DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

GHQ/SCAP Records (RG 331, National Archives and Records Service)

Description of contents

(1) Box no. 2921

(2) Folder title/number: (3)
Nakayama Taiyodo K.K.

(3) Date: Nov. 1945 - Apr. 1947

(4) Subject:

Classification	Type of record
9230, 9621	Z

(5) Item description and comment:
Osaka-shi

(6) Reproduction: (Yes) No

(7) Film no. Sheet no.

(Compiled by *National Diet Library*)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 660

HHH/mh

21 Aug 46

SUBJECT: Inclusion of Nakayama Taiyodo K.K. in OD-5 List

TO : Osaka Liaison Office

1. This is to inform you that the Nakayama Taiyodo K.K. #40 Mizusaki-cho, Naniwa-ku, Osaka has been included on list appended to OD-5 and is now under the custody and control of this headquarters.

2. You are directed to comply with the following procedure:

a. Establish a 24 hours Japanese civilian guard at the company's plant. The guard will be instructed to prevent fires, theft, sabotage, or unauthorized removal of equipment.

b. Post prominently at all entrances the following sign in both English and Japanese: "This establishment is Off-Limits to all unauthorized U.S.A. Troops and Japanese personnel. Authorization to enter this installation will be obtained in writing from the Osaka Military Government Team."

c. Where practicable, close and seal all but one gate or entrance to the establishment and deny access to all except authorized personnel whose duty or work require entrance to the premises.

d. You will see that an official custodian is appointed and advise the management that they are responsible for adequately guarding and preserving equipment.

e. You will notify this company that they will not remove any machinery from their plant without prior approval of this headquarters.

3. A report will be made to this office on completion of above requirements.

BY ORDER OF LT COLONEL TWAY:

HARRY M. WEINREBE
Captain C.M.S
Adjutant

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 719094

SCAPIN 1219 COMPLIANCE INSPECTION

1. Plant Name: Nakayama TaiydooK.K. Metallic Dep't.
2. Plant Code Number: 32-61 Mun Pl
3. Location: Mizusaki-machi, Naniwa-ku, Osaka
4. Date of Inspection: May 8, 1947
5. Total Number of Machines: 303
6. Number of Machines in Operation: 80
7. Number of Machines not in Operation: 217
8. Storage Condition: Good
9. General Condition of Machines: Fair
10. Instructions and Orders:

Have layout plan of factory.

11. REMARKS:

Presently making bicycle's farm tools.

Maintenance work being carried on.

Date of Follow Up Inspection: _____

By: Hof

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

Copy

September 9,1946.

Nakayama Taiyodo Co.Ltd.
(Kabushiki Kaisha Nakayama Taiyodo)

No.40 Mizusakicho,Naniwaku,Osaka.

To : Osaka Prefectural Governor.
Kotaro Tanaka.

SUBJECT : Application for the Exception of Appointments by O.D.No.5.

This time,our company appointed as a confiscable works of war indemnity. Therefor,we are now apply to be except the following works from the appointments.

Note.

I. Factory Name: Toilet Articles and Medicinal Dept.Works, Nakayama Taiyodo Co.Ltd.

2. Factory Address: No.40 Mizusakicho,Naniwaku,Osaka.

(Annex an application).

Encl 1

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 71802

Copy

September 9,1946.

Nakayama Taiyodo Co.Ltd.
(Kabushiki Kaisha Nakayama Taiyodo)

No.40 Mizusakicho,Naniwaku,Osaka.

TO : Osaka Prefectural Governor.
Kotaro Tanaka.

SUBJECT : Application for the Exception of Appointments by O.D.NO.5.

This time,our company appointed as a confiscable works of war indemnnity. Therefor,we are now apply to be except the following works from the appointments.

Note.

I. Factory Name: Toilet Articles and Medicinal Dept.Works, Nakayama Taiyodo Co.Ltd.

2. Factory Address: No.40 Mizusakicho,Naniwaku,Osaka.

(Annex an application).

Encl 1

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

Application for the Exception of Appointments by O.D.No.5.

Copy

1. Company Name: Nakayama Taiyodo Co.Ltd.
(Kabushiki Kaisha Nakayama Taiyodo)

2. Capital System: Capital. ¥ 5,000,000. (Paid up capital)

None of capital system related to wealth clan (Zaibatsu).

3. Factory Name: Toilet Articles and Medicinal Dept.Works, Nakayama Taiyodo Co.Ltd.

Factory Address: No.40 Mizusakicho,Naniwaku,Osaka.

4. Company History:

Our company have managing to a special peace industry, since Nakayama Taiyodo established by the present President, Taichi Nakayama,on the youth days of 23 years old (1903), as an individual enterprise,and all this while,manufactured all kind's Toilet Articles,Medicines,Soaps and Tooth Paste with the trade marks of 'Club' and'Katei',but at II,Nov.Showa I4 (1939), reconstructed to a joint stock company of Capital ¥ 5,000,000., and inherited the enterprise of production from Nakayama Taiyodo (individual enterprise),and by systmatizing for the business contents,executed a scientifical management under the thought of a labor-capital cooperation,and promoted all the necessary efficiencies.

Thus,as result of efforts during the past 40 years, we succeeded to make a good quality and effective goods for nourishing,and wined a good reputation in the market.

We are now preparing to manufacture Soaps that stoped to product by the lack of materials at the end of war,as soon as get materials.

At present,monthly production is indicating the output of ¥ 2,000,000. - ¥ 4,000,000. (Including Goods Tax).

Each year's output of our factory is as the follows.

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5. Production of Pre-war. (Each year)

Detail (Output and classification) is unknown, by reason of the documents burnt down by attack of air.

Year.	Toilet Articles.	Tooth Paste & Brush.	Soaps.	Medicines & the others.	Total.
1937.					¥16,638,149.
1938.					¥13,852,292.
1939.					¥14,849,569.
1940.	¥13,738,333.	¥1,905,472.	¥127,663.	¥69,101.	¥15,940,569.
1941.	¥13,278,470.	¥1,047,614.	¥ 30,544.	¥357,733.	¥14,714,361.

Remarks.

Quantities of production in our company is occupied a quarter of one fifth of all production in Japan.

6. Production during War-time.

Detail (Output and classification) is unknown, by reason of the documents burnt down attack of air.

Year.	Toilet Articles.	Tooth Paste & Brush.	Soaps.	Medicines & the others.	Total.
1942.	¥12,731,014.	¥ 794,609.	¥55,339.	¥ 948,198.	¥14,529,160.
1943.	¥15,461,233.	¥ 1,041,457.	0	¥ 1,491,015.	¥17,993,705.
1944.	¥14,387,094.	¥ 379,094.	0	¥ 1,616,219.	¥16,382,618.
1945.	¥ 4,783,355.	¥ 267,467.	0	¥ 212,931.	¥ 5,263,654.

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7. Production of after the war. (monthly)

	Vanishing Cream.		Cold Cream.		Face Powder.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. I945.	IO,I74.	¥ 305,4I8.	0	0	3,844	¥ 65,368.
Oct.	I2,642.	¥ 383,026	2	¥ 35.	3,532	¥ 60,988.
Nov.	IO,349.	¥ 32I,605.	0	0	I,9I5.	¥ 33,7I6.
Dec.	I3,684.	¥ 482,I36	II	¥ 203.	6,064.	¥ II9,380.
Jan. I946.	3,652.	¥I5I,837.	0	0	7,583.	¥ 308,76I.
Feb.	I3,454.	¥ 68I,I93.	I3	¥ I,I97.	8,42I.	¥372,099.
March.	II,09I.	¥ 790,I45.	I.	¥ 9I.	6,886.	¥ 4I8,063.
April.	20,I92.	¥ I,729,736.	0	0	I6,8I2.	¥ I,I09,I55.
May.	22,54I.	¥ I,896,239.	0	0	II,840.	¥ 780,205.
June.	22,376.	¥I,899,533.	0	0	3,828.	¥ 25I,367.
July.	I4,674.	¥ I,272,30I.	0	0	I,065.	¥ 7I,8I4.

	Liquid Powder.		Solid Powder.		Milk Lotion.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. I945.	0.	0.	0.	0.	2,674.	¥ 57,036.
Oct.	0.	0.	0.	0.	5,838.	¥ I23,I98
Nov.	0.	0.	0.	0.	2,879.	¥ 62,884
Dec.	0.	0.	0.	0.	I,4I2.	¥ 30,673.
Jan. I946.	0.	0.	0.	0.	4,247.	¥ 276,IIO.
Feb.	0.	0.	0.	0.	I,438.	¥ I30,464.
March.	8I9.	¥ 74,529.	0	0	2,667.	¥ 244,454.
April.	3,069.	¥ 275,663.	4I8	¥ 37,985.	7,633.	¥ 699,066.
May.	9,56I.	¥ 85I,624.	2,I35.	¥I90,294.	I3,204.	¥I,I78,043.
June.	6,830.	¥ 56I,730	8I8.	¥ 73,623.	II,544.	¥I,030,44I.
July.	6,3I5.	¥ 568,7I7	259.	¥ 23,584.	6,480.	¥ 583,087.

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	Face powder, Mixed Cream.		Hair Oil.		Pomade.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	0.	0.	0.	0.	0.	0.
Oct.	0.	0.	I.	¥ 37.	0.	0.
Nov.	0.	0.	0.	0.	0.	0.
Dec.	0.	0.	II.	¥ 392.	0.	0.
Jan. 1946.	0.	0.	0.	0.	0.	0.
Feb.	0.	0.	I,377.	¥II2,847.	0.	0.
March.	0.	0.	I,832.	¥I60,83I.	0.	0.
April.	0.	0.	I,6I7.	¥I45,944.	0.	0.
May.	0.	0.	4,I74.	¥374,063.	0.	0.
June.	I89.	¥ I7,22I.	5,894.	¥57I,308	22I.	¥ 20,I33.
July.	4,092.	¥ 368,I3½.	6,853.	¥6I7,360.	I,264.	¥ II2,45I.

	Tique.(Solid pomade)		Bay-rum.		Rouge.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	2.	¥ 5I.	0.	0.	9.	¥ I48.
Oct.	I.	¥ 24	0	0	2	¥ 47
Nov.	36.	¥ 699.	0.	0.	0.	0.
Dec.	0.	0.	0.	0.	I0.	¥ I69.
Jan. I946.	0.	0.	0.	0.	0.	0.
Feb.	0.	0.	0.	0.	0.	0.
March.	0.	0.	0.	0.	0.	0.
April.	40.	¥ 3,564.	0.	0.	0.	0.
May.	48I	¥ 43,I78.	0.	0.	560.	¥ 25,2II.
June.	I75.	¥ I4,749	0.	0.	2,240	¥ 96,877
July.	404	¥ 38,539	736.	¥ I94,004	3,930.	¥ I72,325.

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	Lip-Stick.		Perfume.		Tooth Powder.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	8.	¥ 143.	0	0	3,769.	¥ 6,763.
Oct.	28	¥ 471	0	0	2,844	¥ 7,351.
Nov.	42	¥ 703	0	0	8,323	¥ 23,908.
Dec.	430	¥ 7,032	0	0	16,711	¥ 46,072
Jan. 1946.	178	¥ 8,113	0	0	6,865	¥ 18,852
Feb.	0	0	0	0	19,348	¥ 55,654.
March.	0	0	0	0	26,278	¥ 119,894.
April.	613.	¥ 26,962	0	0	30,944	¥ 210,258
May.	571	¥ 24,566	0	0	15,615	¥ 70,669
June.	725	¥ 9,862	0	0	3,653	¥ 25,763
July.	221	¥ 10,050	192	¥ 65,163	15,264	¥ 164,474

	Tooth Brush.		Unguent Lysol		Right Stomachic.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	59.	¥ 175.	0	0	0	0
Oct.	49	¥ 147	0	0	0	0
Nov.	2,642	¥ 12,652.	0	0	0	0
Dec.	2,038	¥ 9,785.	0	0	0	0
Jan. 1946.	342.	¥ 1,641	0	0	0	0
Feb.	186	¥ 892	500	¥ 8,800.	0	0
&March.	1,006	¥ 7,328	0	¥ 0	0	0
April.	6	¥ 44	1,480	¥26,048	0	0
May.	1	¥ 10	0	0	14,000	¥ 28,000.
June.	0	0	630	¥11,088	5,000	¥ 10,000.
July.	20,154	¥ 203,558	0	0	1,000	¥ 2,000.

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	Total.
September 1945.	¥ 435,697
October. "	¥ 575,319
November. "	¥ 455,967
December. "	¥ 695,937
January. 1946	¥ 765,314
February. "	¥ 1,363,146
March. "	¥ 1,815,335
April. "	¥ 4,264,425
May. "	¥ 5,462,042
June. "	¥ 4,593,695
July. "	¥ 4,468,066

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8. Needful reason of the exception.

Toilet Articles and Medicinal Dept.Works,as above listed on the chapter of company histroy,have continuing to effort for the production of Toilet Articles that good in quality and cheap price in the Toilet Articles and Medicinal circles of Japan,with absolute sincerity for the past 40 years,througtout age of individual managemnet (From 1903 to Oct.1939) and after reconstructed to a joint-stock company (From Nov.1939 - to present),and it is not a little to efforted for the preservation of health,and also was wining so far a good reputation as a exporting goods.

Nowadays,at the time of construction to peacecable Japan, by the increasing efficiency that advocated for a long time,the fulness of scientifical experts and ceaseless researches,our company are occupying a important position in Japan as a large quantity manufa cturing works of good commodities,and hereafter too have ability to product continually with cheap price Civil Toilet Articles and Exporting commodities for return of importing.

Thereby,we are now apply to be except .rom the appointed a confiscable works as war indemnity.

9. Other reference items.

Annex a map of Toilet Articles and Medicinal Dept.Works,and Metallic Dept.Works.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

INVERSTIGATOR'S REPORT HHH/mk

4 February 1947

DATE: 3 February 1947

TITLE: Nakayama Taiyodo
Machines required for maintanence of equipment in Cosmetic Plant

NAME OF COMPANY: Nakayama Taiyodo

LOCATION: 40 Mizusaki-cho, Naniwa-ku, Osaka

INTERVIEWED: Mr. M. Fujita, director and supt. of Metal Working Plant

The machines requested for exemption from OD-5 are to be used for maintaining approximately 500 machines in the Cosmetic Plant.

Prior to 1935 there was a small repair shop with 6 machines within the Cosmetic Plant. These machines were used to work on minor repairs, in most cases repairing jobs were sent out to metal work shops under contract. Under the present state of affairs, there are no such shops available and it will be necessary for the company to maintain repairing facilities. For this purpose the company is requesting for the exemption of the following machines: -

/	1	Planing machine
/	3	Milling machines
/	2	Shapers
2	9	Engine lathes (Bench & Engine)
	1	Slotting machines
/	2	Bench drills
	1	Internal cylindrical grinder
/	1	Surface grinder
/	1	Universal tool grinder
/	1	Hack sawing machine
/	1	Upright power fed drill
	1	Horizontal boring
	1	Radial drill
Total 10	26	

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In addition to these, 2 electric motors have been requested.

Company is also requesting for exemption of 18 additional machines of bicycle shop maintanence.

RECOMMENDATION:

For the maintanence of cosmetic plant subject plant's request is reasonable with the exception of milling machines and engine lathes. It is recommended that the company be advised to change the numbers of milling machines to 2, and engine lathes to 6. This will make the total of 22 machines in place of 26.

Request for the exemption of machines for maintaining the Bicycle Plant is not warranted in as much as the subject plant is still on OD-5.

N.H. Morimoto

Machines as requested far exceed the normal requirements of their company. 10 machines as indicated will enable subject company to perform any type of "repair" work required.

Robert M, Hanks SR.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

SCAPIN 1219 COMPLIANCE INSPECTION

1. Plant Name: Nakayama Taiyodo K.K. Mun Pl 32-61
2. Plant Code Number: Mun Pl 32-61
3. Location: 40 Mizusaki-cho, Naniwa-ku, Osaka
4. Date of Inspection: 20 January 1947
5. Total Number of Machines: 365
6. Number of Machines in Operation: 190 (Now from shortage of power, just 32 are in operation)
7. Number of Machines not in Operation: 175
8. Storage Condition: Good
9. General Condition of Machines: Good
10. Instructions and Orders:

They have lay out of factory.

11. REMARKS:

Presently making bicycle & bicycle parts farmering tools.

Date of Follow Up Inspection: 27 February 1947

By: Gerald Hof

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

The Actual Conditions of

Nakayama Taiyodo Co.Ltd.

Nakayama Taiyodo Co.Ltd.

No.40 Mizusaki-cho, Naniwa-ku
Osaka.

Jan. 8th., 1947.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

I) Nakayama Taiyodo Co.Ltd. has been engaged principally for the production of Cosmetique and Medicinal commodities during the past 45 years ever since the year 1903, with the result of producing the total amount for the sum ¥ 350,000,000 in all.

In addition to the paid-up Capital of ¥ 5,000,000, the reserve and other resources of assets amounted to no less than ¥ 6,560,000 up to the end of November of 1946, but due to loss caused inevitably during the war, the total net assets reduced to ¥ 2,577,000.

2) Factories under the management of Nakayama Taiyodo Co.Ltd. are divided into two sections as follow:-

Cosmetique and Medicinal Main Works.
No.40 Mizusaki-cho, Naniwa-ku, Osaka.

Metallic Factory.
No.37 Mizusaki-cho, Naniwa-ku, Osaka.

We wish to emphasize that the principal aim of Nakayama Taiyodo Co.Ltd. is to produce Cosmetique and Medicines as the peace-time industries which are playing the most important role of our enterprise, as the vital line of this company.

As is shown on the Cosmetique Diagram of Production Amounts, the total amount of production for Cosmetique and Medicinal works was ¥ 130,000,000, against the small amount of production in the Metallic Works for ¥ 2,440,000 only, during the period of year 1937 - 1945.

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3) In the subsidiary workshop of Metallic Department located at No.37 Mizunaki-cho, Naniwa-ku, Osaka, the repairing and the improvement of Cosmetique and Medicinal preparation machines were carried out, but during the war, a small scale production of ammunition parts had to be done for the period less than 20 months by the pursuation of the higher authorities, which however occupied less than 2 % of output against the entire production of toilet articles section.

As it is indicated on the Diagram of Profit and Loss Accounts, we had to suffer the loss of the sum of ¥ 253,000 during the year 1944, in the Metallic Dept. which had to be covered up with the profit arising out of the Cosmetique and Medicinal section and thereby the dividend was declared within the marginal line.

However, during the year of 1945, the loss of sum amounting to Yen 932,000 caused by the Metallic section, had to be sustained and for this reason, even if the gain arising out of the Cosmetique and Medicnal section for the sum ¥ 706,000 had to be used to cover up this damage, and yet, we were obliged to pass this year without declaring any dividend at all.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

4) Moreover, after the armistic, this company had also to suffer by not receiving any money for the orders from theGovernment which we executed during the war, in addition to still bigger amount of money caused by the closing-up of the war time compensation for the entire sum ¥ 3,190,000, and besides, the loss to be caused by the External Assets abroad will reach as much as ¥ 800,000.

For your information we quote the market value of our company's shares in accordance with the estimated value of the Dept. of Finance, i.e. one-half of the paid-up value.

As the foregoing statement indicates, we believe it will be clearly understood that we are not the by-product of the so called " War baby" in the least sense of the words.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

REASONS WHY I HAVE RECONVERTED THAT PART OF THE PLANT, WHICH HAD BEEN PRODUCTING MUNITIONS PARTS, INTO THE PRODUCTION OF BICYCLES AND FARM IMPLEMENTS

Taichi Nakayama, President,
Nakayama Taiyodo Co.

I. Did not wish to cause mass unemployment
   (a) Has not dismissed a single employee without a reasonable and unavoidable cause to this day. This is true even for the priod since the termination of the war.

II. Wished to contribute to the welfare and advancement of society
   (a) There was a nation-wide demand for bicycles (for transportation) and farm implements (for the sorely needed food production).
   (b) Saw the tendency of dishonest enterprisers to flood the markets with poor quality goods at exhorbitant black-market prices.
   (c) Wished to correct such evils by producing good quality good at reasonable prices.

III. In recognition of my past records as an honest businessman the authorities concernnd, both Japanese and Allied, have granted ~~pe~~ permission to reconvert the plant into the production of bicycles and farm implements.

IV. Machines were better fitted for the production of parts of bicycles rather than for cosmetics and drugs.

V. Had the technical staff on hand, who were well qualifies for theproduction of bicycles parts.

VI. Cosmetics Plant had enough potential capacity so as not to require expansion for sometime to come, provided that there were enough facilities for repairs.

VII. Saw a future in the production of bicycles:
   (a) domestic market
   (b) foreign market (as goods in exchange for the neccessary imports)

VII. Conclusion:

As in the case of my cosmetics and medicinal products (please consult the authorities at the Dept. of Commerce and Industry, Japanese Government, and the Cosmetics Producers' Association) not a single bicycle --- though it is already noted for its high quality --- is sold at black-market prices, which would seem to be a rather common practice (please consult the authorities at the Dept. of Commerce and Industry, Japanese Government, and the Bicycles Association).

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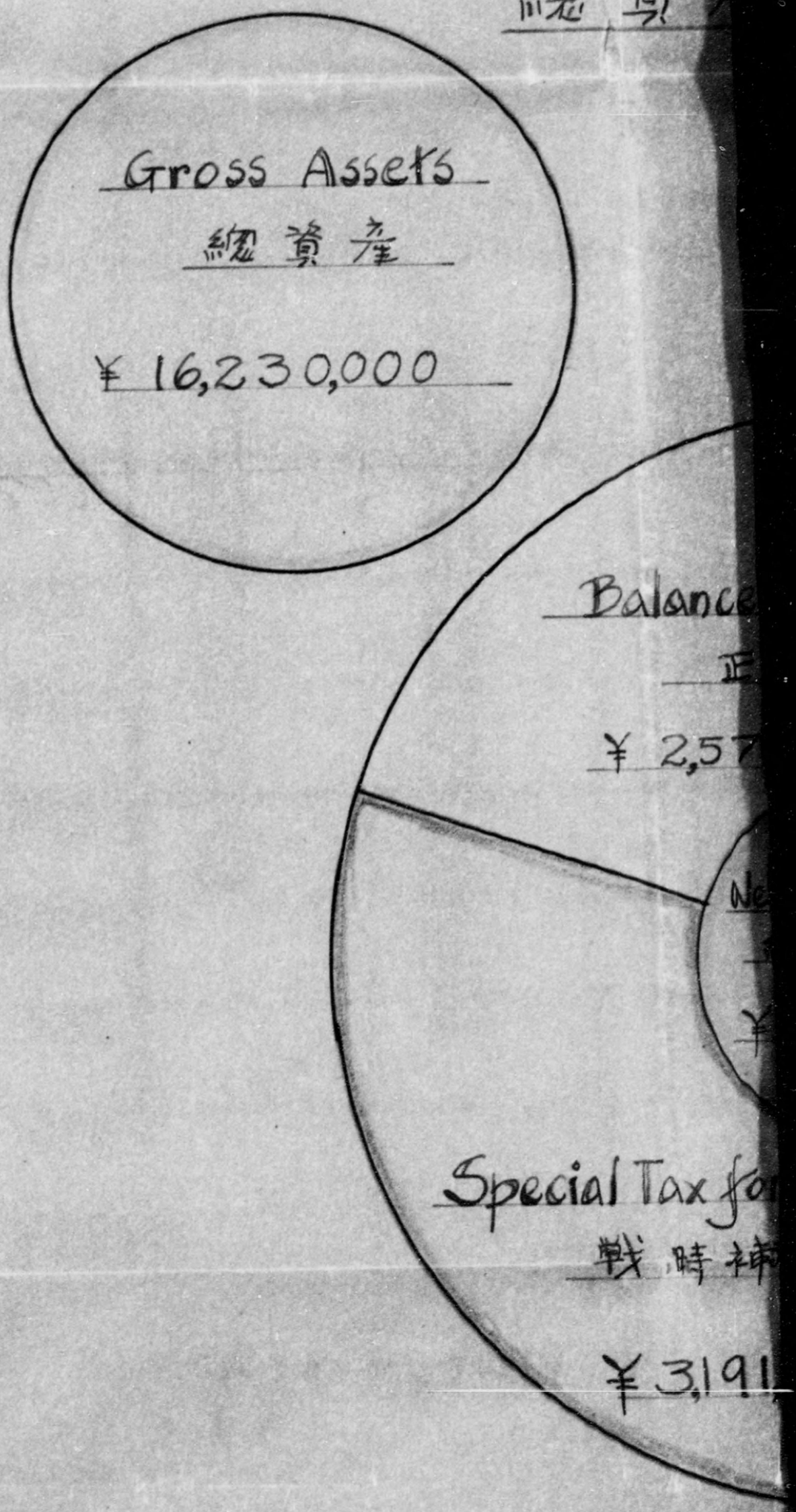
Diagram of B

総資



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

gram of Balance Sheet NAKAYAMA TAIY

總資産構成図表

9, 1, 194

ss Assets
總資産
230,000

Gross Liabilities
總負債
¥ 9,667,000

Balance of Net Gross Assets
正味資産残額
¥ 2,577,000 (39%)

Net Gross Assets
總正味資産
¥ 6,563,000

External Assets
在外資産
¥795,000 (12%)

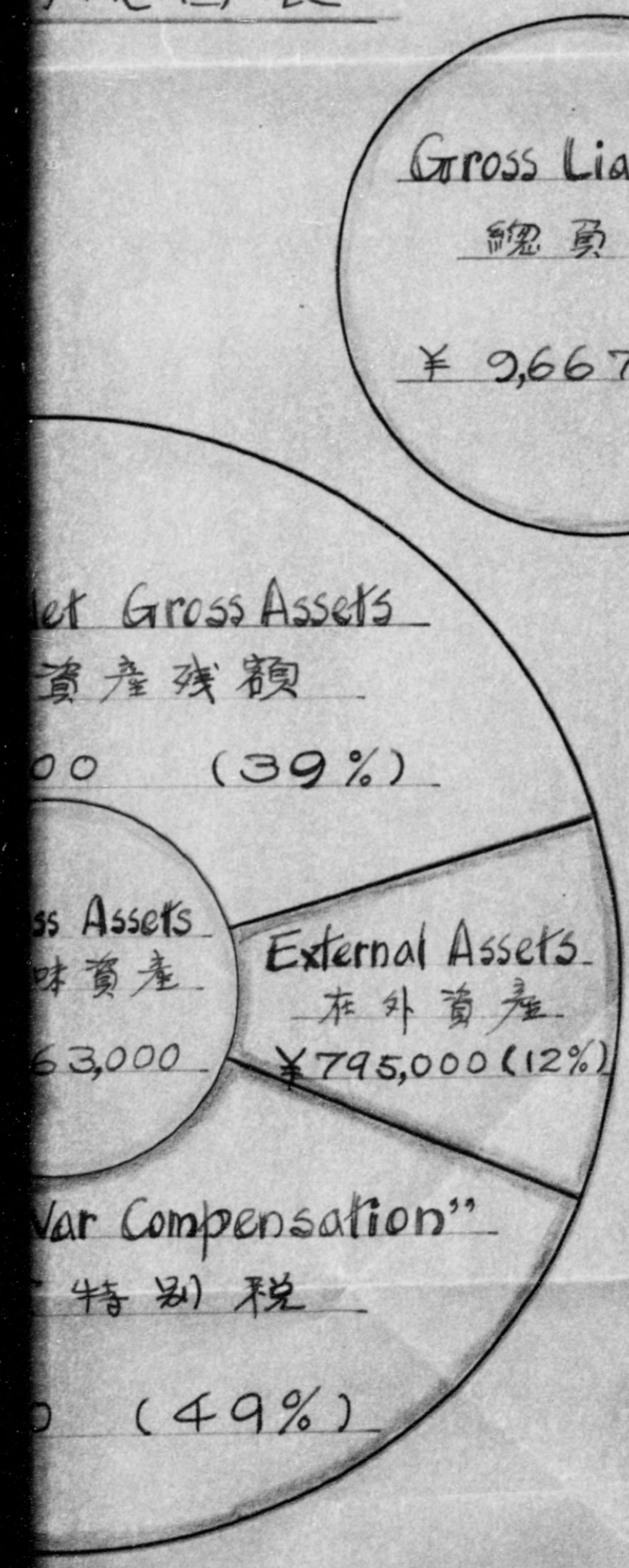
Special Tax for "War Compensation"
戦時補償特別税
¥ 3,191,000 (49%)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

No. 1

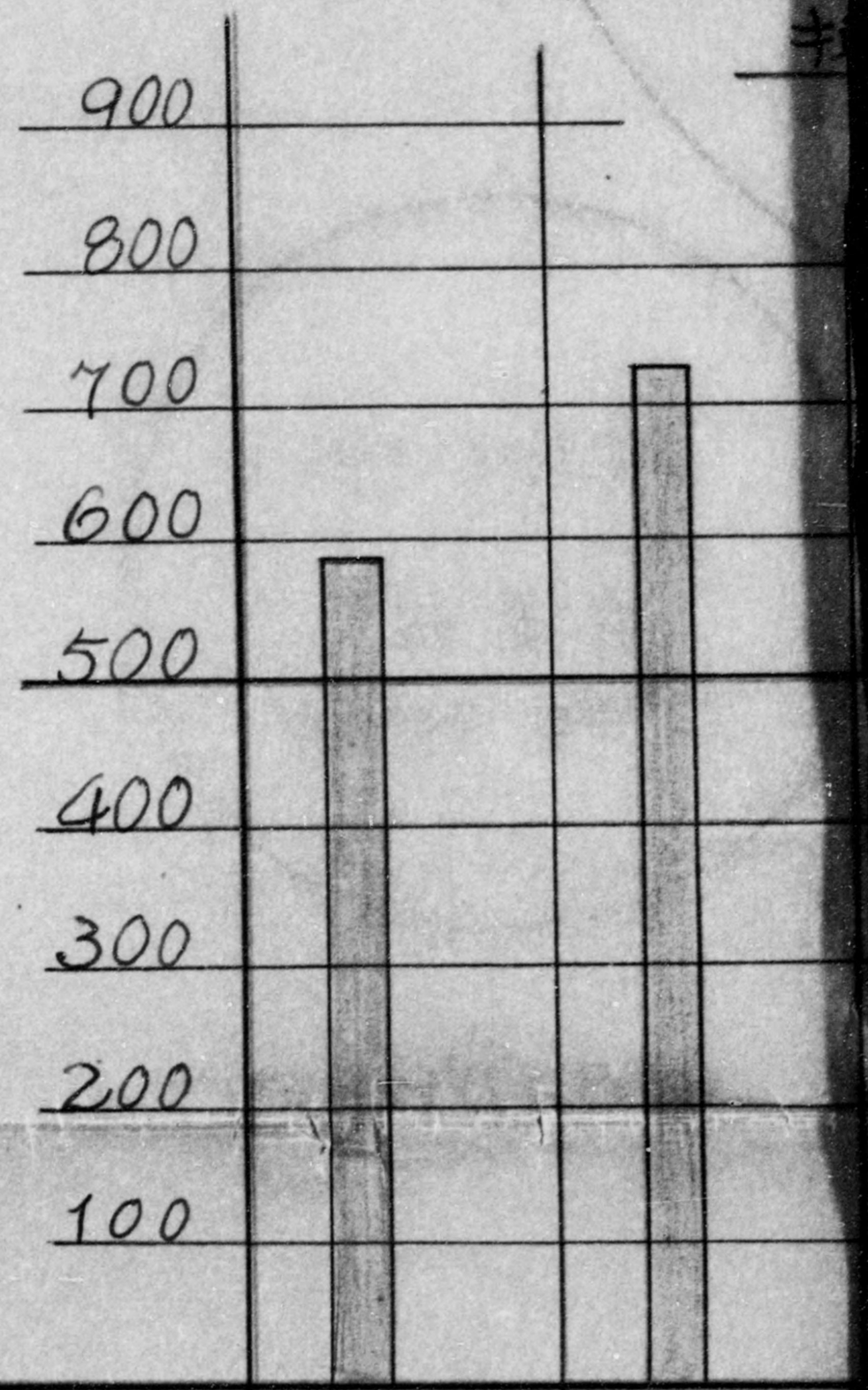
ance Sheet NAKAYAMA TAIYODO CO. LTD.

