LUBRICATION ORDER 11 May 1992

### DRILL, PNEUMATIC, DRIFTER: BOOM-TYPE; CRAWLER-MOUNTED, SELF-PROPELLED JOY MODEL RAM-MS-5/450A DR NSN 3820-00-445-3766

References TM 5-3820-241-12, FM 9-207, and C9100-1L

# **REPORTING OF ERRORS**

You can improve this publication by calling attention to errors and by recommending improvements and by stating your reasons for the recommendation Your letter or DA Form 2028, Recommended Changes to Publications and Forms, should be mailed directly Commander, U.S. Army Tank-Automotive Command, ATTN AMSTA-MB, Warren, MI 48397-5000 A reply will be furnished directly to you

## NOTES

This LO is for crew (C) or unit (0) maintenance. Lube intervals (on-condition or hard time) are based on normal operation. Lube more during constant use, and less during inactive periods. Use correct grade of lubricant for seasonal temperature expected.

On the pictures, a dashed line (-----) means Lube points on both sides.

This drill is not enrolled in the Army Oil Analysis Program. HARDTIME INTERVALS APPLY.

# WARNING

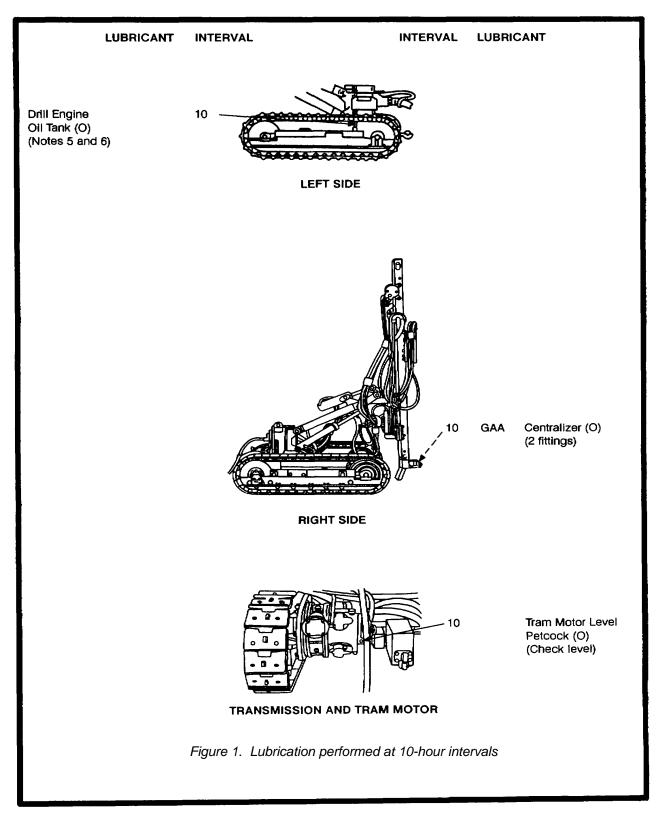
Dry cleaning solvent P-D-680 is toxic and flammable. Wear protective gloves and use in a well ventilated area Avoid contact with skin, eyes, and clothes and do not breathe vapors. Do not use near open flame or excessive heat. The flash point is 100-138 degrees F (38-50 degrees C). If you become dizzy while using cleaning solvent, get fresh air immediately and get medical aid. If contact with eyes is made, wash your eyes with water and get medical aid Immediately.

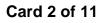
Clean parts or fittings with dry cleaning solvent (SD), Type II or equivalent. Dry before lubricating. Re-lubricate all items found contaminated after fording or washing.

