DANVILLE - TERRE HAUTE INTERURBAN RAILWAY

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A. A. OSWALD H. M. SHAPIRO ARMOUR INSTITUTE OF TECHNOLOGY

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PROPOSED DANVILLE - TERRE HAUTE

INTERURBAN RAILWAY.

THESIS A

Presented by

A. A. Oswald

H. M. Shapiro

to the

PRESIDENT AND FACULTY

OF

ARMOUR INSTITUTE OF TECHNOLOGY

for the degree of

BACHELOR OF SCIENCE IN ELECTRICAL ENGINEERING

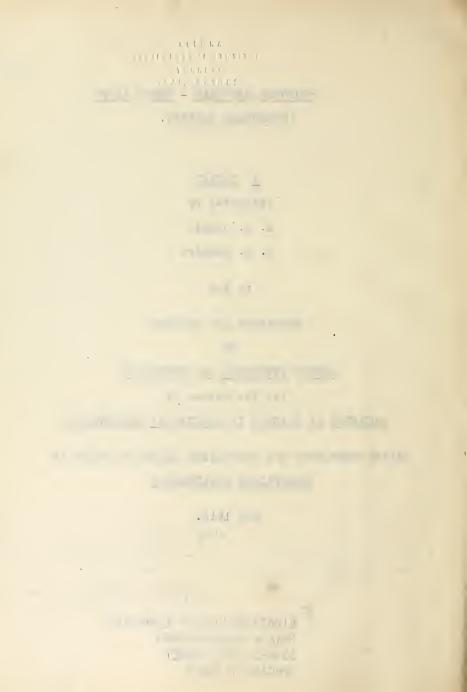
HAVING COMPLETED THE PRESCRIBED COURSE OF STUDY IN

ELECTRICAL ENGINEERING

MAY 1916.

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PREFACE .

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The work contained herein is entirely of a preliminary nature. It is intended to determine only those engineering features, which have a direct bearing on the economic construction and operation of the proposed road. To fix upon the final details of the entire project, while seeking the answer to the question set forth in the statement of the problem, would entail an amount of time and labor wholly unnecessary and unjustifiable in view of the small additional accuracy that would be attained thereby.

The authors have attempted to clearly set forth their method of arriving at all conclusions, and in each case they have stated the reasons for their final selection.

The question of motor equipment was made the subject of a rigid and thorough investigation, because the selection of motor, gear ratio, and control equipment forms the basis of all calculations relating to the generation, transmission, and distribution of energy to the cars. Small changes

the second se and the product of the second s e in gear ratio or control equipment not only affect the size and capacity of all apparatus in the system back of the motors but materially affect the cost of operation.

The authors take this opportunity to thank Mr. L. C. Hattley, Chief Engineer, Chicago and Eastern Illincis Railroad, through whose efforts they obtained valuable data regarding right-of-way, grades, profiles, and contours.

> A. A. Oswald. H. M. Shapiro.

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A STATEMENT OF THE PROBLEM .

It is proposed to build and operate a highspeed electric interurban railroad from Danville, Illinois, to Terre Haute, Indiana. There are two possible routes: one via Paris. Illinois; the other via Clinton, Indiana. The route via Clinton runs parallel to the tracks of the Chicago and Eastern Illinois Railroad, which gives a very fine though infrequent service, making an express run in an average time of one hour and thirty minutes. Between Clinton and Terre Haute an interurban line is already giving local service, and a similar road operates between Danville and Paris. Along the route of the steam road there are many more villages and towns than along the route via Paris, where there would be less competition.

The country is comparatively level, requiring no heavy cutting and grading. The entire territory is a rich fertile farming land and the district around Danville is dotted with coal mines. Industries of various a manufacture of the second data

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A Statement of the Problem.

kinds are located in many of the smaller towns tributary to Danville, Terre Haute, and Clinton.

It is proposed to handle long-haul passenger traffic by fast limited trains and short-haul traffic by slower local cars; also, to handle carload and package freight and express, connecting directly with other electric and steam roads.

The problem is to determine the financial feasibility of constructing and operating an interurban electric railroad under the aforementioned conditions. . MARSHARE THE TRANSPORTATION &

CHOICE OF ROUTE.

The choice of route, while practically limited to the selection of one of the two possibilities briefly discussed in the statement of the problem, presents a number of questions of w hich the immediate solutions are quite difficult and depend not only upon the future defelopment of the country, but to a very great extent upon the successful efforts of the traffic manager of the road in developing the riding habit of the rural and village population already living along a proposed route.

The maps of Illinois and Indiana indicate that there are many more villages and towns between Danville and Terra Haute along the route via Clinton, than along the one via Paris. This condition, no doubt, is a direct result of the country developing principally along the line of the Chicago and Eastern Illinois Railroad, which takes this route. If the proposed electric railroad is built through Paris, it is possible that the opening of the road will create a new development

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eimilar to that along the steam road. However, this will take time and meanwhile the electric road would be dependent upon heavy through traffic from Danville to Terre Haute for the greater portion of its revenue. This same revenue is available if the route parallel to the steam road is taken. Moreover, the district between Paris and Terre Haute is practically all farming country and the future development of towns and villages within a reasonable length of time is very questionable. On the other hand, competition with the railroad for traffic between intermediate towns and the terminals will demand a fast service equal to or exceeding that rendered by the steam road. This has been done on other lines without serious obstacles and the electric road will possess the additional advantages of greater frequency of service and more stops for a given schedule speed. The present tendency is to build electric lines parallel to steam roads where the country is already

LELIGNAL OF SILLNORD ON ONLY SHAT ILS BANK restored i these store resultings, for 5.0 on 240 h which are and a store which will be an an and in a life interiment off its addition to their the setting and a set of the state of the setting o when road in some "Several, see seeing the examplement of about start but along powerful I THE REPORT OF The letter in the second of the second secon the support of the second second second second second the second of an and second second a brown. IT THE ADDRESS AND The statement with the part of the state of the state

Choice of Route.

thickly settled. Experience has proved that it is wholly unsatisfactory to operate cars at a scheduled speed of approximately 40 miles per hour over anything but a private right-of-way; hence, no time need be wasted in considering pikes and country roads. It will be much easier and cheaper to secure a strip of land parallel to an existing steam foad, than to open a new line through a thickly settled farming district, and will be less apt to antagonize the farmers, whose favor is very essential to success of the enterprise. The success of emisting lines under similar conditions is thought to justify the selection of the Clinton route with the proposed electric parallel to the tracks of the Chicago and Eastern Illinois Railroad for the entire distance from Danville to Terre Haute.

Clinton is situated fifteen miles from Terre Haute; this is roughly one-fourth of the lenght of the proposed road. It is believed that the traction line already connecting Clinton with and put is baller

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Choice of Route.

Terse Haute by a comparatively slow service will not prove a detriment, because the new road would give a fast and frequent service to towns beyond Clinton as far as Worthy.

Plate I. is a map of the recommended route, which connects the following towns and villages:

Distance in miles from Danville City Limits.

| Danville Terminal | -1.0 |
|-------------------|------|
| Danville Limits | 0.0 |
| Oaklawn | 1.1 |
| Brewer | 2.5 |
| Rileysburg | 5.4 |
| Jessie | 7.8 |
| | 11.3 |
| Perrysville | |
| Diokason | 13.7 |
| Cayuga | 18.0 |
| Walnut Grove | 30.6 |
| Newport | 23.7 |
| Worthy | 27.7 |
| Mount Silica | 28.4 |
| Lanyons | 28.9 |
| West Monteguma | 29.6 |
| Hillsdale | 30.8 |
| Logan | 3117 |
| Lewis Pit | 33.3 |
| Summit Grove | 34.6 |
| Wayne Pit | 35.8 |
| Norton Creek | 36.8 |
| | |
| Jackson | 38.8 |
| Clinton | 39.2 |
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Choice of Route.

| | Distance in miles |
|----------------------|--------------------|
| | from Danville City |
| | Limits. |
| Lyford | 40.0 |
| Atherton | 43.6 |
| Keelers | 44.3 |
| Evanslane | 46.3 |
| Otter Creek Junction | 48.0 |
| Edwards | 49.5 |
| Dewey | 51.1 |
| Terre Haute Limits | 53.3 |
| Terre Haute Terminal | 54.0 |

The route shown in Plate I.is fifty-five miles long. This consists of forty-eight miles over private right of way, four miles over city streets under franchise with the local governments, and three miles over the tracks of the terminal traction companies under contract with the latter.

Since the right-of-way is at one side of the right-of-way of theChicago and Eastern Illinois Railroad, a strip fifty feet wide is sufficient. No serious difficulties should be encountered in securing such a strip, for there should be little injury to adjacent property with the consequent high. prices for real estate. We believe , there-

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Choice of Route.

fore, that \$250 per acre is a fair estimate of the probable cost of right-of-way. A strip fifty feet wide and one mile long contains 6.06 acres. On this basis forty-nine miles of right-of-way will cost \$73,000.4 . Lond 11 10100-

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ESTIMATED ANNUAL INCOME.

Since the purpose of a traction company is to sell rides to the public, the first logical step in the consideration of any proposed enterprise is to determine, as accurately as possible, what the present and future demand for rides will be. Once this item has been determined, it is a comparatively easy matter to fix upon the type and capacity of rolling stock, to arrange a suitable schedule, and to solve in regular order those purely engineering problems which grow out of the proposed service.

The annual gross passenger revenue represents the demand for rides. Obviously, it is a function of the city and rural population, of local industries, of the marketing places, and of the centers of distribution and amusements. In fact, so many factors influence the operating revenue of an interurban electric line that nothing short of a careful study of each of the elements present in a given territory, followed by

an equally careful analysis and comparison with existing roads operating in similar localities under much the same conditions, will lead to anything like a reliable estimate of the probable income. We shall proveed, therefore, first, to estimate the population served be the proposed road in 1916 and in 1920, and second, to arrive at a fair value for the gross operating revenue by comparison with roads already operating through like territory.

To further facilitate the work, the total inhabitants will be classified as rural population, intermediate town and village population, primary terminal population, and secondary terminal population, according to the following definitions:

PRIMARY TERMINAL POPULATION. The population of the principal city into which the railway operates. In other words the population of that city

L. E. Fisher, Economics of Interurban Railways.

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which is of the greatest commercial importance in the sense that it is a metropolis for the greater portion of the territory served.

SECONDARY TERMINAL POPULATION. The population of the other important terminals, distinct from the principal terminal, which are also of such commercial importance as to attract business from a considerable portion of the territory served, but not to the same extent as the principal terminal.

INTERMEDIATE TOWN AND VILLAGE POPULATION. The population of cities, towns, and villages, served by the line, beyond and between (where there are both primary and secondary terminals) but not including the primary and secondary terminals.

RURAL POPULATION. All the inhabitants served by the road and not included in the preceding definition.

In the following estimate all data was taken from the United States Census Reports compiled the second secon .01 is the second se • . _____ . 9 7 7

in 1910 and extrapolated for 1920. All villages having less than 75 inhabitants were included with the rural population. It was assumed that the proposed road would serve only that portion of the rural population, dwelling within two miles of the right-of-way. In order to arrive at a figure representing the rural population in each township, according to the foregoing definition, it was necessary to subtract from the figures quoted for the entire township the population of all villages, towns, and cities containing over 75 people, to assume that the remainder were uniformly distributed over the township, and to take a portion equal to the remainder multiplied by the ratio of the square miles served by the road in that township, to the total area of the township.

For example: the only town or village in Eugene Township with more than 75 inhabitants is Cayuga, which had 912 inhabitants in 1910. The total township population for 1910 was 2111.

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Subtracting 911 for Cayuga, leaves a total rural population of 1200. The area of the township is 33 square miles, making the rural inhabitants per square mile equal 36.4. Of this 33 square miles, the road would serve a strip four miles wide and 6.5 miles long, covering an area of 26 square miles. Hence, on the 1910 basis the road would serve 26 x 36.4 or 947 rural inhabitants in Eugene Township. By extrapolation from reports previous to 1910 the figure for 1916 is 1016 and 1920 is 1062.

TABLE I.

ESTIMATED POPULATION SERVED BY THE PROPOSED ROAD.

Primary Terminal Population. Name Population in 1910 1916 1920 Terre Haute 58200 78480 92000 Secondary Terminal Population. Danville 27800 39300 47000

CONTRACTOR AND A DESCRIPTION OF A DESCRI

(TABLE I. (Continued)

Intermediate Town and Village Population.

| Name | Population in | 1910 | 1916 | <u>1920</u> |
|----------------------------|---------------|------------|--------------|-------------|
| Rileysburg Geesie | | 75 150 | 75 | 75 |
| Perrysville | | 600 | 150 690 | 150 750 |
| Cayuga Newpo s t | | 911 732 | , 970 732 | 1020 732 |
| Montezuma (acro | ss river from | | | |
| | Montezuma) | 1537 | 1635 | 1700 |
| Hillsdale. | | 275 | 275 | 275 |
| Summit Grove | | 80 | 80 | 80 |
| Clinton | | 6230 | 8490 | 10000 |
| Lyford | | 100 | 100 | 100 |
| | Total | 10690 | 13197 | 14882 |

Rural Population Served.

| Township | State | <u>1910 1916 1920</u> |
|-------------|----------|--------------------------|
| Vermillion | Illinois | (Included with Danville) |
| Highland | Indiana | 530 542 550 |
| Eugene | Indiana | 947 1016 1062 |
| Vermillion | Indiana | 621 621 621 |
| Helt | Indiana | 625 635 650 |
| Clinton | Indiana | 1900 2158 2332 |
| Florida | Indiana | 644 675 700 |
| Otter Creek | Indiana | 2060 2732 3180 |
| | Total | 7327 8379 9095 |

Plate I. shows eighteen villages and towns directly on the route of the proposed road, which are not contained in Table I. These towns have

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less than 75 inhabitants and were, therefore, counted as rural population. There are ten towns having over 75 inhabitants and averaging 1320 people per town. This makes a total of 28 towns and villages along the route, all of which are tributary to the terminal cities. Clinton, which has 8490 inhabitants, serves as a local center for the thickly populated district as far north as Worthy. Hence Clinton will be much in the nature of a tertiary terminal . Express trains through this district will render roughly 25 minute service to Terre Haute and 55 minute service to Danville. In addition to serving the territory for which the population has been estimated the road may be expected to carry a heavy through traffic, because it serves as a connecting link between the interurban systems of Illinois and Indiana, which are already operating out of Danville and Terre Haute, as listed below:

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Electric Lines Entering Danville. Illinois Traction System (connects to St. Louis) Springfield, Illinois, via Decatur and Danville to Ridgefarm and Catlin Danville to Grape Creek Danville to Paris <u>Electric Lines Entering Terre Haute</u>.

Terre Haute, Indiana and Eastern Terre Haute via Indianapolis to Richmond Clinton via Terre Haute to Sullivan

The traffic created by the population listed in Table I. will be consequent to the following general movements:

Source I.

(a) Intercommunication of the primary terminal population and the intermediate population.

(b) The intercommunication of the intermediate centers only.

Source II.

(c) The intercommunication of the secondary terminal population and the intermediate population.

(d) The intercommunication of the

a contract of the second states of the

primary terminal population and the secondary terminal population.

The general characteristics of the territory. through which the proposed road will operate. conform to the characteristics of a territory hereafter referred to as "normal"; and defined by Mr. L. E. Fisher as a territory made up of cities, towns, and villages; which are supported by varied agricultural manufacturing or mining industries: which are free from the fluctuating influences of summer, health, or amusement resorts, or other similar traffic creating centers: and which are also free from serious business depressions due to local industrial conditions. Since the territory of the proposed road meets these requirements, it drawing comparisons attention may be wholly confined to normal roads operating in normal territories. By a normal road is meant a road having the following characteristics:

Private right-of-way outside of cities and villages.

1.1

Roadbed constructed with reasonable curves and gradients.

Tracks laid with 70 lb. or 80 lb. rail and standard ties, 2-ft. centers.

Power house of ample size and constructed for economical operation.

Car equipment ample and of modern type.

Well constructed primary distributing system, and overhead or third rail secondary distributing system.

Substantially hourly service with local trains operating alternately with limited trains. Limited schedule practically equal to the schedule of the competing steam failway lines.

One or more broken package freight movements each way per day.

Rates of fare approximately two cents per mile with a reduction of from 10 to 25 percent when round trip tickets are purchased.

Table II. (following) shows the relation between distribution of population, as previously recent there is a set of

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TABLE II.

Relation of Population Distribution to Gross Revenue.

| Case Mi No. o Tr | | Terminal | Town and Village Population | Annual Gross Re v enue |
|--|--|--|--|---|
| 2 2 3 13 4 9 5 4 6 32 7 6 8 3 9 4 10 3 11 6 12 19 13 6 14 36 15 22 16 22 17 15 18 12 19 5 20 4 | $\begin{array}{cccccccccccccccccccccccccccccccccccc$ | $\begin{array}{cccccccccccccccccccccccccccccccccccc$ | 2,723 2,150 35,400 26,879 2,700 12,097 7,642 5,439 4,625 7,369 1,695 14,711 12,433 4,892 6,552 74,146 36,023 39,006 13,163 2,477 4,853 | 84,522 18,000 1,210,170 428,456 152,535 1,899,706 257,868 135,748 123,863 306,962 91,219 858,135 207,150 222,110 118,292 1,009,638 664,687 420,690 235,665 247,668 |

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| 9 - 9 7 | e e r r | | e e e e | 1.1212 |
| 7 | e t | e 2 | 2 mi - | |

TABLE III.

Division of Revenue between Sources I. and II.

| Case No. | of | Average Distance between Terminals | Revenue from Source I. | Revenue from Source II. | Revenue from Source II. per Capita of Population |
|-------------|------------|---|------------------------------|-------------------------------|---|
| 1 | 28.5 | 28.5 \$ | | \$ 57,29 | 2 \$ 6.60 |
| 2 | 32 | 32 | 21,500 | 86,50 | 0 12.00 |
| 3 | 130 | 32 | 354,000 | 856,17 | |
| 4 5 | 93 40 | 60 24 | 268,790 27,000 | 159,66 125,53 | |
| 6 | 320 | | 1,120,970 | 768,73 | |
| 7 | | 65 | 76,420 | 175.44 | |
| 8 | 39 | 39 | 54,390 | 81.35 | |
| 9 | 41 | 40 | 46,250 | 79,61 | |
| 10 | 32 | 32 | 73,640 | 232,32 | |
| 11 | 82 | 22 | 16,950 | 74,26 | |
| 12 | 99.5 | 40 | 147,110 | 711,02 | |
| 13 | 67 | .30 | 124,430 | 82,72 | 0 8.70 |
| 14 15 | 36•4 26 | 15 | 48,920 | 171,19 | 0 7.12 |
| 16 | 222 | 26 56 | 65,820 741,460 | 53,53 326,75 | 2 |
| 17 | 150 | 80 | 360,230 | 649,40 | |
| 18 | 122 | 100 | 390,006 | 224,60 | |
| 19 | 95 | 50 | 131,630 | 289,06 | |
| 20 | 40 | 40 | 24,770 | 210,89 | |
| 21 | 40 | 40 | 48,530 | 199,13 | 7 6.40 |

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TABLE IV.

Revenue per Car Mile.

| Case | Mile | Gross | Car Miles | Revenue per |
|--------|-------|------------|-----------|-------------|
| No. | of | Revenue | | |
| 140 . | | теление | Operated | Car Mile |
| | Track | | | |
| | | | | |
| 1 | 41 | \$ 123,863 | 639,290 | \$ 0.1954 |
| 2 | 17 | | | |
| 2 | | 66,750 | 313,498 | .2122 |
| 3 | 20 | 108,086 | 572,977 | •1886 |
| 4 | 25 | 141,085 | 474,564 | -2975 |
| 4 5 | 32 | 107,278 | 341,542 | .3111 |
| 6 | 51 | 33,240 | 558,428 | .2385 |
| 7 | 38 | 149,304 | 648,728 | |
| | | | | .2301 |
| 8 | 46 | 230,142 | 1,052,089 | •2166 |
| 9 | 23.7 | 70,618 | 191.674 | •3684 |
| 10 | 40 | 145,689 | 638,987 | •2284 |
| 11 | 320 | 1,889,706 | 5,852,994 | .3081 |
| 12 | 101 | 546,980 | 2,229,714 | .2383 |
| 13 | 62 | | | |
| | | 405,890 | 1,370,924 | •3103 |
| 14 | 122 | 620,568 | 2,146,413 | • 2889 |
| 15 | 40 | 234,516 | 818,425 | •2865 |
| 16 | 32 | 101,993 | 341,542 | .2986 |
| 17 | - 222 | 1,068,219 | 3,818,028 | .2965 |
| 18 | 30 | | 367,460 | .1985 |
| | | 67,416 | | |
| 19 | 170 | 999,274 | 3,276,608 | •3083 |
| 20 | 45 | 355,469 | 923,705 | •2826 |
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classified, and the gross operating revenue for 21 normal interurban electric lines operating in normal territories.

Table III. gives the division of revenue between Source I. and Source II. for the same 21 lines.

> Table IV. gives the revenue per car mile. The tables indicate:

(a) that the length of road has no bearing on the amount of **a**perating revenue

(b) that the operating revenue is not governed by the primary terminal population

(c) that the relations existing between revenue from Source I. to the intermediate town and village population, do not exist between revenue from Source II. and the intermediate town and village population

(d) that the per capita average of intermediate town and village population

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equals \$10

(e) the greater the average distance between two terminals the less the revenue from Source II. per capita of secondary terminal population

(f) where the secondary terminal is removed from the primary terminal a distance of forty miles or less, revenue from Source II. will vary between \$6 and \$20 per capita of secondary terminal population, depending upon the causes for intercommunication and upon the efficiency of the service

(g) where the distance mentioned in (f) is more than forty miles, the revenue from Source II. per capita of secondary population will diminish 10 % for each ten miles of increased distance

(h) the rural population cannot be used as a criterion for estimating probable incomes and hence it will not be further

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considered.

For 1916 the annual revenue of the proposed road from Source I. at \$10 per capita of intermediate town and village population would be \$131,970, and the corresponding revenue from Source II. would be \$270,000, making the total gross annual income equal \$401,970. The figures for Source II. are rather conservative, being estimated on a per capita basis of \$8 per secondary terminal inhabitant less 14 %, because the distance between primary and secondary terminal exceeds 40 miles. The maximum value for this figure among the 21 roads listed in the tables is \$22.40 per capita, and \$8 is slightly more than the minimum for any of the roads.

On the same basis the annual revenue from Source I. for 1920 would be \$148,820 and that from Source II. would be \$323,500, making the total gross annual receipts equal \$472,320.

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ROLLING STOCK AND SCHEDULE.

The Chicago and Eastern Illinois trains make the run from Danville to Terre Haute in an average time of one hour and thirty minutes. To compete for long-haul traffic it is proposed to operate limited electric trains over the same distance in one hour and twenty minutes. Such an arrangement demands a schedule speed of 40 miles per hour, which can easily be obtained without excessive power consumption by the proper selection of motor, gear ratio, and control equipment.

The capacity of cars for through express service can be safely rated on the gross annual passenger revenue from Source I. The reports of the Interstate Commerce Commission show that for average normal electric lines the annual income other than passenger revenue is approximately 9 % of the total operating revenue. Hence the actual passenger revenue per day from source I. would be

 $\frac{131,970 \times .91}{365} = $329 \text{ in } 1916$

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Rolling Stock and Schedule.

and $\frac{148820 \times .91}{365} = $370 \text{ in } 1920$

For the long-haul service characteristic of interurban roads, it is necessary to provide seats for all passengers at all times except upon very special occasions; otherwise, the good will of the riding public will not be retained, much to the detriment of the operating company.

To render hourly limited service in both directions would require three cars in continuous operation with a ten minute layover at each terminal. Assuming that this service is continued from 8 a.m. to 6 p.m., that the maximum demand for seats is twice the average, and that the rate of fare is two cents per mile or one dollar per single trip, then the seating capacity per car must be

| | 329 | X | 1.5 x 2 | - | 33 | seats | in | 1919 |
|-----|-----|---|------------------------------------|---|----|-------|----|------|
| | 3 | x | $\frac{1.5 \times 2}{10 \times 1}$ | - | | | | |
| ** | | | | | | | | |
| and | 370 | x | 1.5 x 2 10 x 1 | - | 37 | seats | in | 1920 |
| | 3 | X | 10 x 1 | - | | | | |

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To render limited service in both directions every one and one-half hours would require but two cars. On this basis the seating capacity per car would be

$$\frac{329 \times 1.5 \times 2}{2 \times 10 \times 1} = 50 \text{ seats in 1916}$$

nd $\frac{370 \times 1.5 \times 2}{2 \times 10 \times 1} = 56 \text{ seats in 1920}$

a

It is desirable, to have but one type and size of car body for both local and express service; therefore, before finally fixing upon the seating capacity of express cars, it would be well to consider the requirements of the local service. The actual passenger revenue per day from Source II. would be

$$\frac{270,000 \times .91}{365} = \$672 \text{ in } 1916$$

and $\frac{323,500 \times .91}{365} = \806 in 1920

Let C equal the seating capacity of the car C and - equal the average number of passengers per 2 car. Then, with the rate of fare equal to two cents

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per mile, the revenue per car trip would be C $.02 \times 55 \times \frac{1}{2} = .55 C$ dollars.

To provide an hourly local service at a schedule speed of 23.6 milesper hour requires five cars . Assuming that these cars are in service an average of 18 hours per day, the revenue per car day equals,

 $\frac{18}{2\cdot 5}$ x .55 C dollars,

and the total local passenger revenue per day would be

 $\frac{18}{2 \cdot 5} \times 5 \times .55 \ C = 19.8 \ C \ dollars,$ therefore, in 1916 $C = \frac{672}{19 \cdot 2} = 34 \ seats,$

and in 1920

 $C = \frac{806}{19.8} = 40$ seats.

On the other hand, to provide local service every one and one half hours at a schedule speed of 26 miles per hour, requires but three cars, in which case the local passenger revenue per day would be

 $\frac{18 \times 3 \times .55 \text{ C}}{2.05}$ = 14.5 C dollars,

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therefore, in 1916

 $C = \frac{672}{14.5} = 46$ seats,

and in 1920

 $C = \frac{806}{14.5} = 56$ seats.

It is evident that the relation existing between the long-haul and the chort-haul traffic is such, that the capacity of cars for the two kinds of service is equal, irrespective of the actual schedule adopted. Hourly limited and local service requires a total of eight cars in continuous operation, one car leaving each terminal every half hour. One-and-one-half hour service requires but five cars in continuous operation, one car leaving each terminal every forty-five minutes. This, however, does not represent a saving in the cost of three cars with a one-and-one-half nour schedule as against an hourly schedule, because the seating capacity of eight cars would be 40 seats each, while that of five cars would be 56 seats each. Assuming that the first cost per car seat is the same in

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both cases, the saving in five large cars over eight smaller ones would be

$$\frac{40 \times 8}{40 \times 8} = 5 \times 56 \times 100 = 12.5 \%$$

of the cost of the latter.

The principal objection to a five car sched. ule is the decreased frequency of service. However, this is not a serious matter, because in any case at least two additional cars would be needed during the movening and evening peak; during the remain... der of the day it is believed a forty-five minute headway will suffice, particularly during the first five years of operation. The schedule can easily be changed to an hourly basis with one-half hour headway at some future time when the traffic has increased sufficiently to justify the purchase axe and operation of three additional cars of large capacity.

In this way the road would have large, roomy, comfortable cars at the outset. Handsome, smoothrunning cars, well equipped and maintained with luxurious furnishings add materially to the

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attractiveness of the road. They are an inducement and invitation to the public to ride. If such cars are coupled witha reasonable schedule speed and supplemented by polite and neatly uniformed car employees, the business obtained will be held. The inexpensive advertising of thousands of satisfied passengers is many times more valuable than tons of paper pamphlets containing printed invitations to ride, and should prove an important factor in the building up of a large regular business and in permanently increasing the general riding habit of the community at large.

