

**GHQ/SCAP Records (RG 331, National Archives and Records Service)**

**Description of contents**

- (1) Box no. 2900
- (2) Folder title/number: (3)  
Machine and Equipment Applied for Release

(3) Date: ?

(4) Subject:

| Classification | Type of record |
|----------------|----------------|
| 9230           | r              |

(5) Item description and comment:

**Tokyo**

(6) Reproduction: Yes No

(7) Film no. Sheet no.

(Compiled by *National Diet Library*)

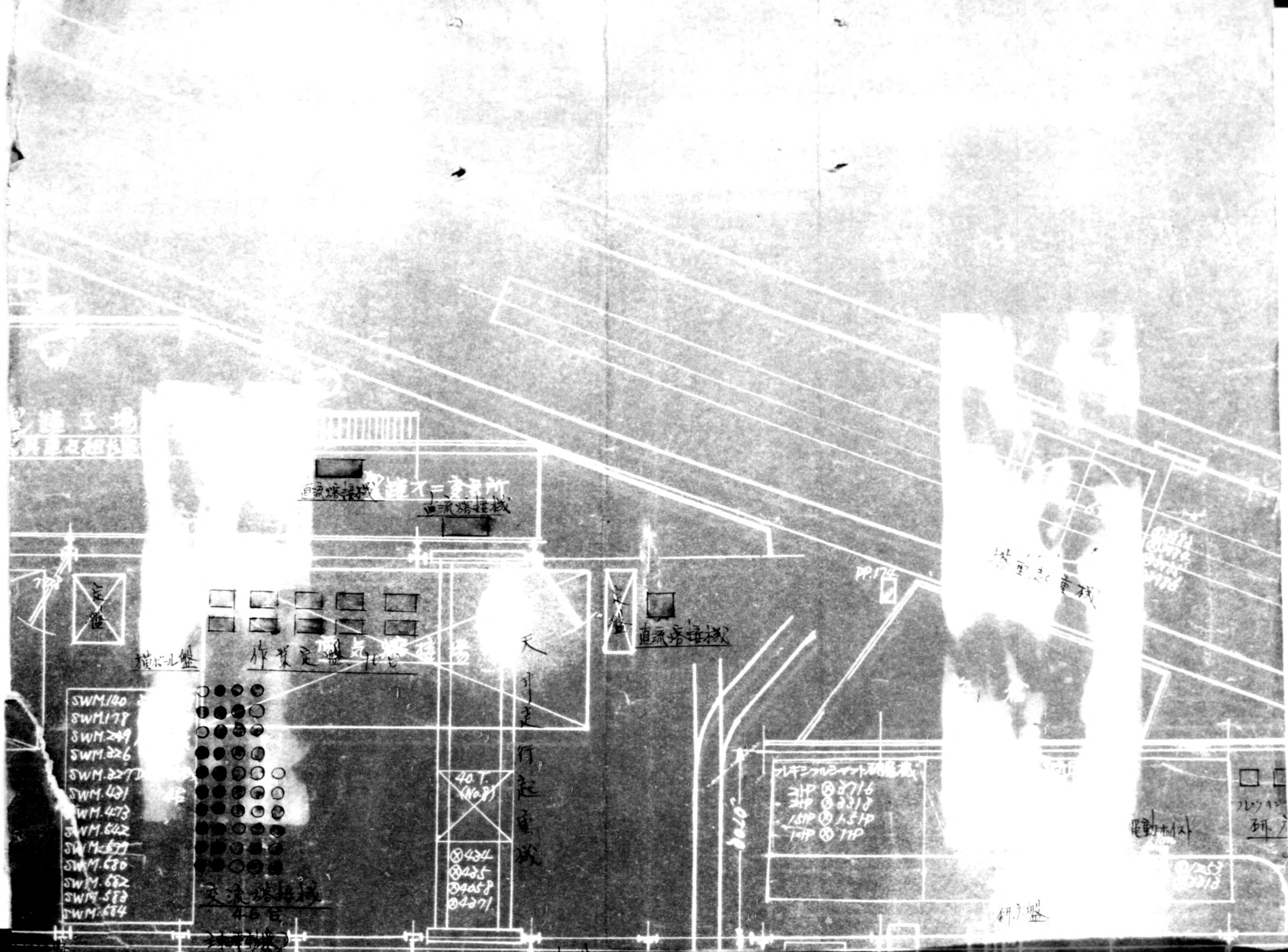


#41

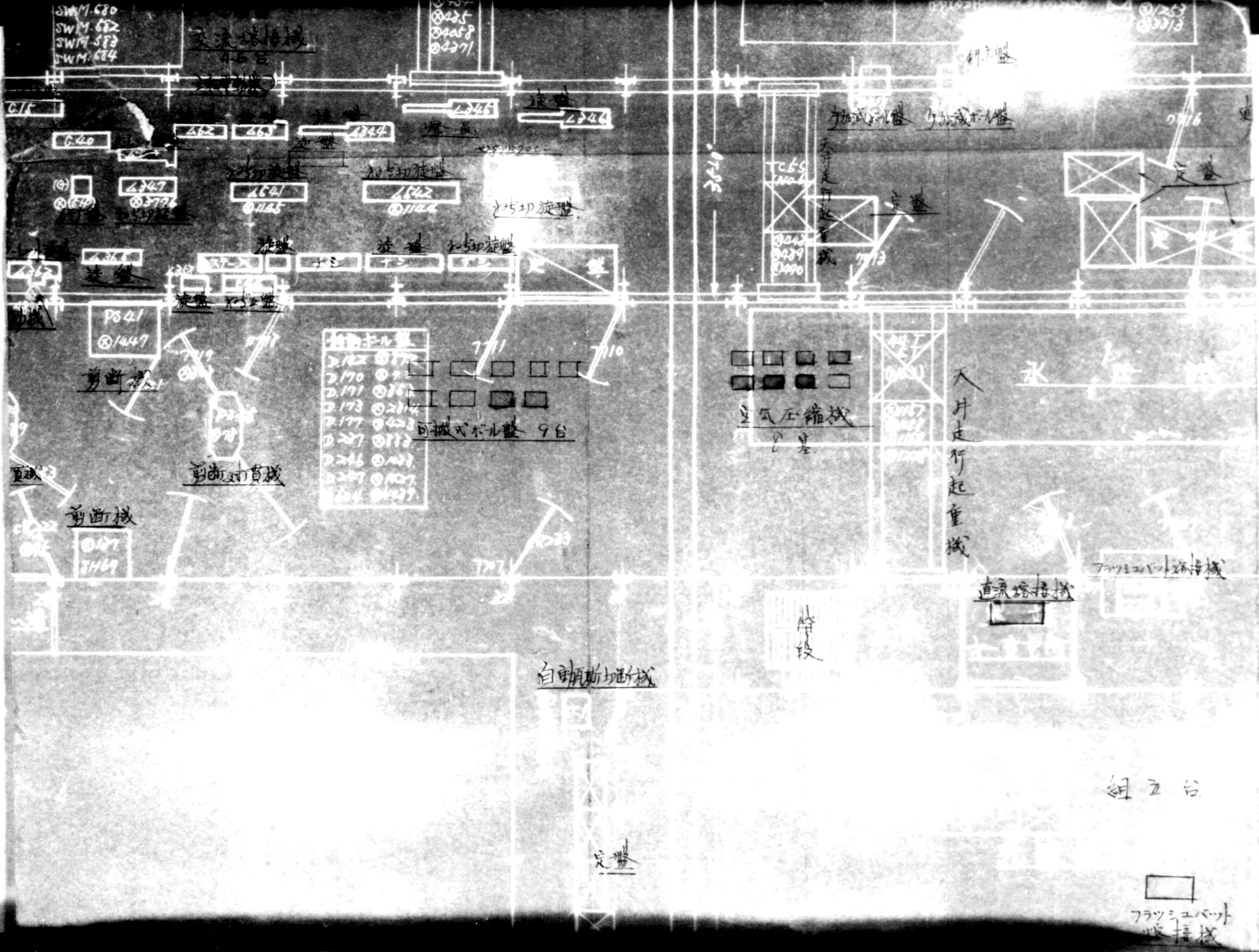
MACHINE AND EQUIPMENT  
APPLIED FOR RELEASE

KAWASAKI SHIPBUILDING YARD  
(KANSEN FACTORY)  
KAWASAKI HEAVY INDUSTRIES LTD.



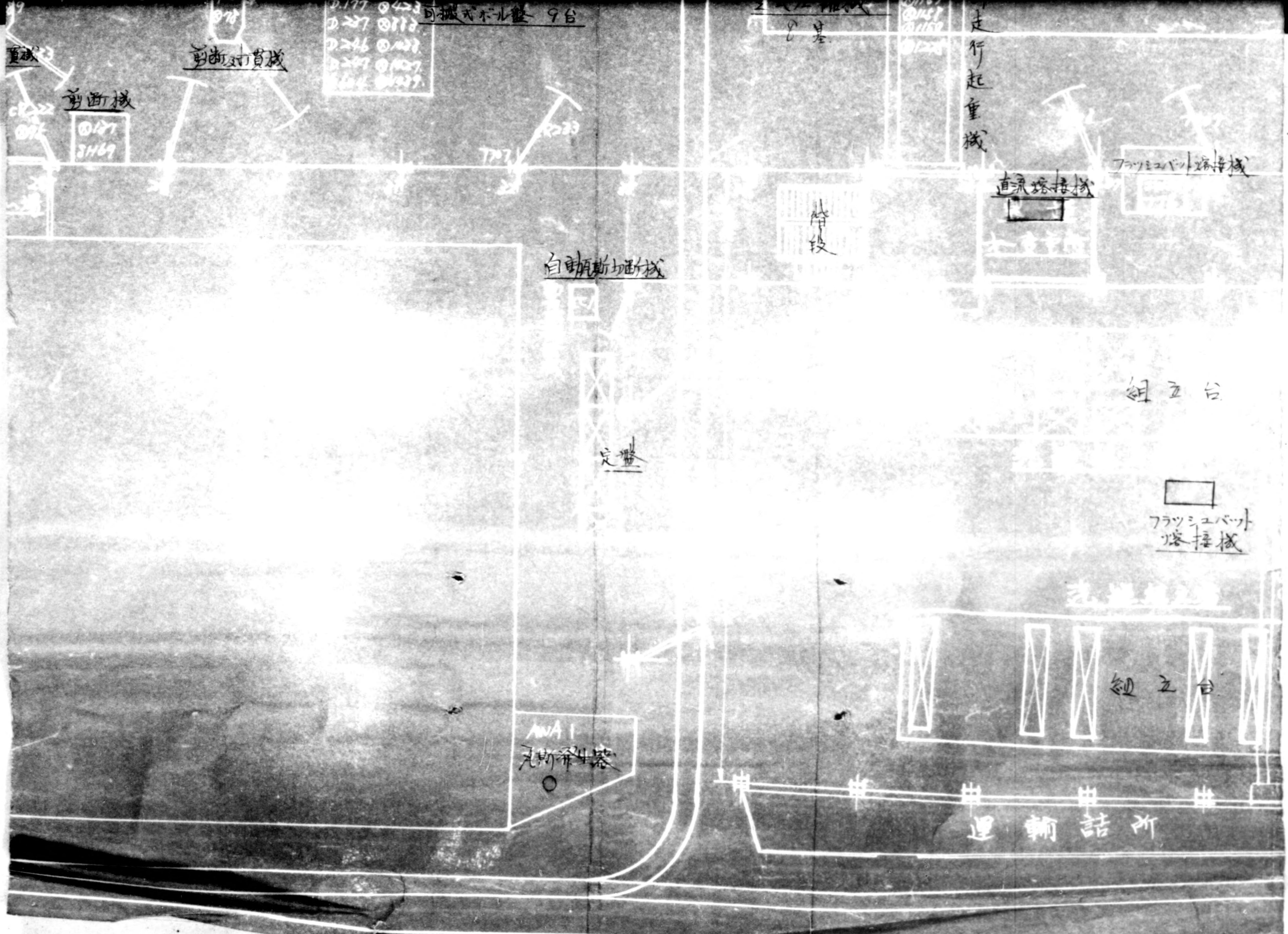






フラッシュバット  
塔接機








## Index

- I. Plans show
2. NO. 1 Elect. Machine Shop
3. NO. 2 Elect. Machine Shop
4. NO. 5 & NO. 6 Machine Shop N. Side
5. NO. 5 & NO. 6 Machine Shop S. Side
6. NO. 7 Machine Shop
7. NO. 1 Machine Shop
8. NO. 2 Machine Shop
9. Erecting Shop
10. NO.1 Tool Shop
11. NO. 2 Tool Shop
12. Boiler Shop
13. Forge Shop
14. Foundry ( containing Pattern Shop)
15. NO.1 Pipe Shop
16. Material Laboratory

## Note :

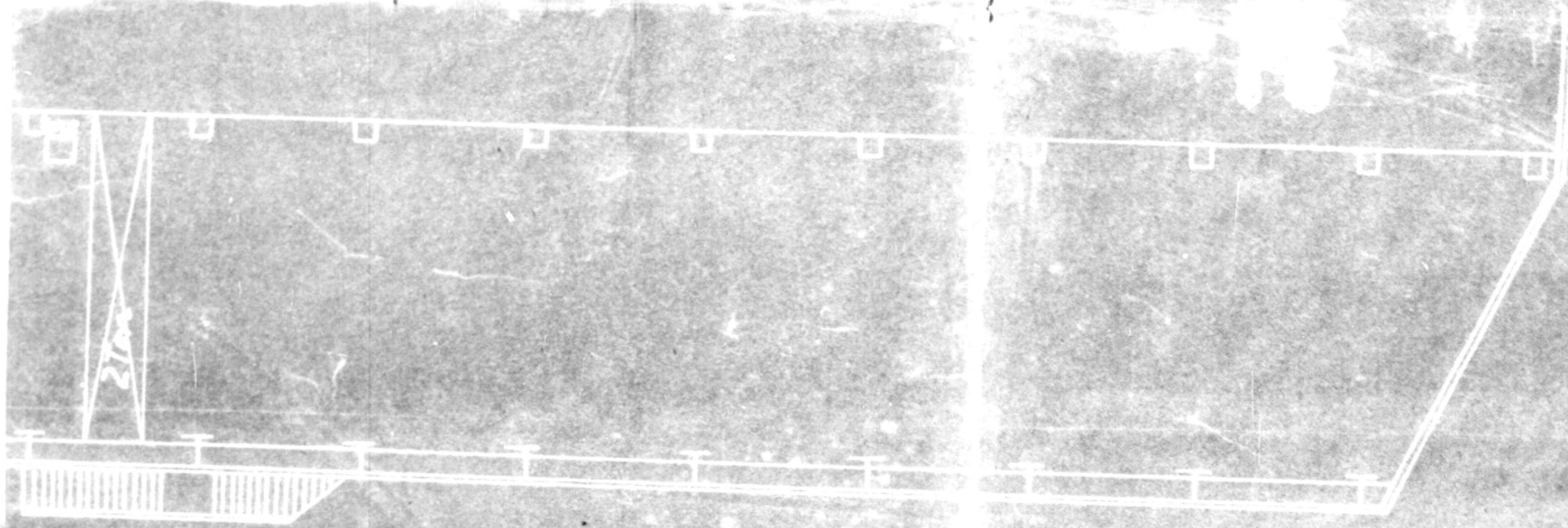
 indicates the machine and equipment of the Elect. Machinery Dep't. applied for release

indicates the machine and equipment of the Boiler and Chemical Engineering Dep't. applied for release



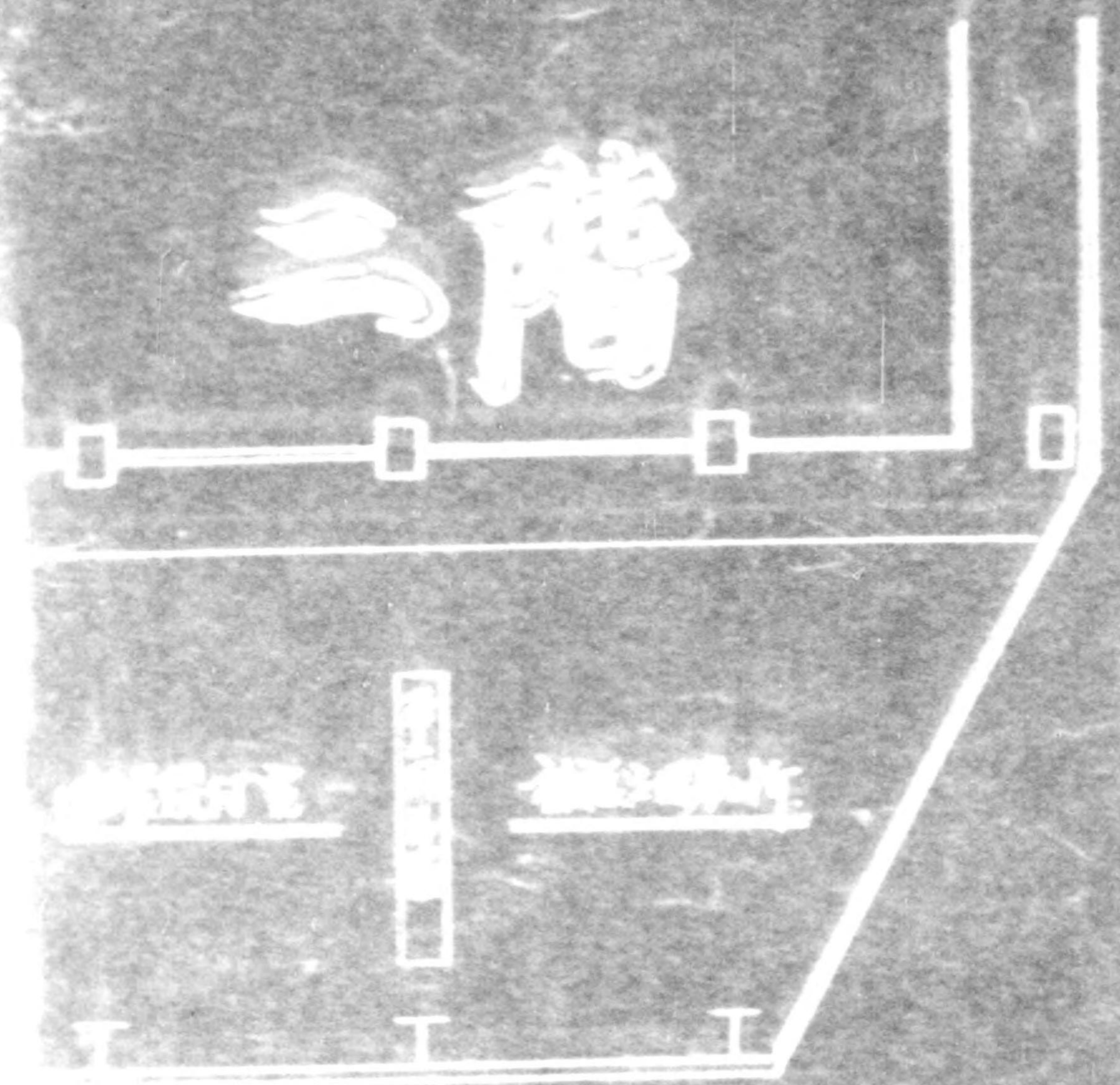
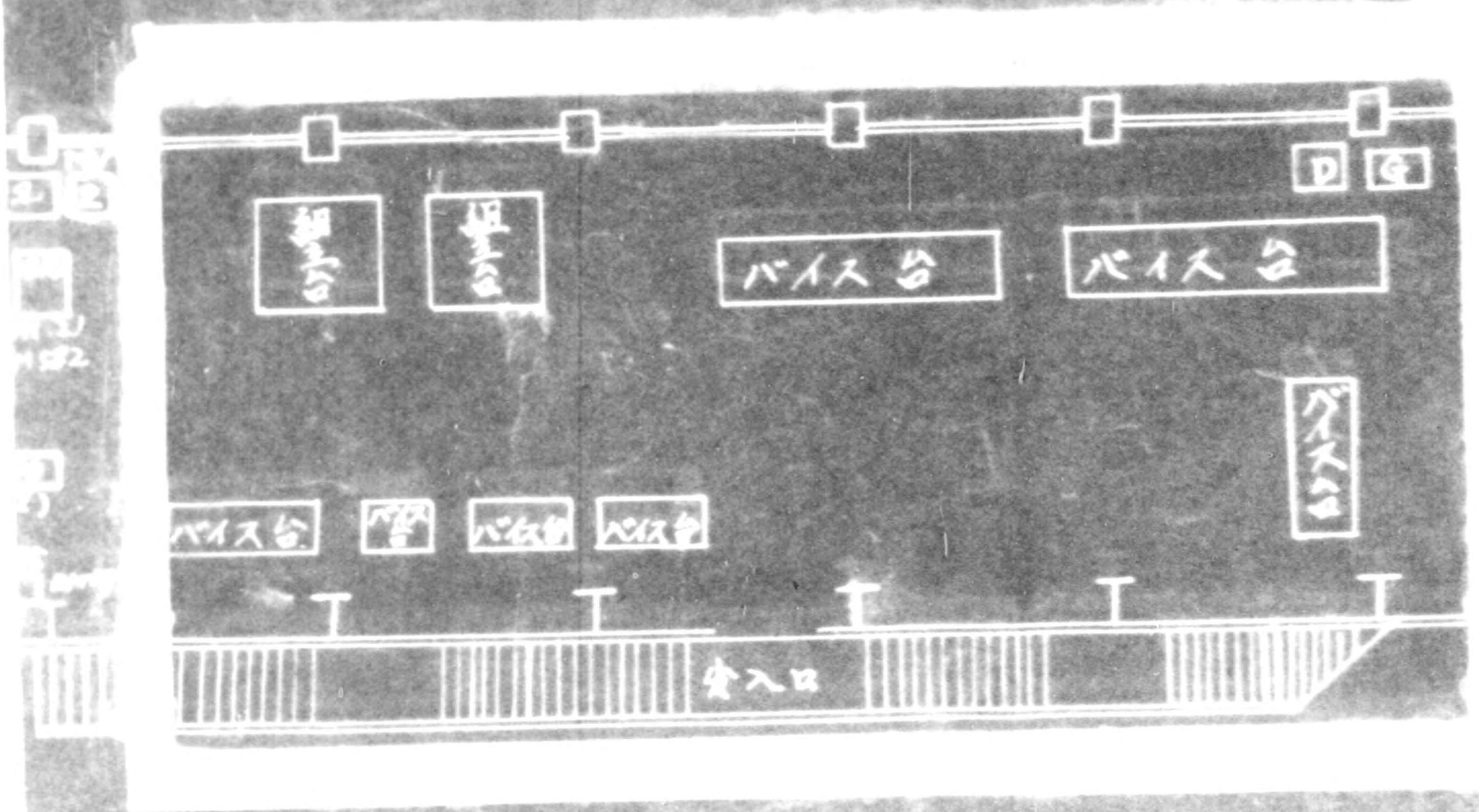
DECLASSIFIED E.O. 12065 SECTION 3-402/NINDG 1.3.

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内務省 興業部 九州 造船 内

道

興正

石原造船

營繕物置

營繕

營繕物置

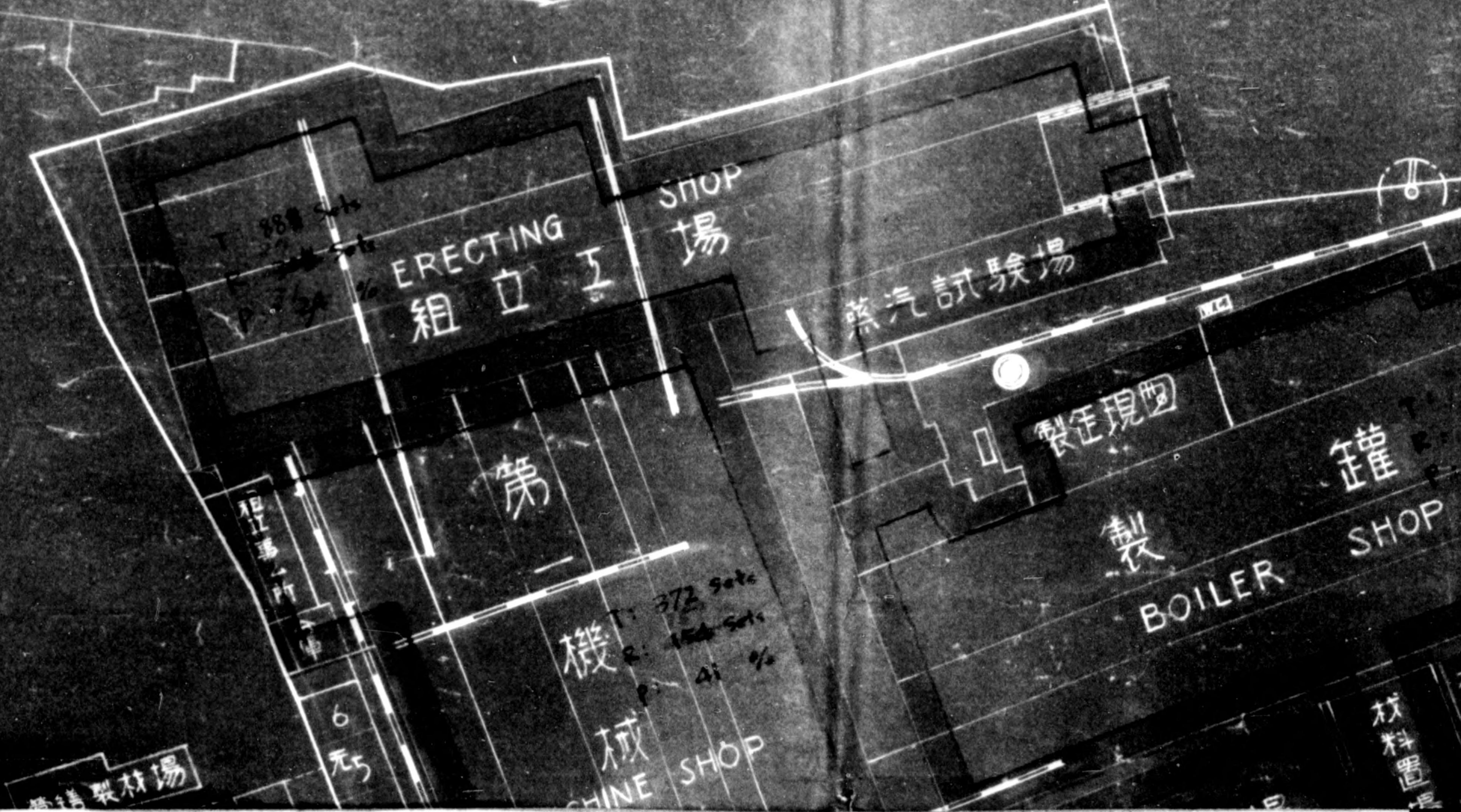
民家

BUILDING DEPT

材料置場

營繕製材場





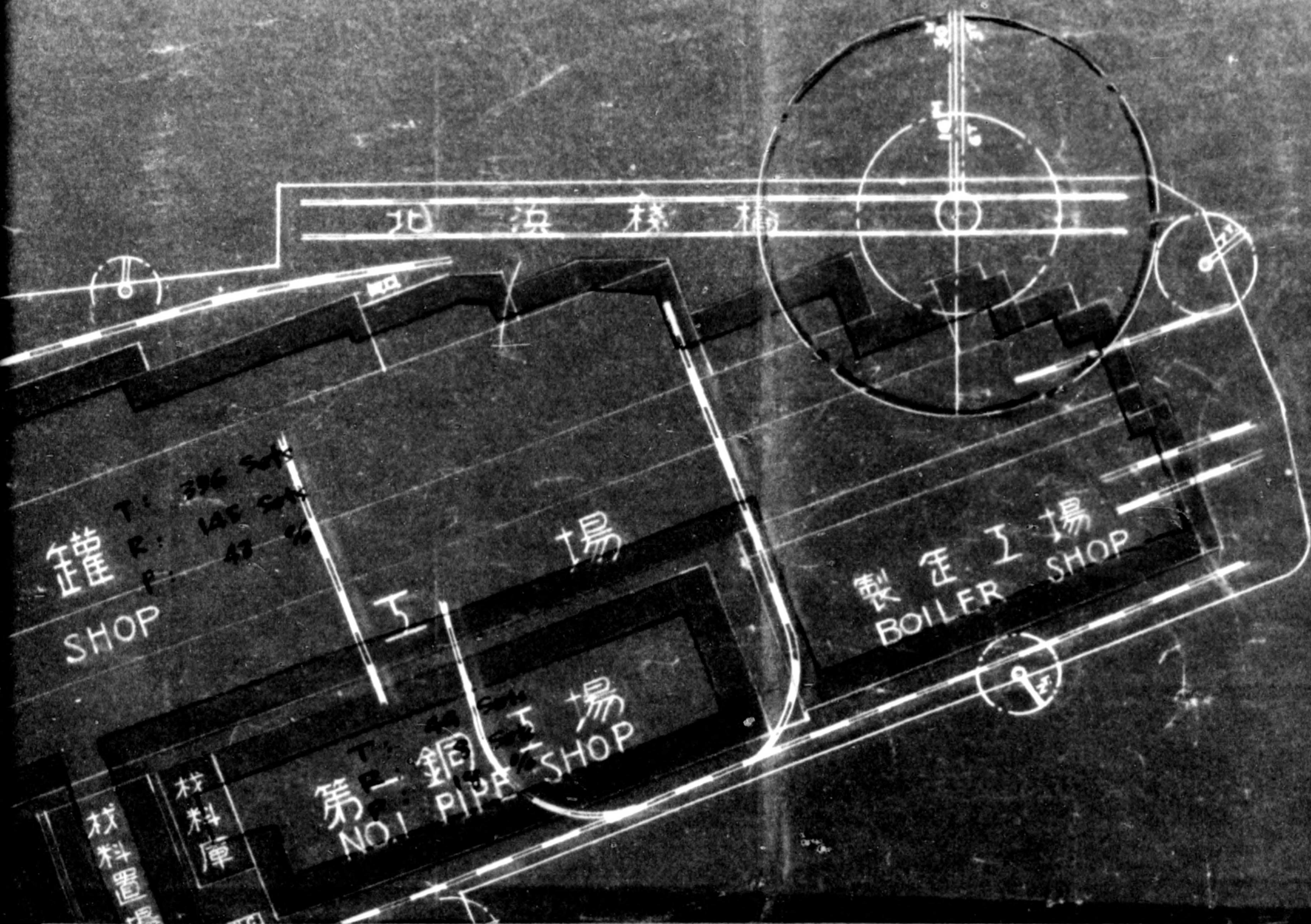


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PLANE

THE KAWASAKI SH

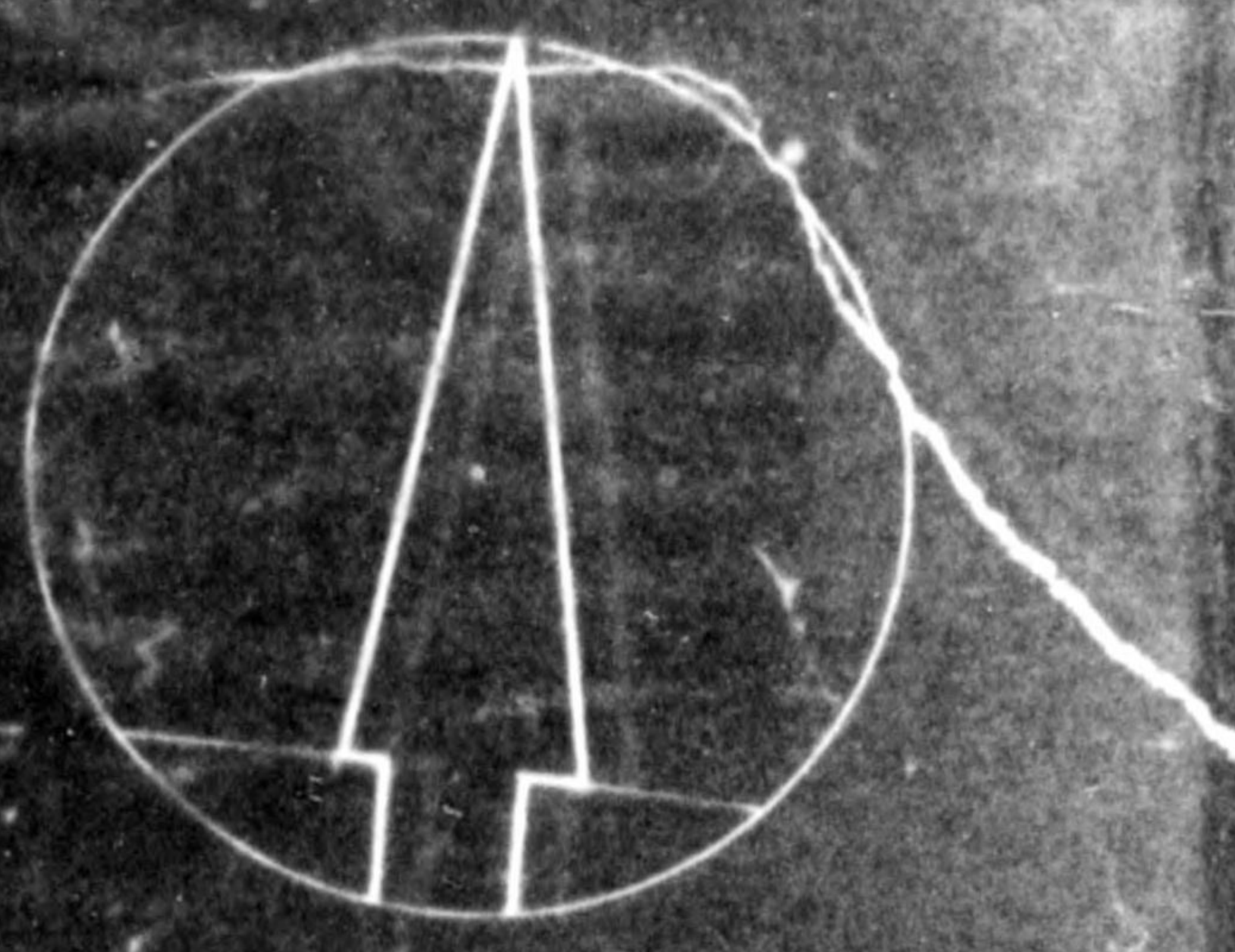
SCALE





PLANE FIGURE OF  
SHIP BUILDING YARD

SCALE 1:1000



川崎  
重工業

(N.B.) T: Total number of machines in each shop  
R: Number of machine centers in each shop



