

GHQ/SCAP Records (RG 331, National Archives and Records Service)

Description of contents

(1) Box no. 2921

(2) Folder title/number: (26)
Imura Seisakusho

(3) Date: Aug. 1946 - Nov. 1946

(4) Subject:

Classification	Type of record
9230, 9621	c

(5) Item description and comment:

- i) Fuse, Osaka
- ii) Includes Contents List

(6) Reproduction: Yes No

(7) Film no.

Sheet no.

(Compiled by *National Diet Library*)

Index

Incoming Correspondences

No.	Date	Subject	Remarks
323	16 Oct. 46	Monthly production report for Sept.	
839	21 Nov 46	Monthly production report for Oct	

MONTHLY PRODUCTION REPORT
(During October)

Date: November 10, 1946.

TO: Osaka Military Government Team.

THRU: Osaka Prefectural Government.

Description

1. Name: Yugen-kaisha Imura Seisakusho.
(Imura Construction, Limited Joint-stock Co.)

2. Location: 1392, Inada, Fuse-City, Osaka Pref.

3. Permitted Number and Date:

Number.....109-241
Date.....10 September 1946

4. Permitted Articles and Capacity:

a) Shaft	3000 pcs/month
b) Shuttle driver	3000 " "
c) Bobbin case & case holder	100 sets/ "

5. Production:

	<u>ARTICLES</u>	<u>PIECES</u>	<u>WEIGHTS</u>	<u>PRICE</u>
a) Shaft		3,000 pcs/month		¥ 45,000.00
b) Shuttle driver		2,000 " "		10,000.00
c) Bobbin case & case holder		50 sets/month		750.00

6. Remarks:

Now we are making research in Bobbin case and case holder.

Signed A. Imura

Title President

OSAKA M.G.
RES-COM-IND
FILE 839

MONTHLY PRODUCTION REPORT

(During what month)

Date; 10 October

To; Osaka Military Government Team

Thru; Osaka Prefectueal Government

Description

1. Name; Yugen Gaisha Imura Seisakusho ✓

2. Location; 1392 Inada Fuse city Osaka

3. Permitted number and date;

Number.....109-241

Date.....10 September

4. Permitted article and capacity

Article.... (a) Shaft (b) Shuttle driver (c) Bobbin case
case holder

Capacity.....(a) 3,000 pcs/month

(b) 3,000 pcs/month

(c) 100 sets/month

5. Production

Article	Pieces	Weights	Price
(a) Shaft	2,800 pcs/month		¥ 42,000
(b) Shuttle driver	1,500 pcs/month		¥ 7,500.
(c) Bobbin case and case holder	50 sets/month		¥ 750.00

6. Remarks

Now, We are making research in Bobbin case and Bobbin case holder

Signed *J. Imura*

Title _____

OSAKA PREFECTURAL GOVERNMENT

FILE: 613 DATE: 6 Sept 1946
 TO: OSAKA MILITARY GOVERNMENT TEAM
 SUBJECT: CERTIFICATION
 NAME: Yugen Gaiisha Imura Seisakusho.
 LOCATION: 1392 Inada, Fuse City Osaka

	Production	Ma. Capacity (monthly)
parts of sewing machines	A. upper shafts ...	3,000 piece
	B. Shuttle drivers ...	3,000 "
	C. bobbin case and bobbin case holders ...	100 sets

(nothing follows)

As the result of inspection about this plant, we hereby recognize that the producing items and it's monthly capacity above mentioned are necessary for present economic condition of this country.

Signed: M. Itoh
 M. Itoh,
 Industrial Section,
 Financial Department,
 Osaka Prefectural
 Government.

H 9/10

Serial No. of Report.

APPLICATION FOR OPERATION OF
AND
REPORT ON INDUSTRIAL FACILITIES

TO: _____

THRU: _____

Imura Factory, Limited.
(Yugen Gaisha Imura Seisakusho)
1392, Inada, Fuse City, Osaka Pref.
Name and Address of Reporting Unit.

Aug. 23, 1946
Date

1. Name of Facility: Imura Factory, Limited. (Yugen Gaisha Imura Seisakusho)
2. Location: 1,392, Inada, Fuse City, Osaka Pref.
3. Name of President or Manager: Hyomatsu Imura. ✓
4. History;
 - a. Date of foundation: 1932. The former name was Imura Iron Works.
On Aug. 1, 1941 the name was changed as the above.
 - b. Date of first operation: Same as the above.
 - c. 1936-1941 Production. (Annual value in Yen, quantities of principal products by units or weights.);

Parts of Sewing Machines.