When the public after having read glowing descriptions of the road, finally decides to take a ride, only to find small, dingy cars filled with uncomfortable rattan seats; the car bodies mounted on trucks which shake the passenger as if he were a bottle of medicine; and the car in charge of a grouchy "step lively" conductor; it usually waits for the steam train whenever it

contemplates a long journey and uses the electric for short distances only.

The car body designe . should embody the strongest possible construction consistent with good appearance. Open cars are wholly out of the question, since one type of car must answer for both summer and winter service. The windows should, therefore, be of a pattern which gives a maximum opening and does not interfere with the view when open. , and the frame should be so designed that double windows can be used during the winter months. The seats should be upholstered in plush, which is generally supposed to be less cleanly than rattan, but one has only to look at the rattan seats which have been in use for a year or more to disbelieve. No class of seat covering seems to succeed in evading dirt: hence, a covering should be adopted for comfort regardless of its supposed hygienic qualities. In this respect plush has the advantage, for rattan possesses the disagreeable characteristic of permitting the

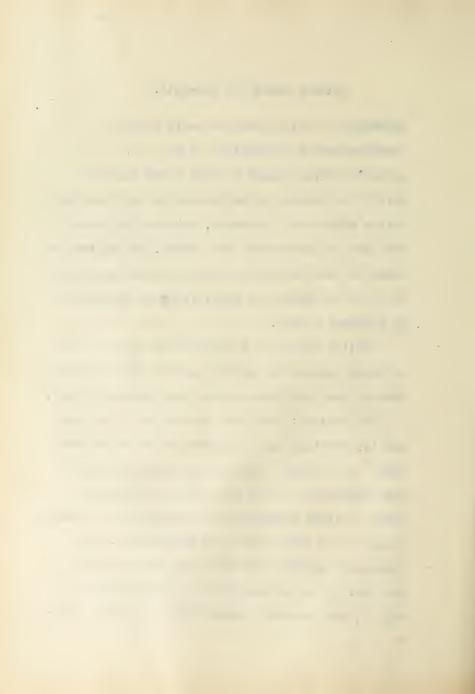
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passengers to slip from the seats during acceleration or retardation of the car. An objection often raised is that plush seats are more often subject to mutilation by hoodlums than rattan seats are. Actually, this has not been the case on roads using both types, and it may be added at this point that cars are never equipped so as to be beyond the possibility of mutilation by hoodlums anyhow.

Toilet rooms are a nuisance at the best, but a railway serves the public and the public demands them or uses the steam roads whon theyaare absent.

We believe: that the appearance of the car and its fittings has a tangible value as no where else on the road; that a road should makes its best appearance at the cars and not indulge in fancy polished brassware and pressed bricked decorations at the power house and substations. We therefore recommend the car body shown in Fig. 1 and Fig. 2, to be mounted on the truck shown in Fig. 3, and operated essentially on a one-and-one-

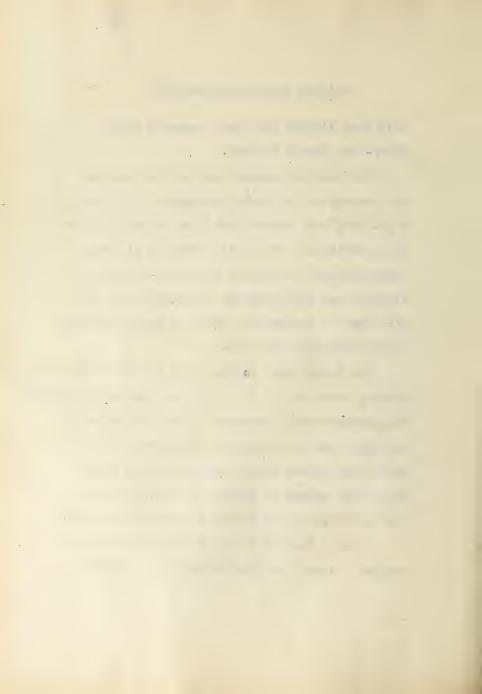


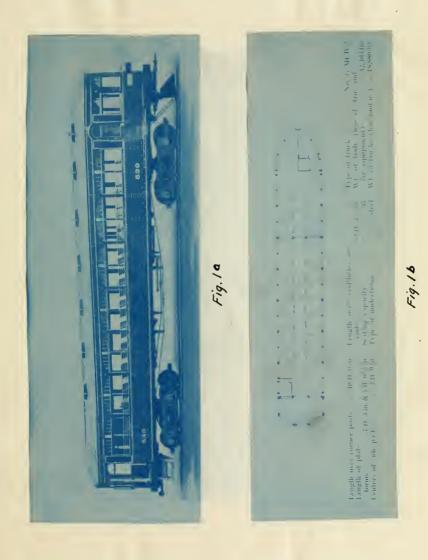
half hour limited and local schedule with a forty-five minute headway.

This car is manufactured by the American Car Company at St. Louis, Missouri. It is 40 ft. 0 in. long over corner posts and 52 ft. 3-1/2 in. over vestibules. The under frame is all steel construction; the weight of the body, less electric and air equipment is 32,380 lbs. It will seat 57 passengers, which is ample provision for the proposed schedule.

The truck shown in Fig. 3 is a J. G. Brill Company truck No. 23 N. C. B. 3 and weighs 11,760 lbs. The manufacturers recommend: that the weight of car body plus the equipment and passenger load should not exceed 88,000 lbs., that the speed qhould not exceed 65 miles per hour, and that the motors per truck should not exceed 200 h. p.

It will be seen from the following that we are well within the limitations as to weight.













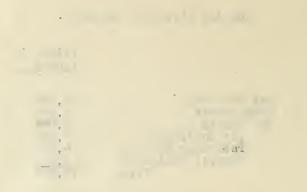


| | Weight Pounds | in |
|--|--|----|
| One Car Body Four Motors Two Trucks Air Equipment Passenger Load Control Equipment Total | 32,380 8,000 23,520 3,000 8,400 4,000 79,300 | |
| | - | |

In all further caluclations we shall round off this figure and assume the total car weight equal to 40 tons.

Plate II. is a train sheet made up after a careful consideration of six preliminary schedules drawn in pencil only. This schedule requires: two express cars and three local cars in through service, one local car in service between Jackson and Terre Haute, two local cars for morning and evening service, two freight cars, and two milk cars. In addition there must be at least one spare express car, one spare local car, and one repair car equipped for emergency repair work.

The district from Terre Haute to Jackson is served by a local train in both directions



every forty-five minutes and an express train in both directions every hour and a half throughout the day with additional local service in the morning and evening. The district from Clinton as far north as Worthy is served by a local and an express train in both directions every hour and one half throughout the day, and with extra forty-five minute local service mornings and evenings. The remaining distance to Danville is less thickly populated. It receives one and one-half hour local and express service with one additional local train in the morning and in the evening.

Each night all the cars return to the car barns which are located at Worthy. For economical reasons it is desirable to have the car barns, repair shops, and power house all concentrated at a single point.

A south bound train consisting of one freight car and one milk car leaves Danville at 10 p.m. daily and a similar north bound train leaves and a second second

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Rolling Stock and Schedule. Terre Haute at 9:30 p.m. These trains pick ip freight and distribute empty milk cans. They arrive at Worthy at midnight and remain in the barn until 5 a.m., at which time they continue their journeys south and north respectively, picking up and distributing package freight, and taking full mikk cans destined for Terre Haute and for Danville, arriving at the freight terminals at 7:15 a.m., where they remain until the following night.

This schedule calls for an operation of 1,159,000 car-miles per year. On the basis of an annual income of \$401,970 for 1916 this gives a car-mile revenue of 34.7 cents, which compares very favorably with Table IV. where the average revenue per car-mile is 32.5 cents.

Summing up the rolling stock for the purpose of estimating the wost, there results:

| three | express cars | | \$33,000 |
|-------|---------------|---------|-----------|
| seven | local cars | | 77,000 |
| two f | reight cars | | 3,000 |
| | ilk cars | | 4,000 |
| one r | epair car and | trailer | |
| wi | th equipment | | 2,200 |
| | | Total | \$139,200 |

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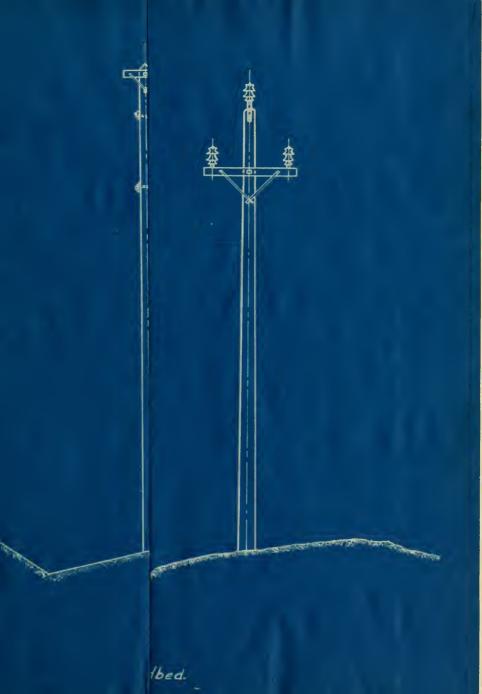
ROADBED AND TRACK.

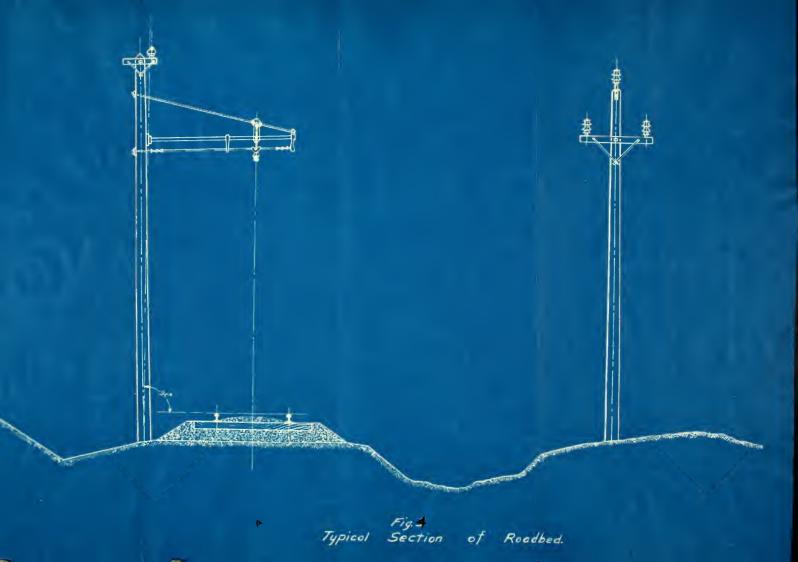
Probably the largest single cost item connected with the proposed road will be the outlay for steel rails. The size of the rail depends upon the weight of the rolling stock and upon the tie spacing. We believe, that with standard 2-ft. tie spacing and 40 ton cars attaining a maximum speed of 65 miles per hour, an 80 lb. rail will be required. The usee of 60 ft. rail lengths reduces the number of joints, thereby helping to eliminate noise and cheapening the cost of bonding. Hence we recommend the use of 80 lb. rail in 60 ft. lengths. This will cost §39 per ton.

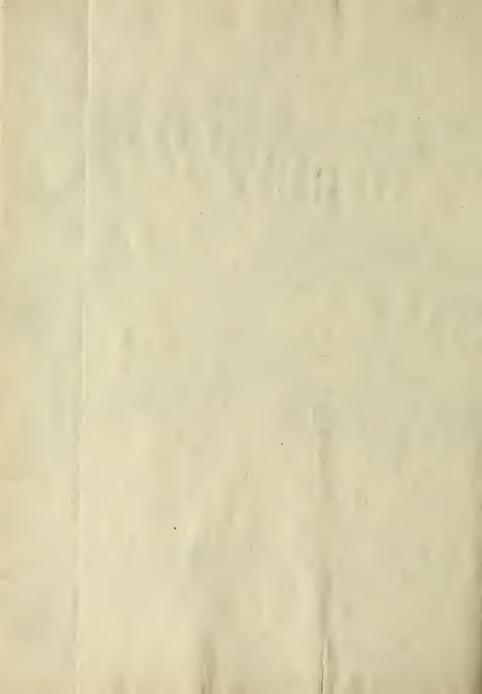
The increasing scarcity of good ties accompanied by ascending prices makes the use of specially treated ties at a slightly greater first cost imperative in view of their longer life. High grade creosoted ties will cost 95¢ each in place and their use will prove a profitable investment in the long run.

Fig. 5 shows a typical section of the roadbed, basklasting, etc. The roadbed should be flat - makes and researching

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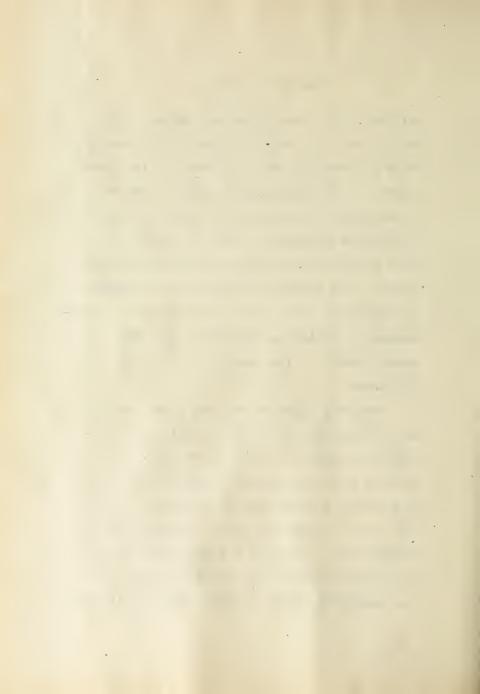




Roadbed and Track.

with a ditch at each side for drainage. It should be 16 ft. wide for single track, and 25 ft. wide for double track at sidings. While broken stone is very desirable for ballast because it is practically dustless, it is expensive in first cost and maintenance. Gravel is cheaper and is very satisfactory from a maintenance standpoint. Since a good grade of gravel can be obtained at several points along the route, its use is recommended for ballasting purposes. The depth of gravel under the ties should not be less than 10 inches.

The only place on the road where the company will be required to deal with paving is a onehalf mile section of track at clinton. The total cost of single track laid in paved streets where the tailway company pays for paving 18 inches of the street outside the rails, excluding overhead construction, and using 9 duch girder rails, is about \$5 per foot. This makes the cost of the one-half mile section equal to \$13,200. At four



Roddbed and Track.

points the proposed line crosses steam railroads. The interest on an investment in overhead crossings is scarcely more than the cost of maintaining interlocking plants at these points and overhead crossings eliminate once and for all the danger of collisions occuring at these points.

The following is an estimate of the total cost of roadbed and track including bridges, crossings, etc.

| Excavation and embankment | 94,000 |
|----------------------------------|-----------|
| Bridges, abutments, culverts | 98,150 |
| 138,600 ties at 95¢ each | 131,250 |
| Ballasting at \$1600 per mile | 84,000 |
| 80 lb. rail at \$39 per ton | 288,290 |
| Jpints, spikes, bolts, tieplates | 29,500 |
| Switches and special work | 21,000 |
| Labor on track at \$300 per mile | 15,750 |
| 9,240 bonds in place at \$1.70 | 15,710 |
| Cross bonds and special bonding | |
| at switches | 2,000 |
| Four above grade railway cross- | |
| ings | 100,000 |
| Farm and highway crossings | 9,500 |
| One-half mile through paved | |
| streets at Clinton | 13,200 |
| Total | \$902,350 |

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TROLLEY VOLTAGE AND OVERHEAD CONSTRUCTION.

Interurban railways, employing a potential of 1200 volts at the trolley, have now been in operation long enough to prove conclusively that there are no real objections to the use of this voltage on passenger cars. Possibly the first opposition to the use of a 1200-volt system will be found in existing ordinances at the terminal cities, which restrict or entirely prohibit such a potential on overhead trolley wires. Upon first thought this might be held as sufficient and valid grounds for dropping the entire matter of high voltage trolley wires from further considefation and at once adopting the old standard 600-volt system.

However, with scarcely any additional complications, cars intended for operation at 1200-volts in rural districts may be run at their normal efficiency and normal speed over city tracks equipped for 600 volts. Where the distance is short half speed may be sufficient and in many cases is all that city traffic conditions

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will permit. Such being the case, the question naturally arises, what gains may be expected from the 1200-volt system over the 600-volt system.

The 1200-volt system offers a means of reducing first cost through a saving in the number of substations and in the copper of the secondary distribution system. This gain is a permanent asset to the road because it makes a definite decrease in the fixed charges for substations and distributing conductors, that cannot be accomplished in any other way than by raising the trolley potential.

The manager of a road may control the cost of operation to a certain extent, but he cannot materially alter the cost of getting energy to the cars, once the type and size of cars and the trolley voltage have been fixed upen. The use of a 1200-volt trolley system decreases the cost of delivering energy to the car in two ways: it reduces the number of substations, and it

improves the load factor and average efficiency of the substation apparatus. Increasing the track mileage fed by a substation, increases the load factor and therefore the efficiency of the substation apparatus. The total cost and maintenance is almost directly proportional to the number of substations.

That these advantages are not offset by any extraordinary car equipment or car maintenance costs is clearly demonstrated by the data in Table V.

TABLE V.

Car Data for 1200-volt and 600-volt Trolley Systems.

| Car Data | 600 Volts | 1200 ♥olts |
|--|---------------------------|-------------------------|
| Cost each | \$10,000 | \$11,000 |
| Weight complete (in tons) K. W. H. per car | 35 | 36 |
| mile | 2.80 | 2.88 |
| Car Maintenance per day | | |
| Mechanical Electrical Total | \$ 1.00 •70 \$ 1.70 | \$1.00 .77 \$1.77 |

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Data for this table was taken from a paper by Mr. Charles E. Eveleth (Proceedings A.I.E.E. vol. XXIX, 1910.) for what Mr. Eveleth terms a class "B" interurban electric line, under which class we believed the proposed road should be considered. Mr. Eveleth concludes his paper with the assertion, that a conservative estimate of the economy, obtained by a 1200-volt system as compared with the 600-volt system, in the elements of a railroad which are effected by the choice of system, that is, all the electrification material, would place the savings approximately as follows:

| First Cost | 10 to 20 % | |
|---------------|------------|--|
| Fixed Charges | 10 to 18 % | |
| Operation and | | |
| Maintenance | 10 to 15 % | |

Furthermore, experience has shown that the 1200-yolt system is just as reliable as the 600-yolt system.

Early 1200-volt lines employed direct suspension overhead trolley with some special form of porcelain insulators. The catenary form

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of construction offers so many advantages for high voltage lines, particularly where high car speeds are attained, that it is now common practice to employ this type of construction for 1200-volt trolleys.

We recommend, therefore, that the proposed line be equipped with a 1200-volt trolley system using the simple catenary type of construction. Since the distances are short at each terminal where the cars will operate over the 600-volt lines of the terminal traction companies, no. special provision need be made for full speed operation, because half speed will be all that safe operation on city streets will permit. . However, it is desirable to have the air compressor operate at full speed at all times; hence, it is recommended that a combination dynamotor compressor be installed to operate at a constant speed on either woltage. The function of the dynamo will be to supply energy for car lighting and for control circuits. The necessary switching may

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be entirely automatic, thereby rendering it foolproof.

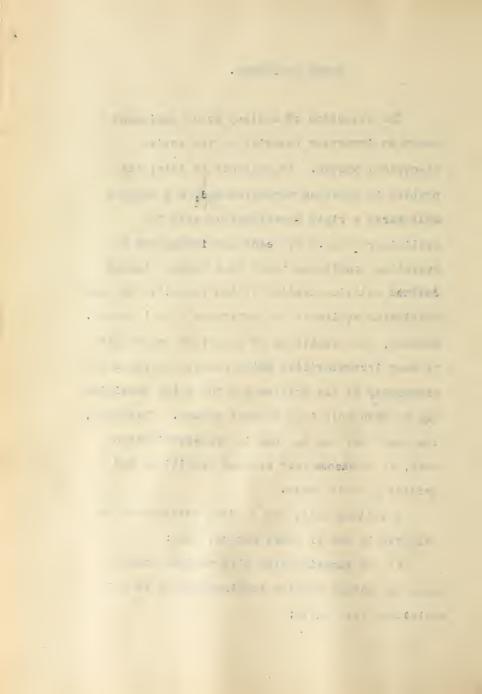
Assuming an equivilent of 20 % curvature throughout the line, the cost of all overhead construction, except trolley and feeder copper, is approximately \$1356 per mile of single track, making the total for 56 miles equal \$75,950.

MOTOR EQUIPMENT.

The selection of railway motor equipment bears an important relation to the entire electrical system. It presents an intricate problem in numerous variables and is a subject well worth a rigid investigation even for preliminary work. For each particular set of operating conditions there is a single clearly defined solution leading to the selection of one particular equipment in preference to all others. However, the conditions of operation are subject to many irregularities which greatly increase the complexity of the problem and for which provision can be made only in a general manner. Therefore, the best that can be done in predetermination work, is to choose fair average conditions and proceed on this basis.

A railway motor for a given service can be selected in one of three general ways:

(a) by experimenting with various motors under the actual service requirements or on an equivalent duty cycle;



(b) by determining graphically the motor characteristic required to produce an ideal speed-time curve, and then choosing a combination of motor, gear ratio, and control equipment, which will give the desired characteristic;

(c) by determining graphically what combination of motor, gear ratio, and control equipment meets the service conditions most economically.

Without question method (a) is the safest proceedure, but unfortunately it can scarcely be applied to preliminary work, when a road is merely addiscertation on paper. Methods (b) and (c) are both long and tedious proceedures and both eventually lead to the same conclusion. We prefer method (c) for a number of reasons, but principally because it evades the whole controversy of ideal speed-time curves and deals only with the performance of standard apparatus operating under the given conditions.

The first question which arises is one which

demands more than a little consideration; viz. what are the average service conditions? Obviously, the local and express service must be differentiated and treated separately. The train sheet (PlateII.) requires a schedule speed of forty miles per hour for express cars and twenty-six miles per hour for local cars. The express cars have 14 regular stopping points. making the average length of run equal 4.5 miles. The local cars have 70 regular stopping points. making the average length of run equal 0.775 miles. For both classes of service... the total weight. including the passenger load, as previously estimated under "Rolling Stock", is 40 tons per car.

Plate III. is a profile of the road. It indicates a general upgrade from Terre Haute to Danville. The maximum grade, which is 1 %, is within the city limits of Danville. North of Dickason there is a 0.345 % grade four miles long. The maximum curvature is 4⁰ and occurs

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at Otter Creek Junction, while at other points the curvature varies from one to two degrees. Since the average express run is 4.5 miles long. there are several changes in grade and one or more curves in each run, while the shorter local runs are practically all on a single grade. Because of this difference we believe, that local car runs taken over succeeding sections of the road, vary so widely, that none of them represent typical operating conditions. The same cannot be said, however, of the express car runs. Hence, we choses a section of tangent level track 0.775 miles long to represent the average conditions for local runs, and the following section in the region of Perrysville to represent a typical express run.

| Distance | Grade | Curvature |
|------------|-------------|---------------|
| 1.375 mile | 0.345 % up | tangent |
| 0.425 | 0.345 % up | 2 deg 10 min. |
| 1.60 | 0.345 % up | tangent |
| 0.20 | 0.10 % up | tangent |
| 0.30 | 0.42 % down | tangent |
| 0.10 | 0.15 % down | tangent |
| 0.50 | 0 % level | tangent |

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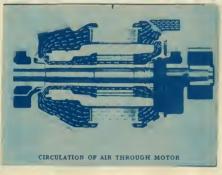
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For the first approximations we find by reference to curves that, for a schedule speed of 40 miles per hour with 0.222 stops per mile, a 40 ton car requires four motors each having a nominal one hour rating of 100 h.p. In the same manner we find that a 40 ton car, operating at a schedule speed of 26 miles per hour with 1.29 stops per mile, requires four 90 h.p. motors. This corresponds reasonably well with the rating of motors on similar cars now in service on other lines.

The final choice of motor, gear ratio, and control equipment has such a vital bearing on the size of all the apparatus in the system back of the motors, that a careful investigation of several motors under the operating conditions already outlined is imperative. We shall study three motors of the type shown in Fig. 5, having a nominal one hour rating of 75, 100, and 140 h.p.; and we shall select that motor, gear ratio, and control which meets all of the service requirements at a

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minimum cost of operation. The characteristic curves for these motors are given in Fig. 7 to Fig. 24 inclusive.

To fulfill the service requirements, the motors must maintain the schedule speed, when making all stops under the full passenger load. They must do this without sparking at the commutator and without a temperature rise exceeding 75° C. They must have a sufficient reserve capacity to make up a reasonable amount of lost time due to unavoidable delays and must withstand severe overloads for short periods.

In order to study the performance of the aforementioned motors with various gear ratios, and rates of acceleration, the speed-time curves together with their subsidiary curves shown in Plate IV. to Plate XX., inclusive, were prepared. These curves were drawn according to the method of C. O. Mailloux. (Trans. A.I.EE., 1902, Vol. XIX; p. 901.) In general the method of proceedure consists in reducing all forces acting on a train

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Fig.7 16500 GE-222-G-3 Car Wheels 33" Diameter 60 6000 Gear, 57 teeth. Pinion, 21 teeth. Ratio 2.71 140 H? Output at 199 Homperes 55 25500 and 600 Volts. [For operation with Two in] 50 5000 Series on 1200 Volts. 10040 45 4500 90 Efficiency with Gears 80 40 4000 70 3500 35 30 3000 60 50 25 2500 Speed 40 20 2000 30 15 1500 20 10 1000 10 5 500 Amperes, 150 200 250 300 350 400 50 100 450 500 A. A. Oswald. - Engirs. - H.M. Shapiro.

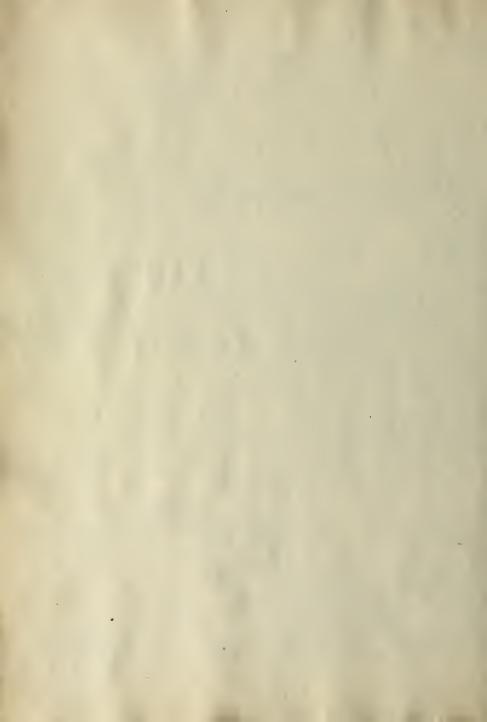


Fig. 8 GE-222-6-4 Car Wheels 33 " Diameter. Gear, 57 Teeth. Pinion, 21 Teeth Ratio 2.71 Percent 130 H.P. Output at 186 Amperes and 600 Volts For operation with Two in] 50 \$ 5000 Series on 1200 Volts efficiency with Geors 40 \$ 4000 35 \$ 3 500 25 2500 Elfor Speed Fractive Amperes \$50 250 800 A.A. Oswald .- Engirs. - H.M. Shapiro.



Fig. 9

GE-222-G-5 Car Wheels 33" Diameter. Gear, 49 teeth. Pinion 29 teeth. Ratio 1.69 0 60 4.800 100 H.P. Output at 199 Amperes and 600 Volts \$ 55 \$4400 For operation with two in Series on 1200 Volts 100 % 50 4000 90 Efficiency with Geors 3600 80 40 3200 Speed 70 35 2800 60 30 2400 50 25 2000 ective Etter 40 20 1600 30 15 1200 20 10 800 5 400 Amperes. 0 200 250 300 350 50 500 100 150 #00 A.A. Oswald - Engirs. - H.M. Shopiro.