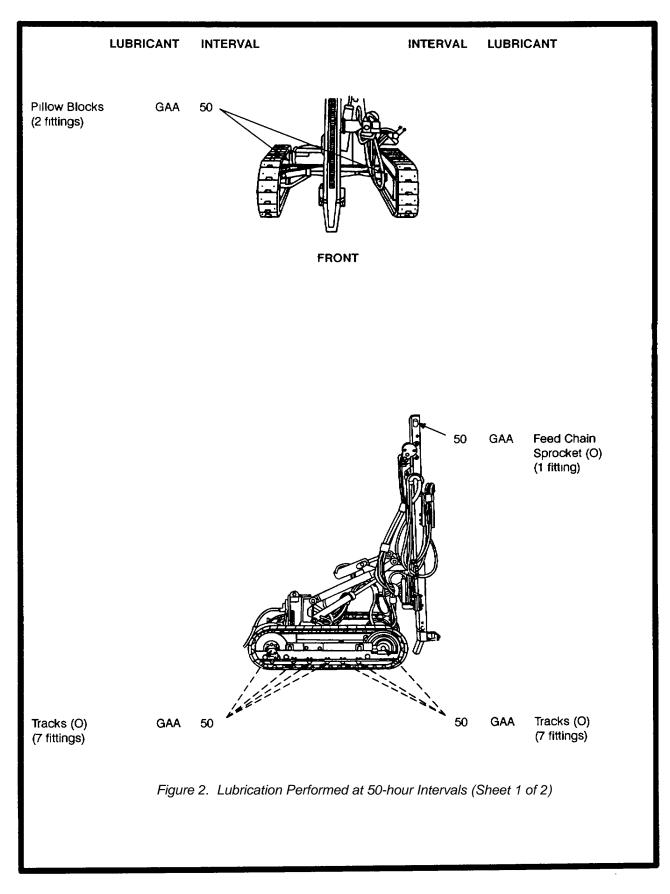
If your crawler is equipped with the retrofit kit, see Card 8. Card 8 contains the only lubrication authorized for the retrofit kit. The Instructions on Card 9 superseded all other lubrication instructions for the feed-shell assembly. To determine if your crawler Is equipped with the retrofit kit, check the part number stamped on the gearbox mounting plate. If the part number Is "20010," your unit is equipped with the retrofit kit.

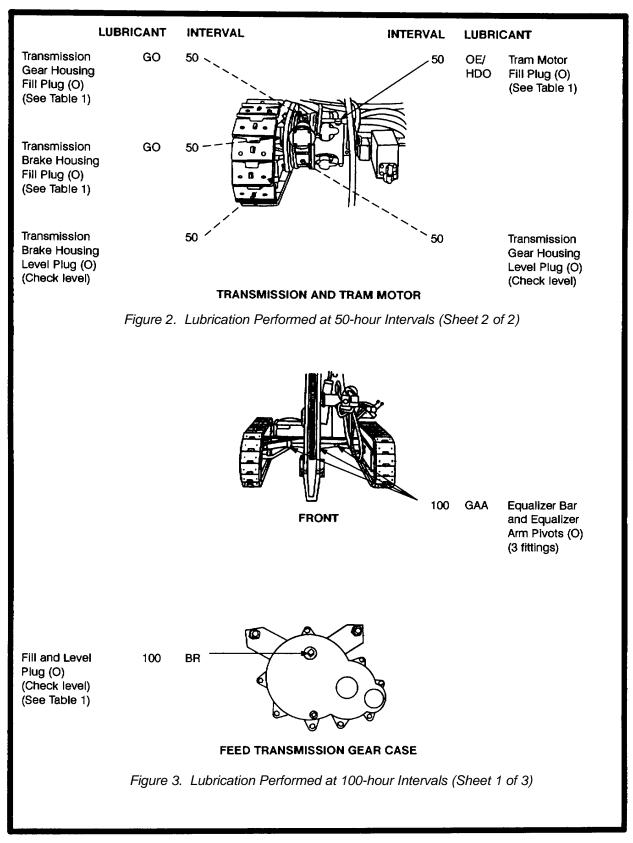
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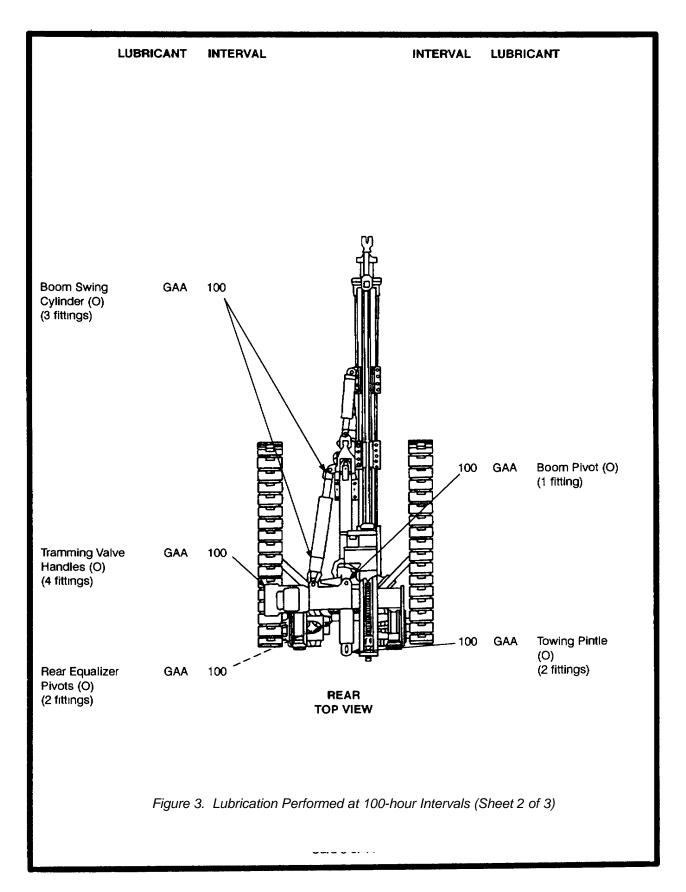
Card 1 of 11



