



# *Dictionary Polygraphicum :*

Or, The Whole

## **B O D Y of A R T S** Regularly Digested.

CONTAINING,

- I. The ARTS of Designing, Drawing, Painting, Washing Prints, Limning, Japanning, Gilding in all their various Kinds. Also Perspective, the Laws of Shadows, Dialling, &c.
- II. Carving, Cutting in Wood, Stone; Moulding and Casting Figures in Plaster, Wax, Metal; Engraving, Etching, and Mezzotinto.
- III. An historical Account of the most considerable Painters, Sculptors, Statuaries, and Engravers; with those Cyphers or Marks by which their Works are distinguished.
- IV. An Explanation of the Emblematical and Hieroglyphical Representations of the Heathen Deities, Powers, Human Passions, Virtues, Vices, &c. of great Use in History-Painting.
- V. The Production, Nature, Refining, Compounding, Transmutation and Tinging all Sorts of Metals and Minerals of various Colours.
- VI. The ARTS of Making, Working, Painting or Staining all Sorts of Glass and Marble; Enamelling, and the Methods imitating all Sorts of Precious Stones, Pearls, &c. according to the Practice both of the Ancients and Moderns.
- VII. Dying all Sorts of Materials, Linen, Woollen, Silk, Leather, Wood, Ivory, Horns, Bones; also Bleaching and Whitening Linen, Hair, &c.
- VIII. The ART of Tapestry-Weaving, as now performed in England, Flanders, and France, either of the high or low Warp; and many other curious Manufactures.
- IX. A Description of Colours, Natural and Artificial; their Productions, Natures or Qualities, various Preparations, Compositions, and Uses.
- X. The whole ART of Pyrotechny, or Fire-Works; and the Chinese Method of making Porcelain: Together with a great Variety of other curious Particulars not here enumerated.

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Illustrated with Sixty-nine COPPER-PLATES.

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The SECOND EDITION, Corrected and Improved  
By J. BARROW.

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V O L. II.

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L O N D O N:

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## POLYGRAPHIC DICTIONARY.

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**J**ACINTH, } is a precious stone, so called from the re-  
 HYACINTH, } semblance it bears in colour to the purple  
 flower called a hyacinth.

There are four sorts of Jacinths: viz. Those intermixed with a vermilion colour; those of a saffron colour; those of an amber colour; and, lastly, those of a white, intermixed with a pale red.

Jacinths, again, are distinguished into oriental and occidental; the oriental Jacinths come from Calicut and Cambaya, and are equal in hardness to the oriental amethyst; the occidental are found in Bohemia and Portugal, which are a degree softer.

The Jacinth graves or cuts fine, and would be more used for seals, &c. but that the graving oftentimes costs more than the stone.

The ancients used it for amulets and talismans; and wore it about their neck, or set it in rings, &c. and supposed it to have the virtue of preserving them from the plague, &c.

*To make a fair JACINTH.* It is scarce possible to make Jacinth without lead, in its composition; wherefore you must put in an ounce of powder of crystal, two ounces and an half of minium, with twenty-four grains of verdigrease, two drachms of sublimate, and five or six leaves of silver; the whole reduced to fine powder in a brass mortar, and searced through a fine sieve; mix them well together, and put them in a crucible, covered with another, and well luted; then bake and purify it in a glass-house furnace for twelve hours. Then take it off the fire, and pound it again in a brass mortar to a fine powder, sifting it through a fine sieve; then put it in a new crucible, which cover and lute well, and set it again in the glass-house furnace for twenty-four hours, and twelve more in the annealing furnace: The crucible being cold, take out the matter, which will be of a fine Jacinth colour, which cut and polish.

*An oriental JACINTH colour.* This colour will be of a very fine reddish-yellow, such as is the true oriental Jacinth.

To make it, take one ounce of crystal in powder, three ounces of minium, one ounce of arsenic, prepared as for the topaz, and one ounce of vitriol calcined ad rubedinem, the whole reduced to a fine powder in a brass mortar, proceeding moreover as in the preceding.

JADE, a greenish stone, bordering on the colour of olive, much esteemed for its hardness, which exceeds that of porphyry, agate, and jasper, and is only to be cut with the powder of diamonds.

It is mightily esteemed by the Turks and Poles, who all adorn their fine works with it, and especially the handles of their sabres.

Mr. Bernier tells us, that the caravans of Thibet carry it to Cachemire, and that the Galibis prize it as highly as a diamond.

JANUARY, is represented, in painting, &c. all in white, like snow or hoar frost, blowing his fingers; under his left arm a billet, and Aquarius standing by his side.

JANUS, is represented, in painting, &c. with two faces; holding in one hand a long rod or wand; and in the other a key.

The two faces of Janus signify time; the one, being withered and hoary, shews time past; the other, youthful and bearded, time to come.

Pliny tells us, that Numa Pompilius, king of the Romans, caused the statue of Janus to be hewed out in such sort, that the fingers of his hands appeared to be 365, to represent the number of the days in the year, and that he was god of it; whereupon, the first month in the year was called Januarius, from their god Janus.

Under the feet of Janus are oftentimes placed twelve altars, referring to the twelve months of the year, or signs of the zodiac, through which Sol makes his revolution.

The Phœnicians, as is reported by Cicero and Macrobius, represented Janus by the form of a serpent, holding its tail in its mouth, and continually turning round.

Some represented Janus with four faces, as were those statues which were found in divers places in Tuscany.

By the four faces are signified the four seasons of the year; spring, summer, autumn, and winter: Which some think to be those of Venus, Ceres, Bacchus, and Vulcan; and sometimes the winds with Æolus, their commander.

JAPANNING. *The method of preparing woods for* JAPANNING. 1. Take plaisterer's size, dissolve it over the fire, making it pretty warm; and mix with it whiting finely powdered, until it is of a good body, but not too thick.

2. Take a brush of hog's hair, and with it lay your work over

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over with the former mixture ; letting it dry very well : And repeat this so often until you have hid all the hollowneses, crevices, pores, and grain of the wood, letting it be thoroughly dried between every laying.

3. When it has at last grown thoroughly dry, rub all the work over with a wet rag, until you have rendered it as smooth as is possible. N. B. This is called water-planing.

4. When it is grown thoroughly dry again, rush it even and smooth, and as close to the grain as possibly may be.

5. After this, wash over the work twice with the thickest of seed-lac varnish, letting it stand to dry each time ; and, if it is not smooth, rush it again, to make it so. See SEED-LAC VARNISH.

6. In a day or two's time, you may varnish it over with black, or what other colour you design, as is directed ; and, when it is dry, finish it by polishing it.

7. After the same manner carved figures are to be primed ; also frames, cabinets, stands, tea-tables, &c. only that these are not to be polished, and therefore do not require so great a body of varnish.

8. But for the tops of tables, boxes, sides of cabinets, &c. when the wood is ordinary and rough-grained ; as deal, oak, &c. you may use common or joiner's glue, dissolved in water, until it is fine and thin ; into which put the finest saw-dust, until it is indifferently thick.

9. Then, with a brush fit for that purpose, lay your wooden work over with it ; and, when it is dry, repeat it so often until all the roughness and grain of the wood is sufficiently hidden.

10. After two or three days let it be scraped with a cabinet-maker's scraper, as pear-tree and olive wood are done, to make it as smooth and even as possibly may be ; then varnish it as before directed.

This, if well done, might not come behind any other work, either for beauty or durableness.

11. But however those woods that are firm and close-grained, are chiefly and only to be chosen ; of all which, pear-tree is in the highest esteem.

*Of taking off JAPAN patterns.* 1. Having laid on your ground, whether black or any other colour, and rendered it fit for drawing ; and having your draught or design before you in paper, either drawn or printed ; do as follows :

2. Rub this draught or print all over the back side with whiting or fine chalk, wiping off all that whiting or chalk which lies loose and like dust upon the paper.

3. Then lay this paper, whether it be a drawing or a print, upon the table, or piece of varnished work, with the whited

side next to it; and upon the very place where you would have that figure made, and with a needle, not sharp-pointed, fixed into a small wooden handle, called a tracing pencil, go over and trace as much of the drawing or print, as you think fit.

4. Take the most material and outward strokes, and all that you think will be hard and difficult to draw without a pattern.

5. Thus, by means of the whiting or chalk, you will have the gross form of the draught or print, and such other lines, as will be a direction to you how to perform what you would have done.

6. Having done this, if you draw in gold size, use fine cinnabar mixed with gum water; and, with a small pencil dipped into it, go over all the lines made by the chalk or whiting; this will hold it on so as not to come off; but you may work upon it with your gold size at pleasure.

7. If you work upon metals or colours in gum water, then trace or draw over your design with gum water, mixed with gold or brass dust; by either of these ways, when it is dry and finished, viz. either in gum water or gold size, you may compleat and finish your work. Plates I. and II. annexed, are designed in the Chinese taste, as specimens for prints of this kind.

*The method of JAPANING wood with black.* 1. The wood being close-grained, well-wrought, and smooth, rush it as much smoother as you can, and keep it in some warm place, or not far from a fire; but you must be sure, while you are varnishing, not to let your work be so near the fire as to burn, scorch, or blister it; for which flaws, if they happen, there is no other remedy but scraping off and varnishing the piece anew: Therefore it is best to work in a stove, if it can be, because it gives an even and moderate heat to all parts of the room.

2. Then take the following varnish:

Take of the thickest seed-lac varnish, six ounces; lamp-black, enough to colour it, mixed in a gallipot; and, with it, first wash over or varnish your piece three times, letting it dry thoroughly between each time: Again, with the same varnish wash it over three other several times, letting it thoroughly dry between each time; and rush it smooth between each of them.

3. Take the following varnish: Of the thickest seed-lac varnish, six ounces; Venice turpentine, one ounce; and wash over your work with it six times, letting it stand twelve hours between the three first and the three last varnishes.

4. Your work being thus far done, take the following Japan varnish:

Take of the finest seed-lac varnish, six ounces; of lamp-black, a sufficient quantity; mix them, and with that let your work be



varnished twelve times, standing twelve hours between the first six and the last six washings.

Then let it stand to dry for six or seven days; after which, polish it with tripoli, and a rag as directed.

5. But in polishing you must work at it till it is almost smooth, and then let it stand by for two days; then polish it again almost enough, and again let it be six days, and then finish the polishing of it; and then clear it up with oil and lamp-black, and so will you have a good black Japan, scarce at all inferior to the true Japan.

It is to be noted, that, in this and all other Japan works, you must never strike your pencil twice over the same place, because it will make your colours or varnish lie rough and ugly; but every stroke wash a new place, carrying a steady, quick, and even hand, beginning at the middle of the table, and so drawing your brush to either end, till the whole piece has been passed over.

*White JAPAN.* 1. In doing this, great care must be taken that nothing may come near that will foul or soil it.

In the first place, lay the ground with ising-glass size, mixed with as much whiting scraped into it as will make it of a reasonable thickness, or so long, till that by a stroke, your pencil, being dipped into it, will whiten the plait of your work; but let it be neither too thick nor too thin; let the whiting be well mixed with your size, by means of your hogs hair brush.

2. Whiten your work once over with it, and when it is thoroughly dry do it over again; and when dry repeat it the third time, after which let it stand to dry for twelve or twenty-four hours, covering it from dust.

3. Then, with some Dutch rushes, let it be rushed as near the grain of the wood as you see fitting.

4. Take fresh ising-glass size, what quantity you please; and flake-white, so much as will make the size be of a fair body; mix them well together, and with this go over your work three several times, letting it be thoroughly dry between each time, and afterwards rush it very smooth.

5. Then take white starch boiled in fair water till it is somewhat thick, and with it, almost blood-warm, wash-over the whole work twice, letting it dry between each time, and so let it stand for a day or two.

6. It being first washed with rectified spirit of wine, to clear it from the dust, dip a pure clean pencil into the finest white varnish, and do over the work six or seven times; and two days after varnish it over again the same number of times; if this be well done, it will give a finer gloss than if it were polished; but, if it be not cleanly and nicely done, polishing will then be ne-

cessary, for which reason you must give it five or six varnishings more.

7. If this last is well done, it will not stand in need of polishing, and then two washes more will do: But, if it requires polishing, you must then give it three, and allow it a week's time to dry in, before you begin to polish.

8. In polishing you must make use of the finest tripoli and rags, not too wet nor too dry, with a light and gentle hand; and, in clearing, instead of lamp-black and oil, you must use putty and oil, and conclude with white starch mixed with oil, to finish it.

9. But there are some persons who wholly reject this work with size, liking that only which is performed with varnish; and, therefore, such may, if they please, use the white Japan varnishes exactly according to the method laid down for the black; and this will not be so ready to crack or peel off.

*Common red JAPAN.* 1. Take ising-glass size, or rather the thickest seed-lac varnish, as some advise, because it will not then break off in polishing, as that mixed with size commonly does; besides it better helps to bear the body of varnish, which must afterwards be laid over it; as much as you please, fine pure vermilion a sufficient quantity, as discretion shall direct.

2. Warm your work by the fire, and, with a brush, varnish it with the former mixture, doing it over four times, and letting it dry between every time; after which, rush it smooth.

3. This being done, wash it over eight times with ordinary seed-lac varnish, and set it by for twelve hours; then rush it again but slightly, to make it look smooth.

4. And, lastly, for an exquisite outward covering, wash it ten times with the best seed-lac varnish; let it lie seven days to dry, and then polish it with tripoli, and clear it up with oil and lamp-black.

*Deeper or dark red JAPAN.* First lay on your common red, as before directed; then take thick seed-lac varnish, what quantity you please; and fine sanguis draconis in fine powder, a sufficient quantity; mix it by little and little with the varnish, and a very small matter of it will extremely heighten your colour, and every wash will render it deeper.

When the colour is almost as you design, forbear the using any more of the sanguis draconis, because the after-layings of the seed-lac varnish will heighten it.

Then consider how many varnishes are still to be laid on, and accordingly use your sanguis draconis, finishing the work, as is directed in the former common red Japan.

*A pale red JAPAN.* Use the following pale red Japan varnish: Take vermilion, what quantity you please; mix it with so much

much white lead as to make it of the degree of paleness you would have it, or rather paler, because the varnish will heighten it; mix this with seed-lac varnish, and wash your work over with it several times, letting it dry between every time; and proceed as you did before as to the common red varnish.

Where take notice, that, in making this mixture, you must consider how many times you are to varnish after your red is laid on; for, if there be many, then know that they will increase and heighten the colour, for which reason you must make your colour of a degree of paleness accordingly.

*Blue JAPAN.* 1. Take gum water what quantity you please, and of white lead a sufficient quantity; grind them well upon a marble; take ising-glass size what quantity you please, and of the finest and best smalt a sufficient quantity; mix them well together; then add to them of the white lead ground, as before, so much as will give it a sufficient body; mix all together to the consistence of a paint.

2. Do your work over with this mixture three or four times, till you perceive the blue to lie with a good and fair body, letting it dry thoroughly between each time; if your blue is too pale, put more smalt among your size, without any white lead.

3. Then rush it over smooth, and go over it again with a stronger blue; and, when it is thoroughly dry, wash it three times over with the clearest ising-glass size alone; and let it stand for two days to dry, covering it.

4. Then warm your work gently at the fire, and with a pencil varnish your work over with the finest white varnish, repeating it seven or eight times, letting it stand to dry two days, as before; after which, repeat again, the third time, the washes seven or eight times in like manner.

5. Let it now stand to dry for a week, and then polish it as before directed; and clear it up with lamp-black and oil, to give it a polite and glossy appearance.

6. As to the colour, you must be guided by your reason and fancy, whether you will have it light or deep; for a small proportion of the lead makes it deep; a greater, light.

Also the size for laying whites, blues, or any other colour ought not to be too strong, rather weaker, and just sufficient to bind the colours, and make them stick on the work; for, if it be too stiff, it will be apt to crack and fly off.

And the reason of washing twice with clear size is to keep the varnish from sinking into, or tarnishing the colours; and in this case it ought to be of a strong and full body.

*Lapis lazuli JAPAN.* 1. Take ising-glass size, or thick seed-lac varnish, and mix it with spodium, or white lead; and with this

varnish your work three or four times over, laying it for a ground-work, letting it dry between each time.

2. Let it stand two or three days to be thoroughly dry, and then rush it till it is very smooth, setting it by two or three days more after the rushing.

3. Then take thick seed-lac varnish at pleasure, mix it with fine pure blue smalt, with which varnish over your work five or six times, letting it dry between each time; then let it stand by for two days, and rush it again.

4. When it has been rushed smooth, varnish it twice over, once with the best white varnish, and set it by to dry for two days more; then mix pure ultramarine, or fine blue smalt, with the best white varnish, with which varnish it six or seven times, till it comes to a full body and a perfect likeness, letting it stand to dry between each varnishing.

5. At the last time of varnishing with the blue varnish, run all your work over stragglingly in wild irregular streaks, in resemblance of nature, with liquid or shell gold, filling the blue as you see occasion, and adding very small specks up and down, and such other various colours as are usual to be seen upon the stone.

6. When this has been done, and the work is grown thoroughly dry, varnish it three or four times over with the best white varnish, letting it stand to dry between each time; afterwards let it stand two or three days, and then polish it with tripoli, and clear it with lamp-black and oil.

7. You are to take notice of this, that by these methods you may make and use any colour you fancy, or which reason and experience shall direct you to; but, withal, that all colours that are light, and apt to tarnish and lose their beauty or gloss, with seed-lac varnish, must be covered and finished with the best white varnish, that of seed-lac being prejudicial.

*Chestnut-coloured JAPAN.* 1. Take Indian red, or brown-red oker, which you please; grind them with ising-glass, or parchment size, upon a porphyry stone, till they are as soft and as fine as butter; then mix a little white lead, which grind strongly; and, lastly, lamp-black in a due proportion, stirring and mixing them well together.

2. If the mixture is too bright, darken it with lamp-black; if too dark, heighten it with white lead, varying the proportion till you have brought it to the colour you would have it; for, what the colour is while it is wet, it will be exactly the same when it is varnished; though, drying without varnish, it would look otherwise.

3. Take thick seed-lac varnish six ounces, of the former prepared colour what quantity you please; mix them in a gallipot over a gentle fire for use.



*Olive-coloured JAPAN.* Take ising-glass or parchment size what quantity you please, English pink in fine powder a sufficient quantity; grind them together till they are of the consistence of butter; then mix them with lamp-black and white lead in a due proportion, which you may find by making several trials; adding white lead if it be too dark, and lamp-black if it be too light.

If it be too green, help it with a little raw umber ground very fine, for this will take away the greenness.

*Marble JAPAN.* Your wood being prepared in all respects as for white Japan, then lay it over with flake-white or white lead; and, if you design your work to be a white with some veins, use vine-black, made of the cuttings of vines, burnt and ground; mix it with a very weak ising-glass size made warm, the said vine-black and white lead making two or three degrees of it, till you have produced the intended colours for the clouds and veins of marble.

2. Then with a large clean brush wet the work over with water, and, before it is dry, dip a camels hair pencil in the palest thin mixture, and so lay the faintest large clouds and veins, which, being laid on while the work is wet, will lie soft and sweet, like that which is natural.

4. And, before it is too dry, gently touch all the lesser veins, and variety of the marble, with a smaller pencil, and one degree darker; endeavouring, as much as may be, to imitate nature in all its footsteps.

4. Then, with a small-pointed feather, touch and break all your smaller veins with the deepest colour, and make them irregular, wild, and confused, as they appear in the real stone; then set it by to dry for a day or two, and wash it over with ising-glass size or parchment size.

5. After it has stood for two or three days to dry, varnish it over five or six times with the best white varnish, letting it stand to be thoroughly dry between each time; then set it by again for a week, and afterwards polish it and clear it up, according as you are directed in varnishing other works.

6. If you would have it represent either white or grey marble, you must use the best white varnish; but, if yellowish, or of a parchment colour, you must use the best seed-lac varnish, either alone or mixed with the white varnish, as you please.

*Tortoise-shell JAPAN.* I. That which is here endeavoured to be imitated, is tortoise-shell, laid upon silver foil, which gives it life and beauty; now, to imitate this well, the wood must be close grained, smooth, and well wrought, as box, pear-tree, walnut-tree, &c.

2. But, if the wood be coarse-grained, as deal, oak, &c. it must be

be first primed with size and whiting, letting it dry between each time, and at last rush it smooth.

3. Then strike over the breadth of a leaf of silver with a varnishing pencil, and the thickest seed-lac varnish; then take up the silver leaf with a cotton, and lay it on your work while it is moist, dabbing it down close to the work, as is directed in gilding.

4. Then, in the like manner, varnish another place, and lay on another leaf as before, doing this till the whole work is covered over with leaf silver; then let it stand to be thoroughly dry, and sweep off all the loose silver with a fine hair brush.

5. After this, take lamp-black, or rather Cologn earth, which comes nearest to the colour of the shell, as much as you please; and grind it with parchment size, or gum water, till it becomes very fine and impalpable; and, when it has been ground very fine, mix it with more parchment size and gum water, agreeing with what you first ground withal.

6. Spot the darkest part of your shell-work with this mixture, after a careless cloudy manner, imitating nature as much as can be, letting a piece of true tortoise-shell lie by you for your imitation.

7. Grind fine sanguis draconis in gum water very soft; but some grind it dry till it is very fine, and then mix it with fine seed-lac varnish, which is most proper and agreeable for this work, and not so apt to be polished off as size or gum water.

8. Now whereas there are several reds, lighter and darker, to be found on the edges of the blacker part, which sometimes lie in streaks and clouds on the transparent part of the shell; these are to be imitated with one of the two former mixtures of dragons blood.

9. With a small pencil, dipped in one of those mixtures, dash the said red streaks, &c. flushing them in and about the dark places, both thicker and thinner, fainter and lighter, and with less colour towards the lighter part; and afterwards sweeten it by degrees, that it may so lose its strength and redness, as to be quite lost in the silver, or more transparent parts of the work.

10. When you have done this, give it six or seven washes of fine seed-lac varnish; and, letting it stand to dry for a day or two, rush it gently and very smooth, to render it fit for the next operation.

11. Take fine sanguis draconis and gamboge of each a sufficient quantity, reduce them to a fine powder; mix these with as much fine seed-lac varnish as will varnish the piece six or seven times over, and set it by to dry for six or seven hours or more.

12. Then give it another, or third varnishing, with the last mixture,

mixture, going over it so often till the silver seems to be changed to a gold-like colour.

13. And, lastly, take care that your varnish be not too thick and high-coloured with the sanguis and gamboge; but rather heighten it by degrees, lest the silver be too high-coloured before it has had a sufficient body of varnish: Let it stand to dry six or seven days; then polish and clear it up as before directed.

*JAPANNING with gold size.* 1. When your work is wrought, and you would decypher on it, draw the gold size all over that part, and that part only, which you intend to gild or adorn with gold, omitting those places where you intend to lay your metals and other colours, as silver, copper, brass, &c.

2. The size being thus wrought for the gold, let it remain till it is so dry, that, when you put your finger upon it, it must be glutinous and clammy, and stick a little; but not so moist that the least particle of it should come off with your fingers, but that it may be much like to thick glue when it is half dry.

3. When it is in this temper, it is the very nick of time when the gold is to be applied; then take a piece of soft wash-leather, or the like, and wrap about your fore finger; dip it in your gold dust, and rub it where your gold size is laid, for it will stick on the size and no where else.

4. If any gold dust lie scattered about your work, brush it all away into your paper, in which your gold is, with a fine varnishing brush which has not been used.

5. Then with your pencil draw that part with gold size also which is designed for your copper, and let it dry, as has been directed for the former; and then cover it with copper dust, after the same manner as you did with the gold dust.

6. Having done this, lay on your silver size; and when it is dry, as before, lay on your silver dust, as you did the two former.

7. But this is always to be observed, that the metalline colours are to be laid successively one after another, letting each be covered and thoroughly dry before you enter upon a distinct colour.

8. After all these, the other colours, which are not metalline, are to be laid on with gum water, reserving the rocks, &c. for the last part of the work.

9. If you have mixed more gold size than you have occasion for at one time, or if you are hindered from finishing it in one day, you will observe that your size, in five or six hours time, will have a skin upon it; in order to this, put the pencils into a gallipot of water, and pour fair water over your pot of gold size; and, if your size should grow too thick, you may thin it with Venice turpentine; but you are to take notice, that doing this oftener than once will spoil the size.

10. Let your size be of a due consistence, neither too thick nor too thin, that it may run smooth and clear, and that your strokes may be fine and even, so that you may be able to draw the most fine hair strokes.

11. If you would imitate Japan work exactly, avoid filling and thronging your black with draughts. In the true Indian work the ground is never crowded up with many figures, houses, or trees, but a great space is allowed to a little work; for the black adds lustre to the gold, and the gold adds an excellency to the black.

12. In these works you may use some variety of metals, but in a very slender proportion to that of gold, which is the general ornament and characteristic of the genuine or true Japan work.

13. Be very exact in tracing or drawing out your design in vermilion or gold, to do it with an even hand; then, your gold size being ready prepared, make with a small pencil the outward lines, the boundaries of the rocks, and those things that seem to lie beyond the buildings.

14. Begin those parts of the work that are most distant from you, because then you will not be liable to rub or deface any thing while it is wet.

15. When you have done the farthest parts, work just according to your pattern, if you have any, and draw the gold size on the places answering to the black lines of your print or pattern, and no where else, leaving the white for the black Japan, or ground of the work.

16. And, in all respects, use your size as if you were to copy the print or pattern on white paper with ink or black lead; only you must take care that, while you are working on one part, you do not suffer that which is already done with size to grow so dry that it will not hold the metals; and for that reason you must often try what case those parts of your work that are already sized are in.

17. And therefore you must sometimes be drawing, sometimes gilding; and then go to drawing again, and then to gilding, continuing this alternately till your whole work is quite finished.

18. If you find it troublesome to draw the white and overpass the black, or, on the contrary, to draw the black and omit the white, on the tops of houses, foilage of figures, faces, or the like; then for your ease overlay all those parts of buildings, foldages, faces, &c. with gold size, and lay the metals on them; and, when they are well dried, wash over those places only which you design to set off with black, with your securing varnish.

19. Though, in some Japan work, silver is sometimes made use







use of, yet it is but very seldom, except in some raised works, because the best and brightest silver is too splendid a metal for black Japan; and therefore we chuse, instead of that, a kind of dull or dirty silver, which is tin powder.

20. And, lastly, you may set off your plain metals, when rubbed on gold size, either with metals mixed with gum water or gold size, viz. when the plain metals are laid, and thoroughly dry, hatch or work in the size for setting off, as you would do with metals mixed with gum water; and it is not to be doubted you would find the gold to be the best.

*JAPANNING with gold and colours.* 1. Draw or trace out your design, and fill most part of your small works with gold, passing by, nevertheless, some few of them, which are to be reserved for bright copper, green, gold, &c. to be so added to the pieces that they may grace and enliven the work.

It is usual with japanners to fill frequently with dead metals, and to bind them in with gold.

2. Suppose you have great flowers, you may fill the seeded part thereof with silver, the leaves with vermilion; and, in setting off, work it with black diamond-wise; and the little spots of black, which lie in the white, work with bright red copper; then the part which is filled with red bind in with silver, and vein it with the same.

3. The seed of another large flower may be filled with bright copper, the leaves with silver; and, in setting off, border the seed with black, the inside with silver; and compass in the leaves with gold, hatching them with black.

4. If any large flower is partly hid with a large leaf or leaves of the plant, let the seed of this be green gold; some parts bright gold; and, if any spots are in those parts, let them be done with pure cinnabar; the flower with orange tawney, and set off with silver; and the leaves of the plant with yellowish green.

5. If there be a third flower, that may be done with green gold, the seed of it with bright gold, squared with black; other flowers may be laid with silver, the seeds with bright copper, and hatched and squared with black; other flowers with cinnabar, the seeds with transparent green, inclosed with vermilion, and the leaves hatched in with silver.

6. Another large flower may have its seed red, chequered with silver, the leaves covered with blue, hatched and surrounded with gold; lesser flowers red, seeded with blue, and set off with silver.

7. Another large flower may be laid with transparent blue, bounded and wrought with gold; the leaves covered with silver, hatched with fine cinnabar. If there be another flower like the former, lay it with blue, seed it with dirty copper, set off and  
inclosed

inclosed with silver, its leaves with bright red copper, hatched with black.

8. Lay the seed of other flowers in transparent red, set them off with silver, border with black; make the leaves silver, and hatch with black; or make the seed bright copper, compassed and set off with black; the leaves red copper, which may be hatched and inclosed with white.

9. Though, in what has been said, filling and setting off has been spoken of together, for the more easy apprehending of the matter; yet the plain colours must always be laid before you think of setting them off; because you are more ready to set off with one colour before you undertake another, and your fancy is more ready to adorn and burnish, or fill every single flower and leaf.

10. But, when you have filled the flowers, you are next to consider what is to be the covering of the large leaves; let them be adorned with metalline colours, generally such as green sullied gold, pale dull copper; but here and there intermixing transparent blue and green: Bound and vein them with such colours as give the greatest life, such as may be chearful and delightful.

11. Sometimes you may double the borders of the leaves with the ground black of your piece left between, and make the veins, finishing lines, and the strokes you set off with, fine, clean, even, and smooth.

*The way of JAPANNING wood or paper.* The people of Japan have a method of making plates, bowls, and other vessels of brown paper, and sometimes of fine saw-dust.

These vessels are very light and strong, after they have been varnished.

The method of making them is as follows:

Boil a good quantity of slips or pieces of brown paper in common water; mashing them with a stick, while it is boiling, till it is almost become a paste; then take it out of the water, and pound it well in a mortar, till it is come to a pumice, like rags pounded in the trough of a paper-mill.

Then take gum arabic, and make a very strong gum water with common water, a quantity sufficient to cover the paper paste an inch thick: Put these together into a large glazed pipkin and let them boil, stirring them very well together, until you think the paper paste is impregnated with the gum; then, having a mould ready to give the paste the form or shape you design it, put it into it.

The mould is made as follows:

As for example, suppose you design to make a thing in the form of a pewter or earthen plate, you must procure a hard  
piece



piece of wood to be turned by a turner, on one side of such a form, i. e. like the back of a plate, and a hole or two made in the middle quite through the wood.

And, besides this, another hard piece of wood must be turned much of the same figure, about the eighth part of an inch less than the former; and, if you please, you may have some little ornament carved or engraven on the wood. Oil these moulds very well on the sides that are turned, continuing to oil them, until they are well soaked with oil; then they will be fit for use.

When you are about to make a plate of the paper paste, take that mould that has the hole in it, and, having oiled it again, set it even upon a strong table, and spread over it some of your paste, as equally as possible, so as to be every-where a quarter of an inch thick; then oil the other upper mould very well, and set it as exactly as may be on your paste, and press it hard down; then set a great weight upon it, and let it stand for 24 hours.

N. B. The hole at the bottom is for the water to pass through, that is pressed or squeezed out of the paste; and the oiling of the moulds is to prevent the gummed paste from sticking to the wood.

When the paste is dry, it will be as hard as a board, and be fit to lay a ground upon, made with strong size and lamp-black; then let it stand to dry leisurely, and, when it is thoroughly dry, then mix ivory-black finely ground with the following varnish.

*To make the strong JAPAN varnish.* Take an ounce of colophony, and having melted it in a glazed pipkin, and having ready three ounces of amber, reduced to a fine powder, sprinkle by little and little into it, adding now and then some spirit of turpentine; when this is melted, sprinkle in three ounces of sarcocolla finely powdered, stirring it all the while, and putting in frequently more spirit of turpentine, until all is melted; then pour it through a coarse hair-bag, placed between two hot boards, and press it gently until the clear is received into a warm glazed vessel. Mix ground ivory-black with this varnish, and, having first warmed your paper plate, paint it in a warm room before the fire, as equally as you can, and set it into a gentle oven, and the next day put it into a hotter oven, and on the third day into one very hot, and let it stand in it until the oven is quite cold, and then it will be fit for any use, either for containing liquors cold or hot, and will never change; nor can this sort of vessels be broke without great difficulty.

It is highly probable, that, if the moulds were cast of any hard metal, they might do better than if turned in wood.

*The method of making them of the colour of gold.* Having prepared plates, bowls, or any other vessels, according to the method before directed, or according to this that follows:

Take

Take fine saw-duft, and, having dried it well, pour on it some turpentine, mixed with an equal quantity of rofin, and half as much bees wax: Mix them well, and put them to your dry saw-duft, stirring all together, until the mixture becomes as thick as a paste; then take it off the fire, and, having warmed the moulds, spread some of your mixture on that which has a hole in the middle, as equally as possibly can be, and press down the upper mould upon it; then set it by, let it stand until it is cold, and the vessel will be fit for painting.

You may, when the turpentine is melted, put in some far-cocolla finely powdered, to the quantity of half the turpentine, stirring it well, and this will harden it. This composition ought to be made in the open air; because, being apt to take fire, it will endanger the house.

But which ever of the mixtures you make use of, if you would have them look like gold, do them over with size; and when that begins to stick a little to the finger lay on leaf gold, either pure or the German sort, as is directed for GILDING, &c. which see.

But the German gold indeed is apt to turn green, as most of the preparations of brass will do; such as those of Bath metal, and others of the like sort, which look like gold when they are fresh polished, or cleaned every day.

But as they, being exposed to the air, will change or alter to an ugly colour, gold is rather to be chosen; and is durable, never changing, and of a much finer colour than any of the former for a continuance.

And although the leaf gold is tender, and may be subject to rub off; yet the varnish, with which it is covered, will keep it bright and intire.

After the gold has been laid on, and the gold size is dry, and the loose flying pieces brushed off, then lay on the following varnish to brighten the gold, and preserve it from rubbing.

*Varnish for gold and such leaf of metals as imitates gold.* Melt some colophony, and then put in two ounces of amber well pulverised, with some turpentine, as the amber thickens, stirring it well; then add on ounce of gum elemi well powdered, and some more spirit of turpentine; still keeping the liquor stirring, until it is all well mixed: But take care to use as little spirit of turpentine as you can; because, the thicker the varnish is, the harder will it be.

Let this operation be performed over a sand-heat in an open glass, and strain it as directed for the former varnish.

Use this varnish alone, first warming your vessels, made of the paper paste, and lay it on with a painting brush before the fire; and afterwards harden it by degrees at three several times  
in

in ovens; the first being a slow heat, the next a warmer oven, and the third a very hot one: And these vessels will look like polished gold.

You must observe that those vessels that are made with saw-dust and the gums, you may for them use a varnish, made of the same ingredients as above, excepting only the gum elemi; and this will dry in the sun, or in a very gentle warmth.

*To make these paper, &c. vessels of a red colour with gilded figures on them.* The vessels being prepared as before directed, with brown paper paste, and after they are dried, &c. as directed for the first, mix some vermilion with the varnish first directed, and use it warm; then stove it, or harden it by degrees in an oven, and it will be extremely bright; or else lay on the first ground with size and vermilion, and with gum arabic water stick on in proper places some figures, cut out of prints, as little sprigs of flowers, or such-like; and when they are dry do them over with gold size, and let them remain until it is a little sticking to the touch. Then lay on the gold, and let that be well closed to the gold size, and dried; then, if you have a mind to shade any part of the flower, trace over the shady parts on the leaf gold with a fine camel's hair pencil, and some ox-gall, and then paint upon that with deep Dutch pink; and when that is dry use the varnish in a warm place, i. e. that varnish directed for the covering of gold; and when you have done set it to harden by degrees in an oven. This varnish will secure the leaf gold, or German metal from changing, by keeping the air from it.

*The method of silvering these JAPAN vessels.* After the vessels have been made, and are thoroughly dried, do them over with size, and with ground chalk or whiting; let them stand by till they are very dry, and then paint them over again with the brightest gold size you can get, for there is a great deal of difference in the colour of it; some of it is almost white, and other yellow; the latter is proper for gold, and the former for silver. When this size is almost dry, lay on the leaf silver, and close it well to the size, brushing off the loose parts, when it is dry, with some cotton.

When you lay on your leaf silver or leaf gold, keep it free from the air; for the least motion of the air will rumple the leaves, and they will not lie smooth; then use the following varnish to cover the silver.

*To make the varnish to cover the silver.* Melt some fine turpentine in a well glazed pipkin; then take an ounce and an half of white amber well pulverised, put it by degrees into the turpentine, stirring it well, till the amber is all dissolved; then put to it half an ounce of sarcocolla powdered, and half an ounce of gum elemi well levigated; pouring in at times more of the turpentine spirit,

till all is dissolved. Let it be done over a gentle fire, and keep stirring the mixture continually while it is on the fire.

This varnish will be as white and strong as the former, and must be used warm, and is as strong as that which is laid upon gold; and is to be afterwards hardened by degrees in an oven, as the gold varnish, and the vessel will look like polished silver.

*Directions in colouring draughts or prints of birds, flowers, &c. in JAPANING these vessels.* If the prints or drawings of flowers be in black and white, if the center of the flower is rising, you must touch the edges of the lights with a thin tincture of gamboge, and lay on some Dutch pink or gall-stone over the shades, so as to run into the lights a very little.

This is to be done, because the thrums in the middle of flowers are generally yellow; but if of any other colour, as sometimes blue, &c. sometimes lighter, and sometimes darker; then touch the verges of the lights with a little ultramarine blue, and over the shades either some sanders blue, to run a little into the ultramarine, or else shade with indigo; and some of the white of the print, being left void of colour, will then give life and spirit to the colours so disposed.

All flowers should be tenderly touched in the light, just to give a little glare into the light parts of the colour you would give to the flower leaves; and, if you paint by a natural flower, you will presently see that on the shady side you must lay on the most shady part such a colour as will force the rest to appear forward: But do not daub over the shades with too heavy a colour; let it be such as may be transparent, if possible, and scumble it into the light colour that was laid on before. On this occasion the pencil must be used but lightly, with a very little gum water in it; and it must be used before the colours are quite dry.

In painting the leaves of plants and herbs, regard must be had to the colours of the greens; that sometimes being the chief distinguishing character.

Of greens, verdigrease is the lightest; therefore that colour should be touched into the light parts of the leaf, from the place where the lighter parts of the shades end: And then on the shady parts lay on some sap green, so as to unite with the verdigrease green; and, if the natural leaf should be of a darkish colour, touch the lighter sides of the leaves with a little verdigrease green, and Dutch yellow pink, mixed together, or with a tincture of French berries; but so as to let the verdigrease shine more than the pink.

The leaving the lights in colouring a print has two advantages, viz.

If the lights be left on this occasion, the whiteness of the paper serves instead of the use of white paint, which is an heavy colour, and would rather confound those that have been pre-



scribed to be laid on, than do them any service; but the colours before directed, where there is no white laid on, will shine agreeably into the white of the paper.

I am the more particular in this, because some persons will lay a blue flower all over with one colour, though it be thick enough to hide both the lights and shades; and then it will look like a penny picture, where there is nothing but a jumble of reds, blues, and greens.

In such pieces of work be sure to scumble the lights into the shades of every colour, and leave the middle of the lights open on the papers; for, as the paper is white of itself, it makes a light.

To JAPAN brass, such as is used to gild brass buttons, or make them look like gold. This may be used upon leaf gold, or upon what is called the German leaf gold, or upon brass, or upon Bath metal, which are designed to imitate gold.

Take a pint of spirit of wine, and put it into a retort-glass; then add a quarter of an ounce of gamboge; half an ounce of lake, and half an ounce of gum mastic; set this in a sand-heat for six days, or near the fire, or put the body of the retort frequently in warm water, shaking it twice or thrice a day; then set it over a pan of warm small-coal dust; and, having first well cleaned the metal, do it over thinly with this varnish, and it will appear of the colour of gold; it may be dried in a declining oven, and it will not rub off.

N. B. This is a good varnish to mix with any colours that incline to red; and the white varnish to mix with those colours that are pale, or of any other sort.

JARGONS of *Avernia*, to make those red that are of a *gridelin* colour. These Jargons are little stones commonly found in that country, and several other places in France.

They are red and shining like the jacinth, which has gained them the name of false jacinths, because they much imitate that precious stone.

But there are many of these small stones found, which are not of a red colour, but a kind of *gridelin*.

To these you may give a red tincture with as much ease as you can take it away from the other, to convert them into diamonds.

To give a red colour to Jargons, that are of a *gridelin*, you must take equal parts of purified sal armoniac, and of tartar calcined to whiteness, as is shewn elsewhere; which mix well in fine powder; then stratify the Jargons in a crucible, layer upon layer, beginning and ending with the powders.

Then put the crucible in a good coal fire, but not hot enough for the stones to melt; but only to grow red-hot, that they may be the better penetrated by the tincture the materials will give it. Then let it cool; and by this method they will take as fine

and shining a red tincture, as the true and finest natural Jargons of this colour have.

*The way of extracting a tincture of JARGON de Auvergne, and to make very fair and hard diamonds of them.* These stones may be made white and hard, like true diamonds, by taking away their tincture, which is no despicable secret; there have been rose diamonds made of them so fine that the best goldsmiths have been mistaken in them, and thought them true diamonds.

These Jargons must be boiled in a balneum of mutton suet, wherein they will lose all their red colour, and become white.

Then take equal parts of emery of Spain, rock crystal, pumice stone, and sulphureous tripoli, the whole reduced into fine powder, and searced through a fine sieve; make a paste of it with aqua-vitæ, and with this cement your Jargons in a large crucible, layer upon layer; then cover with another, and lute them well; then set it in a furnace over a gentle fire for half an hour; then augment your fire till it be hot enough for fusion, in which leave the whole for fourteen hours: Then let the fire go out, and the crucible cool of itself, wherein, after you have broke it, you will find your stones of a very fine diamond colour, hard, shining, and sparkling, like the true ones, which you may have polished and worked up.

This sulphureous tripoli, which enters into the composition of this paste, being not commonly known, I shall shew the way of making it as follows:

Take equal parts of tripoli, crude antimony, and common sulphur, and grind them to a fine powder on a porphyry stone, and make them into a paste with vinegar; which, when it is dry, will easily crumble.

This is the sulphureous tripoli, made use of for this purpose.

Some persons, in taking away the colour from Jargons, and giving them the hardness and whiteness of diamonds, have made use of barley meal; making a paste with it, and distilled vinegar, impregnated with lead, with which they stratify the stones or Jargons in a crucible, covered with another, and well luted, which they afterwards put in a gradual, round, or wheel fire for six hours. But this way they could not give them the true diamond colour.

Some also stratify their stones with pounded coal, which they put in a crucible, covered and luted, which they set on the fire for six hours, so that the crucible be always red-hot.

But this way is not to be approved, because the coals may dry the humours of the stone, and calcine it.

JASPER, is a precious stone, that does not differ much from the agate, excepting that it is softer, and does not take so good a polish.

In some Jaspers nature has amused herself, in representing rivers, trees, animals, landscapes, &c. as if they were painted.

The florid Jasper, found in the Pyreanians, is usually stained with various colours; though there are some which have but one colour, as red or green; but these are the least valuable.

The most beautiful is that bordering on the colour of laque or purple; next to that, the carnation: But what is now usually taken, is green spotted with red.

**JASSEMIN**, in miniature, cover it with a lay of white, shaded with black and white. For the outside of the leaves add a little bistre, giving the half of each on that side a faint reddish cast of carmine.

J. B. signifies James Binchius.

J. B. and a bird, is another different mark of a different author in a David, who sets his foot on Goliath's head, after Albert Durer's manner.

J. BONASO F. 1544.

J. B. F.

JULIO B.

} stands for Julio Bonasoni fecit.

J. B. M. signifies John Baptista of Mantua, who was scholar to Julio Romano; he engraved the burning of Troy, and other pieces of his own invention.

J. B. F. stand for James Belli, a Frenchman, fecit, or Belli fecit.

J. C. *inv.* signifies Julius Cæsar Procaccinus inventor.

**ICONOGRAPHY**, description of images, or of ancient statues of marbles and copper, of busts and semi-busts, of paintings in fresco, mosaic works, and ancient pieces of miniature.

**ICTHYOCOLLA**, ising-glass: Schroder tells us, it is made from a fish, which is common in the Danube; the fish having no bones but about the head.

After it is cut in small pieces, they boil it in water to a thick jelly, which is spread abroad and dried, then rolled up, and brought to us in the form we see it in the shops.

**IDEA**, is represented, in painting, &c. by a beautiful lady, rapped into the air, covering her nakedness only with a fine white veil; a flame on her head, her forehead surrounded with a circle of gold, set with jewels; she has the image of nature in her arms, to which she gives suck, and points at a very fine country underneath.—She is in the air, because immaterial, and consequently immutable; naked, exempt from corporeal passions; the white veil denotes the purity of ideas, differing from corporeal things; the golden circle denotes the perfection of Ideas, being the model of all things; the country pointed at, the inferior sensible world.

**IDOLATRY**, is represented, in painting, &c. by a woman blind, upon her knees offering incense to the statue of a brazen bull. Blind, because she does not rightly perceive whom she

ought principally to adore and worship; it needs no farther explanation, for all those acts of adoration she blindly renders to creatures, whereas she ought to adore her Creator only.

**JEALOUSY.** This passion wrinkles the forehead, the eye-brows are sunk down and knit, and the eye-ball is half hid under the eye-brows, which turn towards the object; it should appear full of fire, as well as the white of the eye, and the eye-lid; the nostrils are pale, more open, and more marked than ordinary, and drawn backwards, so as to make wrinkles in the cheeks. The mouth is so shut, as to shew that the teeth are closed; the corners of the mouth are drawn back, and very much sunk down; the muscles of the jaws appear sunk; the colour of the face is partly inflamed, and partly yellowish; the lips pale or livid. And thus it must be described in drawing, &c. Plate XXVIII. of Vol. I.

**JET**, sometimes called black amber, is a mineral, or a fossil stone, extremely black, formed of a lapidific, or bituminous juice in the earth, in the manner of coal: It works like amber, and has most of its qualities.

It abounds in Dauphiné; but the best in the world is said to be produced in some of the northern parts of England.

There is also a factitious Jet made of glass, in imitation of the mineral Jet.

This is drawn out into long hollow strings, which are cut, and formed at pleasure. It is much used in embroideries, and in the trimmings of mourning, and may be made of any colour, tho' they are usually black and white.

*J. G. Van Uliet*, is the same as James Grandehomme.

**IGNOBLENESS**, is represented, in painting, &c. by a woman in a short garment, because it was permitted to none, but noble women, to wear long robes. Her hair uncombed denotes low plebeian thoughts, that never rise to any thing considerable; her ass's ears, that she is indocile; an owl on her head, which differs from the ordinary birds, and their species, in not being known; as the plebeian has no pedigree: Her sweeping with a broom shews, that the vulgar are employed in servile things, not capable of divine, moral, or natural ones.

*J. H.* stands for Jerom Hopfer.

*J. K.* stands for James Kewer.

*J. L. fec.* signifies Johannes Livius fecit. He engraved after Rembrant's manner.

*I. M.* stands for Israel Meck in certain subjects of the passion, and other plates, see *I. V. M.* The same mark was also used by Israel Martino, supposed to be the same with Bon Martino, who lived in 1490.

**IMITATION**, is represented, in painting, &c. by a woman holding



holding pencils in her right hand, a mask in her left, and an ape at her feet.—The pencils are the instruments of the art that imitates colours; and the figure produced by nature, or by art itself; the mask and ape demonstrate the imitation of human actions; the ape imitates men, and the other the deportment of men upon the stage.

IMPERIAL *lilly*, in miniature; this flower is of two colours, viz. yellow and red, or orange colour.

Colour the first with orpiment, and shade with gall-stone and a little vermilion.—Cover the second with orpiment and vermilion, and shade with gall-stone and vermilion, doing the beginning of the leaves, next to the stalk, with lake and bistre very deep, and all veins of this mixture along the leaf.—Do the green with verditer and masticote, shaded with iris and gamboge.

INCONSTANCY, is represented, in painting, &c. by a woman all in blue, setting her foot upon a great crab; like the cancer in the zodiac; with the moon in her hand. The crab denotes irresolution, it going sometimes forward, and sometimes backwards; so do fickle men; the moon, changeableness, never remaining for one hour the same; the blue resembles the colour of the waves of the sea, which are extremely inconstant.

INDIAN *ink*. *see* Indian INK. *How to draw with* INDIAN *ink*. This is to be done after the manner of washing, or, instead of Indian, you may temper lamp-black or burnt bread.

Temper either of these in fair water, in a shell, or upon your hand; and, the outlines having been first drawn with a coal or black lead, dip the point of an indifferent sharp pencil into fair water, and then into the Indian ink, and draw all the outlines of your picture very faintly.

2. Take notice, that all the temperature of Indian ink must be very thin, waterish, and not too black.

3. When it is dry, rub out the outlines which you drew with the coal, with a bit of stale white bread; if too black, then dash on your shadows very faintly, and deepen by degrees at pleasure; and finish it with stipples, it being most advantageous to any one who shall practise limning.

4. Be sure not to take too much ink in your pencil, which you may prevent by drawing it through your lips.

5. Never lay your shadows on too deep, but deepen them down by degrees; for, if they are too deep, they cannot be heightened again.

INDIAN *red*, is a colour of a body; yet is useful for a background for flowers, at a distance, being used with gum water.

There is also an earth brought from the Isle of Wight, which has been found to mix extremely well with gum water; though, it being of a viscous nature, it requires less gum than most other

colours, and as it is naturally fit for use without grinding, and is viscous, so it will, without doubt, mix with oil, as well as with water.

There is one thing very extraordinary in this earth, i. e. that, if you rub a deal-board with it, it makes it exactly of the colour of mohogany wood, and stains it so deep, and with so much strength, that it is hard to get it out with washing.

And, though the earth is very dry, yet it has not been able to be got out of papers, in which it has been carried in a pocket.

INDIAN *bean*, to paint, in miniature, shade the middle leaves with lake only; and add to it a little ultramarine for the rest, as for the green, verditer, and shade with iris.

INDIAN *wood*, called also Jamaica and Campeche wood, is taken out of the heart of a large tree, growing plentifully in the isles of Jamaica, Campeche, &c. It is used in dying; its decoction is very red; and it has been observed, that putting some of this decoction into two bottles, and mixing a little powder of alum with the one, it will become of a very beautiful red, which will hold; the other in a day's time becoming yellow, though both bottles were stopped from the air alike; and, if a little of the same decoction were exposed to the air, it would become as black as ink, in the same space of time.

INDIGO, a drug of a deep blue colour, brought hither from the West-Indies.

It is made of the leaves of a plant, called by the Spaniards anil, and by us Indigo.

The method of preparing it is as follows:

When the plant has grown to a certain height, and its leaves are in a good condition, they cut down, and throw it into a kind of vat, putting to them as much water as will cover them.

These are boiled together for the space of twenty-four hours; and at the top swims a scum, with all the different colours of the rainbow.

Then the water is let off into another vessel, where they agitate it, and stir it about laboriously, with five or six poles fitted for that purpose. This they do till the water becomes of a deep green, and till the grain, as they call it, forms itself; which they discover, by taking a little of it out into another vessel, and spitting in it; for, if then they perceive a bluish dreg subsiding, they cease beating it. The matter then precipitates of itself, to the bottom of the vessel; and when it is well settled they pour off the water.

After this, they take off the Indigo, and put it into little linen bags, and let it drain; this done, they put it into shallow wooden boxes, and when it begins to dry they cut it into slices, and set them to dry and harden in the sun.

There

There are several sorts of Indigo; the best is that called Serquiffe, after the name of a village where it is prepared.

We chuse it in flat pieces of a moderate thickness, pretty hard, clean, light enough to swim in the water, inflammable, of a fine blue colour, marked a little on the inside with silver streaks, and appearing reddish when rubbed on the nail.

Indigo is used by painters, who grind it and mix it with white, to make a blue colour; for, without that mixture, it would paint blackish.

It is also mixed with yellow, to make a green colour. It is also used by dyers.

*To prepare for the INDIGO dye.* You must first have the ground of a dye, which is to be put into the kettle, and made as warm as you can bear it; and afterwards prepare a ley of pot-ashes.

The kettle must be first filled with water and made to boil, then the pot-ashes are to be put in; boil them, and then put in a bowl-full of bran, and three handfuls of madder; boil them all for a quarter of an hour; then remove the fire, and pound the Indigo in a mortar to an impalpable powder, and pour some of the ley upon it. Let it stand to settle, and then pour some of the Indigo dye into the blue dye copper, and proceed thus, till the proper quantity of Indigo is turned into the dye; then beat what remains a second time, and let it stand to settle, and pour the ley into the blue copper, repeating this till you have turned a proper quantity of Indigo to ley, which must all be poured into the copper; then you must proceed to dye your stuffs, &c.

*The INDIGO dye.* Allow to every quarter of a pound of Indigo a pound and a half of pot-ashes, a quarter of a pound of madder, and three handfuls of wheaten bran; boil these for seven or eight minutes, and then let it stand to settle; pour off the clear part of the suds or liquor, and pound the Indigo very fine, and mix it with a sufficient quantity of fresh woad, or stale Indigo; and then pour the suds upon it, and let it boil for twenty-four hours, and it will be ready to dye withal.

To prepare the dye copper. First throw in a pint of wheaten bran, next to that the woad, and after that two pounds of madder; then fill the copper with water, and make it boil for three hours; then pour it off into the vat, and let it stand till it is of a due consistence; then boil the copper full of water, and pour it into the dye suds, and cover it up warm; let it stand two hours to settle, and look upon it every hour, till it becomes blue.

Then, according to the quantity of stuffs to be dyed, put in three or four pounds of Indigo, and three pound of pot ashes; let it stand to settle and dye with this liquor, taking care always to stir it; cover it close, and let it stand two hours after every time  
you

you have dyed with it; after which time you may dye with it again, adding a sufficient quantity of lime, if you use it often, always letting it stand two hours, and then adding lime and stirring it.

*How to prepare the INDIGO dye for the ley, in conjunction with the Provence blue, and make it lasting for stuffs, silks, woollen, and linen.* If the ware is to have a deep dye, you must first prepare it in tartar and vitriol; but, if of a light dye, in alum and tartar.

Boil three pounds of brown wood in a bag, in a kettle of water, for half an hour; then take it out and dry it, and let the dye grow cool enough for you to bear your hand in it; then make use of your Indigo and ashes, as in the direction for the blue dye, with all the rest of the useful and remedying drugs, from beginning to the end, as there directed.

When the blue dye has stood twenty-four hours, and the Indigo has come to its perfect strength, and begins to be blue, first dye what you would have of a deep blue, and the lightest last; and, having worked the dye half an hour, let it rest for an hour, and so on as long as you work it.

If the ley be too weak, you may strengthen it at pleasure.

**INDOCIBILITY**, is represented, in painting, &c. by a woman of a ruddy complexion, lying all along, holding an ass by the bridle, the bit in his mouth, in one hand, and leans her elbow of the right arm upon an hog on the ground, a black hood on her head.—On the ground signifies her Indocility, not being able to rise higher, but stands still; her ignorance is imitated by the ass. The hog denotes insensibility and stupidity, never being good till dead. The hood intimates, that black never takes any other colour.

**INGENUITY**, is represented, in painting, &c. by a young spark of a vehement daring aspect; with a helmet, whose crest is an eagle's wings of divers colours on his shoulders, with a bow and arrow, as if he would let fly.—This youth shews that the intellect never grows old; his aspect, strength and vigour; the eagle, generosity and loftiness; the bow and arrow, inquisitiveness and acuteness.

**INJUSTICE**, is represented, in painting, &c. by a man in a white garment full of spots; a sword in one hand, and a globe in the other; the tables of the law all broken to pieces on the ground; blind of the right eye; trampling on the balance. The garment denotes Injustice to be the corruption and stain of the mind; the laws broken, the non-observance of them, being despised by malefactors; and due weighing of matters neglected is intimated by the balance. The blind eye shews that he sees only with the left, that is, what is for his own interest.

INK,



**INK**, a very good black for writing. Take rain water two quarts, nut-galls bruised half a pound, copperas four ounces, alum four ounces; infuse all in a gentle heat for a month, add gum arabic four ounces, which dissolve in it, and keep the mixture for use.

*Another very good INK for writing.* Take ponderous galls, three ounces; reduce them to powder, infuse them in three pints of rain water, setting it in the sun or a gentle heat for two days; then take common vitriol three ounces, powder it, put it in, and set it in the sun for two days more, shake it well, and add an ounce of good gum arabic.

*To make the London powder INK.* Take ten ounces of the clearest nut-galls, bruise them and sift the powder very fine; then add two ounces of white copperas, four ounces of Roman vitriol, gum arabic or sandarach an ounce; pound and sift them very fine, so that though they appear white, a little of it being put into water, it will in a little time turn black; and an ounce of powder will make a pint of very black Ink.

*To make Japan, or shining INK.* Take gum arabic and Roman vitriol of each an ounce, galls well bruised a pound, put them into rape vinegar, or vinegar made of clear small beer; set them in a warm place; stir them often till the liquor becomes black; then add to a gallon an ounce of ivory black, and a quarter of a pint of seed-lac varnish, and it will be a curious black shining Ink.

*To make a powder INK, to rub on paper.* Take about twenty nut-galls, reduce them to a very fine powder; half an ounce of Roman vitriol, and as much gum arabic and gum sandarach; powder and sift them very fine, then mingle them together, and rub the paper hard with a piece of cotton, and polish it with a piece of ivory; write with water, and in a little time the letters you write will appear a fine black, as if written with the best Ink.

*To make China INK.* Take lamp-black purified eight ounces, indigo two ounces, ivory black one ounce, peach-stone black half an ounce; beat all together, and make a mass; make it into a paste with water in which a very little gum arabic has been dissolved; and so form them into long square tablets.

*A shining Japan or China INK.* Take an ounce of lamp-black, and clarify it in an earthen pipkin to take out the dross; two drachms of indigo, half a drachm of peach black, one drachm of black endive burnt; reduce them to a very fine powder, and then with a moiety of fig-leaf water, and another part of milk, and a very little gum arabic, when they are well mixed, make them up for use.

*To make Indian INK.* Take horse-beans, burn them till they are perfectly black, grind them to a fine powder, and with a  
weak

weak gum arabic water make it into a paste, which form into long square cakes.

*To make red writing INK.* Take raspings of brasil one ounce, white lead and alum of each two drachms; grind and mingle them, infuse them in urine one pound, with two scruples of gum arabic, or a drachm at most.

*Another red INK.* Take wine vinegar a pint, raspings of brasil one ounce, alum half an ounce; infuse all for ten days; then boil it gently, and add to it five drachms of gum arabic; dissolve the gum, strain and keep it for use.

Note, that two drachms of gum in some cases may be enough.

*To make red writing INK with vermilion,* Grind vermilion well upon a porphyry stone with common water; dry it and put it into a glass vessel, to which put urine; shake it, let it settle, then pour off the urine, and put on more urine; repeat this changing the urine eight or ten times; so will the vermilion be well cleansed; to which put glair of eggs to swim on it above a finger's breadth; stir them together, and when well settled abstract the glair; then put on more glair of eggs, repeating the same operation eight or ten times also, to take away the scent of the urine; lastly, mix it with fresh glair, and keep it in a glass vessel close stopped for use; and when you use it mix it with water or vinegar.

*To make red printing INK.* Grind vermilion very well with liquid varnish or linseed oil.

*To make a blue INK.* Grind indigo with honey mixed with glair of eggs, or glue water made of ising-glass, dissolved in water and strained.

*To make green INK to write with.* Boil verdigrease with argol in fair water, and then dissolve in it a little gum arabic.

*A green printing INK.* Grind Spanish green with liquid varnish, or linseed oil; and after the same manner you may make a printer's blue, by grinding azure with linseed oil.

*To take INK out of printed books or pictures.* Wet it with the juice of lemon, and the Ink will disappear. Spirit of vitriol will do the same.

INSPIRATION, is represented, in painting, &c. by a glittering ray in a star-light night, darting at the breast of a young man in yellow; his hair knotted, mixed with serpents; looking up to heaven, holding in one hand a naked sword, the point to the ground, and a sun-flower in the other. The starry sky signifies the grace of God inspiring the mind; the hair, &c. that a sinner can have only brutish and horrid thoughts; looking upwards, that without grace and inspiration the mind cannot be elevated above earthly things. The heliotrope denotes that, as it always

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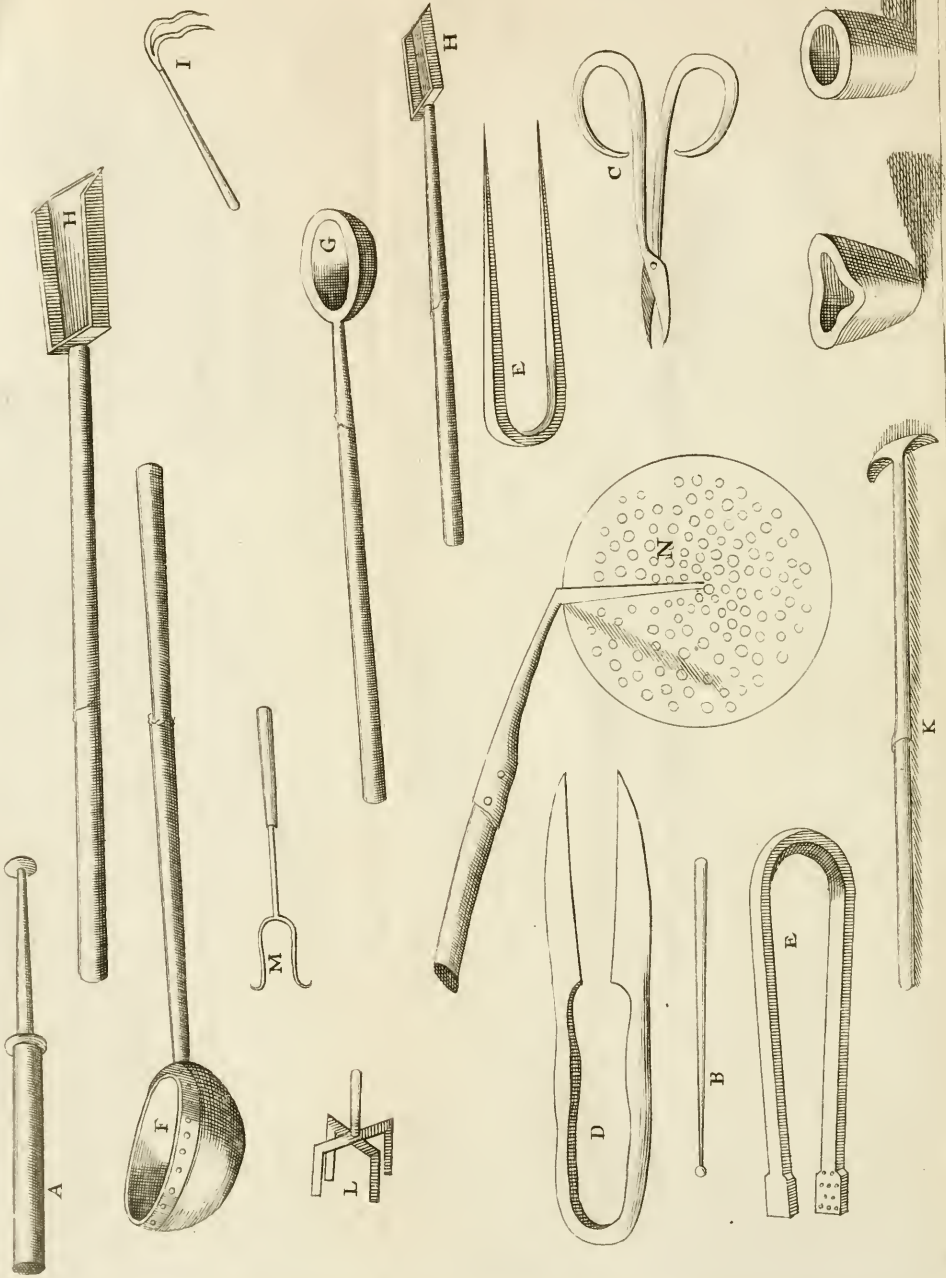
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turns towards the sun, so a sinner, once inspired, turns with all affection towards God.

INSTITUTION, is represented, in painting, &c. by a woman, holding in her hand a little basket with swallows in it; which, they say, is the hieroglyphic of Institution among the Egyptians, from the benefit given to mortals by Osyris and Ceres, from whom they received the laws of living well, and the precepts of tilling the ground; Osyris was taken for Jupiter, and Ceres the goddess of corn.

*The names of the principal INSTRUMENTS that are used in the art of making glass.* See plate III. The hollow pipe, marked A, serves to blow the glass; it ought to be of iron, with a little wooden handle on the top.

The rod, marked B, ought to be of iron, but not hollow; this serves to take up the glass after it is blown, and cut off the former, so that there remains nothing to do to it, but to perfect it.

The scissors, marked C, are those which serve to cut the glass when it comes off from the first hollow iron, when it is given to the master-workman.

The sheers, marked D, serve to cut and shape the great glasses, as also the lesser, to open them and make them more capacious.

The Instruments, marked E, serve to finish the work, which the Italians call ponteglo, passago, procello, spiei, and also bor-fello, whereof we want the figure.

The great ladle, marked F, is of iron, the end of the handle being only done over with wood; it is with this you take out the metal of the great pot, when it is refined, and put it into the little ones for the workmen.

The little ladle, marked G, is also of iron, and covered with wood at the handle; this serves for skimming the metal, and taking off the alcalic salt which swims on the top, as also to take the metal out of the pots, and cast it into water to refine it, after a method to be hereafter treated of in its place.

The great and little shovels, or peels, marked H, and which are hollow, having the edges turned up all round except at the end, serve only to take up the great glasses: The less is called the little shovel; and they make use of one like this to draw out the coals and ashes of the furnace where the fire is made.

The hooked fork, marked I, serves to stir the matter in the pots; it ought to be all of iron except the handle.

The rake, marked K, is also of iron, and the handle of wood; it serves to stir the matter, as also to move about the frit in the first oven.

The Instrument, marked L, is for making chamber-pots.

The fork, marked M, is made also of iron, and the handle of wood; there are of them of several bignesses; they serve to car-

ry, the glass-works into the upper oven to cool them: They make use also of forks, in glass-houses, when they change the pots in the furnace.

The great ladle, marked N, is of brass, hollow, and full of holes about the bigness of a pea; its handle towards the bottom is of iron, and the top of wood: This ladle serves to take off the alkali salt from the kettles, as fast as the ley evaporates.

There are also several moulds, both of marble and brass, and also of copper, which serve to make their forks of several figures, accordingly as the workman designs them in blowing, which would be too tedious here to describe.

INTAGLIO's, are precious stones, having the heads of great men, inscriptions, and the like engraven on them; such as we frequently see set in rings, seals, &c.

INTELLIGENCE, is represented, in painting, &c. by a woman, in a golden crape gown, crowned with a garland, holding a sphere in one hand and a serpent in the other.—The gown shews that she should be always splendid and precious like gold, averse from abject notions; the sphere and serpent, her creeping along into the principles of natural things, that are more imperfect than supernatural, and more suitable to the sphere of our activity.

INVENTION, in painting, &c. is the choice which the painter makes of the objects that are to enter the composition of the piece.

Du Pile observes, that Invention differs from disposition, and that it is these two things together that form composition.

For, after having made a good choice of objects proper for the subject, they may be ill disposed, and then, though the Invention be never so good, the disposition or ordonnance will be faulty, and the piece will displease.

Of all the parts of painting, Invention is that which gives the painter the fairest occasions of shewing his genius, his imagination, and good sense.

M. Felibien gives the name Invention to every thing that depends on the genius of the painter, as the ordonnance, the disposition of the subject, and even the subject itself when it is new.

But the term Invention, taken in this sense, is no term peculiar to painting, but agrees also to other arts.

In another place M. Felibien distinguishes Invention into two kinds, to wit, that which arises immediately from the mind of the painter, and that which he borrows from some other.

INVENTION, is represented, in painting, &c. by a woman: This mistress of arts appears in a white robe, whereon is written Non aliunde; having also two little wings on her head; in one hand holding an image of nature, a cuff on the other, with the motto Ad operam.—Youth denotes many spirits in the brain, where

where Invention is formed ; the white robe, the pureness of it, not making use of other men's labour, as the motto shews ; the wings, elevation of intellect ; naked arms, her being ever in action, the life of Invention ; the image of nature shews her Invention.

JO. GUILL. BAURN, signifies John-William Baur.

JO. AN. BX. signifies John-Antonius Brixianus, 1538.

JOHN *ab Eyk*, commonly called *John of Bruges*, the happy inventor of the art of painting in oil, anno 1410, disciple of his brother Hubert ; excelled in history-painting ; died in 1441, aged 71 years.

*Cornelius* JOHNSON, alias *Jansens*, was an excellent painter, both in great and little ; but, above all, his portraits were admirably well done. He was born in, and resided at Amsterdam, from whence he came over into England in the reign of king James I, and drew several fine pictures after that king, and most of the court : He also lived in the time of king Charles I, and was contemporary with Van Dyke, but the great fame of that master soon eclipsed his merits ; though it must be owned his pictures had more of neat finishing, smooth painting, and labour in drapery throughout the whole, yet he wanted the true notion of English beauty, and that freedom of draught which the other was master of. He died in London.

*Martin* JOHNSON, the famous seal-engraver, was also an extraordinary landscape-painter after nature, ; he was bred, it is true, to engraving seals, but painted in his way equal to any body ; he arrived at a great excellency in landscape views, which he studied with application, making a good choice of the delightful prospects of our country for his subjects, which he performed with much judgment, freeness, and warmth of colouring : Several of his landscapes are now in the hands of the curious in England, though they are very scarce ; he died in London about the beginning of king James the Second's reign.

JONQUIL, to paint in miniature, lay on masticote and gall-stone, and finish it with gamboge and gall-stones : For the leaves and stalks use sea green, shaded with iris green.

JOY, is a pleasant emotion of the soul, in which consists the enjoyment of a good, which the impressions of the brain represent as her's.

If the soul be possessed with Joy, the forehead is serene, and the eye-brow without motion, and raised in the middle ; the eye moderately open and smiling ; the eye-ball brisk and shining ; the nostrils a little open ; the corners of the mouth are a little raised ; the complexion lively ; and the cheeks and lips ruddy. See plate XXVIII. of Vol. I.

IRIS, is represented, in painting, &c. as a nymph with large wings,

wings, extended like to a semicircle, the plumes set in rows of divers colours, as yellow, green, red, blue, or purple; her hair hanging before her eyes, her breasts like clouds, drops of water falling from her body, and in her hand Iris, or the flower-de-lis.

IRIS, in painting and miniature, is done as follows:

The Persian or Indian Iris is done by covering the innermost leaves with white, and shading them with indigo and green mixed together, leaving a small white separation in the middle of each leaf.

As to the outward leaves, you must in the same part lay on a lay of masticote, and shade it with gall-stone and orpiment, making small, deep, and longish dots or spots at some small distance from each other; upon the upper side of all the leaf, and at the end of each leaf make large spots of bistre and lake for some, and of indigo alone for others, but very deep.

The rest, and the outside of the leaves, must be of the sea sort and masticote, very pale, and shaded with bladder green.

Another sort of Iris is laid on with purple and white, mixed up with a little more carmine than ultramarine; and, for the shades, but especially for the middle leaves, diminish the quantity of the white; and, on the contrary, let the ultramarine overpower the carmine; and, with this colour, express veins, leaving a small yellow nervure on the inside, in the middle of the leaves.

Other Iris's again have this nervure on the first leaves, whose end only is bluer than the rest.

Others again are shaded and finished with a redder purple, and have also a nervure in the middle of the leaves without, which is to be white, and shaded with indigo.

Some of them again are yellow, and are done with a lay of orpiment and masticote, shaded with gall-stones, with veins of bistre on the upper side of the leaf.

The greens of them all must be of the sea colour, mixed with a little masticote for the stems and stalks, and shaded with bladder green.

IRON, is a hard, fusible, and malleable metal, consisting of an earth, salt, and sulphur, but all impure, ill-mixed, and digested, which render it very liable to rust.

It is the hardest, driest, and most difficult to melt of all metals.

It may be softened by heating it often in the fire, hammering it, and letting it cool of itself: And extinguishing it in water hardens it.

It may be rendered white by cooling it in sal armoniac and quick-lime.

The strongest temper of Iron is said to be that which takes in the juice of strained worms.

A red-hot Iron, applied to a roll of sulphur, will dissolve and fall



fall into a fine dust; or, dropped into water, will compose grains, which is called granulating it.

There are several kinds of Iron, which have properties very different from one another.

1. English Iron, which is coarse, hard, and brittle, fit for fire-bars and such uses.

2. Swedish Iron, which of all others is the best used in England: It is fine and tough, and will best endure the hammer, is softest to file, and in all other respects the best to work upon.

3. Spanish Iron, which would be as good as the Swedish, were it not subject to red-fear, i. e. crack betwixt hot and cold.

4. German Iron; this sort is called Dort-square, because it is wrought into bars of three quarters of an inch square, and is brought to us from Dort. This is a coarse Iron, and only fit for ordinary uses.

There is another sort used for making of wire, which is the softest and toughest of all.

This last is not peculiar to any country; but is indifferently made wherever Iron is made, though of the worst sort; for it is the first Iron that runs from the mine-stone when it is melting, and is reserved purely for making wire.

Generally speaking, the best Iron is the softest and toughest, and that which, when it breaks, is of an even greyish colour, without any of those glittering specks, or any flaws or divisions, like those seen in broken antimony.

*To give IRON a blue colour.* With a grinding-stone rub off the black scurf, then heat it in the fire, and, as it grows hot, it will change colour by degrees; become first of a gold colour, and then of a beautiful blue.

Sometimes the workmen rub a mixture of indigo and fallad-oil on it while it is heating, and let it cool of itself.

IRON ores } Of these we have a great number in most parts  
IRON works } of England; but those in the forest of Dean in Gloucestershire are in the greatest repute; the ore is there found in great abundance, differing much in colour, weight, and goodness.

The best, which is called brush ore, is of a bluish colour, very ponderous, and full of little shining specks like grains of silver; this yields the greatest quantity of Iron, but, being melted alone, produces an Iron very short and brittle, and therefore not so fit for common use.

For the remedying of which, the workmen make use of another sort of material, which they call cinder; which is nothing but the refuse of the ore, after the metal has been extracted, and which, being mingled with the other in a due quantity, gives it the excellent temper of toughness, which is the cause that this Iron is preferred before any other that comes from foreign parts.

After they have procured a sufficient quantity of ore, the first operation is the calcining of it; this is performed in kilns, much after the fashion of our ordinary lime-kilns; these kilns are filled up to the top with the coal and ore, layer upon layer, and, fire being lighted at the bottom, they let it burn till the coal is wasted; and then renew the kilns with fresh ore and coals, after the same manner as before.

This is done without fusing, i. e. melting of the metal, and serves to consume the more drossy part of the ore, and to make it malleable, supplying the place of the beatings and washings used in other metals.

From hence it is carried to the furnaces, which are built either of brick or stone, about 24 feet square on the outside, and near 30 feet in height within, but not above eight or ten feet over at the widest part, which is at the middle; the top and bottom having a narrow compass much of an oval form.

Behind the furnace are fixed two huge pair of bellows, the noses of which meet at a little hole near the bottom; these are compressed together by certain buttons, placed on the axis of a very large wheel, which is turned by water, in the manner of an overshot mill.

At first these furnaces are filled with ore and cinder, intermixed with the fuel, which is charcoal, laid hollow at the bottom, that it may more easily take fire; but, after it has once kindled, the materials run together in a hard cake or lump, which is borne by the form of the furnace; and through this the metal, as it melts, trickles down into the receivers, which are placed at the bottom, where there is a passage open, by which the men take away the scum and dross, and let out the metal as they see occasion.

A large bed of sand lies before the mouth of the furnace, in which are made furrows, of the shapes into which they would have the Iron cast.

As soon as the receivers are full, they let in the metal, which is made so very fluid, that it not only runs to a considerable distance, but stands afterwards boiling for a good while.

When the furnaces are once at work, they are kept constantly employed for many months together, never suffering the fire to slacken night or day; but still supplying the wasting of the fuel and other materials, with fresh, poured in at top: They use charcoal altogether in this work, for sea-coal will not do.

From these furnaces the workmen bring their sows and pigs of Iron to the forges, where they are wrought into bars.

*To gild IRON or steel.* Take tartar two ounces, vermilion six ounces, bole armoniac and aqua-vitæ, of each four ounces; grind them together with linseed oil, and put to them the quantity of two hazle-nuts of lapis calaminaris, and grind therewith in the

end a few drops of varnish; take it off the stone, strain it through a linen cloth, for it must be as thick as honey; then strike it over Iron or steel, and let it dry; so lay on your silver or gold, and burnish it.

*To gild IRON with water.* Take spring water three pounds, as many ounces of roch alum, Roman vitriol and orpiment, of each one ounce; verdigrease 24 grains, sal gemma three ounces; boil all together, and, when it begins to boil, put in tartar and bay-salt, of each half an ounce; continue the boiling a good while; then take it from the fire, and strike the Iron over with it; dry it against the fire, and burnish it.

*To lay gold on IRON or other metals.* Take of liquid varnish two pounds, linseed oil and turpentine, of each two ounces; mix them well together, and strike them over Iron or any other metal; and afterwards lay on leaf gold or silver, and when it is dry polish it.

*To gild IRON.* Grind roch alum with the urine of a boy, till it is well dissolved; heat the Iron red-hot in a fire of wood-coals, and anoint the Iron with the liquor, and it will look like gold.

*To make IRON of the colour of gold.* Take linseed oil six ounces, tartar four ounces, yolks of eggs boiled hard and beaten four ounces, aloes one ounce, saffron ten grains, turmeric four grains; boil all together in an earthen vessel, and anoint the Iron with the oil, and it will look like gold.

*To soften IRON.* Put alum, sal armoniac, and tartar, of each a like quantity, into good vinegar; set them on the fire; heat the Iron, and quench it in this liquor, or quench it four or five times in oil, in which melted lead hath been put six or seven times.

*To harden IRON or steel.* Quench it six or seven times in hogs blood, mixed with goose-grease at each time, drying it at the fire before you dip it in again; and it will become very hard, and not brittle.

*To solder IRON.* Put the joints of Iron together as close as you can, lay them in a glowing fire, and take of Venice glass in powder; and, the Iron being red-hot, cast the powder upon it, and it will solder itself.

*To keep IRON from rusting.* Rub the Iron over with vinegar mixed with cerufs, or with the marrow of a heart; if it be rusty, oil of tartar per deliquium, and it will presently take the rust away and cleanse it.

*To preserve IRON work from rust, and other injuries of a corroding air by an oily varnish.* Take good Venetian, or, for want of that, the best and clearest turpentine; dissolve it in oil of turpentine, and add to it some linseed oil, made clear by long standing in the hot sun; for some uses common drying linseed oil may

serve; mix them well together, and with this mixture varnish over any sort of bright Iron work whatsoever.

It is a certain preserver of all such Iron work from rust, let it be what it will, provided it be such as is not brought into common use; for much handling will wear it off, and heat will dissolve it; but for all such bright Iron work that is used about either carpenters or joiners work, that require not much handling; as also arms, &c. that hang up for state rather than present use; it is an infallible preservative.

When you use this oily varnish, it is best to warm it, and then with a brush lay it on as thin as possible; this is best for arms; but for other Iron work it may be laid on cold; in four or five days after it has been laid on it will be thoroughly dry.

Note, That such arms as have been done over with it may, when they come into use, be cleansed from it again, by being warmed hot before a fire; for heat will dissolve it, but water will do it no hurt.

IRRESOLUTION, is represented, in painting, &c. by an old woman sitting; a black cloth wrapped about her head; in each hand a crow seeming to croak.—Sitting, because, knowing the difficulty of things, she does not deliberate which is best; in old age, because long experience makes men unresolved; the crow, seeming to croak out *Cras, Cras*, intimates mens putting off from day to day, when they should dispatch affairs in the present time; the black cloth denotes obscurity in her intellect, making her to be in a quandary.

J. S. signifies Justin Sadeler. John Saenreden used the like mark, joining the J. to the S.

J. S. B. signified John Sebald Beham.

J. V. M. signified Israel Van Mechelin or Mechelini, or Van Meck; and of Lomazzo, surnamed of Mentz. He lived before Albert Durer, and sometimes marked his plates with the name Israel only.

JUDGMENT, is represented, in painting, &c. by a naked man attempting to sit on a rainbow, holding a square, a rule, compasses, and a pendulum in his hand.—The instruments denote discourse, and the choice ingenuity should make of methods to understand and judge of any thing; for he judges not aright, who would measure every thing by one and the same manner: The rainbow indicates, that much experience teaches judgment, as the rainbow results from the appearance of divers colours, brought near one another by virtue of the sun-beams.

*Just* JUDGMENT, is represented, in painting, &c. by a man in a long grave robe, with a human heart for a jewel, engraved with the image of truth: He stands with his head inclined, and his eyes fixed on open law-books at his feet, which denotes integrity



grity in a judge, who never ought to take his eyes off the justice of the laws, and contemplation of naked truth.

**JULY**, is represented, in painting, &c. in a garment of a light yellow colour, eating cherries, with his face and bosom sun-burnt; on his head a garland of centaury and thyme; on his shoulder a scythe; with a bottle at his girdle; and carrying a lion.

**JUNE**, is represented in a mantle of dark grass green; upon his head a coronet of bents, king-cups, and maiden-hair; holding in his left hand an angle, in his right Cancer, and upon his arm a basket of summer fruits.

**JUNO**, was represented, in painting, &c. by the ancients, by a woman of a middle age, holding a silver vessel in one hand, and a sharp spear in the other.

Homer represents her drawn in a chariot glittering with precious stones, the wheels of which were ebony, and the nails fine silver, mounted upon a seat of silver, and drawn with horses, which were fastened with chains of gold.

She is frequently painted with a scepter in her hand, to shew that she hath the bestowing of governments, authorities, and kingdoms.

Martianus represents her sitting in a chair under Jupiter, with a thin veil over her head, crowned with a coronet incased and adorned with many precious jewels; her inward vestment fine and glittering, over which hung down a mantle of a darkish colour, yet with a secret shining beauty; her shoes of an obscure and sable colour; in her right hand holding a thunder-bolt, and in her other a loud noisy cymbal.

Pausanias tells us, that, in a temple in Corinth, her statue, made of gold and ivory, was adorned with a glorious crown, on which were engraven the pictures of the graces; she holding in one hand a pomegranate, and in the other a scepter, on the top of which was a cuckow; because Jupiter, when he became first enamoured with Juno, transformed himself into that bird.

Some have represented her like a woman of a middle age, holding in one hand a poppy-flower or head; and a yoke, or pair of fetters, lying at her feet.

By the yoke is signified the band of matrimony, and by the poppy fruitfulness; and hence she is supposed to be the goddess of marriage.

She is also depicted with black hair and eyes, adorned with a sky-coloured mantle, wrought with gold and peacocks eyes, like the orient circles in the peacock's train.

**IVORY**, is the tusk of an elephant, which grows on each side of his trunk, in form of an horn.

Ivory is much esteemed for its colour, its polish, and the fineness of its grain when wrought.

*To soften IVORY.* Boil a good handful of sage-leaves in thrice distilled vinegar, put in a little quick-lime, and boil the Ivory in it, and it will grow soft and tough, and will not break without difficulty, when it is worked in the finest comb-teeth, or other fine works.

*To whiten IVORY that is turned yellow.* Beat a pound of quick-lime small, and cover the Ivory with it; then gently, and by degrees, pour vinegar upon it, and suffer it to lie for the space of 24 hours; then take it out, and rub it with alum powder, and it will restore its first whiteness: In the like manner you may order bones.

JUPITER, is painted with long curled black hair, clad in a purple robe trimmed with gold, and sitting on a golden throne, with bright yellow clouds dispersed about him.

Orpheus has described Jupiter with golden locks, with two golden horns peeping out of his temples, with bright shining eyes, with a large and fair breast, and wings on his shoulders.

Pausanias says, That in the temple of Minerva, among the Argives, the statue of Jupiter was made with three eyes, two of them in their right places, and the other in the middle of the forehead.

Plutarch relates, That, in Crete, he was represented wholly in human shape and proportion, but without ears.

Porphyrius and Suidas represented the image of Jupiter, sitting upon a firm and immoveable seat; his upper parts naked and unclothed, and his lower parts covered and invested; holding in his right hand a great eagle, joined with the figure of Victoria, and in his left hand a scepter.

This image was erected in Piræus, a stately and magnificent gate of Athens.

Martianus represents him with a regal crown, adorned with the most precious and glittering stones, having over his shoulders a thin white veil, made by Pallas's own hands, in which were inserted divers small pieces of glass, representing the most resplendent stars: In his right hand he holds two balls; the one all gold, the other half gold, half silver; in the other hand an ivory harp with nine strings; sitting on a foot-cloth, wrought with strange works and peacocks feathers; and near his side lies a trident all gold imbossed mass.

With the Eleans, a people of Greece, the statue of Jove was compacted of gold and ivory, impaled with a coronet of olive leaves; holding in his right hand the image of Victoria; in his left a scepter, on the top of which was the portraiture of an eagle upon a seat of gold, incased with the forms of many unknown birds and fishes, upheld and supported by four images of Victoria.

In Caria, a place of the lesser Asia, the statue of Jupiter was made, holding in one of his hands a pole-axe.

Plutarch says, the reason of this was on account of Hercules, who, overcoming Hippolyta the Amazonian queen, took it from her, and gave it to Omphale, his wife, a Lydian.

**JUSTICE**, is represented, in painting, &c. by a fair young virgin, drawing after her, with her left hand, a black hard ill-favoured woman, haling her by main force, and striking her over the face in a severe manner.

The young virgin is Justice, the other Injuria, i. e. wrong or injustice; she is drawn young and a virgin, to shew that judges and administrators of law ought to be incorrupt, and free from bribes, partiality, or flattery; but just, constant, and sincere.

**JUSTICE**, is also represented, in painting, &c. by a virgin, cloathed all in white, blinded; in her right hand she holds the Roman fasces, with an axe in it; in her left hand a flame; and an ostrich by her side.—The white shews that she should be spotless, void of passion, without respect to persons, as being hood-winked declares; the fasces denote whipping for small offences, and the axe cutting off the head for heinous ones; the ostrich signifies that things should be ruminated upon, how hard soever they be, for that digests hard iron.

*Divine JUSTICE*, is represented, in painting, &c. by a handsome woman, with a golden crown on her head, with rays above, her hair loose about her, a naked sword in her right hand, in the left the balance, the globe of the world at her feet.—The crown and globe shew their power over the world; the balance shews Justice; the sword, the punishment of malefactors.

## K.



*Hans KALDUNG* used this mark; as also did Luke van Cranogio.

**KALI**, a plant, also called glass-wort; it grows in the sands on the sea-shore, where it is sown by the neighbouring inhabitants, in order to burn it green; which done, they extract a salt from its ashes, used in making glass. See the articles **GLASS** and **POLVERINE**.

**KAOLIN**, the name of one of the two substances which are the ingredients of China ware; the other, which is called petuntse, is easily vitrifiable, and this Kaolin is scarce at all so; whence the fire composes, from a mixture of them both, a semivitrification, which is China ware. Mr. Reaumur had an opportunity of examining this substance, not in its native state, but only in form of small bricks, made out of a paste of the powder of the native Kaolin and water; he found it of a white colour, and sprinkled all over with fine glittering particles; but these he did

not judge to be fragments of a different substance mixed among the mass, as are the small flakes of talc in our clays and sands, but that the whole mass was composed of some stone reduced to powder, and made into a paste with water; and that these larger spangles were only coarser particles of the powder, the examination of which, he promised himself, would discover what the stone was of which they were formed; and this was the more worthy of a diligent inquiry, since the petuntse may easily be supplied by many of our own earths and sands, nothing being required of that, but a substance easily running into a white glass; but the difficulty of vitrifying this other ingredient renders it a thing much more difficult to be supplied by one of the same nature among ourselves. The comparison of these with other mineral substances soon proved that they were of the nature of talc, or, in other words, that Kaolin was talc powdered and made up into a paste with water; and, to be assured whether the whole mass was talc powdered, or any thing else, with a mixture of talc, he separated the particles of the Kaolin by water, and found the small ones wholly the same as the larger; and that the larger, when reduced to powder alone, made, with water, a paste wholly the same with the Kaolin. It is well known, that the fragments of talc have a great resemblance to the pearly part of some shell-fishes; and hence, unquestionably, has arisen the opinion of porcelain; but it is easy to see, from many unanswerable reasons, that, since China porcelain is made of a mixture of vitrifiable and unvitriifiable matter, nothing is so likely to succeed with us, in the place of the last of these, as talc.

We know no substance in the fossil world so difficult to reduce to glass as talc; and, if put into the strongest of our fires in a crucible, is not to be vitrified, nor even calcined.

2. We know no substance which keeps so much brightness, after having passed the fire, as talc, or is of so pure a white; whence we may also learn, that it is not to the petuntse alone that the China ware owes its whiteness, but that the Kaolin is instrumental to the giving it that colour.

3. Talc is transparent, nay, and in some degree keeps its transparency after the action of the most violent fire. If we are to make porcelain of a vitrifiable and an unvitriifiable matter mixed together, yet it is necessary that the unvitriifiable one should retain its transparency, otherwise it would obscure the mass; and talc is therefore the only known substance qualified for this purpose. Persons who have been at the China works say, that the porcelain is made of equal quantities of Kaolin and petuntse, and is therefore a just and exact semivitrification.

4. Talc is well known to have a great flexibility or toughness; and, as it is found to preserve this even after it has passed the fire,



it is very probable, that it is owing to this property of the Kaolin that the China ware is so much less brittle than glass.

KEEPING, in painting, a term used to signify the subordination of all the other parts of a picture to the one principal figure, from whence the examination of the parts must be begun, and to which it must be returned in the determination of the whole picture.

*William de* KEISAR, was a very neat landscape-painter, after the manner of Elsheimer; he was perfectly of the Dutch goût, minding little particulars more than the whole together. He wrought sometimes with Mr. Loten the landscape-painter; he imitated various manners, and drew some sorts of cattle and birds very well; he also painted tombs and various sorts of stone work in imitation of Vergofoon. He was not unskilful in painting, architecture, and flowers; he died in London about 67 years ago.

KERMES, a kind of little animal, found on an evergreen of the oak kind, of considerable use both in physic and dying.

Kermes, as brought to us for use, is a small roundish body of the bigness of a pea, and of a brownish-red colour, covered, when most perfect, with a bluish or purplish grey dust, like the fine bloom on a ripe plum, which is easily rubbed off by touching: It is, when cut, found to be a mere membranous bag or case, containing a multitude of little distinct granules, which are soft and juicy, and, when crushed between the fingers, afford a scarlet juice. The Kermes has an agreeable smell, and is of a somewhat acid and bitterish, but far from disagreeable taste.

It is in this state found, adhering to the leaves and young shoots of a kind of ilex or holm-oak, in the warmer countries, and always possesses some fixed place, without any appearance of life or motion; this is the state in which we have been used to receive this valuable drug, and this is all we have been informed, for a long time, as to its history; it is therefore no wonder that, till very lately, the world in general has understood it to be a vegetable excrescence, growing on this kind of oak as the common galls do on the common oak: It has been long suspected by some to belong so far to the animal tribe as to be the effect of some wound or puncture, made in the bark and leaves of this tree by an animal; but we are at length arrived at its full history, which is very singular but too long to be here related. We now know it to be the extended body of an animal parent, no way altered but by such extension, and filled with a numerous offspring, which are the little red granules we find in it, and which it has given life to at the expence of its own.

*To extract scarlet colour from the KERMES, for making a fine lake.* Take spirit of wine, and put it into a long-necked glass body; dissolve in it a pound of roch alum, adding an ounce of  
Kermes

Kermes finely powdered and searced; let it digest well, shaking the matras from time to time, and the spirit will extract all the tincture of the Kermes, and be very finely coloured; then let all settle for four days, and afterwards pour it gently into a glazed earthen vessel.

Dissolve four ounces of roch alum in running water, and pour this into the tincture of Kermes, to cause a separation; filtre it through a linen cloth, and the spirit will fall through white, leaving the tincture behind. If it be any thing coloured, strain it again and again, till it is clear; take up the lake or colour with a wooden spoon, and make it into troches. See LAKE.

**Y** Luke KILIAN put this mark on a nativity copied from Parmegiano.

*To dye silk a KING's colour.* Put a sufficient quantity of water into a clean kettle or copper, and to every pound of silk take twelve ounces of madder, and the same quantity of galls; boil the silk with them for an hour, then take them out, let them be a little browned, and then dried.

*Aime* KILLIGREW, was a young gentlewoman, daughter of Dr. Killigrew, master of the Savoy, one of the prebendaries of Westminster. She painted several histories, also portraits, for her diversion, exceedingly well, as likewise some pieces of still life. Mr. Becket did her picture in metzo-tinto after her own painting. She was also a poetess, and wrote a book of poems which were printed: She lived unmarried, and died young, about the year 1688.

*John-Zachary* KNELLER, was born at Lubec, and brother to Sir Godfrey Kneller. He travelled to Italy, and when he came to England painted several portraits in small, very neat; he did also several pieces in still life. At last he took to water colours, and copied divers of his brother's portraits in miniature with good success. He died in Covent-Garden about 1704, and lies buried in that church.

*Sir Godfrey* KNELLER, born in the year 1646, lived at London, excelled in portraits; died in the year 1723, aged 77 years.

## L.

**L** ACCA, or gum Lac, a vegetable product, usually distinguished by the name of algum; but that is as improper as the elemi, it being, like that, inflammable, and not soluble in water. We distinguish three kinds of Lacca in the shops, which are all the produce of the same tree, and only differ in form; they are, first, the stick Lac; secondly, the seed Lac; and, thirdly, the shell Lack: The stick is a hard, resinous, and friable matter, of

an uneven and granulated surface, and of a reddish, but somewhat dusky colour. It is of an austere and subastrigent taste, and is fixed round certain sticks, and round branches of a woody substance.

The seed Lac is brought to us in loose grains, or little masses of a roundish irregular figure, and of a reddish colour. They seem no way different from the stick Lac.

The third kind, or shell Lac, is met with in thin and transparent cakes, which are made by melting the former granules of the other matter, taken from the sticks into a mass.

We are not at all perfect in the history of this drug: What has been advanced by authors about it leaving us uncertain whether it properly belongs to the vegetable, or the animal kingdoms.

*To clean silver or gold LACE.* Lay the Lace smooth on a fine woollen carpet, and brush it free from dust; then burn roch alum, and powder it very fine, and afterwards sift it through a lawn sieve, then rub it over the Lace with a fine brush, and in doing it will take off the tarnish, and restore it to its brightness, if it be not too much worn on the threads.

LACES, to paint, in miniature, &c. Lay on first a mixture of blue, black, and white, as for linens; then heighten the pattern, flowers or flourishes, with white only; then shade and finish with the first colour.

When they are upon flesh, or any thing else which you would have to be seen through them; finish what is under them, as if you intended to lay nothing on them, and lay on the Lace or point with pure white, and finish with the other mixture.

*To make the common LACKER varnish.* Take rectified spirits of wine 2 pounds, shell-lac in powder half a pound, put them into a two-quart bottle, and let them stand till the lac is quite dissolved; then strain it, and add a little common sanguis draconis in fine powder, and a little turmeric in fine powder, both tied up in a rag; digest them for a day or two, shaking it often, and it is done. You may heighten or diminish the colour by increasing or diminishing the quantity of the colouring ingredients.

*Another LACKER.* Take rectified spirits of wine 2 pounds, shell-lac half a pound: Let it be dissolved, and then strain it; then, instead of common sanguis draconis, take a very little drop of fine sanguis draconis in fine powder, and English saffron dried, which tie up in a fine linen rag, and put into the varnish, as before.

If you would have the colour deeper, or more like copper, add more sanguis draconis; but, if lighter, the more saffron.

*To make the best sort of LACKER varnish now used by gilders.* Take fine seed-lac varnish, which see under the article VAR-

NISH,

NISH, 6 ounces, with which mix arnotto in fine powder, a sufficient quantity; set it over the fire in a gally-pot, and let it dissolve, and keep it in a bottle close stopped.

2. Take fine seed-lac varnish 6 ounces, as much gamboge in powder as it will dissolve in a gentle sand-heat; keep this also in a glass close stopped for use.

3. Take seed-lac varnish one pound, and add to it 2 spoonfuls and a half, or 3 spoonfuls of the first reserved tincture; and 5 or 6 spoonfuls of the second reserved varnish tincture; and add to this 15 grains of saffron tied up in a rag: Digest them for 24 hours, having first shaken them well.

4. Then make a trial of this varnish upon a bit of silver; if you find it too yellow, put in more of the arnotto, or first reserved varnish tincture: Thus increasing or diminishing the preparation, till you have brought it to the exact golden colour, which is the ultimate, or only thing aimed at.

*To LACKER oil-painting, sized works, or burnished silver.* Warm your picture-frame or piece of work before the fire; then having put out some Lacker into a large gally-pot, with a fine large and fast brush of hog's-hair, or camel's-hair, nimbly pass your work over, and be sure that you do not miss any part of it, nor yet wash the same part twice; but take special care to lay it thin, and even, and presently warm it by the fire while it looks bright; for by so doing you may Lacker it again in a quarter of an hour, warming it before and after the operation.

Repeat it twice or thrice, and, if you find the colour not deep enough, do it again the fourth time; but take care of making it too deep; for it is a fault that cannot be mended.

*To make LACKERING look like burnished gold.* If you have before-hand burnished your silver very well, and your Lacker is tinged of a true gold colour, and you lay it on carefully with an even hand, not thicker in one place than another, matting it as you do burnished gold, it will be so exactly like gold foil, or gilding, that it will be able to deceive the most curious eye, that shall not be beforehand acquainted with the fallacy.

*Here you are to observe,* That, in Lackering carved works, you must be quick, or strike and job your brush against the hollow parts of it, to cover them also, matting and varnishing them deeper, and more dull than other parts of the frame or pieces; and this deepening is done with the Lacker varnish, or with arnotto itself, which being well mixed with the same, all the deep and hollow places and veins of the work are to be touched and deepened with it; by which means the colour is accomplished, and the reflection of a perfect glory.

*To LACKER in oil such things as are exposed to the weather.*  
1. The same method is to be observed here, as in the former, except-



excepting in this, that your priming ought to be whiter than the last, which is effected by mixing a little white lead, which has been ground a long time, with the former gold size.

2. Also your silver size ought not to be so dry as that of gold, when the leaves are laid on.

*To gild carved work in oil, which is not to be exposed to the open air.* Melt some size, and put in just so much whiting as will make it of a white colour; do the frame over once with this size.

3. Then add more whiting to the size, till it is of a proper thickness; and do it over three or four times, or more, with this, according as you find the work does require, letting it dry thoroughly between each time.

4. When this is thoroughly dry, rub and smooth the work all over with a piece of fish-skin or *Dutch* rushes, and afterwards water-plane it, with a fine rag, dipped in water; rubbing it gently till it is very smooth, and then set by to dry, and then size it with strong size.

5. Let it stand till it is dry, then Lacker over the work twice by a gentle heat, and lay on your gold size, and perform every thing as before directed for laying on leaf gold.



*Jean LADESPEDRICKT invenit*, is the mark of that artist on a dead *Christ*; and the same mark is found on other pieces.

*Peter VANLAER*, called *Bamboccio*, born in 1584, studied in France and at Rome, lived at Haerlem and Amsterdam, excelled in history, landscapes, and grotto's; died in the year 1644, aged 60 years.

LAKE, comes next after crimson, and is good for shading and heightening carmine. But, in laying carmine upon a print, you must touch your lights only with a very thin teint of it, that can scarcely be discerned; and lay it on strong, just upon that part of the light which enters upon the shade, and afterwards lay some Lake on the stronger part of the shade.

*To make a fine LAKE.* Take half a pound of good brasil, boil it in three pints of ley, made of the ashes of vine-sprigs, till it be half evaporated; then let it settle, and strain it off.

Then boil it again with fresh brasil a quarter of a pound, of cochineal two pounds, and terra merita half an ounce; adding to it a pint of fair water; let it boil till it be half evaporated, as before; then set it by to settle, and strain it. But, when you take it off the fire, put in half an ounce of burnt alum reduced to an impalpable powder; let it dissolve, stirring it with a stick, and add to it a quarter of a drachm of arsenic.

In order to give it a body, reduce two cuttle-fish bones to a fine powder, and put in the powder, and leave it to dry up at leisure,

leisure, and then grind it with a good quantity of fair water, in which leave it to steep; and afterwards strain it through a cloth, and make it up into small tablets or cakes, and set it to dry on a card or paste-board.

If you would have this Lake redder, add to it lemon-juice; and, if you would have it deeper, add to it oil of tartar.

*Another LAKE.* Boil shavings or shearings of scarlet cloth in a ley of the ashes of burnt tartar, or oil of tartar; this ley having the quality of separating the scarlet; when it has boiled enough, take it off, and add to it cochineal mestic in powder, and a little roch alum; then boil them again all together, and, while it is hot, strain it two or three times through a jelly-bag; the first time squeezing the bag from top to bottom with two sticks, then take out what remains behind in the bag, and wash it well; then pass the liquor you expressed with the sticks through the bag again, and you will find the Lake sticking to the sides of the bag, which you may either spread out upon a paste-board, or divide into small parcels upon paper, and set it by to dry.

*To make columbine LAKE.* Steep half a pound of the finest brasil wood of Fernambouc, rasped in three pints of the most subtilly distilled vinegar, for at least a month; and, if it be for six weeks, it will be the better. After which, boil all about four minutes in balneo mariæ, and leave it for a day or two; after which, put a quarter part of alum powder into a very clean earthen pan, and strain the liquor upon it through a cloth, and so let it remain for a day; then heat the whole till it simmers, and, leaving it again for twenty-four hours, reduce two cuttle-fish bones into powder, and, having warmed the liquor, pour it in upon them; then keep stirring the whole with a stick till it is cool, and leave it again for twenty-four hours before you strain it. Remember that it must be first strained upon the alum, before it is poured upon the cuttle-fish bone.

*The marc or dregs of columbine LAKE.* To make a fine purple colour, besides the carmine for oil and distemper, take the marc or dregs of the columbine Lake, which subsides with the cuttle-fish bone, and dry it and grind it, and there will be no fine Lake so splendid; and, if it be mixed with Lake, there will be an addition made to its body.

*Major-General LAMBERT*, was a great encourager of painting, and a good performer himself in flowers, as was, or is yet to be seen in the Duke of Leeds's house at Wimbleton. It is probable he might have learned this art, or, at least, have been furthered in it by Baptist Gaspar, whom he received into his service at his coming into England in the time of the civil wars. His eldest son, John Lambert, Esq; also painted faces for his diversion very well, many of whose pictures are still to be seen; this









this last gentleman died about 52 years ago, at his estate in Yorkshire.

*Prosper Henricus LANCRINCK*, was a German, born in the year 1628, is supposed to have learned his art at Antwerp, was a landscape painter; copied after Titian and Salvator Rosa. He came into England, and Sir Edward Sprag, that noble sea commander, became his patron; was employed by Sir Peter Lely in painting the grounds, landscapes, flowers, ornaments, and sometimes the draperies of those pictures he intended to gain esteem by. He also practised drawing by the life, and succeeded well in small figures. He died at a middle age in the year 1692.

LANDSCAPE, } The view or prospect of a country, ex-  
 LANDSCHAPE, } tended as far as the eye will reach. Land-  
 LANDSKIP, } scapes, in painting, are pieces represent-  
 ing some campaign or rural subject, as hills, valleys, rivers, country-houses, &c. where human figures are only introduced as accidents and circumstances.

*Of limning LANDSCAPE, more particularly to make the tablet for Landscape.* Take a piece of vellum, and shave it thin upon a frame: Fasten it with paste or glew, paste it upon a board; these sort of tablets are altogether used in Italy for Landscape and history.

2. If you take your Landscape from the life, take your station on a rising ground on the top of an hill, where you will have a large horizon, and mark your tablet into 3 divisions downwards from the top to the bottom.

3. Place your face directly opposite to the midst of the finitor, keeping your body fixed, and draw what is directly before your eyes, upon the middle division of the tablet; then turn your head, but not your body, to the right hand, and delineate what you view there, adding this to the former; also do the like by what is to be seen on your left hand, and your Landscape will be completed.

4. Lay down every thing exact, not only in respect to distance, proportion, and colour; but in form too: As, if there be hills, dales, rocks, mountains, ruins, cataracts, aqueducts, cities, towns, castles, fortifications, or whatever else may present itself to view, always making a fair sky to be seen afar off, and letting the light always descend from the left to the right.

5. When you first begin your work, begin with a large sky; and, if there be any reflection or shining of the sun, be sure that you do not mix any red-lead in the purple of the sky or the clouds, but only with lake and white; work the yellow and whitish beams of the sun with masticote and white.

6. Then finish the bluish sky and clouds with a clean pencil, and smalt only at the first operation; dead all the work over with

with colours suitable to the air, green meadows, trees, and ground; laying them somewhat smooth, but not over curiously, but slightly and hastily.

7. Make a fair, large sky, and work it down to the horizon faintly, but very fair; and, drawing nearer to the earth, let the far distant mountains appear sweet and misty, almost undistinguishable, joining with the clouds, and, as it were, lost in the air.

8. The next ground colour, downwards, must increase in magnitude of reason as nearer the eyes, somewhat bluish, or of a sea-green: But, drawing towards the first ground, let them decline into a reddish or popinjay-green.

9. The last ground colour must be nearest to the colour of the earth, viz. a dark yellow, brown, and green, with which, or some other colour near it, you must make your first trees.

10. Making them to increase proportionably in colour and magnitude, as they come near in distance, and that with good judgment; the leaves flowing, and falling in one with another; some apparent, and others lost in the shadow.

11. Let the Landscape lie low, and, as it were, under the eye, which is the most graceful and natural, with a large and full sky, not rising high, and lifting itself up into the top of the piece.

12. Take care to make your shadows to fall all one way, viz. to make light against darkness, and darkness against light; by that means extending the prospect, and making it seem as though it were a great way off, by losing its force and vigour, by its remoteness from the eye.

13. In touching the trees, boughs, and branches, put all the dark shadows first, raising the lighter leaves above the darker, by adding masticote to the dark green, which may be made with bice, pink, and indigo.

14. The uppermost of all, which are expressed last of all, by lightly touching the outmost edges of some of the former leaves, with a little green, masticote, and white; the darkest shadows may be set off with sap green and indigo.

15. You must endeavour to express trees and their leaves, rivers and mountains, far distant, with a certain real softness and delicateness.

16. To represent cataracts, great water-falls, and rocks, there must first a full ground be laid near the colour, and then a stronger in dark places, and a slight heightening in the light.

17. Take notice of all disproportions, cracks, ruptures, and various representations of infinitely differing matters; the manner of which is abundantly expressed in almost every Landscape. See two Landscapes on plate IV.

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*Laughter*



*Meekness.*

*Laughter*



*Laughter*



*Love.*



*Love.*



*Rapture.*

*Rapture.*

*Extream bodily pain.*





*Cavalier Gio* LANFRANCO, born in the year 1581, scholar to the Carraches, and a zealous imitator of Raphael Correggio, lived at Rome, Parma, and Naples; excelled in history, and died in the year 1647, aged 66 years.

*Mr.* LANIER, was a painter well skilled in the Italian hands. He was employed by King Charles I. beyond sea, to purchase that collection made by him, to whom he was closet-keeper.

LAPIS LAZULI, a mineral stone of a blue colour, from whence ultramarine is extracted. See ULTRAMARINE.

LARK-SPUR, or *Heel*, is of several colours, and striped; the most common are purple, gridelin, and red, which you may know how to do by the directions for other flowers of the same colour.

LATTEN, plates of iron covered with tin.

LAUGHTER, in painting, &c. In this passion all the parts of the face go one way; for the eye-brows, being drawn down towards the middle of the forehead, cause the mouth, nose, and eyes to follow them in the same motion. See plate V.

This passion of Laughter succeeds joy, and the motions of it are expressed by the eye-brows raised about the middle, and drawn down next the nose; the eyes almost shut; the mouth appears open, and shews the teeth; the corners of the mouth being drawn back, and raised up, will make a wrinkle in the cheeks, which will appear puffed up, and almost hiding the eyes; the face will be red, the nostrils open, and the eyes may seem wet, or drop with tears, which, being very different from those of sorrow, make no alteration in the face; but very much when excited by grief.

*Marcellus* LAURON, or LAROON, was born at the Hague in 1653, and brought up under his father, who brought him very young into England. He was a general painter, and imitated other masters hands very well. He painted well both in great and little, and was an exact draughtsman, but was chiefly famous for drapery, wherein he excelled most of his contemporaries. He was likewise famous for pictures in little, commonly called conversation pieces. He died, and was buried at Richmond in Surry, aged 52 years.

LAW, is represented in painting, &c. cloathed in purple robes, seeded with golden stars, and a mantle of carnation, fringed with gold, purple, and yellow buskins.

L. C. Ciu. F. with the first C in the perpendicular stroke of the L, is the mark of Ludovico Cardi, surnamed Civoli, a Florentine painter, in a plate of the supper of the Pharisee.

L. C. F. B. } signifies Lewis Caracci inventor. Fran-  
 LOD. C. I. Fr. Bri. } cesco Briccio intaglio, or engraved.

L. C. } signifies Luke Van Cranogio, or Luke Van Craen,  
 L.V.C. } painter, in Savoy, anno 1509.  
 L. C. } signifies Lewis Caracci, in his three plates, engra-  
 L.O.C. } ved with his own hands.

L.D. in <sup>a</sup> sacrifice, and Alexander the Great, by Abbot Primateccio.

LEAD, is a coarse, heavy, impure metal, of all others the softest and most fusible, when it has been purified.

By making an analysis of it, it is found to contain a little mercury, some sulphur, and a great deal of bituminous earth.

Lead is found in various countries, but abounds particularly in England.

It is melted on a furnace, provided for that purpose, with a strong coal fire upon it; as it melts, it runs through a canal on one side of it, leaving the earth, stone, and scoria, with the ashes of the coals.

It is purified by skimming it before it is cold, and by throwing suet, and other fat bodies, into it.

When the Lead ore is dug out of the mine, it is beaten small, and washed clean in a running stream, and sifted in iron rudders.

The hearth or furnace, whereon it is melted, is made of clay, or fire-stone; this is set into the ground, and the fire is built on it, and is lighted with charcoal, continued with oaken gads, blown with bellows by mens treading on them.

After the fire being kindled, and the fire-hearth is grown hot, the Lead ore is thrown on the wood, which melts down into the furnace, and then with an iron ladle they take it out, and upon sand cast it into what form they please.

The ore runs sometimes in a vein, sometimes dispersed in banks; it lies many times between rocks; some of it is harder, others softer; sometimes they have branched ore in the spar; about the ore is spar and chalk, and another substance, which the miners call crootes.

It has been observed by Mr. Glanvil, that the smoke of the Lead works, in Somersetshire is a great annoyance, and affects both the workmen, and the cattle that graze near them with a disease, that often proves mortal.

That the trees that grow near them have their tops burnt, and their leaves and outsides discoloured and scorched.

There are various preparations of Lead, serving for various uses; as,

Lead-dust is a preparation used by potters, made by throwing charcoal dust on melted Lead, and stirring them a long time together; to separate the coal again, they only wash it in water, and dry it afresh; the use of it is to give a varnish and gloss to their works.

*White Lead* used by painters is only thin plates of Lead, dissolved by the fumes of boiling vinegar.

Masticotes of several colours, and the sandix, are also preparations of Lead.

*Red LEAD* is a preparation of mineral Lead calcined, used by painters, potters, &c.

Litharge of gold or silver is only the Lead that has been used in purifying copper.

*Black LEAD* is a kind of mineral stone, of a black colour, but silvered and shining, found in Lead mines, and appears to be nothing else but Lead, not yet arrived at maturity, much used as crayons or pencils for designing.

This is melted like the common Lead.

*To purge LEAD.* Melt it in the fire, then quench it in the sharpest vinegar; melt it again, and quench it in the juice of celandine; melt it again, and quench it in salt water; then in vinegar mixed with sal armoniac; and, lastly, melt it, and put it into ashes, and it will be well cleansed.

*To make LEAD of a golden colour.* Put an ounce of quick-silver into a crucible, set it over the fire till it is hot, then add to it of the best leaf gold one ounce, and take it from the fire, and mingle it with purified Lead melted one pound; mingle all well together with an iron rod, to which put of the filtrated solution of vitriol in fair water one ounce, then let it cool, and it will be of a gold colour; dissolve the vitriol in its equal weight of water.

*How to print the LEAF of any tree or plant.* Rub the veins on the back side of the leaf of any plant you desire, with a dog's tooth, or piece of ivory, to bruise them a little; then rub it over gently with a piece of woollen, dipped slightly in linseed oil; then lay the oiled side of the Leaf on a piece of white paper, and press it equally on every part, and a perfect impression of it will remain on the paper; which, if you please, you may afterwards colour of its natural colour.

*Another way of taking a natural impression of the LEAVES of plants, so that it shall appear as black as if done in a printing-press.*

Take any leaf, let it be thoroughly dry, and with a printer's ball, such as they use for laying on the ink upon letters, it being equally covered with printers's ink; and strike it gently four or five times over the back of the Leaf, till all the veins have been blacked with the ink; then lay your Leaf on a trencher or small board with the backside upwards; then lay over the Leaf a piece of white paper, wetted a little, so as to be but a small matter more than moist; and upon this paper lay a smooth trencher, and press it hard down, but not so hard as to break the fine fibres of the Leaf; and this will give you a fine impression.

But this would be done the more easily, if you had a wooden

roller made like a cylinder, of about a foot in length, and an inch and an half diameter, the middle part of which is covered to the length of seven or eight inches with woollen cloth, rolled hard and even two or three times about it.

The white paper that covers the Leaf, being rolled four or five times backwards and forwards with this roller, will give you a very curious impressi<sup>o</sup>n.

