

COMPLIMENTS
OF
PETER SCHUTTLER

LIBRARY OF CONGRESS.

Chap. Coppright No.

Shelf. \$39

UNITED STATES OF AMERICA.





PETER SCHUTTLER'S

ILLUSTRATED

CATALOGUE AND PRICE LIST

OF

WAGONS,



FARM, FREIGHT, SPRING AND PLANTATION.

Office, No. 45 WEST MONROE ST., CHICAGO, ILL.

PRICES SUBJECT TO CHANGES IN THE MARKET WITHOUT NOTICE.

So meety, Gassite Leys, pronter

15 53 S

Entered According to Act of Congress, in the year 1879, by $\label{eq:peter} \textbf{PETER SCHUTTLER},$

In the Office of the Librarian of Congress at Washington.

PREFACE.

During the past thirty-six years the highest praise has been awarded to the Schuttler Wagon, and it has amply verified every commendation. Hence, we have now no need to make any explanations or apologies, nor is there necessity to proclaim its superior qualities, as the Wagon itself has told its own story, over and over again, on the great plains, and in every mining camp and hamlet throughout the entire West, from its earliest settlement to the present time.

With a confident reliance upon the well and widely known merits of the Schuttler Wagon, and the enviable reputation its good qualities, careful workmanship, and honest material have deservedly earned, we place our Thirty-Seventh Annual Catalogue and Price List before the people, and ask a continuance of their generous patronage.

Respectfully,

PETER SCHUTTLER.
CHRISTOPH HOTZ.

Chicago, 1879.

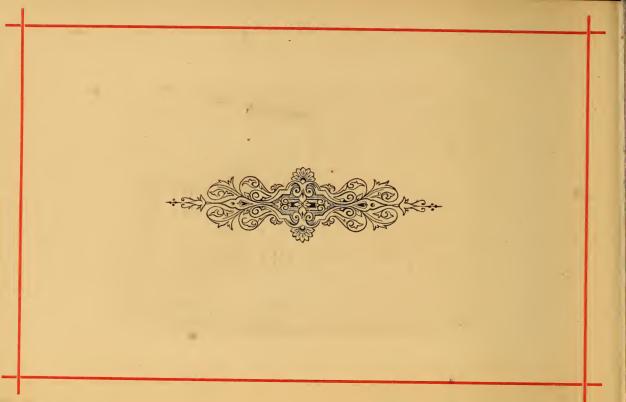


Donnelley, Gassette & Loyd, Printers, clark and adams sts., chicago.



INDEX.

ILLUSTRATIONS.	PRICE LISTS.
View of Factory, 7	Thimble Skein Farm Wagons,
Farm Wagon with Schuttler Brake, 8	Fixtures for Farm Wagons,
" " Joint Brake and Footboard, 10	Iron Axle Farm Wagons,
Iron Axle Running Gear, 12	California Wagons, 15
California Wagon,	Wagons with Wrought Steel Skeins,
Wagon with California Brake and High Seat, _ 16	Freight Wagon Running Gears,
Lead Freight Wagon,	Freight Wagon Beds and Fixtures, 23
Iron Axle Freight Wagon Running Gear, 20	Ore or Quartz Wagons,
Trail Freight Wagon, 22	Log or Boiler Trucks,
Ore or Quartz Wagon, 24	Coal or Grain Wagons,
Log or Boiler Truck, 26	City Lumber Wagons, 31
Coal or Grain Wagon, 28	Complete Parts of Wagons, 33
City Lumber Wagon, 30	Seamless Thimble Skeins, 35
Running Gear with Gear Brake,	Dump Carts, 37
Farm Wagon with California Brake,	Half-Spring Market Wagons,
Coal Cart, 36	Scroll Spring Wagons, 41
Half-Spring Market Wagon, 38	Two-Spring " 43
Scroll Spring Wagon with Roller Brake, 40	Scroll and Side Spring Wagons, 45
Two-Spring Wagon,	Three-Spring Wagons, with Two and Three Seats, 47
Scroll and Side Spring Wagon, 44	Four " " " " " " - 49
Three-Spring Wagon with Roller Brake, 46	Fixtures for Spring Wagons, 51
Four " " " 48	Instructions, 52
" Extension Top, 50	





ESTABLISHED 1843.

Factory, North-East Corner Clinton and Monroe Streets. Office, 45 West Monroe Street.



Farm Wagon with Schuttler Brake.

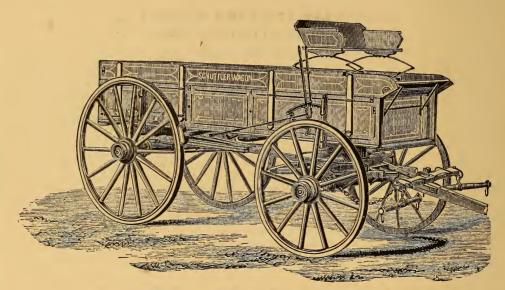
THIMBLE SKEIN FARM WACONS.

With Single Box, Whiffletrees, Doubletree, Neck Yoke, and Wrench.

Size	Size	Dia. of	Wheels.			S OF B			WEI	GHT.	PRICE.	
of Skeins.	of Tires.	Front.	Hind.	Length.	Narrow Track.	Wide Track.	Height.	Capacity.	Running Gear.	Wagon with Single Box	Runni'g Gear.	Wagon with Sin. Box
$2\frac{1}{4}$ x $6\frac{1}{2}$	I ½ x §	3ft.Sin.	4ft,2in.	7ft.6in	3ft.2in.	3ft.6in.	9 in.	900 lbs.	400 lbs.	500 lbs	\$61 00	\$67 00
$2\frac{1}{2}x 7\frac{1}{2}$	$I_{\frac{1}{4}}X_{\frac{1}{2}}$	3 " 8 "	4"4"	8 " 6 "	3 " 2 "	3 " 6 "	10 "	1500 "	425 ''	550 "	62 00	68 00
2 ⁸ / ₄ x 8	$1\frac{1}{4}x^{\frac{1}{2}}$	3 " 8 "	4"5"	9"	3 " 2 "	3 " 6 "	II "	2000 "	450 "	575 "	63 00	70 00
3 x 9	1 \(\frac{8}{8} \times \frac{1}{2} \)	3 " 8 "	4 " 5 "	10" 6"	3 " 2 "	3 " 6 "	14 "	2500 ''	500 "	650 "	64 00	72 '00
3±x10	I ½ x9-16	3 " 8 "	4 " 5 "	10" 9"	3 " 2 "	3 " 6 "	16 "	3500 "	700 ''	900 "	66 00	74 00
3½XII	1 8 x9-16	3 " 8 "	4 " 5 "	10"9"	3 " 2 "	3 " 6 "	16 "	4000 ''	750 "	950 ''	68 00	76 00
3 ⁸ / ₄ x12	1 3 X 3 4	3 " 9 "	4 8	10" 9"	3"2"	3 " 6 "	16 "	5000 "	900 "	1100 "	72 00	80 00

WE MAKE NO CHARGES FOR CARTAGE.

