

1966. No. 44

[NC]

WAGES COUNCILS**Wages Regulation (Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods**

ORDER, DATED 14TH MARCH, 1966, MADE BY THE MINISTRY OF HEALTH AND SOCIAL SERVICES UNDER THE WAGES COUNCILS ACT (NORTHERN IRELAND) 1945.

The Ministry of Health and Social Services, in exercise of the powers conferred on it by Section 10 of the Wages Councils Act (Northern Ireland) 1945(a), hereby makes the following Order to give effect to wages regulation proposals received from the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland):—

Citation

1. This Order may be cited as the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation Order (Northern Ireland) 1966.

Commencement

2. The wages regulation proposals set out in the Schedule shall come into operation on the specified date and on the day immediately preceding that date the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation Order (Northern Ireland) 1965(b) and the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) Order (Northern Ireland) 1966(c) shall cease to have effect.

Interpretation

3. In this Order the expression "the specified date" means the 22nd day of March, 1966, provided that where, as respects any worker who is paid wages at intervals not exceeding seven days, that date does not correspond with the beginning of the period for which the wages are paid, the expression "the specified date" means, as respects that worker, the beginning of the next such period following that date.

Sealed with the Official Seal of the Ministry of Health and Social Services for Northern Ireland this 14th day of March, 1966.

(L.S.)

W. Slinger,
Assistant Secretary.

(a) 1945. c. 21.

(b) S.R. & O. (N.I.) 1965, No. 41,

(c) S.R. & O. (N.I.) 1966, No. 31,

SCHEDULE

The following minimum remuneration shall be substituted for the statutory minimum remuneration fixed by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation Order (Northern Ireland) 1965 (Order N.I.H.H.G. (177)) as amended by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) Order (Northern Ireland) 1966 (Order N.I.H.H.G. (180)):

Statutory Minimum Remuneration

GENERAL MINIMUM TIME RATES

		MALE WORKERS			
		AREA A		AREA B	
		The respective areas are defined in paragraph 28			
		Per hour		Per hour	
		s.	d.	s.	d.
Paragraph 1.					
	MEASURERS AND SAMPLEMAKERS who have served an apprenticeship of five years	5	5 $\frac{1}{4}$	5	2
Paragraph 2.					
	LAPPERS who have served an apprenticeship of five years	5	4 $\frac{1}{4}$	5	1
Paragraph 3.					
	APPRENTICES to Lapping, Measuring and Sample-making—				
	During 1st year of apprenticeship	1	9 $\frac{1}{2}$	1	8 $\frac{1}{2}$
	" 2nd " " "	2	2 $\frac{1}{4}$	1	11
	" 3rd " " "	2	8 $\frac{1}{4}$	2	6 $\frac{1}{2}$
	" 4th " " "	3	3 $\frac{1}{2}$	3	1 $\frac{1}{2}$
	" 5th " " "	4	0 $\frac{3}{4}$	3	10 $\frac{3}{4}$
Paragraph 4.					
	WORKERS OPERATING SWISS EMBROIDERY MACHINES—				
	During 1st 6 months of such employment	2	5 $\frac{1}{2}$	2	5 $\frac{1}{2}$
	" 2nd " " "	3	3 $\frac{1}{4}$	3	3 $\frac{1}{4}$
	Thereafter	4	11 $\frac{1}{4}$	4	11 $\frac{1}{4}$
Paragraph 5.					
	WAREHOUSE ASSISTANTS or WAREHOUSE CLERKS who have served an apprenticeship of five years and who are wholly or mainly employed on warehousing operations, including clerical work incidental to or appertaining to such operations when performed by the same person	5	1 $\frac{1}{2}$	4	10 $\frac{3}{4}$
		AREA A		AREA B	
		The respective areas are defined in paragraph 28			
		Per hour		Per hour	
		(a)	(b)	(a)	(b)
Paragraph 6.					
	MALE WORKERS other than workers of the classes specified in paragraphs 1 to 5—	s.	d.	s.	d.
	Workers aged—				
	under 16 years	—	1 11 $\frac{1}{2}$	—	1 10 $\frac{1}{2}$
	16 and under 17 years	2	2 $\frac{1}{2}$	2	1 $\frac{1}{2}$
	17 " 18 "	2	6 $\frac{1}{4}$	2	6
	18 " 19 "	3	2	2	11 $\frac{1}{2}$
	19 " 20 "	3	9 $\frac{3}{4}$	3	6 $\frac{1}{2}$
	20 " 21 "	4	1 $\frac{3}{4}$	3	10 $\frac{1}{2}$
	21 years and over	4	11 $\frac{1}{4}$	4	8 $\frac{3}{4}$

Paragraph 7.

The statutory minimum remuneration set out under (a) in paragraph 6 applies to male workers who, within the preceding five years, have had not less than two years' employment in the trade and the statutory minimum remuneration set out under (b) therein applies to all other male workers included in that paragraph.

FEMALE WORKERS

Paragraph 8.

Female Workers other than Learners and other than workers of the classes specified in paragraphs 9 and 10—

3s. 0½d. per hour

Paragraph 9.

Female Workers (including Clippers and Menders) assisting at Swiss Embroidery Machines—

3s. 2½d. per hour

Paragraph 10.

Female Workers engaged on Stitching Machines (other than Swiss Embroidery Machines), Vice-Folding, or Hand Smoothing—

Workers commencing employment in the trade—

(a) at or over 18 years of age:—

Per hour

			s.	d.
(i) During the first six months of employment	2	5½
(ii) Thereafter	3	0½

(b) at under 18 years of age:—

(i) During the first six months of employment if commencing at—				
under 16 years of age	2	0¾
16 and under 18 years of age	2	3
(ii) Thereafter	3	0½

PROVIDED THAT—

(1) If a worker is transferred from one of such operations to another during the second six months of employment she must be paid during such second six months a general minimum time rate of 2s. 5½d. per hour and, thereafter, at the general minimum time rate of 3s. 0½d. per hour.

(2) A worker of the classes specified in paragraph 11 who is subsequently employed on Stitching Machines (other than Swiss Embroidery Machines), Vice-folding, or Hand Smoothing, must not, during the first six months on those operations, be paid at a lower general minimum time rate than that which she would have been entitled to receive if she had continued to be employed on the operations to which the general minimum time rates set out in paragraph 11 are applicable.

Certificates of Learnership are not applicable to workers employed on the operations specified in this paragraph.

Paragraph 11.

Female Learners (as defined in paragraph 27) and Juvenile Female Workers (other than workers of the class specified in paragraph 10)—

Period of Employment	commencing at		Per hour	
	under 18 years of age	18 years of age and over	s.	d.
	Col. 1	Col. 2		
During 1st six months of employment	1	10	1st 3 months	2 0¾
" 2nd	2	0¾	2nd	2 3
" 3rd	2	3¾	3rd	2 5
" 4th	2	7½	4th	2 7½

ADVANCES TO LEARNERS

Paragraph 12.

The advances to be given to learners commencing at under 18 years of age take effect in respect of the first full pay period in January and July of each year, the learner being entitled to her first advance on the first day of the first full pay period in January or July, as the case may be, provided that she has been in the trade at least three months.

COMPLETION OF LEARNERSHIP

Paragraph 13.

A learner ceases to be a learner and becomes entitled to the full general minimum time rate applicable to a worker of her class upon the fulfilment of the appropriate conditions set out below:—

Age on entering employment	Conditions
Under 18 years	The completion of two years' employment.
18 years and over	The completion of one year's employment.

Provided that no learner who has left the trade during the period of learnership and subsequently re-enters the trade will, after re-entry, be required to serve a longer period as a learner than would be permissible in the case of a learner of the same age entering the trade for the first time.

CERTIFICATES OF LEARNERSHIP

Paragraph 14.

Application must be made to the Wages Council for a Certificate of Learnership in respect of every worker whom it is desired to employ at the special lower rate for learners set out in paragraph 11 (which should be quoted in making application). Unless such Certificate has been obtained, or application made therefor, and the other conditions relating to learnership laid down by the Wages Council are complied with, the minimum rate payable in each case is the appropriate rate applicable to a worker other than a learner.

PIECE WORK BASIS TIME RATES

MALE WORKERS

	AREA A		AREA B	
	The respective areas are defined in paragraph 28			
	Per hour		Per hour	
	s.	d.	s.	d.
Paragraph 15.				
MALE WORKERS other than Lappers, Measurers, Samplemakers, Warehouse Assistants or Warehouse Clerks, and Workers operating machines in the Swiss Embroidery Branch of the trade	4	11½	4	9½
Paragraph 16.				
MALE WORKERS OPERATING SWISS EMBROIDERY MACHINES—				
(a) Workers employed on single machines having two or three tiers	5	3½	5	3½
(b) Workers employed on single machines having four tiers or on any coupled machines	5	5½	5	5½

FEMALE WORKERS

	Per hour	
	s.	d.
Paragraph 17.		
Female Workers other than Out-Workers	3	7½
Paragraph 18.		
Female Out-Workers	3	7½

APPLICABILITY OF PIECE WORK BASIS TIME RATES

Paragraph 19.

In the case of workers employed on piece work, each piece rate paid must be such as will yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the appropriate piece work basis time rate. In determining whether any piece rate satisfies this condition, regard will be had only to the earnings of ordinary workers, i.e., workers of ordinary skill and experience in the class of work in question and not to the earnings of workers of less than ordinary skill and experience, e.g., juvenile and infirm workers.

Provided that in determining any piece rate to be paid to out-workers, the rate payable will be at least the same amount of money as the appropriate piece rate applicable to that class of work in the factory from which the goods are given out.

EMPLOYMENT OF JUVENILE WORKERS ON PIECE WORK

Paragraph 20.

An employer will, in any case where a learner or other juvenile worker is employed on piece work during the first six months of his employment in the trade, be deemed to pay remuneration at less than the statutory minimum remuneration unless he shows that such worker has received, in respect of his employment on piece work in each week during that period, at least the same amount of money as such worker would have been entitled to receive if employed on time work.

An employer will, in any case where any such worker is so employed at any time subsequent to the first six months of his employment in the trade, be deemed to pay remuneration at less than the statutory minimum remuneration unless he shows that such worker has, in respect of his employment on piece work, been paid at piece rates each of which would yield, in the circumstances of the case, to an ordinary worker (not being a juvenile worker) at least the same amount of money as the appropriate piece work basis time rate.

GENERAL MINIMUM PIECE RATES

FEMALE WORKERS OF ALL AGES

Paragraph 21.

HANDKERCHIEFS

A.—STITCHING (and preparatory operations)

(1) VICE-FOLDING

6" up to and including 8½"	d.	56½ per 10 dozen
9" "	"	11½"	66 " "
12" "	"	14½"	76 " "
15" "	"	18½"	86 " "
19" "	"	22"	96 " "
22½" "	"	24½"	106 " "
25" and over	116 " "
⅛" hems	15⅝ per 10 doz. extra
⅛" hems up to 16"	127 per 10 dozen
" over 16"	160 " "

(2) PUNCH HEMSTITCHING ON SINGER MACHINES 71W3—

(a) White or Dyed COTTON HANDKERCHIEFS including Gingham-finished Zephyrs

For finished sizes in ⅜" or wider hems

Finished Size	Number of Stitches per inch					
	12	14	16	18	20	
Per 10 dozen Handkerchiefs						
Over	but not over	d.	d.	d.	d.	d.
10"	10½"	84½	95½	107¾	119¾	131¼
10½"	11"	88¾	98¾	110¾	122¾	134¾
11"	11½"	91¾	101¾	113¾	125¾	139¾
11½"	12"	94¾	105½	117¾	129¾	143¾
12"	12½"	97¾	110¾	121¾	133¾	149½
12½"	13"	102¾	113¾	127½	139½	154¾
13"	13½"	105¾	117	131¾	146	160
13½"	14"	110¾	120¾	134¾	150	166½
14"	14½"	113¾	126¾	138	154¾	171¾
14½"	15"	116¾	129	141¼	158¾	177½
15"	15½"	119¾	131¾	147	164¾	181
15½"	16"	125½	138½	153¾	167½	186¼
16"	16½"	129	143¾	159¾	171½	190¾
16½"	17"	131¼	147½	162¾	179¾	195¾
17"	17½"	134¾	150	168½	183¾	201¾
17½"	18"	138½	153¾	171¾	188¾	206¾
18"	18½"	140¾	156¾	177¾	193	211
18½"	19"	143¾	161	180¾	197¾	216¾
19"	19½"	147½	166	183¾	200¾	223¼
19½"	20"	150¾	170½	187¼	207¼	226¾
20"	20½"	153¾	174¾	192¾	211	231½
20½"	21"	156¾	179	196¾	215¾	237¼
21"	21½"	160	181¾	200¾	219¾	243¼
21½"	22"	163¼	183¾	205	224¾	249¾
22"	22½"	167¾	188¾	208	229¾	255¾
22½"	23"	170	190½	210½	231½	258¾
23"	23½"	172¾	193¾	213½	235¾	261¾

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

	Per 10 dozen Handkerchiefs.
(i) Printed Cotton Handkerchiefs, White and Coloured Corded Handkerchiefs, White or Dyed Mercerised and Mull Handkerchiefs	d. 5
(ii) All other Mercerised Cotton and Mull Handkerchiefs	9 $\frac{1}{8}$
(iii) $\frac{1}{4}$ " and $\frac{3}{16}$ " hems	5
(iv) $\frac{1}{8}$ " hems	9 $\frac{1}{8}$
(v) $\frac{1}{16}$ " hems, 4 entries into machine	13 $\frac{1}{4}$

"Mull" is a cloth made with yarns finer than 80/80

(b) White or Dyed LINEN HANDKERCHIEFS
For finished sizes in $\frac{3}{8}$ " or wider hems