But if you cannot conveniently procure printer's ink, which is not easily to be had in the country, then you may use the following method :

Rub the back of the Leaf with linseed oil burnt, and then strew some powder of black lead, or, if you have not that, charcoal or small-coal dust, very finely ground and searced, or the powder of burnt cork, very equally, upon a smooth board, that will just cover it ; then stroke it over smoothly with the blade of a knife, and clap it upon the board, the back of the Leaf having been oiled ; and then lay your white paper on the blacked side of the Leaf, and either press it, or roll it as before.

But, if you have not the conveniency of any of these ingredients, you may use vermilion, and, mixing this to the consistence of printer's ink, cover your printing-balls with that, and dab them on the back of the Leaf, and so take off your impressi<sup>o</sup>n as before directed.

*A method of taking off the impressi<sup>o</sup>n of the LEAVES of plants in plaister of Paris, so that they may be afterwards cast in any metal.* Those persons who practise casting in metal have frequent occasion to use the Leaves of plants for the embellishment of their works, which are generally made models done by the hand ; which require much time, and, after all, are sometimes very deficient as to perfection ; but the following is much easier.

Lay the Leaf you would have the impressi<sup>o</sup>n of between the Leaves of a book, till it will lie flat ; then fix the fore-side or front of the Leaf to a smooth board with strong gum arabic water ; after this has been done, raise a little wall of coarse paste about it, to the height of about half an inch ; or you may surround your board with paste-board, or card-paper, so close, that it will contain a liquid for some time. Then oil the back of the Leaf, and pour on water, and plaister of Paris, which, when dry, will have taken an exact impressi<sup>o</sup>n of every vein of the Leaf, and from which you may easily make a mould to cast in, as you please.

*To preserve the LEAVES of tulips.* Make up some card-paper into the form of dripping-pans, and fix the tulip Leaves to the cards with strong gum arabic water ; then pour on gently some of the ising-glass, prepared in spirits, warm, till the Leaf is quite covered ; and in the space of an hour or two the liquor will be-



come hard, and all the colours will be preserved in beauty for several years, if the flower be preserved from the air, by a glass, &c.—You may do the same by the Leaves of auricula's.

LEAGUE, is represented, in painting, &c. by two women with helmets embracing one another, holding spears in their hands, on which are a heron and a crow.

Their being armed and embracing denote their conduct to help one another with their arms; the birds, enemies to the fox, at their feet, which they unanimously assault, as being enemies to them both.

LEARNING, is represented, in painting, &c. by a mature lady sitting with her arms open, as if she would embrace another, having a sceptre in one hand, on which is a sun, a book open in her lap, and from a serene sky falls abundance of dew.

Her age shews, that Learning is not acquired but by long study. The open book and extended arms, that Learning is very communicative; the sceptre and sun, the dominion it has over the darkness of ignorance; the dew, that Learning makes tender youth fruitful.

LEATHER, a matter too well known to need any description.

*To colour white LEATHER the best way.* Hang the skins in chalk or lime water, till they are grown supple, that the hair or wool may be stripped off; stretch them on tenters, or by the means of lines, and smooth them over; then brush them over with alum water very warm, and colour them with the colour you would have them, and dry them in the sun, or in some warm house; and they will be useful on sundry occasions, without any farther trouble.

*To colour LEATHER black the German way.* Take of the bark of elder two pounds, of the filings or rust of iron the same quantity; put them into two gallons of rain water, and stop them up close in a cask or vessel, and let them stand for the space of two months; then put to the liquid part a pound of nut-galls beaten to powder, and a quarter of a pound of copperas, heating them over the fire, and suffering them to stand twenty-four hours after, and then use the liquor with a brush till the skin has taken a fine black.

*To colour LEATHER a fair red.* First rub the Leather well in alum water or alum it; boil stale urine, scum it, till half of it is wasted; then put in an ounce of the finest lake, the like quantity of brasil in powder, one ounce of alum, and half an ounce of sal armoniac; mix them well, and keep them stirring over a gentle fire about two hours, and so use the liquid part to colour or tinge the skin.

*To colour LEATHER of a curious French yellow.* Take one

part of chalk, and another of wood-ashes, and make of them a good ley; then strain out the fine liquor, and set it in a vessel over the fire, and put into it turmeric in powder, and a little saffron; and let it simmer till it becomes pretty thick; then set it a cooling, to be used as occasion requires.

*To make white LEATHER blue.* Take a quart of elder-berries, strain out the juice, and boil it with an ounce of powder of alum, and half an ounce of indigo, or smalt-blue; and brush over the Leather with a fine brush dipped in it three times, suffering it to dry between whiles, and the business will be effected.

*Dying LEATHER.*

*To dye LEATHER of a reddish colour.* First wash the skins in water, wring them well out, and afterwards wet them with a solution of tartar and bay-salt in fair water, and wring them out again; then to the former dissolution add ashes of crab-shells, and rub the skins very well with this; after this, wash them in common water, and wring them out; then wash them with tincture of madder in the solution of tartar and alum and the crab-shell ashes; and, if they prove not red enough after all, wash them with the tincture of brasil.

*To dye LEATHER of a pure yellow.* Take of fine aloes two ounces, of linseed oil four pounds; dissolve or melt them, then strain the liquor, and besmear the skins with it, and, being dry, varnish them over. Or infuse woad in vinegar, in which boil a little alum; or thus, having dyed them green, as directed, then dye them in a decoction of privet-berries, saffron, and alum water.

*To dye LEATHER blue.* Boil elder-berries or dwarf-elder in water, then smear or wash the skins with it; wring them out; then boil the berries as before in a dissolution of alum water, and wet the skins in the same water once or twice, dry them, and they will be very blue. Or take the best indigo, and steep it in urine a day; then boil it with alum, and it will be good. Or temper the indigo with red wine, and wash the skins with it.

*To dye LEATHER of a pure sky colour.* For each skin take indigo one ounce, put it into boiling water, let it stand one night, then warm it a little, and with a brush pencil besmear the skin twice over.

*To dye LEATHER purple.* Dissolve roch alum in warm water, wet the skins with it, dry them; then boil rasped brasil well in water; let it stand to cool; do this three times, and afterwards rub the dye over the skins with your hand, and when they are dry polish them.

*To dye LEATHER green.* Take sap green and alum water, of each a sufficient quantity; mix and boil them a little; if you would have the colour darker, add a little indigo.

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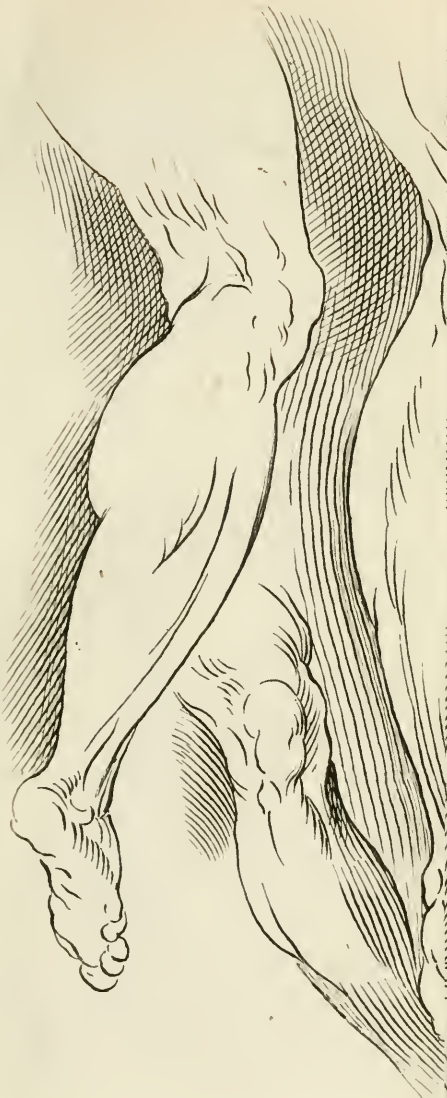
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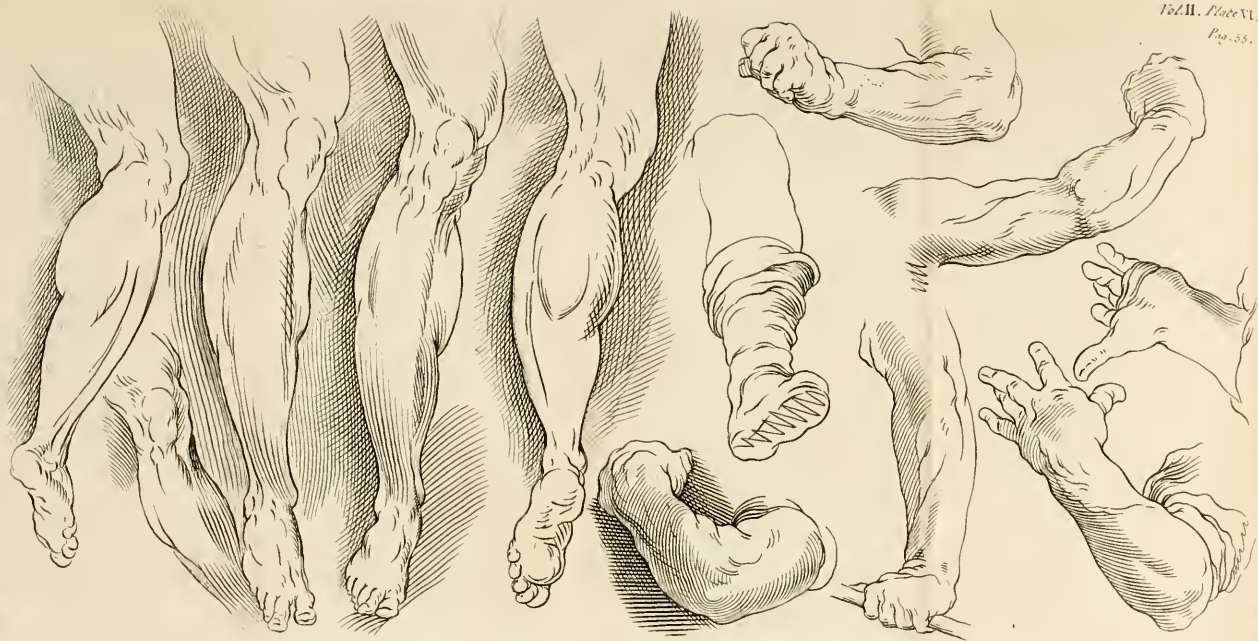
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*To gild LEATHER.* Take glair of the whites of eggs, or gum water, and with a brush rub over the Leather with either of them, and then lay on the gold or silver; let them be dry, and burnish them.

*To dress or cover LEATHER with silver or gold.* Take that which is called brown red, and grind it on a stone with a muller, adding water and chalk; and, when the latter is dissolved, rub, or lightly dawb the skins over with it, till they look a little whitish; and then lay on the leaf silver or gold, before they are quite dry; laying the leaves a little over each other, that there may not be the least part omitted; and when they have well closed with the Leather, and are sufficiently dried on and hardened, rub them over with a polisher made of smooth ivory, or of the fore-tooth of a horse, and it will appear very bright.

LEG, a part of the body too well known to need description. For the manner of drawing Legs, feet, &c. See Plate VI.

*Sir Peter LELY*, was born in Westphalia in Germany in the year 1617, scholar of De Grebber of Haerlem, and came into England in the year 1641. He at first painted landscape with small figures; but at length betook himself to face-painting, in which he exceeded all his contemporaries in Europe. He acquired a wonderful style in painting, both as to his correct draught and beautiful colouring; but more especially in the graceful airs of his heads, and the pleasing varieties of his postures, together with the genteel and loose management of his draperies, he excelled most of his predecessors.

And, notwithstanding the critics say he preferred almost in all his faces a languishing air, long eye, and a drowsy sweetness, peculiar to himself, for which they reckon him a mannerist, and that he retained a little of the greenish cast in his complexion; whatever of this kind may be objected against this great painter, his works are highly esteemed both here and abroad, and equally valued and envied.

He was likewise a good history-painter; his crayon draughts are also admirable, and those are reckoned the most valuable of his pieces, which were all done intirely by his own hand.

The earl of Pembroke recommended him to king Charles II, who made him his principal painter, and knighted him.

He died of an apoplexy in London in the year 1680, and 63d of his age. There is a marble monument, with his bust, raised for him in Covent-garden church.

*Balthazar Van LEMENS*, a history-painter, born at Antwerp. His manner was very free, and often very graceful. His drawings and sketches are excellent. He died in London in the year 1704.

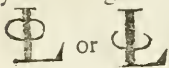
*Remigius Van LEMPUT*, *alias* REMEE, was a famous co-

pier, in the reign of king Charles II, of the neat masters, as Stone was of the great Italians. He was a native of Antwerp, and a great copier of Van Dyke, by whom he was much encouraged.

His pieces sometimes, through the advantage of time upon them, pass for that great master's, now age has a little imbrowned the tint, softened the colouring, and perhaps concealed some part of the stiffness whereof he stands accused by the critics.

He had 150 l. for copying Henry VII. and Henry VIII. in one piece, after Holbein; being the famous picture that was on the wall at Whitehall, which was afterwards burnt.

He was very famous for the best collection of drawings and prints of any of his time. It was he that bought the celebrated piece of king Charles I. on horseback, by Van Dyke, now at Hampton-Court, for a small matter, in the time of the troubles, which carrying over to Antwerp, he was there offered 1000 guineas for it, and stood for 1500; but, thinking that not enough, he brought it over to England again; where, the times being turned, and he still insisting on the same sum, the picture was taken from him by a due course of law, after it had cost him a great deal of money to defend it. He died in London about sixty years of age.



*Lucas Van LEYDEN*, a celebrated painter and engraver, used those two marks in some of his plates.

L. H. stands for Lambert Hopfer.

**LIBERALITY**, is represented, in painting, &c. by a woman with a square forehead, in a white veil, an eagle over her head, holding a cornucopia turned upside down in one hand, whence are scattered jewels and other precious things, and in the other hand fruits and flowers.

The eyes and front resemble the lion, the most liberal of all irrational creatures. The eagle denotes the habit of Liberality, for she always leaves some of her prey to other birds. The cornucopia shews that a generous spirit should do good, but not out of vain-glory. The white veil, that she has no sinister design nor project of interest.

**L** *Hans LIENFRINCH* thus marked certain plates, representing birds and hunting-pieces with ornaments.

**Long LIFE**, is represented, in painting, &c. by an ancient lady in an antique habit, laying her right hand upon the head of a stag with large horns, and many branches; holding a crow in her left hand.—The ancient dress denotes the revolution of many years; the old stag alluding to that which was found three hundred years after Julius Cæsar, with a gold collar inscribed *HOC CÆSAR DONAVIT*. The crow outlives the stag, as it is said.

**Short LIFE**, is represented, in painting, &c. by a lady of juvenile

juvenile aspect, with a garland of various flowers, on her breast the figure of hemerobion, a little insect; in her right hand a rose-branch, round which is written, *Una dies aperit, conficit una dies*, i. e. it is disclosed, or buds and dies in one day; and in her left the fish *seche*. The garland shews the frailty of man that loses his strength, as flowers fade, in a moment; the insect the shortness of life, which is but the space of one single day; the *seche* is a fish that lives not long.

*Of the imitation of LIFE.*

1. First chuse a good master, with whom you may spend at least two days in a week; it might be better, if there were a society of about ten or twelve young men, who might be of use in assisting one the other.

2. Then chuse a well shaped man, one with large shoulders, a fair breast, having strong muscles, full thighs, long legs, and of a proportional height, neither too tall nor too short, neither too thick nor too slender, but one of a very regular and exact proportion and shape.

3. Let this exemplar stand in a good posture, representing some noble action of life, letting the head turn itself to the right side, if the left be shadowed; and on the contrary making the parts of the apparent shoulder something higher than that which is obscured; and the head, if it looks upwards, leaning no farther backwards than so that the eyes may be seen; and, in the turning of it, let it move no farther than so that the chin may only approach the shoulder; making also the hip on that side on which the shoulder is lowest a little to stick out, and that arm foremost where the leg is behind.

4. The same things are to be observed in relation to all four-footed beasts; and this generally to make the limbs cross-wise to cohere together, and in the turning of it forward, backward, upward, downward, sideways, always to counterbalance it by the opposition of the other parts, the right knowledge of which is a considerable advance towards the imitation of the life.

5. These things being so prepared, let the person, who is to begin, first sketch on the paper his own ideas, being fixed in a convenient place and light, wherein he must endeavour to make every part agree with the whole; first in form; secondly in proportion; thirdly in action. After this beginning again, run over the draught, and bring it to a conclusion, as shall be shewn hereafter.

6. Observing always, that, after you have sketched your whole figure, that you chuse a part, which you have most mind to finish, to perfect it, in regard that with the rest stands in a good posture. The reason for this is, because time will not always easily permit to compleat or finish a whole figure, unless to such

as are expert artists ; it being much better to bring one part to perfection, than to leave the whole imperfect.

7. It is also to be considered, after what manner you would have your figure to be seen, whether upon even ground, or from above ; for the position of the exemplar must be accordingly.

8. A young artist may also at his conveniency sometimes view the country, and practise drawing of landscapes, representing the objects of nature as much as is possible ; first in their distance secondly in their mutual position ; and thirdly in visible aspect. By this means he will obtain a general and complete understanding in the universal measures of all things.

9. A graceful posture is a principal thing to be observed in every picture ; all things are to be expressed with proper actions ; to wit, in their true and natural motions, according to the life and spirit of them.

Majesty is to be expressed in a king, by delineating him in such a graceful posture, as may cause the spectators to behold him with reverence.

A soldier should be expressed in such a posture, as indicates the greatest boldness and courage.

A clown should be drawn in a sordid and clownish posture.

A servant or page should be expressed in a waiting and diligent posture.

In all manner of draughts after the life, the inward affections of the mind should be lively expressed by the outward actions, motions, and gestures of the body.

10. But, in order to attain an exquisite knowledge of these things, it will be necessary to observe the works of the most famous masters, and to strive to imitate the examples of those, who for a long time had accustomed themselves to draw all varieties of gestures and postures ; as the actions of combatants fighting at cuffs, wrestlers, stage-players, fencers, the enticing allurements of courtezans, riding the great horse, tournaments, &c. wherein the motion of the eyes and the hands, and the carriage of the whole body, are exactly to be taken notice of, if you would in drawing express any thing to the life.

11. And, in order that it may appear the more natural and not forced, you must use a kind of carelessness and looseness in your draught, that the body may not be made stiff in any part ; but that every joint may have its proper bendings, that the intention of the figure may not be lame, and the joints as it were stiffened, that every limb may have its proper freedom and looseness, agreeable to the natural life of the picture.

12. In order to be able to make every thing thus naturally accord, the life must be diligently observed. No action must be forced beyond nature ; if a person be represented turning his  
head



head over his shoulder, you must not turn it more than nature will admit. Nor should it come short of what bounds nature has allowed it, but rather be quickened to the highest pitch.

As if you were to draw a man fighting, either in endeavouring to strike, or avoid the stroke of his enemy, in running, wrestling, leaping, &c. you must be sure not so much to overdo nature, as to express a posture which cannot be imitated with his natural body.

**LIGHTS**, in painting, &c. are those parts of a piece which are illumined, or which lie open to the luminary by which the piece is supposed to be enlightened; and which, for this reason, are painted with bright vivid colours; and in this sense Lights are opposed to shadows.

Light is also used for the luminous body that emits it; there are various kinds of Lights; general Lights, as the air; particular Lights, as a candle, the sun, a fire.

Different Lights have different effects on a piece of painting, and occasion a difference in the management of every part.

Therefore much depends upon the painter's chusing a proper Light for his piece to be illumined by, and a great deal more in the conduct of the Lights and shadows, after he has pitched upon the luminary.

The strength and relievo of a figure, as well as its gracefulness, depends intirely on the management of the Lights, and the joining of these to the shadows.

The Light that figures in a piece of painting receive, are either direct or inflected; to each of which special regard must be had.

The doctrine of Lights and colours makes that part of painting, called the *clair obscure*.

*Of LIGHT, shadow, and colour.* The drawer, engraver, and painter, ought all to pursue one and the same intention, and to be under one and the same conduct.

What the drawer or engraver makes round with the crayon, or steel instrument, the painter performs with his pencil, casting behind what is to be made less visible by diminution, and breaking of his colours; and drawing forwards by the most lively colours and strongest shadows that which is directly opposite to the sight, as being nearest and most to be distinguished.

2. If solid and dark bodies are placed on Light and transparent grounds, as sky, clouds, waters, &c. those dark bodies, &c. ought to be more rough, and more to be distinguished than those with which they are encompassed; that being strengthened by the Lights and shadows, or colours, they may subsist and preserve their solidity upon those transparent grounds.

3. In the mean season those Light grounds, as sky, clouds, waters,

waters, being clearer and more united, are to be cast off from the sight to a farther distance.

4. Two equal Lights must never be made in one and the same picture, but a bigger and a lesser; the bigger to strike forcibly on the middle, extending its greatest clearness on those places of the design, where the principal figures of it are, and where the strength of the action seems to be; diminishing it gradually, as it comes nearer and nearer to the borders.

5. This is evident in statues, set up on high in public places, their upper parts being more enlightened than the lower, which ought to be imitated in the distribution of Light.

6. You must avoid strong shadows on the middle of the limbs, lest the abundance of black, which composes those shadows, should seem to enter into them, and seem to cut them; rather let those shadowings be placed round about them, thereby to heighten the parts; making great Lights to succeed great shadows.

7. On this account Titian said, he knew no better rule for distribution of Lights and shadows, than his observations drawn from a bunch of grapes.

8. Pure white either draws an object nearer, or sets it off to a farther distance; it draws it nearer with black, and throws it backwards without it; but pure black, above all other colours, brings the object nearer to the sight.

9. The Light, being altered by some colour, never fails to communicate something of that colour to the bodies on which it strikes; and the medium of air, through which it passes, has the same effect,

10. Bodies which are close together receive from each other by reflection that colour, which is opposite to them, viz. they reflect on each other their own proper colour.

11. If a design is filled with many figures, you must always endeavour an union of colours, for fear that, being too different, they should embarrass the sight by their confusion with the great numbers of their members, separated by certain folds.

12. And for this reason the Venetians paint their draperies with colours that are nearly related to each, and scarcely distinguish them any other way, but by the diminution of Lights and shadows.

13. Those parts of a picture, which are placed foremost or nearest to the view, should always be more finished than those which are cast behind; and ought to be more manifest than those things that are transient and confused.

14. Things situated at a distance, though they be many, yet ought to be made but one mass. As the leaves on the trees, a flight of birds, billows in the sea, &c.

15. Let

15. Let those objects, which ought to be separated, be manifestly so, and that by a small and pleasing difference; but, on the contrary, let not those things be separated that should be contiguous; and, where there are two contrary extremities, let them never touch each other either in colour or Light.

16. Various bodies are every-where to be of different airs and colours; that those which are placed behind may be united together, and those which are placed foremost may be strong and lively.

17. In painting either a half figure or a whole one, which is to be placed before other figures, it ought to be placed nearer the eye, and next to the Light: And if it is to be painted in a large place, and at a distance from the eye, then you ought not to be sparing of great Lights, the strongest shadows, and the most lively colours.

18. But a meridian Light must not be put in a picture, because there are no colours that can sufficiently express it; but rather a weaker Light; as that of the morning or evening, whose whiteness is allayed, and the fields are, as it were, gilded by the sun-beams; or such as appears after a shower of rain, which the sun gives through the breaking of a cloud.

19. Those parts which are nearest to us, and most raised, must be coloured strongly, as it were sparkling: But those parts, on the contrary, more remote from the sight towards the borders, must be touched more faintly.

20. The field or ground ought to be a free transient light, and well united with colours, which have a friendly agreement with each other; and of such a mixture, that there may be something in it of every colour of which the work is composed, and let the bodies mutually partake of the colour of their ground.

21. The whole picture ought to be made of one piece; in doing which, you must avoid, as much as possibly you can, to paint drily.

22. Let your colours be lively; but not look as if they had been rubbed or sprinkled with meal, viz. you must take care not to let them look pale.

23. When a picture is drawn by the life, nature must be exactly followed, working at the same time on those parts which resemble one another, e. gr. the eyes, the cheeks, the nostrils, and lips, so that you should touch the one as soon as you have given a stroke of the pencil to the other; lest, by interruption or distance of time, you should lose the idea of those parts which nature has made to resemble each other.

24. Thus you will, by imitating nature, feature by feature, with just and harmonious Lights and shadows, and proper colours,

lours, give to your picture that liveliness, that it will seem, as if it were performed by the living hand of nature.

25. Smooth bodies, such as crystal, glass, gems, polished metals, stones, bones, woods, japans, things covered with hair, as skins, the beard, head; also feathers, silks, and eyes, which are of a watery nature; and those things which are liquid, as water, and such corporeal species as are reflected by them; and all that either touches or is near them; ought to be painted and united on their lower parts, but should be touched above boldly by their proper Lights and shadows.

26. Let the parts of the picture so much harmonise, that all the shadows may appear as if they were but one; embrace whatsoever may be assistant to you in your design, and shun whatsoever may be disagreeable to it.

27. Do not make any touches either with pencil, crayon, or graver, before you have well considered and fixed upon your design, especially as to the outlines; nor till you have present in your mind a perfect idea of what you would do.

28. You may be assisted in many beauties, by means of a looking-glass, which you may observe from nature; as also by those objects you may see in an evening, where you have an ample field and a large prospect.

29. Those things that are painted, to be seen in little or small places, must be touched very tenderly, and be well united by gradual approach and colours; the degrees of which ought to be more different, more unequal, more strong, and vigorous, as the work is more distant.

30. If the picture is to be placed where there is but little Light, the colours ought to be very clear; but if it is strongly enlightened, or in the open air, the colours ought to be very brown.

31. Large Lights are to be painted as nicely as possibly can be, and you must endeavour to lose them insensibly, in the shadows which succeed them, and encompass them about.

*Mr. William LIGHTFOOT*, was a good English painter in perspective, architecture, and landscape. He began in distemper, but afterwards took to oil-painting; he was concerned in contriving and adorning some part of the Royal Exchange. He died in London about ninety years ago.

*Pirro LIGORIO*, was scholar of Giulio Romano, lived at Naples and Rome, excelled in history and architecture, and died in the year 1573.

LILY, to paint in miniature, cover it with white, and shade with black and white; do the seeds with orpiment and gall-stone; and the green of the leaves and stalks with verditer, shaded with iris green.

*The many-flowered LILY*, in miniature, for the first colour



use mine de plomb, then vermilion, and in the strongest of the shades carmine, and finish with the same in strokes, which correspond with the turn of the leaf.

Heighten the lights with mine de plomb and white, and imitate the seed with vermilion and carmine. Let the green be done with verditer, and shaded with iris green.

*The day LILY.* There are three sorts of this flower.

1. Gridelin, a little reddish.
2. The gridelin, very pale.
3. The white.

For the first, lay on lake and white, and shade and finish with a deeper mixture of the same, with a little black added to it, to sadden it, especially for the deepest places.

For the second, lay on white, mixed with a very little lake and vermilion, so that these two last do hardly appear; then shade with black and a little lake, taking care to make the heart of the leaves next the stalk redder, which, as well as the seed, must be of the same colour, especially towards the top; and, lower, a little greener.

Let the stalk of the seed be done with masticote, shaded with bladder green.

The other flowers of this sort are done with white alone, and shaded and finished with black and white.

The stalk of these last, and the green of them all, must be of the sea sort, shaded with iris green.

LIME, calcined stone, marble, free-stone, chalk, or other matter, burnt by a large fire, in a kiln or furnace built for that purpose; for the most part to be used afterwards in a composition of mortar for building; the fire taking away all its humidity and opening its pores, so that it becomes easily reducible to powder.

*Quick LIME,* } Is that which is as it comes out of the  
*Unslacked LIME,* } furnace, and slacked Lime, is that washed  
 or steeped in water.

*To dye stuff a LIMON, or LEMON colour.* Boil the stuff an hour and a half with three pounds of alum, three ounces of cerufs, and three ounces of arsenic; pour off the water, then put in fresh, and in the same kettle make a liquor of sixteen pounds of green dyer's weed, three ounces of pot-ashes, two ounces of turmeric; let them settle and boil; then pass the stuff quick through it, and it will be of a good Lemon colour.

*To dye silk a LEMON colour.* This dye must first of all be tenderly handled, and done in weak suds, and may be regulated by comparing the colour with a Lemon; which, when done, rinse and dry it.

LIMNING, is the art of painting in water colours, in con-  
 tra-

tradistinction to painting, properly so called, which is done in oil colours.

Limning is by far the more ancient kind of painting: The art of painting in oil is far more modern, it not being known till the year 1410, when it was found out by one John Van Eyck, a Flemish painter, better known by the Name of John of Bruges. Before his time all the painters painted in water and fresco alone, both on wooden boards, walls, and elsewhere.

When they made use of boards for painting, they usually glewed a fine linen cloth over them, to prevent their opening, and then laid on a ground of white; they also mixed up their colours with water and size, or with water and yolks of eggs, well beaten with the branches of a fig-tree; the juice of which, being thus mixed with the eggs, was the mixture with which they painted their pieces.

In Limning, all colours are proper enough, excepting the white made of lime, which is only used in fresco.

But the azure and ultramarine must always be mixed up with size or with gum; because the yolks of eggs give yellow colours a greenish tincture.

But before these colours, though mixed with size, are laid on, there are always applied two lays of hot size; the composition made with eggs and the juice of fig-tree being only used for touching up and finishing, and to prevent the necessity of having a fire always at hand to keep the size hot; yet it is certain, that the size colours hold the best, and are accordingly always used in cartoons, &c. This size is made of shreds of thin leather or parchment: To Limn on linen they chuse that which is old, half worn and close; this they do over with white lead, or with a fine plaister beaten up with size; which when dry, they go over it again with a lay of the same size.

The colours are all ground in water, each by itself; and, in proportion as they are wanted in working, are diluted with sized water.

If yolks of eggs are to be used, they are diluted with a water made of an equal quantity of common water and vinegar, with the yolks, white, and shell of an egg; and the ends of the little branches of a fig-tree cut small, all well beaten together in an earthen pan.

If they would have the piece varnished, when finished, they go over it with the white of an egg well beaten, and then with varnish.

But this, however, is only to preserve it from wet; for the great advantage of Limning consists in its being free from any lustre, in regard that all its colours, thus void of lustre, may be  
seen

seen in all kinds of lights ; which colours in oil, or covered with varnish, cannot.

*Of preparations for LIMNING.* 1. Be provided with two shells, or small glasses, to hold clean water ; the one for tempering the colours with, and the other for washing your pencils in when they are foul.

2. Besides those pencils you limn with, have a large clean dry pencil, to cleanse your work from any kind of dust that may fall upon it : These pencils are called fitch pencils.

3. A sharp penknife, for taking hold of any loose or straggling hairs that may come out of your pencil, either upon the work or among the colours ; or to take out specks of any thing that may fall upon your card or table.

4. A paper with a hole cut in it to lay over your card, to keep it from dust and filth to rest your hand upon, and to keep the parchment from being sullied by the soil and sweat of your hand ; as also for trying your pencils on before you use them.

5. Be provided with a quantity of light carnation or flesh colour, tempered up in a shell by itself, with a weak gum water, made of white and red lead, if it be for a fair complexion ; to which add a little masticote or English oker, or both, if it be for a brown complexion.

6. But you must be sure to take care, that the flesh colour be always lighter than the complexion you would represent ; for that it may be brought to its true colour.

7. Place your several shadows, for the flesh colour, in a large horse muscle-shell in little places distinct from one another.

8. Lay a good quantity of white by itself, that it may be ready in all shadowings, besides what the shadowings are first mixed with.

9. For red for the cheeks and lips, temper lake and red lead together ; and indigo, or ultramarine, and white for blue shadows, as those under the eyes and veins.

10. For grey, faint shadows, white, English oker, and sometimes masticote ; for deep shadows, white, English oker, umber ; for dark shadows, lake and pink, which make a good fleshy shadow.

11. In making choice of a light, let it be fair and large, one northerly and not southerly, and free from shadows of houses or trees ; and all clear sky-lights coming in direct from above, and not transverse. As to the room, let it be close and clean, and free from the sun-beams.

12. As to the manner of sitting, let the desk on which you work be so situate, that, sitting before it, your left arm may be towards the light, that the light may strike sideling upon your work.

Let the person you are to limn be posited in the same posture that he himself shall chuse, level with you, and not more than six yards from you at most.

13. Observe the person's motion, if never so small; for the least motion amiss, if not recalled, will insensibly lead you into many errors.

14. When you have finished the face, let the person stand, not sit, at a farther distance than four or five yards off, for your drawing the position of the cloaths.

15. If you are to limn upon sattin, steep ising-glass for twenty-four hours in fair water, and then boil it in spirits of wine, until it grow very clammy, which may be known by dipping your finger in it: And, after you have drawn your outlines upon sattin, wash it thin over with an indifferent large pencil, as far as your outlines are, which will prevent the colours from sinking or flowing.

16. The better to prevent your colours from sinking into your card, paper, or parchment, you design to limn on; boil some roch alum in spring water; then take a bit of a sponge, and with it wet the back side of the paper that you are to draw on very thin: While the water is hot, be as quick in wetting it as you can; and this will hinder the colours from sinking.

*The practice of LIMNING, or drawing a face in colours.*

1. As to the beginning of the work: Having all your materials in readiness, lay the prepared colour on the card, answerable to the complexion presented, even and thin, free from hairs and spots over the place where the picture is to be.

2. The ground having been thus laid, and the party placed in a due position, begin the work, which is to be done at three sittings; at the first sitting you are only to dead-colour the face, which will require about two hours time.

3. At the second sitting, go over the work more curiously, adding its particular graces or deformities, couching the colours sweetly, which will take up about five hours time.

4. At the third sitting, you must finish the face, perfecting all that has been left imperfect and rough; putting the deep shadows in the face, as in the eyes, brows, and ears, which are the last of the work, and are not to be done till the hair, curtain, or back side of the picture, and the drapery, be wholly finished.

5. *The operation, or work at first sitting.* Having laid the ground or complexion, in the next place draw the outlines of the face, which do with lake and white mingled: Draw these but very faintly, that, if you happen to miss, either in proportion or colour, you may alter it.

6. When you have done this, add red lead to the former colour for cheeks and lips; but let it be but faint, for you cannot

lighten



lighten a deep colour, taking care to make the shadows in their due places, as in the cheeks, lips, tip of the chin, and ears, the eyes, and roots of the hair: Do not shadow with a flat pencil, but by small touches, and so go over the face.

7. Strive, as near as possibly you can, in this dead-colouring, to imitate nature rather than to be curious.

8. Having put the red shadows into their due places, shadow about the colours, borders, and balls of the eyes with a faint blue, and under the eyes and about the temples with a greyish blue; heightening the shadows as the light falls; also the harder shadows in the dark side of the face, under the eye-brows, chin, and neck.

9. Bring all the work to an equality, but add perfection to no particular part at that time; but imitate the life in likeness, roundness, boldness, posture, colour, and the like.

10. Lastly, touch at the hair with a suitable colour, in such curls, folds, and form, as may either agree with the life, or grace the picture: Fill the empty places with colour, and deepen it more strongly than in the deepest shadowed before.

11. *The operation at the second sitting.* As it has been before laid but rudely, so you must sweeten those varieties which nature affords, with the same colours, and in the same place, driving them one into another; yet so as that no lump or spot of colour or rough edge may appear in the whole of the work; and this is to be done with a sharper pencil than that you used before.

12. Having done this, go to the back side of the picture, which, if it be a landscape, or a blue or red sattin curtain; if it be blue, temper up as much bice as will cover a card, which mix very well with gum; and draw the outlines of the curtain with a pencil, as also the whole picture: Then, on the whole ground on which you intend to lay the blue, lay with a large pencil thinly, or airily, over the whole ground; and afterwards lay over the same a substantial body of colour, which ought to be done nimbly, keeping the colour moist, and not suffering any part to be dry till you have covered the whole.

13. If the colour of the curtain is to be of a crimson colour, lay the ground of a thin colour, and lay the light with a thin waterish colour where they fall; and, while the ground is yet wet, lay the strong and hard shadows close by the other lights, with a strong dark colour, tempered something thickish.

14. Then lay the linen with a faint white, and the drapery flat, of such a colour as you would have it be.

15. Observe what shadows in the face are too light or too deep for the curtain behind, and the drapery, and reduce each to their due degree of height; draw the lines of the eye-lids,

and shadow the entrance into the ear, deepness of the eyes, and any eminent mark in the face, with a very sharp pencil.

16. In the last place, go over the hair, giving it the colour that it appears to have in the life, casting some loose locks of hair over the ground; which will cause the picture to stand as it were at a distance from the curtain.

17. Let the linen be shadowed with white, black, and a little yellow and blue; the black being deepened with ivory-black, mixed with a little lake and indigo.

18. *The operation at the third sitting.* This third operation is taken up wholly in giving strong touches where you perceive occasion, in rounding, smoothing, and colouring the face; which, to do, will be the better perceived after the curtain and drapery has been done.

19. In the next place, consider whatsoever may conduce to render the work as perfect as you possibly can, either as to casts of the eyes, moles, scars, windings of the mouth, gestures, or the like; and take care never to make your deepest shadows so deep as they appear in the life.

20. *How to heighten and deepen the ground colour for hair.* If it be in miniature that you paint, the colour of the hair must not be so light as the lightest, nor so deep as the deepest shadow; but in a middle proportion between both, on which you may either heighten or deepen at pleasure.

21. If it be laid on with the lightest colour, it will require a long time to work it down; and, if it be as dark as the deepest, it cannot be deepened lower with the same colour.

22. And, besides, this ground colour must be laid exceedingly even and smooth; and the quicker it is done the better it will be.

23. A goose-quill pencil is the most proper to be used in doing this, and the temper of it ought not to be too thin; because, if so, the parchment will appear through the ground, which ought to be covered; and you should rather go over it again with the same colour, than to let it appear so.

*Of LIMNING drapery.* See DRAPERY.

*Of LIMNING landscape.* All the various expressions of landscape are innumerable, there being as many as there are painters and fancies, and therefore not to be comprised within rules. But, for the general, observe these which follow.

1. Always begin with the sky, sun-beams, or lightest parts first; next, those beams that are yellowish, which make of masticote and white; next, the blueness of the sky, which make with ultramarine or salt alone, and mix lake and white for purple clouds.

2. At the first working lay the piece all over with dead colour,

leur, leaving no part of the ground uncoloured; but take care to lay the colours smooth and even.

3. Work your sky downwards towards the horizon fainter and fainter, as it draws nearer and nearer the earth, except in tempestuous skies; work the tops of mountains far remote, so faint that they may appear lost in the air.

4. Make low places, and such as are near the ground, of the colour of the earth, of a dark yellowish or brown, or green; the next to them of a lighter green; and so successively as they lose in distance, so make them abate in colour.

5. Do not make any thing that appears at a distance perfect, by expressing any particular signs or tokens that it has; but express it as weakly and faintly as it appears to the eye.

6. Always place light against dark, and dark against light; by which means you may extend the prospect as though very far off.

7. Let all the shadows lose their force as they remove from the eye; always making the strongest shadows the nearest at hand.

8. Lastly, boil an ounce of ising-glass in small pieces in four quarts of conduit water, till the ising-glass is dissolved, and set it by for use: With this, mix spirit, or oil of cloves, roses, cinnamon, or ambergrease, and lay it on and about the picture where it is not coloured, lest it should change the colours; but upon the colours use it without the perfumes; so it will varnish your pictures and give them a gloss, and cause them to retain the beauty and lustre of their colours; and also take away any ill scent which they may otherwise have.

9. For trees, you must have a dark green, which you may make by mixing verditer with pink and indigo; the deepest shadows of all in green are made with sap green and indigo.

*To preserve colours in LIMNING.* Temper a shell of white with a few drops of pure spirit of rosemary; and, however dead and faded the picture was before, it will instantly become perfect bright.

This water or spirit also prevents the bubbles in white and umber, which are troublesome in grinding.

*The dead-colouring of a whole figure designed for historical LIMNING.* This is performed two ways: 1. By tempering a flesh colour somewhat lighter than you design it shall be, after it is wrought down by the variety of shadowing mixtures; which flesh colour you must temper in a large shell, because it requires a quantity; and the mixture must be good, neither too thick nor too thin.

2. Then, having taken a good goose-quill pencil full of the colour, lay it on the place where you design the figure, quick,

even, and smooth; if you be not very brisk in laying it on, it will not lie even.

3. The other method is this; you may use the best flake white well prepared, instead of flesh colour, and lay it on with the same-sized pencil as before-mentioned, and so your dead colour is as the oil-painters do, which must be done free, rough, and boldest of all.

4. But take notice, that all the outlines of your figure are first drawn with a temperature of flake and white, before the ground colour for the flesh is laid on: Also, in dead-colouring, the shadows which are next to the light must not be left too dark, harsh, or hard; but faint, even, and misty.

5. When you have done this, mix flake white and a little red lead, and, with that, touch up all the deep places both in face and body, as your judgment shall direct.

6. Let this be done exceeding faintly, because, if it be laid too deep, it cannot be heightened up again without running the hazard of spoiling it; whereas, if it be too light, it may be deepened gradually as you please.

7. Make, in the face, a delicate faintness, or faint red, inclining to a purple under the eyes; then, with the aforesaid mixture, touch the tips of the ears, as also the cheeks, lips, and bottom of the chin; and so proceed to the sole of the foot, touching with the glowing colour in all the following muscles and places.

8. Then for the general yellowish glowing shadows mix gall-stone and pink, and add in some places a little lake to the former mixture or temperature.

9. And, whereas you will perceive in some parts of the body in the life a faint bluish, this may be expressed with a temperature or mixture of indigo and white; and thus you are to proceed according to the subject you paint after, whether the life, or copying after painting.

10. All these strokes are to be expressed after the manner of hatching with a pen, washing it along with gentle and faint strokes.

11. But be sure to take care in this dead-colouring to cover your ground colour, with the aforesaid red and other shadows.

12. You need not be over curious in the first working; but rather aim at a good, free, and bold imitation of nature, than an extreme neat, set, or stiff way.

13. Be not discouraged at the roughness of your colour; for you may work that down, and touch it by degrees with the other shadows, though you do not do it at the first.

14. After this, sweeten and heighten your shadows by degrees, according as the light falls.

15. Then touch it in some places with strong touches, and bring



bring your work up together in these places to an equal roundness and strength; not finishing any part of the figure before the other, but viewing and working all the parts curiously alike, but yet in a manner as it were at random.

16. Then take notice of the rounding, colouring, and shadowing, or whatever else is requisite to the perfection of the work.

17. The fainter shadows being done, sweeten and work them into the red still.

18. View over attentively all the variety of colouring, and nicely delineate with your pencil those several varieties of nature which were but rudely traced out before.

19. In doing this, use the same colour in the same places you had used before, working, driving, and sweetening the same colours one into another, that nothing be left in the piece with a harsh edge, uneven, or in a lump; but make all appear sweet, or driven one into another with the point of somewhat a sharper pencil than that which you used at first, so that the shadows may lie dispersed, soft, sweet, smooth, and gently extended one into another like air.

20. In the last place, take notice that skies, water-trees, plants, flowers, and ground, are all to be dead-coloured before the figures.

LINEAMENT, is a fine stroke or line observed in a human face, and that forms the delicacy thereof, being that which preserves the resemblance thereof, and occasions the relation of likeness or unlikeness to any other face.

It is by these, that physiognomists pretend to judge of the temper and manners of people.

Painters use the word Lineament for the outlines of a face.

LINENS, in miniature, are painted thus; having drawn your folds, as when you do drapery, lay on white all over, and then proceed and finish with a mixture of ultramarine, black, and white, taking more or less of this last according to the degrees you want of light and shade; and, for the deepest folds, take bistre and a little white, using it sparingly, and with artful touches; and you may even take the former pure for the deepest shades, where you must express the folds, and lose them among the rest.

They may be made after a different manner, by laying on all over a very pale mixture of ultramarine, black, and white, and then proceeding in the manner above-directed with the same mixture, but a little deeper: And, when the shades are striped and finished, you must heighten the lights with pure white; blending them with the first colour or ground. But of what sort soever you make them, when you finish them, prepare some yellowish tints for certain places, laying them on so lightly, as

it were a wash, so as to be transparent, and neither to hide the striping nor the shades.

Yellow Linens are made of white, mixed with a little oker; then proceed and finish with bistre, mixed with white and oker, and for the deepest shades with bistre alone. Before you finish, lay on tints of oker and white here and there, and others of white and ultramarine, as well upon the shades as lights, but very thin; and then stipple and scumble the whole together, and it will have a fine effect: As you finish, touch up the extremities of the lights with masticote and white. These Linens and the former you may stripe like Egyptian scarves, with blue, red, ultramarine, and carmine; a red between two blue ones, very bright on the lights, and stronger in the shades. The heads of virgins are generally dressed with veils of this sort; and of the same are made a sort of handkerchiefs for an open breast, because they are very becoming to the flesh.

When you would have either the one or the other of them to be transparent, and shew whatever, whether stuff or flesh, is underneath, lay them on at first very thin, and mingle with your shading colour a little of that which is under them, particularly at the extremities of the shades; and touch only the extremities of the lights, only for the yellows, with masticote and white, and of the whites with white alone.

They are also to be made another way, especially when you would have them quite transparent, as muslin, lawn, or gauze; for this purpose, you must begin and finish what is beneath, as if nothing was to be over it; then heighten the brightest folds with white or masticote, and shade with bistre, and white or black, or blue and white, according to the colour you aim at; and taking away from the liveliness of the rest by foiling it over, though that be not altogether necessary but for the darkest parts.

*To take iron moulds or stains out of LINEN.* Take the juice of a lemon, warm it with a little powder of alum dissolved in it; wet it, and, as it is wet, dry it with a spoon, wherein is a live coal; continue to do so for the space of two hours, and the spot or iron mould will in a washing or two disappear. This will take out spots of ink, &c.

*An excellent way to take spots or stains out of LINEN.* Take powder of burnt bone finely sifted, and place it between two boards, pressing it hard, with some of the powder on either side the spot, and in two days it will be quite vanished.

*Another excellent way to take spots or stains out of LINEN.* Dissolve bay salt in fair water, and steep the Linen in it; then take juice of sorrel and sharp vinegar, and rub the spot with them, suffering it likewise to soak in; and in so doing often it will disappear.

*To take away ink stains, stains with fruit, &c.* Take powder of alum half an ounce, juice of honsleek or fen-green two ounces, and apply them, after the alum has been dissolved, very hot, and the business will be done.

*How to keep LINEN, laid up without using, from damage many years.* The Linen having been well washed and well dried in the sun, fold it up, and scatter in the folding the powder of cedar wood, or cedar small ground, having first perfumed the chest with storax, by which means not only dampness is prevented, but worms and moths.

*Another way.* Take of spike flowers one pound, costmary half a pound, palm a small handful, penny-royal the same quantity, mace an ounce, orrace powder half an ounce; soak these in white wine, and distil them, and sprinkle your cloaths in a fair day; let them be thoroughly dry, and then lay them up.

*To remove stains occasioned by wine or vinegar.* Steep the thing stained in new milk for a night; then apply rennet to the stain, rubbing it in, and by so doing twice or thrice you will find it as fair as it was at first.

*To make LINEN that is turned yellow very white.* Heat milk over the fire, and add to a gallon a pound of cake soap scraped in, so that it may dissolve; and, when the cloaths have boiled therein, take them out, and clap them into a lather of hot water, and wash them out speedily.

*To whiten LINEN cloth the best way.* Buck your cloth well, and spread it upon the grass, and sprinkle it with alum water, letting lie abroad for two or three days and nights; then buck it again with soap and fullers-earth, and use it as before, and it will be both thick and white.

*To make any LINEN at the first appearance look like diaper.* When it has been new washed, spread it upon a table, somewhat damp, and sprinkle it over with a brush dipped in alum and rose water, in form and manner as shall best suit your fancy.

*To dye LINEN thread or cloth a good red.* Soak a pound of samfleur 24 hours in two gallons of water, heating it over a gentle fire; then add half a pound of rasped brasil, two ounces of vermilion, and an ounce of alum dissolved in fair water; dip the linen, and order it as other things.

*How to thicken LINEN cloth for skreens, &c.* Grind whiting with size, and, to prevent its cracking, add a little honey to it; then lay it upon the cloth with a soft and smooth brush, two or three times, suffering it to dry betwixt each time; and, for the last laying, smooth it over with Spanish white, laid with linseed oil, the oil being first heated and mixed with a small quantity of discharge of gold, to prepare it for the better enduring the weather; and by thus doing it will be lasting.

*How*

*How to make Spanish white.* Grind white chalk, with a tenth part of alum, with fair water, till it is very soft, and afterwards bring them to a thickness, and make them into balls; lay them so that they may dry leisurely; then, when you use them, heat them well in the fire.

**LINSEED**, a grain that has several useful properties, and yields by expression an oil that has most of the qualities of nut oil, and is accordingly often used instead of it in painting.

**LITHARGE**, a metalline substance, formed of the spume of lead.

This preparation, or, as it may more properly be called, recrement of lead, is of two kinds, differing in colour, though in no other quality: The ancients, as well as ourselves, observed this difference, and called the one, as we do, Litharge of gold, and the other Litharge of silver. This recrement of lead is not prepared by a formal process on purpose; it is collected from the furnaces where silver is separated from lead, or from those where gold and silver are purified by means of that metal; but, in the furnaces used for either of those purposes, it is generally run into lead again, to serve for the same or other uses. The Litharge sold in the shops is produced in the copper works where lead has been used to purify that metal, or to separate silver from it. Of all the various metalline and mineral substances which are separated from gold or silver by means of lead, there is none but copper that remains imbedded in, and intimately joined with that metal after scorification; or, finally, if they remain mixed with it longer, they split and destroy the vessels. The recrement produced from this combination of lead with copper is our common Litharge; it is of a yellowish, or redder colour, as the fire has been more or less strong, and is always composed of a multitude of thin flakes, resembling the spangles of talc, in those fossils called micæ, or glimmers.

The greatest quantities of Litharge are brought from Sweden, Germany, and Denmark; Poland furnishes some, as does also our own country, but the Dantzic kind is esteemed the most valuable: The best Litharge is that which is most calcined, and of the liveliest colour. Litharge, on the whole, is properly lead vitrified, either alone or with a mixture of copper.

**LIVERWORT**: This plant is sometimes red and sometimes blue; as for the latter, let it be covered all over with ultramarine, white, and a little carmine, or lake; shade the inside of the leaves with this mixture, but let it be deeper, except for the outermost, for which, and the outside of all, add some indigo and white, to deaden the colour.

For the red, do that over with columbine, lake, and white, very pale; and finish with less white.



As for the green, use verditer, massicote, and a little bistre; shade with iris and a little bistre, but chiefly for the outside of the leaves.

LIXIVIUM, is a liquor, made by the infusion of wood-ashes, or any burnt substances, which is more or less penetrating, as it is more or less impregnated with salts and fiery particles abounding therein; that which is left after the evaporation of such a liquor, is called a lixivial, or lixivate salt, such as those are that are made by incineration.

Lixiviums are of notable use in extracting tinctures of vegetables for dying, staining, or painting colours.

L. K. A. signifies Luke Kilian of Augusta, who engraved Tintoret's and Spranger's works.

L. } signifies Lambert, Lombard, Susterman, or Suavius,  
L. L. }  
L. S. } all which signify the same person.

L. L. } stands for Lorenzi Lolli, Guido Reni's scholar.  
Lollius }

**R**ene or Renato LOCHON made this mark under several portraits and works of Polydore, in the year 1651.

**P**eter LOMBARDI, who engraved the works of Monsieur Sampagna, used this mark.

LOOKING-glass. *The method of making plate or LOOKING-glass.* The matter of which Looking-glasses are made is much the same as that of other glass works, viz. an alkali salt and sand.

But this salt ought not to be extracted from pulverine, or the ashes of the Syrian kali; but that of barillia, or the ashes of a plant of that nature, of the genus or same kind of kali's, as that which grows about Alicant in Spain.

It is indeed very rare for us to procure the barillia pure, the Spaniards commonly mixing another herb with it in burning it, which alters the quality of it; or else they add sand to it, to augment its weight.

This may be easily discovered, if the addition be not made till after the boiling of the ashes; but, if it be done in the boiling of them, it is impossible to discover it.

This adulteration of the matter is the cause of those threads and other defects that appear in plate glass.

The manner of preparing this salt is the cleansing it well from all foreign matters; pounding or grinding it with a kind of mill, and sifting it pretty fine.

The sand must be sifted and washed so often, till the water that comes from it is very clear; then it is to be dried again, and mixed with the salt, and the mixture passed through another sieve.

When

When this has been done, the mixture is put into the annealing furnace for about two hours, in which time it becomes very light and white; and, being in this state, it is called frit, or fritta, which must be laid up in a clean dry place, for a year at least, or more, to give the materials sufficient time to incorporate.

When this frit is to be used, it is laid some hours in the furnace, and the fragments or shards of old and ill-made glasses are to be added to some of it; these shards having been first calcined, by being heated red-hot in the furnace, and afterwards cast into cold water. **MANGANESE**, which see, must also be added to this mixture, to promote the fusion and purification of it.

*The method of blowing* **LOOKING-glass plates**. The workhouse, furnaces, and utensils, you will find under the articles **FURNACE**, **GLASS**, and **INSTRUMENTS**.

The melting-pots, in which the forementioned materials or mixture is fused, are in height about 35 inches, and in diameter 38.

These materials being vitrified or melted into glass by the heat of the fire, and sufficiently refined, the operation is performed in the following manner:

The master workman dips his blowing iron into it, once or oftener, till he has gotten matter upon it sufficient for the size of the plate he is to make.

Then he steps up on a kind of block or stool, about five feet high, that he may have the more liberty or room to balance it, as it lengthens in the blowing.

If the matter on the iron be too heavy for the workman to sustain on his blowing iron, he is assisted by two or more attendants, who hold pieces of wood under the glass, to prevent it from falling off the iron, by reason of its own weight.

The glass has thus several repeated heatings and blowings given it, till it be at length brought to the compass proper for its thickness, and the quantity of metal taken out; after which it is cut off with the forceps, at the end opposite to the iron, in order to point it with the pointil.

The pointil is a long firm piece of iron, having a piece going across one of its ends, in the form of a T; in order to point the glass, the head of the T is plunged into the melting pot, and, with the liquid glass that comes out sticking to it, they fasten it to the end of the glass before cut off.

Having fastened it sufficiently, they separate the other end of the glass from the blowing iron, and, instead of that, make use of the pointil to carry it to the furnaces fitted for that purpose, where they continue to enlarge it, by several repeated heatings, till it is of an equal thickness in every part.

Having done this, they cut it open with the forceps, not only

on the side by which it stuck to the blowing iron, but also the whole length of the cylinder; and, when they give it a sufficient heating, it is in a condition to be intirely opened, extended, and flattened.

The manner of doing which is the same as for table glass. See the article GLASS.

The glass, having been sufficiently flatted, is set into the annealing furnace for ten or fifteen days, according to its size and thickness.

Looking-glasses, thus blown, ought never to be more than 45, or at most 50 inches in length, and proportionable in breadth. Those which exceed these dimensions, as has been frequently experienced in those of the Venetian make, cannot have a thickness sufficient to bear the grinding, and, besides, are subject to wárp, which causes them to be false, hindering them from regularly reflecting the objects.

*The method of casting or running large LOOKING-glass plates.*

When the matter has been sufficiently vitrified, see the article FURNACES, refined, and settled, which is commonly in about 24 hours; they fill the cisterns, which are in the same furnace, and which is left there about six hours more, till such time as it appears all white, by means of the excessive heat.

To get the cisterns with the metal out of the furnace, they use a large iron chain, which opens and shuts with hooks and eyes; from the middle of which, on each side, arise two massive iron pins, by which, with the help of pullies, the cisterns are raised on a kind of carriage, of a proper height, and are thus brought to the table, where the glass is to be run.

Then, slipping off the bottom of the cistern, a torrent of fiery matter rushes foith, and presently covers the table prepared for that purpose.

This table, on which the glass is to be run, is made of pot metal, in length about nine feet, and proportionable in breadth. It is supported on a wooden frame, with truckles, for the conveniency of removing from one carquassé, or annealing furnace, to another, in proportion as they are filled.

For forming the thickness of a glass, there are two iron rulers or rims placed around the edge of the table, and on these rest the two ends of a sort of roller, which is used to drive the liquid matter before it to the end of the table or mould.

These iron rulers are moveable, so that they may be set closer or further apart at pleasure, and so determine the breadth of the glasses, and also keep in the liquid glass from running off at the edges. The glass, being taken out of the annealing furnace, needs only to be ground, polished, and soliated, for which see GRINDING, POLISHING, and FOLIATING.

LOQUACITY,

LOQUACITY, is represented, in painting, &c. by a young woman gaping, in a habit of changeable taffety, with crickets and tongues, a swallow on the crown of her head, going to chirp, and a magpye and a duck at her feet.

The magpye denotes prating, that offends the ears; the tongues also too much talkativeness; the swallow, on her head, that prating disturbs the head of a quiet studious person; the duck, at her feet, denotes much talkativeness.

*John* LOTEN, was a Hollander, and a landscape-painter. He lived and painted many years here in a manner very sylvan, like the glades and ridings of our parks in England

He delighted particularly in open trees. His landscapes are generally very large. He did many storms at land, accompanied with showers of rain, tearing up trees, dashings of water, and water-falls, cattle running to shelter; which pieces were admirably good.

He painted also many views of the Alps in Switzerland, where he lived many years.

His works abound among us. He died in London about 73 years ago.

LOVE. When any thing is represented as good to us, that makes us to conceive a Love for it; and, when it is represented as ill or hurtful to us, that excites our hatred.

Love, then, is an emotion of the soul, caused by motions which excite it voluntarily to join itself to such objects as appear agreeable to it.

The motions of this passion, when it is simple, are very soft and simple; for the forehead will be smooth, the eye-brows will be a little elevated over the place where the eye-balls shall be turned.

The head inclined towards the object of the passion, the eyes may be moderately open, the white very lively and shining, and the eye-ball, being gently turned towards the object, will appear a little sparkling and elevated.

The nose receives no alteration, nor any of the parts of the face; which being only filled with spirits, that warm and enliven it, render the complexion more fresh and lively, and particularly the cheeks and lips; the mouth must be a little open, the corners a little turned up; the lips will appear moist, and this moistness may be caused by vapours arising from the heart. See plate V.

LOVE *reconciled*, is represented, in painting, &c. by a maid wearing a curious sapphire about her neck; holding in one hand a cup, and two little Cupids in the other.

The sapphire is of a celestial colour, has a virtue to reconcile, and precious stones commonly do so; the two Cupids, that the

falling



falling out of lovers is the renewing of Love ; they striving which should outdo each other, so that Love becomes redoubled.

**LOYALTY**, is represented, in painting, &c by a woman in a thin garment ; in one hand holding a lighted lanthorn, on which she gazes ; in the other a mask, with many patches ; standing as if she would fling it against the wall.—The thin raiment shews that the words of a loyal person should be accompanied with sincerity ; the lanthorn, that a man should be of the same quality within and without, as the lanthorn sends out the same light as is within ; the mask, her despising all feigning, double meaning and equivocation.

**LUCAS P R.** signifies Luke Renni, the Roman, Raphael's scholar.

**LUCAS Van Leyden**, born in 1494, scholar of his father and Corn. Englebert, lived in Holland and the Low Countries, excelled in history and engraving ; died in the year 1533, aged 40 years.

**VIXM**

This mark is seen in some plates of Lucas Van Leyden, and the former part of this mark is under a St. Veronica, holding the

holy shroud.

**IMF**

*Michael* of **LUCCA** used this mark under a St. Sebastian, engraven after the manner of Michelagnolo, 1550 ; and we find the same mark in a Madona of Raphael, and after it Erry Exc.

**LUST** is represented, in painting, &c. by a pretty handsome lady, with coarse black hair, plaited about her temples, sparkling wanton eyes, her nose turning upward, leaning upon her elbow ; a scorpion in her hand, an he-goat by her side, and a vine with grapes.—The scorpion is an emblem of Lust, as is the he-goat ; her posture denotes idleness, which foment's Lust ; the vine is a token of Lust ; for sine Cerere & Baccho friget Venus.

**LSL**

*Hans* **LUTENSACH** used this mark. He engraved in a book, for the nuptials of the emperor Ferdinand, tilts, tournaments, and rejoicings in Callot's manner.

**LV. V.** signifies Lucas Van Uster, in some of Titian's landscapes

**LUXURY**, is represented, in painting, &c. by a young damsel with hair finely curled, in a manner naked ; sits upon a crocodile, and makes much of a partridge.—Naked, because Luxury squanders away the goods of fortune, and destroys those of the soul ; the crocodile, for her fecundity, denotes Luxury.

## M.

**M**ADDER, a root of a plant, much used by dyers, to make the most solid and rich red colour.

It is common enough, but generally comes from Holland; and, if it is good, it is red; it is finer than brasil, and, before you use it, it must be finely powdered, to give the better colour.

*To extract a tincture of Madder for lake.*

This is done by the same method as is done for extracting a lake from brasil, and will produce a fine colour, which make into troches, drying them, and it will be a perfect lake, and very fine for use. See LAKE.

MAF. See RAIMONDI.

Thomas MANBY, was a good English landscape painter, who had been several times in Italy, and consequently painted much after the Italian manner.

He was famous for bringing over a good collection of pictures, which were sold at the banqueting-house, about the latter end of king Charles II's reign. He died in London about the year 1692.

MANGANESE, a very poor kind of iron ore.

It is a dense, ponderous, and heavy substance, in its finest and purest pieces, approaching greatly to the texture of the lapis hematites, being composed of regular parallel striæ, diverging from a center to a circumference. This kind, however, is rare; besides which, there is another a somewhat less pure kind, of an iron grey colour, and irregularly streaked like the steel-grained lead ores. But the common Manganese is of a perfectly irregular structure. It is very heavy, moderately hard, and of a deep dusky grey, approaching to black, though sometimes of a ferruginous brown. It is found in large masses of no determinate shape, and of a rude, rugged, and unequal surface.

Manganese gives fire but difficultly with steel, and makes no effervescence with aqua-fortis. It is found in many parts of England and Germany.

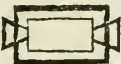
This substance is of vast use in the glass trade; but neither the industrious Neri, nor any others who have written of the art, can ever deliver the true proportions in which it is to be mixed with the glass metal on the several occasions. The same thing is also to be observed, in regard to zaffer, another substance in continual use with them: And the reason of this is, that there is vast difference in the quality of these bodies; some of which are sold, being very pure and rich; others are good for almost nothing,

nothing, and much of middle degrees of purity between these. For this reason there is no determining how much of each is to be added to the glass, but the conciator adds them at several times, and in small quantities, and takes frequent proofs by his eye, till he knows that they are properly proportioned.

**MANNEQUIN**, in painting, is used to signify a little statue or model, ordinarily made of wax, and sometimes of wood; the junctures of which are so contrived, as that it may be put into any attitude one pleases, and its draperies and their folds be disposed, as one would have them.

**MANNER**, in painting, is a habitude that a man acquires in the three principal parts of painting in the management of colours, lights, and shadows, which is either good or bad, according as the painter has practised more or less after the truth, with judgment and study. But the best painter is he, who has no Manner at all; the good or bad choice he makes, is called a good or bad goût.

*Andrea* **MANTEGNA**; in his time the art of engraving was found out by Maso Finiquerra, a goldsmith of Florence, and first practised by Andrea; he was born in the year 1431; was scholar to Jacopo Squarcione; lived at Mantua and Rome; excelled in history and portraits; died in the year 1517, aged 86 years.

**MF**  *Andrew* **MANTEGNA**, of Mantua, or Padua, painter and engraver, used these marks; the second mark is found in the ten plates of the triumph of Julius Cæsar, engraven by himself, and afterwards cut in wood in 1599, by Andrew Andreani of Mantua.

*Carlo* **MARA'TTI**, born in 1625; scholar to Andrea Sacchi; lived at Rome; excelled in history and portraits, and died in the year 1713.

*Colouring of* **MARBLE**. The colouring of Marble is a nice art; and, in order to succeed in it, the pieces of Marble on which the experiments are tried, must be well polished, and clear from the least spot or vein. The harder the Marble is, the better it will bear the heat necessary in the operation; therefore alabaster, and the common soft white Marble, are very improper to perform these operations upon.

Heat is always necessary for the opening the pores of the Marble, so as to render it fit to receive the colours; but the Marble must never be made red-hot, for then the texture of the Marble itself is injured, and the colours are burnt, and lose their beauty. Too small a degree of heat is as bad as too great; for, in this case, tho' the Marble receives the colour, it will not be fixed in it, nor strike deep enough. Some colours will strike, even cold; but they are never so well sunk in, as when a good degree of heat

is used. The proper degree is that, which, without making the Marble red, will make the liquor boil upon its surface. The menstruums, used to strike in the colours, must be varied according to the nature of the colour to be used. A lixivium made with horses or dogs urine, with four parts quick-lime, and one part pot-ashes, is excellent for some colours; common ley of wood-ashes does very well for others: For some spirit of wine is best; and finally, for others, oily liquors, or common white wine.

The colours which have been found to succeed best with the peculiar menstruums, are these: Stone blue dissolved in six times the quantity of spirits of wine, or of the urinous lixivium, and that colour which the painters call litmose, dissolved in common ley of wood-ashes. An extract of saffron, and that colour made of buckthorn-berries, and called by the painters sap green, both succeed well dissolved in urine and quick-lime, and tolerably well in spirits of wine. Vermilion, and a fine powder of cochineal, succeed also very well in the same liquors. Dragons blood succeeds very well in spirits of wine; as does also a tincture of logwood in the same spirits. Alkanet root gives a fine colour; but the only menstruum to be used for this is oil of turpentine; for neither spirits of wine, nor any lixivium, will do with it. There is another kind of sanguis draconis, called dragons blood in tears, which, mixed with urine alone, gives a very elegant colour. Phil. Trans. N<sup>o</sup>. 268. Besides these mixtures of colours and menstruums, there are some colours which are to be laid on dry and unmixed. These are dragons blood, of the purest kind, for a red; gamboge, for a yellow; green wax, for a green; common brimstone, pitch, and turpentine, for a brown colour. The Marble, for these experiments, must be made considerably hot, and then the colours are to be rubbed on dry in the lump; some of these colours, when once given, remain immutable; others are easily changed or destroyed. Thus the red colour given by dragons blood, or by a decoction of logwood, will be wholly taken away by oil of tartar, and the polish of the Marble not hurt by it. A fine gold colour is given in the following manner: Take crude armoniac, vitriol, and verdigrease, of each equal quantities; white vitriol succeeds best, and all must be thoroughly mixed in fine powder.

The staining of Marble to all the degrees of red, or yellow, by solutions of dragons blood, or gamboge, may be done by reducing these gums to powder, and grinding them with the spirits of wine in a glass mortar; but for smaller attempts no method is so good as the mixing a little of either of these powders with spirits of wine in a silver spoon, and holding it over burning charcoal. By this means a fine tincture will be extracted, and,

with



with a pencil dipped in this, the finest traces may be made on the Marble, while cold; which, on the heating it, either on sand or in a baker's oven, will all sink very deep, and remain perfectly distinct in the stone. It is very easy to make the ground colour of the Marble red or yellow, by this means, and leave white veins in it. This is to be done by covering the places where the whiteness is to remain, with some white paint, or even with two or three doubles only of paper; either of which will prevent the colour from penetrating in that part. All the degrees of red are to be given to Marble by means of this gum alone. A slight tincture of it, without the assistance of heat to the Marble, gives only a pale flesh colour, but the stronger tincture gives it yet deeper; to this the assistance of heat adds yet greatly; and, finally, the addition of a little pitch to the tincture gives it a tendency to blackness, or any degree of deep red that is desired.

A blue colour may be given also to Marble, by dissolving turnsole in a lixivium of lime and urine, or in the volatile spirit of urine; but this has always a tendency to purple, whether made by the one or the other of these ways. A better blue, and used in an easier manner, is furnished by the Canary turnsole; a substance well known among the dyers: This needs only to be dissolved in water, and drawn on the place with a pencil; this penetrates very deep into the Marble, and the colour may be increased by drawing the pencil wetted afresh several times over the same lines. This colour is subject to spread and diffuse itself irregularly; but it may be kept in regular bounds by circumscribing its lines with beds of wax, or any other such substance. It is to be observed that this colour should always be laid on cold, and no heat given even afterwards to the Marble. And one great advantage of this colour is, that it is therefore easily added to Marbles already stained with any other colours, and it is a very beautiful tinge, and lasts a long time.

*To MARBLE books or paper.* Dissolve four ounces of gum arabic in two quarts of fair water; then provide several colours mixed with water in pots or shells, and with pencils peculiar to every colour sprinkle them by way of intermixture upon the gum water, which must be put into a trough, or some broad vessel; then with a stick curl them, or draw them out in streaks, to as much variety as may be done.

Having done this, hold your book or books close together, and only dip the edges in on the top of the water, and colours, very lightly; which done, take them off, and the plain impression of the colours in mixture will be upon the leaves; doing as well the ends as the front of the book in the like manner.

And after the same manner you may make marbled paper, by dipping it on the flat, as also linen cloth, &c.

**MARBLED** *China ware*, a name given by many to a species of porcelain, or China ware, which seems to be full of cemented flaws. It was called by the Chinese, who were very fond of it, *tsoutchi*.

It is generally plain white, sometimes blue, and has exactly the appearance of a piece of China, which had been first broken, and then all the pieces cemented in their places again, and covered with the original varnish. The manner of preparing it is easy, and might be imitated with us. Instead of the common varnish of the China ware, which is made of what they call the oil of stone, and oil of fern, mixed together, they cover this with a simple thing made only of a sort of coarse agates, calcined to a white powder, and separated from the grosser parts by means of water, after long grinding in mortars. When the powder has been thus prepared, it is left moist, or in form of a sort of cream, with the last water that is suffered to remain in it; and this is used as the varnish. Our crystal would serve fully as well as those coarse agates, and the method of preparation is perfectly easy.

**MARBLING** of books, is performed by bookbinders, by sprinkling over the covers of books with black, by means of a black pencil, struck gently against the finger, or on a stick held for that purpose. After the Marbling is finished, the covers are glaired over with the whites of eggs well beaten, and afterwards glazed over with a polishing iron.

**MARCASITE**, a name used in a very vague sense by many writers upon fossils, but restrained by Dr. Hill to the name of a peculiar genus of fossils. The characters of which are, that they are compound, inflammable, metallic bodies, naturally constituting whole strata; of a solid and firm substance; of an obscurely and irregularly foliaceous structure, and of a bright glittering appearance; very freely and readily giving fire with steel; not fermenting with acid menstruums; and, when put into the fire, yielding a deep blue flame; and, finally, calcining into a purple powder.

Though the natural disposition of these bodies be to form whole strata, and that they are most usually found in this state; yet they are at times found in loose masses as many, even of the stones of strata, at times are. They are subject also, by their frequent admixture with adventitious matter, the ores of metals, and other fossil bodies, to such various external appearances, that their varieties are almost innumerable, and most of them are very beautiful: But, though their accidental differences are so very numerous, the genuine species are very few, the naturalists allowing only three; there are, 1st, the bright silver-coloured Marcasite; 2d, the bright gold-coloured Marcasite; 3d, the

the pale heavy dead white Marcasite. The first species usually constitutes strata of great extent, and of about a foot in thickness; very often much less, but scarce ever much more.

It is composed of a number of foliaceous flakes, not regularly disposed, but oddly contorted and waved, and often folding round one another; though sometimes this structure is less distinct, and the whole seems run into one solid mass. Its colour is extremely bright, very like silver, but more glittering. This is its common, and its more pure state; but it is liable to a vast number of varieties. Sometimes it contains a large quantity of the ore of lead or tin; and very often a dusky brown ferruginous matter is intermixed with it; at other times many of the angular and regularly figured phlogonizæ are immersed in it, and seem to make a part of its very structure; and, sometimes where it has room, its constituent flakes rise on its surface in several conjunct series, and form a very elegant foliaceous top to it. Nor is this all the difference of appearance it puts on; for, very often, where there has not been a sufficient quantity of it to form itself into any figure alone, it is found deposited in specks, or flat cakes, of a more or less complex, but always of a flaky structure, on stones or ores of various kinds; and frequently, besides its native silver, which it has, all the rainbow colours on its different parts as differently turned to the light.

The golden Marcasite is a more beautiful substance than the former: It is of a less firm or compact structure than the others, and is usually found in very long, but very thin strata, and is of an extremely bright and glittering appearance; and is sometimes found in large and misshapen nodules, or loose masses. It is liable to all the accidental varieties that the former is, and in many of them makes a very fine appearance. The third, or dead white kind, is the hardest and heaviest of all. It is in its more usual and natural appearance of much less beauty than the former kinds; but is like them subject to various accidents, under some of which it makes a very gay and splendid appearance. It, like the rest, sometimes forms complete strata, sometimes detached nodules; but its most usual appearance is in the horizontal cavities of other strata; in these it often forms a sort of bastard stratum of many yards continuance, and frequently of very considerable thickness; for it almost always fills up the vacancy, and that so closely, as seldom to leave room for any foliaceous shoots at its surface, or protuberances at its edges; but forms a plain mass, like that of a metal, melted and poured into the place. It is of the smoothest surface of all the Marcasites, and is somewhat soft to the touch, and in colour resembles tar-nished pewter.

This is its common appearance; but it sometimes shews itself

like the rest in small patches on the surface of stones, and is there often very beautifully foliated; it is liable also to all the accidents of the other kinds.

The Marcasites are all found in great plenty in the English and German mines. Devonshire and Cornwall afford vast quantities of them; and very beautiful ones are found in Derbyshire. They often contain the several metals; but the quantity of sulphur has yet baffled all the attempts, that have been made, to work them to advantage.

MARCH, is represented, in painting, &c. of a tawny complexion, and a fierce look; wearing upon his head a helmet, and leaning upon a spade; holding in his right hand Aries, and in his left almond blossoms and cions; and upon his arm a basket of garden seeds.

**JBM** *John* MARIA *da Brescia*, a Carmelite friar, used this mark. He, in the year 1502, engraved a virgin sitting in the clouds, and underneath three saints of the order of the Carmelites. He had a brother called John Antonio da Brescia, who marked his plates with the letters JO. AN BX. 1538.

*The* MARIGOLD *in painting*; first lay on masticote, upon that gamboge, and shade with gamboge mingled with some vermilion. To finish, add gall-stone and a little carmine.

Let the green be verditer, shaded with iris.

*The* French MARIGOLD *to paint or colour*. First lay on masticote, and let the second lay be gamboge; then gall-stone, mixed with gamboge, and finish with the last colour, a little bistre being added to it, and a very little carmine, for the deepest shades.

*The* African MARIGOLD *to paint, &c.* First lay on gamboge, and shade with the same, mixing with it a good deal of carmine, and a little gall-stone; but make an edging of gamboge about the leaves, very bright in the lights, and darker in the shades; shade the seed with bistre.

Let the green both of the French and African be verditer, shaded with iris.

MARS, his pictures, says Macrobius, were adorned and beautified with sun-beams, in as lively a manner as could be devised, with a fierce aspect, terrible and wrathful; his eyes hollow and quick in their motion, his face all hairy, with long curled locks on his head, hanging down to his shoulders, of a coal-black colour; standing and holding a spear in one hand, and a whip in the other.

2. Statius says, he was represented wearing on his head a bright shining helmet, so fiery, that it seemed as though it sent forth flashes of lightning; armed with a golden breast-plate, on which were engraven fierce and ugly monsters; and his shield stained all over with blood, and enchased with deformed beasts,  
drawn



drawn in a chariot by two horses, Fury and Violence, driven by two furly charioteers, Wrath and Destruction; and he himself holding a spear in one hand, and a whip in the other.

3. He is also sometimes represented on horseback, and sometimes in a chariot drawn with horses called Fear and Horror, and some say with the figures of men called Fear and Violence.

Isidorus relates, that the picture of Mars was painted with a naked breast.

By which is intimated, that men ought not to be timorous in war, but valiantly and boldly expose themselves to hazards and dangers.

Statius relates, that the house of Mars was built in an obscure corner of Thracia, made of rusty black iron; that the porters, which kept the gates, were Horror and Madness; that within the house dwelt Fury, Wrath, Impiety, Fear, Treason, and Violence; and the governess of the house was Discord, who sat on a royal throne, holding in one hand a bright sword, and in the other a basin full of human blood.

Ariosto describes the court of Mars, as a place of horror and confusion, saying, that in every part and corner of it were heard strange echoes, fearful shrieks, threatenings, and dismal cries; in the middle of this place was the image of Virtue, looking sad and pensive, full of sorrow, discontent, and melancholy, leaning her head on her arm; hard by her in a chair was seated Fury in triumph; and not far from her sat Death with a bloody stern countenance, offering mens skulls in human blood upon an altar, consecrated with coals of fire, fetched from many cities and towns, burnt and ruined by the tyranny of war.

MASSES, in painting, are large parts of a picture, containing the great lights and shadows: And thus, when it is almost dark, we see only the Masses of a picture, i. e. the places of the lights and shadows.

MATRASS, is a glass vessel, used in chymical operations, called also a bolt-head. It is made in the form of a bottle, with a very long narrow neck. The Matrafs is luted with earth, when it is to be placed on a very hot fire; when it is required, it should be stopped very close; it is sealed hermetically.

MATRICE, with dyers, is a term applied to the five simple colours, whence all the rest are derived or composed.

These are the black, white, blue, red, and fallow or root colour

MATRICES, with letter-founders, are those small pieces of copper or brass, at one end of which are engraven dent-wise, or en creux, the several characters, or letters, used in the composing for the printing of books.

Each letter or character, and each virgula or point in a composition

position of sentences, has its several Matrice, and of consequence its several puncheon to strike it.

These Matrices are cut by the engravers on metal.

When any types are to be cast, the Matrice is fastened to the end of a mould, so disposed, that when the metal is poured on it it may fall into the creux, or cavity of the Matrice, and take the figure and impression of it.

MATRICES, with coiners, are pieces of steel, in form of dyes; on which the several figures, arms, characters, legends, &c. wherewith the species are to be stamped, are engraven.

The engraving is performed with several puncheons, which being formed in relievo, or prominent, when struck on the metal, make an indented impression, which the French call *en creux*.

MATTURINO, a scholar of Raphael, lived at Rome, excelled in history-painting, and died in the year 1527.

*Franc* MAZZUOLI called *Parmegiano*, was the first who practised the art of etching; born in the year 1504, scholar to his two uncles, lived at Rome and Parma, excelled in history and portraits; died in 1540, aged thirty-six years.

MAY, is represented, in painting, &c. with a sweet and lovely aspect, clad in a garment of white and green, embroidered with daffodils, hawthorn, and blue bottles; on his head a garland of white and red damask roses, holding in one hand a lute, and a nightingale sitting on the fore-finger of the other.

M. C. signifies Martin de Clif, or Clivenfis Augustanus.

M. D. VOS is put for Martin de Vos, a celebrated inventor for engravers.

*The MEASURES of a human body that are equal between themselves.*

1. The space between the chin and the throat-pit is equal to the diameter of the neck.
2. The circumference of the neck is equal to the distance of the throat-pit to the navel.
3. The diameter of the waist is equal to the distance between the knob of the throat and the top of the head, and that is equal to the length of the foot.
4. The space between the eye-lids and the nostrils is equal to that between the chin and the throat-bone.
5. The space from the nose to the chin is equal to that of the throat-bone to the throat-pit.
6. The distance from the hollow of the eye-brow to the center of the eye is equal to the prominency of the nostrils, and the space between the nostrils, and the end of the upper lip.
7. The distance between the top of the nail of the fore-finger, and the joint next the palm or thumb, is equal to the distance between the said joint and the wrist.

8. The

8. The greater joint of the fore-finger is the height of the forehead.

9. The space between that joint and the top of the nail is equal to the length of the nose ; from the tip to the arch above the eyes, where the forehead and the nose is divided, to the two first joints of the middle finger, are equal to the space between the nose and the chin.

10. The first joint of the middle finger, whereon the nail grows, is the distance between the nose and the mouth.

11. The second joint answers to the first, which is equal to the chin.

12. The bigger joint of the thumb is equal to the length of the mouth.

13. The space between the top of the chin, and the dint under the lower lip, is equal to the lesser joint of the thumb.

14. The least joint of each finger is double the length of the nail.

15. The spaces between the middle of the eye-brows, and the outward corner of the eyes, is equal to the spaces between the said corners and the ears.

16. The height of the forehead, the length of the nose, and distance of the nose from the chin, are equal.

17. The breadth of the hand is equal to the breadth of the foot.

18. The length of the foot is equal to the measure round about the instep.

19. Twice the breadth of the hand is equal to the length of it.

20. The arches of the eye-brows are equal to the arch of the upper lip, at the division of the mouth.

21. The breadth on the nose is the length of the eye, and are either of them equal to half the length of the nose.

22. The navel is in the middle between the nose and the knee.

23. The space from the top of the shoulder to the elbow is equal to two faces, and from that to the wrist one and a half.

24. The breadth of the body, at the broadest part of the shoulders, is two faces and a half, which is also equal to the distance between the elbow and the middle finger.

25. The breadth of the body, at the privities, is equal to two faces.

26. The thighs, at the thickest part near the privities, are the distance of two faces broad.

27. The thickest part of the leg is equal to the space between the top of the forehead and the end of the nose.

28. The breadth of the back, at the arm-pits, is equal to two faces, and so are the hips at the buttocks.

29. The

29. The length of the middle finger is equal to the space between its last joint and the wrist.

*To take off impression of MEDALS.* A very easy and elegant way of taking impressions of Medals and coins, not generally known, is this: Melt a little ising-glass glue, made with brandy, and pour it thinly over the Medal, so as to cover its whole surface; let it remain on for a day or two, till it be thoroughly dry and hardened; and then, taking it off, it will be fine, clear, and hard, as a piece of Muscovy glass, and will have a very elegant impression of the coin.

Sulphur is sometimes used to take off impressions of Medals, coins, &c. the method is this: Having made a ledge of clay about the work, whose impression is desired, and carefully oiled the whole, gently pour brimstone melted in a covered vessel, to prevent its firing; upon the metal, about the edge of this mould, make a border of clay, as before, and lightly oil the internal surface of both; then gradually put into it, to the thickness of about a quarter of an inch, a mixture made up of calcined alabaster and water, to the consistence of stiff honey; this, soon growing hard, may be taken out of the mould, and gives figures of the coin or Medal.

We have another easy method of procuring a fine impression or figure of Medals and coins: Take a perfect and sharp impression in the finest black sealing wax of the coin or Medal you desire, but cut away the wax round the edges of the impression; then with a preparation of gum water, of the colour you would have the picture, spread the paint upon the wax impression, with a fine hair pencil, observing to work it into all the sinking or hollow places, these being the rising parts of the Medal; and the colour must be carefully taken from the other parts with a wet finger; then take a piece of very thin post paper, a little longer than the Medal, and moisten it quite through; place it on the wax impression, and on the back of the paper lay three or four pieces of thin woollen cloth, or flannel, of about the same size. The impression, with its coverings, should be placed between two smooth iron plates, about two inches square, and one tenth of an inch thick; these must be carefully put into a small press made of two plates of iron, about five inches and an half long, one inch and a half wide, and half an inch in thickness, having a couple of long male screws running through them, with a turning female screw on each, to force the plates together; these, being brought evenly together by means of the screws, will take off a true and fair picture of the Medal, which, if any deficiency should appear, may easily be repaired with a hair pencil or pen, dipped in the colour made use of.

If a relievo only be desired, nothing is necessary, but to take a  
piece



piece of white card or paistboard well soaked in water; then placing it on the wax mould without any colouring, and letting it remain in the press for a few minutes, a good figure will be obtained.

This method of taking off Medals, &c. is convenient, and seems much more so, than the several inventions usually practised in sulphur, plaister of Paris, paper, &c. wherein a mould must be formed either of clay, horn, plaister, or other materials, which require a good deal of time and trouble.

Some take impressions on paper from the Medals themselves, by passing them through the rolling press, and colouring them afterwards; but this is not only more difficult, but does great injury to the Medals, by impairing the sharpness of their most delicate and expressive strokes; whereas wax does not hurt the finest Medal in the least degree; and, though a brittle substance, it effectually resists the force of a downright pressure.

Red seems the best colouring, and therefore black wax is directed to be used; but if the pictures are chosen in black and white, to resemble copper-plates, the wax should be red; for the wax and paint ought to be of different colours, in order to distinguish when the colour is laid on properly, or rightly cleared away.

**M** *Peter* MERCAUD used this mark.

MERCURY, is a fluid mineral matter, which perfectly resembles silver in fusion. It is popularly called quicksilver.

Authors are divided as to what class of fossils to range Mercury under; some hold it to be a metal; others, a semi-metal; and others, an imperfect metal.

Boerhaave observes, that it is very improperly called a metal, inasmuch as it has not all the characters of such a body; nor scarce any thing in common with other metals, except weight and similarity of parts; as, for example, it is neither dissoluble by fire, malleable, nor fixed.

In effect it seems to constitute a peculiar class of fossils; and is rather the mother or basis of all metals, than a metal itself.

The characters or properties of Mercury are,

1. That of all bodies it is the heaviest next to gold, and still, by how much the purer it is, by so much it is the heavier; the ordinary proportion of Mercury to gold is that of 14 to 19; and, if any Mercury be found to be more than according to this ratio, it may safely be concluded that it has gold in it.

2. The second character is, that it is the most fluid of all bodies; that is, its parts separate and recede from each other by the smallest force; and of consequence it is that of all bodies, whose parts cohere least, and are the least tenacious, and therefore of all others the least ductile and malleable.

The parts of water do not divide so readily as those of quicksilver; and the parts of oil much less.

3. The third property of Mercury is, that of all bodies it is divisible into the minutest or smallest parts; thus, being exposed to the fire, it resolves into a fume, scarce perceivable to the eye.

4. The fourth character is, that it is extremely volatile, being convertible into fume, even by a sand-heat.

The gilders are but too well acquainted with the vaporous quality of Mercury, which frequently renders them epileptic or paralytic, and sometimes salivates them.

5. The fifth property is, that it easily enters, and intimately adheres to gold; but not so easily to other metals, with difficulty to copper, and not at all to iron.

6. The sixth character is, that of all fluids it is the coldest and hottest, supposing the circumstances the same; this property depends on the great weight of Mercury; for the heat and cold of all bodies are, *cæteris paribus*, as their weights.

Now Mercury being four times heavier than water, if both of them be exposed in a winter's night to the same cold, the Mercury must be so much colder than water, as it is heavier.

So also, if they be both applied to the same degree of heat, while the water becomes warm, the Mercury will be hot enough to burn the hands.

7. The seventh property of Mercury is, that it is dissoluble by almost all acids, and unites itself with them, at least all fossil acids.

Only vinegar does not dissolve it; and hence we are furnished with a method of detecting the frauds of the druggists, &c. who make a practice of sophisticating quicksilver with lead.

Pound a little Mercury with vinegar in a mortar, and, if the vinegar grow sweetish, it is a proof there is a mixture of lead in it.

If copper has been mixed with it, the Mercury will turn greenish or bluish; and, if there be no adulteration, the Mercury and vinegar will both remain as before.

8. The eighth property of Mercury is, that it is the most simple of all bodies, next after gold; and accordingly it is found the same in all its parts, as far as observation goes.

9. The ninth property of Mercury is, that it is not in any measure sharp, for it shews no acrimony in the taste, nor does it corrode any body; and, if a carcass were to be buried in quicksilver, it would there remain without being any way hurt.

MERCURY, is described by the ancients, as a beardless young man, having two small wings fixed behind his shoulders and ears, his body almost all naked, excepting that a thin veil hangs down from his shoulders, which is wrapped round his body; he held a golden purse in his right hand, and in his left a caduceus, or snakey staff, viz. a slender wand, about which two snakes annodated

i. e. twined in certain knots, their heads meeting together just at the top, as their tails do at the bottom.

Some, however, represented Mercury in the likeness of a very aged man, with his head almost bald, excepting that some few hairs remained on the sides, short and curled; of a grim, severe, and sour aspect; of a tawny complexion, an ancient hue; clad with a lion's skin, for an upper garment; holding in his right hand a large pole-ax, and, in his left hand, an iron bow, and a quiver of steel-headed arrows hanging at his back; to the end of his tongue were fastened many small chains of gold, at the end of which were tied multitudes of all sorts of men, which he seemed to draw to him; looking continually backward, to behold the innumerable troops of people following him.

By this description is signified the all-powerful and attractive virtue of eloquence; which, by his age, is understood to be found only in old, wise, and experienced men, as being more mature and perfect in them, than in those of younger years.

Apuleius writes, that Mercury was a very youth, having very short hair on his head, of an amber colour, and curled; clad only with a very thin veil of purple silk.

He is also drawn with long, curled, yellow hair, in a coat of flame colour, and with a pure white mantle trimmed with gold and silver; with a white beaver or hat, with white feathers; golden shoes, and a silver rod in his hand.

Martianus Capella, also, describes him young, but of a strong and well composed body, with certain young hairs of a yellowish colour, sprouting out of his chin.

Among some of the Egyptians, he was depicted with a head like a dog, holding in his right hand a caduceus, and shaking a green bough of palm with his left hand.

By the dog's head was signified subtlety and craftiness, no beast being accounted so subtle as a dog; by the snaky wand, the power of wisdom and eloquence in producing peace, which is signified by the green palm branch.

Pausanias relates, that Mercury was represented, in a certain province of Corinth, as a young man carrying a ram upon his shoulders: And that a statue was brought from Arcadia to Rome, and erected in the temple of Jupiter Olympus, which had on its head a helmet of engraven steel, and a coat over his shoulder, holding under his arm the image of a ram.

MERCY, is represented, in painting, &c. as a lady sitting upon a lion, holding in one hand a spear, and in the other an arrow, which she seems to throw away.

*Michael Angelo* MERIGI *da Caravaggio*, born in the year 1669, scholar of Cavalier Gioseppino, lived at Venice, Rome, and

and Malta ; excelled in history and half figures : He died in the year 1609, aged 40 years.

MERMAN, } Are sea creatures, frequently talked of, as be-  
 MERMAID, } ing supposed half human, and half a fish ;  
 and are represented by painters, &c. in the form of a man or wo-  
 man from the navel upwards, and with the tail of a fish from  
 thence downwards.

METALS, are simple fossil bodies, which fuse and become fluid by fire, and coagulate by cold, and harden into a solid mass, capable of distending under the hammer.

A Metal is said to be simple, as it may be affirmed of every the minutest particle of a Metal, e. gr. a grain of gold, that it is gold, or has all the properties of gold.

A Metal is fusible by fire ; that is, when exposed to a great fire, it dissolves into parts, which are easily moveable among themselves, or are actually in motion.

A Metal is fixed, i. e. it bears the fire without flying off in vapours. Though Metals are fixed only to a certain degree ; for, by the large burning-glasses of M. Tschernhausen and Villette, all Metals will readily evaporate.

Such are the proper characteristics of Metals, which are no ways applicable to any other bodies in nature ; for a diamond, or other stone, though it be a simple body, yet is not fusible in the fire, nor capable of being extended under the hammer ; and the salt, being dissoluble by fire, is not malleable, but will break under the hammer.

There are, indeed, certain woods, which yield, in some measure, to the hammer ; but then they fall to dust in the fire, and so of the rest.

There are but six Metals found in all nature, viz. gold, silver, copper, tin, lead, and iron.

To these is usually added a seventh Metal, viz. mercury, or quicksilver, but improperly, as it has not all the characters of a Metal, nor scarce any thing in common with the other Metals, except weight and similarity of parts.

Thus, for example, it is neither dissoluble by fire, malleable, nor fixed : And, in reality, it seems to constitute a peculiar class of fossils, and is rather the mother or basis of all Metals, than a Metal itself.

The common radical character of Metals is, that of all known bodies they are the heaviest.

By the experiments made by Dr. Halley, the weight of gold to that of glass is determined to be as 7 to 1 ; and the weight of tin, the lightest of all Metals, to that of gold, as 7 to 19 ; which considerably surpasses the weight of all stones, marbles,  
 gems,



gems, and other the most solid bodies, as appears from the tables of specific gravities.

Nor is there any body in nature, but a Metal, that is one third of the weight of gold.

The Royal Society furnish us with various experiments of this kind.

The weights of the several Metals and other solids they have examined hydrostatically, by weighing them in air and water; and the weight by the fluids, by weighing an equal portion of each.

By such experiments they find, that, taking the same weights of water and gold, the bulk or magnitude of the water is to that of gold, as 19636 to 1000; consequently that the weight of gold is to water nearly as 19 to 1.

*The specific weight of the several Metals, by this means determined, stands thus:*

Gold	19635		Iron	7852
Quicksilver	14019		Tin	7321
Lead	11341		Stone	2000
Silver	105135		Water	1000
Copper	8843		Air	$\frac{8}{27}$

<i>The Cubic Inch of</i>	<i>Ounces.</i>	<i>Drachms.</i>	<i>Grains.</i>
Gold	12	2	52
Quicksilver	8	6	8
Lead	7	3	30
Silver	6	5	28
Copper	5	6	36
Iron	5	1	24
Tin	4	6	17

} weights

*To take away the brittleness of any METAL.*

First calcine the Metal, and put it under dung; and afterwards heat it red-hot at the fire, or melt it, and quench it often in aqua-vitæ often distilled; or use rosin or turpentine, or the oil of it; or wax, suet, euphorbium, myrrh, or artificial borax: For, if Metals be not malleable, unctuous bodies will oftentimes make them softer.

If either all these, or some of these, be made up with some moisture into little cakes, and when the Metal yields to the fire, by blowing with the bellows, and some of them be cast in, and be made thick like mud, or clear; then set the Metal to the fire, that it may be red-hot in burning coals; take it out, and quench it in them, and so let it remain for half an hour to drink in.

Or daub the Metal with dog's grease, and melt it with it; for that will take away much of the brittleness of it, and make it so that it may be hammered and wrought.

*To colour METAL like gold.*—Take sal armoniac, white vitriol, rock salt, and verdigrease, of each a like quantity in fine powder; lay it upon the Metal; then put it into the fire for an hour, take it out, and quench it in urine, and the Metal will have the colour of gold.

*To melt METALS quickly.* Put in a layer or course of the powder of any Metal into a crucible; then lay upon it a layer of sulphur, salt-petre, and saw-dust, of each a like quantity, mixed together; put a coal of fire to it, and the Metal will immediately be in a mass.

**M** *Joseph Maria* METELLI, of Bologna, a famous and fantastical engraver of all kinds of subjects, used this mark.

MEZZO-TINTO, a particular kind of graving, done in the following manner:

1. Take a well-polished copper-plate, and make it all over rough one way, with a sort of engine particularly designed for this purpose: Then cross it over with the engine again; and, if you see occasion, cross it over it the third time, till it be made rough alike, viz. so as, if it were to be printed, it would print black all over.

2. The shape or form of this engine, or instrument, is various, according to the fancy of the artist; those that desire them, may have them of several persons in London, who profess and practise the arts of drawing, engraving, and etching.

3. When you have thus roughed the plate, take charcoal, black chalk, or black lead, to rub over the plate, and draw the design with white chalk upon the same; then take a sharp stift, and trace out the outlines of the design, which you have drawn with white chalk.

4. Where you would have the light strike the strongest, take a burnisher, and burnish that part of the plate as clean and smooth, as it was when it was first polished.

5. Where you would have the light fainter, there you must polish it so much, and after this manner you must either increase the light in your design, making it either fainter or stronger, as the necessity of the work requires.

MEZZO-TINTO prints are, for back-painting upon glass, to be preferred to those that are engraven; because that the former, if done with a neat and careful hand, and on a good and fine-grounded print, can scarcely be distinguished from limning; whereas, in those that are engraven, all the strokes of the graver are plainly visible.

2. In chusing your prints to work upon, observe the paper they are printed on ; if it be too thick, or too much gummed, that may be discovered by wetting a corner of it with water, or your tongue ; where, if it passes not through the paper presently, it is not fit for the purpose ; but a thin, spongy paper, is what you should chuse.

3. The glass you paint it on, ought not to be common window-glass, for that will spoil your work ; but either true and thin ground, and well-polished looking-glass, or a sort of fine white glass, called Cock-hill glass.

*Of laying MEZZO-TINTO prints upon the glass.*

1. Having provided such a glass of the same size as your picture, steep the print flat-ways in warm water for four hours, more or less, according to the thickness, thinness, or hardness of the paper ; and then, with a thin knife or brush, the hairs of which will not come out, spread Venice turpentine very thin and even all over the glass : And, if the weather be cold, warm the glass at the fire, and dab it all over with your fingers, that there may not be the least speck of the glass uncovered with turpentine.

2. Then take the print out of the water, and lay it on a table smooth, upon a clean napkin or sheet of paper, or between two papers, to dry out all the superfluous water.

3. When you have done this, lay the print upon the glass by degrees, beginning at one end, and stroking outwards that part which is just fastened to the glass, that no wind or water may lie betwixt that and the glass, which will cause blisters, and which you must always be very careful to stroke out.

4. If you perceive you have not laid the print on the glass exactly even, then, by warming the fore side of the glass before the fire, it will so soften and thin the turpentine, that you may, with care and gentleness, take it off again, and lay it on again immediately, not suffering the print to dry.

5. Your print being laid on the glass exactly, you must proceed to rubbing it with your finger, to rub off all the thickness of the paper, which will roll off in little rolls, till nothing of it is left upon the glass but a thin film like a cobweb, that is fast stuck to the glass by the turpentine ; but great care is to be taken in rubbing, that you do not rub any holes in the print, especially in the lights, which are the most tender parts.

6. If your picture be large, so that some part of the paper should grow dry, while you are rubbing the other, you should, with a little water on your finger, wet them now and then, as you see occasion, to keep them moist, for the paper will not rub when grown dry.

7. When you have rubbed or peeled it all over, so long as till you perceive the print appear transparent on the backside ;

then set it by to dry for two hours ; after which, varnish it over with massich varnish, or turpentine varnish, four or five times, or so often, till you can see clearly through it ; and, after twenty-four hours, you may proceed to painting it.

*To paint MEZZO-TINTO prints.*

Whether in landscape, or other prints, the first thing you have to do, is to glaze all those places which require it.

But the best way is to work sitting, not standing, because you will be able to move your hand and the pencil with the more steadiness.

And it will be proper to have a table-easel to set your glass upon, almost like a reading-desk, excepting that there is a pannel or back-board for a book. The painting-desk must be all open, only with three or four wires to keep the picture from falling through, and a narrow ledge at the bottom for it to stand upon, and little holes made equally distant on both sides of it, as in painters easels, that by pegs or pins, and a ledge laid upon them, you may raise the picture higher or lower, as best agrees with your conveniency.

It will also be best to lay a sheet of white paper behind the picture on the table, and you will find it better to your purpose than if placed against the window.

If you would have your glazing to lie thin, and to dry quickly, mix varnish when you lay it on the picture, and in three or four hours time they will be fit for receiving other colours.

And, in landscapes, you should first glaze the nearest and great trees, grounding them well with brown pink ; but, if you would have them greener, add distilled verdigrease.

Those trees that you would have of a lively and beautiful, as also leaves and woods, must be glazed with Dutch pink and distilled verdigrease ; but the trees farther off with verdigrease alone.

Hills, mountains, and trees, at the greatest distance of all, are to be glazed with fine smalt, a little lake, and verdigrease, all thinly mixed with varnish.

For the sky, use ultramarine, or, for want of that, fine smalt ; mix it thin with varnish, and glaze it over two or three times with a clean large pencil, and a very quick stroke ; for, if you are tedious, it will dry so fast that you cannot possibly lay it even.

If your landscapes are furnished with figures, buildings, rocks, ruins, &c. they require to be finished before any thing else is done.

The mixtures of colours for these things consist chiefly of blacks, whites, and yellows, with sometimes a little red ; but the mixture, composition, and proportions of them, must always be left to the judgment and experience of the artist, with this consideration, that all the colours for this kind of painting ought to be very light.



To finish the ground, trees, and sky, with the rest of the picture, begin, as before, with the nearest or largest trees; and, with yellow, pink, and white, paint over the lightest leaves; but, of the darker colour of pink, and a little smalt, go finely over the darkest and outward leaves, with a small pencil dipped in varnish.

Those trees that you would have beautiful, paint with a mixture of yellow masticot, white, and verdigrease; the darker parts with pink, verdigrease, and white; as also those trees, which you glazed with verdigrease only, they being mixed very light with white.

But, to finish the sky and foresight, if any clouds appear, touch them with varnish and light colours, made of white, yellow oker, and lake; and with these likewise touch the lightest part of hills and towns at the remotest distances: Also mix smalt and white, as light as you can, to paint over the sky; and to these add a tincture of lake, to shadow over the darkest clouds, making all your colours to lie thin and even.

If you would have the picture look more lively, set it against the light, or on the easel; and, though it is painted all over, yet you may perceive the lights and shadows through it; but, if not, what was before painted will direct you; your sky and foresight then are to be limned with the same; but lighter colours than the former, and every part besides respectively.

*To varnish these prints.* Take the best white varnish, see VARNISH, and mastich varnish, of each alike; mix them together, and, with a fine camels-hair brush, varnish the picture over four or five times carefully before the fire, that the varnish may not be chilled, and you will find it to have a very good and firm gloss.

But, if you would polish it after varnishing, then you must use only the best white varnish, without any mastich varnish mixed with it; and wash the print or picture over with it five or six times, after the manner that is done in japanning; and set the picture by for four or five days to dry, and then polish it with water and tripoli, and at last clear it up as you do white japan.

M. G. stands for Matthew Greuter, engraver; born in Argentina, anno 1566.

**AE** MICARINO, an engraver in the Gothic manner, used this mark.

M. inv.

M. p. & sc.

Mellan.

Mel. sc. Roma, 1633.

} Are all different marks of Claudius Mellan of Paris.

MI. AG. FLO. signifies Michael Angelo of Florence, i. e. Buonoroti.

MINES, are places under ground, where metals, minerals; or precious stones are found.

Therefore, as the matter dug out of Mines is various, the Mines themselves acquire various denominations; as gold Mines, silver Mines, copper Mines, iron Mines, diamond Mines, salt Mines, Mines of antimony, of alum, &c. As for Mines of gold and silver, the richest and most celebrated are those of Peru and Chili in America; iron Mines are more abundant in France than elsewhere; copper Mines are found chiefly in Sweden and Denmark; tin Mines abound most in England; quicksilver Mines in Hungary and Spain; diamond Mines in Golconda; salt Mines in Poland.

Metallic Mines are chiefly found in mountains, though the reason thereof does not appear.

They discover that there is a Mine in a mountain by the marcasite or mineral stones falling from it; by the mineral taste of the waters; by the quality of the exhalations raised from it; and by the difference between the earth over the Mines, and that of the neighbouring parts, in the cold time of spring and autumn; the frost lying on the adjacent places when it thaws about the Mines.

To which may be added, that the ground's producing but little grass, and that small, pale, and colourless, is an indication of a Mine.

MINIATURE. } The first name comes from the Latin word  
MIGNATURE. } minium, red lead, that being a colour  
much used in that kind of painting: The second is French, and  
is so called from mignon, fine, pretty, on account of its smallness  
and delicacy.

Miniature is a delicate kind of painting, consisting of little points or dots instead of lines; usually done on vellum with very thin simple water colours. It is distinguished from other kinds of painting by the smallness and delicacy of its figures, the weakness of the colours, the faintness of the colouring, and in that it requires to be viewed very near.

Those colours that have the least body, are the best and most commodious for painting in miniature; as carmine, ultramarine, fine lakes, and greens made of the juices of several kinds of herbs and flowers.

Painting in Miniature is the nicest and most tedious of all others, being performed wholly with the point of the pencil.

There are some painters, which never use any white colour in Miniature, but make the ground of the vellum serve to raise their figures; in which case the lights appear bright in proportion to the depth and strength of the colours of the figures.

Others, before they go to work, give the vellum a light wash with white lead well prepared and purified.

When the colours are laid on flat without dotting, though the  
figures

figures be small, and the ground either vellum or paper, it is not called Miniature, but washing.

The colours for Miniature may be mixed up with water of gum arabic, or gum tragacanth,

Though, in treating of other methods of painting, in divers places of these volumes, much has been said that may be applicable to this method of painting in Miniature; yet I shall nevertheless specify the characteristics of this kind of painting in particular.

1. It is in its nature more delicate than any of the other sorts.
2. It requires to be seen near at hand.
3. It cannot well be executed but in small.
4. It is performed on vellum or ivory.
5. The colours are moistened with gum water only.

To succeed well in your attempts this way, you should know how to draw very well; but, as most who concern themselves in this art are but seldom skilled in drawing, yet would have the pleasure of painting without the trouble of learning to draw, in which little progress can be made, without time and much practice, some contrivances have been found to supply the defect in this point, by which a person is enabled to draw without knowing how to do it without them.

The first is called calking. To do which, you must blacken the backside of the print or drawing you design to copy; and, having lightly brushed off the dusty particles, to prevent their adhering to, and fouling the clean vellum you design to use, lay your original on the vellum, and fasten it thereto with pins; or if, instead of the backside of the print or drawing itself, you blacken only one side of a fair piece of paper, and put this paper between the print or drawing and your clean vellum; then with a blunted pin or needle trace out the principal strokes of the print or drawing, the outlines and folds of the draperies, and whatever else need to be distinguished; bearing upon the pin or needle hard enough to leave the traces thereof on the vellum beneath.

Reduction is another way, proper for those who are not skilled in drawing, yet notwithstanding would copy a picture, or other piece that cannot be calked. It is done thus: You must divide the whole piece into many small and equal squares, which you are to make with small-coal if the piece be light, and with chalk if the piece be dark, that, in either case, your squares may be the more conspicuous; then you must make the same number of squares, and of the same bigness, upon paper to draw upon; for, if you undertook to do it at once upon vellum, as you might fail in the first attempt, you would run the hazard of spoiling your vellum by false strokes; but, the whole being duly adjusted upon paper, we calk it upon vellum, as is said above. The original

ginal and the paper being thus marked out, observe what is contained within each square of the piece you would copy, as an head, an arm, a hand, and so on, and where each is placed; all which you must punctually follow on your paper; and, having thus obtained the situation of each part, join the whole together. After this manner you may enlarge, as well as diminish any piece you please, only by making the squares on the paper larger than those on the original, or smaller, observing always that they are the same in number.

To copy a picture, or any thing else of the same size, take oiled paper dried, or gold-beaters skin; either of these we lay upon the piece, through which you may see the strokes, which trace out with a crayon or pencil: Then take it off, and make it fast to vellum or paper, and, holding it up to the light, trace out what has been copied upon the oiled paper or skin, either with a crayon or a silver pin.

By the help of a window, or a glass held up to the light, are copied all sorts of prints, designs, and other pieces, upon paper or vellum, by fixing them to the paper or vellum you intend to draw upon. This is an easy and good contrivance for copying of the same size.

If you would make the piece look a contrary way, turn the printed or drawn side of the original towards the glass, and fasten the paper or vellum to the backside of it.

There is also a good way to take an exact copy of a picture which is in oil colours: Which is, with a pencil and some lake mixed up with oil, to trace out all the principal strokes of the picture, and applying thereto a paper of the same size; then pass your hand over it, and the strokes of the lake will take the paper, and appear thereon, which you may call as before. Be mindful to clean the picture with the crumb of bread before the lake dries.

Also, to the same end, use coal-dust, contained in a piece of fine linen, wherewith pounce the piece you would copy, having first pricked the principal strokes of it, and fastened a piece of vellum or paper to the wrong side of it.

But, for one who has no hand at drawing, there is a more sure and easy way than any before-mentioned, by the help of a mathematical instrument, or compass, as it is sometimes called, which is commonly composed of ten pieces of wood like rulers, about the sixth of an inch thick, and half an inch broad; as for their length, it may be a foot, more or less, according to the size of the piece you would copy. But, that you may not mistake, here follows a representation of it. See plate VII, fig. 1.

The board A must be deal, covered with a cloth of some sort or other, for the more convenient fastening of the piece





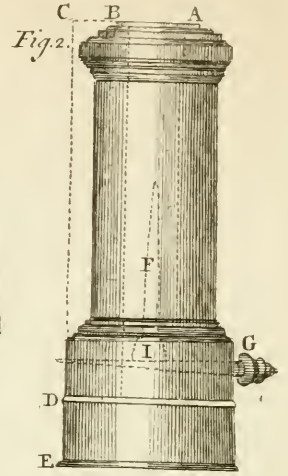
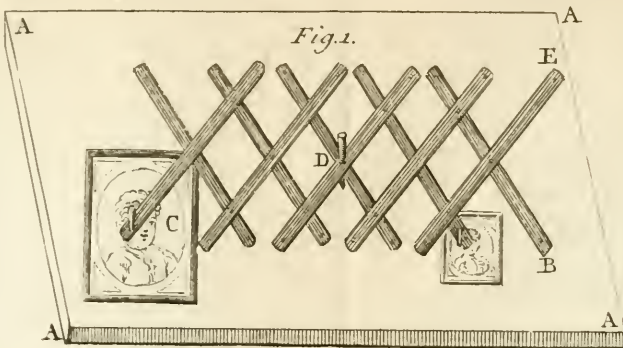


Fig. 3.

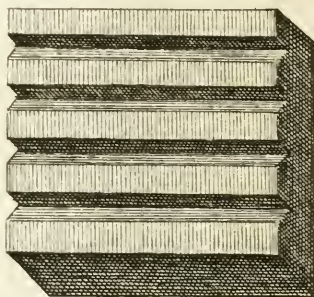


Fig. 4.

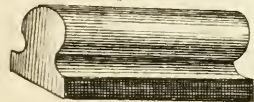


Fig. 5.

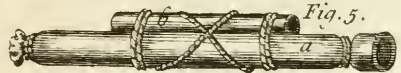


Fig. 6.

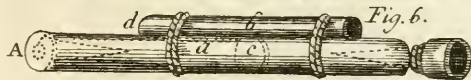


Fig. 7.

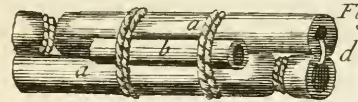


Fig. 9.



Fig. 8.



Fig. 10.

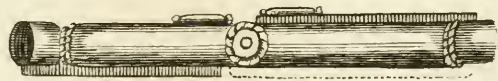


Fig. 11.

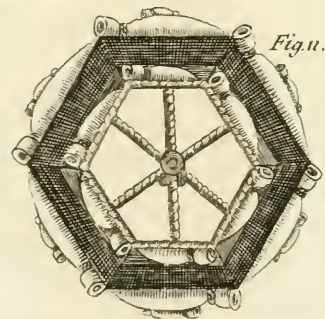


Fig. 12.



you would draw, and what you would draw upon: Then plant the compass with a large pin run through the foot B. If you would draw in small, you must place the original at the first foot C, and the paper or vellum you would draw upon, near to the foot B, removing it to a greater or less distance, according as you would have your piece greater or smaller.

To draw in great from small, you need only shift your copy to the place of your original, putting the former at C, and the latter at B; and in each case you must put a crayon or a silver pin into the foot over your vellum, and a pin somewhat blunted into the foot over your original, with which you are to follow all the lines, while you bear with your other hand gently upon the pin or crayon on your vellum. If one or the other be well fitted in the foot, you need not bear thereon at all.

You may draw also of equal size, but to do that you must plant your compass in a different manner; it must be fixed with a pin or axis, run through the center D; and the original and the copy must be at an equal distance from the center. In a word, you may draw several copies at a time, and each of a different size, or equal to each other, just as you please.

These are all the helps needful to be known by those who are unskilled in drawing. When your piece is sketched out upon the vellum, you must, with a pencil of thin carmine, run over all the strokes, that they may not be defaced in working. This done, clean your vellum with crumb of bread.

Your vellum must be glued to a copper plate, or to a piece of thin board exactly of the same size with your intended piece, to stretch it upon; but your vellum must be a finger's breadth larger every way than what you glue it to, for the way is to lap it round behind, and there glue it, not offering to lay any glue under your paint, not only for fear of some deformity, but also because of the impossibility of taking it off again. But, first of all, you must moisten the fair side of the vellum with a piece of fine wet linen, and put a piece of white paper to the backside of it, and so apply it to the plate or piece of board, and, stretching it thereon equally in all directions, glue it as just now directed.

*The colours used in MINIATURE painting are,* carmine, ultramarine, lake of all sorts, vermilion, black lead, brown red, masticote pale, masticote yellow, indigo, ivory-black, lamp-black, Spanish brown, umber, gall-stone, brown oker, French pink, orpiment, gamboge, Naples yellow, bladder green, verditer, sea green, German ashes, flake white, and white lead.

As all terrene colours, and other gross substances, are too coarse for fine works, how well soever they may be ground, by reason of a kind of sand which still remains; the finest particles may be separated, by tempering your colour in a cup of fair water. Hav-

ing stirred it well with your finger, and the whole being thoroughly soaked, let it subside for a while, and then pour it off, by inclination, into another vessel, and what you pour off will be the finest particles, which you must afterwards set to dry: The colour, thus prepared, must, when you use it, be tempered with gum water, as shall hereafter be directed. This is a good contrivance, and perfectly calculated for the delicacy of small works.

Greens, blacks, greys, and yellows; these colours being mixed with a little of the gall of ox, carp, or eel, especially of this last, it will give them a lustre and vivacity not natural to them. You must take the gall of eels, when they are skinned, and hang them by a nail to dry; and, when you use any, you must steep it in brandy, and mingle some of it with the colour already tempered. It will cause the colour to take the vellum more strongly, which it will not easily do when the vellum is greasy; besides, the gall prevents its peeling.

Yellow oker, brown red, umber, and ultramarine; these are colours which purify by fire, all others blacken thereby; but, if you burn the abovenamed colours with a strong fire, they change, for the brown red turns yellow, the yellow oker turns red, the umber reddens also, and white lead becomes of a lemon colour, and is called masticote. Observe, that the yellow oker, being burnt, becomes softer and kinder by far than before, and more so than the pure brown red; and, reciprocally, the brown red, being burnt, becomes more soft and agreeable than the pure yellow oker; they are both very good. The finest and most pure ultramarine, burnt in a red-hot shovel, becomes much more brilliant than before; but, refined after this manner, it diminishes, and becomes coarser, and harder to work with in Miniature.