高成図表 9, 1, 1947.



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

Diagram



Year 年	1940 昭和 15	1941 昭和 16
Profit 益	590	724
Loss 損	0	0
Balance	590	724

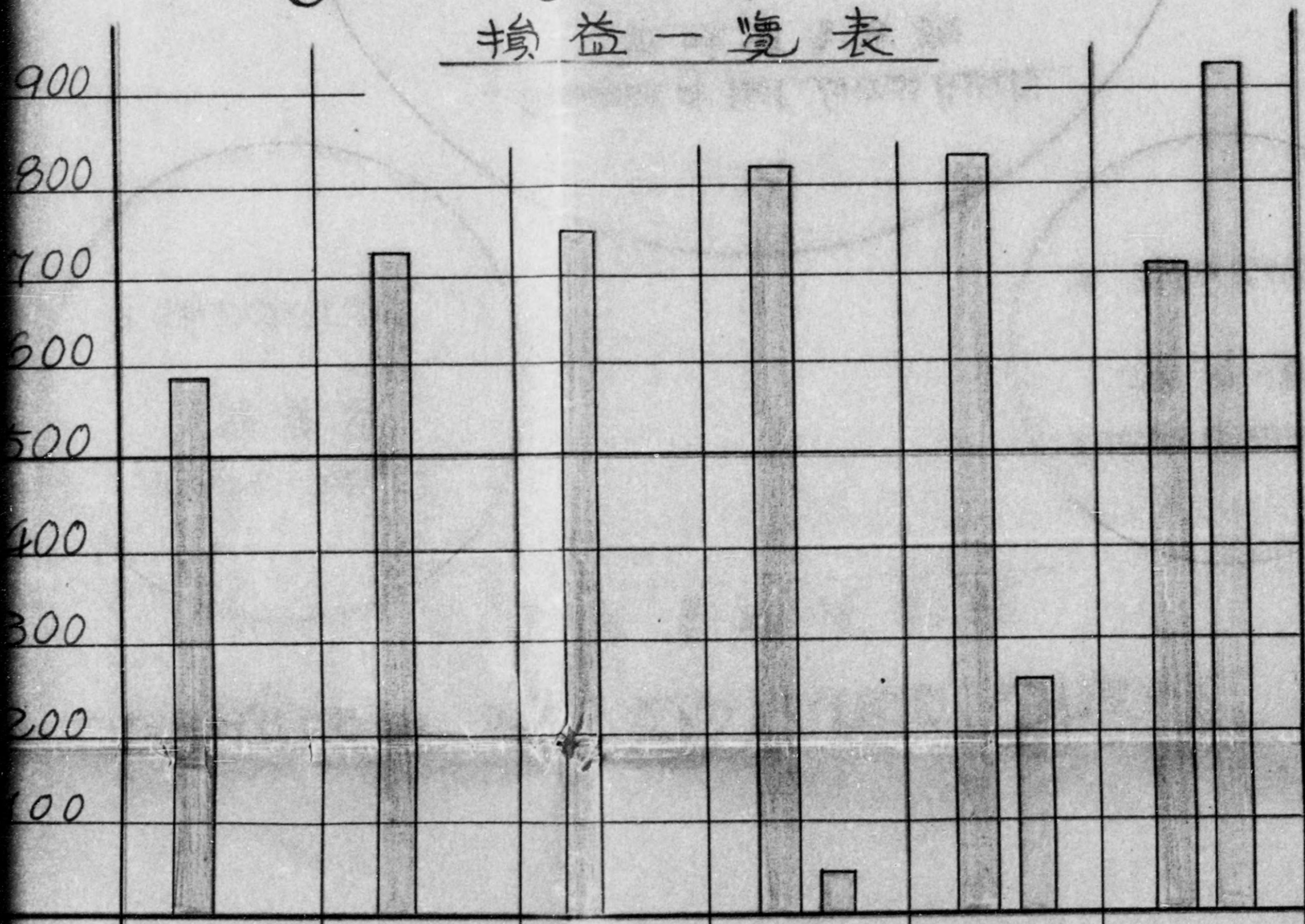
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NO.

以 行 株 1R 下 引 状

¥3,191,000 (49%)

Diagram of Profit & Loss Account

損益一覧表



年	1940 昭和15	1941 昭和16	1942 昭和17	1943 昭和18	1944 昭和19	1945 昭和20	N
益	590	724	743	809	812	706	Cos D
失	0	0	0	40	253	932	Me
e	590	724	743	769	559	226	

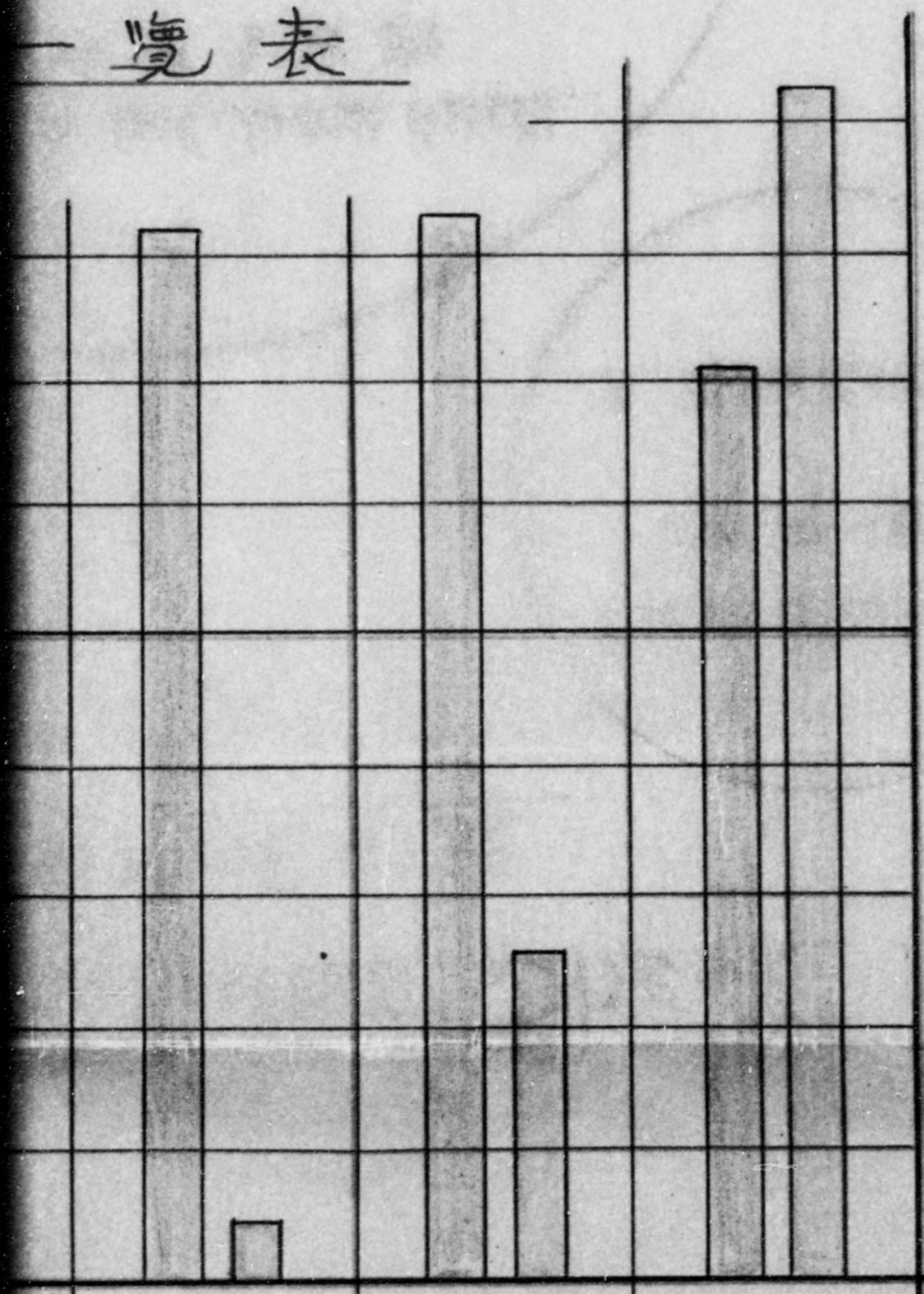
unit indicates one thousand yen.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NO.

IR 18 和 1 年

000 (49%)

Profit & Loss Accounts
一覧表



2	1943 昭和18	1944 昭和19	1945 昭和20	Note
3	809	812	706	Cosmetic & Medicinal Dept. 薬粧
9	40	253	932	Metallic Dept. 金属
3	769	559	226	

dicates one thousand yen.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

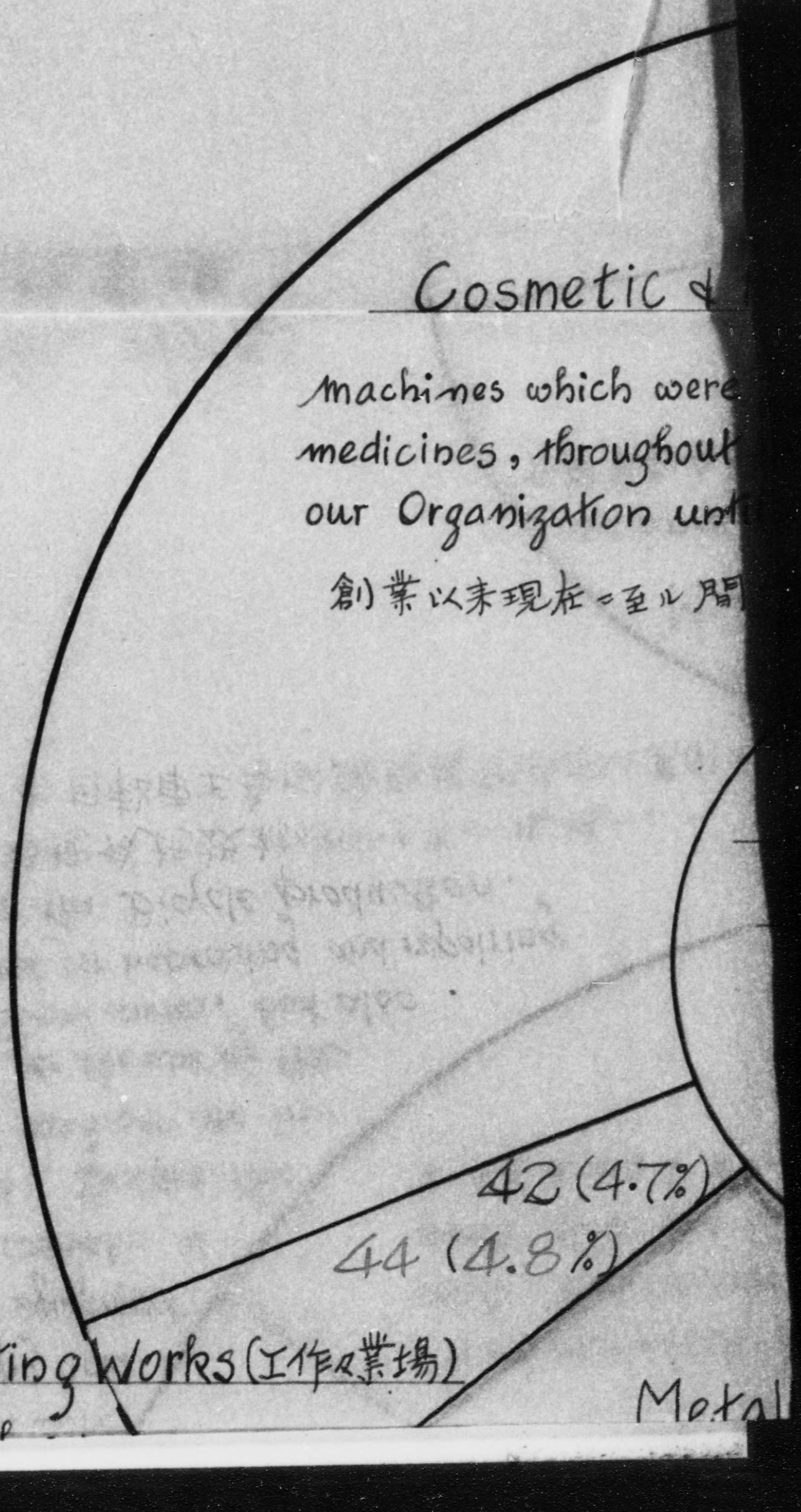
The Equipment of

總機械

Cosmetic &

machines which were
medicines, throughout
our Organization unt

創業以来現在ニ至ル間



Constructing Works (工作々業場)

Metal

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

The Equipment of Total Machines

NAKAYAM

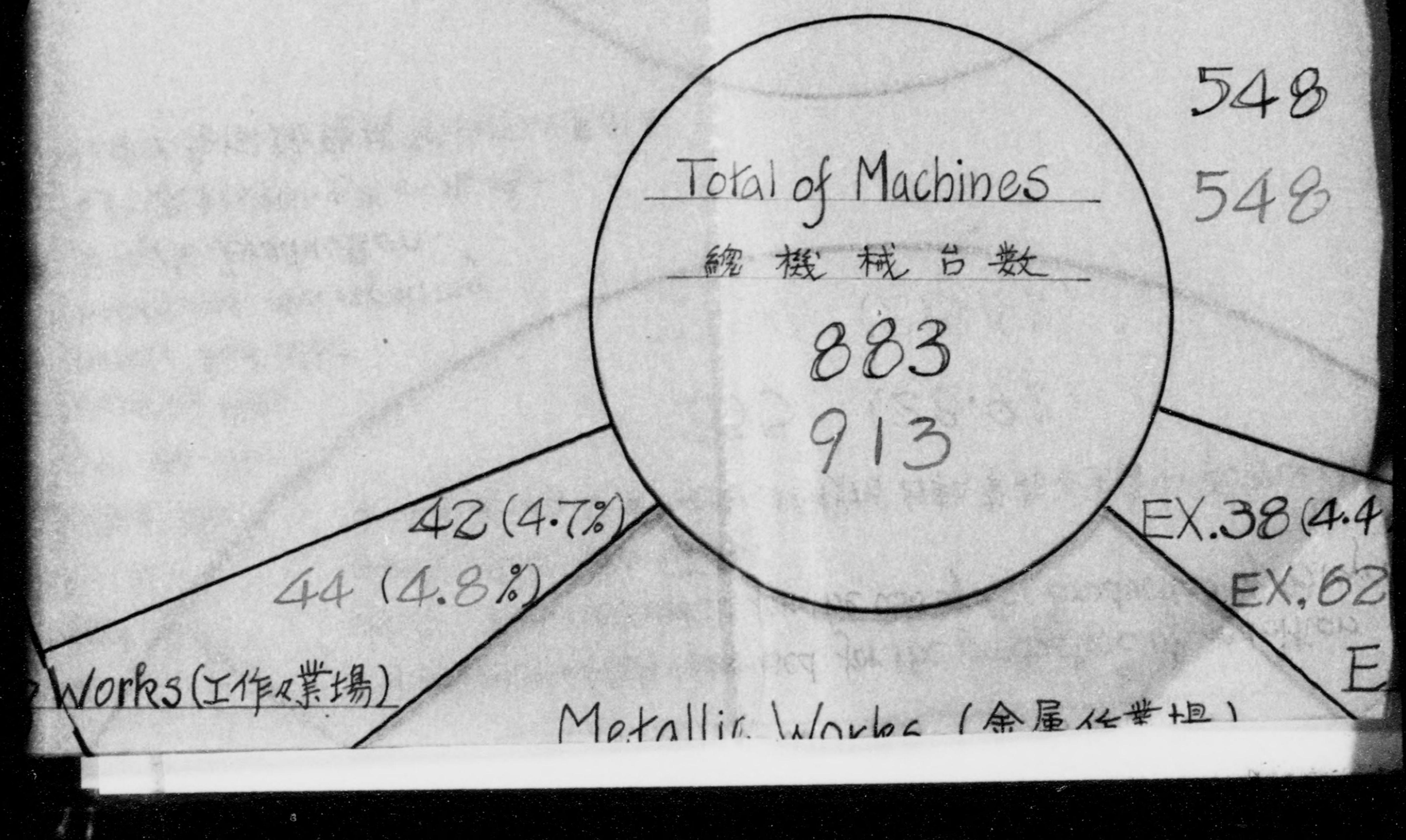
總機械施設

株式会社中山太陽

Cosmetic & Medicinal Works (藥粧品作業場)

Machines which were used only for the production of cosmet
medicines, throughout the entire period after the establishm
our Organization until the present time.

創業以来現在ニ至ル間引キ続キ藥粧品ノ製造ノミニ使用セル機械

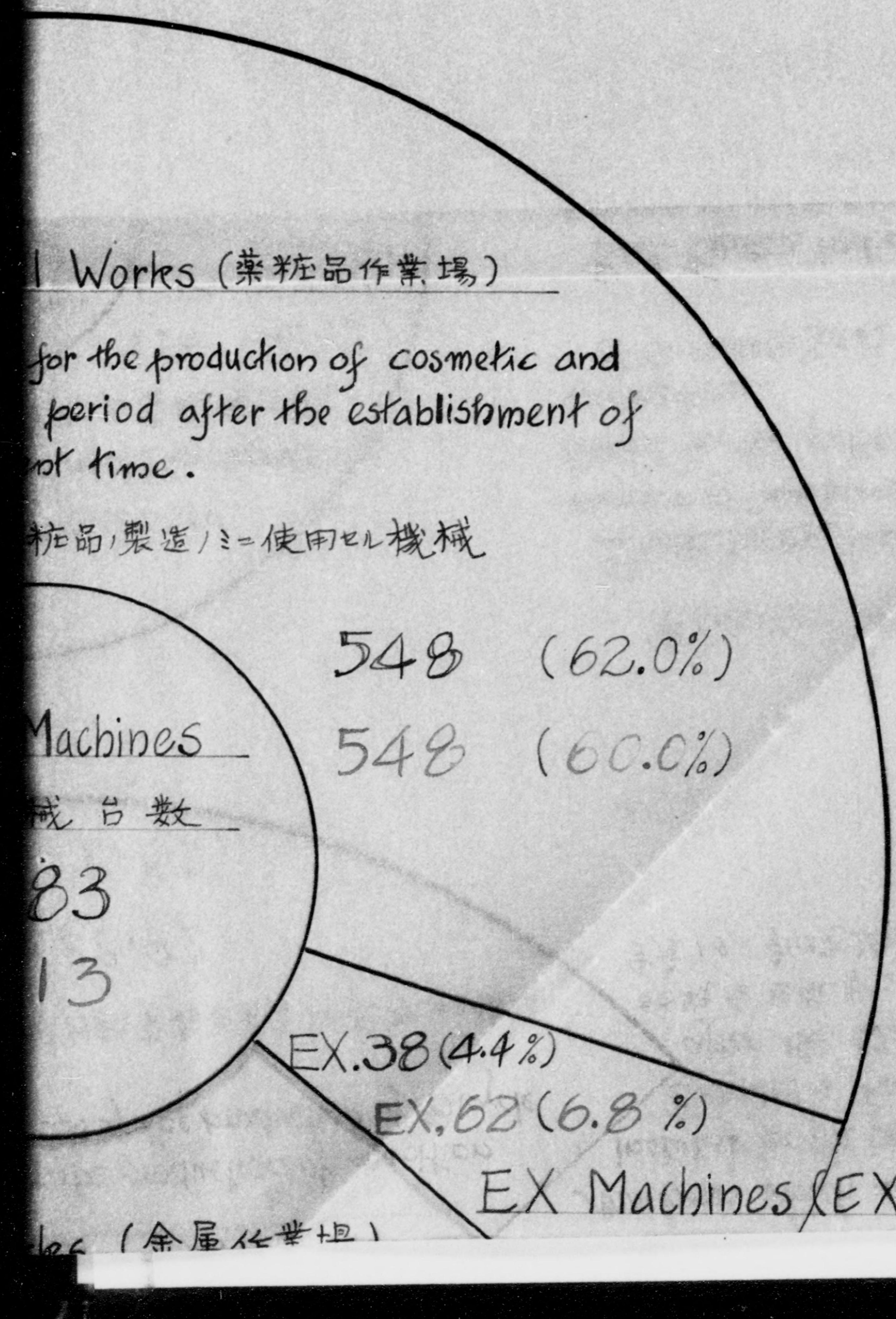


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS No.

No. 2

achines NAKAYAMA TAIYODO CO. LTD.

株式会社 中山太陽堂 9, 1, 1947.



(金属作業場)

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS NO.

44 (4.8%)

Constructing Works (工作々業場)

machines which were used to improving and repairiog for the equipment of machines at cosmetic & medicinal works. Besides, the above mentioned machines are intended not only for the use of the cosmetic & medicinal works, but also these will be used for improving and repairing the machines for the Bicycle production.

薬粧品作業場ノ諸機械施設補修用ノ充当セル機械ニシテ
今后ハ之ニ使用スルノ他自転車生産用諸機械補修用ニモ兼

Metallic Works (金属作業場)

Met

machines whic
parts, but con
parts after the
元兵器部分品生産

machi
自転車部

Maximu
tak
止ム

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO.

44 (4.8%)

業場)

Metallic Works (金属作業場)

machines which were used for the production of munition parts, but converted for the use of the production of Bicycle parts after the War.

元兵器部分品生産ニ使用シ、終戦後自転車部品生産用ニ転換シタル機械

255 (28.9%)

259 (28.4%)

e
t also
and repairing
production.

修用ニ充当セル機械ニシテ
用諸機械補修用ニモ兼用ス

EX. 62 (6.8%)

EX Machine

Machines
installed
Bicyc
after
終戦後
生産ノタメ

Minimum No. of necessary machines for the production of Bicycle parts.

自転車部分品生産ノタメ最少限必要機械台数

119 (46.7%)

123 (47.5%)

Total No. of machines
總機械台数
255
259

Maximum No. of machines which may be taken away if necessary.

止ムヲ得ザル場合ノ最大限撤去機械台数

136 (53.3%)

136 (52.5%)

Re

Black

number o
tioned in
exempti
黒字除

Red

number
tioned
sheet.
赤字ノ者

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS No.

EX. 62 (6.8 %)

EX Machines (EX 機械)

Machines which were newly installed for the production of Bicycles + Farming-Tools after the War.

終戦后自転車及農機具ノ生産ノタメ新規設備セル機械

(金属作業場)

be production of munition
e of the production of Bicycle

自転車部品生産用=転換シタル機械

28.9%)

28.4%)

Remarks (備考):

Black Figures indicate the number of machines as mentioned in the petition for the exemption.

黒字ハ除外申請書記載機械台数ヲ示ス

Red Figures indicate the number of machines as mentioned in the Inventory sheet.

赤字ハ登録票記載機械台数ヲ示ス.

f necessary
ction of Bicycleparts.
小限必要機械台数
119 (46.7%)
123 (47.5%)
NO.
bines
台数
5
9
bines which may be
necessary.
大限撤去機械台数
53.3%)
52.5%)

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO:

Comparative Dia

Building

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO.

Comparative Diagram of Metallic Dept. Works

NAKA

Building Area

Cosmetic & Medicinal Dept. Works
藥粧品部工場
5,690 sq. metres
(63.5 %)

Total Area
總面積
8,967 sq.m.

cle & Farming-
Works
er; Warehouse)
車及農機具作業場
(元倉庫)
2,037 sq. m.
(22.7 %)

Metallic
Works
(Former; Ammunition
Parts Works)
金属作業場
(元兵器部品作業場)
910 sq. m.
(10.1%)

Constructing Works
工作作業場
330 sq. m.
(3.7 %)

Bicycle & Farming Tool Works

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NS.

Dept. Works and Cosmetic & Medicinal Dept.

NAKAYAMA TAIYODO CO, LTD.

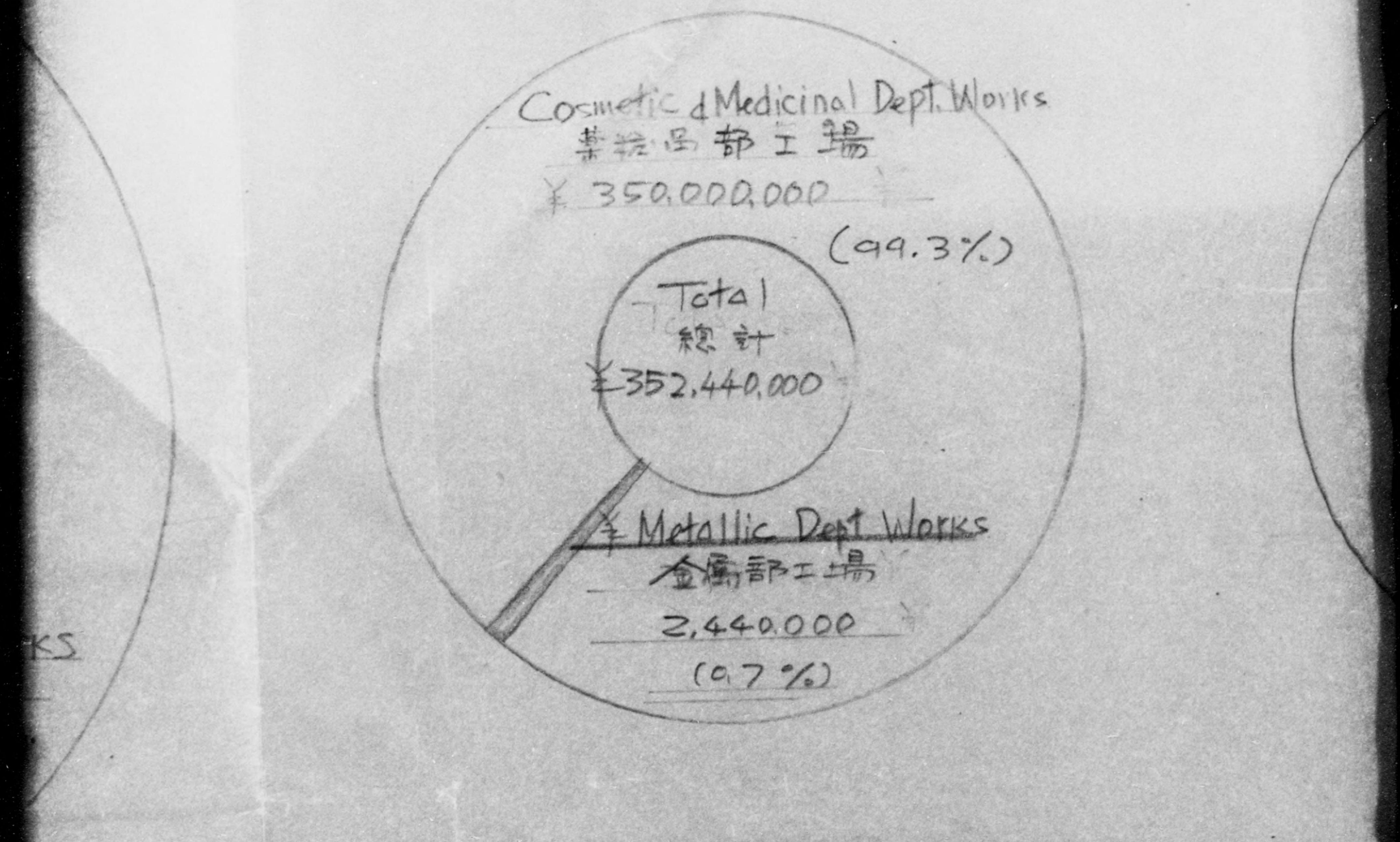
ON 9.1.19

Production Amount.

