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## NAVAL POSTGRADUATE SCHOOL MONTEREY, CALIFORNIA



### THESIS

#### THE EFFECTS OF LOW-PROFILE VORTEX GENERATORS ON FLOW IN A TRANSONIC FAN-BLADE CASCADE

by

Peter M. Gamerdinger

March, 1995

Thesis Advisor:

Raymond P. Shreeve

Thesis G1433

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#### REPORT DOCUMENTATION PAGE

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L.	AGENCY USE ONLY (Leave blank) 2. REPORT DATE 3. REPORT TYPE AND DATES COVERED March 1995 Master's Thesis							
4.	TITLE AND SUBTITLE THE EFFECTS OF LOW-PROF TRANSONIC FAN-BLADE CA	E AND SUBTITLE 5. FUNDING NUMBERS 5. FUNDING NUMBER						
6.	AUTHOR(S) Peter M. Gamerdinger							
7.	PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) 8. PEEPORMING Naval Postgraduate School ORGANIZATION Monttery CA 39343-5000 REPORT NUMBER							
9.	SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) 10. SPONSORING/MONITORING AGENCY REPORT NUMBER							
11.	SUPPLEMENTARY NOTES The views expressed in this thesis are those of the author and do not reflect the official policy or position of the Department of Defense or the U.S. Government.							
12a.	a. DISTRIBUTION/AVAILABILITY STATEMENT 12b. DISTRIBUTION CODE Approved for public release; distribution is unlimited.							
13.	13. ABSTRACT (maximum 200 work): Two dimensional fully-nixed-out flow conditions were measured downarizem of a two-passage transmostic flaw-bide exceeds which had low york(if vortex generation devices) for the suction sarking losses. The simulation was conducted using a blow-down wind turnel at a Mach number of 1.4. The objective was to assess the effects of vortex generating devices on the suction surface shock-hourdary layer interaction and the resulting losses. Measurements are reported from tests made with older aluminant blading, with and without VGs, and with a nonimally similar network of the blading. With and without VGs, and with a nonimally similar year (started to be most significant. While shock structures appeared to be similar with VGs attached, ge injection showed that the block-induced boundary layer sequention was gening suppressed and the downateram flow was much steaker. With VGs, the flow turning was improved by 054 degrees, but the flow isos coefficient increased by aloud 8%. As a extension of the study is needed to flay aloud 8%. As a extension of the study is needed to flay aloud 8%.							
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17.	SECURITY CLASSIFICA- TION OF REPORT Unclassified	SECURITY CLASSIFI- CATION OF THIS PAGE Unclassified	19. SECURITY CLA TION OF ABST Unclassified	ASSIFICA- 20. RACT	20. LIMITATION OF ABSTRACT UL			

NSN 7540-01-280-5500

Standard Form 298 (Rev. 2-89) Prescribed by ANSI Std. 239-18 298-102

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#### THE EFFECTS OF LOW-PROFILE VORTEX GENERATORS ON FLOW IN A TRANSONIC FAN-BLADE CASCADE

Peter M. Gamerdinger Lieutenant, United States Navy B.S., United States Naval Academy, 1983

Submitted in partial fulfillment of the requirements for the degree of

#### MASTER OF SCIENCE IN AERONAUTICAL ENGINEERING

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#### ABSTRACT

Two dimensional fully-nixed-out flow conditions were measured downstream of a twopassage transonic fan-blade cascade which had low-profile vortex generators (VGs) attached to the suction surfaces of the blades. The simulation was conducted using a blow-down wind tunnel at a Mach number of 1.4. The objective was to assess the effects of vortex generating devices on the suction surface shock-boundary layer interaction and the resulting losses. Measurements are reported from tests made with older aluminum blading, with and without VGs, and with a nominally similar new set of steel blading, with and without VGs. Differences between the old and new blading were found to be the most significant. While shock structures appeared to be similar with VGs attached, dye injection showed that the shock-induced boundary layer separation was greatly suppressed and the downstream flow was much steadier. With VGs, the flow turning was improved by 0.94 degrees, but the flow loss coefficient increased by about 8 %. An extension of the study is needed to fully assess the potential of using low-profile VGs in military fan engines.



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#### LIST OF SYMBOLS

P1	Inlet Static Pressure
P2	Outlet Static Pressure
PREF	Plenum Stagnation Pressure (Reference Pressure)
С	Chord Length
P <sub>p</sub> 1	Probe Center Port Pressure
P <sub>P</sub> 2	Probe Left Port Pressure
P <sub>P</sub> 3	Probe Right Port Pressure
PATM	Atmospheric Pressure
P <sub>STAT</sub>	Calculated static pressure at Probe
Tt	Average Plenum Stagnation Temperature
X <sub>3</sub>	Fully-Mixed-Out Dimensionless Velocity
β <sub>3</sub>	Fully-Mixed-Out Flow Angle
ದ <sub>mixed</sub>	Fully-Mixed-Out Flow Loss Coefficient

#### ACKNOWLEDGMENTS

I would like to take this opportunity and express my appreciation to those who contributed to the successful completion of this experimental study. I thank Professor Raymond Shreeve for his guidance and the abundance of knowledge he imparted on me, Rick Still for his invaluable assistance and technical expertise, and my wife, Marie, for her patience and support during this seemingly never-ending quest.

#### I. INTRODUCTION

Increasing supersonic relative intet Mach numbers are required to meet the demand for higher levels of thrust, while limiting physical size, in turbo fan engines for transonic and supersonic aircraft. The higher Mach numbers lead to stronger shocks which interact with the turbulent boundary layer and adversely affect the total pressure ratio and flow turning angle of the compressor blade row. In a transonic stage, a shock forms in the rotor passage near the blade leading edge and impinges on the suction side boundary layer of the adjacent blade. The resulting flow field is depicted in Figure 1, which displays how the original normal shock branches into two oblique shocks (referred to as the lambda foot) near the blade suction surface. This is due to a region of reversed flow within the shock-boundary layer interaction. If the size of this interaction is large, the reattached boundary layer downstream will be thick. As a result, the design flow turning angles will not be achieved and the flow losses may increase.



Figure 1. Shock Boundary Layer Interaction (from References 1 and 2)

The process of separation is described, classically, as follows: Viscous shear stresses

remove momentum from the lower region of the boundary layer, and when the lowmomentum air flow is subject to an adverse pressure gradient, it is unable to flow against the pressure rise. If the downstream motion near the surface is brought to rest, a back flow is required which creates a region of recirculation and causes the oncoming boundary layer to separate.

In the attached boundary layer, turbulent eddies constantly mix the momentum-rich outer boundary layer fluid with the momentum-poor inner boundary layer fluid. This momentum transport can be augmented using vortex generators (VGs). Such devices shed organized trailing vortices into the boundary layer which act to transfer fluid from the outer to the inner regions, energizing the low momentum fluid near the surface and reducing the likelihood of separation. This mechanism of separation and the beneficial effects of VGs, apply no matter what is the source of adverse pressure gradient. In the present study, the adverse gradient was due to the fan passage shock wave. The particular VGs which were of interest were "low-profile' VGs. Low-profile VGs, described by McCormick [Ref. 3] and United Technologies Research Center (UTRC) [Refs. 1 and 2], produce less parasitic drag than conventional VGs. The VGs used in the present study were one of the designs investigated by UTRC.

Previous experiments [Refs. 1, 2 and 3] examined the effects of low-profile VGs on the shock-boundary layer interaction in a round tube and determined that the shock-induced separation was significantly suppressed and the boundary layer characteristics downstream of the shock were improved. The goal of the present study was to examine the control of the shock-boundary layer interaction in a model simulation of a transonic fan-blade passage flow and determine whether the effects of the VGs were confirmed. The wind tunnel was designed by Demo [Ref. 4] and the original test section geometry was first operated by Hegland [Ref. 5]. The work performed by Collins [Ref. 6] resulted in an operational wind tunnel and cascade test section and the first successful static pressure measurements were made by Golden [Ref. 7]. A traversing, single-port pneumatic probe mechanism was constructed by Myer [Ref. 8] to measure the impact pressure downstream of the fan-blade passages, and Tapp [Ref. 9] demonstrated that periodic conditions could be achieved in the passages by using a wall bleed system. A three-port pneumatic probe was designed by Austin [Ref. 10] and attached to the existing traversing system to calculate fully-mixed-out conditions in the cascade wake to determine total pressure loss and flow turning angle.

For the current experiments, the original aluminum wind tunnel test section blading was used to repeat and verify the results obtained by Austin [Ref. 10]. Once successful repeatability was accomplished, 6-5-1 low-profile, triangular plow VGs, depicted in Figure 2, were attached to the suction surface of the middle and lower blades to quantify their effect on the total pressure losses and flow turning angle, and to determine the potential benefit of their future use. Concurrent with the wind tunnel testing, a set of nickel-plated, steel blades was manufactured. When the measurements using the VGs were complete, the new blades were installed, and tests to establish the degree of repeatability in the reference configuration, and with VGs attached, were conducted.



Figure 2. Low-Profile Vortex Generator (from Reference 10)

The results showed that the VGs greatly suppressed the shock-induced boundary layer separation, and the downstream flow was much steadier. It was also determined that the difference in performance of the old and new blading was significant; the older cascade blades caused decreased flow turning and increased flow losses.

In the present report, the wind tunnel, model simulation, data acquisition system and visualization systems are described in Chapter II. Chapter III describes the experimental program and Chapter IV summarizes the results. A discussion of the results, and the conclusions and recommendations based on the results, are given in Chapter V.

#### II. EXPERIMENTAL SIMULATION

#### A. TRANSONIC CASCADE MODEL DESCRIPTION

The transonic cascade wind tunnel was a two-dimensional simulation of the relative flow through a Navy developmental transonic fan at a Mach number of 1.4. The wind tunnel used was a blow-down device located at the Turbopropulsion Laboratory at the Naval Postgraduate School, A schematic of the facility is shown in Figures 3 and 4. The cascade test section, shown in Figure 5, modelled two fan passages using three fan blades. The center blade was a complete blade, while the upper and lower blades modelled only the lower and upper blade surfaces, respectively. The blades were inclined at an incidence angle of 1.15 degrees to the freestream flow at design conditions, and the entire blade geometry is depicted in Figure 6. The inlet pressure to the wind tunnel was controlled by a pneumatically-operated control valve, and a convergent-divergent nozzle provided the resulting Mach 1.4 flow to the test section inlet. The test section back pressure required to simulate fan pressure ratios and position the shocks in the blade passages, was controlled by a three valve system. The back pressure valve (BPV) and back pressure bleed valve (BPBV) were located downstream of the test section and controlled the back pressure of both passages simultaneously. The porous bleed valve (PBV), located on top of the test section, only controlled the pressure in the upper passage. The locations of the valves are shown in Figure 3, and details of their operation are given in References 7 and 9. A full description of the wind tunnel is given in Reference 6

#### B. TEST SECTION INSTRUMENTATION

#### 1. Static Pressure Taps

Static pressure taps were located on the test section side plates, the aluminum window (replacement blanks), the lower blade, and the wind tunnel side walls. The pressure taps used for calculating the cascade pressure loss coefficient, looking downstream from above the wind tunnel, were located as follows:

Inlet static pressure (P1): Right side plate, upstream of the blading

Exit static pressure (P2): Left side wall, downstream of the blading

Reference pressure (PREF): Left side wall at the plenum

Golden [Ref. 7] and Tapp [Ref. 9] gave full descriptions with diagrams of the pressure taps and their locations.



Figure 3. Transonic Wind Tunnel Facility (from Reference 9)



Figure 4. Transonic Wind Tunnel Schematic (from Reference 8)



Figure 5. Test Section Schematic (from Reference 7)



Figure 6. Cascade Blading Geometry (from Reference 10)

#### 2. Vertical Traverse and Impact Probe

The vertical traversing impact probe system was developed by Myre [Ref. 8] for conducting probe surveys downstream of the cascade passages. The impact probe was attached to a probe holder (Figure 7) mounted on a VELMEX UniSilde Motor Driven Assembly. The UniSilde was controlled by a VELMEX NF90 stepping motor controller. The system was designed to accomodate various probe tips, and the one in current use was designed by Austin [Ref. 10] and shown in Figure 8. The 3-hole probe was designed to measure Mach number, flow angle, and velocities in the shear layer as it traversed through the fan-blade wake. The center port was normal to the tunnel air flow and the two outer ports were cut at 40 degree angles horizontally outward. The probe calibration was completed by Austin [Ref. 10], and it was shown that the probe was only sensitive to Mach number and pitch angle.



Figure 7. Probe Holder Assembly (from Reference 10)



Figure 8. Probe Tip (from Reference 10)

#### C. DATA ACQUISITION AND ANALYSIS SYSTEM

Wendland [Ref. 11] installed and interfaced the components of the data acquisition and analysis system and wrote the first computer programs for it. Since then, each researcher who has used the transonic wind tunnel system has modified the software to suit the needs of their work. The components of the system were the pressure measurement system and the data acquisition and reduction programs. A schematic of the system is shown in Figure 9, and its operation is outlined in the updated ZOC-14 Software User's Guide, given in Appendix A.