Finished Size	Number of Stitches per inch				
	12	14	16	18	20
	Per 10 dozen Handkerchiefs				
Over but not over	d.	d.	d.	d.	d.
10" 10 $\frac{1}{2}$ " ..	89 $\frac{1}{4}$	100 $\frac{1}{4}$	112 $\frac{1}{2}$	126 $\frac{1}{8}$	138 $\frac{1}{8}$
10 $\frac{1}{2}$ " 11" ..	93 $\frac{1}{8}$	103 $\frac{5}{8}$	116 $\frac{7}{8}$	129	142 $\frac{3}{4}$
11" 11 $\frac{1}{2}$ " ..	95 $\frac{3}{4}$	107 $\frac{1}{8}$	120 $\frac{3}{8}$	131 $\frac{5}{8}$	147
11 $\frac{1}{2}$ " 12" ..	98 $\frac{7}{8}$	110 $\frac{3}{4}$	124 $\frac{3}{8}$	137	151 $\frac{3}{8}$
12" 12 $\frac{1}{2}$ " ..	102 $\frac{3}{4}$	116 $\frac{7}{8}$	129	140 $\frac{7}{8}$	156 $\frac{5}{8}$
12 $\frac{1}{2}$ " 13" ..	108 $\frac{3}{8}$	120 $\frac{3}{8}$	133 $\frac{3}{4}$	147	162 $\frac{3}{4}$
13" 13 $\frac{1}{2}$ " ..	110 $\frac{3}{4}$	122 $\frac{5}{8}$	138 $\frac{1}{8}$	153 $\frac{1}{8}$	169
13 $\frac{1}{2}$ " 14" ..	116	127 $\frac{1}{2}$	142 $\frac{3}{4}$	158	174 $\frac{5}{8}$
14" 14 $\frac{1}{2}$ " ..	119 $\frac{3}{4}$	131 $\frac{5}{8}$	144 $\frac{1}{4}$	162 $\frac{3}{4}$	181
14 $\frac{1}{2}$ " 15" ..	122 $\frac{1}{8}$	136	148	167 $\frac{1}{8}$	186 $\frac{1}{2}$
15" 15 $\frac{1}{2}$ " ..	126 $\frac{1}{2}$	139 $\frac{1}{2}$	153 $\frac{3}{4}$	172 $\frac{7}{8}$	189 $\frac{1}{2}$
15 $\frac{1}{2}$ " 16" ..	131 $\frac{5}{8}$	146 $\frac{5}{8}$	162 $\frac{3}{4}$	176 $\frac{1}{4}$	194 $\frac{1}{4}$
16" 16 $\frac{1}{2}$ " ..	134 $\frac{3}{4}$	151 $\frac{3}{4}$	168 $\frac{1}{2}$	181	200
16 $\frac{1}{2}$ " 17" ..	138 $\frac{1}{4}$	154 $\frac{3}{4}$	170 $\frac{5}{8}$	188 $\frac{1}{8}$	206 $\frac{5}{8}$
17" 17 $\frac{1}{2}$ " ..	142 $\frac{3}{4}$	158 $\frac{1}{2}$	177 $\frac{5}{8}$	193 $\frac{3}{4}$	211
17 $\frac{1}{2}$ " 18" ..	145 $\frac{5}{8}$	161 $\frac{3}{8}$	181 $\frac{3}{4}$	198 $\frac{1}{2}$	217 $\frac{1}{8}$
18" 18 $\frac{1}{2}$ " ..	148	164 $\frac{5}{8}$	187 $\frac{1}{4}$	203 $\frac{3}{8}$	221 $\frac{1}{2}$
18 $\frac{1}{2}$ " 19" ..	151 $\frac{3}{4}$	169 $\frac{3}{8}$	189 $\frac{1}{2}$	207 $\frac{3}{4}$	227 $\frac{7}{8}$
19" 19 $\frac{1}{2}$ " ..	154 $\frac{3}{4}$	174 $\frac{5}{8}$	193 $\frac{5}{8}$	211	234 $\frac{7}{8}$
19 $\frac{1}{2}$ " 20" ..	158 $\frac{1}{4}$	180 $\frac{1}{8}$	197 $\frac{3}{4}$	217 $\frac{1}{8}$	238 $\frac{3}{8}$
20" 20 $\frac{1}{2}$ " ..	161 $\frac{7}{8}$	182 $\frac{7}{8}$	202	221 $\frac{1}{2}$	243 $\frac{1}{2}$
20 $\frac{1}{2}$ " 21" ..	164 $\frac{5}{8}$	188 $\frac{1}{8}$	207 $\frac{1}{4}$	226 $\frac{1}{2}$	249 $\frac{1}{4}$
21" 21 $\frac{1}{2}$ " ..	168 $\frac{1}{2}$	192	212 $\frac{1}{2}$	231 $\frac{1}{2}$	255 $\frac{7}{8}$
21 $\frac{1}{2}$ " 22" ..	171 $\frac{1}{2}$	193 $\frac{3}{8}$	215 $\frac{3}{8}$	235 $\frac{7}{8}$	262 $\frac{1}{2}$
22" 22 $\frac{1}{2}$ " ..	175 $\frac{1}{4}$	198 $\frac{1}{2}$	219 $\frac{1}{4}$	241 $\frac{1}{8}$	268 $\frac{3}{4}$
22 $\frac{1}{2}$ " 23" ..	179 $\frac{3}{8}$	200.	222 $\frac{1}{8}$	243 $\frac{3}{8}$	271 $\frac{3}{8}$
23" 23 $\frac{1}{2}$ " ..	187 $\frac{5}{8}$	203 $\frac{7}{8}$	225 $\frac{3}{4}$	247 $\frac{5}{4}$	274 $\frac{5}{8}$

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

	Per 10 dozen Handkerchiefs
(i) Roller Printed Linen Handkerchiefs	4 $\frac{1}{8}$ d.
(ii) Hand Block Printed Linen Handkerchiefs	8 $\frac{1}{4}$ d.

- (iii) Hand Block Printed Linen Handkerchiefs requiring to be matched at outside of hem 24 $\frac{3}{4}$ d.
(in lieu of 8 $\frac{1}{4}$ d. as shown in (ii))
- (iv) $\frac{1}{4}$ " and $\frac{3}{16}$ " hems 5d.
- (v) $\frac{1}{8}$ " hems 9 $\frac{1}{8}$ d.
- (vi) $\frac{1}{16}$ " hems, 4 entries into machine 13 $\frac{1}{4}$ d.

(3) PUNCH HEMSTITCHING ON SINGER MACHINES 118W4 of White or Dyed COTTON HANDKERCHIEFS
For finished sizes in $\frac{1}{8}$ " or wider hems

Finished Size	Number of Stitches per inch				
	12	14	16	18	20
	Per 10 dozen Handkerchiefs				
Over	d.	d.	d.	d.	d.
10"	71 $\frac{7}{8}$	80 $\frac{5}{8}$	91 $\frac{1}{8}$	101 $\frac{3}{8}$	110 $\frac{3}{4}$
10 $\frac{1}{2}$ "	75 $\frac{1}{2}$	83 $\frac{1}{2}$	94 $\frac{1}{2}$	104	115 $\frac{1}{2}$
11"	77 $\frac{3}{4}$	86 $\frac{1}{4}$	97 $\frac{1}{2}$	106 $\frac{3}{8}$	119 $\frac{3}{8}$
11 $\frac{1}{2}$ "	80 $\frac{1}{8}$	89 $\frac{3}{8}$	100 $\frac{3}{8}$	110 $\frac{3}{4}$	122 $\frac{5}{8}$
12"	83 $\frac{1}{8}$	94 $\frac{1}{8}$	104	113 $\frac{1}{2}$	126 $\frac{7}{8}$
12 $\frac{1}{2}$ "	87 $\frac{3}{8}$	97	108 $\frac{3}{8}$	119 $\frac{3}{8}$	131 $\frac{5}{8}$
13"	89 $\frac{3}{4}$	99 $\frac{1}{4}$	111 $\frac{1}{8}$	124 $\frac{5}{8}$	137
13 $\frac{1}{2}$ "	93 $\frac{1}{8}$	102 $\frac{3}{4}$	115 $\frac{1}{2}$	127 $\frac{3}{8}$	141 $\frac{1}{4}$
14"	96 $\frac{3}{8}$	106 $\frac{3}{8}$	116 $\frac{7}{8}$	131 $\frac{5}{8}$	147
14 $\frac{1}{2}$ "	98 $\frac{7}{8}$	109 $\frac{3}{4}$	120 $\frac{3}{8}$	135 $\frac{5}{8}$	150 $\frac{3}{8}$
15"	101 $\frac{3}{8}$	112 $\frac{1}{2}$	124 $\frac{5}{8}$	139 $\frac{7}{8}$	153 $\frac{1}{8}$
15 $\frac{1}{2}$ "	106 $\frac{5}{8}$	117 $\frac{3}{8}$	131 $\frac{1}{2}$	141 $\frac{3}{4}$	158
16"	109 $\frac{3}{4}$	122 $\frac{1}{8}$	134 $\frac{3}{4}$	147	161 $\frac{7}{8}$
16 $\frac{1}{2}$ "	110 $\frac{3}{4}$	125 $\frac{1}{4}$	138	152 $\frac{3}{8}$	167 $\frac{1}{8}$
17"	114 $\frac{5}{8}$	127 $\frac{7}{8}$	143 $\frac{1}{8}$	157 $\frac{1}{8}$	171 $\frac{1}{4}$
17 $\frac{1}{2}$ "	117 $\frac{3}{8}$	130 $\frac{7}{8}$	147	160	176 $\frac{1}{2}$
18"	120 $\frac{3}{8}$	132 $\frac{5}{8}$	150 $\frac{7}{8}$	164 $\frac{3}{8}$	179 $\frac{3}{8}$
18 $\frac{1}{2}$ "	122 $\frac{1}{8}$	137	152 $\frac{3}{8}$	168 $\frac{1}{2}$	183 $\frac{3}{8}$
19"	125 $\frac{1}{2}$	141 $\frac{1}{4}$	156 $\frac{5}{8}$	171 $\frac{1}{2}$	189 $\frac{1}{2}$
19 $\frac{1}{2}$ "	127 $\frac{7}{8}$	144 $\frac{1}{2}$	158 $\frac{7}{8}$	176 $\frac{1}{4}$	193
20"	130 $\frac{7}{8}$	148 $\frac{7}{8}$	163 $\frac{1}{4}$	179	197 $\frac{3}{4}$
20 $\frac{1}{2}$ "	133 $\frac{3}{8}$	152 $\frac{3}{8}$	167 $\frac{1}{8}$	182 $\frac{7}{8}$	201 $\frac{3}{8}$
21"	136	154 $\frac{3}{4}$	171 $\frac{1}{2}$	187 $\frac{1}{4}$	207 $\frac{1}{4}$
21 $\frac{1}{2}$ "	138 $\frac{3}{4}$	156 $\frac{5}{8}$	173 $\frac{3}{8}$	190 $\frac{5}{8}$	212 $\frac{1}{2}$
22"	141 $\frac{1}{4}$	160	176 $\frac{5}{8}$	194 $\frac{1}{2}$	217 $\frac{1}{8}$
22 $\frac{1}{2}$ "	144 $\frac{1}{4}$	161 $\frac{7}{8}$	180	197 $\frac{3}{4}$	220
23"	147	164 $\frac{3}{8}$	181 $\frac{7}{8}$	200	222 $\frac{3}{8}$

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

	Per 10 dozen Handkerchiefs
(i) Printed Cotton Handkerchiefs, White and Coloured Corded Handkerchiefs, White or Dyed Mercerised and Mull Handkerchiefs	d. 5
(ii) All other Mercerised Cotton and Mull Handkerchiefs	9 $\frac{1}{8}$
(iii) $\frac{1}{4}$ " and $\frac{3}{16}$ " hems	5
(iv) $\frac{1}{8}$ " hems	9 $\frac{1}{8}$
(v) $\frac{1}{16}$ " hems, 4 entries into machine	13 $\frac{1}{4}$

"Mull" is cloth made with yarns finer than 80/80

(4) PUNCH HEMSTITCHING ON SINGER MACHINES 118W4 of White or Dyed LINEN HANDKERCHIEFS

For finished sizes in $\frac{3}{8}$ " or wider hems

Finished Size	Number of Stitches per inch				
	12	14	16	18	20
	Per 10 dozen Handkerchiefs				
Over	d.	d.	d.	d.	d.
10" but not over 10 $\frac{1}{2}$ "	76 $\frac{3}{8}$	85 $\frac{7}{8}$	95 $\frac{7}{8}$	107 $\frac{1}{8}$	116 $\frac{7}{8}$
10 $\frac{1}{2}$ "	80 $\frac{1}{4}$	88 $\frac{5}{8}$	99 $\frac{1}{4}$	110 $\frac{3}{4}$	121 $\frac{1}{4}$
11" but not over 11 $\frac{1}{2}$ "	81 $\frac{1}{4}$	91 $\frac{1}{4}$	101 $\frac{5}{8}$	111 $\frac{1}{8}$	125 $\frac{1}{4}$
11 $\frac{1}{2}$ "	84	94 $\frac{1}{2}$	105 $\frac{3}{8}$	116 $\frac{1}{4}$	128 $\frac{1}{2}$
12" but not over 12 $\frac{1}{2}$ "	87 $\frac{3}{8}$	98 $\frac{7}{8}$	109 $\frac{3}{8}$	119 $\frac{3}{4}$	133 $\frac{3}{8}$
12 $\frac{1}{2}$ "	92	101 $\frac{5}{8}$	114 $\frac{1}{8}$	125 $\frac{1}{2}$	138 $\frac{3}{8}$
13" but not over 13 $\frac{1}{2}$ "	94 $\frac{1}{2}$	104	117 $\frac{3}{8}$	131 $\frac{1}{4}$	143 $\frac{5}{8}$
13 $\frac{1}{2}$ "	98 $\frac{7}{8}$	108 $\frac{3}{8}$	121 $\frac{1}{4}$	134	149 $\frac{1}{2}$
14" but not over 14 $\frac{1}{2}$ "	101 $\frac{3}{8}$	112 $\frac{1}{8}$	122 $\frac{1}{8}$	138 $\frac{3}{8}$	153 $\frac{3}{8}$
14 $\frac{1}{2}$ "	104	116	126 $\frac{1}{2}$	141 $\frac{3}{4}$	158 $\frac{1}{2}$
15" but not over 15 $\frac{1}{2}$ "	107 $\frac{3}{4}$	119	131 $\frac{1}{4}$	147	161 $\frac{7}{8}$
15 $\frac{1}{2}$ "	111 $\frac{1}{8}$	123 $\frac{1}{4}$	138 $\frac{3}{4}$	150	166
16" but not over 16 $\frac{1}{2}$ "	115 $\frac{1}{2}$	129	142 $\frac{3}{4}$	153 $\frac{7}{8}$	170 $\frac{1}{2}$
16 $\frac{1}{2}$ "	116 $\frac{7}{8}$	131 $\frac{5}{8}$	145 $\frac{1}{4}$	160	175 $\frac{1}{4}$
17" but not over 17 $\frac{1}{2}$ "	121 $\frac{1}{4}$	134	150 $\frac{3}{8}$	165 $\frac{3}{4}$	180
17 $\frac{1}{2}$ "	123 $\frac{3}{4}$	138	154 $\frac{3}{4}$	169	185 $\frac{7}{8}$
18" but not over 18 $\frac{1}{2}$ "	126 $\frac{1}{2}$	139 $\frac{7}{8}$	158 $\frac{7}{8}$	170 $\frac{3}{4}$	188 $\frac{5}{8}$
18 $\frac{1}{2}$ "	128 $\frac{1}{2}$	143 $\frac{5}{8}$	161	176 $\frac{1}{2}$	193 $\frac{3}{8}$
19" but not over 19 $\frac{1}{2}$ "	132 $\frac{3}{8}$	148 $\frac{7}{8}$	164 $\frac{3}{4}$	180 $\frac{1}{2}$	199 $\frac{1}{2}$
19 $\frac{1}{2}$ "	134	152 $\frac{3}{4}$	167 $\frac{1}{2}$	185 $\frac{7}{8}$	203 $\frac{3}{8}$
20" but not over 20 $\frac{1}{2}$ "	138 $\frac{1}{8}$	156 $\frac{5}{8}$	171 $\frac{1}{2}$	188 $\frac{5}{8}$	207 $\frac{3}{4}$
20 $\frac{1}{2}$ "	140 $\frac{3}{8}$	160	176 $\frac{1}{4}$	193	212 $\frac{1}{2}$
21" but not over 21 $\frac{1}{2}$ "	143 $\frac{5}{8}$	162 $\frac{3}{4}$	181	197 $\frac{3}{4}$	218 $\frac{1}{2}$
21 $\frac{1}{2}$ "	146 $\frac{5}{8}$	164 $\frac{3}{8}$	182 $\frac{7}{8}$	200 $\frac{1}{2}$	223 $\frac{3}{8}$
22" but not over 22 $\frac{1}{2}$ "	149 $\frac{1}{2}$	168 $\frac{1}{2}$	186 $\frac{1}{2}$	204 $\frac{1}{4}$	229 $\frac{1}{2}$
22 $\frac{1}{2}$ "	152 $\frac{1}{2}$	170 $\frac{1}{2}$	188 $\frac{5}{8}$	207 $\frac{1}{4}$	231 $\frac{1}{2}$
23" but not over 23 $\frac{1}{2}$ "	154 $\frac{3}{4}$	173 $\frac{3}{4}$	192	211	234 $\frac{3}{8}$