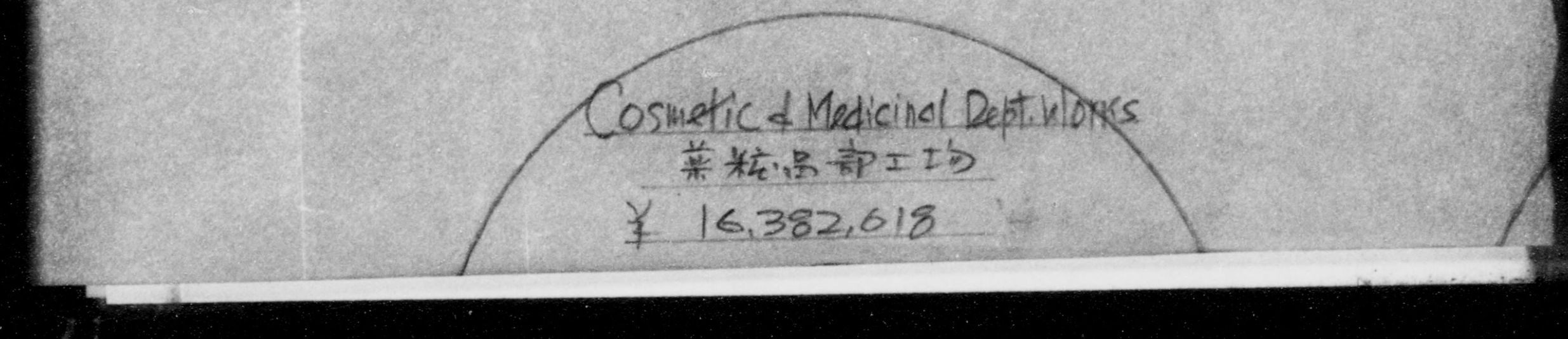
1903 – 1945

(Up to present since the establishment)

(創業以来現在迄)



1944



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

No. 3

Medicinal Dept Works.

ON 9.1.1947

on Amount.

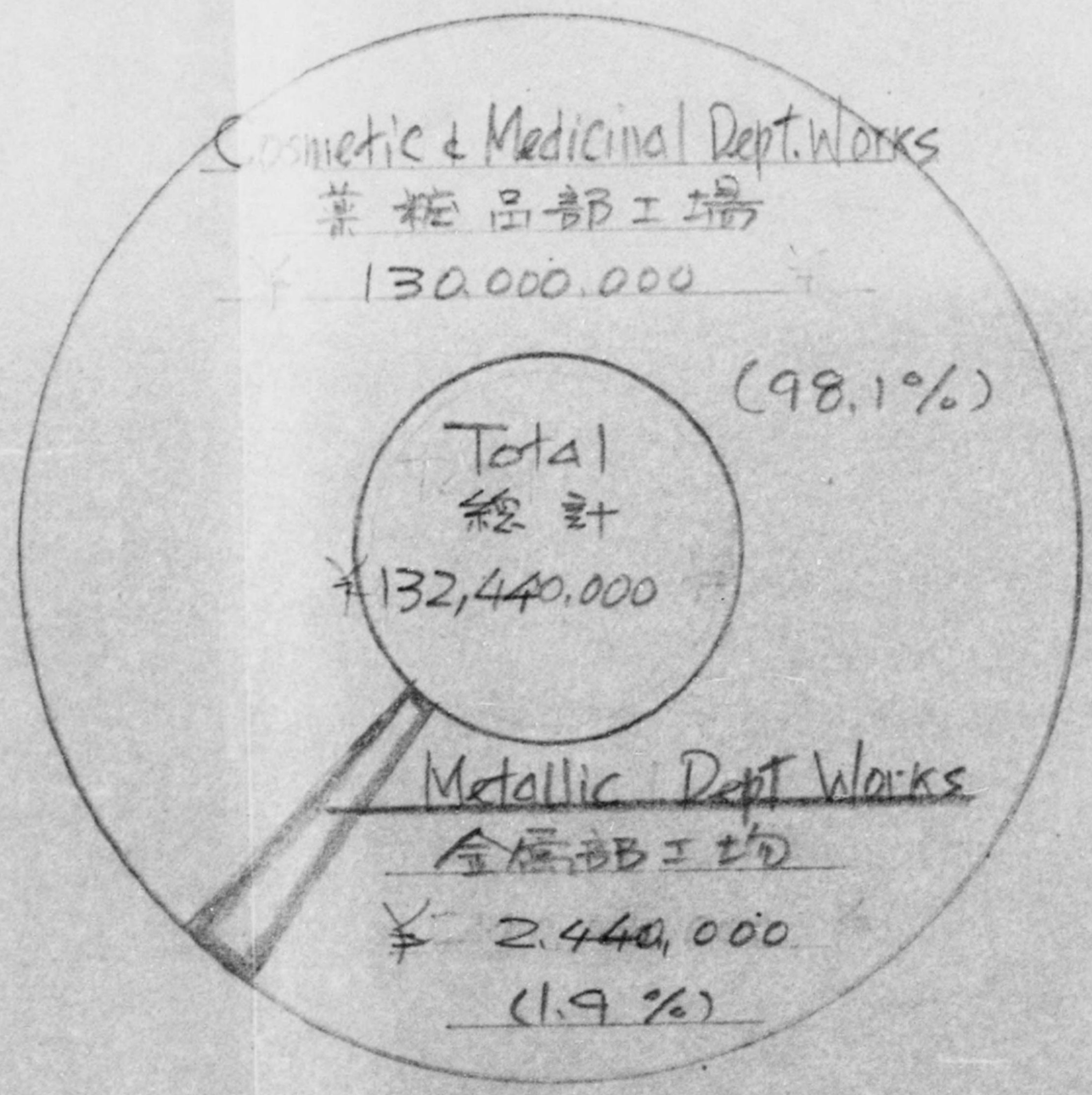
ment)

Works

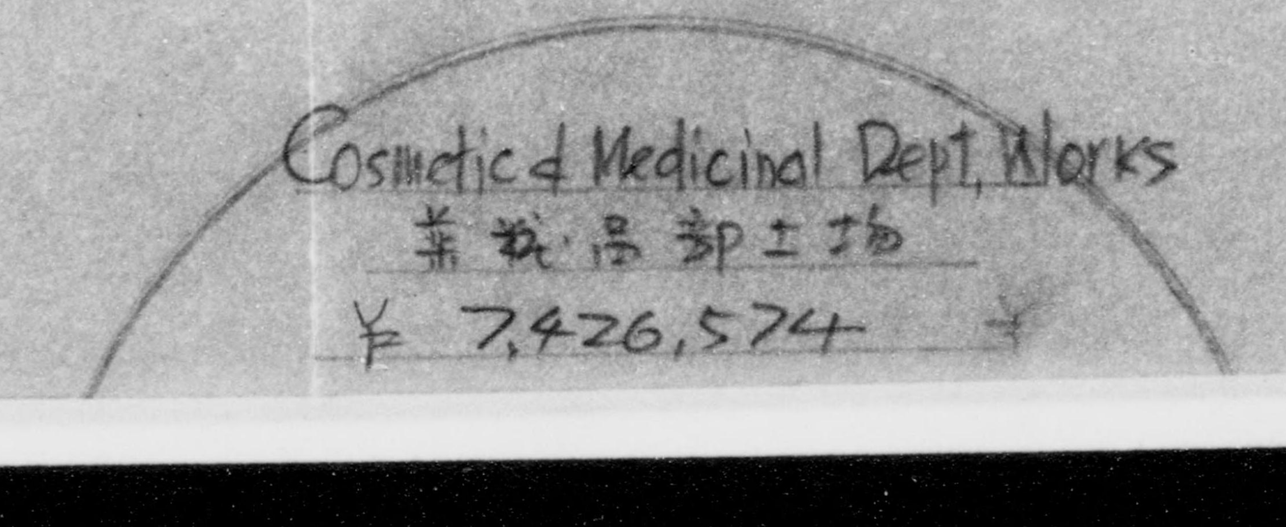
%)

s

1937 - 1945
(During the War)
(戦時中)



1945



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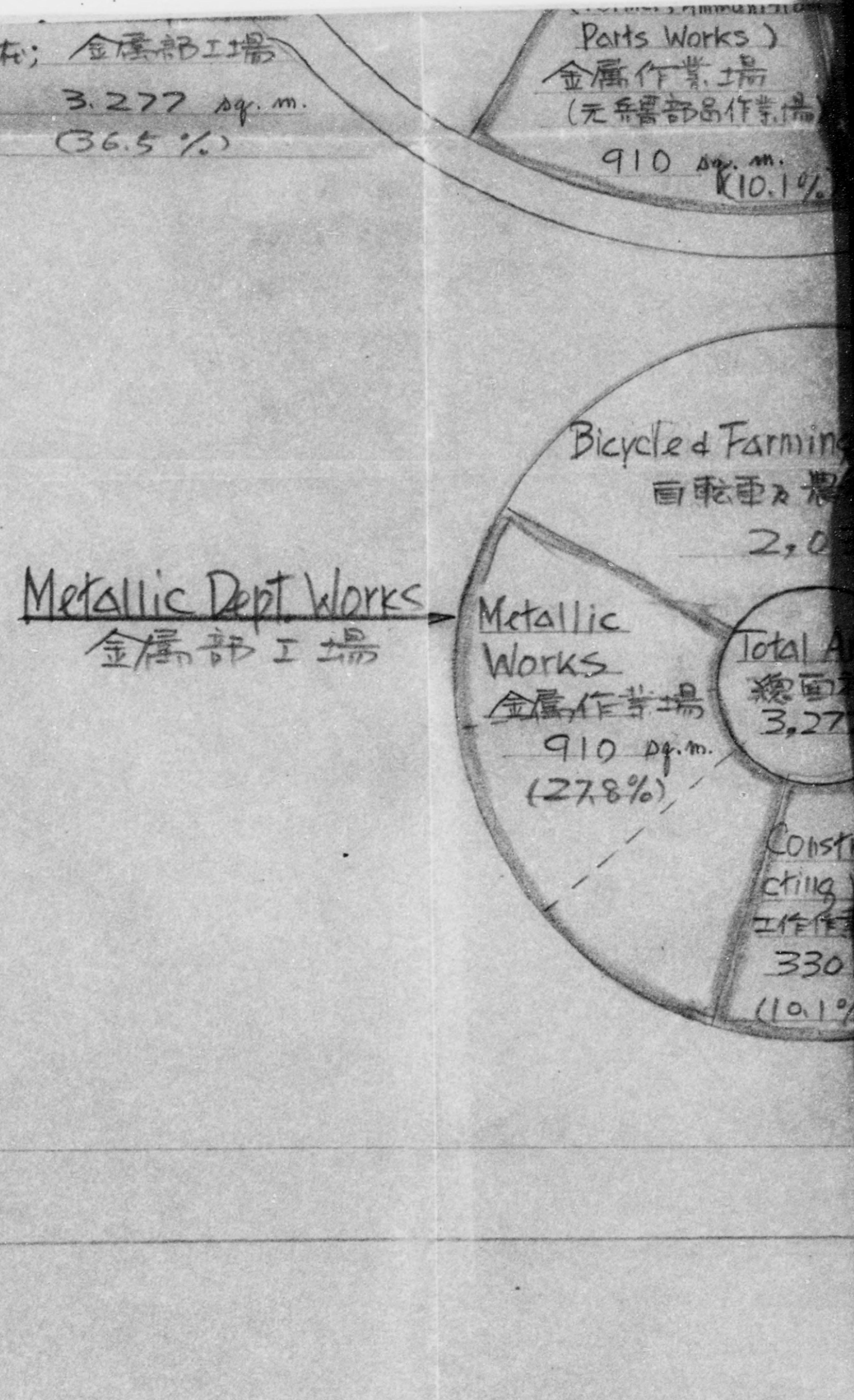

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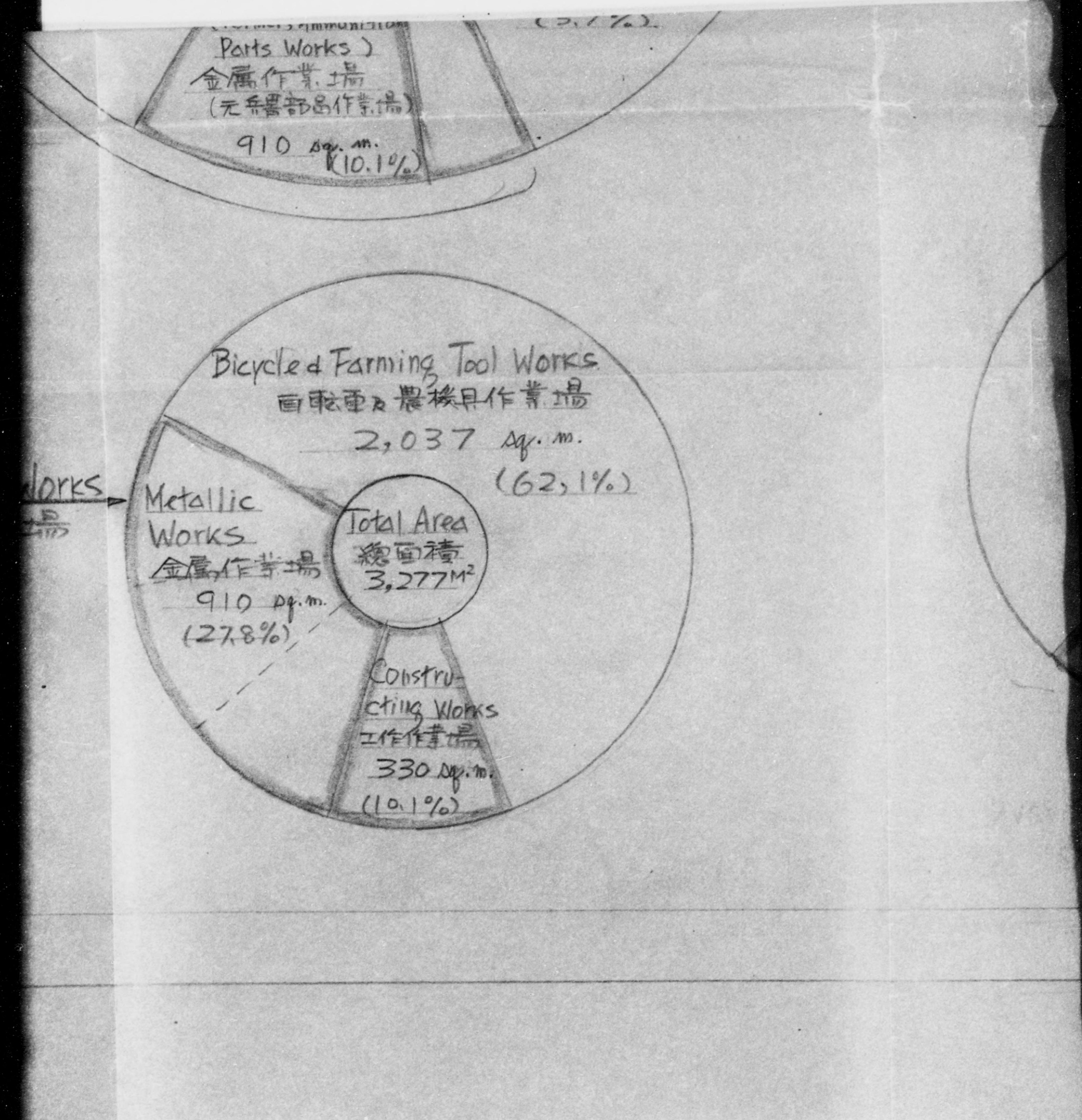
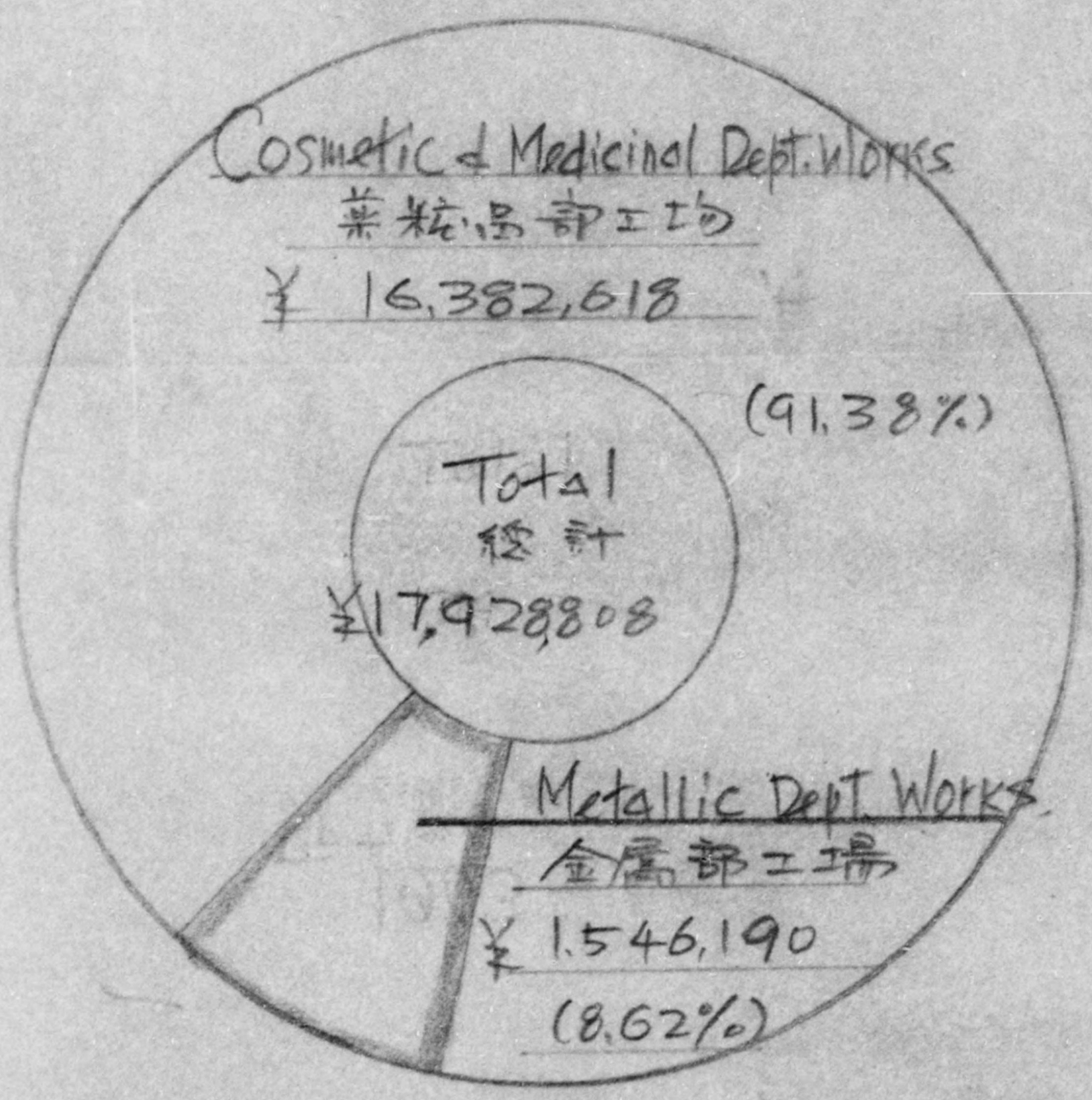


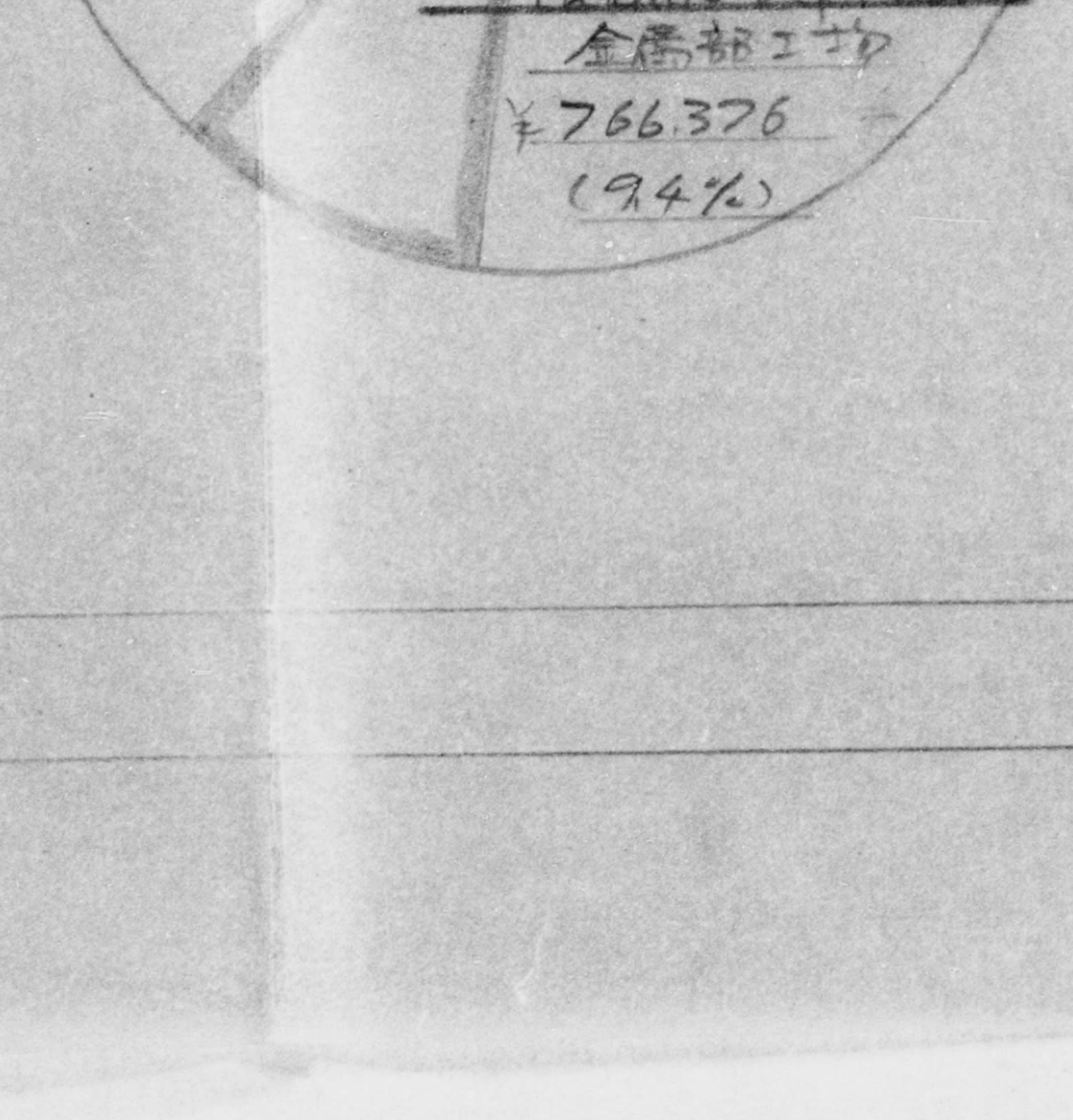
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]

1944



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

1945



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

Position of Machines

Items of Machines		the 1st Shop	the 2nd Shop	the 3rd Shop	the 4th Shop	the 5th Shop	Forging Shop	Total
Machines listed in Inventory Sheet.	Machines for production of Bicycles & Farming Tools. (in Metallic Shop & Every Shop) ▭	67	93	0	23	136	2	321
	Machines for constructing, repairing & improving. (in Constructing Shop) ◎	0	0	22	4	0	0	26
	Machines for constructing, repairing & improving. (in Constructing Shop) △	3	0	7	5	3	0	18
	Total	70	93	29	32	139	2	365
	Machine Tools ▭	62	92 (27)	27	28	106 (1)	0	315 (28)
	Industrial Machines ▨	4	0	0	1	26 (26)	1 (1)	32 (27)
	Electric Machines ▩	0	0	0	0	5 (5)	0	5 (5)
	Electric Machines motor ●	4	1	2	3	2 (1)	1 (1)	13 (2)
	Total	70	93 (27)	29	32	139 (33)	2 (2)	365 (62)
Machines that carried in after the Inventory sheet was made. ▭						5		5

Note ;

i) Number in brackets is EX-machine. (including not bracket number)

ii) Mark ◎ is constructing, repairing & improving machine for Cosmetic & Medicinal Dept. Works.

Mark △ is constructing, repairing & improving machine for Metallic Dept. Works.

iii) In the arrangment figure,

a) Number is Inventory sheet number.

b) Mark ○ is the 1st class machine.
Mark △ is the 2nd class machine.
Mark × is the 3rd class machine.
Mark ▭ is EX-machine.

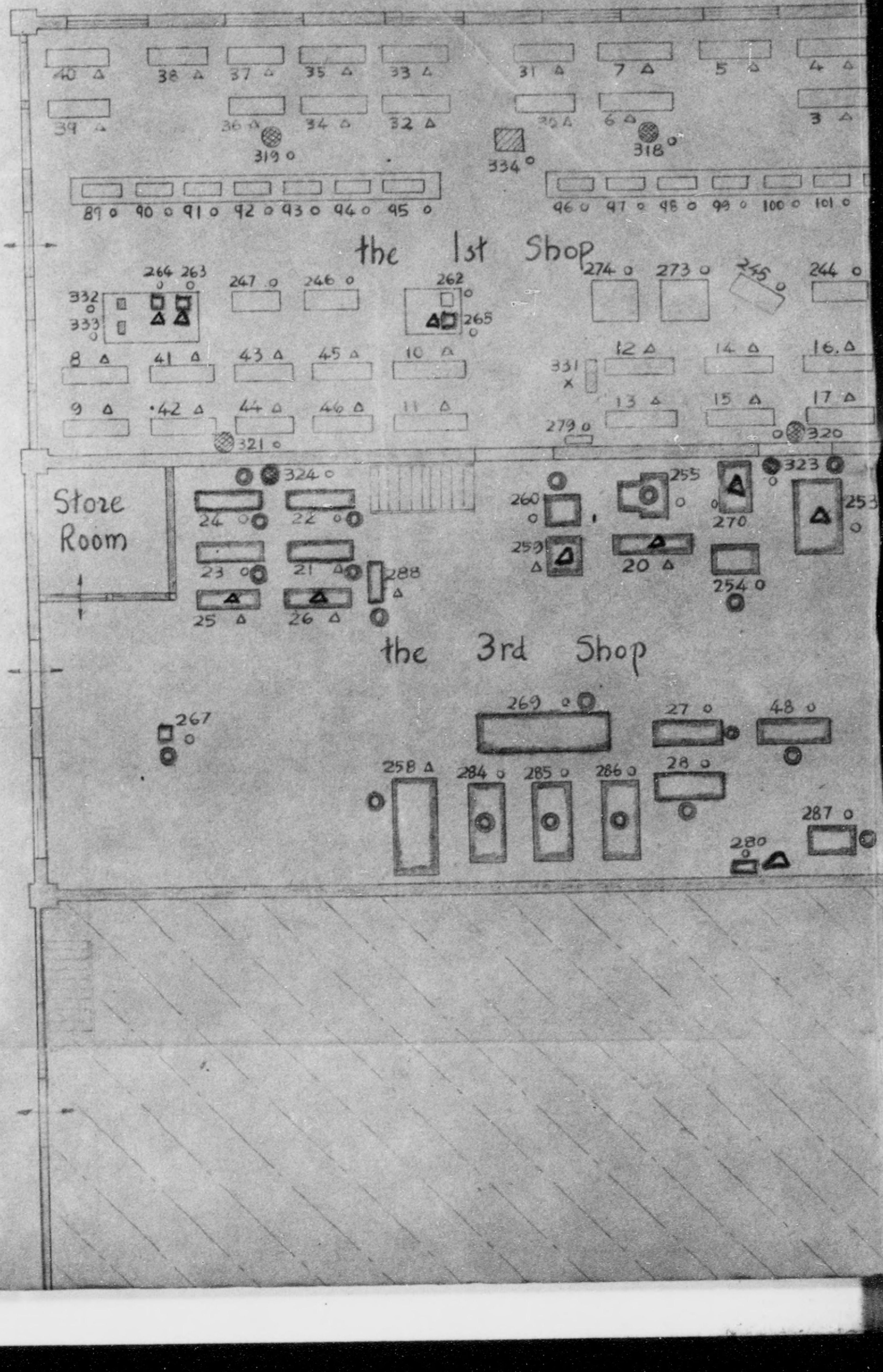
Classification of Machines

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 771021

THE ARRANGEMENT OF MACHIN

NAKAYAMA

the 3rd Shop	the 4th Shop	the 5th Shop	Forging Shop	Total
0	23	136	2	321
22	4	0	0	26
7	5	3	0	18
29	32	139	2	365
27	28	106 (1)	0	315 (28)
0	1	26 (26)	1 (1)	32 (27)
0	0	5 (5)	0	5 (5)
2	3	2 (1)	1 (1)	13 (2)
29	32	139 (33)	2 (2)	365 (62)
		5		5



hine.
er)
g & improving machine for
inal Dept. Works.

ing & improving machine
pt. Works.

f number
s machine.
s machine.
s machine.

