

RG 331, National Archives and Records Service

Allied Operational and Occupation  
Headquarters, World War II

SUPREME COMMANDER FOR THE ALLIED POWERS

Civil Affairs Section  
Kinki Civil Affairs Region  
Reparations  
1946-51

Reparations

Box No. 2939

(Compiled by *National Diet Library*)

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GHQ/SCAP Records (RG 331, National Archives and Records Service)

Description of contents

- (1) Box no. 2939
- (2) Folder title/number: (1)  
Reparations - Gunze Silk Co. - Yooka Plant

(3) Date: ?

(4) Subject:

Classification	Type of record
9230, 9621	r

(5) Item description and comment:

Hyogo

(6) Reproduction:  Yes  No

(7) Film no.

Sheet no.

(Compiled by National Diet Library)



Code	Name of machine	Manufacturer	Type and Size	Name of workshop	Exception of Invs
No. 1 Workshop					
A	Drawing press		10 ton Double action type	No. 1 Shop	Bought from Nishimura
B	Drawing press		10 ton Double action type	"	"
C	Drawing press	Esaki machine works	50 ton Arch drawing type	"	"
D	Crank press		12 ton Foot operate type	"	Bought from plant at
E	Crank press		12 ton Foot operate type	"	"
F	Eccentric press		75 kg Bench type	"	Bought from Machine works
G	Eccentric press		75 kg Bench type	"	"
H	Lathe	Sokkiya	3 Shaku Bench type	"	Borrowed from guchi plant at
I	"	Naigai Machine works	"	"	"
J	"	"	"	"	"
K	"	"	"	"	"
L	"	"	"	"	"
M	"	"	"	"	"
N	"	"	"	"	"
O	"	"	"	"	"
P	"	"	"	"	"
Q	"	"	"	"	"
R	Milling machine	Watanabe Iron works	No. 0 Horizontal spindle type	"	Bought from plant at Ma
S	Drilling machine	Takeao machine works	344 mm Bench type	"	Borrowed from guchi plant
T	Crank press		30 ton Foot operate type	"	Bought from plant at Ap
Wood works					
A	Circular sawing machine		Bench saw	Wood works	Bought from plant at M
No. 2 Workshop					
A	Tapping machine	Mitsubishi electric co.	6 mm Bench type	No. 2 Shop	Borrowed from guchi plant at
B	Drilling machine		320 mm Bench type	"	"
C	Eccentric press		75 kg Bench type	"	Bought from works at Au







machine	Manufacturer	Type and Size	Name of workshop	exception Reasons of Inventory	Code	Name of
press		75kg Bench type	No.2 Shop	Bought from Nihon machine works at Aug. 24, '46		
		"	"	"	A	Selen
		"	"	"	B	"
		"	"	"	C	"
		"	"	"	D	"
		"	"	Bought from Gunze Osaka business shop at Apr. 10, '46	E	"
		"	"	"	F	Air con
		15kg	"	"		
coil machine	Sakamoto machine works	Bench type	No.3 Shop	Bought from Gunze Osaka business shop at Mar. 30, '46	A	Electric f
		"	"	Bought from Gunze main plant at Mar. 20, '46	B	Electric resist
No.5 Workshop						
machine		320mm Bench type	No.5 Shop	Bought from Yoshizo Matsushita at Jan. 20, '46	A	Induction
		"	"	"	B	Series ge
		"	"	"	C	Air con
		"	"	"	D	Grinding m
		"	"	"	E	Electric tran
		6 Shaku over bed type	"	Borrowed from Gunze Tsukaguchi plant at Oct. 1, '46	A	Lath
		8 Shaku	"	"	B	"
		4 Shaku over bed type	"	Bought from Seiichi Hishimura at Jan. 15, '46	C	"
machine	Shoun works		"	Borrowed from Gunze Tsukaguchi plant at Oct. 1, '46	D	"
press		75kg Bench type	"	Bought from Gunze Osaka business shop at Apr. 10, '46	E	"
		4 Shaku over bed type	"	Bought from Seiichi Hishimura at Jan. 15, '46	F	"
Workshop for technical department						
	Naigai machine works	3 Shaku Bench type	Technical department	Borrowed from Gunze Tsukaguchi plant at Oct. 1, '46	G	"
chine	Sakamoto machine works	Bench type	"	Bought from Sakamoto machine works at Aug. 23, '46	H	"
					I	"
					J	"



Exception Reasons of Inventory	Code	Name of machine	Manufacturer	Type and Size	Name work
Bought from Nihon machine works at Aug. 24, '46			No. 6 Workshop		
"	A	Selen Rectifier	Dengen industry co. L.T.D	RPT 10038 A.C. 200V D.C. 750V	No. 6 J
"	B	"	"	"	"
"	C	"	"	"	"
"	D	"	"	"	"
Bought from Gunze Coaka business shop at Apr. 10, '46	E	"	"	A.C. 200V D.C. 360V	"
"	F	Air compressor	"	2 HP	"
"	No. 7 Workshop (The 1st heat treatment room)				
"	A	Electric furnace	Nitto electric furnace works	3Phase 220V 120 KW	The 1st treatment
Bought from Gunze Coaka business shop at Mar. 30, '46	B	Electric resistance furnace	"	3Phase 220V 110 KW	"
Bought from Gunze main plant at Mar. 20, '46					
"	No. 7 Workshop (Making-almit)				
Bought from Yoshizo Matsushita at Jan. 20, '46	A	Induction motor	Hitachi works	3Phase 18.7KW 25 HP	Making-almit
"	B	Series generator	Kurosaki electric works	15 KW	"
"	C	Air compressor	"	1 H.P.	"
"	D	Grinding machine	Toa electric tool works	Double head type	"
"	E	Electric transformer	Kawagita electric works	20 K.V.A	"
"					
"	Machine Workshop				
Borrowed from Gunze Tsukaguchi plant at Oct. 1, '46	A	Lathe		6 Shaku Gap bed type	Machine workshop
"	B	"		"	"
Bought from Teiichi Nishimura at Jan. 15, '46	C	"	Mine machine works	6 Shaku Over bed type	"
Borrowed from Gunze Tsukaguchi plant at Oct. 1, '46	D	"	Katae works	3 Shaku Gap bed type	"
Bought from Gunze Coaka business shop at Apr. 10, '46	E	"	Saito works	6 Shaku Over bed type	"
Bought from Teiichi Nishimura at Jan. 15, '46	F	"	"	"	"
"	G	"	"	"	"
Borrowed from Gunze Tsukaguchi plant at Oct. 1, '46	H	"	"	3 Shaku Gap bed type	"
Bought from Sakamoto machine works at Aug. 23, '46	I	"	D.K.K.	3 Shaku Bench type	"
"	J	"	"	"	"