Above prices refer to Wagons having our standard sizes of Tires. Parties wishing heavier Tires on their Wagons will add \$2.00 per quarter inch in width to the list price. For each additional eighth of an inch in thickness, add \$1.00 to the quoted price of the Wagons. All parts of our Wagons, including Wheels of corresponding sizes, are duplicates, and therefore interchangeable; hence, any part of a Wagon will fit the corresponding part in another of the same size.



Farm Wagon with Footboard and Joint Brake.

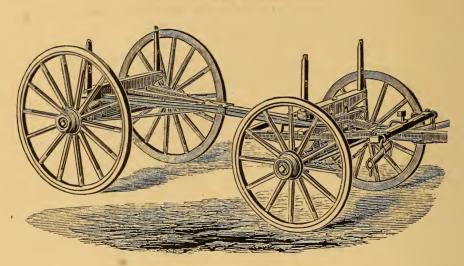
FIXTURES FOR FARM WACONS.

Not Included in any List Price of Wagons.

6 or 7 inch Top Box	\$4 00	California Brake, 1 inch Roller	\$10 00
9 " "	4 50	" " I 1/8 " "	12 00
IO " "	4 75	" " I¼ " "	15 00
12 " "	5 00	Lock Chains, complete, each	I 50
15 " "	6 00	Stay Chains, including clips, etc	2 00
Spring Seats, springs 1 1/2 x28, two leaves	5 00	Patent Pole Supporter	3 00
" " " 1½x29, three "	6 00	Half Springs, 2x4 leaves, per pair	9 00
Feed Box	2 00	" 2½x5 " "	10 00
Joint Brake, patent or ordinary handle	4 00	Spiral Bolster-Springs, per set	10 00
Schuttler" " " "	5 00	Shafts for 21/4, 21/2 and 23/4 Wagons	10 00
Gear Brake, 1 inch Roller, (see page 22)	- 9 00	" 3, 3¼ and 3½ "	12 00
" " 1 ¼ " " (" 22) ₋	10 00	Bows, with strips and bolts, per set	2 00

We make no extra charge for Footboards, Dump Endgates, Top Box Clamps, or Center Chains, when wanted on Wagons. 6, 7, 9 and 10 inch Top Boxes, to fit Footboards, kept constantly on hand.

IN ORDERING WAGONS, STATE PLAINLY WHAT FIXTURES ARE WANTED.



Iron Axle Running Gear.

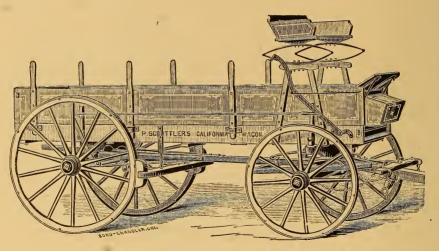
IRON AXLE FARM WACONS.

With Single Box, Whiffletrees, Doubletree, Neck Yoke, Wrench, and Staychains.

Size	Size	Diame Who	eter of eels.			S OF BOMEASURE			WEI	GНТ.	PRI	CE.
of Arms.	of Tires.	Front.	Hind.	Length.		Wide Track.	Depth.	Capacity.	Running Gear.	Wagon with SingleBox	Runni'g Gear.	Wagon with Sgle box
18x 8	18x1/2	3ft.8in.	4ft.5in.	9 ft.	3ft.2in.	3ft.6in.	11 in.	2,000 lbs.	600 lbs.	725 lbs	\$70 00	\$78 00
1½x.9	1½x9-16	3 " 9 "	4"7"	10" 6in	3 " 2 "	3"6"	14 "	3,000 "	750 "	975 "	72 00	80 00
15x 9½	1 ½ x 9 - 1 6	3 " 9 "	4"7"	10"9"	3 " 2 "	3"6"	16 "	3,500 "	800 "	1,050 "	76 00	84 00
1 ⁸ / ₄ x 9 ¹ / ₂	1 \(\frac{5}{3}\text{X}\frac{5}{3}\)	3 " 9 "	4 " 7 "	10"9"	3 " 2 "	3"6"	16 "	4,000 "	850 "	1,100 "	80 00	88 00
2 XIO	1 ⁸ / ₄ x ³ / ₄	3 " 9 "	4 " 8 "	10" 9 "	3 " 2 "	3" 6"	16 ''	5,000 "	950 "	1,150 "	90 CO	98 00
2 ¹ / ₄ xII	2 X ⁷ / ₈	3 " 9 "	4 "10"	12"	3 " 2 "	3 " 9 "	16 "	7,000 "	1300 "	1,550 "	105 00	115 00

Fixtures for Iron Axle Wagons, same as Thimble Skein, see page 11.

All of our Iron Axles measure 1-8 inch more at the shoulder, than sizes named.



Wagon with California Rack Bed and Brake.

CALIFORNIA WACONS.

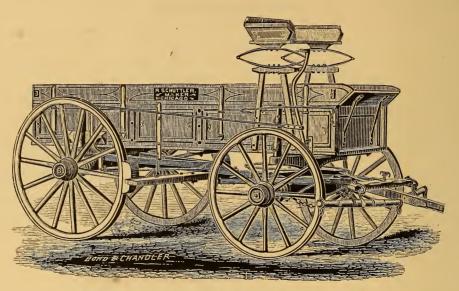
Thimble Skein Axles.

Size	Size of	Tires.	Diameter`	of Wheels.	DIME	NSIONS	OF RA	CK BED.	Size of		Weight of	DDICE
of Skeins.	Front.	Hind.	Front.	Hind.	Length.	Width.	Height of Rack.	Height of Sideboard	Brake Rollers.	Capacity.	Complete Wagon.	PRICE.
2½x 8	I # x ½	I \(\frac{8}{8} \text{ x} \(\frac{1}{2} \)	3 fc. 9 in.	4 ft. 7 in.	II ft.	3ft.2in.	6 in.	I2 in.	I in.	2,000 lbs	950 lbs	\$100 00
3 x 9	$I\frac{1}{2}X\frac{1}{2}$	$I\frac{1}{2}X\frac{1}{2}$	3 " 9 "	4 " 7 "	11 "	3 " 2 "	6 "	12 "	I 1/8 "	2,500 "	1,025 "	105 00
3 ¹ / ₄ x10	2 X ¹ / ₂	2 X 5/8	3 " 9 "	4 " 7 "	12 "	3 " 2 "	7	I5 "	I ¹ / ₄	3,500 "	1,275 "	110 00
3½x11	2 X ⁵ / ₈	2 X ³ / ₄	3 9	4 7	12 "	3 " 2 "	7	15 "	I14 "	4,000 ''	1,375 "	115 00
3 ⁸ / ₄ x12	2\frac{1}{4}x\frac{5}{8}	$2\frac{1}{4}x\frac{7}{8}$	3 " 9 "	4 " 8 "	14 "	3 " 2 "	8 "	15 "	I 1 4 "	5,000 "	1,525 "	125 00
Size of Arms.					I	ron Ax	les.					
1½x 9	1 \(\frac{8}{4} \text{ x} \(\frac{1}{2} \)	I ⁸ / ₄ x ⁵ / ₈	3 ft. 9 in.	4 ft. 7 in.	II ft.	3ft.2in.	6 in.	12 in.	1 1 in.	3,000 lbs	1,225 lbs	\$110 00
$1\frac{5}{8} \times 9^{\frac{1}{2}}$	2 X 1/2	2 X 5/8	3 " 9 "	4 " 7 "	12 "	3 " 2 "	7 ''	15 "	I 4 '	3,500 "	1,350 "	120 00
1\frac{3}{4}x 9\frac{1}{2}	2 X ⁵ / ₈	2 X\frac{8}{4}	3 " 9 "	4 " 7 "	12 "	3 5	7	15 ".	I 1 · · ·	4.000 ''	1.400 ''	125 00
2 XIO	2 X 5/8	2 X ⁸ / ₄	3 " 9 "	4 8	14 "	3 " 2 "	8 .	15 "	I 1	5 000 "	1.575 "	140 00
2 ¹ / ₄ xII	$2\frac{1}{4}x\frac{5}{8}$	$2\frac{1}{4}x\frac{7}{8}$	3 " 9 "	4 " 8 "	14 "	3 " 2 "	8	15 "	I ½ "	7.000 "	1,750	155 00

