

# THE ENGINEERING AND MINING JOURNAL.

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## Rae's Patent Voltaic Amalgamators and Washers.

Patented 1867, 1868—Perfected in 1872.

THIS invention consists in the arrangement of a voltaic pile in the interior of an amalgamating cylinder, and it is claimed that when the cylinder is charged with pulverized ore, quicksilver and proper chemicals, and then revolved, the galvanic current excited in the pile materially promotes the amalgamating process. One or more voltaic cylinders are arranged in a receiving tank which connects with a dolly-tub in such a manner that the pulp discharged from the voltaic cylinders can be washed, and the floating particles of quicksilver contained therein can be saved. The dolly-tub or agitator discharges into the patent washers, consisting of conical copper vessels, one large and one small, each resting upon a bench, and one emptying into the other. Into each a water-pipe is inserted, the pipe ending in a globe of copper pierced with holes on the lower half of the sphere. Water under pressure is admitted and forced through the small holes, in lively sharp jets, striking the sides and bottom of the copper cone. All the pulp is thus further thinned, washed and made to overflow, leaving the small globules of mercury to collect by gravity at the bottom. By this method of treatment, it is claimed that Dr. RAE is able to keep his quicksilver from flouring to any injurious extent, and, moreover, to return it from its work, after each discharge, exceedingly sensitive, neither "tired" nor "sick," bright and "electrical." It is by flouring in ordinary amalgamation that mercury and gold are lost; and a languid appearance of the mercury, either during the work, or after the work is done, is held to be evidence that the proper conditions for amalgamation have not been maintained, and hence good results need not be expected. In this resides the mystery of close amalgamation. Dr. RAE claims that electricity, thus simply generated, accomplishes the desired effect, and hence recommends his process as one of great importance to those engaged in gold mining in the Southern States, and in our Western Territories. Full information may be obtained from Messrs. MOREY & SPERRY, No. 38 Liberty Street, New York City.

### The Wilmington, Illinois, Coal Field.\*

By JASPER JOHNSON, M. E.

CONTINUED FROM PAGE 305.

THE Wilmington Coal Mining and Manufacturing Company, office at Diamond City, Grundy County, operates two shafts, one on the northeast corner of section 1, in Braceville township, the other on the southwest corner of section 31, Wilmington township, the coal being shipped from Braidwood station. Smaller operations are carried on at Braceville (two shafts), at Gardner (one shaft), at Jugtown, in Felix township, Grundy County, and in Essex township, Kankakee County, the coal being raised at the two last named places by whim shafts.

\* A paper read before the American Institute of Mining Engineers at Hazleton, Pa., October, 1874.

The product of the Braidwood mines has rapidly gained favor in the markets, and is now shipped all over Northern Illinois, Iowa, Michigan and Wisconsin. The following table will give an idea of the growth of this interest in this locality:

Coal mined in	Tons.
1866 (about)	10,000
" " 1867	90,000
" " 1868	150,000
" " 1869	265,000
" " 1870	285,000
" " 1871	309,000
" " 1872	460,000
" " 1873	465,400
" " 1874, to October 1st	240,000

A "strike" from June to September, during which time none of the mines produced any coal, accounts for the meagre out-put of this season. In 1873, the total production would have reached a half million tons if the money panic had not swept over the entire country, closing up the majority of the manufacturing establishments, and materially crippling the railroads.

All the shafts at Braidwood, except one, are operated by the system known as "long-wall advancing," extracting all the coal, except a sufficient pillar to support the bottom of the shafts. The exception is that owned by J. Q. A. KING, and is worked in "panels," by "long-wall retreating." This method was adopted from the fact that the roof, instead of being composed of soft clay shales, as in all the other shafts, is a very hard, compact conglomerate, almost defying the action of powder, and consequently furnishes no material for building the "walls" or "gob-roads" peculiar to the ordinary long-wall system. The rooms are

usually worked by three men, two miners and a pusher, producing daily, when work is full, from five to eight tons of merchantable coal per day, per room. Coal, at prices paid for mining for the past four years, delivered on board cars at the mines, cost from \$1 85 to \$2 25 per ton, varying according to the regularity of time worked during the month, the average selling price at the mines being about \$2 60 by the car load. A first-class shaft in this district, developed to a capacity for producing one hundred tons of coal daily, including the most approved patterns of hoisting machinery, costs from fifteen to twenty-five thousand dollars, varying with the depth of material passed through. In addition to this outlay, railroad tracks and sidings, connecting the mines with the main line of the Chicago and Alton railroad, cost from five to fifteen thousand dollars, varying with the length of track and the cost of iron. Great inducements are held out to capitalists for the investment of money in this field, owing to the soft nature of the measures and the moderate depth of the coal, requiring but a comparatively short time in which to commence realizing on investments, the time required for sinking and timbering a shaft varying from one to three months, according to depth. Everything being favorable, a vigorous prosecution of operations will usually place the operator in a position to commence

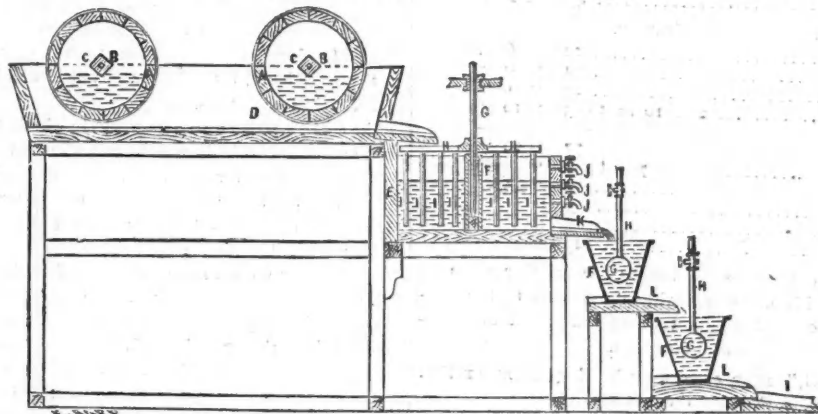


Figure 1.

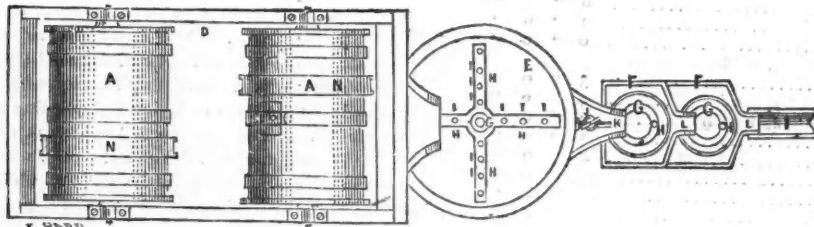


Figure 2.

### RAE'S PATENT VOLTAIC AMALGAMATORS AND WASHERS.

paying expenses, if not showing a margin for profits, within six months from date of breaking ground. Coal lands, not occupied by *bona fide* operators, sell from one hundred to one hundred and forty dollars per acre. Some mines are operated under royalty leases, the operator paying fifteen cents per ton when mined and marketed. This field has been singularly free from disturbances arising from "strikes," owing to a system of written contracts between the operators and miners entered into annually, wherein all the important details relating to price and discipline are specifically provided for. In practice these contracts have worked well, and the district presents the spectacle of the most prosperous and intelligent body of miners to be found anywhere in the West.

Following are the vertical sections of a few openings, given to show the average depths and conditions of the strata :

EAST PART OF SEC. 30, T. 32 N., R. 9 E.—REED TOWNSHIP.	
1. Drift.....	35 feet.
2. Clay Shale.....	43 "
3. Coal.....	3 " 4 in.
Total.....	81 feet 4 in.
CENTER OF SEC. 17, T. 32 N., R. 9 E.—REED TOWNSHIP.	
1. Drift.....	43 feet.
2. Shale.....	41 "
3. Coal.....	3 " 2 in.
Total.....	87 feet 2 in.

At no great distance from this point the east line of the coal field crosses the C. & A. R. R., running nearly due North and South.

CENTER OF SEC. 31, T. 33 N., R. 9 E.—WILMINGTON TOWNSHIP.	
1. Drift.....	25 feet.
2. Shale.....	15 "
3. Coal.....	3 " 2 in.
Total.....	43 feet 2 in.

EAGLE SHAFT—BRAIDWOOD STATION.	
1. Soil and drift.....	22 feet 6 in.
2. Sandstone—water-bearing.....	24 " 0 "
3. Clay shale—"soapstone".....	27 " 6 "
4. Coal.....	2 ft. 10 in. to 3 " 10 "
	77 " 10 "
5. Fire clay.....	7 ft. to 8 "
6. Coarse, porous, water-bearing sandstone.....	12 "
7. Fire clay.....	3 " 5 "
8. Coarse sandstone.....	6 "
9. Greenish fire clay.....	15 "

\* The section below the coal was obtained while boring for another seam of coal. No. 9, designated as "greenish fire clay," evidently belongs to the Cincinnati group, the party in charge of the boring not being competent to distinguish between these shales and those of the coal measures.

