DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

KOKURA SEIKO KABUSHIKI KAISHA HAMAM

(OLD NAME : ASANO JU

PLAN OF ARRANG

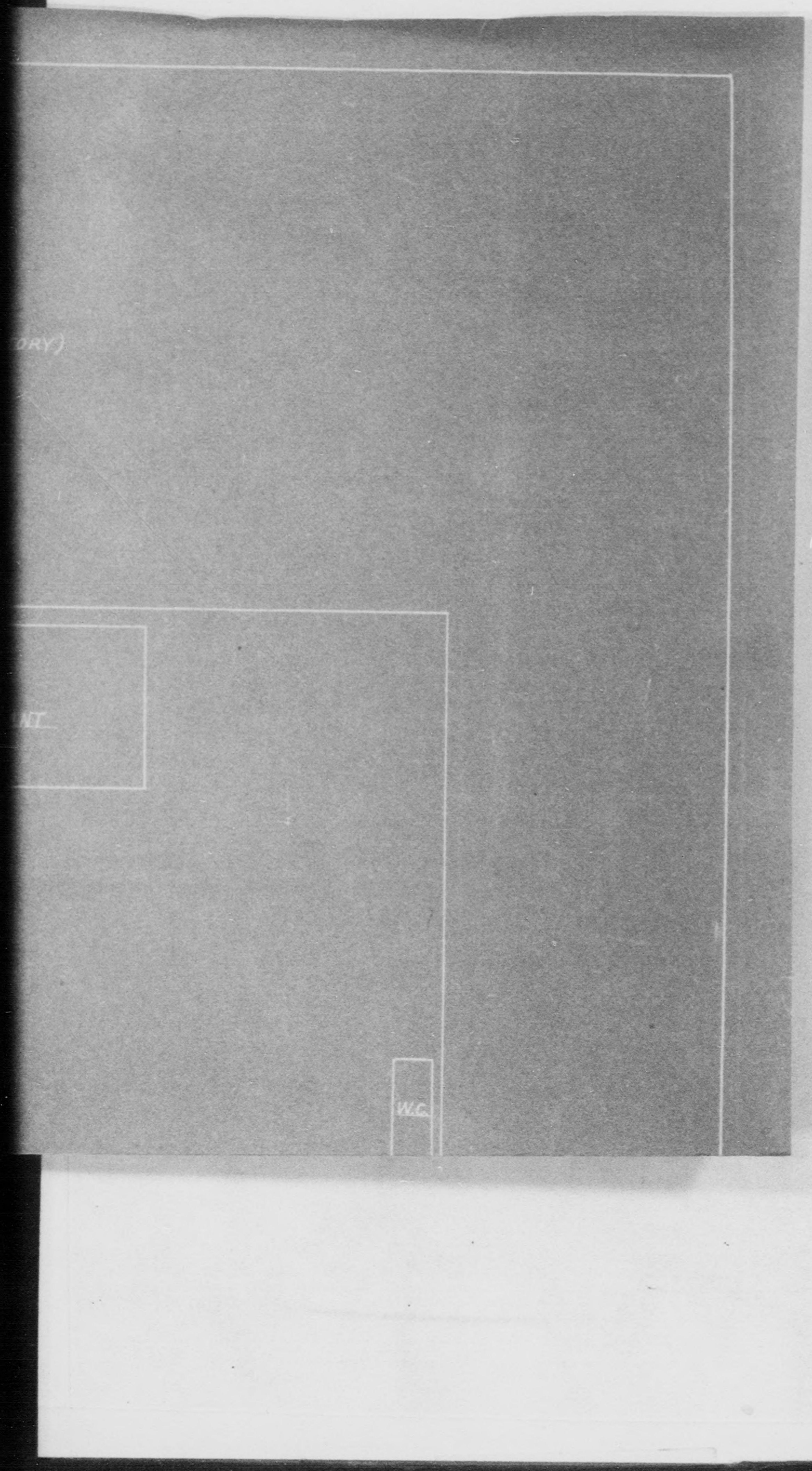
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

KABUSHIKI KAISHA HAMAMATSU FACTORY

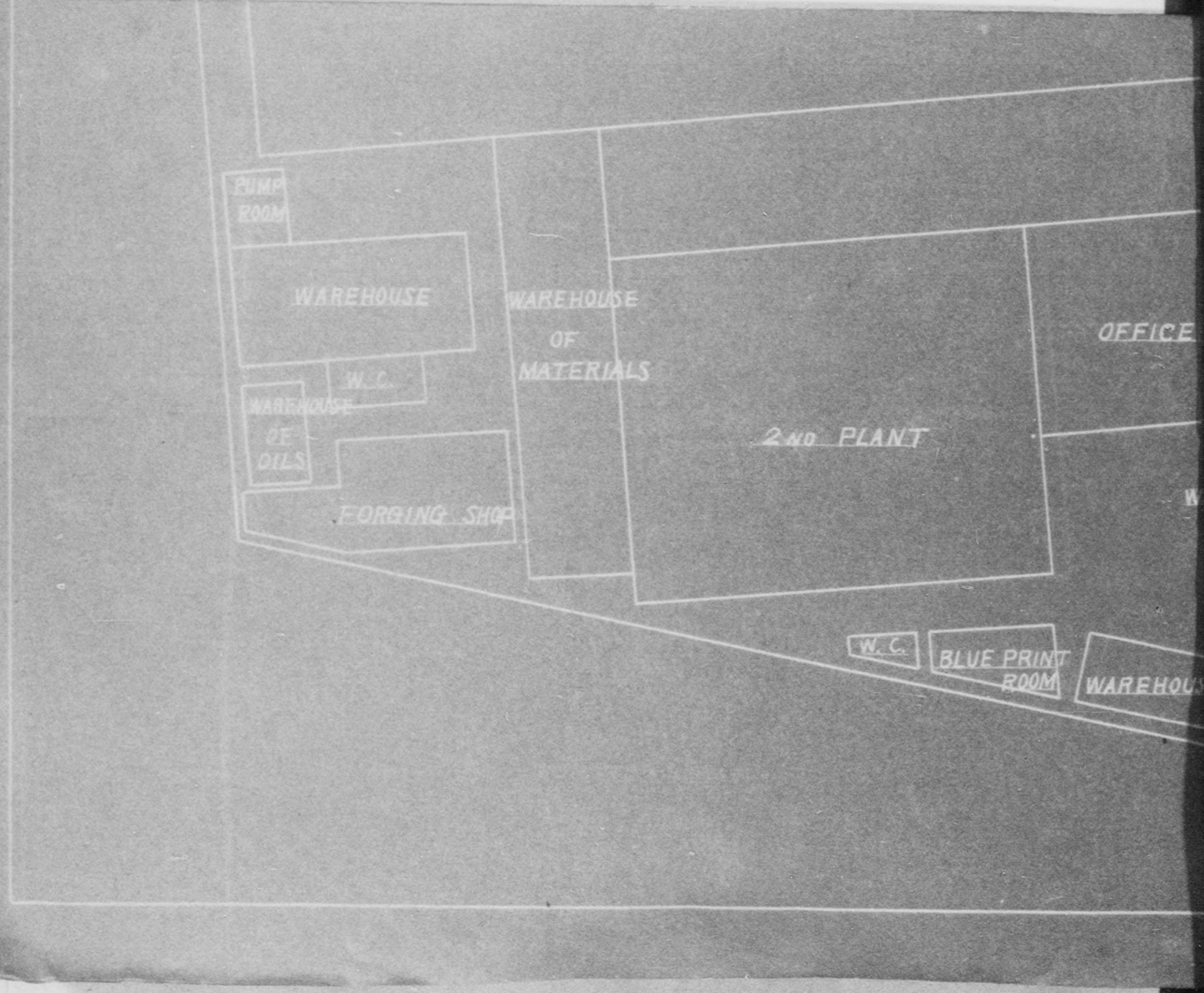
(OLD NAME : ASANO JYUKOGYO KABUSHIKI KAISHA HAMAMATSU 1ST. FACTORY)

PLAN OF ARRANGEMENT OF PLANT

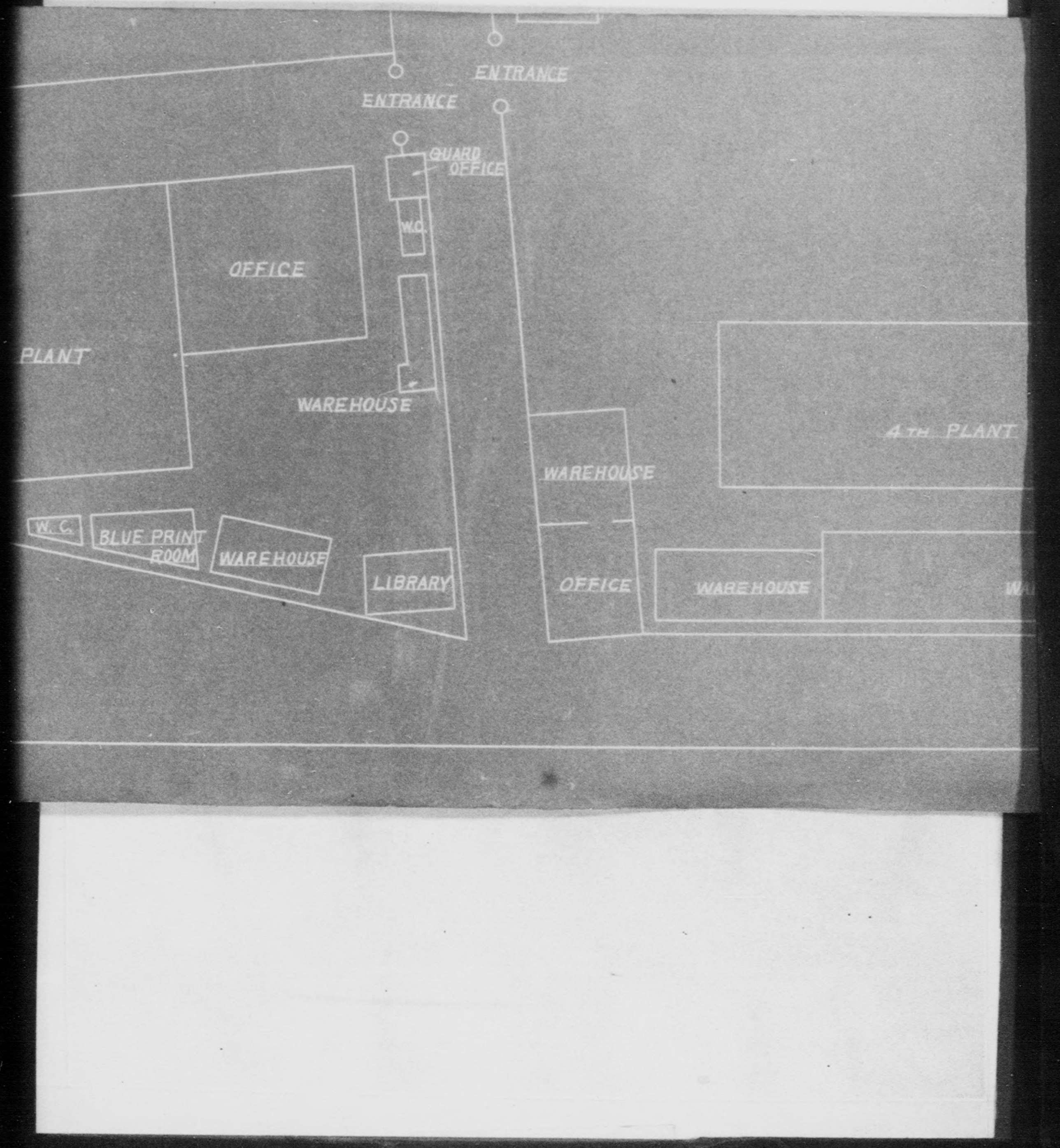
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