Type and Size	Name of workshop	Exception Reasons of Inventory	Code	Name of machine	Manufacturer
RPT 10038 A.C. 200V D.C. 750V	No.6 Shop	Bought from Dengen industry co. L.T.D. at Oct. 7, '46	K	Lathe	Kuagai machine works
"	"	"	L	Shaping machine	Kuwakame works
"	"	"	M	"	"
"	"	Bought from Dengen industry co. L.T.D. at Jan. 11, '47	N	"	Kanashima works
" A.C. 200V D.C. 360V	"	"	C	Planing machine	Awaka Tsubota works
2 HP	"	Borrowed from Gunze Tsubota plant at Oct. 1, '46	P	Slotting machine	
(1st heat treatment room)			Q	Grinding machine	Shimizu machine works
3 Phase 220V 120 KW	The 1st heat treatment room	This machine is a part of the structure	R	"	Kokoku machine works
3 Phase 220V 110 KW	"	"	S	Milling machine	
(making alumite)			T	"	Watanabe iron works
3 Phase 18.7KW - 25 HP	Making alumite	Bought from Matsunaga & co. at Apr. 5, '46	U	"	Morita works
15 KW	"	"	V	"	Riken works
1 H.P.	"	Borrowed from Gunze Tsubota plant at Oct. 7, '46	W	"	"
Double head type	"	Bought from Gunze Awaka business shop at Feb. 12, '46	X	Radial drilling machine	Inoue iron works
20 K.V.A	"	"	Y	Milling machine	Kazuga works
			Z	Drilling machine	Nakatsu machine co. L.T.D.
			A'	"	"
			B'	"	"
Lap					
6 Shaku Gap bed type	Machine workshop	Bought from Gunze main plant at Mar. 13, '46			Inspection room
"	"	Bought from Gunze main plant at Mar. 20, '46	A	Hardness tester	
6 Shaku Over bed type	"	"	B	Selen Rectifier	Dengen industry co. L.T.D.
3 Shaku Gap bed type	"	Borrowed from Gunze Tsubota plant at Oct. 1, '46			
6 Shaku Over bed type	"	Bought from Gunze main plant at Apr. 10, '46			
"	"	"			
3 Shaku Gap bed type	"	Borrowed from Gunze Tsubota plant at Oct. 1, '46			
"	"	"			
3 Shaku Bench type	"	"			

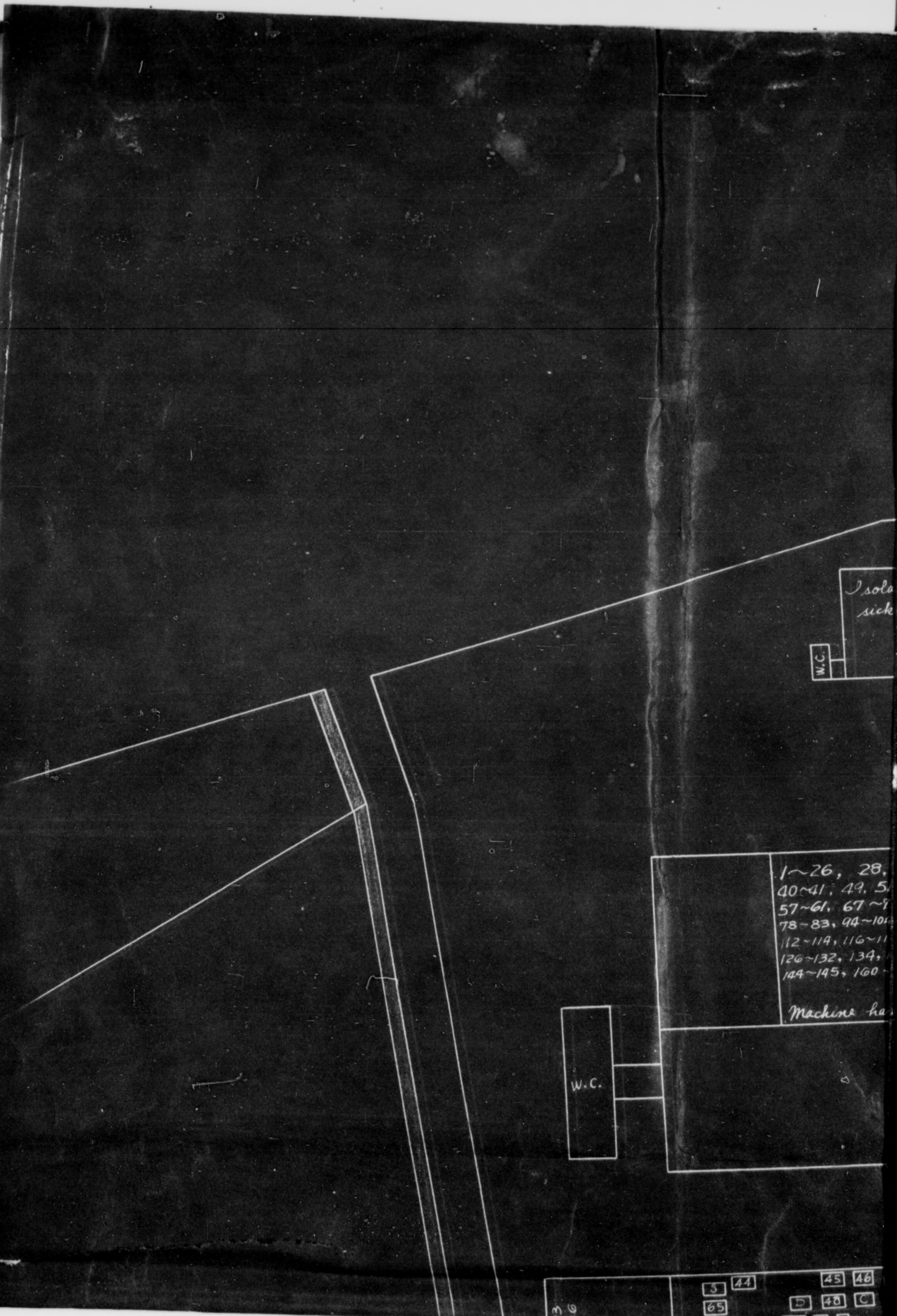












*Isola sick*

W.C.

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 40~41, 49, 51,  
 57~61, 67~77,  
 78~83, 94~101,  
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 126~132, 134,  
 144~145, 160

*Machine ha*

W.C.