C. W. & V. COAL CO.'S SHAFT "G," NEAR CENTER OF N. E. QUARTER OF SEC. 7, T. 32 N., R. 9 E.—REED TOWNSHIP.

1. Black soil.....	1 foot 6 inches.
2. Yellow sand.....	7 " 0 "
3. Blue clay.....	0 " 6 "
4. Water-bearing gravel.....	0 " 6 "
5. Clay, mixed with small boulders.....	3 " 6 "
6. Water-bearing gravel.....	0 " 6 "
7. Clay, mixed with small boulders, pebbles, and fine sand.....	3 " 0 "
8. Clay, mixed with pebbles and fine sand.....	4 " 6 "
9. Clay, mixed with small pebbles and gravel.....	4 " 0 "
10. Blue laminated clay.....	5 " 0 "
11. Soft porous sandstone.....	4 " 0 "
12. Grey clay shale, quite soft.....	15 " 0 "
13. Blue clay shale.....	27 " 4 "
14. Coal.....	3 " 4 "
15. Clay.....	0 " 3 "
16. Coal.....	0 " 6 "
17. Fire clay, (good quality).....	
Total.....	80 feet 5 inches.

C. W. & V. COAL CO.'S SHAFT "H," CENTER OF SOUTHEAST QUARTER SEC. 6 T. 32 N., R. 9 E.—REED TOWNSHIP.

1. Black soil.....	1 foot 4 inches.
2. Yellow sand.....	1 " 8 "
3. Yellow clay, impervious to water.....	2 " 0 "
4. Yellow clay, mixed with sand.....	2 " 6 "
5. Blue silt, the last two feet containing small boulders.....	4 " 6 "
6. Hardpan.....	3 " 6 "
7. Hardpan, containing streaks of a hard, black substance, resembling rotten wood.....	2 " 6 "
8. Blue indurated clay.....	2 " 0 "
9. Alternate layers of clay, sand and gravel, the first eight feet being very hard, resembling soft sandstone.....	17 " 0 "
10. Blue shale.....	1 " 0 "
11. Sandstone.....	2 " 0 "
12. Blue shale.....	0 " 6 "
13. Sandstone.....	14 " 0 "
14. Blue shale.....	24 " 6 "
15. Coal.....	3 " 3 "
16. Massive bed of fire clay.....	
Total.....	82 feet 3 inches.

The Eureka Coal Company found coal in their shafts at the following depths :

Shaft No. 1, 115 feet }  
Shaft No. 2, 88 " } Coal, 3 feet 6 inches at shaft.

Wilmington Star Coal Company :

Crombie Shaft, 76 feet }  
Bailey " 72 " } Coal, 3 feet.

King's Shaft, 92 feet; coal, 3 feet.

No detailed sections of these shafts made public.

The northern and eastern outline of the coal in this county was very accurately stated in the Geological Report of Illinois, under the caption of Will County, all subsequent borings substantially verifying the line then drawn. I quote from page 212, Vol. IV. ; "Entering the county near the northwest corner of section 30, town. 33 North, range 9 East, it passes diagonally to the center of the south line of this section ; thence to the middle of the east line of the northeast quarter of section 31, and eastward to the same point in section 33 ; thence diagonally to the center of the north line of the northwest quarter of section 3, township 32 ; thence southwest to the center of the west line of the same section, and to center of south line of section 4 ; thence to the southwest corner of section 9, and in nearly the same course to the center of section 20 ; thence due south into Kaukaee County."

TO BE CONTINUED.

### Gas Manufacture in Paris.

THE Parisian company for lighting and heating by gas, founded in 1855 by the union of several companies which, previous to that time, divided the work of lighting Paris, produces a quantity of gas which exceeds annually 140,000,000 of cubic metres. The manufacture of gas is carried on in ten works, which supply both Paris and its suburbs. They are those of La Villette, Ternez, Passy, Vaugirard, Ivry, Belleville, Saint Mandé, Saint Denis, Boulogne, and Maisons-Alfort.

The chief product of manufacture is gas for lighting. It is obtained either in ordinary gas-retorts, or in the coke-furnaces patented by MM. Pauwels and Dubochet. The coke proceeding from distillation of the coal, when it comes from the retorts, is used for domestic heating, because it is very light ; the coke from the furnace, on the other hand, being hard and very dense, is sold either for railway uses or for metallurgical industries.

The company also possesses works in which it treats the sub-products of distillation, and other works in which are prepared the apparatuses necessary either for its exploitation or for, the utilisation of its products by trade and the public. It is thus that the tar and ammoniacal waters form the object of special manufacture in one separate establishment, and in three workshops established in three of the principal gasworks.

The company itself manufactures at La Villette the retorts and all the refractory products it uses in its works ; and the arrangement is on such a scale that furnace-pieces can be supplied to gas-works at a distance that may desire them. A copper smith's work-shop, also at La Villette, gives the company the means of providing all the apparatus of plate metal required in its operations, such as gasometers, reservoirs for water, tar, condensers, &c. In still another workshop it constructs the gas-engines, which, employed for several years past in different parts of Parisian industry, have popularized the use of gas as a motor force, replacing, advantageously in some cases, the steam-engine, and always with economy, manual labor. Lastly, it executes the laying of the pipes by which the gas circulates in the public streets. These operations are of great importance from the large consumption of gas, and the difficult conditions encountered in the streets of a large city like Paris. To satisfy the requirements of the service the company has devised new processes of laying and jointing the pipes, had recourse to pipes of uncommon diameter, and special apparatus, stop-cocks, &c.

The treatment of tar, the quantity of which annually exceeds 25,000 tons, is done in the central works at La Villette, which contains steam engines with a total force of about 80 horse-power, and employs ordinarily more than 120 workmen. This workshop, completely changed within the last five years, occupies a surface of 5½ hectares. The principal products obtained are :—The light essences, which undergo in one workshop various special treatments, the aim of which is to obtain the commercial products known under the names of benzine, for scouring, application of caoutchouc, &c. ; phenic acid, for preparation of picric acid and disinfection ; benzole, primary matter in the manufacture of aniline ; a new manufacture, that of anthracene products, employed in the preparation of artificial alizarine, has of late been added to the others. The heavy oil is utilised for conservation of wood, for oil paintings, and the manufacture of smoke-black, and can also be advantageously used in heating furnaces and steam boilers. The pitch is employed for agglomeration of slack coal, preparation of artificial bitumen, &c. Lastly, to utilise a residue which is almost without value, and always encumbering, an abundant product in gas-works, coke-dust, the company has recently erected a special workshop, in which this dust is agglomerated with pitch. It thus obtains a fuel suitable for heating steam-boilers, and which may be mixed, in a certain proportion, with the coke used in heating gas-furnaces.

To avoid the inconveniences which may arise from the operations of a gas industry in the interior of a place like Paris, several important improvements have recently been introduced. Thus, to render impossible the infiltration of oily products into the ground—the effect of which is to alter the nature of water supplying the wells on neighboring properties—the tars and oils produced are stored in large reservoirs of sheet iron, placed at an elevation on blocks of masonry. These reservoirs are, besides, so arranged as to permit an easy surveillance at their edges, and also to economize a large part of the expense of manual labor at the

time of delivery. The oils, received directly on coming out of the serpentines, in iron tanks, are forced by air-pressure into the reservoirs. By this simple combination considerable labor is saved, while waste and causes of fire are avoided. Another special arrangement provides for the avoidance of the odorous emanations which would otherwise be produced while the pitch is being decolored in the basins. This arrangement permits of distributing daily, in the pits, and at a distance of more than 100 metres, without production of vapors, a quantity of more than 180 tons of pitch. Lastly, in the work of prolonged distillation of tar, in order to produce anthracene, an agitator apparatus of special arrangement has been fitted to the boilers, which is kept in action throughout the process. In this way are largely reduced the deposits which form at the bottom of the boilers.

The ammoniacal waters produced by distillation of coal are treated in these special works by means of apparatus devised by M. MALET. The quantity of ammoniacal products obtained in these works reaches annually about 3000 tons. The products are sulphate of ammonia, used for manufacture of alum, and in agriculture; its use as manure has been considerably developed within the last four or five years. The nitrogen assimilable by plants occurs in sulphate of ammonia in the fixed state, and so is not liable to be volatilized and lost, like that of Peruvian guano, and of every fermentable matter. Its effects are less rapid than those of guano, but they are more durable. The volatile alkali, or solution of caustic ammonia in water, is used for dyeing, scouring, frigorific machines on Carré's system, &c.