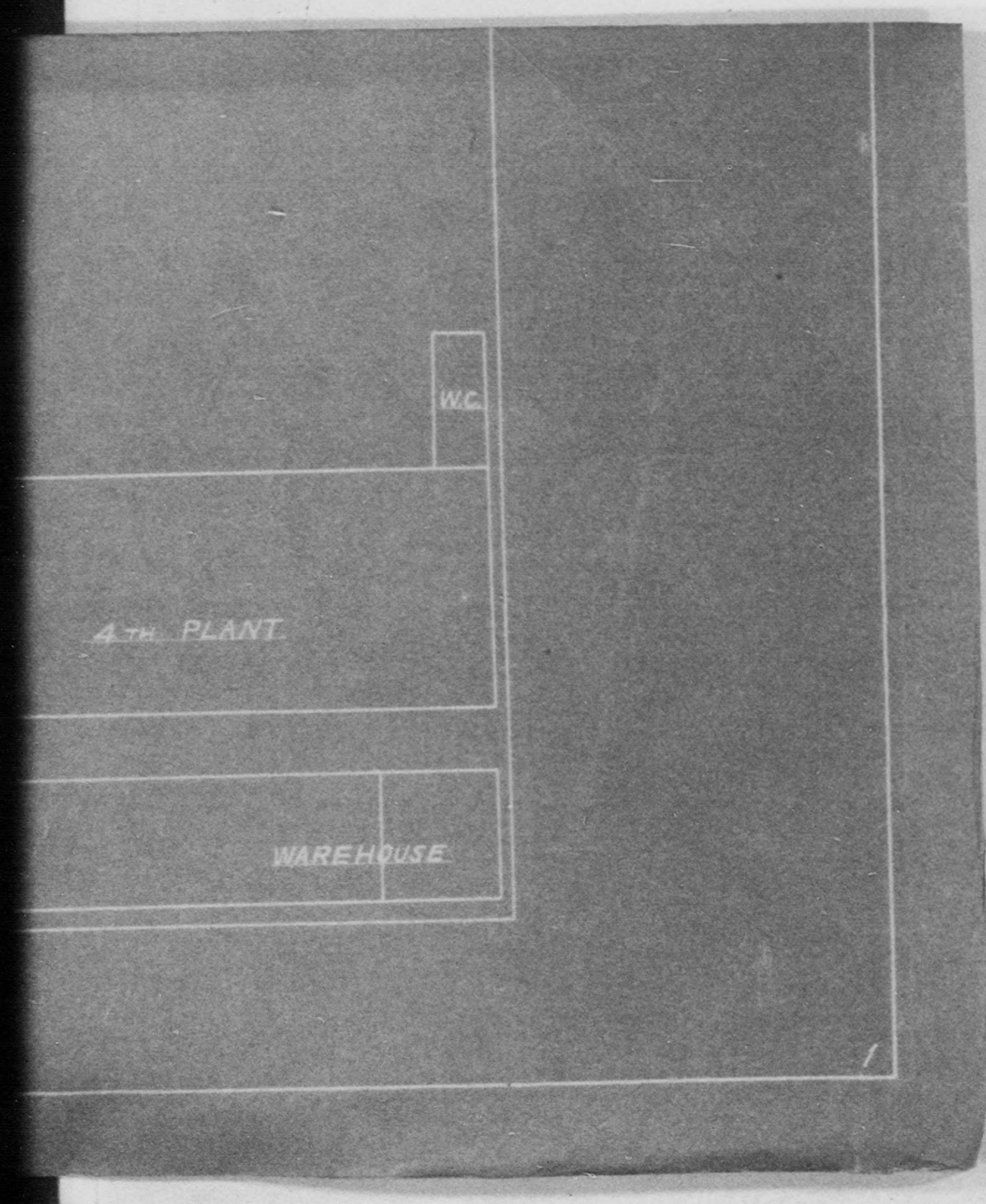
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



PLAN OF ARRANGEMENT OF MACHINERY AND EQUIPMENT

AT

1ST PLANT (MACHINING SHOP)

◎: MACHINE DESIRED TO BE EXCLUDED FROM REPARATION

K~12P~1

K~10P~2

K~12P~2

K~85H~1

K~16L~1

K~20L~2

K~30UD~1

K~2.5B~1

K~2.5B~2

K~2.5B~5

K~2.5B~3

K~12L~2

K~4.5RD~1

K~12L~1

K~8D~1

K~UG~2

K~26UD~1

50 KVA ELECTRIC TRANSFORMER

50 KVA ELECTRIC TRANSFORMER

K~265H~1

K~165H~2

K~165H~1

K~205H~1

K~205H~2

K~8L~6

K~8L~5

K~6L~16

K~6L~15

K~6L~14

K~8L~1

K~6L~13

K~6L~4

K~6L~3

K~8GC~2

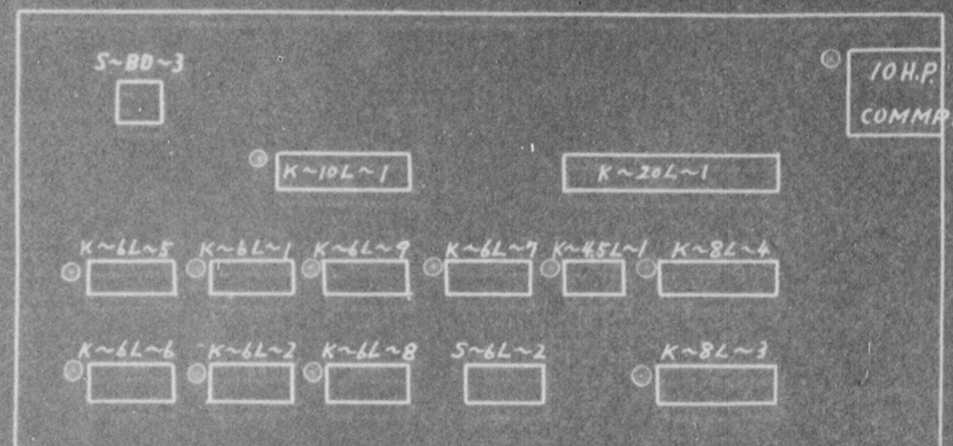
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

K~16L~1
K~20L~2
K~30UD~1
K~2.5B~1
K~2.5B~2
K~2.5B~3
K~2.5B~4
K~12L~2
K~4.5RD~1
K~12L~1
K~8D~1
K~UG~2
K~26UD~1
K~20SH~1
K~20SH~2
K~8L~6
K~8L~5
K~6L~16
K~6L~15
K~6L~14
K~8L~1
K~6L~13
K~6L~4
K~6L~3
K~8GC~2
K~PG~1
K~2MU~1
K~UG~1
K~2MU~2
K~8GC~1
K~6L~11
K~GR~1
K~CM~1
K~6L~10
K~24GC~1
K~6L~12
K~24GC~2
K~8L~2
5~24GC~5
K~UG~3
K~105L~1

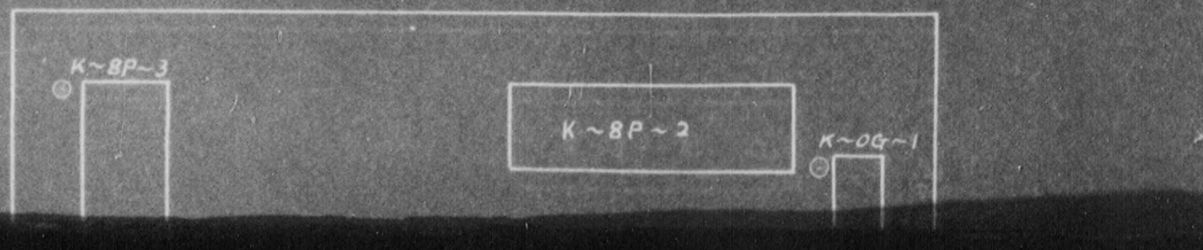
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

PLAN OF ARRANGEMENT OF MACHINERY AND EQUIPMENT AT 2ND PLANT (MACHINING & FINISHING SHOP)