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陽

管箱製材場

資材部物置

MACHINERY DEPT STUFF ROOM

6  
5  
4  
3  
2

職孔

NO.1 TOOL SHOP  
工具工場

NO.2 48 Sets  
E: 17 Sets  
P: 95 %

T: 214 Sets  
R: 43 Sets  
P: 20 %

模型工場跡

T: 31 Sets  
R: 14 Sets  
P: 45 %

砂場

MATERIALS LABORATORY

洗濯室

ADMINISTRATIVE OFFICE

図書館跡

茶室跡

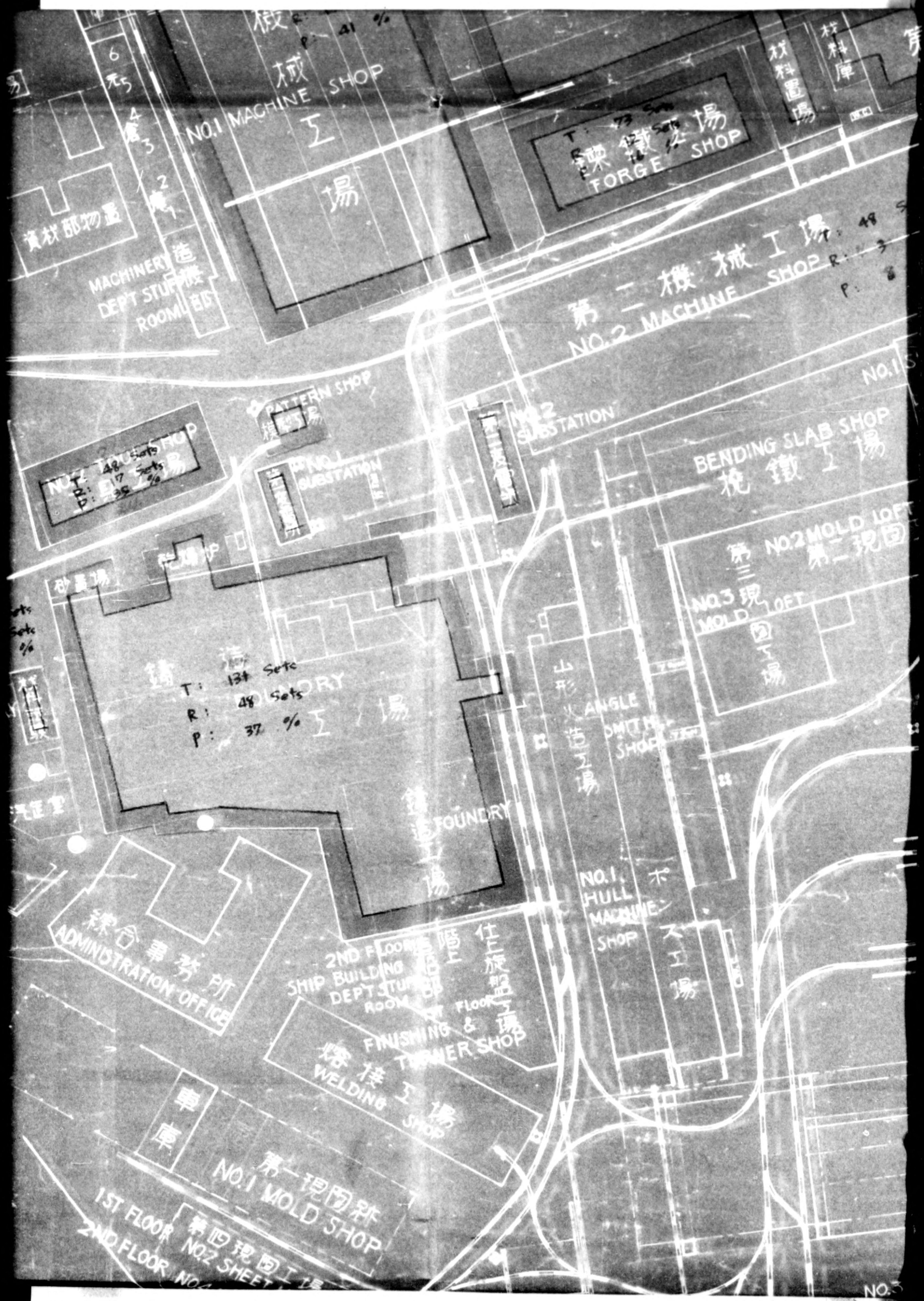
綜合事務 ADMINISTRATION

DRAWING SHOP

T: 1 set  
R: 1 set

1ST FLOOR  
2ND FLOOR





NO.1 MACHINE SHOP  
 第一機械工場

FORGE SHOP  
 鍛鐵工場

NO.2 MACHINE SHOP  
 第二機械工場

MACHINERY DEPT STUFF ROOM  
 造船部

NO.2 TAGS SHOP  
 T: 17 Sets  
 R: 35 %

PATTERN SHOP  
 NO.1 SUBSTATION

NO.2 SUBSTATION

BENDING SLAB SHOP  
 捲鐵工場

NO.2 MOLD LOFT  
 第二現圖

NO.1 DRY  
 T: 134 Sets  
 R: 48 Sets  
 P: 37 %

FOUNDRY  
 鑄造工場

ANGLE SMITH SHOP  
 山形火造工場

NO.1 HULL MACHINE SHOP  
 第一船體機械工場

ADMINISTRATION OFFICE  
 綜合事務所

SHIP BUILDING DEPT STUFF ROOM  
 2ND FLOOR  
 FINISHING TURNER SHOP  
 旋盤工場  
 WELDING SHOP  
 熔接工場

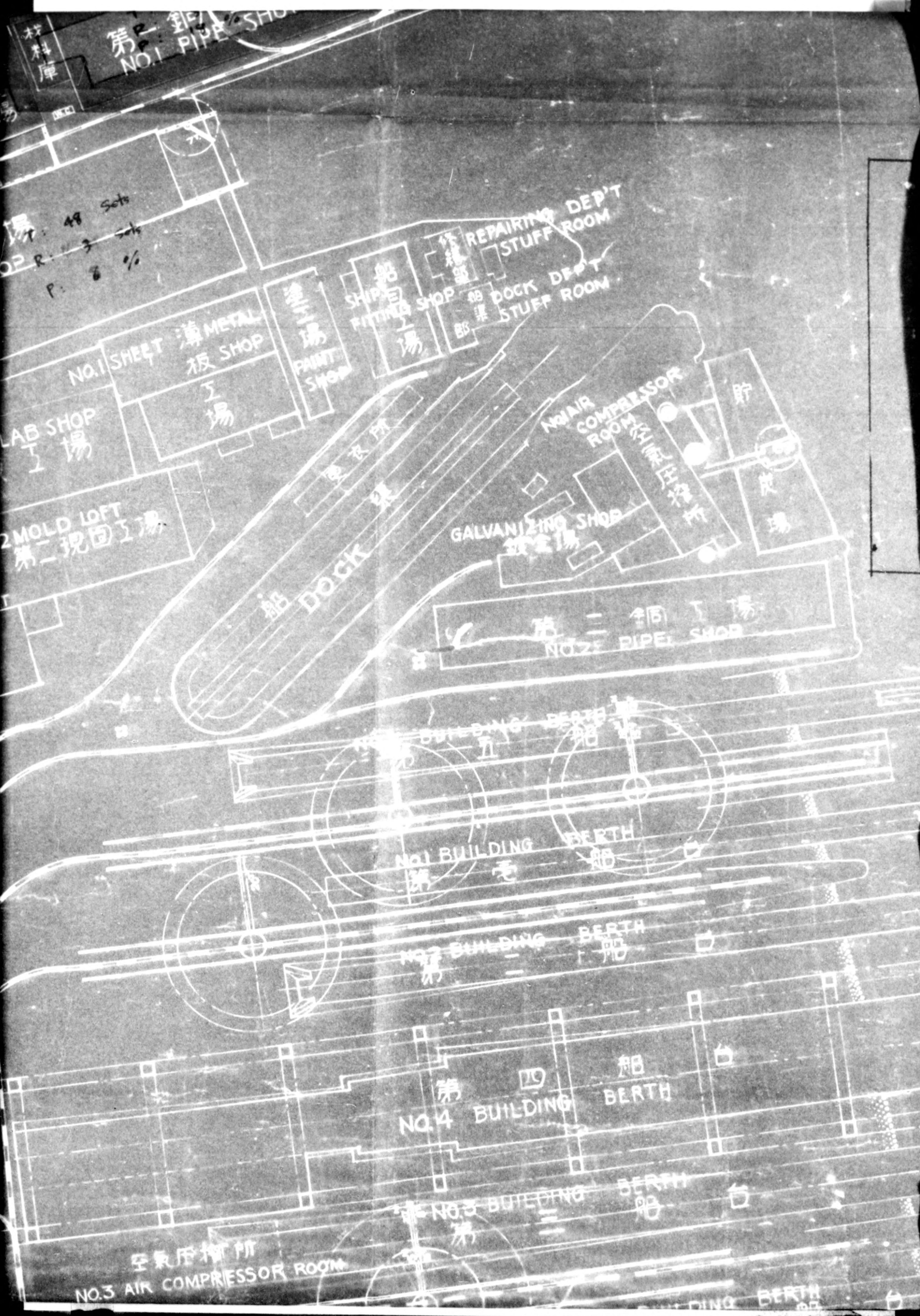
車庫

NO.1 MOLD SHOP  
 第一現圖

NO.2 SHEET  
 第四現圖

NO.3



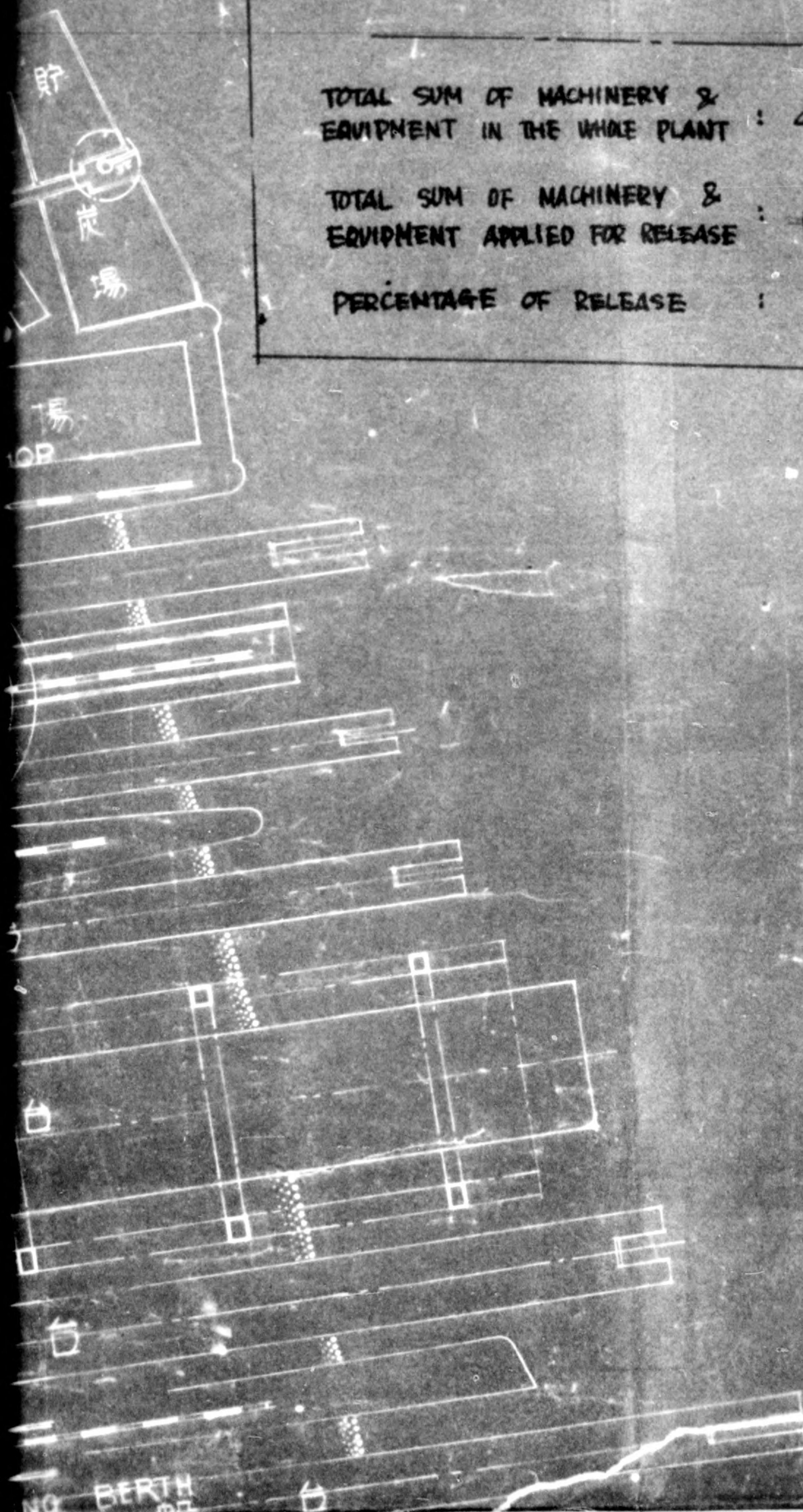




(N.B.) T : Total number of  
 R : Number of machinery applied for release  
 P : Percentage of R to T.

|  | T                   | R   | %   |
|--|---------------------|-----|---|
| Equipment of Power Plant :                               | 860 <sup>Sets</sup> | 104 | 12  |
| Equipment of Transportation :                            | 34                  | 13  | 38  |
| Misc. Machineries :                                      | -                   | 3   | -   |
| <hr/>  |                     |     |   |
| TOTAL SUM OF MACHINERY & EQUIPMENT IN THE WHOLE PLANT :  |                     |     | 4,382 <sup>Sets</sup>                     |
| TOTAL SUM OF MACHINERY & EQUIPMENT APPLIED FOR RELEASE : |                     |     | 1,010 <sup>Sets</sup><br><del>1,007</del> |
| PERCENTAGE OF RELEASE :                                  |                     |     | 23%                                       |

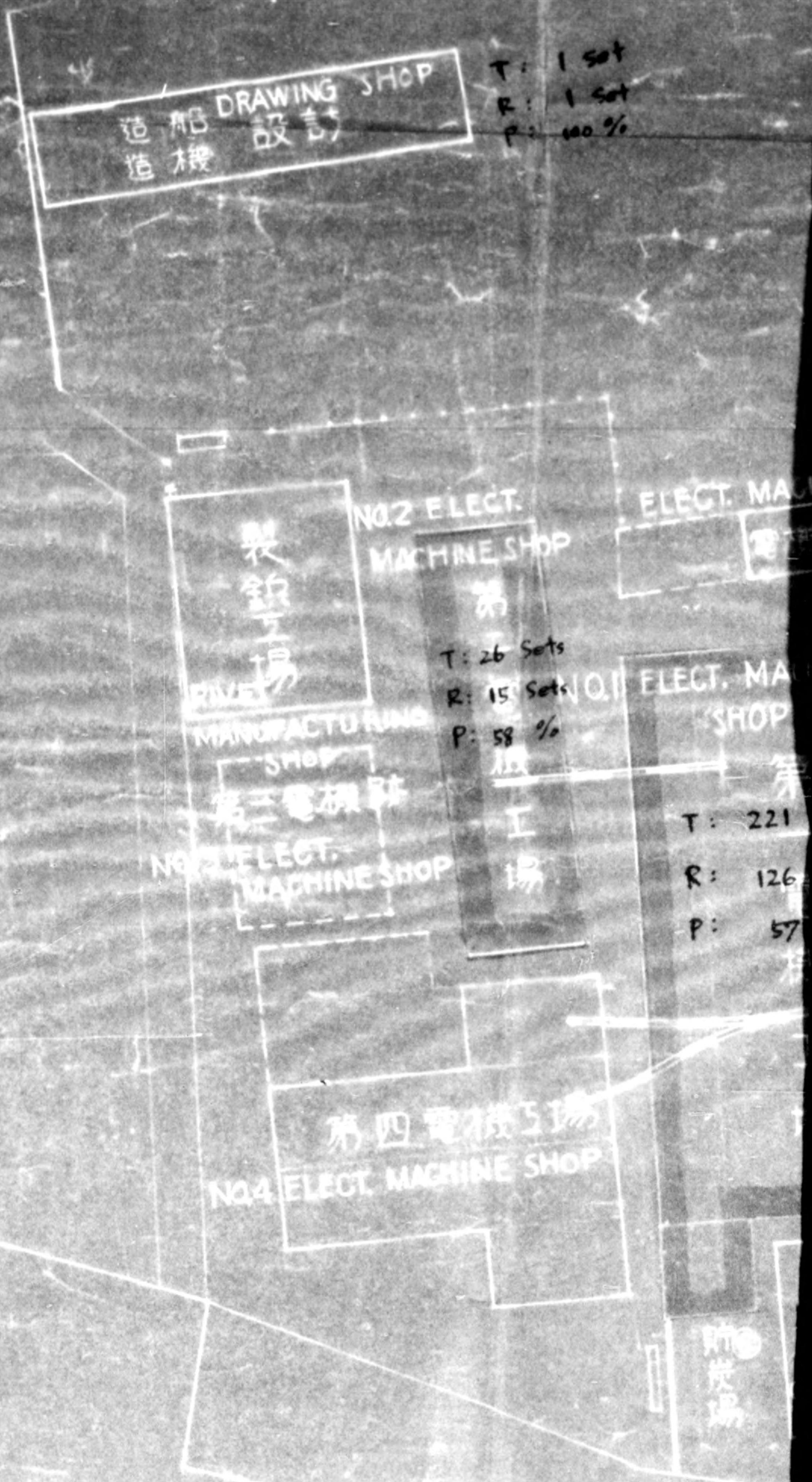
業株式會社艦船工場構内圖



BERTH



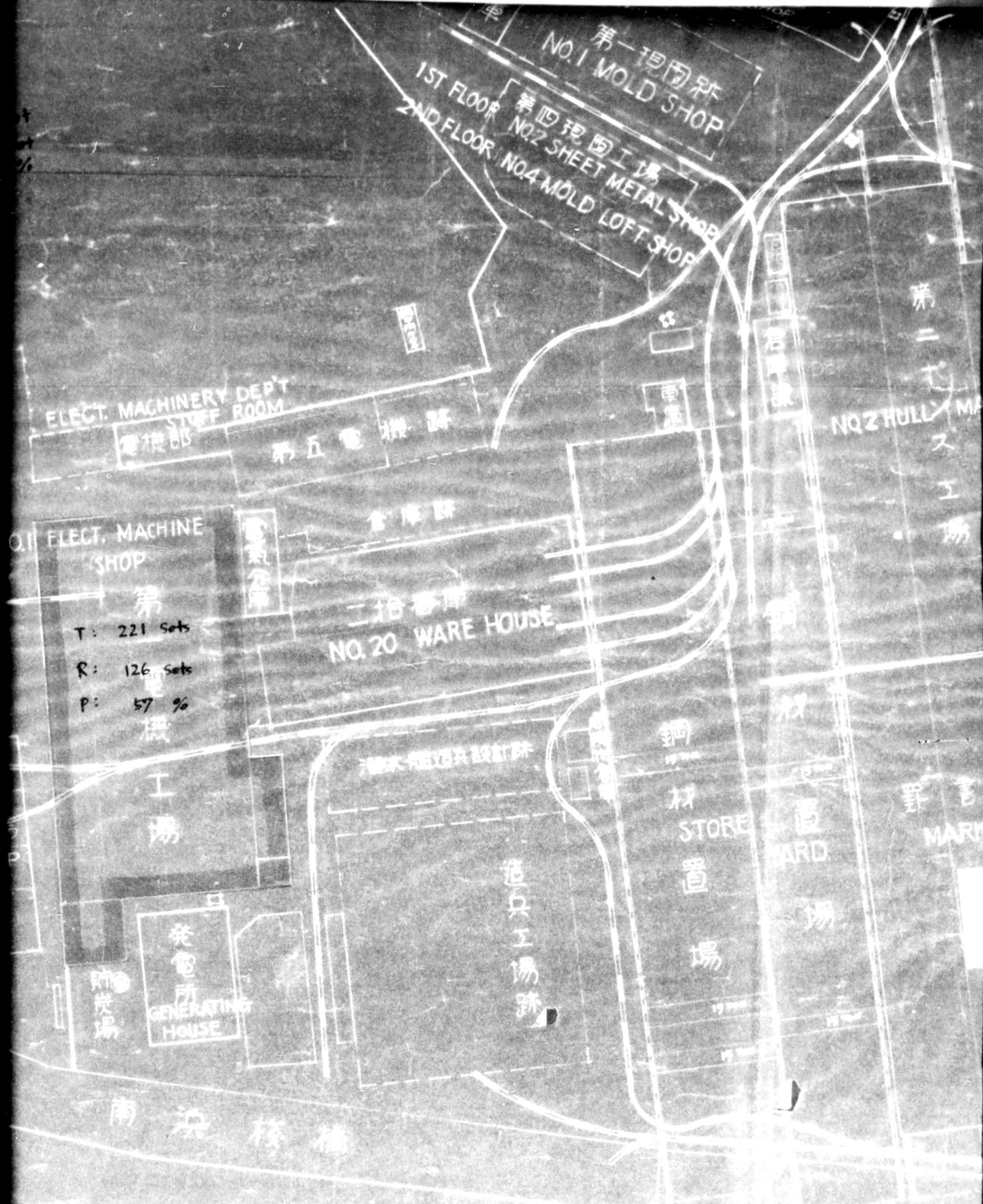
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Dotted line indicates damaged or burnt buildings.  
 Full line indicates undamaged or reconstructed buildings.

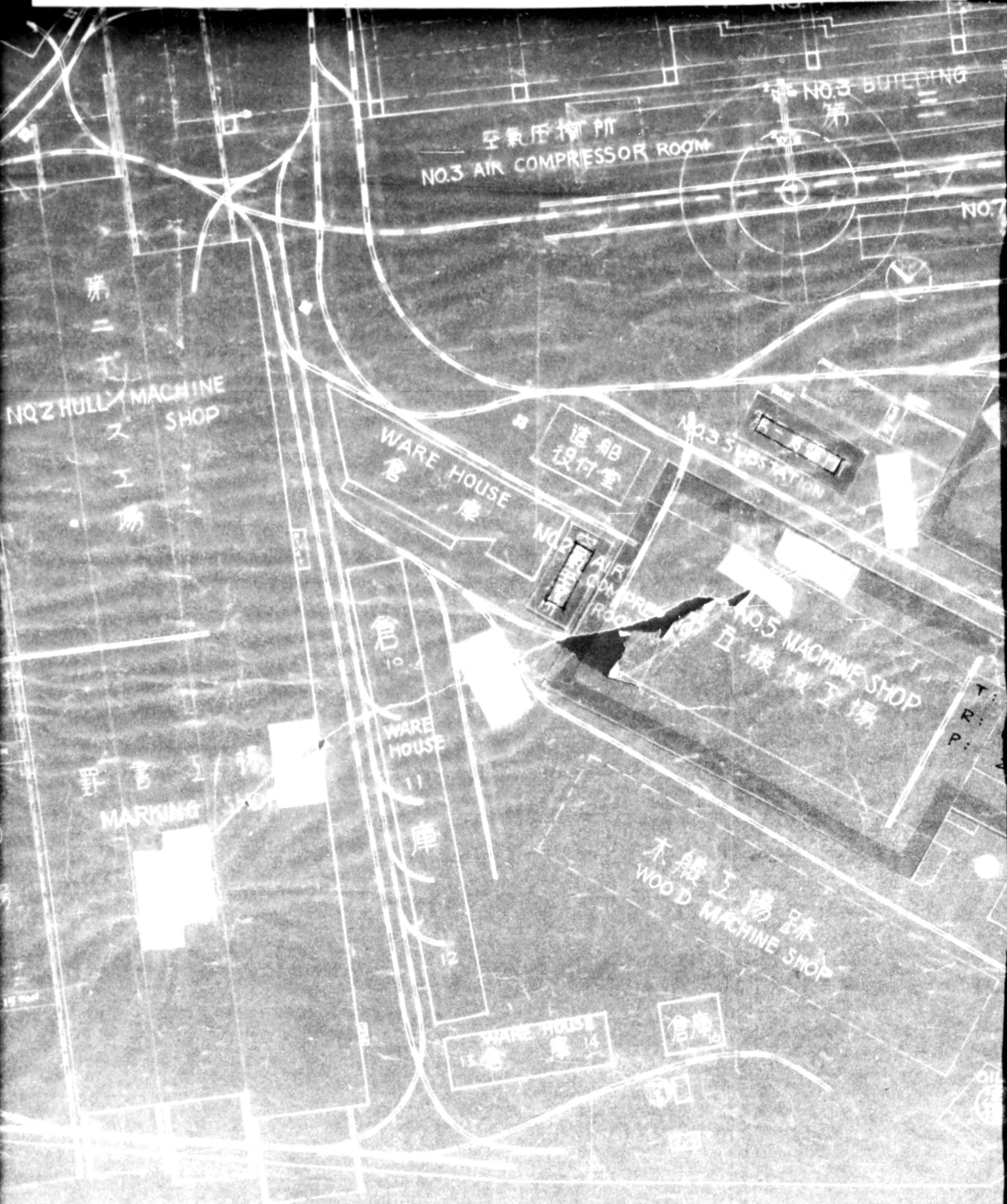


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NO.2 HULL MACHINE SHOP  
第二機機工場

空気圧搾所  
NO.3 AIR COMPRESSOR ROOM

NO.3 BUILDING  
第三

WARE HOUSE  
倉庫

造船  
設計室

NO.3 SUBSTATION  
変電所

NO.2 AIR COMPRESSOR ROOM  
空気圧搾所

NO.5 MACHINE SHOP  
五機機工場

倉庫 10

WARE HOUSE  
倉庫 11

罫書工場  
MARKING SHOP

倉庫 12

WARE HOUSE  
倉庫 14

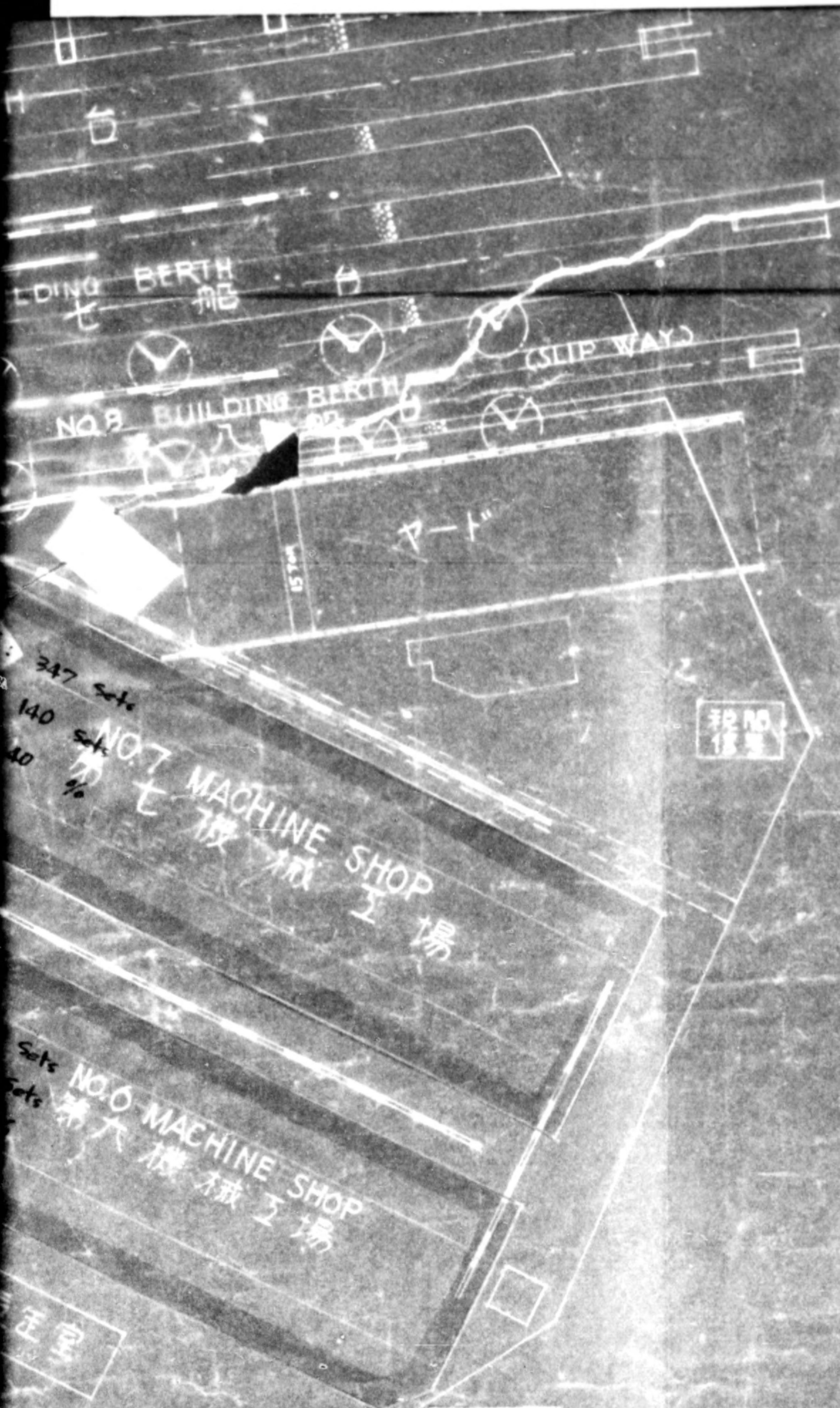
木機工場跡  
WOOD MACHINE SHOP

倉庫 16





# 附圖



縮尺 壹千分之一

昭和二十一年

總務部



Equipment applied for release for Electric Machinery Dept.



for Boiler & Chemical Engineering Dept.



for the above both Dep'ts.

Equipment not applied for release.

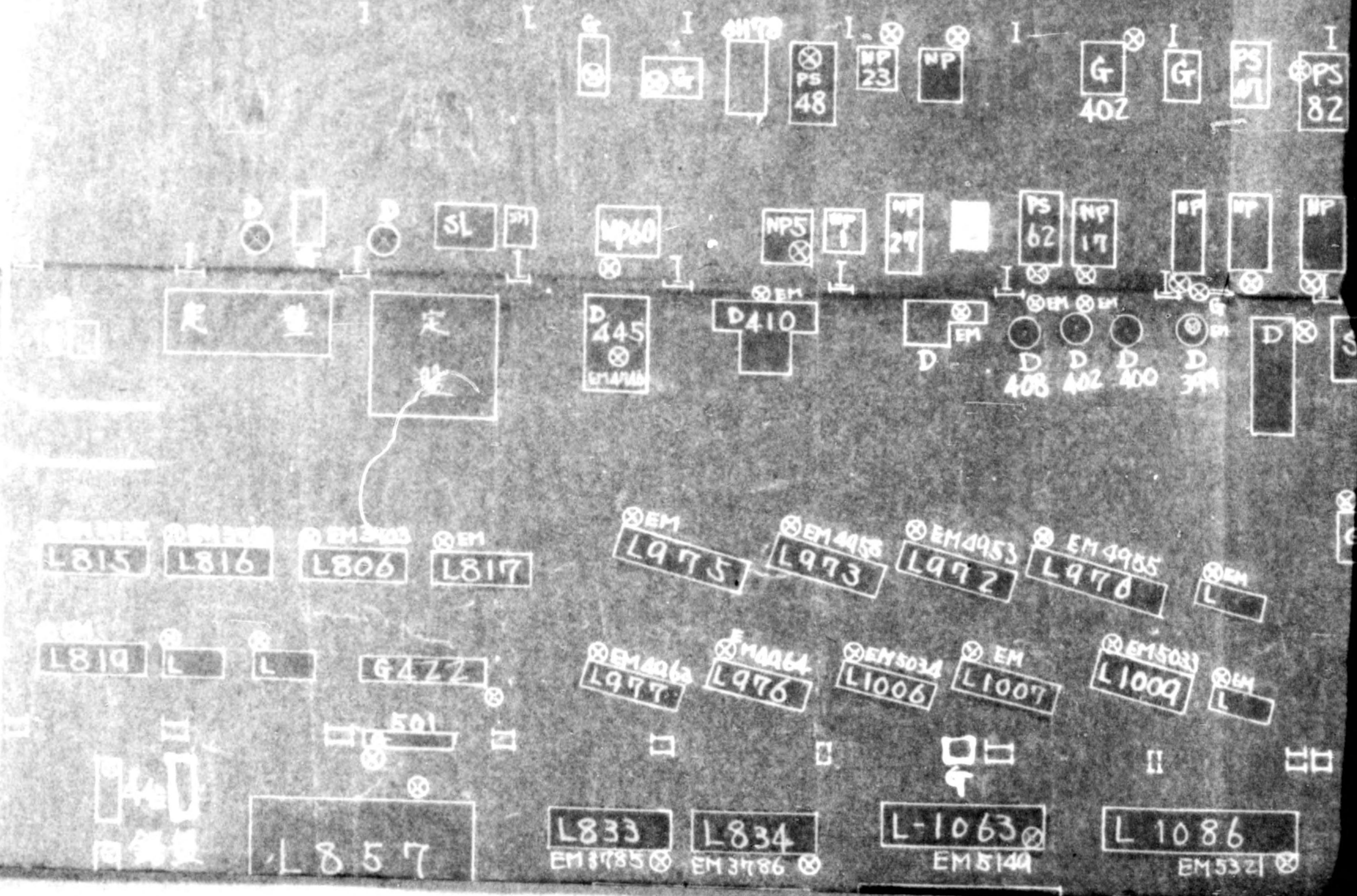


2 NO.1. ELECT. MACHINE SHOP

1510227-1  
①①①



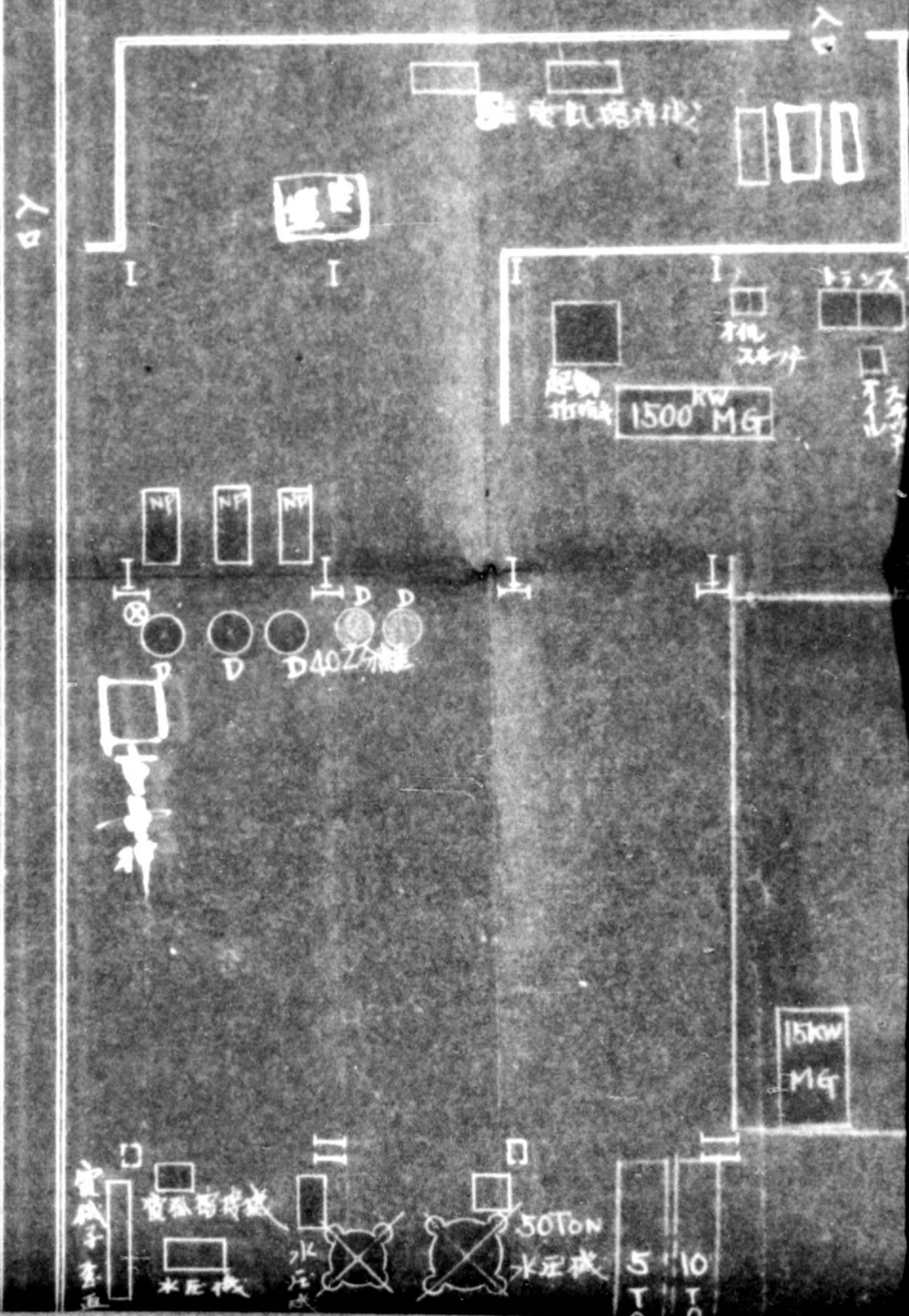
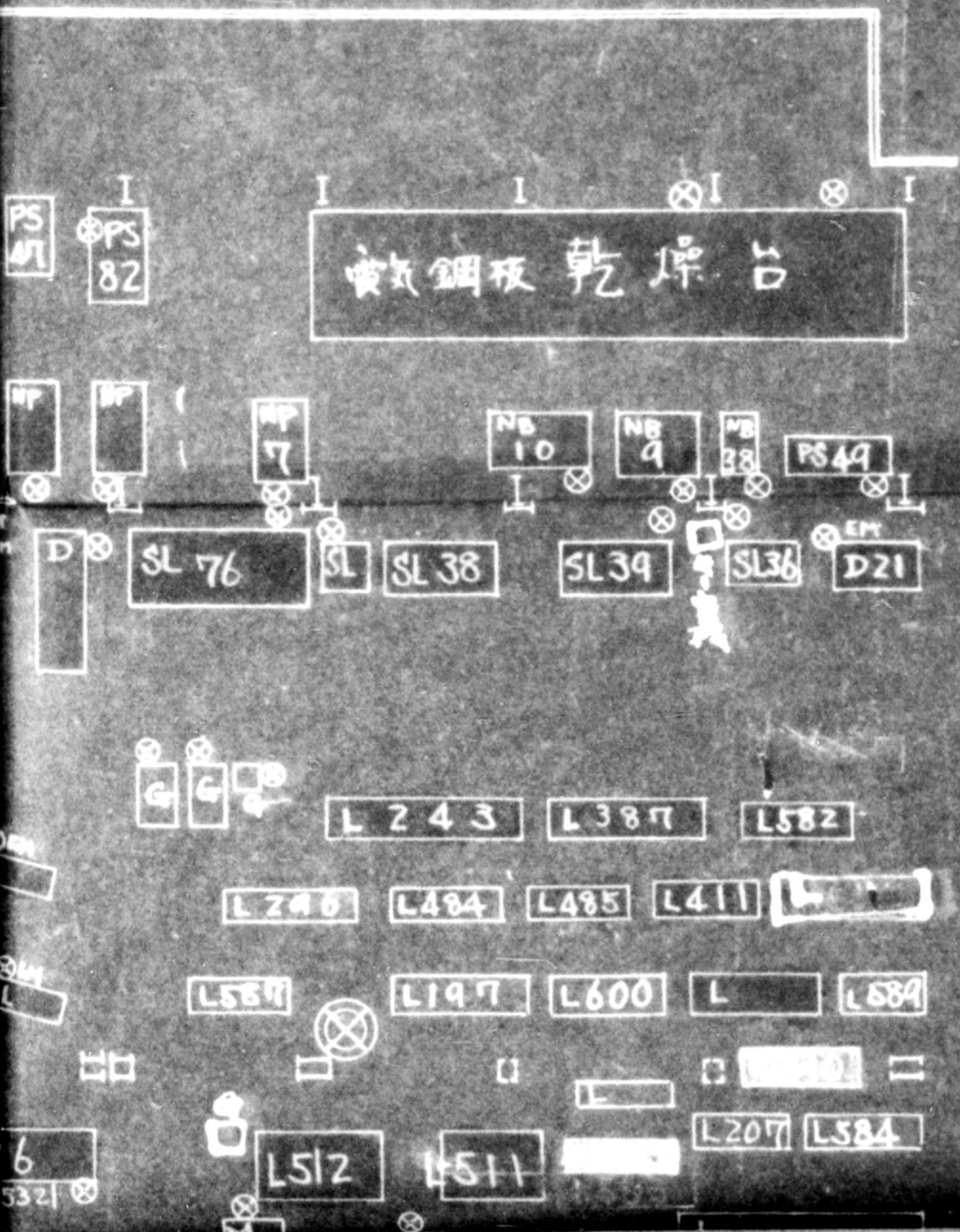
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No. 1 E