All Iron Axle Wagons measure $\frac{1}{8}$ in, larger at shoulder of arm than sizes named. The above prices include Running Gear with Whiffletrees and Neck Yoke or Breast Chains, Stake Rack Bed, with

high seat and tool-box, Roller Brake, Stay Chains, and Tire Rivets in Wheels.

II ft. Rack Bed, with tool-box and Seat, \$22. 12 ft. Rack Bed, with tool-box and seat, \$25. 14 ft. Rack Bed, with tool-box and seat, \$30.



Wagon with California Brake and High Seat.

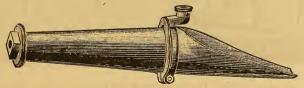
WACONS WITH WROUGHT STEEL SKEINS.

These Skeins have Patent Adjustable Collars, with Oil Cups.

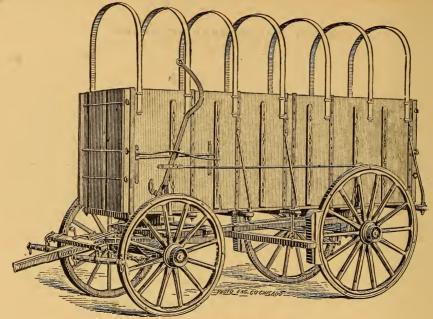
Size	Size	Diam. of	Wheels.			S OF BO			WEI	GHT.	PRI	CE.
of Skeins.	of Tires.	Front.	Hind.	Length.	Narrow Track.	Wide Track.	Height.	Capacity.	Running Gear.	Wagon with Single Box	Runni'g Gear.	Wagon with Sin, Box
2 ⁸ / ₄ x 8	$1\frac{1}{8}x\frac{1}{2}$	3ft.8in.	4ft.5in.	9 feet.	3ft.2in.	3ft.6in.	II in.	2,500 lbs.	460 lbs.	585 lbs.	\$70 00	\$77 00
3 x 9	$I^{\frac{1}{2}}X^{\frac{1}{2}}$	3 " 8 "	4 " 5 "	10ft 6in	3 " 2 "	3 " 6 "	14 "	3,000 "	525 "	675 "	72 00	80 00
3 ¹ / ₄ x10	1 5 x 5	3 " 9 "	4 " 7 "	10"9"	3 " 2 "	3 "6 "	16 "	4,000 ''	725 ''	925 ''	74 00	82 00
3½x11	$1\frac{5}{8}x\frac{3}{4}$	3 " 9 "	4 " 7 '	10"9"	3 " 2 "	3 " 6 "	16 "	5,000 ''	800 ''	1000 "	76 00	84 00
3 ⁸ / ₄ ×12	2 X ½	3 " 9 "	1,, 10,,	10,, 0,.	3 ., 5 .,	3 " 6 "	16	6,000 "	950 "	1150 "	81 00	89 00

The above prices include Whiffletrees, Doubletree, Neck Yoke, Wrench, and Tire Rivets.

For Fixtures, see Page 11.



STEEL SKEIN, WITH PATENT ADJUSTABLE COLLAR AND OIL CUP.



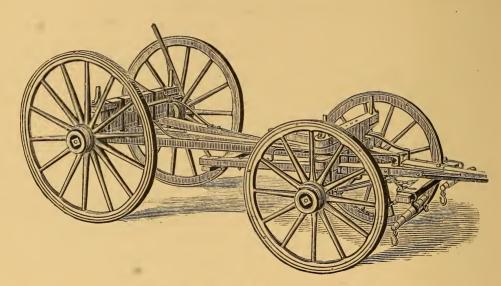
Lead Freight Wagon.

FREICHT WAGON RUNNING CEARS.

With Cast Iron or Wrought Steel Thimble Skeins.

Size of Skein.	Height o	f Wheels.	Size of	Tires.	Capa	city.	Weight	Pri	ces.
Size of Skein.	Front.	Hind.	Front.	Hind.	Cast Skein.	Steel Skein.	Gears.	Cast Skein	Steel Sk'n
., . , [3 ft. 9 in.	4 ft. 8 in.	15/8 x 5/8	15/8 x 3/4]]	750 lbs.	\$ 72.00	\$ 80.00
3½ x 11 inches	3 " 9"	4 " 10"	2 x 5/8 21/4 x 5/8	2 x 3/4 21/4 x 3/4	4,000 lbs.	5,000 lbs.	800 "	74.00	82.00
	3 ft oin.	4 ft. 9 in.	13/4 x 3/4	13/4 x 7/8	1		900 lbs,	\$ 75.00	\$ 84.00
3¾ x 12 inches	3 " 9 "	4 " 10"	2 x 3/ ₄ 2 ¹ / ₄ x 3/ ₄	2 x 7/8	5,000 lbs.	6,000 lbs.	950 "	82.00	89.00
3/4	4 "	5 "	$\frac{2\frac{1}{4} \times \frac{3}{4}}{2\frac{1}{4} \times \frac{3}{4}}$	2½ x ½ 2½ x ½	5,000 103.	0,000 103.	975 "	85.00	91.00
		5 "	2½ x ¾	2½ x 1/8	<u></u>	J	1,050 ''	88.00	97.00
	3 ft. 9 in.	4 ft. 8 in.	2 x 3/4	2 x 7/8		j	1,050 lbs.	\$ 85.00	\$ 95.00
4 x 12 inches	4 ''	5 "	2½ x ¾ 2½ x ½	2½ x ½ 2½ x I	6,000 lbs.	7,000 lbs.	1,100 "	95.00	100.00
	4 "	5 ''	2½ x 1/8	2½ X I			1,200 ''	100.00	110.00
. (4 " 4 "	3 4	2½ x ½	2½ X I	· · ·		1,300 "	110.00	120.00
1	4 ft.	5 ft.	21/4 x 7/8	21/4 X I			1,500 lbs.	\$110.00	\$122.00
41/4 x 12 inches	4	5 "	2½ x ½	2½ X I	} 8,000 lbs.	} 9,000 lbs.	1,550 "	115.00	126.00
	4 4 111.	5 " 4 in.	2½ x 1/8	2½ X I	1	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1,600 ''	125.00	136.00
	4 " 6 "	5 " 8"	3 x 7/8	3 x I	<u>J</u>	J	1,750 "	150.00	161.00
	4 ft.	5 ft.	2½ x I	2½ x 1½			1,800 lbs.	\$135.00	\$150.00
4½ x 12½ inches	4 4	5 " 4 in.	2½ X I	2½ X 1½	} 9,000 lbs.	10,000 lbs.	1,900 "	140.00	155.00
1/2	4 " 6"	5 " 8"	3 X I	3 x 1 1/8	3,500	,,,,,,	2,000 "	165.00	180 00
	4 " 10 "	6 "	3 x 1	3 x 1 1/8	IJ	I J	2,100 "	185.00	200.00