◎: MACHINE DESIRED TO BE EXCLUDED FROM REPARATION

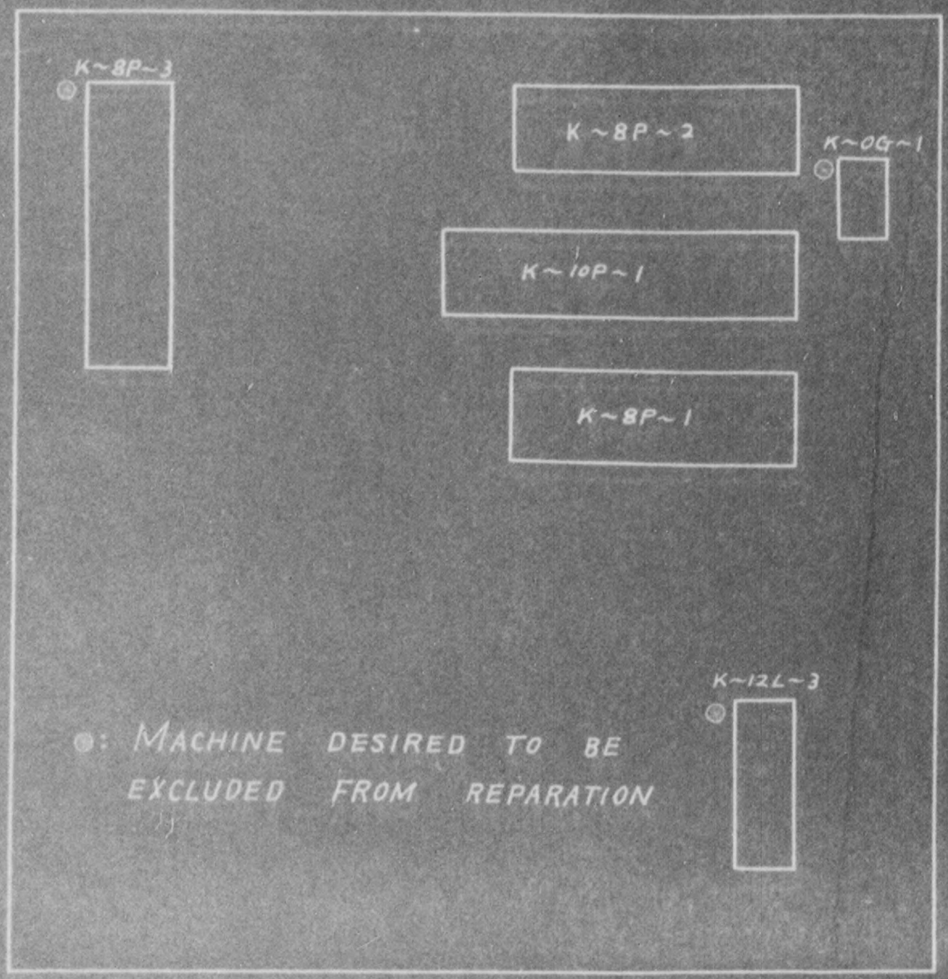
PLAN OF ARRANGEMENT OF MACHINE TOOLS AT 3RD PLANT (MACHINING SHOP)



PLAN OF ARRANGEMENT OF MACHINE TOOLS

AT

3RD PLANT (MACHINING SHOP)



◎: MACHINE DESIRED TO BE EXCLUDED FROM REPARATION

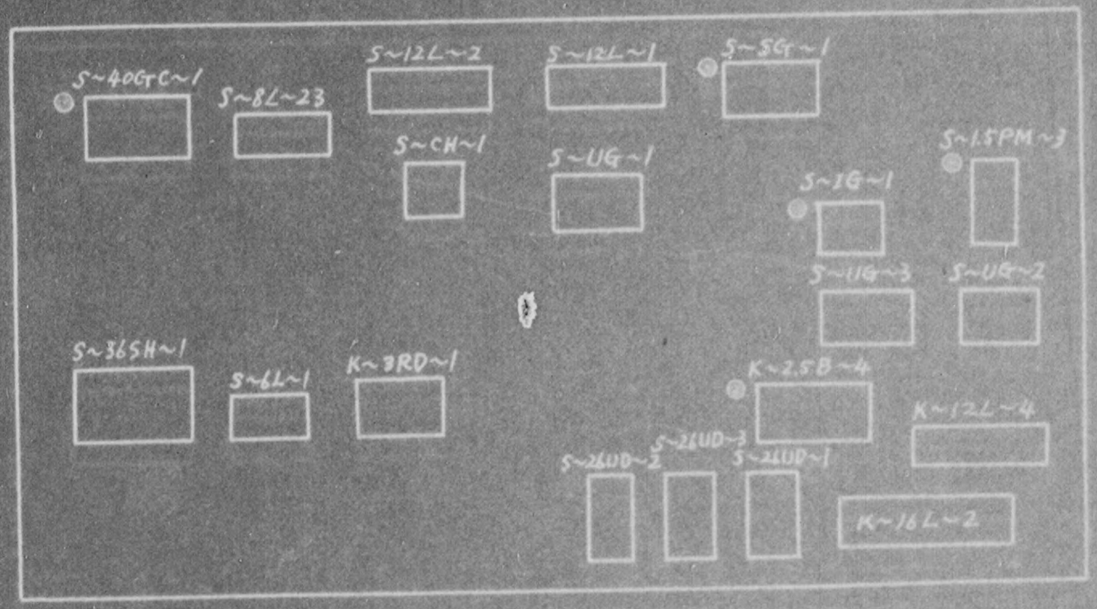
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

PLAN OF ARRANGEMENT OF MACHINE TOOLS

AT

4TH PLANT (FINISHING SHOP)