#### 1. Pressure Measurement System

The pressure measurement system is described in Reference 11 and consisted of three sub-systems, namely, a "Zero Operate and Calibrate" (ZOC-14) Data Acquisition System (DAS) for recording pressure data, a continuous static pressure-ratio monitoring system, and the traverse system downstream of the cascade passages. An HP 9000 Series 300 desk top computer acted as the master controller for the ZOC-14 DAS, and also provided the means for data storage and processing. An HP 6944A multiprogrammer interfaced with the HP 9000 and controlled various ZOC-14 DAS operations and functions. The wind tunnel pressure taps were connected to three Scanivalve ZOC-14 electronic scanning modules which



Figure 9. Data Acquisition System Schematic (from Reference 9)

converted the pressures to analog voltage output signals, which were sent to the HP 6944A. Two CALSYS 2000 calibration modules (CALMODs) were incorporated to send reference pressures to the ZOC-14s for calibration purposes. Myre's study only required one ZOC-14 and one CALSYS 2000, but because Wendland's design allowed for expansion, Tapp [Ref. 9] was able to add two ZOC-14s and one CALSYS 2000 for his work. The additional CALSYS 2000 was required due to lower transducer pressure ranges for the new ZOC-14s. The system used in the present study contained all the hardware used by Tapp, but only the one original ZOC-14 (ZOC 1) and the new CALSYS 2000 (CALMOD 2) were used to collect pressure data. The pressure-ratio monitoring system used two 100 PSID transducers with signal conditioning, an HP 3455A digital voltmeter [Ref. 12], an HP 3497A data acquisition/control unit [Ref. 13], and the HP 9000. Test section inlet and exit static pressures, P1 and P2, and the pressure ratio, P2/P1, set by the tunnel operator and was used to position the HP 9000 monitor. The pressure ratio was set by the tunnel operator and was used to position the shocks in the cascade passages when the aluminum window blanks were in place and the flow in the test section could not be seen. The readouts were continuous until data acquisition was initiated. To enable a reliable (leak-free) transition between the calibration and operation mode of the 100 PSID transducers, an operation/calibration solenoid valve was installed into the system and is shown in Figures 10 and 11.

The probe traverse system was also programmed through the HP 9000. Details of the system are given by Myre [Ref. 8] and operating procedures are given in References 14 and 15.



Figure 10. P1 and P2 Operation/Calibration Solenoid Valve



Figure 11. P1 and P2 Operation/Calibration Solenoid Valve With Selector Handle

#### 2. Data Acquisition and Reduction Programs

The original ZOC-14 data acquisition and reduction programs written by Wendland [Ref. 11] were at the core of the wind tunnel software used in the present study. The data acquisition program used herein was "NEW\_SCAN\_ZOC", which had four different data acquisition program used herein was "NEW\_SCAN\_ZOC", which had four different data acquisition options as described in Reference 8. Program "NEW\_READ\_ZOCI" was the data reduction program, which converted the acquired ZOC-14 voltage data to pressures in psia. The same program was then used to print out and plot the pressures, and calculate the "fully-mixed-out" conditions from probe survey data. The basis for calculating the fullymixed-out dimensionless velocity, flow angle, and total pressure (downstream of the probe), was that the integrated mass flux measured at the probe station, equalled the passage mass flow rate at the cascade inlet. Due to the probe not traversing parallel to the blade trailing edges, the required blade traverse distance had to be determined. The complete derivation for calculating the fully-mixed-out conditions is given in Reference 16, and Reference 10 contains the equations programmed in "NEW READ ZOCI". The programs "NEW\_SCAN\_ZOC" and "NEW\_READ\_ZOC" are listed in References 8 and 10, respectively, and the modifications to these programs which were made during the present work are given in Appendix B.

#### D. VISUALIZATION SYSTEMS

#### 1. Shadowgraph

A shadowgraph visualization system was used to position, photograph, and video record the shocks in the cascade passages when the test section Plexiglas windows were in place. The system used a continuous light source for visualizing the placement of the shocks and filming with an 8 mm camcorder and monitor system. A spark light source (in the same housing) was used with a polaroid camera and high speed film. To line up the shocks in their on-design position in the upper and lower cascade passages, two vertical, wire guides were attached to one of the test section windows. The shadowgraph system is shown in Figure 12.



Figure 12. Shadowgraph Visualization System

#### 2. Colored Dye Injection

A colored dye injection visualization system was used to demonstrate the effects the shocks had on the boundary layer separation on the upper surface of the cascade blades. A blue food coloring/alchohol mix was injected into one of the lower blade pressure ports upstream of the shock, and the 8 mm camcorder and monitor system was used to record the event. The injection system is shown schematically in Figure 13.



Figure 13. Dye Injection Visualization System

#### III. EXPERIMENTAL PROGRAM

#### A. ATTACHMENT OF THE VORTEX GENERATORS

#### 1. Sizing Based on Boundary Layer Thickness

In his study, McCormick [Ref. 3], who used low-profile, wedge-type vortex generators (VGs) which were the invention of Wheeler [Ref. 17], determined that, optimally, the VGs should be between 10-50 % of the boundary layer thickness,  $\delta$ . Therefore, in the present experiment, in order to use a similar scale,  $\delta$  had to be determined. A spark shadowgraph photograph of the test section passages, showing the boundary layer forward of the shocks (in the full aft position for clarity) is shown in Figure 14. This photograph was used to determine that  $\delta = .064$  inches. Therefore, the (6-5-1) triangular plow VGs (Figure 2) used in the present program, which were 1/32 inch high, had a height (h) = .488  $\delta$ ). The procedure used for calculating  $\delta$  is given in Appendix C.



Figure 14. Polaroid Photograph of Test Section Used to Determine &
## 2. Positioning and Attachment

In order to be most effective, McCormick [Refs 3 and 18] found that the VGs had to be positioned 20  $\delta$  - 30  $\delta$  forward of the shock position. In his experiments, he used the Wheeler-Doublet arrangement, where two, overlapping rows of the Wheeler wedge-type VGs, spaced at 6 4 h, were placed across the upper surface of the blade as shown in Figure 15. United Technologies Research Center (UTRC) [Ref. 2] had also completed testing using a single row of both 6-5-1 triangular plow (Figure 2) and triangular ramp low-profile VGs spaced at 6 h. The ramp had the same geometry as the plow, but the apex was pointed downstream, similar to the Wheeler Doublet. The UTRC results showed that each configuration shed an equal amount of circulation in the wake of the VGs. Villarreal and Tofane's [Ref. 19] investigation of the drag caused by 6-5-1 triangular plow and ramp VGs showed that the plow created less drag, therefore, the plow configuration with the 6 h spacing was used here. Figures 16-18 show how the VGs were positioned on the upper surface of the lower and middle aluminum blades, and Appendix C documents the calculations used to determine those positions and the procedure followed in attaching the VGs to the blades.



Figure 15. Wheeler-Doublets used by McCormick (from Reference 3)



Figure 16. Schematic of Cascade Blade With Vortex Generators Attached



Figure 17. Photograph of Middle Blade With Vortex Generators Attached





## B. TEST PROCEDURE

To ensure that the wind tunnel was operating correctly and that tunnel runs would be repeatable, several initial runs were completed using the shadowgraph system. The purpose of these runs was to familiarize the operator with the wind tunnel operation, and to compare the on-design position of the shocks to that of a file videotape recorded by Tapp [Ref. 9]. Although exact measurements could not be taken due to the unsteadiness of both the upper and lower shocks, the positions, when comparing the relative distances to the guide wires, were very close to the videotape locations. The procedure to set the shocks in their on-design positions in both passages was as follows:

- 1. The tunnel was allowed to become steady at a plenum pressure of 33 psig.
- While monitoring the shadowgraph, the BPV was closed by pulling the hydraulic jack handle down four full times.
- The jack handle was then pulled down smoothly a fifth time until the lower shock moved just aft of the wire guide.
- The BPBV was then closed until the lower shock moved into position just forward of the wire guide.
- The PBV was then adjusted to position the upper shock just forward of the wire guide. Closing the PBV (moving handle down) would move the shock forward, and opening it would move the shock aft.

In all past experiments, the BPV and BPBV were reset to full open before each tunnel run, and the above procedure was performed each time. To produce even greater repeatability, tests were completed to determine if the tunnel could be started with the BPV and BPBV in their closed, on-design, positions from the previous tunnel run. If the atmospheric pressure had not changed significantly, and the plenum pressure was again set and allowed to stabilize at 33 psig, the positions of the shocks would be at the on-design locations. If the atmospheric or plenum pressure had varied slightly, the shock positions could be "fine tuned" using the BPBV and PBV. The day's initial tunnel run was always set using the five steps above due to changing atmospheric conditions, but for subsequent runs on the same day, the procedure using the previous valve settlings was used very successfully. When the test conditions were set, in tests in which probe survey data were required, acquisition was initiated at the keyboard of the HP 9000.

## C. PROGRAM OF TESTS

# 1. Aluminum Blades Without Vortex Generators

When it was determined that all the wind tunnel and data acquisition equipment, and the appropriate computer programs and their modifications were operating correctly, a first series of runs was made using the original aluminum cascade blading for comparison with the results obtained by Austin [Ref. 10]. These measurements, including the data for fully-mixedout conditions, were required to provide a baseline to which measurements with VGs would be referred.

## 2. Aluminum Blades With Vortex Generators

The second series of runs also used aluminum blading, but the middle blade was replaced with a new aluminum blade, and low-profile VGs were attached to the middle and lower blades. [When the blading was removed from the test section after the first set of runs, the leading edge of the middle blade was found to have eroded significantly due to the mild sand blasting effect of particles in the tunnel air flow. A new aluminum middle blade was available, and it was used to replace the middle blade after VGs had been attached to the suction surface. The upper and lower blades were found not to have deteriorated measurably. and were not replaced.] When data collection and reduction were complete for the second set of runs, the dve injection visualization system was used for comparison with Tapp's [Ref. 9] results. The dve injection ports and shock on-design position are shown in Figure 19. For a direct comparison with Tapp's results, the dye was first injected at .45 C (where C is the blade chord). 20 inches aft of the on-design shock position, which was at .42 C. The shock was then moved smoothly forward using the BPV until it passed over and moved forward of the dve injection port. A second visualization was carried out using an injection port at .34 C. 46 inches forward of the on-design shock position. The shock was first positioned at the on-design location, and then the dye was injected to observe the response created as the dye

moved through the shock-boundary layer interaction.



Figure 19. Schematic of Dye Injection Ports

#### 3. Steel Blades Without Vortex Generators

Due to the deterioration apparent in the middle aluminum blade which had been used for the baseline measurements, a third series of tests was conducted using a new set of nickelplated, steel cascade blading. The new blading was installed without VGs. The blades were "hardened" by nickel plating to better withstand erosion (although the problem was much reduced after the new compressed air system had been used extensively). The results obtained from these runs were to provide an alternate baseline reference to that obtained with the aluminum blades, and to see what degree of repeatability was achieved in similar tests with new hardware. A dye injection visualization using the 34 C injection port was made for comparison with the visualization obtained with VGs installed and with the shock in its ondesign position. This mode of visualization was not available on Tapy's [Ref. 9] videotape.

## 4. Steel Blades With Vortex Generators

The steel blading was removed from the test section, and VGs were attached to the suction surface of the lower and middle blades. A series of tests was conducted to first measure the performance difference between using new blading with and without VGs, and then to assess the performance degradation which results from using old blading. Dye injection visualization using the .34 C injection port was also carried out.



## IV. RESULTS

## A. DATA COLLECTION AND PRESENTATION

The pressures collected from the three-hole pneumatic probe were  $\mathbf{P}_r 2$ ,  $\mathbf{P}_r 1$ , and  $\mathbf{P}_r 3$ , respectively, reading from left to right in Figure 8. All of the measured pressures which were used to calculate the fully-mixed out conditions of the fan-blade wake are listed in Table 1. Table 2 lists the 33 survey positions at which data were taken as the probe traversed downward from its initial position. The data acquisition program 'NEW\_SCAN\_ZOC' was coded to collect 10 pressure samples for each port at each of the survey positions. The raw pressure data were then reduced to pressures and stored on the HP 9000 hard drive for further reduction using the program 'NEW\_KEAD\_ZOCI'. This second program was used to read the reduced pressure data, print it out in tablar form, and plot pressures as a function of the survey position. It also calculated the required blade traverse distance ( $\mathbf{d}_s$ ) for one blade space, the fully-mixed-out dimensionless velocity ( $\mathbf{X}_s$ ), flow angle ( $\beta_s$ ), total pressure ( $\mathbf{P}_s$ ), and flow loss coefficient ( $\mathbf{G}_{maxed}$ ). The equations used for the calculations are given in Reference 10.

Measured Pressure	ZOC Port Assigned
P <sub>p</sub> 1	32
P <sub>p</sub> 2	24
P <sub>p</sub> 3	25
Atmospheric (PATM)	1
Plenum (PREF)	31
Upstream Static (P1)	29
Downstream Static (P2)	30

Table 1. Measured Pressures and Ports Assigned

Position	Distance	Position	Distance	Position	Distance
1	0	12	0.67175	23	1.0155
2	0.09685	13	0.703	24	1.04675
3	0.1937	14	0.73425	25	1.078
4	0.29055	15	0.7655	26	1.10925
5	0.3874	16	0.79675	27	1.1405
6	0.48425	17	0.828	28	1.17175
7	0.5155	18	0.85925	29	1.2686
8	0.54675	19	0.8905	30	1.36545
9	0.578	20	0.92175	31	1.4623
10	0.60925	21	0.953	32	1.55915
11	0.6405	22	0.98425	33	1.656

Table 2. Traversing Probe Survey Positions (inches from start)

## B. ALUMINUM BLADES WITHOUT VORTEX GENERATORS

Four tests were completed to ensure repeatability and agreement with the results obtained by Austin [Ref. 10]. Figures 20 and 21 are examples of the pressure data and fullymixed-out calculations output by "NEW\_READ\_ZOCI". Tables 3 and 4 summarize the results, and the data for all runs are given in Appendix D. The averages for the atmospheric pressure ( $\mathbf{P}_{x,D}$ ) and total temperature ( $\mathbf{T}_{x}$ ) are not listed because they were not significant to the results. The atmospheric conditions changed daily, but the conditions set by the tunnel operator,  $\mathbf{P}_{REF}$  and  $\mathbf{P2/P1}$ , were required to be consistent. The results were very similar to those obtained by Austin [Ref.10], and showed that the repeatability was excellent. The only significant difference, and improvement, was the 2.16 % increase in  $\mathbf{P4}_{x}$  which decreased the flow losses by 11.5 %. The shadowgraph system was used to position the shocks in the upper and lower passages, and their locations compared very closely to those observed in Tapp's [Ref. 9] videotape. Figure 23 shows a polaroid photograph of the shock positions using the spark shadowgraph system.