Fig. 10

65 5200 GE-222-G-5 Car Wheels 33" Diameter. 60. 4800 Gear, 53 teeth. Pinion, 25 teeth. Fficiency Rotio, 2.12. 140 10 Output at 139 Amperes 55 4400 and 600 Volts. [For operation with Two] 50 4000 10090 In Series on 1200 Volts. 45 3600 90 Efficiency with Gears. 40 3200 80 35 2800 70 30 2400 60 Speed 25 2000 50 Ettor 20 1600 40 Tractive 15 1200 30 10 20 5 400 10 Amperes 0 0 200 250 300 350 400 50 100 150 450 .500 A.A. Oswald. - Engirs. - H.M. Shapiro.



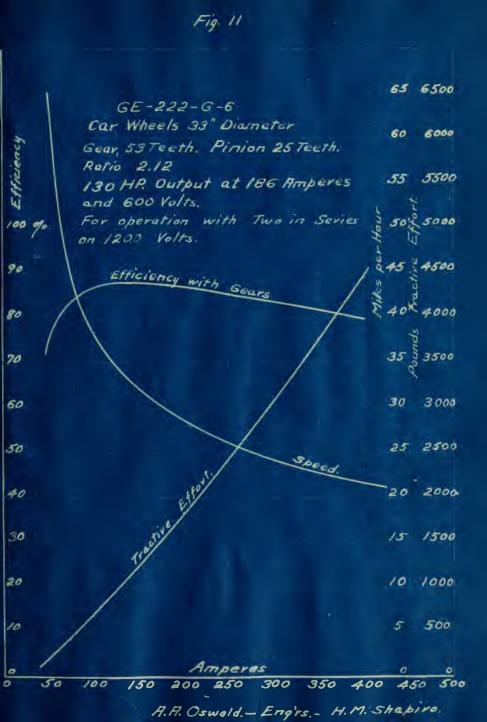




Fig. 12 65 1300 60 1200 Efficiency 55 1100 1000 50 100% 15 900 90 Etticiency with Gears 40 \$ 800 Speed 80 35 0 700 70 30 2 600 60 25 \$ 500 50 20 90 GE-225-8-2 +0 Car Wheels 33" Diameter Gear, 47 Teeth . Pinion 31, Teeth. 300 Ratio 1.515 30 100 H.P. Output at 144 Amperes and 600 Volts. 200 20 For operation with two in series on 1200 Volts. 5 100 10 Amperes 0 0 100 120 140 160 180 200 220 60 80 40 A.A. Oswatd _ Eng'rs - H. M. Shapiro.



Fig. 13 65 1300 50 1000 Efficiency with Geors Haur \$ 700 Speed 30 00 GE-225-8-2 Car Wheels 33" Diameter Gear, 51 Teeth. Pinion, 27 Teeth. Rotio 1.89 100 H.P. Output at 144 Amperes and 600 Volts. For operation with two in] series on 1200 Volts. Amperes. ø 120- 140 160 180 A.A. Oswald. - Engirs. - H. M. Shapiro

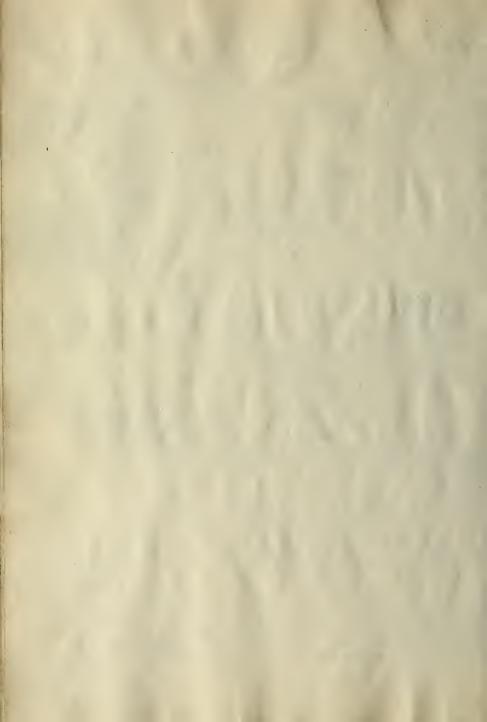


Fig. 14 Der 223 GE-225-8-2 65 2600 Car Wheels 33 in. Diameter. Gear 54 Teeth, Pinion 24 Teeth, r W Ratio 2.25 60 2400 100 HP. Output at 144 Amp. 600 Volts Percent For operation with two in series] 55 2200 on 1200 Volts 50. 2000 100 45 1800 90 Efficiency with Gears :0 40 1600 35 1400 60 30 1200 Speed 50 25 1000 etive Effort 40 20 800 600 30 15 20 10 400 10 5 200 Amperes. 220 200 0 40 80 100 120 120 160 180 60 A.A. Oswald - Engrs. - H.M. Shapira.



Fig. 15 GE-225-8-3 Car Wheels 33" Diameter Gear, 57 Teeth. Pinion, 21 teeth per ici en cu Ratio 2.71 100 H.P. Output att44 Amperes 1/les and 600 Volts. For operation with two in Series on 1200 Volts. 50 2000 10090 45 1800 Efficiency with Gears. 40 1600 35 1400 30 1200 1000 25 Speed 20 800 radie ettert 600 30 15 400 10 200 5 Amperes 220 140 180 80 100 120 160 200 10 40 60

A. A. Oswald - Engirs. - H.M. Shapiro.



Fig. 16

GE-225-8-4 Car Wheels 33" Diameter Gear, 59 Teath. Pinion, 19 Teeth. spunda per Efficiency Ratio 3.10 100 H.P. Output at 144 Amperes Miles and 600 Volts. For operation with twoin Series on 1200 Valts. Efficiency with Gears Speed * Speed * Two Motors in Series on 600 Volts Amperes 100 120 140 H.H. Oswald - Engirs. - H.M. Shapiro.



Fig. 17

G.E - 225 - B - 4 H ou Car Wheels 33 Diameter Gear - 60 Teeth Pinion - 18 Teeth Pounds Etticiency ules per Ratio - 3.33 100 H.P. Output at 144 Amperes and 600 Votts For Operation with Two in Series on 1200 Valts 100% 50 2400 30 45 1800 Efficiency with Gears 10 1600 74 1400 35 3o 1200 En a 50 zs 1000 Speed tio . Ã0 800 30 15 600 *Speed 100 20 Two Motors in Series on 600 Volts 5 10 200 Amperes 0 100 120 140 160 18. 200 80 20 tio: 60 1 A. Oswald - Engirs - H. M. Shapiro.



Fig. 18

Pounds Tractive Effor G.E - 233 - A-9 Car Wheel 33 Diameter Baur Gear, 46 Teeth. Pinion, Alteeth, Ratio - 1.121 75H.P. Output at 110 Amperes & 60 and 600 Volts Speed For Operation with Two in Series 100% Efficiency with Gears restlive Ettort. Amperes 180 140 150 A.A. Oswald - Engrs - H.M. Shapiro.



Fig. 19

GE-233-A-9 Car Wheel 33 Diameter Hour Gear 50 Teeth, Pinion 37 Teeth. Counds Tracti Ratio 1.351 Efficiency ned 75HP Output at 110 Amperes and 600 Volts. - they 2 55 For Operation with Two in] Series on 1200 Volts. speed Efficiency with Gears. restive Effort Amperes A. A. Oswald _ Engirs. - H. M. Shapiro.



Fig.20

GE-233-A-9 Car Wheel 33" Diameter Haur Tractive Gear, 53 teeth. Pinion 34 teeth. Ratio 1.558 ber 75 H.P. Out put at 110 Amperes Efficiency and 600 Volts. Downds salss [For Operation with Two in] Series on 1200 Volts. Speed Efficiency with Gears. 6 00 ractive Ettor Amperes A.A. Oswald. - Engirs. - H.M. Shapiro.



Fig. 21 Effari Hour GE-233-A-9 Car Wheel 33" Diameter ound Tractive per Gear, 59 teeth. Pinion, 28 teeth. Miles Ratio 2.105 Efficiency 75 H.P. Output at 110 Amperes and 600 Volts 55 [For operation with two in] Series on 1200 Volts. 2000 50 100 %0 45 1800 20 Efficiency with Gears 40 1600 80 35 1900 30 1200 60 Speed 26 1000 Tractive Effort 20 800 40 15 600 400 10 20

Hmberes. 40 60 80 100 120 140 160 180 200 A.A. Oswald-Eng'rs.- H.M. Shapiro.

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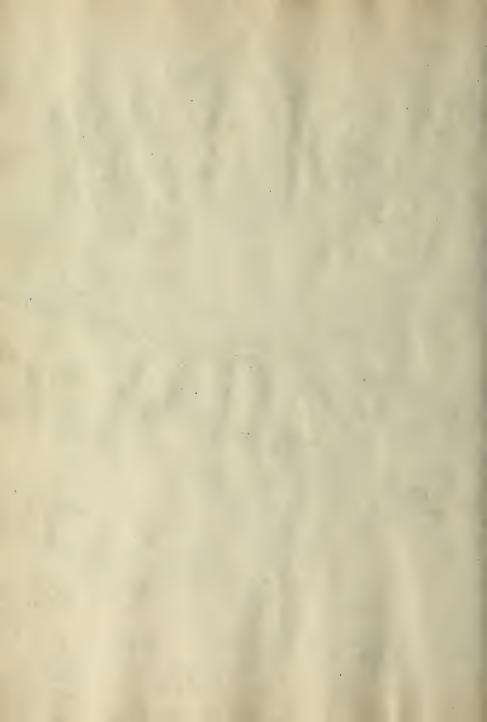
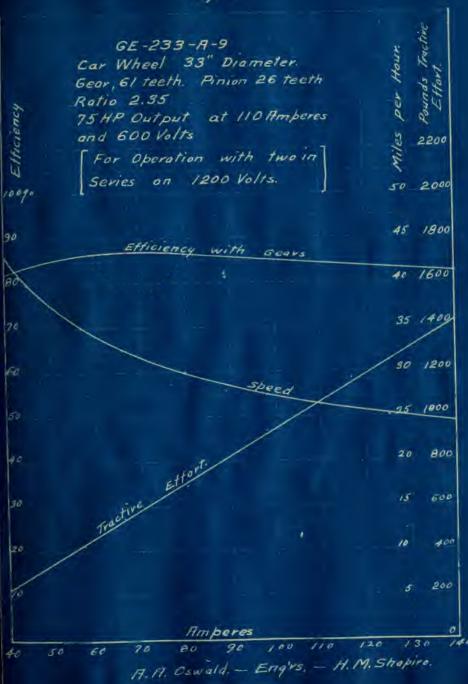


Fig. 22



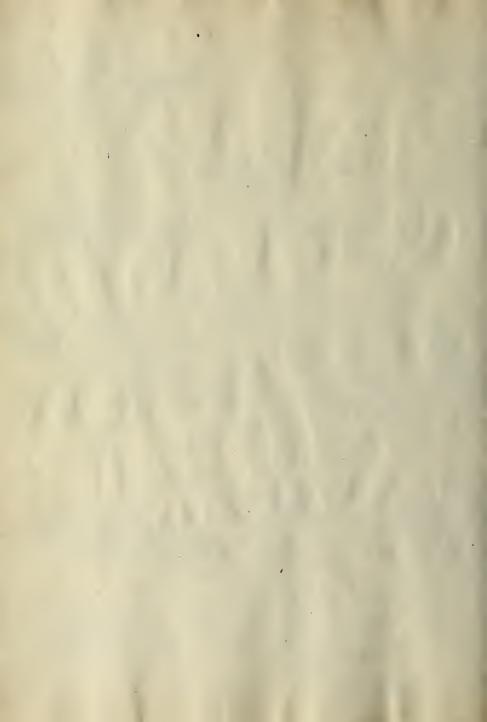


Fig. 23 Effort Miles Per Hour GE-233-A9 Car Wheel 33" Diameter. Pounds Tractive Gear, 62 teeth. Pinion 2steeth Ratio 2.480 Ethiciency 75HP Output at 110 Amperes and 600 Volts. 55 For Operation with twoin Series on 1200 Volts. 100 de 2000 50 30 45 1800 Efficiency with Gears 80 40 1600 70 35 1400 60 30 1200 50 25 1000 speed Instite Effor 40 800 20 600 10 400 10 200 5 Amperes 0 20 40 60 80 100 120 140 160 180 200 H. A. Oswald __ H. M. Shapiro. Engr's.

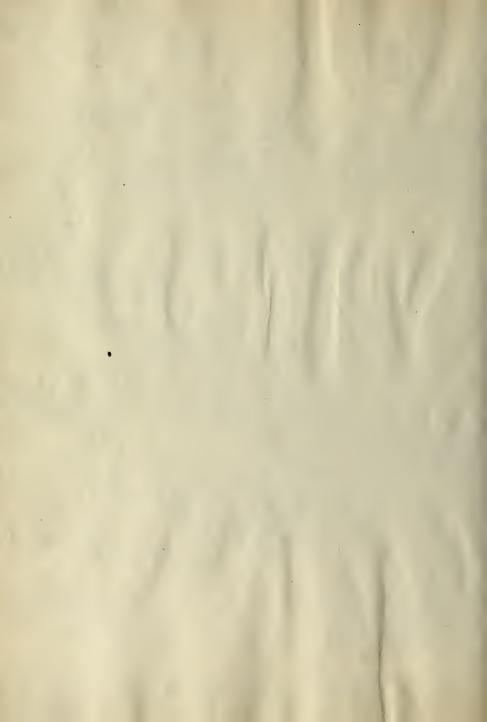
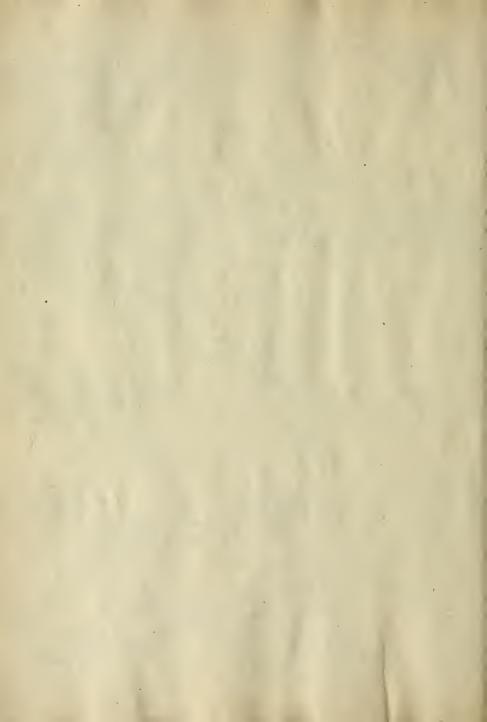


Fig. 24

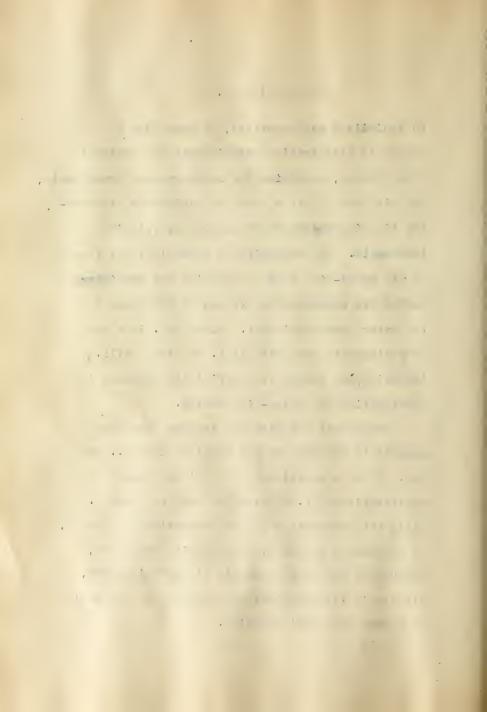
70 W.E. - 321. Car Wheels 33 Diameter. 65 Gear 48 Teeth Pinion 30 Teeth Ratio - 1.565 EFFICIEN CY 60 SO H.P. at 132 Amperes and 600 Volts For operation with two in] 100%/0 Series on 1200 Volts 50 1000 15 200 90 Elticiency with Gears 0 800 Spece V 700 30 0 600 rastiveEtter Hour 50 20 20 100 viles 300 6 Leu 10 6 100 Amperes 90 100 110 120 10 50 60 70 80 130 140 A.A. Oswald - Engis - H.M. Shapiro.



Motor Equipment.

to equivalent accelerations, constructing a chart. of acceleration coefficients to represent these forces, combining the accelerations graphically, and with the aid of a chart of recipocals determining time increments corresponding to velocity increments. The summation of these last two items is the speed-time curve from which the subsidiary curves are subsequently derived by reference to the motor characteristics. Plate XXI. is a chart of reciprocals and Plate XXII. to Plate XXVII., inclusive, are charts of coefficients imployed in constructing the speed-time curves.

Throughout the work the braking force was assumed to be constant and equal to 150 lbs. per ton. This is equivalent to a uniform negative acceleration of 1.65 miles per hour per second. While this assumption is not theoretically correct, is represents a fair average braking force and, because of the many uncertain elements involved, its use in predetermination caluclations has become an almost universal practice.



Train resistance was calculated from the formula

$$f = \frac{50}{10} + \frac{v}{25} + \frac{sv^2}{400}$$

where f = resisting force in pounds per ton

w = weight of train in tons

v = velocity in miles per hour

s = square feet projected area of car front
For the car shown in Fig.1. w equals 40 tons
and s equals 110 sq. ft. Substituting these values

$$f = 7.91 + \frac{v}{25} + .00688 v^2$$

To convert (f) to equivilent acceleration
(a) we write

a = 0.01098 f

or

 $a = 0.01098 (7.91 + \frac{v}{25} + .00688 v^2)$

The curve representing this last equation is designated on the chart of coeficients as "equivalent acceleration of train resistance".

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Motor Equipment.

At first it was decided to fix the rate of acceleration during the period of operation on subnormal voltages at one mile. per hour per second for all equipment, and to determine that gear ratio which would give a minimum energy consumption. Plate IV. and V. were constructed with this idea in mind. Plate IV. shows three complete speed-time curves and their subsidiary curves for motor GE-222-G; one for each of three gear ratios. Similarly Plate V. shows three curves for motor GE-225-B. The energy consumption curves and motor heating curves derived from Plates IV. and V. are given in Figures 26, 27, 31, and 32.

It soon became apparent, that fixing the rate of acceleration leads to an unfair comparison between motors of different rating and will not result in a selection giving maximum possible economy of operation. This method was abandoned, therefore, in favor of a longer proceedure as follows:

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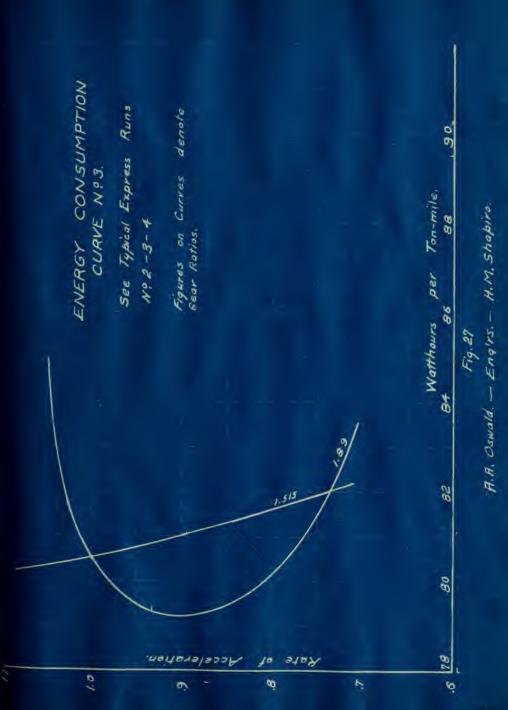
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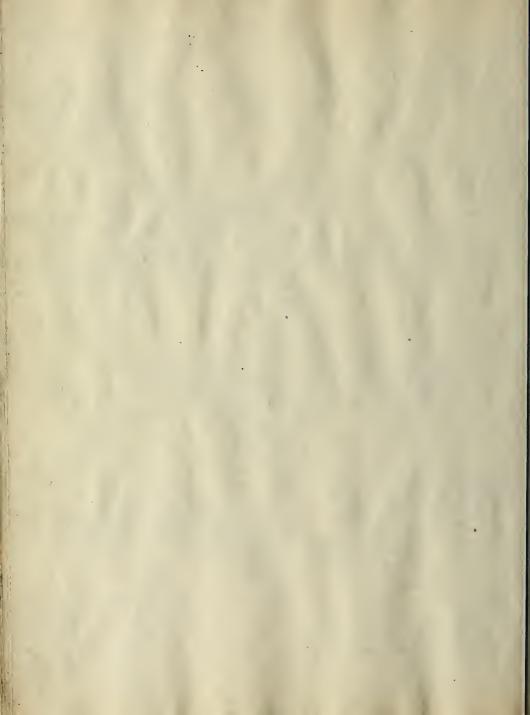
082 Jan. 21, 1916. ENERGY CONSUMPTION Gear Ratia. 080 Express Service. GE-222-6-5 1.69 2.12 2.71 A.H. Oswald - Eng'rs. - H. M. Shapiro. See Typical Run for CURVE. Nº1. GE-222-6-3 GE-222-G-5 Kilowatt-Hours per Ton-Mile. Mator 840. acceleration during period of one mile per hour per second. 076 F19.25 submorinal voltage equals Constant mean net 074 .072 020. 0. 10 00 00 00 Rotio. 3.0 2.6 28 6.7 1.6 4.1

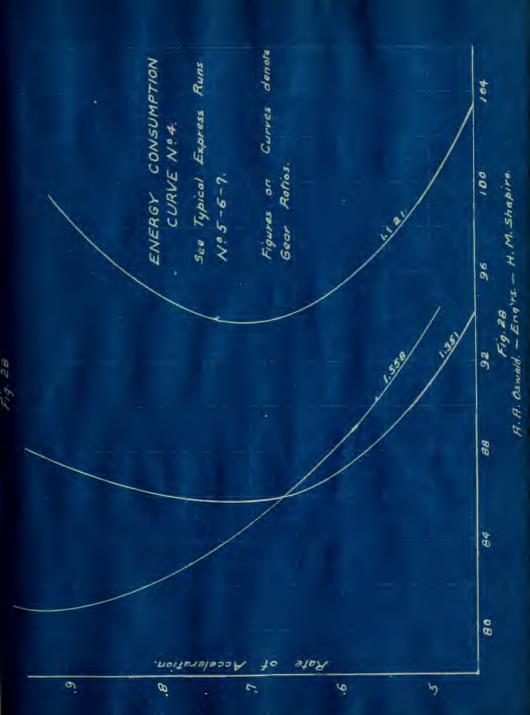


060. Constant mean net acceleration Jan. 26, 1916 subnormal Voltage aquals one during period of operation of CONSUMPTION CURVE Nº 2 mile per hour per second. A. A. Os wald. - Eng'rs. - H. M. Shapiro. 880 See Typical Express Run for Kilowatt-Hours ber Ton-Mile. Gear Ratio. 2.25 1.515 .086 1.89 P80. F19.26 GE -225-8-2 6E -226-8-2 GE-225-B-2 Mator ENERGY 082 080 810. 0. 1099 Ratio 3.0 2.8 2.6 2.2 141 1.8 1.6





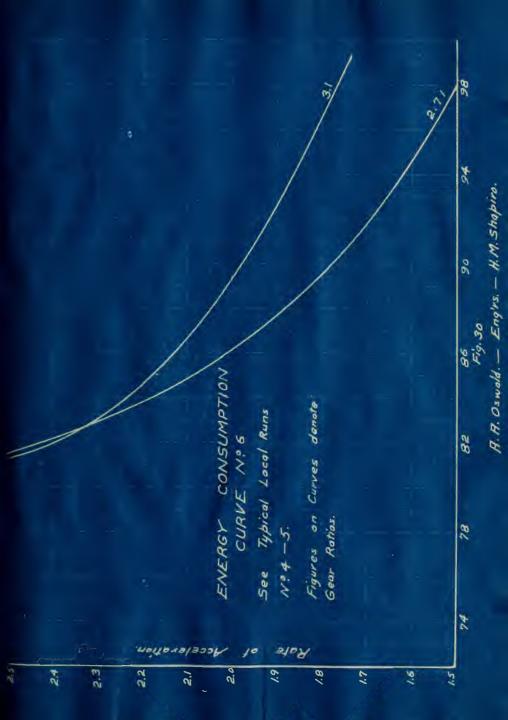




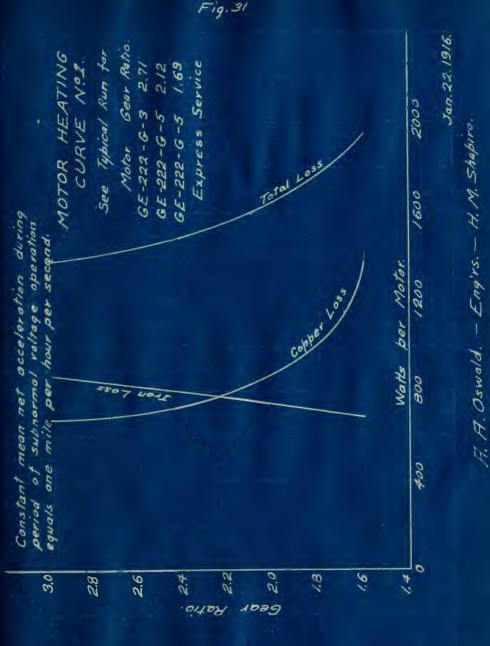


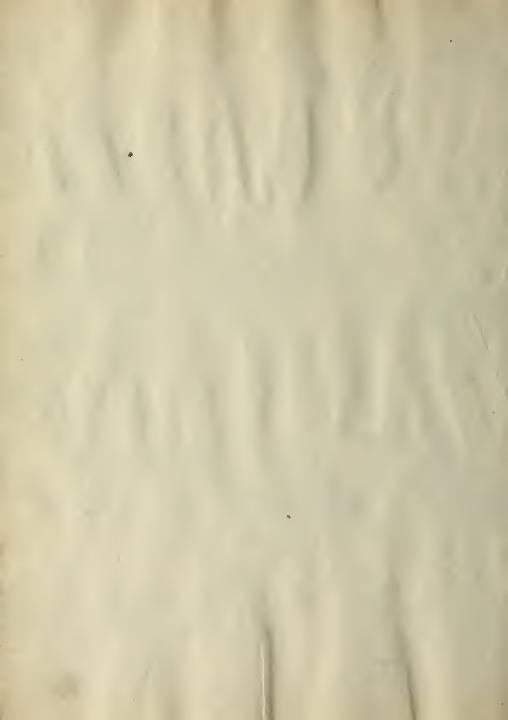
100 Y 105 36 23/ A. R. Oswald. - Engirs. - H. M. Shapiro. 26 Watthours per Ton-Miles. 88 Fig. 29 Sec ENERGY CONSUMPTION See Typical Local Runs Figures on Curves denote 99 CURVE Nº5 80 Nº 1-2-3 Geor Ratios. 26 Accelevotion 10 Acte 72 6. 1.7 1.5 1.3



