156

JAPANESE FILES RESEARCH PROJECT

CONFIDENTIAL REPORT
DEPARTMENT OF JUSTICE
FILE 60-0-28
NUMBER 3335

2/ gon 44

THESE REPORTS ARE PREPARED UNDER THE SUPERVISION OF THE ECONOMIC WARFARE SECTION, WAR DIVISION, DEPARTMENT OF JUSTICE BY MEMBERS OF THE STAFF OF THE WAR DIVISION, DEPARTMENT OF JUSTICE, AND THE ECONOMIC INTELLIGENCE DIVISION, FOREIGN ECONOMIC ADMINISTRATION.

1944

N. Y. - #271

Copy No. 27
CONFIDENTIAL

DEPARTMENT OF JUSTIUM
WAR DIVISION
ECONOMIC WARFARE SECTION

REPORT ON

ISHIKAWAJIMA ENTERPRISES

January 21; 1944

Ann Friedman
Foreign Economic Administration
New York, New York

TABLE OF CONTENTS

| | | | | | | • | | | Pa | ge | S |
|-------|---------|--------------|-------------------------------------|-------------------|---------------|--------|------------|---------------------|----|-----|--------------|
| I. | Introd | uction | | | | | 184 18. | | 1 | | 3 |
| II. | Recapi | tulation the | on of Or e United | ders a l State | nd Ir s | quiri | €S | | 3 | _ | 5 |
| III. | Orders | Place | d in the | e Unite | d Sta | ates · | | ٠. | 5 | - | 13 |
| | A. Th | rough I | Mitsubis | hi. Sho | ji Ka | aisha | | | | 5 | |
| | B. Th | rough 1 | Mitsur ! | Bussan | Kais! | ha - · | . ~ | | 6 | - | 9 |
| | C. Th | rough. | Ataka & | Co | | | · •· ·· | · 2• | 10 | - | 11 |
| | D. Th | rough | Okura & | Co | | - • • | | | 11 | - | 13 |
| IV. | Inquir | ies Pl | aced in | the Ur | nited | State | es·· | | 13 | - | 15 |
| | A. Th | irough | Mitsui | Bussan | Kais | ha - | | | | 13 | |
| | B. Th | hrough | Okura & | Co | | | . . | | 14 | - | 15 |
| Apper | ndix A: | Shiba | s Place aura Tur mers - | bine b | y Jap | anese | | | | a | |
| Appe | ndix B: | Shiph | s Place ouilding | by Ja | panes | se | | - - - | b | , - | e |
| Appe | ndix C: | Thron | kawajima ugh Mits - 1940 | sui Bus | san 1 | Kaishs | C, | • 1 . • | | f | • |
| Foot | notes- | | | | | | | , r., | | | , <u>-</u> - |
| Supp | Ad | dition | ikawaji al ordo ding an Tu | rs for | Toky cawaj | o Ishi | ike c | | | 1_ | i |

Economic Warfare Section War Division Department of Justice Washington, D. C. Confidential Report

January 21, 1944 (N.Y. #271)

Re: Ishikawajima Enterprises

Submitted by:

Ann Friedman

Foreign Economic Administration

New York, New York

REPORT ON

ISHIKAWAJIMA ENTERPRISES

I. Introduction

Tokyo Ishikawajima Zosenjo (hereafter referred to as Ishikawajima Shipbuilding) was established in 1889. Shortly after 1934,
when its capital was 2,000,000 yen, Ishikawajima Shipbuilding entered
when its capital was 2,000,000 yen, Ishikawajima Shipbuilding entered
the aircraft industry. (1) Two aircraft companies, Tachikawa Hikoki
K. K. (Japan
K. K. (Tachikawa Airplane Company) and Nippon Hikoki K. K. (Japan
'Airplane Company), and an automobile company, Tokyo Jidosha (Tokyo
'Airplane Company), are believed to be subsidiaries of Ishikawajima
Automotive Industry), are believed to be subsidiaries of Ishikawajima
Shipbuilding. (2) By 1939 the capital stock value of the parent firm
had increased to 20,000,000 yen paid up and 32,000,000 yen authorized. (3)

In 1941, Ishikawajima Koku Kogyo (Ishikawajima Aircraft) was founded by the parent firm by combining a group of Ishikawajima divisions (excluding Tachikawa Hikoki and Nippon Hikoki), devoted divisions (excluding Tachikawa Hikoki and Nippon Hikoki), devoted to aircraft manufacture. (4) The capitalization in 1941 of Ishikawa-to aircraft was 25,000,000 yen, (5) and since the total authorized jima Aircraft was 25,000,000 yen, (5) and since the total authorized capital stock value of the parent firm was 32,000,000 yen in 1941, it is evident that aircraft production was a major activity of the Ishikawajima Enterprises.

Ishikawajima Aircraft's plants are located as follows:

- 1. Tokyo, Kyobashi.Fu, Tsukudashima cho, 54
- 7. Tokyo; Kyobashi ku, Shin Tsukodajima, Nishi cho, 3 chome 5
 - 3. Tokyo, Fukagawa ku

was the series of

- 4. Yokohama, Isogo ku, Tomioke machi, Showa cho
 - 5. Yokohama, Tsurumi ku, Sushiro cho (sometimes called Sugita plant) (6)

Plants number 2 and 3 are engaged in the production of aircraft engines; plant number 5 produces engines and makes castings for engines. Information pertaining to the output of plant number 4 and details on plant number 1 are not available. (7)

Crankshaft blueprints found in the files indicate that double radial engines, the cylinders of which have a stroke of 150 millimeters, are being produced by Ishikawajima Aircraft. (8) Other blueprints found in the files indicate that engines are constructed with cylinder barrels of at least two sizes, i.e., one of 118 millimeter inside diameter by 233 millimeter length, and another of 130 millimeter inside diameter by 221 millimeter length. (9)

An Ishikawajima order for "10,000 gross tons of antimony for bearing metal," (10) indicates that bearing metal, and perhaps the bearings themselves, were being produced at one of Ishikawajima's plants, possibly plant number 5, which produced castings.

