

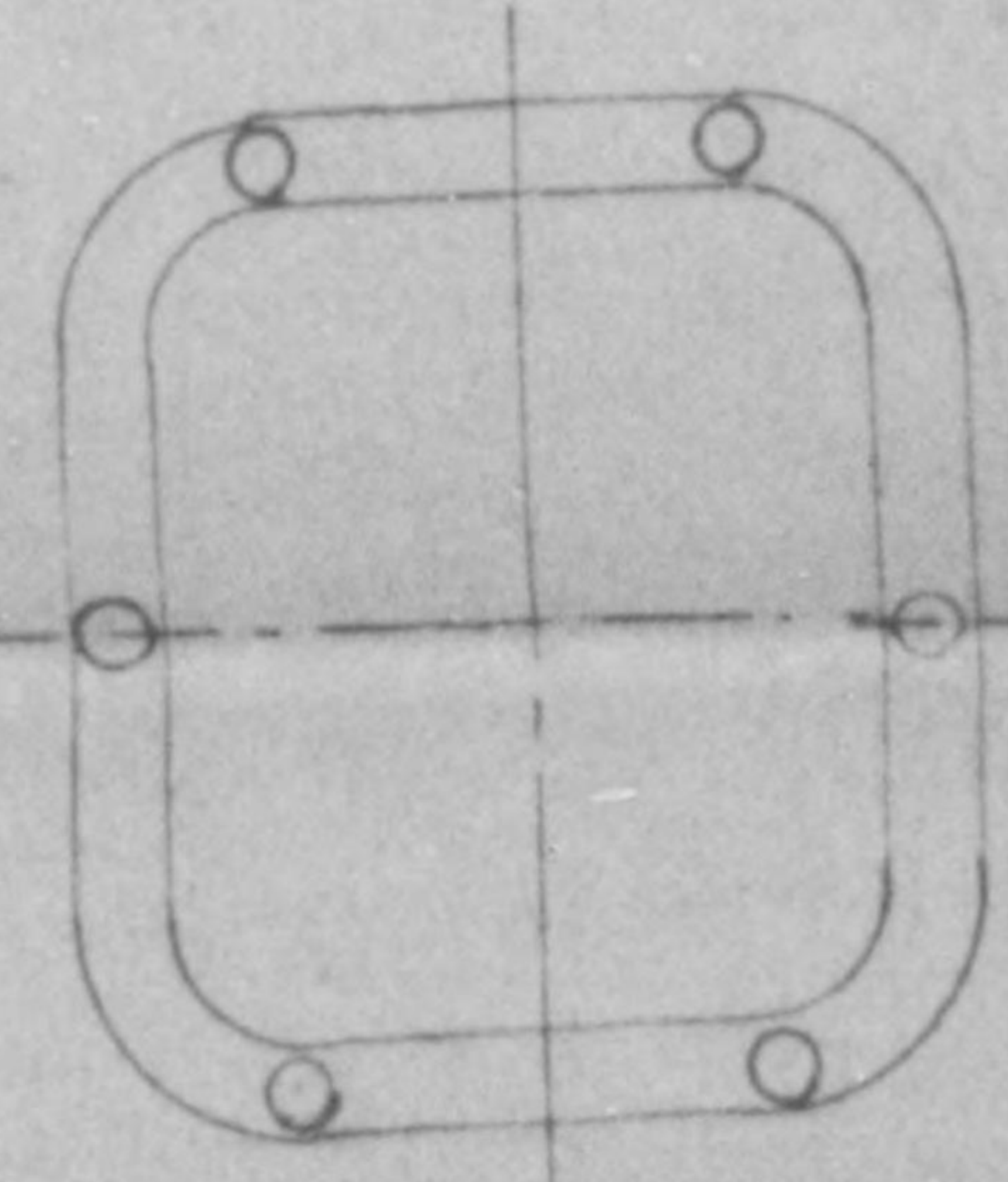
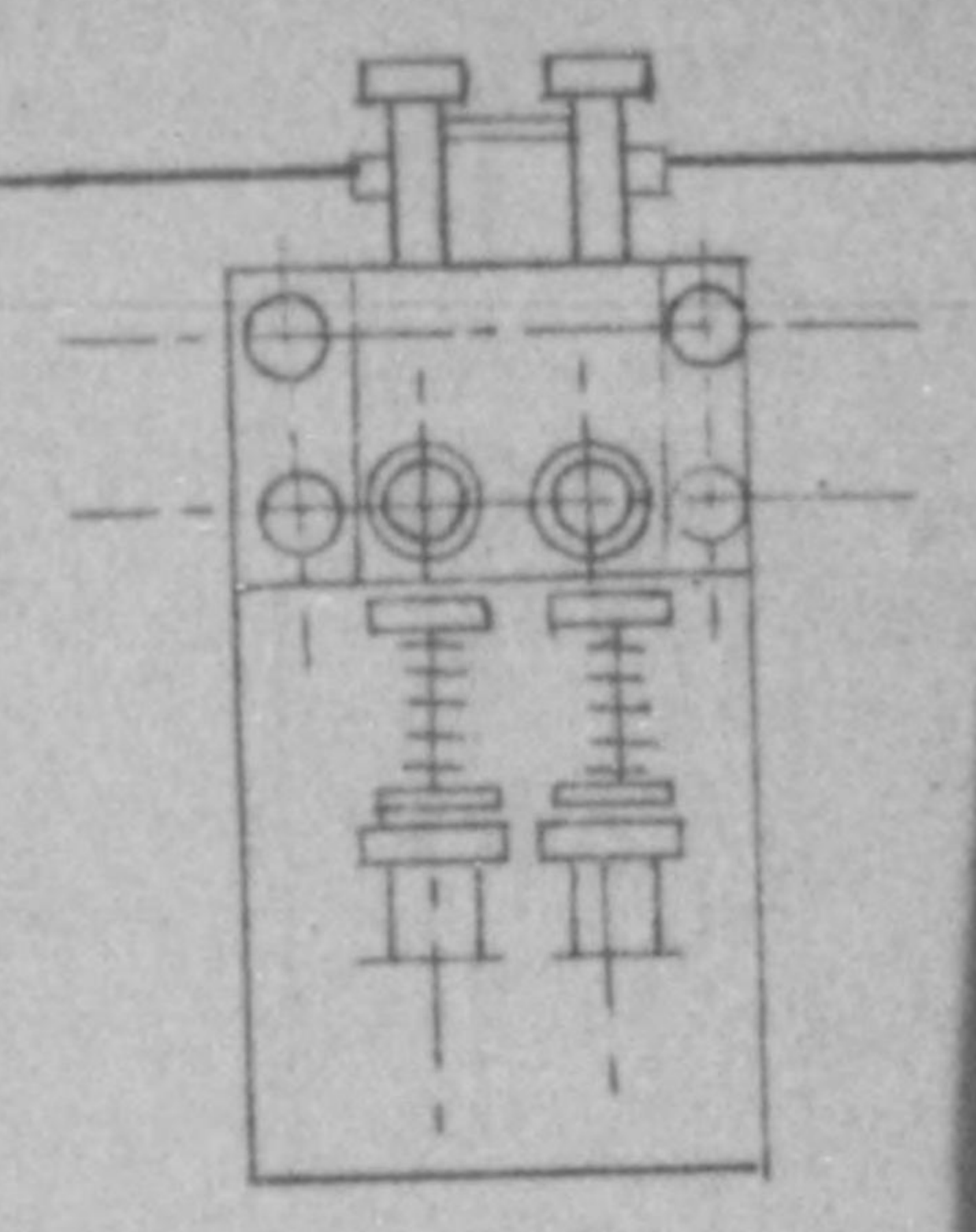
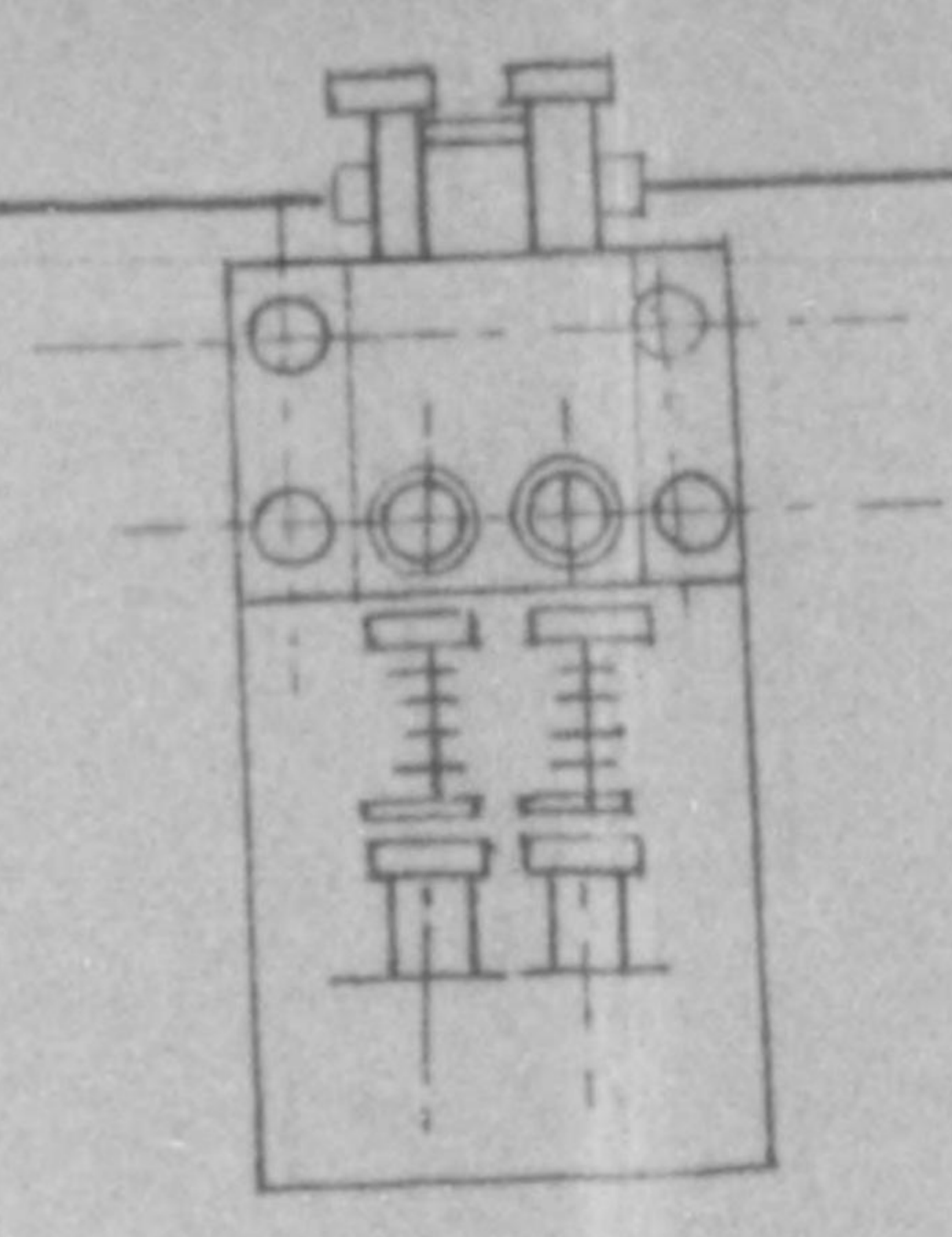
m

(C)

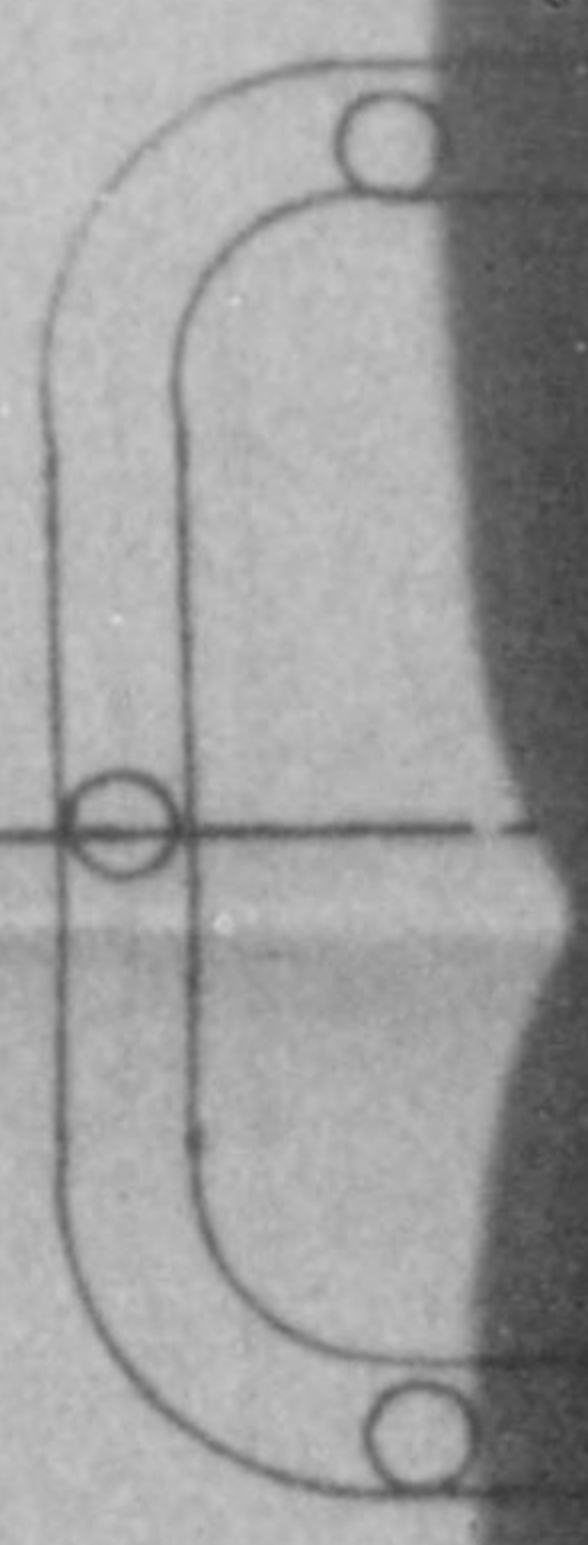
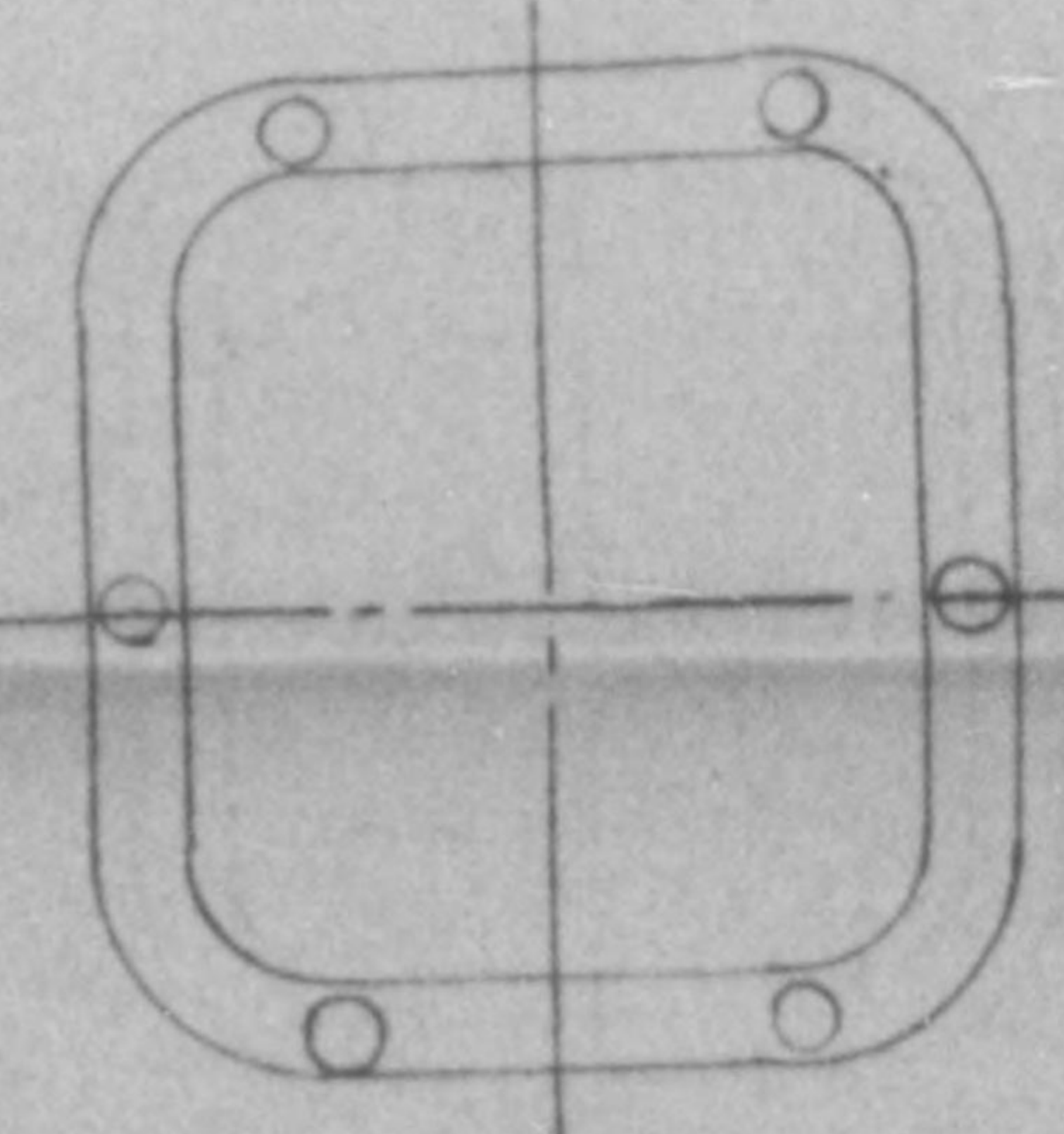
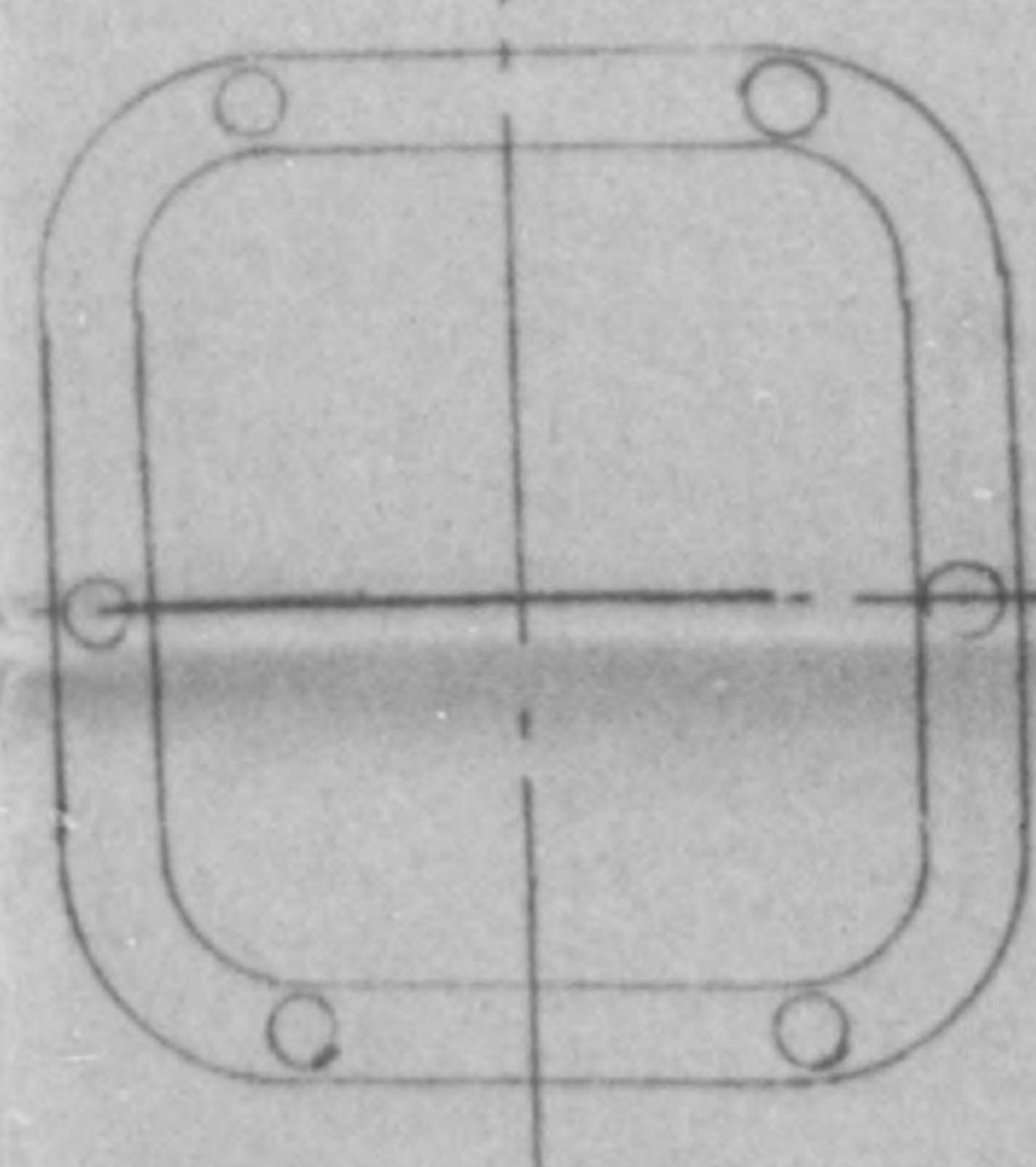
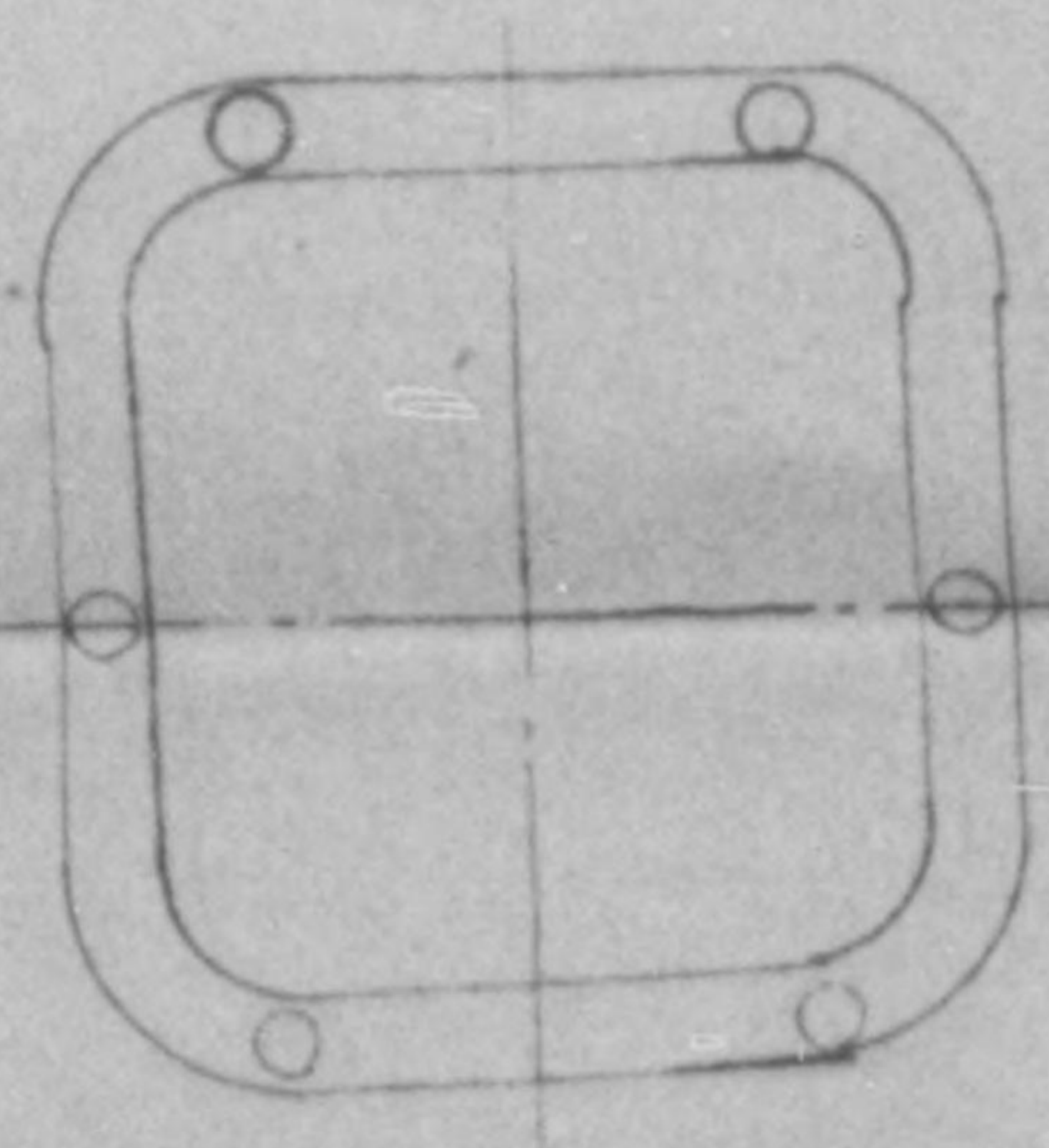
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5

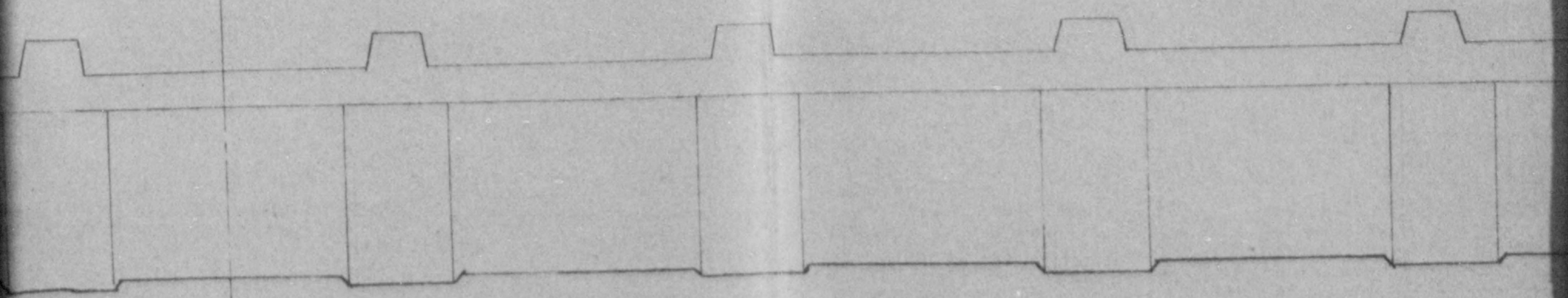
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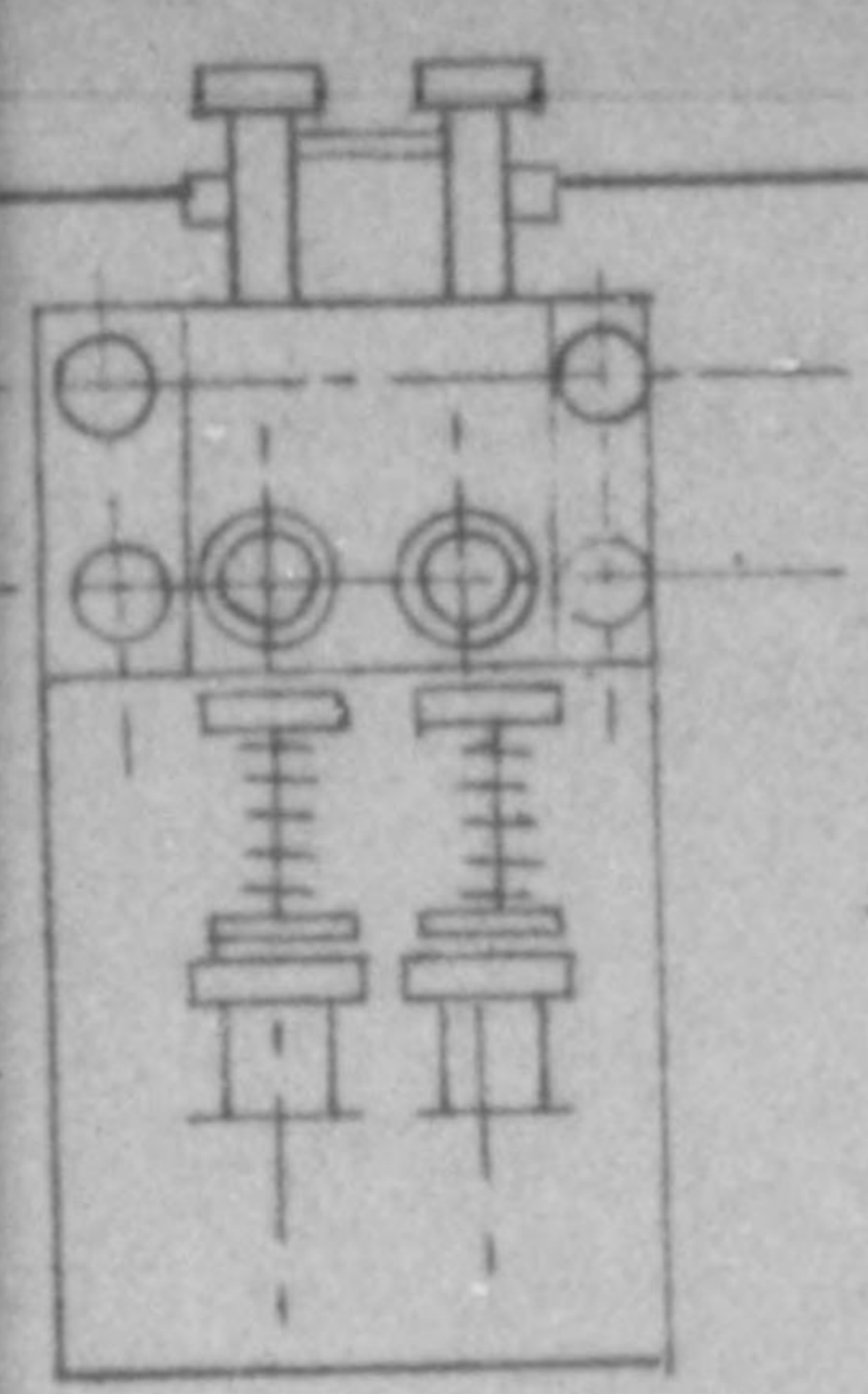


(B)

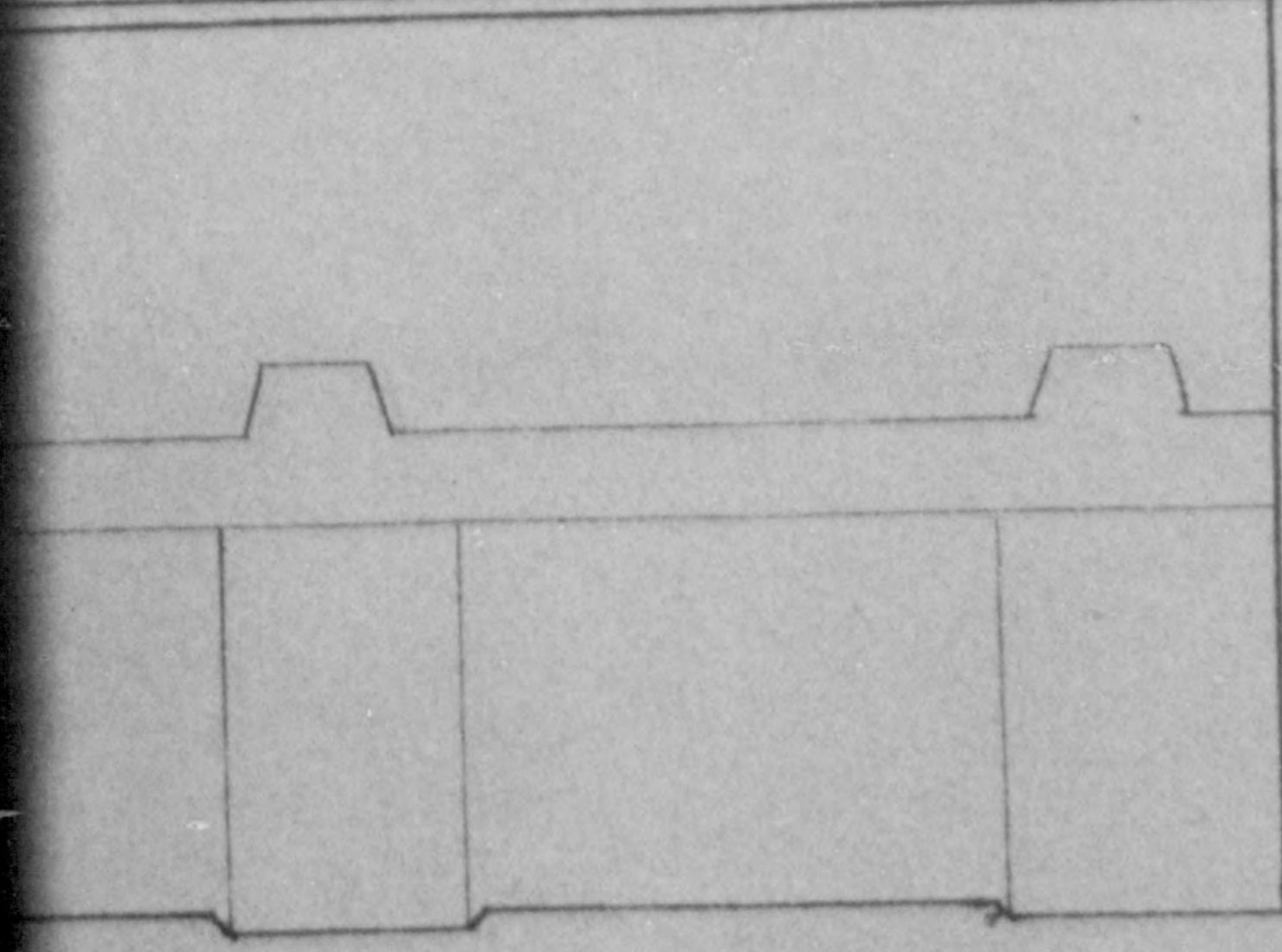
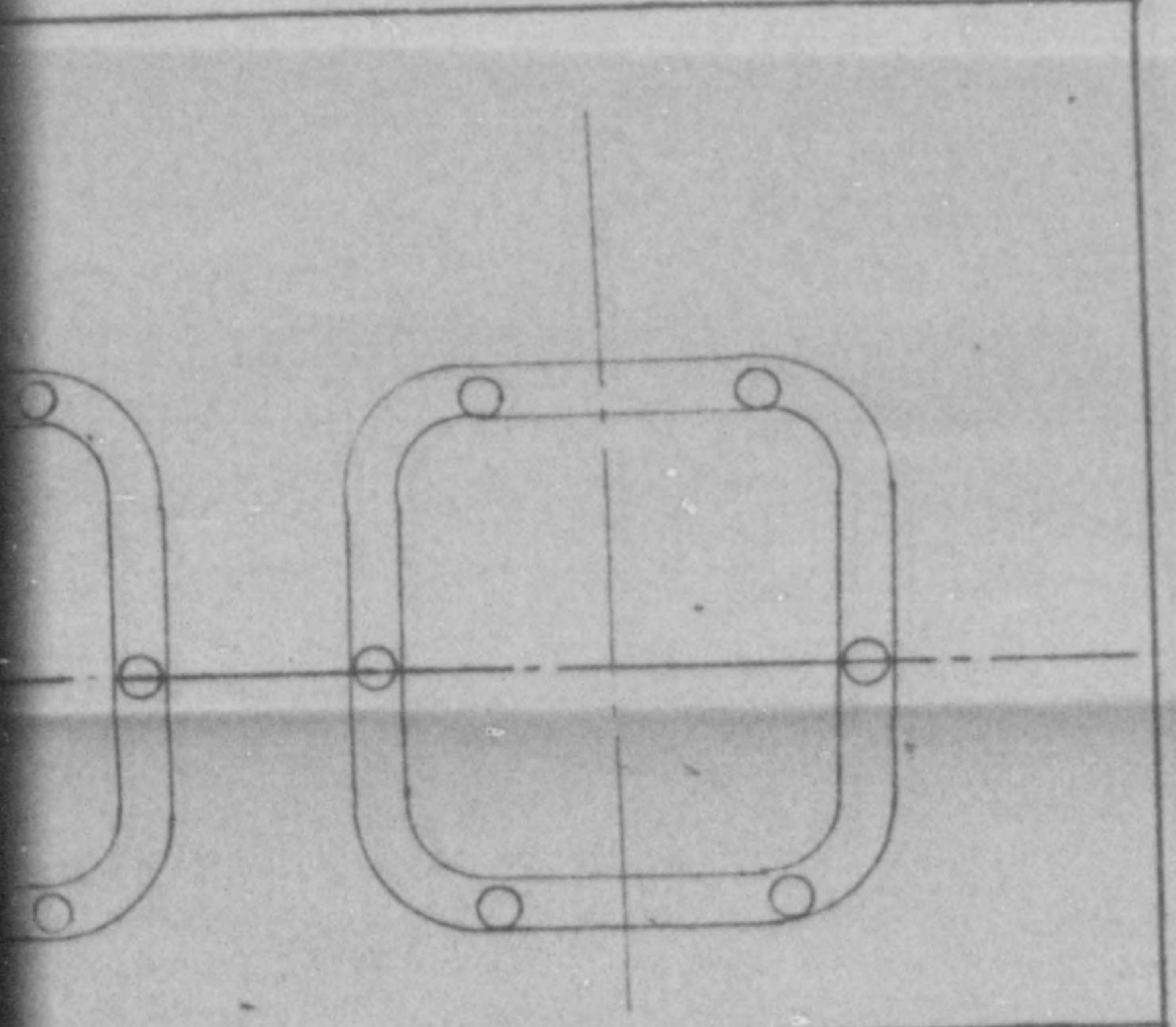


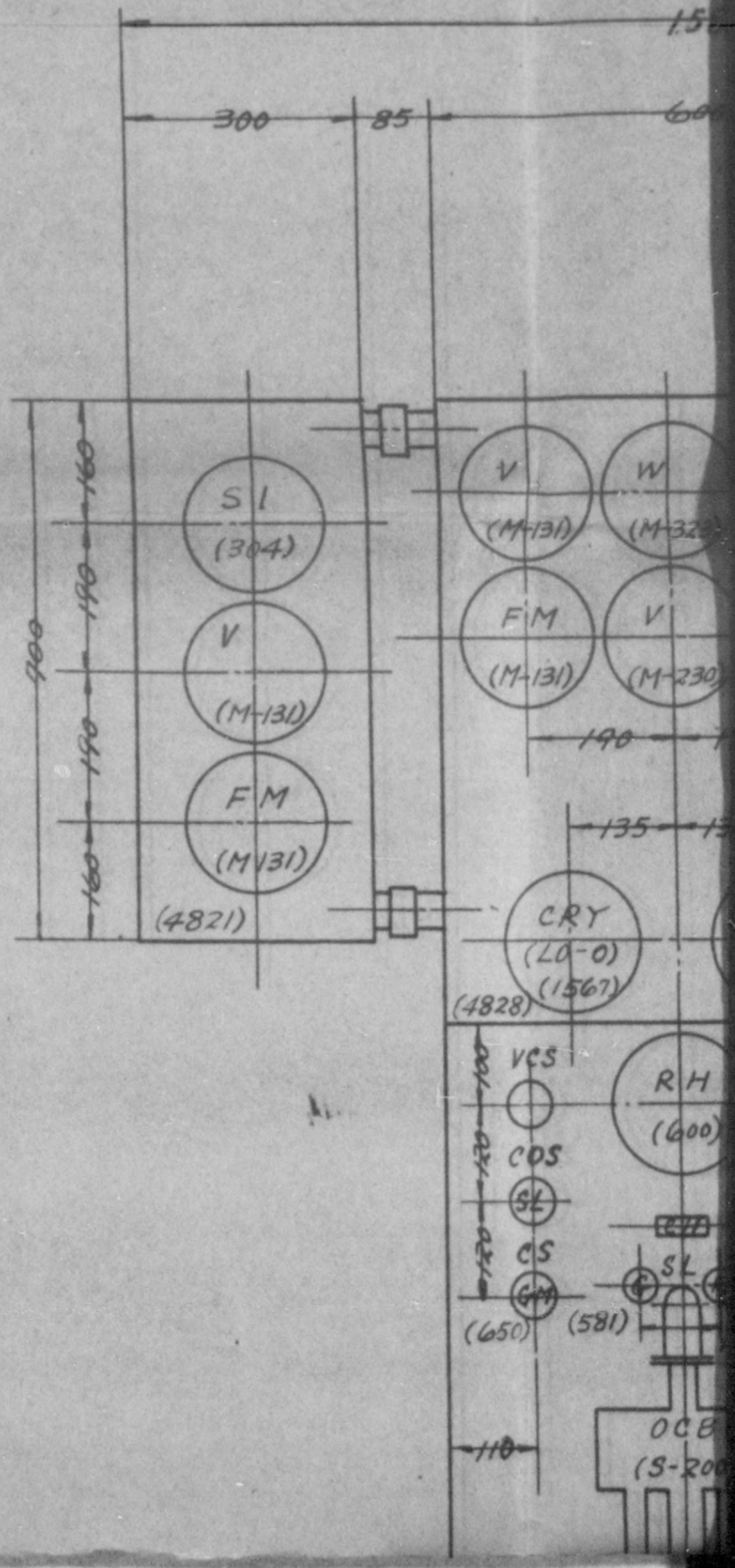
(A)

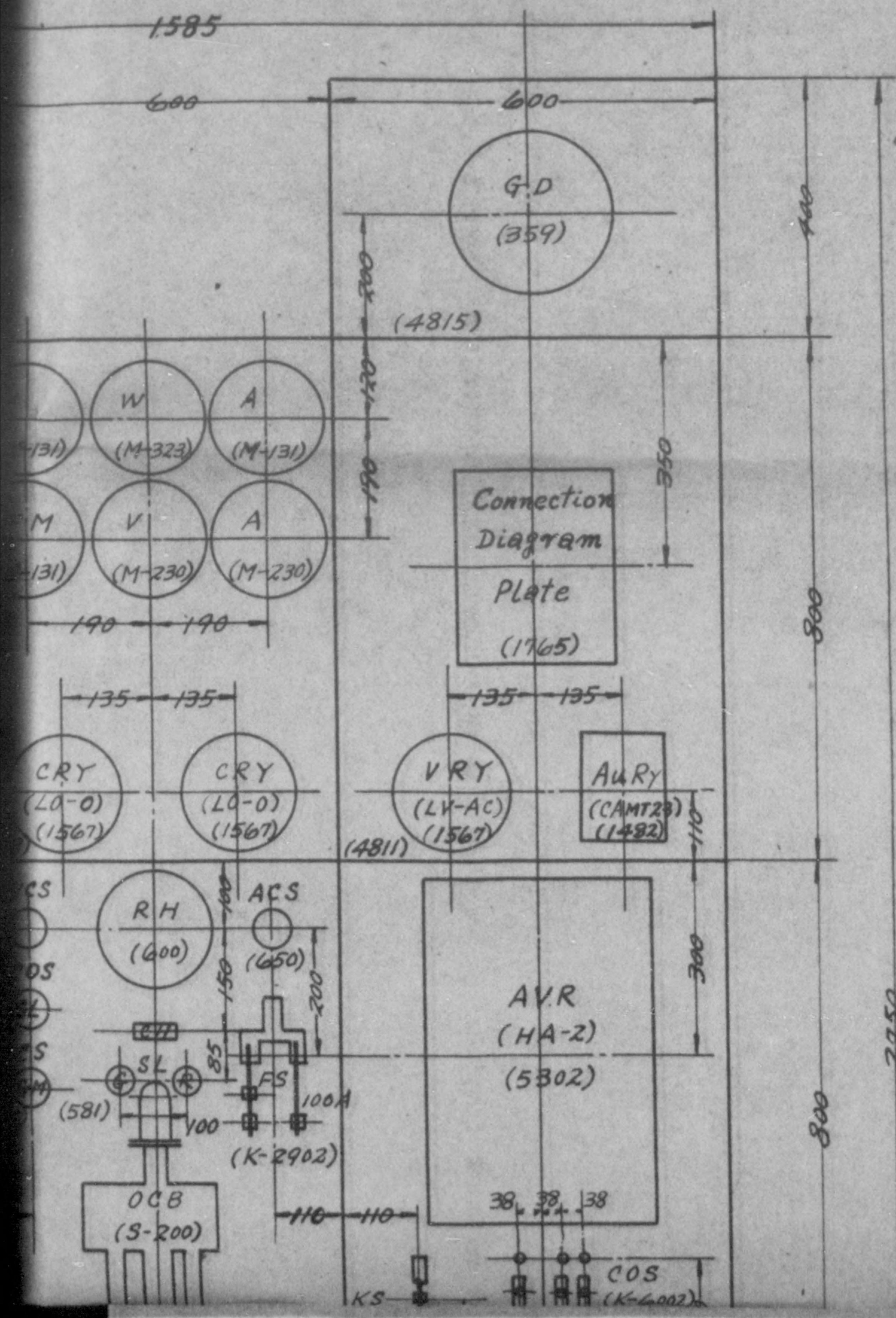




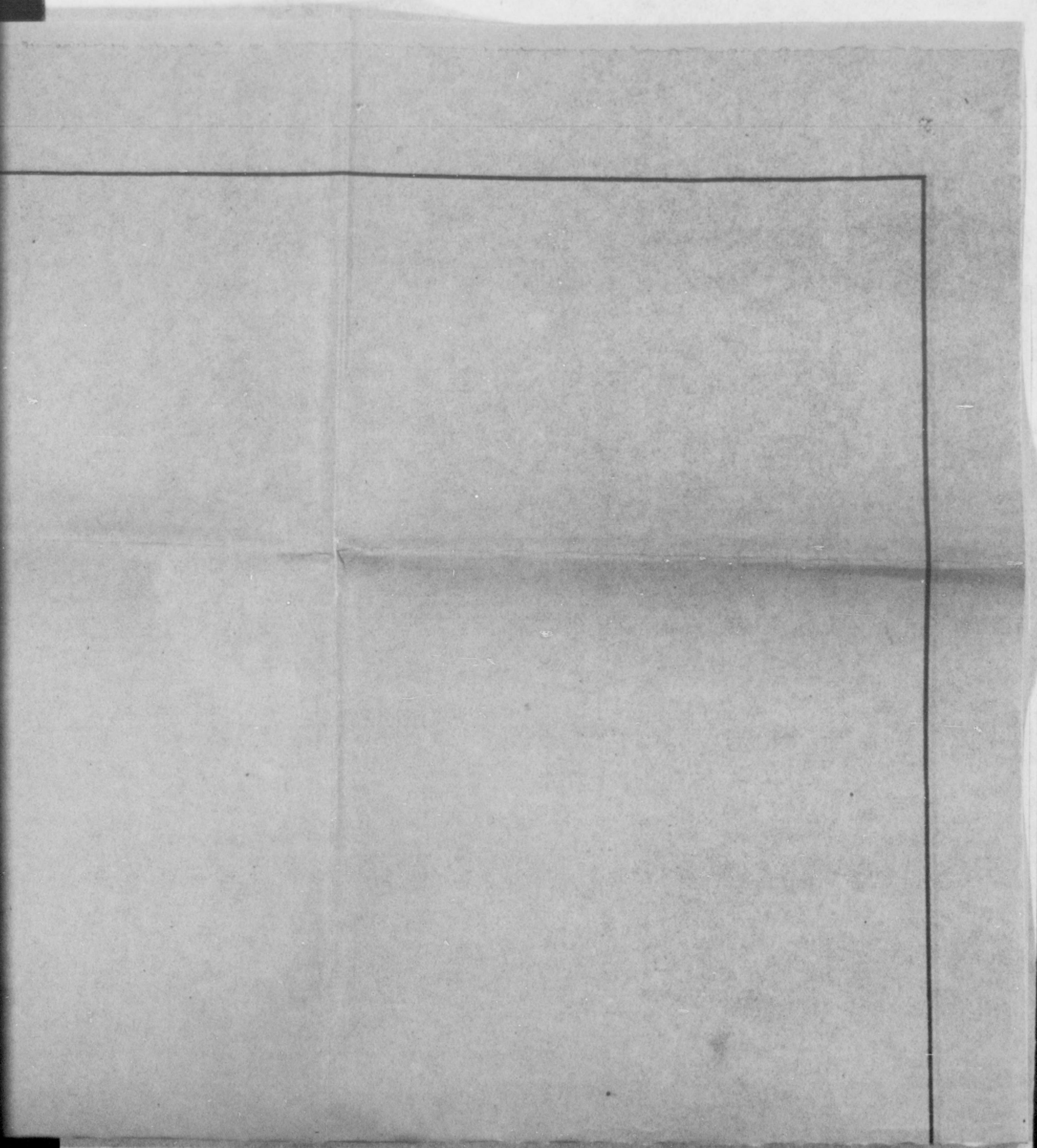
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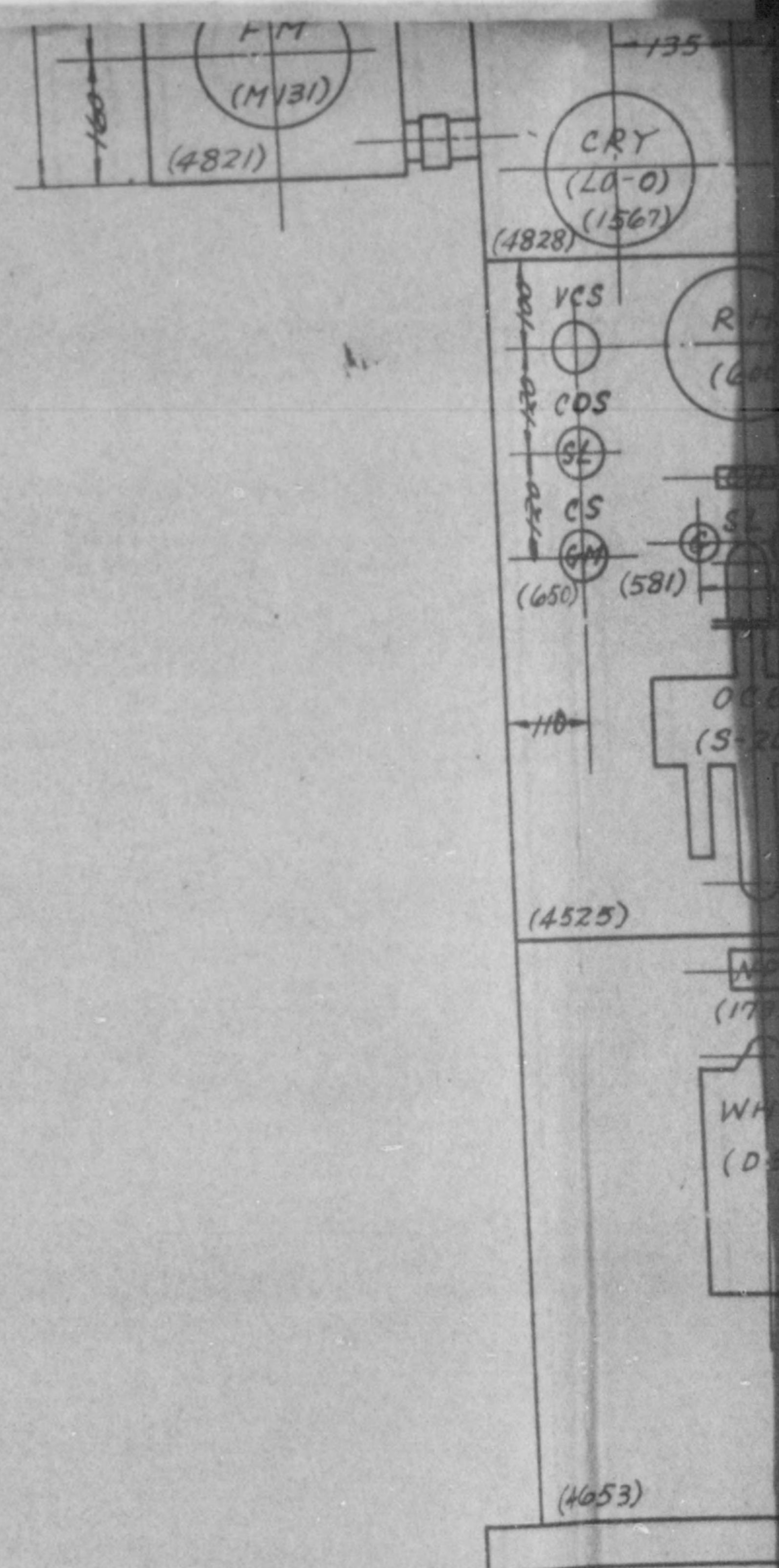




