**INCH-POUND** 

MIL-DTL-11589/77F 18 June 2015 SUPERSEDING MIL-DTL-11589/77E 21 July 2010

## **DETAIL SPECIFICATION SHEET**

## RIBBON, JOINT SERVICE COMMENDATION MEDAL

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the latest issue of MIL-DTL-11589.

COLOR P	ATTERN: F	REGULAR S	IZE	FINISH: MOIRÉ				
TOTAL	WIDTH OI	FSTRIPES	FUNCTION	COLOR & CABLE NUMBER				
WIDTH	INCHES (	& METRIC	OF STRIPES	STRIPES			FILLING YARN	
	1/32	0.8mm	Edge & Binder	Bluebird	HR	67117		
	7/32	5.5mm	Ground	Bluebird	HR	67117		
	1/8	3.2mm	Ground	White	HA	67101		
	3/32	2.4mm	Ground	Myrtle Green	HCP	67190		
1-3/8"	1/8	3.2mm	Ground	White	HA	67101	White	
(35.0mm)	3/16	4.8mm	Ground	Myrtle Green	HCP	67190	HA 67101	
	1/8	3.2mm	Ground	White	HA	67101		
	3/32	2.4mm	Ground	Myrtle Green	HCP	67190		
	1/8	3.2mm	Ground	White	HA	67101		
	7/32	5.5mm	Ground	Bluebird	HR	67117		
	1/32	0.8mm	Edge & Binder	Bluebird	HR	67117		

## MIL-DTL-11589/77F

FINISH: MOIRÉ

## **COLOR PATTERN: MINIATURE SIZE**

TOTAL	WIDTH O	F STRIPES	FUNCTION	COLOR & CABLE NUMBER			
WIDTH	<b>INCHES &amp; METRIC</b>		OF STRIPES	STRIPES			FILLING YARN
	1/32	0.8mm	Edge & Binder	Bluebird	HR	67117	
	3/32	2.4mm	Ground	Bluebird	HR	67117	
	1/16	1.6mm	Ground	White	HA	67101	
	3/64	1.2mm	Ground	Myrtle Green	HCP	67190	
11/16"	1/16	1.6mm	Ground	White	HA	67101	White
(17.5mm)	3/32	2.3mm	Ground	Myrtle Green	HCP	67190	HA 67101
	1/16	1.6mm	Ground	White	HA	67101	
	3/64	1.2mm	Ground	Myrtle Green	HCP	67190	
	1/16	1.6mm	Ground	White	HA	67101	
	3/32	2.4mm	Ground	Bluebird	HR	67117	
	1/32	0.8mm	Edge & Binder	Bluebird	HR	67117	

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians: Preparing activity: Army - IH Army - IH

Air Force - 11 Navy - NU

Review activities: (Project No. 8455-2015-344)

Air Force - 99 Navy - MC, CG1

DLA - CT

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <a href="https://assist.dla.mil">https://assist.dla.mil</a>.