At Tsukijima (or Tsurishima), Tokyo, Ishikawajima Shipbuilding maintains drydocks and at least three shipbuilding slips. (11) The drydocks and slips were moved from an unspecified location to Tsukijima sometime following July, 1937. (12) Small boats were produced by this section of Ishikawajima enterprises. (13)

A factory devoted to producing large cranes was also operated by Ishikawajima Shipbuilding. The exact location of this factory is not shown by the files. However, the Oriental Economist, September, 1938, stated that a crane factory was built on the site where Ishikawajima's drydocks and slips were located previous to being moved to their present location at Tsukijima. (14)

At Tsurumi Compound, Yokohama, Ishikawajima Shipbuilding has a subsidiary, Ishikawajima Shibaura Turbine Company. This company was established by Ishikawajima Shipbuilding and the Shibaura Engineering Works in 1936. Ishikawajima Shibaura's main products were land and ship steam and water turbines for use with Shibaura generators. (15) Appendix A gives as complete a list as the files provide of orders placed by Japanese customers with Ishikawajima Shibaura during 1938 and the first part of 1940.

Between January, 1937 and December 7, 1941, Ishikawajima Shipbuilding, the parent company, including the plants which are now part of Ishikawajima Aircraft, ordered in the United States machine tools and steel products valued at \$751,000, \$461,000 of which was actually shipped to Japan. \$153,000 of these orders were placed by the Watari Japanese Naval Purchasing Commission, which indicates some sort of interest on the part of the Japanese Navy in Ishikawajima's output.

In the tabulations that follow, destinations of orders, according to Ishikawajima's plants, are indicated where such information is available. In these instances, type of production and the city in which the plant is located, are stated in parenthesis under the column entitled "Product".

N. Y. - #271

Appendix B contains a summary of orders placed by Japanese companies with Ishikawajima Shipbuilding between 1938 and the middle of 1941. Appendix C is a statistical summary of Ishikawajima business handled through Mitsui Bussan Kaisha.

This report is one of a series based on the files of the Japanese trading companies, Mitsui Bussan Kaisha. Mitsubishi Shoji Kaisha, Ataka & Company, and Okura & Company. These files are now kept by the Alien Property Custodian at a warehouse located at 27 Cliff St., New York City.

II. Recapitulation of Orders and Inquiries Placed in the United States

Grinding Machines.

Orders.

2 Wicaco Standard Internal Precision Grinders Lees-Bradner 2 H.S. Gear Grinder Norton 10x36" Type C Grinding Machines 16x72" " " . " #2 Hydraulic Universal Tool & Cutter Grinder " 6" x 18" Type C Plain Grinding Machines #1 Universal Tool & Cutter Grinders Bryant #5A. Heavy Duty Semi-Automatic Grinders #16 - 38" Hydraulic Grinder #16A- 38" Hole & Face Grinder Excello Special #35 Precision Grinder Heald #25A 24" Rotary Surface Grinding Machines #74 Plain Internal Grinding Machines " - 81 Hi-Center Plain Internal Centerless Grinder #72A-3 Plain Internal Grinding Machines " #73 Airplane Cylinder Grinding Machines #172 Gap Internal Grinding Machine Cincinnati #2 Centerless Grinders 12" x 48" Universal Self Contained Grinder Landis Metric 6" C Type Valve Face Grinding Machine Pratt & Whitney R-6 Keller Cutter & Radius Grinders Rowbottom #325 Combination Cam Grinding & Milling Machine 45

Boring Machines.

Orders.

Excello Style #2112-A Precision Boring Machine Heald #47A Borematic Precision Boring Machines

3. (OVER)

Drills.

Orders.

- 3 Chicago Pneumatic #34-B Air Drills
- 5 Cincinnati-Bickford 3 ft. Plain Radial Drills
- 1. National Automatic Model B, Type 16 Natco Multiple Driller
- Automatic Dl3HU Hole-Units
- 2 Gifford Universal Crankshaft Oil Hole Drilling Machines
- Excello Special One-Way Drilling Machine

Lathes.

Orders.

- 8 Warner & Swasey #3A Universal Hollow Hexagon Turret Lathes
- 5 " #2A Universal Hollow Lathes, M-510
- Bullard 16" 8-Spindle Type D Mult-au-matic Lathe
- 1 Type J7 8-Spindle Mult-au-matic Lathe
- 5 Lipe 12" x 18" Porter Cable Carbo Hydraulic Lathes.

Inquiries.

Jones & Lamson #3 Ram Type Turret Lathes

Milling Machines.

Orders.

- 1 Hall Planetary Thread Milling Machine
- 2 Kearney & Trecker #3K Universal Milling Machines
- 2 #2H Plain Milling Machines
- Cincinnati #3 Plain High Speed Dial Type Milling Machines

Inquiries.

2 Kearney & Trecker Milwaukee #1848 Duplex Milling Machines

Hobbers & Shapers

Orders.

1 Newark #3 Universal Hobbing Machine

1 Gleason 12" Straight Bevel Gear Generator

Inquiries.

Gould & Eberhardt #24H Universal Manufacturing Type Gear Hobbing Machine 4.

Steel Products.

1900 · 18 · 19

Orders.

1,000 Tons Mild Steel Plate (Bethlehem)

4 Propeller Shafts (Bethlehem)

12 Intermediate Shafts (Bethlehem)

171 Pcs. Steel Boiler Plate, Flange Quality (U.S. Steel)

Inquiries.

