the INDUSTRIAL ENVIRONMENT - its EVALUATION and CONTROL

laboratory manual

Syllabus - Volume II

U.S. DEPARTMENT OF HEALTH, EDUCATION, AND WELFARE
Public Health Service



the Industrial Environment its Evaluation and Control

Syllabus - Volume II

LABORATORY MANUAL

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U.S. DEPARTMENT OF HEALTH, EDUCATION, AND WELFARE

Public Health Service

Division of Occupational Health



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PREFACE

This publication is a laboratory manual for the 1965 revision of the Syllabus, the Industrial Environment - its Evaluation and Control. It includes laboratory and calibration exercises for both the analytical industrial hygienist and the field industrial health scientist. These procedures and techniques include methods for calibration of instruments and analytical measurement which were not available when the first edition

was published in 1958.

The laboratory exercises supplement instruction offered in the basic training course for the industrial hygiene engineer and chemist new to the field and serve as a review of these methods for many more experienced personnel.

The planning and editing of this edition were done by Mr. Andrew D. Hosey and Dr. Charles H. Powell.

Cincinnati, Ohio May 1966

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CONVERSION FACTORS AND EQUIVALENTS

```
1 m^3 = 35.32 ft^3
                                                            1 in. of Mercury (Hg.) = 13.57 in. H_2O
1 \text{ cm}^3 = .0610 \text{ in}^3
                                                            1 in. of Hg. = 0.49 \text{ lb/in}^2
1 \text{ ft}^3 = 28.32 \text{ L}.
                                                            1 mm. of Hg. = 1.36 cm. of H_2O
1 ft^3 = 7.48 \text{ gal. (U.S.)}
                                                            1 atmosphere = 14.70 \text{ lb/in}^2
1 L = .0353 ft^3
                                                            1 atmosphere = 29.92 in. Hg.
1 L = 1000 \text{ cm}^3
                                                            1 atmosphere = 760 mm. Hg.
1 L = 1.057 \text{ qts. (U.S. Liquid)}
                                                            1 Btu = 0.25 large calories
1 m = 3.28 ft.
                                                            1 Btu = Heat req'd to raise temp. of
1 m = 39.37 in.
                                                                          1 lb. of H<sub>2</sub>O 1<sup>O</sup>F.
1 m = 10^{6} microns
                                                            1 Btu = Heat req'd to raise (approx.)
1 in = 25.40 mm.
                                                                          55 ft3 of air 1°F.
1 \text{ in} = 25,400 \text{ microns}
                                                            1 Btu/hr-ft<sup>2</sup> = 3.154 \times 10^{-4} \text{ watts/cm}^2
1 mile/hr = 88 ft/min.
                                                            1 Cal/sec-cm<sup>2</sup> = 13,263 Btu/hr-ft<sup>2</sup>
1 \text{ cm/sec} = 1.9685 \text{ ft/min.}
                                                            1 \text{ Cal/sec-cm}^2 = 4,183 \text{ watts/cm}^2
1 \text{ Kg} = 2.20 \text{ lbs.}
                                                            1 H.P. = 550 ft. 1bs/sec.
1 lb = 453.6 grams
                                                            1 H.P. = 0.75 Kilowatt
                                                            1 H.P. = 2,545 Btu
1 \text{ oz} = 28.35 \text{ grams}
                                                            {}^{\circ}F = 1.8 ({}^{\circ}C.) + 32
1 gram = 15.432 grains
                                                            ^{\circ}C = (^{\circ}F - 32) \div 1.8
1 \text{ gram} = 10^3 \text{ milligrams}
                                                            ^{\circ}C = 273^{\circ} Kelvin (^{\circ}K)
1 \text{ milligram} = 10^3 \text{ micrograms}
1 ft<sup>3</sup> of water @ 62°F. weighs 62.32 lb. 1 gal. (U.S.) of water weighs 8.33 lb.
                                                            ^{\circ}F = 460^{\circ} \text{ Rankine } (^{\circ}R)
                                                            \pi = 3.1416
1 ft<sup>3</sup> of air at STP weighs 0.075 lb.
                                                            Circumference of circle = \pi d.
1 \text{ lb/in}^2 = 2.30 \text{ ft. } H_2O
                                                            Area of circle = \pi d^2/4
1 \text{ gram/cm}^3 = 62.43 \text{ lbs/ft}^3
                                                            Surface area of sphere = \pi d^2
1 \text{ gram/cm}^3 = 8.345 \text{ lbs/gal}
                                                            Volume of sphere = \pi d^3/6
```

Mathematical Tables

- a. Squares and Square Roots
- b. Natural (Napierian) Logarithms
- c. Logarithms to Base 10

1.020												
1.02	N	N ²	\sqrt{N}	√10N	N	N2	\sqrt{N}	√10N	N	N ₃	\sqrt{N}	√10N
1.09	1.00	1.0000	1.00000	3.16228	1.60	2.5600	1.26491	4.00000	2.20	4.8400	1.48324	4.69042
1.07 1.1449	1.02 1.03 1.04	1.0404 1.0609 1.0816	1.00995 1.01489 1.01980	3.19374 3.20936 3.22490	1.62 1.63 1.64	2.6244 2.6569 2.6896	1.27279 1.27671 1.28062	4.02492 4.03733 4.04969	2.22 2.23 2.24	4.9284 4.9729 5.0176	1.48997 1.49332 1.49666	4.70106 4.71169 4.72229 4.73286 4.74342
1.12 1.2544 1.08830 3.36464 1.72 2.9584 1.31149 4.14729 2.32 5.3824 1.52315 4.81664 1.2996 1.06971 3.36155 1.73 2.9926 1.31529 4.15933 2.34 5.4756 1.52643 4.82701 1.14 1.2996 1.06971 3.36156 1.75 3.0926 1.3288 1.8330 1.85 5.5225 5.2927 4.84768 1.52315 2.3928 1.3830 1.81830 2.36 5.5225 5.2927 4.84768 1.17 1.3689 1.08167 3.42053 1.77 3.1329 1.33041 4.20714 2.37 5.6169 1.53248 4.88271 1.18 1.3942 1.08628 3.43511 1.78 3.1684 1.33417 4.21900 2.35 5.6644 1.54272 4.87851 1.19 1.4161 1.09067 3.44084 1.79 3.2041 1.33791 4.22084 2.36 5.7021 1.54596 4.88876 1.20 1.4404 1.09067 3.44084 1.79 3.2041 1.33791 4.22084 2.36 5.7021 1.54596 4.88876 1.22 1.4848 1.10445 3.49285 1.82 3.3124 1.34070 2.6615 2.4 2.45 3.6049 1.55863 4.91331 2.2 1.5129 1.0906 3.60714 1.83 3.3499 1.35277 4.27661 2.4 5.8504 1.5563 4.91331 2.2 1.5129 1.10905 3.60714 1.83 3.3499 1.35277 4.27661 2.45 5.8504 1.56563 4.91331 2.2 1.5129 1.10905 3.63714 1.83 3.3499 1.35277 4.27661 2.45 5.8504 1.56563 4.91331 2.2 1.5129 1.10905 3.65714 1.83 3.3499 1.35277 4.27661 2.45 5.8504 1.56563 4.91331 2.2 1.5129 1.16464 3.68371 1.833 3.4526 1.35647 4.28952 2.44 5.8536 1.66026 4.39464 1.2761 1.4646 1.13578 3.59166 1.35647 1.3566 1.35647 4.3846 1.3464 1.34678 3.59166 1.8946 1.36619 1.4646 1.13578 3.59166 1.35644 1.37113 4.33590 2.48 6.1504 1.57480 4.97998 1.304 1.4018 3.63318 1.92 3.6481 1.38474 2.446 6.0015 1.58430 6.0025 1.56625 4.99478 1.32 1.4465 1.13578 3.69166 1.36484 1.37113 3.57771 3.8 3.5344 3.37133 3.7249 3.8904 3.43703 2.56 6.5506 1.58944 4.99884 1.32114 3.48678 3.89166 3.8938 3.9204 3.8948 3.3948 3.8948 3.8948 3.8948 3.8	1:07 1.08 1.09	1.1449 1.1664 1.1881	1.03441 1.03923 1.04403	3.27109 3.28634 3.30151	1.67 1.68 1.69	2.7889 2.8224 2.8561	1.29228 1.29615 1.30000	4.08656 4.09878 4.11096	2.27 2.28 2.29	5.1529 5.1984 5.2441	1.50665 1.50997 1.51327	4.75395 4.76445 4.77493 4.78539 4.79583
1.17 1.3689 1.08167 3.42053 1.77 3.1329 1.33041 4.20714 2.37 5.6169 1.53948 4.86825 1.19 1.4161 1.09087 3.44964 1.79 3.2041 1.33791 4.21900 2.38 5.6644 1.54272 4.87852 1.19 1.4161 1.09087 3.44964 1.79 3.2041 1.33791 4.23084 2.39 5.7121 1.54596 4.88876 1.20 1.4401 1.0000 3.47851 1.81 3.2400 1.34164 4.24264 4.	1.12 1.13 1.14	1.2544 1.2769 1.2996	1.05830 1.06301 1.06771	3.34664 3.36155 3.37639	1.72 1.73 1.74	2.9584 2.9929 3.0276	1.31149 1.31529 1.31909	4.14729 4.15933 4.17133	2.32 2.33 2.34	5.3824 5.4289 5.4756	1.52315 1.52643 1.52971	4.80625 4.81664 4.82701 4.83735 4.84768
1.22	1.17 1.18 1.19	1.3689 1.3924 1.4161	1.08167 1.08628 1.09087	3.42053 3.43511 3.44964	1.77 1.78 1.79	3.1329 3.1684 3.2041	1.33041 1.33417 1.33791	4.20714 4.21900 4.23084	2.37 2.38 2.39	5.6169 5.6644 5.7121	1.53948 1.54272 1.54596	4.85798 4.86826 4.87852 4.88876 4.89898
1.27	1.22 1.23 1.24	1.4884 1.5129 1.5376	1.10454 1.10905 1.11355	3.49285 3.50714 3.52136	1.82 1.83 1.84	3.3124 3.3489 3.3856	1.34907 1.35277 1.35647	4.26615 4.27785 4.28952	2.42 2.43 2.44	5.8564 5.9049 5.9536	1.55563 1.55885 1.56205	4.90918 4.91935 4.92950 4.93964 4.94975
1.32 1.7424 1.14891 3.63318 1.92 3.6864 1.38564 4.38178 2.52 6.3504 1.58745 5.01996 1.33 1.7689 1.15768 3.66060 1.94 3.7636 1.39284 4.40454 2.54 6.4516 1.59374 5.03984 1.36 1.8295 1.16190 3.68782 1.95 3.8025 1.39642 4.41588 2.56 6.5025 1.59687 5.04975 1.37 1.8769 1.17047 3.70135 1.97 3.8809 1.40357 4.48347 2.56 6.5536 1.60000 5.05964 1.38 1.9044 1.17473 3.71484 1.98 3.9204 1.40712 4.48972 2.58 6.6564 1.60624 5.07937 1.39 1.9321 1.17898 3.72827 1.99 3.9601 1.41067 4.46094 2.59 6.7081 1.60935 5.08922 1.41 1.9881 1.18743 3.75500 2.01 4.0401 1.41774 4.48330 2.66 6.7600 1.61245 5.09902 1.42 2.0164	1.27 1.28 1.29	1.6129 1.6384 1.6641	1.12694 1.13137 1.13578	3.56371 3.57771 3.59166	1.87 1.88 1.89	3.4969 3.5344 3.5721	1.36748 1.37113 1.37477	4.32435 4.33590 4.34741	2.47 2.48 2.49	6.1009 6.1504 6.2001	1.57162 1.57480 1.57797	4.95984 4.96991 4.97996 4.98999 5.00000
1.37 1.8769 1.17047 3.70135 1.98 3.9204 1.40357 4.43847 2.57 6.6049 1.60312 5.06952 1.38 1.9044 1.17473 3.71484 1.98 3.9204 1.40712 4.44972 2.58 6.6564 1.60624 5.07937 1.40 1.9600 1.18322 3.74166 2.00 4.0000 1.41421 4.47214 2.60 6.7600 1.61245 5.09902 1.41 1.9881 1.18743 3.75500 2.01 4.0401 1.41774 4.48330 2.61 6.8121 1.61555 5.10882 1.42 2.0164 1.19164 3.76829 2.02 4.0804 1.42127 4.49444 2.62 6.8644 1.61864 5.11859 1.43 2.0449 1.19583 3.79473 2.04 4.1616 1.42829 4.50555 2.63 6.9169 1.62173 5.12823 1.45 2.1025 1.20416 3.80789 2.05 4.22436 1.43527 4.53872 2.66 7.0756 1.63095 5.15752 1.47 2.1609	1.32 1.33 1.34	1.7424 1.7689 1.7956	1.14891 1.15326 1.15758	3.63318 3.64692 3.66060	1.92 1.93 1.94	3.6864 3.7249 3.7636	1.38564 1.38924 1.39284	4.38178 4.39318 4.40454	2.52 2.53 2.54	6.3504 6.4009 6.4516	1.58745 1.59060 1.59374	5.00999 5.01996 5.02991 5.03984 5.04975
1.42 2.0164 1.19164 3.76829 2.02 4.0804 1.42127 4.49444 2.62 6.8644 1.61864 5.11856 1.43 2.0449 1.19583 3.78153 2.03 4.1209 1.42478 4.50555 2.63 6.9169 1.62173 5.12835 1.44 2.0736 1.20000 3.79473 2.04 4.1616 1.42829 4.51664 2.64 6.9696 1.62481 5.12835 1.45 2.1025 1.20416 3.80789 2.05 4.2025 1.43178 4.52769 2.65 7.0225 1.62788 5.14782 1.46 2.1316 1.20830 3.82099 2.06 4.2436 1.43527 4.53872 2.66 7.0756 1.63095 5.15752 1.47 2.1609 1.21244 3.83406 2.07 4.2849 1.43875 4.54973 2.67 7.1289 1.63401 5.16752 1.48 2.1904 1.21655 3.84708 2.09 4.3681 1.44522 4.56070 2.68 7.1824 1.63707 5.167627 1.50 2.23104	1.37 1.38 1.39	1.8769 1,9044 1.9321	1.17047 1.17473 1.17898	3.70135 3.71484 3.72827	1.97 1.98 1.99	3.8809 3.9204 3.9601	1.40357 1.40712 1.41067	4.43847 4.44972 4.46094	2.57 2.58 2.59	6.6049 6.65 64 6.7081	1.60312 1.60624 1.60935	5.05964 5.06952 5.07937 5.08920 5.09902
1.47 2.1609 1.21244 3.83406 2.07 4.2849 1.43875 4.54973 2.67 7.1289 1.63401 5.16720 1.48 2.1904 1.21655 3.84708 2.08 4.3264 1.44222 4.56070 2.68 7.1824 1.63707 5.17687 1.49 2.2201 1.22066 3.86005 2.09 4.3681 1.44568 4.57165 2.69 7.2361 1.64012 5.18652 1.50 2.2500 1.22474 3.87298 2.10 4.4100 1.44914 4.58258 2.70 7.2900 1.64317 5.19615 1.51 2.2801 1.22882 3.88587 2.11 4.4521 1.45258 4.59347 2.71 7.3441 1.64621 5.20577 1.52 2.3104 1.23288 3.89872 2.12 4.4944 1.45602 4.60435 2.72 7.3984 1.64924 5.21536 1.54 2.3716 1.24097 3.92428 2.14 4.5796 1.46287 4.62601	1.42 1.43 1.44	2.0164 2.0449 2.0736	1.19164 1.19583 1.20000	3.76829 3.78153 3.79473	2.02 2.03 2.04	4.0804 4.1209 4.1616	1.42127 1.42478 1.42829	4.49444 4.50555 4.51664	2.62 2.63 2.64	6.8644 6.9169 6.9696	1.61864 1.62173 1.62481	5.10882 5.11859 5.12835 5.13809 5.14782
1.52 2.3104 1.23288 3.89872 2.12 4.4944 1.45602 4.60435 2.72 7.3984 1.64924 5.21536 1.53 2.3409 1.23693 3.91152 2.13 4.5369 1.45945 4.61519 2.73 7.4529 1.65227 5.22494 1.54 2.3716 1.24097 3.92428 2.14 4.5796 1.46287 4.62601 2.74 7.5076 1.65529 5.23450 1.55 2.4025 1.24499 3.93700 2.15 4.6225 1.46629 4.63681 2.75 7.5625 1.65831 5.24404 1.56 2.4336 1.24900 3.94968 2.16 4.6656 1.46969 4.64758 2.76 7.6176 1.66132 5.25357 1.57 2.4649 1.25300 3.96232 2.17 4.7089 1.47309 4.65833 2.77 7.6729 1.66433 5.26308 1.59 2.5281 1.26095 3.98748 2.19 4.7961 1.47986 4.67974	1.47 1.48 1.49	2.1609 2.1904 2.2201	1.21244 1.21655 1.22066	3.83406 3.84708 3.86005	2.07 2.08 2.09	4.2849 4.3264 4.3681	1.43875 1.44222 1.44568	4.54973 4.56070 4.57165	2.67 2.68 2.69	7.1289 7.1824 7.2361	1.63401 1.63707 1.64012	5.15752 5.16720 5.17687 5.18652 5.19615
1.57 2.4649 1.25300 3.96232 2.17 4.7089 1.47309 4.65833 2.77 7.6729 1.66433 5.26308 1.58 2.4964 1.25698 3.97492 2.18 4.7524 1.47648 4.66905 2.78 7.7284 1.66733 5.27257 1.59 2.5281 1.26095 3.98748 2.19 4.7961 1.47986 4.67974 2.79 7.7841 1.67033 5.28205 1.60 2.5600 1.26491 4.00000 2.20 4.8400 1.48324 4.69042 2.80 7.8400 1.67332 5.29150	1.52 1.53 1.54	2.3104 2.3409 2.3716	1.23288 1.23693 1.24097	3.89872 3.91152 3.92428	2.12 2.13 2.14	4.4944 4.5369 4.5796	1.45602 1.45945 1.46287	4.60435 4.61519 4.62601	2.72 2.73 2.74	7.3984 7.4529 7.5076	1.64924 1.65227 1.65529	5.20577 5.21536 5.22494 5.23450 5.24404
N NR 4/N 1/10N N NR 1/N 1/10N NR 1/N	1.57 1.58 1.59	2.4649 2.4964 2.5281	1.25300 1.25698 1.26095	3.96232 3.97492 3.98748	2.17 2.18 2.19	4.7089 4.7524 4.7961	1.47309 1.47648 1.47986	4.65833 4.66905 4.67974	2.77 2.78 2.79	7.6729 7.7284 7.7841	1.66433 1.66733 1.67033	5.25357 5.26308 5.27257 5.28205 5.29150
IN IN IN INTOXIALIN IN INTOXIAN IN IN IN IN INTOXIAN	N	N2	\sqrt{N}	√10N	N	N2	\sqrt{N}	√10N	N	N ²	\sqrt{N}	√10N

N	N²	\sqrt{N}	$\sqrt{10N}$	N	N ²	\sqrt{N}	√10N	N	N ₃	\sqrt{N}	√10N
2.80	7.8400	1.67332	5.29150	3.40	11.5600	1.84391	5.83095	4.00	16.0000	2.00000	6.32456
2.81	7.8961	1.67631	5.30094	3.41	11.6281	1.84662	5.83952	4.01	16.0801	2.00250	6.33246
2.82	7.9524	1.67929	5.31037	3.42	11.6964	1.84932	5.84808	4.02	16.1604	2.00499	6.34035
2.83	8.0089	1.68226	5.31977	3.43	11.7649	1.85203	5.85662	4.03	16.2409	2.00749	6.34823
2.84	8.0656	1.68523	5.32917	3.44	11.8336	1.85472	5.86515	4.04	16.3216	2.00998	6.35610
2.85	8.1225	1.68819	5.33854	3.45	11.9025	1.85742	5.87367	4.05	16.4025	2.01246	6.36396
2.86	8.1796	1.69115	5.34790	3.46	11.9716	1.86011	5.88218	4.06	16.4836	2.01494	6.37181
2.87	8.2369	1.69411	5.35724	3.47	12.0409	1.86279	5.89067	4.07	16.5649	2.01742	6.37966
2.88	8.2944	1.69706	5.36656	3.48	12.1104	1.86548	5.89915	4.08	16.6464	2.01990	6.38749
2.89	8.3521	1.70000	5.37587	3.49	12.1801	1.86815	5.90762	4.09	16.7281	2.02237	6.39531
2.90	8.4100	1.70294	5.38516	3.50	12.2500	1.87083	5.91608	4.10	16.8100	2.02485	6.40312
2.91	8.4681	1.70587	5.39444	3.51	12.3201	1.87350	5.92453	4.11	16.8921	2.02731	6.41093
2.92	8.5264	1.70880	5.40370	3.52	12.3904	1.87617	5.93296	4.12	16.9744	2.02978	6.41872
2.93	8.5849	1.71172	5.41295	3.53	12.4609	1.87883	5.94138	4.13	17.0569	2.03224	6.42651
2.94	8.6436	1.71464	5.42218	3.54	12.5316	1.88149	5.94979	4.14	17.1396	2.03470	6.43428
2.95	8.7025	1.71756	5.43139	3.55	12.6025	1.88414	5.95819	4.15	17.2225	2.03715	6.44205
2.96	8.7616	1.72047	5.44059	3.56	12.6736	1.88680	5.96657	4.16	17.3056	2.03961	6.44981
2.97	8.8209	1.72337	5.44977	3.57	12.7449	1.88944	5.97495	4.17	17.3889	2.04206	6.45755
2.98	8.8804	1.72627	5.45894	3.58	12.8164	1.89209	5.98331	4.18	17.4724	2.04450	6.46529
2.99	8.9401	1.72916	5.46809	3.59	12.8881	1.89473	5.99166	4.19	17,5561	2.04695	6.47302
3.00	9.0000	1.73205	5.47723	3.60	12.9600	1.89737	6.00000	4.20	17.6400	2.04939	6.48074
3.01	9.0601	1.73494	5.48635	3.61	13.0321	1.90000	6.00833	4.21	17.7241	2.05183	6.48845
3.02	9.1204	1.73781	5.49545	3.62	13.1044	1.90263	6.01664	4.22	17.8084	2.05426	6.49615
3.03	9.1809	1.74069	5.50454	3.63	13.1769	1.90526	6.02495	4.23	17.8929	2.05670	6.50384
3.04	9.2416	1.74356	5.51362	3.64	13.2496	1.90788	6.03324	4.24	17.9776	2.05913	6.51153
3.05	9.3025	1.74642	5.52268	3.65	13.3225	1.91050	6.04152	4.25	18.0625	2.06155	6.51920
3.06	9.3636	1.74929	5.53173	3.66	13.3956	1.91311	6.04979	4.26	18.1476	2.06398	6.52687
3.07	9.4249	1.75214	5.54076	3.67	13.4689	1.91572	6.05805	4.27	18.2329	2.06640	6.53452
3.08	9.4864	1.75499	5.54977	3.68	13.5424	1.91833	6.06630	4.28	18.3184	2.06882	6.54217
3.09	9.5481	1.75784	5.55878	3.69	13.6161	1.92094	6.07454	4.29	18.4041	2.07123	6.54981
3.10	9.6100	1.76068	5.56776	3.70	13.6900	1.92354	6.08276	4.30	18.4900	2.07364	6.55744
3.11	9.6721	1.76352	5.57674	3.71	13.7641	1.92614	6.09098	4.31	18.5761	2.07605	6.56506
3.12	9.7344	1.76635	5.58570	3.72	13.8384	1.92873	6.09918	4.32	18.6624	2.07846	6.57267
3.13	9.7969	1.76918	5.59464	3.73	13.9129	1.93132	6.10737	4.33	18.7489	2.08087	6.58027
3.14	9.8596	1.77200	5.60357	3.74	13.9876	1.93391	6.11555	4.34	18.8356	2.08327	6.58787
3.15	9.9225	1.77482	5.61249	3.75	14.0625	1.93649	6.12372	4.35	18.9225	2.08567	6.59545
3.16	9.9856	1.77764	5.62139	3.76	14.1376	1.93907	6.13188	4.36	19.0096	2.08806	6.60303
3.17	10.0489	1.78045	5.63028	3.77	14.2129	1.94165	6.14003	4.37	19.0969	2.09045	6.61060
3.18	10.1124	1.78326	5.63915	3.78	14.2884	1.94422	6.14817	4.38	19.1844	2.09284	6.61816
8.19	10.1761	1.78606	5.64801	3.79	14.3641	1.94679	6.15630	4.39	19.2721	2.09523	6.62571
3.20	10.2400	1.78885	5.65685	3.80	14.4400	1.94936	6.16441	4.40	19.3600	2.09762	6.63325
3.21	10.3041	1.79165	5.66569	3.81	14.5161	1.95192	6.17252	4.41	19.4481	2.10000	6.64078
3.22	10.3684	1.79444	5.67450	3.82	14.5924	1.95448	6.18061	4.42	19.5364	2.10238	6.64831
3.23	10.4329	1.79722	5.68331	3.83	14.6689	1.95704	6.18870	4.43	19.6249	2.10476	6.65582
3.24	10.4976	1.80000	5.69210	3.84	14.7456	1.95959	6.19677	4.44	19.7136	2.10713	6.66333
3.25	10.5625	1.80278	5.70088	3.85	14.8225	1.96214	6.20484	4.45	19.8025	2.10950	6.67083
3.26	10.6276	1.80555	5.70964	3.86	14.8996	1.96469	6.21289	4.46	19.8916	2.11187	6.67832
3.27	10.6929	1.80331	5.71839	3.87	14.9769	1.96723	6.22093	4.47	19.9809	2.11424	6.68581
3.28	10.7584	1.81108	5.72713	3.88	15.0544	1.96977	6.22896	4.48	20.0704	2.11660	6.69328
3.29	10.8241	1.81384	5.73585	3.89	15.1321	1.97231	6.23699	4.49	20.1601	2.11896	6.70075
3.30	10.8900	1.81659	5.74456	3.90	15.2100	1.97484	6.24500	4.50	20.2500	2.12132	6.70820
3.31	10.9561	1.81934	5.75326	3.91	15.2881	1.97737	6.25300	4.51	20.3401	2.12368	6.71565
3.32	11.0224	1.82209	5.76194	3.92	15.3664	1.97990	6.26099	4.52	20.4304	2.12603	6.72309
3.33	11.0889	1.82483	5.77062	3.93	15.4449	1.98242	6.26897	4.53	20.5209	2.12838	6.73053
3.34	11.1556	1.82757	5.77927	3.94	15.5236	1.98494	6.27694	4.54	20.6116	2.13073	6.73795
3.35	11.2225	1.83030	5.78792	3.95	15.6025	1.98746	6.28490	4.55	20.7025	2.13307	6.74537
3.36	11.2896	1.83303	5.79655	3.96	15.6816	1.98997	6.29285	4.56	20.7936	2.13542	6.75278
3.37	11 3569	1.83576	5.80517	3.97	15.7609	1.99249	6.30079	4.57	20.8849	2.13776	6.76018
3.38	11.4244	1.83848	5.81378	3.98	15.8404	1.99499	6.30872	4.58	20.9764	2.14009	6.76757
3.39	11.4921	1.84120	5.82237	3.99	15.9201	1.99750	6.31664	4.59	21.0681	2.14243	6.77495
3.40	11.5600	1.84391	5.83095	4.00	16.0000	2.00000	6.32456	4.60	21.1600	2.14476	6.78233
N	N ²	\sqrt{N}	√10N	N	N ²	\sqrt{N}	√10N	N	N ²	\sqrt{N}	√10N

N	N2	\sqrt{N}	√10N	N	N ₃	\sqrt{N}	√10N	N	N ₃	\sqrt{N}	$\sqrt{10N}$
4.60	21.1600	2.14476	6.78233	5.20	27.0400	2.28035	7.21110	5.80	33.6400	2.40832	7.61577
4.61	21.2521	2.14709	6.78970	5.21	27.1441	2.28254	7.21803	5.81	33.7561	2.41039	7.62234
4.62	21.3444	2.14942	6.79706	5.22	27.2484	2.28473	7.22496	5.82	33.8724	2.41247	7.62889
4.63	21.4369	2.15174	6.80441	5.23	27.3529	2.28692	7.23187	5.83	33.9889	2.41454	7.63544
4.64	21.5296	2.15407	6.81175	5.24	27.4576	2.28910	7.23878	5.84	34.1056	2.41661	7.64199
4.65	21.6225	2.15639	6.81909	5.25	27.5625	2.29129	7.24569	5.85	34.2225	2.41868	7.64853
4.66	21.7156	2.15870	6.82642	5.26	27.6676	2.29347	7.25259	5.86	34.3396	2.42074	7.65506
4.67	21.8089	2.16102	6.83374	5.27	27.7729	2.29565	7.25948	5.87	34.4569	2.42281	7.66159
4.68	21.9024	2.16333	6.84105	5.28	27.8784	2.29783	7.26636	5.88	34.5744	2.42487	7.66812
4.69	21.9961	2.16564	6.84836	5.29	27.9841	2.30000	7.27324	5.89	34.6921	2.42693	7.67463
4.70	22.0900	2.16795	6.85565	5.30	28.0900	2.30217	7.28011	5.90	34.8100	2.42899	7.68115
4.71	22.1841	2.17025	6.86294	5.31	28.1961	2.30434	7.28697	5.91	34.9281	2.43105	7.68765
4.72	22.2784	2.17256	6.87023	5.32	28.3024	2.30651	7.29383	5.92	35.0464	2.43311	7.69415
4.73	22.3729	2.17486	6.87750	5.33	28.4089	2.30868	7.30068	5.93	35.1649	2.43516	7.70065
4.74	22.4676	2.17715	6.88477	5.34	28.5156	2.31084	7.30753	5.94	35.2836	2.43721	7.70714
4.75	22.5625	2.17945	6.89202	5.35	28.6225	2.31301	7.31437	5.95	35.4025	2.43926	7.71362
4.76	22.6576	2.18174	6.89928	5.36	28.7296	2.31517	7.32120	5.96	35.5216	2.44131	7.72010
4.77	22.7529	2.18403	6.90652	5.37	28.8369	2.31733	7.32803	5.97	35.6409	2.44336	7.72658
4.78	22.8484	2.18632	6.91375	5.38	28.9444	2.31948	7.33485	5.98	35.7604	2.44540	7.73305
4.79	22.9441	2.18861	6.92098	5.39	29.0521	2.32164	7.34166	5.99	35.8801	2.44745	7.73951
4.80	23.0400	2.19089	6.92820	5.40	29.1600	2.32379	7.34847	6.00	36.0000	2.44949	7.74597
4.81	23.1361	2.19317	6.93542	5.41	29.2681	2.32594	7.35527	6.01	36.1201	2.45153	7.75242
4.82	23.2324	2.19545	6.94262	5.42	29.3764	2.32809	7.36206	6.02	36.2404	2.45357	7.75887
4.83	23.3289	2.19773	6.94982	5.43	29.4849	2.33024	7.36885	6.03	36.3609	2.45561	7.76531
4.84	23.4256	2.20000	6.95701	5.44	29.5936	2.33238	7.37564	6.04	36.4816	2.45764	7.77174
4.85	23.5225	2.20227	6.96419	5.45	29.7025	2.33452	7.38241	6.05	36.6025	2.45967	7.77817
4.86	23.6196	2.20454	6.97137	5.46	29.8116	2.33666	7.38918	6.06	36.7236	2.46171	7.78460
4.87	23.7169	2.20681	6.97854	5.47	29.9209	2.33880	7.39594	6.07	36.8449	2.46374	7.79102
4.88	23.8144	2.20907	6.98570	5.48	30.0304	2.34094	7.40270	6.08	36.9664	2.46577	7.79744
4.89	23.9121	2.21133	6.99285	5.49	30.1401	2.34307	7.40945	6.09	37.0881	2.46779	7.80385
4.90	24.0100	2.21359	7.00000	5.50	30.2500	2.34521	7.41620	6.10	37.2100	2.46982	7.81025
4.91	24.1081	2.21585	7.00714	5.51	30.3601	2.34734	7.42294	6.11	37.3321	2.47184	7.81665
4.92	24.2064	2.21811	7.01427	5.52	30.4704	2.34947	7.42967	6.12	37.4544	2.47386	7.82304
4.93	24.3049	2.22036	7.02140	5.53	30.5809	2.35160	7.43640	6.13	37.5769	2.47588	7.82943
4.94	24.4036	2.22261	7.02851	5.54	30.6916	2.35372	7.44312	6.14	37.6996	2.47790	7.83582
4.95	24.5025	2.22486	7.03562	5.55	30.8025	2.35584	7.44983	6.15	37.8225	2.47992	7.84219
4.96	24.6016	2.22711	7.04273	5.56	30.9136	2.35797	7.45654	6.16	37.9456	2.48193	7.84857
4.97	24.7009	2.22935	7.04982	5.57	31.0249	2.36008	7.46324	6.17	38.0689	2.48395	7.85493
4.98	24.8004	2.23159	7.05691	5.58	31.1364	2.36220	7.46994	6.18	38.1924	2.48596	7.86130
4.99	24.9001	2.23383	7.06399	5.59	31.2481	2.36432	7.47663	6.19	38.3161	2.48797	7.86766
5.00	25.0000	2.23607	7.07107	5.60	31.3600	2.36643	7.48331	6.20	38.4400	2.48998	7.87401
5.01	25.1001	2.23830	7.07814	5.61	31.4721	2.36854	7.48999	6.21	38.5641	2.49199	7.88036
5.02	25.2004	2.24054	7.08520	5.62	31.5844	2.37065	7.49667	6.22	38.6884	2.49399	7.88670
5.03	25.3009	2.24277	7.09225	5.63	31.6969	2.37276	7.50333	6.23	38.8129	2.49600	7.89303
5.04	25.4016	2.24499	7.09930	5.64	31.8096	2.37487	7.50999	6.24	38.9376	2.49800	7.89937
5.05	25.5025	2.24722	7.10634	5.65	31.9225	2.37697	7. 51665	6.25	39.0625	2.50000	7.90569
5.06	25.6036	2.24944	7.11337	5.66	32.0356	2.37908	7.52330	6.26	39.1876	2.50200	7.91202
5.07	25.7049	2.25167	7.12039	5.67	32.1489	2.38118	7.52994	6.27	39.3129	2.50400	7.91833
5.08	25.8064	2.25389	7.12741	5.68	32.2624	2.38328	7.53658	6.28	39.4384	2.50599	7.92465
5.09	25.9081	2.25610	7.13442	5.69	32.3761	2.38537	7.54321	6.29	39.5641	2.50799	7.93095
5.10	26.0100	2.25832	7.14143	5.70	32.4900	2.38747	7.54983	6.30	39.6900	2.50998	7.93725
5.11	26.1121	2.26053	7.14843	5.71	32.6041	2.38956	7.55645	6.31	39.8161	2.51197	7.94355
5.12	26.2144	2.26274	7.15542	5.72	32.7184	2.39165	7.56307	6.32	39.9424	2.51396	7.94984
5.13	26.3169	2.26495	7.16240	5.73	32.8329	2.39374	7.56968	6.33	40.0689	2.51595	7.95613
5.14	26.4196	2.26716	7.16938	5.74	32.9476	2.39583	7.57628	6.34	40.1956	2.51794	7.96241
5.15	26.5225	2.26936	7.17635	5.75	33.0625	2.39792	7.58288	6.35	40.3225	2.51992	7.96869
5.16	26.6256	2.27156	7.18331	5.76	33.1776	2.40000	7.58947	6.36	40.4496	2.52190	7.97496
5.17	26.7289	2.27376	7.19027	5.77	33.2929	2.40208	7.59605	6.37	40.5769	2.52389	7.98123
5.18	26.8324	2.27596	7.19722	5.78	33.4084	2.40416	7.60263	6.38	40.7044	2.52587	7.98749
5.19	26.9361	2.27816	7.20417	5.79	33.5241	2.40624	7.60920	6.39	40.8321	2.52784	7.99375
5.20	27.0400	2.28035	7.21110	5.80	33.6400	2.40832	7.61577	6.40	40.9600	2.52982	8.00000
N	N ₂	\sqrt{N}	√10N	N	N ₃	\sqrt{N}	√10N	N	N ₃	\sqrt{N}	√10N