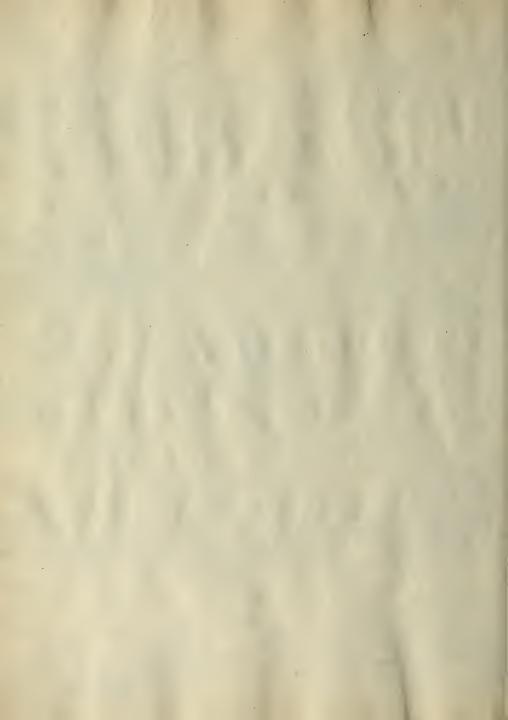


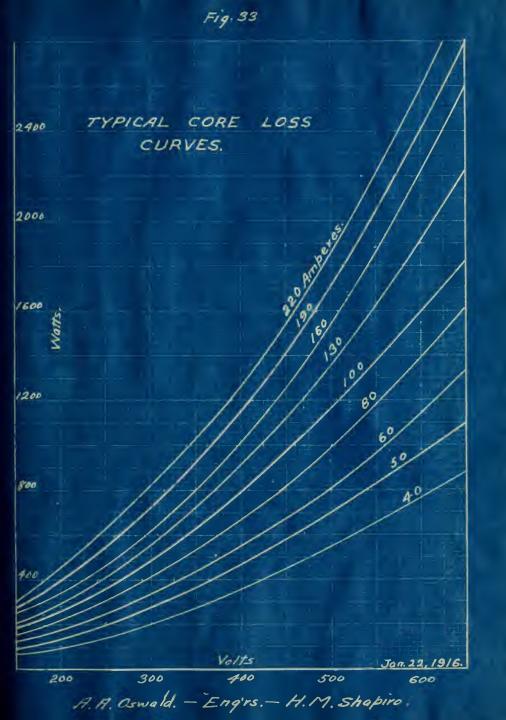


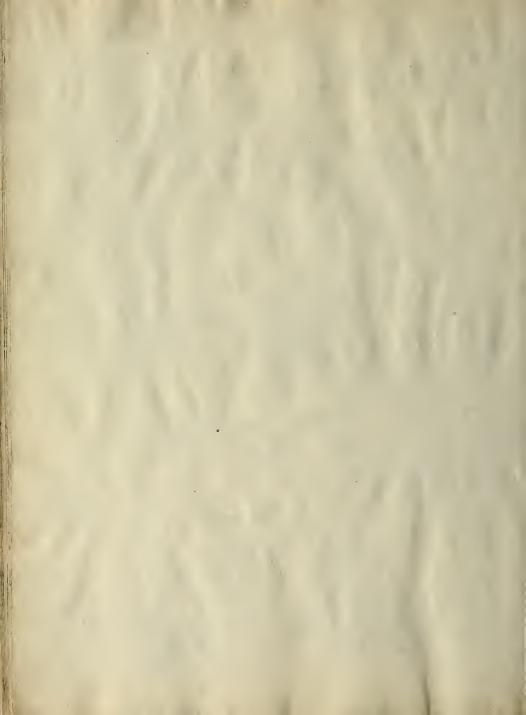




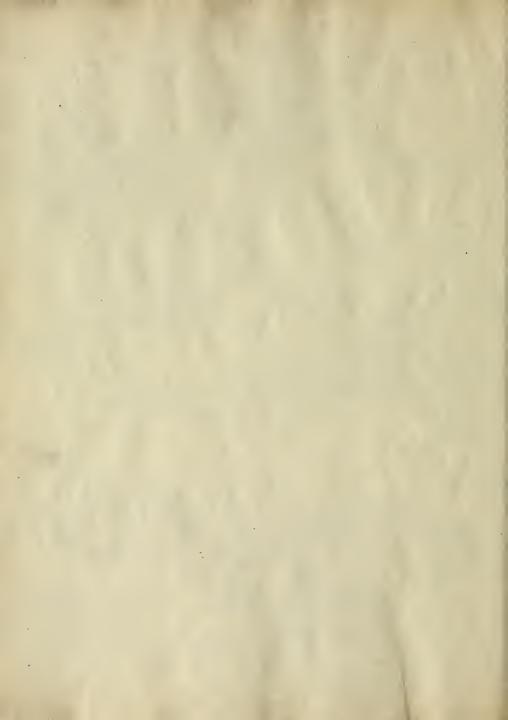
Jan. 26, 1916. 35 0 Tota 2000 MOTOR HEATING CURVE Nº2. A. A. Oswald - Englis. - H. M. Shapiro. See Typical Express Run for 1600 Gear Ratio 2.25 Watts per Mator 1.89. Per 1200 Fig. 32 GE -226-8-2 Matar subnarmal Yoltage equals one mile per hour per period of operation of Constant mean net 800 5507 acceleration during 4071 400 second. Ratio 2.6 2.8 * * 2.0 9. 18 1.4 21







Jon. 22, 1916. 180 APPROXIMATE MOTOR RESISTANCE H. R. Oswald. - Engrs. - H. M. Shapire. D.C. 600 Valt Railway. Motors 160 Temperature 75°C. CURVE. (Nominal One Hour Rating.) 0+1 Motor Horse Power F19.34 F19.34 120 001 80 5440 30 20 4 00. 01. buiphipuj 1 [saysnag a pisisay etow

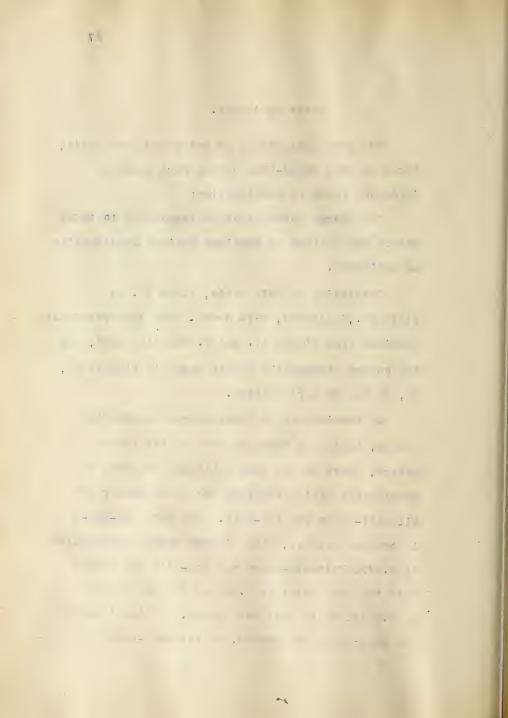


For each combination of motor and gear ratio, three or more speed-time curves were drawn at different rates of acceleration:

The energy consumption corresponding to these curves was plotted as abscissa against acceleration as ordinates.

Proceeding on this basis, Plate VI. to Plate XV., inclusive, were drawn. The data previously obtained from Plates IV. and V. was also used, and the energy consumption curves shown in Figures 27, 28, 29 and 30 were plotted.

An examination of these energy consumption curves, indicates that for each of the three motors, there is one gear ratio and one rate of acceleration which requires the least number of kilowatt-hours per ton-mile. For motor GE-225-B in express service, the minimum energy consumption is 0.0792 kilowatt-hours per ton-mile and occurs when the gear ratio is 1.89 and the acceleration is 0.9 miles per hour per second. In local service the same motor consumes 0.086 kilowatt-hours per *



ton-mile when the gear ratio is 2.71 and the rate of acceleration does not exceed two miles per hour per! second. The use of higher accelerating rates is practical but only when special starting mesistance is provided.

For motor GE-233-A in express service the energy consumption reaches a minimum of 0.0805 kilowatt-hours per ton-mile when the gear ratio is 1.558 and the acceleration is 0.95 miles per hour per second. The same motor in local service consumes 0.0852 kilowatt hours per ton-mile at two miles per hour per second when using a gear ratio of 2.35.

Both motors meet the heating requirements; but the commutating limitations of motor GE-233-A are such as to render its use undesirable for express service, because it would be commutating heavy currents at exceptionally high commutator speeds. Motor GE-222-G does not reach half its allowable temperature rise and therefore has excessive capacity. Since it is desirable to have

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but one size of motor for all cars (with two sets of gears) in order to raduce the number of spare motors carried in stock, we can confine all further attention to motor GE-225-B.

Having already determined the most efficient gear ratio and rate of acceleration, it is only necessary to consider economy of operation; I.e., minimum cost of energy per car-mile.

The cost of energy delivered at the car is dependent upon the cost of generation divided by the system efficiency, plus the fixed charges on all apparatus between the generators and the trolley wheel. If the maximum demand per car is several times the average demand, all the apparatus in the system must have a kilowatt rating sufficient to carry this maximum at a 100 % momentary overload without injury , and the fixed charges on this excess capacity, which is required to meet the extreme momentary load, greatly increase the cost of energy at the car.

On large systems where there are hundreds of

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cars in operation, the starting current taken by a car does not materially effect the size of power house and substation units: but in an interurban system, such as the prosposed road, where there are but six cars in operation, the ratio of the maximum demand per car to the average demand per car bears a very close relation to the size of substationequipment, and hence it reflects upon the cost of delivering energy to the car. It is possible that what may prove to be the most efficient rate of acceleration is not the most economical one. While one equipment may give a minimum energy consumption, the current demand during acceleration may be such that the increased cost per kilowatt of delivered power more than offsets the actual saving in energy. In such a case a less efficient equipment with a lower maximum demand will be more economical.

In order to reach some conslusions in regard to the economy of operation of motor GE-225-B, Table VI. and the curve in Fig. 35 were prepared.

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100 mm 1 mm 1 mm 1 mm 1 mm

The figures given in the table are based on a generating cost of 1.25 cents per kilowatt-hour at the power house switchboard, which does not include fixed charges and overhead expenses on the power plant equipment. Assuming an average system efficiency of 75 %, this makes the cost of energy at the trolley wheel, exclusive of fixed charges equal to 1.67 cents per kilowatt-hour.

TABLE VI.

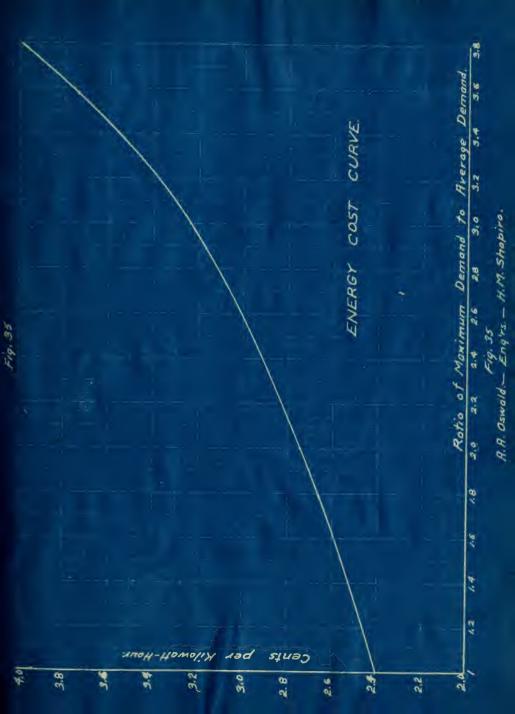
Relation of Maximum Demand per Car to Gost per Kilowatt-Hour.

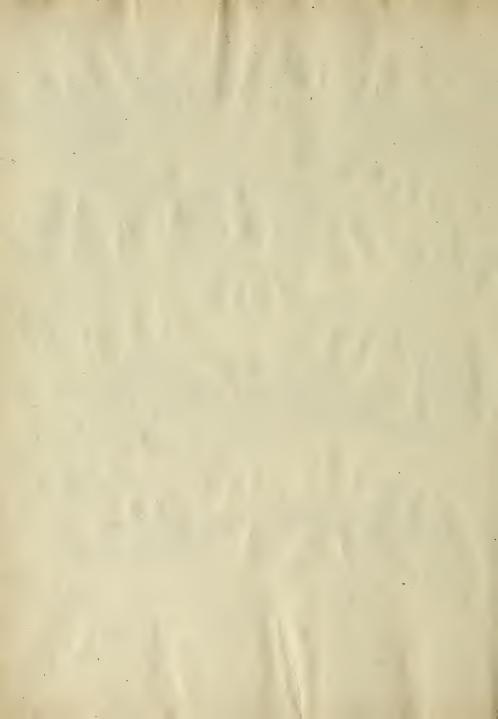
> Ratio 1:1 2:1 3:1 Cents per K.W.H.

| Energy Cost per K.W.H. at trolley | 1.67 | 1.67 1.67 |
|---|------------------------------|--|
| Fixed Charges on Power House Substation Transmission Line Feeder Copper for Equal Regulation | •203 •116 •122 •291 | •203 •279 •116 •174 •183 •244 •582 •873 |

With the aid of the curve shown in Fig. 35, we are now prepared to investigate the advantages that may be obtained by application of a double rate of acceleration and of field control to motor GE-225-B. The use of either double acceleration

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or field control complicates the control system on the cars and can only be justified by showing an increased economy which more than offsets the additional first cost and maintenance.

In so far as speed characteristic: is concerned, using field control is equivalent to changing the gear ratio. Hence, to use a 20 % field control in connection with that speed characteristic, which has already been shown to be the mist efficient, it is necessary to choose a gear ratio 20 % larger than the one so found.

Plate XWI. to XX., inclusive, show the performance of motor GE-225-B for both local and express service when equipped for two rates of acceleration and for 10 % and 20 % field control. The series accelerating rate is increased slightly over the values used for single acceleration; at the end of the series period the current is allowed to decrease to one-half its original value before the motors are thrown

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Express Service. Comparative Costs per Ton-Mile Motor GE-225-B

Kilowatt Demand

per Car.

Acceleration

Mi. per hr. per Sec.

Cost per Ton-Mile in Cents 0.2120 0.218 0.216 0.2095 0.218 0.229 0.248 0.230 0.228 Maximum Average Demand Watt-Hours Cost per in Cents K.W.H. 2.645 2.58 2.66 2.66 3.06 2.98 2.91 2.84 per Ton-79.9 81.8 81.9 81.2 81.5 80.6 81 M11e 2.045 Ratio 2.705 2.48 2.39 2.12 1.57 1.78 1.79 2.23 134.3 126.8 147.5 133 130 133 128 129 3334 310 283 283 259 360 228 264 Percent Control Field 0 00 10 5 10 20 202 0 Ratio Gear 1.515 1.515 1.89 1.89 1.89 1.89 1.89 1.89 Motor Units Motor Unit's in Parallel 0.346 0.612 0.456 0.900 0.754 0.912 0.768 0.456 0.612 in Series 0.912 0.768 0.900 1.5 1.5 1.5 1.5

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0.768



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Motor GE-225-B Local Service. Comparative Costs per Ton-Mile

Kilowatt Demand

Mi. per hr. per sec. Acceleration

Cost per Ton-Mile in Cents 0.2645 0.2605 0.323 0.348 0.279 0.356 0.262 0.367 0.315 0.298 0.323 0.327 0.263 0.381 Maximum Average Demand Watt-Hpurs Cost per in Cents K.W.H. 2.875 3.84 4.26 4.55 3.56 3.10 2.78 2.92 3.29 2.97 3.67 4.21 3.04 liile per Ton-89.3 84.5 98.1 90.6 86.1 83.6 94.1 88.6 98.7 94.1 89**.**3 86**.**7 86 35 Ratio 4.562.525 2.315 3.51 4.15 2.78 3.40 3.67 4.21 3.05 2.12 3.07 2.41 2.66 109.5 00011 1.96 93.3 104.6 99°6 94.3 95.9 102.7 105 9**°**66 96.6 TOT per Car 227.5 370 406 425 264 336 350 266 240 336 391 257 Percent Control Field 0 C C C C 0 C 11 202 H Ratio Gear 2.71 2.71 2.71 2.71 3.1 Motor Units Motor Units in Parallel 1.125 1.00 1.75 1.75 1.25 1.50 2.0 2.2 2.0 2.2 0.1 in Series 2.2 2.5 2.5 1.75 1.50 1.75 2.0 2.0 2.5

Motor Equipment.

in parallel; and at the end of the parallel period, the field is weakened first 10 % and later 20 %. The net result of these operations is a practically flat current characteristic for the car, which is almost ideal from the standpoint of substation operation.

The resulting economy is clearly set forth in Tables VII. and VIII. In Table VIII. the best economy with a single rate of acceleration is 0.323 cents per ton-mile; with a double accelerating rate this is reduced to 0.279 cents; and with the application of field control it is further reduced to 0.2605 cents per ton-mile. This is a saving of 19.5 \$ in the cost of power for local cars. Similarly Table VII. shows a saving of 8 % in favor of field control for the express cars. Furthemore, the use of field control on express car motors permits operation on several efficient running points and improves the possibility of making up lost time when behind schedule.

The manufacturer's rating for motor GE-225-B

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Motor Equipment.

for continuous service with ventilator covers on, is 85.3 amperes at 60⁰ volts for a 65[°] C. temperature rise. This corresponds to a radiation loss of 3154 watts. Plate XVIII. shows that for **i**ocal service, the motors will be called upen to radiate an average of 1505 watts. Plate XIX. shows that for express service the required average radiation per motor is 2010 watts. With such a margin there is little chance for this motor to overheat under the most severe conditions that may arise.

Figures 36, 37, and 38 are pictures of motor GE-225-B and its armature.

We recommend:

that motor GE-225-B be adopted for both local and express cars;

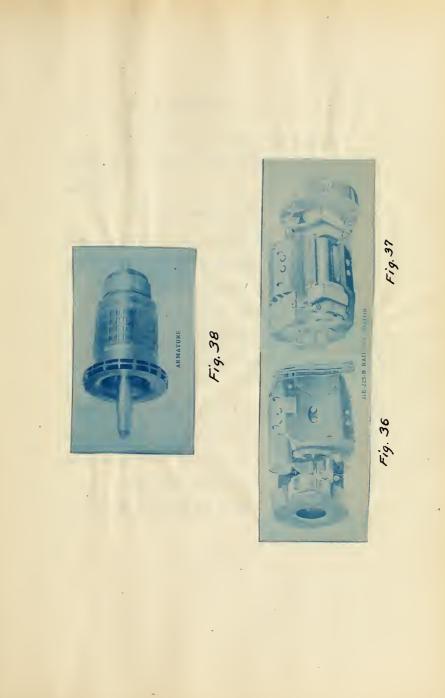
that the cars be equipped with four motors permanently connected two in series;

that they be controlled by a multiple unit system and have both 10 % and 20 % field taps;

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Motor Equipment.

that the gear ratio be 1.89 for express car motors and 3.33 for local car motors;

that the express cars have a series acceleration of 1.5 miles per hour perssecond and a parallel acceleration of 0.346 miles per hour perssecond;

that the local cars have a series acceleration of 2.5 miles per hour persecond and a parallel acceleration of 1.125 miles per hour per second;

that express motors operate normally on 10 % field tap at full speed, 20 % to be used only when the car is behind schedule;

that the local cars operate normally on the 20 % field at full speed. 4 1 2 1

SUBSTATIONS AND SECONDARY DISTRIBUTING SYSTEM.

There are certain points along the roadway of a traction system, which may be considered as natural points for the location of substations. These are: the centroids of load, the power house when it is located on the line, and the middle or a point near the remote ends of the terminal sections. It is often desirable to have a substation located at a passenger station and in choosing location this has been kept in mind.

The recent success of automatically operated substations on interurban systems has proved conclusively the economic value of such installations The big item in subbtation operating costs is the wages of the attendants. The cost per station for a complete automatic equipment, installed in addition to the usual manually operated switchgear is \$2700. Interest, depreciation, taxes, and insurance on this investment amounts to \$405 per year, which is about one-fifth of the annual wages for substation attendance. In a five substation system two men inspect the automatic switchgear

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in each substation, twice daily. They take the place of eight regular operators, the substation at the power house being under the supervision of the power house attendant.

The adoption of automatic substations permits the use of smaller units spaced nearer together along the route, thereby giving better voltage regulation and a higher system efficiency. The drooping voltage characteristic of such a substation makes it possible for adjacent substations to aid in carrying the peak load that may occur on a station due to several cars starting or passing in its immediate vicinity.

In view of these facts we favor automatic substations and in all estimates shall work on the assumption that automatic equipment will be installed. The cost of operation, therefore, will be a minimum when the fixed charges are a minimum with all feeders of the most economic cross section.

If p = cost per 100 lbs. of conductor

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p' = cost of energy per horsepower-year a=interest and depreciation

then the economical voltage drop per mile is $e = 8 \cdot 1 \sqrt{\frac{a \times p}{p'}}$

With copper at \$0.25 per pound p = \$25. The cost of energy at the substation direct current bus is approximately two cents per kilowatt-hour or \$109 per horsepower-year. Substituting these values in the above equation gives 11.4 volts drop per mile or

 $6750 \boxed{\frac{109}{25 \times 8.03}} = 5000 \text{ circular mills} \\ \text{per ampere.}$

It is at once evident that the use of the most economical: feeder cross sections on a new road is prohibitive because of the tremendous outlay for copper.

The feeder system in each plant condidered shall be designed for a maximum drop of 300 volts and later, when the road has become well established, additional copper may be added in order to reach the best operating economy. Hence, for the present case, the total operating cost will be a

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minimum when the first cost is a minimum.

The number, capacity, and location of substations is so intimately related to the cost of the secondary distributing system, that satisfactory conclusions can only be reached by treating the whole system as a unit. We shall roughly estimate the cost of three systems having four, five, and six substations respectively, and shall determine therefrom, which system will be the most economical.

For the purpose of observing the effect of substation spacing upon the total cost of high tension transmission lines, \$1420 will be taken as a first estimate of the cost per mile for 33,000-volt, three-phasetransmission lines. This is sufficiently accurate for making comparisons and will be reconsidered when the transmission line itself is taken up.

Four Substation Plan.

Consider first, the four substation plan with stations located as follows.

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| Name of Substation | Distance from Danville Limi | |
|---|--|---|
| Rileysburg Walnut Grove Summit Grove Evanslane | 6.5 mile 20.6 " 34.5 " 46.0 " | S |

Plate XXVIII. is a chart showing the division of load between the substations for an express car or a local ear at any point of the line. With the aid of this chart and the train sheet, Plate II., the substation average load curves, Plate XXIX., were plotted for the morning peak load. These curves include a 10 % allowance for air compressor, car lighting, headlight and control circuit power.

The ratio of average demand to maximum demand for express cars is 1.57 and for local cars is 2.12. On the assumption that at least one car in a section is taking normal running current or is coasting when the othersare starting, we shall use the ratio 1.57 in determining maximum momentary load. Should the momentary load exceed the value so estimated, the drooping voltage characteristic of the nearest substation will compel adjacent suband a second sec

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station to take a greater proportion of the load, thus saving the apparatus from destruction.

The average maximum peak load on Evanslane substation is 425 K.W. The maximum momentary load is, therefore,

1.57 x 425 = 640 K.W.

and the substation rating for a 100 % overload is $\frac{640}{2} = 320$ K.W.

Since this peak is of short duration and Summit Grove is running light during the same period, we believe a 300 K. W. rotary converter will suffice. The remaining 20 K. W. can be carried by Summit Grove.

The Summit Grove average maximum peak is 400 K. W. and the momentary maximum is

1.57 x 400 = 628 K.W.

making the converter rating equal 314 K. W. This is for extreme conditions in the morning, while the normal periodic peak calls for a converter rating of 270 K. W. Hence, a 300 K. W. converter will suffice.

Similarly Walnut Grove requires a converter

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Name of Address of Street Address of Street

rating of 225 K. W. We believe this should be increased to 300 K. W. in order to help out Rileysburg which has a very peculiar load curve.

The Rileysburg average maximum peak is 500 K. W. which requires a 375 K. W. converter rating. The normal periodic peak is but 300 K. W. and requires a converter rating of 225 K. W. Hence, if a 300 K. W. rotary converter be installed, the remaining 75 K. W. can be carried by Walnut Grove, which was overrrated by that amount. The use of converters all of one size has several advantages and, as already explained, the transfer of load during peaks to nearby substations is easily accomplished with automatically operated substations.

> Approximate Cost of a 300 K. W. Automatic Rotary Converter Substation. 300 K.W., 1300-volt rotary converter at \$10 per K.W. 3 single-phase, 125 kvä, 4 33,000-volt transformers at \$7 per K.W. Switchgear Automatic Equipment Total Electrical Equipment \$10220

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| Building and Fixtures | \$ 2620 |
|-----------------------|----------|
| Erection | 2410 |
| Miscellaneous | 150 |
| Total, | \$15,400 |

In orderthat the line drop will not exceed 300 volts under the worst conditions occuring in any section <u>securing</u> between substations, a 4/0. trolley is required in conjunction with the following feeders:

6 miles of 4/0 south of Evanslane
8 miles 250,000 cir. mils Walnut Grove to Summit Grove
8 miles 300,000 cir. mils Walnut Grove to Summit Grove.
6.5 miles 2/0 feeder north of Rileysburg

Summing up the cost of a four substation plan, we have:

Cost of Four Substation System

| 4 Substations 300 K.W. | \$61,600 |
|---|--------------------|
| 39.5 miles of transmission line | 56,100 |
| 56 miles 4/0 grooved trolley wire | 47,400 |
| Rileysburg north feeder Walnut Grove north feeder) | 3,830 17,580 |
| Summit Grove north feeder) Evanslane south feeder | |
| Evansiane Bouth reduct Total | 5,075 \$191,585 |

Five Substation Plan.

In the five substation plan the stations are located as follows:

| Name of Substation | Distance from Danville Limits |
|-----------------------|----------------------------------|
| Rileysburg | 5.4 miles |
| Cayuga Worthy | 17.5 m 27.7 m |
| Jackson | 38.8 " |
| Otter Creek | 48.0 ^m |

Proceeding in the same manner as before, the substation load curves shown in Plate XXX. were plotted. Otter Creek substation has an average maximum peak load of 516 K.W., and a periodic average peak of 435 K. W. lasting six minutes. Its momentary rating should therefore be 340 K. W. However, Jackson and Worthy substations each have small loads during the Otter Creek peak and, therefore, a 300 K. W. rotary converter at Otter Creek will be sufficient.

Jackson substation has an average maximum peak load of 300 K. W. and a momentary load of 470 K. W. This calls for a rating of 230 K. W. and since the peak load occurs at the same time as the one at Worthy, and further since Jackson

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is expected to carry a portion of the Otter Creek peak, we believe a 250 K. W. rotary converter should be installed.

Worthy substation has an average maximum peak of 425 K. W. lasting 20 minutes. The remainder of the day the period average peak is 300 K. W. Therefore, we believe that a 300 K. W. rotary converter will answer for all but the extreme morning peak, which can be carried partly by Jackson, where there is excess capacity, and partly by overrating Cayuga.

Cayuga requires but 200 K. W. but this has been increased to 250 K. W. in order that this station may crossfeed to both Worthy and Rileysburg during peaks at these stations.

Similarly Rileysburg needs but 250 K. W. with the schedule as it is now arranged but a change in schedule might give this station a load similar to that at Otter Creek, hence, we shall use a 300 K. W. rotary converter at this point in order that desirable shifts in schedule will

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not be hampered by limited substation capacity.

The following is an estimate of the cost of a 250 K. W. substation.

Approximate Cost of a 250 K. W.

Automatic Motary Converter Substation.

| 250 K. W., 1300-volt rotary | |
|--------------------------------|----------|
| converter at \$10.25 per K. W. | \$ 2,700 |
| 3 - single-phase, 100 kva, | |
| 33,000-volt transformers | · |
| at \$8.25 per K. W. | 2,500 |
| Switchgear | 1,600 |
| Automatic Equipment | 2,700 |
| Total Electrical Equipment | \$ 9,500 |
| Building and Fixtures | 2,400 |
| Erection | 2,130 |
| Miscellaneous | 140 |
| Total | \$14,170 |

In order that the line drop will not exceed 300 volts under the worst condition occuring in any section between substations, a 2/0 trolley wire is required in conjunction with the following feeders:

| Size | Length | Location | Cost |
|------------|---------------------|---|-------------------------------------|
| 2/0 #1 | 5.4.miles 12.1 " | Rileysburg north Rileysburg to | \$ 2,280 |
| 2/0 2/0 | 11.1 " 4.0 " | Cayuga Worthy to Jackson Otter Creek south Total | 4,050 5,900 2,130 \$14,360 |

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Summing up the costs of a five substation plan, we have:

Cost of Five Substation System.

| 3 Substations 300 K.W. | \$ 46,200 |
|---------------------------------|-----------|
| 2 Substations 250 K.W. | 28,340 |
| 56 miles 2/0 grooved trolley | |
| wires | 29,800 |
| Feeders | 14,360 |
| 42.6 miles of transmission line | 60,500 |
| Total | \$179,200 |

Six Substation Plan.