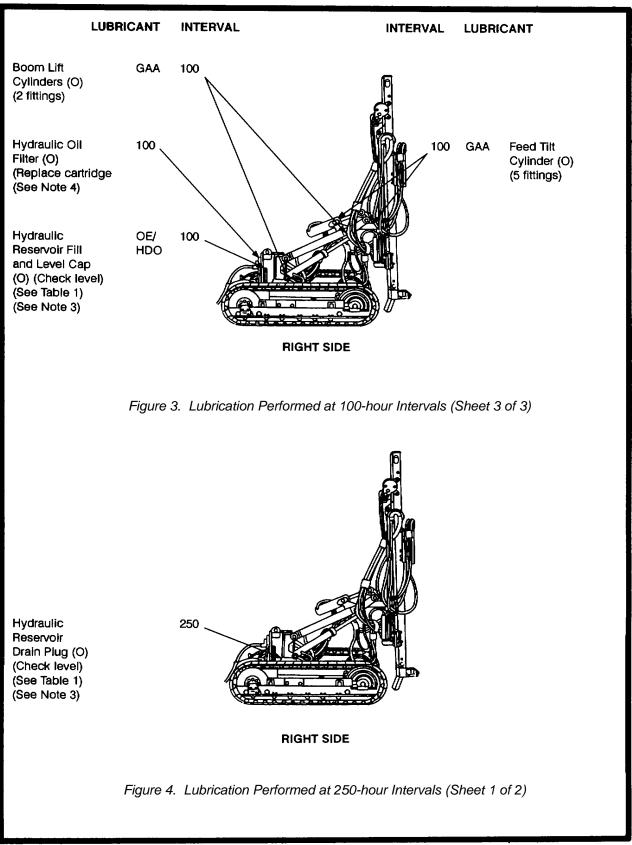


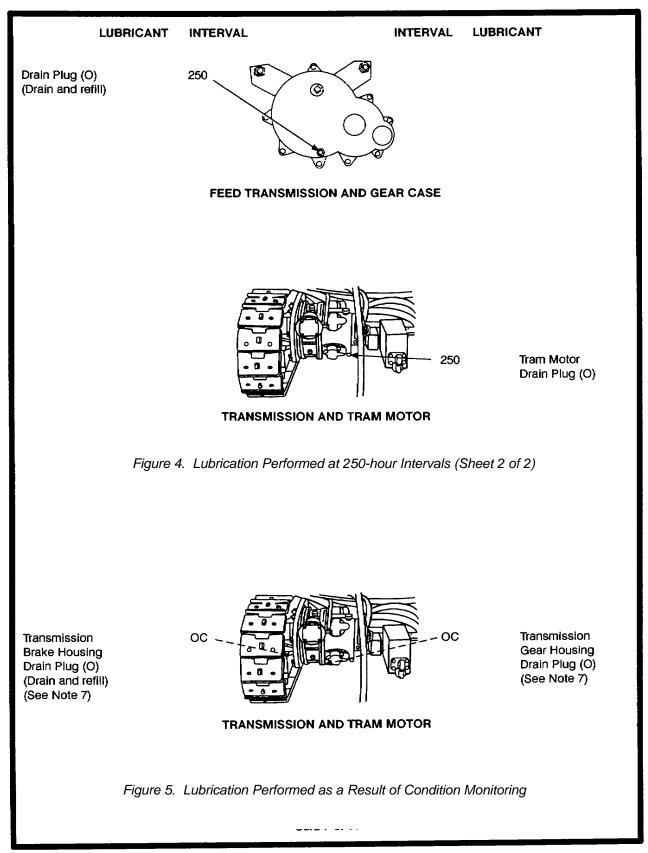


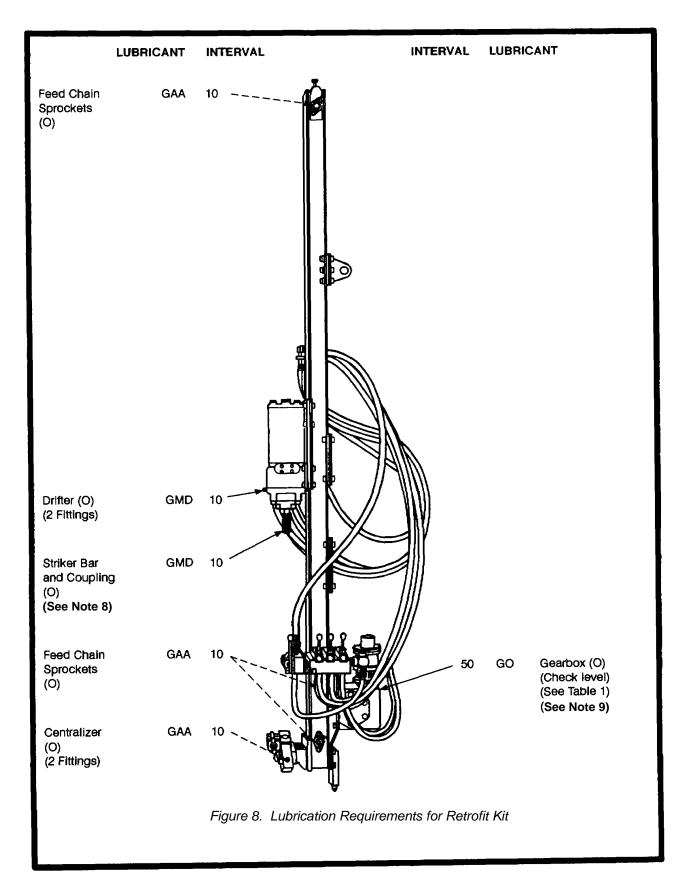




Card 5 of 11







Temperature Range	Lubricant Mil. Symbol Specification	Capacity	Interval	Man-hour
Above + 15∙ F (-9°C)	OE/HDO 30 MIL-L-2104	2 qt (1 89 I) (tram motor)	50 H	
< , , , , , , , , , , , , , , , , , , ,	GO 80W/90 MIL-L-2105	1 qt (0 95 l) (transmission gear housing)	50 H	
		1 qt (0.95 l) (transmission brake housing)	50 H	
+40• to -15• F (-4• to -26• C)	OE/HDO 10 MIL-L-2104	2 qt (1.89 )) (tram motor)	10 H	
	GO 80W/90 MIL-L-2105	1 qt (0.95 l) (transmission gear housing)	50 H	
		1 qt(0 95 I) (transmission brake housing)	50 H	
+ 40	OEA	2 qt (1.89 l) (tram motor) MIL-L-46167	10 H	
	GO 75W MIL-L-2105	1 qt (0.95 비 (transmission gear housing)	50 H	
		1 qt (0 95 l) (transmission brake housing)	50H	
All	GAA MIL-G-10924			
All	GMD MIL-G-21164			
All	B R MIL-B-1 8709			

## Table 1. Lubricant Table For Pneumatic Drill

## NOTES:

1. FOR OPERATION OF EQUIPMENT IN PROTRACTED COLD TEMPERATURES BELOW -15•F (-26°C). Remove lubricants prescribed in Table 1 for