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Engineering, Geology, Mineralogy, Metallurgy, Chemistry, etc.

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New Series.

NEW YORK, MAY 9, 1868.

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THE PEET STOP VALVE.

The superior excellence of this valve induces us to allude a second time to its mechanism. We illustrate it by new cuts that represent the arrangement more fully than those previously inserted. The general structure consists of a pair of sliding disk-plates, a, a, accurately fitted to two flat seats, b, b, in the sides of the valve. These disks are suspended and hang loosely on the collar, e, on the stem. The end of the stem, d, is a conical wedge; when the disks strike the elevated bar, c, in the bottom of the shell, this wedge is forced by the screw and hand-wheel between them, which presses them asunder, and thus drives each home on its seat, forming two joints. At this point a slight turn of the wheel closes the valve perfectly; with a slight reverse of the hand-wheel, it is entirely freed and opens without friction or resistance. This valve is equally effective against the pressure from either way, and any pressure which tends to open one side closes the other. It has two joints, which make it twice as effective and more than twice as durable as any single-jointed valve. For instance, a single particle of dust in the seat of a single jointed valve causes a leak; a few hours make that leak a permanent one. A single grain of dust in one seat of the Peet valve would not cause a leak without the remarkable coincidence of another particle at the same time on the other seat. This valve can always be packed under pressure of steam or water; it is machine-made throughout, every part being interchangeable, and made of the best steam metal. The joints of this valve evidently are not affected by expansion or contraction, since any change of size in the disk or seat would simply cause a slight motion in no way influencing the joint. The joints being again at right-angles to the current passing through, are not exposed to any filing action, as where the fluid travels across the valve-face. The disks can be duplicated at a trifling cost, and, the valve-faces and seats being flat, can always be perfectly repaired. Being perfectly symmetrical, either end may be an inlet, and its shell is capable of resisting all ordinary strain.

At the last meeting of the Franklin Institute in Philadelphia, this Stop-valve was exhibited as being the only one of an efficient character yet furnished, that gives a straight and unobstructed passage to the flow of steam, water, or gas, which it controls. Owing to the great demand for these valves from Austria, Russia, and other parts of Europe, Mr. S. J. Peet goes to England next month in order to make arrangements with parties to manufacture on royalty. The valves are made in this country by the American Tool and Machine Company, 45 Kingston street, Boston, Mass.

Champagne from Petroleum.

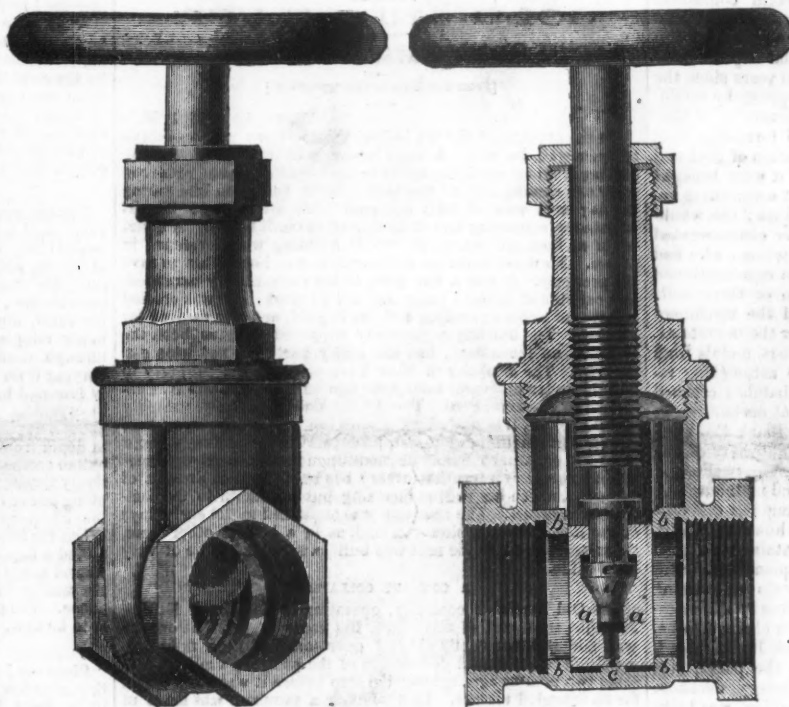
It is no longer a secret of the chemist's laboratory, that clear golden syrups can be made from starch and sulphuric acid; that delicious wines and brandies can be made from beet-root; that a barrel of peanuts can be transformed into excellent coffee; that lard can absorb an enormous quantity of water in certain conditions; that, in fact, there seems no limit to the adulterations that an intelligent and dishonest chemist can practice upon his fellow-men. All these marvels of chemical science have in these latter days become degraded into mere tricks of trade, and their chief beauty is in their capacity to enable unscrupulous dealers to lighten the pockets and destroy the stomachs of the confiding and consuming public. Concerning the article of champagne, a writer in the Cincinnati *Journal of Commerce* tells us that it is made from a thousand different substances, even from refined petroleum. Yes, from the fiery benzole a sparkling, bubbling, foaming champagne can be produced, which will delight the eye, tickle the palate, gladden the heart momentarily, but quicken our paces toward the graveyard. This is a new use for petroleum, which those who have been experimenting with it as an agency for generating steam have little dreamed of. Who can say that the Pennsylvania oil territory, now consid-

ered mostly worthless, may not some day be regenerated into the great champagne-producing country of the world?—*British Medical Journal*.

BALANCED SLIDE VALVE.

The annexed engravings represent an outside perspective view and a transverse section of a slide-valve for admitting steam to a steam-engine cylinder. Many devices have been invented and used for this purpose, but finally abandoned as impracticable, uneconomical and useless. Circular poppet-valves which are raised and lowered by "toes," and slide valves known as long and short D valves, are the mechanism now generally used in connection with steam-engine cylinders. The objection usually raised against the slide-valve is the

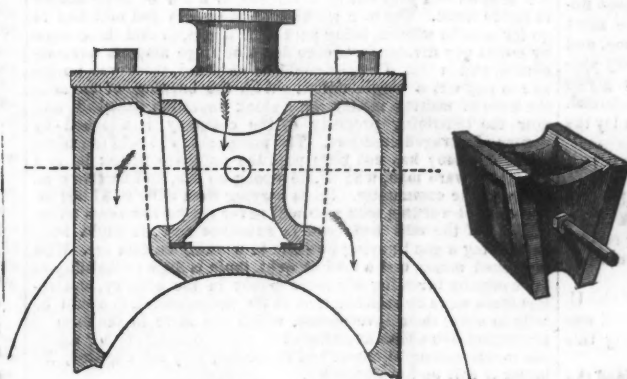
represented by the arrow, and, pressing equally against both sides, causes the valves to work freely, and yet steam-tight, against the face. The friction is so slight upon this description of valve, that it will work for many months without any perceptible wear. These balanced slide valves can be constructed to suit any length of steam-chest or any size of steam-cylinder, used in marine, locomotive, and stationary steam-engines. Over fifty engines with cylinders from 24 to 7 inches, diameter, are now running with these valves, and all engineers who have tried them testify to their successful operation, and the satisfaction they find in using them. Eight patents, covering this valve and improvements on the same, are owned by the UNION STEAM VALVE COMPANY, 96 Washington street, Boston, Mass. Two of the named letters patent were recently granted to J. S. BARDEN, and also two to CHARLES WHITTIER, of the firm of CAMPBELL, WHITTIER & Co., Boston, Massachusetts, who, besides some other companies, are manufacturing these balance slide valves under license.