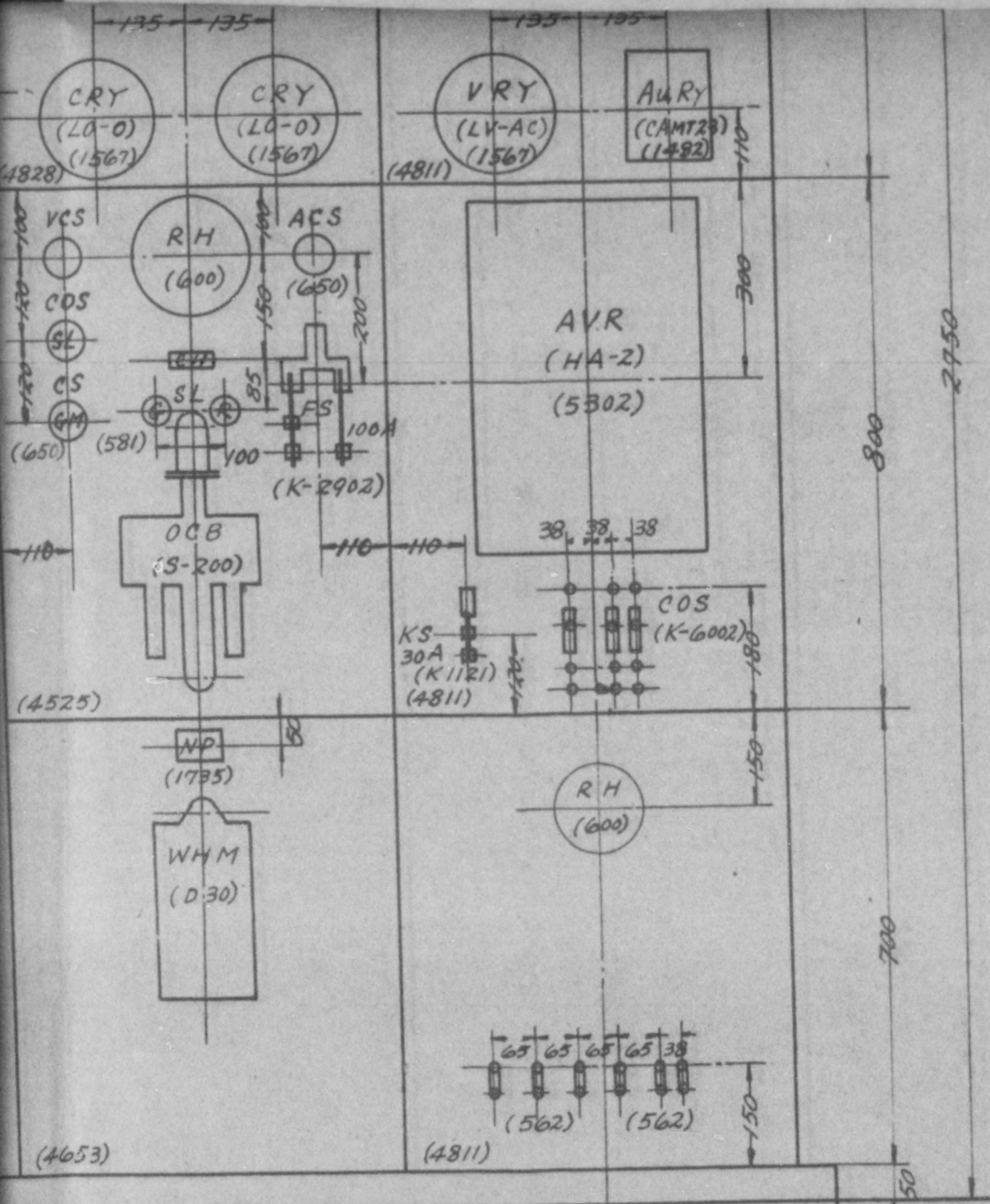


775013





#1
3 Phase A.C.
Switch

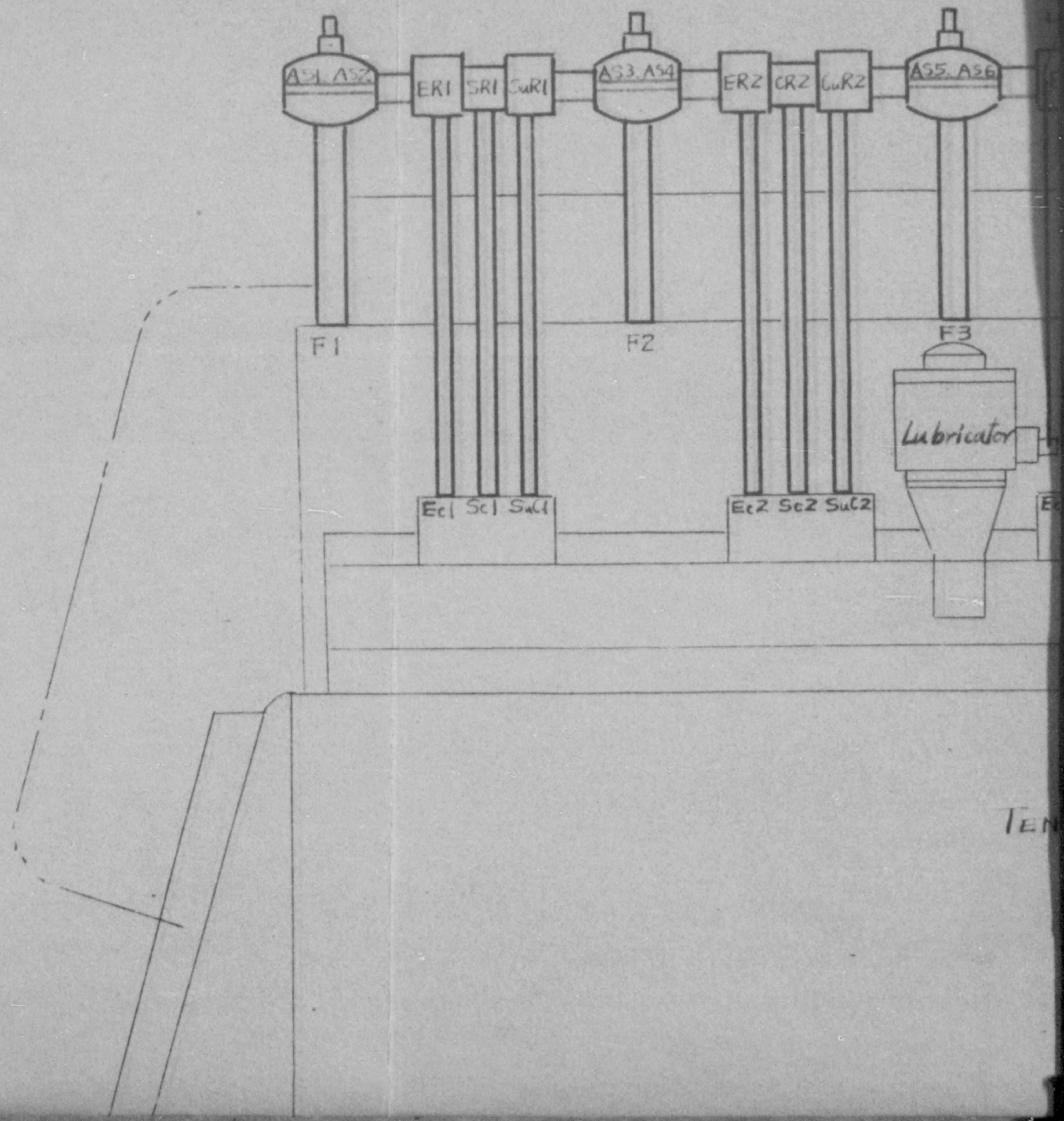


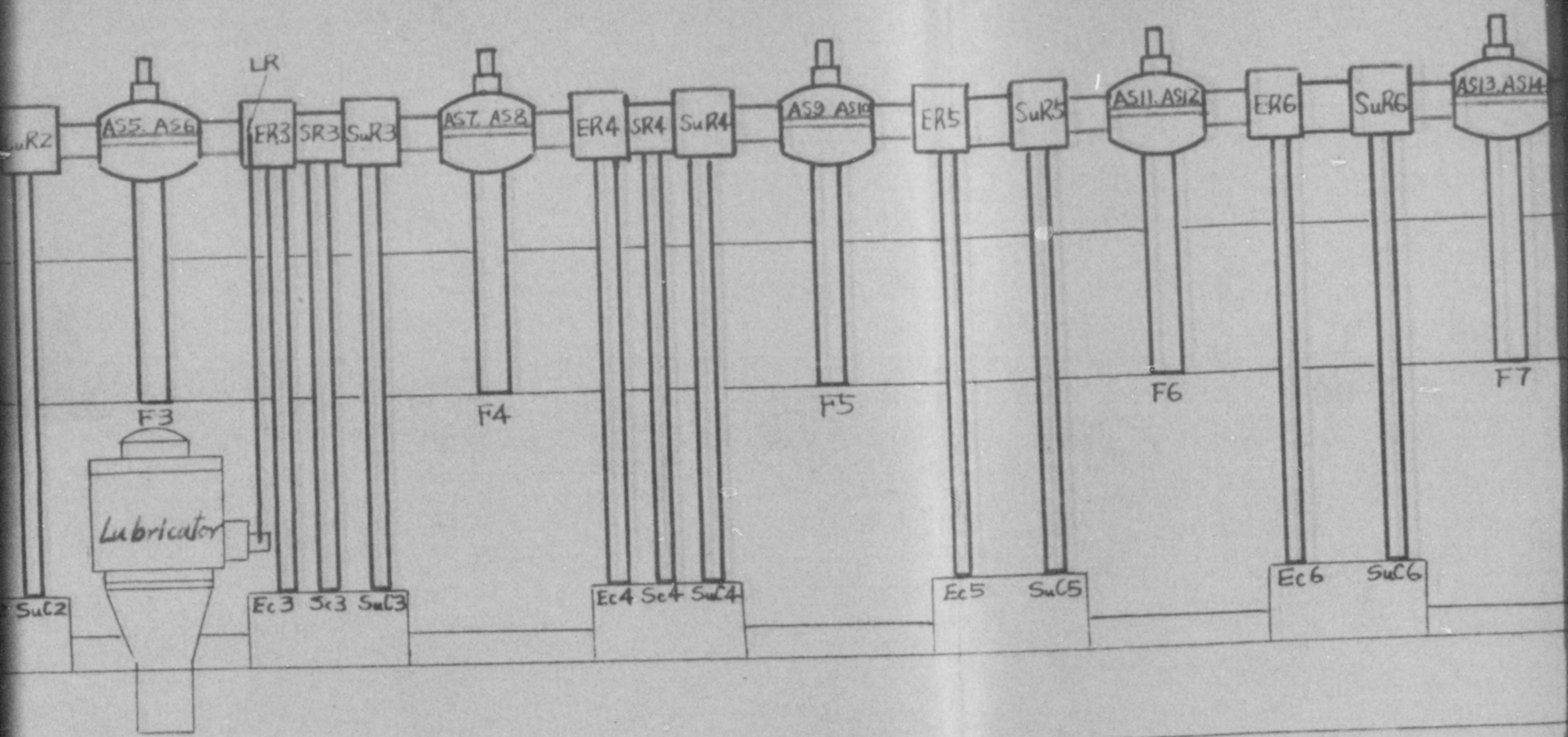
#1 (A)
3 Phase A.C. Generator
Switch Board

#2 (B)
Automatic Voltage
Regulator Board

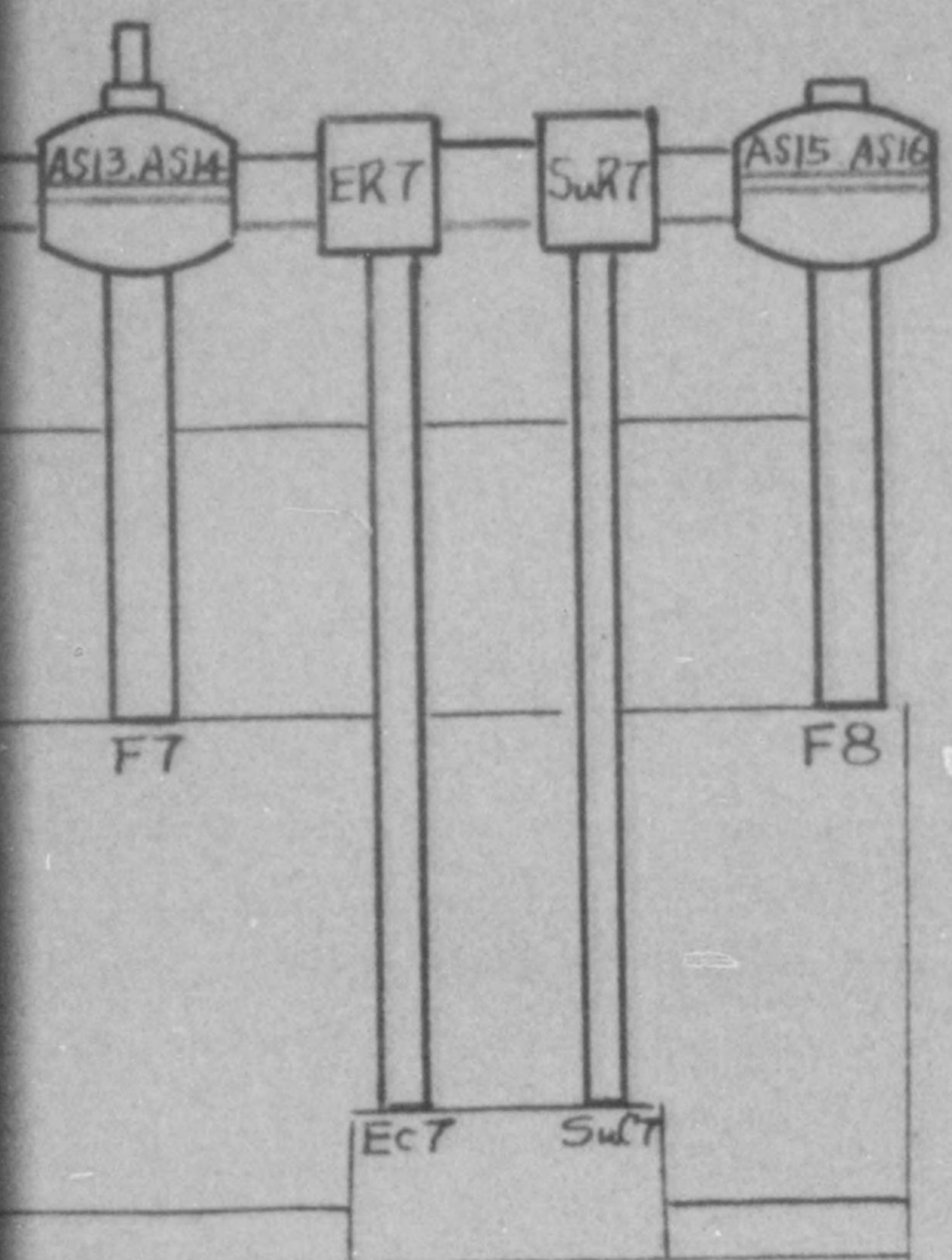
<u>3 Phase A.C. Generator</u>		
<u>Switch Board Elevation</u>		
Chart	IX	Scale 1:10

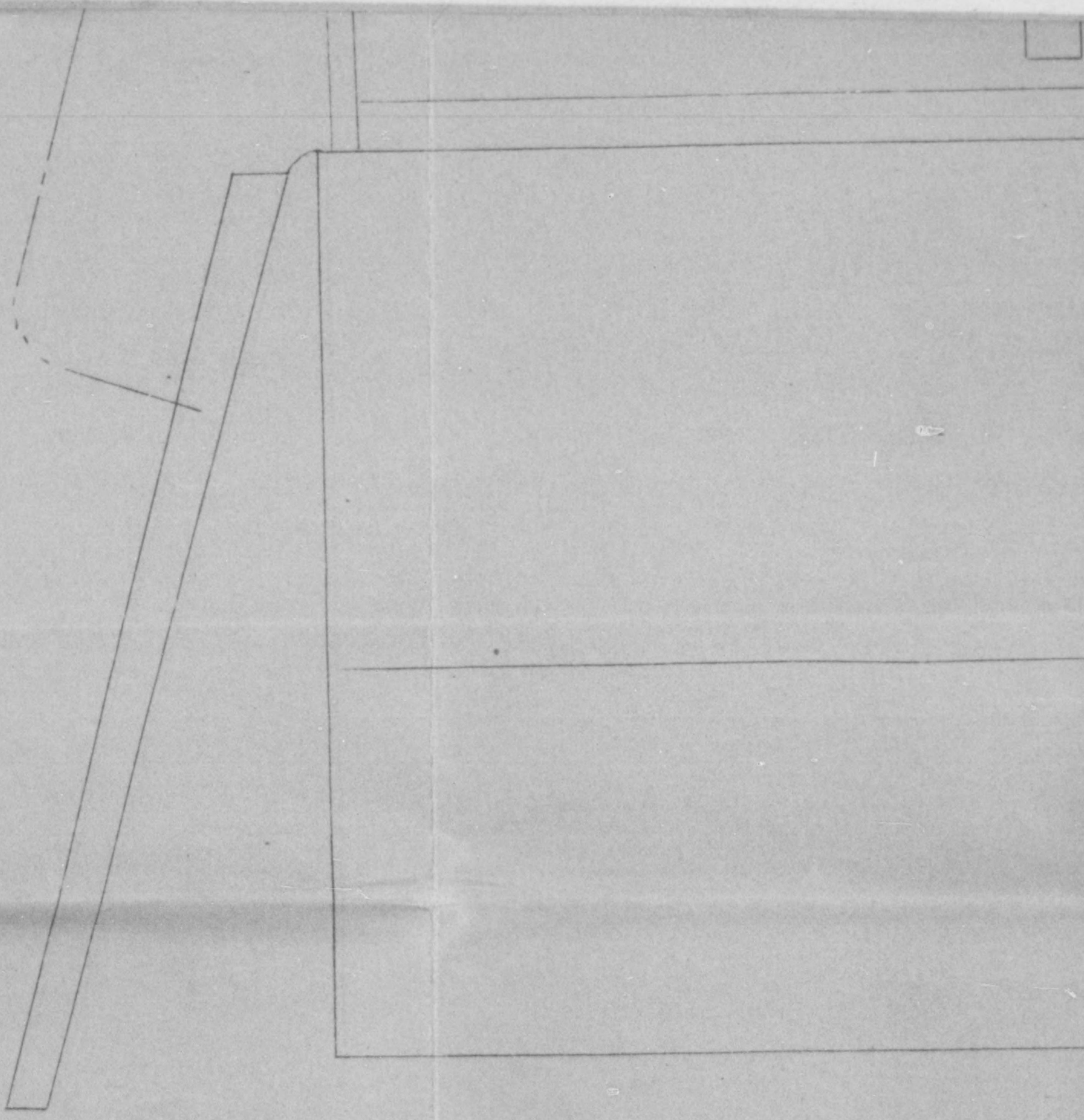
CHART X-2





TENSION Rod Suction, Exhaust and Starting Rod





TEN

TENSION Rod .

Suction, Exhaust and Starting Rod .

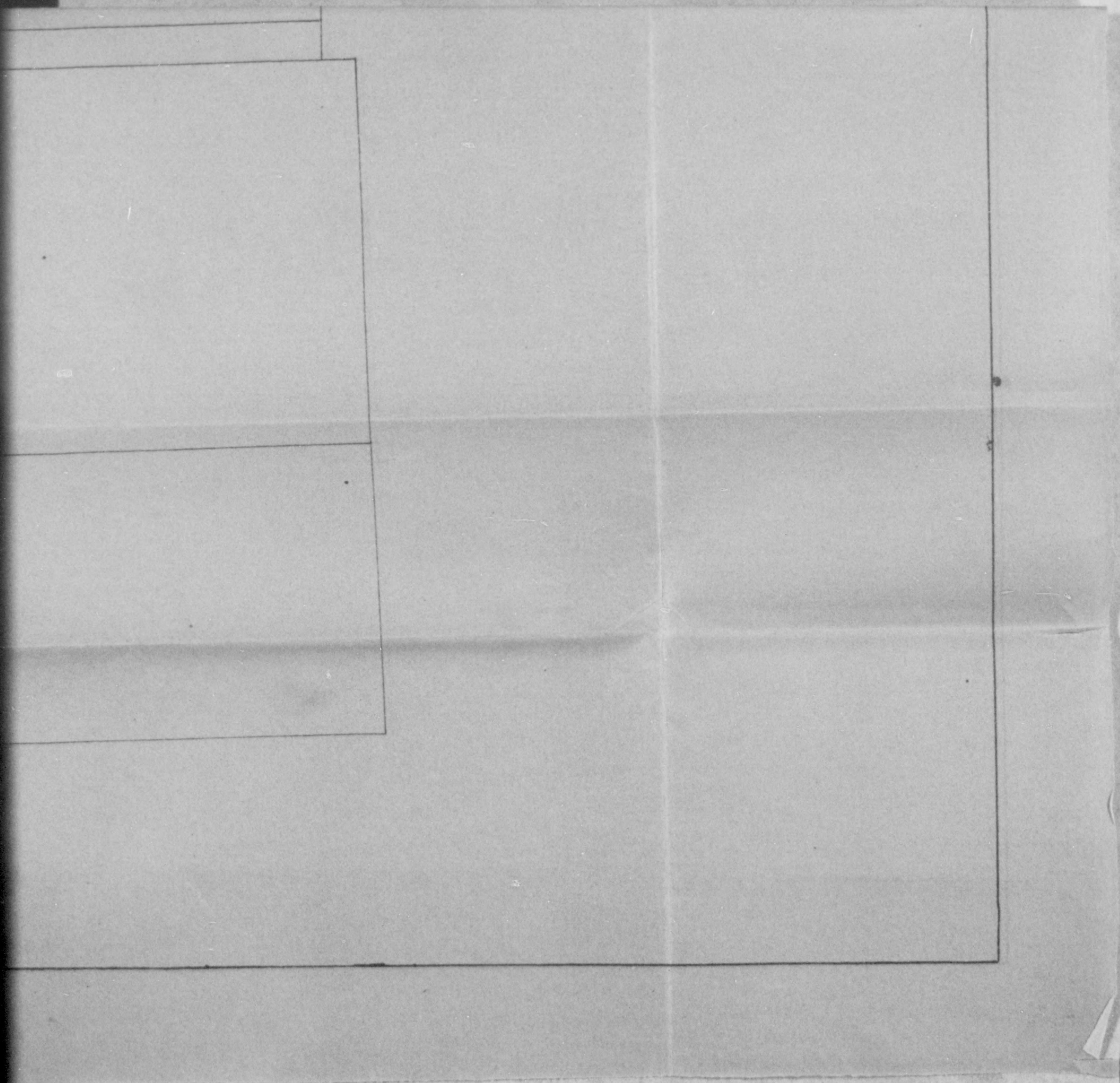
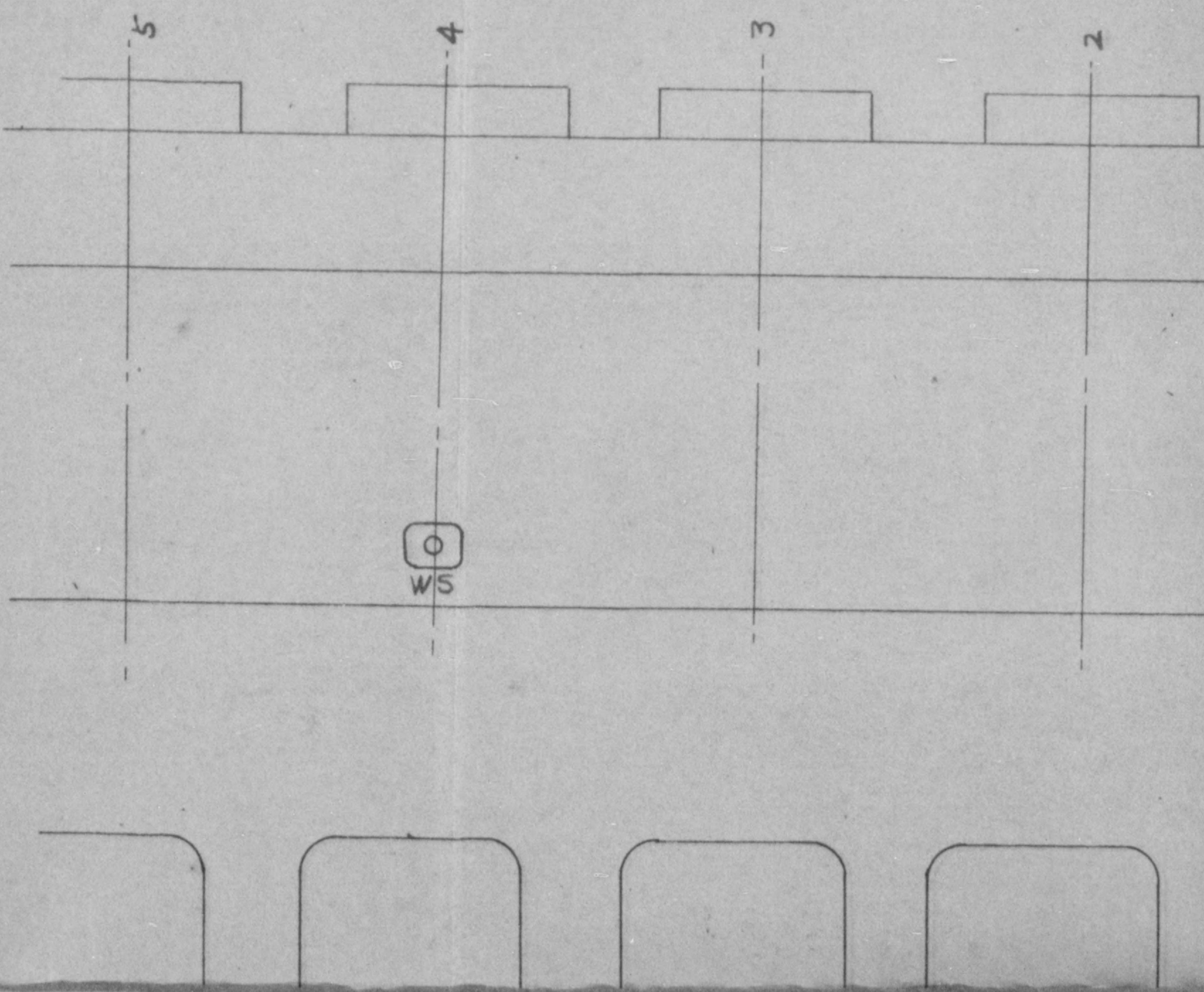


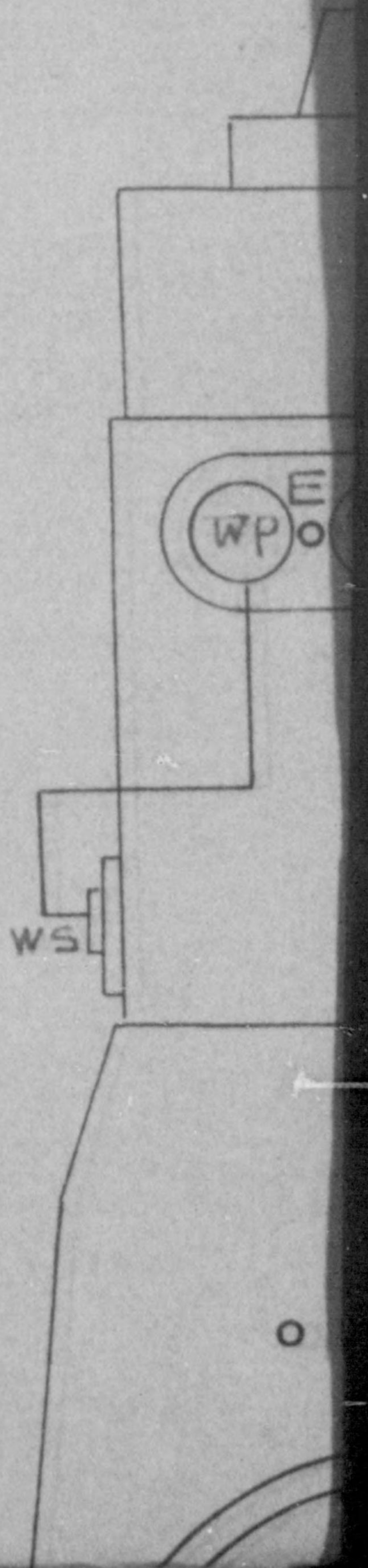
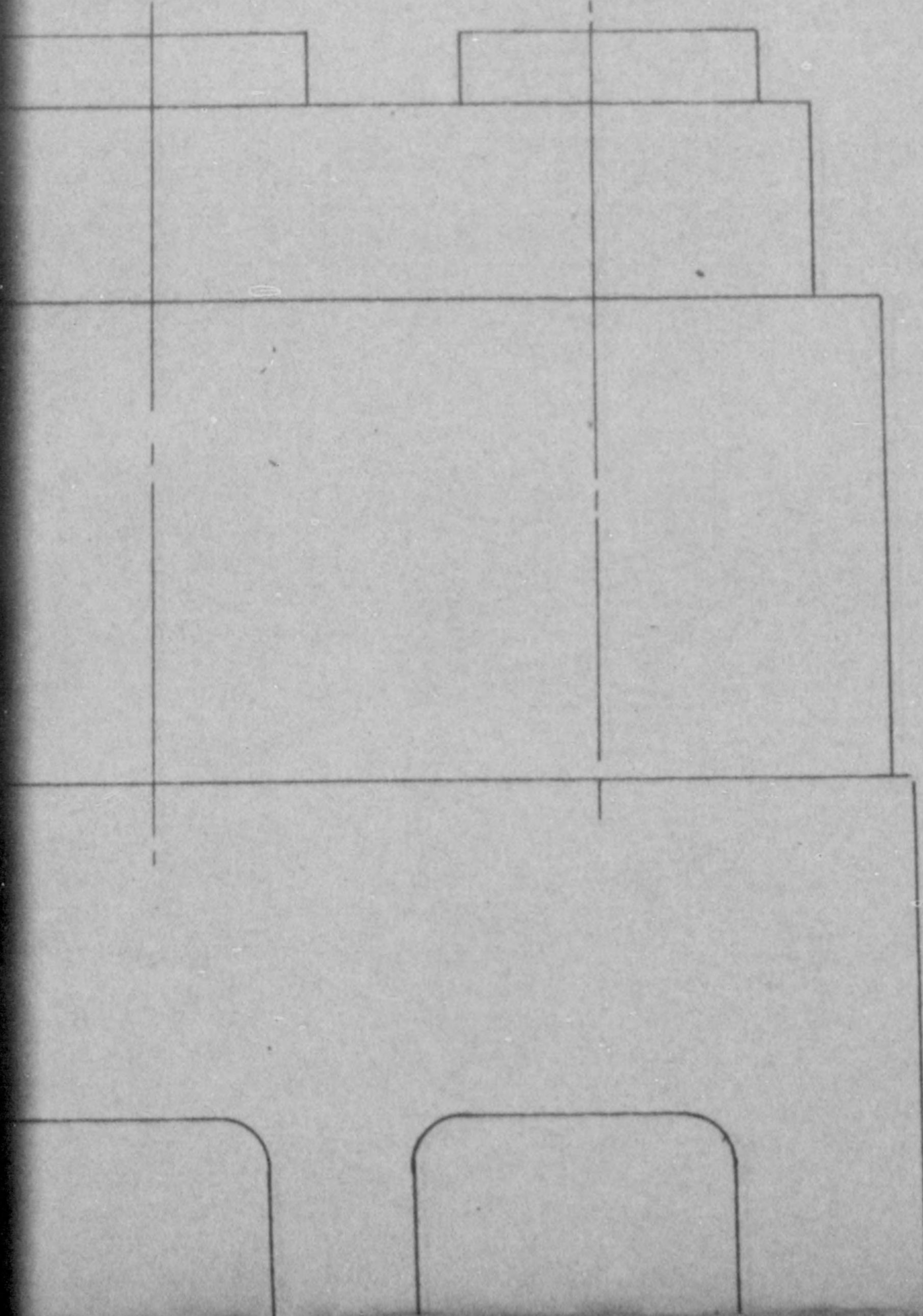
CHART X-3



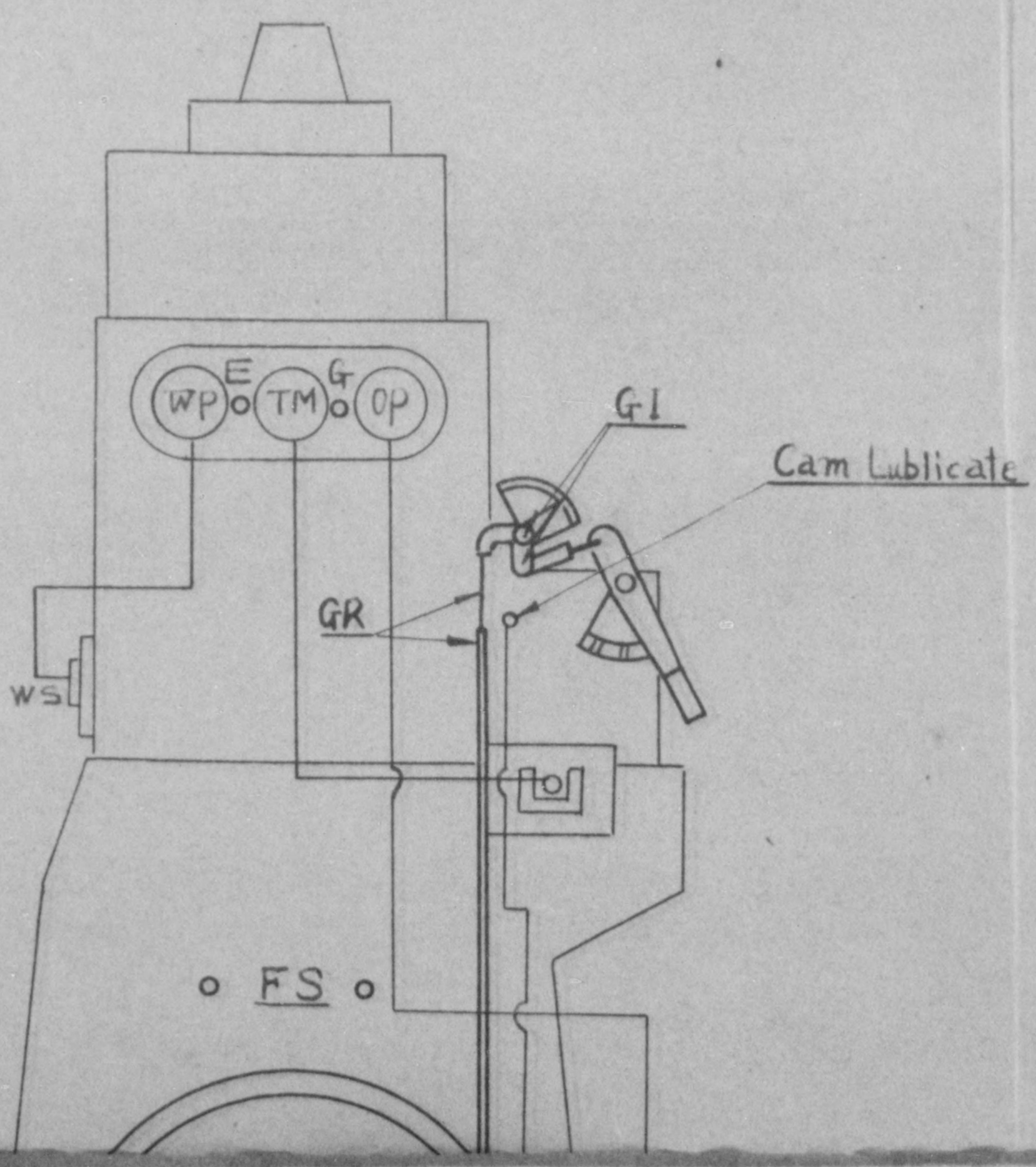
1st Cylinder

2

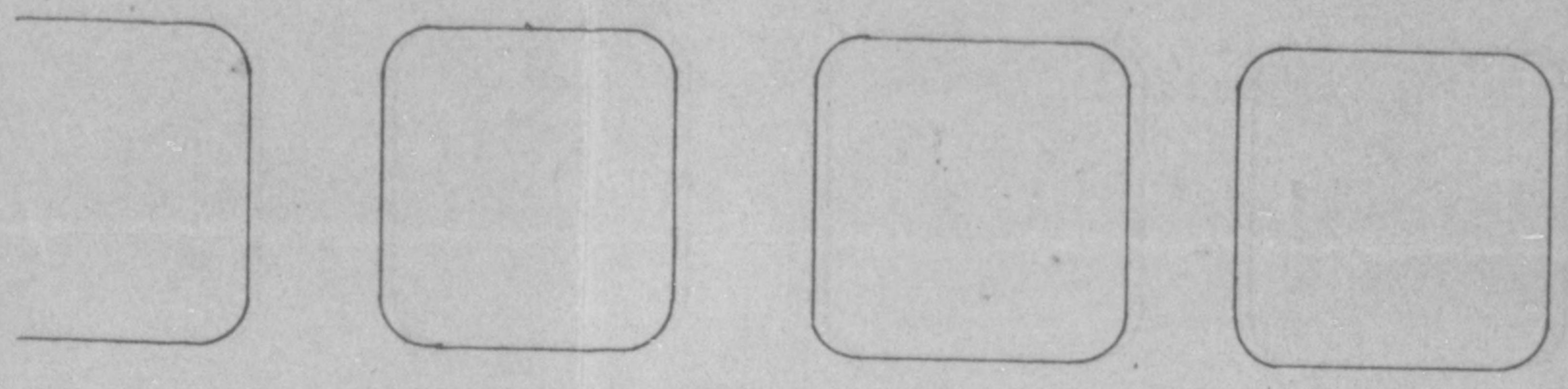
Connect to Governor



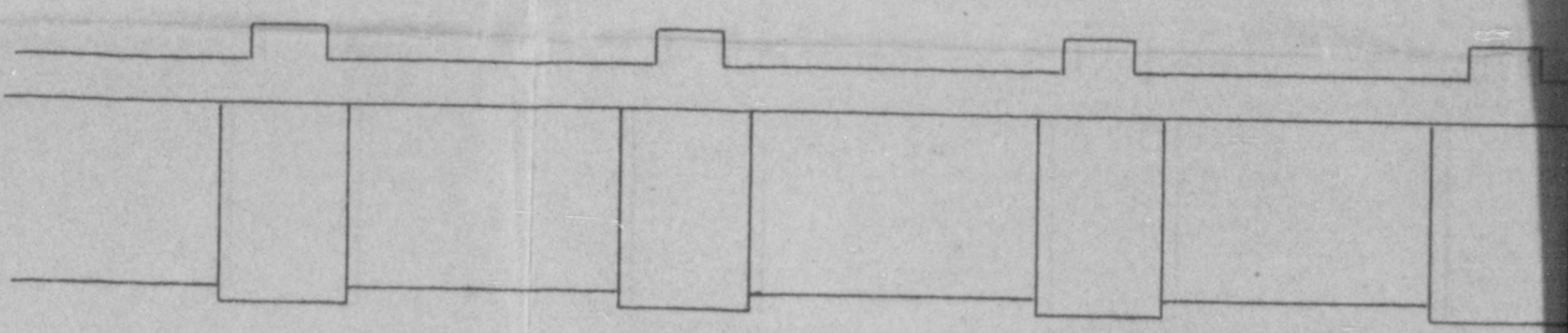
Connect to Governor & Gauge

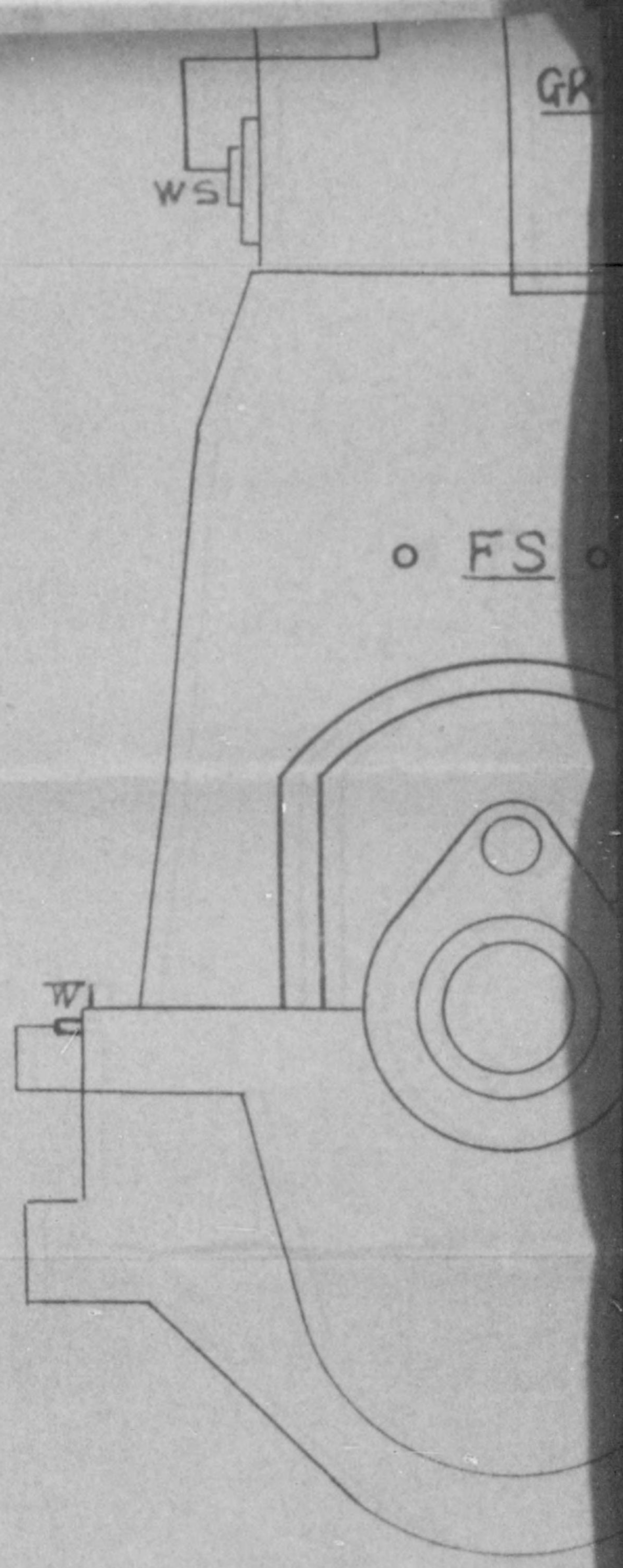
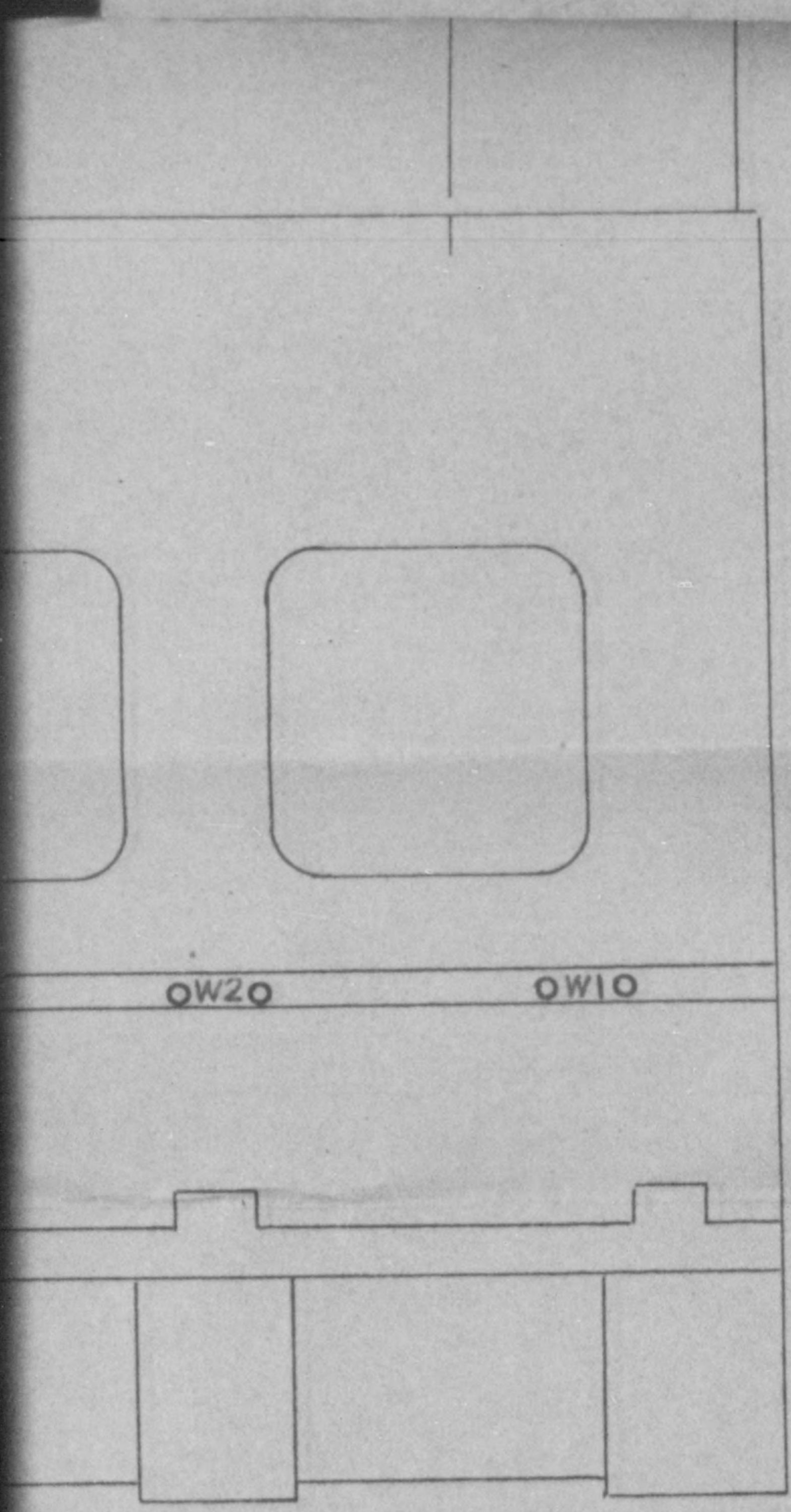


○
WS



OWZO





W1 Lubricating Oil Hand pump

W2 Cooling Water Hand pump

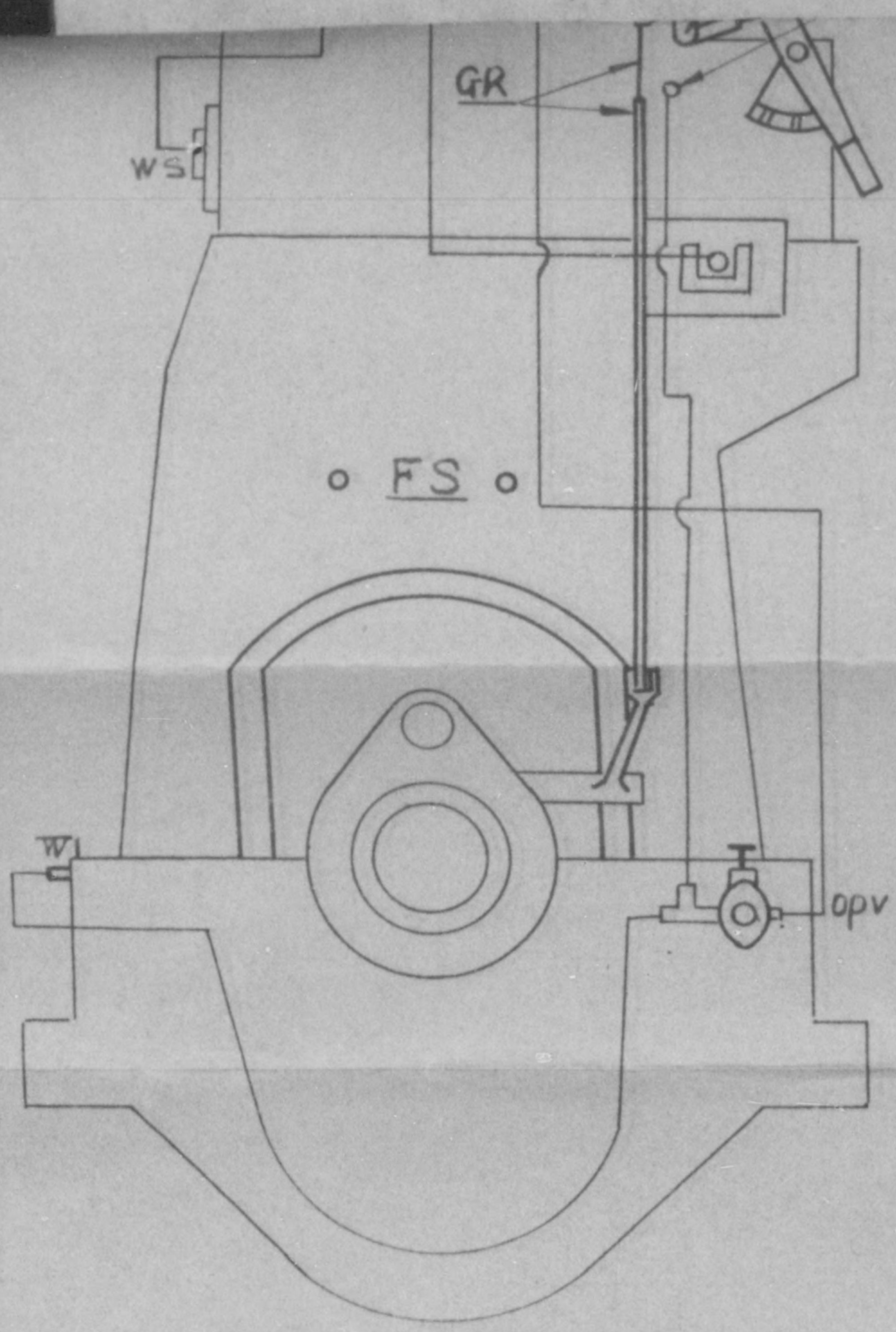
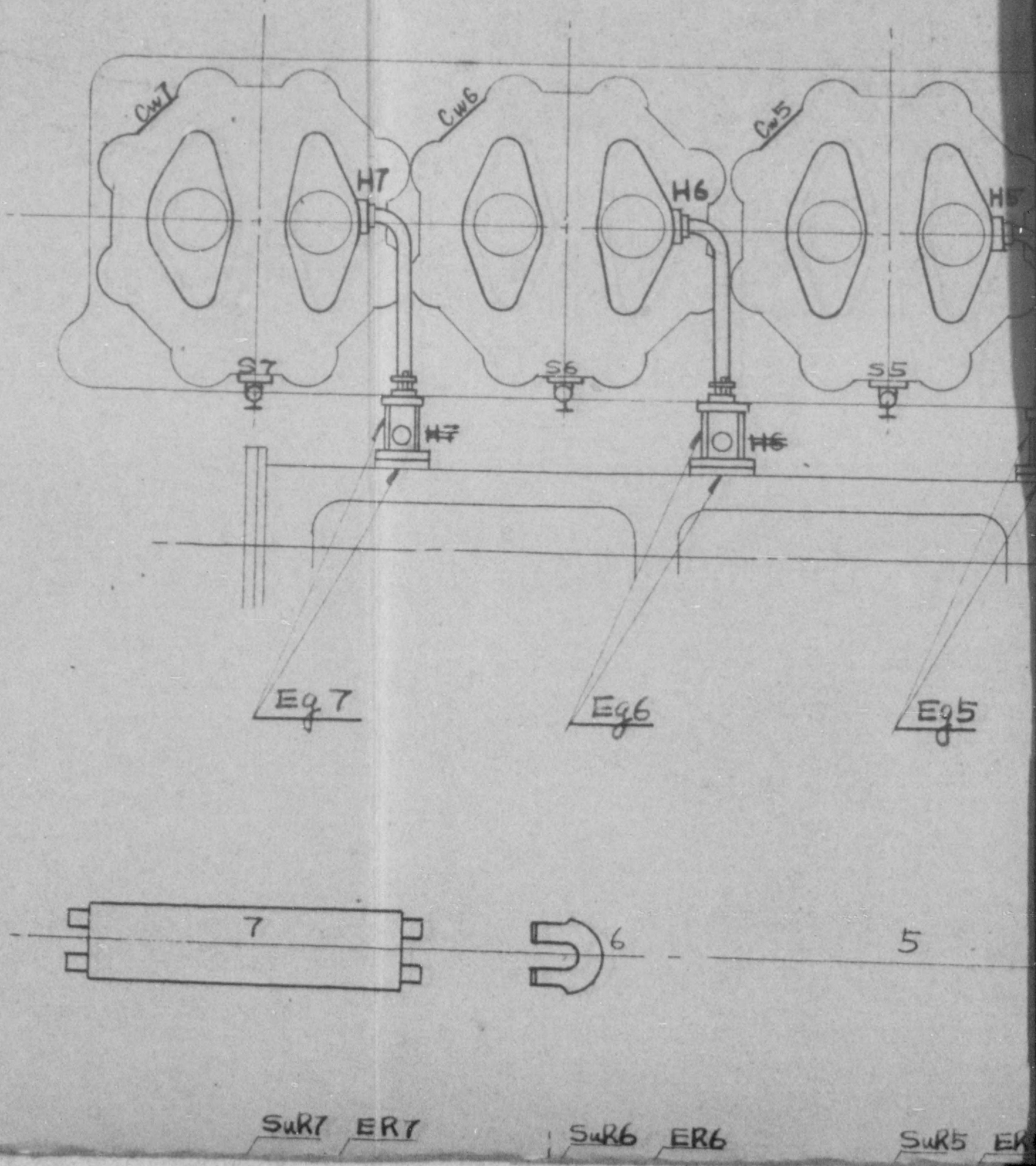
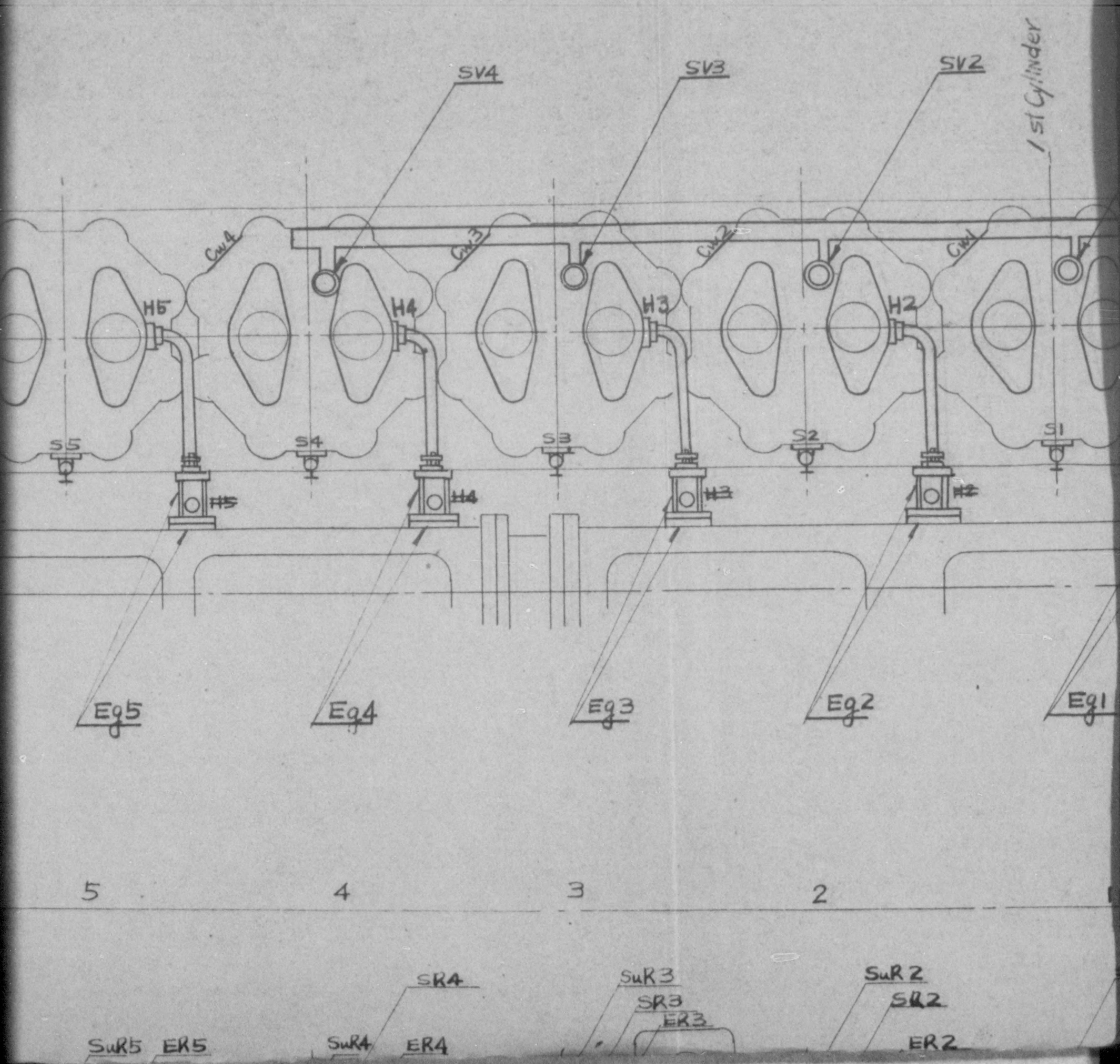
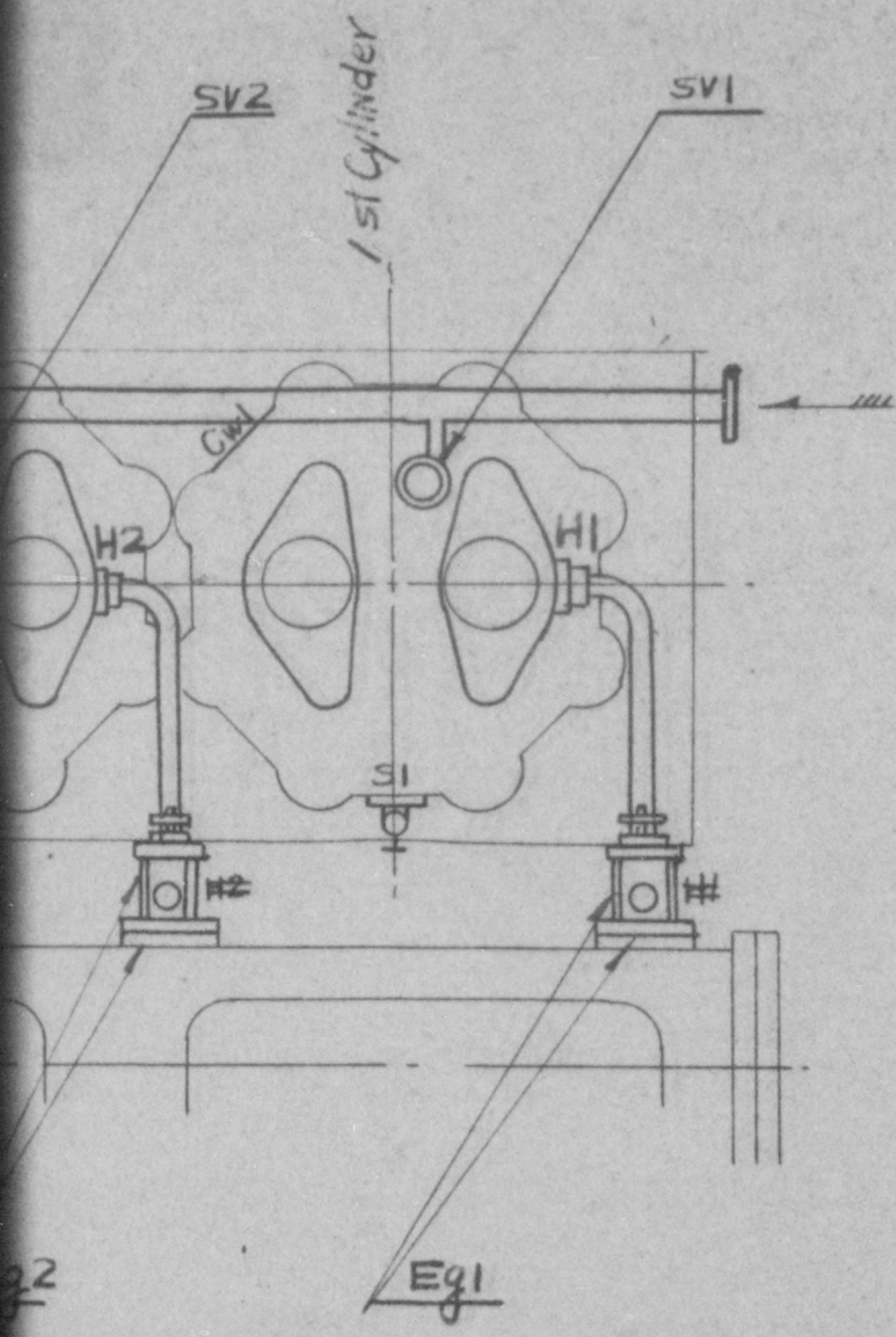