1,000 Tons Ship Plates

37 Forged Steel Rotor Shafts (Mesta)

26 Forged Steel Tires (Mesta)

8 Forged Steel Columns (Mesta)

25 Forged Steel Shafts (Mesta, U. S. Steel & Bethlehem)

Miscellaneous.

\(\lambda \) \(\lamb

1 Hannifin 17 1/2 Ton Portable York Riveter & Power Unit 13 Chicago Pneumatic #80 Boyer Standard Long Stroke Riveting

Hammers
1 Cincinnati Centerless Lapping Machine

III. Orders Placed in the United States

A. Through Mitsubishi Shoji Kaisha.

| Order Number | Date | Manufacturer | No. | Product | Price |
|-----------------|----------|---------------------|-----|---|------------|
| 9251 | 12/26/39 | Rowbottom Machinery | 1, | #325 Combination cam milling and grinding machine | \$7,230.00 |
| | | • | 1 | for double ring cam used in air- plane engine | |
| 9256 | 1/3/40 | Wicaco Machine | 2 | Standard internal preci- sion grinders with attachments | 11,480.09 |
| 9266 | | Lees-Bradner | 1 | 2 HS Gear grinder | 11,571.75 |

B. Through Mitsui Bussan Kaisha.

| Ord Num | ler iber | Date | Manufacturer | No. | Product | Price |
|------------|----------------|------------------|--------------|-----|---|-------------------------------|
| MF EO | 3743 3057 | 6/7/40 | Norton | 2 | 10x36" Type C plain grinding machines | \$10,374.00 C (16) |
| | 3744 3058 | 6/7/40 | Norton | 1 | 16x72" raised to 26" Type C grinding machin for roughing an finishing pins airplane cranks (drawing) (17) | d of |
| | 3745 3024 | 6/5/40 | Excello | 1 | Style #2112-A precision borin machine | 2,422.60 g C |
| | | 3/4/40 9/19/39 | Bryant | 4 | #5A heavy duty semi-automatic grinder for roc arms (drawing)(| 24,398.00 C ker (17) |
| EO | 3019 | 9/25/39 9/19/39 | • | | #16 - 38" hy- draulic grinder for carrying wh slide into position (drawing) | |
| | rev. | | | 2 | #5A heavy duty semi-automatic grinder for roc arm #5A heavy duty semi-automatic grinder for car rolls (drawing | m |
| E | 3040 | 3/19/38 | Norton | . 1 | #2 Hydraulic universal tool cutter grinder | and |
| | 0 3189 | 3/22/40 10/23/39 | Norton | 3 | 6"x18" Type C plain grinding machines | 9,518.08 C |
| E | 0 1922 add' | 5/1/40 1 | Norton | | Additional equipment | 342.00 C |

| Order Number | Date | Manufacturer | No. | Product | Price |
|--------------------|-----------------|--------------------|-----|--|--------------------|
| TO 3199 EO 1683 | 10/18/39 | Warner & Swasey | 3 | #3A Universal hollow hexagon turret lathes | \$21,816.00 |
| EO 1689 | 9/11/39 | Warner & Swasey | | #3A Universal hollow hexagon turret lathes | 36,360.00 (18) |
| | | Warner & Swasey | | Additional equip- ment for 2 lathes | 3,342.60 |
| | | | 1 | Special #35 pre- cision grinder for crankshaft and cy inder barrel desi to swing 19" diam (drawing)(17) | or 71- igned |
| EO 2278 add'l | 9/19/40 | Excello | | Additional | |
| FO 3429 EO 2137 | 4/7/40 | Leland Gifford | 2 | Universal crank- shaft oil hole drilling machines | |
| | 5/7/40 11/21/39 |) | | 16"x72" raised to 26" type C grind- ing machine to be used for roughin and finishing pin of airplane crank shaft (drawing)(1 | c C |
| TO 3432 EO 2311 | 5/7/40 12/22/39 | Excello | 1 | Special one-way drilling machine to drill and tape ream 16 holes on aero engine crank case (drawing)(17 | 5 - |
| CO 3434 EO 2266 | 5/7/40 11/24/39 | Bullard | . 1 | 16" 8-spindle type D mult-au- matic lathe, single spindle with column 12" higher than stand | 32,215.80 C |
| | | | | (drawing) (17) | aux u, , , |

| Order Number | Date | Manufacturer | No. | Product | Price |
|--|-------------------|----------------------|-------|---|------------------|
| TO 3435 EO 2267 | 5/7/40 11/24/39 | Bullard | 1 | Type J-7 8-spindle mult- au-matic lathe to be used for tappet guide (drawing)(17) | \$14,778.88 C |
| EO 2267 add'l | , , | General Electric | 3 | Motors | 250.00 |
| TO 3449 EO 3789 | 11/11/38 11/17/38 | Norton | 1 . 1 | 6x18" hydraulic surface grinding machine Wet grinding arrangement Motor | 1,286.80 |
| TO 3468 EO 2914/ 15/16/ 17/18 | 5/7/40 3/29/40 | Warner & Swasey | 5 | #2A Universal hollow hexagon lathes M-510 (3\frac{1}{2}"x36\frac{1}{2}" Cap.) (20" swing) | 30,195.00 C |
| EO 2914/ 15/16/. 17/18 a | / 4/12/40 dd'1 | Warner & Swasey | • | Additional | 7,321.50 C |
| EO 2914/ 15/16/ 17/18 add'l # | 2 | General Electric | 5 | | 637.50 |
| TO 3469 EO 2437 | | Hall Planetary | 1 | Thread milling machine for cylinder head (drawing)(17) | 7,425.00 C |
| EO 2437 add' | 4/27/40 | General | 1 | Motor | 105.40 |
| TO 3504 EO 1706 | | Kearney & Trecker | 2 | #3K Universal milling machine | 14,935.00 |