N	N ²	\sqrt{N}	√10N	N	N²	\sqrt{N}	√10N	N	N ²	\sqrt{N}	√10N
6.40	40.9600	2.52982	8.00000	7.00	49.0000	2.64575	8.36660	7.60	57.7600	2.75681	8.71780
6.41	41.0881	2.53180	8.00625	7.01	49.1401	2.64764	8.37257	7.61	57.9121	2.75862	8.72353
6.42	41.2164	2.53377	8.01249	7.02	49.2804	2.64953	8.37854	7.62	58.0644	2.76043	8.72926
6.43	41.3449	2.53574	8.01873	7.03	49.4209	2.65141	8.38451	7.63	58.2169	2.76225	8.73499
6.44	41.4736	2.53772	8.02496	7.04	49.5616	2.65330	8.39047	7.64	58.3696	2.76405	8.74071
6.45	41.6025	2.53969	8.03119	7.05	49.7025	2.65518	8.39643	7.65	58.5225	2.76586	8.74643
6.46	41.7316	2.54165	8.03741	7.06	49.8436	2.65707	8.40238	7.66	58.6756	2.76767	8.75214
6.47	41.8609	2.54362	8.04363	7.07	49.9849	2.65895	8.40833	7.67	58.8289	2.76948	8.75785
6.48	41.9904	2.54558	8.04984	7.08	50.1264	2.66083	8.41427	7.68	58.9824	2.77128	8.76356
6.49	42.1201	2.54755	8.05605	7.09	50.2681	2.66271	8.42021	7.69	59.1361	2.77308	8.76926
6.50	42.2500	2.54951	8.06226	7.10	50.4100	2.66458	8.42615	7.70	59.2900	2.77489	8.77496
6.51	42.3801	2.55147	8.06846	7.11	50.5521	2.66646	8.43208	7.71	59.4441	2.77669	8.78066
6.52	42.5104	2.55343	8.07465	7.12	50.6944	2.66833	8.43801	7.72	59.5984	2.77849	8.78635
6.53	42.6409	2.55539	8.09084	7.13	50.8369	2.67021	8.44393	7.73	59.7529	2.78029	8.79204
6.54	42.7716	2.55734	8.09703	7.14	50.9796	2.67208	8.44985	7.74	59.9076	2.78209	8.79773
6.55	42.9025	2.55930	8.09321	7.15	51.1225	2.67395	8.45577	7.75	60.0625	2.78388	8.80341
6.56	43.0336	2.56125	8.09938	7.16	51.2656	2.67582	8.46168	7.76	60.2176	2.78568	8.80909
6.57	43.1649	2.56320	8.10555	7.17	51.4089	2.67769	8.46759	7.77	60.3729	2.78747	8.81476
6.58	43.2964	2.56515	8.11172	7.18	51.5524	2.67955	8.47349	7.78	60.5284	2.78927	8.82043
6.59	43.4281	2.56710	8.11783	7.19	51.6961	2.68142	8.47939	7.79	60.6841	2.79106	8.82610
6.60	43.5600	2.56905	8.12404	7.20	51.8400	2.68328	8.48528	7.80	60.8400	2.79285	8.83176
6.61	43.6921	2.57099	8.13019	7.21	51.9841	2.68514	8.49117	7.81	60.9961	2.79464	8.83742
6.62	43.8244	2.57294	8.13634	7.22	52.1284	2.68701	8.49706	7.82	61.1524	2.79643	8.84308
6.63	43.9569	2.57498	8.14248	7.23	52.2729	2.68887	8.50294	7.83	61.3089	2.79821	8.84873
6.64	44.0896	2.57682	8.14862	7.24	52.4176	2.69072	8.50882	7.84	61.4656	2.80000	8.85438
6.65	44.2225	2.57876	8.15475	7.25	52.5625	2.69258	8.51469	7.85	61.6225	2.80179	8.86002
6.66	44.3556	2.58070	8.16088	7.26	52.7076	2.69444	8.52056	7.86	61.7796	2.80357	8.86566
6.67	44.4889	2.58263	8.16701	7.27	52.8529	2.69629	8.52643	7.87	61.9369	2.80535	8.87130
6.68	44.6224	2.58457	8.17313	7.28	52.9984	2.69815	8.53229	7.88	62.0944	2.80713	8.87694
6.69	44.7561	2.58650	8.17924	7.29	53.1441	2.70000	8.63815	7.89	62.2521	2.80891	8.88257
6.70	44.8900	2.58844	8.18535	7.30	53.2900	2.70185	8.54400	7.90	62.4100	2.81069	8.88819
6.71	45.0241	2.59037	8.19146	7.31	53.4361	2.70370	8.54985	7.91	62.5681	2.81247	8.89382
6.72	45.1584	2.59230	8.19756	7.32	53.5824	2.70555	8.55570	7.92	62.7264	2.81425	8.89944
6.73	45.2929	2.59422	8.20366	7.33	53.7289	2.70740	8.56154	7.93	62.8849	2.81603	8.90505
6.74	45.4276	2.59615	8.20975	7.34	53.8756	2.70924	8.56738	7.94	63.0436	2.81780	8.91067
6.75	45.5625	2.59808	8.21584	7.35	54.0225	2.71109	8.57321	7.95	63.2025	2.81957	8.91628
6.76	45.6976	2.60000	8.22192	7.36	54.1696	2.71293	8.57904	7.96	63.3616	2.82135	8.92188
6.77	45.8329	2.60192	8 22800	7.37	54.3169	2.71477	8.58487	7.97	63.5209	2.82312	8.92749
6.78	45.9684	2.60384	8.23409	7.38	54.4644	2.71662	8.59069	7.98	63.6804	2.82489	8.93308
6.79	46.1041	2.60576	8.24015	7.39	54.6121	2.71846	8.59651	7.99	63.8401	2.82666	8.93868
6.80	46.2400	2.60768	8.24621	7.40	54.7600	2.72029	8.60233	8.00	64.0000	2.82843	8.94427
6.81	46.3761	2.60960	8.25227	7.41	54.9081	2.72213	8.60814	8.01	64.1601	2.83019	8.94986
6.82	46.5124	2.61151	8.25833	7.42	55.0564	2.72397	8.61394	8.02	64.3204	2.83196	8.95545
6.83	46.6489	2.61343	8.26438	7.43	55.2049	2.72580	8.61974	8.03	64.4809	2.83373	8.96103
6.84	46.7856	2.61534	8.27043	7.44	55.3536	2.72764	8.62554	8.04	64.6416	2.83549	8.96660
6.85	46.9225	2.61725	8.27647	7.45	55.5025	2.72947	8.63134	8.05	64.8025	2.83725	8.97218
6.86	47.0596	2.61916	8.28251	7.46	55.6516	2.73130	8.63713	8.06	64.9636	2.83901	8.97775
6.87	47.1969	2.62107	8.28855	7.47	55.8009	2.73313	8.64292	8.07	65.1249	2.84077	8.98332
6.88	47.3344	2.62298	8.29458	7.48	55.9504	2.73496	8.64870	8.08	65.2864	2.84253	8.98888
6.89	47.4721	2.62488	8.30060	7.49	56.1001	2.73679	8.65448	8.09	65.4481	2.84429	8.99444
6.90	47.6100	2.62679	8.30662	7.50	56.2500	2.73861	8.66025	8.10	65.6100	2.84605	9.00000
6.91	47.7481	2.62869	8.31264	7.51	56.4001	2.74044	8.66603	8.11	65.7721	2.84781	9.00555
6.92	47.8864	2.63059	8.31865	7.52	56.5504	2.74226	8.67179	8.12	65.9344	2.84956	9.01110
6.93	48.0249	2.63249	8.32466	7.53	56.7009	2.74408	8.67756	8.13	66.0969	2.85132	9.01665
6.94	48.1636	2.63439	8.33067	7.54	56.8516	2.74591	8.68332	8.14	66.2596	2.85307	9.02219
6.95	48.3025	2.63629	8.33667	7.55	57.0025	2.74773	8.68907	8.15	66.4225	2.85482	9.02774
6.96	48.4416	2.63818	8.34266	7.56	57.1536	2.74955	8.69483	8.16	66.5856	2.85657	9.03327
6.97	48.5809	2.64008	8.34865	7.57	57.3049	2.75136	8.70057	8.17	66.7489	2.85832	9.03881
6.98	48.7204	2.64197	8.35464	7.58	57.4564	2.75318	8.70632	8.18	66.9124	2.86007	9.04434
6.99	48.8601	2.64386	8.36062	7.59	57.6081	2.75500	8.71206	8.19	67.0761	2.86182	9.04986
7.00	49.0000	2.64575	8.36660	7.60	57.7600	2.75681	8.71780	8.20	67.2400	2.86356	9.05539
N	N ²	\sqrt{N}	$\sqrt{10N}$	N	N ²	$\sqrt{\bar{N}}$	$\sqrt{10N}$	N	N ²	\sqrt{N}	$\sqrt{10N}$

N	N ²	\sqrt{N}	√10N	N	N2	\sqrt{N}	√10N	N	N²	\sqrt{N}	$\sqrt{10N}$
8.20	67.2400	2.86356	9.05539	8.80	77.4400	2.96648	9.38083	9.40	88.3600	3.06594	9.69536
8.21	67.4041	2.86531	9.06091	8.81	77.6161	2.96816	9.38616	9.41	88.5481	3.06757	9.70052
8.22	67.5684	2.86705	9.06642	8.82	77.7924	2.96985	9.39149	9.42	88.7364	3.06920	9.70567
8.23	67.7329	2.86880	9.07193	8.83	77.9689	2.97153	9.39681	9.43	88.9249	3.07083	9.71082
8.24	67.8976	2.87054	9.07744	8.84	78.1456	2.97321	9.40213	9.44	89.1136	3.07246	9.71597
8.25	68.0625	2.87228	9.08295	8.85	78.3225	2.97489	9.40744	9.45	89.3025	3.07409	9.72111
8.26	68.2276	2.87402	9.08845	8.86	78.4996	2.97658	9.41276	9.46	89.4916	3.07571	9.72625
8.27	68.3929	2.87576	9.09395	8.87	78.6769	2.97825	9.41807	9.47	89.6809	3.07734	9.73139
8.28	68.5584	2.87750	9.09945	8.88	78.8544	2.97993	9.42338	9.48	89.8704	3.07896	9.73653
8.29	68.7241	2.87924	9.10494	8.89	79.0321	2.98161	9.42868	9.49	90.0601	3.08058	9.74166
8.30	68.8900	2.88097	9.11043	8.90	79.2100	2.98329	9.43398	9.50	90.2500	3.08221	9.74679
8.31	69.0561	2.88271	9.11592	8.91	79.3881	2.98496	9.43928	9.51	90.4401	3.08383	9.75192
8.32	69.2224	2.88444	9.12140	8.92	79.5664	2.98664	9.44458	9.52	90.6304	3.08545	9.75705
8.33	69.3889	2.88617	9.12688	8.93	79.7449	2.98831	9.44987	9.53	90.8209	3.08707	9.76217
8.34	69.5556	2.88791	9.13236	8.94	79.9236	2.98998	9.45516	9.54	91.0116	3.08869	9.76729
8.35	69.7225	2.88964	9.13783	8.95	80.1025	2.99166	9.46044	9.55	91.2025	3.09031	9.77241
8.36	69.8896	2.89137	9.14330	8.96	80.2816	2.99333	9.46573	9.56	91.3936	3.09192	9.77753
8.37	70.0569	2.89310	9.14877	8.97	80.4609	2.99500	9.47101	9.57	91.5849	3.09354	9.78264
8.38	70.2244	2.89482	9.15423	8.98	80.6404	2.99666	9.47629	9.58	91.7764	3.09516	9.78775
8.39	70.3921	2.89655	9.15969	8.99	80.8201	2.99833	9.48156	9.59	91.9681	3.09677	9.79285
8.40	70.5600	2.89828	9.13515	9.00	81.0000	3.00000	9.48683	9.60	92.1600	3.09839	9.79796
8.41	70.7281	2.90000	9.17061	9.01	81.1801	3.00167	9.49210	9.61	92.3521	3.10000	9.80306
8.42	70.8964	2.90172	9.17606	9.02	81.3604	3.00333	9.49737	9.62	92.5444	3.10161	9.80816
8.43	71.0649	2.90345	9.18150	9.03	81.5409	3.00500	9.50263	9.63	92.7369	3.10322	9.81326
8.44	71.2336	2.90517	9.18695	9.04	81.7216	3.00666	9.50789	9.64	92.9296	3.10483	9.81835
8.45	71.4025	2.90689	9.19239	9.05	81.9025	3.00832	9.51315	9.65	93.1225	3.10644	9.82344
8.46	71.5716	2.90851	9.19783	9.06	82.0836	3.00998	9.51840	9.66	93.3156	3.10805	9.82853
8.47	71.7409	2.91033	9.20326	9.07	82.2649	3.01164	9.52365	9.67	93.5089	3.10966	9.83362
8.48	71.9104	2.91204	9.20869	9.08	82.4464	3.01330	9.52890	9.68	93.7024	3.11127	9.83870
8.49	72.0801	2.91376	9.21412	9.09	82.6281	3.01496	9.53415	9.69	93.8961	3.11288	9.84378
8.50	72.2500	2.91548	9.21954	9.10	82.8100	3.01662	9.53939	9.70	94.0900	3.11448	9.84886
8.51	72.4201	2.91719	9.22497	9.11	82.9921	3.01828	9.54463	9.71	94.2841	3.11609	9.85393
8.52	72.5904	2.91890	9.23033	9.12	83.1744	3.01993	9.54987	9.72	94.4784	3.11769	9.85901
8.53	72.7609	2.92062	9.23580	9.13	83.3569	3.02159	9.55510	9.73	94.6729	3.11929	9.86408
8.54	72.9316	2.92233	9.24121	9.14	83.5396	3.02324	9.56033	9.74	94.8676	3.12090	9.86914
8.55	73.1025	2.92404	9.24662	9.15	83.7225	3.02490	9.56556	9.75	95.0625	3.12250	9.87421
8.56	73.2736	2.92575	9.25203	9.16	83.9056	3.02655	9.57079	9.76	95.2576	3.12410	9.87927
8.57	73.4449	2.92746	9.25743	9.17	84.0889	3.02820	9.57601	9.77	95.4529	3.12570	9.88433
8.58	73.6164	2.92916	9.26283	9.18	84.2724	3.02985	-9.58123	9.78	95.6484	3.12730	9.88939
8.59	73.7881	2.93087	9.26823	9.19	84.4561	3.03150	9.58645	9.79	95.8441	3.12890	9.89444
8.60	73.9600	2.93258	9.27362	9.20	84.6400	3.03315	9.59166	9.80	96.0400	3.13050	9.89949
8.61	74.1321	2.93428	9.27901	9.21	84.8241	3.03480	9.59687	9.81	96.2361	3.13209	9.90454
8.62	74.3044	2.93598	9.28440	9.22	85.0084	3.03645	9.60208	9.82	96.4324	3.13369	9.90959
8.63	74.4769	2.93769	9.28978	9.23	85.1929	3.03809	9.60729	9.83	96.6289	3.13528	9.91464
8.64	74.6496	2.93939	9.29516	9.24	85.3776	3.03974	9.61249	9.84	96.8256	3.13688	9.91968
8.65	74.8225	2.94109	9.30054	9.25	85.5625	3.04138	9.61769	9.85	97.0225	3.13847	9.92472
8.66	74.9956	2.94279	9.30591	9.26	85.7476	3.04302	9.62289	9.86	97.2196	3.14006	9.92975
8.67	75.1689	2.94449	9.31128	9.27	85.9329	3.04467	9.62808	9.87	97.4169	3.14166	9.93479
8.68	75.3424	2.94618	9.31665	9.28	86 1184	3.04631	9.63328	9.88	97.6144	3.14325	9.93982
8.69	75.5161	2.94788	9.32202	9.29	86.3041	3.04795	9.63846	9.89	97.8121	3.14484	9.94485
8.70	75.6900	2.94958	9.32738	9.30	86.4900	3.04959	9.64365	9.90	98.0100	3.14643	9.94987
8.71	75.8641	2.95127	9.33274	9.31	86.6761	3.05123	9.64883	9.91	98.2081	3.14802	9.95490
8.72	76.0384	2.95296	9.33809	9.32	86.8624	3.05287	9.65401	9.92	98.4064	3.14960	9.95992
8.73	76.2129	2.95466	9.34345	9.33	87.0489	3.05450	9.65919	9.93	98.6049	3.15119	9.96494
8.74	76.3876	2.95635	9.34880	9.34	87.2356	3.05614	9.66437	9.94	98.8036	3.15278	9.96995
8.75	76.5625	2.95804	9.35414	9.35	87.4225	3.05778	9.66954	9.95	99.0025	3.15436	9.97497
8.76	76.7376	2.95973	9.35949	9.36	87.6096	3.05941	9.67471	9.96	99.2016	3.15595	9.97998
8.77	76.9129	2.96142	9.36483	9.37	87.7969	3.06105	9.67988	9.97	99.4009	3.15753	9.98499
8.78	77.0884	2.96311	9.37017	9.38	87.9844	3.06268	9.68504	9.98	99.6004	3.15911	9.98999
8.79	77.2641	2.96479	9.37550	9.39	88.1721	3.06431	9.69020	9.99	99.8001	3.16070	9.99500
8.80	77.4400	2.96648	9.38083	9.40	88.3600	3.06594	9.69536	10.00	100.000	3.16228	10.0000
N		\sqrt{N}	$\sqrt{10N}$	N	N ²	\sqrt{N}	$\sqrt{10N}$	N	N²	\sqrt{N}	√10N

NATURAL (NAPIERIAN) LOGARITHMS

The natural logarithm of a number is the index of the power to which the base e (2.7182818) must be raised in order to equal the number.

Example: $\log_e 4.12 = \ln 4.12 = 1.4159$.

The table gives the natural logarithms of numbers from 1.00 to 9.99 directly, and permits finding logarithms of numbers outside that range by the addition or subtraction of the natural logarithms of powers of 10.

Example: $\ln 679$. = $\ln 6.79 + \ln 10^8 = 1.9155 + 4.6052 = 6.5207$ $\ln 0.0679 = \ln 6.79 - \ln 10^8 = 1.9155 - 4.6052 = -2.6897$

Natural Logarithms of 10^k

To obtain the common logarithm, the natural logarithm is multiplied by $log_{10} e$, which is 0.434294, or $log_{10} N = 0.434294$ ln N.

N	0	1	2	3	4	5	6	7	8	9
1.0	0.0000	0.0100	0.0198	0.0296	0.0392	0.0488	0.0583	0.0677	0.0770	0.0862
1.1	0.0953	0.1044	0.1133	0.1222	0.1310	0.1398	0.1484	0.1570	0.1655	0.1740
1.2	0.1823	0.1906	0.1989	0.2070	0.2151	0.2231	0.2311	0.2390	0.2469	0.2546
1.3	0.2624	0.2700	0.2776	0.2852	0.2927	0.3001	0.3075	0.3148	0.3221	0.3293
1.4	0.3365	0.3436	0 3507	0.3577	0.3646	0.3716	0.3784	0.3853	0.3920	0.3988
1.5	0.4055	0.4121	0 4187	0.4253	0.4313	0.43#3	0.4447	0.4511	0.4574	0.4637
1.6	0.4700	0.4762	0 4824	0.4886	0.4947	0.5008	0.5068	0.5128	0.5188	0.5247
1.7	0.5306	0.5365	0.5423	0.5481	0.5539	0.5596	0 5653	0.5710	0.5766	0.5822
1.8	0.5878	0.5933	0.5988	0.6043	0.6098	0.6152	0 6206	0.6259	0.6313	0.6366
1.9	0.6419	0.6471	0.6523	0.6575	0.6627	0.6678	0 6729	0.6780	0.6831	0.6881
2.0	0.6931	0. 6981	0.7031	0. 7080	0.7129	0.7178	0.7227	0.7275	0.7 324	0. 7372
2.1	0.7419	0.7467	0.7514	0.7561	0.7608	0.7655	0.7701	0.7747	0.7793	0.7839
2.2	0.7885	0.7930	0.7975	0.8020	0.8065	0.8109	0.8154	0.8198	0.8242	0.8286
2.3	0.8329	0.8372	0.8416	0.8459	0.8502	0.8544	0.8587	0.8629	0.8671	0.8713
2.4	0.8755	0.8796	0.8838	0.8879	0.8920	0.8951	0.9002	0.9042	0.9083	0.9123
2.5	0.9163	0.9203	0.9243	0.9282	0.9322	0.9361	0.9400	0.9439	0.9478	0.95!7
2.6	0.9555	0.9594	0.9632	0.9670	0.9708	0.9746	0.9783	0.9821	0.9858	0.9895
2.7	0.9933	0.9969	1.0006	1.0043	1.0080	1.0116	1.0152	1.0188	1.0225	1.0260
2.8	1.0296	1.0332	1.0367	1.0403	1.0438	1.0473	1.0508	1.0543	1.0578	1.0613
2.9	1.0647	1.0682	1.0716	1.0750	1.0784	1.0818	1.0852	1.0886	1.0919	1.0953
8.0	1.0986	1.1019	1.1053	1.1086	1.1119	1.1151	1.1184	1.1217	1.1249	1.1282
3.1	1, 1314	1, 1346	1.1378	1.1410	1.1442	1.1474	1.1506	1.1537	1.1569	1.1600
3.2	1, 1632	1, 1663	1.1694	1.1725	1.1756	1.1787	1.1817	1.1848	1.1878	1.1909
3.3	1, 1939	1, 1969	1.2000	1.2030	1.2060	1.2090	1.2119	1.2149	1.2179	1.2208
3.4	1.2238	1.2267	1 . 2296	1.2326	1.2355	1.2384	1.2413	1.2442	1.2470	1,2499
3.5	1.2528	1.2556	1 . 2585	1.2613	1.2641	1.2669	1.2698	1.2726	1.2754	1,2782
3.6	1.2809	1.2837	1 . 2865	1.2892	1.2920	1.2947	1.2975	1.3002	1.3029	1,3056
3.7	1.3083	1.3110	1.3137	1.3164	1.3191	1.3218	1.3244	1.3271	1.3297	1.3324
3.8	1.3350	1.3376	1.3403	1.3429	1.3455	1.3481	1.3507	1.3533	1.3558	1.3584
3.9	1.3610	1.3635	1.3661	1.3686	1.3712	1.3737	1.3762	1.3788	1.3813	1.3838
4.0	1.8863	1.3888	1.8918	1.3938	1.3962	1.3987	1.4013	1.4086	1.4061	1,4065
4.1	1.4110	1.4134	1.4159	1.4183	1.4207	1.4231	1.4255	1.4279	1.4303	1.4327
4.2	1.4351	1.4375	1.4398	1.4422	1.4446	1.4469	1.4493	1.4516	1.4540	1.4563
4.3	1.4586	1.4609	1.4633	1.4656	1.4679	1.4702	1.4725	1.4748	1.4770	1.4793
4.4	1.4816	1.4839	1.4861	1.4884	1.4907	1.4929	1.4951	1.4974	1.4996	1.5019
4.5	1.5041	1.5063	1.5085	1.5107	1.5129	1.5151	1.5173	1.5195	1.5217	1.5239
4.6	1.5261	1.5282	1.5304	1.5326	1.5347	1.5369	1.5390	1.5412	1.5433	1.5454
4.7	1.5476	1.5497	1.5518	1.5539	1.5560	1.5581	1.5602	1.5623	1.5644	1.5665
4.8	1.5686	1.5707	1.5728	1.5748	1.5769	1.5790	1.5810	1.5831	1.5851	1.5872
4.9	1.5892	1.5913	1.5933	1.5953	1.5974	1.5994	1.6014	1.6034	1.6054	1.6074

NATURAL LOGARITHMS (continued)

	b				- /					
N	0	1	2	3	4	5	6	7	8	9
5.0	1.6094	1.6314	1.6134	1.6154	1.6174	1.6194	1.6214	1.6233	1.6258	1.6278
5.1	1.6292	1.6312	1.6332	1,6351	1.6371	1.6390	1.6409	1.6429	1.6448	1.6467
5.2	1.6487	1.6506 1.6696	1.6525	1.6544	1.6563	1.6582	1.6601	1.6620	1.6639	1.6658 1.6845
5.3	1,6677	Ì	1.6901	1.6919	1	1.6771	1.6790	1.6808	1.6827	
5.4 5.5	1.6864	1.6882	1.7084	1.7102	1.6938	1.6956	1,6974	1.6993	1.7011	1.7029 1.721 0
5.6	1.7228	1.7246	1.7263	1.7281	1.7299	1.7317	1.7334	1.7352	1.7370	1.7387
5.7	1.7405	1.7422	1.7440	1.7457	1.7475	1.7492	1.7509	1.7527	1.7544	.1.7561
5.8	1.7579	1.7596	1.7613	1.7630	1.7647	1.7664	1.7681	1.7699	1.7716	1.7733
5.9	1.7750	1.7766	1.7783	1.7800	1.7817	1.7834	1.7851	1.7867	1.7884	1.7901
6.0	1.7918	1.7934	1.7951	1.7967	1.7984	1.8001	1.8017	1.8034	1.8050	1.8066
6.1	1.8083	1.8099 1.8262	1.8116	1.8132	1.8148	1.8165	1.8181	1.8197	1.8213	1.8229
6. 2 6. 3	1.8245 1.8405	1.8421	1.8437	1.8294 1.8453	1.8310	1.8326 1.8485	1.8342	1.8358	1.8374 1.8532	1.8390 1.8547
6.4	1.8563	1.8579	1.8594	1.8610	1.8625	1.8641	1.8656	1.8672	1.8687	1.8703
6.5	1.8718	1.8733	1.8749	1.8764	1.8779	1.8795	1.8810	1.8825	1.8840	1.8556
6.6	1.8871	1.8886	1.8901	1.8916	1.8931	1.8946	1.8961	1.8976	1.8991	1.9006
6.7	1.9021	1.9036	1.9051	1.9066	1.9081	1.9095	1.9110	1.9125	1.9140	1.9155
6.8	1.9169	1.9184	1.9199	1.9213	1.9228	1.9242	1.9257	1.9272	1.9286	1.9301
6.9	1.9315	1.9330	1.9344	1.9359	1.9373	1.9387	1.9402	1.9416	1.9430	1.9445
7.0	1.9459	1.9473	1.9488	1.9502	1.9516	1.9530	1.9544	1.9559	1.9573	1.9587
7.1	1.9601 1.9741	1.9615 1.9755	1.9629 1.9769	1.9643 1.9782	1.9657 1.9796	1.9671	1.9685 1.9824	1.9699 1.9338	1.9713 1.9851	1.972 7 1.9865
7.2 7.3	1.9879	1.9892	1.9906	1.9920	1.9933	1.9947	1.9961	1.9974	1.9988	2.0001
7.4	2.0015	2.0028	2.0042	2.0055	2.0069	2,0082	2.0096	2.0109	2.0122	2.0136
7.5	2.0149	2.0162	2.0176	2.0189	2.0202	2.0215	2.0229	2.0242	2.0255	2.0268
7.6	2.0281	2.0295	2.0308	2.0321	2.0334	2.0347	2.0360	2.0373	2.0386	2.0399
7.7	2.0412	2.0425	2.0438	2.0451	2.0464	2.0477	2.0490	2.0503	2.0516	2.0528
7.8 7.9	2.0541 2.0669	2.0554 2.0681	2 0567 2.0694	2.0580 2.0707	2.0592 2.0719	2.0605 2.0732	2.0618 2.0744	2.0631 2.0757	2.0643 2.0769	2.0656 2.0782
8.0	2.0794	2.0807	2.0819	2.0832	2.0844	2.0857	2.0869	2.0882	2.0894	2.0906
8.1	2.0919	2.0931	2.0943	2.0956	2.0968	2.0989	2.0992	2, 1005	2. 1017	2, 1029
8.2	2.1041	2.1054	2.1066	2.1078	2. 1090	2.1102	2.1114	2.1126	2.1138	2.1150
8.3	2.1163	2.1175	2.1187	2.1199	2.1211	2.1223	2. 1235	2.1247	2, 1258	2.1270
8.4	2.1282	2.1294	2.1306	2.1318	2.1330	2.1342	2, 1353	2.1365	2.1377	2.1389
8.5	2.1401	2.1412	2.1424	2.1436	2.1448	2.1459	2.1471	2.1483	2.1494	2.1506
8.6	2.1518	2.1529	2, 1541	2.1552	2.1564	2. 1576	2.1587	2, 1599	2.1610	2. 1622
8.7 8.8	2. 1633 2. 1748	2.1645 2.1759	2.1656 2.1770	2.1668 2.1782	2.1679 2.1793	2.1691 2.1804	2.1702 2.18i5	2.1713 2.1827	2, 1725 2, 1838	2.1736 2.1849
8.9	2.1861	2.1872	2. 1883	2.1894	2. 1905	2.1917	2. 1928	2, 1939	2.1950	2, 1961
9 .0	2.1972	2.1983	2.1994	2.2006	2.2017	2,2028	2.2039	2.2050	2.2061	2.2072
9.1	2. 2083	2.2094	2.2105	2.2116	2.2127	2.2138	2.2148	2, 2159	2.2170	2,2181
9. 2	2.2192	2.2203	2.2214	2.2225	2, 2235	2. 2246	2. 2257	2.2268	2.2279	2.2289
9.3	2.2300	2, 2311	2.2322	2. 2332	2.2343	2.2354	2. 2364	2. 2375	2, 2386	2.2396
9.4	2.2407	2.2418	2.2428	2. 2439	2.2450	2.2460	2. 2471	2.2481	2.2492	2.2502
9.5 9.6	2.2513 2.2618	2.2523 2.2628	2.2534 2.2638	2.2544 2.2649	2. 2555 2. 2659	2.2565 2.2670	2.2576 2.2680	2, 2586 2, 2690	2.2597 2.2701	2.2607 2.2711
9.7	2. 2721	2.2732	2.2742	2, 2752	2, 2762	2.2773	2.2783	2.2793	2.2803	2.2814
9.7	2. 2/21	2. 2834	2.2844	2.2854	2.2865	2.2875	2. 2785	2.2895	2. 2905	2.2915
9.9	2.2925	2. 2935	2. 2946	2.2956	2. 2966	2.2976	2. 2986	2. 2996	2.3006	2.3016