These colours are tempered, in sea-shells, or in small ivory cups made on purpose, with water, in which hath been before dissolved gum arabic and sugar-candy; for example, in a good glass of water put the quantity of your thumb of gum arabic, and half that quantity of sugar-candy. This last prevents the colours from scaling when applied, which they commonly do without it, or when the vellum is greasy.

This gum water must be kept in a bottle, always stopped close; and never dip a coloured pencil into it, but take it out with a quill, or some such thing.

Some of this water you must pour into a shell, together with the colour you use, and temper them with your finger, till the whole be very fine. If you find your colour too hard, leave it to soften in the shell before you temper it; then set it to dry, and so do by all, except the iris green, and bladder green, and gamboge, which must be tempered with water only; but ultramarine, lake, and Spanish brown, must be more gummed than other colours.



If you use sea-shells, you must first soak them for two or three days in water, then scower them well in hot water, to clear them of a certain salt, which spoils the colours, if not washed away.

To understand when your colours are sufficiently gummed, you need only make a stroke with your tempered colours upon your hand, which will immediately dry; if they break and scale, they are too much gummed; and, if they rub out by passing your finger across them, they are not gummed enough. Again, if you lay your colours upon vellum, and upon trial find that the colours come off upon your finger like dust, it shews they are not enough gummed, and therefore you must put more gum into the water you use; take care also, that you put not in too much, for that will have a hard and a dry effect, your colours will be glutinous and shining; thus, the more they are gummed, the darker they will be; and, if you would have a greater body to a colour than it naturally has, you need only gum it well.

You must have a smooth ivory pallet, of the size of your hand, upon which you must distribute your colours.

Good pencils are of great importance to the work; to chuse which, wet them a little, and twirl them on your finger; if they keep their point, they are good, but, if they break into many points of different lengths, they are good for nothing, particularly for stippling; this is a term in Miniature for making small points or dots, but above all for carnations; when they are too sharp-pointed, with only four or five hairs sticking out beyond the rest, you must blunt them carefully with a pair of scissors. It will be proper to have them of two or three sizes; the largest may serve for your grounds, the middling for drawing and colouring, and the least for finishing.

To keep your pencil to a good point, you must often put it between your lips, and press it, and moisten it with your tongue, though you have just taken up colour with it; for, if you have taken up too much, you by this means diminish it, and correct your error. You need not fear any harm from so doing; all the Miniature colours, except orpiment, which is a poison, have nothing displeasing to the taste, or noxious in themselves, when prepared for use. You must be careful to repeat this very often when you are stippling or finishing, particularly carnations, that your strokes may be neat and clear. As for draperies and other things, whether in the drawing, colouring, or finishing of them, you need not be so nice; in this case, it will be sufficient if you make your point upon the edge or rim of your shell, or upon the paper you rest on when you are at work.

To work as you ought, you should be in a room that has but one window, which you must place yourself very near to, with a  
table

table and a desk almost as high as the window, and so fix yourself that the light may always strike in on the left hand of you.

When you would lay on a colour equally strong every-where, as a ground, for example; you must make your mixtures in shells, and take care that you have enough for that purpose; for, if they fall short, you will be put to it to prepare them of exactly the same degrees of light or shade.

Having spoke of vellum, pencils, and colours, I shall next shew how they are to be used. First of all, if you would paint flesh, or drapery, or aught else, you must begin by sketching or drawing with large, bold, yet clear strokes, like those who paint in oil: Your lights must, at first, be something brighter, and your shades not quite so dark as is required for finishing; because in stippling thereon you strengthen the colour, which, if too dark at first, would in the finishing become too deep.

There are several ways of stippling, or shading, as it may be also called; every painter has his manner; some do it with round points, others make them longish, others again hatch with fine strokes crossing each other in all directions, till the whole appears as if stippled or wrought with points; this last method is the best, boldest, and soonest perfected, wherefore I advise all painters in Miniature to practise it, and to accustom themselves betimes to be rich, mellow, and soft in their work; that is, that the points may be lost in the ground they are wrought upon, and appear but just enough to evince that the piece is stippled. Hard and dry is the reverse of this manner of working, which proceeds from stippling with a colour too dark for the ground, and too dry a pencil, which gives the work a rude cast or favour.

Endeavour also to drown your colours into each other, that no line of separation may be seen between them; and soften your strokes with the colours on each hand of them, so as to be equally blended with and confounded into each.

When your pieces are finished, heightening them a little has a fine effect; that is, strengthening the lights with touches of a paler colour than at first, which must be softened away into the rest.

For the method of painting different objects in Miniature, see the proper articles of each.

MINIUM, or *red lead*, is as heavy and strong a colour as most we have; but, when prepared, is the most delightful one; that is, when it is well washed and cleansed of its more weighty parts, which cause it to turn black.

Mr. Boyle directs the preparing or cleansing it as follows: Put four ounces of it in a quart of rain water; then stir it and pour off the water immediately, and let it settle to the bottom of every cup or glass you pour it into; then pour off that water,  
and

and in a day's time you will have the colour dry, and as fine as you can desire; then put a little gum arabic into each glass or cup, and as much water as will moisten each of them.

Any of these may be afterwards used with gum water; but, if the gum you put in at first makes it strong enough to glaze it, then you need add to it only common water; and, according as your colour is less or more gummed, use less or more gum water; for of itself it is a dead colour.

When you use this colour, touch it gently on the yellow mentioned, made of yellow berries, into the light side, and, if it wants a shade, you may put a little vermilion upon it; but vermilion is too heavy to paint with, when you would illuminate prints, because it hides the shades of the engraving; though sometimes they had better be hidden than appear.

Some generally shade this minium or red lead with carmine, which gives it a fine effect, and renders it equal to the brightest red flower that is to be seen, leaving still the lights uncoloured, only dashing a little way into the lights with the Minium.

When the carmine has shaded the Minium or red lead, it may be shaded again with lake in the strongest part, to bring it to a deeper red.

MIRROIRS, } in catoptrics, is a name given to all polished  
MIRROURS, } bodies, which are impervious to the rays of  
light, and which consequently reflect it equally; but, in the more  
confined sense of the word, it is peculiarly used to signify plain  
or smooth surfaces of glass, silvered on the backside, which ex-  
hibit the images of objects opposed to them.

*The doctrine of MIRROURS.* 1. Light, reflected from any Mir-  
rour or looking-glass, makes the angle of incidence equal to that  
of reflection.

Hence a ray of light, falling perpendicularly on the surface of  
a Mirrour or looking-glass, will be reflected back upon itself, as  
is found by experience it actually does.

Therefore, from the same point of a Mirrour, there cannot  
be several rays reflected to the same point, nor can the ray be  
reflected into two or more points.

2. From every point of a Mirrour are reflected rays thrown on  
it from every point of a radiant object. Since then rays, com-  
ing from different parts of the same object, and striking on the  
same point of the object, cannot be reflected back to the same  
point; the rays which flow from different points of the same ra-  
diating object are again separated after reflection, so that each  
point shews whence it came.

Hence it is, that the rays reflected from Mirrours exhibit the  
objects to view.

Hence also it appears, that rough uneven bodies must reflect  
the

the light in such manner, as that rays, coming from different points, will be blended or thrown confusedly together.

Mirroures are either plain, concave, convex, &c.

Plain Mirroures are such as have flat surfaces, as looking-glasses.

The laws and phænomena of plain Mirroures.

I. In a plain Mirroure every point of an object is seen in the intersection of the cathetus of incidence with the reflected ray. Hence,

1. As all the reflected rays meet with the cathetus of incidence, by whatever reflected rays the radiating point be seen, it will still appear in the same place: And, consequently, any number of persons, viewing the same object, in the same Mirroure or looking-glass, will all see it in the same place behind the Mirroure. And hence it is, that the same object has only one image; and that we do not see it double with both eyes.

2. The distance of the image from the eye is compounded of the ray of incidence and the reflected ray; and the object radiates reflectedly in the same manner, as it would do directly, were it removed into the place of the image.

II. The image of a radiant point appears just so far behind a plain Mirroure as the radiant point is before it. Hence, 1. If a Mirroure be placed horizontal, the radiating point will seem so much below the horizon as it is really elevated above it: And, consequently, erect objects will appear as if inverted; and, therefore, men, standing on their feet, will appear as if standing on their heads.

Or if the Mirroure be fastened to the ceiling of a room, parallel to the horizon, objects on the floor will appear above the ceiling, as much as they are really below it; and that upside down.

III. In a plain Mirroure, the images are perfectly similar and equal to the objects; and hence their use, as looking-glasses.

IV. In a plain Mirroure, things on the right-hand appear as on the left, and those on the left as on the right.

Hence also is produced a method of measuring any height that is inaccessible by means of a plain Mirroure.

Thus, a Mirroure being placed horizontally on the ground, retire from it, till such time as the top of a steeple, tree, or any other high object, may be seen in it, and then measure the height of the eye, the distance of the station from the point of reflection, and the distance of the foot of the steeple, &c. from the same, and then find a fourth proportional to these three, and it will be the height sought.

V. If a plain Mirroure be inclined to the horizon in an angle of forty-five degrees, an object, which is perpendicular to it, will appear parallel, and an horizontal object perpendicular.

And hence, the eye being placed beneath the Mirroure, the  
earth



earth will appear perpendicularly over it; or, if it be placed over it, the earth will appear perpendicularly under it.

Hence also a globe, descending down a plane a little inclined, may, by means of a Mirrour, be exhibited or shewn, as if mounting up a vertical plane, to the great surprize of such as are unacquainted with catoptrics.

And hence is a method, by which a person may represent himself as if flying.

For a Mirrour or looking-glass inclined to the horizon, under an angle of forty-five degrees, it will represent vertical objects as if horizontal. Consequently, a large looking-glass being so posited, as you advance toward it, you will seem to move horizontally; and nothing will be wanting to the appearance of flying but to strike out the arms and legs.

But this is to be observed, that, as the floor is elevated along with you, your feet will still be seen to walk, as along a vertical plane; therefore, to deceive the eye intirely, it must be kept from the feet.

VI. If the object be parallel to the looking-glass, and be equally distant from it, with the eye, the reflecting line will be half the length of the object.

And hence, to be able to see the whole body in a looking-glass, its height and breadth must be half your height and breadth; and, consequently, the height and breadth of any object to be seen in a looking-glass or Mirrour being given, the height and breadth of the Mirrour, in which the whole object will appear, at the same distance with the eye, is also given.

Hence also, as the length and breadth of the reflecting part of the looking-glass are sub-duple of those of the object to be reflected; the reflecting part of the looking-glass is to the surface reflected in a sub-quadruple ratio.

Consequently, the reflecting portion being a constant quantity, if in any place you see the whole body in a looking-glass, you will see it in every other place, whether you approach nearer, or recede farther from it.

VII. If several looking-glasses, or several fragments, or pieces of a looking-glass, be all disposed in the same plane, they will only exhibit an object once.

VIII. If two looking-glasses be joined at an angle, the eye placed within that angle will see the image of an object, placed within the same, as often repeated as there may be catheti, or sides, drawn, determining the places of the images, and terminated without the angle.

Hence as the more catheti, terminated without the angle, may be drawn, as the angle is more acute; the acuter the angle, the more numerous the images.

Further

Further, if the looking-glasses be placed upright, and so contracted; or if you retire from them, or approach to them, till the images reflected by them coalesce or run into one; they will appear monstrously distorted.

Thus, if they be at an angle something greater than a right one, you will see it with only one eye; if the angle be less than a right one, you will see three eyes, two noses, two mouths, &c.

At an angle still less, the body will have two heads.

At an angle something greater than a right one, at the distance of four feet, the body will be headless, &c.

And if the glasses be placed the one parallel to the horizon, and the other inclined to it or declined from it, it is easy to perceive that the image will be still more romantic.

Thus, one being declined from the horizon to an angle of 144 degrees, and the other inclined to it; a man sees himself standing with his head to another's feet.

Hence it appears how Mirrours or looking-glasses may be managed in gardens, &c. so as to convert the images of those near them into monsters of various kinds: And, since glass Mirrours will reflect the image of a lucid object twice or thrice, if a candle, &c. be placed between the Mirrours, it will be multiplied an infinite number of times.

Wolfius relates, that an artist of Dresden in Saxony made burning Mirrours of wood, larger than those of either M. Schirnhaus or Villette, which had effects at least equal to any of them.

And we are instructed by Traberus how to make burning Mirrours of leaf gold, viz. by turning a concave, and laying the inside over equally with pitch, and covering that with square pieces, two or three fingers broad, fastening them on, if need be, by the fire.

He tells us, that very large Mirrours may be made of thirty, forty, or more concave pieces, artfully joined in a turned wooden dish or skuttle, the effects of which will not be much less than if the surface was continuous.

Zahnus informs us, that one Newman, an engineer at Vienna, in the year 1699, made a Mirrour of paste-board covered on the inside with straw glued to it, by which all kinds of metals, &c. were melted.

*How to make spherical concaves and convex glasses, commonly called burning MIRROURS.*

The use of these glasses is to unite the sun-beams, and to kindle a flambeaux, wood, or any combustible matter. By them metals also may be dissolved in a little time, as easily as in a crucible in a furnace.

The whole mystery of making them is to have the moulds of a round shape, otherwise they have but a very weak effect on the

the sun-beams ; the moulds must be so exactly made, that neither side shall differ from the other.

To make the convex glass, your mould must be convex, and the convexity of it must be made by the sphere, according as you would have it greater or lesser ; and it is from this sphere the convexity of the Mirrour must be taken : As, for instance, take a sphere of what bigness you please, divide it equally, and also one of the hemispheres in three equal parts, by planes parallel to the great circle ; the convex segment shall then be the sixth part of the whole sphere, and the measure of your Mirrour.

If you would make the Mirrour a convex glass, you must have concave moulds, and these you may do two ways.

Take the two concave sides of the mould, and closing them together equally, as the founders do their frames ; pouring through the mouth of the mould your crystal metal, letting it fill the mould, and afterwards cool.

Another way is to take two concave Mirrours, and, joining their faces, solder them well all about, only leaving a small orifice, through which you may fill it with some aqua-vitæ, and then stop the whole, and frame them with wood or metal.

This sort of Mirrour has a more ready influence on the sun-beams than any other : These glasses must be very well polished.

These burning-glasses may be made parabolic or spheroidal, and such have still a better effect than the spheric ; you must proceed, as to the moulding them, as you do in the former ; you must observe a just proportion in doing them ; for when they are too much raised, they are hindered by their depth from having a good effect, and upon this depends the whole nicety of the art.

*To make metal MIRRORS, concave spherics or parabolics, usually called steel burning Mirrours.* The moulds for them are prepared as the former, whether concave or convex ; and, as for such as are flat, they may be cast in sand.

The metal of these Mirrours is called steel, because it is of a very hard and bright composition and temper ; and the harder the metal the better the Mirrour, and the easier to polish. The whiteness of it is very convenient for giving the quality of burning, and not only for that, but several other uses ; if it be too red or black, it alters the true distance and colour of its opposite objects ; they may therefore make them of the following composition :

Take three pounds of copper, one pound of fine tin, half an ounce of white arsenic, and an ounce of tartar ; first melt the copper, then put the tin in, immersed in the copper, or else it will fume away in the melting, and leave the copper behind ; these two being well melted together, then cast in the arsenic and tar-

tar ;

tar; after this, let all melt for two or three hours, and then mould it.

Some persons dose, with the former weight of copper and tin, half a pound of white arsenic; others, instead of white arsenic, put in a quarter of a pound of antimony.

Another. Take a pound of well-refined copper, melt it, then add three pounds of fine tin; as soon as these are melted, add six ounces of red tartar calcined, one ounce of salt-petre, two drachms of alum, and three ounces of arsenic; let these melt for three or four hours, that the salts may evaporate, and the stuff will be fit for moulding. This stuff is more solid and hard than the other

The following composition, given by Wolfius, is by some recommended as the best that is known for making Mirrours.

Melt one part of tin and another of marcasite together, and to the melted matter add two pounds of mercury: As soon as the mercury begins to evaporate into smoke, which it presently does, the whole composition is to be thrown into cold water, and, when cold, the water decanted off.

The mixture is then to be strained through a linen cloth, two or three double; and what is thus discerned, poured into the cavity of a glass sphere: This sphere is to be turned gently round its axis, until the whole surface is covered; the remainder being reserved for future use.

If the sphere were of coloured glass, the Mirrour will be so too.

*The phenomena of concave MIRROURS.* 1. Since the image of an object, included between two lines, at a distance less than one fourth of the diameter, may exceed the just height and breadth of the object; nay, may be made of any magnitude, how big soever: Objects placed between the focus and Mirrour must appear of enormous magnitudes in concave Mirrours; the image being so much the greater in the concave Mirrour as it is less in the convex.

2. In a convex Mirrour, the image of a remote object appears nearer the center than that of a nearer object: Therefore, in a concave Mirrour, the image of an object remote from the Mirrour appears at a greater distance than that of a nearer object, provided the distance of the object from that of the center be less than a fourth part of the diameter.

3. In a convex speculum, the image of a remote object is less than that of a near one; therefore, in a concave one, the image of an object placed between the focus and the Mirrour is nearer the focus than the speculum.

4. The image therefore of an object receding continually from a concave speculum becomes continually greater, provided it do

not



not recede beyond the focus, where it becomes confus'd, and, as it approaches, it grows continually less.

5. If an object be plac'd between a concave Mirrour and its focus, its image will appear behind the Mirrour in an erected but inverted situation.

*The phænomena of convex MIRRORS.* 1. In a spherical convex Mirrour the image is less than the object.

And hence such Mirrours are of use in the art of painting, where objects are to be represented less than the life.

2. In a convex Mirrour, the more remote the object is, the less the image is; and, again, the smaller the Mirrour, the less the image.

3. In a convex Mirrour, the right is turned to the left, and the left to the right; and magnitudes perpendicularly to the Mirrour are turned topsy-turvy.

4. The image of a right line perpendicular to the Mirrour is a right line; but that of a right line, either oblique to the Mirrour, or parallel to it, is convex.

5. Rays reflected from a convex Mirrour diverge more than if reflected from a plane Mirrour.

6. Rays reflected from a convex Mirrour, of a smaller sphere, diverge more than if reflected from a larger.

*To polish the steel MIRRORS.* Whatsoever exactness you use in moulding these, they do never receive their true shape and perfection, until they are polish'd and burnish'd; in doing which, lest you should spoil or endamage them, you must work away the outside at the wheel with the sand-stone, which the pewterers and brasiers use, and then apply the handle, and polish them sufficiently, by rubbing with water.

When this is done, take it off this wheel and put it on the second, and rub it with emery prepared, that it may be finely polish'd, so that the scars may be scarce perceptible. Do this in an oblique line.

Then take it off this, and set it on such another, and rub it with blood-stone prepared, and afterwards use calx of tin, working it for a long time until it have its due burnish and perfection, still doing it in the same obliquity.

These Mirrours may be also polish'd with lead artificially melted, with emery and water for the first process; and very fine emery and lead for the second, and in the last with blood-stone and tin-dross: These make a finer burnish than the former; for the Mirrour is highly polish'd by the tin-dross.

MIRTH, is represented, in painting, &c. by a youth with jolly plump cheeks, cloath'd in white raiment, painted with green branches; flowers red and yellow, with a garland of several flowers, holding a crystal glass full of claret in one hand,

and in the other a golden cup, and in a dancing posture in a flowery meadow.

M. L. signifies Melchior Lorichius.

M. Merian, signifies Matthew Merian.

**HE-R-O-M** *Hieronymus* MOCETUS; he published the resurrection of our Saviour, and several battles, and used this mark.

*Pellegrino da* MODENA, scholar of Raphael, lived at Rome and Modena, excelled in history painting.

MODESTY, is represented, in painting, &c. by a young girl, holding a scepter in her right hand, having an eye on the top, cloathed all in white, girded with a golden girdle, with her head inclined to the left, and in a plain head-dress.—Her plain head-dress intimates, that she is content with a little, observing a due decorum; the girdle denotes the subduing of the unruly passions; her down and sedate look shew her modesty; the scepter and eye signify that she has an eye to danger, and regards the subduing of her passions, to make them submit to reason.

*Pier Francesco* MOLA, born 1609, a scholar of Albani, lived in Rome, excelled in history; died in the year 1665, aged fifty-six years.

Sir *Anthony* MORE of Utrecht, born in the year 1519, scholar of Schoorel; lived in Italy, Spain, Flanders, and England; excelled in history and portraits; died in the year 1575, aged fifty-six years.

MORISCO, } is a kind of painting, carving, &c. done after  
MORISK, } the manner of the Moors; consisting of several grotesque pieces and compartments, promiscuously blended, not containing any perfect figure of a man, or other animal; but a wild resemblance of birds, beasts, trees, &c.

MOSAIC, } is an assemblage of little pieces of glass,  
MOSAIC work, } marble, precious stones, &c. of various colours, cut square and cemented on a ground of stucco, &c. imitating the natural colour and degradation of painting.

In performing this work, they provide little pieces of glass, of as many different colours as they possibly can.

For this purpose a glass-maker's furnace being prepared, and the pots or crucibles, full of the matter of which glass is made; they put into each crucible what colour or dye they think fit, always beginning with the weakest, and augmenting the strength of the colour from crucible to crucible, until they come to the deepest tincture.

When the glass has been thoroughly concocted, and the colours are in their perfection, they take out the glass hot as it is, and pour it on a smooth marble, flattening it down with another  
like

like marble, and then cut it into slices of equal bigness, and about the thickness of an inch and a half.

Then with an instrument, which the Italians call *bocca di cane*, they make some pieces square, and others of different forms and sizes, as occasion requires: These pieces are orderly disposed in cases, as in painting in fresco; it is usual to range all the different tints in shells, and according to their colour.

If it be desired to have gold, either in the ground of the painting, or in the ornaments or draperies, they take some of the pieces of glass, formed and cut in the manner beforementioned. These they moisten on one side with gum water, and afterwards lay them over with leaf gold; then they put this piece, or several pieces at a time, on a fire-shovel, and place it in the mouth of the furnace, after they have first covered them with another hollow piece of glass. These are let to stand until they are just red-hot, then the shovel is drawn out all at once, and the gold becomes so firmly attached to the glass, that it will never afterwards come off.

Now in order to apply these several pieces, and out of them to form a picture, they in the first place procure a cartoon or design to be drawn; this is transferred to the ground or plaister by calking, as in painting in fresco. See *FRESCO*.

As this plaister is to be laid thick on the wall, and therefore will continue fresh and soft a considerable time, so that there may be enough prepared at once, to serve for as much work as will take up three or four days.

This plaister is composed of lime, made of hard stone, with brick-dust very fine, gum tragacanth, and whites of eggs; when this plaister has been thus prepared and laid on the wall, and made the design of what is to be represented; they take out the little pieces of glass with a pair of pliers, and range them one after another, still keeping strictly to the light shadow, different tints and colours represented in the design before them; pressing or flattening them down with a ruler, which serves both to sink them within the ground, and to render the surface even.

Thus in a long time, and a tedious deal of labour, they finish the work, which is still the more beautiful, as the pieces of glass are more uniform, and ranged at an even height.

Some of these pieces of Mosaic work are performed with that exactness, that they appear as smooth as a table of marble, and as finished and masterly as a painting in fresco; with this advantage, that they have a fine lustre, and will last ages.

The finest works of this kind, that have remained until our time, and those by whom the moderns have retrieved the art, which was in a manner lost, are those in the church of St. Ag-

nes, formerly the temple of Bacchus at Rome; at Pisa, Florence, and other cities of Italy.

The most esteemed among the works of the moderns are those of Joseph Pine, and the chevalier Lanfranc in the church of St. Peter at Rome: There are also very good ones at Venice.

*MOSAIC work of marble and precious stones.* These two kinds of Mosaic bear so near a resemblance to each other, as to the manner of working, that, to avoid repetition, we shall give them both under one; taking notice by the way, wherein the one differs from the other, either in the sawing, or the ranging of the stones.

Mosaic work of marble is used in large works, as in pavements of churches, basilics, and palaces; and in the incrustation and vanearing of the walls of the same edifices.

As for that of precious stones, it is only used in small works, as ornaments for altar-pieces, tables for rich cabinets, precious stones being so very dear.

Though out of these must be excepted that sumptuous chapel of the dukes of Tuscany, which has been so long in hand, and which, if ever it be finished, will be a noble monument of the magnificence of those princes, and also of the patience and address of the workmen employed therein.

The ground of Mosaic works, wholly marble, is usually a massive marble, either white or black.

On this ground the design is cut with a chissel, after it has been first calked.

After it has been cut of a considerable depth, i. e. an inch or more, the cavities are filled up with marble of a proper colour, first fashioned according to the design, and reduced to the thickness of the indentures with various instruments.

To make the pieces thus inserted into the indentures cleave fast, whose several colours are to imitate those of the design, they use a stuc, composed of lime and marble dust; or a kind of mastic, which is prepared by each workman, after a different manner peculiar to himself.

The figures being marked out, the painter or sculptor himself draws with a pencil the colours of the figures, not determined by the ground; and in the same manner makes strokes or hatchings in the place, where shadows are to be; and, after he has engraven with the chissel all the strokes thus drawn, he fills them up with a black mastic, composed partly of Burgundy pitch poured on hot; taking off afterwards what is superfluous, with a piece of soft stone or brick, which, together with water and beaten cement, takes away the mastic, polishes the marble, and renders the whole so even, that one would imagine it only consisted of one piece.



This is the kind of Mosaic work, that is seen in the pompous church of the invalids in Paris, and the fine chapel at Versailles, with which some intire apartments of that palace are incrustated.

As none but the richest marbles and stones enter this work, to make them go the further, they are sawn into the thinnest leaves imaginable, scarce exceeding half a line in thickness; the block to be sawn is fastened firmly with cords on the bench, and only raised a little on a piece of wood, one or two inches high.

Two iron pins, which are on one side the block, and which serve to fasten it, are put into a vice contrived for the purpose, and with a kind of saw or bow, made of fine brass wire, bent on a piece of spongy wood, together with emery steeped in water; the leaf is gradually fashioned by following the stroke of the design, made on paper, and glued on the piece.

When there are pieces enough fastened to form an intire flower, or some other part of the design, they are applied to the ground.

The ground which supports this Mosaic work is usually of free-stone.

The matter, with which the stones are joined together, is a mastic, or kind of stuc, laid very thin on the leaves, as they are fashioned; and, this being done, the leaves are applied with pliers.

*The manner of performing MOSAIC work of gypsum.* Gypsum is a kind of coarse talc, or a shining transparent stone, found in the quarries of Mont-Martre near Paris: It is different from the plaister of Paris, but retains the name which the Romans gave to the plaister, viz. gypsum.

Of this gypsum, or stone calcined in a kiln, and beaten in a mortar, and sifted, the French workmen make a sort of artificial marbles, imitating precious stones; and of these they compose a kind of Mosaic work, which does not come far short, either of the durableness or the vivacity of the natural stones; and which besides has this advantage, that it admits of continued pieces or paintings of intire compartments without any visible joining.

Some make the ground of plaister of Paris, others of free-stone. If it be of plaister of Paris, they spread it in a wooden frame, of the length and breadth of the work intended, and in thickness about an inch and a half.

This frame is so contrived, that, the tenons being only joined to the mortisses by single pins, they may be taken asunder, and the frame be dismounted, when the plaister is dry.

This frame is covered on one side with a strong linen cloth, nailed all round, which, being placed horizontally with the linen at the bottom, is filled with plaister passed through a wide sieve.

When the plaister is half dry, the frame is set up perpendicularly, and left until it is quite dry; then it is taken out, by taking the frame to pieces.

In this Mosaic the ground is the most important part.

Now in order to the preparation of this sifted gypsum, which is to be applied on this ground, it is dissolved and boiled in the best English glue, and mixed with the colour that it is to be of; then the whole is worked up together in the usual consistence of plaister; and then is taken and spread on the ground five or six inches thick.

This must be observed, that if the work be such, as that mouldings are required, they are formed with gouges and other instruments.

It is on this plaister thus coloured like marble or precious stone, and which is to serve as a ground to a work, either of lapis, agate, alabaster, or the like, that the design to be represented is drawn; having first been pounced or calked.

To hollow or impress the design, they use the same instruments that sculptors do; the ground whereon they are to work not being much less hard than the marble itself.

The cavities, being thus made in the ground, are filled up with the same gypsum boiled in glue, only differently coloured; and thus are the different colours of the original represented.

In order that the necessary colours and teints may be ready at hand, the quantities of the gypsum are tempered with the several colours in pots.

After the design has been thus filled and rendered visible, by half polishing it with brick and soft stone, they go over it again, cutting such plates as are either to be weaker, or more shadowed, and filling them with gypsum; which work they repeat, until all the colours, being added one after the other, represent the original to the life.

When the work is finished, they scour it with soft stone, sand, and water; after that, with a pumice-stone; and in the last place polished with a wooden mullet and emery.

Then, lastly, they give it a lustre, by smearing it over with oil, and rubbing it a long time with the palm of the hand, which gives it a lustre, no ways inferior to that of natural marble.

If you would only make a variegated table, or other work, of several colours, without Mosaic figures, the process is somewhat different.

Then you are to prepare colours separately in bowls, as many as nature shews in the marble to be imitated; and, after you have incorporated them with gypsum and glue water, take a trowel full of each, and dispose them in a trough, without any order; then without mingling them, and only by cutting or crossing the gypsum

gypsum of each trowel, once with each of the rest, they give them that beautiful confusion, which renders natural marble valuable. Of these you may make tables, or lay them in a Mould according to the work to be done.

*To MOULD off figures in paste.* Take the crumb of a new-drawn white loaf, mould it until it becomes as close as wax, and very pliable; then beat it and roll it with a rolling-pin, as fine and as far as it will go; then print it on the Moulds, and, when it has taken the suitable figure you desire, dry it in a stove, and it will be very hard; and, to preserve it from vermin, you may mix a little powder of aloes with it.

*To MOULD small figures of jasper colour.*—Oil your Moulds with a fine pencil, and diversify them with such colours as you please with gum tragacanth; if they spread or run, put a little of the gall of an ox, for the thicker it is the harder it will be; then Mould your paste of the colour of jasper, or the like, put it in to fill the Mould, tie it with a wire, and take it out; repair and varnish it, and set it to harden.

*The manner of preparing or making concave MOULDS.*—Take clay, dry it well, reduce it to powder, and sift it; mix it up with water, then strain and filtre it; then work it up with horse-dung and hair shred small, till the mass is sufficiently tough; to which, if you please, may be added charcoal dust, or brick-dust well sifted; then prepare two coarse Moulds of a gritty stone, the one concave, and the other convex; grind them one on another with wet sand between, till such times as the one perfectly fits the other. By this means, a perfect spherical figure is acquired.

This being done, extend the mass prepared before on a table, by means of a wooden roller, till it be of a thickness proper for the mirror; then strew it with brick-dust, to prevent its sticking, and lay it over the convex Mould, and so you will obtain the form of the mirror.

When this is dry, cover it with another lay of the same mass; and when it is dry take off each cover or segment of the hollow sphere made of clay, and lay aside the innermost of the two, and anoint the stone Mould with grease prepared from chalk and milk, and put the outward cover over it again.

Lastly, cover the joining with the same clay of which the cover is formed, and bind the whole Mould together with iron wire, having cut two holes through the cover; the one for pouring in the melted matter of the mirror, and the other for the air to escape out at, to prevent the mirror from being spoiled with bubbles.

*To MOULD off naked persons with plaister, in what form you please.* If the person whom you chuse to take a Mould from, be

hairy on the thighs or breast, shave off the hair; but let that under the arm-holes be well greased with hog's grease, or cut it: Let not the body of the person be constrained to any unnatural posture; and grease him well over.

Having placed him in the midst of a table or large board, laid on the ground and greased, then make a counter Mould of brick or clay round him, which you must plaister on the inside, so that it be about three fingers breadth from the figure.

If the legs are a little open, put a little clay before you make the counter Mould, or a thin board greased, between the legs, so that it neither touch them nor the thighs; then take other little pieces of thin board, in form of a knife, or thin wedge, sharp on one side, but thicker than the other; grease them, then view the place where you intend the Mould shall separate, be it in two, three, or four pieces; stick these pieces of board upon the clay, on the inside the counter Mould, the sharp edge to the side of the person that is to be moulded; but if you place these boards from the soles of the feet to the calf of the leg, gartering-place, knees, or higher; do it according as the leg, thigh, or other part of the body is situated, more or less inward or outward. The figure being cast, and these pieces taken away, you have the place where to open the Mould.

Having raised the counter Mould as high as the shoulders, make a little trough, about two or three feet long, which must rest on the top of your Mould, one end joining to the neck of your figure, at the other end place a wooden tunnel, as big as a large pail; then take six or seven large staves, or ribs of a large cask or barrel, bind them fast about with a cord, for fear it should burst; then take plaister well burnt, and throw it into a large tub of water, or into several large brass pails or kettles, with which, being neither too thick nor too thin, fill your counter Mould through the tunnel, that it may run down the trough; pour it in with all the expedition possible, for which you must have several hands to assist you. After it has been filled, the plaister will be set in a little time; which being done, pull down the counter Mould: Then with a large knife, or such-like instrument, dress the outside of the Mould, while the plaister continues easy to be cut; then take out the thin pieces of wood, and have other pieces of about a foot and a half long, more or less, in form of a wedge, and sharp as a knife, about a finger in thickness on the back, and about half a foot broad; place these in the clefts made by the small boards, and open the Mould, which should be done in as few pieces as can be.

Thus will you have an upright figure in two pieces, except the arms.

But, in figures lying all along, the Mould must be in more pieces;



pieces; but if the figure hath one, or both arms extended, draw a circle like a bracelet with red ink, round about the arm or arms, about half a foot from the shoulder; which mark being imprinted in the Mould, the figure taken off will also have the same, which will easily direct where to cut it, and fit the length of the arm to the body of the figure.

If you desire a copy of the figure, dress the Mould, tie the pieces strongly together, and cast plaister into it.

But if you would cast a figure of bronze, or brass, separate the Mould where you put the small pieces of wood; or else with an iron wire saw the Mould as near the hollow as possibly you can, so that, putting a bigger wedge into the cleft, you may open your Mould. Being divided so as that you may cast your wax figure, make thick pieces of earth, dry it, grease it, and make a kernel, or inward Mould; put in the iron points or broches to support it; take out the thickness of earth, pour in the wax, then melt it out, and bake the mould.

In like manner you may take off all sorts of figures and postures according to the life; be sure to cast all your plaister at the same instant; for many and slow runnings make faulty Moulds: Also the person being up to the neck in plaister, the coldness of the water will so oppress his stomach, that he will be apt to shrink, or lift up his shoulders, and so deform the Mould.

But, to prevent this, let the water be made lukewarm. If you mix a third of fine brick with the plaister, and some plume alum, you may cast brass in it, only making a thickness of earth to make the kernel; but, before you bake it, give a laying or two of sal armoniac water in all the hollow places of the mould, tying it with strong wire, or iron hoops, and putting in the broches.

Thus you may cast very fine figures either of lead or tin. The chief thing is to find out well-shaped persons, and hard labourers, who have always their muscles more strong and better shaped than such as live a more soft and easy life, who often have their bodies formed by their cloaths; nor those whose toes grow over one another; the person must be set right, that the posture may not seem awkward, especially in upright figures.

*How to MOULD the face without much trouble to a person.*—Take a little brush or pencil, lay some warm paste upon the hairs of the eye-brows, the forehead, all along the roots of the hair and upon the beard; lay the person on his back, and with a napkin rolled up compass the face about to hinder the plaister from falling into the neck, or upon the hair.

The plaister being well tempered, neither too thick nor too thin; and, that the business may be done the sooner, let there be two to lay on the plaister with their hands, beginning at the forehead, and so all along the face, except at the nostrils, which  
must

must not be stopped; but your Mould must be charged with as much thickness as it will bear, not stopping the nose. If the plaister be good, it will set presently, then take it gently off, and you have the Mould of the face to the life.

*To MOULD off the hands to the life.*—Place the hands in what posture you think fit, grease them, and proceed as before; putting little boards greased, to divide the several pieces; after the same manner may feet and legs, in all postures, be done.

You should always put a cloth under the Mould when you open it, that, if any small pieces happen to break off, they may be gathered and joined with strong glue.

*To MOULD off the face of a person in wax.*—Take a pound of new wax, a third of colophony, melt them at a slow fire, let them cool so long as that you may endure some of it on your hand without burning it; then having oiled the face all over with sallad oil, cover the hair of the eye-lids and eye-brows with paste, as also the beard; then with a brush nimbly cover the face, about the thickness of half a crown, being careful not to stop the nostrils, and that the person squeeze not his eyes together, because that will render the face deformed.

Thus having the face of wax, take it gently off; then strengthen it with clay on the backside, that, in pouring in the plaister, it may not give way.

After this manner you may cast all sorts of faces; laughing, weeping, grimaces, or wry faces; also hands, feet, fruit, fish, or any thing else, dividing the Mould into two pieces with a warm knife; then join them, and fortify them with potters earth.

There is no way of casting neater than this: The eyes being opened afterwards with a small gouge, and these may be coloured to the life, and is a way of casting very fit for painters, carvers, and engravers to cast patterns.

*MOOUTH, to paint in miniature.* Do it with vermilion mixed with white, and finish with carmine, which is to be softened like the other parts of the face, &c. and, if the carmine does not prove dark enough for the purpose, mix bistre with it: This is to be understood of the corners between the lips, and particularly for some dark open mouths.

M. R. signifies Mark Ravennate, or Ravignano, i. e. Mark of Ravenna, scholar to Mark Anthony Raimondi.

M+S, signifies Martin de Secu, or Schonio, called by some Bonmartine, and Alvert Durer's master.

MUSES; they are reckoned nine in number, viz. Calliope, Clio, Erato, Thalia, Euterpe, Melpomene, Terpsichore, Polyhymnia, and Urania.

They are called Muses, as Eusebius writes, of *καρὰ τῆ μούσῃ*,  
i. e.

i. e. to instruct, because they teach the most honest and laudable disciplines.

Calliope, of καλός, good, and ὄψ, voice, is represented, in painting, as a beautiful goddess, crowned with a coronet of gold; upon her left hand, garlands of bays in store for the reward of poets; and in her right hand three books, upon which are written Homerus, Virgilius, Ovidius.

Clio, of κλέω, Gr. to celebrate, one of the nine Muses, taken for heroic poetry, is represented as a graceful matron, crowned with a coronet of bays, holding in her right hand a trumpet, and in her left a book, upon which may be written Historia.

Erato, from ἔρω, love, or ἐράω, Gr. to love, one of the nine Muses, fabled to be the president of lovers and amorous persons; she is represented as a woman of a sweet and comely visage, her temples adorned with myrtles and roses, bearing an heart with an ivory key, Cupid standing by her side winged, his bow and quiver at his back, and holding a lighted torch.

Thalia, of τῆ θάλλω, Gr. to be green, or flourish, one of the nine Muses, supposed to be the inventress of geometry and husbandry, is represented as a lady of a smiling countenance, and upon her temples a coronet of ivy, clad in a mantle of carnation, embroidered with silver twist, and golden spangles, holding in her left hand a visard; the ivy indicates, that she is mistress of comic poetry.

Euterpe, is so called of εὖ, well, and τέρω, to give delight, supposed to be the inventress and president of the mathematical sciences, &c. is represented as a damsel of a chearful countenance, crowned with a garland of flowers, holding in each hand sundry wind instruments.

Melpomene, of μέλομαι, Gr. to sing, one of the nine Muses, to whom the poets ascribe the invention of tragedy, is represented like a virago, with a grave and majestic countenance, her head adorned with pearls, diamonds, and rubies; holding in her left hand scepters with crowns upon them; other crowns and scepters lying at her feet, and in her right hand a naked poniard; clad in a mantle of changeable crimson.

Terpsichore, of τέρψις, delectation, and χρεία, Gr. a dance, one of the nine Muses, to whom is attributed the invention of dancing and balls, is represented as a beautiful woman of a chearful countenance, playing upon some instrument, having upon her head a coronet of feathers of various colours; but chiefly green; in token of the victory which the Muses obtained over the syrens, &c. by singing.

Polyhymnia, of πολλός and ὕμνος, a hymn, one of the nine Muses, supposed to be the president of hymns, songs, and music; is represented as a beautiful woman clothed in white, her hair dishe-

dishevelled, of an orient yellow, upon her head a garland of the choicest jewels, intermixed with flowers, and in her left hand a book, upon which may be written *Suadere*.

*Urania*, of *ὐρανός*, Gr. heaven, one of the nine *Muses*, to whom is attributed the invention of astronomy, is represented as a beautiful lady, cloathed in a robe of azure, crowned with a coronet of bright stars, holding in her right hand a celestial globe, and in her left a terrestrial one.

*Girolamo MUTIANO da Brescia*, born in the year 1528, scholar of Romanini, studied Titian, and Tad Zuccherò, lived at Rome, excelled in history and landscape; died in the year 1590, aged sixty-two years.

*Daniel MYTENS*, was a Dutch portrait-painter, in the time of king James and king Charles I; he painted the pictures of those two kings.

Some of his pictures have been taken for Van Dyke's, whose manner he imitated. His head is also to be seen among those of that great master, who painted his picture.

He had a pension from king Charles I, being his majesty's principal painter; and upon Van Dyke's arrival in England, tho' he lost his place, yet his pension was continued to his death.

*M. Z.* signifies Martin Zinbius, i. e. Zaringeri, 1500.

## N.

**N**ADAT, has marked his plates with a mole or a want-trap.

*NAIADES*, so called of *νείω*, Gr. to flow, are the nymphs of the floods, and are represented as beautiful damsels, with hair transparent as crystal, their arms and legs naked, crowned with garlands of water-creffes, with red leaves; their actions are pouring water out of urns, &c.

*NAPÆÆ*, are nymphs of the mountains, so called of *νάμος*, the top of an hill, or woody valley; they are represented as damsels with a sweet and gracious aspect, clad in green mantles, girded about the waist, their heads adorned with garlands of honey-suckles, wild roses, thyme, and the like, either dancing in a ring, making garlands, or gathering flowers.

*To paint the NARCISSUS*; for all these flowers of the yellow sort, single or double, first lay on masticot, then gamboge, and finish it by adding a little umber and bistre; but the cup or bell in the middle are to be excepted, which are to be done with orpiment and gall-stone, and edged with vermilion and carmine.

As for the white Narcissus, cover them with white, and shade with



with black and white ; except the cup or bell, which do with mafficot and gamboge.

Let the green be fap green, fhaded with iris.

N. B. ftands for Nicholas de Bruyn.

N. B. L. F. ftands for Nicholas Beatrici Lotharingius fecit.

N. C. F. ftands for Nicholas Chapron fecit ; anno 1649, he engraved Raphael's galleries, painted in the Vatican.

NEALING, is a term ufed for the preparing feveral matters, by heating or baking them in an oven, or the like. See AN-NEALING.

**N** *or* **A** Peter Van NELPE, an engraver of all fubjects, ufed this mark.

NEMESIS, according to Paufanias and Ammianus Marcellinus, was held to be the goddefs of punifhments, who chaftifes the offences and crimes of malefactors with pains and torments, according to their demerits and fins ; and rewards the virtuous with honours and dignities : She is laid to be the daughter of Juftitia, who dwells and inhabits very fecretly within the houfe of eternity, recording the offences of the wicked, and a moft fevere and cruel punifher of arrogancy and vain-glory.

NEPTUNE, was depicted, by the ancients, naked, with feveral countenances, fometimes mild and pleafant, at other times lowering and sad, and, at other times, with a mad and furious afpect ; ftanding upright in the hollownefs of a great fea fhell, holding in his hand a filver trident or forked mace ; drawn by two monftrous horfes, which, from the middle downwards, have the fhape of fifhes.

The variety of afpects is given him from the fea, becaufe that, at certain times, fheweth itfelf fo ; and the trident represents the three gulphs of the Mediterranean fea.

Sometimes he is represented with a thin veil, hanging over one of his fhoulders, of a cerulean or bluiſh colour.

Lucian describes him with very long hair, hanging over his fhoulders, of a very dark colour.

Martianus describes him of a greenifh complexion, wearing a white crown : Alluding thereby to the fpume and froth of the fea.

He is alfo painted with long hoary hair, clad in a mantle of blue, or fea-green, trimmed with filver, riding in a chariot of a blue colour, or on a dolphin of a brown black colour, holding in his hand a filver trident.

Plato describes him in a fumptuous chariot, drawn by fea horfes galloping, holding in one hand the reins of a bridle, in the other a whip.

NIGHT, the mother of Sleep and Death, is represented by the ancients in the form of an old woman, of a sad countenance, having

having two large wings on her shoulders, coal black, and spread abroad, as if she seemed to offer at a flight; and drawn in a chariot with wheels of ebony, and cloathed in an upper garment of a deep black, spotted all over with silver spots, like stars.

NITRE, is a sort of salt, thus called by the ancients; but by the moderns more usually salt-petre. See SALT-PETRE.

N. M. B. signifies Nicholas Manuel de Berna, 1518.

NOVEMBER, is described, in painting, &c. in a robe of changeable green and black; wearing on his head a garland of olives, together with the fruit on, holding in his right hand Sagittarius, and in his left bunches of parsnips and turnips.

NUDITIES, in painting and sculpture, are those parts of a human figure which are not covered with any drapery; or those parts where the carnation appears.

*To die cloth or stuff a NUTMEG colour.* Put two or three quarts of walnut-shells, or walnut-roots, into a copper, make it boil, and then put in the stuffs and rollers; and, after a convenient time, take them out and cool them, and make the ingredients boil again; then put in the cloth again, and let it boil for half an hour; then take it out and cool it, and add to the liquor three pounds of madder, and one pound of galls, putting them in together with the stuffs; let them boil for an hour, then take out the cloth and cool it; then put into the kettle two pounds of copperas, stir it well about, and put the cloth into the copper again; look well after the fire, and keep stirring the stuff about, till the colour is deep enough; then rinse it out, &c.

Mario NUZZI di Fiori, born in the year 1599, scholar to his uncle Tomaso Salmi, lived at Rome, excelled in flowers; died in the year 1672, aged 73 years.

NYMPHS, so called of *νύμφη*, Gr. a bride, are feigned to be the daughters of Oceanus, i. e. the Ocean, the mother of the floods, the nurses of Bacchus, and goddesses of the fields, who have the protection and charge of the mountains, herbs, woods, meadows, rivers, trees, and, generally, of the whole life of man.

NYMPHÆ *Dianæ*, Diana's nymphs, are represented cloathed in white linen, to denote their virginity, and their garments girt about them so as to express their hability and readiness for hunting; their arms and shoulders naked, holding in their hands bows, and quivers on their backs.

## O.

OAR, or ORE, is the mineral glebe, or earth dug out of mines to be purified, and the metalline parts procured, and separated from the same.

**OBEDIENCE**, is represented, in painting, &c. by a pious, modest virgin, submitting to a yoke, with the inscription *Suave* on it.—The yoke and cross import the difficulties that accompany this virtue, as *suave* does the pleasures resulting from the practice when it is spontaneous.

**OBLIGATION**, is represented, in painting, &c. by an armed man with two heads and four hands, to demonstrate, that a man obliged acts two parts, viz. to take care of himself, and to satisfy another; the hands and heads signify the dividing the thoughts and operations.

**OBSCURA Camera.** See **CAMERA**.

**OBSCURA Claro.** See **CLARA**.

**OBSTINACY**, is represented, in painting, &c. as a woman clad all in black, her head surrounded with a cloud, holding an ass's head with both her hands.—Black denotes *Obstinacy*, because it will take no other colour; so an opinionative man will never be beat out of his error; the clouds denote the short sight of the obstinate, that makes them so stiff that they will look no farther; the ass shews that gross ignorance is the mother of it.

**OCEANUS**, the father of all the sea-gods, was represented with the face of an old man, and a long white beard, drawn on a glorious chariot, accompanied and attended with a great company of nymphs.

**OCULUS Beli**, the name of one of the semi-pellucid gems.

It is a very elegant and beautiful gem. Its basis, or ground, is a whitish grey, variegated with yellow, and sometimes with red, and a little black, but that more rarely; and is found in small masses, from half an inch to an inch in diameter, of a rounded figure, and thickest in the middle, tapering away gradually to the sides. The outer part of the stone, or that toward the edges all around, is ever of a whitish grey, more or less variegated with yellow, &c. and its central nucleus is always of a deep and fine black, surrounded by a broad circle of a pale yellow, and representing very beautifully the pupil and iris of the eye: These are inclosed in the matter of the stone, and are often surrounded by other very fine concentric circles of a pale flame colour; but, more frequently, there is only the black pupil surrounded by the yellow iris, and that placed in the body of the stone, which represents the white of the eye: The shape of the stone also favours its resemblance of the eye, and the whole is very elegant. It is of the hardness of the agate, and takes a tolerable polish; when thrown into water, it has, in a great measure, the property of the *oculus mundi*, the whole stone becomes greatly more bright and lucid, and the grey part becomes of a plainly yellowish cast.

There

There are many things improperly called *Oculus Belii* by our jewellers, but the genuine species is very rare. Nothing is more common than to find in the agates little circular veins of different colours round a central spot; these the lapidaries frequently cut out with a proper quantity of the stone about them.

**OCTOBER**, is represented, in painting, in a garment of the colour of decaying flowers and leaves, and upon his head a garland of oak-leaves with the acorns; holding in his right hand a scorpion, in his left a basket of services, medlars, and chesnuts.

**M<sup>o</sup>** *Mauro* **ODDI**, an engraver and painter, of Parma, used this mark.

**OECONOMY**, is represented, in painting and sculpture, by a venerable dame, crowned with olive, a pair of compasses in her left hand, and a small wand in her right, and a rudder of a ship by her side.—The stick denotes the rule a man has over his house; the rudder, the care a father ought to have over his children; the olive garland, the pains he ought to take in maintaining peace in his family; the compasses, prudence and moderation.

**OFFENCE**, is represented, in painting, &c. by a brutish woman, her cloaths rust-coloured, with tongues, presenting a piece at two dogs going to worry a hedgehog.—The rust shews Offence; the tongues, that she offends in words and deeds; the dogs and hedgehog, that those that do hurt to others, are hurt themselves.

**OILS**; the best that can be used in painting are Oil of nuts, and linseed Oil.

Oil of spike, which is made of lavender flowers, serves to make the colours run better, and renders the touching the picture over again the more easy; it also takes off the glittering of a picture, and is proper to do the same by the filth, and clean it: but the painter must have a care it does not take off the colour too.

Oil of turpentine, which is drawn from rosin, is good to touch a picture over again with; but especially to mix with ultramarine and enamels; because it helps to spread them, and evaporates immediately. When the artist would make use of it, it is not necessary he should make use much of other Oil, which will only turn the colour yellow.

Oil of nuts, is used by painters, boiled up with the scum of lead, in which silver has been melted by a quick and great fire. To this is added an onion whole and peeled, which is taken out after it has boiled. This takes away from the Oil its greasy quality.

Oil of nuts, is also boiled with powder of azure and enamel, which, being boiled, is let to stand a little, and then the top taken



ken off. This is used to temper white, and the other colours, which the painters would have be kept clean.

Oil of turpentine is used to dissolve the colours, and make them spread the better, and to make the work dry the sooner.

*Fat OIL*; put linseed Oil into leaden vessels, made in the form of dripping-pans, so much as to be an inch deep; expose them to the sun for six months, till it becomes as thick as turpentine; the longer it stands, the fatter it will be, and give to gold a greater gloss. If it is almost as thick as butter, so as you may, in a manner, cut it with a knife, it is excellent, and ought to be carefully kept for use.

*To make drying OIL.* Mix a quart of linseed Oil with three ounces of litharge of gold, and boil them for a quarter of an hour; but, if you would have it more drying, boil it a little longer. But beware of boiling it too thick, so as not to be fit for use.

2. *Or thus*: Take red lead and umber, in fine powder, half an ounce; linseed Oil, two pounds; boil all as before; let it stand for two days, and it will have a skin over it; then it is fit for use.

*To make OIL-skin now used for hat-cases.* Take of drying Oil, set it on the fire, and dissolve it in some good rosin, or, which is better, but dearer, gum lac; and let the quantity be such as may make the Oil as thick as a balsam, for it must be so thin as to run about if spread upon a cloth.

When the rosin or gums are dissolved, you may either work it of itself, or add to it some colour, as verdigrease for a green, or umber for a hair colour, or indigo and white for a light blue.

This varnish, if spread on canvas, or any other linen cloth, so that the cloth be fully drenched, and intirely glazed over with it, and suffered to dry thoroughly, is impenetrable for all manner of wet.

In the working of it there is no great skill required, if you can but use a painter's brush; only let the matter you lay it on be thoroughly drenched, that the outside may be glazed with it: If you desire a colour on the outside, you need only grind a colour with the last varnish you lay on.

*Painting in OIL.* The ancients, as is said elsewhere, knew nothing of the art of painting in Oil; but it was found out and practised by a Flemish painter in the fourteenth century.

It may be truly said, that painting then received a very great improvement, and a wonderful conveniency; for, by this means, the colours of a picture keep a long while; and a lustre and union are added to them, of which the ancients were ignorant, whatever varnish they made use of to spread over their painting; and yet all this secret, that lay hid so long, consists in nothing but in grinding the colours with Oil of nuts, or linseed Oil.

It is true, this sort of work is very different from fresco and distemper; for, the Oil not drying so soon, the work must be touched over several times. But then, on the other hand, the painter has the advantage of more time to finish his picture, and touch over again all the parts of the figures, which he that works in distemper and fresco has not.

The Oil also gives the work a greater force, because the black becomes more black, when it is tempered with Oil, than when it is tempered with water.

All the colours run better together, are more soft, more delicate, and more agreeable, there being an union and tenderness in this manner, which is not in any other.

One may paint in Oil against walls, on wood, on cloth, on stones, and all sorts of metal.

The thing on which the painter intends to paint, must, in the first place, be prepared by a primer, as the artists call it; which seems to make the ground, and renders the field very equal and smooth.

If he is to paint against a wall, when it is very dry, he must lay on two or three layers of boiling hot Oil, and that as often as he thinks requisite, even till he perceives the plaister to be greasy, and will imbibe no more Oil.

He then takes white chalk, red oker, and other earths, and grinds them to a consistence, of which he lays a layer on the wall; when that is dry, he designs his subject, and afterwards paints upon it, mixing a little varnish among his colours, that he may not be obliged to varnish them when painted.

Some prepare the wall after another manner to dry it the more, that the moisture may not make the colours scale off, as it often happens by the Oil's opposing it, and hindering its coming out; to prevent this, they make a plaister of lime and marble dust, or a cement of pounded tiles, which they beat with a trowel to fine it, and then lay on the linseed Oil with a great brush.

After this, they prepare a composition of Greek pitch, mastich, and varnish, which they boil together in an earthen pot, and then spread it over the wall with a brush, and chase it in with a hot trowel, to extend and smooth it the better; afterwards they lay on chalk, red oker, &c. as above-mentioned, before they design any thing.

Some have still another way; they make a plaister of lime-mortar, with a cement of tile and sand; and, when that is dry, they make another of lime and cement well sifted, and drops of iron, as much of the one as of the other; all which being well pounded and incorporated together with whites of eggs and linseed Oil, they make the finest plaisters in the world.

But you must not fail to take care, not to leave the plaister

while it is fresh laid on, nor till well spread all over with the trowel, and smooth every-where; for otherwise it will cleave in several places.

When it is dry, they lay on the colours as before-mentioned.

When the painter would paint upon wood, he first brushes it very well with a brush, and then lays on a layer of white, tempered with paste, before he covers it with Oil: But now cloth is most made use of, especially for large pictures, by reason of their more easy carriage from one place to another than wood, which is heavy, and besides apt to crack.

Painters generally chuse ticking or the smoothest cloth they can get; and, when it is well stretched upon a frame, they lay on a layer of paste-water, and then rub it over with a pumice-stone to take off the knots.

The paste-water serves to smooth down all the little threads in the cloth, and fill the little holes, that the colours may not pass over them.

When the cloth is dry, they lay on a colour that will not kill the other colours, as red oker, which is a natural earth of substance, and with which they sometimes mix a little white lead, that it may dry the sooner.

This colour is first ground with nut or linseed Oil; and, to lay it on of what thickness they please, they have a great knife for that purpose.

When it is dry, they rub it over again with a pumice-stone, to smooth it; then, if they please, they lay on another layer, compounded of white lead, and a little of the black of coal, to make the ground greyish; and in both ways they put on as little colour as they can, that the cloth may not break, and the colours, that are to be laid on upon it, may keep the better.

If the primed cloth is not thus at first oiled, but the painter falls to painting at once, the colours will look better, and remain more beautiful.

In some pieces of Titian and Paulo Veronese, it is observed that their first lay was of distemper, on which they afterwards painted with Oil colours; by this means their works looked the more lively and fresh, for the distemper attracted and imbibed the Oil that was in the colours, and was the cause that they remained the more beautiful, the Oil taking off a great deal of their vivacity.

For which reason, those who would have their pieces keep fresh, make use of as little Oil as they can, and keep their colours the firmer, by mixing with them a little Oil of spike, which soon evaporates, but serves to make them run the better, and renders them more pliable in working.

Another cause of colours losing their beauty is when the painter

ter works them too much in mixing them ; for, being jumbled together, they change and corrupt one another, and take away their vivacity ; wherefore he must be careful to use them properly ; and lay the colours each in its place, without mingling them too much with the pencil or brush ; also not to temper adverse colours together, as blacks with others, particularly smoke-blacks ; but to use them apart as much as possible.

And, when he would give the more force to his work, he should stay till it is dry, to touch it over again with colours that will not damnify the others.

It is a considerable thing towards the preservation of the beauty of their pictures ; for there have been some which have been much upon the easel, and yet the colours have not been lasting ; because those who used them, worked and jumbled them too much together with the brush and pencil, through too much fire.

Those who paint with judgment lay them on with less precipitation, put them thicker, cover and recover their carnations several times, which the painters call well-kneading.

As for painting the cloth at first with a lay of distemper, it is true that is not often done, because it may then scale, and will not roll up but with difficulty ; for which reason painters have been contented to put on a lay of colours in Oil ; but, when the cloth is good and very fine, the less colour that is put on it in priming, it is the better ; and the painter must always be careful that his Oil and colours be good.

When a painter is to work on metal, marble, or any other stone, he need only lay on a thin layer of colours before he designs any thing, and not at all on the stones where he would have the ground appear, as on marble when it is of an extraordinary colour.

*Materials for painting in OIL.* Painting in Oil is the same as that of limning before-mentioned, performed with colours made up or tempered with Oil.

The materials used in this art are chiefly seven : 1. the easel ; 2. the pallet ; 3. the straining frame ; 4. the primed cloth ; 5. pencils ; 6. the stay ; 7. colours.

The easel is a frame made of wood, much resembling a ladder, with flat sides and full of holes, to put in two pins to set the straining frame and cloth upon, either higher or lower at pleasure, being something broader at the bottom than at the top ; on the backside of which is a stay, by which the easel may be set either the more sloping or more upright.

The pallet is a thin piece of wood, either of pear or of walnut tree, about a foot in length, and ten inches in breadth, in almost an oval form, at the narrowest end of which is an hole to put in the thumb of the left hand, near which there is a notch cut,



That the pallet may be held in the hand : The use of this is to hold and temper the colours upon.

The straining frame is made of wood, on which the primed cloth, that is to be painted upon, is fastened with nails. These frames ought to be of several sizes, according to the size of the cloth.

The primed cloth is that which is to be painted upon, and is to be prepared as follows :

Take good canvas, and first smooth it over with a sleek-stone ; size it over with good size and a little honey, and let it stand to dry ; then lay it over once with whiting and size, mixed with a little honey, and the cloth is prepared : On this you may first draw the picture with a coal, and afterwards lay in the colours. Where, by the way, you may take notice, that the use of honey is to prevent it from cracking, peeling, or breaking out.

Pencils of all sizes, from a pin to the bickness of a finger, which are called by several names ; as Dutch quill fitted and pointed, goose quill fitted and pointed, swan quill fitted and pointed, jewelling pencils, and bristle pencils, some in quills, some in tin cases, and some in sticks.

The stay, or moltipic, is a stick, generally of brasil wood, in length about a yard, having a small ball of cotton at one end of it, fixed hard in a piece of leather, about the size of a chesnut, which is to be held in the left hand while you are working ; and, laying the end which hath the leather ball upon the cloth or frame, you may rest your right arm upon it.

The colours are in number seven, as has been said elsewhere, viz. white, black, red, green, yellow, blue, and brown.

Of which, some may be tempered upon the pallet at first ; some must be ground and then tempered ; and others must be burnt, ground, and lastly tempered.

As for the size for sizing the primed cloth : Boil glue well in fair water till it be dissolved, and it is made.

*To make the whiting for the ground of the cloth.* Mix ground whiting with the size, and with it white the cloth or board, it being first made very smooth ; and, after dying them, do them over again a second or third time ; afterwards scrape them smooth, and lay it over with white lead tempered with Oil.

*To keep the colours from skinning over.* Oil colours, if they stand but a little time before they are used, will have a skin grow over them ; which may be prevented by being put into a glass, and putting the glass three or four inches under water, and then they will never thin nor dry.

*To cleanse the grinding-stone and pencils.* Grind curriers shavings upon the grinding-stone, if it be foul, and afterwards crumbs of bread ; and they will fetch off all the filth.

And, as for your pencils, dip them in Oil of turpentine, and squeeze them between your fingers, and they will come very clean.

The fitting the colours for painting; see the names of the several objects, and the article COLOUR.

*To dye stuff, &c. of an OLIVE colour.* This must be ordered as the brimstone yellow, after which prepare suds of galls and copperas, but not strong; through which pass the stuffs two or three times, according as you would have the dye lighter or deeper, and it will produce an Olive colour.

*Isaac OLIVER*, was a famous limner, who flourished about the latter end of the reign of queen Elisabeth: He was eminent both for history and face painting, many pieces of which were in the possession of the late duke of Norfolk; and, being a very good designer, his drawings were finished to a mighty perfection; some of them being admirable copies after Parmegiano, &c. He received some light in that art from Frederico Zucchero, who came into England in that reign. He was very neat and curious in his limnings, as may be seen by several history pieces of his in the queen's closet. He was likewise a very good oil-painter in little.

He died, between fifty and sixty, in king Charles the First's time, and was buried in Black-friars, where there was a monument set up for him, with his bust; all which has been destroyed by fire.

*Peter OLIVER*, was the son of the before-mentioned, who had instructed him in his art; he became exceeding eminent in miniature, insomuch that he outdid his father in portraits. He drew king James I, prince Henry, prince Charles, and most of the court at that time. He lived to near sixty; and was buried in the same place with his father, about the year 1664.

ONYX, a precious stone, accounted a species of opal.

Its colours are usually white and black, which appear as distinct as if laid on by art.

There are some brought from Arabia, mixed with a greyish hue, which, after taking off one lay or row, shew another underneath of a different colour.

OPAL, is a precious stone of various colours: In it are seen the red of the ruby, the purple of the amethyst, the green of the emerald, besides yellow, and some black and white.

When this stone is broke, most of these colours disappear; which is a sign that they only arise, by reflection, from one or two of the principal ones.

Its form is always either round or oval; its prevailing colour white. The diversity of its colours makes it almost of equal value with the sapphire or ruby.

*To counterfeit an OPAL.* At Haerlem, they make counterfeit

Opal

**Opal glass**, which is very lively, and whose several colours are supposed to be produced by different degrees of heat: When the composition is thoroughly melted, some of it is taken out on the point of an iron rod, which, being cooled either in the air or water, is colourless and pellucid; but, being put again into the mouth of the furnace upon the same rod, and turned round for a little time, its particles acquire such various positions, as that the light falling on them, being variously modified, represents the several colours observable in the true Opal: And it is remarkable, that these colours may be destroyed and restored again by different degrees of heat.

**OPINION**, is represented, in painting, &c. by a woman in a genteel garb, neither handsome nor disfigured, but seems daring and bold, ready to fly in one's face, upon every thing she fancies is misrepresented; and therefore has wings on her hands and shoulders.—Her face shews that there is no Opinion but may be maintained and embraced, nor any so well grounded but may be disliked.

**OPS**, or **TELLUS**, the wife of Saturn, is represented as an old woman of a large body, and continually bringing forth children, with which she is encompassed or beset around, clad in a green vestment, with a veil over all her body, spotted with divers colours, wrought with a vast number of knots, and set with all sorts of gems and metals.

She was also represented in the form of an ancient woman, having her head encompassed with ears of corn; holding in her hand a poppy-head; drawn in a chariot by two fierce and untamed dragons.

**ORANGE colour**. An Orange colour for washing prints is made by laying on a tint of gamboge, and, over that, some minium or red lead washed.

This colour may be mixed with gamboge, upon a white Dutch tile, to render it of the tint you would have it, either softer or stronger; or the gamboge may be glazed over, and strengthened with the tincture of saffron, which will make it glare into a strong Orange. See **MINIUM**.

*To dye silk an ORANGE colour*. First, lay the white silk in alum water, in the same manner as the yellow; then take the eighth part of a pound of Orleans, dissolve it in water for the space of one night, add to it one ounce of pot-ashes; boil it for half an hour, then add an ounce of beaten turmeric; stir it very well, let it stand a little while, and then put in the alumed silk, and let it remain there, one, two, or three hours, according as you would have the colour light or dark; rinse it in fine soap suds, till it is perfectly clean; then beat and dry it.

ORDONNANCE, } in painting, is used for the disposition  
 ORDINANCE, } of the parts of a painting, either with  
 respect to the whole piece, or to the several parts; as the groups,  
 masses, contrasts, aspects, &c.

The doctrine of Ordonnance is comprised in the following rules:

In the Ordonnance there are three things to be regarded, viz. the place or scene where; the distribution how; and the contrast.

As to the first, regard is to be had as to the disposition of things, to serve as a ground-work; and to the plan and position of bodies: Under the former of which comes first landscape, whether an uninhabited place, where there is a full liberty of representing all the extravagancies of nature; or inhabited, where the signs of cultivation, &c. must be exhibited. See LANDSCAPE.

2. The building, whether rustic, wherein the painter's fancy is at liberty; or regular, wherein the orders are to be nicely attended to.

3. The mixture of both, in which it is a maxim to compose in great pieces, and to make the ground-plot big enough; to neglect some little places, in order to bestow more on the whole mass; and to exhibit a view of the more considerable places with the more advantage; and to represent some agitation in all things that move.

As to the plan of bodies, they are either solid, which again are either so by nature, and must be proportioned to their places; or artificial, where regard must be had to the rules of geometry, perspective, architecture, &c.

Or the bodies move; and this they do, either by a voluntary motion, wherein great regard must be had to proportion them to their situation, and to strengthen them by the regarding equilibrium; or by some extraordinary power, as machines, &c. where the causes of their motions must appear.

Or they are things at a distance, in all which an even plane must still be proposed, to find their precise situation, and settle their place by sudden breaks and distances, agreeable to perspective.

In placing the figures, regard is to be had,

1. To the group, which connects the subject and stays the sight. In this the knot or nodus which binds the group is to be considered, and also the nearness of figures, which may be called the chain, inasmuch as it holds them together; that the group be sustained by something loose and distinct from it, and by the same joined and continued to the other groups; and that the lights and shadows be so disposed, as that the effects of all the parts of the composition may be seen at once.

2. As to the actions, forced attitudes are to be avoided; and  
 simple



simple nature should be seen in her most advantageous postures.

The nudities ought not to be shewn in weak and lean figures, but rather you ought to seek for occasions to cover them. A special care ought to be taken, that, in all human figures, the head be placed in the middle between the shoulders, the trunk on the haunches, and the whole on the feet.

As to the drapery, this must be so adjusted, that it may appear real garments, and not stuffs thrown loosely on.

## P.

**H**ENRY PAERT, was first disciple of Barlow, and afterwards of Stone, the famous copier. He was brought up a scholar, and spent some of his time at one of our universities. He painted under Mr Stone for several years, but afterwards fell to portrait painting, yet his talent seemed to be for copying. He copied, with great assiduity, the greatest part of the history-pieces of the royal collection in England, in several of which he had good success; what he seemed to want, was a warmth and beauty of colouring. He died in London, about the year 1697 or 1698.

*Simple bodily PAIN*: This affection or passion produces proportionally the same motions as that which is acute or extreme, but not so strong.

The eye-brows do not approach and rise so much; the eye-balls appear fixed on some object; the nostrils rise, but the wrinkles in the cheeks are less perceivable; the lips are further asunder towards the middle, and the mouth is half open.

*Extreme PAIN* is an affection of the body, makes the eye-brows approach one another, and rise towards the middle; the eye-balls are hid under the eye-brows; the nostrils rise and make a wrinkle in the cheeks; the mouth is half open and draws back: All the parts of the face are agitated in proportion to the violence of the Pain; and all the motions of the visage will appear sharp. See plate V.

**PAINTING**, is the art of representing natural bodies, and giving them a kind of life by the turn of lines, and the degrees of colours.

Painting is said to have had its rise among the Egyptians, in representing divers animals, &c. as hieroglyphics: But the Greeks, who learned the first rudiments of them, carried it to a great degree of perfection.

The Romans had also considerable masters in this art, in the latter times of their commonwealth, and those of their first emperors; but the inundation of the Barbarians, who ravaged and  
destroyed

destroyed Italy, reduced Painting again pretty near to its infant state.

But in Italy it returned again to its ancient honour; and Cimabue, betaking himself to the pencil in the fifteenth century, translated the poor remains of the declining art, from a Greek painter or two, into his own country Italy.

Some painters of Florence seconded him, the first of which was Ghirlandaio, master to Michael Angelo; Pietro Perugino, master to Raphael Urbin; and Andrea Verocchio, master to Leonardo da Vinci.

But these scholars far surpassed their masters, and carried painting to a pitch, from which it has ever since been declining.

These advanced painting not only by their own noble works, but also by the number of scholars they trained up, and the schools which they formed.

Michael Angelo, in particular, founded the Florentine school; Raphael Urbin the Roman; and Leonardo da Vinci that of Milan.

To these must be added the school of Lombardy, which became very considerable, much about the same time, under Gregory and Titian.

Besides these Italian masters, there were on this side the Alps others who had no communication with those of Italy; as Albert Durer in Germany, Hans Holbein in Switzerland, and Lucas in Holland. But Italy, and especially Rome, was the place where the art was practised with the greatest success, and which from time to time produced the greatest masters.

Caraches succeeded to the school of Raphael, which has continued in its scholars almost to the present time.

M. Fresnoy divides the art of painting into three principal parts, invention, design, and colouring; to which a fourth is added by some, viz. disposition.

M. Testling, painter to Louis XIV, divides it, something more accurately, into the design or draught, the proportion, the expression, the clair obscure, the ordonnance, and the colouring. See these articles.

Painting is of various kinds, according to the materials used; the matter upon which they are applied; and the manner of applying them. See painting in OIL, LIMNING, and FRESCO.

*To cleanse old PAINTING.* Make a ley of the ashes of vine-branches, mixed with fresh urine; dip a sponge in it and wipe it over, and it will much restore the fading, &c. or,

Take good wood-ashes, searce them, or else smalt or powder-blue, and with a sponge and fair water gently wash the pictures you would cleanse, taking great care of the shadows; when you have so done, dry them well with a clean cloth.

Then

Then varnish it over again with some good varnish, but such as may be washed off again, if there be occasion.

As for the varnish, use either common varnish, made with gum sandrach dissolved in linseed oil, by boiling, or glair of eggs; and with your pencil go over the picture once, twice, or more with it, according as there shall be occasion.

If your painting be on wainscot, or any other joinery work, you may use wood-ashes, and, mixing them indifferent thick with the water, rub over the painting with a stiff bristle brush, as a shoe-brush, and scour, wash, and dry it, and afterwards varnish it with common varnish.

But if your paintings are more curious, as figures of men, beasts, landscapes, flowers, fruits, &c. then take snail only, and with a sponge dipped in water cleanse it gently, and afterwards wash it in fair water, and, having dried it well, varnish it, and it will very considerably recover the lustre of the pictures.

But this cleansing of paintings ought not to be done too often, viz. not except they are very much soiled, because too frequent cleansings of this kind will by degrees wear off part of the colours; therefore you should endeavour to preserve their beauty by keeping them from smoke, dust, flies, &c.

All pictures, but chiefly such in which mixtures of white lead are used, will be apt to grow tawny, to tarnish or grow rusty, as may be seen in all old pictures.

In order to prevent this, expose them to the hot sun three or four days in May or June; and by that means the ill colour will be much drawn off, and the painting appear more fresh and beautiful; if this be done annually, it will preserve them wonderfully.

PALLAS. See MINERVA.

PALLET, with painters, is a little oval table of wood or ivory, very thin and smooth, on and around which the painters place the several colours they have occasion for, ready for the pencil.

The middle serves to mix the colours on, and to make the teints required in the work. It has no handle, but, instead thereof, a hole at one end to put the thumb through to hold it by.

PALLET, also implies the end of a squirrel's tail, spread abroad, and fastened to a flat pencil stick, which is broad at one end and split, much like to an house-painter's graining tool, but much less.—It serves for taking up and laying on whole leaves of gold or silver at a time, and serves for all the same uses that cotton does with gilders.

PALLET, with potters, is a wooden instrument, almost the only one they use for forming, beating, and rounding their works.

They have several kinds; the largest are oval with a handle; others

others are round or hollowed triangularly ; others in manner of large knives, serving to cut off what is superfluous on the moulds of their works.

*Giacomo* PALMA, called *Palma Vecchio*, born in 1508, studied at Rome, and after instructed by Titian, lived at Rome and Venice, excelled in history and portraits ; died in 1556, aged forty-eight years.

*Giacomo* PALMA, jun. called *Giovane Palma*, born in the year 1544, scholar of his father Antonio, nephew of old Palma ; and studied Titian and Tintoret, lived at Rome and Venice ; excelled in history ; died in the year 1628, aged eighty-four.

PAN, was accounted by the ancients the god of the flocks of sheep and shepherds ; and was represented in the proportions of a man from the middle upwards, of a ruddy and sanguine countenance, and very hairy body ; his breast covered with the skin of a spotted doe or leopard, holding in one hand a shepherd's hook, and in the other a pipe ; but, from the middle downwards, having the perfect shape of a goat, in thighs, legs, and feet.

PARCÆ, or the *Destinies*, called the three fatal sisters, named Clotho, Lachesis, and Atropos.


Clotho is feigned, by poets, &c. to take the charge of the birth and natiivities of mortals ; Lachesis of all the rest of their life ; and Atropos of their death or departure out of this world.

They are all three painted sitting on a row, very busily employed in their several offices ; the youngest sister drawing out of a distaff a reasonably large thread ; the second winding it about a wheel, and turning the same, till it becomes little and slender ; the eldest, which is aged and decrepit, standing ready with her knife, when it is spun, to cut it off.

And they are described invested with white veils and little coronets on their heads, wreathed about with garlands, made of flowers of Narcissus.

PARSIMONY, is represented, in painting, &c. by a virago modestly dressed, with a pair of compasses, and a purse full of money close shut in her hand, with a label with this motto, *Servat in melius*.

Her virile age declares her capable of reason and discretion, to join usefulness with honesty ; her plain dress, hatred of superfluous expence ; the compasses, order and measure of all affairs ; the purse with the motto, that it is a greater honour to keep what one has, than to acquire or purchase what one has not.

 *Agostino* PARISINO, who engraved the eighty-one images designed by Florio Macchi, found in a book intitled the emblem of Paul Mauili, used to mark his works with the preceding mark.

*Giuseppe* PASSARI, born in the year 1654, lived at Rome, excelled



excell'd in history; died in the year 1714, aged sixty years.

**P** *Bernard* PASSERO, an engraver of all subjects, used this mark.

*Bartolomeo* PASSEROTTO, scholar to *Jacobo Vignuola*, *Tad. Zuccherò*, &c. lived at Rome, excell'd in history and portraits.

PASSIONS, says *Monf. le Brun*, are motions of the soul, residing in the sensitive part thereof, which makes it pursue that which the soul thinks for its good, or avoid that which it thinks hurtful to it; and for the most part whatsoever causes Passion in the soul, makes some action in the body.

It then being allowed that the greatest part of the Passions of the soul produce bodily actions, it is necessary we should know what those actions of the body are, which express the Passion, and what action is. See the manner of expressing the several Passions under their proper names.

PASTE, a composition for imitating precious stones.

*Method of making very hard PASTES with sulphur of saturn,* and to give them all the colours of precious stones. Take ten pounds of natural crystal prepared, with six pounds of salt extracted from polverine of *Rochetti* purified, pounded, and well searced; to these add two pounds of sulphur saturni chymically prepared, (see SULPHUR Saturni) mix these well together, put them into an earthen glazed pan, and cast on them a little common fair water, to reduce them into a lump; divide it into several parcels, about three ounces each, making a hole in the middle of each, the better to dry them in the sun. Being well dried, put them into an earthen pot well luted; calcine them and searce through a fine sieve; put this powder into a glass furnace to melt and purify for three days; then cast the matter into the water; and, after you have dried it, put it again into the same oven, there to melt and purify for fifteen days, that it may be without spot, and acquire the colour of precious stones.

The crystalline matter may be tinged of several colours, viz. emerald by means of copper thrice calcined; topaz by means of prepared zaffer; and so of others, as the reader will find under their proper articles.

The paste will have finer colours than the true natural stones, and approach near to their hardness, particularly that of the emerald.

PASTIL, with painters, &c. a sort of paste made of several colours, ground up with gum water, either together or separately, in order to make crayons to paint with, either on paper or parchment; also the crayons themselves are called pastils. See CRAYONS.

PASTIME,

**PASTIME**, is represented, in painting, in purple trimm'd with gold.

**PATIENCE**, is represented, in painting, &c. by a woman of mature age, sitting on a stone wringing her hands, her naked feet upon thorns, a heavy yoke upon her shoulders.

The yoke and thorns declare this invincible virtue to endure the pains of the body, and a wounded spirit expressed by her wringing her hands; Patience suffers adversity with a constant and quiet mind, which is nothing but an invincible virtue, declared in supporting the troubles of body and mind, represented by the thorns.

P. B. F. } signifies Paulus Blancus fecit & incidit.

P. C. signifies Paul Caliari, i. e. Paul Veronese painter and inventor.

**PEACE**, is represented, in painting, like a lady, holding in her right hand a wand or rod, downwards towards the earth, over a hideous serpent of sundry colours; and with her other hand covering her face with a veil, as loth to behold strife or war.

**PEARL**, a hard white shining body, usually of a roundish figure.

**PEARLS**, though esteemed of the number of gems by our jewellers, and highly valued, not only at this time, but in all ages, are but a distemper in the creature that produces them analogous to the bezoars, and other stony concretions in the several animals of other kinds.

The fish, in which Pearls are usually produced, is the East Indian Pearl oyster, as it is commonly, though not very properly called. It is a very large and broad shell, of the bivalve kind, sometimes measuring twelve or fourteen inches over, but those of two inches are more frequent; it is not very deep; its colour on the outside is a dusky brown, with some faint admixture of greenish within; it is of a beautiful white, with shade of several other colours as exposed in different directions to the light; it is described by authors under the name of *concha margaritifera*, and *concha mater unionum*. Lister has figured it under the name of *concha margaritifera plerisque antiquis Indi*. Besides this shell there are many others found to produce Pearls the common oyster often has them, and the muscle, the pinnarina, and several other of the bivalves, as well as the nautilus Græcorum, and several other shells of other genera. The Pearl of all these shells are often very good, but those of the true Indian berberi, or Pearl, are in general superior to all.

We have Scotch Pearls frequently as big as a tare, some as big as a large pea, and some few of the size of a horse bean; but

the

these are usually of a bad shape, and of little value in proportion to their weight.

The finest, and what is called the true shape of the Pearl, is a perfect round; but if Pearls of a considerable size are of the shape of a pear, as is not unfrequently the case, they are not of less value, as they serve very luckily for ear-rings and other ornaments. Their colour ought to be a pure white, and this not a dead and lifeless but a clear and brilliant one; they must be perfectly free from any foulness, spot, or stain, and their surfaces must be naturally smooth and glossy; for they bring their natural polish with them, art being unable to do any thing like it.

Pearls of whatever size, when they are rough on the surface, or of irregular figures, as hollow, flat, or undulated, are of little value; and they are liable also to be greatly debased by a tinge of yellow or blue; sometimes they are found greenish, reddish, or brownish; the two last stains wholly destroy their value; as to those that are a little yellowish, the Orientals who value Pearls full as much as we do, and will pay as dear for them, do not like them the worse for a slight tinge of that colour, provided they are perfectly bright, and of a fine natural polish.

*Artificial PEARLS.* Making of false Pearls is now much used in France, and is the curious invention of the Sieur, that ingenious artist having observed, that the scales of the bleak, a fish found plentifully in the river Marne, had not only all the lustre of the real Pearl, but that after beating them to powder in water, or ising-glass, they returned to their former brilliancy when dried; he bethought himself of setting a little mass thereof in the cavity of a bead, which is a kind of opal or glass, bordering much on the colour of Pearl. With a little glass tube six or seven inches long, and a line and a half in diameter, but very sharp at one end, and a little crooked, he introduced the matter by blowing it, after having taken up a drop with the pointed extremity; and, to spread it throughout the inner circumference, he contented himself to shake it gently for some time in a little osier basket lined with paper.

The pulverised scales resume their lustre as they dry, and, to increase this lustre in winter, they lay the beads in a hair sieve, or bolting cloth, which they suspend to the ceiling, and underneath, at six feet distance, lay heaps of hot ashes. In summer they are suspended in the same manner, but without any fire.

And now nothing remains, but to stop up the aperture, which is done with melted wax, conveyed into it with a tube, like that used in introducing the dissolved scales.

After cleaning off the superfluous wax, the Pearls are perforated with a needle, and then strung; and thus they become necklaces,

laces, which the ladies now generally wear, in defect of true Pearl.

*Another way of making PEARLS.* Take Pearl three ounces, prepared salt one ounce, filtrated juice of lemons, so much as will cover them four fingers breadth; let it stand so long till it be a paste; the glass being very close stopped, shake all together five or six times a day, and when it comes to paste put it into a glass with strong spirit of vinegar; and lute another glass over it; digest it three weeks in a cool place, under the earth so long, till all be dissolved; then mix it with a little oil of eggs or snail water, till it be like Pearl in colour; then put this paste into silver moulds, and close them up for eight days; after which, take them out and bore them, and put them again into the mould for eight days. This done, boil them in a silver porringer with milk; lastly, dry them upon a plate in a warm place, where neither wind nor dust may come, and they will be much fairer than any oriental Pearl.

*The description of the furnace for making PEARLS.* See plate VIII.

A is the ash-hole; you may add to it an hovel for sucking in the air, which must be luted to it very firmly.

B is the inside where the ashes fall into; this ought to be lofty, for drawing in the air.

C is the grate, which must be very strong iron bars.

D is the opening, through which the crucibles and fuel are put in; this ought to be well tempered iron, and luted with a very good lute, at least three inches thick.

E is the chamber where the works are baked.

F is the coverlid of the furnace, which is to be vaulted firm, and made of the same earth.

G is the chimney, over which you may set several iron plates one above the other for drawing the air.

H is the hovel or shelving-place of iron for the ash-hole.

I are funnels for the chimney-plates and the hovel.

K is a crucible.

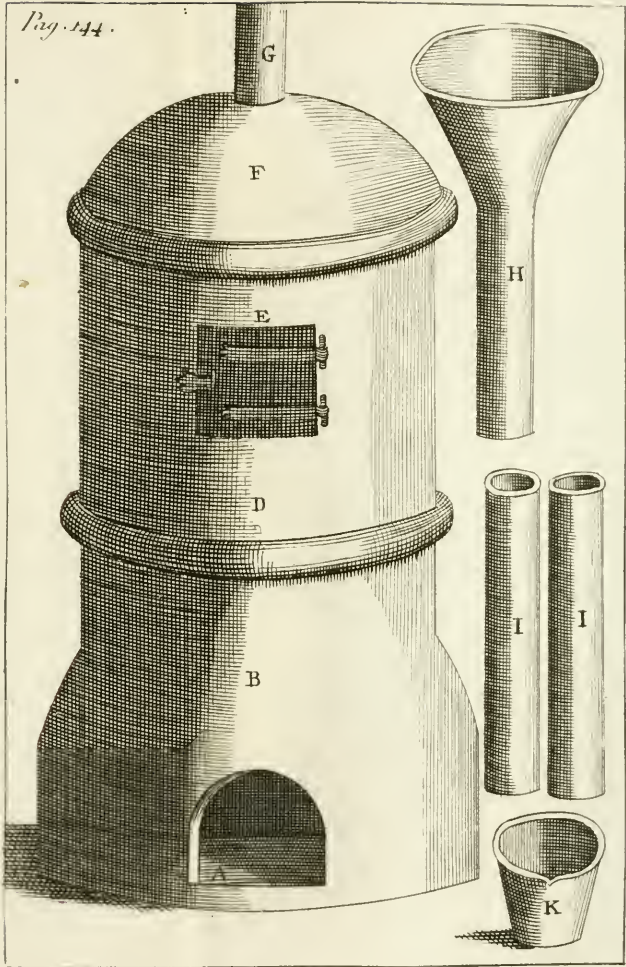
If this furnace be made five or six inches thick, it will bear all degrees of heat, and serve very conveniently for private persons, by making it of a suitable largeness instead of the glass-house furnace; when you make your fire of wood, there will be no occasion for the hovel of the ash-hole.

*Another method of making PEARLS.* Take two pounds of thrice distilled vinegar, one pound of Venice turpentine, mix them together, and put the mass into a glass cucurbit; fit to it the head and receiver, luting the joints; let them dry, and set it on a sand furnace to distil the vinegar; keeping a gentle heat, lest the stuff should swell up.

Afterwards put the vinegar into another glass cucurbit, where-in hang a quantity, at discretion, of seed Pearl, strung on a thread



Fig. 144.



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of silver or gold done about with a piece of very thin silk; they must be put in the middle of the body, so as not to touch the vinegar. This done, head your cucurbit with a blind head, and lute it very well; set it in a balneum mariz well closed, there to remain for a fortnight; the heat of the B. will elevate the fumes of your vinegar, and they will continually circulate about the Pearl, and so soften and bring them to the consistence of a paste; which being once performed, take them off, and mould them in what form you please, long, round and pear like, and as big as you think fit; do this with moulds of fine plate gilded; you must not touch the paste at all with your hands, but altogether work it with a plate spatula, which will fill the moulds; then bore them through with a porker's bristle or gold wire, and so let them dry a little; then thread them again with gold wire, and set them in a closed glass, which lay in the sun to dry them to a hardness; set them afterwards in a glass matrafs in a stream of running water, leaving it there for twenty days, and about that time they assume their first solidity and hardness.

To give them transparency and splendor, you must prepare some mercury water after the manner we shall prescribe hereafter.

When you have taken them out of the last matrafs wherein they were for twenty days as the running water, hang them in a vessel of glass where the mercury water is, and so they will moisten and swell, and assume their oriental beauty; this done, shift them out of this water into a matrafs closed hermetically, for fear that any water should be admitted into it; and so down with it into a well, leaving it there for eight whole days; then draw it up, open the matrafs, and you will have them as fine and good as any oriental Pearls whatever.

*To make mercury water for giving transparency and splendor to*  
**PEARLS.** You must take plate tin of Cornwall calcined, let the calx be very fine and pure, amalgamate one ounce thereof, with 12 ounces of prepared mercury well purified; wash the amalgama with water, until the water remains clear and insipid; then, drying the amalgama thoroughly, put it into a matrafs over a furnace, keeping such a degree of heat as is required for sublimation. When the matter is well sublimated, take off the matrafs and let it cool, and so take out the sublimate; to which add one ounce of Venice sublimate, and grind them well together on a marble, so put them into another matrafs, close it very well and set it topsy-turvy in a pail of water, and the whole mass will in a little time resolve itself into mercury water: This done, filtre it into a glass receiver, and set it on a gentle ash-fire to coagulate, and it will be brought to a crystalline mass. Take it off, and with a glass pestle and mortar pound it very well to a very fine powder, which searce through a very fine sieve, and put it into a well

stopped matras in *B. mariæ*, letting it remain till it resolve again in water; and this last shall be the mercury water, which you must preserve to employ on your Pearl.

*Another way to make these PEARLS.* This is an easier way than the former; for by baking them, as we shall shew, you very much shorten the time which the preparation would else take up: However, you must not expect them so delicate and natural as the first, the cause whereof is easily enough conceived; for, these Pearls having enlarged themselves in the water, as we already noted, it is reasonable to believe the hardening them afterwards in the cold will be of a much more natural effect than if done with heat.

Take very fair oriental Pearl-seed for this purpose, and reduce it to an impalpable powder on a marble, to dissolve afterwards in mercury water, or clarified juice of lemons: If this be not effected quick enough, set it in a cucurbit over warm ashes, and be careful to take the cream, which in a little time will appear at the top, immediately off; so withdraw the dissolution from the fire and let it settle a little. This done, pour it gently into another glass body and keep it apart, and you will have the Pearl in a paste at bottom, with which fill your gilded plate moulds, made to what bigness or form you think fit, pressing the paste with the silver spatula, and so shut them up. Twenty-four hours after you must take and bore them through with a porker's bristle, close up the moulds and leave them in the oven in a paste of barley dough, which being half baked, draw out and open, taking away all the Pearl, and steep them in the dissolution just before directed, to be kept apart, putting them in and out several times; so close them in their moulds, and bake them again with the like paste as before; only let this last be almost burnt up before you draw it out; thus you will have the Pearl well baked and hardened.

This done, draw it out, open all the moulds, take away the Pearls and string them on one or more gold or silver threads, steep them in mercury water for about a fortnight, after this dry them in the sun in a well-closed glass body, so you will have a very fine and splendid Pearl.

Another way. Though this be a more common way than the precedent, we will not omit it, because every one may have his choice to take that method which best suits with his apprehension or conveniency.

You must, as in the former, take very fair oriental seed Pearl ground to an impalpable powder and dissolve it in alum water, then rack off that water and wash off the paste of Pearl which remains at bottom, first with some distilled waters, then in bean water, and set it in *B. mariæ*, or horse-dung, to digest for a fortnight;



night; afterwards take out your vessel, and, your matter being come to the consistency of a paste, mould up your paste in the gilt silver moulds as before directed, bore them with a bristle, string them on gold or silver thread, and hang them in a very well closed limbec of glass, to prevent the air from coming in to spoil them.

Thus dried, lap them one by one in leaves of silver, and split open a barbel as if you were to fry him, and so close them all up in his body; make a paste of barley meal, and bake him as you would do a batch of bread and no more, afterwards draw it out and let them dry.

To give a transparency and splendor to these Pearls, if you do not care to use the mercury water, instead thereof, take the herb gratuli squeezed in water, put into this water six ounces of seed Pearl, one ounce of salt-petre, an ounce of roch alum, an ounce of litharge of silver, the whole being dissolved; take your dried Pearls, heat them first, then cool them in this dissolution; thus do for about six times at least, heating and cooling them at this rate therein.

If your Pearl should happen to fail of coming to a sufficient hardness, you may correct and make them exceeding hard, by baking them a second time after this manner:

Take two ounces of calamine, or lapis calaminaris, in impalpable powder, add to this two ounces of oil of vitriol, and two ounces of water of white of eggs; put all these into a retort, lute thereto a receiver, and let them distil, and you will have from it a very fair water, with which and some fine barley meal make a paste; coffin your Pearls in this, and bake them in an oven as before, they will thus become exceeding hard and recover their natural transparency.

*How to blanch fine PEARL.* The beauty of Pearl consists intirely in the brightness of their white colour, such as are spotted or of a dark yellow being the least estimable: You may however restore these last to a true lustre and whiteness, by letting them soak and cleanse first with bran water, then in milk-warm water; and lastly steep them twenty-four hours in mercury water; this done, string and hang them in a well-closed glass body to dry in the sun as before.

The bran water is made by boiling two good handfuls of wheaten bran in a quart of water, until the water has drawn all the strength thereof to it; and thus you are to use it afterwards for cleansing the Pearl. You must string and lay them all together in a glazed earthen pan, and pour thereon one third of this water; when they have soaked until the water be tolerably cooled that you may endure the heat, rub them with your hands gently to cleanse them the better; continue so until the water

be cold, pour out this water, and pour on another third part of the bran water, still boiling; and so use as the former, throwing it away when cold, then pouring on the remainder of the water, proceeding still after the former manner; after this, just heat some fair water, and pour it on them to refresh and take away the remains of bran; shift this water, pouring on more fresh warm water; do thus thrice without handling them; then lay them on a sheet of very clean white paper to dry in a shade, and last of all steep them in your mercury water, to bring them to perfection.

*To make counterfeit PEARL very like the natural.* This receipt for making counterfeit Pearl has a much more fine and solid effect than any now-a-days in use.

Take chalk well purified and separated from its grossness and sand, make paste thereof, and so mould it up like Pearl in a mould for that purpose; pierce these through with a bristle, and let them afterwards dry before the sun, or, for more dispatch, in an oven till they receive a just hardness; then string them on a very fine thread of silver, colour them lightly over with bole armoniac, diluted in water of white of eggs; then drench them with a pencil and fair water, and so apply leaf silver all over and let them dry; this done, burnish them with a wolf's tooth till they shine very finely.

To give them a true colour of Pearl, make a glue of parchement or rather vellum shavings, thus:

Wash the shavings in warm water very well, and boil them after in a new pot to a thickness, and strain this.

When you use this glue, you must warm it on a flat vessel, then dip the string of Pearls therein, so as not to fill the interval inches between each Pearl, but that every one may be done all over equally; after this let them dry. If you observe any baulk or defect on them, you may dip them in a second time, and they will assume a finer and more transparent whiteness, and will have a certain darkness within and lustre on the outside, which compleats and brings them to the beauty of fine real Pearls. But, in this last case, if, instead of this glue, you dip or varnish the Pearls after they are silvered, with a white varnish, and so polish them, they will not only be fairer but more durable, like true Pearl.

Pearls are imitated, in painting in miniature, by laying on a mixture of white and a little blue, and shading them and swelling them with the same, but a little stronger.

Lay on a small white spot, just in the middle of the light side, and on the other, between the shade and the border of the Pearl, give a touch of masticote, to make a reflection; and underneath give them a cast of the colour they are upon.

*To dye woollen a PEARL colour.* For one pound of stuff, take

one ounce of blue lac, half an ounce of blue wood, and half an ounce of burnt alum.

First boil the blue wood for a quarter of an hour in a bag, then take it out, and, having powdered and sifted the lac through a hair sieve, skim the liquor, and stir it very well for a quarter of an hour, and help it with a quarter of an ounce of pot-ashes.

*To dye silk a PEARL colour.* To every pound of silk take one ounce of orleans, dissolve it in water, and wave the dry silk in it till it lathers; but it must not boil: Then rinse and beat the silk clean, and take for every pound of silk four pounds of wild saffron very well pressed, and four ounces of pot-ashes, with half a pint of lime-juice. The Italian carnation or flesh colour is prepared the same way.

*Thomas PEMBROKE*, was both a history and face painter, and disciple of Laroon, whose manner he imitated; he painted several pictures for the Earl of Bath, in conjunction with one Mr. Woodfield, a disciple of Fuller, and lately living. He died at London, in the year 1685, in the 28th year of his age.

*Jacob PEN*, was a Dutch history-painter in the reign of King Charles II. He was excellent both in drawing, colouring, and composition, and died in London about 50 years ago.

PENITENCE, is represented, in painting, by a woman in a vile, ragged, and base attire, infinitely deploring her being; and bemoaning herself in passionate fits above all measure, continually weeping.

*Luca PENNI Romano*, or *Luca P. R.* was Raphael Urban's scholar, and brother to Fattorino; he invented very beautiful subjects, which were engraven by George Ghissi, of Mantua, in 1566. He used this mark.

*George PENS*, painter and engraver at Norimberg, together with Mark-Anthony Raimondi, engraved the works of Raphael, in Rome. He engraved after Aldograft's manner; his mark was sometimes G. P. 1554.

PENSIVENESS, is represented, in painting, &c. by an old woman full of grief, in pitiful cloaths without ornament, sitting upon a stone; her elbow upon her knees, and both hands under her chin; a tree by her without leaves.

Old, because youth is jovial; she is poorly clad, which suits with the tree without leaves; the stone shews that she is barren in words and deeds: But, though she seems listless in the winter in politic actions, yet, in the spring, when there is need of wise men, then pensive men are found by experience to be judicious.

PERFECTION, is represented, in painting, &c. by a fair lady in a vest of gold gauze, her bosom unveiled, her body is in

the zodiac, her sleeves turned up to her elbows, making a perfect circle with the left.

The golden robe denotes perfection; the naked breasts, the chiefest part thereof to nourish others; the circle, the most perfect figure in the mathematics.

PERIDORE, is a precious stone, a sort of a clear topaz, of a gold-colour light, but which is notwithstanding beautiful.

To imitate it well, take two ounces of natural crystal in powder, six ounces of minium, an ounce of fine salt of tartar, and eight grains of verdigrease; reduce the whole to an impalpable powder by pounding in a mortar, searce it through a fine sieve. The same circumstances are to be observed in baking this stone as in the jacinth, which see, by reason of the minium that enters into the composition of the one and the other, and you will have a very fine Peridore.

**P** Francis PERRIER, painter and engraver, published several Roman antiquities in 1635, with this mark, as in the index of Roffi's plates.

PERSECUTION, is represented, in painting, &c. by a woman clad in verdigrease and rust colours, wings upon her shoulders, in a posture as if she would let fly an arrow; with a crocodile at her feet

The wing shew its being evermore ready and quick in doing mischief; the bow, her sending out bitter words; the crocodile, because it annoys only the fish that flee from it; so Persecution desires nothing more than to find those who do not resist it by their own strength

PERSPECTIVE, consists of two parts, speculative and practical. The speculative part, or theory, makes a considerable branch of direct optics in regarding the appearances of all visible objects as they exhibit themselves to the naked eye, and reducing those appearances to mathematical rules and theorems. The practical part is an application of these rules to the actual description of those appearances; the doing of which, in a most easy and uniform manner, for all different cases, is all that can be expected from it.

Without the knowledge of Perspective a picture is drawn as it were by guess, without any certain determinate points or lines, or any other rules than the painter's eye to guide him; here the shape and situation of his objects are not previously determined, but left at large to be modelled, as they may happen in the progress of his work to appear to stand best; this indeed is the too common way in painters work, as it allows them all kind of latitude in their designs, or rather permits them to paint without any settled design at all, but as it shall happen. If a figure, on examination, appears too large for its distance, it is by the stroke of





Fig. 1 Square

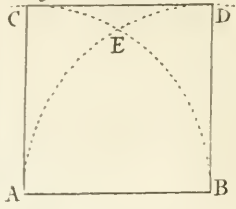


Fig. 2.

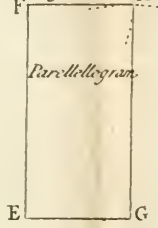


Fig. 3.

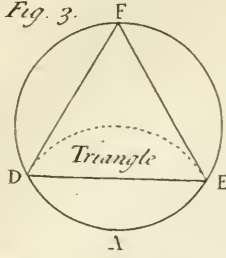


Fig. 4. B Fig. 151.

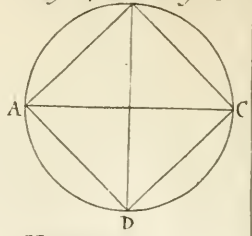


Fig. 5 A Pentagon

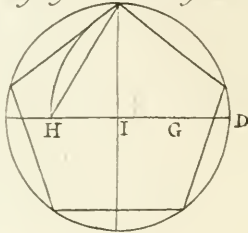


Fig. 6 Hexagon

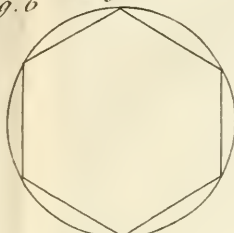
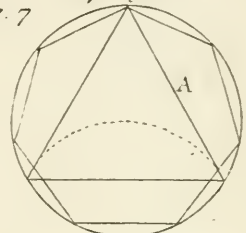
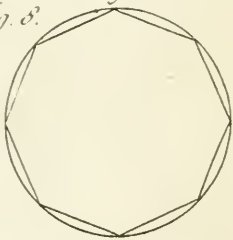


Fig. 7 Heptagon



Octagon

Fig. 8.



Enneagon

Fig. 9.

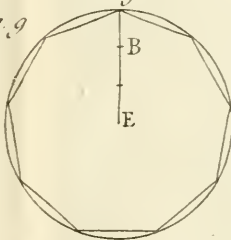
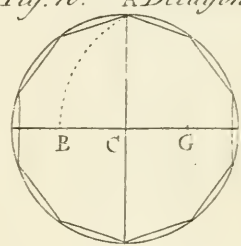
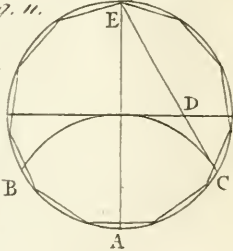


Fig. 10. A Decagon



Undecagon

Fig. 11.



Dodecagon

Fig. 12.

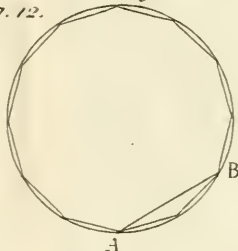


Fig. 13.

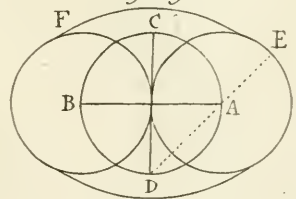


Fig. 14.

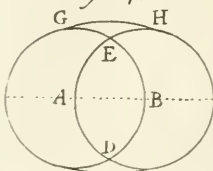


Fig. 15.

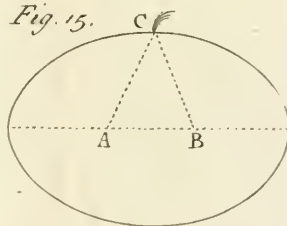
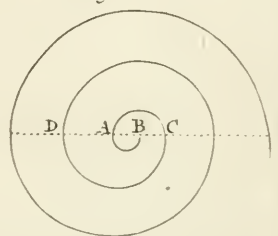


Fig. 16.



of a pencil brought to stand on nearer ground; mountains are removed from place to place by raising or lowering their foundations, till, at last, the painter fixes them as suits best with their bulk and strength of colour which he first gave them. As he has no fixed design to work by, all he can do is to make his eye the judge, and to correct what, on view, appears to him amiss; but often, not knowing how to do it, he makes it worse, and is obliged, after many unsuccessful trials, to hide that part under a veil, or blot it quite out, and put something else in its place that may look better. As he is not sure of what he really intends, he is obliged to keep others as much in the dark as himself, by industriously avoiding all regular figures and straight lines, and leaving the boundaries of this object as uncertain as may be; and thus at length the piece is finished, and the painter almost as ignorant of the true original or model of his performances as the greatest stranger; and, if in this manner it can be completed without any obvious and gross faults in it, he is much more beholden to chance and good fortune than to the rules of the art he professes.

On the other hand, a picture drawn by the rules may be easily reduced to its model; nothing is ambiguous or uncertain in it but what is so in nature. The true distance, height, and breadth of every object may be measured by a line; the grounds and buildings may be reduced to their original plan, and from thence a new picture may be drawn of the same things in any other view. A painter working by these rules knows what he is about, and lets the spectator know it too; he is in no danger of falling into absurdities, nor does he stand in need of blinds and shift to cover his ignorance; if any part of his work hath not a good effect, he knows the fault lies in the model or design, and how, and where, to correct it; and has the pleasure of working with certainty without the slavery of being obliged to grope out every step of his way, not knowing in the end whether he is right or wrong.

*The general practice of PERSPECTIVE.* 1. Let every line, which, in the object or geometrical figure, is straight, perpendicular, or parallel to its base, be so also in its scenographic delineation.

2. Let the lines, which in the object, return at right angles from the foreright side, be drawn scenographically from the visual point.

3. Let all straight lines, which in the object return from the foreright side, run in a scenographic figure into the horizontal line.

4. Let the object you intend to delineate, standing on your right hand, be placed also on the right hand of the visual point.

and that on the left hand, on the left hand on the same point; and that which is just before, in the middle of it.

5. Let those lines which are, in the object, equidistant to the returning line, be drawn in the scenographic figure, from that point found in the horizon.

6. In setting off the altitude of columns, pedestals, and the like, measure the height from the base line upward, in the front or foreright side; and a visual ray down that point in the front shall limit the altitude of the column or pillar, all the way behind the foreright side, or orthographic appearance, even to the visual point.

This rule you must observe in all figures, as well where there is a front or foreright side, as where there is none.

7. In delineating ovals, circles, arches, crosses, spirals, and cross arches, or any other figure in the roof of any room, first draw ichnographically, and so, with perpendiculars from the most eminent points thereof, carry it up into the ceiling; from which several points carry on the figure.

8. The center, in any scenographic regular figure, is found by drawing cross lines from opposite angles; for the point where the diagonals cross is the center.

9. A ground plane of squares is alike, both above and below the horizontal line; only the more it is distant above or beneath the horizon, the squares will be so much the larger or wider.

10. In drawing a Perspective figure, where many lines come together, you may, for the directing of your eye, draw the diagonals in red, the visual lines in black, the perpendiculars in green, or other different colour, from that which you intend the figure shall be of.

11. Having considered the height, distance, and position of the figure, and drawn it accordingly, with side or angle against the base; raise perpendiculars from the several angles or designed points from the figure to the base, and transfer the length of each perpendicular, from the place where it touches the base, to the base on the side opposite to the point of distance; so will the diametals drawn to the perpendiculars in the base, by intersection with the diagonals, drawn to the several transferred distances, give the angles of the figures; and so lines drawn from point to point will circumscribe the scenographic figure.

12. If in a landscape there be any standing waters, as rivers, ponds, and the like; place the horizontal line level with the farthest sight or appearance of it.

13. If there be any houses or the like in the picture, consider their position, that you may find from what point in the horizontal lines to draw the front and sides thereof.

14. In describing things at a great distance, observe the proportion,



portion, both in magnitude and distance, in draught, which appears from the object to the eye.

15. In colouring and shadowing of every thing, you must do the same in your picture, which you observe with your eye, especially in objects lying near; but, according as the distance grows greater and greater, so the colours must be fainter and fainter, till at last they lose themselves in a darkish sky colour.

16. The catoptrics are best seen in a common looking-glass, or other polished matter; where, if the glass be exactly flat, the object is exactly like its original; but if the glass be not flat, the resemblance alters from the original; and that, more or less, according as the glass differs from an exact plane.

17. In drawing catoptric figures, the surface of the glass is to be considered, upon which you mean to have the reflection: For which you must make a particular ichnographical draught or projection; which on the glass must appear to be a plain full of squares, on which projection transfer what shall be drawn on a plane, divided into the same number of like squares; where, though the draught may appear very confused, yet the reflection of it on the glass will be very regular, proportional, and regularly composed.

18. The dioptric or broken beam may be seen in a tube thro' a crystal or glass, which hath its surface cut into many others, whereby the rays of the object are broken.

For to the flat of the crystal or water the rays run straight; but then they break and make an angle, the which also by the refracted beams is made and continued on the other side of the same flat.

19. When these faces on a crystal are returned towards a plane placed directly before it, they separate themselves at a good distance on the plane; because they are all directed to various far distant places of the same.

20. But, for the assigning to each of them a place on the same plane, no geometric rule is yet invented.

*Of the uses of PERSPECTIVE.* 1. Perspective then is a science or rather an art absolutely necessary to one who would draw well, engrave, etch, carve, or paint; and which men of those professions ought not to want: Yet they are not to be so wholly subject to its precepts, as to enslave these arts to its rules.

2. It is to be used when it leads you pleasingly into the beauties of your work, and can be helpful to you in your design; but, when it will not be useful to these purposes, you are to pass it by, lest it should misguide you, by leading you to something that is repugnant to your peculiar art.

3. Perspective cannot of itself be called a certain rule, but it is to be used with judgment, prudence, and discretion; for if it

be perfectly understood by you, and yet you use it too regularly, though you may effect such things as are within the rules of art, yet the work will not always be pleasing to the sight.

4. The greatest painters who have made use of it, if they had rigorously observed it in their designs, they had much diminished the glory to which they attained, and to which time will give a kind of immortality.

5. Such as follow its precepts too closely, may indeed make things regularly true; but will be very deficient in that harmonious excellency, that exquisite beauty and that charming sweetness, which would otherwise have been found in them.

6. The architects and statuaries of ancient times did not always find it to their purpose; it was not their prudence to trace the geometrical part so exactly as the rules of Perspective do require.

7. If you would imitate the frontispiece of the Rotunda, according to the rules of Perspective, you would err very much; for the columns which are at the extremities have more in diameter than those that are in the middle.

8. The cornish of the palazzo Farnese, which looks so beautifully, if beheld from below, yet, being more nearly viewed, is found to want very much of its just proportion.

9. In the pillar of Trajan, the highest figures are much greater than those which are below; which, by the rules of Perspective, should be quite contrary: Here they increase according to the measure of their distance.

10. There is a rule which teaches the making figures after that manner; but it is no rule in Perspective, though it is found in some books of that art; and it is never to be made use of, but when it is for your purpose, viz. when it may ease the sight and render the object more agreeable.

11. The Farnesian Hercules, its base is not on the level, but on an easy declivity on the advanced part; the reason of which is, that the feet of the figure may not be hidden from the sight, but appear more pleasing to the eye.

12. And this is the true reason, that these great men have sometimes stepped aside from the geometrical rules of Perspective, not in slight or contempt of the art, but for the absolute pleasing of the sense of sight.

*Methods of describing geometrically figures necessary in PERSPECTIVE.* I. A line, as A B, plate IX. fig. 1, being given to form a square on; set one foot of the compasses in the point A, and, extending the other the length A B, describe the arch B C; then, from the point B, describe another arch A D, intersecting the former in E; and from E set off half the arch E A, or E B, outwardly, to D and C, to which points, drawing lines from A B, &c. the square is formed.

Or thus : Upon the given line  $AB$ , erect a perpendicular  $AC$  equal to  $AB$ ; then, taking the length  $AB$  in the compasses, set one foot in  $B$ , and with the other describe an arch : Having done the like from the point  $C$ , the intersection of the two arches will be the point  $D$ , which gives the square  $ABCD$ .

2. To describe a parallelogram or long square. On the term  $E$ , fig. 2, of the given line  $EF$ , erect a perpendicular, either greater or less than the same as  $EG$  : Then, taking  $EG$  in the compasses, set one foot in  $F$ , and with the other describe an arch ; also take  $EF$  in the compasses, and, setting one foot in  $G$ , describe a second arch, cutting the former in  $H$  : This will produce the parallelogram required.

*Of circular polygons, which are figures of several angles inscribed in circles.*

3. To describe an equilateral triangle ; open the compasses to the radius of the circle, set one foot in the point  $A$ , fig. 3, and describe the arch  $DE$ , and draw a right line  $DE$ , which will be the side of the triangle  $DEF$ .

4. For a square ; draw two diameters at right angles, and join their extremities : Thus you will have the square  $ABCD$ , fig. 4.

5. For a pentagon or five-angle ; draw two diameters, and take  $DG$ , fig. 5, half the semi-diameter  $DI$ , and from the point  $G$  with the interval  $GA$ , describe the arch  $AH$  : The chord of which is the side of the pentagon.

6. For the hexagon or six-angle ; the semi-diameter is the side of the hexagon, fig. 6.

7. For the heptagon or seven-angle ; take half a side of the equilateral triangle, fig. 7.

8. For the octagon or eight-angle ; take half a quadrant of the circle, fig. 8.

9. For the enneagon or nine-angle ; take two thirds of the semi-diameter for the side, as  $EB$ , fig. 9.

10. For the decagon or ten-angle ; divide the semi-diameter into two in the point  $G$ , fig. 10 ; and, from  $G$  with the interval  $GA$ , describe an arch  $AB$  ; the part of the diameter  $BC$  will be the side of the decagon.

11. For the un-decagon or eleven-angle ; draw two diameters at right angles, and from the point  $A$ , fig. 11, with the interval of a semi-diameter, describe an arch  $BC$  ; then, from the point of intersection  $C$ , draw a line to  $E$ , and the portion  $CD$  will be the side of the un-decagon.

12. For the do-decagon or twelve-angle ; divide the arch of a hexagon  $AB$ , fig. 12, into two equal parts ; and the chord of the moiety will be the side.

13. An oval is formed divers ways, in all which the figure is  
either

either a compound of several portions of circles, or it is one line drawn from two centers. The most usual methods are these: First, describe a circle and draw two diameters in it as  $AB, CD$ , fig. 13; then, from the points  $A, B$ , draw two other circles equal with the first; then, from the point  $D$ , draw a line through the center of the last circle to the circumference  $E$ . When you have done this, set one foot of the compasses in  $D$ , and with the other take the interval  $E$ , and describe the arch  $EF$ , and, doing the like on the other side, the oval will be formed.

14. For a rounder oval; draw a single line, and from  $A$ , fig. 14, as a center, describe a circle, the intersection of which, with the right line in the point  $B$ , will be the center of another circle. Then, to form the oval, take in the compasses the whole diameter of one of the circles, as from  $A$  to  $F$ ; and in one of the intersections of the circles, as  $D$ , setting one foot of the compasses, with the other draw the arch  $GH$ : Do the like from the point  $E$ .

15. There is also an easier and more useful manner of describing ovals than any of the preceding ones: The same rule serving for all forms, long, narrow, broad, and short, &c.

Thus, set two nails or pins in a right line,  $AB$ , fig. 15, to serve as a center; and about these tie a thread of the length and width of the oval required, as  $ABC$ ; hold the thread tight with a pen or pencil, and turn it about till you arrive where you began. If you would have it a long one, set the center farther apart; and, if a short one, do the contrary: For, if the nails stand close together, the figure will be a circle.

