ROYAL SOCIETY OPEN SCIENCE

royalsocietypublishing.org/journal/rsos

Research



Cite this article: Bora PJ, Suresh Kumar TR, Tan DQ. 2020 Enhancement of microwave absorption bandwidth of MXene nanocomposites through macroscopic design. *R. Soc. Open Sci.* **7**: 200456. http://dx.doi.org/10.1098/rsos.200456

Received: 8 April 2020 Accepted: 10 July 2020

Subject Category:

Chemistry

Subject Areas: materials science/nanotechnology

Keywords:

MXene, MXene nanocomposites, reflection loss, macroscopic design

Author for correspondence:

Daniel Q. Tan e-mail: daniel.tan@gtiit.edu.cn

This article has been edited by the Royal Society of Chemistry, including the commissioning, peer review process and editorial aspects up to the point of acceptance.



THE ROYAL SOCIETY PUBLISHING

Enhancement of microwave absorption bandwidth of MXene nanocomposites through macroscopic design

Pritom J. Bora¹, T. R. Suresh Kumar^{2,3} and Daniel Q. Tan¹

¹Department of Materials Science and Engineering, Technion Israel Institute of Technology and Guangdong Technion Israel Institute of Technology, Shantou, Guangdong Province, People's Republic of China 515063

²Department of Electrical and Communication Engineering, Indian Institute of Science, Bengaluru 560012, India

³Department of Electronics Engineering, Vellore Institute of Technology, Vellore 632014, Tamil Nadu, India

(D) DQT, 0000-0002-2282-2000

MXene, the new family of two-dimensional materials having numerous nanoscale layers, is being considered as a novel microwave absorption material. However, MXene/ functionalized MXene-loaded polymer nanocomposites exhibit narrow reflection loss (RL) bandwidth (RL less than or equal to -10 dB). In order to enhance the microwave absorption bandwidth of MXene hybrid-matrix materials, for the first time, macroscopic design approach is carried out for $TiO_2-Ti_3C_2T_x$ MXene and Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrids through simulation. The simulated results indicate that use of pyramidal meta structure of MXene can significantly tune the RL bandwidth. For optimized MXene hybrid-matrix materials pyramid pattern, the bandwidth enhances to 3-18 GHz. Experimental RL value well matched with the simulated RL. On the other hand, the optimized Fe₃O₄@TiO₂-Ti₃C₂T_x hybrid exhibits two specific absorption bandwidths (minimum RL value - -47 dB). Compared with other two-dimensional nanocomposites such as graphene or Fe₃O₄-graphene, MXene hybrid-matrix materials show better microwave absorption bandwidth in macroscopic pattern.

1. Introduction

In the recent years, the cutting-edge telecommunication, healthcare systems, detective systems, military applications, etc., predominantly use microwave frequency [1–7]. However, due to

© 2020 The Authors. Published by the Royal Society under the terms of the Creative Commons Attribution License http://creativecommons.org/licenses/by/4.0/, which permits unrestricted use, provided the original author and source are credited.

2



Figure 1. (*a*) Schematic of as-synthesized MXene and the structure of $Fe_3O_4@TiO_2-Ti_3C_2T_x$. (*b,c*) Surface morphology of $TiO_2-Ti_3C_2T_x$ MXene and (*d,e*) $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene.