The introduction of special apparatus, combined so that the vapors liberated during the treatment of ammoniacal water are carried to hearths at the foot of tall chimneys, suppresses all inconveniences to the neighborhood, at the same time improving the general conditions of health in the workshops. The new apparatus, manometer and safety-valves, fitted to the boiler for distillation, obviate accidents which might sometimes occur from obstruction of the pipes by ammoniacal salts.

It is also at La Villette, and near the Saint Denis canal and the railways du Nord and de l'Est, that the works for manufacture of refractory products is centralized. The process of crushing and mixture of earths and cements, the kneading of the paste, and the conveyance to the bottom of the work, are effected mechanically with a steam-engine of 40 horse-power. The shaping of the pieces, which requires the greatest care, is done only by hand. The workshops, in which the products are dried, are heated, without expense, both by the heat lost from the baking-furnaces, and by the escape steam of the engine, circulating in pipes round the apartment. The baking is done in furnaces having two or four hearths, heated with coke got from the gas-works.

The quantity of retorts made annually is about 3,000. There are produced, besides, more than 20,000 various pieces of extra-refractory composition, for the fitting up of furnaces (blocks, arch-stones, &c.) and a million of refractory bricks.

The company has, further, found a means of utilising the slag from the hearths of gas-furnaces; it is made to enter into a composition containing more than half its weight of this matter, and thus very hard materials are obtained for paving of workshops, sables, &c.—*Iron.*

#### NEW PUBLICATIONS.

*Harper's Magazine* for November contains some articles of peculiar interest to many readers of this Journal. *The first Century of the Republic* is the inappropriate title of an interesting review of the great mechanical inventions of the last hundred years. A large part of these inventions, such, for example, as NEWCOMEN'S and WATT'S engines, STEPHENSON'S and other locomotives, early spinning machines, &c. &c. are necessarily foreign, and another title would have been more appropriate. The article on *The Transit of Venus* will well repay perusal. It puts a popular form to the question now attracting such great attention. There is the usual amount of entertaining reading, with which the readers of the Magazine are familiar.

*A Practical Theory of Voussoir Arches.* By Prof. WM. CAIN, C. E. Published by D. VAN NOSTRAND, 50 cents.

This useful little book is one of VAN NOSTRAND'S *Science Series*. It is a plain and simple exposition of the theory of MOSELY, amplified by Dr. SCHEFFLER. In the present form, Prof. CAIN simplifies, explains and illustrates the most correct theory of Voussoir arches, and in doing so has performed a real service to the profession.

#### The Belcher Mine Fire.

THE timbers in the new air shaft in the Belcher mine, on the Comstock, were recently discovered to be on fire. About 2 P. M. the fire broke out on the 800-ft. level, and a few moments afterward a huge volume of smoke poured out of the mouth of the shaft. An immense stream of water was brought to bear on the fire through the hoisting works' hose. Half an hour after the commencement of the fire the flames, which had hitherto been smouldering, burst out into the air with terrific violence, a distance of several hundred feet, hurling fragments of rock in every direction. At this stage the fire resembled a huge volcano in active operation. The few men who worked in the shaft when the fire broke out had a narrow escape from death.

When it was found that the flames could not be extinguished from above, eight men were lowered from the hoisting works to the drift at the 1000-ft. level to tear out the timbers and the track communicating with the air-shaft, and build a

bulkhead to prevent the spread in that direction. The current of air is usually down the air-shaft, but the heat from the flames reversed the process, and the wind sucked down the shaft at the hoisting works. The men were engaged in the work, and succeeded in tearing up the timbers and the track, and had partly accomplished their object, when a fearful cave came down the air-shaft, which forced the flames as from the mouth of a huge cañon, full upon them. The result was most fearful. Six of the eight men were severely burned, and the other two more or less injured. The unfortunate men were speedily brought to the surface. They had done sufficient to prevent the flames from reaching the stopes connected with this level, wherein had been the chief danger. From this time the flames began gradually to subside. The opinion as to the origin of the fire is that it arose from the carelessness of one of the men employed in the 850-ft. level in leaving a burning candle sticking in the timbers. There are about 1000 men employed in the mine, and although strict injunctions are given to use every precaution with candles, still among so many there are sure to be some of careless habits.

#### Nitre Trade of Peru.

LIMA, 13th October, 1874.

During the perfect tranquillity at present prevailing in the Republic, popular attention is principally directed towards the different plans proposed with reference to the exportation of Nitrate of Soda. It appears to be a foregone conclusion that the law known as the *Estanco* will be repealed. It is generally believed that the two houses will adopt a resolution, obliging the exporters of nitrate to pay a duty of at least 25c. per quintal, and there even has been presented in the Chamber of Deputies a bill to the effect that the tax should be raised sixty cents. The favorite argument employed is that as a fertilizer nitrate is a dangerous competitor abroad to guano, and from the sales of the last-named article the country must find the resources to discharge its financial obligations in foreign markets. Possessed as is the Republic of the reserve fund to be derived from the sale of the seven million and a half tons of guano of a most superior quality recently brought to light in the South, it seems unjust to strike a death-blow at the nitrate trade in which colossal fortunes are invested, and an opening is afforded to many who can find no other means of employing their time and capital. Moreover, we have been made acquainted with the circumstance, deduced from the reports of leading foreign houses engaged in the sale of fertilizers, that nitrate is vastly inferior to guano in its producing properties, and that the negotiation of the one article need by no means interfere with that of the other. No definitive action has yet been taken by Congress. The manufacturers of nitrate of soda, and the foremost commercial men of the Province, held a meeting a few days since and appointed a committee, now in Lima, to represent their interests and oppose, as far as might be possible, the designs of the Administration and its supporters in the Assembly.—*Panama Star and Herald.*

#### The "Charlotte" Furnace.

THE product of Charlotte Furnace, located at Scottdale, Westmoreland County, for week ending October 31, 1874, was 319½ tons (of 2268 lbs.) grey forge metal. Average per day about 45½ tons. The proportion of Lake Superior ore used was one-eighth, balance Bloomfield hematite and raw native carbonates. The largest product for a single day was 40 300-2268 tons. The average yield was 45 per cent. This furnace is 16½ feet across the boshes.

One important cause of the increased production is the *lower temperature*, and consequent *greater dryness* of the air. According to L. LOWTHIAN BELL, the humidity of the atmosphere during the fall months is, on the average, about 40 per cent. less than that of the summer months. Another cause is found in the *dry condition* of the stock, both ores and fuel—no rain having fallen in this vicinity for some weeks. The third and, perhaps, the most important cause of all, is owing to the fact that our ores have been comparatively free from clay, slate, &c., the result of more careful attention and selection, both at the mines and in the stock-house. The temperature of the hot blast has not been increased—it being the rule never to carry over 800° F. More iron could doubtless be produced with a higher temperature of blast, but it would be at the expense of the hot blast pipes, and *quality* of metal. I will add, for the benefit of those using *cylinder* boilers, that our experience has been decidedly in favor of this class of steam generators.—*Frank Cowan's Paper.*

#### Iron Works at Sherman, Texas.—One Hundred Per Cent. Profit. (Estimated.)

A COMPANY is being formed for the purpose of erecting a blast furnace and rolling mill at Sherman, Texas, to work the red and brown hematite ores of the district. These are said to yield 39½ per cent. of metallic iron. The Company issues the usual questionable estimates of the cost of making iron; \$18 is considered to be the figure, but, for safety, \$23 is allowed for charcoal pig, which, it is claimed, is worth in St. Louis \$36, netting \$13 per ton. The *estimated* profits of the enterprise are nearly 100 per cent. per annum on the capital of the company, which is put at \$225,000. In these dull times it is refreshing to find some corner of the country where people can still estimate on the profits of the good old times. It would be cruel to suggest even that these *estimated* profits may be merely an optical illusion, a kind of *mirage* of the old style profits, which have disappeared below the horizon of to-day. If not, it is a good time to "go west."

# THE ENGINEERING AND MINING JOURNAL.

NEW YORK, SATURDAY, NOVEMBER 21, 1874.

ROSSITER W. RAYMOND, Ph. D.,  
RICHARD P. ROTHWELL, C. E., M. E., } Editors.

*The Engineering and Mining Journal* is devoted to Mining, Metallurgy and Engineering. Communications on these subjects will always be welcome.

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### Pumping Machinery.

