DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

GHQ/SCAP Records (RG 331, National Archives and Records Service)

Description of contents

(1) Box no. 2904

(2) Folder title/number: (8)
Teikoku Seiki Sangyo K.K. - Ayabe Factory

(3) Date: Dec. 1946 - Feb. 1947

(4) Subject:

Classification	Type of record
9230	a, c, e

(5) Item description and comment:
i) Kyoto
ii) Includes Contents List

(6) Reproduction: Yes No

(7) Film no. Sheet no.

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DATE	SUBJECT
5 Dec 46	Report on the investigation of a reparation factory
7 Dec 46	Investigatiom of Damaged Tools
16 Dec 46	Investigation of Damaged Tools and Equipment
20 Dec 46	Teikoku Seiki Sangyo K.K., Ayabe Factory
13 Jan 47	Release from Reparations
10 Feb 47	Teikoku Seiki Sangyo KK, Ayabe Factory
	Reparations Check Sheet

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49

Reports Control
Symbol MG-P

Reparations Check Sheet

~~Aircraft~~ Munitions

(Cross out one)

1. Name Teikoku Seiki Sangyo K.K. Ayabe Plant Code # 22-49

2. Prefecture: Kyoto Year Built 1945

3. Reparations Status.

(a) Listed by SCAPIN No. 1258

(b) Deleted by ~~SCAPIN~~ 2nd Ind. HQ 8th Army, dtd 2 Jan. 1947.
Basic: Kyoto Mil Govt Team, dtd. 20 Dec. 1946

(c) Rec. for Deletion

(d) Rec. for Addition
(Not yet Listed)

4. Products.

	Items	Percent
Prewar:	None	0
During War:	None	0
Post War:	None	0

5. Year War Production Began? Dis not start.

6. Is Plant Now in Operation? No

7. Size of Company:

	No. Machines	No. of Employees
Prewar:	None	None
During War:	116	20
Post War:	116	4

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8. Condition of Plant None % Percent Damaged.

9. Remarks: These machines were dispersed from the burned out factory of Chikko Shichijo of Osaka. They were planning to convert to peace time production, but the machines were so badly damaged that they had to abandon the conversion project.

Signed Enos L. Commons Jr., Capt. A.C.

Economics Division Officer

This is No 25 of 28 reviews to be submitted

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File
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FEB 2 1947 (49)

KYOTO MILITARY GOVERNMENT TEAM
MAIZURU DETACHMENT
Apo 713 (Maizuru)

10 February 1947

SUBJECT : Teikoku Seiki Sangyo KK Ayabe Factory

TO : C.O. Kyoto Military Government Team; APO 713.
ATT: Captain Commons

The following report concerning the plant and damaged machinery of Teikoku Seiki Sangyo KK is forwarded for your information.

Jack J. Strollo
JACK J. STROLLO
1st Lt, Infantry
KMGT, Maizuru Detachment

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(49)

REPORT

Date: Jan.31, 1947

To : Lt. Strollo
Commander of the Kyoto Military Government Team,
Maizuru Detachment

From : Teikoku Seiki Sangyo Kabushiki Kaisha
(No.51,1-chome,Noe Higashino-cho,Joto-ku,Osaka.)

Subject: On the Details of Machinery Equipments

A. Name of Plant: Teikoku Seiki Sangyo K.K., Ayabe Factory

B. Location of Plant: No.103,Aza Mikata,Ayabe-cho,Ikaruga-gun, Kyoto-fu.

C. Capital: 10,000,000 Yen (Paid-in 7,500,000 Yen)

D. Company President: Teiryo Yamaguchi

E. Plant Custodian: Koji Okai

F. Date of Company Foundation & Plant Operation:

a. Company Foundation: November 29th 1917

b. Plant Operation: Before operating,the war was ended.

G. Plant History:

(A) On March 13th in 1945 our Chikko Shichijo Factory in Osaka was damaged by air-raid and the whole building was burnt down. After that we were ordered by Army to remove the damaged machines which were in the burnt work shop to this Ayabe Factory. And when the war was ended, we have been carrying out the transportation plan of the machines for constructing new plant.

(B) After the war ending, we planned to converse to a peace goods manufactory by repairing the removed machines. But the machines are damaged byfire and can not be serviceable and it is very difficult to repair. So that we could not help giving up the conversion project.

H. Description of Machinery Equipments:

Lathe	21	pcs.	Drilling mach.	1	pcs.
Turret Lathe	77	"	Milling	1	"
Shaper	3	"	Hand milling	5	"
Bench drill	7	"	Slotter	1	"

Total ------ 116 pcs.

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I. Description on Condition of Machinery Equipments:

As per annexed paper(detailed list of machhines), all machines were damaged by bombing and suffered from fire. Therefore, generally speaking, the minuteness of machines is completely out of order and especially it is very difficult to repair and adjust the damage and distortion of the important parts. Besides very many of the parts and accessories of machines were broken or missed as a result of transportation and setting to rights, after a fire. It is in a condition, therefore, that there is not a single machine possessing complete parts or accessories.

J. Future plan of this factory:

We have no intention to resume this factory as a mechanical work shop. It is due to the fact that the condition of machines is very bad as above mentioned, the structure of the factory building is weak, and the location of plant is not suitable.

And we wish at present to convert to another new manufacturing after sending back the damaged machines to Main Office in Osaka as soon as possible.

Signature Teiryo Yamaguchi

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Annexed Paper No.1.