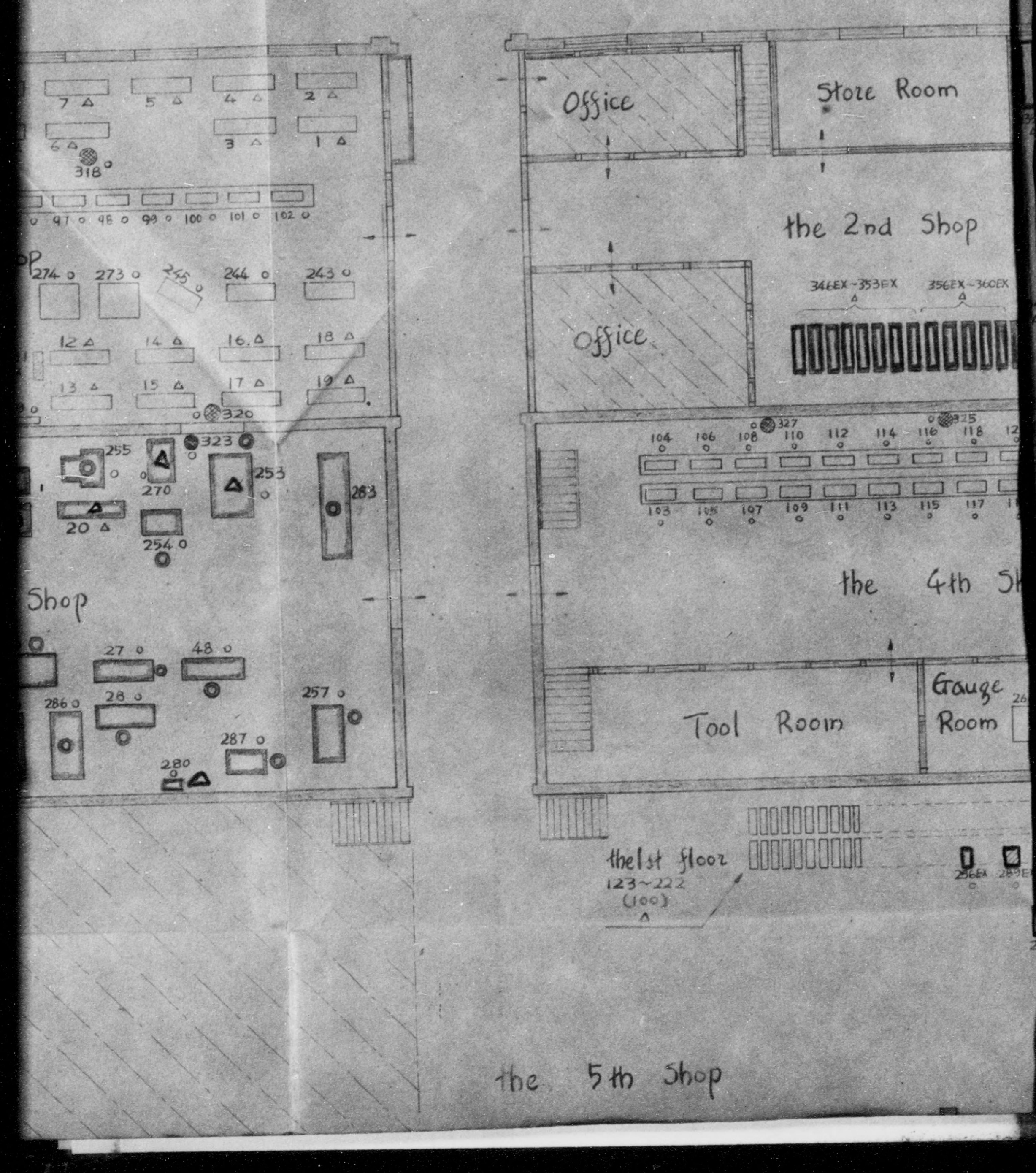
lachines.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

T OF MACHINE EQUIPMENT IN THE METALLIC DE

NAKAYAMA TAIYODO CO., LTD.

1. MAR. 194

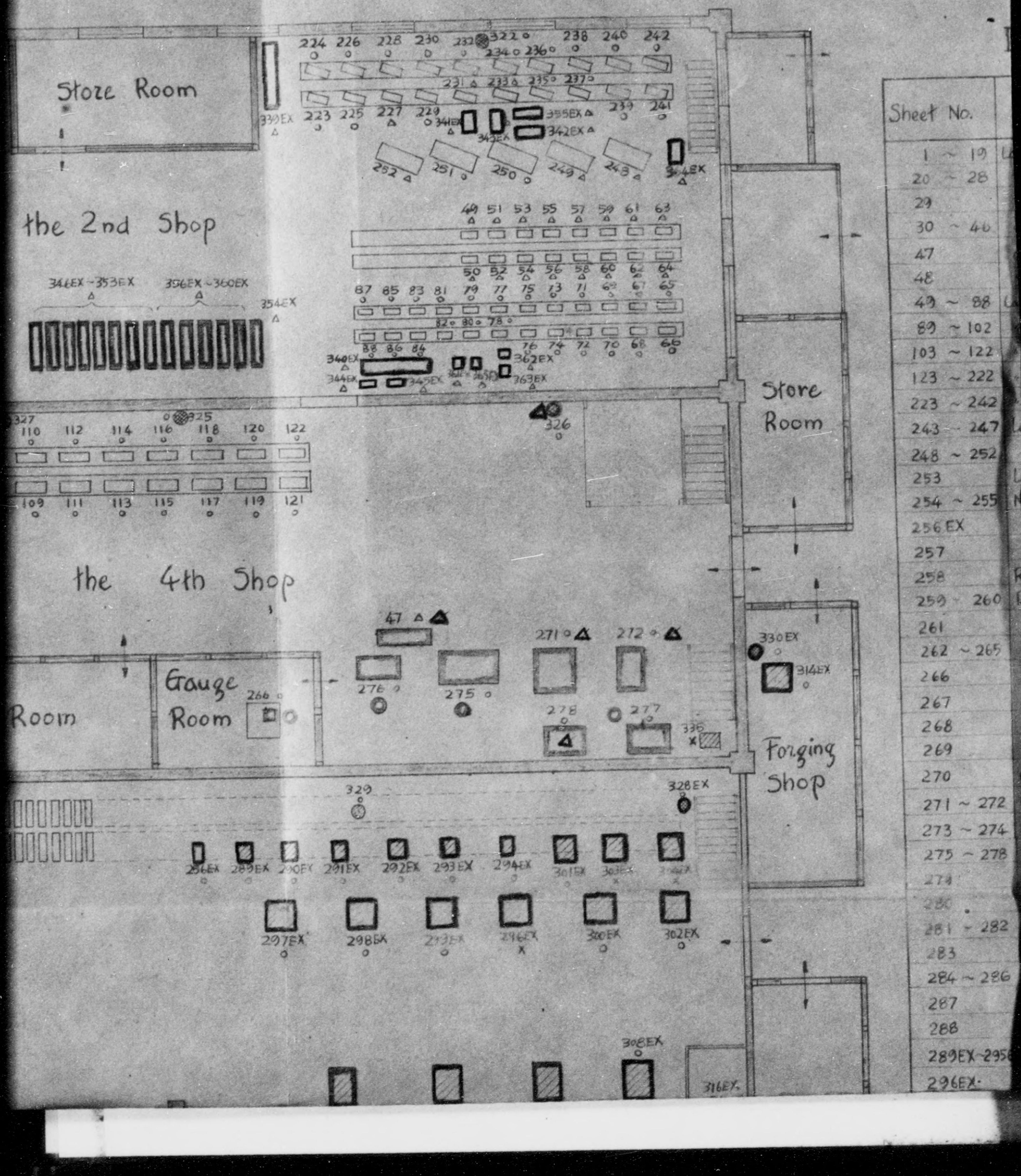


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

METALLIC DEPT. WORKS

1. MAR. 1947

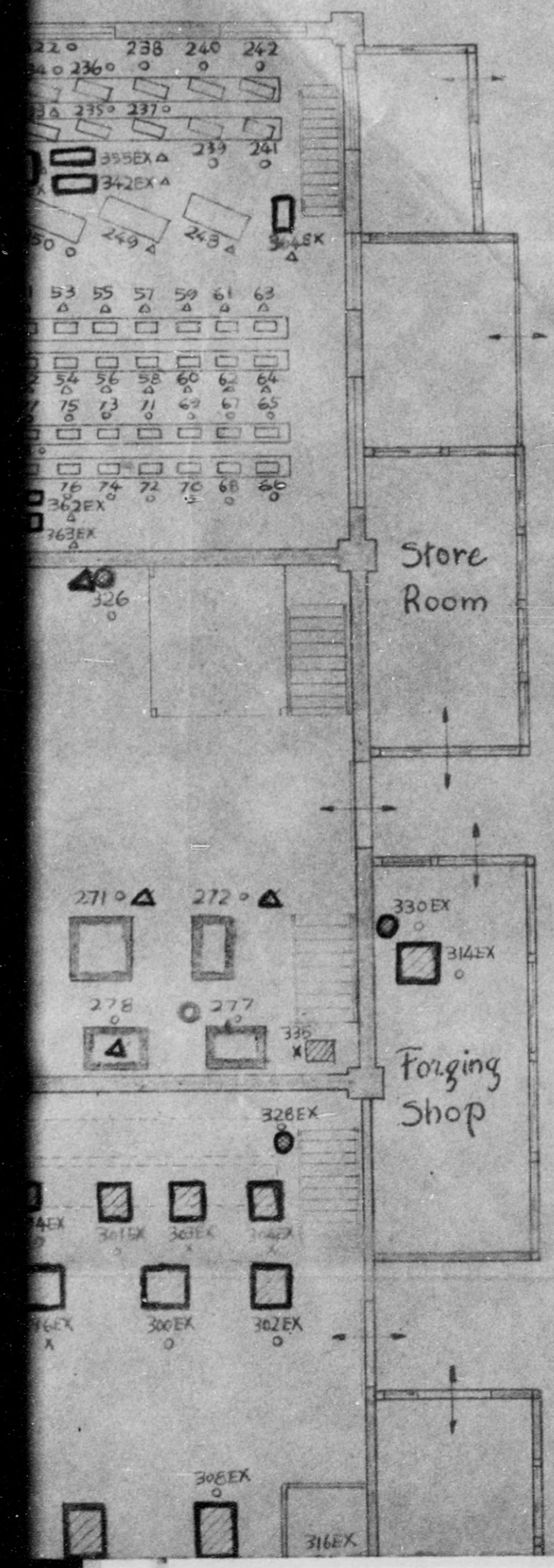
scale 1/150



Sheet No.	
1 ~ 19	
20 ~ 28	
29	
30 ~ 46	
47	
48	
49 ~ 88	
89 ~ 102	
103 ~ 122	
123 ~ 222	
223 ~ 242	
243 ~ 247	
248 ~ 252	
253	
254 ~ 255	
256 EX	
257	
258	
259 ~ 260	
261	
262 ~ 265	
266	
267	
268	
269	
270	
271 ~ 272	
273 ~ 274	
275 ~ 278	
279	
280	
281 ~ 282	
283	
284 ~ 286	
287	
288	
289EX ~ 295	
296EX	

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 1 1 8 9 1 8

scale 1/150



Index of arrangment

Sheet No.	Name of Machines	Position	No.	EX-Machines	Machines for constructing, repairing & improving
1 ~ 19	Lathe Engine (6ft) 10~11 Drilling M.C NEC	1	19		
20 ~ 28	" " (")	3	9		○ 6 △ 3
29	" " (") or Tapping M.C NEC	5	1		
30 ~ 46	" " (5ft) 45~46 Drilling M.C NEC	1	17		
47	" " (8ft)	4	1		△ 1
48	" " (6ft)	3	1		○ 1
49 ~ 88	Lathe Bench Type	2	40		
89 ~ 102	" " " (Single purpose)	1	14		
103 ~ 122	" " " (")	4	20		
123 ~ 222	" " " (")	5 (1st floor)	100		
223 ~ 242	" " " (Turret)	2	20		
243 ~ 247	Lathe Turret	1	5		
248 ~ 252	" "	2	5		
253	Lathe Face N.E.C.	3	1		△ 1
254 ~ 255	Milling Machine	3	2		○ 2
256EX	" "	5	1	1	
257	" "	3	1		○ 1
258	Radial Boring Machine	3	1		○ 1
259 ~ 260	Drilling Machine (Upright)	3	2		△ 1
261	" " (")	5	1		△ 1
262 ~ 265	" " (Bench)	1	4		263 264 265 △ 3
266	" " (")	4	1		○ 1
267	" " (")	3	1		○ 1
268	" " (")	5	1		
269	Boring Machine	3	1		○ 1
270	Gear Cutting Machine	3	1		△ 1
271 ~ 272	Grinding Machine (various)	4	2		△ 2
273 ~ 274	Centerless Grinder	1	2		
275 ~ 278	Grinding Machine (various)	4	4		○ 3 △ 1
274	" " (Disc)	1	1		
280	" " (")	3	1		△ 1
281 ~ 282	" " (")	5	2		△ 2
283	Planer	3	1		○ 1
284 ~ 286	Shaper	3	3		○ 3
287	Slotter	3	1		○ 1
288	Sawing	3	1		○ 1
289EX ~ 295EX	Crank Press (Vertical)	5	7	7	
296EX	" " (2 Point Vertical)	5	1	1	

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 118264

a) Number is Inventory sheet number
b) Mark ○ is the 1st class machine.
Mark △ is the 2nd class machine.
Mark × is the 3rd class machine.
Mark ▭ is EX-machine.

Classification of Machines

Items of Machines		Classification				Items of Machines	Classification			
		1st	2nd	3rd	Total		1st	2nd	3rd	Total
Machine Tools						Industrial Machines				
Lathe	Engine (4.5 ft.)	0	20 (3)	0	20 (3)	Shearing Machine	1 (1)	0	0	1 (1)
	Engine (6 8 ft.)	6	27 (2)	0	33 (2)	Press	21 (21)	0	3 (3)	24 (24)
	Single Purpose	34	100	0	134	Hammer	2 (2)	0	0	2 (2)
	Bench Type	24	18 (2)	0	42 (2)	Pump	2	0	0	3
	Bench Type Turret	17	3	0	20	Oil Separator	1	0	1	2
	Turret	7	18 (15)	0	25 (15)	Total	27 (24)	0	5 (3)	32 (27)
	Face	1	0	0	1					
Drilling Machine	Upright	2	5 (4)	0	7 (4)					
	Radial	0	1		1	Electric Machines				
	Bench	7	1 (1)	0	8 (1)	Motor	13 (2)	0	0	13 (2)
Boring Machine		1	0	0	1	Drying Furnace	1 (1)	0	2 (2)	3 (3)
Milling Machine		4 (1)	0	0	4 (1)	Welder (Arc)	1 (1)	0	0	1 (1)
Grinding Machine	various	8	0	0	8	" (Spot)	1 (1)	0	0	1 (1)
	Disc	4	0	0	4	Total	16 (5)	0	2 (2)	18 (7)
Gear Cutting Machine		1	0	0	1					
Planer		1	0	0	1	Gross Total	164 (30)	194 (27)	7 (5)	365 (62)
Shaper		3	0	0	3					
Slotter		1	0	0	1					
Sawing		0	1	0	1					
Total		121 (1)	194 (27)	0	315 (28)					

Note:
Number in brackets is EX-machine. (including not bracket number)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

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nes

Classification			
1st	2nd	3rd	Total
Machines			
1 (1)	0	0	1 (1)
21 (21)	0	3 (3)	24 (24)
2 (2)	0	0	2 (2)
2	0	0	3
1	0	1	2
27 (24)	0	5 (3)	32 (27)

Machines			
13 (2)	0	0	13 (2)
1 (1)	0	2 (2)	3 (3)
1 (1)	0	0	1 (1)
1 (1)	0	0	1 (1)
16 (5)	0	2 (2)	18 (7)

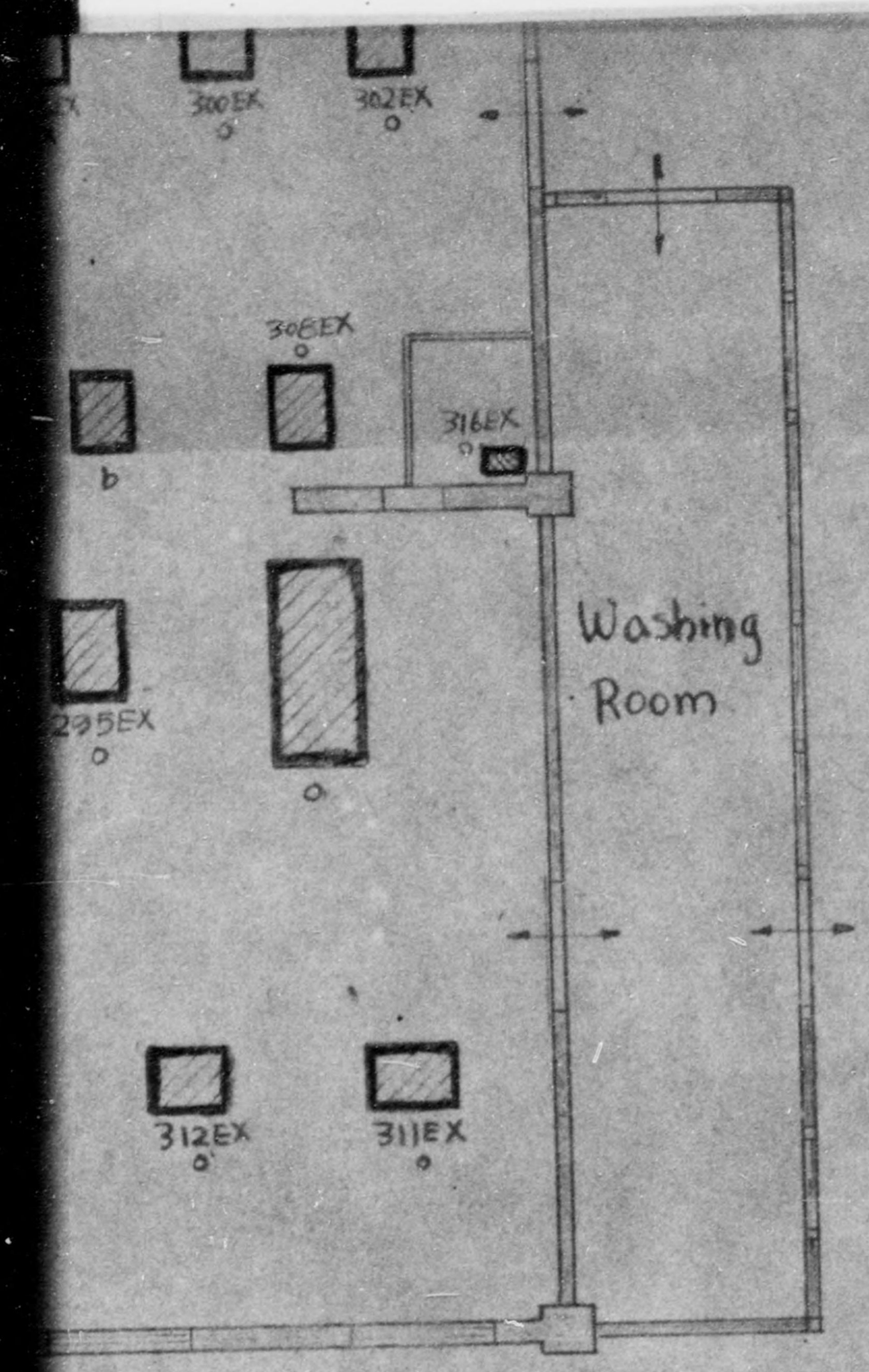
l	164 (30)	194 (27)	7 (5)	365 (62)

n brackets is EX-machine.
not bracket number)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 119219

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 719019



280	" (")	3	1		△ 1
281 ~ 282	" (")	5	2		△ 2
283	Planer	3	1		○ 1
284 ~ 286	Shaper	3	3		○ 3
287	Slotter	3	1		○ 1
288	Sawing	3	1		○ 1
289EX~295EX	Crank Press (Vertical)	5	7	7	
296EX	" " (2 Point Vertical)	5	1	1	
297EX~307EX	" " (Inclinable)	5	11	11	
308EX~312EX	Friction Press	5	5	5	
313EX	Shearing Machine	5	1	1	
314EX	Forming Machine (Hammer)	5	1	1	
315EX	" " (")	Forging Shop	1	1	
316EX	Welding Machine (Arc)	5	1	1	
317EX	" " (Spot)	5	1	1	
318 ~321	Motor	1	4		
322	"	2	1		
323 ~ 324	"	3	2		◎ 2
325 ~327	"	4	3		326 △ 1
328EX	"	5	1	1	
329	"	5	1		
330EX	"	Forging Shop	1	1	
331 ~ 333	Pump	1	3		
334	Oil Separator	1	1		
335	" "	4	1		
336EX~338EX	Drying Furnace (Electric)	5	3	3	
339EX~340EX	Lathe Engine (8ft)	2	2	2	
341EX~343EX	" (4ft)	2	3	3	
344EX~345EX	Lathe Bench Type	2	2	2	
346EX~360EX	Lathe Turret	2	15	15	
361EX~364EX	Drilling Machine (Upright)	2	4	4	
365EX	" " (Bench)	2	1	1	
Total			365	62	◎ 26 △ 18 144

Machines that carried in after the Inventory sheet was made.	Shearing Machine (a)	5	1		
	Faction Press (b)	5	2		
	Drying Furnace (Electric) (c)	5	2		
	Total		5		

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STATUS OF INDUSTRIAL FACILITIES

30th April I947.

1.Name of Company: Nakayama Taiyodo Co.,Ltd.

2.Address of Company: No. 40 Mizusakicho, Naniwaku, Osaka.

3.Name of Factory: Nakayama Taiyodo Co.,Ltd.,
Metallic Dept. Works.

Date of Construction: August I943.

Note. The Metallic Dept. Works of our Co. had into being by transfering the 6 pieces of machinery, which were installed in the Cosmetics and Medicinal Dept. Works of our Co. forpurpose of repairing and improving them since prior to the war (prior to I937), to the present Construction Workshop.
This was expanded into the one containing 44 pieces of machinery with the addition of those for purpose of repairing and improving the machinery and equipment for the production of cosmetics and drugs since it was near to impossible to have them repaired or constructed outside during the wartime, However, in August I943 the Co. was orderdd by military authorities to increase the number of machines on top of those already existing in the Construction Workshop and thus it had commenced the production of parts of munitions.
Since the termination of the war, the Co. has obtained permission for the reconvertion from Headquarters, 6th Army, for the production of bicycles and argricultural implements, and is now showing good results.

4.Address of Factory: No. 37 Mizusakicho, Naniwaku, Osaka.

a. Number of Employees on date permit was granted:

Staffs. 42 persons Workers. I27 persons. Total I69 p.

b. Number of Employees at present:

Staffs. 37 persons Workers. 88 persons. Total.I25 p.

Note. The plan for increase of workers is 355 persons at first, and now carring out the increase of workers.

5.Reconversion permit Authorized by:

Headquarters Sixth Army, Military Gov't Section.

6.Date of Permit:

30 November I945. (Permit No. M.G. II7)

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7. Producting authorized by this permit:

Item	Quantity	pcs. pcs.
a. Farming tools (Hoe)	Monthly production.	9,000-I5,000
b. Bicycles	"	I,800-3,000
c. Gas Cocks.	"	60,000 pcs.

Note. Quantity of monthly production is applied quantity which was written in the application of permit for reconreconversio

8. Previous Products of Factory:

Pre-war

Improvement and repair on machines and equipment in the Cosmetics and Medicinal Dept. Works.

Wartime

a. Principal War Products: Parts for 25mm machine-gun bullets.

% of Total Plant Output: 70 %

b. Principal Civilian Products During War:
Work of repairing and improving the mavhines in the Cosmetics and Medicinal Dep.Works.

% of Total Plant Output: 30 %

Note. By the above mentioned reasons, in spite of war, the Co. have been performed the production of Cosmetics, Tooth Paste and Medicines.

9. Number of Machines in Operation listed for Reparations:

I. Machine tools	79
2. Other Metal Working Machines	29
3. Other Industrial Machines	I2
Total	I20

Note. Including 62 EX Machines.
Now, increasing workers for the commencement of the mass production of bicycles and exporting bicycles. Hereafter, as soon as receive materials, the Co. have plan that increase machines and utilize all machines, but it estimate the lack of them.

IO. Total Number of Machines listed for Reparations:

I. Machine tools.	320
2. Other Metal Working Machines	29
3. Other Industrial Machine	I6
Total	365

Note. Include 62 EX Machines.

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II. Monthly Production (April):

Item	No. or Weight		Value
I. Farming tools. (Hoe)	I,000	@¥27.00	¥27,000.00
2. Bicycles. (Complete)	707	@¥I,908.00	¥I,348,956.00
3. Gas Cocks.	By the finish of delivery for the received order, stop the production.		

Stocks.

Item	No. or Weight		Value
I. Farming tools.(Hoe)	I,000	@¥27.00	¥27,000.00
2. Bicycles. (Complete).	350	@¥I,908.00	¥667,800.00
3. Gas Cocks.	By the finish of delivery for the received order, stop the production.		

I2. Total Products after Permit of Operation:

Item	No. or Weight		Value
I. Farming tools.			
March-Dec. I946.	3,950	@¥27.00	¥I06,650.00
Jan. -April. I947.	500	"	¥ I3,500.00
Total	4,450		¥I20,I50.00
2. Bicycles.			
March-Dec. I946.	3,545	@¥990.00	¥3,509,550.00
Jan. -April. I947.	I,9I0		I,890,900.00
Total	5,455		¥5,400,450.00
3. Gas Cocks.			
March-Dec. I946.	5,730		¥ I9,482.00
Jan. -April. I947.	By the finish of delivery for the received order, stop the production.		
Total	5,730		¥ I9,482.00

I3. To Whom the Products: were Supplied

a. Export	0 %
b. Domestic	I00 %
c. Occupation Forces	0 %

Note. During its short reconversion, the Co. have won good reputation for the supply of many superior bicycles in the market. Now, preparing the production of export bicycles and will be commence on the second quarter.

I4. Signature and Title of Comapny Official Verifying this Report:

Taichi Nakayama

Taichi Nakayama
President: Nakayama Taiyodo Co., Ltd.

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File

26 May, I947.

Nakayama Taiyodo Co.,Ltd.,
Metallic Dept. Works.

No. 37 Mizusakicho, Naniwaku, Osaka.

TO : Osaka Military Government Team.
Attention: Major Harmon.

SUBJECT : 5 Additional Industrial Machines installed after our plant designated as the reparations factory on August 24, I946.

Sirs,

I. Our Metallic Dept. Works obtained permission for the reconversion from the Headquarters 6th Army, under permit No. M.G. II7, on 30th November, I945.

Until designated as reparations plant on 24 August, I946, 62 machines were installed based upon the plan to consolidate the equipment for the production of bicycles and farming tools in our workshop. This number of machines is equivalent to all the machines, as shown on the Inventory Sheet as "EX which were checked up by the officer in charge of O.M.G.T. on Ist November, I946. (See annexed diagram)

2. After drawing up "Inventory Sheet" as of Aug. 24, I946, (designated as reparations plant) we installed for the production of bicycles 5 additional industrial machine, as they were expected to arrive here after the order for such having been placed with the manufacturers, and its details are as follows:- (See annexed diagram)

Name of Machine	Quantity	Date of Installed	Date of Order	Ordered from
Friction Press. 40 ton.	I	Ist Oct. I946.	I4th Feb. I946.	Yamakawa Juatsuki Kogyo K.K.
"	I	2I Oct. I946	"	"
Gap Shear. 2 meter.	I	3I Dec. I946.	IO Oct. I945.	Mori Iron Works.
Electric Furnace. small.	I	Ist Feb. I947.	I5 Dec. I945.	Nisho Works.
"	I	I8 Feb. I947.	"	"

OSAKA M.G
RES-COM-IND
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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 77 8 7 6

3. These 5 industrial machines are absolutely necessary for the purpose of building up bicycles parts and we have been making it a rule to make report upon arrival of machines each time to the Ministry of Commerce and Industry via Osaka Prefectural Government every month, specifying the details in connection with the custody conditions of the designated equipment.

On the other hand, as we thought it likewise necessary to send this report regarding the above mentioned 5 additional industrial machines, to the O.M.G.T. in addition to what we had already reported through Osaka Prefectural Government, we submitted the petition for the permission of installing 5 additional machines to the Headquarters O.M.G.T. on 28 March I947. We considered afterwards, however, that it might have been better if we had reported as the "SP" machines carried into our factory along the line as we stated above. But, we feel very sorry to say that as a result of our mishandling the routine work without recognizing the outcome of the these procedures, the petition was utterly denied on April I2, I947.

For these reason we sincerely hope that you will be kind enough to let us know as to how we can put the matter forward without infringing upon any ruling in connection with the installation of machines in guarding safely and causing any unnecessary complications hereafter.

Thanking you in anticipation for your good offices in the adjustment of this unfortunate incident, and eagerly awaiting magnanimous decision, I beg to have the honor of remaining, Sir,

Most Respectfully Yours,

Taichi Nakayama

Taichi Nakayama
President: Nakayama Taiyodo Co.Ltd.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

21 December 1946.

TO : Osaka Military Government.