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36

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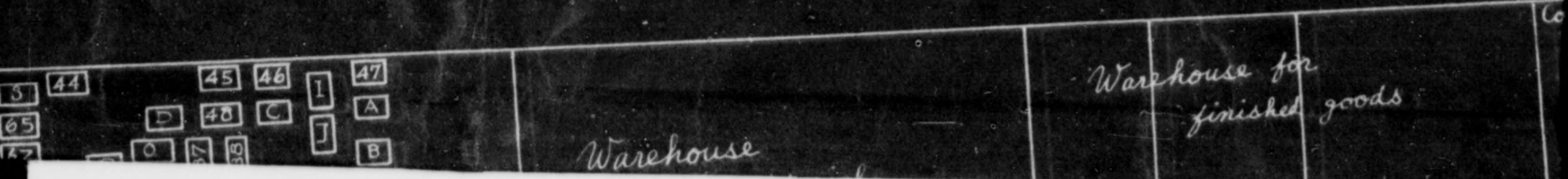
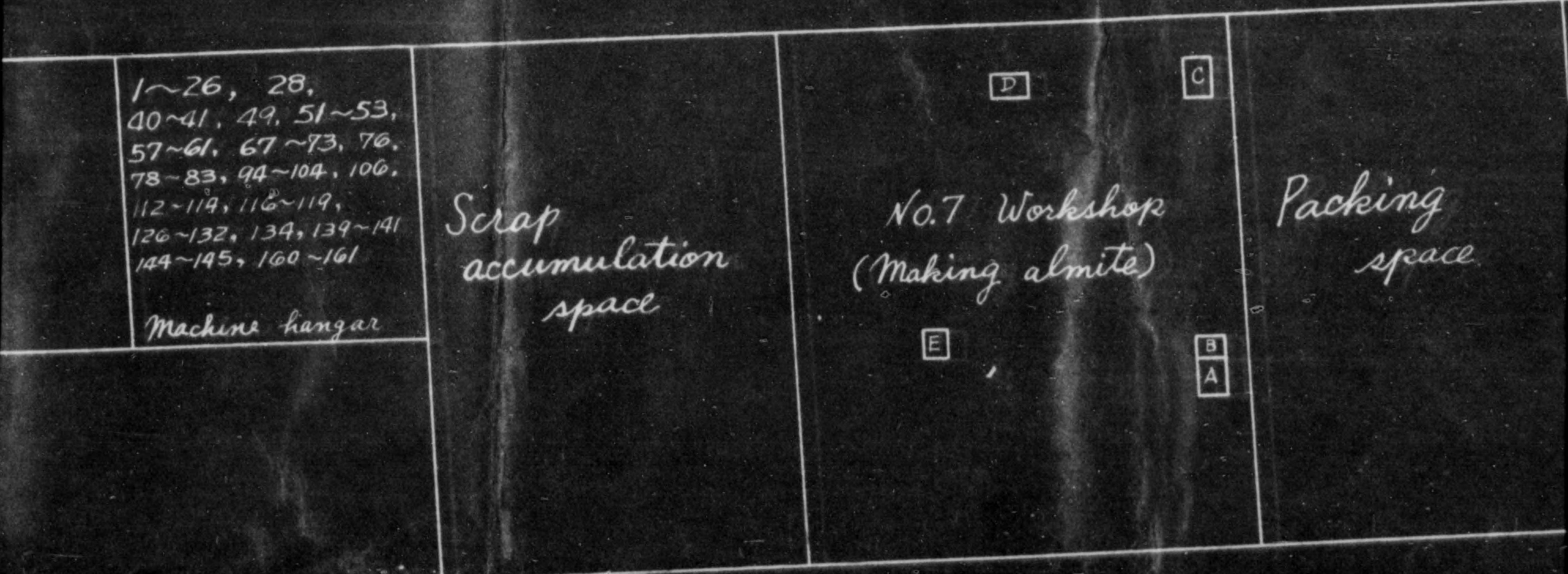
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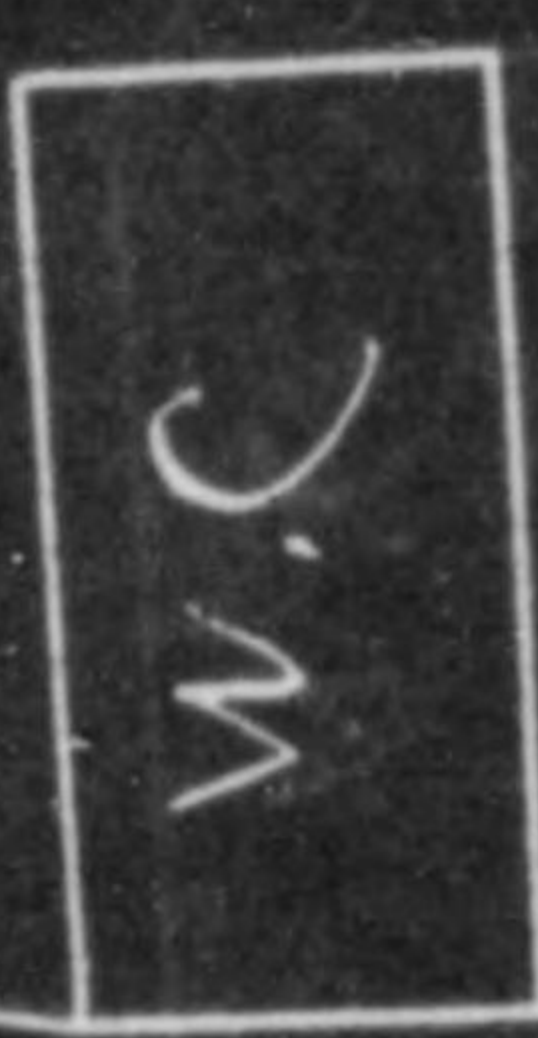
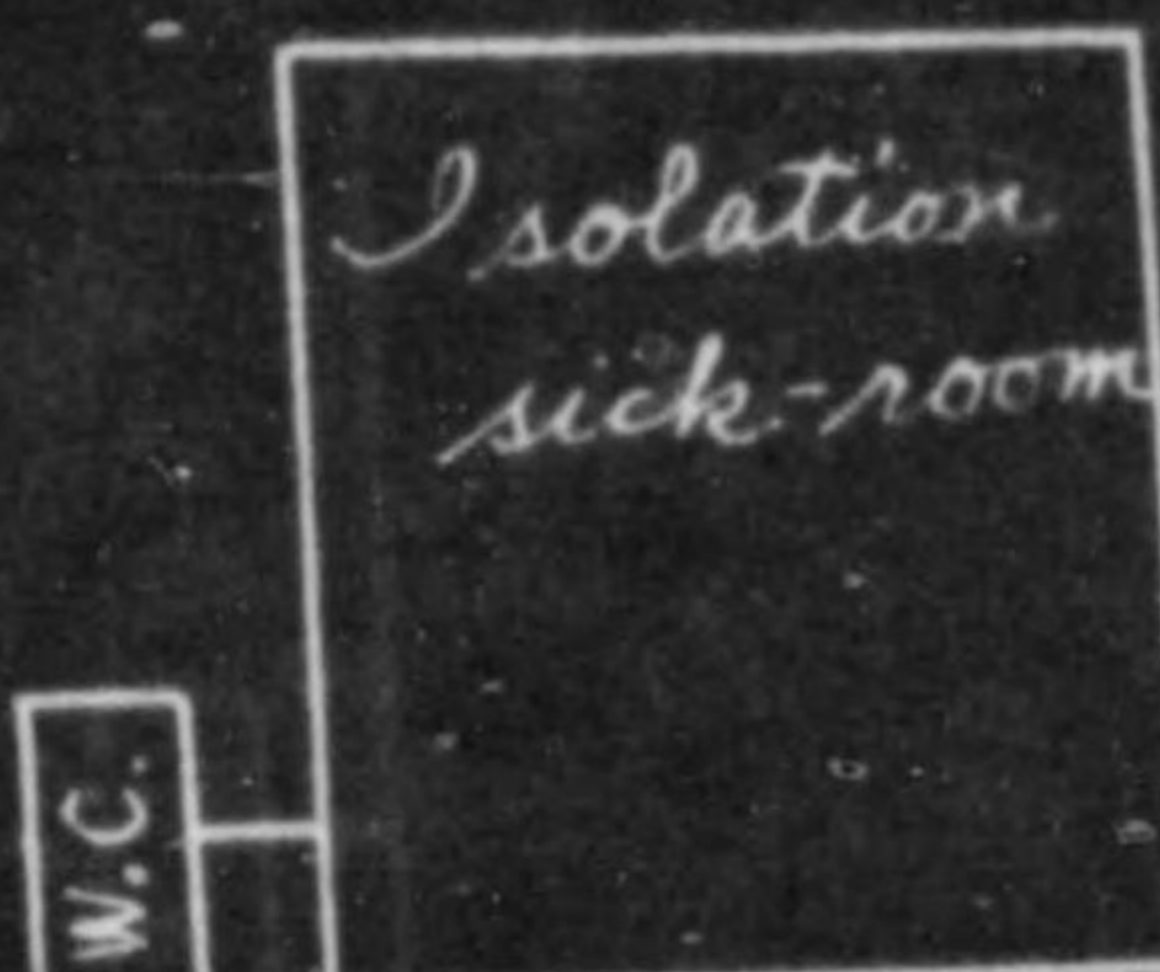


Ground plan of





Ground plan of



1~26, 28,  
40~41, 49, 51~53,  
57~61, 67~73, 76,  
78~83, 94~104, 106,  
112~119, 116~119,  
126~132, 134, 139~141  
144~145, 160~161

Machine hangar

Scrap  
accumulation  
space

No.7 Workshop  
(Making almita)

Packing  
space



Warehouse for  
finished goods



and plan of workshop distribution

Gunze silk CO. L.T.