D-4-7

LOGARITHMS TO BASE 10

																			_
n	0	1	2	8	4	5	6	7	8	9	1	2	3	4	5	6	7	8	9
10	0000	0043	0086	0128	0170	0212	0253	0294	0334	0374	4	8	12	17	21	25	29	33	37
11 12 13	0414 0792 1139	0453 0828 1173	0864	0531 0899 1239	0569 0934 1271			1038		0755 1106 1430	4 3 3	8 7 6	10	15 14 13	17	21	26 24 23	28	31
14 15 16	1461 1761 2041	1492 1790 206 8	1523 1818 209 5	1553 1847 2122	1584 1875 2148	1903	1644 1931 2201	1673 1959 2227	1703 1987 2253	1732 2014 2279	3	6 6 5	9 8 8	12 11 11	14	17	21 20 18	22	25
17 18 19	2304 2553 2788	2330 2577 2810	2355 2601 2833	2380 2625 2856	2405 2648 2878	2430 2672 2900	2695 2923	2480 2718 2945	2504 2742 2967	2529 2765 2989	2	5 5 4	7 7 7		12 12 11	14	17 16 16	19	21
20	3010	3032	3054	<u>3075</u>	3096	3118	3139	3160	3181	3201	2	4	6	8	11	13	15	17	19
21 22 23	3222 3424 3617	3243 3444 3636	3655	3284 3483 3674		i i	3541 3729	3365 3560 3747	3385 3579 3766	3404 3598 3784	2 2	444	6 6		10 10 9		14 14 13	16 15	17 17
24 25 26	3802 3979 4150	3820 3997 4166	3838 4014 4183		4048 4216		4082 4249			4133		4 4 3	5 5 5	777	9 9 8	11 10 10	12 12 11	14	16
27 28 29	4314 4472 4624	4330 4487 4639	4502 4654	4518 4669	4533 4683	4393 4548 4698	4564	4579 4728	4594 4742	4609 4757	2 2 1	3 3	5 5 4	6 6 6	8 7	9 9	11 11 10	12 12	14 13
30	4771	4786	4800	4814	4829	4843	4857	4871	4886	4900	1	3	4	6	7	9	10	11	13
31 32 33	4914 5051 5185	4928 5065 5198	5079	4955 5092 5224	4969 5105 5237		5132		5159	5172	1 1 1	3 3 3	4 4 4	5 5 5	7 7 7	8 8 8	9	11 11 11	12
34 35 36	5315 5441 5563	5328 5453 5575	5465	5353 5478 5599	5366 5490 5611		5514		5416 5539 5658	5551	1	2 2 2	444	5 5 5	6 6	8 7 7	9	10 10 10	11
37 38 39	5682 5798 5911	5694 5809 5922	5705 5821 5933	5717 5832 5944	5843	5855 5966	5866 5977		5888	5899	1	2 2 2	3 3	5 4	6 6 5	7 7 7	8 8 8	9	11 10 10
40	6021	6031	6042	6053						6117	_	2	3	4	5	<u>6</u>	_8		10
41 42 43	6232	6138 6243 6345	6149 6253 6355	6263	6274	6180 6284 6385	6294	6304	6314	6325	1	2 2 2	3 3	4 4	5 5 5	6 6	777	8 8 8	9
44 45 46	6435 6532 6628	6542	6551		6571		6590	6503 6599 6693	6609	6618	1	2 2 2	3 3 3	4 4	5 5 5	6 6	7 7 7	8 8 7	
47 48 49	6721 6812 6902		6830	6749 6839 6928	6848	6857	6866	6785 6875 6964	6884	6893	1	2 2 2	3 3 3	4 4	5 5 4	6 6 5	7 7 6	7 7 7	8 8 8
50	6990	6 998	7007	7016	7024	7033	7042	7050	7059	7067	1	2	3	3	4	5	6	7	8
51 52 53		•	7177 7259	7185	7193	7118 7202 7284	7210	7218		7235	1	2 2 2	3 2	3 3 3	444	5 5 5	6 6	7 7 6	7
54	7324	7332	7340	7348	7356	7364	7372	7380	7388	7396	1	2	2	3	4	5	_6	6	7
N	0	1	2	8	4	5	6	7	8	9	1	2	2	4	5	6	7	8	9

The proportional parts are stated in full for every tenth at the right-hand side. The logarithm of any number of four significant figures can be read directly by add-

(continued)—LOGARITHMS TO BASE 10

N	0	1	2	8	4	5	6	7	8	9	1	2	3	4	5	6	7	8	9
55 56	7404 7482	7412 7490		7427 7505	7435 7513		7451 7528	7459 7536	7466 7543		1 1	2 2	2 2	3	44	5 5	5 5	6 6	7 7
57 58 59	7559 7634 7709	7566 7642 7716	7649	7582 7657 7731	7589 7664 7738	7597 7672 7745	7604 7679 7752	7612 7686 7760	7619 7694 7767	7627 7701 7774	1 1 1	1 1 1	2 2 2	3 3 3	444	5 4 4	5 5 5	6 6 6	777
60	7782	7789	7796	7803	7810	7818	7825	7832	7839	7846	1	1	2	3	4	4	5	6	6
61 62 63	7853 7924 7993	7860 7931 8000	7938	7875 7945 8014	7882 7952 8021	7889 7959 8028		7903 7973 .8041		7917 7987 8055	1 1 1	1 1 1	2 2 2	3 3 3	3 3 3	444	5 5 5	6 5 5	6 6
64 65 66	8062 8129 8195	8069 8136 8202			8089 8156 8222	8096 8162 8228		8109 8176 8241			1 1 1	1 1 1	2 2 2	3 3 3	3 3 3	4 4 4	5 5 5	5 5 5	6 6
67 68 69	8261 8325 8388	8267 8331 8395	8274 8338 8401	8280 8344 8407	8287 8351 8414	8293 8357 8420	8299 8363 8426	8306 8370 8432	8376	8319 8382 8445	1 1 1	1 1 1	2 2 2	3 3 3	3 3 3	4 4 4	5 4 4	5 5 5	6 6 6
70	8451	8457	8463	8470	8476	8482	8488	8494	8500	8506	1	1	2	3	3	4	4	5	6
71 72 73	8513 8573 8633	8519 8579 8639	8585	8531 8591 8651	8537 8597 8657	8543 8603 8663	8549 8609 8669	8555 8615 8675	8621	8567 8627 8686	1 1 1	1 1 1	2 2 2	3 3 2	3 3	4 4	4 4 4	5 5 5	6 6 5
74 75 76	8692 8751 8808	8698 8756 8814	8762	8710 8768 8825		8722 8779 8837	8727 8785 8842	8733 8791 8848	8739 8797 8854	8745 8802 8859	1 1 1	1 1 1	2 2 2	2 2 2	3 3 3	3 3	4 4 4	5 5 4	5 5 5
77 78 79	8865 8921 8976	8871 8927 8982	8932	8882 8938 8993	8887 8943 8998	8893 8949 9004	8954	8904 8960 9015	8965	8915 8971 9025	1 1 1	1 1 1	2 2 2	2 2 2	3 3 3	3 3 3	4 4 4	444	5 5 5
80	9031	9036	9042	9047	9053	9058	9063	9069	9074	9079	1	1	2	2	3	3	4	4	5
81 82 83	9085 9138 9191	9090 9143 9196	9149	9101 9154 9206	9106 9159 9212	9112 9165 9217		9122 9175 9227		9133 9186 9238	1 1 1	1 1 1	2 2 2	2 2 2	3 3 3	3 3 3	444	4 4 4	5 5 5
84 85 86	9243 9294 9345	9248 9299 9350	9304	9258 9309 9360	9263 9315 9365		9325	9279 9330 9380	9284 9335 9385	9289 9340 9390	1 1 1	1 1 1	2 2 2	2 2 2	3 3 3	3 3 3	4 4	444	5 5
87 88 89	9395 9445 9494	9400 9450 9499		9460	9415 9465 9513	9469	9474	9479	9484	9489	1 0 0	1 1 1	2 1 1	2 2 2	3 2 2	3 3 3	4 3 3	444	5 4 4
90	9542	9547	9552	9557	9562	9566	9571	9576	9581	9586	0	1	1	2	2	3	3	4	4
91 92 93	9590 9638 9685	9595 9643 9689	9647	9605 9652 9699	9609 9657 9703	9661	9666	9671	9675	9680	0 0	1 1 1	1 1 1	2 2 2	2 2 2	3 3 3	3 3 3	4 4 4	444
94 95 96	9731 9777 9823	9736 9782 9827	9786		9750 9795 9841		9805	9763 9809 9854	9814	9818	0 0 0	1 1 1	1 1 1	2 2 2	2 2 2	333	3 3	4 4 4	4 4 4
97 98 99	9868 9912 9956	9917	9921	9881 9926 9 969		9890 9934 9978	9939	9899 9943 9987	9948	9908 9952 9996	0 0 0	1 1 1	1 1 1	2 2 2	2 2 2	3 3 3	3 3	4 3 3	4 4 4
N	0	1.	2	8	4	5	6	7	8	9	1	2	3	4	5	6	7	8	9

ing the proportional part corresponding to the fourth figure to the tabular number corresponding to the first three figures. There may be an error of 1 in the last place.

Airflow Calibration - SQUEEZE-BULB, GAS AND VAPOR DETECTION SYSTEMS

Object 0

To calibrate squeeze-bulb devices using the soap bubble meter as a primary standard for sampling devices which require a low rate of airflow.

Theory

The bubble meter consists of an inverted burette with a soap bubble formed and adhering to the internal surface wall. As the air is evacuated by the sampling device through the discharge orifice the bubble will move in the direction of the airflow. This will permit recording of the volume per time sampled.

Equipment

- 1. burette
- 2. soap solution
- 3. squeeze-bulb device
- 4. ring stand

- 5. beaker
- 6. hose attachment

Procedure

Pour the soap solution gently, to avoid foaming, into a clean burette and roll burette slowly as the soap is returned to the beaker to insure coating of the entire interior surface. Clamp the burette into the ring stand in an inverted position. Raise the beaker to the bottom of the burette and form a bubble by touching the surface of the soap to the mouth of the burette. Draw the bubble to the calibrated area of the burette by using suction. Form three or four bubbles by the same method. Rotate the burette on the ring stand so the bubbles will traverse in a horizontal direction. Attach the device to be calibrated to the burette and measure time needed to traverse given volume of air.

Reference

1. Kusnetz, H.L., "Airflow Calibration of Direct Reading Colorimetric Devices." AIHA Journal, 21:4, August (1960).

Airflow Calibration - GREENBURG-SMITH IMPINGER

Object

To calibrate the flow rate through an all-glass Greenburg-Smith impinger.

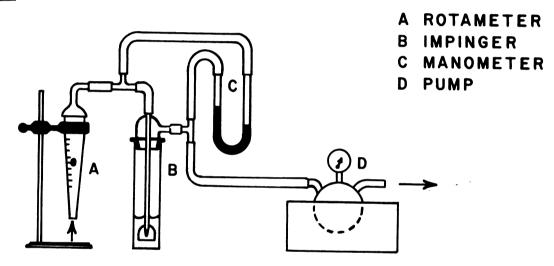
Theory

In the standard procedure for using a Greenburg-Smith impinger, a suction pressure of 3" of mercury is applied to the exhaust side. One cubic foot per minute of air will be drawn into the impinger under these conditions, if the orifice is 2.3 mm in diameter. Since glass is not a precision construction material, it cannot be assumed that the

orifice will be exactly 2.3 mm. Small variations in orifice size will cause significant departures in flow rate from 1 cfm. It is necessary to calibrate each impinger, and use the flow rate found in subsequent work with that impinger.

The impinger should be calibrated against a primary or accurate secondary standard. In this experiment, a rotameter (secondary standard) will be used. It will be assumed, for purposes of this experiment, that the rotameter is in proper condition.

Equipment



Procedure

Turn on the pump and adjust the suction until the mercury manometer reads 3" Hg. Read the rotameter and mark the vacuum gauge of the pump at this flow.

Translate the rotameter reading into cfm, make pressure and temperature corrections, if necessary.

Record the correct flow for each impinger used under conditions outlined in the procedure.

Calculations

Impinger Number	Rotameter Reading	Corrected Airflow cfm

Prepared by: Glen W. Sutton

Airflow Calibration - MIDGET IMPINGER

Object

To use a wet test meter as a means of calibrating the flow rate through a midget impinger.

Theory

A commonly used flow producing apparatus for the midget impinger consists of a hand operated pump assembly with an adjustable negative pressure regulator and a negative pressure gauge. Its design is such that when the regulator is adjusted to maintain a pressure drop across the impinger of 12" H₂O then a 0.1 cfm sample will be drawn through the impinger flask. The flow rate and the negative pressure gauge should be checked, then rechecked at regular intervals to insure that there has been no change with usage. The flow rate should be maintained within ± 3% of the rated flow.

Equipment

- 1. Wet test meter
- 2. Midget impinger pump
- 3. Midget impinger flask
- 4. Manometer

Procedure

Connect the impinger flask to the pump by means of a short section of

rubber tubing with one leg of a water manometer connected in the line near the impinger flask. With sampling medium in the flask connect the wet test meter to the impinger with the other leg of the manometer connected into this line near the impinger. The manometer should now indicate the pressure drop across the impinger. Crank the pump at a speed (about 50 rpm) which will maintain a steady 12" pressure drop as indicated on the manometer, adjusting the negative pressure regulator if necessary. Make three runs to determine the flow rate through each impinger timing complete revolutions of the wet test meter on each run.

Disconnect the wet test meter and the manometer from the entrance to the impinger. Crank the pump to again maintain 12" negative pressure on the manometer adjusting the negative pressure regulator if necessary. This final adjustment is necessary because of the additional negative pressure caused by the wet test meter when it was in the system. Mark the negative pressure gauge to indicate the correct negative pressure for operating the pump. Calculate the rate of air flow through the impinger. Pressure and temperature corrections should be made when appli-

culations	Meter Reading	Elapsed Time	Flow Rate
Impinger Number	cu. ft.	min.	cfm
	** · · · · · · · · · · · · · · · · · ·		

Prepared by: Glen W. Sutton

Object

To calibrate the rate of airflow of a fixed flow electrostatic precipitator with a thermoanemometer.

Theory

The fixed flow electrostatic precipitator consists of a high voltage power supply and a sampling head, which contains an ionizing center wire or electrode, a collection tube, and a small capacitor motor with a centrifugal blower. The characteristics of the blower are such that the slightest increase (4" H2O) of resistance drastically reduces the rate of airflow, and for this reason the usual means of calibration cannot be employed. A technique which avoids any noticeable resistance to airflow must therefore be used. One method is the use of a thermoanemometer, which is based on the principle that air flowing over a heated wire or heated thermometer bulb reduces the electrical resistance of the wire and the temperature of the thermometer. This heated bulb thermometer is used in conjunction with a standard or unheated thermometer. When both thermometer bulbs are placed in an air stream, the difference in temperature can be related directly to the velocity of air passing over the bulbs. The sensing heads (or bulbs) of the thermoanemometers are small enough to avoid noticeable resistance to air flow and accurate enough to provide better reproducibility than most secondary calibration standards.

Another means of calibrating this instrument is the null point or null pressure method which will be discussed in Section E-5 for variable flow electrostatic samples.

Prepared by: Stanley J. Reno

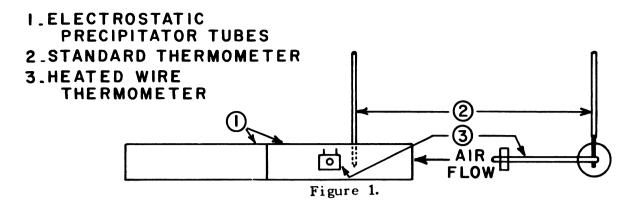
Equipment

- 1. Electrostatic Precipitator
- 2. Thermoanemometer with matched thermometers (capable of accurately indicating temperature to 0.05°C)
 - 3. Precipitator tubes
- 4. Calibrated flowmeter (range 0-20 cfm)
 - 5. Compressed air source
 - 6. Wet-test meter

Procedure

In order to save time, a calibration curve of airflow versus thermoanemometer temperature differences was previously prepared. This was done as follows: The heated and unheated thermometers were inserted at right angles to each other about midway in a precipitator collecting tube (Figure 1). The heated thermometer was placed downstream from the unheated thermometer to avoid any heating of the air stream by the thermal element. One additional tube was joined to the first by tape and the assembly supported in a wooden frame. The outlet side of the collecting tube (exhaust end - Figure 2) was attached to the inlet of a wet-test meter (3 cubic feet mid-range capacity). A source of suction was connected to the outlet side of the wet-test meter, and the suction adjusted to produce an airflow of 3.0 cfm as measured by the wet-test meter (Figure 2). The two thermometers (graduated to read accurately to 0.05°C) were allowed to reach equilibrium (three identical readings one minute apart) and the test was repeated for a sufficient number of flow rates above and below 3.0 cfm to establish a calibration curve.

The procedure is as follows: Turn on the precipitator blower and read the thermometers at one-minute intervals. Repeat this procedure until three successive temperature differentials are the same. Do not create too much air movement in the vicinity of the experiment as this will give erroneous results.



4-PRECIPITATOR TUBES
WITH THERMOMETERS

5-THERMOANEMOMETER

6-WET GAS METER

7-SOURCE OF VACUUM

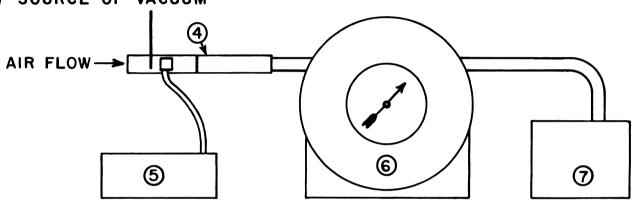
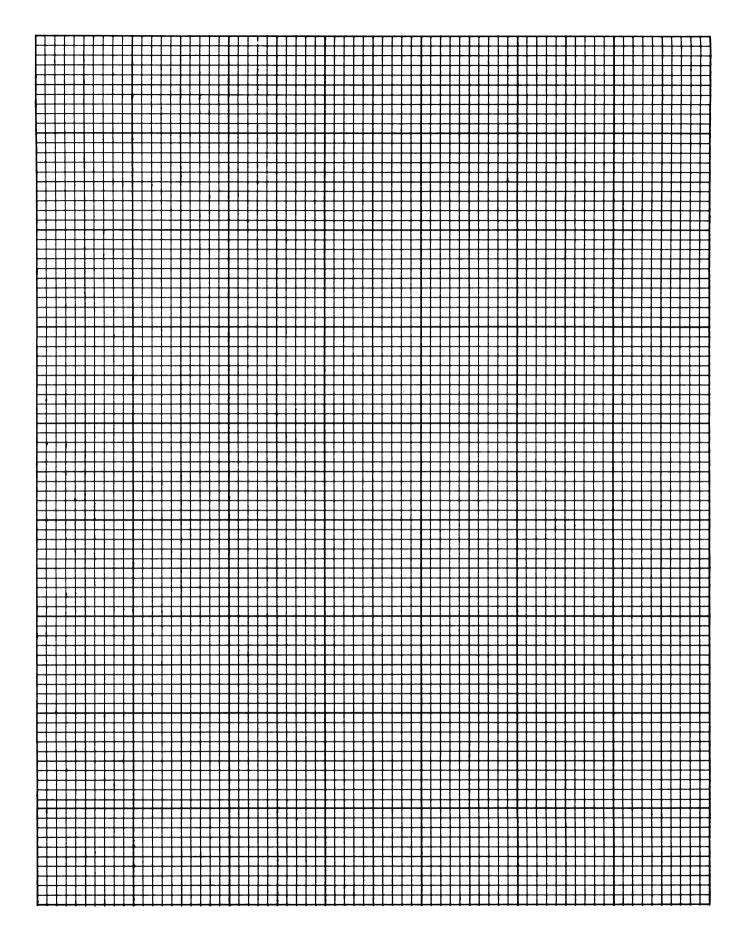


Figure 2.

Calculations

Thermometer	Reading	s	Voltage on	Airflow from
Heated	co1d	Δ T	Heated Thermometer	Curve cfm
	···			



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Object

To calibrate the rate of airflow of a variable flow electrostatic precipitator.

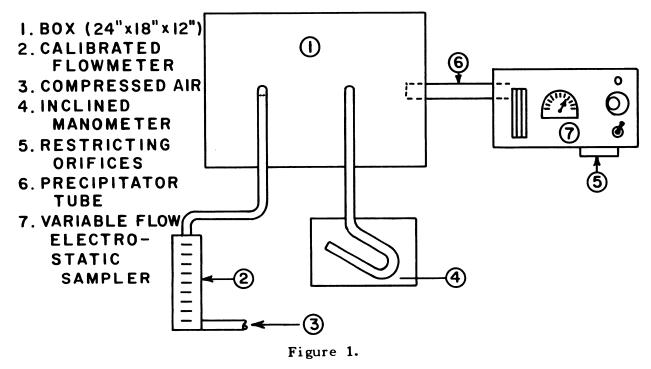
Theory

The source of suction in the sampling head of the electrostatic precipitator consists of a small capacitor motor with a centrifugal blower. The characteristics of the blower are such that the rate of airflow decreases considerably with increase in resistance (1 / 11 11 12 O) and for this reason methods of calibration are used which do not result in additional resistance to the airflow.

This instrument may be calibrated by either the thermoanemometer method outlined in Section E-4 or the null point

or null pressure method described in this Section.

The null point method utilizes a simple box or container with a plastic diaphragm cover. Metered air from a pump or compressed air line is introduced into one side of the box and air is removed by the electrostatic precipitator, (ESP), blower from another side of the box. If air is introduced into the container at the same rate as it is removed a null point or atmospheric pressure is obtained within the box. An inclined manometer, attached to the box, is used to make certain that null or atmospheric pressure is attained. airflow can be adjusted due to the plastic diaphragm, without rupturing or collapsing the container. Care should be taken to avoid introducing air directly across the precipitator inlet as it is possible to force air through the blower and still obtain a null pressure within the box.



Prepared by: Stanley J. Reno

Equipment

- 1. Variable Flow Electrostatic Precipitator (ESP)
 - 2. Precipitator tubes
 - 3. Cardboard box with plastic cover
 - 4. Inclined Manometer
 - 5. Compressed air source

Procedure

Turn on the precipitator and adjust the compressed air line (Figure 1) until a null is indicated by the inclined manometer - care should be taken in adjusting the airflow so that the container diaphragm will not be ruptured. Record the rate of flow of the compressed air. Repeat the procedure with other orifices for a variable flow precipitator. Calculate flow rate for the ESP using the formula Q = AV, where Q = the rate of flow in cfm, V = the velocity in feet per minute and A = the area of the precipitator tube (0.01126 square feet).

A variable flow electrostatic sampler can be calibrated also by the thermoan-emometer method (Figure 2) by repeating the procedure outlined in Section E-4 with various orifices supplied with the sampler.

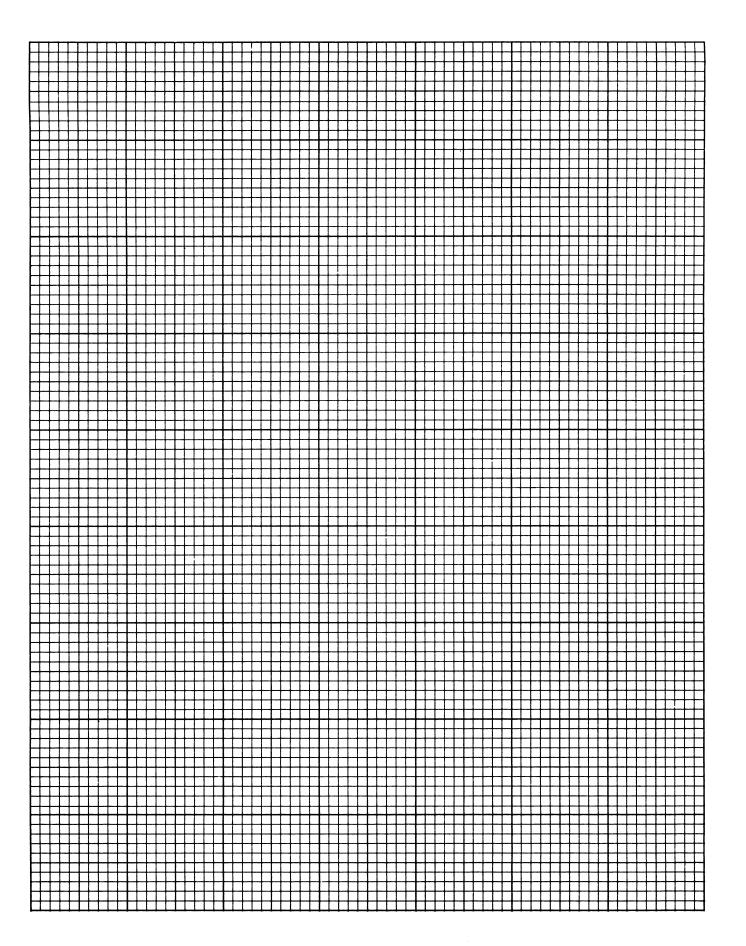
- I.VARIABLE FLOW ELECTROSTATIC SAMPLER 2.RESTRICTING ORIFICES
- 3. PRECIPITATOR TUBES
 WITH THERMOMETERS

 AIR
 FLOW

 4. THERMOANEMOMETER

 (4)

Figure 2.



To prepare an airflow calibration curve for a filter paper sampling device using an orifice meter and a secondary standard.

Theory

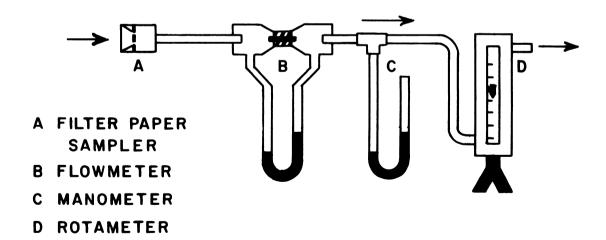
Different types of filter media offer a range of resistance to airflow. resistance to flow increases as the sample of dust or fume is deposited on the filter. It is therefore necessary to calibrate the sampling device to determine the rate of airflow under various conditions. Several metering devices are available for this purpose but in this experiment, an orifice meter will be calibrated against a rotameter. A theoretical discussion on the operation of an orifice meter is given by Jacobs and on the rotameter by Perry2. Further theoretical considerations can be found in standard references on airflow measurement.

Equipment

- 1. Filter paper sample holder
- 2. Whatman #41 filter paper or other filter media
- 3. Orifice meter
- 4. Mercury U-tube manometer
- 5. Rotameter
- 6. Source of suction pump or vacuum line
- 7. Rubber tubing and metal T's

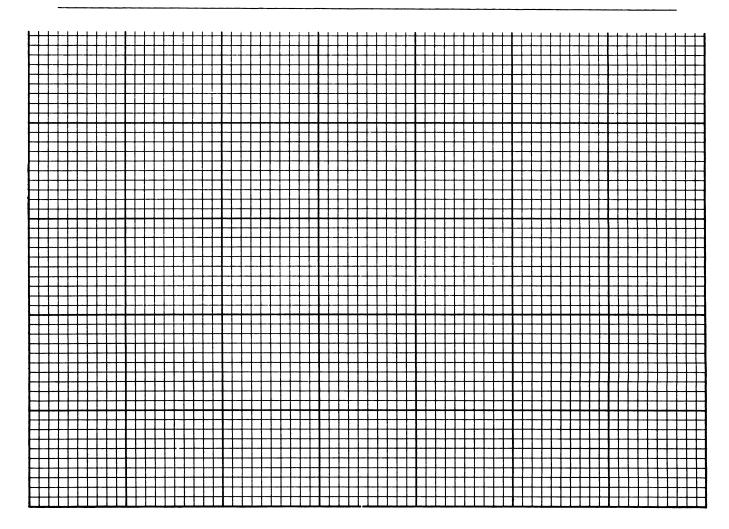
Procedure

Connect apparatus as shown in the diagram. Apply suction until rotameter reads about 1 cfm. Record readings of rotameter, U-tube manometer and orifice meter then repeat at four other rates of airflow between 0 and 1 cfm. Correct rotameter reading to standard conditions of pressure and temperature by means of gas law equation to give actual airflow as ordinates and orifice meter reading as abcissa. Use graph paper on page E-6-2.



Calculations

Rotameter Reading	Indicated Airflow from Curve	Mercury Manometer	Room Temperature	Actual Airflow	Orifice Meter Reading
		· · · · · · · · · · · · · · · · · · ·			



References

- 1. Jacobs, M.B.: The Analytical Chemistry of Industrial Poisons, Hazards and solvents. Interscience Publishers, Inc., New York, 2nd Ed., p. 63, 1949.
- Perry, John H., editor: Chemical Engineers' Handbook. McGraw-Hill Book Company, Inc., New York, 3rd Ed., p. 408, 1950.

Airflow Calibration - HIGH VOLUME SAMPLER

Object

To calibrate the airflow indicator of a high volume air sampling device and prepare a calibration curve.

Theory

The pressure drop across the float of a rotameter (secondary standard) is essentially constant, however, the pressure drop across the entire device, including elbows, housing, etc., increases rapidly with increased flow. Therefore, to prevent the resistance of the rotameter and connections from affecting the flow characteristics of the sampling device a balanced flow system is utilized. To achieve this a measured quantity of air is provided to the sampler at atmospheric pressure.

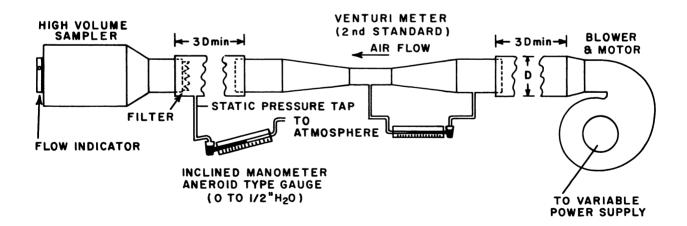
Equipment

High volume sampler with filter
Magnehelic gauge or incline manometer
Rotameter, Venturi, orifice meter or
any calibrated secondary standard
of the appropriate range

By-pass valve to connections Blower or second high volume sampler Rheostat Graph Paper

Procedure

- 1. Insert a clean filter in the sampler and connect the device as shown in the sketch below. If a blower is not available a second sampler without filter can be utilized.
- 2. Turn on the sampler and blower and adjust the by-pass valve from the blower so that the pressure gauge which is attached as close as possible to the filter reads zero with reference to atmosphere pressure. A rheostat may be used on the supply air blower motor in place of the by-pass valve.
- 3. Read and record airflow measured on the rotameter and flow indicating device on the instrument being calibrated.
- 4. With the sampler operating "simulate loading" of the filter by inserting



Prepared by: Julius H. Fanney, Jr.

small pieces of paper (thin tissue) into the filter housing and reconnect to the calibration train.

5. Readjust the blower by-pass to again obtain a zero pressure difference and note and record the readings on the

rotameter and flow indicator.