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

	Per 10 dozen Handkerchiefs
(i) Roller Printed Linen Handkerchiefs	4 $\frac{1}{8}$ d.
(ii) Hand Block Printed Linen Handkerchiefs	8 $\frac{1}{4}$ d.
(iii) Hand Block Printed Linen Handkerchiefs requiring to be matched at outside of hem	24 $\frac{1}{2}$ d.
	(in lieu of 8 $\frac{1}{4}$ d. as shown in (ii))
(iv) $\frac{1}{4}$ " and $\frac{3}{8}$ " hems	5d.
(v) $\frac{1}{8}$ " hems	9 $\frac{1}{8}$ d.
(vi) $\frac{1}{16}$ " hems, 4 entries into machine	13 $\frac{1}{4}$ d.

(5) PUNCH HEMSTITCHING ON SINGER 71W3 and 118W4 MACHINES OF HANDKERCHIEFS ON TWO SIDES ONLY

The general minimum piece rates payable for Punch Hemstitching on Singer 71W3 and 118W4 Machines of handkerchiefs on two sides only (the remaining sides having already been sewn on automatic machines) are 50 per cent of the appropriate general minimum piece rates for the punch hemstitching of handkerchiefs on four sides and IN ADDITION .5d. per 10 dozen handkerchiefs.

(6) PUNCH HEMSTITCHING $\frac{1}{16}$ " HEMS

Any cloth, by the process of five entries into the machine

Cloth Size		Number of Stitches per inch				
		14	15	16	17	18
		Per 10 dozen Handkerchiefs				
	and under	d.	d.	d.	d.	d.
9"	10"	$121\frac{1}{4}$	$129\frac{7}{8}$	$132\frac{1}{4}$	$146\frac{5}{8}$	$151\frac{1}{4}$
10"	11"	$132\frac{3}{8}$	$140\frac{7}{8}$	$146\frac{5}{8}$	$157\frac{1}{8}$	$162\frac{1}{4}$
11"	12"	$140\frac{7}{8}$	$151\frac{3}{4}$	$157\frac{1}{8}$	$168\frac{1}{2}$	$181\frac{7}{8}$
12"	13"	$151\frac{3}{4}$	$157\frac{1}{8}$	$168\frac{1}{2}$	$181\frac{3}{4}$	193
13"	14"	$157\frac{1}{8}$	$168\frac{1}{2}$	$181\frac{3}{4}$	193	$203\frac{7}{8}$
14"	15"	$168\frac{1}{2}$	$181\frac{3}{4}$	193	$203\frac{7}{8}$	$214\frac{7}{8}$
15"	16"	$173\frac{3}{4}$	$187\frac{5}{8}$	$198\frac{1}{2}$	$209\frac{5}{8}$	$226\frac{1}{2}$
16"	17"	$181\frac{7}{8}$	$193\frac{1}{2}$	$209\frac{5}{8}$	$220\frac{5}{8}$	$237\frac{1}{8}$
17"	18"	193	$203\frac{7}{8}$	$220\frac{5}{8}$	$231\frac{1}{2}$	251
18"	19"	$198\frac{1}{2}$	$214\frac{7}{8}$	$231\frac{1}{2}$	$245\frac{7}{8}$	$262\frac{1}{2}$
19"	20"	$209\frac{5}{8}$	$226\frac{1}{2}$	$237\frac{3}{8}$	$256\frac{3}{4}$	$272\frac{1}{2}$

(7) SHIRE HEMSTITCHING

Cloth Size		Number of Stitches per inch					
		14	16	18	20	22	24
		Per 10 dozen Handkerchiefs					
	and under	d.	d.	d.	d.	d.	d.
8"	9"	$101\frac{1}{8}$	$114\frac{1}{2}$	$116\frac{1}{8}$	133	$144\frac{1}{4}$	$161\frac{3}{8}$
9"	10"	$107\frac{1}{2}$	$116\frac{1}{2}$	$127\frac{3}{8}$	$144\frac{1}{4}$	$161\frac{3}{8}$	178
10"	11"	$119\frac{1}{2}$	$128\frac{1}{8}$	139	$155\frac{3}{8}$	172	$188\frac{7}{8}$
11"	12"	125	$139\frac{3}{8}$	$155\frac{3}{8}$	172	$188\frac{7}{8}$	$204\frac{7}{8}$
12"	13"	137	$150\frac{7}{8}$	$166\frac{1}{4}$	$183\frac{3}{8}$	$204\frac{7}{8}$	$222\frac{1}{8}$
13"	14"	$142\frac{1}{2}$	$162\frac{3}{4}$	178	$193\frac{1}{2}$	$216\frac{1}{4}$	$238\frac{3}{8}$
14"	15"	$156\frac{3}{4}$	$174\frac{3}{8}$	$188\frac{7}{8}$	$210\frac{7}{8}$	$233\frac{1}{4}$	$255\frac{1}{8}$
15"	16"	$161\frac{3}{8}$	$180\frac{3}{8}$	200	$222\frac{1}{4}$	244	$265\frac{1}{2}$
16"	17"	$166\frac{3}{8}$	192	$210\frac{7}{8}$	$233\frac{1}{4}$	$260\frac{1}{2}$	$282\frac{3}{4}$
17"	18"	$178\frac{7}{8}$	204	$222\frac{1}{4}$	244	$270\frac{1}{2}$	$299\frac{1}{4}$
18"	19"	$184\frac{1}{4}$	$215\frac{1}{4}$	$233\frac{1}{4}$	$260\frac{1}{2}$	288	$315\frac{7}{8}$
19"	20"	$196\frac{3}{8}$	$220\frac{1}{2}$	$243\frac{3}{8}$	$270\frac{1}{2}$	$299\frac{1}{4}$	$332\frac{7}{8}$
20"	21"	$202\frac{5}{8}$	$232\frac{3}{4}$	$255\frac{1}{8}$	$282\frac{3}{4}$	$315\frac{7}{8}$	$343\frac{7}{8}$
21"	22"	$214\frac{3}{4}$	$244\frac{1}{2}$	$265\frac{1}{2}$	$293\frac{1}{2}$	$327\frac{3}{4}$	$360\frac{5}{8}$
22"	23"	$220\frac{1}{8}$	$256\frac{1}{4}$	$277\frac{3}{4}$	$310\frac{1}{2}$	$343\frac{7}{8}$	$377\frac{1}{4}$
23"	24"	$231\frac{1}{8}$	262	288	$321\frac{1}{4}$	$355\frac{3}{8}$	$393\frac{1}{2}$
24"	25"	$238\frac{1}{8}$	$273\frac{3}{4}$	$299\frac{1}{4}$	$332\frac{1}{4}$	372	$401\frac{7}{8}$
25"	26"	$249\frac{3}{4}$	$285\frac{1}{4}$	$310\frac{1}{2}$	$349\frac{3}{8}$	$382\frac{3}{8}$	$421\frac{5}{8}$
26"	27"	$255\frac{7}{8}$	$296\frac{5}{8}$	$321\frac{5}{8}$	$360\frac{1}{2}$	$399\frac{1}{2}$	$437\frac{1}{8}$

EXTRAS:—

Shire Hemstitchers are entitled to the following rates in addition to the rates set out in the above table when stitching:—

$\frac{1}{8}$ " hems	12d. per 10 dozen Handkerchiefs
$\frac{1}{16}$ " hems	23 $\frac{1}{2}$ d. " " "

(8) ORDINARY NARROW HEMMING ON WILCOX AND GIBBS MACHINE

$\frac{1}{8}$ " hem, handkerchief hemmed on 3 sides 12 stitches to the inch
 Rough Up to 14" Over 14" Over 17 $\frac{1}{2}$ " Over 21"
 Cloth not over not over not over
 Size 17 $\frac{1}{2}$ " 21" 24"

Per 10 dozen Handkerchiefs
 32 $\frac{3}{8}$ d. 35 $\frac{1}{4}$ d. 43 $\frac{1}{8}$ d. 46 $\frac{3}{8}$ d.

When handkerchiefs are hemmed on four sides, 6 $\frac{7}{8}$ d. extra per 10 dozen handkerchiefs is payable.

(9) SPECIAL NARROW HEMMING ON WILCOX AND GIBBS and SINGER HIGHSPEED (95K10, 95K40, 95K60 and 95-10) MACHINES

Linen and Cotton Handkerchiefs. All classes.
 $\frac{1}{8}$ " hems, handkerchiefs hemmed on four sides. Cloth to be cut, torn and prepared for worker

Cloth Size	Number of Stitches per inch				
	up to and including 12	14	16	18	20 and upwards
	Per 10 dozen Handkerchiefs				
	d.	d.	d.	d.	d.
Up to and including 11"	43 $\frac{7}{8}$	48 $\frac{1}{2}$	53 $\frac{1}{2}$	58 $\frac{3}{4}$	66 $\frac{1}{8}$
Over 11" not over 13"	46 $\frac{1}{4}$	51 $\frac{1}{4}$	56 $\frac{1}{8}$	61 $\frac{3}{4}$	69 $\frac{1}{2}$
" 13" " " 15"	50 $\frac{3}{8}$	55 $\frac{7}{8}$	62	68 $\frac{1}{2}$	76
" 15" " " 17"	57	63	70 $\frac{1}{2}$	77 $\frac{3}{8}$	85 $\frac{3}{4}$
" 17" " " 19"	63 $\frac{7}{8}$	70 $\frac{1}{2}$	78 $\frac{1}{2}$	86 $\frac{1}{8}$	95 $\frac{3}{8}$
" 19" " " 21"	70 $\frac{1}{2}$	77 $\frac{3}{4}$	87 $\frac{3}{8}$	95 $\frac{3}{4}$	106 $\frac{1}{2}$
" 21" " " 23"	77 $\frac{7}{8}$	85 $\frac{3}{8}$	95 $\frac{3}{8}$	104 $\frac{3}{8}$	116 $\frac{1}{2}$
" 23" " " 25"	83 $\frac{1}{8}$	93 $\frac{1}{8}$	103 $\frac{3}{8}$	113 $\frac{1}{2}$	126 $\frac{3}{4}$
" 25" " " 27"	89 $\frac{1}{2}$	100 $\frac{1}{8}$	111 $\frac{1}{2}$	122 $\frac{3}{8}$	136 $\frac{3}{8}$

(10) SPECIAL NARROW HEMMING ON SINGER BULLDOG MACHINE

Linen and Cotton Handkerchiefs. All classes.
 $\frac{1}{8}$ " hems, handkerchiefs hemmed on four sides. Cloth to be cut, torn and prepared for worker

Cloth Size	Number of Stitches per inch				
	up to and including 12	14	16	18	20 and upwards
	Per 10 dozen Handkerchiefs				
	d.	d.	d.	d.	d.
Up to and including 13"	52 $\frac{1}{8}$	57 $\frac{3}{8}$	63 $\frac{1}{8}$	69 $\frac{1}{4}$	77 $\frac{3}{4}$
Over 13" not over 15"	59 $\frac{1}{4}$	65 $\frac{7}{8}$	73 $\frac{1}{4}$	80 $\frac{1}{2}$	89 $\frac{1}{2}$
" 15" " " 17"	67 $\frac{1}{4}$	74	83	90 $\frac{7}{8}$	101 $\frac{1}{4}$
" 17" " " 19"	75 $\frac{1}{8}$	83	92 $\frac{5}{8}$	101 $\frac{5}{8}$	112 $\frac{1}{4}$
" 19" " " 21"	83	91 $\frac{3}{4}$	102 $\frac{7}{8}$	112 $\frac{7}{8}$	125 $\frac{5}{8}$
" 21" " " 23"	90 $\frac{7}{8}$	100 $\frac{1}{2}$	112 $\frac{1}{4}$	123 $\frac{5}{8}$	137 $\frac{1}{4}$
" 23" " " 25"	98	109 $\frac{1}{2}$	121 $\frac{5}{8}$	134 $\frac{1}{4}$	149 $\frac{1}{8}$
" 25" " " 27"	105 $\frac{1}{2}$	118 $\frac{1}{4}$	131 $\frac{1}{2}$	143 $\frac{7}{8}$	161

(11) OVERLOCKING

Rough Cloth Size	Straight Edge			Scalloped Edge
	Stitches			
	18/22	23/27	28/32	
	Per 10 dozen Handkerchiefs			
Up to 14" ..	d. $43\frac{1}{8}$	d. $46\frac{3}{8}$	d. 54	d. $63\frac{3}{8}$
Over 14" not over $17\frac{1}{2}$ " ..	54	$63\frac{7}{8}$	$75\frac{1}{8}$	Nickelling by Machine 7d.
Over $17\frac{1}{2}$ " not over 21"	$63\frac{7}{8}$	$75\frac{1}{8}$	$85\frac{3}{4}$	

(12) IMITATION REVERING

Inside row on single cloth measuring over 10" and not over 12", 88d. per 10 dozen handkerchiefs.