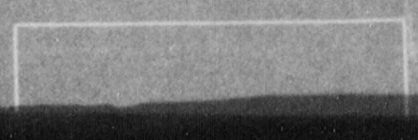


●: MACHINE DESIRED TO BE EXCLUDED FROM REPARATION

PLAN OF ARRANGEMENT OF MACHINE TOOLS

AT

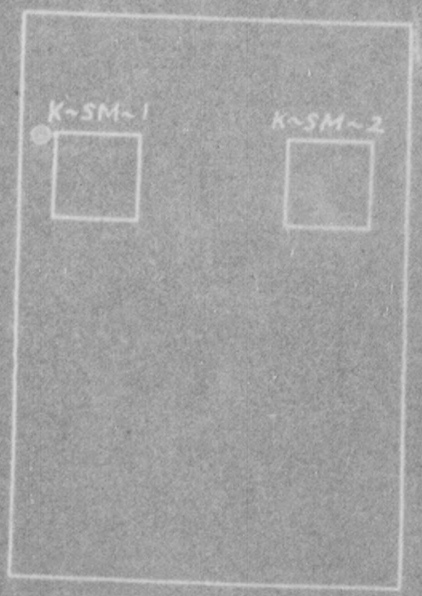
WAREHOUSE OF MATERIALS



PLAN OF ARRANGEMENT OF MACHINE TOOLS

AT

WAREHOUSE OF MATERIALS



N

SALT MANUFACTURING PLANT

AT

SHINOHARA-MURA

100 KVA
ELECTRIC
TRANSFORMER
3 SETS

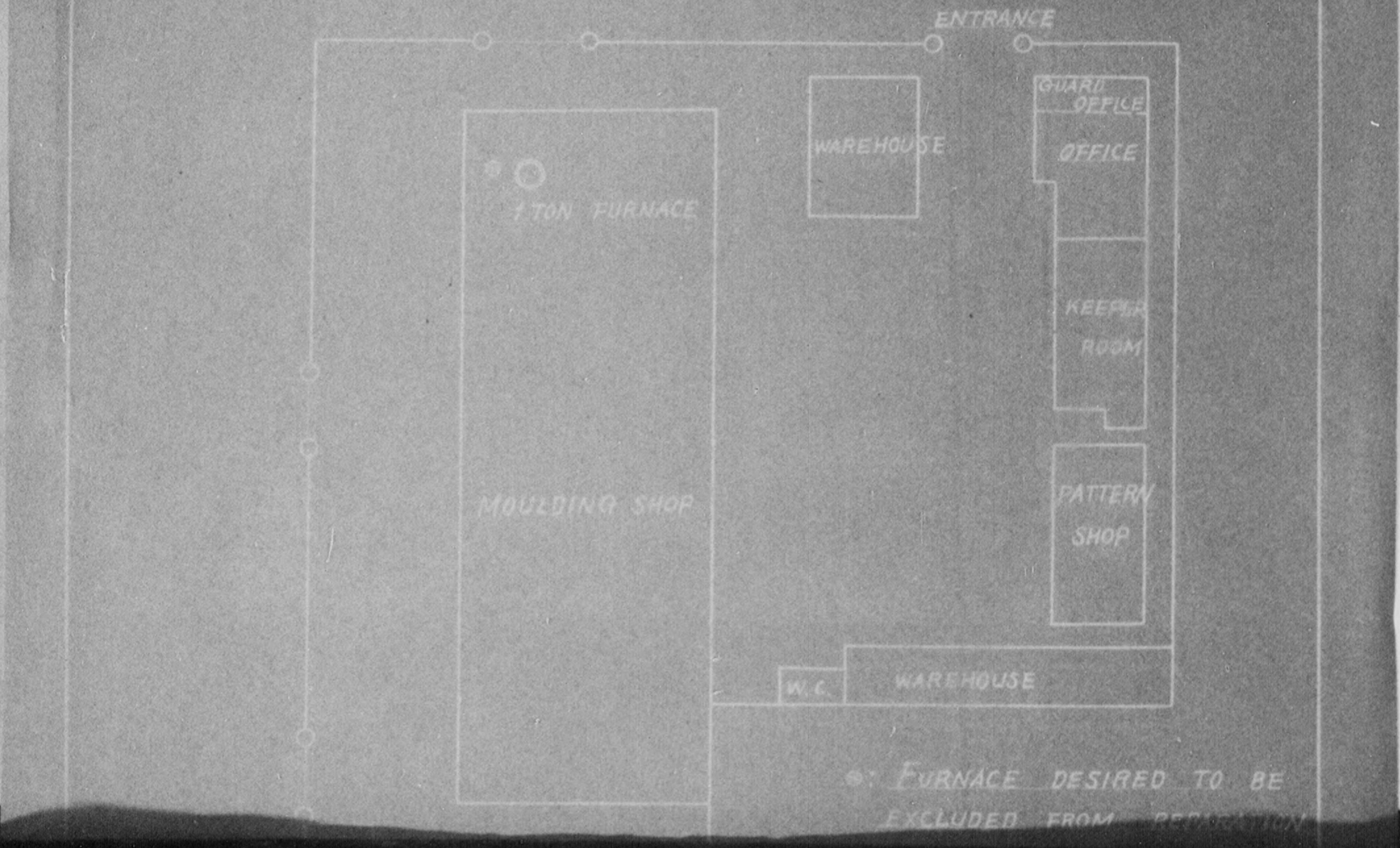
●: MACHINE DESIRED
TO BE EXCLUDED
FROM REPARATION

4

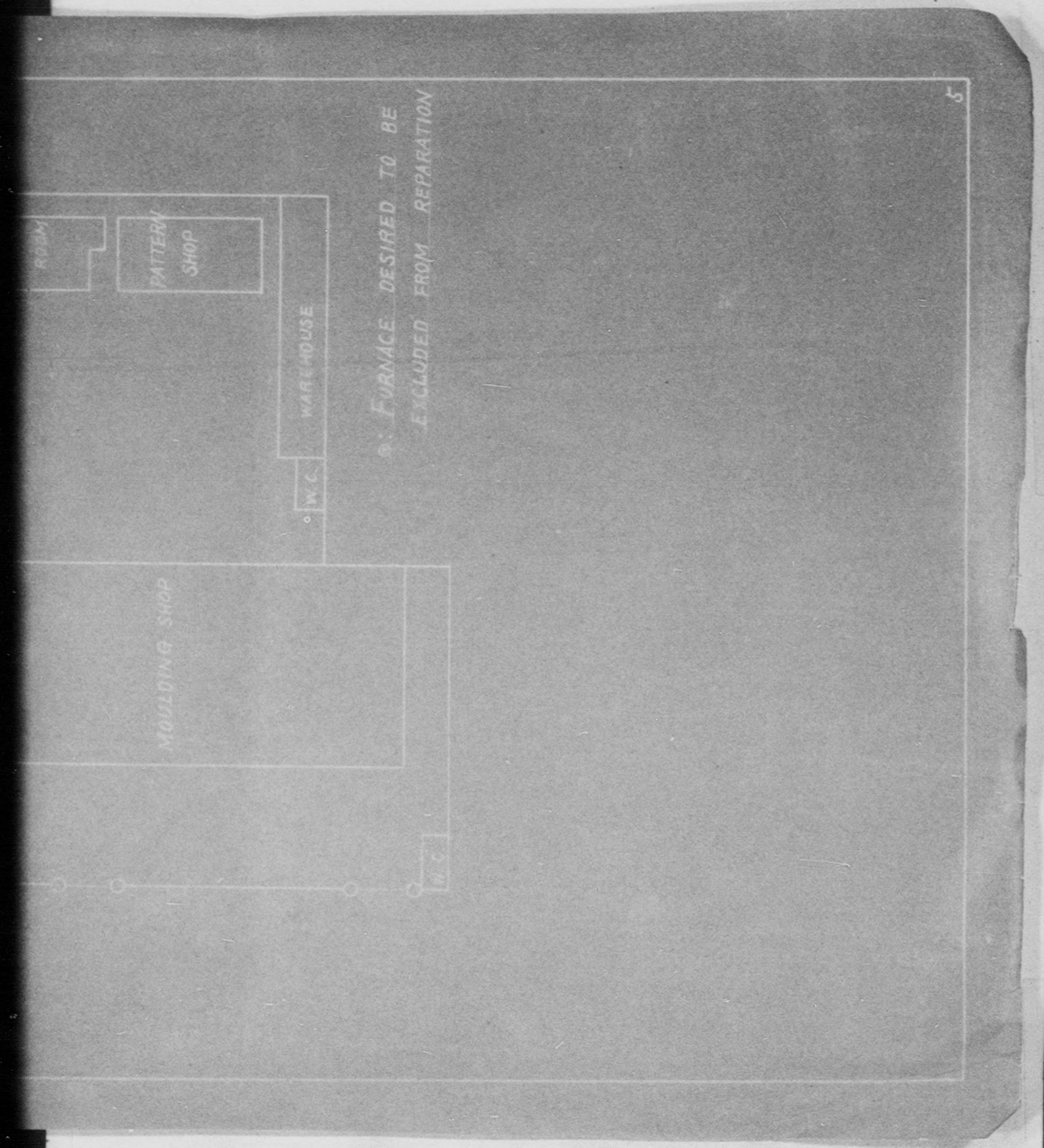
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 45013

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 745013

PLAN OF ARRANGEMENT OF EQUIPMENT AT MOULDING SHOP



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



LIST OF MACHINERY AND EQUIPMENT

HAMAMATSU 2ND FACTORY

Description	Size	Type	Maker	mfg. Year	Mark
10' Lathe	3100 × 520	Motor drive	Asano Zyuko	1941	H — 10L — 1
〃 〃	〃	〃	〃	〃	H — 10L — 2
〃 〃	3150 × 520	〃	〃	1942	H — 10L — 3
〃 〃	〃	〃	〃	〃	H — 10L — 4
12' 〃	3660 × 380	Belt drive	Nisikawa Iron Works	1938	H — 12L — 1
〃 〃	3660 × 680	Motor drive	Daido Manufacturing Co	1940	H — 12L — 2
〃 〃	〃	〃	〃	〃	H — 12L — 3
〃 〃	3660 × 760	〃	Nisikawa Iron Works	〃	H — 12L — 4
〃 〃	〃	〃	〃	〃	H — 12L — 5
〃 〃	3660 × 620	〃	Ōkuma Iron Works	1941	H — 12L — 6
〃 〃	3700 × 840	〃	Asano Zyukō	1942	H — 12L — 7
〃 〃	〃	〃	〃	〃	H — 12L — 8
〃 〃	〃	〃	〃	〃	H — 12L — 9
〃 〃	〃	〃	〃	〃	H — 12L — 10
〃 〃	〃	〃	〃	〃	H — 12L — 11
〃 〃	〃	〃	〃	〃	H — 12L — 12
〃 〃	〃	〃	〃	〃	H — 12L — 13
〃 〃	〃	〃	〃	〃	H — 12L — 14
14' 〃	4900 × 740	〃	Ōkuma Iron Works	1940	H — 14L — 1
〃 〃	4900 × 900	Belt drive	Katō Iron Works	〃	H — 14L — 2
16' 〃	5000 × 760	Motor drive	Asano Zyukō	1941	H — 16L — 1
〃 〃	〃	〃	〃	〃	H — 16L — 2
〃 〃	〃	〃	〃	〃	H — 16L — 3
20' 〃	6000 × 960	Belt drive	Nisikawa Iron Works	1938	H — 20L — 1
〃 〃	6000 × 900	〃	Matuda Iron Works	1940	H — 20L — 2

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

〃	〃	3660×620	〃	Okuma Iron Works	1941	H — 12L — 6
〃	〃	3700×840	〃	Asano Zyukō	1942	H — 12L — 7
〃	〃	〃	〃	〃	〃	H — 12L — 8
〃	〃	〃	〃	〃	〃	H — 12L — 9
〃	〃	〃	〃	〃	〃	H — 12L — 10
〃	〃	〃	〃	〃	〃	H — 12L — 11
〃	〃	〃	〃	〃	〃	H — 12L — 12
〃	〃	〃	〃	〃	〃	H — 12L — 13
14′	〃	4900×740	〃	〃	〃	H — 12L — 14
〃	〃	4900×900	Belt drive	Okuma Iron Works	1940	H — 14L — 1
16′	〃	5000×760	Motor drive	Katō Iron Works	〃	H — 14L — 2
〃	〃	〃	〃	Asano Zyukō	1941	H — 16L — 1
〃	〃	〃	〃	〃	〃	H — 16L — 2
〃	〃	〃	〃	〃	〃	H — 16L — 3
20′	〃	6000×460	Belt drive	Nisikawa Iron Works	1938	H — 20L — 1
〃	〃	6000×900	〃	Matuda Iron Works	1940	H — 20L — 2
〃	〃	6000×920	Motor drive	Takizawa Iron Works	1942	H — 20L — 3
7′ Turning Mill Machine		7′ × 8′′	〃	Mikuni Manufacturing CO.	1941	H — 7TM — 1
30 Boring Lathe		9500×915	〃	Ōsaka Saiki	1941	H — 30GB — 1
〃	〃	9800×1015	〃	〃	〃	H — 30GB — 2
40	〃	〃	〃	Asano Zyukō	1943	H — 40GB — 1
〃	〃	〃	〃	〃	〃	H — 40GB — 2
5M	〃	15645×780	〃	〃	1944	H — 5MGB — 1
〃	〃	〃	〃	〃	〃	H — 5MGB — 2
No.2.5 Horizontal Boring Machine		70	〃	Ōsakira Manufacturing CO.	1938	H — 2.5B — 1
〃	〃	〃	〃	〃	1939	H — 2.5B — 2
〃	〃	〃	〃	〃	1940	H — 2.5B — 3
〃	〃	〃	〃	〃	〃	H — 2.5B — 4