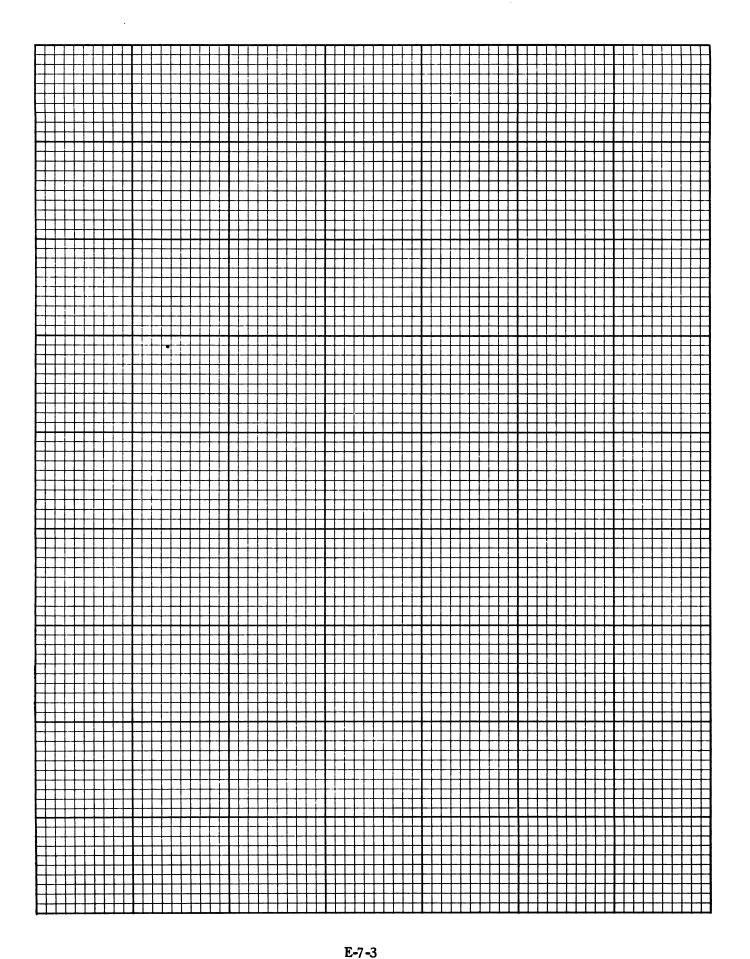
6. Repeat the procedure to obtain four or more sets of readings and draw a calibration curve of indicated and actual airflow on arithmetic graph paper.

References

- 1. Hama, George: Calibration of Airflow Measuring Instruments. Encyclopedia of Instrumentation for Industrial Hygiene. University of Michigan, Institute of Industrial Health, Ann Arbor, Michigan, pp 703 (1956).
- Harrison, W.K., J.S. Nader, and F.S. Fugman: Constant Flow Regulator for the High-Volume Air Sampler. Amer. Ind. Hyg. Assoc. J. 21:115(1960).
- 3. Jackson, Howard W., F.B. Husted and W.R. LaRocque: A Compact Exhaust Ventilation Training Aid. Amer. Ind. Hyg. Assoc. J. 24:630 (1963).
- 4. Morley, Morgan J., and B.D. Tebbens:

The Electrostatic Precipitator Dilution Method of Flow Measurement. Amer. Ind. Hyg. Assoc. Quar., 14:303 (1953).

- 5. ______. Air Pollution Measurements of the National Air Sampling Network: Public Health Service Publ. No. 637. GPO (1958) 259pp. Superintendent of Documents, Washington 25, D.C.
- Sallee, Elgin D., and R. H. Miller: Industrial Hygiene Instruments. Amer. Ind. Hyg. Assoc. Quar., 17:193 (1956).
- Silverman, L., and F.J. Viles: A High Volume Air Sampling and Filter Weighing Method for Certain Aerosols. J. Ind. Hyg. and Toxicol. 30:124(1948).



To demonstrate a method of preparing known vapor concentrations in a large static chamber, and to demonstrate the associated use of known concentrations to calibrate instruments.

Theory

The static system involves the introduction of a known amount of gas or vapor into an enclosure of known volume. As air samples are withdrawn, the usual practice is to allow air to enter and replace the sample. One exception to this practice is to use a flexible chamber such as a plastic container or a balloon so that the removal of sample air from the original volume is compensated for by the collapse of the flexible container. Another method is the use of a chamber so large that removal of small samples do not significantly effect the vapor concentration.

With a fixed volume chamber and assuming instantaneous mixing of the incoming air with entire sample volume then the difference in concentration as a small volume is withdrawn is equal to the concentration times the fraction of the volume withdrawn or 1

$$C = Co_e(\frac{V}{V_o})$$
 or 2.3 $log_1 \circ \frac{C_o}{C} = \frac{V}{V_o}$

where:

C = the concentration at any time V = the total volume of sample

withdrawn C_o = the original concentration V_o = the chamber volume

For any sampling, then the concentration in the chamber is gradually reduced. If the average concentration of the sample can be allowed to vary 5% from the original, then the concentration can be reduced 10% during sampling.

Prepared by: Stanley J. Reno

Using the above equation 10.5% of the volume can be sampled while still maintaining an average concentration of 95% of the original. For purposes of this experiment the class will determine if the sample size is sufficient to significantly reduce the vapor concentration.

Equipment

- 1. 125 cubic feet stainless steel chamber with blower piping, circulating fan, ports and windows.
 - 2. Syringe (1 ml.)
- 3. Reagent or contaminant to be introduced into chamber.
- 4. Various sampling instruments to be introduced during laboratory.

Procedure

Purge the chamber by opening the discharge and inlet valves, starting the pump and allowing the chamber to purge for a few minutes. Shut off pump and close all valves.

To calculate the volume of solvent necessary to produce a desired concentration in a given volume, the following calculation is made:

$$ppm = \frac{wt. of solvent}{mol. wt.} \times \frac{22.4}{tank vol.}$$

$$x \frac{760}{p} \times \frac{273 + T^{\circ}C}{273} \times 10^{6}$$

and ml of solvent =
$$\frac{\text{wt. of solvent}}{\text{sp g}}$$

Where:

P = barometric pressure

T = temperature of gas mixture in degrees centigrade

Inject the contaminant into the sampling port using the 1 cc syringe. Allow 5 minutes for mixing and take readings with the instruments provided by the instructor. Record readings in the Calculation Section of the Lab Procedure Sheet.

The same procedure can be used with a smaller chamber² which allows preparation of known concentrations and calibration of industrial hygiene instruments under field conditions.

$$(2.3 \log \frac{C_O}{C} = \frac{V}{V_O}),$$

Calculations

Calculate, using the formula presented earlier in the exercise

the minimum size sample which can be removed from the chamber while still maintaining a concentration of 95% of the original.

Contaminant Used	Calculated	Instrumen	t Readings	
m1	Conc. ppm	Meter	ppm*	Instrument Readings
		 		
				

^{*}Readings should be obtained from the most recent calibration chart available.

E-8-2

References

Powell, C.H., and A.D. Hosey, Ed.:
 The Industrial Environment - its
 Evaluation and Control, Division of
 Occupational Health, U. S. Public
 Health Service, Publication No. 614,
 2nd Ed., Section B-8 prepared by
 H.E. Ayer and J.R. Lynch, U. S. Gov-

ernment Printing Office, Washington, D.C. (1965).

2. Stead, F.M., and Taylor, G.J.: Calibration of Field Equipment from Air-Vapor Mixtures in a Five Gallon Bottle. J. Ind. Hyg. & Tox., November 1947.

To prepare a known concentration by the dynamic method of mixing of a contaminant (CO) with room air. Indicator tubes will be calibrated at the known concentration prepared.

Theory

A cylinder of compressed air containing a contaminant of known concentration is used as a standard test gas for this air flow calibration procedure. The test gas (carbon monoxide) is diluted to the desired concentration by regulating the flow of the diluting air and the air containing the CO. The ratio of flow rates determines the dilution factor. Air samples of the final air mixtures will be measured with several instruments.

Equipment

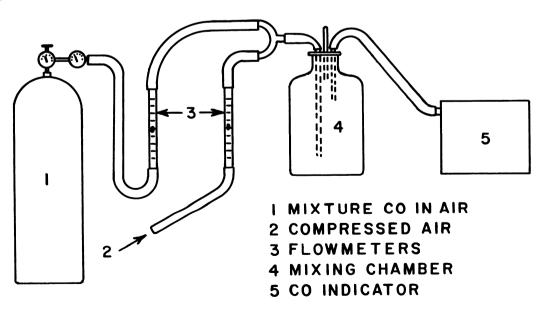
- 1. Mixture of carbon monoxide in air
- 2. Compressed air
- 3. Flowmeters two required
- 4. Mixing chamber
- 5. CO indicator tubes

Procedure

Since the threshold limit value for carbon monoxide is 50 ppm², several points of calibration in this range should be made. For example, to obtain a point of calibration for 50 ppm using a reference gas mixture of 0.1% (1000 ppm), it must be diluted 1 to 19 parts of room air. Set flow rate of mixture from cylinder containing CO mixture at the desired rate and adjust the diluting air flow rate at 19 times this flow. The mixture will then contain 50 ppm.

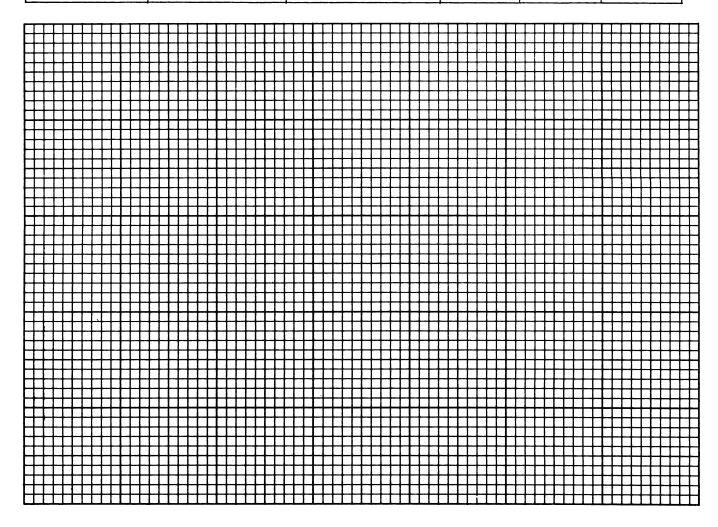
In a similar manner with 0.1% concentration of CO gas flowing at 200 ml/min. calculate the dilution factors, dilution ratios and flow rates of room air required to produce concentrations of 25, 50, 75, and 100 ppm.

Allow the gas mixtures several minutes to reach equilibrium at each concentration before obtaining sample for calibration of each instrument.



Calculations

Volume Known CO in	cc/min.	Concentration of Mixture	Meter Reading hundredths of a percent		ppm	
Air	Air	% ppm				



References

- 1. Powell, C.H., and A.D. Hosey, Ed.:
 The Industrial Environment its
 Evaluation and Control, Division of
 Occupational Health, U. S. Public
 Health Service, Publication No. 614,
 2nd Ed. Section B-8, prepared by
 H. E. Ayer and J. R. Lynch, U. S.
- Government Printing Office, Washington, D.C. (1965).
- 2. ____: The Threshold Limit Values for 1965, American Conference of Governmental Industrial Hygienists, Secretary-Treasurer, 1014 Broadway, Cincinnati, Ohio (1966).

To calibrate by the vapor pressure method a mercury vapor detector, using a dynamic flow system to produce known concentrations of mercury vapor.

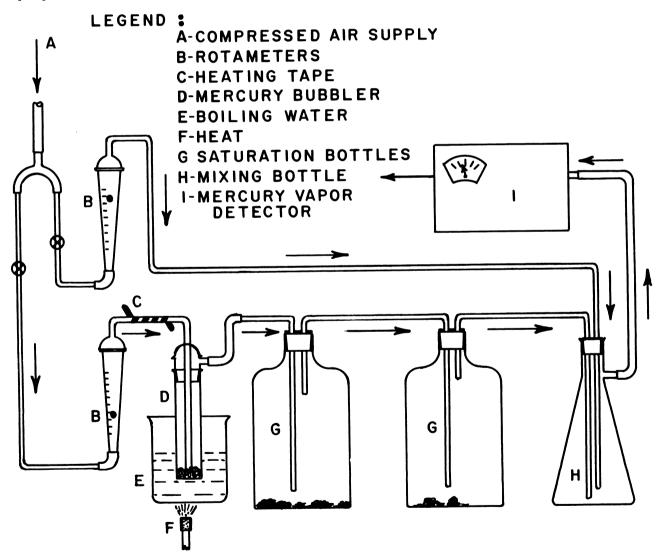
Theory

At any given temperature, the approximate concentration of mercury in the vapor phase in contact with the liquid phase is reproducible under equilibrium conditions, and can be calculated.

The equilibrium (saturation) concentration of mercury vapor in contact with liquid mercury contained in an enclosure at atmospheric pressure is the partial pressure of mercury at the ambient temperature. This concentration can be diluted to any desired lower concentration for calibration purposes.

The mercury vapor detector is a direct reading instrument utilizing a photo-electric cell as the sensing element. A mercury vapor lamp, emitting 92% of its radiation at 2537A°, is the

Equipment



light source inside the meter. A fan draws an air stream between the U.V. lamp and the photocell. If any component of the air stream absorbs light at 2537A^o, a scale deflection results. In addition to mercury, many solvent vapors such as benzol, toluol and acetone, and gases such as chlorine, ozone, sulfur dioxide and nitrogen dioxide also absorb U.V. in this region and will give meter readings. However, the instrument is far more sensitive to mercury vapor than to any other substance. A trace of mercury vapor will therefore interfere with the determination of any other gas or vapor, while an enormous concentration of another vapor would be necessary to interfere with a mercury determination.

Procedure

Assume that the mercury in the saturation flasks is at equilibrium concentration.

The flow rates should be adjusted to supply at least 5.5 lpm or slightly more because the mercury vapor detector samples at a rate of 5.5 lpm at atmospheric pressure.

Construct a calibration curve for the meter using four or more test concentrations in its operating range. For each concentration, record the following:

- 1. Flow rates in the two rotameters.
- 2. Scale deflection of the mercury vapor detector. Allow several minutes for the system to reach equilibrium for each point of calibration before making a reading.
- 3. Temperature and pressure of the air entering the mercury vapor detector.

Calculate the concentration in mg/M³ at each of the four or more test points, and construct a calibration curve.

VAPOR PRESSURE OF MERCURY

	Vapor	Concentration
Temperature	Pressure	at 1 atm.
oC	mm. Hg	mg/M³
20	0.001 201	12.9
21	0.001 301	14.1
22	0.001426	15.4
23	0.001555	16.7
24	0.001691	18.2
25	0.001836	19. 8
26	0.002000	21.5
27	0.002170	23.4
28	0.002359	25.4
29	0.002559	27.6
30	0.002777	29.8
31	0.003010	32.4
32	0.003261	.35.2

Calculations

Rotameter readings		Scale reading Hg. Vapor Det.	Temperature	Pressure				
1.	2.							
				:				
		- · · · · · · · · · · · · · · · · · · ·						
			 					

To demonstrate the use of a large chamber, in which the amount of contaminant decreases constantly, for preparation of known vapor concentrations.

Theory

Assuming instantaneous and complete mixing of air and a contaminant in a container, it is possible to theoretically predict the concentration of contaminant at any time, with constant removal of the air mixture from the container. 1

Equipment

- 1. 10 gallon glass container with glass tubing and circulating fan
 - 2. Micro-syringe
 - 3. Rotameters (2)
 - 4. Vacuum pump
 - 5. Portable flame ionization meter
 - 6. Graph paper

Procedure

Calculate the volume of solvent necessary to produce a desired concentration in ppm in a chamber of given volume using the following formulae:

$$ppm = \frac{wt. of solvent}{mol. wt.} \times \frac{22.4}{container}$$

$$x \frac{760}{P} \times \frac{273 + T^{\circ}C}{273} \times 10^{6}$$

and ml of solvent =
$$\frac{\text{wt. of solvent}}{\text{sp.g.}}$$

Where:

P = barometric pressure

T = temperature of gas mixture in degrees centrigrade Therefore:

m1 of solvent =
$$\frac{(ppm)(mol.wt.)}{sp.g.}$$
 x

$$\frac{\text{tank vol. (liters)}}{22.4 \text{ liters/mol.}} \times \frac{P(\text{mm Hg})}{760} \times$$

$$\frac{273}{273 \text{ T}^{\circ}\text{C}} \times 10^{-6}$$

Where: P = barometric pressure
T = temperature of gas
mixture in OC.

Assuming instantaneous dilution, the concentration (C) at any time (t) after dilution commences (when withdrawing the sample at a known constant rate) varies directly as the original concentration (C_0) , and inversely as e raised to the power vt/V, where vt is the volume withdrawn from a container (v = rate of flow), of volume V.

$$C = C_o e^{(\frac{v}{V}t)}$$
 or 2.3 $log_{10} \frac{C_o}{C} = (\frac{v}{V}t)$

By knowing the sampling rate and the original volume, a curve showing theoretical dilution (concentration expressed as percent of original vs. time (min.) can be plotted on semi-log or linear graph paper.

Use a micro-syringe and inject into the container the calculated ml of solvent to give the desired concentration - a quantity sufficient to produce a full-scale deflection on the instrument meter at the desired sensitivity. Begin sampling and record zero time when the meter indicator reaches approximately maximum scale deflection. Read the meter at suitable periods of time, e.g., every 5 minutes during a 30 minute period of sampling. Plot meter readings at the various times versus the theoretical concentration in ppm at those times.

Calculation	_ Sp	ecific		Molecular							
Solvent:	Gr	avity:	Weight:								
Time- min.	Calculated Concentration ppm*	Meter Time- Reading min.		Calculated Concentration ppm*	Meter Reading						
1.			11.								
2.			12.								
3.			13.								
4.			14.								
5.			15.								
6.		_	16.								
7.			17.								
8.		_	18.								
9.			19.								

S cale	Barometric		
Sensitivity:	Pressure:	Temperature: _	

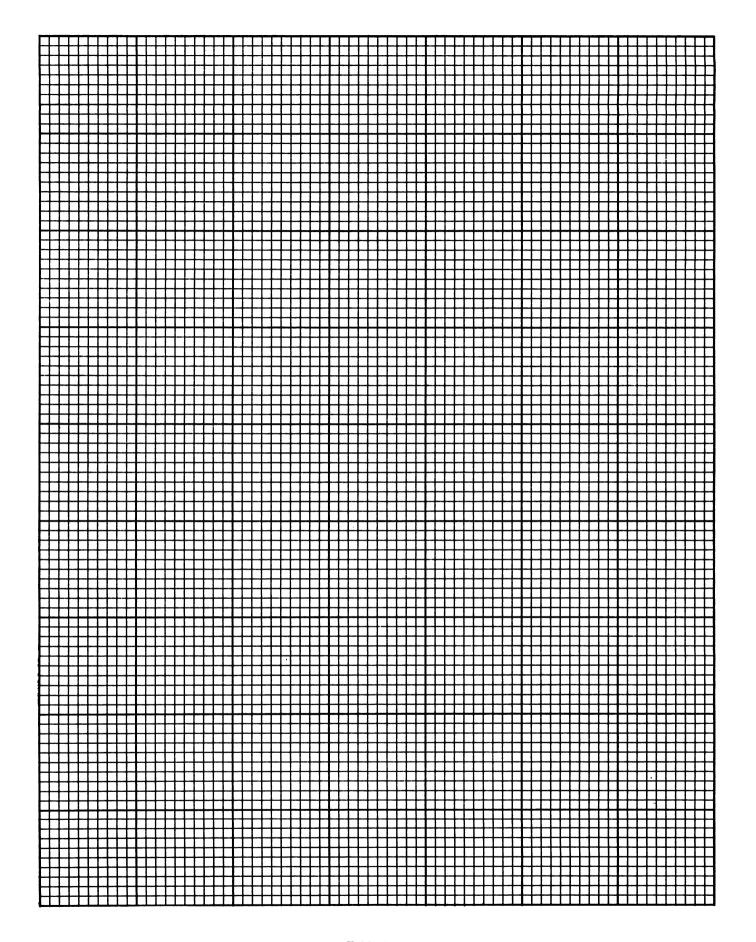
20.

Reference

10.

1. Powell, C.H., and A.D. Hosey, Ed. The Industrial Environment - its Evaluation and Control, Division of Occupational Health, U. S. Public Health Service, Publication No. 614, 2nd Ed., Section B-8 prepared by J.R. Lynch and H.E. Ayer, U. S. Government Printing Office, Washington, D.C. (1965).

^{*(}obtain from curve showing theoretical dilution)



To count and calculate the concentration of dust in an impinger sample, using a Dunn cell and a hemocytometer.

Theory

The median particle diameter of dust in an impinger sample is usually on the order of one micron. The smallest diameter particle usually visible with the optical system employed is also near one micron. The utmost effort must therefore be employed to count those particles near the limit of visibility to assure that the counts approach the true mean count. Settling time and other requirements of the "standard" method must be followed closely to achieve a count within accepted limits.

Equipment

Microscope with 10X objective and 10X ocular

Research illuminator (or, preferably, a built in illuminator in the microscope)

Eyepiece graticule (Page, Whipple or Porton)

Dunn cells

Spencer bright-line hemocytometer

Veeder-Root counter

Stage micrometer

Procedure

1. Take the Dunn cell provided, place it on the microscope stage, and adjust microscope and illuminator for Kohler illumination as outlined on pages B-5-13 and 14^2 , Volume I. With the eyepiece removed, make certain that the condenser iris diaphragm is at least 1/3 but no more than 2/3 open (with the eyepiece

Prepared by: Howard E. Ayer

in place this will cause the field to noticeably darken as the iris is brought from the full open position).

- 2. Moving to the edge of the hole in the Dunn cell top plate, make certain that the surface being examined is the upper surface of the base plate (this may be done by moving from top to bottom of the ground glass edge on the hole). Once having found the surface, only the fine focus adjustment should be used.
- 3. Count one or two fields to accustom the eyes to the task. When the 30 minute settling time has elapsed count five fields, one near the center and one in each quadrant, not too near the edge. Do not look through the microscope while selecting fields. Record each field separately. The fine focus adjustment may be used to bring very small particles into focus and to make certain that the particles counted are on the surface being examined. Particles which do not go into and out of focus as the fine focus is moved slightly are on the graticule or some other surface. Do not attempt to count with a number of particles in the graticule field.
- 4. Count a blank cell in the same manner as the sample. The net count is the sample count less the blank. Blank counts should not exceed 15 per 0.25 mm² cell area, and for precision the cell count should be at least four times the blank count.
- 5. Measure the graticule area with a stage micrometer by bringing the stage micrometer rulings into sharp focus (see page B-5-16), superimposing the rulings on the graticule, and measuring the length of the sides. Record the area of the graticule.
- 6. Using the heavier dust suspension, fill both sides of a Spencer bright-line hemocytometer. Count five major areas of 16 small squares (i.e., the

center and the four corners). If the total count achieved in this way is less than 100, count all 25 major areas. Repeat the procedure on the other side. Count a blank cell in the same manner as the sample.

Calculations

Calculate the number of particles in the impinger.

$$n = \frac{\text{net count per field (1000)(liquid volume)}}{\text{(area of field x depth of cell)}}$$

The airborne dust concentrations is usually reported as millions of particles per cubic foot, so

$$mppcf = \frac{n}{air \ volume \ sampled \ x \ 10^6}$$

References

- 1. Transactions of the Fifth Annual Meeting of the National Conference of Governmental Industrial Hygienists. Subcommittee on Standard Methods, Washington, D.C., 1942.
- 2. Powell, C.H., and A.D. Hosey, Ed.: The Industrial Environment its Evaluation and Control, Division of Occupational Health, U. S. Public Health Service, Publication No. 614, 2nd Ed., Section B-5, prepared by G.H. Edwards and D.A. Fraser, U. S. Government Printing Office, Washington, D.C. (1965).

To prepare slides for particle sizing, and to size a dust sample.

Theory

The theory of the microscope can be found in standard handbooks, and the Syallabus (1, 2).

In the evaluation of a dusty atmosphere for a potential health hazard, it is important to know the number and size of the dust particles in addition to the chemical composition of the dust. In this exercise, particles as small as 0.25 micron will be sized. By knowing the number, the size and chemical composition of the air-borne dust, an evaluation of the exposure can be made.

When preparing a slide of dust for particle sizing, it is essential that a representative portion of the sample be used.

Equipment

1-Preparing slides

- a- microscope slides
- b- microscope cover slips
- c-lens tissue
- d- 0.05% methyl methacrylate in chloroform
- e-50-50% by volume of dimethyl phylate & diethyl oxalate

2-Particle size determination

- a- microscope with 10x ocular and a 97x objective
- b- stage micrometer
- c- filter micrometer
- d- eyepiece graticule
- e- log probability paper

Procedure

The laboratory exercise is divided into two parts: (1) preparation of slides for particle sizing, and (2) particle size determination.

(1)-Each student will clean two microscope slides and two cover slips. Utilizing the following technique (2,3) a section of a dust sample collected on a molecular filter is placed dust slide side up on each slide. Add one or two drops of 0.05% lucite (methyl methacrylate resin) in chloroform to the membrane filter (this step is to fix the dust particles to the filter).

The chloroform is allowed to evaporate and the filter was transferred to another microscopy slide

Prepared by: Marshall E. LaNier

and mounted dust side down, and cleared with a solution of 50% dimethyl phylate and 50% diethyl oxalate by volume. If necessary a second drop of solution is placed on top of the filter and than covered with a cover slip.

(2)- Particle Size Determination

Obtain Kohler illumination as described in the Bausch & Lomb pamphlet (1, 2). Open the microscope condenser diaphragm and use this lighting system for oil immersion work with the oil objective of the Lower the microscope condenser microscope. slightly and place a drop of immersion oil on its top lens. Place a stage micrometer on the microscope stage with the ruled area centered over the microscope condenser lens. Raise the microscope condenser until the oil on its top lens contacts the lower side of the stage micrometer slide. Place a drop of oil over the rulings on the top of the stage micrometer slide and lower the microscope oil immersion objective lens until it contacts the oil drop, then lower it further with extreme caution until it almost touches the top of the stage micrometer slide. This operation must be done while observing the slide and lens from the side; it must never be done while looking through the microscope. Focus the microscope upward while looking through the eyepiece and searching for the micrometer rulings. Undoubtedly several attempts will be required to locate the rulings.

When the micrometer rulings are brought into focus, align one of the rulings with one of the indices of the filar micrometer or eyepiece graticule, and obtain a ratio of filar units or graticule "L" units to stage micrometer units. (1 mm = 1000μ). Calculate the number of microns per filar or "L" unit (See section B-7, Vol.I).

Observation Of Dust.

Place a prepared slide on the microscope stage with oil immersion in the same manner as the stage micrometer was placed on the stage. Locate the dust by focusing upward. Determine the size of a number of particles both with a filar eyepiece and an eyepiece graticule.

The procedure for particle size determination using the high dry method requires no oil and utilizes the 43x objective. The same eyepiece and system calibration, step are used as above.

Calculations

Treatment of data. After 100 particles have been sized complete the data sheet and plot the

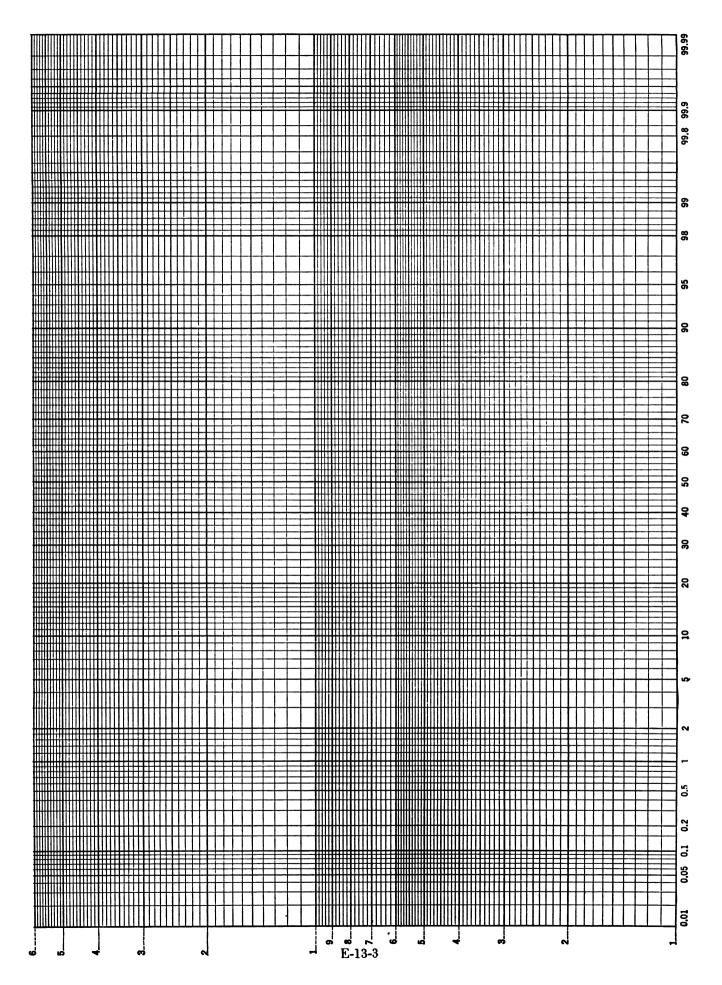
data on log probability paper. Determine the median size and the standard geometric deviation of the dust.

References

Powell, C.H., and A.D. Hosey, Ed.: The Industrial Environment-its Evaluation and Control, Division of Occupational Health, U.S. Public Health Service, Publication No. 614, 2nd Ed., Section B-5 U.S. Government Printing Office, Washington, D.C. (1965).

Prepared by G.H. Edwards & D.A. Fraser, and Section B-7 prepared by S.B. McKee & R.D. Fulwiler.

- 2. Fanney, J.H. and C.H. Powell: Unpublished work.
- 3. Hunt, R.D., Addingley, C.G., and Walton: personel communication.



PARTICLE SIZE DATA SHEET

SAMPLE NO.

DATE EXAMINED:

DESCRIPTION:

BY:

CIRCLE	PARTICLE								TALLY										тот	AL							
1																											
2																											
3																											
4																											
5																											
6																											
7																											
8																											
9																											
10																											
11																											
12																											
13																											
>13																										!	
01001	_	NG						T		_		_	_		_		_	_		_						1	
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Laboratory Exercise - CHEMICAL DETERMINATION OF FREE SILICA

Object

To determine the percent by weight of quartz in a sample of mineral dust.

Theory

Hot pyrophosphoric acid dissolves silicate minerals forming water-soluble complexes with both the acidic and basic constituents but has little solvent action on quartz particles. The formation of pyrophosphoric acid and the simultaneous dissolution of silicate minerals is accomplished by heating the sample with 85% orthophosphoric acid at an empirically determined rate. After dilution of the sirupy pyrophosphoric acid with water, the quartz is separated by filtration, ignited, weighed and its purity confirmed by volatilization with hydrofluoric acid.

The container for the treatment of the sample is a 250 ml borosilicate glass, Phillips, conical beaker, with spout. Although a considerable amount of glass dissolves from the beakers during the course of the treatment, this in no way interferes with the analysis and is offset by the advantage of conducting the dilution of the treated sample in the same container. Too rapid dehydration of the phosphoric acid and loss of sample by spattering are prevented by covering the beaker with a small funnel, the stem of which is sharply bent to make contact with the side of the beaker. The stem, in addition, is drawn out into a point or beveled to facilitate return of condensed and spattered liquid down the side of the beaker.

As source of heat, a 550 watt, 115 volt, Type RH, Precision heater (Precision Scientific Company) is used. The rheostat of the heater is adjusted to apply 75 volts across the heating

Revised by: John Crable

element. The beaker is placed directly on the element of the heater without the use of accessory refractories. Ordinary crucible tongs, cushioned with rubber tubing, are used for handling the hot beakers.

Continuous mechanical swirling of the beaker with a rotator has been found desirable when analyzing large numbers of samples. A retainer for the beaker may be constructed of 0.25-inch pressed asbestos board with a hole slightly larger than the bottom of the beaker and fitted flush with the heating element. About 5 volts less is required when the retainer is used.

The fluoboric acid which is used in the procedure is prepared by diluting commercial 45% fluoboric acid with 2 parts of saturated boric acid solution or by pouring, with continuous stirring, 1 pound of 48% hydrofluoric acid into a mixture of 450 ml of water and 250 grams of boric acid crystals contained in a plastic or hard rubber vessel set in a pan of ice water. Sufficient heat is evolved by the reaction to dissolve all of the boric acid, part of which should recrystallize upon cooling to room temperature. While glass cannot be used for storing the acid, glass apparatus may be used for filtering and measuring the cool acid.