Year	Crank <i>for sewing machine</i>		Lower Shaft <i>sewing machine</i>		Shuttle Driver <i>sewing machine</i>	
	Value(Yen)	Number	Value(Yen)	Number	Value(Yen)	Number
1936	104,500.	55,000.	33,000.	55,000.	35,000.	70,000.
1937	114,000.	60,000.	33,000.	55,000.	35,000.	70,000.
1938	104,500.	60,000.	33,000.	55,000.	32,000.	65,000.
1939	95,000.	50,000.	30,000.	50,000.	35,000.	70,000.
1940	95,000.	50,000.	30,000.	50,000.	30,000.	60,000.
1941	48,500.	25,000.	15,000.	25,000.	15,000.	30,000.

- 2 - (Report on Industrial Facilities)

- d. Present capitalization in Yen; ¥ 50,000. (fully paid up) ✓
- e. Changes made in capital structure since 1935; None. ✓
- f. Name and Address of parent company; None. ✓
- g. Number of shares outstanding; 1,000 shares. ✓
- h. Number of stockholders (Give names of those owing 10% or more of total.); 2 stockholders.

<u>Name</u>	<u>Address</u>	<u>Business Relation</u>
Suekichi Imura	1,392, Inada, Fuse, Osaka Pref.	President. ✓
Hyomatsu Imura	Same as the above	Manager. ✓

- i. Funds received from Government. (Bounties, Subsidies, etc.); None ✓
- j. On reverse side give outline sketch of plant layout with approximate dimensions; Annexed.
- k. Bank loan; None. ✓

5. Description.

a. Principal Products.

- 1. Wartime; Shots of machine-guns *shell casings*
- 2. At present; Parts of sewing machines. *cranks, lower shafts, shuttles for sewing machines.*
- 3. Planned for 1946-1947; Production of parts of sewing machines *(cranks, shafts, shuttles etc.)*

b. Capacity;

1. Wartime;

<u>Year</u>	<u>Number of shots</u>	<u>Value (Yen)</u>
1943	421	492.57.
1944	57,100.	66,807.00.
1945	14,550.	16,771.50.

2. At present;

Monthly products-- 1,500 upper shaft (Parts of sewing machines) Bobbin case and bobbin case holder are now under study and expected 100 pieces a month when we will produce them.

sewing machine

- 3 - (Report on Industrial Facilities)

3. 1946-47 (With unrestricted access to materials)

Monthly products -- { 3,000 ~~upper~~ shafts, ✓
 3,000 shuttle drivers, ✓
 100 pieces together of bobbin cases and ✓
 bobbin case holders.

c. Number of Employees.

1. Wartime; 28. ✓
2. At present; 25. ✓
3. 1946-47 (At maximum capacity); 84. ✓

6. Machinery & Equipment in Plant.

<u>Description</u>	<u>Capacity</u>	<u>Number</u>	<u>Condition</u>
Lathe	6 shaku	10	
Lathe	4 shaku	10	
Milling machine	36 inches-20 inches	16	
Grinding machine	36 inches	3	
<i>Tool</i> Grinder		6	
Drilling machine	10 inches- 22 inches	19	
Vice		10	
Bellows		2	
Electric motor	5 H.P.	1	
Electric motor	10 H.P.	1	

no govt machines.

7. Present stocks of Raw Materials, supplies and Unfinished Goods.

a. Raw Materials

<u>Description</u>	<u>Quantity</u>	<u>Condition</u>
Special steel	3 tons ✓	

b. Unfinished goods; None.

8. Present stocks of Finished Goods; None.

- 4 - (Report on Industrial Facilities)

9. Present stocks of Fuel; None. ✓

10. Machinery & Equipment needed for maximum production 1946-47.

<u>Description</u>	<u>Capacity</u>	<u>Quantity</u>
Lathe	6 shaku	20 ✓
Lathe	4 shaku	20 ✓
Milling machine	36"-20"	16 ✓
Grinding machine	36"	10 ✓
Grinder		6
Drilling machine	10"-22"	19
Vice		10
Bellows		2
Electric motor	10 H.P.	3
Electric motor	5 H.P.	2
Punching machine		5
Power press	2 tons	3

11. Raw materials & supplies needed (monthly)

a. For present capacity (5.b.2. above)

<u>Description</u>	<u>Quantity</u>
Special steel	300 kgs.
Pig iron	1 ton

materials furnished
with orders.

b. For Maximum (5.b.3. above)

<u>Description</u>	<u>Quantity</u>
Special steel	450 kgs. ✓
Pig iron	2 tons ✓

12. Fuel needed (monthly) (Do not include present stocks).

<u>Description</u>	<u>Quantity</u>
Coke	2 tons ✓

- 5-(Report on Industrial Facilities)

13. Additional Personnel needed. (Not locally available)

<u>Special Skills</u>	<u>Number</u>
Turner	20
Fitter	12
Grinder	7
Milling machine operator	10
Drilling machine operator	10

14. Prices. (Give current selling prices in Yen of principal products)

Principal products ----- Upper shafts
(Parts of sewing machines)

Price ----- 12 Yen, for one.

