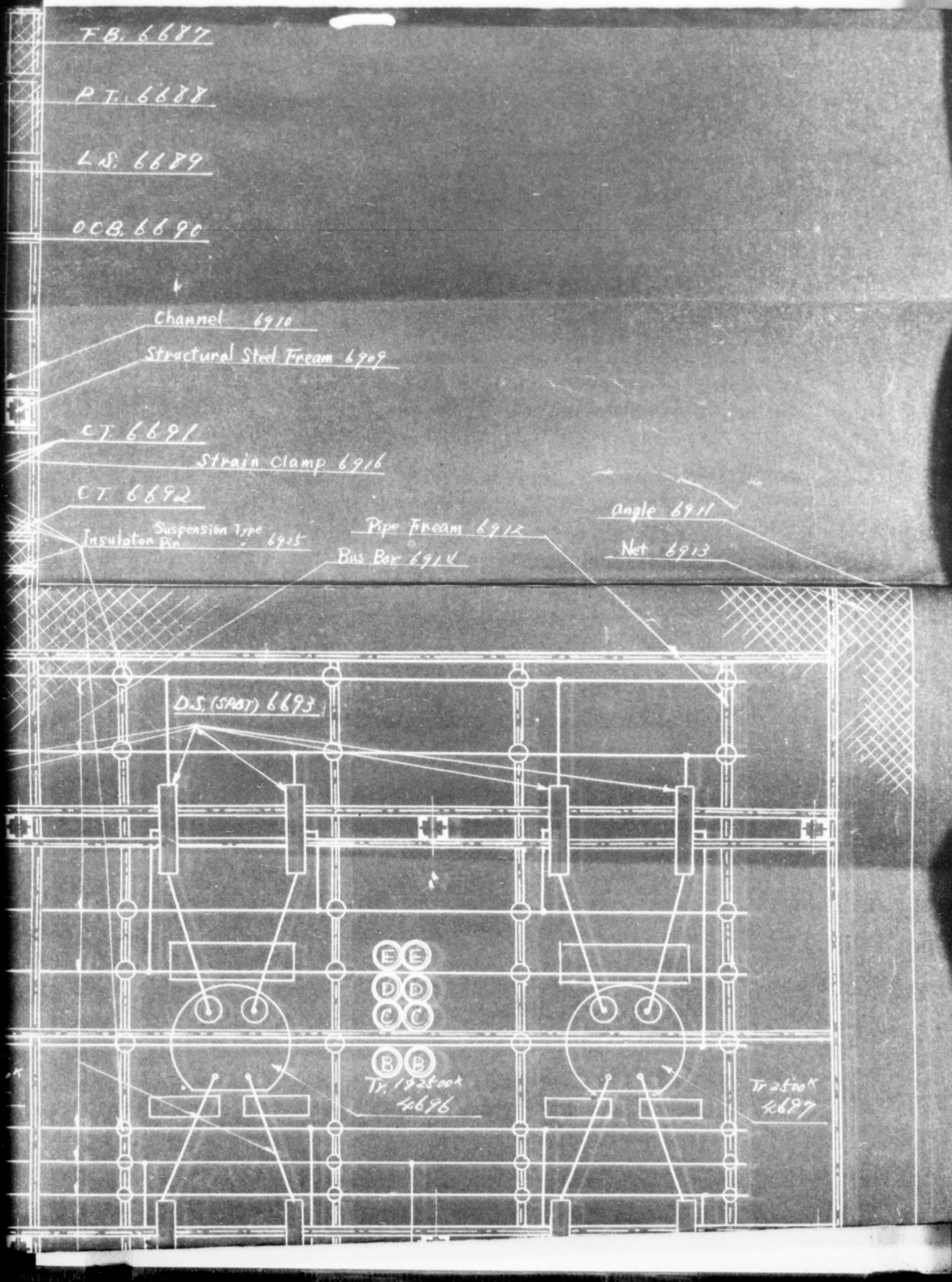
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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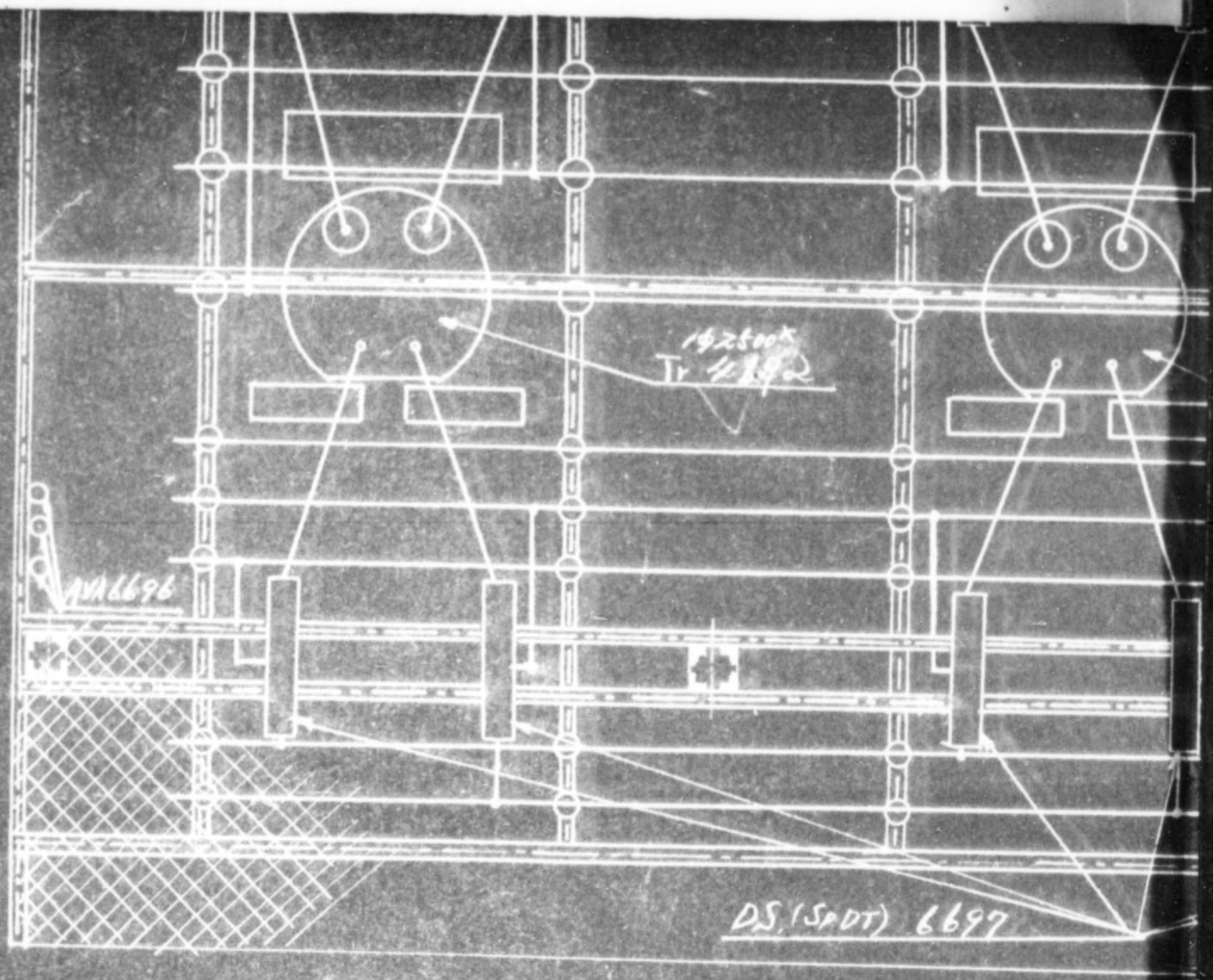

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OCB

CT

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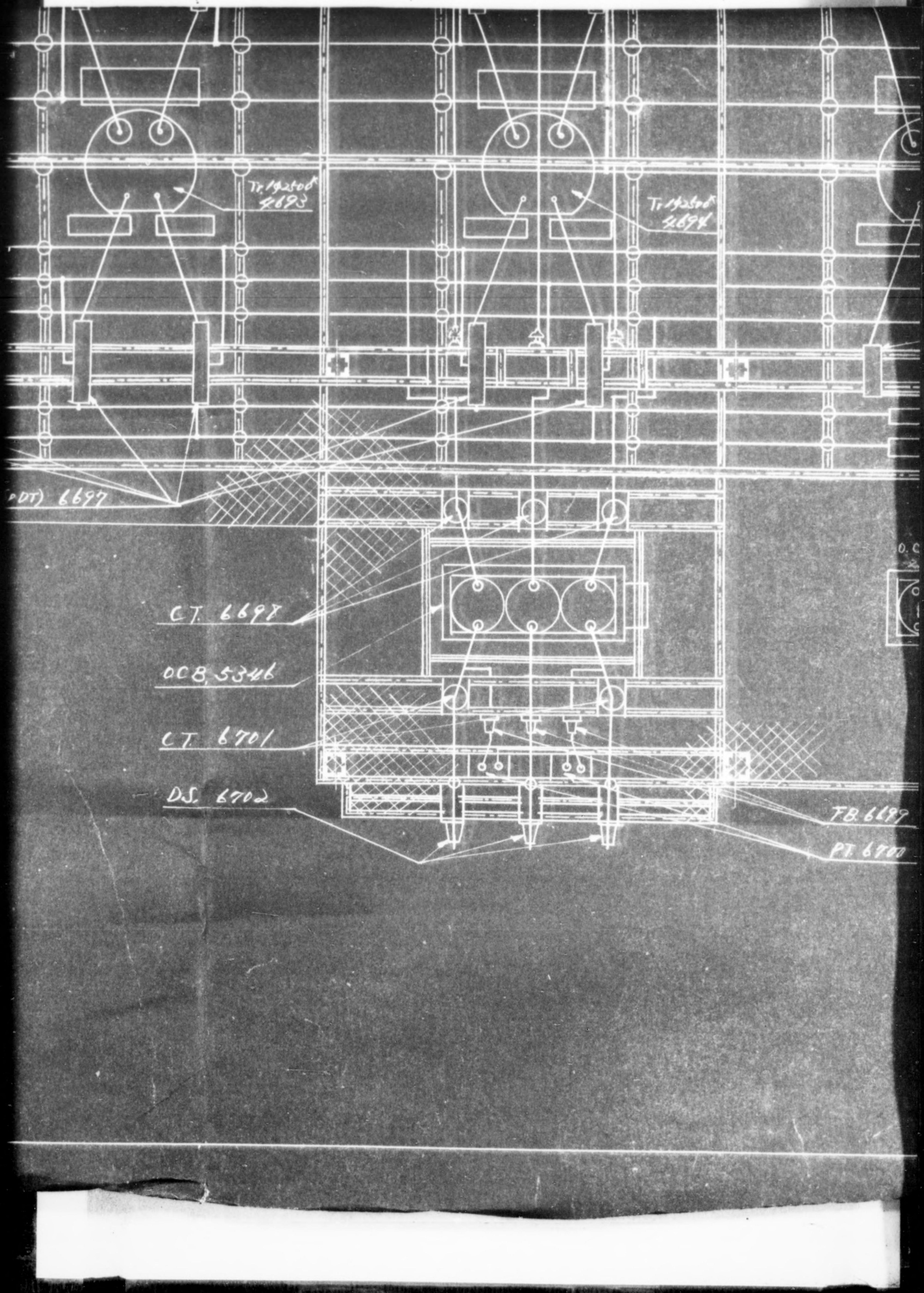
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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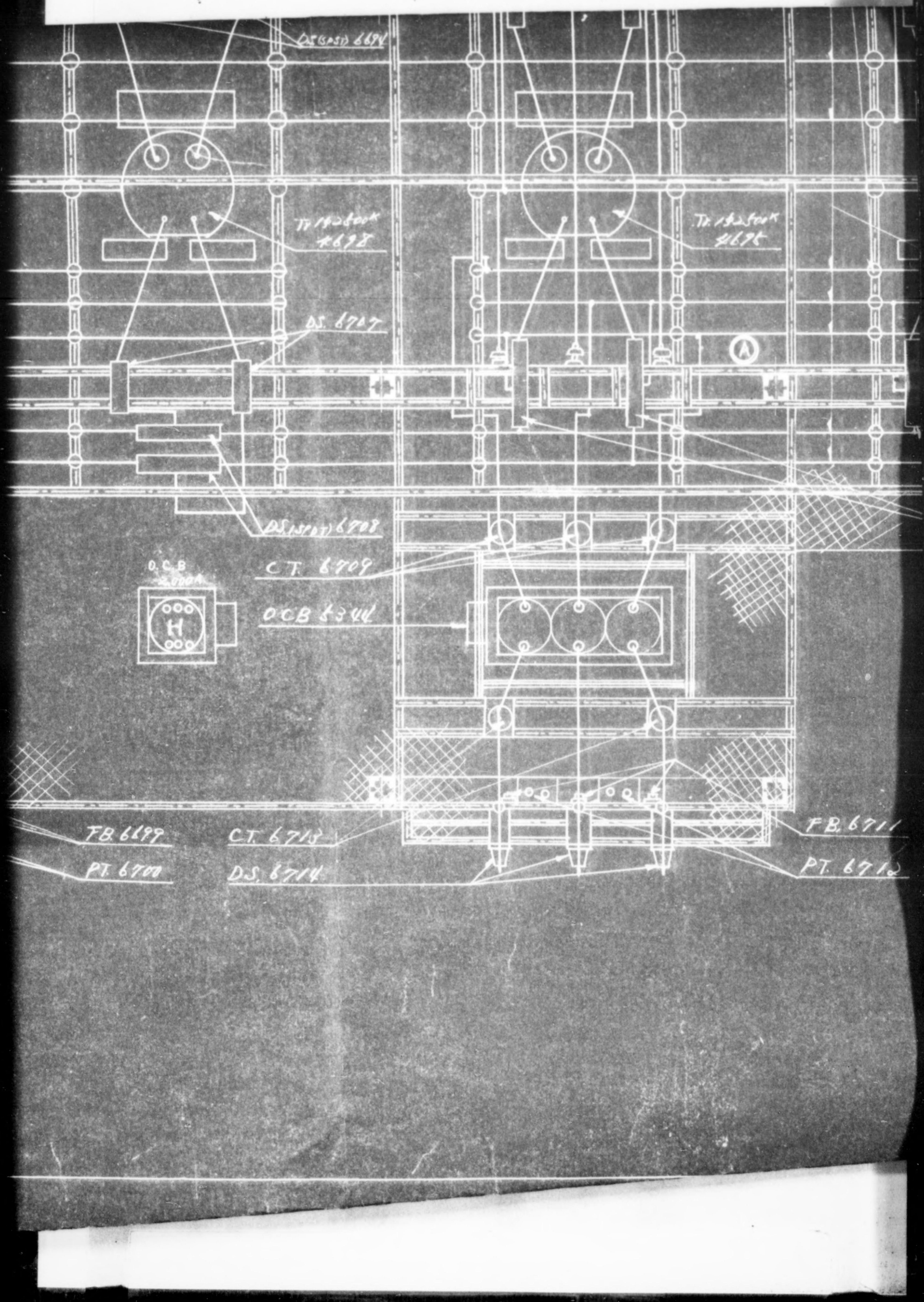

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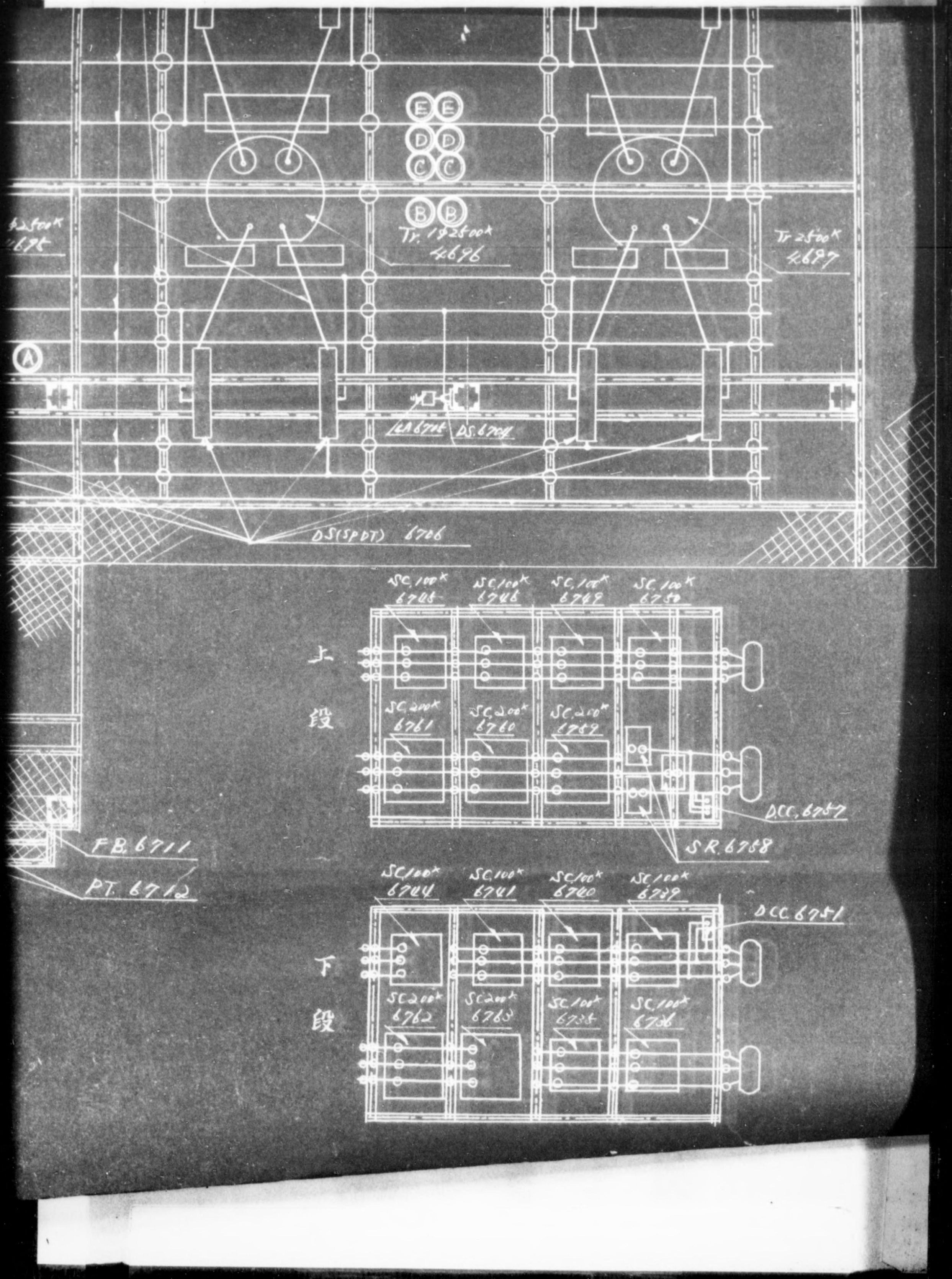

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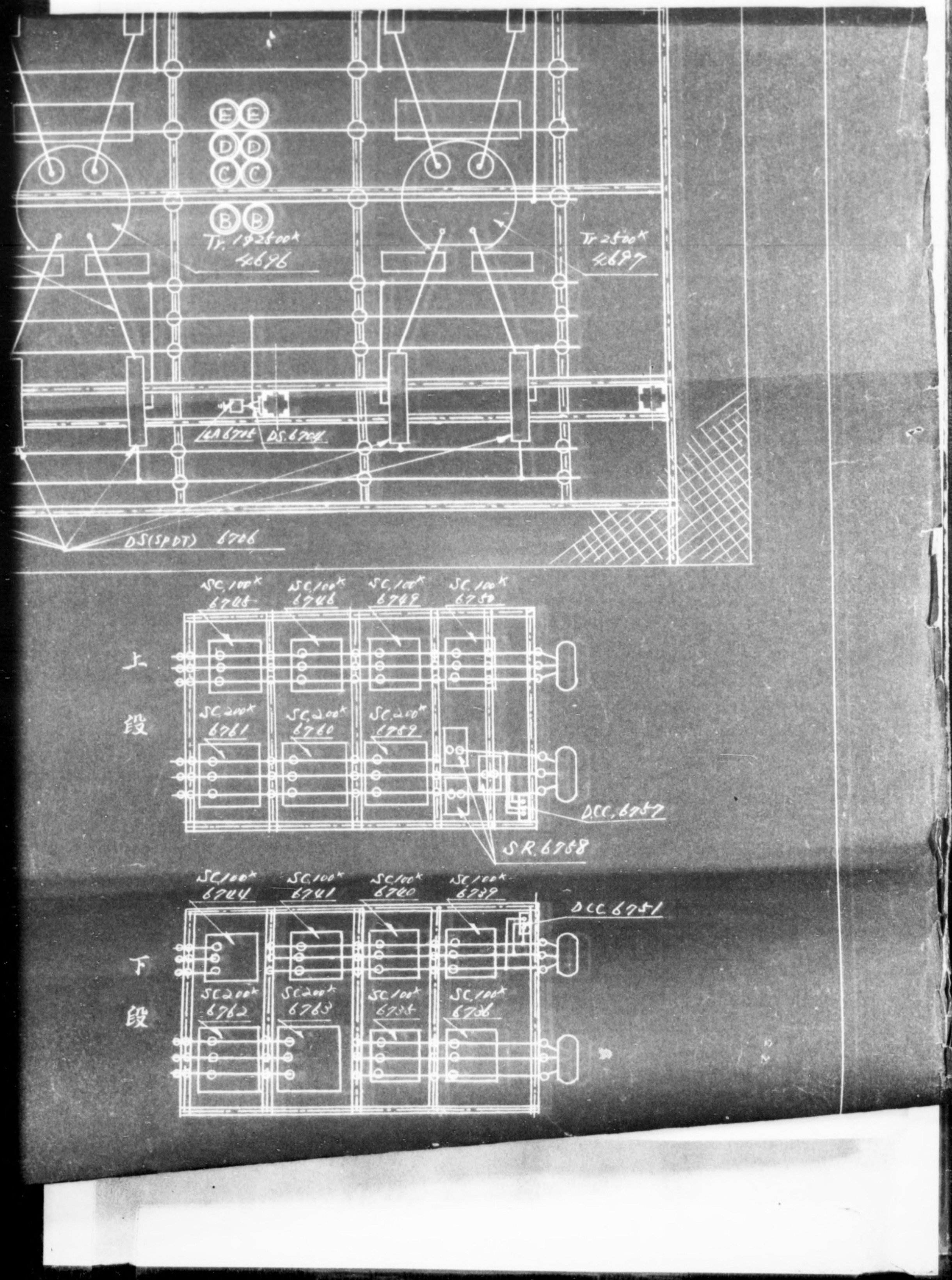

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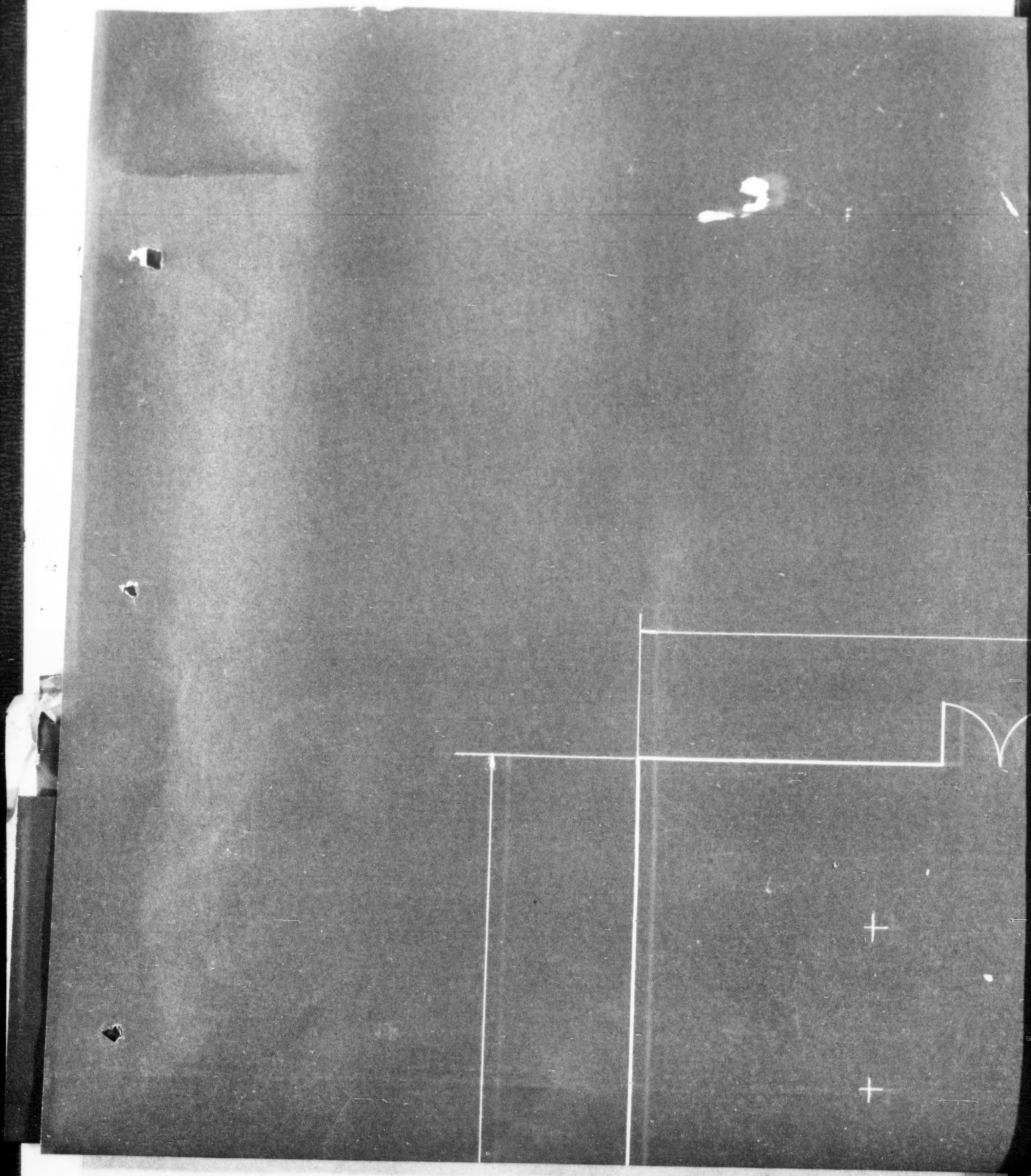
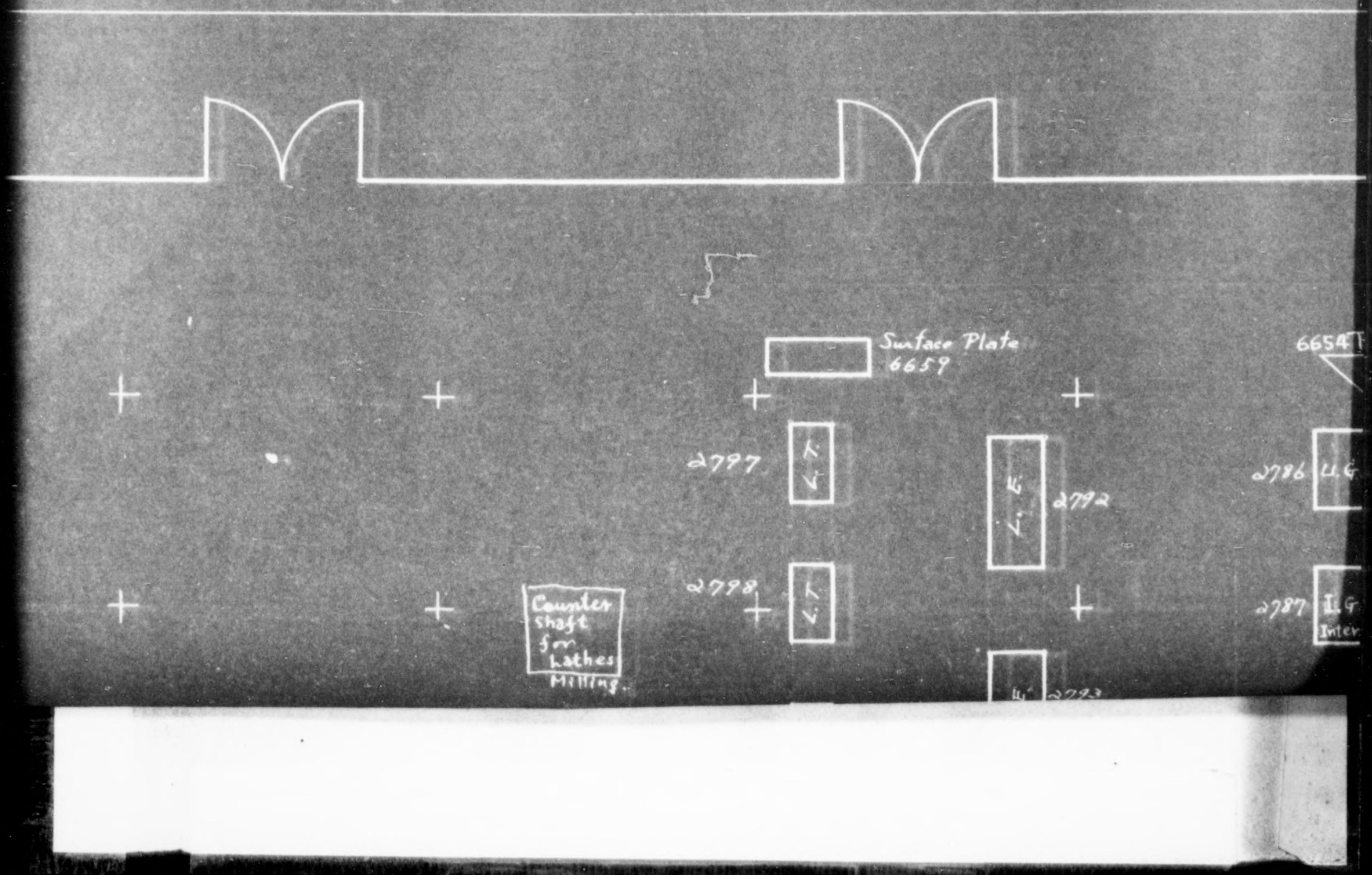


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

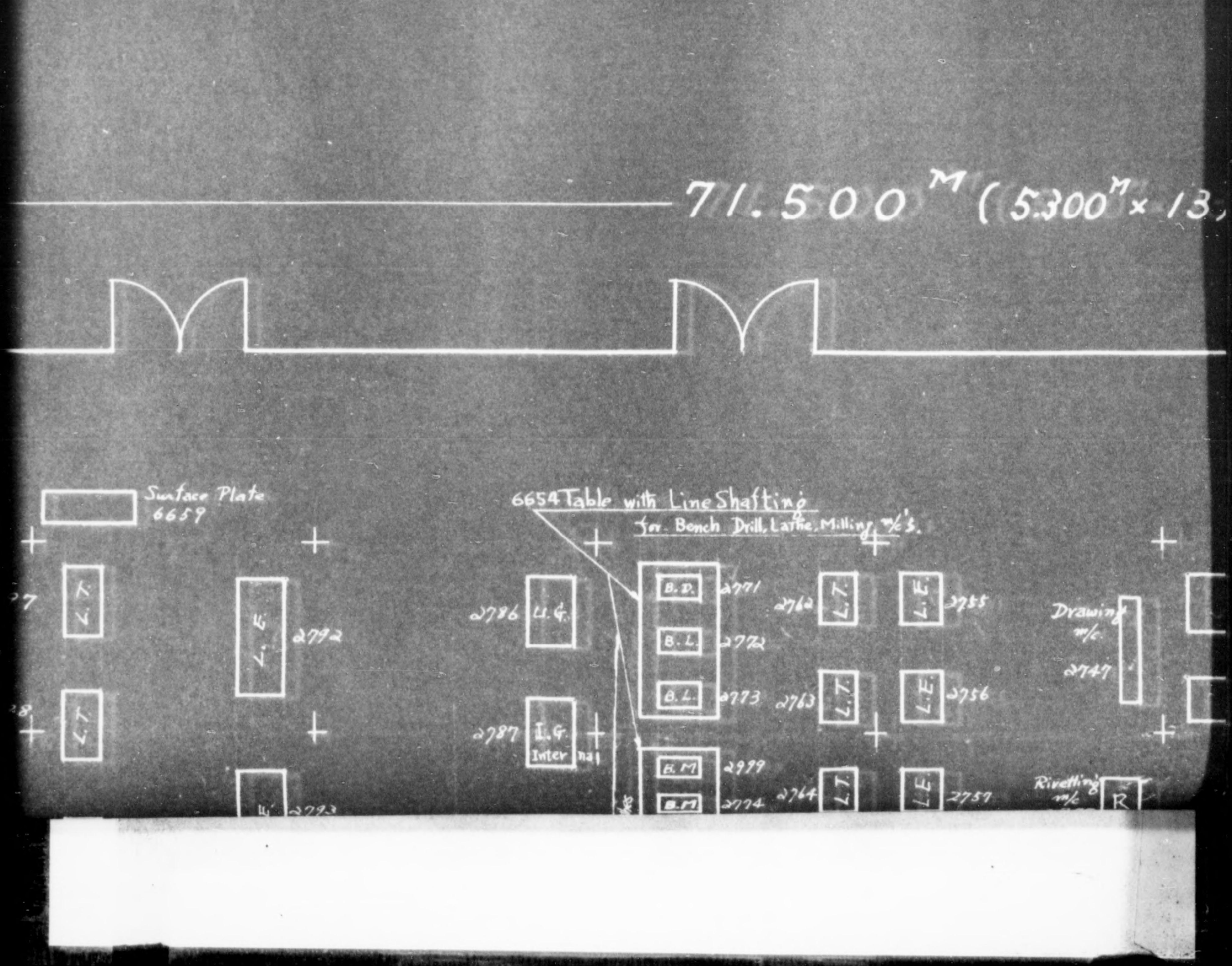
Press Sh



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Press Shop (Bldg. No.

71.500 M (5.300 M × 13,



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

(Bldg. No. 345)

scale 1/100

500 M (5.300 M × 13)

ting
Lathe, Milling m/c's.