From: Nakayama Taiyodo Co.,Ltd.
No.40 Mizusaki-cho, Naniwa-ku, Osaka.

Subject: Petition for the verification of the difference of number of machines between that registered in the Inventory Sheet made to meet the instruction given by the Osaka Militaty Government and that registered in the Petition for the Exemption of the Metallic Dept.Works from O.D.5 formerly presented from Nakayama Taiyodo Co.,Ltd.

Dear Sir,

It is sincerely requested to be verified by you that the subject above mentioned is true according to the following facts:

I. The number of machines registered in the Petition for the Exemption of the Metallic Dept.Works from O.D.5. is 335.

2. By the instruction given by the Osaka Military Government, I3 electric motors bigger than 5 Hp were registered, which so far had not been registered under our opinion that they were the auxiary machines.

3. The increase and decrease of the number of machines owing to instruction given by Osaka Military Goverrment Officials are as follow;

(a) Machines omitted out of the list, because it was so instructed by Osaka Military Government that they should not be considered as machines;

Small grinders	5 pcs.
Coke funance of bricks piled up on the floor	5 "
Total No.	IO pcs.

(b) Machines instructed by Osaka Military Government to register with the suffix letter of EX;

Turret lathe	I5 pcs.
Engine lathe	2 "
Small lathe	5 "
Drilling machines	5 "
Total	27 pcs.

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Some of these machines were assembled in our constructing works by machining some parts, and some of them were bought as second hand machines.

These machines, however, were arranged in order in one place in the workshop with the notice board of "Unlisted Machines" to be inspected and instructed what to do by O.M.G. Officials, because these machines were not yet completed and hence not yet installed.

(C) Summary of increase and decrease of No. of machines above mentioned.

Increased	I3 pcs. as cluse 2 27 pcs. as Articles (b) in clause 3.
Total increased number 40 pcs.	
Omitted	I0 pcs. as Articles (a) in Clause 3.
Balance	30 pcs. increased.

†This is to say that the No. of machines registered in the Inventory Sheet presented to Osaka Military Government are 365 pcs., which are 30 pcs. more than the No. of machines (i.e 335) registered in the Petition for exemption from O.D.5.

Taichi Nakayama

Taichi Nakayama

President Director of

Nakayama Taiyodo Co., Ltd.

List No. I List of increase and decrease of No. of Machines

Name of Company: Nakayama Taiyodo Co. Ltd.

Name of Plant: Cosmetic and Medicinal Dept., Works and attached Metallic Dept., Works.

Classification	Name of Machines	No. of Machines listed in Petition	When inventory sheet was made		No. of Machines listed in inventory sheet	Minimum No. of necessary Machines
			decrease	increase		
Cosmetic and Medicinal Works	Boiler various kinds	3	0	0	x 3	3
	Motor various kinds	150	0	0	x 150	150
	Mixer "	49	0	0	x 49	49
	Steam jacket "	42	0	0	x 42	42
	Filling machine "	21	0	0	x 21	21
	Cooling jacket "	15	0	0	x 15	15
	Mixer (for tooth powder) "	12	0	0	x 12	12
	Roller (") "	3	0	0	x 3	3
	Saponificating kettle "	5	0	0	x 5	5
	Dryer(for soap)"	3	0	0	x 3	3
	Stamping machine (for soap) "	3	0	0	x 3	3

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	Roller (") "	8	0	0	×	8	8
	Saponificating kettle	5	0	0	×	5	5
	Dryer(for soap)"	3	0	0	×	3	3
	Stamping machine" (for soap)	3	0	0	×	3	3
	Roller (") "	5	0	0	×	5	5
	Miscellaneous	257	0	0	×	257	257
	Total	548	0	0	×	548	548
Constructing Works	Engine lathe	11	0	0		11	11
	Drilling machine	8	0	0		8	8
Machines for constructing repairing and improving	Grinder of various kinds	10	① −1	0		9	9
	Milling machine	3	0	0		3	3
	Shaping machine	3	0	0		3	3
	Planing machine and the others	7	0	0		7	7
	Electric motor	0	0	⑪ +3		3	3
	Total	42	−1	+3		44	44
Metallic Works	Engine lathe	37	0	0		37	37
	Single purpose lathe	54	0	0		54	54
	Bench lathe	40	0	0		40	40
	Turret lathe	10	0	0		10	10
	Bench turret lathe	20	0	0		20	20
	Grinder of verious kinds	7	⑪ −4	0		3	3
	Drilling machine etc.	7	0	0		7	7
	Single purpose lathe(assembled but not in operation)	80	0	0		80	0
	Electric motor	0	0	⑪ +8		8	8
	Total	255	−4	+8		259	183

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	Bench turret lathe	20	0	0	[illegible]	[illegible]
	Grinder of various kinds	7	(i) −4	0	3	2
	Drilling machine etc.	7	0	0	7	7
	Single purpose lathe (assembled but not in operation)	80	0	0	80	0
	Electric motor	0	0	(ii) +8	8	8
	Total	255	−4	+8	259	123
In every works Newly installed machine after the end of war for the production of bicycle and farming tools (including 27 Sets of uninstalled machines)	Crank press	19	0	0	19	19
	Friction press	5	0	0	5	5
	Mechanical hammer	2	0	0	2	2
	Shearing machine	1	0	0	1	1
	Electric furnace	3	0	0	3	3
	Milling machine	1	0	0	1	1
	Electric welder	2	0	0	2	2
	Cokes furnace	5	(i) −5	0	0	0
	Electric motor	0	0	(ii) +2	2	2
	Turret lathe	0	0	(iii) +15	15	15
	Engine lathe	0	0	(iii) +2	2	2
	Small lathe	0	0	(iii) +5	5	5
	Drilling machine	0	0	(iii) +5	5	5
	Total	38	−5	+29	62	62
Gross Total		883	−10	+40	913	777

Note.

	Turret lathe	6	0	(iii)+15	15	15
	Engine lathe	0	0	(iii)+2	2	2
	Small lathe	0	0	(iii)+5	5	5
	Drilling machine	0	0	(iii)+5	5	5
	Total	58	−1	+29	62	62
Grose Total		883	−10	+40	917	777

Note.

A) Machines of Mark "*" was directed by Osaka Military Government that machines at Cosmetic and Medicinal Works were not necessary to list in the Inventory Sheet, so that we have not registered them, but they were here listed for the convenience of explanation.

B) 1) Why we have excluded 10 machines ?
Mark(i) (Small Grinder 5 pcs. and Coke Furnace 5 pcs. Total 10 pcs.) was excluded from the Inventory Sheet by the directive of Official concerned of Osaka M.G., at the occasion of the inspection for the condition of our plant.

2) Why we have increased 15 motors ?
Mark(ii) (Motor 15 pcs.) was considered as the auxiliary machines, so that we have not listed in the No. of machines of the petition for exemption, from G.H.Q. but after that, we have listed 15 Motors of more than 5 Hp, in conformity with instruction for the Inventory of Reparation plants by directive of Osaka M.G.

3) Why we have increased 24 27 pcs. ?
27 pcs. machines of Mark "(iii)" were partly assembled by machining some parts at the constructing works of our plant and also partly purchased since the termination of the war and not yet installed, so that we have not included those machines in the No. of machines, and we have asked for the directive by officials of Osaka M.G., what to do, keeping these machines in order in one place in our works and indicating as "Unlisted machines".
As the result of inspection, we have listed them, because it was directed that 27 machines were necessary to list as 24.

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machines at Cosmetic and Medicinal Works were not necessary to list in the Inventory Sheet, so that we have not registered them, but they were here listed for the convenience of explanation.

B) 1) Why we have excluded 10 machines ?
Mark(i) (Small Grinder 5 pcs. and Coker Furnace 5 pcs. Total 10 pcs.) was excluded from the Inventory Sheet by the directive of Official concerned of Osaka M.D., at the occasion of the inspection for the condition of our plant.

2) Why we have increased 15 motors ?
Mark(ii) (Motor 15 pcs.) was considered as the auxiliary machines, so that we have not listed in the No. of machines of the petition for exemption, from S.D.C. but after that, we have listed 15 Motors of more than 5 Hp, in conformity with instruction for the Inventory of Reparation plants by directive of Osaka M.D.

3) Why we have increased 8X 27 pcs. ?
27 pcs. machines of Mark "(iii)" were partly assembled by machining some parts at the constructing works of our plant and also partly purchased since the termination of the war and not yet installed, so that we have not included those machines in the No. of machines, and we have asked for the directive by officials of Osaka M.D., what to do, keeping these machines in order in one place in our works and indicating as "Unlisted machines".
As the result of inspection, we have listed them, because it was directed that 27 machines were necessary to list as 8X.

C) By the above reasons, 50 machines were increased.
To 883 machines which are the No. of machines in the Petition for Exemption from S.D.C.
Mark (i) 10 machines were excluded.(Reason of B-1)
Mark (ii) 15 machines and Mark (iii) 27 machines
Total 40 machines were increased (Reason of B-2, B-3)

Net result 50 machines were increased.

So that total of machines are 913 machines.(By the reason of (c), 840 machines which were not registered, plus 76 machines which were registered in the Inventory Sheet by the instruction).

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DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS No.

FILE

OSAKA PREFECTURAL GOVERNOR

Dec. 3 1946

TO : Osaka Military Government Team,
(Attn: Maj. Harmon)

THRU : Osaka Liaison Office

SUBJECT : Application for Permit of Moving Machines for Repairing from Metal Parts Manufactory of Nakayama Taiyodo.

The application was made by Nakayama Taiyo-do designated for reparation that the approval be given for moving the machines as undermentioned for reparation from its metal parts manufactory. We have made the investigation on this case whose result reveals that the letter of application is true and correct and no trouble is seen in moving the machines. We therefore beseech you respectfully that the permission be given therefore on your part.

1. Name, Number & mark of the machines to be moved.
Flexion press 1, No.22-49-314 Ex.

2. Moving Destination

Yamakawa Juatsu-ki K.K. (Heavy Press machine Co.), 700, Kamei, Ryugeji-cho, Nakagawachi-gun, Osaka Prefecture.

FOR THE GOVERNOR OF OSAKA PREFECTURE.

T. Okumura

Torao Okumura
Head of Indusctry Sec.,
Osaka Pref. Govt.

T/T

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS No.

Nov. 19 1946.

Nakayama Taiyodo Co.,Ltd.,
Metallic Dept.Works.

No.37 Mizusaki-cho, Naniwa-ku,
Osaka.

TO : Osaka Military Government Team.

Thru : Osaka Prefectural Government.

SUBJECT : Petition for Moving Machinery for the purpose of Repair.

Dear Sirs,

We hereby submit our application for permission to move the following machinery to be repaired at the Nakayama Taiyodo Co.,Ltd.,Metallic Dept.Works. No.37 Mizusaki-cho, Naniwa-ku, Osaka.

1. Name and Number of Machine.

Forming machine, Hammer. (Impact Stamping Machine) --- I.
Code No. 32 - 49 - 3I4 EX.

2. Present Location of Machine.

Nakayama Taiyodo Co.,Ltd.,Metallic Dept.Works.
No.37 Mizusaki-cho, Naniwa-ku, Osaka.

3. Location at which repair is to be done, and repairing spot of machine.

Yamakawa Juatsu Kogyo K.K.
No.700 Kamei, Ryugecho, Nakagawachi-gun, Osaka-fu.

Repair and change, owing to break the support of Frame.

4. Approximate date of movement.

20 Nov. 1946.

5. Approximate date of completion of repair and reinstallation.

End of December, 1946.

We sincerely beg for your favourable consideration,

Bunichi Kodama

Managing Director,

Nakayama Taiyodo Co.,Ltd.

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Date

REPARATIONS PLANT OI-1/2 INSPECTION REPORT

FACTORY NAME: Nakayama Taiyodo K.K. Mun Pl 32-61

LOCATION: No.40, Mizusaki-cho, Naniwa-ku, Osaka.

I. COMPLIANCE WITH OI-1/2:
(a) Twenty-four hour guard? Yes
(b) All entrances posted? Yes
(c) Unnecessary entrances sealed? Yes
(d) Official Custodian designated? Yes
(e) Dispersed machinery called in? None
(f) REMARKS: (Extent of Compliance with OI-1/2)
Full Compliance

II. GENERAL CONDITION OF MACHINERY: Fair
(a) Performance of protective maintenance Good
(b) Condition of housing Good
(c) REMARKS:

III. OPERATION OF PLANT:
(a) Plant (is) ~~(is not)~~ operating under reconversion permit No. 6A #117 dated 30 November 1945.
(b) Recommend that this installation (should) ~~(should not)~~ be allowed to continue operation and reconversion activities.

IV. ADDITIONAL INFORMATION:

This is a cosmetic and medicinal factory, established 1903. No reconversion of any type. Equipment is of a specialized nature that could not be used for war production. No munitions made at any time. Request deletion from OD-5. Note correct address.

Note: Heiki Nakayama (CHUSAN) Taiyodo K.K. Mun Pl 32-49, is same ownership, munitions plant constructed in 1943.

Date inspected 27 September 1946 Inspector Hanks

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO.

REPARATIONS INSPECTION Report

Report Number

24. sept. 1946.
Date

1. Name of plant Nakayama Taiyodo Co. Ltd. Cosmetic and Medicinal Dept. Works.

2. Address No. 40 Minyusakucho, Nanniwaku, Osaka

3. Name of President or Manager Bakachi Kodama.

4. Capitalization Capital, ¥ 5.000.000 (paid up capital)

5. Number of employees Staff 72 persons Workman 374 persons

6. Number and type of machines Industrial machines 325 pcs. Electric machines 15 pcs. Constructing machines 8 pcs Wood working machines 1 pc other machines 63 pcs Total 548 pc

7. Condition and maintenance of machines 100%

All kinds of machineries was finished to setting and has remainning in good condition.

8. Present use of machines 80%

(OVER)

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9. Ownership of machines: all machines belong to Cosmetic and ~~Medicinal~~ Dept. Works Nakayama Taiyodo Co. Ltd

10. Has reconversion application been made ? none

11. Has reconversion permit been granted ? none

12. Present operating authority none

(Remarks) During war, our factory was producting only cosmetics a
medicines that is essential civilian commodities and thereby, no
converted factory.

13. Are monthly production reports being submitted ?

14. Average prewar monthly production.

Items	Quantity	Value
cosmetics		¥1.125.325
Tooth-powder & brush		¥ 123.045
Soaps		¥ ~~6.592~~ 6.592
medicines & the others		¥ 24.962

15. Average wartime monthly production.

Items	Quantity	Value
cosmetics		¥ 1182.766
Tooth powder & brush		¥ 61.538
~~Soaps~~ Soaps		¥ 4.612
medicines & the others		¥ 112.651

16. Average present monthly production.

Items	Quantity	Value
cosmetics	57.449	¥ 4.669.413
Tooth-powder & brush	18.229	¥ 154.824
medicines & the others	614	¥ 25.045

17. Remarks: ~~None~~

The documents burnt down by air raid damage at June 15, 1945, thereby quantity of 1935-Aug 45 is obscurity, only sold amounts is known.

Signed M. Yamamoto

Title

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO.

Copy

Application for the Exception of Appointments by O.D.No.5.

1. Company Name: Nakayama Taiyodo Co.Ltd.
(Kabushiki Kaisha Nakayama Taiyodo)

2. Capital System: Capital. ¥ 5,000,000. (Paid up capital)

None of capital system related to wealth clan (Zaibatsu).

3. Factory Name: Toilet Articles and Medicinal Dept.Works, Nakayama Taiyodo Co.Ltd.

Factory Address: No.40 Mizusakicho,Naniwaku,Osaka.

4. Company History:

Our company have managing to a special peace industry, since Nakayama Taiyodo established by the present President, Taichi Nakayama,on the youth days of 23 years old (1903), as an individual enterprise,and all this while,manufactured all kind's Toilet Articles,Medicines,Soaps and Tooth Paste with the trade marks of 'Club' and'Katei',but at 11,Nov.Showa 14 (1939), reconstructed to a joint stock company of Capital ¥ 5,000,000., and inherited the enterprise of production from Nakayama Taiyodo (individual enterprise),and by systmatizing for the business contents,executed a scientifical management under the thought of a labor-capital cooperation,and promoted all the necessary efficiencies.

Thus,as result of efforts during the past 40 years, we succeeded to make a good quality and effective goods for nourishing,and wined a good reputation in the market.

We are now preparing to manufacture Soaps that stoped to product by the lack of materials at the end of war,as soon as get materials.

At present,monthly production is indicating the output of ¥ 2,000,000. - ¥ 4,000,000. (Including Goods Tax).

Each year's output of our factory is as the follows.

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5. Production of Pre-war. (Each year)

Detail (Output and classification) is unknown, by reason of the documents burnt down by attack of air.

Year.	Toilet Articles.	Tooth Paste & Brush.	Soaps.	Medicines & the others.	Total.
1937.					¥16,638,149.
1938.					¥13,852,292.
1939.					¥14,849,569.
1940.	¥13,738,333.	¥1,905,472.	¥127,663.	¥169,101.	¥15,940,569.
1941.	¥13,278,470.	¥1,047,614.	¥ 30,544.	¥357,733.	¥14,714,361.

Remarks.

Quantities of production in our company is occupied a quarter of one fifth of all production in Japan.

6. Production during war-time.

Detail (Output and classification) is unknown, by reason of the documents burnt down attack of air.

Year.	Toilet Articles.	Tooth Paste & Brush.	Soaps.	Medicines & the others.	Total.
1942.	¥12,731,014.	¥ 794,609.	¥55,339.	¥ 948,198.	¥14,529,160.
1943.	¥15,461,833.	¥ 1,041,457.	0	¥ 1,491,915.	¥17,993,705.
1944.	¥14,387,094.	¥ 379,094.	0	¥ 1,616,219.	¥16,382,618.
1945.	¥ 4,783,256.	¥ 267,467.	0	¥ 212,931.	¥ 5,263,654.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO:

7. Production of after the war. (monthly)

	Vanishing Cream.		Cold Cream.		Face Powder.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	10,174.	¥ 305,418.	0	0	3,844	¥ 65,962.
Oct.	12,642.	¥ 383,026	2	¥ 35.	3,532	¥ 60,988.
Nov.	10,349.	¥ 321,605.	0	0	1,915.	¥ 33,716.
Dec.	15,684.	¥ 482,136	11	¥ 208.	6,064.	¥ 119,180.
Jan. 1946.	2,652.	¥151,837.	0	0	7,585.	¥ 308,761.
Feb.	13,454.	¥ 681,193.	13	¥ 1,197.	8,421.	¥372,099.
March.	11,091.	¥ 790,145.	1.	¥ 91.	6,886.	¥ 413,063.
April.	20,192.	¥ 1,729,736.	0	0	16,612.	¥ 1,109,155.
May.	22,541.	¥ 1,896,239.	0	0	11,840.	¥ 780,205.
June.	22,376.	¥1,899,533.	0	0	3,828.	¥ 251,367.
July.	14,674.	¥ 1,272,301.	0	0	1,065.	¥ 71,814.

	Liquid Powder.		Solid Powder.		Milk Lotion.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	0.	0.	0.	0.	2,674.	¥ 57,036.
Oct.	0.	0.	0.	0.	5,836.	¥ 123,198
Nov.	0.	0.	0.	0.	2,879.	¥ 62,684
Dec.	0.	0.	0.	0.	1,412.	¥ 30,673.
Jan. 1946.	0.	0.	0.	0.	4,247.	¥ 276,110.
Feb.	0.	0.	0.	0.	1,438.	¥ 130,464.
March.	819.	¥ 74,529.	0	0	2,687.	¥ 244,454.
April.	3,069.	¥ 275,663.	418	¥ 37,985.	7,633.	¥ 699,066.
May.	9,561.	¥ 851,624.	2,135.	¥190,294.	13,204.	¥1,178,043.
June.	6,830.	¥ 561,730	878.	¥ 73,623.	11,544.	¥1,030,441.
July.	6,315.	¥ 568,717	259.	¥ 23,584.	6,480.	¥ 583,087.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS No.

	Face powder, Mixed Cream.		Hair Oil.		Pomade.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	0.	0.	0.	0.	0.	0.
Oct.	0.	0.	I.	¥ 37.	0.	0.
Nov.	0.	0.	0.	0.	0.	0.
Dec.	0.	0.	II.	¥ 392.	0.	0.
Jan. 1946.	0.	0.	0.	0.	0.	0.
Feb.	0.	0.	I,277.	¥II2,847.	0.	0.
March.	0.	0.	I,832.	¥I60,33I.	0.	0.
April.	0.	0.	I,6I7.	¥I45,944.	0.	0.
May.	0.	0.	4,I74.	¥374,063.	0.	0.
June.	I89.	¥ I7,22I.	5,894.	¥57I,308	22I.	¥ 20,I33.
July.	4,092.	¥ 368,I39.	6,853.	¥6I7,860.	I,264.	¥ II2,45I.

	Tique. (Solid pomade)		Bay-rum.		Rouge.	
	Doz.	Amounts.	Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	2.	¥ 5I.	0.	0.	9.	¥ I49.
Oct.	I.	¥ 24	0	0	2	¥ 47
Nov.	36.	¥ 499.	0.	0.	0.	0.
Dec.	0.	0.	0.	0.	I0.	¥ I69.
Jan. 1946.	0.	0.	0.	0.	0.	0.
Feb.	0.	0.	0.	0.	0.	0.
March.	0.	0.	0.	0.	0.	0.
April.	40.	¥ 3,564.	0.	0.	0.	0.
May.	48I	¥ 43,II8.	0.	0.	560.	¥ 25,2II.
June.	I75.	¥ I4,749	0.	0.	2,240	¥ 96,877
July.	404	¥ 38,539	736.	¥ I94,004.	3,930.	¥ I72,325.

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	Lip-Stick.			Perfume.		Tooth Powder.	
	Doz.	Amounts.		Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	8.	¥	I43.	0	0	3,769.	¥ 6,763.
Oct.	28	¥	47I	0	0	2,844	¥ 7,35I.
Nov.	42	¥	703	0	0	8,323	¥ 23,908.
Dec.	430	¥	7,032	0	0	I6,7II	¥ 46,072
Jan. 1946.	I78	¥	8,II5	0	0	6,865	¥ I8,852
Feb.	0		0	0	0	I9,348	¥ 53,654.
March.	0		0	0	0	26,278	¥ II9,894.
April.	6I3.	¥	28,962	0	0	30,944	¥ 2I0,258
May.	57I	¥	24,566	0	0	I5,6I5	¥ 70,669
June.	725	¥	9,862	0	0	3,653	¥ 25,763
July.	22I	¥	I0,050	I92	¥ 65,I63	I5,264	¥ I64,474

	Tooth Brush.			Unguent Lysol		Right Stomachic.	
	Doz.	Amounts.		Doz.	Amounts.	Doz.	Amounts.
Sept. 1945.	89.	¥	I75.	0	0	0	0
Oct.	49	¥	I47	0	0	0	0
Nov.	2,642	¥	I2,652.	0	0	0	0
Dec.	2,038	¥	9,785.	0	0	0	0
Jan. I946.	342.	¥	I,64I	0	0	0	0
Feb.	I86	¥	892	500	¥ 8,800.	0	0
March.	I,006	¥	7,328	0	¥ 0	0	0
April.	6	¥	44	I,480	¥26,048	0	0
May.	I	¥	I0	0	0	I4,000	¥ 28,000.
June.	0		0	630	¥II,088	5,000	¥ I0,000.
July.	20,I54	¥	203,558	0	0	I,000	¥ 2,000.

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	Total.
September 1945.	¥ 436,627
October. "	¥ 570,319
November. "	¥ 455,967
December. "	¥ 695,937
January. 1946	¥ 786,434
February. "	¥ 1,363,146
March. "	¥ 1,815,235
April. "	¥ 4,264,425
May. "	¥ 5,462,042
June. "	¥ 4,593,695
July. "	¥ 4,468,066

DECLASSIFIED E.O. 12065 SECTION 3-402/NARS NO.

8. Needful reason of the exception.

Toilet Articles and Medicinal Dept.Works,as above listed on the chapter of company histroy,have continuing to effort for the production of Toilet Articles that good in quality and cheap price in the Toilet Articles and Medicinal circles of Japan,with absolute sincerity for the past 40 years,throughout age of individual managemnet (From 1903 to Oct.1939) and after reconstructed to a joint-stock company (From Nov.1939 - to present),and it is not a little to efforted for the preservation of health,and also was wining so far a good reputation as a exporting goods.

Nowadays,at the time of construction to peaceable Japan, by the increasing efficiency that advocated for a long time,the fulness of scientifical experts and ceaseless researches,our company are occupying a important position in Japan as a large quantity manufa cturing works of good commodities,and hereafter too have ability to product continually with cheap price Civil Toilet Articles and Exporting commodities for return of importing.

Thereby,we are now apply to be except .rom the appointed a confiscable works as war indemnity.

9. Other reference items.

Annex a map of Toilet Articles and Medicinal Dept.Works,and Metallic Dept.Works.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

THE ARRANGEMENT OF THE MEDICINAL AND METAL

NAKAYAMA TAIYODO CO., LT

(On Aug. 15. 1945)

Note.,

is burnt down by bomb on June 15. 1945.

is metal working shops, (this shops was the ammunition dept. after 1943, but after Aug. 15, 1945 converted to manufacture Farming tools and Bicycles.)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

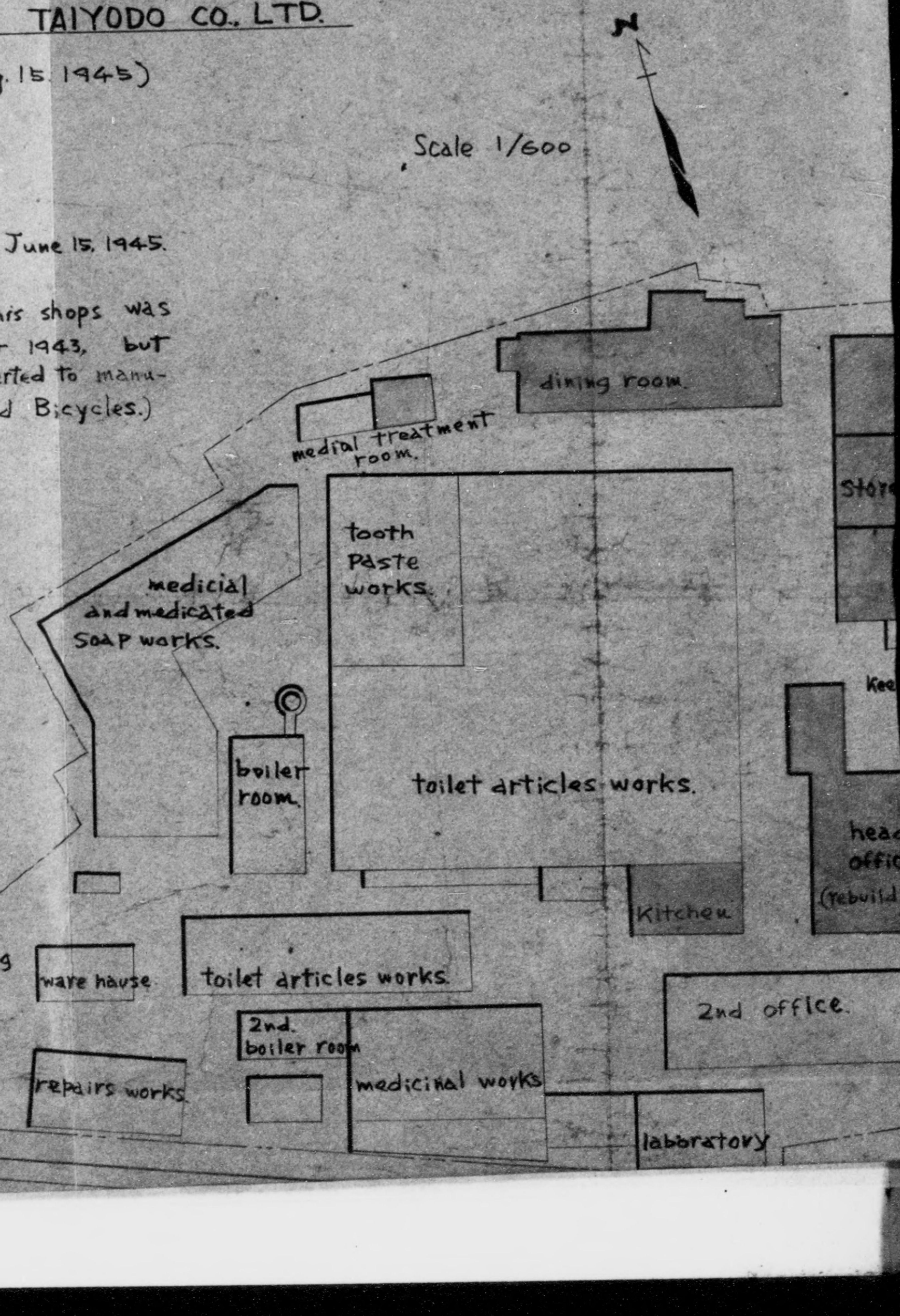
RRANGEMENT OF THE TOILET ARTICLE, NAL AND METAL WORKING SHOPS.

NAKAYAMA TAIYODO CO., LTD.

(On Aug. 15. 1945)

t down by bomb on June 15. 1945.

l working shops, (this shops was mmunition dept. after 1943, but Aug. 15, 1945 converted to manu- re Farming tools and Bicycles.)