Above prices include Staychains, Singletrees, Doubletree, Wrench, and Breast Chains (or Neck Yoke).

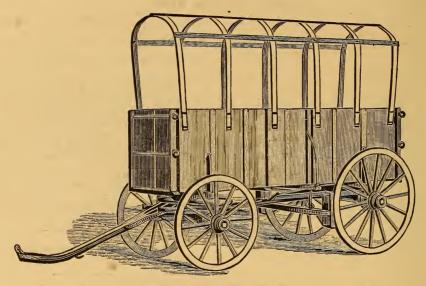


Iron Axle Freight Wagon Running Cear.

IRON AXLE FREIGHT WAGON RUNNING CEARS.

None but best Concord Axles used in the construction of these Wagons.

SIZE OF ARMS.	HEIGHT O	F WHEELS.	SIZE OF	TIRES.	Capacity.	Weight of	Price.
SIZE OF ARMS.	Front.	Hind.	Front.	Hind.	Capacity.	Running Gear.	riice.
13/4 x 10 inches	3 ft. 9 in.	4 ft. 8 in.	13/4 x 5/8	13/4 x 3/4	}4,000 lbs.	875 lbs.	\$85 00
74 77 10 11101100 1111111	3 " 9 "	4 " 10 "	2 x 5/8	2 x 3/4	5 = 14,000 1001	900 "	90 00
[3 ft. 9 in.	4 ft. 8 in.	2 x 3/4	2 x 7/8		1,000 lbs.	\$100 00
2 X II inches	3 " 9 "	4 " 10 "	2 x 3/4	2 x 1/8	}5,000 lbs.	1,050 ''	105 00
2 M II Money 22222	4 "	5 " ·	21/4 x 3/4	2½ x 1/8	1.5,000 103.	1,150 ''	110 00
	4 ''	5 "	2½ x ¾	2½ x 7/8	<u> </u>	1,260 ''	115 00
	3 ft. 9 in.	4 ft. 10 in.	2½ x 1/8	2½ X I)	1,500 lbs.	\$115 00
j	4 ''	5 **	2½ x ½	2¼ X I	}	1,550 "	125 00 .
21/4 x 12 inches	4 '' .	5 "	2½ x 1/8	2½ X I	}7,000 lbs.	1,580 ''	130 00
	4 " 2 in.	5 " 2 in.	2½ x 1/8	2½ X I		1,600 ''	140 00
· [4 " 4 "	5 ' 4 ''	2½ x 1/8	2½ X I	J	1,625 "	150 00
	4 ft.	5 ft. ^	2½ X I	2½ X 1½)	1,800 ''	\$180 00
.	4 " 2 in.	5 " 2 in.	2½ X I	2½ X 1⅓		1,900 "	190 00
2½ x 12½ inches	4 ' 4 ''	5 " 4 "	2½ X I	2½ X 11/8	9,000 lbs.	1,900 ''	200 00
	4 " 6 "	5 " 8 "	2½ X I	2½ X 11/8		1,950 "	215 00
	4 " 6 "	5 '' 8 ''	3 X I	3 X 1 1/8	J	2,000 "	225 00
[4 ft. 4 in.	5 ft. 4 in.	2½ X I	2½ X 1¼)	2,000 lbs.	\$210 00
3/4 x 13 inches	4 " 4 "	5 " 4 "	3 X I	3 X 1 1/4	10,000 lbs.	2,050 ''	220 00
74 77 11011011011	4 " 6 "	5 ., 8 ,,	3 . X I	3 X 1 1/4	10,000 lbs.	2,100 ''	230 00
	4 " 10 "	6 "	3 X I	3 XI1/4		- 2 200 "	250 00



Trail Freight Wagon with Patent Bent Tongue.

FREIGHT WACON BEDS.

With Heavy Strapbolts, Sidebraces, and Centerchains.

Height.	Length.	Weight.	Price.
35 inches.	II feet.	350 lbs.	\$25.00
38 ''	12 ''	400 ''	28.00
40 "	12 ''	450 ''	30.00
45	12 "	500 ''	36.00
45 "	12 " 6 in	575 "	40.00
48 ''	12 "6"	700 "	43.00
51 "	14 ''	775 **	50.00
56 "	14 "	850 "	55.00
60 "	15 "	950 ''	60.00

REMARKS.

For 31/2 in. and 33/4 in. thimble skein and 2 in. iron axle gears—one brace in center.

For 4 in. thimble skein, 3¾ in. steel skein, and 2¼ in. iron axle gears—one brace in center and one behind.

For 4 and 41/4 in. thimble skein, 33/4 and 4 in. steel skein, and 21/4 in. iron axle gears—one brace in center and one behind.

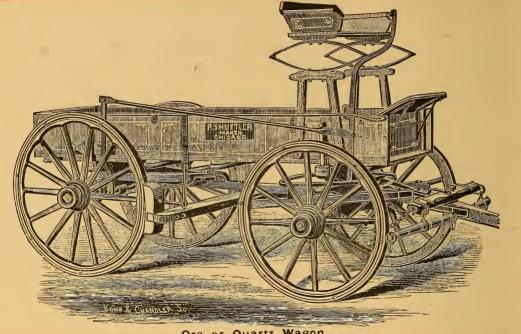
For 4½ in. thimble skein, 4 in. steel skein; and 2½ in. iron axle gears—two braces in center and one behind.

For 4½ in. thimble skein, 4¼ in. steel skein, and 2¾ in. iron axle gears—two braces in center and one behind.

These beds for Wide Track Wagons are all 3 feet 9 inches wide outside.

FIXTURES FOR FREIGHT WAGONS.