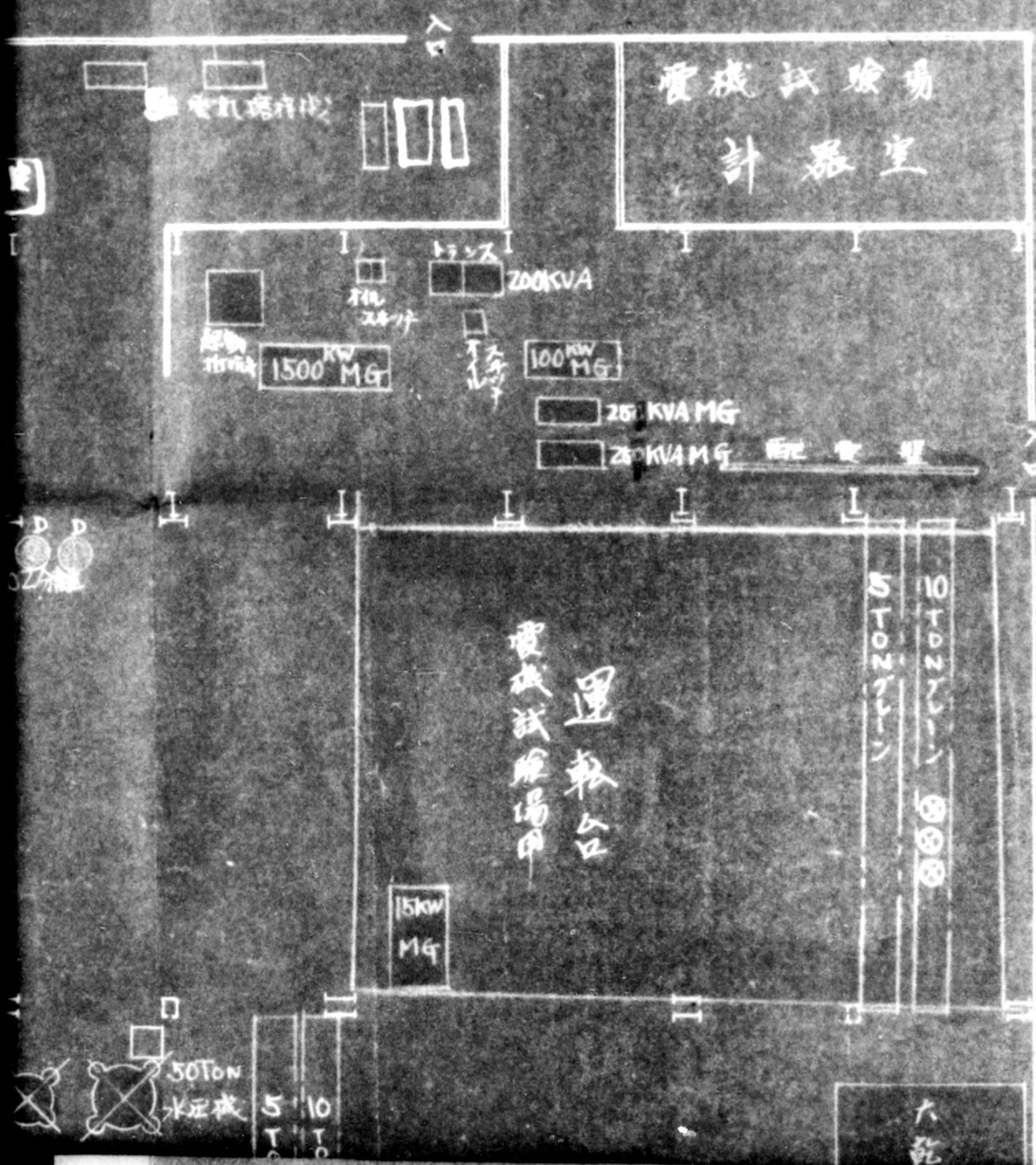
水圧機





# No. 1 ELECT MACHINE SHOP

TOTAL 221  
RELEASE 126  
PERCENTAGE 57%





# MACHINE SHOP

TOTAL 221

RELEASE 126

PERCENTAGE 57.9%

場  
室

号

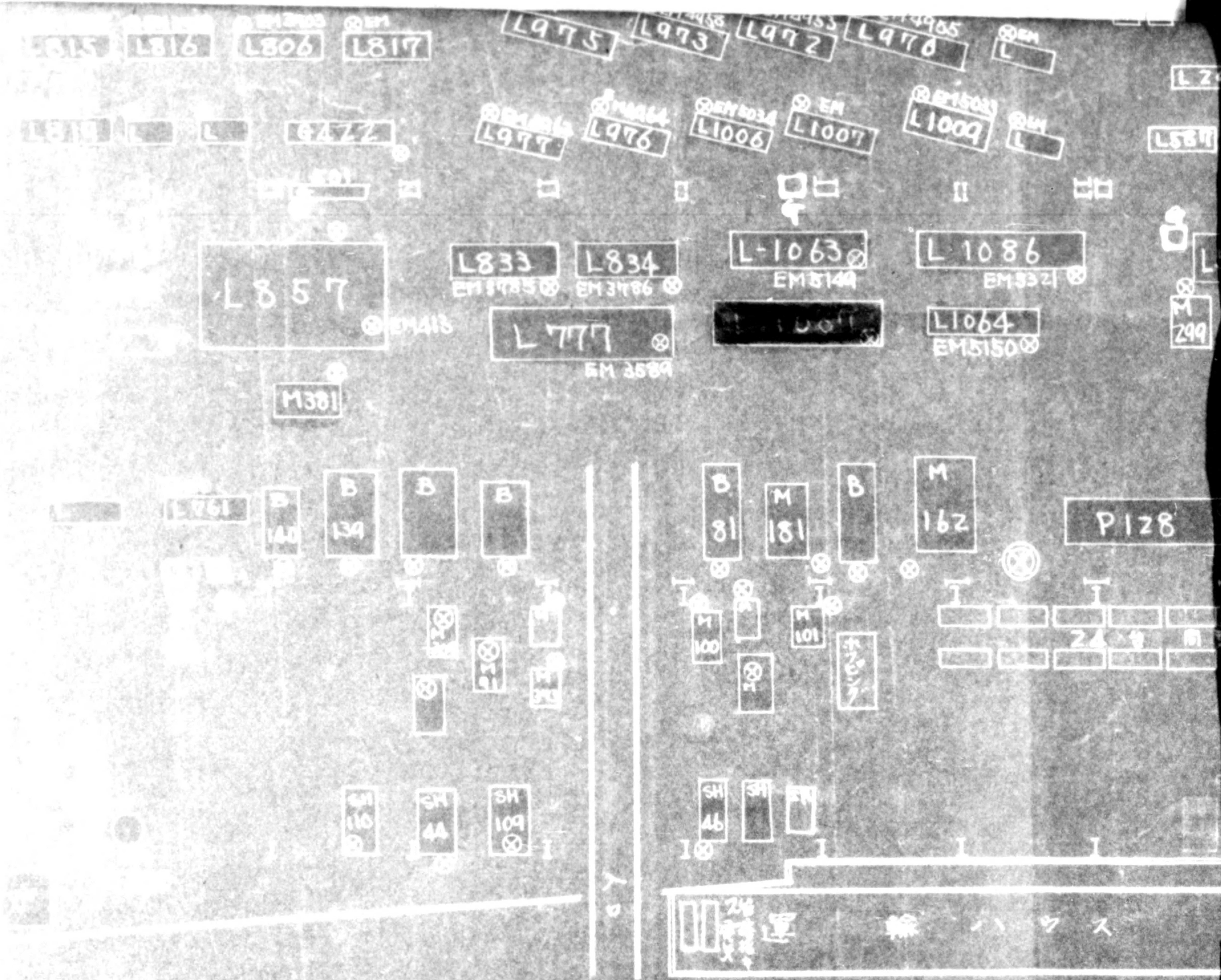
10  
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0  
六  
九

第一電機  
機械工場  
配  
署



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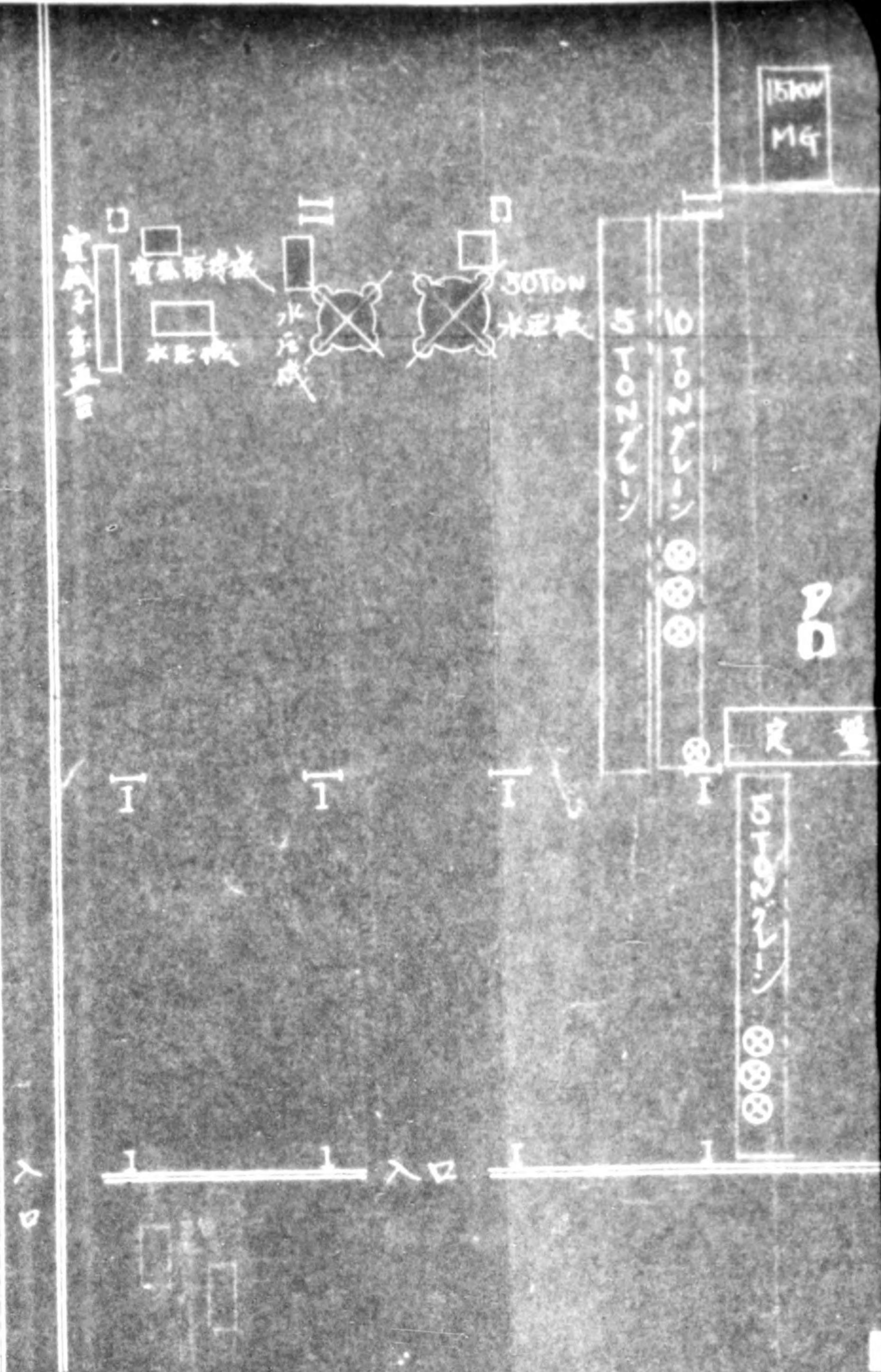
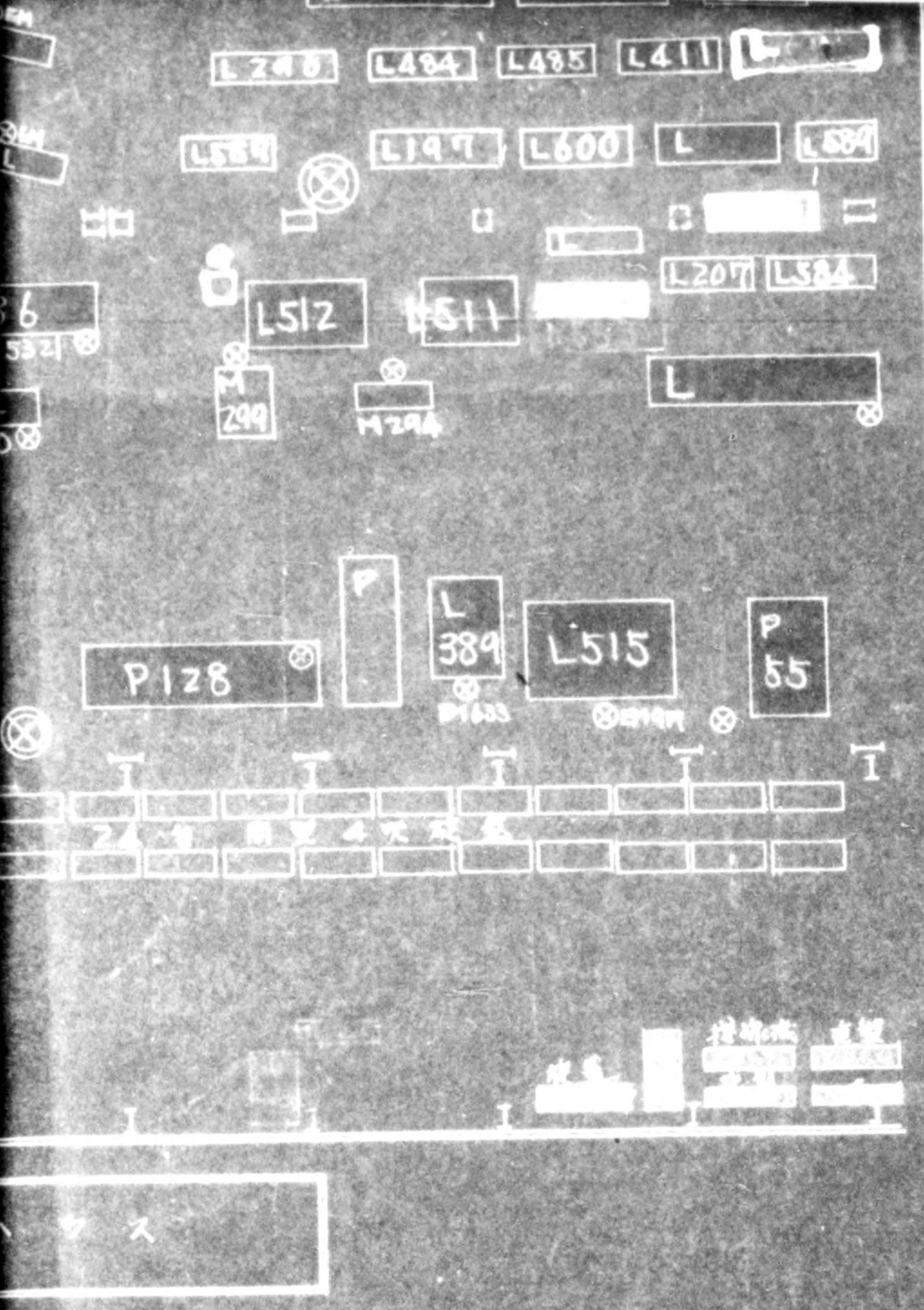


工作破破

| 破破日 | 破破 | 場所 |
|-----|----|----|
|     |    |    |
|     |    |    |
|     |    |    |
|     |    |    |
|     |    |    |



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工作機械移動履歴

| 場所 | 移動年月日 | 機種 | 場所 | 移動年月日 | 機種 | 場所 |
|----|-------|----|----|-------|----|----|
|    |       |    |    |       |    |    |
|    |       |    |    |       |    |    |
|    |       |    |    |       |    |    |
|    |       |    |    |       |    |    |

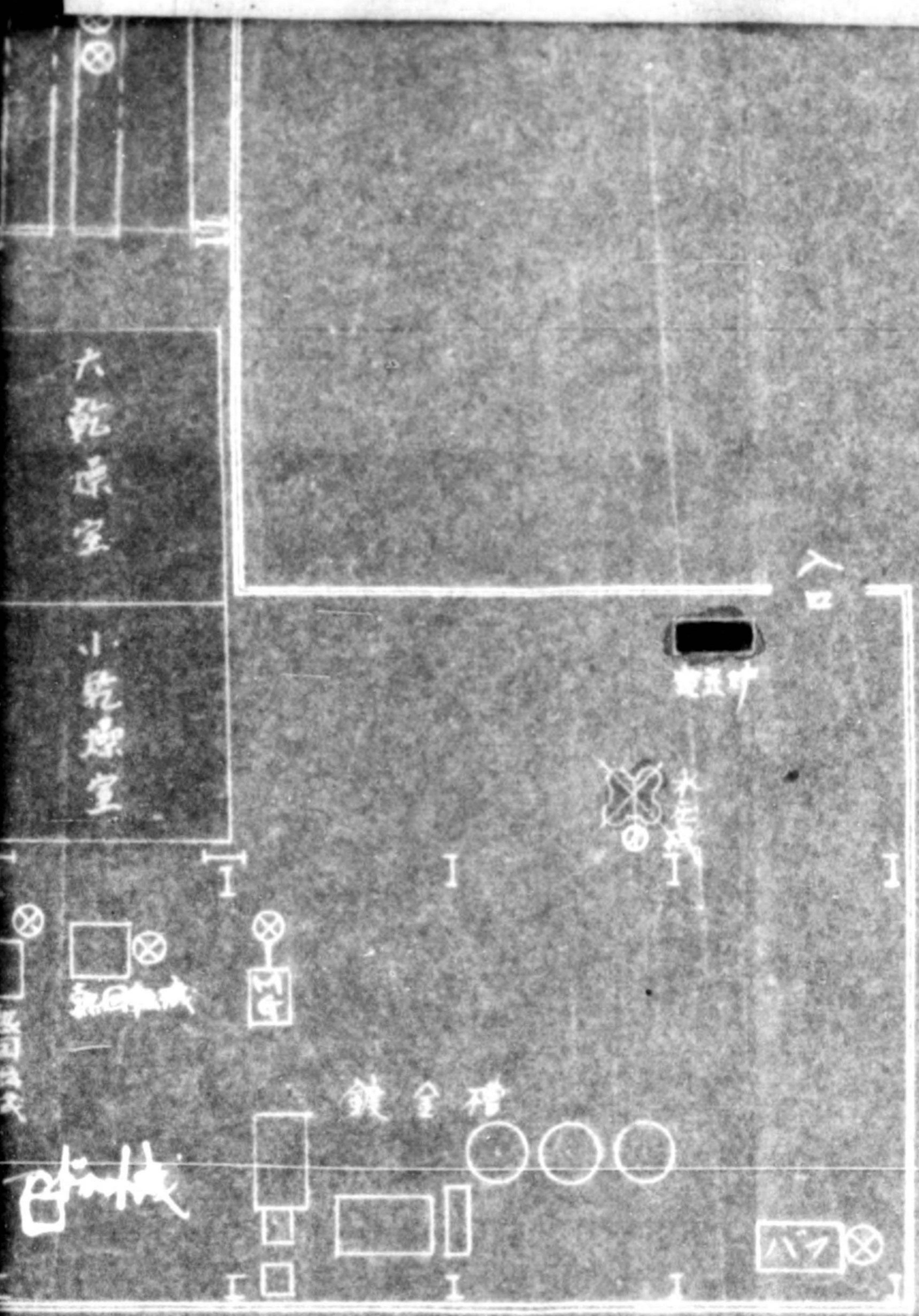
部長  
課長  
照査







# 配置圖



昭和二十一年七月三十一日  
 綿天二台分一



3. NO. 2. ELECT. MACHINE SHCF

# 直圖

昭和二十一年十月三日  
緒尺二百分一

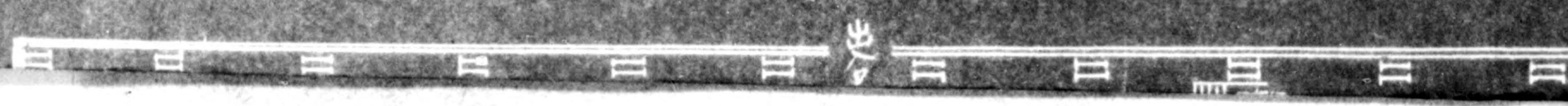
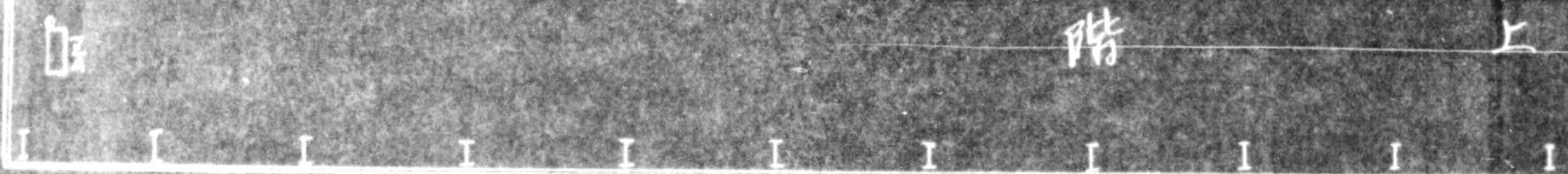
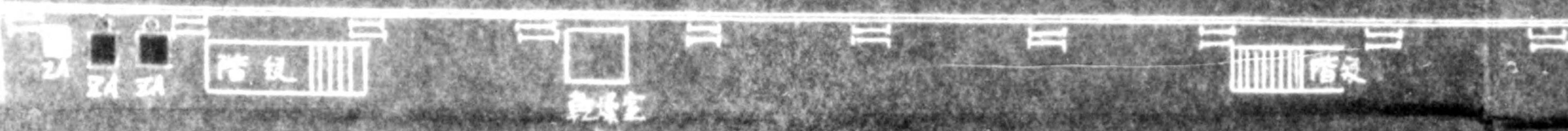
製備名代

22



775013

No.2 ELECT

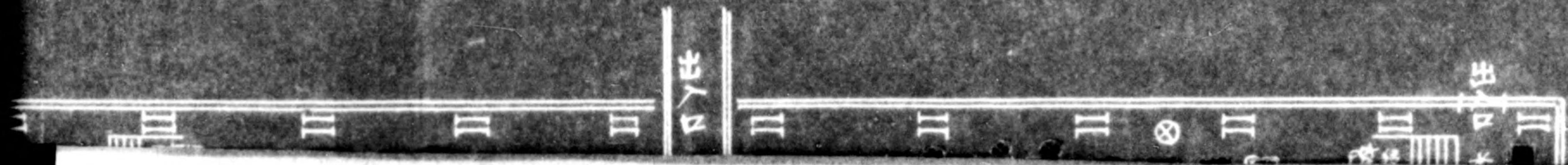
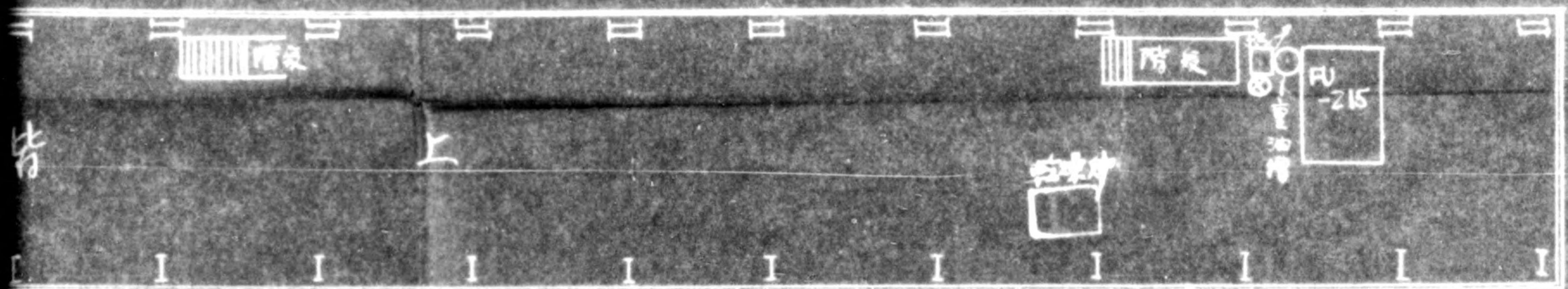