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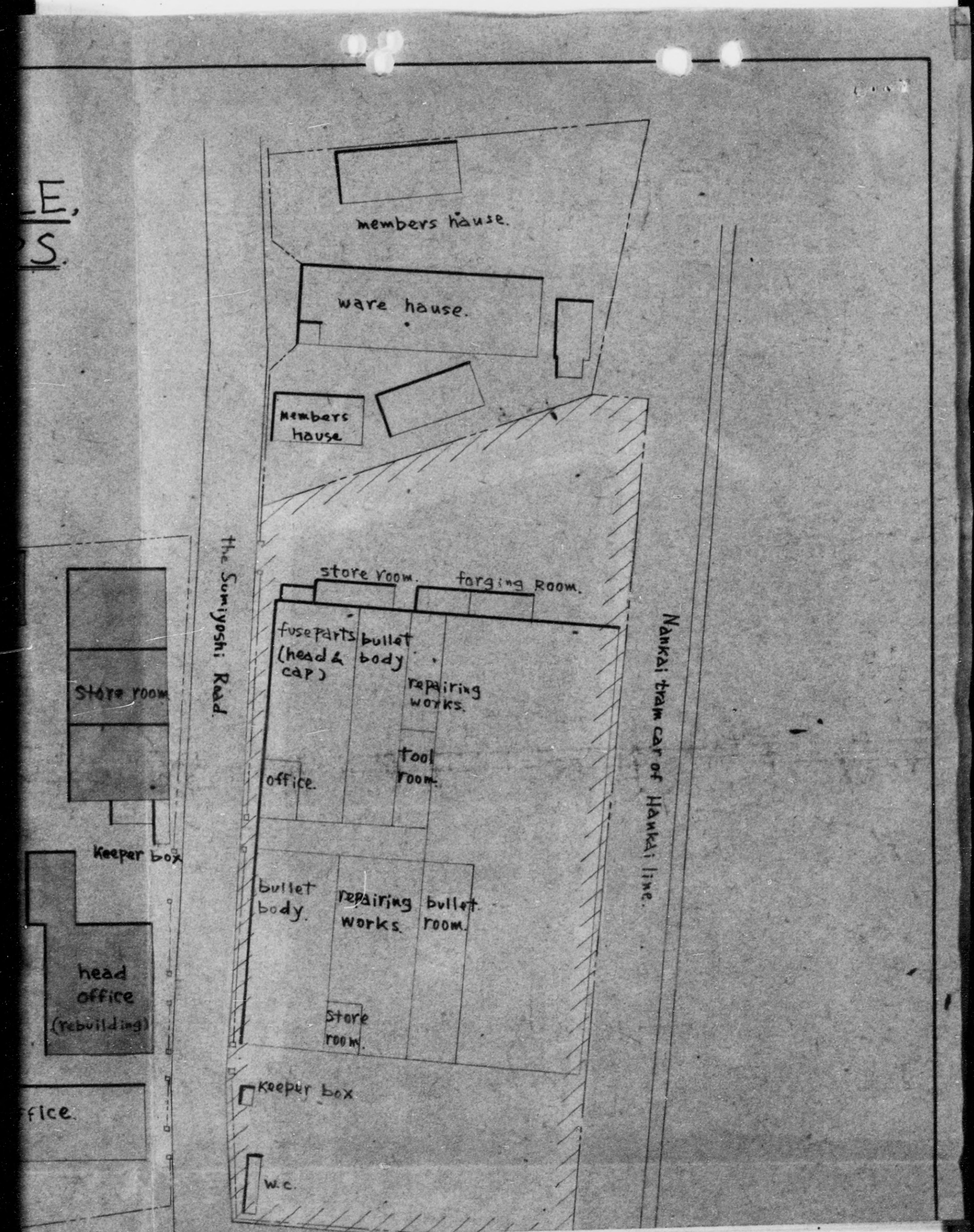

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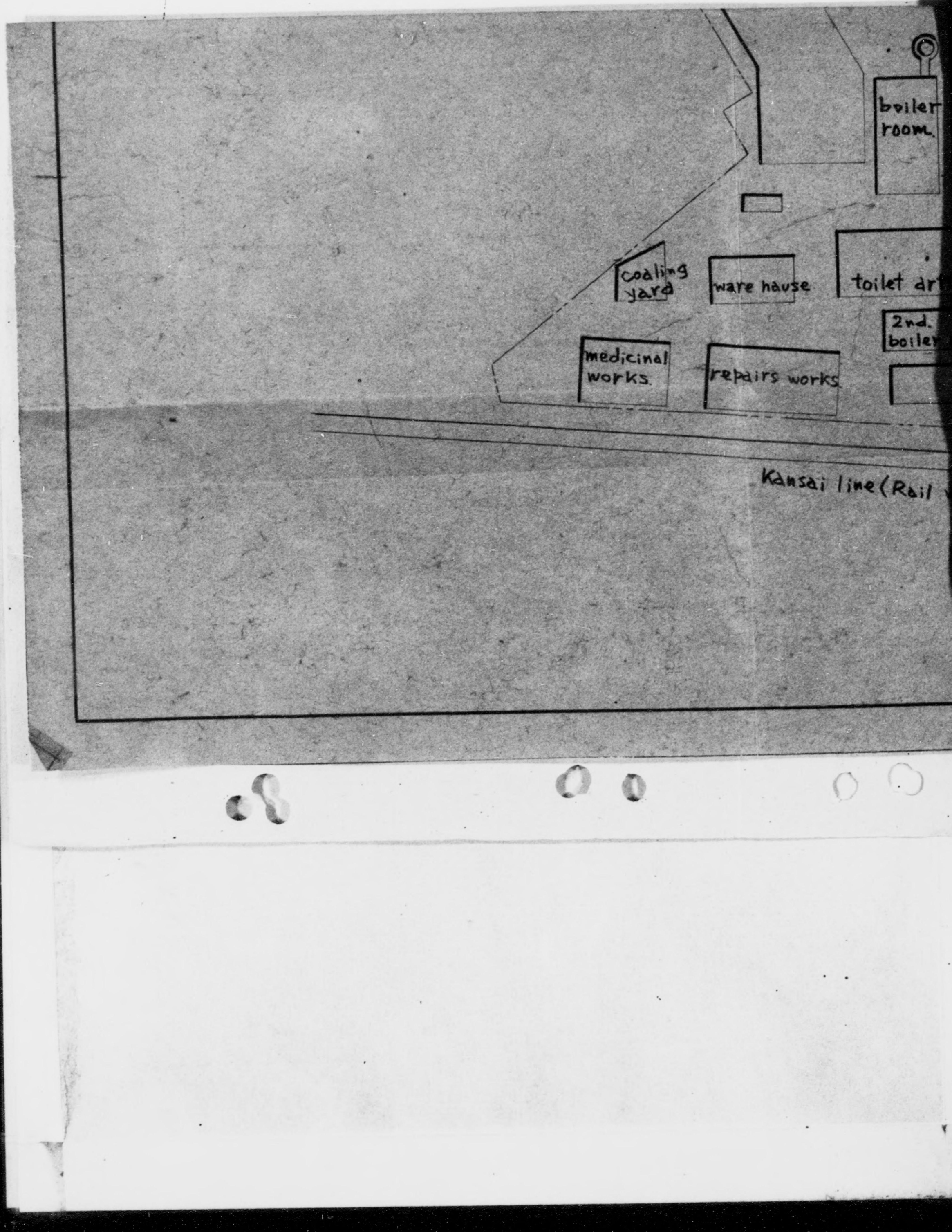

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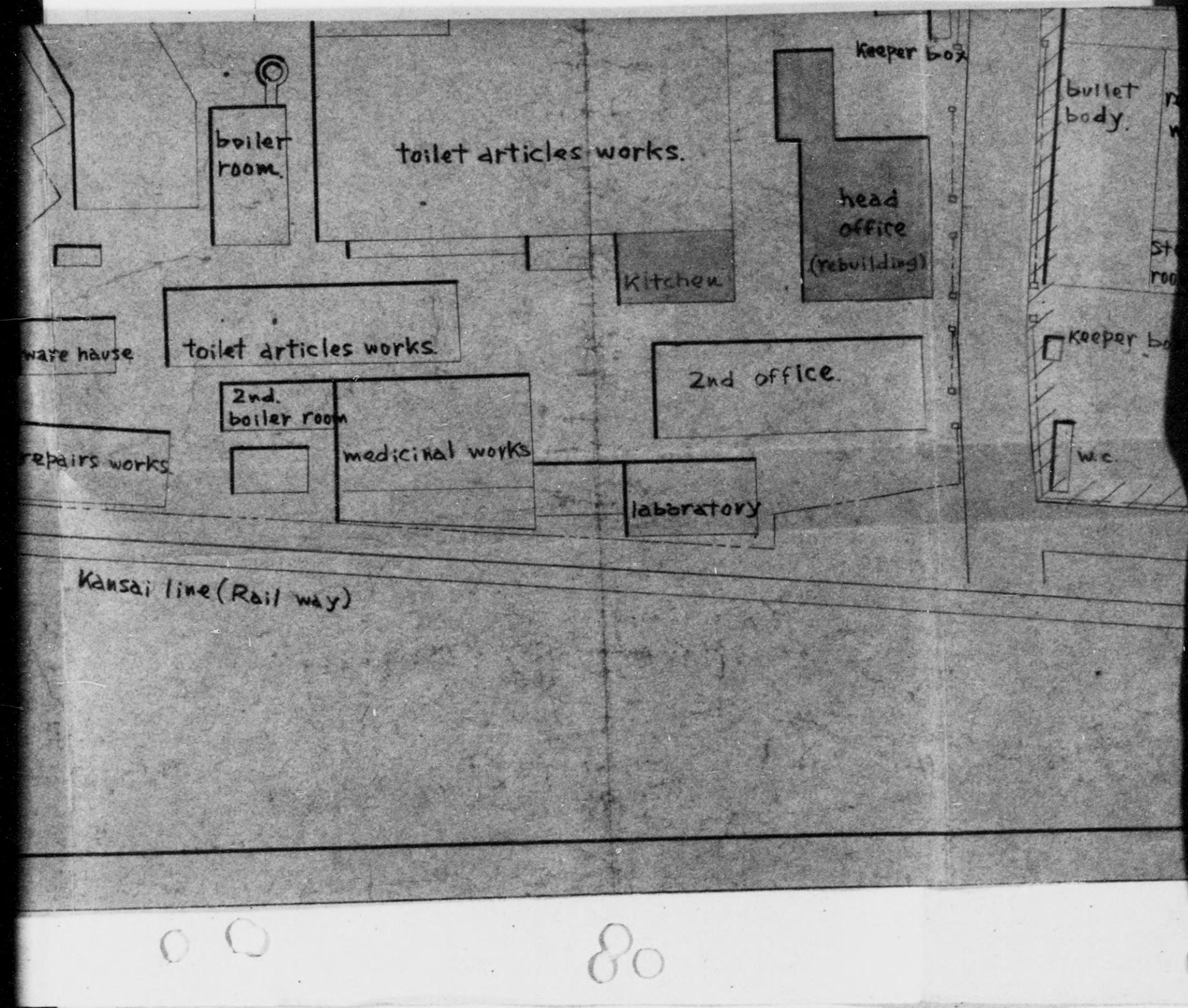

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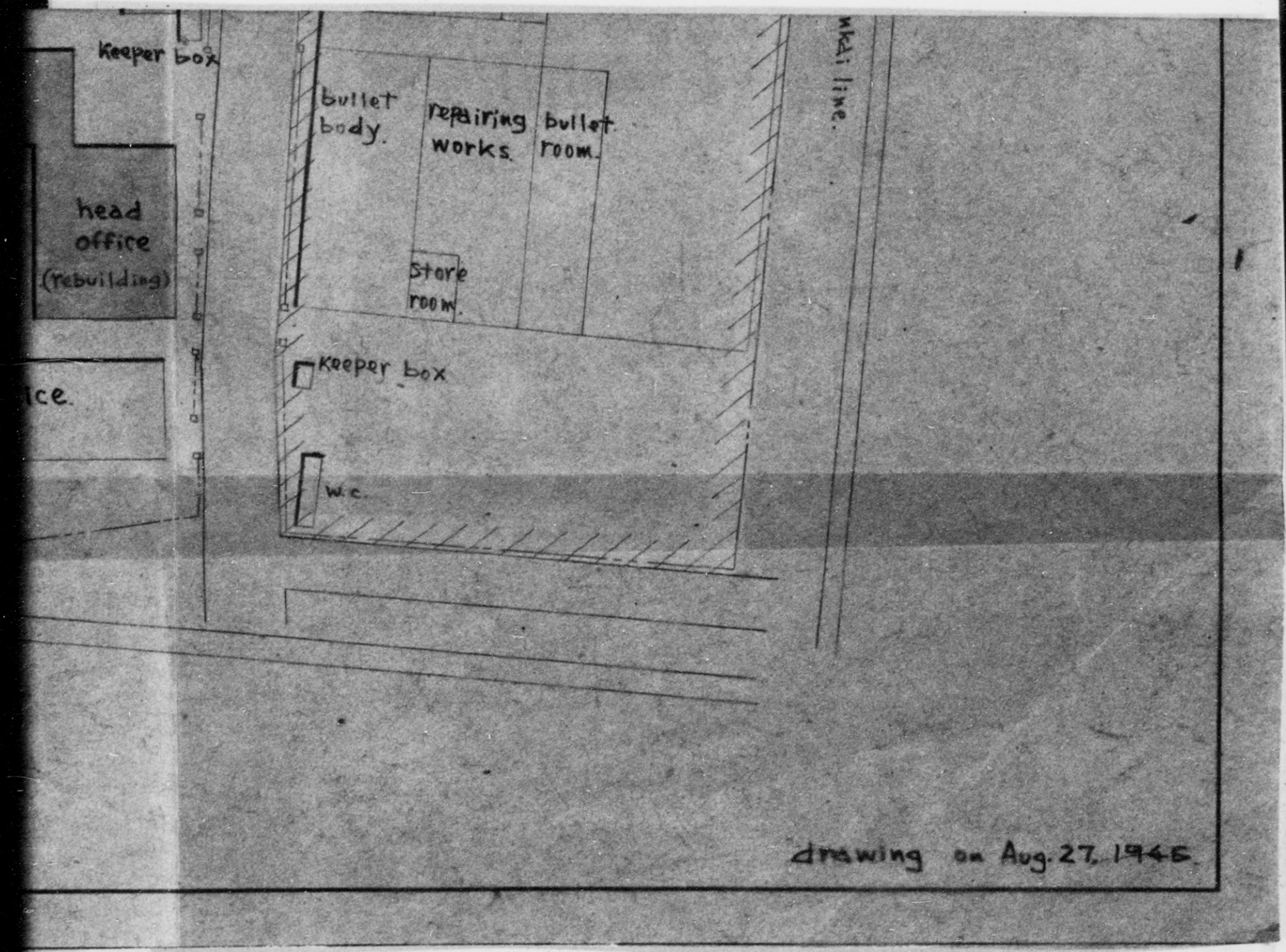
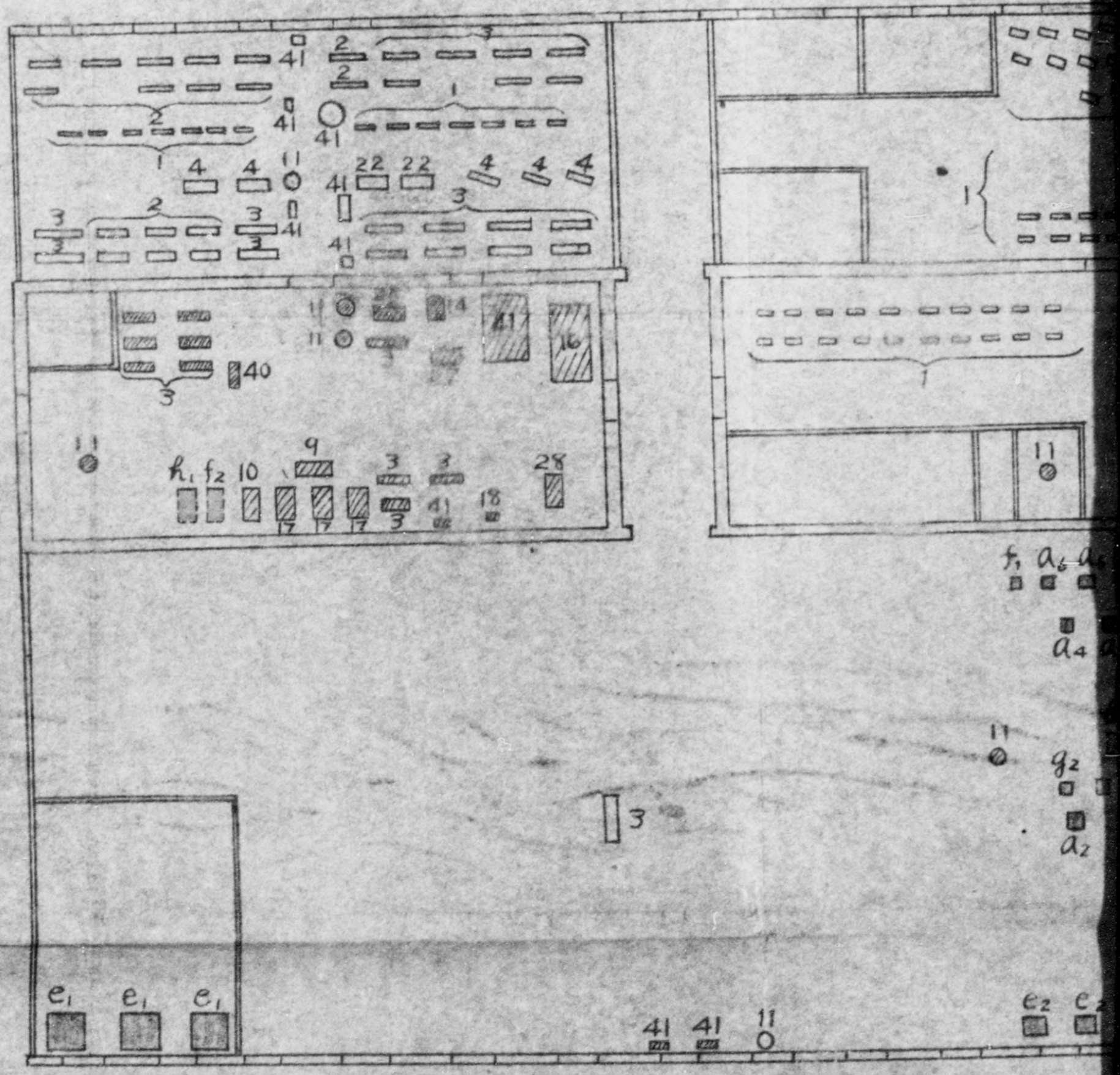


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

THE ARRANGEMENT
IN THE ME
NAKAYAMA TAIYOD
(On

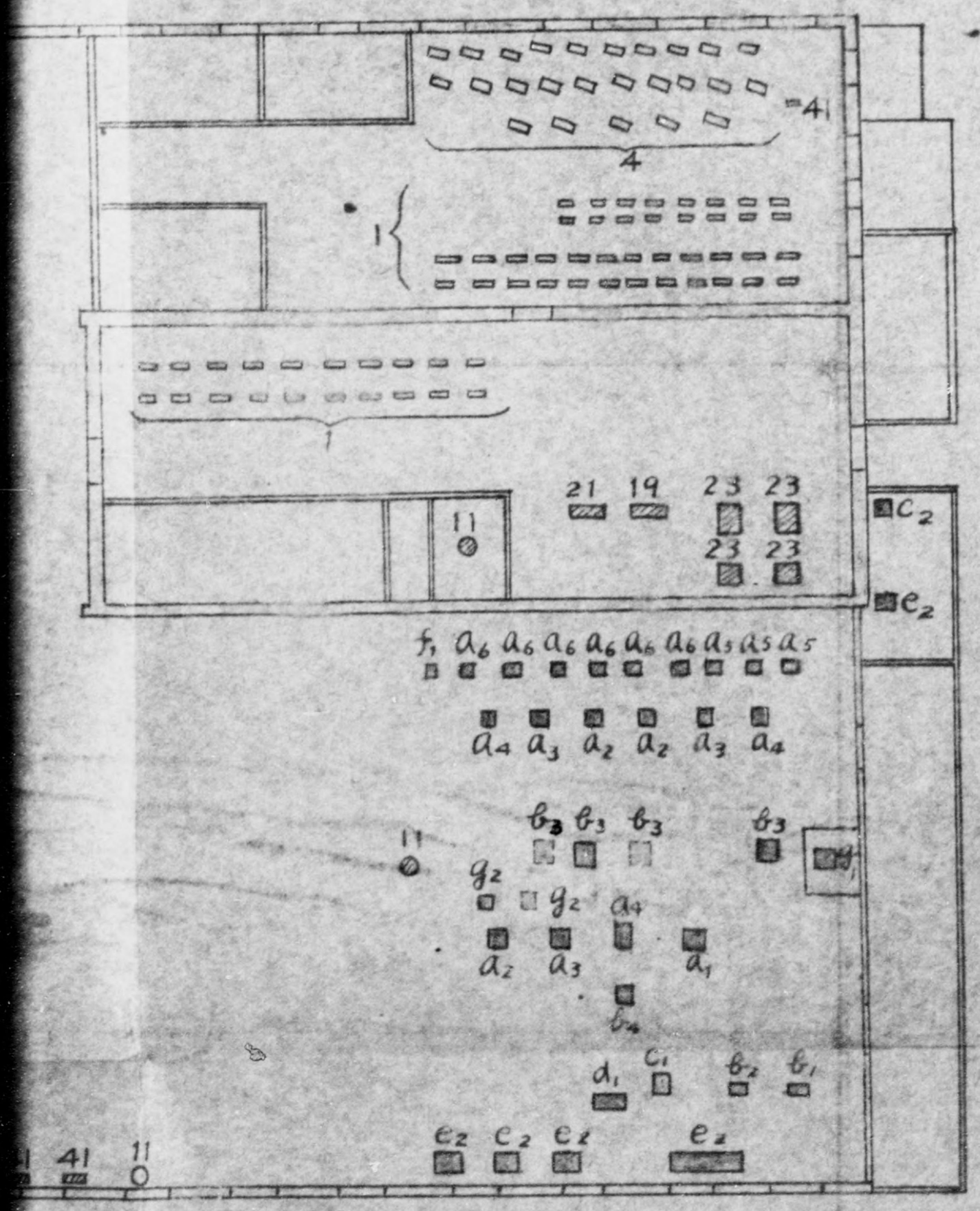


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

RRANGEMENT OF MACHINE TOOL EQUI
IN THE METAL WORKING SHOP.

NAKAYAMA TAIYODO CO. LTD. METALIC DEPT. WORKS.

(On Aug. 21, 1946)



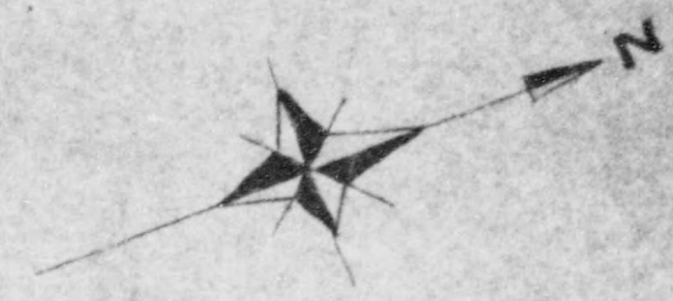
Machine
a_1 is crank press
a_2 "
a_3 "
a_4 "
a_5 "
a_6 "
b_1 is friction pres
b_2 "
b_3 "
b_4 "
C_1 is spring power h
C_2 "
d_1 is gap shearing
e_1 is electric furn
e_2 is coke furnac
f_1 is horizontal milli up to 80 mm in front
f_2 is vertical millin
g_1 is arc welding
g_2 is spot welding
g_4 is die sinking
No
i) ▭ is for product the a that useing for w
ii) ▭ is no use for the
iii) ▭ is newly installe farming tools, a
iv) ▭ is used for repa the cosmetic, me through befor a
v ▭ is planning to in
vi) mark no.3 is tak other one.
mark no.4 one ch
mark no.11 three change the sett
mark no.41 four chang the sett

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

ACHINE TOOL EQUIPMENT
RKING SHOP.

ETALIC DEPT. WORKS.

, 1946)



SCALE 1/300

Machine Tool List		
a_1 is crank press	(100 tons)	1
a_2 "	(30 tons)	3
a_3 "	(15 tons)	3
a_4 "	(10 tons)	3
a_5 "	(8 tons)	3
a_6 "	(3 tons)	6
b_1 is friction press	(100 tons)	1
b_2 "	(70 tons)	1
b_3 "	(40 tons)	2
b_4 "	(30 tons)	1
c_1 is spring power hammer	(300 Lbs.)	1
c_2 "	(150 Lbs)	1
d_1 is gap shearing machine	($4^{mm} \times 1.200^{mm}$)	1
e_1 is electric furnace		3
e_2 is coke furnace		5
f_1 is horizontal milling machine with horizontal spindle up to 80^{mm} in front bearing.		1
f_2 is vertical milling machine		1
g_1 is arc welding set		1
g_2 is spot welding set		1
h_1 is die sinking machine		1

Note

i) ▭ is for product the ammunition until the end of war after that useing for working up of Bicycles' parts.

ii) ▭ is no use for the converted work's.

iii) ▭ is newly installed for the manufacture of Bicycles and farming tools, after the war.

iv) ▭ is used for repairing of each kinds equipment at the cosmetic, medicine and metal working shops, through befor and after the end of war.

v) ▭ is planning to install for rising our production.

vi) mark no.3 is taking apart one and change the setting. other one.
mark no.4 one change the setting.
mark no.11 three are taking apart, and other four change the setting.
mark no.41 four are taking apart, and other four chang the setting.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 77892

THE ARRANGEMENT OF
IN THE ME
NAKAYAMA TAIYO
(On A

Machine Tool List

1 is horizontal lathe without lead screw.
2 is horizontal lathe with lead screw up to 1000 m/m centre distan
3 is horizontal lathe with lead screw above 1000 m/m centre distan
4 is turret lathe with vertical turret axis
5
6
7
8
9 is horizontal boring and drilling machine.
10 is radial boring machine.
11 is vertical drilling machine.
12
13
14 is gear cutting and hobbing machine.
15
16 is planing machine.
17 is shaping machine.
18 is slotting machine.
19 is horizontal cylindrical grinding machine.
20
21 is horizontal spindle surface grinding machine.
22 is centreless grinding machine.
23 is tool grinding machine.
24
25 is horizontal milling machine.
26
27 is universal milling machine with horizontal spindle up to 300m/m in front bearing.
28 is horizontal milling machine with horizontal spindle above 300 m/m front bearing.
29
30
31
32
33
34

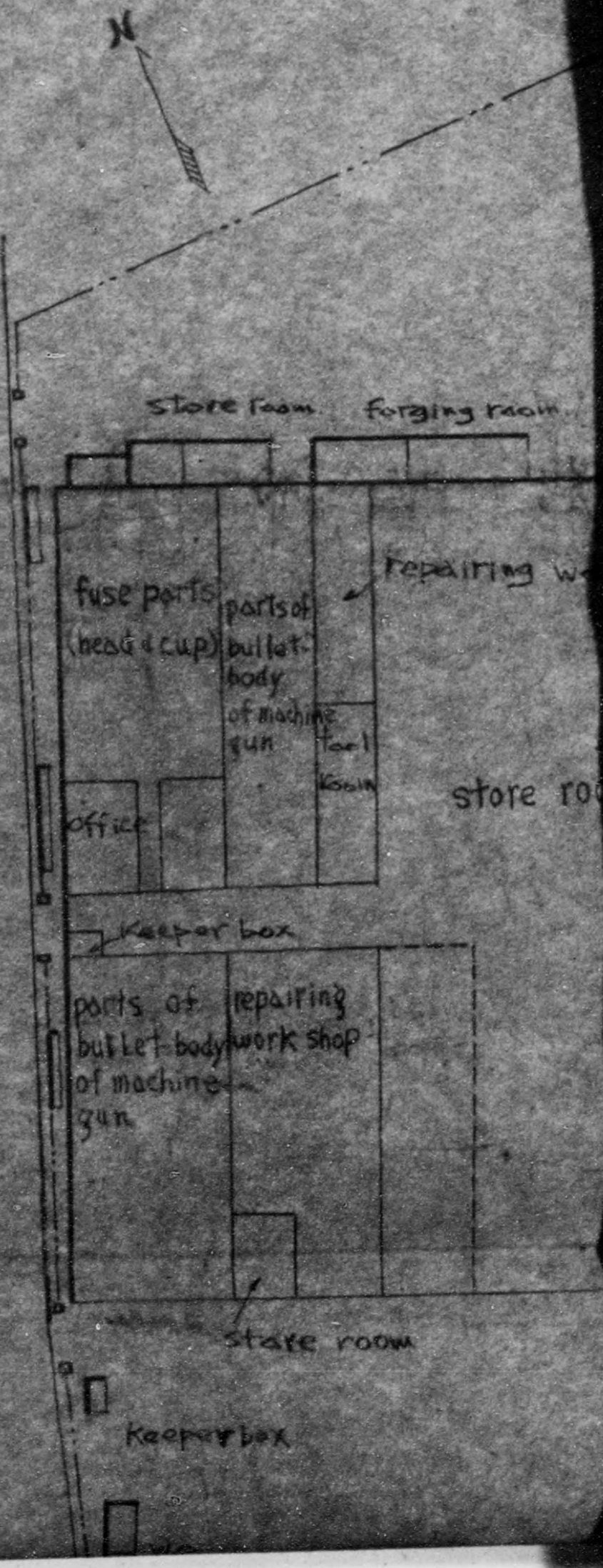
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

ANGEMENT OF MACHINE TOOL EQUIPMENT IN THE METAL WORKING SHOP.