Market--- The fitters of parts of sewing machines, and collateral experts.

15. Remarks (Include here any factors hampering production not already mentioned and any recommendations you consider necessary)

a. We have difficulties in supplying workmen with food, for the special share of food for workmen is not sufficient in quantity and the market price of food is very high.

b. We have difficulties in collecting workmen, for they have very small productive will owing to instability of living caused by difficulties in obtaining food and high prices in various goods.

c. We have difficulties in obtaining materials, for they are under the imperfect control.

16. Certification by applicant.

I certify that the information contained herein is true to the best of my knowledge and belief.

Signed H. Imura

Title prasant

- 6 - (Report on Industrial Facilities)

17. Action by Occupation Forces.

The factory described in this application has been inspected and the following action;

- a. Ordered to remain closed. Yes_____. No_____.
- b. Ordered to cease operations immediately. Yes_____. No_____.
- c. Authorized to produce at the following rate;

Items to be manufactured

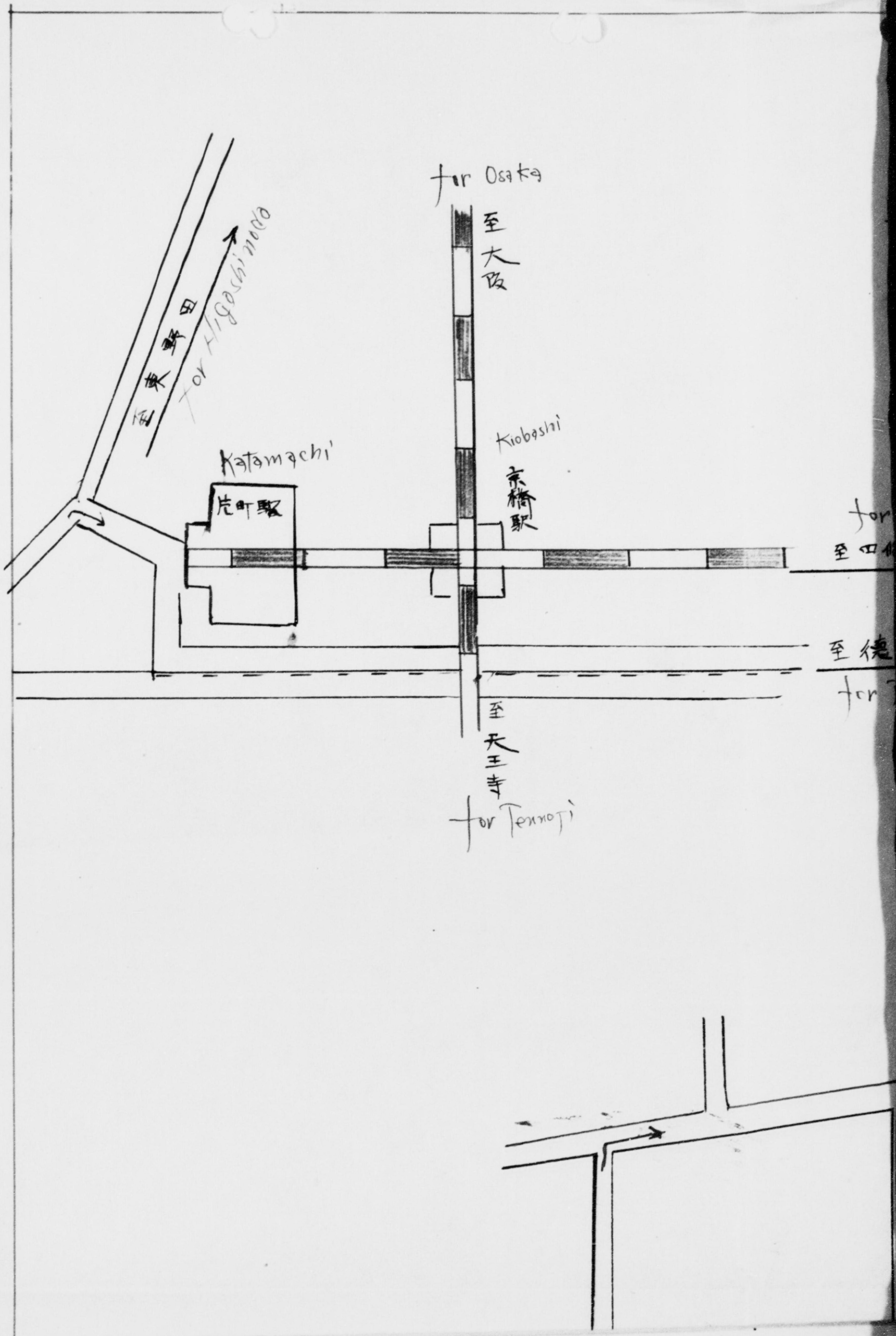
Monthly Quantity

Signature of Authorizing Officer

Designation of Authorizing Unit.