We publish in another column a highly interesting communication from Mr. HENRY R. WORTHINGTON, one of the leading hydraulic engineers and designers of water-works machinery in the United States. Mr. WORTHINGTON's frank admission of his commercial interest in the questions which he discusses, does not, in our opinion, invalidate his judgment or his authority. Everybody who knows him will place as high a value as we do upon any statement of fact to which he is willing to sign his name. We cannot give further space this week for observations upon the general subject of duty-trials as they have frequently been conducted, and particularly of those trials by which the extraordinary figures, even exceeding 100,000,000 foot-pounds, have been obtained from Cornish and other engines; but we promise ourselves to recur to the subject soon, and to give our readers an analysis of one or two instances, by way of illustration. Another point which it will do no harm to ventilate, is the peculiar manner in which specifications are drawn, in many cases, by boards of commissioners authorized to contract for water-works machinery. It seems to us that some conditions which we find imposed by such specifications upon competitors, although they may have been devised with a view of securing efficiency, really operate so as to narrow competition, and even exclude machinery of acknowledged excellence. Of course the honorable Boards referred to do not distinctly contemplate anything of this kind, and will be obliged to us for pointing out to them their unintentional mistakes.

### Missouri Iron Ores.

Dr. ADOLF SCHMIDT, of the Geological Survey of Missouri, publishes an interesting article in the report for 1874, the continuation of his labors in the volume of 1872, relative to the iron ores of that State. The present article refers to the metallurgical properties of the Missouri iron ores and their fitness to foundry, mill, Bessemer, and crucible-steel purposes. The ores of Iron Mountain, Pilot Knob, Shepherd Mountain, and the specular and mixed ores of Central Missouri, as well as the limonites of the State, are tabulated by Dr. SCHMIDT according to a system indicating their grade of fitness for these purposes: "No. 1" signifying so good a quality, that the ore may be used exclusively, or nearly so, for the purpose referred to; "No. 2," a medium grade, permitting the use of the ore in considerable proportion (one-half or more) mixed with better ores; "No. 3" indicating so slight an adaptability to the purpose as to permit the use of the ore in a small proportion only. Omitting Dr. SCHMIDT's remarks and explanations, and thereby doing him some injustice, we may give as follows a condensed statement of the grades which he has determined for different ores and for different purposes.

For the manufacture of charcoal, or coke, or raw-coal foundry iron, all the classes of Missouri ores, with the exception of Pilot Knob, are graded as "No. 1," though those of Iron Mountain and Shepherd Mountain are pronounced to be hardly phosphoric enough for use by themselves. Pilot Knob ore is graded as "No. 2" for charcoal foundry iron, and the poorer ore from Pilot Knob, namely, that containing less than 55 per cent. of iron, is graded as "No. 3" for foundry purposes with coke or coal as fuel. The trouble with the Pilot Knob ores is that they are

too siliceous. They bear the same classification under the head of mill iron, where, however, the limonites appear in the third grade, being too phosphoric for this purpose, and Shepherd Mountain and Iron Mountain being ranked in the first grade.

For Bessemer iron, which Dr. SCHMIDT says should contain 2½ per cent. of silicon, and not over 0.11 per cent. phosphorus, Pilot Knob ore is graded as "No. 1" for charcoal fuel, and Shepherd Mountain and Iron Mountain, together with mixed specular ores of Central Missouri, are classed as "No. 2," the two former being not sufficiently siliceous, and the latter being too phosphoric. This is the fault, to a still greater degree, of the limonites, which consequently appear in the third grade. When coke or coal is used as fuel, Shepherd Mountain and Iron Mountain become "No. 1," and this classification is retained by the best Pilot Knob ores, though they are, under these circumstances, rather siliceous. Specular ores, lean Pilot Knob ores, and limonites, are classed as under charcoal.

For crucible-steel iron, charcoal being fuel, Shepherd Mountain and the best Pilot Knob are marked "No. 1," the latter being rather siliceous; Iron Mountain (too phosphoric) and the poorer Pilot Knob ores (too siliceous) are classed as "No. 2;" while the mixed specular ores and the limonites, being too phosphoric, appear as "No. 3." When coke or coal is used, the Shepherd Mountain ore heads the list, being the only one which Dr. SCHMIDT classifies in the first grade under these conditions.

He recommends calcination under all circumstances for the limonites, and thinks it will also prove advantageous to the Iron Mountain and Pilot Knob ores as well as, in some measure, to the Shepherd Mountain and Central Missouri ores. The use of some Missouri ores in fettling is pointed out by Dr. SCHMIDT. As he remarks, good fettling ore must be able to stand a high temperature without cracking and falling to pieces and without smelting. It should, therefore, not contain much water, nor much quartz, nor any admixture which would be liable to lower its smelting point, as alumina, lime, magnesia, alkalies. Neither should it contain much sulphur or phosphorus. It should be compact, so as not to smelt and to dissolve too rapidly when in contact with the iron bath in the puddling furnace. It should, finally, be neither too brittle nor too tough, so as to be conveniently broken into that shape in which it just happens to be needed for fixing up the puddling-walls.

Missouri contains, according to Dr. SCHMIDT, excellent ores for this purpose, especially the specular ores from Iron Mountain, Shepherd Mountain, and from the central ore regions. The last named ores, however, have to be picked, so as to separate the softest ore and to obtain the hard, unaltered ore as pure as possible.

### The Properties and Uses of Extra Soft Cast Steel, obtained by the use of Ferro-Manganese.

CONCLUDED FROM PAGE 309.

CAST STEEL plates are now used in the construction of the French navy. None but the extra soft steel made with ferro-manganese has been found to fulfill the following

#### SPECIFICATIONS FOR STEEL BOILER PLATE FOR USE IN THE FRENCH NAVY.

**Hot Tests.**—From a piece cut from an angle iron, taken at random, there will be formed a cylindrical sleeve in such a manner that one of the leaves of the angle iron remains in a plane perpendicular to the axis of the cylinder formed by the other leaf. The interior diameter of the cylinder will be equal to 2½ times the width of the leaf left standing. A piece cut from another bar will be opened out till the two leaves lie in the same plane. A third piece taken from another bar will have the two leaves folded together. The pieces thus tested with all the precautions called for in working with a homogeneous (cast) iron should be perfectly free from cracks, flaws, or breaks, which would indicate an imperfect welding.

**Tempering Tests.**—Bars 1.6" wide by 10" long, taken in the direction of the rolling, will be cut from some of the angle irons; these pieces will then be heated to a rather dark cherry-red, and plunged in water of 82° F. They should then show no more sign of temper than wrought iron of the best quality.

**Cold Tests.**—There will be cut from the ends of each angle iron two bands 13.8" long by 1.2" wide. These, after being reheated and straightened out with the mallet, are planed off on the sides over the space of 0.8 x 8". The planed portion of the edges of each band shall be connected by long curves with those portions of the edges which have been left rough. In this condition the bands will be subject to carefully measured increasing tensile strains till they break. The initial load will be 25.5 tons per square inch of section, and will be maintained for five minutes. Additional loads of 0.3 ton per square inch section will be applied at intervals of one minute, and after the addition of each the elongation of the piece will be noted. The mean of these tests should give figures not inferior to the following:

Mean breaking weight per square inch of section..... 29 tons.  
Elongation corresponding to this load..... 20 per cent.

No single test made on what is considered a sound bar must stand a less breaking weight than 25.5 tons per square inch section, nor give a less elongation under it than 13 per cent. Every angle iron that does not stand these tests shall be rejected.

#### BOILER PLATE AND COVER PLATES OF MALLEABLE CAST STEEL.

**Hot Tests.**—There will be made a spherical cap with a flat edge in the original plane of the plate. The chord of this cap measured on the inside will be

equal to ten times its thickness. The flat rim will have a width seven times the thickness of the plate, and will be connected with the spherical portion by a curve having a radius equal to the thickness of the plate. This curve will be measured in the interior of the angle. The cap made in this manner with every necessary precaution should have neither crack nor flaw. This test will be made at least once for each different thickness of plate, and will be repeated as often as the engineer in charge shall deem desirable.

*Tests for Tempering.*—Pieces 10 in. long by 1.6 in. wide will be cut from the plates both in the direction of the rolling and across it. These pieces will be heated to a dull cherry-red and then plunged into water at 82° Fah. They should show no more sign of temper than would bars of the best wrought iron.

*Cold Tests.*—Three pieces 13.8 in. long by 1.2 in. wide will be cut from the end of each plate, and these will be planed and subjected to the same tests as were the test pieces taken from angle iron. The initial load applied will be 25.5 tons and the elongation produced by successive additions to the load will be noted up to the point of rupture. The mean results of these tests should not be below the following:—

For plates above ¼" thick } Breaking load per square inch section, 29 tons.  
 Corresponding elongation, ..... 20 per cent.  
 For plates up to ¼" thick } Breaking load per square inch section, 29 tons.  
 Corresponding elongation ..... 18 per cent

In addition, no sound plate should stand less breaking load than 25.5 tons per square inch section, nor give a corresponding elongation of less than 13 per cent. Any plate not fulfilling these conditions will be rejected.