temperatures above -15•F (-26°C). Re-lubricate with lubricants specified in Table 1 for temperatures below -15°F (-26 "C). If OEA lubricant is required to meet the temperature ranges prescribed in Table 1, OEA lubricant is to be used in place of OE/HDO-10 lubricant for all temperature ranges where OE/HDO-10 is specified. For arctic operation, see FM 9-207.

2 OIL CAN POINTS. Each 50 hours lubricate shift linkage, control valve linkage, control shaft slip joints, and all exposed adjusting threads with OE/HDO.

3 HYDRAULIC RESERVOIR. Each 100 hours check level. Each 250 hours remove the 2 inch drain plug in bottom of the reservoir, drain, flush, and refill with OE/HDO

4 HYDRAULIC OIL FILTER. Each 100 hours remove element, clean filter shell, and Install new element. After replacement, operate hydraulic system for 5 minutes, check for leaks, check level, and bring to "FULL" mark.

#### CARD 9 OF 11

5. DRILL ENGINE.

# WARNING

Oilier system Is pressurized to 90 psi. Do not open until air pressure has been completely eliminated from the air system.

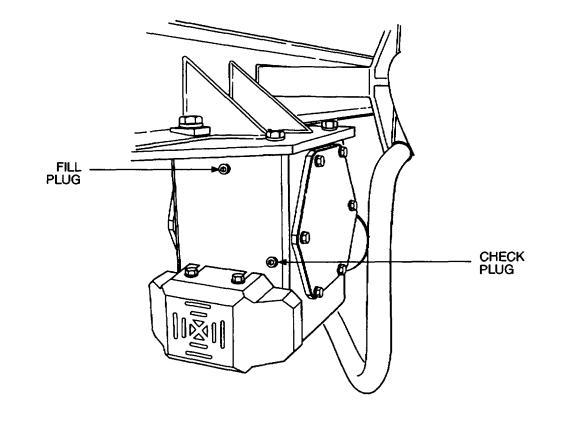
Fill to "FULL" mark on dipstick. Each 250 hours remove the 2 inch pipe plug located at bottom of the tank, drain, flush, and refill.

6. Lubricating oil NSN 9150-00-142-9556, 5 gallon pail, is a rock drill oil for lubrication of drifter drill. If this oil Is used in temperatures below  $32^{\circ}F(0^{\circ}C)$  it should be diluted with kerosene at the ratio of 1 qt of kerosene to 3 qt of oil.

7. TRANSMISSION GEAR HOUSING/TRANSMISSION BRAKE HOUSING. Each 50 hours check level. Change gear lubricant only when required by maintenance action or contamination by water or other foreign material. After refill, operate for 5 minutes, check for leaks, and bring oil level to level plug opening.

8. STRIKER BAR AND COUPUNG. Lubricate striker bar, coupling, and drill steel threads whenever drill steel is changed.

9 GEARBOX. With feed shell positioned horizontally, remove check plug. Oil should be at same level as check plug opening. If oil level is low, remove fill plug and add oil until it comes out of check plug opening. Install both plugs and clean up any spilled oil. Change gear oil annually.