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# 2 ELECT MACHINE SHOP

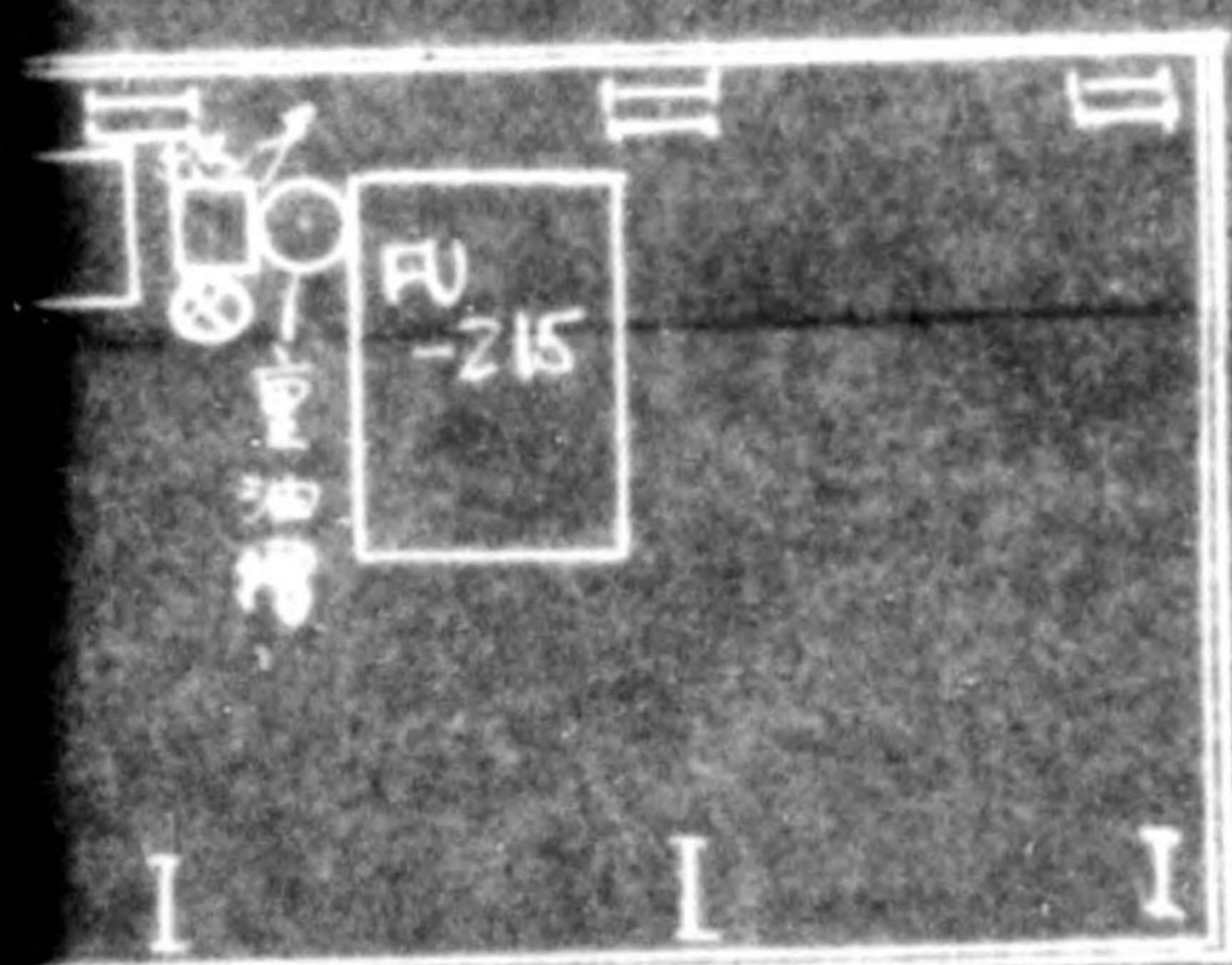
TOTAL  
RELEA  
PERCE





TOTAL 26  
RELEASE 15  
PERCENTAGE 58.70

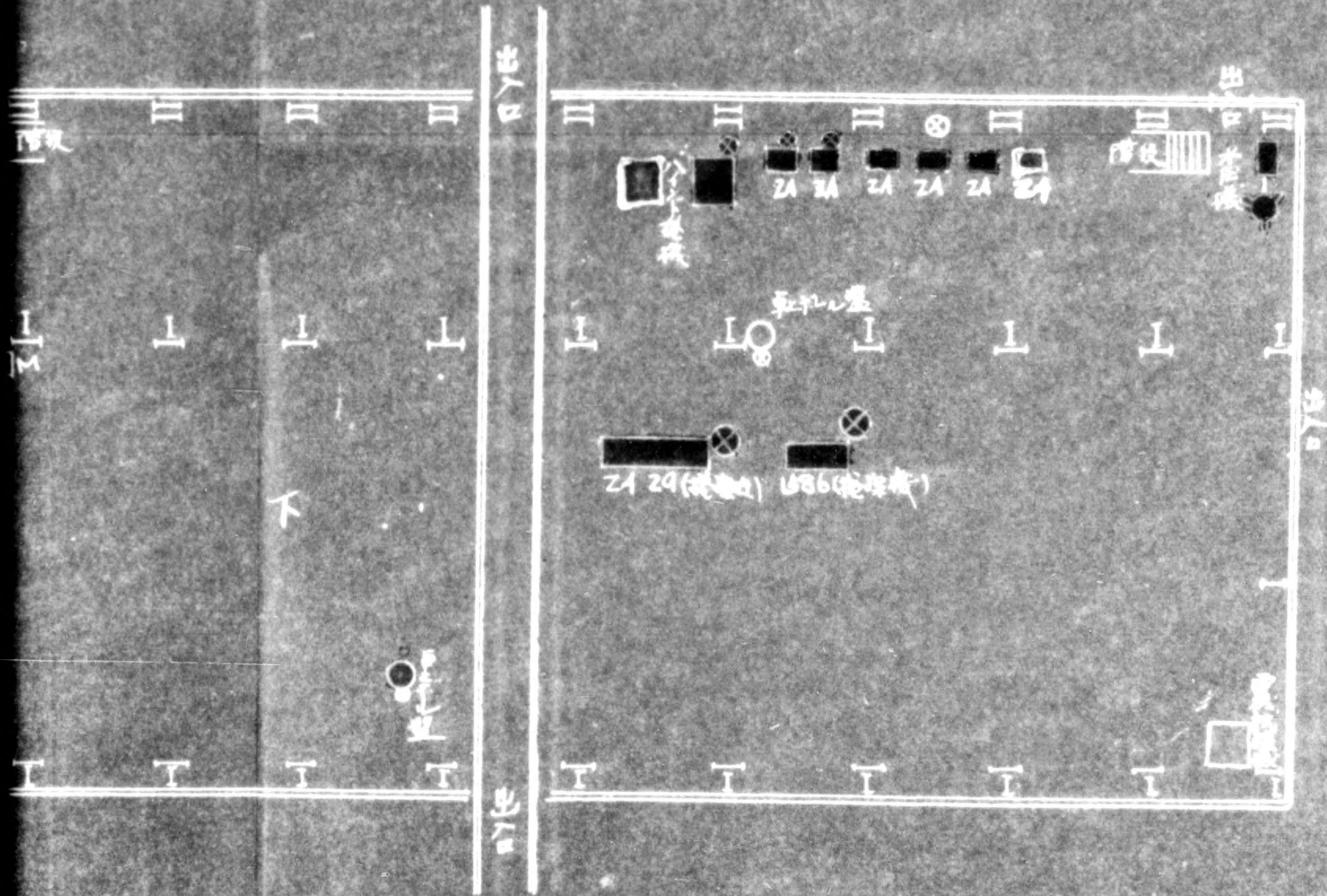
不二電機  
機械







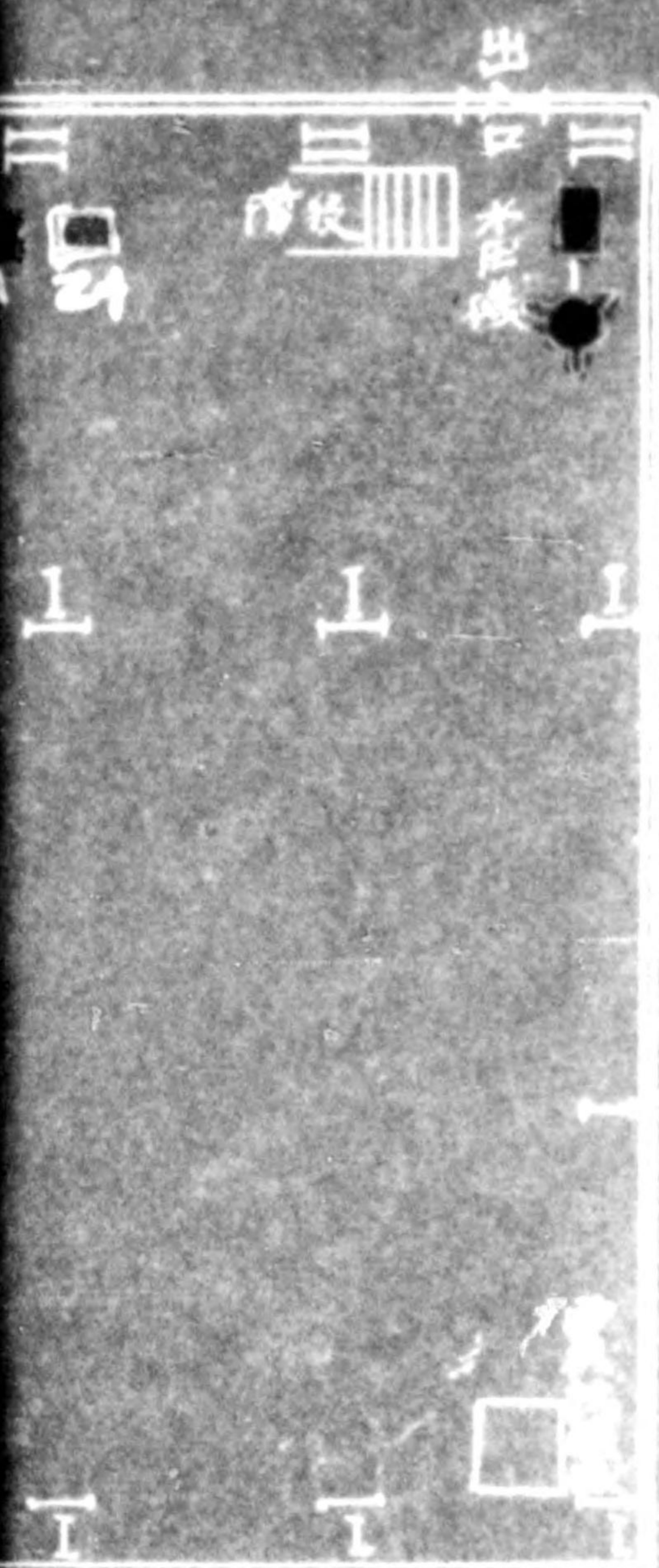




音長 碑長 院堂 聖物不代



# 機械工場 配置圖



昭和二十一年十月三日  
 緒大ニ石分一  
 調

局長 監査 製備名代

22



NO. 5  
4. NO. 6 MACHINE SHOP

N. SIDE

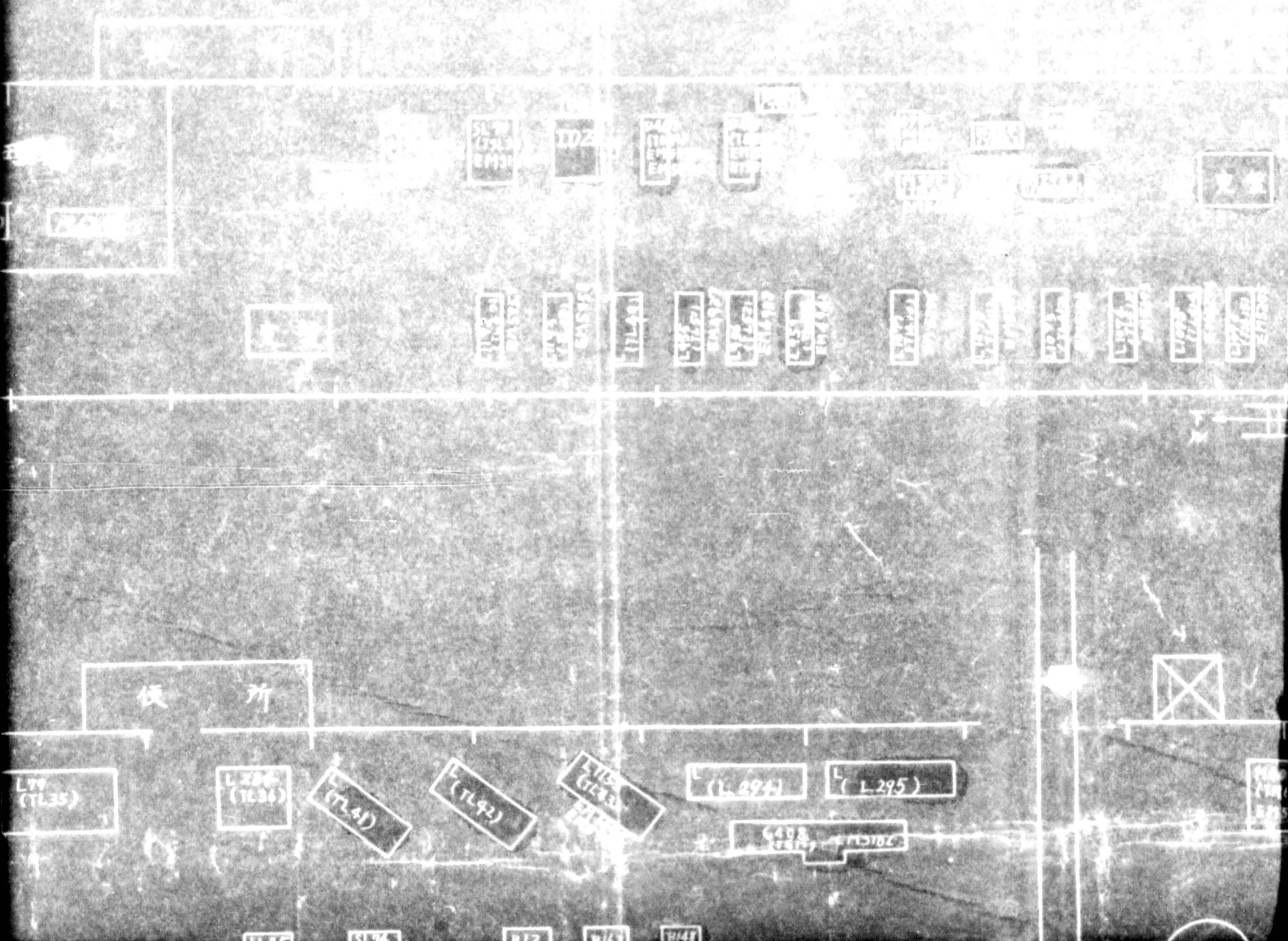
面來歷



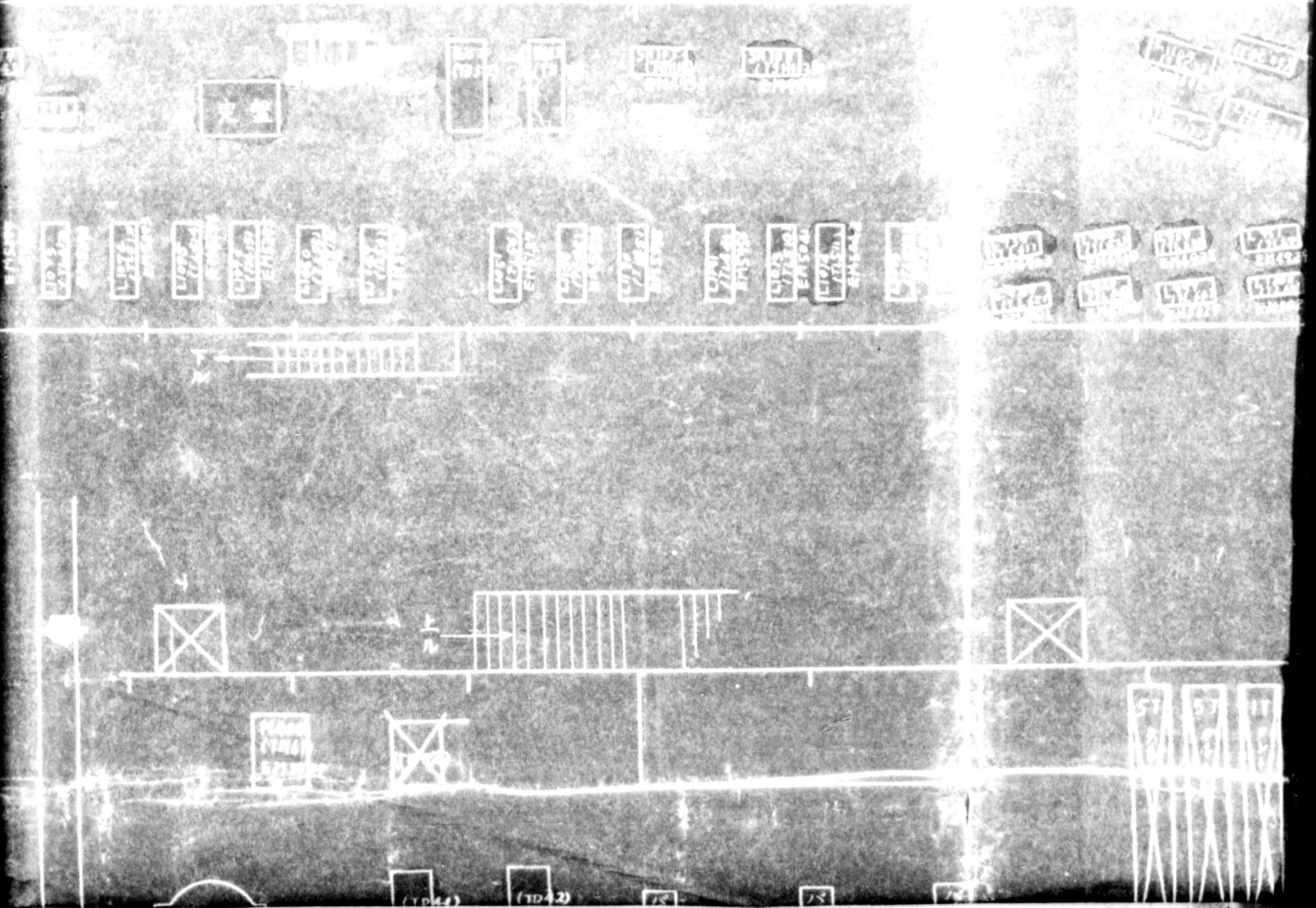
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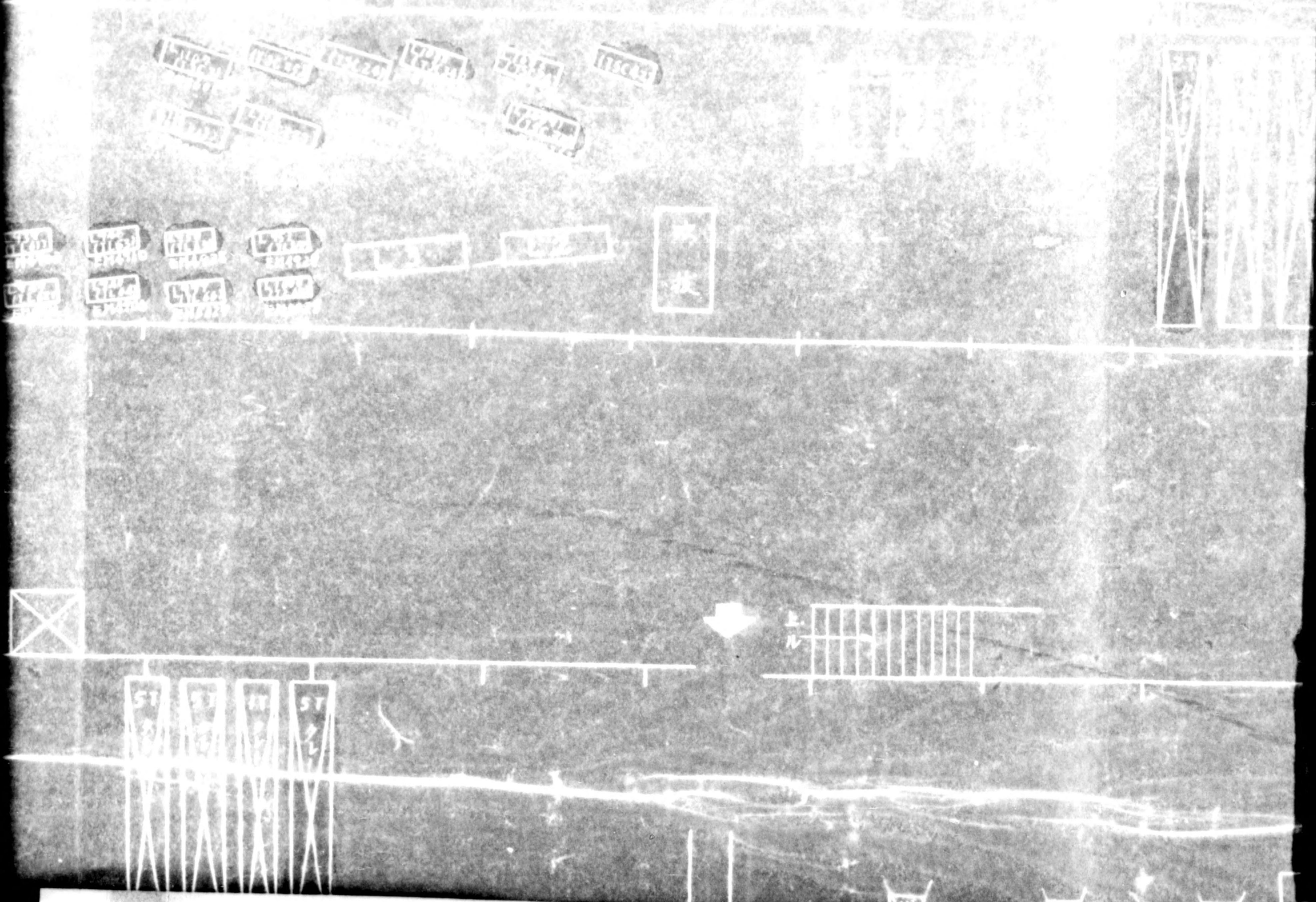




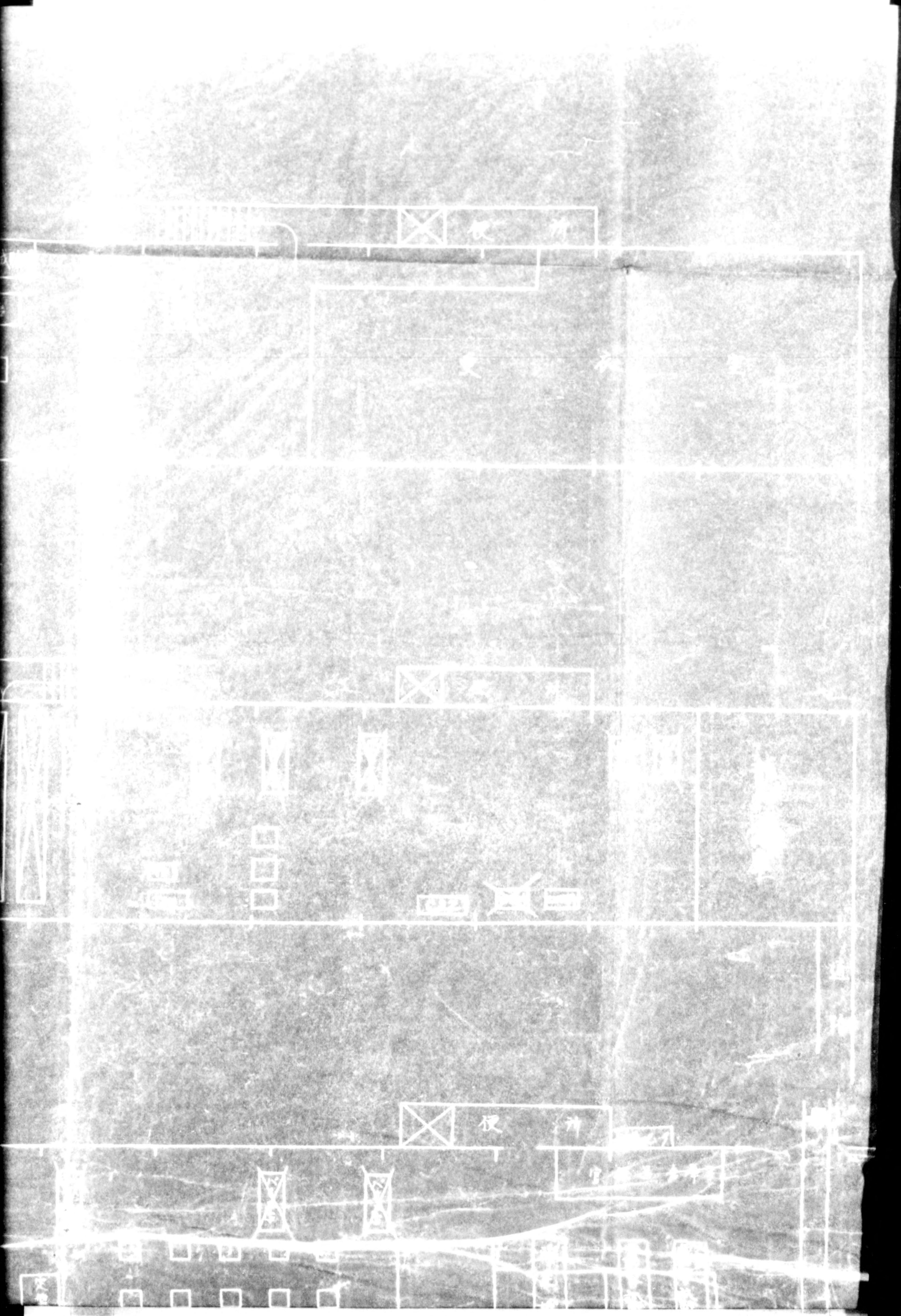






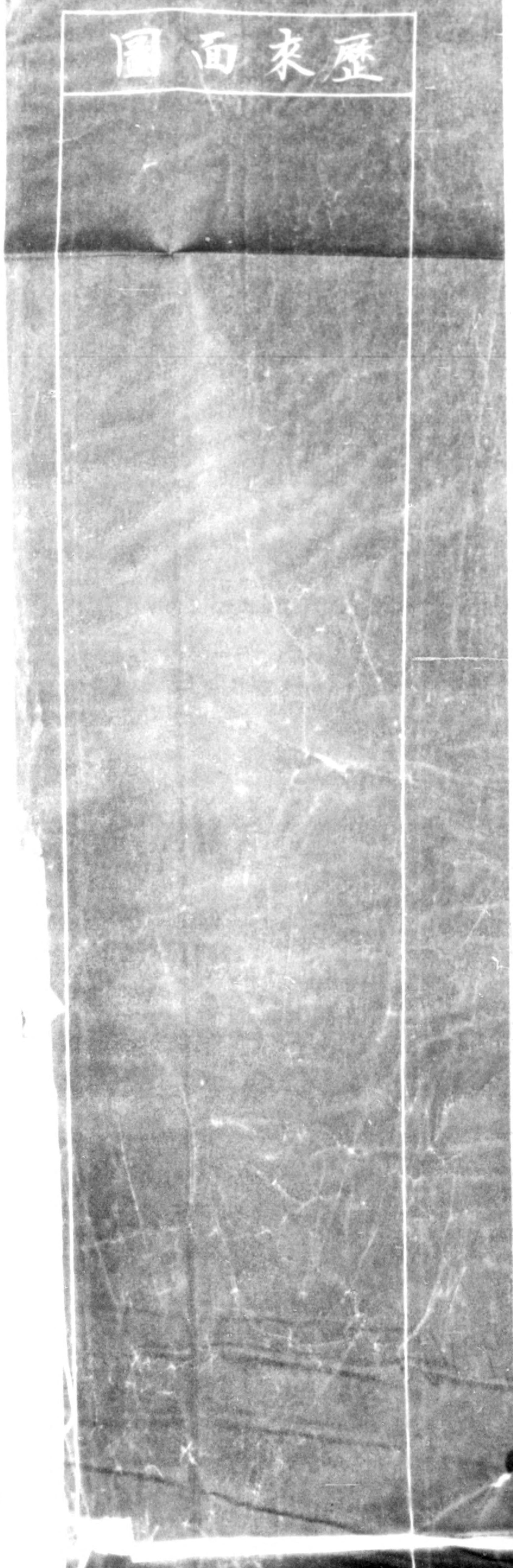
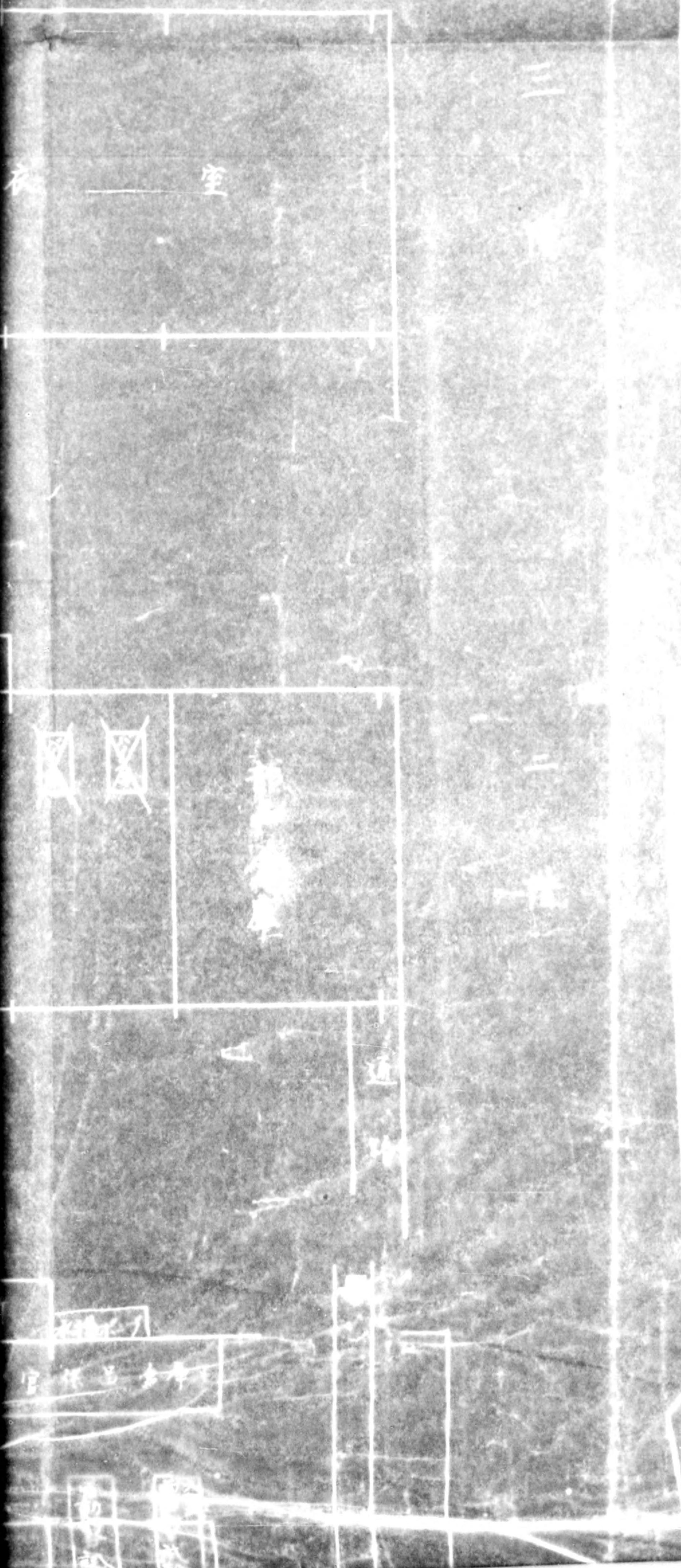








圖面來歷





取 繰 掛

L148  
(TL31)  
EM 5634  
EM 5635

L117  
(TL32)  
EM 5667  
EM 5668

L768  
(TL33)  
EM 5475

L79  
(TL35)

定 盤

P125  
(TP21) EM 5724  
EM 5725

P132  
(TP22) EM 5727  
EM 5728

定 盤

T  
285  
ク  
レ  
ン

B781  
(TB41)

P133  
(TP11) EM 5663  
EM 5664  
EM 5665

EM 5666  
EM 5667  
EM 5668

P2  
(TP31) EM 5705  
EM 5706  
EM 5707

(TL-11)

M100  
(TQW1)  
EM 5705

~~M100  
(TQW1)  
EM 5705~~

G51  
(TQW11)  
EM 5184  
EM 5185  
EM 5186  
EM 5187  
EM 5188  
EM 5189  
EM 5190

L112  
(TL34)  
EM 5636  
EM 5637

M100  
(TQW1)  
EM 5705

L443  
(L87) L468  
(L88)

L448  
(L89) L432  
(L90)

L404  
(L72) L422  
(L69)

L401  
(L67) L403  
(L70)

L400  
(L66) L402  
(L71)

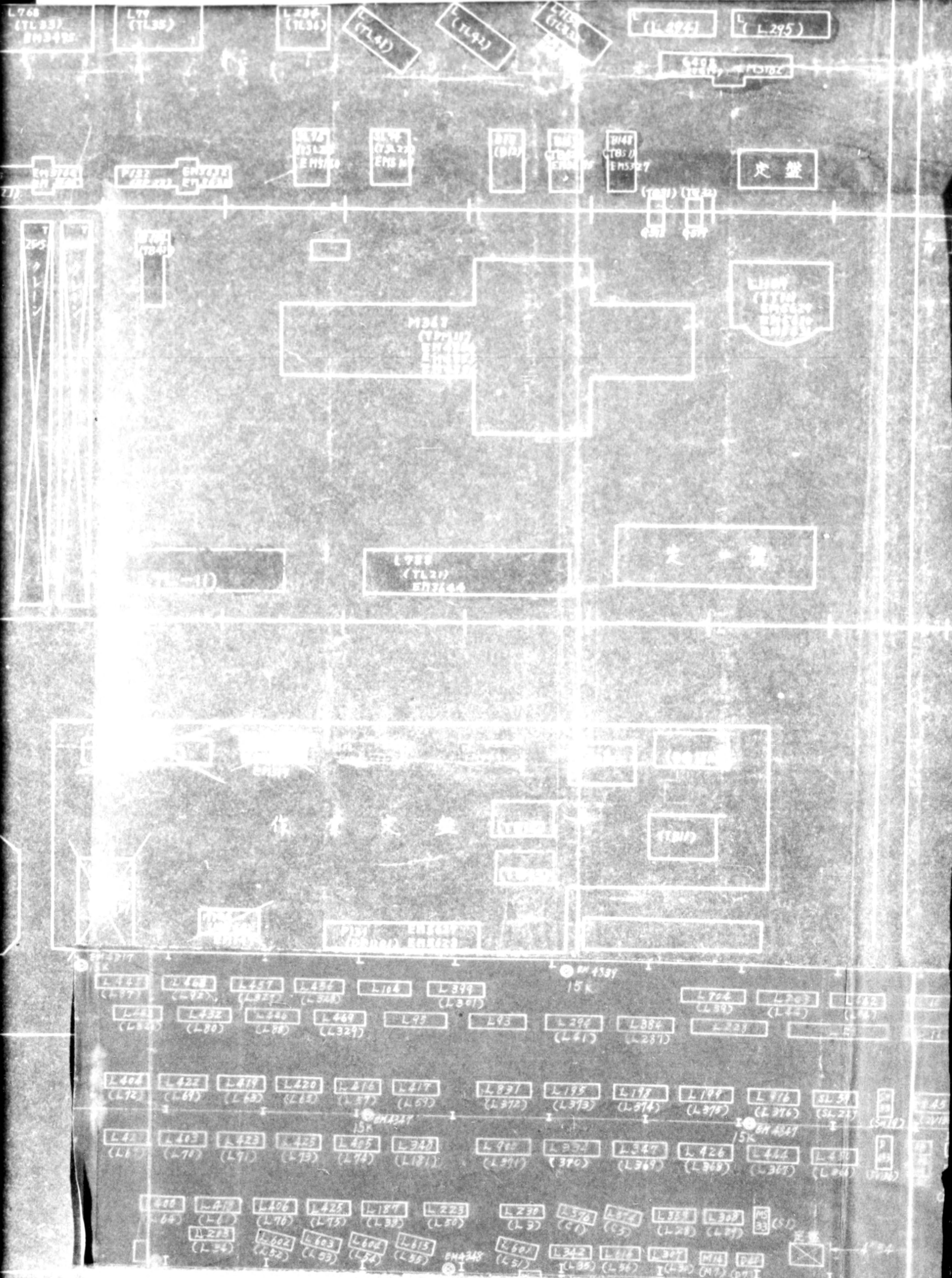
L27  
(L34)

精

機



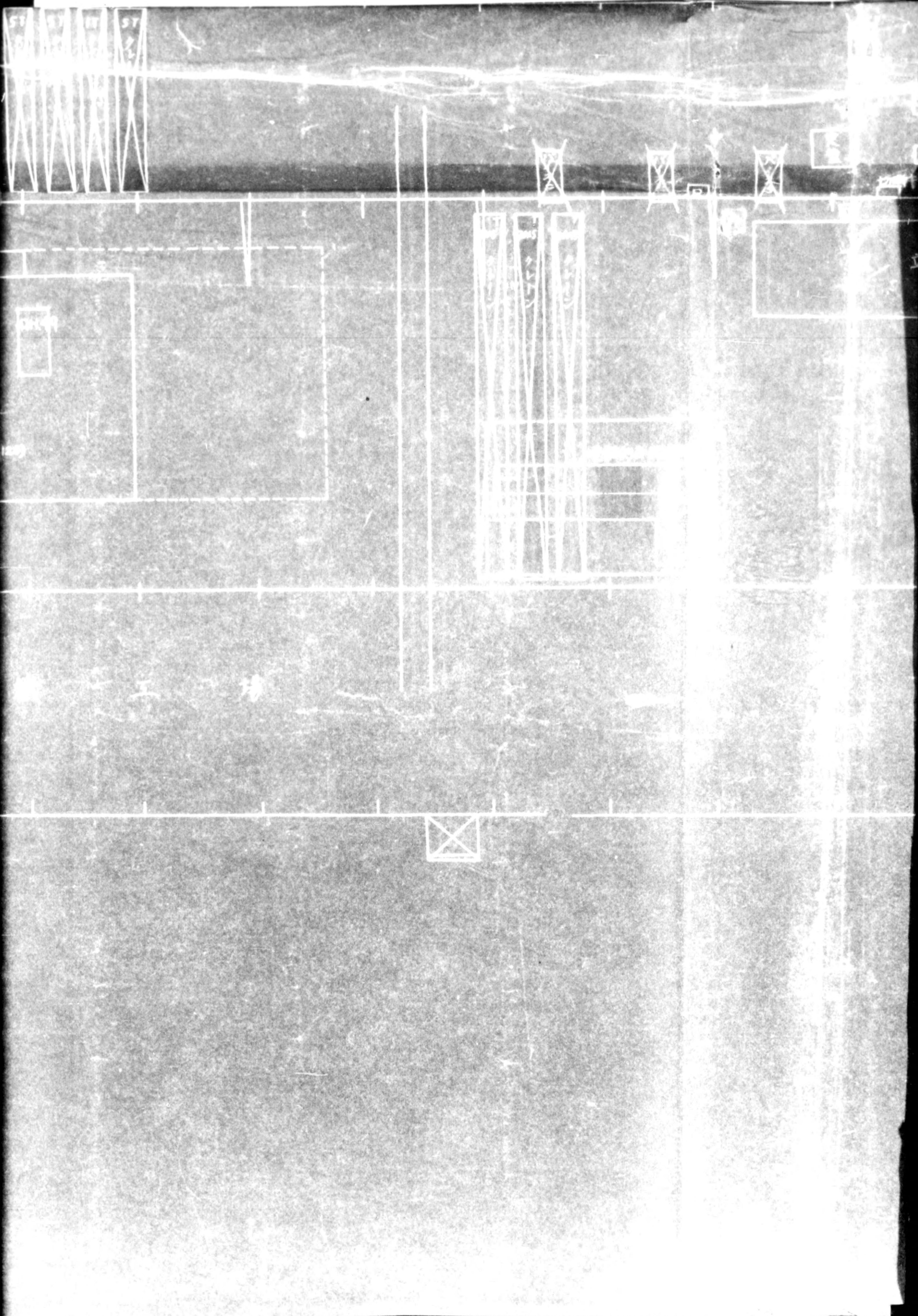
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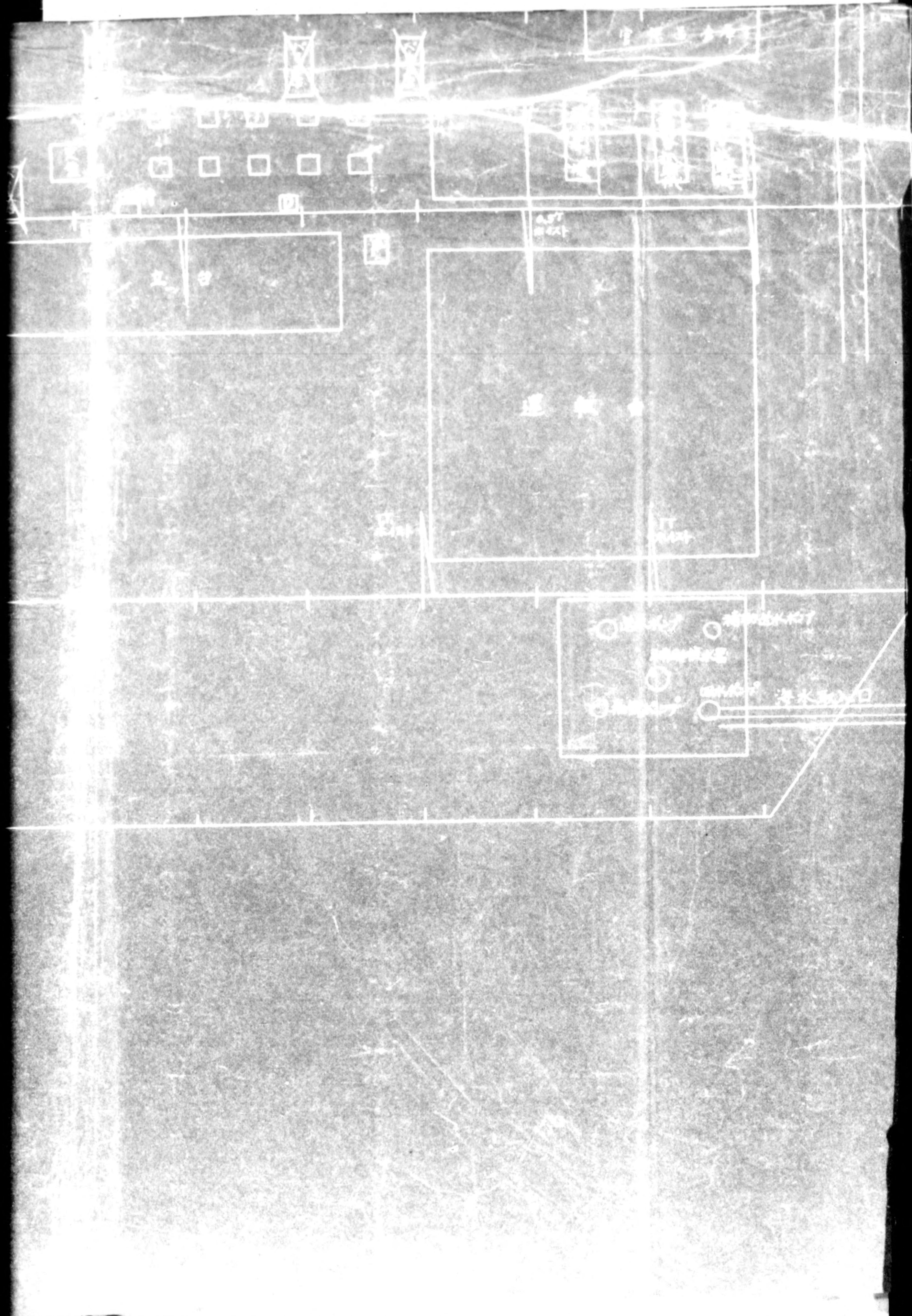




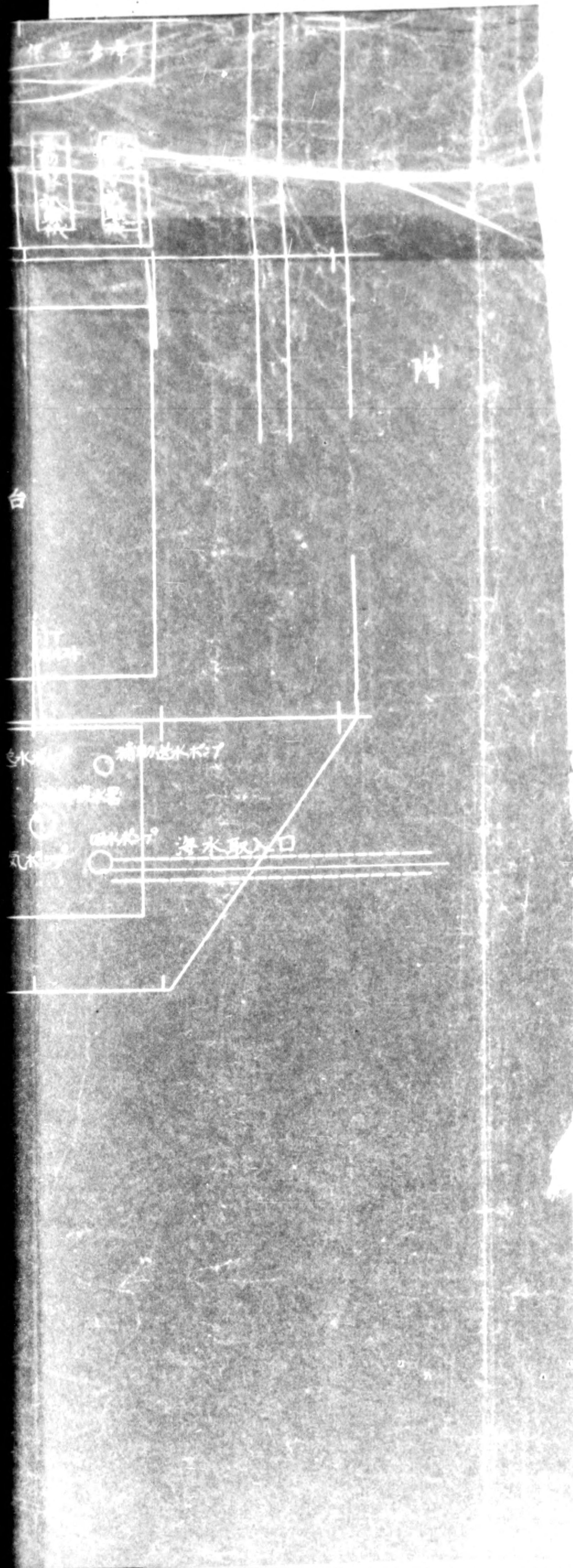




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縮尺

$\frac{1}{200}$

北  
多  
ビ  
ン  
工  
場  
機  
器  
設  
備  
配  
置  
圖

面  
製

昭和20年1月15日

11月15日(改)