Data Amint Out for Isc = 1 , Pun = 2 Number of semples per parti-Langth of sate run lagon: The scan type 131 Number of scens/traverses: Atmospheric pressure is? 12.010 0114 Tunnes Pressure Retid .st 2.2014736:989 Pont Number 5.099 12.588 -8.794 15.356 10.775 18.185 45.791 -0.008 10.777 48.405 46.287 :5.071 -8.158 15.340 30.":: 48.563 46.248 15.062 40.388 38.744 48.67 45.17 15.340 42.236 53.964 18.718 48.556 15.309 :5.344 12.107 39.395 :5.299 50.592 48.467 46.062 15.262 42.503 10.353 30.592 18.133 46.062 15.080 40.817 15.281 30.658 48.578 46.138 +2.17+ 15.231 50.589 48.297 45.791 15.247 30.546 -8.322 41.482 73.057 15.172 18.229 40.377 38.138 30.523 43.785 15.231 39.193 25.335 30.443 48.168 =2.119 14,817 37.275 35.507 15,180 30.486 48.109 39.480 :4.935 35.319 34.509 15.138 38.468 48.143 37.570 14.308 34.839 34,181 15.314 38.589 48.391 36.118 34.365 15.231 48.305 14.953 34.582 10 512 35 117 14.935 36.394 35.254 15.164 38.443 48.136 38.368 13 14.325 38.761 38,514 :5.164 38.468 18.858 41 746 14.372 40.536 48.853 15.226 30.443 48.125 44.511 28 14.935 41.526 40.535 15.239 30.469 48.169 45.647 15.206 48.212 14.953 41.664 40.522 30 426 45 R47 14.925 41.753 48.531 15.197 30.452 48.263 45.909 14.944 41.829 40.510 15.206 30.512 18.212 45.994 14.973 41.742 10.675 15.231 30.160 18.237 45.875 25 14.962 41.573 40.577 15.197 30.434 48.212 45.842 14.325 26 41.664 40.613 15.197 30 452 18 212 45.850 14.935 41.538 40.522 15.222 30.452 48.109 45.850 38.477 19 14.944 41.530 40.522 15.214 48.177 45.799 15.222 38.469 14.962 41.561 40.569 48.169 45.689 38.323 47.998 40.497 45.545 14.899 41.284 40.540 15.180 38.374 48.143 45.545 14.926 48.684 15,172 58.488 18.884 45.537 14.944 41.258 10.782 15.164 30.409 48.135 45.570





Figure 21. Example Pressure Distibution and Fully-Mixed-Out Results: Aluminum Blades Without VGs, Run 1, 1/18/95

Run #	P <sub>ATM</sub> (psia)	$T_T(^{\circ}R)$	P <sub>REE</sub> (psia)	P2/P1
1	14.82	512.0	48.27	2.001
2	14.58	519.5	47.72	1.998
3	14.59	518.0	48.21	1.981
4	14.58	516.5	48.04	2.010
AVERAGE	NA	NA	48,06	1.998
Austin AVG	NA	NA	48.11	2.082
DIFF	NA	NA	-0.105 %	-4.035 %

Table 3. Wind Tunnel Conditions: Aluminum Blades Without VGs

RUN #	X3	Pt <sub>3</sub> (psia)	β <sub>3</sub> (deg)	to mixed
1	0.3153	41.26	54.68	0.2121
2	0.3124	40.89	54.78	0.2092
3	0.3131	41.16	54.62	0.2139
4	0.3104	41.04	54.56	0.2130
AVERAGE	0.3128	41.09	54.66	0.2121
Austin AVG	0.3127	40.22	55.00	0.2396
DIFF	+0.032 %	+2.163 %	-0.34 deg	-11.48 %

Table 4. Fully-Mixed-Out Results: Aluminum Blades Without VGs

# C. ALUMINUM BLADES WITH VORTEX GENERATORS

The low-profile, triangular plow VGs were attached to the new middle and original lower aluminum blades as described in Appendix C. When the test section was reassembled, four wind tunnel tests were conducted using the shadowgraph system for positioning the shock. Figure 22 shows a representative measured pressure distribution and shows that increased pressure losses were incurred through the cascade. Tables 5 and 6 summarize the results obtained from the four runs, for which the data are given in detail in Appendix D. The results show that  $P_{BLP}$  was maintained fairly constant (within 0.104 %), but **P2/P1** decreased slightly when compared to the reference configuration tests. The increased pressure losses in the cascade wake caused **Pt**<sub>3</sub> to decrease by 1.51%, leading to an 8.06 % increase in  $\overline{\omega}_{mode}$ The design cascade outlet flow angle was 50 degrees, therefore, the VGs improved  $\beta_3$  by 0.94 degrees, turning the flow closer to its design value.



Figure 22. Example Pressure Distribution: Aluminum Blades With VGs, Run 1, 2/15/95

Run #	P <sub>ATM</sub> (psia)	$T_T(^{\circ}R)$	P <sub>REF</sub> (psia)	P2/P1
1	14.59	516.5	47.92	1.963
2	14.59	512.5	48.18	1.971
3	14.60	510.5	47.96	1.964
4	14.59	511.5	47.99	1.976
AVERAGE	NA	NA	48.01	1.969
AVG W/O	NA	NA	48.06	1.998
DIFF	NA	NA	-0.104 %	-1.451 %

Table 5. Wind Tunnel Conditions: Aluminum Blades With VGs

RUN #	X3	Pt <sub>3</sub> (psia)	β <sub>3</sub> (deg)	to mixed
1	0.3214	40.36	53.69	0.2298
2	0.3190	40.64	53.93	0.2281
3	0.3179	40.35	53.59	0.2319
4	0.3175	40.52	53.68	0.2269
AVERAGE	0.3190	40.47	53.72	0.2292
AVG W/O	0.3128	41.09	54.66	0.2121
DIFF	+1.982 %	-1.509 %	-0.94 deg	+8.062 %

Table 6. Fully-Mixed-Out Results: Aluminum Blades With VGs

Additional tests were conducted, and 8mm videotapes were made of the shock structure seen on the shadowgraph screen and of the dye injection patterns. Polaroid photographs were also taken of the shock structure using the spark light source. The shadowgraph showed that the shock locations were slightly further upstream (more forward of the guide wires), and the lambda foot was more curved, but less well defined in the lower passage than when the VGs were not installed. Figures 23 and 24 provide a comparison



Figure 23. On-Design Shock Positions: Aluminum Blades Without VGs



Figure 24. On-Design Shock Positions: Aluminum Blades With VGs

between the two shock structures. The first dye injection was at the .45 C position. The shock was moved forward (by increasing the back pressure) from the full aft position, passed the injection point. When compared to Tapp's [Ref. 9] videotape, less boundary layer separation (ideways and upstream spreading) was observed. The second dye injection was made at the .34 C position with the shock stationary at its on-design location. There was a small amount of separation, evidenced by spreading on the surface under the shock, however, the jet of injectant generally appeared to "bloom" as it passed through the shock and moved downstream. When the back pressure was raised to move the shock forward across the injection port, the spreading on the surface increased somewhat, until the shock passed.

## D. STEEL BLADES WITHOUT VORTEX GENERATORS

New steel blades were installed in place of the aluminum blades in the test section and four wind tunnel tests were completed to obtain probe survey data. Figure 25 shows an example of the measured pressure distribution, and Tables 7 and 8 summarize and compare the reduced data. Complete data for all four runs are given in Appendix D. Additional tests were conducted for flow visualization. The shadowgraph system was again used, and an 8mm videotape was recorded to compare with Tapp's [Ref. 9] observations. The shock positions, structure, and behavior as the shock was moved forward through the passage, were observed to be virtually identical to Tapp's results. A dye injection test, using the .34 C injection port, with the shocks in their on-design positions, was also conducted for comparison with the observations made with VGs installed. The interaction at the shock was very significant, with the dye being spread across the entire width of the blade, downstream, and to both sides. After sufficient time for observation, the shock was moved forward (by increasing the back pressure) until it passed over the injection port. The flow separation increased greatly, even spraving dye up onto the Plexiglas windows. This behavior contrasted graphically with what had been observed with the aluminum blades when the VGs were installed

The probe survey results in Tables 7 and 8 show that the steel blading performed better, in every respect, than the older aluminum blades. A slightly higher pressure ratio was attained, and less overall loss occurred in the passage. The downstream flow angle also improved to within 3 degrees of the design value. The improvement was possibly attributable to the degradation of the aluminum blades, which had visible roughness on all leading edges and surfaces, especially the middle blade.





Run #	PATM (psia)	T <sub>T</sub> (°R)	P <sub>REF</sub> (psia)	P2/P1
1	14.79	515.0	48.27	2.005
2	14.79	515.0	48.04	2.019
3	14.77	514.5	48.33	2.001
4	14.78	513.5	47.78	2.011
AVERAGE	NA	NA	48.11	2.009
AI W/O VGs	NA	NA	48.06	1.998
DIFF	NA	NA	+0.104 %	+0.551 %

Table 7. Wind Tunnel Conditions: Steel Blades Without VGs

RUN #	X3	Pt <sub>3</sub> (psia)	β <sub>3</sub> (deg)	00 mixed
1	0.3079	41.35	52.83	0.2098
2	0.3058	41.15	52.83	0.2097
3	0.3110	41.44	52.60	0.2085
4	0.3055	41.01	52.94	0.2069
AVERAGE	0.3076	41.24	52.80	0.2087
AI W/O VGs	0.3128	41.09	54.66	0.2121
DIFF	-1.662 %	+0.365 %	-1.86 deg	-1.603 %

Table 8. Fully-Mixed-Out Results: Steel Blades Without VGs

#### E. STEEL BLADES WITH VORTEX GENERATORS

The low-profile VGs were attached to the middle and lower steel blades, and four tests were completed for comparison with the configuration without VGs attached, and to determine if increased flow turning and decreased flow separation would result. A fifth test using dye injection at the .34 C injection port, with the shocks in their on-design position, was conducted for comparison with the observations made with the aluminum blades with VGs, and the steel blades without VGs. The dye injection showed less boundary layer separation at the shock when compared to the steel blades without VGs, but showed a slight increase in blooming when compared to the aluminum blades with VGs.

During the tests, the shadowgraph showed that the shock structures were similar to those that developed on the aluminum blades with VGs attached. The difference was that the oblique shocks on the lower blade were sharper, and more defined, than the shocks on the lower aluminum blade. Figure 26 shows the shock structures, and can be compared to Figure 24 (Aluminum blades with VGs).



Figure 26. On-Design Shock Position: Steel Blades With VGs

Figure 27 shows an example of the measured pressure distribution, and Tables 9 and 10 summarize and compare the reduced data. Complete data for all four tests are given in Appendix D. The results show that the pressure ratio, flow angle, and flow losses all increased. For this final series of tests, **P2** was measured from a static port on the other side of the test section, directly across from the original port. This was done because of clogging in the original port from the previous dye injection tests, and is the most probable reason for the increase in pressure ratio. **P2** was not used in the calculation of flow angle or flow loss, and therefore, has no effect on these performance measurements. The 7.09 % increase in flow losses was very comparable to the losses incurred when VGs were attached to the aluminum blades, where an 8.06 % increase was measured. The increase in flow angle, signifying less flow turning, was not expected based on the experience with the aluminum blading. However, the new steel blades, with their new polished finish, had already improved the flow turning by 1.86 degrees, which was quite significant. This may be the best performance which can be achieved by this blading gometry. The attachment of VGs therefore had adversely affected the performance. Figures 28 and 29 summarize the flow angle and flow loss results from all four blading configurations.





Run #	P <sub>ATM</sub> (psia)	T <sub>T</sub> (°R)	P <sub>REF</sub> (psia)	P2/P1
1	14.80	520.0	48.13	2.079
2	14.80	519.5	49.16	2.070
3	14.81	520.0	48.27	2.081
4	14.81	523.0	48.12	2.066
AVERAGE	NA	NA	48.42	2.074
W/O VGs	NA	NA	48.11	2.009
DIFF	NA	NA	+0.639 %	+3.235 %

Table 9. Wind Tunnel Conditions: Steel Blades With VGs

RUN #	X <sub>3</sub>	Pt <sub>3</sub> (psia)	β <sub>3</sub> (deg)	<b>W</b> <sub>mixed</sub>
1	0.3159	40.72	54.20	0.2256
2	0.3183	41.61	54.09	0.2249
3	0.3167	40.88	54.00	0.2237
4	0.3186	40.91	53.90	0.2199
AVERAGE	0.3174	41.03	54.05	0.2235
W/O VGs	0.3076	41.24	52.80	0.2087
DIFF	+3.186 %	-0.509 %	+1.25 deg	+7.092 %

Table 10. Fully-Mixed-Out Results: Steel Blades With VGs



Figure 28. Fully-Mixed-Out Flow Angle (\$\beta\_3)



Figure 29. Fully-Mixed-Out Flow Loss Coefficient (00 mixed)

## V. DISCUSSION AND CONCLUSIONS

The dye injection results, which showed that the extent of shock-induced separation decreased when VGs were attached to the cascade blading are in concurrence with McCormick [Ref. 3], who also found that low-profile VGs suppressed the separation and improved the boundary layer characteristics downstream of the shock. McCormick also observed that the lower mass-averaged total pressure in the wake of the interaction results from suppression of the separation bubble, which decreases the extent of the total pressure region associated with passage through the lambda foot shock system, and increases the extent of the normal shock.

