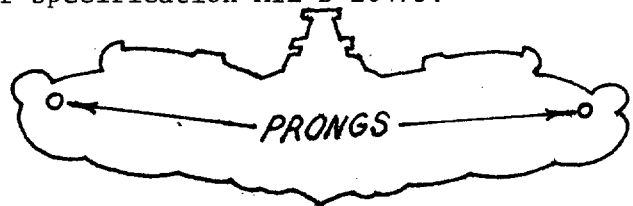


MILITARY SPECIFICATION SHEET

DEVICES, METAL, BREAST AND COLLAR

ENLISTED SURFACE WARFARE SPECIALIST

This specification is approved for use by the Navy Clothing and Textile Research Facility, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense. The complete requirements for procuring the insignia described herein shall consist of this document and the latest issue of Specification MIL-D-16475.



Design - Regular and miniature sizes - Government hubs available.
Standard sample available for finish and workmanship.

Material - 1/20 silver filled front.

Color and Finish - Silver; oxidized satin relieved, except that the ship's vertical bow outline, drag anchors, uppermost edges of radar antennas, edges of cutlass hand guards (towards hand grip, and the extreme ends of hand grips shall be hand burnished to match the reference sample. Completed insignia shall be lacquered on all sides.

<u>Dimensions</u> (inches)	<u>Regular</u>	<u>Miniature</u>
Height, overall -	15/16	15/32
Width, overall -	2 3/4	1 3/8
Tolerance -	\pm 1/32	\pm 1/32

Thickness

Regular size - Governed by item's weight
Miniature size - 0.100 inch (minimum). Measured at top center of the ship's bow

Weight

Regular size - 156 grains (minimum) including attachment prongs.
Miniature size - Not applicable

FSC 8455

Forcer

Regular size - Full forcer permitted
Miniature size - No forcer permitted

Attachment

Regular size - Two prongs and two clutch fasteners are required. The prongs shall be positioned equidistant from each end, measuring $2 \frac{3}{8}$ ($\pm 1/32$) inches between their centers.

Miniature size - Two prongs and two clutch fasteners are required. The prongs shall be positioned equidistant from each end, measuring $1 \frac{7}{32}$ ($\pm 1/32$) inches between their centers.

Custodian:
Navy - NU

Preparing activity:
Navy - NU

Project No. 8455-N843

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MIL-D-16475/62

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1 OCT 76

Replaces edition of 1 Jan 72 which may be used.

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