Fancy shapes to be calculated at the rate of 5 $\frac{1}{2}$ d. per 10 yards of revering. In addition, for each separate bar, shape or turn on handkerchiefs, 5d. per 10 dozen is payable.

(13) PUNCH SPOKE STITCHING ON OTHER THAN SINGER HIGH SPEED MACHINE NO. 119W2

Spoked hems, $\frac{3}{8}$ " or wider

Finished Size		Stitches			
		12	14	16	18
		Per 10 dozen Handkerchiefs			
Over	not over	d.	d.	d.	d.
7"	8"	$105\frac{1}{4}$	$111\frac{3}{8}$	$123\frac{1}{8}$	$131\frac{5}{8}$
8"	9"	$112\frac{3}{8}$	119	$130\frac{3}{4}$	$144\frac{1}{2}$
9"	10"	$118\frac{5}{8}$	$128\frac{3}{8}$	$140\frac{1}{2}$	$147\frac{5}{8}$
10"	11"	$121\frac{1}{2}$	$134\frac{1}{2}$	$146\frac{1}{8}$	$153\frac{1}{4}$
11"	12"	$131\frac{1}{4}$	$146\frac{1}{8}$	$161\frac{3}{8}$	177
12"	13"	$141\frac{1}{2}$	$161\frac{3}{8}$	$184\frac{7}{8}$	$201\frac{1}{4}$
13"	14"	152	$173\frac{1}{2}$	$195\frac{3}{4}$	$219\frac{1}{4}$
14"	15"	$164\frac{5}{8}$	$184\frac{7}{8}$	$207\frac{1}{8}$	$226\frac{3}{4}$
15"	16"	$176\frac{1}{2}$	$195\frac{3}{8}$	$222\frac{3}{8}$	$240\frac{1}{2}$
16"	17"	$187\frac{1}{2}$	$207\frac{1}{8}$	$234\frac{5}{8}$	$256\frac{1}{8}$
17"	18"	$200\frac{3}{8}$	$222\frac{3}{8}$	246	$267\frac{1}{2}$
18"	19"	$202\frac{7}{8}$	$224\frac{3}{8}$	$257\frac{1}{2}$	$278\frac{1}{2}$

In addition to the rates set out in above table, the following rates are payable:—

$\frac{1}{8}$ " hems—

(a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler"— $13\frac{5}{8}$ d. per 10 dozen.

(b) where hems are previously prepared either by vice-folding or plain hemming machine— $25\frac{1}{8}$ d. per 10 dozen.

$\frac{1}{8}$ " hems—

if sewn through on automatic folder 9 $\frac{1}{8}$ d.

$\frac{1}{4}$ " or $\frac{3}{16}$ " hems—

if sewn through on automatic folder 5d.

Mercerised cotton or mull handkerchiefs 9 $\frac{1}{8}$ d.

Per 10 dozen
Handkerchiefs

(14) PUNCH SPOKE STITCHING ON SINGER HIGHSPEED MACHINE No. 119W2
Spoked hems, $\frac{3}{8}$ " or wider

Finished Size		Stitches			
		12	14	16	18
		Per 10 dozen Handkerchiefs			
Over	not over	d.	d.	d.	d.
7"	8"	91 $\frac{1}{2}$	96 $\frac{1}{8}$	106 $\frac{1}{2}$	104
8"	9"	97 $\frac{1}{8}$	103	112 $\frac{3}{8}$	124 $\frac{1}{2}$
9"	10"	101 $\frac{7}{8}$	110 $\frac{3}{8}$	119 $\frac{1}{8}$	126 $\frac{1}{8}$
10"	11"	103 $\frac{7}{8}$	114 $\frac{3}{8}$	124 $\frac{1}{2}$	130 $\frac{3}{4}$
11"	12"	112	124 $\frac{1}{2}$	137 $\frac{1}{8}$	150 $\frac{1}{8}$
12"	13"	120 $\frac{1}{4}$	137 $\frac{1}{8}$	157 $\frac{1}{2}$	171 $\frac{1}{2}$
13"	14"	129	147 $\frac{3}{8}$	166 $\frac{1}{2}$	186 $\frac{1}{8}$
14"	15"	140 $\frac{1}{2}$	157 $\frac{1}{2}$	176 $\frac{1}{8}$	193
15"	16"	150 $\frac{1}{2}$	166 $\frac{1}{2}$	189 $\frac{1}{2}$	204 $\frac{1}{4}$
16"	17"	159 $\frac{3}{4}$	176 $\frac{1}{8}$	199 $\frac{7}{8}$	218 $\frac{1}{4}$
17"	18"	170 $\frac{5}{8}$	189 $\frac{1}{2}$	209 $\frac{1}{2}$	227 $\frac{1}{4}$
18"	19"	181 $\frac{5}{8}$	199 $\frac{7}{8}$	219 $\frac{1}{4}$	236 $\frac{7}{8}$

In addition to the rates set out in above table, the following rates are payable:—

$\frac{1}{8}$ " hems—

(a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler"—13 $\frac{1}{2}$ d. per 10 dozen.

(b) where hems are previously prepared either by vice-folding or plain hemming machine—25 $\frac{1}{2}$ d. per 10 dozen.

Per 10 dozen Handkerchiefs

$\frac{1}{8}$ " hems—

if sewn through an automatic folder 9 $\frac{1}{8}$ d.

$\frac{1}{4}$ " or $\frac{3}{16}$ " hems—

if sewn through an automatic folder 5d.

Mercerised cotton or mull handkerchiefs 9 $\frac{1}{8}$ d.

(15) SHIRE SPOKE STITCHING ON OTHER THAN SINGER HIGH SPEED MACHINE No. 119W2

Spoked hems, $\frac{1}{8}$ " or wider, any cloth

Finished Size		Stitches			
		12	14	16	18
		Per 10 dozen Handkerchiefs			
Over	not over	d.	d.	d.	d.
7"	8"	93 $\frac{5}{8}$	99 $\frac{3}{4}$	111 $\frac{5}{8}$	120 $\frac{1}{4}$
8"	9"	104 $\frac{7}{8}$	111 $\frac{5}{8}$	123	136 $\frac{3}{4}$
9"	10"	112	123	134 $\frac{1}{2}$	142 $\frac{1}{8}$
10"	11"	121 $\frac{5}{8}$	134 $\frac{1}{2}$	146	153 $\frac{1}{8}$
11"	12"	131 $\frac{1}{4}$	146	161 $\frac{3}{8}$	177
12"	13"	141 $\frac{1}{2}$	161 $\frac{3}{8}$	184 $\frac{7}{8}$	201 $\frac{1}{4}$
13"	14"	152	173 $\frac{1}{2}$	195 $\frac{1}{4}$	219 $\frac{1}{4}$
14"	15"	164 $\frac{5}{8}$	184 $\frac{7}{8}$	207 $\frac{1}{4}$	226 $\frac{3}{4}$
15"	16"	176 $\frac{1}{2}$	195 $\frac{3}{4}$	222 $\frac{1}{4}$	241 $\frac{1}{8}$
16"	17"	187 $\frac{1}{2}$	207 $\frac{1}{4}$	234 $\frac{5}{8}$	256 $\frac{1}{4}$
17"	18"	200 $\frac{3}{8}$	222 $\frac{1}{4}$	246	267 $\frac{1}{2}$
18"	19"	213	234 $\frac{5}{8}$	257 $\frac{1}{2}$	278 $\frac{5}{8}$

$\frac{1}{8}$ " hems, any cloth—25 $\frac{1}{2}$ d. per 10 dozen is payable in addition to the rates set out in above table.

(16) SHIRE SPOKE STITCHING ON SINGER HIGH SPEED MACHINE No. 119W2
Spoked hems, $\frac{1}{8}$ " or wider, any cloth

Finished Size		Stitches			
		12	14	16	18
		Per 10 dozen Handkerchiefs			
Over	not over	d.	d.	d.	d.
7"	8"	76 $\frac{7}{8}$	82	91 $\frac{3}{4}$	99
8"	9"	86 $\frac{1}{8}$	91 $\frac{3}{4}$	101 $\frac{1}{4}$	112 $\frac{5}{8}$
9"	10"	92 $\frac{3}{8}$	101 $\frac{1}{4}$	110 $\frac{3}{8}$	117
10"	11"	100 $\frac{1}{4}$	110 $\frac{3}{8}$	120 $\frac{1}{8}$	126 $\frac{1}{8}$
11"	12"	108 $\frac{1}{8}$	120 $\frac{1}{8}$	132 $\frac{3}{8}$	145 $\frac{5}{8}$
12"	13"	116	132 $\frac{3}{8}$	151 $\frac{7}{8}$	165 $\frac{1}{2}$
13"	14"	124 $\frac{1}{2}$	142 $\frac{1}{8}$	160 $\frac{3}{4}$	179 $\frac{7}{8}$
14"	15"	135 $\frac{5}{8}$	151 $\frac{7}{8}$	170	186 $\frac{3}{8}$
15"	16"	145 $\frac{1}{4}$	160 $\frac{3}{4}$	182 $\frac{7}{8}$	197 $\frac{5}{8}$
16"	17"	154 $\frac{1}{8}$	170	192 $\frac{7}{8}$	210 $\frac{1}{2}$
17"	18"	164 $\frac{3}{8}$	182 $\frac{7}{8}$	202 $\frac{1}{4}$	219 $\frac{1}{8}$
18"	19"	175 $\frac{3}{8}$	192 $\frac{7}{8}$	211 $\frac{5}{8}$	228 $\frac{5}{8}$

$\frac{1}{8}$ " hems, any cloth—25 $\frac{1}{8}$ d. per 10 dozen is payable in addition to the rates set out in above table.

(17) EXTRAS payable in addition to the rates set out in sub-paragraphs (13) to (16) for INSIDE ROWS AND FANCY DESIGNS OF PUNCH OR SHIRE SPOKE STITCHING

(i) Inside Rows

(a) Turned and through inside rows should be calculated at the piece rates specified in the tables set out in sub-paragraphs (13) and (14) for $\frac{3}{8}$ " or wider hems, and in sub-paragraphs (15) and (16) for $\frac{1}{8}$ " or wider hems, according to the measurements of spoking.

(b) Broken or stopped inside rows should be calculated in the same manner as turned and through rows, but, in addition, 5d. per 10 dozen handkerchiefs is payable for each point in spoking where threads have to be clipped on both sides of handkerchief.

In the case of all inside rows where the spoking is sewn on four sides of handkerchief the relevant size in the table is one quarter of the total measurement of spoking on inside row.

Where rows of spoke on each side of handkerchief are even in length but are sewn on only one, two or three sides, a proportionate rate (i.e., $\frac{1}{4}$, $\frac{1}{2}$ or $\frac{3}{4}$ (as the case may be) of the rate fixed for the relevant size in the table) is payable.

Where rows of spoke on sides of handkerchief vary in length and are sewn only on one, two or three sides, measurements should not be averaged, but each side should be taken separately for the purpose of ascertaining the proportionate rate payable.

A proportionate rate is payable only when each straight run of spoking measures not less than six inches, and when the definitions (a), (b) and (c) below are applicable either singly or in combination.

(ii) Fancy Designs

Fancy Designs of Spoking are to be calculated at the rate of 10d. per 10 yards of spoking. In addition, 10d. per 10 dozen handkerchiefs is payable for each point in spoking, where threads have to be clipped on both sides or at edge of handkerchief, and 6 $\frac{1}{2}$ d. per 10 dozen handkerchiefs for each stop and turn where design is not broken.

Where a fancy design is attached to an inside row by a "stop and turn" join, the fancy design "Extra" becomes payable at this point, i.e., the stop and turn "Extra" of 6 $\frac{1}{2}$ d. per 10 dozen handkerchiefs, but no "Extra" is payable at this point for what would otherwise have been paid as a break in spoking.

DEFINITIONS

For the purpose of the application of the "Extras" set out in sub-paragraph (17), the following definitions apply:—

- (a) **TURNED ROW:**
A row of spoking is "turned" when at any point it is continued at right angles without a break and each straight run of spoking measures not less than 6 inches and is sewn parallel to the hem.
- (b) **THROUGH ROW:**
A row of spoking is "through" when it is commenced at outside edge of handkerchief and sewn through to outside edge of handkerchief on opposite side.
- (c) **BROKEN OR STOPPED ROW:**
A row of spoking inside handkerchief is "broken" or "stopped" where the continuity of the row is incomplete round the handkerchief, the spoking being discontinued at one or more points, provided that there shall not be more than eight points where threads have to be clipped on both sides of handkerchief.
- (d) **FANCY DESIGNS:**
Any design of spoking inside handkerchief which is not provided for in sub-paragraph (17) (i) is a "Fancy Design" and is payable as such.

CALCULATION OF FINISHED SIZES OF HANDKERCHIEFS

The finished sizes of handkerchiefs should be calculated as follows:—
For $\frac{1}{4}$ " or narrower hems—deduct from the cloth size four times the width of hem. For $\frac{3}{8}$ " or wider hems—deduct from the cloth size twice the width of hem, plus $\frac{1}{2}$ " for turn in.

(18) MACHINE TOP SEWING OR OVERSEAMING

	Per 10 dozen Handkerchiefs
	d.
Up to $\frac{1}{2}$ "	23 $\frac{3}{4}$
Over $\frac{1}{2}$ " to 1"	28 $\frac{3}{4}$
Over 1"	33 $\frac{1}{4}$

If corner turned in by Overseamer, 16 $\frac{3}{4}$ d. per 10 dozen extra.

(19) LACE STITCHING ON LADIES' HANDKERCHIEFS

Finished Sizes exceeding 10", but not exceeding 12 $\frac{1}{2}$ ", 16 stitches to the inch.

Attaching Lace Edging to hem with Singer Zig-Zag Machine:—

Pleats in each corner ..	1	2	3
Total Pleats on handkerchief ..	4	8	12

Per 10 dozen Handkerchiefs
108 $\frac{1}{2}$ d. 128 $\frac{1}{8}$ d. 152 $\frac{3}{8}$ d.