the presence of electromagnetic interference (EMI) or electromagnetic threat, the need of microwave absorbing materials is increasingly felt especially in the frequency range 2-18 GHz [2-4]. The traditional ferrites-based and carbon-based absorbers have many disadvantages such as low specific absorption, corrosion and narrow bandwidth [4-10]. Polymer-based EMI absorbers using different fillers such as conducting and magnetic nanoparticles are also not capable of offering high broadband microwave absorption as a single layer because of low impedance match and quarter wavelength resonance [10]. In search of novel ultralight, broadband microwave absorption materials, great interest has recently been directed to the new family of two-dimensional materials and functionally reinforced composites [11]. MXene has been particularly noted by the scientific community in the last 8 years for its unique structure and electrical properties [12-14]. MXene's utilization for microwave absorption is increasing day by day; however, the understanding of its contribution is only related to its metal-like properties and surface-rich functional groups [1,11–18]. In addition, the graphene-like two-dimensional materials with a multi-layer feature, MXene has a high dielectric loss in a polymer matrix at low percolation limit (15 wt%) [12]. Further, lightweight MXene (density 0.029 gcm⁻³) also has been proposed for microwave absorption in X-band [13]. Yet, the potential of MXene, its orientational structure and impacting roles in composites are to be explored with more computer simulation [11]. It should be noted that for better microwave absorption the combination of moderate conductivity and magnetic-dielectric system has benefits because of its impedance matching and high electromagnetic energy loss. Introduction of certain oxidation state of MXene will be more advantageous as it decreases the conductivity and increases the polarization defects within MXene. Therefore, it can be considered as an effective approach for enhanced microwave absorption property of MXene. The reported reflection loss (RL) of MXene-based polymer nanocomposites since its discovery (2011) is tabulated in the literature [12]. From the literature, it is clear that single-layer MXene composites possess excellent RL, but very narrow bandwidth (for practical application RL should be less than or equal to -10 dB). In fact, most of the reported microwave absorber exhibits very narrow bandwidth [19,20]. In order to enhance the RL bandwidth, Liu et al. [10] reported the macroscopic design, where as a case study, graphene and magnetic graphene were used. However, the macroscopic design of MXene nanocomposites for enhanced bandwidth has not been reported. In this work, we have designed a macroscopic structure of MXene nanocomposites based on impedance matching, simulated the RL and investigated the RL bandwidth advantage.

2. Results and discussion

The schematic of the synthesized TiO₂-Ti₃C₂T_x MXene and Fe₃O₄-coated MXene (Fe₃O₄@TiO₂-Ti₃C₂T_x) is shown in figure 1*a* (synthesis details are explained in the Method). Figure 1*b*,*c*, shows the surface morphology of the synthesized TiO₂-Ti₃C₂T_x MXene. The lateral dimension of TiO₂-Ti₃C₂T_x MXene was obtained to be 1–9 µm with minimal delamination. The surface morphology of hydrothermally ultra-small Fe₃O₄ nanoparticle-coated TiO₂-Ti₃C₂T_x MXene (Fe₃O₄@TiO₂-Ti₃C₂T_x) is shown in figure 1*c*,*d*. The energy-dispersive X-ray (EDX) confirms the presence of Fe (electronic supplementary material, figure S1). Figure 1*c*,*d* also suggests that the Fe₃O₄ nanoparticles bridge the interlayers of



Figure 2. (*a*) Schematic of single-layer MXene hybrid-matrix materials. Simulated reflection loss (dB) of (*b*) $TiO_2-Ti_3C_2T_x$ and (*c*) magnetic $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene-loaded paraffin in the frequency range of 2–18 GHz. Simulated EM power accepted (PA %) by the (*d*) paraffin-TiO_2-Ti_3C_2T_x and (*e*) paraffin-Fe_3O_4@TiO_2-Ti_3C_2T_x MXene hybrid in the frequency range of 2–18 GHz.

 TiO_2 - $Ti_3C_2T_x$. The Fe₃O₄ nanoparticle size was recorded using ImageJ software from SEM image, and a histogram is shown in the electronic supplementary material, figure S2. The average particle size of the Fe₃O₄ nanoparticles was found to be approximately 8 nm. The interaction of Fe₃O₄ nanoparticles with MXene is explained in [17]. The exposed hydroxyl groups offer the possibility of binding with MXenes along with blending metal–oxygen stretching modes such as Fe–O and Ti–O [17]. The magnetic properties of Fe₃O₄@TiO₂-Ti₃C₂T_x MXene nanocomposite were explained elsewhere [17,18]. The RL (dB) of a perfect electric conductor (PEC)-backed material (figure 2*a*) can be expressed as [12–19]