Copy of this lubrication order will remain with the equipment at all times; instructions contained herein are mandatory.

Card 10 of 11

By Order of the Secretary of the Army:

GORDON R. SULLIVAN General, United States Army Chief of Staff

Official: Mitte A. denthe

MILTON H HAMILTON Administrative Assistant to the Secretary of the Army 01877

Distribution:

To be distributed in accordance with DA Form 12-25-E, Block 4147, Operator, Unit maintenance requirements for LO 5-2350-241-12.

Card 11 of 11

R	ECOMMENDED CHANGES	TO EQUIPMENT TECHNICAL PUBLICATIONS
7 512	SOMETHIN	B WRONG WITH THIS PUBLICATION?
DOPE AB	JOT DOWN THE OUT IT ON THIS AREFULLY TEAR IT D IT AND DROP IT	M: (PRINT YOUR UNIT'S COMPLETE ADDRESS)
PUBLICATION NUMBER	PUBLICATION DATE	PUBLICATION TITLE
TM 11-5825-270-10 BE EXACTPIN-POINT WHERE IT IS	23 Jul 81	Radio Frequency R-2176/FRN
PRINTED NAME, GRADE OR TITLE, AND TELEP	HOME NUMBER SIGN	MERE
	AEVIOUS EDITIONS RE OBSOLETE.	P.SIF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION MAKE A CARBON COPY OF THIS AND GIVE IT TO YOUR HEADQUARTERS.

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# THE METRIC SYSTEM AND EQUIVALENTS

#### **'NEAR MEASURE**

. Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches

- 1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches
- 1 Kilometer = 1000 Meters = 0.621 Miles

#### **VEIGHTS**

Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces 1 Kilogram = 1000 Grams = 2.2 lb.