2762 L.T. L.E. 2755

2763 L.T. L.E. 2756

2764 L.T. L.E. 2757

Drawing m/c. 2747

Milling m/c 2743

Milling m/c C.P.C. 5648

Riveting m/c R

Pm 2742

Pm 2969

Pm 2968

Pm 2967

Shearing m/c 2738

Shearing

Centrifugal Seperater 2749

P Friction Press 2733

2751

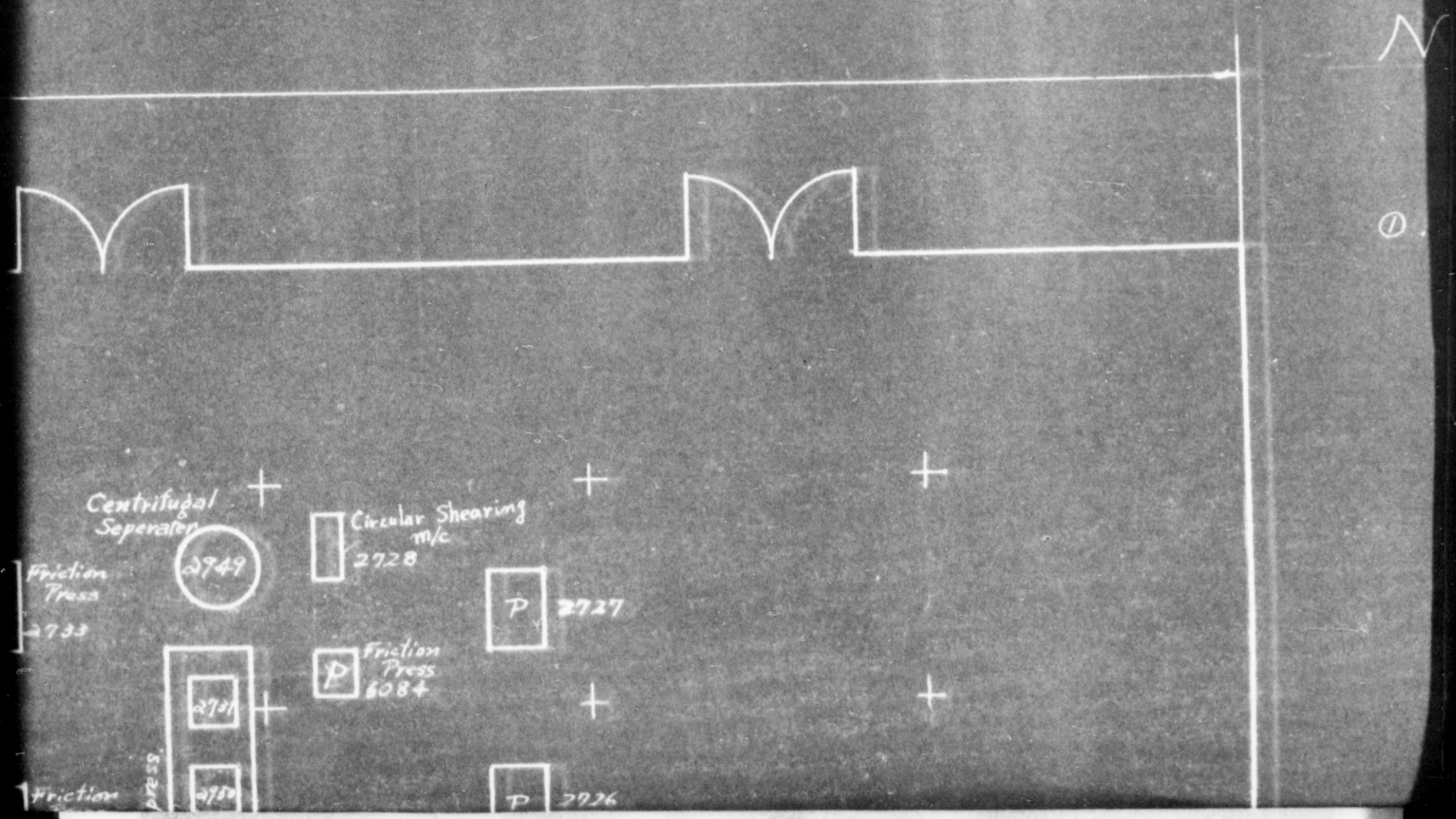
2750

Friction

Press.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

100



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Note :

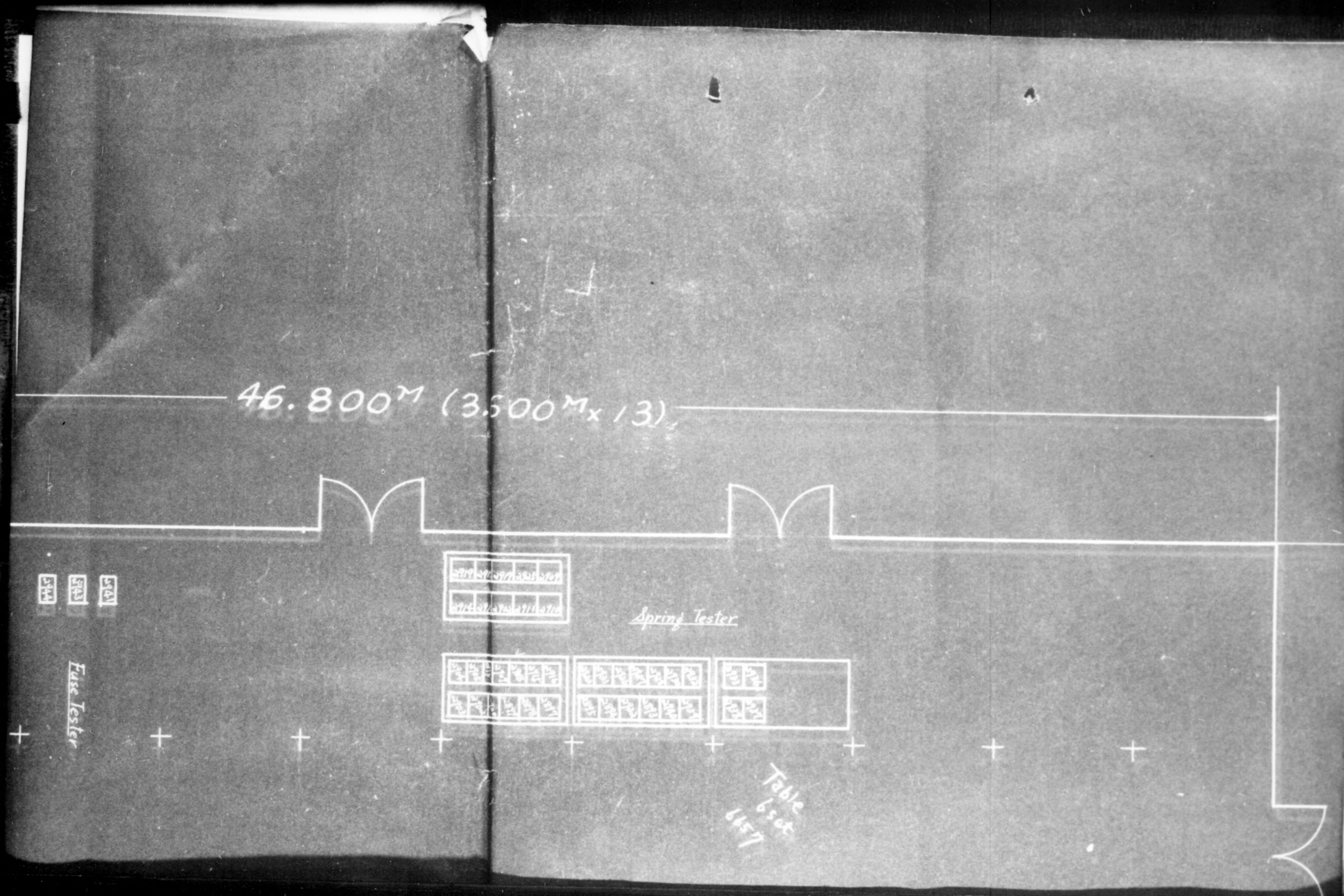
① Though not illustrated here, following items are kept in this building :

6658 Work Table with 4 vices 23 sets

6006 Line Shafting

line shaft 53

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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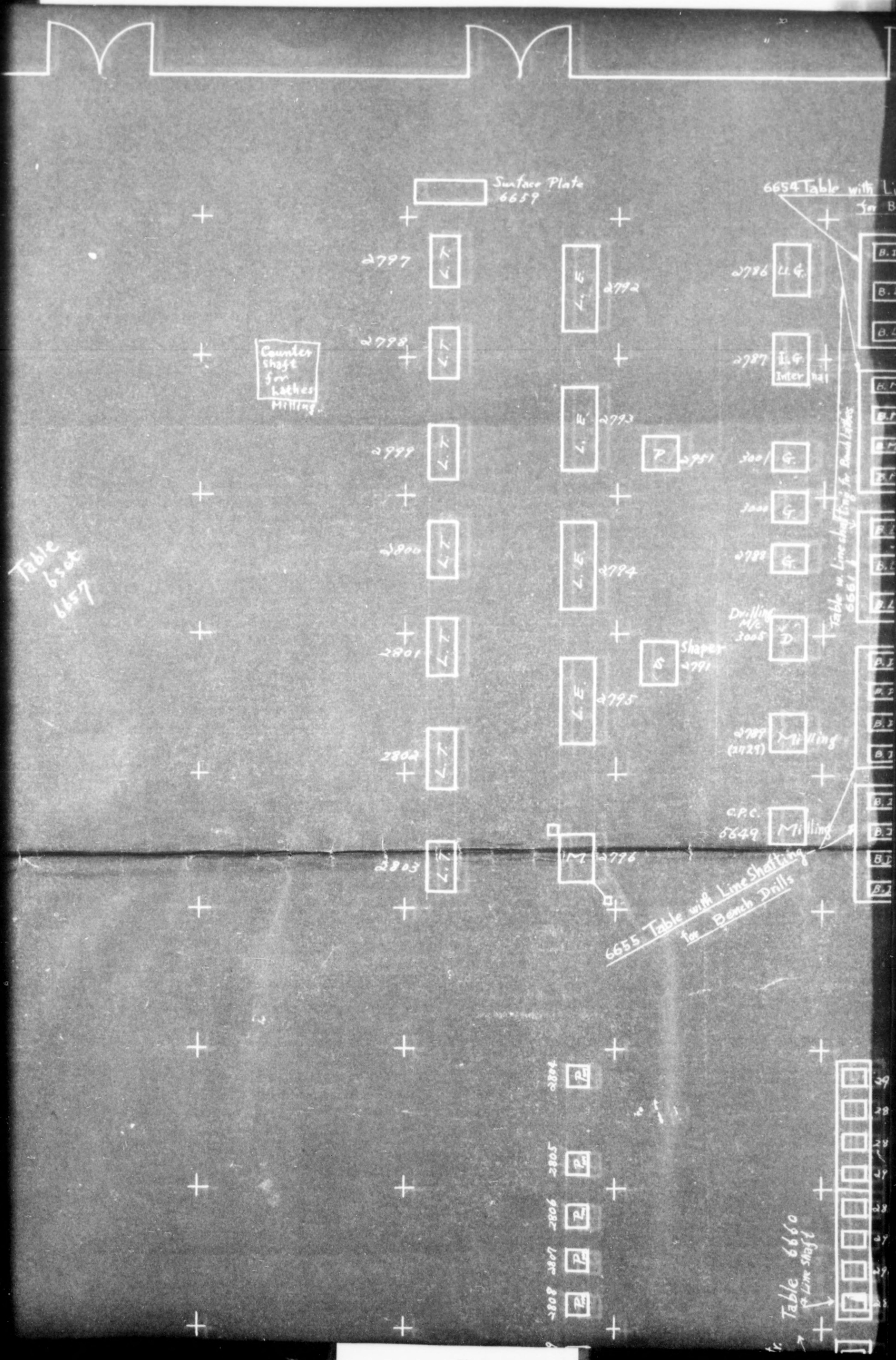


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

6654 Table with Line Shafting for Bench Drill, Lathe, Milling M/C's.

Table w. Line shafting & Bench Drills 6661

Table 6660 & Line Shaft

Line Shafting Bench Drills

Shearing M/C 2738

Shearing M/C 2739

Cutting & Shearing M/C 6656

Machine

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

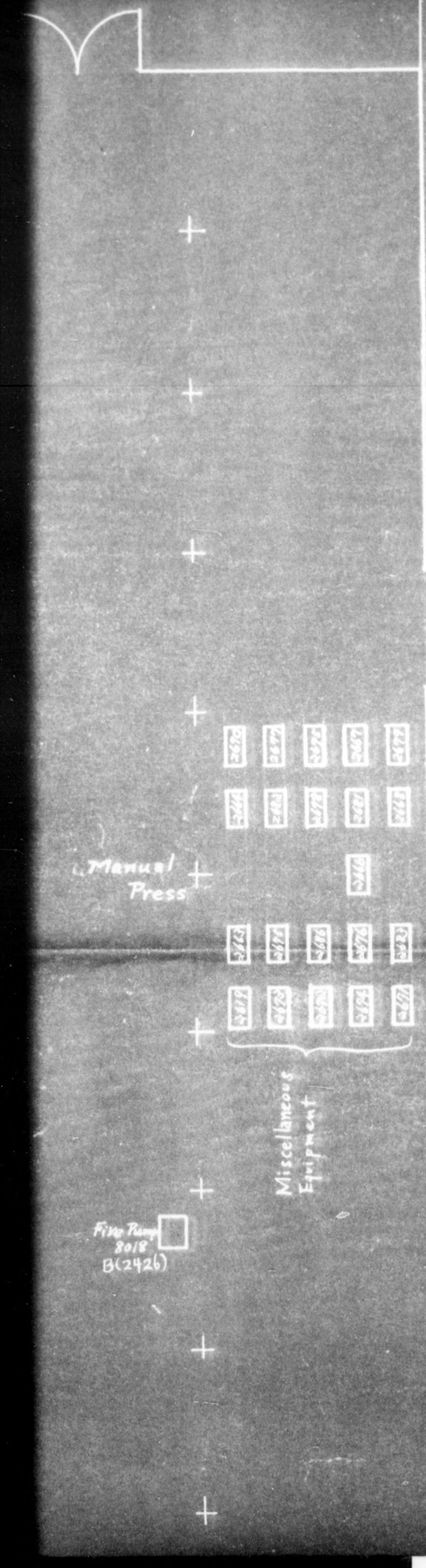
2747
2742
2969
Shearing m/c 2738
2968
2967
Shearing m/c 2739
Pm 2966
R.M. 2743
R.M. 2741
R.M. 2740
R.M. 2744
P C.P.C. 4550
Riveting M/c
R 2748
M 2737
M 2741

Centrifugal Seperator 2749
P Friction Press 2733
2701
2750
2751
Manual press
P Friction Press 2734
P 2754
P 2735
P 2736

Circular Shearing m/c 2728
P Friction Press 6084
R.M. 2730
P 2727
P 2726
P 2725
P 2724
P 2723
P 2948
Manual Press

P 2892 2749 P
P 2881 2875 P
P 2860 2876 P
P 2836 2877 P
P 2848 2858 L.E.
P 2847 2850 L.E.
P 2846 2853 L.E.
P 2845 2854 L.E.
P 2874 2838 P
P 2873 2837 P
P 2870 2834 P
P 2869 2871 P
Fire Pump 8018 B(2426)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



① Though not illustrated here, following items are kept in this building:

6658 Work Table with 4 "U"

6006 Line Shafting
" line shaft
⊙ pulley (iron)
" (wooden)
" bearing
" hanger
" plate
" coupling

② All numbers given are "]" that should be preceded by "32-31-".

③ Abbreviations:

B. D.	Bench Drill
B. L.	" Lathe
B. M	" Milling
D.	Drilling m/c
G.	Grinding m/c
L. E.	Engine Lathe
L. T.	Turret Lathe
M.	Motor
P.	Mechanical Press
R. M.	Rolling Mill
S.	Shaper

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

① Though not illustrated here, following items are kept in this building :

6658 Work Table with 4 vices 23 sets

6006 Line Shafting

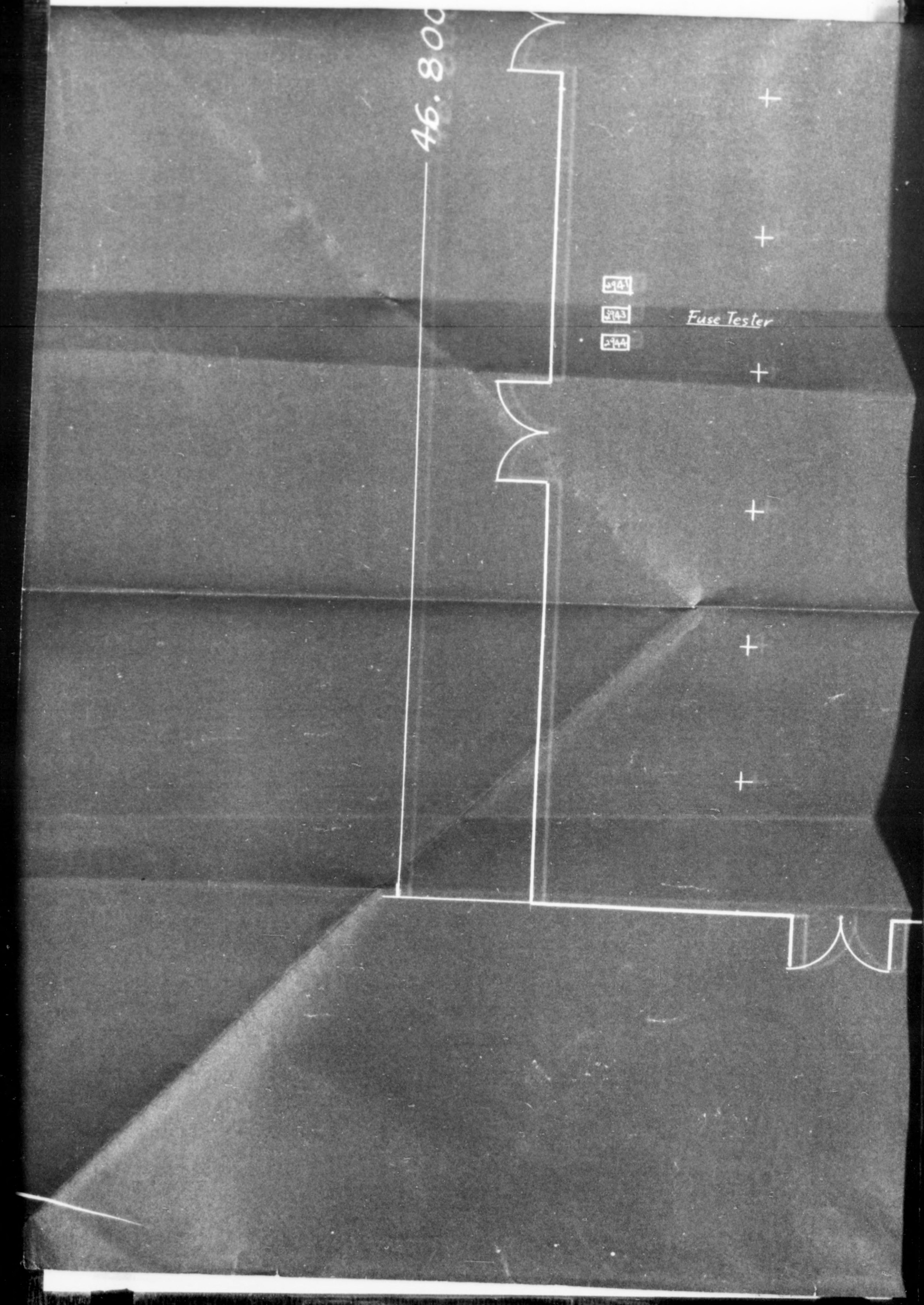
line shaft	53
⊙ pulley (iron)	75
" (wooden)	43
bearing	71
hanger	71
plate	41
coupling	45

② All numbers given are "Inventory No.'s" that should be preceded by "32-31-".

③ Abbreviations :

B. D.	Bench Drill
B. L.	" Lathe
B. M.	" Milling m/c
D.	Drilling m/c
G.	Grinding m/c
L. E.	Engine Lathe
L. T.	Turret Lathe
M.	Motor
P.	Mechanical Press
R. M.	Rolling Mill
S.	Shaper

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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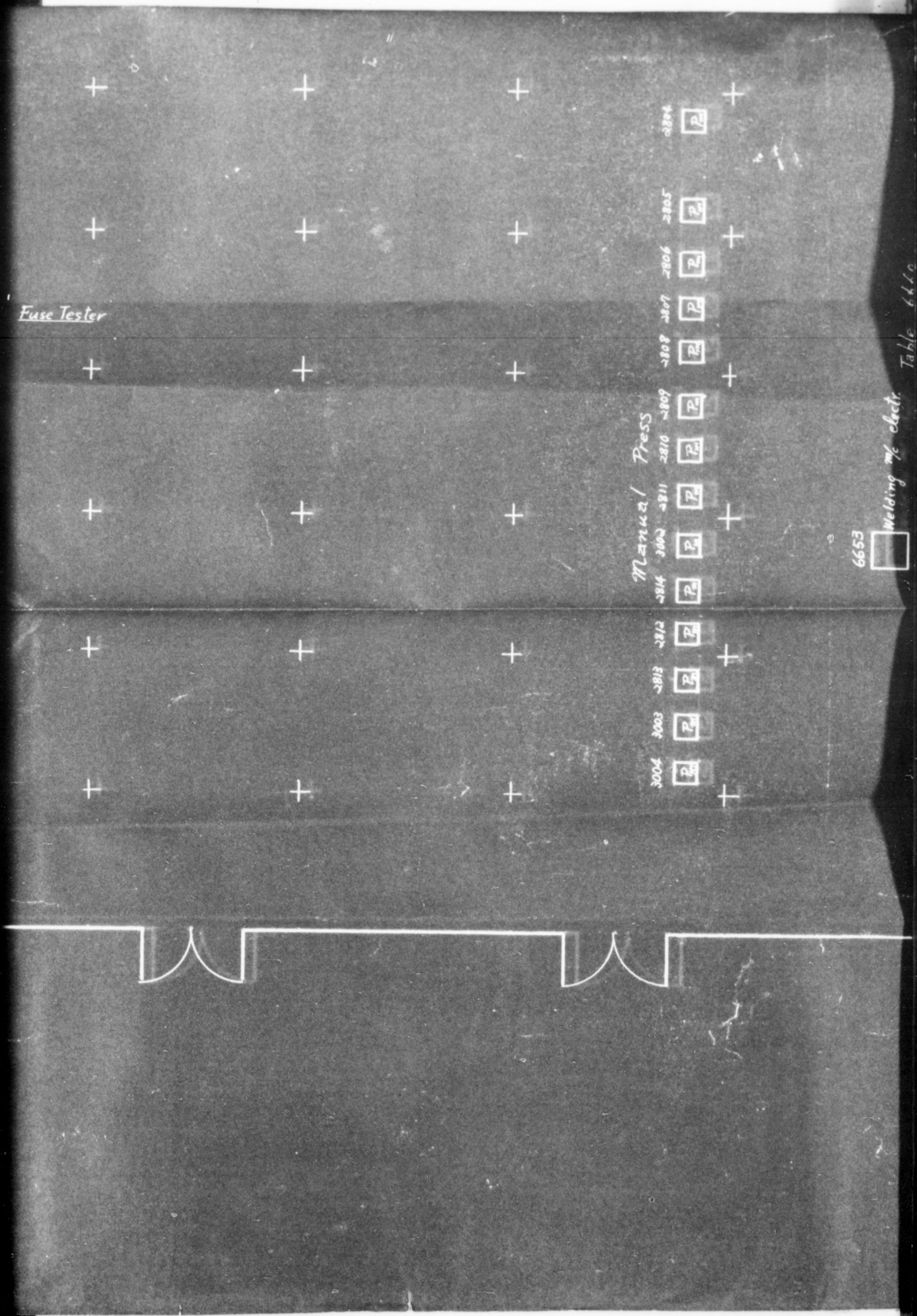

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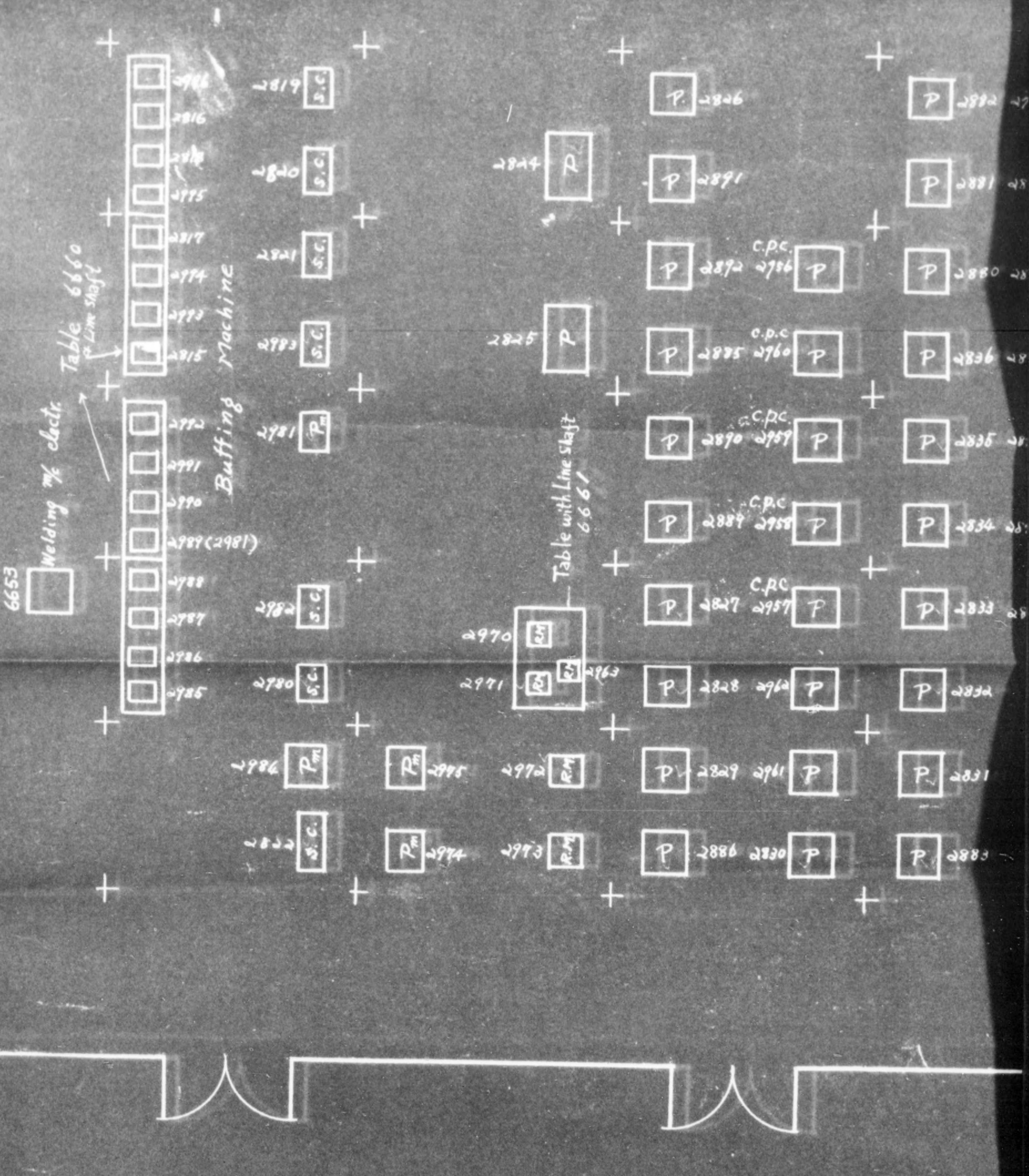


(8) Scrap Machines

806	Ammunition Completing M/c	294
807	Ammunition Completing M/c	294
1331	Press for Detnating	294
1334	Press for Detnating	608
1335	Press for Detnating	
1293	Press for Detnating	1415
1289	Press for Detnating	
1332	Press for Detnating	
1333	Press for Detnating	

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NO. 775013

P 2892 2749 P | P 2948 2858 3.7 | P 2874 2838 P | Fire Pump 8018 B(2426)

P 2881 2875 P | P 2847 2859 3.7 | P 2893 2837 P

P | P 2880 2876 P | P 2846 2853 3.7 | P 2870 2884 P

P | P 2836 2877 P | P 2845 2854 3.7 | P 2869 2871 P

P | P 2835 2878 P | P 2844 2855 3.7 | P 2868 2872 P

P | P 2834 2879 P | P 2843 2856 3.7 | 3.7 2867 6082 P

P | P 2833 2880 P | P 2842 2857 3.7 | 3.7 2866 2887 P | 3.7 2862

P | P 2832 | P 2841 2851 3.7 | 3.7 2947 (2847) | 3.7 2850

P | P 2831 | P 2840 2849 3.7 | 3.7 2864 | 3.7 2861

P | P 2883 | P 2839 2865 3.7 | 3.7 2863 2859 3.7 | 3.7 2860

Scrap Machines

806, 807 } Ammunition Completing M/c

1331, 1334, 1335, 1293, 1289, 1332, 1333 } Press for Detnating

2946, 2942, 2945, 6083 } Fuse Tester

1415. Lead Nitrify Apparatus

2923, 2924, 2935, 2934, 2929, 2931, 2901 } Spring Tester

⑦ Inventry No. change

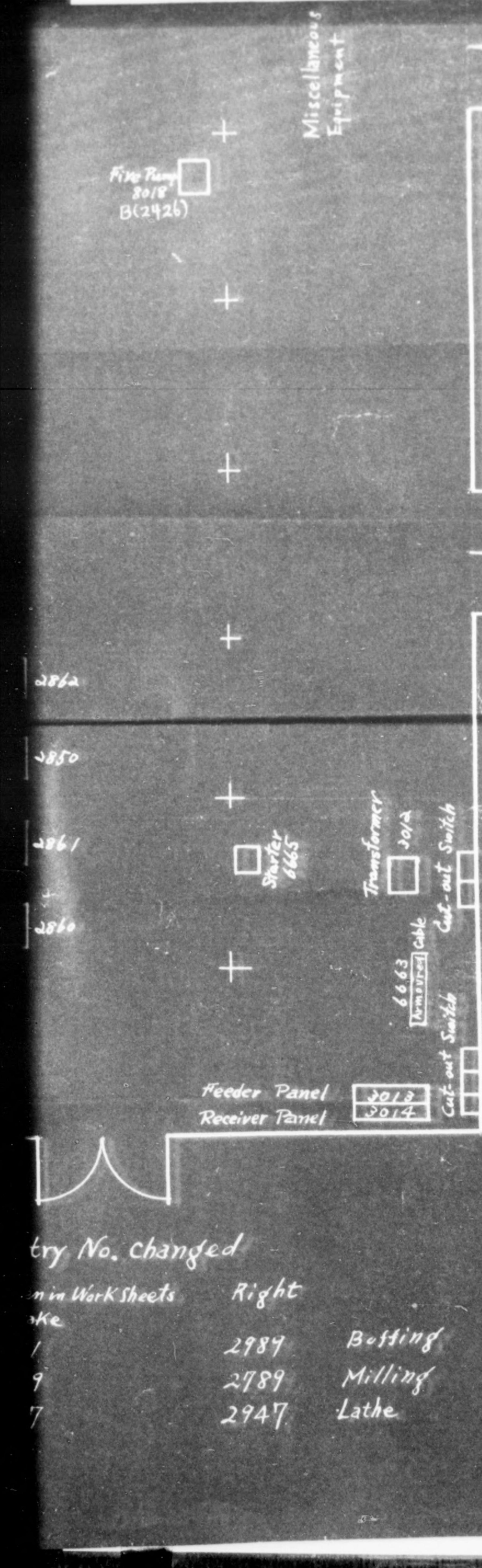
No's written in Work Sheets by mistake

2981

2729

2847

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG I.O. 775013



try No. changed

n in Work Sheets	Right	
ke		
1	2984	Bolting
9	2789	Milling
7	2947	Lathe

⑶ Abbreviations :

B. D.	Bench Drill
B. L.	" Lathe
B. M	" Milling
D.	Drilling m/c
G.	Grinding m/c
L. E.	Engine Lathe
L. T.	Turret Lathe
M.	Motor
P.	Mechanical Press
R. M.	Rolling Mill
S.	Shaper
S. C.	Spring Coiling "
S. P. P.	Safety Pin Pres
U. G.	Universal Mi
Pm	Manual Pres

⑷ Out-door of This Building

(B)-1083] 32-31- 3015 Travelli

⑸ Motors Stored in H-store House are old Inventry

(B-1502)	7440
(B-1503)	7441
(B-1504)	7442
(B-1505)	7443
(B-1506)	7444

⑹ Motors to be attached to the machines in th stored in other place are as follows

2723	Mechanical Press	2730
2724	"	
2725	"	
2726	"	
2727	"	H store House
2778	Bench Drill	
2780	"	
2781	"	
2791	Shaper	
2797	Turret Lathe	
2799	"	
2800	"	
2801	"	
2802	"	
2803	"	
2949	Separater	

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDB NO. 775013

⑨ Abbreviations ;

B. D.	Bench Drill
B. L.	" Lathe
B. M	" Milling m/c
D.	Drilling m/c
G.	Grinding m/c
L. E.	Engine Lathe
L. T.	Turret Lathe
M.	Motor
P.	Mechanical Press
R. M.	Rolling Mill
S.	Shaper
S. C.	Spring Coiling m/c
S. P. P.	Safety Pin Press
U. G.	Universal Milling m/c
Pm	Manual Press

④ Out-door of This Building

(B)-1083] 32-31- 3015 Travelling Crane

⑤ Motors Stored in H-store House are as follows

(B-1502)	7440	old Inventry No	2729
(B-1503)	7441		2786
(B-1504)	7442		2787
(B-1505)	7443		2844
(B-1506)	7444		2948

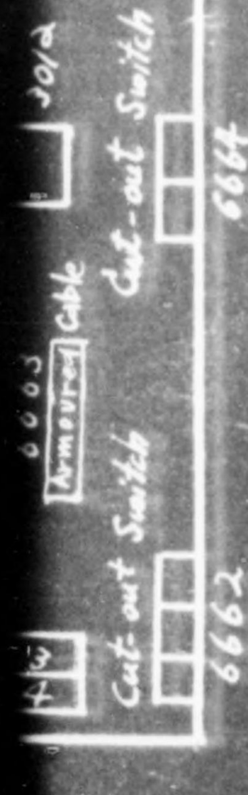
⑥ Motors to be attached to the machines in this shop and stored in other place are as follows

H store House

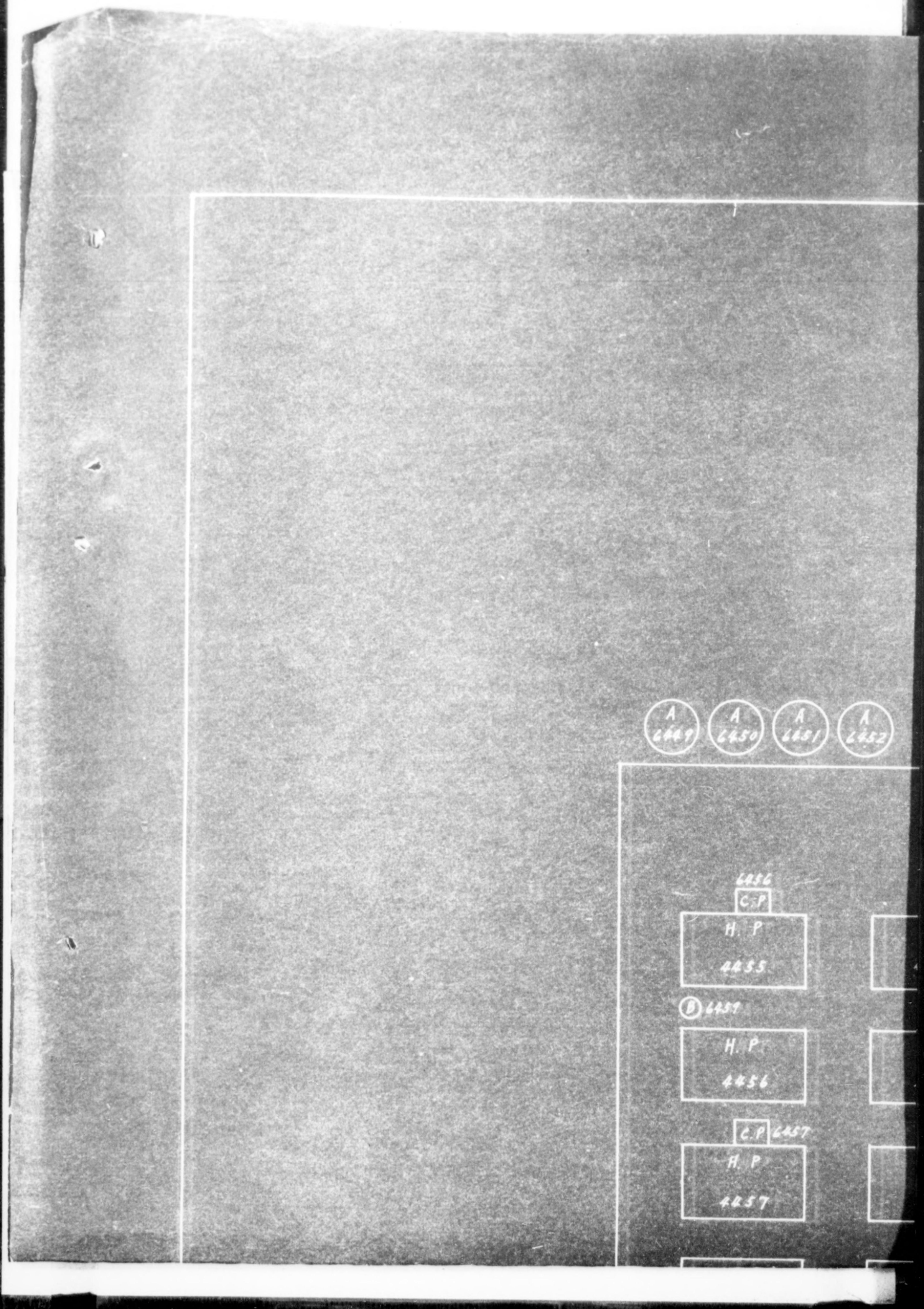
2723	Mechanical Press
2724	"
2725	"
2726	"
2727	"
2778	Bench Drill
2780	"
2781	"
2791	Shaper
2797	Turret Lathe
2799	"
2800	"
2801	"
2802	"
2803	"
[illegible]	Separater

2730 Rolling Mill

East to Office



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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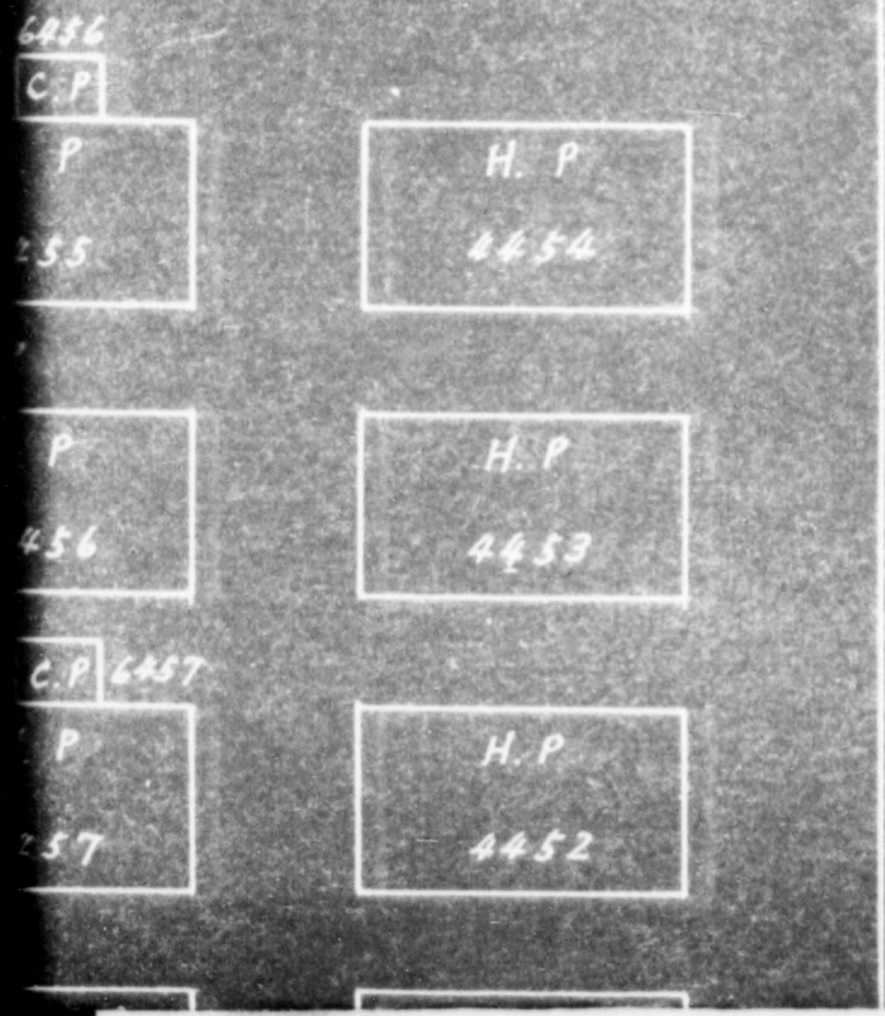