For cover plates the mean of the tests should give:

Lengthwise. Crosswise.  
 A breaking load not less than.....30.5 tons.....26.5 tons.  
 Corresponding elongation.....22 per cent.....18 per cent.

The uses to which the extra soft cast steel is applied in the French navy are as follows:

1. High pressure boilers.
2. Inside pieces, requiring, at the same, time great stiffness and lightness.

The French navy has not yet commenced making the entire hull of the vessel of soft steel. In the first trials, which were made with plates manufactured from hard, highly carburetted steel, it was found that those parts in constant contact with the salt water did not withstand its action as well as iron plates; the experience of the Terre-Noire Company has changed this, for if we expose to the action of salt water plates of wrought iron, of extra soft steel and of the ordinary hard steel we find that the soft steel corrodes the least, the wrought iron comes next and the hard steel is the most injured. It would seem as though in the case of the latter there took place a kind of electric action due to the presence of carbon in considerable quantity, and which facilitates the oxidation of the metal by the salt water.

It is unnecessary to dwell upon the advantages which the use of extra soft steel offers in the construction of vessels; it allows the weight of the hull to be reduced one-third, and even in some cases one-half. The capacity for useful freights will be correspondingly increased.

The first tests which have been made with this soft steel in the French mercantile navy having been entirely successful there appears to be a large field opening in this direction for the use of this metal.

In England, the distinguished engineer, Sir WM. FAIRBAIRN, made a series of experiments with extra soft cast steel. The results of these is given in the following letter to Mr. FERDINAND KOHN, of the Terre-Noire, works:

MANCHESTER, November 10, 1870.

DEAR SIR: I have many apologies to make for the delay that has occurred in the completion of the experiments on the samples of steel submitted for that purpose. It would have given me pleasure to have done them at once, but I was seriously out of health at the time and had to leave home for several weeks. Since my return I had to work up arrears, and these untoward events will account for the delay.

The steel submitted for experiment consisted of six samples, which I have numbered I., II., III., IV., V., VI.; and, taking them altogether, they exhibit, according to the summary of results, considerable uniformity of character as regards ductility and strength. The highest as regards tenacity is below the average resistance of steel, but this is largely compensated by its ductility and powers of elongation, and we have nothing comparable with it in any of the various manufactures with which I am acquainted. In its powers of resistance to a tensile strain it stands against the Barrow steel as 27.1 to 32.2; but in ductility it stands in the ratio of .219 per unit of length to .0922 of the Bessemer steel manufactured at Barrow from the hematite ores. There are important features in the character of this description of manufacture, and it is admirably calculated for being drawn into the finest wire. I send you for comparison a copy of the report read to the British Association for the Advancement of Science on the mechanical properties of steel.\*

The results of these experiments will show the difference between the steel manufactured by the Bessemer and Siemens-Martin process at the "Compagnie des fonderies" at Terre-Noire, and in hopes that the test may prove satisfactory and productive, I am, dear Sir, yours faithfully.

WM. FAIRBAIRN.

\* Is not annexed here.

TERRE-NOIRE IRON CO.

SPECIMEN OF ¼ INCH STEEL PLATE TESTED FOR TENSILE STRENGTH. MARKED D 1.

Area of specimen before testing: 1.992 x .264 = .5258 sq. inch.

No. of experiment.	Weight laid on in lb.	Breaking Weight per square inch in lb.	Elongation per unit of length.	Remarks.
1	9,502		not perceptible	
2	12,862		"	
3	16,222		"	
4	19,552		"	
5	22,612		.029	
6	24,502		.035	
7	26,092		.042	
8	26,932		.046	
9	27,772		.0492	
10	28,612		.078	
11	29,452		.0837	
12	30,292		.1015	
13	31,132		.120	
14	31,972		.1817	
15	31,972	60,806	.231	Broke.

Fractured area: 1.696 x .1532 = .2598 sq. inch.—50.059 per cent. reduction of area.

SPECIMEN OF ¼ INCH STEEL PLATE TESTED FOR TENSILE STRENGTH. MARKED D. 2.

Area of specimen before testing 2.03 x .264 = .535 sq. inch.

No. of experiment.	Weight laid on in lb.	Breaking weight per square inch in lb.	Elongation per unit of length.	Remarks.
1	9,502		not perceptible	
2	16,222		"	
3	19,552		"	
4	22,612		.0275	
5	26,092		.0475	
6	27,772		.0685	
7	28,612		.0835	
8	29,452		.106	
9	30,292		.1542	
10	31,132	58,190	.225	Broke.

Fractured area: 1.744 x .1296 = .2260 sq. inch.—57.76 per cent. reduction of area.

SPECIMEN OF 5-16 INCH STEEL PLATE TESTED FOR TENSILE STRENGTH. MARKED D 3.

Area of specimen before testing: 1.434 x .342 = .49 sq. inch.

No. of experiment.	Weight laid on in lb.	Breaking Weight per square inch in lb.	Elongation per unit of length.	Remarks.
1	9,502		not perceptible	
2	16,222		"	
3	19,552		"	
4	22,612		"	
5	26,092		.0667	
6	27,772		.0362	
7	28,612		.0450	
8	29,452		.0545	
9	30,292		.0632	
10	31,132		.0760	
11	31,972		.1130	
12	32,810	66,959	.190	Broke.

Fractured area: 1.12 x .230 = .2576 sq. inch.—47.43 per cent. reduction of area.

SPECIMEN OF 5-16 INCH STEEL PLATE TESTED FOR TENSILE STRENGTH. MARKED D 4.

Area of specimen before testing: 1.44 x .344 = .495 sq. inch.

No. of Experiment.	Weight laid on in lb.	Breaking Weight per square inch in lb.	Elongation per unit of length.	Remarks.
1	9,502		not perceptible	
2	16,222		"	
3	19,552		"	
4	22,612		.0357	
5	26,092		.0662	
6	27,772		.0855	
7	28,612		.1015	
8	29,452		.1642	
9	30,292	61,195	.2225	Broke.

Fractured area: 1.13 x .2072 = .2341 sq. inch.—52.71 per cent. reduction of area.

SPECIMEN OF 7-16 INCH STEEL PLATE TESTED FOR TENSILE STRENGTH. MARKED D. 5.

Area of specimen before testing: .996 x .47 = .468 sq. in.

No. of experiment.	Weight laid on in lb.	Breaking weight per square inch in lb.	Elongation per unit of length.	Remarks.
1	9,502		not perceptible	
2	16,222		"	
3	19,552		.025	
4	22,612		.046	
5	26,092		.083	
6	26,932		.099	
7	27,772		.136	
8	28,612	62,136	.225	Broke.

Fractured area: .69 x .302 = .2083 sq. in.—55.5 per cent. reduction of area.

SPECIMEN OF 7-16-INCH STEEL PLATE TESTED FOR TENSILE STRENGTH. MARKED D. 6. Area of specimen before testing : 1.04 x .47 = .4888 sq. in.

Table with 5 columns: No. of experiment, Weight laid on in lb., Breaking weight per square inch in lb., Elongation per unit of length, Remarks.

Fractured area : .708 x .31 = .2194 sq. in. — 55 12 per cent reduction of area. SUMMARY OF RESULTS OF EXPERIMENTS ON STEEL PLATES.

Table with 6 columns: No. of experiment, Mark on specimen, Weight laid on in lb., Breaking weight per square inch in lb., Elongation per unit of length, Value of work producing rupture.

We may note the application of this extra soft cast steel in the manufacture of cannons. In 1870-71, the Terre-Neuve works furnished in seven months over 400 guns to the "Défense Nationale."

The mean of 244 tests for tensile strength gave : The limit of elasticity..... 18 tons per square inch. Breaking load..... 19.2 " Corresponding elongation..... 21 1 per cent.

In its resistance to bursting this metal offers a great advantage over the hard, carburetted steel for the manufacture of guns, and its quality may be still further improved by tempering in oil.

CORRESPONDENCE.

The Duty of Pumping Engines.

TO THE EDITOR: SIR—I have read with interest the article in your last number on the Providence Water Works, and particularly the intimation at its close, of your intention to take up the subject of "duty trials."

As a manufacturer of water works engines, I am commercially interested in this subject; but I have no desire to advance my personal interests at the cost of truth; and it has been to ascertain the truth for my own satisfaction and the benefit of my profession that I have prepared, with considerable labor, a table of working results, which I herewith enclose for your inspection, and (if you consider it sufficiently important) for publication.

