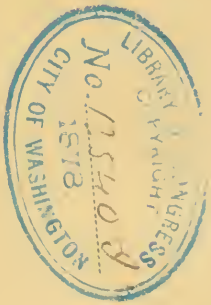


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T A B L E

OF THE QUANTITY OF CLOTH USED IN MAKING MEN'S GARMENTS.

COATS—Single or Double Breasted

Frocks and Cut-Away Coats.

Of goods 27 inches wide—4 yards and $4\frac{1}{2}$ yards for men of short or medium figure. 5 to 6 yards for stout or very large stature.

Single or Double-Breasted Sack Coats.

$3\frac{1}{2}$, 4 and 5 yards, according to size.

Sack or Frock Overcoats.

For medium, 5 yards, 27 inches wide, or $2\frac{1}{2}$ double fold.

For stout, $5\frac{1}{2}$ yards, 27 inches wide, or $2\frac{3}{4}$ double fold.

Ulsters.

1 yard single, or $\frac{1}{2}$ double, more than for overcoat.

PANTS.

For short men, $2\frac{1}{2}$ yards, 27 inches wide.
“ medium “ $2\frac{3}{4}$ “ “ “
“ stout “ 3 to $3\frac{1}{2}$ “ “ “

VESTS.

Single and double-breasted vests require $\frac{3}{4}$ to $1\frac{1}{4}$ yards, 27 inches wide.

MORNING GOWNS.

Medium Length, $4\frac{1}{2}$ to 5 yards, 27 inches wide.

BREAKFAST JACKETS.

3 to $3\frac{1}{2}$ yards, 27 inches wide.

LADIES' CLOAKS AND ULSTERS.

Sack style, short, $1\frac{3}{4}$ double fold goods.

“ “ long, 2 to $2\frac{1}{2}$.

Ulsters, $2\frac{1}{2}$ to 3 yards.

Walking Coats, $1\frac{1}{2}$ to 2 yards.

Long Circulars, $2\frac{1}{2}$ yards.

Short Talma, $1\frac{1}{2}$ yards.

Long Talma, $2\frac{1}{2}$ yards.

TRIMMINGS.

Dress Frock Coats or Cut-Away

Frocks.

- 2 $\frac{1}{4}$ yards Italian cloth (satin de chine) 30 in. wide.
- 2 $\frac{1}{8}$ " sleeve lining, 40 inches wide.
- 1 " canvas.
- 3 " black silesia, for pockets.
- 4 " brown holland.
- 4 " thin, unbleached cotton for covering wadding.
- 3 sheets wadding.
- 5 buttons for single-breasted coats—8 for double-breasted.
- 6 skeins silk, or 1 spool machine twist.
- 1 skein thread.
- 1 $\frac{1}{2}$ yards twist.
- 4 $\frac{1}{2}$ to 6 $\frac{1}{2}$ yards braid.

Pantaloons.

- $\frac{1}{2}$ yard pocketing.
- 12 inches holland.
- $\frac{1}{4}$ yard silesia for band linings and fly.
- 6 large and 6 small buttons.
- 3 skeins silk or 1 spool, 1 skein thread, 1 buckle.

Vests.

- $\frac{3}{4}$ yard black silesia.
- 1 $\frac{1}{4}$ " light colored silesia.
- 1 $\frac{1}{8}$ " holland.
- $\frac{3}{4}$ " vest padding.
- 2 skeins silk and buttons.

To line a Boy's Coat requires twice the length.

For Overcoats it takes 5 to 8 yards of Braid.

Jackets or Sack Coats require 4 to 6 yards of Braid.

Morning Gowns.

Linings of flannel or other material, 27 inches wide, 5 yards. BREAKFAST JACKETS, 4 yards.

BOYS' GARMENTS.

Sack Coats.

3 years old,	1 $\frac{1}{4}$ yards, 27 inches wide.
4 "	" " " " " "
5 "	" " " " " "
6 "	" " " " " "
7 "	" " " " " "
8 "	" " " " " "
9 "	" " " " " "
10 "	" " " " " "
11 "	" " " " " "
12 "	" " " " " "
13 "	" " " " " "
14 "	" " " " " "
15 "	" " " " " "

Sack Overcoats

3 years old,	2 $\frac{1}{4}$ yards, 27 inches wide.
4 "	" " " " " "
5 "	" " " " " "
6 "	" " " " " "
7 "	" " " " " "
8 "	" " " " " "
9 "	" " " " " "
10 "	" " " " " "
11 "	" " " " " "
12 "	" " " " " "
13 "	" " " " " "
14 "	" " " " " "
15 "	" " " " " "

Boys' Jackets.

3 years old,	1 $\frac{1}{8}$ yards, material 27 inches wide.
4 "	" " " " " "
5 "	" " " " " "
6 "	" " " " " "
7 "	" " " " " "
8 "	" " " " " "
9 "	" " " " " "
10 "	" " " " " "

Boys' Short Pants.

3 years old,	1 yard, 27 inches wide.
4 "	" " " " " "
5 "	" " " " " "
6 "	" " " " " "
7 "	" " " " " "
8 "	" " " " " "
9 "	" " " " " "
10 "	" " " " " "

Boys' Long Pants.

7 years old,	1 $\frac{7}{8}$ yards, material.
8 "	" " " " " "
9 "	" " " " " "
10 "	" " " " " "
11 "	" " " " " "
12 "	" " " " " "
13 "	" " " " " "
14 "	" " " " " "
15 "	" " " " " "

Boys' Vests.

Require $\frac{1}{2}$ to $\frac{3}{4}$ yards, 27 inches wide.

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TABLES.

Giving the Quantity of cloth and
trimmings required in making

MEN'S AND BOYS' CLOTHING,

Also the material needed for the making

—OF—

Ladies' Cloaks, Circulars,

TALMAS and ULSTERS.



DESIGNED FOR THE USE OF TAILORS,

Cloth and Dry Goods Houses,

—AND—

CLOTHING MANUFACTURERS.

Compiled and Arranged

—BY—

CHAS. HECKLINGER

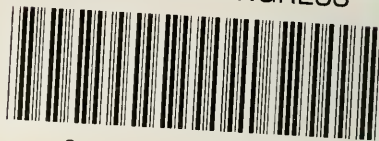
Practical Tailor and Cutter.



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