*	Price.		Price.
California Brake, 11/4 inch roller	-\$15.00	Mess box	\$ 3.00
" " " " " " " " " " " " " " " " " " "	20.00	Feed box	2 00
" " 13/4 " "	25 00	Large tool box	3.00
2	32. 0	Horn and bumper (improved pattern)	9.00
Rough lock, complete	10.00	" " fastened to bolster	6.00
Heavy bows, 21/2 in. wide, with 3 strips and bolts, 6 or		Lead chain, with drop link on pole	5.00
7 bows, per set	4.00	" rod, " " " " "	5.00
Heavy lock chain fastened to bottom and side	3.00	Trail chain or coupling rod.	5.00
Patent pole supporter	3.00	Lead bars or stretchers, per set	5.00
Patent trail tongue.	6.00	Circle on front axle for lead chain.	4.00



Ore or Quartz Wagon.

ORE OR QUARTZ WACONS.

The Running Gears of these Wagons are the same as those quoted and described on pages 19 and 21. For Fixtures, see page 23.

ORE OR QUARTZ WACON BEDS.

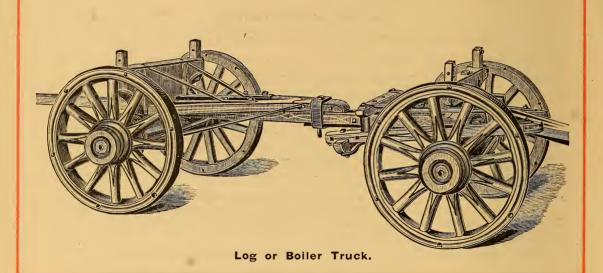
Including Spring Seat on Standards-Springs 1%x 29 in.-3 Leaves, Oil Tempered.

			ight.	Pr	ice.	
Height.	Length.	Softwood.	Hardwood	Softwood	Hardwood	REMARKS.
12 in.	II ft.	400 lbs.	500 lbs.	\$28 00	\$32 00	For 33 Iron or Steel Skein and 2 in. Iron Axle Wagons.
14 "	11 "	500 "	600 14	30 00	34 00	For 3\frac{8}{4} Steel, 4 in. Iron Skein and 2\frac{1}{4} " "
16 "	12 ".	650 "	750 "	33 00	38 00	For 4 in. Steel, $4\frac{1}{4}$ Iron Skein and $2\frac{1}{2}$ "

These Beds are all made of clear 1½ inch plank, heavily ironed, and all the parts on the hardwood beds are bolted together, making the strongest and most durable Bed that can be made for the purpose.

IN ORDERING WAGONS DO NOT FAIL TO STATE WHETHER WIDE OR NARROW TRACK IS WANTED.

Wide track is five feet, two inches; narrow track, four feet eight inches, from outside to outside.



LOG OR BOILER TRUCKS.

Including Singletrees, Doubletree, Wrench, and Breast Chains (or Neck Yoke).

g: (g) :	Height o	f Wheels.	c: cm:	Сара	city.	***	Pri	ce.
Size of Skeins.	Front.	Hind.	Size of Tires.	Iron Skein.	Steel Skein.	Weight.	Iron Skein.	Steel Skein.
3½xII in.	3 ft. 4 in.	3 ft. 6 in.	2 ½ x ½	4,000 lbs.	5,000 lbs.	780 lbs.	\$100 00	\$108 00
33/4 x 12	3 " 4 "	3 " 6 "	3 x 5/8	5,000 "	6,000 "	900 "	120 00	129 00
4 XI2 "	3 : 6 "	3 " 8 "	3½x5/8	6,000 "	7,000 "	1,200 "	145 00	155 00
41/4×12 "	3 " 6 "	3 " 8 "	4 x 5/8	8,000 "	9,000 "	1,500 "	170 00	182 00
4½x12½ "	3 " 6 "	3 " 8 "	4 x 3/4	9,000 ''	10,000 "	2,000 "	200 00	215 00
5 x13 "	3 " 6 "	3 " 8 "	4 x 3/4	12,000 "		2,250 "	225 00	

These Trucks are constructed on a plan that is approved of by the most experienced lumbermen in the West. They have extension reaches with six feet sliding capacity—the extremes being six and twelve feet. The bolsters are made with short stakes heavily ironed or movable iron rungs, as purchasers may desire. The front bolster is staid with chains so that it is always at right angles with the reach.

Every Wagon we make is warranted against any imperfection in material or workmanship.

In addressing us, please state your post-office, county, and State, or Territory, and write name plainly.



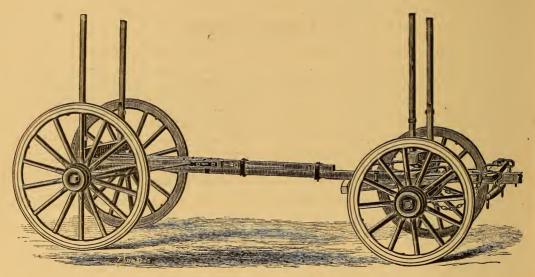
Coal or Crain Wagon.

COAL OR GRAIN WAGONS.

It would be very difficult to describe or make a regular price list of the great variety of Wagons that come under this head. We would therefore simply state that we manufacture them in all regular sizes of Thimble Skeins, iron Axles, and patent forged steel Skeins, with or without Reach, iron or steel Tires, Beds either of hard or soft wood, etc., etc.

We show on the opposite page a cut of our regular Coal or Grain Wagon, without Reach, which has become very popular and is recommended by all who have them in use. We will be pleased to make net prices on this class of Wagons upon receipt of proper specifications. In making these be sure to state whether wide or narrow track is wanted. Wide track is 5 feet 2 inches, and narrow track is 4 feet 8 inches, outside measurement.

Our experience in the Wagon business, extending over thirty-six years, enables us to fully comprehend the requirements of every climate, as well as the wants of the *freighter*, *farmer*, *planter*, and business man in our line of goods.



City Lumber Wagon.

CITY LUMBER WACONS.

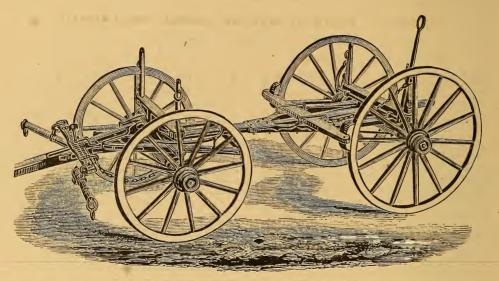
With Seamless Cast Iron or Patent Wrought Steel Thimble Skeins.