The Details of Machinery Equipments

Mach.No.	Machine Name	Machine Main Type	Machine Sub Type	Manufacturer	Country in Which Mfd.	Age of mach. in Years		Condition of Machine
L-1	Lathe	Engine	Standard	Nishimura Kikai	Japan	1939	Est.	Unservic
L-2	"	"	" "	" "	"	"	"	"
L-3	"	"	" "	" "	"	"	"	"
L-4	"	"	" "	" "	"	"	"	"
L-5	"	"	" "	" "	"	"	"	"
L-6	"	"	Gap	Unknown	"	"	"	"
L-7	"	"	"	Saito Tekkosho	"	"	"	"
L-8	"	"	"	" "	"	"	"	"
L-9	"	"	"	" "	"	"	"	"
L-10	"	"	"	Hashimoto Tekkosho	"	1938	"	"
L-11	"	"	"	" "	"	"	"	"
L-12	"	"	"	" "	"	"	"	"
L-13	"	"	"	" "	"	"	"	"
L-14	"	"	"	" "	"	"	"	"
L-15	"	"	"	" "	"	"	"	"
L-16	"	"	"	Wasaburo Futami Shoten	"	1933	"	"
L-17	"	"	Standard	Wakayama Tekkosho	"	"	"	"
L-18	"	"	" "	" "	"	"	"	"
L-19	"	"	" "	" "	"	"	"	"
L-20	"	"	" "	" "	"	"	"	"
L-21	"	"	" "	" "	"	"	"	"
T-1	"	Turret	Saddle	Unknown	"	1938	"	"
T-2	"	"	" "	"	"	"	"	"
T-3	"	"	" "	"	"	"	"	"

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in Rd.	Age of mach. in Years	Condition of Machine	Brief Reason Why Unserviceable	Operating Dimention		
	1939 Est.	Unserviceable	air-raid damaged	Swing Diameter	380 m/m	
	" "	"	"	Center to center distance		950 m/m
				"	380 m/m	
	" "	"	"	"		950 m/m
				"	380 m/m	
	" "	"	"	"		950 m/m
				"	380 m/m	
	" "	"	"	"		950 m/m
				"	650 m/m	
	" "	"	"	"		1020 m/m
				"	695 m/m	
	" "	"	"	"		1020 m/m
				"	695 m/m	
	" "	"	"	"		1020 m/m
				"	695 m/m	
	" "	"	"	"		1020 m/m
				"	690 m/m	
1938	"	"	"	"		860 m/m
				"	690 m/m	
	" "	"	"	"		860 m/m
				"	690 m/m	
	" "	"	"	"		860 m/m
				"	690 m/m	
	" "	"	"	"		860 m/m
				"	690 m/m	
	" "	"	"	"		860 m/m
				"	690 m/m	
	" "	"	"	"		860 m/m
				"	920 m/m	
1933	"	"	"	"		2000 m/m
				"	270 m/m	
	" "	"	"	"		600 m/m
				"	270 m/m	
	" "	"	"	"		600 m/m
				"	270 m/m	
	" "	"	"	"		600 m/m
				"	270 m/m	
	" "	"	"	"		600 m/m
				"	270 m/m	
	" "	"	"	"		600 m/m
				"	270 m/m	
	" "	"	"	"		600 m/m
				Round bar capacity	25 m/m	
1938	"	"	"	"		
	" "	"	"	"		
	" "	"	"	"		

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hy	Operating Dimention			Remarks
ged	Swing Diameter	380 m/m		Minuteness is out of order, importants parts
	Center to center distance		950 m/m	hard to be regulated. Accessories are not co
	"	380 m/m		Main spindle, main screw, bed, gear and
	"		950 m/m	Change lever is broken.
	"	380 m/m		" "
	"		950 m/m	
	"	380 m/m		" "
	"		950 m/m	Reversing lever missing.
	"	380 m/m		" "
			950 m/m	
	"	650 m/m		" "
	"		1020 m/m	Tail stock missing.
	"	695 m/m		" "
	"		1020 m/m	Back gear broken. Tail st
	"	695 m/m		" "
	"		1020 m/m	Handle broken.
	"	695 m/m		" "
	"		1020 m/m	Back gear, handle broken.
	"	690 m/m		" "
	"		860 m/m	Handle, tail stock missin
	"	690 m/m		" "
	"		860 m/m	Handle, tail stock missin
	"	690 m/m		" "
	"		860 m/m	"
	"	690 m/m		" "
	"		860 m/m	Lever parts broken. Tail
	"	690 m/m		" "
	"		860 m/m	Handle parts missing.
	"	690 m/m		" "
	"		860 m/m	Handle parts broken.
	"	920 m/m		" "
	"		2000 m/m	
	"	270 m/m		" "
	"		600 m/m	Tail stock, apron, back ge
	"	270 m/m		" "
	"		600 m/m	"
	"	270 m/m		" "
	"		600 m/m	Main spindle, gear, back g
	"	270 m/m		" "
	"		600 m/m	All parts missing except
	"	270 m/m		" "
	"		600 m/m	Tail stock missing.
	Round bar capacity		25 m/m	" "
				Tool post missing.
	"		"	" "
				Handle, tool post missing
	"		"	" "
				Handle, chucking lever mi

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		Remarks
950 m/m		Minuteness is out of order, importants parts are damaged and crooked, and hard to be regulated. Accessories are not completed.
950 m/m		Main spindle, main screw, bed, gear and etc. are much damaged. Change lever is broken.
950 m/m	" "	
950 m/m	" "	Reversing lever missing.
950 m/m	" "	
1020 m/m	" "	Tail stock missing.
1020 m/m	" "	Back gear broken. Tail stock missing.
1020 m/m	" "	Handle broken.
1020 m/m	" "	Back gear, handle broken. Tail stock missing.
860 m/m	" "	Handle, tail stock missing. Back gear broken.
860 m/m	" "	Handle, tail stock missing.
860 m/m	" "	"
860 m/m	" "	Lever parts broken. Tail stock missing.
860 m/m	" "	Handle parts missing.
860 m/m	" "	Handle parts broken.
900 m/m	" "	
600 m/m	" "	Tail stock, apron, back gear missing.
600 m/m	" "	"
600 m/m	" "	Main spindle, gear, back gear missing.
600 m/m	" "	All parts missing except bed.
600 m/m	" "	Tail stock missing.
m	" "	Tool post missing.
	" "	Handle, tool post missing.
	" "	Handle, chucking lever missing.