In the six substation plan the stations are located as foilows:

| Name of | Distance from |
|-------------|-----------------|
| Substation | Danville Limits |
| Rileysburg | 5.0 miles |
| Dickason | 13.7 " |
| Newport | 22.9 " |
| Hillsdale | 30.8 " |
| Clinton | 39.2 " |
| Otter Creek | 48.0 " |

Proceeding as before the substation load curves shown in Plate XXXI. were plotted.

Otter Creek substation has a maximum average peak of 325 K. W. and a periodic average peak of 285 K. W. The maximum peak rating is therefore

$$\frac{325 \times 1.57}{2} = 250 \text{ K. W.}$$

and the periodic peak rating is

 $\frac{285 \times 1.57}{2} = 225 \text{ K. W.}.$

This being an end substation we believe a 250 K. W. rotary converter should be installed.

Clinton substation has a maximum average peak load of 225 K. W. and a periodic peak load of 200 K. W. This requires a rating of 175,K. W. and 160 K. W. respectively. In order to carry a portion of the Hillsdale peak we recommend a 200 K. W. rotary converter.

Hillsdale substation has an average maximum peak load of 342 K. W. and an average periodic peak load of 250 K. W. This requires a rotary converter rating of 270 K. W. and 200 K. W. respectively. Since Clinton has excess capacity the Hillsdale rotary converter need be but 250 K. W.

Newport substation has a 240 K. W. average maximum peak and a 140 K. W. average periodic peak. A 150 K. W. rotary converter will suffice because the morning peak comes when Dickason is running light.

Similarly Dickason substation will need but

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.. 150 K. W. rated capacity because its morning peak comes when Newport has a light load.

Rilesburg substation requires a maximum peak rating of 235 K. W. It being an end station and, furthermore, because its load reaches peak values simultaneously with Dickason, no crossfeeding can be expected. Hence, we believe a 250 K. W. rotary converter should be installed.

The following are estimates of the cost of a 200 K. W. and a 150 K. W. substation.

Approximate Cost of a 200 K. W.

Automatic Rotary Converter Substation.

| 200 K. W., 1300-volt rotary | |
|--------------------------------|-----------|
| converter at \$11.00 per K. W. | \$ 2,200 |
| 3 single-phase, 100 kva, | |
| 33,000-volt transformers | |
| at \$8.25 per K. W. | 2,500 |
| Switchgear | 1,250 |
| Automatic Equipment | 2.700 |
| Total Electrical Equipment | \$ 8,650 |
| Building and Fixtures | 2,200 |
| Erection | 1,940 |
| Miscellaneous | 130 |
| Total | \$ 12,920 |

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Substations and Secondary Distributing System.

Approximate Cost of a 150 K. W. Automatic Rotary Converter Substation. 150 K. W., 1300-volt rotary converter at \$11.50 per K.W. \$ 1,700 3 single-phase, 75 kva. 33,000-volt transformers at \$10 per K. W. 2,250 1,150 2,700 \$ 7,800 Switchgear Automatic Equipment Total Electrical Equipment Building and Fixtures 1,850 Erection 1,720 Miscellaneous 115 Total \$11.485

In order that the line drop will not exceed 300 volts under the worst conditions occuring in any section between substations a 2/0 trolley wire is required in conjunction with the following feeders:

| Size | Length | Location | Cost |
|-----------|-----------|---------------------------|-------------------|
| 2/0 #0 | 4.0 miles | Otter Creek south | \$ 2,120 |
| #0 | 8.8 " | Newport to Hills- dale | 3,290 |
| #0 | 8.7 " | Rilegsburg to Dickason | 3,660 |
| #0 | 2.0 " | Rileysburg north Total | 2,110 \$11,180 |

Summing up the costs of a six substation plan, we have:

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Substations and Secondary Distributing System.

Cost of Six Substation System.

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Comparing the three systems, we have:

| five substationsplan | \$179,200 |
|----------------------|-----------|
| four substation plan | \$191,585 |
| six substation plan | \$188,880 |

Without any question the five substation aystem is the proper one to adopt. In order to make the system perfectly flexible for future changes in schedule and to further facilitate the process of cross feeding on overload, particularly in case an extra car or two are put in service, we recommend: that the two 250 K. W. substations be increased to 300 K. W., thereby making all the apparatus of the same size and interchangeable; and that a 3/0 trolley wire be used with the following list of feeders instead of the 2/0 trolley wire and feeders previously the state of the s

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Substations and Secondary Distributing System.

listed.

| Size | Longth | Location | Cost |
|--------------------------|-------------------------------|---|---------------------------|
| #10 #11 #11 #11 | 4.0 miles 11.1 " 12.1 " | Otter Creek south Worthy to Jackson Rileyeburg to | \$ 1,690 4,700 |
| #2 | 5.4 " | Cayuga Rileysburg north Total | 2,540 1,430 (10,360 |

With these changes the five substation system will still cost less than either the four or six substation system and excluding the transmission line, will be as follows:

Cost of Substations and Secondary

Distributing System.

| | | tions 300 K. | | 3 | 77,000 |
|-----|-------|--------------|---------|----|-------------------|
| 56 | miles | 3/0 grooved | trolley | | |
| | wire | | | | 37,600 |
| Fee | eders | | | | 10,360 124,960 |
| | | Total | | \$ | 124,960 |

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TRANSMISSION LINES.

Before proceeding with the transmission line, it is necessary to locate the power plant. The latter will necessarily be a steam turbine central station, since no hydroelectric developments are possible within an economical distance from the road; and its location will depend principally upon the center of distribution and the available water and coal supply.

A high grade black coal, remarkably free from sulphur and rich in carbon, can be obtained in large quantities from the coal fields of Vigo and Vermillion Counties in Indiana. This can be loaded on cars at the mines and moved to any point on the electric line without the services of any steam road.

The electrical center of distribution is very close to Worthy and since river water is available here for cooling and condensing purposes, and since a substation already located at this point can be included in the power house building, and further, since the car barns and repair shops will be at

Transmission Lines.

Worthy, the power plant will also be located here.

To simplify calculation, the transmission line will be treated in four sections.

| Section | Between | Length |
|--------------------------|--|---|
| I. II. III. IV. | Rileysburg and Cayuga Cayuga and Worth Worthy and Jackson Jackson and Otter Creek | 12:1 miles 10.2 " 11.1 " 9.2 " |
| The cos | st of energy per kilowatte | -yeat at the |
| ower house | switchboard = | \$ 91.40 |
| Annual | fixed charges on power | |
| | | |

house apparatus per K.W. = \$ 13.33

po

Total cost per kilowatt-year \$104.73

This makes the cost per horse power-year equal \$78.00.

With a 100 lbs. of copper conductor costing \$25 and assuming a scrap value of 15 cents per pound, the annual interest, depreciation, and taxes, equals 8.03 % and the economical potential drop per mile is

 $e = 8.1 \sqrt{\frac{8.03 \times 25}{78}} = 13 \text{ volts}$

The transmission voltage for the first approx-

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Transmission Lines.

imation may be taken as

E = 55 L

where L is the distance of transmission in miles. plus the horsepower transmitted divided by 200.

Assuming a full load substation efficiency of 90 % the input is 330 K. W. per station. In order to apply the above mentioned formula, it will be necessary to assume a load of 660 K. W. concentrated at a point midway between Rileysburg and Cayuga, which is 15.975 miles from Worthy.

We then have $E = 55 15.975 \pm \frac{660}{.746 \times 200} = 24,500 \text{ volts}.$

The three nearest standard voltages are 22,000, 33,000, and 44,000 volts, and we shall now determine which of these three will gave the minimum operating costs. Sections I. and IV. will each have a concentrated load of 330 K. W. and Sections II. and III. will each have a load of 667 K. W.

The data given in Table IX. for each of the three voltages under investigation, is based on abalanced three-phase load at 0.8 power factor and

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Transmission Lines.

an economic drop of 13 volts per mile.

TABLE IX.

Transmission Line Data

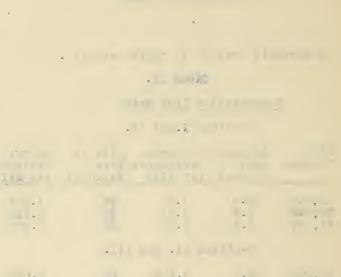
Sections I.and IV.

| Line Voltage | Amperes Line Current | Economic Resistance per Mile | Size of Wire Selected | Actual Resistance per Mile |
|-----------------|----------------------------|------------------------------------|-----------------------------|----------------------------------|
| 22,000 | 10.8 | 1.2 | #4 | 1.347 |
| 33,000 | 7.2 | 1.81 | #6 | 2.143 |
| 44,000 | 5.41 | 2.4 | #8 | 3.406 |
| | Sectio | ns II. and | III. | |
| 22,000 | 22.2 | 0.585 | #0 | 0.528 |
| 33,000 | 14.8 | 0.878 | #2 | 0.8474 |
| 44,000 | 11.1 | 1.17 | #4 | 0.347 |

When the section of the line conductors is such as to satisfy Kelvin's law of economy, the yearly cost of the copper losses is equal to the amount representing annual depreciation, interest, taxes, and insurance on the first cost of conductors; and total annual charges on active line material, for a three-phase line, will therefore be

 $2 \times \frac{1^2 R \times p^{t}}{746} \times 3 \times 1$

where R is the resistance per mile of conductor and p' is the cost of energy per horsepower-year.



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| | | | | | | |

Transmission Lines.

Table X. was worked out with the aid of this formula.

TABLE X.

Total Annual Charges against

Line Conductors.

| Voltage | 22,000 | 33,000 | 44,000 |
|-----------|--------|--------|--------|
| Sec. I. | \$1200 | \$ 850 | \$ 760 |
| Sec. II. | 1670 | 1190 | 1060 |
| Sec. IIII | 1820 | 1300 | 1150 |
| Sec. IV. | 910 | 640 | 580 |
| Total | \$5600 | \$3980 | \$3550 |

In order totake into account the first cost, life, annual maintenance, and operating charges on each portion of the entire system which may be affected by a change in the transmission voltage, Table XI. was worked out on an annual basis.

TABLE XI.

Comparision of Annual Costs at

Different Transmission Voltages.

| Items affected by change of voltage | 22 | | | Char 33,000 | | |
|---|-----|------------------------|----|-----------------|----|---------------|
| Line conductors | \$ | 5600 | \$ | 3980 | \$ | 3950 |
| Transmission line ex- cluding conductors | | 4230 2230 | | 5160 2310 | | 5910 2390 |
| Transformers Switchgear, including lightning arresters, | | 2200 | | 2010 | | 2000 |
| entering bushings, etc. Total | \$] | 960 13 ,0 20 | 2 | 1440 \$12890 | - | 1920 13770 |

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Transmission Lines.

The 33,000-volt system is the most economical and we therefore recommend that this voltage be used with #6 line conductors in Sections I. and IV. and #2 line conductors in Sections II. and III.

The cost of the transmission line alone will be as follows:

| 42.6 miles of transmission line exclusive of conductors but | |
|--|-----------|
| otherwise complete, at \$1100 | |
| per mile | \$ 46,900 |
| Line conductors | |
| 3 - #2 conductors 21.3 miles) | |
| 7 HC conductors S100 miles) | 97 600 |
| 3 - #6 conductors 21.3 miles) | 23,600 |
| Total cost of line | \$ 70,500 |
| Total cost of line | \$ 70,500 |

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POWER PLANT.

For the reasons already stated under the caption of "Transmission Lines", the power plant will be located at Worthy on the west bank of the Wabash River. It will be directly on the route of the road and in addition to the generating apparatus, a 300 K. W. automatic substation will be installed in the same building. Plate XXXII. contains the complete substation average load curves. These curves were combined and 11 % added for losses in order to get the power house average load curve given in Plate XXXIII. The morning and evening peaks shownan average maximum demand of 1135 K. W. To obtain the mementary maximum demand, a diversity factor of 0.85 was taken on the assumption that all the cars but one would be taking the maximum demand at a given instant. Since the ratio of maximum demand per car to average demand for express cars is 1.57 and there are two express cars in service; while the ratio for local cars is 2.12 and there are six local cars in service, then the combined.

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Power Plant.

ratio is

 $\frac{2 \times 1.57 + 6 \times 2.12}{8} = 1.98$ and the momentary maximum peak load is

1135 x 1.98 x 0.85 = 1920 K. W. That would be a momentary overload of 28 %, if the installed generating capacity be 1500 kva.

We recommend that three generators be installed: two 750 Kva units and one 500 kva unit. The 500 kva unit will carry the load late at night and early in the morning. The two 750 kva units will carry the peak load at a 28 % overload and one 750 kva unit and the 500 kva unit will carry the normal all-day load. Should one 750 kva unit go out of commission for any reason, the remaining 750 kva unit and the 500 kva unit wan carry the peak at a 50 % overload. The peak does not last over two hours and the machines can easily carry a 50 % overload for that length of time without overheating. Plate XXXIV. to XXXVII., inclusive, show the general layout of the power plant and require no detailed explanation. The building

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Power Plant.

is 112 ft. wide, 120 ft. long, and 60 ft. high.

The turbine room contains: two 750 kva Curtis horizontal turbine units complete with condensers and auxiliary pumps, a similar 500 kva unit, one 35 K. W. turbine-driven exciter, one 35 K. W. motor-driven exciter, and a complete 300 K. W. automatic rotary converter substation.

The waterrate of the turbine@ is 24.1 lbs. per kilowatt-hour delivered by the generator with steam at 200 lbs. gauge pressure and 150° F. superheat. Assuming a feed water temperature of 200° F., one boiler horsepower will be required for each 1.25 K. W. delivered by the turbine unit.

It is now considered good practice to install a boiler capacity capable of carrying the normal load at the manufacturer's rating and to force the boilers during the peak load. The normal maximum running load is approximately 1200 K. W.; hence, the boiler capacity should be $\frac{1200}{1.25}$ = 960 boiler horsepower. The plans show six 250 h.p. Babcock and Wilcox boilers, two boilers being installed as

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Power Plant.

a reserve unit. Provision has also been made for an additional 500 boiler horse power and another generating unit. This will probably be required by 1920, if the development of the country continues at its present rate.

The auxiliary apparatus is all non-condensing and the exhaust steam is used for feed water heating.

Plate XXXVIII. is the Power Plant and Substation Wiring Dimgrams. There is a 6600-volt transfer bus and a 33,000-volt main bus. Energy is taken from the generators at 6600-volts. Through a system of disconnects and a type K₂ oil switch, this energy may be delivered directly to a group of three single-phase transformers and thence to the main bus or it may be delivered to the transfer bus and thence to any group of transformers. When desired both connections may be made at once, thus tieing the transformers between the two bus systems and leaving their load independent of the load division of the generators.

Power Plant.

An incoming generator may be synchronized by the type K switch connecting it to the transfer bus or by the type H oil switch on the 33,000volt side of the transformers.

The automatic substation is connected to the transfer bus, and a 440-volt local power circuit is also tapped from this bus through transformers.

The uses of 33,000-volt oil switches necessitates the adoption of remote control devices and, therefore, the entire system was designed to operate from a control board directly in front of the high-tension switch gallery and overlooking the turbine room.

The following is an estimate of the complete cost of the power plant:

Estimated Cost of Power Plant.

| Real Estate | \$ 500 |
|---------------------------------|-----------|
| Excavations (16500cu. yds.) | 1,240 |
| Turbine foundations | 1,500 |
| Iron and steel structure | 16,350 |
| Buildings (Roof and main floor) | 17,420 |
| Galleries, floors and platforms | 3,700 |
| Intake and discharge pipe lines | 1,340 |
| Ash storage pocket | 1,400 |
| Coal bins and crusher | 2,890 |

Power Plant.

Estimated Cost of Power Plant (Con't.)

| Crane Coal and ash conveyor | \$ | 1,100 5,000 |
|---|----|-----------------|
| Coal and ash hoppers Smoke stack | | 2,200 |
| Boilers Boiler setting | | 19,500 3,300 |
| Stokers | | 3,150 |
| Flues, dampers, and regulators | | 1,600 |
| Pumps Feed water heater | | 1,600 580 |
| Piping | | 8,000 |
| Pipe-covering Valves | | 12650 |
| Surface condensors | | 2,000 |
| Exciters Steam turbine units (complete) | | 1,400 |
| Transformers | | 12,300 |
| Switchgear | | 9,800 |
| Wiring for lights and motors Oiling system | | 650 |
| Compressed air system and small | | 500 |
| Auxiliaries Painting, labor, etc. | | 3,200 |
| Miscellaneous | | 3,000 |
| Engineering and inspection Total | 5 | 9,000 |
| 20002 | | |

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TOTAL COST.

In addition to the more important cost items already estimated, there are a number of accessories, such as telephones, block signals, stations and platforms, etc., which occupy a relatively small place compared to the whole, but whose success or failure may be very largely reflected in the financial returns of the road. These have all been included in the following summation of costs, which represents the approximate cost of the complete undertaking.

| Right of way | \$ 73,000 |
|--|-----------|
| Roadbed and track | 902,350 |
| Wire fences | 15,500 |
| Overhead construction exclusive | 10,000 |
| | 75 050 |
| for trolley and feeder copper substations and trolley | 75,950 |
| Six substations and trolley | |
| and feeder copper | 124,960 |
| Rolling stock | 139,200 |
| Transmission line | 70,500 |
| Telephone dispatch line | 6,000 |
| Block signal system | 22,500 |
| Station and platforms | 15,000 |
| Station and platform lighting | |
| | 4,100 |
| circuit | 8,000 |
| General office | |
| Car shops, machine tools, etc. | 25,000 |
| Accidents, contingencies, | |
| and miscellaneous | 84,000 |
| and miscerianeous | 0-9-00 |

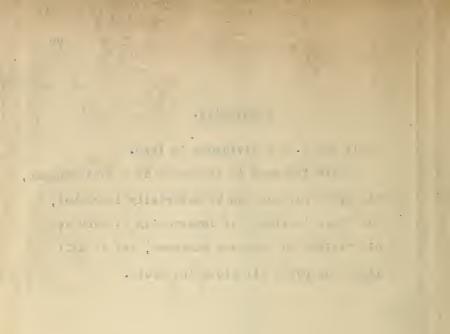
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CONCLUSION.

The gross operating revenue was estimated as \$401,970 for 1916 and \$472,320 for 1920. The operating expenses may safely be assumed as 55 % of the gross receipts, which is a fair average result. There are roads operating as low as 45 % and many others close to 50 %. However, a niggardly operating policy will never build up a business; an intelligent increase in gross income is the only permanent means of improving dididends; hence, we believe 55 % is a sound estimate.

On this assumption the operating expenses would be \$221,000 in 1916 and \$260,000 in 1920, leaving a net revenue of \$180,970 and \$212,320 respectively, for interest, sinking fund, and dividends. If the road be bonded for \$2,000,000 at 5 %, this will leave \$80,970 per annum on the 1916 basis to apply on dividends, etc., and \$112,320 per annum on the 1920 basis. Setting aside a special sinking fund of \$15,000 per annum to meet any contingency that may arise, the road



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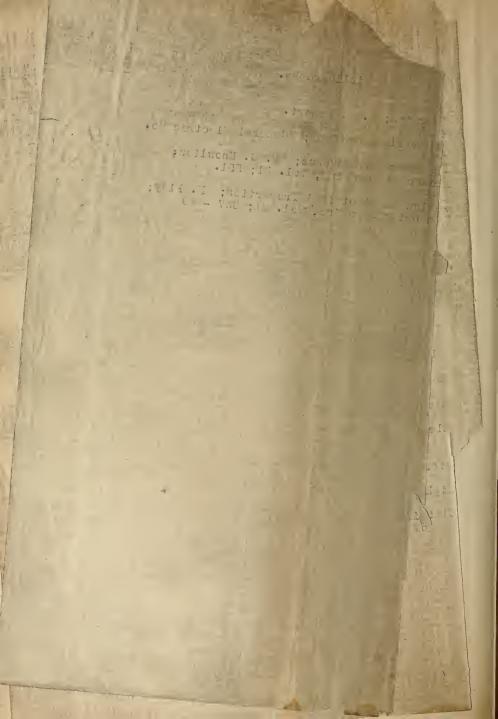
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Trains; H. M. Hobart.

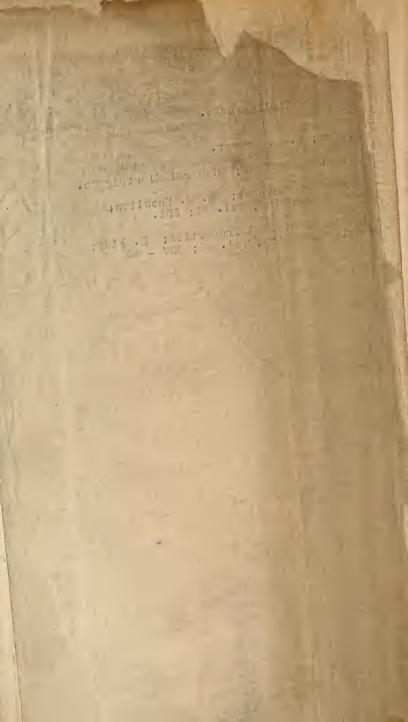
Converter Stations; General Electric Co.

g Costs and Revenue; H. S. Knowlton, neering Magazine, Vol. 31; 551.

tion in Electrical Properties; H. Floy; neering Magazine, Vol. 41; 837 - 40











MAP OF ROUTE, PROPOSED DANVILLE-TERRE HAUTE INTERURBAN RAILWAY, AHMOUM INSTITUTE OF TECHNOLOGY, CHICAGO, ILL. R.H. Condit. - Engla-H.M.Shapira Jac H. Oth

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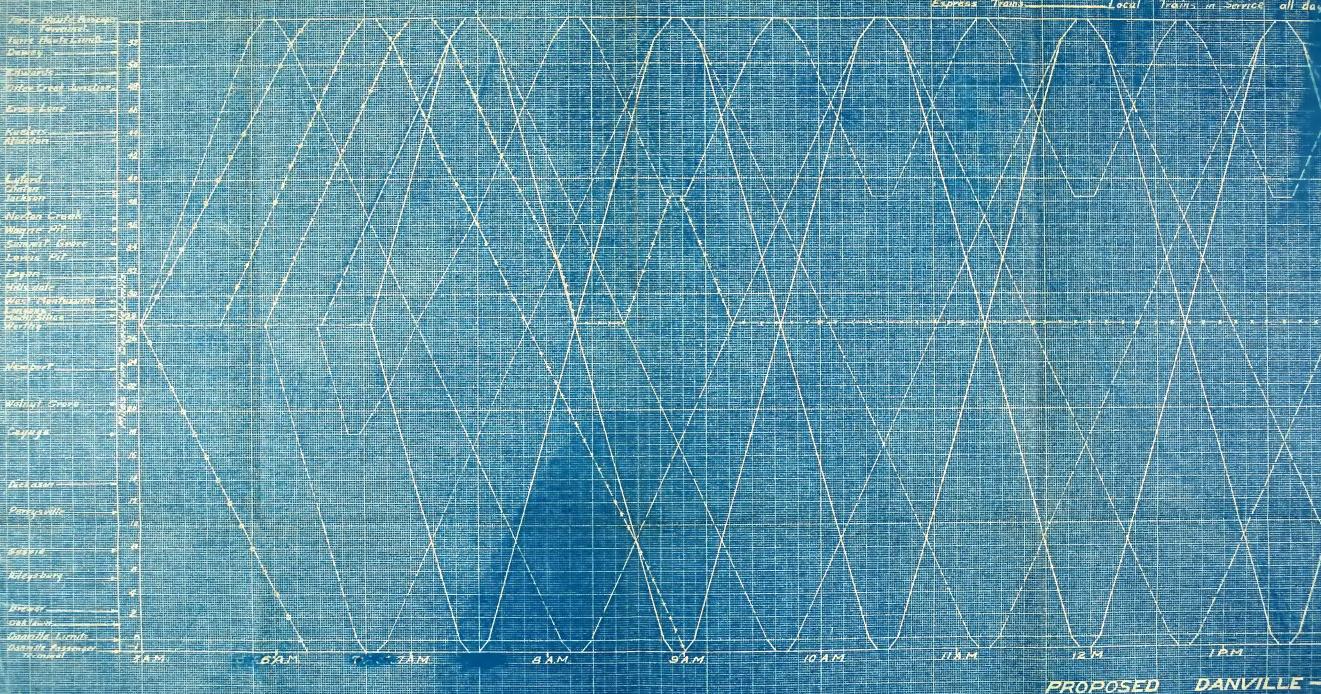
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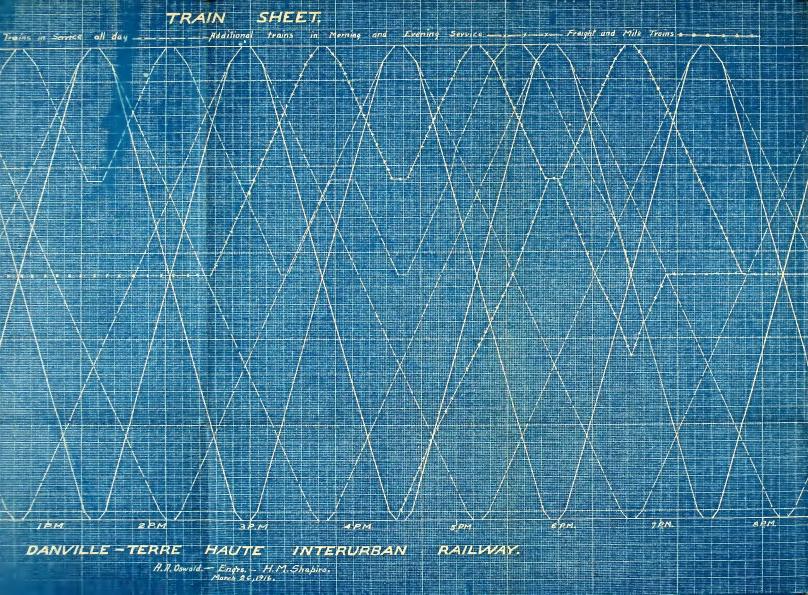
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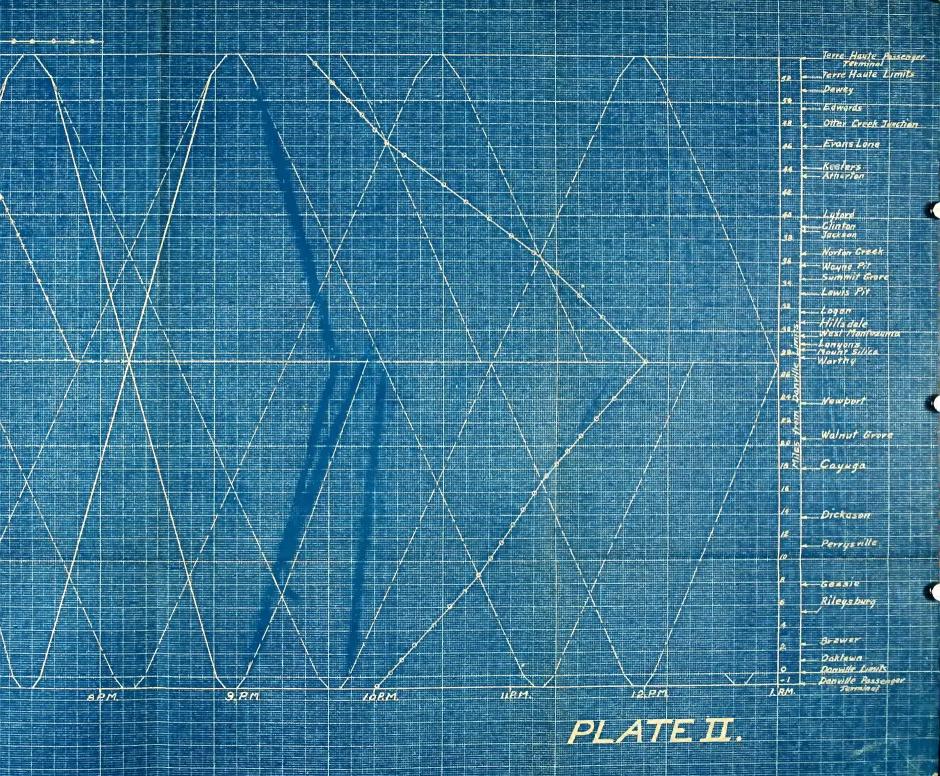
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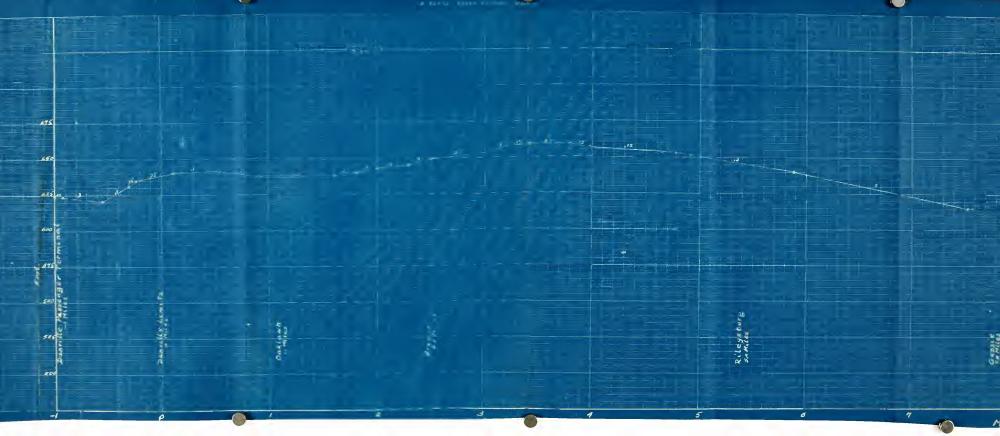
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PROFILE PROPOSED DANVILLE TERRE-HAUTE INTERURBAN RAILWAY.

