Training Aspertment. Commoning-plinting.

Sept. 14, 1895.

The Director of the Mint,

Treasury Department,

Sir:-

I have the honor to acknowledge receipt of your letter of Sept. 12, and the silver referred to therein. Upon attempting to use the silver it is found that the mechanics here made a mistake as to both the width and the gauge of the strip needed. When they stated No. 20 English gauge, they referred to sheet steel gauge. They were unaware that there was a gauge for gold and silver.

I return the silver in the condition it was received from you, and also a sample badge for inspectors of steam vessels. The purpose for which the silver is needed is to make an additional quantity of such badges. I beg therefore to request that you will have the silver rerolled to a sufficient width to take in the length of the badge, say 2 1/4 inches, and to have it rolled of the thickness of the metal in the badge. I regret very much to give you this additional trouble, and if there is any expense attending the work, I should be glad to have you give me a memorandum bill of it, when the amount will be transferred to the credit of your appropriation.

Respectfully Yours.

Chief of Bureau.

120620 Bureau of the Mint. REC. SEP 10 1895

TREASURY DEPARTMENT,
Bureau of the Mint,
September 16,1895.

Respectfully referred to the Superintendent at Philadelphia with the information that a box contains the silver referred to, has been forwarded to him by express to-day. He will please take the enclosed-badge as a sample, rerolling silver to the thickness of same, and when finished return to this Bureau.

Director of the Mint.

File

RG104 E-1 Box 190

RECTIVED

SEP 17 1895

attended to Sept. 19/95.

N.P., Eh.

Treasury Department. Bureau of Engraving and Printing. September 14, 1895

The Director of the Mint, Treasury Department,

Sir:-

I have the honor to acknowledge receipt of your letter of Sept. 12, and the silver referred to therein. Upon attempting to use the silver it is found that the mechanics here made a mistake as to both the width and the gauge of the strip needed. When they stated No. 20 English gauge, they referred to sheet steel gauge. They were unaware that there was a gauge for gold and silver.

I return the silver in the condition it was received from you, and also a sample badge for inspectors of steam vessels. The purpose for which the silver is needed is to make an additional quantity of such badges. I beg therefore to request that you will have the silver rerolled to a sufficient width to take in the length of the badge, say 2 ¼ inches, and to have it rolled of the thickness of the metal in the badge. I regret very much to give you this additional trouble, and if there is any expense attending the work, I would be glad to have you give me a memorandum bill of it, when the amount will be transferred to the credit of your appropriation.

Respectfully yours, Claude M. Johnson Chief of Bureau

[Noted on back:]

Treasury Department, Bureau of the Mint, September 16, 1895

Respectfully referred to the Superintendent at Philadelphia with the information that at box containing the silver referred to, has been forwarded to him by express to-day. He will please take the enclosed badge as a sample, rerolling silver to the thickness of same, and when finished return to this Bureau.

R.E. Preston
Director of the Mint.