. . . .

| | | rder umber | Date | Manufacturer | No. | Product | · Price |
|-----|-----|--------------------------|---------------------|----------------------|------------|--|------------------|
| | · T | 0:3529 0:2257 rev. | 3/28/40 2/28/40 | Norton | 1 | 10"x36" type C. plain grinding machine | \$4,716.75 C. |
| | E | 0 2257 add'l | 4/29/40 | Norton | | Additional equipment | 1,112.45 C |
| , Ç | E | 0 2257 dd'1 #2 | 4/29/40 | Electric | 3 | Motors | 122.50 |
| * | • | dd'1 #3 | 8/2/40 | | 1 | Special L.H. spindle attach- ment with air operated draw ro and sleeve for holding cylinder barrel of airpla | • |
| | | ro 3532 eo 1933 | 3/6/37 2/24/37 | Norton | 1 | #2 Tool and cutter grinder | 1,334.50 |
| | | ro 3532 | 3/6/37 | Norton | 1 | 6"x18" hydraulic surface grinder | 917.35 |
| | | TO 3532 EO 1935 | 3/6/37 2/24/37 | Norton | * 2 | #1 Universal tool and cutter grinders | |
| | | EO 1935 add' | 3/19/37 | Norton | • | Additional | 558.45 |
| | •• | TO 3659 | | Hannifin | 1 | 17½ ton portable York riveter and power unit (Order not place) | .d |
| | | TO 3705 EO 2343 | 5/7/40 1/5/40 | Bryant | 1 | #16-A 38" hole and face grinder for master rod (drawing)(17) | |
| • | • | TO 3945 EO 2116 | 5 5/5/37 | Kearney & Trecker | 3 1 | #2H plain milling machine | 3,076.20 |
| | • | TO 3957 | 8/4/37 3 4/26/37 | Kearney & | 1 | #2H vertical milling machine | 3,610.35 e |
| | • | | | | | | |

· . 2

•

O. Through Ataka & Co.

| Order Number | Date | Manufacturer | No. | Product | Price |
|-----------------|---|--------------|-----|------------------|------------|
| 1:1 | | | | | # |
| 4651 | 3/11/36 | Chicago | 13 | #80 Boyer | \$1,052.21 |
| | | Pneumatic To | ool | standard long | |
| | | | | stroke riveting | |
| • | | | | hammers | |
| | | | 3 | #34-B air drills | |
| 6015 | 4/7/39 | Gleason | 1 | 12" straight | 8,384.64 |
| | | | | bevel gear | |
| | | • | | generator | |
| | | | | | |
| 6175 | 9/28/39 | Heald | 2 | #25A 24" | 12,920.98 |
| , | | | | rotary surface | |
| •• | • ::• | | | grinding machine | S |
| 5 | | | | (Destination | |
| | | | | Hatsudoki-bu | - |
| | | | | [motor division | |
| | | .; | • | Yokohama) | |
| .1 · , · · I | • | | | | |
| 6176 | 9/28/39 | Heald | 2 | #74 plain | |
| | | | | internal grindir | |
| | | | | machines (Destir | 1a- |
| | | • | | tion Hatsudoki-I | 3u |
| | | | | [motor division | j |
| · · . t : !! · | | | | Yokohama) | |
| | : • • • : : • • • • • • • • • • • • • | | | | • |
| 6216 | 10/2/39 | Heald | 1 | #81 Hi-center | 8,143.0 |
| | | | • | plain internal | |
| .* | · 1 · · · · | | | centerless grine | der |
| | | * | | (Destination | |
| | | | | Hatsudoki-Bu | - |
| | | | | [motor division | n J |
| | • • • | | | Yokohama | |
| | • • • • | | | | |
| 6304 | 10/26/39 | Heald | 2 | #72-A-3 plain | 18,915.9 |
| • | | | . : | internal grindi | |
| | | | | machines (Desti | |
| | | | | tion Hatsudoki- | Bu - |
| | | | | [motor division | .] |
| | | | | Tokyo) | |
| | • | e e | | | |
| 6596 | 5/21/40 | Heald | 2 | #73 airplane | 19,824. |
| | | | | cylinder grindi | |
| | | | | machines (Desti | .na- |
| ti v | | | | tion Kokuki-Bu | |
| | | | | [aircraft divis | sion] |
| | | | | Yokohama | |

| • • | Order Number | Date . | Manufacture | r No. | Product | Price |
|----------|-----------------|-------------|-----------------------|-------------|--|--------------|
| Y | 6597 | 5/21/40 | Heald | • | • | a- |
| | • | | | | tion Kokuki-Bu (aircraft divis: Yokohama) | ion] |
| | 6598 | 5/21/40 | Heald | 1 | #47A "borematic' precision boring machine | |
| | | 12/29/39 | | | #47A "borematic" precision boring machine (Destina | g C ation |
| | | | | | Hatsudoki-Bu - be either Tokyo Yokohama) | could |
| | D. Th | rough Okura | & Co. | | | |
| • • | 11289 | 4/28/37 | Bethlehem | 1,000 | Tons mild steel plate | 81,142.32 |
| | | | • • • • • • • • • | | Pieces steel boiler plate flange quality, | |
| | | | | | tensile strengt not less than 44 kg., elongat not less than 2 | ion |
| • | | ' | | | | ** • • • |
| | | 10/3/39 | Grinders | 1 | Centerless lapping machine | 10,760.00 |
| | 12054 | 10/3/39 | Cincinnati Grinders | 2 | #2 centerless grinders | 14,350.00 |
| | | 11/16/39 | Cincinnation Bickford | - 5 Tool | geared, plain | 12,940.00 |
| | | | | | radial drills, 9" diameter column, 9 spind speeds in head, 4 feeds | |

