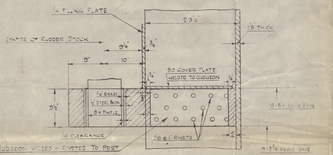
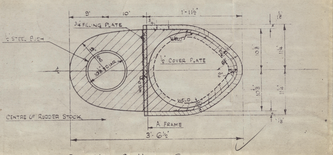
Nº 534.

FABRICATED STERN FRAME

SCALE ½" = ONE FOOT.

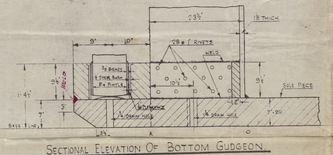


SECTIONAL ELEVATION OF TOP GUDGEON.

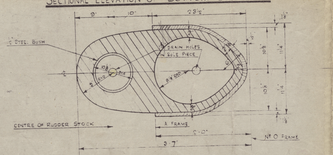


PLAN VIEW OF UPPER GUDGEON.

FOR DETAILS OF PINTLES SEE RUDDER PLAN.

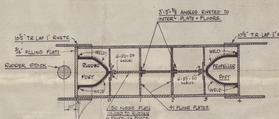


SECTIONAL ELEVATION OF BOTTOM GUDGEON.

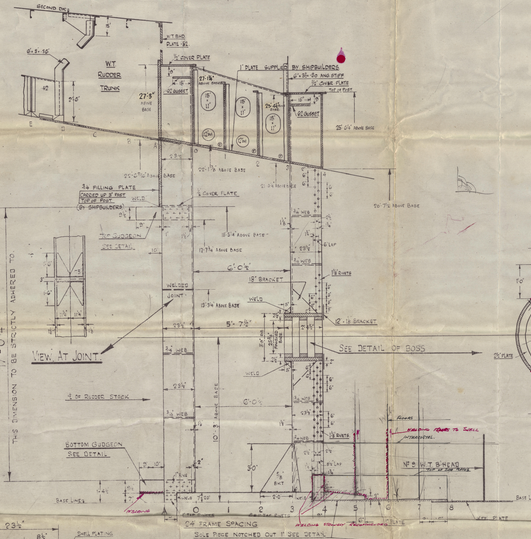


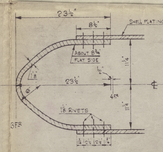
PLAN VIEW OF BOTTOM GUDGEON.

SCALE ½" = ONE FOOT.



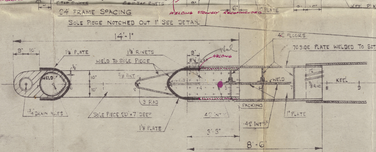
PLAN VIEW OF 1" PLATE AT TOP OF STERN FRAME.





CONNECTN OF SHELL PLATING TO PROPELLER POST

SCALE ½" = 1 FOOT

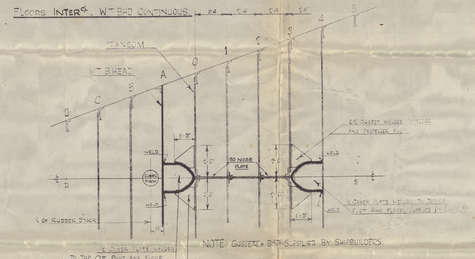


PLAN VIEW AT SOLE PIECE.

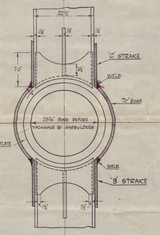
2ft FRAME SPACING

FLOORS (4) THICK EXCEPT Nº 'A' WHICH IS A W.T. BHD

1½ FLOORS FLANGE 3"

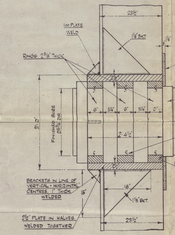


PLAN VIEW 9" BELOW TOP OF PROP^{LR} & RUDDER POST



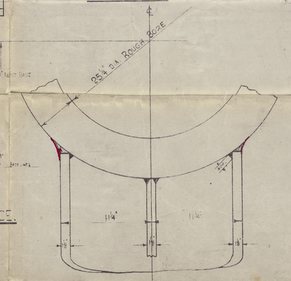
DETAIL OF BUILT UP BOSS.

SCALE 1"=ONE FOOT



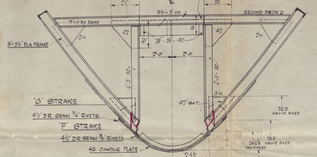
'WELDED JOINTS ON BOSS

SCALE 3"=ONE FOOT



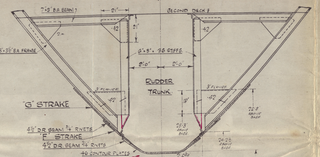
DETAIL SHOWING 1" NOTCH IN SOLE PIECE.

APPROVED ELECTRODES SEC A PAR 1 TO 9 TO BE USED AND ALL WELDING TO SURVEYORS SATISFACTION.



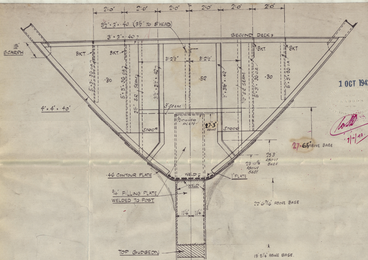
SECTION AT C FRAME

VIEW LOOKING AFT



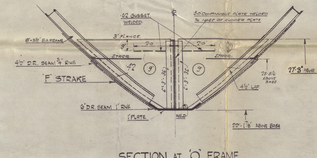
SECTION AT B FRAME

VIEW LOOKING AFT



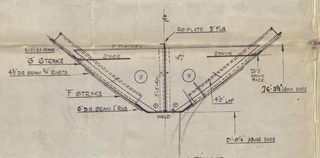
SECTION AT A FRAME

VIEW LOOKING FORWARD



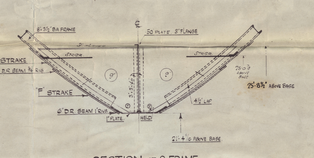
SECTION AT 'O' FRAME

VIEW LOOKING FORD.



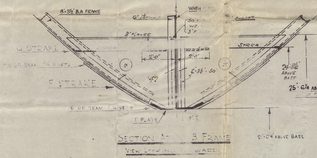
SECTION AT 1 FRAME

VIEW LOOKING FORD



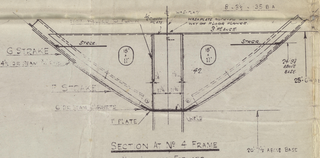
SECTION AT 2 FRAME.

VIEW LOOKING FORD



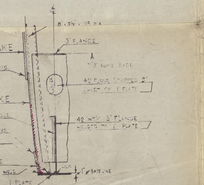
SECTION AT 3 FRAME

VIEW LOOKING FORWARD



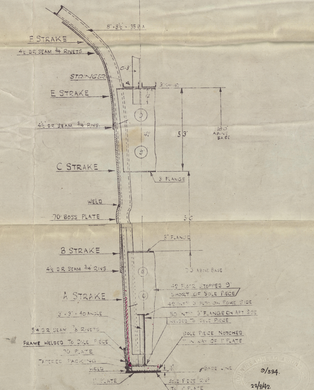
SECTION AT Nº 4 FRAME

VIEW LOOKING FORWARD



SECTION AT 1/16 'C' FRAME

VIEW LOOKING FORWARD



SECTION AT Nº 5 FRAME

VIEW LOOKING FORWARD

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8

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J. Readhead & Sons

No. 534.

7.10.42.

KELMSCOTT.

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