The degradation in transonic blading performance as a result of blade deterioration and roughness has been measured in transonic rotor tests and reported in a recent paper by Suder et al [Ref. 20]. The results obtained in the present cascade study, which showed that older, rougher, and slightly croded blading adversely affected flow turning and flow loss, are consistent with the rotor results of Suder et al.

The last set of tests showed that flow turning was not improved when VGs were attached to the new set of steel blades. This was not consistent with the tests using the older, aluminum blading. The effect on flow turning when using the new blading without VGs, was twice the improvement which resulted when the older blading, with VGs attached, was used. This large increase in flow turning was possibly the best which could be achieved with the geometry, and any alterations to the configuration, including adding VGs, would have adverse results.

A summary of the conclusions drawn from the present study is as follows:

- Low-profile vortex generators:
  - reduced shock-induced boundary layer separation
  - increased flow turning when old blading was used
  - decreased flow turning when new blading was used
  - decreased fully-mixed-out total pressure
  - increased fully-mixed-out flow loss

- Roughness and erosion:
  - decreased flow turning
  - decreased fully-mixed-out total pressure
  - increased fully-mixed-out flow loss

It is recommended that additional experiments be conducted using the same four test programs used in the present study, but instead of attaching the low-profile VGs in the triangular plow configuration, triangular ramps should be investigated. The UTRC studies concluded that the plow configuration initially de-energized the boundary layer just downstream of the VGs before it increased the momentum transport further downstream (Ref 2). The strength of the vortices grew to the same magnitude as those produced by the triangular ramps, but because there was no initial de-energization when the ramps were used, this configuration should be tried.

The pressure distribution plots for both sets of blading without VGs attached show that the total pressure (P<sub>2</sub>) measured by the impact probe downstream of the middle blade pressure and suction surfaces were virtually a mirror image of each other. The plots with VGs attached show a pressure distribution downstream of the pressure surface which had higher values, indicating less flow losses, and was not similar in shape to the distribution downstream of the suction surface. This difference was probably due to waves from the leading edges of the triangular plows on the lower blade. Therefore, tests using the ramp configuration (the waves from the leading edges will be different) are again suggested for comparison.

In the present study, the VGs were placed at a distance of 20 & upstream of the ondesign shock position. Future experiments should investigate the performance obtained when the VGs are attached at a distance of 30 & upstream of the shock position in both the plow and ramp configuration. This will show a performance comparison at the two low-profile VG effective range limits which were determined by McCormick [Ref. 3].

Experiments using smaller VGs would be desirable, because the height (h) of the current VGs, for the measured boundary layer thickness ( $\delta$ ), are at the upper limit recommended by McCormick [Ref. 3]. Dye injection tests with the video camera on a level plane with the lower blades would also be beneficial in determining the vertical blooming of the shock-induced boundary layer separation.

#### APPENDIX A. ZOC-14 SOFTWARE USER'S GUIDE

The original operating guide was written by Myre [Ref. 7], updated by Tapp [Ref. 8] after a second CALSYS2000 calibration module was added, and was further modified during the present study to reflect the current tunnel operation.

- 1. START-UP
  - Turn on the HP 6944A, CALSYS 2000 CALMODS #1 and #2, ZOC-14 Enclosures #1, #2 and #3, HP 3497A, HP 3455A and HP 9000. (Program "SYS ZOC" will boot)
  - From the "HP 9000 Series 300 Computer Data Acquisition/Reduction System Menu", Press F7, "Set Time and Date". Update as necessary.
  - Press F2, "Scan ZOC System", to enter "HP Multi-Programmer (HP 6944A) Operation Menu".

## 2. CALMOD #1 AND #2 INITIALIZATION

NOTE: CALMOD #1 and #2 initialization should always be completed prior to a day's tunnel runs and after any files have been manipulated.

- Press F1, "ZOC-14 Modules Menu", to load program "ZOC\_MENU" and enter "ZOC Electronic Pressure Module Operation Menu".
- Press F4, "Read CALSYS 2000 calibration pressures". Type 1 and "return" to enter "Program: CAL\_READ\_PRI". Open nitrogen bottle and throttle pressure to 110 psi with regulator valve. Type 0 for CRT or 1 for printer and "return".

<u>NOTE</u>: Both CALMODs are set in inches of mercury. CALMOD #1 should provide calibrated pressures in the range of 30, 60 and 90 percent of +/- 15 psi (30.50 in. Hg) to calibrate ZOCs #2 and #3.

- Press F2 to enter "ZOC Electronic Pressure Module Operation Menu".
- Press F4, "Read CALSYS 2000 calibration pressures". Type 2 and "return" to enter "Program: CAL\_READ\_PR2". Type 0 or 1 and "return".

NOTE: CALMOD #2 should provide calibrated pressures in the range of 30 ,60 and 90 percent of 50 psi (101.8 in. Hg) to calibrate ZOC #1.

Secure nitrogen.

 Press F2 to enter "ZOC Electronic Pressure Module Operation Menu", Press F7, "HP 6944A Main Menu", to enter "HP Multi-programmer (HP 6944A) Operation Menu".

#### 3. P1 AND P2 TRANSDUCER CALIBRATION

<u>NOTE</u>: The procedures for the calibration of the P1 and P2 pressure transducers were modified due to the installation of a new operation/calibration solenoid valve in the instrumentation and data aquisition system.

- Press F2, "Calibrate Transducers (P1/P2)", to enter "Scanivalve Calibration Program". The P1 and P2 tranducers are on ports 3 and 4, respectively, of the signal conditioner.
- Open the nitrogen bottle and throttle the pressure to 110 psi with the regulator valve.
- Type 3 and "return", and verify channel "003" is set on the Data Acquisition/Control Unit.
- Set the solenoid valve selector handle to the "OPERATE" position.
- Zero P1 using the upper knob at port 3 on the signal conditioner.
- Set 50.9 inches of mercury on the calibration standard.
- Set the valve selector handle to the "CALIBRATE" position.
- Set +.0125 using the lower knob at port 3 on the signal conditioner.
- Type 4 and "return", and verify channel "004" is set on the Data Acquisition/Control Unit.
- Repeat the above procedures for the P2 transducer.
- After both tranducers are calibrated, secure the nitrogen and Type 11 and "return" to enter "HP Multi-programmer (HP 6944A) Operation Menu". Press F1, "ZOC-14 Modules Menu" to enter "ZOC Electronic Pressure Module Operation Menu".

#### 4. NEW\_SCAN\_ZOC SET-UP

- Press F1, "Scan 1-3 ZOC-14 Modules (32 ports ea)", (Program "NEW\_SCAN\_ZOC" will load).
- Press F3 to enter set-up parameters into the program.
- Input atmospheric pressure in psia (e.g. 14.49) and "return".
- Select data storage drive (0 is hard drive ":,700 and 1 is floppy disk drive ":,700,1") and "return".
- Input data sampling rate (330 Hz was used for current work) and "return".

<u>NOTE</u>: The following input scan type will determine the number of ZOC port scans. 0 and 1 allow up to 32 ports per ZOC to be scanned while 2 and 3 are automatically set at 32 ports per ZOC.

 Type 0 for single scan, 1 for multiple scans, 2 for lower blade probe survey or 3 for middle blade probe survey and "return".

\*\*\*WARNINC\*\*\* If type 2 or 3 was selected, ensure the probe traverse assembly is located in the correct position for that type of survey. For a middle blade survey, it must be in the furthest downstream position that the mounting block will allow. For a lower blade survey, the mounting block may be in either the upstream or downstream position.

- Select number of samples per port (for types 0 and 1 only) and "return".
- Select number of ZOCs for recording data. (ZOC #1 is connected to the lower blade, probe and P3; ZOC #2 to the left-hand sidewall; ZOC #3 to the right-hand sidewall), and "return".
- Type 1 or 2 to enter the CALMOD number set for each ZOC.

## 5. DATA COLLECTION PROCEDURES

- Set nitrogen pressure to 110 psi.
- Verify position of BPV. The fully open position is suggested for the initial tunnel run of the day. Due to changing atmospheric conditions, the last position set from a previous day may not position the shocks in the design locations.

 For scan types 2 and 3: Verify the probe traversal lead screw and side tracks are properly lubricated and turn probe traverse motor controller on (red power light illuminates; the yellow on-line light should only illuminate when the traverse is moving).

NOTE: The next step is to Press F4 for final preparation checklist and to begin data acquisition. The outcome will vary depending on the scan type selected.

- For scan types 0 and 1: Press F4 prior to commencing tunnel operations.
- For scan types 2 and 3: Press F4 at least 30 seconds prior to opening tunnel air supply valve. This will avoid placing the upward traversing probe in the unsteady initial tunnel flow. (It took the probe 42 seconds to traverse to its starting position in the current work.)

# 6. DATA COLLECTION

- When the tunnel pressure ratio, P2/P1, is at the desired value (displayed on the HP 9000), Press F5 to commence data collection.
- When data collection is complete, the HP 9000 will display "Raw data completion complete" along with the raw and calibration data filenames.
- After the calibration data is collected, secure the nitrogen supply and turn off the probe motor controller.

NOTE: The raw and calibration data have been stored in files using an alphanumeric format. As an example, the data filename "ZW1312061" represents raw data (ZW), from ZOC 4(1), in the year 9(3), month (12), day (6), run (1). Calibration data files begin with "ZC".

 Press F4 to repeat the previous run using the same user input parameters as before. Press F3 to reset "NEW\_SCAN\_ZOC" to step 4. Press F6 to reduce the data or Press F8 to exit.

## 7. DATA REDUCTION

 Press F6 to reduce the current day raw data. It is recommended that all data be reduced immediately after each run to assess the results and correct the shock positioning in fnecessary.

NOTE: When the data reduction is complete, the reduced data file will begin with "ZR".

Press F8 to enter "ZOC Electronic Pressure Module Operation Menu".

## 8. DATA ANALYSIS

 Press F2, "Read reduced data from ZOC-14 module", to load the program "ZOC\_MENU".

<u>NOTE</u>: There are two options for printing out pressure data. To list all pressures for an individual ZOC, Type 0 and "return" to load the program "READ ZOC2". This calculations, **Type 1** and "return" to load the program "NEW READ ZOC1". This program, initially used by Ieff Austin, plots the middle blade survey and calculates the loss coefficient data. Both programs display the "READ ZOC DATA AND DISPLAY AS SHOWN MENU".

 For both options, Press F1, "Input ZOC information and read data". Input ZOC information as prompted (i.e. 1,51218,1) and "return". Type 0 or 1 and "return" to select data storage drive.

NOTE: Once the reduced ZOC data has been read, key F3 will list, in columnar form, the pressures in psia for that one ZOC.

- Press F3, "Print pressure data to CRT or PRINTER". Type 0 or 1 and "return".
- For option 0 (program "READ\_ZOC2), Press F8, "Exit Program" to return to "ZOC Electronic Pressure Module Operation Menu", Press F2, "Read reduced data from ZOC-14 module" to enter the program "ZOC\_MENU". Type 1 and "return" to enter the program "NEW, READ ZOC1".
- Press F1, "Input ZOC information and read data", Input ZOC information as prompted (i.e. 1,51218,1) and "return". Type 0 or 1 and "return" to select data storage drive. (Not required if option 1 (program NEW READ\_ZOC1) was originally used and pressures for ZOC #1 were just listed.

NOTE: Key F5 only has meaning for ZOC #1 reduced data since it produces middle blade survey plots.

- Press F5, "Plot Pt Data/Print Losses". Type 0 and "return" to dump plots to "Think Jet". Press F2 to continue. After the graph appears on the CRT, Press Shift-Dump Graph to obtain a hard-copy. Press F2 to continue.
- Type 0 or 1 and "return" to list deviation angle and velocity data.

- Press F2 to continue and Type N (No) to discontinue plotting.
- Type 0 or 1 and "return" to list loss coefficient data.
- Press F8, "Exit Program", to enter "ZOC Electronic Pressure Module operation Menu". Return to Step 4 for additional tunnel runs.
- Press F7, "HP 6944A Main Menu", to return to the "HP Multi-Programmer (HP 6944A) Operation Menu".
- Press F7, "Main Menu", to return to the "HP 9000 Series 300 Computer Data Acquisition/Reduction System Menu".

### APPENDIX B. MODIFICATIONS TO DATA ACQUISITION PROGRAMS

The original data acquisition program for the ZOC-14 Data Acquisition System was "SCAN\_ZOC\_05", written by Wendland [Ref. 10]. After the VELMEX NF90 stepping motor controller and UniSide Motor Driven Assembly were made part of the wind tunnel apparatus, Myer [Ref. 7] modified the program and named it "SCAN\_ZOC\_06". The new program provided traversing data acquisition options for lower and middle blade surveys and continuous cascade pressure ratio displays prior to data acquisition. The filename for "SCAN\_ZOC\_06" in the "HP6944A" directory in the HP 9000 computer system was "NEW\_SCAN\_ZOC", and this was the name with which Tapp [Ref. 8] and Austin [Ref. 9] referred to the program. To prevent further confusion and ambiguity, the program was renamed "NEW SCAN ZOC" to match its filename.

#### A. CHANGES TO "NEW\_SCAN\_ZOC"

The "NEW\_SCAN\_ZOC" program had to be modified to allow for the required incrementation of the traversing probe in the cascade wake. The original data acquisition survey traverse distance behind the middle blade was 2 inches, with 33 data survey positions (32 increments) equally spaced at .0625 inches. Austin [Ref. 9] decreased the survey distance to 1.656 inches (staggered-passage width, Figure 6). The number of data survey positions remained the same (33), but the increment in distance between the middle 23 survey positions was decreased to .03125 inches to provide better spatial resolution. The increment in distance for the top 5 and bottom 5 outside survey positions was .0625 and .13125 inches, respectively.