CHART. X-4



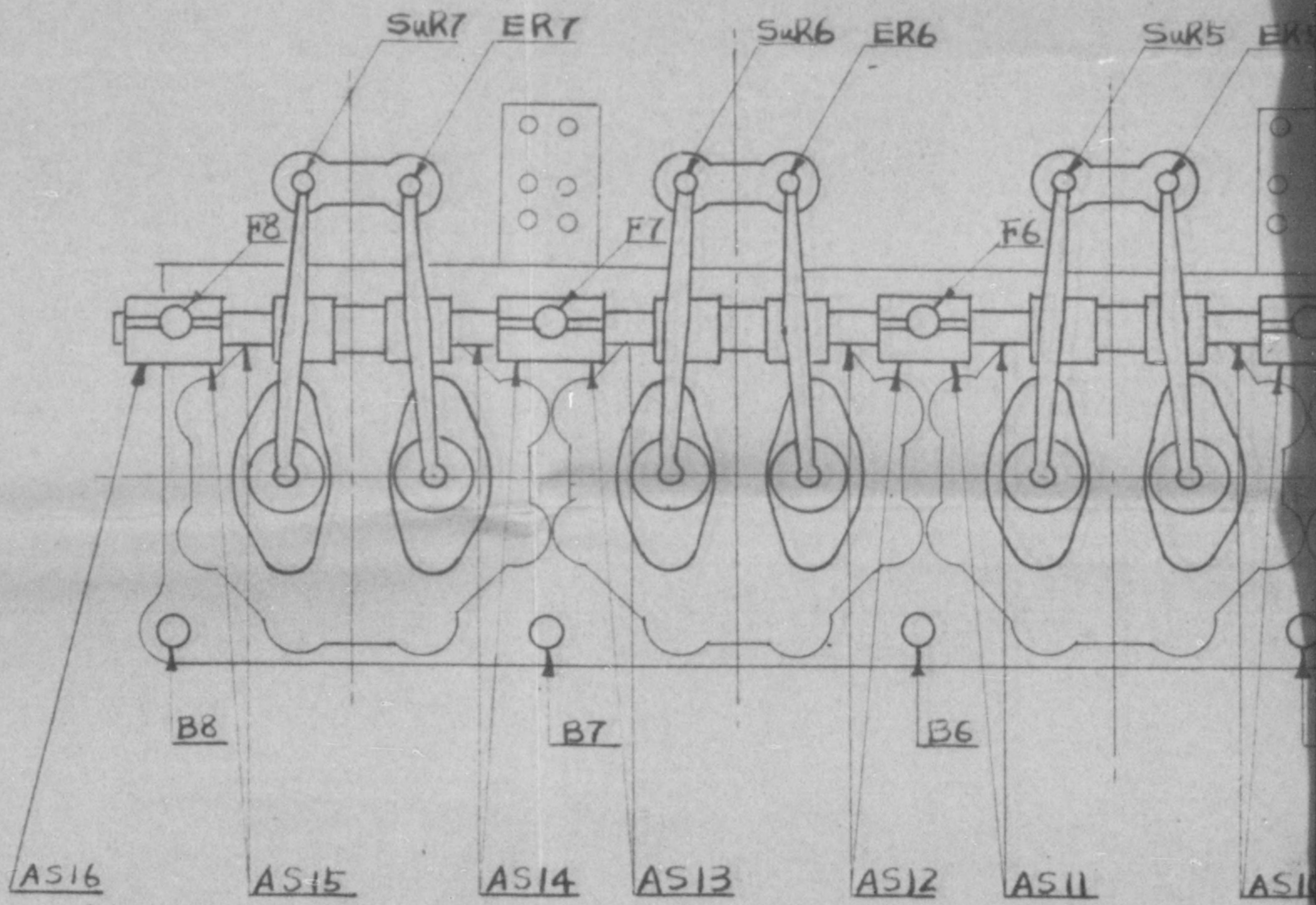
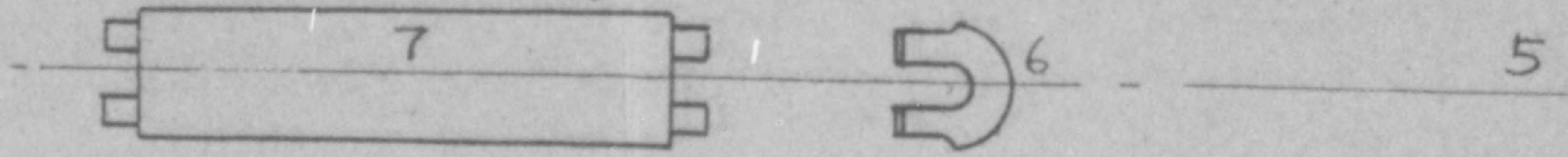


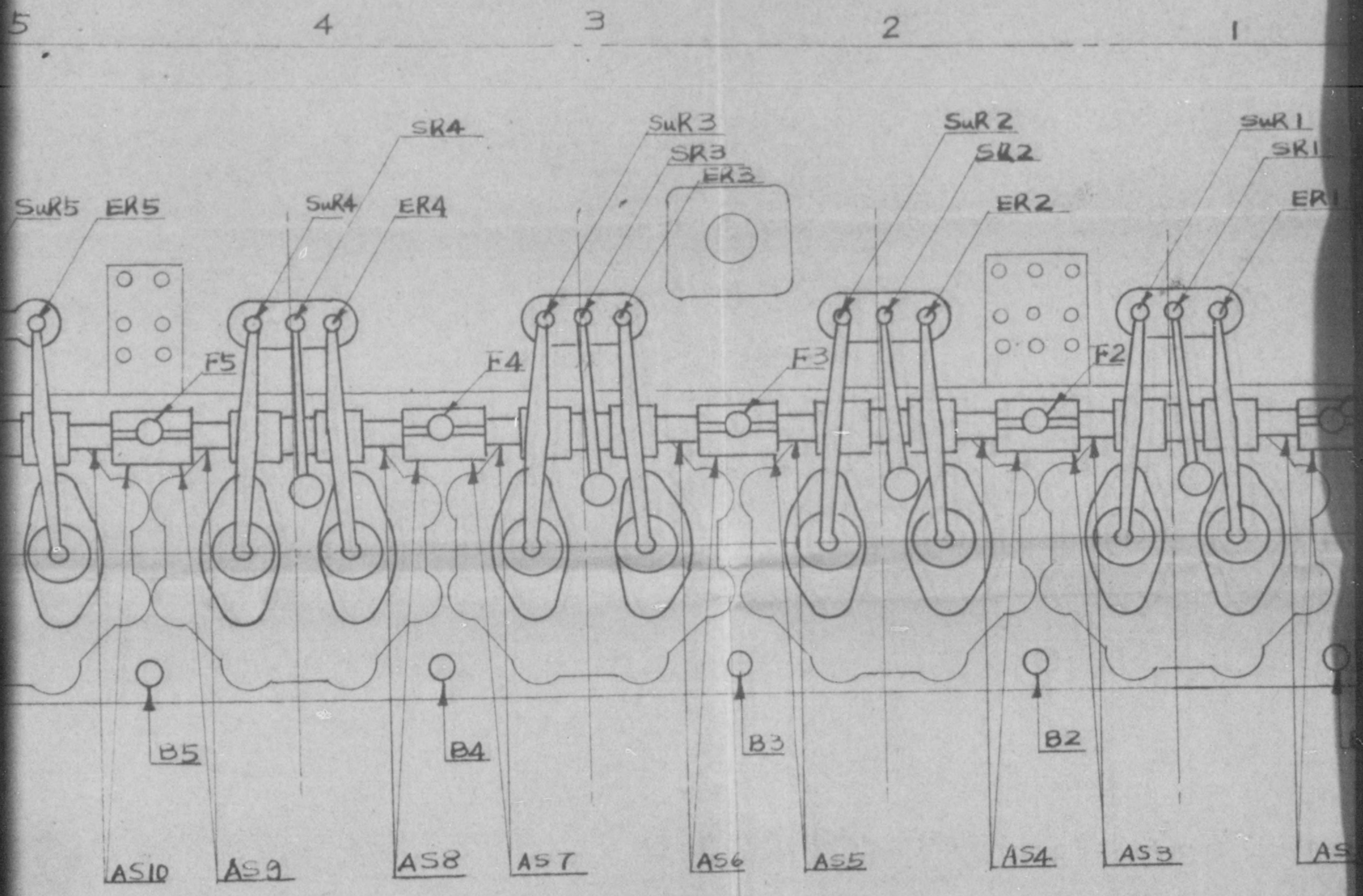


Starting Air.

Cylinder Head Cooling Pipes.
Starting Air pipe & Starting Air Valve.

SVR 2 SVR 1
SR 2 SR 1
ER 2 ER 1





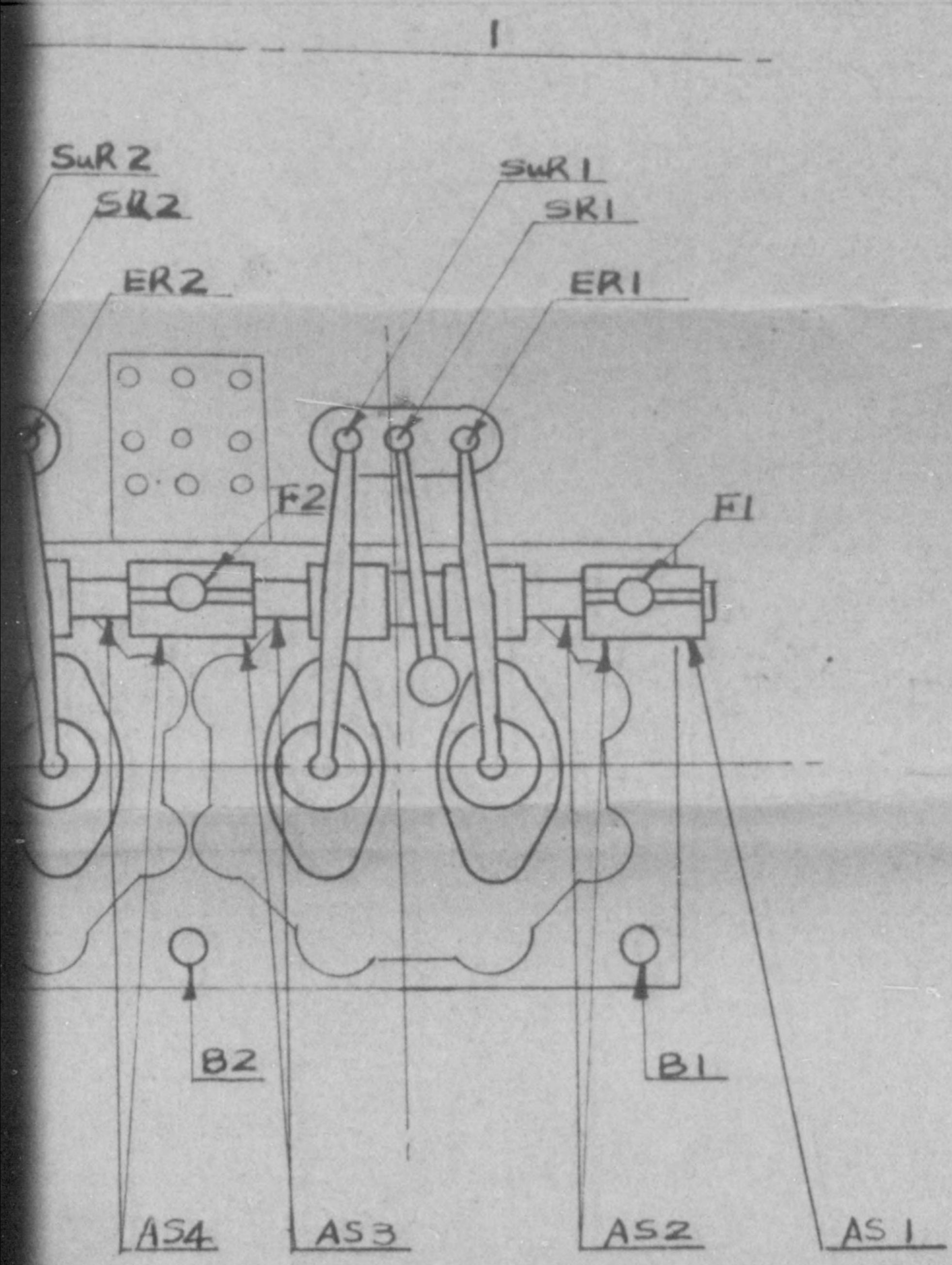
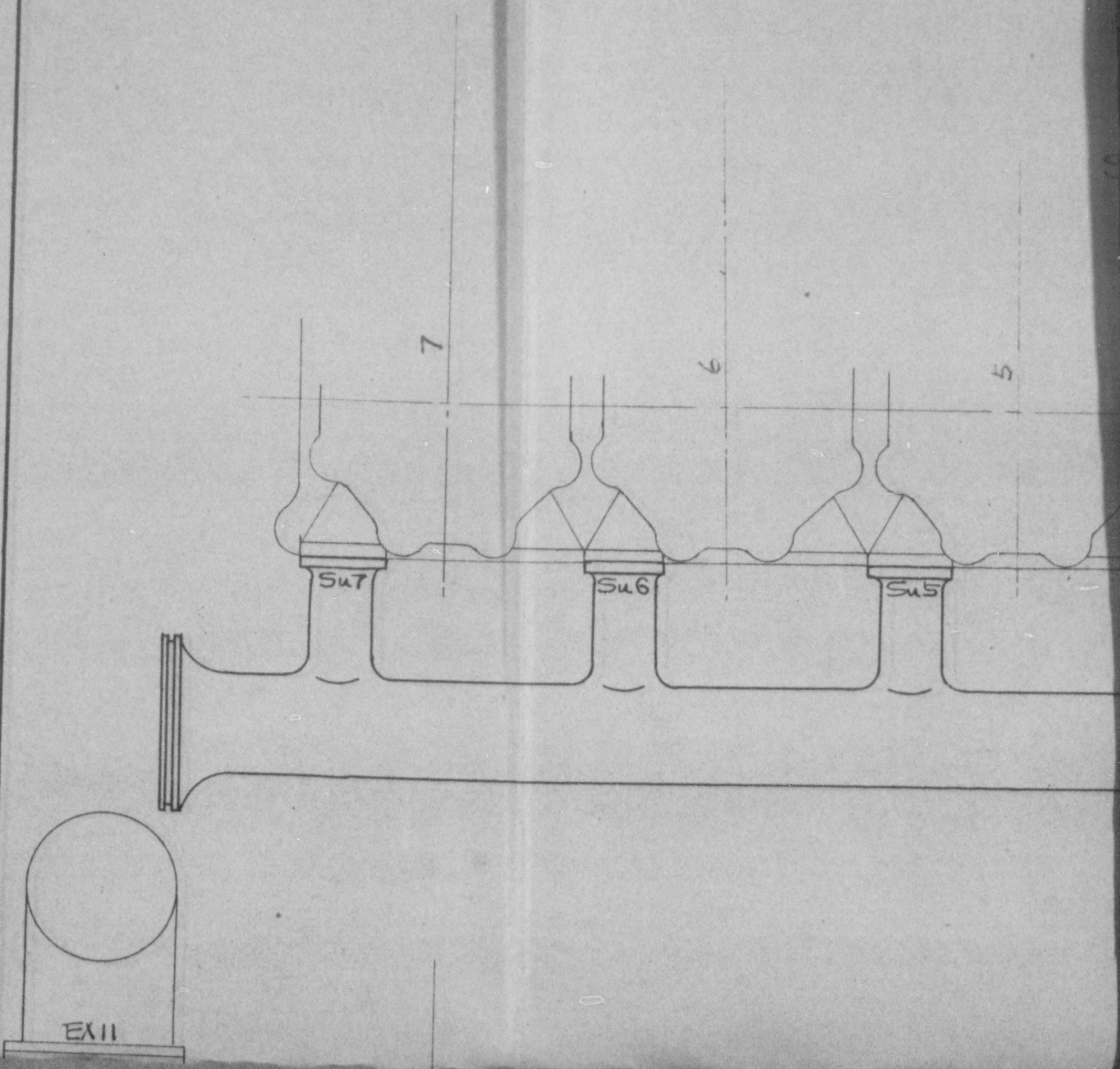
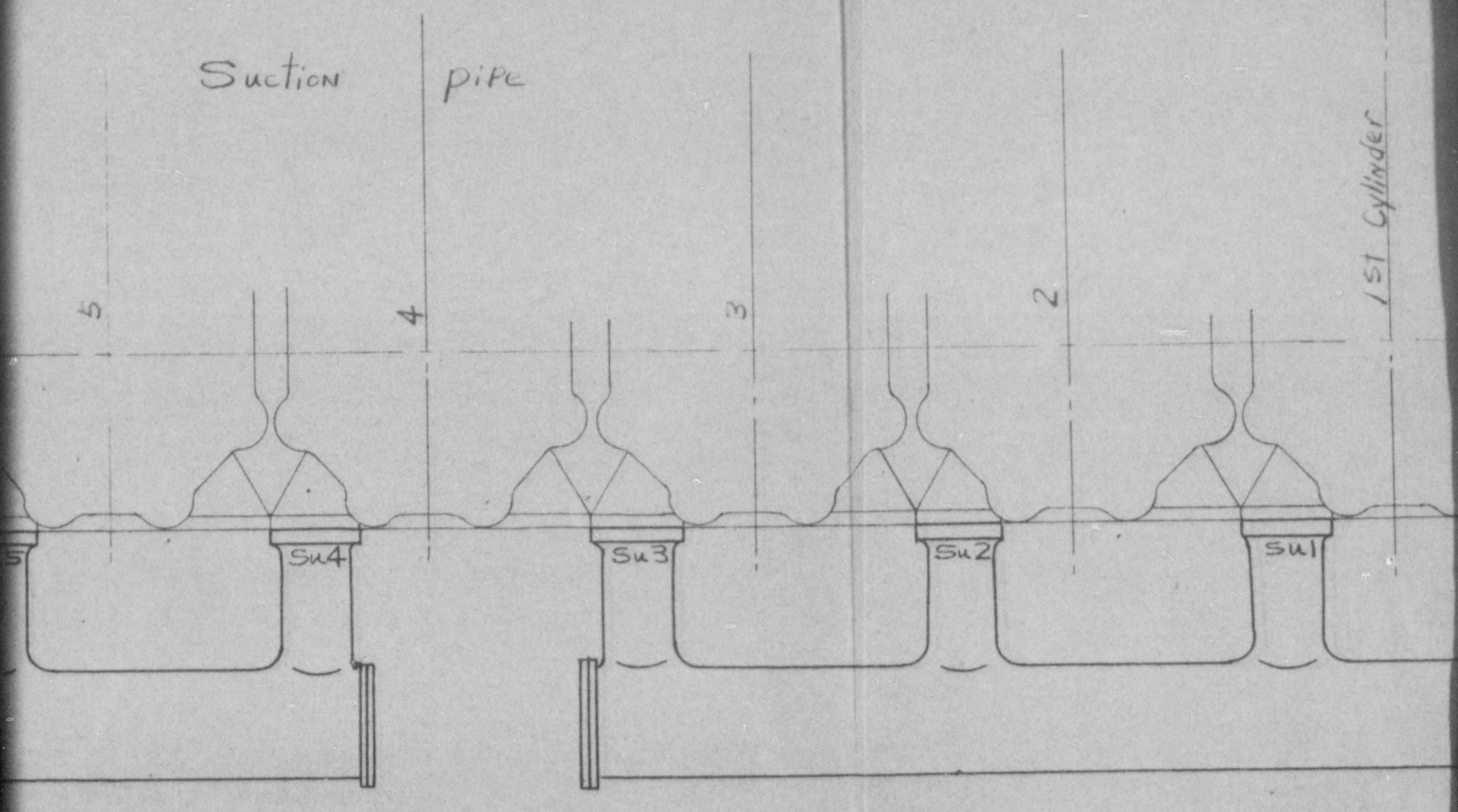


CHART. X-5

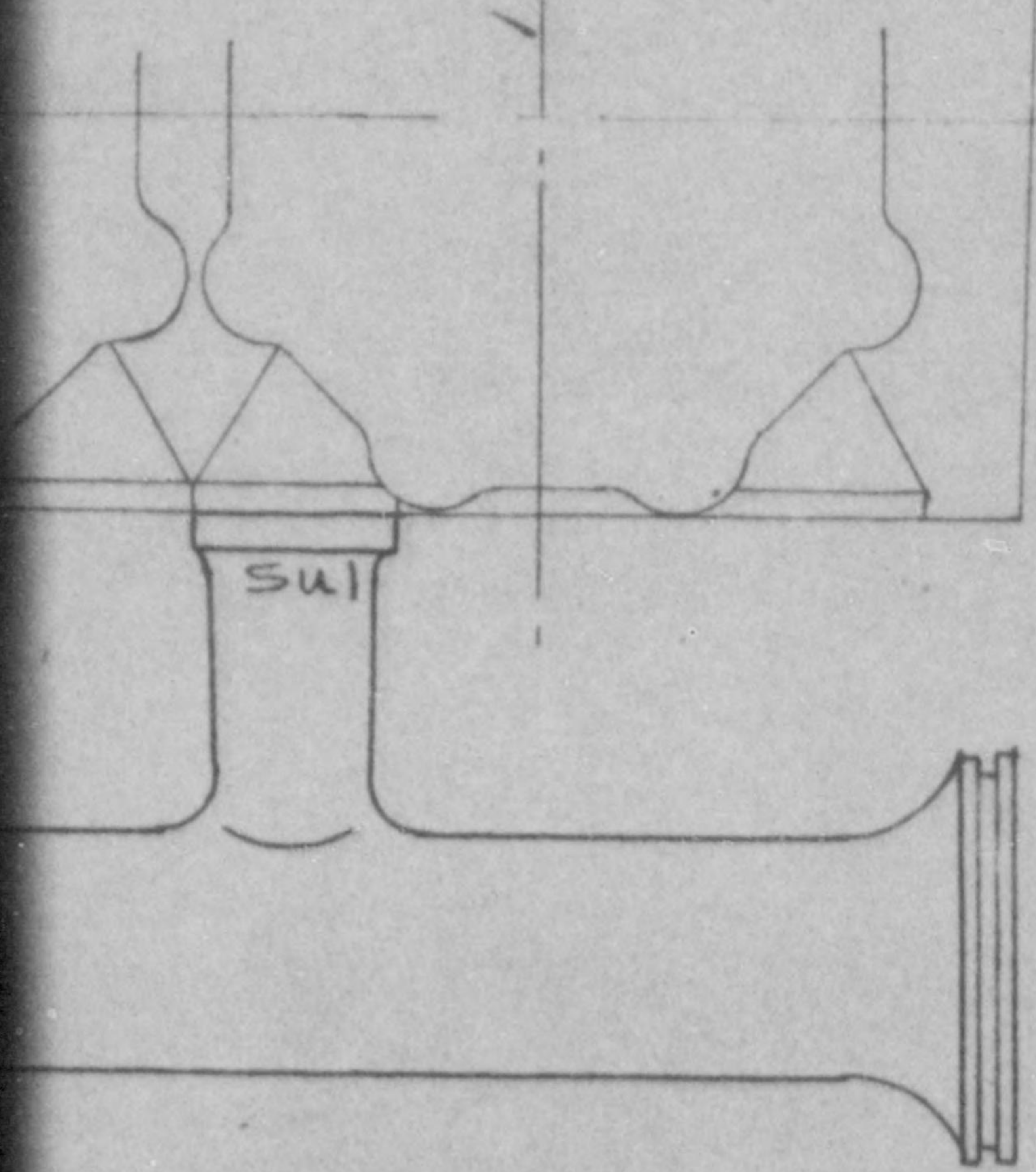


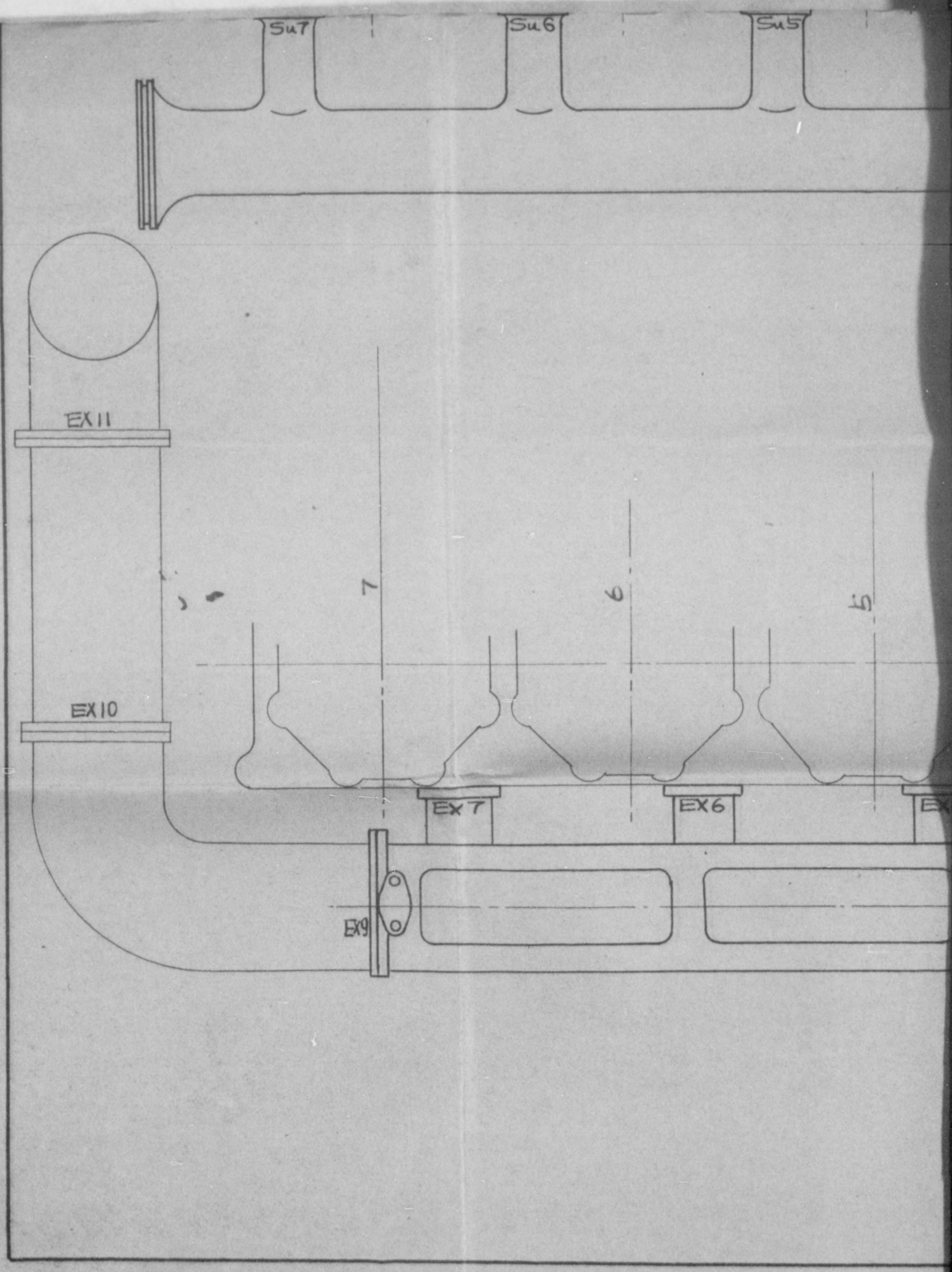
Suction pipe

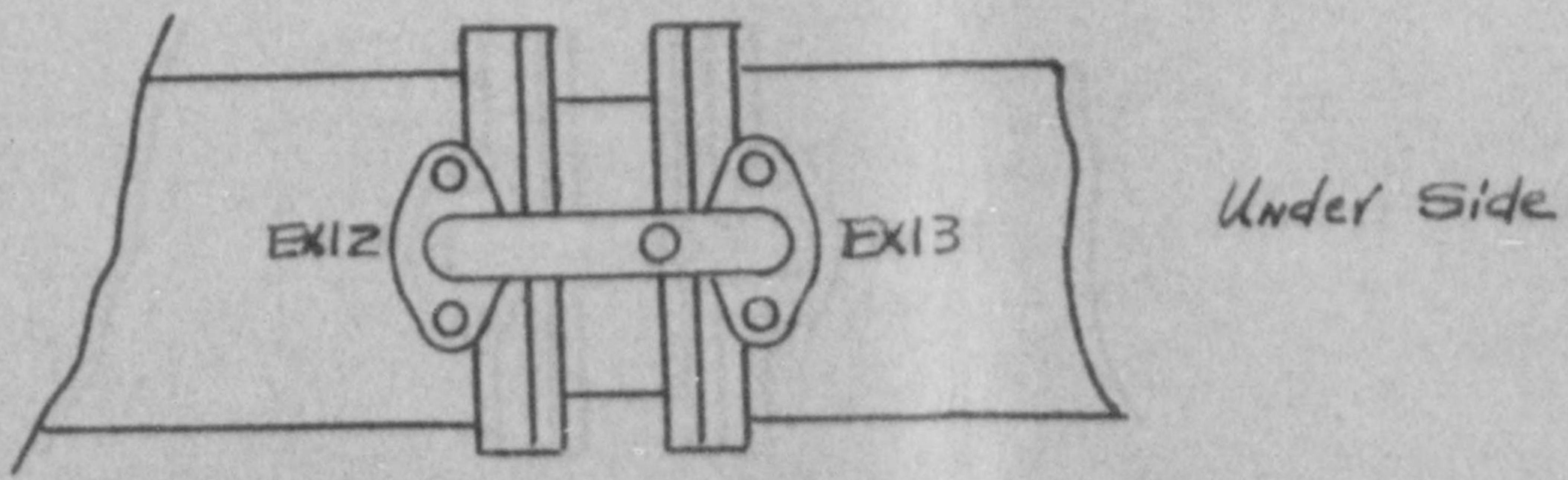
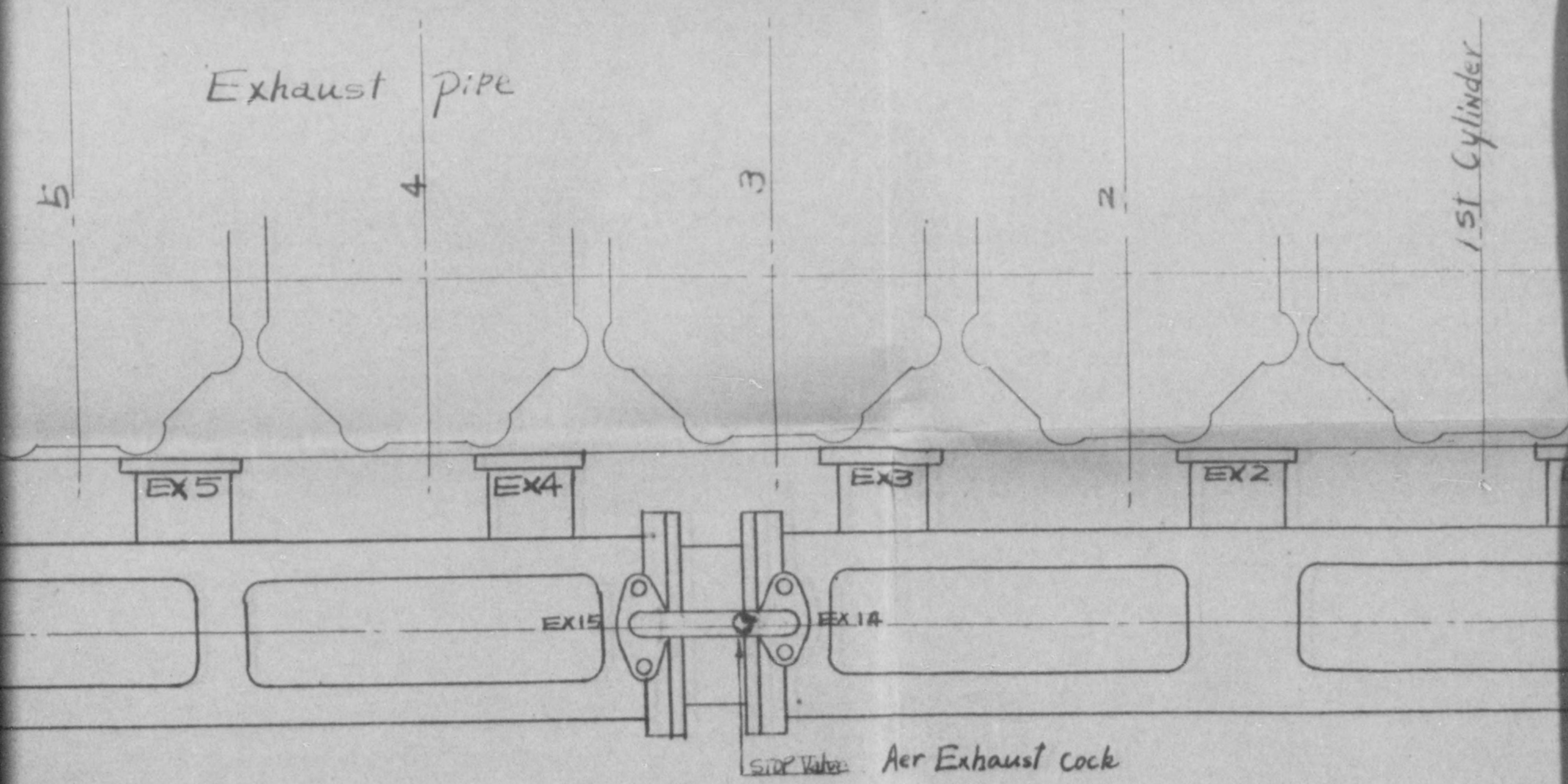
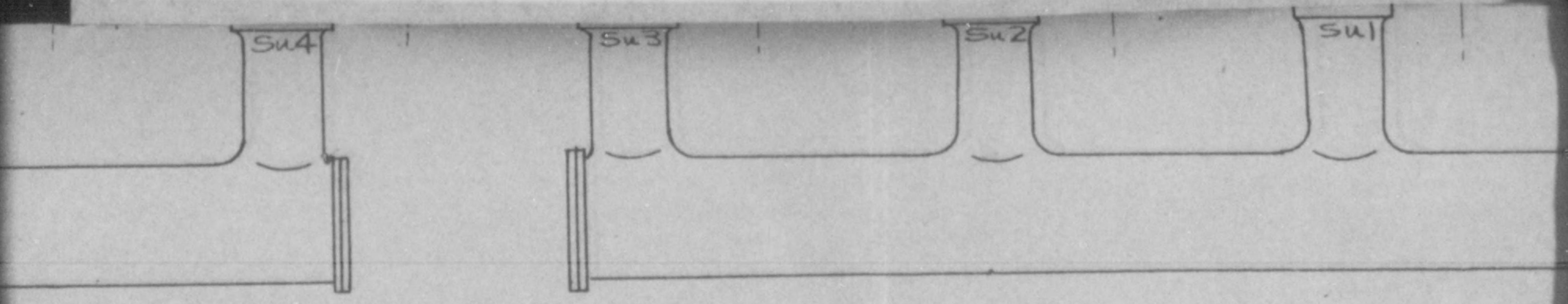
1st Cylinder



1st Cylinder







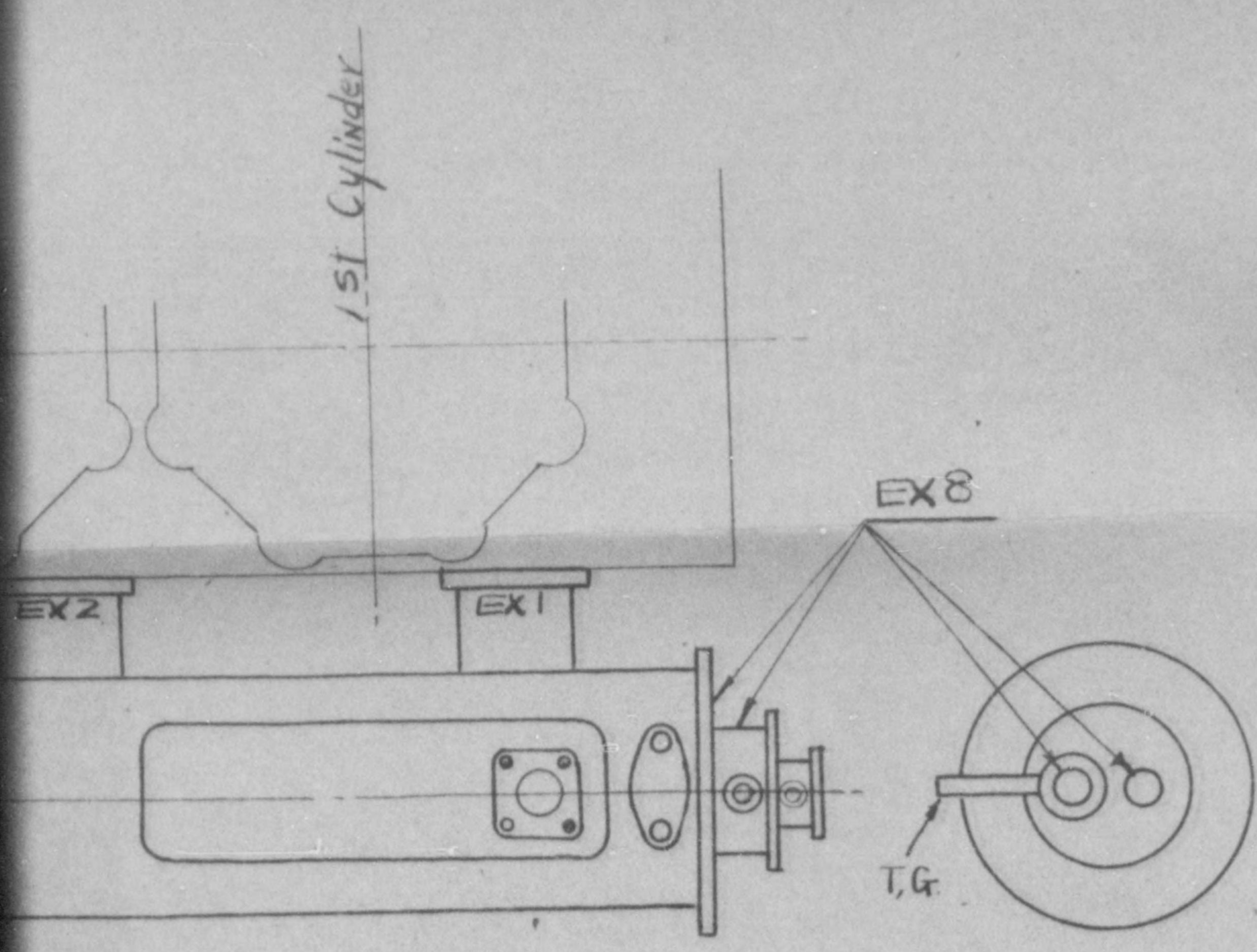
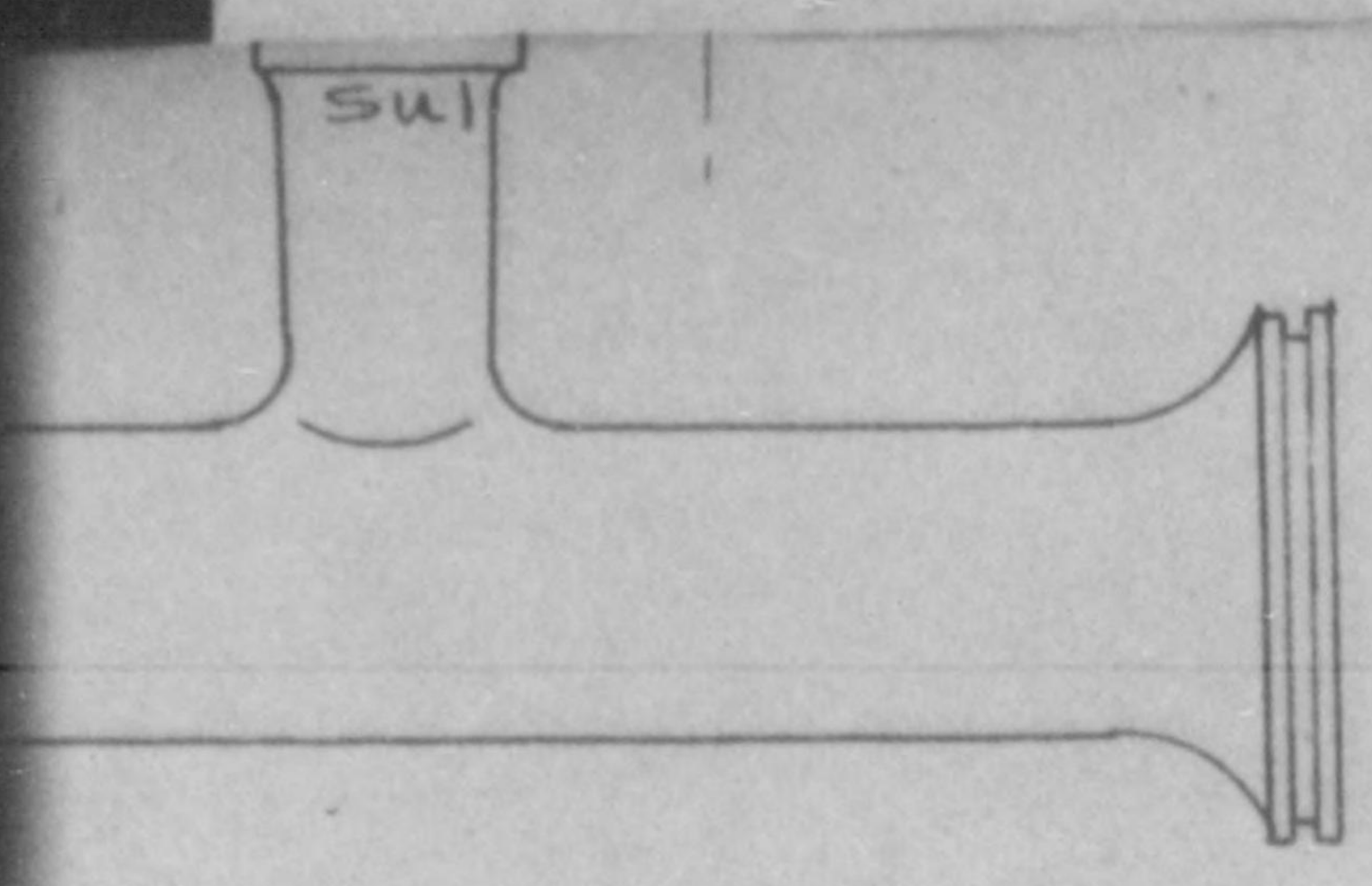
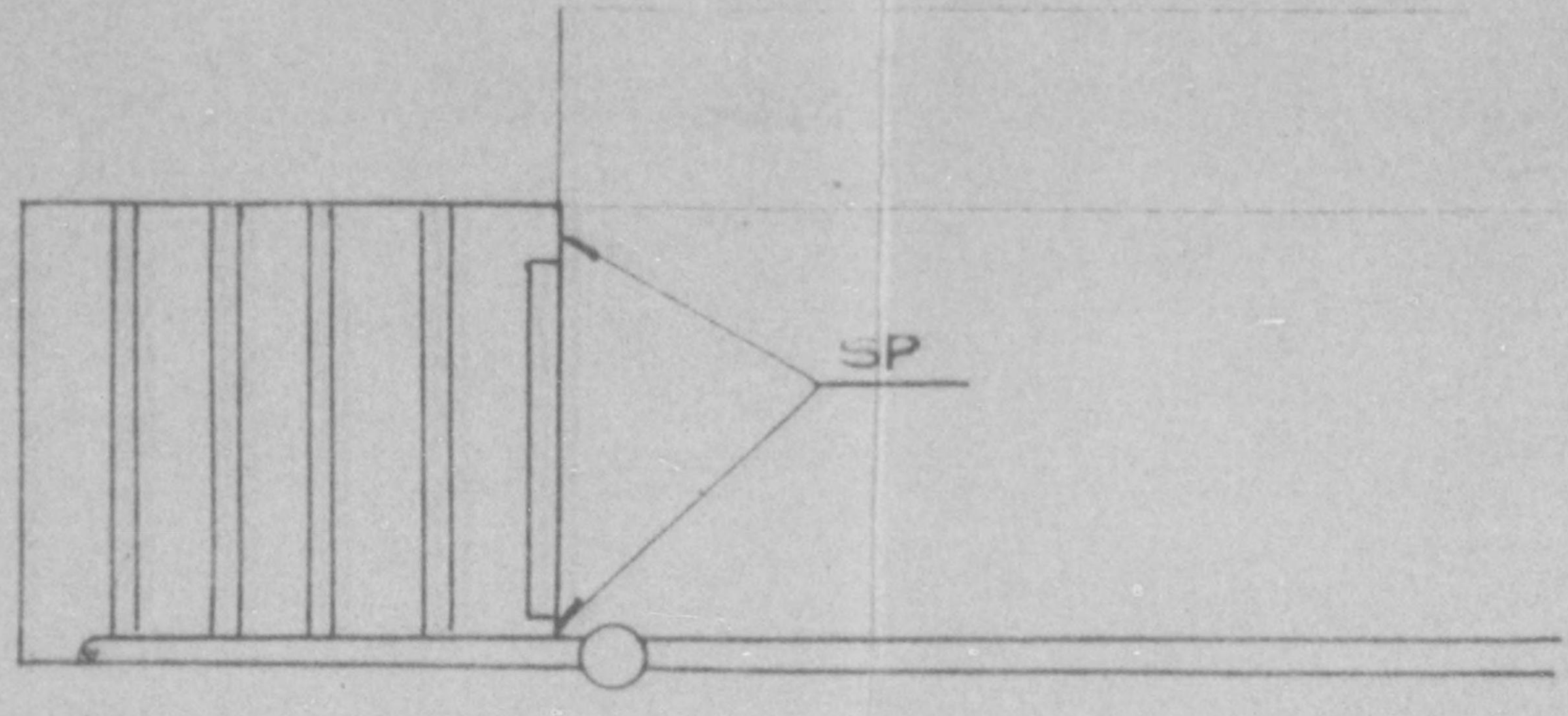
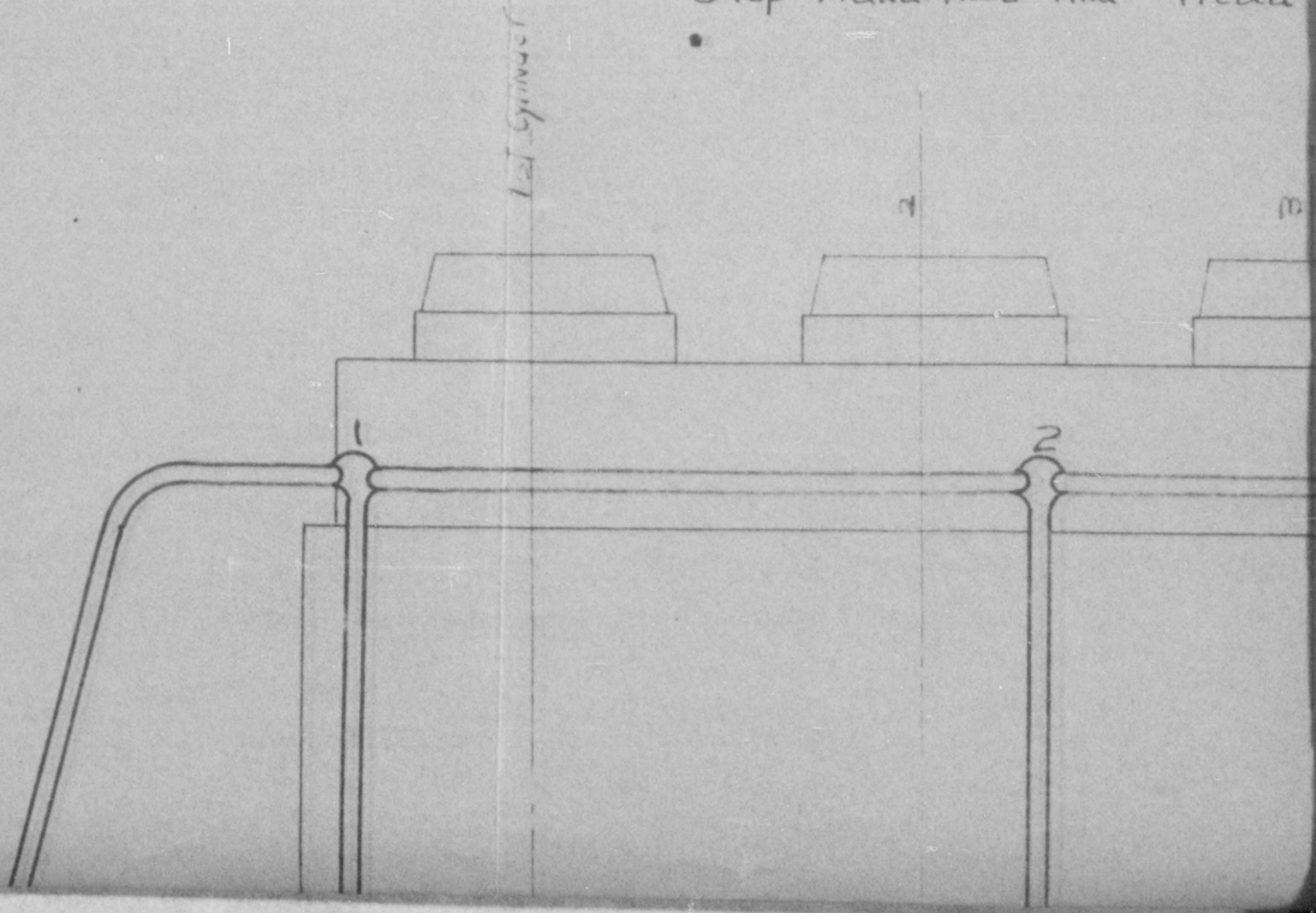