INSTRUCTIONS

1. The purpose of this form is to present a complete picture of the factory concerned.
2. If exact information is not available make estimates and mark them as such.
3. Use the reverse side of any sheet for data there is not space for on the face of the form.
4. Where capacities or quantities are given state clearly unit of measure being used.

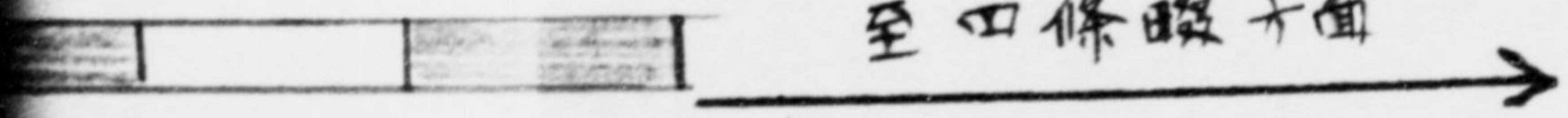


有限會社 居村製作所 平面圖及附近見取

Imura Factory Limited

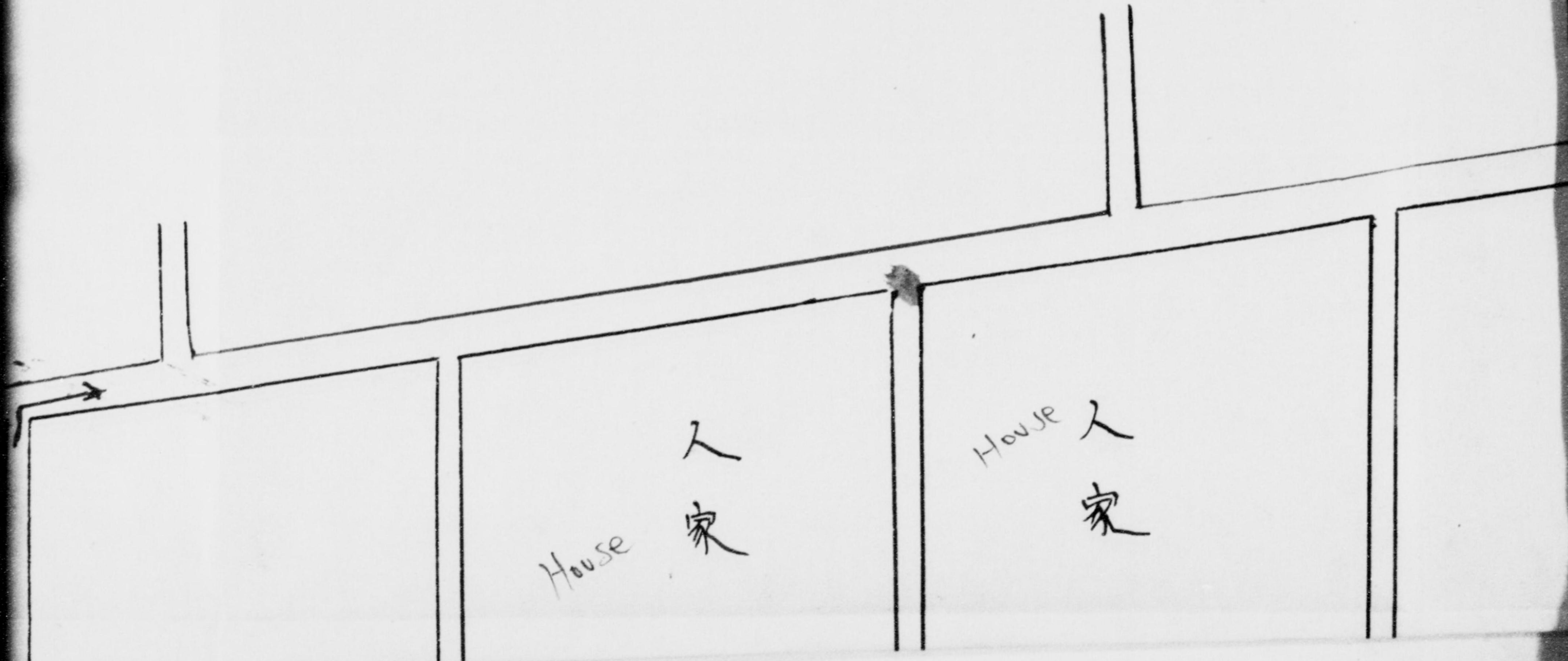
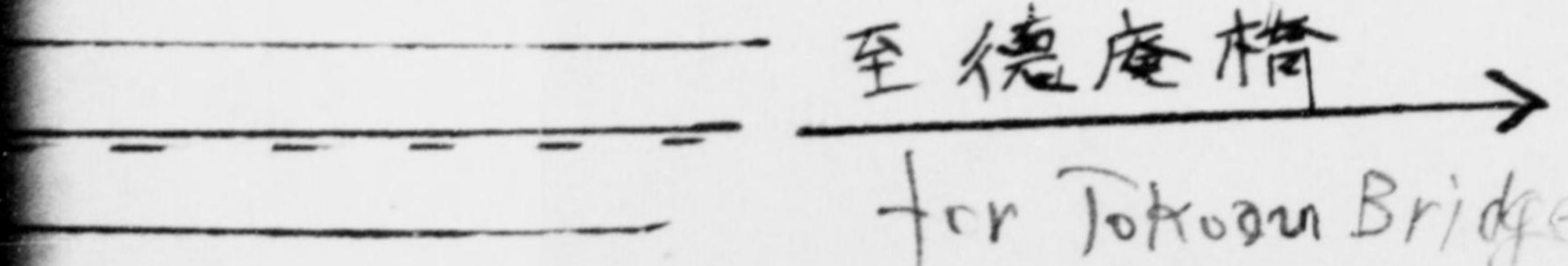
for Shijonawate