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Annexed Paper No.2.

The Details of Machinery Equipments (contin'd)

Mach.No.	Machine Name	Main Type	Sub Type	Manufacturer	Country in Which Mfd.	Age of mach. in Years	Condit of Machin
T-4	Lathe	Turret	Saddle	Unknown	Japan	1938 Est.	Unserv
T-5	"	"	"	"	"	" "	"
T-6	"	"	"	Endo Kosakusho	"	" "	"
T-7	"	"	"	Unknown	"	" "	"
T-8	"	"	"	Komori Tekkosho	"	" "	"
T-9	"	"	"	" "	"	" "	"
T-10	"	"	"	" "	"	" "	"
T-11	"	"	"	" "	"	" "	"
T-12	"	"	"	" "	"	" "	"
T-13	"	"	"	" "	"	" "	"
T-14	"	"	"	" "	"	" "	"
T-15	"	"	"	" "	"	" "	"
T-16	"	"	"	" "	"	" "	"
T-17	"	"	"	" "	"	" "	"
T-18	"	"	"	" "	"	" "	"
T-19	"	"	"	" "	"	" "	"
T-20	"	"	"	" "	"	" "	"
T-21	"	"	"	" "	"	" "	"
T-22	"	"	"	" "	"	" "	"
T-23	"	"	"	" "	"	" "	"
T-24	"	"	"	" "	"	" "	"
T-25	"	"	"	Teikoku Seibyo	"	1940	"
T-26	"	"	"	" "	"	"	"
T-27	"	"	"	" "	"	"	"

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contin'd)

ner Country in Which Mfd.	Age of mach. in Years	Condition of Machine	Brief Reason Why Unserviceable	Operating Dimen
Japan	1938 Est.	Unserviceable	Air-raid damaged	Round bar capacity
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	" "	"	"	"
"	1940	"	"	"
"	"	"	"	"
"	"	"	"	"

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Brief Reason Why Unserviceable	Operating Dimention		Remarks
Craid damaged	Round bar capacity	25 m/m	(Same as the No.1.) Handle,chuck par
"	"	"	" " Tool post,chuckl
"	"	"	" " Tool post missin
"	"	"	" " Handle,chucking
"	"	40 m/m	" " Screw cutting ap
"	"	"	" " Screw cutting ap
"	"	"	" " Tool post,screw
"	"	"	" " Chucking lever,c
"	"	"	" " "
"	"	"	" " "
"	"	"	" " Chucking lever b
"	"	"	" " Screw cutting ap
"	"	"	" " Carriag travers
"	"	"	" " Chucking lever
"	"	"	" " Screw cutting ap
"	"	"	" " Handle,screw cu
"	"	"	" " Chucking lever,
"	"	"	" " "
"	"	"	" " Handle broken.S
"	"	"	" " " "
"	"	"	" " Handle,screw cu
"	"	"	" " "
"	"	"	" " "
"	"	"	" " "
"	"	"	" " "
"	"	38 m/m	" " "
"	"	"	" " Handle,screw cu
"	"	"	" " "

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n		Remarks
m/m	(Same as the No.1.)	
	"	Handle,chuck parts missing.
	"	Tool post,chucking lever,handle missing.
	"	Tool post missing.
	"	Handle,chucking lever missing.
m/m	"	Screw cutting appratus,chucking lever missing.
	"	Screw cutting apparatus missing.
	"	Tool post,screw cutting apparatus missing.
	"	Chucking lever,screw-cutting apparatus missing.
	"	"
	"	Chucking lever broken. Screw cutting apparatus missing
	"	Screw cutting appratus, Carriag traversing handle, missing.
	"	Chucking lever broken. Screw cutting apparatus missing.
	"	Handle,screw cutting apparatus missing.
	"	Chucking lever,screw cutting apparatus missing.
	"	"
	"	Handle broken.Screw cutting apparatus missing.
	"	"
	"	Handle,screw cutting apparatus missing.
	"	"
	"	"
	"	"
m/m	"	"
	"	Handle,screw cutting apparatus missing.
	"	"

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Annexed Paper No.3.

The Details of Machinery Equipments (contin'd)

Mach.No.	Machine Name	Machine Main Type	Machine Sub Type	Manufacturer	Country in Which Mfd.	Age of mach. in Years	Condition of Machine
T-28	Lathe	Turret	Saddle	TeikokuSeibyo	Japan	1940	Unserviceable
T-29	"	"	"	"	"	"	"
T-30	"	"	"	"	"	"	"
T-31	"	"	"	"	"	"	"
T-32	"	"	"	"	"	"	"
T-33	"	"	"	"	"	"	"
T-34	"	"	"	"	"	"	"
T-35	"	"	"	"	"	"	"
T-36	"	"	"	"	"	"	"
T-37	"	"	"	"	"	"	"
T-38	"	"	"	"	"	"	"
T-39	"	"	"	"	"	"	"
T-40	"	"	"	"	"	"	"
T-41	"	"	"	"	"	"	"
T-42	"	"	"	"	"	"	"
T-43	"	"	"	"	"	"	"
T-44	"	"	"	"	"	"	"
T-45	"	"	"	"	"	"	"
T-46	"	"	"	"	"	"	"
T-47	"	"	"	"	"	"	"
T-48	"	"	"	"	"	"	"
T-49	"	"	"	"	"	"	"
T-50	"	"	"	"	"	"	"
T-51	"	"	"	"	"	"	"