The decision for the 33 data survey positions was based on the maximum memory size in the computer system's data collection buffer and the programming parameters for the VELMEX stepping motor controller. When all 32 ports on the 3 ZOC-14s were being used, with 10 samples being collected at each survey position, the maximum number of survey positions was 34, as shown in the following:
The VELMEX was hard-wired to traverse at .0000625 inches/step, therefore, for the 2 inch survey distance with 32 increments (33 survey positions), there were a total of 32000 steps, or 1000 steps for each survey increment. The VELMEX was programmed to travel at 1000 steps/second, therefore, the parameters used in programming the 2 inch survey were fairly simplified. The 33 survey positions also allowed for an equal number of surveys above and below the blade.

The initial goal was to verify Austin's [Ref. 10] results, therefore, the same number of survey positions was used with the same increment in distance for the middle 23 positions. Instead of different outside increment in distance above and below the blade, the increments were made constant as follows:

$$[1.656 inches - (22 X .03125)] / 10 = .09865 inches$$
 (B.2)

The code in "NEW\_SCAN\_ZOC" was modified to accomodate the the 1.656 inch middle blade survey distance, and the changes are outlined below. The parameters for programming the VELMEX are given in Reference 13.

The program was also modified to accomodate a change in the pressure ratio monitoring system. Originally, channel (pot) "0" on the signal conditioner was used for calibrating and operating the P1 100 PSID transducer, but during the present work it began to malfunction. The channel (pot) was changed to "3", and the program was modified accordingly.

### 1. Initialization of the Probe Start Position Above (+) the Middle Blade

Start position for 2 inch traverse: 3.312 inches above probe zero position.

(2 - 1.656) / 2 = .172 inches	(B.3)

Start position for 1.656 inch traverse: 3.140 inches above probe zero position.

#### LINE 2880 OUTPUT @Traverse;"C,S1M1200,I1M50240,R"

The probe travelled 50240 steps up at 1200 steps/second. The 42 second travel time was verified with a timer.

### 2. Downward (-) Traverse Operation for Data Acquisition

Distance/Increment for first 5 increments: .09865 inches (From B.2)

Steps for first 5 increments:

.09685 inches / .0000625 inches/step = -1550 steps (B.6)

#### LINE 4191 IF ISCAN < 6 THEN OUTPUT @Traverse; "C,S1M1000,11M-1550,R"

The probe travels 1550 steps down during each of the first 5 increments at 1000 steps/second.

Steps for next 22 increments:

#### LINE 4192 IF ISCAN < 28 THEN OUTPUT @Traverse; "C,S1M1000,I1M-500,R"

The probe travels 500 steps down during each of the next 22 increments at 1000 steps/second.

Steps for last 5 increments: -1550 steps (From B.6)

#### LINE 4200 OUTPUT @Traverse; "C,S1M1000,I1M-1550,R"

The probe travels 1550 steps down during each of the last 5 increments at 1000 steps/second.

#### 3. Pressure Monitoring System Signal Conditioner Pot Change

LINE 3320 FOR Id = 3 TO 4 STEP 1 (Was: FOR Id = 0 TO 4 STEP 4) LINE 3350 CASE 3 (Was: CASE 0)

### B. CHANGES TO "NEW READ ZOC1"

Due to the changes in the survey positions, the data reduction program "NEW\_READ\_ZOC1" was modified. Instead of reading in each increment in distance individually, a FOR/NEXT routine was used for efficiency. To make the pressure distribution plots more readable, the parameters for the plotting subroutine were also modified.

1. Input of Blade Increment Positions

The following lines of code were added: (Y is array storing increment positions)

LINE 5135 FOR I=1 TO 33

LINE 5136 IF I<7 THEN Y(I)=(I-1)\*.09685

LINE 5137 IF I>6 AND I<29 THEN Y(I)=Y(6)+(I-6)\*.03125

LINE 5138 IF I>28 THEN Y(I)=Y(28)+(I-28)\*.09685

LINE 5139 NEXT I

### 2. Parameters for Pressure Distribution Plots

Increment in distance was plotted on the "Y" axis from 1.7 to 0 in at .1 in intervals. Pressure was plotted on the "X" axis from 28 to 52 psia at 1 psia intervals. The following lines of code were changed to reflect the changes which were made:

LINE 4950 Xo = 28 LINE 4960 Xf = 52 LINE 4970 Yo = 1.7 LINE 4980 Yf = 0 LINE 4990 Dx = 24 LINE 5000 Dy = 17

### APPENDIX C. PLACEMENT OF LOW-PROFILE VORTEX GENERATORS

The height (h) of the 6-5-1 low-profile, triangular plow VGs should be between .1  $\delta$ and .5  $\delta$ , and the position of the VGs on the upper surfaces of the blades should be between 20  $\delta$  and 30  $\delta$  in firont of the shock impingement [Refs. 3 and 18], which was located at .42 C. See Figures 2, 6, and 17-19 for the following discussion.

### A. MEASUREMENT OF BOUNDARY LAYER THICKNESS

A spark shadowgraph was taken of the wind tunnel test section without any air flow. From this picture, the distance from the upper surface of the lower and middle blades was measured to the bottom of the positioning wire for each passage. The lengths of the visible portions of the lower and middle blades were also measured to compare with the lengths of the visible test section portions of the blades. A spark shadowgraph was then taken, with the camera in the same position, of the test section with the air flowing at Mach 1.4. The shock structures were positioned in the aft, start-up position on the blade, allowing a larger area forward for measuring  $\tilde{\mathbf{0}}$ . From the shadowgraph, the distance from the top of the boundary layer was measured to the bottom of the positioning wires. Table C.1 lists the measurements taken and the calculations used to determine  $\delta$  follow.

	Blade Length	Shadowgraph Blade Length	Blade/Wire Clearance	δ/Wire Clearance	
Middle Blade	2 3/16	2.05	0.06	0.00	
Lower Blade	2 1/8	2.00	0.12	0.06	

Table C.1 Boundary Layer Thickness Measurements (inches)

Therefore, the boundary layer thicknesses were determined as follows:

Middle Blade: 
$$\frac{2.05}{2.3/16} = \frac{(0.06 - 0.00)}{\delta}$$
  $\delta = .064$  inches (C.1)

Lower Blade: 
$$\frac{2.00}{2 \frac{1}{8}} = \frac{(0.12 - 0.06)}{\delta}$$
  $\delta = .064$  inches (C.2)

#### B. POSITIONING OF VORTEX GENERATORS

Leading Edge Wedge Angle = 3.5°

Blade Chord Length (C) = 6.00 inches

The shock position measured along the chord was

aft of the leading edge, and the distance measured along the upper surface was,

$$2.52 / \cos(3.5^{\circ}) = 2.52$$
 inches (C.4)

aft of the leading edge. The position of the VGs in front of the shock structure should be between 20  $\delta$  and 30  $\delta$ , or 1.28 and 1.92 inches, respectively, giving

For ease in measuring, and to keep the VGs in front of an exisiting pressure port on the lower blade, the VGs were placed 1 ½ inches aft of the leading edge, which placed them 1.27 inches in front of the shock structure, approximately at the 20 δ position, since

### C. ATTACHMENT OF VORTEX GENERATORS

The VGs were attached to the upper surface of the lower and middle blades using super glue and a 5 inch diameter lighted, magnifying lens. The procedure for both blades was identical. First, using a square, light pencil lines were drawn across the blade at 1 1/4 and 1 7/16 inches aft of the blade leading edge, which corresponded to the positions of the leading and trailing edges of the VGs, respectfully. The spacing between the VGs was 6 h, and in accordance with Figure 14, 1/64 of an inch was measured and marked in from each side of the blade at the line for the VG trailing edge position. A toothpick, with glue from a glue stick, was used to pick up the VG, and the super glue was then applied to the bottom of the VG. While using the magnifying lens, the trailing edge of the first VG was aligned with its corresponding position line at the 1/64 inch mark and placed on the blade surface. Another toothpick was used to adjust the position as necessary and apply pressure to the top of the VG. The excess super glue was then wiped away with a toothpick and a thin, damp cloth. The same procedure was then used to affix the VG on the opposite side of the blade. The middle 6 VGs were affixed in the same manner, but a toothpick cut to 1/32 of an inch thick was used to space the VGs. Once all 8 VGs were attached to the blade, all excess super glue and the pencil lines were removed with a toothpick and the cloth.

### APPENDIX D. REDUCED DATA AND NUMERICAL RESULTS

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	31	2.2		1.4	2.0	- 1	2.2			
	C 199	17 580	20 704	15.358	30.775	48.435	45.791			
-	15 221	42 373	10 308	15 397	79.777	48.475	46.287			
÷.	· C .3.7.1	13 573	43.153	15 340	38.744	\$8,551	45. 48			
-	16 JG7	12 122	10.090	15 777	38 744	13 677	46,177			
-	15 075	17 796	39 961	15 340	50.710	48.538	45.309			
1	1C 314	107	79 343	15 739	70.537	18 157	48.262			
-	C 067	12 547	10 353	10 371	10 591	18 173	45 267			
2	10 490	17 511	19.017	15 791	78.553	48.578	46.138			
ä	12 277	47 174	39 220	15 75:	50 539	18.197	45.791			
	1. 975	41 427	73.367	15 11	34 546	48, 327	44 919			
1.0	1 070	10 777	72 370	15 172	30 510	12 770	17 705			
	11 025	70 107	76 995	15 231	30.443	48.150	42,119			
17	14,3.0	22.125	70 507	15 130	30.485	18,129	39, 180			
12	14.317	TE GIG	31 200	16 190	70 460	48 147	37.570			
1.4	11 302	74 979	74 191	15 314	30.589	48.391	36,118			
	11.300	74 965	34 697	15 231	70 217	48. 385	36,143			
12	11 975	10.301	36 254	15 164	50.445	48,135	38.353			
10	14.333	39 761	38 514	15 164	10.450	48.258	41.746			
10	14 022	40 676	10 053	15 206	38 443	48,175	44.511			
20	11 935	41.525	10 595	15.239	30,469	48,153	45.647			
21	14 953	41 664	40 622	15.225	30.425	48.212	45.842			
2.2	11 975	41 759	10 531	15 197	38.457	48.263	45.909			
	11 944	41 979	10 540	15 205	38.512	48 712	45,994			
2.	11 177	41 747	10 875	15.731	30.450	48.737	45.876			
20	11 967	41.673	10 577	15.197	30.434	48.212	45.842			
76	14 975	41.554	40.613	15.197	30,452	48.212	45.850			
27	14 935	41.538	40.677	15.222	30.452	48.109	45.850			
	11 944	41 630	48.877	15.214	30.477	48,177	45.799			
29	14.362	41,561	40.569	15.222	30.463	48.163	45.689			
30	14.390	41.327	40.497	15.130	30.323	47.990	45.545			
31	14.399	41.284	40.540	15.180	30.374	48.143	45.545			
32	14.925	41.232	40.684	15.172	30.100	48.084	45.537			
33	14.944	41.258	40.782	15.164	30.409	48.135	45.570			

### 1. Aluminum Blades Without Vortex Generators

### Input and Pressure Data: Run 1, 1/18/95



Pressure Distribution Plot and Flow Loss Results: Run 1, 1/18/95

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-	14.120	1	2330	15.055	70 :030	17 274	-555
-		11 220	70 771	15 :00	70.097	17 4:-	12 751
	1. 222	41.7.3	20.334	15 947	30.031	47.375	10 110
2		12 0.01	70 587	15 175	30 100	17 75:	15 553
2	11 201	17 935	39.582	15 250	30.037	17.717	15 579
-	14.504	47 100	30.302	15.250	50.025	47 583	45 354
	1.768	12 341	39 843	15.050	70.257	47.307	45.867
g	14 768	41.941	39.396	15.042	30.023	47.725	45.462
10	14 232 -	41.427	38 945	15.050	20.015	47.632	44.362
1.0	4 859	40.135	37,999	:5.092	38.932	47,979	43.547
12	11 759	78.546	36.530	15.050	30.083	47.683	41.449
13	: 4.750	37.173	35.337	15.017	30.040	47.725	39.307
14	14,786	35.434	34.222	14.976	30.055	47.849	36.980
:5	14,753	34.363	33.546	14.959	38.849	47.541	35.530
16	14,777	34.535	34.177	15.067	30.032	47.734	35.791
17	11.732	36.051	36.097	15.034	38.806	£7.725	37.992
18	14.759	38.389	37.999	14.992	29.989	47.811	41.356
19	14.341	40.298	39.723	15.075	38.006	47.734	44.370
20	14.759	41.154	10.253	15.059	29.997	47.717	45.107
21	14.841	41.462	40.536	15.125	30.066	47.387	45.612
22	14.777	41.479	40.368	15.059	29.997	47.751	45.595
23	11.786	41.513	40.324	(5.084	30.005	47.751	45.562
24	14.822	11.487	40.315	15.075	29.946	47.700	45.528
25	14.777	41.359	40.299	15.059	29.929	47.675	45.427
25	14.795	41.299	40.193	15.092	29.955	47.524	45.401
27	14.796	41.299	40.262	15.050	29.938	47.700	45.368
28	14.741	41.303	40.262	15.084	30.023	47.777	45.110
29	14.732	41.171	40.253	15.075	29.963	47.794	45.309
28	14.723	11.000	40.386	15.100	23.323	47 649	45 174
21	14.714	+0.348	40.174	15 200	29.961	47 776	15 027
32	14.232	40.775	10 598	5 975	79.843	47.581	45.107