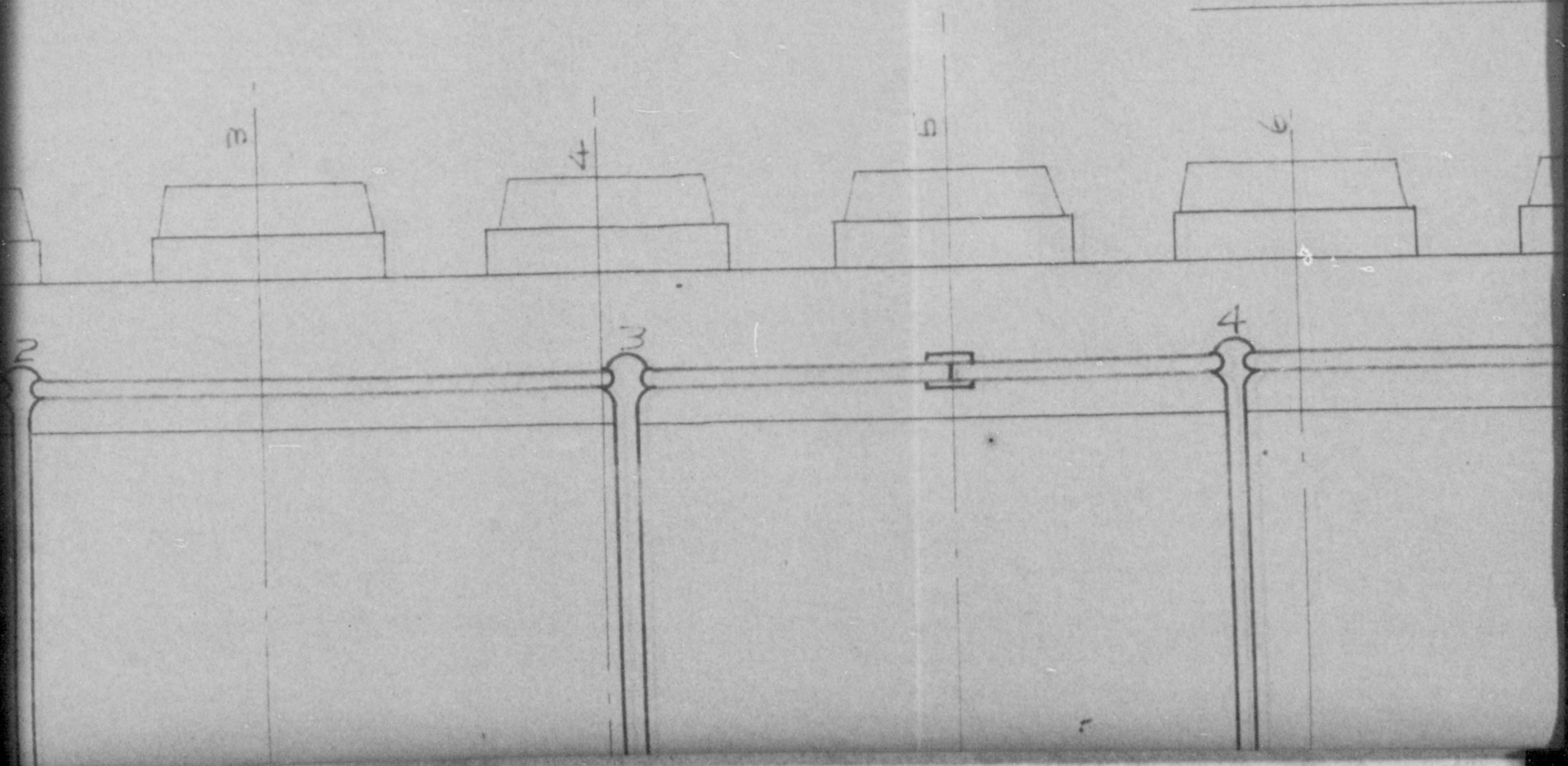
CHART X-6

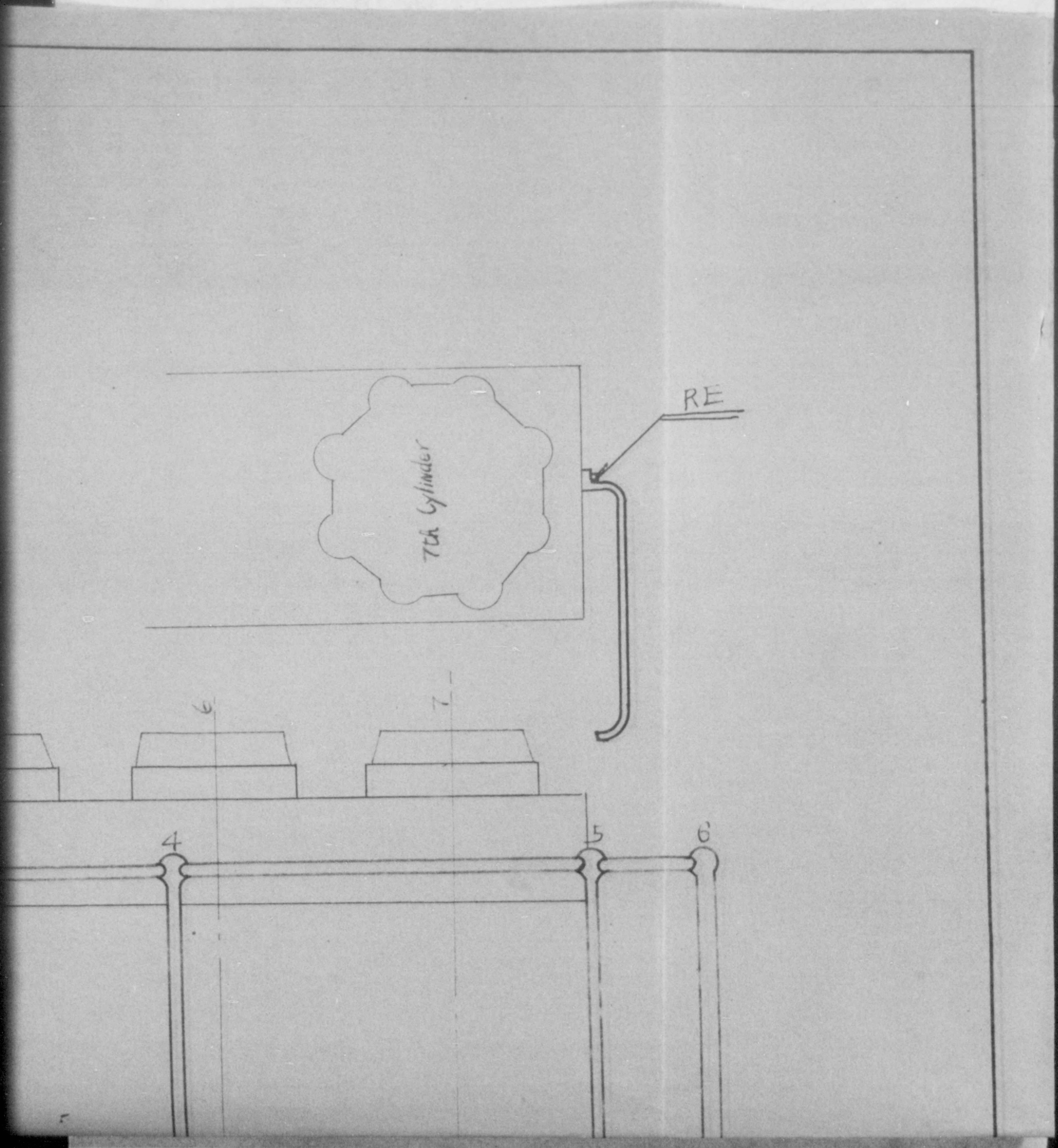


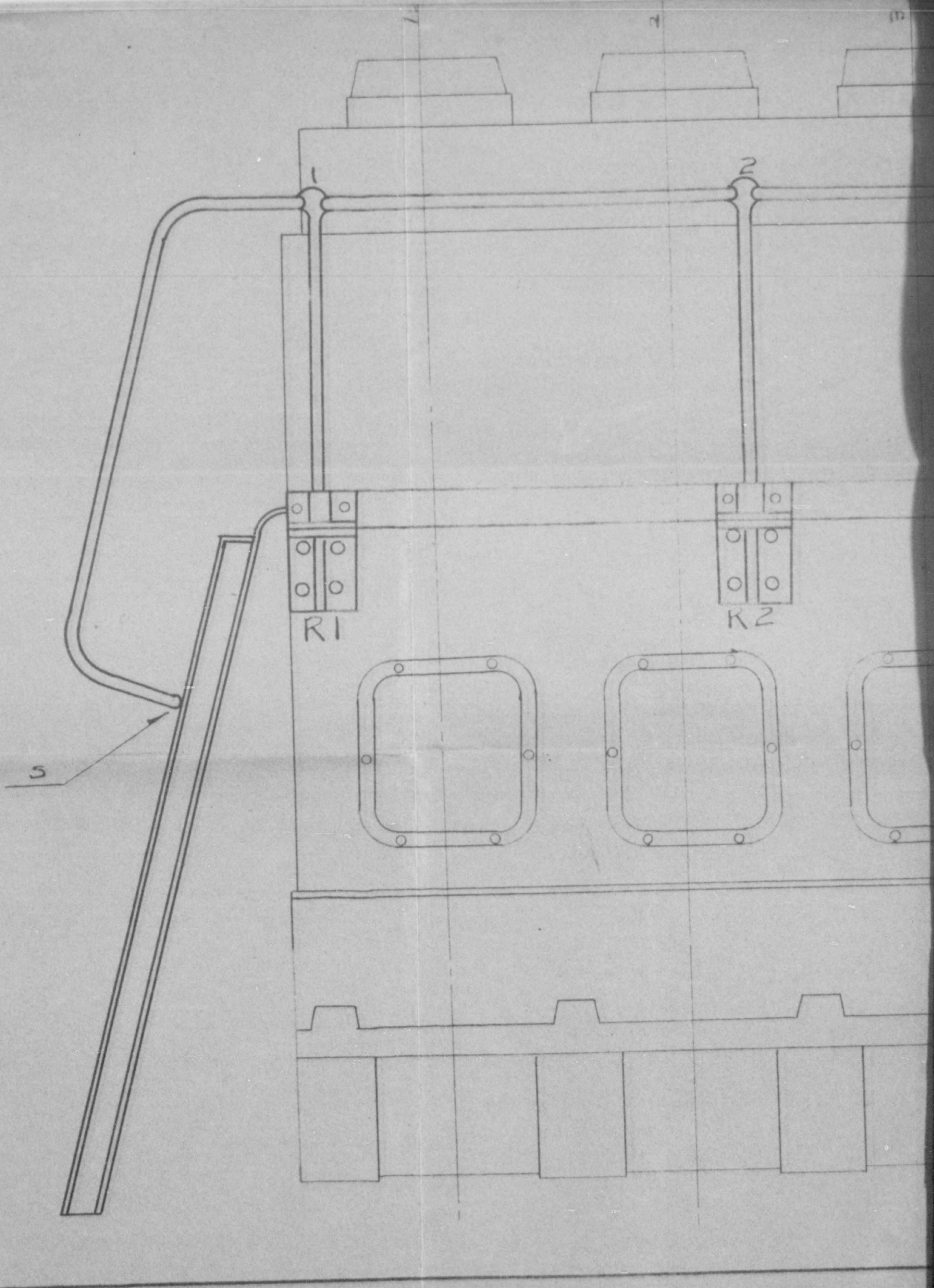
Step Hand Rail And Tread

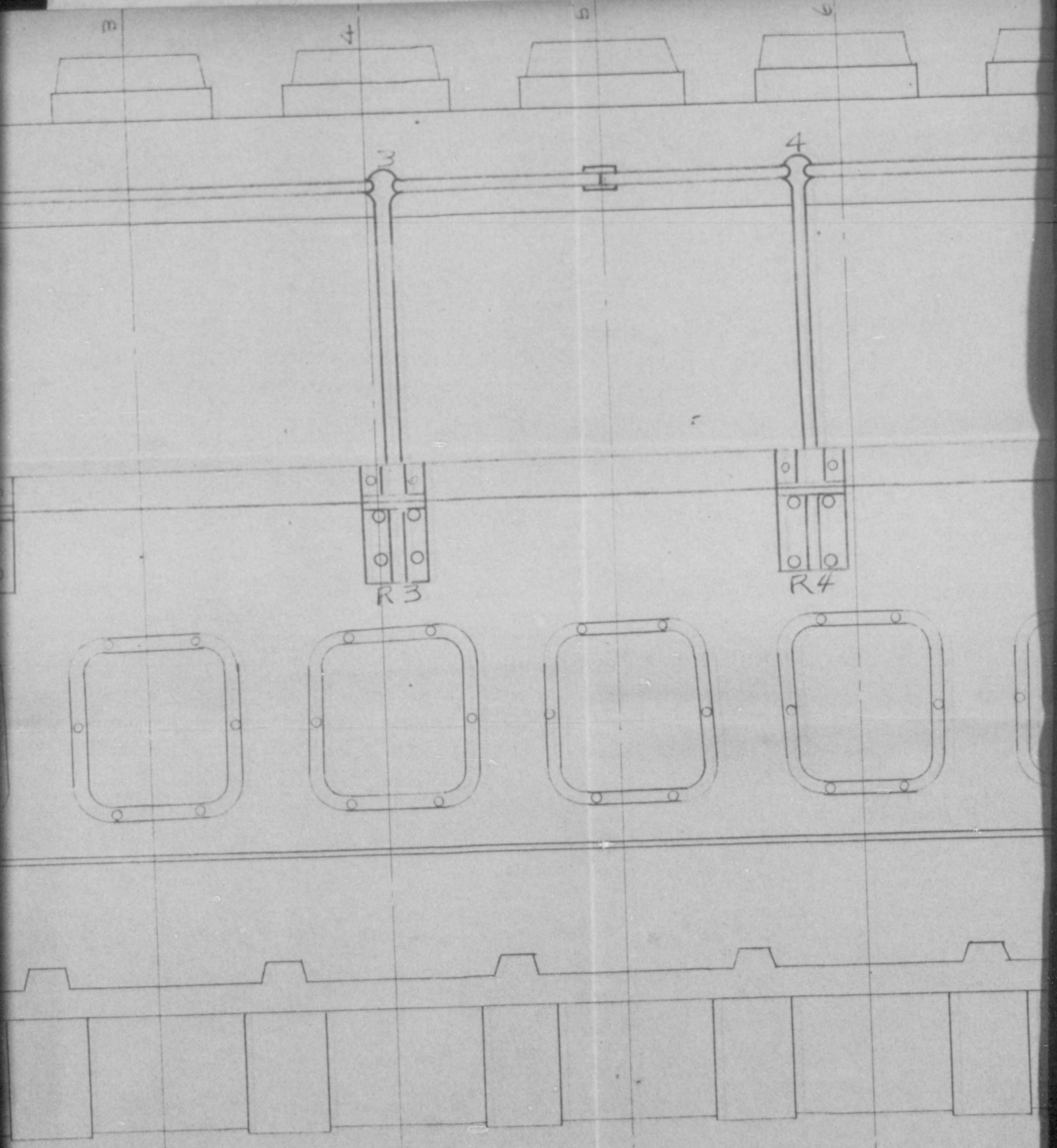


And Tread Board









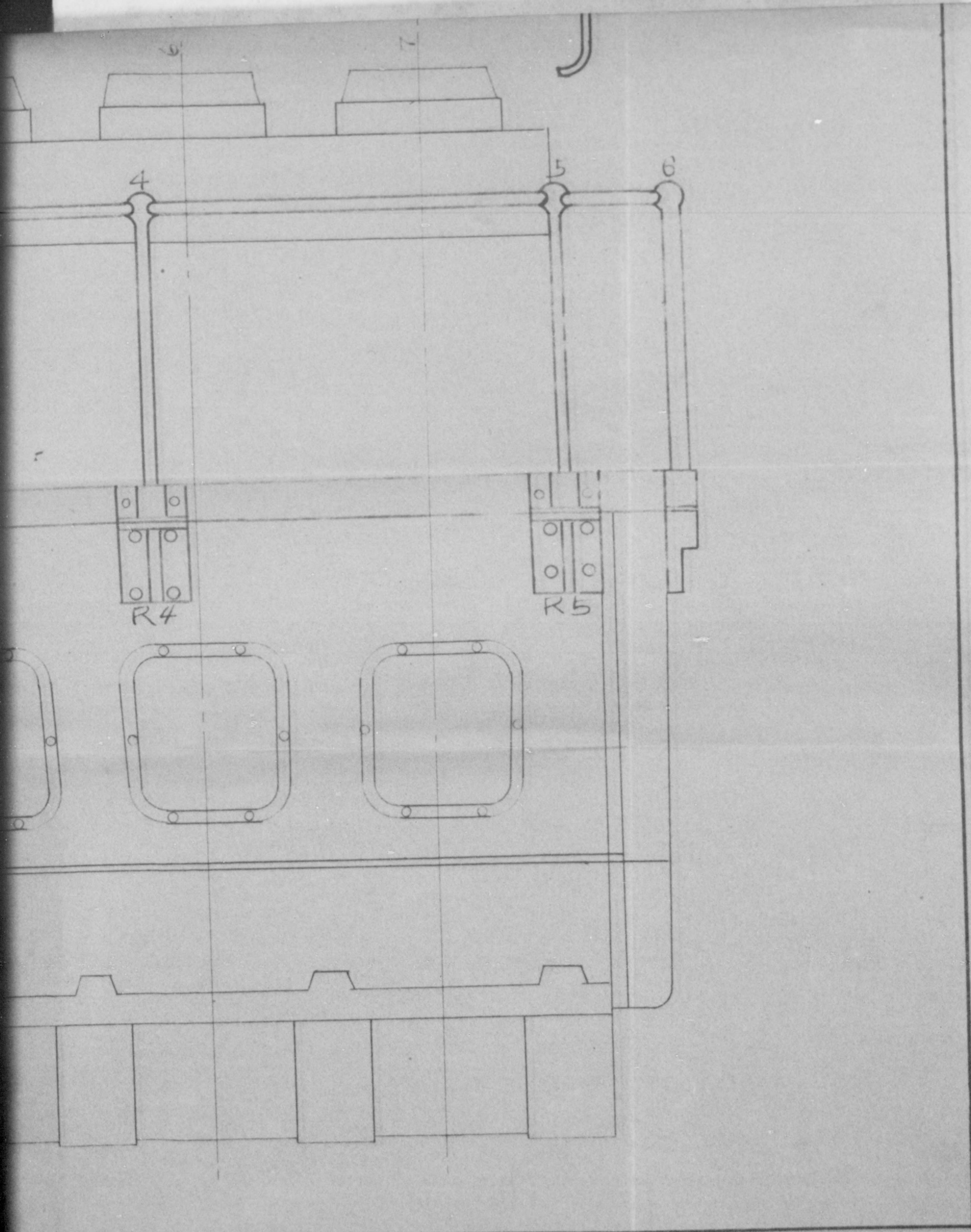
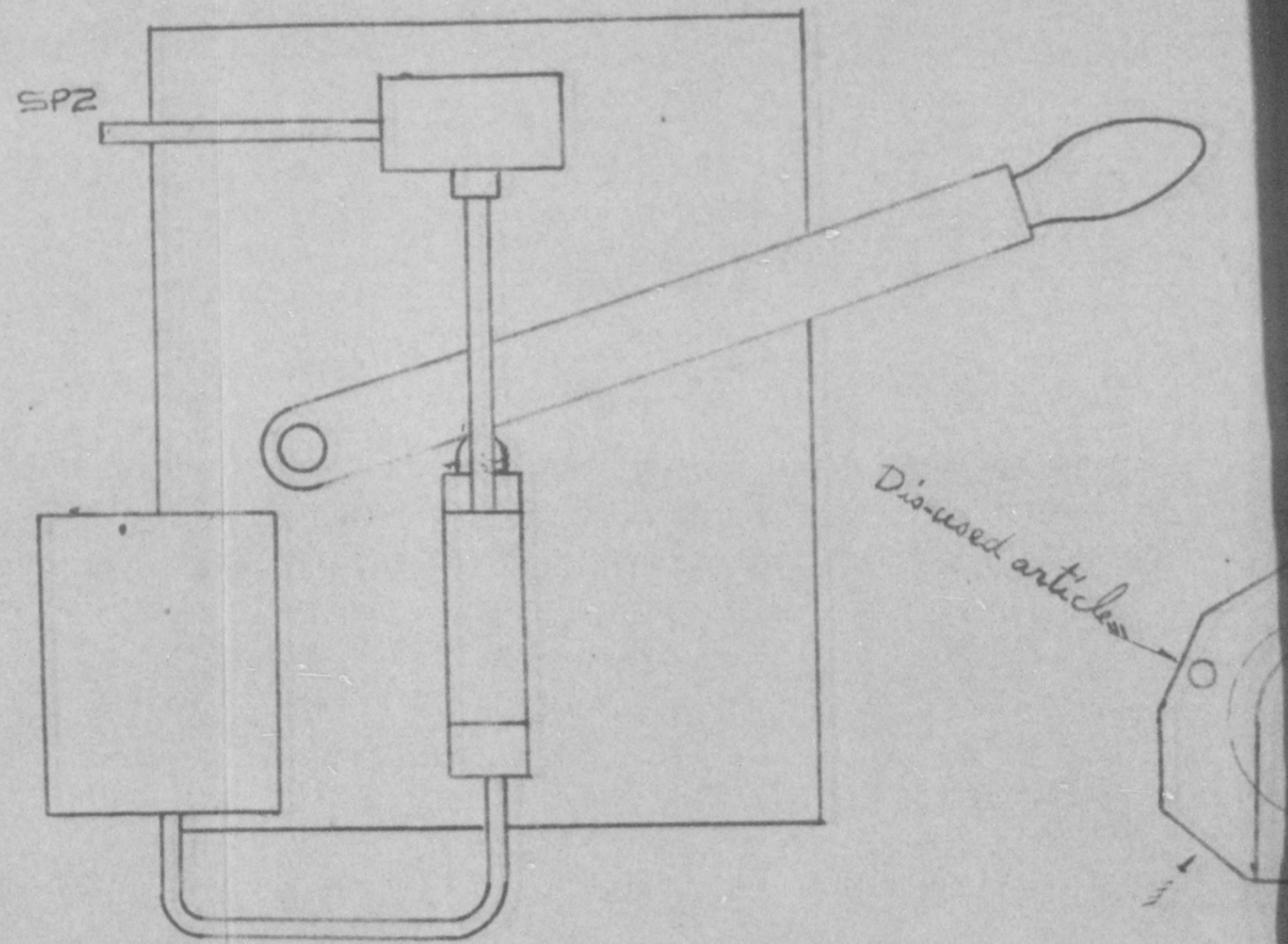


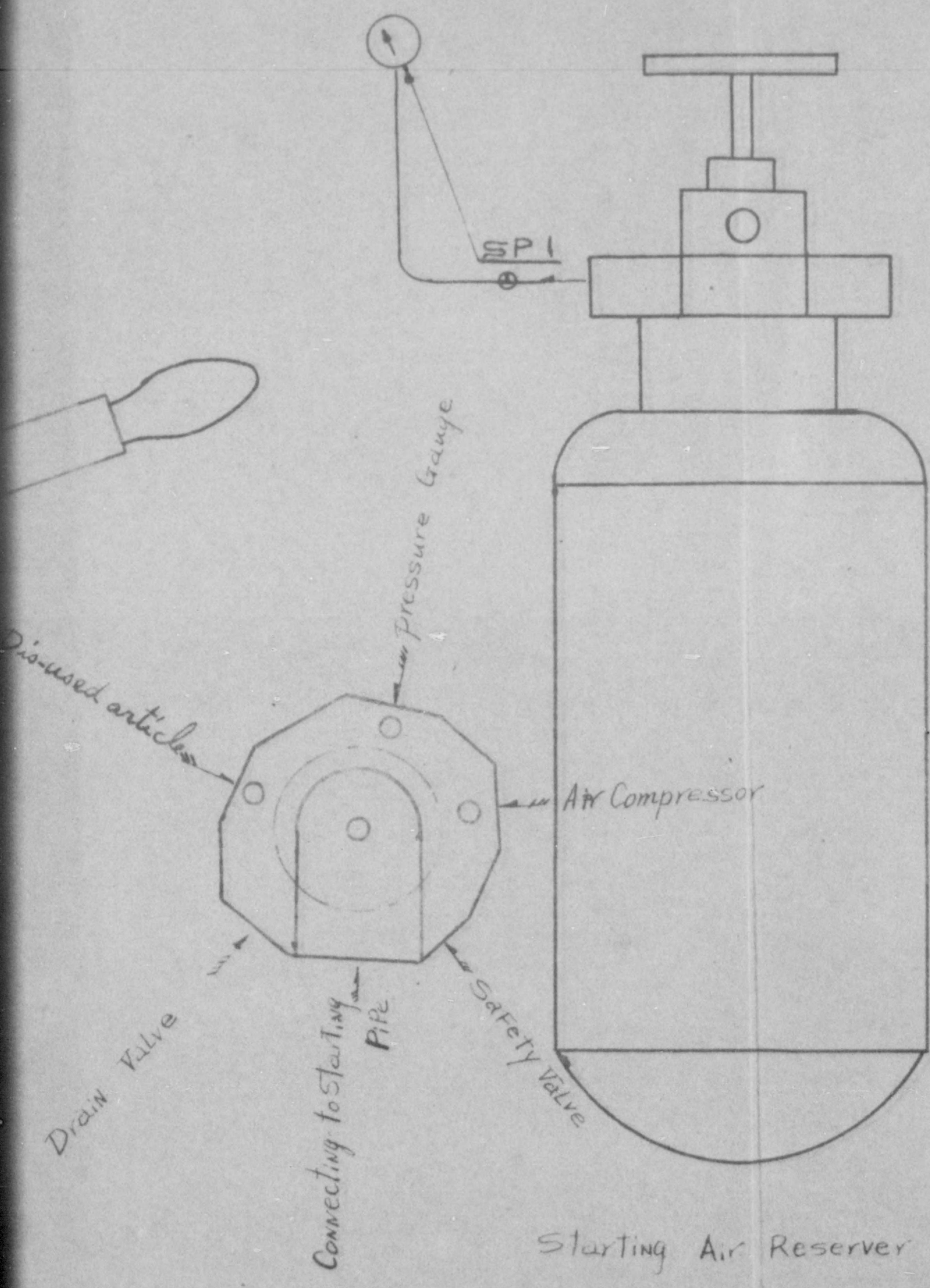
CHART X-7

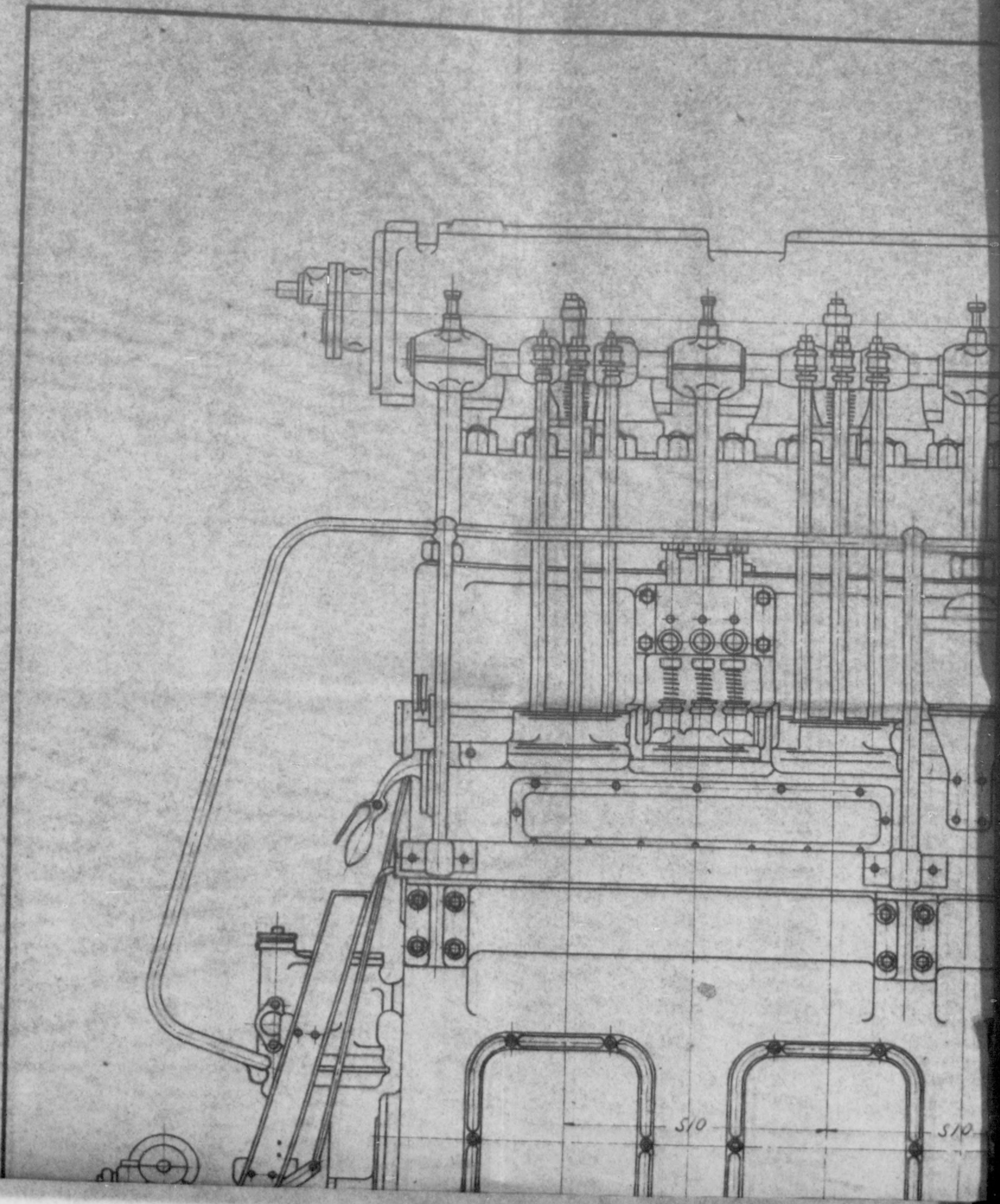


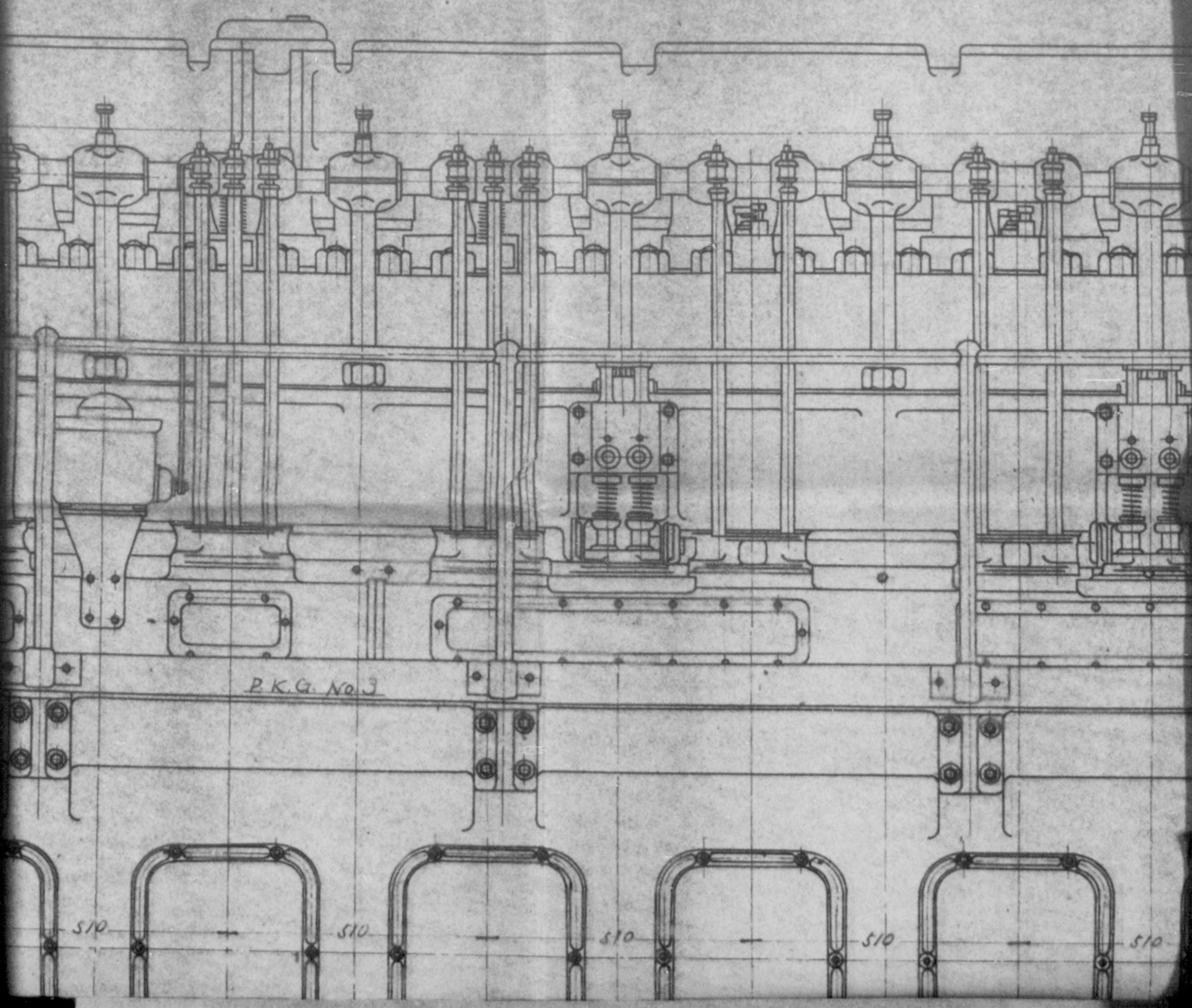
Fuel Nozzle Tester

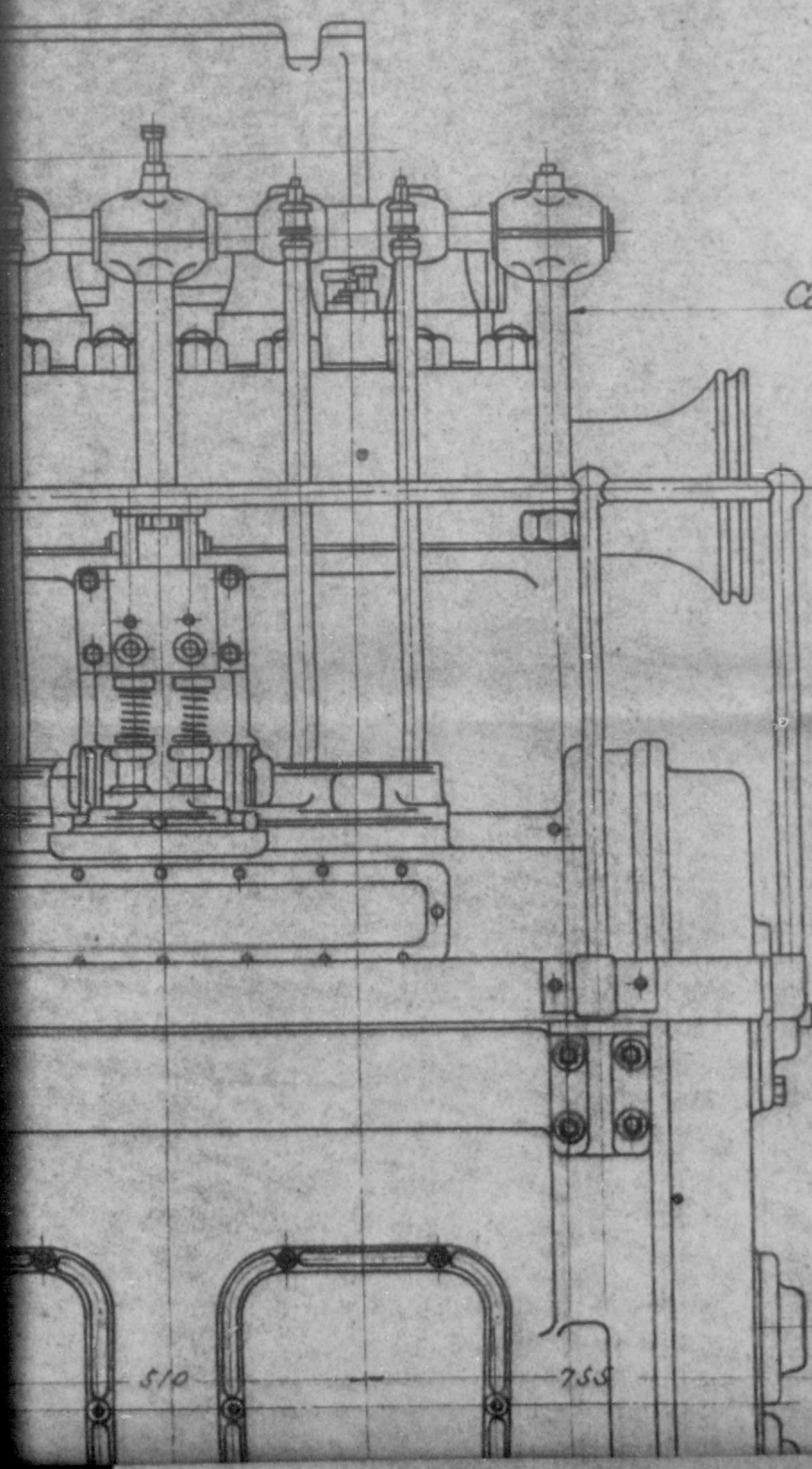
Dis-used article

Drain Valve

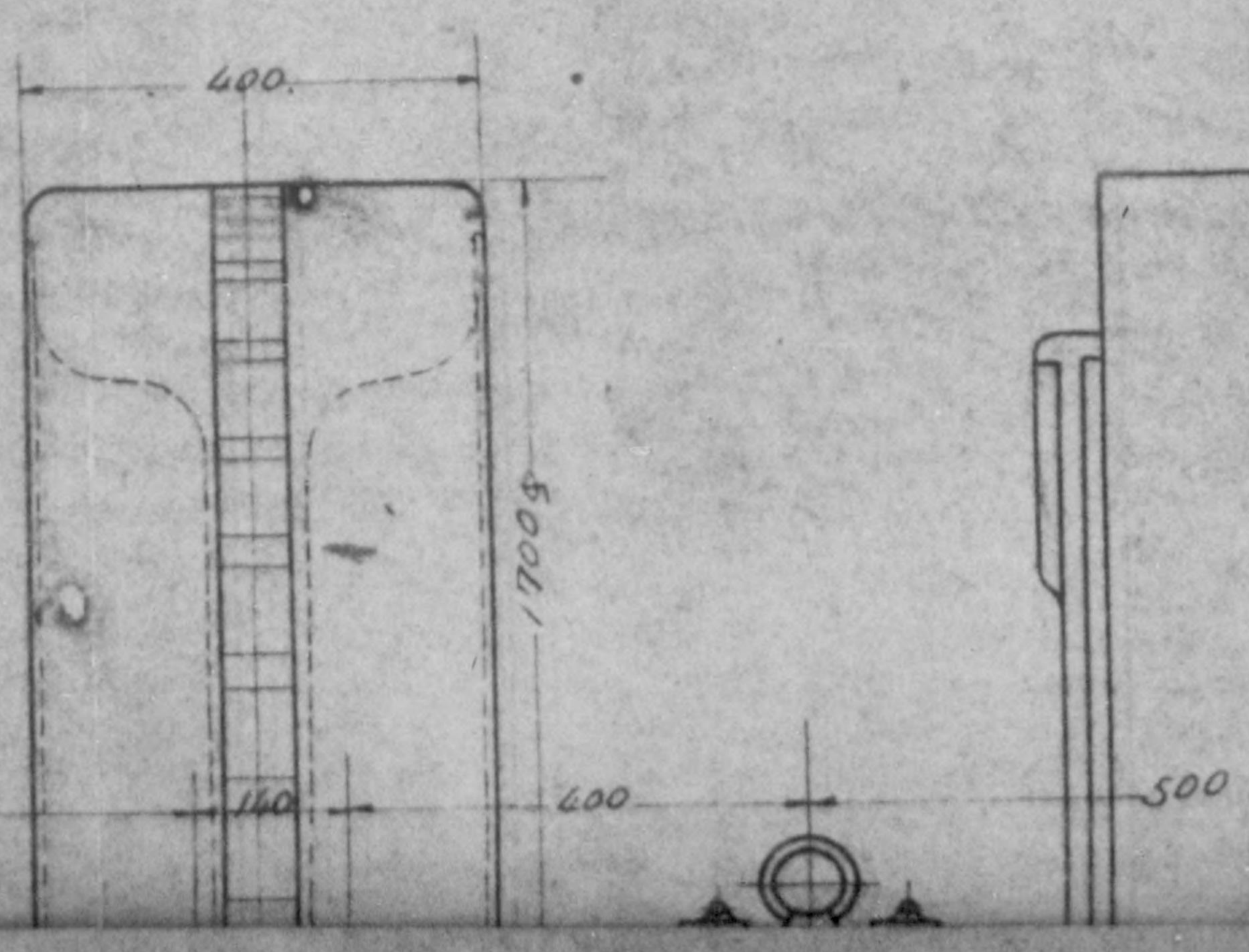


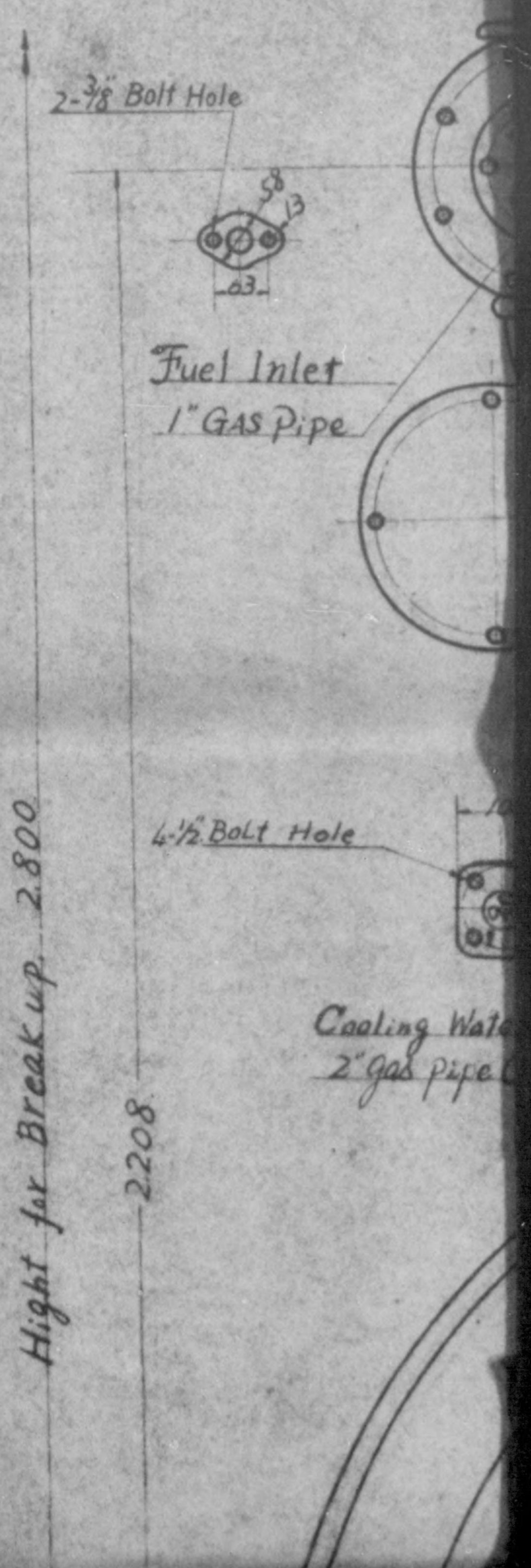
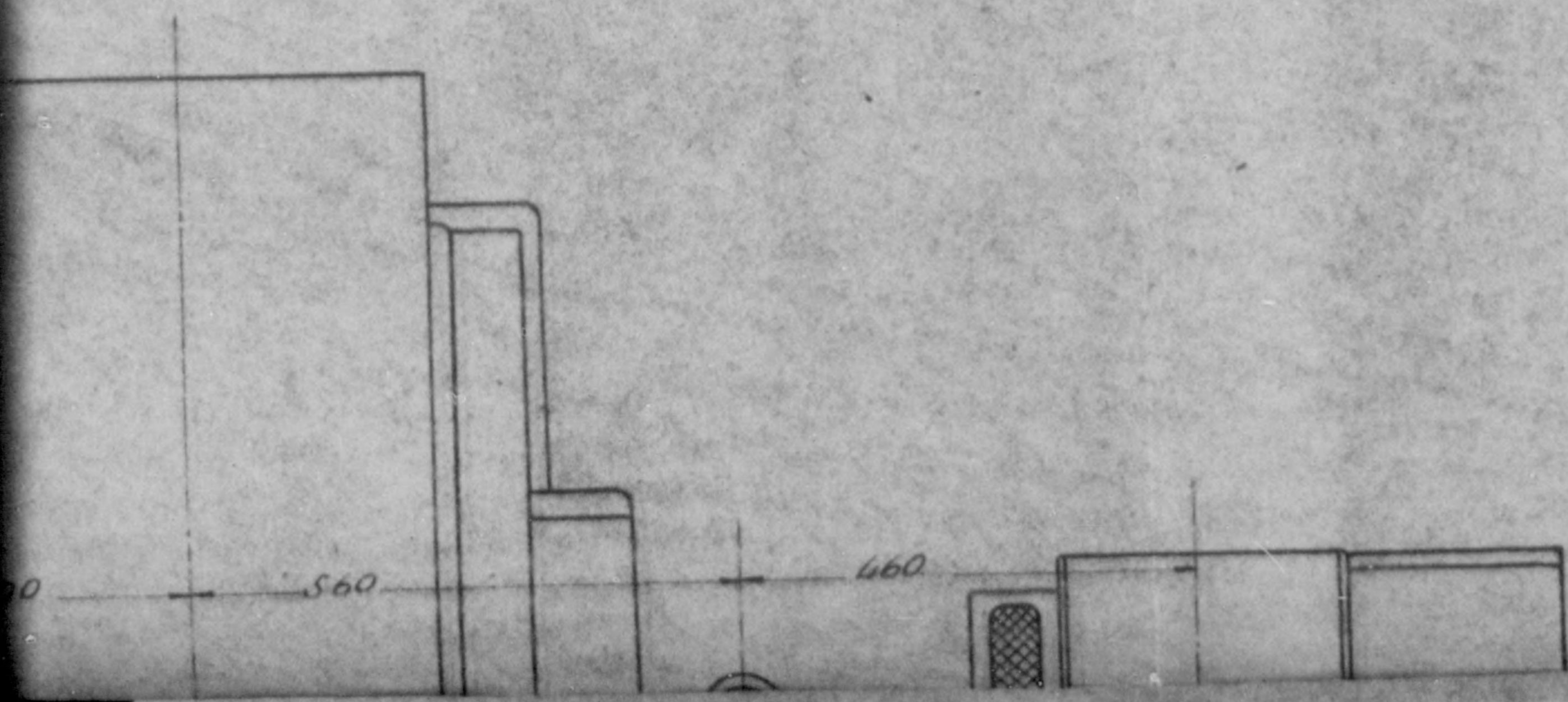


