F.J. Kingsbury, President.

RG104 E-1 Box 188

M. L. Sperry, Secretary.

Depots;) 423Broome St Hall Jork 210 Lake St Chicage 31 Summer St Hoston

ESTABLISHED A. D. 1805.

Oct. 1. C. Oct. 31

189

F. N. Thompson, Book-keeper, U. S. Mint,

Philadelphia, Pa.

Dear Sir, --

I have yours of Oct. 13th. and in compliance therewith I enclose corrected invoices and letter of Oct. 29th.

The time when we can commence to make deliveries on the re-worked stock, I cannot definitely state, but presume we shall deliver the bronze blanks within the next week or 10 days. We found some difficulty in re-working the nickel blanks following the methods which we have adopted heretofore. This is owing possibly to the excessive oxidization of the stock, or possibly there may have heen used in their manufacture a cheaper grade of copper and nickel than we use. At any rate we found so much trauble and met with so much loss in our attempts to re-work these that I have suggested to Director Preston that he allow us to cast about double the quantity of the nickel stock. This will enable us to tone up the mixture so that it is more readily worked and will prove far more satisfactory when run into blanks. We feel sure that we shall have to adopt this method in order to get satisfactory working material for you. I wrote the Director in regard to this on the 28th, or 29th.

Yours truly, Scovill Mfg. Co.

Lus .

Scovill Manufacturing Company. Waterbury, Conn. October 31, 1894

F.N. Thompson, Book-keeper, U.S. Mint, Philadelphia, Pa.

Dear Sir, --

I have yours of Oct. 13th. and in compliance therewith I enclose corrected invoices and letter of Oct. 29th.

The time when we can commence to make deliveries on the re-worked stock, I cannot definitely state, but presume we shall deliver the bronze blanks within the next week or 10 days. We found some difficulty in re-working the nickel blanks following the methods which we have adopted heretofore. This is owing possibly to the excessive oxidization of the stock, or possibly there may have been used in their manufacture a cheaper grade of copper and nickel than we use. At any rate we found so much trouble and met with so much loss in our attempts to re-work these that I have suggested to Director Preston that he allow us to cast about double the quantity of the nickel stock. This will enable us to tone up the mixture so that it is more readily worked and will prove far more satisfactory when run into blanks. We feel sure that we shall have to adopt this method in order to get satisfactory working material for you. I wrote the Director in regard to this on the 28th. or 29th.

Yours truly, Scovill Mfg. Co. C.P. Goss Treas.