16. For a spiral, or volute; take two points in a line,  $AB$ , fig. 16. the points to serve one after another as centers. As, for instance, having drawn the semicircle  $AB$ , set one foot of the compasses in  $B$ , and open the other to the length  $AB$ , and describe a semicircle  $AC$ ; then, set one foot in  $A$ , take the interval  $AC$ , and draw the semicircle  $CD$ ; and this continue as long as you please, still shifting centers.

*Of lines and points in PERSPECTIVE.* The terrestrial line, base line, or line of the plan, is the line an object is placed or stands upon, of which each object has its particular one, and the whole draught a general one.

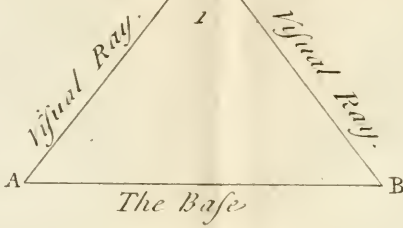
This is always parallel to the horizon, as is seen in  $AB$  of the first figure of plate  $X$ ,  $FG$  of the second, and  $DA$  of the third; and sometimes serves to determine the lengths and breadths; particularly that at the bottom of the piece, whereto all the measures are to be accommodated, as will be shewn hereafter.

*The point of sight, point of the eye, principal point, or point of*  
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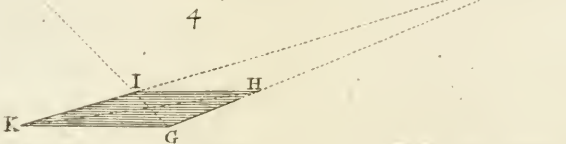
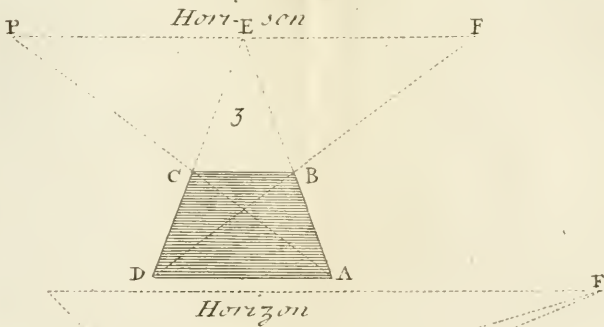
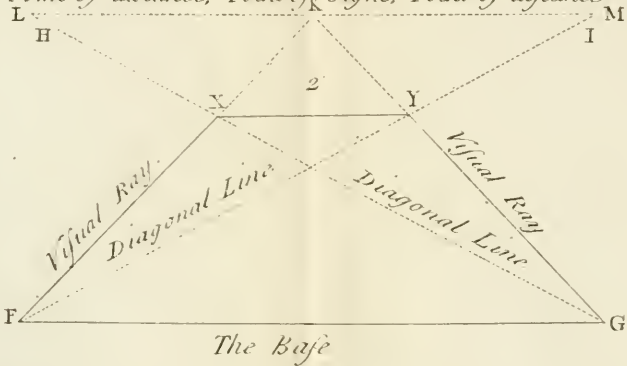




D *Horizontal -* E C



Point of distance, Point of Sight, Point of distance



PERSPECTIVE, is a point in the axis of the eye, or in the central ray, where the same is intersected by the horizon.

Thus the point E in the first figure, plate X, is the point of sight in the horizon CD, wherein all the visual rays meet.

It is called the point of the eye, or ocular point, because directly opposed to the eye of the person who is to view the piece.

*Of the point or points of distance.*— These are a point or points, for there are sometimes two of them, placed at equal distance from the point of sight.

They are thus denominated, by reason the spectator ought to be so far removed from the figure or painting, and the terrestrial line, as these points are from the point of the eye, and are always to be in the horizontal line.

Thus, HI, see plate X. fig. 2, being the horizon, and K the point of sight, L and M are points of distance, serving to give all the shortenings.

Thus, ex. gr. if from the extremes of the line FG you draw two lines to the point K, and from the same points draw two lines to the points of distance M and L, where these two lines GL and FM cut the lines FK and GK in the points X and Y will be the line of depth, and the shortening of the square, of which FG is the scale and base. The lines drawn to the points of sight are all visual rays, and those drawn to the points of distance all diagonals.

*Of the point of front.*— The point of direct view, or of the front, is when we have the object directly before us, and not more on one side than the other; in which case it only shews the fore-side, and, if it be below the horizon, a little of the top too; but nothing of the sides, except the object be polygonous.

Thus, the plan ABCD, plate X. fig. 3, is all in front, and, if it were raised, we should not see any thing of the sides AB or CD, but only the front AD: The reason is, that the point of view E, being directly opposite thereto, causes a diminution on each side; which, however, is only to be understood where an elevation is the object; for, if it be a plan, it shews the whole, as ABCD.

*Of the side point.*— The point of oblique view, or of the side, is when we see the object aside of us, and only as it were aslant, or with a corner of the eye; the eye however being all the while opposite to the point of sight: In which case we view the object laterally, and it presents us two faces or sides.

For instance, if the point of sight be in F, plate X. fig. 4, the object GHIK will appear athwart, and shew two faces GK and GH, in which case it will be a side point.

The practice is the same in the side points as in the front points;

points; a point of sight, points of distance, &c. being laid down in the one as well as the other.

*Definitions in PERSPECTIVE.* Ichnography, is the figure of the platform in Perspective, or the plan any thing is to be raised upon: Thus, A B C D is the ichnography or plan of a square body. See plate XI. fig. 1.

*Orthography in PERSPECTIVE,* is the figure of the front or fore-side of an object, as an house, &c. Or it is the figure of an object, as an house, &c. directly opposite to the eye. Thus E F G H is the orthography or fore-part of a cube or house. As the ichnography represents the plane, the orthography represents the side opposite to the eye. See plate XI. fig. 2.

Scenography, is what exhibits the object quite raised and perfect, with all its diminutions and shadows; both in front, the sides which may be seen, and top: Thus I K L M N O P is a scenography, or perfect cube. This is the whole, and comprehends all the other parts. See plate XI. fig. 3.

Why objects appear the smaller as they are at a greater distance.

Things appear according to the angle of the eye wherein they are seen, and this angle is taken at the eye, where the lines terminating the objects meet.

The eye A, plate XII. fig. 1, for instance, viewing the object B C, will draw the rays A B and A C, which give the angle B A C; so that an object viewed under a greater angle will appear large, and another under a lesser angle, little.

Now, it is certain, that, among equal objects, those at the greatest distance will appear under the smallest angle; and, consequently, in all Perspectives, the remotest objects must be made the smallest: As, for example, if the eye be in A, the object B C which is the nearest, will appear the biggest, because seen under the greatest angle; and the second, third, fourth, and fifth objects, will all appear smaller and smaller, though really all equal; inasmuch as the angles diminish in proportion as the objects recede.

If the eye were removed into M, K L would appear the largest, and B C, in this latter case, no bigger than N O.

The second figure of plate XII. is a sequel of what we have advanced; for, supposing the objects to appear such as is the angle they are seen in, it follows, that, if several lines be drawn between the sides of the same triangle, they will all appear equal: Thus all the lines comprised between the sides O N, O P, of the triangle N O P, will appear equal to each other, and, as objects comprehended under the same angle seem equal, so all comprehended under a greater angle seem greater, and all under a smaller, smaller.

Thus



Fig. 1.

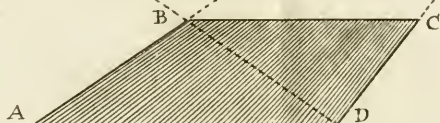


Fig. 2.

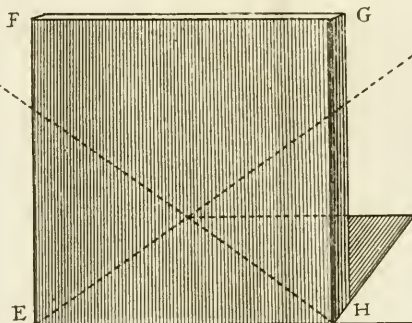
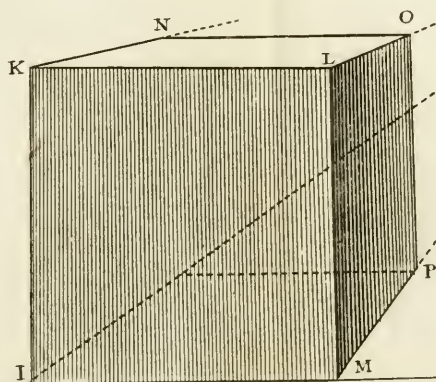
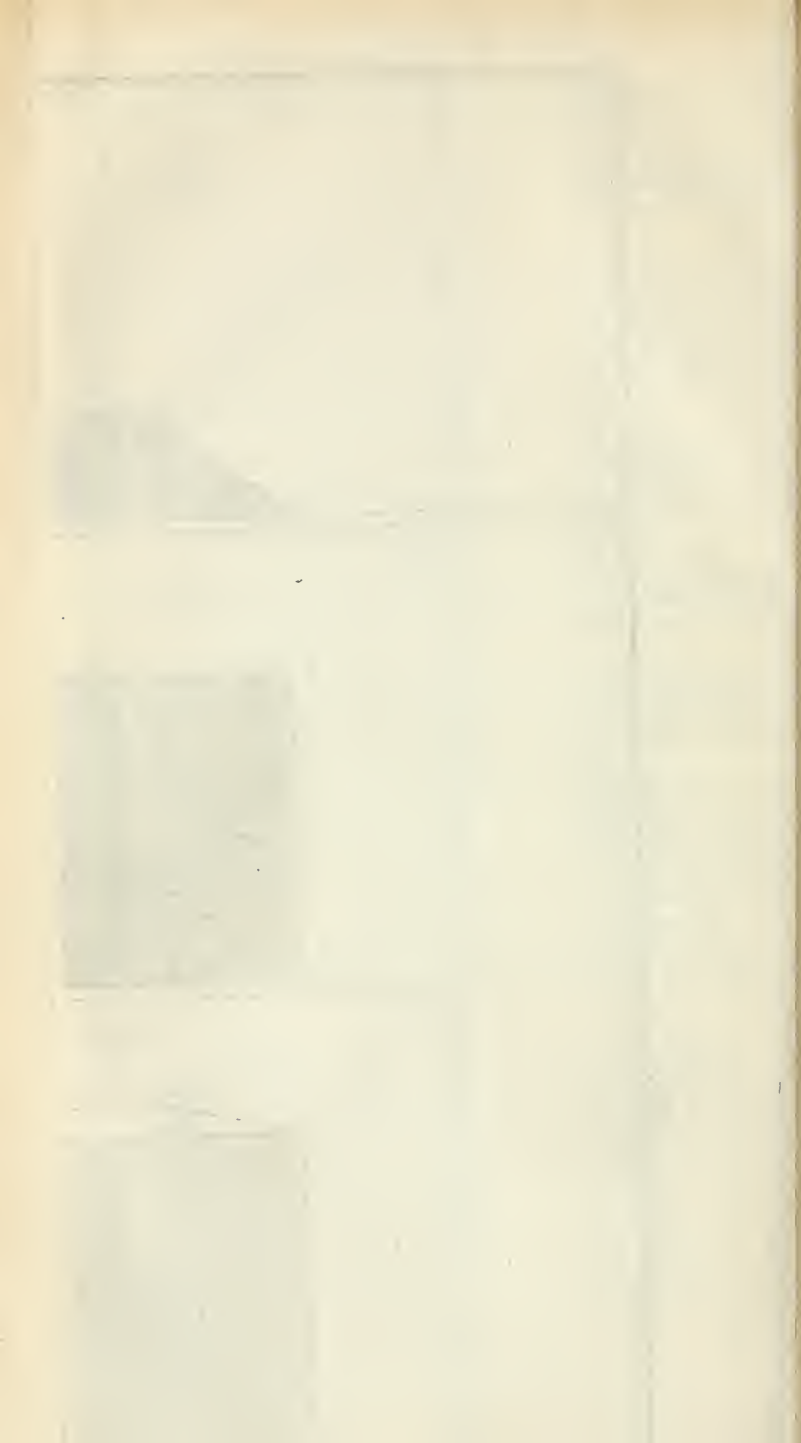


Fig. 3.





Thus much being supposed; if there be a number of columns or pilasters to be ranged in Perspective on each side of a hall or church, they must of necessity be all made under the same angle, and all tend towards one common point in the horizon O, fig. 3; as, for instance, the eye being placed in A, viewing the first object DE; if, from the points DE, you draw the visual rays DO, EO, they will make the triangle DOE, which will include the columns DE, FG, HI, KL, MN, so as they will all appear equal.

What has been said of the sides, is likewise to be understood of the cielings and pavements; the diminutions of the angles of remote objects, placed either above or below, following the same rule as those placed laterally.

There is therefore no need of adding any thing farther, unless this, that you take care that there be as many squares or divisions between the remotest objects, as between the nearest; for, in that case, though distant objects be the closer, as they are farther from us, they will appear in some measure to preserve their distance. Thus, in BCDE, fig. 4, the interval between the four nearest columns, there are sixteen squares, and no fewer than sixteen between the four remotest KL, MN.

It follows from what has been said, that if you join two triangles as in the last figure but one for the sides, and two others of the last for the tops and bottoms of an object, all four will terminate in one single point A, which is the point of sight wherein all the visual rays meet.

And this will give a proof of what we have advanced, viz. that objects diminish as they remove, the lower rising, the upper falling, and the lateral closing or approaching: An example of all which is given in plate XIII. fig. 1, which exhibits, as it were, depths and distances, falling back and receding from us, though all equally near the eye.

The trees, being ranged by the same law, have the same effect as the columns, &c. for being all comprehended in the same angle, and the two rows having each its own angle, and the angles all meeting in a point A, fig. 2, they form a third, which is the earth; and a fourth, which if you please, is the air; and thus afford an elegant prospect.

1. *Of the measures upon the base in PERSPECTIVE.* By the base line alone, any depth may be given, and in any place at pleasure, without the use of squares; which is a very expeditious way, though somewhat difficult to learn.

I shall however endeavour to make it understood, by reason that I shall frequently make use of it.

As, for example, suppose the base line BS, the point of view A, and the points of distance DE, plate XIV, fig. 1; if now

you

you would make a plan of a cube  $BC$ , draw two occult or dotted lines from the extremes  $BC$  to the point of sight; then, to give the breadth, take the same measure  $BC$ , and set it off on the terrestrial line  $CF$ ; and from  $F$  draw a line to the point of distance  $D$ , and where this line intersects the first ray  $C$ , in the point  $G$ , will be the diminution of the plan of the cube  $BHGC$ .

If you would have an object farther towards the middle, take the breadth and the distance of the base line, as  $IK$ ; and, to have the depth, set it as you would have it on the same base as  $LM$ , and its width both on  $LM$ : Then, from  $L$  and  $M$ , draw occult lines to the point of distance  $D$ ; and, from the points  $NO$ , where those lines intersect the ray  $K$ , draw parallels to the terrestrial line, and you will have the square  $QPON$ .

After the same manner you may set off the other side of the square which should be on the base, as  $BHGC$  is here transferred to  $V$ . The points  $M$  and  $T$ , which are only two feet from the point  $S$ , afford a very narrow figure in  $X$ , as being very near.

2. *Of the base line and a single point of distance.* Since the depths and widths may be had by the means of this base line, there is no need of any further trouble in making of squares, as shall be shewn in this example:

Suppose a row of trees or columns is to be made on each side; on the base line lay down the place and the distance between them, with their breadth or diameters, as  $ABCDEFGH$ , fig. 2; then, laying a ruler from the point of distance  $O$ , to each of the points  $ABCDEFGH$ , the intersections it makes on the visual ray  $AH$  will be the bounds of the objects desired.

To set them off on the other side, upon the ray  $GH$ , set one foot of the compasses upon the point of the eye  $H$ , and with the other strike an arch; the point wherein this cuts the ray  $GH$ , will be the corresponding bound.

Thus  $M$  will be the same with  $N$ , and so of the rest; through which drawing parallels, you will have the breadths.

And, as for the length, you may make it at pleasure, setting it off from  $A$ , as for instance, to  $P$ , and then from  $P$ , drawing a line to  $H$ ; and, where this cuts the other parallels, will be formed the plan required, which you may make either round or square.

3. *Not to deceive one's self in the measures.* Never put any objects that are intended to be within the plan on the side of the point of distance, where you are to draw lines for the management of the depth.

Thus, suppose  $AB$ , fig. 3, the visual ray, whereon the measures are to be marked; if you would produce the points  $C$  and  $D$  through the same, do not draw the lines from the point of distance  $E$ , but from that opposite thereto,  $F$ ; or, if  $C$  and  $D$  were



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Fig. 1

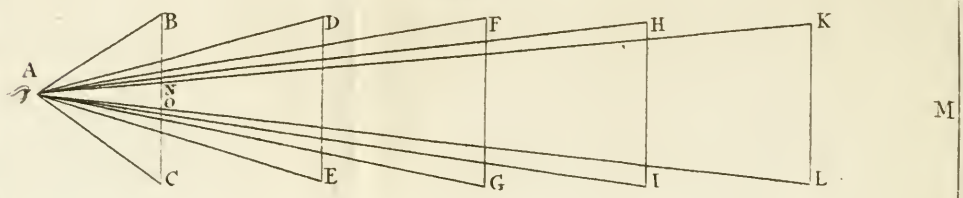


Fig. 2.

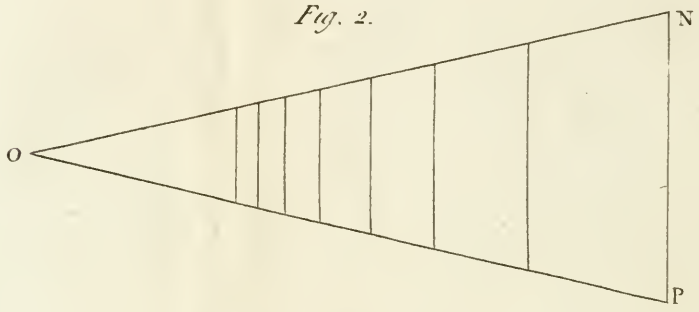


Fig. 3.

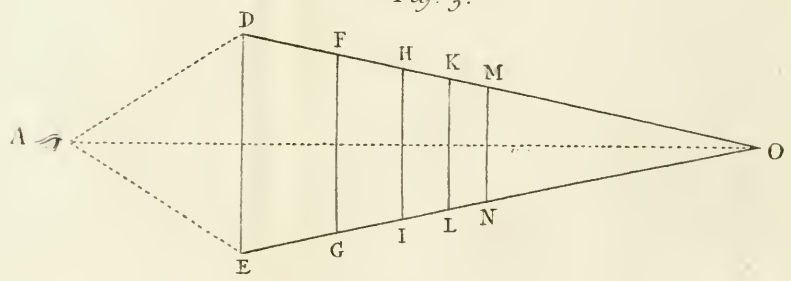
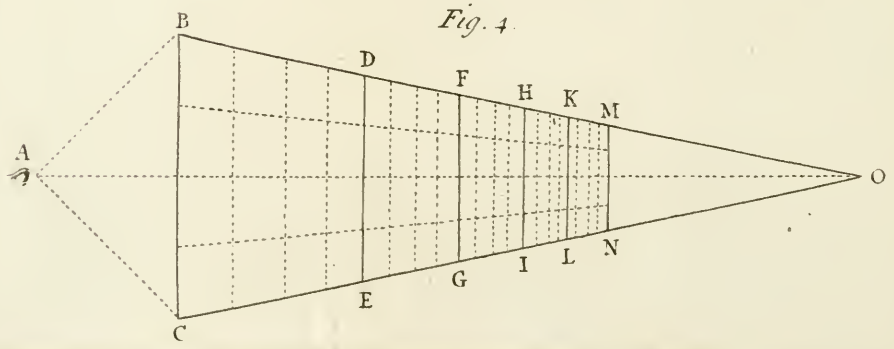
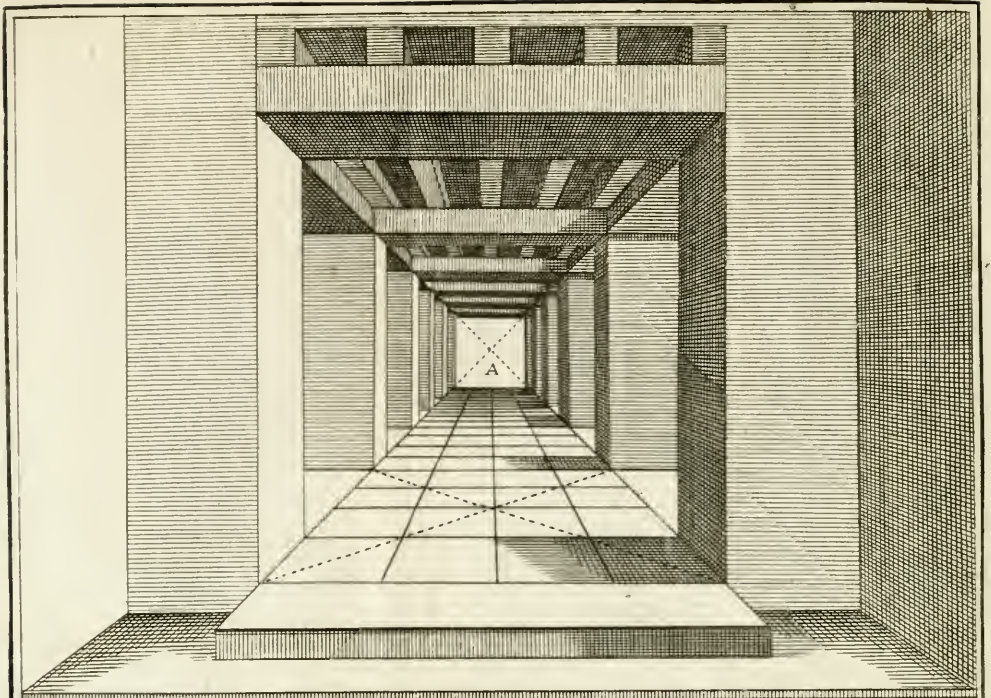


Fig. 4.



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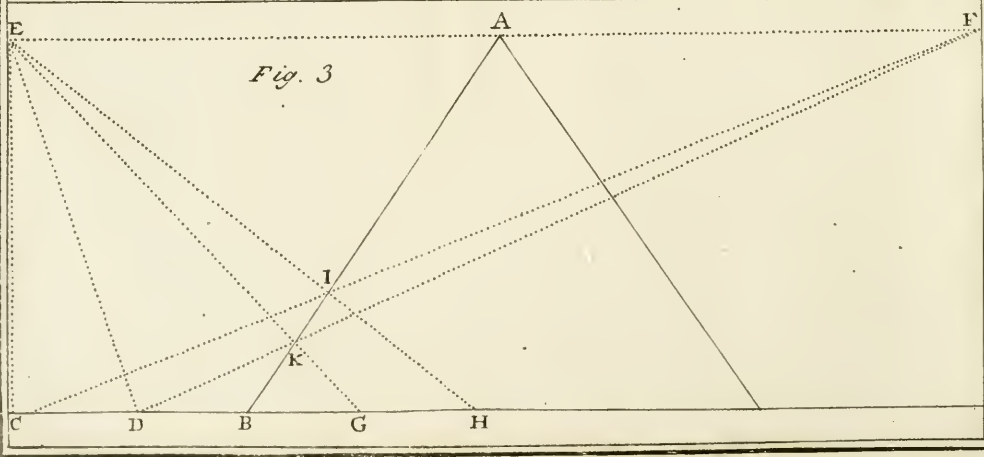
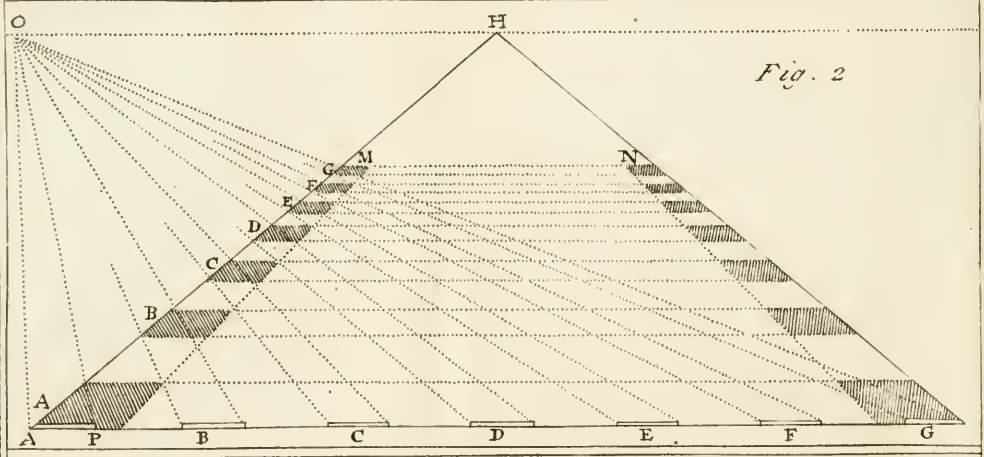
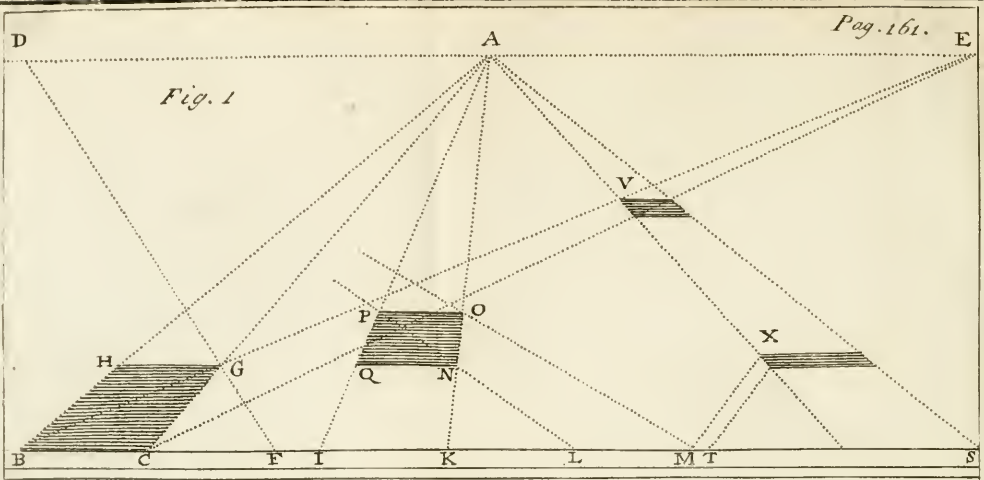
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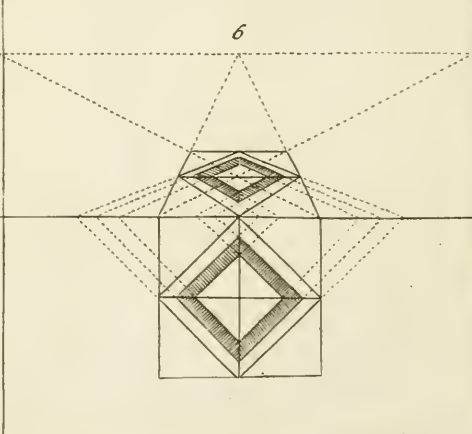
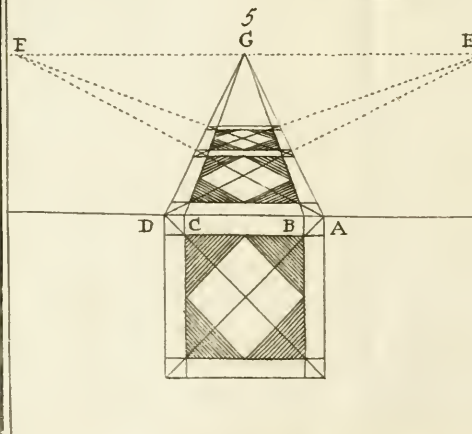
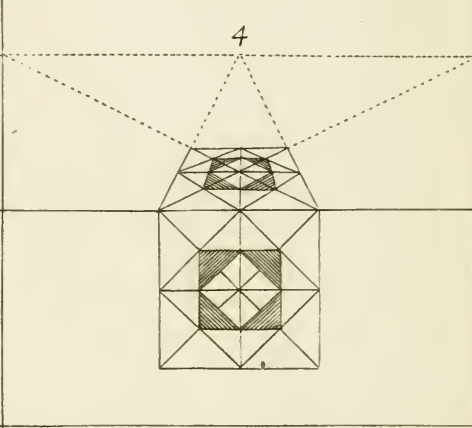
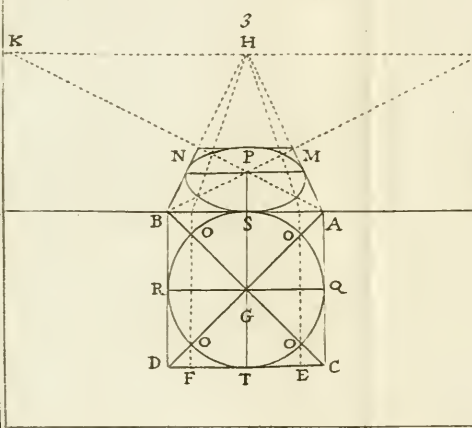
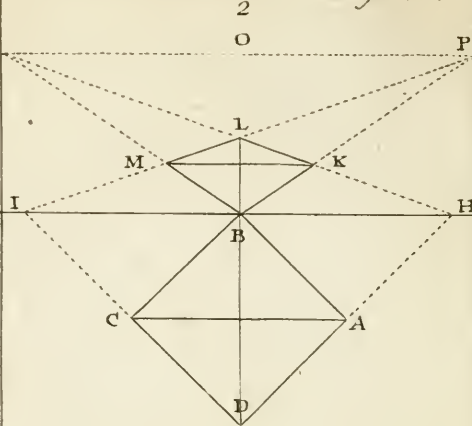
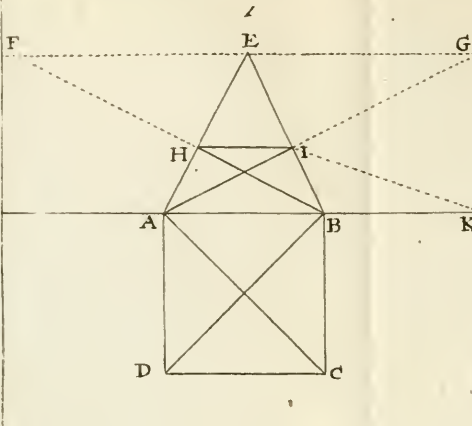
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on the inside, as G and H are, you should not draw from the point F, but from E; by reason that the line of intersection is found between the two; consequently the two will cut each other in the same points I K. See fig. 3.

*Of planes viewed directly, or in front.* From the third and fourth articles preceding, and the elevations that follow, it will appear that my intention is not to use geometrical plans, in order to the drawing of Perspectives; that being a double labour, and there being very few painters who would give themselves the trouble, since I teach them to do the same thing by the use of the terrestrial line.

But, as there is no rule so general but has its exceptions, so there are certain figures that cannot be put in Perspective without the use of such plans; besides the confusion a man would be under, should a plane be given him to put in Perspective, if he had not been instructed how to proceed.

On these considerations I have been induced to give the following rules, which may suffice to shew how any plane that can be required, or even imagined, may be put in Perspective.

1. *To shorten or diminish a square, as A B C D, plate XV, fig. 1.* From A and B, to the point of sight E, draw the lines, A E, B E; and from the same angles, A and B, draw two diagonals, F B, A G; and the points H and I, where they intersect the rays A E and B E, will give the square A B C D, diminished in A H I B.

To do it without the geometrical plan, draw a line from B to F, or from A to G; or set off the line A B on the terrestrial line, as in B K; and from K draw another line to F, which will give the intersection I, on the ray B E.

2. *To diminish a square viewed by the angle D.* Having described the plane A B C D, fig. 2, draw a line to touch or raise the angle B, and falling perpendicularly on B D.

This being continued as a base line, lay your ruler on the side of the square A D and D C, and, where the ruler cuts the terrestrial line, make the points H, I.

Then, from H and B, draw lines to the point of distance P; and from I draw a line to the other point of distance G; and, in the intersection of those lines, make points, which will give you the square K L M B.

To do without the plan; set off the diameter each way from the middle point B, as to H and I. But in either case no line is to be drawn to the point of sight O.

3. *To diminish a circle.* Draw a square, A B C D, fig. 3, about it, and, from the angles A D and C B, draw diagonals, dividing the circle into eight parts; and, through the points where they cut it, O O, draw lines from the base line perpendicular to D E F.

Then draw two diagonals, Q R, S P, intersecting each other at right angles in the center G.

Having thus disposed the plan, draw lines from all the perpendiculars to the point of sight H; and, where they are intersected by the diagonals A K and B I, make points; the two last of which M, N, give the square, which is to be divided into four by diagonals, intersecting each other in the point P.

In the last place, from the extremes of this cross, draw curve lines through the said points, which will give the form of the circle in Perspective.

This method may serve for small circles; but for large ones there is another method more exact.

4. Figure the fourth is compounded of the two first, which is all that needs to be said about it.

5. This fifth figure also depends on the two first, only here is a list or border going round, which the others have not.

To put the list in Perspective; from the four rays A B C D, fig. 5, draw lines from the point of sight G; and, where the inner rays B C intersect the diagonals D F and D E, draw parallels to the base line; and you will have your desire.

6. The sixth figure is the same as the second, except that it is surrounded with two borders.

*Reduction of PERSPECTIVE draughts out of small into great, and out of great into small.* As designs are made with more ease in little than in great, it is but reasonable that they should be so made. This has put me upon giving a method of enlarging small designs on the canvas.

The method commonly used by painters, is to divide their little designs, and the canvas they intend the large ones to be on, into an equal number of little squares, and to transfer what is in the squares of the design into the correspondent squares of the canvas.

But that which follows is approved by some as easier and surer.

Provide a scale proportionate to the little design, and another proportionate to the canvas.

To make a design, the first thing to be determined is the scale, which is to fix the measures of all the parts of the work.

Thus, in the little design A, plate XXIV, the scale B C of five parts, which may be called feet, is the first thing to be made. From this scale are taken the horizon, the height and distance of the trees, the breadth of the walks, &c.

*To enlarge this design.* The method is this; consider whether or no the draught is to have its natural horizon, i. e. whether, when the bottom of the painting is on the ground, the horizontal line be the height of the eye, which is about five feet.

Then, of the five divisions between B and C, make a scale of

five feet  $F G$ ; and thus, having taken all the measures and proportions in the small one, you may transfer them to the great one, after the following manner:

The two scales being thus fixed, the first thing to be done is to take into your compasses the distance between the base line  $D$ , and the horizon  $E$ , and to apply the compasses thus opened to the little scale  $B C$ , noting what number of parts it includes, as here it does five.

Therefore take five divisions on the large scale  $F G$  in your compasses, and set them on each side the painting, or large design, beginning at the bottom of the cloth  $H H$ , and ending in  $I I$ .

From the point  $I I$ , strike or score a line with a chalked or blackened packthread.

This line  $I I$  will mark the horizon in the large draught.

Then take the distance or depth  $K L$  of the little design, which gives the foot of the house, and set it on the little scale; note how many divisions it includes, and take the same number from the large scale, and set them on the edges of the canvas  $H M$ ,  $H M$ , which you must strike with a packthread for the depth of the second tree.

Proceed to take in the little design the depth  $N O$ , and set it on the little scale; then take as many in the large one.

Again,  $N O$  includes two parts of the little scale; accordingly two parts are to be taken on the great one, and set off from  $H$  to  $P$ , which must be struck as before.

Do the same for all the parallels to the base line, as the other trees, windows, roofs, &c.

As to the perpendicular to the base line, the method is the same as for parallels, only they are to be struck or scored, not from the side, but from top to bottom.

Thus for the two corners of the house, the interval between them, being taken in the compasses, must be set on the little scale, and, being there found equivalent to seven divisions and an half, as many divisions must be taken from the great scale, by which you will have  $H S T S$  to be struck as before.

And the like must be repeated for all the other perpendiculars, as buildings, trees, palisadoes, &c.

To find the visual rays, which are the lines proceeding to the point of sight  $V$ , fasten a packthread to this point  $V$  of the length of the painting, and with this strike or score all the rays very exactly.

Thus, for the two rays  $D X$ , which give the breadth of the trees in the little design, take the distance  $D X$ ; set it on the little scale  $B C$ , and take an equal number of divisions from off the great scale; this will give you  $H Y$ : To which points,  $H$  and  $Y$ , lines are to be struck with the packthread from the point  $V$ .

For the ray of the palisadoes, take the distance  $DZ$ , and set it on the little scale; and take as many divisions from the large scale: By this means you will have  $H+$ , which are to be struck from the point  $V$  as before.

Every thing in a Perspective ordinarily comes under one or other of these three sorts of lines, viz. parallels, perpendiculars, and visual rays; and, having shewn how to describe these with a good deal of ease on the canvas, there remains nothing difficult in the reducing small designs into great.

As to the reducing great into little, you have only to invert the process; that is, take measures first on the large scale, and diminish them proportionably on the small one.

Thus, if the horizon of the large design were five divisions of the large scale, five divisions of the small were to be taken for the height of the horizon of the small design, and so of the rest.

PERSPECTIVE, in painting, is used for a kind of picture, or painting, frequently seen in gardens, and at the ends of galleries; designed expressly to deceive the sight, by representing the continuation of an alley, a building, a landscape, or the like.

Of gardens in Perspective, see GARDEN.

Of rows of trees in Perspective, see ROWS.

Shadows in Perspective, see SHADOW.

Streets in Perspective, see STREET.

Walks in Perspective, see WALK.

PERSUASION, is represented, in painting, &c. by a fantastical woman; a tongue fastened to her head attire, with an eye over it; she seems whimsical, and is tied round with cords; with an animal with three heads.—The tongue denotes its being the instrument of Persuasion; the eye, exercise and art, contributing to Persuasion; the cords force of eloquence, binding up the will; the animals signify three things; by the fawning dog, docility; by the ape, attention; and, by the cat, diligence.

PETUNTSE, or, as it is usually called, Petunse, one of the two earths, or fossil substances, of which the porcelain ware, or China, is made: The other is named kaolin. The Petuntse is sprinkled all over with bright glittering particles; it is beaten to powder, and afterwards made up into a sort of bricks, and in that form it is sent to the place where it is to be wrought. It is of a hard texture, and of a somewhat greenish colour. Mr. Reaumur, of the Academy of Sciences at Paris, who was extremely industrious in searching into the nature of porcelain, obtained some specimens of the Petuntse, both in its native state, and in the form of a brick, which form is given it after it is powdered and reduced to a paste.

Mr. Reaumur found, that the Petuntse was so far from being an earth, as is usually supposed, that it was truly of the nature



of the European flint or pebble, as he establishes the character of that body; but, to understand this rightly, it is to be observed, that this author makes the flints and pebbles a very large class of bodies, some of which are more, and some less transparent; and that this Petuntse is of the coarser, or less transparent kind, and the surface of which, when broken, is not so smooth and polished as that of the ordinary flint: The great character of these stones for the porcelain manufacture is, however, that they are very easily vitrified, without the assistance of any salt, and without the immediate contact of the fire, the operation succeeding in a crucible; which is not at all the case in regard to the European flints, they very differently melting alone in a crucible, and then only into a whitish opaque glass.

It being certain from hence, that one of the two ingredients of the China ware is easily vitrifiable, it follows, from the experiment of the whole mixture, or China ware not being reducible into glass in a large fire, that it is a composition of a vitrifiable and a not vitrifiable, or, at least, not easily vitrifiable substance; and, consequently, that the kaolin is a scarce vitrifiable body, and that the result of the action of fire, on a mixture of these two, is a semivitrification, which is what we call the China ware.

If we therefore could in Europe provide the materials of China, or such as were like them, we might reasonably hope to succeed; and this appears far from improbable: The Petuntse is easily supplied by many of our own earths, stones, and sands, as nothing is required in it more than a property of running easily into a white glass.

*Pietro PERUGINO*, born in the year 1496, scholar of Andrea Verocchio; he lived at Florence and Siena, excelled in history-painting; died in 1574, aged 78 years.

*Baldassar PERUZZI da Siena*, born in the year 1500; he lived at Rome, excelled in history and architecture; died in 1530, aged 36 years.

**SB** *Hisbel PEUN*, an engraver of Nuremberg, called *Hifbin*; he used this mark from the year 1513 to 1549. Hans, or John, Sebald Beham also used this mark.

**PEWTER**, is a mixture of lead and tin, and has sometimes in it, for the better hardening of it and keeping of it together, a small quantity of brass or copper.

P. F. stands for Paul Farinati, of Verona, painter and inventor.

P. H. signifies Peter Hys, in certain pieces of devotion.

Phil. Th. 1589, stands for Philip Thommasini.

P. John Sebald Beham, see letter B, and the letters V. P.

Pi. Ss. Bart. stands for Peter Santi Bartoli, engraver of Perugini in Rome.

**PHILOSOPHY**, is represented, in painting, &c. by a wo-

man; her eyes sparkling and vivid; rosy cheeks; a vigorous constitution, though pretty old; and in a grave habit.—Her venerable aspect denotes respect, due to her as the mother of liberal arts; her books and scepter, that persons of quality ought not to despise this queen; the ☉ upon her breast signifies theory, and the letter π, on the bottom of her garment, practice.

PHLEGM is represented by a gross man, sitting in a fur gown, clapping both hands into his bosom; his head, one side bound up with a black cloth, almost covering his eyes; a tortoise by him.—His grossness proceeds from coldness and moisture; the fur of the otter, it being a phlegmatic animal; his head inclined, his dulness, like the tortoise by his side, because it is a slow creature.

PHŒBUS, or SOL, i. e. the sun, was represented by the statue of a man, with his head half shaven.

By the head half shaven is intimated, that, though his beauty or shining may be clouded for a time, yet that he will return, and beautify the same with his pristine brightness, as the growing of the hairs, which signify his beams, to their full extent and perfection again, may denote.

Lactantius relates, that Phœbus, or Apollo, was the chiefest god of the Persians, who described him as follows: In the shape of a man, dressed in the Persian habit, and with the head of a lion, wearing on it such ornaments as the Persian women used, holding by force a white cow by the horns.

By the head of the lion was signified the dominion of the sun in the sign Leo; the cow represents the moon, whose exaltation is in Taurus; and his forcibly holding her by the horns, the eclipse of the moon, which she cannot avoid.

Macrobius says, that there was found in Assyria the statue of Phœbus, Apollo, &c. the father of Æsculapius, of polished gold, in the form of a young man, and beardless, who, stretching out his arms, held in his right hand a coachman's whip, and in his left a thunderbolt, with some ears of corn.

Martianus describes the image of the sun in the form of a man, wearing on his head a royal and gorgeous crown, incased with many precious gems, three of which adorn his forehead, six his temples, and three other the hindermost part of the crown; his hair hanging down in tresses, appearing like refined gold; and his countenance wholly like a flame; his garment thin, and wrought with fine purple and gold; holding in his right hand a shield, and in his left hand a flaming firebrand; and two wings on his feet, beset with fiery carbuncles.

Apollo is also drawn as a young man crowned with laurel, having long curled golden hair, clad in a purple robe, holding a silver bow in his hand, and sitting on a throne of emeralds; and

at other times standing on the serpent Python, with this motto, *Opifer per orbem dicor*.

PHYSIC, is represented, in painting, &c. by a woman of full age, with a garland of laurel; a cock in one hand, and a knotty staff, round which a serpent is twisted.—Her age shews that then a man is either a fool or a physician; the laurel denotes its great use in Physic; the cock, vigilance, for a physician that administers ought to be up at all hours; the serpent, because, by casting her skin she is renewed; so do men, being cured, renew their strength.

PHYSIOGNOMY [*Φυσιγνωμία* of *φύσις* nature, and *νόμος* opinion] is a Greek word, signifying the rule or law of nature, by which the affections of the soul have relation to the form of the body; so that there are fixed and permanent signs which discover the passions of the soul.

PICTURE: There are always four principal things to be considered in every Picture, viz. 1. the invention; 2. the proportion; 3. the colour; and 4. the life.

1. Invention; this ought to be free, and flow from a general knowledge of antiquity, history, poetical fictions, geometrical conclusions, and optical considerations, according to its situation or aspect, either near or far off.

2. And this invention must express proper and fit things, agreeing with the circumstances of place, time, matter, and person; and also having respect to the modes of habits peculiar to the country or people, whether ancient or modern.

3. As to proportion, analogy, or symmetry, that is what limits each part to its proper size in respect to the whole.

Whatsoever is different from this, is defective as to beauty, and may not improperly be called deformity.

4. Proportion is called by artists the designing lines, which are first drawn, before the whole is painted.

5. These proportions, or lineal designs, draughts, and sketches may be called Picture; which, being well done, shew not only the shape, but also the intent.

6. The proportion of a blackmoor may be drawn in lines only, and such as shall be like him; now this skill proceeds from the very highest principles of art.

7. Colour is that which makes the Picture resemble what we design to imitate, by mixing of various colours together.

*The disposition of PICTURES.* 1. Antique works, as grotesque, may become a wall, the borders and friezes of other works; but, if there be any draughts in figures to the life upon the wall, they will be best of black and white, or of one colour heighten-ed; if they be naked, let them be as large as the place will allow;

if of columns, aqueducts, arches, ruins, or cataracts, let them be bold, high, and large of proportion.

2. Let the best pieces be placed to be seen with single lights, for so the shadows fall naturally, being always fitted to answer one light; and the more under or below the light, the better, especially in mens faces and larger pieces.

3. Let the porch, or entrance into the house, be set out with rustic figures and rural objects.

4. Let the hall be adorned with shepherds, peasants, milk-maids, neat-herds, flocks of sheep, and the like, in their respective places, and proper attendants; as also fowls, fish, and the like.

5. Let the stair-case be set off with some admirable monument or building, either new or ruinous, to be seen and observed in passing up; as let the cieling over the stair-case be painted with figures foreshortened, looking downwards out of clouds, with garlands and cornucopia's.

6. Let landscapes, hunting, fishing, and fowling pieces, histories, and antiquities be placed in the great chamber.

7. Place the pictures of the king and queen, or their coats of arms, in the dining-room, forbearing to place there any other pictures of the life as not worthy to be their companions, unless at the lower end two or three of the chief nobility, as attendants on their royal persons; for want of which you may put in their places some of the nearest blood.

8. In the inward, or withdrawing chambers, place the draughts of the life of persons of honour, intimates, or special friends and acquaintance, or of artists only.

9. In banqueting rooms place chearful and merry paintings, as of Bacchus, centaurs, satyrs, syrens, and the like; but not any obscene pictures.

10. Histories, and the best works, become galleries, where every one may walk, and exercise their senses, in viewing, examining, delighting, judging, and censuring.

11. In summer-houses and stone walks, place castles, churches, or some fair buildings.

12. In terraces place bosage and wild works.

13. Over chimney-pieces place only landscapes, for they chiefly adorn.

14. And in the bed-chamber place your own, your wife's, and the pictures of your family.

If your pictures hang high, let them incline a little forward at the top, because otherwise the visual beams of the eye, extending to the top of the picture, appear farther off than those at the foot.



*Knowledge of PICTURES.* There are three different species of knowledge relative to PICTURES.

The first consists in discovering what is good and what is bad in the same PICTURE.

The second has respect to the name of the author.

The third, to know whether it be an original or a copy.

The first of these is certainly the most difficult to be acquired; it supposing a penetration and fineness of wit, with a good acquaintance with the principles of painting; and on the measure of these things the knowledge of the art depends.

Penetration and fineness of wit are necessary in making a judgment of the invention, of the expression of the subject in general, of the passions of the soul in particular, of allegories, and what depends on the custom or manners, and poesy.

The knowledge of principles assists a person in finding out times and places, the causes of the effects which we admire; whether they proceed from the correctness or elegance of the design, or whether the objects appear advantageously disposed, or the colouring, lights, and shadows be happily managed.

Those whose minds have not been cultivated by the knowledge of principles, or, at least, have some speculation of them, may indeed be sensible of the effects of a fine PICTURE, but can never be able to give a reason for the judgment they make.

*To know the author of a PICTURE.* The knowledge of the names of authors must be acquired by long practice and the sight of a great many PICTURES of all the schools, and of the principal masters that compose them.

Of these schools there may be reckoned six, viz. the Grecian, the Roman, the Venetian, the Lombard, the German, and the French.

After a person has, by much application, acquired a distinct idea of each of these schools, if he would discover to which of them a PICTURE belongs, he must compare it with that to which he thinks it bears the nearest affinity; and, having found out the school, he must apply the PICTURE to that painter whose manner agrees most with that work; but perhaps it is the greatest part of the difficulty to attain a knowledge of this particular manner.

There are some curious persons who form an idea of a master by a sight of three or four of his PICTURES, and who, after this, think they have sufficient authority to determine as to his manner, without considering what care the painter took about them, and what age he was of when he drew them.

We are not to judge of the merit of a painter from some particular PICTURES of his, but from his works in general; for there is no painter but what has made some bad, as well as some good, according to his care, or the motion of his genius.

Nor is there any painter who has not had three manners, viz. his beginning, his progress, and his end.

The first he took from his master; the second he formed by his goût, in which are to be found his capacity and genius; and the third commonly degenerates into what is called manner; for a painter who has a long time studied after nature, is willing, without any more trouble, to make use only of the experience he has acquired.

When a curious person has well considered the different Pictures of a master, and has formed a perfect idea of his stile, he may then make a judgment who is the master of a Picture, without incurring the censure of rashness; though a critic who has a talent, and has studied and practised the art, may sometimes be deceived in the name of an author, yet he will, at least, never be deceived in the justness and solidity of his sentiments.

There are Pictures which have been made by scholars, who have copied their masters very exactly in their judgment and their manner.

Some painters have followed the goût of another country, and not their own; and some again have left one manner for another, and have by this means made some Pictures, which will puzzle the best judges to guess the name of their author.

But, nevertheless, this inconvenience is not left without a remedy; for such as do not satisfy themselves in knowing a master's hand, have penetration enough to discover the character of his mind.

A skilful man may easily communicate the manner in which he executes his design, but not the delicacy of his thoughts.

It is not sufficient to know the motion of a pencil of a Picture, in order to find out the author, if he cannot penetrate into that of his mind too; and, though it is a very great attainment to have a just idea of a painter's goût in his design, yet it is necessary also to enter into the character of his genius too, and the turn which he is capable of giving his conceptions.

*To know whether a PICTURE be an original or a copy.* It is here supposed that a copy is made by a good master, which deserves a serious reflection, and will make a person doubt, at least for some time, whether it is an original or a copy.

There are of such copies three sorts.

The first done faithfully, but servilely.

The second done lightly and easily, but not faithfully.

The third is done both faithfully and easily.

The first, which is faithfully but servilely done, includes the design, the colouring, and the touches of the original; but the fear of passing beyond the bounds of this exactness, and of erring against faithfulness, has rendered the hand of the copier stiff,  
and,

and, if it be never so little examined, shews it to be what it is.

The second, which is done lightly and easily, but not faithfully, is more likely to impose upon the spectator, because of the lightness and easiness of the pencil; but the unfaithfulness of the contours, or outlines, will undeceive good judges.

As to the third, which are both faithful and easily performed by an artful and light hand, and, above all, in the time of the original, they will puzzle the greatest critics, and often hazard their pronouncing against truth, though it may be agreeable to verifimilitude.

As there are some things that favour the opinion of the piece's being an original, so again there are others that seem to destroy it; as, first, the repetition of the same Picture; secondly, its having been forgotten a long time; thirdly, the cheapness of it.

But, though these considerations may have weight, yet they are sometimes very trivial, for want of a thorough examination.

That a Picture is forgot, proceeds often from the hands into which it falls, the place where it is put, the persons which see it, or the little value that the owner has for painting.

The cheapness of it often proceeds from the necessity or ignorance of the feller.

The repetition of a Picture, which is a more specious cause, is not always a substantial reason.

There is scarce a painter but has repeated some one of his works, either because he was pleased with it, or because he was desired to draw another like it; and sometimes the greatest artists have been deceived.

There are, besides, a sort of Pictures which are neither originals nor copies, which the Italians call *passici*, from *passé*; because, as the several things that season a *passy* are reduced to one taste, so counterfeitings that compose a *passici* tend only to effect one truth.

A painter that would deceive in this way, ought to have in his mind the manner and principles of the master, of whom he would give an idea, whether he takes any part of a Picture which that master has made, and puts it in his own work; or whether the invention is his own, and he imitates lightly, not only his touches, but even his goût of design and colouring.

It often happens that these painters, who intend to counterfeit the manner of another, aiming to imitate such as are more skilful than themselves, make better Pictures of this kind than if they were to do something of their own.

Among those who took delight in counterfeiting the manner of other painters, we may mention one David Teniers, who has deceived, and ever will deceive the curious, who are not before acquainted with his dexterity in counterfeiting Bassano and Paolo Veronese. There are some of his *passici* performed with so much  
cunning,

cunning, that they have surpris'd the eyes of the most judicious ; but, after they have examined them the nearer, they have soon distinguished the one's colouring and the other's pencil.

Teniers had a particular talent in imitating Bassano ; but the light and easy pencil which he used in this artifice, is the very proof of his deceit : For his pencil, though easy and light, is not so lively nor so proper to characterise objects, as that of Bassano, especially as to animals.

Teniers indeed understood the union of colours, but there was a certain grey predominant in his, and his colouring had not the vigour and sweetness of Giacomo Bassano. It is the same with all passici ; and, if we would not be deceived by them, we must examine their goût of design, their colouring, and the character of their pencils, with the originals from whence they were taken.

*Edward* PIERCE, was a good history and landscape painter in the reigns of king Charles I. and II. He also drew architecture, perspective, &c. and was much esteemed in his time ; little of his work now remains, the far greater part having been destroyed by the dreadful fire in 1666, it chiefly consisting in altar-pieces, cielings of churches and the like ; of which last sort there is one yet remaining, done by him in Covent-garden church ; in which are to be found many admirable parts of a good pencil. He worked some time for Van Dyke, and several pieces of his performance are to be seen at Belvoir castle in Leicestershire, the noble seat of the duke of Rutland. He died in London about sixty years ago, leaving behind two sons, who both became famous in their different ways ; one was a most excellent carver in stone, as appears by a noble marble vase of his doing at Hampton-court.

PIETY, is represented, in painting, &c. by a woman of a very pale complexion, a Roman nose, flame instead of locks ; she is winged, with her left hand towards her heart, in her right a cornucopia pouring out things necessary for life.

The wings declare her celerity ; the flames the spirit inflamed with the love of God ; the left hand that a pious man gives proofs of it without ostentation ; the horn of plenty, the undervaluing of worldly riches, and a liberal assistance to the poor.

PIETY, is also represented, in painting, in the form of a lady of a sober countenance ; holding in her right hand stretched out a sword over an altar ; and in her left hand a stork ; and by her side an elephant and a child.

The stork is so called of *στόρν*, the reciprocal or mutual love of parents, of whom this bird was ever an emblem, for the love and care she hath of her parents being old ; the elephant is said to worship towards the rising sun.



*To make French PINK.* This is usually made with Spanish white and Avignon berries; but it is apt to change colour; so that it will be better to make it of white lead or cerufs, ground very fine on a marble. When it is ground, take it up with a wooden spatula, and set it to dry in the shady part of a room; then bruise French berries in a marble mortar with a wooden pestle, and boil them in a close earthen pot, till the third part or more be evaporated.

Strain this decoction through a linen cloth, and put into it the quantity of two or three small nuts of alum, to hinder it from changing colour; when it is dissolved, dilute the white with this decoction, to the consistence of a pretty thick pap, or rather paste, which you are to work well between your hands, and make up into troches, and lay them to dry in an airy room: When they are dry, dilute them again two or three times with the same decoction, according as you would have your Pink bright or deep, and set it to dry each time.

The liquor or decoction must be warm, when the paste is diluted with it, and you must make it a-fresh, when the first is tainted; taking care never to touch it with iron or steel, but always using a wooden spatula.

*Sebastiano del PIOMBO*, born in the year 1485, scholar of Gio Bellini, and studied under Giorgione, lived at Venice and Rome, excelled in history and portraits; died in 1547, aged sixty-two years.

*PIONY, in miniature, to paint.* Let the first lay be of Indian lake and white of a pretty good body; and then shade with a lesser quantity of white, which however must be quite disused in the deepest places. When this has been done, finish with strokes of the same colour; charging it strongly with gum in the darkest shade, and heightening the lights and the edges of the brightest leaves, with white and a little lake: You must also express small veins like the strokes of hatching; but they must appear more.

The green of this flower must be of the sea kind, and shaded with iris.

*Francis Le PIPER*, was the son of a Kentish gentleman, descended from a Walloon family; being of a gay and facetious humour, his manner was humorous or comical. He delighted in drawing ugly faces, and had a talent particular for it, that he would, by a transient view of any remarkable face of man or woman that he met in the street, retain the likeness so exact in his memory, that, when he expressed it in the draught, the spectator, who knew the original, would have thought the person had sat several times for it.

It is said of him he would steal a face; and a man that was

not handsome enough to desire to see his picture, sat in danger in his company.

The greatest curiosities that he sought after, were the works of the painters, which he examined every-where with pleasure and judgment, and formed to himself a manner of design which no man in that kind ever excelled, and perhaps never equalled. Having a good estate of his own, and being generous, as most men of genius are, he would never take any thing for his work; he drew them commonly over a bottle, which he loved so well, that he spent great part of his hours of pleasure in a tavern.

This was the occasion some of his best pieces, especially such as are as large as the life, were in those houses. He seldom designed after the life, and neglected the part of colouring: But yet he sometimes, though very rarely, coloured some of his pieces, and, as we are informed, was not very unsuccessful in it.

He drew the pictures of several of his friends in black and white, and maintained a character of truth, which shewed that, if he had thought fit to bestow so much time as was necessary to perfect himself in colouring, he would have rivalled the best of our portrait painters in their reputations.

He drew some designs for Isaac Becket, who performed them in mezzotinto. Those draughts were generally done at a tavern; and, whenever he pleased, he would draw enough in half an hour to furnish Becket a whole week's work.

His invention was fruitful, and his drawing bold and true.

He understood landscape painting, and performed in it to perfection. He was particularly a great master in perspective; in designing of his landscapes, he had a manner peculiar to himself: He always carried a long book about him like a music-book, which when he had a mind to draw, he opened, and, looking through it, made the lower corner of the middle of the book his point of sight, by which, when he had formed his view, he directed his perspective, and finished his picture.

His hand was ready, his strokes bold, and his etching short.

He drew several of the grand signiors heads for Sir Paul Rycaut's history of the Turks, which were engraven by Mr. Elder.

In the latter part of his life, he applied himself to the study and practice of modelling in wax, in basso relievo, in which manner he did abundance of things with very good success.

Being one time at a tavern, with Mr. Faithorn, Mr. Sturt, the engraver, and others, he sketched a head with a coal, and gave it to Mr. Faithorn, who touched upon it: In the mean time Mr. Le Piper drew another upon another trencher, and exchanged with Mr. Faithorn for that which he had touched.

They did thus ten times, and between them wrought up the heads

heads to such a height of force, that nothing could be better done of the kind.

These trenchers are still extant, but we could not hear in whose hands they are at present.

He died in Aldermanbury about sixty years ago, with the character of an accomplished gentleman, and a great master in his art.

His corpse was carried from Christ's-church hospital, to the church of St. Mary Magdalen Bermondsey in Southwark, where it was buried in a vault belonging to his family.

*To make a PLANT grow in two or three hours.* Take common mould, and moisten with the water that soaks from an old dunghil; put this mixture into an earthen vessel, and in it set seeds of lettice, purslain, or parsley, previously soaked in water, that end of the seed upwards which sprouts.

Set the vessel in a gentle heat, and, when it begins to dry, moisten it with the said water of dung; thus you have a salad while supper is making ready.

PLEASURE, is represented, in painting, &c. by a youth crowned with a myrtle garland, half cloathed, winged, a harp in his hand, and buskins on his legs.—The myrtle denotes the same being dedicated to Venus, wherewith Paris was crowned when he past judgment in favour of her; his wings, that nothing vanishes sooner than Pleasure; the harp the tickling of his senses with music; his buskins inconstancy, and his undervaluing gold to satiate his appetite.

PLENTY, is represented, in painting, &c. by a beautiful lady crowned with a garland, in a green gown embroidered, with a cornucopia in her hand; she is no less amiable for her beauty, than her contrary, Want, is deformed and odious.—The garland denotes cheerfulness, and the mirth that does inseparably accompany her; the cornucopia is an emblem of the affluence of all things necessary for human life.

PLUTO, is painted with long curled hair; clad in a robe of cloth of gold.

He is also by the ancients painted riding in a chariot, drawn by four furious black horses, from whose fiery nostrils proceeds thick and ill-favoured smoke.

Some represent him, with his head incircled with a garland of cypress leaves, others with those of narcissus.

The first shews sadness and horror, and are used at burials, and about the dead: But the others are more grateful, and are used in memory of the untimely death of the youth Narcissus, killed by a wild boar.

*Cornelius POELNBURGH*, born in the year 1590, scholar of Abraham Bloemart, and studied at Rome and Florence; lived

at Utrecht, and in England; excelled in naked boys, landscapes, ruins, and small figures; died in 1667, aged 77 years.

POETICAL *Fury*, is represented, in painting, &c. by a brisk young beau of a ruddy complexion, winged, crowned with laurel bound about with ivy, in a writing posture, but turning his head back toward heaven.—The wings declare the quickness of his fancy, which soars aloft and carries an encomium with it, which still remain fresh and green as the laurel and ivy intimate; looking upwards, the ideas of supernatural things, which he writes down.

POETRY, is represented, in painting, &c. by a lady in a sky-coloured garment, with stars and wings on her head, a harp in her right hand, crowned with a laurel, and a swan at her feet.—The sky colours signify that none can excel in this art, if he be not endowed with extraordinary talents from heaven; the harp, because they used to make Poetry and music to be in a harmonious concert; the crown shews that the poet's design is to be renowned; the swan is the emblem of music; the starry robe divinity, as having its original from heaven.

POLISHER, an instrument called also a burnisher, used for polishing and burnishing gold, silver, and other metals, when gilt or silvered, and matters of other kinds proper to take polish.

Gilders use an iron Polisher to prepare their metals before gilding, and the blood-stone to give them the bright polish after gilding.

The Polisher used by the spur and bit makers, &c. is part iron, part steel, and part wood. This instrument consists of an iron bar, with a wooden handle at one end, and a hook at the other, to fasten it to another piece of wood, held in the vice, while the workman is working.

In the middle of the bow within side, is what they properly call the Polisher, which is a triangular piece of steel, with a tail, by which it is riveted to the bow.

A cutler's Polisher, is a kind of wooden wheel or grinder, made of walnut-tree, about an inch in thickness, and of what diameter or largeness you please; this is turned by the great wheel; and it is with this they polish and smooth their works with emery and putty.

The Polishers used by spectacle-makers, are pieces of wood a foot long, seven or eight inches broad, and an inch and a half thick, covered with old castor hat, whereon they polish the shell and horn frames their spectacle glasses are to be set in.

POLISHING *looking-glasses*. After looking-glasses have been ground, they are to be polished, they still looking but something like a slate. The polishing is performed in the following manner: The plate is laid down on a stone placed horizontally, and,



in a bed of plaister of Paris calcined and pulverised very fine and sifted; which, being made into a sort of paste by water, and plaistered up the edges of the plate, dries and hardens, and so keeps it immoveable; then the workman, fixing a strong bow of yew, or some other tough wood, to a board fixed up to the ceiling of the room, fixes also the other end into an hole made in a wooden paralleloepid of about four inches long, covered with a sort of coarse woollen cloth well drenched with tripoly, tempered with water; and works it with this block and bow all over, till the plate has got a perfect politure.

POLVERINE, and ROCHETTA, come from Syria; they are the ashes of a certain herb which grows there in great plenty, called kali.

The difference between the Polverine and rochetta consists only in the methods of preparation, they being both produced from the same plant: All ashes which come from the East for making glass are called Polverine, because the ashes are truly pulverised or in powder: And, on the contrary, the other is called rochetta, because brought in hard lumps like stone. The glass-men prefer the latter to the former, for those lumps yield a whiter and sharper salt than the powder.

To extract a very sharp and poignant salt from rochetta, a great deal of care is necessary in its preparation: In the Levant, a lixivium of the ashes is first made, with which the herbs they are to burn are sprinkled; then they are dried and again sprinkled with new ley; by this means the plant produces very sharp ashes, which congeal into lumps as hard as flints, by reason of the abundance of salt, wherewith the herb is impregnated by the lixiviums; and it is hence that there is more salt extracted out of the rochetta.

Polverine, on the contrary, has no such preparation; the herbs are only burnt on iron hurdles or bars; afterwards, when cooled, they are gathered up, and laid by, whence they have less salt than the rochetta; but this salt has no less virtue or goodness. These two matters are now no longer used in France; but they use them still at Muran, where Venice glass is made.

*To extract the salt of POLVERINE, rochetta, and soda, for making glass.* Those who make glass, must begin by providing good rochetta or soda, see SODA, to extract the alkali salt of it, which is the basis or foundation of their work: The best, which contains most salt, may be tried by touching it with the tongue; but the surest method is to essay them in a melting-pot.

To extract the salt of rochetta or soda, which is commonly in lumps, reduce it first into a fine powder; fill your copper with fair water, and make a fire with dry wood; when the water begins to boil, put in ten pounds of tartar, calcined to a white-

ness, to every hundred pounds of soda; stir it with a long wooden ladle, and put in the rochetta or soda; continue the fire, stirring with the wooden ladle in the copper, till all the Polverine is incorporated with the water, and the salt extracted. The water being one third part boiled away, fill your coppers again with fresh water, and continue the boiling till half be consumed, when the ley will be made.

Your ley thus being made, slacken your fire, and empty your ley into earthen pans very well glazed; let it stand so six days, that the ashes may settle to the bottom, and the ley become clear; pour that ley into other earthen pots, leaving the ashes behind, and let it stand two days longer, and the ley will become very limpid and clear, all the earthy fæces precipitating and settling at the bottom; continue this three times, and you will have a clear and limpid ley, which will yield a very fine and perfect salt.

Fill the copper with the refined and clarified leys in the pans; gently boil it to evaporate the water, till it begins to thicken and shoot its salt, which it commonly does in about twenty-four hours time, so that the salt begins to appear on the surface of the copper.

Let the fire be gentle and easy as soon as the salt begins to shoot, for fear the salt should stick to the copper, which a great fire will cause it to do, and so burn it; which often happens to those that do not take such precaution.

This reason ought to oblige those who work in this art to procure vessels well lined with lead, such as they use to boil alum in; besides, these leys, being sharp and corroding, destroy and consume the brass by degrees, or the moisture cankers it, and so it spoils the colour and beauty of the salt.

The salt, being well drained, must be put into little wooden tubs or fats, the better to dry out all the moisture, according to the season wherein it was made; then beat it grossly, and put it into a furnace moderately heated, there gently to dry. It being thus, take it out of the furnace and pound it in a stone mortar, or grind it in a mill, and afterwards sift it through a fine sieve, the holes whereof are not bigger than grains of wheat: This salt, being thus prepared, ought to be kept in a dry and convenient place, where there is no dust.

**POMEGRANATE** *blossom*; to colour this, lay on minium, vermilion, and carmine, and finish with carmine.

Let the green be verditer and mafficote, and shade with iris.

*Giacomo PONTE da Bassano il Vecchio*, was scholar to his father Bonifacio, studied Titian and Parmegiano; born in the year 1510, lived at Bassano and Venice, excelled in history, animals, landscapes, and portraits; died in 1592, aged 82 years.

**PORCELAIN**; the most just and regular idea we can form of the Porcelain, or China ware, is, that it is an half vitrified substance, or manufacture, in a middle state between the common baked earthen ware of our vulgar manufactures and true glass; this is the essential and distinguishing character of Porcelain, and it is only by considering it in this light, that we are to hope to arrive at the perfect art of imitating it in Europe.

This attempt is to be made, on these principles, in two different manners: The one, by finding some appropriated matter, on which fire acts with more than ordinary strength, in the time of its passing from the common baked state of earthen ware into that of glass; the other is to compose a paste of two substances reduced to powder, the one of which shall be of force to resist a very violent fire, so as not to become vitrified in it; and the other a matter easily vitrifiable; in the first case the matter is to be taken out of the fire, at the time when it is imperfectly vitrified; and in the other the compound mass is to remain in the furnace till the one substance, which is the more easily vitrifiable, is truly vitrified, and, being then taken out, the whole will be what Porcelain is, a substance in part vitrified, but not wholly so.

The first method is that by which the European Porcelain has generally been made, and, though that of St. Cloude and some other places has been very beautiful, yet it is always easy to distinguish even the finest of it from China ware, and the nature of the two substances appears evidently different; these, owing all their beauty to their near approach to vitrification, are made to endure a long and violent fire, and are taken from it at a time when a very little longer continuance would have made them perfect glass; on the contrary, the China ware being made of a paste, part of which is made of a substance in itself scarce possible to be vitrified, bears the fire in a yet much more intense degree of heat than ours, and is in no danger of running wholly into glass from it.

The two substances, used by the Chinese, are well known by the names of petuntse and kaolin; and, on examining these, it appears very evident, that we have in Europe the very same substances, or, at least, substances of the very same nature, and capable of being wrought into a Porcelain equally beautiful and fine.

These are the two different semivitrifications, on one or other of which all the European manufactures have hitherto been founded; and it is easy, from the knowledge of these two principles, to determine, on breaking a piece of the China of our manufacture, by which of the two processes it is made. It is done by sizing the half vitrified mass of a substance which would soon after have been wholly vitrified; then the putting it in a crucible, into an equal degree of fire, will soon turn it wholly into glass;

this is the case of most of our European Porcelain. But, if it is made of two ingredients, the one of which is not vitrifiable, or at least not by such fires, then the matter will melt, but will not vitrify; this is the case with the Chinese Porcelain, which is kept in fusion a long time, yet, when cold, is China ware still, so that this is evidently made of two such ingredients.

Besides these methods, there is yet another of late invention, which makes a very beautiful China, and which, if it does not afford vessels equal to those of China, yet will afford them nearly approaching to those, and at a considerably smaller price: This method consists in reducing glass to China.

The fine deep blue of the old Porcelain ware of China is much valued by the curious, and it is much lamented that the same colour is not used at this time. The art seems at present to be lost, but perhaps it might be recovered by trials; it is certain, that the Chinese have cobalt among them, and very probably they used a blue colour prepared from this, before they had any commerce with us; notwithstanding all the conjectures about their materials for colouring, this seems the most probable substance; and there is a way of preparing a colour from this much superior to that now in use, which we call smalt.

Cobalt is a mineral containing arsenic and a blue vitrifiable earth. The common way of preparing smalt is by roasting this cobalt in a reverberatory fire. This disposes it to vitrify, and drives off the arsenic it contains in fumes, which, collecting at the top, forms true flowers of arsenic. It is very certain however from experiments, that, if this arsenic could be presented in the cobalt, the smalt would be of a much finer colour; for there are some kinds of cobalt, which yield smalt without previous roasting, and, as the arsenic is in a great measure contained in these, the smalts are much finer-coloured. Arsenic, added to smalt while in fusion, greatly exalts in colour also, and there is a way of procuring smalt from cobalt without fire, only by dissolving it in an acid, and precipitating that solution with oil of tartar; the smalt, thus precipitated to the bottom, is of a much finer colour than any prepared by fire, but it is much more expensive, and prepared in less quantity. It is very possible that the Chinese might have the art of making this kind of smalt before they knew us, and that to this was owing the fine blue of their Porcelain ware; but when we trafficked with them, and they purchased smalt so much cheaper of us, than they could make it themselves, they naturally discontinued the manufacture of their own finer kind, without considering how greatly inferior the colour was, which the other yielded. If this be the case, it will be easy to revive this other art; and the adding the true old China blue to our

European



European manufactures, in imitation of Porcelain, may give them a value which they have not at present.

The Chinese had once a method of painting the figures of fishes and other things on the inside of their vessels, in such a manner, that they did not appear till the vessel was filled with water, or some other clear liquor; they called this sort of China ware *kialsim*, that is to say, the concealed blue China. The art is now in a great measure lost, but there may be some guesses made at the manner in which it might be done at this time. The vessels that are made in this manner, must be very thin; the colour must be laid on in form of the fish, or other animals, or figures on the inside, after the vessel has been once baked; after this colour has had time to dry, the inside of the vessel must have a second coat of the same earth, or stone, of which the vessel is made, and over this a varnish of the common kind; the consequence of this will be, that the figures of the fish in a very strong colour will be buried between two coats of the ware, which together form a complete vessel; the outside is then to be ground down almost to the figures, and, when they begin to appear, a new coat of varnish may be laid over this; the figures will then be obscure, and scarce if at all perceivable; but, on filling the vessel with water, the transparence of the sides will be taken off, and the liquor will make a sort of foil behind, which will throw out the figures of the fish; this might be done in any ware clear and transparent; the Porcelain of China would best succeed with it, but the pains and nicety required are too great.

The Chinese make a great variety of figures on the surfaces of the vases of white China ware, and there is one kind of this greatly in esteem among them, in which there are flowers and other figures, yet the surface is quite smooth, and the substance extremely thin; the manner of making it is this: They first form the vessel of the finest materials as thin as they can; then, when they have polished it inside and out at the wheel, they put it into a stump of its own shape, but cut with all these figures; they press this down so firmly on this yet moist vessel, that the impression is received in a very perfect manner; and, if the shape of the vessel be at all lost, they take it to the wheel again to restore it; they then finish it with the knife and scissars, and, when they have made it as perfect as can be, they cover it with a fine white varnish, within and without; this fills up all the cavities of the impression, and gives a perfectly smooth and even surface; yet the thickness of this varnish in the traces of the figures gives it a different white, and the whole figures are as finely and accurately seen as if painted on the outside; this is an artifice that might easily be brought to bear among us, and several of our finer wares would make a pretty figure with it.

There is a current opinion among the Chinese themselves, that the Porcelain ware of former times was greatly superior to that which they make at present, and that the burying China in the earth for a long time adds to its beauty; but all this is founded on error. The truth is, that our merchants beat down the price of their ware, and thereby compel them to make a worse kind in general; but they are able to do as fine things now as ever. What gave birth to the opinion, that burying Porcelain made it good, was, that finer pieces than ordinary are sometimes found buried; these are all precious vases which the possessors buried by way of security, in the times of civil war; and it is no wonder that there are none but the finest kind found buried on these occasions.

*Staining or colouring PORCELAIN.* The Chinese, for a great many ages, used only white Porcelain; the first colour they employed was blue, and, after that, made use of many more; the ancient blues were prepared by themselves from a kind of lapis lazuli, but we now supply them with the smalt so much cheaper, that it is no longer worth their while to make it themselves; they used to prepare this only by giving a gentle calcination to the stone, and then beating it to powder, and grinding it to the utmost fineness in mortars of unglazed Porcelain ware with pestles of the same. The red, which the Chinese use, is made of our green vitriol, or common copperas; they put about a pound of this into a crucible, and lute on this another crucible inverted; this last has a hole cut in the top, which they keep covered or open at pleasure; they set this crucible in a furnace of bricks so contrived, as to throw all the flames upon the lower vessel, in the way of our chemists reverberatory furnaces; they make a large fire of charcoal all round it, and observe the hole at the top; for, so long as there ascend thick black fumes through that, the matter is not sufficiently calcined, they watch the going off of this fume, and, when there appears in the place a fine and thin cloud, they take away the crucible; the matter being then sufficiently burnt, they try this however by taking a little out, and examining the colour; if it be not sufficiently red, they let it remain longer in the fire; when they find that it is of a good colour, they take away the fire, and leave the vessel to cool; this done, they find a cake of red matter at the bottom of the crucible, and a quantity of a finer powder about its sides; they keep these separate, the latter being the purest, the finest, and the brightest colour; one pound of copperas affords about four ounces of this colour, and this is the red, which they manage in different shades, and vary so much.

The Chinese have also a white colour, which they use in their figures painted on the China; the ware itself is naturally white, and

and the varnish, or oil of stone, is a great addition to its whiteness all over. But they have yet another way of making a much finer and brighter than these, as may be seen in most of the fine China ware, where there is any white in the figures; this white is made in the following manner: They collect on the shores of their rivers a sort of agate, which is of a whitish hue, without veins, and tolerably transparent; it approaches very much to the nature of crystal, and probably crystal may be found to supply its place with us; they calcine this stone to white powder, and to every ounce of this, when ground in their Porcelain mortars to an impalpable fineness, they add two ounces of ceruss in fine powder; this they mix with the varnish, and lay on in the common way of other colours.

This white mixture serves not only for the colouring white, but it is the basis of several other of those beautiful colours which we see on the China ware, and which our manufacturers have been often perplexed what to make of; their green colour is made of copper rusted with acid; and the fine deep violet colour is made of this green, by adding to it a due proportion of this white; it is not to be supposed, that this effect is produced according to the common laws of mixing colours among painters, for then the white and the green would only make a paler green. But, copper being a metal, that as well gives a fine blue, as a fine green, according to the nature of the substances it is mixed with, the white in this case alters the very nature of the green, and converts it into that fine and deep violet blue which we may draw from copper, by means of any of those volatile alkalies, such as spirit of sal armoniac, spirit of hartshorn, spirit of urine, or any the like liquor. The workmen know how to bring this blue to any degree, by putting in different proportions of each colour; there is not any admixture of them that will not produce a blue of some kind, but always, the more of the green colour is used, the deeper the blue will be, and the less the paler; the yellow is made by an admixture of seven drachms of this white, and three drachms of copperas, or more, if they desire the colour to be deeper.

These colours are laid on upon the vessel, when they have been once baked; but they do not appear, till the second baking is over, in their proper shades and tinges, and sometimes scarce at all.

The black China is much esteemed in the East, and particularly when it is ornamented with gold, this colour looking better with that ornament than any other; the black is always laid on when the Porcelain is first dried, and is prepared by mixing of a fine deep blue with seven ounces of that fine varnish, which they call oil of stones. This admixture gives a deep black, when the

colour is thoroughly dry, the vessels are baked, and, when this is done, the gold is laid on, and the whole is baked again in a particular furnace made for that purpose; if they would have the black degenerate into blue, they need only add the less of the blue, and a little of the cerufs, or agate white before described. They have two peculiar ways of applying the red besides the common one, both which require a nice workman, and make the ware come very dear; they call one of these oils red, and the other blown red.

There are many things practised by the Chinese, in their colouring and forming the several kinds of Porcelain, which may be well brought into use among us, and give a new value to our own wares, even though we should never arrive at their art of making the thing itself. One kind of colouring, easily introduced among us, would be what they call hoan ton hoan; this produces vessels of great beauty and price, and is done in this manner: The matter of which vessels are made for this purpose, need not be very fine; they usually take any of the common vessels baked, without having been varnished, and consequently simply white, and without lustre; when these are intended to be of one simple colour, they need only be plunged into a liquid varnish or oil, as the workmen there call it, coloured with such ingredients as will strike the most lively tinges; but, if it is to be coloured in compartments, as is usually the custom with this sort of China, it is to be done by the pencil; the usual way is to paint these in pannels, one green, another blue, and so on; and they make a very agreeable appearance. There requires no more to this, than the laying on the colours tolerably thick, with a large pencil; but, if the pictures of animals and plants are to be given, they are to be done with the most permanent colours, and the vessel, being again well baked, becomes very beautiful.

The Chinese, who are deceivers in every thing, find the way of cheating very much, in regard to this sort of China ware; they paint the flowers of plants, and some parts of the birds, &c. in very bright colours, after the vessel has been baked. Vermilion is a fine colour, which they often add on this occasion; but they cannot use this before the baking, because it would be destroyed by the fire; these colours, which are laid on afterwards, cannot last, but soon rub off in the wiping, or using the things; the others last for ever, for they are laid on with the greatest heat of all, the vessels being put into the same furnaces to lay on these as the other things are baked in, for the first time. Saltpetre and powder of flints are generally the things added to the colours thus laid on, to make them penetrate and run properly. Thus for the fine deep violet colour, which makes the greatest figure of all others; on this ware they mix together equal quantities of



the fine azure, the powder of flints, and saltpetre, all first powdered separately, till perfectly fine; this is tempered with water, and then laid on with the pencil; and, though it looks rough at first, it comes out of the furnace of as beautiful a glossy hue, as any thing that can be conceived. The yellow is made by mixing together three ounces of cerufs, and three ounces of powdered flints, and adding three, four, or more drachms of the red copperas, till the whole is of the proper degree of colour. The white is composed only of powder of flints and cerufs, with a small admixture of the saltpetre, or it will succeed tolerably well without; these are all the particulars necessary to be observed, for the making a sort of Porcelain of great beauty, in which the nature of the ware itself is not concerned; so that it seems easy to imitate it with any of our own wares.

In the baking of this, or any other kind of coloured China, the second time, there is however some caution to be used in the placing of the pieces; the Chinese are very curious in their disposition of these, arranging them in the most compact manner, and putting the little ones within the great ones; but great care is also necessary, that the vessels do not touch one another in the parts where they are painted, for the consequence of that would be the spoiling of both vessels, as the colours would run together; the bottom of one vessel may generally be placed, on the bottom of another, though both are painted; because the rims are not painted, and they keep the painted parts from touching one another. High and narrow vessels, such as chocolate cups, &c. are very troublesome on this occasion; the method the Chinese workmen take with them is this: They place a range of them so as to cover the whole bottom of the furnace, and they cover this with a thin bed of broad China ware, over which they place another row of the cups, and so on to the top, where they lay on no covering; they never bake any thing else with those cups, when they are of this kind of twice baked Porcelain.

PORTRAIT, } is the representation of a person, and  
 PORTRAITURE, } especially a face, done from the life.

And in this sense we use the term Portrait-painting, in contradistinction to history-painting, where all resemblance of person is disregarded.

POSTURE, in painting and sculpture, &c. is the situation of a figure, with regard to the eye; and of the several principal members thereof, with regard to one another, whereby its action is expressed.

A considerable part of the art of a painter consists in adjusting the Postures, in giving the most agreeable Posture to his figures; and in accommodating them to the characters of the  
 respective

respective figures, and the part each has in the action, and in conducting and pursuing them throughout.

Postures are either natural or artificial.

Natural Postures are such as nature seems to have had a view to, in the mechanism of the body; or rather such as the ordinary actions and occasions of life lead us to exhibit, while young, and the joints, muscles, ligaments, &c. are pliable.

Artificial Postures are those which some extraordinary views or occasions lead us to exhibit: Such, e. gr. are those of our Posture-masters.

POTTERY, is the art of making earthen pots and vessels, or the manufactory of earthen ware.

The wheel and lathe are the chief, and almost the only instruments used in Pottery: The first for large works, and the second for small; although, in truth, they are much the same, as to the manner of using them.

The potter's wheel consists principally in the nut, which is a beam or axis, whose foot or pivot plays perpendicularly on a free-stone sole or bottom.

From the four corners on the top of this beam, which does not exceed two feet in height, arise four iron bars, called the spokes of the wheel; which, forming diagonal lines with the beam, descend, and are fastened at the bottom to the edges of a strong wooden circle, four feet in diameter, perfectly like the feloes of a coach-wheel, except that it has neither axis nor radii; and is only joined to the beam, which serves it as an axis by the iron bars.

The top of the nut is flat, of a circular figure, and a foot in diameter. On this is laid a piece of glazed earth to be turned and fashioned.

The wheel, thus disposed, is encompassed with four sides of four different pieces of wood, sustained on a wooden frame; the hind piece, which is that whereon the workman sits, is made a little inclining towards the wheel; on the fore-piece are placed the pieces of prepared earth. Lastly, the side-pieces serve the workman to rest his feet against, and are made inclining, to give him more or less room, according to the size of the vessel to be turned.

By the side of the workman is placed a trough of water, where-with, from time to time, he wets his hands, to prevent the earth's sticking to them.

In using the wheel; the earth being prepared, and a piece of it, suitable to the work intended, laid on the top of the beam; the workman sits down, his thighs and legs being much expanded, and resting his feet on the side-pieces, as is most convenient.

In this situation the wheel is turned round, till it has got the proper velocity; when, wetting his hands in the water, he bores the cavity of the vessel, continuing to widen it from the middle; and thus turns it into form, the wheel turning afresh, and he wetting his hands from time to time.

When the vessel is too thick, he uses a flat piece of iron, with a hole in the middle, and somewhat sharp on the edge, to pare off what is redundant.

Lastly, when the vessel is finished, it is taken off from the circular head, by a wire passed underneath the vessel.

The potter's lathe is also a kind of wheel, but more simple and slight than the former; its three chief members are an iron beam or axis, three feet and a half high, and two inches in diameter; a little wooden wheel, all of one piece, an inch thick, and seven or eight in diameter, placed horizontally at the top of the beam, and serving to form the vessel on; and another larger wooden wheel, all of a piece, three inches thick, and two or three feet broad, fastened to the same beam at the bottom, parallel to the horizon.

The beam or axis turns by a pivot at the bottom in an iron stand.

The workman gives the motion to the lathe with his feet, by pushing the great wheel alternately with each foot, still giving it a greater or lesser degree of motion, as his work requires.

They work with the lathe with the same instruments, and after the same manner as the wheel.

But neither the one nor the other serve for any more than the forming the body of the vessel, &c.

The feet, handles, and ornaments, if there be any besides the mouldings, being to be made, and set on by hand; if there be any sculpture in the work, it is usually done in earthen or wooden moulds, prepared by a sculptor, unless the potter is artist enough to do it himself, which is very rare.

As to the glazing or varnishing of the work, this is usually done with mineral lead, i. e. lead pulverised, by throwing charcoal-dust into the melted lead, and the ashes of lead, which, in effect, are only its scum and scoria.

POVERTY, is represented, in painting, &c. by a woman in a sorry habit, has her right hand fastened to a heavy stone, and expanded wings on her left, as if she was ready to fly up.—The wings signify the desire to ascend to the highest pitch of knowledge, but the stone hinders the soaring, and they are obliged to stay in their abject state, and become a laughing-stock to the world.

*Nicholas* POUSSIN, was born of noble descent in 1594, studied at Paris and Rome, practised after Dominichino, and the antique

antique after Flammio; lived at Rome, excelled in history and small figures; died in 1665, aged 71 years.

**F** *Francis du POYLLI*, an engraver, who wrought for several masters, used this mark.

**PRACTICE**, is represented, in painting, &c. by an old woman, her head inclined, a pair of compasses in one hand, and a rule in the other; she is dressed in a servile manner.—Her down looks denote her regarding only that part we tread on, and abject things, as appears by her robe; theory does not doat on custom, but relies on the true knowledge of things; the compasses denote reason necessary for the due conduct of affairs; the rule, the measure of things, established by common consent.

**PRAISE**, is represented, in painting, &c. by a fair lady all in white, wearing a jewel of jasper at her breast, crowned with a garland of roses; holds a trumpet in her right hand, out of which issues great splendor; her left arm extended, and seems to point at some particular person.—Handsome, because our ears are delighted with nothing more than Praise; the jasper and roses denote Praise, for those who wear them, get all mens favour and applause; the trumpet, reputation of those who deserve Praise; she points at somebody Praise-worthy.

**PRAYER**, is represented, in painting, &c. by an old woman in a white mantle, looking up to heaven, kneeling; in one hand a fuming censer, a heart in the other, a cock on the ground.—Kneeling denotes her being conscious of her failings; her mantle, that Prayer ought to be in secret; the heart shews, that, if it pray not, lip-labour is in vain; the incense-pot is a symbol of Prayer; the cock denotes vigilance.

**PRECEDENCE**, is represented, in painting, &c. by a majestic woman, having a wren on the crown of her head, and opposes an eagle with her right hand, to prevent its soaring aloft to dispatch its rival.—The wren, among the Romans, was called king of birds; and Aristotle says, the eagle often contends with it, as not enduring she should have the pre-eminence, which causes the antipathy between them.

*Francisco PRIMATICCIO Bolognese*, born in the year 1490, scholar of Gio Romano, lived in Bologna, Mantua, and in France; excelled in history-painting and architecture; died in the year 1570, aged 80 years.

**M & A** These two marks are in 12 pieces, copied from the paintings of the chapel of Fontainebleau; on one side is the first mark, signifying St. Martin of Bologna, who was Francisco Primaticcio, called abbot of St. Martin's; on the other side is the second mark, which stands for Anthony Guernier, the engraver.



PRINTING, is represented, in painting, &c. by a woman in a white chequered habit, with the letters of the alphabet on it; holds a trumpet in one hand, round which is a scroll, inscribed *ubique*; and, in the other, the *sempervive*, or *house-leek*, with the word *semper*; a printing-press by her, with some implements.—White shews the impresson should be pure and correct; chequered, to signify the little boxes for the letter; *ubique* signifies its being famous every-where.

PRINTS, are of great use for drawing, painting, &c. they are one of the happiest productions of latter ages.

And they are, in our age, arrived to so high a degree of perfection, and good gravers have furnished us with so many on all sorts of subjects, that it may truly be said, they are the depositaries of all that is fine and curious in the world.

The origin of Prints was in the year 1460, and arose from one Maso Finiguerra, a goldsmith of Florence, who having graved a plate, and casting some of it in melted sulphur, he perceived what came out of the mould was marked with the same Prints as his plate, by the black which the sulphur had taken from his graving; he tried to do as much on silver plates with wet paper, by rolling it smoothly with a roller, which also succeeded.

This novelty tempted Baccio Baldini, a goldsmith of the same city, to try whether he could do the same; and his success encouraged him to engrave several plates of the invention and design of Sandro Boticello; and, upon this, Andrea Mantegna, who was at that time at Rome, set about engraving some of his own pieces.

The knowledge of this invention getting into Flanders, Martin of Antwerp, then a famous painter, engraved abundance of plates of his own invention, and sent several prints into Italy, which were marked thus, M. C.

After Martin of Antwerp, Albert Durer began to appear, and gave the world an infinite number of fine Prints, both in copper and wood, all which he sent to Venice to be sold.

Marco Antonio, who happened at that time to be there, was so charmed with the beauty of these Prints, that he copied thirty-six of them, which represented our Saviour's passion; and these copies were received at Rome with so much the more admiration, by how much the more they were finer than the originals.

At the same time Ugo da Carpi, an Italian painter of a mean capacity, but of a wit apt for invention, found out, by means of several plates of wood, the way how to make Prints resemble designs in *claro obscuro*; and some years after the invention of etching was discovered, which Parmegiano soon made use of.

These first Prints drew the admiration of all that saw them, for their novelty; and the skilful painters, who wrought for  
glory,

glory, were willing to use them, to spread their works all over the world.

Raphael, among others, employed the famous Marco Antonio to engrave several of his pictures and designs; and those admirable Prints were so renowned, that they carried the name of Raphael through all the countries of Europe.

A vast number of gravers have, since Marco Antonio, made themselves famous in Germany, Italy, France, and the Low-Countries, and have published, as well by graving as etching, an infinite number of Prints on all sorts of subjects, as well histories, fables, emblems, devices, medals, animals, landscapes, flowers, fruits, as, in general, all the visible productions of art and nature.

From these, painters may draw every thing that may assist them in the several parts of their art; as the antique pieces, and those of Raphael and Caracci, for the good goût, correctness of design, the dignity of manner, for the choice of the airs of the head, the passions of the mind, and the attitudes.

Those of Correggio, for grace and delicacy of expression.

Those of Titian, Bassano, and the Lombards, for the character of truth, for the simple expressions of nature, and, above all, for the goût of landscapes.

Those of Reubens for the grandeur and magnificence of his invention, and the artifice of *claro obscuro*.

In short those, though they may be defective in some particular part of them, may yet have something in them singular and extraordinary; for the painters may draw a considerable advantage from all the different manners of those that have gone before them.

For sculptors, statues, *basso-relievo's*, medals, and other antique works, those of Raphael, Polydoro, and the whole Roman School.

For architects, the books that concern their profession, and that are full of demonstrative figures of the invention of their authors, or copied from the antique.

For engravers, a collection of pieces of different manners, either engraved or etched.

This collection will also serve to shew them the progress of engraving from Albert Durer to the engravers of our own times, which will include the works of Marco Antonio, Cornelius Corte, the Caracci, Sadeliers, Pontius, Bolsvert, Goltzius, Muller, Vofferman, Vischer, and a great many more, who had a particular character, and who, by different ways, all of them strove to imitate nature, when they did something of their own invention; or pictures of different manners, when they only aimed at the faithfulness of imitation.

In comparing thus the works of all these masters, they may form a judgment, which of them understood best the management of their tools, of light, and the usefulness of tones, as it relates to the *claro obscuro*; which of them, in their works, reconciled delicacy and force best, and, in their productions, were most sensible and exact; that, making a good use of these lights, they may have the laudable ambition to equal, if not to surpass these skilful masters.

For the curious in history and antiquity, every thing that has been engraved, belonging to sacred or profane history, the fable, the antique basso-relievo, the Trajan and Antonine pillars, the books of medals and stones engraved, and several Prints that may be helps to them in the knowledge of those things they would know, or to keep those things that they do know already in their minds.

In short, for those that would form their goût, and have a reasonable tincture of the fine arts, nothing is more necessary than good Prints.

Among all the good effects that may arise from the use of good Prints, I shall only name six, by which we may easily make a judgment of the rest.

The first is to divert the imagination, in representing visible things to us by imitation.

The second is to instruct by a more forcible and ready manner than by speech.

The third is to shorten the time we employ in recollecting those things that have escaped our memory, and to refresh it with a glance of the eye.

The fourth is to represent absent and distant things, as if they were before our eyes, which otherwise we could not see without troublesome voyages and great expence.

The fifth is to afford us, by these means, an easy way of comparing several things together, Prints taking up so little room; and we may make use of so great a number, and so different.

The sixth is to give one a taste of good things, and a tincture of the fine arts, which no gentleman should be ignorant of.

If the ancients had had the same advantage of Prints as we have; and if they had, by the means of Prints, transmitted what they had done, that was fine and curious, to posterity; we should have distinctly known abundance of things, of which we have but confused ideas in history; we might then see the stately monuments of Memphis and Babylon, and the temple of Jerusalem built by Solomon with so much magnificence; we might make a judgment of the building of Athens, Corinth, and old Rome, with more certainty than we can now, by the poor remains that are left of them.

It is for want of the invention of Prints, that the machines of Archimedes and the elder Hiero are lost; and the knowledge of Dioscorides in plants, and also of several animals, and a great many of the curious productions of nature, which the studies of the ancients discovered.

PRODIGALITY, is represented, in painting, &c. by a woman hoodwinked, of a smiling countenance, holding a cornucopia with both her hands, out of which she scatters gold and other precious things.—Blind, to shew they are so who spend and squander away their substance, without reason, to those who are unworthy of it, for the most part observing neither rule nor measure.

PROPORTIONS *of a human body.* 1. The length of an upright body is equal to eight times the length of the face or head: The arm, hanging straight down, reacheth within a span of the knee: The length of the hand must be the length of the face: The arms extended must be the just length of the body.

2. Those parts which are near the eye must be made larger and longer than those that are farther off, because the eye judgeth so of them; and, according to the distance from the eye, so must you vary from that which is otherwise the real true Proportion of those.

It is scarce possible to do any thing in the art of Proportion commendably, without the knowledge of arithmetic and geometry; wherefore, the knowledge of these sciences is required, as what is absolutely necessary: For how otherwise should any one understand the exact measure and Proportion of a body?

*Perspective* PROPORTION, is to be judged according to the distance of the eye from the thing viewed, as if one part of the body comes nearer to the eye than another, it is to be represented in drawing, &c. so much bigger than the other part of the body, which trends away from the eye: As if one leg stands behind another, the foremost, coming first to the eye, must be made somewhat bigger and longer than the other, because the eye judgeth so of it.

And, in like manner, you are to observe the same rule in any other part of the body, that the Proportions must be lessened according to the distance that it is from the eye; which, notwithstanding, cannot be much in a principal-figure.

But this rule is more nicely to be observed in stately palaces, cathedral churches, or such-like edifices, where there is a great variety by reason of their greater distances.

As also, many times, many figures stand far remote from the eye, and some nearer, which you are to take special notice of, that you express those that are far off at a distance, not too big nor plain. See the several articles in PERSPECTIVE.



PROSPERITY, is represented, in painting, &c. by a woman richly clad, in one hand a cornucopia heaped up with money, in the other an oak-branch, with acorns and violets upon her head.— The horn of plenty filled denotes money necessary to lead a prosperous life ; the oak, long life absolutely necessary to it, as do the purple violets that always produce flowers.

*Marcello* PROVENZALE *da Cento*, the scholar of *Paulo Rosseti*, lived at Rome, excelled in history, and in mosaic works superior to any; died in the year 1639, aged sixty-four years.

PRUDENCE, is represented, in painting, &c. by a woman with two faces, a gilded helmet on her head, a stag by her, a looking-glass in her left hand, in her right an arrow, and a remora fish twisted about it. — The helmet signifies the wisdom of a prudent man, to be armed with wise counsel to defend himself; the stag shewing that we should ruminate before resolving on a thing, the mirror bids us examine our defects by knowing ourselves; the remora that stops a ship, not to delay doing good when the time serves.

P. S. F. stands for Peter Stefanoni fecit; this artist engraved *Caracci's* works.

PURPLE, is a red colour bordering on violet, made principally with cochineal.

Purple was in high esteem among the ancients, especially the Tyrian Purple, which passed through more dyes than the rest; and which colour was in a manner almost peculiar to kings and emperors.

Yet this Purple did not exceed that now in use; the chief reasons why the former has been disused; are, that our modern Purple is not only cheaper but finer.

The ancient or Tyrian Purple was tinged or dyed with the blood of a testaceous shell-fish, which the Latins call *purpura*.

There is now found about *Nicoya* in the Spanish West-Indies a shell-fish, which perfectly resembles the ancient *purpura*, and is in all probability the very same.

*Gage* relates of this fish, that it usually lives seven years; that it hides itself upon the approach of the dog-days, and continues hid for 300 days running.

These fishes are gathered plentifully in the spring, and, by rubbing one against another, yield a kind of saliva or thick glair, resembling soft wax; but the Purple dye is said to be in the throat of the fish, and the finest part in a little white vein; the rest of the body is of no use. He adds, that the chief riches of *Nicoya* consist in this fish.

Cloth of *Segovia*, dyed with this Purple liquor, is sold for 20

crowns the ell, and is worn by none but the greatest Spanish lords.

Besides the West-Indian Purple fishes, we have others much nearer home; and Mr. W. Cole did, in the year 1686, discover Purple fishes on the coasts of Somersetsshire, South-Wales, &c. where they were found in great abundance, as we find in the Philosophical Transactions.

Mr. Reaumur observes, that this fish is a kind of buccinum, by which name the ancients called all those shell-fishes, that bear any resemblance to a hunting-horn; and, as Pliny relates, the ancient Purple was taken from this kind of shell-fish.

The author describes the method of obtaining the colour as follows: They break the shell, which is very hard, holding the mouth of the fish downwards, so as not to crush the body; and pick off the broken pieces, and then there appears a white vein, lying transversely in a little furrow or cleft, next the head of the fish.

In this vein is the Purple liquor lodged; some of which, being laid on linen, appears at first of a light green colour; but, if exposed to the sun, soon changes into a deep green, and in a few minutes more into a sea-green, and in a few more into a blue; thence it soon becomes of a purplish red, and in an hour more of a deep Purple red.

And here the action of the sun ends; but it becomes of a most bright beautiful crimson, by being washed in scalding water and soap, which will bear washing admirably without any styptic.

Mr. Reaumur has discovered another very different kind of Purple. This, he says, is produced in oval grains about a quarter of an inch long, and one inch thick, full of a white liquor, bordering on yellow, which cover certain stones or sands, about which, the fish called *buccina* of Poictou, in France, usually assemble.

These he supposes to be the eggs of some unknown fish.

These grains being bruised on a white linen cloth, at the first, only tinge it yellow, and that insensibly; but in three or four minutes turn to a very beautiful Purple red, provided the linen be exposed to the open air; for the air of a room, although the windows be open, will not produce this effect.

This colour will fade a little by repeated washings.

There is likewise a Purple fish about the Caribbee islands; this fish is called *Burgan*, being much about the size of the end of a finger, and in shape like our periwinkles: The shell of it is of a brownish azure, the flesh white, the inwards of a very bright red, the colour of which appears through the body; and it is this that dyes the froth, which it casts forth when taken, and which at first is of a violet hue, bordering on blue.

To cause these fish to yield the greater quantity of froth, they lay them on a plate, shake and beat them one against another; upon which the plate is immediately covered with the froth, which they receive on a linen cloth, and as it dries becomes Purple.

P. Labat observes, that this colour is found to dwindle and dissipate in proportion as the linen that is dyed with it is washed.

The same author gives us also the description of another Purple dye, produced by a plant that grows in the Antilles islands: The juice of this tree, when cut, he says, is of a blood-red colour, and communicates the same colour to cloths; though, like the former, it loses much in washing.

*A transparent PURPLE for washing prints.* This may be made either redder or nearer the blue, as you would have it, by boiling four ounces of rasped brasil wood in a pint of pale stale beer, and half an ounce of logwood or Campeachy wood, till the liquor is heightened to the colour you desire, which may be known, by dipping a piece of paper in it.

If you find it too red, add more logwood to the brasil wood, and it will be nearer the Purple than the former; and by this method you may humour it to any degree of Purple, by putting in either more or less logwood to the former composition, and fixing the colour with alum.

This will produce such clear Purple, as no mixture of solid reds and blues will produce; and the receipt has been for a long time kept secret.

Madam Mariana, of Amsterdam, famous for painting in miniature, and her excellent manner of illuminating prints, says, that the best Purple that can be made, may be composed between the carmine and indigo; to strengthen which, on the red side, you may add lake, between the lighter and darker part: And so lake, when it is used in the same way, on the foregoing Purple, or the liquid crimson, produces a very fine effect.

The colour of the Purple may be varied, and made either redder, by putting more carmine; or bluer, by using more indigo; which, being mixed on a white Dutch tile, will shew itself.

*To dye stuffs, &c. a PURPLE.* Allow a sufficient quantity of fair water to every pound of stuff, one pound of tartar, and two ounces of alum; in which boil the cloth for an hour; then take it out, cool, and rinse it; after this, warm some clean water, into which put in three ounces of brasil wood; boil it half an hour, and then work the stuffs in it, till it becomes as red as desired: Upon which, take them out, and put into the dye two ounces of pot-ashes; stir it well about, and put in the red stuff once more; roll it off and on the roller, that it do not spot; then cool, and rinse it out.



*To dye silk a flight sort of PURPLE.* Clap the silk into the slighter red dye; but increase the quantity of pot-ashes, to turn it to Purple; then rinse and dry it.

*To dye thread of a PURPLE colour.* First alum the thread with three pounds of alum, half a pound of tartar, and two ounces of brasil; dry it, and draw it through the woad or indigo dye; then rinse it clean and dry it again; then, to brown or deepen it, take twelve ounces of brasil, being first boiled; which liquor divide into three parts, to be used at three times.

To the first add half an ounce of Paris red, a sort of sandarach, one drachm of mastich, and a quarter of an ounce of calcined tartar; always drying the thread, after you have used every one of the parts of the liquor. The second time add half an ounce of turmeric, two drachms of cinnabar, and half an ounce of gum arabic. The third time, when the thread becomes reddish, add a quart of sharp ley, and by this means the thread will be dyed of a lasting colour.

**PYROTECHNY**, from  $\piυρ$ , fire, and  $τεχνη$ , art, the science which teaches the application of fire; but, in a more particular sense, it implies the doctrine of artificial fireworks.

As rockets are the principal parts of every fireworks, we shall begin with a description of the moulds they are made in, which are generally in the form of a cylinder, and generally made of close and hard wood, as white plum-tree, box, &c. Some are also made of ivory, and, for rockets of extraordinary large sizes, they are cast in brass or copper, and the inside nicely turned; the foot or basis of which, with the cylinder, wart, or half bullet, may be of solid wood. It is agreed, by the most famous artificers, that the moulds of all rockets from half a pound to six pounds should be six diameters of their orifices high; but the large size, of four, four and an half, or five diameters. Rocket moulds, from some ounces to three pounds, are ordinarily seven diameters of their bore long; the foot, two or three diameters thick; the wart, two thirds of the diameter; and the piercer, one third of the bore; the roller, two thirds, and always one or two diameters from the handle longer than the mould; the rammer, one diameter shorter than the mould, and somewhat thinner than the roller to prevent the facking of the paper when the charge is rammed in. For the better illustration, plate VII. fig. 2, represents the mould, with its basis, cylinder, bore, and piercer. A B, the interior diameter of the mould; C D, the height of the mould seven diameters; from D to E is the height of the breech at bottom, which stops the mould when the rocket is driving, and this is one and one third diameter. Upon this bottom is a solid cylinder, whose height is one diameter of the orifice A B; this cylinder is crowned with a wart or half bullet F,

having,



having a hole in the center, in which is fixed the iron or copper piercer F. 1. G, is an iron pin which keeps the bottom and cylinder together. 2. The roller. 3. The rammer. 4. A shorter rammer, which may be used with more ease, when the shell of the rocket is rammed half full. When moulds are made nine diameters of their orifice long, the shell, with the wart, will be twelve diameters. These sorts of rockets fly very high, because of their length, and containing a greater charge than the short; yet the piercer needs be no longer than seven diameters, but substantial, so as to keep in its proper attitude: At bottom it will require the dimensions of two thirds of the diameter, and from thence tapering to half the diameter.

*How to prepare cases for swarmer or rockets.* The cases of rockets are made of different sorts of things, namely, paper, wood, tin, pasteboard, linen, leather, &c.

In paper cases, which are generally used, it is to be observed, 1. That great care ought to be taken in winding or rolling them tight and close upon the roller. 2. That the concave stroke be struck clean, smooth, and without wrinkles; and, 3. That each sort of cases be of an equal length and size. The rocket-shells being very tiresome for two persons to make by hand, a machine has been invented for the easement thereof. It is made of an oaken board, about two feet wide, and three or four inches thick, planed smooth and cut into channels or grooves of different sizes, for greater or smaller rockets; and this is commonly called the saddle: To this sort of saddles are also made pressers, whereby the cases on the roller are pressed down with a heavy hand; the handle of the roller having a hole in the middle, a small iron bar is put in, and, as the man presses with one hand, he turns the roller with the other; and by this means the paper is brought as tight as it ought to be: See fig. 3, 4. For four and six pound shells it is to be observed, that each sheet of paper, except the first and last, in the part where the neck is formed, be a little moistened. The necks of rockets may be formed several ways: For those of three quarters of a pound a well-twisted packthread will do, which having one end tied to a stick and put between one's legs, and the other to a post, will draw it close with ease. The large shells require more strength, one end of a strong cord being fastened to a post that is fixed upon a bench, and the cord conveyed over a pulley and through a hole in the bench to a treddle, to which the other end of the cord is made fast, and the other to a belt with a hook. The necks of extraordinary large-sized rockets are drawn tight with strong cords over screws and round-necked irons. The wooden, tin, and pasteboard rockets, are supplied with necks turned of wood, and fastened through the sides of the shell with wooden pegs.

*How to prepare the charges for rockets, and order the fires thereof to be of various colours.* Before you charge the shell of the rocket, see that the powder is well worked and cleansed, that the saltpetre is thoroughly refined and made into an impalpable powder, that the brimstone be well cleansed, that the coals be of lime-tree, or other soft wood well burnt, powdered, dried, and sifted; and all these ingredients well mixed together and seared through a fine sieve. After this, weighing the proportionable quantities of each, put the mixture into the work-board, and grind it therein with the grinder for an hour together. Then try your charge by sifting a little on a table; and if, when lighted, it burns away in an even fire and does not fly up, it is a sign that it is worked enough. The charge being thus prepared, put it up in a box or other dry vessel, in a place not too hot, cold, or damp: And when you charge your rocket sprinkle and mix the charge with a little brandy. If a rocket mounts even and high, and gives a report as soon as it turns, it is a sign of being made to perfection; but, if the rocket burst as soon as it is lighted, then the charge is too fierce; or, if it rises a little and falls back, then the charge is foul and weak; the former is rectified by adding more charcoal, and the latter by some meal powder. For the rest, it is to be observed, that the larger the rockets are the weaker must be the charge; and, on the contrary, the smaller they are, the stronger must be their charge.

If you would represent a fiery rain falling from the rocket, mix among your charge a composition of powdered glass, filings of iron, and saw-dust: This shower, on account of the varieties of its colours, is commonly called the peacocks tail.

To exhibit variety of colours, mix among the charge a certain quantity of camphire, which produces a white or pale fire; rosin, a red and copper colour; blood-stone, nealed and beaten to an impalpable powder, will yield a blood-red; sulphur, a blue; sal armoniac, a green; raw antimony, a reddish or honey colour; ivory shavings, a shining silver; filed agate-stone, an orange; and pitch, a dark and deep-coloured fire. The charges are commonly divided into three degrees, viz. white, grey, and black. It is to be observed, that to the grey charges are four ingredients, viz. meal-powder, saltpetre, brimstone, and charcoal; to the white charges three, viz. saltpetre, brimstone, and charcoal; and to the black charges two, viz. meal-powder and charcoal.

*Charges for landswarmers or small rockets.* Meal-powder, one pound, and charcoal one ounce; or meal-powder six ounces, saltpetre four ounces, brimstone one ounce, charcoal one ounce and three quarters. This last may be used for the fusee of others.

*Charges for water rockets.* Saltpetre two ounces, brimstone

half an ounce, and charcoal one ounce and an half, or only half an ounce.

*A general charge for rockets of two and three ounces.* Meal powder twelve ounces, saltpetre two ounces, brimstone half an ounce, and charcoal one ounce and an half.

*For one pound and one and a half pound rockets.* Meal-powder three pounds, saltpetre four ounces, brimstone one ounce, and charcoal four ounces and an half. Or, powder two pounds, saltpetre one pound four ounces, brimstone one ounce, and charcoal eight ounces and an half.

*For six, eight, or nine pound rockets.* Meal-powder twelve pounds three quarters, saltpetre six pounds, brimstone two pounds and an half, and charcoal five pounds and an half. Or, saltpetre nine pounds, brimstone one pound nine ounces, and charcoal three pounds and an half.

*For eighteen or twenty pounders.* Powder twenty-two pounds, saltpetre sixteen pounds, brimstone seven pounds, charcoal thirteen pounds and an half. Or, saltpetre twenty-four pounds, brimstone twelve pounds, and charcoal twenty-six pounds.

*To bore the rockets or ram them over the piercer.* Since the boring of rockets is one of the principal things belonging to them, for their performing well, the bores are to be made in proportion to the size of the rockets. For some are bored tapering to a point, others are hollowed square, running also to a point; and others are rammed over a round piercer, which is fixed in the wart of the rocket mould, fig. 2, and stands perpendicular, running tapering to a point. The stronger the charge of the rockets, the narrower should be the bore; and, the weaker the charge, the deeper and wider. For, if a strong charge is bored too deep, it will break in ascending; and, if it is bored too little, and the charge too slow, it will fall to the ground without effect. In middling charges they are commonly bored two thirds of the tube from the neck. The boring must be performed straight and even, and this had best be done by a turner. Rockets should be bored but a few days before they are to be used, and kept in dry places.

*The garnishing of rockets.* They may be furnished both within and without with crackers. On the outside it is done in the following manner, viz. that end of the rocket which is solid is divided into three equal parts, and then bored in the middle of each, quite to the charge: At the bottom of these holes paste a ring of thin paper, upon which fling some meal powder; then fix in the crackers, stuffing the sides with some tow or flax, and over that paste a covering of paper, to close the opening between the rocket and crackers.

The inside is furnished thus: Put a small round board, in



which you have bored several holes, upon the charge; then strew meal powder in them, and fix your crackers; cover it with a cap, and paste it to the outside of the rocket.

You may also furnish rockets both within and without with sparks, stars, and fire-rain, when those materials are joined either within or without. And you may also fix swarmers to the large rockets, by boring a touch-hole in both, filling them with meal powder; and, after the touch-holes are fixed exactly on one another, glue them together with a bandage of paper. Thus you may mark a winding figure with a thread on a rocket, and place your swarmers accordingly. You may also, instead of swarmers, place on the top of the rocket a globe charged with the composition of rockets, and filled with crackers. This globe must have a touch-hole, and be lighted before the rocket is let off, and it will have a good effect.

*How to proportion the rocket poles or sticks.* It is common to tie but one rocket to a stick; but six or seven may be placed round the thick end thereof, which must be worked with hollows or grooves. But, as no rockets would ascend high, if it were not for the true balance observed in the pole or stick, you must further observe, that these sticks are made of light, dry, and straight wood, and must, to one and two pound rockets, be seven times as long as the rocket, which proportion must also be observed in the larger sort. That end to which the rocket is tied, must be two fifths, and below one sixth of the diameter thereof. After the rocket is tied to the stick, take it four inches from the neck of that rocket not yet bored, and from the neck of the bored one, about two or three fingers, so as to stand on the back of a knife, or one's finger, in an equilibrium. In large rockets the poles must be eight or nine rockets long, and, to take their balance, you take their libration from the neck.

*Rockets without sticks.* Fix to the small rockets, from four to eight, nine, or ten ounces, after they are bored and rammed, four wings, in the nature of the wings of an arrow, made either of light wood or pasteboard, which are glued crosswise to the rockets. Their length must be two thirds, and breadth, below, one sixth of the length of the rocket; the thickness may be one eighth of the diameter of the mouth thereof. This sort of rockets are fired on a board or stand, placed between four small sticks. Others fasten one end of a wire, about a foot long, and twisted like a screw, to the mouth of the rocket, and hang an iron ball to the other end, of an equal weight with the rocket.