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ARMOUR INSTITUTE OF TECHNOLOGY CHICAGO, ILL. A.A. Oswald - Eng'rs - H.M. Shapiro Jan, 7, 1816.

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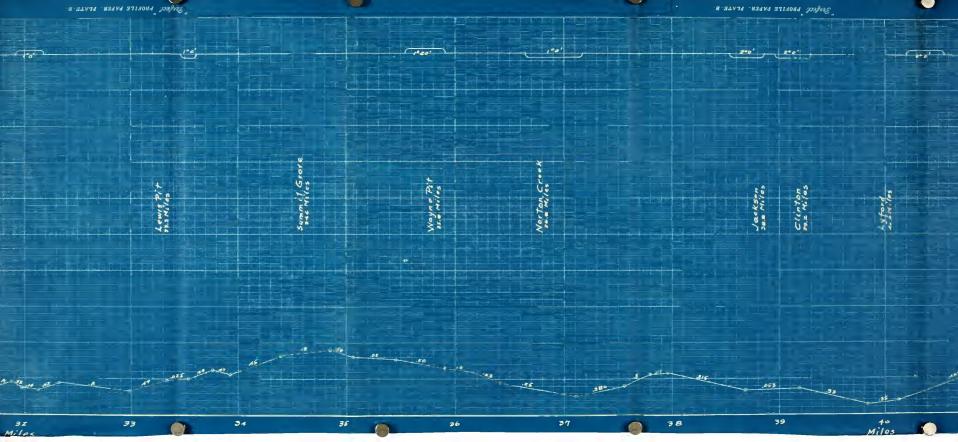
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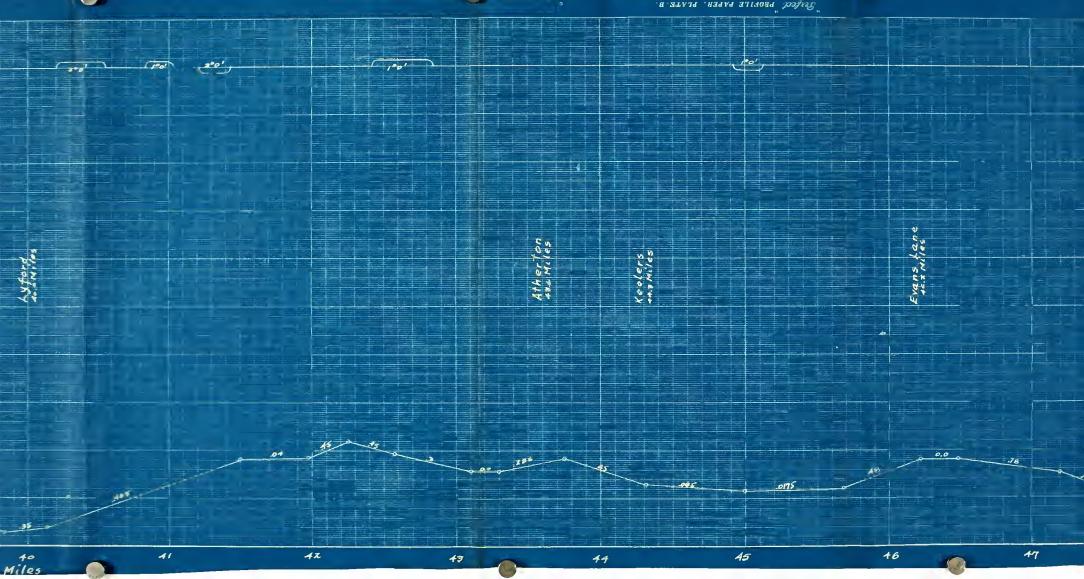
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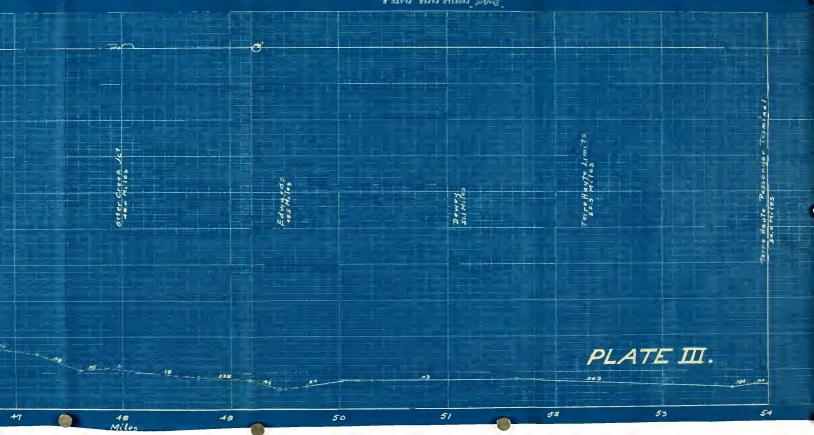
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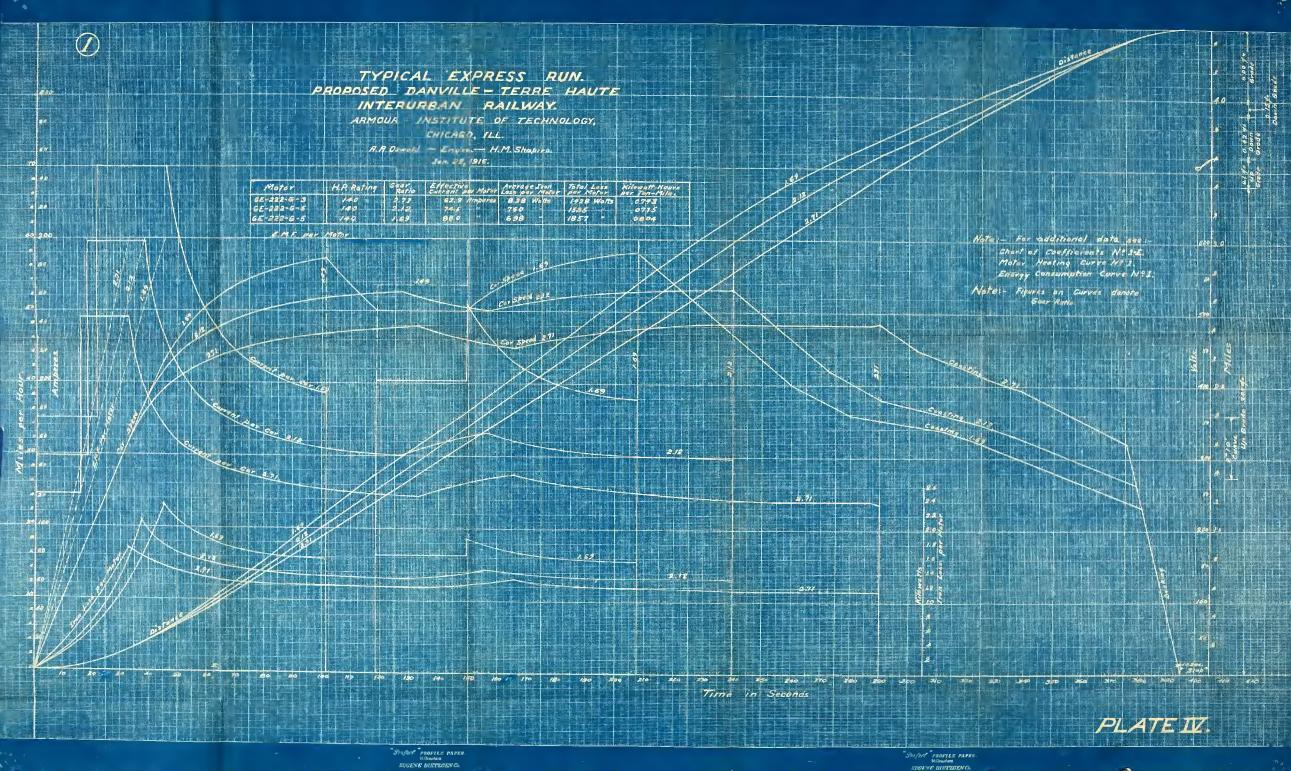


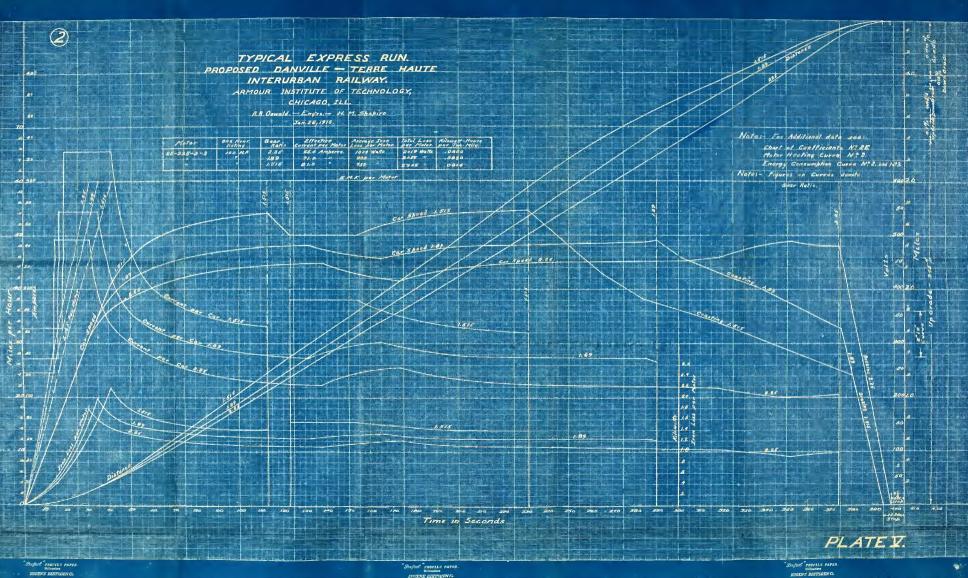
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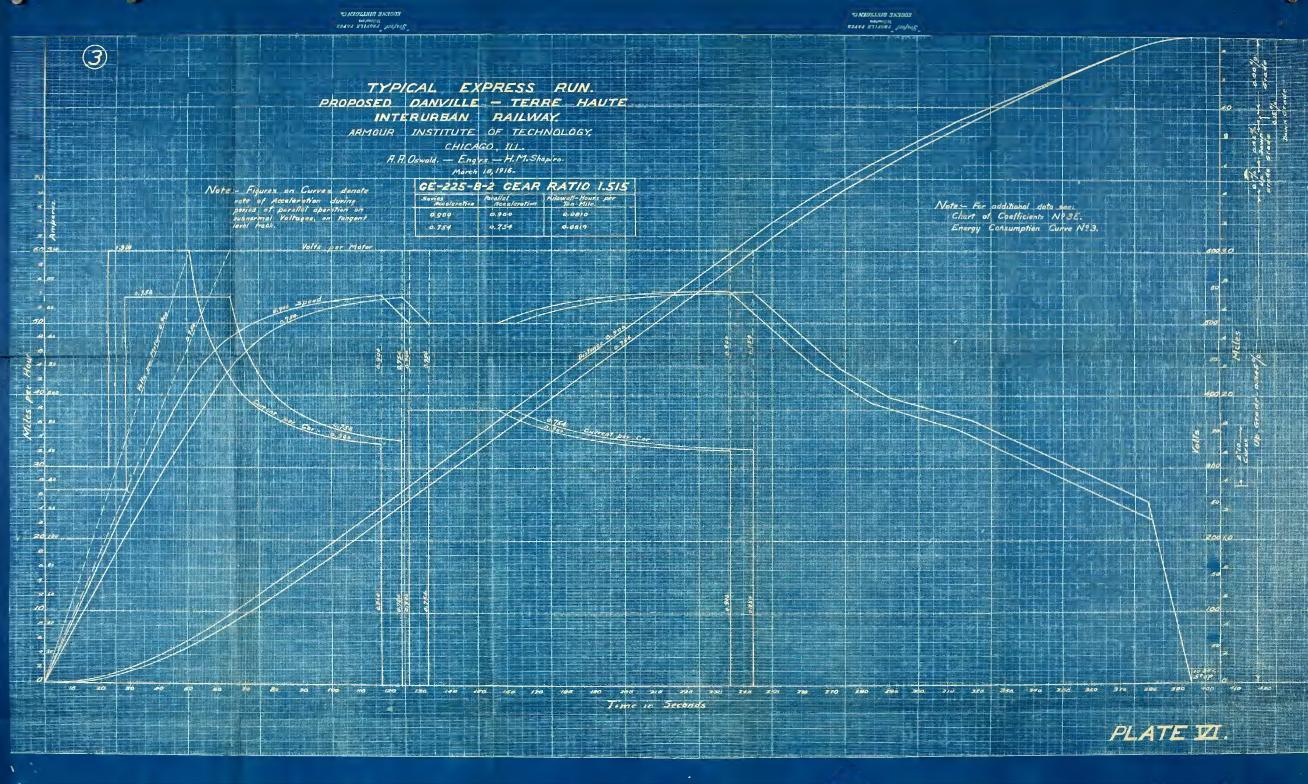


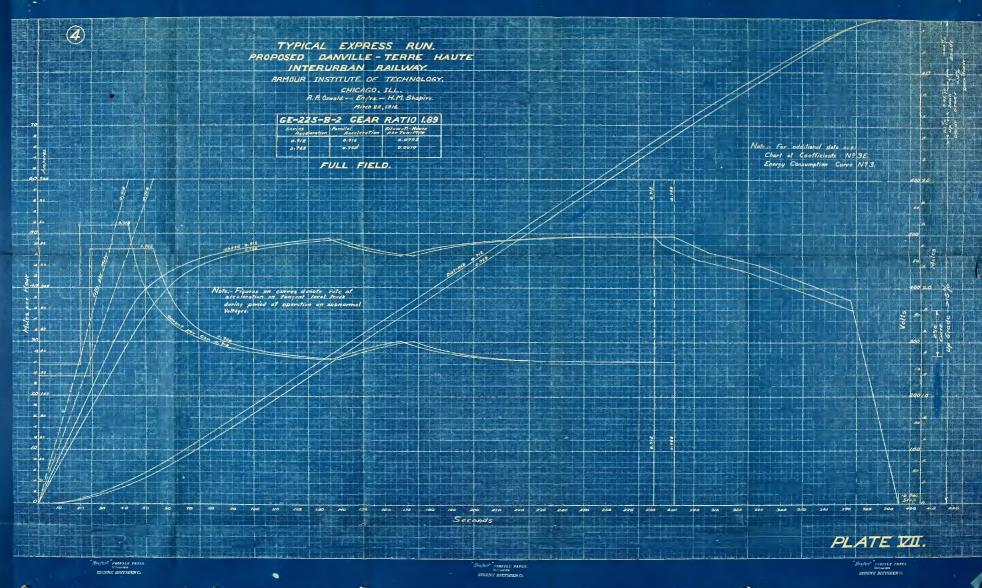


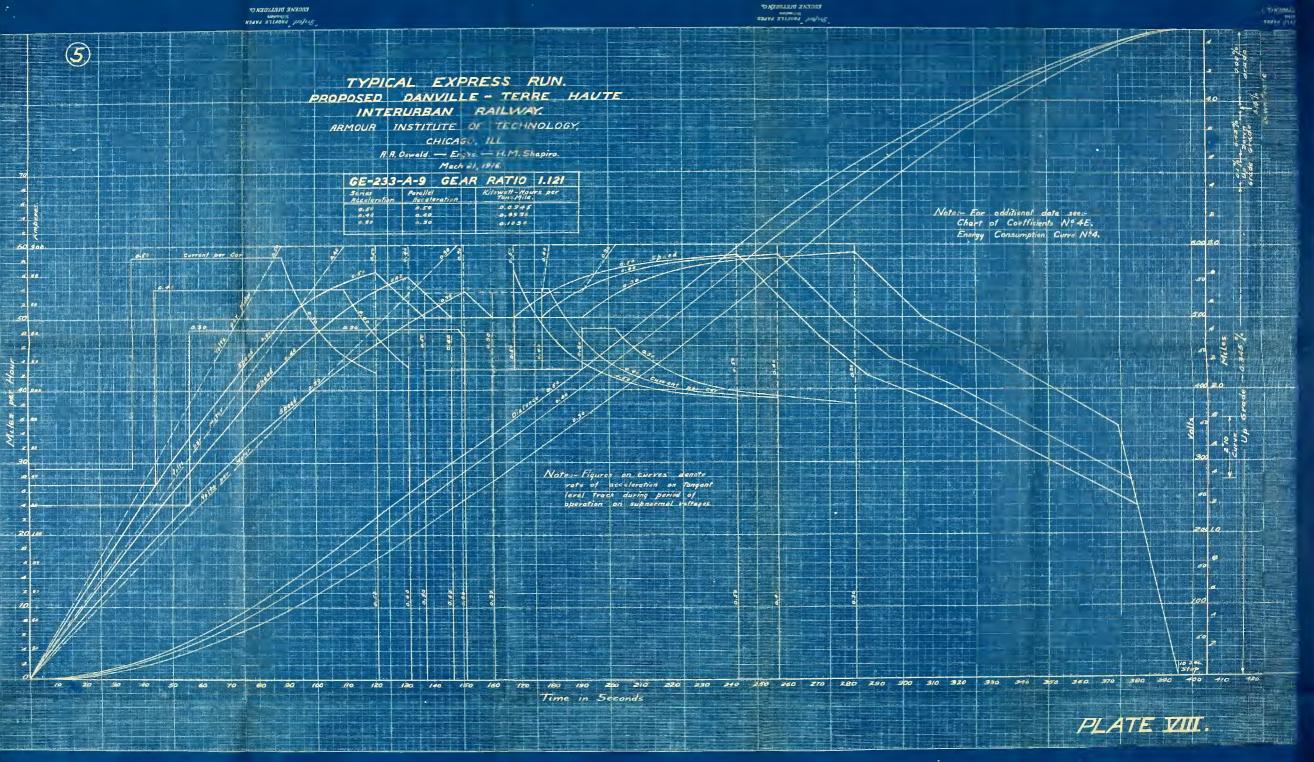


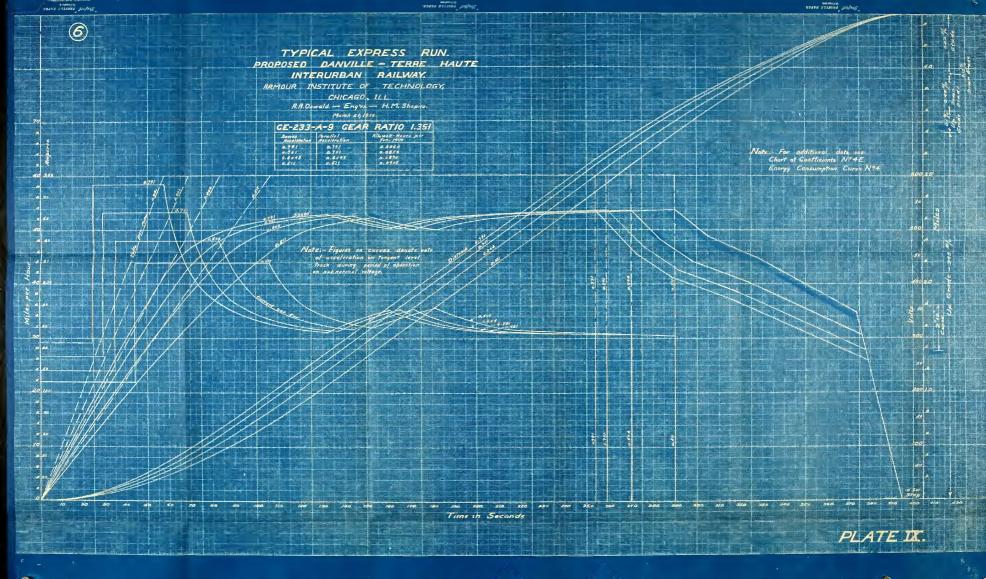


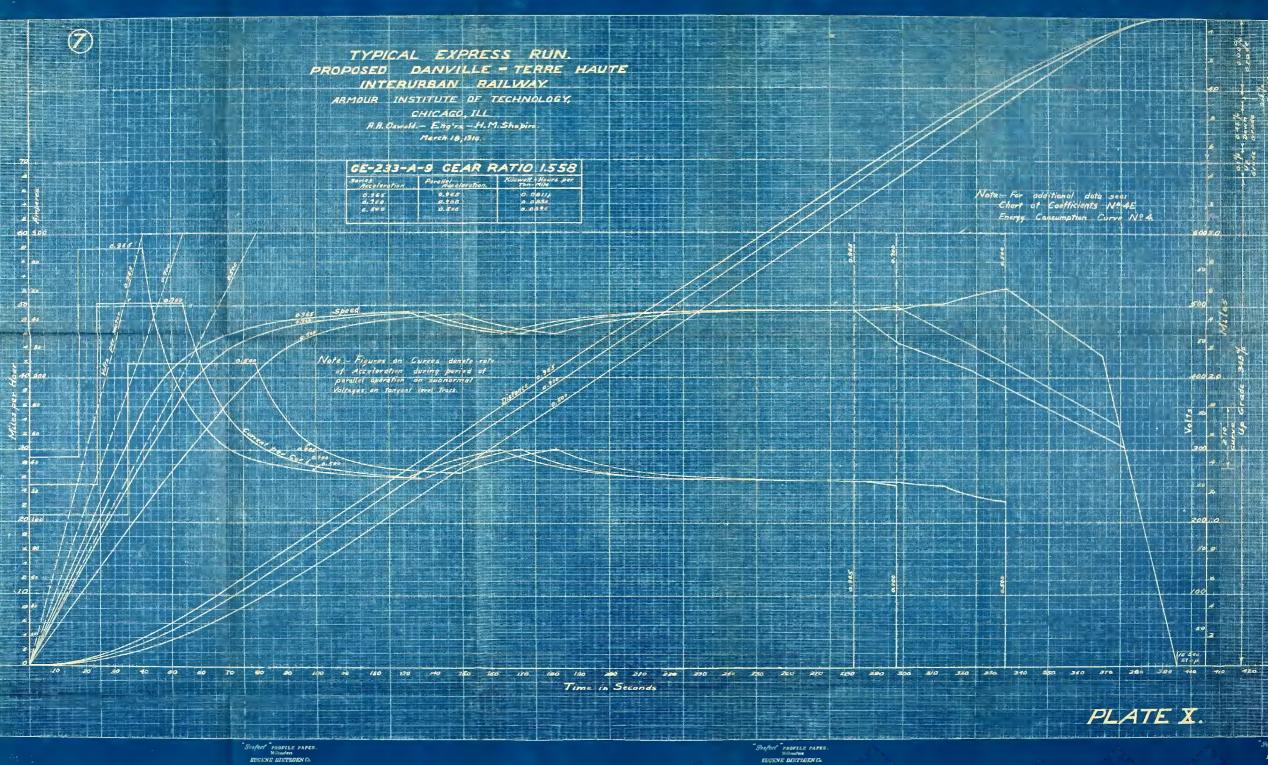




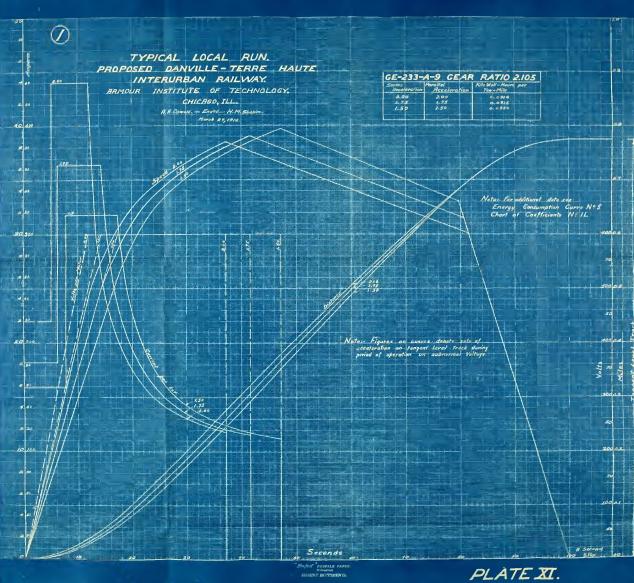


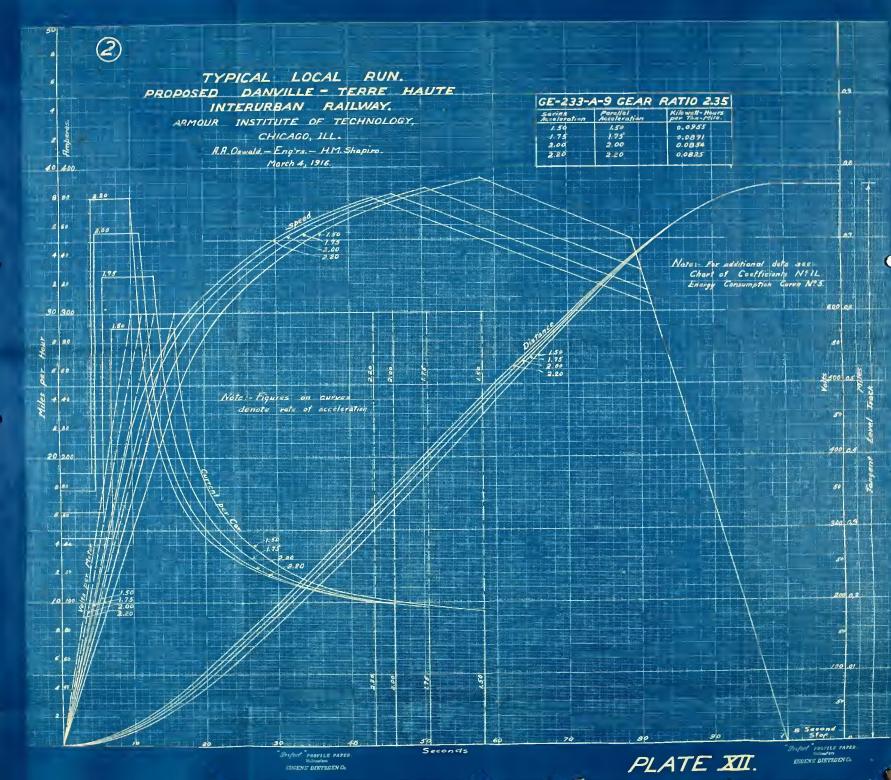


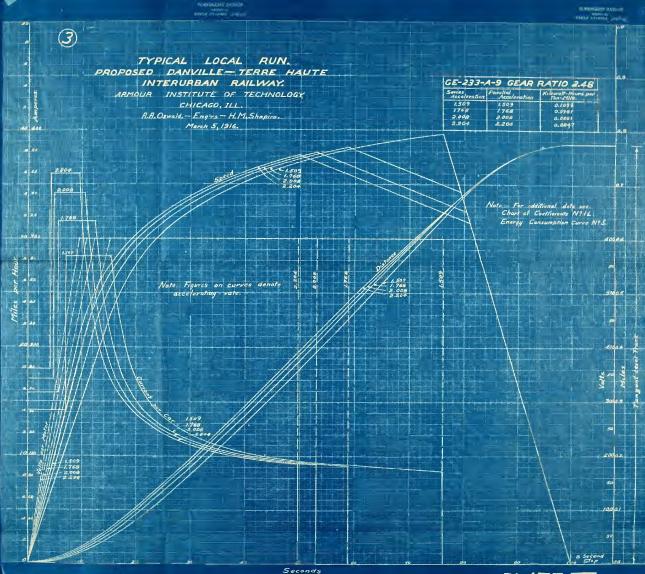




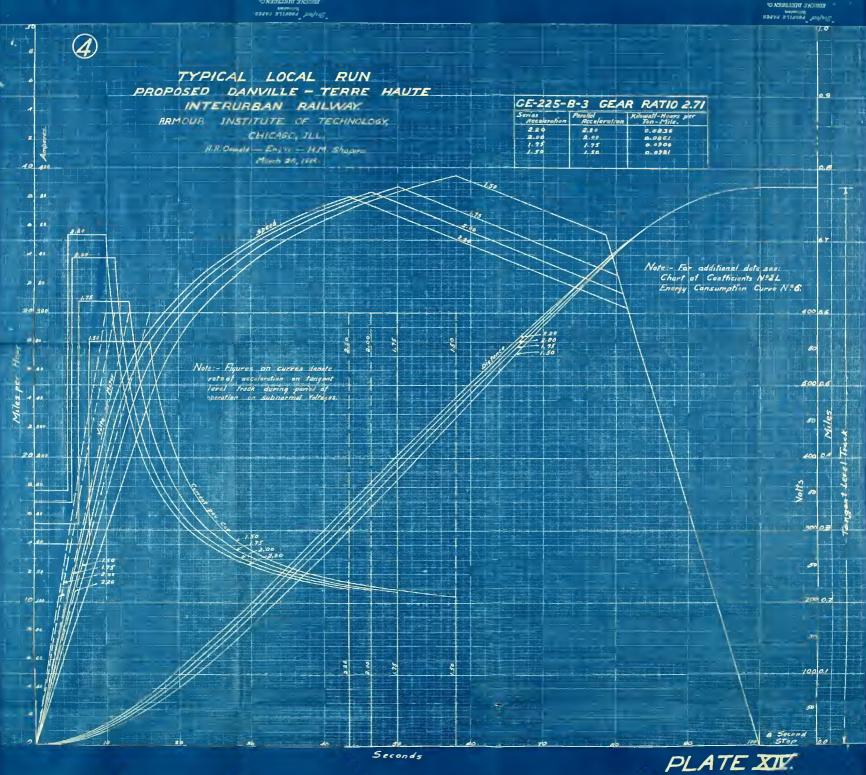
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TYPICAL LOCAL RUN. PROPOSED DANVILLE - TERRE HAUTE INTERURBAN RAILWAY. ARMOUR INSTITUTE OF TECHNOLOGY. CHICAGO, JIL. Morch #3, 1916 A.R. Guwild. - Engins. - H. M. Shepire.