reflection loss (RL) =
$$20\log \left| \frac{Z_{in} - Z_0}{Z_{in} + Z_0} \right|$$
 (dB), (2.1)

where Z_{in} is the input impedance and can be written as

$$Z_{\rm in} = Z_0 \sqrt{\frac{\mu_r}{\varepsilon_r}} \tanh\left(j\frac{2\pi f d\sqrt{\mu_r \varepsilon_r}}{c}\right),\tag{2.2}$$

where Z_0 is the characteristic impedance of free space (=377 Ω), *f* is the frequency, *d* is the thickness of the absorbing material and *c* is the velocity of light (3 × 10⁸ m s⁻¹). ε_r and μ_r are the relative permittivity ($\varepsilon_r = \varepsilon' - i\varepsilon''$) and permeability ($\mu_r = \mu' - i\mu''$), respectively. The real permittivity and imaginary permittivity values of paraffin-TiO₂-Ti₃C₂T_x and paraffin-Fe₃O₄@TiO₂-Ti₃C₂T_x hybrids are shown in electronic supplementary material, figure S3a and Figure S3b, respectively. The real permeability and imaginary permeability values of paraffin-TiO₂-Ti₃C₂T_x and paraffin-Fe₃O₄@TiO₂-Ti₃C₂T_x hybrids are shown in electronic supplementary material, figure S3c and Figure S3d, respectively.

The RL of a single-layer paraffin-TiO₂-Ti₃C₂T_x and paraffin-Fe₃O₄@TiO₂-Ti₃C₂T_x MXene nanocomposites was simulated (details in the Method) in the frequency range 2–18 GHz as shown in figure $2b_{,c}$, respectively. The simulated results indicate that the MXene nanocomposites were not effective for broadband absorption till the thickness was increased to 8 mm, whereas magnetic MXene (Fe₃O₄@TiO₂-Ti₃C₂T_x) hybrids had minimum RL value –30 dB. With increasing thickness, the RL value shifted to the low-frequency region; however, bandwidth remains narrow. This was due to the quarter wavelength resonance [10,21]. In order to enhance the RL bandwidth, the stored energy of the nanocomposites intrinsically should be high [18,22]. The power accepted (PA) by the MXene and magnetic MXene hybrids were also simulated [20,22]. Figure $2e_{,f}$ shows the power accepted by the MXene and magnetic MXene hybrids, respectively. The electromagnetic power accepted by the



Figure 3. (*a*) Schematic of pyramid meta structure. (*b*,*c*) Simulated reflection loss (dB) of $TiO_2-Ti_3C_2T_x$ and $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrids for different '*a*' value in the frequency range of 2–18 GHz respectively. (*d*,*e*) Comparison of simulation and experimental reflection loss (dB) of $TiO_2-Ti_3C_2T_x$ and $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrids, respectively, for optimized *a* value. (*f*-*g*) Power loss distribution of the $TiO_2-Ti_3C_2T_x$ and $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrids, respectively.

 $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrids is intrinsically predominant as compared with the non-magnetic MXene (TiO_2-Ti_3C_2T_x) hybrid. This indicates that a single-layer magnetic MXene hybrid-matrix exhibits better PA (%) capability. In other words, it indicates the stored EM energy of $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrids is intrinsically predominant, especially for high thickness (approx. 8 mm).