| | Order | Date . | Manufacturer. | No. | Product | Price |
|---|----------|----------|---|---------|--|------------------|
| | 12109 | | National Auto- matic Tool Machine | 1 | Model B, type 16 Natco mult- iple driller | \$5,740.00 |
| | 12119 | 10/13/39 | Bethlehem | 2 | Propellor shafts 271 mm. diameter x | 4,721.50 |
| | | | | 6 | 12,000 mm. long Intermediate shafts | |
| • | | | W.C.Lipe | 5 | 12"x18" Porter cable carbo hydraulic lathes | 25,100.00 |
| | 12213 | 2/5/40 | Cincinnati Milling Machin | 2 ne | #3 plain high speed dial type milling machines | C |
| | | • | Landis | 1 " | Metric 6" C type valve face grinding machine | 6,600.00 C |
| | 12269 | 4/24/40 | National Automatic Tool | 8 | Dl3HU hole- units | 28,097.40 |
| • | | 10/29/40 | Ekstrand & Tholand | 6 | Tons welding wire rods | 1,904.00 |
| • | | | Bethlehem | 12 | Propellor shafts, 271 mm. constant dia-meter x 12,000 mm. long Intermediate shafts | 10,309.81 |
| | 23818: . | | American Smelting & Refining | 10 | Gross tons antimony for bearing metal | 3,360.00 C |
| | W-41:8 | 2/3/40 | Pratt & Whitney | 2 | R-6 Keller cutter and radius grinders (Destination shipyards at Tsurishima, Tok | 3,031.90 cyo) |

(011) (3010000) .i. ...

| | Order | | | | |
|---|--|--------------|-----|-----------------|------------|
| 4 | Number Date | Manufacturer | No. | Product | Price |
| | The second secon | | | | |
| | W-461 12/19/39 | | 1 | #3 Universal | \$5,990.28 |
| 3 | | Gear Cutting | · i | hobbing machine | e C |
| | A CONTRACTOR OF THE PARTY OF TH | | | (Destination | |
| | | | | Shipyards at | |
| | | | | Tsurishima, To | okvo) |
| | * | | | | |
| | | Cincinnati | 7 | 12" x 48" | 7,573.15 |
| | · (1) 4/40 | Cuindana |) | | • |
| | | Grinders | | universal self | |
| | | | | contained grind | aer |
| | | · , i | | | |
| | 1-472 2/6/40 add 1 | Cincinnati | 2 | Truing | 78.72 |
| | add 1 | Grinders | | diamonds | C |
| | THE TAIL TO STATE OF THE STATE | | | | |
| | | | | | |
| | | | | | |
| | The state of the s | | | | |

IV. Inquiries Placed in the United States

A. Through Mitsui Bussan Kaisha.

| | Inquiry | Date | Manufacturer | No. | Product | Price |
|-----|---------|----------|----------------------|-----|---|-----------------|
| | TE 2603 | | Photostat Corp. | 1 | Model #1 photostat | |
| | TE 3526 | 11/26/40 | Kearney & Trecker | 2 | Heavy duty vertical spindle attachments | \$1,320.50 e |
| | TE 3530 | 6/15/39 | Kearney & Trecker | 2 | Milwaukee #1848 duplex milling machine | 14,510.00 s |
| * 1 | TE 3533 | 6/15/39 | Gould & Eberhardt | 1 | #24H Universal manufacturing type gear hobbis machine | 5,450.00 ng |
| | VI-22 | | Jones & Lamson | 4 | #3 Ram type turret lathes | |

| Jugii Okura & O | | | |
|---------------------------------------|--------------------|-----------------------------|--|
| D-4- NG- | | NT. | Product Price |
| | nulacturer | 140. | Troduct |
| 9/12/39 Me | sta | 5 | Forged steel rotor shafts, |
| | | | 580 mm, diameter 2290 mm. |
| | | | length |
| • | | 8 | Forged steel rotor shafts, |
| | | | 550 mm, diameter 2185 mm |
| | | • | length |
| | | 8 | Forged steel rotor shafts, |
| | | | 640 mm. diameter 2310 mm. |
| | | | length |
| | | 8 | Forged steel rotor shafts, |
| • • • | | | 522 mm. diameter 2025 mm. |
| | | | length |
| | | 8 | Forged steel rotor shafts, |
| | | | 630 mm. diameter 2090 mm. |
| | | 1 | length (drawing)(19) |
| | | i (| Above were for pressure |
| | | | |
| | | | chambers of marine steam |
| · · · · · · · · · · · · · · · · · · · | | ::: | turbine motors |
| | | 16 | Forged steel tires. 2120 mm. |
| 0/.22/.02 | | | outside diameter 290 mm. |
| | | | width for 2400 H.P. marine |
| | | | steam turbine |
| | | 8 | Forged steel shafts, 370 mm. |
| | | | main diameter, 2290 mm. |
| | | | length for 2400 H.P. marine |
| | | | steam turbine Forged tires 2490 mm, out- |
| | * * | 10 | Forged tires 2490 mm, out- |
| | | | side diameter 2300 mm. |
| | | | inside diameter 370 mm. |
| | 1 | | width for 3500 H.P. marine |
| | | | steam turbine |
| | .,1 | 5 | Forged steel shafts, 410 mm |
| | | | main diameter, 2510 mm. |
| | | | length for 3500 H.P. marine |
| | | | 1 1 1 (70) (dwamin |
| | | | · · · · · |
| 9/12/39 | Mesta | 4 | Forged steel columns for |
| | | | 3000 ton press |
| | | 4.0 | |
| | | 4 | Forged steel columns for |
| | | 4 | 4000 ton press |
| | Date Ma 9/12/39 Me | 9/12/39 Mesta 9/12/39 Mesta | Date Manufacturer No. 9/12/39 Mesta 8 8 8 8 8 8 16 |

N. Y. - #271

| Inquiry Number | Date | Manufacturer | No. | Product | Price |
|-------------------|----------|-------------------------------------|------|---|-------|
| 4855 | 10/18/39 | U. S. Steel & Midvale | 4 | Forged steel shaft 2000 ton hydraulic columns | |
| | | | 4 | Forged steel shaft 4000 ton hydraulic columns | |
| 4862 | | Bethlehem, U. S. Steel, Mesta | 4 | Forged steel shaft 3000 ton hydraulic column | |
| 5058 | | 1 | ,000 | Tons ship plates 22 mm. thick and long | |

Appendix A.