Attaching Lace Edging to hem or raw edge cloth with hemstitching machine:—

Pleats in each corner ..	1	2	3	4	5	6
Total Pleats on handkerchief	4	8	12	16	20	24

Per 10 dozen Handkerchiefs
118 $\frac{1}{2}$ d. 142 $\frac{1}{2}$ d. 162 $\frac{1}{2}$ d. 183 $\frac{1}{2}$ d. 207 $\frac{1}{2}$ d. 227 $\frac{1}{2}$ d.

Stitching of Fancy or Mitred Lace Edges to be paid at above rates. In addition 9 $\frac{1}{2}$ d. per 10 dozen handkerchiefs is payable for each mitre on handkerchief, and 6 $\frac{3}{4}$ d. per 10 dozen handkerchiefs is payable for each additional pleat on handkerchief.

(20) STRAIGHT ROWS OF LACE INSERTION

Measurement of side	} over	5"	6"	7"	8"	9"	10"	11"
	} not over	6"	7"	8"	9"	10"	11"	12"

Per 10 dozen Handkerchiefs
171 $\frac{1}{8}$ d. 181 $\frac{1}{8}$ d. 192 $\frac{1}{8}$ d. 207 $\frac{1}{8}$ d. 218 $\frac{1}{8}$ d. 228 $\frac{1}{8}$ d. 239 $\frac{1}{8}$ d.

Straps, Bars and Fancy Shapes of insertion to be calculated at the rate of 16 $\frac{3}{8}$ d. per 10 yards of insertion.

In addition, $9\frac{1}{2}$ d. per 10 dozen handkerchiefs is payable for each separate piece, bar, or shape on handkerchief, and $6\frac{1}{8}$ d. per 10 dozen handkerchiefs is payable for each separate stop or turn on handkerchief where stitching crosses the insertion.

	Per 10 dozen Handkerchiefs	
	1 Corner	4 Corners
Inserting triangular motif, stitched one side only ..	$21\frac{1}{8}$	$92\frac{5}{8}$
Inserting triangular motif, stitched three sides ..	$35\frac{1}{4}$	$135\frac{5}{8}$
Inserting square motif, stitched two sides only ..	$28\frac{3}{4}$	$114\frac{1}{2}$
Inserting square motif, stitched four sides ..	$46\frac{3}{8}$	$181\frac{7}{8}$

B.—SMOOTHING

(1) HAND DRY SMOOTHING

Men's (i.e., over $17\frac{1}{2}$ " cloth size) Prints. $20\frac{1}{4}$ d. per 10 dozen handkerchiefs.

(2) HAND DAMP SMOOTHING

The Cloth size of handkerchiefs to be calculated as follows:—

For $\frac{1}{4}$ " or narrower hems—add to finished size four times the width of the hem.

For $\frac{3}{8}$ " or wider hems—add to finished size twice the width of the hem, plus $\frac{1}{2}$ ".

Cloth Size	Ladies' Sizes		Men's Sizes		
	Up to 13"	Over 13" not over $17\frac{1}{2}$ "	Over $17\frac{1}{2}$ " not over 21"	Over 21" not over 23"	Over 23"
	d.	d.	d.	d.	d.
Ordinary Cotton, Fine Cotton, Mull and Bordered Handkerchiefs ..	$19\frac{3}{8}$	$24\frac{1}{4}$	$38\frac{7}{8}$	$48\frac{1}{2}$	$58\frac{1}{4}$
Printed Cottons and Printed Mulls ..	$24\frac{1}{4}$	29	$43\frac{3}{4}$	$53\frac{1}{4}$	63
Linen Handkerchiefs and Initials ..	29	34	$48\frac{1}{2}$	$58\frac{1}{4}$	68

EMBROIDERED AND FANCY HANDKERCHIEFS

	Per 10 dozen Handkerchiefs
Embroidery, Fancy Stitching, or Insertion, in one corner ..	29
Spoking or Fancy Stitching all round ..	$38\frac{7}{8}$
Embroidery or Insertion all round ..	$43\frac{3}{4}$

LACE TRIMMED HANDKERCHIEFS

	Per 10 dozen Handkerchiefs
Plain or Printed with straight Lace Edge ..	29
One Corner Embroidered ..	34
Plain or One Corner Embroidered, with Spoking or Fancy Stitching all round and straight Lace Edge ..	$38\frac{7}{8}$
Embroidery or Insertion all round and straight Lace Edge ..	$48\frac{1}{2}$
Embroidery in Four Corners to be paid at the same rate as all round Embroidery.	

EXTRAS:—

	Per 10 dozen Handkerchiefs
If lace is Mitred in One Corner ..	$4\frac{1}{8}$
" " " Four Corners or all round ..	$8\frac{1}{4}$

(3) HAND SMOOTHING WASHED GOODS WHICH ARE STRETCHED AND PREPARED FOR SMOOTHING

Cloth Size	Up	Over 11½"	Over 13"	Over 15"	Over 17"	Over 19"	Over 21"	Over 23"	Over 25"
	to 11½"	not over 13"	not over 15"	not over 17"	not over 19"	not over 21"	not over 23"	not over 25"	
Plain Border and Printed—	Per 10 dozen Handkerchiefs								
Linen	d. 51¼	d. 59⅜	d. 60½	d. 76	d. 89	d. 102	d. 114⅝	d. 140⅜	d. 166¼
Cotton	d. 51¼	d. 64¼	d. 72¼	d. 89	d. 102	d. 118⅝	d. 139¼	d. 178⅝	d. 203¼
Initials and one Corner Embroidery—	Per 10 dozen Handkerchiefs								
Linen	d. 63⅜	d. 71	d. 71	d. 79⅞	d. 90⅞	d. 103	d. 118⅝	d. 142½	d. 166¼
Cotton	d. 63⅜	d. 71	d. 75	d. 90⅞	d. 103	d. 118⅝	d. 142½	d. 182	d. 205¼
All round or four Corner Embroidery—	Per 10 dozen Handkerchiefs								
Linen	d. 71	d. 79⅞	d. 79⅞	—	—	—	—	—	—
Cotton	d. 71	d. 79⅞	d. 79⅞	—	—	—	—	—	—

If handkerchiefs are not stretched and prepared for smoothers after coming from wringer or extractor, 3¼d. extra per 10 dozen is payable for all sizes.

If handkerchiefs are embroidered on raw edge cloth, 3¼d. less per 10 dozen is payable.

(4) MACHINE DRY SMOOTHING—FEEDERS ONLY

Sizes	Per 100 dozen Handkerchiefs One run through machine								
	d.								
Sizes up to 13"
Over 13" up to 17½"
" 17½" " 21"
" 21" " 23"
" 23"

(5) MACHINE DAMP SMOOTHING—FEEDERS ONLY

Work damped before given to smoothers	Per 100 dozen Handkerchiefs One run through machine								
	d.								
All classes of handkerchiefs	d.								
Sizes up to 13"
Over 13" up to 17½"
" 17½" " 21"
" 21" " 23"
" 23"

If two runs through machine, second run to be paid at Machine Dry Smoothing rate.

C.—GENERAL WAREHOUSE WORK

(1) HOOKING

Splitting and Hooking only—	Mulls	
	Cottons	and Linens
	Per 100 dozen Handkerchiefs	
	d.	d.
Up to 16½"	23½	27
Over 16½" up to 20"	26	30⅝
" 20" ..	32⅜	34⅞
Nicking and Tearing Off—		
Up to 16½"	27⅞	34⅞
Over 16½" up to 20"	32⅝	39½
" 20" ..	35⅞	45

(2) CUTTING AND TEARING PRINTS AND WOVEN CORDS INTO SINGLE HANDKERCHIEFS

	Per 100 dozen Handkerchiefs
Ordinary Cotton Roller Prints and Cords, Ladies' Sizes (i.e., up to 17½" Cloth Size)	d. 48½
Ordinary Cotton Roller Prints and Cords, Men's Sizes (i.e., over 17½" Cloth Size)	65
If cloth cannot be torn lengthways, and each handkerchief has to be cut out singly, 26½d. extra per 100 dozen handkerchiefs is payable.	
	Per 100 dozen Handkerchiefs
Roller Printed Mulls, Block Prints and Printed Linens, Ladies' Sizes (cut singly) ..	d. 84
Roller Printed Mulls, Block Prints and Printed Linens, Men's Sizes (cut singly) ..	97½
The above rates are payable exclusive of the operation of Paring.	

(3) CREASING HANDKERCHIEFS

Creasing handkerchiefs with iron after being smoothed—64½d. per 100 dozen handkerchiefs.

(4) BOXFOLDING

Ordinary Plain and Printed Cottons, Printed Mercerised and Bordered Cottons and Mulls, dry or Damp Smoothed; Plain and Printed Linens and Washed Cottons; Initials and Embroidered Handkerchiefs.

	Ladies' Sizes (up to 17½" cloth size)	Men's Sizes (over 17½" cloth size)
	Per 100 dozen Handkerchiefs	Per 100 dozen Handkerchiefs
	d.	d.
Quarter fold, that is handkerchiefs folded in four	83½	104½
Small and oblong folds to mark, oblong folds in 3 operations, i.e., 3 folds ..	124½	145½
Square fold, 11"×11", etc., in 2 opera- tions, i.e., 2 folds, when creased by smoother	156¾	179½
Oblong folds in more than 3 operations or square fold in more than 2 operations	132¾	156¾
Men's handkerchiefs, folds smaller than 5¾"×5¾"	—	171½

EXTRAS:—

	Ladies' Sizes	Men's Sizes
	Per 100 dozen Handkerchiefs	Per 100 dozen Handkerchiefs
When handkerchiefs for square fold are not creased by smoother the following extras are payable	16½d.	20¾d.

Hemmed Bordered Handkerchiefs:—

	Cotton	Linen
	Per 100 dozen Handkerchiefs	Per 100 dozen Handkerchiefs
	d.	d.
Large oblong folds, 13"×5½", etc.	151¾	169½
Small folds, 7½"×3½", 8"×4", etc. ..	169½	186¾

(5) BUNDLE FOLDING IN DOZENS OR TWO DOZENS

	Per 100 dozen Handkerchiefs
Where the worker is required to examine each handker- chief separately over a dark surface before placing it in bundle	28¾d.

(6) MAKING-UP AND TYING

	Per 100 dozen Handkerchiefs
Bundle fold in 5 or 10 dozens, tied with two tapes or cords	14½d.

- (7) BUNDLE FOLDING IN DOZENS OR TWO DOZENS AND MAKING-UP AND TYING IN 5 OR 10 DOZENS TIED WITH TWO TAPES OR CORDS
- Per 100 dozen Handkerchiefs

Where the handkerchiefs are placed directly into bundle without an intermediate process of examination over a dark surface, and the operations of folding, making-up and tying are done by the same worker 30d.

- (8) PRESSING
- Per 100 dozen Handkerchiefs
- | | |
|--|--------------------------------|
| | d. |
| Plain and Ordinary Cotton Prints | 43 ⁵ / ₈ |
| Initials, Embroidery and Fine Prints | 53 |

- (9) MAKING-UP
- | | | | |
|---|-----------------------------------|------------------------------------|------------------------------------|
| | Per 100 dozen Handkerchiefs | | |
| | Dozens | ¹ / ₂ Dozens | ¹ / ₄ Dozens |
| Plain or Printed Cottons or Linens, Initials, Embroidery and lace, etc. | 32 ¹ / ₄ d. | 38 ¹ / ₈ d. | 42 ¹ / ₈ d. |
| EXTRAS:— | | | |
| Clipping loose threads on Fancy Handkerchiefs | 10d. per 100 dozen Handkerchiefs | | |
| Putting in Tissues (Fancy Handkerchiefs) | 10d. per 100 Tissues | | |
| Clipping Corners on Washed Shire Hemstitched Handkerchiefs:— | | | |
| One Corner | 10d. per 100 dozen Handkerchiefs | | |
| Four Corners | 39 ¹ / ₂ d. | " | " |

- (10) TYING WITH RIBBON OR TINSEL
- Per 100 Packets or Tyings
- | | |
|---|--------------------------------|
| | d. |
| One Band, knotted | 16 ⁷ / ₈ |
| One Band, with bow | 21 ¹ / ₄ |
| Two Bands, both knotted | 31 ¹ / ₄ |
| Two Bands, one knotted, one with bow | 34 |
| Two Bands, with two bows | 38 ¹ / ₈ |
| Cross tied with one bow | 31 ¹ / ₄ |
| Cross tied with one bow, sizes over 7" x 7" square fold | 34 |

- (11) BANDING WITH PAPER BANDS
- | | | | |
|-------------------|---|---|---|
| One Band | 14 ³ / ₈ d. per 100 packets or bandings | | |
| Two Bands | 27d. | " | " |

- (12) PINNING HANDKERCHIEFS ON CARDS
- Per 100 Cards
- | | |
|---------------------------------------|--------------------------------|
| | d. |
| One handkerchief on each card | 13 ⁵ / ₈ |
| Two handkerchiefs " " | 23 ⁷ / ₈ |
| Three " " " | 35 ³ / ₄ |
| Four " " " | 45 |
| Six " " " | 69 ¹ / ₄ |

- (13) TICKETING
- | | | | |
|--|--------------------------------|------------------------------------|------------------------------------|
| | Per 100 dozen Handkerchiefs | | |
| | Dozens | ¹ / ₂ Dozens | ¹ / ₄ Dozens |
| | d. | d. | d. |
| One Ticket or Label attached | 4 ¹ / ₄ | 8 ⁵ / ₈ | 17 |
| Two Tickets or Labels attached | 8 ⁵ / ₈ | 17 | 33 ¹ / ₄ |
| Three Tickets or Labels attached | 13 ¹ / ₈ | 24 ¹ / ₈ | 50 ³ / ₈ |

(14) BOXING, PARCELLING AND LABELLING (INCLUDING TICKETING WITH ONE TICKET)

	Boxed not Papered	Boxed and Papered	Boxed and in Shells
	Per 100 dozen d.	Per 100 dozen d.	Per 100 dozen d.
Boxes of 5 dozen	18	22 $\frac{3}{8}$	—
” 1 ”	—	36 $\frac{3}{8}$	31 $\frac{1}{8}$
” $\frac{1}{2}$ ”	—	62 $\frac{1}{2}$	54 $\frac{1}{4}$
” $\frac{1}{4}$ ”	—	124 $\frac{5}{8}$	107 $\frac{1}{2}$
For Initial Handkerchiefs, 3 $\frac{3}{4}$ d. extra per 100 dozen is payable.			
	Ladies' Sizes Per 100 dozen d.	Men's Sizes Per 100 dozen d.	
Square fold, papered in 10 dozens (no boxes)	18	20 $\frac{5}{8}$	
Square fold, papered in 5 dozens (no boxes)	20 $\frac{5}{8}$	22 $\frac{3}{8}$	
Bundle fold, papered in 10 or 12 dozens (no boxes)	11 $\frac{1}{4}$	13 $\frac{7}{8}$	
Bundle fold, put in Shells, not papered	9 $\frac{1}{2}$	9 $\frac{1}{2}$	

Paragraph 22.