21.9.2(改)

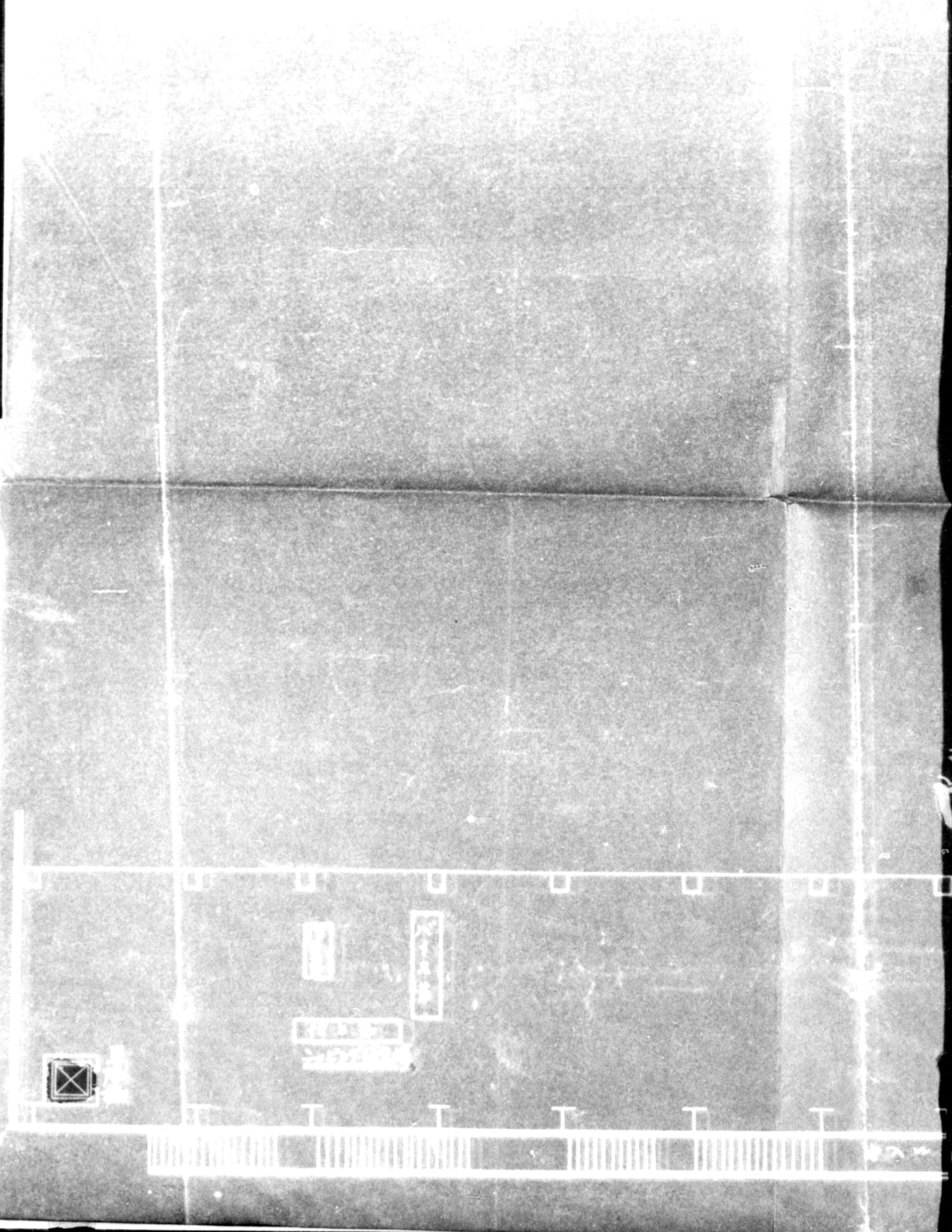


NO.5  
5. NO.6 MACHINE SHOP

S. SIDE



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824



775013

SECRET

SECRET

SECRET



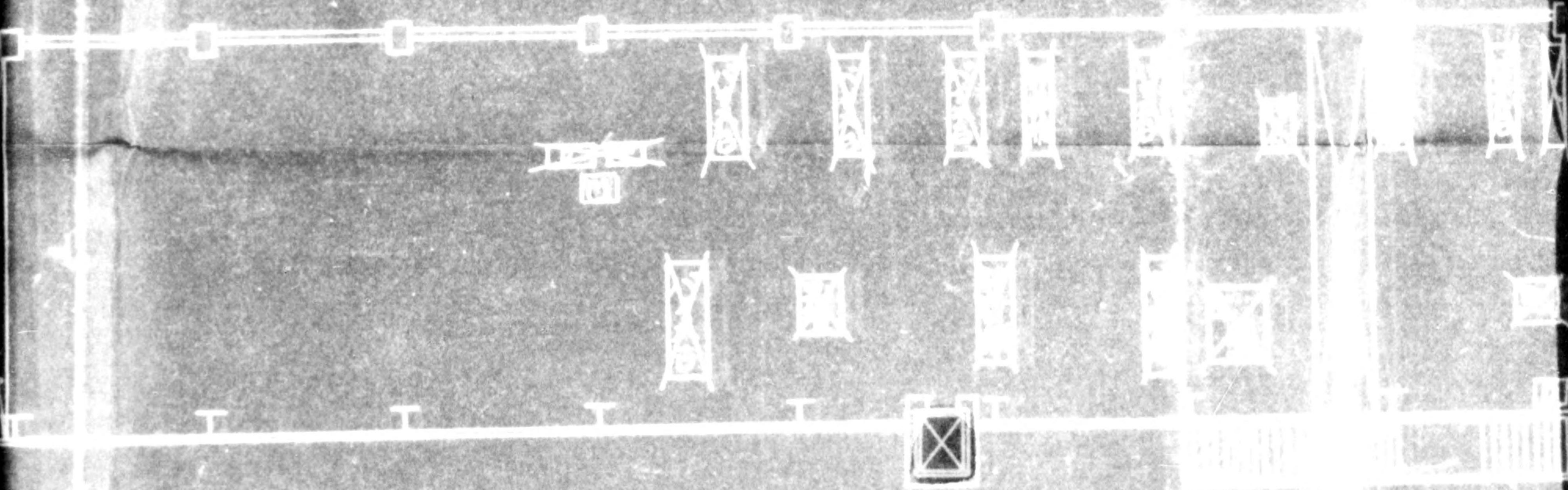
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昭和二年

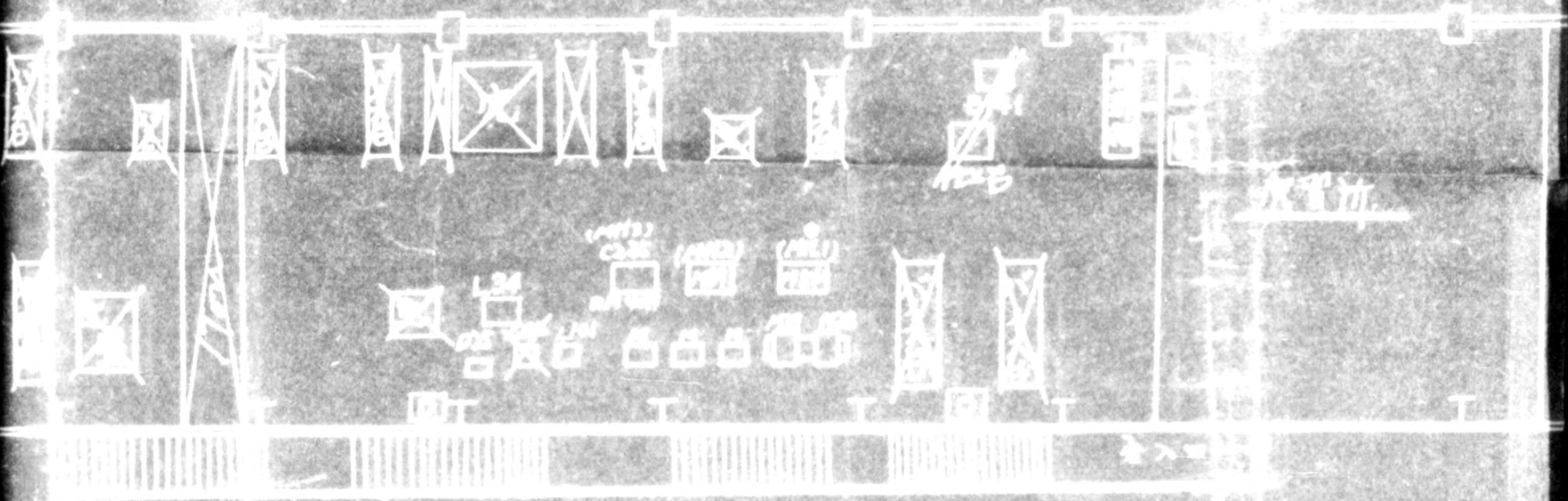




二月十一日現在





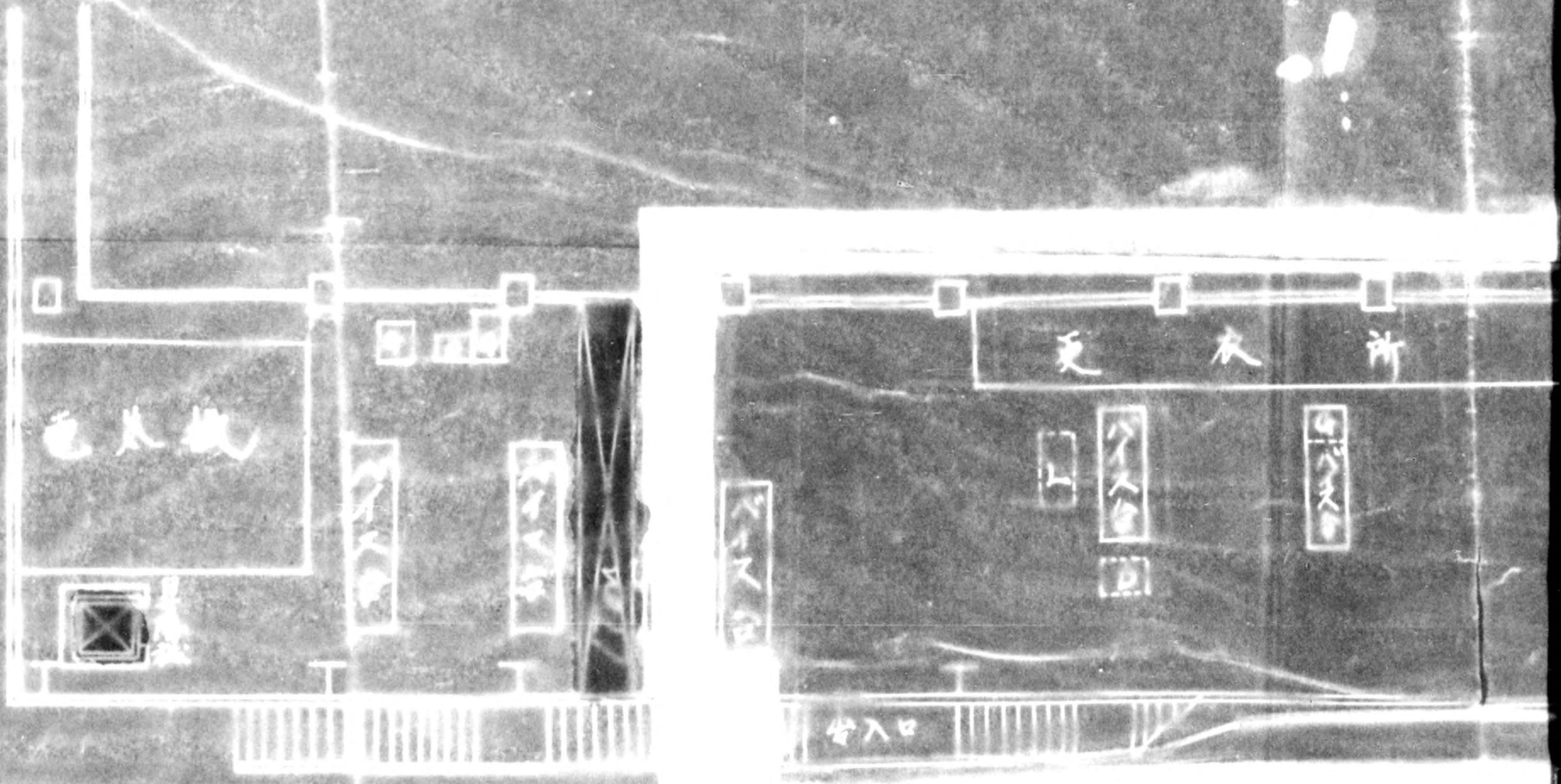
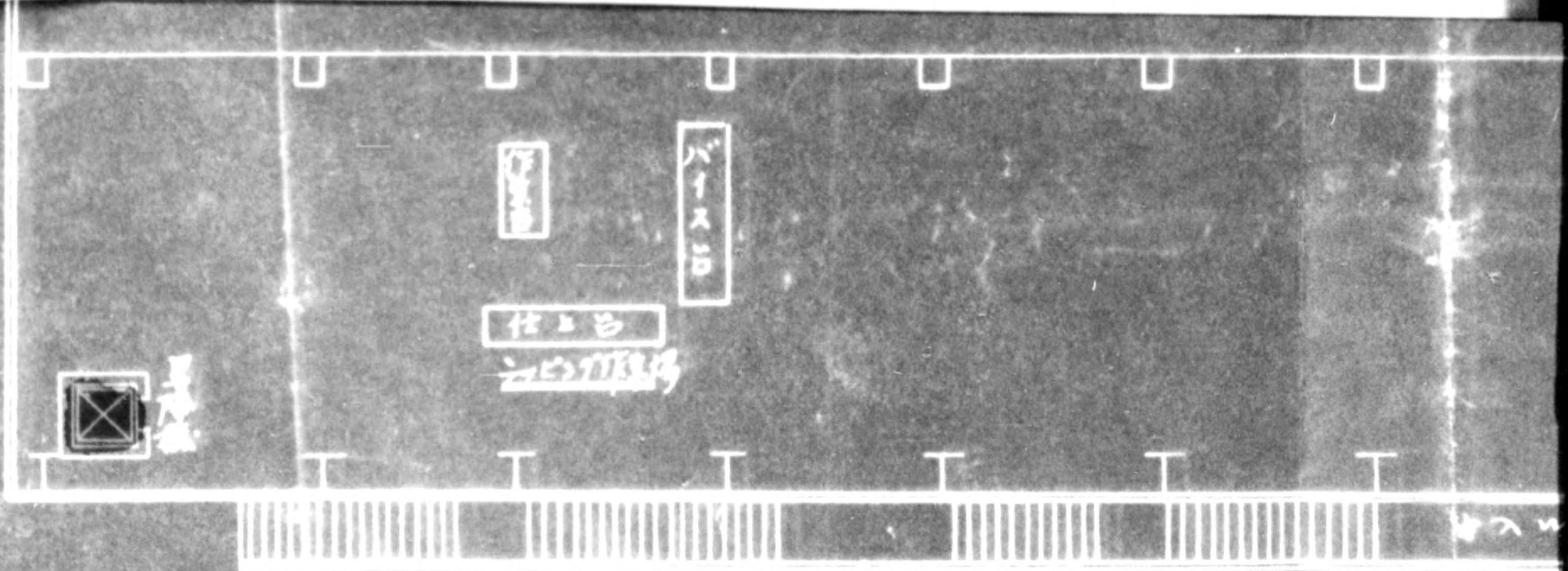




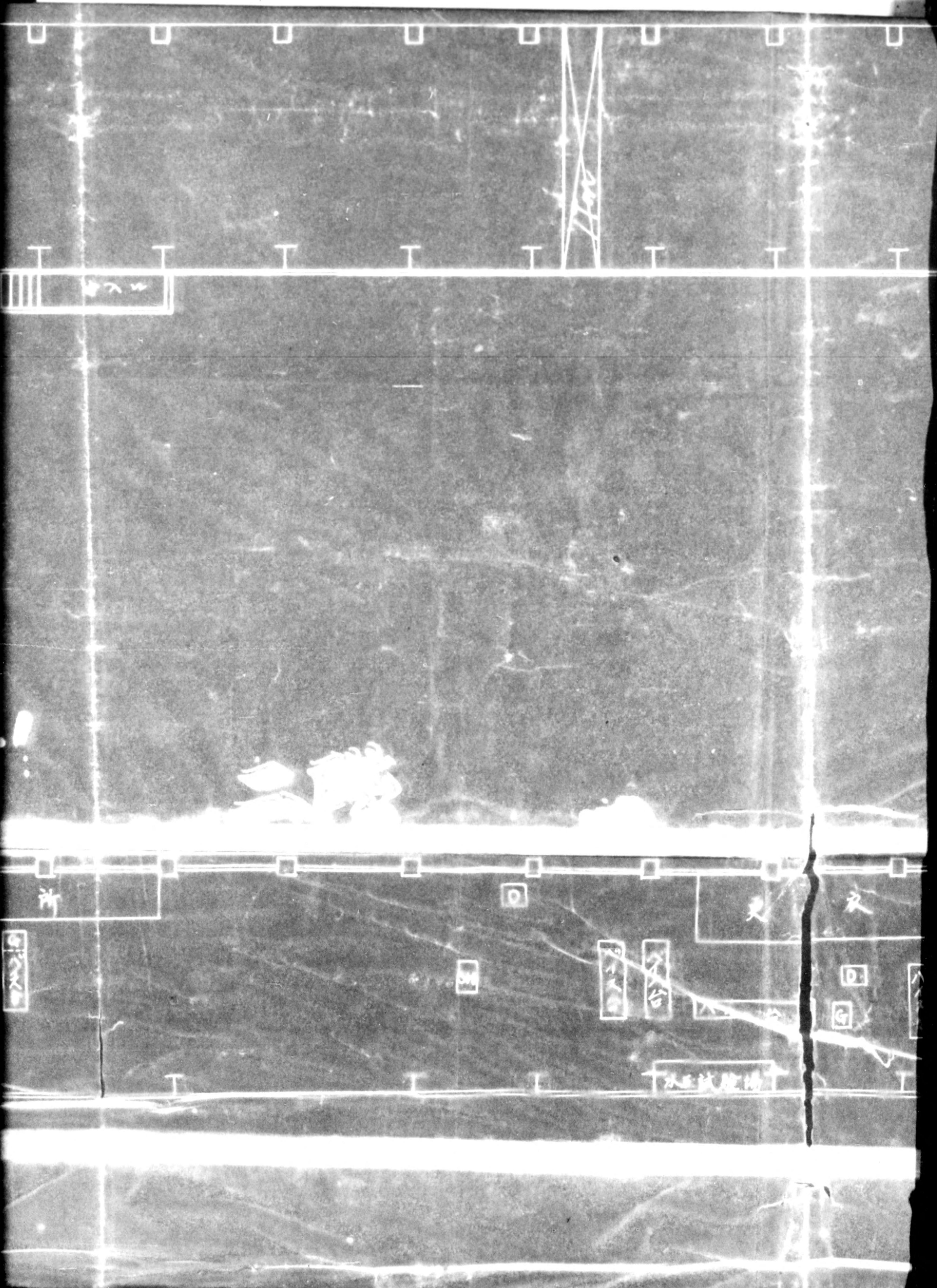




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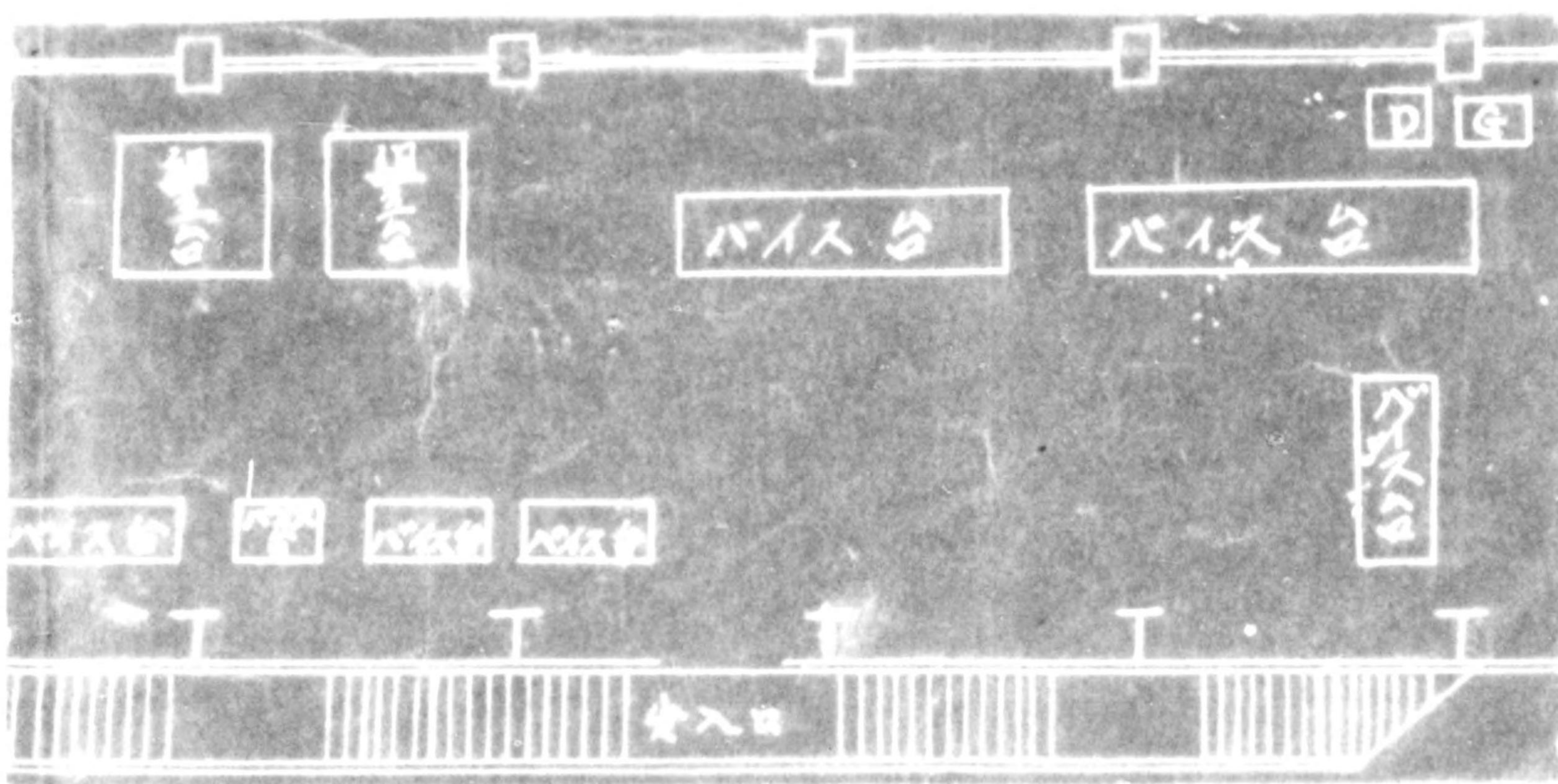




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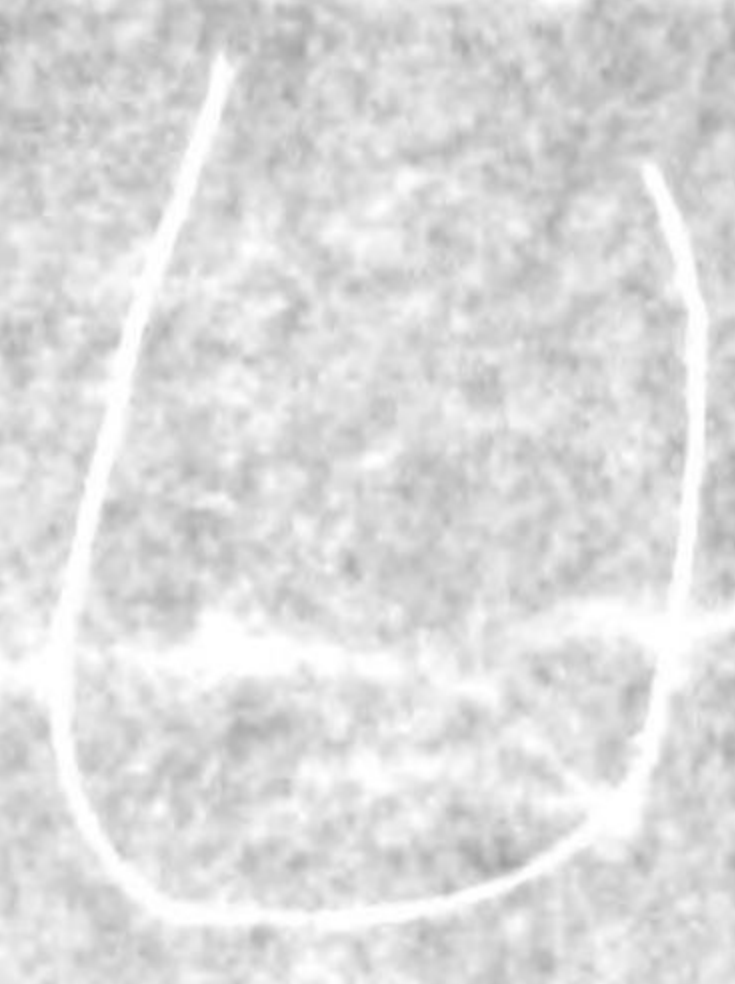
二階

D E

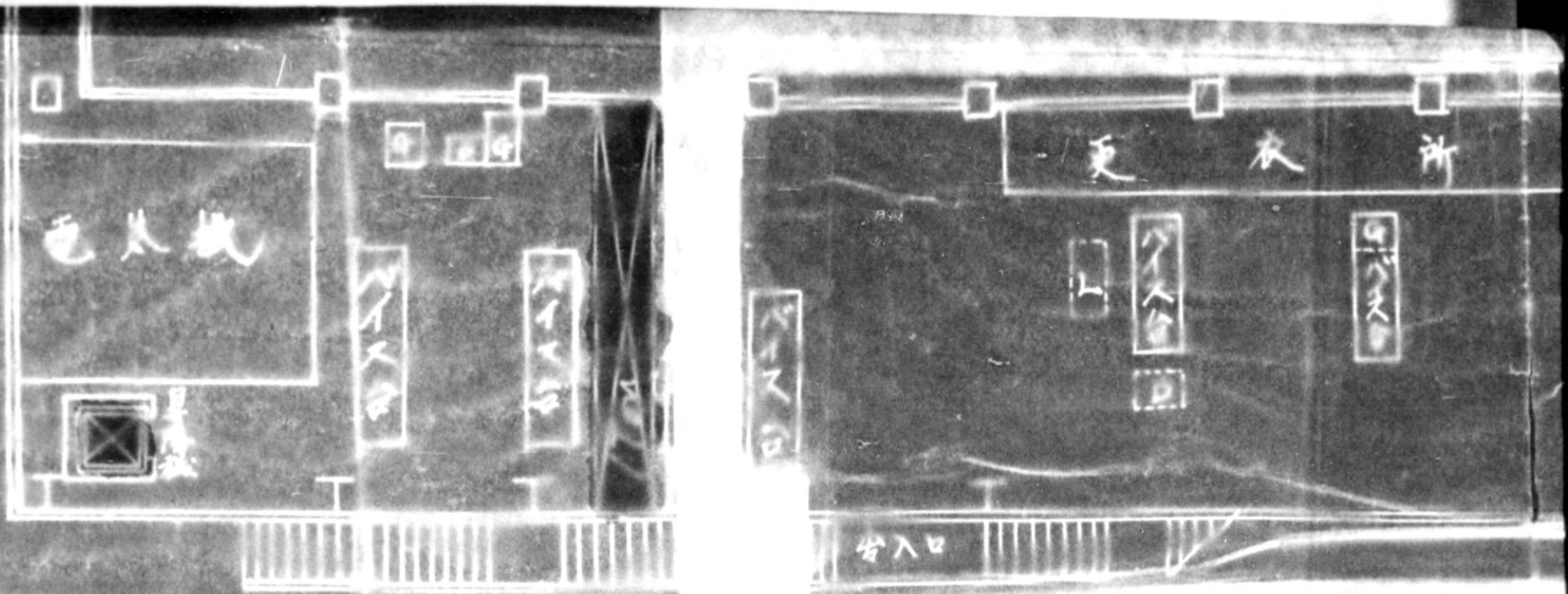
バスタブ

バスタブ

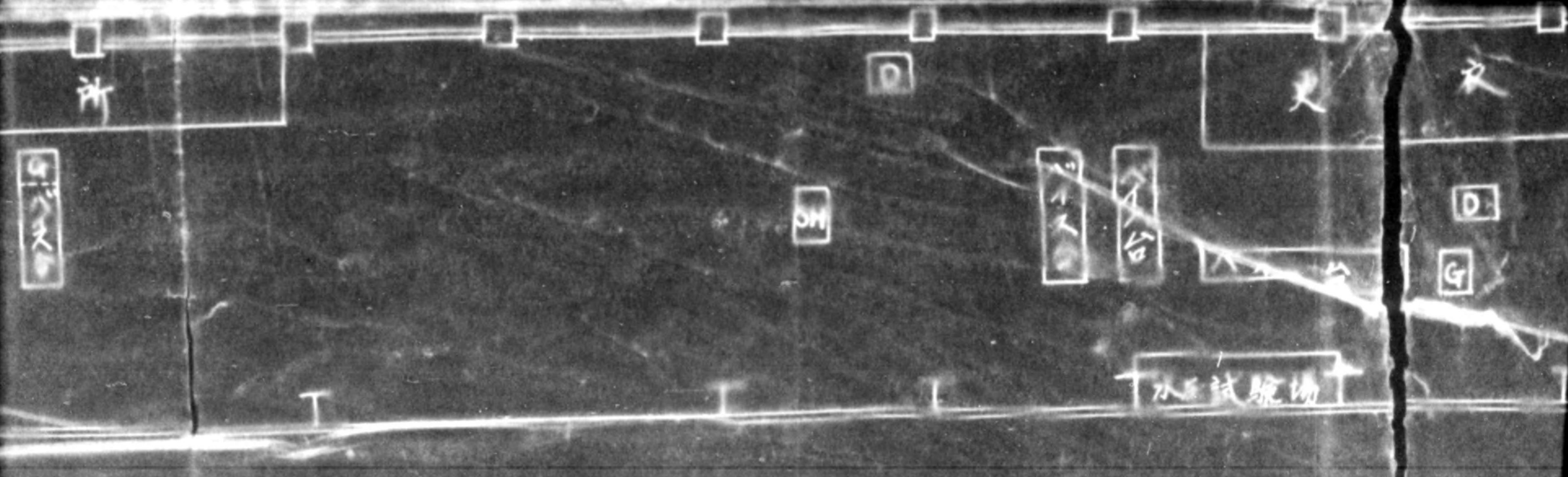
洗面台







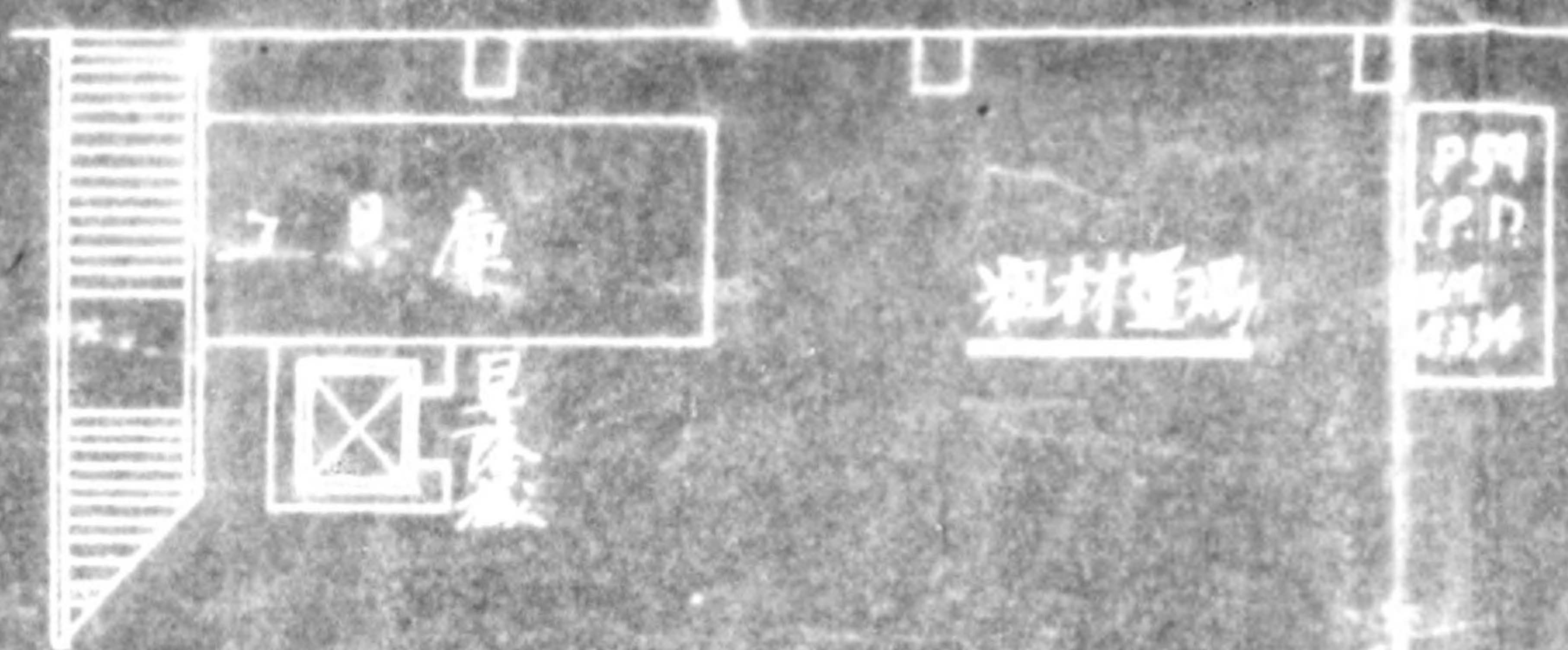
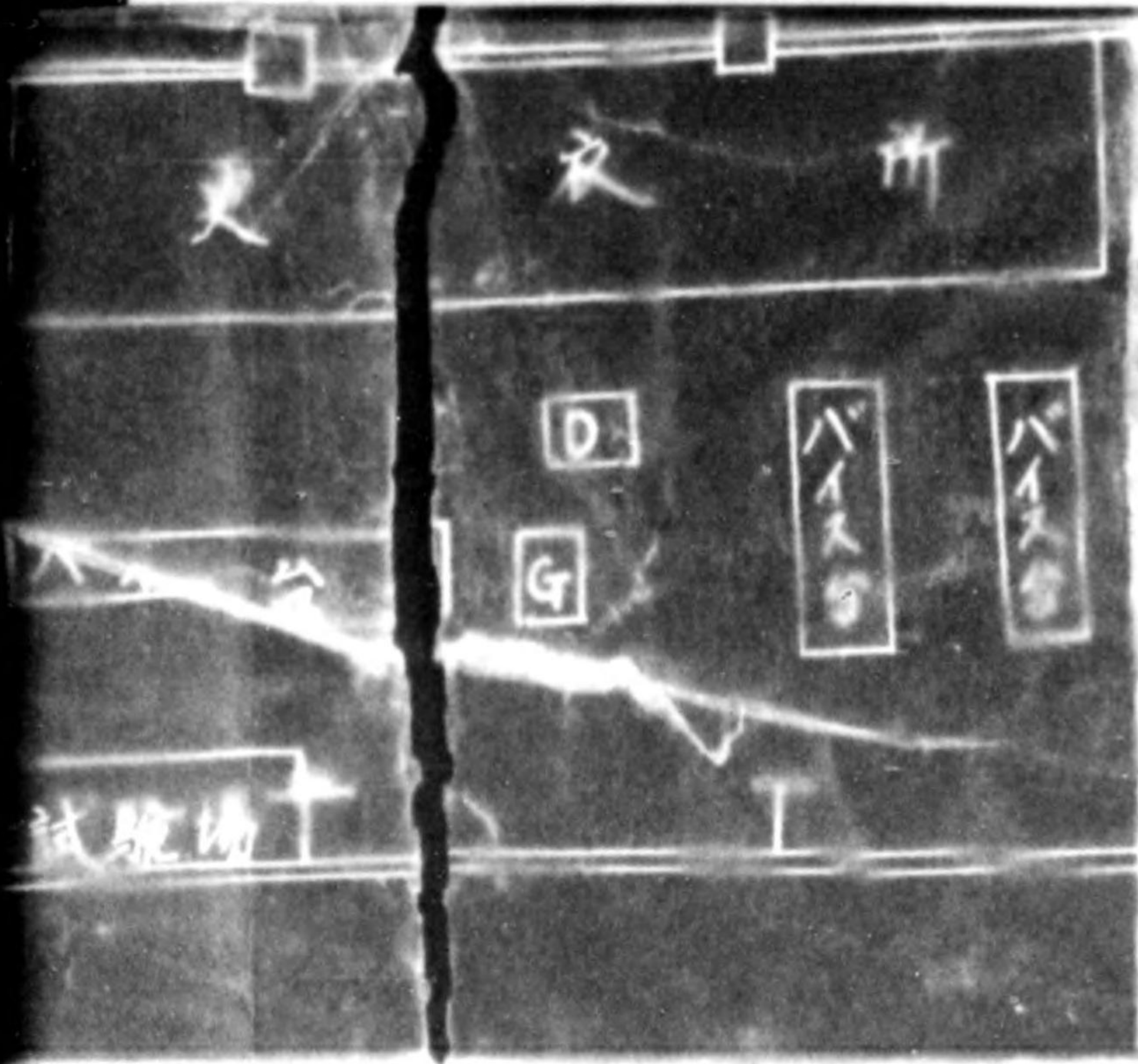