It is always a challenge to get a wide bandwidth from a single-layer traditional uniform bulky composite [4-13]. Traditionally, the classic pyramid structure is well known for broadband microwave absorption for intrinsic wave impedance. In order to enhance the RL bandwidth of MXene nanocomposites, we designed the classic pyramid unit cell at the millimetre scale and a standard microwave simulation was carried out for the designed artificial array. The designed parameters are shown in figure 3a, the variable parameter 'a' corresponds to the width of the bottom and a height (d) was fixed at 8 mm. The value of 'a' was swept from 1 to 10 mm, and the optimized values were found to be 5, 6, 7 and 8. As shown in figure 3b, the RL and RL bandwidth of TiO₂-Ti₃C₂T_x MXene hybrid was enhanced significantly, viz. 6-18 GHz for a=5 mm. The simulated RL value of designed Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrid is shown in figure 3c for various 'a' values. The minimum RL value of the Fe₃O₄@TiO₂-Ti₃C₂T_x MXene was -46 dB with two specific bandwidths, viz. low frequency (6.2-8.3 GHz) and high frequency (12.5-18 GHz). In order to validate the simulated results, the experimentally recorded data (measurement details are explained in electronic supplementary material) is compared in figure $3d_{e}$ for optimized 'a' values, viz. a = 5 mm for TiO₂-Ti₃C₂T_x MXene hybrid and a = 7 and a = 8 mm for Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrid. The experimentally recorded RL data are well matched with the simulated results. In fact, experimental RL are more promising for all the MXene hybrids (figure 3e). The observed variation difference between simulated RL and experimentally recorded RL are due to many factors, viz. raw data fitting error, structure fabrication error. The experimental data confirm that the -10 dB RL bandwidth is guaranteed by both TiO₂- $Ti_3C_2T_x$ MXene and $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrid in the frequency range 6–18 GHz. However, minimum RL (approx. -43 dB) is predominant for optimized Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrid meta structure. The three-dimensional power loss distribution of the designed artificial periodic pattern of the MXene nanocomposites is shown in figure 3f and g, respectively, for non-magnetic and magnetic MXene hybrid. Clearly, it indicated that the energy loss in the edge region of the pyramid unit cell was predominant.

The alternate artificial multi-layer pattern design of the MXene hybrids was also carried out to investigate the effect of RL bandwidth. As shown in figure 4a, the thickness (8 mm) was divided into multi-layers (8 layers) having thicknesses of 1 mm each. The magnified parameter 'm' was assigned to



Figure 4. (*a*) Schematic of multi-layered pyramid meta structure. (*b*,*c*) Simulated reflection loss (dB) of $TiO_2-Ti_3C_2T_x$ and $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrid for different '*m*' values in the frequency range of 2–18 GHz, respectively. (*d*) Power loss distribution of the $TiO_2-Ti_3C_2T_x$ MXene hybrid. (*e*,*f*) Comparison of simulation and experimental reflection loss (dB) of $TiO_2-Ti_3C_2T_x$ and $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrids, respectively, for optimized *m* value (*m* = 1.4 mm). (*g*) Power loss distribution of the $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrid.

tuning the unit cell size in the artificial array. The simulated RL values of non-magnetic and magnetic MXene hybrids for different 'm' values are shown in figure 4b and c, respectively. For optimized m = 1.4 mm, interestingly, unlike graphene-based material, as shown in figure 4c, the RL value and the bandwidth of magnetic MXene hybrids were more predominant in the low frequency (below 6 GHz) and high frequency based on intrinsic wave impedance. Comparison of simulated RL results of two structures, viz. macroscopic pyramid and multi-layered pyramid with the same width (10 mm) of the bottom is shown in the electronic supplementary material, figure S4 for Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrids. Clearly, multi-layered pyramidal meta structure possesses better absorption bandwidth (electronic supplementary material, figure S4). The experimentally recorded RL of fabricated (electronic supplementary material) optimized multi-layered TiO₂-Ti₃C₂T_x MXene hybrid (m = 1 mm) and Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrid (m = 1.4 mm) is shown in figure 4e and f, respectively. The variation of experimental results as compared with the simulated results is believed to be due to the error in raw data fitting and structure fabrication.