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(contin'd)

nufacturer	Country in Which Mfd.	Age of mach. in Years	Condition of Machine	Brief Reason Why Unserviceable	Operating Dime
ikokuSeibyo	Japan	1940	Unserviceable	Air-raid damaged	Round bar capacity
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"
" "	"	"	"	"	"

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ion	Brief Reason Why Unserviceable	Operating Dimention		Remarks
ne				
ceable	Air-raid damaged	Round bar capacity	38 m/m	(Same as the No.1.) Handle,s
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " Cap sta
	"	"	"	" " Cap sta
	"	"	"	" " "
	"	"	"	" " Screw c
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " Screw
	"	"	"	" " "
	"	"	"	" " Screw
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " Screw
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " "
	"	"	"	" " Screw
	"	"	"	" " Screw

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mention			Remarks
38 m/m	(Same as the No.1.)		
"	"	"	Handle,screw cutting apparatus missing.
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	Cap stan block broken.
"	"	"	Cap stan block,handle broken.
"	"	"	"
"	"	"	Screw cutting apparatus,handle broken.
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	Screw cutting apparatus missing.Handle broken.
"	"	"	"
"	"	"	Screw cutting apparatus broken. "
"	"	"	" "
"	"	"	" "
"	"	"	Screw cutting apparatus missing."
"	"	"	" Handle missing.
"	"	"	" "
"	"	"	" "
"	"	"	Screw cutting apparatus broken. "
"	"	"	Screw cutting apparatus missing."

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Annexed Paper No.4.

The Details of Machinery Equipments (contin'd)

Mach.No.	Machine Name	Machine Main Type	Machine Sub Type	Manufacturer	Country in Which Mfd.	Age of mach. in Years	Conditio of Machine
T-52	Lathe	Turret	Saddle	Teikoku Seibyo	Japan	1940	Unservic
T-53	"	"	"	"	"	"	"
T-54	"	"	"	"	"	"	"
T-55	"	"	"	"	"	"	"
T-56	"	"	"	"	"	"	"
T-57	"	"	"	"	"	"	"
T-58	"	"	"	"	"	"	"
T-59	"	"	"	"	"	"	"
T-60	"	"	"	"	"	"	"
T-61	"	"	"	"	"	"	"
T-62	"	"	"	"	"	"	"
T-63	"	"	"	"	"	"	"
T-64	"	"	"	"	"	1941 Est.	"
T-65	"	"	"	"	"	" "	"
T-66	"	"	"	"	"	" "	"
T-67	"	"	"	"	"	1939 "	"
T-68	"	"	"	"	"	" "	"
T-69	"	"	"	"	"	" "	"
T-70	"	"	"	"	"	" "	"
T-71	"	"	"	"	"	" "	"
T-72	"	"	"	"	"	" "	"
T-73	"	"	"	"	"	" "	"
T-74	"	"	"	"	"	" "	"
T-75	"	"	"	"	"	" "	"
T-76	"	"	"	"	"	" "	"
T-77	"	"	"	"	"	" "	"

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

in'd)

Country in Which Mfd.	Age of mach. in Years	Condition of Machine	Brief Reason Why Unserviceable	Operating Dimention	
Japan	1940	Unserviceable	Air-raid damaged	Round bar capacity	38 m/
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
"	1941 Est.	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	1939 "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"
"	" "	"	"	"	"

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Brief Reason Why Unserviceable	Operating Dimention			Remarks
Air-raid damaged	Round bar capacity	38 m/m		(Same as the No.1.)
"	"	"		" " Screw cutting a
"	"	"		"
"	"	"		" " Screw cutting a
"	"	"		" "
"	"	"		" "
"	"	"		" " Screw cutting a
"	"	"		" "
"	"	"		" "
"	"	"		" " Screw cutting a
"	"	"		" "
"	"	"		" " Screw cutting a
"	"	"		" " Screw cutting a
"	"	"		" "
"	"	"		"
"	"	"		"
"	"	"		" " Handle,main spi
"	"	"		" "
"	"	"		" " Cap stan block,
"	"	"		" "
"	"	"		" "
"	"	"		" " Handle missing.
"	"	"		" " Handle,screw cu
"	"	"		" " Lever broken. S
"	"	"		" " Handle missing.
"	"	"		" " Screw cutting a
"	"	"		" "
"	"	"		"
"	"	"		" " Screw cutting a
"	"	"		" "
"	"	"		" " Screw cutting a
"	"	"		" " Screw cutting a
"	"	"		" " "

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

ion	Remarks
38 m/m	(Same as the No.1.)
"	" " Screw cutting apparatus broken. Handle missing.
"	" " "
"	" " Screw cutting apparatus missing. "
"	" " "
"	" " "
"	" " Screw cutting apparatus incomplete. Lever,handle missing.
"	" " "
"	" " "
"	" " Screw cutting apparatus broken. "
"	" " Screw cutting apparatus missing. "
"	" " "
"	" " "
"	" " Handle,main spindle gear missing.
"	" " "
"	" " Cap stan block,screw cutting appratus missing.
"	" " "
"	" " Handle missing.
"	" " Handle,screw cutting apparatus missing.
"	" " Lever broken. Screw cutting appratus missing
"	" " Handle missing. Screw cutting apparatus missing.
"	" " Screw cutting apparatus incomplete. Handle broken.
"	" " "
"	" " Screw cutting apperatus missing. Chuck parts missing.
"	" " Screw cutting apparatus missing.
"	" " Screw cutting apparatus missing. Handle broken.
"	" " "

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Annexed Paper No.5.