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 77501013

LIST OF MACHINERY AND EQUIPMENT

HAMAMATSU 2ND FACTORY

Description	Size	Type	Maker	mfg. Year	Mark
No3 Horizontal Boring Machine	95	Motor drive	Daidō mfg. Co.	1940	H - ~~1~~ - 1
〃 〃	〃	〃	〃	〃	〃 〃 2
〃 〃	90	〃	Ōhuō Iron Works	1941	〃 〃 3
6' 〃 Planer	1830 × 690	〃	Takahasi Iron Works	〃	H - 6P - 1
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 2
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 3
〃 〃	〃 × 〃	〃	〃	1942	〃 〃 4
8' 〃	2400 × 750	〃	Sibaura mfg. Co.	1940	H - 8P - 1
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 2
〃 〃	〃 × 〃	〃	Kasai Iron Works	〃	〃 〃 3
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 4
10' 〃	3000 × 850	〃	Nagata Iron Works	1938	H - 10P - 1
〃 〃	〃 × 〃	〃	Honda Iron Works	1940	〃 〃 2
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 3
12' 〃	3658 × 1219	〃	Nippon Zyukō	1942	H - 12P - 1
20' 〃	6500 × 920	〃	Ōsaka mfg. Co.	〃	H - 20P - 1
No.2 Universal Milling Machine	1140 × 270	〃	Sansyō mfg Co.	1941	H - 2UM - 1
No.3 Vertical Milling Machine	1420 × 380	〃	Kasuga mfg Co.	1939	H - 3VM - 1
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 2
〃 〃	1520 × 300	〃	Imaizumi Seiki	1941	〃 〃 3
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 4
〃 〃	1400 × 300	〃	Iwasa Iron Works	〃	〃 〃 5
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 6
No.4 〃	2100 × 450	〃	〃	1942	H - 4VM - 1
〃 〃	1800 × 420	〃	Hirano mfg. Co.	1943	〃 〃 2
No.8 〃	2385 × 480	〃	Ōsaka mfg. Co.	1941	H - 8VM - 1
8" Slotting Machine	200	Belt drive	Nisibayasi mfg. Co	1938	H - 8S - 1
10" 〃	〃	〃	〃	〃	〃 〃 2

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

〃	〃 × 〃	〃	〃	〃	〃 〃 3
12′ 〃	3658 X 1219	〃	Nippon Zyukō	1942	H – 12P – 1
20′ 〃	6500 X 920	〃	Ōsaka mfg. Co.	〃	H – 20P – 1
No.2 Universal Milling Machine	1140 X 270	〃	Sansyō mfg Co.	1941	H – 2UM – 1
No.3 Vertical Milling Machine	1420 X 380	〃	Kasuga mfg Co.	1939	H – 3VM – 1
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 2
〃 〃	1520 X 300	〃	Imaizumi Seiki	1941	〃 〃 3
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 4
〃 〃	1400 X 300	〃	Iwasa Iron Works	〃	〃 〃 5
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 6
No.4 〃	2100 X 450	〃	〃	1942	H – 4VM – 1
〃 〃	1800 X 420	〃	Hirano mfg Co.	1943	〃 〃 2
No.8 〃	2385 X 480	〃	Ōsaka mfg. Co.	1941	H – 8VM – 1
8″ Slotting Machine	200	Belt drive	Nisibayasi mfg Co.	1938	H – 8SL – 1
10″ 〃	250	Motor drive	Nisikawa Iron Works	1940	H – 10SL – 1
12″ 〃	300	〃	〃	〃	H – 12SL – 1
20″ 〃	500	〃	Tukahara Iron Works	1940	H – 20SL – 1
〃 〃	〃	〃	Yokoyama mfg Co.	1941	〃 〃 2
4′ Radial Drilling Machine	1220 X 42	〃	Iwasina mfg Co.	1940	H – 4RD – 1
5′ 〃	1500 X 35	〃	Minoura Zyukō	1941	H – 5RD – 1
6′ 〃	1800 X 60	〃	〃	1943	H – 6RD – 1
〃 〃	〃 × 〃	〃	〃	〃	〃 〃 2
Metal Sawing Machine	360	〃	Hamada mfg. Co.	1938	H – MS – 1
	Total	73 sets			

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

KOKURA SEIKO KABUSHIKI KAISHA HAMAMATSU FACTORY (OLD NAME : ASANO ZYU

PLAN

N

OFFICE

ENTRANCE

5TH PLANT

2ND PLA

7TH PLANT

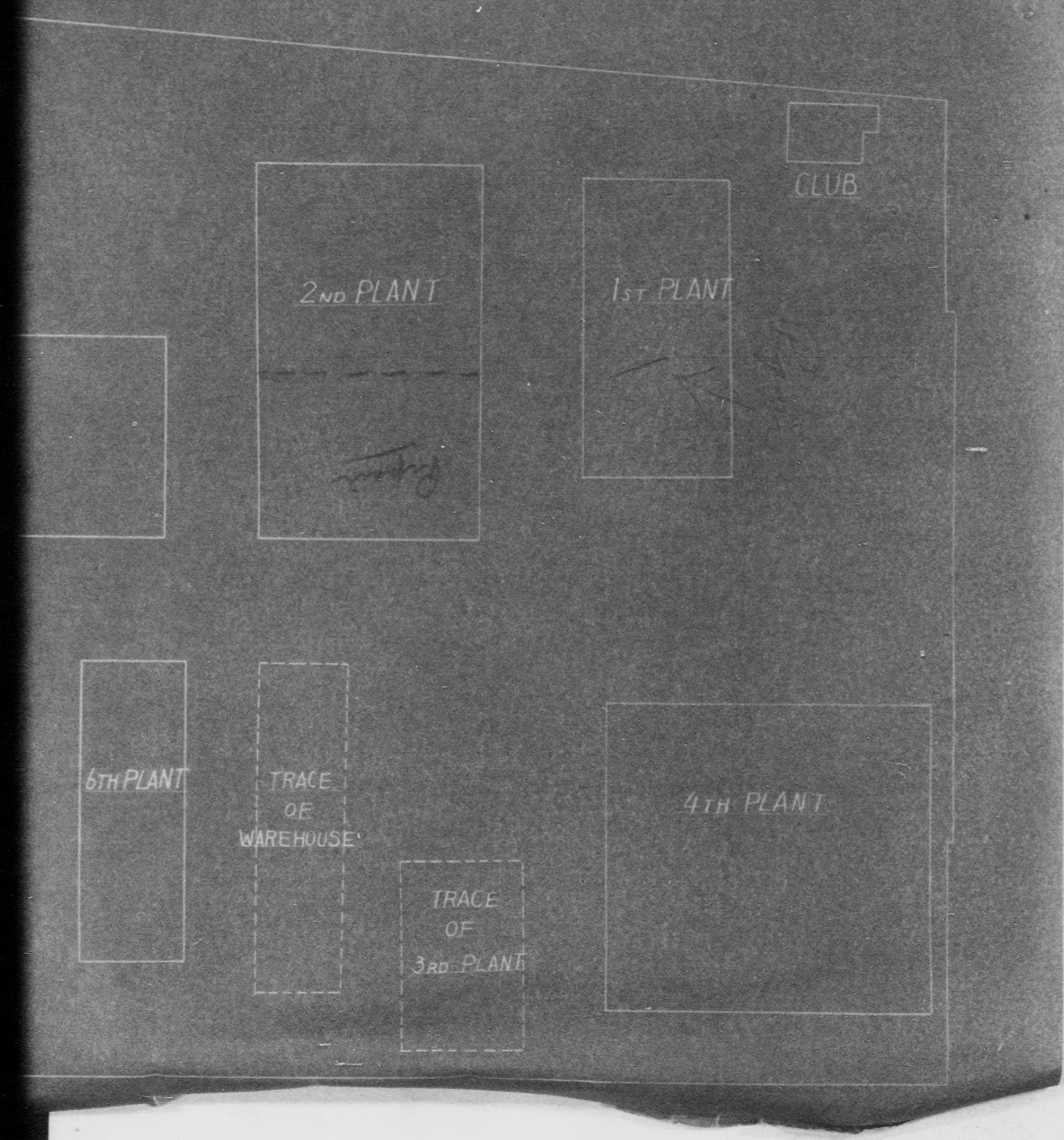
6TH PLANT

TRACE OF WAREHOUSE

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

ACTORY (OLD NAME: ASANO ZYUKOGYO KABUSHIKI KAISHA HAMAMATSU 2ND FACTORY)

PLAN OF ARRANGEMENT OF PLANT



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PLAN OF ARRANGEMENT OF MACHINE TOOLS AT 2ND PLANT.