The experimental RL of both the optimized TiO₂-Ti₃C₂T_x MXene hybrid and Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrid covers the -10 dB absorption bandwidth in the frequency range of 3–18 GHz. However, unlike TiO₂-Ti₃C₂T_x MXene hybrid meta structure, minimum RL of Fe₃O₄@TiO₂-Ti₃C₂T_x MXene-based hybrid is more predominant (minimum RL value approximately -47 dB). The threedimensional power loss distribution of the designed artificial multi-layered periodic macroscopic pattern of the MXene hybrids is shown in figure 4*d* and *g*, respectively, for non-magnetic and magnetic MXene hybrids. As expected from previous design (figure 3*e*,*f*), the power loss is predominant at the edges of each layer of the multi-layered macroscopic pyramid, especially for Fe₃O₄@TiO₂-Ti₃C₂T_x MXene hybrid (figure 4*g*). Thus, it leads to minimum RL value -47 dB in middle of C-band (4–6 GHz) and -30 dB for both X-band (8.2–12.4 GHz) and Ku-band (12.4–18 GHz), respectively. A comparison of the RL bandwidth of the optimized graphene-based and MXene-based hybrids with structural modifications are tabulated in the electronic supplementary material, tables S1 and S2, it is clear that MXene hybrids are more advantageous for broadband microwave absorption than graphene-based nanocomposites through macroscopic design.

In the three types of the designed MXene hybrid materials, viz. the traditional uniform single-layer bulk, pyramid unit cell array, and multi-layer pyramid unit cell array, each pattern was observed to possess specific microwave absorption performances. This is because each pattern has a unique



Figure 5. Scheme of microwave absorption mechanism in (*a*) non-magnetic $(TiO_2-Ti_3C_2T_x)$ and (*b*) magnetic MXene $(Fe_3O_4@TiO_2-Ti_3C_2T_x)$ hybrid-based array pattern.

absorption mechanism. The schematic of absorption mechanism is shown in figure 5. The uniform singlelayer bulk microwave dielectric (paraffin-TiO₂-Ti₃C₂T_x) could generate quarter wavelength resonance depending on absorber thickness, and due to that for smaller thicknesses effective absorption takes place in high-frequency region (figure 5a). In the case of $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrid, 3/4 wavelength resonance also took place along with a quarter wavelength resonance due to the presence of magnetic component [4,12]. In addition, it also possesses a better impedance matching. In the case of pyramidal meta structure, the millimetre range pyramid interfaces played the key role, and the impedance matching at the top was maximized and gradually decreased. In the case of MXene hybrid-matrix, the charges in the interfaces (either heterogeneous or homogeneous interface) will generate aggregation and the rearrangement. It results in the polarization loss, which has a significant impact on dielectric loss [21]. Han et al. [23] described that the incorporation of TiO2 and associated functional groups of MXene could generate dielectric dipole interactions at multiple interfaces and form capacitor-like structures. Therefore, it gave rise to an excellent stored electromagnetic energy throughout the pyramid interfaces by resulting in the enhancement of bandwidth especially in the high-frequency region. However, a real challenge was to achieve minimum RL value and bandwidth in the low-frequency region (below 6 GHz). As shown in figure 5b, in the case of multi-layer pyramidal structure, the synergistic effect of thicknesses, internal multiple reflections, corner scattering and different mode of resonances favoured the effective absorption of $Fe_3O_4@TiO_2-Ti_3C_2T_x$ MXene hybrid at low frequency as well as high frequency.

3. Conclusion

In summary, MXene as a superior conducting two-dimensional material was discovered to be advantageous in EMI absorption material design through a computer simulation. Leveraging the macroscopic pattern comprising a pyramidal meta structure design on the surface of polymer composites, MXenes enabled an excellent EMI absorption effectiveness and broadband performance. The tunability of the RL bandwidth became even better (6–18 GHz) when optimizing $TiO_2-Ti_3C_2T_x$ MXene hybrid pyramid pattern. Simulation results were verified with experimental data. Incorporating magnetic Fe₃O₄ nanoparticles, $TiO_2-Ti_3C_2T_x$ MXene hybrid exhibited a better microwave absorption bandwidth in macroscopic pattern compared with other two-dimensional nanocomposites such as graphene or Fe₃O₄-graphene, rendering a promising pathway for materials design exhibiting an effective electromagnetic interference shielding.