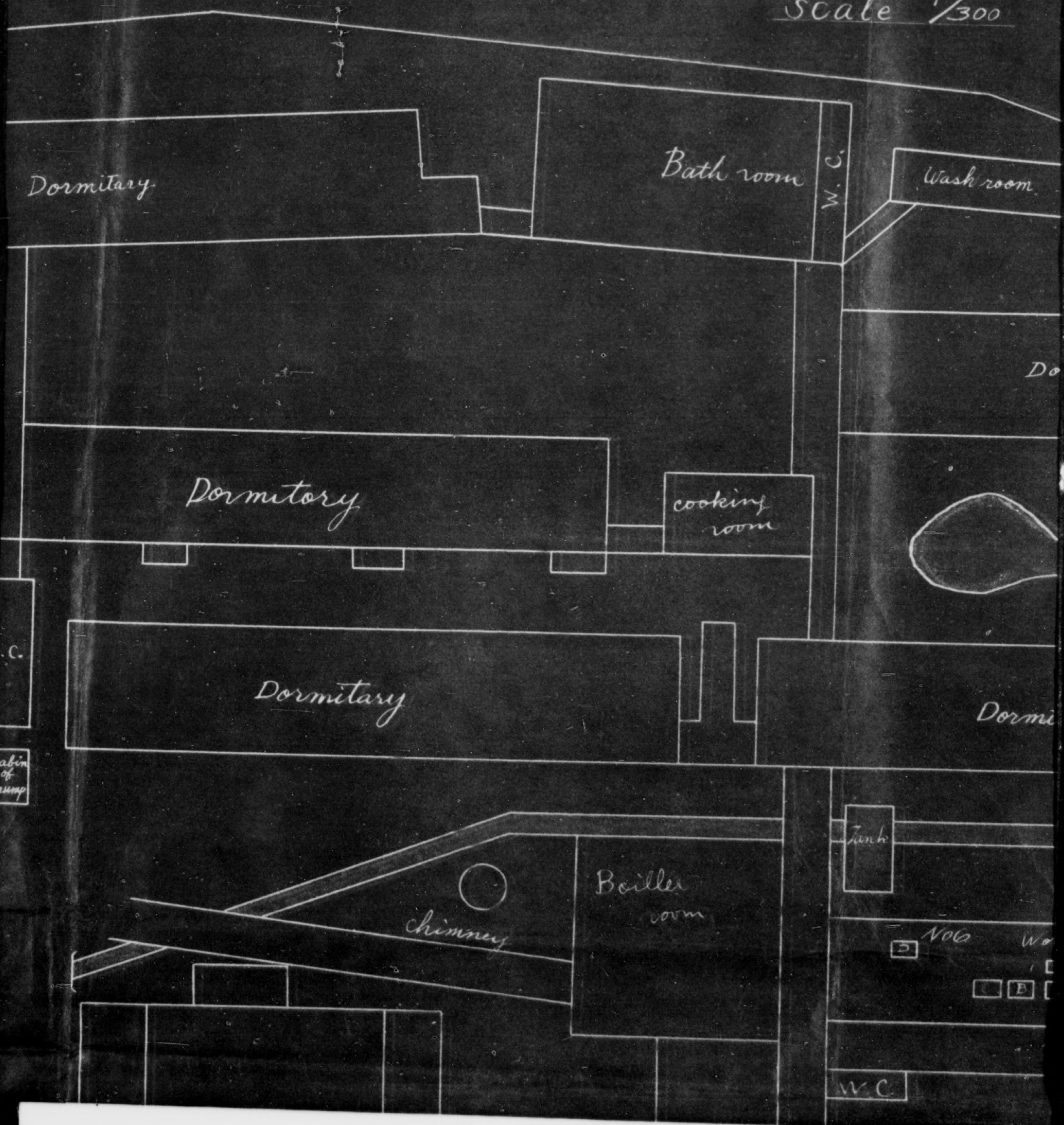




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nze silk CO. L.T.D. Yooka plant

