approximation to corresponding commercial values, f.o.b. plant, and not the cost of production."

The industry "value of shipments" is necessarily different from the value of shipments of the group of products regarded as "primary" to the industry. The value of shipments of primary products of an industry (Tables 5 and 6 of the Industry Volume) includes the value of such products reported by all producers, including those establishments in other industries which make these items as "secondary" products. However, that value does not include the value of secondary products of establishments classified in the industry, nor receipts of such establishments for contract work and other miscellaneous activities. The general use of shipments as the basis for valuing the output of manufacturing industries differs from the practice for all censuses except those for 1947 and 1929. The selection of shipments in recent censuses was made in order to facilitate direct reporting from records of sales, shipments, or billings. Value of shipments for 1954 and 1947 may, however, be directly compared with value of products for earlier years. In the first place, it is likely that in earlier censuses many manufacturers valued their output in terms of shipments even though value of production was requested. Secondly, the changes in the value of finished goods inventories for most industries were of minor importance and there was, therefore, little difference between production and shipments in 1954, 1957, and 1939 Censuses. The "value of production" was requested in the 1954 Census for a relatively few industries where such records are generally maintained in place of shipment figures and reporting of the latter would have involved undue difficulty for the respondent. These instances are noted in the tables and descriptive text for the industries involved.

8. Plant Specialization Data

In response to needs expressed by data users, a program of plant specialization statistics was developed for the 1954 Census of Manufactures. These data provide a more exact measurement of the relationship between the output of an industry and the statistics on employment and payrolls, cost of materials, etc., reported by the same industry. The plant specialization data (in table 8 of the Industry Volume and Chapter Xl of the Summary Volume) importantly supplement the information presented in the industry tables 5A and 5B.

Specialization for an establishment is computed in two ways. The first computation is in terms of the ratio of all the primary products of the establishment to its total of primary plus secondary products. The second in terms of the ratio of the largest single product class of the establishment to its total of primary plus secondary products. Receipts for contract and commission work as well as other miscellaneous receipts are not included in the plant specialization computation. Establishments are then grouped according to their degrees of specialization at the two levels. The statistics presented in table 8 group establishments in four specialization ranges for most industries: 90 percent or more, 75-89 percent, 50-74 percent, and less than 50 percent. For each of these ranges at the two levels (all primary products and the product class), statistics are shown on employment and payrolls, value added, cost of materials, and value of shipments.

Not all industries or all product classes are included in table 8 in each of the industry chapters, Industries having a high degree of primary product specialization (90 percent or more--see table 3 of the industry chapters) and including only one product class are omitted since the statistics for the specialized establishments would be approximately the same as those for the entire industry. In addition, selected industries having more than one product class as well as particular specialization ranges within a product class may have been omitted in order to avoid disclosing individual company figures.

Certain product classes are primary to more than one industry. The industry classification of establishments primarily producing such classes of products is determined on the basis of the kind of operation performed in the establishment, e.g., making the product from purchased materials or from materials produced at the same location. In the plant specialization data (table 8), product classes primary to two or more industries are shown in each of the respective industries. For each industry, the specialization data by industry and product class include only those establishments producing the class of product in the manner defined (e.g., lubricating oils from purchased materials).

Table 8 of the Industry Volume permits analysis of an industry in terms of the differences introduced by variation among establishments in the degree of specialization in the products of the industry or subgroup thereof. For example, where the ratios of various statistics tend to be different for establishments specializing to different degrees in the products of the industry or in different product classes, such ratios for the industry as a whole would be importantly affected by shifts in product mix. It should be noted that for those industries in which a production process results in the manufacture of byproducts or other similarly highly correlated products which are separate product classes in the Census, the degree of specialization in each of the product classes tends to be somewhat lower.

Differences in the degree of integration of production processes within establishments are often more important than the element of product mix. No comprehensive industry by industry measure of variations in production processes among establishments is available in the 1954 Census tables. A partial measure of differences arising from this factor can be derived for some industries through the metalworking operations or other equipment data. For some other industries, data on the production and use of products within the same establishment may be used as an approximate measure.

Statistics for establishments highly specialized in the products of their industry classification are also presented in table 3 of the Industry Volume for industries with a primary product specialization ratio of less than 90 percent. This permits a direct comparison of the statistics for the specialized establishments with the totals for the industry. However, the proportion of the total industry represented by the specialized establishments should be considered in the analytical use of the statistics for such establishments.

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PI MARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES

(This table presents material consumption data for establishments specializing 90 percent or more in the manufacture of (1) products primary to the industry in which the establishment is classified (industry specialization and (2) specified product classes (product specialization).

The degree of "industry" specialization is the ratio of primary product shipments of the establishment to the total primary and secondary product shipments of the establishment. The degree of product class specialization is the ratio of shipments of the specified product class to total primary and secondary product shipments of the establishment. Data are not shown for some industries, product classes and materials for a variety of reasons.

Materials listed after the industry title (4-digit code) are those consumed by establishments specializing in primary products of the specified industry. Materials listed after the product class titles (5-digit codes) are those consumed by establishments specializing in the specified product class)

Industry or	Material	Trabuttan mashat alaan an matarial	Value of	Mat	terials consume	ed
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
2811		SULFURIC ACID:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	139,270 59,641			•••
	147711	Sulfur, crude ¹		Long ton	621,804	19,987
2819 ²		TNODGANTO CHEMICALS N. F. C.				
2819-		INORGANIC CHEMICALS, N.E.C.: All establishments in industry	1,859,372			
		Establishments with 90 percent or more industry specialization.	809,730			
	105111	Bauxite	•••	Short ton	6,587,557	78,085 7,414
	131311 281111	Natural gas (used as a raw material) Sulfuric acid, exc. spent acid	•••	Mil. cu. ft. Short ton	32,443 659,723	13,731
	281211	Chlorine	•••	do	68,159	4,789
	281221	Sodium hydroxide (caustic soda)	•••	do	189,759	9,030
	281231 281931	Sodium carbonate (soda ash) Ammonia, synthetic, anhydrous		do do	974,003 117,496	31,853 9,767
	293211	Coke		do	605,037	8,156
		Establishments with 90 percent or more product specialization:				
28191		Synthetic ammonia nitric acid, and ammonia compound	121,437			
	131311	Natural gas (used as a raw material)		Mil. cu. ft. Short ton	25,547 3,734	4,124 262
	281221 281931	Sodium hydroxide (caustic soda) Ammonia, synthetic, anhydrous	•••	do	90,534	7,316
0.0200	201901	Chlorine and other bleaching compounds	53,233			.,
28192	281211	Chlorine and Other Diedening compounds.		Short ton	43,203	3,142
	281221	Sodium hydroxide (caustic soda)		do	44,525	2,735
28197		Other inorganic chemicals	175,849			
2017	281111	Sulfuric acid, exc. spent acid	••••	Short ton	79,878	2,011
	281211	Chlorine		do	7,361 4,104	563 217
	281221 281231	Sodium hydroxide (caustic soda) Sodium carbonate (soda ash)		do	47,387	1,370
	293211	Coke		do	572,597	7,528
0.402						
282 2 2		INTERMEDIATES AND ORGANIC COLORS: All establishments in industry,	715,602			
		Establishments with 90 percent or more industry specialization.	118,101			
	281111	Sulfuric acid, exc. spent acid		Short ton	28,185 9,257	748 560
	281211 281221	Chlorine Sodium hydroxide (caustic soda)		do	11,644	687
	281221	Sodium carbonate (soda ash)		do	4,888	205
	281931	Ammonia, synthetic, anhydrous Naphthalene, grades of 77.5°C or higher		do 1,000 lbs	1,020 46,825	93 2,441
	282151 282211	Naphthalene, grades of 77.5°C or higher	•••	1,000 105	1,198	241
	282221	Chlorobenzene		do	1,475	152
	282241	Nitrobenzene	•••	do	2,200	234 480
	282251	Phenol Phthalic anhydride		do	4,118 2,075	443
	282261 282945	Ethylene glycol		do	377	60
	282951	Formaldehyde		do	407	21
	293231	Benzol (benzene)		do	179,129	10,461
		Establishments with 90 percent or more product specialization:	39,460			
28221	281221	Cyclic (coal-tar) intermediates Sodium hydroxide (caustic soda)		Short ton	3,065	124
24222	LUIKEI	Cyclic (coal-tar) dyes	43,064			
28222	281111	Sulfuric acid, exc. spent acid		Short ton	17,316	438
	281211	Chlorine		do	653 6,394	53 405
	281221	Sodium hydroxide (caustic soda) Aniline		do 1,000 lbs	715	147
	282211 282221	Chlorobenzene.		do	1,207	124
	282241	Nitrobenzene		do	1,042 172	115 9
	282951	Formaldehyde		do	172	· · · · · · · · · · · · · · · · · · ·
2823 ²		PLASTICS MATERIALS:				
		All establishments in industry	1,231,448		•••	
	201111	Establishments with 90 percent or more industry specialization. Sulfuric acid, exc. spent acid	816,495	Short ton	132,710	2,949
	281111 281221	Sodium hydroxide (caustic soda)		do	99,379	6,149
	282251	Phenol		1,000 lbs	100,693 22,798	13,394 4,594
	282261	Phthalic anhydride Styrene		do	279,001	56,311
14	282271 282925	Amvl. butvl. methyl, and propyl (alcohol)		1,000 gals	21,172	7,103
	282937	Cellulose acetate		1,000 lbs	62,370 186,296	19,412 6,562
	282951	Formaldehyde Maleic anhydride		do	3,666	1,002
	282955 282965	Ilrea		do	50,742	3,247
		Glycerine		do	33,037	10,309

306-5

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUC	T CLASSESCo	ontinued		
Industry or product	Material	Industry, product close, or retoric]	Value of	Me	terials consume	d
class code	hateriai	. Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
2823 2 28235	282251 282271 282925 282951 282951 282965	PLASTICS MATERIALSContinued Establishments with 90 percent or more product specialization: Synthetic resins, except protective coatings Phenol. Styrene Amyl, butyl, methyl, and propyl (alcohol). Formaldehyde. Urea.	240,819 	l,000 lbs do l,000 gals l,000 lbs do	29,247 68,179 6,334 141,640 32,201	4,492 13,961 2,173 4,953 2,044
2825 ²	261115 281111 281221 281971 282935	RAYON, ACETATE, NONCELLULOSIC, SYNTHETIC FIBERS, AND RELATED PRODUCTS: All establishments in industry. Establishments with 90 percent or more industry specialization. Purchased (market) wood pulp. Sulfuric acid, exc. spent acid. Sodium hydroxide (caustic soda). Sodium sulfate (salt cake, crude). Carbon disulfide.	1,240,942 1,075,982 	Short ton do do do	 421,284 531,817 377,384 2,250 131,997	81,324 11,874 21,952 50 14,135
2829 ²	131311 147711 281111 281211 281221 281231 281931 282251 282261 282925 293231	ORGANIC CHEMICALS, N.E.C.: All establishments in industry. Establishments with 90 percent or more industry specialization. Natural gas (used as a raw material). Sulfur, crude. Sulfuric acid, exc. spent acid. Chlorine. Sodium hydroxide (caustic soda). Sodium carbonate (soda ash). Ammonia, synthetic, anhydrous. Phenol. Phthalic anhydride. Amyl, buytl, methyl, and propyl (alcohol). Benzol (benzene).	2,198,687 674,992 	Mil. cu. ft. Long ton Short ton do do 1,000 lbs 1,000 gals 1,000 lbs	 2,392 189,596 179,059 271,049 84,436 11,774 45,595 8,828 13,442 11,032 16,906	 288 6,949 3,975 15,537 4,908 418 3,909 1,329 2,714 3,321 945
28293	131311 147711 281111 281221 281221 281231 281931 282925 293231	Establishments with 90 percent or more product specialization: Miscellaneous acyclic chemicals Natural gas (used as a raw material) Sulfur, crude. Sulfuric acid, exc. spent acid Chlorine Sodium hydroxide (caustic soda) Sodium carbonate (soda ash) Ammonia, synthetic, anhydrous Amyl, buytl, methyl, and propyl (alcohol) Benzol (benzene)	504,880 	Mil. cu. ft. Long ton Short ton do do l,000 gals 1,000 lbs	2,392 186,668 106,445 259,870 64,489 5,683 44,321 7,713 11,669	288 6,852 2,196 14,862 3,689 193 3,780 2,137 694
2841 ²	281221 281231 281951 284151 284211	SOAP AND GLYCERINE: All establishments in industry Establishments with 90 percent or more industry specialization. Sodium hydroxide (caustic soda) Sodium carbonate (soda ash) Tetrasodium pyrophosphate. Soap Bulk surface active agents, primarily for detergent purposes.	959,679 602,429 	Short ton do do do 1,000 lbs	 24,044 38,822 17,200 5,990 31,925	7,650 1,437 2,681 1,058 5,306
28412	281221	Establishments with 90 percent or more product specialization: Soaps, except specialty, bulk Sodium hydroxide (caustic soda)	2,208	Short ton	176	14
28422	281221 281231 281951 281955 284151	CLEANING AND POLISHING PREPARATIONS: All establishments in industry Establishments with 90 percent or more industry specialization. Sodium hydroxide (caustic soda) Sodium carbonate (soda ash) Tetrasodium pyrophosphate. Sodium tripolyphosphate. Soap.	560,059 340,341 	Short ton do do do	44,750 18,718 27,060 33,291 10,371	3,196 695 4,292 5,464 2,358
28423	282971 284151 284211	Establishments with 90 percent or more product specialization: Specialty detergents Bulk surface active agents, other (emulsifiers, etc.) Soap Bulk surface active agents, primarily for detergent purposes.	29,592	1,000 lbs Short ton 1,000 lbs	270 173 351	 55 112 81
28424	282971 284151	Polishing preparations and related products Bulk surface active agents, other (emulsifiers, etc.) Soap	150,157	1,000 lbs Short ton	3,515 129	2,068 44
28425	281221 281231 281951 281955 282971	Alkaline detergents Sodium hydroxide (caustic soda) Sodium carbonate (soda ash) Tetrasodium pyrophosphate. Sodium tripolyphosphate. Bulk surface active agents, other (emulsifiers,	8,099 	Short ton do do	1,231 2,547 886 1,586	105 102 150 277
	284151 284211	wetting agents, etc.) Soap Bulk surface active agents, primarily for detergent purposes	···· ···	1,000 lbs Short ton 1,000 lbs	448 272 3,178	91 65 428
See fo	otnotes a	t end of table.				

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

dustry or				Ma	terials consume	d
oduct lass code	Material code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
2862		SOFTWOOD DISTILLATION:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	88,650	•••••	• • •	•
	241119	Stumps; softwood	14,877	Short ton	490,222	3,8
28712		FERTILIZERS:				,
		All establishments in industry	533,448			
	140011	Establishments with 90 percent or more industry specialization. Secondary plant food (limestone, magnesium oxide, copper	470,133			
	140011	compounds, etc.) except sulfur		Short ton	449,027	2,3
	144151 147411	Inert fillers Muriate of potash- 60-62% K20		ob	523,707	1,5
	147421	Muriate of potash - 50% K ₂ O.	•••	do	1,194,825 28,490	42,4 1,1
	14744 1 147451	Sulfate of potash Sulfate of potash - magnesia		do	66,321	3,0
	147461	Other potash bearing materials, excluding potassium	•••		30,175	8
	147511	nitrate Phosphate rock (used in the manufacture of superphosphate).	• • •	do	2,882	1
	147711	Sulfur, crude	•••	Long ton	5,046,061 819,484	61,7 26,3
	149811 280021	Soil conditioners (peat, nut hulls, and citrus meals)		Short ton	65,395	7
	200021	Chemical containing nitrogen and potassium (include potassium nitrate).		do	1,853	1
	280031	Chemical containing nitrogen only		do	30,622	9
	280049 281111	Other organic ammoniates, including tobacco stems Sulfuric acid, except spent acid ³		do	112,210 1,302,310	1,7 22,4
	281135	Spent sulfuric acid transferred from other plants or				
		purchased and used in the manufacture of superphosphate Chemical nitrogenous:	•••	do	373,392	6,4
	281931	Ammonia, synthetic, anhydrous		do	147,995	13,2
1	281935 281941	Ammonium nitrate Ammoniating or nitrogen solutions		do	18,507 166,520	1,3 24,0
	281961	Nitrate of soda		do	28,449	1,4
	281965 281975	Sulfate of ammonia Calcium cyanamide	•••	do	463,911 3,624	22,9
	281991	Phosphoric acid transferred or purchased and used in the				
	287111	manufacture of superphosphate Ammonium nitrate and limestone mixtures (calnitro,ANL,etc.)		do	48,064 12,975	3,1
	287121	Superphosphate, normal (22% A.P.A. and less)		do	29,280	2,5
	287131 287151	Superphosphate, concentrated (40% A.P.A. and over) Concentrated superphosphate transferred or purchased and		do	159,296	20,7
	20/101	used in the manufacture of ordinary (normal) superphosphate.		do	1,276	1
	288111	Cottonseed meal		do	9,766	6
11		Establishments with 90 percent or more product specialization: Mixed fertilizers, complete and incomplete	181,131			
11	140011	Secondary plant food (limestone, magnesium oxide, copper	101,101		•••	•
	2//252	compounds, etc.) except sulfur Inert fillers.		Short ton	187,784 189,621	5
	144151 147411	Muriate of potash - 60-62% K20.		do	626,066	22,0
	147421	Muriate of potash - 50% K ₂ O		do	1,123 29,110	1,3
	147441 147451	Sulfate of potash Sulfate of potash - magnesia		do	8,925	2
	147511	Phosphate rock (used in the manufacture of superphosphate).		Long ton	1,207,378	17,9
	147711 149811	Sulfur, crude Soil conditioners (peat, nut hulls, and citrus meals)		Short ton	125,891 30,822	3,9
	201021	Meat scrap and tankage		do	3,359	3
	280043 280049	Urea and calurea (nitrogen content) Other organic ammoniates including tobacco stems		do	3,704 41,569	47
	281111	Sulfuric acid, except spent acid3		do	628,546	11,2
	281135	Spent sulfuric acid transferred from other plants or purchased and used in the manufacture of superphosphate		do	86,365	1,5
ł	0.45.005	Chemical nitrogenous:		2	101 001	¢ 0
	281931 281935	Ammonia, synthetic,anhydrous Ammonium nitrate		do	101,981 5,816	8,9 4
	281941	Ammoniating or nitrogen solution		do	73,635	10,9
	281961 281965	Nitrate of soda		do	15,086 203,770	7 10,2
	281975	Calcium cyanamide		do	1,158	
	281991	Phosphoric acid transferred or purchased and used in the manufacture of superphosphate		do	22,181	1,4
	287111	Ammonium nitrate and limestone mixtures (calnitro, ANL, etc.)		do	9,232	4 1,5
	287121 287131	Superphosphate - normal (22% A.P.A. and less) Superphosphate - concentrated (40% A.P.A. and over)		do	15,500 77,800	10,1
	288111	Cottonseed meal		do	2,837	1
13		Superphosphate	53,803			
	147511	Phosphate rock (used in the manufacture of superphosphate).		Long ton	1,175,409	9,34 10,31
	147711 281111	Sulfur, crude Sulfuric acid, except spent acid ³		Short ton	339,067 160,932	2,5
2						
7 2 ²		FERTILIZERS, MIXING ONLY: All establishments in industry	329,328			
		Establishments with 90 percent or more industry specialization.	280,856			•
	140011	Secondary plant food (limestone, magnesium oxide, copper compounds, etc.) except sulfur		Short ton	383,729	2,24
	144151	Inert fillers		do	529,178	1,78
	147411	Muriate of potash - 60-62% K20 Muriate of potash - 50% K20		do	857,640 14,257	30,49

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued 306-7

Industry or	Material		Value of	Ma	terials consume	ed
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
2872 ²		FERTILIZERS, MIXING ONLYContinued				
		Establishments with 90 percent or more industry specializationContinued				
	147431	Muriate of jotash - manure salts (30% K20 and under)		Short ton	1,049	21
	147441	Sulfate of potash		do	59,700	2,903
	147451	Sulfate of potash - magnesia		do	55,072	1,817
	147461	Other potash bearing materials, excluding potassium nitrate Sulfur, crude.		Long ton	8,074 1,391	312 56
	147911	Pyrites.		do	1,400	15
	149811	Soil conditioners (peat, nut hulls, and citrus meals)		Short ton	40,924	487
	280021	Other chemical nitrogenous materials containing nitrogen		do	6 322	395
	280031	and potassium (including potassium nitrate) Other chemical nitrogenous materials containing nitrogen			6,322	رور
		only		do	18,064	789
	280049 281111	Other organic ammoniates including tobacco stems	•••	do	45,684	1,371 930
	281135	Sulfuric acid, except spent acidSpent sulfuric acid transferred from other plants or		••••00••••••	41,618	930
	Louiss	purchased and used in the manufacture of superphosphate		do	13,646	241
		Chemical nitrogenous:				
	281931 281935	Ammonia, synthetic, anhydrous Ammonium nitrate		do	36,706 60,314	3,258 4,514
	281935	Ammoniating or nitrogen solutions		do	158,462	19,911
	281961	Nitrate of soda		do	73,948	3,603
	281965	Sulfate of ammonia	••••	do	397,843	19,835
	281975 281991	Calcium cyanamide Phosphoric acid transferred or purchased and used in the	•••		6,941	457
	201//1	manufacture of superphosphate		do	653	53
	287111	Ammonium nitrate and limestone mixtures (calnitro, ANL, etc.)	• • •	do	31,077	1,626
	287121 287126	Superphosphate - normal (22% A.P.A. and less) Superphosphate - enriched (over 22% and under 40% A.P.A.)	•••	do	455,111 8,583	45,511 1,038
	287120	Superphosphate - concentrated (40% A.P.A. and over)		do	146,314	19,163
	287141	Superphosphate - wet base goods	• • •	do	3,950	442
	288111	Cottonseed meal	• • •	do	15,128	1,105
2897		INSECTICIDES AND FUNGICIDES:				
2051		All establishments in industry	174,613			
		Establishments with 90 percent or more industry specialization.	105,603			
	147711	Sulfur, crude	•••	Long ton	125,157	3,885
3312		STEEL WORKS AND ROLLING MILLS:				
		All establishments in industry	10,587,608	•••••	•••	•••
		Establishments with 90 percent or more industry specialization.	(4)	Gross weight	••••	
	101111	Iron ore		short ton	6,146,347	82,979
	106211	Manganese ore (containing 5% or more manganese)		do	2,272	255
	281111 331251	Sulfuric acid, except spent acid Pig iron	•••	Short ton	654,316 46,990,426	14,407 1,922,987
	331281	Steel rolls for rerolling		do	416,104	17,585
	331311	Ferromanganese		do	608,752	128,987
	331312	Spiegeleisen		do	31,785	2,652
	331314 331316	Ferrosilicon (over 6% silicon) Ferrochromium	•••	do	177,412 170,036	24,800 66,228
	333411	Aluminum and aluminum-base alloy refinery shapes (pig,			1,0,000	00,220
		ingot, etc.)	•••	do	31,916	11,915
	333921	Cobalt	•••	Pounds Short ton	659,946 31,861	2,170 35,805
	335921 941011	Nickel Iron and steel scrap, purchased	•••	do	16,008,124	451,890
						, <u> </u>
22200		Establishments with 90 percent or more product specialization:	217 100			
33122	331311	Semifinished steel mill shapes and forms Ferromanganese	211,476	Short ton	28,231	5,874
	331314	Ferrosilicon (over 6% silicon)		do	6,745	743
	333411	Aluminum and aluminum-base alloy refinery shapes (pig,		4.5	3 100	50.1
		ingot, etc.)	•••	do	1,406	524
33127		Hot rolled bars and bar shapes	103,316			
	331251	Pig iron	···	Short ton	2,250	121
	331281	Steel rolls for rerolling		do	199,547	8,752 368
	331311 331314	Ferromanganese Ferrosilicon (over 6% silicon)		do	590	205
	331316	Ferrochromium		do	855	359
	333921	Cobalt		Pounds	158	105
	941011	Iron and steel scrap, purchased		Short ton	409,078	11,222
3341		SECONDARY NONFERROUS METALS:				
		All establishments in industry	724,643	• • • • • • • • • • • •		
	333113	Establishments with 90 percent or more industry specialization. Refined unalloyed copper	620,042	Short ton	5,055	2,809
	333213	Refined lead		do	25,046	6,778
	333315	Refined zinc	•••	do	112,981	27,038
	333421	Refined aluminum		do	13,850	5,785 844
	333521 333911	Refined magnesium Tin		do	677 8,956	16,771
	941021	Copper and copper-base alloy scrap		do	363,834	145,108
	941031	Aluminum and aluminum-base alloy scrap		Short ton	201,980	57,079
	J.110011	Zinc and zinc-base alloy scrap		do	82,148	9,533