FANCY LINENS

A.—VICE FOLDING AND MACHINE STITCHING

Finished Size or Description	Vice Folding Thread Drawn Work		Punch Hem Stitch- ing	Punch Spoke Stitch- ing	Shire Spoke Stitch- ing	Plain Scalloping	
	<i>Machine Hand</i>					12 stitches per inch	Round
	Per dozen Articles						
	d.	d.	d.	d.	d.	d.	d.
6×6"	4 $\frac{1}{2}$	6 $\frac{3}{4}$	5 $\frac{3}{4}$	7 $\frac{1}{2}$	10 $\frac{1}{2}$	9	9 $\frac{3}{4}$
8×8"	4 $\frac{1}{2}$	6 $\frac{3}{4}$	6 $\frac{3}{4}$	9	11 $\frac{3}{4}$	9 $\frac{3}{4}$	11 $\frac{3}{4}$
9×9"	4 $\frac{1}{2}$	6 $\frac{3}{4}$	6 $\frac{3}{4}$	9	12 $\frac{1}{2}$	11 $\frac{3}{4}$	12 $\frac{1}{2}$
10×10"	4 $\frac{1}{2}$	6 $\frac{3}{4}$	7 $\frac{1}{2}$	10 $\frac{1}{2}$	13 $\frac{1}{2}$	12 $\frac{1}{2}$	13 $\frac{1}{2}$
12×12"	5	7 $\frac{1}{2}$	7 $\frac{1}{2}$	12 $\frac{1}{2}$	17 $\frac{1}{4}$	14 $\frac{3}{4}$	16 $\frac{1}{2}$
14×14"	5	7 $\frac{1}{2}$	7 $\frac{1}{2}$	13 $\frac{1}{2}$	18 $\frac{1}{2}$	15 $\frac{1}{2}$	21 $\frac{1}{2}$
15×15"	5	7 $\frac{1}{2}$	7 $\frac{1}{2}$	13 $\frac{1}{2}$	18 $\frac{1}{2}$	15 $\frac{1}{2}$	21 $\frac{1}{2}$
16×16"	6 $\frac{1}{2}$	9 $\frac{3}{4}$	9 $\frac{3}{4}$	14 $\frac{3}{4}$	19 $\frac{1}{4}$	16 $\frac{1}{2}$	23 $\frac{1}{4}$
18×18"	6 $\frac{1}{2}$	9 $\frac{3}{4}$	10 $\frac{1}{2}$	17 $\frac{1}{4}$	22 $\frac{1}{4}$	20	27
20×20"	6 $\frac{1}{2}$	9 $\frac{3}{4}$	11 $\frac{3}{4}$	19 $\frac{1}{4}$	23 $\frac{1}{4}$	22 $\frac{1}{4}$	29
22×22"	6 $\frac{1}{2}$	9 $\frac{3}{4}$	11 $\frac{3}{4}$	21 $\frac{1}{2}$	24 $\frac{3}{4}$	24	32
24×24"	7 $\frac{1}{4}$	10 $\frac{1}{2}$	13 $\frac{1}{2}$	23 $\frac{1}{4}$	28 $\frac{1}{4}$	27	33 $\frac{3}{4}$
27×27"	7 $\frac{1}{4}$	10 $\frac{1}{2}$	15 $\frac{1}{2}$	24 $\frac{3}{4}$	30 $\frac{3}{4}$	29	38 $\frac{3}{4}$
30×30"	7 $\frac{3}{4}$	11 $\frac{3}{4}$	17 $\frac{1}{4}$	28 $\frac{1}{4}$	34 $\frac{3}{4}$	33	43 $\frac{1}{2}$
32×32"	9 $\frac{3}{4}$	14 $\frac{3}{4}$	19 $\frac{1}{4}$	29 $\frac{3}{4}$	36 $\frac{1}{2}$	34 $\frac{1}{2}$	46 $\frac{1}{4}$
36×36"	10 $\frac{1}{4}$	15 $\frac{1}{2}$	21 $\frac{1}{2}$	33 $\frac{3}{4}$	40 $\frac{1}{2}$	40 $\frac{1}{2}$	50 $\frac{1}{4}$
40×40"	11 $\frac{1}{2}$	17 $\frac{1}{4}$	23 $\frac{1}{4}$	38 $\frac{3}{4}$	46 $\frac{1}{4}$	44 $\frac{1}{4}$	56
45×45"	12 $\frac{1}{4}$	18 $\frac{1}{2}$	27	42 $\frac{1}{2}$	51	48	63 $\frac{1}{2}$
54×54"	14 $\frac{1}{4}$	21	32	51	62	57 $\frac{3}{4}$	77
63×63"	17 $\frac{1}{2}$	26 $\frac{1}{4}$	38 $\frac{3}{4}$	59 $\frac{3}{4}$	72 $\frac{1}{2}$	69 $\frac{1}{2}$	90 $\frac{3}{4}$
72×72"	21 $\frac{1}{4}$	32	42 $\frac{1}{2}$	67 $\frac{1}{2}$	81	81	104
7×9"	4 $\frac{1}{2}$	6 $\frac{3}{4}$	6 $\frac{3}{4}$	9	11 $\frac{3}{4}$	9 $\frac{3}{4}$	11 $\frac{3}{4}$

A.—VICE FOLDING AND MACHINE STITCHING (continued)

Finished Size or Description	Vice Folding Thread Drawn Work		Punch Hem Stitch- ing	Punch Spoke Stitch- ing	Shire Spoke Stitch- ing	Plain Scalloping	
	<i>Machine Hand</i>			12 stitches per inch		Round	Square
	Per dozen Articles						
	d.	d.	d.	d.	d.	d.	d.
9×14" ..	4½	6¾	7½	12½	17½	14¾	16½
12×16" ..	5	7½	9	13½	19¾	16½	19¾
14×18" ..	5	7½	10½	14¾	20	17¾	22¾
14×20" ..	6½	9¾	11¾	17¼	22½	20	24
16×24" ..	6½	9¾	11¾	20¼	23½	22¼	29
18×27" ..	7	10	13½	22¼	24¾	24	32
20×30" ..	7	10½	14¾	23¼	28½	27	34½
22×32" ..	7	10½	15½	24¾	30¾	29	38¾
24×34" ..	7¾	11¾	17¼	28¼	34½	33	40½
25×40" ..	9¾	14¾	19¼	29¾	36½	34½	44¾
27×45" ..	10¼	15½	21½	33¾	40½	40½	52¼
27×54" ..	11½	17¼	23¼	38¾	46¼	44¼	57¾
27×60" ..	12¼	18½	27	42¼	51	48	62
9×36" ..	6½	9¾	12½	21½	24¾	24	32
10×42" ..	7	10½	15½	24¾	30¾	29	38¾
12×45" ..	7¾	11¾	17¼	28¼	34½	33	41¼
14×54" ..	9¾	14¾	19¼	32	38¾	34½	44¾
14×60" ..	10¼	15½	21½	33¾	41½	40½	52¼
15×68" ..	11½	17¼	23¼	38¾	46¼	44¼	57¾
16×72" ..	11½	17¼	27	42½	51	48	62
16×90" ..	14¼	21½	30¾	51	62	24	77
18×36" ..	7¾	11¾	15½	24¾	30¾	29	38¾
18×45" ..	9¾	14¾	19¼	29¾	36½	33¾	44¾
17×50" ..	9¾	14¾	19¼	32	38	35¾	48
18×54" ..	10¼	15½	20	33	40½	40½	52¼
18×63" ..	11½	17¼	23¼	38¾	46¼	44¼	62
18×72" ..	12¼	18½	27	42½	51	48	63½
N.D. Cases ..	6½	9¾	11¾	17¼	21½	15½	19¼
Pyjama Cases ..	6½	9¾	11¾	22¼	24¾	19¼	23¼
Cosy Covers ..	3¾	5¾	5¾	9¾	11¾	17¼	—
Pram Covers with Flap ..	11½	17¼	27	42½	51	48	62
Canopy Covers, 35×50" ..	11½	17¼	24¾	38¾	51	47¼	59¾
Sheets, 72" ..	8¼	12½	11¾	18½	20¼	—	30¾
" 80" ..	8¼	12½	11¾	21½	24	—	34½
" 90" ..	9¾	14¾	15½	23¼	30¾	—	38¾
" 100" ..	10¼	15½	15½	24¾	36½	—	46¼
" 108" ..	12¾	19¼	15½	28¼	41¼	—	53¾

A.—VICE FOLDING AND MACHINE STITCHING (continued).

Finished Size or Description	Vice Folding Thread Drawn Work		Punch Hem Stitching	Punch Spoke Stitching	Shire Spoke Stitching	Plain Scalloping	
			12-stitches per inch			Round Square	
	<i>Machine Hand</i>						
Per dozen Articles							
	d.	d.	d.	d.	d.	d.	d.
Spreads, 72×90" ..	15½	23¼	46¼	84¾	91½	—	115½
" 72×100" ..	15½	23¼	50¼	91½	97¼	—	115½
" 80×100" ..	15½	23¼	53¼	93½	105	—	127¼
" 90×100" ..	15½	23¼	57¼	95¾	111½	—	138¾
" 90×108" ..	16½	24¾	62	99	121¼	—	138¾
" 100×108" ..	18¾	28¼	69½	102	130¼	—	161¾
Bag Tops, 20×40", 1 half end ..	3¾	5¾	—	6¼	9	—	9
Bag Tops, 20×40", 1 whole end ..	4½	6¾	—	12½	15½	—	17¼
Bag Tops, 20×80", 2 half ends ..	7	10½	—	12½	15½	—	17¼
Bag Tops, 20×80", 2 whole ends ..	8¼	12½	—	24¾	32	—	34½
Bag Tops, 22½×36", 1 whole end ..	4½	6¾	—	12½	15½	—	17¼
Bag Tops, 22½×80", 2 whole ends ..	8¼	12½	—	24¾	32	—	34½
Bag Tops, 25×36", 1 whole end ..	4½	6¾	—	13½	17¼	—	21½
Bag Tops, 25×80", 2 whole ends ..	8¼	12½	—	28½	33½	—	42½
Frilling	—	—	26	34½	—	—	—

In the case of workers operating the Singer Highspeed Spoking Machine, No. 119W2, the general minimum piece rates for Shire Spoke Stitching of Fancy Linens are the appropriate piece rates set out above less 15 per cent.

When Punch Spoke and Shire Spoke Stitching are sewn at over 12, stitches per inch, 10 per cent. extra is payable.

For Vice-Folding French Corners, 1¼d. extra for 4 Corners per dozen articles is payable.

BIAS OR FRENCH CORNERS

Making of Bias or French Corners where articles have been vice-folded previous to the process of cornering, but corners have not been shaped by the vice-folder.

	Per dozen Articles
	d.
Hems up to 1" ..	7½
Hems over 1" but under 2" ..	9¾
Hems 2" and over ..	11¾

In cases where Bias or French corners are made in any manner other than that specified, the piece rates paid must be such as will yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable.

EXTRAS payable in addition to the rates set out in this sub-paragraph for INSIDE ROWS AND FANCY DESIGNS OF PUNCH OR SHIRE SPOKE STITCHING

(i) Inside Rows

- (a) Turned and through inside rows to be calculated at the piece rates specified in the table set out in this sub-paragraph according to the measurements of spoking.
- (b) Broken or stopped inside rows to be calculated in the same manner as turned and through rows, but, in addition, 5½d. per 10 dozen articles is payable for each point in spoking where threads have to be clipped on both sides.

In the case of all inside rows where the spoking is sewn on four sides the relevant size in the table shall be one quarter of the total measurement of spoking on inside row.

Where rows of spoke on each side are even in length but are sewn on only one, two or three sides, a proportionate rate (i.e., $\frac{1}{4}$, $\frac{1}{2}$ or $\frac{3}{4}$ (as the case may be) of the rate fixed for the relevant size in the table) is payable.

Where rows of spoke on sides of article vary in length and are sewn only on one, two or three sides, measurements should not be averaged, but each side should be taken separately for the purpose of ascertaining the proportionate rate payable.

A proportionate rate is payable only when each straight run of spoking measures not less than six inches, and when the definitions (a), (b) and (c) below are applicable either singly or in combination.

(ii) Fancy Designs

Fancy Designs of Spoking to be calculated at the rate of 10¾d. per 10 yards of spoking. In addition, 10¾d. per 10 dozen articles is payable for each point in spoking, where threads have to be clipped on both sides or at edge of article, and 7d. per 10 dozen articles for each stop and turn where design is not broken.

Where a fancy design is attached to an inside row by a "stop and turn" join, the fancy design "Extra" becomes payable at this point, i.e., the stop and turn "Extra" of 7d. per 10 dozen articles, but no "Extra" is payable at this point for what would otherwise have been paid as a break in spoking.

DEFINITIONS

For the purpose of the application of the "Extras" the following definitions apply:—

(a) TURNED ROW:

A row of spoking is "turned" when at any point it is continued at right angles without a break and each straight run of spoking measures not less than 6 inches and is sewn parallel to the hem.

(b) THROUGH ROW:

A row of spoking is "through" when it is commenced at outside edge of article and sewn through to outside edge on opposite side.

(c) BROKEN OR STOPPED ROW:

A row of spoking inside article is "broken" or "stopped" where the continuity of the row is incomplete round the article, the spoking being discontinued at one or more points, provided that there shall not be more than eight points where threads have to be clipped on both sides of article.

(d) FANCY DESIGNS:

Any design of spoking inside article which is not provided for in (i) above is a "Fancy Design" and is payable as such.