Equipment

- 1. 1 Phillips beaker, 250 ml., conical borosilicate
- 2. 1 funnel, 50 mm, with stem bent at 45° angle
- 3. 1 Precision heater, 550 watt, 115 volt, Type RH
- 4. Crucible tongs, cushioned with rubber tubing
- 5. 1 funnel, 70 mm
- 6. 1 funnel rack
- 7. 2 wash bottles (distilled water and 1-9 HCl)
- 8. 1 Griffin beaker, 400 ml
- 9. 1 graduated cylinder, 10 ml

- 10. 1 graduated cylinder, 100 ml
- 11. 1 pipet or buret, 25 ml
- 12. 1 platinum crucible
- 13. 85% phosphoric acid
- 14. Fluoboric acid
- 15. 1-1 sulfuric acid
- 16. 48% hydrofluoric acid
- 17. Retentive filter paper, 11 cm
 (Whatman #42 or equivalent)
- 18. Paper pulp suspension
- 19. Concentrated hydrochloric acid
- 20. Concentrated nitric acid
- 21. Porcelain crucible

Procedure

A. Sample Preparation. If the sample is oily, it should be treated repeatedly with CP acetone in a tall-form beaker to remove oil and grease. The acetone suspension is stirred and the acetone is decanted between each of several additions of this solvent to the sample. Finally the sample is dried in an oven at 110°C.

Foundry samples and other materials suspected of containing significant quantities of base metals should be leached with an acid mixture to remove the metals. A 0.5 gram sample is placed in a tall form beaker and 10 ml of concentrated hydrochloric acid and 1 ml of concentrated nitric acid are added. Heat until colored fumes are no longer After the solution has cooled add about 100 ml of water, and then filter using Whatman #42 paper and a small amount of paper pulp. After washing with water, place filter paper containing the sample in a porcelain crucible and burn off the paper at 600°C.

B. Analytical Technique. If no preliminary sample preparation is required then proceed to grind the material to pass through a 200 mesh sieve, mix thoroughly, and weigh out 0.5 gram or less on a watch glassor weighting paper and transfer to a 250 ml Phillips beaker by means of a small camel's hair brush. Add 25 ml of 85% orthophosphoric acid

and cover the beaker with a funnel. Place the beaker directly on the element of a Precision heater which has been allowed to preheat for 45 minutes, and begin timing with a stop watch. the beaker continuously during the heating period with the rotator in order to minimize super-heating and to keep the sample distributed throughout the acid. At the end of 12 minutes remove the beaker from the heater and swirl by hand for 1 minute to dissolve any gelatinous silica which may have deposited on the side of the beaker above the acid. the beaker on a cool surface and immediately but cautiously remove the funnel in such a way that adhering liquid runs down the side of the beaker. Allow to cool to room temperature and then wash down the sides of the beaker rapidly with 125 ml of hot (60° to 70°C) water and swirl vigorously until the sirupy phosphoric acid is completely dissolved. Wash down the upper part of the beaker with 10 ml of fluoboric acid and swirl to mix. Then wash down the upper part of the beaker with 25 ml of water and filter through a retentive paper into which has been introduced a small amount of a suspension of paper pulp. Transfer the residue quantitatively to the filter with water and wash six or more times with 1 to 9 hydrochloric acid, followed by one or two washings with water.

Ignite the filter paper in a tared platinum crucible, first at low heat to char the paper, and finally at about 800°C to 900°C until all carbon is burned off. Cool the crucible in a desiccator and weigh. Moisten the residue with 1 to 1 sulfuric acid and add 5 ml or more of 48% hydrofluoric Heat gently until the quartz appears completely dissolved, then increase the heat to volatilize the Repeat the treatment of the residue with sulfuric and hydrofluoric acids to ensure complete volatilization of the silica, then ignite at about 800°C for a few minutes, cool, and weigh.

Sample _____

Wt. of sample (A)* _____

Wt. of platinum crucible and H₃PO₄ residue

Wt. of platinum crucible No. _____

Wt. of H₃PO₄ residue (B)

Wt. of platinum crucible and HF residue

Wt. of platinum crucible No. ____

Wt. of HF residue (C)

$$\frac{B \times 100}{A} = - \frac{\times 100}{} = \% \text{ H}_{3}PO_{4} \text{ residue (D)}$$

$$\frac{C \times 100}{A} = \frac{\times 100}{\times 100} = \% \text{ HF residue (E)}$$

$$D - E =$$

% Quartz

- Report weights to 0.1 mg
- ‡ Report results to 2 decimal places

Reference

1. Talvitie, N. A., "Determination of Quartz in Presence of Silicates Using Phosphoric Acid, " Anal. Chem. 23, 623 (1951).

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To determine lead in urine using the USPHS method, and to prepare a standard lead curve.

Theory

Analysis of urine for lead is a valuable means of establishing lead absorption. The urine sample is ashed with nitric acid to destroy organic matter. It is then brought into solution and the lead dithizone complex is formed under proper conditions and extracted by chloroform. After appropriate purification steps, the color is measured photometrically. The method is standardized with known lead solutions treated in the same manner. A straight line plot is obtained when optical absorbance is plotted against known quantities of lead.

Equipment and Reagents

- 1. 3-125 ml Squibb type separatory funnels.
- 2. Matched test tubes for the spectrophotometer with 2 centimeter path lengths.
 - 3. Beckman DU spectrophotometer.
- 4. Glassware: All glassware should be borosilicate, and should be rinsed with strong nitric acid (used over and over), followed by tap and distilled water. It is best to reserve glassware for samples containing low concentrations of lead to avoid contamination.
- 5. Reagents: Analytical grade reagents are used. Purification is essential for analysis of biological materials because of the very low levels of lead; for air samples containing sufficient lead it may be omitted.
 - a. Double-distilled water, prepared in an all-glass still. May not be necessary for air samples containing sufficient lead.
 - b. Nitric acid, concentrated redistill in an all-glass still.

- c. Ammonium hydroxide, concentrated distill 3 liters into 1½ liters of double-distilled water chilled in an ice bath (the condenser outlet should be deeply submerged in the water) until the volume increases to 2 liters, using an all-glass still. Lead-free ammonium hydroxide may also be prepared more conveniently from tank ammonia in the same manner.
- d. Extraction dithizone dissolve 16 mg diphenylthiocarbazone (dithizone) in 1 liter of chloroform. Keep in a brown bottle in the refrigerator. The label of the brand of chloroform should indicate that it passes the American Chemical Society suitability test for use with dithizone; when a minute amount of dithizone is added to some in a stoppered test tube the faint green color should be stable for a day.
- e. Standard dithizone dissolve 8 mg diphenylthiocarbazone (dithizone) in 1 liter of chloroform. Keep in a brown bottle in the refrigerator, and allow to warm to room temperature before using. The quality of the chloroform should be as indicated for extraction dithizone.
- f. Sodium citrate dissolve 125 grams of the 5½ H₂O salt in distilled water to make almost 500 ml, add a very small amount of phenol red indicator and a few drops of sodium hydroxide till a strong red color (pH 9-10) appears. Extract in a separatory funnel with a strong dithizone until a green extract is obtained. Add a small amount of citric acid until an orange color (pH 7) appears, and then extract the excess dithizone with chloroform until a colorless extract is obtained. Remove the chloroform.
- g. Hydroxylamine hydrochloride dissolve 20 grams in water to make 65 ml, add a few drops of m-cresol purple indicator, and ammonium hydroxide to a yellow color (pH 3).

Add sufficient 4% solution of sodium diethyldithiocarbamate to combine with metallic impurities. After a few minutes, extract with chloroform until the excess reagent is removed. The absence of a yellow color in the chloroform when a portion of the extract is shaken with a dilute copper solution indicates when this point has been reached. Add distilled hydrochloric acid until the indicator turns pink, and adjust the volume to 100 ml with double-distilled water.

h. Potassium cyanide - prepare a practically saturated solution containing 50 grams of potassium cyanide. (A weaker solution will not have the proper pH). Extract the lead with dithizone in chloroform (about 30 mg/l) until a green extract is obtained, then extract the excess dithizone with chloroform. Dilute with double-distilled water to 500 ml.

i. Ammonia-cyanide mixture - mix 200 ml purified 10% potassium cyanide with 150 ml distilled ammonium hydroxide (specific gravity 0.9) and make to 1 liter with double-distilled water. If the specific gravity of the distilled ammonia is not 0.9, the equivalent volume should be computed from table of specific gravity vs. percent ammonia, and this amount used instead (Sp. Gr. 0.9 = 28.4% NH₃).

j. 1:99 Nitric acid - dilute 10 ml redistilled nitric acid to 1 liter with double -distilled water.

k. Standard Lead Solution - dissolve 1.5984 g pure lead nitrate in 1 liter of 1:99 nitric acid to produce a stock solution containing 1 mg Pb per ml. Prepare working solutions by diluting with 1% nitric acid to a strength of 2 micrograms Pb per ml.

1. Indicator solutions - 0.1% Phenol red, m-cresol purple.

Procedure

This exercise will be conducted over the course of two afternoons. A set of 50 ml urine samples containing known quantities of added lead will be provided in 125 ml Phillips beakers. To save time, these samples will have been evaporated to dryness on a steam bath after the addition of a small amount of nitric acid.

Select one sample, noting the number. During the first afternoon complete the ashing of this sample by following the directions given in the second paragraph of the method (Appendix). Several volunteers will also ash reagent blanks which will be carried subsequently through the entire procedure. When time permits, wash 3 separatory funnels with concentrated nitric acid, tap and distilled water as will be demonstrated. (Two additional clean funnels will be required for those running blanks). Initial these funnels for your use on the following afternoon.

During the second afternoon dissolve the ashed sample, according to the instructions in the method (Appendix), with nitric acid and distilled water. As a half hour or more of heating may be required for this operation, it should be started at the beginning of the period. This time can then also be used for carrying out the free silica determination. The remainder of the analysis will then be completed. Please do not contaminate the reagents by careless use of the pipets. DANGER! A rubber bulb will be used with the pipets. Do not pipet potassium cyanide by mouth as it is highly poisonous! Note that many of the reagents are provided in automatic burets for greater convenience and minimal contamination. This analysis will require two of the separatory funnels cleaned on the first day.

Standardization (See Standardization Section of Appendix).

The third separatory funnel will be used for preparing a lead standard, from a standard lead solution provided in a buret. The first two students will prepare zero standards which will be used as the photometer references. Each following student will then select one

of the lead values indicated on a sheet near the buret, noting his initials after the selected value. Add the indicated quantity of lead and apply the procedure starting at the appropriate step indicated in the fourth paragraph of the method (Appendix). The results will then be plotted to provide the standard curve, at the conclusion of the exercise.

Calculations

Determine from the standard curve the number of micrograms of lead required to produce an optical absorbance of exactly one. Multiply by this factor the experimentally determined absorbance values of the sample and of the blank to convert to micrograms of lead. The difference between these two values, divided by the volume of urine in milliliters, gives the milligrams of lead per liter of urine.

The use of a standardization factor as given above eliminates the necessity of graphically determining each lead quantity, and gives more accurate results with less effort. This method is possible because the relationship between absorbance and micrograms of lead is linear.

APPENDIX

METHODS FOR DETERMINING LEAD IN AIR AND IN BIOLOGICAL MATERIALS U. S. Public Health Service

Procedure for Urine*

Collection of a 24-hour sample in a 2 liter glass-stoppered bottle is recommended. Measure 50 ml of the fresh urine sample into a 250 ml Phillips beaker. If the urine is over a day old or contains a precipitate, empty the sample bottle into a stoppered graduated cylinder, dissolve the precipitate adhering to the glass, and rinse out with two small portions of nitric acid, followed by one of double-distilled Mix the urine and rinsings cautiously (carbon dioxide is generated) and take a volume of the mixture equivalent to 50 ml of urine (calculated from the original volume of the sample and the volume of rinsings added).

Evaporate to dryness overnight on the steam bath. Add 1-2 ml of nitric acid and heat on the hot plate at a moderate heat for a few moments, then

*Suitable unless the presence of bismuth in the urine is definitely expected. (See Elkins, H.B., and Ruotolo, B.P.W., Amer. Ind. Hyg. Assoc. Quarterly 14, 111-112 (June 1953) for a discussion of the occurrence of bismuth).

swirl the beaker to dissolve and mix the residue. Continue beating until the reaction ends and all the water is driven off. Cover the beaker with a watch glass for the remainder of the ashing. Repeat the treatments with nitric acid, gradually decreasing the portions to 0.5 ml and gradually increasing the heat of the hot plate, charring as much as possible and cooling the beaker before each addition. Overheating causes violent flashing and should be avoided to prevent loss of sample. After 3 or 4 portions of nitric acid have been added, the hot plate should be at full heat (400°C). most powerful ashing occurs when the dry salts decompose giving off red fumes of nitrogen dioxide. Following the production of a white ash, add a few more portions of nitric acid to ensure complete ashing. Less than 10 ml of nitric acid suffices in most cases for the whole process.

To the ashed sample add 2 ml nitric acid and 10 ml of double-distilled water, and heat gently until a clear solution is obtained. Cool to room temperature and add 1 ml 20% hydroxylamine hydrochloride, 10 ml 25% sodium citrate,

1 drop phenol red indicator, and titrate to a strong red color (pH 9-10) with redistilled ammonium hydroxide. (Phenol red has a weak orange-red color in strong acid, yellow in weak acid, and a red color in alkaline solution. Do not mistake the first color for the endpoint). Transfer with double-distilled water to a 125 ml Squibb separatory funnel containing 5 ml 10% potassium Shake 1-2 minutes with 5 ml cyanide. portions of dithizone (16 mg/l in chloroform) until a green extract indicates that all the lead has been removed (generally two times). The addition of the chloroform initiates precipitation of calcium and magnesium phosphates; hence, once extraction is begun it should be completed without delay. Combine the extracts in a second funnel containing 30 ml of 1:99 nitric acid.

The extracted lead is then stripped from the chloroform layer by shaking the second funnel for two minutes, and the chloroform is discarded. (Note: Standards are started at this point). The aqueous layer is then washed by shaking with 5 ml chloroform, which is discarded with as close a separation as possible. The last drop of chloroform floating on the surface is evaporated by blowing air gently into the funnel.

Add 6.0 ml ammonia-cyanide mixture, exactly 15 ml standard dithizone (8 mg/1 in chloroform), and shake for two minutes. Insert a pledget of cotton* into the stem of the funnel and drain the chloroform layer into a dry photometer tube. (A set of matched test tubes, 22 x 175 mm may be used). Inspect for water droplets in the light path - if present, carefully decant the tube into

"*Test prior to use by moistening a small plug of cotton with standard dithizone. If it turns pink within a few minutes, purification is desirable. Wash the entire batch of cotton in a Buchner funnel, first with extraction dithizone, then with chloroform until white. Air dry under a dust cover."

another dry photometer tube, leaving the water behind. Read the absorbance at 510 millimicrons using the blank as a reference. Report lead content as milligrams per liter of urine. (Normal range 0.01-0.08).

Standardization: The standard dithizone should be aged a day or two before using or standardizing and should be restandardized every month or two. Prepare a series of funnels containing graduated amounts of lead up to 25 micrograms in exactly 30 ml of 1:99 nitric acid. The method is applied to these standard samples starting at the appropriate step in the fourth paragraph. The zero standard is used as the photometer reference, and the absorbance values are plotted against micrograms of lead to obtain the standard curve.

Procedure for Blood

A 5-10 ml sample in a vacutainer or test tube is satisfactory for analysis. Weigh the entire sample into a 125 ml borosilicate Phillips beaker. Add 1 ml nitric acid and evaporate to dryness on the hotplate at a lowheat. Add a single 2ml portion of potassium sulfate ashingaid reagent (25 grams K₂SO₄ dissolved in concentrated nitric acid to make 100 ml) to prevent possible losses of lead on strong heating. Continue the ashing in the manner described for urine. Final solution of blood ash takes more time because of the iron content. The analysis follows the same procedure as for urine, except that the quantity of sodium citrate may be reduced to 4 ml. Report lead content as milligrams per 100 grams of blood. (Normal range 0.01 - 0.08).

Procedure for Air Samples

Electrostatic precipitator tubes are conveniently washed out with ethanol using a special policeman made with a rubber disc cut to fit like a piston. Contents are washed using a short stem funnel into a 250 ml borosilicate Phillips beaker and evaporated to dryness.

Impinger samples may be transferred to the same type of beaker and evaporated.

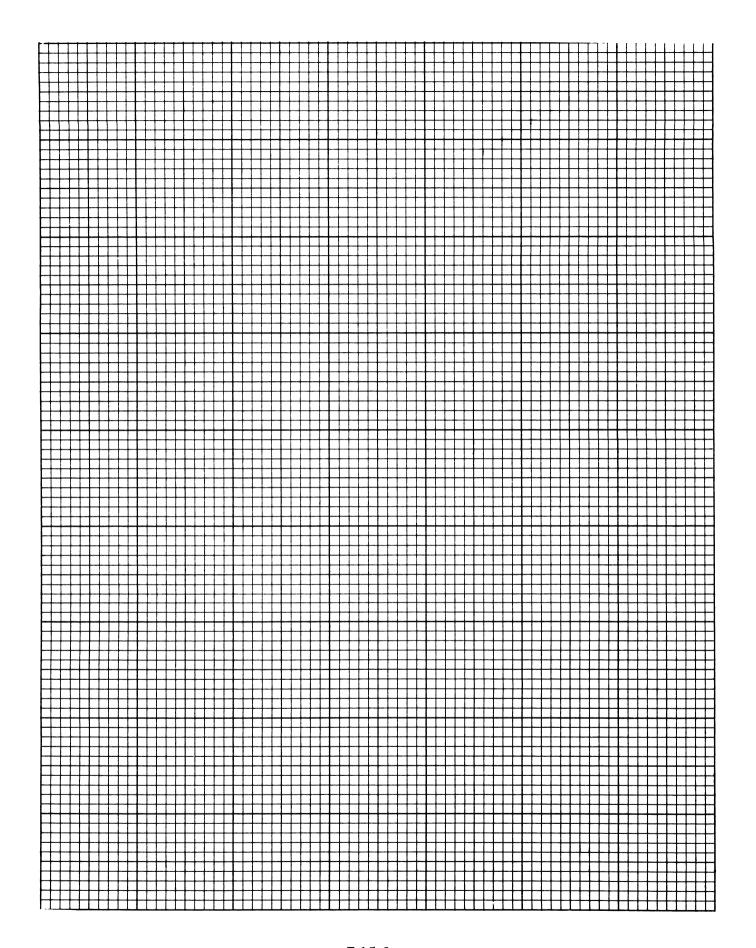
Ashing is performed by adding 1-2 ml portions of nitric acid at a moderate heat. The ashing may be speeded in the LATER stages by adding a few drops of perchloric acid WITH the nitric acid. (CAUTION: Explosive with large amounts of organic matter in absence of nitric acid!) In the event that the ash content of the sample is very low, the addition of 1 ml of 10% sodium sulfate or bisulfate at the beginning will prevent loss of lead on the glass; however, this should not be used if the amount of lead is large enough to precipitate. The ash is then dissolved in 1-2 ml nitric acid and diluted to a convenient volume (100 ml) in a volumetric flask.

An aliquot is then analyzed by the procedure for blood. The amount of lead may be estimated by the number of 5 ml

portions of dithizone required for the preliminary extraction, each portion being equivalent to about 20 micrograms of lead when a saturated red color is obtained. A convenient amount to be taken for analysis should be such that no more than 10 portions are needed.

If the estimated amount of lead exceeds the range of the method (25 micrograms), the 1:99 nitric acid containing the stripped lead (at the point indicated for standards to be started) is then aliquoted, and this aliquot is made up to 30 ml with additional acid in another funnel. The remainder of the procedure is then continued on the second aliquot.

When reporting the results, allowance is made for the two aliquots. It is most convenient to aliquot the blank in the same manner to simplify the correction.



Object

To demonstrate the polarographic determination of lead, cadmium and zinc in an atmospheric dust or fume sample.

Theory

Lead, cadmium and zinc are frequently associated with one another in the industrial environment. Atmospheric dust and fume samples, settled dusts, ores and other bulk materials can be analyzed polarographically, after appropriate chemical treatment, to provide quantitative data on these three elements. By the use of 0.2 M potassium chloride as supporting electrolytes, their half-wave potentials are separated sufficiently to permit accurate analysis.

Equipment and Reagents

- 1. Recording polarograph, including dropping mercury electrode assembly
 - 2. Electrolysis vessel
 - 3. Constant temperature bath
 - 4. Potassium chloride solution, 0.2 M
 - 5. Potassium chloride solution, 2.0 M
 - 6. Nitric acid, concentrated
 - 7. Perchloric acid, 70%
 - 8. Gelatin solution, aqueous, 1%
 - 9. Nitrogen gas, oxygen free
 - 10. Hydroxylamine hydrochloride
 - 11. Hydrochloric acid, 1:3
 - 12. Potassium hydroxide, 25%

<u>Procedure</u>

Electrostatic precipitator tube samples. Transfer the sample to a 125 ml Phillips beaker (borosilicate) using a rubber policeman with alcohol. Evaporate to dryness on a steam bath. Add 2 ml nitric acid, wetting the sample thoroughly. Add 6 drops perchloric acid and swirl to mix. Evaporate to dryness on a hotplate at 350 - 400°C. Repeat the acid treatment to obtain complete digestion. Cool and add 10 ml of the 0.2 M potassium chloride solution.

Loosen solids with the policeman and rinse policeman and beaker walls with 2-3 ml of the 0.2 M potassium chloride solution from a wash bottle. Cover with a watch glass and boil 2 - 3 minutes. Filter the solution through Whatman #42 paper and wash the filter with 0.2 M potassium chloride; collect the filtrate and washings in a 25 ml volumetric flask. Dilute to volume with the same potassium chloride reagent, which serves as the supporting electrolyte in this method.

Place a sufficient quantity of 1% gelatin solution in the electrolysis vessel to yield a 0.01% final solution. Transfer the desired aliquot to this vessel and remove dissolved oxygen by passing nitrogen through the solution for 10 minutes. Record the polarogram in the 0.0 to -1.5 volt region.

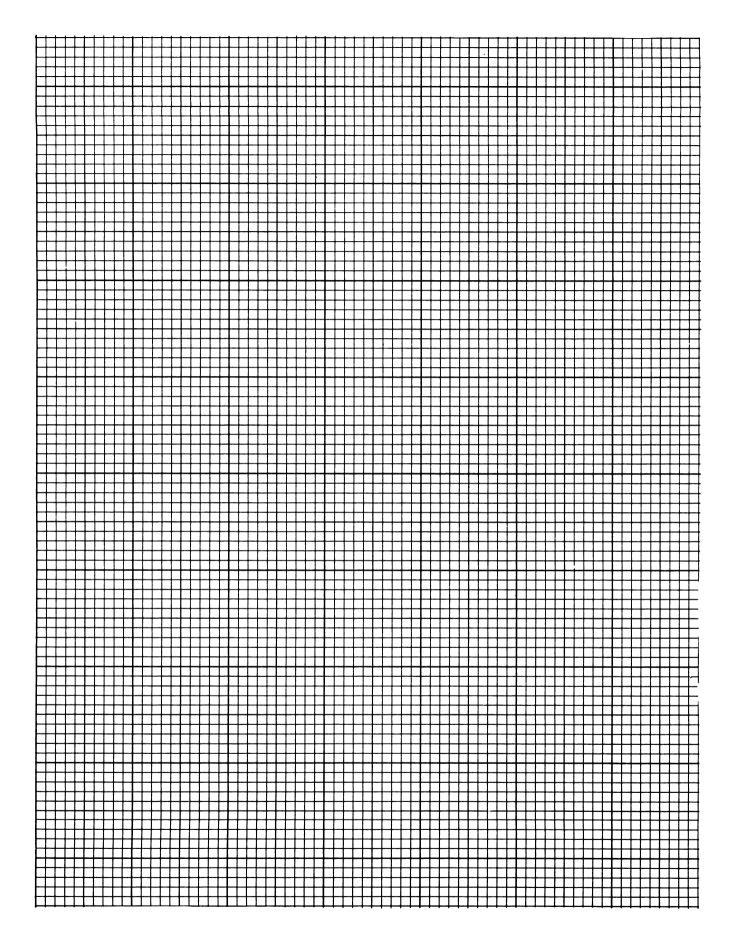
Bulk sample materials. Grind the material to pass through a 20 mesh sieve, mix thoroughly, weigh accurately 0.5 gram on a watch glass or glazed paper and transfer to a 125 ml Phillips beaker. Add 25 ml of 1:3 hydrochloric acid and boil for 5 minutes to remove hydrogen sulfide. Add 2 ml of nitric acid and evaporate to dryness. add 20 ml of 1:6 hydrochloric acid and approximately 0.25 gram of hydroxylamine hydrochloride and boil to reduce iron and copper. Filter through Whatman #42 paper and wash the filter with distilled water; collect the filtrate and washings in a 100 ml volumetric flask. 10 ml of 2.0 M potassium chloride solution and sufficient potassium hydroxide to make the solution weakly acidic with no precipitation occurring. Dilute to volume.

To 1 ml of the sample solution add 9 ml of 0.2 M potassium chloride and 0.1 ml of 1% gelatin solution. Pass nitrogen through the solution for 10 minutes. Prepare a polarogram in the 0.0 to -1.5 volt region.

Determine the diffusion current for each step of the polarogram by measuring the step height in millimeters and multiply this value by the microampere per millimeter factor for the particular sensitivity setting employed. Estimate the amount of each element from the standard curves.

Calculations

Calculate the quantity of each element in the total sample by multiplying the above values by the aliquot reciprocal values.



E-16-3

Laboratory Exercise - DETERMINATION OF APPROXIMATE COMPOSITION OF SOLVENTS.

A number of individual experiments are given below. The experiments need not be carried out in any special order.

Test 1. Preliminary Miscibility Tests

Object

To determine the approximate composition of a solvent mixture.

Theory

In order for solubility to occur the intermolecular forces between the solvent and the solute must be greater than the intermolecular forces between the solute molecules. The nature of these forces depends upon the compounds involved and are influenced by various functional groups.

Equipment and Reagents

- 1. Graduated cylinders, glass stoppered, 25 ml
- 2. Pipets
- 3. Hydrochloric acid, concentrated (or 4:1 sulfuric acid)
- 4. Dimethyl sulfate

Procedure

- 1. Miscibility in water and specific gravity: Pipet 10 ml of solvent into a dry, weighed graduate. Calculate the specific gravity from the gain in weight. Add 10 ml H₂O and mix gently. Complete miscibility excludes saturated aliphatic hydrocarbons, aromatic hydrocarbons, halogenated derivatives of these hydrocarbons, organic acids, weakly acidic compounds such as phenols, enols, primary and secondary nitro compounds, oximes, amino acids and neutral compounds.
- 2. Miscibility in concentrated hydrochloric acid (or 4:1 sulfuric acid): Add 10 ml of solvent to 10 ml of acid contained in another clean cylinder. Invert several times, let settle and note volumes of layers. Alcohols, esters, aldehydes, ketones and unsaturated compounds, anhydrides, ethers and quinones dissolve in these acids. Inert compounds, such as saturated aliphatic and aromatic hydrocarbons and their halogenated derivatives do not dissolve in these acids.

Revised by: Robert L. Larkin

3. Solubility in dimethyl sulfate (CAUTION - KEEP REAGENT OFF SKIN. USE RUBBER BULB FOR PIPETING.): Pipet 10 ml of the sample into a stoppered cylinder containing 10 ml of dimethyl sulfate. Invert several times and observe volume change of oil layer to estimate approximate aromatic content. If aromatics exceed 25%, accurately dilute the sample with petroleum naphtha and repeat the test as, otherwise, erroneously high results may be obtained.

Calculations

Percent miscibility equals 100 x (original solvent volume minus final solvent volume)/ original solvent volume.

Test 2. Beilstein Test for Halogenated Hydrocarbons Object

To conduct a qualitative test for halogenated hydrocarbons.

Theory

The action of halogenated hydrocarbons on copper wire in a flame yields copper halide which is volatile and produces a green flame.

Equipment

A small loop of copper wire, preferably supported in a glass handle set into a stopper. This assembly can be protected from contamination by keeping in a test tube when not in use.

Procedure

Make a small loop of copper wire and heat in the edge of a gas flame until flame is no longer colored. Caution: Do not melt the wire in the hotter portions of the flame. Cool wire and dip loop in a little of original solvent mixture and then heat in edge of flame. Green flame indicates a halogen.

Confirmatory Test - AgNO 3

About 2 ml of the original solvent or separated fraction is acidified with dilute HNO₃ and boiled gently for a few minutes to expel any HCN or H₂ S. Add a few drops of AgNO₃. A heavy precipitate indicates a halogen.

Test 3. Optical Properties of Hydrocarbon Mixtures

Object

To determine aromatic content of a hydrocarbon mixture by optical measurements.

Theory

The index of refraction and dispersion of aromatics are generally much higher than those of paraffin hydrocarbons. The relationship between the composition of mixtures of such solvents and these properties will be determined.

Equipment and Reagents

- 1. Abbe refractometer
- 2. Pure benzene

3. Pure isooctane

4. Standard 20%, 40%, 60%, and 80% mixtures (by volume), and unknown mixtures of benzene and isooctane.

Procedure

Determine the optical index of refraction and dispersion of known solvents and the unknown samples. Compute the specific dispersion using the nomograph provided with the refractometer and the density values given for the samples.

Plot standard curves relating index of refraction and specific dispersion to volume percent composition. Compare experimental values with the following literature values for the pure substances.

Values at 25°C. from National Bureau of Standards		
Substance	Index of refraction (ND)	Specific Dispersion $_{10}$ 4(NF – NC) / d
Isooctane Benzene	1.38898 1.49790	100.5 189.6

Compute the composition of the unknown samples on the basis of

- (a) index of refraction and
- (b) specific dispersion using these curves.

Test 4. Test for Methyl Ketones

Object

To determine the presence of methyl ketones (RCOCH 3).

Theory

The mechanism of this color reaction is unknown.

Equipment and Reagents

- 1. Porcelain crucibles
- 2. Acetone
- 3. Unknown solvent
- 4. 5% sodium nitroprusside
- 5. 30% sodium hydroxide.

Procedure

Add a drop of 5% sodium nitroprusside and a drop of 30% sodium hydroxide to a drop of aqueous or alcoholic test solution in a crucible. After a short time, when a slight color usually develops, add 1 or 2 drops of glacial acetic acid. A red or blue color indicates the presence of a methyl ketone.

Test 5. Test for Esters

Object

To conduct a qualitative test for esters (RCOOR').

Theory

Esters of carboxylic acids can be converted to hydroxamic acids on treatment with hydroxylamine hydrochloride in the presence of alkali: RCOOR' + NH₂OH → RCO (NHOH) + R'OH. These acids form colored, inner complex, trivalent iron salts with ferric chloride.

Equipment and Reagents

- 1. Saturated alcoholic solution of hydroxylamine hydrochloride
- 2. Saturated alcoholic solution of potassium hydroxide
- 3. Amyl acetate test solution
- 4. 0.5 N hydrochloric acid
- 5. 1% ferric chloride
- 6. Crucibles
- 7. Burner

Procedure

To a drop of the dry test solution in a crucible, add one drop of the hydroxylamine hydrochloride solution and one drop of the potassium hydroxide solution. Heat over a microflame until the reaction begins, observed as a slight bubbling.

After cooling, acidify with 0.5N hydrochloric acid and add a drop of 1% ferric chloride. An intense violet color indicates an ester.

Test 6. Determination of Methanol

Object

To determine the presence of methanol in solvent mixtures.

Theory

This test is based on the fact that methyl alcohol is readily oxidizable to formaldehyde upon the addition of potassium permanganate in the presence of phosphoric acid and the formaldehyde which is formed then reacts with chromatropic acid (1,8, -dihydroxy naphthalene - 3,6, -disulfonic acid) in the presence of sulfuric acid forming a violet color. The test may be used to detect the presence of methanol in ethanol mixtures and is specific for methanol. The limit of detection is 3.5 micrograms.

Equipment and Reagents

- 1. Dissolve 50 mg of chromatographic acid or its sodium salt in 100 ml of 75% sulfuric and heat in a water bath for 10 minutes at 60°C.
- 2. Test tubes
- 3. 5% phosphoric acid
- 4. 5% potassium permanganate
- 5. 5% sodium bisulfite

Procedure

To one drop of the sample in a test tube add one drop of 5% potassium permanganate solution. Mix, allow to stand for one minute, and add 5% sodium bisulfite dropwise until the permanganate color is discharged. If any brown color is visible add an additional drop or two of phosphoric acid and more of the sodium bisulfite solution. When the solution is completely colorless add 5 ml of freshly prepared chromatropic acid solution. Shake well and heat the test tube for 10 minutes at 60°C. A violet color that deepens on cooling shows the presence of methanol in the sample.

Test 7. Fractionation of Hydrocarbon-Chlorinated Hydrocarbon Mixtures

Object

To determine the composition of a mixture of hydrocarbons and chlorinated hydrocarbons by fractional distillation, density and refractive index measurements.

Theory

By means of a fractionating column the various components of a mixture may be separated according to their differences in boiling points. A step-type plot is obtained when the top column temperature is plotted against the volume distilled. If the distillate corresponding to the horizontal portion of each step is collected in a separate container the pure components may be identified by boiling point, index of refraction, specific gravity and dispersion measurements, or by other confirmatory tests.