306-8

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIFMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or Material		Industry, product class, or material	Value of	Materials consumed		
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3341		SECONDARY NONFERROUS METALSContinued Establishments with 90 percent or more industry				
	941061 941071	specializationContinued Lead and lead-base alloy scrap (except home scrap) Tin plate scrap (except home scrap)	· · · ·	Short ton	381,934 268,283	78,405 5,650
33411		Establishments with 90 percent or more product specialization: Aluminum alloys	62,930			
JJALL	333421 333521	Refined aluminum Refined magnesium.		Short ton do	5,404 51	2,223 34
	941021 941031	Copper and copper-base alloy Aluminum and aluminum-base alloy		do	538 131,003	258 36,904
33412		Copper alloys (pig, ingot, shot, etc.)	113,654			
	333315 333911	Refined zinc	•••	Short ton	7,009 810	1,629 1,508
	941021 941031	Copper and copper-base alloy scrap Aluminum and aluminum-base alloy scrap	•••	do	162,555 348	66,517 96
	941051 941061 941071	Zinc and zinc-base alloy scrap Lead and lead-base alloy scrap (except home scrap) Tin plate scrap (except home scrap)		do do do	652 1,385 1,025	112 386 44
33413	741071	Lead alloys (pig, ingot, shot, etc.)	40,044			
	333213 333911	Refined lead Tin.	•••	Short ton	2,980 352	822 626
	941061	Lead and lead-base alloy scrap (except home scrap)	•••	do	93,948	19,030
3351		COPPER ROLLING AND DRAWING: All establishments in industry	1,320,608			
	333113	Establishments with 90 percent or more industry specialization. Refined unalloyed copper	1,134,781	Short ton	863,500	522,377
	333115 333211	Copper-base alloys. Lead and lead-base alloys.	•••	do	54,117 2,608	27,796 767
	333311 333411	Zinc and zinc-base alloy refinery shapesAluminum and aluminum-base alloy refinery shapes (pig,	•••	do	75,643	17,935
	335921	ingot, etc.) Nickel		do	7,276 2,318	3,585 2,762
3352		ALUMINUM ROLLING AND DRAWING: All establishments in industry	874,408			
	333311	Establishments with 90 percent or more industry specialization. Zinc and zinc-base alloy refinery shapes	688,476	Short ton	2,508	609
	333411	Aluminum and aluminum-base alloy refinery shapes (pig, ingot, etc.).		do	745,238	311,432
	333511	Magnesium and magnesium-base alloys		do	6,124	3,527
3359		ROLLING AND DRAWING, N.E.C.: All establishments in industry	300,715		•••	
	333115	Establishments with 90 percent or more industry specialization. Copper-base alloys	235,643	Short ton	263	365
	333211 333311	Lead and lead-base alloys Zinc and zinc-base alloy refinery shapes	••••	do	96,728 43,027	30,937 9,588
	333511 941021	Magnesium and magnesium-base alloys Copper and copper-base alloy scrap		do	13,254 62	7,866 24
	941051	Zinc and zinc-base alloy scrap		do	546	69
33592		Establishments with 90 percent or more product specialization: All other nonferrous metal mill products	170,324	Ob such them		 196
	333115 333211	Copper-base alloys Lead and lead-base alloys		Short ton	110 9,036	2,716
	333311	Zinc and zinc-base alloy refinery shapes		do	33,355	7,332
3391		IRON AND STEEL FORGINGS: All establishments in industry	595,434			
	331244	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) ingots	417,200	Short ton	33,392	4,150
	331245 331246	Alloy steel (except stainless) blooms, billets, etc Alloy steel (except stainless) bars		do	126,961 292,908	20,687 46,814
	331241 331242	Carbon steel ingots Carbon steel blooms,billets, and slabs		do	17,040 225,522	1,550 21,828
	331243 331247	Carbon steel bars Stainless steel ingots		do	473,151 889	54,758 372
	331248 331249	Stainless steel blooms, billets, and slabs Stainless steel bars		do do	8,804 6,170	6,001 5,896
		Establishments with 90 percent or more product specialization:	206 //6			
33911	331245	Drop, upset, and press steel forgings Alloy steel (except stainless) blooms, billets, etc	296,446	Short ton	56,934 256,905	9,056 40,519
	331246 331242	Alloy steel (except stainless) bars Carbon steel blooms, billets, and slabs		do	108,992	10,574
	331243 331249	Carbon steel bars Stainless steel bars		do	422,555 6,033	49,154 5,713
33912		Press and hammer steel forgings	53,226	Short top	27,597	3,305
	331244 331245	Alloy steel (except stainless) ingots Alloy steel (except stainless) blooms, billets, etc		Short ton	26,357 733	4,647 305
	331246 331241	Alloy steel (except stainless) bars Carbon steel ingots		do	10,120	946

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material		Nolue of	Ма	terials consume	ed
p roduct class code	code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3391		IRON AND STEEL FORGINGSContinued				
		Establishments with 90 percent or more product specialization Continued				
33912	331242	Press and hammer steel forgingsContinued Carbon steel blooms, billets, and slabs		Short ton	36,777	3,745
	331243	Carbon steel bars		do	11,075	1,272
	331248	Stainless steel blooms, billets, and slabs	•••	do	4,809	2,896
3392		WIRE DRAWING: All establishments in industry	1,266,436			
		Establishments with 90 percent or more industry specialization.	1,046,868		•••	•••
	331263 331261	Alloy steel (except stainless) rods Carbon steel rods	•••	Short ton	11,693 879,287	2,622 99,457
	331273	Carbon steel wire for redrawing		do	49,971	10,120
	086111 282410	Rubber, natural Synthetic rubber	•••	Long ton	2,157 20,783	1,137 15,448
	303111 335151	Reclaimed rubber Copper rods, unalloyed	• • •	do 1,000 lbs	380 660,235	89 213,267
	335155	Copper-base alloy rods		do	29,945	10,272
	335251	Aluminum and aluminum-base alloy mill shapes and forms (rods)		do	126,013	31,808
	335955 339217	Other nonferrous metal mill shapes for drawing wire Copper and copper-base alloy wire for redrawing		do	3,518	1,022 12,576
	339227	Aluminum a d aluminum-base alloy wire for redrawing		do	3,095	1,592
	331265	Stainless steel rods	•••	Short ton	4,131	3,053
22002		Establishments with 90 percent or more product specialization:	66 201			
33921	331261	Steel wire Carbon steel rods	66,394	Short ton	167,258	19,457
	331273 339217	Carbon steel wire for redrawing Copper and copper-base alloy wire for redrawing	•••	do 1,000 lbs	35,432	6,865 18
	331265	Stainless steel rods		Short ton	550	488
33923		Copper and copper-base alloy, wire and cable	28,005			
55725	335151	Copper, unalloyed, rods	····	1,000 lbs	52,965 5,241	17,338 1,957
	339217 331277	Copper and copper-base alloy wire for redrawing Stainless steel wire for redrawing	•••	do Short ton	25	36
3411		TIN CANS AND OTHER TINWARE:	2 244 544			
		All establishments in industry Establishments with 90 percent or more industry specialization.	1,366,766 1,250,128			
	331217	Carbon steel wire and wire products		Short ton	7,834 3,803,215	1,356 629,981
	331218	Carbon steel tin plate, terne plate, and black plate			2,002,212	027,702
34111		Establishments with 90 percent or more product specialization: Metal cans	1,237,480			
	331217	Carbon steel wire and wire products	•••	Short ton	7,782 3,773,046	1,348 625,792
	331218	Carbon steel tin plate, terne plate, and black plate			5,775,040	023,152
3421		CUTLERY: All establishments in industry	169,750			
		Establishments with 90 percent or more industry specialization.	108,133		50/	21.5
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms		Short ton	594 226	315 139
	331211	Carbon steel bars and bar shapes		do	2,805 8,417	420 3,406
	331212 332011	Carbon steel sheet and strip 1ron castings (gray and malleable)		do	309	161
	332311 331231	Steel castings Stainless steel mill shapes and forms		do	28 2,568	24 2,241
	551651	*				
34211		Establishments with 90 percent or more product specialization: Cutlery, scissors, shears, trimmers, and snips	54,583			
	331211	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	2,805	420 1,104
	331212 332011	Iron castings (gray and malleable)		do	309	161 24
	332311 331231	Steel castings Stainless steel mill shapes and forms		Short ton	28 2,561	2,235
3422		EDGE TOOLS:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	69,721 33,983			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	1,651 223	973 201
	331225	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	4,702	722
	331212	Carbon steel sheet and strip	••••	do	3,340	701
3423		HAND TOOLS, N.E.C.:	0.51 0.05			
		All establishments in industry Establishments with 90 percent or more industry specialization.	256,991 1 <i>5</i> 7,129			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	13,383 818	2,659 195
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	31,162	4,328
	331212 331213	Carbon steel sheet and strip Carbon steel plates		do	46,138	5,818 60
	331217	Carbon steel wire and wire products		do	11,799	2,663
	331219	All other carbon steel mill shapes and forms Iron castings (gray and malleable)	••••	do	1,324 7,429	408 3,283

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306-10

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES- Continued

Participation Totalety, product disc, or enterfal Webs of the participation Webs of the participation 2020 B0B TODE, M.L.GContined and the participation Image of the participation Image of the participation Image of the participation 2020 Statistic difference Image of the participation Image of the participation Image of the participation Image of the participation 2020 Statistic difference Image of the participation Image of the participation Image of the participation Image of the participation 2020 Statistic difference Image of the participation Image of the participation Image of the participation Image of the participation 2020 Statistic difference Image of the participation Image of the participation Image of the participation Image of the participation 2020 Statistic difference Image of the participation Image of the participation Image of the participation 2020 Statistic difference Image of the participation Image of the participation Image of the participation 2020 Statistic difference Image of the participation Image of the participation Image	Industry or				Ma	terials consume	d
code (19,00) Diskup Link (45,00) 2007 Diskup reduction of non-balancery prestriction containing and solidation. Intervention of non-balancery prestriction containing and solidation of non-balancer balancers. Intervention of non-balancers. Intervention of non-balancers. X213 Disblithments in the service collaboration of non-balancers. Intervention of non-balancers. Intervention of non-balancers. Intervention of non-balancers. X213 Disblithments in the service collaboration of non-balancers. Intervention of non-balancers. Intervention of non-balancers. Intervention of non-balancers. X213 Disblithments in the service collaboration of non-balancers. Intervention of non-balancers. Intervention of non-balancers. Intervention of non-balancers. X213 Disblithments in the service collaboration of non-balancers. Intervention of non-balancers. Intervention of non-balancers. X214 Disblithments in the service collaboration of non-balancers. Intervention of non-balancers. Intervention of non-balancers.	product		Industry, product class, or material		Unit of	Quantity	Voluo
Jobs BaseLifework site 30 represent on care bookstry Jobs				(\$1,000)		Wuanti tuy	
Book Special biolise-continue Disc Description Disc JADII Limits of simulations of the second reset	3423		HAND TOOLS, N.E.CContinued				
No.21.1 State 1: estimate Sta			Establishments with 90 percent or more industry				
Julii (c:lin, drem, and scinder). (c:lin, drem, and sc					Short ton	814	394
JOHAN Addition for the binding-here along estimates.		335211			ob	2 056	967
3221 Description Bit of the state provide scale		336111					
3221 Description Bit of the state provide scale			Establishments with 90 percent or more product specialization:				
12211 Operating and the shopes	34231	000000	Mechanics hand service tools	-			
33212 Cherbo stol ment and status							
32011 Tree settings (gry us settings			Carbon steel sheet and strip	•••	do	21,777	2,400
J32211 Autimize and autimize-base alloy mill shapes and forms							
John Market Schwarz, and struted).					do	562	256
33.231 Statilizes steel mill single and forms			(rolled, drawn, and extruded)				140
34.22 37.22 Other hand bools							
3322 All of tree ling steps in a fail argues and her suppression.	2/020						1)
33222 All other alloy stol mill shapes and form.	34232	331221		-			138
33222 Gerbon steel abeet and strp			All other alloy steel mill shapes and forms	•••		802	189
33213 33201 32201 3							
33229 All other erron stell mill hapes and forms			Carbon steel plates		do	223	34
332211 Steel easting		331219					
332211 Atuminum end simutma-base alloy mill stapes and forms do 1,725 322 33611 Atuminum end siminum-base alloy castings do do 276 162 3429 HBMMMER, N.G.: All establishments in industry do do 277 162 33225 All other alloy steel mill stapes and forms do 1,715,99 do 391,76 do 391,76 do 391,76 do 391,76 do 391,76 do 391,76 do 391,70 do 391,70 do 391,70 do do do do do 391,70 do do<							
33611 Aluminum and aluminum-base alloy easings			Aluminum and aluminum-base alloy mill shapes and forms	•••		2.52	101
3-229 MARDWARE, N.E.C.: All establishments in industry. Fisibilishments of the greent or more industry specialisation: All marks and be greent or more industry specialisation: 33221 1,111,299		336111					
All efablishments in industry				•••		274	102
James All Battablishments with 50 percent or more industry specialization. 996,176	3429			1,111,529			
33221 Garbon steel here and strip		202.005	Establishments with 90 percent or more industry specialization.				
332222 Carbon steel alket and strip.							
33225 Garbon steel structural shapes			Carbon steel sheet and strip		do	222,402	32,806
331217 Garbon steel wire and wire products							
32011 Icon castings (gray and mallesia)			Carbon steel wire and wire products			20,094	5,154
333111 Copper and copper-base alloy refinery shapes. do 5,101 2,551 33311 Sin and zinc-base alloy refinery shapes. do do <td></td> <td>332011</td> <td></td> <td></td> <td></td> <td></td> <td></td>		332011					
333311 Zine and zine-base alloy refinery shapes do							
335119 All other copper and copper-base alloy mill shapes and forms do 37,935 16,893 335211 Aluminum and aluminum-base alloy mill shapes and forms do 12,363 6,002 336111 Aluminum and aluminum-base alloy cestings do 12,363 6,002 336111 Aluminum and aluminum-base alloy cestings do 2,730 1,895 331231 Stainless steel mill shapes and forms do 2,730 1,745 331231 Stainless steel mill shapes and bar shapes do 9,390 1,206 331221 Carbon steel isste and bar shapes do 9,300 1,206 331232 Garbon steel isste and strip do 9,300 1,206 331232 Garbon steel isste and strip do 10,616 14,144 331232 Garbon steel isste and strip do 100,616 14,144 331232 Garbon steel isste and bar shapes do 100,616 14,144 331233 Garbon steel isste and forms do do do do 2,773 712 331233 Garbon steel isste and stri		333311	Zinc and zinc-base alloy refinery shapes		do	16,249	4,375
332211 Aluminum and aluminum-base alloy mill shapes and forms (colled, drawn, and extruded). do 37,935 16,893 336111 Aluminum and aluminum-base alloy castings. do 12,363 6,002 336121 Copper and copper-base alloy castings. do 2,704 1,895 331231 Stainless steel mill shapes and forms. do 2,504 1,745 331231 Stainless steel mill shapes and forms. do 9,394 8,322 34291 Establishments with 90 percent or more product specialization: Transportation equipment hardware. 185,669 do 9,390 1,206 31212 Carbon steel bars and bar shapes. do 9,300 1,206 31213 Carbon steel plates. do 101,616 14,144 31217 Carbon steel structural shapes and forms do 180 29 31217 Carbon steel structural shapes and forms do 180 29 31217 Carbon steel structural shapes and forms do 12,633 70 31219 All other copper and copper-base alloy mill sh					1,000 lbs	667	323
36111 Auminum and aluminum-base allog cestings. do			forms		do	37,935	16,893
336111 Aluminum and aluminum-base alloy cestings		335211			do	12,363	6,002
331231Stänless stel mill shapes and formsShort ton9,3948,32234291Establishments with 90 percent or more product specialization: Transportation equipment hardware185,68933121Alloy steel (except stainless) bars and bar shapes185,68933121Carbon steel bars and bar shapes33121Carbon steel plates33121Carbon steel plates33121Carbon steel plates33121Carbon steel products33121Carbon steel mill shapes and forms33221Aluminum and aluminum-base alloy mill shapes and forms33211Aluminum and aluminum-base alloy castings34292331212Carbon steel sheet and strip33211Aluminum and aluminum-base alloy castings336111Aluminum and aluminum-base alloy castings			Aluminum and aluminum-base alloy castings	•••		2,730	
34291 Transportation equipment hardware							
34291 Transportation equipment hardware							
331221 Alloy steel (except stainless) bars and bar shapes Short ton 9.424 111 331211 Carbon steel bars and bar shapes 9.800 1,206 331212 Carbon steel plates 9.800 1,206 331213 Carbon steel plates	34291			185,689			
331212 Carbon steel sheet and strip			Alloy steel (except stainless) bars and bar shapes	•••	Short ton	214	111
331213 Carbon steel plates				and the second			
$\begin{array}{c c c c c c c c c c c c c c c c c c c $		331213	Carbon steel plates			577	
332011 Iron cestings (gray and malleable)			Carbon steel wire and wire products				51
32231Steel castings			All other carbon steel mill shapes and forms				
335211Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)					do	524	270
336111Aluminum and aluminum-base alloy castingsdo2,2021,098336111Aluminum and aluminum-base alloy castingsdo184132331231Copper and copper-base alloy castingsdo12184331231Stainless steel mill shapes and formsdo12184331231Stainless steel mill shapes and formsdo10,1381,37034292Furniture hardware.13,837dododo331212Carbon steel sheet and stripdo10,1381,37034294Builders' hardware.182,234dododo331211Carbon steel bars and bar shapesdo9,7601,825331212Carbon steel sheet and stripdo61,2179,896331213Carbon steel platesdo62283331214Carbon steel platesdododo331213Carbon steel sheet and wire productsdo13,4753,914331219All other carbon steel mill shapes and formsdo2,326583					1,000 lbs	1,982	874
336121 31231Copper and copper-base alloy castingsdo1218431231Stainless steel mill shapes and formsdo6,6295,69234292Furniture hardware13,837331212Carbon steel sheet and strip13,83734294Builders' hardware.182,234331212Carbon steel bars and bar shapes331212Carbon steel bars and bar shapes331212Carbon steel plates331213Carbon steel plates331213Carbon steel plates331213Carbon steel plates331213Carbon steel plates331217Carbon steel wire and wire products331219All other carbon steel mill shapes and forms331219All other carbon steel mill shapes and forms			(rolled, drawn, and extruded)				
331231Stainless steel mill shapes and formsShort ton6,6295,69234292331212Furniture hardware.13,83734294Builders' hardware.182,234331212Alloy steel (except stainless) bars and bar shapes331213Carbon steel bars and bar shapes331213Carbon steel plates331213Carbon steel plates331217Carbon steel structural shapes331219All other carbon steel mill shapes and forms331219All other carbon steel mill shapes and forms331219All other carbon steel mill shapes and forms							
331212Carbon steel sheet and stripShort ton10,1381,37034294Builders' hardware182,23433121Alloy steel (except stainless) bars and bar shapes182,23433121Carbon steel bars and bar shapesShort ton3233331212Carbon steel sheet and strip331213Carbon steel plates331215Carbon steel plates61,2179,896331213Carbon steel plates61,2179,896331213Carbon steel plates61,2179,896331213Carbon steel plates61,2179,896331217Carbon steel wire and wire products <td></td> <td></td> <td></td> <td></td> <td>Short ton</td> <td>6,629</td> <td>5,692</td>					Short ton	6,629	5,692
331212Carbon steel sheet and stripShort ton10,1381,37034294Builders' hardware182,23433121Alloy steel (except stainless) bars and bar shapes182,23433121Carbon steel bars and bar shapesShort ton3233331212Carbon steel sheet and strip331213Carbon steel plates331215Carbon steel plates61,2179,896331213Carbon steel plates61,2179,896331213Carbon steel plates61,2179,896331213Carbon steel plates61,2179,896331217Carbon steel wire and wire products <td>36292</td> <td></td> <td>Furniture hardware.</td> <td>13.837</td> <td></td> <td></td> <td></td>	36292		Furniture hardware.	13.837			
331221Alloy steel (except stainless) bars and bar shapesShort ton3233331211Carbon steel bars and bar shapes331212Carbon steel sheet and strip	54676	331212				10,138	1,370
331221Alloy steel (except stainless) bars and bar shapesShort ton3233331211Carbon steel bars and bar shapes331212Carbon steel sheet and strip	34294		Builders' hardware	182,234			
331212 Carbon steel sheet and strip			Alloy steel (except stainless) bars and bar shapes		Short ton	32	
331213 Carbon steel plates 622 83 331215 Carbon steel structural shapes					do	61,217	9,896
331217Carbon steel wire and wire products		331213	Carbon steel plates				
STELY MIT OWNED CALLED AND AND AND AND AND AND AND AND AND AN			Carbon steel wire and wire products		do	13,475	3,914
	Soo for	· · · · · ·			do	2,326	583

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCTS OF SELECTED INDUSTRIES AND SELECTED PRODUC		ontringed		
Industry or				Ma	terials consume	d
product class code	Material code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3429		HARDWARE, N.E.CContinued				
		Establishments with 90 percent or more product specialization				
		Continued				
	222011	Builders' hardware Continued		Short ton	7 000	2 051
	332011 333111	Iron castings (gray and malleable)	•••	Short ton	7,099	2,854
	333311	Copper and copper-base alloy refinery shapes Zinc and zinc-base alloy refinery shapes		do	2,413 2,241	1,251 687
	335111	Copper and copper-base alloy bare wire		1,000 lbs	137	58
	335119	All other copper and copper-base alloy mill shapes and forms .		do	17,542	7,881
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
		(rolled, drawn, and extruded)		do	3,264	1,617
	336111 336121	Aluminum and aluminum-base alloy castings	•••	do	1,087	816
	331231	Copper and copper-base alloy castings Stainless steel mill shapes and forms		Short ton	1,605 1,071	1,054 1,023
		Delifopo pool with propo and former of the second s			-,-,-	1,000
34295		Other hardware	74,677	••••		
	331211	Carbon steel bars and bar shapes		Short ton	4,374	627
	331212	Carbon steel sheet and strip	•••	do	10,892	1,881
	331215	Carbon steel structural shapes	•••	do	. 51	10
	331217	Carbon steel wire and wire products	•••	do	1,153 2,068	294 703
	332011 332311	Iron castings (gray and malleable) Steel castings		do	2,000	14
	333111	Copper and copper-base alloy refinery shapes		do	1,247	611
	333311	Zinc and zinc-base alloy refinery shapes	• • •	do	784	251
	335111	Copper and copper-base alloy bare wire		1,000 lbs	161	78
	335119	All other copper and copper-base alloy mill shapes and forms	•••	do	9,969	4,143
	336121	Copper and copper-base alloy castings	• • •	do Short ton	424 310	241 321
	331231	Stainless steel mill shapes and forms	•••	SHOPE CON	510	776
3431		PLUMBING FIXTURES AND FITTINGS:				
5451		All establishments in industry	443,260			
		Establishments with 90 percent or more industry specialization.	296,301	• · · · · · · · · · · · · · ·		• • •
	331212	Carbon steel sheet and strip		Short ton	18,235	2,756
	331217	Carbon steel wire and wire products	•••	do	398	109
	331251	Pig iron	•••	do	191,312 1,368	10,913 354
1	332011 333111	Iron castings (gray and malleable) Copper and copper-base alloy refinery shapes	•••	do	21,869	10,227
	335211	Aluminum and aluminum-base alloy mill shapes and forms				20,000,
		(rolled, drawn, and extruded)		1,000 lbs	1,066	568
	336111	Aluminum and aluminum-base alloy castings		do	301	207
	336121	Copper and copper-base alloy castings	•••	do	18,438	11,479
	331231	Stainless steel mill shapes and forms	•••	Short ton	1,150	1,125
		Establishments with 90 percent or more product specialization:				
34311		Metal plumbing fixtures	135,149			
	331212	Carbon steel sheet and strip		Short ton	15,415	2,237
	331251	Pig iron	•••	do	164,795	9,166
	335211	Aluminum and aluminum-base alloy mill shapes and forms		1 000 150	455	197
		(rolled, drawn, and extruded)	•••	1,000 lbs	477	197
34312		Plumbing fixture fittings and trim (brass goods)	132,865			
54512	331212	Carbon steel sheet and strip		Short ton	983	201
	331217	Carbon steel wire and wire products		do	176	30
	333111	Copper and copper base alloy refinery shapes	•••	do	20,542	9,643
	335211	Aluminum and aluminum-base alloy mill shapes and forms		1 000 100	501	262
	226121	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	1,000 lbs	591 285	362 199
	336111 336121	Copper and copper-base alloy castings		do	17,866	11,236
	331231	Stainless steel mill shapes and forms		Short ton	173	139
3439		HEATING AND COOKING EQUIPMENT ⁵ :				
		All establishments in industry	1,146,608	•••••	•••	•••
	221.011	Establishments with 90 percent or more industry specialization.	562,851	do	14,764	1,849
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	342,600	44,246
	331212	Carbon steel plates		do	37,816	5,317
	331215	Carbon steel structural shapes		do	2,070	409
	331217	Carbon steel wire and wire products	•••	do	1,891	419
	331219	All other carbon steel mill shapes and forms	•••	do	16,140	3,545
	331251	Pig iron Iron castings (gray and malleable)	••••	do	100,943 34,478	5,414 10,824
	332011 332311	Steel castings		do	1,649	1,293
	335111	Copper and copper-base alloy bare wire		1,000 lbs	323	167
	335119	All other copper and copper-base alloy mill shapes and forms		do	4,544	2,726
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
		(rolled, drawn, and extruded)	•••	do	6,707	2,687
	336111	Aluminum and aluminum-base alloy castings		1,000 lbs	1,072	782 843
	336121	Copper and copper-base alloy castings	••••	do Number	1,309 1,003,059	11,987
	361411 361431	Fractional horsepower electric motors Integral horsepower electric motors and generators	•••	do	5,063	336
	201421	-worker wereshourd around and Performance and		1,000 lbs.		
				(metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	113	69 3 100
	941011	Purchased iron and steel scrap	• • •	Short ton	87,017	3,100 2,369
	331231	Stainless steel mill shapes and forms		do	2,172	2,000