The Details of Machinery Equipments (contin'd)

Mach.No.	Machine Name	Main Type	Sub Type	Manufacturer	Country in Which Mfd.	Age of mach. in Years	Condi of Machi
M-1	Milling	Knee	Univ.	Nakamura Kikai	Japan	1940 Est.	Unservi
HM-1	"	Hand		Unknown	"	1939 "	"
HM-2	"	"		Tani Tekkosho	"	" "	"
HM-3	"	"		" "	"	" "	"
HM-4	"	"		Minowra Shoten	"	" "	"
HM-5	"	"		Inowe Kogyosho	"	1940 "	"
SH-1	Misce llaneous	Shaper	Hor.	Takahashi Seisakusho	" "	" "	"
SH-2	" "	"	"	" "	"	" "	"
SH-3	" "	"	"	Senba Tekkosho	"	" "	"
S-1	" "	Slotter	Vert.	Unknown	"	" "	"
D-1	Drill	Bench		Osaka Sei-mitsu sako	"	1941 "	"
D-2	"	"		" "	"	" "	"
D-3	"	"		" "	"	" "	"
D-4	"	"		" "	"	" "	"
D-5	"	"		" "	"	" "	"
D-6	"	"		" "	"	" "	"
D-7	"	"		" "	"	" "	"
D-8	"	Senai tive		Lion Shokai	"	1938 "	"

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

(contin'd)

cturer	Country in Which Mfd.	Age of mach. in Years	Condition of Machine	Brief Reason Why Unserviceable	Operating Dimention
ra	Japan	1940 Est.	Unserviceable	Air-raid damaged	No.2.
n	"	1939 "	"	"	"
ekkosho	"	" "	"	"	"
"	"	" "	"	"	
a	"	" "	"	"	
ho	"	1940 "	"	"	
shi	"	" "	"	"	
usho	"				Length of stroke 60
	"	" "	"	"	"
o	"	" "	"	"	" 50
i	"	" "	"	"	" 22
lei-	"	1941 "	"	"	Drilling capacity in st
ako					cast iron (Diameter)
	"	" "	"	"	"
	"	" "	"	"	"
	"	" "	"	"	"
	"	" "	"	"	"
	"	" "	"	"	"
	"	" "	"	"	"
	"	" "	"	"	"
okai	"	1938 "	"	"	"
			"	"	"
			"	"	"

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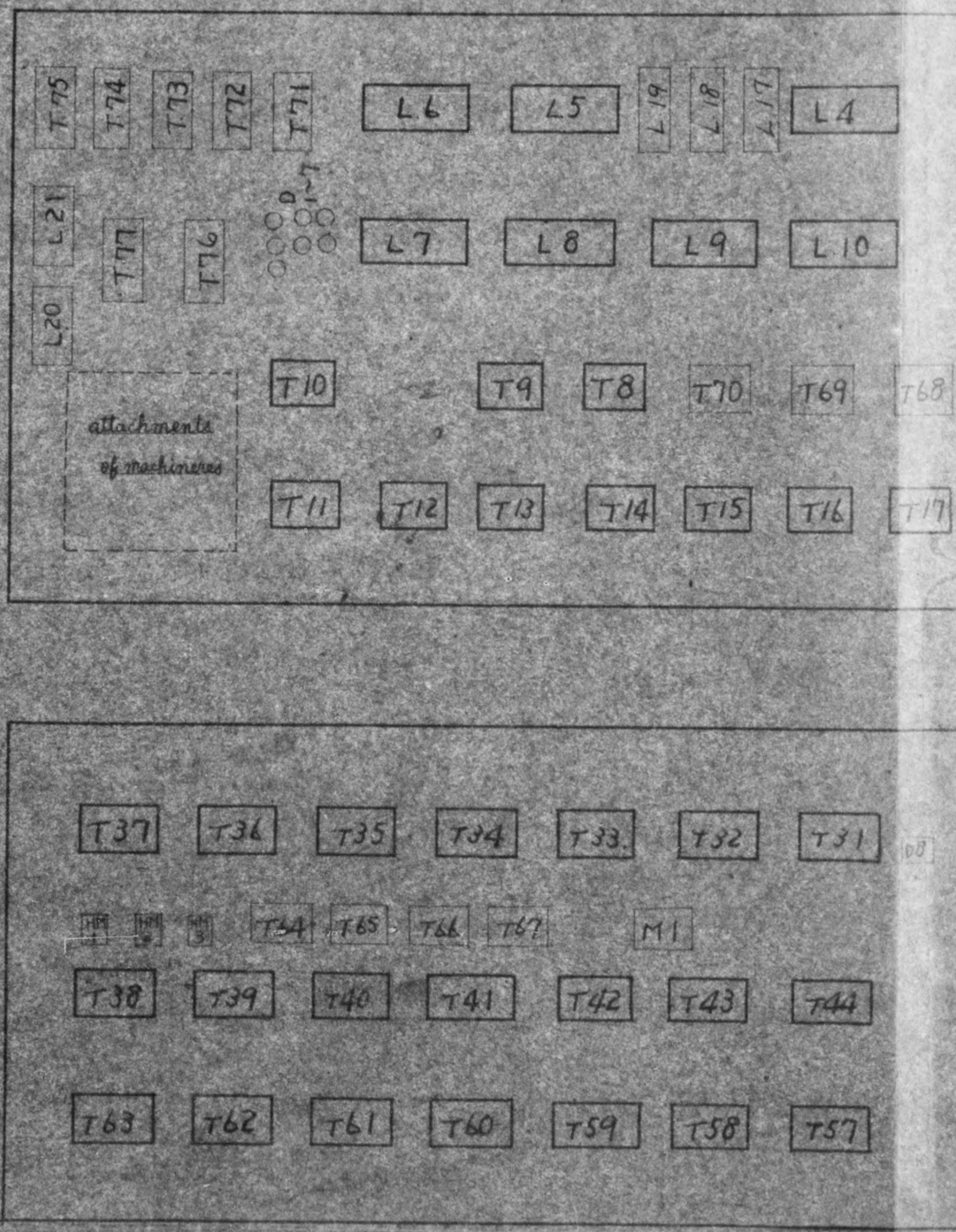
Brief Reason Why Unserviceable	Operating Dimention	Remarks
e Air-raid damaged	No.2.	Minuteness is out of order, importa to be regulated. Accessories are i
"	"	"
"	"	"
"		"
"		"
"		"
"		"
"		"
"		"
"	Length of stroke 600 m/m	"
"	" "	"
"	" "	"
"	" 500 m/m	"
"	" 220 m/m	"
"	Drilling capacity in steel or cast iron (Diameter) 10 m/m	"
"	" "	"
"	" "	"
"	" "	"
"	" "	"
"	" "	"
"	" "	"
"	" "	"
"	" "	"
"	" 25 m/m	"
"	" "	
"	" ~~25 m/m~~	