# 一階







1/100

45.8.8



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P59  
(P.D)  
874  
4334

842  
(B.D)  
871  
4377



729  
(111)

871  
(111)

Gr. 1121



ET-1032

6237  
(4.5.109-112)

871  
(111)

5Ton

2Ton

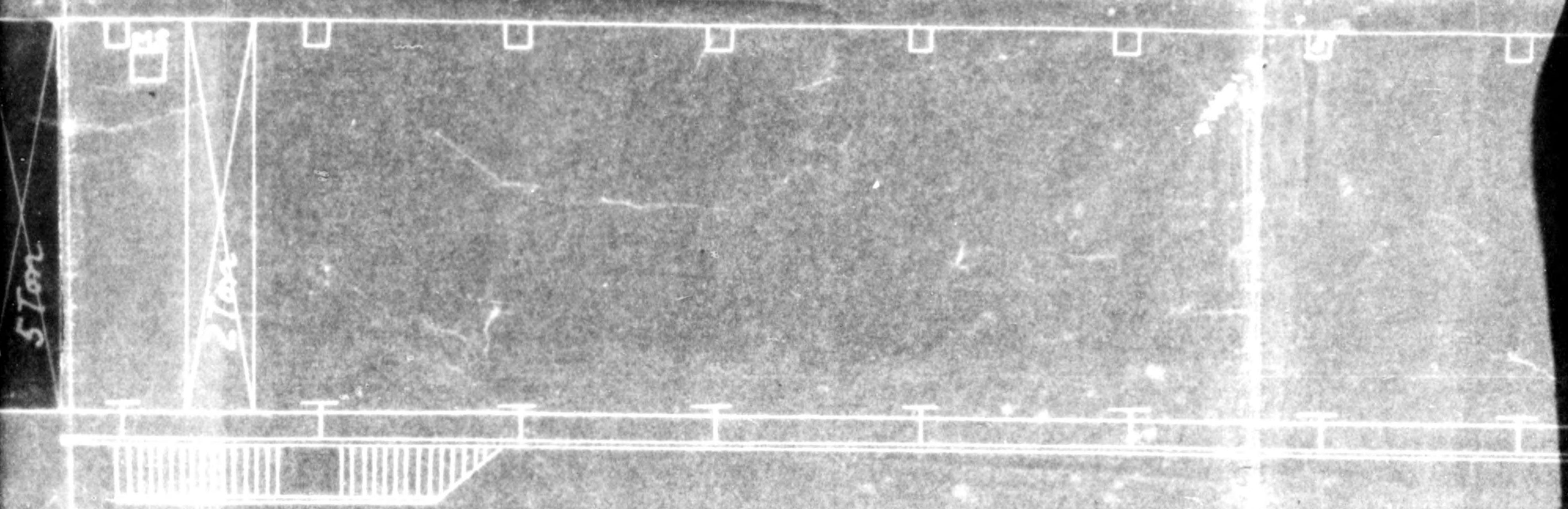


871  
(111)

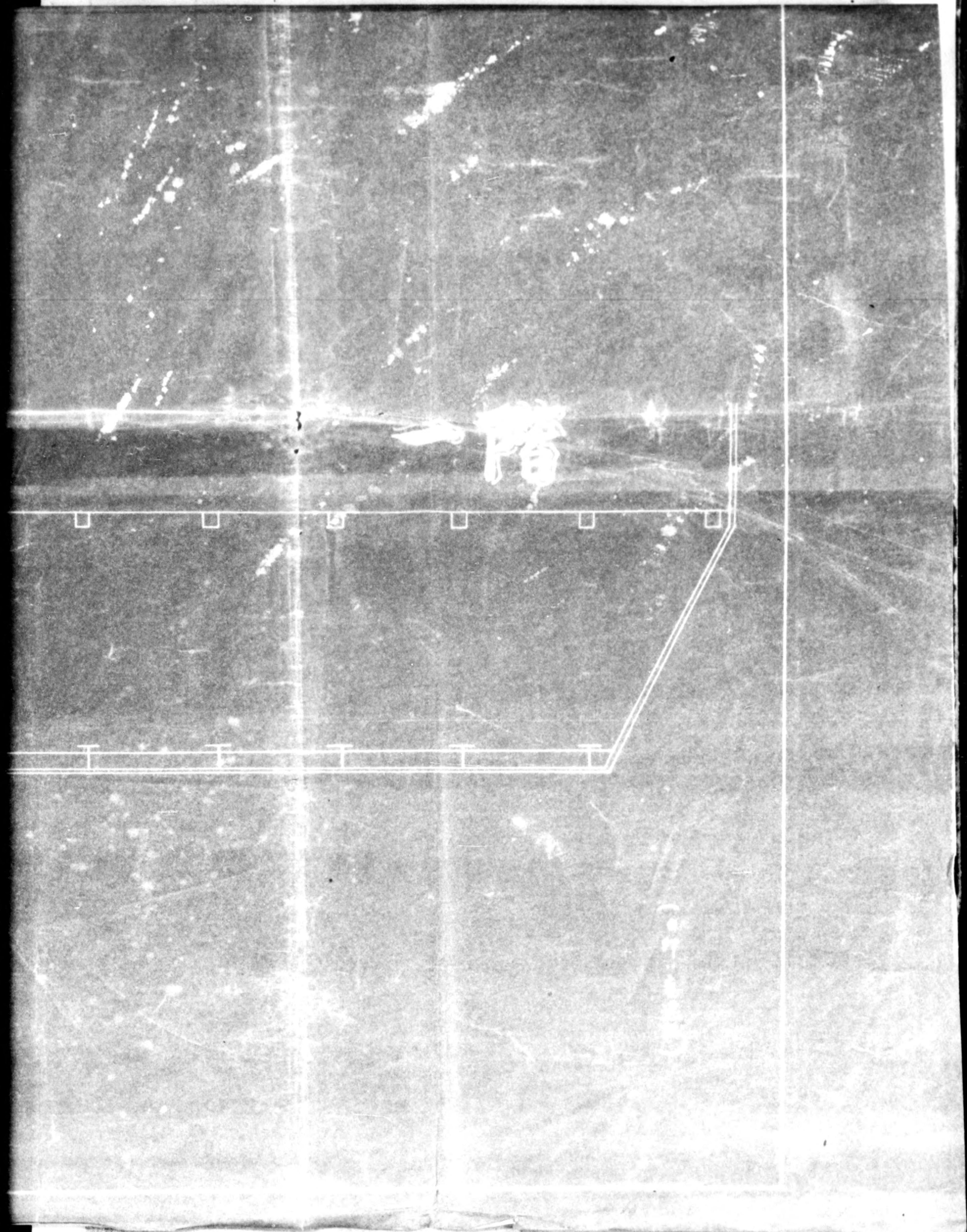




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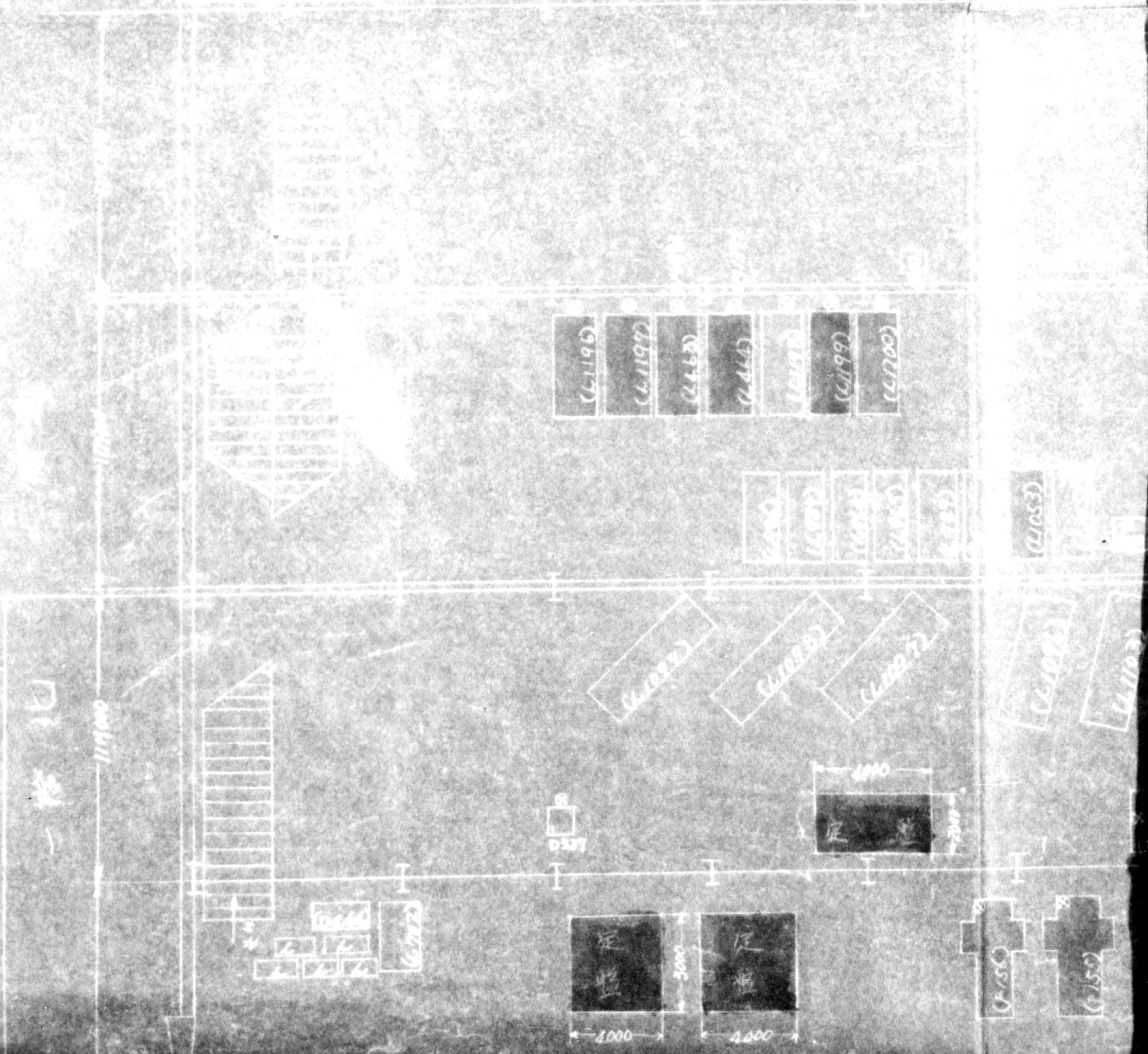




6. NO. 7 MACHINE SHOP



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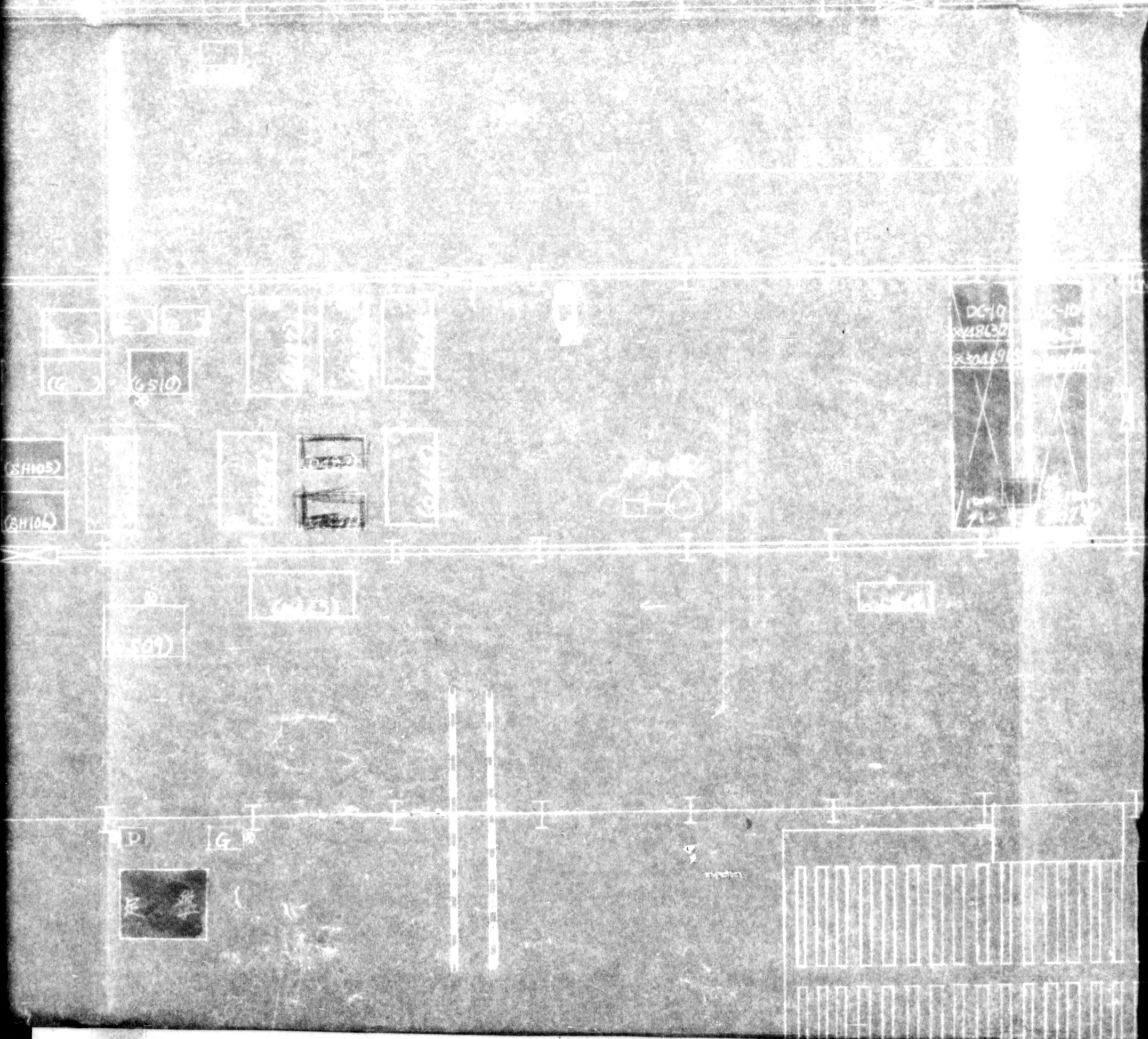








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|          |          |
|----------|----------|
| DC-9     | DC-10    |
| 04475892 | 04475893 |
| 04475894 | 04475895 |
| 04475896 | 04475897 |
| 04475898 | 04475899 |
| 04475900 | 04475901 |

工務部

|          |          |          |          |
|----------|----------|----------|----------|
| 04475902 | 04475903 | 04475904 | 04475905 |
|----------|----------|----------|----------|

|          |          |
|----------|----------|
| DC-5     | DC-6     |
| 04475906 | 04475907 |
| 04475908 | 04475909 |
| 04475910 | 04475911 |

|          |          |          |          |
|----------|----------|----------|----------|
| 04475912 | 04475913 | 04475914 | 04475915 |
|----------|----------|----------|----------|

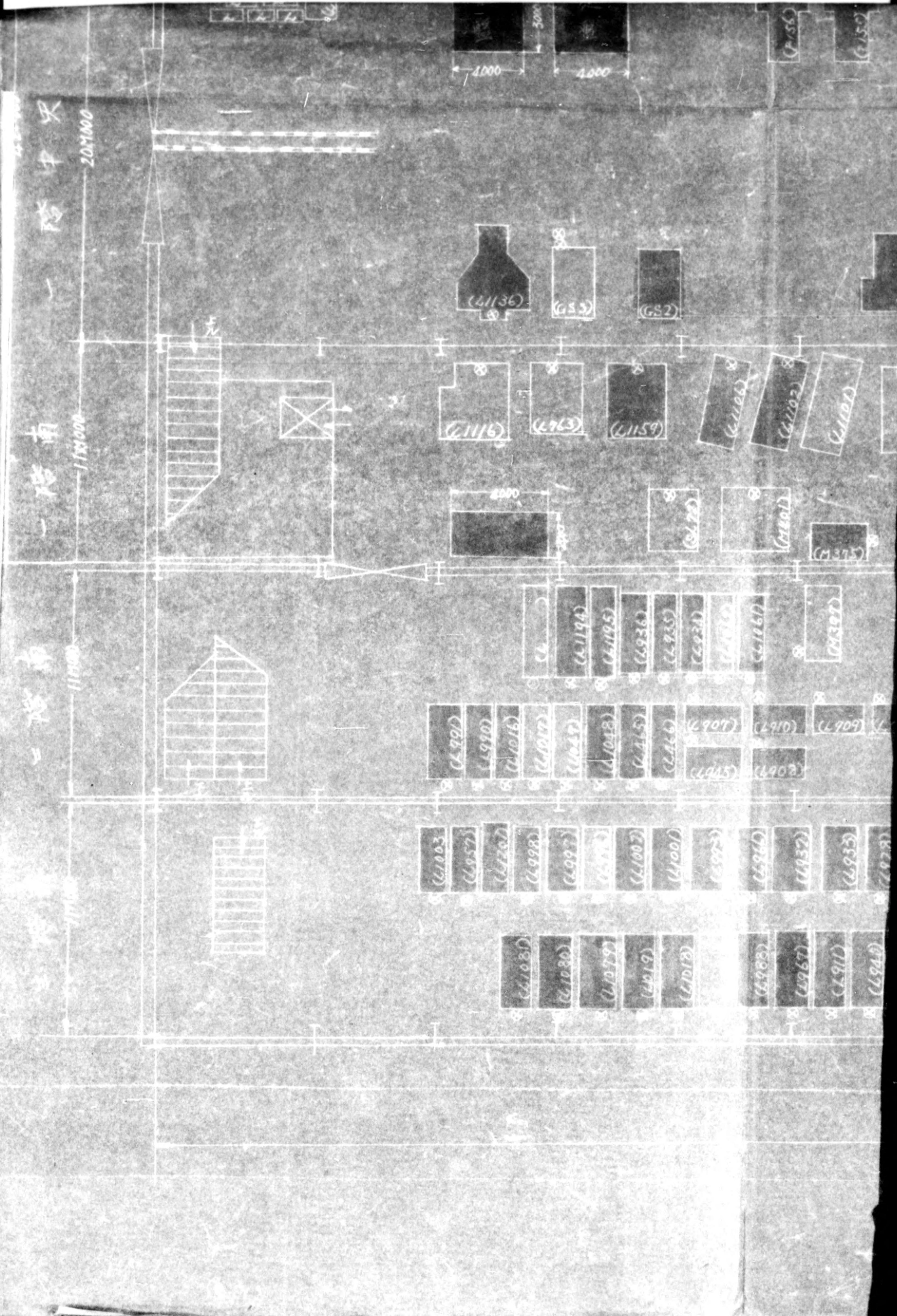
|          |          |          |          |
|----------|----------|----------|----------|
| DC-4 (T) | DC-3 (T) | DC-2 (T) | DC-1 (T) |
| 04475916 | 04475917 | 04475918 | 04475919 |
| 04475920 | 04475921 | 04475922 | 04475923 |
| 04475924 | 04475925 | 04475926 | 04475927 |

|          |          |          |          |
|----------|----------|----------|----------|
| 04475928 | 04475929 | 04475930 | 04475931 |
| 04475932 | 04475933 | 04475934 | 04475935 |
| 04475936 | 04475937 | 04475938 | 04475939 |
| 04475940 | 04475941 | 04475942 | 04475943 |
| 04475944 | 04475945 | 04475946 | 04475947 |
| 04475948 | 04475949 | 04475950 | 04475951 |
| 04475952 | 04475953 | 04475954 | 04475955 |
| 04475956 | 04475957 | 04475958 | 04475959 |
| 04475960 | 04475961 | 04475962 | 04475963 |
| 04475964 | 04475965 | 04475966 | 04475967 |
| 04475968 | 04475969 | 04475970 | 04475971 |
| 04475972 | 04475973 | 04475974 | 04475975 |
| 04475976 | 04475977 | 04475978 | 04475979 |
| 04475980 | 04475981 | 04475982 | 04475983 |
| 04475984 | 04475985 | 04475986 | 04475987 |
| 04475988 | 04475989 | 04475990 | 04475991 |
| 04475992 | 04475993 | 04475994 | 04475995 |
| 04475996 | 04475997 | 04475998 | 04475999 |



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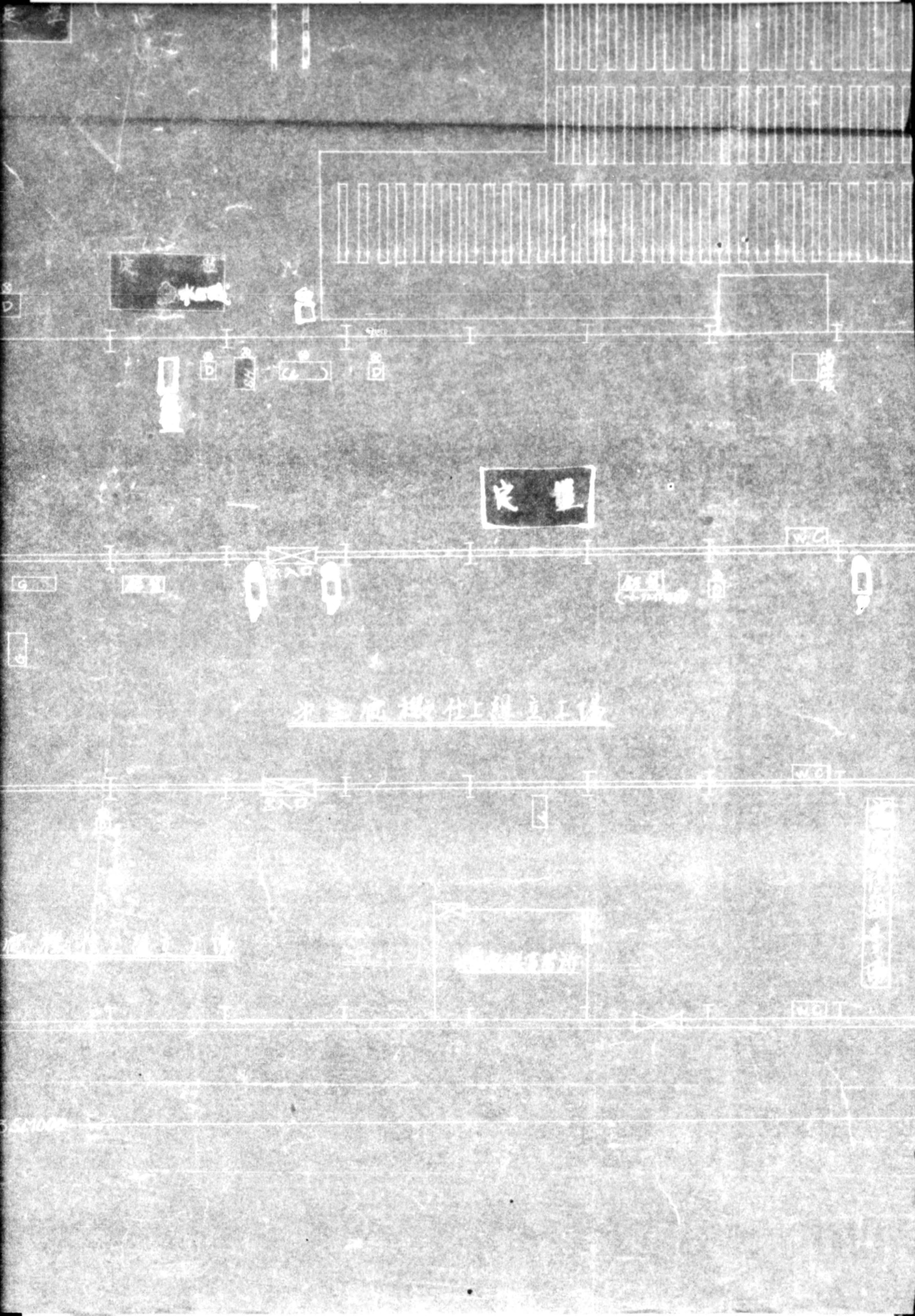












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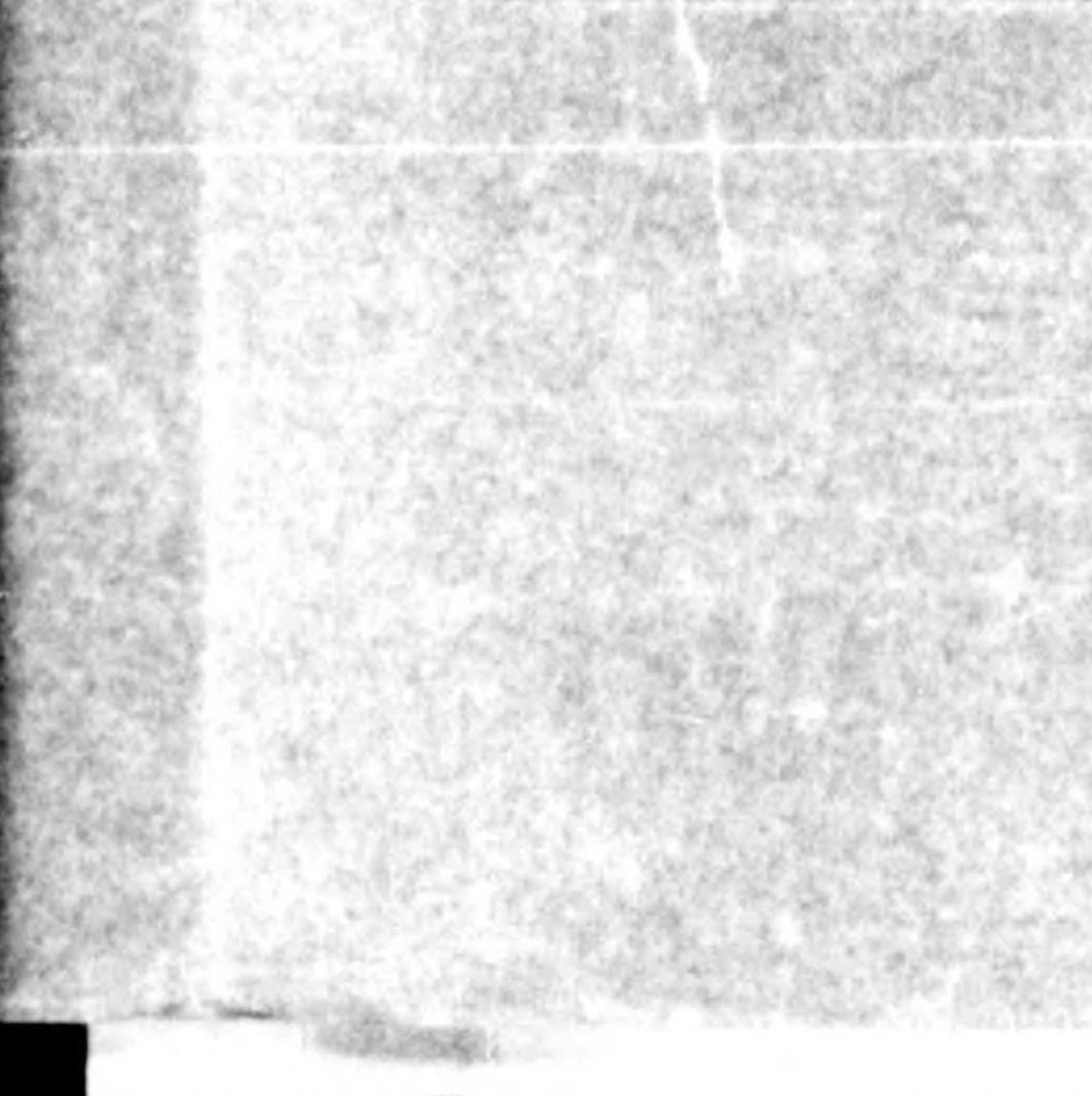
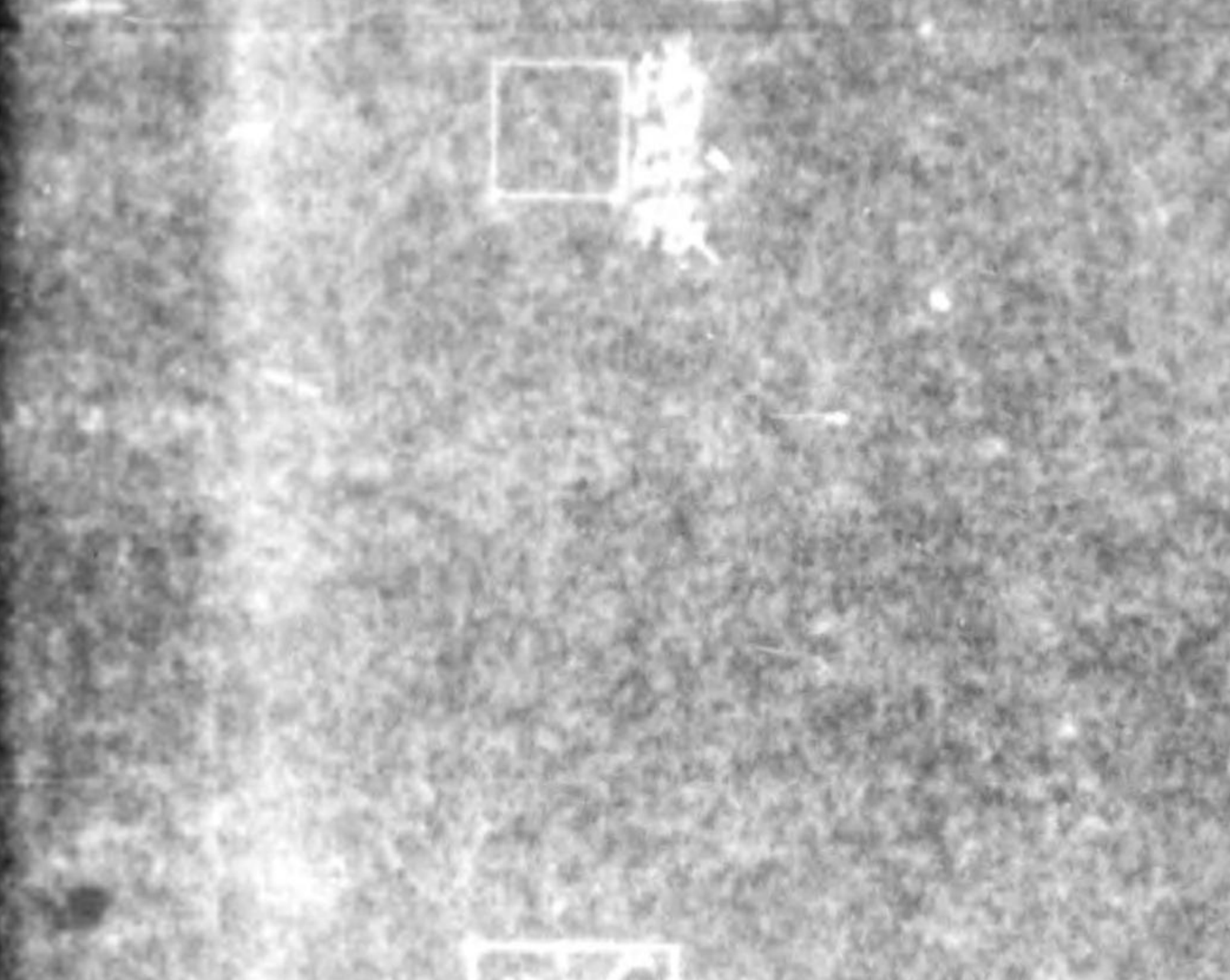
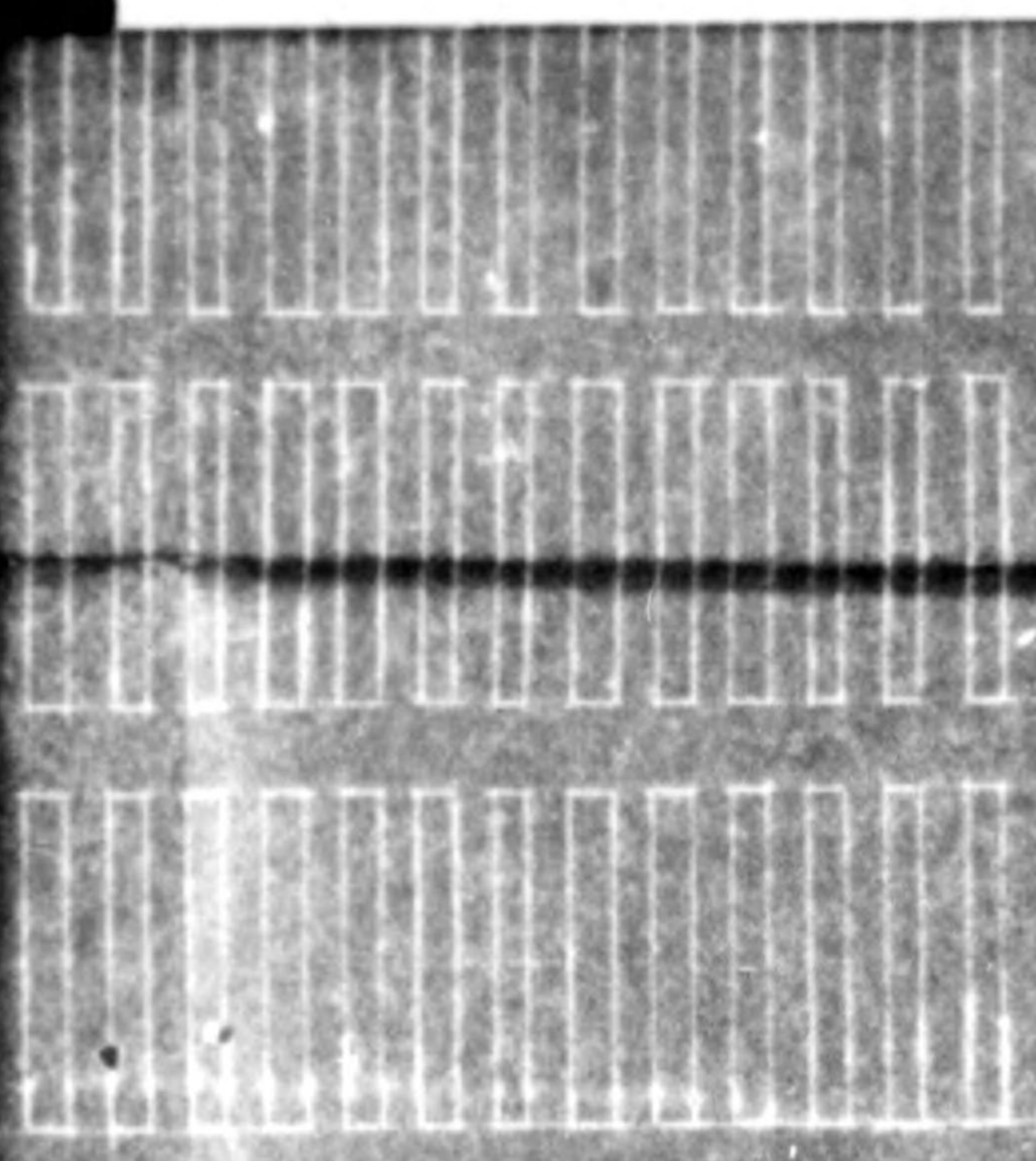


| (F)      | (F)      | (E)      | (E)      |
|----------|----------|----------|----------|
| 00475592 | 00483375 | 00479971 | 00483359 |
| 00475597 | 00483353 | 00475543 | 00483359 |
| 00228634 | 00483377 | 00475517 | 00483352 |
| 00577234 | 00483372 | 00483353 | 0048337  |

| 50m<br>71 | 10m<br>71 | 20m<br>71 |
|-----------|-----------|-----------|
| DC-7      | DC-8      | DC-16     |
| 00483335  | 00483358  | 00479978  |
| 00578552  | 00578593  | 00483349  |
| 00529390  |           | 00483379  |

| 10m<br>71 | 10m<br>71 |
|-----------|-----------|
| DC-11     | DC-12     |
| 00483357  | 00483358  |
| 00483360  | 00483360  |

| 10m<br>71 | 10m<br>71 |
|-----------|-----------|
| DC-13     | DC-14     |
| 00483347  | 00483350  |
| 00284070  | 00483393  |



40000 40000

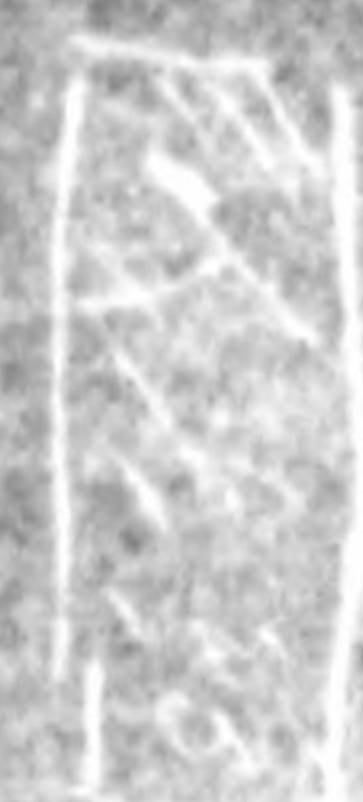


才七機械工場

機械配置圖

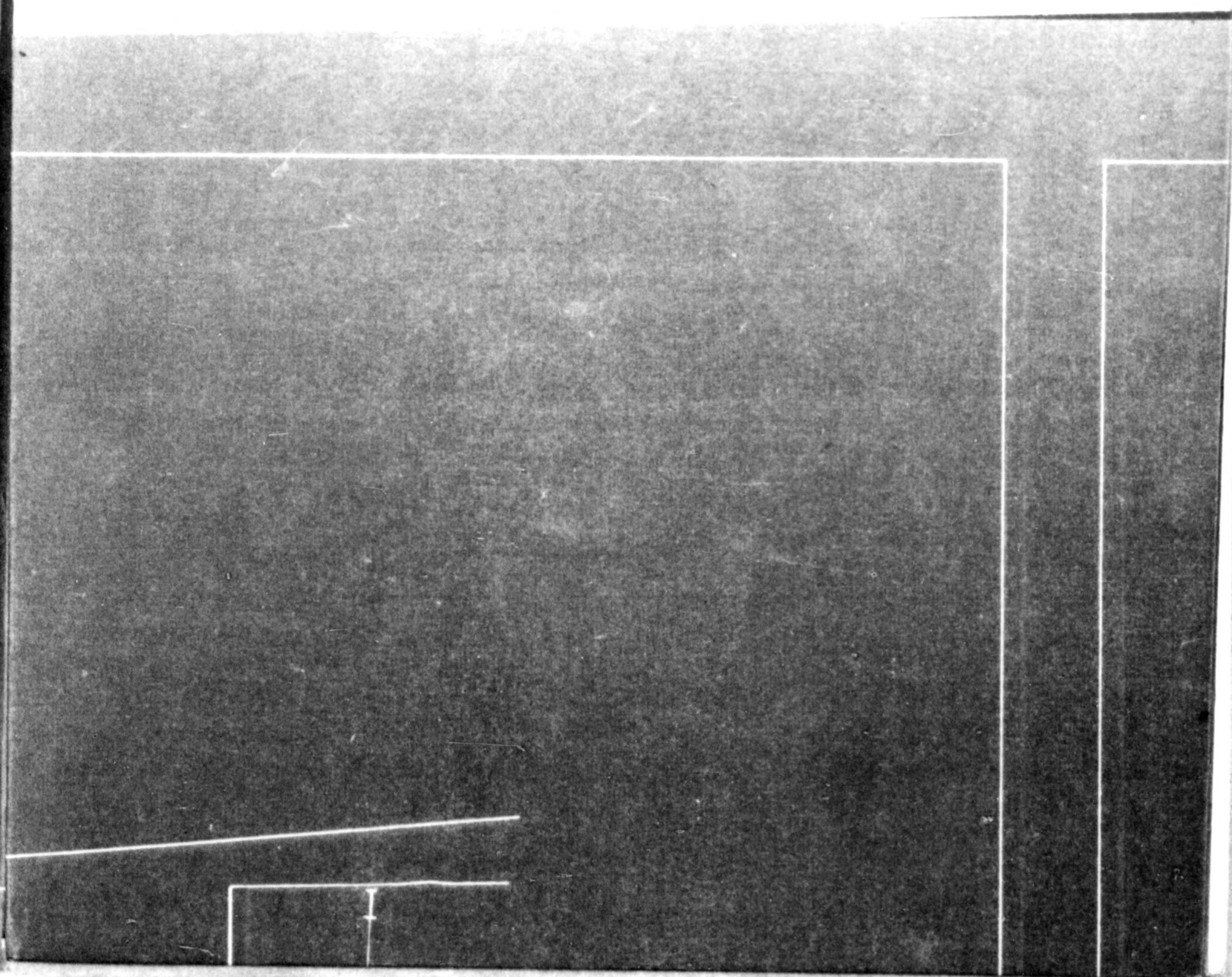
21.10.10

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7. No. / MACHINE / H.P.