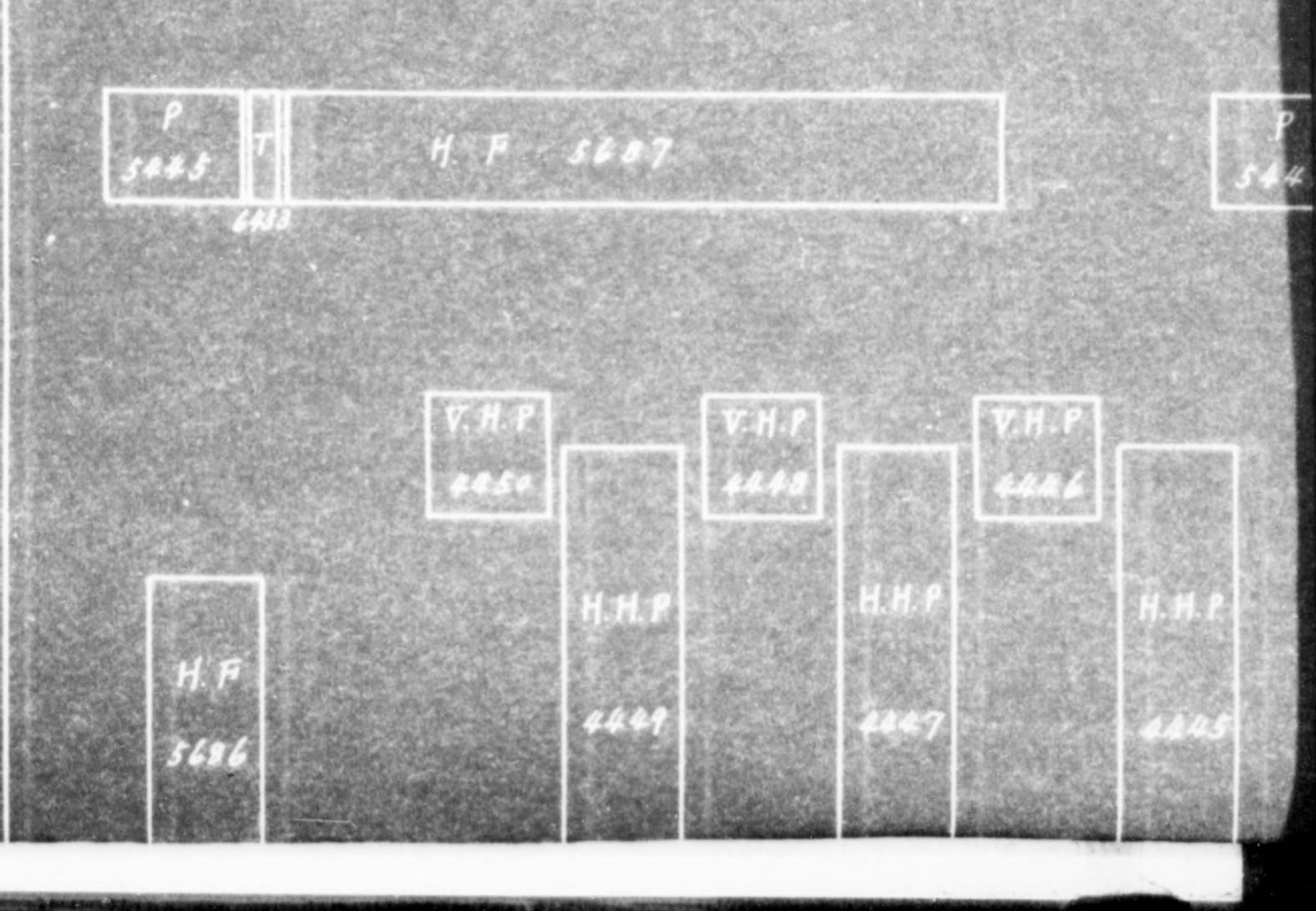

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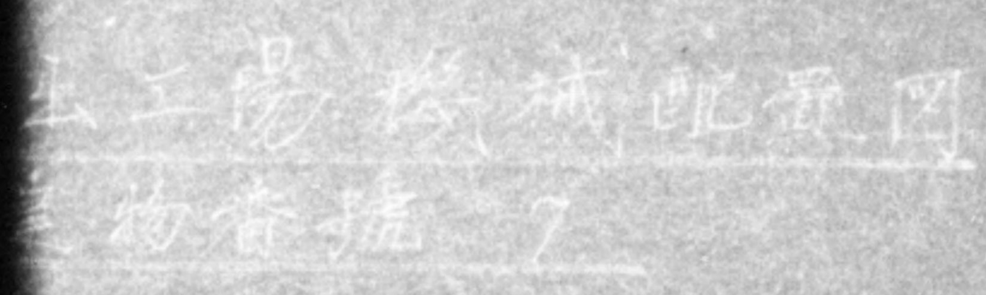

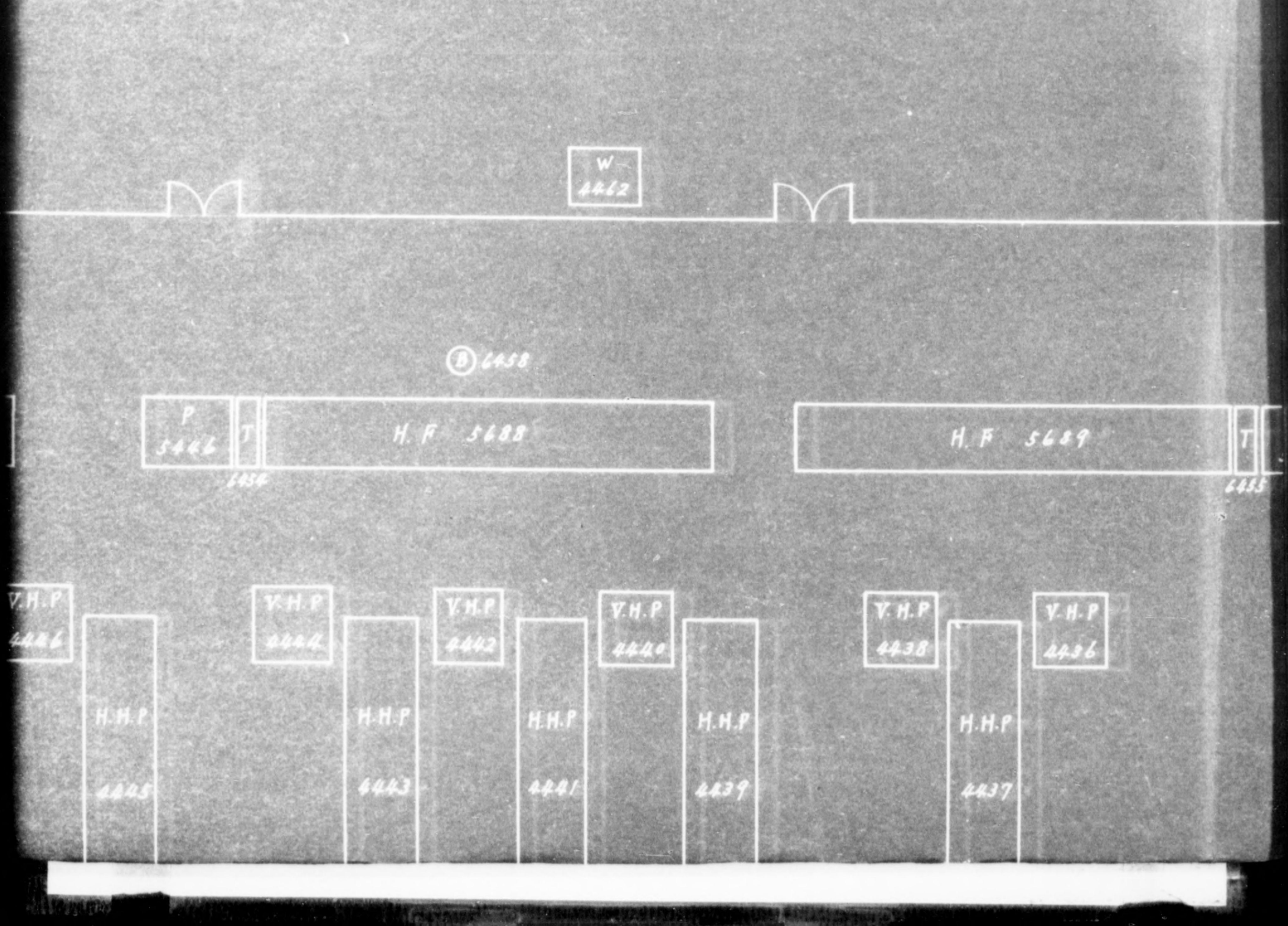

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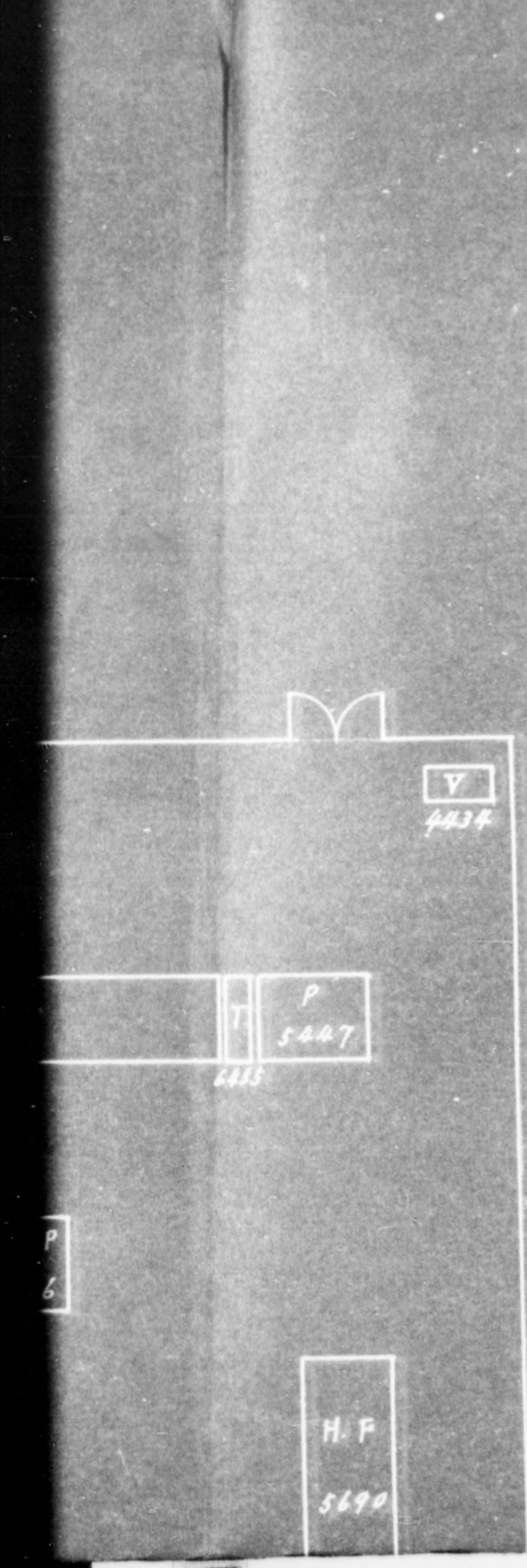

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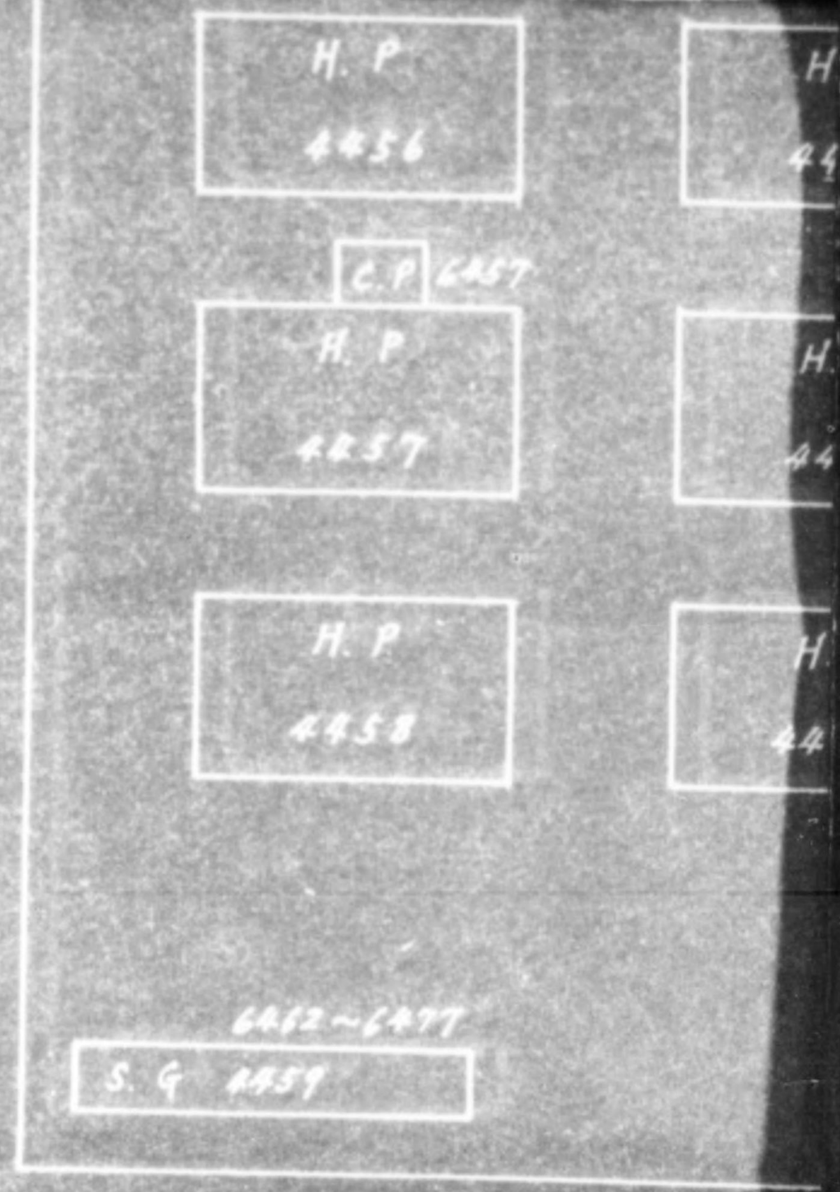

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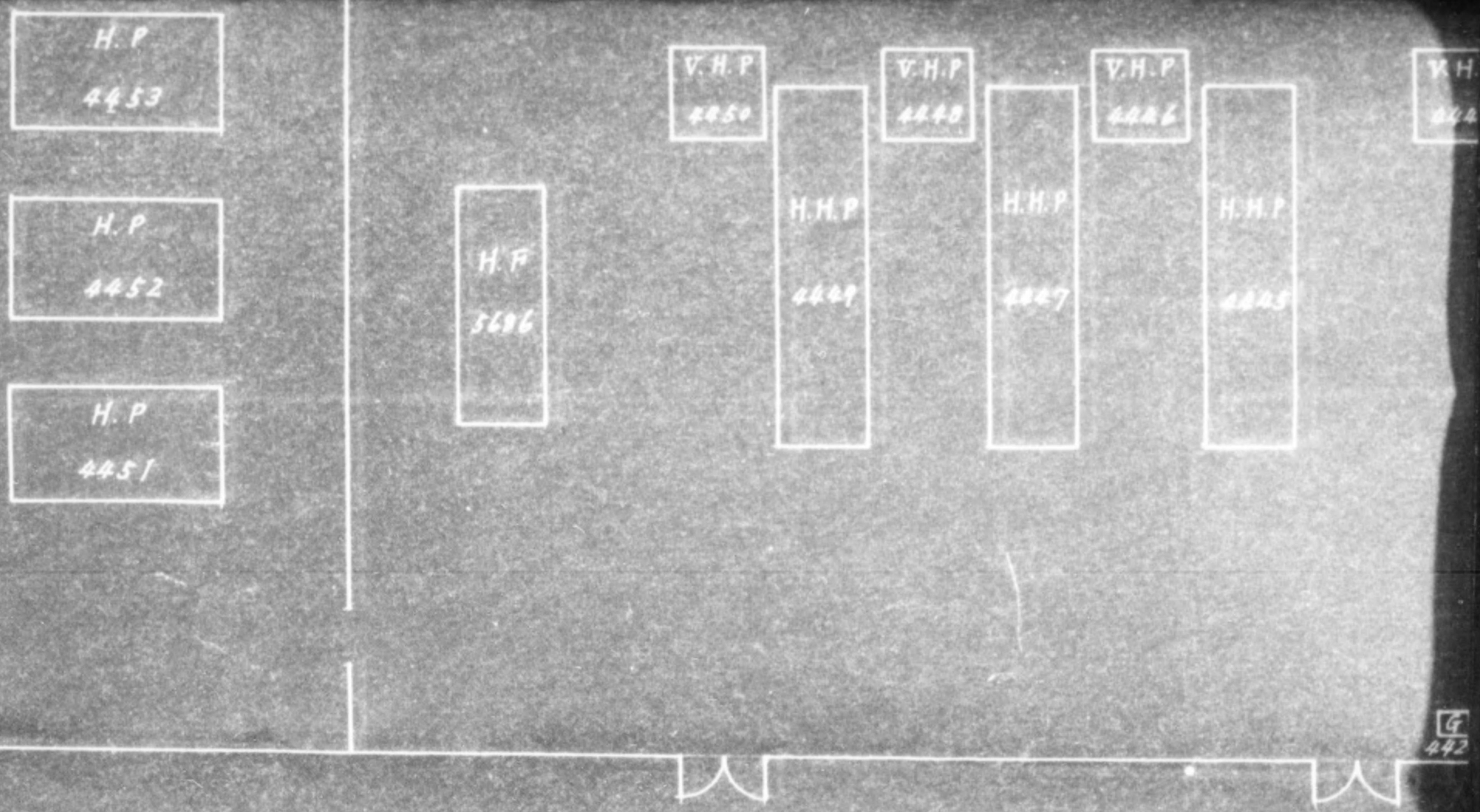
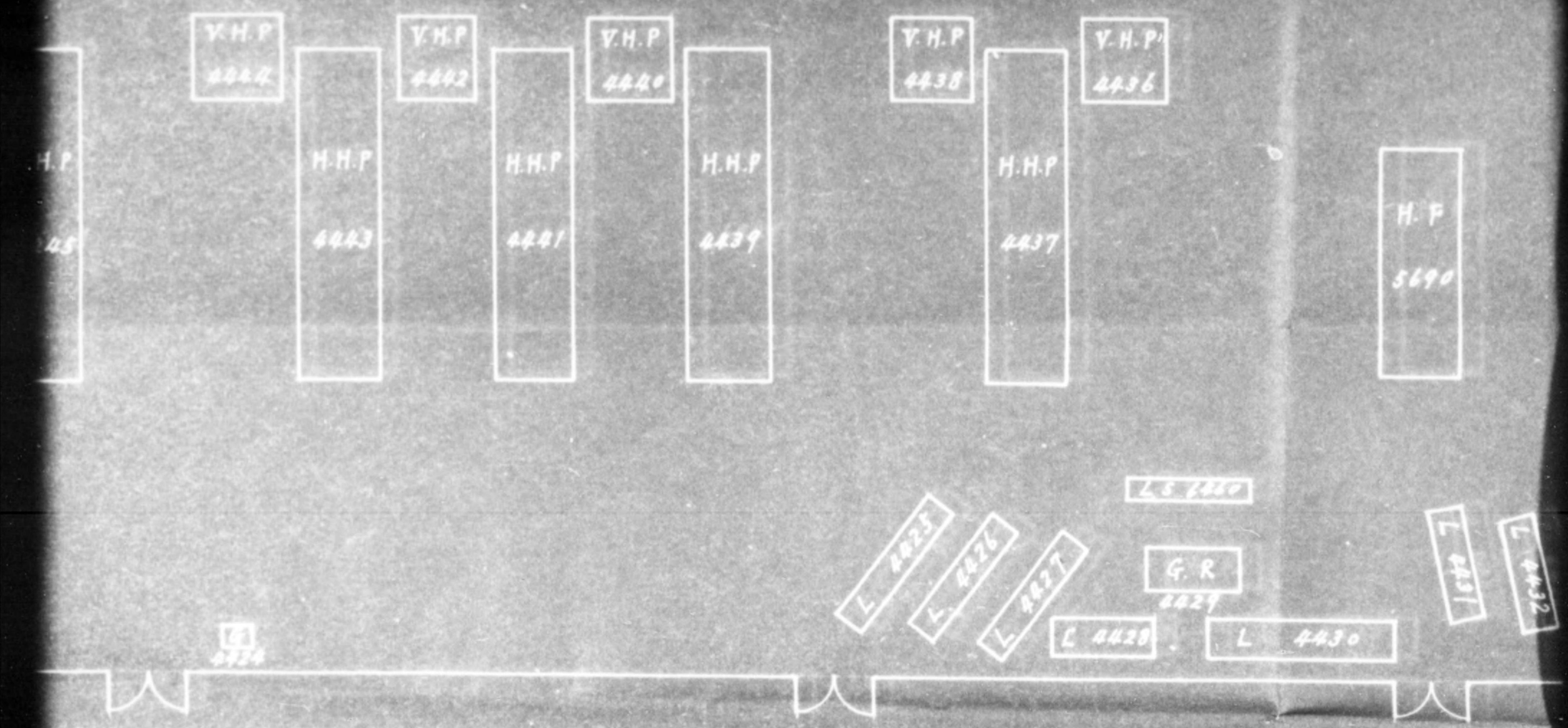


略號	機械名	台数
H.P	水圧ポンプ	8
C.P	遠心ポンプ	2
V.H.P	竪型水圧プレス	3
H.H.P	横型水圧プレス	7
H.F	加熱炉	3
P	鋼材矯正機	3
T	鋼板矯正機	3
L	旋盤	7
G.R	減速電動機	1
G	研磨盤	1
V	排風機	1
W	起重機	1
A	鍛冶炉	4
B	ボイラー	2
L.S	動力用変電設備	1
S.G	配電盤其ノ他	17

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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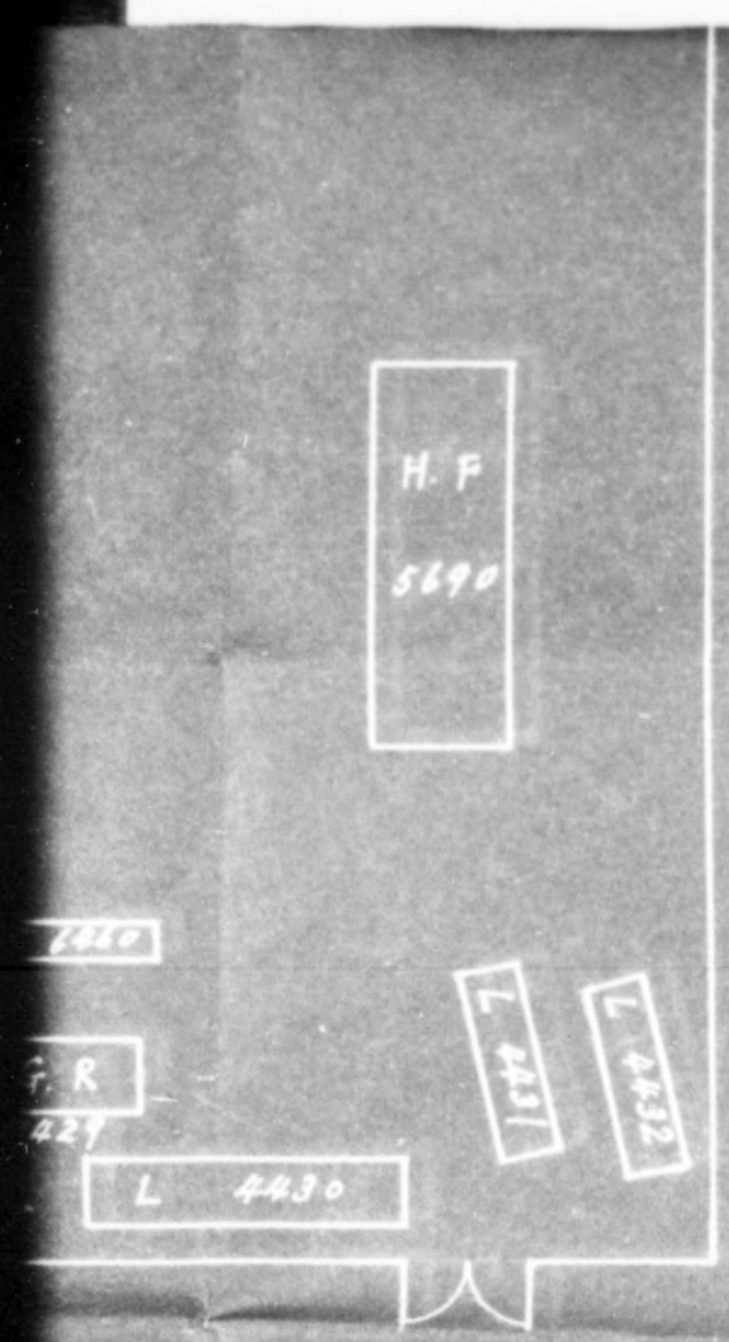

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

SYMBOL

B Panel	Battery Panel
C.T	Transformer Current
C.S	Change Switch
D.S	Disconnecting Switch
F.A	Feeder panel (後列用)
F.B	Feeder 〃 (中 〃)
F.C	Feeder 〃 (前 〃)
F.1-F.14	Feeder 1-Feeder 14 Panel
M.G	Motor & Generator
O.C.B	Oil Circuit Breaker
P.T	Transformer Potential
R	Resistance
St.C.1-St.C.2	Static Condenser Panel
Station P.	Station Primary
Station S.	Station Secondary
Tr.	Transformer (Power)
Z.C.T.	Transformer Current Zero Phase
In, C.	In Coming Panel
S. B	Secondary Bus Panel
Tr. P.	Transformer Primary Panel
Tr. S.	〃 Secondary Panel

Insulator 6926

Insulator with Clamp 6925

Pipe Fream 6919

D.S 6716

P.T 6722

Hoist 6906

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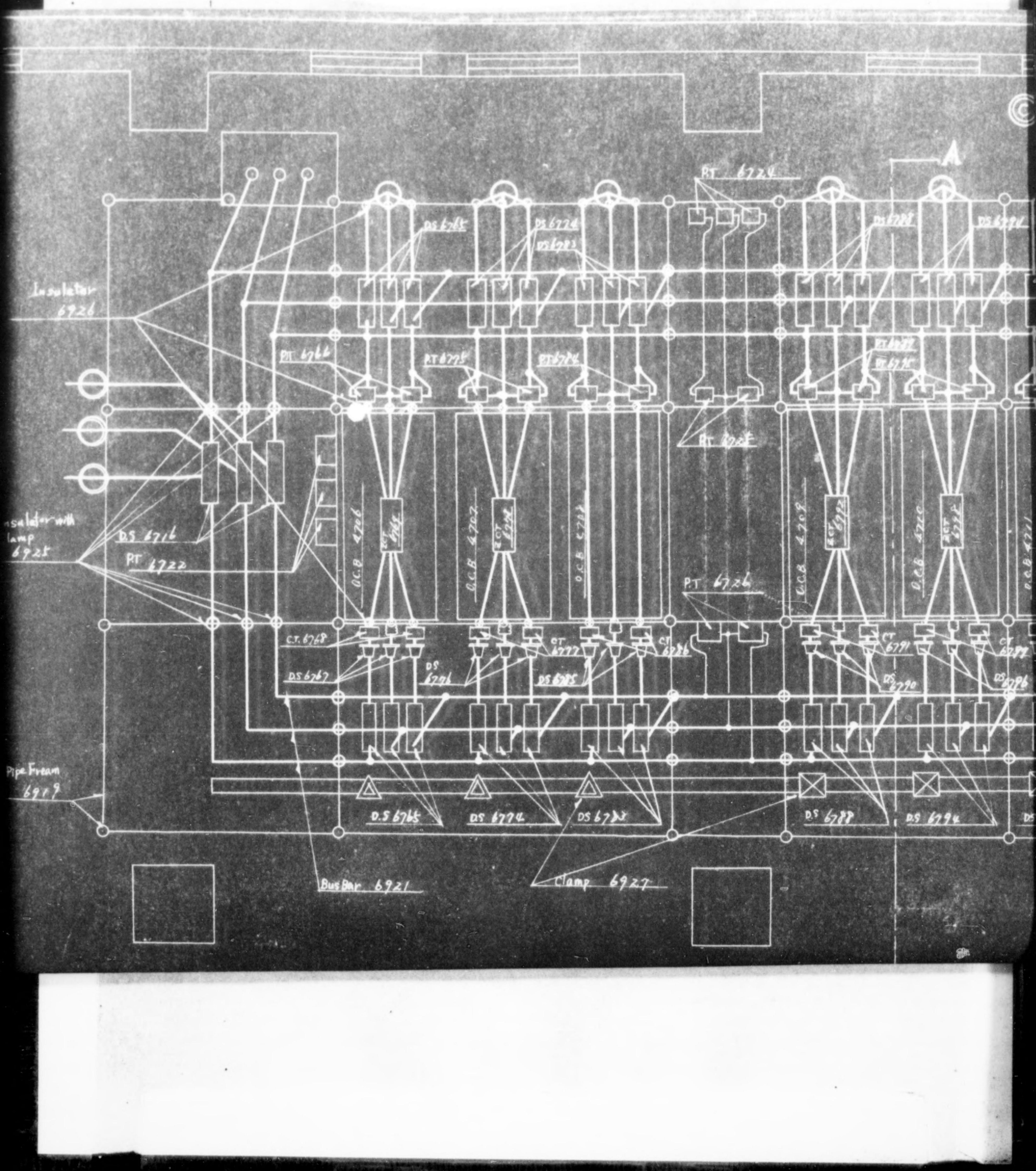
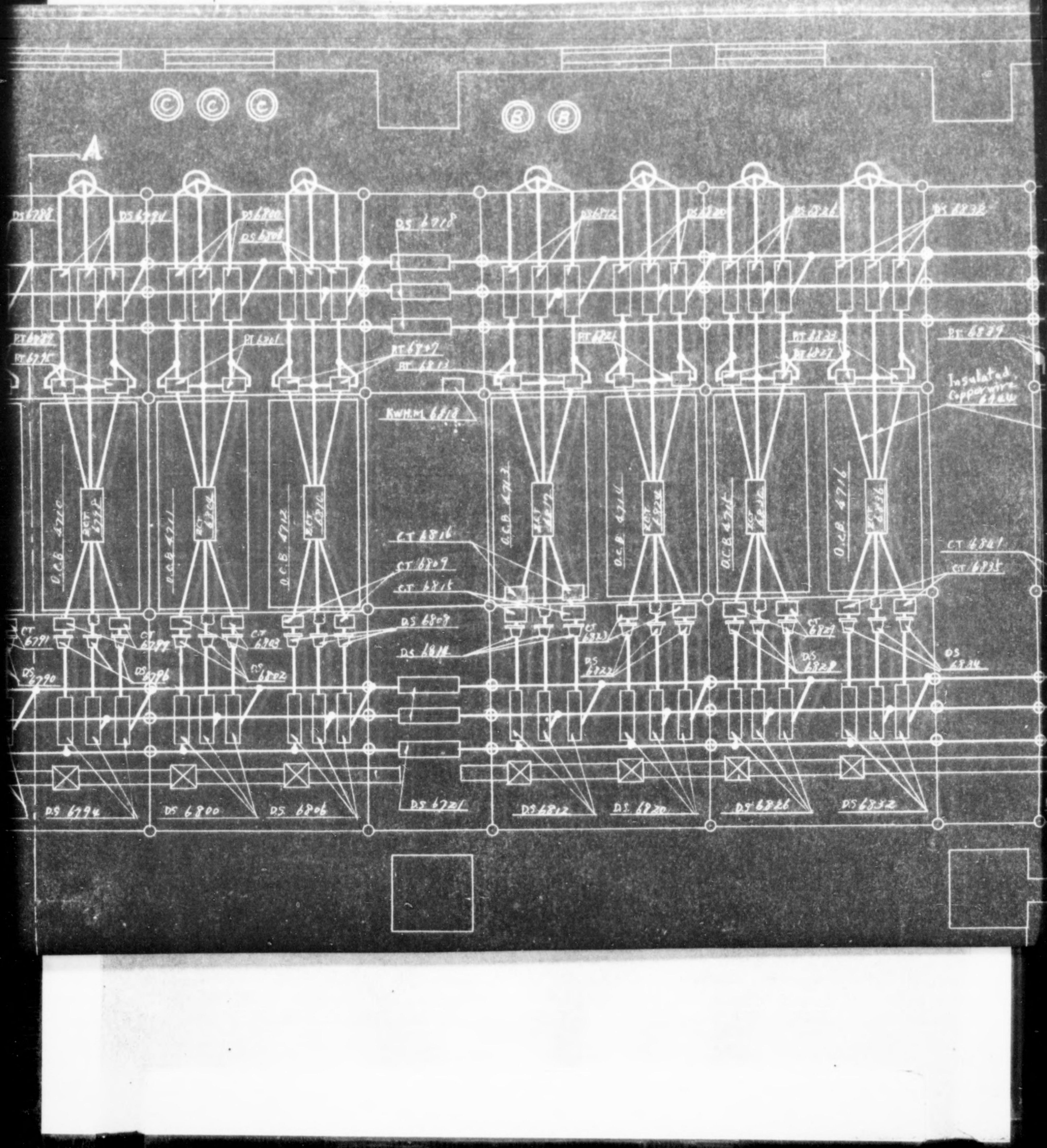


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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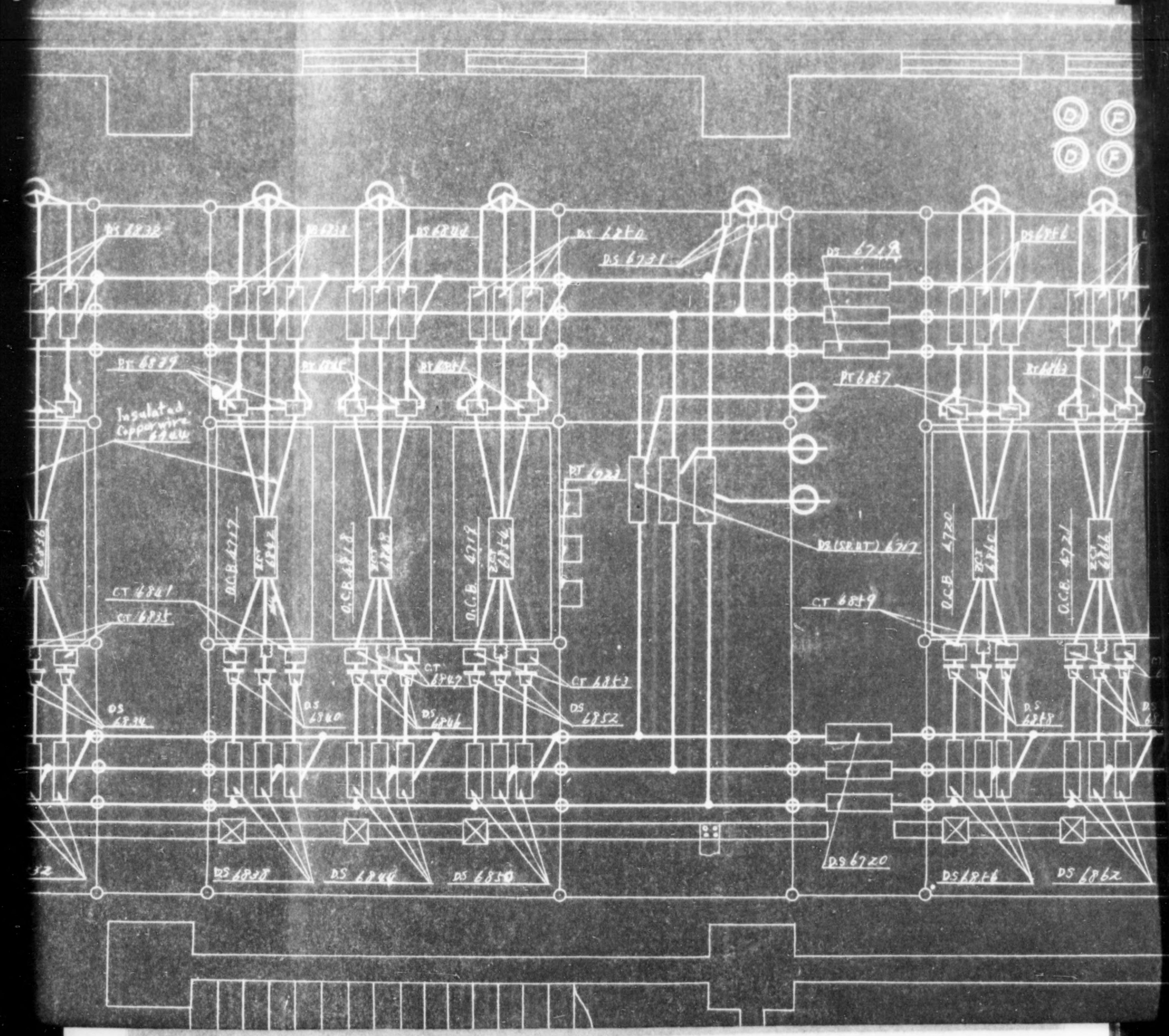

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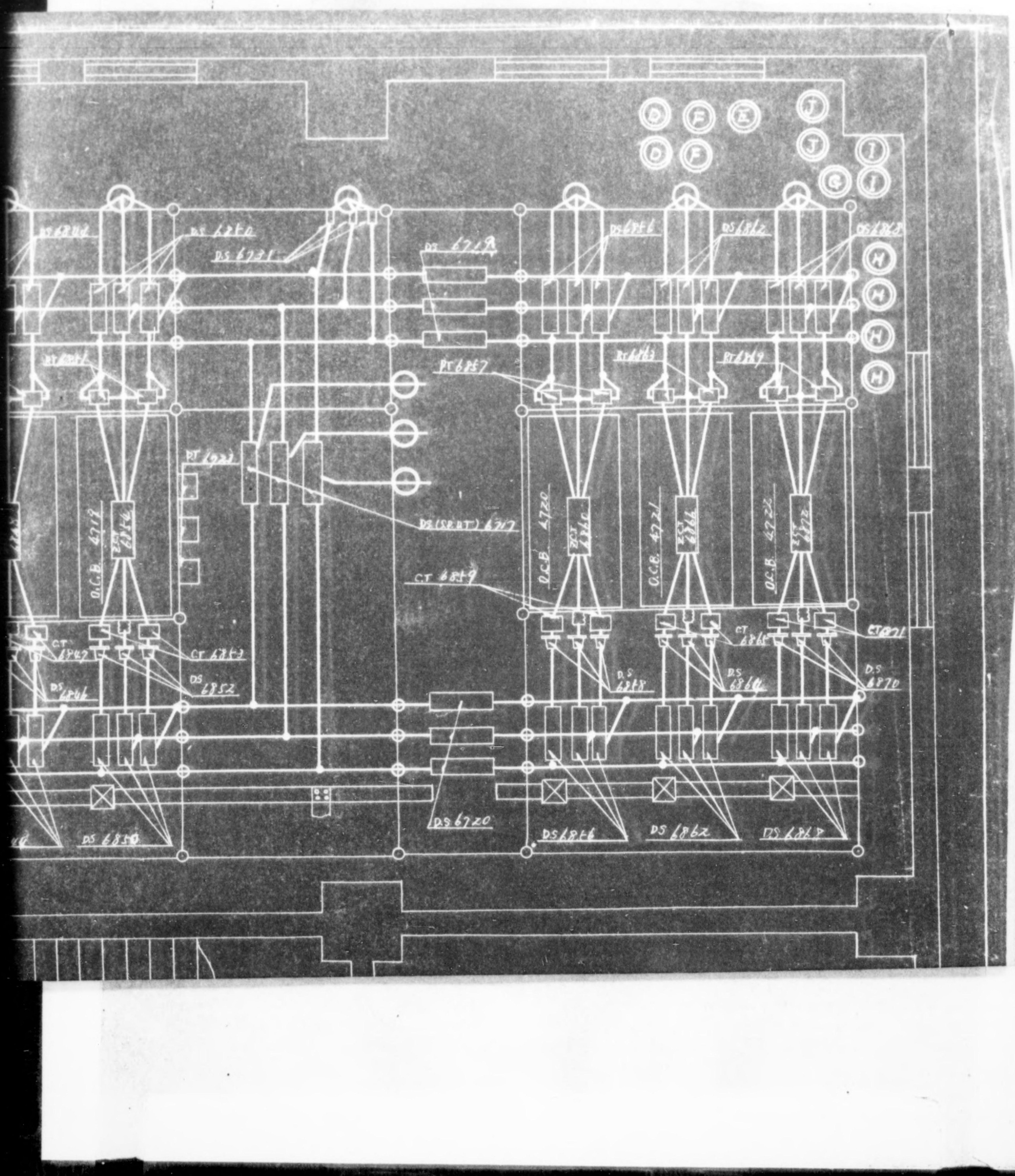


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Pipe From 6919

Building No. 17 Sub Station

S.C.1	S.C.2	F.1	F.B
6701	6764	6773	6781

Second Story

Sign 1/40 Scale, mm

Insulator 6926

Insulator with Clamp 6925

Insulated Copper Wire 6924

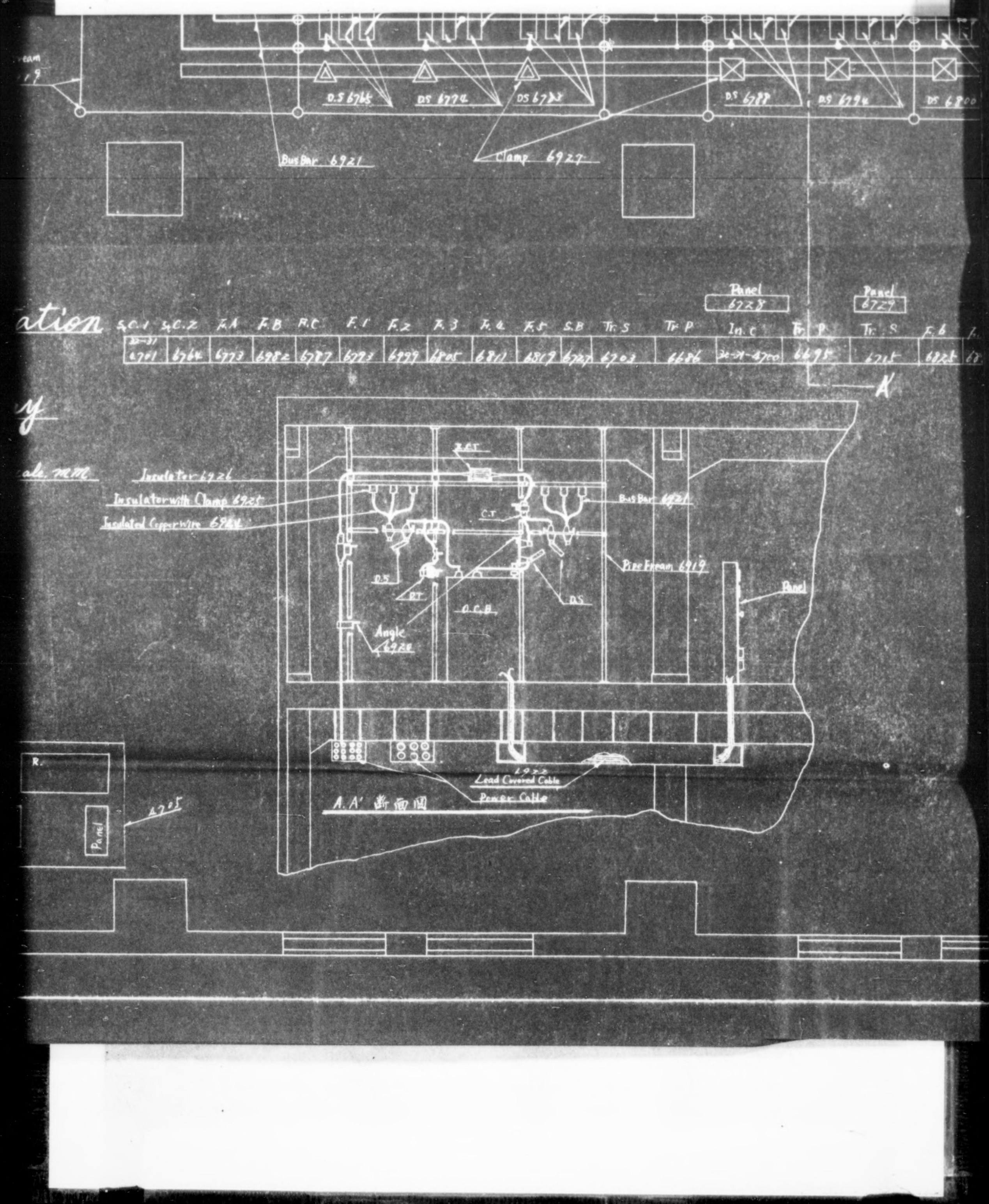
R.