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

ntion	Remarks
	Minuteness is out of order, important parts are damaged, distortion hard to be regulated. Accessories are incomplete. Lead pulley, handle missing
	" " Handle missing.
	" " Abour missing.
	" " Over arm missing.
	" " Handle missing. Main spindle broken.
	" " Handle, counter missing.
600 m/m	" " Handle, vice, counter missing.
"	" " "
	" " "
500 m/m	" " "
220 m/m	" " Handle, counter missing.
n steel or	"
) 10 m/m	" Handle broken.
"	" " "
"	" " Handle, cone broken.
"	" " Spindle, handle, cone missing.
"	" " Main spindle, handle, cone missing.
"	" " Main spindle missing.
"	" " Head feed wheel, feed changing handle, Table, feed change gear missing.
25 m/m	" " Table missing.
"	
~~25 m/m~~	

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

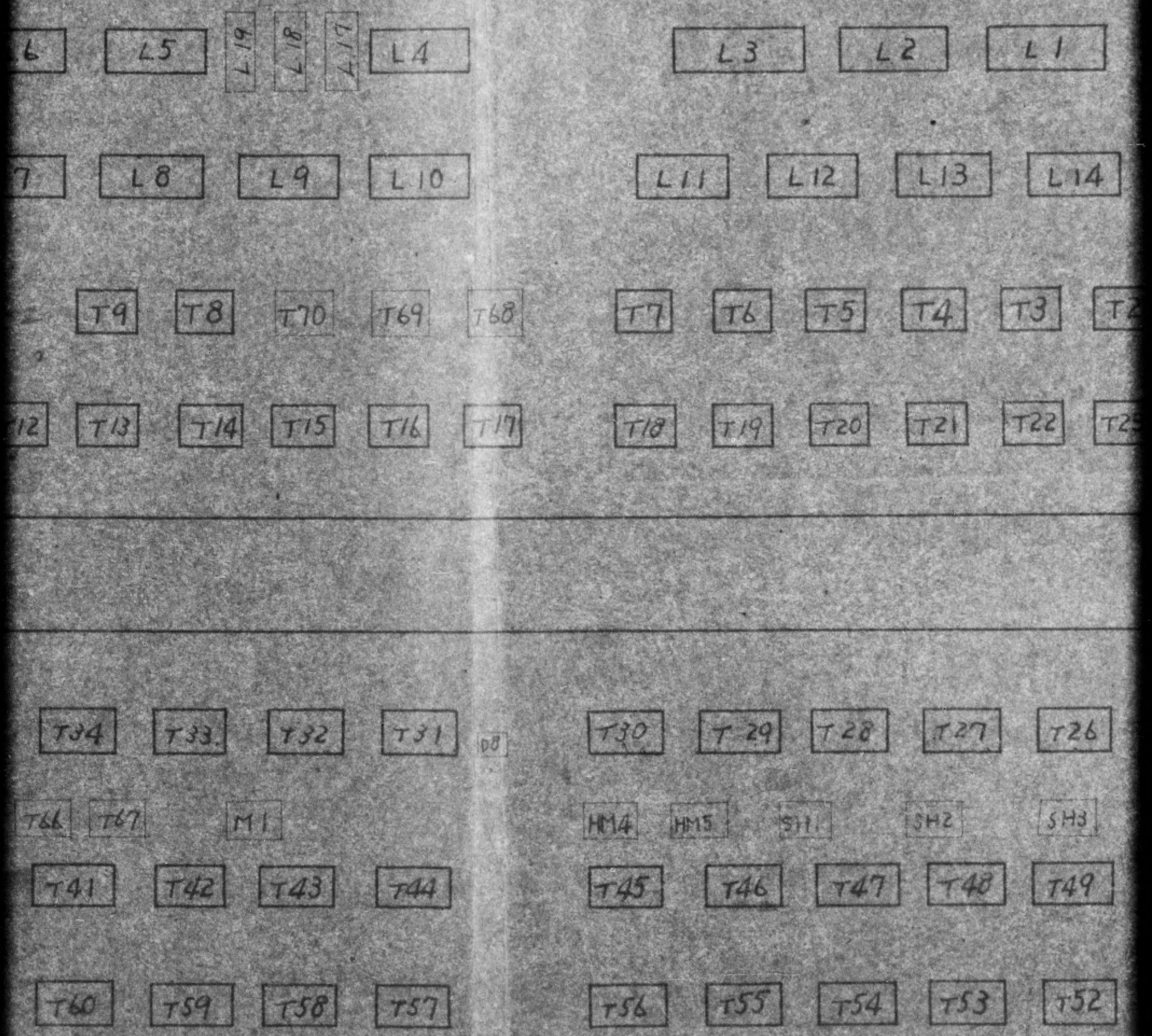
Sketch of M
in Are



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

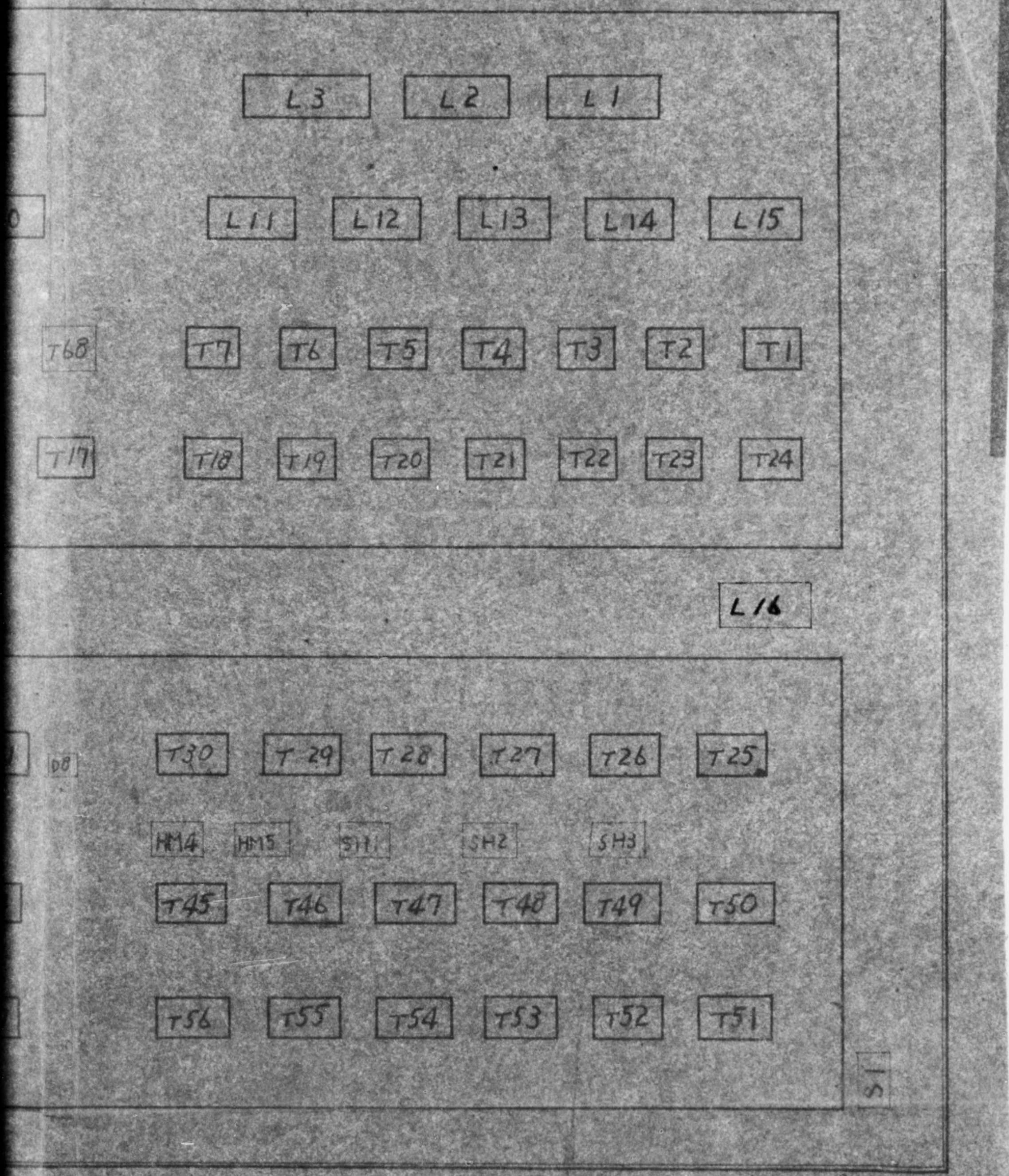
1

Sketch of Machinery Equipments in Arabe Factory



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

h of Machinery Equipments
in Arabe Factory



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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 713 013

49