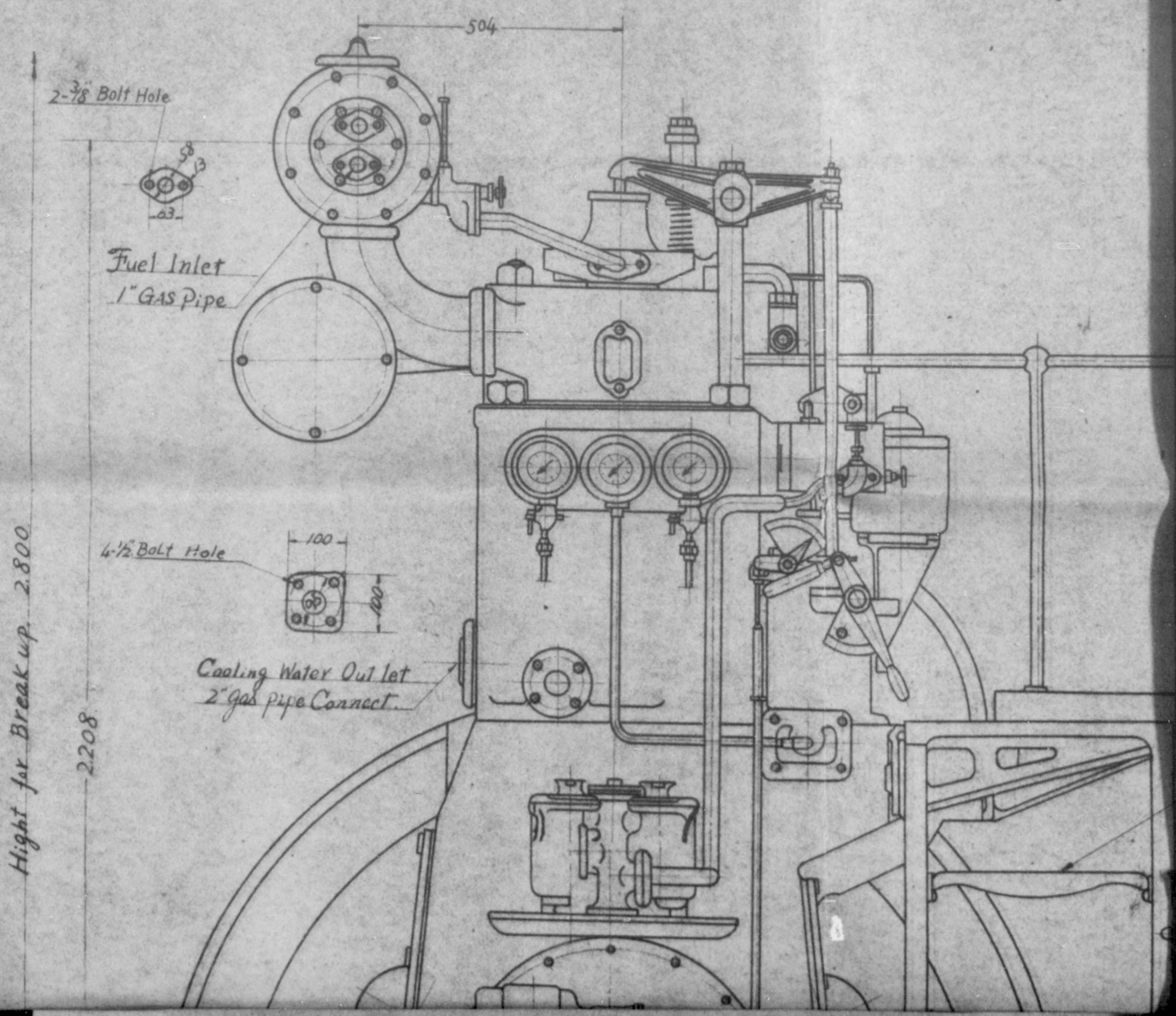


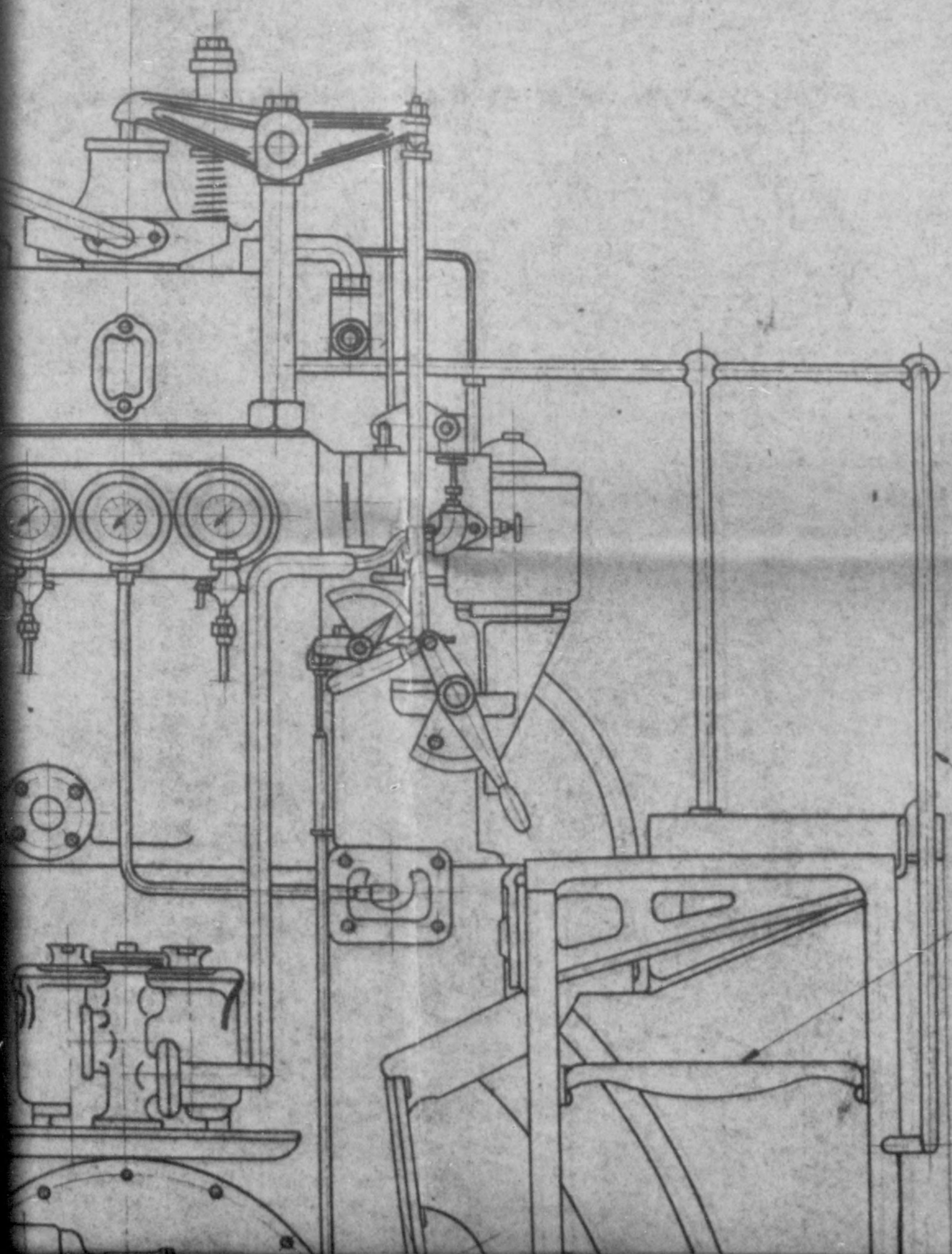


*Connecting Bolts (8)
P.K.G. No. 11*

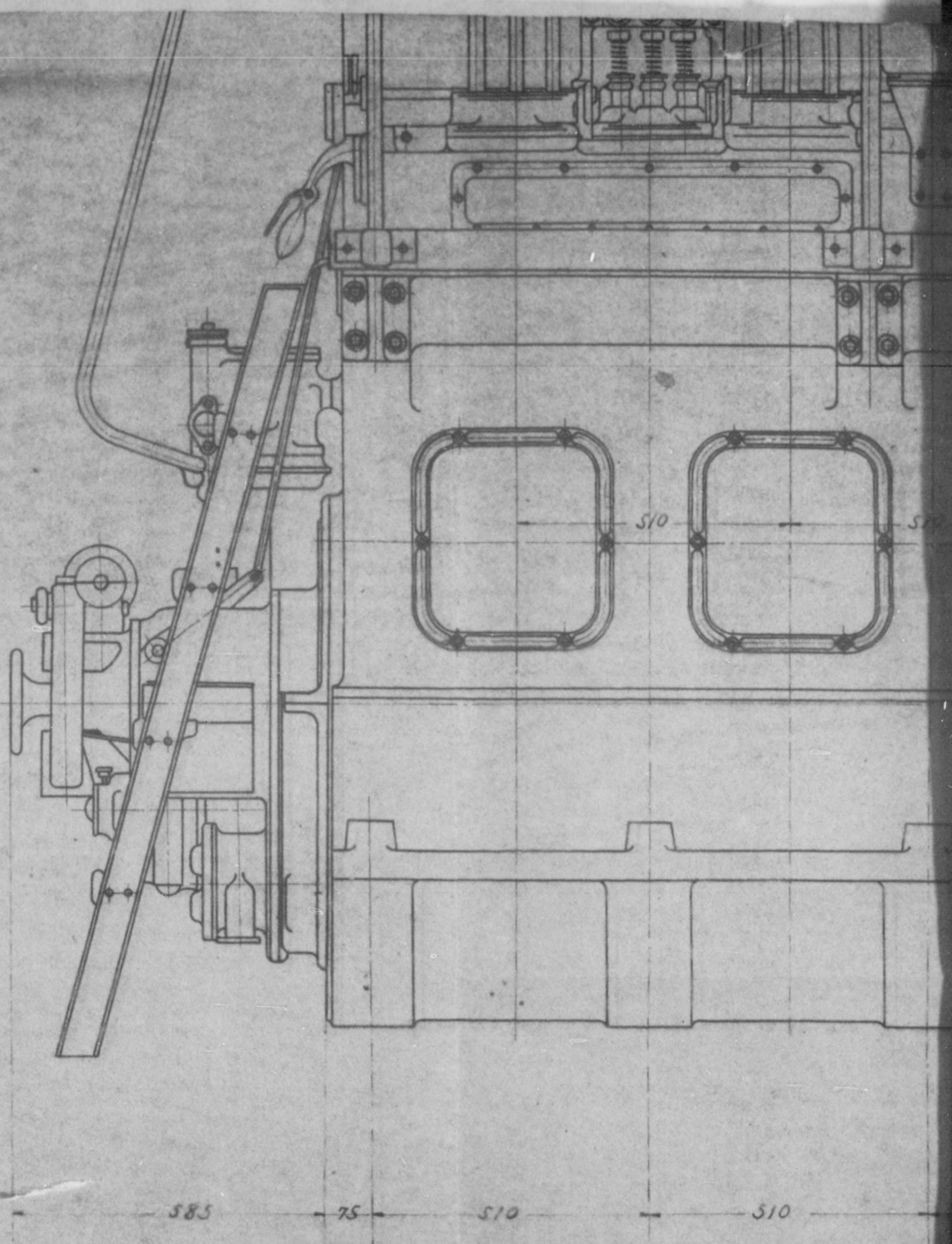




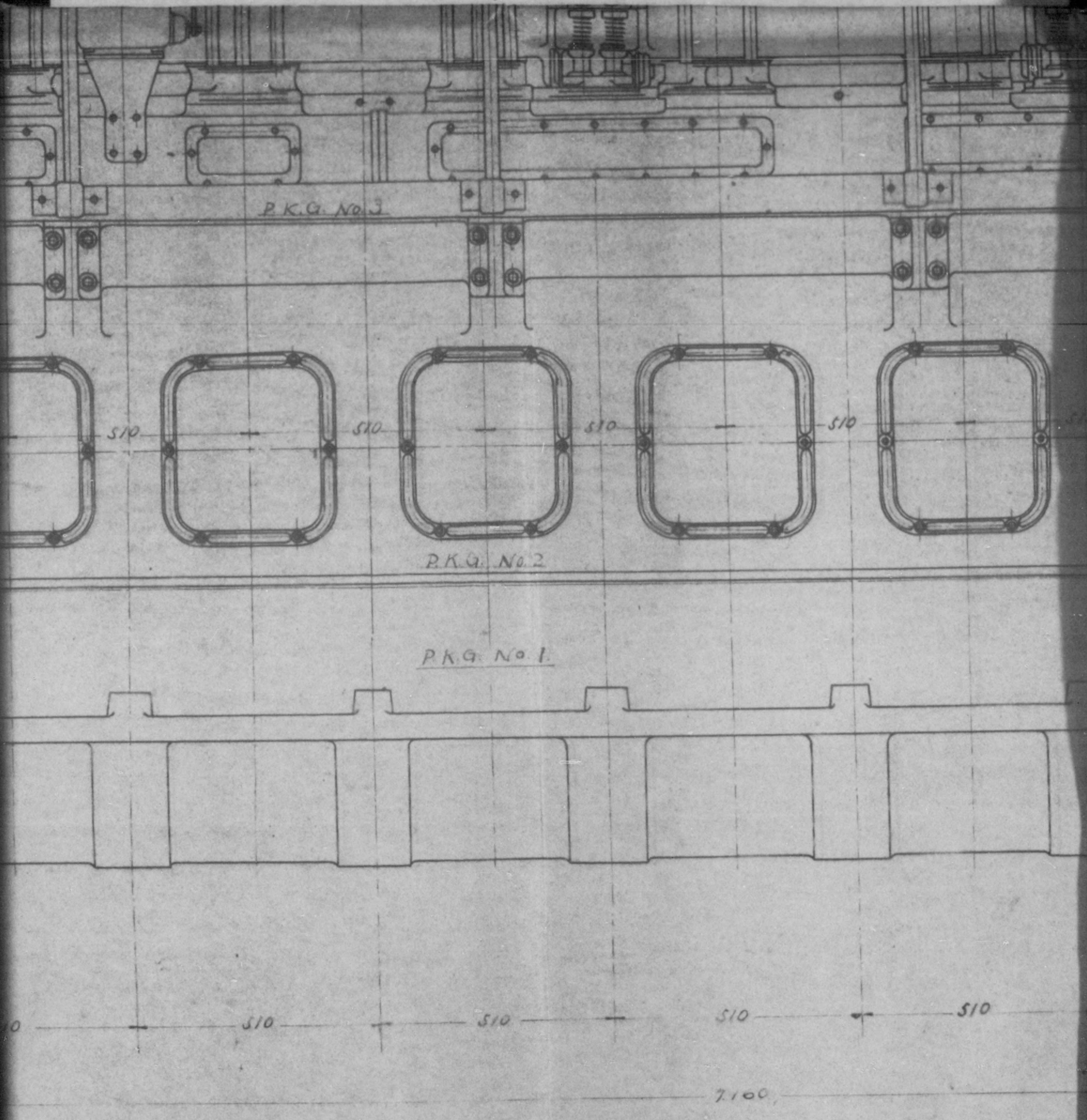




RKG No. 12

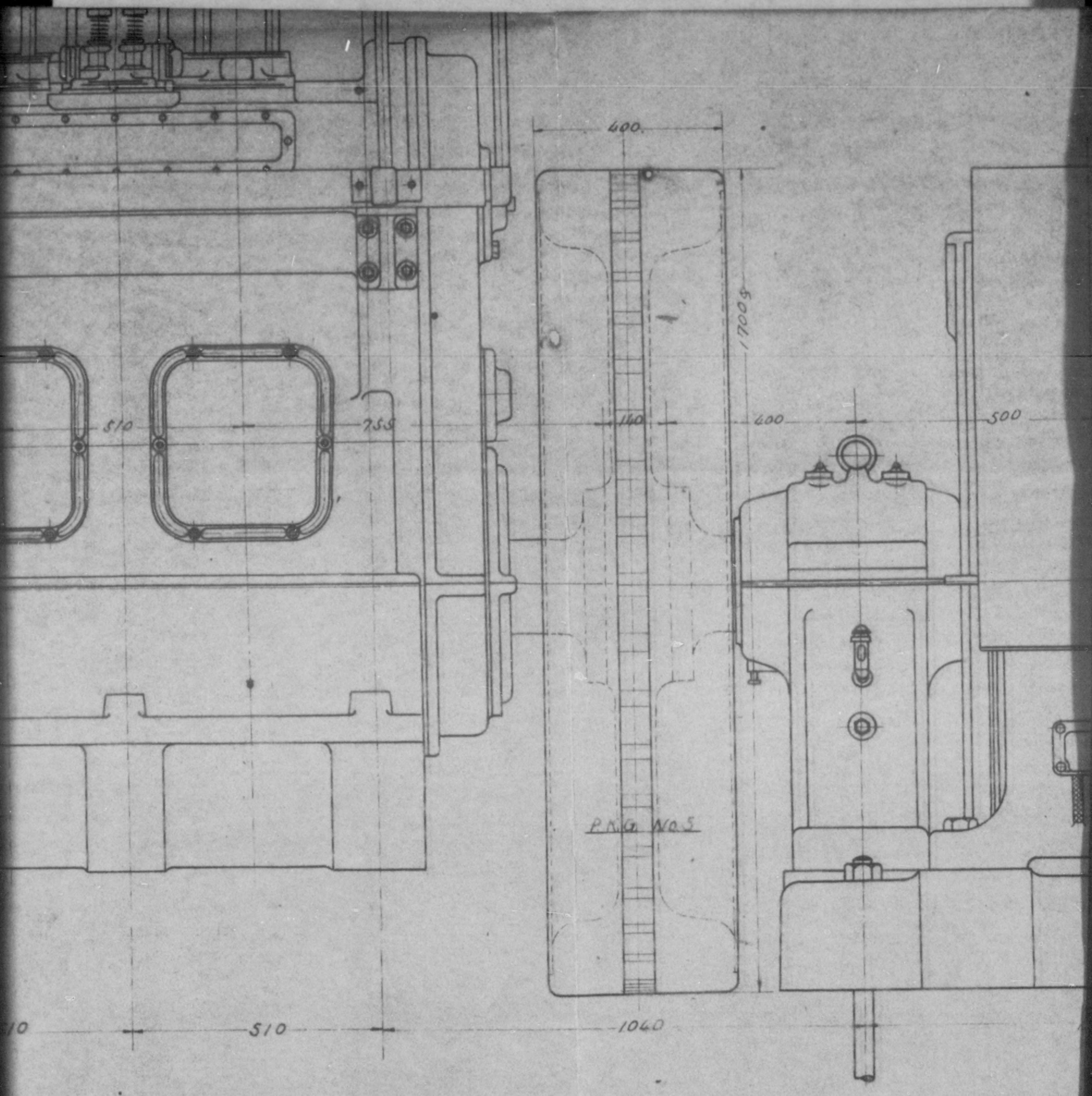


Cooling Water Out Let (2" Gas Pipe)

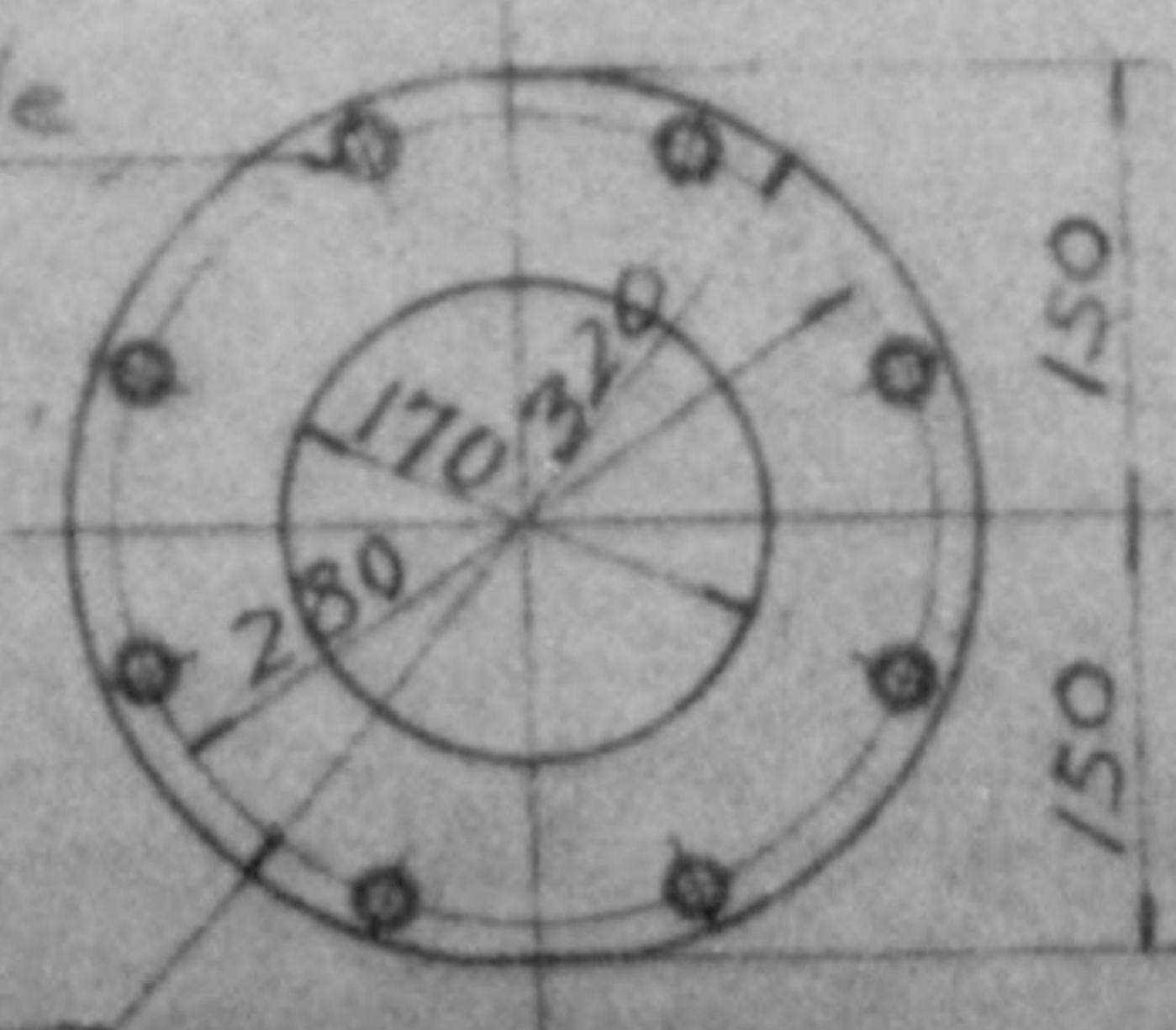


pipe)

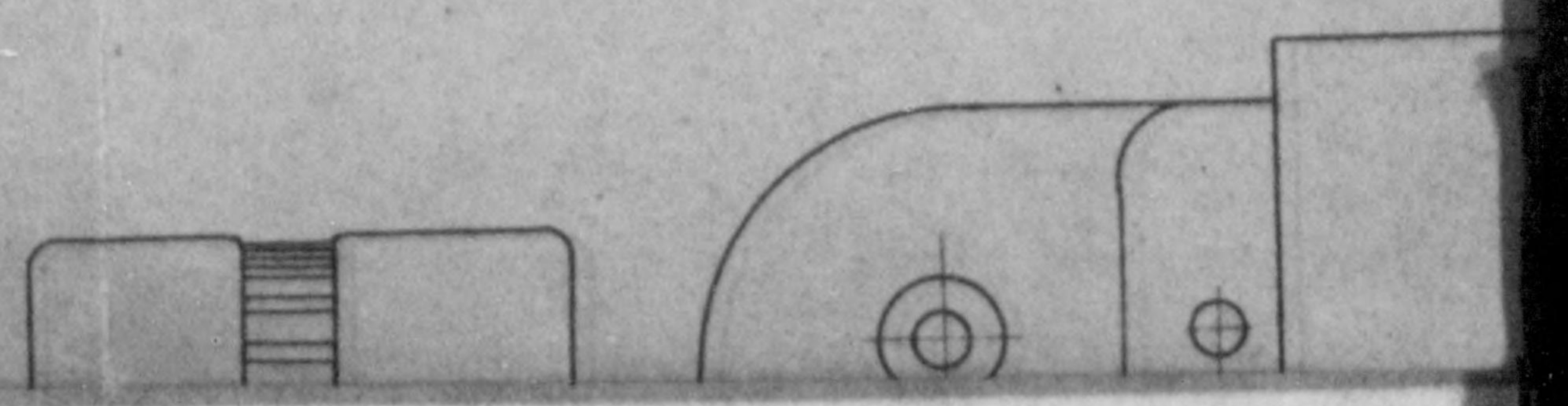
Exha

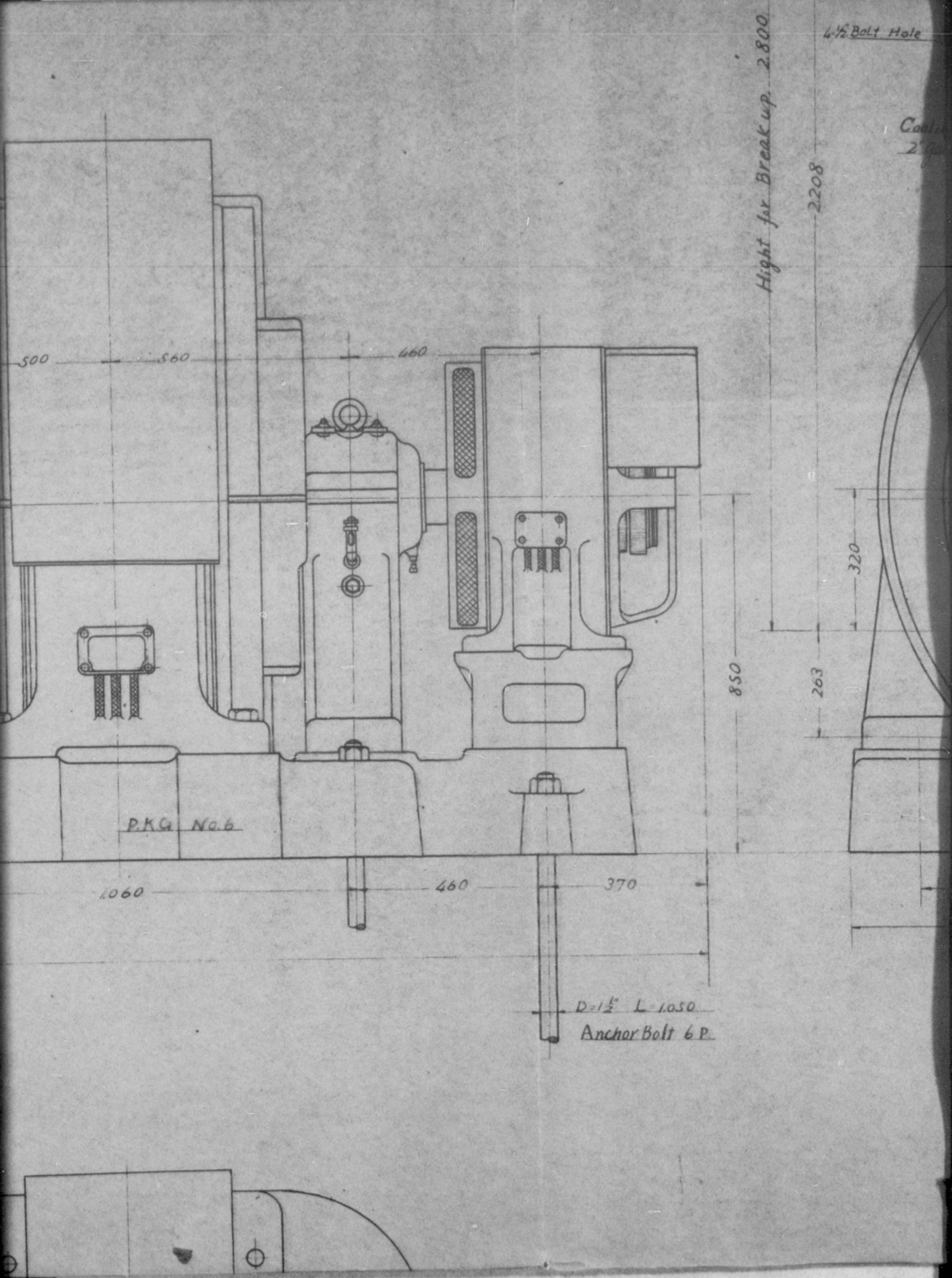


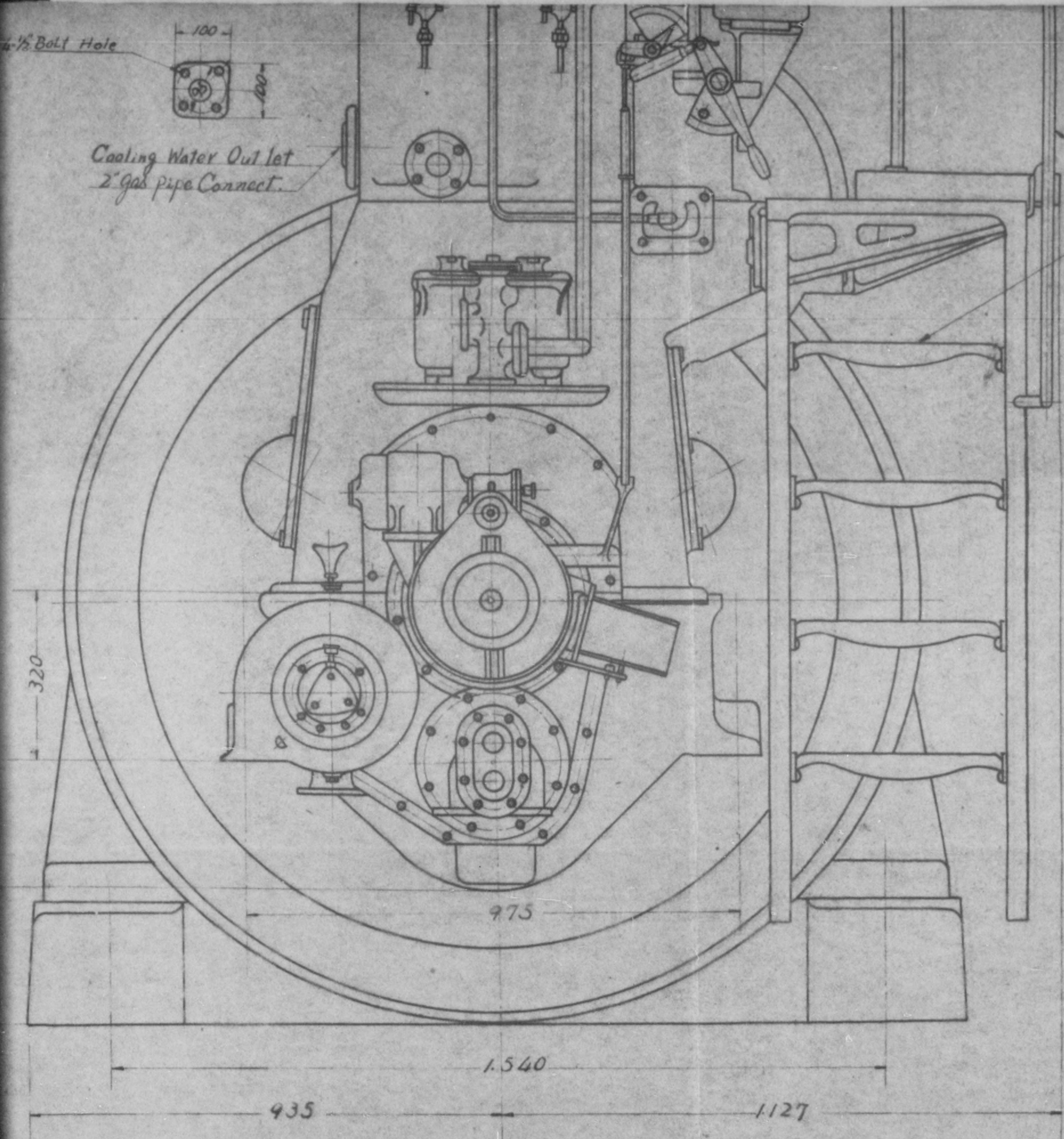
8-5/8 Bolt Hdr

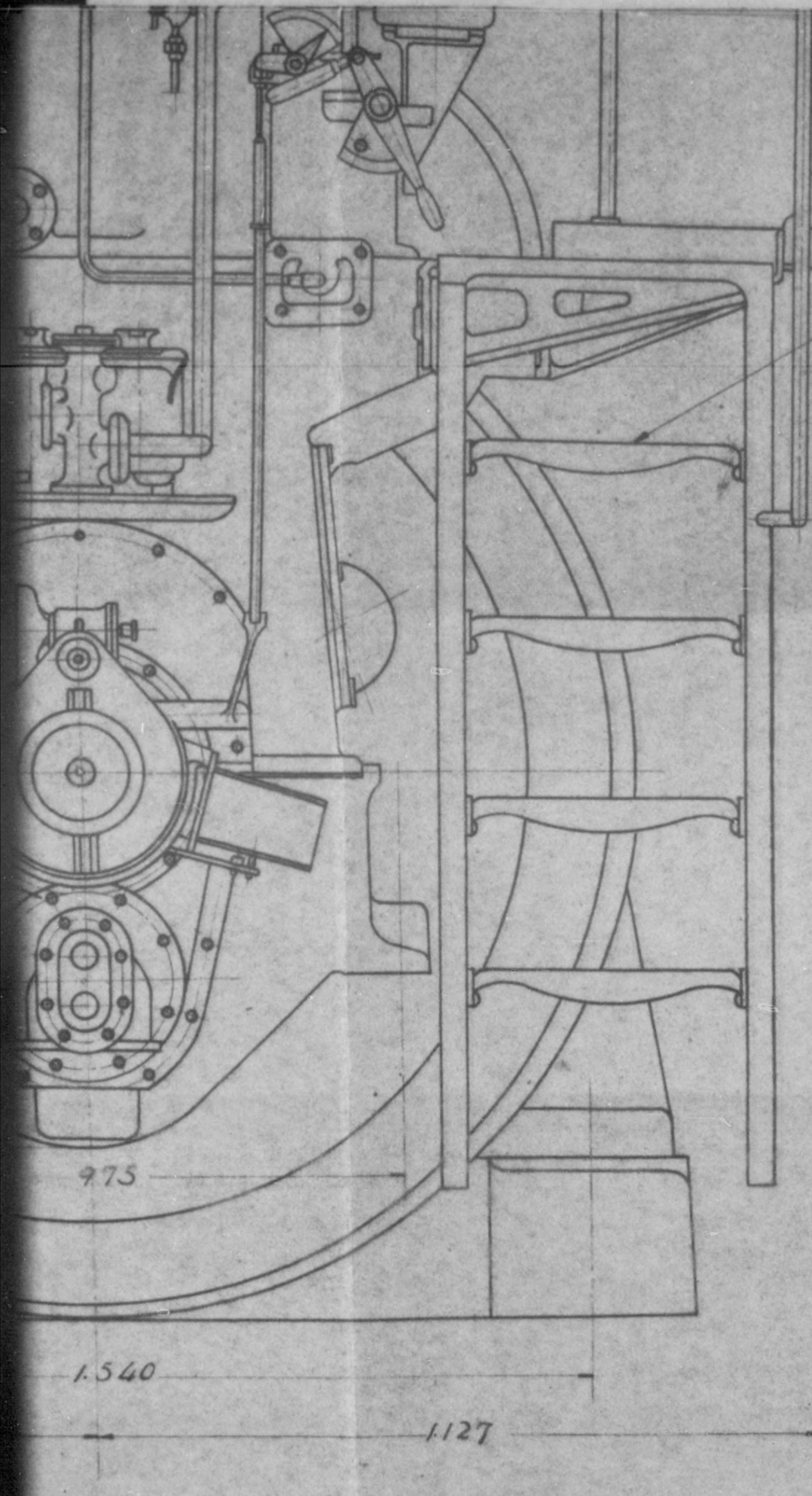


Exhaust Pipe Out Let



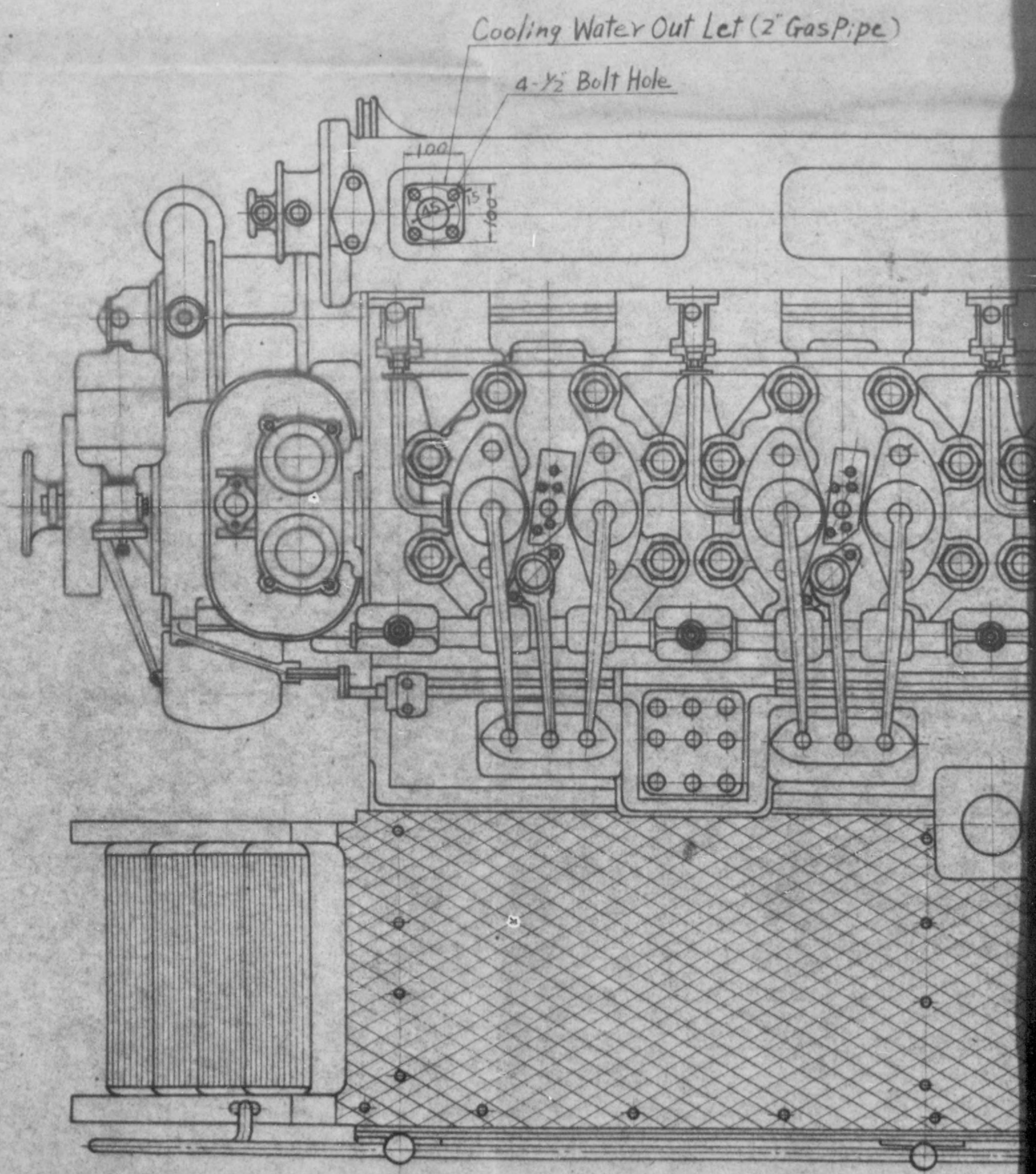






RKG No. 12

585 75 510 510



510

510

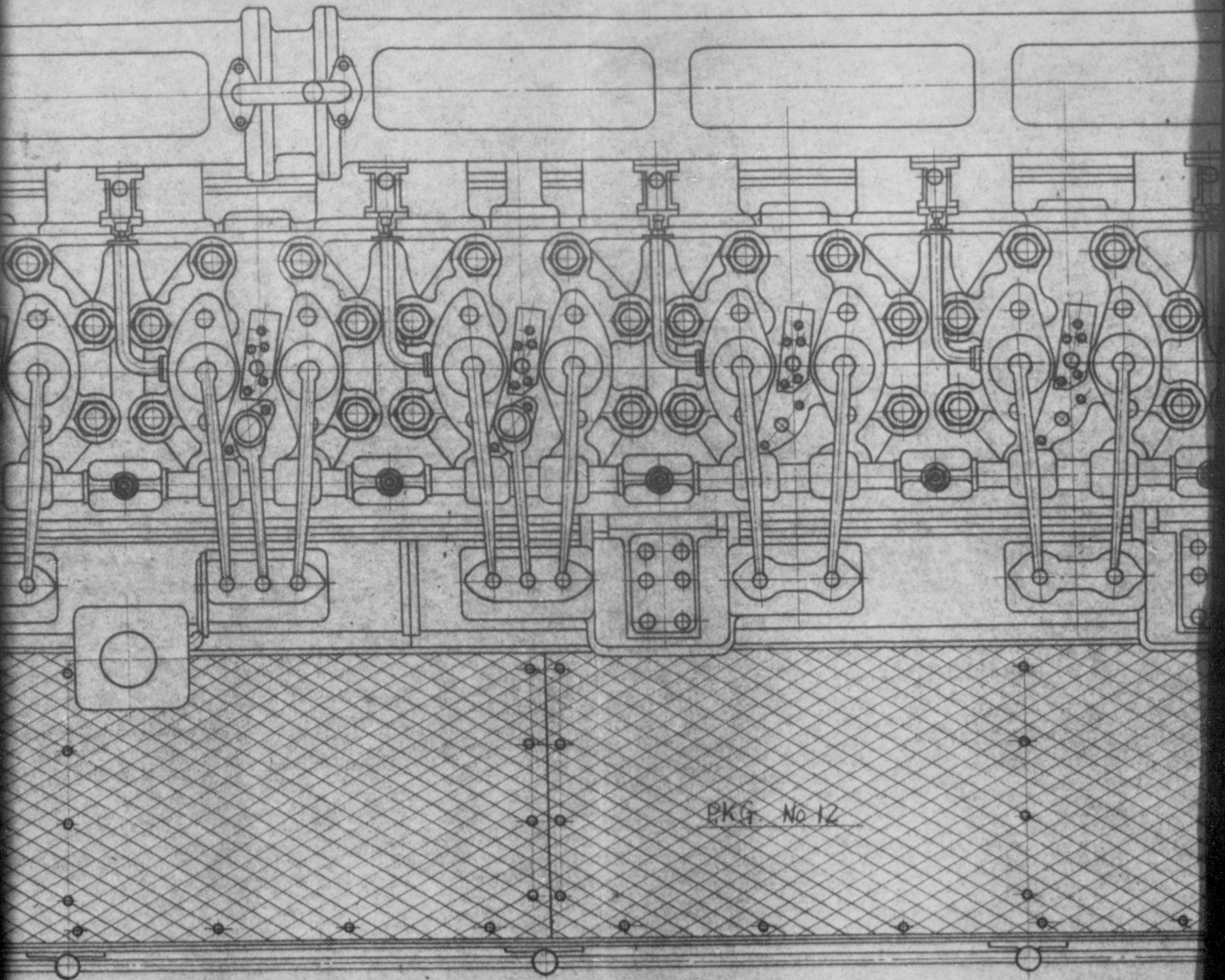
510

510

7100

c)

Exhaust

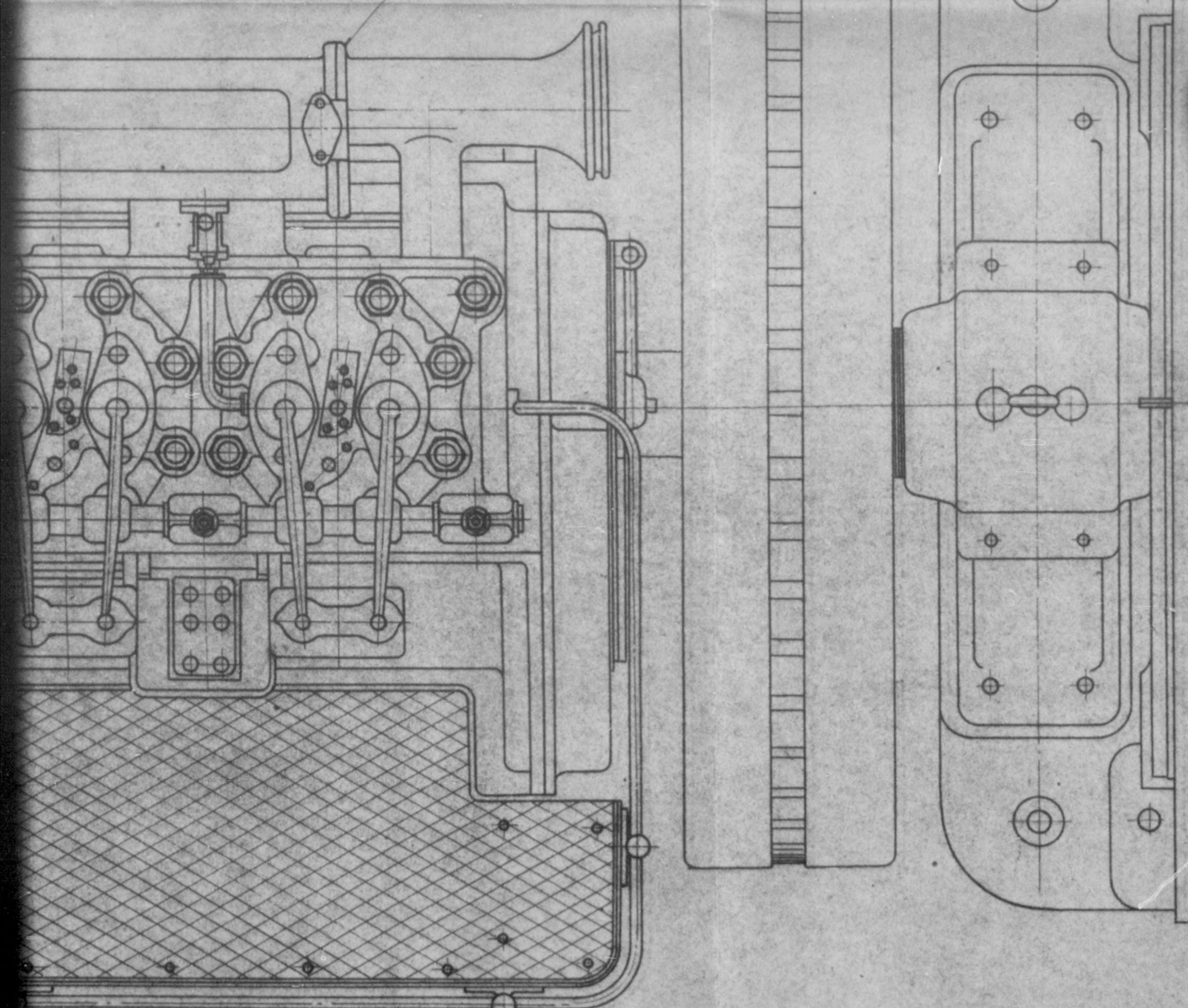


PKG. No 12

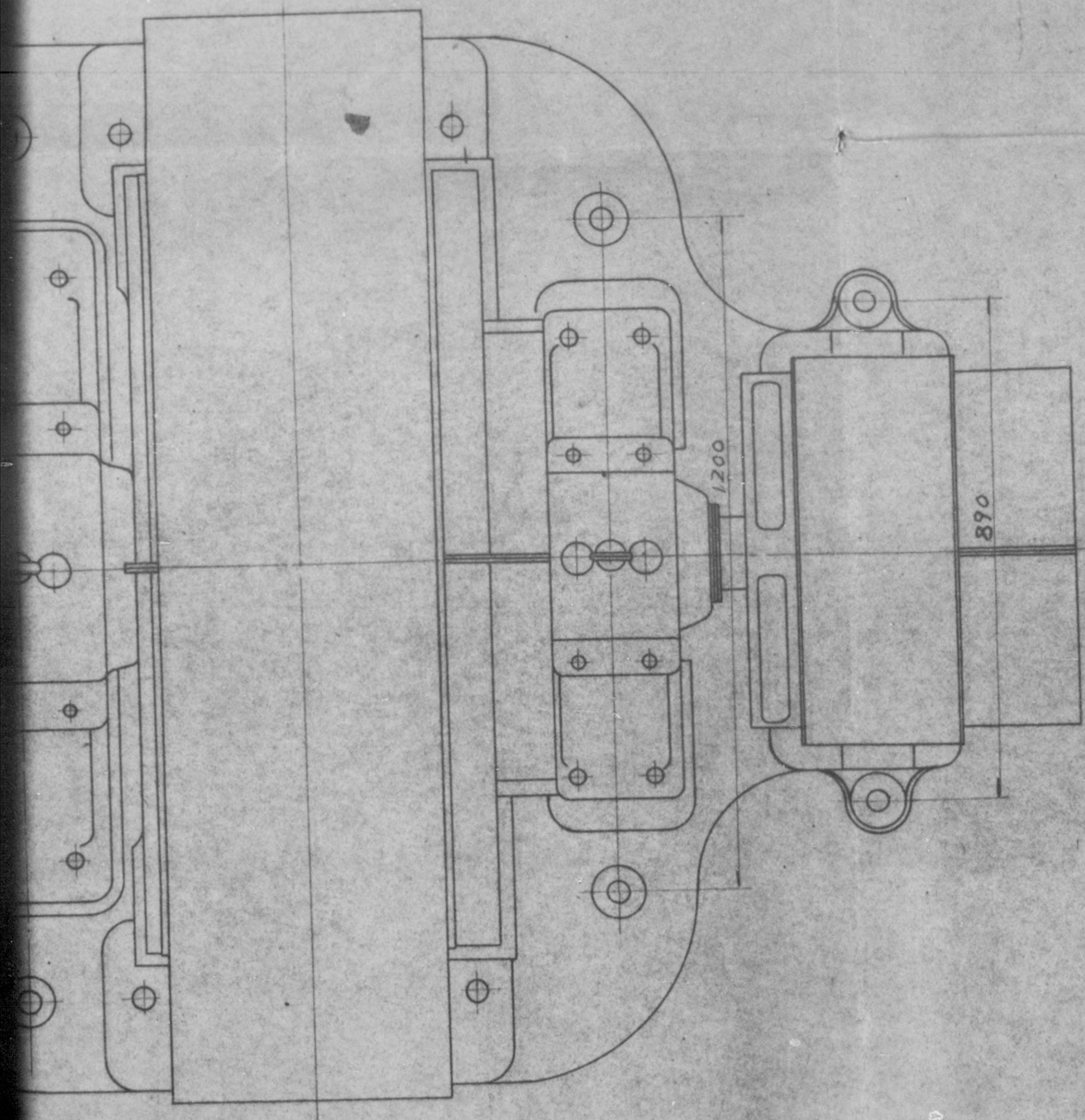
8-5/8 Bolt Hole



Exhaust Pipe Out Let



$D=1\frac{1}{2}$ L=1050
Anchor Bolt 6 P.

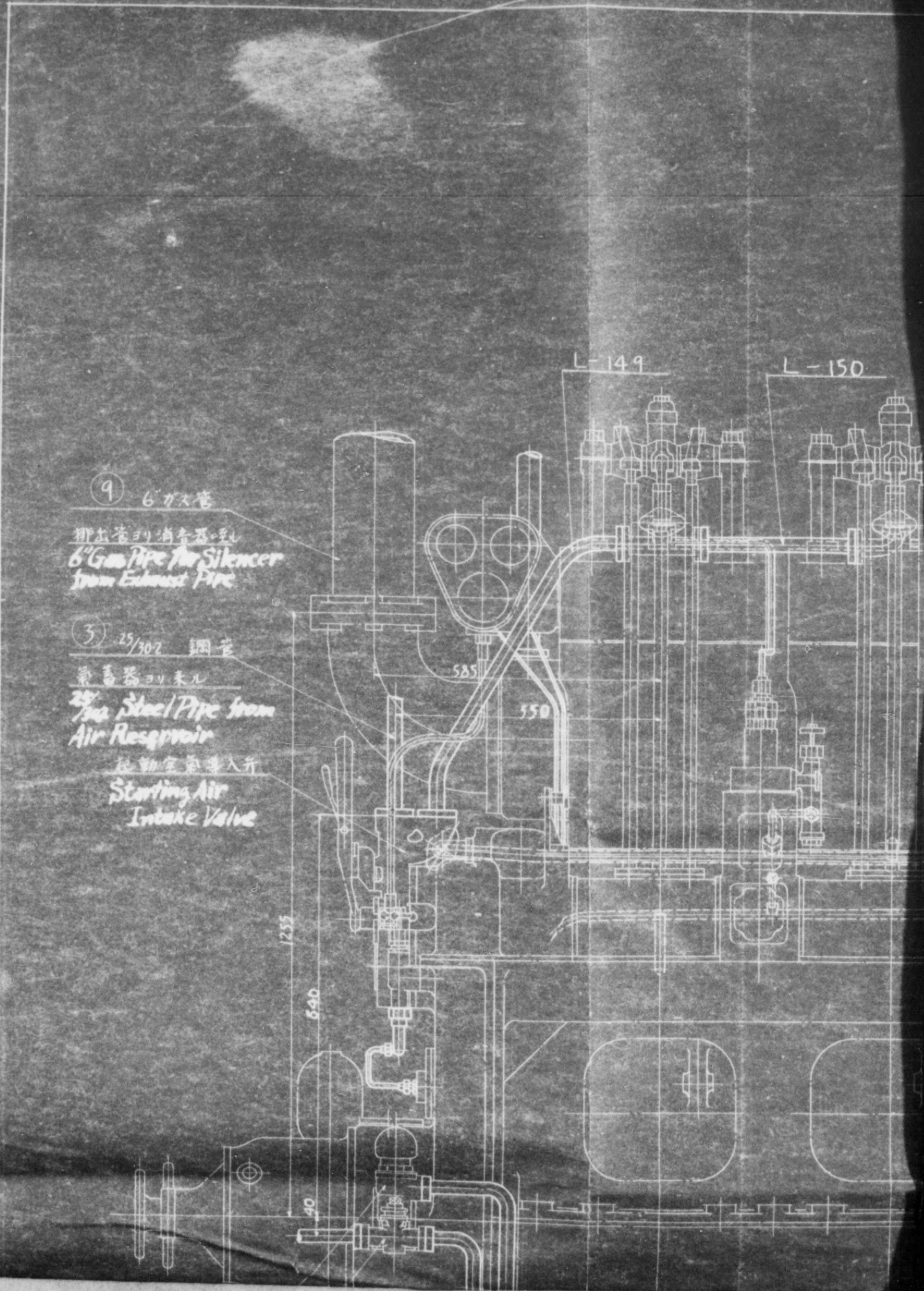


Main Specification		
Diesel Engine	3 PHAC Generator	D.C. Excitor
Horse Power 360HP	Capacity 250 KVA	7.5 KVA
Bore 280 mm	Voltage 3300 V	110 V
Stroke 450	Current 43.8 A	6.8 A
No. of Cyl. 7	Frequency 50 ~	
R.P.M 375	No. of Pole 16	
Weight Kg	Weight 5000 Kg	470 Kg
Gross Wt. (Engine. Generator. Bed cot) ~ 33.23 ♪		

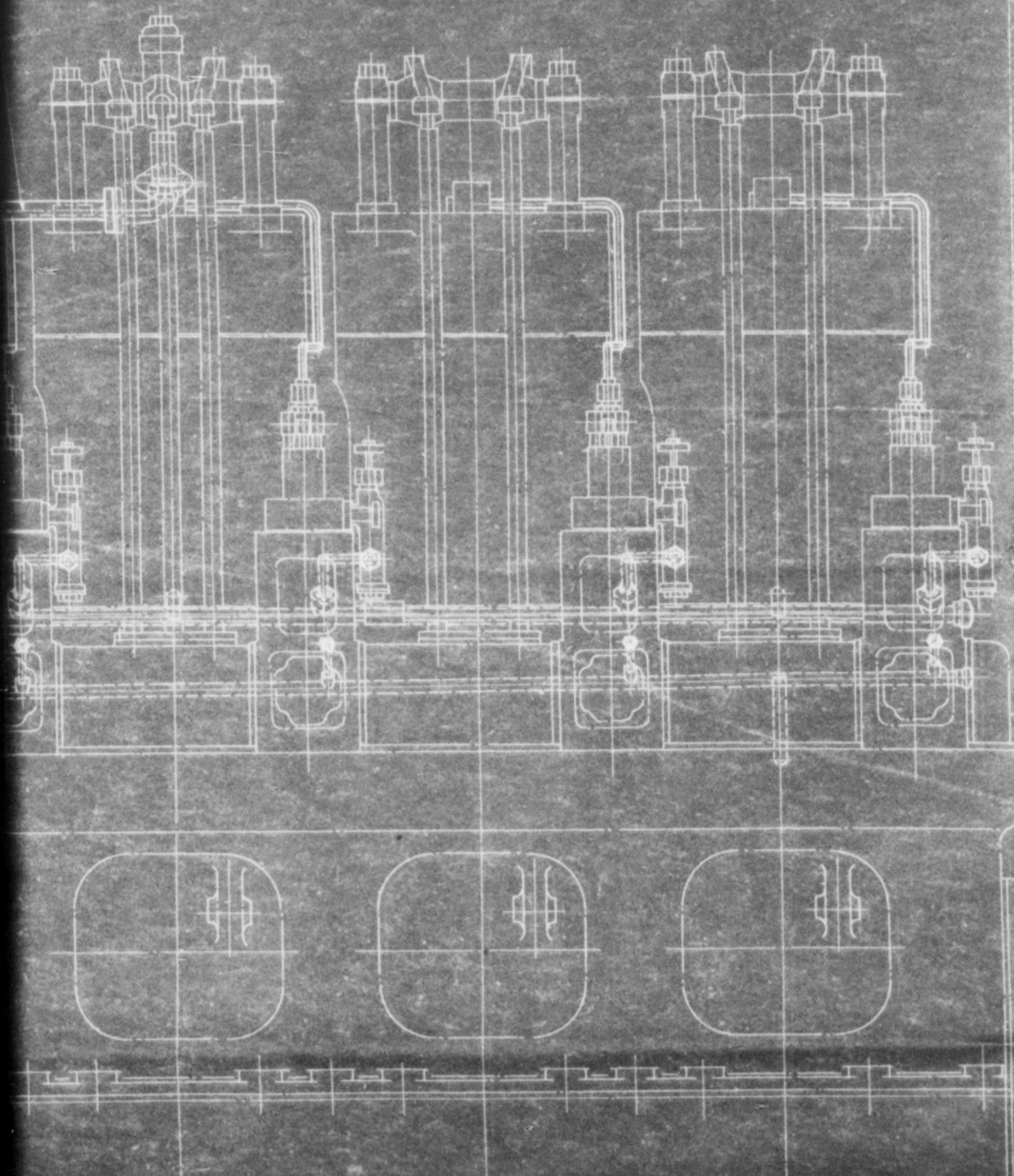
3 Ph
Chart

Specification	
3 Phase A.C Generator	D.C. Excitor
Capacity 250 KVA	7.5 KVA
Voltage 3300 V	110 V
Current 43.8 A	6.8 A
Frequency 50 ~	
No. of Pole 16	
Weight 5000 Kg	470 Kg
Generator. Bed cot) ~ 33.23 \$	

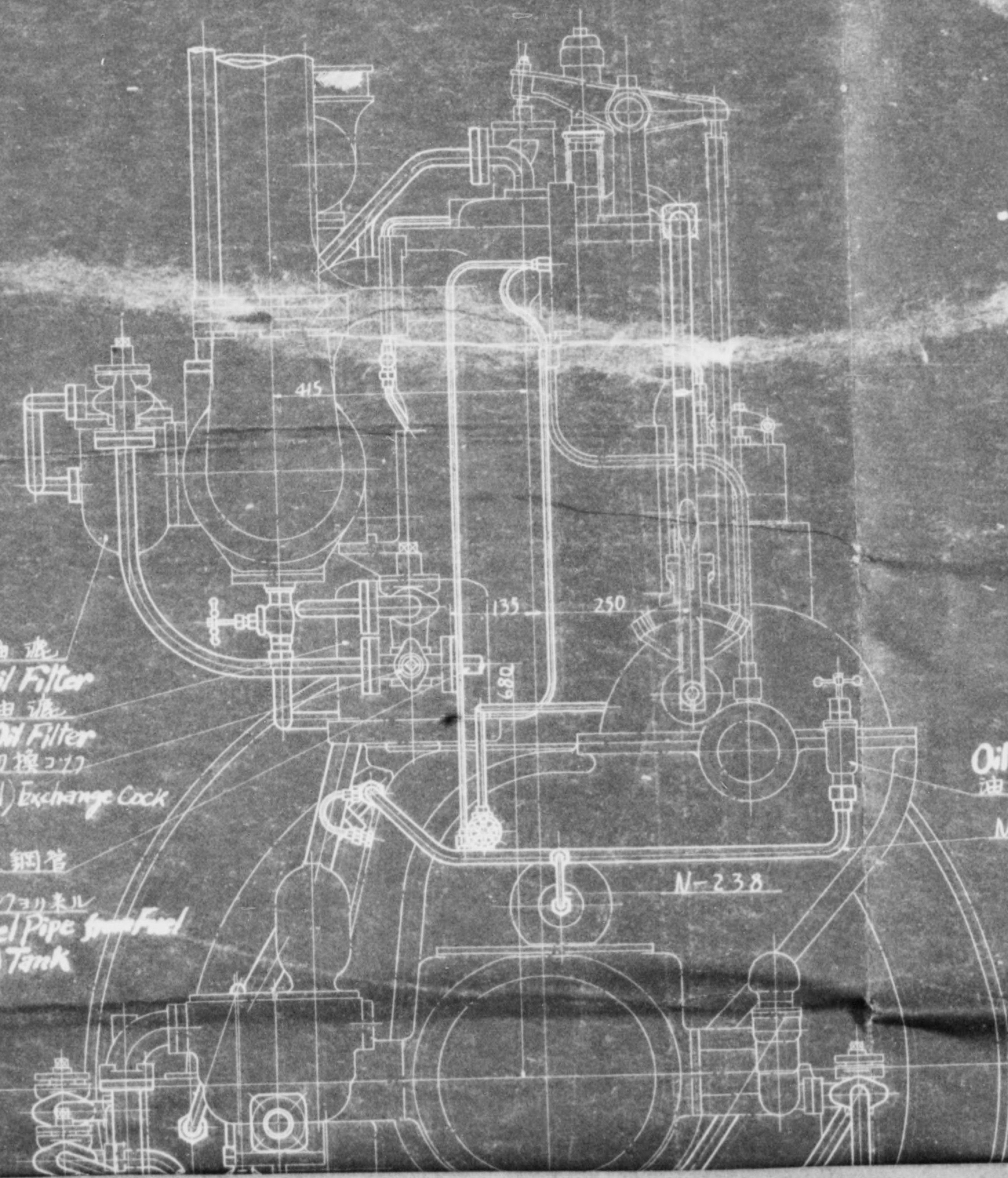
<u>3 Phase A.C Generator</u>	
<u>Complete</u>	
Chart - I	<u>Scale:</u> Scale 1:10.



