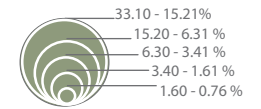
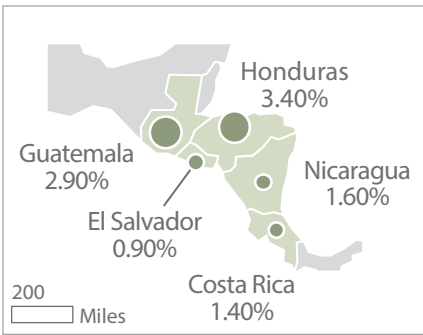
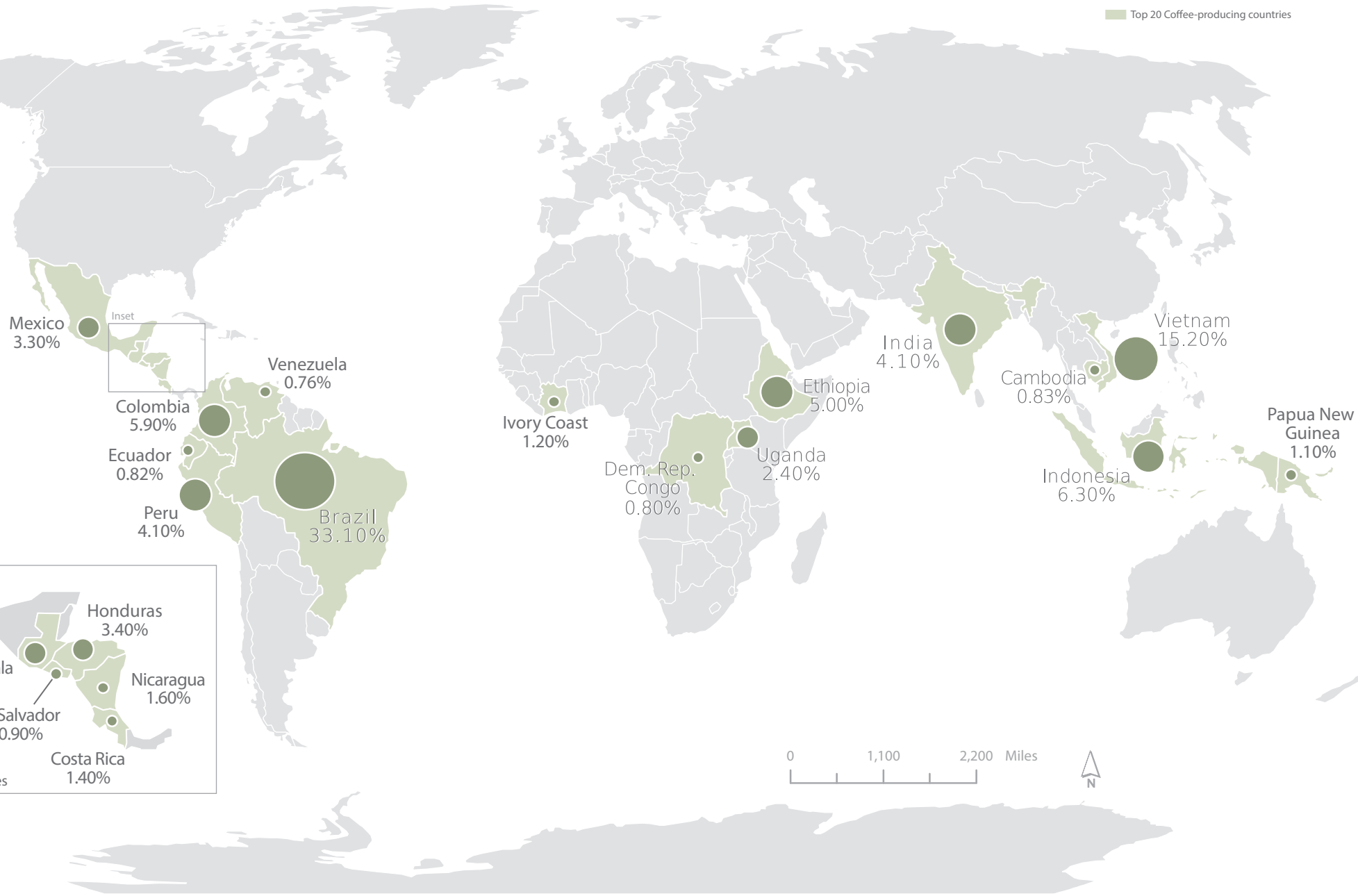


# 2011 Top Twenty Green Coffee Producers

Percent Share of World Coffee Market



Top 20 Coffee-producing countries



200 Miles