H-3B-2

H-3B-1

H-12L-5

H-12L

H-10L-1

H-10

H-6p-1

H-6p-2

H-6p-3

H-6p-4

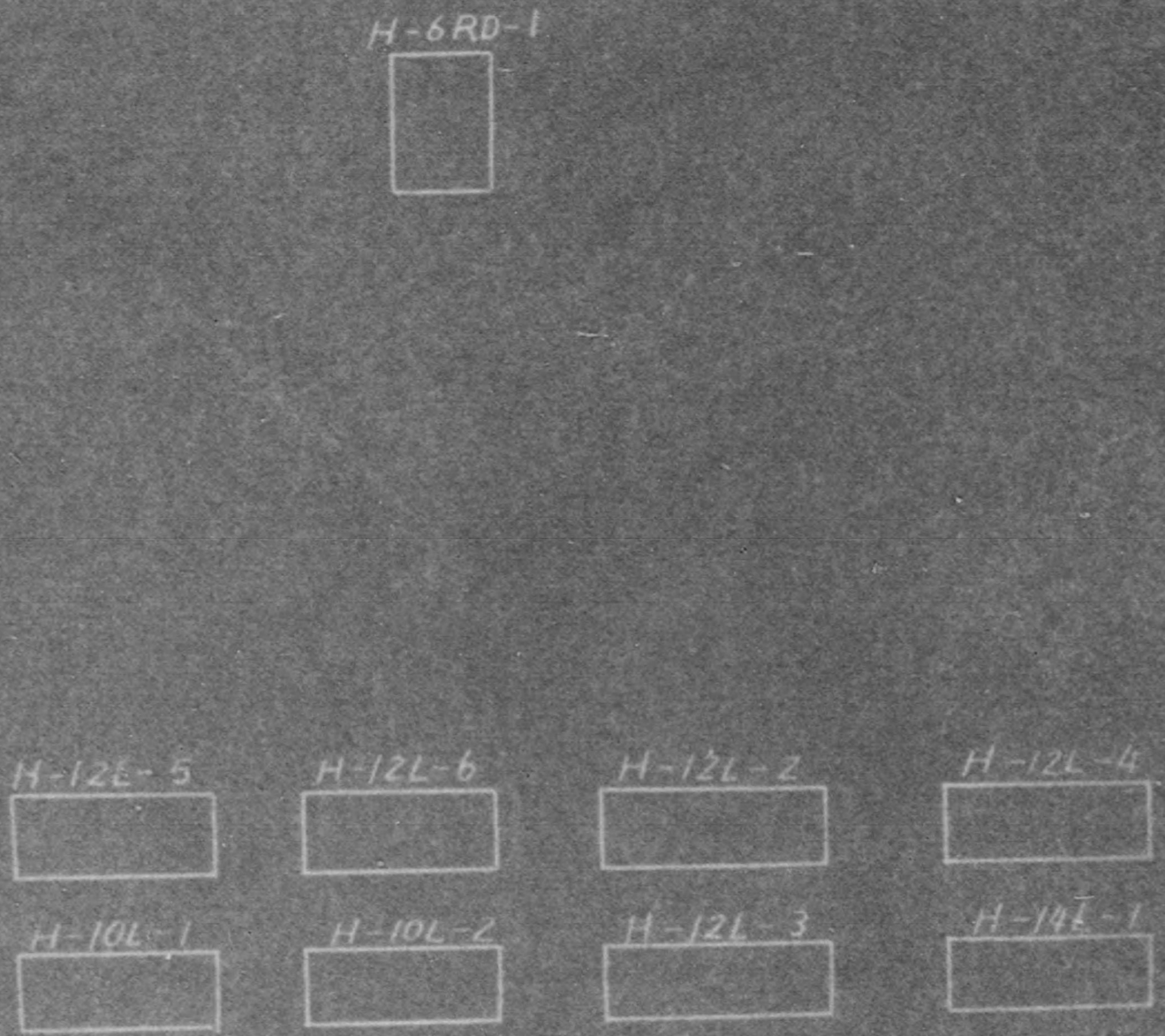
H-10p-2

H-8p-1

H-8p-2

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

NGEMENT OF MACHINE TOOLS
AT
2ND PLANT.



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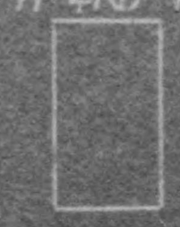
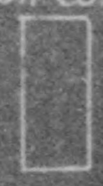
PLAN OF ARRANGEMENT OF MACHINE TOOLS

AT

1ST PLANT





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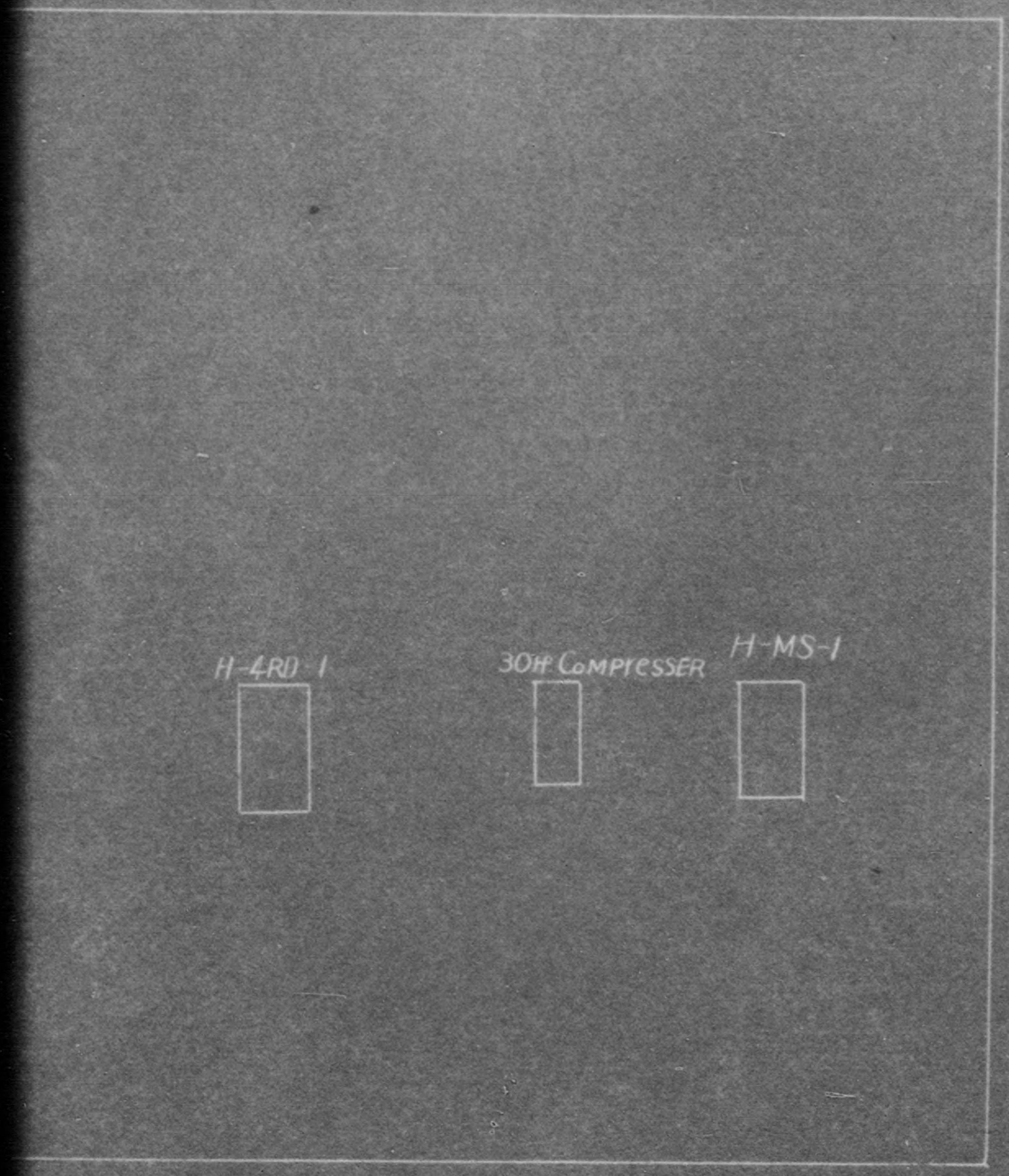
Arrangement of Machine Tools

At

1st Plant.



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PLAN OF ARRANGEMENT OF MACHINE TOOLS AT 4

H-20SL-2 H-20SL-1 H-12SL-1 H-2VM-1 H-3VM-6 H-3VM-

H-5RD-1 H-25B-1 H-25B-2 H-25B-3 H-25B-4 H-6RD-2 H-3B-3 H-4VM-1 H-3VM-3

H-12P-1

H-20L-3

H-8P-3 H-8P-4 H-10P-1 H-10P-3 H-16L-2

H-20P-1

H-10SL-1

H-7TM-1

H-30GB-2

H-30GB-1

H-12L-13 H-12L-12 H-12L-14 H-10L-3

H-12L-11 H-12L-10 H-12L-7 H-12L-9 H-12L-8

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NT OF MACHINE TOOLS AT 4TH PLANT