KYOTO MILITARY GOVERNMENT TEAM
APO 713 (Kyoto, Honshu)

13 Jan. 1947

SUBJECT: Release from Reparations

TO : Local Section, Japanese Home Ministry

THRU : Kyoto Liaison Office

This is to inform you that the Ayabe Factory of Teikoku Seiki Sangyo K.K. has been deleted from the list of reparations plants and is here-by released from all custody and control.

FOR THE COMMANDING OFFICER:

ENOS L COMMONS JR
Capt., Ord.
Res & Ind Officer

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

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JAN 9 - 1947

(49)

Ltr, Kyoto Mil Govt Team, subj: "Teikoku Seiki Sangyo KK, Ayabe Factory", dtd 20 Dec 46.

2 JAN 1947

AG 004 (MG-Em) 2nd Ind.

Headquarters Eighth Army, APO 343

TO: Commanding General, I Corps, APO 301

The recommendation contained in paragraph 2 of the 1st indorsement is approved.

BY COMMAND OF LIEUTENANT GENERAL EICHELBERGER:

B-mc

HQ. I CORPS
AG 004

8

R. Schafer
R. SCHAFER
Lt. Col., AGD.
Asst. Adjutant General.

RECORDED - MG

AG 004 - BA 3rd Ind EHN/yo

Hq I Corps, APO 301, 7 JAN 1947

TO: CO, Kyoto Mil Govt Team, APO 713

Your attention is directed to 2nd indorsement.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

H B Taylor
H. B. TAYLOR
MAJOR, A.G.D.
ASST. ADJ. GEN.