THE PEET STOP VALVE

enormous absorption of power, or in other words, the pressure of the steam on the back of the valve being great, causes an immense amount of friction between the valve-seat and valve face, when the latter is in motion. The friction of cast-iron sliding on cast-iron, unlubricated, according to RENNIE'S ex-

periment, is 1.5 of the weight up to 100 pounds pressure per square inch. From this estimate it can be readily calculated what amount of work is expended, in merely moving the valve over the face to let the steam in and out. In the engravings we have a representation of a new method of balancing a slide-valve, and of avoiding the objection alluded to by a very simple and practicable arrangement without any springs, gears, steam-tight joints, or levers. Two valves are joined together at the back, as shown in Fig. 2, and the ports are made double, so that there are two valves and two valve-faces in the chest instead of one, as generally used. These ports are constructed as shown in the transverse or cross section Fig. 1. The steam passes between the two valves, as



(Fig. 1.)
BALANCED SLIDE VALVE.

the rapidity of the waters that have borne them. The most important consist of sand, which occupies immense space on the Atlantic coast, the Bristol channel, and the German sea. Gravel deposits, which are not extensive, are to be found on the western coasts, in the Bristol channel, between the Land's End and the Scilly Islands, and south of Cork. Flint shingle borders the white cliffs of England, but is also met with in the German sea in the latitude of the Orkneys. Slimy deposits are peculiar to the mouth of the Thames, Southampton Water, Torbay, and the Irish coast of St. George's channel. As various points of the coasts there are marine deposits of mollusks and shellfish. They are somewhat rare on the eastern coast of England and the southern one of Ireland, but very frequent in the Irish sea, and all round Scotland, especially in the Minsh, and between the Orkneys and Moray Frith.—*Galignani*.

Commissioner Taylor's Report.

The Secretary of the Treasury transmitted to the House of Representatives, on Monday, a report by James W. Taylor, special commissioner for the collection of statistics of gold and silver mines and mining, east of the Rocky Mountains, which was referred to the Mining Committee, and ordered to be printed. Besides a general review of the operations of the year 1867 in New Mexico, Colorado, Eastern Montana, Dakota, Minnesota and the gold districts of the Alleghany range, this report refers to the mining interests of the British territories, especially to the new discoveries on Lake Superior and at Madoc. A full account of the Nova Scotia gold field is added. Among other topics, prominence is given to the probabilities of increasing the water supply of the western plains by means of Artesian wells, the recent discoveries of coal along the eastern base of the Rocky Mountains, and the most practicable means of reducing the oppressive rates of transportation, west of the Rocky Mountains. This last discussion, he says, brings for-

MARKET REVIEW.

FRIDAY EVENING, May 8, 1868.

Gold and Silver Stocks.—The market exhibits but little life. Nevada stocks are without material change since our last. Some Colorado stocks are a shade stronger. Prices are thus quoted at the mining board:

Table listing various mining stocks such as Alameda Silver, American Flag, and others with their respective bid and asked prices.

Copper Stocks.—Davidson is stronger, and is quoted at 42c; \$4 is given as the selling price for Ogima. Prices at the board rule as follows:

Table listing copper stocks including Caledonia C., Canada, Davidson, and others.

Petroleum Stocks are dull, and many are quoted a shade lower. Union has advanced to \$3.50. Board prices range:

Table listing petroleum products like Bennefont Run, Brevoort, Buchanan Farm, etc.

Miscellaneous Stocks.—Quicksilver Mining is quoted at 32 1/2; New York Central 129 1/2; Erie, 69 1/2; Reading, 91 1/2; Michigan Southern, 84 1/2; Rock Island, 94 1/2; Pacific Mail, 93 1/2; Western Union Telegraph, 33 1/2; Adams Express, 61 1/2 @ 61 3/4; American, 61; United States, 60 @ 61; Wells, Fargo & Co., 22 1/2 @ 22 3/4; Merchants' Union, 55 per cent., 31 1/2 @ 31 3/4; Walkill Lead, 20 @ 22c; Rutland Marble, \$16.

Government Stocks are quite firm, with little demand for home investment. Prices are quoted to-day as follows:

Table listing government bonds such as U. S. 5-20s, 1862, coupon, U. S. 5-20s, 1864, coupon, etc.

Foreign Exchange is firm on the basis of 110 1/2 @ 110 3/4 for sixty days prime bankers' sterling. In some instances good bankers' sight bills are offered at 110 1/2. The following are the current rates:

Table listing exchange rates for London, Paris, Antwerp, Hamburg, Amsterdam, Frankfurt, Bremen, Berlin, etc.

Gold continues steady at 139 1/2 @ 139 3/4. American silver is in moderate demand at 66 1/2c below the price of gold. Mexican dollars are still quoted at 103 1/2 @ 103 3/4 in gold.

Table listing the following will show the exports of specie from the port of New York for the week ending May 2, 1868.

Table listing exports of specie for various dates from April 27 to May 2, 1868.

Table listing deposits and gold/silver deposits with values.

Total for the week. \$2,431,891. Previously reported. \$2,390,947. Total since January 1, 1868. \$22,821,938.

Table listing various gold and silver deposits and exchange rates.

Previously this year..... 9,616,707 69. Total since January 1, 1868..... \$10,141,286 68.

Decrease this year..... \$619,481 65. Copper.—Is quiet but firm. Since the circular published elsewhere 150,000 lbs. Detroit has been sold at 24c, and 100,000 lbs. Portage Lake at 23 1/2c; and 75,000 lbs. Baltimore at 23 1/2c.

Antimony.—16c. currency. Petroleum.—Is firm at 14c @ 14 1/2c for crude, and 30 1/2c for refined, in bond.

Table showing receipts for the week ending May 5, 1868, and exports from New York.

THE IRON TRADE. Domestic.—Pig Iron.—The market for American pig iron is quiet, with but few sales. We note 200 tons No. 1 Thomas, at \$40; 100 tons Allentown, at \$40.

Foreign.—We have advices from London to the 25th ultimo. A correspondent of the Guardian writing from the North of England districts, represents the manufactured iron trade as being quieter. He says: "Several extensive foreign rail orders which it was expected would come to this country, have been taken by Continental firms at prices about 5s. under the lowest English quotations."