NAKAYAMA TAIYODO CO.LTD. METALIC DEPART. WOR

(On Aug. 15. 1945)

ine Tool list	main equip.	auxiliary equip.	total
lead screw	174	0	174
ad screw up to 1000 m.m. centre distance	17	0	17
ad screw above 1000 m.m. centre distance	20	11	31
al turret axis	30	0	30
	0	0	0
	0	0	0
drilling machine	0	0	0
	0	0	0
ine	0	1	1
	0	8	8
ng machine	0	0	0
	0	1	1
	0	0	0
	0	3	3
	0	0	0
grinding machine	0	1	1
	0	0	0
ace grinding machine	0	1	1
achine	2	0	2
	0	4	4
	0	0	0
	0	1	1
	0	0	0
ine with horizontal spindle up to 300 m.m.	0	1	1
with horizontal spindle above 300 m.m.	0	0	0
	0	0	0
	0	0	0
	0	0	0
	0	0	0
	0	0	0



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

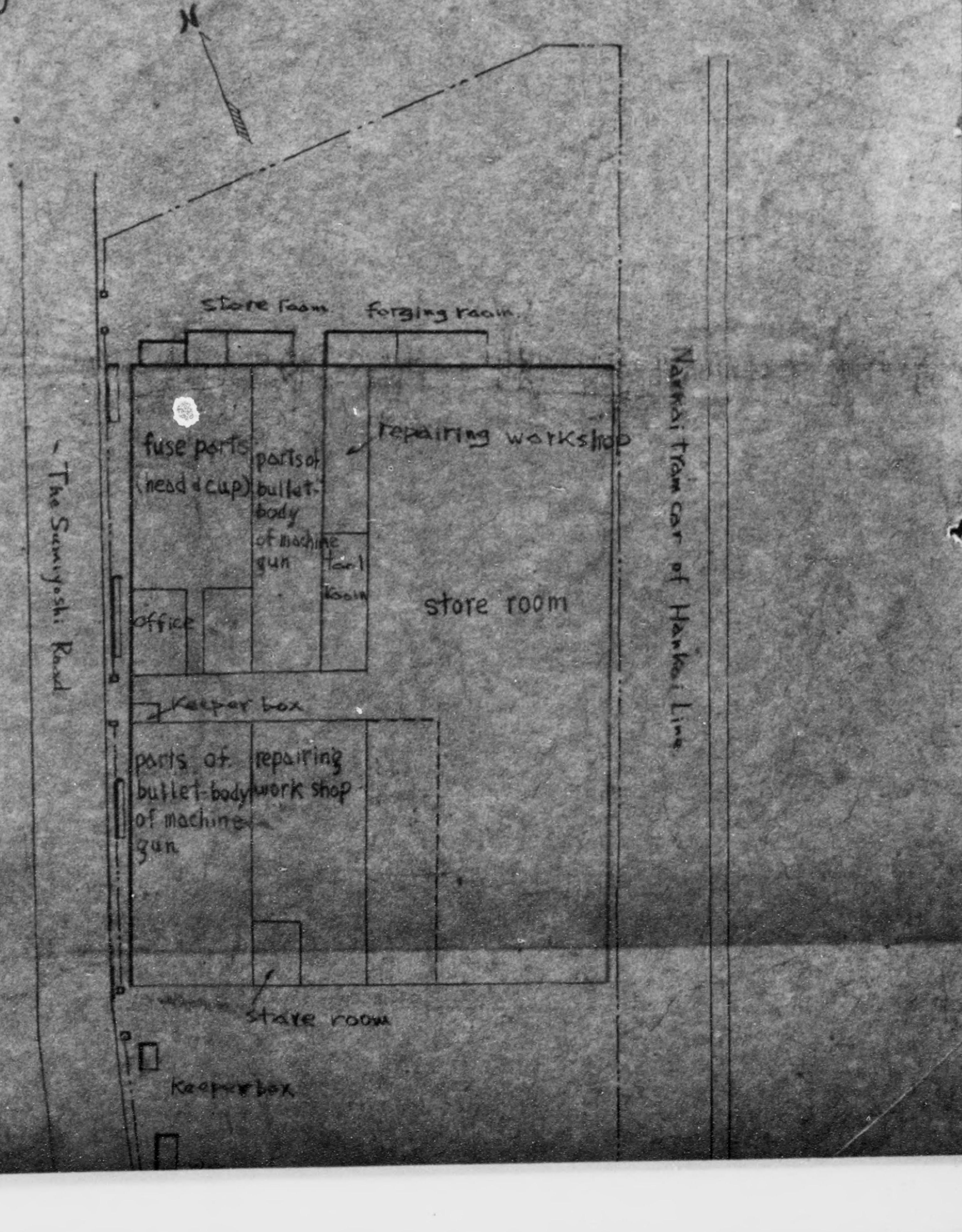
MACHINE TOOL EQUIPMENT

TAL WORKING SHOP.

O CO.LTD. METALIC DEPART. WORKS

ug. 15. 1945)

	main equip	auxiliary equip	total
	174	0	174
	17	0	17
	20	11	31
	30	0	30
	0	0	0
	0	0	0
	0	0	0
	0	0	0
	0	1	1
	0	1	1
	2	8	10
	0	0	0
	0	0	0
	0	1	1
	0	0	0
	0	1	1
	0	3	3
	0	1	1
	0	1	1
	0	0	0
	0	1	1
	2	0	2
	0	4	4
	0	0	0
	0	0	0
	0	0	0
	0	1	1
	0	1	1
	0	0	0
	0	0	0
	0	0	0
	0	0	0
	0	0	0



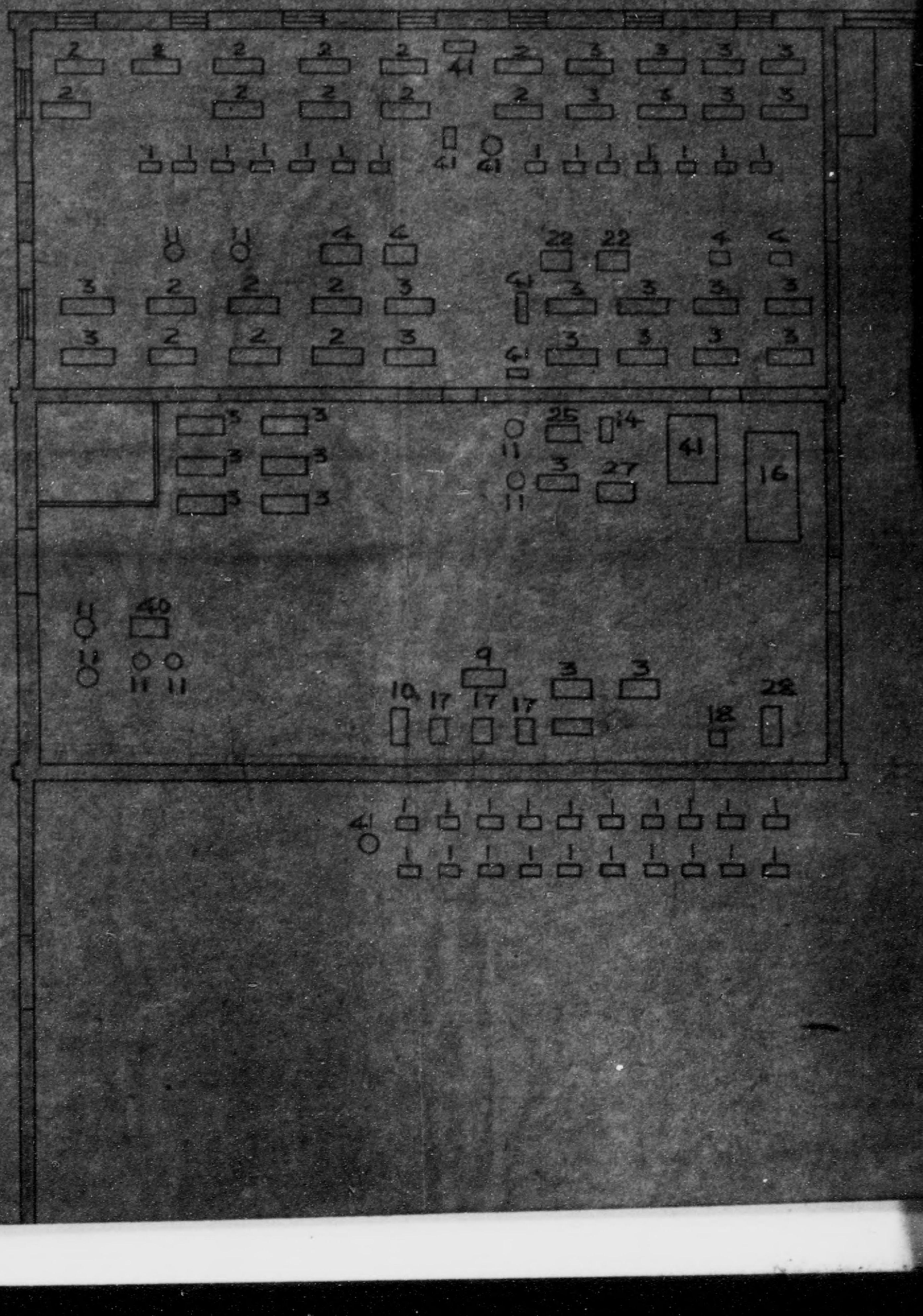
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

		28 is horizontal milling machine with horizontal spindle above the front bearing
		29
		30
		31
		32
		33
		34
		35
		36
		37
		38
		39
		40 is back saw
		41 is machine not listed above
		To

(Note.)

Include uninstalled 80 lathes, within 174 lathes (mark

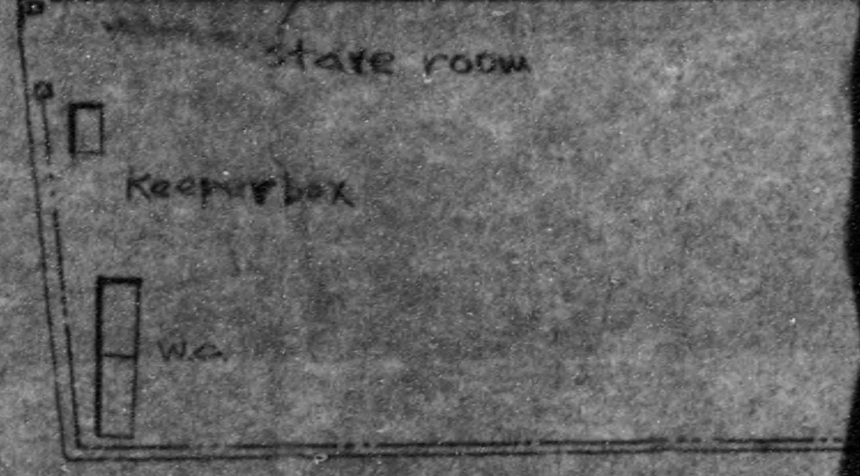
THE SKETCH OF T



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

horizontal spindle above

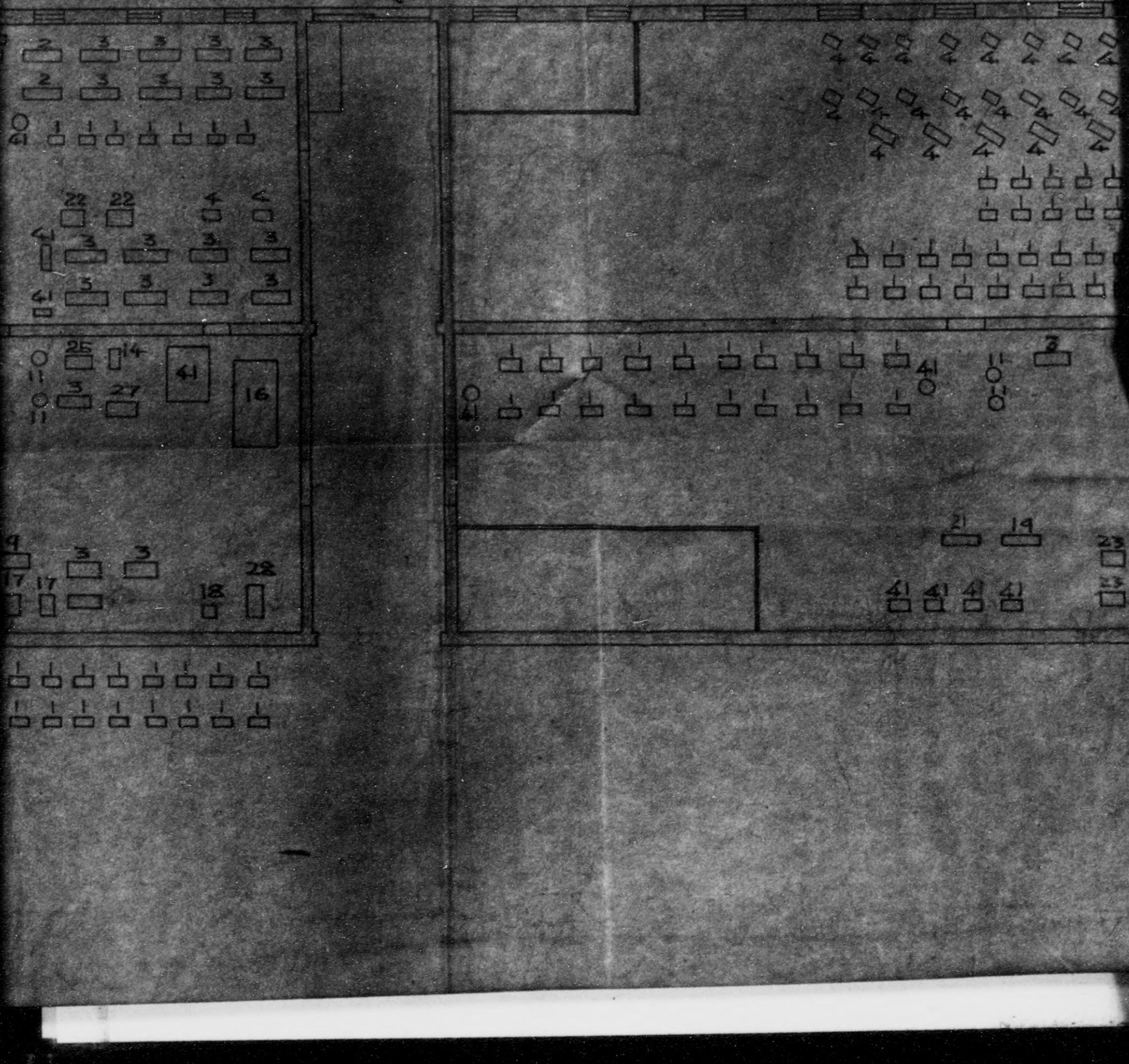
	0	1	1
	0	1	1
	0	1	1
	0	1	1
	0	1	1
	0	1	1
	0	1	1
	0	1	1
	0	1	1
	0	1	1
	40	5	45
Total	255	42	297



es, within 174 lathes (mark No.), thereby not listed on the following sketch.

E SKETCH OF THE METAL WORKING PLANT.

(On Aug. 15, 1945)



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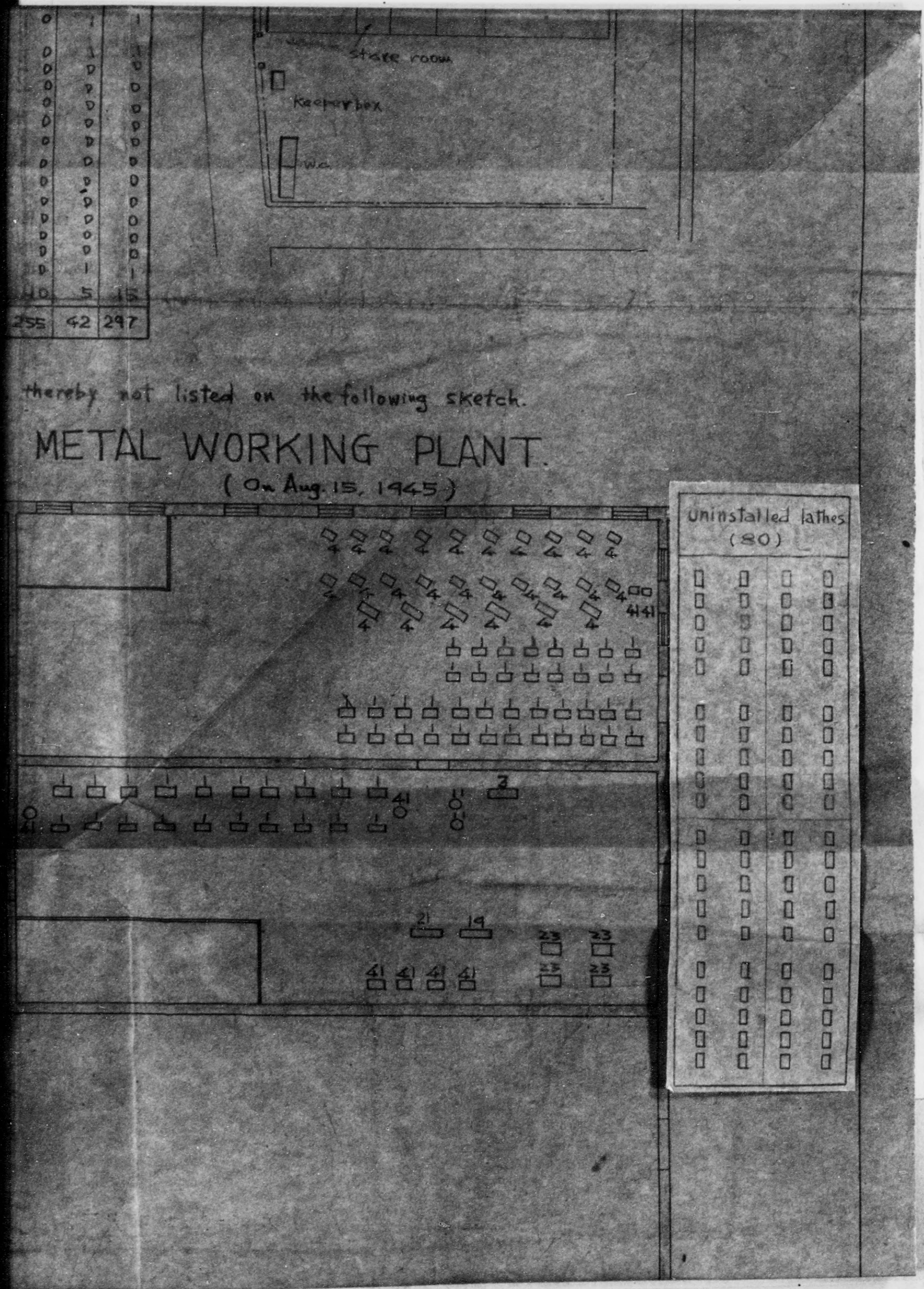


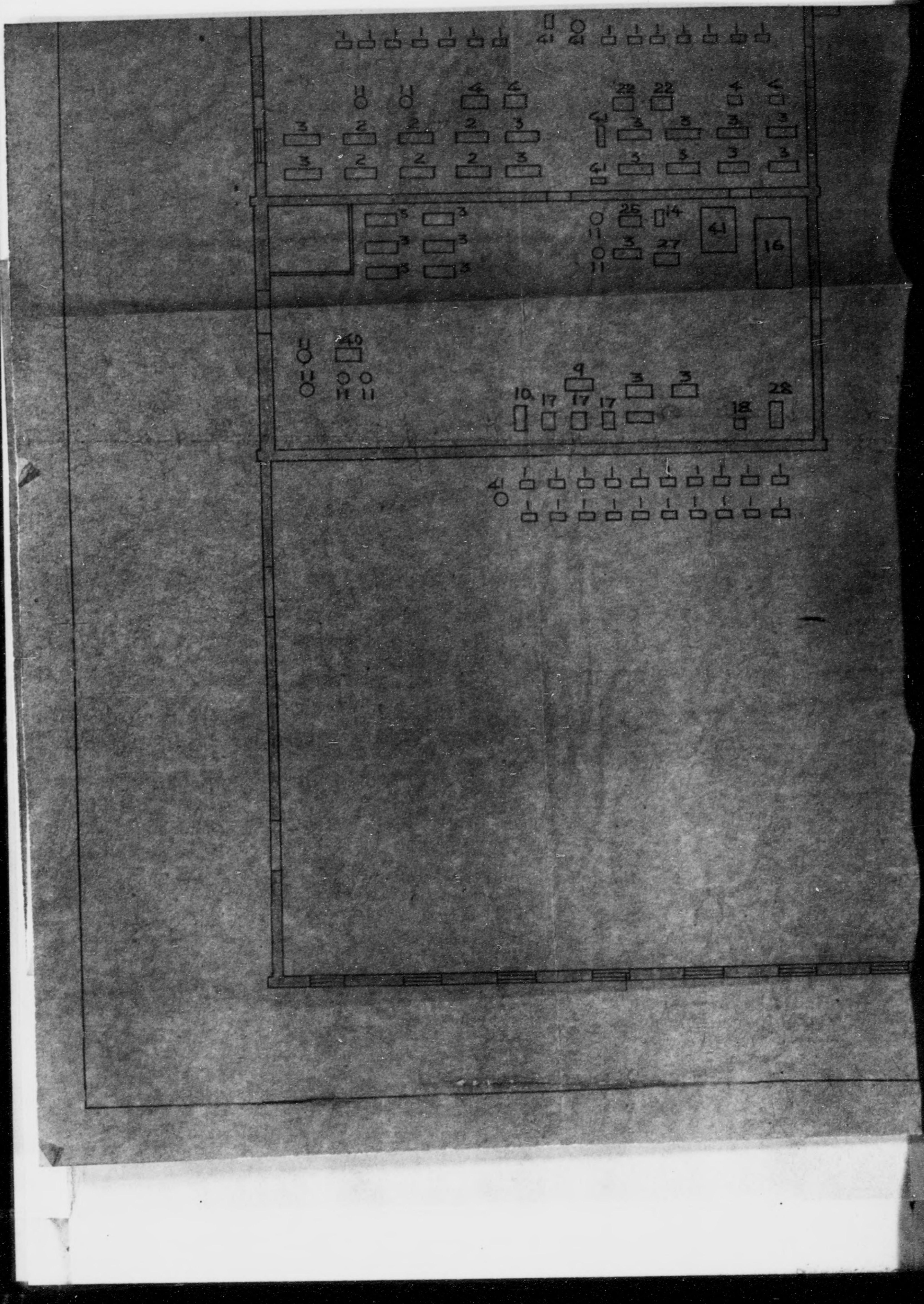
255	42	297

thereby not listed on the following sketch.

METAL WORKING PLANT.

(On Aug. 15, 1945)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. [illegible]



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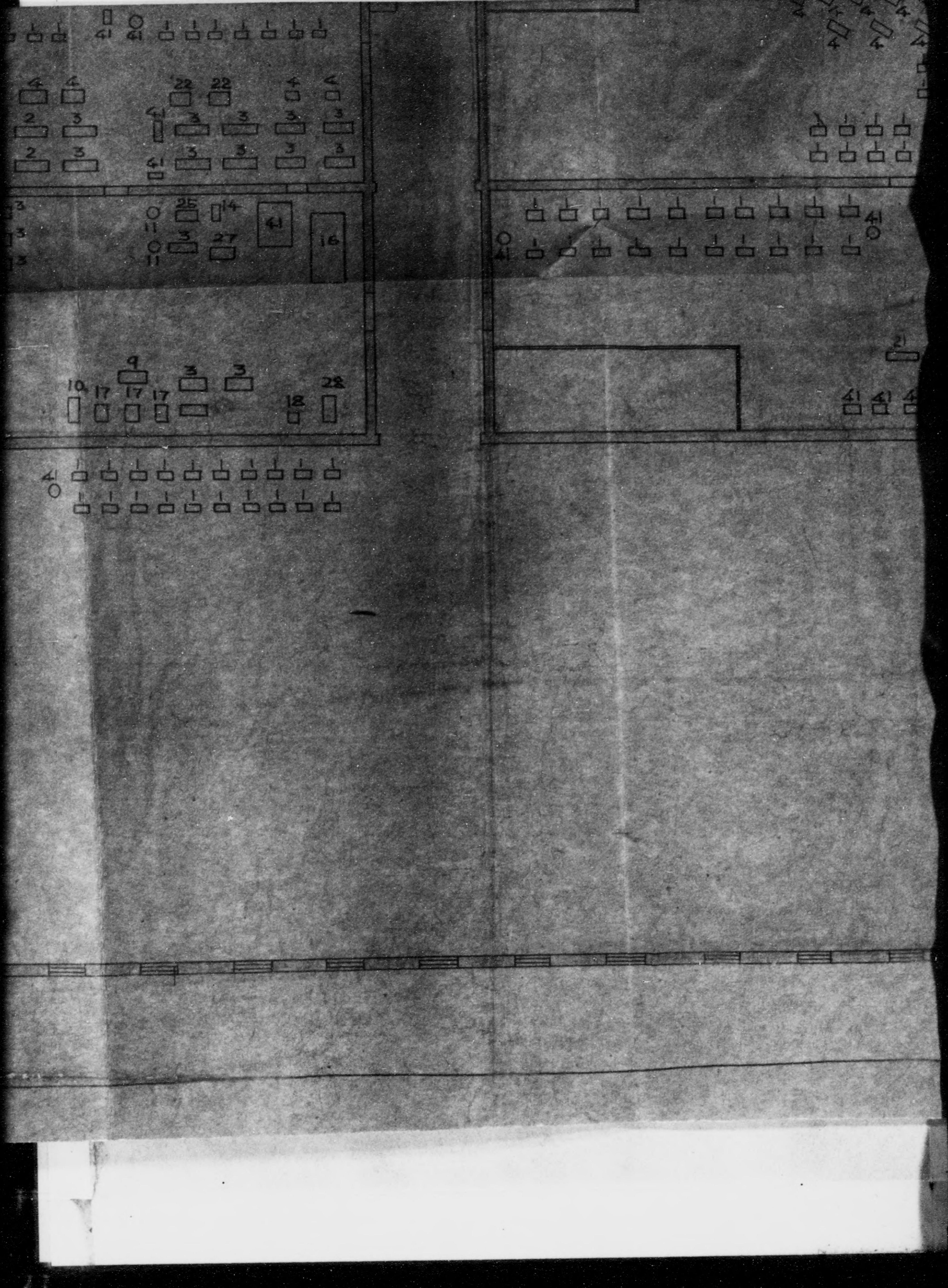

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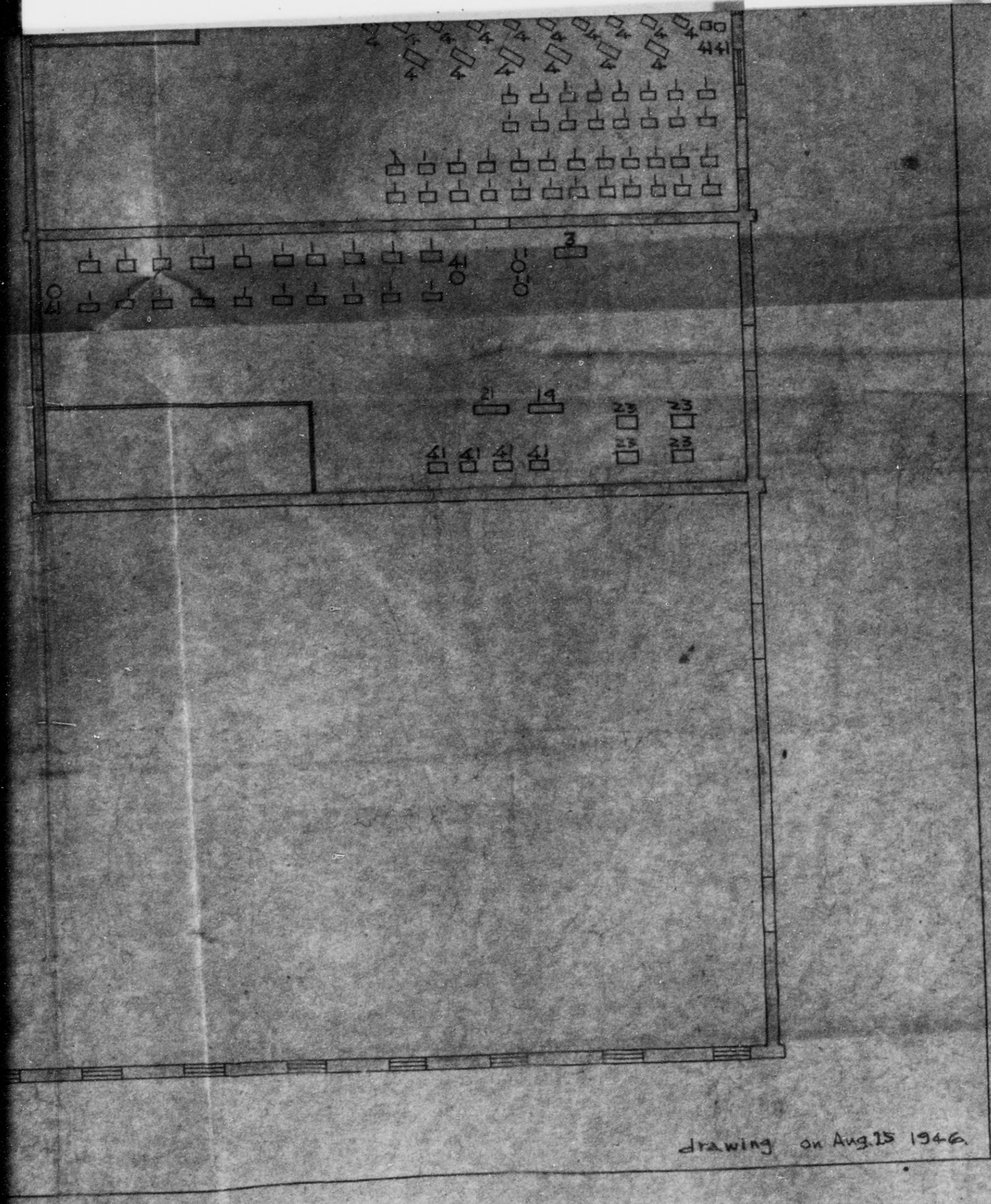