Size of Skeins.	Size of Tires.	Height of Wheels.		Capacities.		Weight	Price.	
		Front.	Hind.	Iron Skein.	Steel Skein.	Gear.	Iron Skein	Steel Sk'n.
3½ x II inches	13/4 x 3/4	3 ft. 9 in.	4 ft. 8 in.	4,000 lbs.	5,000 lbs.	825 lbs	\$100.00	\$108.00
3¾ x 12 "	2 x 7/8	3 " 9 "	4 " 8 "	5,000 "	6,000 "	I,000 "	110.00	119.00
4 x 12 "	2½ x I	3 " 9 "	4 " 8 "	6,000 ''	7,000 ''	1,250 "	125 00	135.00
4¼ x 12 "	2½ x°I	3 " 9 "	4 " 8 "	8,000 "	9.000 "	1,675 "	140.00	152.00
4½ x 12½ "	2½ X I 1/8	3 " 9 "	4 8	9,000 "	10,000 ''	1,900 "	160.00	175.00

The above prices include Singletrees, Doubletree, Neck Yoke, Wrench, Long Reach, and High Stakes.

These running gears are double braced, heavily ironed, and have every convenience for hauling lumber.

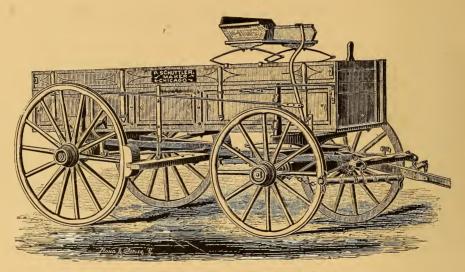
We make our Wagons to meet every requirement of the trade, stiff or falling tongues, wide or narrow track, etc., etc.



Running Gear with Gear Brake.

COMPLETE PARTS OF WAGONS, IRONED AND PAINTED.

				1	1		1	1	
ARTICLE.	2½ in.	2¾ in.	3 in.	3¾ in.	3½ in.	3¾ in.	4 in.	4¾ in.	4½ in
Front Wheel regular height	\$7.25	\$7.50	\$8.00	\$8.50	\$9.00	\$10.00	\$12.00	\$14.00	\$18.00
Hind Wheel and tire	7•75	8.00	8.50	9.00	10.00	11.00	14.00	16.00	20.00
Pole	4.50	4.50	4.50	5.00	5.00	5.00	5.50	6.00	6.00
Neck Yoke	1.50	1.50	1.50	t.50	1.50	1.50	1.50	2.50	2.50
Single Tree	1,00	1.00	1.00	1.00	1.00	1.00	1.25	1.50	1.50
Double Tree	-75	· 7 5	-75	· 7 5	-75	·75	. 7 5	1.50	1.50
Whiffletrees and N. Yoke, per set	4.00	4.00	4.00	4.00	4.00	4.00	5.00	7.00	7.00
Axle with Skeins and nuts	2.25	2.30	2,50	2:75	3.00	3.25	3.75	5.00	6.00
" Steel Skeins and nuts		5.80	6.50	6.75	7.00	7.75	8.75	11.00	13.50
Bolster with Stakes	2,20	2.25	2.25	2.50	2.50	2.75	3.00	5.00	6.00
Reach (hounds on top)	.1	1.25	1.50	1.75	1.75	1.75	2,00	2,50	2.50
" (" side)	1.20	1.25	1.50	1.50	1.50	1.50	1.75	5.00	5.00
Bottom for Bed	2.25	2.50	- 2.75	3.00	3.00	3.00	3.50	6.00	6.00
Side " "	2.00	2,00	2.25	2.50	2.50	2.50	2.75	12.00	14.00
Front end gate for Bed	1.00	1.00	1.00	1,00	1.00	1.00	1.00	5.00	5.00
Hind " " " "	•75	•75	-75	•75	· 7 5	•75	-75	2.50	2.50
Complete Bed	8.50	9.00	10.00	10.00	10,00	10.00	12.00	special	special
Side board of top Box	1.50	1.50	1.50	1.50	1.50	1.75	1.75		66
End " " "	.50	.50	.50	.50	.50	•75	•75		
Wrench	.50	.50	.50	.50	.50	-75	•75	1.00	1.00
King Bolt	-35	•35	.40	.50	.50	-75	•75	1.00	1.00



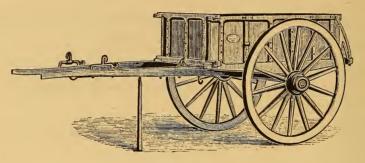
Farm Wagon with California Brake.

SCHUTTLER'S SEAMLESS THIMBLE SKEINS.

PRICE LIST.

			Size.	Per Set, Complete.	Skein and Nut only, each	Boxes only,	Nuts only,
			21/4 x 61/2	\$2.00	40 cts.	20 cts.	20 cts.
	/ //		2½ x 7½	2.15	40 "	20 ''	20 ''
			23/4 x 8	2.40	45 ''	25 "	20 ''
			3 x 9	3.00	55 "	30 "	25 " .
MINISTER .			3¼ x 10	3.40	60 "	35 ''	25 "
	194		3½ x II	3.80	65 "	40 "	25 "
			3¾ x 12	4.40	75 ''	40 "	30 "
		Thu-Hampson Laboratory	4 X 12	5.00	85 "	45 ''	30 "
			4¼ x 12	6.00	\$1.05	55 * "	30 "
			4½ X 12½	7 00	1.20	60 "	30 "
			5 x 14	9 00	1.60	80 "	35 ''

In ordering Skeins or Nuts, be sure to state whether right or left is wanted. No Skeins sold without Nuts.



Coal Cart.

DUMP CARTS.

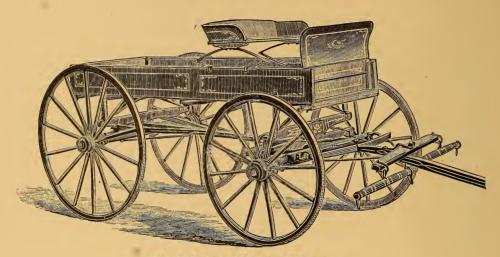
Prices will be furnished upon application for Iron Axle or Thimble Skein Dump Carts manufactured after the most approved patterns, for the use of Farmers, Planters, Rail Road Contractors, Miners, Coal and Coke Dealers.

Our standard Carts are made in the most substantial manner, of thoroughly seasoned hard wood, including box, heavily ironed and neatly painted, with capacities for carrying from one to two tons.

Special kinds and styles will be made to order as per specifications that parties may furnish.

IN ORDERING CARTS BE SURE TO STATE WHETHER WIDE OR NARROW TRACK IS WANTED.

ALL WORK WARRANTED.



Half Spring Market Wagon.

HALF-SPRING MARKET WAGONS.