● BN 1870  
● BN 1730  
● BN 1121

TC 117  
(TC 2)

10<sup>th</sup>

● BN 2762  
● BN 577  
● BN 575

TC 7  
(TC 3)

10<sup>th</sup>

● BN 576  
● BN 590  
● BN 576

TC 1  
(TC 4)

20<sup>th</sup>

● BN 1112  
● BN 1117  
● BN 1126

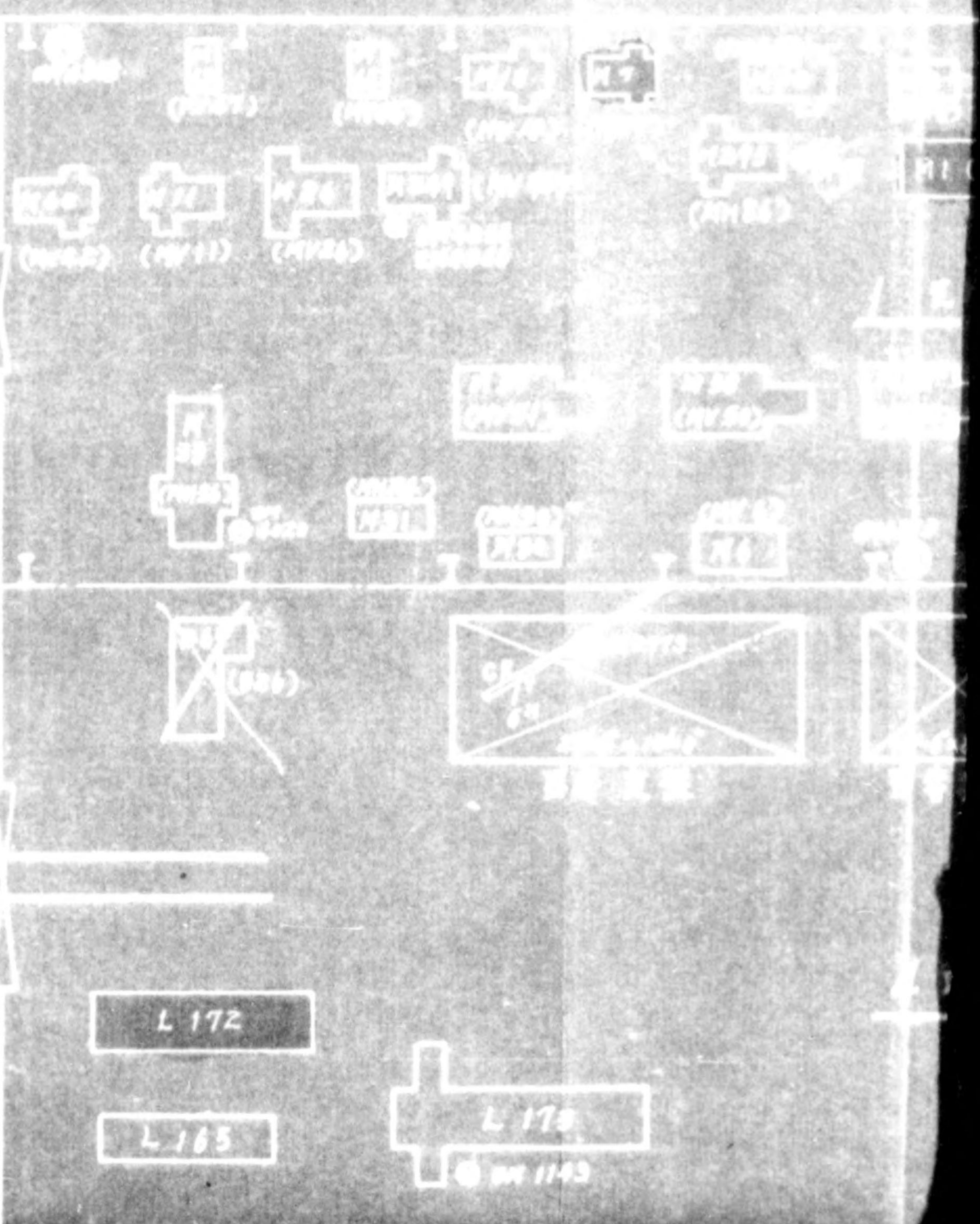
TC 116  
(TC 5)

20<sup>th</sup>

● BN 526  
● BN 572  
● BN 580

TC 6  
(TC 6)