For many years, an annual record of the performance of pumping engines in England has been kept, which is technically called a "duty" record. The accuracy with which the work done by a pumping engine can be ascertained, makes a comparison between the results of different engines very simple and reliable. The quantity of water and the height to which it is raised being known, this comparison depends upon the amount of coal used for a certain amount of work. This is reduced to a common standard by first ascertaining the number of pounds of water raised by the use of 100 pounds of coal, and then multiplying this number by the height in feet to which it is raised. The product is the duty expressed in millions of pounds of water raised one foot high with one hundred pounds of coal.

This test does not, however, express the merits of an engine as regards its cost, reliability and durability.

What is called a duty trial, is, in most cases, confined to a trial of a few hours duration, under the most careful handling. To be fully accredited, an engine should be able to show a good continuous result, in addition to a short duty trial. Of course, no engine can make a high continuous record that cannot show a high duty under trial; but it is also true that an engine which can show such high duty, may be of comparatively small value for water works purposes, by reason of excessive cost, liability to derangement, and expensiveness of maintenance.

I give an example of the way of calculating duty, adopted at the Newark test in 1870, of the Worthington Duplex Engine in use there:

Table showing calculations for Area of Plunger, Pressure in pounds, Load in pounds, Plunger moved, feet per hour, Duty in foot pounds, and Coal consumed, 400 lb. per hour.

or in another way, thus:

Table showing calculations for Cubic feet displacement, Strokes per hour, Pounds per cubic foot of water, Height in feet, Duty in foot pounds, and Coal consumed, 400 lb. per hour.

Also, the following formula adopted by FREDERIC GRAFF, Esq., Chief Engineer, Water Department, Philadelphia, for the engines under his charge:

P x V x H 100 = Duty, F

wherein P represents pounds of water delivered per stroke, as ascertained by

measurement of the plungers and calculation of their displacement; V, the number of strokes made during the trial; H, the head pressure in feet, including friction through the main, as ascertained by gauges placed on the ascending main just beyond the air chamber; F, the number of pounds of coal actually consumed during the trial, not deducting ashes or clinkers; neither reckoning the coal used in getting up steam nor banking fires.

It is evident that the annual result must, for many reasons, be considerably lower than that obtained in a short trial. In the annexed table will be found a number of these different results, computed upon all the coal used during the year. Nobody can question them, unless the Corporation reports upon which they are based are proved to be incorrect. They are certainly the best evidence we can command on the subject.

Note to Column 4.—It should be considered that an engine running for short times, or at intervals, incurs proportionate loss in heating up material; the duty should therefore improve, as the running approaches to continuity.

Note to Column 5.—It is considered correct to credit an engine with so much resistance from friction as may be produced by the movement of the water through the forcing main and supply pipes, as the amount of this resistance depends upon the size, length and directness of these pipes. But no credit should be given to an engine for the friction of its own parts, or for that of the water through the chambers, passages and valves of the pump. This element of loss is under the control of the builder, and oftentimes expresses the difference between a good and bad form of pump.

It is sometimes difficult to get the exact numbers for this column, as but few reports make mention of the resistance against which the pumps work.

Note to Column 9.—This result is obtained by multiplying the number of gallons in column 8 by 8.34, which is the weight in pounds of a U. S. gallon of water.

HENRY R. WORTHINGTON.

239 Broadway, N. Y., Nov. 16, 1874.

ANNUAL DUTY OF PUMPING ENGINES.

Based upon the quantity of coal used at the engine houses for all purposes, as stated in the official reports of the works named.

Large table with 9 columns: Location of Works, Date of Annual Report, Form of Engine, Running Time, Height of delivery in feet adding friction in main, Total U. S. Standard Coal used in Pounds, No. Gallons Pumped one foot high with 100 lb. Coal, Duty in millions of pounds lifted one foot high with 100 lb. Coal.

Mr. I Lowthian Bell and Mr. Thomas Whitwell, after visiting Eastern Pennsylvania and Pittsburgh, are this week taking a run through the Hanging Rock district of Ohio and the Chattanooga iron district. Next week they will probably visit Missouri and its Iron Mountain. We believe they expect to sail for home on the 10th of December. Prior to sailing, it is expected that they will accept the compliment of a dinner which has been tendered them at Philadelphia, by the American Iron and Steel Association, the exact date of which has not been decided upon.

In the Pas-de-Calais Coalfield, France, we learn from some official statistics that last year 15,246 workmen were employed at the coal mines, and that the average wage per man per annum was £42 5s.







dull, and the pits are only working about four days a week. The North Staffordshire miners have paid £750 as a deposit on the purchase of a colliery, which they are proposing to carry on under the co-operative principle.

In South Staffordshire, there are now 74 blast furnaces in operation out of 153 erected, and the number employed in ordinary times is about 100, so that there are some 20 or 30 yet to be blown in to make the production come up to the average.

The Sheffield coke manufacturers have reduced their prices from 2/ to 3/ per ton, and the quotations are now 20/ per ton less than they were when trade was so brisk.

From South Wales we hear that trade is bad, but this is usually the case towards the end of the year. A good deal of attention is being devoted to the consideration of the question of another fall in wages, without which manufacturers say they cannot carry on their works.

In Scotland there has been, during the past week, a better demand for makers' iron, and prices have been advanced for best numbers about 2/ 6d. per ton. The warrant market has also been firm. The shipbuilding industry has but poor prospects before it, and the demand for plates has fallen off somewhat in consequence.

In the West Coast district, the iron trade is rather slack at present, and the demand for all kinds of pig iron is small. Enquiries are pretty numerous, however, but these are only regarded as "feelers," and do not lead to much business.

The steel trade is active, as is also the iron shipbuilding department. Belgium—Government has at last decided to distribute among the ironworks the order for 6,000 tons of rails.

The price paid by the authorities will be 205 fr. (£8 4/4) per ton. The news from abroad confirms what we previously stated as to the future reserved to steel rails. We are informed that CREUZOR has contracted to supply 30,000 tons of steel rails for Russia, which, added to other orders sent in some weeks since, makes the purchases of steel rails for the Empire amount to more than 70,000 tons.

The Belgian iron trade remains flat, and prices are without alteration, but the coal trade is in a tolerably satisfactory condition.

IRON MARKET REVIEW.

New York.

Nov. 20, 1874.

American Pig.—Trade continues as dull as heretofore reported, and while there has been no general open decline, yet there is a continual underselling. Some irons are on the market for buyers' "best figures," and others, for prompt cash, are selling in small lots at marked concessions. We note the sale of about 1000 tons, mixed brands, Thomas iron; and also 500 tons of gray forge from another company, at a private price. We continue to quote nominally \$27@28 for No. 1 foundry; \$25@27 for No. 2; and \$23@24 for gray forge. No. 2 iron is comparatively high, owing to the scarcity of good brands. Although a declaration of a reduction of the miners' wages at the anthracite mines has not yet been made, it is pretty generally felt that the miners will be asked to submit to a decline of 25 per cent. from their present wages.

Scotch Pig.—There is but little doing in this article. Prices are firm, stocks small, and but little or none on the way. The great competition existing in American No. 1 irons has driven our manufacturers to producing so good an article that in many foundries, heretofore using Scotch iron, there is

none being used. It may now be called strictly a "fancy brand." We continue quotations without change. Eglinton at \$37; Glengarnock, \$30@30; and Coltness, \$40@41.

Rails.—The only transactions we note is 500 tons from a Pennsylvania mill, at \$55 per ton, delivered in this city. The quotations may be given at \$50@54 at the mills. The available stock of Foreign rails, as heretofore reported, is rather limited, and prices are more firm, \$50, gold, being the asking price; but this appears too high, when compared with the quotations for American. Bessemer rails are without change. There are no transactions reported, and we continue our quotations at the Eastern mills at \$75@80, and at Chicago at \$80.

Old Rails.—The transactions in this article are very light. We note the sale of 250 tons at \$28 50.

Scrap Iron.—There have been no transactions, and in the absence of business quotations are quite nominal.

Chicago Nov. 17, 1874.

Quotations unchanged. See last issue.

Cleveland. Nov. 18, 1874.

Specially reported by Messrs. C. E. BINGHAM & Co., dealers in pig iron and iron ore

You will note below about \$1 per ton decline from our last quotations.

Table with columns for item (e.g., No. 1, Bituminous), price, and date. Items include Bituminous, Gray Forge, Lake Superior Charcoal, etc.

Cincinnati. Nov. 17, 1874.

Specially reported by Messrs. TRABER & AUBERT, commission merchants for the sale of pig iron, blooms, ore, etc.

Our pig iron market remains without material change. Prices of No. 1 foundry grades are well supported. Lower grades are weak and quotations nominal.

CHARCOAL.

Table listing charcoal prices for Hanging Rock, Tennessee, Missouri, and Ohio.

STONE COAL.

Table listing stone coal prices for Ohio, Missouri, and Alabama.

CAR-WHEEL.