Equipment and Reagents

- Fractionating column, which will be demonstrated only.
- 2. Graduated cylinders, containing various cuts of distillate, provided with the boiling point curve and specific gravity data.
- 3. Abbe refractometer.

Procedure

Because the fractionation operation is time consuming, this portion of the analysis will be carried on as a demonstration. The final results will be available in the form of a distillation plot together with cylinders containing the various cuts, with the weights, volumes, index of refraction and optical dispersion for each cut.

Calculations

Identify the composition of each cut by comparing the known properties with those given in an available table of physical constants. If the cut appears to contain more than one component, the approximate composition may be computed by interpolation. Calculate the composition of the solvent on a weight basis, using the weights given in the distillation data.

Introduction

The West and Gaeke method is applicable to determination of sulfur dioxide in outside ambient air in the concentration range from about 0.005 to 5 parts per million (ppm). Sulfur dioxide in the air sample is absorbed in 0.1 M sodium tetrachloromercurate. 1 Nonvolatile dichlorosulfitomercurate ion is formed in this process. Addition of acid-bleached pararosaniline and formaldehyde to the complex ion produces red-purple pararosaniline methylsulfonic acid, which is determined spectrophotometrically.2 The system obeys Beer's Law up to about $10 \mu l$ of sulfur dioxide per 10 ml of absorbing solution. This method is more sensitive than the hydrogen peroxide method and is not subject to interference from other acidic or basic gases or solids such as SO₃, H₂SO₄, NH₃, or CaO; however, the analysis should be completed within 1 week after sample collection, and the concentrations of ozone and nitrogen dioxide should be less than that of the sulfur dioxide.

Reagents

All chemicals used must be ACS analytical-reagent grade.

Absorbing reagent, 0.1 M sodium tetrachloromercurate. Dissolve 27.2 g (0.1 mole) mercuric chloride and 11.7 g (0.2 mole) sodium chloride in 1 liter of distilled water. (CAUTION: Highly poisonous. If spilled on skin, flush off with water immediately.)

Pararosaniline hydrochloride (0.04%), acid bleached. Dissolve 0.20 g of pararosaniline hydrochloride in 100 ml of distilled water and filter after 48 hours. This solution is stable for at least 3 months if stored in the dark and kept cool. The pararosaniline hydrochloride used should have an assay of better than 95% and an absorbance maximum at 543 or 544 m μ . Pipette 20 ml of this into a 100-ml volumetric flask. Add 6 ml of concentrated HC1. Allow to stand 5 minutes, then dilute to mark with distilled water. This solution should be pale yellow with a greenish tint. It can be stored at room

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temperature in an amber bottle for a week or for about 2 weeks if refrigerated.

Formaldehyde, 0.2%. Dilute 5 ml of 40% formaldehyde to 1,000 ml with distilled water. Prepare weekly.

Standard sulfite solution. Dissolve 640 mg sodium metabisulfite (assay 65.5% as SO₂) in 1.0 liter of water. This yields a solution of approximately 0.40 mg/ml as SO₂. The solution should be standardized by titration with standard 0.01 N I₂ by using starch as indicator, and adjusted to 0.0123 N. Then 1 ml = 150 μ 1 SO₂ (25°C, 760 mm Hg). Prepare and standardize freshly.

Starch solution (iodine indicator), 0.25%. Make a thin paste of 1.25 g of soluble starch in cold water and pour into 500 ml of boiling water while stirring. Boil for a few minutes. Store in a glass stoppered bottle.

Standard iodine solution, 0.01 N. Dissolve 12.69 g of resublimed iodine in 25 ml of a solution containing 15 g of iodate-free KI; dilute to the 1,000-ml mark in a volumetric flask. Pipet exactly 100 ml of this 0.1 N solution and dilute to 1,000 ml in a volumetric flask with 1.5% KI. This solution can be used as a primary standard if the weighing is carefully done or it can be checked against a standard thiosulfate solution. This solution should be stored in an amber bottle, refrigerated, and then standardized on the day of use.

Apparatus

Absorber. An all-glass midget impinger or other collection device should be capable of removing SO₂ from an air sample by using 10 ml of absorbing reagent. (Among the suppliers of midget impingers are Ace Glass Company and Gelman Instrument Company).

Air pump. The air pump should be capable of drawing 2.5 liters per minute through the sampling assembly.

Air-metering and flow control devices. These devices ought to be capable of controlling and measuring flows with an accuracy of ± 2 percent. The flow meter should be calibrated for variations in reading with temperature and pressure of the air-stream so that the appropriate corrections can be applied.

Thermometer (or other temperature-measuring device). This device should have an accuracy of ± 2°C.

Mercury manometer (or other vacuum-measuring

¹ Prepared by Seymour Hochheiser, Technical Assistance Branch, Division of Air Pollution, Public Health Service. Approved by the Interbranch Chemical Advisory Committee, November 1963.

device). This device should have an accuracy of 0.2 in. Hg.

Spectrophotometer or colorimeter. This instrument should be capable of measuring color intensity at $560 \text{ m}\mu$, in 1-cm absorbance cells or larger.

Analytical Procedure

Collection of samples. Set up a sampling train consisting of, in order, absorber, trap to protect flow device, flow meter, flow control device, temperature and vacuum gauge, and air pump. Shield the absorbing reagent from direct sunlight during and after sampling by covering the absorber with a suitable wrapping such as aluminum foil to prevent deterioration of sample. All probes and tubing upstream from the bubbler should be pyrex glass, stainless steel, or teflon. Butt-to-butt connections may be made with tygon tubing. The downstream metering device can be empirically corrected to atmospheric conditions by conducting a dummy run with an upstream flow meter in line that is open to the atmosphere.

Pipet exactly 10 ml of absorbing reagent into the absorber. Aspirate the air sample through the absorber at a rate of 0.2 to 2.5 liters per minute (depending upon the concentration of sulfur dioxide in the atmosphere and the sampling time desired). The sampling time may vary from a few minutes to 24 hours. For 24-hour sampling, the absorber selected should be capable of containing 20 ml or more of absorbing reagent. For best results, the sampling time and rate should be chosen to provide a concentration of approximately 2 to 4 µl of SO₂ in 10 ml of the absorbing reagent. The dichlorosulfitomercurate formed may be stored for 3 days with only a slight decrease in strength (about 1 % per day). If samples are stored for longer periods, a correction factor should be applied. 3,4 The sample may be stored in the collection device or transferred to a stoppered glass or polyethylene container.

Analysis. If a mercury precipitate is formed owing to the presence in the air sample of inorganic sulfides, thiols, or thiosulfates, it may be removed by filtration or centrifugation. To the clear sample, adjusted to 10 ml with distilled water to compensate for evaporative losses, add 1.0 ml of acid-bleached pararosaniline solution and 1.0 ml of the 0.2% formaldehyde solution and mix. In this analysis, reagent addition and spectrophotometric analysis can be automated. 5

Treat a 10-ml portion of unexposed sodium tetrachloromercurate solution in the same manner for use as the blank. If the collecting reagent remains exposed to the atmosphere during the interval be-

tween sampling and analysis, the blank should be exposed in the same manner.

Allow 20 minutes for maximum color development and read the absorbance at 560 m μ in a spectrophotometer using the blank as the reference.

Calculations. Convert the volume of air sampled to the volume at standard conditions of 25°C, 29.97 in. Hg:

$$V_s = V \times \frac{(P - P_n)}{29.97} \times \frac{298.2}{(t + 273.2)}$$
 (1)

V_s = volume of air in liters at standard conditions

V = volume of air in liters as measured by

P = barometric pressure in inches of mercury

 P_m = suction at meter in inches of mercury

t = temperature of sample air in degrees centrigrade

Ordinarily the correction for pressure is slight and may be neglected.

Compute the microliters of sulfur dioxide in the sample by multiplying the absorbance by the slope of the calibration plot. Then the concentration is:

ppm SO₂ by volume =
$$\frac{\mu l \text{ SO}_2}{V_s}$$
 (2)

Preparation of Calibration Curve

Pipet exactly 2 ml of standard sulfite solution into 100-ml volumetric flask and dilute to mark with absorbing reagent. This final solution contains 3.0 μ l SO 2 per ml.

Add accurately portions of the dilute standard sulfite solution of 0.5, 1.0, 1.5, and 2.0 ml to a series of 10-ml glass stoppered, graduated cylinders and dilute to the marks with absorbing reagent. Continue with the analysis procedure given above.

Plot the absorbance (optical density) as the abscissa against the μ l of SO₂ per 10 ml of absorbing solution on rectangular coordinate paper. Compute slope of straight line best fitting the data.

Discussion of Procedure

The error for the combined sampling and analytical technique is ± 10% in the concentration range below 0.10 ppm with increasing accuracy with concentration in the range 0.1 to 1 ppm. The measurements should be reported to the nearest 0.005 ppm

at concentrations below 0.15 ppm and to the nearest 0.01 ppm above 0.15 ppm.

O₃ and NO₂ interfere if present in the air sample at concentrations greater than that of SO₂. ⁶ Interference of NO₂ is eliminated by including 0.06% sulfamic acid in the absorbing reagent. ⁷ This may, however, result in losses of SO₂ during sampling and during storage of the sample for more than 48 hours after collection. NO₂ interference may also be eliminated by adding 0-toluidine or sulfamic acid subsequent to sample collection. ⁸,9

Heavy metals, especially iron salts, interfere by oxidizing dichlorosulfitomercurate during sample collection. This interference is eliminated by including ethylenediaminetetraacetic acid in the absorbing reagent. Sulfuric acid or sulfate do not interfere. There is no experimental evidence to indicate that SO₃ interferes; it probably hydrolyzes preferentially in the absorbing reagent to form H₂SO₄, rather than combines with sodium tetrachloromer-

curate to form the dichlorodisulfitomercurate complex ion. If the latter reaction prevails, the presence of SO₃ will result in a positive interference. If relatively large amounts of solid material are present, a filter may be used advantageously upstream; however, a loss of SO₂ may occur.

The color produced is independent of temperature in the range 11 to 30°C and is stable for 3 hours.

Much difficulty with the method has been caused by the use of impure pararosaniline hydrochloride. ¹⁰ A commercial brand is now available that is specially selected for this procedure (Fisher Scientific Company, catalog No. P-389). The purity of the reagent may be estimated by comparing the slope of the calibration plot with the value 0.15 absorbance unit per μ l (obtained with 1-cm cells in a Cary spectrophotometer), which corresponds to a molar absorptivity of 36,700.

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Laboratory Exercise - SAMPLING AND DETERMINATION OF METHYL KETONES.

Object

- 1. To demonstrate a simple method for laboratory preparation of known concentrations of vapor in air.
- 2. To demonstrate and compare two common methods of collection of vapors.
 - a. Fritted bubbler
 - b. Silica gel tube
- 3. To demonstrate a general method for analysis of methyl ketones.

Theory

A known concentration of acetone in air is ob-

tained by evaporating weighed amounts of acetone in two calibrated carboys connected in series. Acetone vapor is collected from one of the carboys by each of two sampling methods. The atmosphere in the second carboy, which contains approximately the same concentration of acetone, serves to replace that withdrawn from the sample carboy.

With each sampling method, the collected acetone is contained finally in water solution. An aliquot portion of this solution is made alkaline and iodine is then added to give the iodoform reaction:

CH
$$_3$$
COCH $_3$ + 3I $_2$ + 4NaOH \rightarrow CHI $_3$ + CH $_3$ COONa + 3 NaI + 3H $_2$ O

A measured amount of standard iodine is added and the excess is back titrated with standard sodium thiosulfate solution, using starch as indicator. The amount of iodine consumed by the iodoform reaction is thus obtained by difference. This value is used to calculate the quantity of acetone in the sample solution and the concentration of this methyl ketone in the air sample.

Equipment and Reagents

- 1. 2 Calibrated carboys connected by 2 sections of glass tubing with connecting minimum length of gum rubber tubing.
- 2. Fritted bubbler
- 3. Silica gel tube
- 4. 1 micropipet
- 5. Orifice flowmeter
- 6. 2 Battery-operated fans (batteries supported outside carboys)
- 7. 1 Wash bottle
- 8. 1 Pipet, 25 ml
- 9. 1 Pipet, 20 ml
- 10. 6 Phillips beakers, 250 ml
- 11. 1 Erlenmeyer flask, 250 ml
- 12. 1 Graduated cylinder, 100 ml
- 13. 1 Buret
- 14. 1 Volumetric flask, 100 ml
- 15. 3 Pipets, Measuring, 5 ml
- 16. 5 N NaOH
- 17. 6 N H₂SO₄
- 18. Standard iodine solution
- 19. Standard thiosulfate solution
- 20. Starch indicator solution

Prepared by: Robert Keenan and Richard Kupel.

Miscellaneous tubing, connections, etc. as needed for sampling.

Procedure

Measure 0.06 ml. of C.P. acetone into each carboy. Stopper, close all screw clamps on connecting tubing, and operate the battery - driven fan motors for 45 minutes. Keep the fans operating throughout the subsequent sampling periods. Calculate the theoretical concentration of acetone vapor in each carboy (2.49 mg per liter or 1048 ppm when using a 19.1 liter carboy.) The two values should be approximately the same. It is not necessary that they be exactly the same.

Connect the silica gel tube between the sample carboy and the flowmeter. Connect the flowmeter to the vacuum source. Open the screw clamp, adjust airflow to 1 liter per minute and sample for exactly 8 minutes. Remove the silica gel tube and transfer the silica gel to an Erlenmeyer flask containing a measured 100 ml volume of distilled water. Stopper the flask and allow to stand for 30 minutes with occasional agitation (a one-hour standing period is recommended for samples collected under other circumstances).

While the silica gel is standing in water, collect another sample from the same carboy using the fritted bubbler. Add 15 ml of distilled water to about 1 inch above the fritted disk of the bubbler. Connect between the carboy and the flowmeter. (Be sure that air sample will enter through the fritted disk and exit at the top.) Apply vacuum and adjust flow to 1 liter per minute. Again sample for exactly 8 minutes. Disconnect the bubbler and transfer the sample to a 100 ml volumetric flask. Rinse bubbler with distilled

water and use rinsings to bring the volume of the sample to 100 ml. Note time and set aside for analysis.

Determine the titre of the standard iodine solution versus the standard thiosulfate solution. Pipet 20 ml of I₂ solution into a Phillips beaker. Add 30 ml of water and 2 ml of 6 N H₂SO₄. Titrate with thiosulfate solution to a faint yellow, then add 1 ml of starch indicator and continue titration to the disappearance of the blue color. (Color should not re-appear in 30 seconds.) Record the volume of thiosulfate required to titrate 20 ml of the iodine solution.

In analyzing the samples collected, each student should titrate a portion of each aqueous solution as follows:

Take the sample collected by the fritted bubbler and pipet a 25 ml aliquot into a Phillips beaker. Add 4 ml of 5 \underline{N} NaOH, 25 ml of water and exactly 20 ml of iodine solution (by same pipet as used before). Mix and let stand for 15 minutes. Then add 5 ml of 6 \underline{N} H₂SO₄ and titrate with thiosulfate solution, using starch indicator. Record the volume of thiosulfate solution required to titrate the excess iodine.

Transfer a 25 ml aliquot of the supernatant solution from the silica sample by means of a pipet to a Phillips beaker. Add 4 ml of 5 N NaOH, 25 ml of water and 20 ml of iodine solution. Allow to stand for 15 minutes. Add 5 ml of 6 N H₂SO₄ and titrate the excess iodine with the thiosulfate solution as described previously. Record the volume required.

Carboy No. 1		
Total volume		liters
		grams
Carboy No. 2 Total volume		liters
Wt of acetone		grams
Titre of sodium thiosulfate solution Volume of thiosulfate equivalent to 20 ml of 0.1 N iodine solution	****	ml (a)
Fritted bubbler sample		
Rate of air flow	liter/	minute/
Sampling period		minutes
Aliquot portion		
Volume thiosulfate required for excess 0.1N iodine solution	****	ml (b)
Silica gel sample		
Rate of air flow	liter/	minute/
Sampling period	m	ninutes
Aliquot portion		
Volume thiosulfate required for excess $0.1\underline{N}$ iodine solution		ml (c)

Calculations

1. Sodium thiosulfate titre

1 ml thio
$$20.00$$
 ml iodine or ml 0.1 N I 2 (d)

2. Milligrams of acetone per liter of air

Silica gel sample:

20.00 ml I₂ (d) (c) ml thio) =

(g) ml
$$0.1$$
N I₂ consumed by iodoform reaction

(g) ml $\times 0.1$ N $\times 9.68 \times 4$ = (h) mg/l

3. Concentration of acetone, expressed as parts per million Fritted bubbler:

A new method⁽²⁾ for the sampling and determination of methyl ketones is also presented. The vapors can be collected using a glass tube 4 inches in length and 5 mm inside diameter and loaded with 2 inches of activated charcoal retained by plugs of glass wool at each end. The contaminated air is drawn through the tube at rate of 1 liter per minute. Sampling time

of 10 to 20 minutes is usually sufficient depending on the concentration of the vapor. The organic vapor is desorbed from the charcoal by contact with 2 ml of carbon disulfide in a 5 ml volumetic flask. The analysis of the desorbate is then completed by means of gas chromatographic procedures.

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Object

To determine trace quantities of toluenediisocyanate in atmospheric samples by using toluenediamine as a primary standard.

Theory

Air is sampled at a rate of 3 liters per minute by bubbling through an all-glass impinger containing the absorbing medium. The method depends upon the rapid hydrolysis of toluenediisocyanate to the corresponding toluenediamine derivative, diazotization of the toluenediamine, and coupling of the stable diazo compound with N-1-naphthylethylenediamine to produce a reddish blue color which is measured spectrophotometrically. Because of the difficulty in handling toluenediisocyanate in making up standards, toluenediamine is used as the primary standard. This method is capable of determining 0.01 ppm to 2 ppm of toluenediisocyanate with 95% accuracy; above this concentration the method is about 90% accurate.

Equipment and Reagents

For field determinations the following reagents are weighed and put in separate dry bottles or vials until ready for use, then made up according to their desired solution strength; (1) Toluenediamine, (2) Sodium nitrite, (3) Sodium bromide, (4) Sulfamic acid, and (5) N-1-naphthylethylenediamine.

- 1. Sodium Nitrite Solution. Dissolve 3.0 grams of sodium nitrite and 5.0 grams of sodium bromide in about 80 ml of distilled water. Adjust the volume to 100 ml.
- 2. Sulfamic Acid Solution, 10% W/V.
- 3. N-1-Naphthylethylenediamine solution. Dissolve 50 mg in about 25 ml of water. Add 1 ml of concentrated hydrochloric acid and dilute to 50 ml with distilled water.
- 4. Absorbing Medium. To approximately 600 ml of distilled water add 35 ml of concentrated hydrochloric acid and 22 ml of glacial acetic acid and dilute to 1 liter.
- Standard Solution A. Weigh out 140 mg of pure 2,4-toluenediamine (equivalent to 200 mg of 2,4-toluenediisocyanate). Dissolve with 660 ml of glacial acetic acid. Immediately dilute

- to 1 liter in a glass-stoppered flask. This solution should be used within 15 minutes after final dilution to prepare Standard Solution B.
- 6. Standard Solution B. Transfer 10 ml of Standard Solution A to a glass-stoppered, 1-liter volumetric flask. This portion contains 1.4 mg (1400 μ g) of toluenediamine or the equivalent of 2.0 mg (2000 μ g) of toluenediisocyanate. Add 27.8 ml of glacial acetic acid so that when solution B is diluted to 1 liter with distilled water it will be 0.6N with respect to total acetic acid. One milliliter of Standard Solution B contains the equivalent of 2.0 μ g of toluenediisocyanate.
- 7. Spectrophotometer
- 2-cm matched test tubes for spectrophotometric measurements.
- 9. Glacial acetic acid.
- 10. Concentrated hydrochloric acid.

Procedure

To each bubbler add 15 ml of absorbing solution. The air is sampled at the rate of 3 liters per minute for 10 minutes. When sampling is complete, add 0.5 ml of the 30% sodium nitrite reagent to each bubbler, agitate gently and allow the solution to stand for 2 minutes. Add 1 ml of the 10% sulfamic acid solution, mix and allow to stand for 2 minutes. Add 1 ml of the N-1-naphthylethylenediamine solution, agitate, let stand for 5 minutes in order for the color to develop and make up to 20 ml with water. A reddish blue color indicates the presence of diisocyanate. A blank solution containing 15 ml of the absorbing medium in a clean bubbler should be carried through the entire procedure and used as a photometer zero. The samples should be transferred to 2-cm, matched test tubes and the absorbance values determined at 550 mu. The concentration of TDI is estimated from the standard curve prepared as described in Standardization.

Standardization

To a series of eight graduated cylinders add 5 ml of $1.2\underline{N}$ hydrochloric acid and 10.0, 9.5, 9.0, 8.0, 7.0, 6.0, 5.0, and 0.0 ml, respectively, of $0.6\underline{N}$ acetic acid. Next add 0.0, 0.5, 1.0, 2.0, 3.0, 4.0, 5.0, and 10.0 ml of Standard Solution B containing the equivalent of 0.0, 1.0, 2.0, 4.0, 6.0, 8.0, 10.0,

Prepared by: R.L. Larkin

and 20.0 μ g, respectively, of toluenediisocyanate. The solution which contains no added toluenediamine is a blank for the standardization of the method and serves as the photometer reference. To each cylinder add 0.5 ml of 30% sodium nitrite solution and continue as indicated above in the Procedure. The absorbance values are plotted vs. the equivalent concentrations of TDI to provide the standard curve. A standard curve obtained by using pure 2,4-

toluenediisocyanate as primary standard and a standard curve obtained by using 2,4-toluenediamine as primary standard are superimposable.

Calculations

ppm =
$$\frac{\mu g \text{ of TDI}}{\text{liters of air}} \times \frac{24.5}{\text{molecular wt. of TDI}}$$

Laboratory Exercise – DETERMINATION OF OXIDANTS (INCLUDING OZONE): NEUTRAL BUFFERED-POTASSIUM IODIDE METHOD ¹

Introduction

This method 1,2 is intended for the manual determination of oxidants (including ozone) in the range of a few parts per hundred million (pphm) to about 10 ppm. Ozone, chlorine, hydrogen peroxide, organic peroxides, and various other oxidants will liberate iodine by this method. A positive response of about 10% of the ppm nitrogen dioxide occurs. It is customary for convenience to express the results as ozone. The advantages of this procedure over the alkaline iodide procedure are simplicity, accuracy, and precision. The analysis must, however, be completed during the period of 30 minutes to 1 hour after sampling. Sampling is conducted in midget impingers containing 1% potassium iodide in a neutral (pH 6.8) buffer composed of 0.1 M disodium hydrogen phosphate and 0.1 M potassium dihydrogen phosphate. Iodine is liberated in the absorbing reagent and measured in an appropriate instrument. Serious interfering effects occur from reducing gases and dusts.

Reagents

All reagents are made from analytical-grade chemicals. Traces of reducing impurities cause very serious errors.

Double-distilled water, used for all reagents. To distilled water in an all-glass still, add a crystal each of potassium permanganate and barium hydroxide, and redistill.

Absorbing reagent. Dissolve 13.61 g of potassium dihydrogen phosphate, 14.20 g of anhydrous disodium hydrogen phosphate (or 35.82 g of dodecahydrate salt), and 10.00 g of potassium iodide successively and dilute the mixture to exactly 1 liter. Age at room temperature for at least 1 day before using. This solution may be stored for several weeks in a glass stoppered brown bottle in the

¹Prepared by Bernard E. Saltzman Ph.D., Laboratory of Engineering and Physical Sciences, Division of Air Pollution, Public Health Service, Approved by the Interbranch Chemical Advisory Committee. March 1964.

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refrigerator, or for shorter periods at room temperature. Do not expose to sunlight.

Standard iodine solution, 0.05 N. Dissolve successively 16.0 g of potassium iodide and 3.173 g of iodine; make to a volume of exactly 500 ml. Age for at least 1 day before using. Standardization is unnecessary if the weighing is carefully done. (The solution may also be standardized by titration with sodium thiosulfate by using starch indicator.)

Apparatus

Absorber. All-glass midget impingers with a graduation mark at 10 ml, similar to that shown in Figure 3, are used. (Other bubblers with nozzle or open-end inlet tubes may be used. Fritted bubblers tend to give comparatively low results.) Impingers must be kept scrupulously clean and dust free. All traces of grease must be removed by treatment with dichromate-concentrated sulfuric acid solution followed by tap and distilled water.

Air-metering device. A glass rotameter capable of measuring a flow of $\overline{1}$ to 2 liters per minute with an accuracy of \pm 2% is recommended.

Air pump. An appropriate suction pump capable of drawing the required sample flow for intervals of up to 30 minutes is suitable. It is desirable to have a trap on the inlet to protect the needle valve and pump against accidental flooding with absorbing reagent and consequent corrosion.

Spectrophotometer. A laboratory instrument suitable for measuring the yellow color at 352 m μ , with stoppered tubes or cuvettes (suitable for ultraviolet use), is recommended.

Analytical Procedures

Collection of samples. Assemble a train composed of a midget impinger, rotameter, and pump. Use ground-glass connections upstream from the impinger. Butt-to-butt glass connections with slightly greased tygon tubing may also be used for connections without losses if exposed tubing lengths are kept minimal. Pipet exactly 10 ml of the absorbing solution into the midget impinger and sample at a flow rate of 1 to 2 liters per minute. Note the total volume of the air sample. If the sample air temperature and pressure deviate greatly from 25°C and 760 mm Hg, measure and record these values. Sufficient air should be sampled so that the equivalent of 0.5 to 10 μ 1 of ozone is absorbed. Sampling periods of longer than 30 minutes should be

avoided. For a flow rate of 2 liters per minute, a 30-minute sample should yield a sensitivity of 0.01 ppm. Do not expose the absorbing reagent to direct sunlight.

Analysis. If appreciable evaporation has occurred, add distilled water to restore the volume to the 10-ml graduation mark. Transfer the exposed absorbing reagent (without diluting with rinse water) to a clean colorimeter tube or cuvette. During the period of 30 to 60 minutes after the sampling period, determine the absorbance at $352 \text{ m}\mu$, using a tube or cuvette freshly filled with distilled water as the reference. A few additional readings at earlier and later times should be made occasionally when practicable to check on the color stability. Every few days, determine the blank correction (to be deducted from sample absorbances) by reading the absorbance of unexposed reagent.

Samples having a color too dark to read may be quantitatively diluted with additional absorbing reagent, and the absorbance of the diluted solution read. The dilution factor must then be introduced into the calculations.

Standardization. Freshly prepare $0.0025 \ \underline{N}$ iodine standard by pipetting exactly 5 ml of the $0.05 \ \underline{N}$ standard stock solution into a 100-ml volumetric flask and diluting to mark with absorbing reagent. Place 0.2-, 0.4-, 0.6-, and 0.9-ml portions (measured accurately in a graduated pipet or small buret) of the diluted standard iodine in separate 25-ml volumetric flasks and dilute to marks with absorbing reagent. Mix thoroughly. Immediately after preparation of this known series read the absorbance of each at $352 \ m\mu$ in the usual manner.

Calculations. For convenience, standard conditions are taken as 760mm of mercury and 25°C; thus, only slight correction by means of the well-known perfect gas equation is required to get V, the standard volume in liters of the air sampled. Ordinarily this correction may be omitted. Quantities, customarily expressed in terms of ozone, may be expressed as microliters, defined as V times ppm ozone. It has been determined empirically that 1 mole of ozone liberates 1 mole of iodine (I₂) by this procedure.

Plot the corrected absorbances of the standard colors against the exact calculated normalities of the corresponding diluted iodine solutions. Beer's Law is followed. Draw the straight line giving the

best fit and determine the normality of iodine solution intercepted at an absorbance of exactly 1. This value multiplied by 1.224×10^{5} ° gives the standdardization factor M, defined as the number of microliters of ozone required by 10 ml of absorbing reagent to give an absorbance of exactly 1. For 2-cm cells this value is 4.8.

Results for samples are computed as follows:

ppm oxidant (expressed as O_3) = corrected absorbance \times M/V (1)

If the volume of the air sample V, is a simple multiple of M, calculations are simplified. Thus, for the M value of 4.8 previously cited, if exactly 4.8 liters of air are sampled through the impinger, the corrected absorbance is also ppm directly. If other volumes of absorbing reagent are used, V is taken as the volume of air sample per 10 ml of absorbing reagent.

Discussion of Procedure

Sampling efficiency. When two impingers are placed in series, iodine will very rarely be liberated from the solution in the second absorber. Thus sampling efficiency is very high. Fritted bubblers, which also appear to have equally high sampling efficiencies, usually give, however, less iodine for a given amount of ozone and should not, therefore, be used. This is due to the complex chemistry of ozone in iodine solutions. ²

Stability of colors. About 90% of the iodine is liberated by ozone immediately and the remaining 10% appears to be liberated by a single slow-reacting component (probably H₃PO₅ produced by the ozone in a side reaction) with a half-life of about 10 minutes. Thus the color will gradually increase until about 45 minutes after sampling, after which fading will begin. Good results are obtained by reading during the period of 30 to 60 minutes after sampling.

Oxidants other than ozone will also liberate iodine but at a slower rate. Some estimate of the presence of such materials or of fading due to reducing substances can be made for each situation by making occasional measurements over an extended period of time. Use of analytical-grade reagents and of carefully cleaned glassware reduces losses of iodine and fading processes. Do not expose the reagent to direct sunlight, since additional iodine may be released.

Comparison with 2% potassium iodide reagent. A similar reagent, containing 2% potassium iodide in the same buffer that has been adjusted to pH 7.0 with sodium hydroxide pellets, is in use.³ Both

^{*}Standard molar volume (760 mm Hg, 25°C) = 24.47 liters. Hence 1 μ mole 1₂ = 24.47 μ 1 O₃, and 10 ml 1 N iodine = $5 \times 10^3 \mu$ mole 1₂ = 1.224 × 10 μ 1 O₃.

reagents should give comparable results. Color development as well as fading is slower in the 1% reagent, so that a longer time interval should be available for accurate reading.

Interferences. The negative interferences from reducing gases such as sulfur dioxide and hydrogen sulfide are very serious (probably on a mole-to-mole equivalency). The procedure is very sensitive to reducing dusts, which may be present in the air or on the glassware. Losses of iodine occur even on clean glass surfaces, and thus the manipulations should minimize this exposure.

Elimination of the interference of sulfur dioxide, even when it was present in as high as hundredfold ratio to oxidant, has been accomplished recently 4 by incorporating an extra large (140-ml) absorbing U-tube in the sampling train upstream from the impinger. The absorbent, which removes sulfur dioxide without loss of oxidant, is glass fiber paper impregnated with chromium trioxide. (Drop 15 ml of aqueous solution containing 2.5 g chromium trioxide and 0.7 ml concentrated sulfuric acid uniformly over 60 in. 2 of paper, and dry in an oven at 80 to 90°C for 1 hour. Cut the paper into 1/4- x 1/2-in. strips, each folded once into a V-shape, pack into the U-tube, condition by drawing air through tube overnight.) The absorbent has a long life (at least 1 month). If it becomes visibly wet from sampling humid air, it must be dried (with dry air) before further use.

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Object

The object of this section is to present methods which can be conveniently used for the determination of fluorides in different types of samples.

Theory

Among the many methods suggested for the determination of fluoride, the colorimetric methods are generally accepted to be the most satisfactory at the present time. These methods are based on the reaction between fluoride ion and a zirconium-dye lake. Fluoride reacts with the dve lake, dissociating a portion of it into a colorless complex ion (ZrF₆⁻⁻) and the dye. As the fluoride concentration is increased, the color becomes progressively lighter or different in hue, depending on the dye used. Because these methods are subject to errors when interfering ions are present, it may be necessary to separate fluoride from possible interferences before making the fluoride determination.

Fluoride-bearing dusts may be collected by any of the standard techniques involving filtration, electrostatic precipitation, or impingement. Fumes are sampled with the electrostatic precipitator or impingers. Gases are sampled with Greenburg-Smith impingers or fritted bubblers containing 0.1 NaOH. Urine samples should be collected in clean borosilicate glass bottles.

Equipment and Reagents

Spectrophotometer - any spectrophotometer for use at 570 m μ and providing a light path of at least 1 cm.

Prepared by: Richard E. Kinser

A photometer equipped with a filter having maximum transmittance at 500-580 m μ and providing at least a 1-cm light path may be used instead of a spectrophotometer.

Standard Fluoride Solution - Dissolve 0.221 g NaF in distilled water and dilute to 1000 ml. Dilute 10 ml of this stock solution to 100 ml with distilled water; 1 ml is equivalent to 10 mg of fluoride ion.