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

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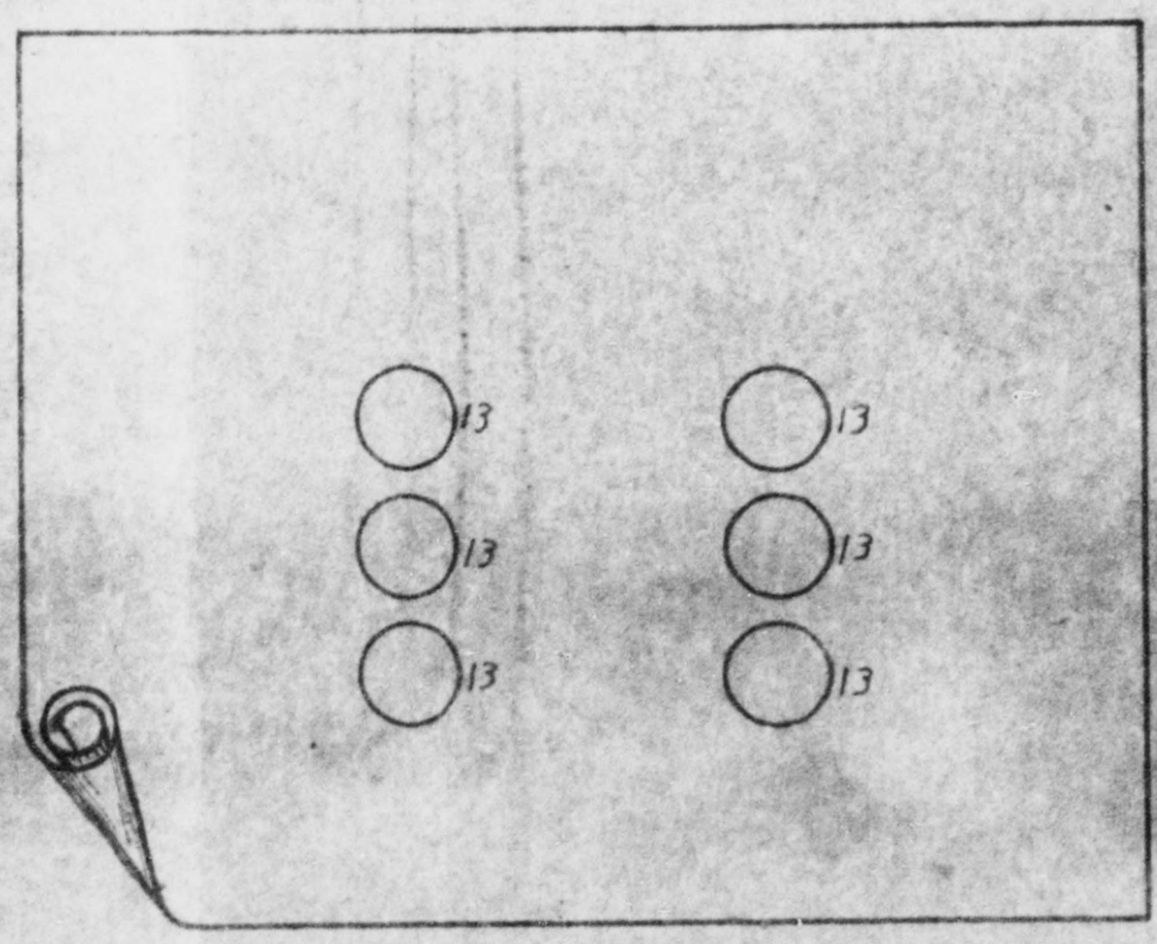
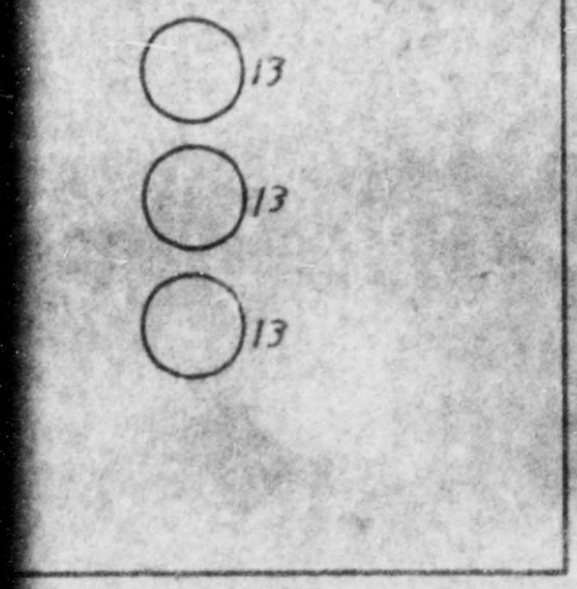


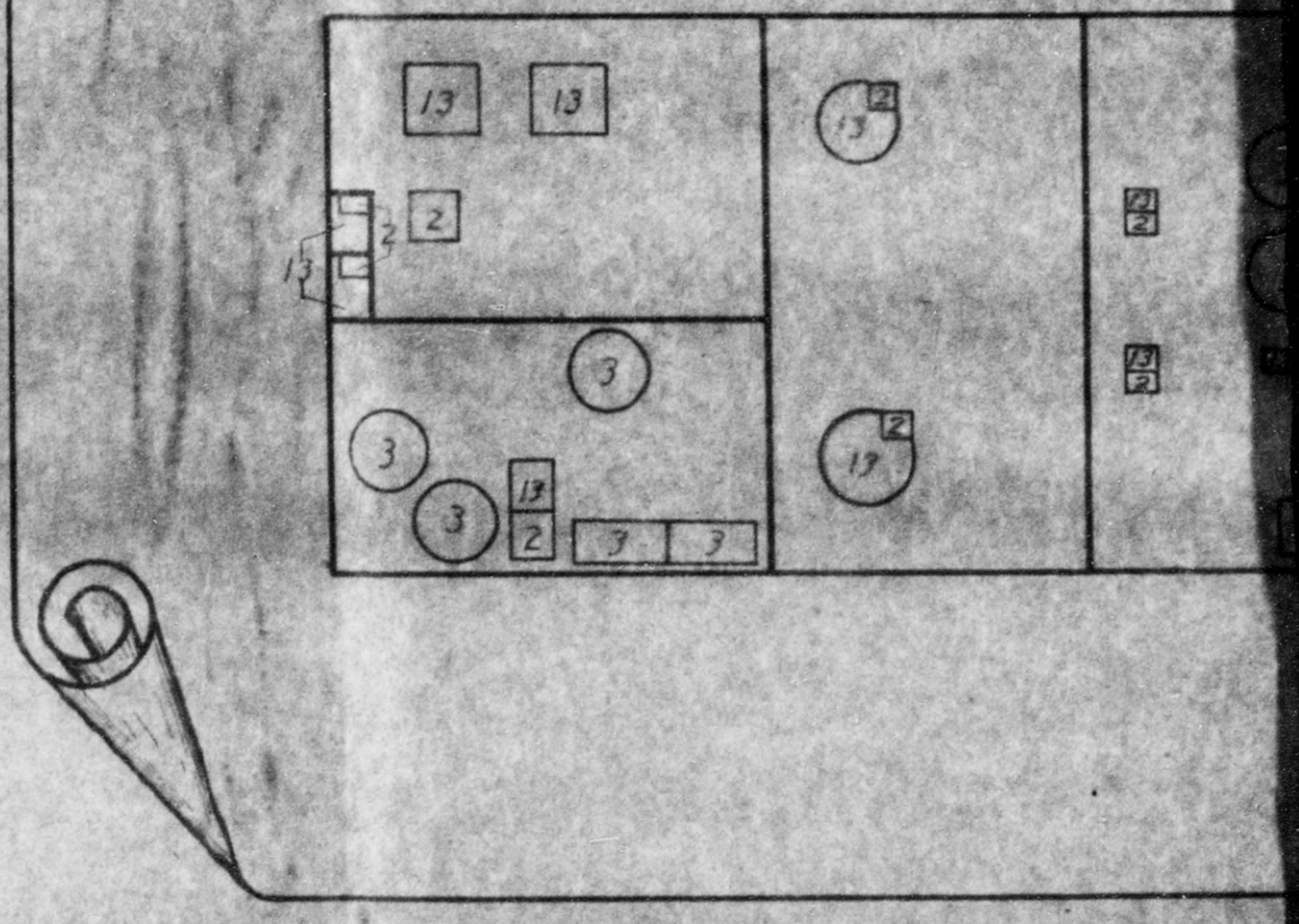
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

THE ARRANGEMENT
IN THE COSMETIC AN

NAKAYAMA TAIYODO CO., LTD.

THE 2ND COSME



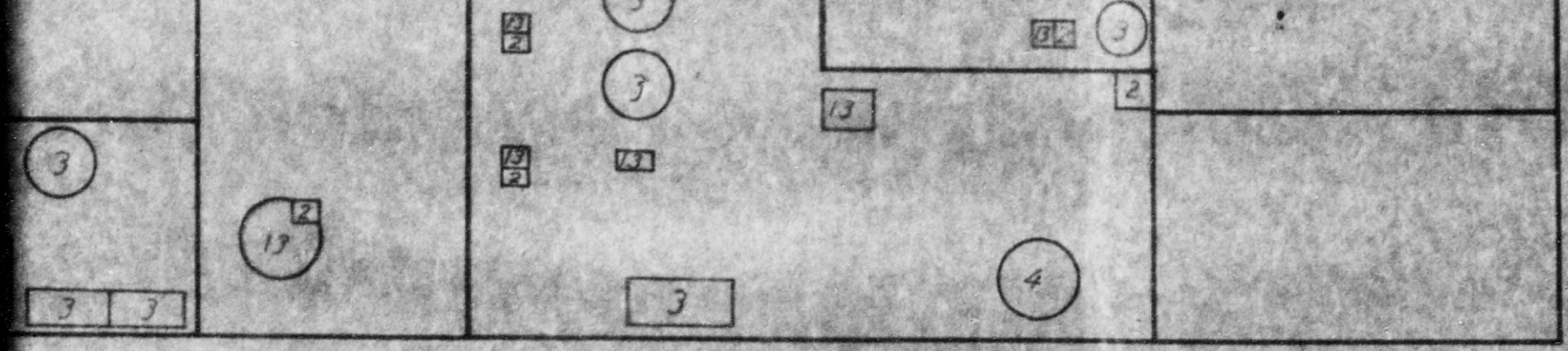


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

GEMENT OF MACHINE EQUI
SMETIC AND MEDICINE WORKIN

TAIYODO CO., LTD. ON AUG. 21, 1

2ND COSMETIC WORK SHOP



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO.

HINE EQUIPMENT
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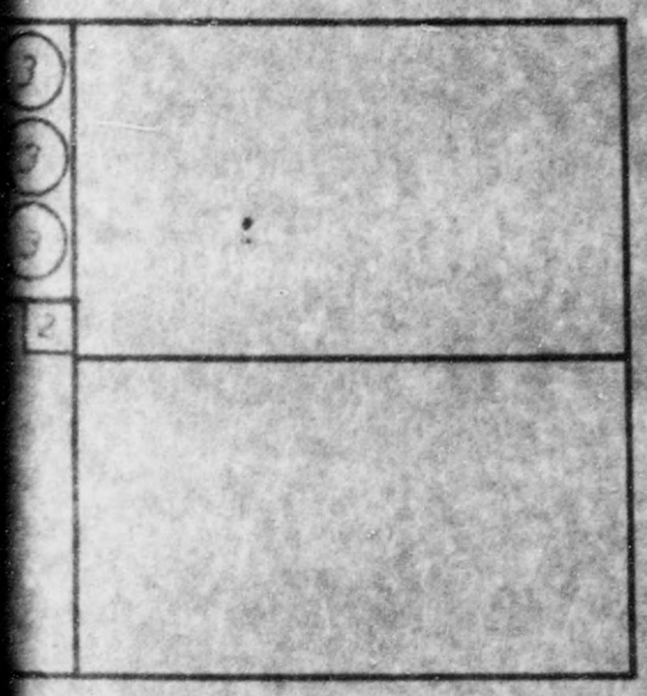
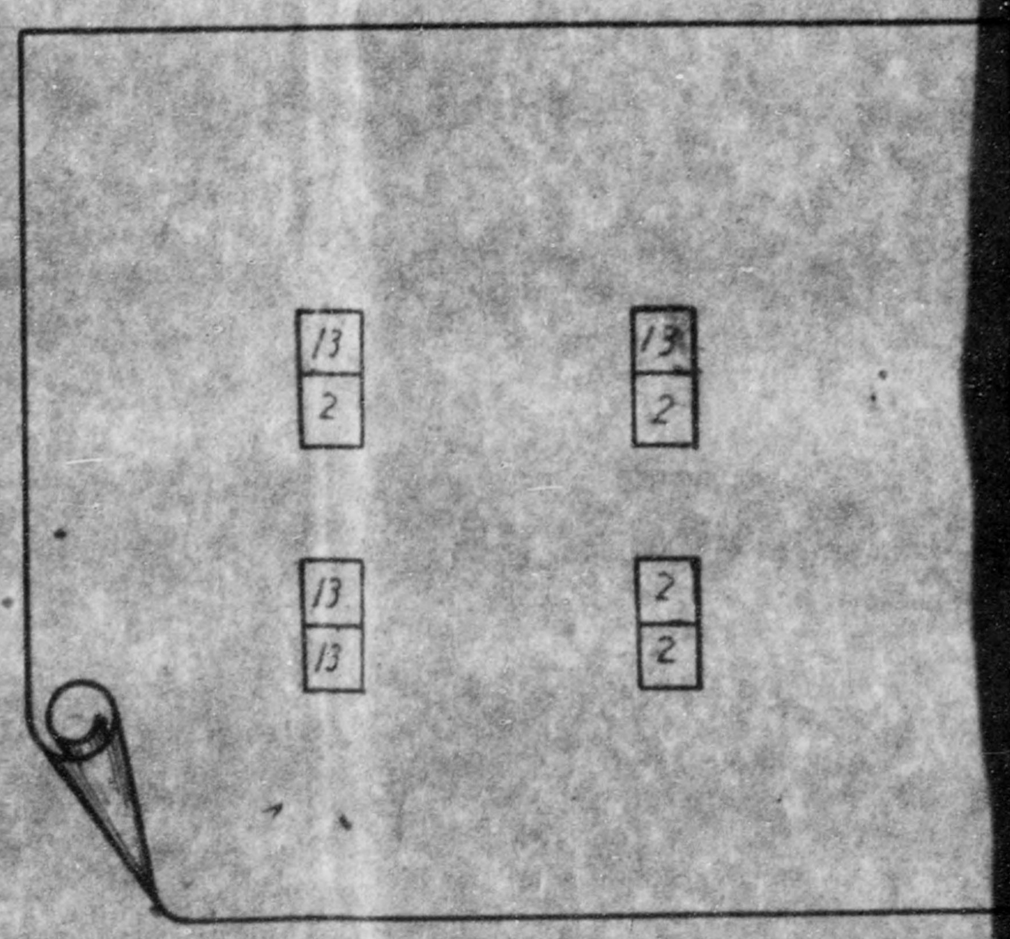
ON AUG. 21, 1946.

K SHOP





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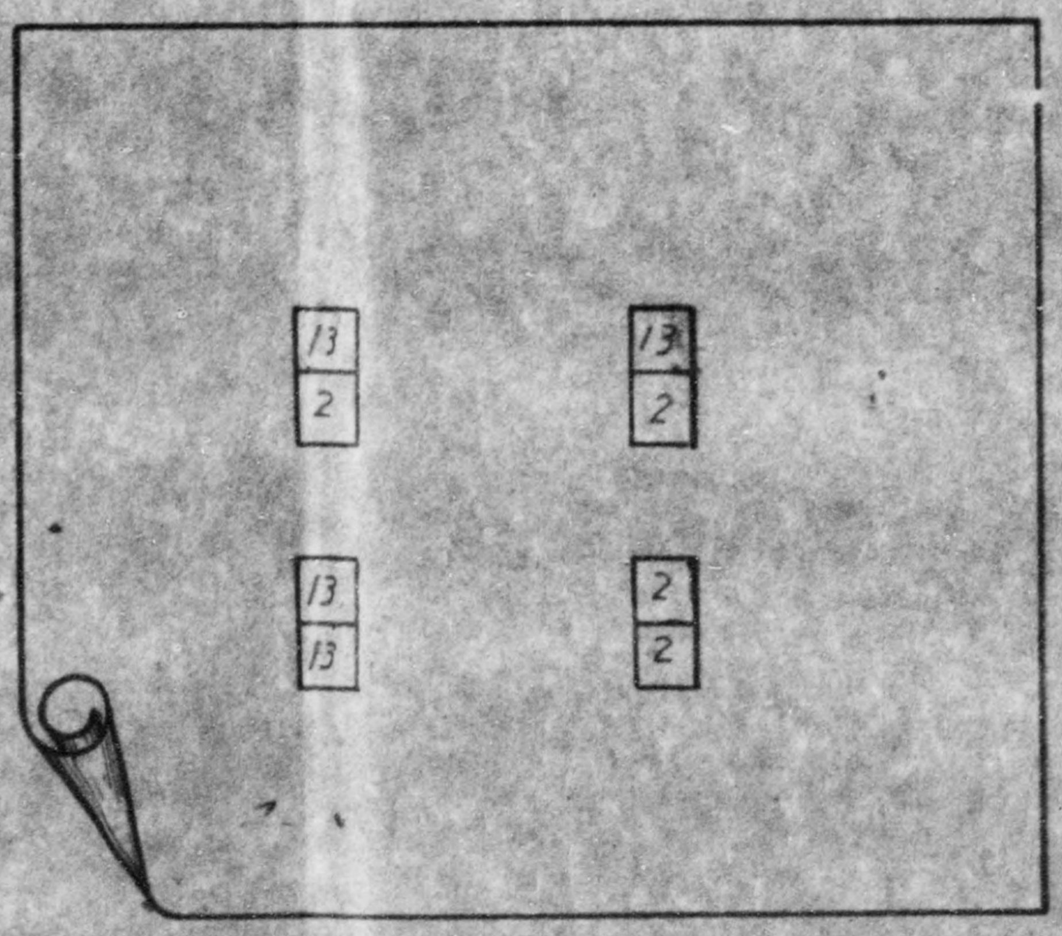

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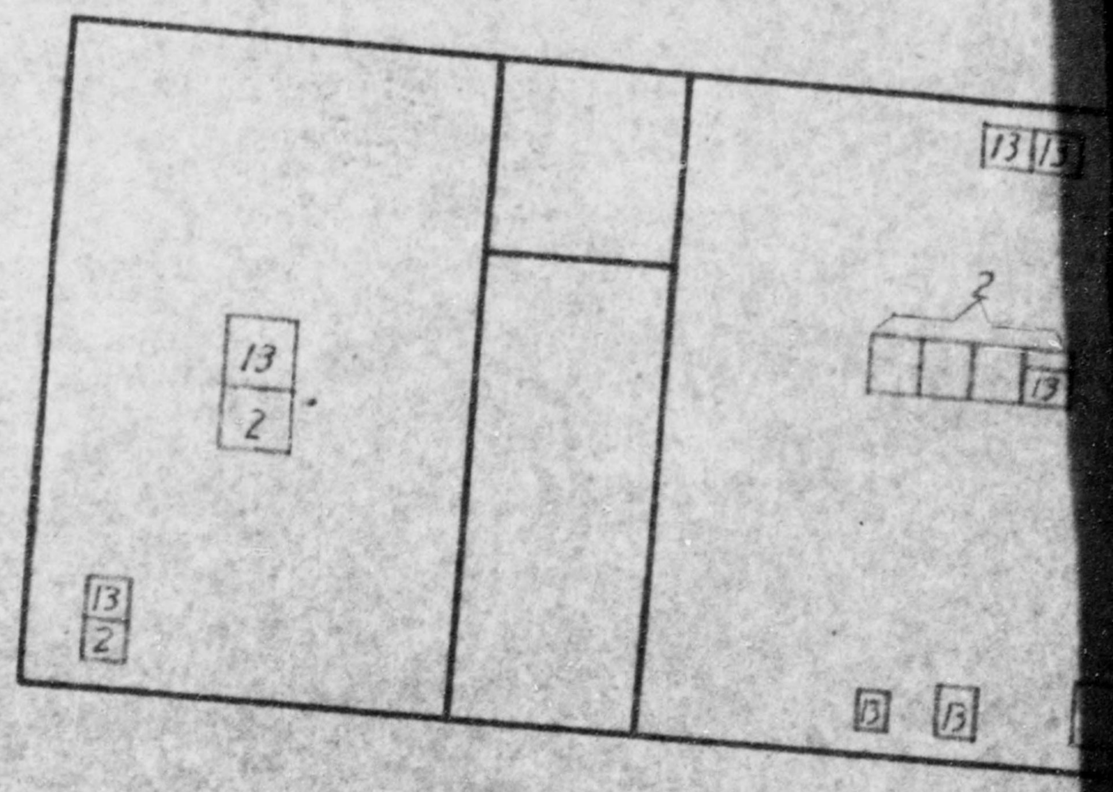

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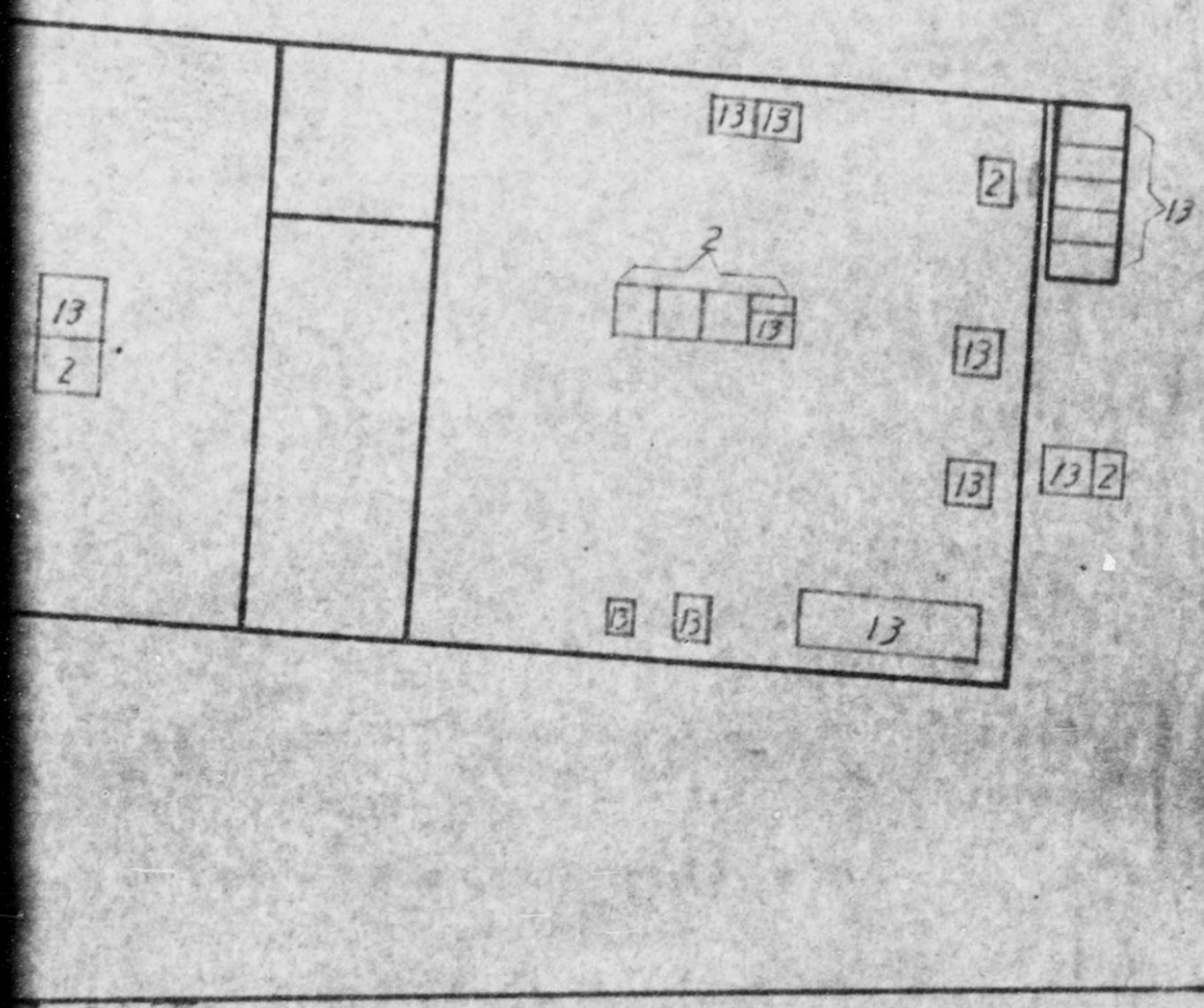

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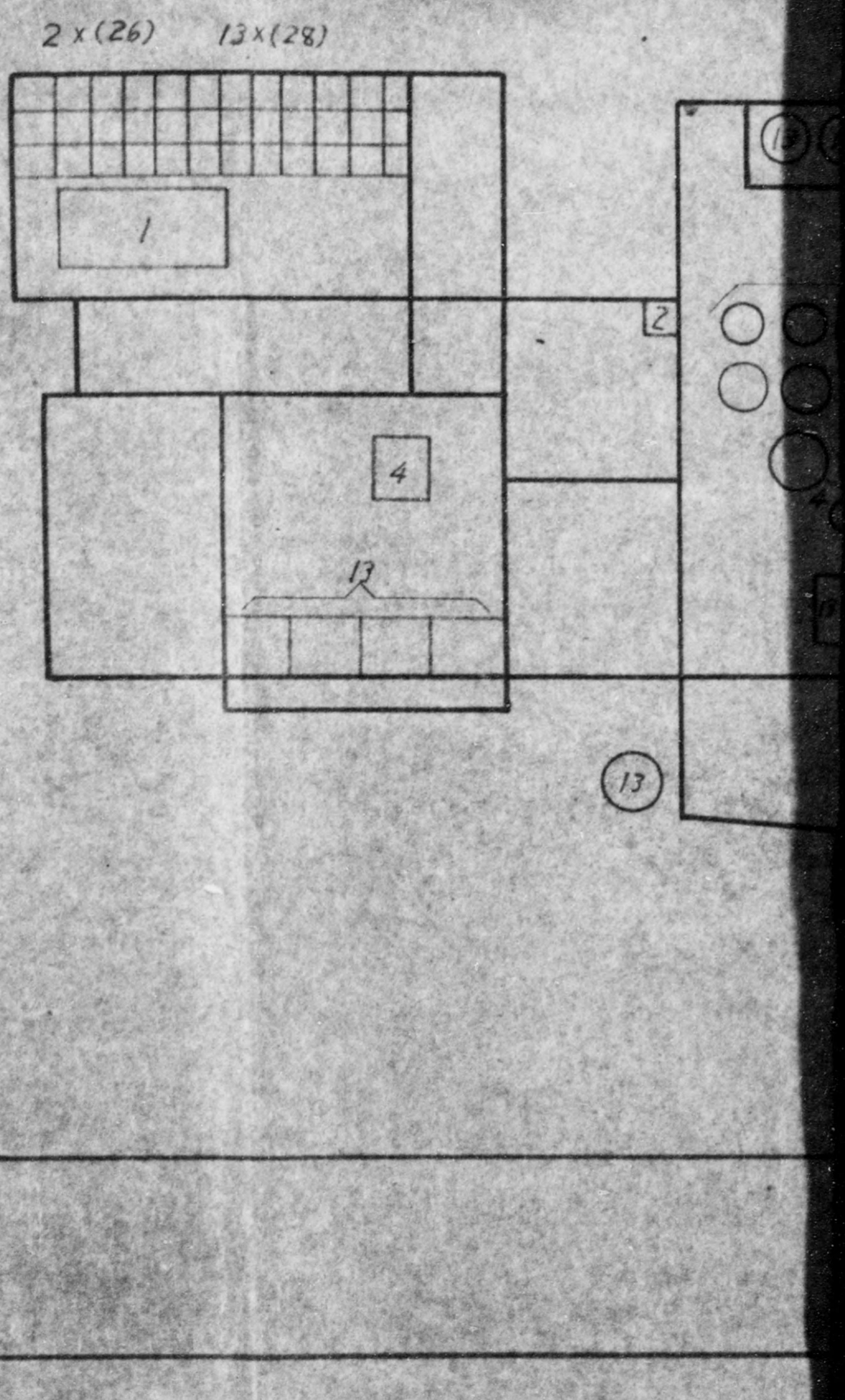
MEDICINE V