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry				Ма	terials consume	ed
product	Material code	Industry, product class, or material	Value of shipments		1	
class code			(\$1,000)	Unit of measure	Quantity	Value (\$1,000)
.3439		HEATING AND COOKING EQUIPMENT ¹ Continued		· · · · · · · · · · · · · · · · · · ·		
		Establishments with 90 percent or more product specialization:				
34391	331211	Warm air furnaces	76,750			
	331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		Short ton	2,272 59,592	308
	331219	All other carbon steel mill shapes and forms		do	104	7,124 15
	332011	Iron castings (gray and malleable)		do	5,540	1,673
	.335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	59	40
	361411	Fractional horsepower electric motors		Number	342,842	4,232
	361431	Integral horsepower electric motors and generators		do 1,000 lbs. (metal	852	72
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms		content) Short ton	83 267	49 323
34392	331251	Cast iron heating boilers, radiators, and convectors Pig iron	45,252	Short ton	59,339	3,184
34393		Steel and nonferrous convectors	12,527	1		
24272	331212	Carbon steel sheet and strip.	,527	Short ton	13,712	1,728
	331219	All other carbon steel mill shapes and forms	• • •	do	2,210	612
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum base alloy mill shapes and forms	•••	1,000 lbs	9.97	613
	555211	(rolled, drawn, and extruded)		do	1,014	513
34394		Water heaters, except electric	32,755			
	332011	Iron castings (gray and malleable)		Short ton	1,319	601
	335119	All other copper and copper-base alloy mill shapes and forms		1,000 lbs	567	333
34395	222.02.0	Domestic heating stoves	9,727			
	331212 332011	Carbon steel sheet and strip Iron castings (gray and malleable)	·····	Short ton	3,525 887	445 147
	331231	Stainless steel mill shapes and forms		do	52	51
34396		Domestic cooking stoves, except electric	84,647			
	331212	Carbon steel sheet and strip		Short ton	76,680	10,573
	331251 332011	Pig iron Iron castings (gray and malleable)		do	9,643	524
2/2017	22011			1	3,418 (1,316
34397	331211	Commercial cooking equipment, except electric Carbon steel bars and bar shapes	14,207	Short ton	101	18
	331212	Carbon steel sheet and strip		do	2,238	332
	331213 332011	Carbon steel plates		do	124	.21
	331231	Iron castings (gray and malleable) Stainless steel mill shapes and forms		do	717	218 1,005
34398		Steel heating boilers, 15 P.S.I. and under	20,688			••••
2 1270	331211	Carbon steel bars and bar shapes		Short ton	991	130
	331212 331213	Carbon steel sheet and strip		đo	2,677	325
	331215	Carbon steel plates Carbon steel structural shapes		do	27,722	3,744
	331219	All other carbon steel mill shapes and forms		do	5,402	1,195
	332011	Iron castings (gray and malleable)		do	1,118	382
2/200	335119	All other copper and copper-base alloy mill shapes and forms		1,000 lbs	352	255
34399	331212	Other heating equipment, except electric Carbon steel sheet and strip	54,396	Short ton	22,623	2,855
	332011	Iron castings (gray and malleable)		do	4,289	1,450
	335119	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••	1,000 lbs	1,191	660
	335211	(rolled, drawn, and extruded)		do	1,151	466
	336111	Aluminum and aluminum-base alloy castings		do	194	147
	361411 331231	Fractional horsepower electric motors Stainless steel mill shapes and forms		Number Short ton	83,443	1,215 29
	JJ12J1	butiless succe mill shapes and forms		bildit boli	20	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~
3441		STRUCTURAL AND' ORNAMENTAL WORK:	7 400 000			
		All establishments in industry Establishments with 90 percent or more industry specialization.	1,809,971 1,271,482			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	709	172
	331225	All other alloy steel mill shapes and forms		do	11,884	1,805
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	873,658 336,173	97,201 42,980
	331213	Carbon steel plates		do	511,578	55,138
	331215	Carbon steel structural shapes		do	2,148,995	232,312
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	25,871 180,722	4,144 26,647
	331251	Pig_iron		do	2,965	161
	332011	Iron castings (gray and malleable)		Short ton	5,083	1,509 2,422
	332311 333311	Steel castings Zinc and zinc-base alloy refinery shapes		do	6,308 4,192	2,422 822
	333411	Aluminum and aluminum-base alloy refinery shapes		do	408	189
	335111	Copper and copper-base alloy bare wire		1,000 lbs	539	220
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		ob	8,805	4,315
	336111	Aluminum and aluminum-base alloy castings		do	501	273
	336121	Copper and copper-base alloy castings		Short ton	135 1,116	89 1,356
	331231 331211	Stainless steel mill shapes and forms Carbon steel bars and bar shapes		do	325	48

306-13

4

Industry		PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PROD			terials consumed	1
or product	Material	Industry, product class, or material	Value of	110	CETTOTE CONSUME	A
class code	code	industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3441	331212 331213 331215	STRUCTURAL AND ORNAMENTAL WORKContinued Establishments with 90 percent or more industry specializationContinued Carbon steel sheet and strip Carbon steel plates Carbon steel structural shapes	····	Short ton do	578 606 1,041	87 88 155
		Establishments with 90 percent or more product specialization:				
34411	331225 331211 331212 331213 331215 331217 331219 332011 332311 333311 335111 335211	Fabricated structural iron and steel. All other alloy steel mill shapes and forms. Carbon steel bars and bar shapes. Carbon steel sheet and strip. Carbon steel plates. Carbon steel structural shapes. Carbon steel wire and wire products. All other carbon steel bars and bar shapes. Iron castings (gray and malleable). Steel castings. Zinc and zinc-base alloy refinery shapes. Copper and copper-base alloy bare wire. Aluminum and aluminum-base alloy mill shapes and forms	682,338 	Short ton do do do do do do do do 1,000 lbs	2,815 172,927 36,700 383,417 1,575,930 2,320 67,982 2,539 4,769 4,093 76	439 20,273 4,633 40,786 167,313 468 11,334 721 1,872 790 38
	336111 331231	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings Stainless steel mill shapes and forms	••••	do do Short ton	939 88 328	440 62 408
34412	331221 331225 331211 331212 331213 331215 331217 331219 331251 332011 333411 335111 335111 336121 941031 331231	Ornamental and structural metal work Alloy steel (except stainless) bars and bar shapes All other alloy steel bars and bar shapes Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel plates Carbon steel structural shapes Carbon steel wire and wire products All other carbon steel bars and bar shapes Pig iron Iron castings (gray and malleable). Aluminum and aluminum-base alloy refinery shapes Copper and copper-base alloy castings Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings Aluminum and aluminum-base alloy castings	123,959	Short ton do do do do do do 1,000 lbs do do Short ton do	$\begin{array}{c} & & & & & & & & & & & & & & & & & & &$	25 130 3,689 12,181 965 2,674 311 2,080 96 339 166 145 2,138 169 36 21 725
34413	331211 331212 331213 331215 331215 331219 335211 335211	Prefabricated and portable metal buildings and parts Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel plates Carbon steel structural shapes All other carbon steel mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded) Stainless steel mill shapes and forms	40,641 	Short ton do do do 1,000 lbs Short ton	23,037 41,718 1,698 6,813 915 769 66	3,263 6,464 277 896 275 305 91
34414	331211 331212 331215 331217 331219 332011	Miscellaneous metal building materials Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel structural shapes Carbon steel wire and wire products All other carbon steel mill shapes and forms Iron castings (gray and malleable)	99,594 	Short ton do do do do do	443,523 39,694 16,656 10,885 15,217 329	46,456 5,569 1,906 1,593 2,382 138
3442	331221 331211 331212 331215 331217 331217 3322011 332311 333311 333411 335211 336111 336121 331231	<pre>METAL DOORS, SASH, AND TRIM: All establishments in industry. Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes. Carbon steel plates. Carbon steel plates. Carbon steel structural shapes. Carbon steel wire and wire products. All other carbon steel mill shapes and forms. Iron castings (gray and malleable). Steel castings. Zinc and zinc-base alloy refinery shapes. Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded). Aluminum and aluminum-base alloy castings. Copper and copper-base alloy castings. Stainless steel mill shapes and forms.</pre>	638,501 427,415 	Short ton do do do do do Short ton do do Short ton do Short ton	 432 52,415 92,773 2,635 6,377 1,051 1,173 1,206 1,752 391 7,188 146,512 7,882 91 8,110	 178 7,435 12,873 401 862 260 233 352 687 125 3,469 68,185 4,025 60 6,953
34421	331211 331212 331213	Establishments with 90 percent or more product specialization: Metal doors and frames. Carbon steel bars and bar shapes. Carbon steel sheet and strip. Carbon steel plates.	70,482	Short ton do	3,555 44,670 2,529	487 6,450 385

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry	Material		Value of	M	aterials consume	ed
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3442		METAL DOORS, SASH, AND TRIMContinued Establishments with 90 percent or more product specializationContinued				
34421		Metal doors and framesContinued				
	331215	Carbon steel structural shapes		Short ton	5,077	701
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	508 1,126	128
	332011	Iron castings (gray and malleable)		do	1,120	224 335
	332311	Steel castings		do	1,743	672
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	9,572	4,717
	336111	Aluminum and aluminum-base alloy castings		do	39	28
	336121 331231	Copper and copper-base alloy castings Stainless steel mill shapes and forms		Short ton	72 171	43 187
		bodinioso bocci mili bidpeb did formbreaction		SHOLE COLLAR	1/1	107
34422	331211	Metal window sash and frames Carbon steel bars and bar shapes		Chamt tan		
	331212	Carbon steel sheet and strip		Short ton	41,363 5,582	5,698 823
	331217	Carbon steel wire and wire products		do	350	77
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)	*	1,000 lbs	32,825	13,938
	331231	Stainless steel mill shapes and forms		Short ton	40	50
34423		Metal molding and trim and store fronts	36,030			
	331212	Carbon steel sheet and strip		Short ton	11,963	1,699
	333311 335211	Zinc and zinc-base alloy refinery shapes Aluminum and aluminum-base alloy mill shapes and forms		do	170	54
		(rolled, drawn, and extruded)		do	4,535	2,322
	331231	Stainless steel mill shapes and forms		Short ton	7,320	6,182
34424		Metal storm and combination sash and doors	132,027			
	331217	Carbon steel wire and wire products		Short ton	126	31
	333411 335211	Aluminum and aluminum-base alloy refinery shapes Aluminum and aluminum-base alloy mill shapes and forms		do	996	565
		(rolled, drawn, and extruded)		1,000 lbs	69,144	33,706
	336111	Aluminum and aluminum-base alloy castings	•••	do	7,774	3,941
3443		BOILER SHOP PRODUCTS:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	1,133,670 532,619			•••
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	2,129	515
	331225	All other alloy steel mill shapes and forms		do	20,826	10,000
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	30,968 120,208	4,201 13,493
	331213	Carbon steel plates		do	811,002	86,251
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products		do	50,739 1,768	5,916 367
	331219	All other carbon steel mill shapes and forms		do	67,256	13,968
	331251	Pig iron		do	4,800	278
	332011 332311	Iron castings (gray and malleable)Steel castings		do	5,059 2,543	1,939 1,921
	335211	Aluminum and aluminum-base alloy mill shapes and forms			1	
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		do	855	380 39
	941011	Purchased iron and steel scrap		Short ton	5,282	218
	331231	Stainless steel mill shapes and forms		do	6,662	8,532
	1	Establishments with 90 percent or more product specialization:				
34431	331211	Metal tanks, complete at factory Carbon steel bars and bar shapes	211,644	Short ton	14,805	1,736
	331212	Carbon steel sheet and strip		do	77,014	8,451
	331213	Carbon steel plates		do	481,403	51,612
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products		do	28,102 1,307	2,990 251
	331219	All other carbon steel mill shapes and forms		do	17,268	3,765
	332011 332311	Iron castings (gray and malleable)Steel castings		do	220 73	58 44
	335211	Aluminum and aluminum-base alloy mill shapes and forms	1		501	202
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		1,000 lbs	504 30	191 28
	331231	Stainless steel mill shapes and forms		Short ton	2,452	3,230
34432	1	Fabricated steel plate	16,973			
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		Short ton	1,846 2,748	278 343
	331212	Carbon steel plates		do	17,928	1,834
	331215 331231	Carbon steel structural shapes Stainless steel mill shapes and forms		do	2,873	360 666
34433	10210	Power boilers, over 15 P.S.I., parts and attachments	158,147			
CCHAC	331211	Carbon steel bars and bar shapes		Short ton	5,331	953
	331212	Carbon steel sheet and strip		do	14,522 43,770	1,720 5,267
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	8,395	1,032
	331219	All other carbon steel mill shapes and forms		do	37,458	7,459
34434		Gas cylinders and other boiler shop products	21,626	Short ton	1,706	252
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	1,954	260
	331213	Carbon steel plates		do	29,051	3,174
See fo	ootnotes a	t end of table.				

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCIS AND SELECTED INDUSTRIES AND SELECTED PRODU	JUI ULANDEN	Jontinued		
Industry or			W. J 0	Ма	terials consume	d.
product class code	Material code	Industry, product :lass, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3443		BOILER SHOP PRODUCTS Continued				
		Establishments with 90 percent or more product specializationContinued				
34434		Gas cylinders and other boiler shop productsContinued				
	331215 331219	Carbon steel structural shapes All other carbon steel mill shapes and forms		Short ton	1,828 2,692	272 684
	332311	Steel castings		do	110	54
	331231	Stainless steel mill shapes and forms	•••	do	164	230
3444		SHEET METAL WORK:	738,481			
		All establishments in industry Establishments with 90 percent or more industry specialization.	431,842			•••
	331211 331212	Carbon steel barsand bar shapes Carbon steel sheet and strip	••••	do	⊥1,522 402,209	1,878 58,789
	331213	Carbon steel plates		do	17,452	2,246
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products		do	9,603 558	1,330 172
	331218	Carbon steel tin plate, terne plate, and black plate		do	8,255 2,812	1,307 393
	331219 33 2011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)	•••	do	1,474	404
	332311 333311	Steel castings Zinc and zinc-base alloy refinery shapes		do	1,443 2,013	297 577
	335111	Copper and copper-base alloy bare wire		1,000 lbs	1,006	530
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		do.,	71,973	32,200
	336111 336121	Aluminum and aluminum-base alloy castings		do	4,127 212	1,854 133
	331231	Copper and copper-base alloy castings Stainless steel mill shapes and forms	•••	Short ton	5,294	6,238
3463		METAL STAMPINGS:				
5105		All establishments in industry	1,727,544			
	331221	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes	876,616	Short ton	1,278	425
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do do	25,146 27,831	5,786 4,048
	331212	Carbon steel sheet and strip		do	753,761	95,893
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	16,416 333	2 ,2 90 52
	331217	Carbon steel wire and wire products		do	11,955	2,220
	331218 331219	Carbon steel tin plate, terne plate, and black plate All other carbon steel mill shapes and forms	•••	do	273,423 8,320	42,380 1,766
	332311 333311	Steel castings	•••	do	590 12,326	246 4,326
	335211	Zinc and zinc-base alloy refinery shapes Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	1,000 lbs	70,608 5,328	29,288 2,612
	331231	Stainless steel mill shapes and forms		Short ton	35,338	34,535
		Establishments with 90 percent or more product specialization:				
34631	331221	Job stampings, except automotive Alloy steel (except stainless) bars and bar shapes	171,750	Short ton	903	225
	331225	All other steel mill shapes and forms	•••	do	22,589	5,348
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	4,675 145,959	784 20,242
	331213	Carbon steel plates Carbon steel structural shapes		do	962 109	121 20
	331215 331217	Carbon steel wire and wire products		do	765	125
	331218 331219	Carbon steel tin plate, terne plate, and black plate All other carbon steel mill shapes and forms	•••	do	4,175	594 393
	332311	Steel castings		do	338	185
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	9,856	4,244
	336111 331231	Aluminum and aluminum-base alloy castings Stainless steel mill shapes and forms		do Short ton	314 1,864	224 2,209
3/632	551251	Stamped and spun cooking and kitchen utensils	 75,975			
34632	331212	Carbon steel sheet and strip		Short ton	4,230	798 21 <i>5</i>
	331217 335211	Carbon steel wire and wire products Aluminum and aluminum-base alloy mill shapes and forms	•••	do	1,224	
		(rolled, drawn, and extruded)		1,000 lbs	33,920 527	14,005 474
	336111 331231	Stainless steel mill shapes and forms		Short ton	4,672	4,890
34633		Pails, ash cans, and garbage cans	8,635			
	331212	Carbon steel sheet and strip		Short ton	14,961 2,000	2,283 269
	331217	Carbon steel wire and wire products				
34635	331221	Metal commercial closures, except crowns Alloy steel (except stainless) bars and bar shapes	45,882	Short ton	9	7
	331218	Carbon steel tin plate, terne plate, and black plate		do	54,320	9,047
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	4,296	1,820
34637		Job stampings, automotive	180,744			
54057	331221	Allov steel (except stainless) barsand bar shapes		Short ton	84 10,162	52 1,507
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	222,440	27,974
	SSTETE					

306-16

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material		Value of	Ma	terials consume	d
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3463		METAL STAMPINGSContinued				
		Establishments with 90 percent or more product specialization Continued				
34637		Job stampings, automotiveContinued	·			
	331213	Carbon steel plates		Short ton	1,218	146
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products	•••	do	85	10
	331218	Carbon steel tin plate, terne plate, and black plate		do	1,704 395	673 657
	331219	All other carbon steel mill shapes and forms		do	3,383	619
	335211 3 31231	Aluminum and aluminum-base alloy mill shapes and forms Stainless steel mill shapes and forms	••••	1,000 lbs Short ton	1,316 23,159	523 22,083
	552652		•••	bior to ton	25,155	22,000
34638	331211	Other stamped or pressed metal end products	61,388			
	331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		Short ton	1,391 49,481	187 6,902
	331213	Carbon steel plates		do	1,990	234
	331217 331218	Carbon steel wire and wire products		do	897	149
	331218	Carbon steel tin plate, terne plate, and black plate All other carbon steel mill shapes and forms		do	2,809 366	400 82
	335211	Aluminum and aluminum-base alloy mill shapes and forms		,	200	0~
	336111	(rolled, drawn, and extruded)		1,000 lbs	3,644	1,609
	331231	Aluminum and aluminum-base alloy castings Stainless steel mill shapes and forms		do Short ton	121 292	84 332
3471		LIGHTING FIXTURES:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	641,569 415,812	•••••	••••	
	331225	All other alloy steel mill shapes and forms		Short ton	746	282
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	do	4,695	796
	331212	Carbon steel sheet and strip Carbon steel plates		do	146,184 1,868	20,846 250
	331215	Carbon steel structural shapes		ob	1,309	211
	331217	Carbon steel wire and wire products	•••	do	7,916	2,004
	331219 332011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)		do	2,666 3,789	811 949
	332311	Steel castings	• • •	do	1,681	813
	333411	Aluminum and aluminum-base alloy refinery shapes	• • •	ob	2,069	1,325
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms	•••	1,000 lbs	235 9,831	117 4,946
	335211	Aluminum and aluminum-base alloy mill shapes and forms			,051	4,040
		(rolled, drawn, and extruded)	•••	do	5,444	3,152
	336111 336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings	•••	do	4,038	2,269 1,020
	550121			1,000 lbs.	_,	_,
	262222	Owners and some been allow involved wine and cable		(metal content)	3.065	2 644
	363111	Copper and copper-base alloy insulated wire and cable	•••	content)	3,965	2,844
34711		Establishments with 90 percent or more product specialization: Incandescent lighting fixtures, except specialties	36,223			
24111	331212	Carbon steel sheet and strip		Short ton	5,571	798
	331217	Carbon steel wire and wire products	• • •	do	332	66
	331219 332011	All other carbon steel mill shapes and forms		do	342 213	95 74
	335119	All other copper and copper-base alloy mill shapes and forms		1,000 lbs	1,368	761
	335211	Aluminum and aluminum-base alloy mill shapes and forms		2.	7 500	0.01
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	• • •	do	1,506	981 85
	336121	Copper and copper-base alloy castings	• • •	do	354	232
				1,000 lbs.		
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	173	122
	331231	Stainless steel mill shapes and forms		Short ton	8	9
34712		Incandescent'portable lamps	86,638			
	331221	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	60	25
	331225 331211	All other alloy steel mill chapes and forms	•••	do	276 196	108 - 36
	331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	do	3,310	540
	331213	Carbon steel plates	•••	do	281	36
	331217	Carbon steel wire and wire products	•••	do	2,373	549 236
	331219 332011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)	•••	do	1,689	367
	332311	Steel castings		do	574	241
	335111	Copper and copper-base alloy bare wire	•••	1,000 lbs	81 1,925	39 939
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••			
		(rolled, drawn, and extruded)	•••	do	199	103
	336111 336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings		do	66 289	48 173
	TZTOCC	sopper and copper base arroy casurage		1,000 lbs.		
				(metal	1 070	740
	363111	Copper and copper-base alloy insulated wire and cable		content)	1,070	740
34713	222.020	Incandescent vehicular lighting equipment	33,460	Short ton	13,100	1,659
	331212 335119	Carbon steel sheet and strip All other copper and copper-base alloy mill shapes and forms	•••	1,000 lbs	217	109
				1,000 lbs.		
	362117	Copper and copper-base alloy insulated wire and cable		(metal content)	293	306
Coo fo	363111	t end of table.				

306-17

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material		Value of	Mate	rials consumed	
product class code	code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3471	1	LIGHTING FIXTURESContinued				
	÷-	Establishments with 90 percent or more product specialization				
34714	1	Continued Incandescent hand portable lighting equipment	13,479			
	331217	Carbon steel wire and wire products		Short ton	51	20
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms		1,000 lbs	1,964 266	934 137
34716	JJJAL	All other specialized incandescent lighting equipment	11,900			
34110	331212	Carbon steel sheet and strip		Short ton	260	47
	335211 336121	Aluminum and aluminum-base alloy mill shapes and forms			70	57.
	1210151	Copper and copper-base alloy castings		do 1,000 lbs. (metal	68	39
	363111	Copper and copper-base alloy insulated wire and cable		content)	297	202
34717	222.073	Fluorescent lighting equipment and parts	111,928			
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		Short ton	2,429 92,261	371 13,023
	331217	Carbon steel wire and wire products		do	555	112
	331219 332011	All other carbon steel mill shapes and forms		do	290 309	92
	335119	Iron castings (gray and malleable) All other copper and copper-base alloy mill shapes and forms		do 1,000 lbs	578	75 289
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded)	• • •	do	1,281	798 138
	363111	internation and attention pape attol actorized and		1,000 lbs.	107	20
	363111	Correr and correr have allow invulated wine and apple		(metal content)	605	166
2/02		Copper and copper-base alloy insulated wire and cable		concency	695	466
3481		NAILS AND SPIKES: All establishments in industry	33,778			
		Establishments with 90 percent or more industry specialization.	21,872			
	331212 331217	Carbon steel sheet and strip Carbon steel wire and wire products		Short ton	14,566	2,063 3,306
	JJILII	Varbon steer whe and whe products	•••		19,612	000,00
3489		WIREWORK, N.E.C.:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	744,766 515,9 7 1		•••	•••
	331225	All other alloy steel mill shapes and forms		Short ton	1,060	577
	331211	Carbon steel bars and bar shapes		do	11,620	1,537
	331212 331215	Carbon steel sheet and strip Carbon steel structural shapes	•••	do	69,417 3,999	11,410 653
	331217	Carbon steel wire and wire products		do	622,434	117,485
	332311	Steel castings		do	3,133	1,180
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms	•••	1,000 lbs do	10,647	5,352 2,138
	335211	Aluminum and aluminum base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded)	•••	do	9,619 1,813	5,903 1,226
	110111	Arouition and arouition-base arroy castings	•••	1,000 lbs.	1,010	1,220
	262122			(metal	02	50
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	93 3,026	57 5,146
		Establishments with 90 percent or more product specialization:			í (- /
34891		Wire springs	171,505		•••	
	331221	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	16	18
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	809 (193	491 56
	331212	Carbon steel sheet and strip		do	50,566	8,319
	331217	Carbon steel wire and wire products	•••	do	191,829	38,794
	331219 335111	All other carbon steel mill shapes and forms Copper and copper-base alloy bare wire	•••	do 1,000 lbs	12,331 594	1,890 326
	335119	All other copper and copper-base alloy mill shapes and forms		do	353	187
				1,000 lbs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content	93	57
	331231	Stainless steel mill shapes and forms	• • •	Short ton	464	721
34892	331217	Noninsulated wire rope, and cable and strand, copper Carbon steel wire and wire products	46,193	Short ton	64,271	17,739
34893		Fencing and fence gates	37,319			
	331211	Carbon steel bars and bar shapes	•••	Short ton	6,333 2,029	742 303
	331212 331215	Carbon steel sheet and strip Carbon steel structural shapes	•••	do	3,400	549
	331217	Carbon steel wire and wire products		do	47,468	7,401
	332311	Steel castings Aluminum and aluminum-base alloy castings	•••	do 1,000 lbs	2,740 281	1,053 149
34894	336111		59,373	1,000 IDS		
34894	331211	Wire cloth and woven wire products Carbon steel bars and bar shapes		Short ton	305	44
	331212	Carbon steel sheet and strip		do	128	24
	331217	Carbon steel wire and wire products	•••	do	24,707 8,636	6,422 4,320
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms	• • •	1,000 lbs	1,654	4,520
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
		(rolled, drawn, and extruded)		do	8,658	5,55

306-18

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1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material			Ma	terials consume	ed
product class code	code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3489		WIREWORK, N.E.CContinued Establishments with 90 percent or more product specialization				
2/005		Continued	300 550			
34895	331211	Other wire products Carbon steel bars and bar shapes	122,552	Short ton	4,108	571
	331212 331217	Carbon steel sheet and strip Carbon steel wire and wire products	•••	do	8,078 158,222	1,325 24,742
	335111 335119	Copper and copper-base alloy bare wire		1,000 lbs	810	384
	335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms		do	860	419
	331231	(rolled, drawn, and extruded) Stainless steel mill shapes and forms	•••	Short ton	431 586	177 833
3491		METAL BARRELS, DRUMS, AND PAILS: All establishments in industry	217,239			
	007.07.0	Establishments with 90 percent or more industry specialization.	128,198			•••
	331212 331217	Carbon steel sheet and strip Carbon steel wire and wire products	•••	Short ton	512,552 1,639	59,707 314
	331218	Carbon steel tin plate, terme plate, and black plate	•••	do	5,860	755
34911		Establishments with 90 percent or more product specialization: Steel shipping packages	7,478			
0.107.0	331212	Carbon steel sheet and strip		Short ton	21,456	2,650
34912	331212	Steel barrels and drums, except beer (over 12 gal.) Carbon steel sheet and strip	58,270	Short ton	241,199	27,546
0/00	331218	Carbon steel tin plate, terne plate, and black plate	•••	do	3,680	487
3493		STEEL SPRINCS: All establishments in industry	115,692			
	331211	Establishments with 90 percent or more industry specialization. Carbon steel bars and bar shapes	57,508	Short ton	49,124	5,610
	331217	Carbon steel wire and wire products		do	668	419
3494		BOLTS, NUTS, WASHERS, AND RIVETS: All establishments in industry	699,523			
	222.023	Establishments with 90 percent or more industry specialization.	497,481			•••
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	•••	Short ton do	16,384 31,860	4,153 8,930
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	233,381 48,461	28,145 8,317
	331213	Carbon steel plates		do	1,160	173
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	345,404 97,434	52,088 12,499
	332311 335111	Steel castings Copper and copper-base alloy bare wire	•••	do 1,000 lbs	161 15,867	85 7,342
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms		do	15,509	7,309
	336111	(rolled, drawn, and extruded)		do	8,184 287	3,888 116
	336121	Copper and copper-base alloy castings	•••	do	60	27
	331231	Stainless steel mill shapes and forms		Short ton	6,259	7,019
34941		Establishments with 90 percent or more product specialization: Bolts, nuts, and other standard industrial fasteners	273,272			
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	•••	Short ton	12,519 8,258	2,656 1,986
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	210,907 30,399	24,957 4,135
	331213	Carbon steel plates		do	1,141	171
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	193,575	28,502 5,753
	332311 335111	Steel castings Copper and copper-base alloy bare wire		do	84 7,568	40 3,556
	335119	All other copper and copper-base alloy mill shapes and forms		do	12,314	5,772
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		ob	5,771	2,798
	336111 331231	Aluminum and aluminum-base alloy castings Stainless steel mill shapes and forms		Short ton	41 3,803	29 4,144
34942		Special products, except standard type fasteners	30,449		5 500	
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes	•••	Short ton	5,567 1,512	1,555 283
	331212 331217	Carbon steel sheet and strip Carbon steel wire and wire products		do	2,958 12,520	770 2,011
	331231	Stainless steel mill shapes and forms	•••	do	158	184
3519		INTERNAL COMBUSTION ENGINES: All establishments in industry	891,027			
	222.002	Establishments with 90 percent or more industry specialization.	522,232	Short ton	3,344	1,370
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms		do	1,548	624
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	3,300 18,145	686 2,845
	331213 331251	Carbon steel plates Pig iron.		do	797	115 165
	332011	Iron castings (gray and malleable)	•••	do	80,533	26,088
	332311 335119	Steel castings All other copper and copper-base alloy mill shapes and forms		do 1,000 lbs	600 5,288	445 2,796
	336111 336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings		do	17,447 1,770	14,849 1,235
	941011 331231	Iron and steel scrap (purchased scrap only) Stainless steel mill shapes and forms		Short ton	7,358	325 891
See fo		t end of table.				