Orders Placed With Ishikawajima Shibaura Turbine Co. By Japanese Customers

The following tabulation is based on a Confidential Report of the Machinery Division of Mitsui Bussan Kaisha, Japan, for the period April 1 - September 30, 1938; Report of the Machinery Section of Mitsui Bussan Kaisha, Osaka, for the last pert of 1938; and a Confidential Report of the Engineering Department, Japan, of Mitsui Bussan Kaisha for the first period of 1940.

| No. | Product | Customer | Price |
|-------------|---|----------------------------------|------------|
| . 1. | Turbine Generator | Korean Electric Power | ¥1,074,000 |
| • | Oil contract-breakers for power stations | Hokkaido Hydro-Electric Power | 104,050 |
| 1 | Turbogenerator | | 281,561 |
| 1 | 25,000 KW Turbine generator | Chosen Electric Co. | 1,074,000 |
| 5880 | Pieces condensor tube | Chosen Electric Co. | |
| | Repairs on l 12,000 KW Turbine generator | Shanghai Spinning | 33,872 |
| 2 | 1500 KW turbines | Japan Nitrogen | • |
| 1 . | 400 KW Turbogenerator | | |
| 44 | Steam turbines | South Manchurian Railroad | l : |
| 3 2 1 | 1300 KW Turbogenerato 33500 "" " | 13 13 | ndustry |
| ۷ | 1500 "" | | , |
| 1 | 10000 "" | Meng Chiang Electric | Industry |

Total: ¥ 2,628,203

Appendix B

Orders Placed With Ishikawajima Shipbuilding By Japanese Customers

The following tabulation is based on reports sent by the Osaka Machinery & Engineering sections of Mitsui Bussan Kaisha to Mitsui Bussan Kaisha, New York. The reports cover 1938, the first half of 1939, 1940 and the first half of 1941.

| No | • | Product | Customer | Price |
|-----|-------------|--|---|-------------------|
| ļ, | | | Manchuria Sumitomo ¥ Metal | 168,300 |
| i | | ir pressure achine | Maizura Arsenal | 195,076 |
| 1 | | lectric operated rane | Sumitomo Metal | 620,000 |
| 1 | ., , , '9 | And the second s | Nihon Nitrogenous Manure Co. | 319,140 |
| . 6 | | .5 metric ton jib ranes | Korea & Manchuria Oryorko Hydro-Electric Co. | 907,170 |
| 1 | 9 S s | metric ton cable crme et rails and acces-) ories, | Korea & Manchuria Oryerko Hydro-Electric Co. | 255,500 48,930 |
| 1 | | O metric ton cast an crane | Sumitoms Metal | 157,000 |
| 1 | 2 f | O metric ton orging crane | Sumitomo Metal | 53,350 |
| 1 | t | O metric ton ravelling electric rane | Sumitomo Metal | 47,500 |
| 1 | | 20 H.P. air ompressor | Sumitomo Metal | 33,140 |
| 1 | | enveyor | Kansei Common Fire Power Electric Manu- facturing, Co. (Steam Generating Plant) | 39,980 |

| . No | Product | Customer | . Price |
|------|--|--|-----------------|
| | Complete set bridges | Choko Chikko ¥ Jimusho Harbor Construc- | 145,157 |
| • | | tion Office. | į. |
| . 2 | Travelling cranes | Onada Cement Co | 180,000 |
| 2 | 10 00010 2000 | | 2,233,120 |
| 4 | Racking cranes | Manchurian Railway | 630,000 |
| 1 | pressing and stretch- | Nippon Seitetsu | 1,487,554 |
| , | ing | | |
| 3 | Winches for 700 ton ore smelting furnace | Nippon Seitetsu | 869,295 |
| | Parts for hot broad belt steel roller | Nippon Seitetsu | 828,818 |
| | | Nippon Seitetsu | 1,400,000 |
| 8 | 5 Ton cranes | | 1,380,000 |
| 8 | 140 Ton ladle foundry conveyors | Nippon Seitetsu | 1,000,00 |
| | | Nippon Seitetsu | 355,000 |
| 2 | 5 Ton cranes for handling coal on piers | | |
| | 7:1 | Oryokko Hydro-Electric | 907,170 |
| 6 | Jib cranes | 11 11 11 | 255,500 |
| 1 | Cable Crane | | |
| 7 | Set belt conveyors | Seibu United Coal Power | 553,500 |
| 4 | and bridge type coal | | |
| | moving cranes | | • |
| 7 | Stripping cranes | Showa Steel Works | 1,128,000 |
| 1 | Ladle crane | Sumitomo Metals | 157,000 |
| 1 | 30 Ton travelling crane | Manchuria Sumitomo Metal | 82,600 |
| 1 | Turret type crane assembling work | Maizuru Navy Arsenal | 24,225 |
| 1 | Travelling crane - 21 stands | Sumitomo Metal | 488,660 |
| 1 | 5 Ton stationary derrick crane | Sumitomo Metal | 38,570 |
| | GRILTOK OL STIC | | |