M.G.

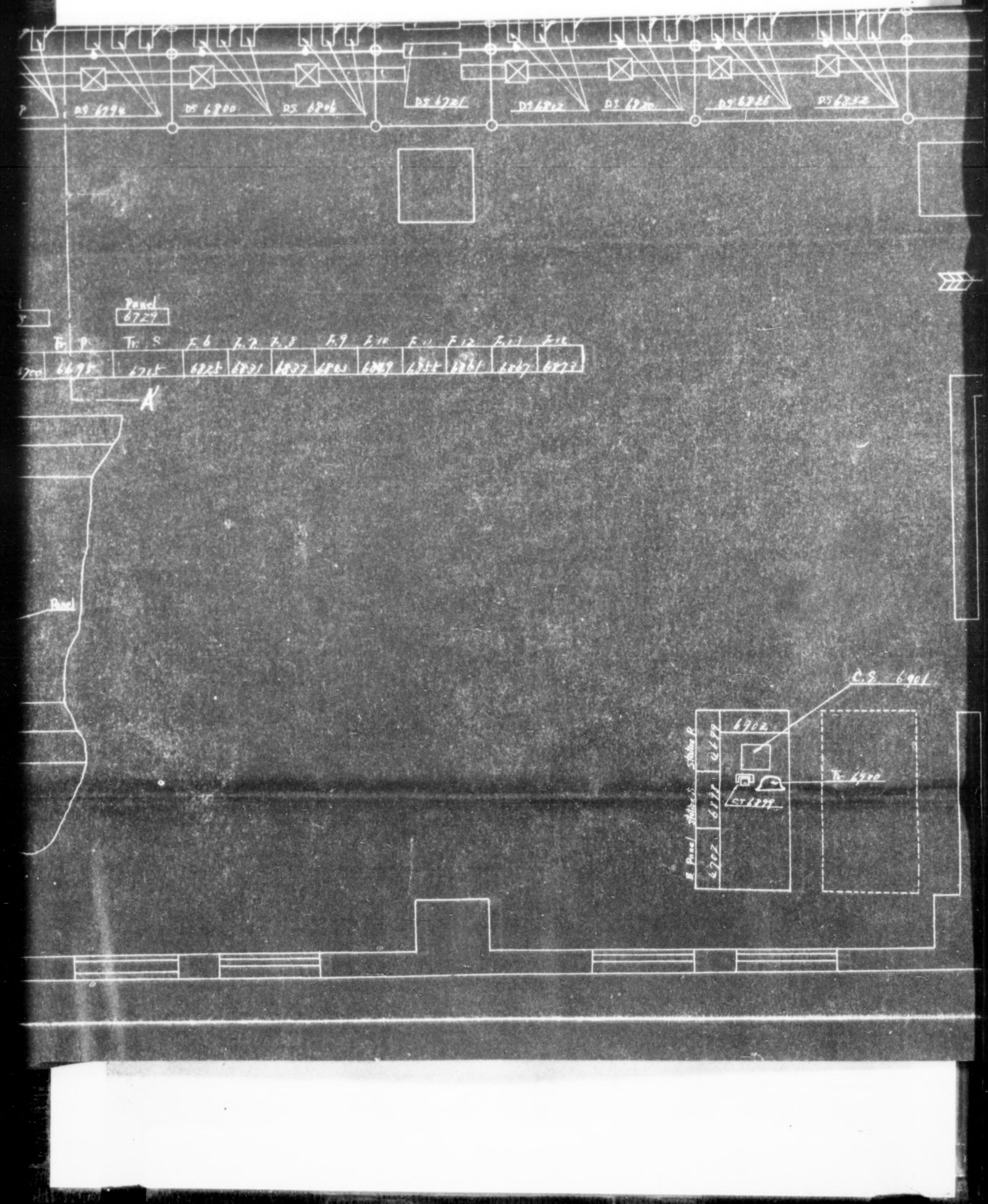
Panel

6705

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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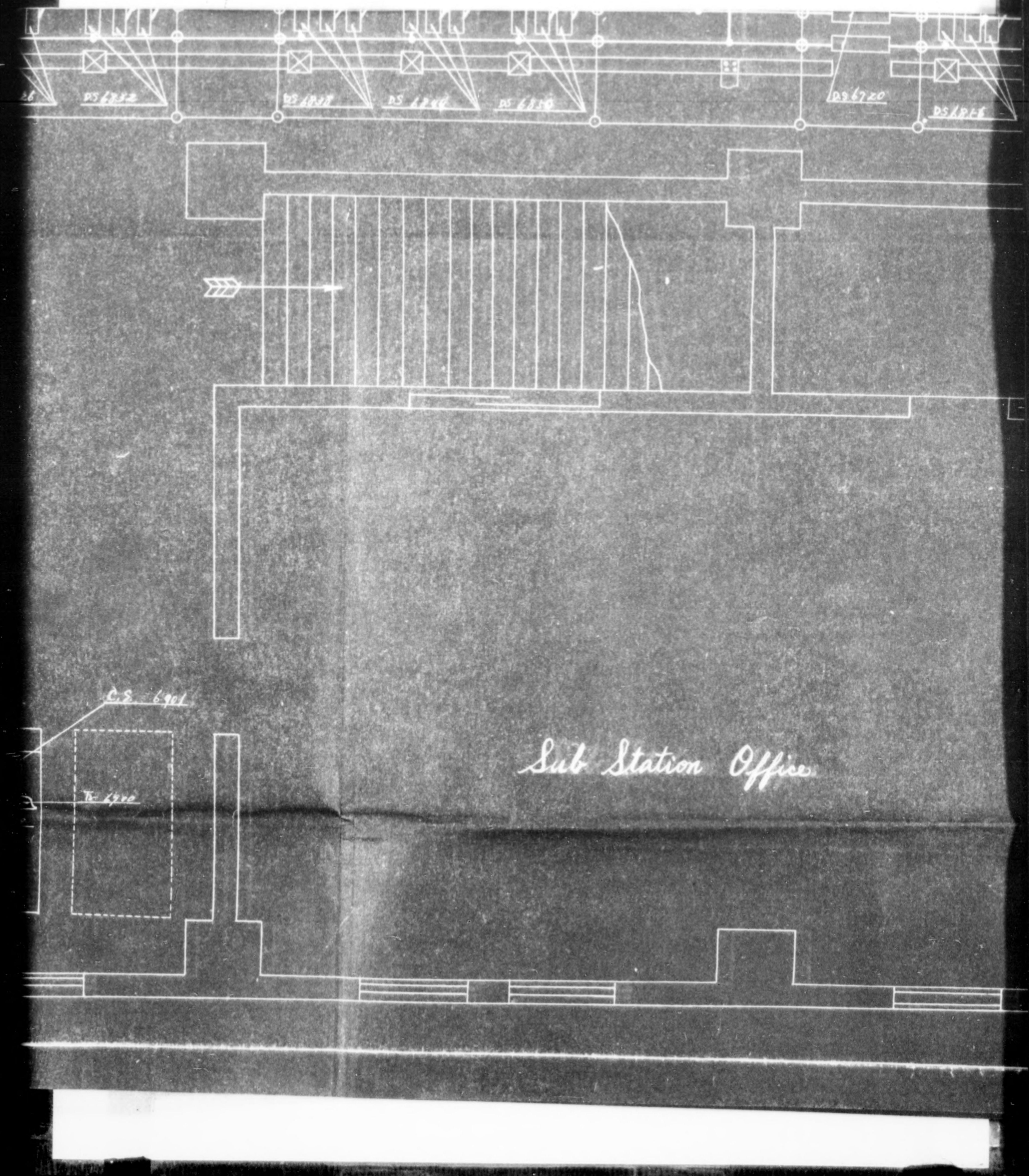

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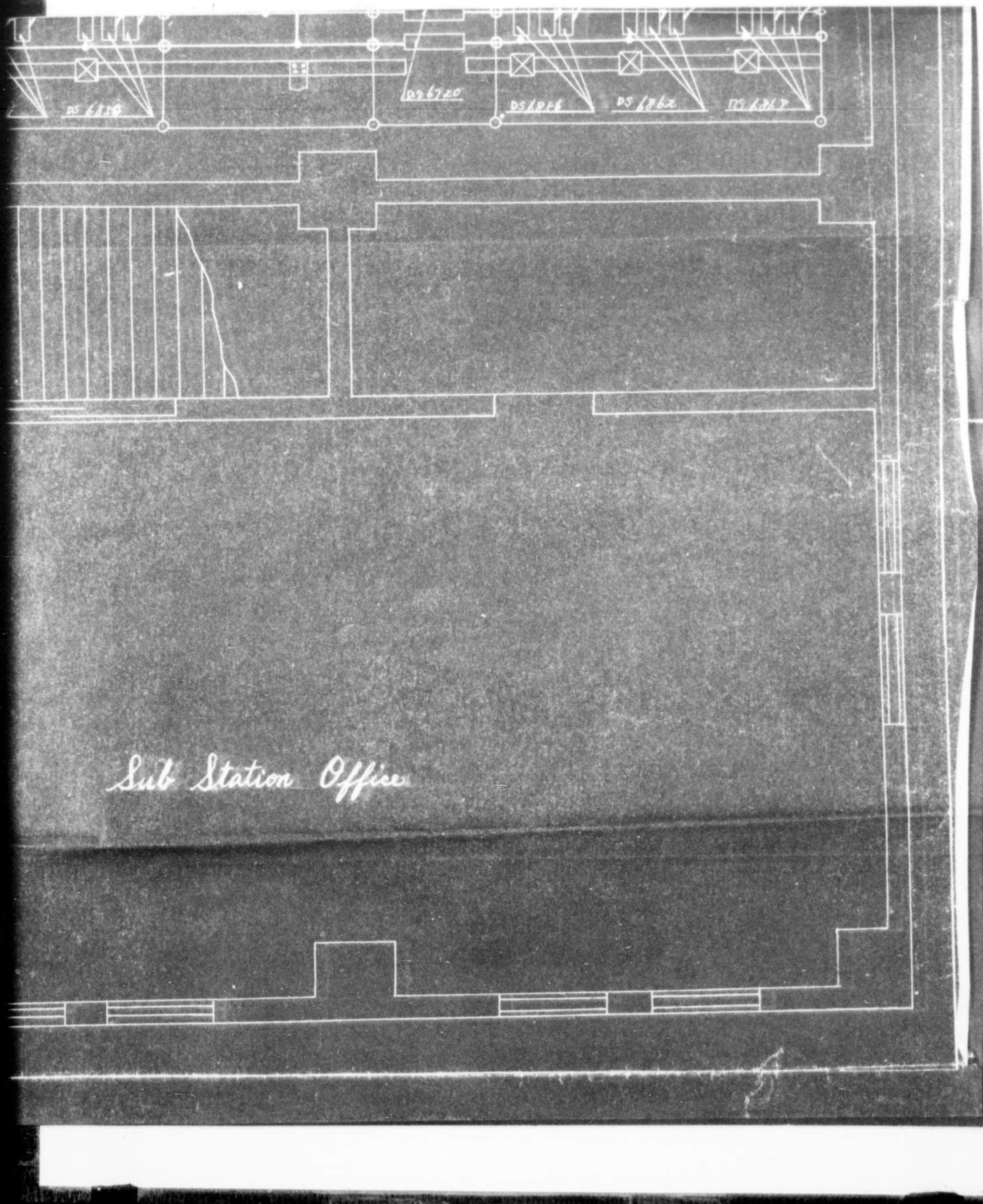

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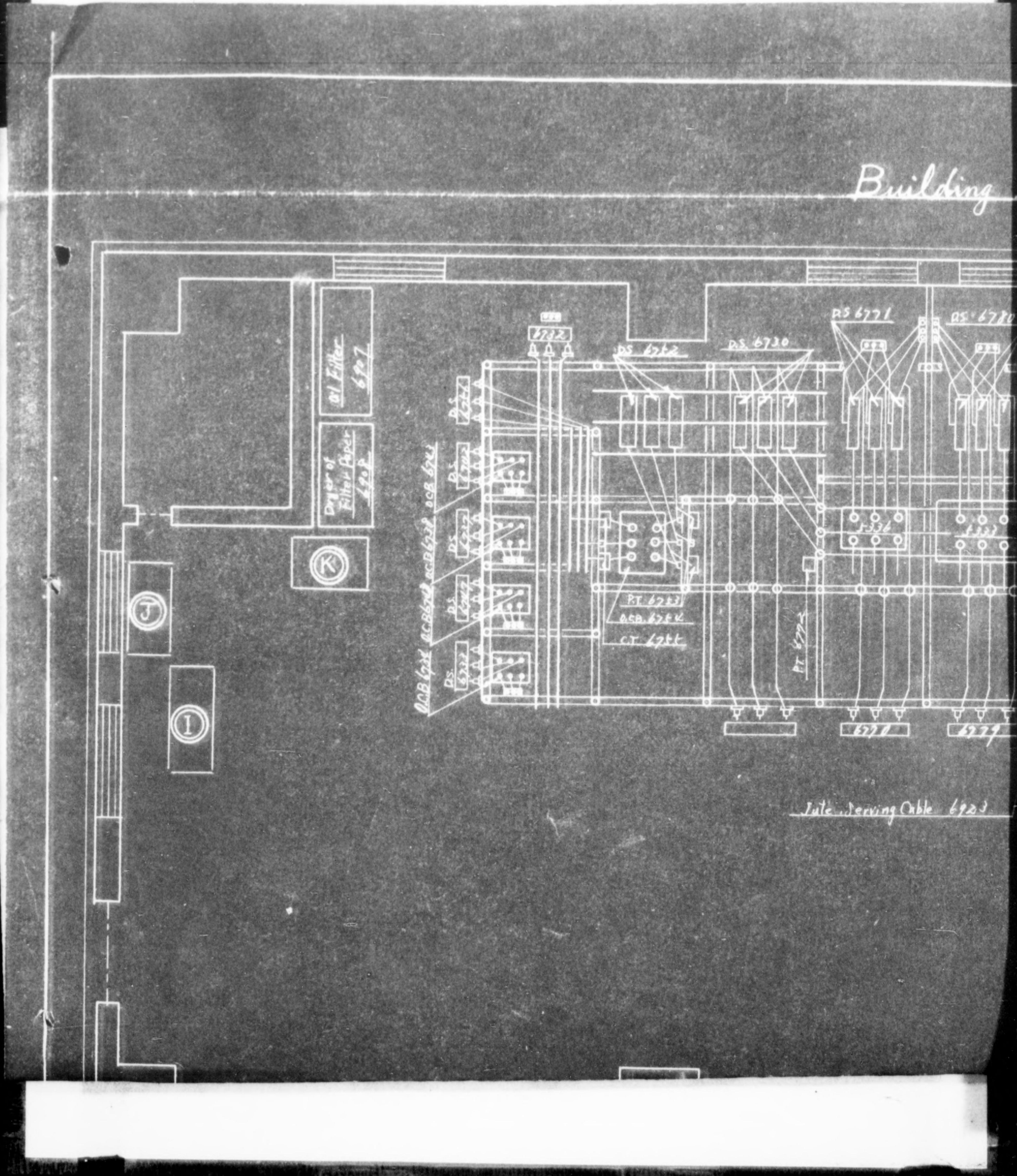

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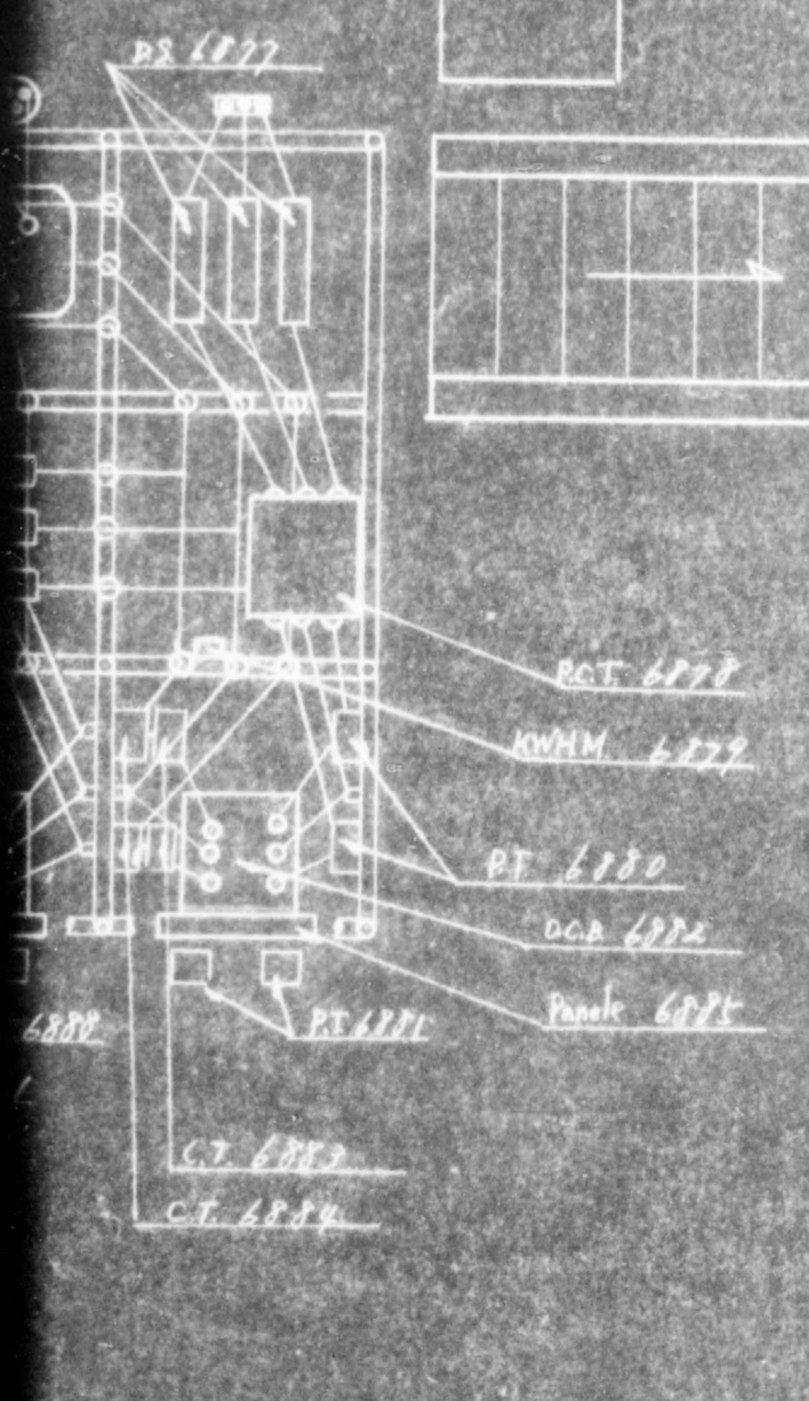
Building No. 17 Sub Station

Size 1/16 Scale m.m.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

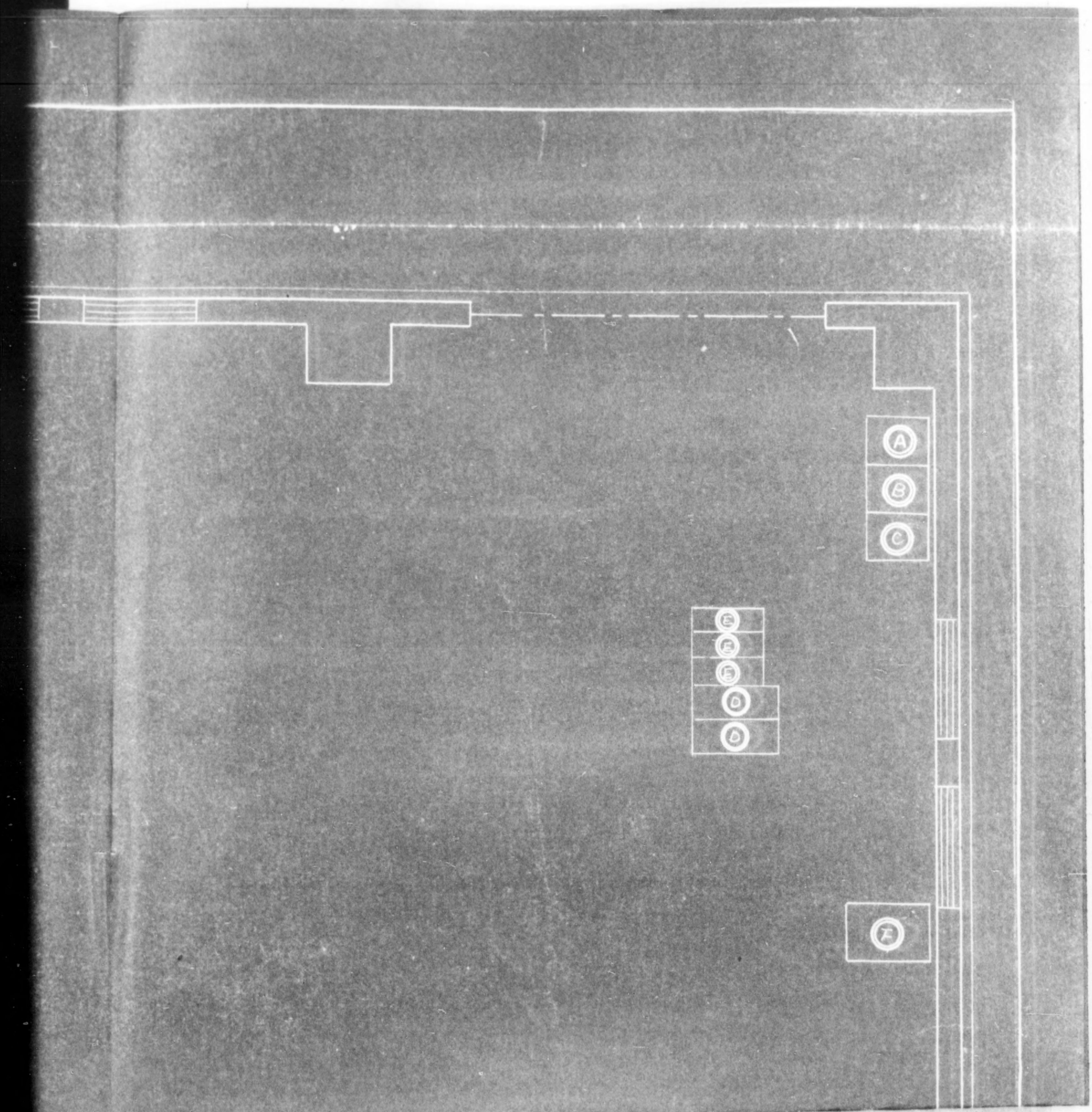
1/60 Scale m.m. First Story



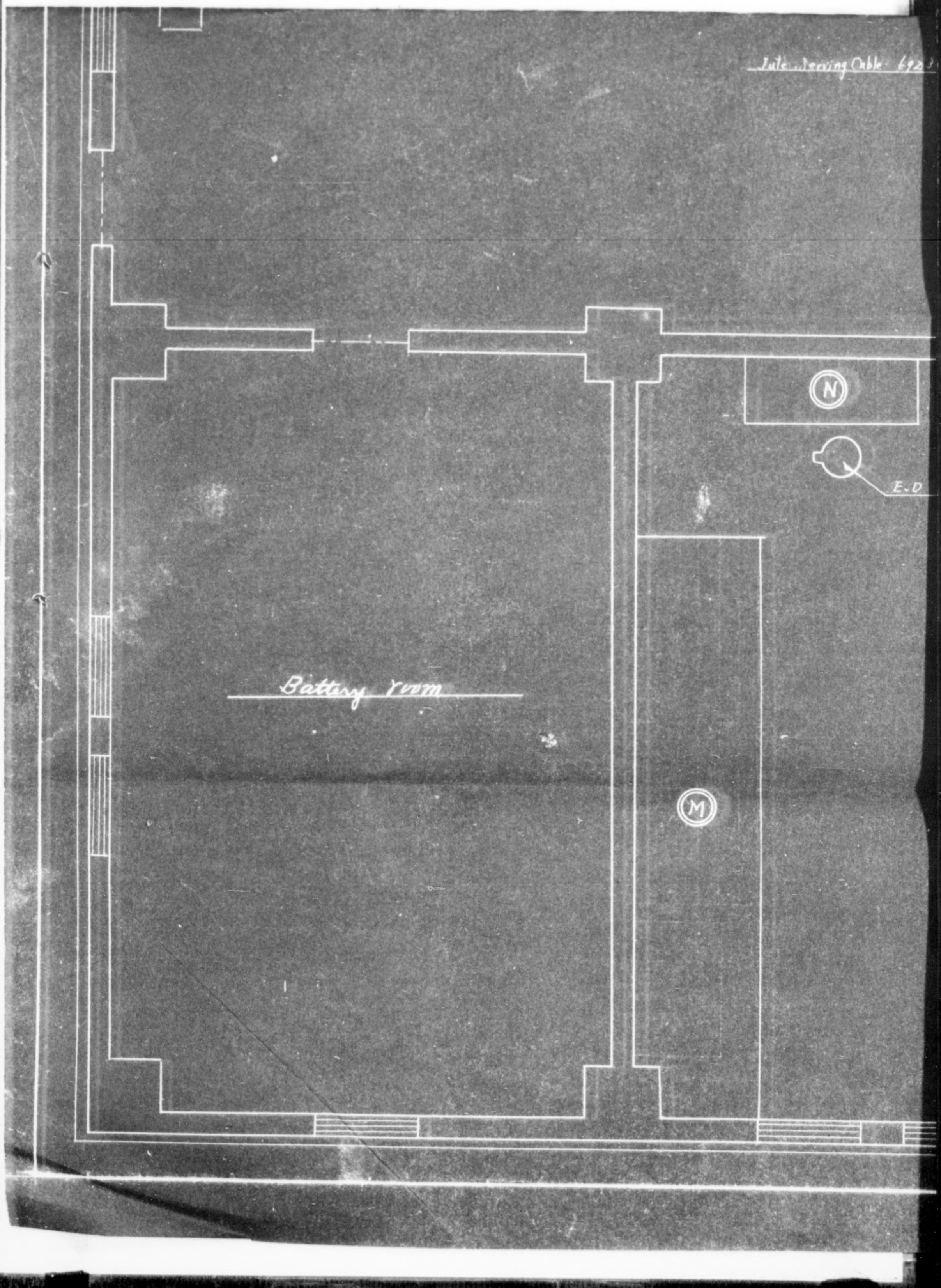
SYMBOL

C.T.	Transformer Current
D. S.	Disconnecting Switch
KW.H.M.	Kilo watt Hour meter (Integulating)
O. C. B.	Oil Circuit Breaker
P.C.T.	Transformer Potential Current
P. T.	Transformer Potential
T. Tr.	Testing Transformer
Tr.	Transformer (Power)
E.D.	Electric Distillation

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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Jute Serving Cable 6923

D.S 6897

C.T. 6896

Panel 6891

O.C.B 6889

C.T. 6892

C.T. 6894

N

E.D 4704

M

L

H

Sphere gap of Oil tester 6905

Panel 6903

T.T. 4724

Voltage Regulater 6904

G

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

P11

C.T. 6883

C.T. 6884

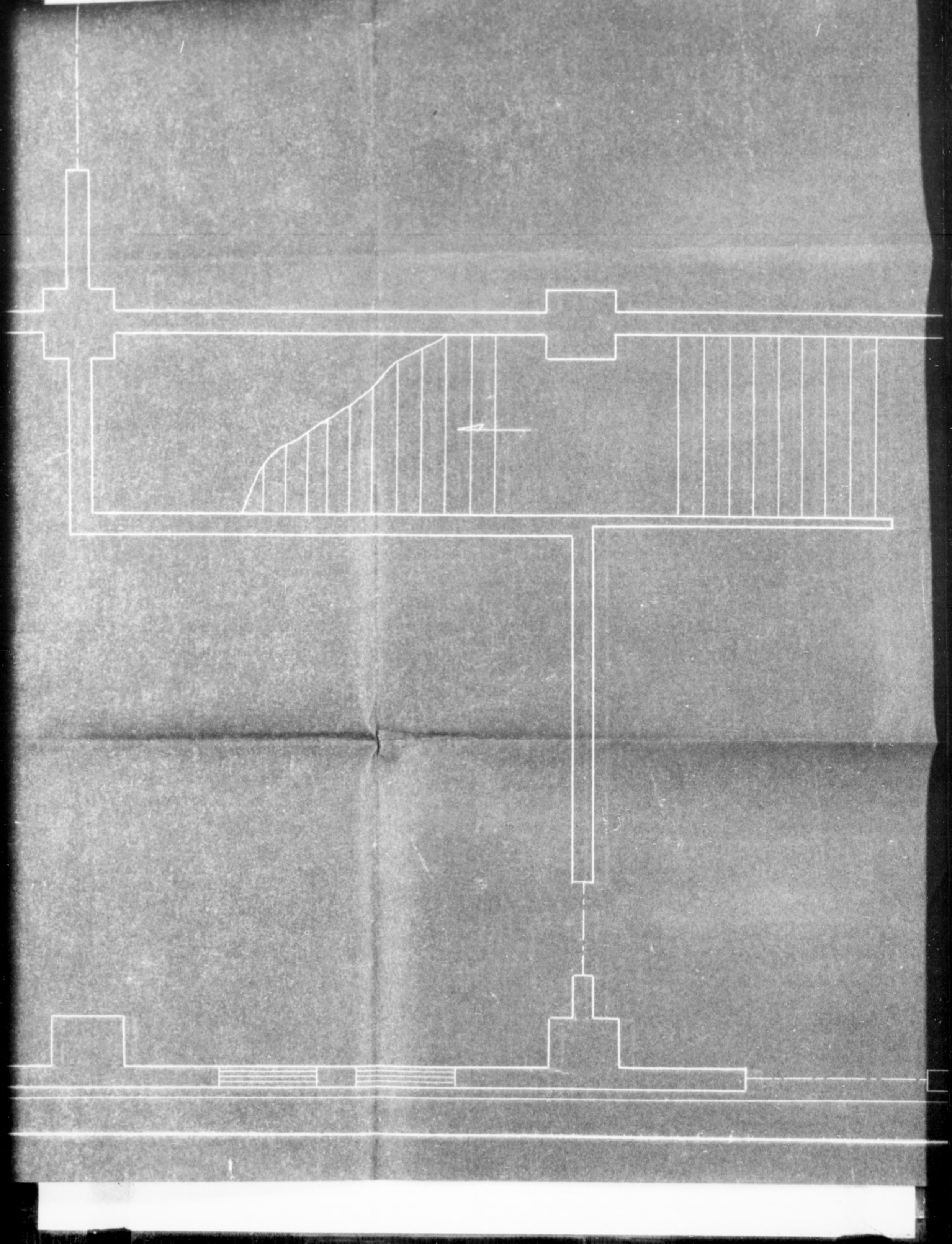
T. Tr	Testing Transformer
Tr	Transformer (Power)
E.D	Electric Distillation

H

Sphere gap of Oil tester 6905

Regulater 6900

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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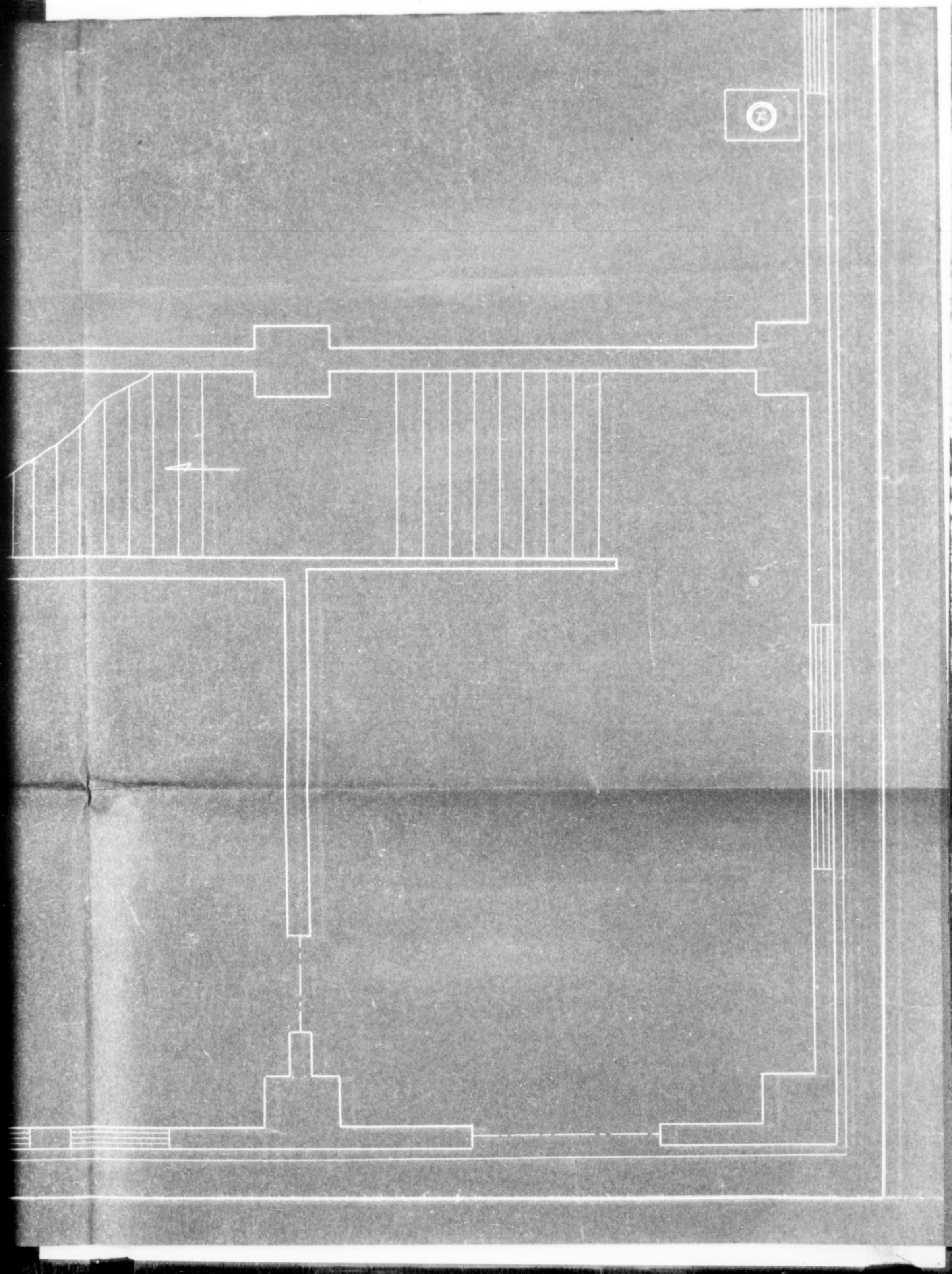