Input and Pressure Data: Run 2, 1/24/95



Pressure Distribution Plot and Flow Loss Results: Run 2, 1/24/95

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	31	2.4	25	29	20	31	7.0
	:4.963	42.198	39.398	:S.CS7	30.235	18.215	45.399
2	: 1.354	42.017	39.589	15.217	30.134	48.207	45,822
2	14,972	42.120	39.542	15.242	30.211	48.198	45.539
4	14.972	17.292	39.319	15.275	38.298	48.256	45,941
S	14.936	42.404	39.387	15.250	38.175	=8.351	46.051
6	14,963	42.386	39.342	15.250	30.229	18.211	45.967
7	14.998	42.412	39.989	15.242	30.305	48.258	46.217
-B	14.399	42.404	39.969	15.250	30.255	48.309	45.017
-	14.965	42.301	39.774	15.250	30.296	48.255	45.925
1.3	14.990	41,671	39.841	15.242	30.238	48.130	45.120
1.1	15.025	48.773	38.085	15.256	30.288	48.232	44.016
12	15.017	35.004	36.971	15.242	30.252	48.258	41.794
13	15.008	37.312	35.862	15.225	30.236	48.198	39.504
1 ±	14.963	35.903	34.538	15.242	38.226	48.258	37.542
15	15.025	34.897	34.034	15.257	38.229	48.258	36.143
15	14.972	34.785	34.396	15.258	30.229	48.224	36.042
17	14.954	36.487	35.079	15.209	38.282	48.095	38.342
18	14.972	38.543	38.342	15.242	50.229	48.241	41.550
: 9	14.381	40.713	39.372	15.233	30.211	48.156	44.503
20	14.990	41.582	40.685	15.233	30.219	48.224	45.529
21	14.999	41.591	40.358	15.233	30.211	48.173	45.324
22	14.972	41.751	40.614	15.233	30.176	48.139	45.941
23	14.927	41.863	40.650	15.217	30.229	48.156	45.941
2.4	14.981	11.829	40.588	15.275	30.262	48.232	45.899
25	15.008	41.760	40.570	15.233	30.194	48.249	45.940
26	14.945	41.674	40.552	15.225	30.159	48.113	45.748
27	14.981	+1.700	40.597	15.242	30.202	48.095	45.740
28	14.981	41.548	40.526	15.217	38.202	48.258	45.765
29	14.954	41.485	48.552	15.225	30.159	48.190	45.613
30	15.017	41.399	48.579	15.225	30.151	48.164	45.546
31	14.900	41.271	40.594	15.209	30.125	48.173	45.546
32	:4.945	41.193	40.979	15.225	30.151	48.181	45.521
33	14.391	41.176	41.030	15.217	38.89	48.068	45.521

## Input and Pressure Data: Run 3, 1/24/95



Pressure Distribution Plot and Flow Loss Results: Run 3, 1/24/95

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					72.455	10.110	10.000
	14.828	40.160	29.314	19.100	30.465	-0.110	45.766
8	14.919	42.051	19.715	18.134	58.425	18.948	45.368
3	14.310	42.205	38.778	15.225	29.200	13.065	45.718
-	14.901	42.103	39.729	15.134	20.405	+8.06B	45.741
S	14.913	41.354	39.567	:5.29:	38.131	-8.340	15.115
ā	:4.883	41.357	39.637	15.176	29.288	18.290	12.381
7	14.981	41.948	39.546	15.175	285.65	48.219	45.381
3	14.919	42.068	39.637	15.167	38.423	48.167	45.449
9	14.985	41.965	39.363	15.153	30.371	48.399	45.297
:0	14.874	41.382	38.336	15.175	30.380	48.107	14.749
11	14.865	40.388	38.143	15.134	30.337	47.388	43.475
12	14.883	39.093	37.002	15.151	30.380	48.931	41.771
13	14.919	37.643	35.799	15.167	30.354	48.231	39.361
1.4	14.946	36.279	34.352	15.134	30.303	17.988	37.914
15	14.946	35.068	34.224	15.175	30.363	48.031	36.293
16	14.946	35.025	34.542	15.159	30.414	48.150	36.183
17	14.883	36.373	36.197	15.142	30.346	47.980	38.235
1.8	14.301	38.801	38.257	15.159	30.329	47.997	41.585
19	14.946	40.611	48.889	15.192	38.345	48.141	44.394
20	14 974	41 454	10.557	15.142	30.329	48.839	45.457
71	14 893	41 514	48.597	15.167	30.294	47.980	45.744
20	14 992	41 700	48 574	15.187	30.312	47.963	45.820
	14 901	4: 700	40 574	15.192	30.312	47.937	45.311
24	14 901	11 700	10.557	15 184	38.346	48.022	45.752
	14 919	41 614	10.539	15 157	38.794	\$7.988	45.710
23	14.002	11 671	10 521	15 751	38 296	48 214	45.752
	14.302	-1.074	40.405	15 1 17	30 250	47 997	45 584
20	14.84/	41 537	10 548	15,176	38.277	47.929	45.609
- 8	14.8/4	41.537	+0.3+8	15 176	30 277	48 049	45.567
23	14.301	41.314	10.574	15 157	30 277	48.077	45.491
30	14.310	41.314	10.523	15 : 59	30.785	48.273	45.440
77	14 202	11 700	10 590	15 147	30.750	47.963	45,457
77	14 919	41 211	10 225	15,167	30.277	47,971	45.432
			- eried				

## Input and Pressure Data: Run 4, 1/24/95



Pressure Distribution Plot and Flow Loss Results: Run 4, 1/24/95

## 2. Aluminum Blades With Vortex Generators

Gana a, b( c) c) c) c) c) c) c) c) c) c) c) c) c)	Anine Dus A anise detue umple colla umper of sa angin of sa te scen typ umber of sc incephenis unnel Press	on Iso 4 1 en samples otion mate moles per ta run ise e isi ensitrever pressure i une Ratio	, Pun 2 : 393 : 33 HC1: 33 2011 : 18 01: 31 39 565 : 31 51 : 12 51 : 12	. Filalei 010000000 0 	51415) 90		
		2001 100					
5520	31	74	19	29	20	31	37
						<u>.</u>	22
	12.340	41.184	38.343	15.857	29.55:	48.038	11.305
2	: 4.795	41.466	39.137	15.315	29.502	17.388	15.196
3	: 4.796	41.525	39.079	:5.032	29.585	47.929	45.150
-	14.331	41.355	39.035	14.982	29.491	17.945	15.017
S	14.795	41.321	38.917	15.032	29.534	48.022	44.367
5	:1.795	41.312	39.8:6	:5.849	29.534	47.237	44.385
2	14.931	41.235	38.757	15.049	29.560	47.929	44.725
3	4.922	4:.029	38.445	:5.840	29.491	47.988	44.363
3	14.304	48.652	38.117	14.999	29.534	47.983	43,929
1.0	14.804	48.301	37.468	:5.907	29.474	17.869	43.186
11	:4.795	39.316	36.903	14.966	29.423	47.912	42.363
12	! 4.786	38.331	35.925	:5.040	29.440	47.886	41.063
13	14.304	36.918	34.363	14.982	28.415	47.920	39.066
1.4	14.304	35.368	33.751	15.032	29.449	47.886	36.963
15	14.741	34.246	33.127	15.049	29.449	47.861	35.408
16	14.884	34.084	33.448	14.982	29.406	47.903	35.091
17	14.786	35.668	35.024	15.040	29.440	47.844	37.272
13	14.831	38.288	37.510	15.024	29.517	47.980	41.178
19	14.867	48.455	39.314	15.040	29.551	47.954	44.071
20	14.795	41.398	40.140	15.065	29.398	47.886	15.460
21	14.304	41.521	40.216	14.966	29.363	47.869	45.690
22	14.922	\$1.749	40.249	15.049	29.466	47.937	45.929
33	14.384	41.825	÷0.393	14.982	29.398	47.869	46.027
24	14.822	41.946	40.435	15.016	29.457	47.920	46.155
25	14.331	41.398	40.536	15.049	29.423	47.929	46.257
26	14.768	+2.066	40.612	15.824	29.440	47.929	46.389
27	14.768	42.066	48.582	15.032	29.432	47.878	46.363
28	14.840	42.266	40.645	15.824	29.432	47.861	46.363
29	14.777	41.792	40.418	15.024	29.406	47.852	45.000
30	14.322	41.492	40.266	15.057	23.440	+0.014	AG 705
31	14.822	41.047	33.3/1	15.040	23.423	47.950	44 040
32	14.813	40.710	23./86	15.049	29.365	17 957	44 796
00	17.949	+v.033	33-314	10.02*		-1.032	

# Input and Pressure Data: Run 1, 2/15/95



Pressure Distribution Plot and Flow Loss Results: Run 1, 2/15/95

Data B B M C B M C B M C B M C B M C B C B S C B S C B S C B S C B S C S S C S S C S S C S S S S	Arini Dui A Arios delve Angla colle Angla colle Angla of da He scan typ Angla of da He scan typ Angla of da He scan typ Angla of da	ion Ioo t : en semoles collon mate moles per la fun - se e is: ans/insver pressure : une Ratio	, Pun = 0 sec : 3 der: 23 der: 3 der: 3 ses: 3 s: 12 s: 12	0101010303 0 .5929 ps: 37'0573714	8:4:62 03 4		
ican.		Proc. No.	nac				
20.211	31	2.	19	~ 2	5.0	71	
,	12.051	21 247	76 (149	15.125	-9	43 1 4	15 959
	1. 947	11.345	19.511	15.197	19.70	48.157	45.41
	14,957	41.742	39.400	15.863	29.756	+8.:75	45,437
1	14.388	41.639	39,368	15.114	29.714	48,158	45.278
=	14 970	41.672	39.191	15.105	29.756	-8.219	45.190
ŝ	14 961	41 493	39 282	15.130	29,295	48,175	44,368
- e	14.388	41.511	39.031	15.155	29.815	48.303	41,933
3	11 977	41 757	38.594	15.147	19.714	49.289	14,543
a	14 979	40.974	38.337	15.155	29.611	48.192	44.248
1.0	14 974	10 329	37 692	15 072	19.379	49.197	43.470
	14 924	19 549	37 094	15 105	29.748	48.235	12.525
	14 933	18 426	35.249	15,130	29,562	48,107	40.986
13	14 270	37 140	35 271	15.122	29.759	48.209	39,402
1.1	13 943	35 751	34 1 77	15.147	29,536	48.201	37.322
5	14.979	34.500	33.453	15.139	29,671	48.192	35.587
16	14 986	34 427	33.773	15,897	29.837	48.158	35,436
17	14 979	35 997	35, 273	15.172	29.529	48,175	37.623
1.2	14 970	38 234	38 917	15 147	29.579	48.252	41.658
19	14 915	48 35	39.754	15,164	29.722	48.320	44.505
7.0	14 997	41 742	40 320	15.164	29.645	48.209	45.694
21	11.973	41 998	48 589	15.114	29,588	\$3,298	45.092
22	14 970	17.794	40.673	15.230	29.637	48.132	46.331
23	14 379	47 093	10.523	15.089	29.560	48.056	46.331
24	14.961	12 144	40.873	15.147	29.645	18,150	46.525
26	14 974	42 247	40 958	15.172	29.654	48.218	46.552
25	11.915	42.239	40.892	15.097	29.629	48.158	46.552
27	14 943	47 773	10.917	15.114	29.654	48.107	46.823
79	14.933	42.179	40.850	15,122	29.611	48.158	46.570
29	14.906	+1.887	40.715	15.130	29.637	48.039	46.251
30	14.979	41.648	40.555	15.222	29.645	48.115	45.941
31	14,924	41,279	40.353	15.155	29.628	48.225	45.481
32	14.943	40.954	48.261	15.164	29.628	48.192	45.189
33	14.324	40.902	40.235	15.130	29.645	48.235	45.110

## Input and Pressure Data: Run 2, 2/15/95



Pressure Distribution Plot and Flow Loss Results: Run 2, 2/15/95

Cata a, 34 24 25 25 25 25 25 25 25 25 25 25 25 25 25	Print Gut f eriid betwe emois tolle under if se engin of de be scen ivo	or loc # 1 en semples otion rate moles per ta run fise e is:	. Aun = 3 	020202020202 02020202020202020202020202	5:4:53 :03				
20	anner of so	ans/traver	3e3: 33						
à.	tradsprents	aressure i	5: 14	.6854 055	4				
7.	unnel Press	une Ratio	180 E.	8636431364					
Scan		Port Num	0 en						
	0!	2.4	35	23	3.9	31	32		
1	14.357	41.295	38.975	15.281	28.829	47,357	44.330		
2	14.393	11.535	33.152	15.194	29.668	10.101	45.135		
5	14.357	41.578	39.123	15.112	29.543	48.095	45.203		
1	14.357	11.338	39.877	15.079	29.563	47.330	44.937		
5	14.839	41.320	38.340	15.120	23.528	47.356	44.706		
ā	14.348	41.088	38.730	15.112	29.325	47.941	14.485		
7	14.348	41,114	25.222	15.112	29.585	47.975	44.105		
8	14.356	10.333	38.292	15.171	29.660	13.844	24.245		
9	14.857	10.529	37.944	15.184	29.517	47.952	43.730		
: ð	14.920	39.954	37.571	15.079	29.560	48.018	43.198		
3.1	:1.328	39.326	36.978	15.112	28.292	17.924	41.965		
12	14.357	38.373	36.282	15.137	23.505	48.019	48.374		
:3	14.875	37.196	35.075	15.137	29.525	47.984	39.134		
1 4	:4.375	35.718	34.1:0	15.146	29.500	48.052	37.289		
15	14.330	34.463	32.365	15.895	29.565	17.933	35.664		
16	14.902	34.325	33.588	15.112	29.643	47.967	35.425		
17	14.857	35.838	35.10!	15.095	29.857	47.907	37.386		
18	(4.930	38.459	37.563	15.154	29.523	47.941	41.362		
19	14,356	40.512	39.588	15.146	29.574	47.873	44.218		
20	:4.302	41.432	39.973	15.162	29.508	43.909	45.434		
21	14.812	41.655	10.193	15.087	29,506	47.941	45.735		
22	14.911	+1.775	40.236	15.112	29.531	47.873	45.797		
23	:4.857	41.930	40.295	15.129	23.548	47.924	45.948		
24	14.375	71.836	40.147	15.137	29.374	47.898	18.028		
25	14.384	42.007	40.489	15.137	19.548	47.324	46.143		
26	14.348	12.053	10.122	15.112	23.557	10.001	46.200		
27	14.384	12.050	18.574	15-162	20.437	+0.001	+0.230		
28	14.393	42.127	12.568	15.146	13.365	17 350	40.303		
29	14.855	41.399	-0.552	10.1.0	20 527	47 933	10,100		
20	14.339	-1.638	40.122	15.154	29 531	48 001	45.354		
21	14.884	40 000	70 000	15 146	29 548	47 975	45.043		
34	14.350	10.744	40 143	15 137	29.497	47.975	44,310		