SPADNS Solution (dye solution) - Dissolve 0.958g of SPADNS [Eastman organic chemicals #7309, sold as 4,5-dihydroxy-3-(parasulfophenylazo)-2,7-naphthalenedisulfonic acid trisodium salt] in distilled water and dilute to 500 ml.

Zirconium-Acid Solution - Dissolve 0.133g zirconium oxychloride octahydrate (ZrOCl₂·8H₂O) in 25 ml of distilled water, add 350 ml of concentrated HCl (reagent grade, Sp. gr. 1.19) and dilute to 500 ml with distilled water.

Reference Solutions - Mix 10 ml of SPADNS solution with 100 ml of distilled water. Dilute 7 ml of concentrated HCl to 10 ml and add to the diluted SPADNS solution. This solution is used for setting the reference point (zero) of the spectrophotometer. The solution is stable and may be reused.

Procedure

Preparation of standard curve - Prepare a series of fluoride standards in the range of 0-70 micrograms by diluting the appropriate quantities of standard fluoride solution to $50\,\text{ml}$ with distilled water. Add exactly $5\,\text{ml}$ each of SPADNS solution and zirconium-acid solution or $10\,\text{ml}$ of a mixture containing equal volumes of the two reagents. Mix each standard, set the spectrophotometer to zero absorbance with the reference solution, and measure the absorbance of each standard at $570\,\text{m}\mu$.

Plot a curve of micrograms of fluoride versus absorbance. A new standard curve must be prepared whenever a fresh batch of reagent is prepared or a different standard temperature is desired.

Sample Treatment - Before fluoride can be determined quantitatively by colorimetric procedures it must be present in solution as the fluoride ion, free from organic matter and ionic interferences. Samples of urine and body fluids containing organic matter must first be ashed under alkaline conditions to remove the organic matter. Alkaline conditions must be maintained during ashing to prevent the loss of fluoride. Calcium oxide (low in fluoride) or magnesium acetate have been used for this purpose. Concentration of samples must also be done under alkaline con-If the sample contains known interferences such as phosphate, aluminum, iron, and hexametaphosphate a separation step is necessary. Fluoride is separated by either of the two described distillation procedures. Free chlorine in a sample may be destroyed by the addition of 1 drop of sodium arsenite solution (5g NaAsO2 per liter) for each 0.1 mg of chlorine.

<u>Distillation Procedures</u> - (a) Steam distillation - The commercial distilling apparatus is satisfactory (Ace Glass Cat. No. 6431 or Scientific Glass Apparatus Company, Cat. No. JD 2130). The thermometer bulb and steam inlet should extend to within 1/16 inch of the bottom of the distilling flask. Bumping may be minimized by placing a few glass beads in the steam generator and distilling flask. The distilling flask delivery tube must slope upward and have no restrictions. Joints must be tight fitting for quantitive recovery of fluoride. To eliminate possible contamination from glassware the apparatus should be steamed out before use. The following procedure may be used for this purpose. Place 125 ml of distilled water in the distilling flask and carefully add 25 ml of concentrated H₂SO₄ or 60% HClO₄. Mix thoroughly and

add a few glass beads. Assemble the apparatus, connect to the steam generator and start distillation. By-pass steam until the temperature in the distilling flask reaches 135°C. At this point close steam by -pass and introduce the steam to the distilling flask. Maintain temperature between 130 and 150° C (130-140°C for HClO₄). Distill at the rate of 5 ml per minute and collect at least 200 ml of distillate. Discard distillate. To the steam cleaned distilling flask, add a suitable aliquot of the aqueous sample. Distill as above and collect 200 ml of distillate. Chlorides may be held back in the distillation by adding silver sulfate or silver perchlorate to the distilling This distillate is used for the colorimetric determination of fluoride.

(b) Direct distillation from sulfuric acid2- This method produces no dilution of the sample. Sulfate carry-over during the latter stages of distillation is pronounced; however, the volume of distillate serves to hold the final sulfate concentration within tolerable limits.

A distillation apparatus such as Corning No. 3360 may be used. A 250 ml distilling flask is adequate. Obstruction in the vapor path and trapping of liquid in the adapter or condenser must be avoided. These conditions may enhance sulfate carry-over. Place 100 ml of distilled water in the distilling flask and add carefully 50 ml of concentrated H2SO4. Swirl until well mixed and add 20-30 glass beads. Connect the apparatus and begin heating slowly at first, then increase heat. Distill as rapidly as the condenser efficiency will allow (distillate must be cool). Continue distillation until the temperature reaches 180°C and stop. Discard distillate. This procedure will remove fluoride contamination and serves to adjust the acidwater ratio for sample distillation.

After cooling the acid-water mixture to 120°C or less, add the sample or aliquot diluted to 50 ml and mix thoroughly.

Silver sulfate should be added to the distilling flask at the rate of 5 mg per mg of chloride when high chloride samples are to be distilled. Distill as before until the temperature reaches 180°C. Hold this distillate for colorimetric estimation of fluoride.

Color Development³ - Adjust the temperature of a 50 ml aliquot of the distillate (or other sample solution) or a smaller aliquot diluted to 50 ml to the same temperature used during the development of the standard curve. Add exactly 5 ml each of the SPADNS solution and zirconium-acid solution (10 ml of a mixture containing equal volumes of the two reagents also may be used). Mix well and measure absorbance at 570 mµ

after first setting the reference point of the spectrophotometer with the reference solution. If the absorbance falls beyond the range of the standard curve repeat the procedure using a smaller aliquot. Known interferences such as phosphate hexametaphosphate, iron and aluminum may be separated with the described distillation procedures.

Calculations

Determine the quantity of fluoride in the analyzed aliquot by referring to the standard curve. The fluoride concentration in the original sample is determined by allowing for dilution factors and original sample size.

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Introduction

The Saltzman method is intended for the manual determination of nitrogen dioxide in the atmosphere in the range of a few parts per billion (ppb) to about 5 ppm. Sampling is conducted in fritted bubblers. The method is also applicable to the determination of nitric oxide after it is converted to an equivalent amount of nitrogen dioxide by passage through a permanganate bubbler.³ Concentrations of both gases of 5 to 100 ppm may be sampled in evacuated bottles. The nitrogen dioxide is absorbed in Griess-Saltzman reagent.² A stable pink color is produced within 15 minutes and may be read visually or in an appropriate instrument. Only slight interfering effects occur from other gases.

Reagents

All reagents are made from analytical-grade chemicals in nitrite-free water prepared, if necessary, by redistilling distilled water in an all-glass still after adding a crystal each of potassium permanganate and of barium hydroxide. They are stable for several months if kept well stoppered in brown bottles in the refrigerator. The absorbing reagent should be allowed to warm to room temperature before use.

N-(1-Naphthyl)-ethylenediamine dihydrochloride, 0.1%. Dissolve 0.1g of the reagent in 100 ml of water. This is a stock solution.

Absorbing reagent. Dissolve 5 g of sulfanilic acid in almost a liter of water containing 140 ml of glacial acetic acid. Gentle heating is permissible, if desired, to speed up the process. To the cooled mixture, add 20 ml of the 0.1% stock solution of

N-(1-Naphthyl)-ethylenediamine dihydrochloride, and dilute to 1 liter. Avoid lengthy contact with air during both preparation and use, since this will result in discoloration of reagent because of absorption of nitrogen dioxide.

Standard sodium nitrite solution, 0.0203 g per liter. One ml of this working solution produces a color equivalent to that of 10 μ 1 of nitrogen dioxide (10 ppm in 1 liter of air at 760 mm of mercury and 25°C). Prepare fresh just before use by dilution from a stronger stock solution containing 2.03 g of the reagent grade granular solid (drying is unnecessary) per liter. The stock solution should be stable for 90 days.

Acid permanganate, used for nitric oxide determination. Dissolve 2.5 g of potassium permanganate in about 90 ml water, add 2.5 g of concentrated sulfuric acid (or 5.2 ml of 1:3 H₂SO₄) and dilute to 100 ml with distilled water. Prepare at frequent intervals, since the keeping quality is not good; discard when an appreciable precipitate of brown manganese dioxide is noted.

Apparatus

Absorber. A specially ordered all-glass bubbler with a $60-\mu$ maximum pore diameter frit (Corning designation "coarse" or Ace designation "C"), similar to that illustrated in Figure 1, is used.

Acid permanganate bubblers. A midget impinger with a nozzle about 1 mm in diameter and ground glass joints may be used (Figure 3). Accumulated deposits of manganese dioxide may be readily cleaned out by warming with a solution of hydroxylamine hydrochloride or oxalic acid.

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¹Prepared by: Bernard E. Saltzman, Ph.D., Laboratory of Engineering and Physical Sciences, Division of Air Pollution, Public Health Service. Approved by the Interbranch Chemical Advisory Committee, January 1964.

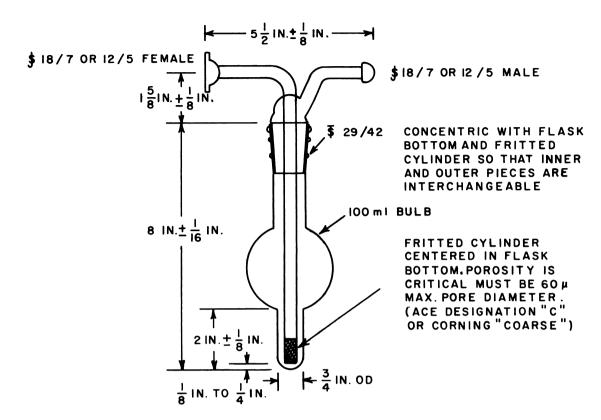


FIGURE 1. FRITTED BUBBLER FOR SAMPLING NITROGEN DIOXIDE.

Air-metering device. A glass rotameter capable of accurately measuring a flow of 0.4 liter per minute is recommended.

Air pump. An appropriate suction pump capable of drawing the required sample flow for intervals of up to 30 minutes is suitable. It is desirable to have a tee connection at the intake. The inlet connected to the sampling train should have an appropriate trap and needle valve (preferably of stainless steel). The second inlet should have a valve for bleeding in a large excess flow of clean air to prevent condensation of acetic acid vapors from the absorbing reagent, with consequent corrosion of the pump.

Spectrophotometer or colorimeter. A laboratory instrument suitable for measuring the pink color at 550 m μ , with stoppered tubes or cuvettes, is recommended.

Analytical Procedure for Nitrogen Dioxide

Sampling train. Assemble, in order, a fritted absorber, rotameter, and pump. Use ground-glass connections upstream from the absorber. Butt-to-butt glass connections with slightly greased tygon or pure gum rubber tubing may also be used for con-

nections without losses if lengths are kept minimal. Since the rotameter operates at an appreciable vacuum, make one dummy run to calibrate it against another rotameter or wet test meter installed upstream from the bubbler and operating at atmospheric pressure. If preferred, the sampling rotameter may be used upstream from the bubbler provided occasional checks are made to show that no nitrogen dioxide is lost. In either case, for accurate measurements, the rotameter must be kept free from spray or dust.

Sampling procedure. Pipet exactly 10 ml of absorbing reagent into the fritted bubbler. Draw an air sample through it at the rate of 0.4 liter (or less) per minute until sufficient color has developed (about 10 minutes). Note the total air volume sampled. If the sample air temperature and pressure deviate greatly from 25°C and 760 mm Hg, measure and record the values.

Determination. After collection or absorption of the sample, a direct red-violet color appears. Color development is complete within 15 minutes at ordinary temperatures. Compare with standards visually or transfer to stoppered cuvettes and read in a spectrophotometer at $550 \text{ m}\mu$, using unexposed reagent as

a reference. Colors may be preserved, if well stoppered, with only 3 to 4% loss in absorbance per day; however, if strong oxidizing or reducing gases are present in the sample in concentrations considerably exceeding that of the nitrogen dioxide, the colors should be determined as soon as possible to minimze any loss.

Standardization. Add graduated amounts of standard sodium nitrite solution up to 1 ml (measured accurately in a graduated pipet or small buret) to a series of 25-ml volumetric flasks, and dilute to marks with absorbing reagent. Mix, allow 15 minutes for complete color development, and read the colors.

Good results can be obtained with these small volumes of standard solution if they are carefully measured. If preferred, however, larger volumes may be used with correspondingly larger volumetric flasks.

Calculations. For convenience, standard conditions are taken as 760 mm of mercury and 25°C; thus, only slight correction by means of the well-known perfect gas equation is ordinarily required to get V, the standard volume of the air sample in liters. Quantities of nitrogen dioxide may be expressed as microliters, defined as V times the ppm nitrogen dioxide. It has been determined empirically that 0.72 mole of sodium nitrite produces the same color as 1 mole of nitrogen dioxide; hence, 2.03 μ g of sodium nitrite is equivalent to 1 μ 1 of nitrogen dioxide.* The 1-ml standard is equivalent to 4 μ 1 of nitrogen dioxide per 10 ml of absorbing reagent.

Plot the absorbances of the standard colors, corrected for the blank, against the milliliters of standard solution. Beer's Law is followed. Draw the straight line giving the best fit and determine the slope (the value in milliliters of sodium nitrite intercepted at absorbance of exactly 1). This value multiplied by 4 gives the standardization factor, M, defined as the number of microliters of nitrogen dioxide required by 10 ml of absorbing reagent to give an absorbance of 1. For 2-cm cells the value was 3.65. Then:

ppm nitrogen dioxide = corrected absorbance x M/V

If the volume of the air sample, V, is a sample multiple of M, calculations are simplified. Thus, for the M value of 3.65 previously cited, if exactly 3.65 liters of air is sampled through a bubbler, the cor-

$$1 \mu 1 \text{ NO}_2 = \frac{10^{-6}}{24.47} \text{ moles NO}_2 = \frac{10^{-6}}{24.47} \text{ x 0.72 x}$$

 $69.00 = 2.03 \text{ x } 10^{-6} \text{ g NaNO}_2.$

rected absorbance is also ppm directly. If other volumes of absorbing reagent are used, V is taken as the volume of air sample per 10 ml of reagent.

ANALYTICAL PROCEDURE FOR NITRIC OXIDE

Sampling for concentrations of 10 ppm and less. Assemble a sampling train composed of, in order, rotameter, fritted absorber, acid permanganate bubbler (with a nozzle rather than fritted inlet), fritted absorber, and pump. Pipet exactly 10 ml of absorbing reagent into each fritted absorber (first and third in the train). The second bubbler in the train should contain 10 ml of the acid permanganate solution, which may be reused several times. Draw an air sample through at a rate of 0.4 liter per minute (or less) until sufficient color has developed (about 10 minutes). After allowing an additional 15 minutes for full color development, the solution from the third bubbler may be read in the spectrophotometer and the nitric oxide computed. Colors too dark to read may be quantitatively diluted with unexposed absorbing reagent. If a simultaneous determination of nitrogen dioxide is desired it may be obtained by reading the colored solution from the first bubbler in a similar manner.

DISCUSSION OF PROCEDURES

Sampling efficiency. The porosity of the fritted bubbler is important, as well as the flow rate. An efficiency of 95% may be expected with a flow rate of 0.4 liter per minute and a maximum pore diameter of 60 μ . Considerably lower efficiencies are obtained with coarser frits, but these may be utilized if the flow rate is reduced. Since the quality control by some manufacturers is rather poor, it is desirable to measure the porosity of a new absorber experimentally as follows:

Carefully clean the apparatus with dichromate—concentrated sulfuric acid solution and rinse—thoroughly with distilled water. Assemble the bubbler, add sufficient distilled water to cover the fritted portion, and measure the vacuum required to draw the first perceptible stream of air bubbles through the frit. The following equation is then used:

maximum pore diameter
$$(\mu) = \frac{30 \text{ s}}{P}$$
 (2)

Where s is the surface tension of water at the test temperature in dynes per cm (73 at 18°C, 72 at 25°C, and 71 at 31°C), and P is the measured vacuum in mm of Hg.

Nitrite equivalent of nitrogen dioxide. Stand-

^{*}Molar volume at 25°C, 760 mm Hg is 24.47 liters. Molecular weight NaNO₂ = 69.00; hence:

ardization is based upon the empirical observation that 0.72 mole of sodium nitrite produces the same color as 1 mole of nitrogen dioxide. Using sodium nitrite is much more convenient than preparing accurately known gas samples for standardizing.

Efficiency of nitric oxide conversion. Conversion efficiency of nitric oxide to nitrogen dioxide by the permanganate bubbler may be commonly as low at 70%. This depends somewhat upon the quality of the permanganate solution and the design of the bubbler. Few data have been published on conversion efficiencies.

Conversion efficiencies of 95 to 100% have been reported recently 1 for an alternative method using a 17-mm OD glass U tube, containing one sheet of impregnated glass fiber paper cut into 1/4-in. strips, at a flow rate of 290 ml per minute. (A stack of 25 sheets of 7-cm-diameter paper is impregnated with 25 ml of 2.5% Na Cr O, 2.5% H SO, and dried in a vacuum oven at 160°F, or on a hot plate at 200°F. Discard top and bottom sheets, store in closed bottle.) The useful life of the paper is limited, and it deteriorates rapidly when exposed to reagent vapors downstream from a bubbler. Hence a different sampling train, composed of rotameter, paper, fritted absorber, and pump, is used. The analysis yields the total of nitric oxide and nitrogen dioxide. A separate analysis of the later gas must be made and deducted to give the concentration of nitric oxide.

Effects of interfering gases. A fivefold ratio of ozone to nitrogen dioxide will cause a small interference, the maximal effect occurring in 3 hours. The reagent assumes a slightly orange tint.

A 10-fold ratio of sulfur dioxide produces no effect. A 30-fold ratio slowly bleaches the color to a slight extent. The addition of 1% acetone to the reagent before use retards the fading by forming a temporary addition product with sulfur dioxide. This permits reading within 4 to 5 hours (instead of the 45 minutes required without the acetone) without appreciable interferences.

The interferences from other nitrogen oxides and other gases that might be found in polluted air are negligible.

SAMPLING RELATIVELY LARGE CONCENTRATIONS (MORE THAN 5ppm) WITH EVACUATED BOTTLES

Grab-sample bottles. Ordinary glass-stoppered borosilicate glass bottles of 30- to 250-ml sizes are suitable if provided with a mating ground joint attached to a stopcock for evacuation. Calibrate the volume by weighing with connecting piece, first

empty, then filled to the stopcock with distilled water.

Fifty- or one hundred-milliliter glass syringes are convenient (although less accurate) for moderately large concentrations.

Sampling for nitrogen dioxide. Sample in evacuated bottles of appropriate size (30 ml for up to 100 ppm, to 250 ml for down to 1 ppm) containing exactly 10 ml (or other convenient volume) of absorbing reagent. First grease the joint lightly with silicone or fluorocarbon grease. If a source of vacuum is available at the place of sampling, it is best to evacuate just before sampling to eliminate any uncertainty about loss of vacuum. A three-way Y stopcock connection is convenient. One leg is connected to the sample source, one to the vacuum pump, and the third to a tee attached to the bottle and to a mercury manometer or accurate guage. In the first position of the Y stopcock, the bottle is evacuated to the vapor pressure of the absorbing reagent, and the actual vacuum is read. In the second position of the Y stopcock, the sampling bottle is closed and the vacuum pump draws air through the sampling line to flush it thoroughly. In the third position of the Y stopcock, the sampling line is connected to the evacuated bottle, and the sample is collected. The stopcock on the bottle is than closed. Allow 15 minutes with occasional shaking for complete absorption and color development. For calculation of the standard volume of the sample, the pressure is recorded as the difference between the filled and evacuated conditions, and the uncorrected volume is that of the bottle plus that of the connection up to the stopcock minus the volume of absorbing reagent.

Another, more convenient but less accurate field method for moderately large concentrations is to use 50- or 100-ml glass syringes. Ten ml of absorbing reagent is kept in the capped syringes, and 40 or 90 ml of air is drawn in at the time of sampling. The absorption of nitrogen dioxide is completed by capping and shaking vigorously for 1 minute, after which the air is expelled. Additional air may be drawn and in the process repeated several times if necessary to develop sufficient final color.

The syringe method is also useful when appreciable concentrations of nitric oxide are suspected. Interference caused by the air oxidation of nitric oxide to nitrogen dioxide is minimized by expelling the air sample immediately after the 1-minute absorption period.

Sampling for nitric oxide. Sample in an evacuated bottle containing absorbing reagent, as described in the procedure for nitrogen dioxide. Close the stopcock and allow sufficient time for the air oxida-

tion of the nitric oxide to be substantially completed (Figure 2), shaking the bottle at intervals to prevent loss of nitrogen dioxide on the glass. Read the color in the manner previously described. The nitrogen dioxide initially present may be separately

determined in a syringe and deducted if appreciable. The calculated concentration of nitric oxide may be corrected for incomplete conversion according to Figure 2.

Low conversions should be avoided for accurate results. A second correction for fading of the color

(about 3% of the absorbance per day) may be made for a prolonged absorption period.

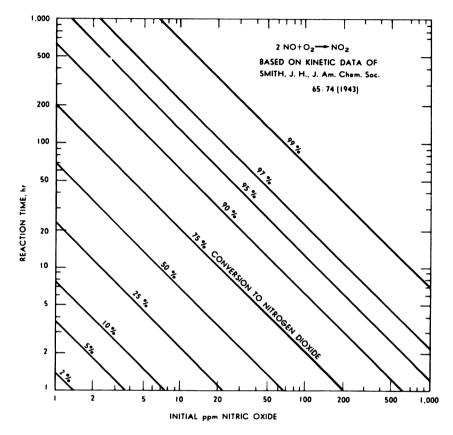


FIGURE 2. OXIDATION OF NITRIC OXIDE BY AIR AT 25°C.

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Laboratory Exercise - DETERMINATION OF AROMATIC HYDROCARBONS

Method I. Chemical Procedure

Object

To determine the total aromatic hydrocarbon content of a solvent mixture by chemical methods, and to determine benzene, toluene, and xylene (ortho, meta, and para) by chemical methods.

Theory - determination of aromatic hydrocarbons

The quantity of aromatic hydrocarbons present in a sample mixture can be estimated within 5% by sulfonation of the aromatic hydrocarbon with fuming sulfuric acid and subsequent dissolution of the sulfonated material in the acid. Paraffin hydrocarbons are not sulfonated and remain insoluble in the fuming sulfuric acid.

Equipment and Reagents

- 1. Pipet, 5 or 10 ml
- 2. Babcock flask graduated in 0.1 ml
- 3. 20% fuming sulfuric acid

- 4. Concentrated sulfuric aciddd
- 5. Centrifuge cups
- 6. Centrifuge
- 7. Heated water bath

Procedure

Pipet a 5 to 10 ml aliquot of the sample into a Babcock flask and cool in running water. Add slowly and very carefully 20% fuming sulfuric acid with constant stirring. Continue to add the acid until there is no further development of heat. Permit the mixture to stand for 30 minutes at 40-50°C and then add sufficient concentrated sulfuric acid to bring the mixture up into the neck of the flask. Place the flask in a centrifuge cup, pack sand around it, accurately counterbalance the cups, and centrifuge. If the sample consists entirely of aromatic hydrocarbons there will be no insoluble layer. For general work, it is recommended that insoluble layers of under 5% be neglected. Readings of insoluble layers greater than 5% are considered accurate to within 2 to 3%.

Calculations

% aromatics =
$$\frac{\text{ml Sample - ml Insoluble}}{\text{ml Sample}} \times 100$$

Prepared by: Robert L. Larkin

Object - determination of benzene, toluene, and xylene.

Theory - (a) Benzene can be determined by the Dolin method, which is a modification of the butanone procedure. In this method, the color which results when benzene is present is stable in the presence of acetic acid, while the colors produced by toluene, xylene, and other related compounds disappear rapidly upon adding acetic acid.

- (b) Toluene is nitrated with fuming nitric acid instead of both sulfuric and nitric acids. The acid is diluted with water, neutralized, extracted with butanone and, upon adding potassium hydroxide, a reddish-blue color is developed.
- (c) Xylene is determined by Weber's test. The sample is treated with concentrated nitric and sulfuric acids and is heated to boiling. Upon cooling and subsequent addition of water, a milky suspension is formed. This is treated with cyclohexanol and sodium hydroxide. A green color indicates the presence of xylene. Benzene and toluene must not be present in amounts greater than 10%.

Equipment and Reagents

- 1. Concentrated H₂SO₄
- 2. Fuming HNO₃
- 3. Flask, volumetric, 100 ml
- 4. Pipets, 1 ml, 10 ml, 25 ml
- 5. Distilled H₂O
- 6. NaOH (40%)
- 7. KOH (50%)
- 8. Litmus paper
- 9. But anone
- 10. Buret, funnel top
- 11. Ether
- 12. 95% ethanol
- 13. Separatory funnels
- 14. Cyclohexanol
- 15. 2N NaOH
- 16. Test tubes
- 17. Glass stoppered bottles (small)

Procedure

- (a) Determination of benzene. Treat 0.1 ml of the sample in a separatory funnel with 2 ml of an equal volume mixture of concentrated sulfuric acid and fuming nitric acid. After 10 minutes, add 25 ml of water and cool. Extract the nitrated material with 25 ml of ether and wash the extract with 25 ml of water. Transfer the ether extract to a 100 ml volumetric flask. Make to volume with 95% ethanol. Transfer a 10 ml aliquot to a test tube and add 1 ml of butanone, 2 drops of 40% sodium hydroxide, shake and allow to stand for 10 minutes. If benzene is present in the original solution, a crimson color will appear. The addition of 5 drops of glacial acetic acid will eliminate any color caused by the presence of toluene, xylene and other benzene homologs.
- (b) Determination of toluene. a second 0.1 ml aliquot of the sample with 1 ml of fuming nitric acid, transfer the acid mixture to small flask or bottle fitted with an unlubricated glass stopper. Wash the sample container with six 1 ml portions of water and add to the acid mixture. Neutralize the acid solution in a water bath at 25-30°C by slowly titrating with 50% potassium hydroxide. Litmus paper may be used as the indicator. Add an excess of 2 to 3 drops of the alkali. Add 10 ml of butanone and shake occasionally for 10 minutes. It is important at this stage that the bottle and contents be kept warm, at about 25-30°C, to prevent salts from crystallizing. Transfer the liquid to a 50 ml buret. Draw off the butanone layer into a test tube and treat with 1.5 ml of 50% potassium hydroxide. Shake vigorously for several minutes and occasionally during the ½ to 1½ hour waiting period. A reddishblue color indicates toluene.
- (c) Determination of xylene. Nitrate 0.5 ml of the sample by treating it with 1 ml of concentrated nitric acid and 2 ml of 100% sulfuric acid while shaking vigorously in a hood; heat to boiling.

Cool the mixture and withdraw 0.1 ml of this acid mixture, and add 1 ml of water. A milky suspension is observed due to the presence of the nitration products of aromatic hydrocarbons. Shake 0.5 ml of the suspension with 1 ml of cyclohexanol. Make the solution distinctly alkaline with 2N sodium hydroxide solution and mix thoroughly. The alcoholic layer becomes green, indicating presence of xylene.

Method II. Gas Chromatography Procedure

Object

To determine the aromatic content of a solvent mixture by gas chromatography and ultraviolet spectroscopy.

Theory

It is often desirable to be able to tell exactly which aromatic hydrocarbons are present in a solvent sample. In such cases gas chromatography has proved to be of great value. It is a simple matter to determine the number of volatile compounds in an unknown solvent sample, it is not, however, easy to decide which peaks produced in a chromatogram can be attributed to specific aromatic compounds. A comparison of retention times is one method of identifying peaks. A more specific method, however, of identifying aromatic peaks in a chromatogram is to collect the separated substances as they are eluted from the chromatographic column and use an ultraviolet spectrophotometer for the identification of each compound. The basic requirement for the success of such a method is that the resolution of the compounds be distinct enough so that the fractions may be collected without overlapping. A polar column of 7,8-benzolquinoline can be used for this purpose or a column consisting of 5% diisodecyl-phthalate -5% Bentone 34 is also very useful in resolving aromatic hydrocarbons. For example, both columns are capable of separating the ortho, meta, and para isomers of xylene. Another factor to consider is the detector. A non-destructive detector should be used or it will be necessary to use a down-stream splitter in order to vent enough material for collection. A suitable collection medium for ultraviolet analysis is issoctane (2,2,4-trimethylpentane).

Equipment and Reagents

- 1. Gas chromatograph.
- 2. Ultraviolet spectrophotometer, a recording type is preferred but a manually operated instrument may be used.
- 3. Column: 7,8-Benzolquinoline or other suitable substrate.
- 4. Chromatoquality benzene, toluene and xylene
 - 5. 2, 2, 4-Trimethylpentane (isooctane)
 - 6. Test tubes, small
 - 7. Matched silica photometer tubes
 - 8. Reference ultraviolet spectra
 - 9. Large hypodermic needle
 - 10. Microsyringes

Procedure

Separate all solid material from the solvent sample by filtration. An ultraviolet spectrum should be run on the sample at this stage. The presence of aromatics in the sample can be established usually without separation of other materials. A composite spectrum is obtained for more than one aromatic The sample should then be compound. chromatographed, starting at low column temperatures and working upward in order to minimize the possibility of masking small peaks. Each time the conditions are changed, a few microliters of the sample should be injected and the chromatogram inspected. When ideal conditions are reached, that is, when all the peaks are separated adequately without very long retention times, the eluates should be collected. Add 1 to 2 ml of the 2,2,4-trimethylpentane to a series of small test tubes. Chromatograph about 10 ml of sample at the proper attenuation and number the peaks. The test tubes should be numbered accordingly. Attach a hypodermic needle to

the exit of the chromatograph. As the peaks appear on the chromatogram bubble the effluent gas into the 2,2,4-trimethylpentane using the properly numbered test tube.

To avoid contamination of poorly resolved substances collect only those fractions representing the tops of the chromatographic peaks.

A baseline curve should be run on the ultraviolet spectrophotometer by placing pure isooctane in both reference and sample beams.

Transfer the collected fraction to a matched silica cell and place in the sample beam of the instrument. The ultraviolet spectrum is then obtained.

By comparison of the spectrum with a series of reference spectra, positive identification of the aromatic peaks are made.

A quantitative determination can then be made on the chromatograms by injecting varied amounts of the known compounds into the chromatograph and measuring either the height of the peaks or preferably the areas under the peaks. The standardization should be made in the same concentration range as the samples. Straight line relationships will result when concentrations are plotted against peak areas. The amount of sample components is computed when the respective areas are measured and referred to the standard curves.

Laboratory Exercise - NOISE MEASUREMENT AND ANALYSIS

Object

To measure and evaluate a continuous noise source with the Sound Survey Meter and to measure and evaluate a continuous noise using the Sound Level Meter and Octave Band Analyzer.

Theory

a. Sound survey meter

Sound pressures are converted by the microphone to an electrical current. This current is amplified and the sound pressure level is indicated on a rootmean-square meter in decibels re 0.0002 dynes per sq. cm. Amplification is controlled in 10 decibel steps by an attenuator. The "A" and "B" weighting networks reduce the electrical response of the unit in certain frequencies, thereby approximating the response of the human ear. The "C" weighting network gives an essentially flat response. The readings obtained from these three weighting networks can be used.

Source

b. Octave band analyzer

In making an octave band analysis the output from the Sound Level Meter is fed into an Octave Band Analyzer. The analyzer is equipped with filters which allow only the energy from a selected frequency band to pass through to the analyzer amplifier, attenuator, and meter.

Equipment - Measurements with Sound Survey Meter

- 1. Sound survey meter
- 2. Acoustical calibrator
- 3. Noise sources

<u>Procedure - Measurement with Sound</u> Survey Meter

Check the batteries on the survey meter. Using the acoustical calibrator, calibrate the survey meter. Take measurements of the background noise in the room, obtaining readings on the "A", "B", and "C" networks. Repeat the measurements for other noise sources provided for the laboratory.

Overall level (dB)

	-			
Α	В	С	C - B	C - A

Equipment - Octave Band Analysis

- 1. Sound level meter
- 2. Octave band analyzer
- 3. Acoustical calibrator
- 4. Noise sources

Prepared by: Herbert H. Jones

Procedure - Octave Band Analysis

Check the batteries in both the sound level meter and octave band analyzer. Adjust the sound level meter to the proper reading, using the acoustical calibrator. Connect the output of the sound level meter into the input of the octave band analyzer. With the analyzer attenuator in zero position and the band selector in the 20 - 10 Kc position, the octave band analyzer meter

is adjusted to read the same level as the sound level meter. The calibrator is removed and the noise source is turned on. The sound level meter attenuator is moved to produce a reading on the indicating meter and this level (the sum of attenuator setting and indicating meter) is recorded as overall level. The octave band analyzer selector switch may then be moved to the various octave bands. In each band position the attenuator switch of the

analyzer is adjusted to bring the analyzer meter on scale and the level is recorded on the data sheet (Figure 2).