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PROD	UCT CLASSES	Continued		
Industry or	Material	T-Justan anglist slave an mtadal	Value of	Mai	terials consume	ď
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3519		INTERNAL COMBUSTION ENGINESContinued				
35194		Establishments with 90 percent or more product specialization: Internal combustion engine parts and accessories	20,072			
	332011	Iron castings (gray and malleable)		Short ton	2,389	802
3521		TRACTORS: All establishments in industry	1,177,974			
		Establishments with 90 percent or more industry specialization.	632,229	Chent ion		
	331221 331211	Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes	•••	Short ton	12,222 86,720	1,831 11,021
	331212	Carbon steel sheet and strip		do	31,197	3,518
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	25,662 10,324	3,082 1,200
	331217	Carbon steel wire and wire products		Short ton	369	60
	331219 301111	All other carbon steel mill shapes and forms Tires.		do Number	40,700 829,690	5,744 25,063
	301151	Inner tubes		do	852,994	3,506
	331251 332011	Pig iron. Iron castings (gray and malleable)		Short ton	63,705 220,635	3,533 46,320
	332311	Steel castings		do	19,754	7,399
	335119 336111	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy castings		1,000 lbs	194 598	107
	336121	Copper and copper-base alloy castings	•••	do	359	275
	351911	Gasoline and other carburetor engines		Number	129,207	10,818
	351921	Diesel and semi-Diesel engines	•••	1,000 lbs.	26,929	29,351
				(metal	(0)	10
	363111 941011	Copper and copper-base alloy insulated wire and cable Iron and steel scrap (purchased scrap only)		content)	60 102,365	43 2,865
				_,	202,505	.,
3522		FARM MACHINERY (EXCEPT TRACTORS): All establishments in industry	1,095,685			• • •
		Establishments with 90 percent or more industry specialization.	733,743			
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	•••	Short ton	7,702	1,348 1,469
	331211	Carbon steel bars and bar shapes		ob	271,969	32,896
	331212 331213	Carbon steel sheet and strip Carbon steel plates		do	242,982 41,225	31,155 4,819
	331215	Carbon steel structural shapes		do	29,051	3,459
	331217 331219	Carbon steel wire and wire product All other carbon steel mill shapes and forms	•••	do	7,220 38,221	1,426 7,977
	301151	Inner tubes		Number	491,067	1,180
	331251 332011	Pig iron Iron castings (gray and malleable)		Short ton	35,296 95,189	1,989 26,052
	332311	Steel castings	•••	do	6,112	2,938
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	3,087	1,635
	336111	Aluminum and aluminum-base alloy castings	•••		6,118	3,256
	336121 361431	Copper and copper-base alloy castings Integral horsepower electric motors and generators		do 1,000	1,825	1,067 447
	941011	Iron and steel scrap (purchased scrap only)		Short ton	37,566	1,344
	331231	Stainless steel mill shapes and forms	••••	••••go••••••	1,201	1,388
		Establishments with 90 percent or more product specialization:				
35221	331211	Plows and listers Carbon steel bars and bar shapes	7,943	Short ton	4,469	576
	331212	Carbon steel sheet and strip		do	581	81
	331213 332311	Carbon steel plates Steel castings		do	1,207	162 56
	3 3 M 2 A A					20
35222	331211	Harrows, rollers, pulverizers, and stalk cutters Carbon steel bars and bar shapes	10,261	Short ton	5,370	873
	331212	Carbon steel sheet and strip		do	1,175	145
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	1,536 1,509	207 218
	301151	Inner tubes		Number	1,513	3
	332011	Iron castings (gray and malleable)		Short ton	1,272	373
35223	202.022	Planting, seeding, and fertilizing machinery	13,895		5 100	
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		Short ton	5,190 7,507	977 1,001
	331213	Carbon steel plates		do	1,534	157
	331215 331219	Carbon steel structural shapes All other carbon steel mill shapes and forms	•••	do	972 483	133 44
	301151	Inner tubes		Number	2,235	8
	332011	Iron castings (gray and malleable)		Short ton	994	324
35224	221011	Sprayers and dusters	19,998	chant ton		139
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		Short ton	910 4,673	762
	331215	Carbon steel structural shapes		do	271	45
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms	•••	ob	353 224	61 63
	332011	Iron castings (gray and malleable)	•••	do	640	218
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	97	54
	336111	Aluminum and aluminum-base alloy castings		do	165 269	134
	336121 331231	Copper and copper-base alloy castings Stainless steel mill shapes and forms		do Short ton	269 140	172 165
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306-20

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or product	Material	Industry, product slace, or petrois]	Value of	Ma	terials consume	ed
class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3522		FARM MACHINERY (EXCEPT TRACTORS) -Continued Establishments with 90 percent or more product specialization Continued				
35225		Harvesting machinery	65,582			
	331211 331212	Carbon steel bars and bar shapes		Short ton	20,304	2,542
	331212	Carbon steel sheet and strip Carbon steel plates	•••	do	29,975	3,434
	331215	Carbon steel structural shapes.		do	3,800	243 414
	331217 331219	Carbon steel wire and wire products		do	705	127
	301151	All other carbon steel mill shapes and forms Inner tubes		Number	4,478 50,220	1,035 168
	336111	Aluminum and aluminum-base alloy castings		1,000 lbs	46	27
35226		Haying machinery	50,264			
	331211 331219	Carbon steel bars and bar shapes All other carbon steel mill shapes and forms		Short ton	10,479 811	1,192 230
35227	331221	Lawn mowers. Alloy steel (except stainless) bars and bar shapes	84,396	Chart ter		
	331225	All other alloy steel mill shapes and forms		Short ton	366 84	1.39 31
	331211	Carhon steel bars and bar shapes		do	8,154	1,480
	331212 331217	Carbon steel sheet and strip Carbon steel wire and wire products	•••	do	14,118	2,663 13
	331219	All other carbon steel mill shapes and forms		do	1,297	361
	301151	Inner tubes		Number	2,941	6
	332011 335211	Iron castings (gray and malleable) Aluminum and aluminum-base alloy mill shapes and forms	•••	Short ton	7,909	2,157
		(rolled, drawn, and extruded)		1,000 lbs	250	140
	336111	Aluminum and aluminum-base alloy castings	•••	do	4,476	1,966
35229		All other farm machines and equipment	65,566			
	331221 331225	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	180	49
	331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	419 7,785	125 1,182
	331212	Carbon steel sheet and strip		do	37,102	5,658
	331213 331215	Carbon steel plates	•••	do	1,261	196 229
	331217	Carbon steel structural shapes Carbon steel wire and wire products		do	1,292 1,716	364
	331219	All other carbon steel mill shapes and forms		do	3,454	741
	301151 331251	Inner tubes Pig iron.	•••	Number	1,515	5 101
	332011	Iron castings (gray and malleable)		do	3,185	1,003
	332311 335211	Steel castings Aluminum and aluminum-base alloy mill shapes and forms		do	172	77
	JJJZII	(rolled, drawn, and extruded)		1,000 lbs	1,149	538
	336111	Aluminum and aluminum-base alloy castings		do	861	554 801
	336121 361431	Copper and copper-base alloy castings Integral horsepower electric motors and generators		Number	1,413 2,615	385
	941011	Iron and steel scrap (purchased scrap only)		Short ton	1,063	41
3531		CONSTRUCTION AND MINING MACHINERY:				
		All establishments in industry Establishments with 90 percent or more industry specialization.		••••••		
	331221	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes	684,804	Short ton	19,336	4,308
	331225	All other alloy steel mill shapes and forms		do	10,638	2,231
	331211 331212	Carbon steel bars and bar shapes		do	71,349	10,362 3,513
	331213	Carbon steel sheet and strip Carbon steel plates		do	168,907	18,482
	331215	Carbon steel structural shapes	•••	do	56,150	7,072
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	2,032 18,990	827 3,563
	331251	Pig iron		do	7,699	451
	332011 332311	Iron castings (gray and malleable) Steel'castings		do	59,422 90,926	15,316 41,383
	336121	Copper and copper base alloy castings		1,000 lbs	3,528	2,092
	351911	Gasoline and other carburetor engines		Number	22,426 8,722	6,342 16,869
	351921 361431	Diesel and semi-Diesel engines Integral horsepower electric motors and generators		Number	9,486	6,041
	941011	Iron and steel scrap (purchased scrap only)	•••	Short ton	11,739	632 404
1	331231	Stainless steel mill shapes and forms		do	382	404
35311		Establishments with 90 percent or more product specialization: Cranes, except construction, power and overhead travel	24,595			
	331221	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	575	147
	331211	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	do	1,806 814	278 140
	331212	Carbon steel plates		do	1,803	242
	331215	Carbon steel structural shapes		do	2,620	359
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	160 786	52 161
	332011	Iron castings (gray and malleable)		do	4,602	1,376
	332311	Steel castings		do 1,000 lbs	3,498 437	1,138 222
	336121 351911	Copper and copper-base alloy castings Gasoline and other carburetor engines		Number	701	192
	351921	Diesel and semi-Diesel engines		do	107	305 461
1	361431	Integral horsepower electric motors and generators		do	1,574	461

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODU	OI CIADOLO =-(Journand		
Industry	7					
or	Material		Value of	Με	aterials consume	d
product class	code	Industry, product class, or material	shipments	Unit of	Ouentite	11-7-
code			(\$1,000)	measure	Quantity	Value (\$1,000)
			(+=)====;			(41,000)
3531	1	CONSTRUCTION AND MINING MACHINERYContinued				
		Establishments with 90 percent or more product specialization				
35312	1	Continued	102 551			
27272	331221	Power cranes, draglines, and shovels Alloy steel (except stainless) bars and bar shapes	192,551	Short ton	7,062	1,565
	331225	All other alloy steel mill shapes and forms		do	5,785	870
	331211	Carbon steel bars and bar shapes		do	19,666	2,788
	331212	Carbon steel sheet and strip	•••	do	5,790	656
	331213 331215	Carbon steel plates Carbon steel structural shapes	•••	do	43,264 14,589	4,540 2,024
	331217	Carbon steel wire and wire products		do	691	397
	331219	All other carbon steel mill shapes and forms		do	2,946	284
	332011	Iron castings (gray and malleable)		Short ton	18,446	4,594
	332311	Steel castings		do	49,403	23,127
	336121 351911	Copper and copper-base alloy castings Gasoline and other carburetor engines		1,000 lbs Number	2,120 3,648	1,211 1,663
	351921	Diesel and semi-Diesel c.gines.		do	3,631	8,313
25212			0 150			
35313	331211	Mixers, pavers, and related equipment Carbon steel bars and bar shapes	8,158	Short ton	1,128	152
	331212	Carbon steel sheet and strip		do	1,237	170
	331213	Carbon steel plates		do	1,746	217
	331215	Carbon steel structural shapes		do	510	65
	332311	Steel castings	•••	do	2 102	5
	351911	Gasoline and other carburetor engines		Number	2,102	607
35314	0.01	Specialized mining machinery and equipment	6,683			
	331211	Carbon steel bars and bar shapes	•••	Short ton	939	106
	331213 331215	Carbon steel plates Carbon steel structural shapes	•••	do	3,542 1,214	363 144
0.505.5	JJILL J					
35315	331221	Crushing, pulverizing, and screening machinery	13,205	Short ton	342	63
	331211	Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes	••••	do	1,544	286
	331212	Carbon steel sheet and strip		do	397	48
	331213	Carbon steel plates		do	2,784	299
	331215	Carbon steel structural shapes		do	1,395	163
	331219	All other carbon steel mill shapes and forms		do	627	185
	332011 332311	Iron castings (gray and malleable)	•••	do	1,083 2,296	310 1,146
	336121	Steel castings Copper and copper-base alloy castings		do 1,000 lbs	77	67
	361431	Integral horsepower electric motors and generators		Number	79	38
	331231	Stainless steel mill shapes and forms		Short ton	17	26
35316	i i	Excavating and road construction machinery	41,745			
20020	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	274	82
	331211	Carbon steel bars and bar shapes		do	6,213	842
	331212	Carbon steel sheet and strip		do	1,447	204
	331213 331215	Carbon steel plates	•••	do	15,937	1,657 694
	331219	Carbon steel structural shapes All other carbon steel mill shapes and forms		do	5,001 1,457	248
	332011	Iron castings (gray and malleable)		do	3,092	580
	332311	Steel castings		do	3,701	1,603
	336121	Copper and copper-base alloy castings		1,000 lbs	58	39
	351911	Gasoline and other carburetor engines		Number	2,050	712
	351921	Diesel and semi-Diesel engines		do	1,445	2,333
35318	202002	Other construction, mining, and similar machinery	44,535		2	(25
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	2,461	635
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	6,044	172 1,273
	331212	Carbon steel sheet and strip		do	1,295	179
	331213	Carbon steel plates		do	4,325	546
	331215	Carbon steel structural shapes		do	3,630	479
	331217	Carbon steel wire and wire products		do	279	88
	331219 332011	All other carbon steel mill shapes and forms	•••	do	1,747	482 401
	332311	Steel castings		do	752	392
	336121	Copper and copper-base alloy castings		1,000 lbs	101	59
	351911	Gasoline and other carburetor engines		Number	251	49
	331231	Stainless steel mill shapes and forms		Short ton	82	77
3532		OIL-FIELD MACHINERY AND TOOLS:				
		All establishments in industry	513,383			. • • •
	221221	Establishments with 90 percent or more industry specialization.	372,579	Showt top	03 2/0	20 605
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	•••	Short ton	93,249 25,881	20,605 8,458
	331211	Carbon steel bars and bar shapes		do	27,913	4,153
	331212	Carbon steel sheet and strip		do	3,887	598
	331213	Carbon steel plates		do	16,218	2,037
	331215	Carbon steel structural shapes		do	32,102	4,296
	331217	Carbon steel wire and wire products		do	1,415	489
	331219 332011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)		do	26,399 23,056	5,384 4,883
	332311	Steel castings (gray and maileable)		do	15,613	8,665
	336121	Copper and copper-base alloy castings	1	1,000 lbs	1,338	832
	351911	Gasoline and other carburetor engines		Number	2,089	1,640
	351921	Diesel and semi-Diesel engines		do	461	1,488
l	331231	Stainless steel mill shapes and forms		Short ton	1,370	1,403
C P		tend of table				

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry	1			Ma	terials consume	d
product	Material code	Industry, product class, or material	Value of shipments			
class code			(\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3532		OIL-FIELD MACHINERY AND TOOLSContinued Establishments with 90 percent or more product specialization:				
35321		Oil- and gas-field, drilling equipment	221,658			
	331221	Alloy steel (except stainless) bars and bar shapes	· · · ·	Short ton	76,418	17,138
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	15,951	6,248
	331212	Carbon steel sheet and strip		do	5,603 640	854 128
	331213	Carbon steel plates		do	2,982	406
	331215 331217	Carbon steel structural shapes		do	3,441	545
	331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	290 5,135	98 964
	332011	Iron castings (gray and malleable)		do	1,193	427
	332311	Steel castings		do	6,659	3,977
	336121	Copper and copper-base alloy castings	•••	1,000 lbs	342	255
35322	331221	Other oil, gas, and water well machinery and tools Alloy steel (except stainless) bars and bar shapes	83,356	Short ton	9,638	2,010
	331225	All other alloy steel mill shapes and forms	•••	do	8,261	1,674
	331211	Carbon steel bars and bar shapes		do	13,637	1,962
	331212 331213	Carbon steel sheet and strip	•••	do	1,834	235
	331215	Carbon steel plates Carbon steel structural shapes	•••	do	11,124 24,155	1,315 2,900
	331217	Carbon steel wire and wire products		do	775	209
	331219	All other carbon steel mill shapes and forms	•••	do	13,228	2,357
	332011 332311	Iron castings (gray and malleable) Steel castings	•••	do	19,665 6,618	3,601 3,322
	336121	Copper and copper-base alloy castings		1,000 lbs	921	527
	351911	Gasoline and other carburetor engines	•••	Number	1,153	846
	351921 331231	Diesel and semi-Diesel engines Stainless steel mill shapes and forms		Short ton	33 627	137 863
25/2					021	665
3541		MACHINE TOOLS: All establishments in industry	1,146,932			
		Establishments with 90 percent or more industry specialization.	589,737			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	9,203	3,056
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	1,388 17,419	720 3,938
	331212	Carbon steel sheet and strip		do	3,261	516
	331213	Carbon steel plates	•••	do	8,927	1,816
	331215 331251	Carbon steel structural shapes Pig iron	•••	do	1,598 12,349	418 746
	332011	Iron castings (gray and malleable)	•••	do	92,872	26,601
	332311	Steel castings		do	2,946	1,742
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	670	302
	336111	Aluminum and aluminum-base alloy castings		do	963	762
	336121	Copper and copper-base alloy castings		do	2,212	1,474
	361431 941011	Integral horsepower electric motors and generators	•••	1,000 Short ton	44 21,410	8,592 829
	331231	Iron and steel scrap (purchased scrap only) Stainless steel mill shapes and forms		do	79	95
		Establishments with 90 percent or more product specialization:				
35412		Drilling machines.	22,846			
	332011	Iron castings (gray and malleable)		Short ton	7,944	2,578
	332311 336111	Steel castings Aluminum and aluminum-base alloy castings	•••	do 1,000 lbs	33 164	25 129
	361431	· Integral horsepower electric motors and generators		1,000	2	247
35414		Grinding and polishing machines	48,490			
	332011	Iron castings (gray and malleable)		Short ton	19,690	2,438
	336111 336121	Aluminum and aluminum-base alloy castings	•••	1,000 lbs	11 52	12 39
		Copper and copper-base alloy castings	•••		52	59
35415		Lathes, except woodworking	41,031			
	336121 361431	Copper and copper-base alloy castings Integral horsepower electric motors and generators	•••	1,000 lbs	104	123 1,059
25/25	201421		15 102			
35417	331211	Other machine tools, except home workshop Carbon steel bars and bar shapes	45,483	Short ton	1,469	328
	331215	Carbon steel structural shapes		do	40	6
	331219	All other carbon steel mill shapes and forms		do	135	41
	332011 332311	Iron castings (gray and malleable)	••••	do	7,149 166	2,320 87
	336111	Aluminum and aluminum-base alloy castings		1,000 lbs	26	32
	336121	Copper and copper-base alloy castings.	•••	do	20	14
	361431	Integral horsepower electric motors and generators		1,000	2	327
35419	222.022	Rebuilt machine tools	390,455	Short ton	115	 18
	331211 331213	Carbon steel bars and bar shapes Carbon steel plates	•••	do	67	8
3542		METALWORKING MACHINERY: All establishments in industry	839,899			
		Establishments with 90 percent or more industry specialization.	390,455			
	331221	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	4,277	1,599
	331225	All other alloy steel mill shapes and forms		do	1,205 15,115	582 2,955
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	4,480	709
	331213	Carbon steel plates		do	39,350	4,556
	331215	Carbon steel structural shapes		do	3,846	615
See fo	otnotes a	t end of table.				