*Of the girandel chest, how, and what rockets are fired therein.* The girandel chest is made of wood, according to the number of rockets you design to fire at once. The method of firing those rockets is performed several ways, but the best for lighting girandel,



randel, or other fireworks, is a match prepared on purpose in the following manner: Cut some slips of paper of the length of half a sheet, and about one or two inches wide; roll and glue each of them together over a little, round, and smooth stick of a quarter of an inch thick; this done, take it off, and, when dry, fill it with the composition hereafter mentioned, ramming it in by little and little with a less stick than that upon which you rolled the shell. This sort of matches are put upon pointed pincers, and, when they are lighted, cannot be extinguished either by rain or wind.

*The composition.* Meal powder three ounces and an half, saltpetre seven ounces, and brimstone three ounces three quarters, moistened with linseed oil. Or, meal powder twelve ounces, saltpetre four ounces, brimstone three ounces and an half, charcoal an ounce and a quarter, turpentine one ounce, and tallow three ounces and a quarter: First melt the turpentine and tallow together, then stir the other ingredients among it, and pour it into the paper shells: When dry, they are fit for use.

*Of rockets that run upon lines or ropes from one place to another.* To give these the more show, some garnish them with figures of various devices.

The first sort is contrived by fixing two iron rings, or a wooden tube, to a rocket, filled with a certain quantity of a suitable composition, and bored as usual. Through these rings or tubes is put a line on which the rocket is to run, as far as the duration of its combustible matter will allow it to reach, where it stops. This sort is represented in fig. 5.

For the second sort, fill any rocket whose orifice is equal to that of the former, but much longer, to the height of four diameters; bore it to the depth of three and an half. Upon this composition put a cap or little wooden partition, without any hole through it; glue this to the inside of the rocket, or secure it any other way to prevent the fire, when arrived to that place, from catching hold of the composition contained in the other part of the case. This done, charge the remainder of the rocket to the same height as before, namely, to four diameters; three and an half must be bored: After this, choke the rocket at top, and make a little receptacle for the priming, as at the other end; or else fit a round piece of wood to it, with a hole through the middle, which you cover with a little cap. To this add on one side a tube, made of a very thin iron plate, which fill with meal powder; then bore a hole through the side of the rocket, near the other side of the partition that is in the middle; fill it with meal powder: This is done to convey the fire through the tube to the receptacle, where it lights the other rocket, and, consequently, obliges it to return back to the place whence it came.

came. The upper part which holds the priming must be covered with paper, as well as the small tube that conveys the fire from that to the other end. This rocket also must have two iron rings, or a wooden tube, to run along the line. You may, for the more diversion, tie small paper crackers all round, as in fig. 5, 6, and 7, where *a* is the rocket, *b* the tube, or, instead thereof, some rings that slide upon the cord; *c* the partition, *d* the pipe for the communication of the fire from one rocket to another. To these running rockets may be fixed flying dragons, pigeons, Mercuries, Cupids, or any other fancies.

*Charges for the line rockets.* Meal powder three ounces, saltpetre one ounce and an half, and charcoal three ounces, will be a proper proportion for three, four, or six ounce rockets.

The following charges may be used for sixteen and twenty-four pounders.

Meal powder one pound, saltpetre half a pound, brimstone three ounces, and charcoal five ounces. This charge is proper for line rockets of one pound and three quarters.

*How to join two rockets to one another, the one to burn in the water, and the other suddenly to fly up into the air.* Take two rocket-shells of equal dimensions, fill one with a good charge quite full; the other charge, bore and tie to a stick as usual; the former glue upside down to the middle of the latter, and towards the end tie it round with a cord, which is somewhat larger than the rocket-stick: To the end thereof fasten a ring, and in that a leaden ball, which is to keep both rockets in a due position on the surface of the water; through this ring put the end of the stick, which is provided with a cross somewhat wider than the diameter of the ring, and keeps the cord, ring, and ball under water. The communication of the fire must be made below the rockets by a small pipe filled with meal powder very secure, so as to keep it from the water: For, as soon as the water rocket is burnt to the end, the fire will make its way through the pipe, and the land rocket will disengage itself by its force from the case of the other; and leave the cord, ring, and ball, behind, in the water. See fig. 8, *a* the land rocket, *b* the water rocket, *c* one end of the cord tied to the water rocket, *d* the other end of the cord fastened to a ring and leaden ball, *e* the wire that keeps back the ring, *f* the little pipe for the communication of the fire.

*How to make water-rockets, water-brands, water-cats, water-ducks, &c. that turn themselves in the water.* The cases for the water-brands, and also their sticks, must be made something longer than ordinary, and filled with a composition of coarse coal dust, tanners bark rubbed small, or saw-dust, but in the same method as sky-rockets. The whole case is to be nine or ten

ten diameters long, and must be divided into five equal parts, and charged two fifths full of the composition; upon this charge a report of a quarter high, and upon that fine iron flakes, in order to sink it; then cover it with paper, and draw it together with a cord: The charge is lifted up a little in the neck, and supplied with brandy dough, or meal powder moistened with brandy, then glued over with paper; and, having fixed a wooden swimmer below the neck, it is dipped in wax and pitch, and then it is ready.

*Water-crackers which turn in the water are thus prepared.* The case is made nine or ten diameters long, the neck is drawn quite close, and charged with meal powder almost half full; upon this a partition is made with a hole in it, then put corned powder for a report; upon that is placed another partition: The rest is filled with meal powder, and the end tied close, and the paper cut short at both ends. When these crackers are to be fired, make a touch-hole at the end of both reversed, and having filled them up with meal powder, and covered them well with brandy dough, you may fire and fling them into the water, having before dipped them in melted wax or pitch.

It is to be observed, that to the water-cat cases one may proceed thus, from one ounce to half-pound crackers; but, if larger, they are too heavy, and will not so soon turn up again in the water, till some parts of them are consumed; wherefore, to remedy this, put in the case, first, three measures of charge; upon this put a little corn powder, then, again, two measures of charge and a little corn powder, and proceed thus as far as the report. Upon the charge is placed a partition of wood with a hole in it, on that a report of good corn powder, then tie it close: Further, open it a little, putting some meal powder to it mixed with brandy; and, when you would use it, anoint it all over, with either grease or linseed oil. The water-crackers, or divers, are commonly rammed in one, one and an half, and two ounce cases, stratified in the manner just mentioned, taking two measures for each lay of water-cat charge, and a little corn powder between each.

Other sorts of rockets may be represented swimming in the water. These are made in the same manner as the one, or one ounce and an half rockets, bored one third in the charge; then put into a paper cylinder, with two small wooden heads or bases, having a hole bored to the center of each. The height of this cylinder must be equal to half of the rocket, and the hole thro' the center of each head fitted exactly to the rocket. When you have fixed every thing to a nicety, put it into melted wax or pitch, and, when cold, you may fire and fling it into the water.

You may also put these sorts of rockets into a paper cone, and  
 fasten



fasten it to the neck of the rocket; or else in a bladder full of wind; which, instead of dipping into melted wax, do over with a mixture of four parts of linseed oil, two parts of bole ammoniac, one part of white lead, and half a part of ashes.

Along with the reports of the rockets may be mixed certain sparks and stars intermixed with meal and corned powder; to this is fixed an iron or wooden tube B, fig. 9; from each end of this goes another smaller tube C D, all having communication with one another, also with the composition and the stars. These are filled with meal powder, covered with paper dipped in wax or pitch; and, a counterpoise A being fixed below, it is fired. As soon as the composition is burnt down to the cap, it is conveyed through the small tubes to the lower part, where, letting out the partition, it disperses the powder, stars, &c. into the air.

*Charges for water-rockets.* Meal powder six ounces, rosin one ounce, charcoal three quarters of an ounce, saltpetre one ounce, corn-powder one ounce. Or, meal powder two pounds, saltpetre four pounds, brimstone one pound, charcoal four ounces, coarse coal three ounces, tanners dust two ounces and an half, saw-dust two ounces, glass powders one ounce, sinking-lead one ounce and three quarters for one-pound rockets.

*Charge for water-crackers.* Meal powder four ounces, saltpetre five pounds, brimstone two pounds and three quarters, tanners dust one pound and an half, charcoal one pound, coarse coals two pounds and three quarters, glass dust four ounces, lead three quarters of an ounce.

*Charge for tumbling water-crackers.* Meal powder three quarters of a pound, charcoal four ounces, for one and an half or two pound rockets.

*Charge for water-cats.* Meal-powder two parts, saltpetre four parts, brimstone one part, coarse coals two parts, saw-dust two parts, and antimony three parts, moistened with linseed oil.

*Of rocket-fliers, and the manner of charging them.* These are of two sorts, namely, the single and double ones: The latter are made in the following manner:

Have a nave or button turned, the dimension of three inches, together with two knots upon it, perpendicular one against the other, of an inch and an half long, and so thick that both rocket-cases may fit over them; there must also be a hole of the third of an inch in the center of the nave, for the iron pin to go through, on which it is to fly. After this take two rocket-cases of equal dimensions, which are choked quite close at the neck, and glued: Ram in the charge so far as to leave only room to fix them on the two knobs upon the nave. This done, bore into both rockets, near the closed up necks, small touch-holes; and one more near the pin, in that which is to burn first: From this



hole carry a little pipe to the hole near the neck of the other rocket, having first filled it with meal powder, that, when the rocket is almost burnt out, the second may be lighted by it. The three touch-holes stand in one row, and you may on the other side fix a couple of reports, which will cause a swifter motion.

The single fliers are made with more ease; the neck of these must not be tied close as in the former, but they must be fired in that place; but these do not turn so well as the double ones.

*Of fire-wheels.* Of these are three sorts, viz. single, double, and triple: Some of their fellies are of a circular form, others hexagonal, octagonal, or decagonal; some like a star without fellies. Most of these are made to run perpendicular to the earth, others parallel; and all may be ordered so as to serve on land or water.

The fire-wheels that are to be used on land turn on an iron pin or bolt, drawn or screwed into a post. The nave is turned of close and firm wood in which the joiners glue the spokes, according to the number of the fellies, which must be carefully joined together. Then have a groove hollowed round, so deep that the rocket or case may be about half lodged therein. Fig. 10.

The double wheels must have their fellies turned stronger and wider, with a groove for the rockets, not only at top, but also on one side thereof, inclining the necks of the rockets at top to the right hand, and those of the sides to the left. Fig. 11.

A triple wheel has a groove at top, and one at each side; the matches are laid from one groove and rocket to another, with small pipes filled with meal powder. You may also make a triple wheel on a long nave, and observe the placing of the rockets on each, contrary one to the other; and the communication you are to make with small pipes, which, after they are fixed, you are to cover and glue over with paper.

Your rockets being ready, and cut behind a little shelving, bore them; the first, three diameters of its orifice; the second, two and three quarters; the third, two and a quarter; the fourth, two diameters; the fifth, one and three quarters; the sixth, one and an half; the seventh, one and a quarter; the eighth, one diameter; always the latter something shorter than the preceding: After this they are primed with meal powder, worked up with brandy; and, when dry, glued in the above-described grooves. You must bear the first fired rocket's neck up above the rest, underlaying it with a tin plate, or any thing else: The same you must observe in the head of the last fired one, wherein you put the charge of a report. You may also glue, on every end of the rockets, a report of paper, with small copper pipes or goose-quills, which are fixed one end in the side of the rocket, and the other in the report. When all is dry, then you may  
cover

cover your wheel, on one or both sides, with linen or paper, in what form you would have it.

The horizontal, or parallel wheels, are made like the others with fellies, or out of one intire piece: Their grooves are furnished with rockets, and their planes garnished with crackers.

A fire-wheel, which is to whirl horizontally in the water, must be ordered thus:

Take a pretty large wooden dish, or bowl, that has a broad flat rim; also a smooth dry board, something larger than the dish, and form'd into an octagon: In the middle of this board make a round hole that will hold a water-ball, so that one half be received in the dish, and the other half rise above the surface of the board: Nail this board upon the rim of the dish, and fix the ball in the middle, tying it fast with wire; then glue your rockets in the grooves which are made round the edges of the board, laying them close to one another, so that, successively taking fire from one another, they may keep the wheel in an equal rotation. You may add, on each side of the wheel, a few boxes filled with crackers or cartouches, erected perpendicular; and also fix double and single crackers, following in a range, one after another, for two or three fires, or as many as the extent of the wheel will admit.

For your private fuses, observe that you conduct one from the rocket, which is to be fixed to the composition of the ball in a channel.

Fill these channels with meal powder, and cover them close with paper; also lay a train of fuses of communication from the rockets to a cartouch, and from that to the rest. Fig. 12.

Lastly, when all is ready, and covered, dip the whole machine into melted pitch, and secure it from the injury of the water. The ball is fired first, and, when lighted, you place it gently on the surface of the water, and then fire the rocket.

To try a fire-wheel, first weigh one of the rockets, tie it to a felly with cord, and, according to that weight, fill little long bags full of sand, tying them likewise on the rest of the fellies then hang the wheel on an iron pin, fire the rocket, and, if it turns the wheel, then you may assure yourself it will be complete when finished.

Wheels formed like stars are to have their spokes fixed up right in the nave, like other wheels, only with grooves on one of the sides of each, wherein you glue the rockets. At the bottom of each rocket is made a little hole, from whence the fire is conveyed through little pipes, filled with meal powder, up to the next, and so round; then cover it with linen cloth, or paper, in the shape of a star, and place it on the iron axis.

Observe that all the rockets used in fire-wheels have their neck

tied close, leaving only a small conveyance from one rocket to another; the last of all must be well secured below, where you may place a strong report of corned powder. Fig. 12.

*Charges for fire-fliers, and wheels of four, five, and six ounce rockets.* Meal powder three pounds, salt-petre two pounds, charcoal five ounces, and sea-coal three ounces. Or,

Meal powder three pounds, brimstone eight ounces, and charcoal ten ounces.

These charges may be used for triple wheels, and must be bored one third with a bodkin.

*For wheels of one pound rockets.* Meal powder six pounds, salt-petre three pounds, brimstone one pound seven ounces, charcoal two pounds nine ounces, and tanners dust one ounce.

The bore must be an inch and an half.

*For wheels of three and four pound rockets.* Meal powder nine pounds, salt-petre one pound and an half, brimstone one pound two ounces, and charcoal three pounds four ounces.

The first rocket in these wheels is bored but one and an half of its diameter.

*Some general remarks upon rockets.* 1. Rockets must have a proportionable height, according to the diameters of their orifices.

2. Their necks must be drawn or choked firm, and, to prevent the cord giving way, they must be glued over.

3. Prepare your composition just before you want it; let it neither be too damp nor too dry, but sprinkle it over with a little oily substance, or a little brandy.

4. When you drive your rockets, put always equal quantities of composition in your cases at a time.

5. Carry with your mallet an even and perpendicular stroke, when you charge your rockets.

6. The cavities must be bored upright and perpendicular, exactly in the middle of the composition.

7. Bore your rockets just before you use them; then handle them carefully, lest their form should be spoiled.

8. Let the sticks and rods be well-proportioned, straight, and smooth.

9. Put your rockets, when completed, in a place that is neither very damp nor dry.

10. Let most of your rockets have at top a conical figure; by that means they will the more easily shoot through the air.

Defective rockets are chiefly discovered by the following observations:

1. When they are fired, and in mounting two or three perches they break and disperse.

2. When they remain suspended on the nail, and waste away slowly without rising at all.

3. When



3. When they form an arch or a semicircle in their ascent, and return to the ground before their composition is burnt out.

4. When they mount in a winding posture, without an uniform motion.

5. When they move on slowly and heavily.

6. When the cases remain on the nails, and the composition rises and disperses in the air.

*To make single and double cartouches, or boxes, tubes, stars, sparks, &c.* When boxes or cartouches are adjusted and fixed in machines of great fireworks, they afford, among the towering rockets, great delight among the spectators: These boxes are made either of wood, pasteboard, or copper, and charged in proportion to their strength; if made of wood, they must fit exactly, and receive each other, so as to seem but one continued piece; and, if pasteboard, you must glue on a foot at bottom, of a hand high, to each of them. The inside of these machines must exactly fit and correspond with the outside of the cartouches themselves, and be so contrived as to slip into one another.

Having formed them, put them to dry in a moderate heat; too great a heat will shrivel them up; when dry, take one after another off the cylinder, and immediately clap into them round wooden bottoms, the edges being first done over with glue, and frig them on the outside to make them fast.

The single boxes are to be charged in the following manner:

1. Put in some corned powder. 2. Upon that charge fix a round pasteboard, well fitted to the concave side of the box, which has five or six small holes, and is on both sides laid over with meal powder tempered with brandy. 3. Put upon the pasteboard a little meal powder, and upon that well-pierced crackers, so as to stand with their necks downwards: The principal rocket is put in the middle, with the neck downwards, open at both ends, so that, being lighted above and burning down, it may fire the rest of the crackers, which are blown up in the air by the corn-powder. 4. The empty spaces between the large fire-case and the crackers are carefully filled up; and the cartouch is stuffed at top with tow, or saw-dust, boiled in saltpetre ley. 5. The cartouch is covered with a cap, which is glued very closely thereon; and, for the great case reaching out of the cartouch, make in the middle of the cap a hole, through which it is put, and close the opening by gluing some slips of paper round it. The fire-case is loose, covered with a pasteboard cap.

*Double boxes or cartouches.* In double cases it must be observed, that the bottoms of the upper boxes serve for the covers of the lower, a hole being made, through which the composition of the lower box is fired, after the upper rocket has forced away the empty box, which has already discharged its load. The upper



box you cover as has been shewn above. If there are more than two cartouches upon one another, they are called burning tubes, which, when fired, shorten by degrees; the cartouches following one another till all are fired. Some are intermixed with artificial globes, and several other fancies, which afford great pleasure to the spectators.

These boxes, or cartouches, are placed in long cases made for that purpose. The vacancies about the cartouches may be filled up with sand.

*Another sort of fire-tubes.* These are made of solid, hard, and dry wood, of what height and thickness you please: Bore the middle of the wood one third or a quarter of its diameter; after which, divide the whole height into equal parts, each exactly corresponding with the sky-rockets you design to fix upon them, but rather a small matter shorter. All these divisions are cut sloping downwards, except the uppermost, which must run out in a cylinder. On the rims of each of these divisions make a groove all round, of about a finger's breadth; in these grooves bore small holes, by which the fire may be conveyed through pipes from the cavity of the tube to light the rockets that stand behind the paper cartouches, which must be made fast to the wood, lest they should fly up along with the rockets.

The construction of the hollow tube is expressed in fig. 45; where A represents the fire stars and sparks, interspersed with corn powder; B, a box filled with paper or crackers; C, a fire-ball, or water-globe; D, another box filled with crackers. The hollows between these fires are filled up with corn powder, in order to blow up the globes and boxes one after another.

The stars and sparks made use of on this occasion are prepared in the following manner:

Take of beaten saltpetre five pounds and an half, meal powder two pounds four ounces, and brimstone one pound twelve ounces. Or,

Sulphur two ounces and an half, saltpetre six ounces, fine meal powder five ounces, frankincense in drops, mastic, and mercury sublimate, of each four ounces; white amber and camphire of each one ounce, antimony and orpiment of each half an ounce.

These ingredients, being well beaten and searced through a searcer, must be sprinkled over with a little glue or gum water, and formed into little balls of the bigness of a small nut; then dried in the sun, or near a fire, and laid up in a dry place to be ready for playing off with fireworks. When you use them, wrap them up in tow.

Sparks are prepared thus:

Take saltpetre one ounce, ditto melted half an ounce, meal powder half an ounce, and camphire two ounces: Having melted

these by themselves, when you use them, put them together in an earthen pot; pour on them water in which gum tragacanth has been dissolved, that the whole may have the consistence of a pretty thick liquid: This done, take one ounce of lint, which before has been boiled in brandy, vinegar, or saltpetre; when dry, throw it into the composition; mix and stir it about till it has soaked it up; then roll them up in pills about the bigness of great pins heads, and set them to dry, having first sprinkled them with meal powder.

Some of these pyramidal tubes and fireworks are now and then fired in large rooms, upon grand entertainments, in miniature, wherein are employed odoriferous pills, and other ingredients that have a fragrant smell: These pills are commonly composed of storax calamita, benjamin, and gum juniper, of each two ounces; oilbanum, mastic, frankincense, white amber, yellow amber, and camphire, of each one ounce; saltpetre three ounces, lime-tree coal four ounces; beat these ingredients very fine, and incorporate them together; then moisten it with rose-water, wherein before you have dissolved gum arabic, or gum tragacanth; you may form them into pills, and dry them in the sun or before a fire.

Single tubes or cases are only filled with composition, and to the outside are fastened crackers, serpents, or cartouches; these cases being generally in the form of a cylinder, you are to trace out a winding line from the top to the bottom, on which cut holes to the depth of two or three inches: Into these holes contrive to fix paper cases with wooden bottoms, wherein you may put any sort of rockets you please; but take care you provide little holes, to lead from the great tube to the corn powder under your rockets.

A fire-tube may all be surrounded with cartouches, disposed in a serpentine order, glued and nailed as secure as possible, out of which are dispersed great numbers of squibs.

*Another fire-tube.* The circumference of this cylinder is, by a cord, divided into a certain number of equal parts; and, being brought into a polygonal figure, cutting away the convex part, it is brought into angles.

Then bore the plain sides with a number of perpendicular holes, so as to penetrate obliquely to the great boring in the middle; into these holes thrust crackers, squibs, or serpents.

The mortars must be turned of wood: Bore the bottoms, and add a chamber to them; each chamber must be one third or one half of the depth of the fluting, and the breadth one sixth only. These chambers are designed to hold corn powder.

Secure those mortars on the outside with strong paper cases, and nail them fast in the hollow channels, whose cavity they are

to fit exactly: Their length may be double their breadth. Each mortar must contain a globe made of paper, with a wooden bottom, and their chambers must be charged with corn powder.

These mortars fix in a spiral line, one only in each fluting, with iron stays, and bind the middle with an iron plate, fastened on each side of the interstices; but, before you fix the mortars, you must not forget to pierce little holes in the tube, and to fix the touch-holes of your mortars exactly upon them, priming both with meal powder.

*Of salvo's.* These in fireworks are a great number of strong iron reports, fixed either in a post or plank, and fired off at once.

*Charge for cartouches or boxes.* Meal powder six ounces, saltpetre one pound eight ounces, brimstone four ounces, and charcoal four ounces and an half.

*Charges for fire-tubes.* Meal powder six pounds, saltpetre four pounds, charcoal two pounds, rosin half a pound, tanners bark five ounces, moistened with a little linseed oil. Or,

Meal powder five pounds, saltpetre three pounds, charcoal one pound six ounces, rosin three quarters of a pound, not moistened.

*A preservative for wood against fire.* Take brick-dust, ashes, and iron-filings, of each an equal quantity; put them together in a pot, pour glue water or size upon it; then put it near the fire, and when warm stir it together. With this size wash over your wood work, and when dry repeat it, and thus it will be proof against fire.

*The manner of preparing and making letters and names in fireworks.* Order a joiner to cut capital letters of about two feet long, and three or four inches wide, and an inch and an half thick; hollow a groove out of the body of the letters, a quarter of an inch deep, reserving for the edges of the letters a quarter or half an inch of wood. If you would have the letters burn of a blue fire, then make wicks of cotton or flax, according to the bigness or depth of the grooves in the letters, and draw them leisurely through melted brimstone, and place them in the grooves; brush them over with brandy, strew meal powder thereon, and again with brandy and gum tragacanth thinly dissolved, and on that strew meal powder again; when dry, drive small tacks all round the edges of the grooves, and twist small wire to those tacks, that it may cross the letters, and keep the cotton or flax close therein; then lay over it brandy paste; strew over that meal powder, and at last glue over it a single paper.

If you would have the letters burn white, use dry touchwood, which cut into pieces of an inch thick; put them in melted saltpetre over a fire, let them lie therein till the saltpetre is quite soaked through the wood; after which mix powdered saltpetre with good strong brandy; take some cotton, and with a spatula

or your hands work that, the saltpetre and brandy together; then squeeze it out, strew the cotton over with powdered saltpetre, and thereof make wicks, having first placed the touchwood in the grooves; lay the wicks over that and the vacancies about it, and then proceed to make it tight and secure, as has been directed above.

Another method for burning of letters is used when they are formed by a smith of coarse wire, about a quarter of an inch thick; then get some cotton spun into match thread, but not much twisted; to two yards of this take one pound of brimstone, six ounces of saltpetre, and two ounces of antimony; melt these ingredients in a kettle, first, the brimstone by itself, and then the rest all together; when melted, put in the match thread, and stir it about till it has drawn in all the matter; then take it out, and strew it over with meal powder; let it dry, and wind it about the white letters; fasten these upon a board that has been well laid over with a preservative to keep it from taking fire. When you have lighted one letter, all the rest will take fire immediately.

Letters cut in a smooth board, which is made to slide in grooves of a chest, are ordered thus: The lid of the box is made full of holes, for conveying away the smoke of the lamps or wax tapers, which are set behind to illuminate the letters; behind the cut-out letters is pasted oiled paper of various colours, which, when the lamps are lighted, has a fine effect. By these means various changes may be made in representing devices, names, coats of arms, &c. but this way is more practised on the stage, in plays, than in fireworks.

*Charge for burning letters with cases.* Meal powder six ounces, saltpetre one pound, mixed with petroleum.

*To order and preserve leading-fires, trains, and quick matches.* Matchpipes, the most preferable of which are either iron, lead, or wood, should be strengthened, or closely twisted round with the sinews of beasts, steeped in dissolved feather-white, and filled with slow charges, which ought to be well tried, or else furnished with match thread dry and well prepared; and afterwards either joined to the grooves made in the boards, or only laid free from one work to another. The joinings of the pipes must be well closed and luted with potters clay, so as to prevent the fire from breaking out: These pipes must also have little vent-holes, to give the fire air, or else it would be stifled, or burst the pipes; but these holes must be so contrived that the flame may not vent itself in the open air, and at some distance from the works, so as to prevent touching of them.

All burning matches are to be as distant from the machines as possible, to prevent accidents.

*Charges for fuses or leading-matches.* Meal powder three ounces  
and



and an half, saltpetre four ounces, brimstone one ounce and three quarters, and charcoal one ounce and three quarters. Or,

Meal powder four ounces, charcoal half an ounce, and coarse coal half an ounce.

*Of water-balls.* Balls in fireworks are of different forms; some are globular, some oval, some conical, some cylindrical, and others in the shape of a pendant or drop.

The water-balls are commonly made of knitted cord bags, or of wood; those made of bags are shaped like ostriches eggs, and are 1. filled with their proper charge; 2. the outside is dipped in glue, and wound about with hemp or flax, till it is a quarter of an inch thick thereon; 3. this ball is then coated over with cloth, and, about the touch-hole, glued over with a piece of leather; 4. the touch-hole is bored with a gimlet, and stopped with a wooden peg; 5. at the bottom of the ball pierce a small hole through to the composition, in which fasten a small copper pipe, furnished with a paper report, together with a leaden balance; glue the report fast to the ball, then dip the ball in melted pitch, open the touch-hole, and prime it with a quick burning charge.

These balls keep a long time under water before they rise, and, if a true balance is not observed in the lead, or the ball be overcharged, they will sink to the bottom and burn out; therefore you must well observe that, when a water-ball, without the balance, is two pounds weight, you must give it four, or four ounces and an half of lead; but, if it weighs one pound and an half, balance it with three, or three ounces and an half.

Water-balls made of wood, which swim and burn upon the water without any further effect, are of two sorts, viz. single and double: The single ones are made thus: Have a hollow ball turned somewhat oblong, with a vent-hole; fill that with a good and well tried charge, but not too close; prime the end with some meal powder, then glue a stopple in the hole, which must be thrice as thick as the shell of the ball, in which, beforehand, the counterpoise of lead is cast; when dry, make a hole at top, large enough for a two ounce cracker to enter; through this, ram down the charge in the ball, and fill it quite full with the same composition; then glue it over with a pasteboard; and, lastly, fix a small copper pipe through the stopple, having bored a hole through it for that purpose; to the pipe fasten a paper report; when this is done, dip the whole in pitch.

Double water-balls are such which, after one is fired, discharge another: These have chambers at bottom filled with gunpowder; on these put a cover of thick leather, which has several holes in the middle, and goes close to the side; on this strew meal powder, and place thereon a fire-ball charged.

Both sorts of balls are tied round with several rows of strong packthread. Observe that,

1. The little chamber at bottom ought to be the fifth of the breadth of the whole ball, and its height one and an half thereof.

2. That the water-ball should be encompassed with a water-ball composition.

3. The partition is added for this purpose, that, when the powder in it shall have the fire conveyed to it through the pipes, it may with more force blow up the ball in the body of the first; this, taking fire at the other hole, will burn upon the water for some time, and then, to the astonishment of the spectators, on a sudden it will blow up the ball that was in it.

*How to prepare a water-mortar, or water-pump, with several tubes.* Take seven wooden tubes, wrap them about with cloth pitched, or dipped in glue, twisting them round very tight with packthread: They may be of what height, thickness, and diameter you please, only the middlemost must be of a greater height than the rest; bind them together in one cylindrical body; to the bottom fix a round board with nails, and then with strong glue stop up all the crevices, to prevent the air getting to the composition. Put into each tube a little corn powder, about half an inch high; upon that put a water-ball; upon that a slow composition; then again corn powder; upon which put a water-ball filled with squibs; on that again a slow composition; then corn powder, and then a light ball; over this put a third time a slow composition on corn powder, which you must cover with a wooden cap; on this fix running rockets, not too close. The remainder of the tube fill with a slow charge, and close it up. Then get a square or round piece of plank for a float-board, with a round hole in the middle large enough to receive the ends of all the tubes, which cover close. Thus prepared, dip it in tar or melted pitch; then put the rocket into the orifice of the middle tube; the composition of which should be slower than the rest.

If you would have the tubes take fire all round at once, pierce the sides of the great one with small holes, corresponding with those in each of the other tubes.

In the same manner a large water-ball is charged with several little ones, and with crackers.

*How the water bee-hive, or bee-swarm, both single and double, may be prepared.* For the former, have an oblong globe turned, whose length is two diameters of its breadth, or proportioned to the height of your rounding rockets, which place round the wooden tube; this must be filled with a composition of three parts of powder, two of saltpetre, and one of brimstone; at the lower end of the globe fix a paper cracker; the letter is a counterpoise of lead; at top fix a round board for a balance.

The

The globe is filled with the following composition, viz.

Two pounds of saltpetre, eight ounces of brimstone, eight ounces of meal powder, and twelve ounces of saw-dust: Then the top is closed with a stopple, which has a touch-hole in the middle; then put a good deal of meal powder in the small tubes up to the touch-holes, and, after you have placed your rockets upon that, fill the vacancy round with a little corn powder, glew over them paper caps, then dip the globe in pitch, but not over the paper covering, and fix a counterpoise at bottom; and, when the fire has burnt half way or further in the large tube, it will communicate through the touch-hole, and discharge all the rockets at once.

*Charges for single water-globes.* Corn-powder half a pound, saltpetre sixteen pounds, brimstone four pounds, ivory shavings four ounces, saw-dust boiled in saltpetre-ley four pounds. Or, meal powder one pound, saltpetre six pounds, brimstone three pounds, iron filings two pounds, and rosin half a pound.

*Charge for double water-globes.* Saltpetre four pounds six ounces, brimstone one pound four ounces, saw-dust half a pound, and coarse coal-dust six ounces, moistened with a little vinegar or linseed oil.

*Charge for bee-swarms.* Meal powder thirteen ounces and a half, saltpetre six ounces, brimstone two ounces and a half, fine charcoal three ounces, coarse charcoal one ounce, and fine saw-dust three ounces.

*Odoriferous or perfumed water-balls.* Have these turned about the size of large walnuts, and fill them with the following composition, viz. meal powder three ounces, saltpetre twelve ounces, frankincense one ounce, myrrh half an ounce, and charcoal three ounces mixed with oil of spike. Then light and put them into water: And this is generally done in a large room at grand entertainments.

*Method of making the globes discharged out of a mortar.* Take hollow canes or common reeds, cut so as to take up the cavity of the globe, and fill them with a weak composition made of three parts meal powder, two of coal, and one of brimstone, moistened with a little linseed oil, excepting the lower ends of them which rest upon the bottom of the globe, which must have meal powder only, moistened likewise with the same oil, or sprinkled over with brandy and dried; the bottom of the globe cover with meal powder mixed with an equal quantity of corn powder; then cover it well a-top, and wrap it up with a cloth dipped in glue; the priming must be of the same composition with the reeds.

*To form letters and all sorts of figures which may be represented in the open air in a dark night.* Provide a wooden globe as above, only the priming chamber must be the height and breadth of one

sixth of the diameter of the whole globe. Besides this chamber there must be another for corn powder; the height and breadth must be equal to one sixteenth of the diameter of the globe; the vent-hole must be a quarter of the priming chamber. You must also have another globe in a cylindrical form, the bottom of which must be rounded on the outside; the cover must be let a little into the inner surface of the cover of the great globe, to keep it firm, placing this lesser globe perpendicularly over the chamber which is filled with corn-powder.

Fill the cavity of the little globe with running rockets, stars, and sparks; having furnished the vent-hole with meal powder, and the chamber with corn powder, put about the same globe the same composition mixed promiscuously together, and on this fit a flat wooden ring. Then take two long thin slips of whalebone, join them together parallel, so as to have their bendings opposite to each other, and make a straight piece; join two of these long pieces by two shorter pieces at both ends, so as to make a right-angled parallelogram; within this frame form your letters, either of wire or whalebone, and, having fixed them about a hand's breadth from each other, wrap them neatly round in quick tow; then steep your letters in brandy, wherein some gum arabic has been dissolved, and in drying strew them over with meal powder. To have your letters descend perpendicular to the horizon, fasten two small weights to your frame; but, if parallel, have a weight at each corner. Thus bend it round to go into the inner circumference of the great globe, and let it rest perpendicular on the wooden ring, and fill the empty places about the letters with meal powder; then cover it up, and prepare the globe fit for the mortar, and it will have a delightful effect.

*To prepare the quick tow.* Take flax, hemp, or cotton, of two or three strands, twist them slightly, and put them into a clean glazed earthen pan; pour on them good white wine vinegar four parts, urine two parts, brandy one part, purified saltpetre one part, meal powder one part; boil it all together over a quick fire till all the moisture is evaporated: Then strew meal powder on an even board and roll your match therein, then let it dry in the sun or shade. This sort of match burns very quick, but, if you would have it burn slower, make the liquor weaker, boiling the match in saltpetre and vinegar only, and, strewing meal powder in it, let it dry.

*To prepare the light balls proper to be used at bonfires.* Take two pounds of crude antimony, four pounds of brimstone, four pounds of rosin, four pounds of coal, and half a pound of pitch; having powdered all these ingredients, put them into a kettle or glazed earthen pan, over a coal-fire, and let it melt; then



then throw as much hemp or flax into it as may be sufficient to soak it up; then take it off the fire, and, whilst it is cooling, form it into balls. You may wrap them up in tow, and put them either in rockets or globes.

*To prepare the paste for stars and sparks.* Take five ounces and a half of meal powder, one pound twelve ounces of brimstone. Or, saltpetre two pounds, brimstone fourteen pounds and a half, and meal powder six ounces.

Q.

**QUARTATION**, is a method of purifying gold, by melting three parts of silver with one of gold; and then casting the mixture into aqua-fortis, which, dissolving the silver, leaves the gold at the bottom in the form of a black powder; this operation more commonly is called parting and depart.

**ROSE & L** Peter **QUAST** used these two marks, making a P and Q; and at other times his mark was P. Quast, as in certain grotesque pieces.

**QUICKSILVER.** See **MERCURY.**

*To order QUILLS.* If a goose Quill be too thick or hard, scrape it to a proper thickness with the back of your penknife; then wet it with spittle, and roll it in the scrapings, and they will stick to it; then rub it bright with a piece of woollen cloth, or lappet of your coat.

If the Quill be soft, put the head of it into soft ashes, keeping it stirring until it is soft; you may also press it almost flat on your knee while hot, with a back of a penknife, and afterwards with your finger reduce it to a roundness, and it will harden it; and, when it is cold, you may make your pen.

If you have a number of Quills to harden, which makes them the better; set water and alum over the fire, and while it is boiling put a handful of Quills, the barrels only, in for a minute, and lay them by.

Or they may be put into a pot of hot sand, and taken out and dried, &c. as before, then the skin rubbed off with a piece of sh-skin, which will not only harden, but render them clear and polished.


*To colour the barrels of QUILLS red.* Take a pint of vinegar, add into it half an ounce of alum powdered, vermilion, and the fine scrapings of Brasil wood, of each one ounce; boil them until the liquor begins to thicken; then strain it, and put the liquor into a narrow deep skillet, and when it boils hold the barrels of the Quills in the liquor, until they change their colour, and this will harden them also.

To tinge them yellow, you may use a pennyworth of saffron, and an ounce of turmeric also in powder.

## R.

**R.** is the mark of Ravignano, and underneath R. V. I. i. e. Raphael Urbino in.

RAGE, in drawing, &c. may be represented with the same motions as despair, but yet more violent; for the face will be almost quite black, covered with a cold sweat, the hair standing up an end; the eyes wandering, and in a contrary motion; the eye-balls sometimes rolling towards the nose, and sometimes backwards towards the ears; all the parts of the face will be extremely marked and swelled. See plate XXI.

**F**  
**M**  Mark Antonio RAIMUNDI, of Bologna, called of France Raphael Urbin, engraver, his marks; which pieces he marked with the letters R. S. M. F. intimating by the two first letters Raphael Sancio, by the two last Marco Francia fecit.

He likewise used other marks, i. e. B. S. signifying Bononiensis sculptor.

In his plates copied from Buonaroti, he put MI. AG. FLO. i. e. Michael Angelus Florentinus; and afterwards for his own mark he used that of Mantegna, which may also signify Marcus Antonius fecit.

In the life of Christ engraven by him, and copied from the plates of Albert Durer of Venice, he marked the leaves with Albert Durer's mark.

*The RANUNCULUS.* Of this flower there are many sorts, the finest of which are reddish and orange-coloured: For the first of these use vermilion, with a very small quantity of gamboge; add carmine to shade with, and finish with this last colour, and a little gall-stone.

For others use Indian lake instead of carmine, but especially at the heart.

The orange colour may be imitated with gamboge, finished with gall-stone, vermilion, and a little carmine, leaving some yellow stripes or spots.

The green of the stalks may be done with verditer and masticote; to which must be added iris green for shading: The leaves must be of a deeper green.

RAPTURE. If admiration is caused by an object above the comprehension of the soul, as the power or greatness of the soul. then the motions of Rapture will be different from that of veneration.

For the head will be bowed towards the heart, the eye-brows raised, and the eye-balls lifted up.

The head so bowed seems to mark the humility of the soul.

For this reason also, neither the eyes nor eye-brows are drawn towards the glands, but lifted up towards heaven, where they seem fixed to discover what the soul cannot understand.

The mouth is open, having the corners a little raised, which intimates a kind of extasy. See plate V.

If, on the other hand, the object that causes our admiration have nothing in it deserving our esteem, this want of esteem will produce scorn.

This passion or affection may be also further expressed by the body thrown backwards, the arms lifted up, the hands open, and the whole action shall shew a transport of joy.

*Silvestro da RAVENNA*, scholar and imitator of Mark Antonio, from 1535 to 1560. He employed himself wholly in engraving the pieces of Raphael and Julio Romano.

R. B. T. A. stands for Robetta.

REALGAL, } a mineral, a kind of red arsenic, differing  
RISALGAL, } from the common arsenic, which is white;  
and from orpiment, which is yellow.

REASON, is described, in painting, &c. armed like Pallas, upon her helmet a crown of gold, a drawn sword in her right hand, a lion bridled in her left, before her stomach a breast-plate with the numeral cyphers.—The crown teaches that Reason alone can bring valiant men upon the stage, and into credit; the sword intimates the extirpating vice that wars against the soul; the bridle, the command over wild passions; the cyphers, that, as by them real things are proved, so by Reason we acquire those that relate to the common welfare.

RED, is one of the simple or primary colours of natural bodies, or rather of the rays of light. See COLOURS.

Some reckon six kinds or casts of Red; viz. scarlet Red, crimson Red, madder Red, half-grain Red, lively orange Red, and scarlet of cochineal; but they may all be reduced to these three, according to the three principal drugs which produce the colours, which are vermilion, cochineal, and madder.

The fine scarlet, called scarlet of the Gobelins, is made of agaric water prepared with bran, and turned a little sourish, woad, and vermilion; some dyers add cochineal, and others sœnugreek, brightening it with four water, agaric, tartar, and turmeric.

Crimson Red is made with four water, tartar, and cochineal inestic.

Madder Red is made with madder, to which some add realgal and arsenic; others common salt, or other salts, with wheat flower; or agaric with spirit of wine with galls or turmeric.

The

The half grain is made with agaric or four water, half cochineal, half madder, and sometimes turmeric.

As to the lively orange Red, the stuff must be first laid in yellow, then in a liquor made of goats hair, which has been boiled several times with madder, and now dissolved over the fire with certain acids, tartar, &c.

The half crimson is made of half madder, half cochineal.

The scarlet of cochineal, or Dutch scarlet, is made with starch, tartar, and cochineal; after it has been first boiled with alum, tartar, sal gemmæ, and aqua-fortis, in which tin has been dissolved.

Besides these seven Reds, which are good and allowed colours, there is also a brasil Red, which is discouraged, as fading easily.

Of the seven good Reds, only four have particular casts or shades; the madder Red, the crimson Red, the lively orange Red, and the scarlet of cochineal.

The casts or shades of crimson are flesh colour, peach colour, carnation-rose colour, and apple-tree flower colour.

Those of madder are flesh colour, onion-peel colour, and flame colour.

Those of the orange are the same with those of the crimson.

Scarlet, besides the shades of all the rest, has some peculiar to itself, as cherry colour, fire colour, &c.

RED; in painting in oil colours, they use a Red called a cinnabar, or vermilion; and another called lacca.

In limning and fresco, for a violet Red, instead of lacca, they use a natural earth found in England; for a brown Red they use oker.

*Observations on RED colours.* Red lead is the nearest to an orange colour, and, mixed with yellow berries, it makes a perfect orange. It is used for buildings and highways in landscapes, being mixed with a little white.

It is the only bright colour to shadow yellow garments with, to make them appear like changeable taffety; and to colour any light ground in a picture, and several other uses.

Cinnabar lake; this is good for shadowing yellow garments with in the darkest places; as also vermilion mixed with white, only it makes a sky colour, with white and Red lead a flesh colour; and is an excellent colour of itself to colour garments with.—This colour being dear, you may therefore, for ordinary uses, instead of it use Red ink, thickened upon the fire; which will serve very well, and better than lake, unless it be very good.

Red ink is made by boiling brasil rasped in vinegar, mixed with beer, adding a little alum to heighten the colour; boil it until it tastes strong on the tongue, then strain it out, and keep



it close stopped for use.—But if it be made a flesh colour, or a sky colour, then it must not be thickened.

Vermilion is a most perfect scarlet colour; it is so fine, that it needs no grinding, but may be tempered with your finger, with glair or gum water; and so used, mixed with a little yellow berries, it makes it the lighter and brighter colour, and is then principally used for garments.

*A glorious colour of East-India cakes.* In using these cakes, you may take one, or a part of one of them, and put it into a horse-muscle shell, adding a little fair water, just enough to wet it all over, letting it lie so about a quarter of an hour; then squeeze it hard against the shell, or wring it out between your fingers, and there will come forth an admirable transparent colour, which will serve instead of lake, if the Red cake be good.

These cakes are commonly counterfeit, and good for little; but you will find by cutting a little way into them, if they be good, they are as Red within, as they are without; if naught, they look pale and whitish within.

*Of dying RED colours.*

*To dye the best RED colour.* Take clear stale wheat-bran liquor, or four tapwort, a sufficient quantity, alum bruised three pounds; put all into your copper, enter your twenty yards of broad cloth, and handle it, boil it three hours, cool and wash it well; take fresh wheat-bran liquor a sufficient quantity, madder five pounds; enter your cloth at a good heat, handle it to a boiling heat, cool it and wash it well; take fresh wheat-bran liquor a sufficient quantity, let it boil, and put in urine a gallon, enter your cloth, boil half an hour, cool it and wash it, and it is done.

Note, Urine is not much used now, and some do not wash the cloth out of the alum.

*Another RED dye.* Take clear fair water a sufficient quantity, alum bruised three pounds; boil and enter twenty yards of broad cloth, boil it two hours and an half; take it out, and range it, and hang it up a little while to let the water drop from it. Take clear stale bran liquor a sufficient quantity, madder four pounds, steeped first an hour in small beer; bring it almost to a scalding heat, and enter your cloth, and handle it swiftly for the space of half an hour; take your cloth into urine, after which wash it well, and it is done.

*Another excellent RED dye.* Take lixivium of unslaked lime five gallons, brasil ground two pounds and a half; boil to the half, then put to it alum twenty ounces; keep it warm, but not to boil: Then what you would dye in this liquor dip it into a ley made of ashes of tartar, letting it dry; then dip it into the ley.

*To colour barley straw, &c.* RED. Boil ground brasil in a lixivium of pot-ashes, and in that boil your straw.

*To dye a RED bluish colour.* Take stale clear wheat-bran liquor six days old, a sufficient quantity; alum three pounds and an half, Red tartar half a pound; melt these, and enter twenty yards of broad cloth; handle and let it boil three hours, take it out and wash it well, but some wash it not. Take fresh liquor a sufficient quantity, of the best madder three pounds; enter your cloth, and handle it to a boiling heat, cool and wash it again: Lastly, take fresh bran liquor a sufficient quantity, let it boil, enter your cloth, let it boil a quarter of an hour, cool and wash it well again.

*A RED bluish colour in grain.* Take stale four clear bran liquor a sufficient quantity; alum three pounds and a half, Red tartar half a pound; enter twenty yards of broad cloth, boil it three hours, cool and wash it, take fresh clear bran liquor a sufficient quantity, best madder three pounds, enter and boil again. Take fresh bran liquor a sufficient quantity, grains in fine powder four ounces, Red tartar three ounces; enter your cloth, boil an hour or more, keeping your cloth well under the liquor, then cool and wash.

*Of dying RED rose, or carnation colour.*

*To dye a RED rose a blood-red, or carnation colour.* Take liquor of wheat bran a sufficient quantity, alum three pounds, tartar two ounces; boil and enter twenty yards of broad cloth three hours, cool and wash it; take fresh clear bran liquor a sufficient quantity, madder four pounds, boil and sadden according to art.

*Another RED rose, or carnation colour.* Take wheat-bran liquor a sufficient quantity, alum two pounds, tartar two ounces; boil and enter twenty yards of camblet, and boil it three hours, after which take it out, and wash it very well; then add madder a pound, enter and boil it again, cool and wash it; after which take clear liquor a sufficient quantity, cochineal in fine powder two ounces, tartar two ounces; enter your camblet, boil and finish it.

*To dye a RED crimson.* See CRIMSON.

*To dye silk RED.* For every pound of silk put four handfuls of wheaten bran into the quantity of two pails of water; boil them together, and pour the liquor into a tub, and let it stand all night, clarify it, and put into half the water half a pound of alum, and a quarter of a pound of tartar of Red wine, reduced to an impalpable powder; add also half an ounce of turmeric, reduced to a fine powder; boil them together for a quarter of an hour, stirring them very well; then take the kettle off the fire

and immediately put in the silk, and cover the kettle very close, that none of the steam may evaporate.

Let it stand thus for three hours, then take out the silk, and rinse it very well in cold water; then beat it very well upon a block, and let it dry.

Then beat a quarter of a pound of galls small, put them into a pail of running river or rain water; boil them for a full hour, then take the kettle off the fire, and, when it is grown just cool enough for you to endure your hand in it, put in the silk, and let it lie and steep in it for an hour, then take it out, and dry it.

For every pound of silk allow one pound of brasil, boil it, and strain it; then boil the wood again, adding cold water to it; wave or turn the silk about in it, and take it out of that without wringing, when it has sufficiently imbibed the tincture; then add a little pot-ashes, or put them into cold water, and turn the silk up and down in it, and, when it is Red enough, rinse and dry it.

*To dye silk a madder* RED. The preparatory liquor is made as before. Put half a pound of madder into the quantity of a pail of river water, let it boil for a full hour, but take an especial care that it does not boil over; then pour it off into a vat, adding half an ounce of turmeric, and stir it about with a stick; and when it is cold put in the silk; and when you take it out rinse it very well, and beat it on the block; then boil half a pound of good brasil wood, in about a pailful of preparatory liquor, for full half an hour; then pour it off into a vat, into which put the silk, and afterwards cleanse and scour it as with soap; then rinse it in river water, &c. according to art.

*To dye woollen cloth, or stuff, madder* RED. Boil three pounds of alum, two pounds and a half of white tartar, a quarter of a pound of fœnugreek, and two quarts of wheat bran in the copper; then put in the stuff, and let it boil for two hours and an half; then take it out, and cool it very well, and hang it out for one night; then, in order to dye it, put into the copper seven pounds of madder, an ounce and a half of aqua-fortis, a pint of wheat bran, and stir them about very well, and rinse the stuff in the dye, and then wind it very swiftly upon the roller, and tumble it about the copper for an hour at least, taking care that the fire keep it boiling hot; after which, take it out and rinse it.

*To dye a Genoa madder* RED. Take three pounds of alum, one pound and a half of tartar; boil the stuff in it an hour and an half; then pour off the water, and pour fresh water into the kettle; then make a liquor of ten pounds of madder, a quarter of a pound of pot-ashes, and some urine, and, when it hath dissolved one night, boil it off.

*To dye the English madder* RED. Take two pounds and a half

of alum, one pound of pulverised white-wine tartar; boil them in water, and when it is proper put in your wet cloth; then put into the suds, for the quantity of twenty-six pounds weight of cloth, half a pound of tempered aqua-fortis; and afterwards put in the cloth, stir it about very well, and very swiftly; boil it for two hours, and let it remain in the suds twelve hours, and then rinse it out.

*To finish it.*—Take four pounds of madder, an ounce and an half of gumm-gutta, an ounce and an half of purified pot-ashes, one pound of wheat-bran; mix them in water, and pour them with the liquor into the suds; then stir it, and work it as is proper, that it may not be spotted, and you will find this an extraordinary dye.

*To dye wool or silk of the Polish RED.* For every pound of wool or silk take a pailful of water, warm it, and put in four ounces of galls pulverised; and when it begins to boil put in the madder, which is to be proportioned according to the depth or lightness of the dye; stir them together, and dye the silk or wool for a quarter of an hour; and while it is boiling put in some pot-ashes, and dye it a quarter of an hour more, then rinse it out, and you have the true Polish Red.

REFINING, is the art of purifying a thing, or of rendering it finer, cleaner, and purer: It is chiefly understood of metals, sugar, and salts.

REFINING of gold. This is performed three ways, viz. either with antimony, sublimate, or aqua-fortis; the last of these is the most usual, and least dangerous of them all, and is called de-part or parting.

To Refine gold with antimony, they make use of a wind-furnace, and a common crucible of a size answerable to the quantity of gold to be refined; always taking care that the gold and antimony, both together, do not fill the crucible more than half full.

After the gold is melted in the crucible, the antimony is thrown in in powder: The proportion of the antimony to the gold is eight ounces to a pound, if the gold be between sixteen and twenty-two carats fine; if it be under sixteen carats, then they use five quarters of a pound to eight ounces of gold; and still the greater quantity of antimony is required, the coarser the gold is.

As soon as they have put the antimony into the crucible, they cover it, and, after they have charged the furnace with charcoal they put on the capital, which is let to stand till such time as the crucible is left quite bare; then they take off the capital, and leave the crucible to cool in the surface of itself, till such time as they can take it out by the hand; then they break it, to get out the button or culot, which is a mass of fine gold remaining at the

bottom



bottom, with the faces of the antimony, the silver and copper alloy, and sometimes little particles of gold itself over it.

But, notwithstanding the gold thus prepared is very pure, yet the antimony gives it such a harsh brittle quality, that it ceases to be ductile, and must be softened by the fire with saltpetre and borax, to bring it to itself.

In order to this operation, they prepare what is called a dry coppel, which is a coppel made of crucible earth, which does not imbibe like the coppels made of ashes.

When the coppel has been sufficiently heated in the Refining furnace, they put the gold into it, and cover it up with charcoal.

As soon as the gold is dissolved, which is very soon, by reason of the remains of the antimony, they blow it with the bellows to drive the mineral intirely away, which now goes off in smoke; and add to it, as soon as the fumes cease, a little of saltpetre and borax in powder, which collect the impurities, that remained upon the dissolution, and fix the gold in the coppel in form of a plate.

Then the gold is taken out of the coppel, and melted again in a crucible, with an addition of two ounces of saltpetre and borax in powder to each eight ounces of gold, as soon as it has ceased to fume; and then it is cast into an ingot, which upon trial is found to be twenty-three carats twenty-six or thirtyseconds finer.

As to the particles of gold, which may have been left behind with the alloy, in the faces of the antimony; they get them out by a dry coppel, with the same meltings and ingredients, as were used in softening the former.

And when they are certain by the essay of the share of gold, which that matter contains; they Refine it to separate the copper, and afterwards make the depart.

As for the gold which may be left sticking to the dry coppels; they get that out by breaking and pulverising the crucibles, and by repeated washings of the powder of them in several waters.

*The method of REFINING gold by means of sublimate.* They begin the process like that with antimony, i. e. in the same furnace, with the same coal, the same fire, and the same crucibles.

When the gold is melted in the crucible, they cast in the sublimate; not in powder, but only broke in pieces,

The proportion is, if the gold be of twenty-two carats, an ounce or ounce and an half, or even two ounces to eight ounces of gold to be refined; if of twenty carats, three ounces; and, if it be only from eighteen to twelve carats, five or six ounces; in which last case, they part the sublimate into two, and put in one half at a time, with the gold in a new crucible; which, when

the operation is over, leaves the gold of eighteen or twenty carats, according as it was in fineness before.

When they have done this, they raise it by fire, as follows :

Having put the broken sublimate into a crucible, with the melted gold, they cover the crucible immediately to smother the mineral ; and then furnish the furnace with charcoal, and put on the capital.

Then a quarter of an hour after they take off the capital, laying the crucible bare, and give it the cool air, i. e. blow off all the ashes and other impurities that may be floating on the liquid gold, with a pair of bellows, the nozzle of which is crooked.

This is repeated again and again, till all the impurities of the gold are carried off, by virtue of the sublimate ; and that they find it of a bright glittering colour ; after which, it is taken out of the crucible, and the gold is cast into an ingot

This method of Refining by sublimate is both cheaper and more complete than that by antimony ; but they are both exceedingly dangerous, by reason of their sulphureous and arsenical exhalations ; the only difference in their malignity consists in this, that the poison of the antimony is slower than that of the sublimate.

For the method of Refining gold by aqua-fortis, see DEPART.

Gold may also be refined with lead and ashes ; but this method is seldom used, -excepting in essays.

*The method of REFINING silver.* There are two ways of doing this ; the one is with lead, and the other is with saltpetre.

That performed with lead is both the best and cheapest ; although that with saltpetre still obtains in many places, for want of workmen who understand the method of the operation of the former. The method of Refining with saltpetre is as follows :

This operation is performed in a wind-furnace. They first reduce the silver, to be refined into grains, about the size of a small pea ; which is done by first melting it, and then throwing it into a tub of common water, and then heating it over again in a boiler.

This being done, they put it into a crucible ; putting to every eight ounces of silver two of saltpetre.

Then they cover the crucible with an earthen lid, in the form of a dome, exactly luted ; which lid must have a small aperture in the middle.

The crucible being set into the furnace, and covered with charcoal, which is only to be lighted by degrees ; at length they give it the full force of the fire, to put the metal into a perfect fusion.

fusion. This is repeated three times successively, at an interval of a quarter of an hour.

After the third fire they uncover the furnace, and let the crucible cool; and at length break it, to get out the silver, which is found in a button or culot, the bottom of which is very fine silver; and the top mixed with the fæces of the saltpetre, and the alloy of the silver, and even some particles of fine silver.

Then they separate the culot from the impurities, and melt it in a new crucible; and throw charcoal-dust into the dissolution, and work the whole briskly together.

Then they cover the crucible up again, and charge the furnace with coal, and give it a second fire.

Having done this, they blow off the ashes and impurities with bellows, from off the top of the metal, till it appear as clear as a looking-glass; and then they throw in an ounce of borax broken to pieces.

Then, in the last place, they cover the crucible up again, and give it the last fire, and after this cast it into ingots, which are found eleven penny-weights and sixteen grains fine.

To recover the silver that may be left in the fæces and scoria, they pound them, and give them repeated lotions in fresh water.

As for the method of Refining silver with lead, see the article SILVER.

REFORMATION, is represented, in painting, &c. by an ancient matron in a mean habit, a pruning-hook in her right hand, and in her left a book open inscribed,

—Pereunt discrimine nullo  
Amiffæ leges.—

*P. e.* The laws are always defended, and never perish by any accident.—She is represented old, as most proper to reform and govern; the poor habit shews her exempt from luxury; the hook, the intrinching all abuses, ill customs and transgression.

*Raphael da REGGIO di Modena*, born in 1552, scholar of Fed. Zuccherò, lived at Rome, excelled in history; died in the year 1680, aged twenty-eight years.

*Gio Antonio REGILLO da Pordenone*, born in the year 1484, studied Giorgione, lived at Venice and Ferrara, excelled in history-painting; died in the year 1540, aged fifty-six years.

RELIEVO, } in painting, &c. is the degree of force or bold-  
RELIEF, } ness, wherewith the figures seem, at a due distance, to stand out from the ground of the painting, as if really imbossed.

The Relievo depends much upon the depth of the shadow, and the strength of the light; or on the height of the different colours, bordering on one another; particularly on the difference of the colour of the figure from that of the ground.

When the light is well chosen to make the nearest parts or figures advance, and well diffused on the masses; still insensibly diminishing, and terminating into a large spacious shadow, brought off insensibly; the Relievo is said to be bold, and the clair obscure well understood.

RELIEVO, } in sculpture, &c. is applied to a figure, which  
RELIEF, } projects or stands out, prominent from the ground or plan, whereon it is formed; whether that figure be cut with the chissel, moulded, or cast.

There are three kinds of degrees of Relievo, viz. alto, basso, and demi-relievo.

Alto-relievo, haut Relief, or high Relievo, is when the figure is formed after nature, and projects as much as the life.

Basso Relievo, bas Relief, or low Relievo, is when the work is raised but little from the ground, as in medals, and the frontispieces of buildings; particularly the histories, festoons, foliages, and other ornaments of friezes.

Demi Relievo, is when one half of the figure rises from the plan, i. e. when the body of the figure seems cut in two; and one half of it is clapped upon the ground; when in a basso Relievo there are parts that stand clear out, detached from the rest, the work is called a demi-basso.

RELIGION, is represented, in painting, &c. as a woman cloathed in a silver veil, with a garland or mantle of white, fire in her left hand, in her right a book, and a cross and elephant by her.—Veiled, because she has been always secret; the cross is the victorious banner of true Religion; the book is the scripture; the elephant is an emblem of true Religion, he adoring the sun and stars.

**R** *Rembrant van RHEYN*, born in the year 1606, a scholar of Lasman of Amsterdam, lived in Holland, excelled in history and portraits; died in the year 1668, aged sixty-two. He used this mark.

*Guido RENI*, born in 1575, scholar of Denis Calvert and the Carraches, lived at Bologna and Rome, excelled in history; died in the year 1642, aged sixty-seven years.

RENOWN, is represented, in painting, &c. as a man of a pleasant aspect, well proportioned limbs, cloathed with a cloth of gold, mixed with purple, adorned with a garland of red hyacinths, and a gold chain, leaning upon Hercules's club with one hand, and carries a lighted torch in the other.—His aspect imitates his virtuous mind, the robe shews him dignified, the hyacinth wisdom and prudence, the chain honour, the club the ideas of all virtues, the torch denotes splendor acquired by his illustrious exploits,

REPOSE, in painting, is a term used for certain masses of large



large systems of assemblages of light and shade, which, being well conducted, prevent the confusion of objects and figures, by engaging and taking up the eye, so as it cannot attend to the other parts of the painting for some time; and thus leading it to consider the several groups gradually, and as it were to proceed from stage to stage.

**R** or **G** *Gaspar REVERDIN*, or *Ravenstein*, his pieces are lascivious; and two of them represent courtizans sporting together; he used this mark.

**REWARD**, is represented, in painting, &c. by a man cloathed in white with a golden girdle, a palm with an oak-branch in his right hand, and a crown and garland in his left.

The oak and palm denote honour and profit, the principal parts of recompence; the garment and girdle truth, when recompence is accompanied with virtue; for good done to those that deserved it not, is not Reward.

**RHETORIC**, is represented, in painting, &c. by a fair lady richly cloathed, with a noble head-dress, very complaisant, holds up her right hand open, a scepter in her left with a book; on the skirt of her petticoat are these words, *Ornatus persuasio*, of a ruddy complexion, with a chimæra at her feet.—Fair and complaisant, because there is none so ill bred that is not sensible of the charms of eloquence; her open hand shews Rhetoric discourses in a more open way than logic; the scepter, her sway over mens minds; the book, study requisite; the motto denotes its business; the chimæra the three precepts of it, judicial, demonstrative, and deliberative.

**R** or **A** or **SP** *Joseph RIBERA*, called *Spagnoletto*, used these three marks, at different times.

*Giuseppe RIBERA*, known by the name of *Spagnoletto*, scholar of Michael Angelo da Caravaggio, lived at Naples, excelled in history and half figures; died in the year 1647, aged sixty years.

*Daniele RICCIARELLE da Volterra*, born in 1509, scholar of Baldassar Peruzzi de Siena, lived at Rome and Florence, excelled in history and sculpture; died in 1566, aged fifty-seven years.

*John RILEY*, was born in London, in the year 1646; he was an excellent English portrait-painter, and a disciple of Mr. Zouft, an extraordinary Dutch master, whose manner he retained, though perhaps, with him, he wanted the choicest notions of beauty; but, for painting a face, few have exceeded him, in any nation whatsoever. Had not the gout, an enemy to the sedentary and studious, carried him off, we might have opposed a Riley to a Venetian Bombelli, or to all that the French academy has produced in that manner of painting to this day. His fame

rose upon the death of Sir Peter Lely; at which time, he was recommended to the favour of king Charles II. by Mr. Chiffinch, whose picture he drew. He was afterwards employed in drawing some of the king's children, and, at last, his majesty sat to him himself. He also drew king James II. and his queen, and king William and queen Mary, upon the revolution, when he was sworn their majesties painter. He was very diligent in the imitation of nature, and studying the life rather than any particular manner, by which he attained a pleasant and most agreeable stile of painting. His excellence was confined to a head, a great number of which do him justice, even in the best collection of our nation. He was modest and courteous in his behaviour, and of an engaging conversation; he died anno 1691, aged forty-five years, and lies buried in Bishopsgate church.

**RIVERS**; in painting of them, you ought to consider the properties and adjuncts of each; which usually consist in some notable action or accident, done or happened near them; some famous city, fruits, or reeds situated upon or near their banks; some fish only proper to their streams; or recourse of shipping from all parts of the world.

Therefore it will be proper to place the city upon their heads; their fruits in a cornucopia; reeds, flowers, and branches of trees in their garlands and the like.

**ROCAILLE**, a species of glass in certain green and yellow grains, whereof beads are made; great quantities of which are exported to Africa and other foreign parts, and worn by the negroes, &c. as necklaces, bracelets, &c.

To make the yellow grains, take a pound of fine white sand, and three pounds of minium; mix and pound them together very well in a mortar, and put the whole into a strong crucible, covered and luted; dry the lute, and set it afterwards into a glass-house or wind-furnace, where the fire is violent, to reduce this matter into glass; after which, make it up either into grains, or any other shape you please.

The method of making the green is different from that of the yellow; for this put three pounds of fine white sand to every pound of minium, and it will be very compact.—This will alter its colour, and become a pale red in melting.

**ROCHETTA**, a name commonly given to all ashes or polverine, that is used in making of glass. See **POLVERINE**.

*Peter* **ROESTRATEN**, was born at Haerlem, and a disciple of Hans Hals, whose manner he at first followed; but at last falling into still life, and having performed an extraordinary piece, that Sir Peter Lely shewed to king Charles, and which his majesty approved, he was encouraged to pursue that way, which he continued to his death. He was an excellent master in that kind

of painting, viz. on gold and silver plate, gems, shells, musical instruments, &c. to all which he gave an unusual lustre in colouring, and for which his pictures bear a good price. He died about 47 years ago, and lies buried in Covent-garden church.

*Gio Francesco* ROMANELLI, born in the year 1612, scholar of Peter de Cortona, lived at Rome, excelled in history, landscapes, and battles; died in the year 1673, aged fifty-nine years.

*Giuli* ROMANO, scholar of Raphael, lived at Rome and Mantua, excelled in history and architecture; died in 1546, aged fifty-four years.

*Salvator* ROSA, born in the year 1614, scholar of Daniele Falconi, lived at Rome, excelled in histories, landscapes, and battles; died in the year 1673, aged fifty-nine years. He used

this mark *R*

*Susannah Penelope* ROSE, wife to Mr. Rose, a jeweller, and daughter to Mr. Richard Gibson the dwarf, by whom she was instructed in water colours, and wherein she performed to admiration. She not only copied finely, but also drew exceeding well after the life in miniature. She died about fifty years ago, at forty-eight years of age, and lies buried in Covent-garden church.

ROSES, to paint in miniature, having chalked and drawn the red rose in carmine, let your first lay be a very pale mixture of carmine and white; then lay in the shades with the same colour, but with less white; and at last use carmine alone, but it must be very thin at first, adding however to the body of it more and more as the piece advances, and that the shades grow darker and darker; and this is to be done with broad bold strokes. To conclude, you finish the same colour with fine strokes, which must be turned like those of the graving, if you copy after a print; or like the turn of the leaves of the Rose, if you copy after a painting or nature; scumbling the whole, and touching up the strongest lights and the edges of the brightest leaves with white and a little carmine. You must always make the heart of the Rose and the shady side darker than the rest, and use a little indigo in shading the first leaves, especially when your Roses are blown, to make them appear a little fading; the seed is done with gamboge, mixed with a little bladder green for shading.

Your streaked Roses must be paler than the other, that the streaks may be more conspicuous; which must be done with carmine, somewhat deeper in the shades, and very bright in the lights, hatching continually with fine strokes.

For white Roses lay on white, and proceed and finish as in the example of red Roses, but with black and white and a little bistre, and make the seed somewhat yellower than before.

For yellow Roses lay on masticote, and shade with gamboge, gall-stone, and bistre, heightening the lights with masticote and white.

The stalks, the leaves, and the buds of all sorts of Roses, must be laid in with verditer, mixed with a little masticote and gamboge, and to shade them use iris-green, with less of the other colours when the shades are deep; the wrong side of the leaves must be bluer than the other, therefore you must lay on sea-green and mix it with iris-green to shade with, making the veins or ribs of that side lighter than the ground, and those of the right side deeper.

The prickles upon the stalks, and the buds of the Roses, are made with slight touches of carmine in all directions, and those on the stem of the tree; and larger branches are struck in with verditer and carmine, and shaded with carmine and bistre, making also the bottom of the stems and stalks more reddish than the tops; that is, you must mix green with carmine and bistre to shade with.

*The Pass-Rose*; this is to be done the same way as the French marigold, and the green of the leaves the same; but the veins must be of a deeper green.

ROSIN, is a resinous matter, prepared from the juice of the pine-tree, ordinarily used for making wax, &c.

We have, in the Philosophical Transactions, the method of preparing this drug in the southern parts of France.

First, they pare off the bark of the pine, to make the sap run down into a hole made at bottom to receive it; as the juice runs, it leaves a cream or crust a-top; which, being tempered with water, is sold fraudulently for white bees-wax.

When they have got a quantity of the juice, they strain it through a basket, and what runs through it is the common turpentine.

What stays behind they mix with water, and, distilling it in an alembic, the matter that rises is the oil of turpentine, and the cake that remains is the common Rosin.

ROSSO of Florence, born in the year 1496, studied with Michael Angelo, lived at Florence, Rome, and France, excelled in history and architecture; died in the year 1541, aged forty-five years.

**MR** *Martin* ROTA *Sabiniense* sometimes marked with these words, Sabenzanus fecit.

*Hans* ROTTENHAMMER, born in the year 1564, studied under Donawer and Tintoret, lived at Venice and Bavaria, excelled in history; died 1604, aged forty years.

*Jamas* ROUSSEAU, was a French landscape-painter, born at Paris; he had a great part of his instruction from Herman van Swanevelt,



Swanevelt, who married a relation of his. He afterwards travelled to Italy, where he studied several years, and perfected himself in architecture, perspective, and landscape, by following the most eminent painters in that kind, and studying the antiquities. Returning to Paris, he was wholly employed some years by the king at Marly, and elsewhere; but, leaving that service upon the persecution, he retired to Swisserland, from whence he was invited to return by M. Louvois, chief minister of state, upon all the promises of indemnity imaginable, to finish what he had begun; which refusing to do, he notwithstanding made a present to the king of his draughts and designs for that purpose, and moreover nominated a person to perform the work. After a little stay in Swisserland, he came to Holland, from whence he was invited over to England by the duke of Montague, who employed him at his stately house at Bloomsbury. Upon his coming over hither, he farther improved himself in the study of landscape, and added his beautiful groups of trees to the many draughts he made after nature in several parts of this kingdom; his views are commonly sylvan and solid, his water of all kinds well understood and transparent, his fore grounds great, and generally well broke; and in a word, the whole very agreeable and harmonious; his skill in architecture made him often introduce buildings into his landscapes, as he did also small figures, after the manner of Poussin. He died in London about sixty years ago. He executed with his own hand several prints in aqua-fortis after his own landscape.

R. S. signifies Ravignanus sculpsit.

R. S. M. A. }  
R. S. M. F. } See RAIMONDI of Bologna.

R. S. M. R. Mark of Ravenna put this mark to Raphael Sanzio Urbino's pieces.

R. V. A. Sig. Gaudensis sculpsit, the mark of several pieces invented by Peter de Cortona.

*Sir Peter Paul* RUBENS, born in 1577, scholar of Adam van Noort and Otho Vænius, and studied in Italy; lived at Antwerp, Italy, and England; excelled in history and portraits; died in 1640, aged sixty-three.

RUBY, a sparkling gem of the first rank among precious stones. There are but two places in the East, where Rubies are found, the kingdom of Pegu, and the isle of Ceylon.

The mine of Pegu, where it is found in greatest plenty, is in the mountain Capelan, twelve days journey from Siren, the residence of that prince; the finest Rubies brought from hence do not exceed three or four carats, the king reserving all the larger to himself.

In the island Ceylon, the Rubies are found in a river, which descends

descends from the mountains towards the middle of the island: Some few are also found in the ground.

The Rubies of Ceylon are ordinarily brighter, and more beautiful than those of Pegu; but they are rare, the king of Ceylon prohibiting his people to gather them, or traffic with them.

There are Rubies also found in Europe, particularly in Bohemia and Hungary, especially in the former, where there is a mine of flints of divers sizes, which upon breaking are sometimes found to contain Rubies, as fine and hard as any of the East.

The value of Rubies, from one carat or four grains, is reckoned in Dictionnaire de Commerce as follows:

		l.	s.	d.
A Ruby of one carat is worth		1	15	0
— two carats	—	9	0	0
— three carats	—	22	10	0
— four carats	—	33	15	0
— five carats	—	45	0	0
— six carats	—	67	10	0
— seven carats	—	84	0	0
— eight carats	—	106	0	0
— nine carats	—	150	0	0
— ten carats	—	216	0	0

Rubies are usually distinguished into two kinds, the balasse and spinelle; but there are some authors who distinguish them into four kinds, viz. the Ruby, rubicelle, balasse, and spinelle.

It is their different degrees of colour that make their different value and beauty.

The balasse Ruby is of a vermeil rose-colour; the spinelle of a flame colour.

It is said that the inhabitants of Pegu have the art of heightening the redness and brilliant of Rubies, by laying them in the fire, and giving them a certain degree of heat.

The Ruby is formed in a stony substance, or marcasite of a rose-colour, called mother of Ruby; it has not all its colour and lustre at once, but they come to it by degrees. At the first it grows whitish, and, as it approaches to maturity, becomes red. Hence it comes to pass, that we have white Rubies; others half white, half red; others blue and red, called sapphire Rubies.

When a Ruby exceeds twenty carats, it may be called a carbuncle.

There are several manners of counterfeiting Rubies; and some have carried the imitation so far as to deceive the most able lapidaries.

*To make oriental RUBIES.* The Ruby, which is a precious stone, diaphanous and very radiant, ought to have the colour of blood

blood and scarlet, and clear lacca, and shew about the edges of its fire a little azure colour.

To imitate this fine colour, take four ounces of the matter, prepared with natural crystal and saturnus glorificatus; two ounces of crocus martis prepared, one ounce of verdigrease, two ounces of mercury calcined ad rubedinem, and two ounces of sal gem; reduce all to fine powder, mix them together, put them into a crucible, cover it, lute it, and set it in a glass-house furnace for three days; then take it out, and set it into the furnace, where glasses are set to anneal, there to colour by degrees for twelve hours; then break the crucible, and you will find the matter tinged of a fine Ruby colour, which you may divide, cut, and polish.

*To make the balasse RUBY.* This species of Ruby is of a very bright colour, resembling a vermilion, rose, and crimson, being mixed of a natural red and of a sky colour. To imitate it,

Take six ounces of saturnus glorificatus mixed with natural crystal, half an ounce of crocus martis, half an ounce of mercury calcined ad rubedinem, two drachms of sal gem; the whole reduced to an impalpable powder, and mixed well together. Then put it in a crucible, covered close and luted, and so into a glass-house furnace for three days, proceeding as in the preceding article, and you will have a very fine matter, the colour of a balasse Ruby.

**RF** *Guido* RUGGERI fecit, is the mark of several pieces, painted at Fontainbleau by abbot Primaticcio, and engraved by the above-mentioned, who accompanied him into France.

## S.

**A** *Ndrea* SACCHI, born in 1601, scholar of Gioseppini Albani, lived at Rome, excelled in history and architecture; died in the year 1661, aged 60 years.

**VS** *Iustus* SADELER used this mark: At other times he added Sadeler I S exc.

SADNESS. See SORROW.

**SS** or **S** SAENREDAN, a Dutchman, used this mark; he sometimes used the letter I, with an S intwined about it, his Christian name being Hans or John; he died in the year 1607.

**TS** *Anthony* SALAMANCA, or Ant. Sal. exc. 1543.



*Andrea* SALMINCIO, of Bologna, an engraver and scholar of Valesio's, used this mark.

SALTPETRE, is a kind of salt, both natural and factitious, of very great use in dying, the making of glass, and of aqua-fortis, for the dissolution of metals.

Of natural Saltpetre there are two kinds; the first formed by a natural crystallisation of saline sulphureous juices, distilling in caverns, or along old walls, called Saltpetre of the rocks.

The second kind of natural Saltpetre is produced from the water of a dead lake in the territory of Terrane in Egypt, called the Nitrian waters, exalted and concocted by the heat of the sun, much after the manner of our bay-salt.

Artificial or factitious Saltpetre is also principally of two kinds:

The first is called by some mineral Saltpetre, and is found in several places of the kingdom of Peru, and about Agra in villages, which were anciently populous, but now deserted; and also in some places along the banks of the Wolga.

The second is that prepared from nitrous matters, collected in old buildings, dove-houses, the middle of ancient ruins, &c. by means of lixiviums or leys made of wood-ashes, and sometime of those of herbs.

Of this there are great quantities made in France, particularly in the arsenal at Paris, where there is a corporation of Saltpetre makers appointed for the purpose.

The Saltpetre, gained thus, they refine by boiling it three or four times, and passing it successively through several leys.

Saltpetre should be well cleansed, white, dry, and as free of salt as possible: The best refined Saltpetre is that whose crystals are the longest, largest, and finest.

Saltpetre has a property of rarifying or expanding itself to prodigious degree. It is hence that gunpowder derives its force of which Saltpetre is the principal ingredient. It is computed that, when inflamed, it takes up above 10,000 times the space that it possessed before.

*Francesco* SALVIATI, or *Francesco de Roffe*, born in the year 1510, scholar of Andrea del Sarto and Baccio Bandinelli, lived at Rome and Florence, excelled in history and portraits; died in the year 1563, aged 53 years.

*Raphael* SANCIO da Urbino, prince of the modern painters born in the year 1483, scholar of his father Giovanni and Pietro Perugino; but, for colouring, of Fra. Bartolomeo.

*To dye SAND colour.* Take water a sufficient quantity, nut galls in powder one pound, madder six ounces, fustic four ounces let them boil and enter your cloth, twenty yards of broad cloth



et it boil two hours, and handle it, and so cool it; add copperas four ounces; enter your cloth at a boiling-heat, let it boil a quarter of an hour, and handle it, and so cool it again. If you will have it sadder, put in more copperas; enter your cloth again, and boil another quarter of an hour, cool and wash.

**SANDARACH**, is a white gum, oozing out of the trunk and hick branches of the great juniper-tree, by incisions, made in the heats of the summer.

The best is in fine white tears, free of dust; some will have it, that the Sandarach of the juniper is not the right, but only that of the oxycedron.

**SANDEVER**, is the dross of glass, or the scum that arises from the ashes of the herb kali, used in the making of glass.

**SANDIX**, a kind of minium, or rather red masticote, made of cerufs calcined and rubefied, called also a factitious sandarach. It is but little used in painting, the real minium or vermilion, to which it is substituted, making a much better, brighter, and more durable colour.

**SANGUIS draconis**. See **DRAGONS blood**.

**SAPPHIRE**, a precious stone, very much esteemed for its beauty, of a very clear and beautiful sky colour. There are some whitish, like diamonds; others very blue, and some a violet colour; the stone is soft, but easy to harden.

*To make a paste to imitate the SAPPHIRE.* Take two ounces of natural crystal prepared, four ounces and an half of minium, twenty-six grains of blue smalt: The whole being well pulverised, put them in a crucible, and cover and lute it well; then put them in the furnace to bake, and you will have a fine blue violet colour.

*Another oriental SAPPHIRE.* The paste for this Sapphire will be nearer oriental than the former; take two ounces of natural crystal prepared, six ounces of minium; to which add two scruples of zaffer prepared, and six grains of manganese also prepared; the whole reduced to a fine powder: Mix them well together, and put them in a crucible, cover and lute it well; then put them in the furnace to bake, and you will have an oriental Sapphire, of a very fine violet colour.

*To make a deeper oriental SAPPHIRE.* Take two ounces of crystal prepared, five ounces of minium, forty-two grains of prepared zaffer, and eight grains of manganese of Piedmont also prepared; the whole reduced to an impalpable powder, and mixed well together. Proceed as before, and you will have a Sapphire deeper than the preceding, somewhat tending to a violet colour, which you may work, polish, and set.

*Another very fine blue SAPPHIRE.* Take one ounce of crystal powder, add to it a drachm of the salt of vitriol, three grains

of verdigrease, one grain of azure; an ounce, one drachm, and four grains of fine salt of tartar; the whole in fine powder: Put it into a crucible, covered and luted, to be baked and purified as before, and you will have a very fine blue Sapphire, &c.

*Another fine SAPPHIRE.* Take two ounces of powder of crystal, two ounces of fine salt of tartar, five drachms twenty-four grains of verdigrease, and thirty-two grains of azure; the whole reduced to impalpable powder, which you must set to bake and purify in a covered crucible in a glass-house furnace, as we have said before, and you will have a very fine Sapphire.

*The way to make a violet SAPPHIRE.* Take one ounce of powder of crystal, one drachm of salt of vitriol, and nine drachms of fine salt of tartar, the whole in fine powder; then proceed as before, and you will have a Sapphire of a very fine violet colour.

SARDOIN, or *Sardonian stone*, so called of Sardinia, is a precious stone of a blood colour, half transparent; the same with that which is otherwise called a cornelian.

The most beautiful Sardoins are those brought from about Babylon; those of Sardinia are of the second class.

There are other Sardoins, and not contemptible ones, found near St. Mauro in Albania; and other very small ones about the Rhine, in Bohemia, Silesia, &c.

To give them the greater lustre, it is usual, in setting them to lay silver leaf underneath. This stone is in most use for seals because it graves easily, and takes a fine polish.

SARDONYX, a precious stone that partakes partly of the onyx. It is reddish, bordering on white, like the nail of the hand; in some, the red inclines to yellow. It is brought from the East-Indies, Arabia, and Bohemia.

*Andrea del SARTO*, born in the year 1478, scholar of Pietro di Cosimo, lived at Florence, excelled in history-painting; died in the year 1520, aged 42 years.

SASHES *for windows, as clear as glass.* Take the finest vellum, or sink skin, without knots or flaws, rub it with fine powder of pumice-stone well sifted, and, having stretched the skin on a frame a little wet, let it dry in the shade, that it may harden the better; then take two parts of nut oil, and one of linseed and a little glass finely powdered, and two parts of fair water and boil them all together in a glass on a tile, pretty near the fire, until the water evaporate; then, with this, brush over the Sashes of vellums, and dry them moderately in the sun, and they will be very clear and transparent, giving a more true and certain light to do business by than glass.

*The manner of painting cloth, or sarnet SASH windows.* Let the cloth or sarnet be first strained tight to the frames, and the

made fast; and, when they be thoroughly dry, varnish them over with the following transparent varnish:

Take a pound of good clear nut oil, put it into an earthen pipkin, and add to it half a pound of silver litharge in fine powder; set it on a small fire, but not to boil; and let it stand hot, at least twelve hours, stirring it often in that time. Pour it off from the litharge by inclination; and take a pound and an half of the clearest white rosin, beat it to powder, and mix it with the oil on a slow fire, always stirring it till the rosin be dissolved; then take it off, and put into it a pound of good clear Venice turpentine, and stir them all well together; and, with a good brush, let your Sashes be thoroughly varnished over with this mixture, so that they may appear all over clear and transparent.

When this varnish is dry, you may paint upon them what fancy you please with oil colours, but landscape is most common and natural; for which purpose, the colours you mix ought to be such as are of a fine body, and apt to become transparent.

For these purposes, lake makes an excellent transparent ruby colour, and distilled verdigrease makes an incomparable transparent green; orpiment makes an excellent transparent gold colour; umber and yellow oker will become indifferent transparent, if thinly mixed: But, for the rest, there are none that will lie clear in this work, but only according to the very thinness of their mixture with the oil.

The aforesaid varnish, as it is clear of itself, is an excellent varnish for paper windows, being much more transparent than any other composition, and more lasting; for the rosin and turpentine being made tough, when dry, by means of the oil mixed with it, more powerfully resist the injuries of the weather than oil alone.

If any are troubled with weak eyes, and cannot endure a bright light, this varnish mixed with distilled verdigrease, and paper windows, or sarsnet ones done over with it, will make an incomparable green light, very comfortable to the sight, and of great benefit to such as love not too much brightness: An observation of good use to all students, whose sight is often much impaired and weakened by poring too much upon their books; the whiteness of the paper being observed to be often a great enemy to the sight, the inconveniencies of which such a green light will infallibly prevent.

*Colours for painting SATTINS.* For a black Sattin use lamp black, ground with oil, and tempered with white lead; and, where you would have it shine most, mix lake with the white lead.

For white Sattin, use white lead, ground alone, and ivory black; which temper light or dark.

For red Sattin, use Spanish brown, ground alone ; temper it up with vermilion ; and, where it should be brightest, mix white lead with the vermilion.

For green Sattin, use verdigrease, ground alone ; mix it up with white lead ; and, where you would have it brightest, add a little pink ; and, where deepest, a little more verdigrease.

For a yellow Sattin, use masticote, yellow oker, and umber, each ground by themselves ; and, where it should be darkest, use umber ; where brightest, masticote alone ; and, where a light shadow, oker.

For an orange colour Sattin, use red lead and lake ; where saddest, use lake ; and, where lightest, red lead.

For blue Sattin, mix smalt and white lead ; heighten for the saddest with smalt, and lighten with white lead.

For purple Sattin, use smalt alone ; and, where it should be brightest, white lead.

For hair colour Sattin, mix umber and white lead ; and, where is the greatest shadow, use sea-coal black mixed with umber ; and, where brightest, more white lead.

SATURN, was represented, by the Romans, in the form of an old man, holding a scythe or hook in his hand ; which some take to represent Time, as is also intimated by his name  $\chi\rho\acute{o}\nu\omicron\varsigma$ , Chronos.

He was also represented as a very aged man, as one who began with the beginning of the world, holding in his hand a child, which he seems greedily devouring.

By this is signified the revenge he took for his being expelled heaven by his own children, according to the mythology of the poets. Those who escaped his fury were only four, Jupiter, Juno, Pluto, and Neptune : By which are shadowed forth the four elements, fire, air, earth, and water ; which are not perishing by the all-cutting sickle of devouring Time.

He has also been depicted as an old man, holding in his right hand a serpent, with the end of its tail in its mouth ; turning round with a very slow pace : He had also his temples adorned with a green wreath, and the hair of his head and beard milk-white.

The wreath on his temples signifies the spring of the year ; his milk-white or hoary head and beard, the approach of rigid winter ; and the slowness of the serpent's motion, the slow revolution of the planet Saturn.

He is also described, by Macrobius, with the heads of a lion, a dog, and a wolf.

By the lion's head is signified the time present ; which is always the strongest, for that which is, must needs be more powerful than that which is not : By the dog's head, the time to come



come; which always flatters and fawns upon us, and by whose alluring delights we are drawn on to vain and uncertain hopes: And, by the wolf's head, the time past; which greedily devours whatsoever it finds, leaving no memory thereof behind.

The same author tells us, that, among the rest of his descriptions, he is represented with his feet tied together, with threads of woollen.

By which is signified, that God does nothing in haste, nor chastises rashly the iniquities of mankind; but proceeds slowly and unwillingly, to give them time and leisure to amend.

Eusebius tells us, that Astarte, the daughter of Coelum, wife and sister of Saturn, placed also upon his head two wings; intimating, by the one, the excellency and perfection of the mind; and, by the other, the force of sense and understanding.

The Platonists understand, by Saturn, the mind, and its inward contemplation of celestial things; and, therefore, they called the time, in which he reigned, the golden age, it being replete with quietness, concord, and true content.

SATURNUS *glorificatus*, a very valuable preparation for pastes for gems, made in the following manner:

Take of litharge, or, rather, of good ceruse of Venice, what quantity you please; grind it to a subtile powder, put it in a great glass cucurbit, pouring on it good distilled vinegar, till it rise four inches above the top of the matter.

Then put this vessel on a soft ash fire, and, when the vinegar is well coloured and impregnated with salt, decant it off into another vessel; continue to put new vinegar on your matter, which stir well with a stick, to facilitate the solution of the salt; repeat this till your vinegar shall have extracted all the salt. Then take all your coloured vinegar, rectify it four times on tartar calcined to whiteness, filtre it carefully, and put it in a glass cucurbit on sand or an ash fire, to evaporate it gently till it be just skinned over. Then put the vessel into a cold place, having taken care to cover it, for fear of any foulness tumbling into it; and in a little time you will find in it little stones, pure crystalline and fusible, which you must take out of your vessel; then put your vessel on the same fire to evaporate the remaining vinegar, till it be just skinned over; then set it in a cool place to crystallise as before.

When you have taken out all the crystals, dry them well, and reduce them to a subtile powder; and keep them in a vessel well stopp'd. Thus you have Saturnus glorificatus.

S. B. signifies Stephen della Bella of Florence.

S. B. D. Pictor, is set under an annunciation, designed by Peter Candido.

S. C. stands for Simon Cantarino, called of Pefaro, painter and engraver.

The SCABIOUS, to paint. There are two sorts of this plant, red and purple.

The leaves of the red are to be painted with Indian lake and a little white, and coloured and finished with lake only, in the middle, where there is a large pod or bud, which contains the seed; but with an addition of a little ultramarine or indigo, to make it a little darker.

Then make little longish spots of white for the upper part, at a pretty good distance from each other; but be sure to make them stronger in the lights, and weaker in the shades.

For the purple, cover them with a very pale purple; as well on the leaves as on the pod in the middle, shading both with the same colour of a deeper teint; and, instead of using small white strokes for the seed, make them purple, and make a round about each, and that all over the pod.

Let the green be verditer and masticote, shaded with iris green.

**S**  
**RA**

Raphael SCAMINOSSI, painter and engraver, used this mark.

SCANDAL, is represented, in painting, &c. by an old man with an open mouth, and grey beard, and his hair finely curled; a pack of cards in his right hand, and a lute in the left; a haut-boy and music book at his feet.—Old age denotes the more heinous offence; open-mouthed, that he occasions scandal, not only in deeds, but in words; the cards exposed to every one's view, is a manifest scandal, in an old man especially, who should not give ill examples to youth.

SCARLET, may be represented on a plane with minium, a little mixed with vermilion; but, if you have occasion to paint a flower of a scarlet colour on a print, let your lights, as well as shades, be covered thin with minium, and the shaded parts glazed with carmine, which will produce an admirable Scarlet; such as is seen in the flower Scarlet martagon.

*To dye SCARLET, and the Bow dye.*

I. *To dye a SCARLET colour in grain.* Take stale clear wheat bran liquor, a sufficient quantity; alum, three pounds; enter twenty yards of broad cloth, and boil it three hours, cool and wash it; take fair water, a sufficient quantity; hedder or strawel, a fit quantity; let them boil well, cool them with a little water, enter your cloth and make a bright yellow, cool and wash it again; take fresh wheat bran liquor, a sufficient quantity; madder, four pounds; enter your cloth at a good heat, handle it to a boiling, cool and wash it well; take more fresh bran liquor, a sufficient quantity; cochineal in fine powder, five ounces; tar-

tar, three ounces; enter your cloth, and boil an hour or more, keeping it under the liquor, then cool and wash it.

2. *To perform a Bow dye.* Take double aqua-fortis, ten ounces, some say sixteen ounces; filings of pewter, twenty ounces; filings of silver or leaf silver, two ounces; put the pewter into the aqua-fortis to dissolve, and after that the silver, dissolving them over a gentle heat; then take cochineal in fine powder, cream of tartar in fine powder, of each five ounces; mix them with the former things, and add to them white starch, forty spoonfuls, dissolving and mixing. Now, take the liquor you intend to dye with, and put in a proportionable quantity of the former mixture, but in a brass vessel lined with pewter or tin; boil it a quarter of an hour and it is done.

*To dye cloth, stuff, &c. SCARLET.* For every twenty pounds weight of stuff take one pound and an half of madder, three quarters of a pound of alum, an ounce and an half of white-wine tartar, one ounce and an half of arsenic, and an ounce of ceruse; boil the cloth in this mixture for an hour and a quarter; then throw away the water, and put fresh water into the kettle, adding a pint of wheaten bran; then rinse the stuff in river water, and pass it through the branny water; then take it out and make a liquor of a pound and an half of verdigrease, three quarters of an ounce of white wood, called immic; and rinse the stuff in it several times, having first stirred the immic shavings about. Then put into the yellow liquor two pounds and an half of madder, one ounce of storax; let them lie one whole night to dissolve, and after that keep stirring the stuff well about for the space of an hour, keeping constantly a good fire under the copper; all which being done, you will have a very good Scarlet.

*Another.* For every two pounds of stuff to be dyed allow two ounces of tartar, and one ounce of sal armoniac; pulverise them, and, when the water begins to boil, put them in, and put two ounces of white starch, and half an ounce of gamboge, into the water; and add also an ounce of cochineal; make them boil, and then put in an ounce and an half of aqua-fortis. When you have done this, put in the stuff; boil them all together, take it out cool and rinse it.

*To dye a SCARLET or nacaret, i. e. a lively red.* For twenty-seven pounds of woollen ware, take two pounds of tartar, six ounces of sal gemmæ, four ounces of sal armoniac, two pounds of aqua-fortis tempered with tin, three ounces of cochineal; and having first cleansed the ware very well, when you put these drugs into the kettle, put in the stuff, and let them boil together for half an hour.

*To finish it.* Boil the ware gently with a pound and a quarter of cochineal, one ounce of sal gemmæ, one ounce of tartar,

and half a pound of tempered aqua-fortis; and then rinse it out.

You may, if you please, use more of the sal armoniac, and less of the sal gemmæ: And, also, if you take but one pound of cochineal, and stir the goods well, cool and rinse them, the dye will be very near as good as the other way.

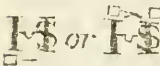
Note, That all sorts of wool and woollen wares must be well wetted before they are put into the suds; and this caution is the more especially necessary in the Scarlet dye.

*To dye a deep SCARLET flesh colour.* For thirteen pounds of woollen ware take two pounds of aqua-fortis, tempered with half a pound of tin; two pounds and an half of white-wine tartar, half a pound of sal gemmæ, four ounces of sal armoniac; boil the ware with all these for half an hour, then rinse it out; and,


*To finish it.*—Add one pound and a quarter of cochineal, one ounce of sal armoniac; boil the goods with these for a quarter of an hour, and they will be of a very good colour.

*A liquor to scour SCARLET.*—Boil a pound of wheaten bran in as much liquor as is sufficient to work ten or twelve pounds of ware; and afterwards add to it three ounces of alum, three ounces of Florence orris root powdered; boil all together, pour them into a clean vat or cooler, and let them settle till the liquor is clear; afterwards heat the clear liquor in a kettle, and scour the scarlet with it, and it will have a very good effect.

S. C. F. stands for Stephen Carteron fecit.

 *Hans* SCHAUFLIG, that is, John Schauflig of Nordlingen in Germany. This mark is found in a folio book, in which the passion, resurrection, and ascension of our Lord are engraven, with notes, by Ulderic Pinder, printed at Norimberg, in the year 1507. He engraved in the manner of Albert Durer.

*Andrea* SCHIAVONE, born in the year 1522, imitated Parmegiano, Georgione, and Titian, lived at Venice, excelled in history; died in the year 1682, at sixty years of age.

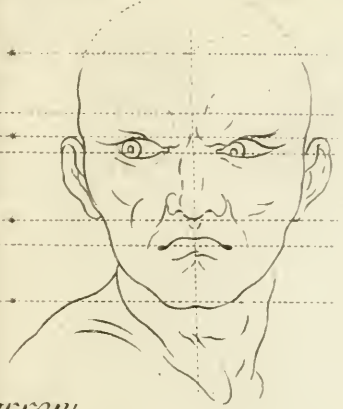
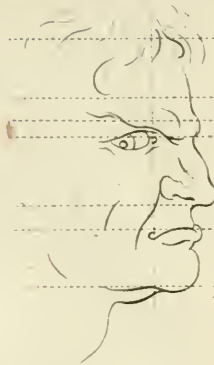
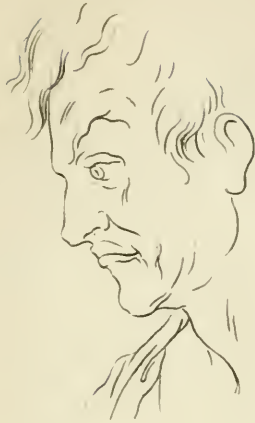
 *John* SCHORELS used this mark under the twelve different labours of Hercules.

SCORN; the motions of Scorn are lively and strong, and are represented by a wrinkled forehead; the eye-brow knit or frowning, the side of it next the nose is drawn or sinks down, and the other side is very much raised; the eye is very open, and the eye-ball in the middle; the nostrils are drawn upwards towards the eyes, and make wrinkles in the cheeks; the mouth shuts its sides sinking down, and the under lip is pushed out beyond the upper one. See plate XVI.

In Scorn and aversion, the body may be drawn retiring backwards; the hands, as if they were pushing off the object which



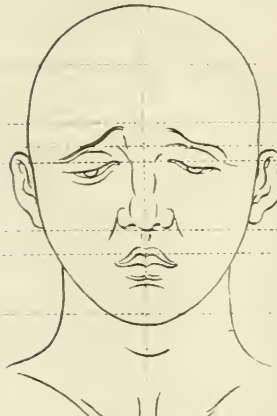
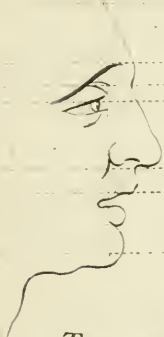
Scorn



Sorrow

Sorrow

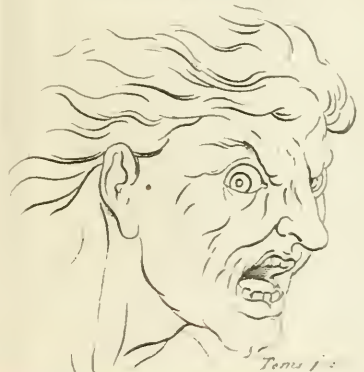
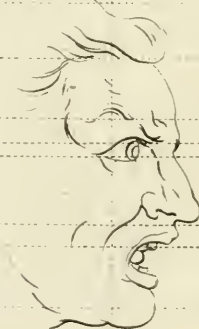
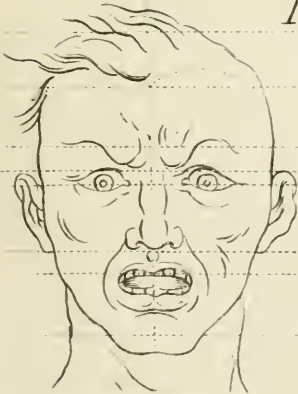
Sorrow



Terrour

Terrour

Terrour.



Terrour



causes the aversion, or they may be drawn back, as also the feet and legs.

**SCOURGE** of God, is represented, in painting, &c. by a man in a red garment, holding a scourge in one hand, and a thunderbolt in the other; the air being troubled, the earth full of locusts.—His garment denotes wrath and vengeance; the locusts, universal chastisement, as in Egypt; the thunderbolt, signifies the fall of some who ascend to honour by indirect and unjust ways; for it is crooked.

**SCRATCH-WORK**, a method of painting in fresco, by preparing a black ground, on which is laid a white plaister, which being taken off with an iron bodkin, the black appears through the holes, and serves for shadows.

This kind of work is lasting; but, being very rough, is unpleasant to the sight.

**SCRUPULOUSNESS**, is represented, in painting, &c. by a lean old man very timorous and shame-faced, looks up to heaven, holds a sieve in both hands near a fiery furnace.—Lean, because continually tormented with remorse; shame-faced, because guilty and timorous, as always fearing God's judgments, conscience still flying in his face; the sieve denotes separating good actions from bad, as the furnace tries metals.

**SCULPTURE**, is an art, by which, in taking away, or adding to matter, all sorts of figures are formed; either in clay, wax, wood, stone, or metal.

This sort of work is done either by hollowing, as in metals, agates, and other stones; or working in relievo, as in statues and bas-reliefs.

The beginnings of Sculpture were with clay, not only to make statues at first; but, when the sculptor undertook any thing considerable, to make models, which was, and is still always done, in clay or wax.

*How to make figures of clay or wax.*—There is no need of many tools in this sort of work; the clay is placed on an easel, and the sculptor begins and finishes the work with his hands.

Those who are used to it, never make use of any thing but their fingers, except three or four pieces of wood, which are roundish at one end, at the other flat, with a sort of claws and teeth, called, by the French, ebauchoir, i. e. a sort of hatchet; they are about seven or eight inches in length; those with claws are to smooth the stuff; the others which have teeth are to scratch it, the workmen not affecting to let it appear sleek.

They are made of wax thus: Take a pound of wax, half a pound of oker or scammony, some add turpentine, and melt it together with oil of olives; put more or less, according as you

would have the matter harder or softer; a little vermilion also should be mixed with it, to give it a softer colour.

When the composition is made, the figure is worked up with the hand, and those ebauchoirs, made use of by sculptors in their earthen figures.

Practice is the principal mistress in this sort of work, which, at first, is not so easy as that in clay.

*SCULPTURE in wood.*—The first thing that a sculptor of wood is to do, is to chuse the best wood he can, and that which is the most proper for the work he undertakes.

If it is something great, requiring strength and solidity, he ought to chuse the hardest wood, and that which keeps best; but, for things of moderate bigness, pear or apple tree will do. And, because the latter are also very hard, when the artificers are to make ornaments that should be delicate, they chuse tender wood; but, however, firm and close, such as the linden-tree, which is excellent for that purpose, the chissel cutting it more neatly and easily than any other wood.

As to statues, we find the ancients made them of all sorts of wood: There was one of Apollo, of box, at Sicyone; that of Diana, at Ephesus, was of cedar.

As these two sorts of wood are very hard and incorruptible, and chiefly cedar, which, according to Pliny, seems to be designed never to have an end, the ancients frequently made the images of their gods of it.

In the temple built in honour of Mercury, on mount Cyllene, there was an image of that god made of citron wood, which was very much in esteem; the image was eight feet high.

Cypress being a tree, which is not apt to corrupt, nor be damaged by worms, statues were also made of it; as also of the palm-tree, olive-tree, and ebony, of which there was a figure of Diana, at Ephesus; as also of several other sorts of wood.

In like manner there were images of Jupiter, Juno, and Diana, made of the vine-tree in other places.

When a figure or piece is well wrought, they say it is well cut. The beauty of it consists in its being cut tenderly, and when there appears neither dryness nor stiffness in it.

If a sculptor would undertake any great work, though it be but of one figure, he had better make use of several pieces of wood than of one whole piece, which, as well in figures as ornaments, is apt to crack and cleave; for an intire piece of wood may not, perhaps, be dry at heart, though the outside may seem very dry.

It ought to have been cut ten years before the sculptor works upon it in such performances.

A sculptor, in wood, uses some of the same tools as a joiner.



**SCULPTURE** *in marble and other stone.*—Sculptors, who work in marble or stone, make use of good steel tools, strong, and well tempered, according to the hardness of the matter.

The first thing to be done, is to saw out a great block of marble of the bigness of the work to be performed, which is done with an iron saw very smooth, and without teeth, and, while the marble is sawing, water constantly drips on free-stone dust into the cleft. The free-stone dust serves to saw the marble, and the water makes it fall off, and also hinders the saw from heating in the friction.

The block being sawed, the sculptor smooths the marble he intends to work upon, by taking away its superfluities by a beel and point. When he has smoothed it fit for his work, he goes over it again with a finer point, called dog's-tooth, having two points, but not so sharp as the other.

After this he makes use of his gradine, which is a flat cutting tool with three teeth, but not so strong as the point; with this tool the artificer advances his work; he then takes off, with a smooth chissel, the scratches the gradine left on the marble, and uses it with dexterity and delicacy, to give softness and tenderness to his figure; till, at last, taking a rasp, which is a sort of file, his work is in a condition to be polished.

There are several sorts of rasps, some straight, some crooked, some harder, some softer, the one than the other.

When the sculptor has so far finished his work, he uses pumice-stone and putty, to make all the parts smooth and sleek: Then he goes over it with tripoli; and, when he would give it more lustre, rubs it with leather and straw-ashes.

Besides the tools beforementioned, sculptors use the pick, which is a sort of hammer, pointed and sharp at one end; at the other are teeth made of good steel and squared, that they may be the stronger. This serves to break the marble, and is used in those cases, where the workman cannot make use of both his hands to manage his mallet and chissel.

The bouchard is a piece of iron well steeled at the bottom, and pointed at both ends like a diamond; it is used to make an hole of equal bigness, which cannot be done with cutting-tools.

The bouchard is struck with the beetle, and the points, breaking the marble, reduce it to powder.

Water is thrown from time to time into the holes, in proportion to the depth, to wash out the dust of the marble, and prevent the iron from heating, which would spoil the temper of the tool.

The other tools necessary in sculpture, are the roundel, which is a sort of chissel made round; the houguet, which is a sort of

pointed square chissel; besides which, the sculptors must have compasses to take all the measures in their figures.

When the sculptors undertake any considerable piece of work, whether statues, bas-reliefs, or the like, they always make a model in clay of the same bigness they intend the figure should be; and because earth or clay shrinks as it grows dry, and is apt to break, it serves only for a mould of plaister, in which are made figures of plaister also.

This they repair, and afterwards use for a model, from which they take all their measures, and govern themselves in cutting the marble.

To guide them in their work, they put on the head of this model an immoveable circle, divided into degrees, with a moveable rule fixed in the middle of the center, and divided also into parts: At the end of the rule hangs a line with a lead, by which they take all the points, which are to be the same on the block; a-top of which hangs a line in like manner as in the model.

But there are excellent sculptors, who do not approve of this method, saying, if the model stirs never so little, their measures vary, and therefore use the compasses in measuring all the parts.

As to figures made of hard stones, such as that of Leu, &c. the artificers do the same as in working in marble, excepting that, the matter not being so hard, their tools are not so strong, and some of them are of a different form, as the rasp, the hand-saw, the ripe, the straight chissel with three teeth, the roundel, and the grater.

Sculptors have commonly a bowl-dish, in which they temper plaister with the same stone as their figures are made of, and make a powder of it, with which they fill the little holes, and repair the defects they meet with in the stones.

If they work in free-stone, they have tools on purpose, for free-stone is apt to scale, and does not work like marble.

SEBENZANUS fecit, intends Martin Rota, of Sabina.

SECRECY, is represented, in painting, &c. by a very grave lady all in black, carrying a ring in her mouth, as if she intended to seal it up.—Grave, because there is no greater sign of lightness than to divulge a friend's secret; in black, denotes constancy, never taking any other colour; the ring is the emblem of Secrecy and friendship.

SECURITY, is represented, in painting, &c. by a woman in a slumber, leaning one hand upon a spear, and the elbow of the other on a pillow.—The spear denotes pre-eminence and command; the pillar, the confidence, resoluteness, and firmness of a man, when secure from danger; for security is the strength of the mind, that no worldly affair can stagger; it is an immoveable force of mind in managing business; for nothing is able to divert

divert a man from his design, if grounded on reason, who is endued with that quality.

*Civil* SEDITON, is represented, in painting, &c. by a woman with a halbert in one hand, and a branch of ever-green oak in the other; two dogs at her feet, snarling one at another.—The branch signifies, that it being so strong a plant, that it is not easy to be cut to pieces, yet, by striking one against another, they are soon broken; so the republic, being well guarded, difficultly yields to an enemy, yet, clashing one against another, by Sedition, soon falls; the two dogs denote Sedition, that, being of the same species, yet quarrel for meat or a salt bitch.

SEPTEMBER, is represented, in painting, &c. in a purple robe, with a chearful countenance, having on his head a coronet of white and purple grapes, holding in his left hand a handful of oats, with a cornucopia of pomegranates, and other summer fruits; and in his right hand a balance.

*Of limning* SERPENTS. Draw the backs of serpents with bice, and downwards, towards the belly, with a pale black, the back speckled with black specks.

The adder with red lead, vermilion, and saffron, with blue on the back; and, on the belly below, yellow masticote and white, speckled all over with white spots.

The crocodile with a dark thin green, from the back downwards towards the belly; below the belly with masticote, so that the yellow and green may enter one into the other, and vanish away into one another: Shadow him with indigo and smalt, and heighten the belly with masticote and white: The mouth, before and within, reddish, the scales black, the claws of a blackish green, the nails wholly black.

SERVITUDE, is represented, in painting, &c. by a young girl, her hair dishevelled, in a short white gown, a yoke on her shoulders, a crane by her holding a stone in her foot.—Young, the better to support labour; her hair shews, that those who depend on others, neglect themselves; the yoke, that she ought to bear it patiently; the crane is a symbol of vigilance; the white gown a servant's faithfulness.

SEVERITY, is represented, in painting, &c. by an old matron in a royal habit, with a crown of laurel in one hand; a club, on which is a naked ponyard fixed; in the other a sceptre, in the posture of commanding; a fierce tyger at her feet.—Her habit shews, that men in dignity are severe; the club, firmness; the ponyard, that Severity is inflexible, as to inflicting punishment, when reason requires it.

S. F. stands for Simon Frisius; these are portraits engraved by Henry Hondius.

SGRAFIT, in painting, a term derived, either from the Italian



lian Sgraffciata, scratch-work, or the Greek *γρᾶφω*. It is used to signify a method of painting with black and white only, not in fresco; yet such as will bear the weather. Sgrafit is both the design and the painting all in one; it is chiefly used to embellish the fronts of palaces, and other magnificent buildings. See SCRATCH-WORK.

S. G. S. signifies Simon Guillain, sculptor. This artist, who was born in Paris, engraved eighty different figures of Hannibal Caracci, anno 1646.

SHADOW is a plan, where the light is weakened by the interposition of some opaque body before the luminary.

SHADOW, in optics, is a privation of light by the interposition of an opaque body.

But, as nothing is seen but by a light, a mere Shadow is invisible.

When, therefore, we say, we see a Shadow, it is partly that we see bodies placed in the Shadow, and illuminated by light reflected from collateral bodies, and partly that we see the confines of light.

If the opaque body, that projects the Shadow, be perpendicular to the horizon, and the place it is projected on be horizontal, the Shadow is called a right Shadow: Such are the Shadows of men, trees, buildings, mountains, &c.

If the opaque body be placed parallel to the horizon, the Shadow is called a versed Shadow; as the arms of a man stretched out, &c.

*The laws of the projection of SHADOWS from opaque bodies.*

1. Every opaque body projects a Shadow in the same direction with its rays; that is, towards the part opposite to the light. Hence, as either the luminary or the body changes place, the Shadow likewise changes.

2. Every opaque body projects as many Shadows, as there are luminaries to enlighten it.

3. As the light of the luminary is more intense, the Shadow is the deeper. Hence the intensity of the Shadow is measured by the degrees of light, that space is deprived of.

4. If a luminous sphere be equal to an opaque one it illuminates, the Shadow, which this latter projects, will be a cylinder, and consequently will be propagated still equal to itself, to whatever distance the luminary is capable of acting; so that, if it be cut in any place, the plane of the section will be a circle, equal to a great circle of the opaque sphere.

5. If the luminous sphere be greater than the opaque one, the Shadow will be conical. If therefore the Shadow be cut by a plane, parallel to the base, the plane of the section will be a circle;



circle ; and that so much the less, as it is a greater distance from the base.

6. If the luminous sphere be less than the opaque one, the Shadow will be a truncated cone, and consequently grows still wider and wider ; and, therefore, if cut by a plane, parallel to the section, that plane will be a circle, so much the greater, as it is further from the base.

*The way and manner of SHADOWING.* 1. If it be a surface only, it is best shadowed by drawing lines, either straight or oblique, according as the superficies is, through the better half of it.

2. If it be in a body, it is a double Shadow, and is used when a superficies begins to forsake your sight, as in columns and pillars, where it is doubly darkened ; and represents to the eye, as it were, the backside, leaving that unshadowed to the light.

3. The triple Shadow is made by crossing over again the double Shadow, and is used for the inward parts of things, as in clefts of the earth, wells, caves, the insides of pots, cups, and dishes.

4. In Shadowing, let the Shadow fall one way, that is, on the same side of the body, leaving the other to the light.

Thus in a man, if you begin to Shadow his right cheek, Shadow also the right part of his neck, arm, thigh, side, leg, &c.

5. But, if the light side of the body be darkened, by the opposition of some other body standing between the light and it, it must receive a contrary Shadow, according as the light is obfuscated, or rendered dim.

Thus, if three pillars stand together, that in the middle must receive a Shadow on both sides.

6. All circular bodies must have a circular Shadow according to the first section, according to their form or appearance, and the orbicular Shadow of the object, which casteth it.

7. The Shadow must be made to grow fainter and fainter, according to the greatness of the distance from the opaque body Shadowing.

And the reason is, because all Shadows are pyramidal ; in which case, space of place prevails with the light against the shadow.

8. Where contrary Shadows concur, let the meanest and most solid body be first served ; and, in double and triple Shadows, let the first lines be very dry, before you cross them, for fear of blotting.

9. All perfect lights receive no Shadow at all ; but, being manifest, are only to be made apparent by that body that receives them, whose Shadow must be according to the efflux of light ; but the colour of the light ought to agree with the medium which receives it ; whether it be air, crystal, water, amber, glass, transparent wine, or the like.

10. Some artists have used a little too much white, yet with a certain kind of grace, although their work has been much lighter than the pattern in the lightest part of the body; but then, withal, they make the shadow as much too dark in the obscure parts, where the light fell by reflection, to set forth the decay of light in the same part of the body; by this means the work seems to be much raised, thereby deceiving the sight.

11. For the light, which comes to the eye in a pyramidal form, comes with a blunter and larger angle, and so represents the object the more evidently; whence comes an admirable eminence; the cause of which is, for that there is much more Shadow than is necessary in that part, where the light decays most.

12. So that, the visual lines failing, that part comes to the eye with a more acute angle, and therefore cannot be seen so perfectly, but seems to fly inwards, and stand farther off.

SHADOW, in painting, is an imitation of a real Shadow, effected by gradually heightening and darkening the colours of such figures, as by their dispositions cannot receive any direct rays from the luminary, that is supposed to enlighten the piece.

The management of the Shadows and lights makes what the painters call the *clair obscure*.

*Of SHADOWING a naked body.* 1. The Shadows of the neck in a child or young woman are very fine, rare, and hard to be seen; in a man the sinews and veins are expressed by Shadowing of the rest of the neck, and leaving them white; the shoulder is shadowed underneath; the brawn of the arm must appear full and white, shadowed on one side.

2. The veins of the back of the hand or knuckles are made with two or three hair strokes, with a fine touch of the pen.

3. The paps of a man are shewn by two or three strokes given underneath; in a woman, by an orbicular shade, somewhat deep; the ribs retain no Shadow, except the figure be represented lean.

4. The belly is made imminent by Shadowing underneath the breast-bone and the flank: The brawn of the thigh is shadowed by drawing small hair strokes from the hip to the knee, and crossed again overthwartly.

5. The knee is to be finely shadowed underneath the joint; the shin-bone appears by Shadowing one half of the leg with a single Shadow.

6. The ankle-bone appears by Shadowing a little underneath, as in the knees; and the sinews of it must seem to take beginning from the midst of the foot, and to grow bigger as they approach nearer to the toes.