Iron and Nails.—The demand for iron during the past week has been rather active, owing in part to the very large shipments by river during last month and first half of the present month.

THE COAL TRADE. Trade is unmistakably dull, every department in the business plainly indicates it, but prices remain firm and in fact in many of our quotations this week dealers will note an advance.

STEEEL. English, cast (2d and 1st quality) per lb..... 18 @ 23. English Spring (2d and 1st quality)..... 10 @ 12 1/2.

IRON.—In Staffordshire the result of the quarterly meetings has not encouraged the expectation of any speedy improvement in the state of the trade in South Staffordshire.

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PHILADELPHIA, May 6, 1868. The market for pig-iron is not active. Bars are firm.

Table listing various iron products like Anthracite Pig, No. 1, No. 2, Gray Forge, Charcoal Wheel, etc.

PITTSBURGH, May 2, 1868. There is, however, but little change in prices of favorite makes of standard forge iron. The demand for such has thus far this season kept pace with production.

Table listing iron products from Philadelphia like 150 tons Medium Gray Forge, 100 tons White and Mottled, etc.

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delivered in Philadelphia. Anthracite has been selling at \$5 50@6 50 by the cargo, and \$6 00@7 50 per ton for retail lots, as to quality.

The market continues dull. We quote Locust Mountain lump and steamboat at \$5 50; do. broken, \$3 50@5 65; do. egg, \$3 90@4 10; stove, \$4 00@4 25; red ash, egg, and stove, \$4 10@4 50; Lehigh lump, steamboat, and broken, \$5; do. prepared, \$5; do. chestnut, \$4 25.

The following table exhibits the quantity of Coal passed over the following routes of transportation for the week ending May 2, 1868:

Table with columns for 1867 and 1868, subdivided into WEEK and YEAR. Lists various coal companies and their tonnage.

Schuylkill Coal Trade. BY RAILROAD AND CANAL, FOR WEEK ENDING MAY 8, 1868. Table with columns for RAILROAD and CANAL.

Cumberland Coal Trade. By B. & O. RAILROAD.—The shipments over the Baltimore and Ohio Railroad, for the week ending May 2, were as follows:

Report of Coal Transported over Lehigh Valley Railroad and Canal. For the week ending May 2, 1868, compared with same time last year.

Table with columns for SHIPPERS, RAILROAD, CANAL, and Grand Total. Lists various coal companies and their tonnage.

Table with columns for U. LEHIGH REGION, M. ROSE REGION, and M. PLEASANT REGION. Lists various coal companies and their tonnage.

Prices of Coal by the Cargo.

Table with columns for At New York, At Philadelphia, and At Elizabethport. Lists various coal grades and their prices.

Table with columns for At Philadelphia, At Elizabethport, and At New York. Lists various coal grades and their prices.

Table with columns for At Baltimore, At Havre de Grace, Md., and At Georgetown, D. C. and Alexandria, Va. Lists various coal grades and their prices.

Prices of Gas Coals.

Table with columns for PROVINCIAL and AMERICAN. Lists various coal grades and their prices.

Prices of Foreign Coals.

Table with columns for Liverpool House Orrel, sc'd, and Liverpool House Orrel, sc'd. Lists various coal grades and their prices.

Coal Freights.

Table with columns for On "Pittston" Coal, by boats and barges, and On "Pittston" Coal, by boats and barges. Lists various coal grades and their prices.

Rates of Freight from Newburgh.

Table with columns for On "Pittston" Coal, by boats and barges, and On "Pittston" Coal, by boats and barges. Lists various coal grades and their prices.

Freights on Coal Sea-borne from Port Richmond, Philadelphia.

Table with columns for Boston, New York, and New York. Lists various coal grades and their prices.

From Elizabethport and Port Johnston.

Table with columns for Albany, Boston, and Boston. Lists various coal grades and their prices.

Rates of Transportation to Tide Water.

Philadelphia and Reading R. R. from Schuylkill Haven. The following are the drawbacks allowed on all coal shipped East of New Brunswick and South of Cape Henry, until further notice:

Table with columns for Philadelphia and Reading R. R., and Philadelphia and Reading R. R. Lists various coal grades and their prices.

To Port Richmond.

Table with columns for Philadelphia and Reading R. R., and Philadelphia and Reading R. R. Lists various coal grades and their prices.

To New York.

Table with columns for Philadelphia and Reading R. R., and Philadelphia and Reading R. R. Lists various coal grades and their prices.

Provincial Freights.

Table with columns for Sydney to N. Y., and Sydney to N. Y. Lists various coal grades and their prices.

Foreign Freights.

Table with columns for New Castle and Ports on Tyne, and Liverpool. Lists various coal grades and their prices.

San Francisco Coal Trade.

Anthracite, tons, 14,172; Australian, tons, 1,579; Bellingham Bay, tons, 4,950; Cumberland, cks., 1,250; Chili, tons, 700; Coos Bay, tons, 1,604; English, tons, 4,918; Lehigh, tons, 541; Mt. Diablo, tons, 25,209; Nanticoke, tons, 6,902; Nanaimo, tons, 6,902.

New York Imports of Metals, &c.

Table with columns for Metals, &c., and Metals, &c. Lists various metal grades and their prices.

Metal Circular.

Since my last circular of the 6th ult., business, generally speaking, has been dull owing to the continued uncertainty in regard to our political and financial affairs. Money is easy at 7 per cent.

The London market is quiet at the advance established in the beginning of April, 94s. 4d. for Straits. Spices are quoted at 6 1/2c. for Silesia. The importations for April were 100 tons, and the stock 300 tons, against 700 tons on the 1st of May, 1867, and 1,000, 1st of May, 1866.

There is a great discrepancy in the accounts from Lake Superior, regarding the probable supply of this year. The new mines are not likely to yield as much as expected.

The rising tendency of the European markets seems to gain strength. The London quotations of the end of April, were 27 1/2s. for Chili, and £36 for best selected. The shipments from Chili to Europe show a falling off against the two last years.

Lead is unchanged 6 1/2c. for ordinary foreign. The importations for April, were 1,700 tons, and the deliveries for consumption, 2,300 tons.

SAN FRANCISCO STOCK MARKET.

Table with columns for Bid per Ct., and Bid per Ct. Lists various stock grades and their prices.

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WESTERN & COMPANY, PROPRIETORS.

ROSSITER W. RAYMOND, EDITOR.

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NEW YORK, SATURDAY, MAY 9.

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ORIGINAL PAPERS.—Remarkable Relation between the Magnetism of some Metals, and their Atomic and Specific Weights, by Professor VAN DER WEGE.

CORRESPONDENCE.—The Venezuela Gold Fields—Mariotte's Law in Mining.

ILLUSTRATIONS.—The Peet Stop Valve—Balanced Slide Valve—Patent Call Bells—Railroad Car Coupling.