1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

#### LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces

1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

#### APPROXIMATE CONVERSION FACTORS

TO CHANGE	TO	MULTIPLY BY
Inches	Centimeters	2.540
Feet	Meters	0.305
Yards	Meters	0.914
Miles	Kilometers	1.609
Square Inches	Square Centimeters	
Square Feet	Square Meters	
Square Yards	Square Meters	
Square Miles	Square Kilometers	
Acres	Square Hectometers	
Cubic Feet	Cubic Meters	
Cubic Yards	Cubic Meters	
Fluid Ounces	Milliliters	
its	Liters	
arts	Liters	
_allons	Liters	
Ounces	-	
Pounds	Grams Kilograms	
Short Tons		
Pound-Feet	Metric Tons Newton-Meters	
Pounds per Square Inch	Kilopascals	6.895
Miles per Gallon	Kilometers per Liter	0.425
Miles per Gallon Miles per Hour	Kilometers per Liter Kilometers per Hour	0.425 1.609
Miles per Hour	Kilometers per Liter Kilometers per Hour	0.425 1.609 MULTIPLY BY
Miles per Hour	Kilometers per Hour	1.609 MULTIPLY BY
Miles per Hour I <b>O CHANGE</b> Centimeters	Kilometers per Hour	1.609 MULTIPLY BY 0.394
Miles per Hour I <b>O CHANGE</b> Centimeters Meters	Kilometers per Hour TO Inches	1.609 <b>MULTIPLY BY</b> 0.394 3.280
Miles per Hour I <b>O CHANGE</b> Centimeters Meters Meters	Kilometers per Hour TO Inches Feet	1.609 MULTIPLY BY 0.394 3.280 1.094
Miles per Hour O CHANGE Centimeters Meters. Meters. Kilometers	Kilometers per Hour TO Inches Feet Yards Miles	1.609 MULTIPLY BY 0.394 3.280 1.094 0.621
Miles per Hour O CHANGE Centimeters Meters Meters Kilometers Square Centimeters	Kilometers per Hour TO Inches Feet Yards Miles Square Inches	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155
Miles per Hour O CHANGE Centimeters Meters Meters Kilometers Square Centimeters Square Meters	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155 10.764
Miles per Hour	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Yards	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155 10.764 1.196
Miles per Hour O CHANGE Centimeters Meters. Kilometers Square Centimeters Square Meters Square Meters Square Meters Square Kilometers	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Yards Square Miles	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386
Miles per Hour O CHANGE Centimeters Meters. Kilometers Square Centimeters Square Meters Square Meters Square Meters Square Kilometers Square Hectometers	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Yards Square Miles Acres	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471
Miles per Hour O CHANGE Centimeters Meters	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315
Miles per Hour O CHANGE Centimeters Meters	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Miles Acres Cubic Feet Cubic Yards	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308
Miles per Hour O CHANGE Centimeters Meters Kilometers Square Centimeters Square Meters Square Meters Square Kilometers Square Hectometers Cubic Meters Milliliters	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet Cubic Yards Fluid Ounces	1.609 <b>MULTIPLY BY</b> 
Miles per Hour O CHANGE Centimeters Meters Meters Square Centimeters Square Meters Square Meters Square Kilometers Square Hectometers Cubic Meters Cubic Meters Milliliters Liters	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Yards Square Miles Cubic Feet Cubic Feet Cubic Yards Fluid Ounces Pints	1.609 <b>MULTIPLY BY</b> 0.394 3.280 1.094 0.621 0.155 1.196 
Miles per Hour	Kilometers per HourIOInchesFeetYardsMilesSquare InchesSquare FeetSquare YardsSquare MilesAcresCubic FeetCubic FeetCubic YardsFluid OuncesPintsQuarts	1.609 <b>MULTIPLY BY</b> 
Miles per Hour	Kilometers per HourIOInchesFeetYardsMilesSquare InchesSquare FeetSquare YardsSquare MilesAcresCubic FeetCubic FeetCubic YardsFluid OuncesPintsQuartsGallons	
Miles per Hour	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet Cubic Feet Cubic Yards Fluid Ounces Quarts Gallons Ounces	
Miles per Hour	Kilometers per HourIOInchesFeetYardsMilesSquare InchesSquare FeetSquare FeetSquare MilesAcresCubic FeetCubic FeetCubic YardsFluid OuncesPintsQuartsGallonsOuncesPounds	
Miles per Hour	Kilometers per Hour TO Inches Feet Yards Miles Square Inches Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet Cubic Feet Cubic Yards Fluid Ounces Pints Quarts Gallons Ounces Pounds Short Tons	
Miles per Hour	Kilometers per Hour <b>TO</b> Inches Feet	
Miles per Hour	Kilometers per Hour TO Inches	1.609       MULTIPLY BY       0.394       3.280       1.094       0.621       0.155       10.764       2.471       35.315       1.308       0.034       2.113       1.057       0.264       0.035       2.205       1.102       0.738       0.145
.ms	Kilometers per Hour <b>TO</b> Inches Feet	1.609     MULTIPLY BY     0.394     3.280     1.094     0.621     0.155     10.764

#### SQUARE MEASURE

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches

- 1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet
- 1 Sq. Kilometer = 1,000,000 Sq. Meters = 0.386 Sq. Miles

#### **CUBIC MEASURE**

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

#### TEMPERATURE

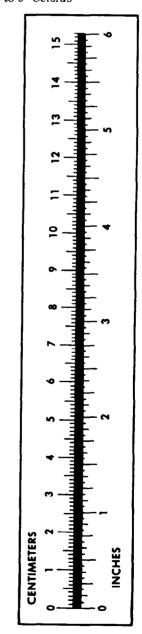
 $5/9(^{\circ}F - 32) = ^{\circ}C$ 

212° Fahrenheit is evuivalent to 100° Celsius

90° Fahrenheit is equivalent to 32.2° Celsius

32° Fahrenheit is equivalent to 0° Celsius

 $9/5C^{\circ} + 32 = {}^{\circ}F$ 



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