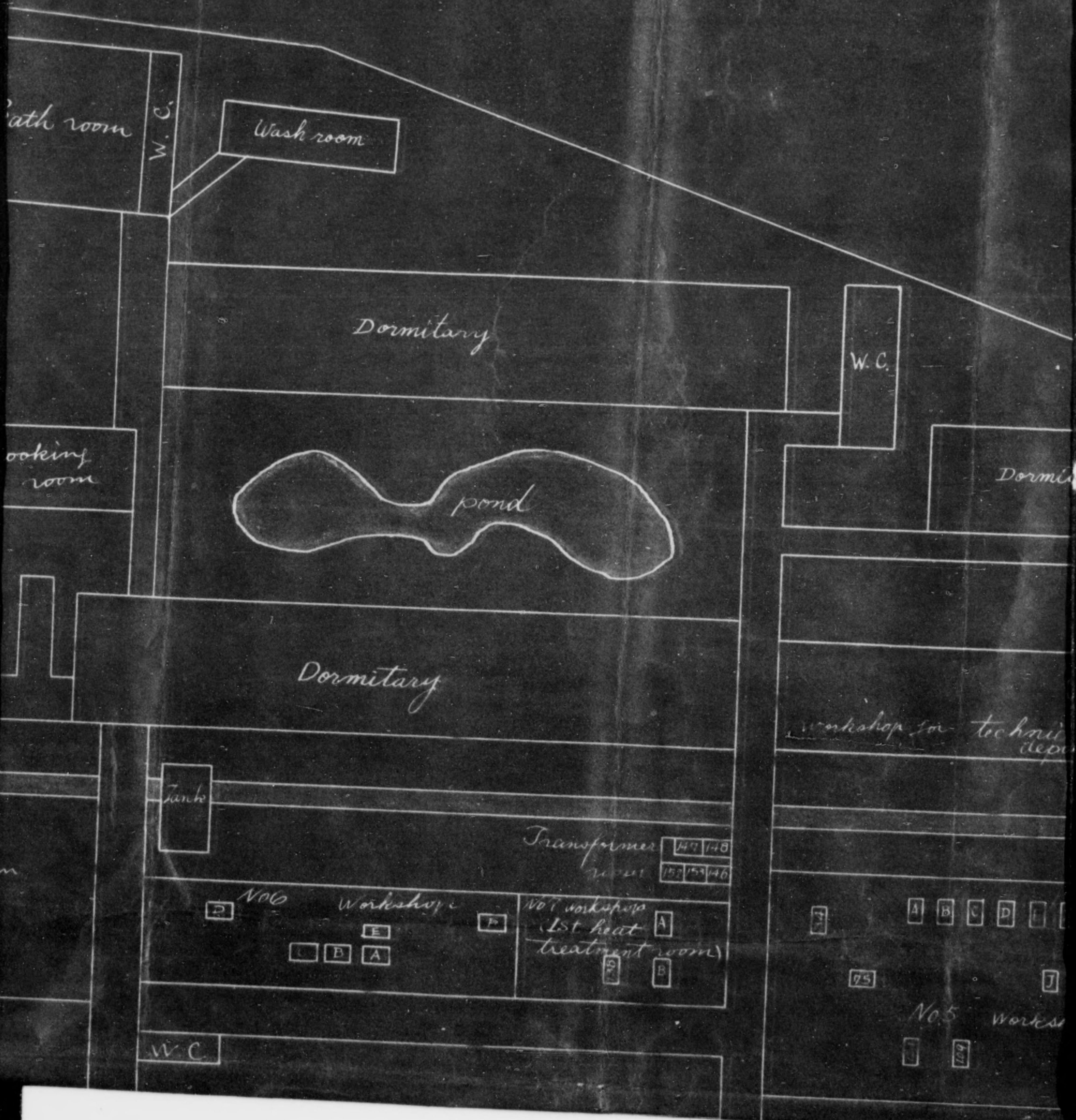
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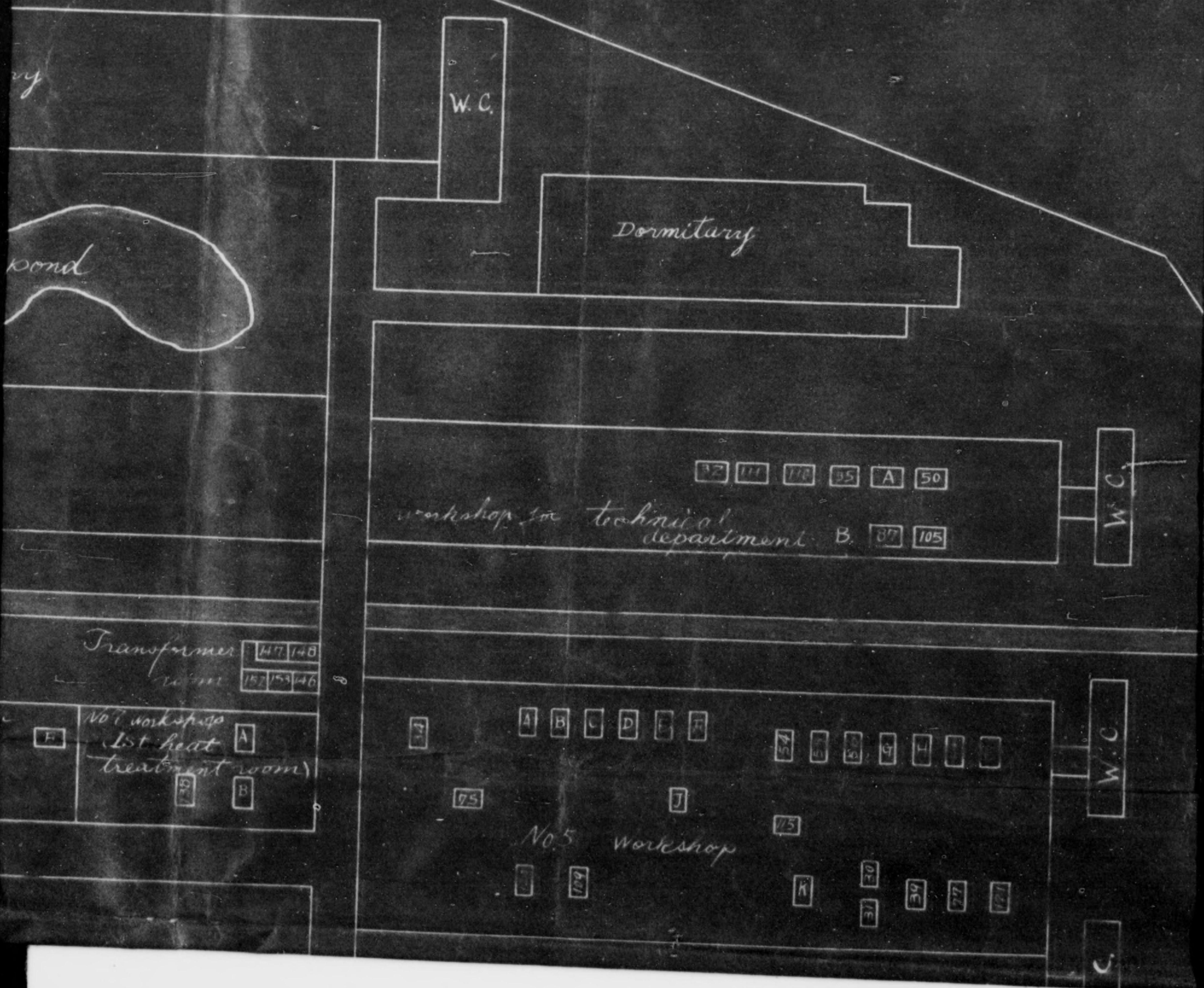


plant

scale 1/300









W.C.