306-23

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PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRMIARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODU	JCT CLASSES(Continued		
Industry or	Material		Value of	Mat	erials consume	d
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3542		METALWORKING MACHINERY-Continued				
		Establishments with 90 percent or more industry				
	331219	specializationContinued All other carbon steel mill shapes and forms	0	Short ton	12,320	3,132
	331251	Pig iron		do	14,695	2,152 844
	332011	Iron castings (gray and malleable)		do	30,074	8,275
	. 332311 335211	Steel castings. Aluminum and aluminum-base alloy mill shapes and forms	•••	do	25,954	8,517
	JJJ211	(rolled, drawn, and extruded)		1,000 lbs	696	459
	336111	Aluminum and aluminum-base alloy castings		do	3,710	3,285
	336121 361411	Copper and copper-base alloy castings Fractional horsepower electric motors		Number	2,770 194,295	2,094 1,468
	361431	Integral horsepower electric motors and generators		do	12,758	2,594
	941011 331231	Iron and steel scrap (purchased scrap only) Stainless steel mill shapes and forms		Short ton	42,904	1,546 378
		Establishments with 90 percent or more product specialization:			2,00	570
35421		Rolling mill machinery	55,325			
	331211 331213	Carbon steel bars and bar shapes Carbon steel plates	•••	Short ton	1,564 4,697	235
	331215	Carbon steel structural shapes		do	1,098	484 119
	331219	All other carbon steel mill shapes and forms	•••	do	532	152
05/05	332011	Iron castings (gray and malleable)		do	299	107
35422	331221	Metalworking presses, including forging presses Alloy steel (except stainless) bars and bar shapes	65,350	Short ton	250	106
	331211	Carbon steel bars and bar shapes	• • •	do	2,082	326
	331213 331215	Carbon steel plates Carbon steel structural shapes	• • •	do	8,944 198	1,086 43
	332011	Iron castings (gray and malleable)	• • •	do	14,624	3,531
	332311	Steel castings	***	do	1,768	628
	336121 361411	Copper and copper-base alloy castings Fractional horsepower electric motors	•••	1,000 lbs	163 3,133	112 28
	361431	Integral horsepower electric motors and generators	•••	do	2,955	654
35425		Bending and forming machines	2,913			
	331211 331215	Carbon steel bars and bar shapes Carbon steel structural shapes		Short ton	373	66 10
	332011	Iron castings (gray and malleable)		do	100	26
	332311	Steel castings		do	80	36
	336111 361431	Aluminum and aluminum-base alloy castings Integral horsepower electric motors and generators	•••	1,000 lbs	10 330	8 62
35426		Power-driven hand tools	65,486			
	331221	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	1,035	377
	331211 332011	Carbon steel bars and bar shapes Iron castings (gray and malleable)		do	1,269 191	259 87
	336111	Aluminum and aluminum-base alloy castings		1,000 lbs	2,874	2,450
				1,000 lbs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	622	441
35427		Acetylene welding and cutting apparatus				
	331231	Stainless steel mill shapes and forms		Short ton	56.	77
35428	331221	Other metalworking machinery Alloy steel (except stainless) bars and bar shapes	14,734	Short ton	80	38
	331211	Carbon steel bars and bar shapes		do	974	158
	331213	Carbon steel plates	•••	do	539	65
	331215 332011	Carbon steel structural shapes Iron castings (gray and malleable)		do	296 1,375	47 505
	332311	Steel castings	•••	do	227	133
	336121 361431	Copper and copper-base alloy castings Integral horsepower electric motors and generators		1,000 lbs Number	42	34 66
3544		SPECIAL DIES AND TOOLS:			120	
		All establishments in industry	931,542			
	331221	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes	571,702	Short ton	9,380	6,900
	331225	All other alloy steel mill shapes and forms		do	5,552	1,363
	331211	Carbon steel bars and bar shapes	•••	do	38,621	9,274 1,257
	331212 331213	Carbon steel sheet and strip Carbon steel plates		do	7,809 29,210	4,548
	332011	Iron castings (gray and malleable)	••••	ob	29,880	7,908
	332311 335211	Steel castings Aluminum and aluminum-base alloy mill shapes and forms	•••	do	5,578	2,696
		(rolled, drawn, and extruded)		1,000 lbs	871	515
	336111 336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings		do	740 478	586 350
3545	OINI	METALWORKING MACHINERY ATTACHMENTS:	•••			270
		All establishments in industry	476,704			
	331221	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes	297,285	Short ton	12,230	14,881
	331211	Carbon steel bars and bar shapes		do	12,914	3,035
	331212	Carbon steel sheet and strip		do	2,062 968	1,034 141
	331213 332011	Carbon steel plates Iron castings (gray and malleable)	•••	do	3,637	1,019
	332311	Steel castings		do	827	650
	336111	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings	•••	1,000 lbs	602 289	620 288
d.	JULLE	cobber and cobber cane area agreeting				

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1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material		Value of	Ма	terials consume	đ
product class code	code	Industry, product class, or material	(\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3545		METALWORKING MACHINERY ATTACHMENTSContinued				
35451	331221 331211 332011	Establishments with 90 percent or more product specialization: Cutting tools for machine tools metalworking machinery Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes Iron castings (gray and malleable)	165,112 	Short ton do	8,565 6,503 48	12,199 1,560 18
35452	331221 331211 332011	Precision measuring tools. Alloy steel (except stainless) bars and bar shapes. Carbon steel bars and bar shapes. Iron castings (gray and malleable).	42,127	Short ton do	638 1,232 141	291 260 46
35453	331221 331211 332011 332311 336111 336121 331231	Other metalworking attachments and accessories Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes Iron castings (gray and malleable) Steel castings Aluminum and aluminum-base alloy castings. Copper and copper-base alloy castings. Stainless steel mill shapes and forms.	45,514 	Short ton do 1,000 lbs Short ton	1,358 4,382 3,272 353 378 99 7	455 870 884 202 274 62 13
3551	331221 331211 331212 331213 331215 331217 331219 331251 332011 3322311	<pre>FOOD-PRODUCTS MACHINERY: All establishments in industry Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel plates. Carbon steel plates. Carbon steel structural shapes. Carbon steel wire and wire products. All other carbon steel mill shapes and forms. Pig iron. Iron castings (gray and malleable). Steel castings.</pre>	404,261 248,989 	Short ton do do do do do do do do	1,098 14,787 18,461 8,564 3,728 369 6,039 2,977 12,106 1,101	491 2,622 2,940 1,153 569 122 1,611 156 4,679 738
	335211 336111 336121 361431 941011 331231	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)	···· ··· ···	1,000 lbs do Number Short ton	612 1,929 1,923 24,539 625 7,060	364 1,704 1,618 2,834 24 8,507
35511	331211 331212 331213 331215 332011 335211 336111 336121 361431 331231	Establishments with 90 percent or more product specialization: Dairy and milk products plant machinery and equipment Carbon steel bars and bar shapes Carbon steel plates Carbon steel plates Carbon steel structural shapes. Iron castings (gray and malleable). Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings. Copper and copper-base alloy castings. Integral horsepower electric motors and generators. Stainless steel mill shapes and forms	52,585 	Short ton do do do 1,000 lbs do Number Short ton	1,608 970 2,262 236 2,070 207 218 347 5,548 2,042	280 140 293 39 813 103 285 254 491 2,419
35512	331211 331212 331213 331215 332011 335211 336121 36121 361431 331231	Bakery machinery and equipment Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel plates Carbon steel structural shapes Iron castings (gray and malleable) Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings. Copper and copper-base alloy castings Integral horsepower electric motors and generators Stainless steel mill shapes and forms	16,296 	Short ton do do do 1,000 lbs do Number Short ton	1,551 2,841 296 309 768 8 8 8 4 62 1,552 77	331 393 50 51 301 7 62 46 143 103
3551.3	331211	Bottling machinery, except dairy Carbon steel bars and bar shapes	954 •••	Short ton		
35514	331221 331211 331212 331213 331215 331215 331217 331251 332011 332311 335211	Other industrial food-products machinery Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes. Carbon steel plates. Carbon steel plates. Carbon steel structural shapes. Carbon steel structural shapes. Carbon steel wire and wire products All other carbon steel mill shapes and forms. Pig iron Iron castings (gray and malleable). Steel castings. Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded).	67,303 	Short ton do	103 6,148 9,596 2,301 2,064 203 1,067 719 3,847 604 203 141	 63 1,022 1,415 333 303 51 203 39 1,360 343 127 115
	336111 336121 361431 3312 <i>3</i> 1	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings Integral horsepower electric motors and generators Stainless steel mill shapes and forms	• • • • • • • • • •	do Number Short ton	141 283 6,587 1,744	230 1,292 1,981

306-25

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PRODUCT CLASS SHIFMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry	Material	Taducter, anodust sTana av antustal	Value of	Ма	terials consume	ed
product class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3551		FOOD-PRODUCTS MACHINERYContinued				
		Establishments with 90 percent or more product specialization Continued				
35515		Other commercial food-products machinery	31,956			
	331221 331211	Alloy steel (except stainless) bars and bar shapes		Short ton	422	161
	331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	do	910 1,933	238 553
	331213	Carbon steel plates	• •••	do	788	107
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products	•••	do	46 92	8 28
	332011	Iron castings (gray and malleable)		do	917	562
	335211	Aluminum and aluminum-base alloy mill shapes and forms		1 000 11		
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	***	1,000 lbs	68 1,143	36 915
	361431	Integral horsepower electric motors and generators		Number	6,093	345
	331231	Stainless steel mill shapes and forms	•••	Short ton	422	448
3552		TEXTILE MACHINERY:				
		All establishments in industry	336,785	•••••		
	331221	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes	211,654	Short ton	1,348	455
	331225	All other steel mill shapes and forms		do	633	274
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	do	21,649 10,141	3,890 2,493
	331213	Carbon steel plates	••••	do	1,950	260
	331215	Carbon steel structural shapes		do	3,095	693
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	4,421	2,705 394
	331251	Pig iron		o	16,134	930
	332011 335211	Iron castings (gray and malleable) Aluminum and aluminum-base alloy mill shapes and forms	•••	do	40,894	12,508
	JJJLII	(rolled, drawn, and extruded)		1,000 lbs	1,431	748
	336111	Aluminum and aluminum-base alloy castings	• • •	do	868	644
	36143I 941011	Integral horsepower electric motors and generators Iron and steel scrap (purchased scrap only)	•••	Number Short ton	15,795 15,404	1,476 526
	331231	Stainless steel mill shapes and forms		do	1,548	2,205
		Establishments with 90 percent or more product specialization:				
35521	331221	Textile machinery	19,086	Chart ton	•••	•••
	331211	Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes	•••	Short ton	68 2,142	15 413
	331212	Carbon steel sheet and strip		do	664	119
	331213 331217	Carbon steel plates Carbon steel wire and wire products	•••	do	145	30 132
	332011	Iron castings (gray and malleable)	•••	do	1,499	497
	336111	Aluminum and aluminum-base alloy castings	•••	1,000 lbs	158	118
25500	361431	Integral horsepower electric motors and generators	•••	Number	2,704	389
35522	331211	Parts and attachments for textile machinery Carbon steel bars and bar shapes	66,306	Short ton	2,961	609
	331212	Carbon steel sheet and strip		do	7,670	1,392
	331213 331215	Carbon steel plates Carbon steel structural shapes	•••	do	129 191	26 32
	331217	Carbon steel wire and wire products	••••	do	3,555	2,384
	331219 331251	All other carbon steel mill shapes and forms	•••	do	478	111
	332011	Pig iron Iron castings (gray and malleable)	•••	do	1,112 9,813	58 1, <i>3</i> 61
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		1,000 lbs	561 266	296 170
	941011	Iron and steel scrap (purchased scrap only)	•••	Short ton	1,146	42
	331231	Stainless steel mill shapes and forms		do	309	657
3553		WOODWORKING MACHINERY:				
		All establishments in industry	167,160			•••
	331221	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes	78,099	Short ton	828	670
	331211	Carbon steel bars and bar shapes		do	4,647	1,156
	331212 331213	Carbon steel sheet and strip Carbon steel plates	•••	do	1,585 2,245	260 339
	331215	Carbon steel structural shapes		do	1,922	336
	331251	Pig iron		do	413	24
	332011 332311	Iron castings (gray and malleable.)	•••	do	9,800 1,858	2,659 681
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded)		1,000 lbs	188 2,292	102 1,118
	336121	Copper and copper-base alloy castings	•••	do	171	117
	361411 361431	Fractional horsepower electric motors and generators		Number	41,400	907 869
	941011	Iron and steel scrap (purchased scrap only)		Short ton	604	25
	331231	Stainless steel mill shapes and forms		do	32	46
0.55		Establishments with 90 percent or more product specialization:			t	
35531	331221	Woodworking machinery, except home workshops Alloy steel (except stainless) bars and bar shapes	57,884	Short ton	813	644
	331211	Carbon steel bars and bar shapes	•••	do	4,160	1,046
	331212	Carbon steel sheet and strip		do	1,091	197
	331219	All other carbon steel mill shapes and forms		do	859	235
	332011	Iron castings (gray and malleable)		do	5,254	1,662

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954 BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry				Ma	terials consum	ed
product class code	Material code	· Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3553		WOODWORKING MACHINERYContinued	(01,000)	Medbure		
		Establishments with 90 percent or more product specialization				
	22(2.2)	Continued Woodworking machinery, except home workshopsContinued				
	.336121 361411	Copper and copper-base alloy castings Fractional horsepower electric motors		1,000 lbs	150 25,920	108 287
	361431 941011	Integral horsepower electric motors and generators Iron and steel scrap (purchased scrap only)		do Short ton	4,445	855 23
	331231	Stainless steel mill shapes and forms		do	579 27	38
35532	331221	Woodworking machinery, for home workshops Alloy steel (except stainless) bars and bar shapes	2,241	Short ton		 24
3554		PAPER-INDUSTRIES MACHINERY:				
5554		All establishments in industry	196,635			
	331211	Establishments with 90 percent or more industry specialization. Carbon steel bars and bar shapes	106,909	Short ton	6,292	1,355
	331212	Carbon steel sheet and strip		do	716	167
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	4,648 2,215	651 364
	331217	Carbon steel wire and wire products		do	17	7
	331219 331251	All other carbon steel mill shapes and forms Pig iron		do	1,933 8,132	585 483
	332011	Iron castings (gray and malleable)		do	12,999	3,820
	332311 333111	Steel castings Copper and copper-base alloy refinery shapes	•••	do	1,167 288	578 157
	336121	Copper and copper-base alloy castings		1,000 lbs	800	520
	941011 331231	Iron and steel scrap (purchased scrap only)		Short ton	9,358 818	4 <i>3</i> 2 848
	ונאוננ	Stainless steel mill shapes and forms	••••		010	048
3559		SPECIAL-INDUSTRY MACHINERY:	500 515			
		All establishments in industry Establishments with 90 percent or more industry specialization.	580,515 284,088			•••
	331221	Alloy steel (except stainless) bars and bar shapes	••••	Short ton	1,674	648
	.331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	2,017 27,761	408 4,482
	.331212	Carbon steel sheet and strip		do	12,909	1,945
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	30,114 7,926	3,570 1,080
	331217	Carbon steel wire and wire products		do	655	208
	331219 331251	All other carbon steel mill shapes and forms Pig iron		do	7,904 3,873	1,921 220
	332011	Iron castings (gray and malleable)		do	17,588	5,690
	.332311 333411	Steel castings Aluminum and aluminum-base alloy refinery shapes	•••	do	5,942 805	2,333 342
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded)	•••	1,000 lbs	359 536	225 419
	336121	Copper and copper-base alloy castings		do	1,920	1,225
	361431	Integral horsepower electric motors and generators	•••	Number 1,000 lbs.	11,669	1,884
				(metal		
	363111 941011	Copper and copper-base alloy insulated wire and cable	•••.	content) Short ton	72 3,631	60 129
	331231	Iron and steel scrap (purchased scrap only) Stainless steel mill shapes and forms	•••	do	4,352	4,468
		Establishments with 90 percent or more product specialization:				
.35591	331213	Chemical industries machinery and equipment Carbon steel plates	23,585	Short ton	1,504	 189
	331215	Carbon steel structural shapes	•••	do	410	57
	.332011 335211	Iron castings (gray and malleable) Aluminum and aluminum-base alloy mill shapes and forms	•••	do	1,066	365
	11211	(rolled, drawn, and extruded)		1,000 lbs	134	98
	.336121 361431	Copper and copper-base alloy castings Integral horsepower electric motors and generators		Number	21 316	18 65
35592	501451	Foundry machinery and equipment, except molds	23,127	NUMBEL		
JJJ 76	331211	Carbon steel bars and bar shapes		Short ton	7,987	1,199
	.331212 331213	Carbon steel sheet and strip Carbon steel plates	•••	do	1,189 5,123	157 735
	331215	Carbon steel structural shapes		do	1,345	182
	332011 .332311	Iron castings (gray and malleable)		do	1,205 218	418 118
	336111	Aluminum and aluminum-base alloy castings	•••	1,000 lbs	28	20
35593		Plastics working machinery and equipment, except molds	6,700			
	331221 331211	Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes		Short ton	195 375	170 78
	331212	Carbon steel sheet and strip	•••	do	115	21
	331213 332011	Carbon steel plates Iron castings (gray and malleable)	•••	do	305 87	42 33
	361431	Integral horsepower electric motors and generators		Number	802	163
35594		Rubber working machinery and equipment, except molds	26,861			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	112	33
	331211 331215	Carbon steel bars and bar shapes Carbon steel structural shapes	•••	do do	1,914 419	291 70
	331219	All other carbon steel mill shapes and forms		do	289	89 559
	332011	Iron castings (gray and malleable)	•••	do	1,959	228
See f	ootnotes	at end of table.				

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PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material	FRODUCIS AND SELECTED INDUSTRIES AND SELECTED FRODU		1	Materials consu	ned
product class code	code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3559		SPECIAL-INDUSTRY MACHINERYContinued				
35594		Establishments with 90 percent or more product specialization Continued Bubber working machiness and equipment execut polds. Continued				
2224	335211	Rubber working machinery and equipment, except moldsContinued Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded)	•••	1,000 lbs	27 24	13 22
	361431	Integral horsepower electric motors and generators	•••	Number 1,000 lbs. (metal	755	141
	363111	Copper and copper-base alloy insulated wire and cable	•••	content)	16	11
35597	331221	Other special industry machinery and equipment	160,133	Short ton	645	
	331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms		do	622	320 179
	331211 331212	Carbon steel bars and bar shapes		do	9,911	1,899
	331212	Carbon steel sheet and strip Carbon steel plates		do	7,042	1,141 951
	331215	Carbon steel structural shapes		do	4,410	585
	331217 331219	Carbon steel wire and wire products		do	. 295	123
	331251	All other carbon steel mill shapes and forms Pig iron	•••	do	3,563 1,956	842 114
	332011	Iron castings (gray and malleable)		do	9,229	3,323
	332311 335211	Steel castings. Aluminum and aluminum-base alloy mill shapes and forms	•••	do	1,010	564
	336111	(rolled, drawn, and extruded)	•••	1,000 lbs	134	81
	336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings	•••	do	378 871	304 514
	361431	Integral horsepower electric motors and generators	•••	Number 1,000 lbs. (metal	8,956	1,160
	363111	Copper and copper-base alloy insulated wire and cable		content)	45	41
	941011 331231	Iron and steel scrap (purchased scrap only) Stainless steel mill shapes and forms	• • •	Short ton	433 537	16 642
3561		PUMPS AND COMPRESSORS:				
5501		All establishments in industry	890,873			
		Establishments with 90 percent or more industry specialization.	497,106			•••
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other steel mill shapes and forms	•••	Short ton	3,148 5,331	1,263 2,177
	331211	Carbon steel bars and bar shapes		do	17,758	3,564
	331212	Carbon steel sheet and strip	•••	do	10,518	1,971
	331213	Carbon steel plates Carbon steel structural shapes	•••	do	5,145 3,562	894 604
	331217	Carbon steel wire and wire products		do	329	54
	331219	All other carbon steel mill shapes and forms	•••	do	35,715	7,695
	331251 332011	Pig iron. Iron castings (gray and malleable)		do	23,975 79,486	1,478 26,214
	332311	Steel castings		do	8,232	8,921
	333111	Copper and copper-base alloy refinery shapes		do	1,242	756
	335111 335119 335211	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••	1,000 lbs	315 3,613	124 1,910
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	do	456 3,121	494 3,394
1	336121	Copper and copper-base alloy castings		do	12,729	8,678
	351911	Gasoline and other carburetor engines		Number	57,466	4,333
	351921 361411	Diesel and semi-Diesel engines Fractional horsepower electric motors		do	343 746,047	641 18,865
	361431	Integral horsepower electric motors and generators	• • •	do 1,000 lbs. (metal	86,769	13,060
	363111	Copper and copper-base alloy insulated wire and cable		content)	1,572	1,015
	941011 941021	Iron and steel scrap (purchased scrap only) Copper and copper-base alloy nonferrous scrap (excluding		Short ton	25,081	988
	141021	home scrap)		do	1,656	819
	331231	Stainless steel mill shapes and forms Establishments with 90 percent or more product specialization:	• • •	do	2,342	2,550
35611	222.002	Industrial pumps	58,447	Chowt top	262	•••
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	•••	Short ton	362 187	122 49
	331211	Carbon steel bars and bar shapes		do	1,491	327
	331213	Carbon steel plates		do	537	91
	331215	Carbon steel structural shapes	•••	do	350 2,451	62 454
	331251	Pig iron		do	590	33
	332011	Iron castings (gray and malleable)	•••	do	10,142	2,914
	332311 333111	Steel castings Copper and copper-base alloy mill shapes and forms		do	261 146	230 89
	335119	All other copper and copper-base alloy mill shapes and forms		1,000 lbs	143	73
	336111	Aluminum and aluminum-base alloy castings		do	157	156
	336121 361411	Copper and copper-base alloy castings Fractional horsepower electric motors		Number	2,119	1,376
	361431	Integral horsepower electric motors and generators		do	13,878	2,089
	941011	Iron and steel scrap (purchased scrap only)	•••	Short ton	960	31
	331231	Stainless steel mill shapes and forms		do	488	585

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

	1					
Industry	r			M	laterials consu	med
or product	Material	Industry, product class, or material	Value of	<u> </u>	T	
class	code		shipments	Unit of	Quantity	Value
code			(\$1,000)	measure		(\$1,000)
25(1		PUMPS AND COMPRESSORSContinued				
3561		Establishments with 90 percent or more product specialization				
		Continued				
35612		Domestic water systems, including hand pumps	13,542			
	332011	Iron castings (gray and malleable)		Short ton	2,562	1,502
	335119	All other copper and copper-base alloy mill shapes and forms	•••	1,000 lbs	200	128
	336121	Copper and copper-base alloy castings		do	320	293
	361411	Fractional horsepower electric motors		Numberdo	61,689 5,848	2,334 339
	361431	Integral horsepower electric motors and generators	•••	i i i i i i i i i i i i i i i i i i i	5,040	600
35613	222011	Air and gas compressors, except refrigeration	20,120			
	332011 351911	Iron castings (gray and malleable) Gasoline and other carburetor engines	•••	Short ton Number	487	180 844
	361411	Fractional horsepower electric motors.		do	620	18
	361431	Integral horsepower electric motors and generators		do	1,611	212
35614		Industrial spraying equipment	6,433			
5,014	361411	Fractional horsepower electric motors		Number	29,547	399
	361431	Integral horsepower electric motors and generators		do	1,173	35
35615		Other pumps and compressors.				
עדטענ	331221	Alloy steel (except stainless) bars and bar shapes	15,322	Short ton	386	145
	331211	Carbon steel bars and bar shapes.		do	1,441	257
	331219	All other carbon steel mill shapes and forms		do	1,621	727
	332011	Iron castings (gray and malleable)	•••	do	262	102
	335119	All other copper and copper-base alloy mill shapes and forms	••••	1,000 lbs	244	133
	336121	Copper and copper-base alloy castings	•••	do	58	37
	331231	Stainless steel mill shapes and forms	•••	Short ton	89	89
35616	00000	Parts and attachments for pumps and compressors	8,252			
	331221	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	97	32 50
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes	•••	do	128 576	50 128
			•••		570	120
3562		ELEVATORS AND ESCALATORS:	161 02/			
		All establishments in industry Establishments with 90 percent or more industry specialization.	161,024 53,480			
	331221	Alloy steel (except stainless) bars and bar shapes	,400	Short ton	44	···· 11
	331225	All other alloy steel mill shapes and forms		do	54	26
	331211	Carbon steel bars and bar shapes		do	2,678	434
[331212	Carbon steel sheet and strip	•••	do	1,918	316
	331213	Carbon steel plates	•••	do	3,651	387
	331215	Carbon steel structural shapes	•••	do	6,887 238	972 147
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms	•••	do	7,480	1,069
	332011	Iron castings (gray and malleable)		do	2,893	839
	332311	Steel castings		do	512	281
	336121	Copper and copper-base alloy castings		1,000 lbs	281	202
	361411	Fractional horsepower electric motors	•••	Number	6,027	400
	361431	Integral horsepower electric motors and generators	•••	do Short ton	1,871 75	947 87
	331231	Stainless steel mill shapes and forms		SHOPE CON	13	07
3563		CONVEYORS:	100 001			
		All establishments in industry Establishments with 90 percent or more industry specialization.	479,224 172,323			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	596	203
	331225	All other alloy steel mill shapes and forms		do	277	100
	331211	Carbon steel bars and bar shapes		do	24,173	3,678
	331212	Carbon steel sheet and strip	•••	do	27,166	3,821
	331213	Carbon steel plates	•••	do	18,834	2,449
	331215	Carbon steel structural shapes Carbon steel wire and wire products	•••	do	34,941 516	4,749 132
	331217 331219	All other carbon steel mill shapes and forms		do	11,094	2,266
	332011	Iron castings (gray and malleable)		do	7,700	1,754
	332311	Steel castings		do	1,720	992
	335111	Copper and copper-base alloy bare wire		1,000 lbs	45	21
	335119	All other copper and copper-base alloy mill shapes and forms	•••	do	38 169	24 110
	336121 351911	Copper and copper-base alloy castings Gasoline and other carburetor engines	•••	Number	10,347	559
	361411	Fractional horsepower electric motors		do	35,220	1,210
	361431	Integral horsepower electric motors and generators	•••	do	6,620	1,,330
	6			1,000 lbs.		
				(metal	102	100
	363111	Copper and copper-base alloy insulated wire and cable		content) Short ton	193 447	129 542
	331231	Stainless steel mill shapes and forms		51101 0 0011	447	J++C
35631		Establishments with 90 percent or more product specialization: Overhead traveling cranes and monorail systems	31,941			
Trace	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	105	25
	331211	Carbon steel bars and bar shapes		do	2,117	271
	331212	Carbon steel sheet and strip		do	414	50
	331213	Carbon steel plates		do	6,717	787
	331215	Carbon steel structural shapes	•••	do	7,544	1,015 10
	331217	Carbon steel wire and wire products	•••	do	950	189
	331219 332011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)		do	1,065	382
	332311	Steel castings		do	719	492
	335111	Copper and copper-base alloy bare wire		1,000 lbs	40	18
	336121	Copper and copper-base alloy castings		do	143	93
	361411	Fractional horsepower electric motors		Number	16,556 1,678	544 502
	361431	Integral horsepower electric motors and generators		1,000 lbs.	1,070	202
				(metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	98	62
See fo		t end of table.				