| | No. | Product. | Customer | Price |
|---|-----|---|---------------------------------------|-----------|
| | 1 | l½ ton charging | Sumitomo Metal Y | 67,500 |
| • | 1 | 200 ton welding crane | Sumitomo Metal | 39,800 |
| | 1 | 400 ton vertical folding press | Sumitomo Metal | 930,000 |
| | | Air compressor | Sumitomc Metal | 37,000 |
| | . 6 | Ventilators | Maitsuru Naval Ordnance Department | 44,490 |
| | . 2 | Liquid coolers | | 17,892 |
| | 1 | 2 ton electric crane | Sumitomo Industry | 77,010 |
| | 2 | 2400 H.P. Marine turbines * | Tama Shipbuilders | 588,710 |
| | 1 | Gold Mining Boat | Manchu Gold Mine | 3,114,000 |
| | • | Boring accessories | Manchu Coal Mine | 55,850 |
| | 24 | Roller gate winding machines | Hankow Hydroelectric | |
| | 10 | Water gate manu- facturing machines and winding machinery | Manchukuo Government | |
| | 2 | Pig casting machines | Japan Iron | • |
| | 3 | Cranes | Showa Steel | |
| | 4 | Cranes | Hokkaido Artificial Petroleum | |
| | 7 | Hydraulic pressure pumps and cranes | Japan Iron | |
| | 1. | Crane | Amagasaki Artificial Petroleum | |
| | 2 | Cranes | Kurihara Co. | • |
| | | Transporter | Sumitomo Metal | 260,000 |
| | 1 | 5 ton Crane | Sumitomo Metal | 74,410 |
| | i. | 2 ton conveyer crane | Sumitomo Metal. | 64,500 |

| * | No. | Product | | Custome | r | I | rice |
|---|-------------|---|------------|------------------------|-------------------------|--------|-----------------------------|
| | 1. , . | l Ton conveyer | crane | Sumitomo 1 | [etal | ¥ | 17,800 |
| | 1 | 20 Ton casting | crane | Sumitomo I | Metal. | | 41,500 |
| | | Turbine and ad able speed equ | ipment | Navy Depar | tion Bureau, | . , | |
| | | for blower * Turbine for was supply pump * | | | | | 25,600 |
| • | 3 2 6 | Water heaters Water supply p Turbines for b | low) | Administr Navy Depa | ation Bureau, rtment | • | 18,495 20,600 139,416 |
| • | 2 | machine and generat * furbines for w |) | | | | 21,790 |
| | . 8 | supply Lifters | · | Sumitomo | Metal | .2, | 158,800 |
| · | 2 | 800 H.P. high pressure pumps | | Sumitomo | Metal | : : | 236,700 |
| | 1 | 5 Ton fixed derrick crane | | Sumitomo | Metal | :2 | 490,226 |
| | 1 | 500 ton hydran forging machin (completion d March 31, 19 | ne ate: | Tominaga | Steel Works | | 400,000 |
| | 1 | 20 ton forgin crane (comple date: Octobe 1942) | tion | Sumitomo | Metal | | 380,500 |
| | 1 | 50 Ton forgin crane (comple 16 months aft | etion | Tominaga | Steel Works | | 687,095 |
| | 1 | contract was 80 ton forgin | | | | | |

* Manufacturer translated as "Tokyo Ishikawajima Shipyard" but manufacturer probably was Ishikawajima Shibaura Turbine Co.

Total:

¥ 27,044,731

Exhibit C

Ishikawajima Business Handled Through Mitsui Bussan Kaisha, 1936-1940, in Japan.

The figures below are very ambiguous. They were translated . from c Mitsui Japanese document entitled "Engineering Special #11", , but unfortunately the document does not state whether the figures represent sales, purchases, or both. To use Mitsui terminology, Ishikawajima maintained "friendly relations", in contrast to "agency relations", with Mitsui Bussan Kaisha. Therefore, the figures undoubtedly do not cover all of Ishikawajima's sales, purchases, or both, but they do convey a suggestion of the trend of the amounts of Ishikawajima business handled through Mitsui.

| Japanese | : | | : | | : | • | • | | - 1 v - | | |
|------------|------------|--------|-------|---------|-------|----------|-------|------------|--|-----------|--------------------|
| Manufact- | : . | | • | | : | | : | 3.07.0 | * | 1940 | : Total |
| ar er | : | 1936 | : | 1937 | : | 1938 | : | 1939 | | 1940 | : IOUAL |
| | : | | : | | : | | : | E 151 0 | • | A 052 259 | . ¥34 681 274 |
| shikawa- | :¥ | 342,6 | 46:¥6 | ,804,8 | 21:¥] | 1,529,9 | 34: ¥ | 5, 151, 6. | TQ: #T | 0,852,256 | 5:¥34,681,274 |
| jima-Shi- | : | | ? | • | : | • | : | | 4 | | • |
| baura Tur- | | | : | | : | | : | | • | | • |
| bine Co. | : | | : | | : | | * | | • | | * |
| | : | | : | | 1 | | : | | | | |
| | : | | : | + | 1 | | : | | 00.70 | 2 605 00 | 3 2.478 224 839 |
| Tokyo | :¥7 | ,513,6 | 35:¥8 | 3,821,4 | 66:¥ | 23,404,5 | 24:¥ | 15,799,2 | 26, 46 | 2,000,00 | 2:¥78,224,839 |
| Ishikawa- | | | . : | | • | | : | | : | | T |
| jima Ship | -: | | : | | • | | : | • . • . | • | | , |
| building | | | : | | : | ` | : | • • | • | | T |
| | | | • | | • | | : | | \$ | | <u> </u> |