至四條畷方面



至德庵橋

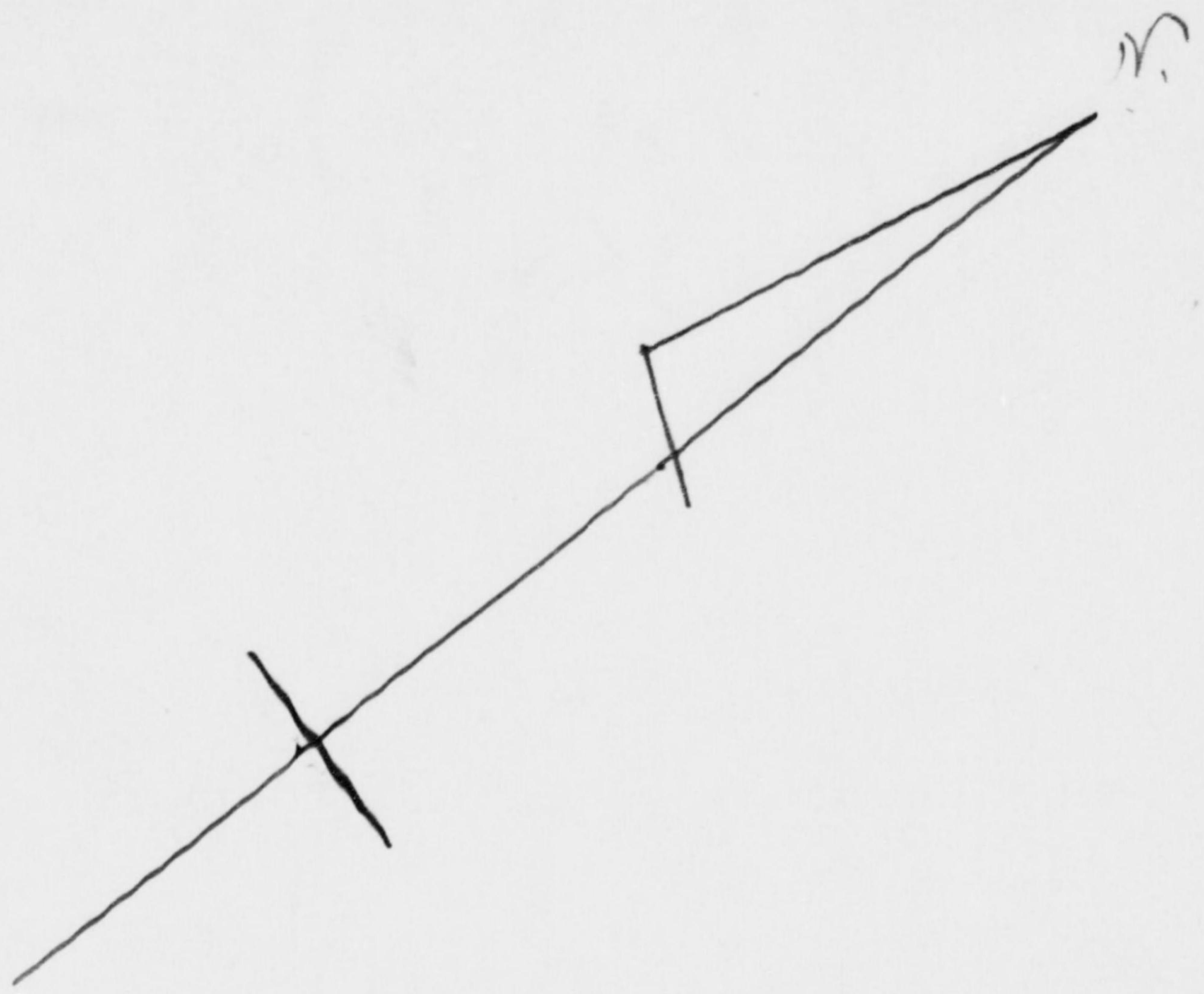
for Tokuan Bridge



House 人家

House 人家

及附近見取圖
ited



for Kotomachi

至尾町市道

Tokogu Bridge

徳座橋

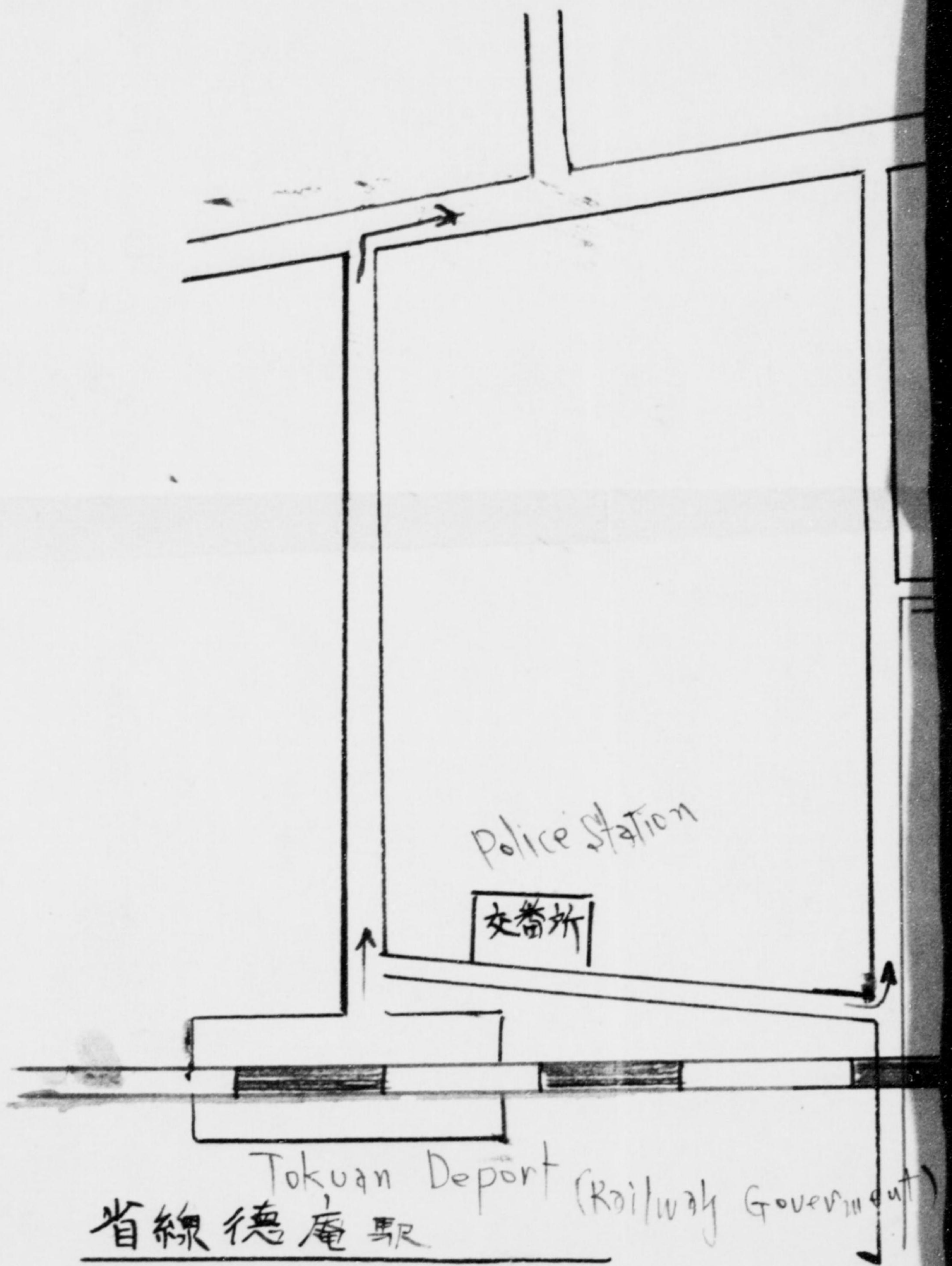
湯場 Bath

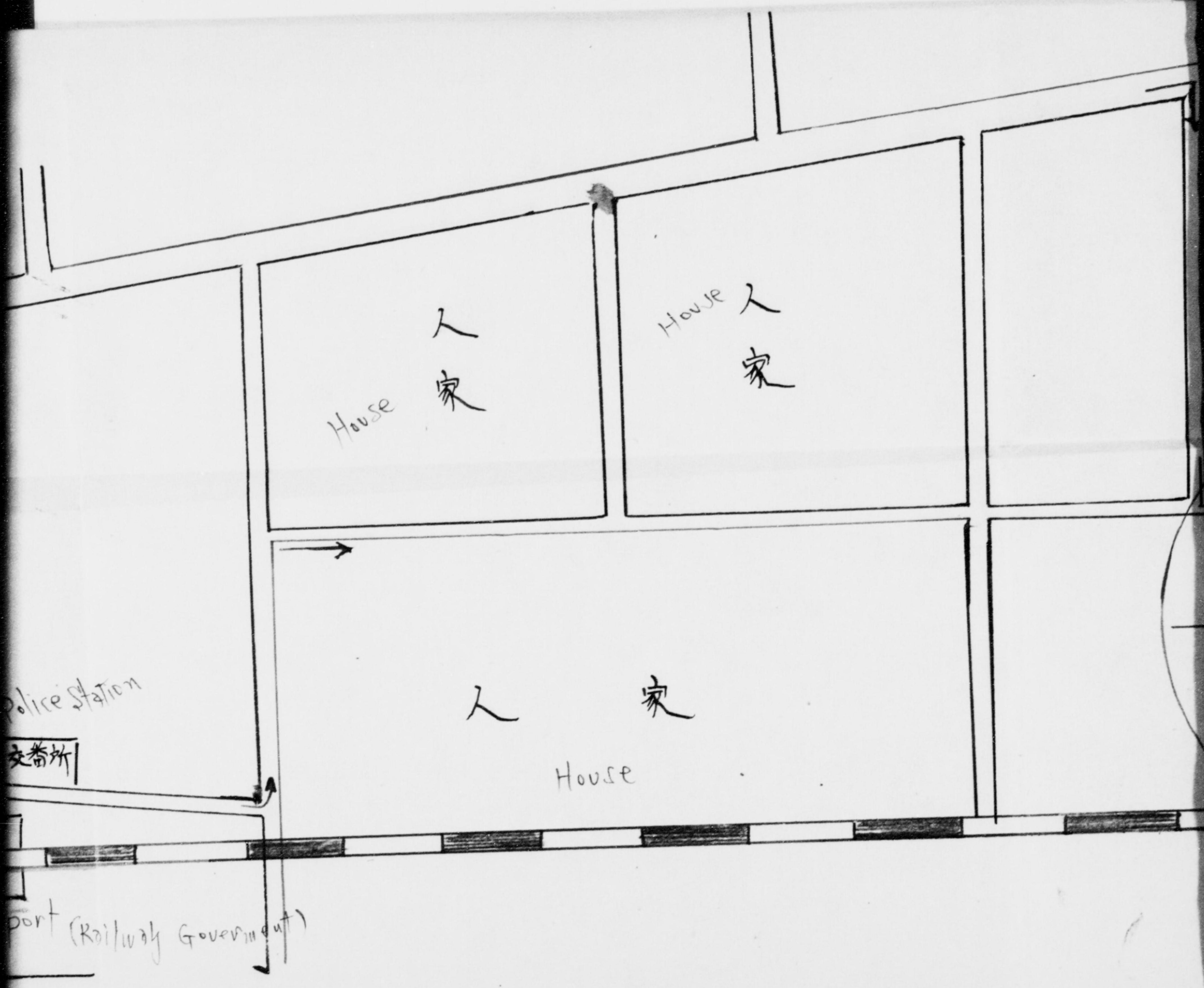
墓地 Tomb

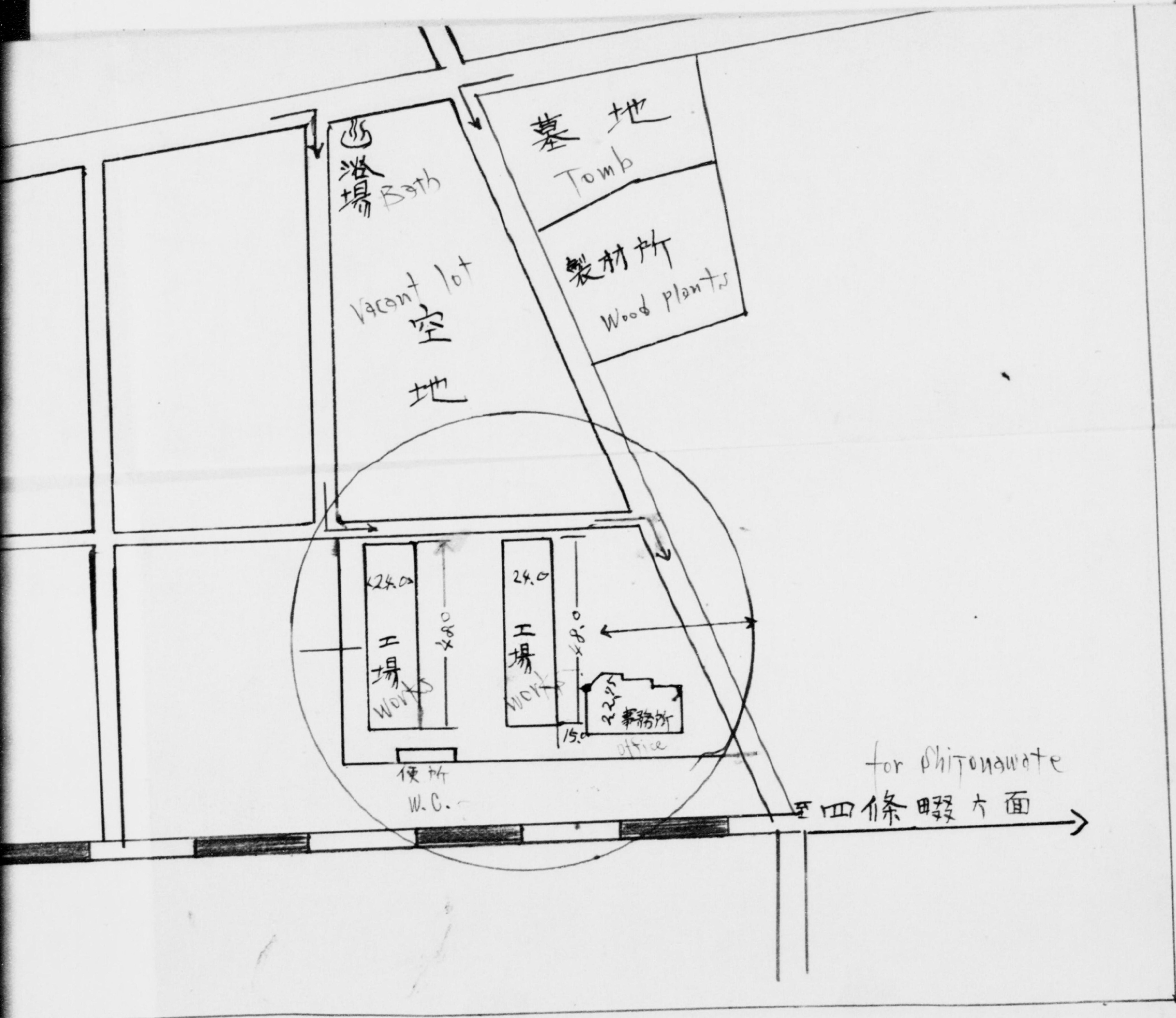
Vacant lot
空地

製材所
Wood plants

for Katamachi
至片町方面
←







for Phitongwate
至四條畷方面 →

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 660

File 109 - 241

10 September 1946
(Date)

SUBJECT: **PERMIT FOR OPERATION**

TO: **Yugen Gaiha Imura Seisakusho**