B.—MAKING-UP

(1) PLAIN SEWING

Pillow Cases, plain

Finished Size	Per-dozen Articles		
	Single Seams (side and bottom)	Single Seams (side) and double seam (bottom)	Double Seams (side and bottom)
17" × 27" to 18" × 28"	d. 13½	d. 15½	d. 17½
19" × 29" to 20" × 30"	.. 17¼	.. 19¼	.. 21½
21" × 31" to 22" × 32"	.. 19¼	.. 21½	.. 23¼

The above general minimum piece rates do not include folding, attaching buttons or making button-holes. Prices are for 12 stitches; over 12 stitches, 1¼d. extra per dozen articles.

Folding flaps, 2½d. per dozen extra.

	Per dozen Articles	
	Frilled	Backed
Pillow Cases, 18 × 28"	d. 33	d. 23¼
" " 20 × 30"	.. 34½	.. 26
" " 22 × 32"	.. 35¾	.. 28¼

In making up Frilled Pillow Cases, if frills have to be gathered by Stitcher, 5½d. extra per dozen articles is payable.

	Per dozen Articles	
	Plain	
Bolster Cases, 20 × 54"	d. 27	
" " 20 × 60"	.. 29	

For Vice-Folding Pillow and Bolster Cases, 2½d. extra per dozen articles is payable. Prices are for 12 stitches; over 12 stitches, 3½d. extra per dozen articles.

	Per dozen Articles	
	With Flaps	Attached Backs
N.D. Cases, 13 × 17"	d. 12½	d. 12½
" " 14 × 18"	.. 15½	.. 15½
" " 15 × 19"	.. 15½	.. 15½

When N.D. Cases are made with Gussets, 9d. extra per dozen articles is payable.

	Per dozen Articles	
	With Flaps	Attached Backs
Pyjama Cases 16 × 20"	d. 19¼	d. 19¼
B. and C. Bags 15½	.. 15½
Handkerchief Cases 11¾	.. —
Glove Cases 11¾	.. —

	Per dozen Articles	
	Making	Extras
S.L. Bags, complete, Plain, 18 × 28"	d. 21½	d. Vice-Folding 3½
" " " " " 20 × 30"	.. 23¼	.. " 4¼
B. & C. Bags "with Drawing String 21½	.. Gathering Frill 3½
Cosy Covers, Frilled 15½	.. " 3½
" " Piped 16½	.. " 3½
" " Corded (handlooping not included) 7½	.. Cording 9½
Cushion Covers, Corded (handlooping not included) 9¾	.. " 14½
Cushion Covers, Frilled, no Flaps 29	.. Gathering Frill 3½
Cushion Covers, Frilled, with Flaps 32	.. " 3½
Cushion Covers, Attached Back, no Flaps 13½	.. " 3½
Cushion Covers, Attached Back, with Flaps 18½	.. " 3½
Pram Covers, with Flap, attaching Flap only 7½	.. " 3½

	Per dozen Articles			
	20×40"	22½×36"	25×36"	27×36"
Bag tops without Vents, stitched one side and one end	11¼d.	11¼d.	11¼d.	11¼d.
Bolster without Vents, stitched one side only, 20×80" articles.	11¼d. per dozen			

	Per dozen Articles				
	Plain Sewing		Button Stitching		
	d.		d.		
Extra for Vents—4 Vents	9		7½		
Extra for Vents—8 Vents	18		14½		
	Per dozen Sheets				
	72"	80"	90"	100"	108"
	d.		d.		d.
Sheets hemmed with 1" to 2" hem, one end only	9¼	11¼	11¼	13½	14¼
Sheets hemmed with 1" to 2" hem, two ends	19¼	23¼	23¼	27	29

(2) SPOKING

Hem spoked and back and flap attached in one operation

(a) Punch Spoking

		Per dozen Articles	
Pillow Cases	Stitches	French or Bias	Through
Finished Size	per inch	Corners	Corners
17×27" } to 18×28" } 19×29" } to 20×30" }	8 to 9½ 10 to 12 8 to 9½ 10 to 12	29 32 32 34½	32 34½ 34½ 36½

The above general minimum piece rates do not include vice-folding or plain sewing for which operations the following general minimum piece rates are payable:—

		Per dozen Articles	
Pillow Cases		Vice-Folding	Plain Sewing
Finished Size		d.	d.
18×28"		9	4¼
20×30"		9	4¼
Cushion Covers			
Finished Size			
20×20"		9	4¼

(b) Shire Spoking

		Per dozen Articles	
Pillow Cases		Plain Sewing	Spoking
Finished Size		d.	s. d.
20×30"		4¼	4 4¼
Cushion Covers			
Finished Size			
20×20"		4¼	3 10¼

(3) HAND HEMMING OF DAMASK NAPKINS

		Per dozen	
Size		s.	d.
20×20"		7	0
22×22"		8	0½
24×24"		8	8
TABLECLOTHS			
Size, 72"		26	0

Goods hemmed on two sides

EXTRAS:—

When hems are not folded the following extras are payable:—

	Per dozen
	s. d.
Napkins	1 3½
Tablecloths	1 10½

C.—HAND SMOOTHING

(1). HAND SMOOTHING CLOTHS, MATS, SPREADS, ETC.

Plain or Embroidered Goods	Plain Goods				Embroidered Goods								
	Dry Smoothing		Damp Smoothing		Wet Smoothing		Dry Smoothing		Damp Smoothing		Wet Smoothing		
	Per dozen Articles												
Size or Description	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	
6×6"	0	2	0	4¼	0	6¾	—	0	4¼	0	9	0	9
7×7"	0	2	0	4¼	0	6¾	—	0	4¼	0	9	0	9
8×8"	0	2	0	4¼	0	6¾	—	0	4¼	0	9	0	9
9×9"	0	2	0	4¼	0	6¾	—	0	4¼	0	9	0	9
10×10"	0	2	0	4¼	0	6¾	—	0	4¼	0	9	0	9
12×12"	0	2	0	4¼	0	6¾	—	0	4¼	0	10½	0	10½
14×14"	0	2¾	0	5	0	10½	—	0	5¾	0	11¾	0	11¾
15×15"	0	2¾	0	5	0	10½	—	0	5¾	1	0½	1	0½
16×16"	0	4¼	0	5¾	0	11¾	—	0	6¾	1	0½	1	0½
18×18"	0	5	0	6¾	1	2¾	—	0	9	1	5½	1	5½
20×20"	0	5	0	6¾	1	6½	—	0	9	1	9½	1	9½
22×22"	0	6¾	0	9	1	7¼	—	0	10½	1	11¼	1	11¼
24×24"	0	6¾	0	9	1	9½	—	0	10½	2	0¾	2	0¾
27×27"	0	7½	0	9¾	2	0	—	0	11¾	2	5¾	2	5¾
30×30"	0	9	0	10½	2	5¾	—	1	11½	3	2¾	3	2¾
32×32"	0	9¾	1	0	2	10½	—	1	2¾	3	6½	3	6½
36×36"	0	10½	1	1½	3	6½	—	1	5¼	4	3	4	3
40×40"	0	11¾	1	2¾	4	3	—	1	6½	5	3½	5	3½
45×45"	1	1½	1	5¼	5	3½	—	1	9½	7	0¾	7	0¾
54×54"	1	3½	1	7¼	6	4½	—	2	0¾	9	6¾	9	6¾
63×63"	1	7¼	1	11¼	10	7¼	—	2	5¾	14	10¼	14	10¼
72×72"	1	11¼	2	4¼	15	10½	—	2	10½	21	2½	21	2½
7×9"	0	2	0	4¼	0	6¾	—	0	4¼	0	9	0	9
9×14"	0	2	0	4¼	0	9	—	0	4¼	0	10½	0	10½
10×14"	0	2	0	4¼	0	9	—	0	4¼	0	10½	0	10½
12×16"	0	4¼	0	5¾	0	10½	—	0	5	0	10½	0	10½
14×18"	0	4¼	0	5¾	0	10½	—	0	6¾	1	0½	1	0½
14×20"	0	4¼	0	6¾	1	1½	—	0	7¼	1	5½	1	5½
16×24"	0	5	0	7½	1	6½	—	0	9¾	1	9½	1	9½
18×27"	0	6¾	0	9	1	7¼	—	0	9¾	1	10½	1	10½
20×30"	0	6¾	0	9¾	1	11¼	—	0	10½	2	4¼	2	4¼
22×32"	0	7½	0	9¾	2	4¼	—	0	11¾	2	6¾	2	6¾
24×34"	0	7½	0	10½	2	6¾	—	0	11¾	2	11¼	2	11¼
25×40"	0	9¾	0	11¾	3	2¾	—	1	1½	3	8¼	3	8¼
27×45"	0	10½	1	1½	3	4¾	—	1	5¼	4	3	4	3
27×54"	0	11¾	1	2¾	3	10½	—	1	7¼	4	11¾	4	11¾
27×60"	1	1½	1	5¼	4	7¼	—	1	9½	5	3½	5	3½
9×36"	0	6¾	0	9	1	7¼	—	0	9¾	1	10½	1	10½
10×42"	0	6¾	0	9¾	1	9¼	—	0	10½	2	0¾	2	0¾
12×45"	0	7½	0	10½	2	0¾	—	0	11¾	2	8	2	8
14×54"	0	9¾	0	11¾	2	8¾	—	1	1½	3	2¾	3	2¾
14×60"	0	10½	1	1½	2	11¼	—	1	2¾	3	7½	3	7½
15×68"	1	0½	1	2¼	3	5¼	—	1	5¼	4	3	4	3

Plain or Embroidered Goods	Plain Goods						Embroidered Goods							
	Dry		Damp		Wet		Dry		Damp		Wet			
	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing		
	Per dozen Articles													
Size or Description	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.
16×72"	—	—	—	—	3	10 ¹ / ₄	—	—	1	7 ¹ / ₄	4	9	—	—
16×90"	—	—	—	—	4	11 ³ / ₄	—	—	1	9 ¹ / ₂	6	4 ¹ / ₄	—	—
18×36"	—	—	—	—	2	0 ³ / ₄	—	—	0	11 ³ / ₄	2	5 ³ / ₄	—	—
18×45"	—	—	—	—	2	8	—	—	1	0 ¹ / ₂	3	2	—	—
17×50"	—	—	—	—	2	11 ³ / ₄	—	—	1	0 ¹ / ₂	3	6 ¹ / ₂	—	—
18×54"	—	—	—	—	3	2 ³ / ₄	—	—	1	2 ³ / ₄	3	3 ¹ / ₄	—	—
18×63"	—	—	—	—	3	4 ¹ / ₄	—	—	1	6 ¹ / ₂	4	3	—	—
18×72"	—	—	—	—	4	3	—	—	1	11 ¹ / ₄	4	11 ³ / ₄	—	—
72×90" Spreads and Sheets	2	10 ¹ / ₂	4	9 ³ / ₄	20	1 ¹ / ₂	3	10 ¹ / ₄	5	9 ¹ / ₂	25	5 ¹ / ₄	—	—
72×100"	2	10 ¹ / ₂	5	9 ¹ / ₂	22	3	3	10 ¹ / ₄	6	9	27	6 ¹ / ₄	—	—
80×100"	3	10 ¹ / ₄	6	3	24	5	4	9 ³ / ₄	7	2 ³ / ₄	29	8 ¹ / ₄	—	—
90×100"	4	9 ³ / ₄	6	9	26	5 ³ / ₄	5	9 ¹ / ₂	7	8 ¹ / ₄	31	9 ¹ / ₄	—	—
90×108"	5	9 ¹ / ₂	7	2 ³ / ₄	28	6 ³ / ₄	6	9	8	2 ¹ / ₄	33	10 ¹ / ₂	—	—
100×108"	5	9 ¹ / ₂	7	8 ¹ / ₄	32	10 ¹ / ₄	6	9	8	8	38	1 ¹ / ₂	—	—

(2) HAND SMOOTHING MADE-UP ARTICLES

	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.
18×28" Pillow Cases, Plain	0	5	0	7 ¹ / ₂	—	—	—	—	—	—	—	—
20×30" Pillow Cases, Plain	0	5	0	7 ¹ / ₂	—	—	—	—	—	—	—	—
18×28" Pillow Cases, Frilled	0	7 ¹ / ₂	0	11 ³ / ₄	—	—	—	—	1	0 ¹ / ₂	5	9 ¹ / ₂
20×30" Pillow Cases, Frilled	0	7 ¹ / ₂	0	11 ³ / ₄	—	—	—	—	1	0 ¹ / ₂	5	9 ¹ / ₂
18×28" Pillow Cases, Hemstitched or Scalloped	0	7 ¹ / ₂	0	11 ³ / ₄	3	10 ¹ / ₄	—	—	1	0 ¹ / ₄	4	9 ³ / ₄
20×30" "	0	7 ¹ / ₂	1	1 ¹ / ₂	4	5	—	—	1	2 ³ / ₄	5	2
22×32" "	0	7 ¹ / ₂	1	1 ¹ / ₂	4	9 ³ / ₄	—	—	1	2 ³ / ₄	5	9 ¹ / ₂
27×27" "	0	9 ³ / ₄	1	3 ¹ / ₂	5	9 ¹ / ₂	—	—	1	4 ¹ / ₂	6	9
12×16" Baby Slips	0	5	0	9	1	9 ¹ / ₂	—	—	0	9 ³ / ₄	2	0
12×18" "	0	5	0	9	2	0	—	—	0	9 ³ / ₄	2	2 ¹ / ₄
14×18" "	0	5	0	9	2	3	—	—	0	9 ³ / ₄	2	9
15×19" "	0	5	0	9	2	8	—	—	0	9 ³ / ₄	2	10 ¹ / ₂
16×16" "	0	5	0	9	2	8	—	—	0	9 ³ / ₄	2	10 ¹ / ₂
20×36" Bag Tops	0	5 ³ / ₄	0	9 ³ / ₄	4	5 ³ / ₄	—	—	0	11 ³ / ₄	4	9 ³ / ₄
22×36" "	0	5 ³ / ₄	0	9 ³ / ₄	4	5 ³ / ₄	—	—	0	11 ³ / ₄	4	9 ³ / ₄
20×42" Bolsters	0	6 ³ / ₄	0	11 ³ / ₄	4	11 ³ / ₄	—	—	1	0 ¹ / ₂	5	9 ¹ / ₂
20×54" "	0	7 ¹ / ₂	1	0 ¹ / ₂	5	9 ¹ / ₂	—	—	1	3 ¹ / ₂	6	9
20×60" "	0	9 ³ / ₄	1	2 ³ / ₄	6	5	—	—	1	4 ¹ / ₂	7	0 ³ / ₄
20×80" "	1	1 ¹ / ₂	1	5 ¹ / ₄	7	8 ¹ / ₄	—	—	1	8	8	8
Cushion Covers, Corded	0	4 ¹ / ₄	0	7 ¹ / ₂	—	—	—	—	0	9 ³ / ₄	—	—
" " Frilled	0	5 ³ / ₄	0	9 ³ / ₄	4	9 ³ / ₄	—	—	0	11 ³ / ₄	5	2
Cushion Covers, Scalloped or Hemstitched	0	5 ³ / ₄	0	9 ³ / ₄	3	10 ¹ / ₄	—	—	0	11 ³ / ₄	4	5 ³ / ₄
Cosy Covers, Corded	0	4 ¹ / ₄	0	6 ³ / ₄	—	—	—	—	0	7 ¹ / ₂	—	—
" " Frilled	0	4 ¹ / ₄	0	6 ³ / ₄	2	5	—	—	0	7 ¹ / ₂	2	10 ¹ / ₂
Cosy Covers, Scalloped or Hemstitched	0	4 ¹ / ₄	0	6 ³ / ₄	1	11 ¹ / ₄	—	—	0	7 ¹ / ₂	2	3
S.L. Bags	0	4 ¹ / ₄	0	7 ¹ / ₂	2	10 ¹ / ₂	—	—	0	9 ³ / ₄	3	2 ¹ / ₄