MINING SUMMARY.—Gold and Silver: South Eastern Nevada—California—Colorado—Arizona—Washington—Oregon—Minnesota—New Mexico—Canada—British Columbia—Mexico—Nicaragua—Africa—Copper: Michigan—Colorado—Montana.—MISCELLANEOUS: Maine—Colorado—Missouri—California.

MISCELLANEOUS.—Address of R. W. Raymond, on the National School of Mines—Final Verdict on the Black Rock Mines—Champagne from Petroleum—Formation of the Bed of the British Seas—Commissioner Taylor's Report—Cerium—Physical Properties of Petroleum—Turquoise Mine—An Artesian Well and Subterranean River—New Chemical Discoveries.

MANUFACTURING AND MECHANICAL NOTES.—Railways and Engines—Boiler Inspection, NEW PUBLICATIONS.

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THE IRON TRADE.—THE COAL TRADE.—Quotations, Ship Agents, Freights.

PATENT CLAIMS.—SPECIAL SCIENTIFIC BREVETTES.

ON-DIT ABOUT MINERALS.—ALL SORTS.

NOTICE TO SUBSCRIBERS.

Subscribers receiving their paper in a blue wrapper will accept the same as a notification that their subscriptions have expired, and that the JOURNAL will be discontinued unless we are otherwise authorized.

THE CALIFORNIA SURVEY.

After the two articles in which we have expressed our opinions concerning the recent legislative abolition of the geological survey of the State of California, we think our position in regard to that subject cannot be mistaken by any reader. We hold the act of the legislature to have been in a high degree unwise and discreditable, and condemned by considerations of immediate as well as far-reaching policy. Perhaps this very decided judgment may prevent us from being misunderstood, if we suggest that the manner in which the distinguished chief of the survey conducted its operations is open to some criticism. We are aware that it is very easy to find fault afterwards, and that it can do little good in this particular case; and, moreover, our admiration and sympathy for Prof. WHITNEY are so great, that we venture with reluctance to question in any respect his work or his method; but the point to which we shall call attention bears a general application, and perhaps a useful lesson, for all undertakings of a scientific character, fostered by government for the sake of the people.

The only serious objection urged by the opponents of the survey in California was that its results were not adequate to the money and time expended upon it, and that they were not brought before the public in practical and useful form, during the continuance of the work. No one denies the value and admirable execution of the publications already made; but the mining communities claim that, up to this present time, little or nothing has been accomplished for them. They are struggling with many difficulties, and earnestly seeking information concerning many doubtful, yet vitally important questions; and they look on with unconcealed impatience, while a body of distinguished professional men, competent to give direct and immediate assistance, busies itself almost exclusively with laying a broad and thorough scientific basis for a magnificent examination of the State, and tells them to wait a few years, until those matters which concern their daily industry are only reached in the execution of this vast plan. They ask for a roof over their heads, and are pointed to the slowly rising foundations of a mighty edifice.

The reply to this objection is, that the original establishment of the Survey commanded its chief "to make an accurate and complete geological survey of the State, and to furnish, in his Report of the same, proper maps and diagrams thereof, with a full and scientific description of its rocks, fossils, soils and minerals, and of its botanical and zoological productions, together with specimens of the same, which specimens shall be properly labelled and arranged and deposited in such place as shall be hereafter provided for that purpose by the legislature." A plan so comprehensive must be systematically carried out, and "with such an end in view"—to quote the words of an esteemed correspondent in San Francisco, "Prof. WHITNEY could not spend the time and money of the survey in publishing flaming reports of immense mineral resources, vast gold deposits, petroleum clap-trap, or yellow-covered geological literature generally."

The thorough and systematic style in which the work was begun, and the great value of its results, when they should be

completed and published, are, in our opinion, and that of all competent judges with whom we have conversed, unquestionable. But was there no way of serving the public immediately, as well as remotely; of giving valuable economic advice and information, without any detriment to the elaborate scientific work of the survey? The Indian who has planted a field with corn, the benefit of which he expects to enjoy in harvest-time and winter, does not hesitate, when he is hungry, to eat a little of his corn green. The people of California were hungry indeed, not for flaming praise of their resources, but for substantial and nourishing food of information; and, it must be confessed, the crop was long a-growing.

The splendid reports of the State of New York have been referred to, as a model which the California corps intended to equal, or surpass. But, if we remember rightly, the whole progress of the New York surveys was attended with the periodical publication of volumes on economical subjects, furnishing the public in advance with most important results. The purpose of such publications was temporary, if you please; and they are perhaps superseded by the final Reports; but they accomplished at least one thing: they kept the people alive to the benefits of the work in progress; and the grand result was the continuance of public support. The New York Survey was carried out; the California Survey is cut short.

Scientific men must remember that they have to deal with the prejudices and ignorance not only, but also the legitimate demands and immediate necessities, of the people. Where personal honor and ambition alone are at stake, it may be well enough to play the CORIOLANUS; but in this case, we feel sure that the victim loses personally very little, in comparison with the loss of the State; and probably his own chief regret is his failure to accomplish a great public service. Would not a little more tact, with not a whit less integrity and ability, have averted the deplorable catastrophe?

SCIENCE—EXTRA SUPERFINE.

The *Stockholder* of the 5th instant devotes several columns to an account of recent experiments on Georgia gold ores, made at East Boston, by Col. C. C. STEVENS, with his new flux-material. The editorial remarks which preface the long quotation from a Boston paper are both historical, philosophical and scientific, ranging over the alchemists, paper money, JOHN LAW, and metallurgy. From this wealth of wisdom we select one gem:

"Sulphur, with salt, seems to be the accompaniment and mixer of all ores—indispensable, as nature goes, to their constitution, but difficult and expensive to be got rid of by art when the metals are sought to be extracted from the ores."

"Sulphur with salt" is good—so good that we have scarcely any inclination to proceed to consider the description of the trial itself, which, though highly wrought, is far below the level of this brilliant introduction. Of course there was a great deal of gold taken out of a very little ore, much more gold than a mint assay would show. A good deal of excitement was caused by the discovery of four different nuggets of gold in "the various depressions at the bottom of the furnace." Two were found while the party of visitors were present, and two more after they had separated. In the words of the *Boston Post*:

"It was evident to every gentleman present who had the slightest knowledge of the smelting of metals, that the Stevens Flux had accomplished what no other assay process had been able to do. It had destroyed the sulphur, thrust out of the walls of the ore the miners' great curse, the silicic acid; and after accomplishing all this it had converted these and other ingredients into an article of commerce that would readily sell for a sum nearly, if not quite, sufficient to defray the smelting expenses—the slag which is left after the gold is obtained being worth from forty to fifty dollars per ton for the manufacture of files and heavy glass bottles. In fact it is already in demand for this purpose."