L-150



燃料第一
 First Fuel
 燃料第二
 Second Fuel
 燃料(輕油)
 Fuel (light Oil)
 2 20/25
 燃料(輕油)
 20/25 St
 (Light Oil)

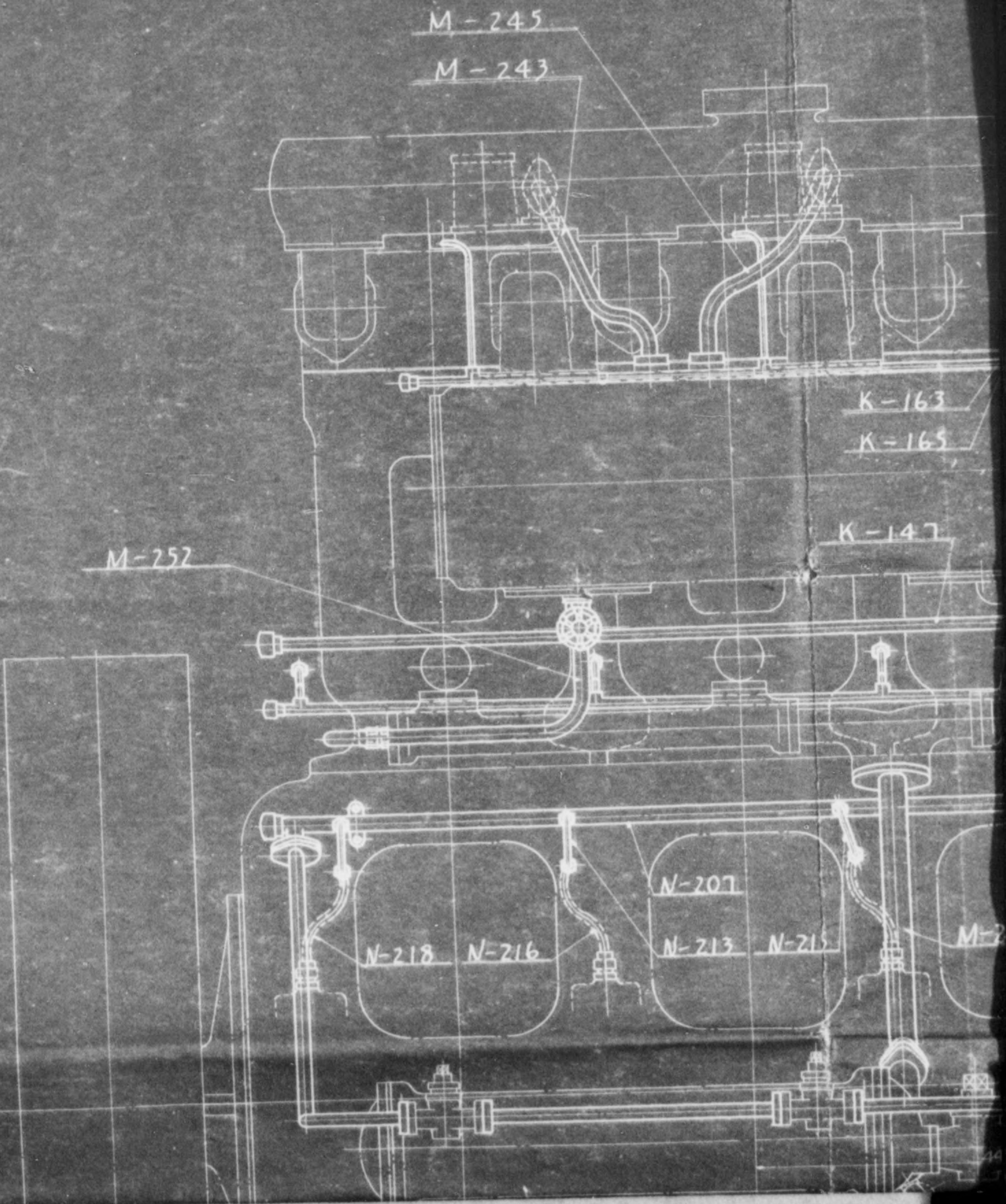


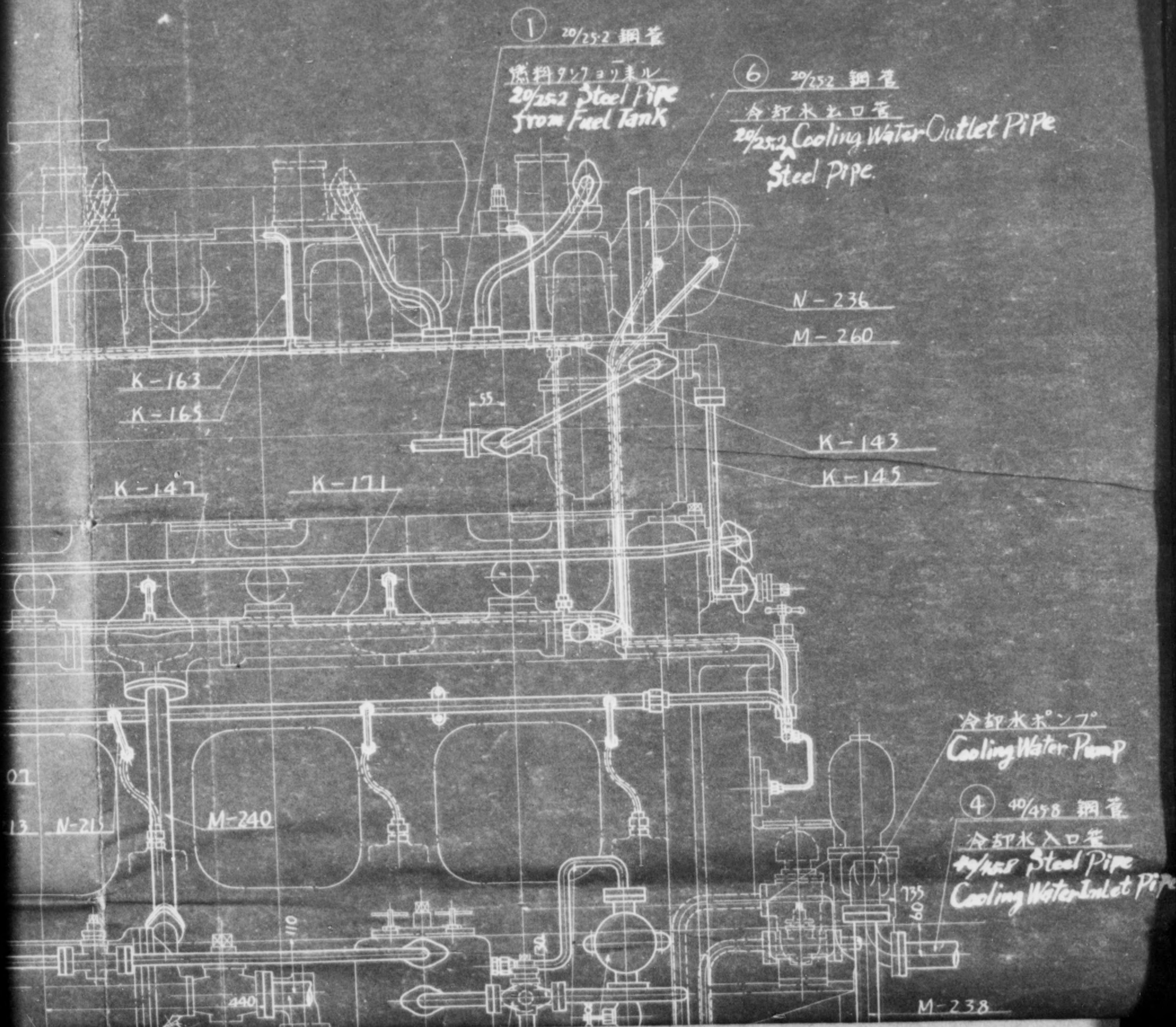
燃料第一油濾
 First Fuel Oil Filter
 燃料第二油濾
 Second Fuel Oil Filter
 燃料(軽油)切換コック
 Fuel (light Oil) Exchange Cock
 ② 20/252 鋼管
 燃料(軽油)タンク
 20/252 Steel Pipe from Fuel
 (Light Oil) Tank

Oil Registering
 油調整器
 N-223

N-238

Oil Registering Valve
油調整弁
N-223





圖面表歴計劃改訂要旨

鋼管
Cooling Water
Tank

⑥ 20/252 鋼管
冷却水出口管
20/252 Cooling Water Outlet Pipe
Steel Pipe

N-236

M-260

K-143

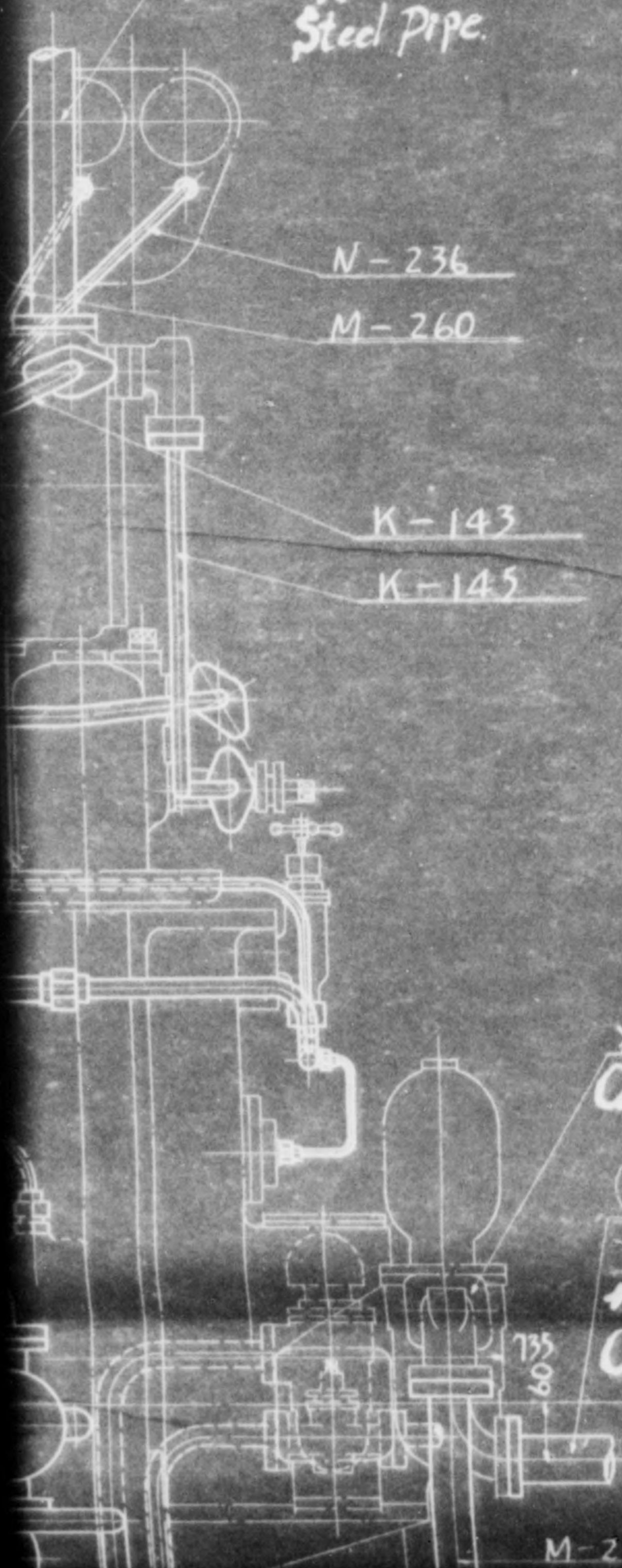
K-145

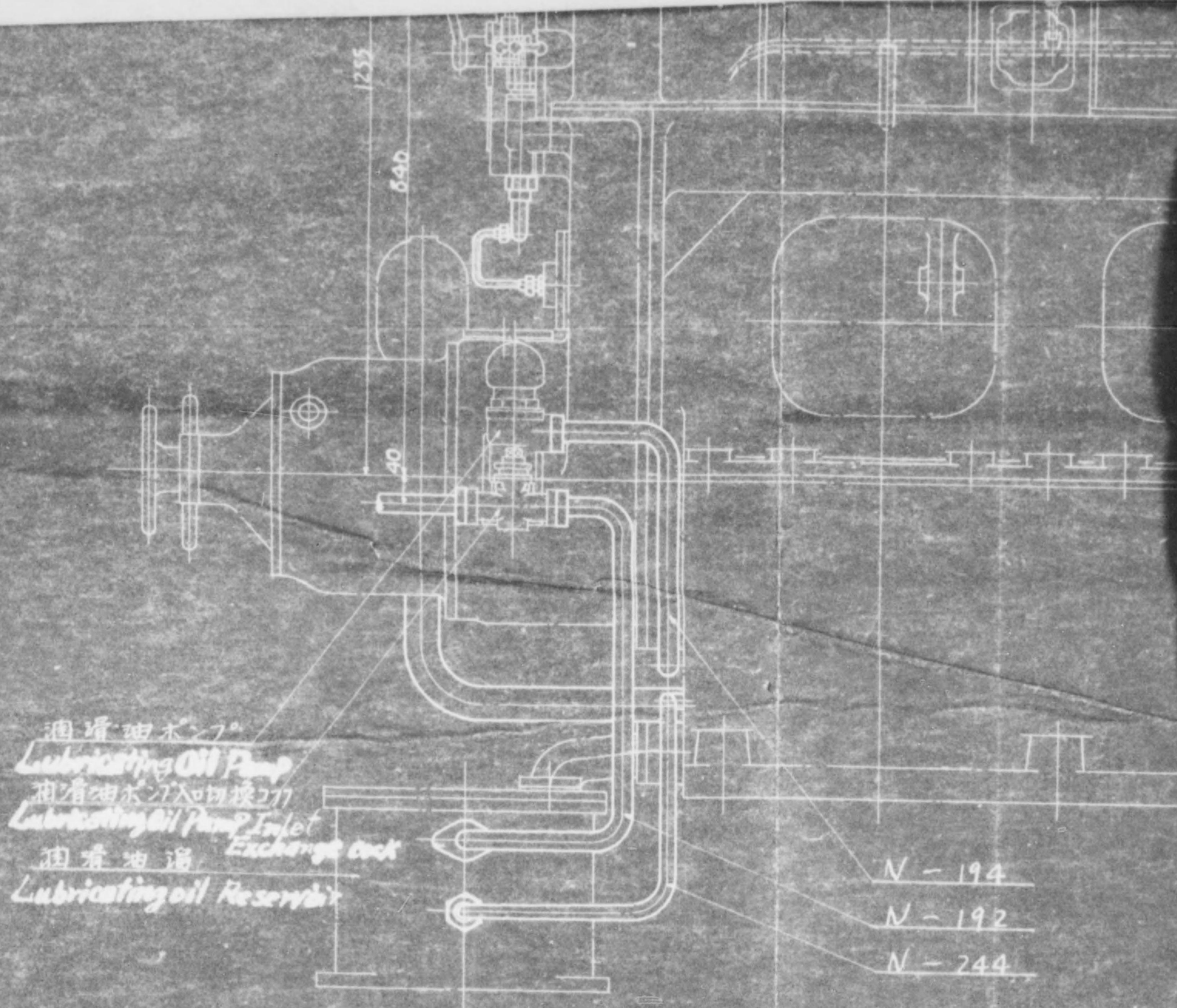
冷却水ポンプ
Cooling Water Pump

④ 40/458 鋼管
冷却水入口管
40/458 Steel Pipe
Cooling Water Inlet Pipe

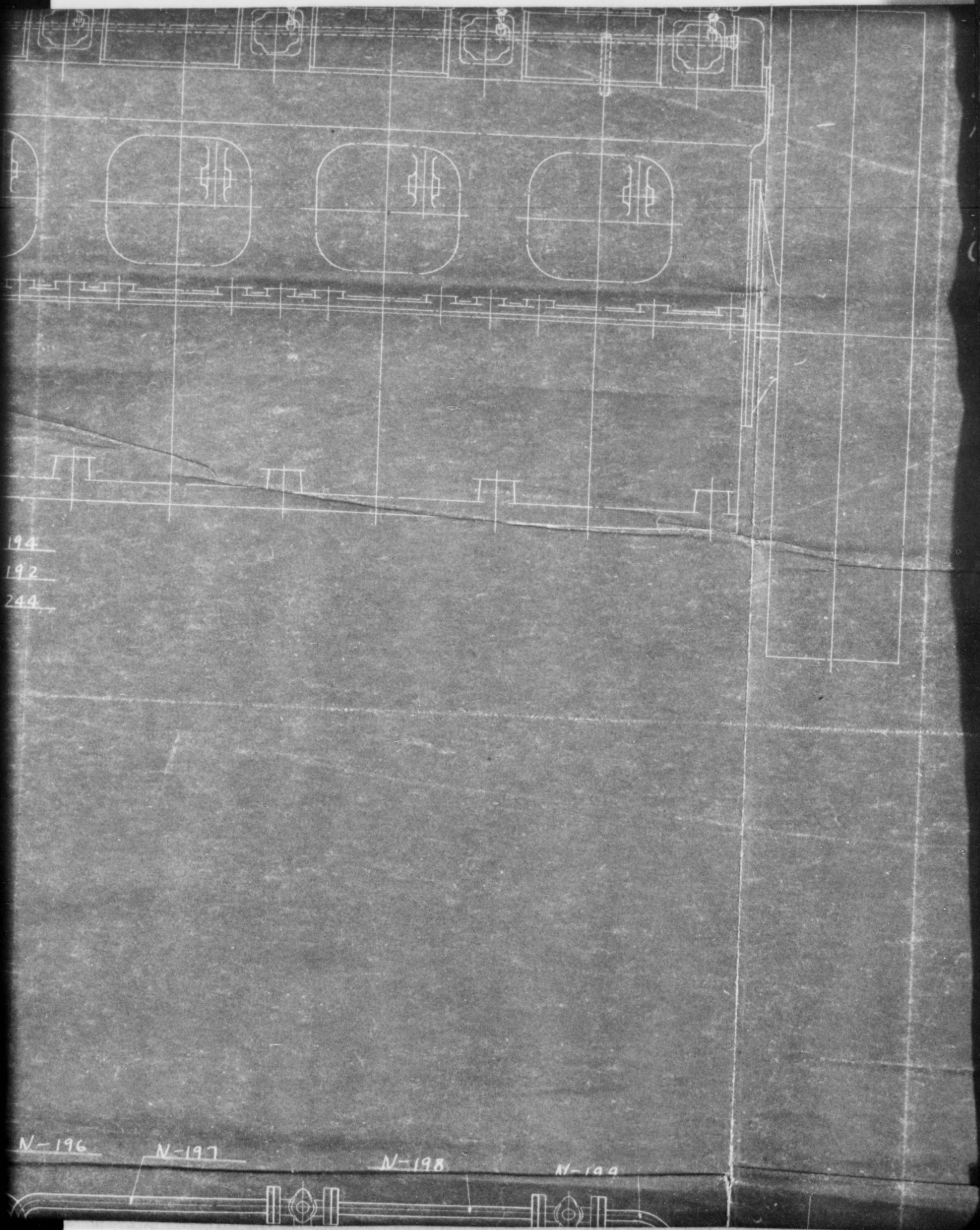
135
8

M-238





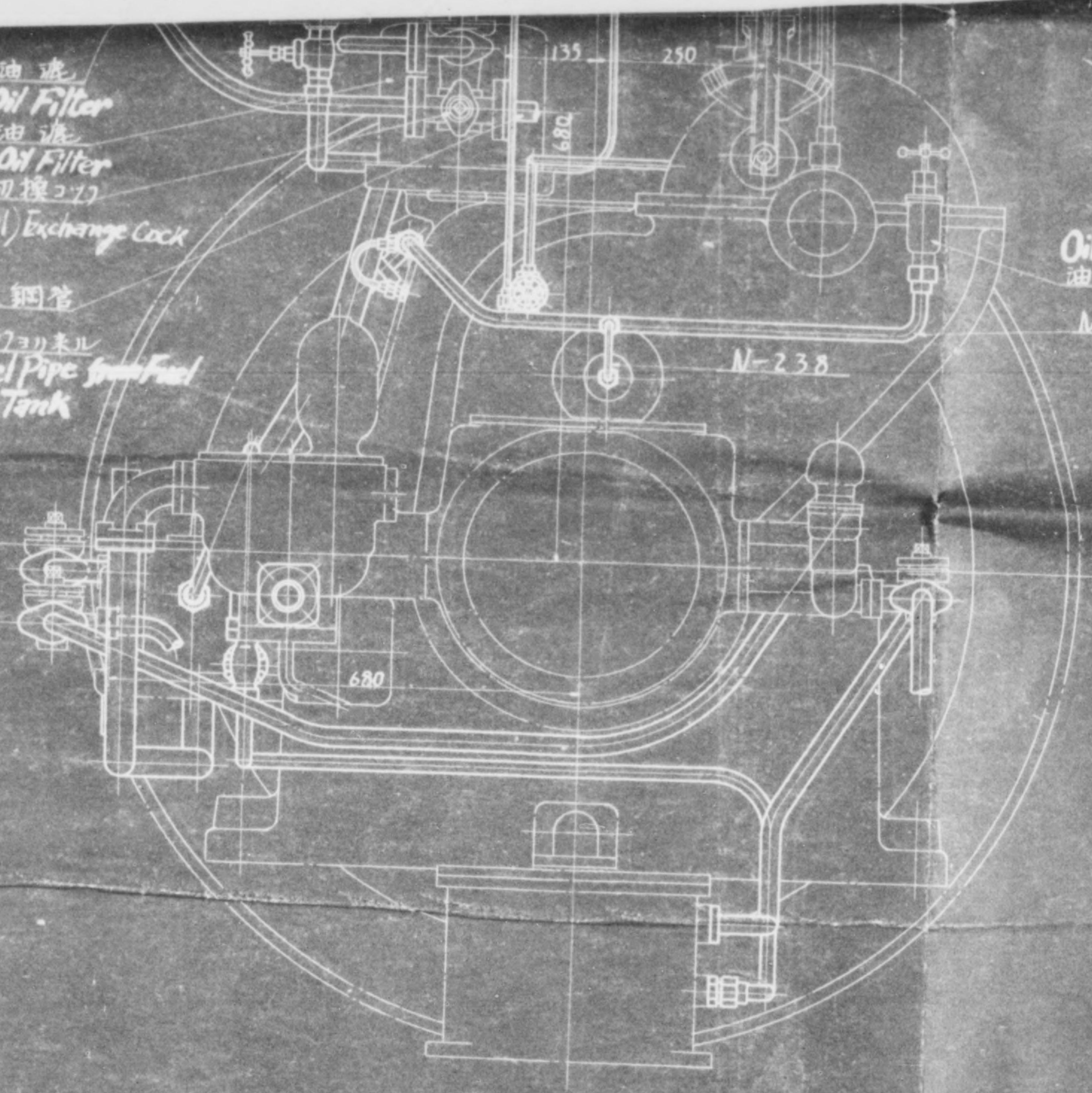
N-196



194
192
244

N-196 N-197 N-198 N-199

燃料第一油濾
First Fuel Oil Filter
 燃料第二油濾
Second Fuel Oil Filter
 燃料(輕油)切换コック
Fuel (light Oil) Exchange Cock
 ② 20/52 鋼管
 燃料(輕油)7/7301 米ル
 20/52 Steel Pipe from Fuel
(Light Oil) Tank



Oil Reg
 油調整
 N-22

N-238

680

K-163
 K-167

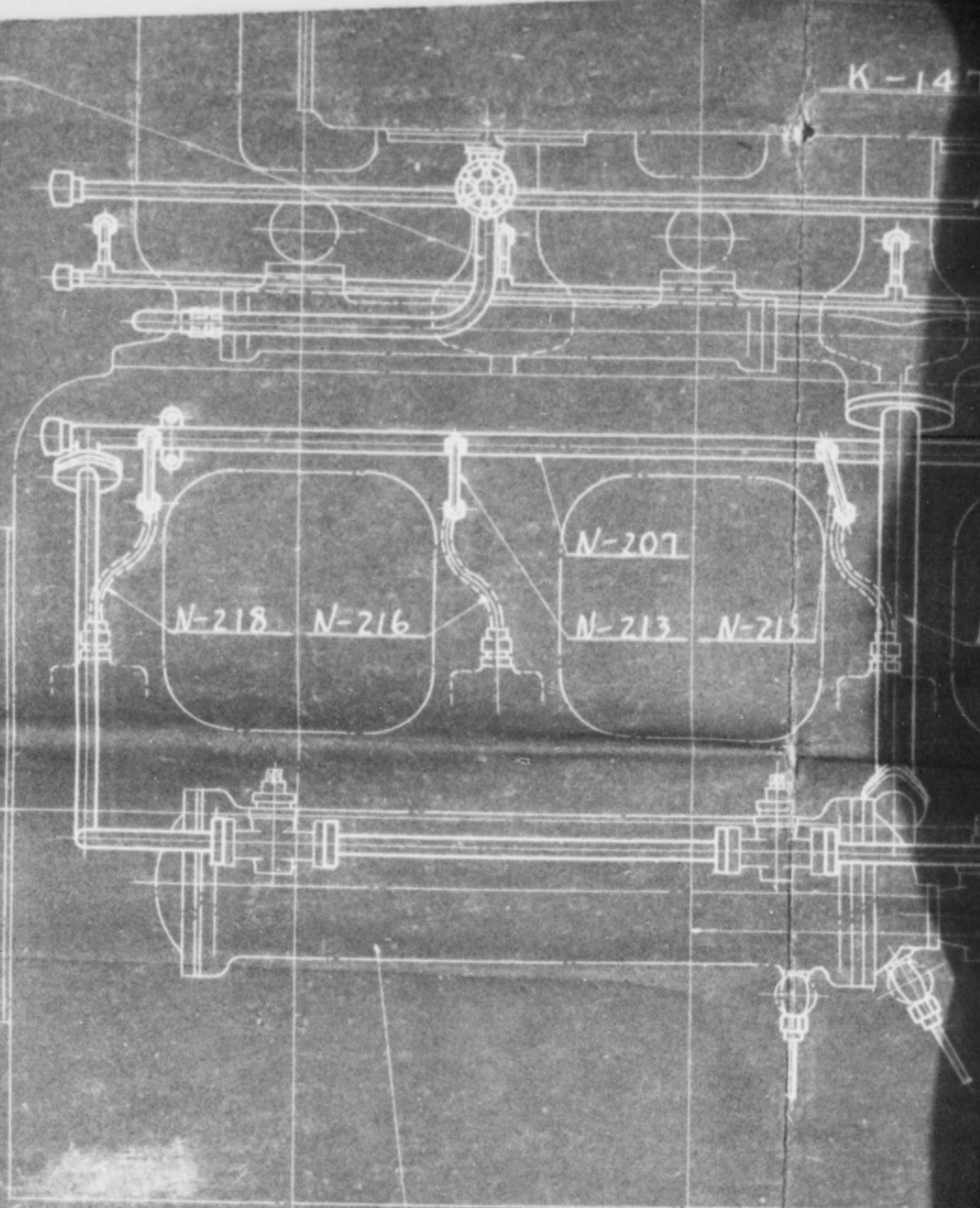
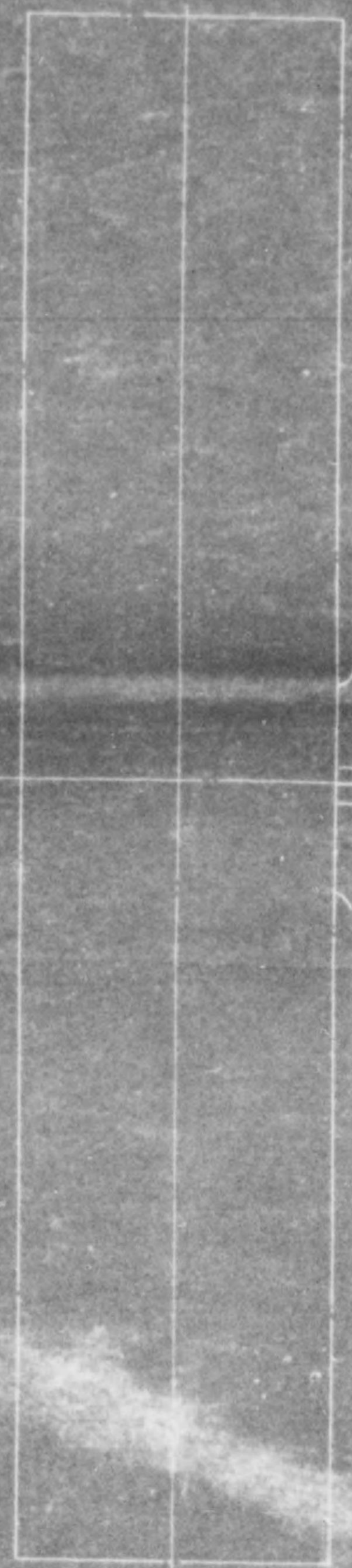
K-161

M-252

K-14

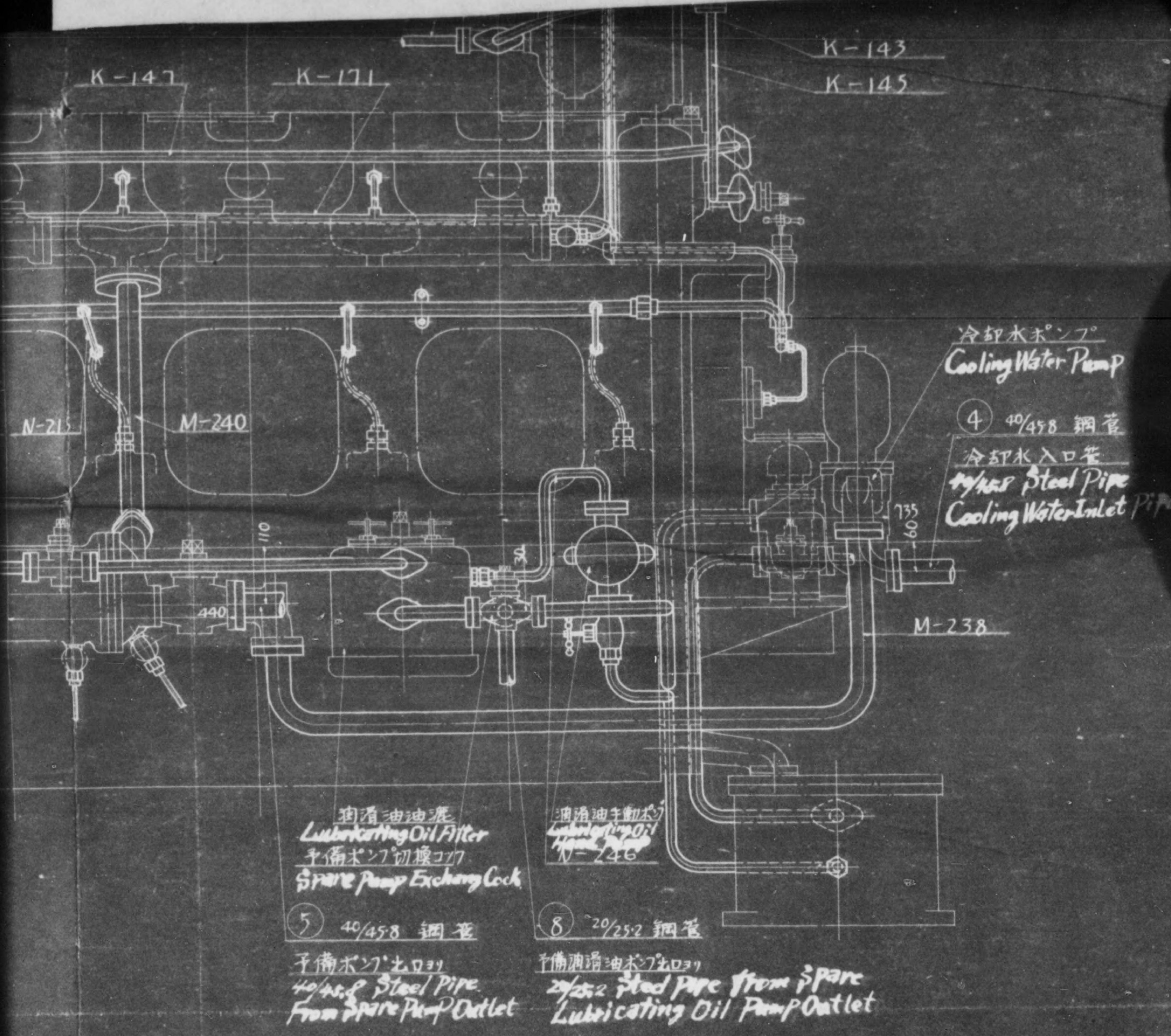
Oil Regulating Valve
油調整弁

N-223

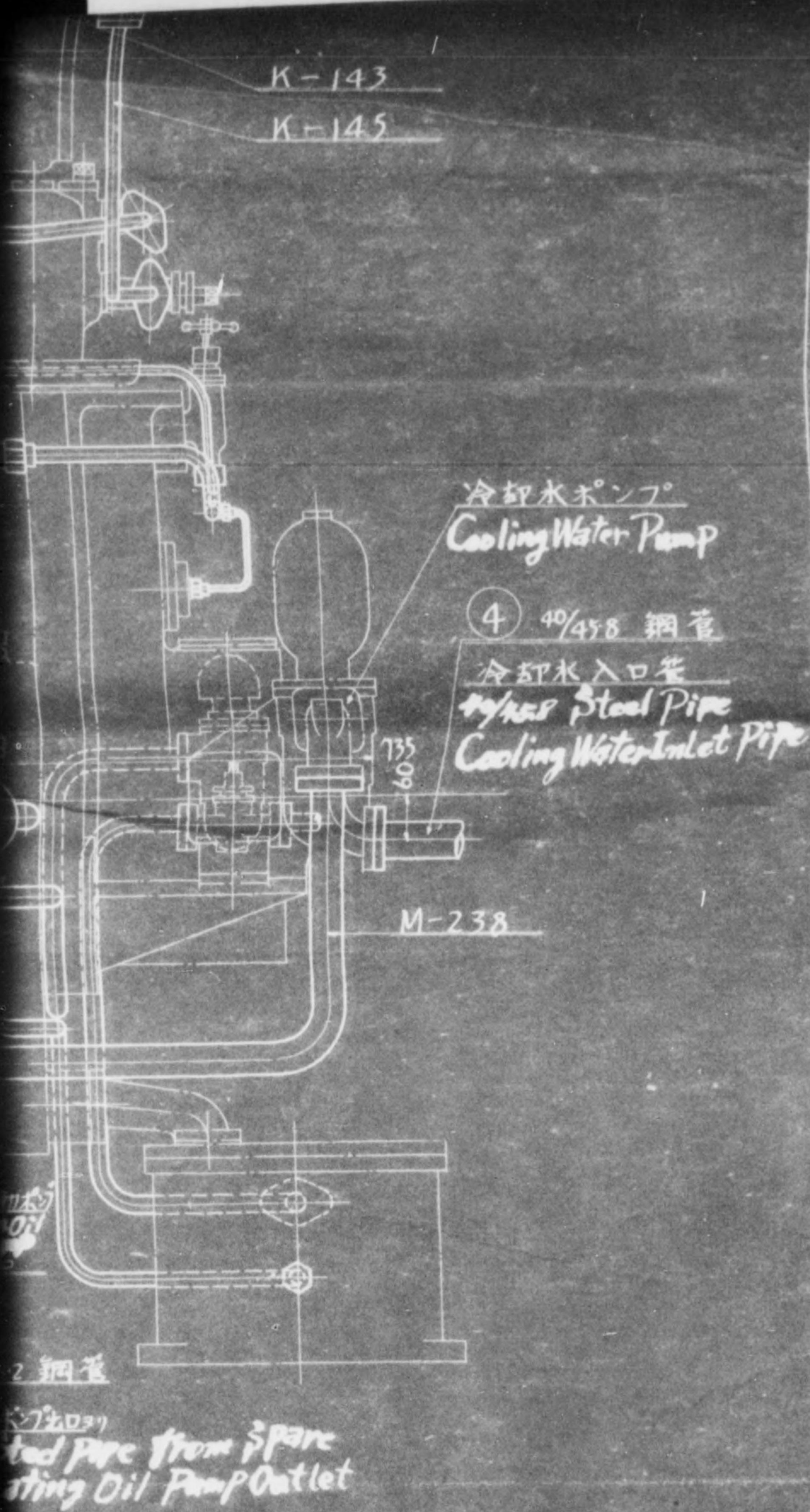


油冷却器
Oil Cooler

Handwritten notes or a checklist on the right edge of the page, including the letters K, A, and X.

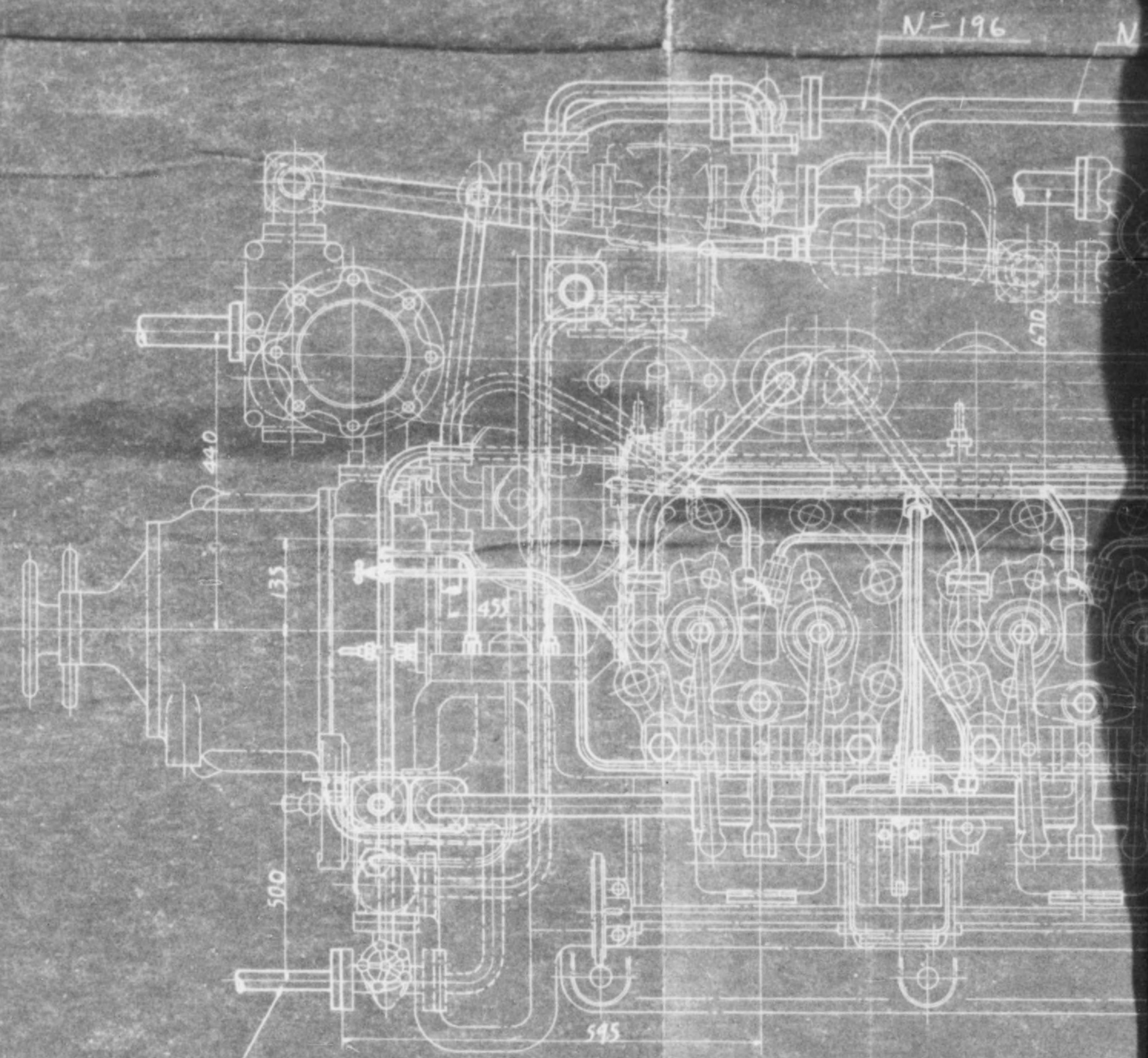


No. parts	Name	Material	Number	Note	Length
Fuel Pipe					
K-143	20" Pipe (From First Fuel Filter Exchanging Cock To Outlet Cock)	ST 30B	1		
K-145	20" Pipe (From First Fuel Filter Exchanging Cock To Second Filter Cock)	ST 30B	1		
K-147	20" Pipe (Fuel Intake Pipe)	ST 30B	1		
K-153	1 1/2" Pipe (From Fuel Intake Pipe To Third Filter)	ST 30B	4		
K-161	1 1/2" Pipe (From Fuel Pump Jet Valve)	ST 30B	4		
K-165	1 1/2" Pipe (From Jet Valve To Collecting Pipe)	ST 30B	4		
K-167	1 1/2" Pipe (Jet Valve Collecting Pipe)	ST 30B	1		
K-167	1 1/2" Pipe (From Collecting Pipe To Fuel Pump Collecting Pipe)	ST 30B	1		
K-171	1 1/2" Pipe (Fuel Pump Collecting Pipe)	ST 30B	1		
K-174	1 1/2" Pipe (From Fuel Pump Frame To Collecting Pipe)	ST 30B	1		

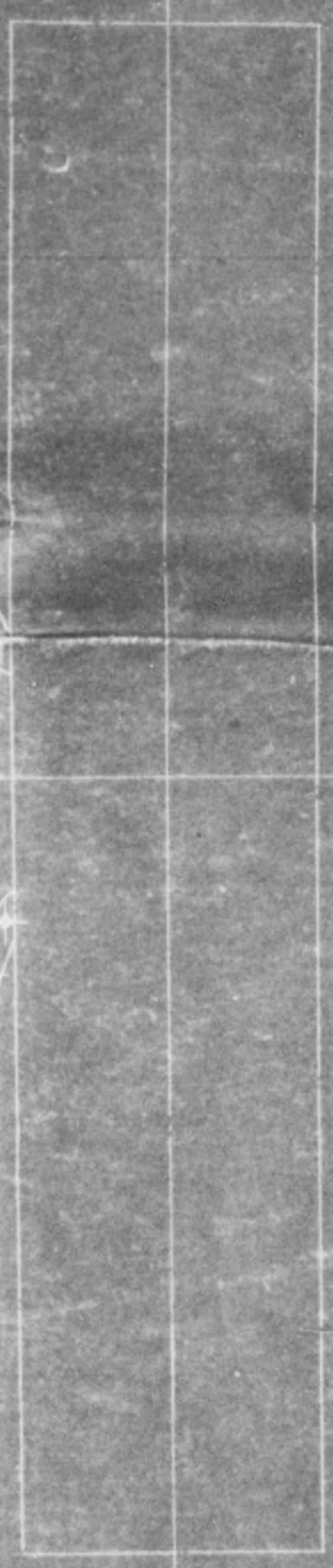
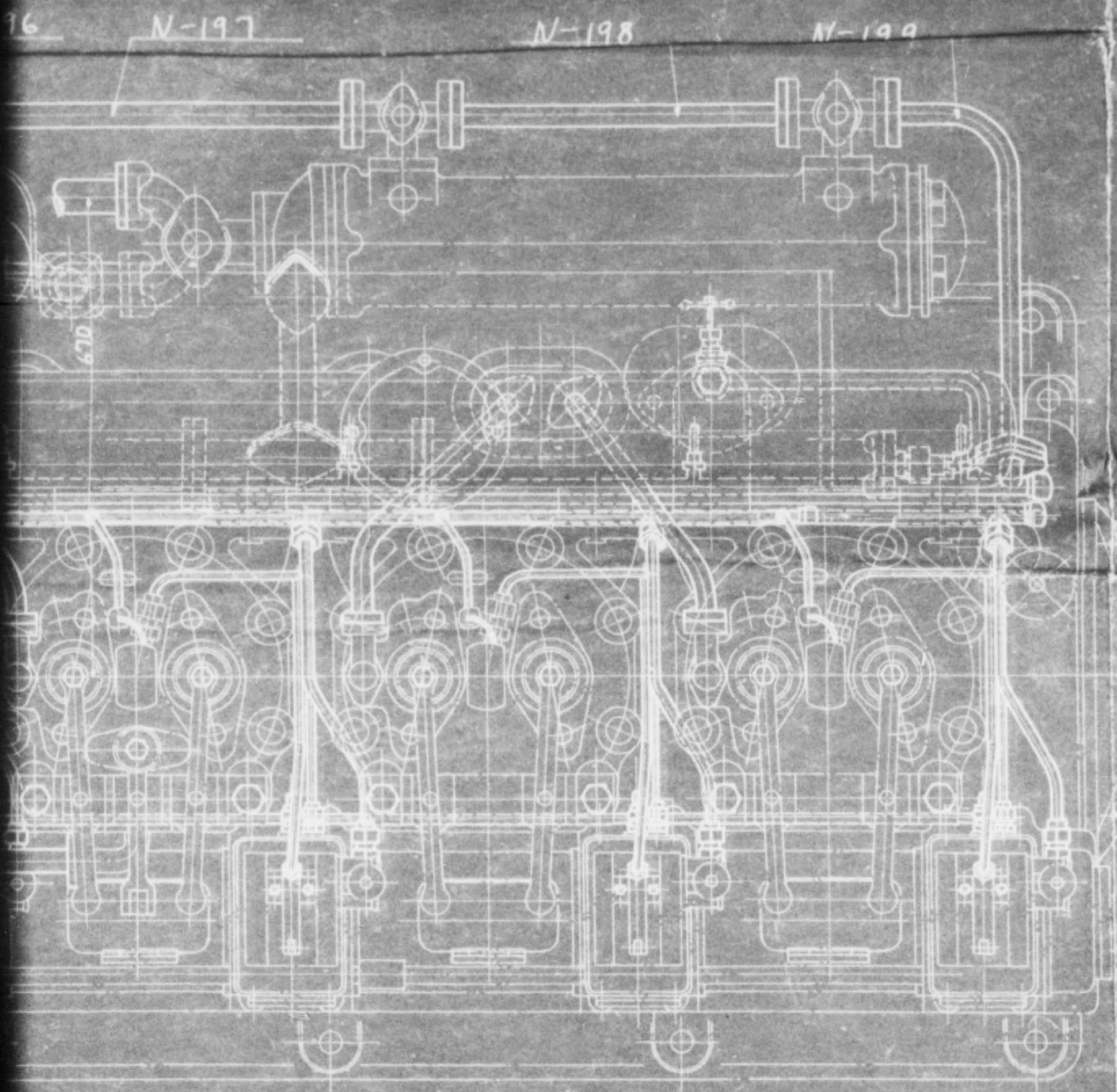


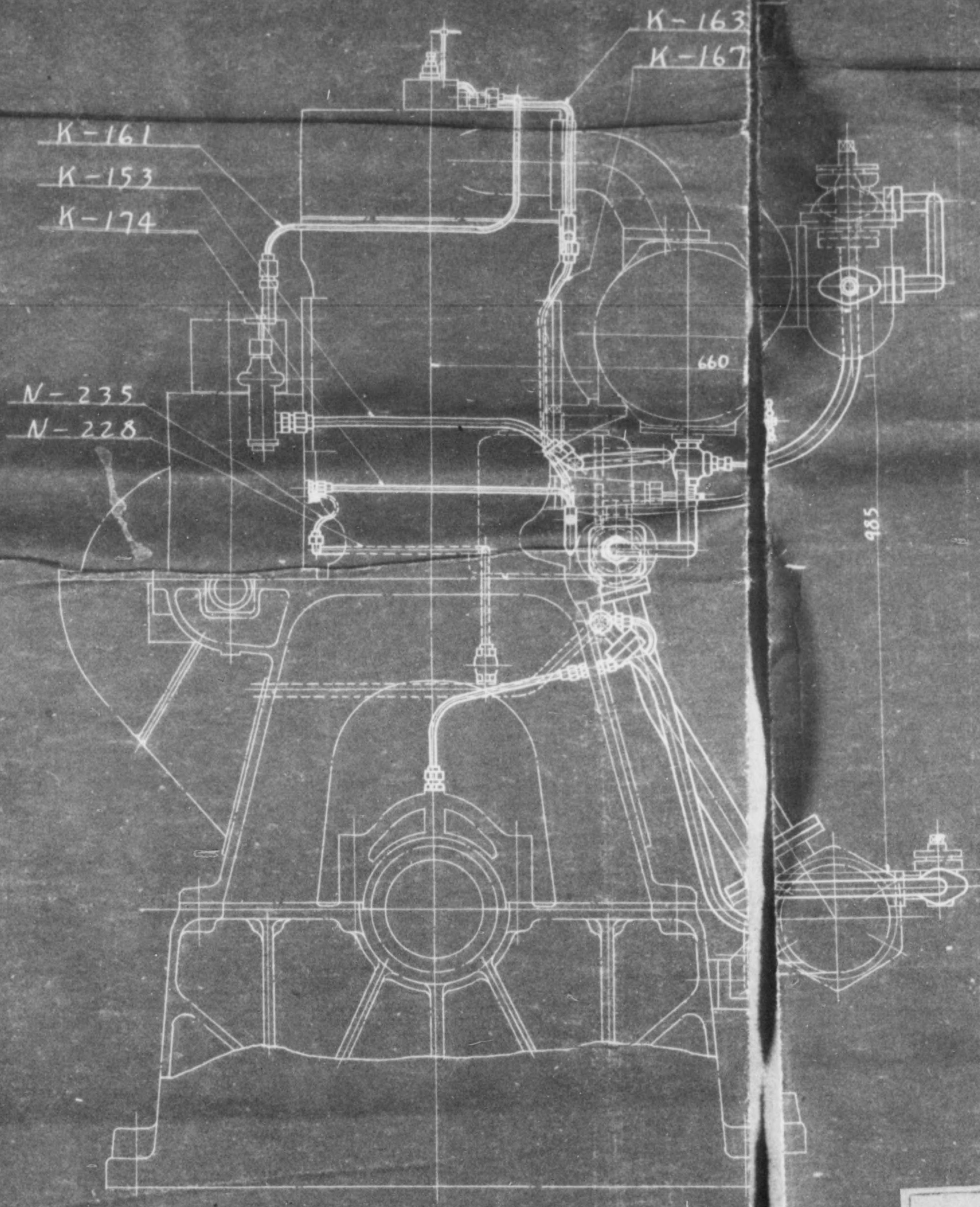
	Material	Number	Note	Length
Cock to Outlet (Cock)	ST 30B	1		
Cock to Second Filter (Cock)	ST 30B	1		
	ST 30B	1		
Third Filter	ST 30B	4		
	ST 30B	4		
Collecting Pipe	ST 30B	4		
	ST 30B	1		
Fuel Pump Collecting Pipe	ST 30B	1		
	ST 30B	1		
Collecting Pipe	ST 30B	1		