7

4. Methods

The standard synthesis method (as reported in [17,18]) was used to synthesize $TiO_2-Ti_3C_2T_x$ MXene. Ti_3AlC_2 powder (200 mesh, greater than or equal to 99% purity) was procured from Forsman Scientific Co., Ltd, China. In a typical synthesis, 10 g Ti_3AlC_2 powder was dispersed in 50 wt% HF solution with continuous stirring at $60 \pm 2^{\circ}$ C for 48 h. After that, the suspension was centrifuged and washed several times with deionized water until pH reached approximately 6. Then, 5 wt% NaOH solution was added and sonicated for 1 h. Finally, it was dried at $60 \pm 2^{\circ}$ C under vacuum. The Fe₃O₄ nanoparticles were coated over $TiO_2-Ti_3C_2T_x$ MXene by standard hydrothermal method [17]. In a typical synthesis, FeCl₃.6H₂O and NaHCO₃ were dissolved in deionized (DI) water. After that, an aqueous solution of ascorbic acid with a molar ratio of Fe³⁺ of 1:6 was added into the above solution. The MXene suspension and Fe³⁺ mixture was transferred into a Teflon-lined autoclave for a hydrothermal process at $150 \pm 5^{\circ}$ C for 5 h. Finally, the powder was dried in a vacuum oven at $60 \pm 3^{\circ}$ C for 24 h [17]. Details of the composite preparation and characterizations are given in the electronic supplementary material.

4.1. Computational method

From equation (2.1), it is clear that ε_r and μ_r are the key factors for electromagnetic wave absorption, and a material having significant ε_r and μ_r value is advantageous for impedance matching as well as better absorption. Moreover, the factor $\partial Z_{in}/\partial d$ is more sensitive for moderate permittivity and permeability [24]. Thus, it indicates that the reflection loss will be more sensitive with respect to thickness for moderate ε_r and μ_r values. The optimized real and imaginary permittivity/permeability values of TiO_2 - $Ti_3C_2T_x$ and coated $Fe_3O_4@TiO_2$ - $Ti_3C_2T_x$ MXene-loaded paraffin nanocomposites were reported in the literature [17,18]. In this study, the same ε_r and μ_r values as reported in [18] were used for electromagnetic simulation. Standard electrodynamic simulations for MXene nanocomposites were carried out using the commercial software Computer Simulation Technology (CST), Microwave Studio (2015). It is one of the most powerful electromagnetic computational tool and it solves Maxwell equations by resorting to the finite integration technique (FIT) in time domain and to a finite-element method (FEM) in the frequency domain [25]. In the designed structure, the unit cell with PEC substrate was constructed with same area $(10 \times 10 \text{ mm})$ in the periodic array. The boundary conditions, viz. electric and magnetic, respectively, were applied at the X- and Y-direction, so that microwave propagates along the Z-axis. In order to validate the simulation results, optimized macroscopic pattern was fabricated for paraffin-MXene nanocomposites through solution processing and free space antenna measurements were done inside anechoic chamber (details are explained in the electronic supplementary material).

Data accessibility. This article does not contain any additional data.

Authors' contributions. P.J.B. and D.Q.T. designed the idea and entire work. T.R.S.K. performed simulations with P.J.B. and was also involved in the measurements. P.J.B. also did synthesis and fabrications, and prepared the manuscript. D.Q.T. has supervised the work and critically revised the manuscript.

Competing interests. We declare we have no competing interests.

Funding. This work was also supported by the Guangdong Basic and Applied Basic Research Foundation – 2019A1515012056.

Acknowledgement. Authors would like to thank Prof. Praveen C. Ramamurthy, Department of Materials Engineering, Indian Institute of Science (IISc) and Prof. K. J. Vinoy, Department of ECE, IISc, India for providing lab facility for characterizations and measurements.