2SL-1

H-2VM-1

H-3VM-6

H-3VM-5

H-3VM-2

H-4VM-2

4 H-6RD-2

H-3B-3

H-4VM-1

H-3VM-3

H-3VM-4

H-8VM-1

H-10P-1

H-10P-3

H-16L-2

H-16L-1

H-3VM-1

H-40GB-2

H-40GB-1

L-14

H-10L-3

H-10L-4

-7

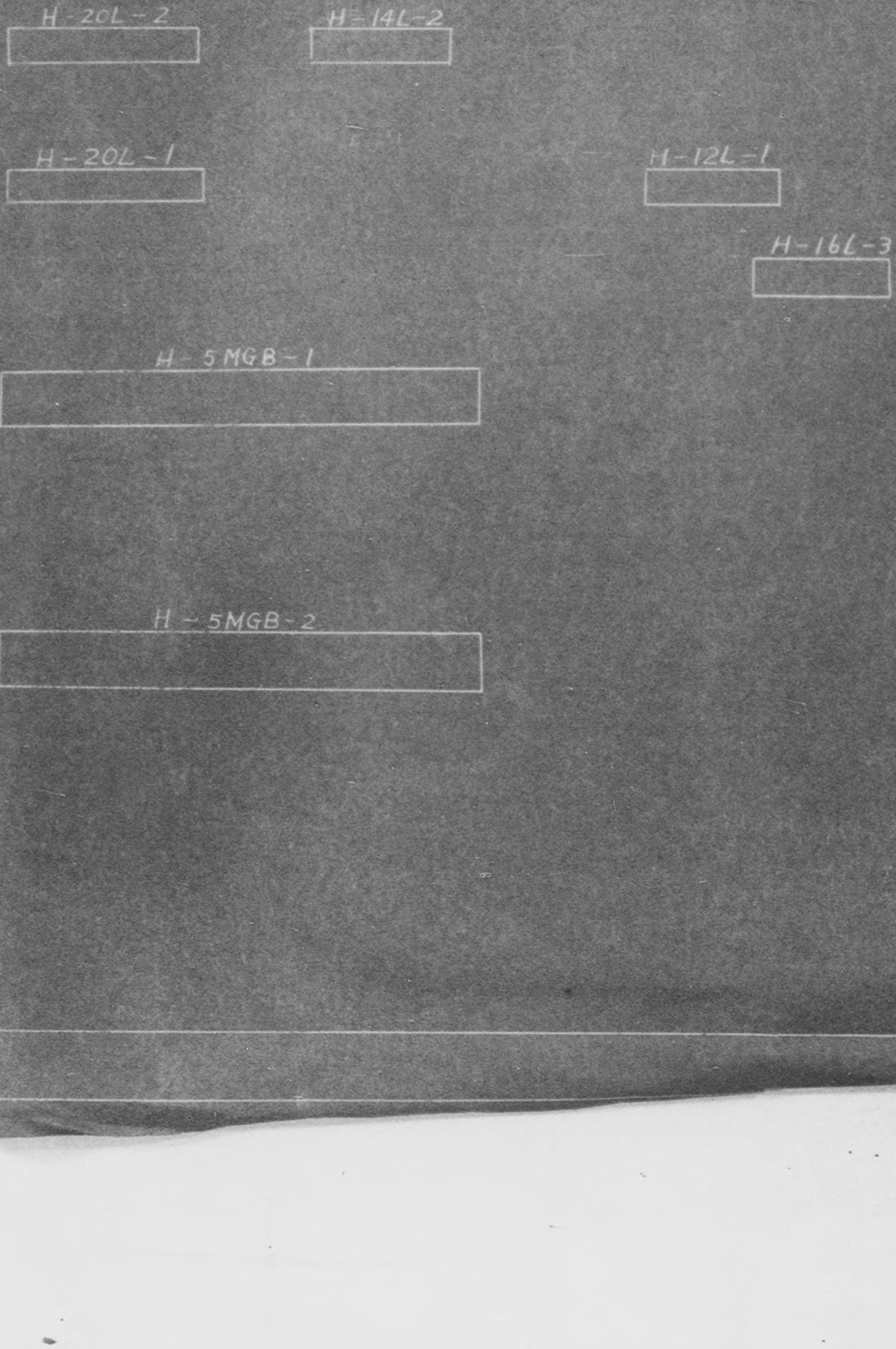
H-12L-9

H-12L-8

H-8SL-1

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

PLAN OF ARRANGEMENT OF MACHINE TOOLS AT 5TH PLANT.



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

HINE TOOLS AT 5TH PLANT

H-12L-1

H-16L-3

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr, Hq Shizuoka Mil Govt Team, APO 710, dtd 25 Sept 46, Subj: "Report Required by OI-1/2 on plant listed for reparations inventory SCAPIN 1133 (Kokura Seiko K.K., Hamamatsu, - formerly Asano Jukogyo K.K. Hamamatsu Plants No.1 and No.2)

1st Ind CMS/af

Hq Tokai-Hokuriku Mil Govt Region, APO 710, 2 Oct 46

TO: CO, Shizuoka Mil Govt Team, APO 710

1. It is the responsibility of your Headquarters to determine whether or not branch and dispersal plants are intended to be included on the reparations list with the main plant. It would appear that references 1 (b) and 1 (f) are not to be so included.

2. It is also the responsibility of your Headquarters to recommend additions and deletions to the list if investigation warrants. It would appear that reference 1 (b) was not intended to be on the machine tool list. Your Headquarters may, however, desire to recommend inclusion of it on the munitions list.

3. It is not necessary to relate the instructions given by your Industry Officer to a plant. The OI 1/2 report is merely for the purpose of informing higher authority that custody and control directives have been complied with.

4. Therefore, it is desired that unnecessary material be eliminated from this report before it is forwarded to higher Headquarters.

BY ORDER OF COLONEL BURNELL:

Lee A. McDonald

LEE A. McDONALD
Capt, AUS
Adjutant

Incl:
n/c

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

HEADQUARTERS
SHIZUOKA MIL GOV'T TEAM
APO 710

25 Sept. 1946

SUBJECT: Report required by CI-1/2 on plant listed for reparations inventory SCAPIN 1133 (Kokura Seiko K.K., Hamamatsu,- formerly Asano Jukogyo K.K. Hamamatsu Plants No.1 and No.2)

TO : Commanding Officer, Tokai-Hokuriku Mil Govt Region, APO 710.

1. This installation consists of the following:
(a) Main plant - approximately 98 machines - at 2400 Nakajima-cho (former No.1 plant)
(b) No.2 plant - 1600 Nakajima-cho (approximately 73 machines)
(c) Foundry - 266 Nakajima-cho(2 cupolas, 2 blowers)
(d) Shikiji Dispersed plant and storehouses (storehouses at Terai (25 machines) and Aoshima (5 machines), plant at Yamada (49 machines)).
(e) Akaho Dispersed Plant at Akaho-machi, Nagano Prefecture. **(147 Machines)**
(f) Salt factory - Shinohara-mura.

2. All parts of this plant with the exception of (e) have been inspected. Adequate steps for guarding and security have been taken. Condition of buildings makes protection of machines from elements difficult, and in instance practically impossible. Machines in operation at main plant, 1(a), are in good condition and necessary steps for overall cleaning and maintenance have been taken on all machinery and the work is underway in all locations inspected.

3. The management is complying with all provisions of the directive. Some time will be required however to provide proper housing of all machines.

4. At the time the plant was placed under SCAPIN 1133 a "long form" application for operation was pending. On 29 August Hq. 8th Army authorized continued operation of plant but conversion permit was not granted.

5. The mainplant, 1(a), was built in 1934 by the Nishikawa Iron Works and subsequently enlarged. The firm produced diesel engines and machine tools. In 1940 the plant was taken over for the sole manufacture of machine

Tu 13

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

HEADQUARTERS
SHIZUOKA MIL GOV'T TEAM
APO 710

25 Sept. 1946

SUBJECT: Report required by OI-1/2 on plant listed for reparations inventory SCAPIN 1133 (Kokura Seiko K.K., Hamamatsu,- formerly Asano Jukogyo K.K. Hamamatsu Plants No.1 and No.2)

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

(cont'd)
tools by Asano Jukogyo K.K., which had begun the construction of the nearby "No.2 plant", for munitions production, in 1939. Though there was some increase in equipment, the production figures do not seem to indicate that number of equipments were greatly increased after this change. This plant suffered no war damage. Over one third of its machines however were dispersed by the time the war ended. Instructions have been given the plant to repair leaky roofs and repair windows for the better protection of machines.

6. Plant No.2, 1(b), was contructed (begun 1939, operation 1941) especially for the manufacture of anti aircraft guns, and contains a number of very large lathes and rifling machines. The plant was 80% destroyed, and the remainder severly damaged and all the remaining machines, approximately 73 have been exposed to weather since July 1945. Approximately 147 of this plant's machines were dispersed to Akaho-machi, Nagano Prefecture. A list of these machines is inclosed and it is requested that these machines be inventoried by the Nagano Military Government Team, and carried for reparations under a number for that prefecture. All large pieces of machinery in this plant which are unsheltered have previcusly been painted to protect them from rust. The plant has been instructed to repair Bldg No.1 and one half of Bldg No.2 of this plant (see diagram inclosed) and to move into these two buildings all except approximately 30 very large machines in this plant area. These large units are to have all surfaces subject to rust repainted and all movable parts heavily greased and heavy paper applied. If this arrangement does not meet with the approval of the G.H.Q. inspection team other instructions will begiven. Other dispersed machines from location 1(d), are also to be moved here. The plant has been told to discontinue cleaning of other items of machinery in this area until this shelter is provided, which is to be done with all haste and cleaning resumed as soon as shelter is provided.

7. The buildings at location 1(d) Shikiji Dispersed Plant, are very inadequate and removal to location 1(b) has been ordered as soon as required repairs above referred to are made. Cleaning and maintenance of machines is being done at the present time.

8. Akaho Dispersed Plant, location 1(e): If Nagano Mil Govt has not already undertaken this inventory please make available this information and have machinery inventoried in that prefecture as facilities for storage lacking if machines were returned to this Prefecture.

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

(cont'd)

9. The plant has been instructed to inventory 22 dispersed machines borrowed from Aichi Tokei Denki K.K., Nagoya (SCAPIN 1134) with their own machines.

10. The company's petition for removal from reparations listing is forwarded with this report as the petition embodies machinery listing and plant diagram of Plant No.1 1(a), and salt factory, 1(f). As there was no conversion of plant No.1, and little change in production after 1941, higher authority may see fit to give some consideration to company's petition to except pre-1941 equipment of plant No.1 from reparations.

FOR THE COMMANDING OFFICER:

Clarence S. Davis

CLARENCE S. DAVIS,
Capt., A.C.
Adjutant.

Inclosures:

1. Production report plant No.1 (4)
2. Production report plant No.2 (4)
3. Report of Dispersed plant at Akaho-machi, Nagano Pref. (4)
4. List of machines borrowed from Aichi Tokei Denki K.K. (4)
5. Petition for removal from reparations together with lists of machines (includes dispersed machinery) and plant diagram of plant No.1 (4)
6. Petition from Labor Union - English (3) Japanese (1)
7. List of machinery and plant diagram, Plant No.2 (4)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

(cont'd)

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

HEADQUARTERS
SHIZUOKA MIL GOV'T TEAM
APO 710

25 Sept. 1946

SUBJECT: Report required by OI-1/2 on plant listed for reparations inventory SCAPIN 1133 (Kokura Seiko K.K., Hamamatsu,- formerly Asano Jukogyo K.K. Hamamatsu Plants No.1 and No.2)

TO : Commanding Officer, Tokai-Hokuriku Mil Govt Region, APO 710.

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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FOR THE COMMANDING OFFICER:

CLARENCE S. DAVIS,
Capt., A.C.
Adjutant.

Inclosures:

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Kokura

HEADQUARTERS
SHIZUOKA MIL. GOV'T TEAM
APO 710 (Shizuoka, Honshu)

17 Sept. 1946

SUBJECT : Application to reconvert to Peacetime Industry.

TO : Kokura Seiko K.K., (Asano Jukogyo K.K., Hamamatsu Kojo) 2400 Nakajima-cho, Hamamatsu Shi.

THRU : Japanese Liaison Office, Shizuoka.

1. Your formal application for reconversions submitted by this office in July will not be approved.

2. Since the time of your application for conversion of the plant (No.1 and No.2 plants) the installation has been added by SCAPIN 1133 to the list of plants designated for reparations inventory.