(Name & Address of Firm)

1392 Inada Fuse City, Osaka

1. a. In accordance with paragraph 3, b, Directive number three (3) from the Supreme Commander to the Imperial Japanese Government, dated 22 Sept 45, the **Yugen Gaiha Imura Seisakusho**
(Name of Firm)

is permitted to immediately start production of **a) Shafts**
(Name of Items)
(Parts of Sewing Machines)

b) Shuttle Drivers c) Bobbin case and bobbin case holders

b. Maximum production currently authorized is **a) 3,000 pcs/month**

b) 3,000 pcs/month c) 100 sets/month

2. The acquisition of material, parts and sub-assemblies, as well as the disposition of finished products, and the establishment of sales prices will be in accord with the regulations of the Imperial Japanese Government.

3. Until otherwise directed by this headquarters, a monthly report in English of each item, by name, type and quantity produced by each factory, sub-contractor subsidiary within this factory's control will be delivered to this office by the fifteenth (15th) day of the following month.

4. It is understood that this permit for reconversion is issued subject to any and all directives affecting reconversion, ultimate disposition or otherwise, which have been issued or may hereafter be issued by the Supreme Commander for the Allied Powers or by this Headquarters.

BY ORDER OF LIEUTENANT COLONEL TWAY:

Info Copy to:

SCAP (Attn: ESS) (1)
SCAP (Attn: G-2) (1)
CG Eighth Army (Attn: Mil Govt) (1)
CG I Corps (Attn: MIL Govt) (1)
Osaka Liaison Office (1)
Governor of Prefecture concerned (1)

HERBERT H. HARMON
Major, TC
Resources & Ind. Officer

Incl #2