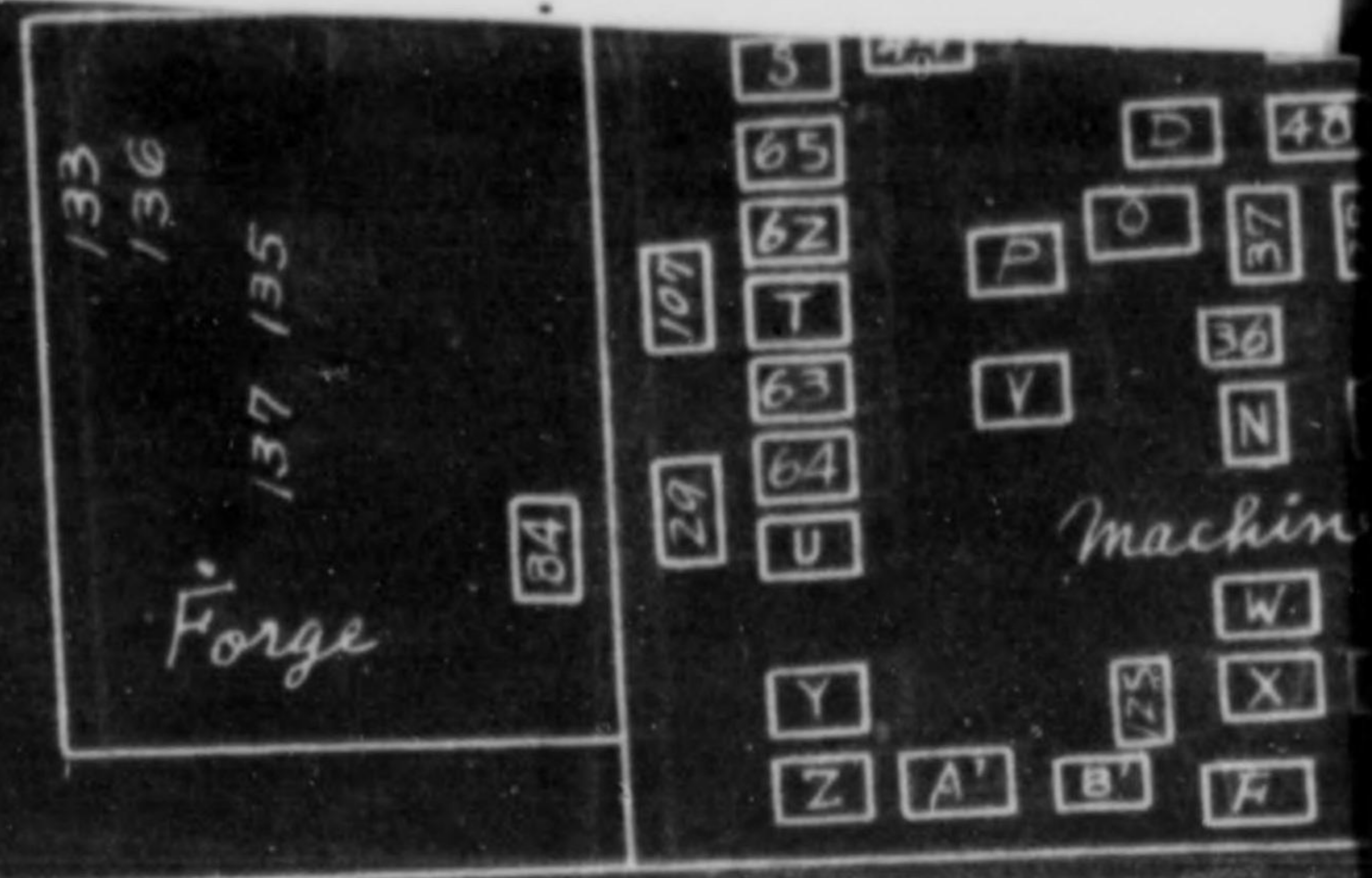
Dormitory

Workshop for technical department B. 32 III 48 35 A 50 87 105

W.C.

No. 5 Workshop  
A B C D E F G H I J K 34 38 42 46 50 54 58 62 66 70 74 78 82 86 90 94 98 102 106 110 114 118 122 126 130 134 138 142 146 150 154 158 162 166 170 174 178 182 186 190 194 198 202 206 210 214 218 222 226 230 234 238 242 246 250 254 258 262 266 270 274 278 282 286 290 294 298 302 306 310 314 318 322 326 330 334 338 342 346 350 354 358 362 366 370 374 378 382 386 390 394 398 402 406 410 414 418 422 426 430 434 438 442 446 450 454 458 462 466 470 474 478 482 486 490 494 498 502 506 510 514 518 522 526 530 534 538 542 546 550 554 558 562 566 570 574 578 582 586 590 594 598 602 606 610 614 618 622 626 630 634 638 642 646 650 654 658 662 666 670 674 678 682 686 690 694 698 702 706 710 714 718 722 726 730 734 738 742 746 750 754 758 762 766 770 774 778 782 786 790 794 798 802 806 810 814 818 822 826 830 834 838 842 846 850 854 858 862 866 870 874 878 882 886 890 894 898 902 906 910 914 918 922 926 930 934 938 942 946 950 954 958 962 966 970 974 978 982 986 990 994 998 1002 1006 1010 1014 1018 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9022 9026 9030 9034 9038 9042 9046 9050 9054 9058 9062 9066 9070 9074 9078 9082 9086 9090 9094 9098 9102 9106 9110 9114 9118 9122 9126 9130 9134 9138 9142 9146 9150 9154 9158 9162 9166 9170 9174 9178 9182 9186 9190 9194 9198 9202 9206 9210 9214 9218 9222 9226 9230 9234 9238 9242 9246 9250 9254 9258 9262 9266 9270 9274 9278 9282 9286 9290 9294 9298 9302 9306 9310 9314 9318 9322 9326 9330 9334 9338 9342 9346 9350 9354 9358 9362 9366 9370 9374 9378 9382 9386 9390 9394 9398 9402 9406 9410 9414 9418 9422 9426 9430 9434 9438 9442 9446 9450 9454 9458 9462 9466 9470 9474 9478 9482 9486 9490 9494 9498 9502 9506 9510 9514 9518 9522 9526 9530 9534 9538 9542 9546 9550 9554 9558 9562 9566 9570 9574 9578 9582 9586 9590 9594 9598 9602 9606 9610 9614 9618 9622 9626 9630 9634 9638 9642 9646 9650 9654 9658 9662 9666 9670 9674 9678 9682 9686 9690 9694 9698 9702 9706 9710 9714 9718 9722 9726 9730 9734 9738 9742 9746 9750 9754 9758 9762 9766 9770 9774 9778 9782 9786 9790 9794 9798 9802 9806 9810 9814 9818 9822 9826 9830 9834 9838 9842 9846 9850 9854 9858 9862 9866 9870 9874 9878 9882 9886 9890 9894





Forge

W.C.