30323

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

MB

BASIC: Ltr, Kyoto Mil Govt Team, subj: "Teikoku Seiki Sangyo K.K., Ayabe Factory", dtd 20 Dec 46.

6101

AG 004 - BA 1st Ind EHN/ckw

Hq I Corps, APO 301, 26 DEC 1946

TO: CG, Eighth Army, APO 343

1. The Teikoku Seiki Sangyo KK, Ayabe Plant (22-49) is listed on reparations list as a privately-owned munitions plant in Kyoto Prefecture.

2. All machinery stored in this plant is of value only for salvage, and is not suitable for reparations. It is the recommendation of this headquarters that the Teikoku Seiki Sangyo KK, be deleted from the list of the reparations selections within privately-owned munitions plants.

FOR THE COMMANDING GENERAL:

Lawrence E Nobles

LAWRENCE E NOBLES
Colonel, AGD
Adjutant General

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

KYOTO MILITARY GOVERNMENT TEAM
APO 713 (Kyoto, Honshu)

20 Dec. 1946

SUBJECT: Teikoku Seiki Sangyo K.K., A yabe Factory

TO : Commanding General, I Corps, APO 301
Attn: Mil Govt., Res & Ind Section

1. It is recommended that the Ayabe Factory of Teikoku Seiki Sangyo K.K., a Privately-Owned Munitions Plant (22-49) be removed from the list of reparations plant.

2. This plant was actually never put into operation. The factory site was established with a view to moving machinery from the Chikko Shichijo Plant of the same company, located in Osaka. However, before this could be carried out the Osaka plant was hit and burned during an air-raid. The fire caused extensive damage and the machinery moved from Oska to Ayabe, for storage purposes only, was all machinery that had been heavily damaged.

3. An inspection of the machinery at Ayabe by this office indicates that it has no value for repara tion purposes in that it was damaged beyond economical repair and, in most cses, is fit for salvage only.

FOR THE COMMANDING OFFICER:

Enos L Commons Jr.

ENOS L COMMONS JR
Capt., Ord.
Res & Ind Officer

28682

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 713 013

Capt Hammond
File

DEC 19 1946

KYOTO MILITARY GOVERNMENT TEAM
MAIZURU DETACHMENT
APO 713 (Maizuru)

16 December 1946

SUBJECT : Investigation of Damaged Tools and Equipment.

TO : C.O. Kyoto Military Government Team, Maizuru Det ,

The Teikoku Seiki Sangyo KK Ayabe Factory was inspected on the 16th of December 1946. All the machines at present are unserviceable, but some effort is being put into repairing them. Six machines were found painted and partially repaired but they are not in running condition for shafts are bent, gearing is missing and parts were so badly destroyed that they were beyond the point of repair. If these six machines were in running condition and could be used they would not be very accurate and could not be used at all for close or precision work. The price for repairing these machines is so high that there is very little being done at present. The rest of the machines are also in very bad condition and many parts are missing and some have to be thrown away for they cannot be repaired at all.

Pvt. Casimir W. Cwiek
Pvt. Casimer W. Cwiek

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

File

DEC 18 1946

KYOTO MILITARY GOVERNMENT TEAM
APO 713 (Kyoto, Honshu)

7 Dec. 1946

SUBJECT: Investigation of Damaged Tools

TO : Commanding Officer, Maizuru Det. Kyoto Military Government Team, APO 713

1. Request your office inspect the tools and equipment listed on enclosure to this letter and submit to this office your recommendations as to whether they are damaged beyound further value or an economical repair limit, or whether it is your opinion that they should be included on the inventory of the parent company.

FOR THE COMMANDING OFFICER:

Enos L Commons Jr.
ENOS L COMMONS JR
Capt., Ord.
Res & Ind Officer

1st Ind

Maizuru Det; Kyoto Mil Gov Team; APO 713 16 DEC 46

TO: Commanding Officer Kyoto Mil Gov Team APO 713
ATT: Captain Commons

1. Investigations of tools and equipment mentioned in Basic Communication showed that damage is beyond further value or an economical repair limit.

2. It recommended that they be withdrawn or not included on the inventory of the parent company.

Jack J Strollo
JACK J STROLLO
1st Lt, Inf
KMGT, Maizuru Det.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 713013

KYOTO-FU-CHO

Dec. 5, 1946

TO: The Commanding Officer
Kyoto Military Government Team

SUBJECT: Report on the investigation of a reparation factory

1. Name of Factory
Teikoku Seiki Sangyo K.K. Ayabe Factory

2. Location of Factory
No. 103 Aza-mikata Ayabe-cho Karuga-gun Kyoto-Pref.

3. Brief description of Factory
a. Site area 2,322 Tsubo
b. Building area 531 Tsubo
c. Machinery & Equipment
machine tools 116
no electric service wire for running machine-tools

4. Condition of the machines
All the machines seem un-serviceable, as they are

(資料11)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715013

rusty, having been damaged by fire.
According to the explanation of the Keeper of the factory, this factory is a dispersed one of Chi-KKu-ko Shichijo Factory of Teikoku Seiki Sangyo K.K. in Osaka-city. It was planned in May, 1945 to erect a factory in Ayabe-cho and the site and the building were bought, and the machines were moved there from the above factory in Osaka, but during the removal the war ended. Just before the removal from Osaka, Chikku-ko Shichijo Factory was bombed by air-raids and all the machines were burnt down.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715013

5. Our view

We think it's of no use to repair these machines, judging from the present condition. The reason is that it is quite difficult to recover precision of the machine tools by repairing and to use them satisfactorily. In other words it seems to us that the value of these machines not only as machine tools, but as reparation objects are to be re-examined, as they were once on fire by air-raids.

Torasaka, Sankar
Chief of the Section
of Reparation Affairs

(倍線11)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 115013