7. The Shadows of the foot must take place according as reason

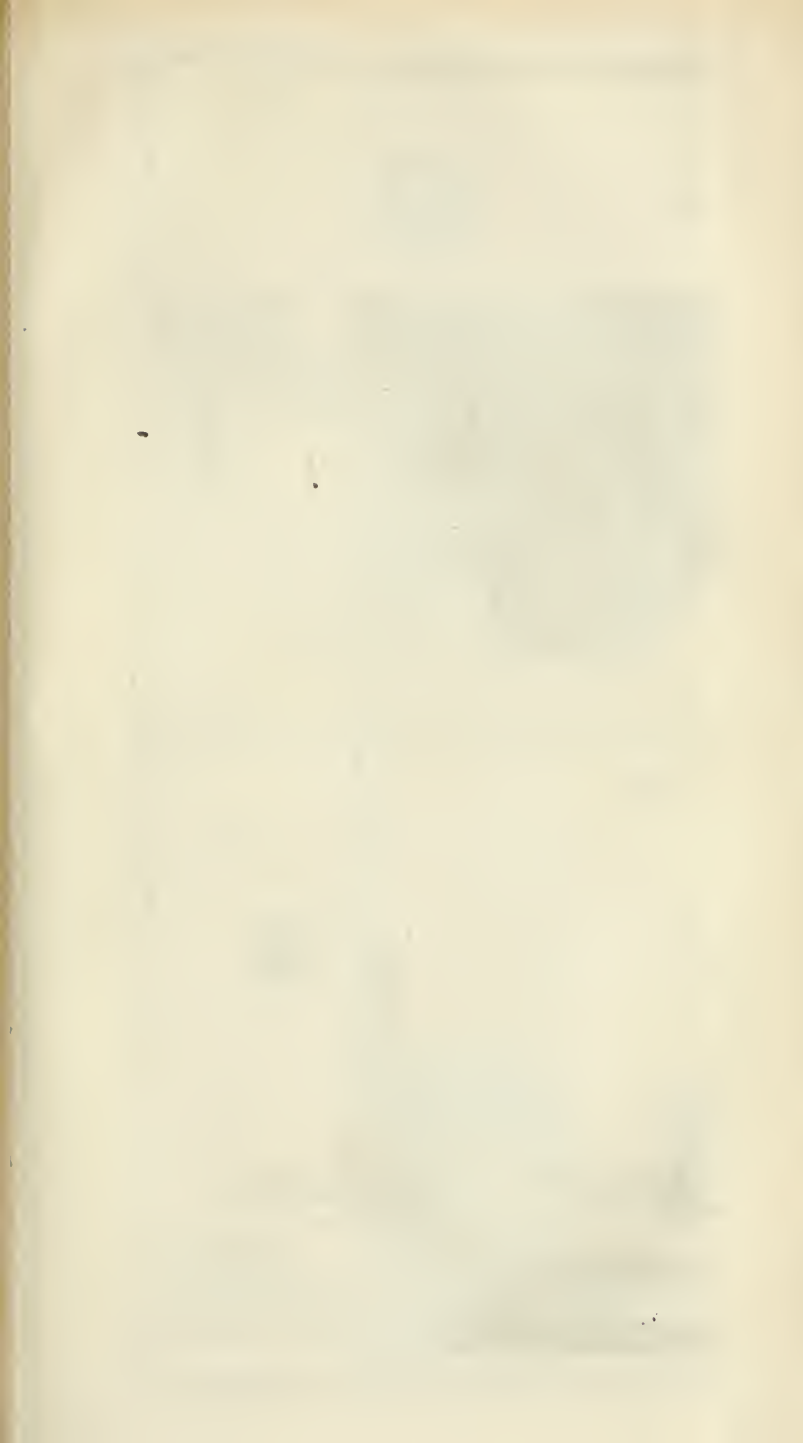




Fig. 1.

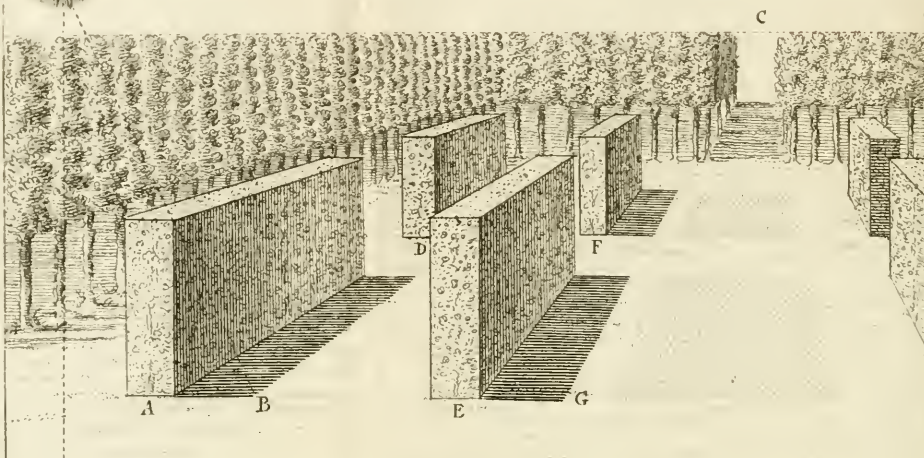
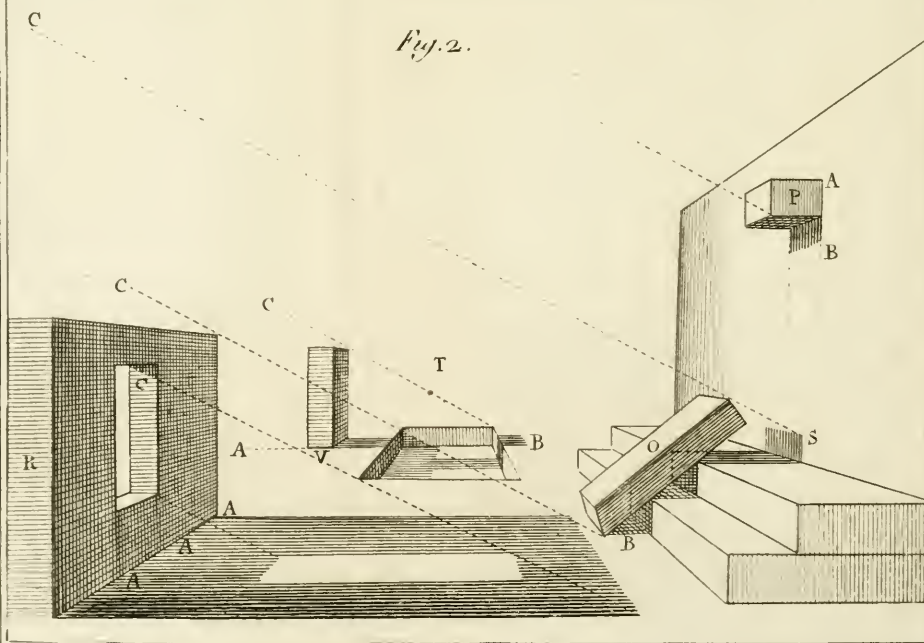


Fig. 2.





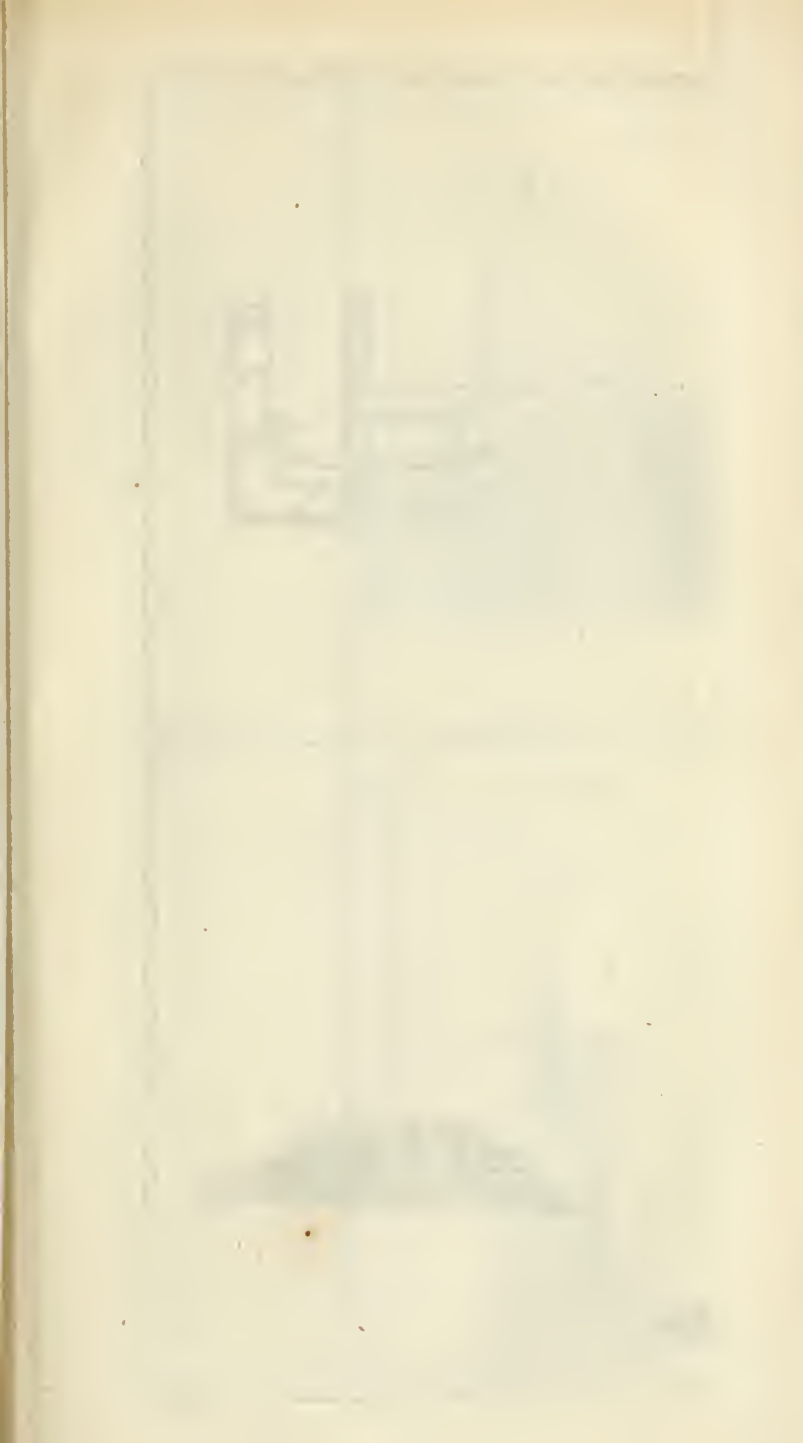


Fig. 2

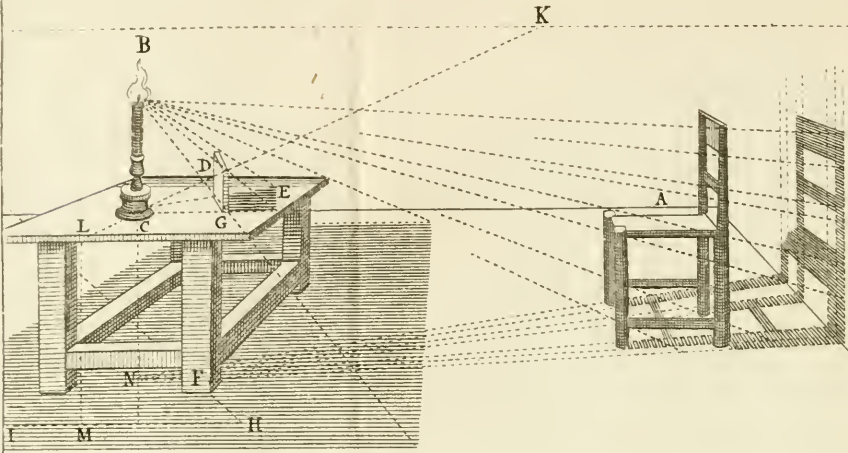
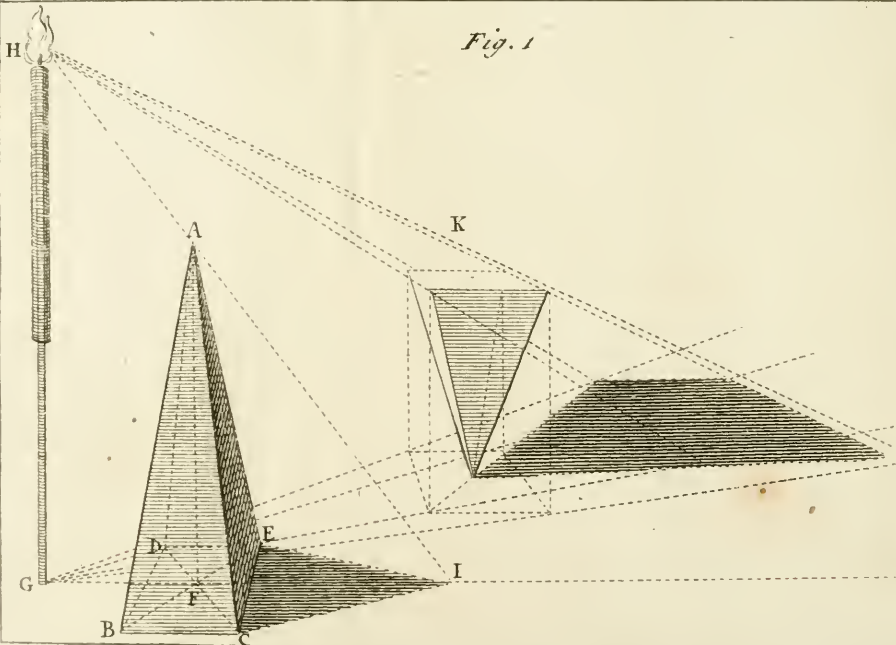
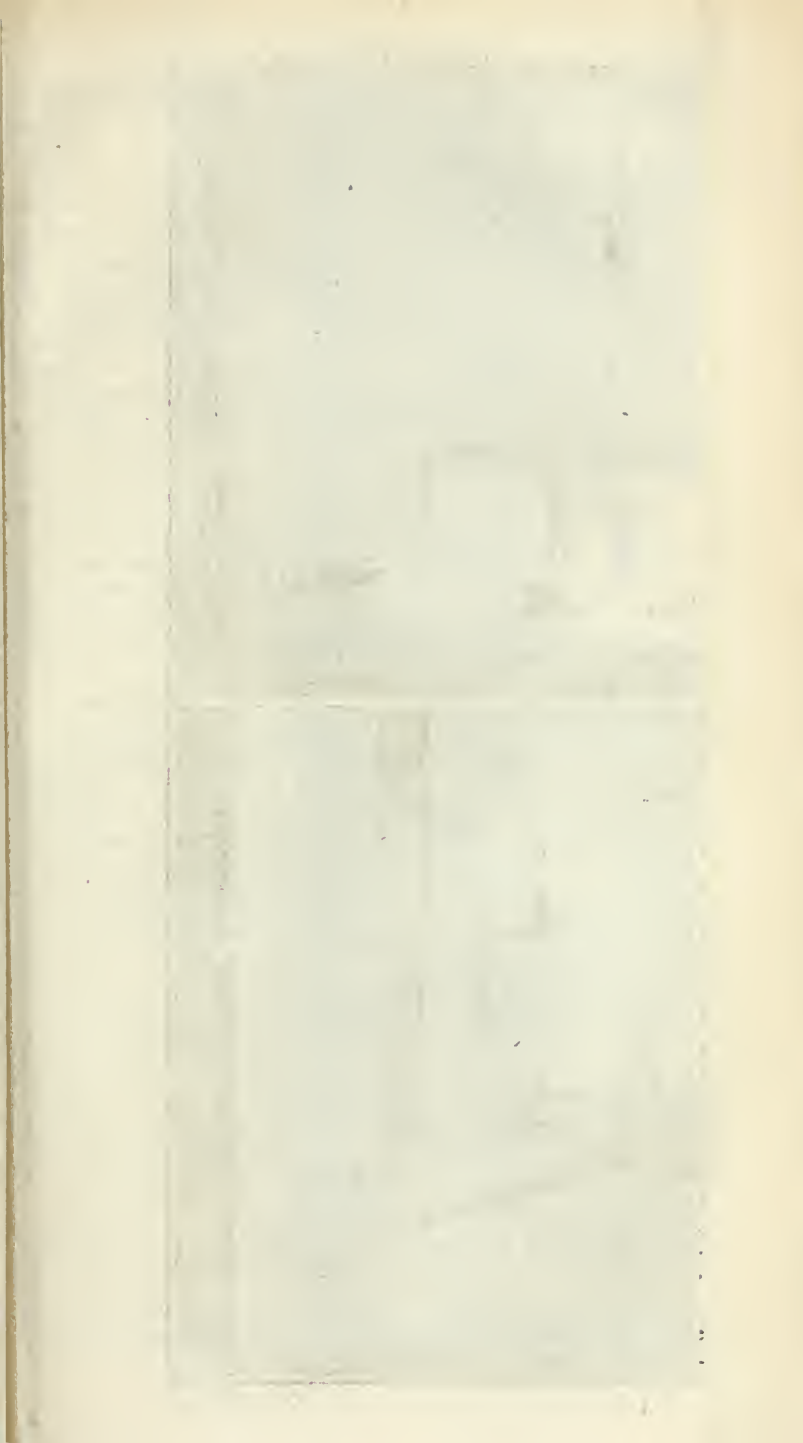
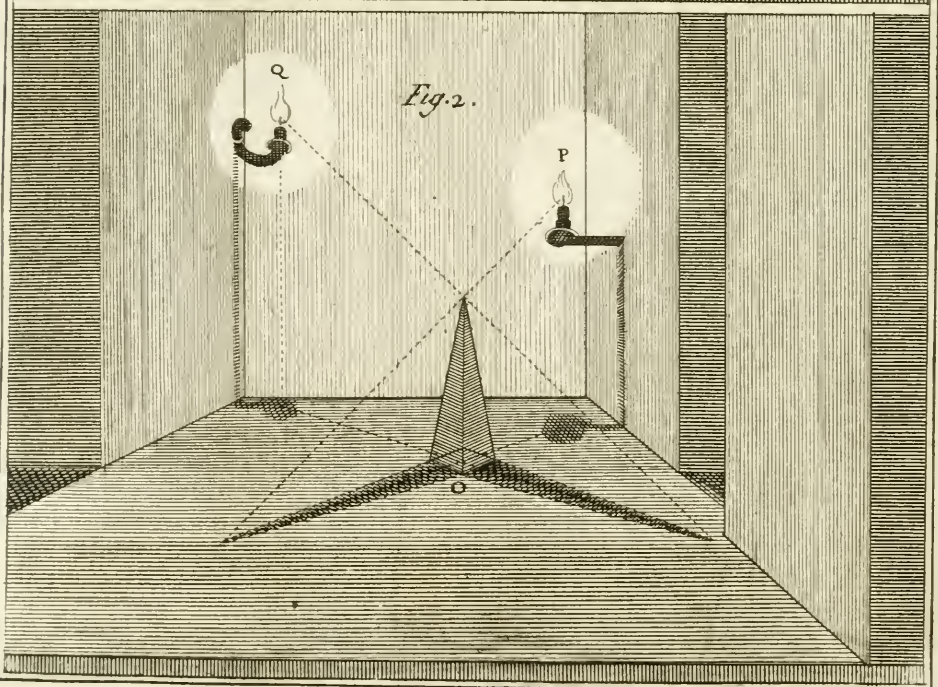
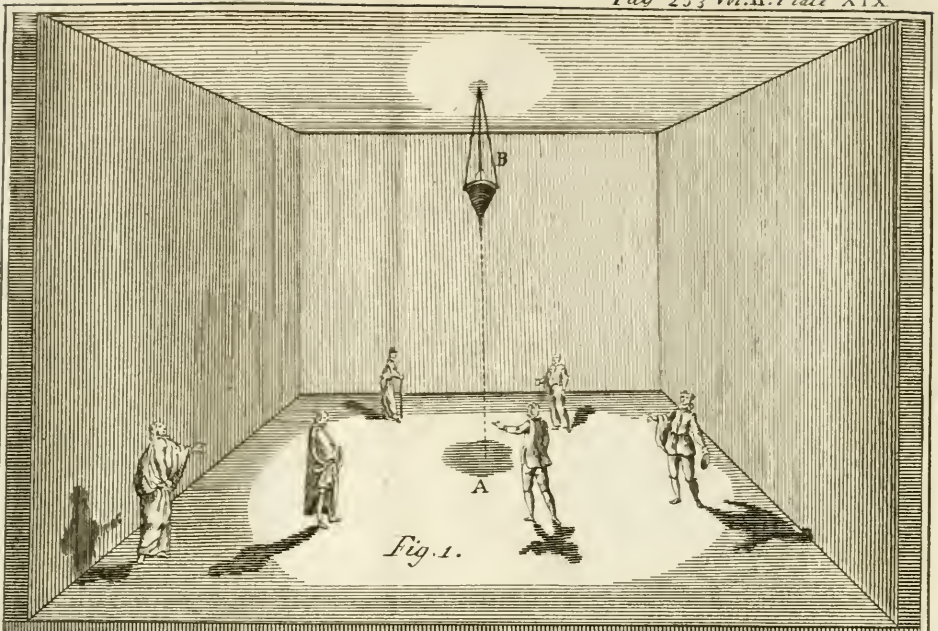


Fig. 1









son and occasion require ; for which, as also in all the former precepts, the having of good prints will be of no small advantage.

*Of the origin of SHADOWS:*— To define a natural Shadow, we do not call it an absolute privation of light ; for this would be to form a perfect obscurity, wherein objects would be no more seen than their Shadows : But we mean, by Shadow, a diminution of light, occasioned by the interposition of some opaque body, which receiving and intercepting the light that should be cast on the plane, it is placed on, there gives a Shadow of its own form.

For light, being of a communicative nature, diffuses itself on every thing, not hid from it ; particularly on every thing that is plain and smooth : But, where there happens the least elevation, a Shadow is produced, which exhibits the figure of the illumined part on the plan.

The diversity of luminaries occasions a difference of Shadows ; for, if the body that illuminates be larger than the body illumined, the Shadow will be less than the body. If they be equal, the Shadow will be equal ; and, if the luminary be less than the object, the Shadow will be continually enlarging, as it goes further off.

*Of the difference of SHADOWS.*— From what has been observed before may be drawn this conclusion, that the same object may project Shadows of divers forms, though still illumined on the same side ; the sun giving one form, the torch another, and the day-light no precise form at all.

The sun always makes its Shadow equal to the object, that is, projects it parallel-wise.

It is certainly of consequence to all painters, engravers, &c. to observe these rules precisely, and not to take the rules for candles, lamps, and the like, in lieu thereof, as is too frequently done.

The Shadow of a torch or flambeau is not projected in parallels, but in rays proceeding from a center, whence the Shadow is never equal to the body, but always bigger, and grows bigger as it recedes farther. It appears therefore a gross abuse to represent the Shadow of a torch, like that of the sun ; and the Shadow of the sun like that of a candle, when the difference is so considerable.

There is a third kind of Shadow, neither produced by the sun nor a torch ; but only a fine sunny day, which wanting strength to finish, and define its form, occasions a dimness near the object. Now, for this there is no certain rule, but every body conducts it at discretion.

All these Shadows, both of the sun, of the torch, and of the day-

day-light, must appear darker than the parts of objects not illumined; and that part of the Shadow that is most remote from the object, must be still darker than that nearer it.

*To find the form of the SHADOWS.* Though perspective is defined to be the representing objects, which are on the ground, or a horizontal plane, upon a plane perpendicular to the horizon; yet in the business of Shadows it is quite the reverse, since we there conceive a body raised over the plan, which, being illumined, casts its own Shadows on the plan.

To find a Shadow, two things are proposed, viz. light and a body. Light, though quite contrary to Shadow, is yet what gives it its being; as the body or object is what gives its form or figure.

To conceive the nature of Shadows more clearly, and render the practice more easy, it must be observed, that there are two points to be made use of; one of them the foot of the light, which is always taken on the plan the object is placed upon; the other the luminous body; the rule being common to the sun, torch, &c. with this difference, that the sun's Shadow is projected in parallels, and that of the torch in rays from the same center.

*SHADOWS from the sun.* The sun, being vastly larger than the whole globe of the earth, must give all its Shadows pointed, by reason it illumines more than half of them.

In consequence of this demonstration, we might conclude, that all the sun's Shadows must be less than the bodies that project them, and diminished more and more, as they recede further and further.

Now this would be true, were there any relation between the body illumined and the body illumining; but, as all objects on the earth are so small in comparison of that luminary, the diminution of their Shadows is imperceptible to the eye which sees them always equal, i. e. either broader or narrower than the body that forms them; on this account all the Shadows caused by the sun are made in parallels.

From the whole it appears, that, to find the Shadow of any body whatever opposed to the sun, a line must be drawn from the top of the luminary, perpendicular, to the place where the foot of the luminary is to be taken; and, through this place, an occult line to be drawn through one of the angles of the plan of the object, and another from the sun to the same angle; and the intersection of the two lines will shew how far the Shadow is to go: All the other lines must be drawn parallel hereto.

The Shadows of the sun are equal in objects of the same height, though at a distance from each other. See plate XVII, fig. 1.

Experience teaches that several stiles or elevations of the same height, removed to a distance from each other, project equal Shadows

dows at the same time; I say at the same time, for they are lengthening and shortening, in proportion as the sun comes nearer, or recedes further off; one or other of which he is continually doing.

For this reason, when the Shadow of an object is to be cast any way, you must determine the place of the sun, and the point underneath, to draw two occult lines from the same, for the extremity of the Shadow; as here, the palisado A gives the extreme of its Shadow in B; and if, from this point B, you draw a line to the point of sight C, this line BC will be the Shadow of the palisado D, as well as that of A, and of all the rest in the same line to the very point of sight.

In effect, it must be held for a certain maxim, that Shadows always retain the same point of sight as the objects.

On the footing of this observation, that objects of the same height give equal Shadows; if you would give the Shadow of the palisado's EF, which are of the same height as AD, take in your compasses the distance AB, and set it off from the foot of the palisado E, by which you will have EG; then from G draw a line to the point of sight C; and thus you are to proceed, though the walks were infinite.

Though the sun is made to appear in the first figure, it must not be imagined that he is so near the objects: My intention was to shew, that the rays proceed from him, when at such a height, though far without the limits of the piece.

As in this second figure, which yet has the line, for the foot of the sun AB, and that of the rays of the sun C; by reason that those are always required for finding the extremities of the Shadows. See fig. 2.

The Shadow of the object O is found by continuing the line AB, and making it rise over the steps, and against the wall, till cut by the ray in the point S, by the rays passing over the corner of the object, and from S drawing a line to the point of sight T.

To find the Shadow of the object P, it must be remembered that the foot of the light must always be supposed on the plan where the object is placed. Accordingly the ray C, cutting the little line AB, shews how far the Shadow of the little object P must go, to be thence drawn to the point of sight T.

The object V casts its Shadow all along, though in its way it descends into a ditch.

The Shadow of the wall R is found by the same rule as the rest; as appears from the lines AB, and the ray C.

SHADOWS on several parallel planes. The first plane here is the floor, whereon the chair A, plate XVIII, fig. 2, stands; the second plane is the upper part of the table, parallel to the first, and may be either above or below it.

There

There might also be more of these planes, wherein to find the foot of the illuminating body, in order to come at the Shadow of the object.

Suppose the foot of the illuminating body to be C, and the flame B; from these points C and B draw lines, through the upper and under part of the object D, which will give the Shadow E upon the table.

To find the Shadow of the chair A, which is placed on the ground, determine the foot of the luminary on the table in C on the ground; this is cleared by the following instructions.

From the point of distance, which is here supposed to be without the limits of the paper, draw a line through the foot of the table F; then from the angle G, upon the table, let fall a perpendicular, cutting the line F in the point H; and from H draw a parallel to the base HI, which is equal to the upper part of the table, and will direct to the thing required.

For drawing a line from the point of sight K, through the foot of the luminary C, to the extremity of the table L; from the same point L let fall a perpendicular to HI, which will give the point M.

Then from M draw a line to the point of sight K, in which line MK will the foot of the luminary be found.

To determine the precise point, let fall a perpendicular from the point C, which, cutting the line MK, will give the point N for the foot of the luminary.

This point N being thus found, there will be no difficulty in finding the Shadow of the chair A, the method being the same as for the other objects taught before; that is, from the foot of the luminary N, draw lines through all the angles of the plan of the chair, and other lines through the upper part of the chair, from the luminary B; these latter, by intersecting the former, express the bounds of the Shadow. For the rest, the figure gives sufficient directions.

*The SHADOW of an erect and inverted pyramid by torch-light, plate XVIII, fig. 1.* The Shadow of an erect pyramid by torch-light falls as it would by the light of the sun; and in both cases there is but one line, whereon the vertical point of the pyramid will be found.

Upon the planes BCDE draw the diagonals EB and DC; through the central point F raise the perpendicular FA; and from the four points BCDE draw lines to the point A, and the pyramid will be erected.

Then, to find its Shadow, draw an indefinite line from the basis G of the illuminating body, passing through F; and from the central flame of the torch H draw another line over the vertex



of the pyramid in the line  $GF$ , till it cut the point  $I$ , which point will limit the Shadow of the pyramid.

Lastly, draw a line from  $C$  to  $I$ , and another from  $E$  to  $I$ , and the triangle  $CIE$  will be the Shadow of the pyramid.

To gain the Shadow of an inverted pyramid  $K$ , draw perpendicular lines from the angular points of its base, and form the subjacent plane, by means thereof, after the manner directed for the sun.

And, from all the angles of this plane, draw lines to the base of the torch  $G$ ; then from  $H$ , the central point of the flame, draw other lines touching all the angles of the base of the inverted pyramid, and dividing those of the plane, whereby the Shadow will be defined.

*The different dispositions and heights of SHADOWS by torch-light.* Shadows from the sun are all cast the same way, and have the same disposition; it being impossible that the sun should occasion one Shadow to tend towards the east and another towards the west at the same time.

It is true, in different times of the day it makes this difference; but never in one and the same hour.

But the torch, candle, and lamp have always this effect; for, in what place soever one of these luminaries be found, provided there be a number of objects about them, the Shadows will be cast various ways, some to the east, some to the west, some to the north, and others to the south, according to the situation of the objects around the luminary, the foot of which, here represented by  $A$ , serves as a common center, from which they all proceed; and the flame, here represented by  $B$ , shews where they are to terminate, though at different distances; as the nearest produce the shortest Shadows and the remotest the longest. See plate XIX, fig. 1.

*The SHADOW doubled.* When two luminaries shine on the same object, two Shadows must be produced, each of the luminaries occasioning its respective Shadow, and that in proportion to the circumstances of the luminary.

If such luminaries, when at equal distances, be equal, the Shadows themselves must be equal; but if there be any disproportion, that is, if one of them be a little bigger than the other, or one of them a little nearer the object than the other, the Shadows will be unequal.

Thus, the object  $O$  being illuminated by two candles, the one near at hand in  $P$ , the other farther off in  $Q$ , it is evident the Shadow of the candle  $P$  will be deeper than that of the candle  $Q$ , as is expressed in the figure. See plate XIX, fig. 2.

The rules for such Shadows are the same with those already given, both for the sun and the torch.

*The reason why SHADOWS fall all one way.* First, because the light does not, with all its brightness, illuminate any more than that part that is directly opposite to it.

Secondly, it proceeds from the nature of the eye; for the first part of the body, coming to the eye with a bigger angle, is seen more distinctly; but the second part, being further off, is seen by the eye in a lesser angle.

And if you are to draw two or three men standing together, one behind another, though all of them receive equally the light, yet the second, being further from the eye, must be shadowed darker, and the third more dark than the second.

It is a general observation, that, if you draw many figures together in one room, they must all be shadowed on the contrary side from the light, whether it comes in at the middle, or end, or any where else.

Again, that part of the body must be made lightest, which hath the light most directly opposite to it; as, if the light be placed above the head descending, then the top of the head must be made the lightest, the shoulder next lightest, and so you must lose by degrees.

That part of the body that stands farthest out must be made lightest, because it comes nearest to the light, and the light loses so much of its brightness, by how much any part of the body bends inward; because those parts that stick out, do hinder the lustre of the full brightness of the light from those parts that fall any thing more inward; therefore, by how much one part of the body sticks out beyond the other, it must be made so much lighter than the other; or, if it fall more inward, then it must be made more dark.

As for sattins and silks, and all other shining stuffs, they have certain bright reflections, exceeding bright, with sudden light glances, especially where the light falls the brightest; and so the reflections are less bright, by how much the garment falls more inward from the light.

The like is seen in armour, and brass pots and kettles, or any glittering metals; you may see a sudden brightness in the middle or center of the light, which causes the shining nature of such things.

**SHAMMY** or Chamois leather, popularly called Shammy; a kind of leather, either dressed in oil, or tanned, much esteemed for its softness, pliancy, &c.

It is prepared from the skin of the chamois, a kind of wild goat, called also isard, inhabiting the mountains of Dauphiny, Savoy, Piedmont, and the Pyreneans.

Besides the softness and warmth of the leather, it has the faculty

faculty of bearing soap without damage, which renders it very useful on many accounts.

In France, &c. some wear the skin crude, without any preparation. It is also used for the purifying mercury, which is done by passing it through the pores of this skin, which are very close.

The true chamois leather is counterfeited with common goat, kid, and even sheep skin; the practice of which makes a particular profession, called, by the French, chamoiseur. The last is the least esteemed, yet so popular, and such vast quantities prepared, especially about Orleans, Marseilles, and Thoulouse, that it may not be amiss to give the method of preparation.

*The manner of chamoising, or of preparing sheep, goat, or kid skins in oil, in imitation of chamois.* The skins, being washed, drained, and smeared over with quick-lime on the fleshy side, are folded into two lengthways, the wool outwards, and laid on heaps, and so left to ferment eight days; or, if they had been left to dry after fleaing, for fifteen days.

Then they are washed out, drained, and half dried, laid on a wooden leg or horse, the wool stripped off with a round staff for the purpose, and laid in a weak pit, the lime whereof had been used before, and had lost the greatest part of its force.

After twenty-four hours they are taken out, and left to drain twenty-four more; then put in another strong pit. This done, they are taken out, drained, and put in again by turns, which begins to dispose them to take oil; and this practice they continue for six weeks in summer, or three months in winter; at the end whereof they are washed out, laid on the wooden leg, and the surface of the skin on the wool side peeled off, to render them the softer; then, made into parcels, steeped a night in the river, in winter more; stretched, six or seven over one another, on the wooden leg, and the knife passed strongly on the flesh side, to take off any thing superfluous, and render the skin smooth.

Then they are stretched, as before in the river, and the same operation repeated on the wool side; then thrown into a tub of water with bran in it, which is brewed among the skins till the greatest part stick to them; and then separated into distinct tubs till they swell, and rise of themselves above the water.

By this means, the remains of the lime are cleared out: They are then wrung out, hung up to dry on ropes, and sent to the mill, with the quantity of oil necessary to full them. The best oil is that of stock-fish.

Here they are first thrown in bundles into the river for twelve hours, then laid in the mill-trough, and fullled without oil till they are well softened; then oiled with the hand, one by one, and thus formed into parcels of four skins each, which are milled, and

dried on cords a second time, then a third; then oiled again and dried.

This process is repeated as often as necessity requires; when done, if there be any moisture remaining, they are dried in a stove, and made up into parcels, wrapped up in wool; after some time they are opened to the air, but wrapped up again, as before, till such time as the oil seems to have lost all its force, which is ordinarily done in twenty-four hours.

The skins are then returned from the mill to the chamoiseur to be scoured, which is done by putting them into a lixivium of wood-ashes, working and beating them in it with poles, and leaving them to steep till the ley hath had its effect; then wrung out, steeped in another lixivium, wrung again, and this repeated till all the grease and oil be purged out. They are then half dried, and passed over a sharp-edged iron instrument, placed perpendicular in a block, which opens, softens, and makes them gentle: Lastly, they are thoroughly dried, and passed over the same instrument again, which finishes the preparation, and leaves them in form of chamois.

Kid and goat skins are chamoised in the same manner as those of sheep, excepting that the hair is taken off without the use of any lime; and that, when brought from the mill, they undergo a particular preparation, called ramaling, the most delicate and difficult of all the others.

It consists in this, that, as soon as brought from the mill, they are steeped in a fit lixivium; taken out, stretched on a round wooden leg, and the hair scraped off with a knife; this makes them smooth, and, in working, cast a kind of fine nap. The difficulty is in scraping them evenly.

SIBYLS, are, according to some, in number twelve; but Martianus will have but two, Pliny and Solinus but three, and Salmasius but the first seven; but Varro allows ten.

They are generally represented as young women; yet some of them were old, as she which sold the books to Tarquin.

These Sibyls were in high esteem, by some, on account of their prophecies of Christ.

SIBYLLA *Agrippina*, is represented, in painting, &c. as a woman in years in a rose-coloured garment: She is called by divers authors *Ægyptica*. Suidas relates, that she prophesied in Egypt in the days of Pharaoh.—Her prophecy, imported, that  
 ‘ Hands should be laid on the invisible world; his beauty shall  
 ‘ not appear, his mother’s womb shall inclose him, and he, who  
 ‘ is eternal joy, shall weep.’

SIBYLLA *Lybica*, was born in Lybia, and was cotemporary with Euripides. Lactantius allows her the second place among the Sybils for her admirable predictions, viz. ‘ The time is not



‘ far off, when the God of light shall be invironed with the radiant beams of the sun.’ She is represented, in painting, &c. as an elderly woman, in purple garments, crowned with a garland of flowers.

*SIBYLLA Delphica*, was so called from her being born at Delphos: She lived before the siege of Troy, and foretold the manner of that war; and prophesied of Christ as follows: ‘ Know him for thy Lord who is the Son of God: A prophet shall be born of a pure virgin without the seed of man.’ She is represented, in painting, &c. as a young woman, cloathed in a black garment, holding in her hand a horn.

*SIBYLLA Phrygia*, is represented, in painting, &c. as having an old, saturnine, hard-favoured face, clad in red garments; many suppose her to be Cassandra. She prophesied very divinely of the day of judgment, as follows: ‘ A trumpet from heaven shall give a very terrible and dreadful sound; all kings shall stand before the judgment-seat of God, who will at once judge both the just and unjust.’

*SIBYLLA Herophila*, is represented, in painting, &c. as a young woman very fair, clad in a purple garment, and having her head covered with a veil of lawn: She is also called Erythrea, and, as Apollodorus Erythreus writes, was a citizen of Erythrea, in Ionia. She prophesied to the Greeks, that they should overcome Troy; and also of Christ as followeth: ‘ The earth shall sweat as a token of judgment; a king shall come from heaven, whose kingdom shall be everlasting.’

*SIBYLLA Europea*, is said to have been born in Jerusalem; but the place of her birth is not certainly known. She prophesied thus: ‘ The Almighty shall come, accompanied with his legions of angels; he shall walk over the hills and clouds, he shall live poorly and in silence, he shall bear rule.’ She is represented, in painting, &c. as a comely young woman, having a high red-coloured face, clad in a garment of cloth of gold, and a fine veil on her head.

*SIBYLLA Persica*, lived in the hundred and twentieth Olympiad, and was born in a town called Noe, by the Red-sea. She prophesied as follows: ‘ O death, thou shalt be trodden under feet; the Son of God shall be born into the world, and he shall bring to men salvation; the invisible world shall be made visible.’ She is represented, in painting, &c. as a young woman, in a white veil and golden garment.

*SIBYLLA Samia*, was born at Pluten, in the isle of Samos, in the Ægean sea. She is represented, in painting, &c. as a woman of a middle age, cloathed in willow weeds, and holding a palm in her hand. She prophesied six hundred and sixty-five years before the birth of Christ, and yet prophesied as if she

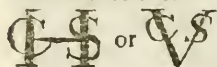
had lived in his days, as follows: ‘ O ill-advifed and indiscreet  
 ‘ people of Judea, who did not turn to the Lord your God ;  
 ‘ you have not truly known him, but have crowned him with  
 ‘ thorns, and have given him gall to drink.’

*SIBYLLA Helleſpontica*, was born in the territories of Troy, in a place called Marmiffa, near the town of Gergitha. She is represented, in painting, &c. as a young woman, of a round, lovely, fresh-coloured face, cloathed in green garments, holding in her right hand a pen, and in her left hand a book. Heraclitus Ponticus ſays, that ſhe was cotemporary with Solon, in the reign of Cyrus, about the ſixtieth Olympiad. She prophesied as follows: ‘ Be comforted, O ye nations, call upon your God ; your  
 ‘ iniquities ſhall be forgiven, and you ſhall find mercy at the  
 ‘ hands of the Lord.’

*SIBYLLA Tiburtina*, was born in Italy, in a town near Rome, upon the bank of the river Tibur, from whence ſhe took her name. She was represented, in painting, &c. as an old woman, of a hard viſage, cloathed in a purple garment, and having in her apron the books of the Sibyls. She prophesied as follows: ‘ A  
 ‘ branch ſhall bud from a ſweet root, a flower ſhall ſpring from  
 ‘ thence, and the ſpirit of the Lord ſhall reſt upon it.’

*SIBYLLA Epirotica*, called alſo Cimmeria ; ſhe was ſaid to be born near the Boſphorus ; but others ſay, in Cimmeria, a town in Campania in Italy. She is represented, in painting, &c. as an old woman of a hard-favoured face, in a grotto, cloathed in garments of purple and dark colours. She is ſaid to have prophesied after the deſtruction of Troy as follows: ‘ A virgin ſhall  
 ‘ bring forth a ſon, without the help of a man, and nourish him  
 ‘ with the milk of her breaſts.’

*SIBYLLA Cumana*, was born in Cuma, a town of Campania, in Italy. She lived in the fifty-fifth Olympiad, in the times of Numa Pompilius and Tarquinius Superbus. She was represented, in painting, &c. like a grave matron, covered with a veil, and cloathed in robes of a blue colour, hiding her feet. She prophesied as follows: ‘ After three days he ſhall triumph over death,  
 ‘ return to the light, and be the firſt who ſhall give evidence to  
 ‘ the reſurrection, thereby to ſtrengthen the faithful in the hope  
 ‘ of eternal life.’



or

*Cornelius SICHEN* uſed theſe two marks in one hundred and eight plates of the Old Teſtament, in 1569.

*Luca SIGNORELLI da Cortona*, born in the year 1439, ſcholar of Pietro del Borgo, lived at ſeveral places in Italy, excelled in hiſtory-painting ; died in the year 1521, aged eighty-two years.

**SILK**, a very soft, fine, bright, delicate thread; the work of an insect, called a Silk-worm.

The ancients were but very little acquainted with the use and manufacture of Silk. They took it for the work of a kind of spider, or beetle, who spun it out of its entrails, and wound it with its feet about the little branches of trees. This insect they called Ser, from Seres a people in Scythia, who kept it; whence, the Silk itself the Latins named Sericum. But the Ser has very little affinity with our Silk-worm, bombyx; the former living five years; but the latter dying yearly, enveloped in a yellowish cover or ball, which, being wound out into little threads, makes what is called Silk. The art of manufacturing Silk was first invented in the isle of Cos; Silk was brought to the Romans from Seres, where the worm was a native.

This occasioned Silk to be a very scarce commodity among them for several ages; it was even sold weight for weight with gold; insomuch that, as Vopiscus informs us, the emperor Aurelian refused the empress his consort a suit of Silk, merely on account of its dearness. At length two monks, coming from the Indies to Constantinople in the year 555, brought with them large quantities of Silk-worms, with instructions for the hatching of their eggs; also rearing and feeding of the worms, drawing out the Silk, and spinning and working it. Upon which, manufactures were set up at Athens, Thebes, and Corinth.

About the year 1130, a Silk manufacture at Palermo was established by Roger King of Sicily, as also another in Calabria, managed by artificers, who were part of the plunder brought from Athens, Corinth, &c. whereof that prince made a conquest in his expedition to the Holy land. And, by degrees, the rest of Italy and Spain learned from the Calabrians and Sicilians the ordering of the Silk-worms, and working of the Silk: And afterwards the French, by right of neighbourhood, a little before the reign of Francis I, began to imitate them. The great advantage this new manufacture turned to, induced our king James I. to be very earnest for its being introduced into England. Accordingly it was several times recommended from the throne, in the most earnest terms, to plant mulberry-trees, &c. for the propagation of Silk-worms; but, unhappily, without effect: Though, from the various experiments found in the Philosophical Transactions, and other pieces, it appears, that the Silk-worm thrives, and works as well, in every respect, in England, as in any other part of Europe.

The Silk-worm is an insect remarkable, both for the precious matter it furnishes for divers stuffs, and also on account of the various forms it assumes, before as well as after its being enveloped in the rich cod or ball it weaves itself. From a grain, or seed,



which is its first state, it becomes a pretty large worm, of a whitish colour, inclining to a yellow. When a worm, it shuts itself up in its cod, and assumes the shape of a sort of greenish bean, without any signs of life or motion. At length it awakes and becomes a butterfly, after making itself a passage out of its silken sepulchre: And at last, dying indeed, it prepares itself by a grain or seed it casts, for a new life, which the warmth of the summer assists it in resuming.

As soon as it is arrived at the size and strength necessary for the beginning its cod, it makes its web; this is his first day's employment: On the second he forms his cod, and covers himself almost over with Silk: The third day he is quite hid; and the following days employs himself in thickening and strengthening his cod; always working from one single end, which he never breaks himself; and which is so fine, and so long, that those who have nicely examined it, affirm, that each cod contains Silk enough to reach the length of six English miles. In ten days time the cod is in its perfection, and is now to be taken down from the branches of the mulberry-tree, where the worms have hung it. But this point requires a deal of care, for there are some worms more lazy than others; and it is very dangerous waiting until they make themselves a passage, which usually happens about the fifteenth day of the month.

The first, finest, and strongest cods or balls, are kept for the grain; the rest are carefully wound: Or, if it is desired to keep them all, or if there be more than can be well wound at once, they lay them for some time in an oven moderately hot, or else expose them for several days successively to the greatest heats of the sun, in order to kill the maggot; which, without this precaution, would not fail to open itself a way to go, and use those new wings abroad it has acquired within. Ordinarily they only wind the more perfect cods. Those that are double, or too weak, or too coarse, are laid aside; not as altogether useless, but, being improper for winding, they are reserved to be drawn out into skains. The cods are of different colours; the most common are yellow, orange colour, Isabella, and flesh colour.

There are some also of a sea-green, others of a sulphur colour, and others white; but there is no necessity of separating the colours and shades, to wind them apart; as all the colours will be lost in the scouring and preparing of the Silk.

*To wind the SILK from off the cods,* two machines are necessary; the one a furnace with its copper; the other a reel, or frame, to draw the Silk. The winder, then seated near the furnace, throws, into the copper of water over the furnace, first heated and boiled to a certain degree, which custom can only teach, a handful or two of cods, which have been first well purged of



all their loose furry substance. He then stirs the whole very briskly about with birchen rods, bound and cut like brushes; and when the heat and agitation have detached the ends of the Silks of the pods, which are apt to catch on the rods, he draws them forth, and joining ten or twelve, or even fourteen of them together, he forms them into threads, according to the bigness required to the works they are designed for; eight ends sufficing for ribbons; and velvets, &c. requiring no less than fourteen. The ends, thus joined into two or three threads, are first passed into the holes of three iron rods in the fore-part of the reel; then upon the bobbins, or pullies, and at last are drawn out to the reel itself, and there fastened, each to an end of an arm or branch of the reel. Thus disposed, the workman giving motion to the reel, by turning the handle, guides his threads, substitutes new ones, when any of them break, or any of the cods are wound out; strengthens them where necessary, by adding others; and takes away the cods wound out, or that, having been pierced, are full of water. In this manner two workmen will spin and reel three pounds weight of Silk in a day, which is a greater dispatch than is made by the spinning-wheel or distaff. It is true, all Silks cannot be spun and reeled after this manner; either by reason the cods have been perforated by the Silk-worms themselves, or because they are double, or too weak to bear the water; or because they are coarse, &c. of all these together they make a particular sort of Silk, called Fleuret: Which, being carded, or even spun on the distaff, or the wheel, in the condition it comes from the cod, makes a tolerable good Silk.

As to the cods, after opening them with scissars, and taking out the beans, which are of some use for the seeding of fowl, they are steeped three or four days in troughs, the water whereof is changed every day to prevent their stinking. When they are well softened by this scouring, and cleared of that gummy matter the worm had lined the inside withal, and which renders it impenetrable to the water, and even to air itself; they boil them half an hour in a ley of ashes, very clear, and well-strained; and after washing them out in the river, and drying them in the sun, they card and spin them on the wheel, &c. and thus make another kind of fleuret, somewhat inferior to the former.

*To recover the colour of black SILK.*—Boil the leaves of a forward summer fig-tree in rain or river water, till a third part of the water is consumed; wash the Silk in this water, and then rinse it or brush it over with a little alum water, and it will be restored to a curious fair black.

*To gild SILK.*—Lay parchment glue on the Silk gently that it may not sink in; then take ceruse, bole, and verdigrease, of each a like quantity; mix and grind them upon a stone; then, having

mixed

mixed a little varnish with it in a glazed earthen vessel, let it simmer over a gentle fire, and keep it for use.

*How to stiffen cassa, and the like sorts of SILK, and give them a beautiful lustre.*—Pound an ounce of gum arabic, and half an ounce of gum tragacanth, very well in a mortar; dissolve them in water; then boil two pounds of linseed in water, so long, till it becomes glutinous; then put in the gum water, make it hot and strain it through a cloth, and, with a sponge, smear it on the wrong side of the Silk, taking care that the piece of Silk be stretched both in length and breadth, otherwise it will be apt to rumple.

*To scent or perfume SILKS.*—After the Silk has been dyed, for every pound of Silk take an ounce of orris, dry it well. Lay the Silks in rose leaves in a thick sieve, and betwixt every row strew powder of orris, and shut it up close in a box or chest, till the next day, and the Silk will emit an agreeable odour.

*How to keep SILK from staining in the washing.*—Heat rain water very hot, then put into it Castile soap, dissolve it well; then let it stand till it is almost cold, and then sprinkle in a small quantity of fuller's earth; then scour out the Silks; when you have done, clap them between dry cloths, not suffering them to lie on heaps, and they will look fresh and fair.

*To restore SILKS of any colour that have been soiled or greased.*—Take an ounce of unslacked lime, and the like quantity of the ashes of vine-branches, and as much oak-bark; mix them well together in fair water, and make with them a kind of ley, over a gentle fire; let this settle, then take the clear part, and rub over the faded part with a brush or sponge, and it will in a short time restore it.

*How to make a soap to take grease, spots, or stains out of SILKS.*—Take roch-alum, burn it well and reduce it to a fine powder, and add to it the powder of the roots of Florentine orris, about half a pound; and to these add a new-laid egg, and two pounds and an half of cake-soap; make them up with fair water into round balls; and, when you would take out any spot or stain, first wash the place well with warm water, and then lay a laying of this soap upon it for three or four hours, and then wash it off with other warm water, and, in often so doing, they will disappear.

*To take spots and stains out of very thin SILK.*—Warm a pint of white-wine vinegar indifferent warm, then dip a black cloth into it, and then rub over the stains; afterwards scrape fuller's earth over them, and clap dry woollen cloths under and over, placing an iron indifferently hot on the upper, and it will draw out the spot, &c.

*To take spots or stains out of SILK.*—Bruise an ounce of flax-seeds

seeds in two or three spoonfuls of the juice of lemon, and add a quarter of an ounce of white lead, and the same quantity of burnt bone; mix them over a gentle fire to a thickness, and lay them on the strainer.

SILVER, is a white metal, and, of all others, except gold, the finest, purest, most ductile, and precious.

There are Silver mines in all the four quarters of the world. Europe has its share; nor is Great-Britain quite destitute of them, though it has not any of great value.

The mines of Peru, and some other parts of America, are much the richest and most abundant; they appear almost inexhaustible: Particularly those of Potosi, which continue to be dug with equal advantage, as when first discovered; with this only difference, that the veins which were then almost in the surface of that mountain are now sunk to prodigious depths; the workmen going to them by a painful descent of four or five hundred steps.

It is accounted a great addition to the richness of a mine to be near a river, for the advantage of the mills to grind the ore.

That which renders the working of the mines exceedingly dangerous, is the exhalations arising from them, which are felt even on the outside, and do affect also animals grazing on the outside in their neighbourhood, but stupify the miners in the inside; none of whom can bear so poisonous an air a day together.

Sometimes it is so fatal, that it kills upon the spot; and obliges them to stop up the veins again, whence it exhales.

The mines of Potosi are not so subject to them by far, and, yet, without the herb paraguay, the infusion of which is taken by the miners, as we do that of tea, those mines must be soon abandoned.

Though the mines of Potosi and Lipes still keep up their reputation, yet there have been several discovered within these few years, which far exceed them in richness; as the mines of Oruro, eighty leagues from Arica; those of Ollachea, near Cusco, opened in the year 1712.

It is remarkable that most of the mines in America are found in cold and barren places.

The method of separating Silver from the ore, in Europe, is the same as that of gold, that is, by means of quicksilver; with this difference, that, for Silver, to every fifty hundred weight of ore is added one hundred weight of rock salt, or some other natural salt. See the articles GOLD and REFINING.

Upon this, the sulphur quits the Silver, and joins itself to the iron, and both are converted into scoria, which swims on the Silver, and the metal itself is found pure at the bottom of the crucible.



The essay of Silver is made by the coppel; if the Silver preserves its weight, it is standard; if it loses, the grains, or even pennyweights of its diminution, are accounted.

*SILVER wire*, is Silver drawn through the holes of a wire-drawing iron, and by this means reduced to the fineness of a thread or hair. As for the manner of drawing it, see under the article *WIRE*.

*SILVER leaf*, is what the gold-beaters have reduced to fine thin leaves, to be used by gilders, &c.

*Shell SILVER*, is made of the shreds of Silver leaves, or the leaves themselves; used in painting and silvering certain works: Shell Silver is prepared after the same manner as shell gold. See *GOLD*.

*To lay on a ground to gild and SILVER upon*.—Steep two ounces of fine bole armoniac, well chosen, fresh, and greasy to the touch; put it in water to dissolve, and afterwards grind it, adding to it the quantity of a filberd of crayon, and of a pea of tallow, which is enough for one grinding; which are to be prepared as follows:

Melt them and put them into fresh water, and work them well with your fingers;

And, as you grind it, put a little soap-suds among the bole.

When this compound has been ground, put it into fair water, changing the water from time to time to preserve it.

When this is to be used, it is to be tempered with warm size; and, if it prove as strong as what you whitened with, put in a third of water, and mix it with the bole, which must be made of the thickness of a cream; then lay it on the work with a pencil, and go over the whole with it three or four times; letting it lie to dry each time before you go over it again; and, when it is finished and dry, rub it with a soft cloth, before you proceed to lay on the gold or Silver.

When this ground is used for gold, a little red lead must be added to it.

*To matt SILVER*.—Grind white ceruse with water, and then temper it with ichthyocolla, or fish glue, or else glove size very fine; the first is the most beautiful. It must be laid with a pencil on the places that you matt.

*To SILVER copper or brass*. 1. Cleanse the metal with aqua-fortis, by washing it lightly with it, and immediately throwing it into fair water, or by heating it red-hot, and scouring it with salt and tartar, and fair water with a small wire brush.

2. Dissolve some fine Silver in aqua-fortis in a broad-bottomed glass vessel, or of glazed earth; then evaporate away the aqua-fortis over a chafing-dish of coals.

3. Put five or six times its quantity of water, or as much as will



will be necessary perfectly to dissolve it, on the remaining dry calx; evaporate this water with the like heat; then put more fresh water, and evaporate again; and, if need be, the third time; making the fire towards the latter end so strong, as to leave the calx perfectly dry; which, if your Silver be good, will be of a pure white.

4. Take of this calx, common salt, crystals of tartar, of each a like quantity or bulk, but not in weight; mix all well, then put the metal into fair water, and take of the aforesaid powder with your wet fingers, and rub it well on, till you find every little cavity of the metal sufficiently silvered over.

5. If you would have it richly done, you must rub on more of the powder; and in the last place wash the silvered metal in fair water, and rub it hard with a dry cloth.

This, though done without quicksilver, may last some years; and, when the Silver begins to wear off, may as easily be renewed.

*To counterfeit SILVER.* Take crystal arsenic eight ounces, tartar six ounces, saltpetre two ounces, glass one ounce and an half, and of sublimate half an ounce; reduce them separately into a fine powder, and mix them; then take three pounds of copper in thin plates, and put them into a crucible, with the former ingredients, layer upon layer, to calcine, covering it, and luting it strongly; set it in the furnace, and there let it stand for eight or ten hours; then take it out, and when it is cold break the pot, and take out all the matter, and melt it with a violent fire, casting it into a mould.

Then take purged brass two pounds, of the former metal one pound; melt them together, casting in now and then some of the aforesaid powder; after which, add as much of fine Silver, melting them together, and you have what you desired.

Lastly, to make it as white as Silver, boil it in tartar.

*Another way to counterfeit SILVER.* Take of purified tin eight ounces, quicksilver half an ounce; and, when it begins to rise in the heat, cast into it powder of cantharides with a lock of hair, that it may burn in it; and, being melted, put into it the aforesaid powder, then take it suddenly from the fire, and let it cool.

*To whiten SILVER.* Silver vessels, or instruments boiled with salt, alum, and tartar, give them that whiteness and clearness, which they would scarcely be brought to by brushing, pumice-stone, or putty; old sullied pieces may be brought in a trice to the like fairness by warm aqua-fortis.

*To prepare the SILVER dye.* Allow half a pound of alum for every fifteen yards of stuff, and three quarters of scœnugreek; let them boil for half an hour, then add one pound of pot-ashes, and half a pound of brasil, in which boil the stuffs for a quarter of an hour.

*To soften SILVER.* Put as many wedges, as you have melted one night, into a crucible, and set it into a furnace, but so as they may not melt, and they will be soft and fair.

Or thus: Take honey and oil, of each a like quantity; quench Silver or gold in it three or four times, and it will be softer.

*To tinge SILVER of a gold colour.* Take fine gold, fine Silver, good brass, or brass and copper calcined with sulphur vivum, of each a like quantity; melt them down together, and it shall appear to be gold of eighteen carats fine.

*Another way to tinge SILVER.* Take of quicksilver an ounce and a half, of leaf gold half an ounce; mix them, and put them into a glass retort well luted; set it on the fire till it grow hot; then take it off, and add to it quicksilver purged one ounce, sal armoniac half an ounce, sal ellebrot a quarter of an ounce, borax one drachm; then seal up the glass hermetically, and set it into a continual fire for three days; then take it out, and let it cool, open the retort, take out the matter, and powder it very fine; of which powder mix one ounce with five ounces of Silver, and it will tinge it into a good gold colour.

The sal ellebrot is made as follows: Take pure common salt, sal gemmæ, and sal alcali in powder, of each half an ounce; juice of mint two ounces, spring water two pounds; mingle them and evaporate.

Quicksilver is purged by washing it in sharp vinegar three or four times, and straining it through a shammy leather, or by subliming it, which is better.

*To bring SILVER into a calx.* This is done by making it into an amalgama with quicksilver, and then subliming it; or by dissolving it in aqua-fortis, and precipitating it with the solution of salts in fair water, and then washing it often with fair water to free it from the salts; or else by mingling the filings with sublimed mercury, and afterwards causing the mercury to ascend in a retort, which will leave at bottom the calx of Silver fit for jewels, &c.

*To blanch SILVER.* Take sal armoniac, roch alum, alum plumosum, sal gem, argol, Roman vitriol, of each a like quantity; powder them, mix them, and dissolve them in fair water; in this boil the Silver so long, till you find it of an excellent whiteness.

*To SILVER any metal.* Dissolve fine Silver in strong aqua-fortis; put to it so much tartar in fine powder, as will make it into a paste; rub the metal with it, and it will look like fine Silver.

SIN, is represented, in painting, &c. by a youth blind, black and stark naked, who seems to walk through crooked ways, and by precipices, girt round with a serpent gnawing his heart.

His youth denotes his imprudence and blindness, in committing Sin; his wandering shews his deviating from, and transgressing the law; black and naked shews, that Sin deprived men of grace, and the whiteness of virtue; the serpent is the devil continually seeking to delude with false appearances.

**SINCERITY**, is represented, in painting, &c. by a young woman in a thin golden robe; she holds a human heart in her left hand, in her right a white dove; both signify, that true Sincerity is incapable of hypocrisy, her integrity makes her fear nothing, she makes her actions manifest by disclosing her heart to all people.

*To make ising-glass SIZE.* Take fine ising-glass in small bits one ounce, fair water a quart; let it stand for twelve hours only warm, and afterwards boil it, but very gently, and continue the simmering till it is all dissolved; the water also being wasted away to a pint or less, let it cool and keep it for use.

It will be thick like a jelly, but will not keep above three or four days, so that you ought to make no more at once, than present occasion requires.

*To make gold SIZE.* Take gum animi, asphaltum, of each one ounce; minium, litharge of gold, and umber, of each half an ounce; reduce all into a very fine powder, and add to them of linseed oil four ounces, of drying oil eight ounces; digest over a gentle fire, that does not flame, so as it may only simmer and bubble up, but not boil, for fear it should run over and set the house on fire; keep it constantly stirring with a stick, till all the ingredients are dissolved and incorporated; and do not leave off stirring it, till it becomes thick and ropy, and is boiled enough; let it stand till it is almost cold, and then strain it through a coarse linen cloth, and keep it for use.

To prepare it for working. Put according to the quantity you shall use in a horse muscle shell, and so much oil of turpentine to it, as shall dissolve it, making it as thin as the bottom of your seed lac varnish; hold it over a candle to melt, and then strain it through a linen rag into another shell; add to these so much vermilion as will make it of a darkish red.

If now it is too thick for drawing, you must thin it with oil of turpentine. The chief use of this Size is for laying on of metals.

*The best gold SIZE for burnishing.* Take fine bole what quantity you please, grind it finely on a marble, then scrape into it a little fine beef suet, grind all well together; after which mix a small proportion of parchment Size, with a double proportion of water, and it is done.

*To make silver SIZE.* Grind tobacco-pipe clay fine, scrape  
into

into it a little deer's suet, and grind them all extremely fine ; then add a mixture of Size and water, as before directed.

*A SIZE for either silver or gold.* Take fine bole in fine powder one pound, black lead two ounces, grind them together ; then add of oil olives two scruples, and bees-wax one scruple, melted together ; grind all these very finely in a mafs ; and, in the last place, grind them together with parchment Size and water.— But remember never to grind more gold and silver Size at a time than will serve the present occasion.

*To make parchment SIZE.* Boil cuttings of clean parchment one pound in two quarts of fair water to a jelly ; strain it hot, then let it cool, and it will be a strong Size.— This may be used, as well as for the former uses, in white japan work instead of Ming-glass Size.

*The way of using this SIZE.* Melt some of it over a gentle fire, and scrape into it as much whiting, as may only colour it ; mix and incorporate them well together with a clean pencil ; with this you may whiten frames, rubbing it well in with your brush, that it may enter into every hollow place of the carved work, &c. letting it dry on.

Then melt the Size again, and put in more whiting, so as to make it somewhat thick, and whiten the frames over again seven or eight times, letting it be thoroughly dry between each time : but after the last going over, before it is quite dry, you must dip a clean brush pencil in fair water, to wet and smooth it over ; and, when it is thoroughly dry, brush it over, as the necessity of the work shall require.

After this, with a gouge or chissel, not half a quarter of an inch broad, open the veins of the carved work, which the whiting has choaked up ; then smooth and water-plane it all over with a fine rag wetted, and your finger ; let it be dry, and then it is fit to receive the former gold Size.

*To make gold SIZE in oil.* Take yellow oker in fine powder, what quantity you please ; mix it with an indifferent fat linseed oil a sufficient quantity, grind them well together, and put the mafs into a gallipot, upon which put some fat oil, to keep it from skinning over ; cover it close with a piece of bladder or paper, and keep it for use.

It will keep good for ten or twelve years, and be the better, and not the worse.

If you would have your work extraordinary well done, prime it over thinly twice, and let it stand to dry for four or five days.

*To make glove-leather SIZE.* Take half a pound of the cuttings of white gloves, and put them in water, letting them sleep for some time ; then boil them in a pot with six quarts of water, till  
it



it be consumed to one; then strain it through a cloth in a new earthen pan.

To try whether the Size is strong enough, when it has stood till it is cold, feel it with your finger, and, if it feels firm under your hand, it is done.

*To colour SKINS a light blue or turky colour.* Take smalt four ounces, red wine half a pint, and alum four ounces, vinegar a pint, and white starch an ounce; set them over a gentle fire, but do not suffer them to be over thick; soak the Skins in alum water, and hang them up to dry; add to this colouring a pint of gum water, tolerably thick; lay it on when dry, glaze it over, and polish it.

*To dye SKINS a crimson colour.* Take hard soap, scrape three ounces, and dissolve it in fair water, and add to it three ounces of alum; boil them over a gentle fire, till the water grow clammy, or a little inclining to thickish; then put in a few grains of cochineal, half an ounce of lake, two ounces of red lead, and a quarter of an ounce of vermilion, and a small piece of indigo; mix them well by stirring them together, and keep them upon a gentle fire, till they are about the thickness of the white of an egg; then having first rubbed the Skin over with alum water, and hung it up to dry, apply this colour as is directed for others.

*Another fair red for SKINS.* First wet the Skins or pulst in alum water, in which a like quantity of salt, with half as much lime, has been dissolved; then stretch them, and dry them, take a quart of the last brewer's drink, and put into it an ounce of brasil powder or raspings, a quarter of an ounce of vermilion, and an ounce of alum powder; thicken them over a gentle fire by continual stirring, and so with a brush or cloth rub over the Skins evenly, not laying it thicker in one place than another; and this do three times successively, suffering them only to dry the mean while; and, being thus done, they will be according to your expectation.

*To colour SKINS green.* Take the leaves of nightshade, bruise them in a mortar, strain out the juice, and dissolve in each pint two ounces of alum, to which add half an ounce of verdigrease, and heat them gently over the fire; then let it stand for twenty-four hours, and strike over the Skins with a brush with it warm; let them dry and go over them again, till they have taken a lively colour.

*To colour SKINS a light green.* Take the herb called horsetail, bruise it, and add to the juice a small quantity of verdigrease, alum, and copperas; make it into a colour over a gentle fire, and it will prove a pleasant colour.

SLEEP, is called the brother of death, was painted of a most sour, lowring, and melancholy aspect, aged, and holding in her

right hand a young child very beautiful, and in her left another child, of a most swarthy, black, and dull complexion, with legs and arms very crooked.

Philostratus, in a tablet he made for Amphiarus, represents her as an aged woman, slothful and sluggish, cloathed with several garments, the undermost of which is black, and the upper one white, holding in one of her hands a horn pouring forth feeds.—By the garment is signified night and day; by the feed, rest, ease, and quiet.

*Gaspars SMITZ, alias Magdalen SMITH*, was a Dutch painter, who came over to England about seventy years ago. He practised some time in London, but, upon the encouragement of a lady of quality, he went over to Ireland, where he gained the greatest esteem, and had very large prices for his work; he painted portraits in oil of a small size; but his inclination led him most to Magdalens, from whence he had his name.

These Magdalens were very gracefully disposed, beautifully coloured, expressing the character of grief and penitence. He had also a particular talent for painting fruit and flowers, inso-much that one bunch of grapes of his performance was sold in Ireland for forty pounds. He seldom failed to introduce a thistle into the fore ground of his Magdalens, which he painted after nature with wonderful neatness; he died in Dublin.

**SMOKE**, in painting in miniature, is imitated with black indigo and white, and sometimes with bistre. You may also add vermilion or oker, according to what colour you would have it.

**The SNOW-DROP.** Cover and finish as for the lilly, do the seed with masticot, and shade with gall-stone; let the green be verditer and iris.

*Dying of SNUFF colours.* Take water a sufficient quantity, nut-galls in powder one pound, madder four ounces and a half, red wood ground one pound, fustic four ounces; make them boil, and enter twenty yards of broad cloth, handle it, and boil two hours, and cool; add copperas four ounces, enter your cloth, and handle it, and boil it a quarter of an hour, and cool it; if you would have it fadder, use the more copperas.

In making a light Snuff colour, you must put in the less copperas; if you would have it to look greenish, you must use the more fustic; but, if you would have it look more red, use the more red wood.

*Another SNUFF colour.* Take water q. s. fustic two pounds, madder one pound, red wood ground half a pound; let them boil, and then enter twenty yards of broad cloth; handle it and let it boil two hours, and cool it; add copperas four ounces, which is  
enough

enough for the lighter colour; then enter your cloth, handle it, boil half an hour, and then take it out and cool it.

*Francis SNYDERS*, born in 1579, scholar of Henry van Balen, lived at Antwerp and in Italy, excelled in painting wild beasts, hunting, fish, fruit, &c.

SOAP, is a sort of paste sometimes hard and dry, and sometimes soft and liquid, much used in washing and whitening linsens; and also by dyers, fullers, and many other workmen.

The principal Soaps of our English manufacture are the soft, the hard, and the ball Soap; the soft Soap again is either green or white; the process of making each kind is as follows:

The green soft Soap; the principal ingredients used in making green Soap, are leys drawn from pot-ashes, and lime boiled up with tallow and oil.

First the ley and tallow are put into the copper together, and, when melted, the oil is put to them, and the copper made to boil; then they damp or stop up the fire, while the ingredients remain in the copper to knit or incorporate; which being done, they set the copper a boiling again, feeding or filling it with leys as it boils, till they have put in a sufficient quantity; after which they boil it off with all convenient speed, and put it into barrels.

White Soap; of this one sort is made after the manner that green soap is, excepting that they do not use any oil in this.

Another sort of white soft Soap is made from leys of ashes of lime, boiled up at twice with tallow.

First they put a quantity of leys and tallow into the copper together, which is kept boiling, being fed with leys as it boils, till it is boiled enough, or that they find it grains; then they separate or discharge the leys from the tallowish part, which they put into a tub, throwing away the ley; this they call the first half-boil.

Then they charge the copper again with fresh tallow and ley, and put the first half-boil out of the tube into the copper a second time, and keep it boiling with fresh ley and tallow, till it is brought to perfection, and afterwards filled out into Soap-casks.

Hard Soap is made of ashes and tallow, and commonly boiled at twice; the first boiling they also call a half-boiling, which is performed exactly after the same manner as the first half-boil of the soft white Soap.

Then they charge the copper again with fresh ley, and put into it the first half-boil again, feeding it with ley, as it boils, till it is boiled enough, or till it grains; then they discharge the ley from it, and put the Soap into a frame to boil and harden.

Ball Soap is made also of ley from ashes and tallow; they put the ley into the copper, and boil it till the watery part is quite gone, and there is nothing left in the copper but a sort of nitrous

matter, which is the very strength and essence of the ley; then they put tallow to it, and keep the copper boiling and stirring for half an hour or more, in which time the Soap is compleated, which they put into tubs or baskets with sheets in them, and immediately, while soft, make it into balls.

It takes up near twenty-four hours to boil away the watery part of the ley.

SODA, which comes from Egypt and Spain, derives its name from the abundance of salt it contains; it is made of the same herb as the polverine and rochetta of the Levant, and is of the same sort and nature with that; and though this herb grows in great quantities in many places, and comes naturally among water, and commonly flourishes near lakes, yet it is planted on the banks of the Mediterranean in France, Spain, and in Egypt, where by reason of the heat of the climate it grows in great quantities, but it has the most sharpness and is strongest in Egypt, where there is never any rain.

It is green all the winter; but they commonly cut it in the middle of the summer, when it is in its full vigour; after it has been dried by the heat of the sun, they gather it on heaps, and burn it on hurdles or grates made of iron; the ashes falling through into a pit, made underneath on purpose, there they grow into a hard mass or stone, and are gathered and laid up for use, and are called Soda, and their salt alcali, and are used for making glass and crystal. See ROCHETTA, POLVERINE, and CRYSTAL.

SOFTENING, in painting, is the mixing and diluting of colours with the brush or pencil.

Painters often use the term, Soften designs in black and white made with the pen, &c. to weaken the teint. To Soften a portrait, according to Felibien, is to change some of the strokes, and give a greater degree of sweetness and softness to the air thereof, which before had something rough and harsh in it.

SOLDER, } is a metallic or mineral composition, used in sol-  
SODDER, } dering or joining other metals.

Solders are made of gold, silver, copper, tin, glass of tin, and lead; always observing, that, in the compositions, there be some of the metal that is to be soldered, mixed with some finer and higher metals.

Goldsmiths make four kinds of Solder, viz. Solder of eight; where to seven parts of silver there is one of brass or copper. Solder of six, where only a sixth part is copper; Solder of four, and Solder of three. It is the mixture of copper in Solder that makes raised plate always come cheaper than flat.

The Solder used by plumbers is made of two pounds of lead to one of tin. Its goodness is tried by melting it, and pouring



the bigness of a crown-piece upon a table; for, if good, there will arise little bright shining stars in it.

The Solder for copper is made like that of the plumbers, only with copper and tin; for very nice works, instead of tin, they sometimes use a quantity of silver.

Solder for tin is made of two thirds of tin, and one of lead; but where the work is any thing delicate, as in organ-pipes, where the juncture is scarce discernible, it is made of one part of tin or glass, and three parts of pewter.

*To SOLDER upon silver, brass, or iron.* Beat the Solder thin, and lay it over the place to be soldered, which must be first fitted and bound together with wire, as occasion requires; then take borax in powder, and temper it like pap, and lay it upon the Solder, letting it dry; then cover it with quick coals and blow, and it will run immediately; take it presently out of the fire, and it is done.

Note 1. That if a thing is to be soldered in two places, which cannot be well done at one time, you must first Solder with the hard Solder, and then with the soft; for, if it be first done with the soft, it will unfold again before the other is soldered.

2. That, if you would not have your Solder run about the piece that is to be soldered, rub those places over with chalk.

SOLDERING, is the joining or fastening together of two pieces of the same metal, or of two different metals, by melting and applying some metallic composition on the extremities of the metals to be joined.

In the Soldering either of gold, silver, copper, &c. there is generally used borax in powder, and sometimes rosin.

**V** or **N** *Virgilio SOLE*, engraved a great many pieces in copper and wood in Hisbin's taste. He engraved the New and Old Testament in two hundred plates, the Metamorphosis of Ovid in one hundred and seventy small plates, hunting-pieces in great and small, &c. He sometimes made the letter V on one side of the plate, and S on the other.

**V** *Virgilio SOLE* of Bruffels, his mark under a dead Christ, engraven on a large plate in 1542.

SOOT, is an earthy, volatile matter, arising from wood, coal, and other fuel, along with the smoke, by the action of fire; or it is rather the smoke itself, fixed and gathered on the sides of the chimney.

Dyers make considerable use of Soot, for a kind of dun colour, which it is true has no agreeable smell; but then, to answer to that, has the property of saving cloths and other stuffs from

moths.—The Soot found in the furnaces of glass-houses is used by painters.

SOOT of *frankincense*, the smallest and finest part of the incense, called *olibanum* or *male incense*; burnt after the manner of rosin to make lamp-black.

SORROW,  
SADNESS,  
GRIEF,  
DEJECTION, } is an unpleasant faintness, by which the soul receives the inconveniencies of the evil, or of the defect represented to it by the impressions of the brain.

This passion is represented, in drawing, painting, &c. by motions which seem to indicate the inquietude of the brain, and the dejection of the heart; the eye-brows being more raised in the middle of the forehead than next the temples.

They who are troubled with this passion have their eye-balls dull, the white of their eye inclining to yellow, the eye-lids hanging down, and something swelled; black and livid round the eyes, the nostrils drawing downwards, the mouth open and the corners thereof drawn down; the head appears carelessly hanging on one of the shoulders, the complexion of a kind of lead colour, and the lips pale and wan. See plate XVI.

SOUTH, is represented, in painting, by a blackmoor boy, a sun upon his head, surrounding him with its rays; upon his girdle are the signs Taurus, Virgo, and Capricornus; arrows in his right hand, in his left a branch of the lotus.—The zone wherewith he is girded denotes the meridional signs; the arrows, the sun's penetrating into the very bowels of the earth; the lotus, at the sun's beginning to appear, appears out of the water, and, according as the sun ascends, so does it; at noon it stands upright, and so in the afternoon it follows the sun, till it enters into the water again.

SPECTACLES, an optic machine, consisting of two lens's, set in horn or other matter, and applied on the nose, to assist in defects of the organs of sight. See LENS.

Old people, and all presbytæ, use Spectacles of convex lens's, to make amends for the flatness of the eye, which does not make the rays converge enough to have them meet in the retina.

Short-sighted people, or myopes, use concave lens's, to hinder the rays from converging so fast through the great roundness of the eye, as to make them meet before they reach the retina.

Spectacles were certainly unknown to the ancients; yet they are not of so late a date as the telescope. Francisco Redi, in a very learned treatise on Spectacles, will have them to have been invented in the thirteenth century, between the years 1280 and 1311.

SPELTER, or Zink, a sort of imperfect metal, which some confound

confound with bismuth, and others with spalt; others again make it a female antimony. See ZINK.

Spelter is a kind of mineral lead, very hard, white, and brilliant, which, though not perfectly malleable, yet stretches a little under the hammer.

It is found in greatest quantity in the mines of Gosselar in Saxony, and is usually sold in large, square, thick cakes, whence one would judge it to have been melted as it came out of the mines, and cast into that form.

It is used to clear and whiten tin, in making of pewter, much as lead is used to purify gold and silver.

Those who imagine that the Spelter is put in to increase the weight, are much mistaken; since, in the melting five or six hundred weight of tin, they scarce put in a pound of Spelter, and that mixed with turmeric. It is also used in the making of solder, and with curcuma in the melting of copper, to give that metal a good colour, which however is not permanent. See SOLDER. The best is white, in fine scales, difficult to break, &c.

S. P. F. signifies Stephen du Perach fecit.

SPIDER *filk*. In the year 1710, Mr. Bon published a dissertation, in France, concerning the procuring and preparing silk of the webs of Spiders, and using it in several manufactures, which is to the following effect:

The silk Spiders make a silk every whit as beautiful, strong, and shining as that made by the silkworm; it spins it out of the anus, around which are five papillæ, or small nipples; and, behind these, two others, all musculous, and furnished with sphincters.

These nipples serve as so many wire-drawing irons, in forming and moulding a liquor, which, when dried in the air, after it has been drawn through them, is to be the silk.

Mr. Reaumur observes, that each of these nipples consists of a number of lesser and insensible ones, which a person may be convinced of, by pressing a Spider's belly between his fingers, to force the liquor to flow into the nipples; for, by this means, applying the finger against the anus, several distinct threads will be drawn out through the several perforations of the nipples.

The threads indeed are too fine to be told with any certainty; but Mr. Reaumur supposes, that each larger nipple may send forth six or seven; hence it is, we find how the Spiders make threads bigger or smaller; for as, before they begin to spin, they always apply either more or fewer of these six nipples against the body, whence the web is begun; or, as they apply each more or less strongly, so as more or fewer of the insensible nipples come to

take; the thread thus spun will be a compound of more or fewer of the single threads.

Indeed, as the threads come from the anus all joined together, they appear to be single, and Mr. Bon has distinguished one of the single ones to consist of fifteen or twenty distinct threads.

The threads are of two kinds; the first is weak, and only serves for that kind of web wherewith they catch flies. The second is much stronger, and serves for wrapping up their eggs in, which, by means of it, are not only sheltered from the cold, but defended from insects, which might otherwise gnaw and spoil them.

These threads they wind very loosely about the eggs, and bear a resemblance to the cods and bags of silkworms, that have been prepared and loosened from the distaff.

These Spiders bags, when fresh and new, are of a grey colour; but, having been long exposed to the air, turn blackish. There might indeed be found other Spiders bags, of other colours, and which would afford a better silk; but their scarcity would render the experiment very difficult.

There are indeed Spiders of several colours, as black, brown, yellow, white, &c. and they are again distinguished as to the number of their eyes, some having six, others eight, others ten: But, as to the silk Spider itself, they are, by Mr. Bon, all reduced to two kinds; those which have long legs, and those that have short; of which the short-legged are most common, and those that furnish the raw silk.

These always find out some place, secure from the wind and rain, in which to make their bags; as hollow trees, the corners of windows or vaults, or under the eaves of houses.

By collecting a quantity of these bags, a new silk may be made in nothing, he tells us, inferior to the common silk: It will take all kinds of dyes, and may be wrought into any kinds of stuffs.

Mr. Bon had stockings and gloves made of it, which he presented to the Academy, and others of the Royal Society.

After he had gathered twelve or thirteen ounces of these bags, he had them well beaten for some time with the hand and a stick, to get out all the dust; he after this washed them in lukewarm water, till they, being taken out of the water, left it very clean; after this they were laid to steep in a large vessel, with soap, saltpetre, and gum arabic.

This, with the bags in it, was set over a gentle fire, and gently boiled for three hours; then taken out, and washed in warm water to get out the soap, and afterwards laid by to dry for some days, to fit them for carding, which was done by the common carders of silk, but with cards much finer than ordinary.

By this management he procured a silk of a very particular  
ash-colour,



ash-colour, which was very easily spun, and the thread spun from it both stronger and finer than that of common silk; by which it is evident, that all manner of work may be made of it; nor is there any reason to fear, but that it will stand any trials of the loom, after having undergone, or passed through, that of the stocking-weavers.

The only difficulty is in procuring a quantity of Spiders bags, in order to carry on a considerable manufacture in it.

But this, Mr. Bon says, would be no difficulty at all, if we had but the art of breeding them as they do silkworms; for they multiply much more, every Spider laying six or seven hundred eggs, whereas the silkworm does not lay above an hundred; and yet these last are so tender, &c. that one half die without making any bags, or are hindered by some accident or other from making bags; whereas the Spiders hatch of themselves, without any care, in the months of August and September, in fifteen or sixteen days after they are laid; the old Spiders that lay them dying soon after.

The young ones, thus bred, live ten or twelve months without eating, and continue in the bags without growing, till the hot weather, putting their viscid juices in motion, forces them to come forth, spin, and run about to seek for food.

Were there therefore a way found for breeding young Spiders in rooms, they would without doubt furnish a much greater quantity of bags than silkworms do.

For, of seven or eight hundred young Spiders which Mr. Bon kept, scarce one died in a year; whereas, of one hundred silkworms, not forty lived to make their bags.

Mr. Bon having ordered all the short-legged Spiders that could be found, in the months of August and September, to be brought to him, he shut them up in paper coffins and pots, covering the pots with papers, which he pricked full of pin-holes, as well as the coffins, to give them air. He fed them with flies, and found some time after that the greatest part of them had made their bags.

He also found, that Spiders bags, in respect to their weight, afforded much more silk than those of the silkworms.

As a proof of this, he says, that thirteen ounces yield near four ounces of clear silk, two ounces of which will make a pair of stockings; whereas stockings of common silk weigh seven or eight ounces; nor is there any venom in the silk, nor even in the Spider, as some have imagined.

Mr. Reaumur, being appointed by the Royal Academy to make a further examination into this new silk work, raised several objections, and started several difficulties against it, which are to the purpose following:

1. That

1. That the natural fierceness of Spiders renders them unfit to be bred and kept together; four or five thousand being distributed into cells, fifty in some, one hundred or two hundred into others, the big ones killed and eat the less, so that in a short time there were scarce one or two left in a cell; and Mr. Reaumur ascribes the scarcity of Spiders to this inclination of eating one another, considering the vast number of eggs they lay.

He also affirms, that the Spiders bag is inferior to that of the silkworm, both as to lustre and strength, and that it produces less matter to be manufactured.

That the thread of the Spiders web will bear no more than the weight of two grains without breaking; that of the bag will bear thirty-six. Therefore the latter in all probability is eighteen times thicker than the former; yet it is weaker than that of the silkworm, which will bear a weight of two drachms and a half.

So that five threads of the Spider's bag must be put together, to equal one thread of the silkworm's bag.

And besides, he adds, that it is impossible these should be applied so justly over one another, as not to leave little vacant spaces between them, whence the light will not be reflected; and consequently a thread, thus compounded, must fall short of the lustre of a solid thread.

And to this he adds, that the Spider's thread cannot be wound off, as that of the silkworm may, but must of necessity be carded; by which means being torn in pieces, its evenness, which contributes much to its lustre, will be destroyed.

Again he observes, that Spiders furnish much less silk than silkworms. The largest bags of the latter weigh four grains; the smaller three grains, so that 2304 worms do produce a pound of silk.

The Spiders bags do not weigh above one grain; yet, when cleared of their dust and filth, lose two thirds of their weight. Therefore the work of twelve Spiders does but equal that of one silkworm.

And besides, as the bags are the works of the females only, who spin them to deposit their eggs in, there must be kept 55,296 Spiders to yield a pound of silk. Yet this will only hold of the best Spiders; those large ones, commonly seen in gardens, &c. scarce yielding a twelfth part of the silk of the others; he shews, that 280 of these would not do more than one silkworm, and 663,552 of them would scarce yield a pound of silk.

*To take out SPOTS of grease.* Rub them very well two or three times with oil of turpentine, and they will vanish away inconceivably; and then wash again with rectified spirits of wine.

*To take out SPOTS of oil or grease out of white or red silk.* Rub the Spots well with diluted aqua-fortis, and afterwards with the  
glair

glair of new laid eggs; hang it in the sun to dry, and afterwards wash it with fair water, and press it well.

*To take out SPOTS of pitch or tar.* First rub them well with hog's lard, or old thick oil, and repeat this two or three times; then soap them and wash them with fair water.—Spirit of wine is also good in this case.

*To take SPOTS of pitch, tar, &c. out of cloth.* Rub either common oil, or hog's lard, well into the Spots, and let it lie for twenty-four or forty-eight hours; then rub it well with your hands, and wring it, and lastly wash it clean with soap and water.

*A powder to take out SPOTS.* Take bone ashes of sheeps legs calcined white, reduce them to a fine powder; lay this warm upon Spots or stains, till it begins to change colour; then take off that, and lay on fresh, and continue so doing till the Spot is gone.

*To take out SPOTS of ink.* Wash them three or four times with juice of lemon, or with strong white wine vinegar, and it will take them out; afterwards wash them with Genoa soap, and lastly with fair warm water.

*To take SPOTS of ink out of silk.* Take strong white wine vinegar and hot ashes, rub them well upon the Spots, and afterwards wash with soap and water, and the work will be done.

SPRING, is represented, in painting, &c. by a young man of an exact stature, cloathed on one side in white, on the other in black; a pretty broad girdle, set with stars, holds a ram under his arm, and a garland of several flowers in his left hand, two wings on his feet, one white and the other black.—Youth denotes the Spring and beginning of the year; just stature, because it is the equator, equal day and night; black and white, day and night; the girdle the equinoctial line; the ram, the sun's entrance into that sign; the wings, the swiftness of time.

A SPY, is represented, in painting, &c. by a man in a noble habit, hides most of his face with his hat, his cloaths woven with eyes, ears, and tongues, a lanthorn in one hand, his feet winged, a spaniel by him on the ground, his nose in full scent after his game.—His cloaths shew, that he practises amongst noblemen as well as vulgar; his face, that he ought to pass incognito, never discovering their designs; the eyes, &c. are the instruments they use to please the patrons; the lanthorn, that they spy night and day; the dog, their smelling out mens actions, and their inquisitiveness.

#### STAINING liquors.

*A light STAINING green.* Take a quart of malt wort, put into it two shells full of florey, and stir them well together; first stain with this, then upon this Staining lay yellow, till it becomes green; the more you lay on of your yellow Staining liquor, the better the green will be.

*To make a fine blue STAINING water.* First make a weak lixivium of pot-ashes, or use lime-water; put into it a sufficient quantity of florey, and a little alum; let it dissolve over the fire, keeping stirring it, and put into it some wood ashes, and so you will have a fine blue.

*A weaker blue STAINING water.* Dissolve a good quantity of florey blue, and a little alum, in a sufficient quantity of fair water; and this will make a fainter colour than the former.

*A blue STAINING water weaker than the last.* To two quarts of pure well-water put four shells full of florey; mix them well together, and lay them on thin, and this will be the faintest of the three.

STARCH, is a dreg or sediment found at the bottom of vessels, in which the waste or refuse of wheat has been steeped in water; of these dregs or sediment, after the bran has been separated from it, a sort of loaves are formed, which, being dried in a furnace or the sun, is broken into little pieces, and is the substance called Starch.

The best Starch is white, soft, and friable, easily reduced into powder.

But the finest Starch, made by those that are curious, is not made, as the common Starch-makers do it, of the refuse of wheat, but with the best and finest of that grain, and is made as follows:

Having cleansed the best and finest wheat well, they put it into vessels of clear water to ferment, and expose them to the sun in its greatest heat; and change the water twice a day, for eight, ten, or twelve days, according as the season is.

When they perceive that the grain will burst easily by the pressure of the fingers, they account it sufficiently fermented; then they put it handful by handful into a canvass bag, to separate the flower from the husk; to effect which, they rub it with the hand, and beat it on planks laid cross an empty vessel, which is to receive the flower.

As, the vessel being filled with this liquor, there swims at the top a reddish water, which is to be carefully scummed off from time to time, and clear water put into the vessel; this, being well stirred together, is strained through a sieve or cloth, and what remains behind is put into another vessel with fresh water, and exposed to the sun, as before, for some time; and, as the sediment settles and thickens at the bottom, the water is drained off four or five times by inclination of the vessel; but without passing it through the sieve.

That which remains at bottom is the Starch; this is cut in pieces to get it out of the vessel; which, being laid in the sun to dry, is afterwards laid up for use.



Starch is not only for family uses in stiffening linen, &c. but also in several trades, as perfumers, dyers, &c.

STATUARY, is a branch of sculpture employed in making statues.

Statuary was at the first but very rude. Dædalus is said to be the inventor of statues, who lived not only before the destruction of Troy, but even before the Argonauts; but yet it is certain, there were statuaries before him; only he is also said to have been the first who endeavoured to give them action and motion, and make them appear as if they were alive.

Before his time, statues were made with their feet joined together, they not aiming at expressing motion or action. He first set the feet of his statues at liberty, and gave them the attitudes of people walking and acting.

The first statues erected to their gods are said to have been made by the Phœnicians.

STATUES, are defined to be a piece of sculpture, representing a human figure, in full relievo.

But Statue is yet more scientifically defined by M. Daviler, to be a representation of some person, distinguished by his birth, merit, or great actions, in high relievo and insulate; placed as an ornament in some fine building, or exposed in a public place to preserve the memory of him.

Statues are formed with the chissel, of several matters, as stone, marble, plaister, &c.

They are also cast of several metals, as lead, brass, silver, and gold. See the articles CASTING and FOUNDERY.

Statues are commonly distinguished into four kinds:

1. Those which are less than the life.
2. Those equal with the life.
3. Those that exceed the life; among which, those among the ancients, which did surpass the life once and an half, were of kings and emperors; and those double the life, of heroes.
4. Those that exceeded the life, two or three times or more, and were called Colossus's, as that of Rhodes.

*Achillean* STATUES, is a name given to those of heroes, from Achilles.

*Allegorical* STATUES, were such as, under human figures or other symbols, represented something of another kind; as age, element, some part of the earth, temperament, &c.

*Curule* STATUES, those where the persons are represented in chariots, drawn by either two or four horses.

*Divine* STATUES, were such as were consecrated to the gods, as Apollo, Jupiter, Mars, Mercury, &c. demi-gods or heroes, as Hercules, &c.

*Equestrian* STATUES, were such as represented some illustrious person

person on horseback, as that of king Charles I. at Charing-Cross.

*Greek STATUES*; so are called antique naked figures; the Greeks representing their deities, wrestlers, &c. in the Olympic games, which last used to perform naked.

*Hydraulic STATUES*, such as are placed as ornaments on fountains, grottoes, &c. or that do the office of a jet d'eau pipe, &c. by any of its parts, or by any attribute it holds.

*Pedestrian STATUES*, are Statues standing on foot, as that of king Charles II. on the Royal Exchange.

*Roman STATUES*, such as are represented cloathed after the Roman manner, and were different. As,

*Paludatæ STATUÆ*, those of emperors with long gowns over their armour.

*Loricatæ STATUÆ*, those of soldiers with cuirasses.

*Thoracatæ STATUÆ*, those of captains and cavaliers with coats of arms.

*Togatæ STATUÆ*, those of magistrates with long robes.

*Trabeatæ STATUÆ*, those of senators and augurs.

*Tunicatæ STATUÆ*, those of persons cloathed with a plain tunic.

*Stolatæ STATUÆ*, those of women with long trains.

*Casting of STATUES*. The first thing to be done towards casting of a Statue, or any other piece of work in brass, is to make a model in clay, prepared by the potters, who mix sand amongst it, to prevent the model's cleaving or breaking in drying.

When the model is finished, a mould of plaister is put over it, while it is fresh, because the parts are apt to shrink with drying.

The workman begins at the bottom of the figure, which is made up of several pieces from the foot to the knee, according to the bigness of the model; for, when the pieces are too big, the plaister is apt to chap.

Upon the first piece another is placed, always proportionable to the figure, and so continued from one to another as high as the shoulders, on which the head is put.

It is to be observed, that if it be a naked figure, whose pieces, which form the mould, being pretty big, may be peeled off easily; there is no need of covering them with a [chappe] shape: But if the figure is with drapery, or accompanied with ornaments; which oblige the artificer to make abundance of little pieces, to be the more easily peeled off, he must then make great shapes; that is, he must cloath all those little pieces with other plaister in great bits, to inclose the other; and oil the great, as well as the little joints, that they may not stick to one another.

Shapes are great pieces disposed in such a manner, that each

of them inclose several little ones, to which are fixed little rings of iron, to help to peel them off the more easily; and to make them keep in the shapes, by means of little cords tied to the rings, and put into the shapes, the great and little pieces are marked with cyphers, letters, and cuts, for the easier knowing them, and the better setting of them together.

When the mould of plaister is thus made, it must lie; and as soon as it is dry, and the sculptor is about to use it, if he is curious, he will not be contented with rubbing it with oil, but will heat all the parts of his model, and then fill them with wax; which he does, that the wax-work may be the more beautiful and more perfect: For, when they are only rubbed with oil, the waxen figure will commonly look mealy, because the wax always sinks in some part of the plaister; or rather the plaister sinks in part of the wax, which will still cause a more visible defect in the picture, and the cast will never be so fine.

The mould having been thus oiled, or rather waxed, when the workman is about to cast a figure in brass, he gathers all the little pieces that are in each great piece of the shape, which he presently oils all over with a pencil; then with another pencil he takes his compound wax, made as follows:

To six pounds of wax put half a pound of hog's grease, and one pound of Burgundy pitch, according to the season; for in summer the wax may be worked up alone, the other drugs being only to render it the more pliant and manageable: Of this sort of wax, either simple or compounded, the workman lays on to about the thickness of a silver penny, on all the parts of the mould; after which, he takes the same composition, and makes cakes of it of an equal thickness, according as he desires the brass should come, which is generally the fourth part of an inch.

These cakes he puts into the cavities of the moulds, and incorporates them with his fingers, with the wax that was laid on with the pencil, in such sort that they fill them all equally.

He then takes an iron grate, which should be three or four inches broader than the basis of the figure that is to be made, in which grate he raises once more bars of iron, turned according to the altitude of the figure; and pierced in several places to put rods through, of what length shall be thought necessary to bear up the soul, or nucleus, as Vitruvius calls it, or cœur, i. e. heart, as it is called by the French, of the piece to be cast.

The ancients made all their souls, the first rough figures made by stone-cutters so called, of their figures of potters-earth, horse-dung, and chaff, well beaten together; of which they formed a figure like to that of the model.

When they had well furnished this soul with pieces of iron  
along

along and athwart, according to its altitude, they flead it; that is, they took off as much of its thickness as they designed for the brass.

After they had let this soul dry, they covered it all around with pieces and bits of wax, which they took out of the mould, and disposed of them as will be shewn hereafter.

This way of forming souls of figures is practised by some founders, especially for great brass figures, because the earth endures the force and violence of the fire better than plaister, which is commonly used in middling figures and such are cast in gold and silver.

However, sculptors have seldom occasion to make figures of an excessive bigness; they use it also for those in brass, but mix brick-duft well pounded and sifted with it; and, in working after this manner, they proceed thus:

They take the first lays of the mould filled with wax, as has been said, which they set from bottom to top on the grate; about that, a bar of iron that is to support the soul, tying them fast together with cords, for fear the pieces should separate from each other, when the soul is to be made.

In order to make which, as soon as the first lay of the mould is disposed of, the rest are raised one after another; the sculptor pours fine plaister, mixed with brick-duft sifted; for the brick-duft helps the plaister to resist the fire, and hinders its spreading.

When the first lay of the mould is filled, the second is done; and so the rest one after another, till they are all raised; and the soul is made of brick-duft and plaister, as high as the figure is to be.

The parts are raised up thus, piece by piece, that the soul may be the better managed; and, to bear it up, iron rods are from time to time put through the principal parts beforementioned.

When all the parts of the mould are set together, and all the cavities filled, the shapes and all the parts of the mould are cleared; beginning at the top, and ending at the bottom: And then the figure appears intire, covering the soul which is within it.

The figure must be adjusted, and made like the model after which it was formed; and, to make it the more perfect, the workman may add to, or diminish, as is convenient, in all the parts, to give the more grace and expression to certain lines: For, as to the attitudes and dispositions of the members, he cannot alter any thing without destroying the work.

When it is in its perfection, the casts and vents are laid; these casts are pipes of wax, made about an inch thick, for figures as big as the life, they being always to be proportioned to the bigness



ness of the work, and even to the parts of the body, where they are placed.

The vents are also waxen pipes, but a little less; these pipes are made in moulds of plaister, of what size the artificer pleases, and then cut to about four or five inches in length.

Those that are to serve for the casts are placed one above another at six inches distance in a right line, the length of the figure, and sometimes nearer, when there are draperies, and there is occasion for a great deal of matter; when these pipes are applied to and soldered with the wax on the figure, so that the end which is not soldered is erected: There is a great pipe of equal bigness, fastened to the end of these little pipes from the top of the figure to the bottom. All these pipes great and small serve for the casting of the matter, and thus three or four are made about a figure according to its bigness and disposition; but, at the same time that these pipes are made to serve for the casts, the sculptor must apply, over-against and at the side that is on the same line, and at four inches distance, less pipes to serve for vents, which are to be soldered to the figure, and a great pipe which passes from top to bottom, like those of the casts. And because all the wax, as soon as it melts, runs out of the mould, as will be shewn hereafter, he is very careful to supply all the extremities of the parts; stretching out from the body of the figure with these pipes, as the arms, fingers, drapery, and other things, from whence the wax must run.

All these pipes are hollow for their lightness only; otherwise they might be filled, but then they would be too heavy: A sufficient quantity of them must be placed about the figure, and the workman must take all possible care to put them in those places which he would have most supplied with metal, and which will be most easily filled up. Those that are to serve for the face, should be much less than those that are to serve for the hands.

After having ranged all these different pipes the whole depth of the figure, the great elevated pipes, designed for the casts, meet at the top two together, five or six inches above the figure, at a bowl or cup of wax four inches deep, and as many diameter, to the bottom of which they are fixed.

This cup serves to receive the metal, which communicates itself at the same time to the two pipes.

Thus, if there are four elevated pipes for casts, there are two sorts of cups more or less, as the artificer pleases, to carry the metal to all parts of the figure.

As to the parts which serve for vents, they run up to the height of the figure, higher than the others; for there is no need of their being joined together, nor having their cups,

The waxen figure being thus prepared and furnished with casts and vents, the sculptor takes a composition made of putty and cement of crucibles, well cleansed and pounded; which he tempers in an earthen pot to the consistence of a colour for painting, and a pretty bright one: Then with a pencil he carefully covers all the figure with it, as also the pipes, both those for the casts and those for the vents.

This must be done several times, and the little cracks which will happen in this composition, must from time to time be filled.

When all the wax is well covered, he puts another sort of composition upon it with a pencil that is thicker and has more substance, though made of the same ingredients before-mentioned, mingled with some mould or horse-dung.

After six or seven of these lays, another thicker than any of the rest is laid on with the pencil, made of mould and horse-dung: That being dry, another is put on, and then another till seven or eight: At last a thicker still is laid on with the hand, composed also of mould and horse-dung; and this is followed by another; but the workman must be sure that every lay is dry before another is laid on, and take care not to leave any part of the naked and drapery, but what shall be equally covered with every lay.

After this he takes several flat iron bars of the height of the figure, which at bottom is fastened to hooks, that should be at the side of the grate, on which the whole figure is placed; these bars must be at six inches diameter each from the other, and turned according to the attitude of the figure, in such sort that they may join to the mould, and coming from the top may meet in a kind of iron circle or bands of iron, which catch in the hooks of each bar.

Then the figure is girded from space to space, with other iron bands at the distance of seven or eight inches; these bars ought to be turned according to the disposition of the figure, and joined with iron threads or wire to the bars that mount at top.

When they are all joined together, and in a condition to bear up the mould, the artificer takes some heavy mould mixed with horse-dung and chaff, and covers all the mould and bars with it, insomuch that it appears to be only a mass of earth of about five inches thick: But it must be observed, that when a naked figure is to be cast, which is only to be placed on its two legs; the right of the legs and thighs must be better supplied than that of the body, with earth; because when the mould begins to be scethed, the lowermost part being sooner heated than the middle of the body; before the soul, which is to the right of the belly

belly and shoulders is seethed as it ought to be, the legs and thighs, which are not so big, will be burnt and consumed with the fire before the trunk is hot through. And this caution is necessary in all the different pieces of work that can be made, if the workman would perform it with judgment, and prevent such ill accidents as may happen upon the like occasions.

When the mould is finished after the manner before directed, the artificer orders a hole to be dug four-square, large enough to contain the figure; but it must have a wide space of at least a foot or a foot and an half about it, and be deeper than the mould is high; for, at the bottom, it should have a sort of an oven, whose mouth must be on the outside for the putting in of the fire, and above that a strong iron grate, strongly supported by the arch and walls of the oven; which should be made of freestone or brick, as well as the four sides of the hole from bottom to top.

After the grate is placed on the oven at the bottom of the hole, the mould is let down with engines, and the necessary provision made for it; pans are set under the pipes, that serve for casts and vents to receive the wax that runs out of them; then the hole is covered by planks, and, by lighting a moderate fire under the figure, that, and all the place in which it is, is heated with a moderate heat, till the wax melts and runs out of the mould, none remaining behind; for, if there was, it would cause a deformity in the figure, when the metal ran into it.

The mould must not be so hot as to make the wax boil, which might hinder its running out intirely.

When it is thought all the wax is melted, which may be known by the quantity which comes out, for it must be weighed before it is put in; the pans are taken away, and the mouths of the holes at which the wax ran out are covered with earth; all the void spaces between the mould and the walls are filled with pieces of bricks, which are thrown down softly and without ranging in order; and, when that is done to the top, a good wood fire is made under the furnace. The flame, being intermixed with these pieces of brick, cannot ascend with violence or damnify the mould; but communicates a heat only in passing through those pieces of brick, which it heats, so that it grows red, as does also the mould.

After the fire has burnt about twenty-four hours, and it is perceived that the bricks and moulds are lighted from bottom to top, that fire is let out, and the moulds grow cold again; all the bricks being taken away that were about it. When the heat is quite gone, earth is thrown into the hole to fill up the vacancy left by the bricks, and, as the earth is thrown down, it is trod upon and pressed against the mould, which therefore should not

be hot; for, if there remains any heat in it, it will imbibe the moisture, which will cause many inconveniences when the metal comes to be cast.

For the melting of metal, a stove must be made by the side of the hole in which the mould is: The area of this stove should be two or three inches higher than the top of the hole, that it may be sloping.

It should be built in the form of a furnace with good tile-shards and mould, bound with good iron hoops, and big enough for the intended work.

The stove being finished deep enough to contain the metal, two mouths are made above it, the one to throw the wood into, and the other to fan and give it air.

When the stove is very dry, a great wood fire is made, into which the metal, with which the figure is to be cast, is thrown.

There should be a third mouth at the side of the hole, which must reach to the area of the stove; this mouth must be well stopped with earth, while the metal is melting; but so that it may be opened when the workman pleases, and by a canal of earth it has communication with a sort of great basin made of mould, and placed above the figure; the middle of which basin is to answer exactly to the cups to which the casts are fixed.

This basin is called by French workmen *escheno*; it must be firm, and made of good pounded earth, very dry; for which end it is put into a coal fire, well dried and afterwards pounded.

And to prevent the metal from running into the cups, as soon as the oven is opened, there are men set to cover them with a long iron bar, thick at the end, and turned there like the cup: There are as many of these bars and these men, as there are cups; that is, one or two, according to the nature of the work.

When the metal is melted, the workmen open the iron door, or rather unstop the hole, which is at the right of the canal; this is done with a piece of iron at the end of a long pole. The metal, running out, falls into the *escheno*, where, when it is come, the cover is taken off the cups, the metal enters into the mould, and the figure is formed in an instant.

When the matter has thus filled the mould, it is left three or four days; then the earth that was put about it is taken off, by which means the mould grows quite cold; and when the workman finds it has no more heat in it, he breaks it, and discovers the figure in metal, with the lays and events or vents of the same metal with itself.

It is sawed on the place, to clean and get the figure out the more easily: After that it is cleaned and scoured with water, or with pieces of fir and other soft spongy wood, rubbing the cavities of the drapery and other parts of the figure.



If it be a little figure, it is washed with aqua-fortis, and when that water has had its effect, it is washed with common water; and after it has been very well cleansed it is repaired, if it wants it; but great figures are never repaired at all.

The tools used in repairing are the burin, the round and flat graver, a little chissel, bodkin, and ressoirs, which are a sort of files.

When the figure is well cleansed and repaired, the sculptor colours it, if he pleases: There are some who do it with oil and red oker, others make it turn green with vinegar; but, in time, the brass takes a varnish that bears upon the black.

Those who gild them do it two ways, either with leaf gold, or tempered and mixed with quicksilver; which is the first and most excellent way, and made use of in little figures: For this the workman takes one part of gold, and the other part of quicksilver; heats the figure, and puts on this composition, which whitens it; and, re-heating it, the fire exhales the quicksilver, and the figure remains gilt.

The other way is used in great figures, and where persons would not be at much expence; the figure is scraped all over with little files and other tools to make it fresh and clear, then it is heated, and leaf gold laid upon it, which is done four times.

Bass-reliefs are cast after the same manner as Statues, that is, the mould is first filled with wax; after it is laid on as thick as is necessary, it is tempered with plaister or earth, which is put on the wax, to keep it in one piece at its coming out of the mould, and to repair it the more easily; then it is covered as the mould of Statues, with several lays of composition and earth; but the pipes for the casts and esvents or vents are put behind and on the edge of bass-reliefs, and some on the figure.

The rest is done after the same manner as is mentioned for Statues.

As to the metal which is used, that depends upon the founder's choice; only he must observe this, that for one pound of wax there must be ten pounds of metal, without allowance for waste, which may be considerable in large figures.

For fine Statues the alloy of the metal is half red copper, and the other half yellow. The Egyptians, who are said to be the inventors of this art, put two thirds of brass, and one third of red.

If the sculptor would make little figures of brass, he melts the wax, which he puts into the mould of plaister: The waxen figure is taken out of the mould in one piece, and hollow; which cavity is filled with plaister, and left to dry, that it may serve for the soul; all the rest is done as for great figures.

*Of casting figures, or making STATUES in fluk.* Several Sta-

tues are made in stucco. These figures are for the ornament of ceilings, friezes, and cornices.

As to the making figures, the first thing is to form the soul of plaster or lime mortar, and a cement of tile-dust; putting bars of iron into those parts of the figure that stand in need of being borne up.

When the soul is formed, it is then covered with stucco to work out the figure, for which the workman has his proper tools.

In the composition of stucco, one pound must be marble dust, and two thirds lime.

There is a sort of stucco made of plaster-stone managed as marble; instead of which, sometimes, alabaster is made use of.

As for ornaments of bas-relief, moulds are used, that they may be made more readily.

The artificer takes a mortar composed of lime and sand, or tile-dust for the first assay; and, before it is quite dry, the stucco is tempered to a composition that is neither too hard nor too soft: When it is laid on the place where the workman would make an ornament, he applies the mould, called by French artists moulette, made of plaster, or a composition of wax, rosin, and brick-dust, more durable than plaster.

The mould must be first powdered with marble powder, which being put upon the stucco, the artificer strikes it with a mallet, and the figure of the mould remains on the stucco; after this the work is cleansed, that it may appear the more smooth.

STEEL, is a kind of iron refined and purified by fire, with other ingredients, which renders it whiter, and its grain closer and finer.

Steel of all other metals is that susceptible of the greatest degree of hardness, when well tempered; whence proceeds its great use in making tools and instruments of all kinds.

The true method of making Steel has been greatly concealed, and the public long abused by counterfeit methods.

Agricola gives us the following method, and Kircher affirms it is that practised in the island of Ilva, a place famous in all ages for the manufacture of good Steel, from the time of the Romans to our own:

Heat a quantity of iron red-hot, cut it into small pieces, mix it with a sort of stone that easily melts. This mixture put by little and little into a crucible, first filled with charcoal-dust and heated red-hot; when it is melted off, three, four, or more pieces of iron are to be put into the middle of it, and there boiled for five or six hours with a strong fire.

This melted matter must be often stirred by the workman, that the pieces of iron may soak in the particles of the melted iron; which particles consume, and thin the grosser ones of the  
iron

iron pieces, and are as it were a ferment to them, and make them tender.

Then one of the pieces is to be taken out of the fire, and put under the great hammer to be drawn out into bars, and wrought; and hot as it is plunged into cold water.

Having been thus tempered, it is again worked upon the anvil; then, breaking it, it is considered, whether, in any part, it looks like iron, or whether it be wholly condensed and turned into Steel.

*To soften STEEL for engraving upon.*—This is done with a lixivium of oak ashes and unslacked lime, by casting the Steel into it, and letting it remain for fourteen days. Or thus; take the gall of an ox, the urine of a man, verjuice, and juice of nettles, of each alike; mix them, then quench the Steel red-hot therein, four or five times together, and it will become very soft.

*Thomas STEVENSON*, was bred up under Aggas, and became a good painter, not only in landscape, but also in figures, and architecture in distemper. He was especially eminent for scene-painting, though his works are not so much in esteem at this day, as when he lived.



*STOLZIUS*. He engraved in the Gothic taste, and used this mark.

*John STONE*, was an extraordinary copier in the reigns of Charles I. and II. He was bred under Cross, and, having the foundation of an exquisite draughtsman, performed several admirable copies, after many good copies in England. He did a great number of them, and they are reckoned amongst the finest of any English copier. He did also some imitations after such masters, as he more particularly fancied; which performances of his are still in great repute, and received into the best collections amongst us. He spent thirty-seven years abroad in the study of his art, where he improved himself in several languages, being besides a man of some learning. He died in London the 24th of August 1653, and lies buried in St. Martin's.

*STONES*, are hard, solid, mineral bodies, neither fusible nor malleable, formed in the succession of time in the bowels or body of the earth.

*Peter STOOP*, was a Dutch battle-painter, who came into England from Portugal with the late queen-dowager; his chief study was battles, huntings, and havens, which he performed for some time with good success; but after the arrival of John Wyke in England, who painted the same way, his pictures were not so much valued, by reason of the greater excellency of that master. This Stoop etched several prints of horses, as also the queen-dowager's public entry. He died about seventy years ago.

**STRADA**, means Vespasian Strada of Rome.

*To dye silk a STRAW colour.*—First alum and rinse the silk, and for every pound of it boil one pound of broom flowers for a quarter of an hour; then pour it into a tub, which must be in size proportionable to the quantity of the silk; then put to it an equal quantity of water, and, after you have stirred the silk in it, fill the kettle again with water, and boil it a quarter of an hour. The silk being wrung out of the first suds, put them into the second; and, if you see occasion, make a stronger yet, and stir the silks in it, till the colour is sufficiently heightened; then rinse it out, and hang it up to dry.

*To dye stuff a STRAW colour.*—First dye the goods yellow, and throw half a pint of urine into the dye; put in the goods, and work them about, as long as you think convenient.

**Robert STREATER**, was born in the year 1624, and bred up to painting and designing under Du Moulin. Being a person of great industry, as well as capacity, he arrived to a very eminent degree in divers branches of his art, especially in history, architecture, and perspective, wherein he excelled all of his time in England, and shewed himself a great master by the truth of his outlines, and the learning of fore-shortening of his figures, as may be seen by his works. He was also excellent in landscape, having a mighty freedom of pencilling with equal invention, and was moreover remarkable for still life, insomuch that there are some of his fruit still to be seen, which are of the highest Italian gusto, both for pencilling, judgment, and composition. To do him but justice, he was the greatest and most universal painter that ever England bred, which we owe in some measure to his reading, he being reputed a very good historian, which no doubt contributed not a little to his perfection in that way of painting. Upon the restoration of king Charles II, he was made his majesty's serjeant-painter. He died, after having been first cut for the stone by a surgeon, whom king Charles II. sent for from France, for that purpose, in the year 1680, at fifty-six years of age, after he had lived in great reputation and esteem all his life. His principal works were at the theatre at Oxford; some ceilings at Whitehall, which are now burnt; the battles of the giants with the gods at Sir Robert Clayton's; the pictures of Moses and Aaron in St. Michael's church in Cornhill.

*To put a STREET in perspective.*—A bare sight of the figure may suffice to shew the method, which is exceeding easy.

All you have to do is to make a plan of simple squares the common way; and to take one, two, or three of the squares for the breadth or length of each house, and in such breadths, &c. to set off the measures of the doors and windows, and to get the diminutions by drawing lines from the several measures



Fig. 1.