Calculations

Plot the values obtained for each octave band on the graph (Figure 1). Normally these points are connected with straight lines between consecutive octave bands.

E-25-2

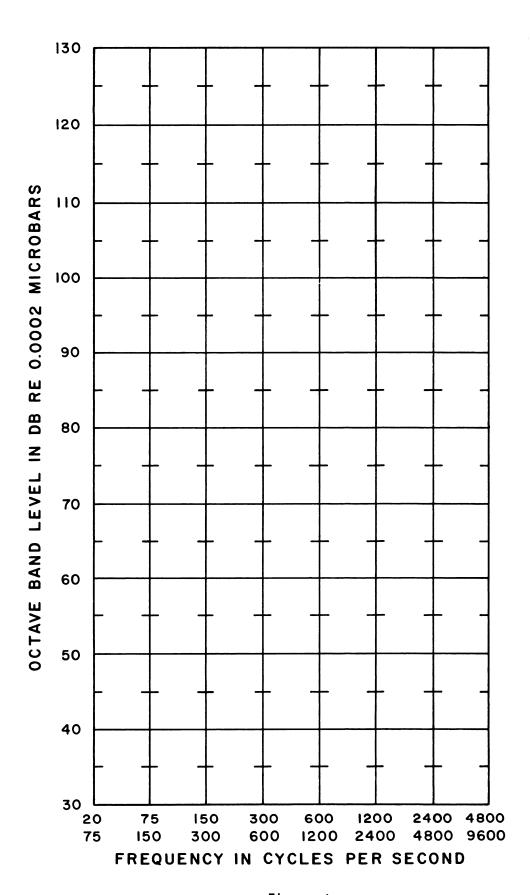


Figure 1

E-25-3

SOUND SURVEY

Page of	Date	No.		Remarks Source-speed of operation Type noise - Time pattern				
		Octave Band Analyzer No.	by	Overall Level				
		Band	Recorded by	4800 9600				
		tave I	Reco	2400 4800				
		- Oct		12			,	
	Dept			600 1200 1200 2400				
	ă i	Cable_	Finish	300 600				
		ت ا	Fin.	Octave Band Level 20 75 150 300 75 150 300 600				
				ave B 75 150				
		e No.		0ct 20 75				
		_ Microphone No	Cal. Start_	Overall Level				
				Time				
		eter No.		Meter Speed				
	Plant	Sound Level Meter No.	Calibrator No.	Location			ı	
						E-25-4	•	

Figure 2

(Show sketch of location on back of sheet)

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Laboratory Exercise - MEASUREMENT OF ILLUMINATION

Object

To become familiar with methods and techniques for making illumination studies of the work environment.

Theory

The real and one ultimate objective of good illumination in the industrial environment is to provide adequate visibility and satisfactory eye comfort. Poor illumination does cause eye fatigue resulting in decreased production, more rejects of finished products, and increased accidents. It also affects the morale of the workers and lends to poor housekeeping practices.

The four fundamental factors that determine quantity of illumination are: (1) size of the object, (2) time available to perform the task, (3) contrast (brightness ratio) and (4) brightness level to which object is illuminated. The quality factors of illumination include color, direction, brightness, brightness ratio (contrast), diffusion, uniformity of distribution, and glare (direct and reflected). All these factors have significant effects on visibility and the ability to see easily, accurately and quickly. Another important factor is the frequent maintenance of the lighting equipment and periodic cleaning of skylights, windows, room surfaces, etc.

Quantity of light or amount of luminous flux is measured in "lumens." Illumination is measured in "footcandles" and refers to the intensity of light received on the surface. The footcandle is one lumen per square foot. Brightness (or luminance) is measured in "footlamberts." Reflectance is measur-

ed in percent.

Equipment

- 1. Foot candle meter (color and cosine corrected)
- 2. Mirror
- 3. Shiny metal surface
- 4. Dull metal suface
- 5. Cardboard (white, grey & black)
- 6. Aluminum foil
- 7. Plastic sheets
- 8. Yard stick

Procedures

- I. Illumination, Transmittance and Reflectance
- A. Illumination is measured at the task level or 30 inches above the floor. Divide a desk or laboratory table into approximately ten equal areas. Place the light meter at the center of each area and record the scale readings on the footcandle meter. Do not shade the light sensitive cell while readings are being taken. Add the readings and divide by the number of areas. This result is the average illumination, in footcandles. Measure the length and width of the table in feet and calculate the number of lumens falling on the surface. Lumens = average illumination (footcandles) x area (sq. ft.).
- B. Place the light meter on a table exposed to an illumination such that the pointer on the meter is deflected to the upper part of the scale. Record this reading. Place translucent samples over the meter cell and again read the meter. The percent transmittance is calculated from the following equation:

Percent transmittance = reading with the cell covered reading with cell uncovered x 100

C. Place a square sample of paper in a vertical position and measure the illumination falling upon the surface. Record this reading, then point the cell face of the meter toward the sample, drawing it

away from the sample from 3 to 5 inches, until the meter reading is approximately constant. Note this reading and solve the following equation to determine the percent reflectance:

Percent reflectance = reading with cell toward sample reading with cell away from sample x 100

This method of measurement of the reflectance of the surface gives only approximate answers.

Prepared By: E. Elbridge Morrill, Jr.

II - Inverse Square Law and Brightness

A. A lamp has been placed at one end of a measuring stick. Place the light meter two feet from the lamp. Darken the room. Note the illumination reading. Now calculate what the illumination should be 3 feet away from the lamp using the inverse square law. Illumination at 3 feet = illumination at 2 feet x $\frac{2^2}{3^2}$. Is your reading 4/9 of the reading at 2 feet.

B. Place the sample of translucent material in a vertical position 3 feet from the light source. The illumination at this point has been measured in the first part of this laboratory activity so the illumination incident on the sample is known. The transmittance is also known from previous works therefore the brightness of the surface away from the source material can now be calculated:

Brightness (in footlamberts) =

illumination in footcandles × percent transmittance or reflectance

100

Why is it important to have the ceiling painted with a high reflectance paint? Were your readings accurate? What are possible sources of error?

III - Reflection, Transmittance and Glare

There will be no participation by the student during this activity. The instructor will demonstrate reflection characteristics of materials and translucent characteristics, as well as the effects of direct and reflected glare at the task and in the environment.

IV - Visual Size

There are two vertical lines about 6 feet apart on the chalk board at the front of the room. Stand at marker "A". With both hands, hold the yardstick horizontally in front of you at arms length. Sight over the yardstick to the two lines at the front of the room. Record the distance between the lines as measured with the yardstick held in this position. This is measurement "A". Repeat procedure at marker "B" obtaining measurement "B".

How many times larger is B than A? This represents the increase in visual size because of shorter viewing distance. Getting closer to the object being viewed results in better visibility. Are there any other situations where visual size is important?

V - Lighting Survey

Time will not permit a measurement of the reflectance of walls, ceilings, floors, desk tops, etc. in the room to be studied. Make a rough sketch

of the room to be surveyed; include thereon the approximate dimensions and locate on this sketch the tables, desks and other furniture fixtures on the floor in the room. Make a series of footcandle readings throughout the room and indicate on the sketch the average reading obtained for various areas within the room keeping in mind the tasks to be performed in this room. From the IES Handbook determine if the illumination noted meets the standards. If not, make recommendations where additional lighting luminaires are needed and include the recommended levels of illumination (footcandles).

In making a lighting study of existing lighting conditions one should:

- 1. Make a plan drawing of the area to scale if possible.
- Indicate on the drawing sources of illumination (artificial lighting and daylight). Type of luminaires, number of lamps per luminaire, rated wattage of lamps and mounting height of fixture.
- 3. Indicate what tasks are being performed and where, such as on tables, machines, desk tops, etc.
- 4. After making light intensity measurements and measuring the reflectance of walls and ceiling insert these readings on the drawing showing where measurements were made.
- 5. Include the type of meter used, condition of lighting equipment and surfaces, code to type of lighting fixtures, i.e., 2 or 4 lamp/fixture. These can be footnotes.
- Include recommended levels of illumination and give source such as IES Handbook.
- 7. A separate narrative report should be included describing briefly the type of work performed, number of workers for each task, what environmental factors were observed such as shielding omitted, glare conditions, color of walls, ceiling, etc. Then include the findings (light measurements) along with recommendations, which in addition to increase of illumination may also consider relocation of light sources or the task itself, maintenance of lighting equipment, repainting surfaces, etc.

Calculations

The following steps should be followed to solve a general lighting problem by the Lumen method.

<u>Step 1.</u> - From the IES Handbook determine the required level of illumination in footcandles.

Step 2. - Select the lighting system and luminaires. Lighting systems are classified as: -direct, semidirect, general diffuse or direct-indirect, semi-indirect and indirect. Offices are best lighted by an indirect, semi-indirect or direct-indirect system. Manufacturing areas usually employ a direct or semidirect system. The choice of just which of the lighting systems and luminaires best suit a given application will depend upon the seeing task to be performed.

Step 3. — Determine the coefficient of utilization (C.U.). The coefficient of utilization is the ratio of the lumens reaching the working plane (task level or 30" above the floor) to total lumens generated by the lamps. The C.U. takes into account the efficiency

and distribution of the luminaire, its mounting height, the room proportions and the reflectance on walls, ceiling and floor.

The C.U. is obtained from tables in lighting handbooks of commercial producers of lighting equipment. To determine the appropriate C.U. the room ratio or room index (which takes into consideration the room proportions and mounting heights) must be found in tables of lighting handbooks or be calculated. Some methods of calculation are:

For direct, semi-direct, direct-indirect and general diffuse luminaires:

Room Ratio = width x length
mounting height above work plane x (width + length)

For semi-indirect and indirect luminaires:

Room Ratio = 3 x width x length 2 x ceiling height above work plane x (width + length)

Step 4. — Estimate the Maintenance Factor (M.F.). The M.F. takes into consideration the cleaning cycle, the relamping practice and ease of access or ability to disrupt work in an area and possibly other con-

siderations. A good M.F. is about 70 or 75%.

Step 5. — Calculate the number of lamps and luminaires required.

Number of lamps = Footcandles x area
lumens per lamp x coefficient of utilization x
maintenance factor

Number of luminaires = Number of lamps lamps per luminaire

For fluorescent fixtures use 4 lamp units for jobs over 75 footcandle requirements and 2 lamps

for jobs requiring 75 footcandles or less.

References:

- Staley, K.A.,: Fundamentals of Light and Lighting, Large Lamp Department, General Electric, Bulletin LD-2, August, 1960.
- 2. _____, Lighting Handbook, Revised Ed., Lamp Division, Westinghouse Electric Corp., Bloomfield, N.Y., March, 1963.
- 3. _____, How to Make a Lighting Survey, Illuminating Engineering, 58:87-100, February, 1963.

Laboratory Exercise - EVALUATION OF HEAT STRESS

Object

To familiarize the student with the equipment and procedures used to evaluate heat stress in the working environment.

Theory

The industrial hygienist is frequently called upon to evaluate environmental conditions in a plant in terms of the heat stress which will be experienced by the workers. The four environmental factors which influence heat stress are air temperature, humidity, air velocity and radiant heat intensity.

A number of schemes have been proposed for evaluating heat stress; seven of these are discussed in Section B-29 of the Syllabus. Some or all of the above mentioned environmental factors are employed in each of the methods of heat stress evaluation, and in some cases these are combined with physiological factors such as metabolic heat production.

Field measurements of the various factors involved are usually made as outlined below:

- 1. Air temperature and humidity are usually determined from the dry-bulb and wet-bulb readings taken with a psychrometer. In using this instrument, the precautions discussed on pages B-29-5 and B-29-6 of the Syllabus should be observed. If a numerical value of humidity is required, it can be obtained from a psychrometric chart or table.
- 2. Air velocity should be measured with some non-directional type of anemometer. This is important because the direction of air movement in most enclosures is quite random. Heated

Prepared by: Clark M. Humphreys

thermocouple, hot wire, or heated thermometer type anemometers are usually satisfactory.

In most cases the measured air velocity should be corrected to compensate for the additional velocity created by the activity of the worker. In general, as the work rate increases, the workers' movements and the air velocity correction increase. However, considerable judgment must be used by the investigator. The following table may serve as a guide in making air velocity corrections. The values given in the table are to be added to the measured velocity of the ambient air.

Activity	Air Velocity Correction (fpm)
Sleeping	0
Lying awake	20
Sitting still	20
Standing still	30
Desk work	50
Occasional stroll	100
Walking 2 mph	200
Walking 3 mph	300
Walking 4 mph	400

- 3. The globe thermometer reading is used as an indication of radiant heat intensity. If desired, the mean radiant temperature (MRT) at a given work site can be calculated from the globe temperature and the air velocity. The equations for this calculation, and a description of the globe thermometer are given on page B-29-6 of the Syllabus. Fifteen to 25 minutes are usually required for the globe temperature to reach equilibrium.
- 4. The measurement of metabolism requires special skills and equipment, and it is seldom done in the field. The following table will be helpful in estimating the metabolic rate of the average man at various work rates.

	Metabolic
Activity	Rate Btu/hr.
Seated, at rest	390
Standing, at ease	430
Seated, very light work	450
Moderately active office	work 475
Walking, 2 mph	760
Light bench work	800
Moderate dancing	900
Walking, 3 mph	980
Walking, 4 mph	1400
Heavy work	1500
Maximum exertion	3000 - 4000

Equipment

- 1. Psychrometers, aspirated and sling
- 2. Globe thermometer and supporting stand.
 - 3. Thermal anemometer
- 4. Heat stress chamber (will be discussed in lab.)
- 5. Charts Psychrometric, Effective Temperature, Heat Stress Index. All of these will be found in Section B-29 of the Syllabus.

Procedure

1. Using the instruments provided, measure the dry-bulb, wet-bulb, and globe temperatures and the air velocity

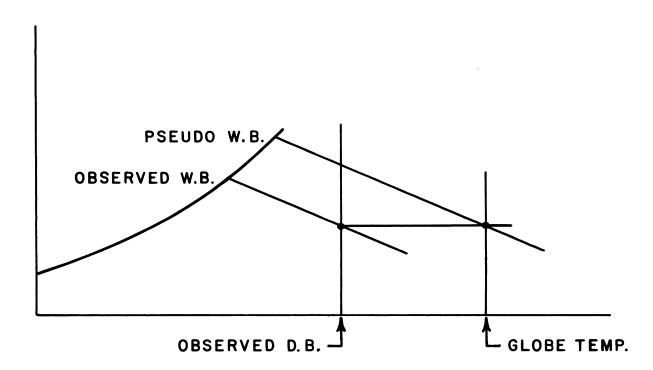
at a designated location in the heat stress chamber.

2. From the data gathered in 1 above, determine the heat stress index, the normal effective temperature, the effective temperature corrected for radiation, and the relative humidity.

The corrected effective temperature is determined by the following procedure:

- a. On the psychrometric chart locate the intersection of the observed drybulb and wet-bulb temperature lines.
- b. From this intersection move horizontally (at constant specific humidity) to a dry-bulb temperature equal to the observed globe temperature.
- c. At the intersection of the horizontal line and the globe temperature line, read the wet-bulb temperature. This may be termed the "pseudo wet-bulb."
- d. From the effective temperature chart determine the E.T. using the globe temperature as the dry-bulb, the pseudo wet-bulb temperature, and the corrected air velocity. This will be the E.T. corrected for radiation.

The following sketch illustrates the method of determining the pseudo wet-bulb



References

- 1. Lee, D.H.K., and Austin Henschel, "Evaluation of Thermal Environment in Shelter," TR-8, U.S. Public Health Service, Division of Occupational Health.
- 2. ASHRAE Guide and Data, Fundamentals and Equipment, 1965-66, American Society of Heating, Refrigerating and Air-Conditioning Engineers, and Haines, G.F., Jr., and Theodore Hatch, "Industrial Heat Exposures Evaluation and Control," Heating and Ventilating, Nov. 1952.

Data S	Sheet				
Dry-B	ılb	_o _F			
Wet-Bu	ılb	_o _F			
Globe		_o _F			
A mbier	nt Air Veloci	ty		fpm	
Air Ve	elocity Correc	ction		fpm	
Effect	ive Air Velo	city		fpm	
Met abo	olic rate for	assumed	work rate		Btu/hr.
Result	<u>s</u>				
	Heat Stress]	Index (H.	S.I.)		
	Normal Effect	ive Temp	erature		deg.
	E.T. correcte	ed for rad	diation		dea

Relative humidity

_____ %

Object

To become familiar with the use of the pitot tube and the procedures used to determine the average air velocity in a duct.

Theory

The pitot tube consists of two concentric tubesan impact tube whose opening faces axially into the flow, and an outer tube with circumferential openings. The inner tube measures total pressure and the outer tube measures static pressure. By connecting the pitot tube across a manometer, one may determine the velocity pressure of the fluid stream (1 and 2). By Bernoulli's theorem:

Velocity =
$$\sqrt{2 \text{ gh}}$$

Where: Vel. = fps

h = ft. of flowing fluid

 $g = 32.2 \text{ fps}^2$

When using a water manometer we have:

$$h = \frac{h'}{12} (\frac{So}{S} - 1)$$

Where: h' = manometer reading (in. of H₂O)

So = Sp. Wt. of H_2O (62.4 #/ft³)

S = Sp. Wt. of Air (.075 #/ft³)

h = vel. head (ft. of air)

Converting "g" to fpm 2, and substituting appropriate values, we obtain:

Velocity (fpm) =
$$4005 \sqrt{h'}$$

By dividing a duct into a series of concentric circles, each of which represents an equal area, measuring the velocity pressure at an equal distance between each succeeding circle, and making a traverse across and then at 90° intervals to the original traverse, one can determine the "profile" of the velocity in the duct. From these velocities an average velocity can be calculated. It is important to note that:

$$Vel_{avg} = \frac{\sum Vel}{n} \neq \frac{\sum V.P.}{n}$$

Where: n = number of readings taken

A pitot tube used according to instructions will give accurate and precise readings. In order to elongate the manometer scale and give more accuracy, an inclined manometer is often used.

Other devices, such as the Velometer and its attachments, can be used to determine the air velocity in a duct; however, accurate results will depend upon the instrument calibration.

Procedure

- 1. Make a 10 point vertical traverse and a 10 point horizontal traverse using the pitot tube. (For points in the traverse for different duct sizes, see Ind. Vent. p. 9-4)⁽¹⁾
- 2. Calculate the velocity for each point and determine the average velocity. Do not average velocity pressures.
- 3. Make a pitot tube reading at the center of the duct. Nine-tenths of the velocity at this point should approximate the average velocity.
- 4. Plot a profile for the velocity for both the horizontal and vertical traverse.
- 5. By use of the manometer and pitot tube, determine in one reading the total pressure and by another reading the static pressure. (This may be done by removing the correct tube from the manometer.)

Equipment

Pitot tube Manometer or Inclined Gauge Tubing

Prepared By: Kenneth J. Kronoveter

Calculations

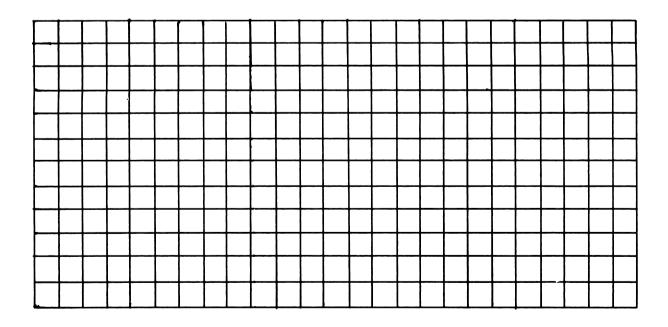
Pitot Traverse

Hori zontal		Vertical		
Manometer	Velocity	Manometer	Velocity	
h" H ₂ O	fpm	h" H ₂ O	fpm	
		Manometer Velocity	Manometer Velocity Manometer	

At Centerline:

VP = SP = TP =

Vel. = $\times 0.9 = \text{fpm}$



References:

- Industrial Ventilation A Manual of Recommended Practice. ACGIH Committee on Industrial Ventilation, Lansing, Michigan, 8th Ed., 1964.
- Powell, C.H. and A.D. Hosey, Ed.: The Industrial Environment its Evaluation and Control, Division of Occupational Health, U.S. Public Health Service, Publication No. 614, 2nd. Ed., U.S. Government Printing Office, Washington, D.C. 1965.

Laboratory Exercise - MEASUREMENT OF PRESSURE LOSSES IN DUCTWORK

Object

To become familiar with the various head losses in a duct system, and to observe good and bad practices in duct design.

Theory

The various losses in a duct system are discussed elsewhere and in Chapter VI of the manual on <u>Industrial Ventilation</u>.

Equipment

Manometer or magnehelic gauge.

Procedure

1. Loss in straight duct section:

Measure the pressure drop between two taps located a measured distance apart in the straight duct. Calculate the pressure loss per 100 feet.

Calculations

2. Loss in an elbow:

Measure the pressure drop between two taps on either side of the elbow. Using the pressure drop per 100 feet previously determined, subtract the drop caused by friction in the straight duct. The difference is the elbow loss.

3. Loss in a tee:

Measure the pressure drop across the tee from both upstream points. Estimate the friction loss in straight duct in both cases. The differences are the losses in both branches.

4. Loss in an enlargement:

Measure the pressure difference across the enlargement.

Regain =
$$\frac{SP_2 - SP_1}{VP_1 - VP_2}$$

or loss =
$$(1 - R)(VP_1 - VP_2)$$

5. Compare values found with those in the manual.

	Straigh	t Duct	+	
Δp (inches H_2O)	Distance (ft.)	Flow (cfm)	∆p/100	ft.
			obs.	chart

Elbow						
Total ∆p (inches)	St. Duct (ft.)	∆p/100 ft.	Duct loss	Elbow	loss	
				inches	% of v.p.	

Tee

	Right	angle bran	nch		Stra	ight bra	anch
$\Delta_{\mathbf{p}}$	Duct loss (inches)		e loss of branch v.p.	$\Delta_{\mathbf{p}}$	Duct loss		Tee loss % of branch v.p.

Enlargement

Static pressure		Velocity	pressure	Regain	Loss
(downstream)	(upstream)	(upstream)	(downstream)		

E-29-2

Object

To become familiar with and demonstrate hood characteristics such as hood static suction, coefficient of entry $C_{\rm e}$ and hood entry losses $h_{\rm e}$ caused by flanging a simple pipe end, and the relationship between these quantities.

Theory

For an opening with no entry loss, such as a well-rounded bell mouth, the velocity immediately downstream from the hood is given by the equation $V=4000\,\sqrt{h_{\!_{\rm S}}}$, where $h_{\!_{\rm S}}$ is the hood static pressure in inches of water and V is velocity in ft/min. Most hoods have an entry loss, however, so that a coefficient of entry (C_e) must be used, and $V=400\,C_e\,\sqrt{h_{\!_{\rm S}}}$. If the average velocity in the pipe is determined by a Pitot traverse, and the static suction is measured with a manometer, the coefficient of entry can be calculated (1~&~2).

$$C_e = \frac{V}{4000\sqrt{h_s}} = \frac{\sqrt{v.p.}}{\sqrt{h_s}}$$
 where v.p. is the velocity

pressure determined by Pitot tube. The hood entry loss (he) is that part of the hood static suction which is not converted into velocity pressure. Thus:

$$C_e = \frac{\sqrt{v.p.}}{\sqrt{v.p.} + h_e} = \frac{\sqrt{VP}}{\sqrt{SP}}$$

$$C_e^2 \text{ (v.p. + h_e)} = \text{v.p.}$$

$$h_e = \frac{\text{v.p. (1-C}_e^2)}{\text{Ce}^2}$$

Calculations

Equipment

- 1. Pitot tube
- 2. Magnhelic gages
- 3. Thermoanemometer
- 4. Rubber tubing
- 5. Tape or yardstick
- 6. Smoke tubes

Procedure

- 1. Open end duct:
- a. Measure velocity pressure at the center line with a pitot tube and calculate VP average and V average.
- b. Measure hood static suction with a magnhelic gage. 1 to 3 diameters downstream from the duct end.
 - c. Calculate Q (cfm)
- d. Calculate and measure the capture velocity at a point 6" in front of the duct.
- e. Calculate the hood entry loss and the hood entry coefficient.
- f. Determine the hood entry coefficient from Figure 6-5 of ventilation manual (1).
- 2. Repeat measurements and calculations for airflow in cfm, capture velocity, hood entry loss, and hood entry coefficient for a flanged end duct, tapered hood, straight and tapered booth take off.

$$V = 4000 \quad \sqrt{\text{v.p.}}$$
, and $V_{av} = 0.9 \text{ V CL}$

assume v.p. av. = 0.81 v.p. L for duct end with and without a flange.

3. Using a smoke tube, note the relative degree of control with and without a flange.

Prepared by: Kenneth J. Kronoveter

References:

 Industrial Ventilation - a Manual of Recommended Practice. ACGIH Committee on Industrial Ventilation, Lansing, Michigan, 8th Ed., 1964. Powell, C.H., and A.D. Hosey, Ed.: The Industrial Environment - its Evaluation and Control, Division of Occupational Health, U.S. Public Health Service, Publication No. 614, 2nd Ed., U.S. Government Printing Office, Washington, D.C. 1965.

HOOD CHARACTERISTICS WORKSHEET DEMONSTRATION SYSTEM

Hood Type	Open End Duct	Flanged Duct	Tapered Hood	Booth St. Take Off	Booth Tapered Take Off
VP _{CL} (Pitot) (Inches H 20)					
VP _{avg} = 0.81 VP _{CL} (In ches H ₂ O)					
V _{avg} (VP/V Table p6-26) (1) (FPM)					
SP at hood (Inches H ₂ O)					
Q = AV = 0.136V for 5" duct (CFM)					
Formula for V (X less than 1½ D)	$\frac{Q}{10X^2 + A}$	$\frac{Q}{0.75(10X^2 + A)}$	$\frac{Q}{10X^2 + A}$	$\frac{Q}{10X^2 + A}$	$\frac{Q}{10X^2 + A}$
V ₆ "Calculated (FPM)					
V ₆ " Measured (FPM)					
h _e = SP - VP (Inch es H ₂ O)					
$C_e = \sqrt{\frac{VP}{SP}}$					
C _e from Fig. 6-5 (1) Prepared by: M.E. LaNier & B.S. Pears					

Prepared by: M.E. LaNier & B.S. Pearson, 1965

Object

To become familiar with the meaning of "entry loss," "static suction", "velocity pressure" by measuring or calculating these values; to note the method of estimating entry loss for a hood; and to compare the measured and estimated values.

Theory

Whether a well-designed hood controls a contaminant is dependent primarily on the quantity of air exhausted. It is often difficult to measure directly the quantity of air flowing through a hood after installation. If the entry loss of a hood is known, the airflow can be estimated by measuring the "hood suction."

The hood suction is the static pressure immediately (1 - 3 pipe diameters) downstream from the hood. It is the sum (ignoring sign) of the <u>velocity pressure</u> (v.p.) and the <u>entry loss</u> (h_e). Velocity pressure can be determined by the formula

$$V = 4005 \sqrt{v.p.}$$
 or $v.p. = \left(\frac{V}{4005}\right)^2$

where V is velocity in feet per minute and v.p. is pressure in inches of water. In this experiment we find the airflow (Q) by other means and use the relationship

$$V = \frac{Q}{A}$$

to obtain velocity.

Hood entry loss is the sum of the individual losses through the hood. For a slotted tank it may be considered as the sum of the loss through a sharpedged orifice and an entry with an angle of 90° . The formula given for entry loss under these conditions is:

$$h_p = 1.3(slot v.p.) + 0.25(duct - v.p.)$$

The particular tank used in this experiment has an entry loss less than predicted by the formula, probably because the take-off from the slot is more favorable than in most industrial installations.

Equipment

- 1. Velometer or thermoanemometer
- 2. Manometer or magnehelic gauge
- 3. Smoke tubes

Procedure

- 1. Using a velometer or thermoanemometer adjust slot opening so that slot velocity is 2000 fpm. Measure slot area and estimate airflow through slot.
- 2. Using thermoanemometer and smoke tube check surface velocities and effectiveness of control.
- 3. Using measurements of total airflow and airflow through the other branch made by groups one and three respectively, determine airflow through tank hood by difference. Calculate velocity pressure.
- 4. Measure static suction one diameter downstream from hood.
- 5. Calculate coefficient of entry, C_e and hood entry loss, h_e , using formulae in 8th Ed. ACGIH Industrial Ventilation Manual, Section 4, page 6, 1964.
- 6. Calculate the expected entry loss and coefficient of entry from the formula under Theory and the relationships on p. 4-6 of ACGIH Industrial Ventilation Manual 8th, 1964. Compare with actual values.

Calculations

Slot area = estimated airflow =

 $2000 \times slot area =$

Airflow

Total _	Through 6" duct	Through hood

Static suction =
$$C_e = \sqrt{\frac{VP}{SP}} = h_e$$

= $\frac{(1 - C_e^2)}{(C_e)^2} VP =$

Expected entry loss (\underline{h}_e) =

Expected
$$C_e = \sqrt{\frac{\text{duct } v.p.}{v.p. + h_e}}$$

Laboratory Exercise - DETERMINATION OF CHARACTERISTICS OF AIR JETS

Object

To demonstrate some of the characteristics of discharge jets which are important in the field of comfort ventilation, mine ventilation, and push-pull systems.

Theory

As an air jet issues from a supply source, it is placed in contact with stationary air. The air at the edges of the jet entrains more and more of this stationary air by turbulent mixing, so that the velocity of the jet is constantly decreasing, while the area is increasing. The theory of free air jets is given briefly in Hemeon $^{(1)}$, using data from several sources. For a round jet the characteristics are described in terms of two phases. Using V_{max} as the maximum (centerline) jet velocity at a distance X, and V_{o} as the maximum outlet velocity:

For the first phase, which extends out 5 diameters,

$$\frac{v_{\text{max}}}{v_{\text{o}}} = 1.0 \text{ to } 1.2$$

For distances greater than 5 diameters,

$$(2) \frac{V_{\text{max}}}{V_{\text{o}}} = \frac{K}{X/D}$$

of outlet.

The table below gives values of K

where X is distance and D is diameter

	Maximum	outlet velocities	(fpm)
	1000 -	3000 -	
Vx(fpm)	2000	4000	5000
_		Values of K	
180	6.0	6.3	6.8
150	5.6	6.1	6.5
1 00	5.1	5.6	6.0
75	4.7	5.1	5.4
40	3.7	3.9	4.0

Note:
$$V_X = \frac{V_{max}}{2.7}$$

An average K value of 6 may be used for approximations.

Equipment

- 1. Vane Anemometer
- 2. Ringstand
- 3. Tape or yardstick
- 4. Stopwatch

Procedure

Using the vane anemometer and stopwatch, measure the centerline velocity at 0, 1, 2, 5, 10, 20, and 30 diameters from the outlet.

Calculations

outlet	Velocity (fpm)	Vx V	K	V _{max}
Diameters	Measured	2.7		Calculated
			V _{max}	V _{max}

Reference

1. Hemeon, W.C.L.: Plant and Process Ventilation. Industrial Press, New York, 2nd Edition, 1963.

Laboratory Exercise - FLOW THROUGH GRILLES

Object

To demonstrate the techniques for determining airflow through grilles.

Theory

The determination of the airflow in cfm across the face of a grille by the use of a velocity meter to determine airflow through the effective area of the opening in grille by Q = KAV.

Equipment

Alnor Velometer Alnor Jr. Rotating Vane Anemometer Heated Wire or Thermocouple Anemometer Stopwatch Ruler

Procedure A

- 1. Determine with a smoke tube the airflow characteristics through the grille.
- 2. Divide the grille into areas of similar size and airflow characteristics.

Calculations

- 3. Calculate the effective area of the grille.
- 4. Measure the air velocity in each of these areas with the swinging vane velometer and the heated wire anemometer. Calculate the airflow considering the average velocity, area and correction factors by:

$$Q = \sum [(A_1 \times V_1 \times F_1) + \dots (A_n \times V_n \times F_n)]$$

Q = airflow in cubic feet per minute
 (cfm)

A = area in square feet

V = velocity in feet per minute

F = correction factors

(See ACGIH Industrial Ventilation Manual, Section 9).

Procedure B

- 1. Use the Rotating Vane Anemometer to traverse the face of the grille in a measured period of time to obtain an integrated average air velocity for the grille.
- 2. Calculate the average face velocity, area of grille, and airflow, considering the necessary correction and calibration factors. (ACGIH Industrial Ventilation Manual, Section 9).

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U. S. MACHINENT OCT 27 1966

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