References

- Wang L, Chen L, Song P, Liang C, Lu Y, Qiu H, Zhang Y, Kong J, Gu J. 2019 Fabrication on the annealed Ti₃C₂T_x MXene/Epoxy nanocomposites for electromagnetic interference shielding application. *Compos Part B Eng.* **117**, 111–118. (doi:10.1016/j.compositesb.2019.04.050)
- Bora PJ, Mallik N, Ramamurthy PC, Kishore MG. 2016 Poly(vinyl butyral)-polyaniline-magnetically functionalized fly ash cenosphere composite film

for electromagnetic interference shielding. *Compos Part B Eng.* **106**, 224–233. (doi:10.1016/j. compositesb.2016.09.035)

- Bora PJ, Azeem I, Vinoy KJ, Ramamurthy PC, Madras G. 2018 Morphology controllable microwave absorption property of polyvinylbutyral (PVB)-MnO₂ nanocomposites. *Compos Part B Eng.* 132, 188–196. (doi:10. 1016/j.compositesb.2017.09.014)
- Bora PJ, Anil AG, Ramamurthy PC, Tan DQ. 2020 MXene interlayered crosslinked conducting polymer film for highly specific absorption and electromagnetic interference shielding. *Mater. Adv.* 1, 177–183. (doi:10.1039/D0MA00005A)
- Bora PJ, Porwal M, Vinoy KJ, Kishore, Ramamurthy PC, Madras G. 2018 Industrial waste fly ash cenosphere composites based broad band microwave absorber. *Compos Part B*

8

Eng. **134**, 151–163. (doi:10.1016/j.compositesb. 2017.09.062)

- Simone DL, Balch GS, Gibson DA, Patchen HJ, Garner AL, Parker GJ, Tan DQ, Johnson F. 2016 Methods and compositions for destructive interference, US Patent 9,356,357.
- Kolev S, Yanev A, Nedkov L. 2006 Microwave absorption of ferrite powders in a polymer matrix. *Phys. Status Solidi C Conf.* 3, 1308–1315. (doi:10.1002/pssc.200563116)
- Meng F, Wang H, Huang F, Guo Y, Wang Z, Hui D, Zhou Z. 2018 Graphene-based microwave absorbing composites: a review and prospective. *Compos Part B Eng.* **137**, 260–277. (doi:10. 1016/j.compositesb.2017.11.023)
- Bora PJ, Porwal M, Vinoy KJ, Ramamurthy PC, Madras G. 2016 Influence of MnO₂ decorated Fe nano cauliflowers on microwave absorption and impedance matching of polyvinylbutyral (PVB) matrix. *Mater. Res. Express* 3, 095003. (doi:10. 1088/2053-1591/3/9/095003)
- Liu P, Li L, Wang L, Huang T, Zhao QL, Zhang KL, Bian X-M, Hou Z-L. 2017 Broadening electromagnetic absorption bandwidth: design from microscopic dielectric-magnetic coupled absorbers to macroscopic patterns. *Phys. Status Solidi Appl. Mater. Sci.* 214, 1700589. (doi:10. 1002/pssa.201700589)
- Shahzad F, Alhabeb M, Hatter CB, Anasori B, Man Hong S, Koo CM, Gogotsi Y. 2016 Electromagnetic interference shielding with 2D transition metal carbides (MXenes). *Science* 353, 1137. (doi:10.1126/science.aag2421)
- Cao MS, Cai YZ, He P, Shu JC, Cao WQ, Yuan J. 2019 2D MXenes: electromagnetic property for microwave absorption and electromagnetic

interference shielding. *Chem. Eng. J.* **11**, 051. (doi:10.1016/j.cej.2018.11.051)