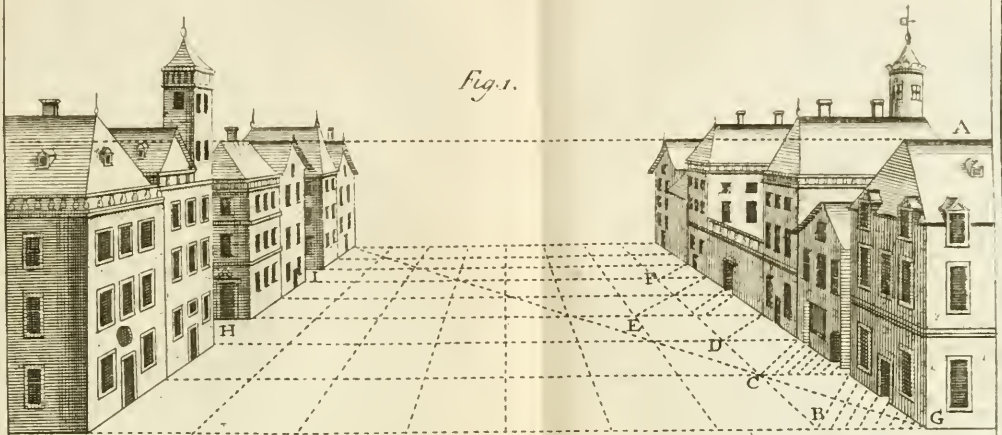
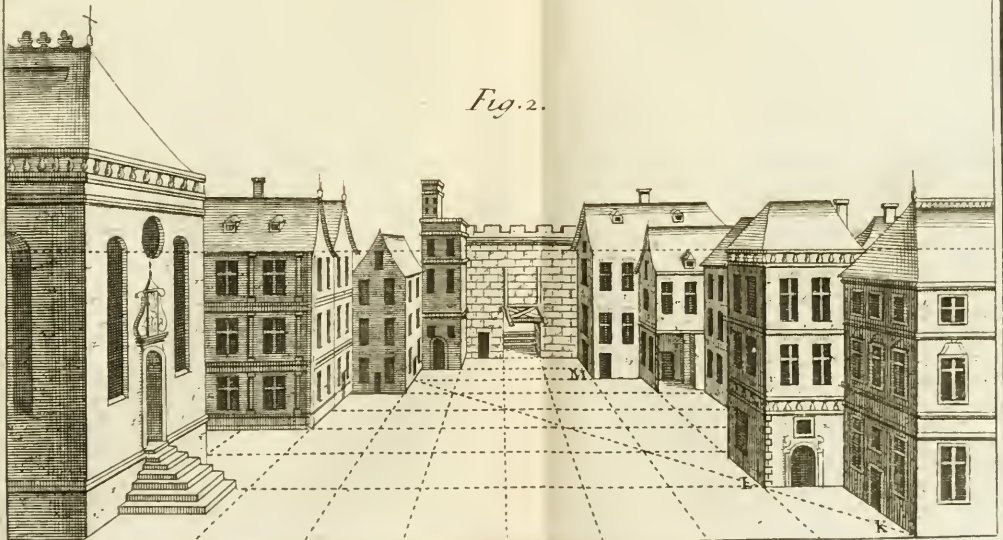


Fig. 2.





to the point of distance ; as here from BCDE and F, plate XX.  
fig. 1.

The first angle of each house may serve for a line of elevation, as the angle G in the first house.

If you require any cross streets, one, two, or three squares are to be left vacant, and nothing upon them, as here at H and I.

Fig. 2, is to shew, that, where houses are to be made to advance or fall back, you have only to put their elevations forwarder or backwarder on the plan of their squares.

Thus L advances a square farther than K, and M farther than L, and so of the rest.

**STRENGTH**, is represented, in painting, &c. by a woman in armour, her stature upright, big-boned, plump breasts, harsh hair, sparkling eyes, a spear in her hand, with an oak-branch, a shield on her arm with a lion and a wild boar.—All these denote Strength; the oak-branch and armour shew Strength of body and mind; the spear denotes superiority procured by Strength; the lion and boar the Strength of body and mind, the one acting with moderation, the boar runs headlong with fury.

**STRICTNESS**, is represented, in painting, &c. by an old woman, surrounded with many wreaths of ivy, holding in each hand branches of the same.—The power of constraint is attributed to the ivy, signifying to bind and twist; it was a sad omen to the priests amongst the Romans, even to touch it, or name it, that they might not seem to be any way streight-laced, either in thought or deed.

**STUBBORNNESS**, is represented, in painting, &c. by a woman all in black, a great deal of ivy growing about her habit, and a leaden cap on her head.—The black denotes firmness and ignorance, from whence proceeds Stubbornness; the lead denotes ignorance and unwieldiness, the mother of the same; the ivy denotes, that the opinionativeness of obstinate men has the same effect upon them, as the ivy has, which makes the wall to decay and tumble down, where it takes root.

**STUCK**, marble pulverised, mixed in a certain proportion with plaister; the whole well sifted, and worked up with water, and used like common plaister. See **STATUES**.

**STUDY**, is represented, in painting, &c. by a pale youth in a modest garb, sitting down, his left hand on a book lying open, on which he is very intent; a pen in his right, a lamp and a cock on each side.—Paleness denotes his pining away, his sitting his sedentary life, his being intent shews study to be a great application of mind; the pen, his desire to leave something behind him to make him be remembered by others; the lamp, that students spend more in oil than wine; the cock, vigilance.

**STUPIDITY**, is represented, in painting, &c. by a woman,  
laying

laying her hand upon the head of a goat, with an eringo-branch in her mouth, a narcissus flower in her left hand, crowned with the same.—The goat denotes Stupidity; the narcissus is derived from the Greek, *narche*, stupid; and Narcissus so in love with himself grew stupid, and was drowned: The eringo is a stupefying plant.

**SUBLIMATE**, is a chymical preparation, the basis whereof is mercury or quicksilver. It is prepared of mercury, either crude or revived from cinnabar, together with spirit of nitre and vitriol, lixiviated to a whiteness, and sea-salt decrepitated, the whole reduced into a white brilliant mass by sublimation. It is white, and full of shining crystalline veins. It cannot act, unless it find some humidity to act upon, and is then a violent poison.

*To prove the goodness of SUBLIMATE.*—Cast it on the coals, and if it is good, it will burn of a blue flame; but if it make any other colour, it is naught, and has arsenic in it. Or: Take the Sublimate, and drop thereon a few drops of oleum tartari per deliquium; if it turns the substance of a deep yellow, reddish, or orange tawney, it is good; but if not, or it be black, there is arsenic in it.

**SUCCOUR**, is represented, in painting, &c. by a man in armour, with a drawn sword in one hand, and an oaken branch and acorns in the other.—Armed, to help the weak and necessitous; the branch, to help in time of scarcity and famine with the acorns, for anciently men had recourse to that fruit in time of need, it being dedicated to Jupiter, who succours every one.

*Eustace le SUEUR*, born in the year 1617, a scholar of Vouet's, lived at Paris, excelled in history, died in the year 1696, aged eighty years.

**SUFFERING**, is represented, in painting, &c. by a woman that looks to be pretty old, seeming to support a huge stone with this motto, *Rebus me servo secundis*.—To suffer is, as it were, to bear some weight, not taking notice of its weight, aiming at some good; and so men ought to bear fatigues for the love of virtue; the motto denotes the end of Suffering, which is rest and quietness, because the hope of probable benefits make us endure all fatigues willingly.

**SULPHUR**, a fat, unctuous, mineral substance, fusible and inflammable by fire, and not dissoluble or capable of being mingled with water.

Sulphur, properly so called, or brimstone, is of three kinds; viz. vivum, mineral, and common sulphur.

Sulphur vivum is thus called, as being such as it is taken out of the mine; it is a kind of greyish argillous clay, which easily takes fire; and in burning emits a strong sulphureous smell, and, by reason of its colour, it is sometimes called grey Sulphur. It



is chiefly brought from Sicily, and is not much used, except in some Galenical compositions; and to sulphur wine, to make it keep in carriage. The best is soft, smooth, friable, and shining, of a mouse colour, and not too full of smell.

Mineral sulphur, called also yellow sulphur, is a kind of hard earthy bitumen, of a shining yellow colour, a strong stinking smell, easily taking fire, and dissolving. It is found in great quantities in the neighbourhood of vulcano's, or burning mountains; as *Ætna*, *Vesuvius*, &c. and it is likewise found in its particular mines; and we have very good from several parts of Italy and Switzerland, though the best is that of *Quitto* and *Nicaragua* in America.

It is from this Sulphur, that the common Sulphur used in gunpowder, and on divers other occasions, is drawn, by means of fire and whale oil; which dissolving it, it is poured into moulds, and thus formed into those cylinders we find it in. This common Sulphur is either better or worse, according to the refinery it comes from. That of *Holland* has for a long time had the vogue; that of *Venice* is reckoned the second; and that of *Marseilles* is allowed the third.

Besides the use of Sulphur in physic or chymistry, and the composition of gunpowder; it is used for whitening silks and woollen stuffs, for which purpose the vapour is contrived to be received by them.

Metals are supposed to consist of two essential parts or principles, mercury as the basis or metallic matter, and sulphur as the binder or cement, which fixes the fluid mercury into a coherent malleable mass.

*SULPHUR saturni*, an ingredient in pastes for all sorts of artificial gems, and is made in the following manner: Take cerufs, or white lead ground very small; put it into a great glass body, and pour thereon as much distilled vinegar as will rise a palm above it; and, as the vinegar will rise and swell very much at first pouring on, you must take care to pour it on gently, until all the fury and noise be gone: Then set this body on a hot furnace in sand, there to evaporate the eighth part of it away; then let it cool, and decant off the remainder of the vinegar, which will be well coloured, and full of salt, which keep in another glass vessel. Then pour fresh distilled vinegar on the remainder of the cerufs; set it again on the furnace to evaporate as before, and decant off that vinegar as the former. Reiterate this process of putting fresh vinegar on your matter, and evaporating it, and decanting it off till it have no further colour, nor sweetness; which commonly happens about the sixth time. Take all your coloured vinegars, and carefully filtre them off; then take one or more glass cucurbits, and evaporate all the vinegars over a gentle fire,

fire, and you will find remaining at bottom a salt of saturn of lead very white.

Then take a glass matras, lute it well down to the middle of the body, and put your salt of lead in it, and put it on a sand furnace over a gentle fire for the space of twenty-four hours, covering it with sand up to the neck. Then take out your salt, which ought to be as red as cinnabar, and grind it fine on a marble: If it be yellow, you must put it on the fire again for twenty-four hours longer, and take care it do not melt, for then all is spoiled.

When your salt of lead is perfect, as we have shewn, you must put it again into a glass cucurbit, and pour distilled vinegar on it as before, and decant it off, when it is enough coloured; and put fresh vinegar on the remaining salt, and continue until all the salt be dissolved, and the fæces and dregs all separated. After that, put all these coloured vinegars into glass vessels, and let them stand six days to settle, then filtre them carefully, and separate all the fæces. Then put all these filtered vinegars into a great glass body to evaporate as before, and you will find at the bottom a very white salt of lead, as sweet as sugar.

This salt, being well dried, dissolve it afresh in common water, and let it stand six days, that all the fæces may precipitate to the bottom. Then filtre that water, and evaporate it in a glass cucurbit over a gentle fire, as we have said, and you will have at bottom a salt more white than snow, and as sweet as sugar. Reiterate this method of dissolving in fair water, filtering and evaporating until three times; then take your saccharum saturni, and put it in a glass body over a sand furnace over a temperate heat, where leave it for several days, without augmenting the fire; then it will become redder than cinnabar, and give a calx finer than wheaten flower.

It is this calx thus purified from all its terrestreity, which is called Sulphur of saturni. Now, in making paste for emerald, sapphire, granate, topaz, chrysolite, blue, and other colours, you must employ it instead of minium in the same doses as we have shewn elsewhere: Observing all we have noted in the subject of baking, and proceeding; then you will have stones of different colours, far fairer than the natural ones, and which can scarcely be distinguished from them.

The paste, made with this sulphur, will not have that grease and yellowness, which others have; and will not be so apt to spot by the breath: Upon this account, the curious will have no cause to repent the trouble of making this Sulphur, though the work be very laborious.

SUMACH, a drug used in dying green, as also in the preparation of black Morocco and other leather.

It consists of the leaves and young branches of a shrub, not unlike the little service-tree; the leaves are longish, pointed, and hairy: The flowers grow in clusters, and are red like our roses. Its fruit is a kind of grape, of a very astringent quality; and its seed almost oval, and inclosed within a capsula of the like figure.

SUMMER *solstice*, is represented, in painting, &c. by a young man naked, wings on his feet, seems to retire backward; ears of corn on his head, with a circle, on which are nine stars, in the midst of which is Cancer, a globe in one hand, the fourth part of which is darkened, and the rest illuminated; a crab fish in the other, four wings party-coloured on his feet.

Twenty-five years denote the fourth part of man's life, as the sun going from Aries to Cancer has finished the fourth part of his course; naked, shews excessive heat; backward, to shew the sun retires when at the equinoctial; the stars on his head, because then the sun stands perpendicular over us, and makes the solstice; the wings shew the continual circular motion; the colours denote the difference of night and day at that time.

SUN-FLOWER to paint; cover it with massicote and gamboge, and finish with gall-stone and bistre.

Lay the green on with verditer and massicote, and shade it with bladder green.

SUPERSTITION, is represented, in painting, &c. by an old woman with a nightingale on her head, an owl and a crow on each side below; in her left hand a lighted candle, in the right an orb, with the planets on which she gazes very timorous. Old, because such persons are most superstitious; the nightingale is taken for a bad omen, which by her singing in the night threatens bad luck, as does the owl; the candle denotes the ardent zeal superstitious persons think they have, they fear, but do not love God; the stars, the vain fear of things above, and constellations, and doing things at one time, rather than at another, from whence astrology had its rise, and from whence Superstition flows.

SUSTENANCE, is represented, in painting, &c. by a lady in a robe of cloth of gold; in her right hand a gleaning of corn; in her left a bunch of grapes, with milk spirting out of her turgid breasts. These allude to the bounty of nature, that, when we are infants, we are nourished with milk; when grown to maturity, with bread and wine.

SWIFTNESS, is represented, in painting, &c. by a young woman in a loose green habit, in a running posture, an arrow in one hand, wings on her shoulders, and on her heels, like those with which mercury, the swift messenger of the gods, is painted; all these shew great Swiftness.

John SYBRECHT was a landscape-painter, born at Anwerp,  
and

and brought up under his father. He was a close imitator of nature in all his landscapes; and in his younger days went upon the Rhine, and other adjacent places, where he drew several pleasant views in water colours.

The Duke of Buckingham, in his way home from France, passing through the Netherlands, staid some time at Antwerp, where meeting with several of this master's works in landscape, he was so well pleased with them, that he invited him over to England, and made him his painter, and he did a great number of those pictures for him at Cliveden-house.

He also performed several pieces for the nobility and gentry of England, amongst whom he was for some time in vogue.

He also drew several sorts of cattle with good success, which he commonly placed in his landscapes.

He died about fifty years ago in London, and lies buried in St. James's church, being seventy-three years old.

SYMMETRY, is represented, in painting, &c. by a woman at perfect age, naked, of singular beauty, and all her members are uniform, and correspond with her beauty; a piece of cloth goes across her, all spangled with stars; a curious piece of architecture by her, in one hand is a plumb-line, and compasses in the other, going to measure the stature of Venus.—Her age shews her arrived at her just proportion; naked, to shew that all the parts ought to correspond in true proportion; the instruments are to measure the uniformity.

SYMPATHETIC *inks* are such as can be made to appear and disappear very suddenly, by the application of something that seems to work by sympathy.

1. Take unslacked lime two or three parts, and one of yellow orpiment; reduce them to powder, and mix them, adding to them fifteen or sixteen times as much water, as you have orpiment; put them into a glass bottle or phial, and stop them with a cork and bladder, and set it in warm embers, shaking the phial now and then for five hours, and then warily decant the clear part, or rather filtrate it.

In the mean time, burn a piece of cork thoroughly; and, when it is well inflamed, quench it in common water, or rather in brandy. It being thus reduced to a friable coal, grind it in fair water, in which gum has been dissolved, and it will make a liquor as black as common ink.

While this is preparing, dissolve a quantity of red lead in three times as much distilled or strong vinegar over warm embers, or of saccharum saturni in three times the quantity of water for three or four hours, or till the liquor has a sweet taste. This liquor will be as clear as common water.

Having prepared the inks as before directed, write what you would



would write on paper with this last liquor, dry it, and nothing will appear.

Over the place write what you please with the second liquor, and it will appear as common ink. When it is dry, dip a piece of rag or sponge in the first liquor, rub it over the written place, and the black writing will vanish; and that wrote with the invisible ink will appear black and legible.

Again, take a book four or five inches thick, and on the first leaf write any thing with the last liquor; turn to the other end of the book, and rub there with a rag dipped in the first liquor, on that part, as near as you can guess, opposite to the writing; and leave also the rag there, clapping a paper over it. Then, shutting the book nimbly, strike four or five smart strokes thereon with your hand, and, turning the other side uppermost, clap it into a press, or lay it under a good weight for a quarter of an hour, or half that time; then will the writing, done with the invisible ink, be found legible.

2. Dissolve white or green vitriol in water, and, writing with the solution, nothing will appear.

Boil galls in water, and dip a linen rag in the decoction, and with it rub the place written before, and it will appear black and legible.

Rub it over again with spirit of vitriol, or its oil, and the writing will disappear again; rub it over again with oil of tartar per deliquium, and the letters will appear again, but of a yellow colour.

## T.

**T**ABBYING, is the passing a silk or stuff under a calender, the rolls of which are made of iron or copper, variously engraven, which, bearing unequally on the stuff, render the surface thereof unequal, so as to reflect the rays of light indifferently, making the representation of waves thereof, as on a tabby.— It is performed without the addition of any water or dye; and furnishes the modern philosophers with a strong proof, that colours are nothing but appearances.

**TACAMACHA,** { is a sort of resinous gum, which distils,  
**TACAMAHACA,** } from the trunk of a very large tree growing in new Spain, but most plentifully in the island of Madagascar.

There are of it three different sorts; Tacamacha in the pod, Tacamacha in the mass, and Tacamacha in tears.

The first is the natural resin, as it falls of itself, without making any incision in the tree. To be good, it should be dry, red-  
 dish,

dish, transparent, of a bitter taste, and a strong smell, resembling that of lavender. It is gathered by the islanders in little gourds, cut in two, and covered with a palm leaf.

The Tacamacha in tears and in the mass, are those that flow from the tree out of incisions; it ought to be chosen dry and clear, and the smell must be the same with the first sort. This gum is used in some varnishes.

*Colours for TAFFETY.* Taffeties are painted much after the same manner as fattins are; therefore take such as are fit for the purpose, and lay them one by another, and shadow them with others.

TALC, } is a shining, flaky, or scaly, fissile stone, which  
TALK, } may be easily separated into transparent leaves or scales.

It was formerly found in mines in Cyprus, Cappadocia, Arabia, and Africa; but at present it is chiefly dug out of the Alps and Apennines, several mountains in Germany, and also in England, particularly in Northamptonshire.

It is usually distinguished into two kinds; the white Talc of Venice, and the red of Muscovy.

That from Venice is accounted the best; it is brought to us in large, green, shining stones; but, when it is wrought, becomes white and exceeding transparent.

It is used to be put before paintings in miniature, and crayons, to preserve them, it being parted into thin laminæ or slices.

The Talc brought from Muscovy is found in quarries either there or in Persia; is reddish when in the stone, though it seldom comes to us otherwise than in leaves, which are hard, smooth, polished, and exceeding transparent; and is used as the other to put before paintings, and also for making lanthorns.

TAN, the bark of a young oak beaten small, and used by curriers for the tanning or dressing of leather.

TANNER, one who dresses hides, &c. by tanning, so as to make leather of them; he uses much bark in the way of his employment, concerning which there are several terms.

1. Scutching the bark, which is the cleansing it from moss, and the rough crusty outward rind, with an instrument called a scutching knife.

2. Hewing the bark, that is, chopping it into small pieces.

3. Grinding it, by putting it under the mill to grind it small.

4. Drying the bark, which is drying it, that it may grind.

5. Setting down. 6. Stretching. 7. Laying down.

TANNERS mill, an engine made use of by Tanners for the grinding and crushing their bark; being a large, round, wooden trough, with a pretty big stone set on edge, or turning part, with sharp strong knives, leaded into the stone; which stone, being turned

turned in the trough, causes the irons to cut the bark very small.

*TANNING engine.* A convenient instrument for this purpose may be made, of a long, square, wooden block, and some pieces of iron to be fastened on, and used about it, viz. an anvil, an hammer, an iron holding the wood to be bruised and cut, and a knife to cut the same.

Now oak or elm is accounted best for the block; the dimensions whereof may be as follows: The length of the block about four feet, the breadth fifteen or sixteen inches, and the depth eight or ten inches; there are to be also iron pieces, and a square hollow, to receive a plate of iron, serving for an anvil, for beating and bruising the Tanning stuff upon; which anvil may be about four inches deep, nine inches broad, and twelve inches long. Then there is the iron for clasping and holding the materials to be bruised and cut; which iron must lie cross the engine, about the middle of the said piece of timber, and may be about three inches broad; it is to have two hooks at one end, which are turned upwards, and must be hooked into the loops of the two hinges, that are let in and fastened to the side of the engine, in such manner that this clasping piece may have liberty to be raised a little for putting the Tanning stuff under it.

At the other side, there is to be a single hook, likewise turned upwards to hang a weight upon, while the stuff is bruising upon the anvil, or cutting by the knife. The bottom serves to take up this piece by, and all on the other side of the block are the places for the four feet to set this engine upon, which are of a convenient height to work upon it.

The next thing to be provided is a hammer, for beating and bruising the stuff, which may be the weight of six pounds, and have the head about three inches square to work with both hands; but to work with one hand, or for a youth to use, let it be about three pounds weight and two inches square. The surface of one end of these hammers will be best to be smooth; but that of the other end, the better to enter into the stuff, rough or with an edge or point; they must be well steeled at both ends; and their handles may be about a foot long.

There must be also a knife to cut the stuff, which must be eight or nine inches broad, and near as much in length, made like a tobacco knife with a handle to work; this knife should be fastened to the block at the two opposite sides, that are to be hollowed with two grooves; and this fastening is to be performed by two pieces of iron, to be fitted into the said grooves, to hold and guide the knife in working. One piece is to be fastened to the end of the knife by a pin passing through three holes, and this end is to be screwed into the groove by a pair of screw-pins; then another piece, being forked, is to receive the other end of the knife, the

solid square part of which is to be fixed in the groove that is underneath, by two iron plates, under which it must run in the said groove, so as that it may be slipped out from under it, and laid by when the engine is not used; at which time also the piece of the other end may be unscrewed and laid up.

The two long squares upon one end of the block are two iron plates to be fastened, where the knife moving in a fit cavity is to cut the bruised stuff between them; and, of these plates, that which lies next the end is to be laid a little lower, the block being there pared accordingly, that so the stuff may fall off from the end of the engine quicker, as the left hand furnishes the knife with the materials to be bruised, while the right hand is cutting them; let the hollow place where the knife cuts, be as near as may be so big only, that the knife may easily fall and rise; and let the block be hollowed under the cutting hole, and sloped off at that end, for the stuff to fall off as the knife cuts it.

*TANNING of leather.* As for the best and cheapest way of managing this affair, it ought to be that every part of the oak tree, of what age or growth soever, and all oaken coppice wood of any age or size, being cut and procured in barking time, will tan all sorts of leather, as well at least as bark alone; this material therefore being got in its proper season, it must be very well dried in the sun, and more than bark; then housed dry, and kept dry for use.

When it is to be used, the greater wood may be shaved small or cleft fit for the engine, and the smaller bruised, and cut small by the engine; which being done, it must be dried again very well upon a kiln, and then ground, as tanners usually do their bark.

Such wood as is to be made use of presently after it is got, will require the better and more drying upon the kiln, otherwise it will blacken and spoil all the leather.

Where oak is scarce, thorns may indifferently supply that scarcity.

Now all these ingredients will tan better than bark alone, and that with far less charge; and by this means the felling of timber, when the sap is up, may be prevented; which, when it is done, causes the outsides of the trees to rot and grow worm-eaten; whereas, if the trees had been felled in winter, when the sap was down, they would have been all heart, as it is called, and not subject to worms.

*Method of TANNING the hides of oxen, cows, horses, &c.* If the skins are intended to be kept, after they have been flead off the carcass they are salted with sea salt and alum, or with a kind of saltpetre called natron.

But, if they are not designed for keeping, the salting is omitted,



as being of no use, but to prevent the hide from corrupting, before it can conveniently be carried to the tan house.

Whether the hides have been salted or not, the first thing the tanner does, is to take off the horns, ears, and tail ; which being done, he throws them into a running water for about thirty hours to cleanse them from the blood, and other impurities that adhere to the inside.

After this, they are laid over night in a lime pit that has been used ; out of which, they are taken and left to drain three or four days on the edge of a pit.

This first and slightest preparation being over, it is returned into a strong lime pit for two days, and then taken out four more ; and thus, for six weeks alternately, taken out and put in twice a week.

At the end of six weeks they are put into a fresh pit, where they continue eight days, and are taken out for so many ; and this is done alternately for twelve or eighteen months, according to the strength of the leather or the weather ; for in great heats they put in fresh lime twice a week ; and in frost they sometimes do not meddle with them for three months. Every fresh lime pit they throw them into, is stronger and stronger.

At four, five, or six weeks end, the hair is scraped off on a wooden leg or horse, with a kind of knife for that purpose ; and, after a year or eighteen months, the hair being perfectly got off, they are washed in a river, and the flesh is pared off on the leg with a kind of cutting knife, and the hides are rubbed briskly with a sort of whetstone, to take off any remains of flesh or filth on the hair side.

This being done, they put the skins into the tan, and cover it over with tan, as it is stretched in the pit, and water let in upon it ; if the skin be strong, five coverings of tan will be requisite ; but three or four may suffice for weaker.

When the skin has not been kept long enough in lime or the tan pit, upon cleaving it in the middle, a whitish streak is seen, called the horn or crudity of the skin ; and this is the reason why the soles of boots, shoes, &c. stretch so easily and take in water.

When the hides are sufficiently tanned, they are taken out of the pit to be dried, by hanging in the air ; then they clean the tan off of them, and put them into a place neither too dry nor too moist ; stretching them well over one another with a weight at top, to keep them tight and streight ; and then they are fit for sale, under the denomination of bend leather.

This is the method of Tanning the hides of oxen or bullocks ; the hides of cows, or horses, and calves are tanned much after the same manner as oxen ; excepting that the former are only

kept four months in the lime pit, and that they must have a preparation before they are put into the tan pit as follows :

The skins being put into a wooden vat or tub, cold water is poured to them ; in which they are kept stirring while some other water is warming in a kettle, which water, when it is a little more than lukewarm, is poured gently into the vat, and a basket of tan is thrown upon it ; during which time, the skins are still kept turning, that the water and tan may not burn them.

After an hour they are taken out, and cast for a day in cold water ; then returned into the former vat, and the same water they were in before ; in which they are let lie for eight days ; which being expired, they are put in the tan pit, and three coverings of tan given them ; the first of which lasts five weeks, the second six, and the third two months.

The rest of the process is in all respects the same as that above delivered.

The operation of Tanning is performed on leather better in the West-Indies than in England. They use three sorts of bark, the mangrove bark, the olive bark, and another ; and the whole business is so soon done, that a hide delivered to them is in six weeks ready to be worked into shoes, though they bestow less labour than we do.

Every part of the oak tree, of what age or growth soever, is fit for the tanners use ; and all oaken coppice wood, of any age or size, being cut and procured in barking time, will tan all sorts of leather at least as well as the bark alone. When this material is got at the proper season, it must be very well dried in the sun, more than the bark alone ; thence it is to be cut up and preserved in a covered place for use.

When it is to be used, the greater wood must be first cleft small, to fit it for the beating and cutting engine ; and the smaller must be put into the engine as it is. Which done, it must be again dried upon a kiln, and after that ground in the same manner that the tanners grind their bark. Such wood as is to be used presently after it is gotten, will require the better and the more drying upon the kiln ; and, if this is omitted, it will blacken and spoil all the leather it is used about. Where oak is scarce ; black thorn will tolerably well supply its place ; and, where that is not to be had in sufficient plenty, the white thorn will do.

Birch also, being ordered in the same manner with oak, is fit for some uses in Tanning ; particularly it does very well for Tanning the shoe soal leather. All these ingredients will tan much better than bark alone, and that with much less charge ; so that this discovery may very well save the felling of trees,

when the bark is wanted, at a season when the sap is up; which, when it is done, causes the outsides of the trees to rot and grow worm-eaten; whereas, if the trees had been felled in winter, when the sap is down, they would have been almost all heart, as the people express it, and not subject to worms. This manner of using the wood with the bark, in Tanning, will also increase the value of under-woods very considerably.

The engine necessary for cutting the wood consists of a long square wooden block, and some pieces of iron to be fastened on and used upon it, viz. an hammer, an anvil, an iron, holding the wood to be bruised and cut, and a knife to cut it. The whole is a very simple and cheap machine, and is described at large in the Philosophical Transactions.

By Mr. De Buffon's experiments upon different skins, it was found that a decoction of young oak wood succeeded perfectly well in Tanning sheep and calves skins, but did not do equally well for ox and the other harder skins. This, however, he imagines might be only for want of knowing the best method of using the wood. And certainly these trials deserve to be farther prosecuted, since the small branches of the oak, which are of little value, might be thus made to supply the place of a much dearer commodity, the bark; and, as in many trees the bark of the young branches is found to be of greatly more virtue than that of the larger branches, or the trunk, the use of these small boughs, bark and all, might very probably be found to answer all the effects of the bark, of the larger kind alone.

TAPESTRY, is a curious kind of manufacture, serving to adorn a chamber or other apartment by hanging or covering the walls thereof.

It is a kind of woven hangings; of wool and silk frequently raised and enriched with gold and silver, representing figures of men, animals, landscapes, histories, &c.

The invention of Tapestry seems to have come to us from the Levant, and this seems the more probable, in that the workmen concerned in it were called, at least in France, Sarrasins or Sarrafinois.

It is supposed that the English and Flemish, who were the first that excelled in making Tapestry, might bring the art with them from some of the croisades or expeditions against the Sarrasins.

Be this as it will, it is certain, those two nations, especially the English, were the first who set on foot this noble and rich manufacture in Europe, now one of the finest ornaments of palaces, churches, &c.

And therefore, if they may not be allowed to be the inventors, they have at least the glory of being the restorers of this so curious and admirable art, as gives a kind of life to wools and

silks in no respect inferior to the paintings of the best masters.

It was late before the French applied themselves to Tapestry. The first establishment of that kind was under Henry IV. in the year 1607, in the Fauxbourg of St. Michael: But this fell with the death of that prince. This manufacture was revived in the time of Louis XIV. by the care and address of the great Monsieur Colbert, to whom the establishment of the Gobelins is owing; a royal Tapestry manufacture, which has produced exquisite works in this kind.

A manufacture of this kind was lately erected at Fulham, but it is now removed to Exeter; and, if it meets with proper encouragement, there is good reason to hope, we shall soon see pieces equal to any ever produced at the manufacture of the Gobelins.

Tapestry work is distinguished by the workmen into two kinds, viz. that of the high and that of the low warp; though the difference is rather in the manner of working than in the work itself; which is in effect the same in both, only the looms and consequently the warps are differently situated.

Those of the low warp being placed flat and parallel to the horizon, and those on the contrary of the high warp erected perpendicularly.

The English anciently excelled all the world in the Tapestry of the high warp, and they still retain their former reputation, though with some little change; their low warps are still admired; but, as for the high ones, they are quite laid aside by the French.

The French have three considerable Tapestry manufactures besides that of the Gobelins; the first at Aubusson in Auvergne, the second is at Felletin in the Upper Marche, and the third at Beauvais.

They were all equally established for the high and the low warp; but they have all laid aside the high warp, excepting the Gobelins.

There are admirable low warps in Flanders, generally exceeding those of France; the chief and almost only Flemish manufactures are at Brussels, Antwerp, Oudenard, Lisle, Tournay, Bruges, and Valenciennes.

At Brussels and Antwerp they succeed both in human figures, in animals and landscapes; and that both with regard to the designs and the workmanship.

At Oudenard, their landscapes and animals are good, but their human figures bad. Lisle and the other cities named come behind Oudenard.

The French manufactories of Felletin do tolerably well in landscapes; Aubusson in figures; and Beauvais in both.



The usual widths of Tapeſtries are from two ells to three ells Paris meaſure.

*The manufacture of TAPESTRY of the high warp.* The loom, whereon it is wrought, is placed perpendicularly: It conſiſts of four principal pieces; two long planks or cheeks of wood, and two thick rollers or beams.

The planks are ſet upright, and the beams acroſs them, one at the top, and the other at the bottom, at about a foot diſtance from the ground.

They have each their trunnions, by which they are ſuſpended on the planks, and are turned with bars.

In each roller is a groove from one end to the other, capable of containing a long round piece of wood, faſtened therein with hooks.

The uſe of it is to tie the ends of the warp to.

The warp, which is a kind of worſted or twiſted woollen thread, is wound on the upper roller; and the work as faſt as wove is wound on the lower.

Withinſide the planks, which are ſeven or eight feet high, fourteen or fifteen inches broad, and three or four thick, are holes pierced from top to bottom, in which are put thick pieces of iron, with hooks at one end, ſerving to ſuſtain the coat-ſtave: Theſe pieces of iron have alſo holes pierced, by putting a pin in which, the ſtave is drawn nearer or ſet further off; and thus the coats or threads are ſtretched or looſened at pleaſure.

The coat-ſtave is about three inches diameter, and runs all the length of the loom; on this are fixed the coats or threads, which make the threads of the warp croſs each other. It has much the ſame effect here, as the ſpring-ſtave, and treddles have in the common looms.

The coats are little threads faſtened to each thread of the warp with a kind of ſliding knot, which forms a ſort of maſh or ring. They ſerve to keep the warp open for the paſſage of broaches wound with ſilks, woollens, or other matter uſed in the piece of Tapeſtry.

In the laſt place, there are a number of little ſticks of different lengths; but all about an inch diameter, which the workman keeps by him in baſkets, to ſerve to make the threads of the warp croſs each other, by paſſing them acroſs: And, that the threads thus croſſed may retain their proper ſituation, a pack-thread is run among the threads, above the ſtick.

The loom being thus formed, and mounted with its warp, the firſt thing the workman does, is to draw, on the threads of this warp, the principal lines and ſtrokes of the deſign to be repreſented on the piece of Tapeſtry; which is done by applying cartoons, made from the painting he intends to copy, to the ſide

that is to be the wrong side of the piece, and then with a black lead pencil following and tracing out the contours thereof on the thread of the right side; so that the strokes appear equally both before and behind.

As for the original design the work is to be finished by, it is hung up behind the workmen, and wound on a long staff from which a piece is unrolled from time to time, as the work proceeds.

Besides the loom, &c. here described, there are three other principal instruments required for working the silk or the wool of the woof within the threads of the warp; these are a broach, a reed, and iron needle.

The broach is made of a hard wood, seven or eight inches long, and two thirds of an inch thick, ending in a point with a little handle. This serves as a shuttle; the silks, woollens, gold or silver to be used in the work, being wound on it.

The reed or comb is also of wood, eight or nine inches long, and an inch thick on the back, whence it grows less and less to the extremity of the teeth, which are more or less apart, according to the greater or lesser degree of fineness of the intended work.

Lastly, the needle is in form of the common needle, only bigger and longer. Its use is to press close the wool and silks, when there is any line or colour that does not fit well.

All things being prepared for the work, and the workman ready to begin, he places himself on the wrong side the piece, with his back towards the design; so that he works at it were blindfold, seeing nothing of what he does, and being obliged to quit his post and go to the other side the loom, whenever he would view and examine the piece to correct it with his pressing needle.

To put any silk, &c. in the warp, he first turns and looks at the design; then, taking a broach full of the proper colour, he places it among the threads of the warp, which he brings cross each other with his fingers, by means of the coats or threads, fastened to the staff; this he repeats every time he is to change his colour.

Having placed the silk or wool, he beats it with his reed or comb; and, when he has thus wrought in several rows over each other, he goes to see the effect they have, in order to reform the contours with his needle, if there be occasion.

As the work advances, it is rolled upon the lower beam; and, when he has thus wrought, they roll it upon the lower beam, and unroll as much warp from the upper beam as suffices them to continue the piece; the like they do of the design behind them.

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When the pieces are wide, several workmen may be employed at once.

We have but two things to add; the first is, that this high-warp Tapestry goes on much more slowly than the low warp and takes up almost twice the time and trouble.

The second is, that all the difference that the eye can observe between the two kinds consists in this, that in the low warp there is a red fillet about one twelfth of an inch broad, running on each side from top to bottom; which is wanting in the high warp.

*The manufacture of TAPESTRY of the low warp.* The loom or frame wherein the low warp is wrought, is much like that of the weavers; the principal parts thereof are two strong pieces of wood, forming the sides of the loom, and bearing a beam or roller at each end: They are sustained at bottom with other long pieces of wood, in manner of tressles; and, to keep them the firmer, are likewise fastened to the floor with a kind of buttresses, which prevent any shaking, though there are sometimes four or five workmen leaning on the beam at once.

The rollers have each their trunnions, by which they are sustained; they are turned by large iron pins three feet long.

Along each beam runs a groove, in which is placed the wick, a piece of wood of above two inches diameter, and almost the length of the roller: This piece fills the groove intirely, and is fastened therein from space to space by wooden pins.

To the two wiches are fastened the two extremities of the warp, which is wound on the further roller, and the work as it advances on the nearer.

Across the two sides, almost in the middle of the loom, passes a wooden bar, which sustains little pieces of wood, not unlike the beam of a balance: To these pieces are fastened strings, which bear certain spring-staves, wherewith the workman, by means of two treadles under the loom, on which he sets his feet, gives a motion to the coats, and makes the threads of the warp rise and fall alternately.

Each loom has more or fewer of these spring-staves, and each stave more or fewer coats, as the Tapestry consists of more or fewer threads.

The design or painting the Tapestry-man is to follow, is placed underneath the warp, where it is sustained from space to space with strings, by which the design is brought nearer to the warp.

The loom being mounted, there are two instruments used in working of it, viz. the reed and the flute.

The flute does the office of the weaver's shuttle: It is made of a hard polished wood three or four lines thick at the ends,  
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and somewhat more in the middle, and three or four inches long. On it are wound the silks, or other matters to be used as the woof of the Tapestry.

The comb or reed is of wood or ivory; it has usually teeth on both sides; it is about an inch thick in the middle, but diminishes each way to the extremity of the teeth; this serves to beat the threads of the woof close to each other, as fast as the workman has passed and placed them with his flute among the threads of the warp.

The workman is seated on a bench before the loom, with his breast against the beam, only a cushion or pillow between them; and in this posture separating with his fingers the threads of the warp, that he may see the delign underneath; and taking a flute, wound with the proper colour, he passes it among the threads, after having raised or lowered them by means of the treadles, moving the spring-staves and coats.

Lastly, to press and close the threads of the silk or yarn, &c. this place he strikes each course, i. e. what the flute leaves in its passing and coming back again, with the reed.

That which is very remarkable in the manufacture of the low warp, and which is common to it with the high, is, that it is all wrought on the wrong side; so that the workman cannot see the right side of his Tapestry, until the piece is finished and taken out of the loom.

TARSO, in the glass trade, a sort of white stone, found in many rivers of Italy, and other places, and used instead of sand for the finest crystal glass, being first burnt and calcined with the salt of the pulverine into frit. Neri calls this stone a kind of white marble; and adds a general rule, that all stones that will strike fire with steel, will never vitrify.

The Tarso therefore, of this and other authors, could be nothing of the marble kind, but is truly a crystalline matter, debased by an admixture of white earth, and found in form of small pebbles, of a whitish, yellowish, or pale reddish colour and this is common in all the gravel-pits in England, and in the beds of some of our rivers; and might be used with great advantage by our glass-makers, if they knew it was so easily to be had.

On comparing these stones of ours with the cuogola or Tarso of the foreign glass-makers, there is no difference distinguishable to the eye, nor will the nicest experiments by the fire of acid menstrua shew the least distinction between them. We are not to wonder however that the glass-makers did not hitherto distinguish this to be true cuogola or Tarso, since the characters of fossils have been hitherto so little ascertained, that the best and latest author on these subjects, Dr. Woodward, so far mistook the



the structure of this stone, as to call it a sparry pebble. It is certain that spar could never have any thing to do with glass-making; but this stone has no spar in its composition.

TARTAR, a kind of salt, which is produced from fumous wines, which sticks to the top and sides of casks, and forms a greyish crust, and hardens to the consistence of a stone.

The goodness of Tartar rather depends upon repeated fermentations, which a succession of new wines in the same cask for several years makes, than on the soil or climate where the wine is produced.

Tartar is either white or red, according to the colour of the wine it is produced from.

That which comes from Germany is accounted the best, as being taken out of those monstrous tuns, some of which hold 1000 pipes of wine; so that the salt has time to come to its consistence, which is one of the chief qualities to be regarded in Tartar.

That of Montpellier is the next in order; then that of Lyons, Paris, &c.

White Tartar is preferred, and for some uses is really better: The marks of good Tartar, of either kind, are, its being thick, brittle, brilliant, and very little earthy.

Tartar is of considerable use with dyers, as it serves to dispose the stuffs to take the colours the better.

*Salt of TARTAR*, is made of Tartar washed, ground, purified, and calcined in paper by a reverberatory fire; or it is made by pulverising what remains in the retort, after the distillation of Tartar. On the one or the other of these preparations, they pour a great quantity of hot water to make a ley of it; this they filtrate, and evaporate the liquor by a sand-heat, until the fixed salt be found at the bottom of the vessel: This is the alcali or fixed salt of Tartar.

*The way of making a very fine and pure salt of TARTAR.* Neri makes use of no salt of Tartar in all his preparations of artificial gems; notwithstanding, this salt being prepared after a certain way, we shall here relate it for the sake of the curious. It serves in a great measure to work the crystal, being a true vehicle for the better introducing the colours that are to be given, and which is of use for the tinctures several ways.

Those, who in the operations of artificial gems have made no use of salt of Tartar, have without doubt been ignorant of this fine preparation of it; for, if you use ordinary salt of tartar, there is a sulphur and foulness in it, which renders crystal obscure, and consequently would be hurtful in these operations.

To make this salt, you must calcine your Tartar until it becomes grey, and not to perfect whiteness, and then dissolve it  
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in warm water to extract the salt; filtre that water, and then evaporate it over the fire; then you will have remaining at the bottom of the vessel a white salt.

To take away all foulness from the salt, dissolve it again in warm water, then evaporate it again over a gentle fire, take it off the fire, and cast it into cold water, and you will find it will leave on the surface of the water a thick froth, which you must skim off with a skimmer, that has little holes no bigger than a small pin's head; put the vessel again on the fire, and evaporate the water as before; then take it off the fire, and cast upon it fresh cold water, and skim it well as before; reiterate this process until you find no more froth, then evaporate the whole over a gentle fire until it be dry, and you will have a salt of Tartar well purified, which is not so fusible as the other, because it is free from all that unctuousity which causes the fusion.

Keep this salt of Tartar in a vessel well stopped, and use of it in crystal with your colours, when you set them to melt.

Although this salt of Tartar be very fine and pure, yet it is not that of the philosophers, which has far more virtue, and opens more powerfully the metals and minerals where it is employed, though it be of the same nature as this, and extracted from the same principal.

**TAWING**, is the art or manner of dressing skins in white, to fit them for use in divers manufactures, particularly gloves, &c. as chiefly those of lamb, sheep, kids, goats, &c.

Having cleared the skins of wool or hair by the means of lime, &c. as is described in the article **SHAMMY**, they are laid in a large vat of wood or stone, set on the ground full of water, in which quick-lime has been slacked; in this they are to lie for a month or six weeks, as the weather is more or less hot, or as the skins are required to be more or less soft and pliant.

While they are in the vat, the water and lime is changed twice, and the skins are taken out and put in again every day.

When they are taken out for the last time, they are laid all night to soak in a running water, to get out the greatest part of the lime; and in the morning are laid together by sixes one upon another, upon the wooden leg, and are scraped stoutly one after another, to get the flesh off from the fleshy side, with a cutting two-handed instrument called a knife; and then they cut off the legs, if they are not cut off before, and other superfluous parts about the extremes.

Then they are laid in a vat or pit with a little water; where they are well fulled with wooden pestles for the space of a quarter of an hour, and then the vat is filled up with water, and they are rinsed in it,

In the next place they are thrown on a clean pavement to drain; and afterwards cast into a fresh pit of water, out of which they rinse them well; and are laid again on the wooden leg six at a time with the hair side outermost, over which they rub a kind of whetstone very briskly to soften and fit them to receive four or five more preparations, given them on the leg, both on the flesh side and the hair side, with the knife, after the manner above-mentioned.

After this they are put into a pit of water and wheaten bran, and stirred about in it with wooden poles, till the bran is perceived to stick to them; and then they are left: As they rise of themselves to the top of the water by a kind of fermentation, they are plunged down again to the bottom; and at the same time fire is set to the liquor, which takes as easily as if it were brandy, but goes out the moment the skins are all covered.

They repeat this operation as often as the skins rise above the water; and, when they have done rising, they take them out, lay them on the wooden leg, the fleshy side outwards, and pass the knife over them to scrape off the bran.

Having thus cleared them of the bran, they lay the skins in a large basket, and load them with huge stones to promote their draining; and, when they have drained sufficiently, they give them their feeding, which is performed after the manner following:

For one hundred of large sheep-skins, and for smaller in proportion, they take eight pounds of alum, and three of sea-salt, and melt the whole with water in a vessel over the fire, pouring the dissolution out, while yet lukewarm, into a kind of trough, in which are twenty pounds of the finest wheat flower, with the yolks of eight dozen of eggs; of all which is formed a kind of a paste, a little thicker than children's pap; which, when done, is put into another vessel to be used in the following manner:

They pour a quantity of hot water into the trough, in which the paste was prepared, mixing two spoonfuls of the paste with it; to do which they use a wooden spoon, which contains just as much as is required for a dozen of skins: And when the whole is well diluted two dozen of the skins are plunged into it; but they take care that the water be not too hot, which would spoil the paste, and burn the skins.

After they have lain some time in the trough, they take them out one after another with the hand, and stretch them out; this they do twice; and, after they have given them all their paste, they put them into tubs, and there fill them afresh with wooden pestles.

Then they put them into a vat, where they are suffered to lie for five or six days, or more; then they take them out in fair weather, and hang them out to dry on cords or racks, and the  
quicker



quicker they are dried the better it is; for, if they be too long a drying, the salt and alum within them are apt to make them rise in a grain, which is an essential fault in this kind of dressing.

When the skins are dry, they are made up into bundles, and just dipped in fair water, and taken out and drained, and being thrown into an empty tub, and after having lain some time, are taken out, and trampled under foot.

Then they draw them over a flat iron instrument, the top of which is round like a battledore, and the bottom fixed into a wooden block, to stretch and open them; and, having been opened; they are hung in the air upon cords to dry; and, being dry, they are opened a second time, by passing them again over the same instrument.

In the last place they are laid on a table, pulled out, and laid smooth, and are then fit for sale.

After the same manner are dressed horses, cows, calves, skins, &c. for the saddlers, harness-makers, &c. as also those of dogs, wolves, bears, &c. except that in these they omit using the paste, salt and alum water being sufficient.

*To dye stuff a brown or TAWNY.* Put a handful of madder into a kettle of hot water, stir it very well about, and let it stand and settle a while; moisten the stuff with it, then roll it up, and put it into the kettle upon the roll; and, when you find that the colour does no longer fall upon it, then add to it two handfuls of madder, and let it cool; and, when you perceive it to be boiled to a half red colour, throw in a pailful of the black dye into the madder suds, stir them together, and make a wood fire under the kettle: For, having its proper heat, it turns the better to brown; and, if it be not dark enough, throw in another pail of the black dye, or more, until it becomes of the colour you would have it; then work the stuff in it very well upon, or with, the roller, to hinder it from spotting.

*A deep TAWNY.* Let the stuffs be first dyed a madder red, then take the dye off the fire, and put a quart of black dye into it for every pound of stuff; heat it, and put the stuffs into it, and work it so long until it hath taken the dye sufficiently; then cool it, and it will be a lasting dye.

*To dye a crimson TAWNY with cochineal.* Alum and prepare the silk as for crimson, then fill a clean kettle with fair water, and some blue wood suds, of each a like quantity; and then for every pound of silk put in one ounce of galls and one ounce and an half of cochineal; and, afterwards, having first rinsed the silks, put them in, stir them about carefully to prevent their being variegated or spotted; because the Provence wood suds are apt to spot, if they be not violently stirred; let the silk lie one whole night in the suds, then rinse it out and dry it.



*To dye silk a crimson deep* TAWNY. First prepare the silks, as directed for crimson; put a sufficient quantity of liquor into a clean kettle, and for every pound of silk put in one pound of madder, one pound of galls, and half a pound of blue wood; and boil them together with the silk for an hour, putting the wood into a bag to prevent its hanging in the silk. Let the silk lie a whole night in the liquor, in the morning take it out, wring it, rinse it, and beat it well, then rinse it again; and afterwards beat and dry it.

TAX, is represented, in painting, &c. by a lusty young man with an oaken crown, in his right hand a pair of shears, a sheep at his feet; in his left hand ears of corn, an olive-branch, and a bunch of grapes hanging down, without breeches, his arms and legs bare, the soles of his feet callous.— He is robust, because Taxes are the nerves of the commonwealth; the oaken crown denotes his strength; the shears allude to the saying, It is the part of a good shepherd to shear the sheep, and not to slay them; the things in his hand shew, that Taxes are laid upon those that Taxes should be levied upon, not for mere covetousness, but for the public weal, without any other design.

TEINTS, and *semi-teints*, in painting, are the several colours used in a picture, considered as more or less high, or bright or deep, or thin or weakened, or diminished, &c. to give the proper relievo or softness, or distance, &c. of the several objects.

TELLUS, the goddess of the earth, is represented, in painting, clothed in a green mantle.

TEMPERANCE, is represented, in painting, &c. by a gentlewoman, holding a bridle in one hand, and the stay of a clock in the other, an elephant by her.— The bridle and stay denote the business of Temperance to bridle and moderate the appetite and inordinate passions, as time serves; the elephant, because it has once been accustomed to a certain quantity of meat, it never exceeds, but keeps strictly to that, and will eat no more.

TEMPERING steel and iron, is a preparing them, in order to render them either more compact, hard, and firm, or more soft and pliant, according as the uses of them shall require: These metals are tempered by plunging them, while red-hot, in some liquor prepared for the purpose; sometimes, in pure water, as locksmiths, &c. which seldom use any other.

And sometimes a composition of divers juices, liquors, &c. is used; which is various according to the manner and experience of the workman, as vinegar, mouse-ear water, the water oozing from broken glasses, foot, salt, oil, &c.

To harden and temper English, Flemish, and Swedish steel, they must have a pretty high heat given them, and then be suddenly quenched in water to make them hard: But Spanish and

Vene-

Venetian steel will require no more than a blood-red heat before it is quenched.

If the steel be too hard or brittle for an edged tool, &c. take it down by rubbing a piece of grind-stone or whet-stone hard upon the work, to take off the black scurf; then brighten or heat it in the fire, and as it grows hotter you will see the colour change by degrees, coming first to a straw or light goldish colour, then to a darker goldish colour, and at last to a blue colour.

Chuse such of these colours as the work requires, then quench it suddenly in the water.

The light gold colour is for files, cold chissels, and punches to punch iron and steel: The dark goldish colour for punches to use on brass, &c. the blue colour gives the temper for springs.

The Tempering of files and needles is performed after a peculiar manner.

The ancients appear to have had some better method of Tempering, than any of the moderns are acquainted withal; witness their works in porphyry, a stone so hard that none of our tools make an impression upon it.

*Antonio TEMPESTA*, born in the year 1555, scholar of John Strada, a Fleming, lived at Rome, excelled in battles and hunting-pieces; died in the year 1630, aged seventy-five years.

TERM, } is a kind of statue or column, adorned at the  
TERMINUS, } top with the figure of a man's, woman's, or  
fatyr's head as a capital, and the lower ending in a kind of sheath or scabbard.—These are supposed to have taken their name from the Roman deity Terminus, whom they esteemed as the protector of land-marks, whose statue, made without either hands or feet, that he might not change his place, was wont to be set up at the bounds of lands to separate them.

These are also by some called Thermes, and derived from Hermes, a name given by the Greeks to the god Mercury, who, as they believed, presided over the highways; whose statue, made in the form before-mentioned, was erected in several cross-ways in the city of Athens, &c.

TERROR, when it is excessive, causeth the eye-brow to be very much raised in the middle; and the muscles, which perform the motion of these parts, very much marked and swelled, and pressed one against another, being drawn down over the nose, which will seem to be drawn up, as also the nostrils.

The eyes ought to appear intirely open, the upper eye-lid hid under the brow; the white of the eye ought to be environed with red; the eye-ball as it were wandering, and situated nearer to the lower part of the eye than the upper; the lower parts of the under eye-lids swelled and livid.

The muscles of the nose and the hands also swelled; the muscles

cles of the cheeks extremely marked, and drawn into a point on each side of the nostrils.

The mouth must be very open, and the corners very apparent.

Every thing must be very much marked about the forehead and eyes; the muscles and veins of the neck must be very much raised and apparent; the hair standing up an end, the complexion pale and livid, and more especially the end of the nose, the lips, ears, and about the eyes.

If the eyes appear extremely open in this passion, it is because the soul makes use of them to observe the nature of the object, which causes the fright.

The eye-brow drawn down at one end, and raised at the other, makes it appear, that the part raised seems as if it would be joined to the brain, to secure it from the ill which the soul apprehends; and by the end which is drawn downwards, and appears swelled, we find that in this condition the spirits come plentifully from the brain, as it were to cover the soul, and defend it from the ill which it fears.

The openness of the mouth indicates, that the heart is oppressed by the blood, which is retired towards it; which obliges him that is possessed with this passion, when he would breathe, to make an effort, which causes the mouth to open wide; and which, in passing by the organs of the voice, makes a kind of inarticulate sound.

Terror hath a great many of the motions of horror, but they ought to appear greater and more extended; the arms stretched out straight forward, the legs in an action of flying with all their force, and all the parts of the body in disorder. See plate XVI.

**P** or **T** *Peter* TESTA, of Lucca, a painter and copious engraver, born in the year 1611, scholar of Dominichino, and Peter Cortona, lived at Rome, excelled in history, died in the year 1650, aged thirty-nine, used these two marks.

**THEFT**, represented, in painting, &c. by a pale youth, clothed in a wolf's skin, his arms and legs bare, with winged feet at midnight; in one hand a purse, a knife in the other with a picklock; the ears of a hare, and seems to be in fear.—Youth shews imprudence, that will not take warning; the paleness and hare's ears, continual suspicion and fear, and therefore it loves darkness; the skin, because the wolf lives by rapine; the barrenness shews him in distress; and the winged feet his flying from justice.

**THEOLOGY**, is represented, in painting, &c. by a lady with two faces unlike one another, looking with the youngest

towards heaven, with the old face towards the earth; sits upon a globe full of stars, her right hand on her breast, her left towards the earth, holding up her train, a wheel by it.—The wheel denotes divinity not touching the earth, but by its circumference; so should a divine keep himself unspotted from the world; sitting upon a globe shews, that divinity reposes in no inferior thing; her hands, gravity; the skirt of her garment shews, that some part of divinity extends to low things, though necessary.

THEORY, is represented, in painting, &c. by a young woman looking upwards, her hands clasped together, a pair of compasses on her head, nobly clad in purple, seeming to descend the stairs.—The colour of her garment shews, that the sky terminates our sight; her face, that the intellect is taken up in celestial things; the stairs, that things intelligible have order, proceeding by degrees from things near to things afar off; the compasses are the most proper instrument for measuring, which perpetuate the name of an author.

THETIS, a sea goddess, is represented, in painting, &c. as a lady of a brown complexion, her hair dishevelled, adorned with a coronet of periwinkle and escallop shells, clad in a mantle of a sea-green colour, adorned with bracelets of amber about her neck and arms, and holding in her hand a branch of coral.

*Pellegrino* TIFALDI, called otherwise *Pellegrino da Bologna*, born in the year 1522, scholar of Dan. da Volterra, lived at Bologna, Rome, and Milan; excelled in history and architecture; died in the year 1592, aged seventy years.

Henry TILSON, was an English face-painter of good note, born in London; after he had been instructed for some time by Sir Peter Lely, in the nature of face-painting, he travelled into Italy, where he staid six or seven years; and, during that time, he copied, with wonderful care and exactness, a great number of pictures of the best masters; by which means, at his return to England, he became not a little famous in the portrait way.

He had also a particular genius for crayons, in which he performed admirably well, after the pictures of Corregio, Titian, and the Caracci, while he was at Rome. He died at thirty-six years of age, and lies buried in St Clement's.

TIMBER *work*.—The manner of colouring all manner of Timber work, as wainscot, doors, windows, posts, rails, pales, gates, border-boards for gardens, &c. which require either beauty or preservation from the violence of rain, or injury of weather, is as follows:

Suppose there be a set of palisadoes, or a pair of gates, or some posts and rails to be painted in a stone colour.

First, look over the work, and take notice whether the joints



be open in the gates, or whether there be any large clefts in the posts; for, if these are not secured, the wet will insinuate itself into those defects, and make the quicker dispatch in rotting the whole work.

Therefore, the first thing to be done, is to stop up those clefts, &c. smooth and even, with a substance which painters call putty, which is made of whiting and linseed oil, well beaten together on a grinding stone, or with a wooden mallet, to the consistence of a very thick dough; and with this let all the crannies, clefts, and other defects, be well filled up, so that it may be equal to the surface or outside of the things to be painted.

Then prime the work with Spanish brown well ground, and mixed very thin with linseed oil; with this do over the work, giving it as much oil as it will drink up; this, in about two days, will be indifferent dry. Then, if you would do the work substantially, do it again with the same priming colour; when it is thorough dry, take white lead, well ground and tempered with linseed oil, but not too thin; for the stiffer you work it, if it be not too stiff, the better body will be laid on, and the longer it will last: Rub this colour on well with a large bristle brush, that the whole surface of the work be so intirely covered, that no crack nor corner may remain bate; which may be easily done, by jobbing in the point of a bristle brush.

Let this first colouring dry, and then go over it a second time; and, if you please, a third also; the charge will be but little more, but the advantage will be great in the duration.

This course is sufficient for every kind of Timber work, which requires only a plain colour, whether you cover the work with a stone colour, or else with a Timber colour with umber and white, or a lead colour with indigo and white.

Some lay over their work only a coat of Spanish brown, by tempering it up more stiff than was done for the two first primings; which, in some respects, is the cheapest way of all, and preserves the Timber perhaps as well as any.

Note, If, when you have made use of your colours, there be occasion for a small cessation, until the work be finished; in this case, you must cover the colour that remains in the pot with water, which will prevent its drying and skinning over.

And the pencils also, or brushes, should be washed out in clear linseed oil, and then in warm soap-suds; for if either oil, or colours, be once dried in the brush or pencil, they are spoiled for ever.

It has been observed, that Timber laid over with white, when it has stood some time in the weather, the colour will crack and shrink up together, just as pitch does, if laid on any thing that stands in the sun. The cause of this is, that the colour was laid

on with too stiff a body; for, being wrought too thick once, it will dry with a skin on the outside, which will keep the inside moist, and prevent its binding firm, from whence those cracks proceed.

*Of out-door painting in general.* Doors, shop-windows, window-frames, pediments, architraves, friezes, corniches, and all other Timber works, that are exposed to the weather, ought at first setting up to be primed with Spanish brown, Spanish white, and red lead, about a fifth, to cause the other two colours to dry.

These, being well ground with linseed oil, will make a very good primer; then afterwards with the same colour, but whiter, for a second primer; and lastly, with a fair white made of white lead, and about a fifth part in quantity, not in weight, of Spanish white.

Now he that is able to bring the work thus far on, has proceeded to the highest pitch of that vulgar painting, that aims at preservation beyond beauty, though something of beauty is necessarily included in this also. But this is not all, for he that is arrived thus far, is in a fair way to other perfections in the art of painting; but for the panneling of wainscot with its proper shadows, and for imitating olive and walnut wood, marbles, and such-like, these must be attained to by ocular inspection, it being impossible to deliver the manner of the operation by precept, without example: And I am bold to affirm, that a man shall gain more knowledge by one day's experience, than by an hundred spent to acquire it some other way.

I advise therefore all those, that desire an insight into the business, to be a little curious, if opportunity offers, in observing the manner of a painter's working, not only in grinding his colours, but also in laying them on, and working in them; in all these observing the motion of his hand in the manage of any kind of tool: And by this means, with a little imitation, joined to the directions here given, I doubt not, but in a short time, you may arrive to great proficiency in the business of vulgar painting.

Take notice, that if you shall at any time have occasion to use either brushes that are very small, or pencils, as in many cases there will be occasion; you ought then to dispose of the colours you use upon a pallet, and then work and temper them about with your pencil, that the pencil may carry away the more colour: For you are to note, that, if a pencil be only dipped in a pot of colour, it brings out no more with it than what hangs on the outside, and that will work but a little way; whereas, if you rub the pencil about in the colour, on the pallet, a good quantity of colour will be taken up in the body of the pencil; and, besides all this, you may work your pencils better to a point

on a pallet, than you can do in a pot; the point of a pencil being of great use in divers cases, especially in drawing of lines.

**TIME**, is drawn standing upon an old ruin, winged, and with iron teeth. Or thus; as an old man cloathed in a garment of stars, having upon his head a garland of roses, ears of corn, and dry sticks, standing upon the zodiac, holding a looking-glass in one hand, and having two children at his feet, the one fat, and the other lean, both writing in one book; upon the head of one is the sun, and upon the other the moon.

It is also represented by an old man, bald behind, winged, with a scythe and an hour-glass, having a lock of hair on his forehead, but bald behind.

**TIN**, is a whitish metal, softer than silver, yet much harder than lead.

Several, both chymists and others, account Tin an imperfect metal, generated of two different seeds, viz. that of silver and that of lead, which renders it a kind of compound of both; and accordingly it is frequently found in both lead and silver mines.

But Tin has its proper mines, of which our counties of Cornwall and Devonshire are a sufficient proof; the greatest part of the Tin consumed in Europe being got out of them.

The principal characters, or properties of Tin, as they are enumerated by M. Boerhaave, are, that it is the lightest of all metals, very little ductile or elastic; the most fusible and volatile of all metals, scarce dissolvable by acids, unless by those of the weaker sorts; and easily and intimately miscible with other metals, the ductility of which becomes diminished by such a mixture.

The same author concludes, that sulphur is a prevailing ingredient in Tin, and deduces several of its properties therefrom. He likewise adds, that, could the metal be purged of this heterogeneous sulphur, it is probable it would be found no other than silver.

*The method of getting, preparing, &c. TIN, in the Cornish mines.*—The working of the Tin mines is very hard and difficult; not only by reason of the great depth, which the veins descend to, even as low as fifty fathom; but also because the rocks, through which passages are frequently to be cut, are often so hard, that the workman cannot dig a foot in a week.

Nor is the soft shaking earth found in Tin mines much less inconvenient to the workmen, both by reason of fœtid, malignant vapours it exhales, and of the currents of water often met with therein: All these disadvantages together render it impracticable for the workmen to hold it above four hours together.

The mineral stones, or glebe, being dug and drawn out of the mine, is there broke to pieces with large iron mallets; then

brought to a stamping-mill, where it is pounded smaller with stampers, like those of paper-mills; and the water, passing thro' it, washes away the earthy parts, leaving the metallic ones behind. This lotion, or washing, is repeated twice to make the better separation.

When this has been done, they dry it in a furnace on iron plates, and afterwards grind it very fine in a crasing mill; then they wash it again, and then dry it: And in this state the metallic matter is called block or black Tin.

To convert it into Tin, i. e. into white Tin, they carry it to a furnace or blowing-house; where, by means of a charcoal fire, kept up with huge bellows, worked with water, it is melted. After it has passed all these preparations, and is grown cold, they forge it, which is the last thing done to it in the works.

The dross, or scoria, being scummed off, and the tin in fusion, and being melted down with fresh ore, runs into metal, and even the causalty, i. e. the matter washed and separated from the metal in the mill, being thrown up in heaps, after resting six or seven years, they fetch it over again, and it yields as good Tin as any of that in Germany.

The workmen distinguish several kinds of Tin, as moor Tin, which is the best sort, a foot of which weighs eighty pounds; and mine Tin, which is the next, a foot of which weighs fifty-two or fifty pounds. The Tin got from the soft gravelly earth they call pryan Tin, to distinguish it from that got from the stones, which is better by almost half.

Two pounds of black Tin, when melted, make about one of white.

*The method of assaying TIN.*—To find whether Tin be soft and ductile, or harsh and brittle, there are two kind of assays: The first is by putting the Tin into a hot brass mould, and there melting it.

If the metal be harsh, it will be heavier when it comes out than when it went in, otherwise it will be lighter.

The second is, by casting the melted Tin into a little mould made of thunderstone.

This mould has a little canal of a moderate length, which conducts the matter into a cavity, capable of containing half a billiard ball; if the Tin be harsh, it will appear whitish towards the entry of the mould, otherwise it is tinged superficially of a very faint bluish brown.

*To colour TIN or copper of a gold colour.*—Set linseed oil on the fire, scum it well, and put in amber and hepatic aloes, of each a like quantity; stir them well together till it grows thick; then take it off, cover it close, and set it in the earth for three days: When



When you use it, strike the metal all over with it with a pencil-brush, let it dry, and it will be of a golden colour.

*To take away the ringing and softness of TIN.*—Melt the Tin, and cast in some quicksilver, remove it from the fire, and put it in a glass retort, with a large round belly, and a very long neck; heat it red-hot in the fire, until the mercury sublimes, and the Tin remains at the bottom: Do this three or four times.

The same may be done by calcining it three or four times, by which means it will sooner be red-hot than melt.

*To take away the softness of TIN.* You may effect this by granulating it often, and then reducing it again, and quenching it often in vinegar, and a lixivium of salt of tartar.

*To take away the dead sound of TIN.* Dissolve it in aqua-fortis over a gentle fire, until the water fly away; doing thus so long, until it is all turned to a calx, which being mixed with calx of silver, and reduced, performs the work.

*To prevent TIN from cracking.* Take salt and honey, of each a like quantity, and mix them, melt the Tin, and put it twelve or more times into it, then strain out the Tin, and it will purge and leave cracking; put it into a crucible, lute it, and calcine it twenty-four hours, and it will be like calx of gold.

*To make a kind of counterfeit silver of TIN.* Mingle silver with Tin melted with quicksilver, keeping it a long time in the fire; then being brittle it is made tough by keeping it in a gentle fire, or under hot embers, in a crucible, for about twenty-four hours.

*TIN glass*, a mineral matter, white, smooth, and as to appearance resembling Tin; but hard, sharp, brittle, and disposed into shining scales, as it were pieces of glasses, whence it took its name. It is the same that is called bismuth.

**TINNING**, is the covering or lining any thing with melted Tin, or with Tin reduced to a very fine leaf.

Sauce-pans, and other kitchen utensils, are tinned with melted tin; and locks, bits, spurs, &c. with leaf tin, by the help of fire.

Looking-glasses are foliated or tinned with thin sheets of beaten tin; the whole bigness of the glass, applied and united to it by means of quicksilver.

Plumbers use to tin or whiten their sheets of lead; in order to which, they have a Tinning furnace, filled with live coal, at the two sides of which two men are placed, who hold up the sheets over the fire to heat; and the tin leaves being laid over them, as fast as the sheets grow hot, and the tin melts, they fix it on by rubbing and stretching it with tow and rosin.

*Giacomo Robusti*, called **TINTORETTO**, born in the year 1512, scholar of Titian, studied Michael Angelo for design, lived at Venice, excelled in history and portraits; died in 1594, aged eighty-two years.

**TOPAZ**, a precious stone, esteemed of the third order after the diamond. It is of a beautiful yellow, or gold colour, transparent, very hard, and takes a fine polish.

It is found in Bohemia, several parts of the Indies, Ethiopia, Arabia, and Peru, and is the true chrysolite of the ancients.

Those of Bohemia are yellow and a little blackish, the softest of all, and their polish the coarsest.

Those of Peru are softer than the oriental ones, but their colour is much the same; the colour of the oriental ones border upon the orange, and they are the most esteemed; those of Madagascar were formerly valued, but are now accounted good for little.

The Topaz is easily counterfeited, and there may be counterfeited ones made, which to the eye will not come behind the natural ones.

*To make an oriental TOPAZ.* Take natural crystal and saturnus gloriatus ten ounces, of very good orpiment one ounce, reduced to fine powder: After having mixed them well together, put them into a crucible, covered with another, which lute and dry well; then put it into a glass-house furnace for three hours, and then let it cool gently in the annealing furnace. Having taken your matter out of your crucible, you may cut and polish it as you please, and you will have a very fine oriental Topaz.

**TOREUMATOGRAPHY**, a term of art derived from the Greek, and used to signify the knowledge, or rather the description of ancient sculptures and basso-relievo's.

**TOREUTICE**, a Greek term, used to signify that part of sculpture, commonly called Turning.

**TORTOISE shell**, is the spoils or cover of a testaceous animal, used in inlaying, and various other uses, as snuff-boxes, combs, and other utensils.

There are two kind of Tortoises, viz. land and sea.

The sea Tortoise again is of four kinds, viz. the fresh Tortoise, the caret, the cahohanna, and the lager-hu: But it is the caret alone, that furnishes that beautiful shell so much admired in Europe.

The shell of the caret is thick, and consists of two parts; the upper, which covers the back; and the lower the belly: The two are joined together at the sides by strong ligaments, but yet allow of a little motion.

In the fore-part is an aperture for the head and legs, and behind for the hind legs and tail.

It is the under shell alone is used: To separate it from the upper, they make a little fire beneath it, and as soon as ever it is warm the under shell becomes easily separable from the upper with the point of a knife, and is taken off in laminæ, or leaves, without

without killing the animal, which it is said, being turned to sea again, gets a new shell.

The whole spoils of the caret consist in thirteen leaves, eight of them flat, and five a little bent; of the flat ones, there are four large ones, about a foot long, and seven inches broad.

The best shell is thick, clear, transparent, of the colour of antimony, sprinkled with brown and white.

When it is used in marquetry, or inlaid work, workmen give it what colour they please, by means of coloured leaves of metal, which they put underneath them.

*To counterfeit TORTOISE shell.* In order to perform this well, let the wood you intend to work on be very close-grained, clean, and smooth wrought off, as pear-tree or the like; but, if it be rough-grained, it must have a ground of size and whiting, as is done in rough japanning for coarse-grained woods; rush it smooth, and go over it with seed-lac varnish, the breadth of a silver leaf, which take up with cotton, and lay on it moist as close as may be; then wash again, and lay on another leaf of silver, and so continue to do, until you have laid the wood all over with silver, and when it is dry sweep off all the loose silver with a hair brush. Then grind Cognac earth very fine, and mix it with gum water and common size; and with this having added more size or gum water than it was ground withal, spot or cloud the ground-work, having a fine true natural shell by you to imitate; and, when this is done, you will perceive several reds, lighter and darker, appear on the edges of the black, and many times lie in streaks, on the transparent part of the shell. To imitate this finely, grind sanguis draconis with gum water, and with a fine pencil draw those warm reds, flushing it in about the dark places more thick; but fainter and thinner, and with less colour, towards the lighter parts, so sweetening it, that it may in a manner lose the red, being sunk in the silver or more transparent parts.

When it is done and dried, give it at least six washes of seed-lac varnish; and, twenty-four hours after, rush it gently; and, when it is smooth and fit for the second operation, grind gamboge very fine, and put it into as much seed-lac varnish as will wash it six times more, and let it stand twelve hours, and give it the third varnishing; and with the last mixture wash it so often, that the silver is changed to a golden colour, and the work is finished.

TRACING, is represented, in painting, &c. by a woman, her head winged, her garment spread all over with ants, holding up her right arm; and with her fore-finger, with which she points at a crane; and with her other fore-finger, a hound full scent after his game.— The wings denote elevation of intellect,

the

the ants always searching out what is most convenient for their livelihood ; the crane, an inquisitive man, that would investigate sublime things at a distance.

TRAGACANTH, } a kind of gum, oozing out at incisions,  
ADRACANTH, } made in the trunk and larger branches  
of a plant, or little shrub of the same name.

Mr. Tournefort tells us, the naked hillocks of mount Ida in Candia produce a deal of the plant Tragacantha, which gives the gum spontaneously towards the end of June, and in the following months ; when the nutritious juice of the plant, thickened by the heat, bursts most of the vessels it is contained in.

This juice coagulates in threads, which make their way into the pores of the bark ; where being pushed forwards by new juice, they get through the bark, and are at length hardened in the air, either into little lumps, or into twisted pieces, in form of little worms, longer or shorter, according to the matter of which they are formed.

This plant grows also in several places of the Levant, particularly about Aleppo.

The gum is of different colours and qualities ; some being white, others greyish ; some red, and some almost black ; but the white is the best.

It should be chosen clear, smooth, and twisted, like little worms.

TRAGEDY, is represented, in painting, &c. by a gentlewoman all in mourning, a bloody dagger in her right hand, by her on the ground a garment of cloth of gold, and divers precious jewels, she being shod with cothurni.—The mourning suits best with Tragedy, containing nothing but the ruin of princes by violent death, which is demonstrated by the bloody dagger ; the cothurni, or socks, were worn by princes, to distinguish them from peasants ; they shew that Tragedy requires gravity and conception, neither mean nor trivial.

TRANSPARENCY, is a quality in certain bodies, whereby they give passage to the rays of light.

*To make the silver TREE of the philosophers.* Take aqua-fortis four ounces, fine silver one ounce, which dissolve in it ; then take aqua-fortis two ounces, in which dissolve quicksilver ; mix these two liquors together in a clear glass, with a pint of pure water ; stop the glass close, and after a day you will perceive a tree to grow by little and little, which is wonderful and pleasant to behold.

*To make the golden TREE of the philosophers.* Take oil of sand, or flints, and oil of tartar per deliquium, of each a like quantity. mix them well together ; then dissolve gold in aqua-regia, and evaporate the menstruum ; dry the calx by the fire, but make it

not



not too hot, for then it will lose its growing quality; break it into little bits, but not reduce it into powder; which bits put into the aforesaid liquor, a finger's breadth one from another, in a very clear glass; keep the liquor from the air, and let the calx stand still, and the bits of calx will presently begin to grow; first they will swell, then put forth one or two stems, then divers branches and twigs, so exactly, that you cannot but wonder to see. The author affirms, that this growing is not imaginary, but real.

*To make the steel TREE of the philosophers.* Dissolve steel in rectified spirit, or oil of salt; so shall you have a green and sweet solution, smelling like brimstone; filtre it, and abstract all the moisture with a gentle heat, and there will distil over a liquor as sweet as rain water, for steel, by reason of its driness, detains the corrosiveness of the spirit of salt, which remains at the bottom, like a blood red mass, and it is as hot on the tongue as fire; dissolve this blood red mass, in oil of flints, or sand, and you will see it grow up in two or three hours like a Tree with stem and branches.

*To make the oil of flints.* Take of the most pure salt of tartar in fine powder, twenty ounces; small sand, flints, pebbles, or crystals in fine powder, five ounces; mix them; put as much of this as will fill an egg-shell into a crucible; set it in a furnace, and make it red-hot, and presently there will come over a thick and white spirit. Take out the crucible while it is hot, and that which is in it, like transparent glass, keep from the air; afterwards reduce it to powder, and lay it in a moist place, and it will dissolve into a thick fat oil, which is the oil of flints, sand, pebbles, or crystal.

TRIPOLI, } called also alana; a kind of chalk, or white  
TRIPOLY, } soft stone, bordering a little on red, used by lapidaries, goldsmiths, copper-smiths, glass-grinders, &c. in polishing their works.

Some imagine Tripoli to be a common stone, burnt and calcined by the sulphureous exhalations, which happen to be under the mines where it is found.

Of these mines there are a number in divers parts of Europe, particularly in Italy, where the Tripoli is very good. Others take it to be a native earth.

TRITON, a poetical sea demi-god, held by the ancients to be an officer or trumpeter to Neptune, attending on him, and carrying his orders and commands from sea to sea.

The poets and painters represent him as half man, half fish, terminating in a dolphin's tail, and holding in one hand a sea-shell, which serves him for a trumpet.

But, though mythologists speak only of one Triton, yet the poets

poets have imagined several ; giving some of them for trumpeters to all the sea-gods, particularly to Neptune and Venus.

TRUCE, is represented, in painting, &c. by a woman in the middle of an island in the calm sea, sitting upon a bundle of arms ; she has a breast-plate like Bellona, a helmet on her right knee ; grasps a rod, about which is twisted a wolf-fish and a mullet united, holding in her left a dog and a cat in a cord, sitting peaceably.—Her place denotes Truce is like the calm sea, which does not last ; always sitting upon arms tied together, that in time of Truce hostilities are laid aside ; the breast-plate, that in time of Truce the care of war is in the people's breasts ; the fish shew, that, though they be mortal enemies, yet at a certain time they usually meet together ; the dog and cat shew the same.

TRUTH, saith Hippocrates, was framed in the similitude and likeness of a beautiful woman, attired with gravity and modesty.

Philostratus tells us that she remained in the cave of Amphiraus, of a beautiful countenance, cloathed all in white garments.

Lucianus says, that her statue was made in the form of a young woman, habited in rags, and base attire, with a superscription over her head, how she was wronged and abused by fortune.

*The TUBEROSE to paint.* Lay on white, and shade with black, and a little bistre in some places, and mix a little carmine for the outside of the leaves, to give them a reddish teint, particularly towards the end.

Do the seed with masticote, and shade it with bladder green.

Colour the green of the leaves and stalks with verditer, and shade them with iris green.

TUITION, is represented, in painting, &c. by a woman in a red garment, a book of accompts under a balance in her right hand, with the motto *Computa* ; in the left, the skirt of her robe, wherewith she seems to cover the nakedness of a child sleeping at her feet, over which is a lizard ; a cock on the other side.—The balance and book shew, that a tutor is obliged to give a just account of his pupil's estate ; the red denotes love and charity ; the cock, vigilance, requisite to the faithful discharging of his duty ; the covering, care ; and the lizard watches over men, when they lie carelessly asleep.

**T** *Theodore Van* TULDEN, an engraver of all kind of subjects, used this mark.

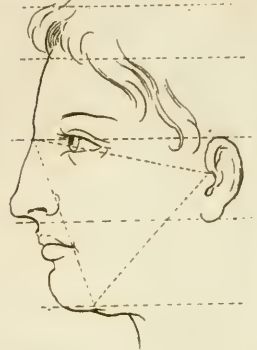
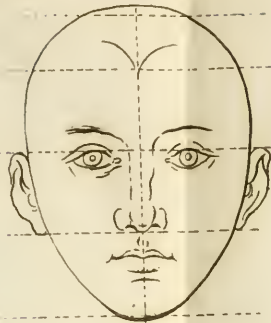
TULIPS, *to paint in miniature.* There being a great number of sorts of Tulips, I shall omit many of them, especially the plain ones, which may be done by the directions elsewhere given, for the making of particular colours, and only touch upon those called striped or streaked Tulips.

These stripes, or streaks, are laid in with carmine, very thin  
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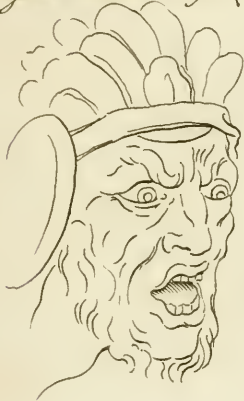
*Tranquility.*



*Tranquility.*



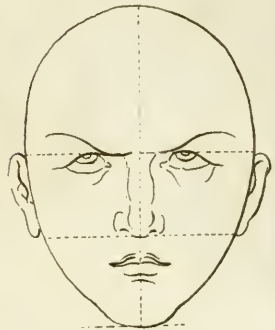
*Anger mixt w.<sup>th</sup> Rage.*



*Profound veneration.*



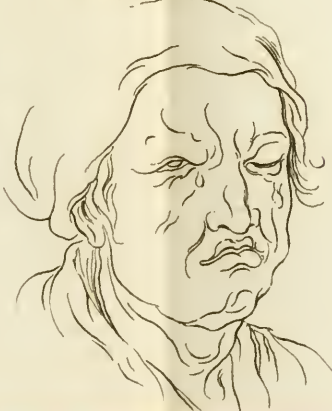
*Veneration.*



*Weeping.*



*Weeping*



*Weeping*



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in some places, and very deep in others; and are to be finished with fine strokes of the same colour, which must all observe the turn of the stripes.

As for others, you may begin with vermilion, and proceed by mixing it with carmine, and finish with carmine only.

For others, lay Indian ink upon vermilion instead of carmine.

Some again you may colour with lake and carmine mixed together; and lake only, or with white, to begin with.

Those that are of a violet purple colour are to be done with ultramarine and carmine, or lake, sometimes bluer, and sometimes redder.

The manner of doing both is just the same, there is no difference, but in the colours.

A blue made of ultramarine and white, and sometimes a transparent purple, is to be put in certain places; as, for example, between the stripes of vermilion, carmine, or lake, which must be finished with fine hair strokes like the rest, and scumbled into the stripes.

Those Tulips, that have fallow tints, are made of lake, bistre, and oker, according as they happen to be; but these are only for fine or uncommon Tulips.

Shade such, whose stripes are carmine, with indigo.

As for those, whose stripes are coloured with lake, use black and white, sometimes mixing bistre with it, at other times green.

Shade some with gamboge and umber, and always with fine hair strokes, which follow the turn of the leaf.

Those Tulips, which are called edged, are all of one colour, except the border, which is white and purple.

Lay the purple Tulip of this bordered sort with ultramarine, carmine, and white, and shade and finish with the same.

You must not touch the border, that is, you must only lay on a thin white, and shade it with a very thin indigo.

Colour yellow Tulips with gamboge, and shade them with the same oker, umber, or bistre. Do the edging with vermilion, and finish with a very little carmine.

Red Tulips are laid with vermilion, and finish with the same colour, with a little carmine or lake added to it. Do the border with gamboge, and finish it; add gall-stone, umber, or bistre to the same.

White Tulips must be shaded with black, blue, and white; Indian ink is very proper in this case, for it shades soft, as it is of itself equal to the effects of blue and white, mixed with other black. Edge these with carmine.

There is in all these sorts of Tulips a nerve in the middle of the leaves, which must be made much brighter than the rest, and  
the

the edges must be scumbled into the grounds by fine strokes; for they must not seem cut or separated from the rest.

There are still others of different colours; and such as are, as it were, black on the inside, are to be coloured and finished with indigo, as well as the seed.

If the Tulips have a yellow ground, use gamboge; and, to finish them, add a little umber or bistre.

The leaves and stalks of Tulips are commonly painted with a sea-green, and shaded and finished with an iris green, with broad strokes along the leaves.

Some again may be coloured with verditer, mixed with masticote; these you may shade with bladder green, that they may have a more yellowish cast.

TURCOISE, } is a precious stone of a blue colour, ordi-  
TURQUOIS, } narily opaque, but sometimes a little trans-  
parent.

There are of these several kinds, oriental and occidental; of the new rock and of the old.

The oriental Turcoise partakes more of the blue tincture than the green; and the occidental more of the green than the blue.

Those of the old rock are of a deep blue, and those of the new rock more whitish, and do not keep their colour.

The oriental ones come from Persia, the Indies, and some parts of Turkey; and some even suppose it is thence they take the modern name of Turcoises.

The occidental are found in various parts of Europe, particularly Germany, Bohemia, Silesia, Spain, and France.

Turcoises all grow of a round or oval figure; they cut easily, and seals are frequently engraven on them.

The Turcoise is easily counterfeited, and that so perfectly, that it is impossible to discover the deceit without taking it out of the collet.

In the memoirs of the Academy of Sciences, we have a very curious account of the formation of the Turcois, the manner of giving it the blue colour, &c. by M. Reaumur.

He observes, that the Turcoise is one of the softest of precious stones, its hardness scarce exceeding that of a crystal, or a transparent pebble; though some are much harder than others, and still the harder, *cæteris paribus*, the more valuable, by reason of the vivacity of the polish, which is always proportionable to the hardness.

Rosnel, a jeweller, estimating the several precious stones, set a hard Turcoise, whose blue is neither bright nor deep, on the foot of the most perfect emeralds, that is, on a level with a diamond. Those that have any defect he only values at a French crown a carat.

Tavernier affirms, that there are but two mines of Turcoifes known in all the earth, and thofe both in Perfia; the one called the old rock, near a town called Neaburg, three days journey to the north-eaft of Meched; the other, called the new rock, is five days journey.

He fays the new rock is but little valued, and the king of Perfia has for many years prohibited the digging in the old rock for any but himfelf. And M. Reaumur fupposes the old rock to be now exhausted.

In reality, the common divifion of Turcoifes into thofe of the old rock or oriental, and new rock or occidental, is very arbitrary and precarious.

All the beft and moft perfect, wherever they grow, either in India or Europe, are reckoned among the former, and the reft among the latter.

There are feveral confiderable mines of Turcoifes near Simore in lower Languedoc; but that fine blue colour admired in the Turcoifes is not natural to thefe rocks; the prevailing colour being fometimes white, and fometimes much like that of Tripoli and Venice.

The other precious ftones are dug out of the mine with all their colour, to the force whereof nothing can be added, though it may frequently be diminished; as we fee fire bring down the too deep colour of the fapphire, and take that of a pale fapphire quite away.

Thefe Turcoifes, on the contrary, are naturally whitifh, or yellowifh, of a colour as common as that of a free-ftone; and, by oppofing them for fome time to the action of the fire, they afsume a blue colour.

Though it feems a paradox, yet M. Reaumur has made it exceeding probable, that Turcoifes are originally the bones of animals.

In the mines of France, pieces have feveral times been found in the figure of teeth, bones of the arms, legs, &c.

And Turcoifes, which are yet imperfect or ill formed, are apparently compofed of laminæ, or leaves, like thofe of bones, between which fome petrifying juice infinuating itfelf, binds them clofe together; and ftill the fofter and more imperfect the ftones are, the more diftinguifhable are the different directions of the fibres and laminæ with their interfections; and the greater re- femblance they bear to fractured bones, and the lefs to any kind of ftones known.

To give them the blue colour, they dry them a while in the air, and afterwards heat them gradually in a furnace, made after a particular manner.

If they are heated too haftily, the humidity between the la-  
minæ

minæ, wanting time to evaporate all, will separate into scales or flaws.

Some of the stones require a greater degree of heat to bring them to their colour than others; and, even in large pieces, several parts ordinarily require several degrees of heat.

For this reason, a great deal of care is to be taken in the heating them; for the fire, which gives them their blue by degrees, if they be exposed beyond a certain degree, takes it away again.

M. Reaumur does very well account for their taking a blue colour by heat; it seems, that, when they are fresh cut out of the rock, their substance is found sprinkled, and streaked all over with spots, veins, little circles, &c. of a black-blue colour.

These he supposes to be remains of a deep bluish matter, which the fire spreads by rarefying them, and diffuses throughout the whole substance of the stone.

He also concludes, that this matter has been either originally the juice contained in the bones, since mixed and coagulated with the petrifying juice, or some other mineral matter insinuated into the pores of the stone.

The great defect of all Turcoises is, that in time they lose their blue colour, and become green, and then cease to be of any value.

The ancients attributed a kind of sympathetic virtue to the Turcoises.

It is commonly supposed, that it changes colour, or breaks at the death, sickness, or even misfortune of the person who wears it; that it is disagreeable to married people, and even breaks on their fingers; that it marks all the changes and accidents that happen in the body of the wearers, by answerable changes in its colour; and for this reason the ladies have left off wearing it.

De Boot endeavours to account for all these effects from natural, and even probable causes.

*The way to make TURCOISE.* Take ten ounces of natural crystal prepared, and saturnus glorificatus; half an ounce of purified verdigrease, and one ounce of our prepared zaffer, the whole in fine powder; which mix well together in a crucible covered, with another well luted and dried, which afterwards put into a glass-house furnace, where leave it for three hours; then twelve hours in the annealing furnace, that it may cool gently; then take out your crucible, and break it, and take out the matter, and cut and polish it, and you will have Turcoise-coloured stones like those of the old rock.

*The way of making TURCOISE blue, a particular colour in this art.* For this colour take a pot full of crystal frit tinged with an aqua-marine colour, or blue, whereof we have given several prepa-



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preparations, which colour must be fair and full, for all depends on that; it being well melted, put into it, little by little, sea salt decrepitated white, and reduced to powder, mixing it well and softly, as we have noted in speaking of other metalline colours; and the blue, from clear and transparent, will become thick; for the salt, penetrating the glass, takes away its transparency, and causes a paleness; hence alone comes the Turcoise colour used in glass. When the colour is right to the workman's fancy, it must be presently wrought, for the salt will evaporate, and make the glass transparent and disagreeable; if in working this metal the colour fades or goes off, you must add a little more of the same decrepitated salt, as before, and the colour will return.

We will here advertise the workman, that he must take care, that this salt be well decrepitated, otherwise it will always crackle and be apt to fly in his eyes, and endanger his sight; you must, as I have said, put in the salt in intervals, till the colour pleases you.

It will suffice for this use, that the frit tinged aqua-marine, or blue, be made of one half crystal metal, and the other of rochetta, and the colour will be very fair and good.

**TURMERIC**, is a root used by dyers to give a yellow colour. This root is yellow both within and without side, very hard, as if petrified, and not unlike either in figure or size to ginger. The leaves it produces are like those of black hellebore; its flowers rise in manner of spica, or ear, and its fruit is rough like new chefnuts.

It comes chiefly from the East-Indies, though it grows also in the island of Madagascar.

It should be chosen large, resinous, hard to break, and heavy.

Some persons have mistakenly imagined there was a native red Turmeric; their error was owing to this, that the yellow root, as it grows old, turns brown, and, when pulverised, red-dish.

It is much used by glovers, &c. to dye their gloves; as also by founders, &c. to give a gold colour to their medals.

The Indians use it to colour their rice and other foods yellow; for which reason, it is by some called English saffron.

Our dyers do not find it gives so steady a yellow as the luteola or greening weed; but it is admirable for brightening and heightening the red colours dyed with cochineal, or vermilion, as scarlets, &c.

**TURNING**, is a branch of sculpture, being the art of fashioning hard bodies, as wood, ivory, brass, &c. into round or oval forms in a lathe.

Turning is performed by putting the substance to be turned upon two points as an axis; and moving it round, or about on

that axis ; while an edged tool, set ready to the outside of the substance in a circumvolution of it, cuts off all the parts that lie further off from the axis ; and makes the outside of that substance concentric to the axis.

The principal instruments used in Turning, besides the lathe, are chisels and mandrils of various forms.

The invention of Turning seems to be very ancient. Some indeed, to do honour to the *age*, will have it, that it has been brought to perfection by the moderns ; but if what Pliny, and some other ancient authors relate, be true, that the ancients turned those precious vases, enriched with figures and ornaments in relievo, which are still to be seen in the cabinets of the curious ; it must be owned, that all which has been added in these ages, makes but a poor amends for what we have lost of the manner of Turning of the ancients.

TURPENTINE, is a transparent gum, which flows either naturally or by incision, from several fatty, resinous trees, such as terebinthus, larch, pine, fir, &c.

There are several sorts of Turpentine ; as that of Chio, that of Venice, that of Bourdeaux, that of Cyprus, Strasburg, &c.

The Turpentine of Chio, which is the only genuine kind, and that which gives the name to all the rest, is a whitish resin, bordering a little on the green, very clear, and something odoriferous ; it is drawn by incision from a tree called terebinthus, which grows plentifully in that island, as also in Cyprus, and some parts of France and Spain.

It should be chosen of a solid consistence, almost without either taste or smell, and not at all tenacious, which distinguishes it from the false Turpentine of Venice, which is commonly substituted in its place, having both a strong smell and a bitter taste, and is very sticking or clammy.

This Turpentine of Chio is undoubtedly the best for many uses ; but the scarcity of it is the cause, that it is but little in use.

The Venice Turpentine is falsely so called ; for, though there was a Turpentine anciently brought from Venice, yet that, which is now so called, comes from Dauphine in France.

It is liquid, of the consistence of a thick syrup, and whitish ; and flows either spontaneously, or by incision, from larches, firs, and pines, chiefly in the wood de Pilatze.

That which flows naturally, is a kind of balm, not inferior in virtue to that of Peru, and is frequently substituted for it.

That which is drawn by incision, after the tree has left off yielding spontaneously, is of very considerable use in several arts, and is that of which varnish is made.

This is to be chosen white and transparent, and great caution



is to be used that it has not been counterfeited with oil of Turpentine.

The Turpentine of Bourdeaux is white and thick as honey. It does not ooze from the tree in the form in which it is brought to us; but is properly a composition, wherein, among other ingredients, is a white hard sort of resin, called gallipot.

The Turpentine of Straßburg, Dantzic, &c. is what is most commonly used among us, and preferred to that of Venice; from which it is distinguished by its green hue.

*Oil of TURPENTINE.* There are two sorts of this oil drawn from Turpentine by distillation; the first is white, and the second red, both esteemed as balsams; but these are both little used by us, and scarce to be had.

What is commonly sold under the name of oil of Turpentine, is only a distillation of the resin called gallipot, fresh from the tree. This is used by painters, &c.

To be good, it should be clear and white as water, of a strong penetrating smell, and very inflammable.

**TUTTY**, is a kind of metallic foot, thrown off from brass in the furnace, and formed into concave flakes of different sizes and thicknesses; very hard, greyish, and full of little protuberant grains, about the bigness of pins heads.

It is found adhering to rolls of earth, hung up for that purpose over the furnaces of founders in brass, to receive the fumes of the melted metal.

## V.

**PÉRINO del VAGA**, born in 1500, studied Michael Angelo and Raphael, lived at Genoa, Pisa, and Rome; excelled in history and architecture; died in 1547, aged forty-seven years.

**VAL.** stands for Valesio, John Lewis Valesio of Bologna.

**V** Lewis VALESIO of Bologna, painter and engraver; His mark was also VAL.

**VALOUR**, is represented, in painting, &c. by a man in his prime; his garment of cloth of gold, a scepter in his right hand, a garland of laurel; and with his left stroking a lion on the head: His virility, or man's estate, denotes the support of valour and bravery; the scepter, that pre-eminence is due to it; the laurel, his ever being in the same humour; the lion, the property of courageous men to get love of the most barbarous by their courtesy.

**N** J. VAN *Velde* used this mark; and near the mark we read Olyn on landscapes engraven by him.

*William VANDER Velde*, commonly called the old, was an

extraordinary ship-painter of Amsterdam; coming over to England, he was much employed by king Charles II, for whom he painted several of the sea-fights between the Dutch and English. He also understood navigation extraordinary well, and is said to have conducted the English fleet to the burning of Schelling. He was the father of a master, whom no age excelled in ship-painting; and this we owe to the father's instructions, who was an admirable draughtsman of all maritime objects. He lived at Greenwich to be more conversant in these things, which were his continual study; and in which king Charles II. and king James II. gave him all possible encouragement, making him their painter with a considerable salary, which afterwards was continued to his son. The father in his latter days commonly drew in black and white, on a ground prepared on canvass; to which, like paper, he gave an easy freedom to his sails and tackle; as also to every part of a ship due proportion with infinite neatness; for his better information in this way of painting, he had a model of the masts and tackle of a ship always before him to that nicety and exactness, that nothing was wanting in it, nor nothing unproportionable. This model was in the hands of his son Clo Vander Velde, who died in London about sixty years ago.

*VAN Rbin in.* stands for Rembrant de Rein.

**A** *Andreas VANDE Venne* pinxit V. V. Delft, sc.  
Willielmus Delft sculpsit.

**D** *Dirich VANDER Staren* lived in the year 1500. He marked his plates with the month and year in which they were engraven; as in that of the flood, and another where the Virgin is aloft, and St. Bernard at her feet, marked 3d of October 1524, and the other marked 1544. He likewise used the letter D, in which was V.

**VANITY**, is represented, in painting, &c. by a young girl, splendidly adorned, of a jovial countenance, painted, carries upon her head a dish with a heart in it.—Vanity is that which proposes no end to its actions, and therefore to be richly clothed and painted as done to please others, for no other end but to enjoy a short pleasure, is a sign of Vanity; it likewise discovers its heart and thoughts, having no end in its eye, and therefore the heart is visible over her head.

*Cavalier Francesco VANNI*, born in the year 1563, scholar of his godfather Arcangelo Sallimbeni Fed. Zuccherò, and afterwards imitated Barocci, lived at Siena, excelled in history and religious subjects; died in the year 1610, aged forty-seven years.

*Herman VARELST*, was elder brother of the famous Simon Varelst; he painted history, fruit, and flowers, after a manner very pleasant and well coloured. He educated several sons and

one daughter in the same way of drawing. He studied some time at Rome, and resided in the emperor's court at Vienna, which city he left upon the Turks coming before it in 1683. He died at London sixty years ago, and was buried in St. Andrew's Holborn.

VARNISH, } is a thick, viscid, shining liquor, used by painters, gilders, and various other artificers, to give a gloss and lustre to their works; as also to defend them from the weather, dust, &c.

There are several kinds of Varnishes in use; as the siccative or drying Varnish, made of oil of aspin, turpentine, and sandarach melted together.

White Varnish, called also Venetian Varnish, made of oil of turpentine, fine turpentine, and mastic.

Spirit of wine Varnish, made of sandarach, white amber, gum elemi, and mastic; serving to gild leather, picture frames, &c. withal.

Gilt Varnish, made of linseed oil, sandarach, aloes, gamboge, and litharge of gold.

China Varnish, made of gum lacca, colophony, mastic, and spirit of wine.

Common Varnish, which is only common turpentine, dissolved in oil of turpentine.

*White* VARNISH, } from a manuscript of Mr. Boyle.

*Amber* VARNISH, } Take white rosin four drachms, melt it over the fire in a clean glazed pipkin, then put it into two ounces of the whitest amber you can get, finely powdered. This is to be put in by a little and a little, gradually, keeping it stirring all the while with a small stick, over a gentle fire, till it dissolves, pouring in now and then a little oil of turpentine, as you find it growing stiff; and continue so to do till all your amber is melted.

But great care must be taken not to set the house on fire, for the very vapours of the oil of turpentine will take fire by heat only; but, if it shall happen so to do, immediately put a flat board or wet blanket over the fiery pot, and, by keeping the air from it, you will put it out, or suffocate it.

Therefore it will be best to melt the rosin, in a glass of a cylindrical figure, in a bed of hot sand, after the glass has been well annealed or warmed by degrees in the sand, under which you must keep a gentle fire.

When the Varnish has been thus made, pour it into a coarse linen bag, and press it between two hot boards of oak or flat plates of iron; after which it may be used with any colours in painting, and also for varnishing them over when painted.

But, for covering gold, you must use the following Varnish:

This is to be observed, that, when you have varnished with white Varnish, you may put the things varnished into a declining oven, which will harden the Varnish.

*A hard VARNISH, which will bear the muffle, from a manuscript of Mr. Boyle's, for laying over any metal, that appears like gold, to prevent it from turning black, which all but gold will be apt to do, when exposed to the air.* Take of colophony, an ounce; set it over the fire in a well glazed earthen vessel, till it is melted; then by little and little strew in two ounces of powder of amber, keeping stirring it all the while with a stick; and, when you perceive it begin to harden or resist the stick, then put in a little turpentine oil, which will thin and soften it immediately; then put in two ounces of gum copal, finely powdered, sprinkling it in as you did the amber, ever and anon pouring in a little oil of turpentine; and, when it is done, strain it as before directed.

This is proper to Varnish over gold; the things done with it must be set into a declining oven, three or four days successively, and then it will resist even the fire.

*A VARNISH for brass, to make it look like gold.* This is used upon leaf gold, or upon that which is called Dutch or German leaf gold, or upon brass or bath-metal, which are designed to imitate gold.

Take two quarts of spirit of wine, and put it into a retort glass; then add to it an ounce of gamboge, two ounces of lake, and two ounces of gum mastic; set this in a sand heat for six days, or else near a fire; or you may put the body of the retort frequently into warm water, and shake it two or three times a day, then set it over a pan of warm small-coal dust. Before you lay this Varnish over the metal, to be sure you see that it has been well cleaned, Varnish it over thinly with this Varnish, and it will appear of the colour of gold. Set it in a declining oven to harden, and it will not rub off.

N. B. This is a good Varnish to mix with any colours that incline to red, and the white Varnish for mixing with those that are pale.

*To make the strong Japan VARNISH.* See JAPAN.

*Varnishing prints, &c. with white VARNISH, so as to bear water and polishing.* The print should be first pasted either on board or flock cloth, strained on a frame; in order to do this well, prepare some stiff starch; and with a sponge dipped in water, or thin starch, without any blue in it, wet the back of your print; and, if you design to lay it on a board, dip a large brush in thick starch, and brush it over the board as even as possible, and let it dry; or you may lay a ground of whiting and size on the board first, which will do very well; then repeat it a second time, and so continue till the veins or grain of the wood are quite filled.

In



In the last operation, when the starch is just laid on, lay the wet print upon it, as smooth as possible, that there may be no wrinkles nor bubbles in it; and press it on close every-where, till it lies smooth, and so set it by to dry; which it will be, and fit to Varnish in twenty-four hours, with the following Varnish:

Take ichthyocola, or ising-glass, two ounces, and, after you have pulled it into small pieces, boil it in a pint of brandy, or strong spirits, in a well glazed earthen vessel, till it comes to a strong glue, which you may know by taking out a little, and exposing it to the air; it is then fit for your purpose, but do not fail to make it as strong as you can.

And, while it is hot, with a large brush, brush over the print as quick as you can, and as smooth and even as may be; set it by for a day or two, and then do it over again with the same Varnish or glue, and let it dry again very well; then brush it over with white Varnish at such a distance from the fire, that it may not blister. Repeat this two or three times; then let it stand for a day or two, and then Varnish it over again with the white Varnish the third time, with two or three passages of the brush; then let it stand for three or four days, and it will be hard enough to be polished; which is to be done with a soft linen cloth and some tripoli, rubbing it very gently, till it is as smooth as may be; afterwards clear it with flour and oil, and then it will appear as clear as glass; and, if at any time it is sullied with fly-shits, you may clean it, by washing it with a sponge and water.

*The white VARNISH.* Take gum sandarach, of the clearest and whitest sort, eight ounces; gum mastic, of the clearest sort, half an ounce; of sarcocolla, the whitest, three quarters of an ounce; Venice turpentine, an ounce and a half; benzoin, the clearest, one quarter of an ounce; white rosin, one quarter of an ounce; gum animæ, three quarters of an ounce; let all these be dissolved, and mixed in the manner following:

Put the sarcocolla and rosin into a little more spirits than will cover them to dissolve; then add the benzoin, gum animæ, and Venice turpentine, into either a glass or glazed earthen vessel, and pour on as much spirits as will cover them an inch; then put the gum mastic into a glass or glazed vessel, and pour strong spirits upon it, covering it also about an inch thick, to dissolve it rightly; then put your gum elemi in a distinct vessel as before, and cover it with spirits to dissolve.

For this purpose, you need only break the rosin a little, and powder the gum animæ, sarcocolla, and benzoin.

Let all stand three or four days to dissolve, shaking the glasses &c. two or three times a day, and afterwards put them all together into a glazed vessel, stirring them well; and strain the li-

quor and gums gently, beginning with the gums, through a linen cloth.

Then put it into a bottle, and let it stand a week before you use it, and pour off as much of the clear only, as you think sufficient for present use.

*To paste prints upon cloth for VARNISHING.* If the print be put upon a shock cloth, well strained in a frame, brush the cloth over with strong paste, made with flour and water; and immediately brush over the back of the print with well prepared starch, and then brush the cloth over with the same starch, and lay on the print as smooth as possible, without leaving any wrinkles or bubbles in the paper. This you should take notice of, that, when you have laid your paper upon the cloth, they will both together appear flagging and unstrained; but, as soon as they are dry, all will be smooth, as either of them was at first.

Let them stand so in a dry warm place for a day or two, and then you may Varnish your print as before directed, with glue made of ichthyocolla, and then with white Varnish.

With this Varnish you may mix up any colour, that has been ground dry, with a marble, and paint it upon any figure you have drawn, or upon any print you have pasted upon your work; but the varnished colours should be chiefly put upon the shady.

*VARNISH made with seed lacca.* Take a quart of strong spirit of wine, put into a glass vessel; and put to it six ounces of seed lacca, and let them stand together for two days, shaking them often; then pass it through a jelly-bag, or a flannel-bag, made like what is called Hippocrates's sleeve, letting the liquor drop into a well-glazed vessel, and giving the gums a squeeze every now and then. When the Varnish is almost out of the bag, add more, and press it gently till all is strained, and the dregs remain dry.

Be sure you do not throw the dregs into the fire, for they will endanger setting the house on fire.

Put the Varnish up in a bottle, and keep it close stopped, setting it by, till all the thick parts are settled to the bottom, which they will do in three or four days; then pour off the clear into a fresh bottle, and it will be fit for use.

As for Varnish made of shell lacca, it is not of any great service, though so often recommended, for it will not bear the polish.

When you lay on your Varnishes, take the following method:

1. If you Varnish wood, let your wood be very smooth, close-grained, free from grease, and rubbed with rushes.

2. Lay on your colours as smooth as possible, and, if the Varnish has any blisters in it, take them off by a polish with rushes.

3. While

3. While you are varnishing, keep your work warm, but not too hot.

4. In laying on your Varnish, begin in the middle, and stroke the brush to the outside, then to another extreme part, and so on until all be covered; for, if you begin at the edges, the brush will leave blots there, and make the work unequal.

5. In fine works use the finest tripoli in polishing: Do not polish it at one time only, but, after the first time, let it dry for two or three days, and polish it again for the last time.

6. In the first polishing you must use a good deal of tripoli, but in the next a very little will serve; when you have done, wash off your tripoli with a sponge and water; dry the varnish with a dry linen rag, and clear the work; if a white ground, with oil and whiting; or, if black, with oil and lamp black.

VARNISH, with potters, &c. is a sort of shining plaister, with which potters ware, Delft ware, China ware, &c. are covered, which gives them a smoothness and lustre: Melted lead is the Varnish used for the first, and smalt for the second.

VARNISH, with medalists, is also a name given to the colours which antique medals have got in the earth.

The beauty, which nature alone is able to give to medals, and art has never yet attained to counterfeit, enhances the value of them; that is the colour, which certain soils, in which they have a long time lain, tinges the metals withal; some of which are blue, almost as beautiful as the turquois; others with an inimitable vermilion colour; others with a certain shining polished brown, vastly finer than brasil figures.

The most usual Varnish is a beautiful green, which hangs to the finest strokes without effacing them, more accurately than the finest enamel does on metals.

No metal but brass is susceptible of this; for the green rust, that gathers on silver, always spoils it; and it must be got off with vinegar or lemon juice.

Falsifiers of medals have a false or modern Varnish, which they use on their counterfeits, to give them the appearance, or air, of being antique. But this may be discovered by its softness, it being softer than the natural Varnish, which is as hard as the metal itself.

Some deposit their spurious metals in the earth for a considerable time; by which means they contract a sort of Varnish, which may impose upon the less knowing; others use sal armoniac, and others burnt paper.

VARNISH for glass. Take oil of turpentine six ounces, Venice turpentine three ounces, gum of ivy, or rather mastic, one ounce; put them into a glass bottle, stop it well, and wax it,  
that

that no vapours may come forth; then dissolve it in balneo marie, which will be done in about two hours time.

*An useful VARNISH.* Take drying linseed oil, set it on the fire, and dissolve it in some good rosin, or which is better, but dearer, gum lacca; let the quantity be such as may make the oil thick as a balsam. When the rosin or gum is dissolved, you may either work it of itself, or add to it some colour, as verdigrease, for a green; or amber, for an hair colour; or indigo and white, for a light blue.

This will secure timber work done over with it, equal to painting with colours in oil, and is much more easy to obtain; for linseed oil and rosin are more easily melted together by boiling, than colours can any ways be ground; and, being of the consistence of a balsam, works very readily with a brush, and of itself, without the addition of colours, bears a body sufficient to secure all manner of timber work, equal to most oil colours.

In the working of it, there is no great skill required, if you can but use a painter's brush; only let the matter you lay it on be thoroughly drenched, that the outside may be glazed with it: And, if you desire a colour on the outside, you need only grind a colour with the last Varnish you lay on.

*General rules to be observed in VARNISHING.* Let your wood be close-grained, exempt from all knots and greasiness, very smooth, and well rashed. You must work in a room with a good fire, because your work must be always warm, but never put it so near the fire as to scorch it, or make it quite hot; for that will blister and crack it, which is a damage can never be repaired. When you lay the grounds, warm your work before every wash, and keep it in a gentle heat always, while it is drying. When it is ready for the pictures, rub the wrong side of the prints with starch, and fix them on as flat as possible, that there may be no blisters, nor any part which is not fixed down close with the starch; otherwise the edges will be apt to rise, and will always lie rough. When they are dried on, pass them over with a small pencil dipped in common size, which you must have ready melted, to secure the colours from running; when that is dry, you may begin to varnish.

When you begin the Varnishing stroke, fix your brush in the middle of the work, and, with a quick steady hand, draw it to the other end. Then fix it again on the place you begun at, and draw it to the other end; thus you must do until it is all varnished. The reason for this caution is, that if, you drew your pencil from end to end, the brush being overcharged at first, the Varnish would run over the edges of your work. Never pass your brush twice over the same place while it is wet, for that will make it lie rough.



Stroke your brush once or twice against the side of the pot, every time you dip it to take varnish, that it may not be too full: For, the thinner you lay on the varnish, each time, the smoother it will be, and not so liable to speck and bubble. Continue Varnishing until the ground and pictures lie even; that is to say, that the ground be as high as the prints, and it all looks smooth and even. You must not omit Varnishing it once every day until it is finished; then let it lie three weeks, or a month, before you polish it.

*To polish.* There are three several ways to polish, which I shall give you all. The first is, a pumice-stone steeped and melted in water; smear your work with it, and rub it with felt, until all the strokes of the pencil disappear; then wash it off with cold water, and wipe it off with a soft cloth or muslin.

The second is, the dust which comes from sawing of stones, finely sifted, and used like the pumice-stone.

The third is with tripoli. Wrap a piece of very fine old linen about your fore-finger. Dip it in water, then into the tripoli, which must be scraped with a piece of glass, or otherwise reduced to a very fine powder, without the least grittiness, for that would ruin all. Let your hand be moderately hard, and very even in all your polishing strokes. Polish and brighten one place, as much as for that time you intend to do, before you pass to another.

Remember not to polish your work, as smooth as you intend at one time: But let it rest two or three days, and then give it the finishing stroke. Take a large quantity of tripoli for the first polishing, until it begins to become smooth; the second time a small quantity will suffice. Let your endeavours be chiefly to polish the ground; for that, being plain, will shew all faults the more.

To clear it up, wash off the tripoli with a sponge and water, and wipe it dry with a fine soft cloth: Mix oil and lamp black together, and with that anoint your work all over. Then take another soft cloth, and with a nimble quick stroke, and a hard hand, take the oil intirely off, and you will find it answer the pains you have been at.

This way of clearing serves for all but the whites and yellows, where instead of lamp black you must mix fine flour with the oil. And, in the polishing, your hand must not be so heavy as in polishing other colours.

*To make gold size.* Take of gum animæ half an ounce, gum asphaltum half an ounce, litharge of gold a quarter of an ounce, red lead and brown umber, of each a quarter of an ounce; put all these into a new earthen pipkin, that holds one third more than you put in: Put in half a quarter of a pint of linseed oil,

and

and a quarter of a pint of drying oil. Set the pipkin over a gentle fire, that does not flame out in the least; let it but just bubble up, or almost boil, for, should it run over, it would fire the chimney. As soon as it begins to bubble or boil, keep stirring it with a stick until the gums are all melted thoroughly, and that it becomes thick and ropy like treacle; then it is boiled enough. Take it off the fire, and, when the extremity of the heat is over, then strain it through a coarse linen cloth into another earthen pot, there to cool and lie ready for use. When you use it, put some of it into a musle-shell, with as much turpentine as will dissolve the size, and make it as thin as the muddy part of the seed-lac varnish: Hold it over a candle, and, when melted, strain it through a linen rag into another shell; add to it as much vermilion as will make it of a darkish red.

Draw the figure or pattern, which you design to gild, after the ground of your work is laid; then with a pencil, proportioned to the work, lay the size neatly on those places you intend to gild, and no other. Let it stand until it is so dry, that, when you touch it with your finger, it may be glutinous and clammy, and stick a little; but not so moist, that the least spot or speck should come off with your fingers, not unlike to thick glue when it is half dry. When it just answers this description, take a piece of wash leather, wrap it round your fore finger, and dip it into your gold dust, which you must have ready in a paper, and rub all over where the gold size is laid. If any should be sprinkled about your work, sweep it into the paper again with a clean pencil that has been used. When your gold is dry, secure it with the following varnish:

*The securing VARNISH to be used only in gold work.* Take of the best Venice turpentine, as much as you please; put it into a pipkin that will hold double the quantity you put in; set it over a clear gentle fire, and be cautious it does not boil over. When it boils, which must be very gently, keep it always stirring with a stick until it is boiled enough, which you may know by pouring some on the ground; for when it is cold it will crumble into powder between your fingers. When it is sufficiently boiled, let it cool, and keep it for the following use.

Take a quarter of a pint of the clearest seed-lac Varnish, and one ounce of the turpentine finely powdered; put them into a double glass phial, large enough to contain twice as much; stop it close, and set it over a very gentle fire, that it heat leisurely, to prevent the bottle's breaking. When it is very hot, the danger is past: Let it just bubble up for a little time; then take it off, and unstop the bottle, shaking it well: Stop it again, and set it on the fire to bubble as before. Let it continue till the turpentine be dissolved to the bigness of a large pea, that, being the  
dross,

drofs, will not incorporate with the rest; take it off, and let it stand two days to settle, pour it off clear, and keep it for use. As this is only to secure the gold, you must be very careful in laying it on, that it touch not the least part of your ground, nor any thing but the gold. If there are colours mixed amongst it, finish it up with the white Varnish. If the design be all gold, finish it with the following Varnish.