If all this was evident to every gentleman who had the "slightest" knowledge of metallurgy, how would it appear to those with more than slight knowledge? Such men will see at once that a trial of this kind settles nothing but the fact that the Stevens Flux is a flux—which any chemist could have told before. We need not repeat that in stories of the production of gold where it cannot be found by "mint assay," we have no faith whatever.

We have often had occasion to lament the inaccurate and untrustworthy reports of experiments which are given in the papers. The present is no exception. It is a farrago of nonsense, relieved by attempts at poetry which are funnier but not more silly than the prosaic statements of "fact." We are told that the "destruction" (!) of silica is "driving from the rocky hive the queen-bee of all impurities in ores," and if this can be accomplished, "then all the other impurities will surely leave, and the gold is ours." Moreover, "by none of the old methods, the two principals of which are amalgamation and chlorination, have the ores been desulphurized or the silica destroyed."

"Sulphur, with salt," the great "mixer of all ores;" silica, the "great queen-bee;" fifty-dollar slags; long processions of nuggets—all this splendor will be likely to lead some capitalist to extravagant expectations, and possible disappointment. There are "depressions," where consoled nuggets cannot be found.

In a former article on this flux, we explained its nature and real merits. We regret that it is to be made the object of speculation, and puffed into a transient, exaggerated reputation. And Mr. HAYES, of Boston, must regret that his brief report on the subject is paraded as an "official paper of the State Assayer of Massachusetts." Many years ago, when the late

Prof. HITCHCOCK was engaged in the geological survey of that State, Messrs. HAYES and JACKSON were employed in certain chemical work connected with his reports; and both these gentlemen have been saddled ever since (no doubt to their great annoyance) with a title which has no legal existence. If Mr. HAYES were really a State Assayer, and his report on the Stevens Flux really an official paper, it would have contained a more full and thorough statement of the case than it does.

A FACT FOR COAL MINERS.

Owing to the great depth, at which the greater part of the coal mines of England are worked at the present day, it becomes a matter of necessity to employ in them every available means to secure healthful currents of air along their lower levels. However much scientific investigations may have done in the way of bringing into existence an economical and effectual means of ventilation, an application of which, in any case, may furnish, in underground workings, currents of air in quality and quantity proportionate to the necessity of the occasion, this deplorable fact remains as yet too well known; that the "unforeseen danger" still lurks along the path of the miner. The terrible explosions, of which every now and then we get reports, tell us that science has not yet completed the task it has to perform. But, though it be impossible for the English engineer, under all circumstances, to prevent the explosion of the fire-damp that gathers in his mine, is there no way of rendering the destruction of human life less great, when such explosions do occur? If, in the present state of the theory and practice of ventilation, the great evil cannot, always be prevented, every means that can be used, in order to counteract its terrible effects, are certainly of the greatest moment. Prof. PHILLIPS, in his "Report on Colliery Explosions," answers our interrogation when he says:

"Abundant currents of air may be so misdirected as to yield bad ventilation; the safety-lamp may be so unwisely handled as to endanger the lives it should protect; the best regulations may, if not strictly carried out, become sources of mischief. The general remedies for these errors, or crimes, are instruction and responsibility; increased knowledge and, stronger motives to use it rightly—knowledge is nowhere more powerful, obedience nowhere more necessary, than in a coal mine.

"Until the young miners are instructed in the necessity of observing, with all strictness, the rules which superior knowledge has proved to be essential to their safety, we cannot hope to prevent those calamities, which we so much bewail.

"A larger number of miners perish from the effects of the 'after-damp,' or 'choke-damp'—carbonic acid—than from the actual explosion of fire-damp. When the mixture of carburated hydrogen and air is exploded, the carbon combines with oxygen to form carbonic acid, and the levels become filled with this deadly vapor. Carbonic acid kills by asphyxia; the action of the heart ceasing with the inhalation of irrespirable gases. Now, could those who were rendered insensible by the after-damp be speedily removed to pure air, they might be, by a little careful attention, restored to animation. It, therefore, becomes of the first importance to have at hand the means which would enable men to penetrate the dangerous gases and rescue their comrades. The best simple method is to place in a coarse bag a mixture of powdered glauber salts—the sulphate of soda—and lime. This tied over the nose and mouth, effectually absorbs the carbonic acid, and prevents its exercising any injurious effect on respiration."

At this comparatively early day in the working of our coal mines—at a time when, in most cases, their depth is not so great as to require every scientific means justifiable, in order to secure a proper ventilation—we do not find ourselves entirely relieved from the terrible calamities that result from the explosions of fire-damp. The "danger unforeseen" lurks along the path of our miners, as well as along that of the English worker in veins of coal. If then, through want of knowledge, or of proper care, we must, now and then, endure the calamity of an explosion, most assuredly every means that can be employed to palliate, and ward off its usually disastrous results, should be made use of. Our extract from the pen of Prof. PHILLIPS, a trust-worthy source, tells us of a simple method, in case of such disasters in our mines, of saving human life. The remedy, which lies within the reach of all, should be at the proper moment in the minds of all who have anything to do in the dangerous work of mining coal. It is not for the engineer alone to treasure up this important fact, but for the miner also. The time might occur when according as he was in possession, or ignorant of the above fact, the life or death of his comrade would lie in his hands.

MEASUREMENT OF AIR CURRENTS IN MINES.

As in the practical work of Hydraulic Engineering, it often becomes necessary for the Engineer to determine the mean velocity of a stream of water, so as to be able thereby to calculate the actual amount of water passing along the channel, so often in the working of mines it is very important to measure the velocity of air-currents in the galleries so as to have data for determining the actual amount of air passing along them. The Engineer determines the *maximum* velocity of a stream of water by simply observing the time required for some light body—as, for instance, a cork, to float along its surface through any given distance. From this data as a starting-point, he has no difficulty in calculating the whole number of cubic feet per minute that flows along the channel

ground fine, and then mixed with 110 parts of kaolin and 52 parts of felspar for every 460 parts of the above frit.

M. Gillot, in his memoir to the French Academy of Sciences on the carbonization of wood, says the only condition essential for the production of good charcoal is that, the operation shall proceed slowly.

Professor John Gregory, of Milwaukee, writes to the News of that city that the beds of Lake Superior and Michigan are periodically upturned by igneous action.

Barytes, if ever so white, will not make so permanent a white paint as sulphate of baryta prepared artificially.

Dr. E. Drechsel has achieved a triumph in synthetical chemistry by producing the oxalate of soda by means of carbonic acid.

According to the Athenaeum, M. Galy Cazalat has invented a process to be employed in casting steel, so that lifting is rendered unnecessary.

An artesian boring near Geneva, Switzerland, to the depth of 142 feet, and at an elevation of 1,000 feet above the level of the sea,

According to H. Baumhauer, when the clean surface of either potassium or sodium is exposed to the air, oxidation is sufficiently rapid to produce an evolution of light.

All Sorts.