- Li X, Yin X, Xu H, Han M, Li M, Liang S, Cheng L, Zhang L. 2018 Ultralight MXene-coated, interconnected SiCnws three-dimensional lamellar foams for efficient microwave absorption in the X-band. ACS Appl. Mater. Interfaces 10, 34 524–34 533. (doi:10.1021/acsami.8b13658)
- Jiang X, Kuklin AV, Baev A, Ge Y, Ågren H, Zhang H, Prasad PN. 2020 Two-dimensional MXenes: from morphological to optical, electric, and magnetic properties and applications. *Phys. Rep.* 848, 1–58. (doi:10.1016/j.physrep. 2019.12.006)
- Feng W, Luo H, Zeng S, Chen C, Deng L, Tan Y, Zhou X, Peng S, Zhang H. 2018 Ni-modified Ti₃C₂ MXene with enhanced microwave absorbing ability. *Mater. Chem. Front.* 2, 2320–2326. (doi:10.1039/c8qm00436f)
- Qing Y, Zhou W, Luo F, Zhu D. 2016 Titanium carbide (MXene) nanosheets as promising microwave absorbers. *Ceram. Int.* 7, 150. (doi:10.1016/j.ceramint.2016.07.150)
- Liu P, Yao Z, Ng VMH, Zhou J, Kong LB, Yue K. 2018 Facile synthesis of ultrasmall Fe₃O₄ nanoparticles on MXenes for high microwave absorption performance. *Compos Part A Appl. Sci. Manuf.* **115**, 371–382. (doi:10.1016/j. compositesa.2018.10.014)
- Liu P, Ng VMH, Yao Z, Zhou J, Kong LB. 2018 Ultrasmall Fe₃O₄ nanoparticles on MXenes with high microwave absorption performance. *Mater. Lett.* 229, 286–289. (doi:10.1016/j.matlet.2018.07.045)
- Bora PJ, Harstad SM, Gupta S, Pecharsky VK, Vinoy KJ, Ramamurthy PC, Hadimani RL. 2019 Gadolinium silicide (Gd₅Si₄) nanoparticles for

tuneable broad band microwave absorption. Mater. Res. Express 6, 055053. (doi:10.1088/ 2053-1591/aafd55)

- Bora PJ, Azeem I, Vinoy KJ, Ramamurthy PC, Madras G. 2018 Polyvinylbutyral-polyaniline nanocomposite for high microwave absorption efficiency. ACS Omega 3, 16 542–16 548. (doi:10.1021/acsomega.8b02037)
- Cao M, Shu J, Wang X, Wang X, Zhang M, Yang H, Fang X, Yuan J. 2019 Electronic structure and electromagnetic properties for 2D electromagnetic functional materials in gigahertz frequency. *Ann. Phys.* 531, 1800390. (doi:10.1002/andp.201800390)
- Bora PJ, Gupta S, Pecharsky VK, Vinoy KJ, Ramamurthy PC, Hadimani RL. 2019 Enhancement of microwave absorption bandwidth of polymer blend using ferromagnetic gadolinium silicide nanoparticles. *Mater. Lett.* 252, 178–181. (doi:10.1016/j. matlet.2019.04.013)
- Han M, Yin X, Wu H, Hou Z, Song C, Li X, Zhang L, Cheng L. 2016 Ti₃C₂ MXenes with modified surface for high-performance electromagnetic absorption and shielding in the X-band. ACS Appl. Mater. Interfaces 8, 21 011–21 019. (doi:10.1021/acsami.6b06455)
- Wu M, He H, Zhao Z, Yao X. 2000 Electromagnetic and microwave absorbing properties of iron fibre-epoxy resin composites. J. Phys. D Appl. Phys. 33, 2398–2401. (doi:10. 1088/0022-3727/33/19/309)
- Sarycheva A, Polemi A, Liu Y, Dandekar K, Anasori B, Gogotsi Y. 2018 2D titanium carbide (MXene) for wireless communication. *Sci. Adv.* 4, eaau0920. (doi:10.1126/sciadv.aau0920)