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Note: For additional data see Chart of Coefficients Nº 2L Energy Consumption Curve Nº 6.

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PLATE XV.

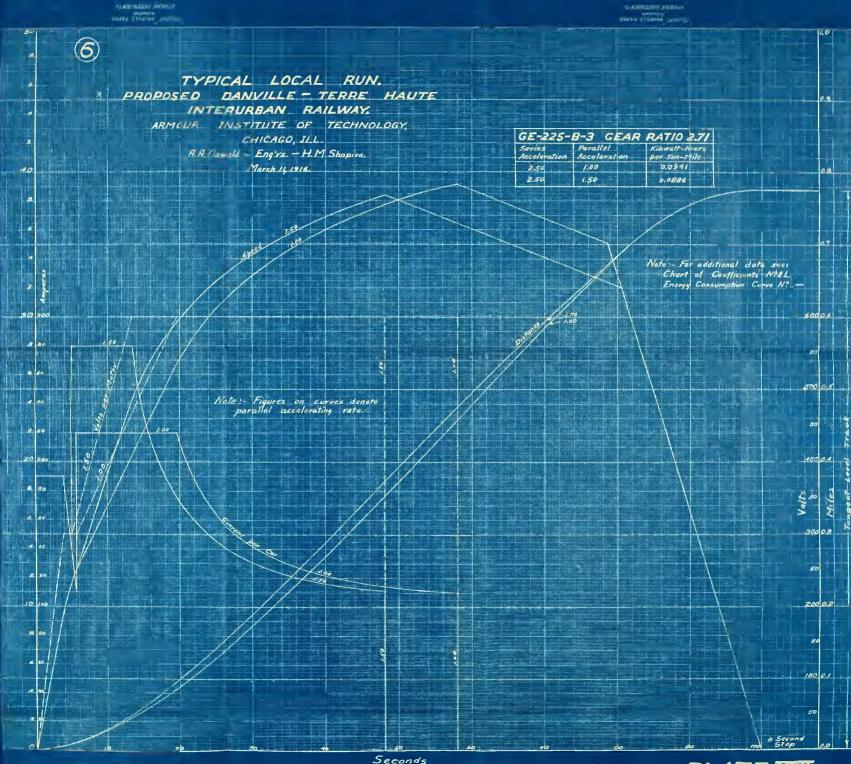


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TYPICAL LOCAL RUN. PROPOSED DANVILLE - TERRE HAUTE GE-225-B-4 GEAR RATIO 3.10 INTERURBAN RAILWAY. Series Acceleration Receleration Relevant-Hound per ARMOUR INSTITUTE OF TECHNOLOGY 2.50 1.00 CHICAGO, ILL. 0.000 2.50 B. R. Dawald - Engine H. M. Shapira. March 26, 1916 FIELD CONTROL 11% Notes- For additional data see Chart of Coefficients Nº12L. Notes-Figures on curves denote rete of acceleration on tangent level treck during period of parettel aboration on subnormal voltages.

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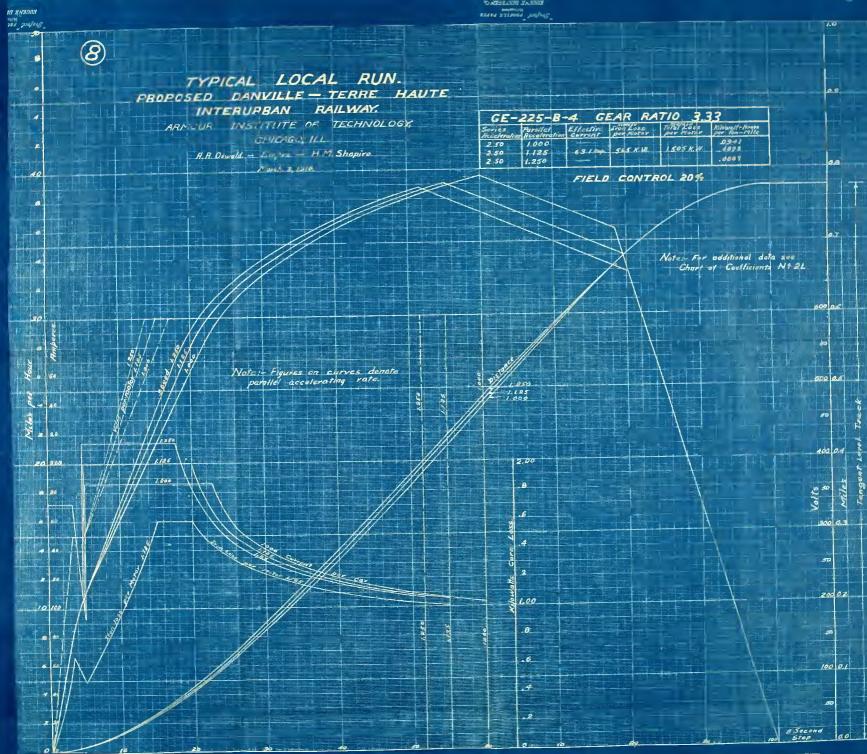
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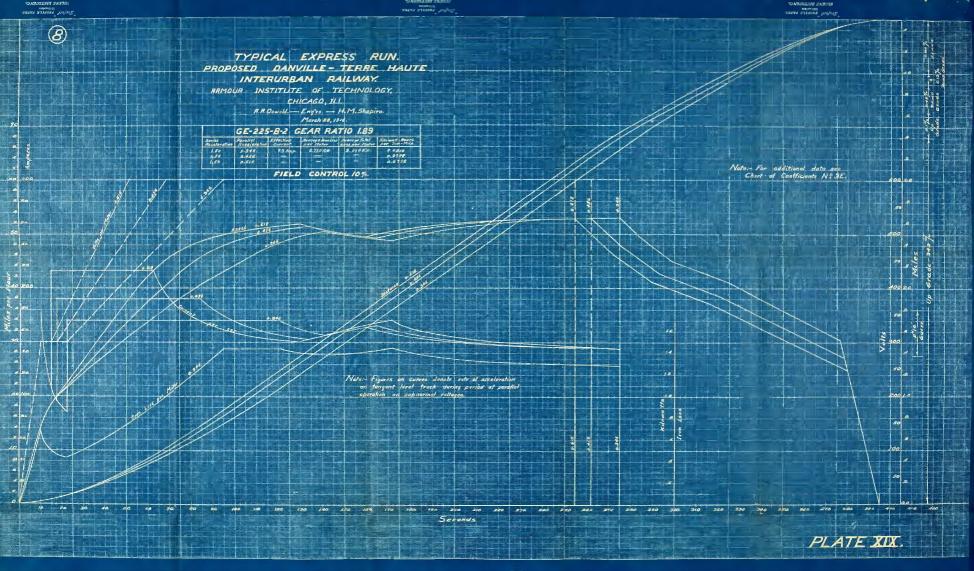
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PLATE XVIII.



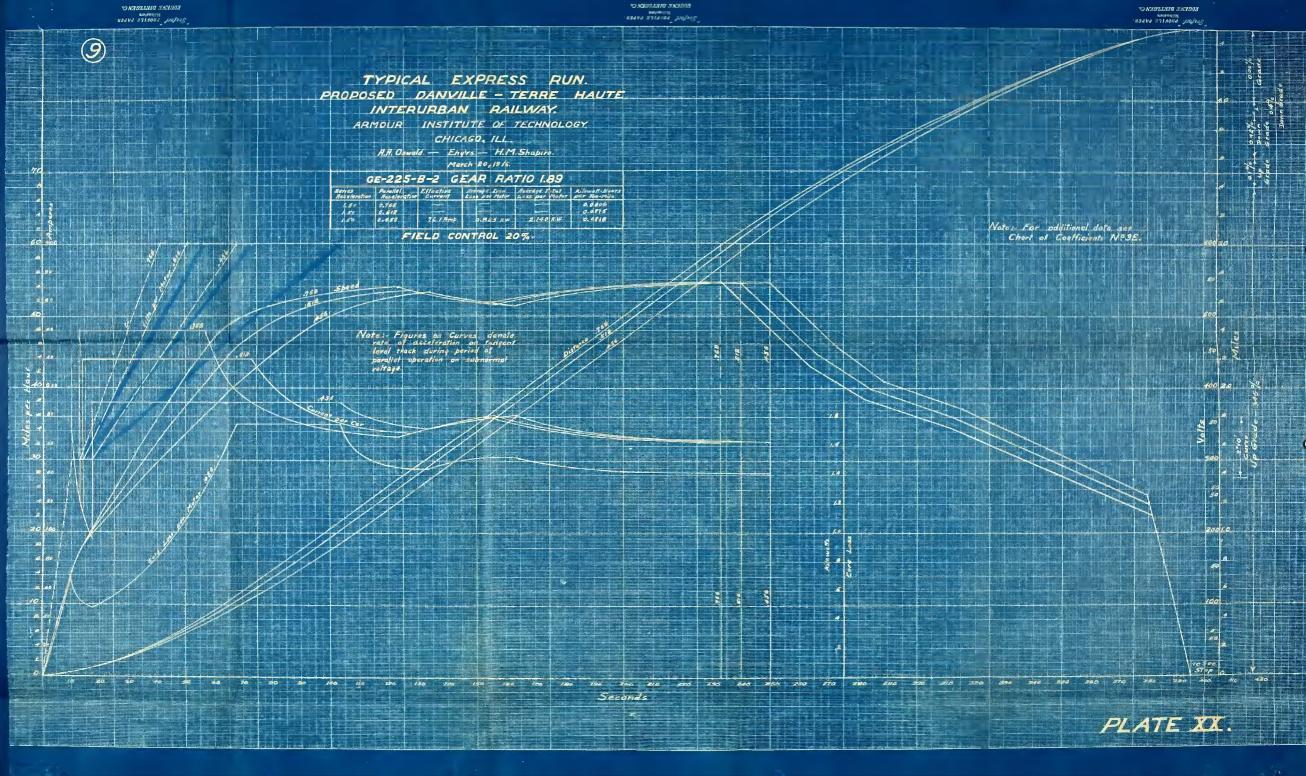


CHART OF RECIPROCALS JAN, 19, 1916 A.A. OSWALD- ENERS - H.M. SHAFT

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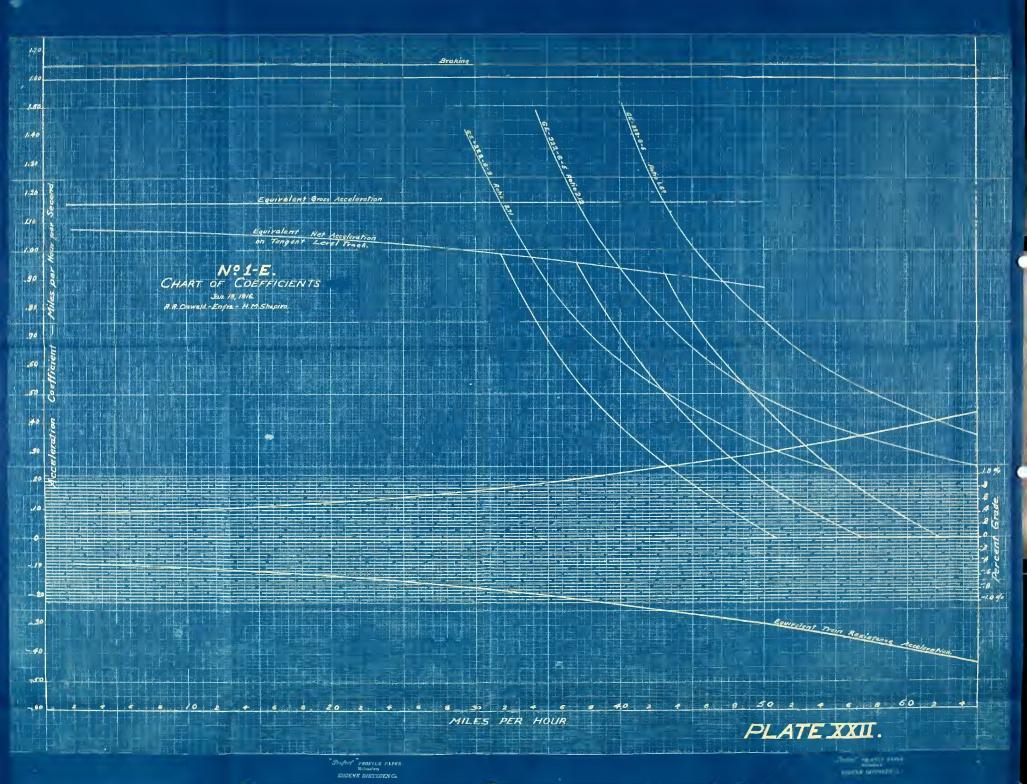
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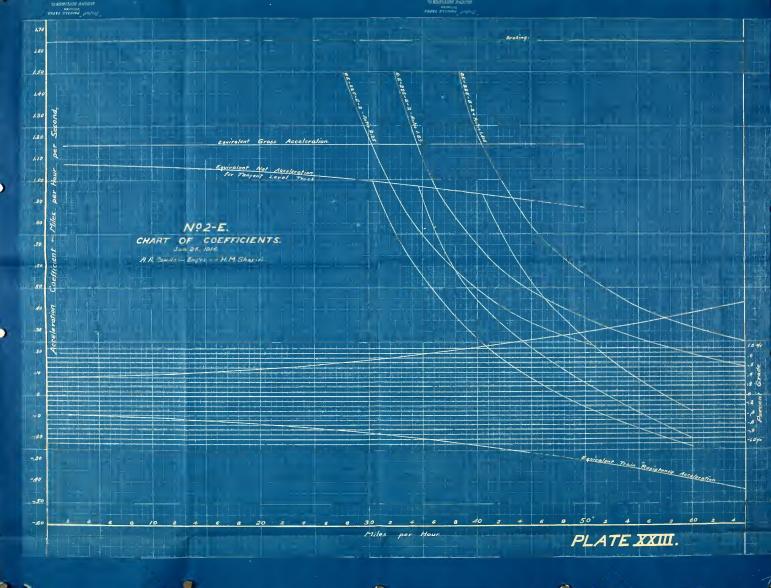
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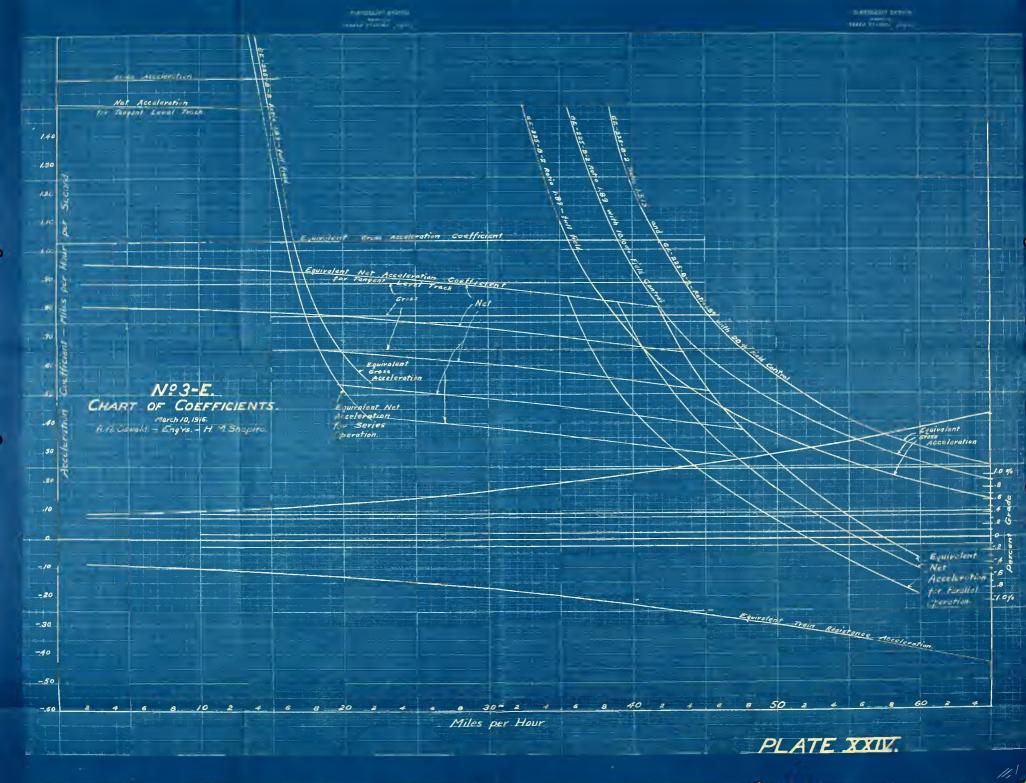
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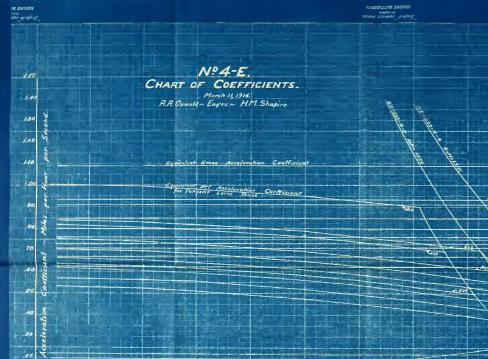
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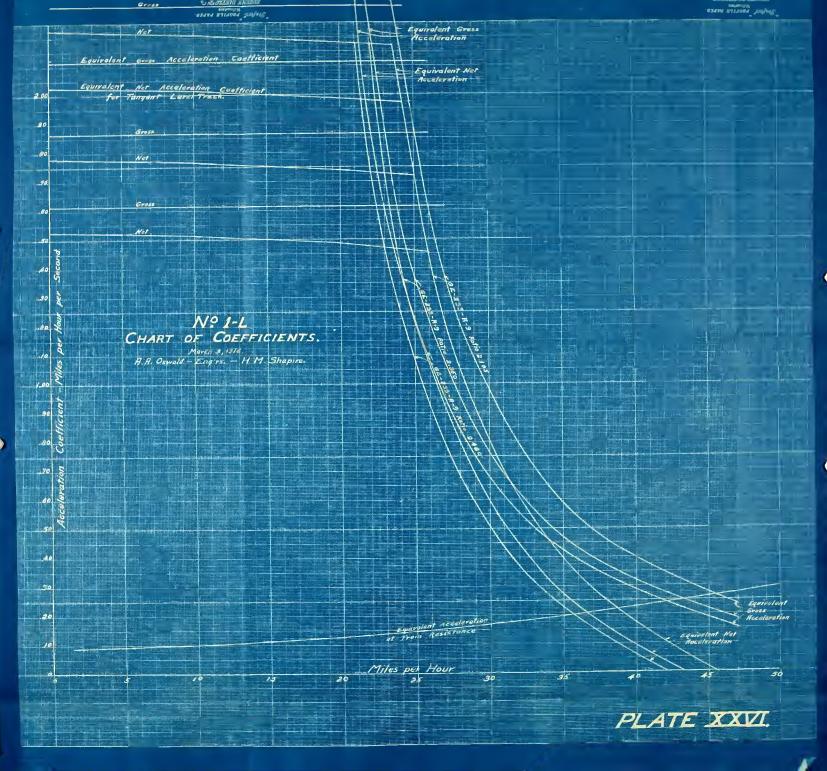
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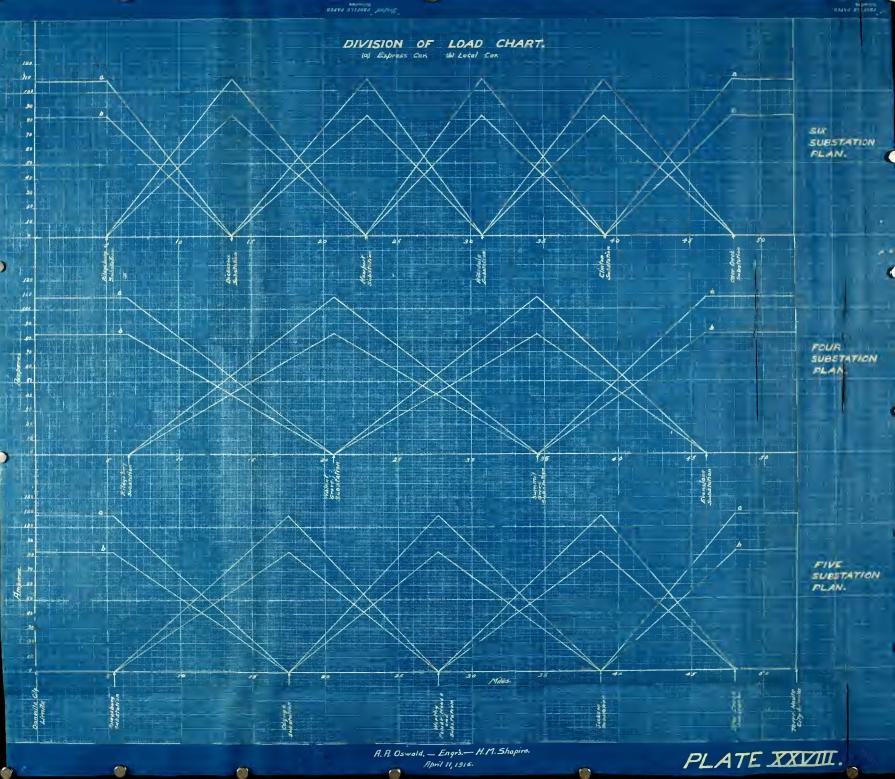
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Nº 2-L CHART OF COEFFICIENTS. March 11, 1916. A.A. Oswald - Engrs. - H. M. Shapiro.

Equivalent Grass Acceleration

Equivalent Net Acceleration tar Parallel Operation

PLATE XXVII.