# Input and Pressure Data: Run 3, 2/15/95



Pressure Distribution Plot and Flow Loss Results: Run 3, 2/15/95

Cata	Oete Print Out for loc € 1 , Pun € 4 , File191514154								
3	Peniod batween samples set 1,2020203030303								
Sample collection rate (Hp: 330									
3	lumber of se	nec seione	100m11 11	3					
	angen of ca	ata cun las	5 Store						
1 6	he spen byp	18 18:							
1	lunger of is	tans, theyar	385: 33	3					
i A	thosoneris	cressure :	31 1.	1.531 2811					
7	unnel Press	une Patto	131 1.	9757675389	53				
Scan		Part Nux	030						
	3.	2.4	25	19	30	31	32		
	11.208	21.352	39.175	14, 392	19.577	48.047	45 81 :		
2	14.308	41.587	39.277	15.282	79.751	47.894	15 757		
3	14.359	41.513	39.327	15.040	29.727	43,081	45 795		
4	14.844	41.515	39.150	15.098	79.744	47.868	45 070		
-	14.352	41.368	39,997	15.073	29.735	17.971	14 334		
	366 '	41.293	33.845	15.265	29.744	47,996	44.501		
7	14.962	41,163	38.718	15.255	29.592	48.290	14.515		
а	14.335	41,128	38.481	15.856	29,751	48.107	44.278		
3	14.908	40.625	38.867	15.115	29.584	47.877	43.763		
12	14.935	+0.029	37.593	15.082	79,327	17.903	43.073		
11	14,899	39.333	36.924	15.090	29.701	47.988	42.197		
12	14.399	38.171	38.137	15.055	29.667	47.995	48.913		
13	14.372	37.289	35.206	15.065	29.858	48.073	39.390		
1.4	14.953	35.742	34.182	15.107	29.684	47.609	37.592		
15	14.853	34.668	33.590	15.248	29.675	48.222	36.006		
16	14.399	54.504	33.648	15.040	29.584	48.035	35.546		
17	14.926	36.008	35.206	15.082	29.549	47.928	37.530		
8.1	14.917	38.595	37.796	15.290	29.684	48.039	11.553		
19	14.853	40.643	39.547	15.073	29.532	47.954	44.223		
20	14.988	41.541	40.131	15.065	29.653	18.047	45.453		
21	14.399	41.679	40.224	15.115	29.701	47.851	45.816		
22	14.917	41.841	48.287	15.073	29.641	47.903	45.360		
23	4.925	41.962	40.368	15.115	29.675	48.055	46.090		
24	14.908	42.013	40.529	15.090	29.718	48.039	46.125		
25	14,926	42.882	40.589	15.082	29.658	48.047	46.249		
26	12.908	42.219	10.530	15.107	29.867	48.132	46.373		
27	14.881	42.229	40.317	15.115	29.692	\$8.IØ7	46.435		
28	14.926	42.219	40.741	15.073	29.658	47.988	46.461		
29	14.917	42.150	40.732	15.256	29.624	47.979	46.320		
38	14.881	41.798	40.512	15.107	29.555	48.005	45.975		
31	:4.826	41.369	48.389	15.115	29.538	47.954	45.515		
32	14.953	40.391	±0.132	15.107	29.564	48.847	45.195		
33	14.381	40.768	40.258	15.298	29.555	47.979	45.011		

## Input and Pressure Data: Run 4, 2/15/95



Pressure Distribution Plot and Flow Loss Results: Run 4, 2/15/95

## 3. Steel Blades Without Vortex Generators

Cata	entre dat i	50 150 ¥ 3	, Pun # 1	, FileIR)	514211					
2.	encod betwe	en semples	13401114	0202020202	50 E					
51	Sample collection mate int : 330									
741	Number of semples per port: 10									
-3	engen of da	te mun se	a.: 31							
	te scan typ	e 131	2							
216	ander of so	ans, they en	385: 23							
4	ingsoner (c)	pressure :	31 14	.7925 33:						
-	innet Press	ure Satur	1.51 2.	305018:905	2					
50.80		Port Num	oer							
	2:	24	35	29	3.6	-	32			
	1.4.212	12.010	10.200		20.225	10 7.5	10.711			
	14.315	4547	-1000	12.212	20.010	-0.2 3	-0.314			
	4. 5_	42.528	10.115	13.234	10.530	40.303	-5.05			
2	11.32	12.572	10.108	-9-294	20.300	48.324	45.235			
-	11.509	42.435	39, 397	15.251	30.535	-0.01	-6.004			
5	14,775	42.230	33.36-	15.295	20.385	13.500	-3.74			
	: = : 388	42.323	35.328	15.154	20.345	48.560	45.712			
	14.773	12.311	39.303	15.284	20.552	48.37	45.74			
. 3	12.319	42.263	28.319	15.234	38.343	-8.085	-5.309			
3	14,927	42.331	39.735	15.254	30.309	48.202	-5.565			
: 0	14.327	42.323	39.528	19.269	20.515	48.231	45.51			
2.5	14.746	41.747	38.963	15.268	20.323	19.700	14.(10)			
12	14.936	40.303	37.754	15.206	30.475	13.138	43.170			
+3	14.919	38.97*	36.492	15.275	30-313	18.001	41.362			
) 4	14.782	37.235	35.281	15.209	30.535	48.296	28.838			
15	11.764	35.945	34.501	15.234	30.501	48.215	37.019			
16	14.354	35.584	34.527	:5.268	30.433	18.308	36.584			
17	i4.818	36.882	35.382	15.218	26.261	48.283	38.287			
18	006.11	39.866	37.340	15.259	30.+66	48.309	41.548			
19	14.782	41.208	39.616	15.226	30.475	48.240	44.295			
20	14.818	41.367	40.311	15.225	30.449	48.256	45.505			
21	14.773	42.142	40.472	15.234	30.458	48.291	45.371			
22	14.320	42.263	40.446	15.259	30.492	48.300	45.951			
23	14.764	42.195	40.429	15.192	30.466	48.274	45.933			
24	14.782	42.151	40.370	15.259	30.141	48.223	45.924			
25	14.754	42.160	40.463	15.276	30.466	48.271	45.924			
26	14.809	42.108	40.395	15.243	30.432	48.164	15.300			
27	14.791	42.065	40.421	15.268	30.458	48.172	45.79:			
28	14.782	42.013	40.429	15.276	30.466	48.326	45.738			
29	14.791	41.910	40.404	15.192	30.381	48.223	15.658			
30	14.764	41.807	40.438	15.259	36.288	48.249	45.570			
31	14.300	41.764	40.565	15.218	30.406	48.249	45.579			
32	14.782	41.721	+0.658	15.268	30.492	48.181	45.561			
53	14.782	41.575	10.666	15.251	30.355	43.138	45.499			

## Input and Pressure Data: Run 1, 2/24/95



Pressure Distribution Plot and Flow Loss Results: Run 1, 2/24/95

Data P Pa Sa Nu -4 Ta Nu -4 Ta	rint Gus <sup>2</sup> midd betwe male colle nger of sa nger of se nger of se nger of se nger of se nger of se	on Ibo P / en semples otion nate mples per te num se e is: ans/traver pressuré : une Patio	. Fun a 2 sec : .8 Ac : .3 aont 19 c : .3 ses: .3 ses: .3 ses: .3 ses: .3 ses: .3 ses: .3	- 7912 - 201 0 - 7912 - 201 - 7912	5:+1+1 333 8		
Scan		Pana Num	cer:				
	-31	2.4	25	29	20	21	32
	14.798	42,415	40.053	15.143	30.578	48.075	45.053
2	14.762	42.214	29.321	5.:75	30.544	43.115	45.720
3	14,771	42.275	59.881	15.153	30.570	49.021	15.717
4	14.771	42.163	39.330	15.158	30.535	13.261	45.558
5	14.771	41.364	39.584	:5.:76	30.544	17.336	45.330
5	14.780	41.982	39.491	15.193	20.527	48.021	45.277
~	:4.714	42.033	39.559	15.176	30.527	47.996	45.312
3	14.799	41.990	39.483	15.153	20.201	47.961	45.285
9	14.771	41.999	38.423	15.159	30.484	17.881	15.294
10	14,771	41.395	39.279	15.158	20.434	47.927	45.00
11	14.790	41.326	38.602	10.101	30.4.2	47.816	44.236
12	14.728	10,171	37.594	15.151	20.552	10 200	41.770
13	14.771	38.398	36.518	13.133	70.324	+0.050	79.040
1.4	14.155	75 076	20.1-1	16 169	30 459	17 996	37 034
15	14.757	16 673	34 196	15 168	30 497	47.987	36.545
19	14 753	36 799	35,756	15.175	30.492	47.396	38.242
18	14.757	39,084	37.865	15,151	30.441	47.953	41.254
19	14.752	40.378	39.406	15.176	30.501	48.073	44.158
20	14.798	41,792	40.016	15.118	30.466	47.350	45.099
21	14.744	42.016	40.253	15.184	30.449	48.013	45.685
22	14.516	42.180	10.355	15.258	30.544	48.107	45.853
23	14.762	42.197	40.304	15.226	30.570	48.124	45.371
2.4	14.387	42.120	40.380	15.210	30.484	48.133	45.827
25	14.762	42.171	40.473	15.218	30.552	48.236	45.827
26	14.753	42.042	10.346	15.260	30.509	48.193	45.774
27	14.762	41.964	40.346	15.201	30.509	47.996	45.605
23	14.790	41.990	40.355	15.201	30.518	48.116	45.685
29	14.780	41.887	40.287	15.210	30.475	48.124	45.561
30	14.789	41.792	40.439	15.193	20.458	40.150	45.540
31	14.735	41.054	+0.558	15.201	30,458	48 141	45 498
32	14.789	41.553	+0.051	15 201	30.398	47 996	45 481
33	14,171	41.307	*0.000	13.201	50.550		

Input and Pressure Data: Run 2, 2/24/95



Pressure Distribution Plot and Flow Loss Results: Run 2, 2/24/95

Nets Amint Dur for Too t ( , Aun t 4 , File13(51424) Amino bouest semiles (set ( , 000000000000) Bancia oblasion res mort ( 20 Number of Samelas Ser port ( ) Under of Samelas Ser port ( ) Number of Samelas Ser ( ) Number of Samelas Insverses ( ) Amino bonst portsona ( ) Amino bonst portsona ( ) (1)7722 (Sta										
Funnel Pressure Ratio is: 0.0014479160										
-		3								
5580	2	2.4	10.00	~ a	7.0	π.	2.0			
	21				20	- 1				
	1 755	11 654	20.100	15.257	30.536	48.325	46.197			
	1 797	10 100	-0.079	-c - a :	30.573	48.394	46.255			
	11.771	12 554	10.115	15.774	30.579	48.470	46.129			
,		17 107	79 977	15 799	38.596	48,454	46.229			
-	1.746	17 775	39.315	15.755	30.512	48.377	45.744			
5	14 301	17.140	39.796	15.307	30.579	48.429	45.646			
-	14.774	17 735	38,755	15.307	30.553	13.271	45.502			
2	11.751	17 769	39 795	15.757	30.545	18.331	45.591			
-	1 754	17 356	39.740	15.274	30.502	48.233	45.735			
	11.755	47 743	39 177	15.215	30.142	48.265	45.502			
	1 761	11 948	39 977	15.291	30.519	48.343	44.953			
1.2		10 219	38 051	15 799	30.535	48.343	43.727			
13	11 797	79 191	36.583	15.274	30.502	48.343	41.557			
	14 755	37 470	35 148	15.724	30.450	49.291	39.334			
10	14 913	75 071	54 540	15.224	30.442	48.325	37.270			
10	11.301	35 582	34.522	15.232	30.450	48.428	36.559			
17	11 737	36 374	35.794	15.224	30,415	48.257	38.365			
1.8	14.719	39,162	37.399	15.215	30.124	18.274	41.558			
1.4	14 312	41.075	39.451	15.232	30.453	48.274	44.055			
79	14.746	41.933	40.215	15.249	30.467	48.283	45.566			
-	14.746	42.192	40.402	15.249	30.450	48.300	45.948			
2.2	14 737	42.295	+0.334	15.299	30.510	48.385	46.002			
13	14.728	42.338	40.452	15.282	30.485	48.291	46.028			
7.1	14.746	42.252	40.402	15.271	30.459	48.300	45.957			
25	14 301	47.761	40.419	15.274	30.459	48.265	45.948			
25	14.746	42.261	40.402	15.282	30.485	48.300	45.966			
27	14.737	42.200	40.393	15.299	30.467	48.308	45.895			
13	14.774	42.218	10.503	15.274	30.185	48.429	45.930			
29	14.754	42.062	40.419	15.255	30.467	48.300	45.833			
30	14.729	41.307	40.410	15.257	30.459	48.308	45.726			
31	14.783	41.907	40.495	15.282	30.459	48.291	45.664			
32	14.764	41.307	40.673	15.292	30.424	\$8.385	45.708			
33	14.719	11.736	40.622	15.299	30.433	48.205	45.628			