For testing the relative value of various oils used as machinery lubricants, there is, as far as we know, no perfectly reliable instrument in existence.

For welding iron and steel a composition has lately been patented in Belgium, consisting of iron filings, 1,000 parts; borax, 500; balsam of copaiba, or some other resinous oil, 60; and sal ammoniac, 75.

Another composition for the same purpose is 15 parts of borax, 2 of sal ammoniac, and 2 of prussiate of potash.

The catalogue of the University of Michigan for the current year is published. The number of students at present in attendance is 1,223, divided as follows:

Greek fire is not so dangerous as is represented. It consists of phosphorus dissolved in bisulphide of carbon.

The Philadelphia Academy of Natural Sciences has received from Kansas the bones of an enormous reptile embedded in crystallized gypsum, and is now engaged in chiseling them out and putting them together.

The editor of the Lancaster (O.) Gazette has seen a fragment of steel accidentally lodged in the eye, instantaneously extracted by a powerful horse shoe magnet.

Secretary McCulloch reports a decrease in our National Debt of \$18,660,559 80 during the month of April.

A Washington Territory company has been organized to build a railroad from Walla Walla to Portland.

The work of grading the Oregon Central Railroad is progressing at the rate of two miles per day.

"Stigmatip" is the latest new thing. It is a mode of printing pictures from movable type, and has just been tried in Boston.

The men employed along the line of the U. P. R. R. west of this are troubled by Indians.

Special Notices.

On a recent visit to the extensive store of DAVIS COLLAMORE & Co., 479 Broadway, New York, we had the opportunity of examining many beautiful articles of porcelain and silver plated ware.

tenth commandment as many times as there were objects to admire; wished, yes, ardently sighed, for riches, and walked away, feeling that if we only had some of those steel silver-plated knives such as are represented in DAVIS COLLAMORE & Co.'s advertisement; the pangs of hunger would be assuaged by the thoughts of using them during our hours of domestic retirement.

To all those of refined tastes we say, go, admire, select if you can, and purchase; in so doing you will encourage the useful and fine arts.

In another column will be found the advertisement of Messrs. EVANS & GOULD, bookbinders and printers, 117 and 119 Third Avenue, New York. These gentlemen have done some difficult and delicate work for us; and gratitude compels us to say in their praise that not one of the twenty vexations things which so easily beset bookbinders occurred to rouse our wrath.



FAIRBANKS & CO., 252 Broadway, N. Y.

THE PROTESTANT CHURCHMAN, A Religious Family Paper, THE LEADING EVANGELICAL ORGAN IN THE PROTESTANT EPISCOPAL CHURCH.

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TERMS: Four Dollars per annum; to clergymen, three dollars; to theological students and missionaries, two dollars. Club rates, five copies to one address, fifteen dollars; twenty copies, fifty dollars.

Specimen copies furnished. Address: THE PROTESTANT CHURCHMAN, Box 6,099 P. O., N. Y.



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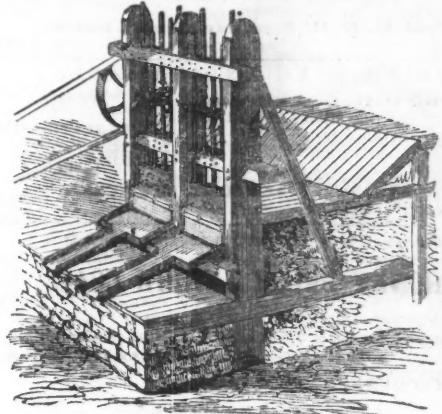
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The office of this Machine is to break Ores and Minerals of every kind into small fragments, preparatory to their further comminution by other machinery.

The machine has now been in use, enduring the severest tests, for the last ten years, during which time it has been introduced into almost every country on the globe, and is everywhere received with great and increasing favor as a labor saving machine of the first order.

Illustrated circulars, fully describing the machine, with ample testimonials to its efficiency and utility, will be furnished on application, by letter, to the undersigned.

The Patents obtained for this machine in the United States and in England having been fully sustained by the courts, after well contested suits in both countries, all persons are hereby cautioned not to violate them; and they are informed that every machine now in use or offered for sale, not made by us, in which the ores are crushed between upright convergent faces or jaws actuated by a revolving shaft and fly wheel, are made and used in violation of our patent.

mar14-ly 351 BLAKE, BROTHERS, New Haven, Conn.

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versal Furnace for melting ores, cupelling and distilling. Light and durable, and all that is desired for the laboratory or for dentists' use. Cupel moulds, tongs, &c. Address HERMAN PIETSCH, manufacturer of Chemical Apparatus, 183 Delancey street, N. Y. Reference, EDWARD N. KENT, Chemist, 14th street, formerly melter and refiner at the U. S. Assay Office.

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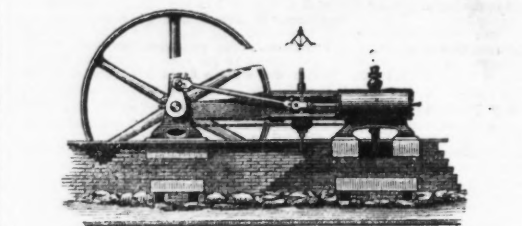
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Our ENGINES occupy little room, are light, simple, cheap, and economical require no special foundation or balance-wheel pit, and can be run from 150 to 500 revolutions per minute with safety.

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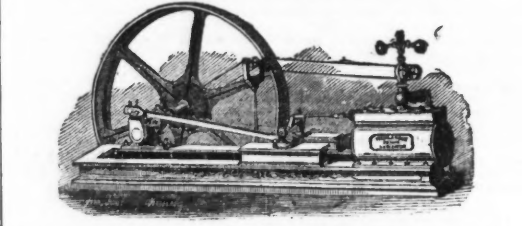
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PORTABLE AND STATIONARY STEAM ENGINES. Boilers, Circular Saw Mills, Mill Work, Cotton Gins, Cotton Gin Materials, Manufactured by the ALBERTSON & DOUGLASS MACHINE COMPANY, NEW LONDON, CONN.

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Water Wheels, Heavy Gearing, Shafting, Pulleys, etc ALSO, PORTABLE ENGINES. Rolling Mills, Steam Engines, Hydraulic and other Presses, LATHES, PLANING AND SCREWING MACHINES, And Tools in general. Iron and Brass Castings, of all sizes and descriptions Patterns made to order. Also, manufacturers of the Improved Turbine Water Wheel.

PORTABLE STEAM ENGINES, COMBINING THE MAXIMUM OF EFFICIENCY, DURABILITY AND ECONOMY, with the minimum of weight and price. They are widely and favorably known, more than SIX HUNDRED being in use.

THE NOVELTY IRON WORKS. Foot East 12th, 13th and 14th Streets. BRANCH OFFICE.....79 Liberty street.