Size of Thimble Skein and arm of	Size of	Height o	f Wheels.	Dimen	sions of Boo	dy.	Size of Half			Price with
Iron Axle.	Tires.	Front.	Hind.	Length.	Width.	H'ght	Springs.	Capacity.	Weight.	seat, no Cushion.
2½ x 6½ skein	1 ½ x 3/8	3 ft 8 in	4 ft 2 in	7 ft 6 in	3 ft 2 in	9 in	13/4 x 4 leaves	900 lbs	525 lbs	\$80.00
2½ x 7½ "	1 1/4 x 1/2	3 " 8 "	4"4"	8 " 6 "	3 " 6 "	10 "	2 x 4 ''	1.500 "	580 "	82.00
2¾ x 8 "	1 1/4 x 1/2	3 " 8 "	4 " 5 "	9 "	3 " 6 "	11 "	2½ x 5 "	2,000 "	620 "	85.00
3 x 9 "	1 1/4 x 1/2	3 " 8 "	4 " 5 "	10 " 6 "	3"6"	14 "	2½ x 5 "	2,500 "	68o "	88.00
13/8 x 8 iron axle	13/8 x 1/2	3 " 8 "	4 " 5 "	9 "	3 " 6 "	11 "	2½ x 5 "	2,000 ''	630 ''	93.00

The above prices include one Spring Seat, Pole, Singletrees, Doubletree, Neck Yoke, and Wrench, or Shafts complete. Drop Tailboard, with Side Braces, \$4.00 extra.

These Wagons can be used with or without the Half Springs.

Three and four spring Ambulances, Mail Wagons, and Passenger Wagons, made to order with any style top desired.

FOR FIXTURES, SEE PAGES 11 AND 51.



Scroll Spring Market Wagon with Roller Brake.

SCROLL SPRING WAGONS.

With Patent Corrugated Spring Supporter.

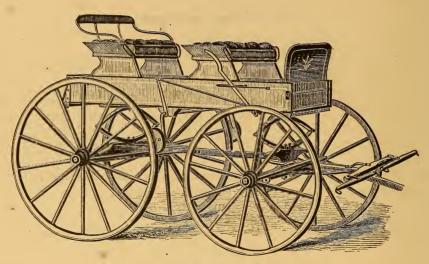
C' CA	Size of	Height of	Wheels	Dimen	sions of	Body.	Size of	Capacity.	Weight.	Price with
Size of Arms.	Tires.	Front.	Hind.	Length	Width.	Height	Springs.	Capacity.	weight.	Cushion.
2 ¹ / ₄ x6 ¹ / ₂ Thimble Sk'n	1\frac{1}{8}x\frac{8}{8}	3ft 8in	4ft 2in	7ft 2in	3ft 2in	9 in.	1½x5 leaves	900 lbs.	500 lbs.	\$85.00
2½x7½ " "	$I_{4}^{\frac{1}{4}}X_{2}^{\frac{1}{2}}$	3"8"	4"2"	8"	3 " 2 "	II "	2 x5 "	1,200 "	625 "	90.00
21/2 Patent Ax'e	I 1/4 x 1/2	3" 8"	4" 2"	7" 2"	3 " 2 "	9 "	1 ⁸ / ₄ x5 "	1,000 "	550 "	95.00
14x7½ Iron Axle.	1\frac{1}{4}\frac{1}{2}	3"8"	4"2"	8"	3"2"	11 "	2 x5 "	1,500 "	650 "	100.00

The above quoted prices include Pole with Whiffletrees and Neck Yoke, and one seat, either with springs or on risers. The Body has a Wooden Dash and a drop Endgate, and is provided with Steps.

All our Springs are made of the very best cast steel, oil tempered and warranted.

FOR FIXTURES, SEE PAGE 51.

ALL WORK WARRANTED PERFECT.



Two Spring Wagon.

TWO SPRING WACONS.

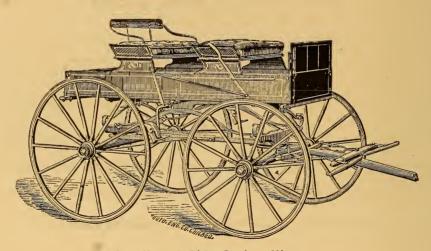
Size of Arms	Size of Wheels.			Dimensi	ons of B	ody.	Sizes of	Springs.	Capacity.		Price with two seats and cushions	
and Skeins.	Tires.	Front. Him	ıd.	Length.	Width.	H'ht.	Front.	Hind.	Capacity.	weight.	Plain Wheels.	Sarven Wheels.
$\frac{2\frac{1}{4}\times6\frac{1}{2}}{\text{Sk'n.}}$	1 1/8 x 3/8	3ft.8in. 4ft.2	in.	6ft. 6in.	3ft.2in.	8 in.	I ½ x4 lvs.	$1\frac{1}{2}$ x5 lvs.	900 lbs.	500 lbs.	\$90.00	
2½x7½ "	I 1/4 x 1/2	3 " 8 " 4 " 2	: "	6 " 10 "	3 " 2 "	8	1 ⁸ / ₄ x4 "	1\frac{2}{4}x5 "	1200 "	600 "	95.00	
18x7 Iron axle	I 1/8 x 3/8	3 " 8 " 4 " 2	. "	6 " 6"	3 " 2 "	8	1½x4 "	1½x5 "	1000 "	550 "	95 00	\$100.00
1 ¹ / ₄ x7 ¹ / ₂ "	1 1/4 x 1/2	3 " 8 " 4 " 2		6 " 10 "	3 " 2 "	9 "	1 ⁸ / ₄ x4 "	14×5 "	1500 "	650 "	100.00	105.00

The above quoted prices include Pole, with Whiffletrees, Doubletree, Neckyoke and Wrench.

The body has a bent wooden Dash, drop End Gate, Steps, etc., complete.

All Springs used in the construction of our wagons are made of the very best Swede steel, oil tempered.

FOR FIXTURES SEE PAGE 51.



Scroll and Side Spring Wagon.

SCROLL AND SIDE SPRING WAGONS.

With Patent Corrugated Spring Supporter.

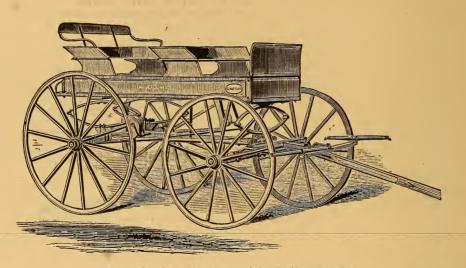
Size of Arms.	Size of Tires	Height of Wheels		Size of Springs.	Capacity.	Weight	Price with two Seats & Cushions Plain Sarven
			Length. Width. Height.				Wheel. Wheel.
2\frac{1}{4}x6\frac{1}{2} Pat Axle	1\frac{1}{4}x\frac{1}{2}	3ft 8in 4ft 2in	7ft 6in 3ft 2in 9 in,	1\frac{3}{4}x5 leav 1\frac{1}{2}x3 leav	1,000 lbs. 6	boolbs.	\$122.00
1\frac{1}{4}x7\frac{1}{2} Iron "	1 ½ x ½	3 " 8 " 4 " 2 "	7 " 6 " 3 " 2 " 9 "	1\frac{8}{4}x5 " 1\frac{1}{2}x4 "	1,500 "	700 "	\$130.00 \$135.00

Prices above quoted include Pole with Whiffletrees, Doubletree, and Neckyoke and two seats, one of them with Lazyback.