# Input and Pressure Data: Run 3, 2/24/95



Pressure Distribution Plot and Flow Loss Results: Run 3, 2/24/95

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Scan		Pont Nuk	oer.				
	: 6:	24	25	29	30	22	32
	11 751	17 995	19.368	15,115	38.388	17.798	45.757
-	14.757	17.309	29.716	15,138	30.431	47.375	15.199
	14.763	42,121	39.317	15.121	30.397	47.301	45.330
1	14.791	+2.887	39.900	15.088	30.422	17.884	45.543
5	14.753	41.328	39.486	15.096	29.288	17.375	45.214
S	14.753	41.302	39.401	15.288	38.379	47.790	45.254
7	14.754	41.741	39.316	15.088	30.354	17.770	44.365
3	14.772	41.845	39.393	15.096	30.37:	47.746	45.108
9	14.781	41.828	39.308	15.096	30.345	47.746	44.983
1.9	14.731	41.362	39.121	15.096	30.362	17.858	44.992
11	14.753	41.171	38.476	15.121	30.33E	47.780	44.298
12	14.772	40.248	37.592	15.130	30.354	47.823	43.017
13	: 1.754	38.685	36.292	15.121	30.329	17.815	41.131
1.4	14.763	37.147	35.290	15.062	30.336	17.315	39.022
15	14.727	35.378	34.491	15.096	30.285	47.694	37.108
16	14.763	35.437	34.380	19.121	30.352	17.746	36.476
17	:4.799	36.621	35.821	15.146	30.354	47.763	37.980
18	14.808	38.357	57.798	15.071	30.362	47.785	41.122
19	14,745	40.541	231183	15.113	30.354	47.843	43.702
20	11.808	41.598	40.004	15.088	30.313	47 207	45.090
21	14.772	41.580	40.038	15.040	30.356	47 746	46 662
37	11.790	41.346	40.00:	15 071	30.397	67 729	45 543
23	14.727	41.332	10.001	15.071	30.379	47 765	45.172
25	14.736	41.030	10 105	15 095	30.328	47 763	45 463
20	11 79	41 871	10 157	15.184	30.329	47.832	45.472
27	14 753	11 785	40 157	15 067	30.293	47.770	45.478
79	14 799	41 758	40.196	15,288	30.267	47.712	45.348
79	14.745	41.534	40.123	15.088	30.267	47.737	45.223
30	14.799	41.526	40.115	15.088	30.285	47.694	45.197
31	14.745	41.482	40.242	15.054	30.190	47.660	45.188
32	14.799	41.327	40.293	15.096	30.293	47.746	45.161
33	14.727	41.439	40.335	15.184	30.293	47.798	45.197

Input and Pressure Data: Run 4, 2/24/95



Pressure Distribution Plot and Flow Loss Results: Run 4, 2/24/95

### 4. Steel Blades With Vortex Generators

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tean	a .	Toric Man	15	2.0	52	31	17				
	۰.			6.0							
	14.752	42.060	33.734	15.254	31.734	48.188	45.353				
2	14.387	41.397	38.726	15.291	31.755	48.227	45.663				
2	14.780	41.340	59.791	15:254	31.765	48.147	45.572				
4	14.752	11,349	39.743	15.281	31.714	48.274	45.872				
5	14.816	41.320	39.541	15.305	31.722	48.232	45.399				
5	14.316	41.623	39.305	:5.289	31.714	18.210	45.240				
2	14.843	41.554	39.053	15.239	31.731	48.274	11.984				
3	14.753	41.263	38.74:	15.314	31.714	46.138	44.586				
9	14.852	40.801	38.296	15.256	31.637	48.25	43.377				
10	14.744	+0.185	37.756	15.272	31.748	18.011	43.218				
11	14.744	35.612	37.0999	15.347	31.554	48.198	42.344				
12	14.907	38.627	36.542	5.247	31.755	48.13	41.240				
12	14.271	37.532	35.489	15.314	21.827	48.189	39.633				
14	14.325	36.835	34.511	15.231	31.114	48.103	27.322				
15	14.331	14.949	221/38	15.272	31.075	+0.101	75 7124				
16	14.825	34.632	33.30/	10.200	31.673	10 007	77 700				
17	14.755	36.133	23.521	15.505	31.731	48 297	11 670				
13	14.753	10.010	10.1070	15 198	31 871	18 887	44 445				
20	1 262	40.730	40.172	15 272	31 619	48 979	45 678				
	14 997	41 997	40.745	15 247	31.654	48.191	46.095				
22	14 897	41 991	48 745	15.231	31.611	+8.198	46.237				
23	14.798	41,365	40.821	15.214	31.611	48.053	46.334				
74	14.887	42.137	40.762	15.254	31.551	48.104	46.448				
25	14.816	42.137	40.863	15.264	31.551	48.155	46.493				
26	14.834	42.179	48.304	15.272	31.560	48.053	46.493				
27	14.744	42.154	40.529	15.281	31.577	48.287	46.431				
28	14.789	42.129	40.821	15.289	31.543	48.828	46.290				
29	14.780	41.703	40.568	15.239	31.543	48.002	45.999				
30	14.798	41.583	40.316	15.281	31.551	48.070	45.540				
31	14.771	41.007	48.888	15.231	51.508	48.036	45.063				
32	14.834	40.810	48.872	15.148	51.502	48.194	44.895				
33	14,343	40.784	40.274	15.247	31.500	48.036	**. 995				

## Input and Pressure Data: Run 1, 3/14/95



Pressure Distribution Plot and Flow Loss Results: Run 1, 3/14/95

Date Amyot dut for log # 1 , Aug # 11 , Alis2818801411 Period detween kenzies isett : Ad0303080801 Eanele dotterion net Afrik 10 200 Number of senden ser porti : 0 The soart year si The soart year si Number of scansitrarenses: 22 Number of scansitrarenses: 23 Number of s								
Scan		Port Num	ber					
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	1. 222	12 391	13 572	12 271	70 753	43 770	16 911	
		12.310	10.000	-C C 00	22 237	19 747	16 707	
-	1	-2.310	-0.500	15 211	22.241	10 755	45 219	
-	14.(15	-1.396	-0.0-5	10.004	22.241	*3.250	10.015	
1	1.4.735	47.913	+8.35-	10.000	22.201	45.130	+0.000	
5	14.735	42.750	40.235	15.331	20.233	19.30	+6.472	
3	14.719	42.570	18.888	13.531	22.228	49.275	46.1.2	
7	14.731	42.381	39.878	19.481	221218	19.133	45.871	
3	14.634	41.969	39.932	15.531	32.254	+3.205	45.587	
9	14.553	41.509	39.220	15.548	32.230	49.123	45.012	
1.3	14.787	40.982	38.46!	15.356	32.291	49.171	44.265	
11	14.731	40.252	37.922	15.515	32.256	49.286	43.091	
1.2	14.740	33.403	37.196	15.306	32.281	49.171	42.028	
13	14.567	38.236	36.179	15.505	32.290	49.213	40.372	
1.4	14 785	76 656	35 138	15.558	32.333	49.230	38.308	
15	14 203	35 446	34 304	15.626	32.230	49.205	35.846	
10	14 748	36 300	74 498	15 548	37 771	49.129	36.394	
		70 000	70.700	15 555	32 273	49 213	38 680	
12	14.722	20.000	20.024	10 001	32.264	19 111	47 471	
18	14.731	33.337	10.074	15.501	32.294	19 262	46 366	
1.9	14.743	41.534	40.333	15.220	52.204	40.120	10.203	
-8	14.744	4	41.348	13.3=0	32.221	43.113	40.000	
21	14.731	42.750	11.484	13.340	32.107	+3.134	40.004	
	14.722	42.362	41.533	13.303	32.230	+3.120	+7.707	
20	14.722	42.939	41.514	15.501	32.221	43.162	+7.200	
24	14.667	13.059	41.832	15.515	32.187	49.145	47.340	
25	14.703	43.076	41.547	15.465	32.144	49.018	47.437	
26	14.575	43.197	41.775	15.590	32.238	49.04.3	17.570	
27	14.722	43.094	41.741	15.573	32.247	49.103	47.534	
28	14.749	43.119	41.716	15.556	32.238	49.111	47.481	
29	14.658	42.733	41.530	15.531	32.230	49.077	47.048	
30	:4.887	42.373	41.168	15.531	32.221	49.188	46.605	
31	14.585	41.363	48.332	15.556	32.215	49.129	46.136	
32	14.776	41.583	40.957	15.648	32.284	49.137	45.862	
33	14.534	41.772	41.033	15.614	32.247	43.171	45.906	

Input and Pressure Data: Run 2, 3/14/95


Pressure Distribution Plot and Flow Loss Results: Run 2, 3/14/95

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	anne: rreas	ure calls		00000-00-			
Seac		Port Num	aec.				
	0:	2.4	25	29	30	2.1	30
	14.748	42.231	19.779	15.257	21.750	48.244	45.397
2	14.793	42.025	23.211	15.297	31.725	18.328	45,714
3	14.748	41.391	39.795	15.224	21.590	48.213	48.535
4	14.784	41.922	39.753	15.174	31.718	18.278	45.5.0
5	14.775	41.905	39.601	15.224	31.765	48.323	-5.540
5	14.795	11.776	33.381	15.20	71 775	40.371	43.200
	14.302	41.530	20.204	15.2+3	71 700	40.312	11 295
4	14.323	10.017	10.000	16 718	31.716	18 759	11 :90
	14.733	10.315	37 937	15 791	31.873	18,752	17,137
1.0	14 370	10.000	17 196	15 237	3: 733	18 384	47.584
	14.020	79 819	36 603	15.215	31.725	48.312	41.559
17	14.721	37 692	35 471	15.349	31.973	48.253	39.910
1.1	14 811	36.152	34.542	15.241	31.539	48.355	37.818
15	14.929	34,957	33.815	15.216	31.582	48.235	36.275
16	14.878	34.581	34.001	15.191	31.750	48.304	35.717
17	14.703	36.359	35.547	15.282	31.716	48.133	37.942
: 3	14.793	38.996	38.064	15.232	31.573	48.214	41.754
19	14.802	40.304	39.787	15.257	31.873	48.251	44.598
28	14.902	41.707	40.504	15.232	31.665	48.244	45.785
21	14.811	41.956	40.673	15.249	31.590	48.355	46.166
22	14.775	42.137	40.300	15.249	31.598	48.287	46.325
23	14.748	42.300	40.908	15.232	31.665	48.218	46.449
24	14,775	42.309	40.918	15.199	31.707	48.269	46.538
25	14.730	42.420	41.019	15.232	31.656	48.269	46.653
26	14.738	42.377	11.002	15.349	31.513	48.201	46.673
27	14.911	42.386	40.325	15.224	31.707	+0.205	40.044
29	14.775	42.317	40.368	15.2+3	71 622	40.100	46 236
30	14.725	41.391	40 454	15.257	31.856	48.244	45.740
31	11 997	41 260	40 225	15.224	31.547	48.219	45.236
37	14.755	41.045	40.082	15.249	31.630	48.218	45.032
33	14.739	40.985	40.178	15.216	31.613	48.252	45.112

## Input and Pressure Data: Run 3, 3/14/95



Pressure Distribution Plot and Flow Loss Results: Run 3, 3/14/95

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Scan		Port Num	0 tr				
10.10	31	24	25	29	30	27	32
	14.302	42.219	39.340	:5.300	31.615	48.194	46.007
2	14.775	41.353	39.361	:5.325	51.538	48.151	45.589
3	4.320	11.919	39.595	15.275	31.506	48.143	45.715
4	· 4.339	42.813	39.712	15.333	21.539	48.135	45.760
5	14.784	42.039	39.379	15.342	31.832	48.321	45.740
6	14.311	41,925	38.425	15.342	31.515	-8.229	45.398
2	14.703	41.386	39.231	15.292	21.589	48.279	45.240
8	14.329	41.509	38.327	15.325	21.821	48.126	44.790
1	14.734	10.335	38.471	15.000	21.064	48.225	44.190
1.0	14.823	10.320	37.813	15.215	31.545	48.241	13.344
	14.775	20 000	70 570	16 297	71 272	40.004	42.012
1.5	14 793	37 349	35 857	15 358	31 555	48 168	40 198
11	11.793	36 139	74.437	15.358	31.538	18.185	37 971
15	14.793	34.956	33.737	5.333	31.589	48.202	36.257
16	14.784	34.511	33.861	15.300	31.512	48.118	35.472
17	14.784	35.632	35.070	15.342	31.521	48.058	37.291
18	14.775	38.157	37.593	15.350	31.469	48.125	40.918
19	14.938	40.457	39.594	15.292	31.469	47.991	43.979
20	14.356	41.637	48.244	15.350	31.410	48.384	45.601
21	14.757	41.791	48.699	15.242	31.572	47.948	46.077
22	14.947	42.090	40.784	15.250	31.581	48.084	46.421
23	14.739	42.295	48.919	15.442	31.461	48.312	46.579
24	14.302	42.278	48.877	15.317	31.504	18.041	46.606
25	14.739	42.347	40.951	15.292	31.529	48.257	46.641
-5	14.733	42.338	41.012	15.400	31.432	40.177	46.537
20	14.755	12 210	+0.310	10.200	31.32.5	10 9007	40.000
79	14.874	41.979	40.699	15.375	31.521	48.015	45 121
30	11.811	41.671	40.269	15.383	31.435	48.067	45.769
31	14.757	41.107	10.065	15.317	31.413	48.150	45.125
32	: 4.302	40.345	39.999	15.342	31.444	48.084	44.958
33	11.775	40.351	42.108	15.292	31.393	47.931	44.922

## Input and Pressure Data: Run 4, 3/27/95



Pressure Distribution Plot and Flow Loss Results: Run 4, 3/27/95

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