本圖ニ含マルル部品番号



⑦ 20/252 鋼管
 予備潤滑油ホシテ入口ニ差ル
 20/252 Steel Pipe for Spare
 Lubricating Oil Pump Inlet





PIPING

No. of Parts	Detail
(1)	For First Fuel Filter From
(2)	For Second Fuel Filter From
(3)	For Starting Air Intake
(4)	Cooling Water Inlet From
(5)	For Oil Cooler From Spa
(6)	Cooling Water Out To
(7)	For Lub. Pump Exchange
(8)	For Lub. Filter Exchan
(9)	For Silencer From E

N-165	3/4" Pipe (Fuel Valve Collecting Pipe)	ST 30B	1		
N-167	3/4" Pipe (From Collecting Pipe To Fuel Pump Collecting Pipe)	ST 30B	1		
N-171	1/2" Pipe (Fuel Pump Collecting Pipe)	ST 30B	1		
N-174	3/4" Pipe (From Fuel Pump Frame To Collecting Pipe)	ST 30B	1		

Starting Air Pipe

L-141	1" Pipe (Starting Air Pipe No. 1)	ST 30B	1		
L-150	2 1/2" Pipe (Starting Air Pipe No. 2)	ST 30B	1		

Cooling Water Pipe

N-226	1/2" Pipe (From Cooling Water Pump To Oil Cooler)	ST 30B	1		
N-227	1/2" Pipe (From Oil Cooler To Cooling Water Pipe Joint)	ST 30B	1		
N-243	1/2" Pipe (From Exhaust Valve To Exhaust Pipe For Cyl. No. 1)	ST 30B	2		
N-244	1/2" Pipe (From Exhaust Valve To Exhaust Pipe For Cyl. No. 2)	ST 30B	2		
N-252	1/2" Pipe (From Cooling Water Pipe To Exhaust Pipe)	ST 30B	1		
N-260	1/2" Pipe (From Cooling Water Pipe To Pressure Gauge)	ST 30B	1		

No. of parts	Name	Material	Number	Note	Length
Lubricating Oil Pipe					
N-192	2 1/2" Pipe (From Lubricating Receiver To Lub. Pump Inlet Cock)	ST 30B	1		
N-194	2 1/2" Pipe (From Lub. Pump Outlet To Spare Pump Cock)	ST 30B	1		
N-196	2 1/2" Pipe (From Spare Pump Cock To Lubricating Oil Filter)	ST 30B	1		
N-197	2 1/2" Pipe (From Lub. Filter Outlet To Oil Cooler Cock)	ST 30B	1		
N-198	2 1/2" Pipe (From Oil Cooler Cock To Outlet Cock)	ST 30B	1		
N-199	2 1/2" Pipe (From Oil Cooler Outlet Cock To Lubrication Pipe)	ST 30B	1		
N-207	2 1/2" Pipe (Main Pipe For Lubricating Oil)	ST 30B	1		
N-209	2 1/2" Pipe (Inlet Pipe For Lubricating Oil)	ST 30B	1		
N-213	8/10" Pipe (Outside of Oiling Pipe To Bear Main Axis No. 1)	ST 30B	4		
N-214	8/10" Pipe (Outside of Oiling Pipe To Bear Main Axis No. 2)	ST 30B	1		
N-216	8/10" Pipe (Inside of Oiling Pipe To Bear Main Axis No. 1)	ST 30B	4		
N-218	8/10" Pipe (Inside of Oiling Pipe To Bear Main Axis No. 2)	ST 30B	1		
N-223	1 1/2" Pipe (From Lubricating Main Pipe To Oil Adjust Valve)	ST 30B	1		
N-228	8/10" Pipe (Main Oiling Pipe On Fuel Pump Frame)	ST 30B	1		
N-235	4/6" Pipe (Oiling Pipe On Fuel Pump Frame)	ST 30B	4		
N-236	4/6" Pipe (Pipe For Lubrication Pressure Gauge)	ST 30B	1		
N-238	4/6" Pipe (Oiling Pipe For Middle Shaft of Transmission Gear)	ST 30B	1		
N-244	1 1/2" Pipe (From Lubricating Receiver To Lub. Hand Pump)	ST 30B	1		
N-246	1 1/2" Pipe (From Lub. Hand Pump To Lubricating Oil Filter)	ST 30B	1		

ngth

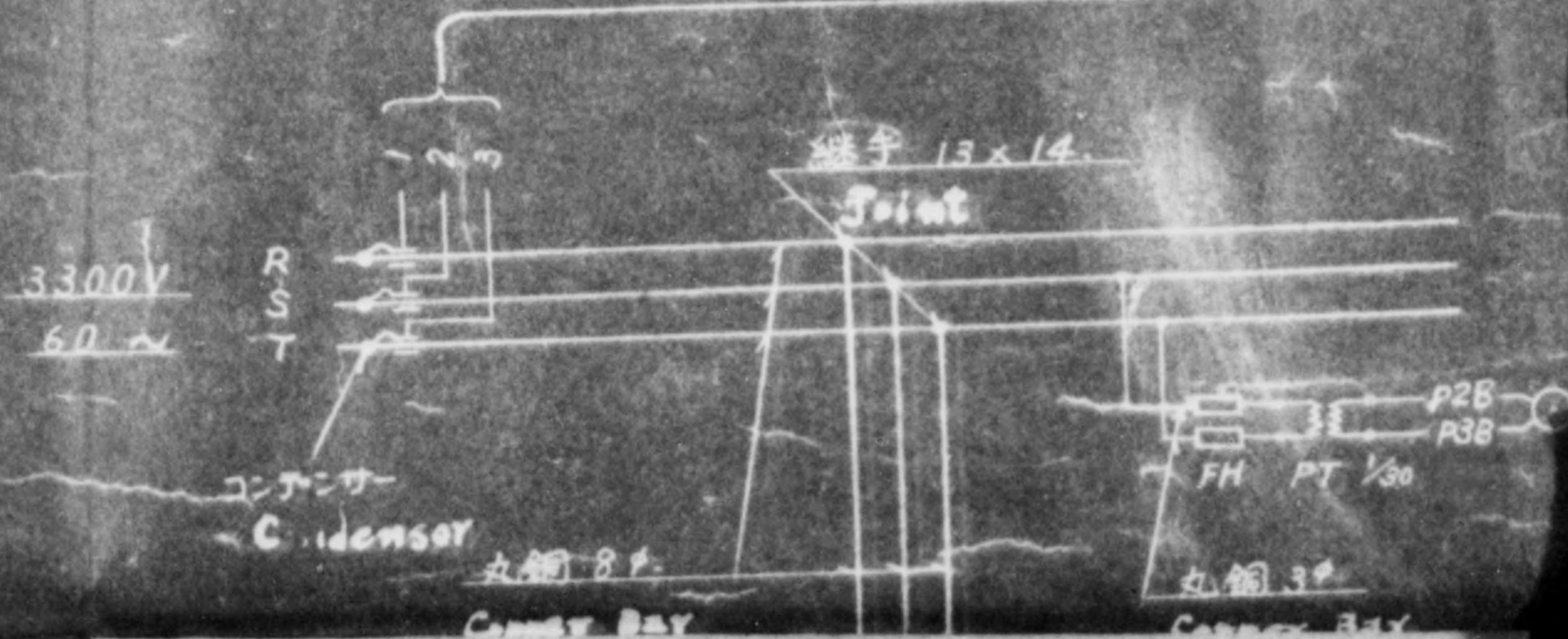
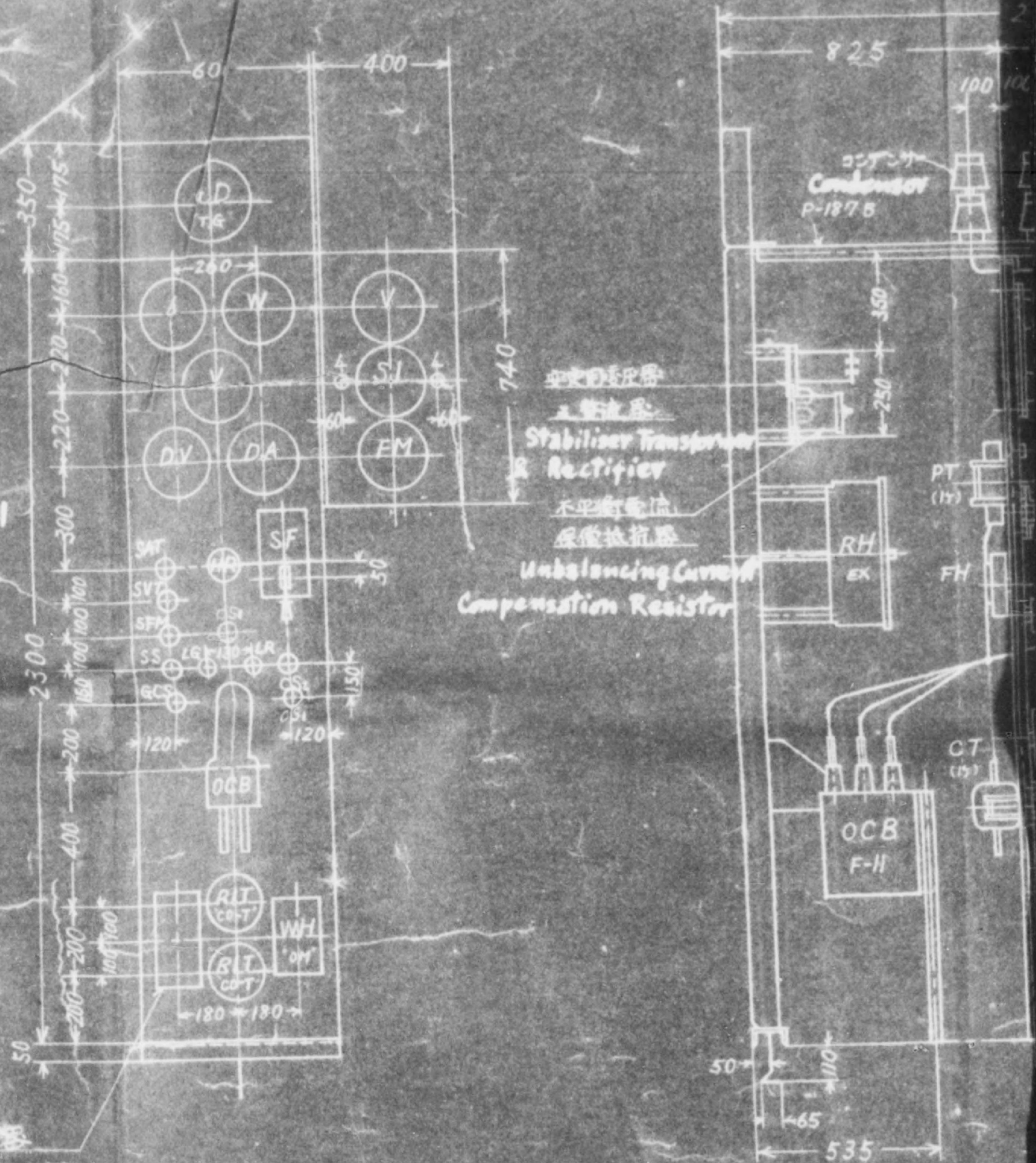
	ST 30B	1	
Fuel Pump Collecting Pipe	ST 30B	1	
	ST 30B	1	
To Collecting Pipe	ST 30B	1	
No. 1	ST 30B	1	
No. 2	ST 30B	1	
To Oil Cooler	ST 30B	1	
Temperature Pipe Joint	ST 30B	1	
Inlet Pipe For Oil No. 1	ST 30B	2	
Exhaust Pipe For Oil No. 2	ST 30B	2	
To Exhaust Pipe	ST 30B	1	
To Pressure Gauge	ST 30B	1	

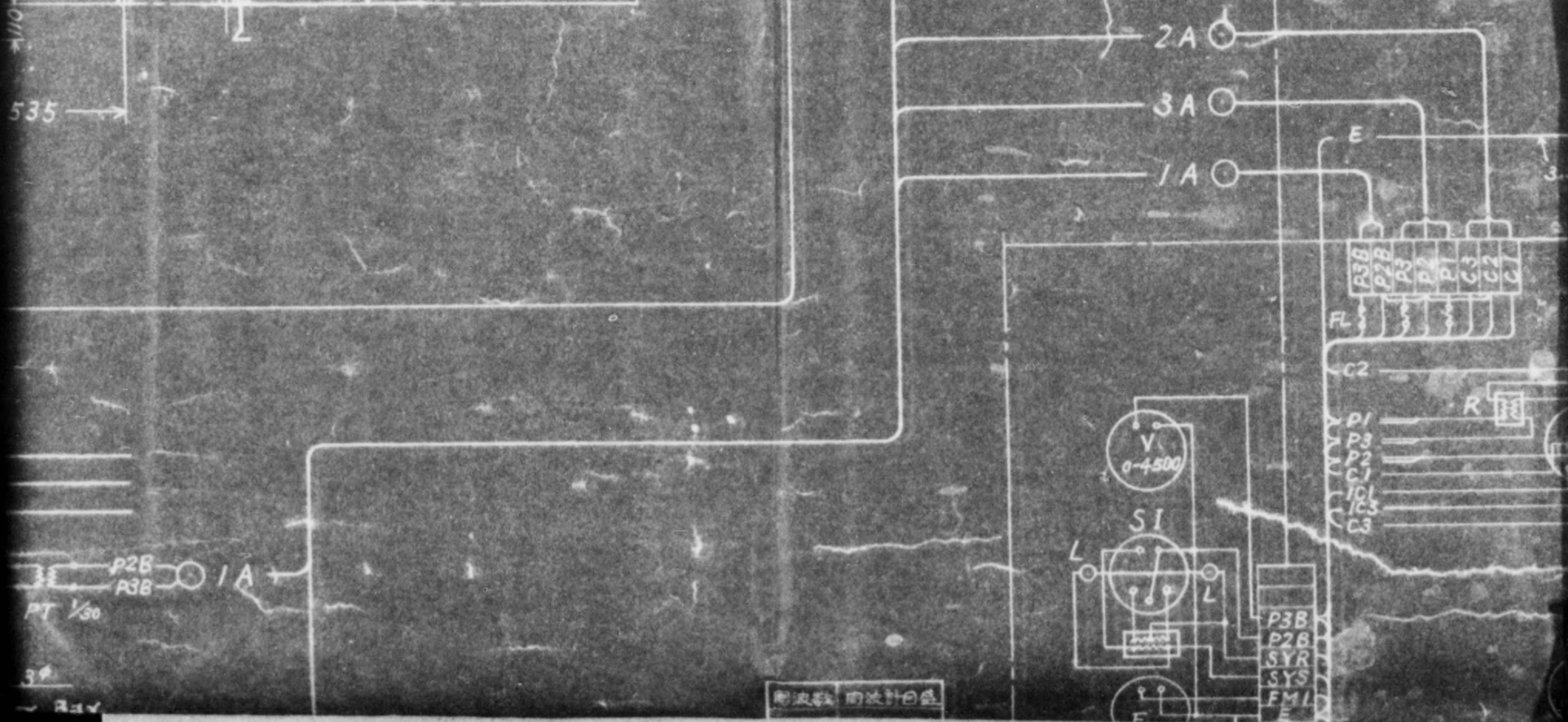
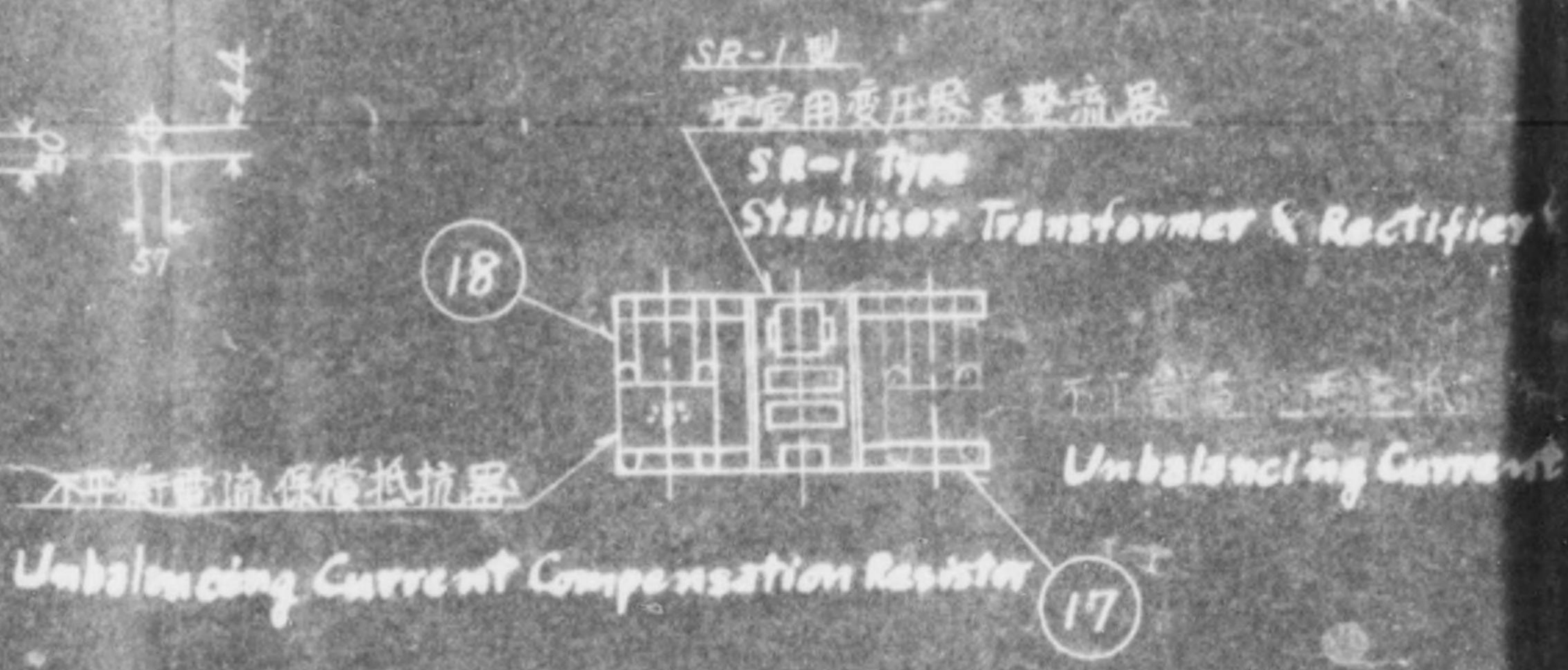
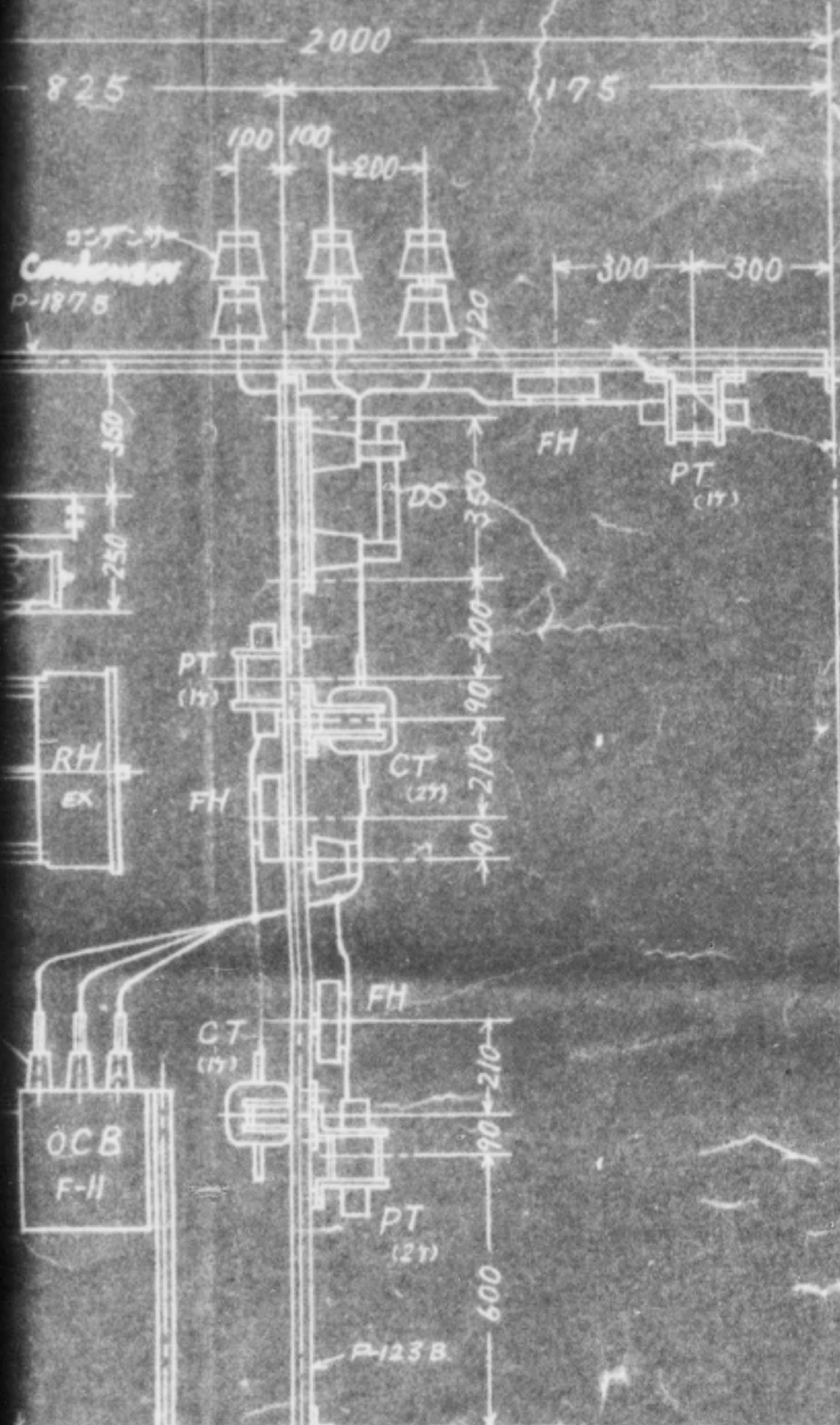
	Material	Number	Note	Length
Pipe				
To Lub. Pump Inlet Cock	ST 30B	1		
To Spare Pump Cock	ST 30B	1		
To Lubricating Oil Filter	ST 30B	1		
To Oil Cooler Cock	ST 30B	1		
Outlet Cock	ST 30B	1		
Cock To Lubrication Pipe	ST 30B	1		
Lubricating Oil	ST 30B	1		
Lubricating Oil	ST 30B	1		
To Bear Main Axis No. 1	ST 30B	4		
To Bear Main Axis No. 2	ST 30B	1		
To Bear Main Axis No. 1	ST 30B	4		
To Bear Main Axis No. 2	ST 30B	1		
To Oil Adjust Valve	ST 30B	1		
Fuel Pump Frame	ST 30B	1		
L. Pump Frame	ST 30B	4		
Pressure Gauge	ST 30B	1		
To Shaft of Transmission Gear	ST 30B	1		
To Lub. Hand Pump	ST 30B	1		
To Lubricating Oil Filter	ST 30B	1		

100 K.V.A. 3300 V. 3 Phase 50~60A Diesel Engine Driven A.C. Generator		No. of Figure A-10	
Piping Arrangement		Maker Akasaka Iron Works	
Allocation Notice No. 3-54		Scale 1/10	
Name of Plant Haili Ki		Inventory No. 27-2-486 27-2-485	
3 Sheet of 3 Sheets			

仕様 三菱製埋込型
Black Finish Steel Panel
Use Meter with fixed type

SR-1型
自動電圧調整器
SR-1 Type
Automatic Voltage Regulator



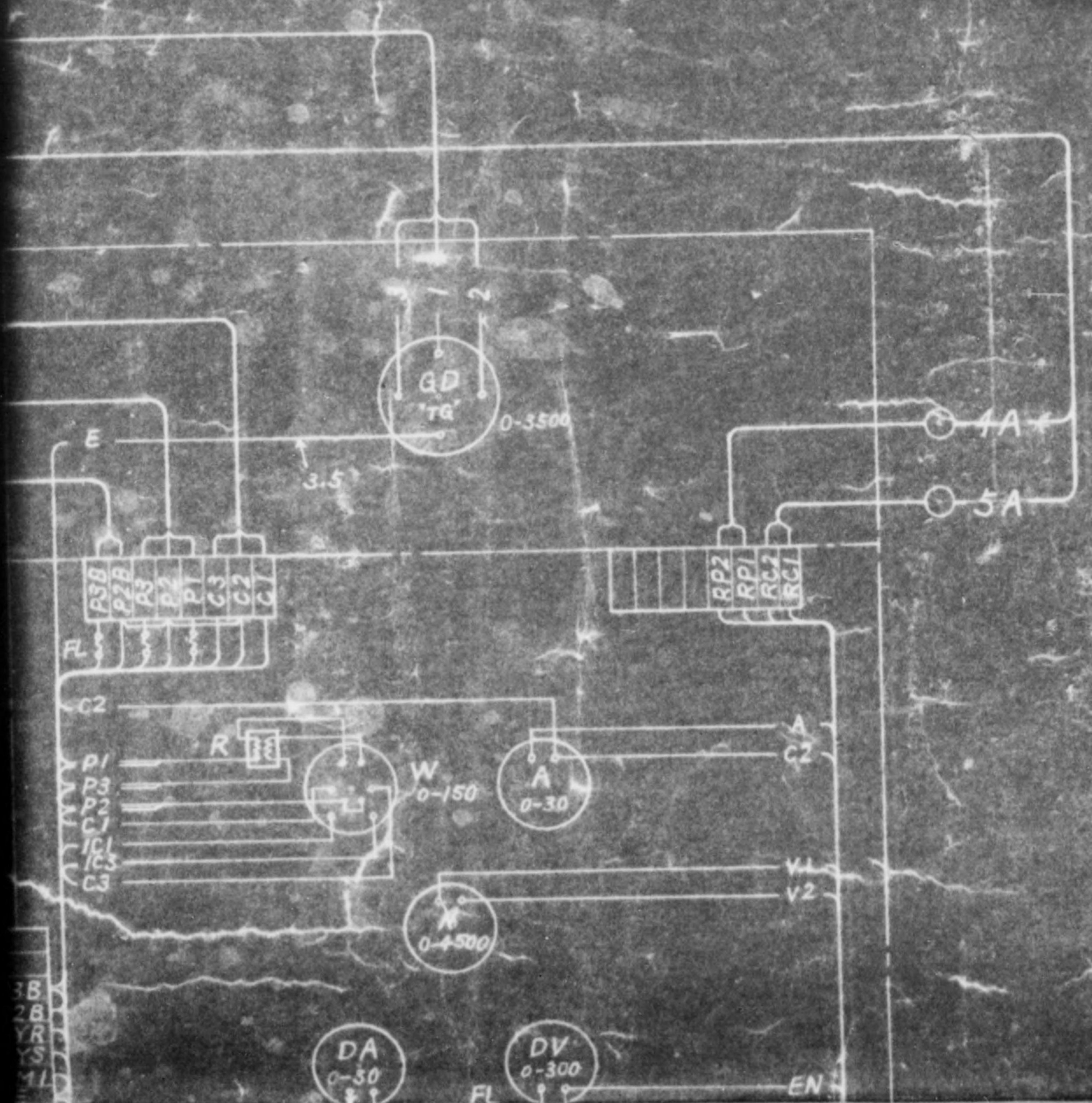


測定機 由設計台

Transformer & Rectifier

Unbalancing Current Compensation Resistor

7



No. of Parts	Name
1	Steel Panel
2	Panel for G
3	Board
4	Channel B
5	Pipe Frame
6	Pipe Frame
8	DS Fitting Iron
9	CT Fitting Iron
10	CT Fitting Iron
11	PT Fitting Iron
12	PT Fitting Iron
13	FH Fitting Iron
14	FH Fitting Iron
15	Insulator Fitting Iron
16	RH Fitting Iron
17	Rectifier Fitting Iron
18	Resistance Fitting Iron
20	A Foundation Bolt
21	A Foundation Bolt
22	U Bolt
23	Bolt
24	Nut
25	Bolt
26	Nut
27	Bolt
28	Nut
29	Iron Screw
31	Card Holder
32	Wire Pocket Fitting
36	Connection Mat
37	Low Tension Rubber
38	Low Tension Rubber
39	Copper Wire
40	Hard Copper
41	Cable Terminal
42	Cable Terminal

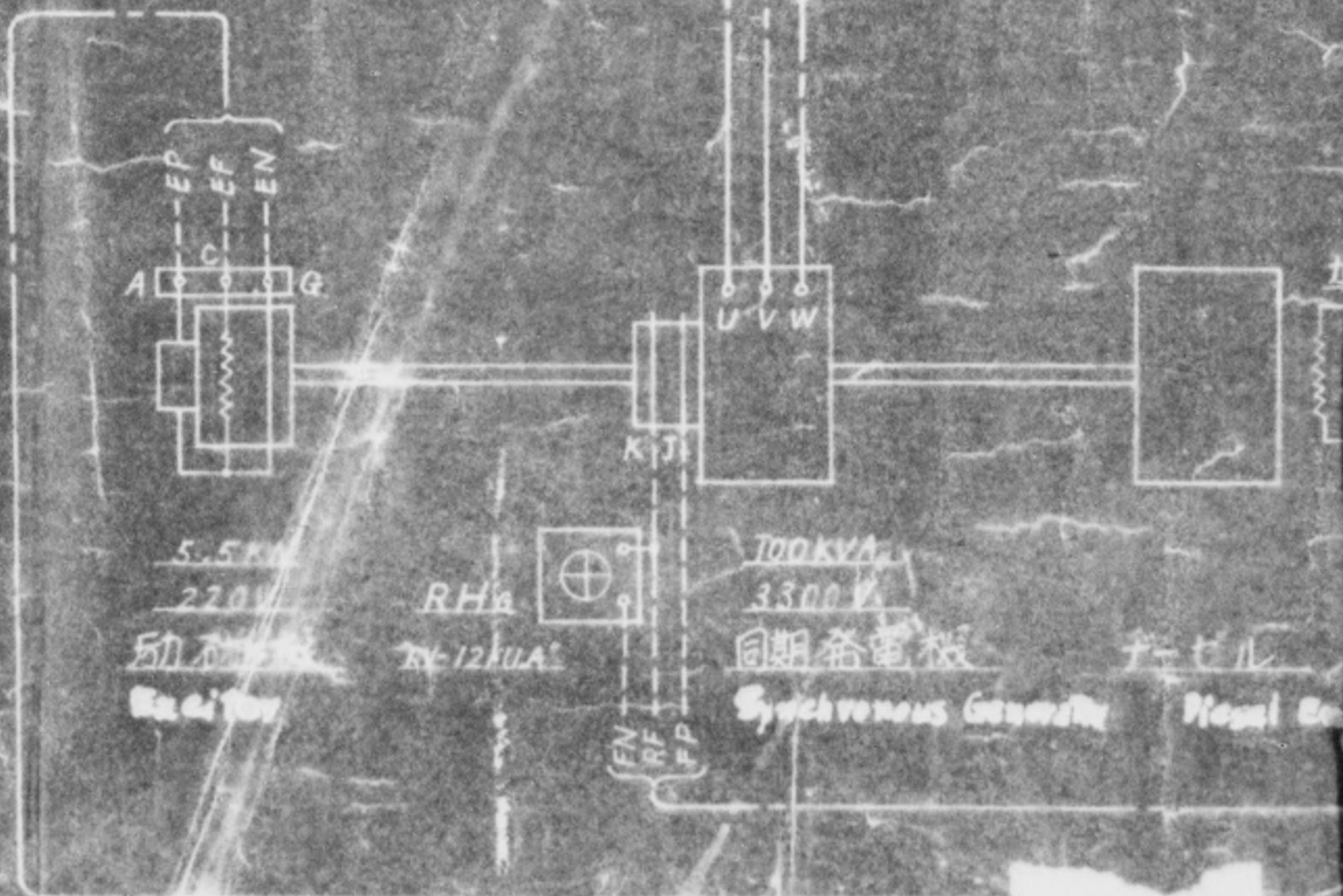
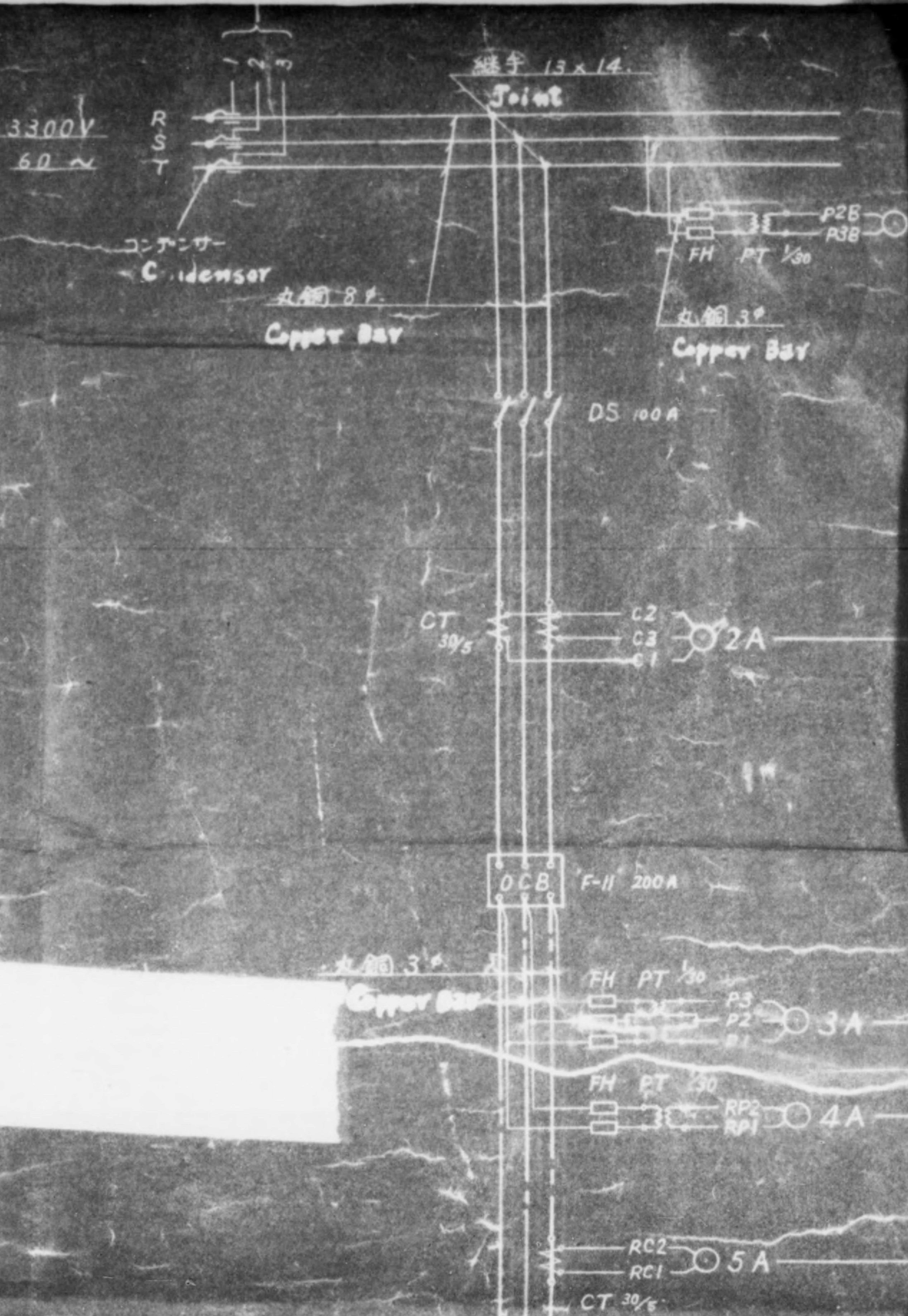
No. of Parts	Name	Material	Number
1	Steel Panel	600 x 2800	1
2	Panel for G.D.		1
3	Board		1
4	Channel Base	600	1
5	Pipe Frame	P-187-B	2
6	Pipe Frame	7-123-B	2
8	DS Fitting Iron	600	2
9	CT Fitting Iron	600 for 2 Piece	2
10	CT Fitting Iron	Flat Steel 3x32x680	2
11	PT Fitting Iron	600 for 2 Piece	2
12	PT Fitting Iron	600 for 1 Piece	4
13	FH Fitting Iron	600 for PT 2 Piece	2
14	FH Fitting Iron	600 for PT 1 Piece	4
15	Insulator Fitting Iron	600	1
16	RH Fitting Iron	600	2
17	Rectifier Fitting Iron	Flat Steel 5x38x860	2
18	Resistance Fitting Iron	Flat Steel 5x32x140	2
20	A Foundation Bolt	1/2" x 180	1
21	A Foundation Bolt	3/8" x 120	8
22	U Bolt	55 x 40	45
23	Bolt	1/2" x 25	7
24	Nut	1/2" x 25	2
25	Bolt	3/8" x 25	40
26	Nut	3/8" x 25	130
27	Bolt	6 x 25	6
28	Nut	6 x 25	20
29	Iron Screw	6 x 20	14
31	Card Holder	64 x 32	1
32	Wire Pocket Fitting		1
36	Connection Material	WM-1	1
37	Low Tension Rubberwire	3.5	3 ^m
38	Low Tension Rubberwire	8	1 ^m
39	Copper Wire	3 [#]	6 ^m
40	Hard Copper Bar	8 [#]	8 ^m
41	Cable Terminal	A Type 1/2"	4
42	Cable Terminal	B Type 1/2"	1

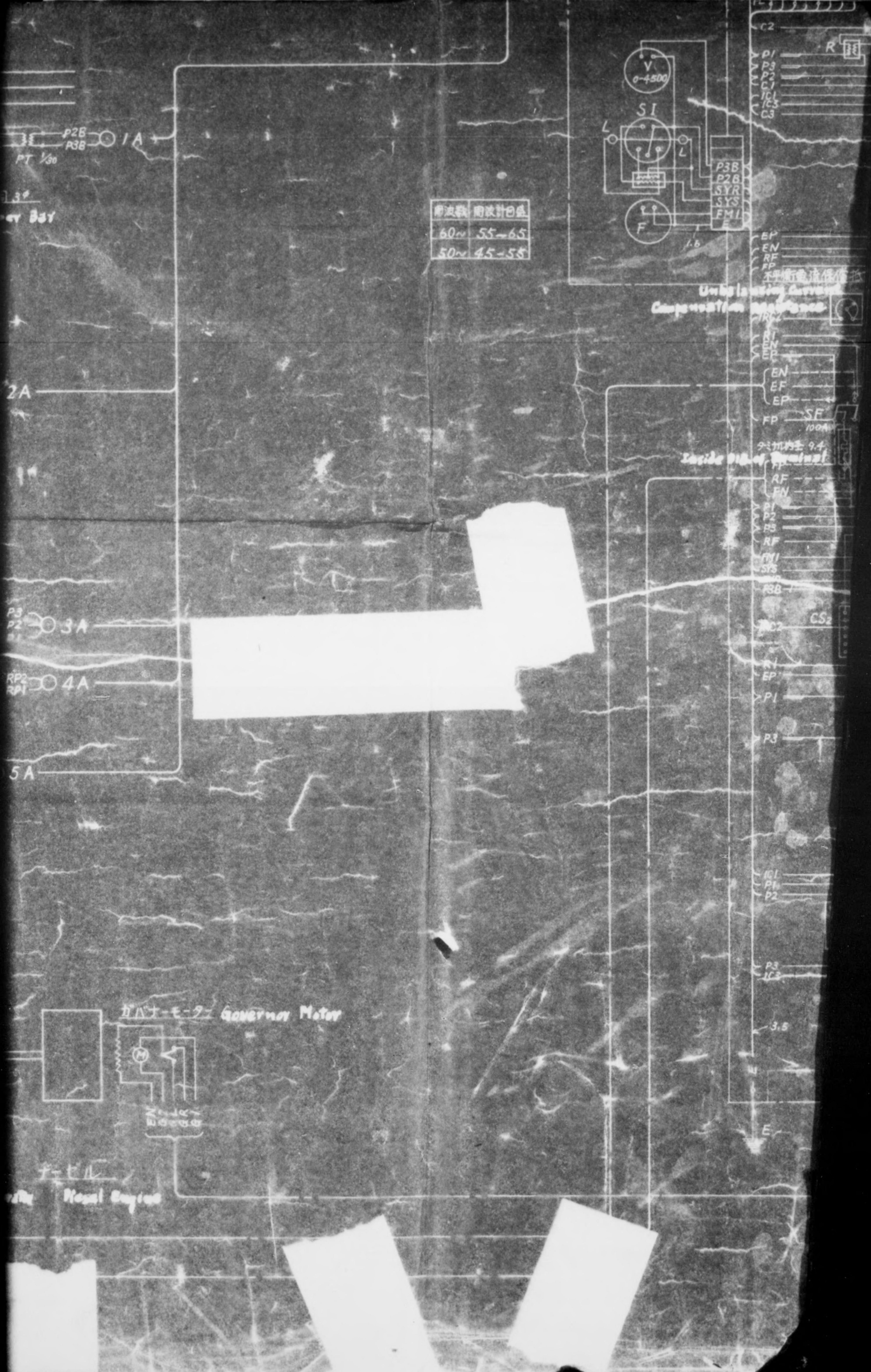
	Material	Number
Panel	600 x 2800	1
G.D.		1
		1
Base	600	1
Plate	P-187-B	2
Plate	7-123-B	2
Iron	600	2
Iron	600 for 2 Piece	2
Iron	Flat Steel 3x32x680	2
Iron	600 for 2 Piece	2
Iron	600 for 1 Piece	4
Iron	600 for PT 2 Piece	2
Iron	600 for PT 1 Piece	4
Ang Iron	600	1
Iron	600	2
Ang Iron	Flat Steel 5x38x860	2
Ang Iron	Flat Steel 5x32x140	2
Bolt	1/2" x 180	1
Bolt	3/8" x 120	8
	55 x 40	45
	1/2" x 25	7
	1/2" x 25	2
	3/8" x 25	40
	3/8" x 25	130
	6 x 25	6
	6 x 25	20
Wire	6 x 20	14
Slider	64 x 32	1
Fitting		1
Material	WM-1	1
Wire	3.5	3 ^m
Wire	8	1 ^m
Wire	3 ^φ	6 ^m
Bar	8 ^φ	8 ^m
Pin	A Type 1/2"	4
Pin	B Type 1/2"	1

3629-11-60-415
 4108482
 18-1921
 11-50-91083

量 表

回轉數
電 流
定 額
力 率
轉 速
容 量





周波数	周波計の値
60~	55-65
50~	45-55

governors Governor Motor

Unbalancing Current Compensation Resistance

Inside of Terminal

不平衡電流償正抵抗

P2B P3B 1A
PT 1/30

1.3φ
337

2A

P3 P2 3A

RP2 RA1 4A

5A



1-11
Governor Motor

C2
P1
P3
P2
C1
IC1
IC3
C3

EP
EN
RF
FP
SF
RF
FN
P1
P2
P3
P5
RF
FMI
SYS
P3B
P2B
P3
IC2
CS2
IC1
P1
P2
P3
IC3
E

9.4
RF
FN
P1
P2
P3
P5
RF
FMI
SYS
P3B

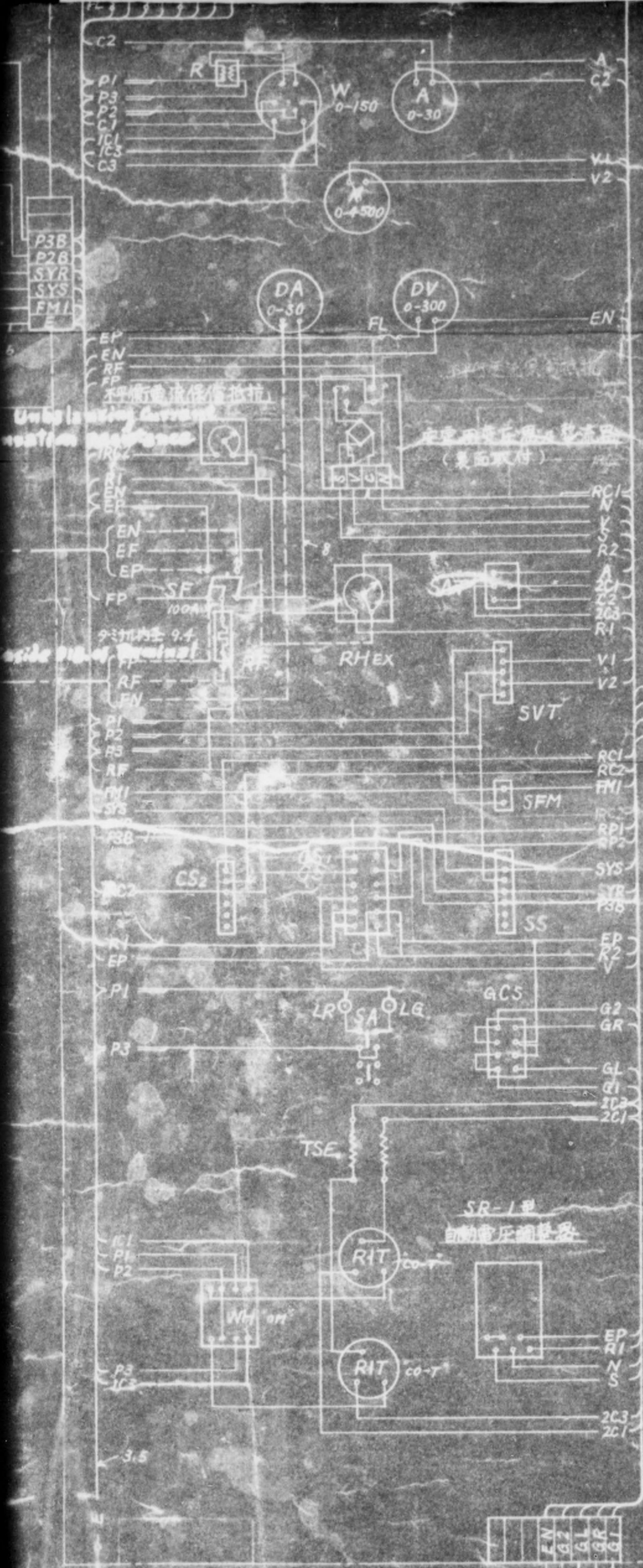
IC2 CS2
IC1
P1
P2
P3
IC3

IC1
P1
P2

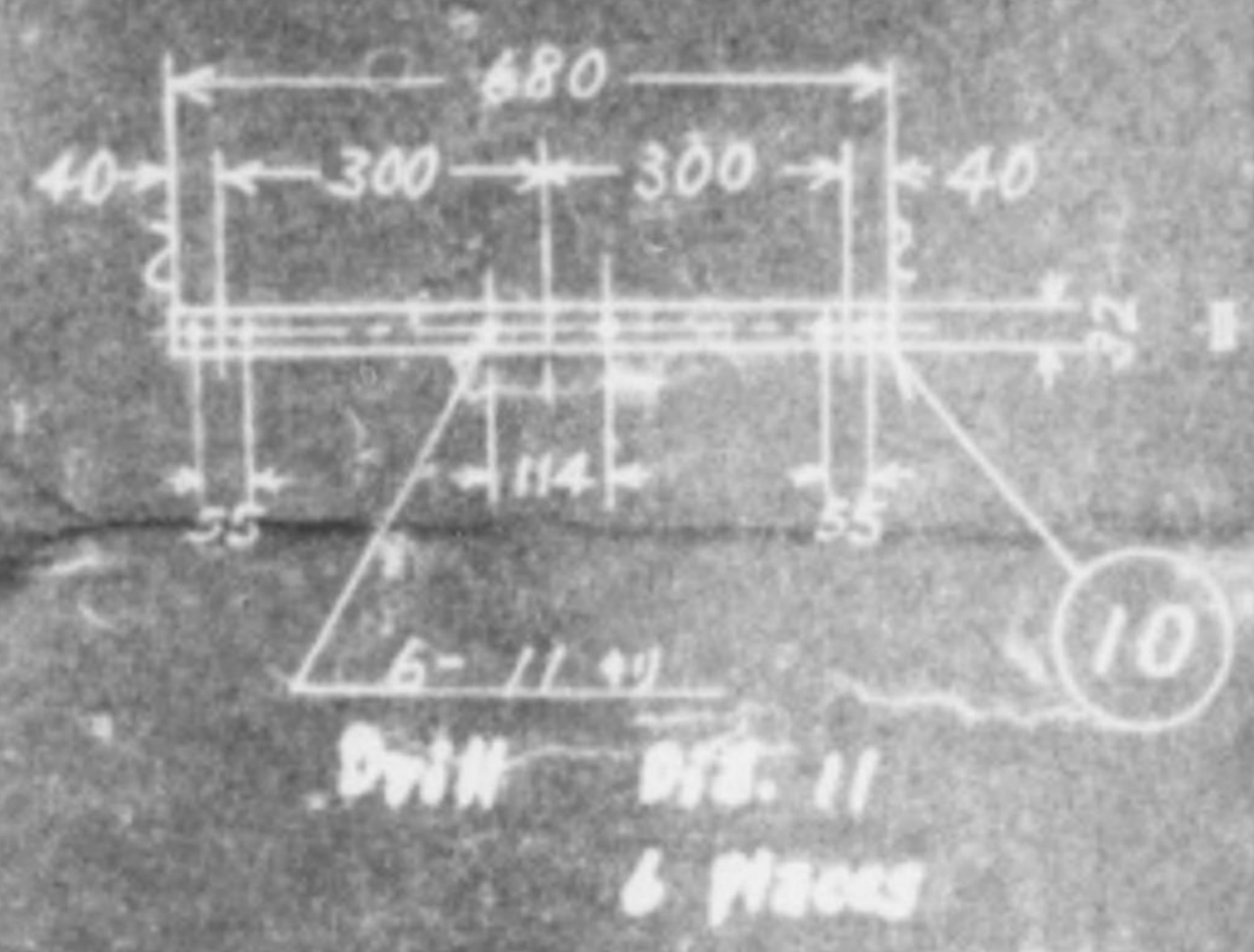
P3
IC3

3.5

E



- 36 Connect
- 37 LowTens
- 38 LowTens
- 39 Copper
- 40 Hard
- 41 Cable
- 42 Cable
- 43 Safet
- 44 Safet
- 45 Termin
- 46 Termin
- 47 Bus B



結線、盤裏面
Diagram 5A
夾線、鎖線
Electric W



36	Connection Material	WM-1	1
37	Low Tension Rubberwire	3.5	3 ^m
38	Low Tension Rubberwire	8	7 ^m
39	Copper Wire	3 ^φ	6 ^m
40	Hard Copper Bar	8 ^φ	8 ^m
41	Cable Terminal	A Type 1/2"	4
42	Cable Terminal	B Type 1/2"	1
43	Safety Fuse	Enact 1 Type 3A	3
44	Safety Block	F-636-B	3
45	Terminal Block	8 Point	4
46	Terminal Block	4 Point	1
47	Bus Bar Support	S-810	3

Rectifier
(ack Wiring)



結線、盤裏面に見られるシマ
 Diagram Shows from Back Board.
 束線及鎖線部分、電線供給致
 Electric Wires in the Dot and Chain Line are not given.