The Bodies have Leather Dashes with Whip Sockets and a Drop Endgate, and are provided with Steps.

FIXTURES FOR THESE WAGONS ARE SAME AS PAGE 51.

We use half patent axles made of the best hammered iron.
Our Springs are Oil tempered and made of the best quality of Cast Steel.



Three Spring Wagon with Roller Brake.

THREE SPRING WAGONS.-WITH TWO SEATS.

With Pole, Singletrees, Doubletree, Neckyoke, Wrench, and two Seats-one with Lazy Back.

Size of Arms.	Size	Heigh Whe		Dimer	Dimensions of Body.			Sizes of Springs.		W'ght	Price with two seats & cushions.	
Size of Arms.	Tires	Front.	Hind.	Length.	Width.	Height.	Front.	Hind.	ity.		Plain Wheels	Sarven Wheels
21/4 x61/2 Thimble Skein.	11/8 x3/8	3 ft. 8 in.	4 ft. 2 in.	7 ft. in.	3 ft. 2 in.	9 in.	1½x5 lvs	13/8×4 lvs			\$110.00	
11/8x7 Iron Axle.	11/8x3/8	3 " 8 "	4 " 2 "	7	3 " 2 "	9 "	1½X5 "	13/8×4 "	1000 "	550 66	125.00	\$130.00
1 1/4 x 7 1/2 " "	1 1/4 x 1/2	3 " 8 "	4 " 2 "	7 " "	3 " 2 "	9 ''	13/4×5 "	1½x4 "				135.00
13/8×8 " "	13/8 x 1/2	3 " 8 "	4 " 2 "	7 " 4 "	3 " 4 "	10 "	2 X 5 "	13/4 X4 "	2000 ''	750 "	145.00	155.00
1½ x9 " "	1½x½	3 " 8 "	4 " 2 "	7 " 4 "	3 " 4 "	10 "	2 x 6 "	13/4×5 "	2500 "	800 "	165.00	175.00

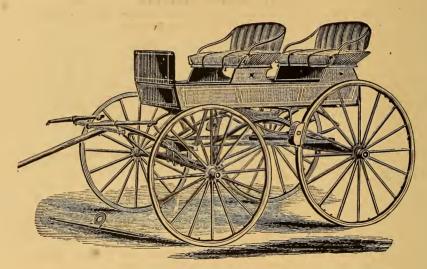
THREE SPRING WACONS.-WITH THREE SEATS.

Two of the Seats with Lazy Backs. Otherwise same as above.

Size of Arms.	Size		hts of eels.	Dime	nsions of	Body.	Sizes o	f Springs.	Сарас-		Price wi	th three cushions.
	Tires	Front.	Hind.	Length	Width.	Height.	Front.	Hind.	ity.	, ,	Plain Wheels	Sarven Wheels
13/8x8 Iron Axle.	13/8 x 1/2							13/4 x 4 lvs.		800 lbs.	\$165.00	\$175.00
1½x9 " "	1½x½	3 " 8 "	4 " 2 "	7 " 4 "	3 " 4 "	10 "	2x6 "	13/4 X5 "	2500 "	850 ''	190.00	200.00

Above wagons have fine leather Dashes, Whip Sockets, Steps and drop Endgates.

FOR FIXTURES SEE PAGE 51.



Four Spring Wagon with Roller Brake.

FOUR SPRING WAGONS.

With Oval Edge Steel Tires, Full Lazy Backs, Leather Dashes, Whip Sockets, etc., etc. WITH EQUALIZERS, \$5.00 EXTRA.

					Patent
1½8x7 Iron Axles 1¼x7½ " 1¼x½ 3	3 ft.8 in. 4 ft.2 in.	Length. Width. Height. 8 in. 3 ft.2 in. 8 in. 3 "2" 8 "	13/8 x 3 lvs 13/8 x 4 lvs 13/4 x 5 lvs 13/4 x 5 lvs 13/4 x 5 lvs	1,000 lbs 1,500 lbs 2,000 lbs	Wheels.

FOUR SPRING WAGONS.

With Three Seats, Made and Finished Same as Above. Prices Include Equalizers.

SIZE Size OF of ARMS. Tires.	Height of Wheels.	DIMENSIONS OF BODY.	SIZES OF SPRINGS.	pacity.	reight.	PRICE. Plain Sarven Patent
13/8×8IronAxle 13/8×7-16	Front. Hind.		1½x5lvs 1½x6lvs 2x7lvs	2,000 lbs	850lbs	Wheels. Wheels.

The above lists include Pole, Singletrees, Doubletree, Neckyoke, and Wrench. Brakes can be attached with Foot Lever inside of box, or Hand Lever and Ratchet outside—as desired.

These Wagons are very strong and durable, highly finished, and especially adapted for use in mountainous countries.

FOR FIXTURES, SEE PAGE 51.



Four Spring Wagon, with Extension Top.

EXTRAS AND FIXTURES FOR SPRING WACONS,

Not included in any of the foregoing Lists.

Leather Extension Top, six bows, cloth head lining, rubber flock side curtains, bows painted and varnished\$120 00

Enamel Duck Extension Top-bows, head lining, etc.	, same as le	eather top	80 00
" " No head lining, otherw	vise same a	s leather top	68 oo
White Duck Extension Top-bows, head lining, etc.,	same as le	ather top	80 00
		leather top	
		ension top	
		· · ·	65 00
		The state of the s	
Stationary white Duck Top, folling side curtains, no	neau mim	ζ	50 00
The Shifting Rails and all other irons used in the	constructio	on of these Tops are orged out of the very best Swedes iro	n.
Untrimmed Seat	\$6 oo	ı inch Roller Brake	\$10 00
	8 00	11/8 " "	12 00
Seat with full leather, lazy back, no cushion	15 00	Pole, Whiffletrees, and Neck Yoke, complete	16 00
" " half " " " " " "	12 00	Shafts	12 00
" full enamel duck, lazy back, no cushion		* Doubletree	1 50
" " half " " " " " " " "		Whiffletrees, each	
	8 50		1 50
ran cordaroj, razj bacie, no camioni	12 00	Neck Yoke	2 00
" half " " " " " "	9 00	Wrench	50
Leather Cushion		Express Bows	2 00
Enamel Duck Cushion	3 00	Leather Dash	6 00
Corduroy Cushion	5 00	Patent Bow Fasteners, for four bows	1 00

INSTRUCTIONS.

The Wagons described in this Catalogue are made after our standard patterns and specifications, a full supply of which can always be found at our Warehouse.

EXTRA SIZES AND KINDS OF WAGONS MADE TO ORDER ON SHORT NOTICE.

The Prices quoted are for Wagon's delivered on board the cars at Chicago.

In ordering Wagons, state plainly what Fixtures are required, and whether Wide or Narrow Track is wanted.

Wide Track, 5 feet 2 inches, outside to outside. Narrow Track, 4 feet 8 inches, same measurement.

PRICES SUBJECT TO CHANGE WITHOUT NOTIFICATION.