Table listing car-wheel prices for Hanging Rock, Tennessee, Missouri, and Alabama.

BLOOMS.

Table listing bloom prices for Cast and Wrought iron.

Indianapolis, Ind. Nov. 16, 1874.

Quotations unchanged. See last issue.

Louisville. Nov. 17, 1874.

Specially reported by GEORGE H. HULL, Esq. The market is dull at quotations, and round lots cannot be sold except at some concession in price.

The usual time, 4 months, is allowed on the quotations below.

BOT BLAST—CHARCOAL.

Table listing bot blast charcoal prices for No. 1 foundry, No. 1 forge, etc.

BOT BLAST—STONE COAL.

Table listing bot blast stone coal prices for No. 1 foundry, No. 1 forge, etc.

COLD BLAST—CHARCOAL.

Table listing cold blast charcoal prices for Wheel from Hanging Rock, Tennessee, Alabama, Georgia, Missouri, and Kentucky.

Milwaukee, Wis. Nov. 16, 1874.

Specially reported by Messrs. R. P. ELMORE & Co. Per ton of 2,240 lb.

Table listing Scotch ranges and Gray Forge prices.

Pittsburgh, Pa. Nov. 17, 1874.

Specially reported by A. H. CHILDS, Esq., commission merchant for the sale of pig iron, blooms, ore, &c.:

The metal market is in a very depressed condition, with good gray forge offered at \$25, 4 mos.; sales light, and outlook by no means satisfactory.

Table listing Foundry, anthracite, and White and mottled prices.

Hot blast charcoal. 30 00@35 00—4 mos Cold " " " 40 00@50 00—4 mos From the American Manufacturer of Nov. 18, 1874.

FIG IRON.

The situation has not improved any since the date of our last report; and, furthermore, the general outlook is not as favorable as it was a week ago. Unless the puddlers accede to the reduction proposed by the manufacturers, which at this writing is doubtful, a general suspension appears almost inevitable, as the mill owners are very emphatic in the declaration that unless the cost of manufacture can be reduced there is no other alternative. In order to keep their mills running, our manufacturers must compete for the Eastern trade, and this they cannot do unless the cost of manufacture is further reduced, as prices are lower now than they have been at any time since the war.

MANUFACTURED IRON.

The demand for all kinds of finished irons is on the wane, as it usually is at this particular time, and there is not much prospect of any material or general improvement until after the new year sets in and the spring trade opens up. In the event of the puddlers acceding to the reduction in wages, most, if not all, of the mills will endeavor to continue in operation, but if they refuse, a general suspension before the 1st of January is not improbable.

Pig metal sales reported for the American Manufacturer for the week ended November 11, 1874:

Table listing pig metal sales for Bituminous coal, Car-wheel, Blooms, and Anthracite.

San Francisco.

Table listing pig metal sales for 60 tons No. 1 & 2 foundry, 20 tons No. 1 foundry, and 10 tons Cold Blast.

From the Commercial Herald of Nov. 5.

Oregon supplies of Pig Iron are continued by every steamer. The John L. Stephens brought us 66 tons. This we continue to quote at \$46 per ton. Tin Plate is dull and nominal. The steamship Cyphrens from Sydney brought 95 blocks and 100 ingots Tin. This Australian tin is saleable here, but at a low price as compared with Straits. The Edith for New York carried 1353 pigs Selby's Refined Lead, and of ore the following: Chrome, blis. 16, sks. 3266, tons 151; Copper, gunnies 654, sks. 5252.

St. Louis.

From the Railroad Register, November 13. During the month of October there was almost a total suspension at the iron mines. The receipts of iron ore for that period by the Iron Mountain road were 2,950 tons; Atlantic and Pacific, 5,140. Total, 8,090. The total receipts of pig iron during October amounted to 2,420 tons. In 1873, 61,088 tons of pig iron arrived at St. Louis. For the first ten months of 1874 the receipts were 42,688 tons. 1,230 railroad bars were received at St. Louis in October, 1874. During the year 1873 the receipts were 112,534. The total receipts of iron ore from mines of Missouri for 1873, were 350,000 tons; since January 1st, 1874, to November 1st, the receipts at St. Louis have been 156,585 tons. Pig iron is a little more active this month than last, at slightly lower prices than our previous quotations. The amount of pig iron consumed by manufacturers in St. Louis, during the present season, is about equal to that of the past year for same length of time.

The following are quotations: No. 1 foundry, Stone coal, Mo. 32 00@34 00 No. 2 foundry, " " 28 00@30 00 Mill " " 26 00@28 00 No. 1 foundry, charcoal, Mo. 30 00@32 00 No. 2 " " 28 00@30 00 White and mottled charcoal, Mo. 33 00@34 00 Tennessee charcoal, No. 1 foundry. 32 00@34 00 Alabama charcoal, No. 1 foundry. 32 00@34 00 Scotch, according to brand. 43 00@45 00 Massillon. 38 00@40 00



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Parties visiting New York can see a Crusher in operation at 137 Elm street.

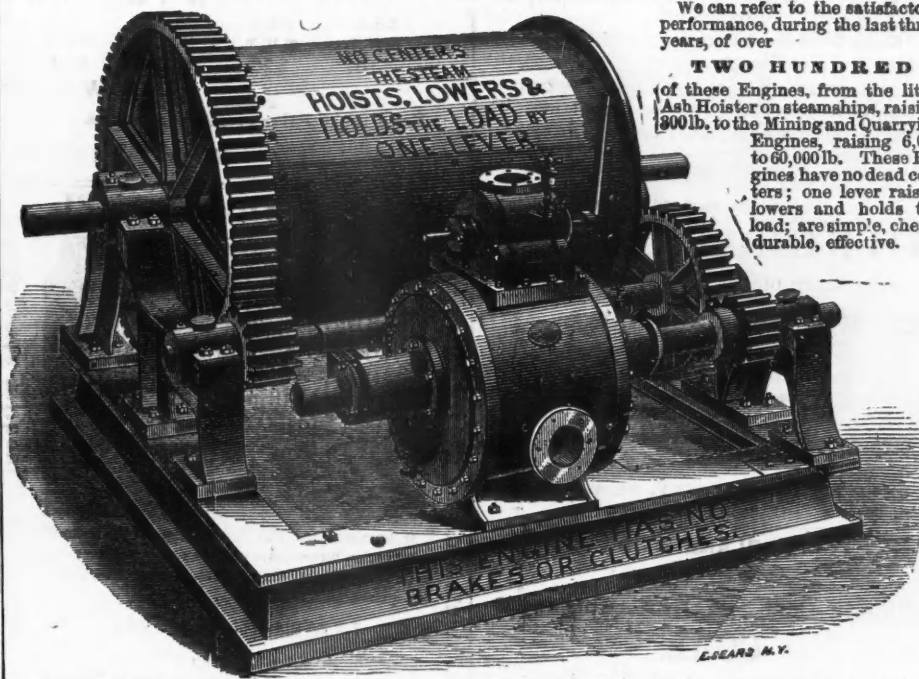
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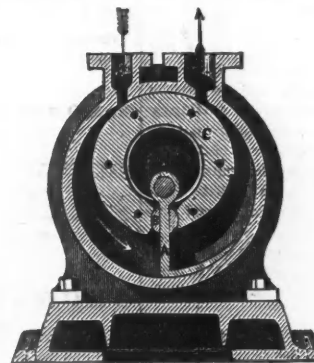
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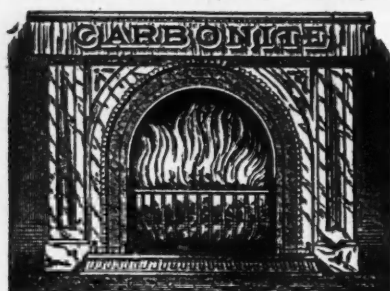
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Alumina.....	.28	Metallic iron.....	94.838
Lime.....	.14		
Undetermined matter and loss.....	.592		100.000
	100.000		