A1085824

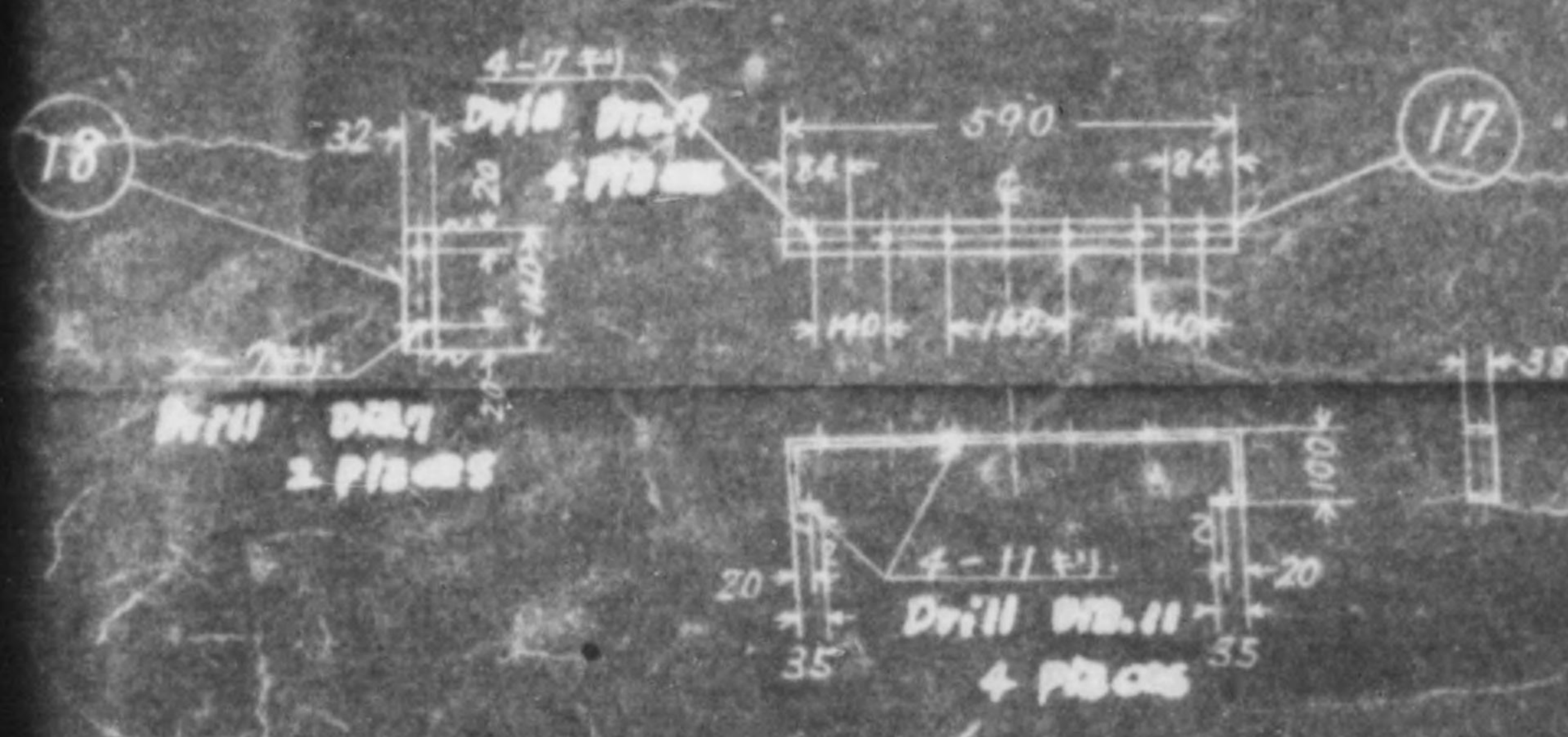
出庫所	第三角國
工務	材料
倉庫	保管

Distribution Panel
 Allocation Notice No. 3-54

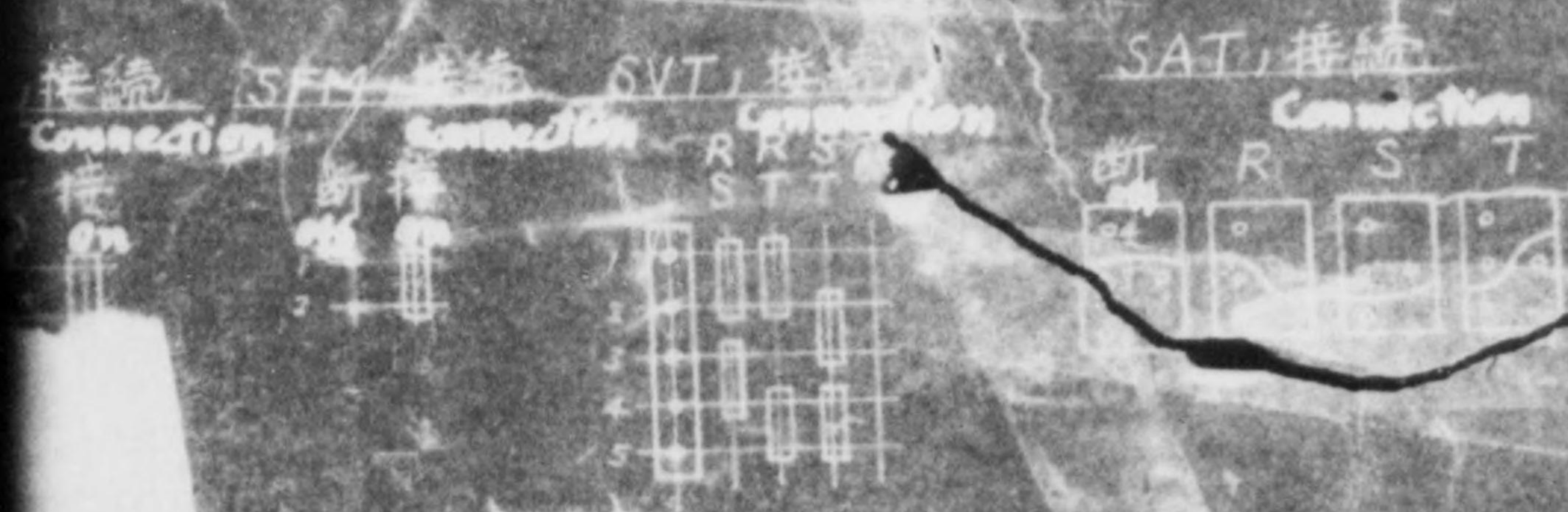
Material	WM-1	1
Subberwire	3.5	3 ^m
Wire	8	7 ^m
TE	3 [#]	6 ^m
Bar	8 [#]	8 ^m
Terminal	A Type 1/2"	4
Terminal	B Type 1/2"	1
Case	Enact / Type 3A	3
Block	F-636-B	3
Block	8 Point	4
Block	4 Point	1
Spot	S-810	3

量 表

同轉數	
電 流	
定 格	
力 率	
轉 速	
容 量	



見ケルヲ示シマス
 分電線供給致シマセン
 5 in the Dot and Chain Line are not given.



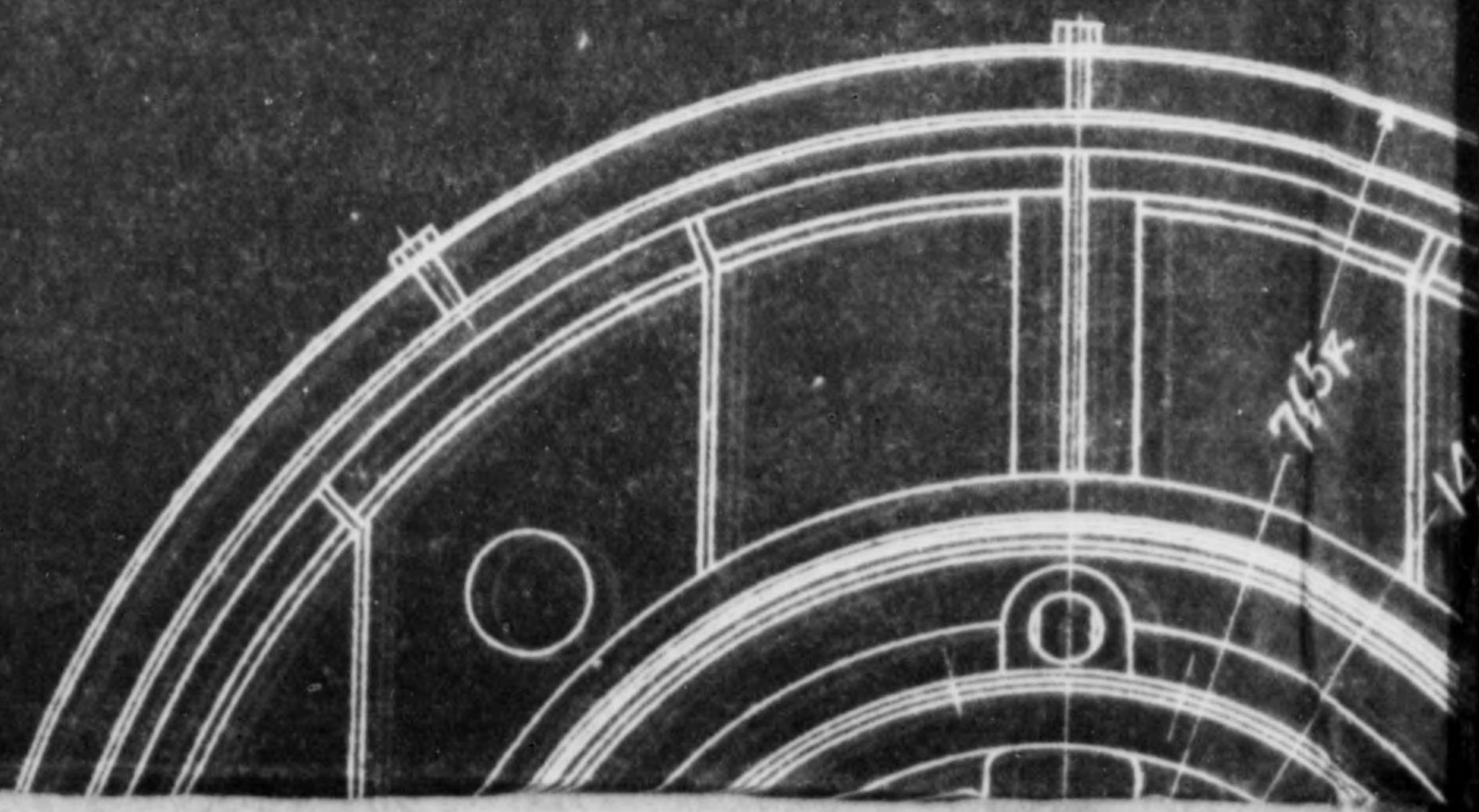
A1085824

Distributing Panel General Arrangement and Connection		No. of Figure	A 108
Scale	1/20	Maker	Mitsubishi Elect. Co.
Allocation Notice No.	3-54	Name of Plant	HAZKL
Inventory No.	27-2-518 -520 -520	2 Sheet	of 2 Sheets

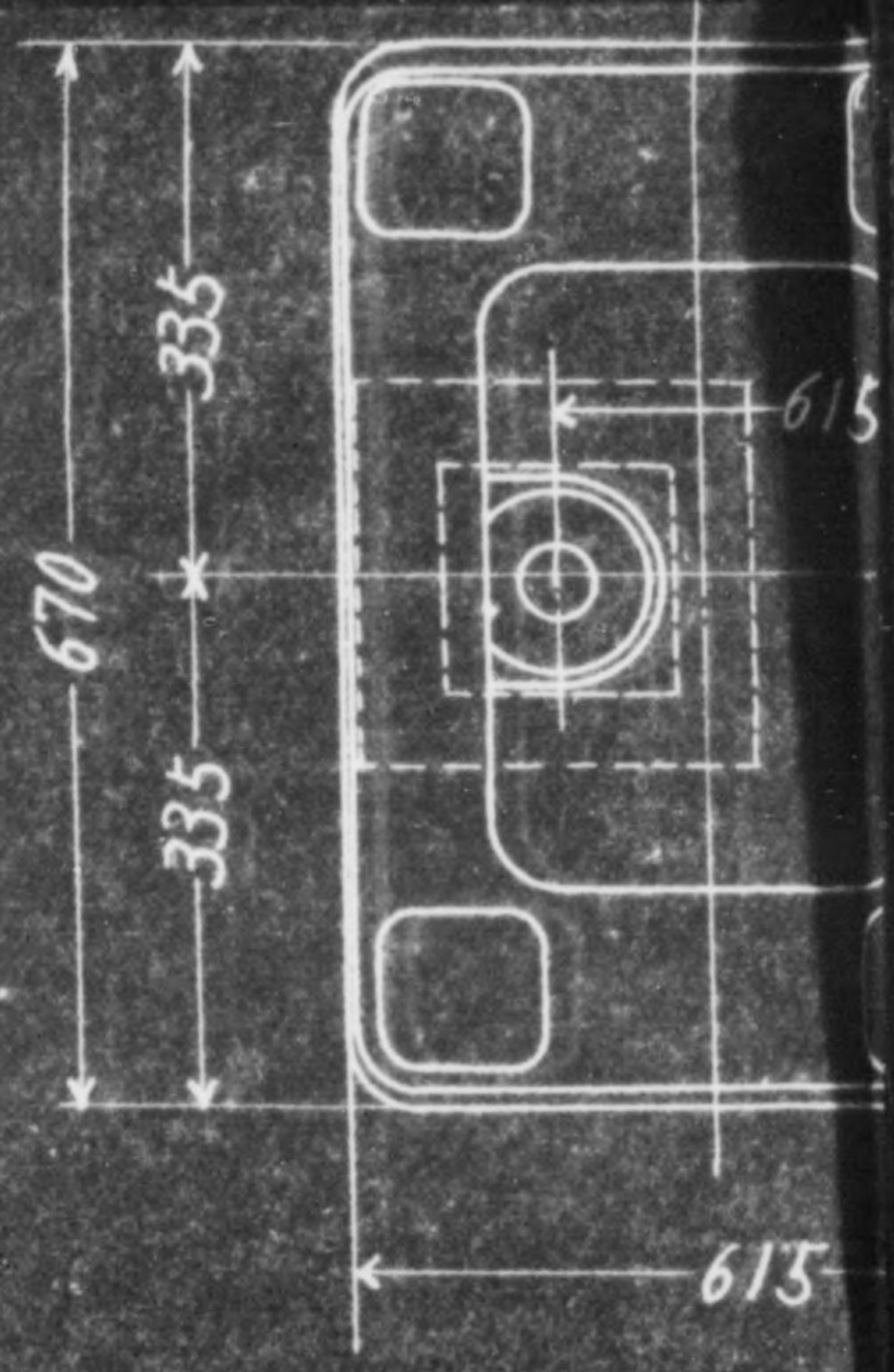
A 1 (304 x 841mm) 3000 (23.7) A 108742

PARTICULAR			
Input		Output	
Capacity	100kVA	Capacity	250kVA
Voltage	220V	Voltage	220V
Field	Ring field		
Type	Water Proof	Type	Water proof
Insulation	20		
No. of Poles	3		
Frequency	60		
Rating	360	H.P.M.	360
Current	17.5		
Mode	Continuous	Rate	Continuous
Power factor	0.8		
Weight	4045kg	Weight	6000kg

~~左勝手 励磁機側ヨリ見て回転方向ハ左回り~~
~~右勝手 励磁機側ヨリ見て回転方向ハ右回り~~

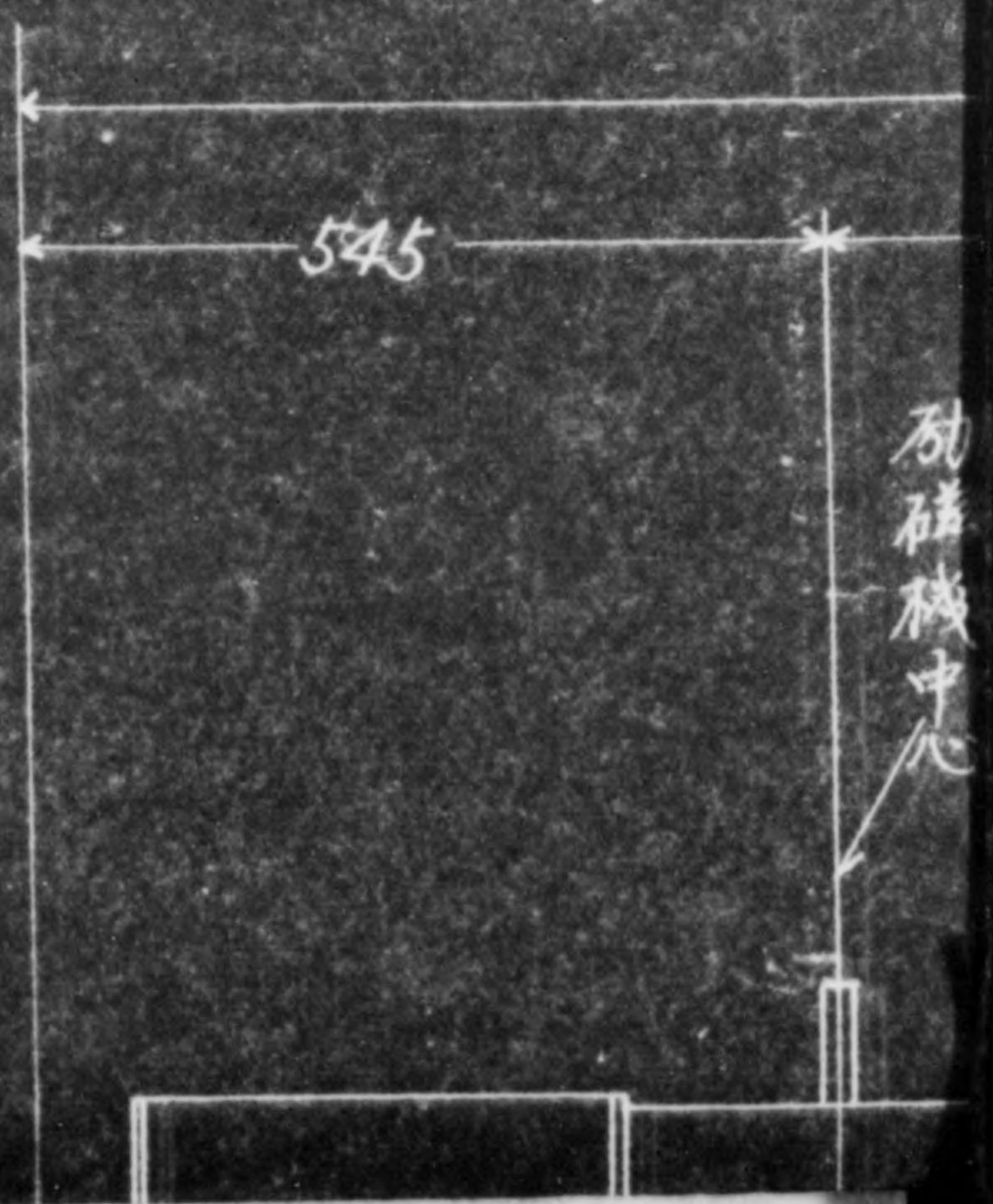


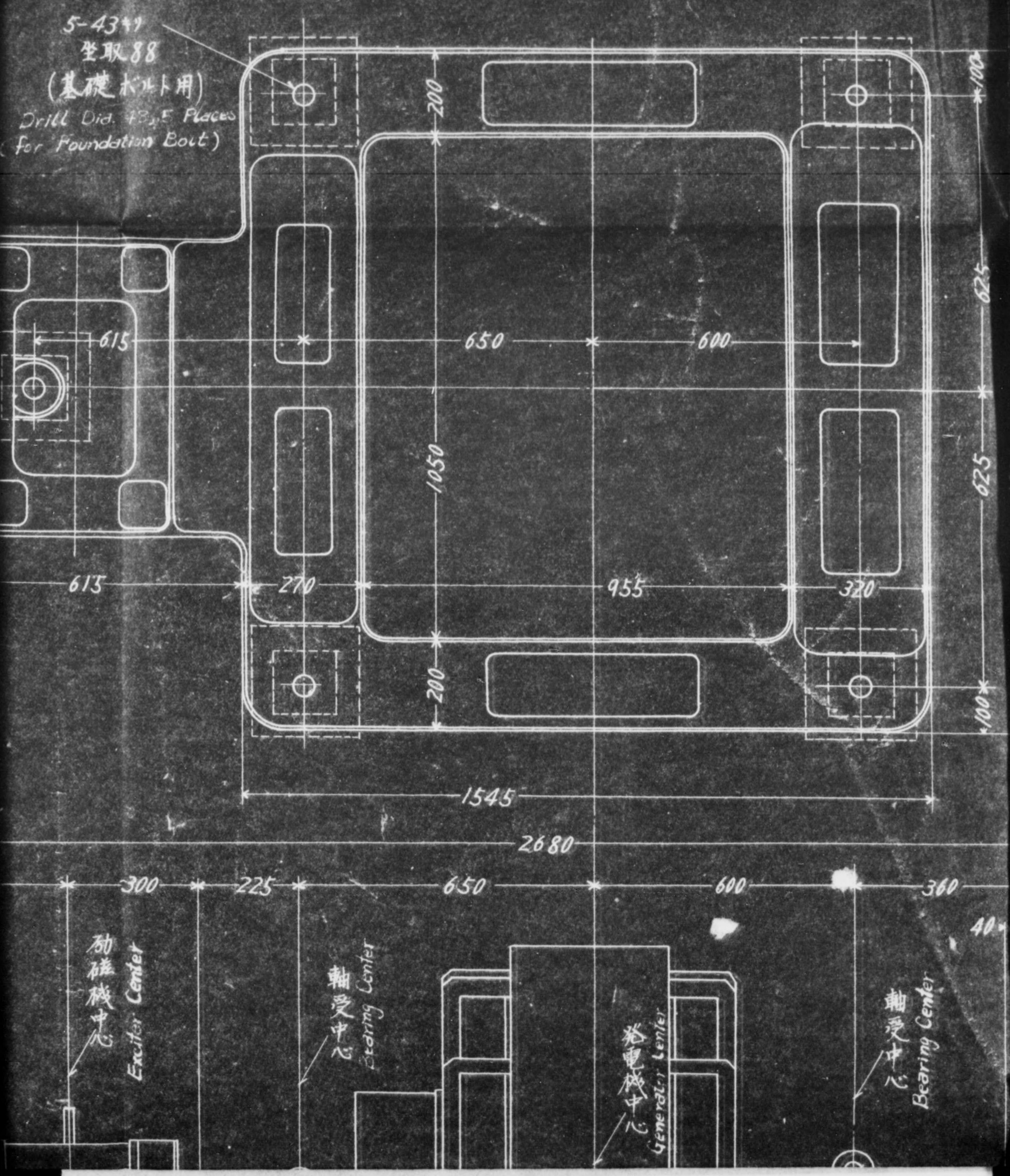
5-43
坐取
(基礎)
Drill Dia
(for Foundat



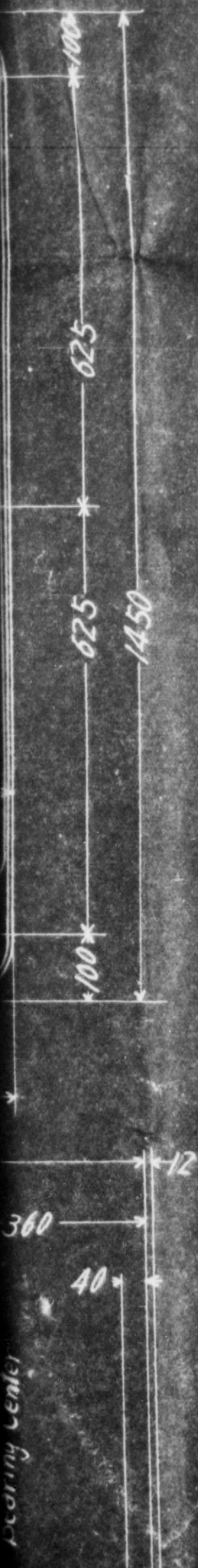
2700
2600
360
ent-mans
6000

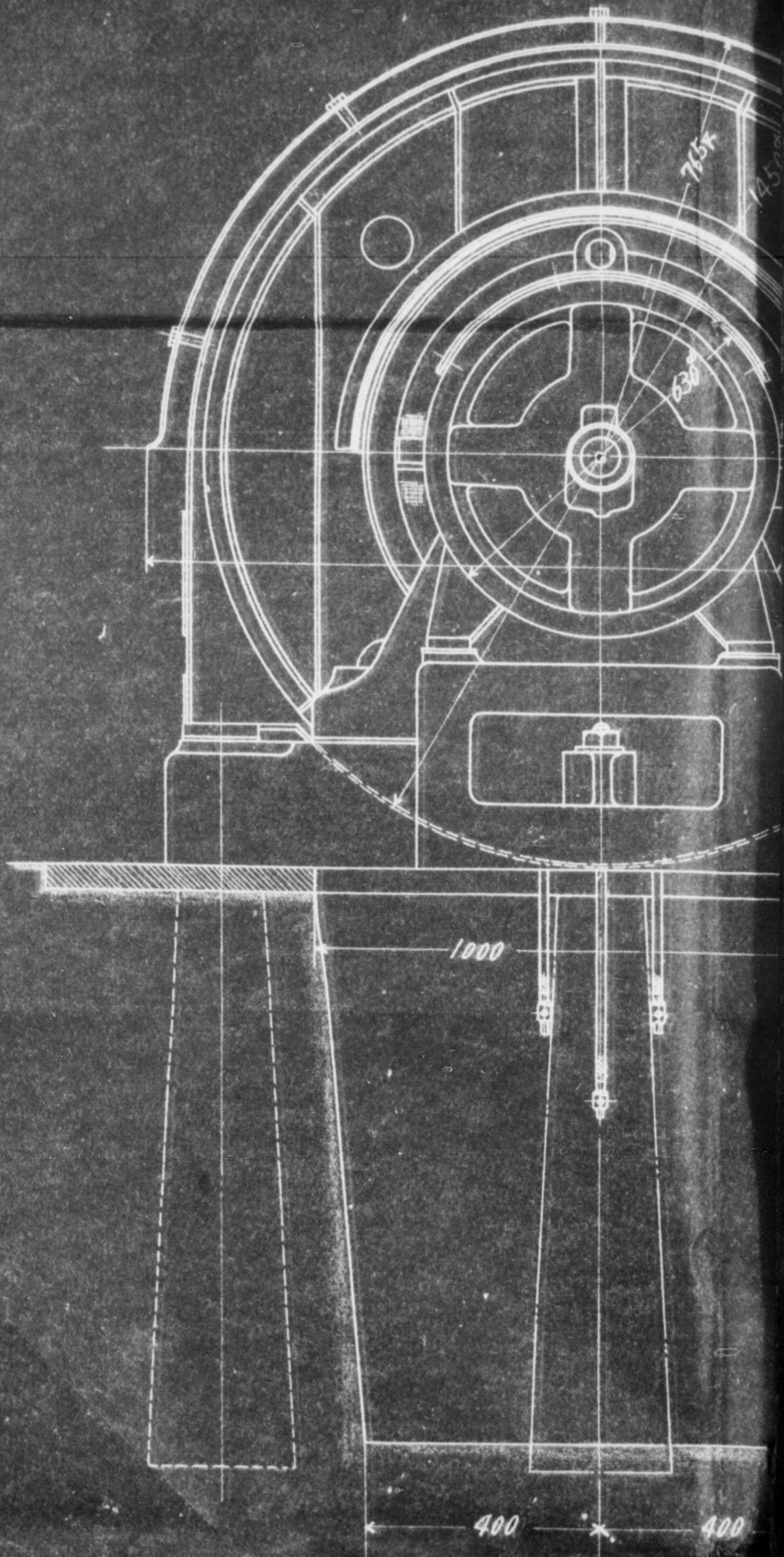
左方向、左側、油面計及銘板、右側
 右方向、右側、油面計及銘板、左側

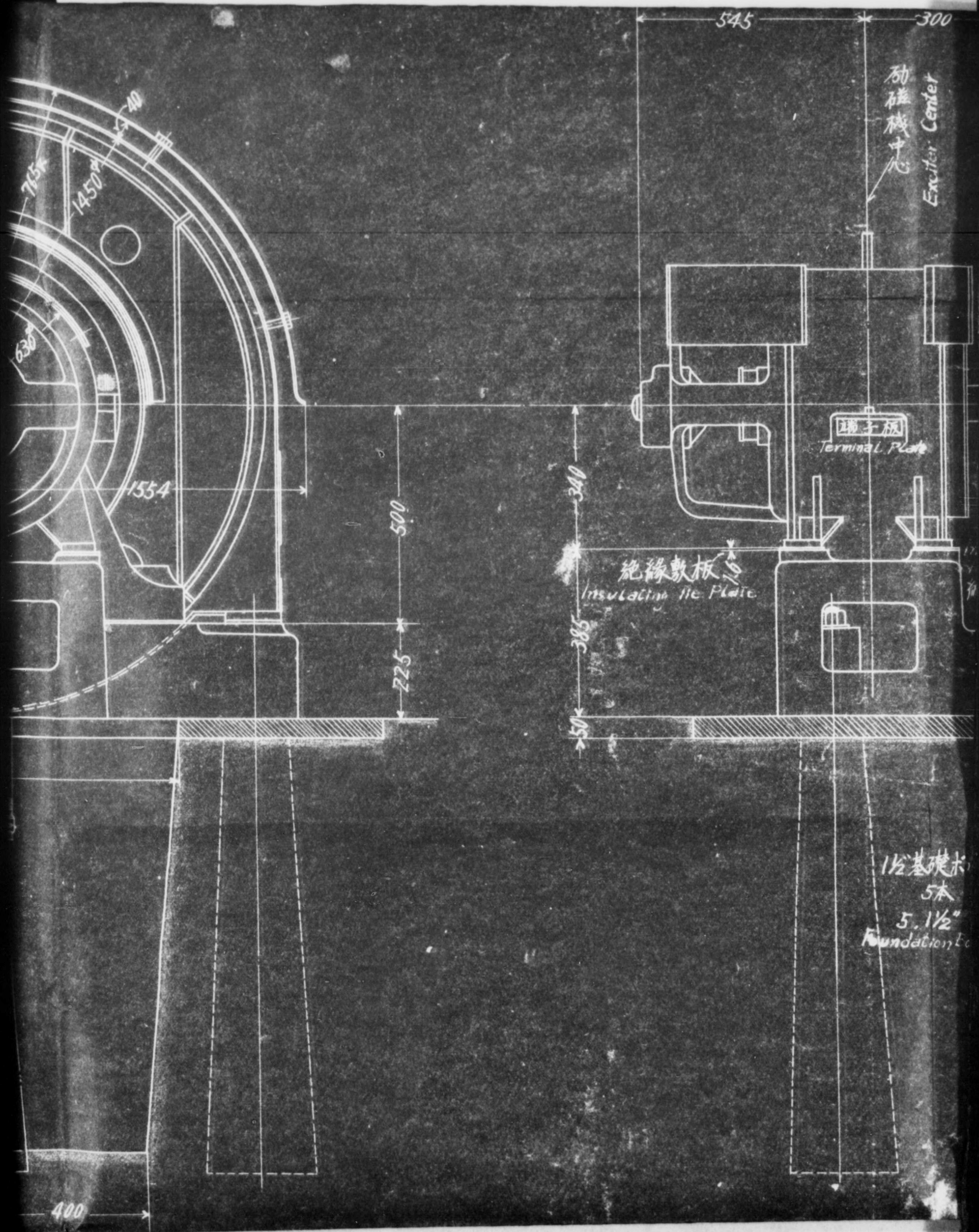


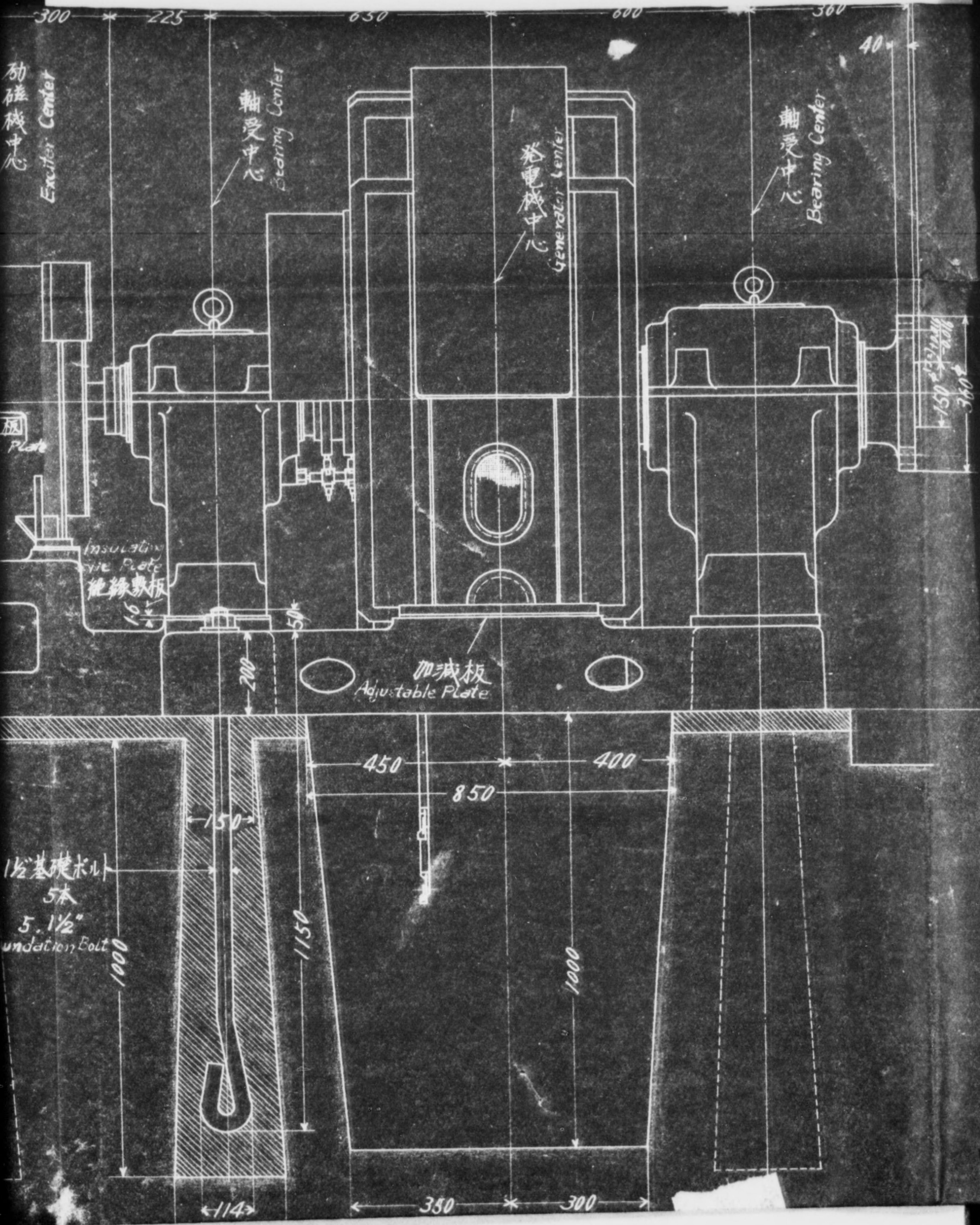


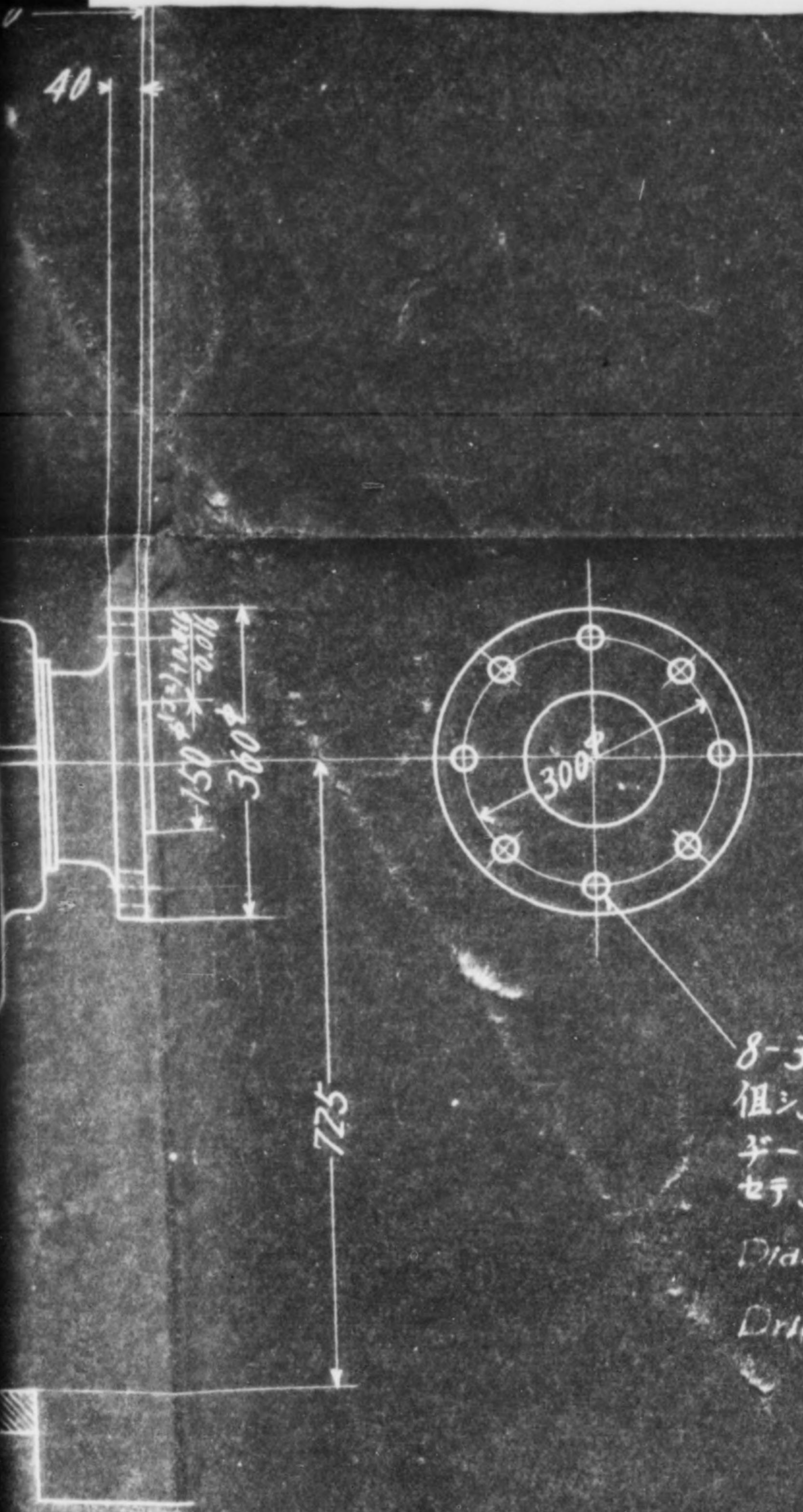
部品 番號	品名(稱呼)	材 料 (材質)	所要數 台(個)	摘 要				1個/4kg 仕上/家上
				基	倉	片	同	







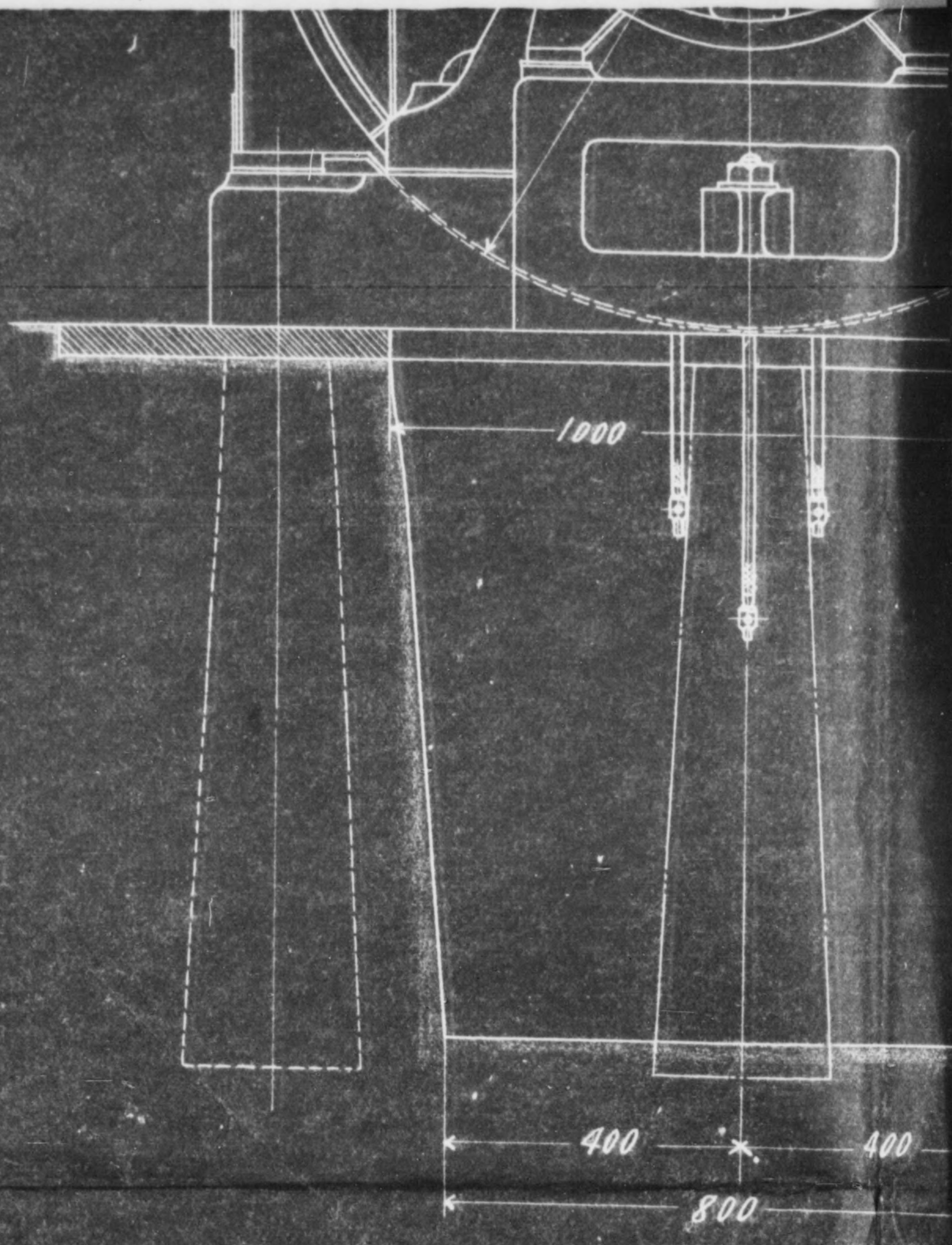




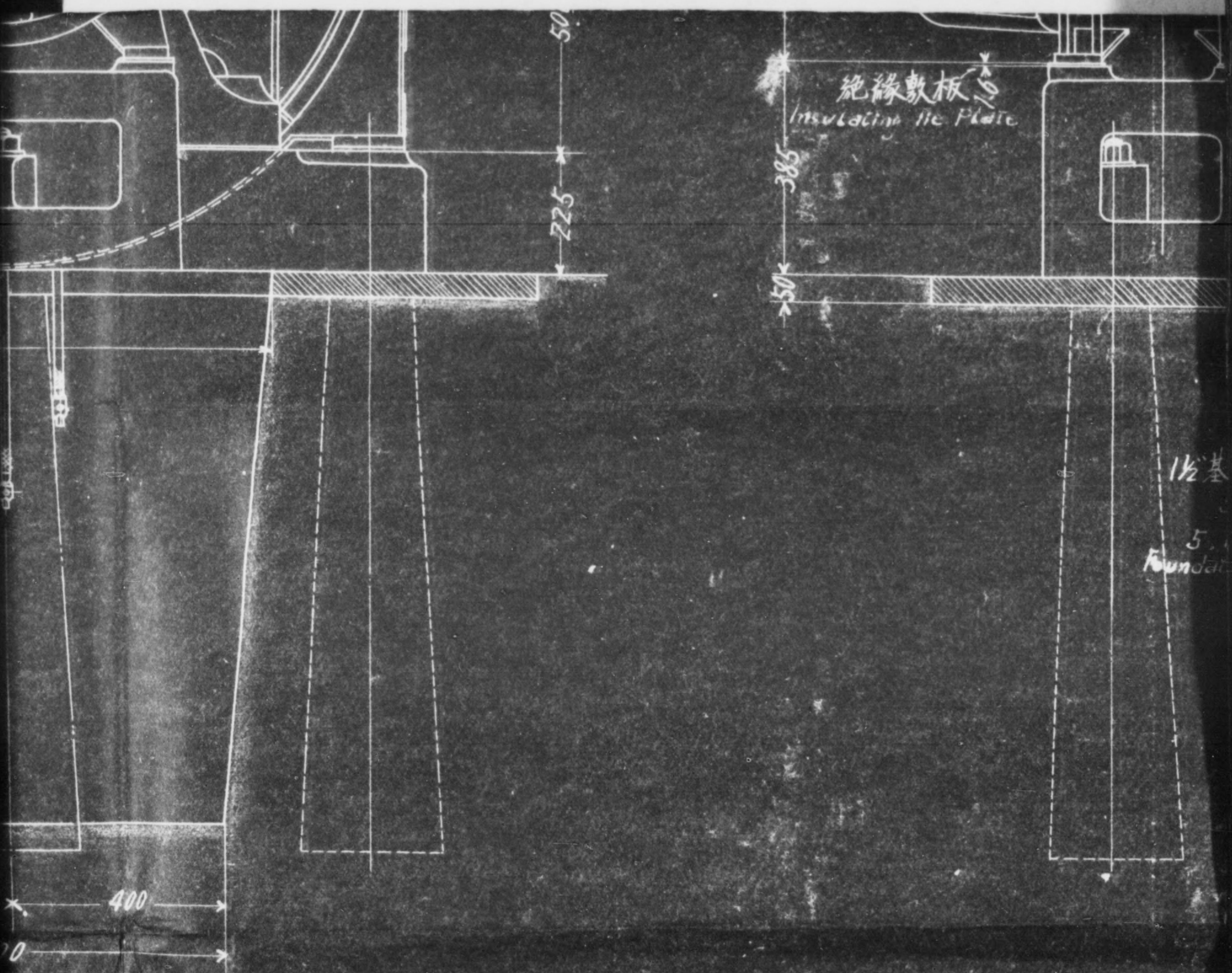
8-32リーマ取 60 (等間隔)
 但し30mmの送り
 ゴーセル機内側へ合
 せテ32リーマヲ通スナ。
 Dia. Places = 32/8
 Drill with Reamer after setting

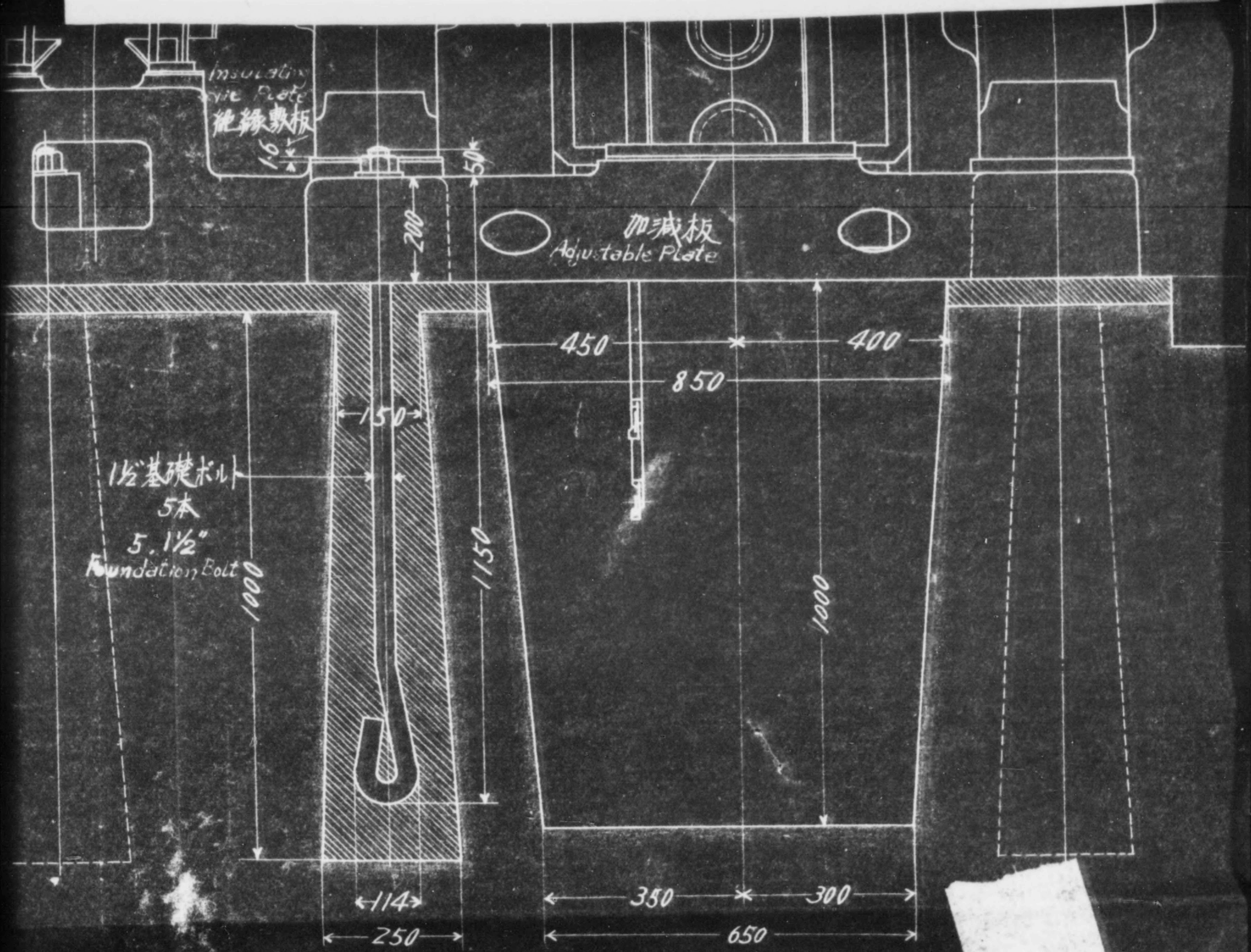
▽	五新切斷張取等の面 ナラシマスル(鑄造 ノトキ滑ニナル様ニ 特ニ注意スルコト)
×	必ラズ面ヲナラヌ程 度ノ仕上チマスル(鑄 物ハ仕上代不要)
▽	亮仕上
▽▽▽	上仕上
▽▽	機上 仕上
▽▽▽×	機上 仕上

指定ノ面ノ仕上部分ノ寸
法ニ對スル上下寸法差



<p>A N-3612-1 18-5-11 力17 原因不明=付 再察入。 24-3-14 森</p>	<p>B 24-3-15</p>
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保
A
P
機

725

8-32リーマ取 60 (等間隔)

但し30キリ、儘送り
 子セル機内側=合
 セテ32リーマヲ通スト。

Drill Places = 32/8

Drill with Reamer after setting

▽	瓦斯切鑄取等の面 ナラシマスル(鑄造 ノ下キ清ニナル様ニ 特ニ注意スルコト)
▽×	必ラ面ヲナラス様 度ノ仕上ナスル(鑄 物ハ仕上代不要)
▽	荒仕上
▽▽▽	上仕上
▽▽	並仕上
▽▽▽×	極上 仕上
指定ノナイ仕上部分ノ寸 法ニ對スル上下寸法差	
稱呼寸法	上下寸法差
	0級 0.025
50mm	±0.1 ±0.25
50mm-100mm	±0.2 ±0.5
100mm-500mm	±0.3 ±0.75
500mm-1,000mm	±0.4 ±1.0

保留

A108

出回宛

控

版金

External View

Allocation Notice No. 3-54

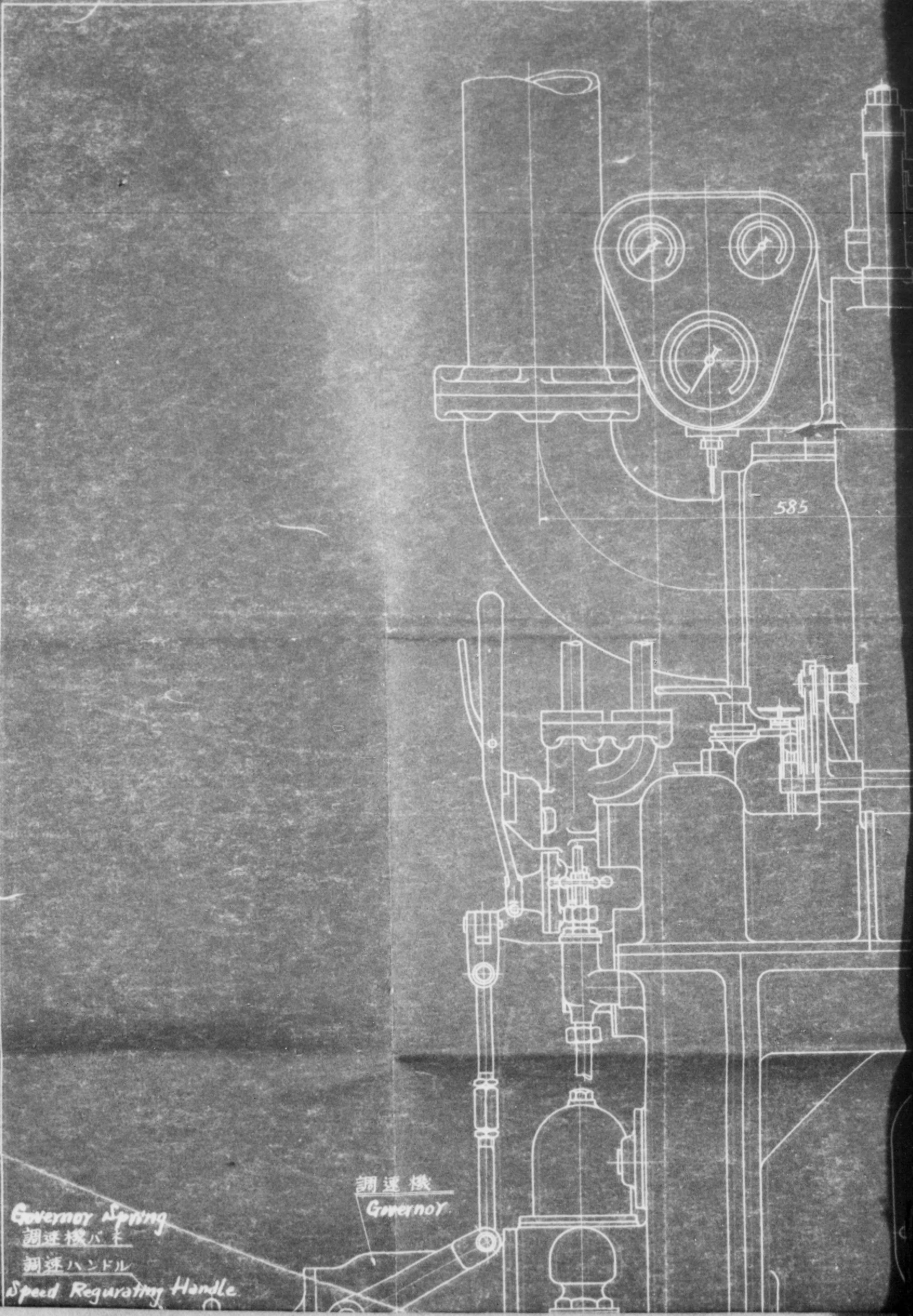
Name of Plant Hai Ki

1 Sheet
 or
 2 Sheets

Scale 1/10 Mitsubishi Elec. Co.

A-108742

Inventory No. 24-2
 314, 396, 399
 398, 487, 492



Governor Spring
調速機バネ
調速ハンドル
Speed Regulating Handle

調速機
Governor