N. B. The gold must be passed over twice or thrice with the securing Varnish.

*The finishing VARNISH for gold work.* Take one pound of Venice turpentine, three pints of water; put them into an earthen pipkin, big enough to hold twice the quantity; place them over a gentle fire, and let it warm by degrees till it begins to bubble up: Then keeping it always stirring with a stick, that it may boil leisurely for some time, pour some of this liquor on the ground; and, when it is cold, if it crumbles to powder in your fingers, it is boiled enough. Set it by till it is cool enough to take into your hands, and squeeze the water intirely out of it; then make it into a ball, and after a day or two beat it into fine powder for your use; set it in a very dry place, but not near the fire, for that will melt it. Put one ounce of this powdered turpentine to half a pint of the best seed-lac Varnish; put it in a bottle that will hold twice as much close stopped; when it has stood some time on a gentle fire, take it off, unstop, and shake it. Continue this till the turpentine be dissolved to the bigness of a large pea; set it by two days to cool and settle, then pour off the clearest for your work. Six or eight times varnishing will do, but you must use your own judgment according to the colour of the gold. Let it stand three weeks or a month before you polish.

*Giorgio VASARI*, born in the year 1514, scholar of Michael Angelo and Andrea del Sarto, lived at Pisa, Bologna, Florence, Venice, Naples, Rome, &c. excelled in history, portraits, and architecture; died in the year 1578, aged sixty-four years.

V. C. signifies Vincenzio Caccianemici, a nobleman of Bologna, and painter,

V. C. V. a mark used by an ancient engraver in a St. Bartholomew and a St. George.

*Titiano VECCELLÌ da Cadore*, born in the year 1477, scholar of Gio Bellini and Giorgione, lived at Venice, excelled in history-painting, portraits, and landscapes; died in 1576, aged ninety-nine years.

VENEERING, } is a kind of marquetry or inlaying; by  
VANEERING, } which several thin slices or leaves of fine  
woods

woods of different kinds are applied and fastened on a ground of some common wood.

There are two kinds of inlaying; the one, which is the most common and more ordinary, goes no farther than the making of compartments of different woods; the other requires much more art, in representing flowers, birds, and the like figures.

The first kind is properly called Veneering; the latter is more properly called MARQUETRY, which see.

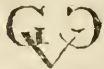
The wood used in Veneering is first sawed out into slices or leaves about a line in thickness, i. e. the twelfth part of an inch: In order to saw them, the blocks or planks are placed upright, in a kind of sawing-press.

These slices are afterwards cut into narrow slips, and fashioned divers ways, according to the design proposed; then the joints having been exactly and nicely adjusted, and the pieces brought down to their proper thickness, with several planes for the purpose, they are glued down on a ground or block with good strong English glue.

The pieces being thus jointed and glued, the work, if small, is put in a press; if large, it is laid on a bench covered with a board, and pressed down with poles or pieces of wood, one end of which reaches to the ceiling of the room, and the other bears on the board.

When the glue is thoroughly dry, it is taken out of the press and finished; first with little planes, then with divers scrapers, some of which resemble rasps, which take off the dents, &c. left by the planes.

After it has been sufficiently scraped, they polish it with the skin of a sea-dog, wax, and a brush, or polisher of shave-grass; which is the last preparation.



*Julio Cesare* VENENTI, an engraver of Bologna, used this mark.

**VENERATION.** Admiration begets esteem, and esteem Veneration, in which the eye-brows will be depressed in the same manner as in esteem; the face will be also bowed downwards; but the eye-balls will be more turned up under the brows.

The mouth will be open, and the corners drawn back but a little lower than in that of esteem.

This depression of the mouth and eye-brows indicates a submission and respect of the soul to an object that she believes to be above her: The eye-ball turned upwards seems to intimate the elevation of the object considered, which it acknowledges to be worthy of Veneration.

But, if the Veneration is caused by an object that claims our faith, in that case all the parts of the visage will be lower depressed than in the former action.



The eyes and mouth will be closed ; shewing, by this action, that the exterior senses have no part therein.

As to the posture of the body, it shall be more bowed in Veneration than in esteem, the arms and hands almost joined, the knees on the ground, and all the parts of the body shall indicate a profound respect.

But, in an action which shews faith, the body may be bowed intirely down ; the arms folded, and joining to the body ; the hands crossed the one over the other, and the whole posture ought to shew a profound humility. See plate XXI.

VENUS. Horace and Virgil represent the chariot of Venus as drawn by two white swans, which Statius says are attributed to her, as being most mild, innocent, and harmless.

Pausanias describes her as drawn in a coach through the airy passages by two white doves, which are called the birds of Venus.

The ancients represented her in the form of a most beautiful and young woman, standing upright in the shell of a large fish, drawn by two strange fishes.

She is also depicted with yellow hair, clad in a black, scarlet, or dun-coloured robe.

Praxiteles, an excellent statuary of the island of Gnidos, made her image naked, without any cloaths ; and the same was done by the Grecians.

By this was intimated, that all licentious and libidinous persons, by reason of their inordinate lust, were like beasts, deprived of sense, and left as it were naked, and despoiled of reason and understanding ; and oftentimes also stripped thereby of their riches, goods, and estates.

Lactantius tells us, that the Lacedæmonians made the image of Venus armed like a warrior, holding in one hand a spear, and in the other a shield or target.

This they did on account of a certain victory, which the Lacedæmonian women obtained over their enemies, the people of Messenia ; which success, they imagined, proceeded from the power and assistance of Venus, as inspiring the hearts of these women with courage, stoutness, and resolution.

VERDIGREASE, } is a kind of rust of copper, of considerable use in painting for a green colour.

VERDIGRIS, }

It is a preparation made of plates of copper, and the husks of grapes well saturated with wine, put up in earthen pots, and disposed layer upon layer, i. e. first husks and then copper ; and this repeated till the vessel is moderately filled.

These pots are afterwards set in a cellar, where they are let to stand some time, and then taken out, to gather the Verdigrase,

grease, which is a green rust, with which the plates are covered all over.

The greatest part of the Verdigrease used in Europe comes from Languedoc in France, being made of the husks of the grapes of that country, and is brought over in cakes of about twenty-five pounds weight.

The crystallised Verdigrease, crystals of Verdigrease, or distilled Verdigrease, is Verdigrease dissolved in distilled vinegar, and afterwards filtered, evaporated, and crystallised in a cellar. This is used by painters to make a green colour, especially in miniature; it makes a beautiful transparent green for japanning on glass, being ground with oil of turpentine, and mixed with common varnish, and leaf gold or silver laid on the backside of it.

This commonly comes from Holland, or Lyons in France, and on sticks in form like our sugar-candy. To be good, these crystals must be beautiful, clean, and transparent, very dry, and as free from sticks as possible.

Crystals of Verdigrease are likewise made by dissolving copper, granulated in spirit of nitre, and afterwards evaporating to a scum or pellicle, and setting it in a cellar to crystallise.

Verdigrease is the plague of all colours, and enough to spoil a whole picture in oil-painting, if the least part of it enters into the priming of the cloth; yet it is a beautiful and agreeable colour; sometimes it is calcinated to take off its malignity, but it is dangerous to calcinate, as well as red arsenic; and, let it be ever so well purified, it must be used alone, for it will spoil all the colours that are mixed with it.

It is made use of, because it dries very much; and only a little of it is used, mixed in blacks, which never dry alone.

The painter ought to take care that he does not use the pencil with which he painted Verdigrease in any other colours.

VERDETER, } is properly a native mineral substance, of  
 VERDITER, } a stony consistence, and of a blue colour,  
 VERDITURE, } but spangled with little shining points like  
 gems; it is found in the mountains of Hungary and Moravia,  
 and is the same that is also called lapis Armenius.

The green used by the painters, and called Verditer, should be made of this stone well-ground and cleansed by washing.

But, this stone being very rare, the Verditer commonly used is not a native, but a factitious substance; which some say is prepared by casting wine or water upon new copper, as it comes red-hot out of the furnace, and catching the steams that rise from it upon copper-plates: Others again say, it is prepared by dissolving copper-plates in wine, much after the manner of Verdigrease.

But the method of making it in England is as follows :

The refiners pour a sufficient quantity of their copper water on a hundred pounds weight of whiting, stirring them well together every day for some hours, till the water grows pale ; then they pour that off, and set it by for further use, and pour on more of the green water, repeating this till the Verditer is made ; which they then take out, and lay on large pieces of chalk in the sun to dry.

The water which is poured off from the Verditer, which remains at the bottom of the tub, is put into a copper, and boiled till it comes to the consistence of water-gruel ; now consisting principally of saltpetre reduced, most of the spirit of vitriol being gone with the copper into the Verditer : And a dish full of this, being put into the other materials for aqua-fortis, is redistilled, and makes what they call a double water, which is near twice as good as that made without it.

*Henry VERGAZON*, was a Dutch painter of lands and ruins, but chiefly the latter, which he performed exceeding neatly ; his colouring was very natural, but his landscape part commonly too dark and gloomy, appearing as if it had been drawn for a night-piece : He painted sometimes small portraits, which were very curious. He left England several years ago, and died in France.

**VERITY**, is represented, in painting, &c. by a naked beauty, holding a sun in her right hand, in her left a book open with a palm, and under one foot the globe of the world.—Naked, because downright simplicity is natural to her ; the sun shews her great delight in clearness ; the book, that the truth of things may be found in good authors ; the palm, her rising the more she is depressed ; the globe, that, being immortal, she is the strongest of all things in the world, therefore tramples on it.

**VERMILION**, is a very bright beautiful red colour, in great esteem among the ancients under the name of minium.

There are two kinds of it, the one natural, and the other factitious.

The natural is found in some silver mines in the form of a ruddy sand, which is afterwards prepared and purified by several lotions and coctions.

The artificial is made of mineral cinnabar, ground up with aqua-vitæ and urine, and afterwards dried.

It is also made of lead burnt and washed, or of cerufs prepared by fire : But this is not properly called Vermilion, but red lead.

Yet this last, however, seems to be the real Vermilion of the ancients, and both apothecaries and painters still give it the name to enhance the price.

We have two kinds of Vermilion from Holland, the one of a deep red, the other pale; but it is the same at the bottom: The only difference of colour, proceeding from the cinnabar's being more or less ground: When the cinnabar is finely ground, the Vermilion is pale; and this is preferred before that which is coarser and redder.

Vermilion some disapprove of, to be used in painting prints, unless it be prepared by washing, as is directed for minium; and then chiefly for dry painting, except it be by those persons who can use it moderately, and with judgment; for all heavy colours will drown the shades or strokes of the engraver.

*Andrea* VEROCCHIO, was the first who found out the taking off and preserving the features of the face in plaister of Paris, born in the year 1431, lived at Florence, excelled in history, music, sculpture, and architecture; died in the year 1487, aged fifty-six years.

VES. S. stands for *Vespasiano Strada* of Rome.

VICTORY, is represented, in painting, &c. by a young lady clothed in gold, having wings on her shoulders, holding in her right hand a garland of laurel and olive, in her left hand a palm-branch, sitting upon a multitude of trophies of arms and spoils of enemies of all sorts.—The laurel, olive, and palm, are signs of honour and Victory amongst the ancients, as their medals shew.

**ÆV** *Æneas* VIGHI, of Parma. His other marks are Æ. E. V. Æ. V.

VIGILANCE, is represented, in painting, &c. by the same description as Care, whither you are referred. Every body knows that the lamp, book, and crane, denote Vigilance. The cranes flying together, when they would rest securely; one of them holds a stone in its claw; the others, so long as the stone does not fall, are secure and safe by the Vigilance of their companion; and it falls only, when the guards fall asleep, at the noise of which they fly away.



*Francis* VILLAMENA, of Assize, an excellent and expeditious engraver. He likewise used the following letters F. V. F. or F. Villam. F.

*Lionardo da* VINCI, of noble descent, born in the year 1445, scholar of *Andrea Verrocchio*, lived at Florence, excelled in painting history, portraiture, architecture, and sculpture; died in the year 1520, aged seventy-five years.

*Gio Battista* VIOLA, born in the year 1576, scholar of *Annibal Caracci*, lived at Rome, &c. excelled at history, and chiefly at landscape; died in the year 1622, aged forty-six years.

*Of dying* VIOLET colours. See PURPLE.

*To make a* VIOLET colour in grain out of a sad blue. Take fair water,



water, clear bran liquor, of each equal parts, a sufficient quantity ; alum nine pounds and an half, tartar five pounds and an half ; melt them, and enter thirty pounds weight of wool, yarn, stuff, cloth, &c. of a sad blue colour : Boil four hours, cool, wash it in cold water. Take fresh bran liquor a sufficient quantity, cochineal and tartar both in fine powder, of each fifteen ounces ; mix, enter your cloth, handle it to a good heat, boil it two hours, handle it well, take it out and wash it, and it will be a pure Violet or purple colour.

*An excellent VIOLET colour.* Take calcined tartar and turnsole, of each a pound ; beat them and tie them up in a linen cloth, and steep them twenty-four hours in water, and then put in the matter which you would have to be of a Violet colour.

*To dye stuffs, &c. of a beautiful VIOLET colour.* Alum the stuffs with half a pound of alum, two ounces of tartar, and a handful of madder in clear rain water made hot, for every pound of stuff ; let these ingredients be stirred well together, and when they are dissolved and begin to boil put in the stuffs to be dyed, boil them for half an hour, take them out, let them cool, and rinse them out.

Put fresh water to the liquor, and put in a quarter of a pound of brown wood in a clean bag, boil it for an hour and an half, and then put in the goods again, and boil it for an hour and an half ; then take it out, and put into the hot fuds a quarter of a pound of verdigrease, it being first dissolved in warm water. Stir it well about, and then put in the stuffs again, stirring it about for a quarter of an hour, until it begins to boil ; then take it out, cool and rinse it, and it will be of the most beautiful Violet colour.

*To dye thread of a lasting VIOLET colour.* Boil half a pound of tartar, half a pound of alum, two ounces of brasil wood, and half an ounce of salt-petre together ; then lay the thread four hours in the liquor ; then rinse it out and dry it. Then brown it as follows :

Boil a pound of brown wood, and half a pound of brasil, in a large vessel ; and use the dye in the following manner :

Divide it into four equal parts ; remembering that each part is to be used warm, and the thread dyed after each operation ; and, when the first part is used, let there be added to it half an ounce of sumach, and one drachm of salt-petre.

The second time, a quarter of an ounce of calcined tartar, and one drachm of verdigrease powdered.

The third time, a quarter of an ounce of sumach, and one drachm of salt-petre.

The fourth and last time, if the thread remains a little reddish,

pour in a quart of hot sharp ley, and you will find the thread of a beautiful Violet brown.

But if the thread be boiled in alum, and blued with woad, and then browned with brasil, the colour will be more beautiful and lasting.

*To dye a good crimson VIOLET.* First dye the stuff a deep blue-green, and boil it as for right crimson; rinse it very clean out of the suds, and finish it with three drachms of cochineal, in proportion to one pound of ware, and you will have a right good colour.

*A brown VIOLET colour.* For twenty-five yards of fustian, frize, or other goods, take three quarters of a pound of alum, half a pound of tartar, half an ounce of sal armoniac; boil the stuff in this liquor for two hours, rinse it out in clean water, and dry it in order to blue it, and dip it in a deep lasting blue with woad or indigo, then rinse it clean and dry it.

*To dye silk of a VIOLET colour.* For every pound of silk take one pound of blue, or Provence wood; boil and stir the silk in it, as in the red dye; put into the last suds a few galls, then rinse the silk and dry it.

*A good lasting VIOLET.* To every pound of silk take one pound of galls and one pound of blue wood; and put in the silk when the suds are cold, for, the colder the suds, the bluer the Violet colour will be, which must always be bluer than the tawneys: Let it lie a night in the suds, then in the morning rinse and dry it.

From the following dye are composed the best tawneys, grey and crimson goat-colours.

*To dye silk a VIOLET brown.* Let the silks be alumed as for tawny; and to every pound of silk take two pounds of Provence wood, boil it in a bag for a full hour; then take it out, put in the silk, boil that for an hour, and then take it out, and put in the bag again; then rinse it in a ley, as is directed to be made for other colours, and without bole armoniac, and after that in running water.

*VIRGIN copper,* is that which never has been melted down.

*VIRGIN gold,* is gold as it is got out of the ore, without any mixture or alloy; in which state it is so soft, that it will take the impresson of a seal.

*VIRGIN mercury,* is that which is found perfectly formed and fluid in the veins of mines; or at least is got from the mineral earth by mere lotion, without fire.

*VIRGIN oil,* is that which oozes spontaneously from the olive, &c. without pressing.

*VIRGIN parchment,* is properly that made of a kind of cap or caul, which some children bring into the world on their heads.

But the term is also used for that made of the skin of an abortive lamb or calf.

*VIRGIN wax*, is such as has never been wrought, but remains as it came out of the hive.

*VIRGINITY*, is represented, in painting, &c. by a pretty girl cloathed in white, and crowned with gold, her waist surrounded with a girdle, with an emerald, made of white wool, which in old times maids wore, called *zona virginæa*, not to be loosed, but by their husbands on their wedding-night.—The white cloths and the emerald she has about her, and golden crown, denote purity.

*VIRGULA divinatoria*, is a forked branch in form of a Y, cut off a hazle-tree; by means of which, some pretend to discover mines, springs, &c. under ground.

The method of using it is as follows: The person who carries it walks very slowly over the places, where he imagines any mines or springs to be, and observes the rod to dip or incline to the ground; supposing that the effluvia which exhale from the metals or water impregnating the wood, cause a dipping or inclination of it; which is the sign of a discovery.

Though some dispute the matter of fact, and deny it to be possible; yet others, seeming to be convinced by the great number of experiments alledged in its behalf, look out for the natural causes of it.

These authors say in behalf thereof, that the corpuscles rising from the minerals or springs, penetrating the rod, determine it to incline or bow down, in order to render it parallel to the vertical lines, which the effluvia describe in their rise.

*VIRTUE*, is represented, in painting, &c. by a comely virgin, having wings behind, a spear in her right hand, and in her left a crown of laurel, and a sun in her bosom.—Young, because she never grows old, her actions commencing into habits; the wings signify her soaring aloft, far above the vulgar; the sun, that his Virtue inspires Virtue to the whole body; the laurel, that she is ever green, being proof against vice; the spear, dignity ruling over vice.

*Timotheo VITE de Urbino*, born in the year 1470, imitated Raphael, lived at Urbino and Rome, excelled in history-painting; died in the year 1524, aged fifty-four years.

*VITRIFICATION*, } is the act of converting a body into  
*VITRIFICATION*, } glass, by means of fire.

Of all bodies, the ashes of fern, sand, bricks, and pebbles vitrify the most easily: And, accordingly, of the ashes of fern principally is glass made.

All metals, and even almost all natural bodies, being thoroughly heated in the fire, vitrify or turn to glass. And this

Vitrification is the last effect of fire; after which the most intense heat of the largest burning-glass will make no further alteration.

VITRIOL, is a kind of fossil or mineral salt, chiefly found in copper mines; but is more properly ranked among the class of semi-metals, as having a metallic matter mixed or combined with its salt.

Vitriol is defined by Boerhaave to be a saline, metallic, transparent glebe; dissoluble in water, and fusible and calcinable by fire.

It is called by different names, according to the different places where it is dug; and the Vitriols of those also differ from each other in both name and colour; some being white, others blue, and others green.

Roman Vitriol, for instance, is white; that of Cyprus blue, and that of Pisa and Germany greenish.

White Vitriol partakes but little of any metal; blue partakes of copper, and green of iron.

According to Boerhaave, Vitriols consist of a metallic part, with a sulphur adhering to a menstruous acid and water.

In blue Vitriol, the metal wherewith the acid, &c. is joined is copper.

In white Vitriol, commonly called white copperas, it is mixed with lapis calaminaris, or some ferrugineous earth intermixed with lead or tin.

In green Vitriol the acid is joined with iron.

These Vitriols are generally factitious, being only a kind of crystals, drawn by the means of water from a sort of marcasite usually found in mines, and called by naturalists pyrites.

Roman Vitriol is made by exposing these pyrites to the air, till such time as they calcine, and change into a greenish and vitriolic calx or dust.

In this state they are thrown into the water, and are afterwards reduced into that kind of crystals, sent to us from Italy, by boiling and evaporation.

All the other Vitriols are made after the same manner; that is, much after the same manner as alum is made in England, or salt-petre in France.

For green Vitriol they add a great number of pieces of iron to the liquor in the boiling; these raise a great ebullition. As soon as the iron is dissolved, they evaporate the dissolution to a certain degree, and so let it crystallise.

The crystals being formed, there remains a thick, reddish, unctuous styptic and astringent liquor.

A solution of Vitriol, mixed with a tincture of galls, becomes instantly



instantly exceeding black, and it is this is the common writing-ink.

Vitriol enters into the composition of aqua-fortis.

Some naturalists hold Vitriol to be the root or matrix of copper; because in the copper mines they never dig deeper than the glebe, out of which the Vitriol is drawn.

*Tartar of VITRIOL*, is had by mixing oil of Vitriol with oil of tartar per deliquium, procured by the first calcining; then distilling it: A salt precipitating to the bottom, which, being set to exhale and crystallise, is the tartar of Vitriol.

*Metallic VITRIOLS*. It is to be observed, that all metals may be converted into Vitriols, by dissolving them with acid spirits, and letting them stand; though it is very difficult to obtain Vitriol of gold and silver, by reason that these metals are not easily dissolved by the spirit; but Vitriols of iron and copper are easily had.

*The way of purifying VITRIOL to make aqua-fortis stronger and more penetrative.* We have promised in the preceding pages to shew the way of purifying Vitriol; which consists of taking away the yellowness, which alone hinders the good effects it is capable of producing. Take Roman Vitriol, the best you can get, dissolve it in common warm water; then let it stand three days; then filtre it, and sling away the yellow fæces; then evaporate in glass bodies two thirds of the water, and put the remainder into earthen glazed pans, and set it in a cool place for the crystal of it to shoot; which, in twelve hours time, they will do about the brims of the pans in little transparent pieces, like natural crystal of an emerald colour: At the bottom there will remain a sulphureous sediment, which must be carefully separated and cast away.

Then you must take all those little green crystals and dissolve them again in warm water as before, and then filtre and evaporate them in the same glass bodies; and set them again to crystallise as before in a cool place, taking care to separate all the yellow fæces you find. Reiterate this process of dissolving and filtering, evaporating and crystallising the third time; then you will have a well-purified and refined crystal.

We will here add, for the sake of the curious, that those who make use of Vitriol instead of roch alum to make aqua-fortis, the preparation whereof we have shewn elsewhere, ought to take a special care in the distillation, that, as soon as the red fumes are past, all the spirits of nitre are raised, and that then the fire must be extinguished: For that which follows after is only a spirit of Vitriol, which hinders the operation of the spirit of nitre in the solution of metal.

You may also draw a parting water in twelve hours time, as

some refiners do, during which time but little spirit of Vitriol can arise with their fires.

ULTRAMARINE, is a rich and beautiful blue used by painters. It is extracted from an azure stone, commonly called lapis lazuli, which is an opaque stone of a fine sky colour or Turkish blue; or like the blue flowers that grow in corn fields; it is embellished with small streaks and sparkles of a gold colour.

This stone comes from Persia and the East-Indies, and, as some say, from Africa; but, if from the last, it is in no great quantities.

There is also a kind of lapis lazuli found in Germany and Hungary; but not fixed, though as hard as that from Asia, which they call lesurstein and its colour asurbleau; but its colour changes in some time, and becomes greenish: However, it is used by painters.

The best lapis lazuli is that which is fixed; that is, can endure the fire without altering colour.

Before you proceed to extract your Ultramarine, take some account of the manner, to know whether the stone be good; for, unless it is singularly so, you will lose your labour: Put pieces thereof on live coals, and blow them continually for an hour; if they retain their first hardness and colour afterwards, you may conclude them good; but, if they crumble between your fingers, they are naught. It may be tried otherwise in an iron ladle put into a furnace with some of the stone to heat, and so quench it in strong vinegar; if the colour remains still unchanged and splendid, you may assure your self it is good.

When you have made this trial, calcine it, which, to do the easier, break the stone to pieces as small as hazle-nuts, wash them afterwards in warm water, and set them in a crucible, on a wind furnace, or into an iron ladle to re-unite; then cast them into a glazed earthen vessel of distilled vinegar to quench them in; do thus seven times, to prepare them by calcination for powdering, and to prevent their sticking to the mortar.

Thus calcined, dry them well, and so powder them in a stone mortar well covered, and accordingly scarce it with the same caution, as perfumers do their most delicate and finest powders, lest the best should go off and dispel itself in the air: And thus preserve this precious powder with all imaginable care.

Some derive its name Ultramarine of the Latin *ultra*, beyond, and *marinus* of or belonging to the sea; q. d. beyond sea, because first brought into Europe from India and Persia.

It is the common opinion, that the method of making it was first discovered in England by a member of the East-India company; who, having a quarrel with his associates, made the secret public to be revenged of them.

*To make a liquid for moistening and grinding the powder withal, &c.* For moistening and grinding your aforesaid powder of the stone, take a pound and an half of running water, and put this into a new earthen pot; add to it an egg-shell full of raw honey, boil it until it have no more scum; take the pot off, and keep this hydromel, or liquid, in bottles for use.

This done, take four scruples of the best gum dragon, grind it on your marble, with some of the hydromel, and then put it into a glass; add thereto as much hydromel as you find convenient to bring it to a violet colour, so cover it, and preserve it for use. This liquid is good for your powder of lapis lazuli; if the colour be too violet, add the less hereof; if otherwise, the more, as your judgment or experience shall direct.

Put half a pound of powder at a time into a small porphyry or marble vessel, the larger the mortar the worse; for you will lose more, and be longer a grinding; pour leisurely by little and little thereon some of your violet liquid, grind these together for a full hour, still wetting it; you may use three or four ounces of liquid to the half pound of powder, and you will have it very good; you must take care of grinding it too long, for then it will lose its colour.

When it is thus ground, dry it on a marble or flat stone, where the sun does not come at all; cover it well to preserve it from dust; when it is dry, it will powder easily between your fingers, if it be rightly done; if so, let it alone on the marble, but if it be clammy, or stick, take it off, for it has still some unctuousness of the honey in it, which must be cleansed away by a cement.

Your lapis being thus dry, wash it well before you put it to the cement, for which you must use a glazed earthen basin, round above like a barber's, and well glazed within; put your lapis therein, and pour thereon some of the mild lixivium hereafter mentioned, as much as will rise above the surface four inches; wash the lapis very well with your hands, and then let it settle, and it will precipitate. The liquid being cleared again, decant it into a large copper or earthen vessel, then let the lapis dry in a shade in the same vessel it was washed in, and spread it afterwards on the flat marble or porphyry, and there let it lie until quite dry: Thus it is prepared for mixing with the cement, of which we will give the preparation hereafter.

*To prepare a mild and strong lixivium for lapis lazuli.* To make these lixiviums, take ten handfuls of vine stalk ashes well scarced; put this into a large vessel that will hold thirty pounds of water, with a faucet at bottom; press the ashes very well, and put to them twenty pounds of warm water. When it is sunk to the bottom, open the faucet, so as it may only drop into an earthen vessel;

vessel; when it is all come out stop the hole, and strain this lixivium through a felt strainer, and so keep it in a glass, or glazed pot well covered: This is the strongest lixivium.

Again, pour in, on the same ashes, the like quantity of warm water, and do as before; so you will have an indifferent strong lixivium, which keep as the former.

Do this a third time, and you will have the mild lixivium mentioned in the preceding page.

These three are very useful both for moistening and to draw the powder of lapis lazuli from the cement; wherewith it must be mixed, as will be shewn anon: Which separation being sometimes hard to perform, we are obliged to have recourse to these varieties of lixivioms stronger, or weaker, as we find them convenient for the purpose.

You may yet make another lixivium to take away the greasiness of the cement thus; boil calx of tartar, as much as you please, in clean water, for about a quarter of an hour, and keep it for use as the former. This is excellent for washing the lapis lazuli with; it strengthens and improves the colour thereof.

It must be remembered that there always remains some of your colour in the waters, or lixivioms, wherein the lapis lazuli is prepared throughout all the process; you must therefore have a very large vessel of brass, or earthen ware, glazed and polished very well at bottom, wherein must be three holes; one in the middle of the side, the next a little lower, and the last about two inches from the bottom; stop the holes without-side very close, to prevent leakage.

Then pour all your waters into this; though you then perceive no colour at all, yet after ten days you will have it at bottom, whither it will descend gently; and to get it you must go artificially to work, first opening the first cock or hole, and let out the water above that, before you open the other two; and thus you may get the colour without muddying, or losing any by the waters, which mix with the rest.

*To make strong cement to mix with lapis lazuli, to separate the finer and better part from the other.* One cannot so easily part the finer lapis lazuli from its grosser parts, without making use of this cement: Take four ounces of very pure and clear Venice turpentine, six ounces of rosin of the pine, six ounces of Grecian pitch, three ounces of very good mastic, three ounces of fresh wax, an ounce and an half of linseed oil cleaned, as shall be directed.

Put the turpentine into a new glazed earthen pot, very clean, to dissolve over a slow charcoal fire, and continue stirring it with a wooden spatula; throw into this, by degrees, the rosin of the pine, in small pieces, and stir it still very well; thus put in successively the pitch, the mastic in powder, and last of all the wax sliced



sliced small, stirring all continually about to mix and incorporate. Take great care of your fire, lest the cement should blaze or burn, all the ingredients being hot of themselves, and combustible. Having well incorporated them, pour in the linseed oil, stirring it as before, and so let it boil gently for a quarter of an hour.

To try whether the cement be enough, drop some of it off the spatula into a vessel of cold water; if it spread, it is not enough; but, if it do not, it is sufficiently boiled; so take it off. Or you may wet your fingers, and take a drop thereof, roll and draw it out in length; if it snaps and breaks of itself, it is a sign that it is enough: Take it off, and pour it boiling hot into a filtrating bag steeped before in hot water; take care to let it go all through into a vessel of cold water, and, for the better security, squeeze it from top to bottom with two flat sticks, that none may remain in your bag. Afterwards work it well with your hands, till all the water is drained from it, and, because being hot it may stick to your fingers, you may anoint them with some of the linseed oil.

The cement being thus prepared, keep it in a vessel of cold water, shifting your water every day, or every second day; and by this method you may keep it for ten years.

*To make a weaker cement for separating the colours of lapis lazuli.*

This second cement, which is the softer and milder, ought to be first employed on the powder of lapis lazuli; it draws the colour much quicker and better than the strong cement, which ought not to be used till after the milder; the whole secret of separating the colours consisting in using the cements; for, without a due care hereof, it cannot be done perfectly.

To make this cement, you must take four ounces of very pure turpentine, four ounces of rosin of pine, six ounces of Grecian pitch, one ounce of fresh wax, six drachms of linseed oil purified; mix and incorporate them successively as before. Observe only, that this is sooner done than the former, because it is weaker, and will give the colour soonest; therefore you must manage accordingly.

*To purify linseed oil.* The use we have for linseed oil in our cement, obliges us to give this preparation, and way of purifying it, whereby it is made more fit for our purpose.

Take good and clear linseed oil, of the colour of saffron, and put it into a glass, shaded like an ox horn, with an hole at bottom to let out the water, which you must mix with the oil, letting them settle until the oil rises to the surface; then open the hole, and let the water out, and the oil remain behind. Then shake the oil again, with more fresh water; let it settle, and the water run out as before; do thus eight or ten times, till the water comes out as clear as it went in, and so the oil will be pure  
and

and fit for your use ; keep it well stopp'd in a glafs bottle. If you cannot get linseed oil, you may use oil of bitter almonds, without purifying, for it needs none ; but take notice, the linseed oil is best of any, though cheaper than the other.

*How to incorporate the powder of lapis lazuli with the strong, or weaker cement.* We have already given the way to prepare the powder for mixing with the cement, to extract the colours ; we now come to shew how to mix it with the cement, in order to extract the Ultramarine from them for painting.

Take a pound of the powder, and the like quantity of cement, observing always to take the first that was worked with the hands ; cut the cement small, and, the pieces being a little wet, put them into a glazed earthen pot, over a fire of red hot ashes to melt, and take care it does not boil ; if it should, you must prevent the damage which it might cause, by putting in some linseed oil. The cement being thus melted, anoint all your spatula over, from the handle downwards, with the same oil, and so put in the powder by very little quantities, and taking a great deal of time, that they may the better incorporate ; and be sure to stir it all the while very well with the spatula, so as to make it all alike, until it become like an ointment or salve ; then take off the pot, and throw the stuff boiling hot into an earthen basin of cold water, and at that very instant take off all that sticks to the sides of the pot. When it is cold enough to be handled, if it appears well coloured, it is a sign you have worked it well ; this done, rub your hand with linseed oil, and work it as they do a paste of bread or dough, for one hour, that it may be thoroughly compact. The longer you work it, the better and easier the colour may be drawn ; afterwards make it up like a loaf or brick, and set it in an earthen dish to dry, pouring thereon some fresh water ; let it steep for fifteen days, the longer the better for extracting the Ultramarine.

*To extract the ULTRAMARINE.* Take the loaf of cement and powder, washing it in the same water very well with your hands ; weigh it to know the quantity of oil it requires, and put it into an earthen bowl or dish, very smoothly glazed, rubbing first the bottom with your linseed oil ; then pour in water scarce warmed, until it arise two inches above the matter ; let it stand in this condition a full quarter of an hour, or less in the spring time ; pour this water afterwards into the vessel before mentioned, adding more warm water to your matter, and so it will soften ; continue thus whilst there remains any tincture thereon ; by this means all the substance that is good for any thing, will be separated from the cement, which cannot be done otherwise.

Whilst it is imbibed in the warm water, you must move and roll it gently round with two sticks, or spatula's of box, or any other

other well polished wood, rounded at the ends smooth like a walnut; let them be about an ell long, and an inch thick. Whenever you perceive the matter stick to the bottom of your dish, rub your hands with linseed oil, and stir it about leisurely so as to colour the water, which you must put along with the former, in the mean time holding up the matter with your staves, lest it should stick to the vessel.

Take notice that a little steeping at first will tinge the water very much, and, when the cement is just yielding its colour, it will discover certain bluish streaks on the water like the sun's rays, and then you must strain this water out among the other, through a sence, that the grosser part of the cement may remain; afterwards pour in by little and little the fresh warm water, stirring the cement easily, that it may not dilate too much, and give its colour all at once. After you have thus stirred it about five or six times, make it again into a mass, by which means you will see how much it is diminished, and what quantity of colour it has given.

If the lapis be good, you will find the first steepings yield about four or five ounces of Ultramarine, which keep apart by its self as the best and finest colour, though it appear grosser than the others of this sort, by reason of the gold-coloured veins, which are peculiarly therein.

For the second, whereof you will have three or four ounces, you must follow the processes aforementioned; this indeed will be finer than the other, but not so good a colour; keep it also by itself.

Draw off a third, and this will be still finer than the former, but paler, and more bright coloured. You must still pursue the same directions to extract it, letting your water be but half lukewarm; and take care to manage the cement dextrously with the spatula's, and so preserve the colour apart.

You may extract a fourth colour after this rate, but the water must be hotter, and you must press the cement very well with the spatula's to squeeze out the colour; and, if mere water will not do, make use of the mild lixivium. This last colour will be greyish or ash-coloured, and of no great value, and therefore not at all to be mixed with any of the rest.

Observe here that you cannot take up less than eight hours full to extract the colours, nor less than ten or twelve to allow the water for settling; and, if you perceive the colour does not come out free enough with the warm water, add a third part of our mild lixivium, and, if that does not do, use all lixivium, but let it be cold; and, when that fails too of effecting it sufficiently, you must make a lixivium of wine-stalk ashes, and, this being strained, let it boil for half a quarter of an hour, until it be sharp  
enough

enough to bite your tongue; and then let it settle and grow clear; this is your last shift for extracting your colour, and, with this heated, wash your cement very well, and set it a side. The whole design of all this trouble is only to serve for obtaining the greater quantity of Ultramarine, and this consists in the goodness of the lapis lazuli and the cement, which the circumspection and care taken in all their preparations must advance.

*The method of cleansing the ULTRAMARINE when it is separated from the cement.* After you have extracted all your colour out of the cement, and the water quite settled and separated from it, pour on some of the mild lixivium before prescribed, and wash it with your hands, but do not rub it between them; thus you will take away all the grease of the cement; afterwards wash it three or four times in fair water, and let the waters settle well before you put them into their proper vessels.

Or you may purge the Ultramarine thus: Take the yolks of pullets eggs, that have been fed only with corn, and not with greens; prick these with a pin, and so moisten the colours, kneading the mass with your hands, and washing it afterwards with your mild lixivium, until the lixivium falls off clear again. This done, wash them three or four times over with fair water, letting the waters settle well before you put them into their vessels.

This last way of purifying the Ultramarine is very effectual; but here is another help to be used with it, which is a very great secret, and performed thus: After the colours are quite washed according to former directions, as well as possible, you must cast therein, by little and little, a proper quantity of ox gall, rubbing it by degrees with your hands; wash them often in clear water, and you will have the Ultramarine in full perfection.

*To strain off the ULTRAMARINE already washed and purified.* It is necessary to strain off the Ultramarine, and the rest of the colours, that if any grease, or unctuousity of the cement, remain, it may be taken quite away, for these colours require a perfect and extraordinary purification.

For this purpose take a fine searce, and pour thereon the last waters, with which you washed the Ultramarine, and strain them afterwards through another fine searce, and a third time through red quintain or crape; but you must observe, when you strain them, to let them stand till you perceive them limpid and clear, and so soak off the water dextrously with a sponge, and be sure not to strain them promiscuously all together.

This being done to all the waters, let your colours settle in their proper vessels, and dry in the shade; when dry, put them into little leather bags; tie these close, rubbing them and pressing them with your hands; this will make them very subtil, and



and, when the bags are opened, they will shew much fairer than before.

*To correct the colours before prepared.* Few persons, unless such as are very curious of their works, make any use hereof, because of the time it takes up, though it would turn very much to their account; for one ounce of this colour corrected will go farther than three that are not.

If you would make your colours before prepared much finer and effectual than they are, mix them again with a strong cement, and let them remain therein for three days; afterwards proceed, according to the last directions, to separate them again; reiterate this over again, and you will have them exceeding good; and, though they diminish somewhat in weight, yet that loss will be repaid considerably in the beauty and value.

*Another way to make ULTRAMARINE, and draw off the colours with more expedition.* This method of making Ultramarine is much more ready than the former; and experience will shew whether the colour be a gainer or loser thereby.

Take a pound of lapis lazuli, calcine it in a crucible, and quench it afterwards in vinegar, so let it dry, and then reduce it to a very fine powder; grind it on a porphyry with fair water, and set in a glazed earthen vessel in the shade, until it be dry; if you find it coagulated all in a mass, you must powder it again.

This done, make a cement of three ounces of Grecian pitch, four ounces of rosin of the pine, three ounces of mastic, three ounces of frankincense, two ounces of oil olive; set these over a slow fire in a small earthen pot, into which pour first the oil, and when that is hot put in the rosin, then the pitch, then the incense, and last of all the mastic, stirring them continually with the wooden spatula, and let them boil a little.

Having made the cement, get another earthen vessel, and put therein the lapis lazuli, and pour on it the cement hot, stirring the whole together with the spatula very leisurely, until they perfectly incorporate; let this stand a whole day, and, when you would draw off the colours, pour thereon boiling water, stirring it very smartly.

When it begins to cool, pour it out, and so put in more hot water; do this till the water begins to draw off the colour, and so continue until it be quite extracted; you may distinguish the waters, and so set them apart, and obtain the variety of colour as in the former way.

If your colour seems to be clammy and nasty, you may correct it thus: Add thereto tartar dissolved in water, as much as will cover it, and let it rest for one day at least; wash it in warm water, and you will by that means have it very correct, and well purified.

*Another*

*Another way to make ULTRAMARINE.* Granting the two former ways to be sufficient, we will however here give a third, which we believe may as well be pleasing to those who are not satisfied with the other, as to such persons as have a curiosity for these sorts of work.

Break the lapis into gross pieces, as small as nuts; set these in a crucible into a furnace, till they redden with heat, and cast them into cold water; do thus six or seven times, and reduce them to impalpable powder in a porphyry mortar well covered, lest the powder, which is very subtile, should disperse in the air; and then searce it with a fine searce also covered.

After this, take rosin of pines, ordinary black pitch, mastic, fresh wax, and turpentine, of each three ounces; of incense and linseed oil, each one ounce; melt all together in an earthen vessel, stirring them very well, that they may mix; this stuff, being well incorporated, cast it into water, and keep it for use.

To each pound of lapis lazuli add ten ounces thereof, and set them to dissolve in a pot over a small fire, first melting the cement, and then casting on the lapis lazuli by little and little, continually stirring the mass with a stick, that they may mix insensibly together. Afterwards cast the mass into an earthen vessel of cold water, and, anointing your hands with linseed oil, mould it up into a number of cakes, or rolls, which leave in cold water for five days, shifting the water every other day.

This done, put them into a large and very clean glazed earthen vessel, pouring on them some clean hot water; when that cools, pour in more hot, and do thus till the pastils soften with the heat of the water; this done, put them into hot water, and let them be until it receive a bluish colour. Strain this water to receive the grosser pieces, and so put it into another glazed earthen vessel very clean, adding more to the pastils, which strain through a fine searce afterwards among the former; continue this until all the colour be extracted.

Your water must be only warm, otherwise it will occasion a blackness in the colour, which is to be taken great care of.

All the coloured waters being in the vessel, you may cleanse them of any unctuosity, by letting them rest for twenty-four hours, in which time the colour will stick to the bottom; then you may pour off the water gently into another vessel, and it will carry off the grease along with it; strain it afterwards into the vessel where the colour is through a fine searce, and all the grease will be left behind. Do thus thrice, stirring the colour very well every time you return the water to it, that the filth and grease may ascend from it, and it will always stay in straining on the searce behind the water.

This done, let the colour precipitate entirely, and pour off all  
the

the water very leisurely, for fear of disturbing it; dry this colour, and you will have delicate Ultramarine.

This blue is one of the richest and most valuable colours used in painting.

Those, who prepare it, make usually four sorts, which is procured by so many different lotions or washings.

There is Ultramarine of the first sort sold for 11. sterling an ounce, and of the last for about twelve or fifteen shillings.

Ultramarine must be chosen of an high colour, and well ground, which may be known by putting it between the teeth; and, if it feel gritty, it is a sign it has not been well ground.

To know whether it be pure and unmixed, put a little of it into a crucible, and so heat it red hot; and, if the powder has not changed its colour after this trial, it is certainly pure; on the contrary, if there be any change, or any black specks in it, then it has been adulterated.

Besides this, there is another sort called common, or Dutch Ultramarine, which is only smalt well ground and pulverised; the colour of which, when used by the painters, is much like that of true Ultramarine, though much less valued.

UNANIMITY, is represented, in painting, cloathed in a blue robe, mantle, and buskins, with a chaplet of blue lilies.

UNDAUNTEDNESS, is represented, in painting, &c. by a vigorous youth in white and red, shewing his naked arms; seeming to stay for and sustain the shock of a bull.—His arms shew his confidence in his own valour, to fight the bull, which, being provoked, becomes fierce, and requires a desperate force to resist him; for Undauntedness is the excess of bravery and stoutness; and we call a man undaunted, when, for ends proposed to himself, he fears not what others usually fear.

Civil UNION, is represented, in painting, &c. by a woman of a chearful pleasant countenance, holding an olive branch in one hand, incircled with myrtle; the fish scarus in the other.—The olive and myrtle signify the pleasure taken in the amicable correspondence of citizens, for those trees are naturally and mutually joined; so ought citizens to embrace each other. The fish, mutual love, for, if one of them swallows the hook, the others hasten to bite the line asunder.

UNQUIET *life*, is represented, in painting, &c. by Sisyphus rolling a huge stone to the top of a mountain, which still falls back again.—The mountain denotes the life of man; the top of it, the quietness and tranquillity to which we aspire; the stone, the great pains every one takes to arrive at it. Sisyphus signifies the mind, which always breathes after rest, and scarce has obtained it, but desires still; for some place it in riches,

some in honours, some in learning; this in health, that in reputation; so that it is found only by accident.

**VOLUPIA**, the goddess of pleasure, was depicted as a lady of a pale and lean countenance, sitting in a pontifical and majestic chair, embroidered and embossed with stars of gold, treading and trampling upon virtue.

*F. De* **VORSTERMAN**, was a disciple of Harman Sachtleven, and an extraordinary curious and neat landscape painter in little, in which he may very reasonably be said to have exceeded all the painters of his time. He performed his landscapes with wonderful care and neatness after the Dutch goût. He spared no pains in his views, which commonly represent places on the Rhine; where he had studied and accustomed himself to take in a large extent of hills and distance. The extravagant prices he demanded for his pictures hindered him often from being employed by king Charles II, who was pleased with his manner of painting; especially that piece he made of Windsor castle, now extant in the royal collection. He accompanied Sir William Soames, sent by king James II. on an embassy to Constantinople; but upon that minister's death he returned to France, and died. His design in going for Turkey was to draw all the remarkable views in that empire; but he was disappointed by his patron's death, without whose protection he durst not attempt it, to the great regret of all lovers of art.

**LAZ** *Luke* **VORSTERMAN**, painter and engraver of Antwerp, was advised by Peter Paul Rubens to apply himself to engraving; he engraved the works of the said Rubens, as also those of Raphael and Vandyke.

*Martin De* **VOS**, born in the year 1540, studied in Italy, lived at Antwerp, excelled in history; died in the year 1604, aged sixty-four.

*Simon* **VOUET**, born in the year 1582, learned of his father. He lived at Venice, Rome, and Paris; excelled in history and portraits; died in the year 1641, aged fifty-nine years.

V. P. or  
B. or P. or  
J. S. P. } were four marks used by John Sebald Beham,  
when he did not care to put his own name.

**URANIA**, is represented, in painting, cloathed in a mantle of azure, filled with lamps.

V. S. 1622, stands for Valentine Sezenius; the same mark was also used by Virgilio Sole.

V. S. I. signifies Ventura Salembini of Sienna, painter and inventor.

**AV** *Anthony Van* **VUATERL**, i. e. Anthony Van Vuaterl, inventor, is found in certain landscapes  
and



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Fig. 1.

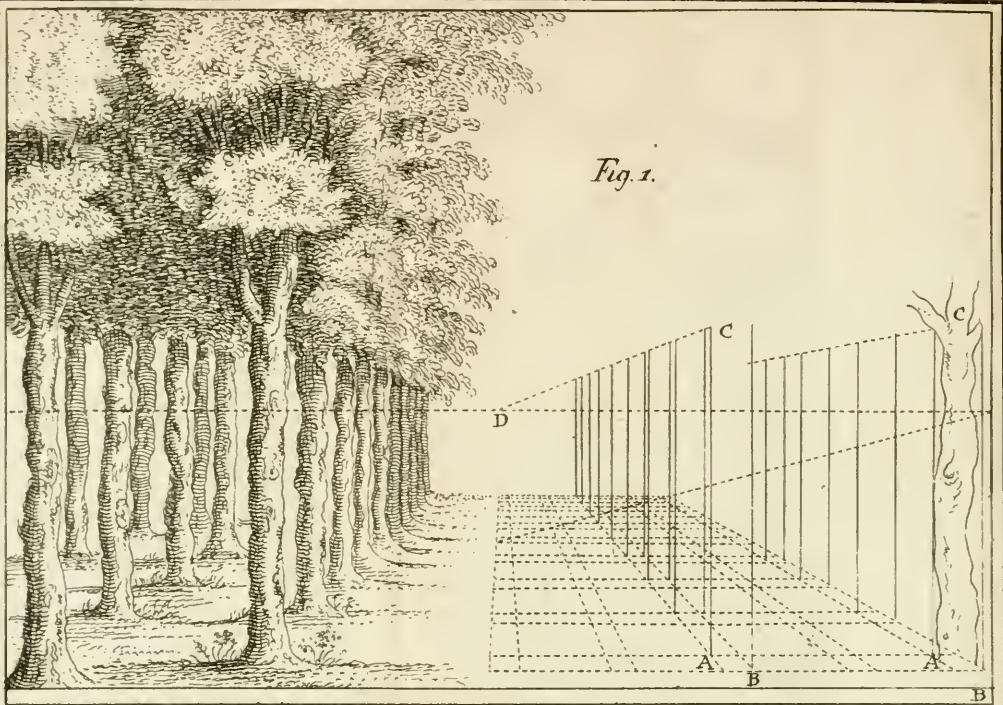
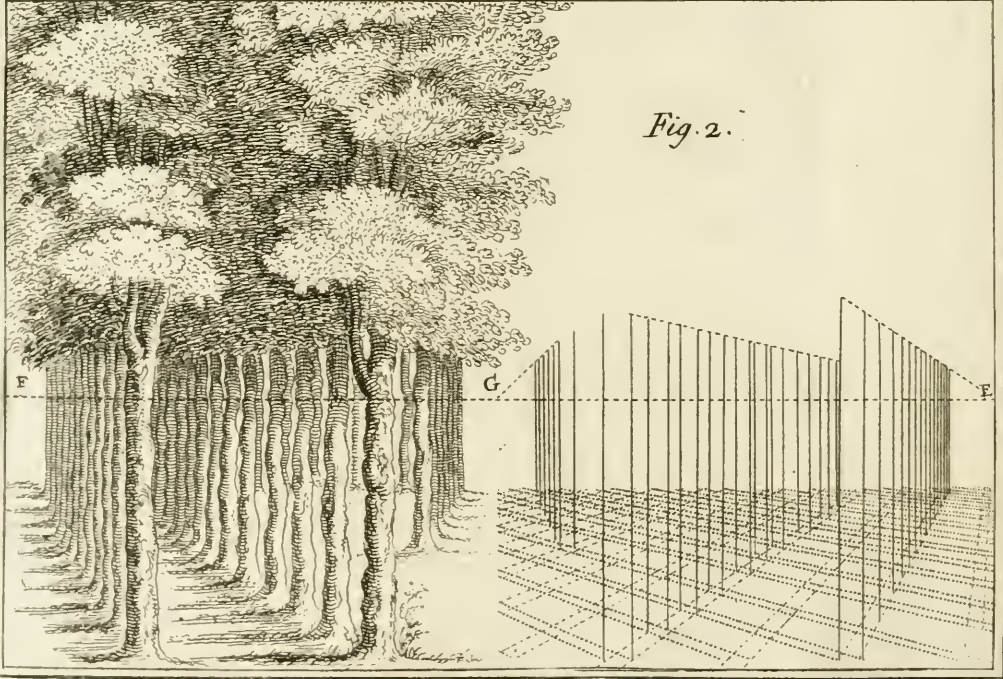


Fig. 2.



and solitudes; it is sometimes joined with the first of the three marks that follow the next, i. e. H. S. P. made in one.

VULCAN, is represented, in painting, &c. standing by a smith's forge, and hammering on an anvil on mount *Ætna*, making thunderbolts for Jupiter, and arrows for the god of love.

The opinions which the ancients had of Vulcan, were various; and accordingly he is variously represented, sometimes in one manner, and sometimes in another.

Some represent him lame of one leg, and in a scarlet robe, of a very black and swarthy complexion, as it were all smoaky; of a general ill-shaped proportion in all his lineaments; and, because he is the husband of Venus, she is sometimes painted with him.

**W** *Antony* VUORMACE, a painter of Cologne, lived in the year 1529; he engraved the twelve apostles in a standing posture, and used this mark.

## W.

**T**O make sealing WAFERS. Take very fine flour, mix it with glair of eggs, ising-glass, and a little yeast; mingle the materials, beat them well together, spread the batter, being made thin with gum water, on even tin plates, and dry them in a stove, then cut them out for use.

You may make them of what colours you please, by tinging the paste with brasil or vermilion for red; indigo or verditer, &c. for blue; saffron, turmeric, or gamboge, &c. for yellow.

To put WALKS with rows of trees in perspective. If only a single row of trees on each side be required, there is no need for making a plan of squares or chequers.

But, where a number of Walks are to be shewn, we think it advisable to form a plan in occult lines with trees, and, from the diagonals of the little squares formed thereby, to erect perpendiculars, as is shewn in A. B. plate XXIII. fig. 1.

If you desire to have the trees further or less apart, increase or diminish their distances of the squares on the base line; when you have given the stem of the first tree its proper height, as A C, draw a line from G to the point of sight D, which ray C D is to bound the stems of all the other trees.

The first tree A C shews that you may give them what turn or form you please between the two right lines; and that they are not to be drawn with the straightness of a ruler.

The second figure is performed as that above; all the difference is, that the squares of the upper are direct or in front; and those of the under viewed angle-wise: Whence the measures on

the base line in the latter case must be all drawn to the points of distance E and F perpendiculars to be raised from the little squares, and the rest as above.

In the same perspective where Walks are drawn to the points of distance, one may add others drawn from the points of sight. Thus the middle Walks tend to the point G, which is the point of sight; and the others to the points E, F, which are those of distance.

*To make a WALNUT grain on wood.* Spread on it thin seven or eight lays of strong glue one after another, each being first dried, and it will become shining; then wet a brush or pencil in common water, and form the knots or other strokes in the glue whilst warm, and so strike hard on it with a wooden brush, and lay another laying of glue and polish it.

*To make wood of the colour of WALNUT tree.* Dry the peels of Walnuts in the sun, boil them in nut oil, and rub the wood over with it.

WARLIKE *stratagems*, are represented, in painting, &c. by a man in armour; a rapier by his side, a shield on his left arm, and a frog engraven on it, with a piece of reed against his jaws, over-against a serpent going to devour him, on one side a leopard; over his helmet a dolphin.—Armed, because he ought to be upon his guard. The dolphin was the badge of Ulysses, the author of stratagems; he bore it in memory of a dolphin's having saved his son. The frog denotes prudence, by holding a reed cross its mouth; for, knowing herself inferior in strength, the hydra cannot swallow her, having the reed cross-ways.

WASHING *of colours.* See COLOURS.

*To make WASH balls.* Take a pound of white cake soap, scrape it, and pound it well in a mortar; take out the crumbles that are not well incorporated, and put in a pound of starch well powdered, and an ounce of the essence of orange, half a pint of macanet water prepared; stir them gently with a pestle, then pound them till they are all well mixed, make the paste up into balls, and let them dry.

*WASH balls of neroli.* Take four pounds of cake soap well cleansed, scrape it and put to it as much of rose or orange-flower water as will temper it, stirring it twice a day, that it may soak the better; then pound it well and put in half a pound of labdanum in powder, and an ounce of neroli; mix them into a paste and so make them up into balls.

*WASH balls of Bologna.* Take three bundles or boxes of these balls, pound them and dip them in as much angel water as will wet them, then add half a pint of benjamin water, and of the paste make two equal cakes by pounding them well; then beat two drachms of musk or civet very small, and two ounces of  
balm



balm of Peru dropped in by degrees; add to these the gross essence of amber, and some essence of cloves and cinnamon; mix these with the paste, make it into balls, and keep it for a very curious perfume.

In this nature other Wash balls or paste may be made, and perfumed with various scents.

WASHING, in painting, is when a design drawn with a pen or crayon has some one colour laid over it with a pencil, as Indian ink, bistre, or the like, to make it appear the more natural, by adding the shadows of prominences, apertures, &c. and by imitating the particular matters whereof the thing is supposed to consist.

Thus they wash with a pale red, to imitate brick and tiles; with a pale Indian blue, to imitate water and slate; with green, for trees and meadows; with saffron or French berries, for gold and brass; and with several colours for marbles.

These washes are usually given in equal tints or degrees throughout, which are afterwards brought down and softened over the lights with a fair water, and strengthened with deeper colours for the shadows.

WASHINGS or WASHES, with goldsmiths, &c. are the lotions, whereby they draw the particles of gold and silver out of the ashes, earths, sweepings, &c.

This is either performed by simple washing them again, or by putting them into the washing mill.

To make one of these Washes, they not only gather together the ashes of the furnaces, and the sweepings of the places where the works are; but they also break and pound the old earthen crucibles, and the very bricks whereof the furnaces are built; little particles of gold, &c. being found to stick to them, by the crackling natural to those metals, when in their last degree of heat.

These matters, being all well ground and mixed together, are put into large wooden bowls, where they are washed several times and in several waters, which run off by inclination into several troughs underneath, carrying with them the earth and the insensible particles of the metals, and only leaving behind them the larger and more considerable ones, which are visible to the eye, and taken out with the hand, without more trouble.

To get out the finer parts, which are gone out with the earth, they use quicksilver and a washing mill.

This mill consists of a large wooden trough, at the bottom of which are two metalline parts, serving as mill-stones; the lower being convex, and the upper, which is in the form of a cross, concave.

At the top is a winch placed horizontally, which turns the

upper piece round; and at the bottom a bung to let out the water and earth, when sufficiently ground.

To have a wash then, the trough is filled with common water, into which they cast thirty or forty pounds of quicksilver, and two or three gallons of matter remaining of the first lotion.

Then turning the winch, they give motion to the upper part of the mill, which grinding the matter and the quicksilver violently together, the particles of the gold and silver become the more easily amalgamated therewith: This work they continue for four hours; when, opening the bung, the water and earths run out, and a fresh quantity is put in.

The earths are usually passed thus through the mill three times, and the same quantity of mercury usually serves all the three times. When there is nothing left in the mill but the mercury united with the gold and silver which it has amalgamated, they take it out, and, washing it in divers waters, they put it into a ticking bag, and put it in a press to squeeze out the water, and the loose quicksilver; the remaining quicksilver they evaporate by fire in a retort, &c.

*Of WASHING maps, pictures, &c.* By Washing is meant the illuminating maps or pictures with proper colours.

The instruments and materials used in Washing are chiefly these few following: 1. Alum water. 2. Size or gum water. 3. Liquid gold or silver. 4. Pencils. 5. Colours. See each under its proper article.

*Of the practice of WASHING.* 1. Wet your pictures that you are to colour over, with alum water, for that will prevent the colours from sinking in, and will also add a lustre to them; and not only make them appear fairer, but also keep them from fading.

2. Let the paper, thus washed with alum water, dry of itself, before you lay the colours on, or before you wet it a second or third time: For some paper will require wetting four or five times.

3. This Washing of the paper with the alum water is to be done with a large pencil-brush.

4. But, if the pictures are designed to be varnished after they have been coloured, instead of the alum water, it will be best to size them with new size, made of good white starch; do this with a very fine brush, and you must be very exact in doing it all over, for, if there be any place left undone, the varnish will sink through.

5. The pictures, &c. being thus prepared, you may proceed to the laying on the colours, according to direction, suiting them to the life of every thing, as nearly as you possibly can.

6. Having painted the picture, you may size it over as is before directed.

directed. Paste maps or pictures upon cloth thus; wet the sheet of cloth in the size, wring it out and strain it upon a frame, or nail it to a wall, and so paste the maps or pictures upon it.

7. If you intend to varnish your pictures, &c. having thus fixed it in a proper frame, varnish it with a proper varnish. See **VARNISH**.

*As for tempering the colours, do as follows:* 1. As for such colours as are ground in fair water, put a little of them into a horse muscle-shell, with some gum water, and bruise it with your finger against the shell, to soften and temper it, till you find no knobs undissolved, and then stroke down the colour to the bottom of the shell from the sides, with a small brush, and then it will be fit for use; and, if it be too thick, you may add more gum water to it.

2. As for those colours that are washed, they are to be tempered after the same manner as the former.

3. Such as are steeped, the liquor only of them is to be used, without any other preparation.

*How to lay on the colours.* Provide yourself with pencils of several sizes, have by you a cup or gallipot of fair water to wash your pencils, and a clean cloth to wipe them, if you take them out of one colour to put into another.

In chusing pencils, take such as are fullest next the quill, lessening gradually to a sharp point, which you should try by wetting them in your mouth, and drawing them once or twice through your lips. If you perceive in your pencils any straggling loose hairs, singe them off with a candle.

If you would lay any colour about the edges of your map, &c. or plan of a surveying of any field, or piece of ground, with yellow:

Take a little yellow in your pencil, and draw the colour along of an equal breadth, on the inside of the black lead line.

**WATCHFULNESS**, is represented, in painting, in a yellow robe, a sable mantle fringed with silver, and seeded with waking eyes; and a chaplet of turnsole; holding in her right hand a lamp, and in her left a bell.

*To limn WATERS.* Do Water at a distance with white and indigo, shaded with indigo mixed with bice, and heightened with white; if near the horizon, much like the sky.

Waters that are near are to be laid with stronger indigo, heightened and shadowed with the same, mixed with bice, and lastly heightened with pure white.

Waters nearer with stronger indigo, shaded and heightened as before.

Waters and fields overflown, with pink and the like, always imitating nature.

**WATERING** *stuffs*. Take a sufficient quantity of water, and gum tragacanth an ounce; dissolve it in the water, making a clear thin water; then wet ten yards of stuff with the same water hot, all over, and put it into a press; let it lie a pretty while, and turn it twice; after this, squeeze the press pretty hard, and so let it stand till it is cold.

This gum water ought to be pure, thin, and clear, otherwise the folds of the stuff will stick together; it must also be done very hot, else it will not penetrate; and the stuff, &c. is to be thoroughly wet therewith, yet not too wet.

*Of chusing WATER to dye with.* It is common to use running, or river water, either of great rivers or rivulets, for the less valuable stuffs and dyes.

But it is very well worthy of observation, what difference there is of rivers; some being very clear and bright, others very thick and muddy; those that are clear, are the best; but if the last are drawn out, and let stand to settle for twenty-four hours, they are good, though not so good as the other.

In the next place it ought to be considered, whether the water be hard and rough, or smooth and soft; and the proof to distinguish their quality is very easily made in the boiling of vegetables; particularly pease, or lentils; by setting them over the fire, one part in running, or river water, and one part in spring water; and boiling them for an hour, or an hour and an half; and that pot where the pease are softest, without doubt, had the softest water.

But, above all, nitrous waters are to be avoided; and, if one is constrained to use them, it will be very proper to correct them as follows.

*To soften hard or harsh WATER.* If a Water is nitrous, or something akin to the nature of lime, it is utterly unfit for dying; but, if a person is constrained to use it, the following process will rid it of all its ill qualities:

Fill a large copper with the Water, and put into it two or three handfuls of wheaten bran; then having heated a brick, or piece of plaister very hot, throw it into the copper, cover it very close, and let it stand twenty-four hours, and then draw it off, and it will be perfectly fit for use.

Or throw always a handful of wheaten bran into the first suds, and let it boil, and you will find that it has corrected the water, and will render the stuffs more limber.

**WATER**, with jewellers, is properly the colour or lustre of diamonds and pearls; thus called, by reason these were anciently supposed to be formed or concremented of Water.

**WAX**, is a soft, yellowish matter, whereof the bees form their cells to receive their honey.



Naturalists have generally imagined, that Wax is gathered from the flower, some from the petala, and others from the apices; but Boerhaave affirms, that it is a juice peculiar to the leaves, and not afforded by the flowers, which only yield honey.

The Wax is a hard substance, and gathered only with the fore legs and chaps; conveyed thence to the middle legs, and thence to the middle joint of the hind legs, where there is a small cavity, like the bowl of a spoon, to receive it, and where it is collected into heaps, of the shape and size of lentils.

When the bee is arrived at his hive with his load of Wax, it finds some difficulty in unburthening himself of so tenacious a matter; and, frequently being unable to lay it down himself, he calls for assistance by a particular motion of his legs and wings; whereupon a number of his companions immediately run to his help, and each with his jaws taking off a small quantity of the Wax, others succeeding in their place, till they have quite disburthened their loaded fellow.

There are two kinds of Wax, white and yellow; the yellow is the native Wax, just as it comes out of the hive, after it has been discharged of the honey, &c. and the white is the same Wax, only purified, washed, and exposed to the air.

*The preparation of yellow WAX.* To procure the Wax from the combs for use, after the honey has been separated from it, all the matter that remains is put into a large kettle, with a sufficient quantity of water; and, being melted by a moderate fire, it is strained through a linen cloth in a press; and, before it is cold, it is scummed with a tile, or piece of wet wood; and, while it is yet warm, cast in wooden, earthen or metalline moulds, they having been first anointed with honey, oil, or water, to prevent the Wax from sticking to them.

Some in purifying it make use of Roman vitriol, or copperas; but the true secret is to melt, scum it, &c. properly without any ingredients at all.

The fæces, or dregs remaining in the bag, after the bag has been pressed out, are used by surgeons, farriers, &c.

*The whitening of WAX.* This whitening, or blanching of Wax, is performed by reducing the yellow sort first into little bits or grains, which is done by melting it, and casting it, while hot, into cold water; or else by spreading it into very thin leaves or skins.

This Wax, having been thus granulated or flatted, is exposed to the air on linen cloths; where it lies night and day, having equally need of sun and dew.

Then it is melted and granulated over again several times, laying it out to the air in the intervals between the meltings.

At length, the sun and dew having perfectly blanched it, it is melted

melted for the last time in a large kettle; and laded out of the kettle with a ladle, upon a table covered over with little round dents or cavities, of the form of the cakes of white Wax, usually sold in apothecaries shops; those moulds having been first wetted with cold water, that the Wax may be got off the easier.

Lastly, they lay these cakes out into the air for two days and two nights, to render it the more transparent and drier.

This Wax is used in making candles, tapers, flambeaux, torches, and for various other purposes.

*Red Wax*, is only the white melted with turpentine, and made red with vermilion, or orcanette.

Burnt paper, or lamp black, makes it black, and verdigrease makes it green.

*Virgin Wax*, called also propolis, is a sort of reddish Wax used by the bees to stop up the clefts or holes of their hives. It is applied, just as it is taken out of the hive, without any art or preparation of boiling, &c. it is the most tenacious of any, and is held good for the nerves.

*Sealing Wax*, } is a composition of gum lacca, melted and  
*Spanish Wax*, } prepared with rosin and chalk, and coloured red with ground cinnabar.

*Red Sealing Wax*. Take one pound of bees Wax, three ounces of fine turpentine, one ounce and an half of red lead or vermilion finely ground, olive oil an ounce; melt the Wax and turpentine, and one ounce of rosin finely powdered; when they are well melted, and the dross taken off, put in the red lead or vermilion, and stir them well together till they are well incorporated; and you may, when it grows a little cool, make it up into what form you please.

*To make an ordinary red soft sealing Wax*. Take common bees Wax two pounds, turpentine six ounces, oil of olive two ounces; melt all these together, then add six ounces of red lead; boil them a little, and stir it till it is almost cold; cast it into fair water, and make it up into rolls or cakes.

*To make fine red hard sealing Wax*. Take pure fine shell lac, melt it in an earthen vessel, and put into it a sufficient quantity of the colour you design the Wax to be of; if red, to every half pound of gum lac put an ounce and an half, or two ounces, of purely fine ground vermilion; mix them well over the fire, and, when it is of a fit coolness, make it up into rolls or cakes.

You may set a gloss upon it, by gently heating it over a naked charcoal fire, and rubbing it with a cloth till it is cold.

*To make the best red soft Wax*. Take white Wax two pounds, Chio turpentine six ounces, oil of olive six ounces; mix and melt them together; then add pure vermilion well ground two ounces,  
mix

mix and boil them a little, stir them till almost cold, cast it into cold water, and then make it up into rolls or cakes.

*To make black soft WAX.* Take bees wax one pound, turpentine three ounces, oil olive one ounce, mix and melt them together; to which add lamp black, or ivory black finely ground, one ounce; mix and melt, &c. as before.

*To make coarse hard sealing WAX.* Take shell lac six ounces, rosin six ounces, fine vermilion three ounces; melt and mix them together, and, when in a due state as to heat and cold, make them up into sticks or rolls, which you may set a gloss upon as before directed.

*Green sealing WAX,* is made after the same manner and in the same proportions as fine hard red sealing Wax, by mixing with the ingredients verdigrease instead of vermilion.

*Blue sealing WAX,* is also made after the same manner, by putting in fine blue smalt or ultramarine.

*Purple sealing WAX,* is made by putting in vermilion mixed with ivory black, or lamp black.

*Black, hard, coarse sealing WAX,* is made with ivory black.

*Yellow sealing WAX,* is done as the rest, with finely ground auripigmentum, or yellow masticote.

*Green soft WAX.* Take bees Wax one pound, turpentine three ounces, oil olive one ounce; mix and melt them, then add fine verdigrease one ounce; mix, and make the Wax up, as the others.

*Yellow soft WAX.* Take yellow bees Wax one pound, turpentine three ounces, oil olive one ounce; mix and melt them, then add gamboge in fine powder two ounces, auripigmentum finely ground one ounce; mix, and make the Wax, as before.

*To make perfumed soft WAX.* This is done by mixing with ten ounces of any of the former compositions oil of rhodium a drachm, musk in powder a scruple, civet half a scruple, mixing them well.

After the same manner you may make soft Wax of all colours, having what scent you please, by mixing the perfume you would have either with the oil of olive beforehand, or else by working it into the composition of the Wax after it is made.

*To make golden or transparent WAX.* Take four ounces of clarified rosin, two ounces of turpentine, four ounces of bees Wax, and two ounces of olive oil; melt them well together, and scatter in the melting disordered or shattered leaf gold, and suffer it to mix or incorporate; then polish it over when made into sticks, &c. and the gold will appear.

WEEPING, in drawing, is imitated in the following manner: A person Weeping, has his eye-brows hanging down in the middle of his forehead; the eyes almost closed, very wet,  
and



and cast down towards the cheeks; the nostrils swelled up, and all the muscles and veins of the forehead apparent.

The mouth is half open, the corners hanging down, and making wrinkles in the cheeks; the under lip appears turned down and pouting out; the whole face appears drawn together and wrinkled; the colour very red, especially about the eyebrows, eyes, nose, and cheeks. See plate XXI.

WEST, is represented, in painting, &c. by an old man in a ruffet garment, with a red girdle, in which are Gemini, Libra, and Aquarius. He is muzzled; a star on the crown of his head; his right arm extended towards the earth, with his little finger he shews the West part, where the sun sets; with his left he holds a bundle of poppies. The air dusky, and bats flying.—His garment denotes the sun's setting and almost deprived of light; the star Hesperus, over his head, as appearing in the West in the close of the evening; the poppy, sleep, being a soporiferous plant.

WHITE, is one of the colours of natural bodies; but it is not so properly said to be of any colour, as a composition of all colours. See COLOURS.

WHITES *for painting in miniature.* The best White that is pretended to be sold for painting in water colours, is flake White, which is better than White lead ground; and, if it be pure, far exceeds it in beauty, because White lead is apt to turn blackish, especially if it be used in a hard water.

But some recommend a White made of pearl or the whiter parts of oyster-shells, reduced into an impalpable powder so soft, as to feel like grounds of starch or hair powder; this is by some called pearl White, but it is not commonly sold. This White will mix well with any colour.

But, if you use White lead, first rectify it with White wine vinegar; this will cause a fermentation, and the White will soon settle; then pour off the vinegar, and wash it with common water. The method of washing it is this:

Put the powder into a glass of water, stir it about, and presently pour off the water, while it is White, into some other clean glass or vessel; let it settle, and then pour off the water from it, and it will be excellently fine.

When this White is settled, put to it as much gum water as is necessary to bind it or to give it a glaze.

It is observable, that White lead will turn black, if mixed with water that comes from iron or clay; that is, in the space of a month or two, you may perceive those places where it lies thickest tinged with black, and, if it be mixed with any other colour, it will soon change or alter it.

Some recommend the powder of egg-shells of the brightest colour and well cleaned and washed, as very good to be ground  
with



with gum water; or you may put about a twentieth part of clear white sugar-sandy to grind with it in water; grind it as fine as possible, that is, to the state of what is called an impalpable powder, and then use it.

But it has been found by experience, that egg-shell powder is of very great service as a White in water colours, and that itself and the powder of oyster-shells, well rectified and mixed with the White of an egg well beaten, will make an extraordinary mixture in other colours, and will correct them from changing or altering their qualities.

But, as for White for illuminating of prints, the clear White of the paper is proper to be left uncoloured; and if it happens that the paper is apt to sink, or to spread any water colour that is laid upon it more than is necessary, then the way to correct it is as follows:

Fix the paper in such a station as may only receive the colour you lay on to glaze, just as far as you designed it; then take some starch boiled and prepared in water of a middle strength, and with a large painting brush stroke it over the back of the print; and, after it has been well dried in the air or sun, put the print in a book with a weight upon it, to take out the crumplings, which it may receive by wetting of it; and so will any print be rendered fit to receive water colours, and prevented from running farther than we would have them.

There is a sort of earth that comes from China, that is of a very soft nature, and very White; which does better in water colours than any of the rest, but it is very scarce.

*A fine WHITE for water colours.* Dissolve filings of fine silver, or leaf-silver, in aqua-fortis or spirit of nitre; then evaporate the aqua-fortis till it looks like crystals in the bottom of the glass; decant the other part of the aqua-fortis, and wash the silver five or six times in common water, till it be freed from the aqua-fortis, which may be known by tasting it; then dry it for use. It must be used with gum water, with a little water of sugar-candy.

*An incomparable fine WHITE lead.* Take choice White lead, grind it well upon a porphyry with vinegar, and it will turn blackish; then take a pot full of water, and wash the White lead in it very well; let it settle, and pour off the water; grind it again with vinegar; repeat this once or twice, and you will have an excellent White, both for water colours and painting in oil.

*To WHITEN green or grey flax.* First make a ley of good ashes and unslaked lime, and steep the flax in it for twenty-four hours; and afterwards add some sal armoniac put into the middle of some unslaked lime, and a few warm ashes; pour off the water, and make a sharp ley, and boil the flax in this ley for an hour or two, and you will find it become very white and bright, and  
that

that the sal armoniac is fixed. When the flax has been steeped in the ley, boiled, and well dried, then it must be rinsed very well in running or river water, and blued and wrung out with the hands. See BLEACHING.

*To discover WHITE upon black with an iron pencil.* Having well covered your frame or other piece of work with a White ground, well varnished, polished, and rushed; take lamp black, and, having ground it with yolk of egg, make trial of it apart, to see whether the black, when fixed, will burnish very bright. You must size your black as much as it is necessary to make it stick.

Colour your frame, &c. with this black, lay it on well, dry it, and burnish it with a touch; then take an awl or bodkin of iron, sharpened and flatted at the end like a chissel, of such breadth you would have your fillet to be; and, with a ruler and this iron thus sharpened, draw fillets, scraping off the black, till you come to the White.

You may also, if you please, with a bodkin make more sk works, which you may hatch into every leaf; as also other branched works, the imbossment of which you may make by scraping off the back with an iron bodkin, till you can see the White, still keeping your iron tool sharp and smooth.

By this means your work will be of a fine black, well burnished or polished like marble, in which you will have branched works that will seem like ivory inlaid in wood.

If your figures appear too much shadowed, after you have drawn out all your work with a bodkin, take one or more irons like a folding stick or rather blunter, as you shall see convenient; let it be well smoothed and hardened, and with it rub the figures as evenly as is possible, till no black appears any longer; but not suffering the iron to enter any farther than the superficies of the White; that is, when the black shall be rubbed off, and the figure shall appear very White and smooth; and afterwards with a tooth brush and White you have laid bare; and lastly, with a small pencil, you shall draw the lines and hatch the shades, as if it were horn engraved or carved.

*How to make upon an open WHITE ground fillets and branched work.* First lay your frame or other work with boiling size, as is directed for laying upon White to gild with burnished gold; and, having sized it, take lamp black well ground with water, then size it as the White, and go over your work with it five or six times, and afterwards rush it; then grind some of the same White, and grind it with as much yolk of egg as may make the White polish, and go over the work once or twice with this; and when it is dry burnish the White with a tooth, then with  
your

your iron draw upon the White fillets branched works or portraits, according to your fancy, till the black appears.

The friezes of your frame will seem to be of ivory, and the black will seem to be engraved, or pieces of ebony inlaid in ivory.

But, to make it the better to resemble ivory, you should have by you a little piece of polished ivory, the better to represent its colour, which is not so White as chalk, but a little inclining to yellow; and this may be imitated by grinding with your chalk a little yellow oker, or a little pale masticote, or the bones of sheep's trotters burnt and ground to powder.

WHITENESS, is a quality which denominates a body white. But Sir Isaac Newton shews that Whiteness consists in a mixture of all the colours; and that the light of the sun is white, because consisting of rays of all colours. See COLOURS.

*The WILL*, is represented, in painting, &c. by a maid purblind, having wings on her back and feet; a gown of changeable taffata, and acting like one groping out her way in the dark.— Blind, because, seeing nothing herself, she walks after sense by groping. Her changeable robe, her wavering between hope and fear; the wings denote her restless condition; having found no rest on earth, she makes a generous effort towards heaven, by the wings on her feet.

*Spirit of WINE*, is of very great use in varnishing; but, if it be not properly prepared, it will spoil the varnish; not being capable, for want of strength, to dissolve the gums, or make them spread; and so of consequence lie uneven upon the work.

To know when this spirit is sufficiently rectified: Put some of it into a spoon, and put a little gun-powder into it, and if it burns out, blows up the gun-powder, and leaves the spoon dry, then it is a good spirit; but if it fails of doing this, and leaves the spoon moist when the flame goes out, it is not fit for use.

WIRE, a piece of metal drawn through the hole of an iron into a thread of a fineness answerable to the hole it passed through.

Wires are frequently drawn so fine, as to be wrought along with other threads of silk, wool, flax, &c.

The metals most commonly drawn into Wire, are gold, silver, copper, and iron.

Gold and silver Wire, is made of cylindrical ingots of silver, covered over with a skin of gold, and thus drawn successively through a vast number of holes, each smaller and smaller; till at last it is brought to a fineness, exceeding that of a hair.

That admirable ductility which makes one of the distinguishing characters of gold, is no where more conspicuous, than in this gilt Wire.

A cylin-



A cylinder of forty-eight ounces of silver, covered with a coat of gold, only weighing one ounce, as Dr. Halley informs us, is usually drawn into a Wire, two yards of which weigh no more than one grain; whence, ninety-eight yards of the Wire weigh no more than forty-nine grains, and one single grain of gold covers the ninety-eight yards; so that the thousandth part of a grain is above one eighth of an inch long.

He also, computing the thickness of the skin of gold, found it to be  $\frac{1}{14500}$  part of an inch. Yet so perfectly does it cover the silver, that even a microscope does not discover any appearance of the silver underneath.

M. Rohault likewise observes, that a like cylinder of silver, covered with gold two feet eight inches long, and two inches nine lines in circumference, is drawn into a Wire 307200 long, i. e. into 115200 times its former length.

Mr. Boyle relates, that eight grains of gold, covering a cylinder of silver, are commonly drawn into a Wire 13000 feet long.

Silver Wire is the same with gold Wire, except that the latter is gilt, or covered with gold; and the other is not.

There are also counterfeit gold and silver Wires; the first made of a cylinder of copper, silvered over, and then covered with gold; and the second of a like cylinder of copper, silvered over, and drawn through the iron, after the same manner as gold and silver Wire.

Brass Wire is drawn after the same manner as the former. Of this there are divers sizes, suited to the different kinds of works. The finest is used for the strings of musical instruments, as spinets, harpsichords, manichords, &c.

The pin-makers likewise use vast quantities of Wire, to make their pins of.

Iron Wire is drawn of various sizes, from half an inch to one tenth of an inch diameter.

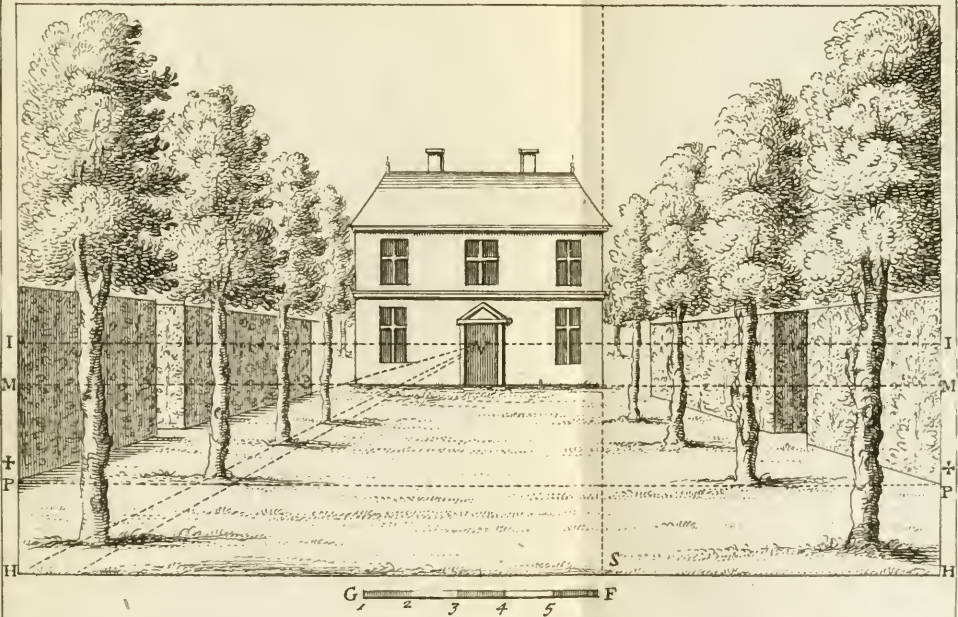
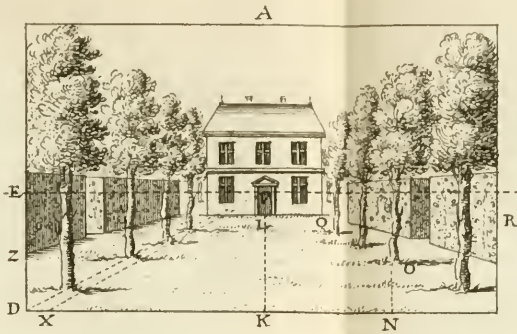
The first iron that runs from the stone when melting, being the softest and toughest, is preserved to make Wire of.

WISDOM, is represented, in painting, cloathed in a blue mantle, seeded with stars.

*Human* WISDOM, is represented, in painting, by a youth with four hands and four ears, a quiver by his side, a recorder in his right hand, and a lyre in the other; sacred to Apollo.—The hands denote use and practice, necessary to get Wisdom, besides contemplation; the ears, that to hear others is requisite; the flute and quiver, that one should not be too much taken with encomiums of one's self, nor unprovided in case of offence.

*William* WISSING, was a face painter, bred up under Do-daens, a history painter at the Hague; upon his coming over to England, he worked some time for Sir Peter Lely, whose man-  
ner







ner he successfully imitated, and, after whose death, he became famous. He painted king Charles II. and his queen, king James II. and his queen, the prince and princess of Denmark, and was sent over to Holland by the late king James, to draw the prince and princess of Orange; all which he performed with applause. What recommended him to the esteem of king Charles, was his picture of the duke of Monmouth, whom he drew several times, and in several postures; he drew also most of the court, and was competitor with Sir Godfrey Kneller, who was at that time upon his rise. In drawing his portraits, especially those of the fair sex, he always took the beautiful likenesses; and when any lady came to sit to him, whose complexion was any ways pale, he would commonly take her by the hand and dance her about the room till she became warmer, by which means he heightened her natural beauty, and made her fit to be represented by his hand. He died much lamented, at the age of thirty-one, at Burleigh-house in Northamptonshire, and lies buried in Stamford church.

WIT, is represented, in painting, in a discoloured mantle.

*To inlay WOOD with figures.* To do this with mother of pearl, break the shells, and cut them according to the forms of the figures you design; and, after you have cut the Wood with gouges, put them in.

Thus you may imitate all sorts of fruits; for you will find some green, some yellow, some blue, some purple; so that, if you would imitate a black grape, the leaf of a tree, or other fruit, you have a suitable colour.

Make a small hole through every piece, pinning it with a small piece of silver wire, to make it stick fast; then take linseed oil and orcanet; rub it well, and wipe off the oil clean; when it is dry, varnish it with the drying varnish.

You may make very fine compartment work, in fine threads that will look like silver, thus; make a set of small gouges of all sorts, very sharp; and with these cut your design.

Then melt tin, adding to it the same quantity of quicksilver; stir it with a stick; being cold, put it in the palm of your hand; if it be too soft, add a little more tin; grind this composition with water upon a marble; put the composition into a shell, and with it fill up the engravings and cuttings which you have made with your gouges; then let your work stand two or three hours to dry, and then polish it with your hand, and it will look like silver.

By adding more quicksilver, you may make a thinner composition, which you may rub into the indentures you have cut, till it be as bright as silver; or, instead of tin, you may mix leaf

silver with the quicksilver, which will add to the beauty of the work.

This is commonly practised upon black and coloured Wood, polishing them with a tooth.

If you would have the composition more beautiful, grind tin glass and wash it till it leaves the water clear; then mix it in a shell with some gum, and fill up the engravings with it, with a pencil; then let it lie for three or four hours to dry, and quicken it with the composition of mercury and leaf silver.

*To stain WOOD red.* Take half a pound of fernambouc, or what other you think fit; rain water, a handful of quick lime, and two handfuls of ashes; let them steep for half an hour in the water, and settle to the bottom; then take a new earthen pot, and put in the fernambouc, with the ley made of lime and ashes; and, having steeped half an hour, boil it. Then let it cool a little, and pour it into another new pot, adding to it half an ounce of gum arabic; then put some rain water and a piece of alum into another pot or pan; boil it, soak the Wood in this alumed water, then take it out and dry it; then warm your red colour, and with a brush rub it as long as you think necessary; then dry it and polish it with a dog's tooth, and it will be of a shining scarlet colour.

*To stain WOOD of a yellow colour.* This may be done either with French berries and alum, or with turmeric or saffron, or merita earth.

*A polished black for WOOD.* Cover the Wood with lamp black, ground with gum water, with a pencil; and when it is dry polish it with a tooth, and it will look very well.

*Another black dye for WOOD.* Put little pieces of very rusty iron into good black ink, and let it stand for some days; afterwards rub the wood with it, and it will penetrate it; then polish it with a tooth, and it will look very beautiful.

*To counterfeit ebony WOOD.* The most solid Wood, and freest from veins, is best; such as pear-tree, apple-tree, and service-tree; take any of these Woods, and black it well, and when it is dry rub it with a cloth; then, having made a little brush with rushes, tied near the ends, melt some wax in a pot, mixing some lamp black with it; then with the brush throw on some of the wax, brushing it till it shine like ebony; then rub it with a cloth, and some of the wax.

The Wood should be well polished and rubbed, before it is blacked.

Holley is the best of Woods for counterfeiting of ebony. This is to be put into a hat-maker's copper, where he dyes his hats; and when it has been tinged to the thickness of a six-pence, which you may know by cutting it, take it out and dry it in the shade,  
that



that it may the better imbibe the dye water ; then polish it with an iron, to take off the foulness of the dye ; and afterwards, with rush, powder of charcoal, and sallet oil ; as is done to ebony.

The Wood of Tunis polishes easily ; it also burnishes well with a tooth, and is better to cut than ebony, which is very brittle.

*An excellent blue colour for WOOD.* Boil a quarter of a pound of turnsole for an hour, in three pints of lime water, and colour the Wood with it.

*A violet colour for WOOD.* Temper Dutch turnsole with water, and strain it through a cloth ; before it is used on your work, try it on a piece of white Wood, to see if it be not too deep. When you have laid on the colour, put some of the same colour to a quantity of water, to render it very thin ; and wash the Wood with this, till it become bright ; then dry it, burnish, and varnish it ; and, if the Wood be white before, it will then be of an excellent blue.

*Another violet.* Boil four ounces of brasil and eight ounces of logwood together, in two quarts of water, with an ounce of common alum ; and in these boil the Wood.

*A purple colour for WOOD.* Steep turnsole as is directed for the violet colour, and add to it the tincture of brasil boiled in lime water, and it will be an excellent purple ; this ought to be varnished, both to beautify, and to preserve it.

*A way of staining, or marbling WOOD.* Grind white lead and chalk together on a marble ; put it into a pot, and temper it again with the yolk of an egg, beaten with water ; then lay on this white with a large pencil ; let it dry, and go over it again with the same ; let it dry again, and then take a point made of a stag's horn ; draw off the white, where and in what form you will ; then sprinkle the lime mixed with urine. The violet Wood which dyers use, will become black as ebony ; by sprinkling it with lime and urine, plum-tree, and cherry-tree, turn of a deep red ; the pear-tree and service-tree turn reddish ; walnut-tree grows black, by mingling some galls in powder with lime and urine.

A pencil made of mutton suet, rubbed where you would draw with yolks of eggs, will do the same thing.

It will be excellent upon black cherry-tree, plum-tree, or any Wood of a dark colour.

*To make WOOD of a silver colour.* Reduce tin glass in a mortar to fine powder ; add to it water, and grind it to the fineness of paint ; put it into an earthen pan, and wash it two or three times till it is very clean ; and then mix clear glue with it, and, having first warmed the Wood, lay the mixture on it with a brush ; let it dry, and polish it with a tooth.

*To make WOOD of the colour of gold, silver, copper, or brass.* Pound rock crystal very fine in a mortar, then grind it on a marble with clean water; then put it into an earthen vessel with a little glue, warm it and lay it on your work, as above; rub it with gold, silver, or copper, and it will be of the same colour you rub it with; then polish it.

*To lay pencil gold or silver on WOOD.* Temper the gold or silver with weak gum tragacanth water, very clear; lay it on the lights of your works with a pencil, without touching the shadows, which are to be done with indigo, ground with a weak gum arabic water; then varnish it with the drying varnish.

*To colour WOOD after the manner of marble.* For a table, &c. first lay seven or eight layers of white, as though it were to be gilded with burnished gold; then having ready ground black, not over much sized, add thereto a little yolk of egg, and a little dry saffron; lay it on, let it dry, and then burnish it exactly.

By this means you may counterfeit to the life all sorts of marble, having a little experience in colours; and make also all sorts of works, as fretted work, flat work, ovals, &c.

Let there be in the colours a little yolk of egg and saffron; that is, in such as can bear it, colouring the marble with divers colours; the colours must be laid on clear, like threads. You may also on such a ground before directed pour out a shell of one colour in one place; then, turning it shelving on one side, cause the colours to run, which will make veins; and then take another shell, full of another colour, and do the like; so continuing with all your colours.

Or else with a gross brush lay all your colours very clear, near one another.

After the colours are dry, you may make use of the pencil to repair the defects; then burnish your work, which will not be subject to dust or spoiling.

*An exquisite way of enriching and beautifying WOODEN works.*

First cover your Wooden work with hot glue, then with the mixture of glue, and whiting upon this, lay the size for burnished gold, and lay on the gold and silver and burnish it; then having ground right indigo with the yolk of an egg, and that being very thin and clear, lay it on the silver, so as that the silver may appear through it. When it is dry, pounce your paper pattern, being whitened with chalk; then with the same indigo draw over the pounced strokes of your figure as neatly as you can, as if you were to draw a figure with a pen upon paper; then with the same indigo made thinner shadow it, and afterwards with amber; then heighten with a Wooden point, by hatching the lights; then varnish the works, and it will seem to be enamelled.

*Another*

*Another way, but more beautiful.* Instead of indigo, steep Dutch turnsole for a day or two in water, then strain it through a cloth from the dregs; grind and mix this water with the yolk of an egg, lay this on your silver, then with turnsole ground with turnsole water draw with a pencil what lines or figures you think fit, which you may shadow and hatch in the proper places, which heighten in discovering the silver, as before directed; then varnish the work.

*To make the ground of a purple colour* Boil brasil in lime water, and mix with turnsole water. This will not last so well as that done with indigo, because the turnsole in time is apt to turn red, and will stain the silver; therefore, before you varnish, lay upon it the white of an egg beaten into glair, which will render it much more durable, and admirably beautiful.

*To enrich carved work, or any sort of WOODEN work.* The Wooden work, whether picture frames, or other things, cover with burnished silver, as taught under the article GILDING, &c. and having made some vellum glue or parchment glue, boiled to a thick jelly, strain it through a cloth; let it stand to settle, and then strain it again; then with this glue give one laying upon your work with a soft brush; if it be not enough, give a second, and then varnish it. But before you varnish, if you have a mind so to do, you may paint flowers, fruits, leaves, or birds, in water colours, and in their proper colours; and varnish them, having first laid them over with glue.

Note, you may mix, with your glue, either milk, or soap of Alicant.

*How to embellish a WOODEN frame with green leaves.* Take indigo, a little orpiment ground with water, inclining towards a greenish brown, mixing, with about half a pint of your colour, the quantity of a muscle-shell of the yolk of eggs, and as much size as is requisite to make it.

Having first laid on your white in the same manner, as if you were to gild it with burnished gold; then paint the friezes of your frame with this brown colour, leaving the mouldings untouched, which you are before to gild with burnished gold.

Having thus prepared your work, you must either by pouncing, or other ways, draw what figures you please; then with indigo alone, ground with water, a little size, and a drop of the yolk of an egg, draw your figures or leaves, and shadow them; and in shadowing sweeten, heightening them with green, viz. you must take orpiment, well ground with the greenish brown, wherewith you laid the first layer upon your frame; then heighten it with orpiment alone, ground with water and size, and a little drop of the yolk of an egg among your colours, because it

would dry in burnishing; for the yolk of an egg serves only to make it burnish the easier.

But, if you would paint your leaves in oil, you must burnish the first layer of greenish brown, and then paint your leaves with drying oil, boiled with litharge of gold; and instead of orpiment you may, if you please, work with masticote.

*Francis WOUTERS*, was born at Lyere in the year 1614, and was brought up in the school of Rubens; he was a good painter of figures in small, chiefly naked, as also of landscapes; his merits promoted him to be principal painter to the emperor Ferdinand II, and, afterwards coming into England with that emperor's ambassadors, he was upon the death of that prince made gentleman of the bed-chamber, and chief painter to king Charles II, then prince of Wales. He lived a considerable time in London in great esteem, and at length retired to Antwerp, and there died.

*To WRITE with gold and silver.* Grind gum armoniac with a little juice of garlic, and put to it a few drops of weak water of gum arabic, and so make it to the thickness of an ink, that you may conveniently write with it; then let it dry a little, but not too much, lest it should not take the leaf gold or silver; nor too little, lest it drown them. Then lay the leaf gold or silver upon a gilding cushion; take it up with a piece of cotton, on which you have breathed, and cover with it the part you intended, pressing it down hard; and, where the gum water is, it will take. Then brush off with a bit of other cotton what it has not taken; and when it is thoroughly dry burnish it with a piece of polished ivory, and it will appear very bright.

*Another way.* Take shell gold, which is made of the rugged edges or cuttings of leaf gold; and when you are going to use it put in a little fair water, and temper it up with a clean pencil, and lay it on either with pen or pencil, in what form you please, either by way of writing or gilding, and let it be thoroughly dry; rub it over with a dog's, calf's, or horse's fore-tooth, and it will be very shining and lustrous.

*Secret WRITING.* Put powder of alum into water, and what you write the letters will not appear; but put the paper into water, and then you may read it; or juice of spurge will do.

*To WRITE letters that cannot be discovered.* Take a sheet of white paper, double in the middle of it; then cut holes through both the half-sheets, cut the holes like the panes of a glass window, or any other fashion you please; then with a pin prick two little holes at each end, and cut your paper in two halves, and give one half to your friend, to whom you design to write, and keep the other half yourself.

When you Write, lay your cut paper on half a sheet of writing  
ting



ting paper, and stick two pins through the two holes, that it stir not; then Write your mind to your friend through these holes; then take off the paper with the holes, and Write any thing, what you please, to fill up the vacancy. And, when your friend receives the letter, let him lay his cut paper on it, putting the pins into the holes; and then what you wrote not to the purpose is covered, and he discovers your mind.

*Another way.* Write the letter with common ink on one side, then turn the paper, and Write on the other side with milk what you would have secret, with a clean pen, and let it dry; then, when it is to be read, let the written side be held next the fire, and the milky letters will appear bluish on the other side, and may be perfectly read.

*An exquisite method of invisible WRITING.* The first ink. Take a pennyworth of litharge of gold or silver unprepared, pound it in a mortar; then infuse it in a phial half full of strong vinegar, shake them well together, and let them stand to settle; and, being clear, write upon your paper with a new pen, and it will not appear at all.

The second ink. Burn cork till it has done smoking, extinguish it in aqua-vitæ, or spirit of wine; dry it, and mix it with water, and a little gum arabic, to the consistence of thin paste; when you would write with it, make it thinner with common water, and write upon what is written with the forementioned ink.

The third ink. Take yellow orpiment and quick lime, of each an ounce; pound them in a mortar, and put them in four ounces of common water, and stir them well; this water will take away the second ink, and make what is written with the first appear.

*WRITING not to be read but in water.* Write with the juice of spurge or alum water, dry it, and it will not be legible without wetting.

*To make black WRITING vanish, and appear again.* Dissolve burnt tartar in common water, and filtrate it; strike it over the Writing, and it will disappear.

*To make the WRITING appear again.* Dissolve an ounce of white vitriol in a pint of water, filtrate it, strike the paper over with it, and the Writing will presently appear as before.

*To WRITE with ink, which will vanish in five days.* Infuse an ounce of sal armoniac four or five days in strong water; make of it ink with a piece of touchstone beaten fine, and what you Write with it will be gone in five days.

*To WRITE with an ink that shall vanish in twenty-four hours.* Boil galls in strong water, put to it some vitriol, a little sal armoniac, and a little gum arabic, and it is done.

*Thomas Van WYKE*, commonly called the older, was father of John Van Wyke, and a famous painter, born at Haerlem; he painted landscapes, especially havens and sea-ports, shipping and small figures; but his particular excellency lay in representing chymists in their laboratories, and things of the like nature. He followed the manner of Peter de Laer. He returned to England after he had lived a considerable time abroad, and died here about seventy years ago.

## Y.

**YELLOW**, is a bright colour, reflecting the most light of any after white.

There are divers Yellow substances that become white upon wetting, and drying them again several times at the sun; as wax, linen cloth, &c.

The same bodies, if they be already white, and continue a long time in the air, without wetting, turn Yellow.

Paper and ivory, applied near the fire, become successively Yellow, red, and black. Silk when turned Yellow is whitened with the fumes of sulphur.

Yellow in dying is one of the five simple and mother colours. For the finest Yellows they first boil the cloth or stuff in alum and pot-ashes, and give the colour with gould.

Likewise turmeric gives a good Yellow, though not the best. There is also an Indian wood that gives a Yellow colour, bordering on gold. There is another sort of Yellow made of savoury, but this is inferior to them all.

With Yellow, red of madder, and that of goat's hair prepared with madder, are made the gold Yellow; aurora, macarate, isabella, chamoise colour, which are all casts or shades of Yellow.

**YELLOWS**. There are some objects, which have the appearance of gold, shining through the colours of green, red, or blue; such as some sort of flies and beetles, and the cantharides.

This golden transparency is very well imitated by laying on the drawing some leaf gold on the shaded part, a little giving in to the light side of the print.

The way of laying on the leaf gold is to wash the part, where the gold is to be, with strong gum water, and, when it is grown something dryish, to lay on the gold as smooth and even as possible, pressing it down close with cotton. But in doing this care must be taken, that in laying on the gum water you do not exceed the limits you would have the gold appear to shine.

In this case the gold is to shine only through the transparent colour, which is to be laid upon it.

You must observe this, that the leaf gold will not regularly receive water colours, and for that reason it must be stroked over with a little thin liquor of ox gall in a pencil of camel's hair, and then it will receive any colour that we have a mind to paint upon it, and will hold it.

So you may have golden reds, golden greens, and golden blues, golden Yellows, golden purples, and what you please.

The greens may be first the verdigrease green, or the sap green; the reds may be lake or carmine; the purples, lake and fine indigo, or carmine and indigo; and for the blues indigo on the dark side, and on the light side a little stroke of ultramarine blue, just to shine into the light, and it will have an admirable effect.

N. B. There is to be found upon rose-trees, in June and July, a kind of beetle of a golden green colour, which will serve for a direction in this kind of painting.

But, if gold itself be used, it will be best to polish it, which you may do after the following manner:

There are to be seen in many manuscripts fine golden letters, which rise above the surface of the vellum or paper; the composition that raises them above the paper, is said to be made of vermilion and the white of an egg, whisked or beaten up to that consistence as is called an oil, worked together like a kind of paste, and with a stamp fixed to the vellum or paper, with gum arabic; on this figure of a letter wash some strong gum water with a camel's hair pencil, taking care that the gum does not reach more than the outlines; then lay on the leaf gold close with some cotton, and as soon as it is dry rub it with some dry cotton, and then polish it with a dog's tooth; this will make it appear, as if it was really cast in gold.

There is besides this another way of working in gold, and that is performed by shell gold; but then it must be pure gold, and not that which is brought from Germany, which will turn green in a few days time.

Before you use this gold, cover the shady parts with vermilion; and, after your gold has been well rectified with spirits of wine, lay it on with gum water, which will readily mix with it; and when it is dry polish it with a dog's tooth.

In laying on the gold it may be best to leave the lights vacant of it, and so it will make a much brighter appearance than if the object was covered all over.

But, if one was to cover by accident the whole piece with gold, there is no better way to set it off, than by tracing over the shady parts with gall stone; or, which is much preferable, the Yellow, the composition of which you will find below, made of French berries,

berries, I mean that which is the deepest in colour; a little minium brightens it very much. How the minium is to be rectified you may see among the reds, and polish the gold before you use the minium on it.

After gold I shall treat of Yellows, as they fall gradually in their course of strength.

The first Yellow is a kind of straw colour, and is made of flower of brimstone, which of itself is fine enough to mix with gum water.

A common way of illuminating prints is by giving the tincture of gamboge for a Yellow, and this may be of two or three sorts, either fainter or stronger; the last to be a shade to the first, and the last to be shaded with the preparation of French berries.

Yellow oker will make another good pale Yellow; but it is a colour, rather of too much body for illuminating of prints; but yet, being well ground with gum water, it is of use after it has been well washed.

The plant celandine will afford another good Yellow, by infusing it in water, and pressing it gently, and then boiling the liquor with a little alum; this Yellow will incline a little to green.

But a Yellow, which some prefer to the rest, and may be used in several capacities of lights, is one made of French berries, prepared as follows:

Boil two ounces of French berries in a quart of lixivium made of pearl-ashes and water, till the liquor will give a fine tinge of Yellow to a bit of paper dipped into it; then pour it off from the berries, let the liquor cool, and then put it into a bottle for use.

Then again put a pint of the same lixivium to the berries, and boil them till the liquor is as deep coloured as gall stone; and this will be fit for the shade of any sort of Yellows you can use.

This may be boiled till it produces a brown colour; and will, with a little ox gall, serve to shade any leaf gold that has been laid on paper, and is much preferable to gall stone in imitating any gold colour. It answers well upon a tincture of gamboge, or any of the former Yellows.

Next to this may be reckoned the tincture of saffron, in common water only, which affords a bright reddish Yellow, such as one would have, to cover the shadowed parts of a print, for an orange colour; and, when saffron is infused in rectified spirits of wine, there is nothing higher; but then, except the colour be loaded with gum arabic, it will fly.

As for a deep Yellow with a body, Dutch pink comes the nearest of any to the beforementioned strong Yellow made of French berries in point of colour; and of a lighter Yellow is the



English pink, which is still made of French berries, and in a body likewise.

Also a good Yellow colour, for illuminating of prints, may be extracted from the French roots of ginger, and it makes a fine green with transparent verdigrease.

N. B. The English and Dutch Yellow pinks are made with French berries ground to a fine powder, and boiled.

*YELLOW silk dyes, and first blossom YELLOW.* Dye it after the same manner as gold colour, then heighten it with orange dying fuds, after which rinse and dry it.

*To dye silk YELLOW.* Procure a clean kettle, put in a sufficient quantity of water, and for every pound of silk put in two pounds of Yellow wood, and six ounces of galls; let the Yellow wood boil an hour before you put in the galls, and afterwards boil them together for half an hour, and then put in the silk, having first alumed and rinsed it, stirring the dye; then wring it out of the kettle with a little pot-ashes; and, after it has been wrung out, put it into the dye again, and leave it there to soak for a whole night, and in the morning rinse, beat, and dry it.

*To dye stuffs a brimstone YELLOW.* Boil the stuff in three pounds of alum, one pound of tartar, and three ounces of salt for an hour; throw away the water, then make a liquor of Yellow brown, laying it in the same order as straw in brewhouses; then add ley ashes, and draw the stuff through the dye three or four times very quick; to do which dexterously, it will require the assistance of three or four men.

*Another.* Let the stuffs be alumed as usual for half an hour, and then for every pound of ware take half a pound of Yellow dye weed, and a handful of wood-ashes; boil them a quarter of an hour, then throw the rinsed ware into the liquor, work it about, till you perceive it to be well dyed; then cool it and rinse it out.

*Of dying YELLOWS and orange tawney.* 1. To dye a Yellow colour. Take water a sufficient quantity, alum one pound, enter your yarn cloth, &c. boil two hours, and take it out, and wash it clean. Take fresh fair water a sufficient quantity, suttic two pounds, let it boil, and enter your cloth; boil an hour, and take it out; this will dye twenty pounds weight.

2. To dye an orange tawney. Let your wool, yarn, flannel, stuff, or cloth, &c. be first dyed into a red colour; and then, being red, let it be dyed into a Yellow colour.

3. Another way to dye an orange tawney. Take stale wheat bran liquor a sufficient quantity, alum three pounds; enter twenty yards of broad cloth, handle and boil three hours; take it out, cool and wash it well. Take fair water, and good linge, or hed-

der,

der, which grows in morasses, moors, or swamps; boil it a good while, and take forth the hedder, and cool with a little Yellow; take it up and air it. Take fresh bran liquor a sufficient quantity, madder two pounds; enter your cloth, and boil it with a quick fire, then take it out, cool it, and wash it well. Observe you may make it a good Yellow with fustic, and then afterwards perfect it with madder.

*To dye thread YELLOW.* Boil eight pounds of broom, one pound of Spanish Yellow, one pound of crab-tree rind, and one pound of corn marigold in a kettle, with three quarts of sharp ley; and work the thread in the liquor three times successively, not suffering it to dry between whites, and it will be of a beautiful and lasting colour.

## Z.

**Z.** A. stands for Zazingeri, or M. Z. for Martin Zinkius.

**M** *Matthew ZAGEL*, engraved several ornaments and grotesque pieces per lo traverso, or with cross strokes; he lived in the year 1500, and used this mark.

**T** *Theodore ZAGHEL*, his mark is a woman with her back towards you.

*Domenico ZAMPIERI*, called *Dominichino*, scholar of Denis Calvert and the Carraches, born in 1581, lived at Bologna, Rome, and Naples; excelled in history; died in the year 1641, aged sixty years.

**ZAFFER**; this is called in Latin *Zaffera*, which Merret tells us comes from Germany; it is taken by some for a preparation of an earth for tinging glass blue; others take it for a stone, and he himself for a secret, asserting that there are but few authors who have made any mention of it, and no one that has told us what it is.

*The method of preparing ZAFFER for tinging glass.* The only preparation of Zaffer, according to Merret, is to grind it into a very small powder, and searce it through a fine sieve.

But Neri gives us one which makes the glass much finer, which is this:

Take Zaffer in the biggest pieces you can get, put it into earthen pans, and let it stand one day in the furnace; then put it into an iron ladle to be heated red hot in the furnace; take it thence, and sprinkle it with strong vinegar; being cooled, grind it fine on a marble stone, after which wash it with warm water in earthen pans, letting the Zaffer settle to the bottom, and decanting

canting off the water gently; this will separate the foulness and impurity from the Zaffer, which will remain at the bottom pure and clean; which must be dried and ground again, and then kept in vessels close stopped for use. This will tinge glass much better than the first.

ZEPHYRUS, the West-wind, is represented, in painting, &c. by a youth with a merry countenance, holding in one hand a swan with wings displayed, as though about to sing; on his head a garland of all sorts of flowers.—It is called Zephyrus of ζηνυ φέρον, i. e. bringing life, because it cherisheth and quickeneth.

ZINK, is a kind of mineral or semi-metal, which some confound with bismuth, and others with spelter.

Zink is a kind of mineral lead, very hard, white and brilliant, and which, though not ductile enough to denominate it a metal, yet will stretch a little under the hammer.

It is found plentifully in the mines of Gosselaer in Saxony; that which is commonly sold, is in large thick square cakes, which would make one suspect it were melted, when taken out of the mine, and cast in moulds of that form.

Zink is used in purging and purifying tin, much after the same manner as lead is in purifying gold, silver, and copper.

Founders use it with turmeric to tinge copper, to which it gives a fine gold colour.

Mr. Homberg conjectures, with a great deal of probability, that Zink is no other than a natural mixture of two real metals, viz. tin and iron.

*Francis Van ZOON*, was an eminent Dutch painter of fruits, flowers, and plants; he was bred up at Antwerp under his father old Van Zoon, a painter in the same way. He married a niece of serjeant Streater's; she brought him into the business of several persons of quality, which first occasioned his being known. He painted loose and free, yet kept close to nature, and all his pictures seem drawn by the life. He began some large pieces, wherein he proposed to draw all the physical plants in the apothecaries garden at Chelsea; but, that work proving tedious, he desisted from it, having greater encouragement other ways. He died here in London about fifty years ago, and lies buried in St. James's.

ZOUST, or *Soest*, was an eminent Dutch face painter, who came into England about the year 1680, and found here encouragement suitable to his merit. The portraits he drew after men are admirable, having in them a just and bold draught, and good colouring; but he did not always execute with a due regard to grace, especially in women's faces, which is an habit can only be acquired by drawing after the most perfect beauties.

Mr. Zouft painted feveral perfons of very great quality ; his colouring was very warm, and he was a great imitator of nature, but for the moft part unfortunate in his choice. He died in London about eighty years ago.

*Federico* ZUCCHERO, born in 1543, fcholar to his brother Taddeo Zucchero, lived in Rome, France, Spain, and England ; excelled in hiftory, portraits, fculpture, and architecture ; died in the year 1609, aged fixty-fix years.

*Taddeo* ZUCCHERO, born in the year 1529, fcholar to his father Octaviano Gio. Petro Calabro, and ftudied Raphael ; lived at Rome, Tivoli, Florence, Caprarolo, and Venice ; excelled in hiftory ; died in the year 1566, aged thirty-feven years.

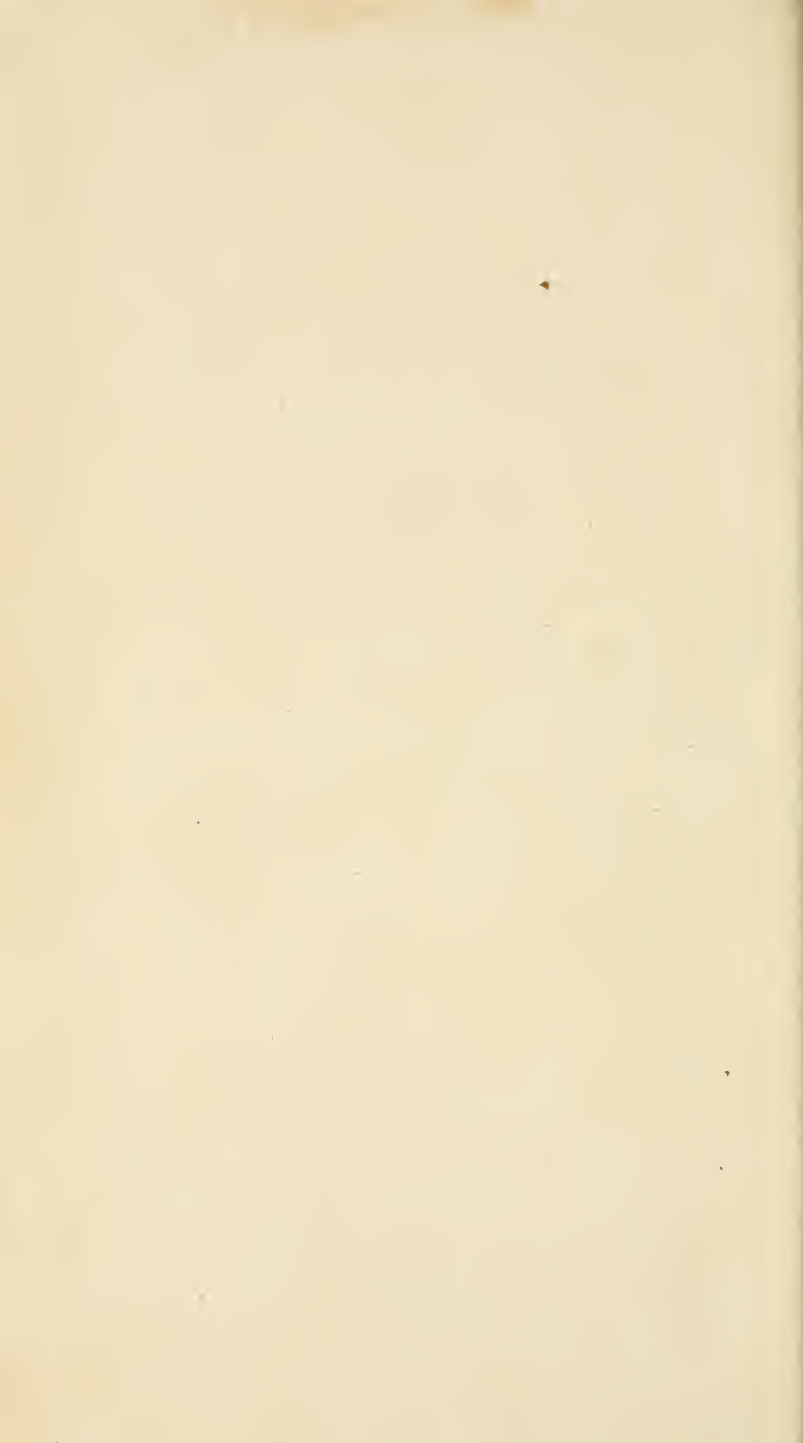
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