306-29

4

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry	/			Materials consumed		
or product	Material	Industry, product class, or material	Value of			
class code	code		shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3563		CONVEYORSContinued				
		Establishments with 90 percent or more product specialization				
35632		Continued Farm elevators and parts	11,170			
22022	331211	Carbon steel bars and bar shapes		Short ton	5,099	902
	331212	Carbon steel sheet and strip		do	9,368	1,478
	331213 331215	Carbon steel plates		do	247	36
	331215	Carbon steel structural shapes Carbon steel wire and wire products	•••	do	367 102	59 22
	332011	Iron castings (gray and malleable)		do	384	111
	361411	Fractional horsepower electric motors		Number	783	23
	361431	Integral horsepower electric motors and generators	•••	do	130	9
35633	331221	Conveyors and conveying equipment (except hoists) Alloy steel (except stainless) bars and bar shapes	69,085	Short ton	 83	
	331211	Carbon steel bars and bar shapes		do	9,187	1,402
	331212	Carbon steel sheet and strip		do	7,769	1,165
	331213 331215	Carbon steel plates		do	4,827	769
	331217	Carbon steel structural shapes Carbon steel wire and wire products	•••	do	12,696 212	1,820 52
	331219	All other carbon steel mill shapes and forms		do	6,879	1,328
	332011	Iron castings (gray and malleable)	•••	do	3,774	422
	332311 336121	Steel castings Copper and copper-base alloy castings	•••	1.000 lbs	244	166 13
	361411	Fractional horsepower electric motors	•••	Number	7,975	333
	361431	Integral horsepower electric motors and generators		do	2,294	379
	331231	Stainless steel mill shapes and forms	•••	Short ton	236	295
3564		BLOWERS AND FANS:				
		All establishments in industry	261,825			
	331221	Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes	118,023	Short ton	168	56
	331211	Carbon steel bars and bar shapes		do	3,771	555
	331212	Carbon steel sheet and strip	•••	do	48,162	6,535
	331213	Carbon steel plates	• • •	do	6,795	921
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products	•••	do	969 1,115	144 547
	331219	All other carbon steel mill shapes and forms	•••	do	1,242	243
	332011	Iron castings (gray and malleable)		do	3,374	1,169
	332311 335119	Steel castings All other copper and copper-base alloy mill shapes and forms	•••	do	165	86
	335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••	1,000 lbs	171	116
	336111	(rolled, drawn, and extruded)		do	2,294	937
	336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings	•••	do	705 81	522 52
	361411	Fractional horsepower electric motors		Number	857,092	7,672
	361431	Integral horsepower electric motors and generators	•••	do	11,148	1,216
				1,000 1bs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	237	128
	331231	Stainless steel mill shapes and forms	• • •	Short ton	525	590
3565		INDUSTRIAL TRUCKS AND TRACTORS:				
		All establishments in industry	245,110			
	331221	Establishments with 90 percent or more industry specialization.	141,808	Short ton	5 025	1 037
	331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms		Short ton	5,085 258	1,037 83
	331211	Carbon steel bars and bar shapes		do	13,297	1,756
	331212	Carbon steel sheet and strip	•••	do	12,516	1,516
	331213 331215	Carbon steel plates Carbon steel structural shapes	•••	do	24,070 13,220	2,525 1,641
	331217	Carbon steel wire and wire products		do	4,586	721
	331219	All other carbon steel mill shapes and forms	•••	do	12,290	2,170
	332011	Iron castings (gray or malleable)	•••	do	19,078	3,645
	332311 336121	Steel castings Copper and copper-base alloy castings		do 1,000 lbs	4,506	2,280 143
	351911	Gasoline and other carburetor engines	•••	Number	19,235	4,809
	351921	Diesel and semi-Diesel engines	• • •	do	74	011
	361411 361431	Fractional horsepower electric motors		do	12,612	496 383
	JUTHUT	THART WAT REPORT CTCOLLO WORDLY AND KELLELADOLD	•••	1,000 lbs.	3,186	وەر
	2(2)22			(metal	00.1	0.00
	363111 369111	Copper and copper-base alloy insulated wire and cable Storage batteries		content) Number	394 12,053	288 2,726
	331231	Stainless steel mill shapes and forms		Short ton	69	84
3566		POWER-TRANSMISSION EQUIPMENT:				
5500		All establishments in industry	603,633			
	00000	Establishments with 90 percent or more industry specialization.	395,289			
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	• • •	Short ton	13,579 13,513	3,839 5,209
	331211	Carbon steel bars and bar shapes	•••	do	27,579	5,209
	331212	Carbon steel sheet and strip		do	44,119	7,590
	331213	Carbon steel plates	•••	do	5,459	868
	331215	Carbon steel structural shapes		do	242	40
	331217	Carbon steel wire and wire products		do	335	78

306-30

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

dustry or	Material	Industry product -1	Value of	1	Materials consu	umed
oduct lass code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3566		POWER-TRANSMISSION EQUIPMENTContinued Establishments with 90 percent or more industry				
		specializationContinued				
	331251 332011	Pig iron Iron castings (gray and malleable)		Short ton	4,995 48,708	2
	332311	Steel castings		do	10,149	13,0° 4,5
	333111	Copper and copper-base alloy refinery shapes		do	5,151	2,9
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	346	2
	336111	Aluminum and aluminum-base alloy castings		do	1,251	2: 8'
	336121	Copper and copper-base alloy castings	•••	do	- 6,992	4,6
	941011 941021	Iron and steel scrap (purchased scrap only) Copper and copper-base alloy scrap (purchased scrap only).		Short ton	5,188 5,986	20
	331231	Stainless steel mill shapes and forms		do	668	2,8
5661		Establishments with 90 percent or more product specialization:	115 (00			
2001	331221	Plain bearings Alloy steel (except stainless) bars and bar shapes	115,480	Short ton	 91	•
	331211	Carbon steel bars and bar shapes		do	4,241	8
	331212	Carbon steel sheet and strip		do	24,637	4,2
	331219 332311	All other carbon steel mill shapes and forms Steel castings		do	1,192	2
	333111	Copper and copper-base alloy refinery shapes		do	4,692	2,6
	335211	Aluminum and aluminum-base alloy mill shapes and forms			200	
	336121	(rolled, drawn, and extruded) Copper and copper-base alloy castings		1,000 lbs	300 3,138	2 1,5
	941021	Copper and copper-base alloy scrap (purchased scrap only)		Short ton	5,905	2,8
	331231	Stainless steel mill shapes and forms		do	45	
562		Speed changers, industrial speed drives and gears	120,126			
	331221 331225	Alloy steel (except stainless) bars and bar shapes		Short ton	5,139	1,3
	331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	3,333	1,2 1,8
	331213	Carbon steel plates		do	369	
	331215 331219	Carbon steel structural shapes		do	86	4
	332011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)		do	1,455 14,438	4,5
	332311	Steel castings		do	6,916	2,8
	355211	Aluminum and aluminum-base alloy mill shapes and forms		1 000 11-		
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		1,000 lbs	11 309	2
	336121	Copper and copper-base alloy castings		do	2,312	1,6
	331231	Stainless steel mill shapes and forms		Short ton	126	1
63		Other mechanical power-transmission equipment	97,787			
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	••••	Short ton	6,351 7,169	1,5 2,4
	331211	Carbon steel bars and bar shapes		do	11,108	2,0
	331212	Carbon steel sheet and strip		do	19,228	3,2
	331213 331217	Carbon steel plates	••••	do	3,999 181	5
	331217	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	1,909	e
	332011	Iron castings (gray and malleable)		do	25,807	6,1
	332311	Steel castings		do 1,000 lbs	691 229	2
	336111 336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings		do	148	1
	331231	Stainless steel mill shapes and forms		Short ton	367	2
567		INDUSTRIAL FURNACES AND OVENS:	1 (0, 1 20			
		All establishments in industry Establishments with 90 percent or more industry specialization.	160,132 93,960			
	331211	Carbon steel bars and bar shapes		Short ton	2,641	1
	331212	Carbon steel sheet and strip	•••	do	5,420 15,184	7 1,7
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	13,343	1,7
	332311	Steel castings		do	1,312	8
	331231	Stainless steel mill shapes and forms	•••	do	2,905	4,0
		Establishments with 90 percent or more product specialization:	5 500			
671	331211	Electric industrial furnaces and ovens Carbon steel bars and bar shapes	5,500	Short ton	224	•
	331212	Carbon steel sheet and strip		do	337	
	331215	Carbon steel structural shapes		do	273	
72		Fuel-fired industrial furnaces and ovens	36,726			:
	331211	Carbon steel bars and bar shapes	•••	Short ton	1,245	1
	331212 331213	Carbon steel sheet and strip Carbon steel plates		do	9,838	1,1
	331215	Carbon steel structural shapes		do	7,951	9
73	221011	Parts and attachments for industrial furnaces and ovens	3,179	Short ton	257	•
(0)	331211	Carbon steel bars and bar shapes	•••	0101 0 0011	251	
569		GENERAL INDUSTRIAL MACHINERY, N.E.C.: All establishments in industry	370,499			
		Establishments with 90 percent or more industry specialization.	178,133			
	331221	Alloy steel (except stainless) bars and bar shapes	•••	Short ton	452 1,020	2
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	4,010	7
	331212	Carbon steel sheet and strip		do	7,350	1,0

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Constraint Palatery product char, product char, or an tarjet Unite of target of the state o	Industry	/	PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODU			Materials consu	mod
Const Const Constraint		Material	Inductor, product along on metanial	Value of			
cost (B1.00) N=N=P (B1.00) 2000 minute function of the function	-	code	industry, product class, or material	shipments	Unit of	Quantity	Value
Bitsbillionsk vik 60 percent or nor induity metric for the second seco				(\$1,000)	measure		
Bitsbillionsk vik 60 percent or nor induity metric for the second seco							
approx approx <thapprox< th=""> <thapprox< t<="" td=""><td>3569</td><td></td><td></td><td></td><td></td><td></td><td></td></thapprox<></thapprox<>	3569						
20220 Cateom steel Structurel shapes							
32221 32211 Carbon steel view and view jeromates							
33225 33225 33225 77,977 6,820 33221 Copper and copper-days alloy here wife: 1,020 1,020 1,020 33221 Copper and copper-days alloy days wife: 1,020 1,020 1,020 33221 Copper and copper-days alloy days wife: 1,020 1,020 1,020 33221 Copper and copper-days alloy days wife: 1,020 1,020 1,020 32021 Copper and copper-days alloy days wife: 1,020 1,020 1,020 32021 Copper and copper-days alloy days wife: 1,020 1,020 1,020 32021 Copper and copper-days alloy days wife: 1,020 1,020 1,020 32021 Copper and copper-days alloy days wife: 1,020 1,020 1,020 32022 Minute: 1,020 1,020 1,020 1,020 32023 Coupper and copper-days wife: 1,020 1,020 1,020 1,020 32023 Coupper and copper-days wife: 1,020 1,020 1,020 1,020 1,020 1,020		-		1			
323013 Immunities (income the entropy of							
133313 Copper and copper-date show the wite		332011	Iron castings (gray and malleable)		do	4,876	1,730
32313 111° the copie and composition and form In constraint and individual sets and form In constraint and form In constraint and individual sets and form In constraint and form In constrai							
J32211 Attainum and "Luminum and Luminum and Luminum and "Luminum and Luminum and Luminum and L							
33011 Alustma ⁻ and alighmum-base ality certifies							.,
30221 Copper and coppr-late alloy residence		22(11)					
34:01 Priotional horsepower electric motors and generators							
3501 Copy: and copyer-hase allay insulated wire and oble 1.000 lbs 2.2 35001 Stainloss sted hill shopes and forms							
35311 Copper and copper-base alloy insulties wire and online		361431	Integral horsepower electric motors and generators	•••		2,631	725
36311 36601 Copper and supper-base alloy insulted vir end cebi							
35601 Size and Si		363111	Copper and copper-base alloy insulated wire and cable			26	21
35601 Intel exchanger and sized conducates		331231	Stainless steel mill shapes and forms		Short ton	1,148	1,802
33221 Alloy stel (accept stainless) here and ber shapes							
33225 All other size bers and box shapes	35691	202002		,			
33221 Gerbon steel here and bar shapes							
33223 3323 33220 33220 33220 33220 33220 33221 33220 33221 32221 32221 32221 32221 32221 32221 32221 32221 32221 32		331211	Carbon steel bars and bar shapes		do		195
33123 33217 Carbon steel itra tural abspest							
33127 33201 Carbon steel wine and wine products							
321219 All other arebon steel mill shape and forms		331217	Carbon steel wire and wire products			475	85
332211 Steel cestings				•••			
335119 All other copper and copper-base alloy will shapes and forms (rolled, drawn, and extruded). 1,000 lbs 6,998 5,721 33611 Copper and copper-base alloy settings. do							
335211 Aluminus and aluminum-base alloy mill shapes and forms do 493 326121 Copper and copper-base alloy castings do 633 476 326121 Steinless stein allo shapes and forms do 633 476 326121 Steinless stein allo shapes and forms do 633 476 326121 Gerborn steinliss with 90 percent or more industry specialization. 245,659 332223 All other alloy steel (accept stainless) bars and bar shapes do 1,0,06 466 332223 Garbon steel bare and strip.							
336121 Copper and copper-base alloy castings		335211					
331231 Stälness stell mill shapes and forms		336121					
3371 COMPUTING AND RELATED MACHINES: All establishments in industry: Stabilishments with 90 percent or more industry specialization. Alloy steel (accept stainles) bars and bar shapes							
All establishments in industry							
Establishments with 90 percent or nore industry specialization.245,659	3571			61/ 265			
331221 Alloy steel (except stainless) bars and bar shapes							
331211 332212 332212 332212 332212 332212 332212 332211 332111 341umfum and aluminum-base alloy castings			Alloy steel (except stainless) bars and bar shapes		Short ton	213	142
331212 Carbon steel sheet and strip							
332211 Aluminum and aluminum-base alloy mill shapes and forms 1,000 lbs 423 250 336111 Aluminum and aluminum-base alloy castings							
336111 Aluminum and aluminum-base alloy castings		335211	Aluminum and aluminum-base alloy mill shapes and forms				
361411Fractional horsepower electric motors.Number.134,5773,3763579OFFICE AND STORE MACHINES, N.E.C.: Establishments in industry. Carbon steel abset and bar shapes.276,437		226111					
3379OFFICE AND STORE MACHINES, N.E.C.: All establishments with 90 percent or more industry specialization. Garbon steel bars and bar shapes							
All establishments in industry							
331211 Carbon steel bars and bar shapes	3579			2016 / 201			
331211 Carbon steel bars and bar shapes							
332311 Steel castings			Carbon steel bars and bar shapes			3,767	693
33221Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)						· · · · ·	
336111 Aluminum and aluminum-base alloy castings				•••		19.7	90
361411Fractional horsepower electric motorsNumber35,9854283581DOMESTIC LAUNDRY EQUIPMENT: All establishments with 90 percent or more industry specialization. Carbon steel bars and bar shapes527,535331211Carbon steel bars and bar shapes527,535331212Carbon steel sheet and strip332011Iron castings (gray and malleable)336111Aluminum and aluminum-base alloy castings36111Copper and copper-base alloy castings33121Copper and copper-base alloy insulated wire and cable			(rolled, drawn, and extruded)				
3581DOMESTIC LAUNDRY EQUIPMENT: All establishments in industry. Establishments with 90 percent or more industry specialization. Garbon steel sheet and strip. (arbon steel sheet and strip.))527,535 (452,167) (arbon steel sheet and strip. (arbon steel sheet and strip. (arbon steel sheet and strip.))527,535 (452,167) (arbon steel sheet and strip. (arbon steel sheet and strip.)) (arbon steel sheet and strip.))							
All establishments in industry527,535331211Carbon steel bars and bar shapes		201411	rractional norsepower electric motors		Number	55,985	428
Second step Establishments with 90 percent or more industry specialization. 452,167 17,362 2,932 331211 Carbon steel bars and bar shapes Short ton 17,362 2,7,411 332011 Iron castings (gray and malleable) do 21,237 27,411 332011 Aluminum and aluminum-base alloy mill shapes and forms do 22,338 5,831 336111 Aluminum and aluminum-base alloy castings do 20,500 10,580 336121 Copper and copper-base alloy castings do 3,157,618 29,986 361411 Fractional horsepower electric motors do 3,157,618 29,986 331221 Copper and copper-base alloy insulated wire and cable	3581						
331211 Carbon steel bars and bar shapes							
331212 Garbon steel sheet and strip do 211,237 27,411 332011 Iron castings (gray and malleable) do 23,338 5,831 335211 Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded) do 23,338 5,831 336111 Aluminum and aluminum-base alloy castings do 20,500 10,580 336121 Copper and copper-base alloy castings do 3,157,618 29,986 361411 Fractional horsepower electric motors do 3,157,618 29,986 363111 Copper and copper-base alloy insulated wire and cable 363111 Copper and copper-base alloy insulated wire and cable 331231 Stainless steel mill shapes and forms		331211					
335211Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)1,000 lbs2,076798336111Aluminum and aluminum-base alloy castings1,000 lbs20,50010,580336121Copper and copper-base alloy castings20,50010,580361411Fractional horsepower electric motors4833361411Fractional horsepower electric motors4833361411Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms667331231Stainless steel mill shapes and forms332211Corbon steel bars and bar shapes332212Carbon steel bars and bar shapes<		331212	Carbon steel sheet and strip		do	211,237	27,411
336111 336121 361411(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings allow and copper-base alloy castings Number1,000 lbs allow allow al					do	23,338	5,831
336111 336121 361411Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings fractional horsepower electric motorsdo 4833361411Fractional horsepower electric motors base alloy insulated wire and cable Stainless steel mill shapes and forms Household mechanical washing machines 331211do content)20,500 4810,580 3335811Copper and copper-base alloy insulated wire and cable busehold mechanical washing machines 331212 331212 332011do content)760 1,005567 567 567331211Carbon steel bars and bar shapes 332011131,677 Lor castings (gray and malleable). 336111131,677 Lor castings (gray and malleable). Lopper and copper-base alloy castings 336111131,677 Lopper and copper-base alloy castings Lool Lopper and copper-base alloy castings Lool Lopper and copper-base alloy castings131,677 Lopper and copper-base alloy castings Lool Lopper and copper-base alloy castings131,677 Lopper and copper-base alloy castings361411Fractional horsepower electric motorsNumber Lopper and copper-base alloy castings131,000 lbs. Lopper alloy castings131,077 Lopper al		112000			1,000 lbs	2.076	798
336121 36141Copper and copper-base alloy castings Fractional horsepower electric motorsdo48 33 29,98636141Fractional horsepower electric motors Stainless steel mill shapes and forms Stainless steel mill shapes and forms Household mechanical washing machines 33121do48 3,157,61839 29,98635811Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms Household mechanical washing machines Stainless and bar shapes Stainless and bar shapes Stainle steel sheet and strip Stainle stains Stainle stains Stainle steel sheet and strip Stainle stains Stainle stains Stainl				1	do		10,580
363111 331231Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms1,000 lbs. (metal content)760 94535811Establishments with 90 percent or more product specialization: Household mechanical washing machines131,677 331211Carbon steel bars and bar shapes131,677 331212Carbon steel bars and bar shapes131,677 331212Carbon steel and strip331211Carbon steel and strip332011Iron castings (gray and malleable)1,000 lbs15,290 336121Copper and copper-base alloy castings1,000 lbs15,290 7,833 361211Fractional horsepowr electric motorsNumber1,058,7759,473			Copper and copper-base alloy castings				
363111Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms(metal content)76056735811Stainless steel mill shapes and forms Household mechanical washing machines131,6771,015945331211Carbon steel bars and bar shapes 331212131,677331211Carbon steel bars and bar shapes 332011170n castings (gray and malleable)336111Aluminum and aluminum-base alloy castings361411Fractional horsepowr electric motorsNumber1,058,7759,473		361411	Fractional norsepower electric motors			3,157,010	29,900
331231Stainless stel mill shapes and formsShort ton1,01594535811Establishments with 90 percent or more product specialization: Household mechanical washing machines131,677131,677331212Carbon steel bars and bar shapes131,677Short ton7,6681,371331212Carbon steel bare and stripShort ton7,6681,371332011Iron castings (gray and malleable)49,998336111Aluminum and aluminum-base alloy castings1,000 lbs15,2907,83336121Copper and copper-base alloy castingsNumber1,058,7759,473					(metal		
35811 Establishments with 90 percent or more product specialization: Household mechanical washing machines 131,677 331211 Carbon steel bars and bar shapes 131,677 Short ton 7,668 1,371 331212 Carbon steel sheet and strip Short ton 7,668 1,371 332011 Iron castings (gray and malleable). do 7,565 2,595 336111 Aluminum and aluminum-base alloy castings do 1,000 lbs 15,290 7,833 361411 Fractional horsepower electric motors Number 1,058,775 9,473							
35811 Household mechanical washing machines		162166		•••	Short ton	1,015	940
331211 Carbon steel bars and bar shapes	35811			131 677			
331212 Carbon steel sheet and strip do 49,998 7,217 332011 Iron castings (gray and malleable). do 7,565 2,595 336111 Aluminum and aluminum-base alloy castings. do 1,000 lbs 15,290 7,833 336121 Copper and copper-base alloy castings. do 32 21 361411 Fractional horsepower electric motors. do 1,058,775 9,473	55011	331211				7,668	1,371
336111 Aluminum and aluminum-base alloy castings 1,000 lbs 15,290 7,833 336121 Copper and copper-base alloy castings 32 21 361411 Fractional horsepower electric motors Number 1,058,775 9,473		331212	Carbon steel sheet and strip				
336121Copper and copper-base alloy castings3221361411Fractional horsepower electric motorsNumber1,058,7759,473							
361411 Fractional horsepower electric motors Number 1,058,775 9,473							21
331231 Stainless steel mill shapes and forms Short ton 522 654		361411	Fractional horsepower electric motors		Number		
See footnotes at end of table.		· · · · · · · · · · · · · · · · · · ·		•••	Short ton	522	654

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material		Value of	Ma	aterials consum	aed
product class code	code	Industry, product class, or material	(\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3582		LAUNDRY AND DRY-CLEANING EQUIPMENT: All establishments in industry	88,065			
		Establishments with 90 percent or more industry specialization.	57,022			•••
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	134	43
	331211 331212	Carbon steel bars and bar shapes		do	3,129	569
	331212	Carbon steel sheet and strip	•••	do	7,012	1,135
	331215	Carbon steel plates Carbon steel structural shapes	•••	do	2,638	379
	331217	Carbon steel wire and wire products		do	1,250 197	211 87
	331219	All other carbon steel mill shapes and forms		do	1,301	367
	332011	Iron castings (gray and malleable)		do	6,804	1,998
	335119 335211	Copper and copper-base alloy mill shapes and forms	•••	1,000 lbs	775	399
	555211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		do	1,087	615
	336111	Aluminum and aluminum-base alloy castings		do	399	264
	336121	Copper and copper-base alloy castings		do	781	474
	361411 361431	Fractional horsepower electric motors	•••	Number	24,434	643
	331231	Integral horsepower electric motors and generators Stainless steel mill shapes and forms	•••	do	6,962	789
		bourness seet mill shapes and forms		Short ton	1,431	1,630
3583		SEWING MACHINES:				
		All establishments in industry	112,029			
	331211	Establishments with 90 percent or more industry specialization.	51,777			
	331211	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	Short ton	1,332	359
	332011	Iron castings (gray and malleable)	•••	do	458 2,003	80 1,381
					2,005	TOCET
3584		VACUUM CLEANERS:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	157,907	•••••	••••	•••
	331212	Carbon steel sheet and strip	80,967	Short ton	6,591	1,171
	335211	Aluminum and aluminum-base alloy mill shapes and forms		01010 0011	0,091	ـ / ـ و ـ
		(rolled, drawn, and extruded)		1,000 lbs	1,634	679
	336111	Aluminum and aluminum-base alloy castings	•••	do	6,096	4,460
	361411	Fractional horsepower electric motors	•••	Number	481,398	2,883
				1,000 lbs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	911	752
0.545						
3585		REFRIGERATION MACHINERY ⁴ : Establishments with 90 percent or more product specialization:				
35852		Home and farm freezers.	45,374			
	331212	Carbon steel sheet and strip	•••	Short ton	20,524	2,651
35853		Unitary commercial refrigeration equipment	73,394			
	331211	Carbon steel bars and bar shapes		Short ton	758	121
	331212	Carbon steel sheet and strip		do	18,407	2,668
	331213	Carbon steel plates	•••	do	48	6
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products		do	158 281	27 83
	331219	All other carbon steel mill shapes and forms		do	299	76
	331231	Stainless steel mill shapes and forms		do	1,907	2,308
35857		Other refrigeration and air-conditioning	193,709			
	331211	Carbon steel bars and bar shapes	•••	Short ton	2,080	372
	331212	Carbon steel sheet and strip	•••	do	45,799	7,284
	331213 331215	Carbon steel plates Carbon steel structural shapes	••••	do	4,579	554 104
	331217	Carbon steel wire and wire products		do	280	104
	331219	All other carbon steel mill shapes and forms		do	9,822	2,647
	332011	Iron castings (gray and malleable)		do	743	248
	332311	Steel castings		do	257	122
	331231	Stainless steel mill shapes and forms		do	86	104
3611		WIRING DEVICES AND SUPPLIES:				
		All establishments in industry	584,366	•••••		•••
	331211	Establishments with 90 percent or more industry specialization. Carbon steel bars and bar shapes	300,176	Short ton	36,977	4,329
	331212	Carbon steel sheet and strip.		do	119,142	15,037
	331213	Carbon steel plates		do	203	35
	331215	Carbon steel structural shapes		do	175	24
	331217	Carbon steel wire and wire products	•••	do	4,713 116,572	944 15,387
	331219 332011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)		do	9,958	4,338
	333111	Copper and copper-base alloy refinery shapes		do	2,578	1,237
	333311	Zinc and zinc-base alloy refinery shapes	•••	do	5,090	1,209
	333411	Aluminum and aluminum-base alloy refinery shapes (pig, ingot, etc.).		do	2,047	937
	335111	Copper and copper-base alloy bare wire		1,000 lbs	3,824	1,876
	335119	All other copper and copper-base alloy mill shapes and forms		do	19,997	10,366
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
	221223	(rolled, drawn, and extruded)		do	7,435	3,850
	336111 336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings		do	2,512 3,384	1,397 2,530
	Lator	cobber and cobber page attol capatilly contractions	•••	1,000 lbs.	2,201	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
				(metal		0.010
	363111	Copper and copper-base alloy insulated wire and cable	•••	content) Short ton	4,777	3,360 297
	331231	Stainless steel mill shapes and forms			200 1	