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

機械一覧表

符號	機械名	台数
L.12	旋盤 12呎	5
L.10	旋盤 10呎	128
L.9	旋盤 9呎	8
L.8	旋盤 8呎	191
L.6	旋盤 6呎	49
L.5	旋盤 5呎	3
L.4	旋盤 4呎	3
T.L	タレット旋盤	4
T.G	バイト研磨盤	14

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

建

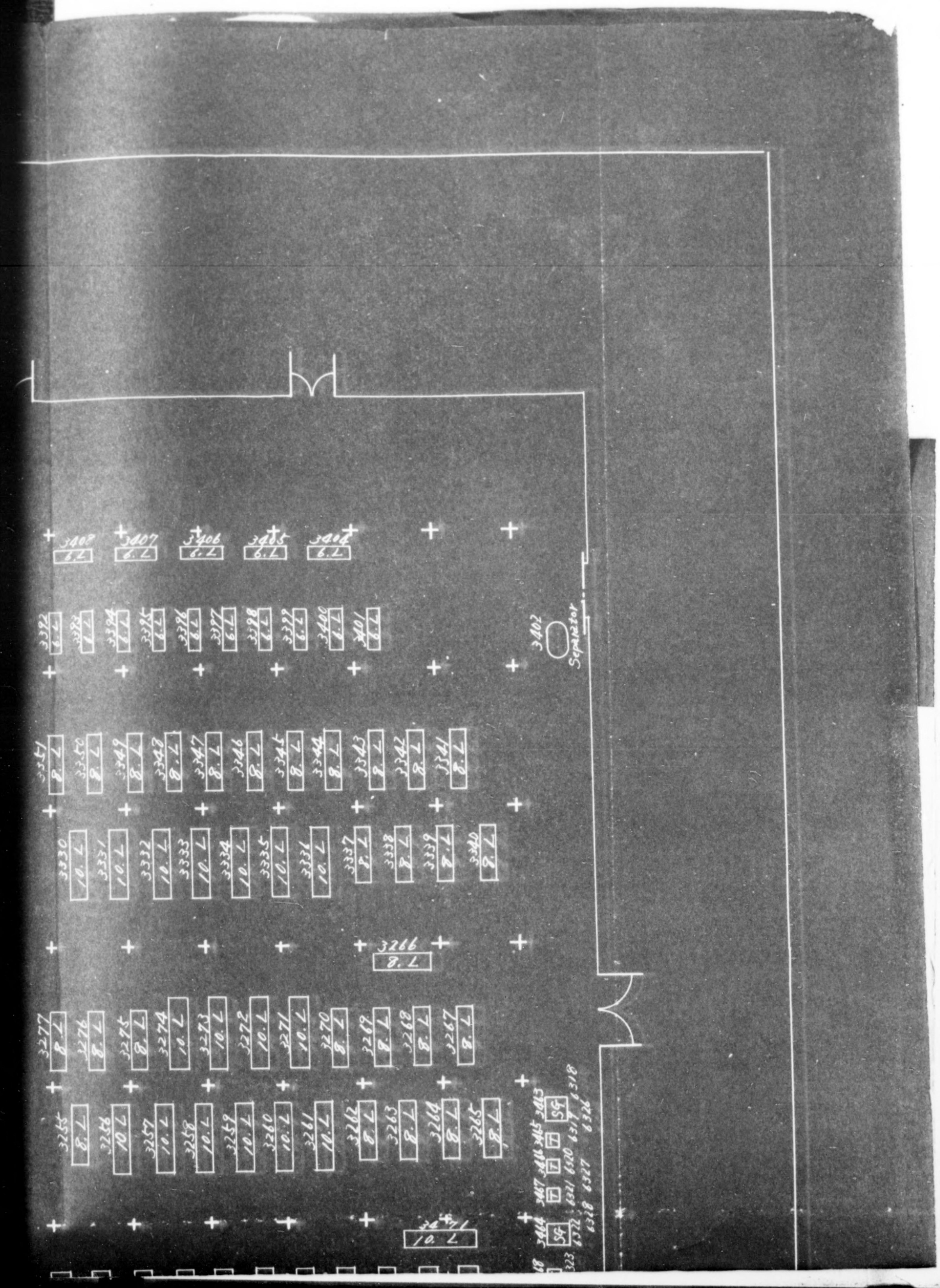
第6旋

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

建築番號第9

第6旋工場機械配置圖

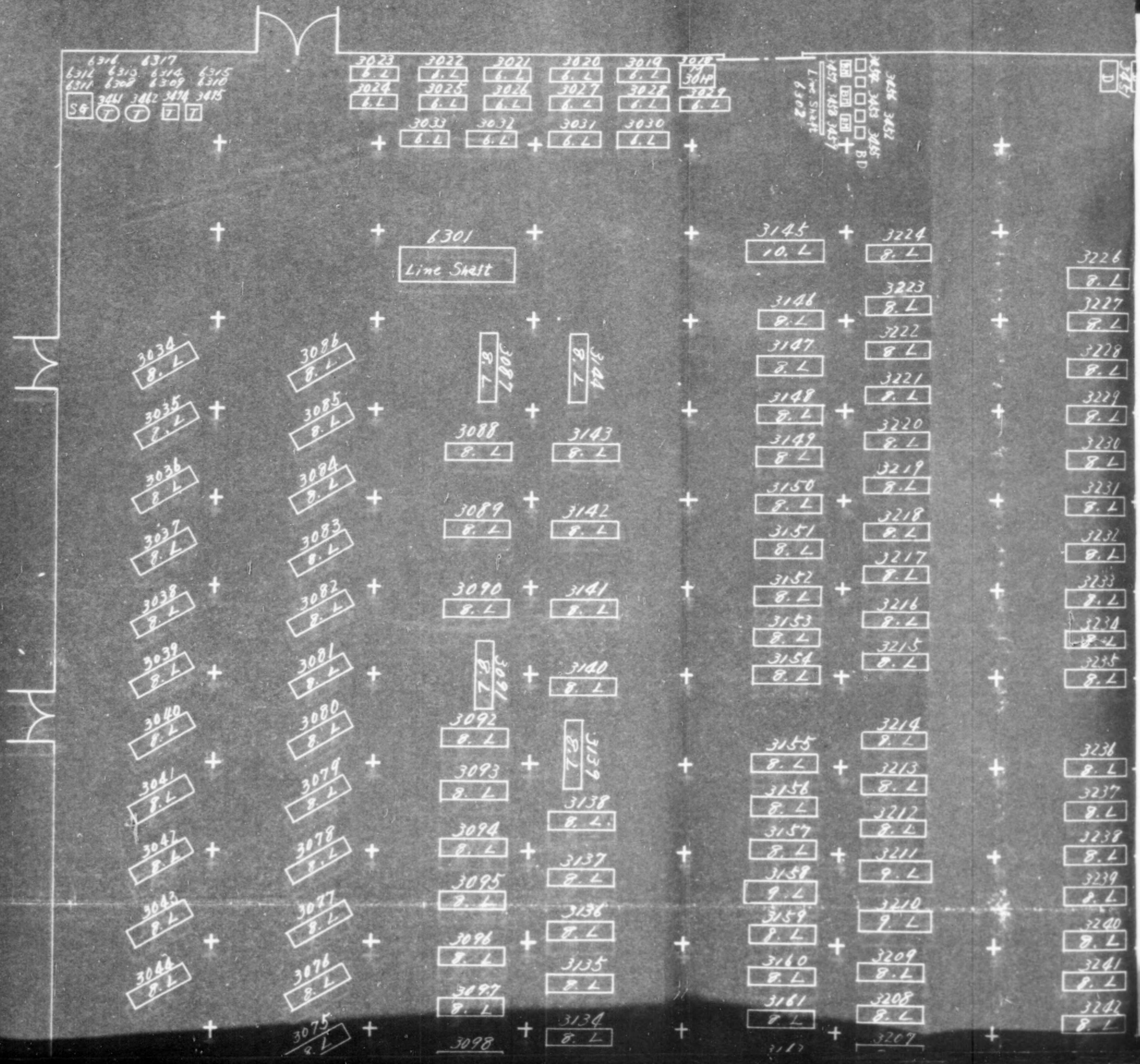
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



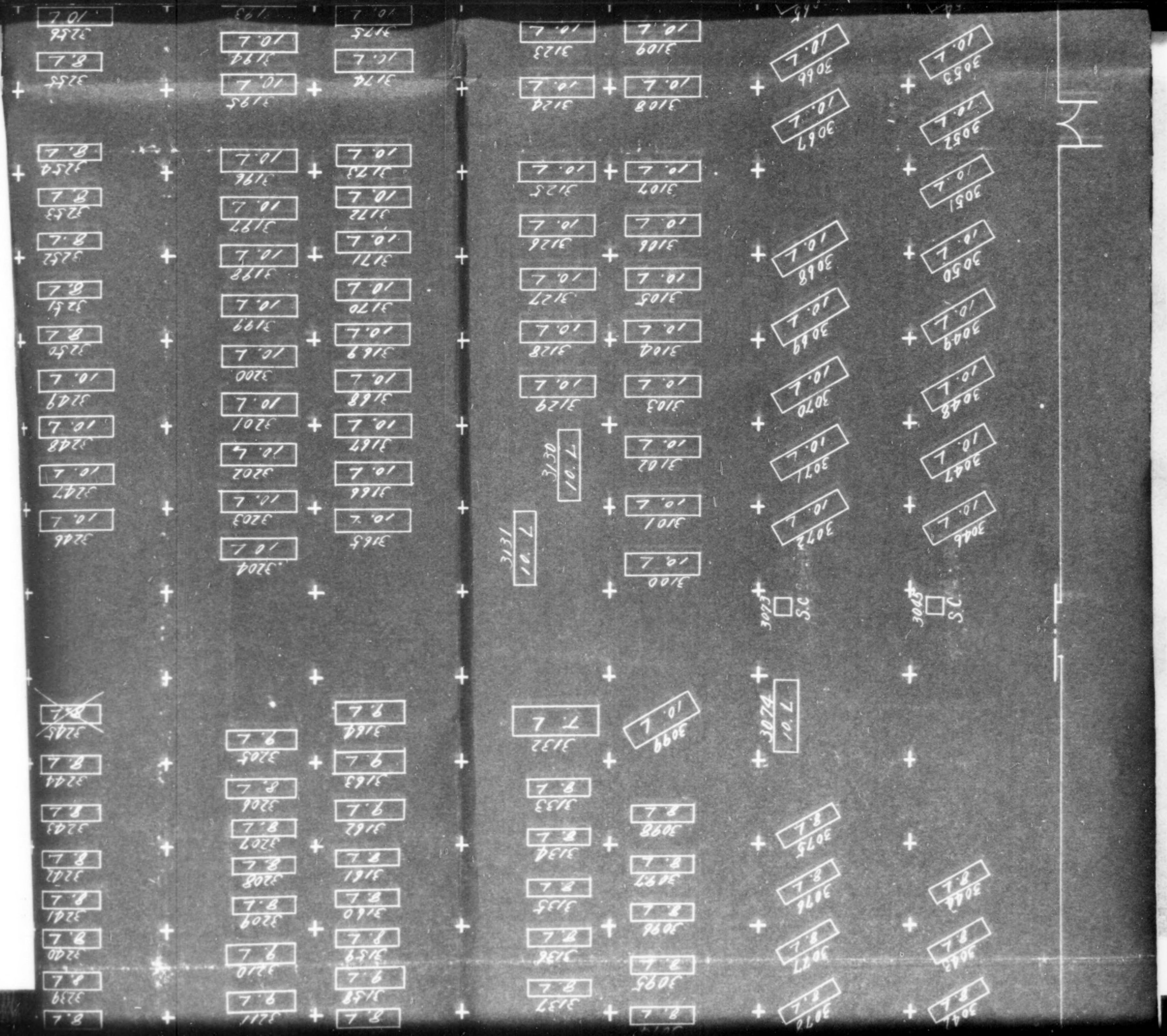
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

		L. 6	旋盤 6呎	49
		L. 5	旋盤 5呎	3
		L. 4	旋盤 4呎	3
		T. L	タレット旋盤	4
		T. G	バイト研磨盤	14
		U. G	万能研磨盤	1
		U. M	フライス盤	2
		T. M	万力切フライス盤	4
		B. M	卓上フライス盤	3
		D	ボール盤	5
		B. D.	卓上ボール盤	5
		S. H	形削盤	3
		Saw	弓鉄鋸盤	2
		S. C	マッハ変速機	2
		Tank	油タンク	2
		H.	重油加熱機	1
		A.	攪伴機	1
		Separator	遠心分離機	1
		Press	手動プレス	1
		Line Shaft	ラインシャフト	3
		M	電動機	1
		P	パイプ	1
		Oil Pan	油皿	2
		Oil Vessel	油容器	3
		T	変圧器	10
		S. G.	配電板	7
			切断開閉器	10
			其ノ他	6
		S. L.	竪削盤 (CPC)	1

DECLASSIFIED E.O. 12065 SECTION 3-402/NND 77 5013



DECLASSIFIED E.O. 12065 SECTION 3-402/NND 13
NLS013


3174 10. L
3175 10. L
3176 10. L
3177 10. L
3178 10. L
3179 10. L
3180 8. L
3181 8. L
3182 8. L
3183 8. L
3184 8. L
3185 8. L
3186 8. L
3187 8. L
3188 8. L
3189 8. L
3190 8. L
3191 8. L
3192 8. L
3193 8. L
3194 10. L
3195 10. L
3196 10. L
3197 10. L
3198 10. L
3199 10. L
3200 10. L
3201 10. L
3202 10. L
3203 10. L
3204 10. L
3205 8. L
3206 8. L
3207 8. L
3208 8. L
3209 8. L
3210 9. L
3211 9. L
3212 8. L
3213 8. L
3214 8. L
3215 8. L
3216 8. L
3217 8. L
3218 8. L
3219 8. L
3220 8. L
3221 8. L
3222 8. L
3223 8. L
3224 8. L
3225 8. L
3226 10. L
3227 10. L
3228 10. L
3229 10. L
3230 7. 01
3231 7. 01
3232 7. L
3233 8. L
3234 8. L
3235 8. L
3236 8. L
3237 8. L
3238 8. L
3239 8. L
3240 8. L
3241 8. L
3242 8. L
3243 8. L
3244 8. L
3245 8. L
3246 10. L
3247 10. L
3248 10. L
3249 10. L
3250 8. L
3251 8. L
3252 8. L
3253 8. L
3254 8. L
3255 10. L
3256 10. L
3257 10. L
3258 10. L
3259 10. L
3260 10. L
3261 10. L
3262 10. L
3263 10. L
3264 10. L
3265 10. L
3266 10. L
3267 10. L
3268 10. L
3269 10. L
3270 10. L
3271 10. L
3272 10. L
3273 10. L
3274 7. 01
3275 8. L
3276 8. L
3277 8. L
3278 8. L
3279 8. L
3280 8. L
3281 8. L
3282 8. L
3283 8. L
3284 8. L
3285 8. L
3286 8. L
3287 8. L
3288 8. L
3289 8. L
3290 8. L
3291 8. L
3292 8. L
3293 8. L
3294 10. L
3295 10. L
3296 10. L
3297 10. L
3298 10. L
3299 10. L
3300 10. L
3301 10. L
3302 10. L
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3304 10. L
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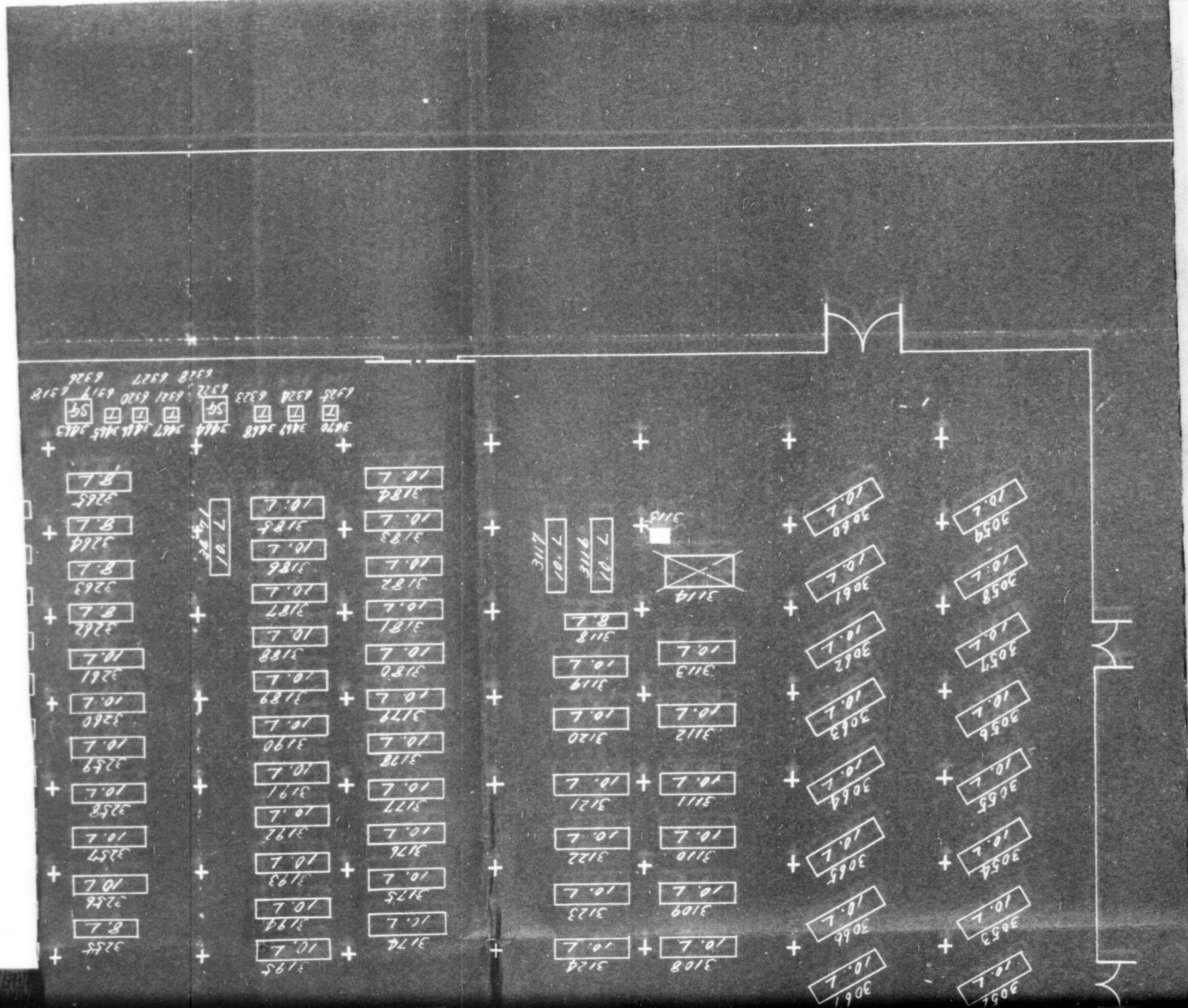
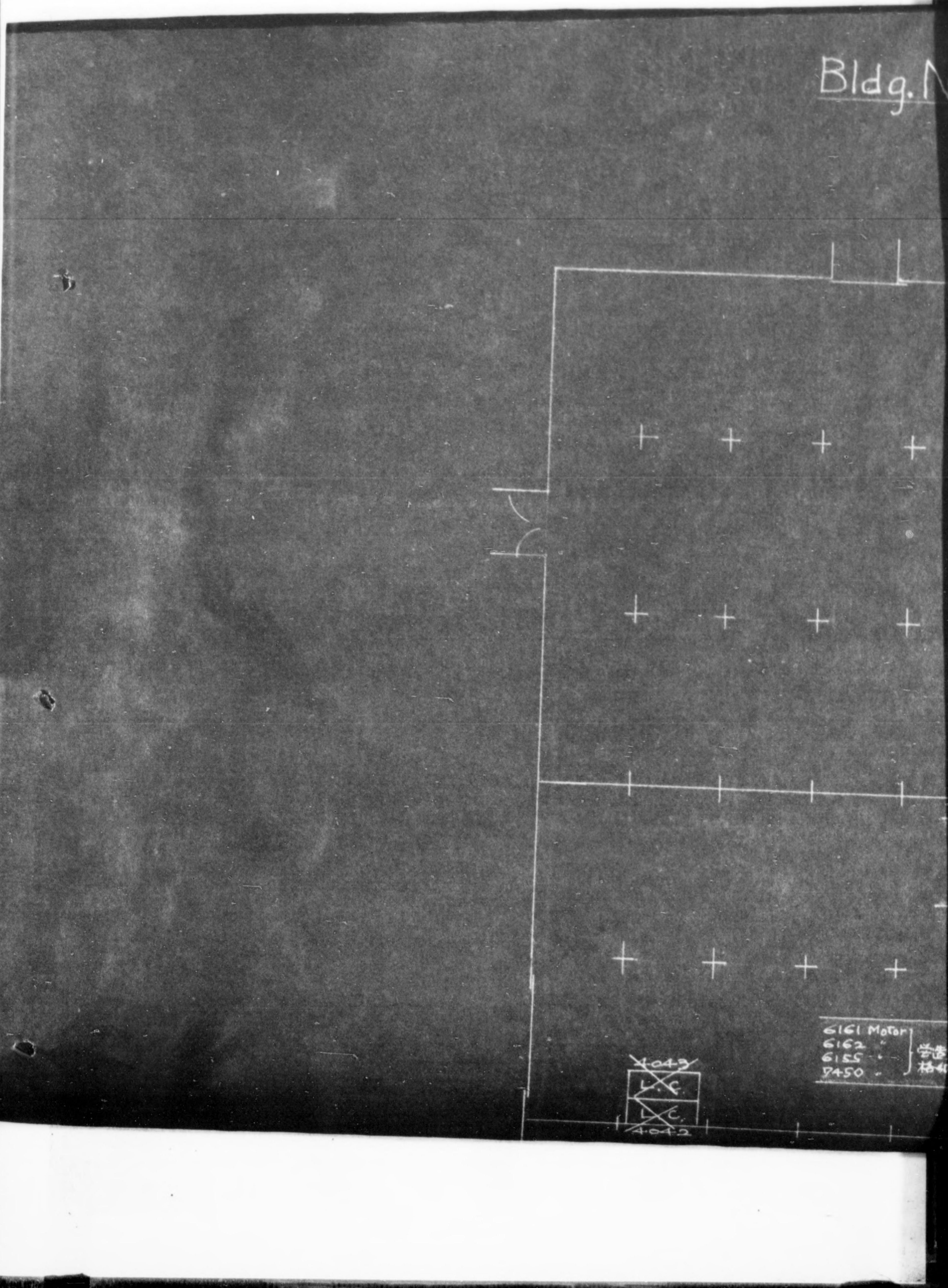
3306 10. L

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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Bldg. No. 88 第三旋工場 機械配置圖

7691 Rest Center
7692 Rest Follow.
7693 Tool Holder
7697 Tool Post

6161 Motor
6162 "
6165 "
9450 "
} 学生倉庫ニ格納ス

4044 L.C.

4170 D.D
4180 M.D
4181 B.D

4110 L.I.
4111 L.I.
4112 L.I.
4113 L.I.

4109 L.I.
4108 L.I.
4107 L.I.
4106 L.I.
4105 L.I.

4076 L.I.
4077 L.I.
4078 L.I.
4079 L.I.
4080 L.I.

8013 B.C.

4075 L.I.
4074 L.I.
4073 L.I.
4072 L.I.
4071 L.I.

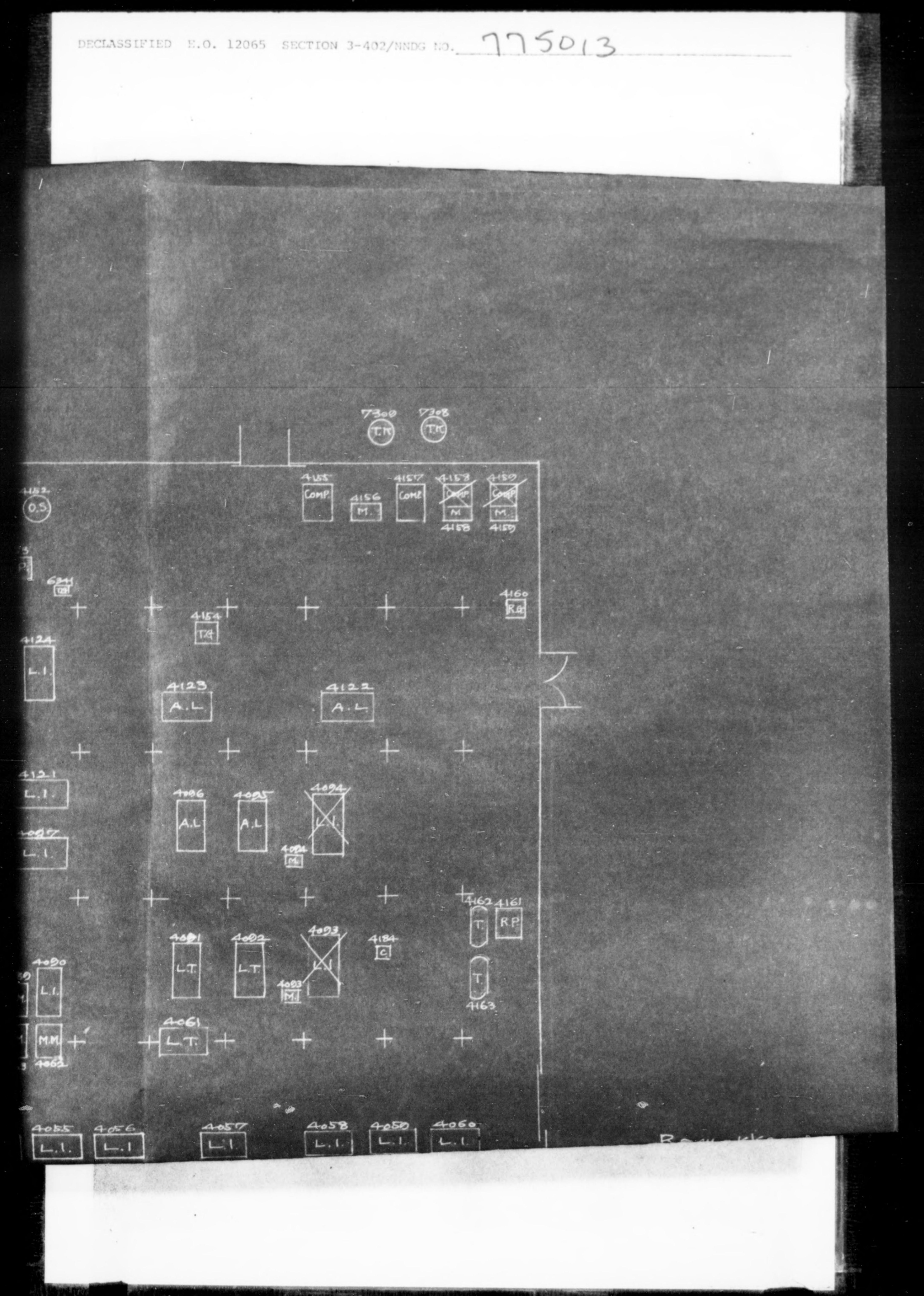
4045 L.I.
4046 L.I.
4047 L.I.
4048 L.I.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

配置圖

4151 T.Q.
4150 T.Q.
4149 T.Q.
4148 T.Q.
4152 O.S.
4145 T.Q.
4146 T.Q.
4147 T.Q.
4153 R.P.
6244 VDH
4144 L.I.
4143 L.I.
4142 L.I.
4141 L.I.
4124 L.I.
4134 L.I.
4131 L.I.
4135 L.I.
4136 L.I.
4137 L.I.
4138 L.I.
4139 L.I.
4140 L.I.
4170 B.D.
4180 B.D.
4181 B.D.
4133 L.I.
4132 L.I.
4130 L.I.
4129 L.I.
4128 L.I.
4127 L.I.
4126 L.I.
4125 L.I.
4121 L.I.
4113 L.I.
4104 L.I.
4103 L.I.
4102 L.I.
4101 L.I.
4100 L.I.
4099 L.I.
4098 T.M.
4097 L.I.
4106 L.I.
4105 L.I.
4114 L.I.
4115 L.I.
4116 L.I.
4117 L.I.
4118 L.I.
4119 L.I.
4120 T.M.
4182 C.
4087 L.I.
4088 L.I.
4090 L.I.
4089 M.M.
4063 M.M.
4062 M.M.
4079 L.I.
4080 L.I.
4081 L.I.
4082 L.I.
4083 L.I.
4084 L.I.
4085 L.I.
4086 L.I.
4072 L.I.
4071 L.I.
4070 L.I.
4069 L.I.
4068 L.I.
4067 L.I.
4066 L.I.
4065 L.I.
4064 L.I.
4047 L.I.
4048 L.I.
4049 L.I.
4050 L.I.
4051 L.I.
4052 L.I.
4053 L.I.
4054 L.I.
4055 L.I.
4056 L.I.
4183

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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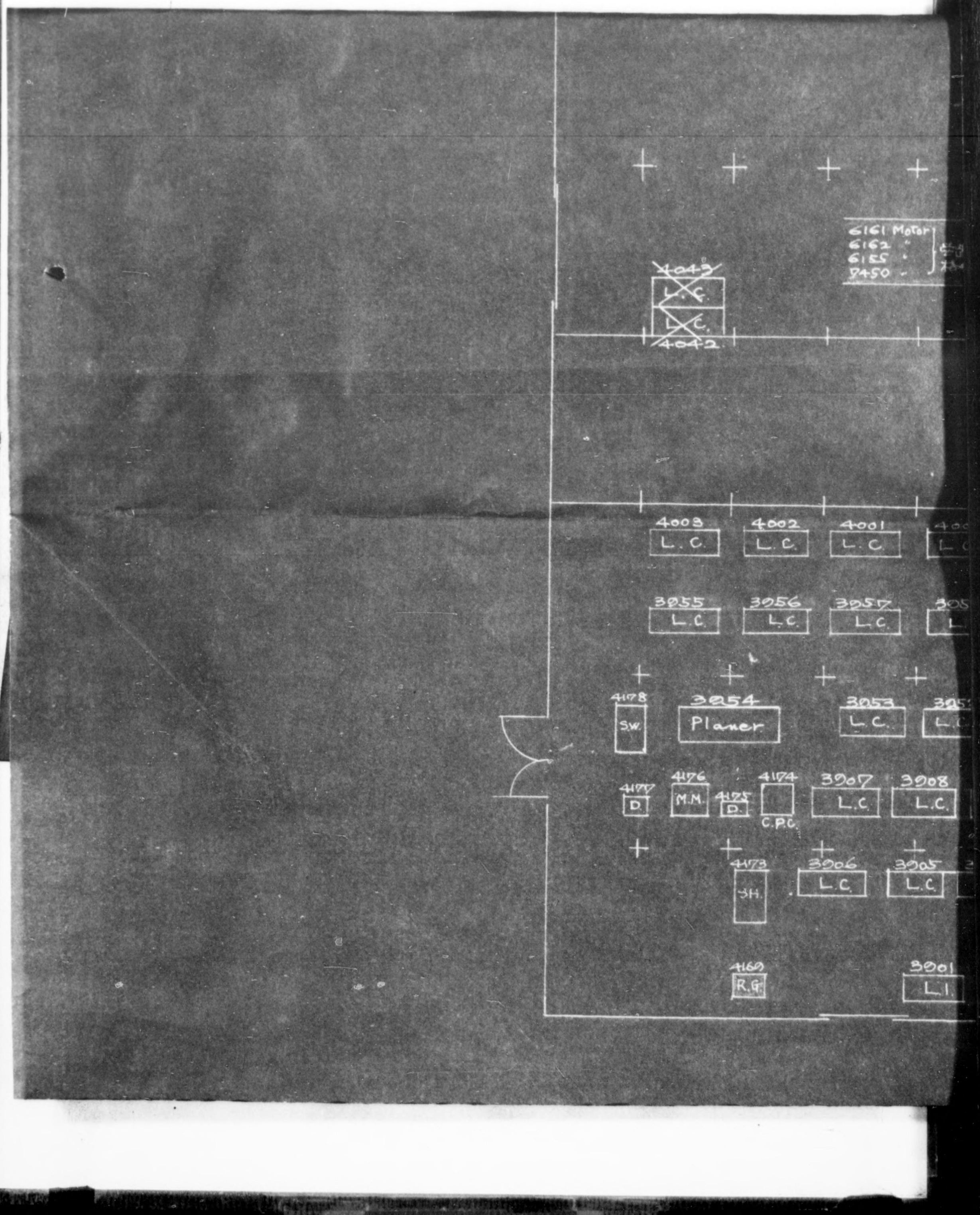


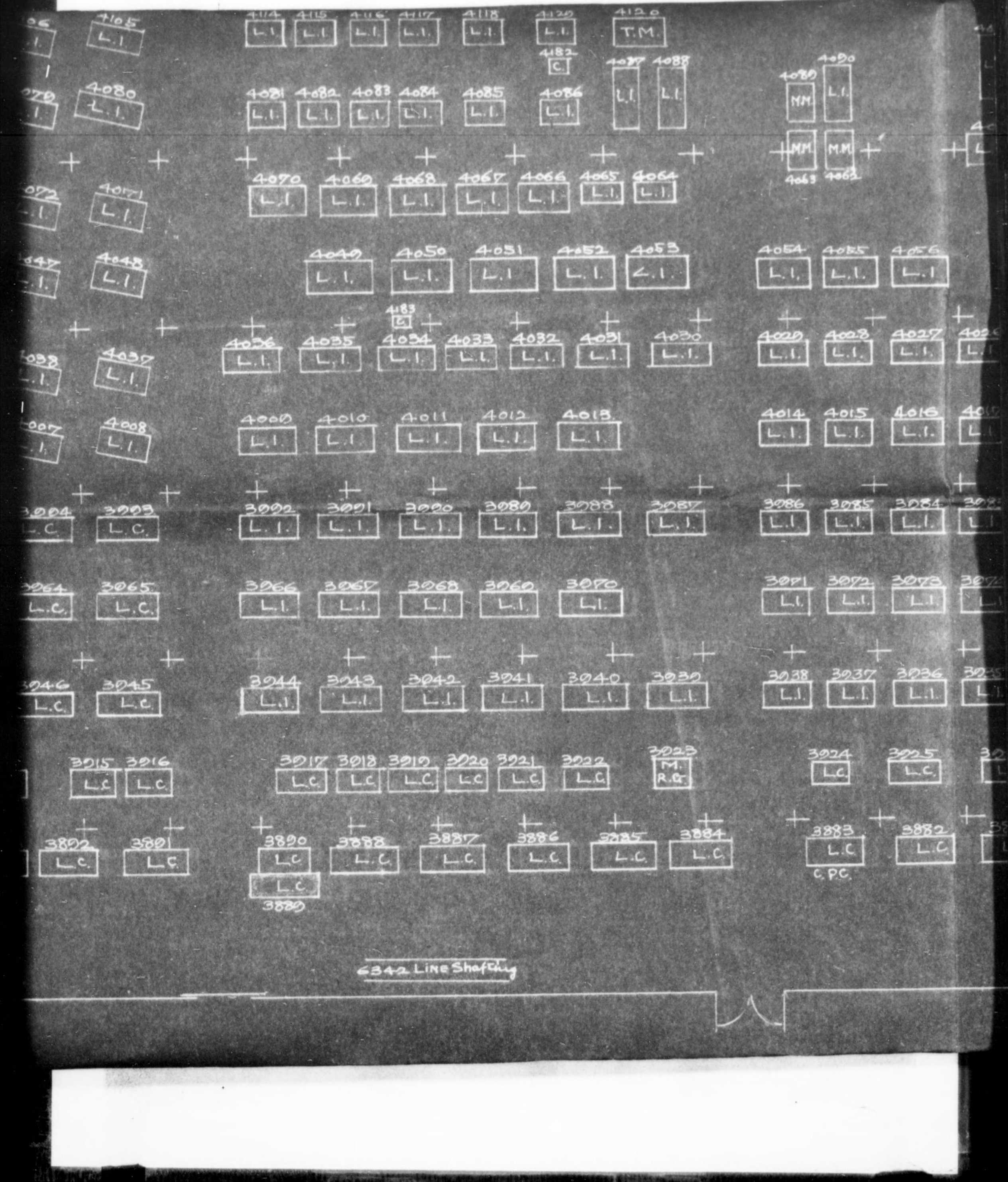
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

7691 Rest Center
7692 Rest Follow.
7693 Tool Holder
7697 Tool Post

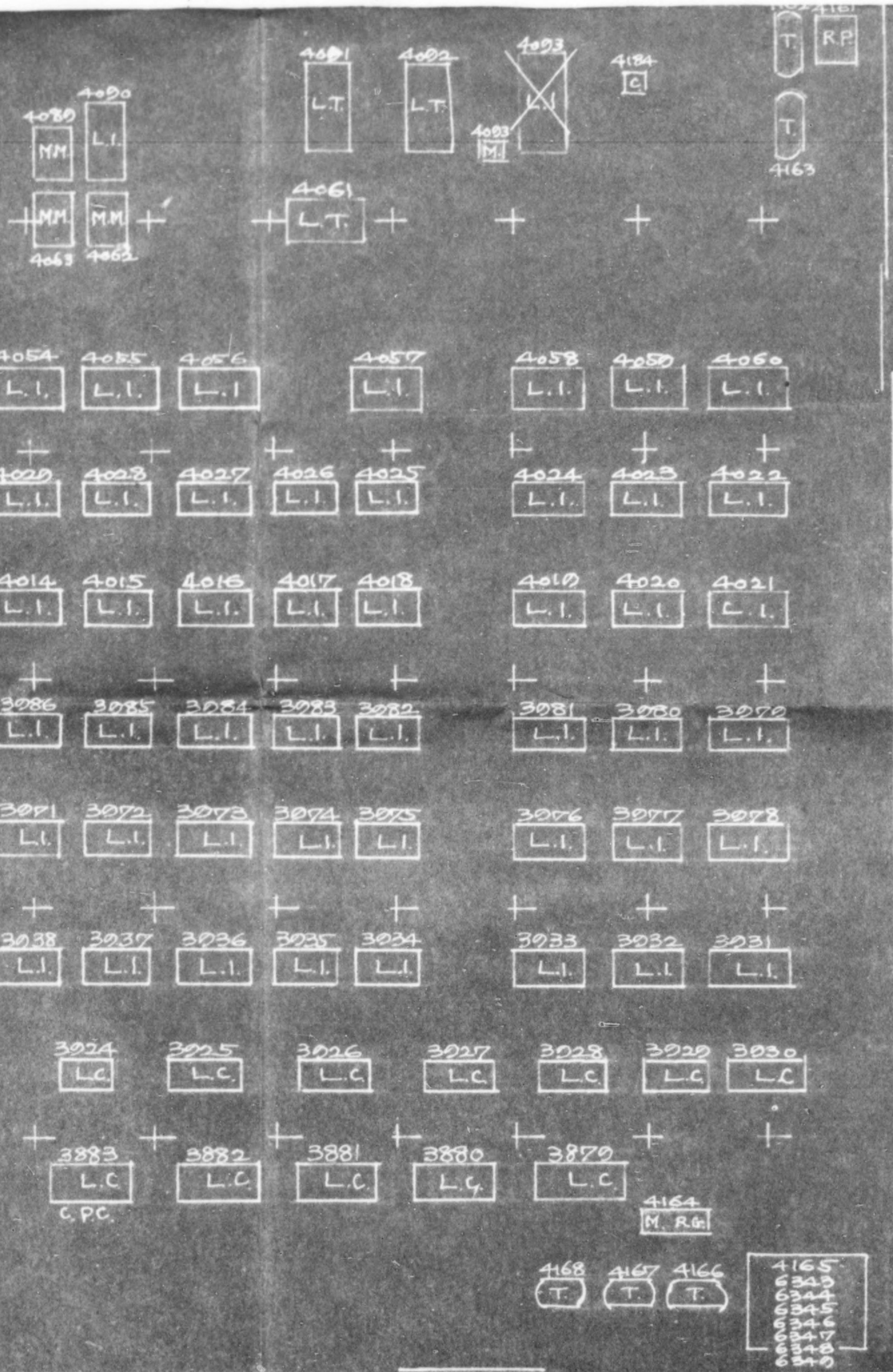
6161 Motor
6162 "
6155 "
9450 "
} 学生倉庫 格納人