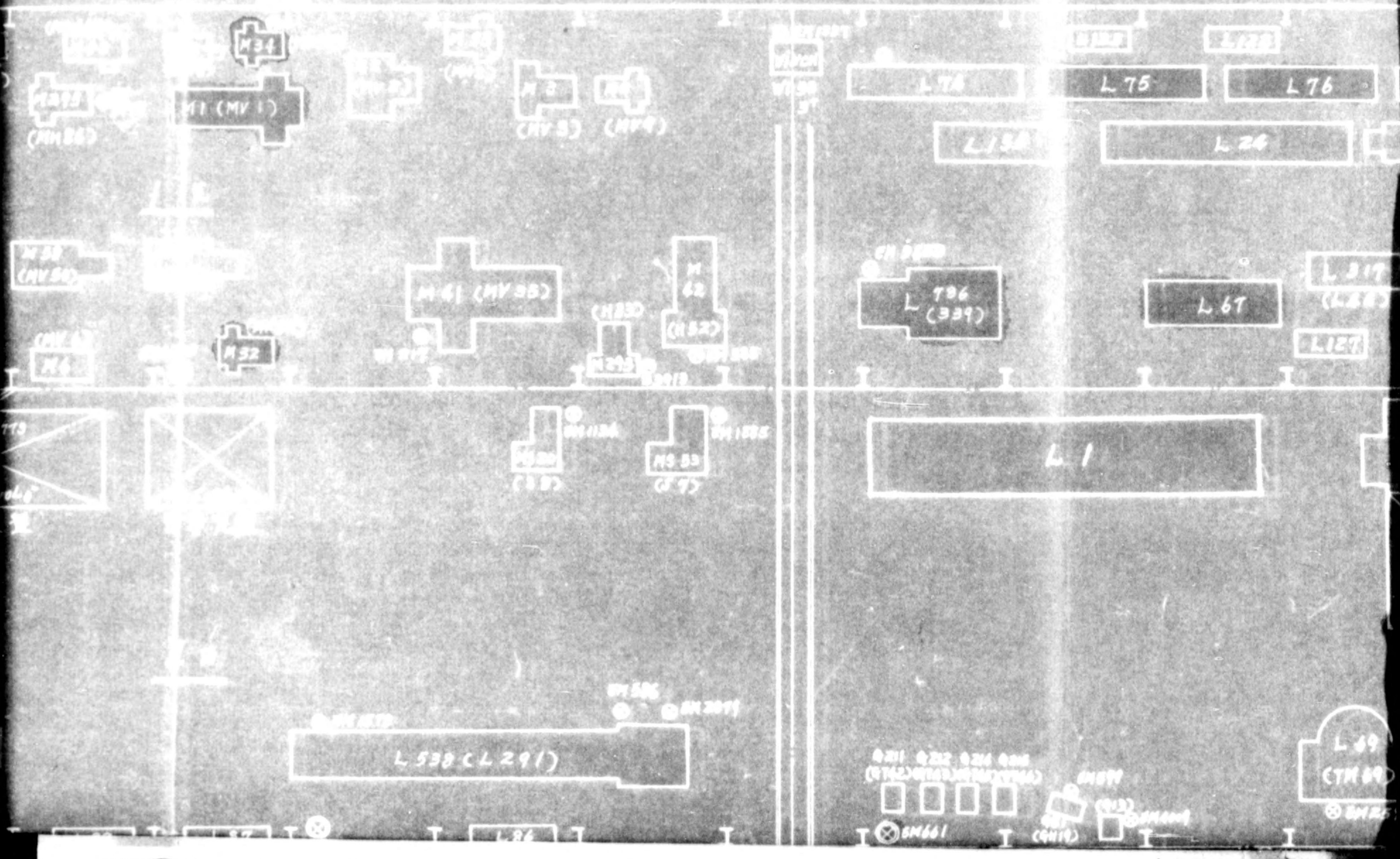
20<sup>th</sup>





775013

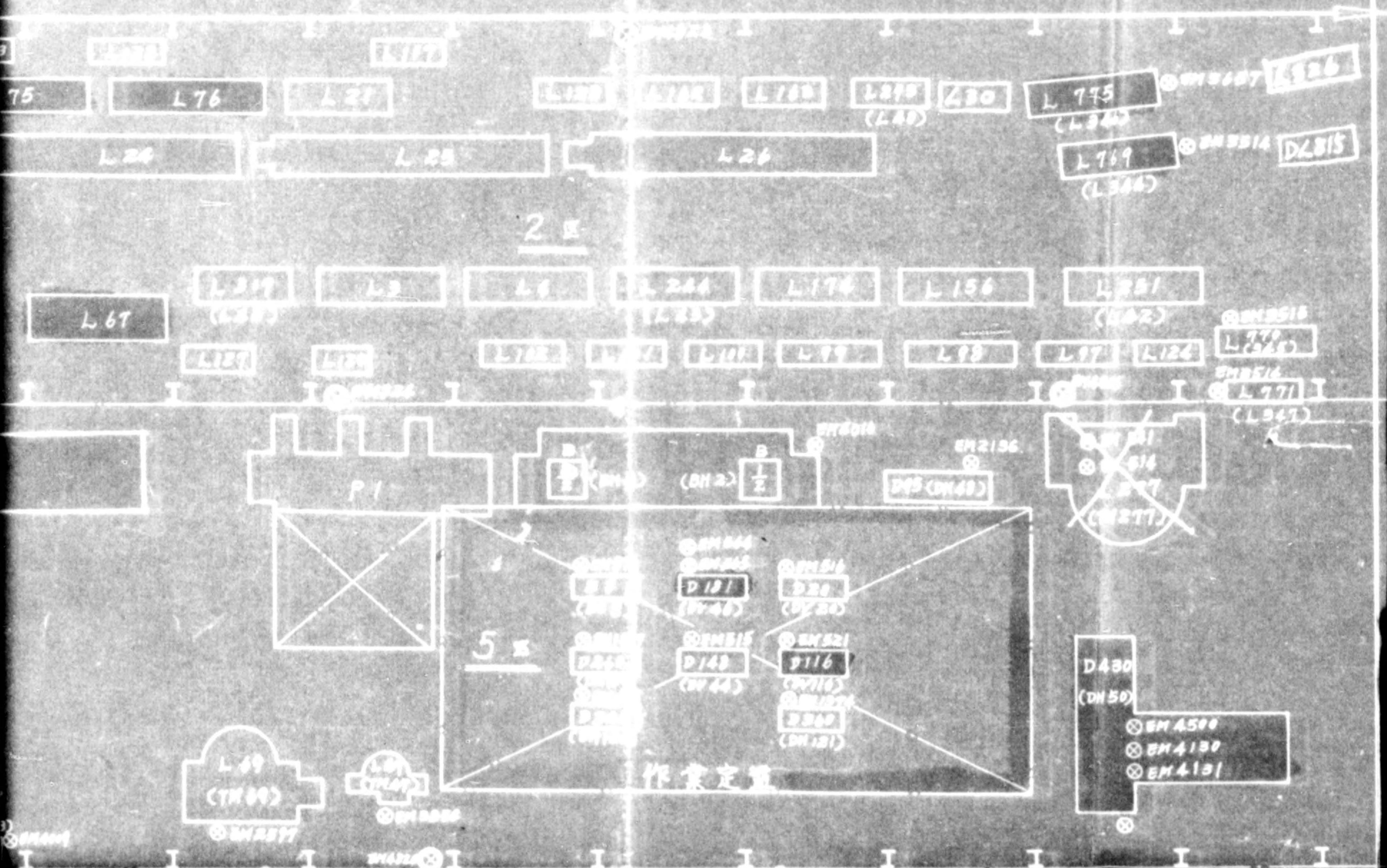
NO. 1





# NO. 1 MACHINE SHOP

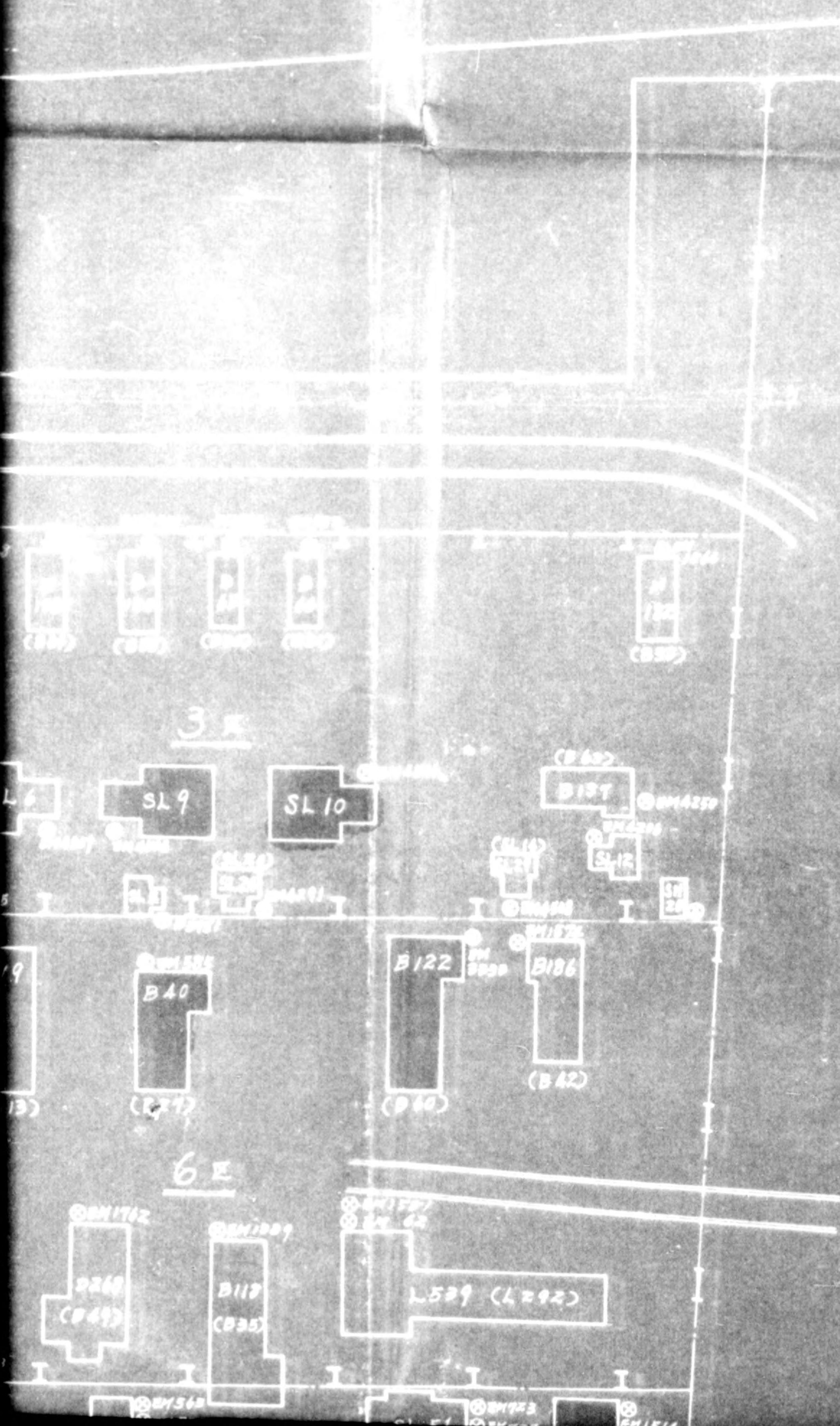
Total  
Released  
Percentage





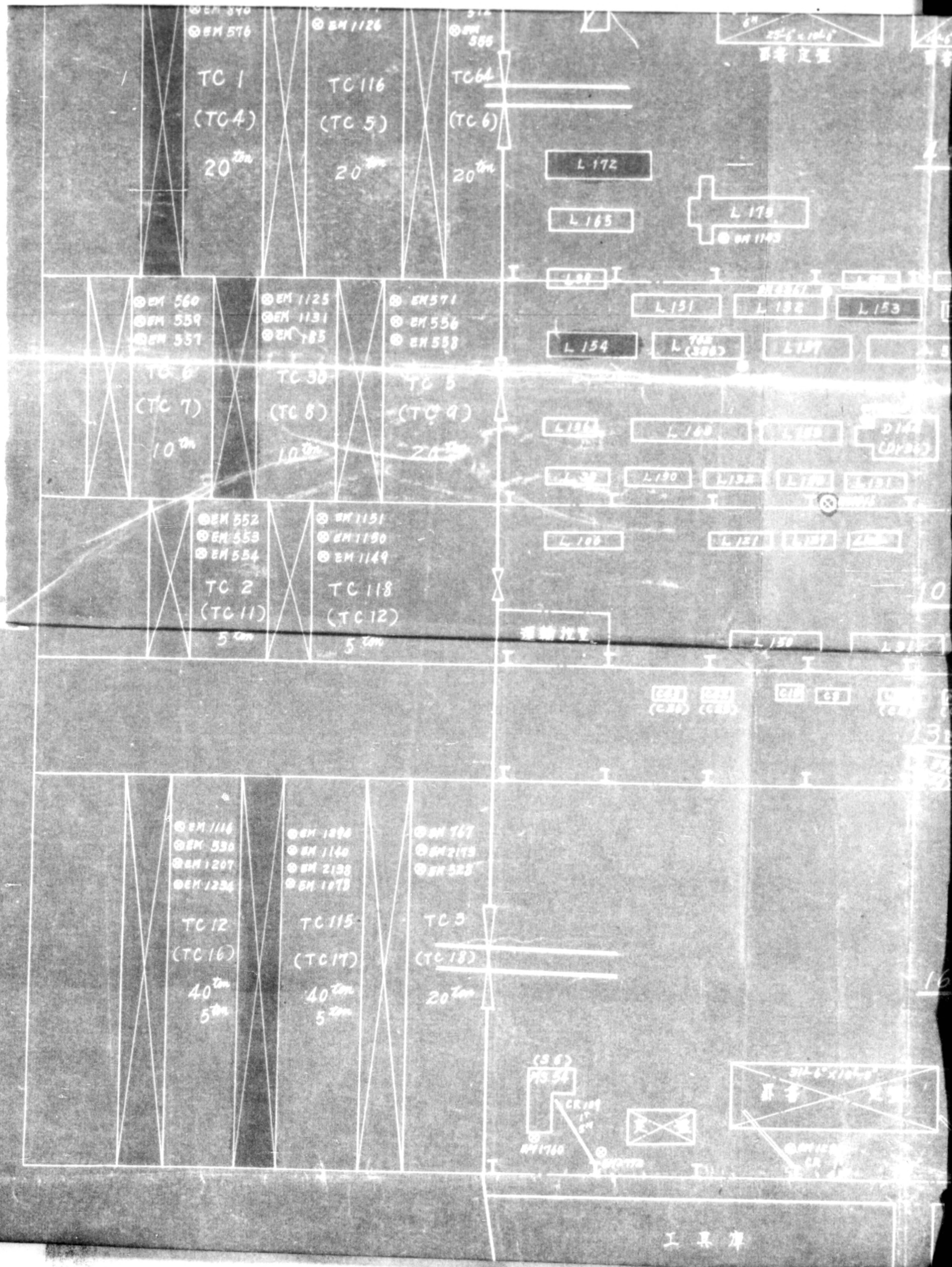








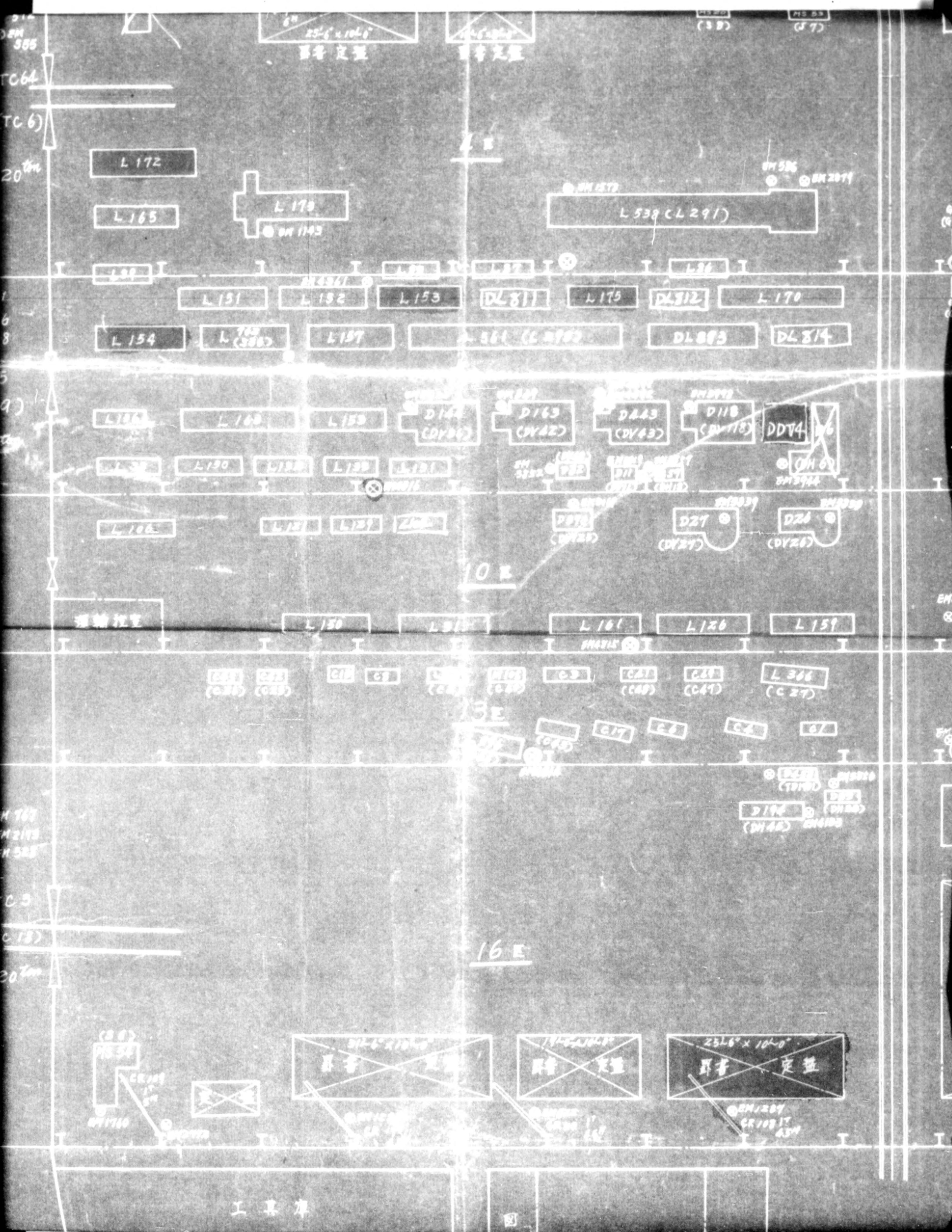
775013



工具庫



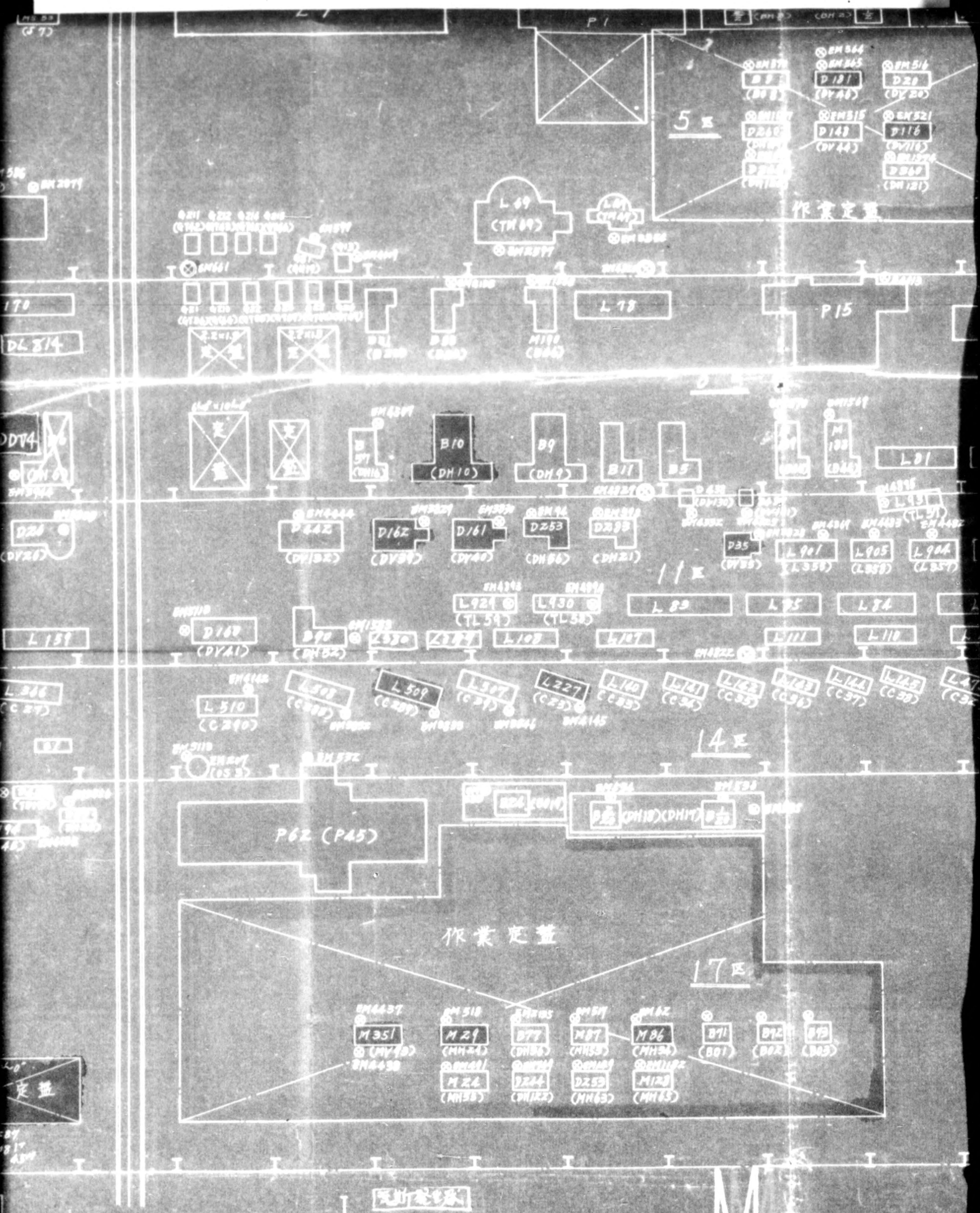
775013



工其庫



775013



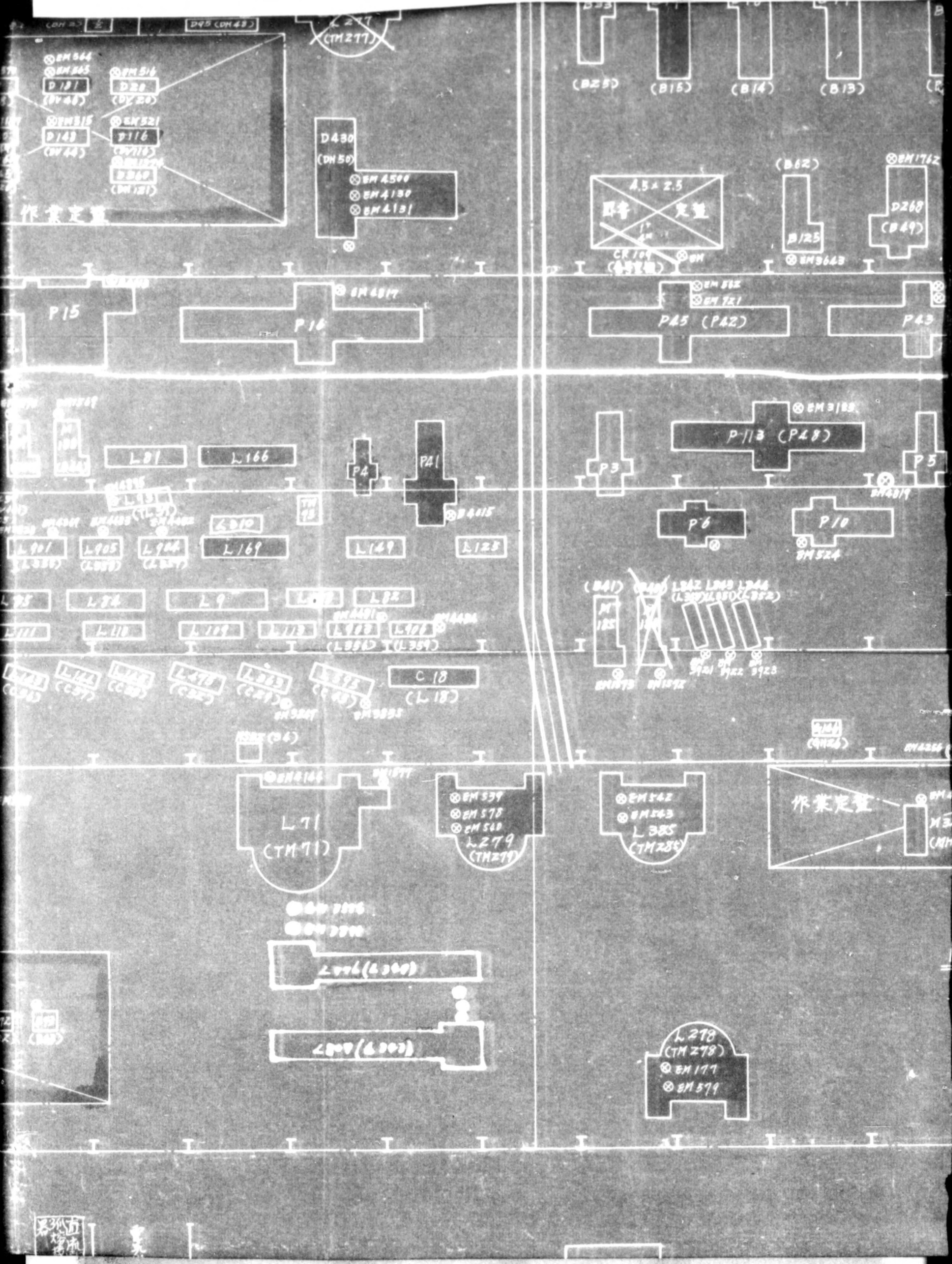
定置

機械工場 白色合金工場  
電気及研削掛場

電氣  
研削掛場

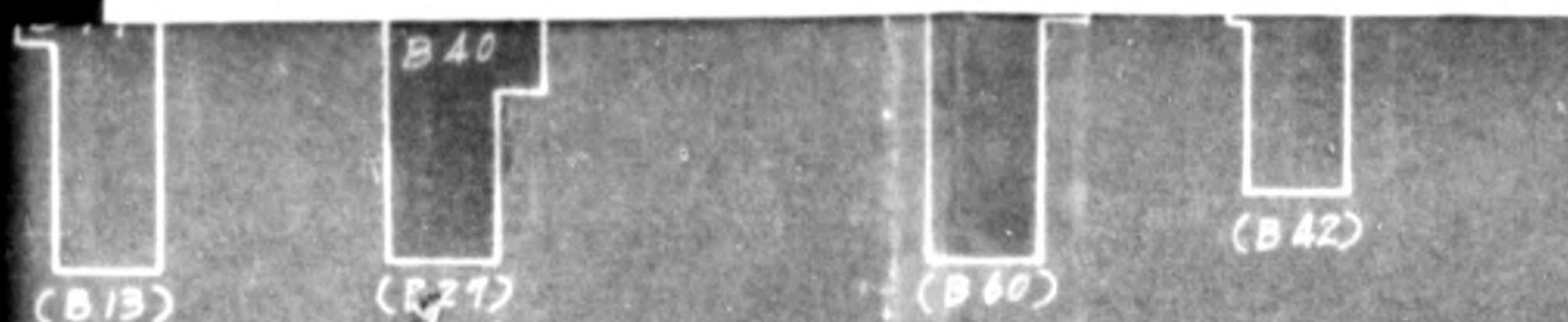


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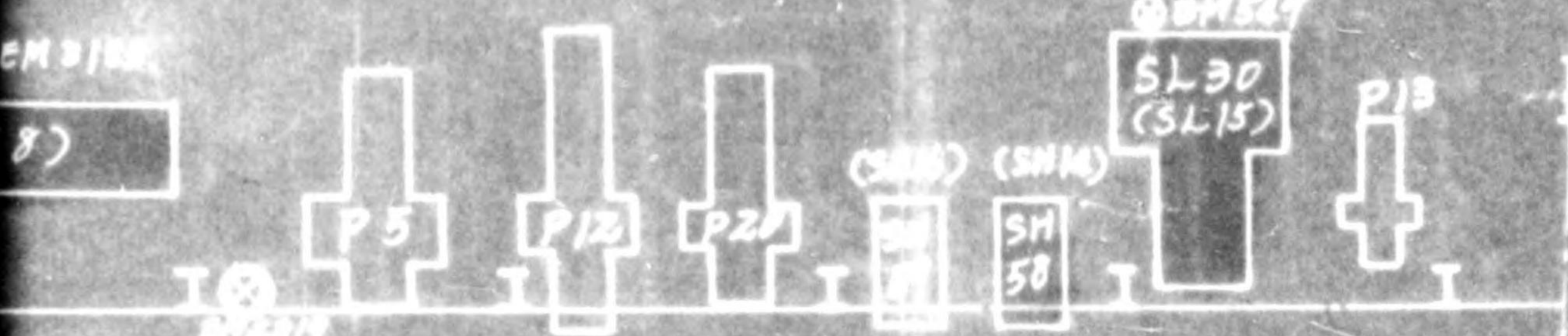
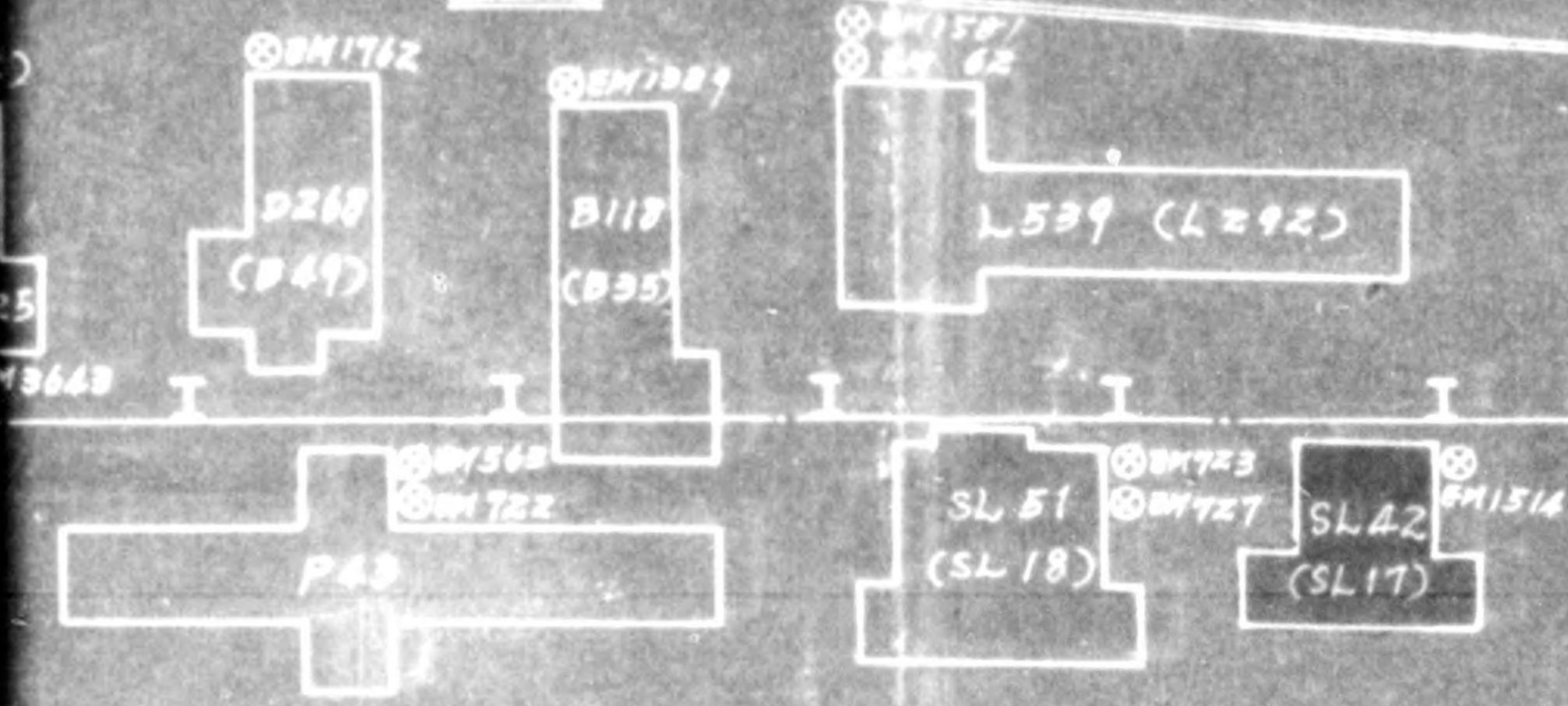


Handwritten Chinese characters in a small box at the bottom left corner.





6 E



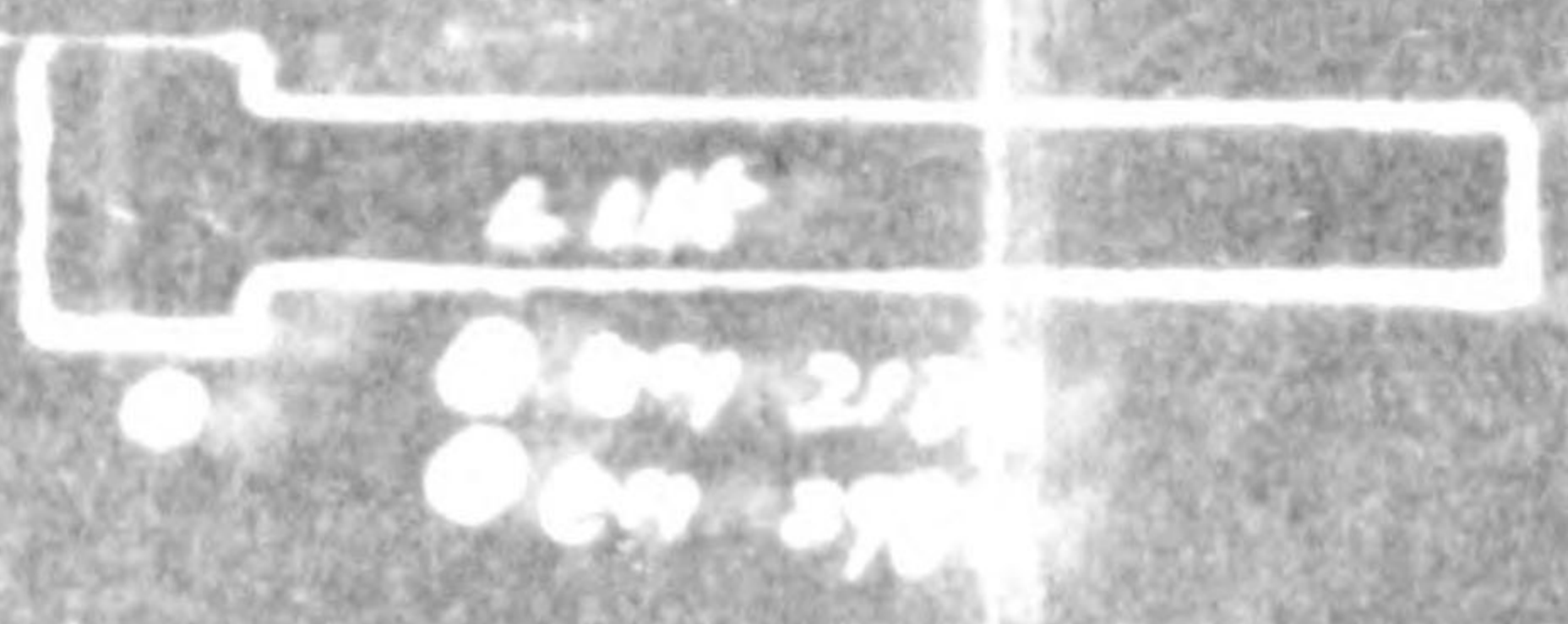
12 E



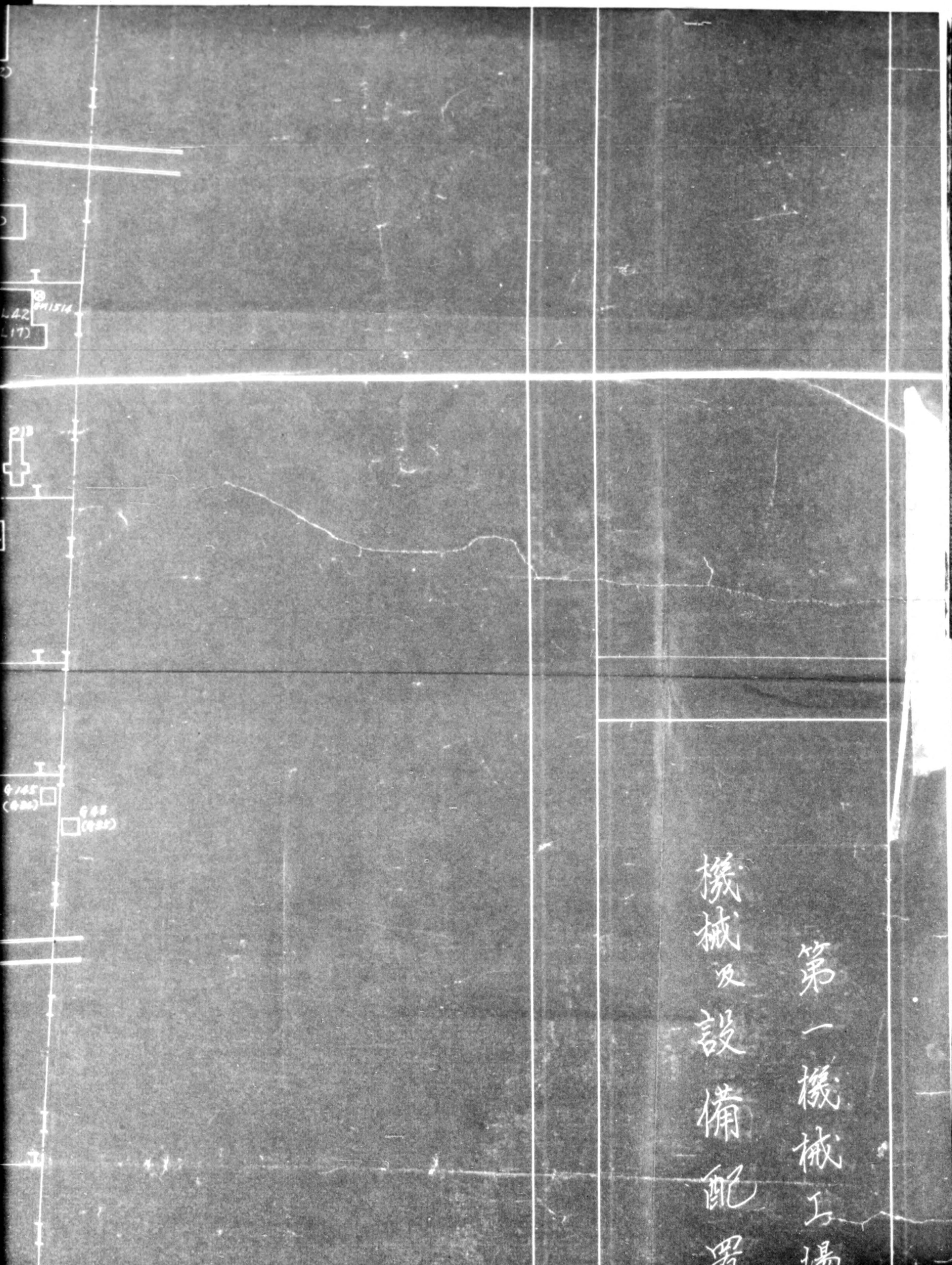
15 E



18 E

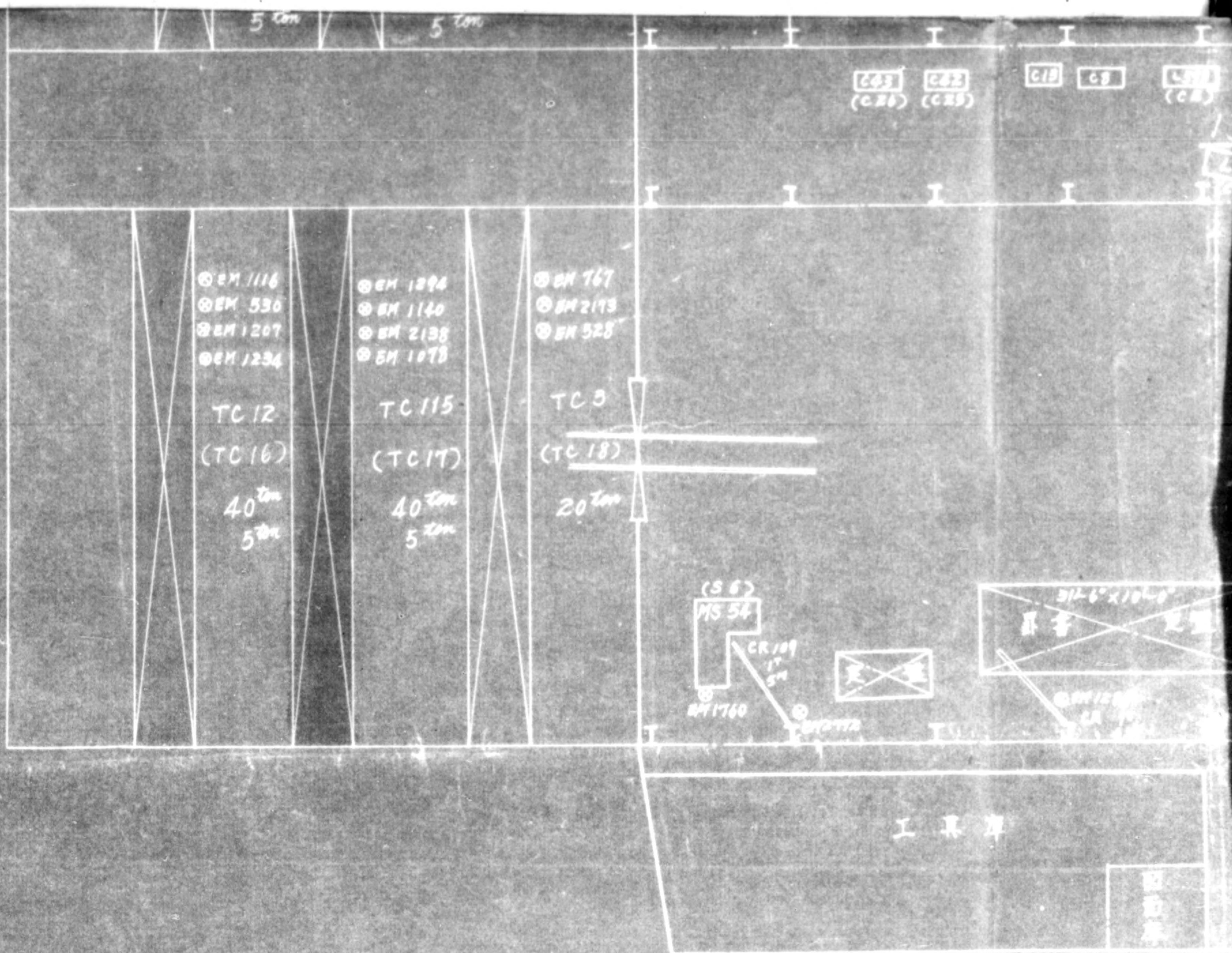




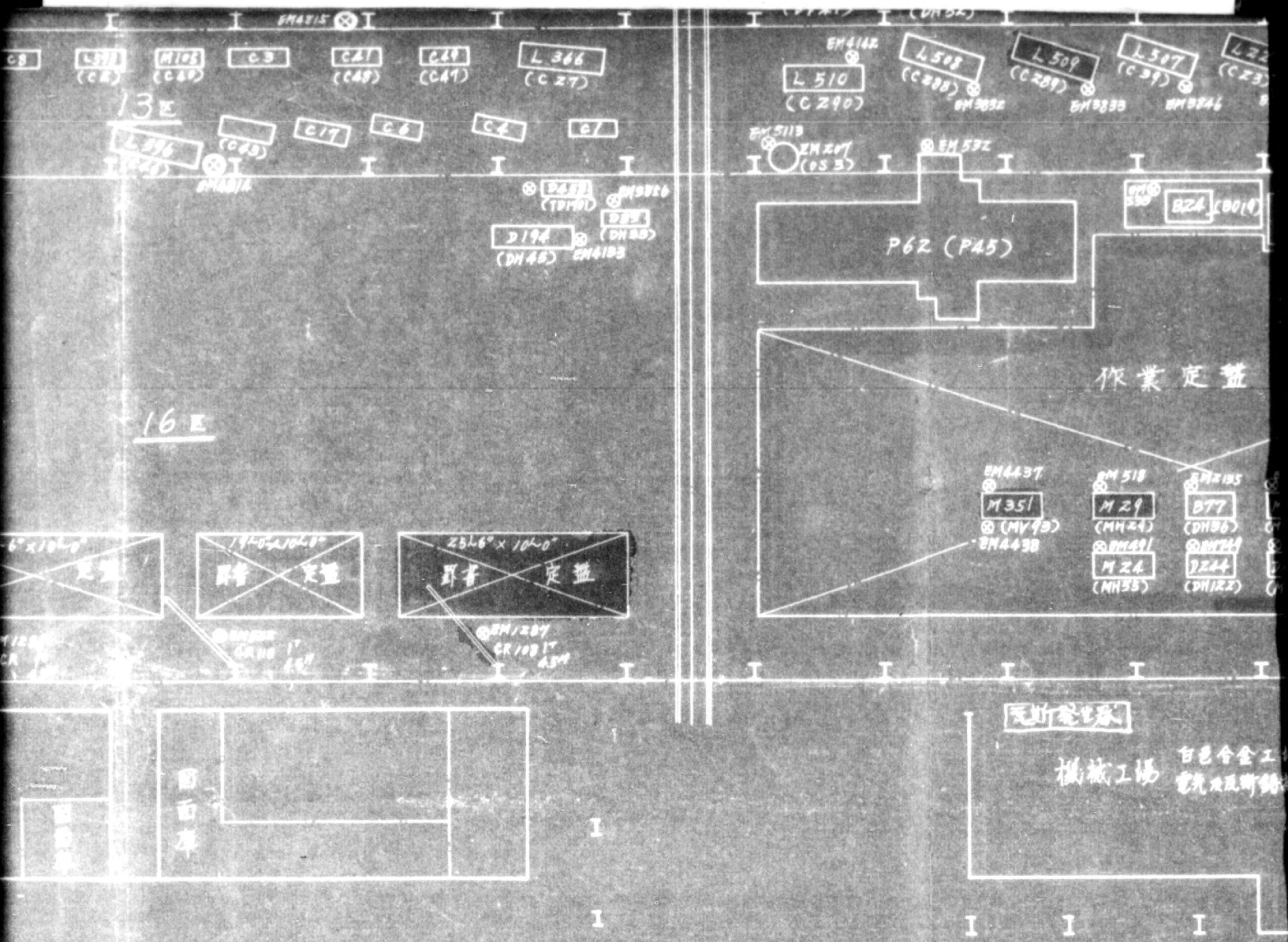


第一機械工場  
機械及設備配置

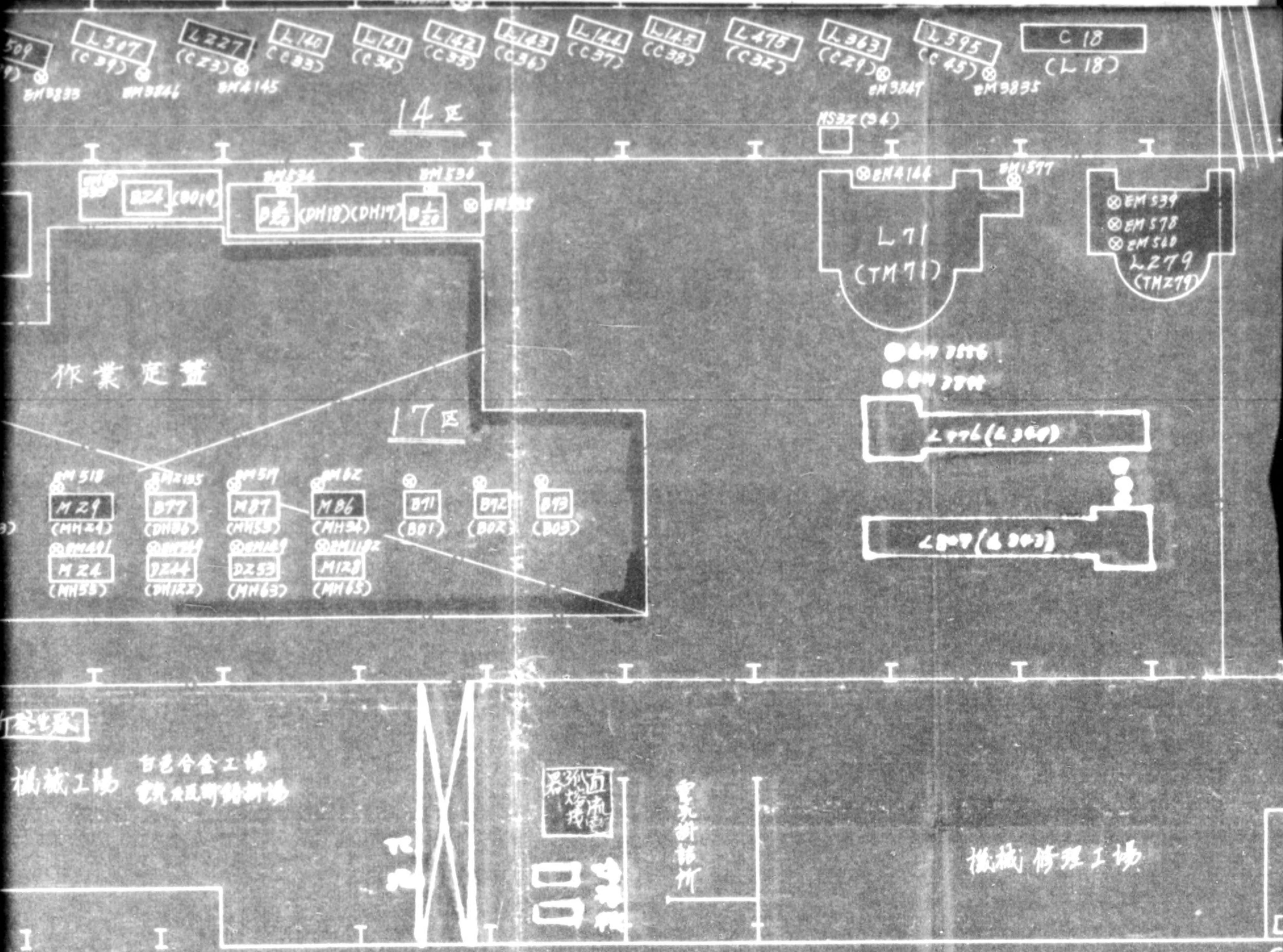




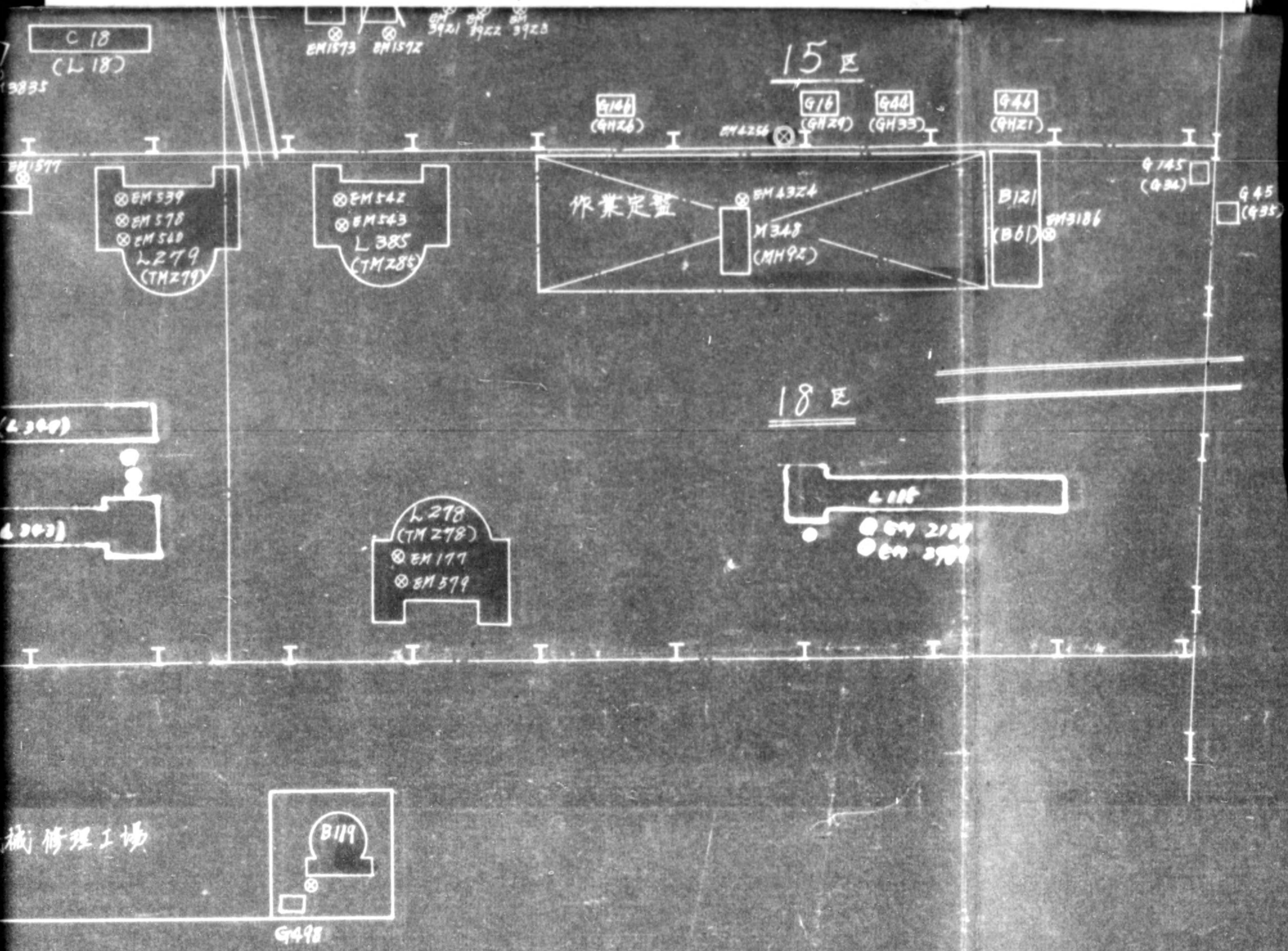














45  
24) □  
645  
□ (995)

機械及設備配置圖  
第一機械工場

備考

- ⊗ 主軸付モーター
- ⊗ 機械直結モーター

⊠ L-123 之ノ場合  
 (L-24) L-123ハ財産番号ヲ示シ  
 (L-24)ハ工場番号ヲ示ス  
 但シ兩者同一ナル時ハ工場番  
 号ヲ省略セリ

|              |           |    |    |    |
|--------------|-----------|----|----|----|
| 尺度           | 1/200     |    |    |    |
| 機械工場課        |           |    |    |    |
| 課長           | 技長        | 主任 | 技員 | 製圖 |
|              |           |    |    |    |
| 製圖           | 昭和20-1-12 |    |    |    |
| 製圖           |           |    |    |    |
| 昭和20-1-12 15 |           |    |    |    |



8, No 2 MACHINE SHOP

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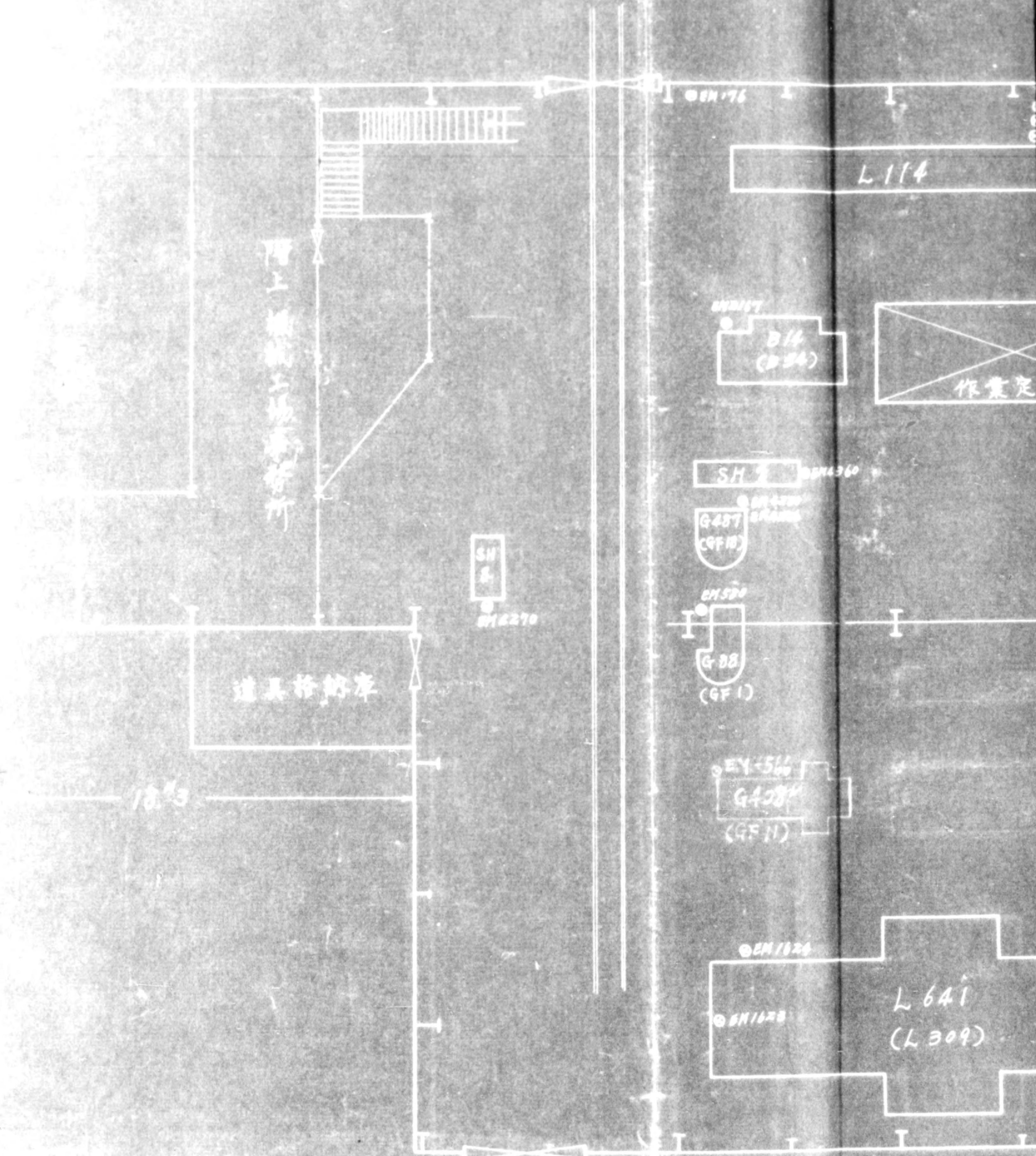
I

99)

98)

224

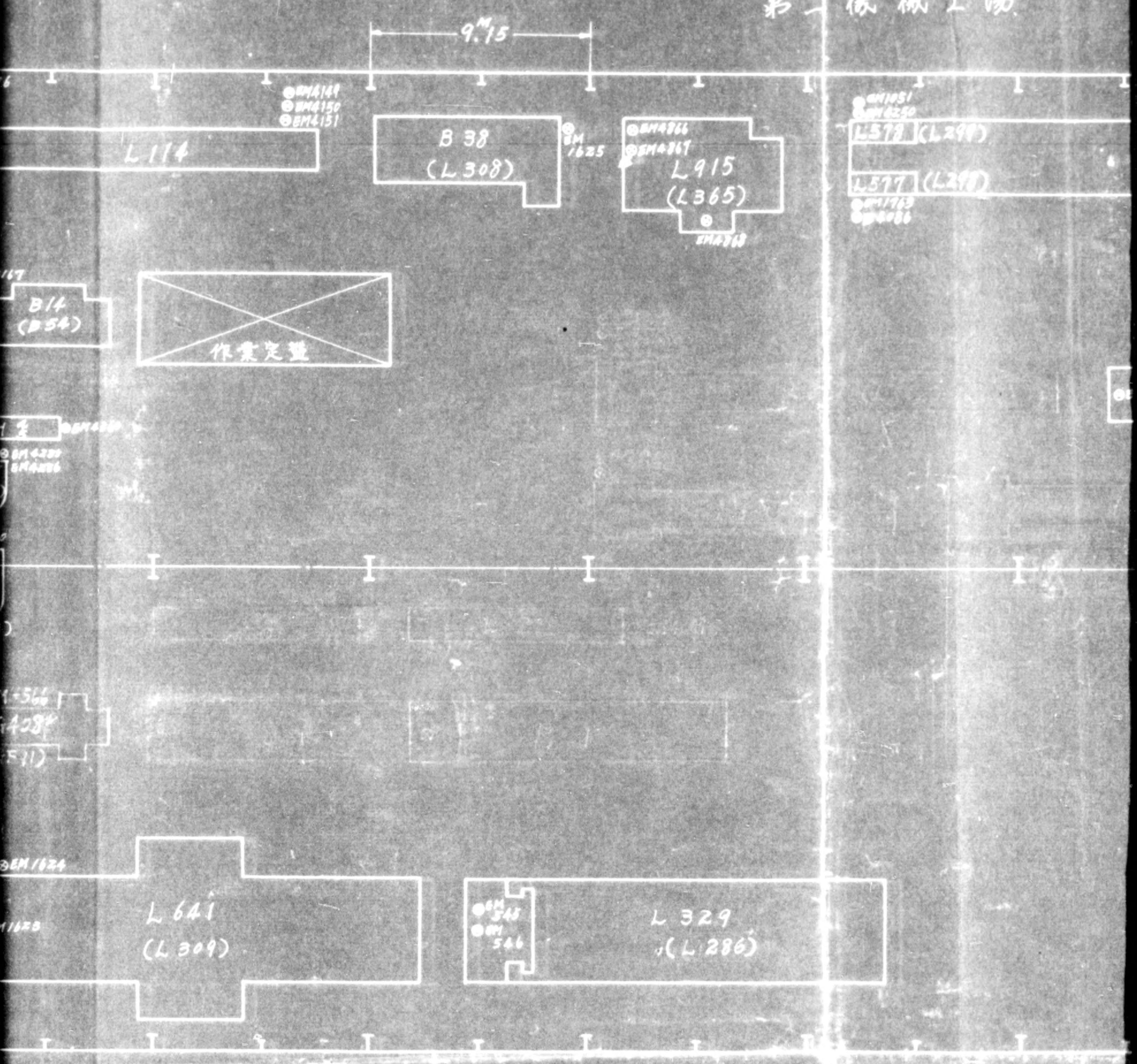






# No. 2 Machine Shop

第二機械工場



第二工場内



Shop  
機械工場

Total 48  
Release 4  
Percentage 8%

① 577 (L299)  
② 577 (L298)  
③ 577 (L297)

④ 628 (L301)  
⑤ 627 (L300)  
⑥ 627 (L299)

⑦ 555 L1101 (DL1201)

TC136  
⑧ 1302  
⑨ 1301  
⑩ 1111  
25

TC70  
⑪ 1077  
⑫ 1000  
⑬ 1076  
⑭ 1076  
60  
3

TC65  
⑮ 1027  
⑯ 1027  
⑰ 1015  
⑱ 1012  
60  
5

TC135  
⑲ 1301  
⑳ 1297  
㉑ 1303  
25

cr