306-33

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Description (a) Description (b) Descriptio	Industry]	LUODUCIO AND SELECTED INDUCTIES AND SELECTED LUODU				
Constant	or	Material	Industry, product class or material		M	laterials consur	ned
Mill Testification is vis. 80 percent or more product apecialization 177,59	class	code		_		Quantity	Value (\$1,000)
3011 1000000000000000000000000000000000000	3611		WIRING DEVICES AND SUPPLIES Continued				
33223 Christen and strip.	36111			127 / 57			
33223 Gentom ited if are and vice gradents	JULII	331212		4			845
33111 Copper and experiment alloy with integers			Carbon steel wire and wire products			897	214
35313 Copper and copper-hase alloy mere view							15 268
33110 All other copyer and copyer-base alloy mill shapes and forms				1			1,135
3012 Copper and copper-have alloy familiated vire and exile			All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms			13,270	6,731
Solid Solid <th< td=""><td></td><td>336121</td><td></td><td></td><td></td><td></td><td>1,512 359</td></th<>		336121					1,512 359
9-9321 Copper and copper-base alloy scares (perchande error orly).		550121	coppor and coppor bace arroy caberage		1,000 lbs.	0,00	227
332211 33221 33221 33221 33221 33221 33221 33221 33221 33211 32221 33211 32221 33211 32221 33211 32221 33211 32221 33211 32221 33211 32221 33211 32221 33211 3222 32221 32222 32222 32222 32221 32221 32221 32221 32221 32221 32221 32221 3							3,044 106
33222 Carbon steel aber and starp	36112		Non-current carrying wiring devices and supplies	100,735			
33129 All other earling (gray and malkebb)							412
332011 Iron esting (gray and millewice)							12,686
33311 3311 3311 3311111 33111111							2,824
332211 Aluminum of kluminum-biss alloy mill abapes and forms do			Zinc and zinc-base alloy refinery shapes			2,359	603
336111 Aluminm and aluminm-base alloy castings			Aluminum and aluminum-base alloy mill shapes and forms				518
336121 Copper and copper-base allay centings		336111	(rolled, drawn, and extruded)				435 976
332211 Carbon steel abor and single				1			134
332211 Carbon steel abort and strip	36113		Pole-line and transmission hardware	35,507			
33212 Carbon steel structural hapse			Carbon steel bars and bar shapes		Short ton	32,880	3,581
332011 Jino and zinz-base alloy refreey shapes							712
33331 Zine and zine-base alloy refinery shapes							24 205
335211 Alumium and alumium-base alloy mill shapes and forms 1,000 lbs 2,900 1,5 3613 EXECTNCL MEASURING INCIMENTS: Istablisheatts with 90 percent or more industry specialization. 33212 339,666			Zinc and zinc-base alloy refinery shapes				553
All establishments in industry		335211		• • •	1,000 lbs		1,511
332211 Establishments with 90 percent or more inductry specialization. 146,233	3613		ELECTRICAL MEASURING INSTRUMENTS:				
332211 33222 Garbon steel bars and bar shapes							
331212 Gerbon steel sheet and strip		331211					•••
331219 All other carbon steel mill shapes and forms do							41 568
332211 Aluminum and aluminum-base alloy mill shapes and forms do 24,479 9 336111 Aluminum and aluminum-base alloy estings do 1,143 9 336121 Copper and copper-base alloy estings do 1,143 9 331231 Stainless steel mill shapes and forms do 1,143 9 331231 Carbon steel bars and bars shapes do 2,479 9 331231 Stainless steel mill shapes and forms do 1,143 9 331211 Carbon steel bars and bars shapes do 2,479 9 331212 Garbon steel bars and bars shapes do 2,44 2 331212 Garbon steel bars and bars shapes do 1,000 1,523 22 33231 All other copper and corper-base alloy astings do do 1,224 10 33211 Aluminum and aluminum-base alloy astings do do 1,224 11 33231 Stainless steel mill shapes and forms do do do <			All other carbon steel mill shapes and forms		do		9
36111 Aluminum and aluminum-base alloy castings				•••	1,000 lbs	2,482	1,218
336111 Aluminum and aluminum-base alloy castings		<i>JJJ</i>			do	2.479	954
33121 Stainless steel mill shapes and forms			Aluminum and aluminum-base alloy castings		do	1,141	912
36132 Establishments with 90 percent or more product specialization: Test equipment circuit and motor			Copper and copper-base alloy castings				132 276
36132 Test equipment circuit and motor		JJ 10.71		•••		244	270
331211 Carbon steel shers and bars shapes	36132			77.535			
335119 335211 336111All other copper and copper-base alloy mill shapes and forms (rolled, drawn, and extruded).1,000 lbs224 22411336111 336111 336121 336221 331231Aluminum and aluminum-base alloy castings. Copper and copper-base alloy castings. 331211 Carbon steel bars and bar shapes. 331212 Carbon steel sheet and strip. (rolled, drawn, and extruded).11,020 lbs224 2241136133Other electrical measuring instruments. (rolled, drawn, and extruded).11,248 do do 36133Other electrical measuring instruments. (rolled, drawn, and extruded). 11,248 			Carbon steel bars and bar shapes	•••		14	4
335211Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)dododo336111336121Copper and copper-base alloy castingsdodododo33623Stainless steel mill shapes and formsdodododo331231Carbon steel bars and bar shapesdodododo335211Carbon steel bars and bar shapesdodododo335212Carbon steel steet and stripdodododo335213All other copper and copper-base alloy mill shapes and formsdododo335214Aluminum and aluminum-base alloy mill shapes and formsdododo31221Carbon steel sheet and stripdodododo335211All other copper and copper-base alloy mill shapes and formsdododo31223Stainless steel mill shapes and formsdodododo33124Carbon steel sheet in industrydododododo331212Carbon steel sheet and stripdododododo331211Carbon steel sheet and stripdododododo331212Carbon steel sheet and stripdododododo331211Carbon steel sheet and stripdo <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>224</td></t<>							224
36111 356111(rclled, drawn, and extruded) Aluminum and aluminum-base alloy castings 331231				•••	1,000 105	2.34	120
336121 Copper and copper-base alloy castings			(rolled, drawn, and extruded)		do	355	212
331231 Stainless steel mill shapes and forms	1		Aluminum and aluminum-base alloy castings	1			166
36133 Other electrical measuring instruments			Stainless steel mill shapes and forms				20 25
331211 331212 331212 331212 331212 331212 331213Carbon steel bars and ber shapes	36133						
331212 335119Carbon steel sheet and strip			Carbon steel bars and bar shapes				8
335211Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)				1			17
331231(rolled, drawn, and extruded)					1,000 1bs	99	49
3614 MOTORS AND GENERATORS: All establishments in industry Establishments with 90 percent or more industry specialization. All other alloy steel mill shapes and forms			(rolled, drawn, and extruded)		do	66	41
All establishments in industry.1,389,078331225Establishments with 90 percent or more industry specialization.1,389,078331211Carbon steel mill shapes and forms331212Carbon steel sheet and strip331213Carbon steel plates331214Carbon steel plates331215Carbon steel plates		331231	Stainless steel mill shapes and forms	••••	Short ton	8	7
Establishments with 90 percent or more industry specialization.680,421331225All other alloy steel mill shapes and forms	3614		MOTORS AND GENERATORS:				
331225All other alloy steel mill shapes and formsShort ton11,3724,30331211Carbon steel bars and bar shapes31,0564,67331212Carbon steel sheet and strip </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>							
331211Carbon steel bars and bar shapesdododo331212Carbon steel sheet and stripdodododo331213Carbon steel platesdododododo331215Carbon steel structural shapesdodododododo331217Carbon steel structural shapesdo <td></td> <td>331225</td> <td></td> <td>- 1</td> <td></td> <td></td> <td>4 306</td>		331225		- 1			4 306
331212Carbon steel sheet and strip							4,506
331215Carbon steel structural shapes			Carbon steel sheet and strip	••••	do	151,034	25,989
331217 Carbon steel wire and wire products. do							2,880 365
331219All other carbon steel mill shapes and forms do4,1921,3932011Iron castings (gray and malleable) do39,73512,0032231Steel castings do2,6191,44335111Copper and copper-base alloy bare wire do1,000 lbs13,017335119All other copper and copper-base alloy mill shapes and forms do17,4658,627335111Aluminum and aluminum-base alloy castings do7,4813,48336111Aluminum and aluminum-base alloy castings do7,4813,48							176
332311Steel castings			All other carbon steel mill shapes and forms		do	4,192	1,390
335111 Copper and copper-base alloy bare wire 1,000 lbs 13,017 6,59 335119 All other copper and copper-base alloy mill shapes and forms 1,000 lbs 17,465 8,62 335211 Aluminum and aluminum-base alloy mill shapes and forms							12,041
335119All other copper and copper-base alloy mill shapes and forms17,4658,62335211Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)17,4658,62336111Aluminum and aluminum-base alloy castings3,48336111Aluminum and aluminum-base alloy castings3,48				1			⊥,447 6,593
(rolled, drawn, and extruded)3.48336111Aluminum and aluminum-base alloy castings3.484,37		335119	All other copper and copper-base alloy mill shapes and forms	1			8,624
336111 Aluminum and aluminum-base alloy castings		335211			do	77 / 07	2 /05
		336111					3,485 4,374
Source copper and copper base arroy castings		336121	Copper and copper-base alloy castings		do	1,675	1,045

306-34

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material		Volue of	Ma	terials consum	ed
product class code	code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3614		MOTORS AND GENERATORSContinued Establishments with 90 percent or more industry specializationContinued				
	351911	Gasoline and other carburetor engines		Number	14,688	2,894
	351921 361431	Diesel and semi-Diesel engines Integral horsepower electric motors and generators		do do 1,000 lbs.	1,264 8,969	2,431 5,302
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	41,883	23,837
	331231	Stainless steel mill shapes and forms		Short ton	670	775
36141		Establishments with 90 percent or more product specialization: Fractional horsepower motors	112,028			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	107	73
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	4,066 51,036	754 7,757
	331219	All other carbon steel mill shapes and forms		do	171	53
	332011	Iron castings (gray and malleable)	•••	do 1.000 lbs	2,925	855
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms		do	6,527 931	3,166 488
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
		(rolled, drawn, and extruded)		do 1,000 lbs. (metal	2,879	1,484
	363111	Copper and copper-base alloy insulated wire and cable		content)	7,331	4,115
	331231	Stainless steel mill shapes and forms	•••	Short ton	81	106
36142		Integral horsepower motors and generators, except land transportation	42,232			
	331211	Carbon steel bars and bar shapes		Short ton	2,303	300
	331212	Carbon steel sheet and strip		do	15,431 10,302	2,942 3,182
	332011 336111	Iron castings (gray and malleable) Aluminum and aluminum-base alloy castings		1,000 lbs	28	21
	336121	Copper and copper-base alloy castings		do 1,000 lbs. (metal	117	84
	363111	Copper and copper-base alloy insulated wire and cable		content)	4,281	2,358
36143	351911	Prime mover generator sets, except steam or hydraulic Gasoline and other carburetor engines	25,303	Number.	9,092	1,706
263.44	351911	Diesel and semi-Diesel engines Motor-generator sets and other rotating equipment	46,265	do	996	1,731
36144	331211	Carbon steel bars and bar shapes	+0,205	Short ton	713	127
	331212	Carbon steel sheet and strip		do	1,583	304
	332011 335111	Iron castings (gray and malleable) Copper and copper-base alloy bare wire		1,000 lbs	181 151	55 73
	335119	All other copper and copper-base alloy mill shapes and forms		do	463	234
	336111	Aluminum and aluminum-base alloy castings		do 1,000 lbs. (metal	48	45
	363111	Copper and copper-base alloy insulated wire and cable		content)	573	401
36146		Parts, supplies for motors, generators, and sets	12,956	1.000 lba	1,321	 695
	335119 336121	All other copper and copper-base alloy mill shapes and forms Copper and copper-base alloy castings		1,000 lbs do 1,000 lbs.	31	22
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	921	677
3615		TRANSFORMERS:				
		All establishments in industry	686,087			•••
	331211	Establishments with 90 percent or more industry specialization. Carbon steel bars and bar shapes	514,954	Short ton	6,631	954
	331212	Carbon steel sheet and strip		do	75,440	17,761
	331213	Carbon steel plates Carbon steel structural shapes		do	35,956 10,241	3,792
	331215 332311	Steel castings		do	289	222
	335111	Copper and copper-base alloy bare wire		do	40,228	19,267
	336121	Copper and copper-base alloy castings		1,000 lbs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content) Short ton	40,300 144	23,401 154
	331231	Stainless steel mill shapes and forms		51101 0 0011	144	
36151		Establishments with 90 percent or more product specialization: Specialty transformers	56,793			
TCTOC	331225	All other alloy steel mill shapes and forms		Short ton	14,149	3,095 51
	331211	Carbon steel bars and bar shapes		do	226	2,569
	331212 335111	Carbon steel sheet and strip Copper and copper-base alloy bare wire		1,000 lbs	8,686	4,751
	335119	All other copper and copper-base alloy mill shapes and forms		do 1,000 lbs.	83	42
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	3,292	2,172
36152		Power and distribution transformers	176,440			
20122	331225	All other alloy steel mill shapes and forms		Short ton	18,605	7,141
	331211	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	2,798 40,740	11,539
	331212 331213	Carbon steel plates		do	12,196	1,140
	331215	Carbon steel structural shapes	1	do	2,687	354
See	footnotes	et end of table				

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued 306-35

product class code 3615	Material code	Industry, product class, or material	Value of			
3615			shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
		TRANSFORMERSContinued Establishments with 90 percent or more product specialization Continued				
36152	20002.7	Power and distribution transformersContinued			50	
	332311 335111 335119 336121	Steel castings. Copper and copper-base alloy bare wire. All other copper and copper-base alloy mill shapes and forms Copper and copper-base alloy castings	••••	Short ton 1,000 lbs do 1,000 lbs. (metal	59 4,893 1,554 350	39 2,500 830 230
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms		content) Short ton	29,834 114	16,659 109
3616		ELECTRICAL CONTROL APPARATUS:				
		All establishments in industry Establishments with 90 percent or more industry specialization.	1,096,715 635,451			• • •
	331211	Carbon steel bars and bar shapes		Short ton	9,107	1,339
	331212 331213	Carbon steel sheet and strip	•••	do	93,784	12,380
	331215	Carbon steel plates Carbon steel structural shapes		do	12,168 9,500	1,199 1,389
	332311	Steel castings		do	1,786	1,029
	335111	Copper and copper-base alloy bare wire	• • •	1,000 lbs	2,329	1,169
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••	do	38,108	18,170
	555811	(rolled, drawn, and extruded)		do	2,735	1,293
	336111	Aluminum and aluminum-base alloy castings	•••	do	1,448	1,289
	336121 363111	Copper and copper-base alloy castings	•••	1,000 lbs. (metal	6,318	4,314
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	3,613 262	2,416 333
		Establishments with 90 percent or more product specialization:				
36161		Switchgear and switchboard apparatus	377,492			•••
	331211 331212	Carbon steel bars and bar shapes	•••	Short ton	6,900 62,027	900 8,121
	331212	Carbon steel sheet and strip Carbon steel plates	•••	do	11,925	1,178
	331215	Carbon steel structural shapes		do	9,200	1,343
	332311	Steel castings		do	1,441	835
	335111	Copper and copper-base alloy bare wire	•••	1,000 lbs	1,636	823
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms		do	25,818	12,842
		(rolled, drawn, and extruded)		do	2,308	1,083
	336111 336121	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings	••••	do 1,000 lbs. (metal	1,069 6,136	905 4,186
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	2,008 136	1,330 163
36162		Industrial electrical control equipment, except railway	140,261			
	331211	Carbon steel bars and bar shapes	•••	Short ton	989	179
	331212 332311	Carbon steel sheet and strip	•••	do	11,651 344	1,351 191
	335111	Steel castings Copper and copper-base alloy bare wire	•••	1,000 lbs	165	78
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)	•••	do	2,349 90	1,266
	336111	Aluminum and aluminum-base alloy castings	•••	do	310	332
	336121	Copper and copper-base alloy castings	•••	do 1,000 lbs. (metal	122	84
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	714 106	527 141
36163	335119	Fuses and fuse equipment, under 2,300 volts All other copper and copper-base alloy mill shapes and forms	15,838	1,000 lbs	4,208	1,515
3617		ELECTRICAL WELDING APPARATUS: All establishments in industry	168,846			
		Establishments with 90 percent or more industry specialization.	123,623			
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	Short ton	3,346 7,952	706 1,390
	331212	Carbon steel plates	•••	do	5,098	689
	331215	Carbon steel structural shapes		do	2,303	453
	331217	Carbon steel wire and wire products	•••	do	139,418 451	17,594 201
	332311	Steel castings Copper and copper-base alloy bare wire	•••	do 1,000 lbs	1,111	619
	335119 336121	All other copper and copper-base alloy mill shapes and forms Copper and copper-base alloy castings	••••	do	2,380	1,277 1,328
				l,000 lbs. (metal		,,
	363111 33 1 231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	2,761 5,610	1,728 7,821
		Establishments with 90 percent or more product specialization:				.,
		Arc welding machines and equipment, except electrodes	10,669			• • •
36171	331211	Carbon steel bars and bar shapes		Short ton	386	65
36171	331212	Carbon steel sheet and strip		do	940	145

306-36

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry				Ma	aterials consum	ed
product	Material code	Industry, product class, or material	Value of shipments		1	
class code	4020		(\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3617		ELECTRICAL WELDING APPARATUSContinued				
		Establishments with 90 percent or more product specialization Continued				
36171		Arc welding machines and equipment, except electrodes Continued				
	33 5119	All other copper and copper-base alloy mill shapes and forms		1,000 lbs	229	118
				1,000 lbs. (metal		
36172	363111	Copper and copper base alloy insulated wire and cable		content)	929	524
JU172	331217	Arc welding electrodes, metal Carbon steel wire and wire products	39,332	Short ton	77,836	10,187
36173	331231	Stainless steel mill shapes and forms	•••	do	5,015	6,810
50175	331211	Resistance welders, components, and electrodes Carbon steel bars and bar shapes	33,533	Short ton	1,970	511
	331212 331213	Carbon steel sheet and strip Carbon steel plates	•••	do	1,301 4,111	217 542
	331215 331219	Carbon steel structural shapes All other carbon steel mill shapes and forms		do	2,146	356
	332311	Steel castings	•••	do	86 294	23 160
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms	•••	1,000 lbs	471	305 692
	336121	Copper and copper-base alloy castings	•••	do 1,000 lbs.	1,193	1,196
				(metal		
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	177 16	121 18
3619		ELECTRICAL INDUSTRIAL APPARATUS, N.E.C.:				
		All establishments in industry	183,250			
	335111	Establishments with 90 percent or more industry specialization. Copper and copper-base alloy bare wire	102,924	l,000 lbs	754	412
	335119 336121	All other copper and copper-base alloy mill shapes and forms Copper and copper-base alloy castings		do	1,518 68	924 48
		suppor and suppor bass arrey substructures and support	•••	1,000 lbs.		40
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	2,939	2,369
		Establishments with 90 percent or more product specialization:				
36191		Hi-frequency induction and die-electric heating apparatus	4,712	1,000 lbs.		••••
	363111			(metal		
36193	111696	Copper and copper-base alloy insulated wire and cable Other electrical equipment for industrial use	67,157	content)	74	51
	335111	Copper and copper-base alloy bare wire	•••	1,000 lbs	692	381
	335119	All other copper and copper-base alloy mill shapes and forms		do 1,000 lbs.	1,307	806
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	2,776	2,233
3621		ELECTRICAL APPLIANCES:		,		
5021		All establishments in industry	795,304			
	331212	Establishments with 90 percent or more industry specialization. Carbon steel sheet and strip	344,250	Short ton	67,731	10,256
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	2,627 1,585	1,244 472
	333411	Aluminum and aluminum-base alloy refinery shapes (pig,				
	335111	ingots, etc.) Copper and copper-base alloy bare wire	•••	do 1,000 lbs	3,614 2,199	1,667 1,134
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••	do	2,075	1,134
	336111	(rolled, drawn, and extruded)		do	6,485 2,286	3,321 1,407
	336121	Copper and copper-base alloy castings		do	41	24
	361411	Fractional horsepower electric motors	•••	Number 1,000 lbs.	753,405	2,964
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	2,744	2,112
	331231	Stainless steel mill shapes and forms		Short ton	3,201	2,469
36212		Establishments with 90 percent or more product specialization: Household water heaters	12,797			
- CALL	331212	Carbon steel sheet and strip	•••	Short ton	9,685	1,253
36213	331211	Small household electrical appliances, except fans Carbon steel bars and bar shapes	155,701	Short ton	579	138
	331212	Carbon steel sheet and strip	•••	do	11,855	2,461
	331217 332311	Carbon steel wire and wire products Steel castings	•••	do	120 125	31 28
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms		1,000 lbs	445 985	273 571
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		do	4,490 1,638	2,149 963
	361411	Fractional horsepower electric motors		Number 1,000 lbs.	114,125	591
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	1,376	943
	331231	Stainless steel mill shapes and forms	•••	Short ton	2,369	1,788
See fo	otnotes a	t end of table.				

306-37

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry	1			м	aterials consum	ned
product class code	Material code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3621		ELECTRICAL APPLIANCESContinued Establishments with 90 percent or more product specialization				
36216	221210	Continued Electric appliance parts and accessories	52,178	Chart top		***
3631	331217 335119	Carbon steel wire and wire products		Short ton 1,000 lbs	1,136 290	824 169
		All establishments in industry Establishments with 90 percent or more industry specialization.	323,011 282,333	· · · · · · · · · · · · · · · · · · ·		
	086111 282410	Natural rubber. Synthetic rubber.		Long ton	1,258 6,907	775 4,937
36312	086111	Establishments with 90 percent or more product specialization: Other insulated wire and cable Natural rubber.	116,550	Long ton	 169	92
	282410	Synthetic rubber		do	3,363	2,440
3641		ENGINE ELECTRICAL EQUIPMENT: All establishments in industry Establishments with 90 percent or more industry specialization.	587,124 146,807			
	331212	Carbon steel sheet and strip		Short ton	4,594	811
	331217 335111	Carbon steel wire and wire products		do 1,000 lbs	324 692	97 346
	335111 335119 335211	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	••••	do	4,253	1,663
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	do do 1,000 lbs.	88 441	74 263
	363111	Copper and copper-base alloy insulated wire and cable	••••	(metal content)	28,153	11,492
36412		Establishments with 90 percent or more product specialization: Other electrical equipment for internal combustion engines	119,350			•••
	331212	Carbon steel sheet and strip		Short ton	4,344 324	768 97
	331217 335111	Carbon steel wire and wire products Copper and copper-base alloy bare wire		do 1,000 lbs	641	321
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms		do	4,222	1,648
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		do do 1,000 lbs. (metal	88 440	74 262
	363111	Copper and copper-base alloy insulated wire and cable		content)	3,717	1,836
3661		RADIOS AND RELATED PRODUCTS: All establishments in industry	4,327,538			
		Establishments with 90 percent or more industry specialization.	2,918,339			•••
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	2,052	814
	331225	All other alloy steel mill shapes and forms	•••	do	15,956	5,253
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	do	8,275 48,000	1,563 8,114
	331217	Carbon steel wire and wire products		do	5,880	2,459
	331219	All other carbon steel mill shapes and forms	•••	do	15,460	4,824
	332311 335111	Steel castings Copper and copper-base alloy bare wire		do 1,000 lbs	2,682 11,549	1,449 6,466
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••	do	17,302	9,006
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		do	20,238 11,673	12,289 5,662
	336121	Copper and copper-base alloy castings		do	1,716	1,241
	361411	Fractional horsepower electric motors		Number 1,000 lbs. (metal	2,667,766	18,235
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms		content) Short ton	24,774 1,421	18,141 1,721
26.62		Establishments with 90 percent or more product specialization:	346 -05			
.36612	331212 335211	Household radios, phonographs, and radio-phonographs Carbon steel sheet and strip Aluminum and aluminum-base alloy mill shapes and forms	146,707	Short ton	5,655	784
	361411	(rolled, drawn, and extruded) Fractional horsepower electric motors	••••	1,000 lbs Number 1,000 lbs.	48 917,098	21 1,836
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	287	279
36613		TV receivers, including TV combinations	522,130	1,000 lbs.	•••	
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	229	189
36614		Commercial radio, navigation, and broadcast equipment	578,004			
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	223 307	144 104
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes		do	684	104
	331212	Carbon steel sheet and strip		do	2,604	381
	331217	Carbon steel wire and wire products		do	26 310	8 69
	331219 335119	All other carbon steel mill shapes and forms All other copper and copper-base alloy mill shapes and forms	•••	do 1,000 lbs	1,105	606
			•••		_,	