4109 L.I. 4108 L.I. 4107 L.I. 4106 L.I. 4105 L.I.
4076 L.I. 4077 L.I. 4078 L.I. 4079 L.I. 4080 L.I.
4044 L.C.
8013 P.C.
4075 L.I. 4074 L.I. 4073 L.I. 4072 L.I. 4071 L.I.
4045 L.I. 4046 L.I. 4047 L.I. 4048 L.I.
4041 L.I. 4040 L.I. 4039 L.I. 4038 L.I. 4037 L.I.
4004 L.I. 4005 L.I. 4006 L.I. 4007 L.I. 4008 L.I.
4002 L.C. 4001 L.C. 4000 L.C. 3999 L.C. 3998 M.R.G.
3997 L.C. 3996 L.C. 3995 L.C. 3994 L.C. 3993 L.C.
3956 L.C. 3957 L.C. 3958 L.C. 3959 L.C. 3960 L.C.
3961 L.C. 3962 L.C. 3963 L.C. 3964 L.C. 3965 L.C.
3953 L.C. 3952 L.C. 3951 L.C. 3950 M.R.G.
3940 L.C. 3948 L.C. 3947 L.C. 3946 L.C. 3945 L.C.
4174 C.P.C. 3907 L.C. 3908 L.C. 3909 L.C. 3910 L.C. 3911 M.R.G.
3912 L.C. 3913 L.C. 3914 L.C. 3915 L.C. 3916 L.C.
3906 L.C. 3905 L.C. 3904 L.C. 3903 L.C. 3902 L.C.
3907 L.C. 3896 L.C. 3895 L.C. 3894 L.C. 3893 L.C. 3892 L.C. 3891 L.C.
3901 L.I. 3900 L.I. 3899 L.I. 3898 L.I.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



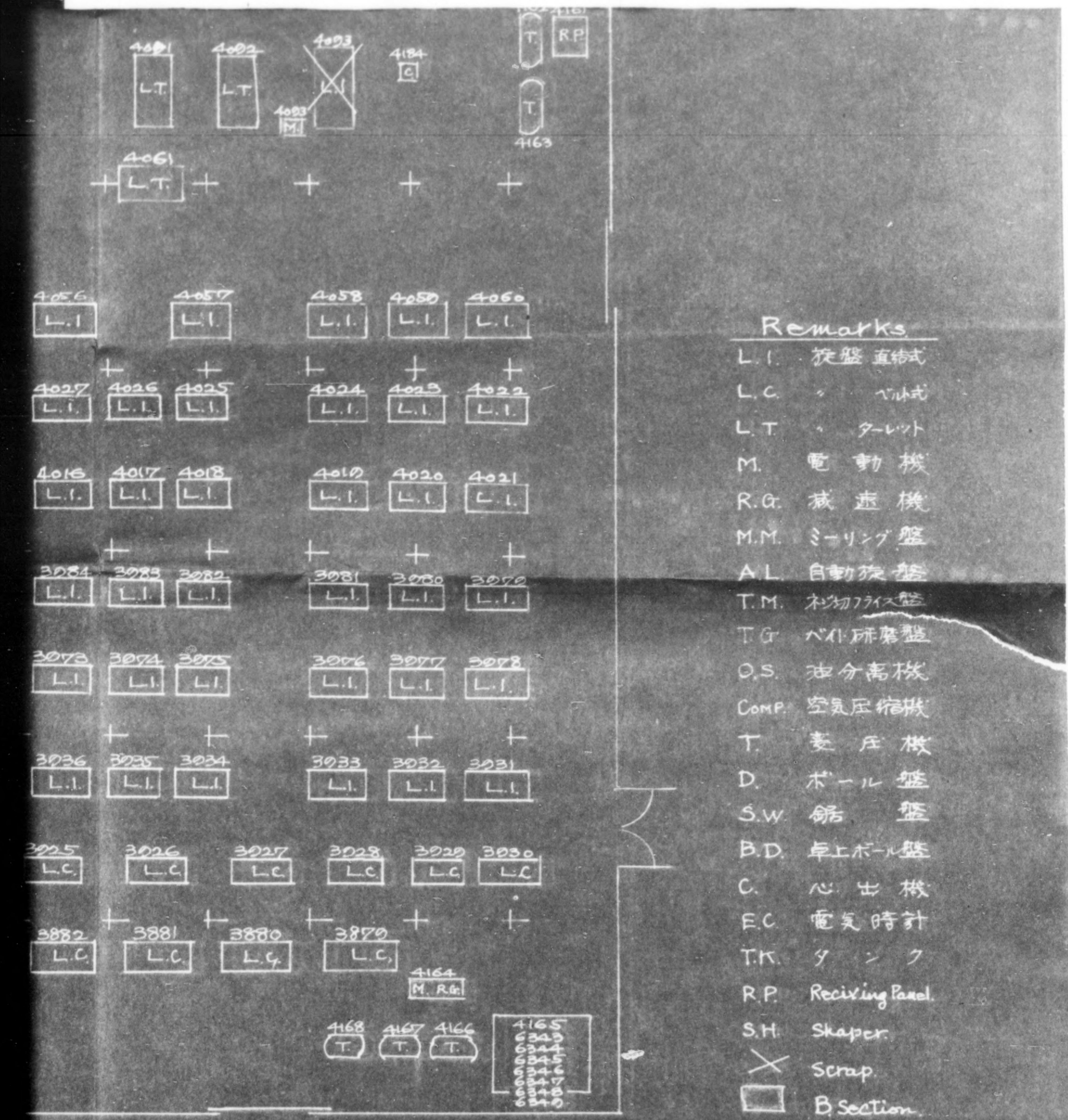
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



Remark

L.I. 旋盤
L.C. ″ ヘ
L.T. ″ タレ
M. 電動
R.G. 減速
M.M. ミーリング
A.L. 自動旋
T.M. 万能フライ
T.G. ベル研磨
O.S. 油分離
Comp. 空気圧縮
T. 妻 戸
D. ボール
S.W. 鋸
B.D. 卓上ボー
C. 心 出
E.C. 電気時
T.K. タ ン
R.P. Reciving Pa
S.H. Shaper
Scrap.
B. Section

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



Remarks.

L.I.	旋盤 直結式
L.C.	〃 ベル式
L.T.	〃 ターレット
M.	電動機
R.G.	減速機
M.M.	ミーリング盤
A.L.	自動旋盤
T.M.	万能フライス盤
T.G.	ベル研磨盤
O.S.	油分離機
Comp.	空気圧縮機
T.	変圧機
D.	ボール盤
S.W.	錐盤
B.D.	卓上ボール盤
C.	心出機
E.C.	電気時計
T.K.	タンク
R.P.	Reciving Panel.
S.H.	Shaper.
	Scrap.
	B. Section.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDB NO. 775013

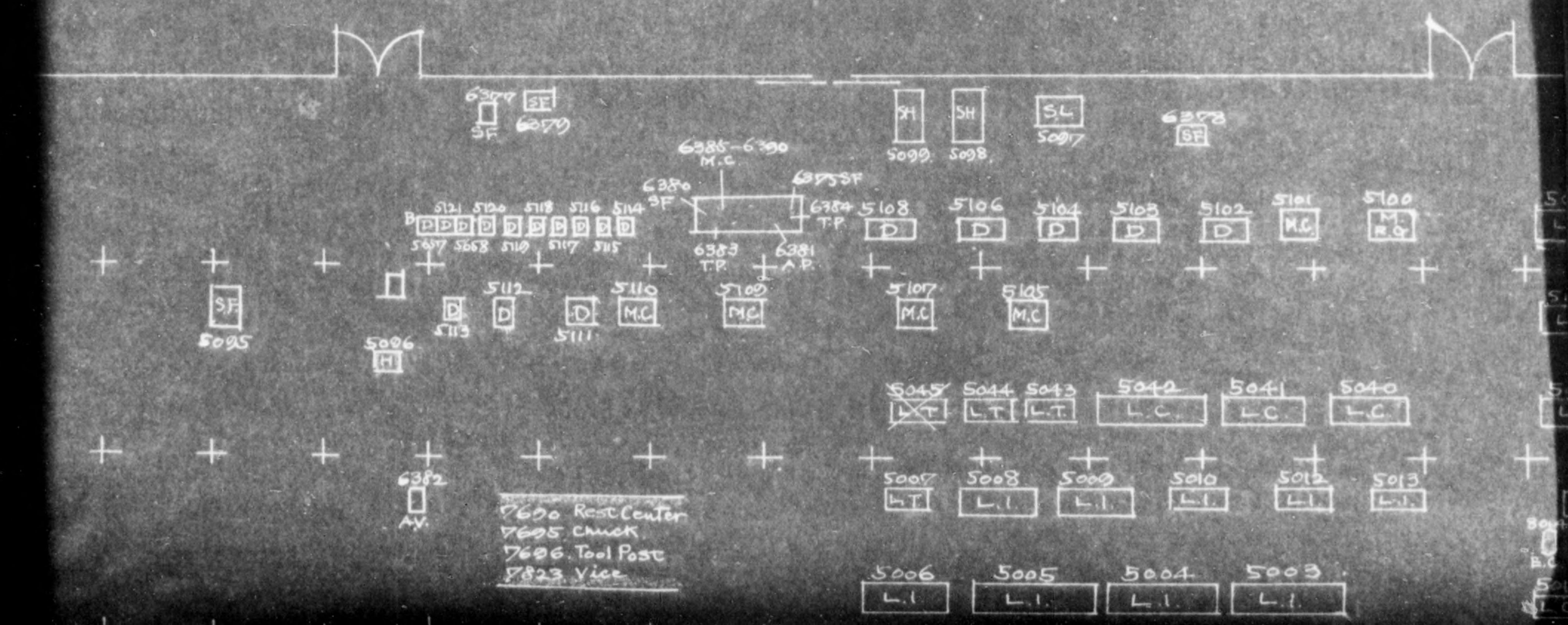
Bldg. No

S.F.

5095

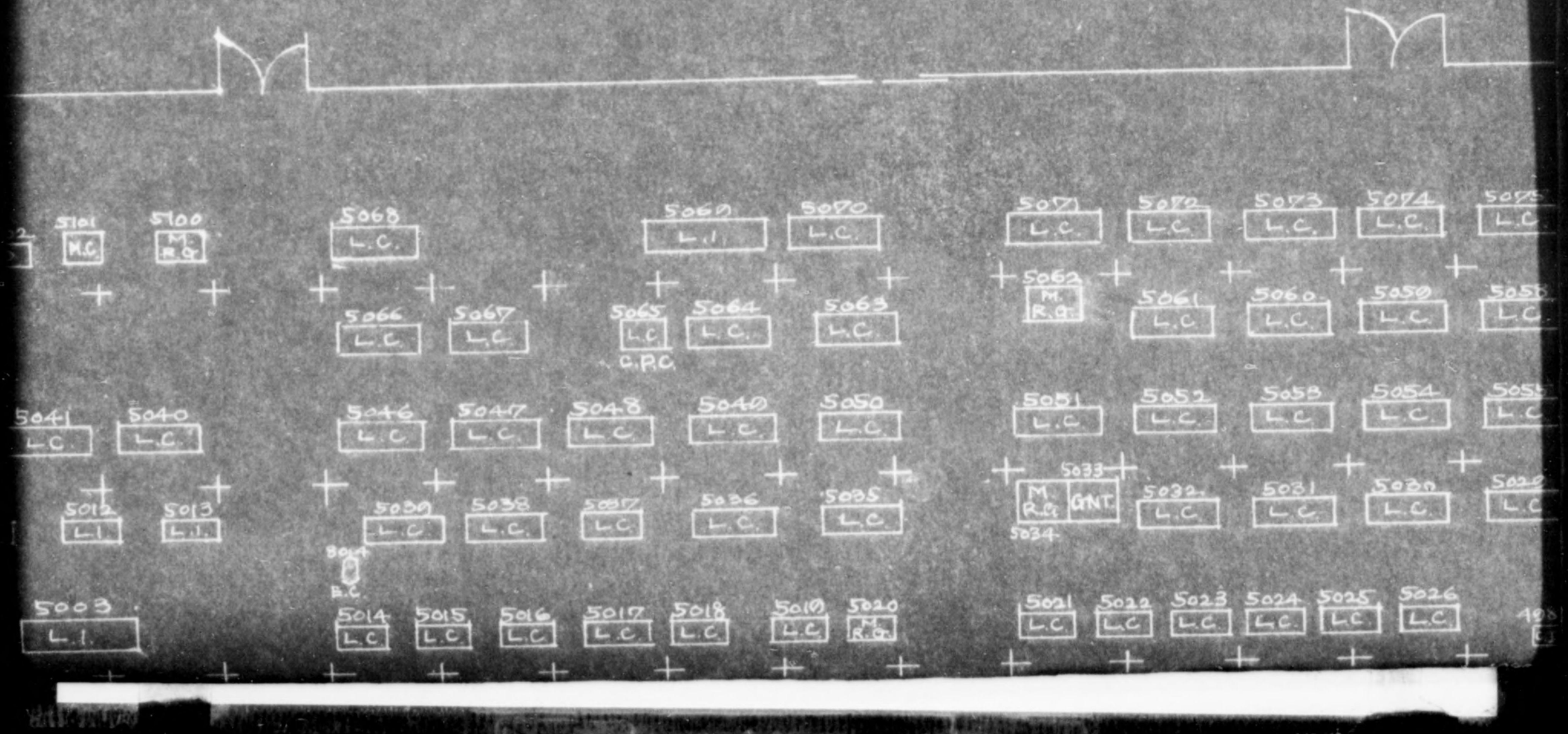
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Bldg. No. 89. 機械仕上工場 機械配置圖

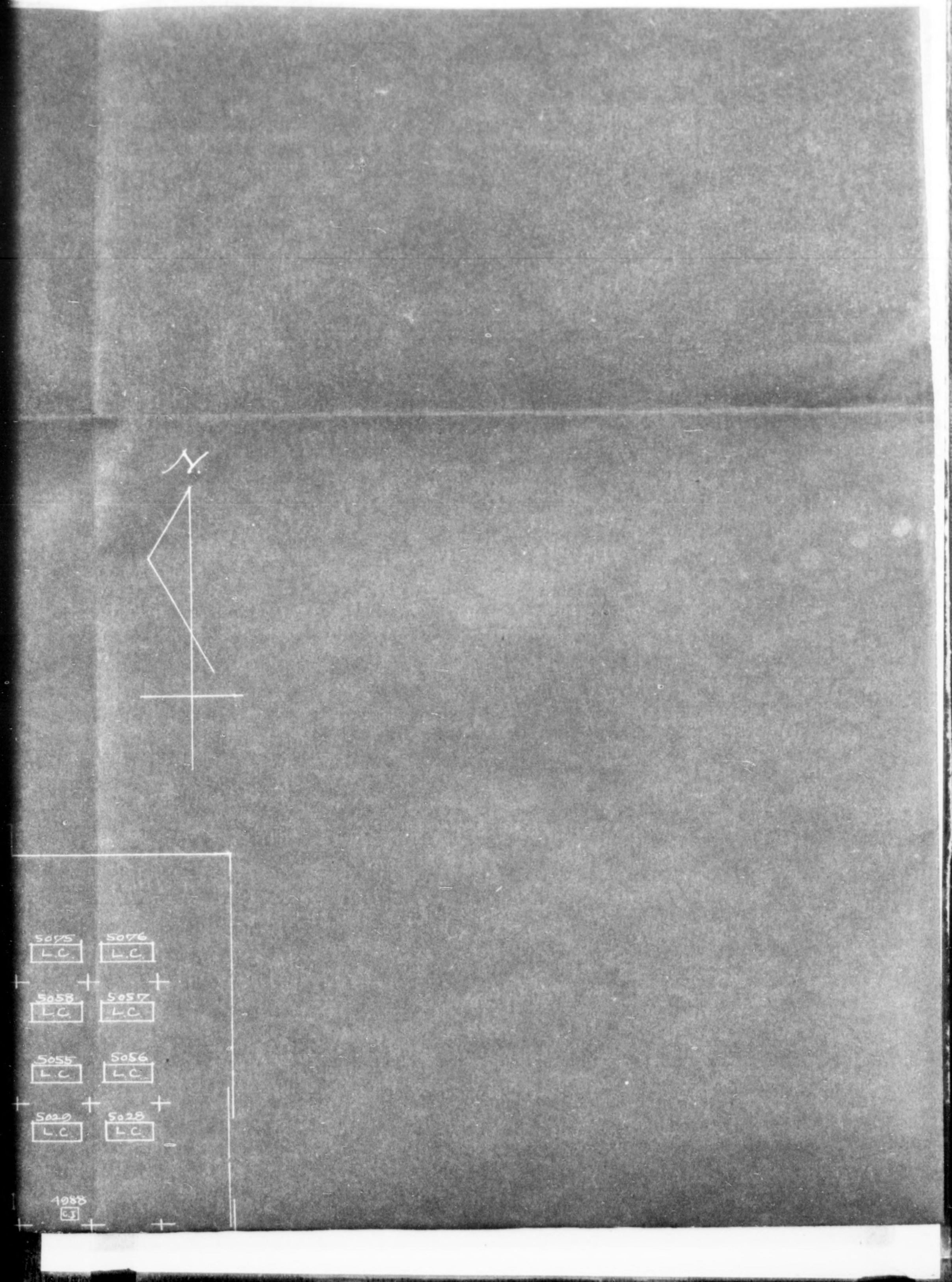


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

配置圖

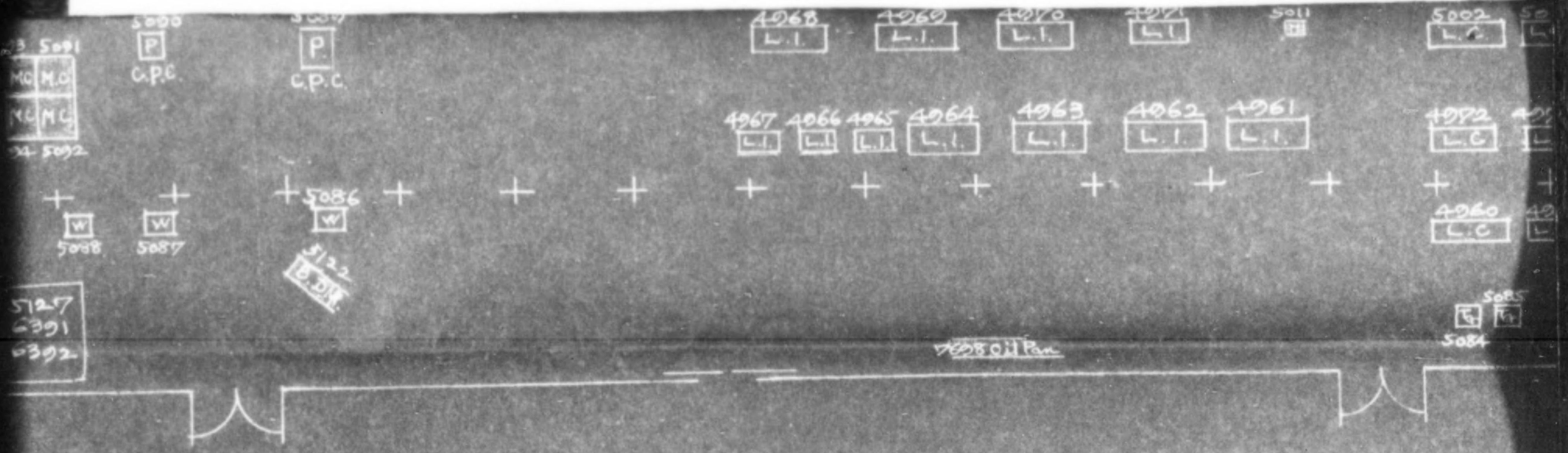


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 119013

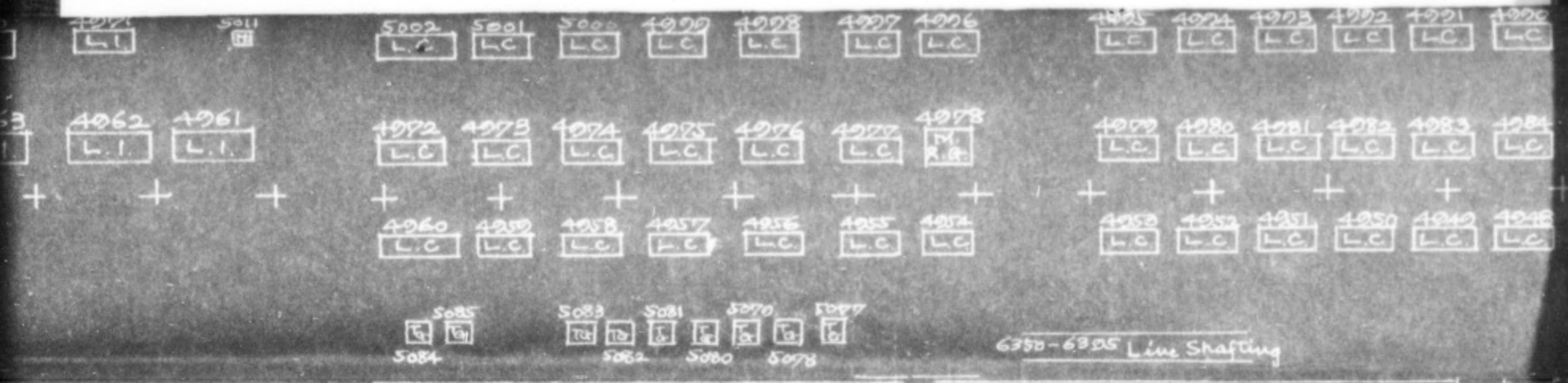
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



Remark

L.C.	旋盤ベルト式	P.	
L.I.	〃 直結式	M.C.	
L.T.	〃 タレット	M.	
C.J.	ジブ起重機	S.F.	
S.W.	制御盤	S.L.	
H.	ホイスト	D.	
C.O.	切断機	B.D.M.	
G.N.T.	発電機	A.V.	
M.	モーター	A.P.	
R.G.	減速機	T.P.	
T.G.	刃具研磨機	E.C.	
W.	電気工作機械	X	
B.D	穴ボール盤	□	

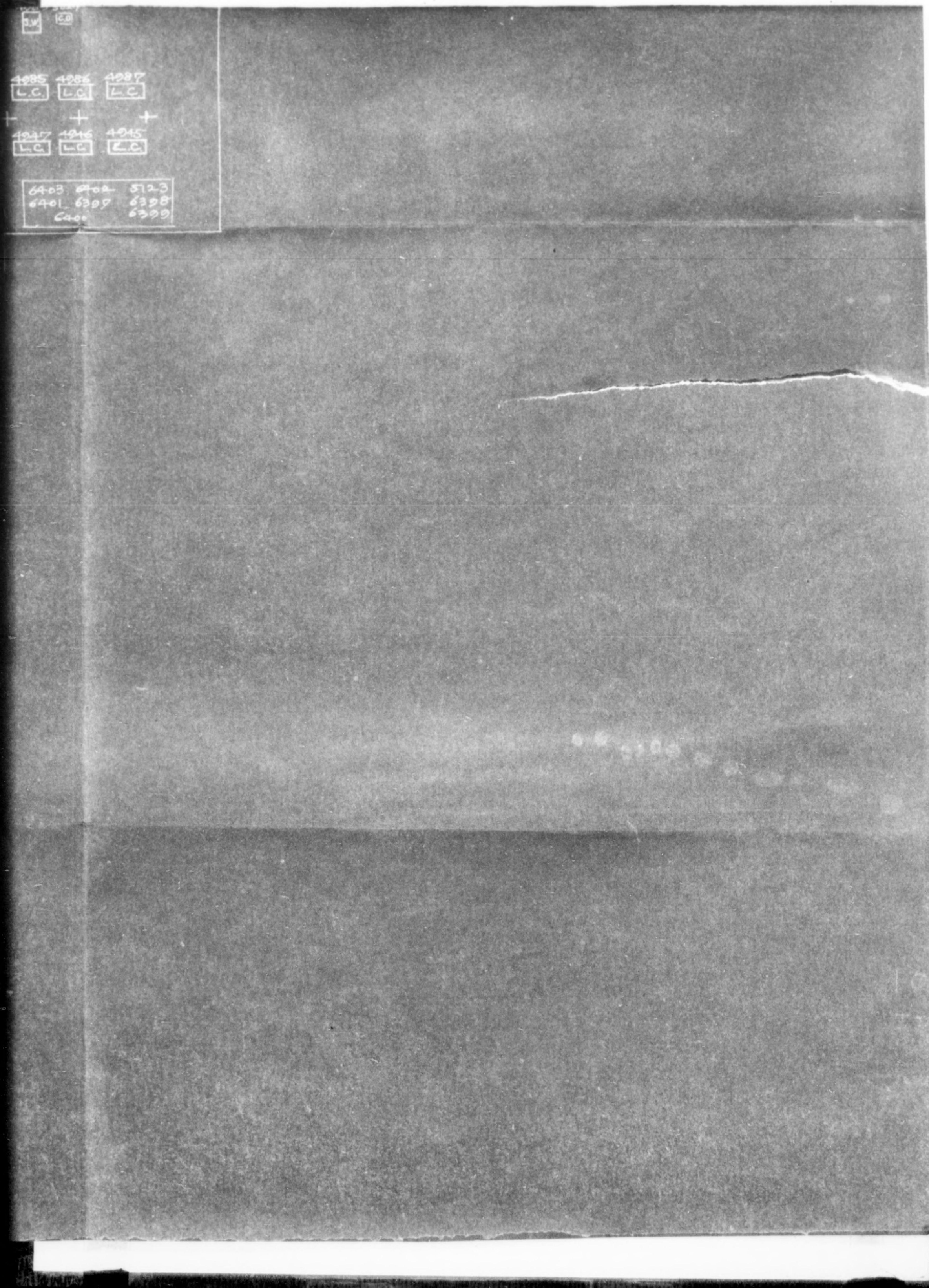
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



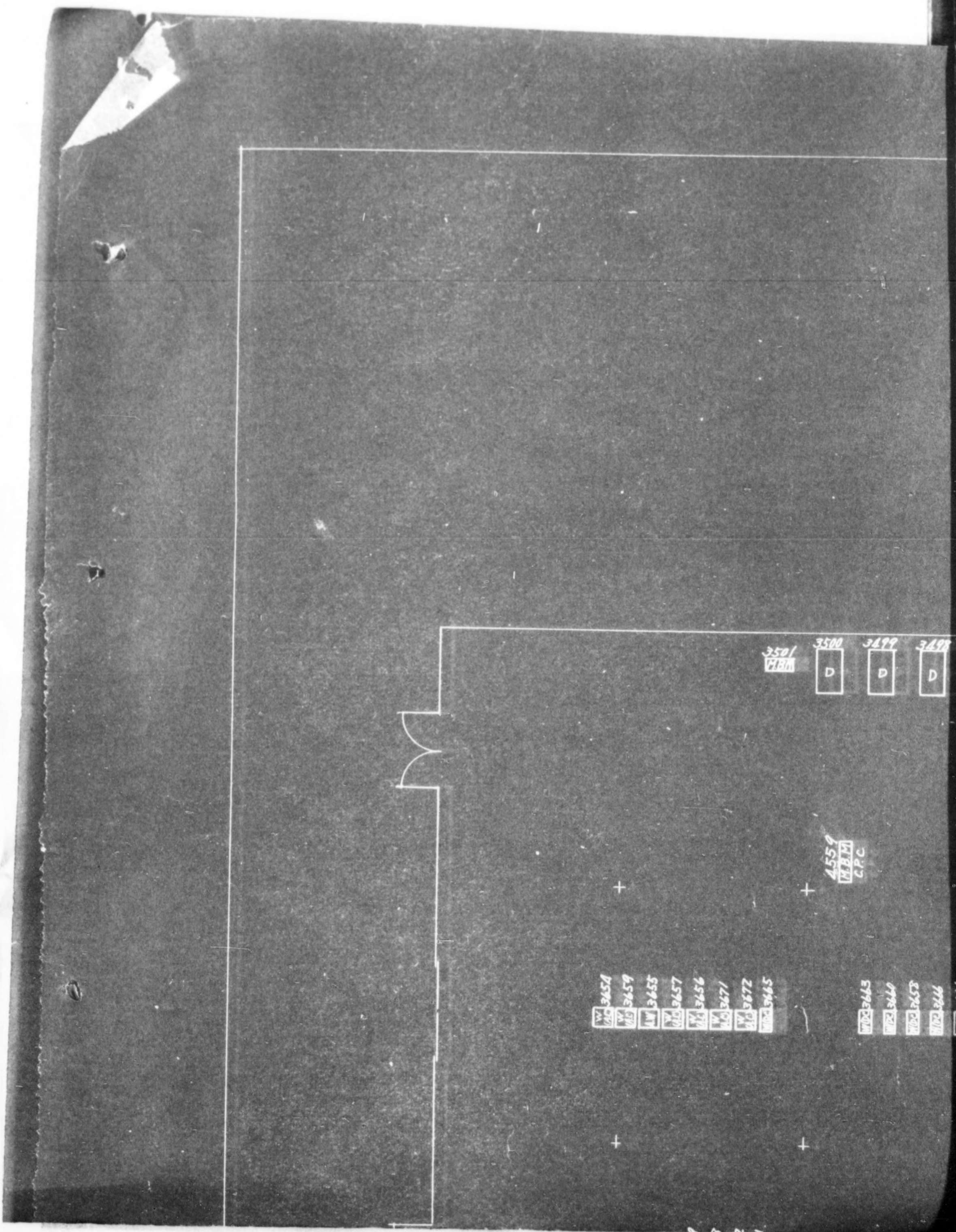
Remarks

L.C.	旋盤ベルト式	P.	プレス
L.I.	〃 直結式	M.C.	フライス盤ベルト式
L.T.	〃 タレット	M.	フライス盤直結式
C.J.	ジブ起重機	S.F.	定盤
Sw.	鋸盤	S.L.	竪削盤
H.	ホイスト	D.	ボール盤
C.O.	切断機	B.D.M.	歪取機
G.N.T.	発電機	A.V.	アンビル
M.	モーター	A.P.	アングルプレート
R.G.	減速機	T.P.	心出機
T.G.	及具研磨機	E.C.	電気時計
W.	電気溶接機	×	Scrap
B.D.	穿孔ボール盤	□	B.Section

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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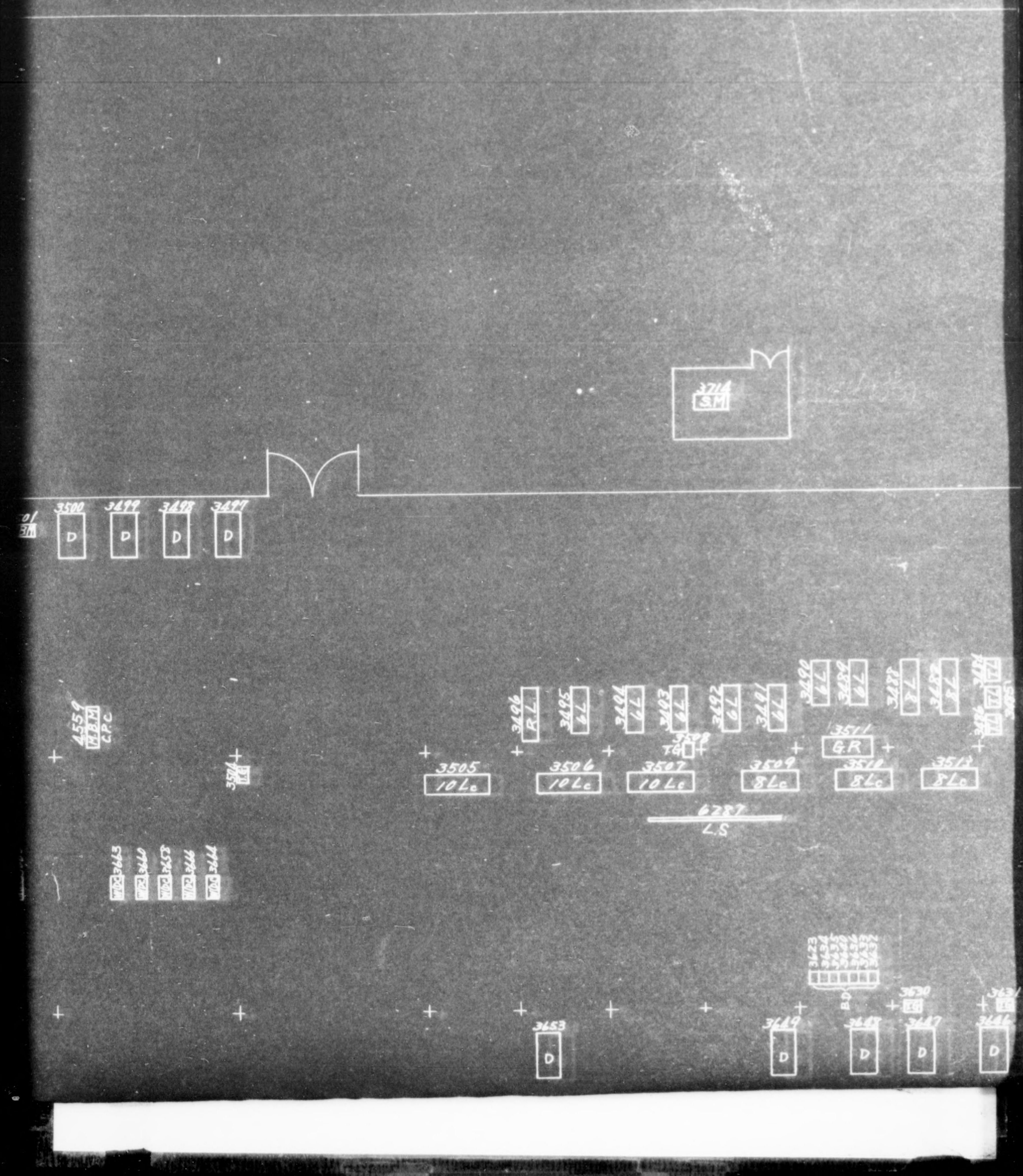

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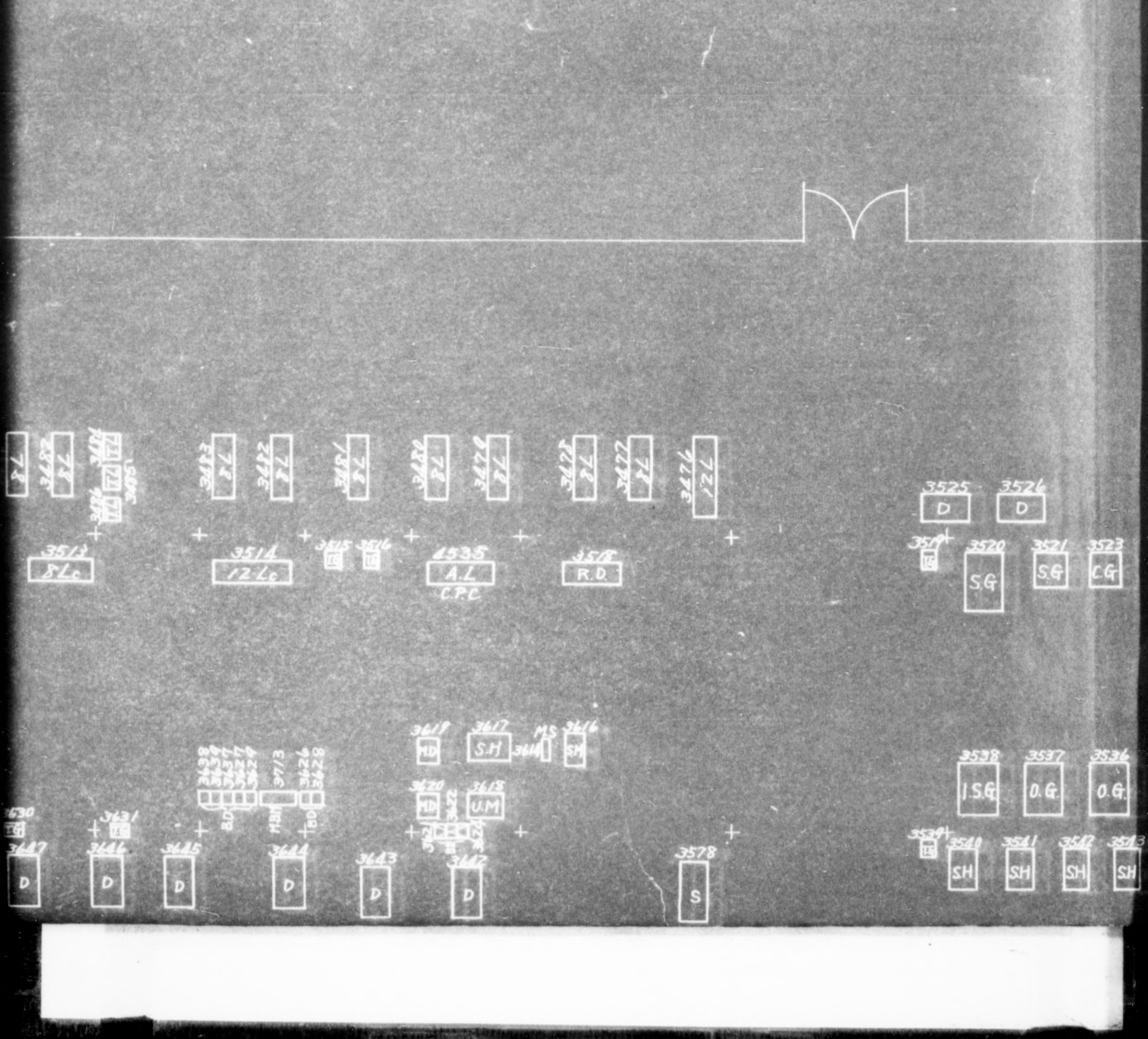