Plain or Embroidered Goods	Plain Goods						Embroidered Goods					
	Dry		Damp		Wet		Dry		Damp		Wet	
	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	Smooth- ing	
Size or Description	Per dozen Articles											
	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.
Chair Backs	0	5 $\frac{3}{4}$	0	6 $\frac{3}{4}$	1	5 $\frac{1}{4}$	—	—	0	7 $\frac{1}{2}$	1	9 $\frac{1}{2}$
N.D. Cases with Flaps	0	5	0	7 $\frac{1}{2}$	2	3	—	—	0	9	2	8
Pyjama Cases	0	5 $\frac{3}{4}$	0	9	2	5	—	—	0	9 $\frac{3}{4}$	2	10 $\frac{1}{2}$
B. & C. Bags	0	4 $\frac{1}{4}$	0	5 $\frac{3}{4}$	1	9 $\frac{1}{2}$	—	—	0	6 $\frac{3}{4}$	2	3
Pram Covers	0	5 $\frac{3}{4}$	0	7 $\frac{1}{2}$	2	8	—	—	0	11 $\frac{3}{4}$	3	4 $\frac{1}{2}$
Canopy Covers, Hem- stitched	0	7 $\frac{1}{2}$	0	11 $\frac{3}{4}$	4	9 $\frac{3}{4}$	—	—	1	1 $\frac{1}{2}$	5	9 $\frac{1}{2}$
„ Frilled	1	1 $\frac{1}{2}$	1	5 $\frac{1}{4}$	—	—	—	—	1	7 $\frac{1}{4}$	—	—

For Wet Smoothing N.D. Cases and Pyjama Cases with Gussets, 5 $\frac{1}{2}$ d. extra per dozen articles is payable.

Prices for Damp Smoothing include Damping by Worker.

(3) HAND WET SMOOTHING UNMADE ARTICLES EMBROIDERED ON RAW EDGE CLOTH

	Per dozen Articles	
	s.	d.
Pillow Cases, 33×40", one side embroidered	3	2 $\frac{3}{4}$
„ „ both sides embroidered	3	10 $\frac{1}{4}$
Cushion Covers, 20×40", one side embroidered	2	6 $\frac{3}{4}$
„ „ both sides embroidered	3	2 $\frac{1}{4}$
Cushion Tops, 20×23"	1	5 $\frac{1}{4}$
N.D. Cases, 19×45"	2	5
B. & C. Bags, 9×40"	1	9 $\frac{1}{2}$
Cosy Covers, 12×36"	1	9 $\frac{1}{2}$
„ „ 24×36"	2	5
American Pillow Tops, 20×36"	2	3
„ „ 20×40"	2	5
„ „ Cases, 40×36"	3	4 $\frac{1}{2}$
American Bolster Tops, 20×80"	3	10 $\frac{1}{4}$
„ „ Cases, 40×80"	6	9
S. L. Bags, 33×36"	2	10 $\frac{1}{2}$
„ „ 36×40"	3	4 $\frac{1}{2}$
Pram Covers, 20×36"	2	5
Pram Pillow Cases, 18×36", one side embroidered	2	0 $\frac{3}{4}$
„ „ „ two sides embroidered	2	5

For the purposes of paragraph 22 the general minimum piece rates for INTERMEDIATE SIZES apply as follows:—

The rate payable for an article which is intermediate in size in relation to similar articles for which general minimum piece rates are fixed as shown in the relevant tables is the general minimum piece rate for that article which is the nearer in size to the actual size of the article for which no general minimum piece rate has been fixed. In the case of an article the size of which is exactly half-way between the sizes of any two such articles of consecutive sizes the rate payable is half the aggregate general minimum piece rates payable as shown in the relevant tables for those two sizes.

OVERTIME FOR ALL MALE AND FEMALE WORKERS

Paragraph 23.

Overtime rates are payable as follows:—

(A) WORKERS EMPLOYED ON TIME WORK:—

- (1) For all time worked in any week in excess of 42 hours—One-and-a-half times the general minimum time rate otherwise applicable, i.e., TIME-AND-A-HALF except in so far as a higher rate is payable under the provisions of sub-paragraph (3).
- (2) For overtime on any day other than Sunday or a customary holiday—One-and-a-half times the general minimum time rate otherwise applicable, i.e., TIME-AND-A-HALF.
- (3) For all time worked on Sunday or a customary holiday—Twice the general minimum time rate otherwise applicable, i.e., DOUBLE TIME.

(B) WORKERS EMPLOYED ON PIECE WORK:—

- (1) For all time worked in any week in excess of 42 hours—The rates as set out in sub-paragraph (2) below, except in so far as a higher rate is payable under the provisions of sub-paragraph (3) below.
- (2) Each worker employed on piece work must receive, in respect of each hour of overtime worked on any day, other than Sunday or a customary holiday, in addition to piece rates each of which would yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable, AN AMOUNT EQUAL TO ONE-QUARTER OF THE APPROPRIATE PIECE WORK BASIS TIME RATE.
- (3) Each worker employed on piece work must receive, in respect of each hour of overtime worked on Sunday or a customary holiday, in addition to piece rates each of which would yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable, AN AMOUNT EQUAL TO THE APPROPRIATE PIECE WORK BASIS TIME RATE.

In the case of female workers employed on operations for which general minimum piece rates have been fixed piece rates calculated to yield, in the circumstances of the case, to an ordinary worker, not less than the piece work basis time rate applicable will be held to include all such general minimum piece rates.

Paragraph 24.

Overtime rates are payable where on any day (not being a Sunday or a customary holiday), the number of hours worked exceeds 8, or, in the case of Saturday exceeds 3, notwithstanding that the number of hours worked in the week does not exceed 42.

Provided that where an employer requires attendance on five days a week only, overtime rates are payable where on any day the number of hours worked exceeds $8\frac{1}{2}$.

Provided also that where an employer requires attendance on four-and-a-half days a week only, overtime rates are payable where on any day the number of hours worked exceeds 9.

Paragraph 25.

The provisions of paragraphs 23 and 24 are without prejudice to the payment of overtime rates after a lesser number of hours of work than therein mentioned where such lesser number of hours constitutes the number customarily worked in the establishment.

Paragraph 26.

The expression "customary holiday" means—

Christmas Day (or, if Christmas Day falls on a Sunday, such other week-day as may be appointed by national proclamation or, if none is so appointed,

the next following Tuesday), Boxing Day, Easter Monday, Easter Tuesday, and two other days (being days of the week on which the worker normally works) in the course of a calendar year to be allowed at a time agreed between the employer and his workers (or a majority thereof) or their representative and notified to the workers not less than two calendar months before the date proposed for the customary holiday. In default of such agreement the customary holiday will be allowed at a time fixed by the Wages Council on application in writing thereto by any of the parties concerned, such application to be made not less than one calendar month before the date proposed for the customary holiday.

DEFINITIONS

FEMALE LEARNER

Paragraph 27.

For the purpose of the application of the statutory minimum remuneration set out in paragraph 11, the following definition applies:—

A Female Learner is a worker who:—

- (a) is employed during the whole or a substantial part of her time in learning any branch or process of the trade connected with Swiss Embroidery Machines, Machine Smoothing or General Warehouse Work by an employer who provides the learner with reasonable facilities for such learning; and
- (b) has received a Certificate, or has been registered in accordance with the rules from time to time laid down by the Wages Council, or has made application for such Certificate or Registration which has been duly acknowledged and is still under consideration.

Provided that the certification or registration of a learner will become invalid if at any time during learnership the provisions set out in this Schedule relating thereto are not complied with.

Provided also that an employer may employ a female learner on her first employment without a Certificate or Registration for a probation period not exceeding four weeks, but, in the event of such learner being continued thereafter at her employment, the probation period will be included in her period of learnership.

Provided further that, notwithstanding compliance with the conditions contained in this paragraph, a person will not be deemed to be a learner if she works in a room used for dwelling purposes and is not in the employment of her parent or guardian.

AREAS

Paragraph 28.

The statutory minimum remuneration set out under the respective Areas A and B applies as follows:—

AREA A—To workers employed in the County of the City of Belfast and in districts situated within a radius of 25 statute miles therefrom.

AREA B—To workers employed in all areas other than A.

GENERAL

WAITING TIME

Paragraph 29.

(1) A worker is entitled to payment of statutory minimum remuneration during all the time during which he is present on the premises of his employer unless he is so present either without his employer's consent express or implied, or for some purpose unconnected with his work and other than that of waiting for work to be given to him to perform.

(2) When a piece worker is present as aforesaid and his normal work is not available to him his employer must provide him with alternative employment for which payment will be made at the piece work basis time rate normally

appropriate to him; or, if such alternative employment is not available, the worker will, in respect of all time during which he is so present, be entitled to payment of the general minimum time rate applicable to workers of the class to which he belongs.

(3) Provisions (1) and (2) above do not apply when—

- (a) a worker is present on his employer's premises by reason only of the fact that he is resident thereon, or
- (b) a worker is present on his employer's premises during normal meal times in a room or place in which no work is being done and is not waiting for work to be given to him to perform.

APPLICABILITY OF STATUTORY MINIMUM REMUNERATION

Paragraph 30.

The statutory minimum remuneration aforesaid applies (subject to the provisions of the Wages Councils Act (Northern Ireland) 1945) to workers in relation to whom the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) operates, that is to say, workers employed in Northern Ireland in the trade specified in the Schedule to the Trade Boards (Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Trade, Northern Ireland) (Constitution, Proceedings and Meetings) Regulations 1924 (a), dated 17th November, 1924, namely:—

(1) The making of such articles as are specified in (a) and (b) below, from linen or cotton or mixed linen and cotton fabrics (excepting knitted fabrics), or from other textile fabrics when the work is carried on in establishments mainly engaged in the making of such articles from the before-mentioned fabrics, viz. :—

(a) Handkerchiefs (including mufflers or flags when made in association or conjunction with handkerchiefs)

(b) Bed linen, towels, dusters, table napery, bed-spreads, tea-cloths, table-centres, sideboard-covers, cushion-covers, or similar household articles.

INCLUDING all or any of the following operations:—

- (i) Hooking, cutting, or tearing the material.
- (ii) Vice-folding.
- (iii) Machine hemming, hem-stitching, spoking, over-locking, tambouring, button-holing, and other plain or fancy machine stitching.
- (iv) All processes of embroidery or decorative needlework done by machine, whether before or after the making of the articles of the description specified above.
- (v) The following processes, if done by machine:—Thread-drawing, thread-clipping, top-sewing, scalloping, nickelling and paring.
- (vi) All processes of laundering, smoothing, folding, ornamenting, boxing, finishing, warehousing, packing and other similar operations incidental to or appertaining to the making of the articles of the description specified above.

(2) The making up in linen warehouses, or in establishments mainly engaged in linen lapping, of linen or mixed linen and cotton or other textile fabrics in the piece, or of linen or mixed linen and cotton or other textile articles cut from the piece, including:—

Measuring, cutting, lapping, ornamenting, boxing, warehousing, packing and similar operations.

Paragraph 31.

The statutory minimum remuneration set out in this Schedule is without prejudice to workers earning higher rates of wages, or to agreements made, or that may be made, between employers and workers for the payment of wages in excess of the statutory minimum remuneration.

(a) S.R. & O. (N.I.) 1924, No. 86.

EXPLANATORY NOTE

(This note is not part of the Order, but is intended to indicate its general purport.)

This Order, which comes into operation on 22nd March, 1966, sets out the statutory minimum remuneration payable in substitution for that fixed by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation Order (Northern Ireland) 1965 (Order N.I.H.H.G. (177)) as amended by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) Order (Northern Ireland) 1966 (Order N.I.H.H.G. (180)).

Orders N.I.H.H.G. (177) and N.I.H.H.G. (180) are revoked.
New provisions in the Schedule are printed in italics.

1966. No. 45

[C]

AGRICULTURE

Grants to the Pigs Marketing Board

SCHEME, DATED 15TH MARCH, 1966, MADE BY THE MINISTER OF AGRICULTURE UNDER SECTION 1 OF THE AGRICULTURE (TEMPORARY ASSISTANCE) ACT (NORTHERN IRELAND) 1954(a), AS AMENDED BY THE AGRICULTURE (TEMPORARY ASSISTANCE) (AMENDMENT) ACT (NORTHERN IRELAND) 1957(b).

The Minister of Agriculture with the approval of the Minister of Finance and in exercise of the powers conferred upon him by the Agriculture (Temporary Assistance) Acts (Northern Ireland) 1954 and 1957, and of all other powers him thereunto enabling, hereby makes the following Scheme:—

Short title and commencement

1.—(1) This Scheme may be cited as the Pigs Marketing (Improvement) Scheme (Northern Ireland) 1966.

(2) This Scheme shall come into operation on the 15th March, 1966.

Interpretation

2. In this Scheme—

“Ministry” means the Ministry of Agriculture.

“Board” means the Pigs Marketing Board for Northern Ireland.

Purpose of grants

3. Subject to the provisions of this Scheme the Ministry may make to the Board grants towards expenditure which in the opinion of the Ministry has been reasonably incurred by the Board during the year ending 31st March, 1966, in the carrying out of measures designed to increase efficiency in the production, processing, handling, transporting, storage, presentation and marketing of Northern Ireland pigs and pig products and in maintaining the level of prices to farmers producing pigs, having regard to the costs of transporting pigs and pig products.