Fuel  
actum

House of company

House of company

House of company

House of company

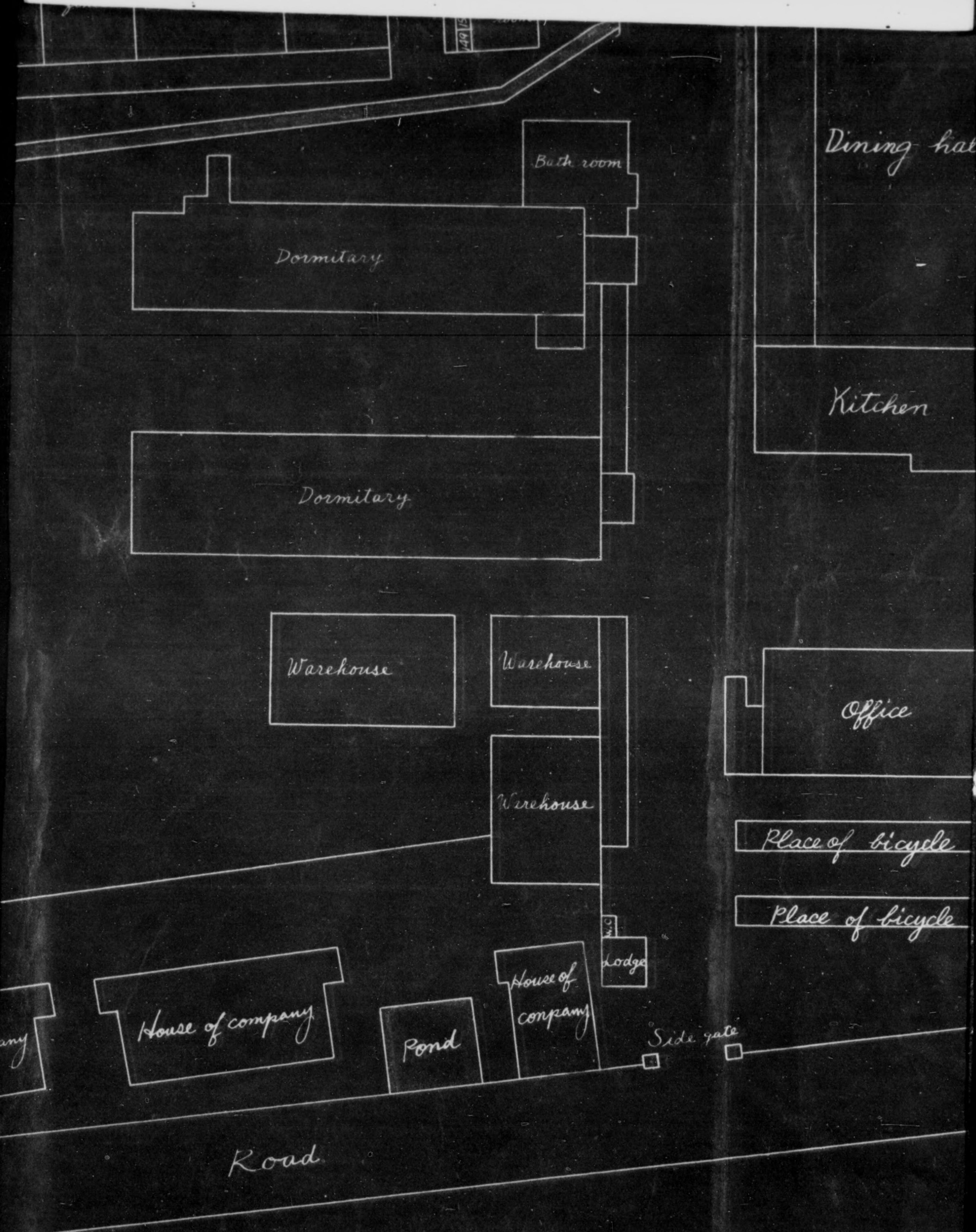
House of company

Garage









Dining hall

Bath room

Dormitory

Kitchen

Dormitory

Warehouse

Warehouse

Office

Warehouse

Place of bicycle

Place of bicycle

Lodge

House of company

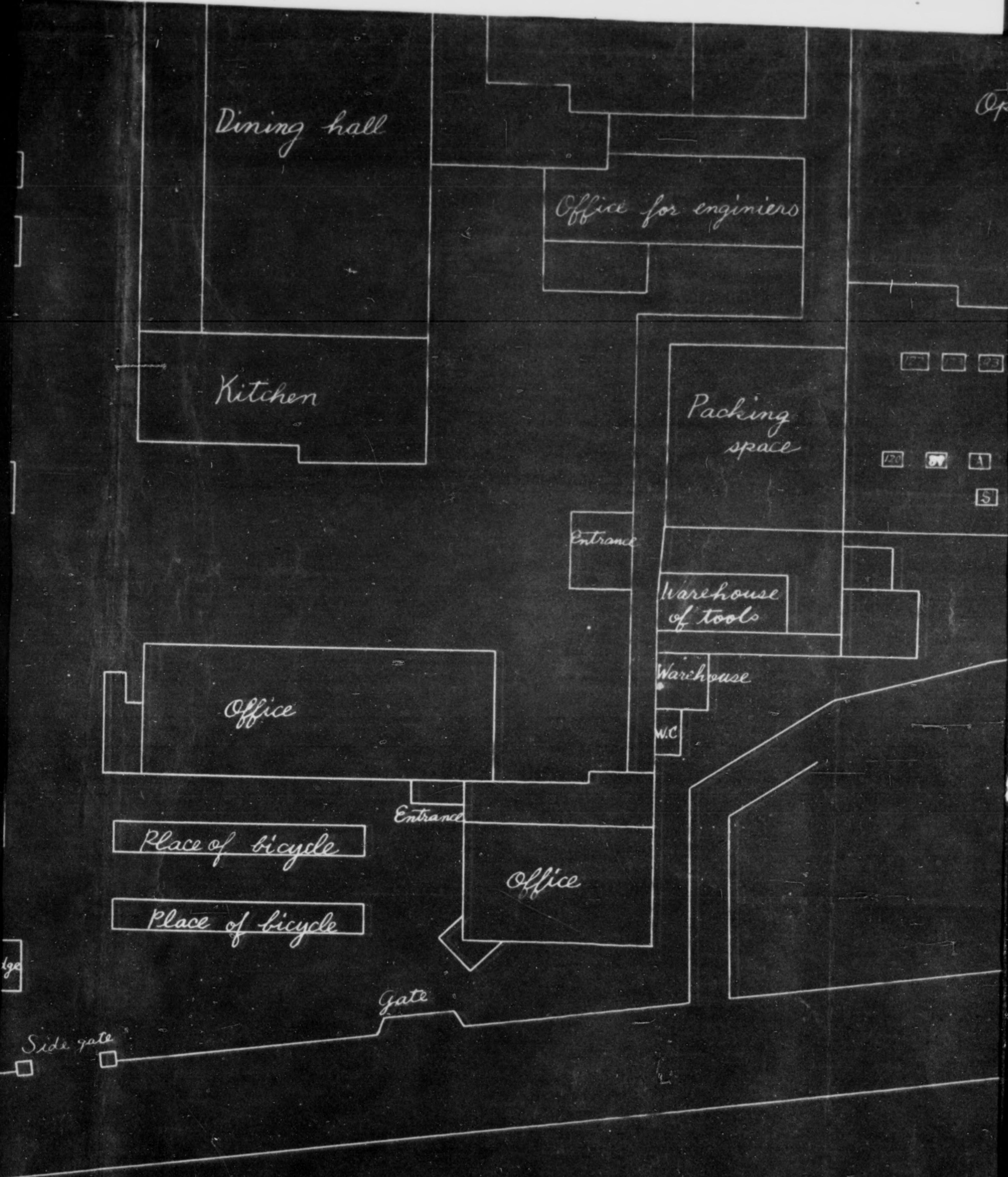
Pond

House of company

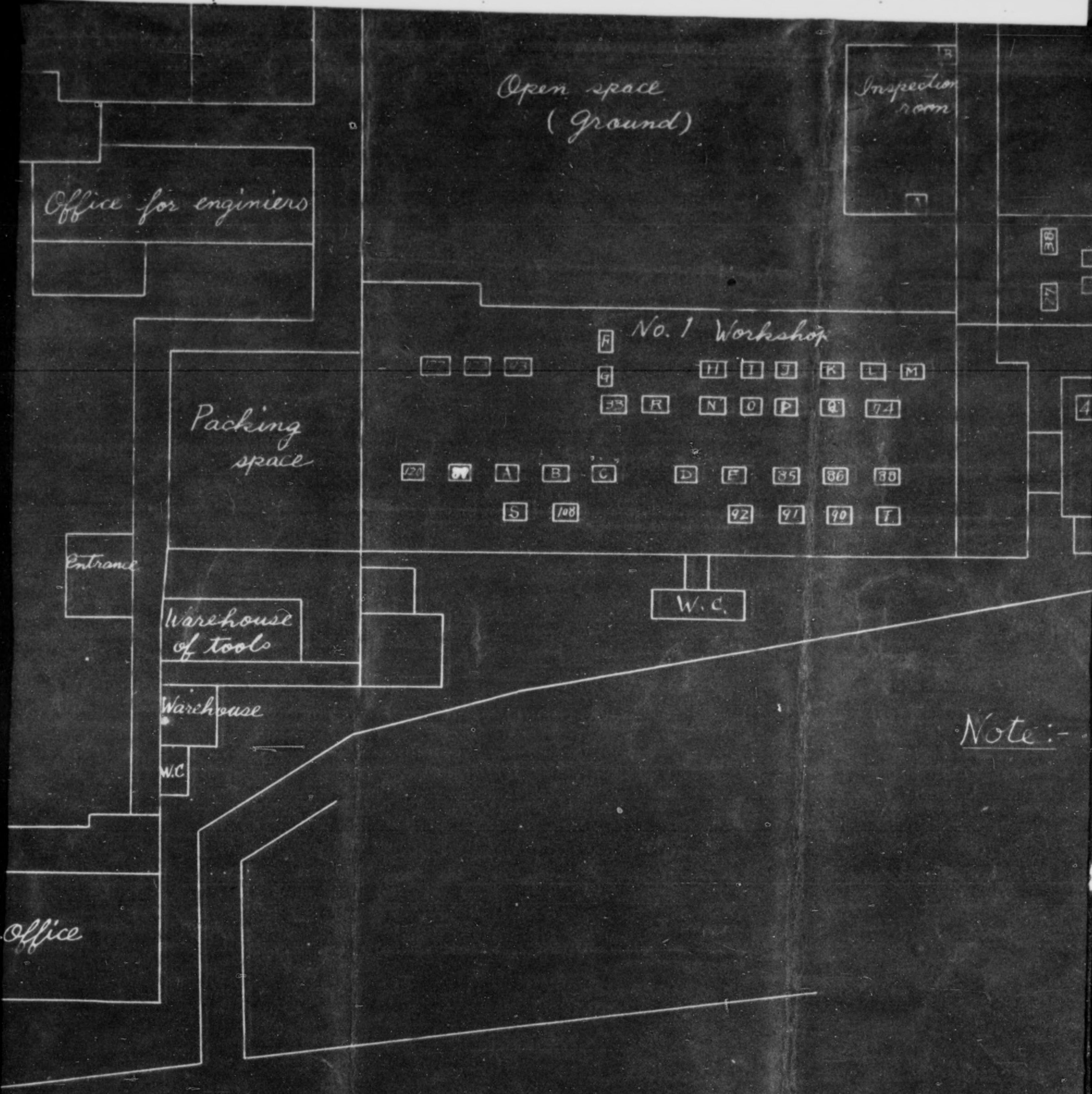
Side gate

Road