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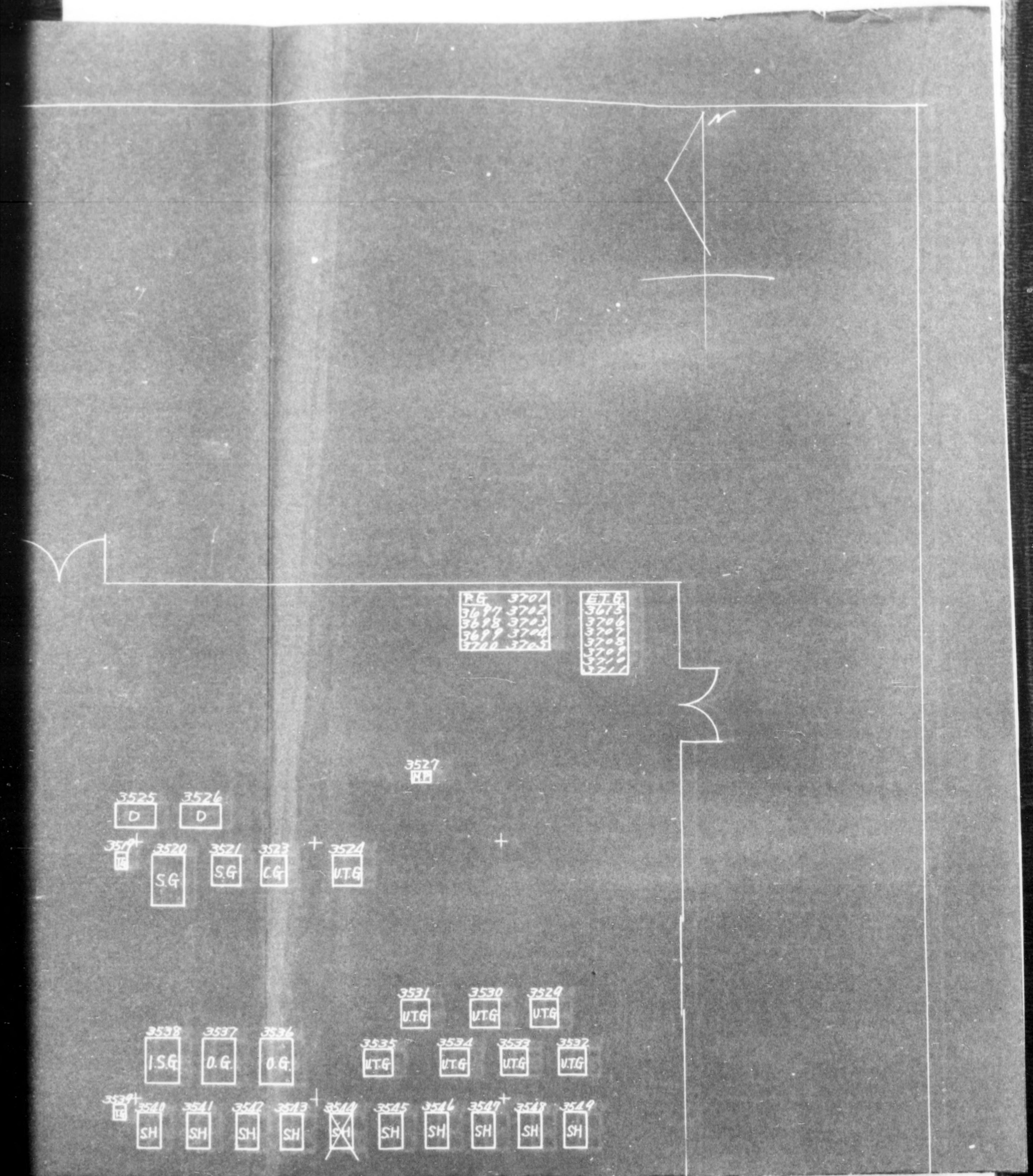

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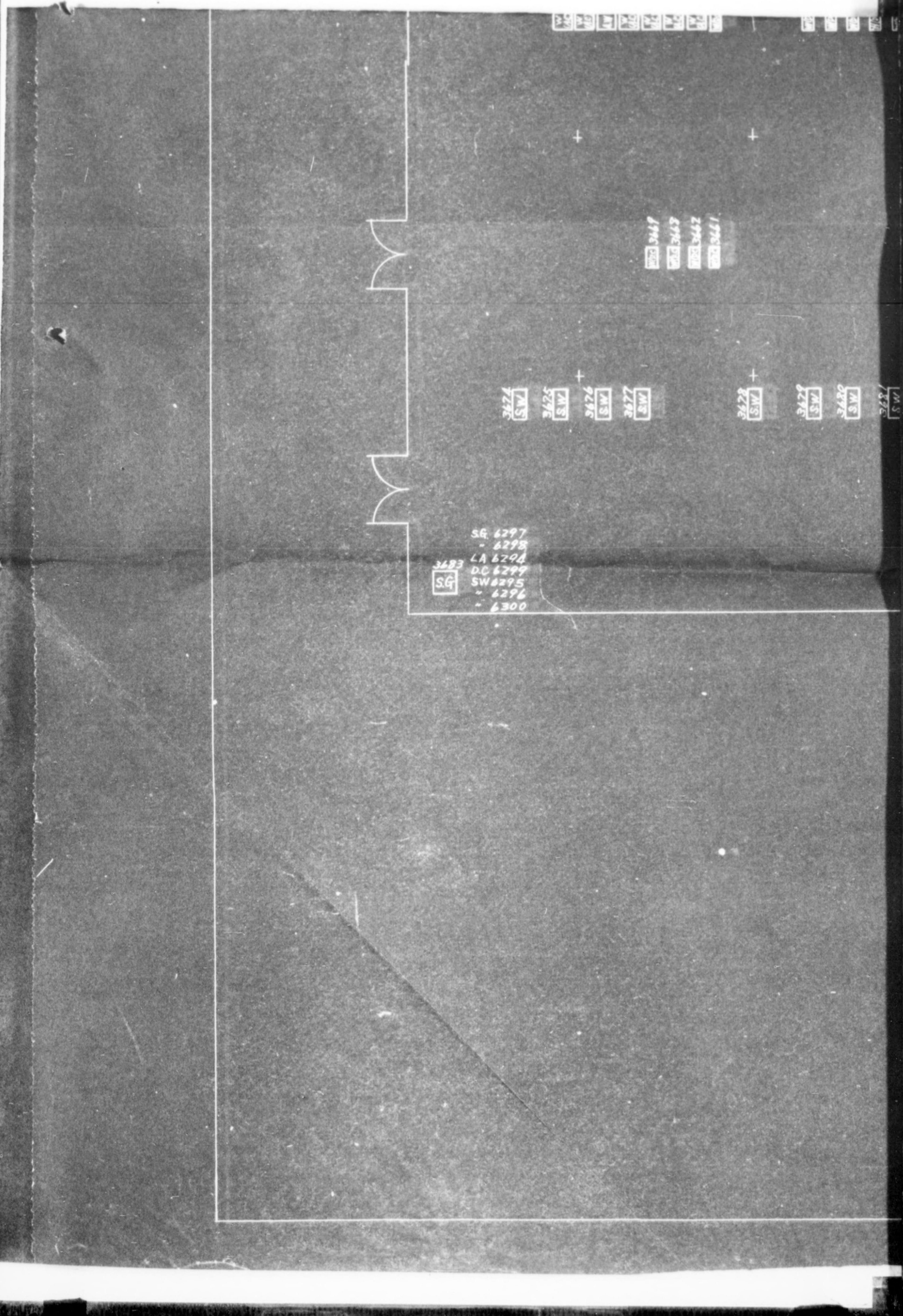
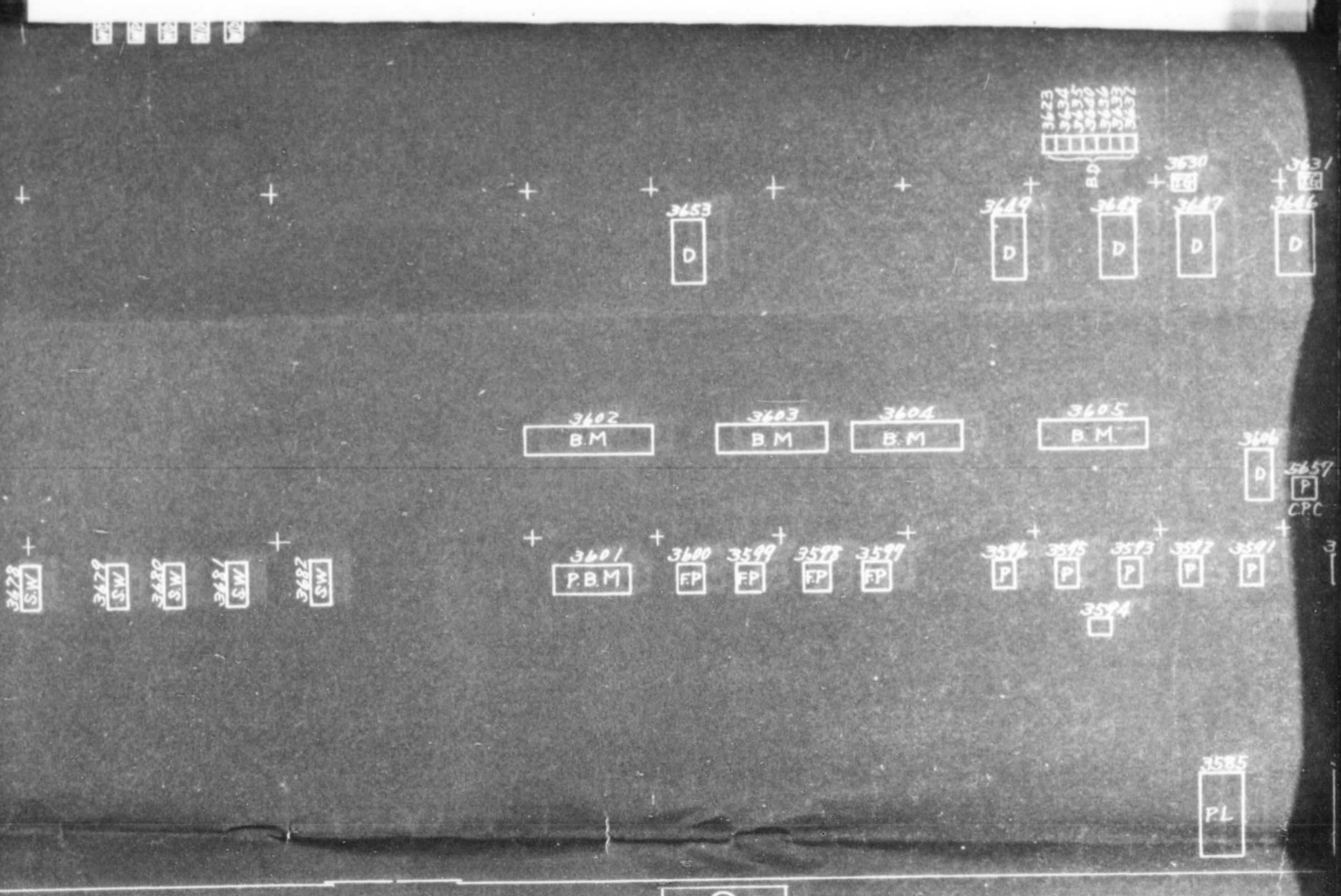


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

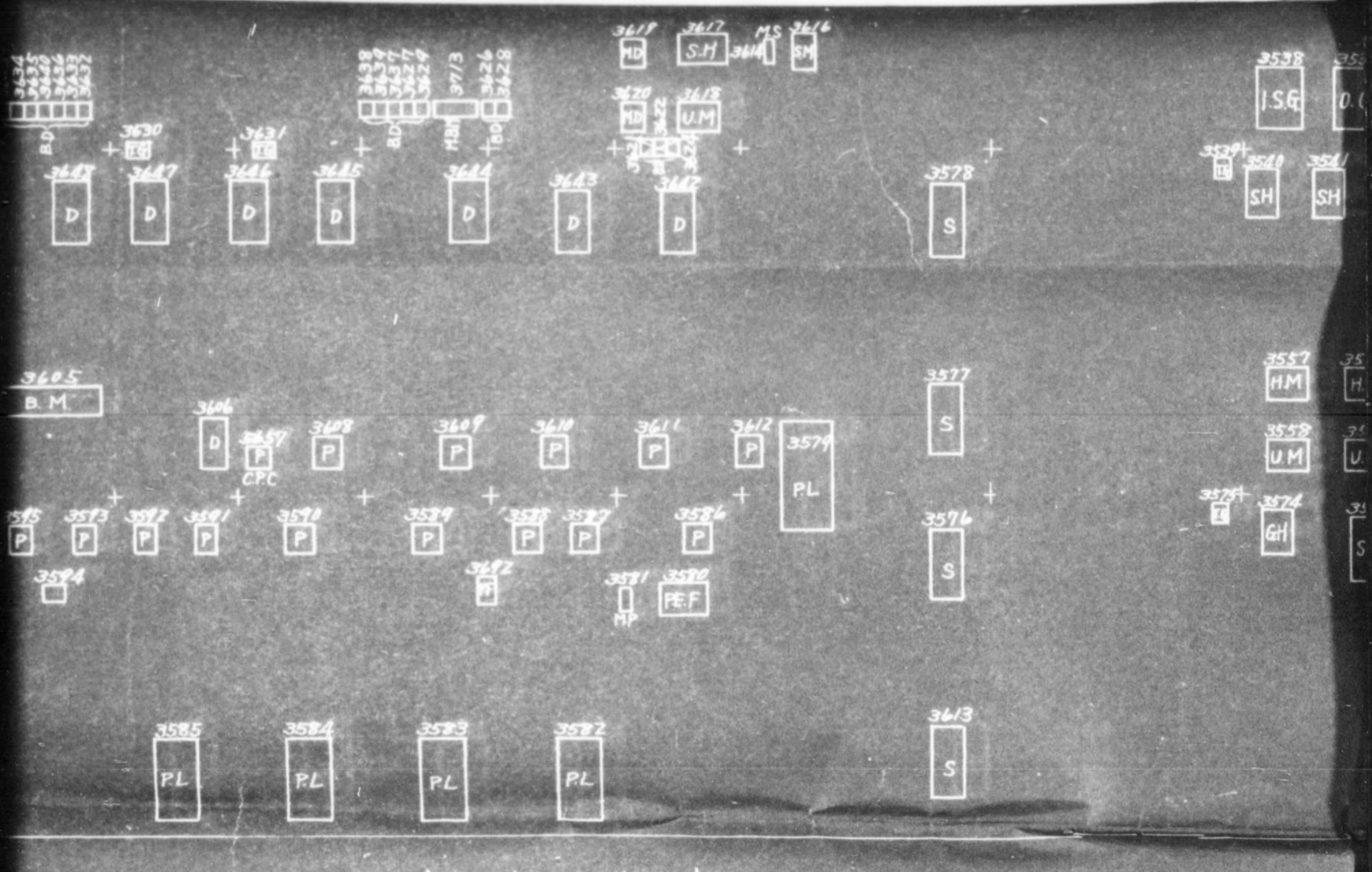


G.W 6285

G.W 6286

機械名稱	符號
旋盤	L
〃	L
〃 (Tool)	Lc
〃 (NC)	Lc
〃	L
〃 (NC)	Lc
平切旋盤	AL
二番取旋盤	RL
精密ネジ切旋盤	TL
ホーミング盤	D
平面ホーミング盤	BD
三軸ホーミング盤	MD
ラヂアルホーミング盤	RD
バフト研磨盤	TG
平面研磨盤	SG
センレスグラインダー	CG
精密バフト研磨盤	UTG
内面研磨盤	PG
内面取付研磨盤	ETG

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



機械一覧表

名稱	符號	台數	機械名稱	符號	台數	機械名稱	符號	台數
盤 6呎	L	7	外面研磨盤	O.G	2	電気熔接機(交流)	W(A.C)	6
8呎	L	9	内外面研磨盤	I.S.G	1	原子水素熔接機	A.W	1
〃 (ベルト)	Lc	3	竪削盤	S.L	2	スポット熔接機	S.W	9
10呎 (ベルト)	Lc	3	板削盤	S.H	10	減速機(電動機付)	G.R	1
12呎	L	1	平削盤	P.L	5	移動電気炉	P.E.F	1
〃 (ベルト)	Lc	1	刃鉄弓鋸盤	S.M	2	移動火床	P.F	1
旋盤	A.L	1	横フライス盤	H.M	6	配電盤	S.G	5
旋盤	R.L	1	万能フライス盤	U.M	11	アセチレンガス発生器	G.W	2
デ切旋盤	T.L	3	竪フライス盤	V.M	4	避雷針	L.A	2
ル盤	D	16	歯切盤	G.H	1	切断開閉器	D.S	4
ボール盤	B.D	14	プレス	P	16	ケーブル	L.C.C.	1
ボール盤	M.D	2	手動プレス	M.P	3	スイッチ	S.W	3
ボール盤	R.D.	1	液抹プレス	F.P	4	滑動軸	L.S	1
研磨盤	T.G	9	剪断機	S	4			
研磨盤	S.G	2	手動剪断機	M.S	1			
フラインター	C.G	1	鉄板折曲機	P.B.M	4			
ト研磨盤	U.T.G	8	歪取ロール	B.M	4			
研磨盤	P.G	9	手動歪取ロール	M.B.M	3	總計	225	
付研磨盤	E.T.G	7	電気熔接機(直流)	W(D.C)	10			

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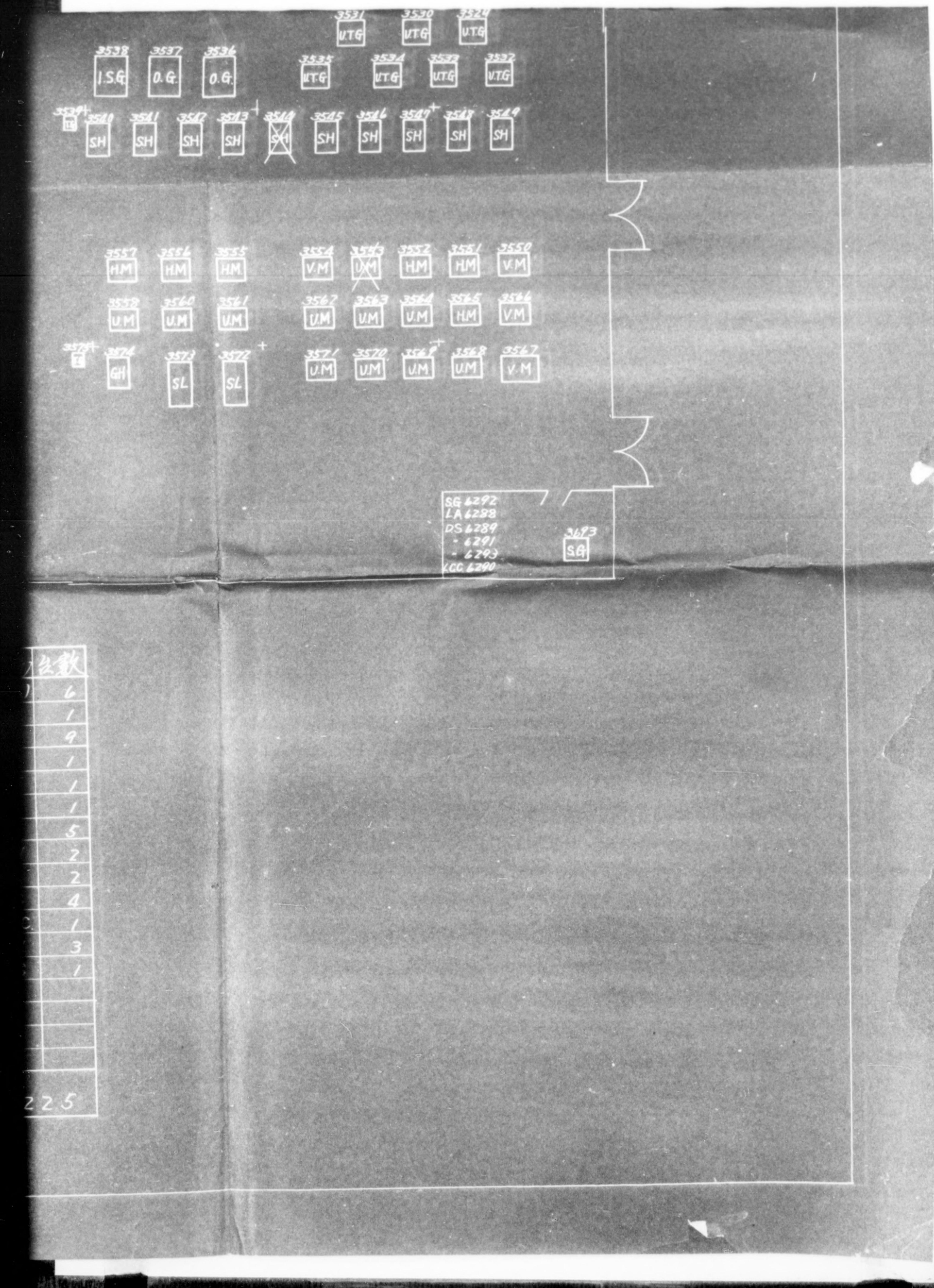
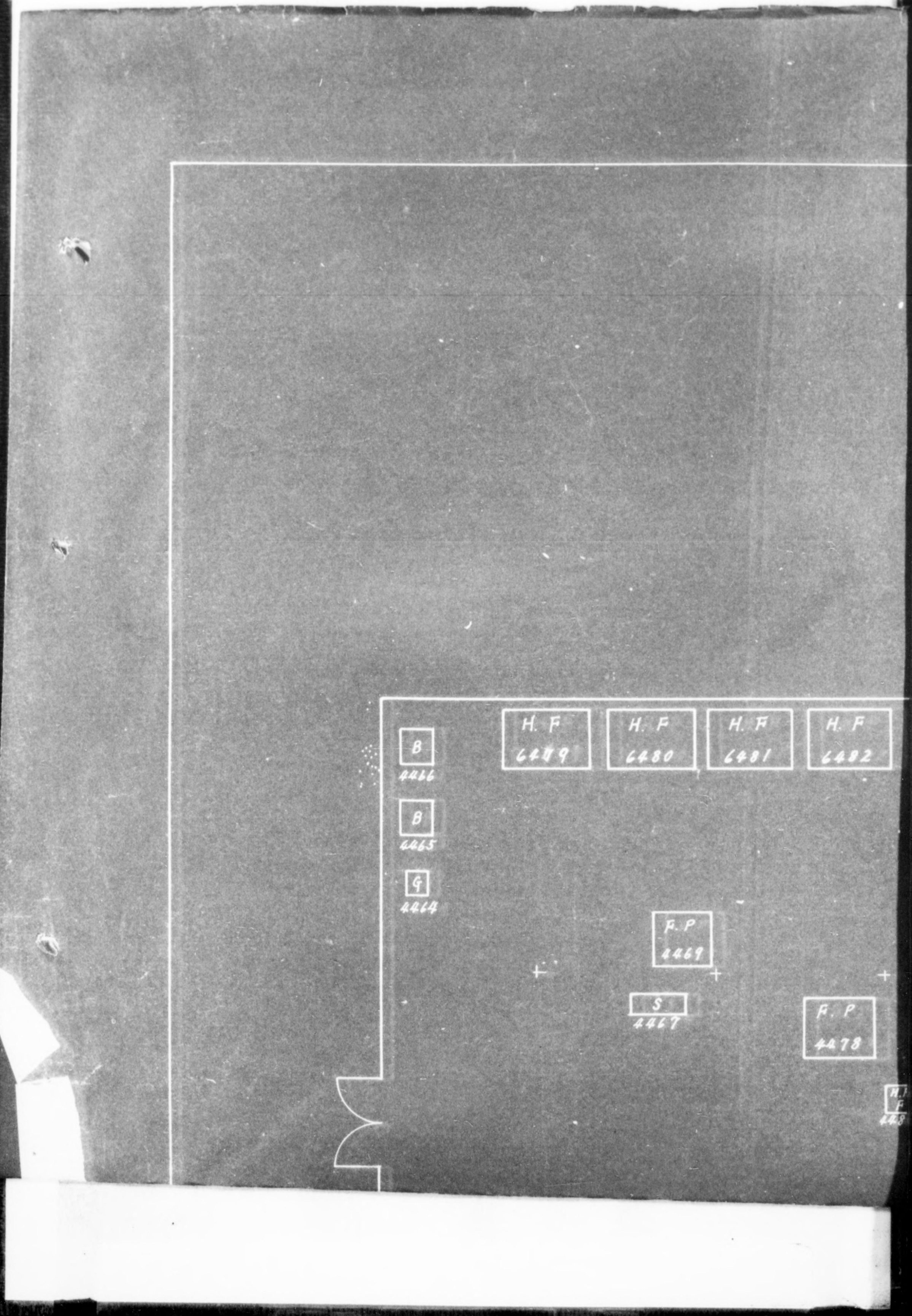
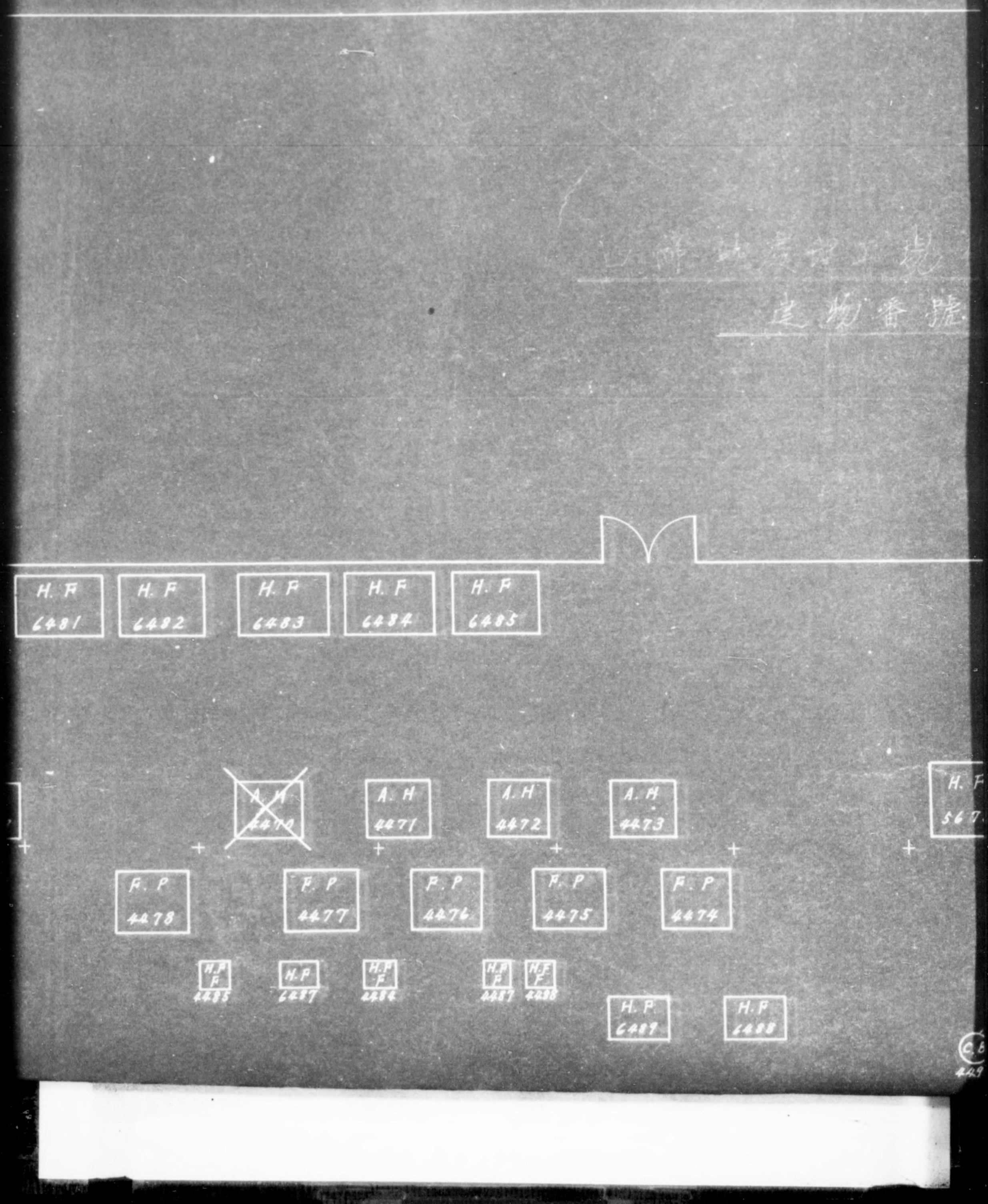


名	數
	6
	1
	9
	1
	1
	1
	5
	2
	2
	4
	1
	3
	1
2	25

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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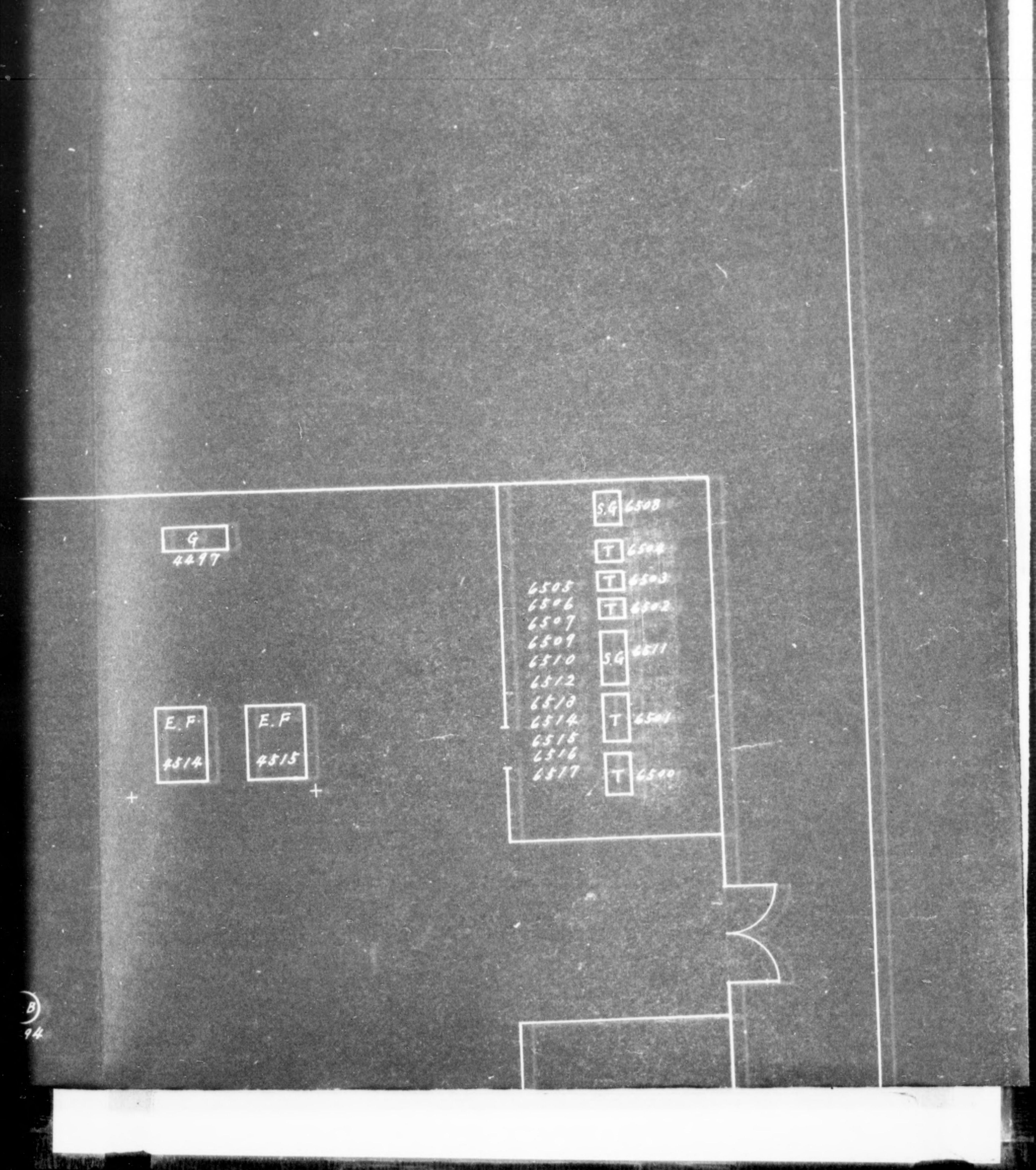
H.F 5673	H.F 5672	H.F 5671	H.F 5670	H.F 5669	H.F 5668	H.F 5667	H.F 5666