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or				м	aterials consu	med
product class code	Material code	Industry, product class, or material	Value of shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3661		RADIOS AND RELATED PRODUCTSContinued Establishments with 90 percent or more product specialization				
36614		Continued Commercial radio, navigation, and broadcast equipment Continued				
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1,000 lbs	5,470	3,248
	336111 336121 361411	Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings Fractional horsepower electric motors	••••	do Number	1,488 538 240,970	1,506 384 6,650
	363111			1,000 lbs. (metal		
36615	331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms Electronic type components for communications	•••• ••• 610,270	content) Short ton	3,503 565	2,568 662
U101	331225 331211 331212 331217	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel wire and wire products	••••	Short ton do do	12,880 6,203 19,084 4,279	4,462 1,112 3,656 2,044
	331219 332311	All other carbon steel mill shapes and forms Steel castings	•••	do	13,860 966	4,436 854
	335111 335119 335211	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	••••	1,000 lbs	6,237 13,087	3,659 6,629
	336111	(rolled, drawn, and extruded)	•••	do	9,976 6,477	5,986 2,496
	336121 361411	Copper and copper-base alloy castings Fractional horsepower electric motors		do Number 1,000 lbs.	778 15,839	535 243
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	(metal content) Short ton	16,432 590	11,886 690
36617	335119	Other radio, TV, and electronic detection apparatus All other copper and copper-base alloy mill shapes and forms	68,753	1,000 lbs	612	404
3662		ELECTRONIC TUBES:				
	335911	All establishments in industry Establishments with 90 percent or more industry specialization.	709,183 644,179			···· ···
	116666	Nickel and nickel-base alloy mill shapes and forms (rolled, drawn, and extruded) Establishments with 90 percent or more product specialization:.		1,000 lbs	2,492	4,350
36624	335911	Transmitting and industrial type tubes Nickel and nickel-base alloy mill shapes and forms (rolled, drawn, and extruded)	97,285	1,000 lbs	 1,480	 1,444
3669		COMMUNICATION EQUIPMENT:		_,	_,	_,
2009		All establishments in industry	100,194			
	331211	Establishments with 90 percent or more industry specialization. Carbon steel bars and bar shapes	47,198	Short ton	389	56
	331212	Carbon steel sheet and strip	•••	do	1,462 130	278 64
	332311 335119	Steel castings All other copper and copper-base alloy mill shapes and forms		1,000 lbs	907	436
	335211	Aluminum and aluminum-base alloy mill shapes and forms		do	26	13
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	••••	do	449	387
	336121	Copper and copper-base alloy castings	•••	do 1,000 lbs. (metal	45	36
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms		content) Short ton	629 22	757 27
36693		Establishments with 90 percent or more product specialization: Other signal and alarm systems, electric	21,948			
	331211	Carbon steel bars and bar shapes		Short ton	52 471	10 70
	331212 335119 335211	Carbon steel sheet and strip All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms		1,000 lbs	567	263
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	do	24 251	11 225
	336121	Copper and copper-base alloy castings	•••	do 1,000 lbs. (metal	32	27
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	····	content) Short ton	258 9	303 11
3691		STORAGE BATTERIES: All establishments in industry	341,374			
	285271	Establishments with 90 percent or more industry specialization. Litharge	340,566	Short ton	 95,991	28,936
	333213 335971	Refined unalloyed lead Antimonial lead		do	89,685 170,960	25,050 51,676
36911		Establishments with 90 percent or more product specialization: Storage batteries, SLI type	230,990			
20911	285271	Litharge		Short ton	81,503	24,613 42,385
36912	335971	Antimonial lead Storage batteries, except SLI type	34,182	do	141,024	
-	335971 ootnotes a	Antimonial lead		Short ton	5,316	1,651

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODU	ICT CLASSES(Continued		
Industry or product	Material	Industry, product along, on metorial	Value of	M	aterials consur	ped
class code	code	Industry, product class, or material	shipments (\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3713		TRUCK AND BUS BODIES:				
		All establishments in industry	232,514			
		Establishments with 90 percent or more industry specialization.	142,317			
	331221	Alloy steel (except stainless) bars and bar shapes	• • •	Short ton	496	157
	331225 331211	All other alloy steel mill shapes and forms		do	480	112
	331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	14,617 62,142	2,499 8,356
	331213	Carbon steel plates		do	5,126	788
	331215	Carbon steel structural shapes		do	4,885	732
	331217	Carbon steel wire and wire products		do	163	32
	331219	All other carbon steel mill shapes and forms		do	2,608	482
	332011	Iron castings (gray and malleable)	•••	do	128	39
	332311 335211	Steel castings Aluminum and aluminum-base alloy mill shapes and forms		do	361	185
	222211	(rolled, drawn, and extruded)		1,000 lbs	4,025	1,927
	336111	Aluminum and aluminum-base alloy castings		do	79	55
				1,000 lbs.		
				(metal		
	363111	Copper and copper-base alloy insulated wire and cable	•••	content)	123	92
	331231	Stainless steel mill shapes and forms	•••	Short ton	160	174
		Establishments with 90 percent or more product specialization:				
37131	221.221	Bodies, truck and bus, for sale separately	99,416	Showt ton		1.50
	331221 331225	Alloy steel (except stainless) bar and bar shapes All other alloy steel mill shapes and forms		Short ton	496 480	1 <i>5</i> 7 112
	331211	Carbon steel bars and bar shapes		do	12,113	2,053
	331212	Carbon steel sheet and strip		do	45,853	6,212
	331213	Carbon steel plates		do	4,224	621
	331215	Carbon steel structural shapes		do	4,367	644
	331217	Carbon steel wire and wire products		do	137	26
	331219 332011	All other carbon steel mill shapes and forms Iron castings (gray and malleable)	• • •	do	2,527	469 21
	332311	Steel castings	•••	do	309	158
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
		(rolled, drawn, and extruded)	•••	1,000 lbs	3,785	1,776
				1,000 lbs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	26	16
	331231	Stainless steel mill shapes and forms		Short ton	120	114
37132	331211	Vehicles, except passenger cars (purchased chassis) Carbon steel bars and bar shapes	22,742	Short ton	1,548	289
	331212	Carbon steel sheet and strip	• • •	do	5,822	854
	331213	Carbon steel plates		do	496	104
	331215	Carbon steel structural shapes		do	473	80
	332011	Iron castings (gray and malleable)	•••	do	64	18
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		1 000 15-	196	132
	336111	Aluminum and aluminum-base alloy castings	• • •	1,000 lbs	42	28
	336121	Copper and copper-base alloy castings		do	65	57
	331231	Stainless steel mill shapes and forms	• • •	Short ton	14	28
2077 6						
3715		TRUCK TRAILERS: All establishments in industry	305,510			
		Establishments with 90 percent or more industry specialization.	153,281		•••	
	331221	Alloy steel (except stainless) bars and bar shapes		Short ton	5,624	1,001
	331211	Carbon steel bars and bar shapes		do	3,215	436
	331212	Carbon steel sheet and strip		do	20,322	2,837
	331213 331215	Carbon steel plates Carbon steel structural shapes	• • •	do	10,544 8,463	1,307 1,124
	332011	Iron castings (gray and malleable)		do	1,143	405
	332311	Steel castings		do	4,048	2,209
	335211	Aluminum and aluminum-base alloy mill shapes and forms		1		
		(rolled, drawn, and extruded)		1,000 lbs	23,694	11,846
				1,000 lbs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	153	109
	331231	Stainless steel mill shapes and forms		Short ton	86	119
3721		AIRCRAFT:	6 (20 210			
		All establishments in industry Establishments with 90 percent or more industry specialization.	6,627,147 3,895,920			•••
	331221	Alloy steel (except stainless) bars and bar shapes	,07,720	Short ton	5,465	2,476
	331225	All other alloy steel mill shapes and forms		do	2,281	1,416
	331211	Carbon steel bars and bar shapes		do	8,358	2,343
	331212	Carbon steel sheet and strip		do	5,232	1,690
	331213	Carbon steel plates		do	4,931	851 680
	331215 331217	Carbon steel structural shapes Carbon steel wire and wire products		do	3,654 1,730	543
	331219	All other carbon steel mill shapes and forms		do	3,243	1,069
	332311	Steel castings		do	796	1,085
	335111	Copper and copper-base alloy bare wire		1,000 lbs	1,166	858
	335119	All other copper and copper-base alloy mill shapes and forms		do	747	411
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		do	91,287	71,502
	1	(TOTTOR) aranti, and exoraded			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	12,502

1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Matarial			Materials consumed		ed
product class	Material code	Industry, product class, or material	Value of shipments	Inda of	Overstätte	
code			(\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3721		AIRCRAFTContinued				
5721		Establishments with 90 percent or more industry				
	336111	specializationContinued Aluminum and aluminum-base alloy castings		1,000 lbs	9,363	10,265
	336121	Copper and copper-base alloy castings		do	281	230
				1,000 lbs. (metal		
	363111	Copper and copper-base alloy insulated wire and cable		content)	3,112	4,424
	331231	Stainless steel mill shapes and forms	•••	Short ton	3,958	5,737
3722		AIRCRAFT ENGINES:	0.044.050			
		All establishments in industry Establishments with 90 percent or more industry specialization.	3,188,950 2,396,346			
	331221	Alloy steel (except stainless) bars and bar shapes	••••	Short ton	10,285	4,603
	331225 331211	All other alloy steel mill shapes and forms Carbon steel bars and bar shapes	•••	do	5,514 2,538	4,528 530
	331212 331213	Carbon steel sheet and strip	•••	do	1,723	436
	331219	Carbon steel plates	•••	do	1,549 894	214 183
	332311 335111	Steel castings Copper and copper-base alloy bare wire	•••	do	7,900	10,895
	335119	All other copper and copper-base alloy mill shapes and forms	•••	1,000.1bs do	51 469	26 281
	335211	Aluminum and aluminum-base alloy mill shapes and forms		10	FL 0.25	1 (50)
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	do	7,035 9,936	4,679 9,339
	331231	Stainless steel mill shapes and forms	•••	Short ton	14,810	23,600
37222		Establishments with 90 percent or more product specialization:	200 000			
51222	331221	Aircraft engine parts Alloy steel (except stainless) bars and bar shapes	309,808	Short ton	3,523	1,457
	331225 331211	All other alloy steel mill shapes and forms		do	481	268
	331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	do	1,091 1,248	266 ·304
	331219 332311	All other carbon steel mill shapes and forms		do	213	58
	335111	Steel castings Copper and copper-base alloy bare wire		do 1,000 lbs	5,000 30	7,665 15
	335119 335211	All other copper and copper-base alloy mill shapes and forms	•••	do	387	218
		Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		do	2,710	1,994
	336111 331231	Aluminum and aluminum-base alloy castings Stainless steel mill shapes and forms		do Short ton	3,537	3,175 10,546
		Startiess steet mill suspes and totms	•••	511011 1011	8,058	10,040
3729		AIRCRAFT EQUIPMENT, N.E.C.: All establishments in industry	2,342,536			
		Establishments with 90 percent or more industry specialization.	1,328,259			
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	•••	Short ton	9,212 41,388	3,870 18,466
	331211	Carbon steel bars and bar shapes		do	5,198	1,186
	331212 331213	Carbon steel sheet and strip Carbon steel plates	•••	do	6,958 1,292	1,298 207
	331215	Carbon steel structural shapes		do	475	93
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms		do	968 3,398	126 1,323
	332311	Steel castings		do	3,780	3,227
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms	•••	1,000 lbs do	630 1,607	315 943
	335211	Aluminum and aluminum-base alloy mill shapes and forms				
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	do	55,253 13,232	31,584 12,731
	336121	Copper and copper-base alloy castings		do	671	685
	361411	Fractional horsepower electric motors	•••	Number 1,000 lbs.	56,837	2,794
				(metal		0.50
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	1,152 3,182	859 4,410
						,
3731		SHIP BUILDING AND REPAIRING: All establishments in industry	1,077,889			
	000.000	Establishments with 90 percent or more industry specialization.	690,957			
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms		Short ton	130 952	71 263
	331211	Carbon steel bars and bar shapes		do	10,429	2,380 2,120
	331212 331213	Carbon steel sheet and strip Carbon steel plates	•••	do	16,567 176,187	19,116
	331215	Carbon steel structural shapes		do	57,478 1,104	6,617 384
	331217 331219	Carbon steel wire and wire products All other carbon steel mill shapes and forms	•••	do	8,714	1,800
	332311	Steel castings	•••	do 1,000 lbs	2,746	1,564 419
	333111 336121	Copper and copper-base alloy refinery shapes Copper and copper-base alloy castings	•••	do	1,965	824
	351921	Diesel and semi-Diesel engines		Numberdo	105 910	1,556 1,738
	361431	Integral horsepower electric motors and generators		1,000 lbs.	910	1,70
	362111	Company and company have allow insulated using and apple		(metal content)	2,882	2,025
	363111 941021	Copper and copper-base alloy insulated wire and cable Copper and copper-base alloy scrap		1,000 lbs	756	314
	331231	Stainless steel mill shapes and forms	•••	Short ton	767	944
See fo	potnotes a	at end of table.				

306-41

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

		PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODU				
Industry or	Material		Value of	Materials consumed		
product class code	code	Industry, product class, or material	(\$1,000)	Unit of measure	Quantity	Value (\$1,000)
3732		BOAT BUILDING AND REPAIRING: All establishments in industry Establishments with 90 percent or more industry specialization.	154,369 122,302			
	331211 331212 351911	Carbon steel bars and bar shapes Carbon steel sheet and strip Gasoline and other carburetor engines		Short ton do Number	356 599 18,404	55 95 3,614
	351921	Diesel and semi-Diesel engines. Establishments with 90 percent or more product specialization:		do	121	482
37323	331213 351911 351921	Boats, nonmilitary Carbon steel plates Gasoline and other carburetor engines Diesel and semi-Diesel engines	65,423 	Short ton Numberdo	122 16,909 94	16 3,318 370
37324	331211 331213 331215	Repair of nonmilitary boats Carbon steel bars and bar shapes Carbon steel plates	20,909	Short ton	150 452	25 69 51
	332311 336121 351911	Carbon steel structural shapes. Steel castings. Copper and copper-base alloy castings. Gasoline and other carburetor engines.	···· ···	do do 1,000 lbs Number	238 18 23 378	51 24 23 74
3741		LOCOMOTIVES AND PARTS: All establishments in industry Establishments with 90 percent or more industry specialization.	428,281 306,163			•••
	331211 331213 331215 361431	Carbon steel bars and bar shapes Carbon steel plates Carbon steel structural shapes Integral horsepower electric motors and generators	•••	Short ton do do Number	9,441 53,471 21,314 10,890	982 5,358 2,250 15,259
3742		RAILROAD AND STREET CARS: All establishments in industry	495,767			•••
	331225 331211 331212 331213 331215 332011	Establishments with 90 percent or more industry specialization. All other alloy steel mill shapes and forms Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel plates Carbon steel structural shapes Iron castings (gray and malleable)	247,074	Short ton do do do do do	1,836 29,059 65,348 117,111 87,439 16,006	274 3,647 7,292 12,437 9,694 3,837
	332311 336121	Steel castings. Copper and copper-base alloy castings. Establishments with 90 percent or more product specialization:	••••	do 1,000 lbs	60,601 646	20,428 633
37422	331211 331212 331213 331213 331215	Freight train cars, new Carbon steel bars and bar shapes Carbon steel sheet and strip Carbon steel plates Carbon steel structural shapes	67,707 	Short ton do do	6,680 9,625 35,435 30,034	756 1,014 3,993 3,444
37424	331211 332011	Parts and accessories for railroad and streetcars Carbon steel bars and bar shapes Iron castings (gray and malleable)	24,154	Short ton	9,724 2,244	1,447 760
3751	331211	MOTORCYCLES AND BICYCLES: All establishments in industry Establishments with 90 percent or more industry specialization. Carbon steel bars and bar shapes	95,649 55,444	Short ton	1,502	248
	331212 331219	Carbon steel sheet and strip All other carbon steel mill shapes and forms Establishments with 90 percent or more product specialization:		do	14,324 1,210	2,073 378
37512	331211 331212 331219	Bicycles and parts. Carbon steel bars and bar shapes. Carbon steel sheet and strip. All other carbon steel mill shapes and forms.	42,626	Short ton do	1,372 14,128 1,189	224 2,043 370
3811		SCIENTIFIC INSTRUMENTS:	540 OI (
	331221 331211 331212 331213 331215 332311 335111 335119 335211	All establishments in industry. Establishments with 90 percent or more industry specialization. Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes. Carbon steel sheet and strip. Carbon steel plates. Carbon steel plates. Carbon steel structural shapes. Steel castings. Copper and copper base alloy bare wire. All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	580,916 243,158 	Short ton	 99 323 1,097 106 126 258 269 465	 39 71 189 18 22 137 133 242
	336111 361411	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings Fractional horsepower electric motors	••••	do 1,000 1,000 lbs.	765 1,011 153	537 775 4,788
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms		(metal content) Short ton	140 401	105 555

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1954 CENSUS OF MANUFACTURES

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRIES AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material		Value of	Materials co		nsumed	
product class code	code	Industry, product class, or material	(\$1,000)	Unit of measure	Quantity	Value (\$1,000)	
3811		SCIENTIFIC INSTRUMENTS Continued					
20111		Establishments with 90 percent or more product specialization:	1.40 (00				
38111	331221	Aircraft flight instruments and automatic pilots Alloy steel (except stainless) bars and bar shapes	182,499	Short ton	83		
	331225	All other alloy steel mill shapes and forms		do	49	18	
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip		do	203	46	
	331215	Carbon steel structural shapes		do	123 75	35 13	
	332311	Steel castings		do	152	78	
	335119 335211	All other copper and copper-base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms	•••	1,000 lbs	275	147	
		(rolled, drawn, and extruded)		do	656	573	
	336111 361411	Aluminum and aluminum-base alloy castings Fractional horsepower electric motors	•••	1,000	599 103	438	
	201411		•••	1,000 lbs.	105	4,214	
	262222			(metal			
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	•••	content) Short ton	94 279	64 388	
38112		Surveying and drafting instruments	9,141				
20112	335119	All other copper and copper-base alloy mill shapes and forms	,141 	1,000 lbs	60	28	
	336111	Aluminum and aluminum-base alloy castings		do	37	38	
0.000	336121	Copper and copper-base alloy castings	•••	do	73	49	
38113	331211	Laboratory and scientific instruments Carbon steel bars and bar shapes	41,032	Short ton	120	25	
	331213	Carbon steel plates	•••	do	120	15	
	332311	Steel castings		do	106	59	
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms	•••	1,000 lbs	81 130	41 67	
	335211	Aluminum and aluminum-base alloy mill shapes and forms					
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings	•••	do	66 134	41 106	
	361411	Fractional horsepower electric motors.		1,000	42	374	
				1,000 lbs.			
	363111	Copper and copper-base alloy insulated wire and cable		(metal content)	46	41	
	331231	Stainless steel mill shapes and forms		Short ton	106	146	
3821		MECHANICAL MEASURING INSTRUMENTS:					
2021		All establishments in industry	804,257				
		Establishments with 90 percent or more industry specialization.	504,309				
	331221 331225	Alloy steel (except stainless) bars and bar shapes All other alloy steel mill shapes and forms	•••	Short ton do	743 1,376	449 671	
	331211	Carbon steel bars and bar shapes	•••	do	11,105	2,200	
	331212 331213	Carbon steel sheet and strip	•••	do	21,155	3,901 412	
	331215	Carbon steel plates Carbon steel structural shapes	•••	do	2,220 937	164	
	331217	Carbon steel wire and wire products		do	1,080	270	
	331219 332311	All other carbon steel mill shapes and forms Steel castings	•••	do	2,375 2,158	706 1,141	
	335111	Copper and copper-base alloy bare wire		1,000 lbs	2,543	1,234	
	335119	All other copper and copper-base alloy mill shapes and forms		do	23,800	11,615	
	335211	Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded)		do	1,990	1,079	
	336111	Aluminum and aluminum-base alloy castings		do	7,549	5,440	
	336121 361411	Copper and copper-base alloy castings Fractional horsepower electric motors	•••	Number	15,230 53,848	8,514 579	
	331231	Stainless steel mill shapes and forms		Short ton	2,335	2,793	
		Establishments with 90 percent or more product specialization:					
38212	221011	Integrating meters, nonelectrical type	81,941	Short ton		277	
	331211 331212	Carbon steel bars and bar shapes Carbon steel sheet and strip	•••	Short ton	148 5,682	37 1,091	
	331217	Carbon steel wire and wire products		do	83	23	
	331219 332311	All other carbon steel mill shapes and forms		do	625 190	131 115	
	335119	Steel castings All other copper and copper-base alloy mill shapes and forms		1,000 lbs	5,283	2,185	
	335211	Aluminum and aluminum-base alloy mill shapes and forms		de	24	13	
	336111	(rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings		do	3,413	2,206	
	336121	Copper and copper-base alloy castings		do	10,919	5,661	
	331231	Stainless steel mill shapes and forms		Short ton	111	71	
38213	331221	Industrial process instruments	147,299	Short ton	94	57	
	331221	Alloy steel (except stainless) bars and bar shapes Carbon steel bars and bar shapes		do	7,067	1,452	
	331212	Carbon steel sheet and strip		do	3,657	690	
	331213 331215	Carbon steel plates Carbon steel structural shapes		do	500 128	179 24	
	331215	All other carbon steel mill shapes and forms		do	1,159	416	
	332311	Steel castings		do	864	532 166	
	335111 335119	Copper and copper-base alloy bare wire All other copper and copper-base alloy mill shapes and forms		1,000 lbs	348 1,681	166 827	
	335211	Aluminum and aluminum-base alloy mill shapes and forms					
	336111	(rolled, drawn, and extruded) A.uminum and aluminum-base alloy castings	•••	do	783 1,584	463 1,146	
	336121	Copper and copper-base alloy castings.		do	468	367	

PRODUCT CLASS SHIPMENTS AND MATERIALS CONSUMED IN 1954, BY ESTABLISHMENTS SPECIALIZING 90 PERCENT OR MORE IN PRIMARY PRODUCTS AND SELECTED INDUSTRY AND SELECTED PRODUCT CLASSES--Continued

Industry or	Material code	Industry, product class, or material	Value of shipments (\$1,000)	Materials conaumed		
product class code				Unit of measure	Quantity	Value (\$1,000)
3821		MECHANICAL MEASURING INSTRUMENTS- Continued Establishments with 90 percent or more product specialization				
38213	361411	Continued Industrial process instrumentsContinued Fractional horsepower electric motors		Number 1,000 lbs. (metal	37,390	400
	363111 331231	Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms	••••	content) Short ton	51 827	31 1,065
3821 <i>5</i> 38216	331225 331211 331212 331217 335119 335211 336121 336121 363111 331231 335211	Automatic temperature controls All other alloy steel mill shapes and forms Carbon steel bars and bar shapes Carbon steel wire and strip Carbon steel wire and wire products All other copper and copper base alloy mill shapes and forms Aluminum and aluminum-base alloy mill shapes and forms (rolled, drawn, and extruded) Aluminum and aluminum-base alloy castings Copper and copper-base alloy castings Copper and copper-base alloy insulated wire and cable Stainless steel mill shapes and forms Other mechanical measuring instruments Aluminum and aluminum-base alloy mill shapes and forms	178,484 18,797	Short ton do 1,000 lbs do 1,000 lbs 1,000 lbs. (metal content) Short ton	1,200 2,417 9,722 40 11,363 1,039 1,738 2,880 369 1,096 	596 454 1,784 16 6,215 518 1,251 1,843 244 1,245
3861	281911 361411	<pre>(rolled, drawn, and extruded) PHOTOGRAPHIC EQUIPMENT: All establishments in industry Establishments with 90 percent or more industry specialization. Silver nitrate Fractional horsepower electric motors</pre>	867,597 671,291	1,000 lbs 1,000 ounces Number	35 16,150 415,237	20 8,553 2,376
38611	361411	Establishments with 90 percent or more product specialization: Still picture equipment Fractional horsepower electric motors	56,370	Number	35,690	493
38612	361411	Photocopying and microcopying equipment Fractional horsepower electric motors	2,944	Number	7,000	28
38617	281911	Sensitized paper and cloth except silver halide Silver nitrate	24,207 •••	1,000 ounces	•••• 85	

¹These plants consumed additional sulfur-bearing materials (e.g., pyrites and sludge, the cost of which total \$1.4 million).
²The bases of the listed chemical materials consumed by this industry are shown in the appendix.
³Sulfuric acid produced and consumed in the same establishment is not shown here but is a substantial part of the H₂SO₄ used in this ⁴Omitted because of substantial duplication in value of shipments and cost of materials. Specialization and coverage ratios are not meaningful because of such duplication.
 ⁵Includes materials for S.I.C. Industries: Heating and Cooking Equipment, N.E.C., 3439, and Oil Burners, Domestic and Industrial, 3432.

1954 CENSUS OF MANUFACTURES

APPENDIX

BASIS FOR MATERIALS LISTED IN MAJOR GROUP 28 - CHEMICALS AND PRODUCTS

Code	Material description	Basis
1.(7/22	Sulfate of potash	
147411		48% K ₂ 0
261115	Purchased (market) wood pulp	Air dry
281111	Sulfuric acid	100% H ₂ S04
281135	Spent sulfuric acid used in the manufacture of superphosphate	100% H2SO4
281151	Sulfuric acid sludge (decomposition acid)	100% H ₂ SO ₄
281211	Chlorine	100% Cl2
281221	Sodium hydroxide (caustic soda)	100% NaOH
281231	Sodium carbonate (soda ash)	98-100% Na2CO3
281931	Ammonia, synthetic, anhydrous	100% NH3
281935	Ammonium nitrate	100% NH4NO3
281951	Tetrasodium pyrophosphate	100% Na4P207
281955	Sodium tripolyphosphate	100% Na5P3010
281961	Nitrate of soda	100% NaNO3
281965	Sulfate of ammonia	100% (NH4)2SO4
281975	Calcium cyanamide	100% CaCN2
281991	Phosphoric acid transferred or purchased and used in the manufacture of superphosphate	50% H3PO4
282211	Aniline	100%
282221	Chlorobenzene	100%
282241	Nitrobenzene	100%
282251	Phenol	100%
282261	Phthalic anhydride	100%
282271	Styrene	100%
282935	Carbon disulfide	100% CS2
282937	Cellulose acetate	100%
282945	Ethylene glycol	100%
282951	Formaldehyde	37% HCHO
282955	Maleic anhydride	100%
282965	Urea	100%
284111	Glycerine	100%
284211	Bulk surface active agents, primarily for detergent purposes	Active weight
287121	Superphosphate: transferred from other plants or purchased: Normal (22% A.P.A. and less)	100% A.P.A.
287131	Concentrated (40% A.P.A. and over)	100% A.P.A.
287151	Concentrated transferred or purchased and used in the manufacture of normal superphosphate	100% A.P.A.
293231	Benzol (Bcnzene)	100% C6H6

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Census. 12066 Bureeau or the Census. 12066 U.S. Bureeau consumed by ent In3b Naterials ed establistries. 195 in selected industries.