Note:-

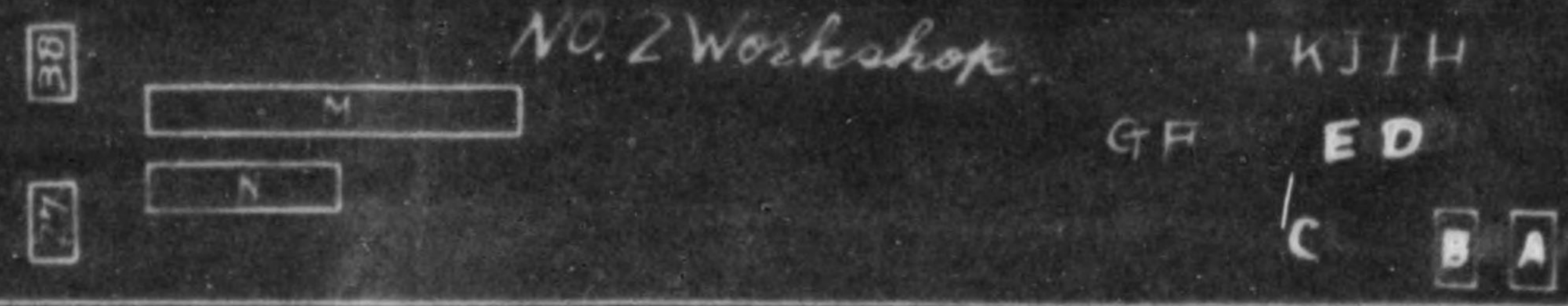


in space  
(Ground)

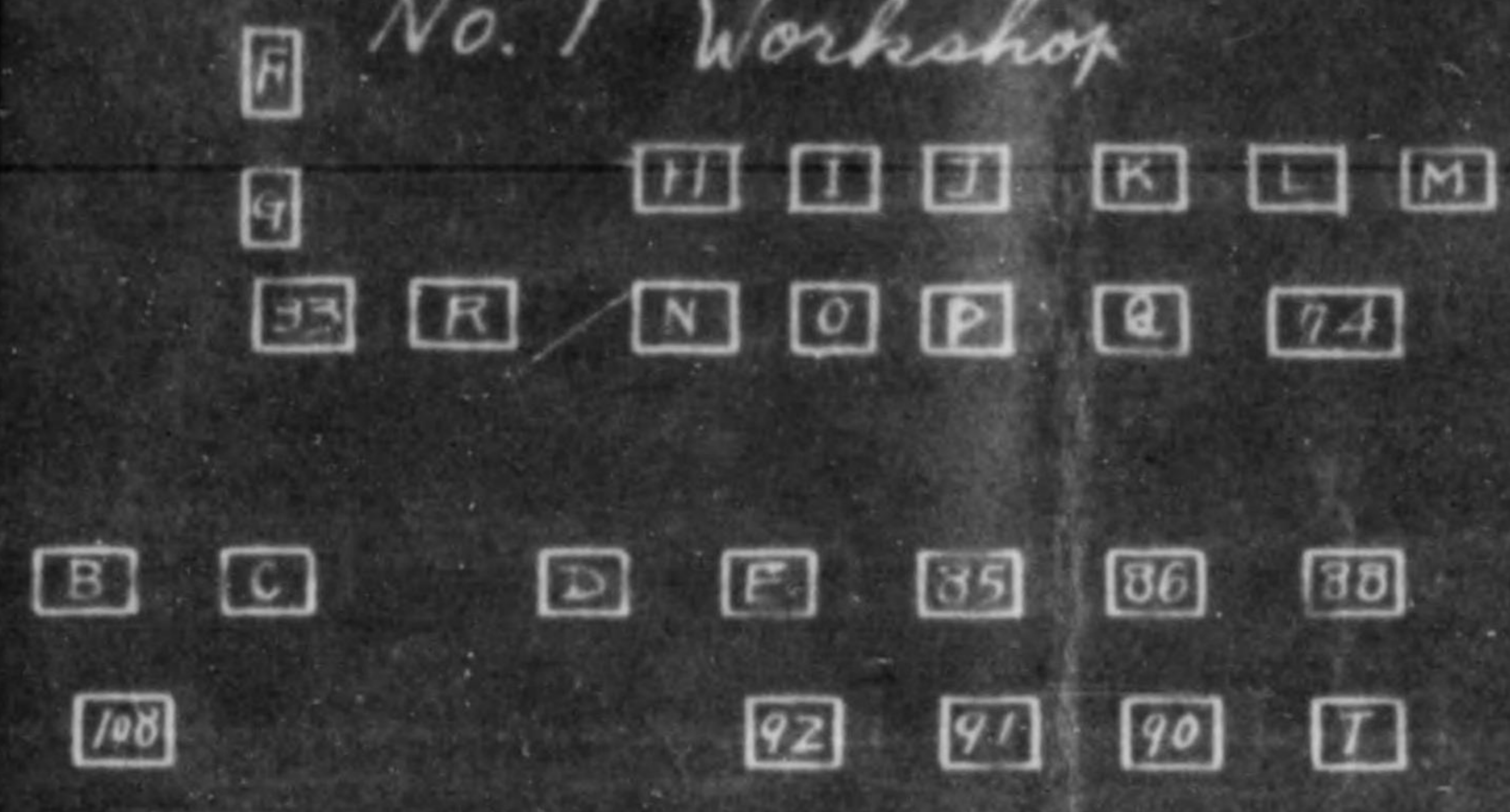


No. 3 Workshop.  
No. 4 workshop.

No. 2 Workshop



No. 1 Workshop



W.C.

W.C.

Note:- No. 154 in compensative is mending.



No. 3 Workshop  
No. 4 workshop

No. 2 Workshop

38

M

27

N

GF

K J I H

E D

C

B

A

42

43

162

157

156

155

A

158

154

Wood works

W. C.

Note:- No. 154 in compensative machine is mending.