C.B 4493

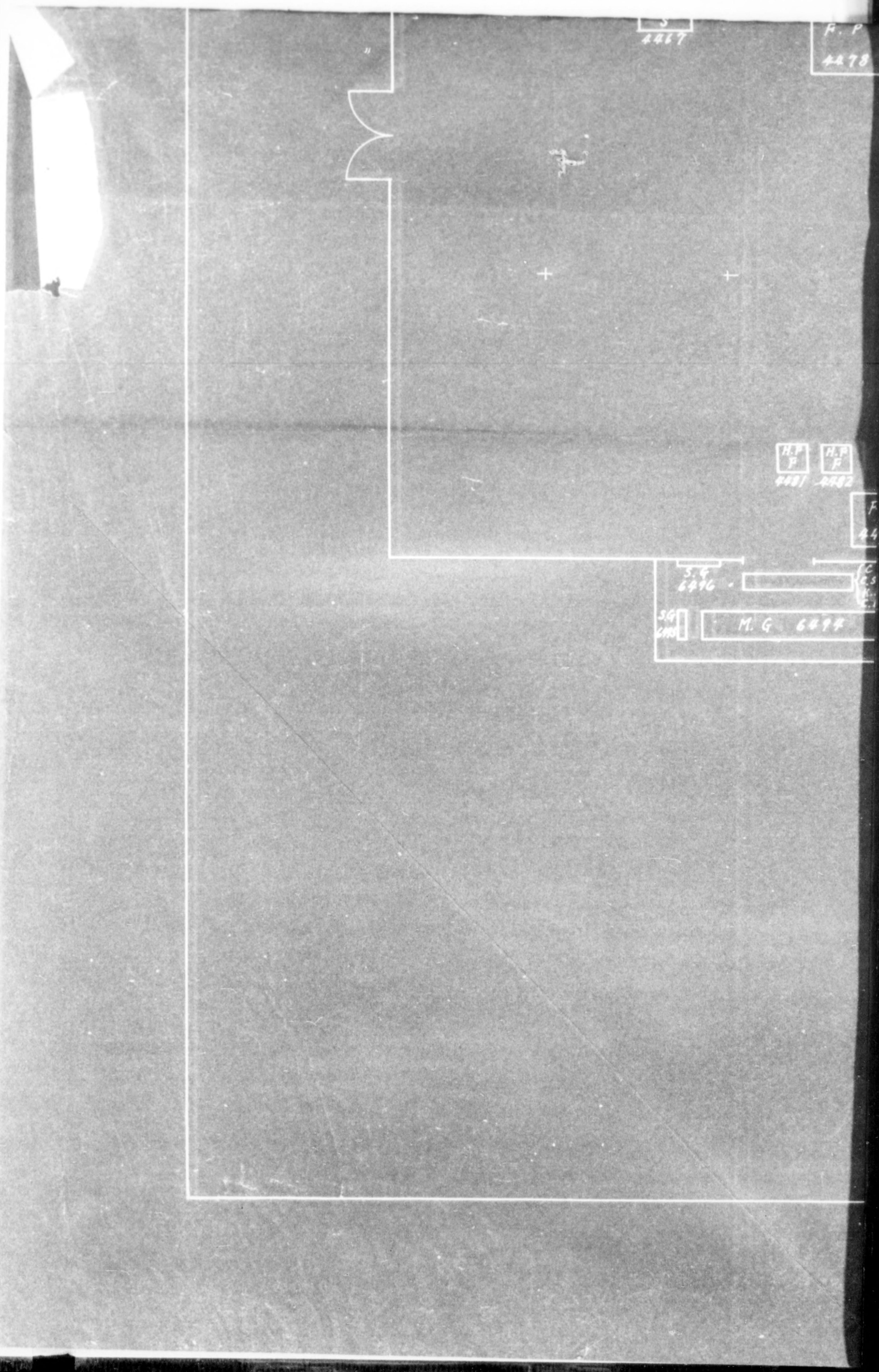
C.B 4494

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

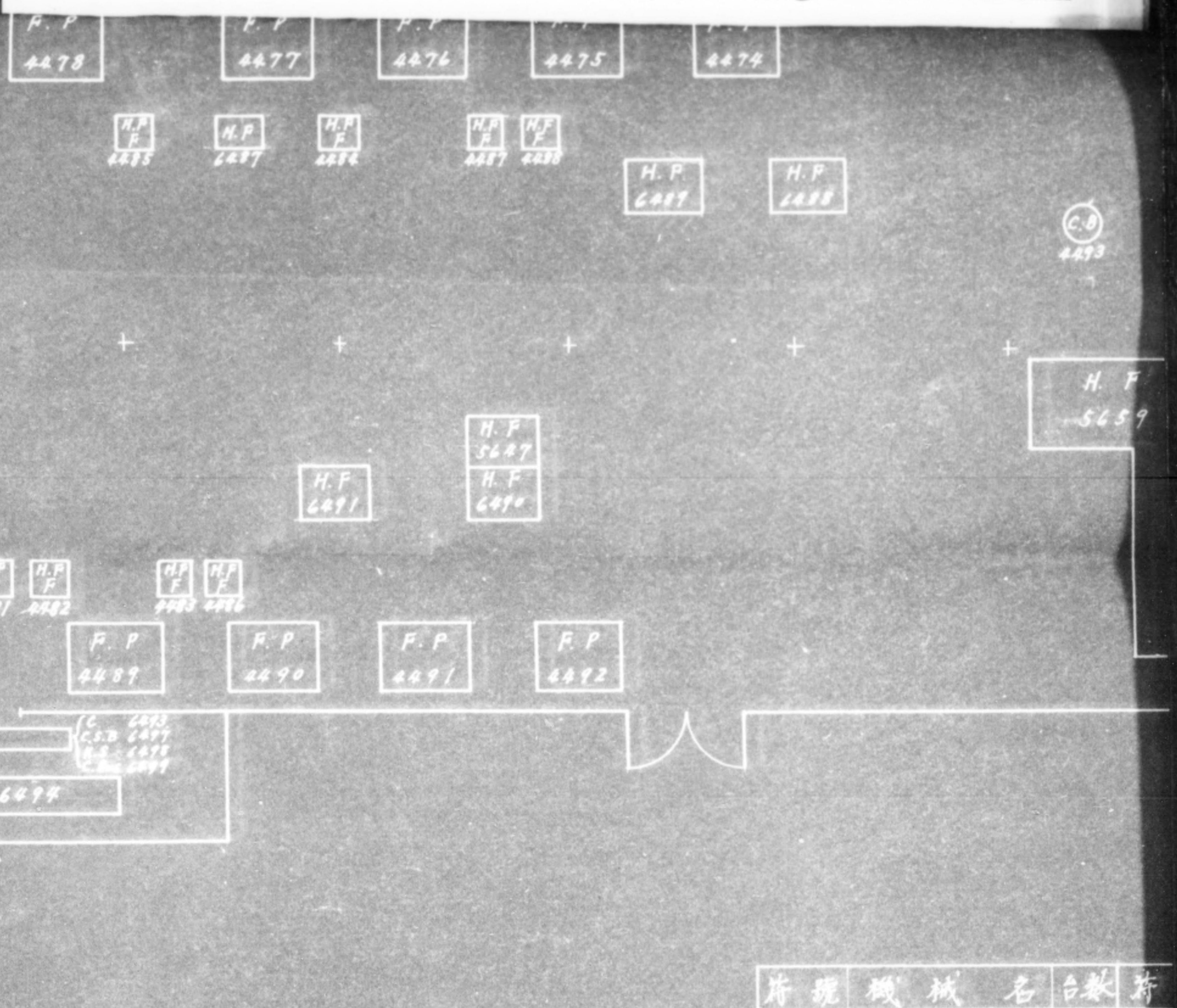


B
94

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

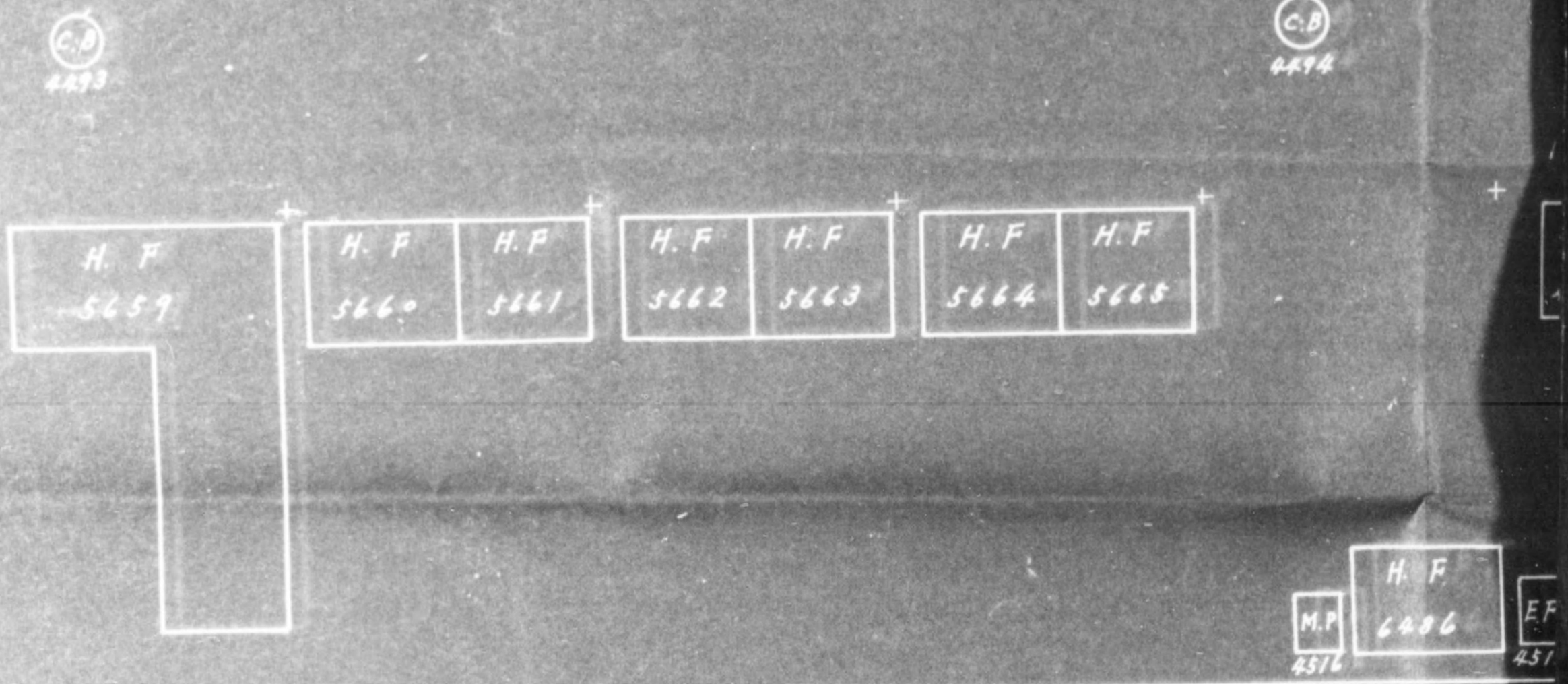


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



符號	機械名	台數	特
H. F	加熱炉	29	C
H.F.F	高周波加熱炉	8	C.S.
E. P	電気炉	8	K
A. H	空気鎚	3	C.B
F. P	摩擦プレス	10	
B	送風機	2	
G	研磨盤	2	
S	鋸盤	1	
C. B	チエンブロック	2	
M. P	手動プレス	1	
P	ポンプ	3	
S. G	配電盤	6	
T	変圧器	5	
M. G	電動発電機	1	

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



械名	台数	符号	機械名	台数
炉	29	C	コンデンサー	1
加熱炉	8	C.S.B	コンデンサーサポート.ベース	1
炉	8	K. S	ナイフ.スキッチ	1
鍵	3	C. Bus	コッパー ブス	1
プレス	10			
機	2			
盤	2			
盤	1			
ロック	2			
レス	1			
プ	3			
盤	6			
器	5			
変電機	1			

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C.B
4494

E. F
4512

E. F
4513

H. F
6486

M.P
4516

E.F
4511

E.F
4510

E.F
4509

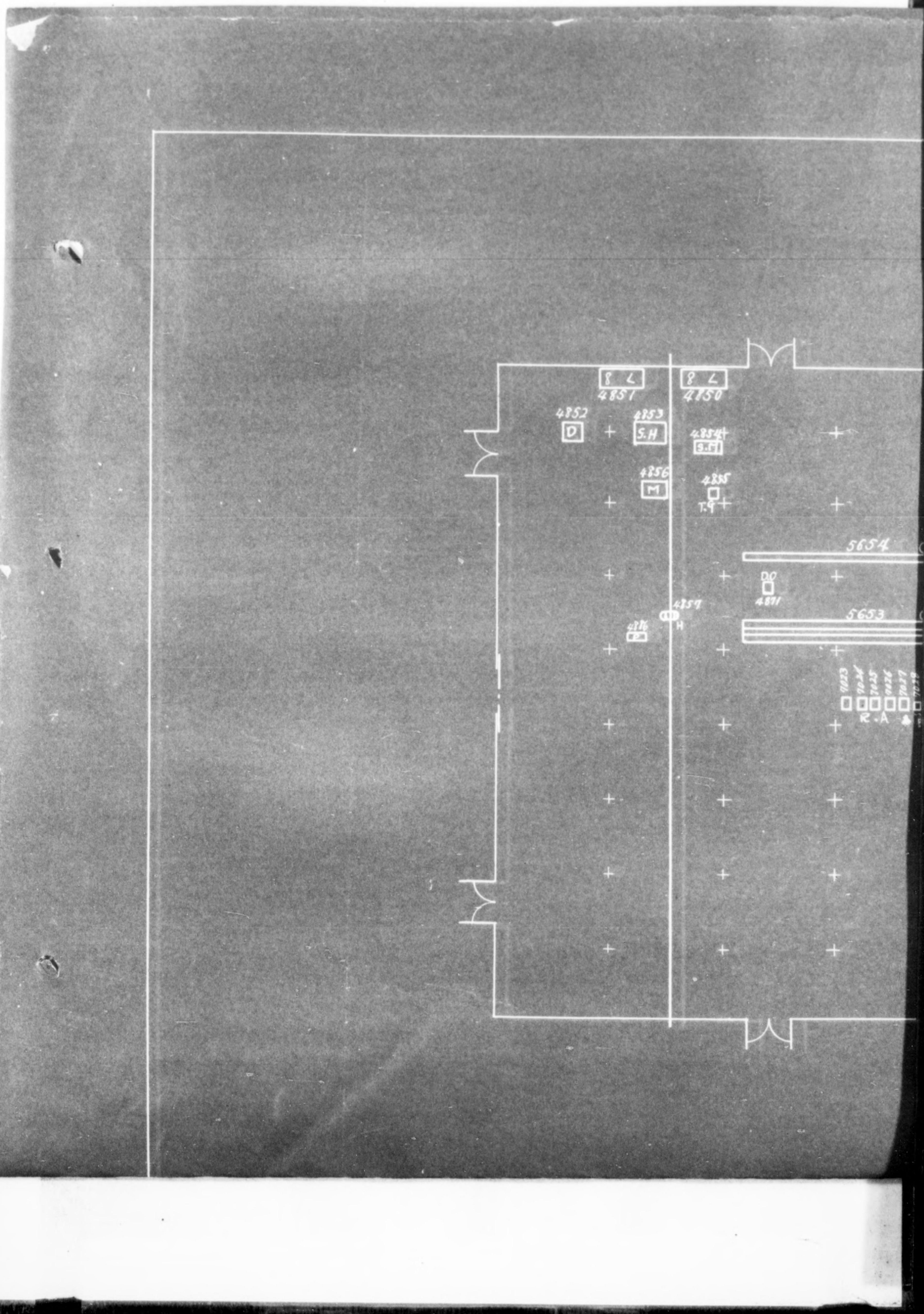
E.F
6492

P
4507

P
4506

P
4505

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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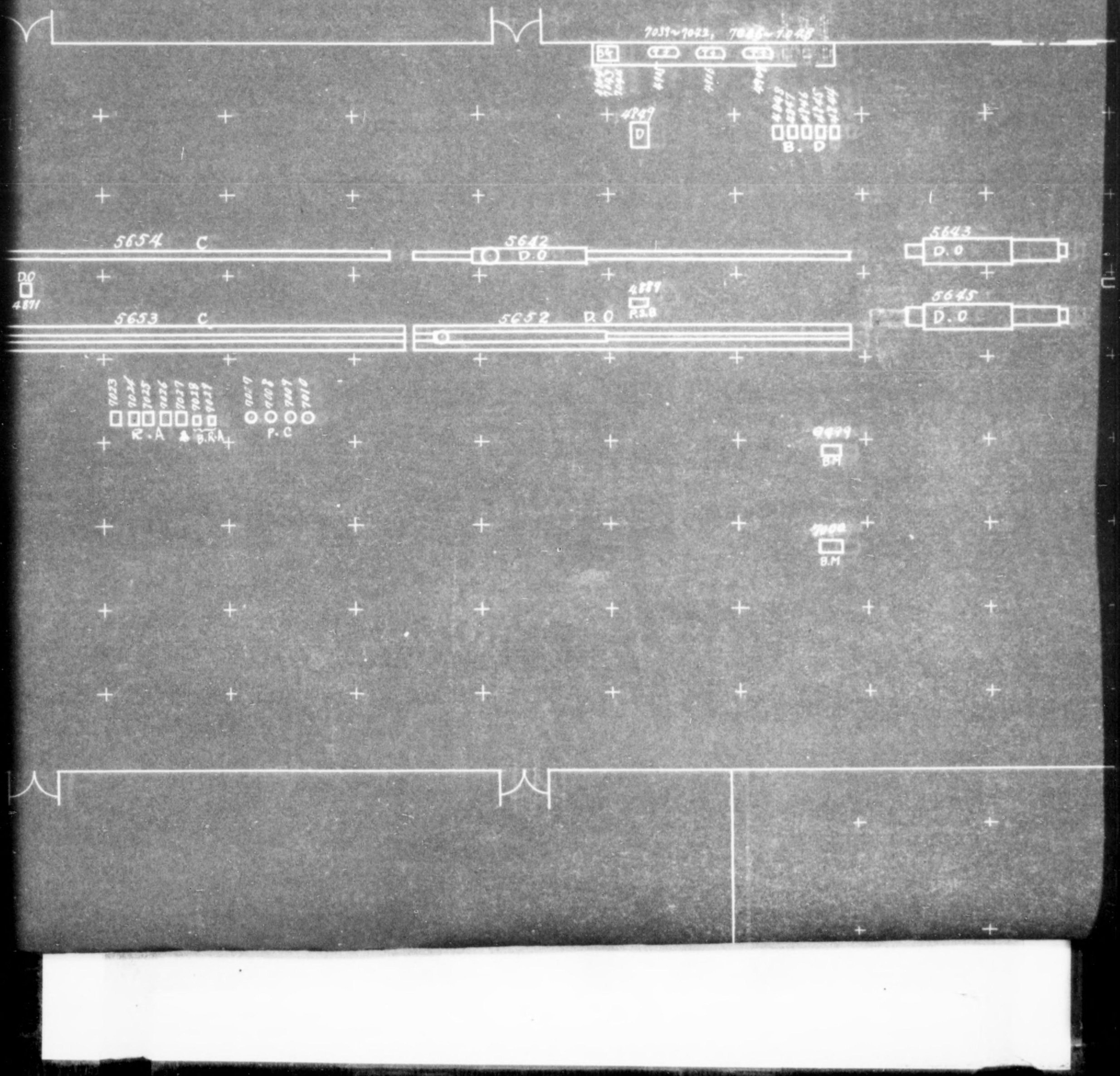
塗工場機械配

建物番号 12.



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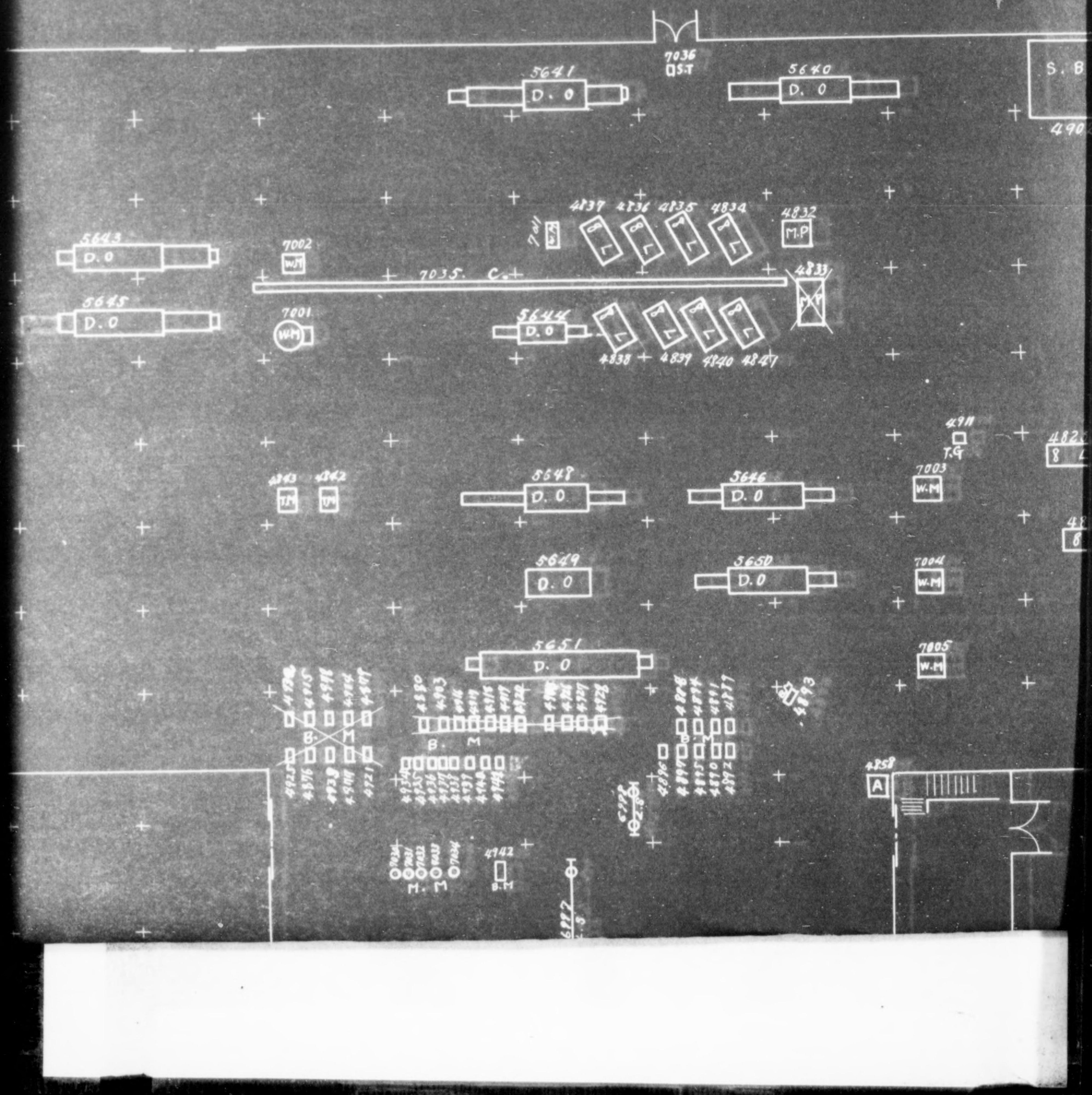
械配置図

5. 12.



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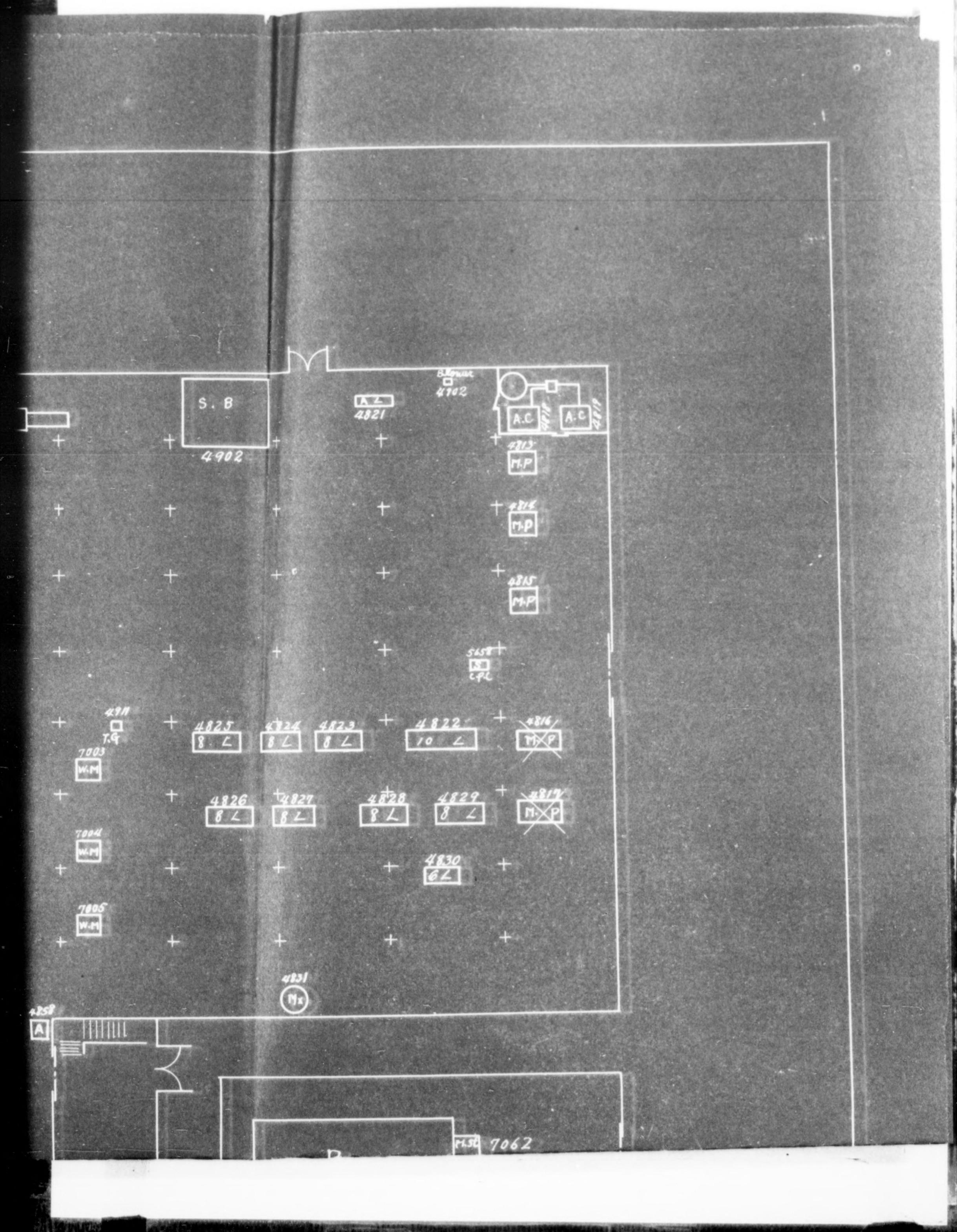

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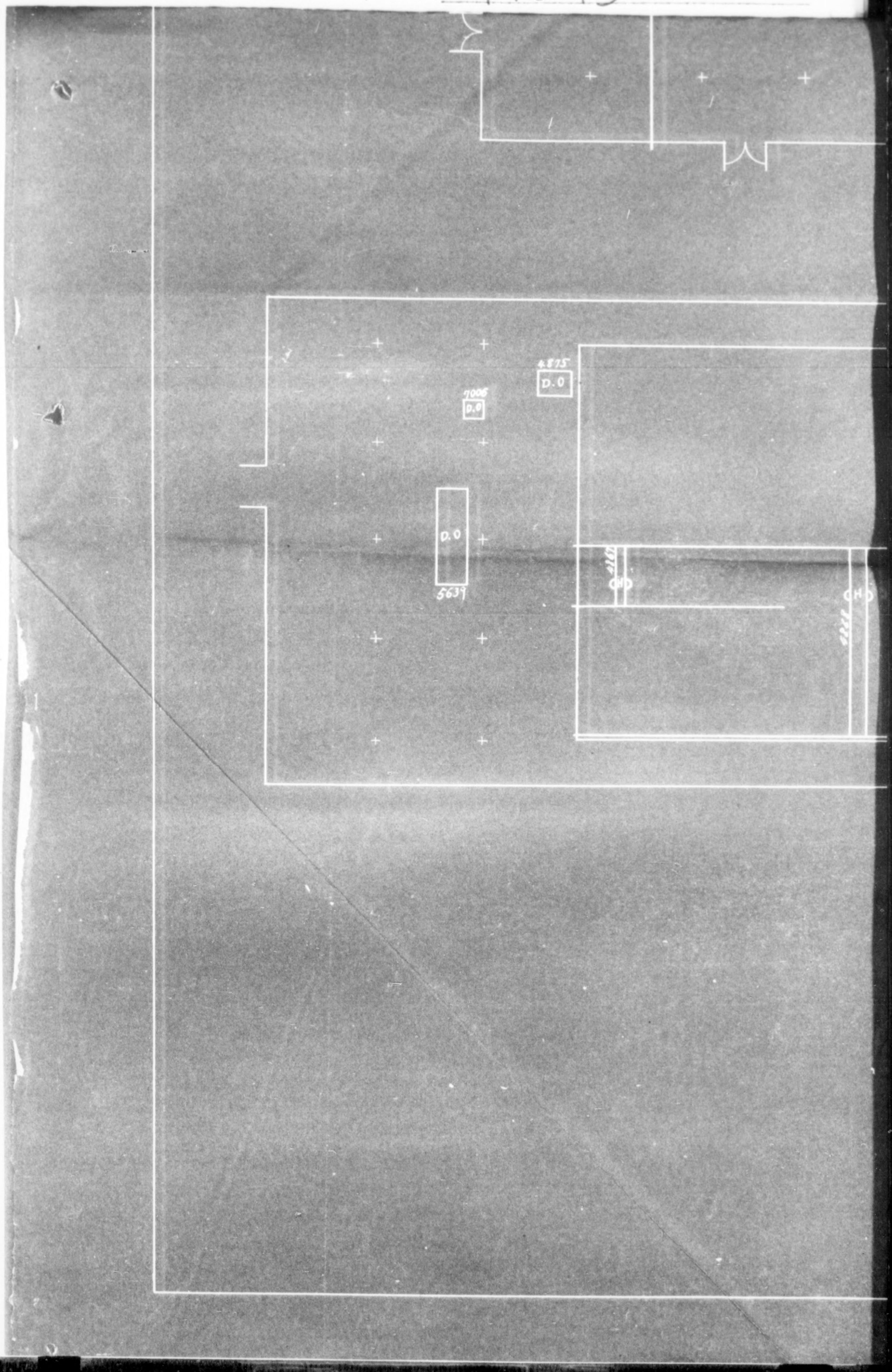
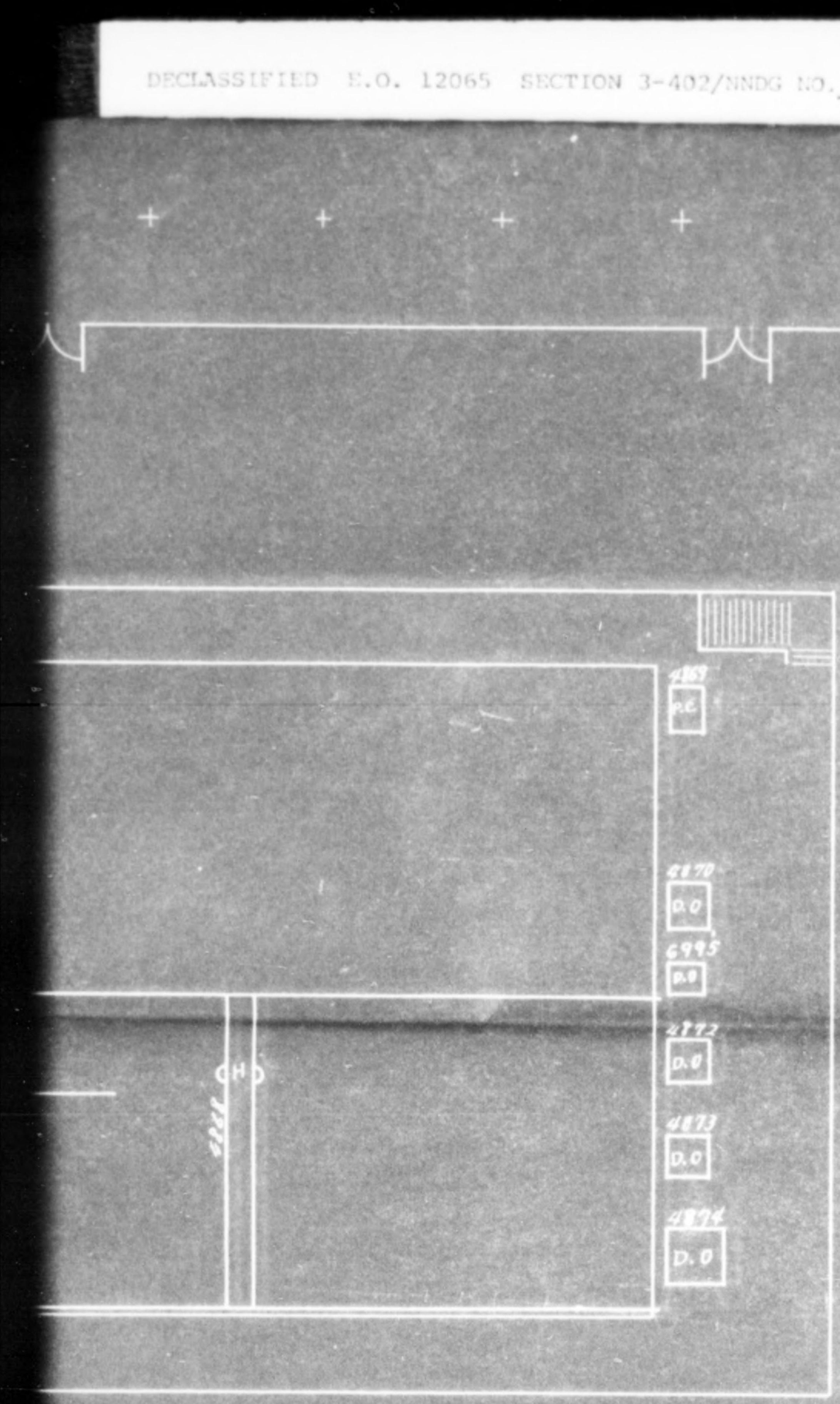


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



符号	機械名	台数	符号	備
L	10吋旋盤	1	M.P	圧
L	8吋旋盤	17	A.C	電
L	6吋旋盤	11	M	フ
L	特殊旋盤	1	T.M	ネ
B.M	バフ盤	21	H	電
D.O	乾燥炉	21	C	コ
T	水槽	12	T.G	バ
D	ボール盤	2	S.H	型
B.D	卓上ボール盤	5	A	荷
R.A	廻転機	5	M	電
B.R.A	卓上廻転機	2	S.P	定
W.M	洗滌器	6	S.M	引
S.B	砂吹機	5	Mx	摺
P	渦巻ポンプ	4	P.S.B	台
P.C	タンク加圧器	5	S.T	鉄
M.M	肉厚測定機	5	H.P	手

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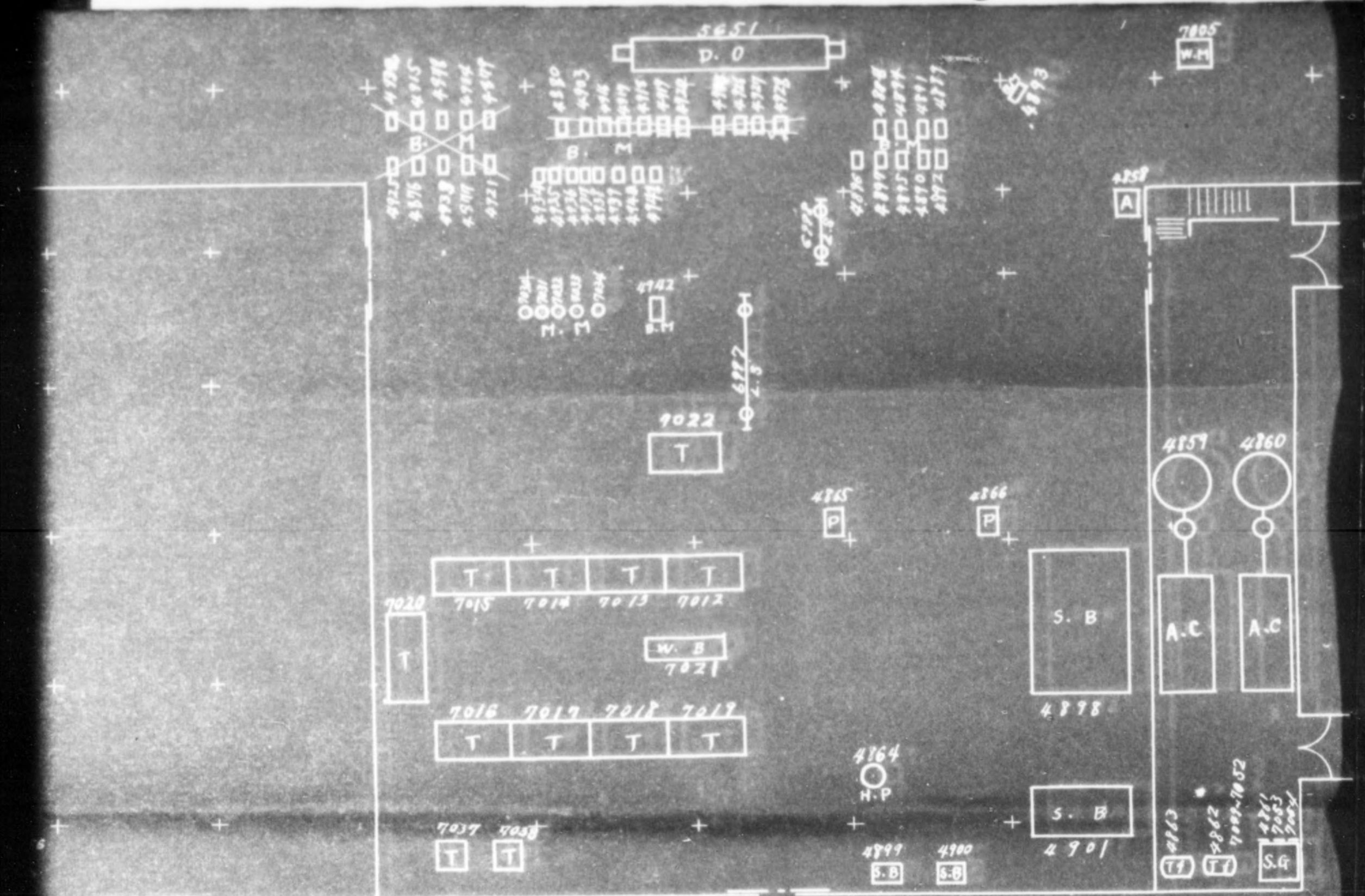


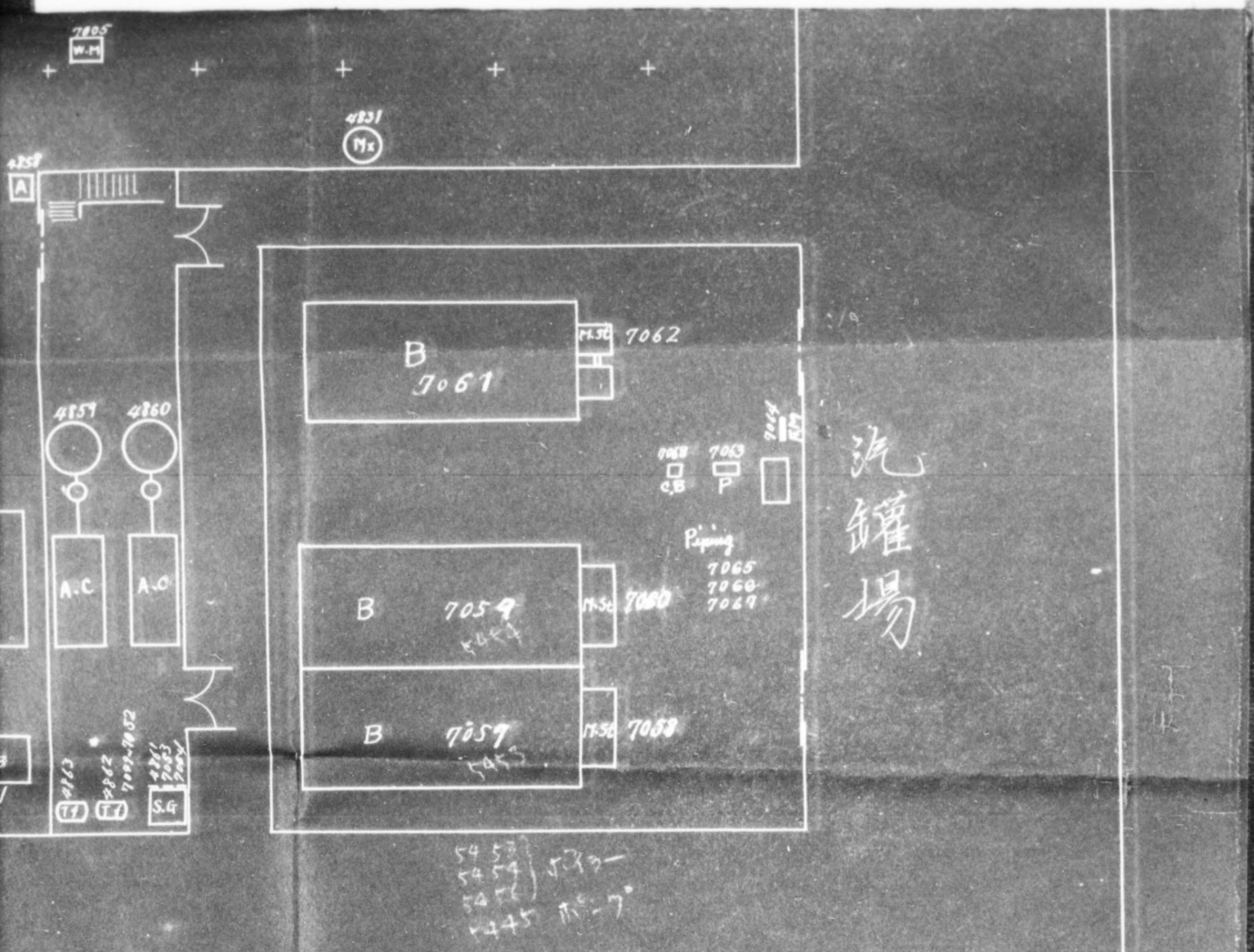
機械一覧表

機械名	台数	符号	機械名	台数	符号	機械名	台数
盤	1	M.P	圧鋲機	4	L.S	ラインシャフト	2
盤	17	A.C	電気圧縮機	4	W.B	洗滌用鋼罐	1
盤	11	M	フライス盤	1	T.f	変圧機	5
盤	11	T.M	ネダ切フライス盤	2	S.G	配電盤	6
盤	211	H	電気ホヰスト	3	D.S	切断用用器	8
爐	211	C	コンベヤー	3	L.C.C	ケーブル	2
滑	12	T.G	バイト研ぎ盤	2	C.O.S	スヰッチ	2
盤	2	S.H	型削盤	1	B	汽罐	3
ール盤	5	A	荷葉物昇降機	1	M.St	燃焼機	3
機	5	M	電動機(6996)	1	F.M	ホローメーター	1
転機	2	S.P	定盤	2	C.B	チェンブロック	1
器	6	S.M	引鉄弓鋸盤	1	D.P.P	ダブレックスピストンポンプ	1
機	5	Mx	攪拌機	1	P.P	鉄製蒸汽パイプ	3
ンプ	4	P.S.B	台秤	1	S.M	剪断機(C.P.C)	1
圧器	5	S.T	鉄製台車	1			
機	5	H.P	手動プレス	1			

6996 電

ハ油倉庫

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



6996 電動機, 4885 モーターポンプ

ハ 油倉庫=在り