Steam Engines and Boilers, Cotton, Sugar and Rice Machinery, of the most improved kinds All kinds of Brass and Copper Work, Indicators, Clocks, Steam Gauges, Gauge Cocks, &c. Large stock of patterns of SPUR, BEVEL and MITRE WHEELS, PULLIES, and all sorts of MILL WORK.

Manufacturing and Mechanical Notes.

No. XVIII.

Railways and Engines.

The smallest practical railroad curve is an arc of a circle whose radius is 720 feet. Consequently a railroad would have to be nine-elevenths of a mile long in order to make a complete circle. A railroad embankment must be three times as thick at the base as its perpendicular height. In other words, the slope, in order to stand without sliding, must not be more than about thirty degrees from horizontal. The highest embankment in the world is on one of our Western roads, 240 feet, with a base 730 feet thick.—*Ec.*

ENGLISH EXPRESS ENGINES.

The Great Northern Railway of England, have recently put upon their lines several engines specially designed for running the heavy express trains on that line of railway. These engines have recently completed the journey from King's Cross to Peterborough, a distance of seventy-seven miles, in one hour and twenty-eight minutes, although they had to contend with heavy gradients for forty miles of the distance, and with twenty carriages behind them. The leading dimensions of these engines are as follows, viz.:—The driving and trailing wheels are 7 ft. in diameter, and coupled together; the leading and tender wheels are 4 ft. 3 in. in diameter throughout; the barrel of the boiler is 10 ft. 1 in. long by 3 ft. 10 in. in diameter inside in the smallest part; the fire-box casing is 6 ft. 4 in. long by 4 ft. wide outside; the cylinders are 17 in. in diameter, with a stroke of 24 in.; the heating surface in box is 114½ square feet, and in the tubes 907 square feet, making a total heating surface of 1,021½ square feet, with a grate surface of 19½ square feet; the tender holds 2500 gallons of water and two tons of fuel; the propelling power of the engine is equal to 12,000 lb., and the adhesion on the rails may be taken at 11,700 lb.—*Boston Railway Times.*

COMBINED ENGINES AND PUMPS FOR COAL-CUTTING MACHINES.

Messrs. Carrett and Marshall, of Leeds, England, have brought out a combined pair of engines and four pumps, which have been successfully applied in the working of their patent hydraulic coal-cutting machines. One of the engines intended for the Weardale and Sheldon Waterworks, combines economy and adaptability to various purposes, including the work of dip-level pumps in mines. The following is a description of the engine, with four pumps, all fixed in one bed-plate, for working coal-cutters, water-works, &c.:—“This combined engine and pump, of 30 horse power, is all fixed, self-contained, on one plate, and independent of foundations. It is designed and constructed to force a continuous stream of water, at 500 lbs. pressure, to any required distance. The steam-cylinders are 14 in. in diameter and 20 in. stroke, and the four ram pumps 6 in. in diameter each and 12 in. stroke. The cranks are at right angles, and the engine, where preferable, can be made to condense. This apparatus is used in coal mines, to force water any distance along the workings, or expel it to the top of the shaft. This pressure of water, besides working coal-cutters, can be further used in various distant places to work pumps in dip levels, and to turn rotative hydraulic power for winding, &c. The pressure can further be adapted to force the waste water out of the shaft. This arrangement of engines and pumps is, with larger pumps, now being fixed at Shildon, for the Weardale and Shildon Waterworks, to force 350,000 gallons 470 feet high in 24 hours. It is a compact, simple, and effective arrangement for this and other purposes, and costs only about 500*l.*”

No. XIX.

Boiler Inspection.

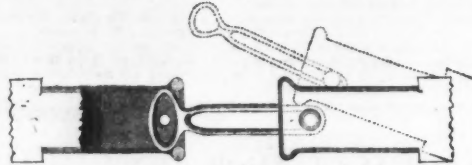
In the large manufacturing City of Manchester, England, there is an association with DR. WILLIAM FAIRBAIRN as President. This gentleman has expended much money, time and study in scientific pursuits. He has instituted, and superintended numerous and complicated experiments on the strength of iron, and boiler plates, the application of steam, and the form of steam-engines; in addition to the supervision of his own very extensive steam-engine works, he has found time to write some excellent books of practical information for engineers. A recent annual report of the Manchester Association states that during the past year one of the largest colliery companies in the country, appreciating the value of independent periodical inspection, enrolled with the Association the entire number of their boilers, amounting to 150; and, also, that the boilers in the War Department of Her Majesty's service, in use at Woolwich Arsenal and other places, and amounting to 146, have been placed under its inspection. Applications from abroad are constantly being received for information respecting the Association, and for copies of its reports, with a view to the formation of similar institutions in the countries from which the applications come. Some time ago very full information was furnished, in answer to enquiries from the Master of the Calcutta Mint, and an Act for the Inspection of Steam-Boilers in that place was passed by the Government, which adhered very closely to the plan of inspection adopted by this Association. More recently similar information was supplied in answer to enquiries from Ballarat, Australia.

THE HARTFORD STEAM BOILER INSPECTION AND INSURANCE COMPANY

In this country aim to give every boiler under its supervision a careful inspection at least once a year, by a competent inspector, who makes constant internal inspections, and thus by pointing out weak and dangerous points, explosions must be frequently prevented. Such Associations and Companies *pro bono publico* should receive a liberal patronage.

Railroad Car Coupling.

We have had recently a more than average number of railway accidents. Some of these were, of course, caused by carelessness, others by a direct disobedience of orders on the part of employees, and others by the bad condition of the road and rails. The late Erie disaster has alarmed some minds into a comprehension of not only the importance of good rolling stock, but also of the need of couplings between passenger cars that will, by their instantaneous action, mitigate at least the horrors of railway catastrophes. The objects of the improvement illustrated by our engraving are to enable the cars to be easily coupled when brought together, and also to be instantaneously uncoupled in case one of the cars should get off the track, and consequently swerve from a direct

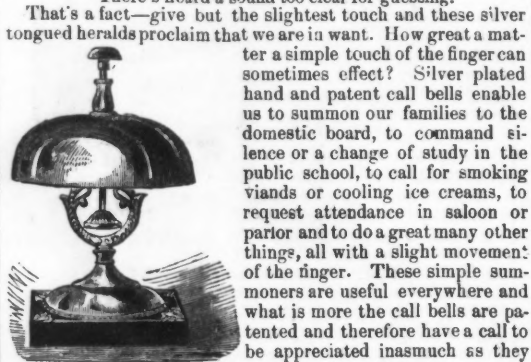


course. The device shown by the engraving is certainly very simple. A wrought iron coupling bar, forged with a transverse elliptical link, bears upon the two extremities of one of the draw-heads, and keeps in its place so long as the cars are on the track; the other end is held by a simple bolt. Should a car be thrown off the road, or upset by a broken rail, &c., the coupling is turned immediately into an angular position, and the opening in the draw-head being diagonally larger than the elliptical portion of the bar, the latter slips out and clears itself from the adjoining car. The engraving represents one of the draw-heads with the upper portion removed, in order to show the manner in which the coupling is placed when in running order; an exterior view of the other draw-head with the head of the bolt that is put through the bar, will be easily comprehended.