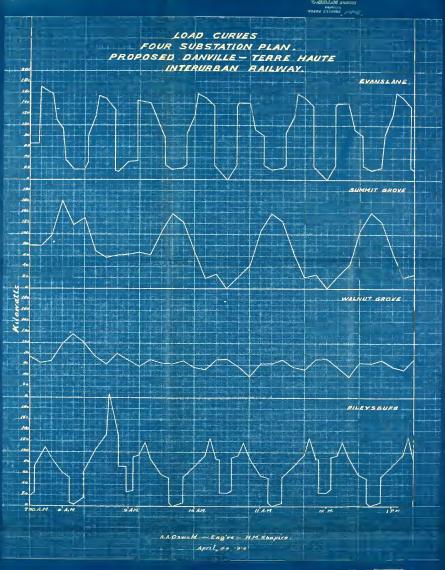
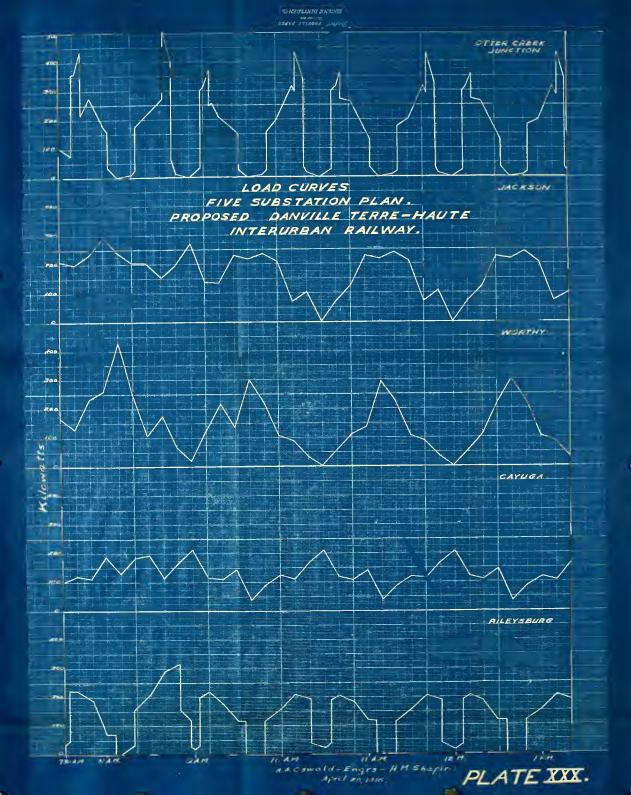
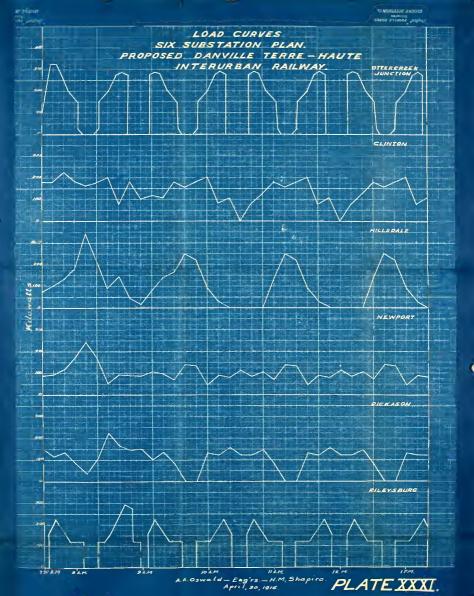
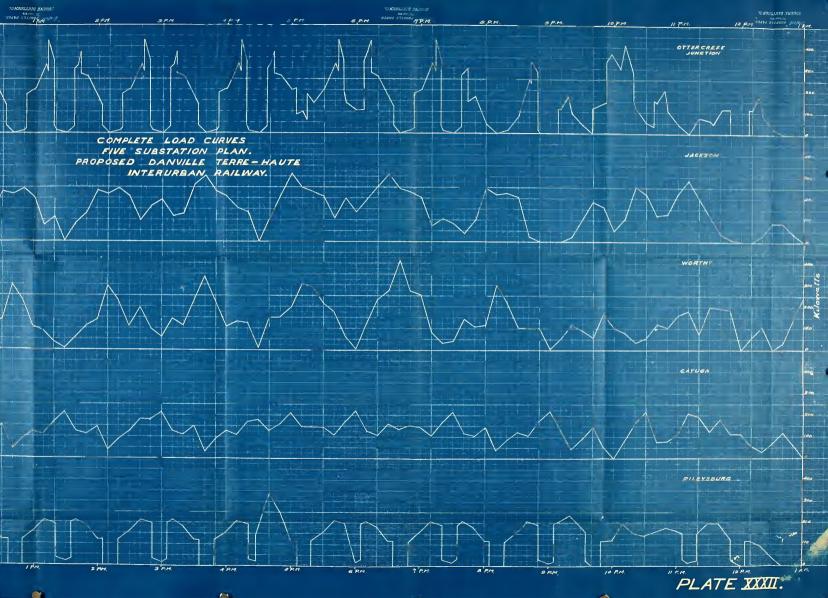


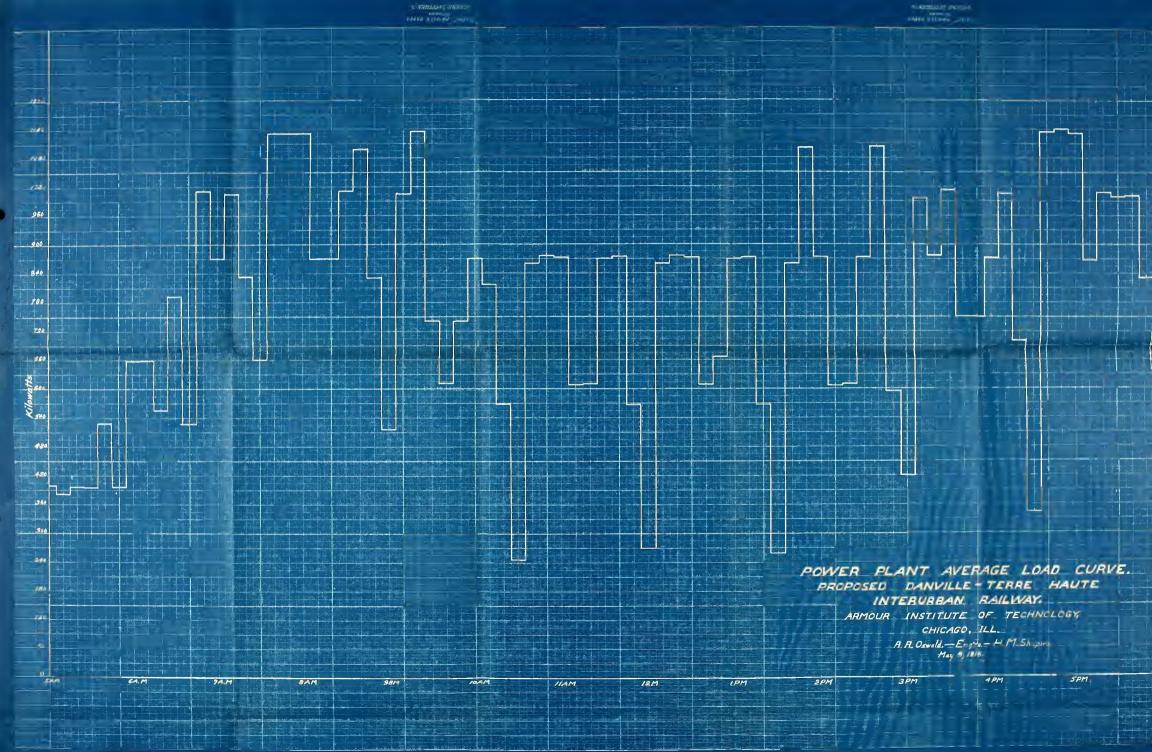
PLATE XXIX.

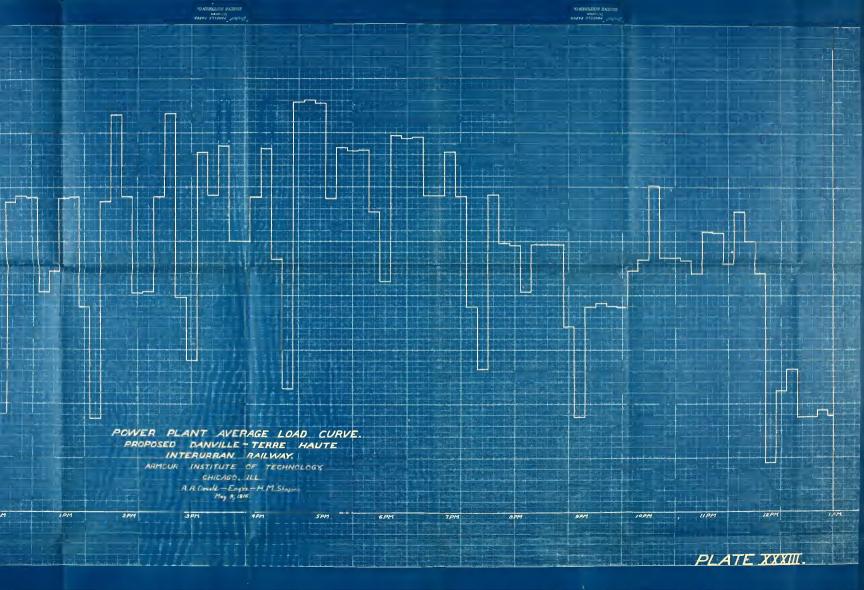


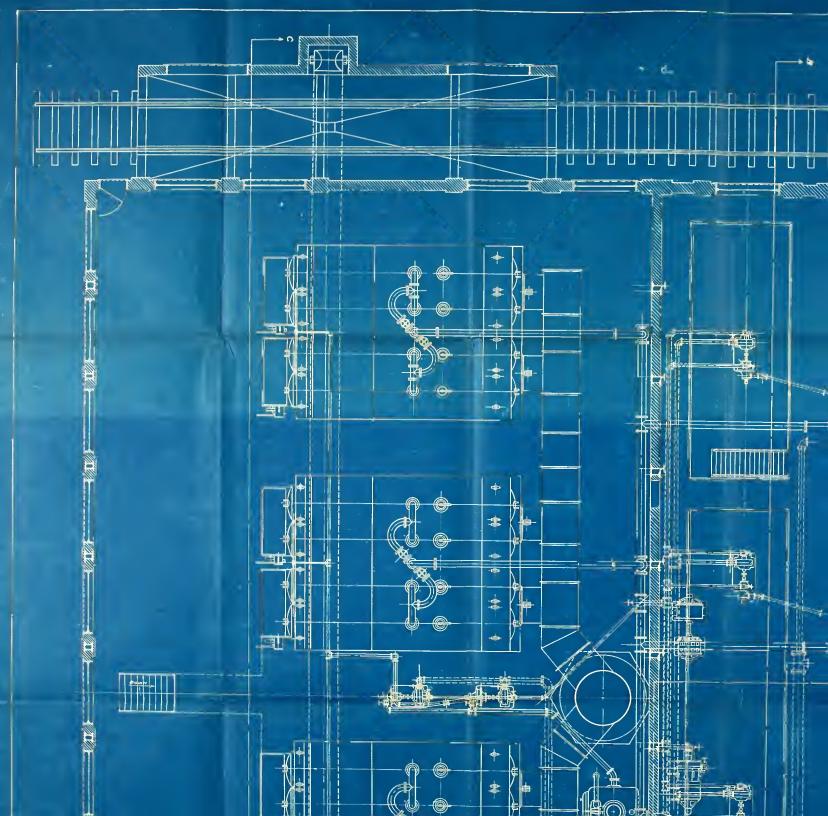


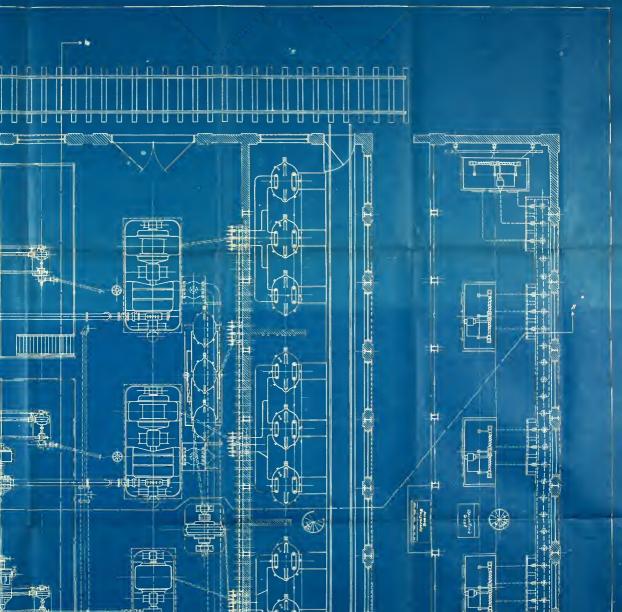


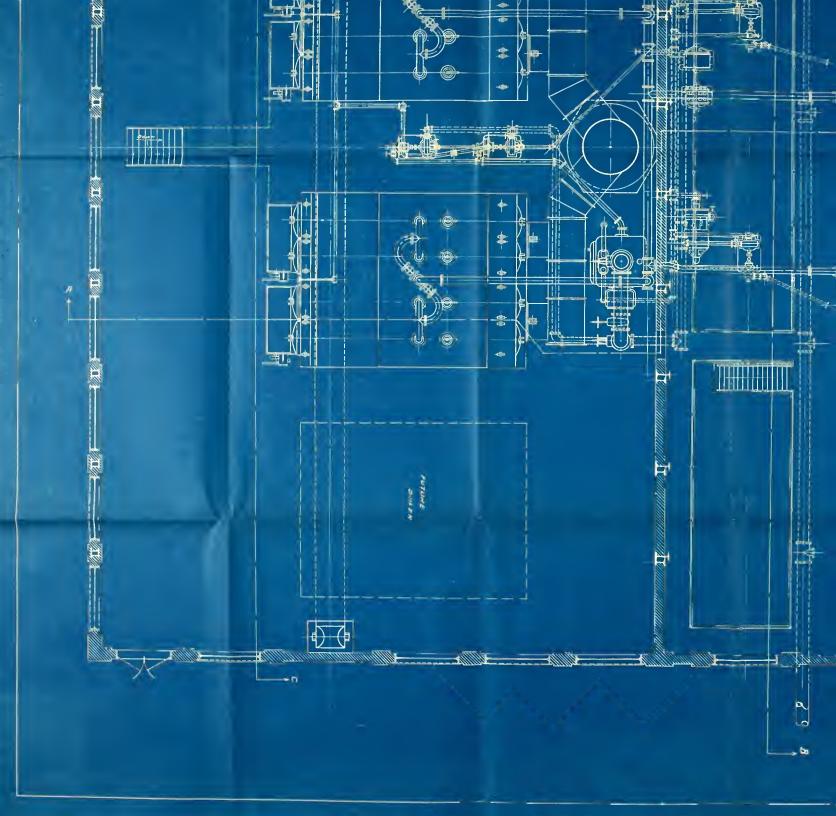












POWER PLANT PROPOSED DANVILLE - TERRE HAUTE INTERURBAN RAILWAY. ARMOUR INSTITUTE OF TECHNOLOGY. CHICAGO, ILL. R. R. DUNAL-Engis-HM. Shapiro May IE. Ma

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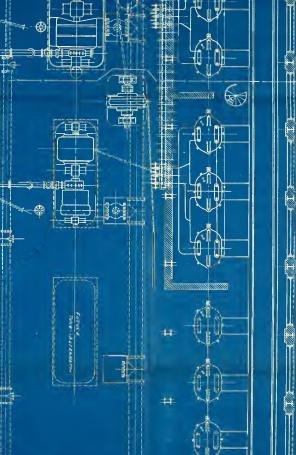
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PLATE XXXIV.



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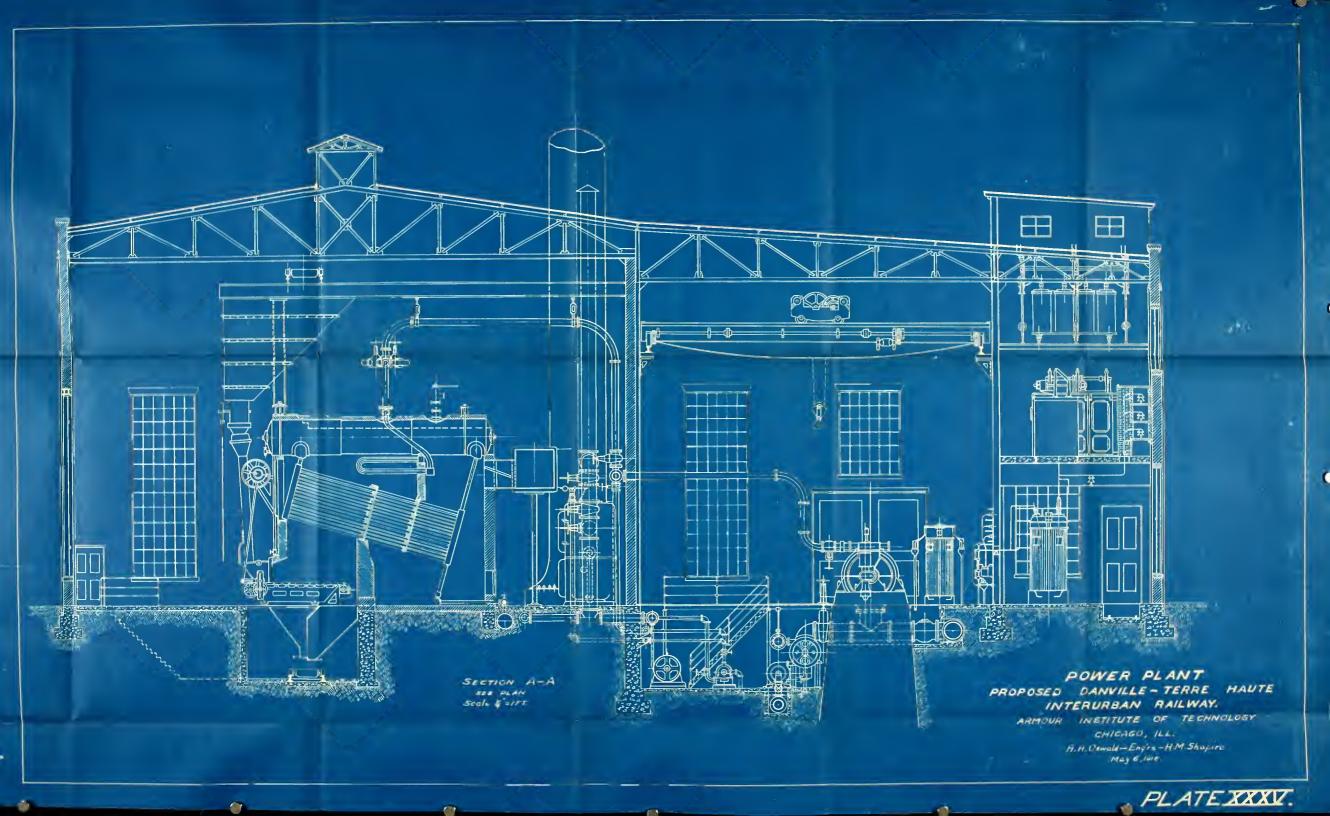
- Plan -Scale form

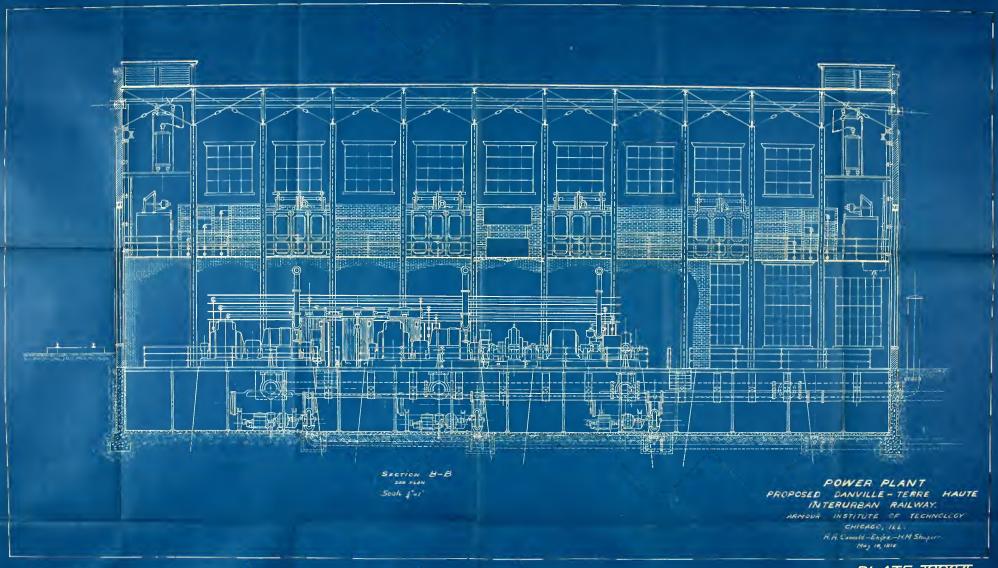
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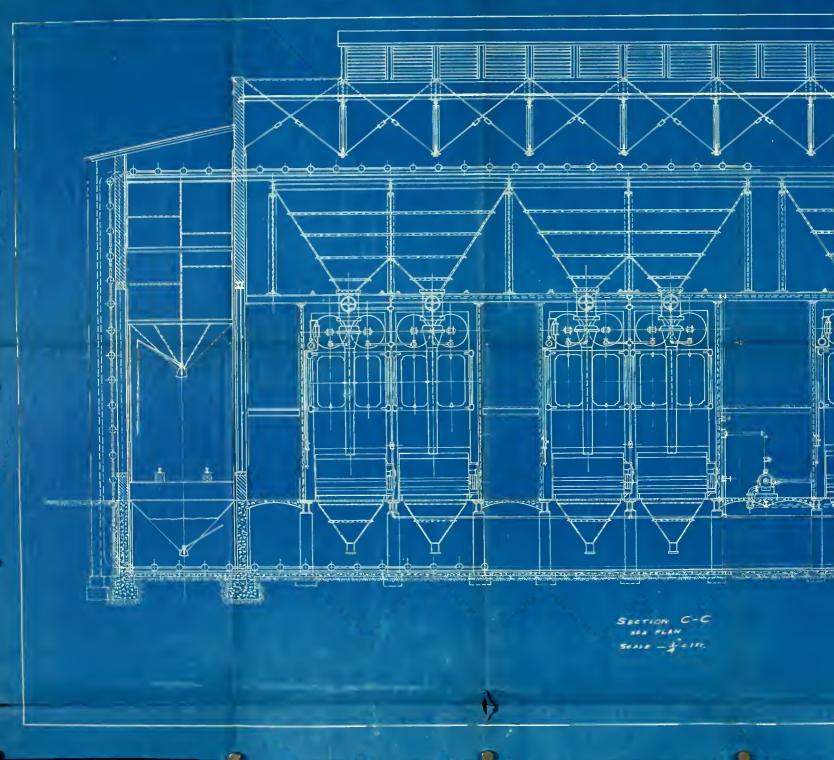


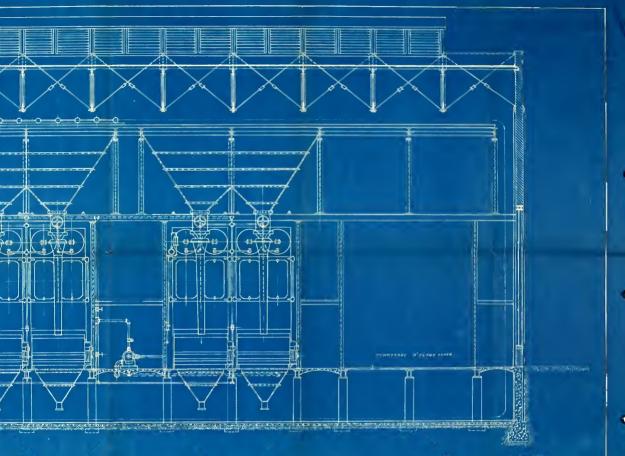


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PLATE XXXVI.

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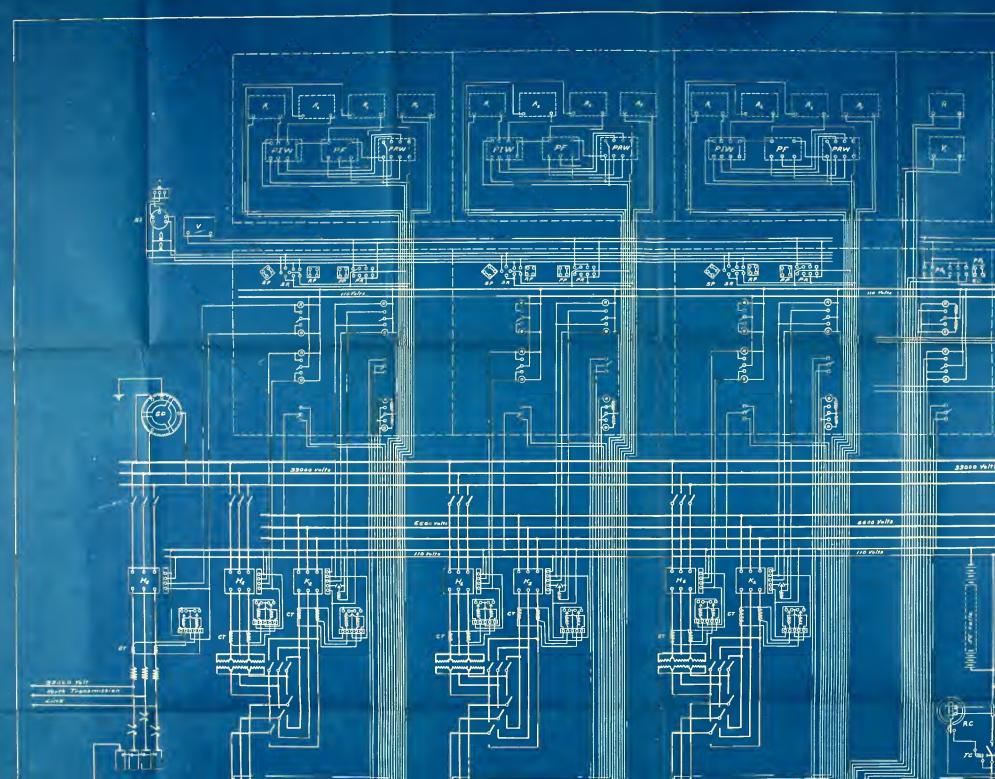


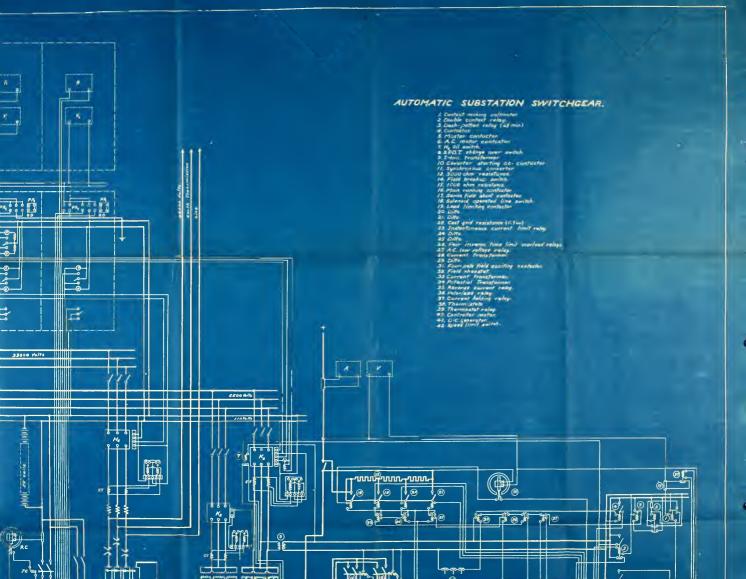


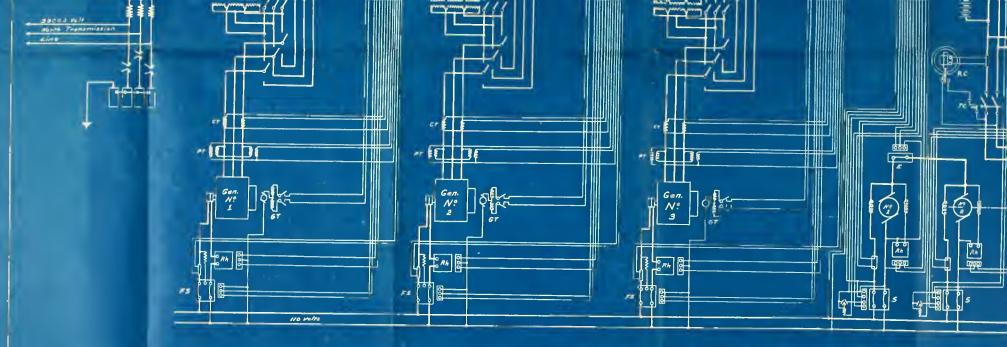
SECTION C-C SES PLAN SCALE - faith POWER PLANT PROPOSED DANVILLE - TERRE HAUTE INTERURBAN RAILWAY. ARMOUR INSTITUTE OF TECHNOLOGY. CHICAGE, ILL. R.F.D.Dundk - Engrs. - H.M. Shapirs. Magica 106

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PLATE XXXVII.







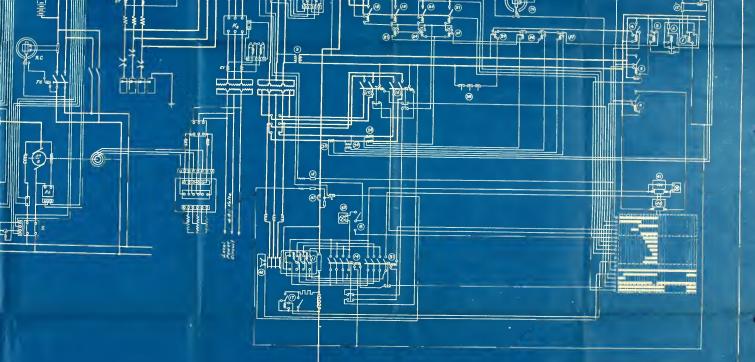
POWER PLANT SWITCHGEAR.

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PIW Polybous Industry Wolfmater. PRW Polybous Industry Wolfmater. PF Ferene Poster Mater GD Ground undertie E Epointer sentetin RE Receive current relay.

Note: - Ground one leg on all instrument transformers.



WIRING DIAGRAM. POWER PLANT AND SUBSTATION PROPOSED DANVILLE - TERRE HAUTE INTERURBAN RAILYAAY. ARMOUR INSTITUTE OF TECHNOLOGY CHICAGO, ILL. R & Connels - Engre-H.M.Shapiro. My 5/1016