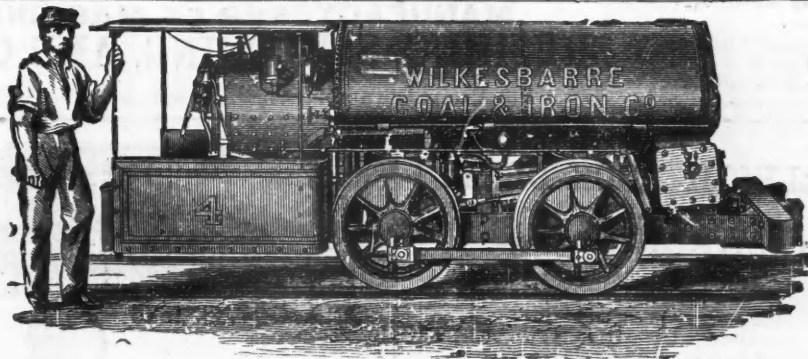
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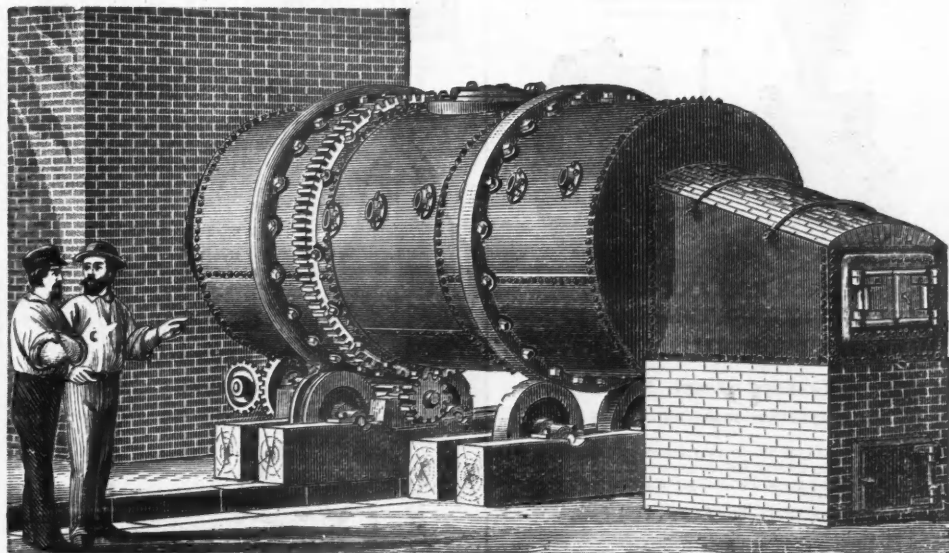
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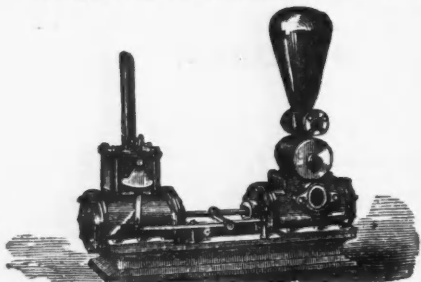
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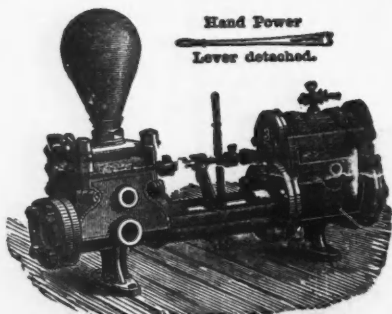


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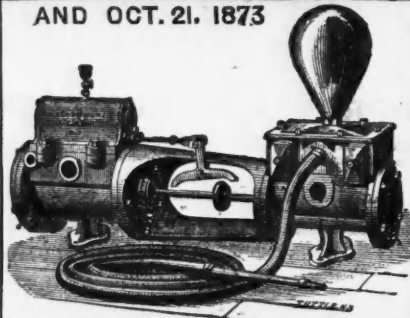
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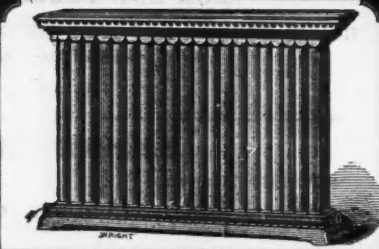


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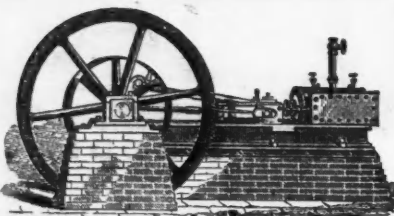


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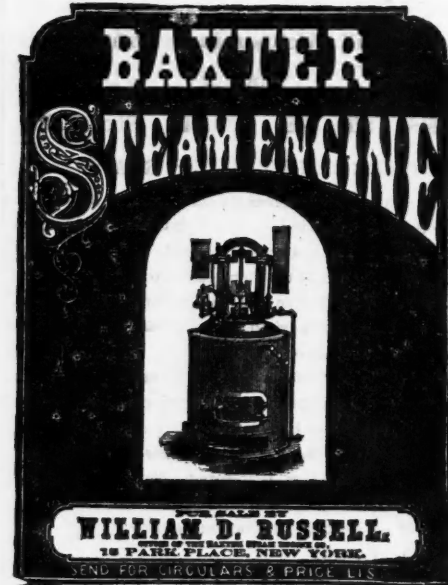
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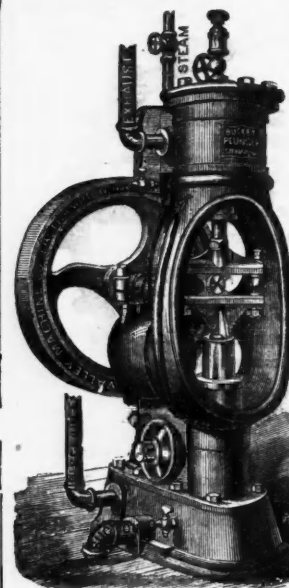
BY THE

Valley Machine

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Easthampton,

Massachusetts.



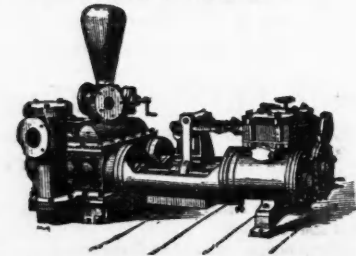
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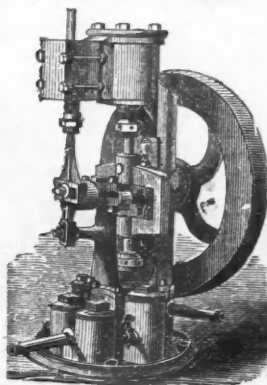
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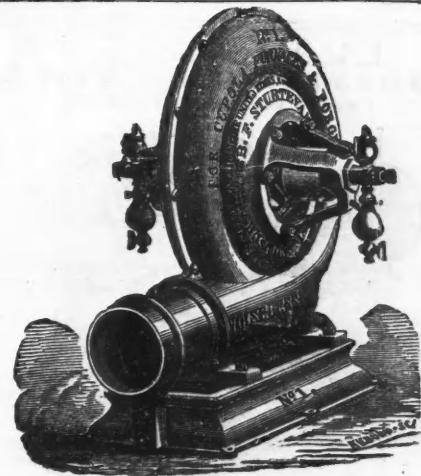
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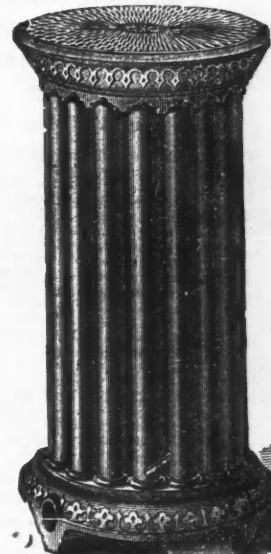
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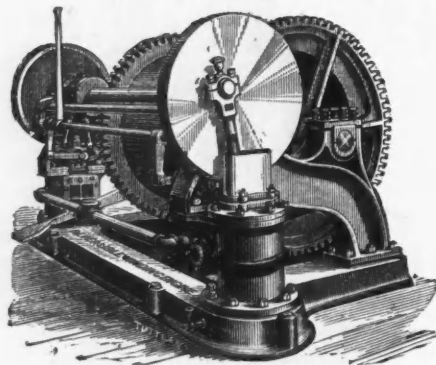
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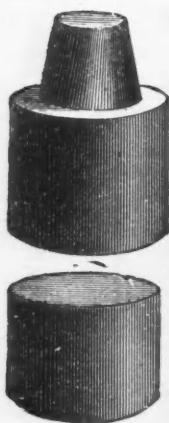
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Second week " " " " " " " " " " " " " "	459 1/2 ft.
	918 1/2 ft.

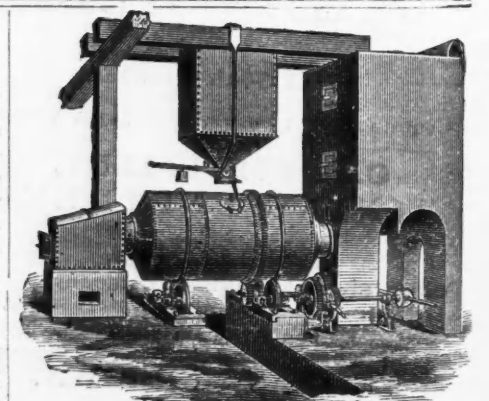
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