The dotted lines show about the position that the coupling bar would take in case the car was thrown from the track and got disconnected. The advantages claimed for this simple device are, that, should a car get off the track, other cars are not pulled off with it; it is easily adjusted by first passing the small end of the elliptical link into the draw-head, after which it cannot be pulled out by any strain in a direct line, and of course, will yield slightly in motion when the cars are on a curve of the road. The invention for which a patent has been applied, presents no claims for the prevention of accidents, but certainly in its adoption would tend to diminish the amount of destruction and the loss of life, too prevalent at railway accidents. Messrs. F. & F. A. Dana, of 67 Wall street, New York, have taken a deep interest in this invention, and all further information concerning it, may be obtained from this firm.

PATENT CALL BELLS.

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I'm sure you'll find it worth your buying.
However slight the finger pressing,
There's heard a sound too clear for guessing.”



That's a fact—give but the slightest touch and these silver-tongued heralds proclaim that we are in want. How great a matter a simple touch of the finger can sometimes effect? Silver plated hand and patent call bells enable us to summon our families to the domestic board, to command silence or a change of study in the public school, to call for smoking viands or cooling ice creams, to request attendance in saloon or parlor and to do a great many other things, all with a slight movement of the finger. These simple summoners are useful everywhere and what is more the call bells are patented and therefore have a call to be appreciated inasmuch as they

have no spring that in other bells is always getting out of order, and in this respect are of course superior to English bells. Whilst we are talking about Patents, we would call attention to a Patent Spring Tape Measure which can be carried about very conveniently, and that doubtless finds its way into thousands of pockets and work-baskets to be taken from its resting place only to measure yards, it may be, of red tape, or fine linen; it matters not what, but to whatever extent, the measuring tape may be extended a slight side movement of the spring button to be seen in our representation, the whole length recoils quickly into its silver-plated case.

Reader, should you visit the elegantly fitted and well stored rooms of JULIUS IVES & Co., at No. 49 Maiden Lane, in this city, you will find a great many calls, loud, gentle, musical, silvery calls on your purse which, if long enough by tape measure will help you to a seat in Congress.

An Artesian Well and Subterranean River.

In sinking the second and last artesian well at the Chicago stock yards, three distinct veins of water were encountered.

The first vein was struck in the thick bed of limestone following the second shale, and yielded about 15 barrels an hour. After passing this stream no water was seen until the 90 feet of limestone under the first sandstone had been reached. In this rock a very extensive spring, flowing at the surface of the well about 65,000 gallons a day, was opened. The third and large vein was struck in a bed of hard limestone, 1,190 feet from the starlight. The following table will show the depth from the surface at which the several strata commence, and the beds in which streams of water were found. Water was not found at the depths indicated, but was in the rocks which commenced at those depths:

Distance from surface.	Nature of rock.
Beneath surface of earth.....	Hardpan.
40 feet.....	First limestone.
300 feet.....	First shale.
400 feet.....	Second limestone.
420 feet.....	Second shale.
550 feet (first water).....	Third limestone.
877 feet.....	First sandstone.
1,010 feet (second water).....	Third limestone.
1,100 feet.....	Last limestone.
1,130 feet.....	Sand and limestone.
1,160 feet.....	Same, but harder.
1,172 feet.....	Last limestone.
1,190 feet (third water).....	Same.

The vein from which the greatest supply of water was obtained appears to be about eight feet in depth, so far as can be ascertained by sounding. The current is a very strong one, and is apparently passing from the northwest to the southeast. This fact was ascertained by lowering into the bore, by means of a fine wire, a long lead plummet. The weight would descend steadily until it reached the stream of water, when it would instantaneously be snatched or jerked out from the perpendicular line from the direction indicated. In relation to the velocity of the stream, one of the attendants explained that it was “about the swiftness of a catfish.” The experiment with the plummet explains this remark. The current of water is sufficiently strong and rapid to snatch the heavy lead, and bear it away, as a fish would snatch an insect, and carry it beneath the surface of the river. The water in the wells presents a marked and singular difference. In the old well it is strongly impregnated with sulphur. So thorough is the impregnation, that the water not only smells and tastes of the substance, but deposits it profusely at the bottom of the trough in which it is received, and the tank in which it is collected. After exposure to the air for a few hours, the sulphur is precipitated and partly carried off by the air, leaving a perfectly colorless and tasteless fluid. In the second well, on the other hand, there are no sulphurous evidences; but the water is strongly charged with one of the oxides of iron. It has no perceptible odor, but chalybeate characteristics are very apparent to the taste; and to the eye, in the iron-brown deposit which covers the bottom of the receiving trough. The force of the water of the last well is sufficient to discharge 600,000 gallons a day at the surface. In carrying itself to the height of the tanks, an altitude of 45 feet from the ground, it loses so much force that only 450,000 gallons are discharged at this point daily. It is estimated that at a further height of 130 feet, being 175 from the surface, the water would assume a stationary position, and would readily obey King Canute or “any other man,” if he told it to rise no farther. The wells are both now in running operation at the stock yards. They are the only means used in the supply of the immense amount of water there constantly required, and prove highly successful in every respect.—*Chicago Times.*

New Chemical Discoveries.

Dr. Hoffmann announces the discovery of a new acid which bears the same relation to naphthaline that acetic acid bears to marsh-gas. A few weeks ago the same eminent chemist communicated to the Royal Society the discovery of “the mustard oil of the ethyl series”.—*Mechanics' Magazine.*

In our last week's issue, we give an interesting list of new and important books for practical men. They have been recently published by HENRY CAREY BAIRD, of Philadelphia. Many of these books should be in the hands of miners, engineers and mechanics, and comparing the price of them with others, we consider the rates very reasonable. We have in our library some of the works named in the advertisements, and know well how valuable they have proved to be on many occasions. Mr. BAIRD furnishes all applicants with a descriptive catalogue of 56 pages, 8vo, which is sent free of postage.

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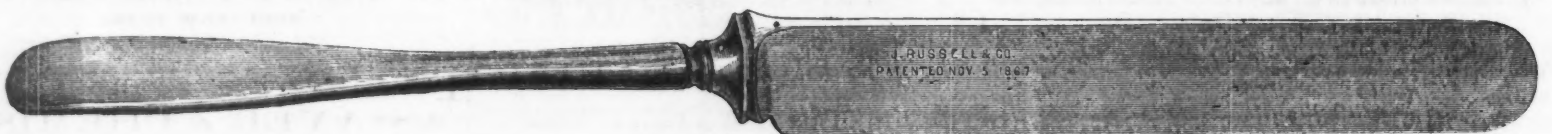


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