Footnotes

- 1. Teiko Ginko Kaisha Yoroku (Directory of Banks and Companies for the Whole Country), 44th Edition, published July, 1940, as quoted by John Williams in notes from which "A Directory of Certain Japanese Industrial Companies", OEW, August, 1943, was compiled.
- 2. Toyo Keizai Shimpo (Criental Economist) September 3, 1938 and September, 1939, as quotod by John Williams in notes from which "A Directory of Certain Japanese Industrial Companies", CEW, August, 1943, was compiled.
- 3. Same as 1.
- 4. Company Reports, July, 1941, as quoted by John Williams in notes from which "A Directory of Certain Japanese Industrial Companies", OEW, August, 1943, was compiled.
- 5. Ibid.
- 6. Directory of Banks and Companies for the Whole Country, 44th Edition, July, 1940; Kabushiki Kaisha Nenkan (Corporations Yearbook), October, 1940; and Koku Nenkan (Aviation Yearbook), 1938 and 1939 as quoted by John Williams in notes from which "A Directory of Certain Japanese Industrial Companies", OEW, August, 1943, was compiled.
- 7. Ibid.
- 8. See Mitsui Orders Number TO 3428, TO 3431, TO 3432, MF 3744.
- 9. See Mitsui Orders Number TO 3434 and TO 3469.
- 10. See Okura Order Number 23818.
- 11. Oriental Economist, September, 1938 as quoted by John Williams in notes from which "A Directory of Certain Japanese Industrial Companies", OEW, August, 1943, was compiled.
- 12. Ibid.
- 13. Kabushiki Kaisha Nenkan (Corporations Yearbook), October, 1940 as quoted by John Williams in notes from which "A Directory of Certain Japanese Industrial Companies", OEW, August, 1943, was compiled.
- 14. Same as 9.

- 15. "Report on the Tokyo Shibaura Electric Company, Japan", Department of Justice Report #NY 236, by A.S.B. Nolting, November 23, 1943, pp. 70-71.
- 16. "C" indicates that order was cancelled.
- 17. "Drawing" indicates that Japanese blueprint of part to be made is in files.
- 18. Only two of the five machines were shipped to Japan.

19. "Drawing" indicates that Japanese blueprints are in the files indicating the manner in which steel products were to be used.

SUPPLEMENT TO ISHIKAWAJIMA ENTERPRISES

Tokyo Ishikawajima Shipbuilding

Orders Through Mitsui Bussan Kaisha.

| Orden | | Date | Manufacturer | No. | Product | Price |
|----------|--------------|----------|-----------------------------|-----|---|--------------|
| TO 3 | 278 | 2/2/40 | Bullard | 1 | 36" Vertical \$ turret lathe | 9,333.95 |
| EO 1 | | 10/23/39 | Bullard | | Additional equipment | 665.00 |
| , EO . | | 10/25/39 | General | 1 | Motor | 225.99 |
| TO | 3430 2131 | 1/ = 0/ | Norton | 2 | #2 Universal tool and cutter grindi | |
| | | | | | machine | |
| TO EO | 3558 1985 | 3/12/37 | Independent Pneumatic To | | | z 29.75 s |

Ishikawajima Shibaura Turbine Co.

Orders Through Mitsui Bussan Kaisha. TO 71. 1/11/40. Heppenstall 3 Turbine shafts \$13,375.38 (1) 37 Turbine Discs 9,146.85 (2) Turbine Heppenstall 4/5/40 3/21/40 TO 104 shaits EO 2874 Turbine Discs 26 4,484.31 Turbine Heppenstall 6/5/40 6/29/40 TO 123 shaft EO 3170 Turbine Discs (Drawings)(3)#4 Milwaukee 6,118.74 10/10/38 Kearney & Model K plain TO 3308 Trecker milling machine 120.00 Motor General 9/15/38 add'l . Electric

Orders Through Okura & Co.

| Order Number | Date | Manufacturer | No. | Product | Price |
|-----------------|---|--------------|------|----------------------------|-------|
| 12348 | 8/6/40 | | 16 . | Pcs. Boiler Plate, Fire | |
| | • | | | Box Quality | |

Inquiries Through Ckura & Co.

| | Inquiry | Date | Manufacturer | Noc | Product Price |
|---|----------------|----------|------------------------|-----|--------------------------------|
| • | 4833 | 9/13/39 | | 1 | Rotor Shaft (Dwng.) |
| • | 4845 | 9/20/39 | | 25 | Sets Steam Headers (Dwng.) |
| | 4892 & 4893 | 11/28/39 | Combustion Engineering | 63 | Sets Staggered Headers (Dwng.) |

Footnotes

- (1) Letter from Mitsui, Tokyo, to Mitsui, New York, dated October 9, 1939, indicates that these shafts and discs were for use in turbines Ishikawajima Shibaura was constructing for Manshu Dengyo K. (Manshu Electric Industry), Manchuria.
- (2) Tokyo order form for TO 104 states that the shafts and discs were to be used in turbines ordered by Mokyo Dengyo Co., Mongolia, from Tshikawajima Shibaura.
- (3) "Dwng." indicates that Japanese blueprints are in the files indicating manner in which steel products were to be used.

JAPANESE FILES RESEARCH PROJECT

CONFIDENTIAL REPORT
DEPARTMENT OF JUSTICE
FILE 60-0-28
NUMBER





THESE REPORTS ARE PREPARED UNDER THE SUPERVISION OF THE ECONOMIC WARFARE SECTION, WAR DIVISION, DEPARTMENT OF JUSTICE BY MEMBERS OF THE STAFF OF THE WAR DIVISION, DEPARTMENT OF JUSTICE, AND THE ECONOMIC INTELLIGENCE DIVISION, FOREIGN ECONOMIC ADMINISTRATION.

1944