3. Your plant may continue to operate, except for the production of machine tools, until further notice. Your request to convert the four (4) special rifling machine located in No.2 plant to civilian use is denied. They must not be changed.

BY ORDER OF COLONEL CRAIG:

CLARENCE S. DAVIS,
Capt., A.C.
Adjutant.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr., Hq Shizuoka Mil Govt Team, APO 710, dtd 29 July 1946, subject: "Application to Reconvert to Peacetime Industry (Kokura Seiko K.K.)",

4th Ind CMS/hrb

Hq, Tokai-Hokuriku Mil Govt Region, APO 710, 10 September 1946

TO: CO, Shizuoka Mil Govt Team, APO 710

1. Forwarded for compliance with 2nd indorsement.

2. Requests to rebuild "SP" machines will not be favorably considered henceforth by the Headquarters.

BY ORDER OF COLONEL BURNELL:

Lee A. McDonald

LEE A. McDONALD
Captain, AUS
Adjutant

2 Incls:
n/c

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

HEADQUARTERS
SHIZUOKA MIL. GOV'T TEAM
APO 710 (Shizuoka, Honshu)

29 July 1946

SUBJECT : Application to Reconvert to Peacetime Industry.
(Kokura Seiko K. K.)

TO : Commanding General, Hq. I Corps
APO 301 (Kyoto, Honshu)
(ATTN: Mil. Gov't Section)

1. Inclosed herewith is an application (in quadruplicate) of the Kokura Seiko Co., Ltd. 2400, Nakajima-cho, Hamamatsu City, requesting permission to reconvert to peacetime industry.

2. This Company is a branch plant of the Asano Heavy Industry Co., Ltd., which is among the list of restricted firms. This branch factory consists of two plants located approximately one-half mile apart. These are known as No. 1 and No. 2 plants of the Hamamatsu Branch of Asano Heavy Industry Co., Ltd.

3. Prior to the war this company manufactured machine tools and gun parts. Their wartime production consisted of machine tools and anti-aircraft guns. At present they are making food grinding mills, lumber mill machinery, pumps, engines, small crushing and grinding machines, machine tools and salt. They do not contemplate any changes, from the present production, in the future.

4. This company has on hand (4) machines that were built primarily for rifling 75 m.m. gun barrels. Said company would like to have permission to rebuild those machines and use them in their peacetime production. They filed an application requesting above mentioned permission, with the 25th Div. last January but as yet have not had a reply.

5. Inclosed herewith is a letter, dated Nov. 1945, written by the company and sent to 25th Div. Mil. Gov't. which clarifies the status of the company with regard to Asano Jukogyo Co., Ltd. of Tokyo.

6. Inclosed also is a recommendation of the Shizuoka Prefectural Government.

8th ARMY FILE NO. AG 400.4 [illegible]

DA 2886 +1646

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

(continued)

7. An inspection by this office showed everything to be in order. We recommend approval of reconversion application and also permission to rebuild machinery refered to in par. 4.

James W. Coleman

JAMES W. COLEMAN,
Major, INF.
Commanding.

2 Incls:

1.- Letter to 25th Div. dtd. Nov. 1945.
2.- Recommendation of Shizuoka Prefectural Gov't.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr, Shizuoka Mil Govt Team, subj: "Application to Reconvert to Peacetime Industry (Kokura Seiko K.K.)," dtd 29 Jul 46.

AG 004 - BA

4913

1st Ind

EHN/ckw

Hq I Corps, APO 301, 16 AUG 1946

TO: CG, Eighth Army, APO 343.

1. The Kokura Seiko Company, branch plant of the Asano Heavy Industries Company, is not listed on inclosure 1 of Operational Directive No. 5/2, Headquarters Eighth Army, 17 June 1946. Inasmuch as the factory is a member of a restricted concern, and the reconversion of this plant requires a major alteration of the tools of the plant, this application is forwarded to your headquarters for approval.

2. The Kokura Seiko Company operated for a number of years before the war as a producer of machine tools. It continued this operation throughout the war, but also became involved in the manufacture of aircraft guns. From production figures, it is evident that in the last year of the war, approximately one-half of the capacity of this plant was given over to this prupose. However, in view of the prewar records of this company, this headquarters does not recommend placing this plant on Operational Directive No. 5 until general arms producing plants are so included.

3. The company is currently in operation, but wishes to be issued a reconversion permit to formalize its activity. It is the recommendation of this headquarters that it be authorized to issue a reconversion permit to the Kokura Seiko Company authorizing it to produce tne articles listed in paragraph 5a3 of its application. It is further recommended that permission be granted this company to rebuild the specialized tools referred to in paragraph 4 of the basic communication, and to convert them to civilian use.

FOR THE COMMANDING GENERAL:

2 Incls:
n/c

KARL W. MARKS
LT COL, AGD
ASST ADJ GEN

BA 12886

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

116

Ltr, Shizuoka Mil Govt Team, subj: "Application to Reconvert to Peacetime Industry (Kokura Seiko K.K.)", dtd 29 Jul 46.

AG 004.04 (MG) 2nd Ind.

Em

Headquarters Eighth Army, APO 343

29 AUG 1946

TO: Commanding General, I Corps, APO 301

1. The Asano Jukogyo K.K. (new name Kokura Seiko K.K.), Hamamatsu Factory is listed as plant number 5 on inclosure Number 1 to Supreme Commander for the Allied Powers Memorandum for the Imperial Japanese Government, file AG 387.6 (13 August 1946) ESS/IN (SCAPIN - 1133), dated 13 August 1946, Subject: Reparations Selections within the Machine Tool Industry.

2. The recommendations contained in paragraph 3 of the 1st indorsement are not favorably considered. The continued operation of this plant is approved.

BY COMMAND OF LIEUTENANT GENERAL EICHELBERGER:

HQ. I CORPS
AG 004

8

2 Incls
n/c

R. SCHAFER
Lt. Col., AGD
Asst. Adjutant General

BA/18506

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr Hq Shizuoka Mil Govt Team, subj: "Application to Reconvert to Peacetime Industry (Kokura Seiko K.K.)", dtd 29 Jul 46.

AG 004 - BA 3rd Ind EHN/hy

Hq I Corps, APO 301, 6 SEP 1946

TO: CO, Tokai-Hokuriku Mil Govt Region, APO 710

1. Your attention is directed to 2nd indorsement.

2. Continued operation of Asano Jukogyo K.K. is authorized, although a new reconversion permit will not be issued to the company.

3. Request to rebuild specialized tools referred to in paragraph 4 of basic communication is denied.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

O. H. SCHMIDT
MAJOR, AGD
ASST.ADJ.GEN.

2 Incls:
n/c

BA 14506

TH 646

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

HEADQUARTERS
SHIZUOKA MIL. GOV'T TEAM
APO 710 (Shizuoka, Honshu)

29 July 1946

SUBJECT: Application to Reconvert to Peacetime Industry.
(Kokura Seiko K. K.)

TO: Commanding General, Hq. I Corps
APO 301 (Kyoto, Honshu)
(ATTN: Mil. Gov't Section)

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2. This Company is a branch plant of the Asano Heavy Industry Co., Ltd., which is among the list of restricted firms. This branch factory consists of two plants located approximately one-half mile apart. These are known as No. 1 and No. 2 plants of the Hamamatsu Branch of Asano Heavy Industry Co., Ltd.

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4. This company has on hand (4) machines that were built primarily for rifling 75 m.m. gun barrels. Said company would like to have permission to rebuild those machines and use them in their peacetime production. They filed an application requesting above mentioned permission, with the 25th Div. last January but as yet have not had a reply.

5. Inclosed herewith is a letter, dated Nov. 1945, written by the Company and sent to 25th Div. Mil. Gov't. which clarifies the status of the company with regard to Asano Jukogyo Co., Ltd. of Tokyo.

6. Inclosed also is a recommendation of the Shizuoka Prefectural Government.

7. An inspection by this office showed everything to be in order. We recommend approval of reconversion application and also permission to rebuild machinery refered to in par. 4.

/s/ James W. Coleman.
/t/ JAMES W. COLEMAN,
Major, INF.
Commanding

2 Incls:
1. Letter to 25th Div. dtd Nov. 1945.
2. Recommendation of Shizuoka Prefectural Govt.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr, Shizuoka Mil Govt Team, subj: "Application to Reconvert to Peacetime Industry (Kokura Seiko K.K.)", dtd 29 Jul 46.

AG 004 - BA 1st Ind EHN/ckw

HQ I Corps, APO 301,

TO: CG, Eighth Army, APO 343.

1. The Kokura Seiko Company, branch plant of the Asano Heavy Industries Company, is not listed on inclosure 1 of Operational Directive No. 5/2, Headquarters Eighth Army, 17 June 1946. Inasmuch as the factory is a member of a restricted concern, and the reconversion of this plant requires a major alteration of the tools of the plant, this application is forwarded to your headquarters for approval.

2. The Kokura Seiko Company operated for a number of years before the war as a producer of machine tools. It continued this operation throughout the war, but also became involved in the manufacture of aircraft guns. From production figures, it is evident that in the last year of the war, approximately one-half of the capacity of this plant was given over to this purpose. However, in view of the prewar records of this company, this headquarters does not recommend placing this plant on Operational Directive No. 5 until general arms producing plants are so included.

3. The company is currently in operation, but wishes to be issued a reconversion permit to formalize its activity. It is the recommendation of this headquarters that it be authorized to issue a reconversion permit to the Kokura Seiko Company authorizing it to produce the articles listed in paragraph 5a3 of its application. It is further recommended that permission be granted this company to rebuild the specialized tools referred to in paragraph 4 of the basic communication, and to convert them to civilian use.

FOR THE COMMANDING GENERAL:

2 Incls
n/c

/s/ Karl W. Marks
/t/ KARL W. MARKS
Lt Col, AGD
Asst Adj Gen

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Ltr, Shizuoka Mil Govt Team, subj: "Application to Reconvert to Peacetime Industry (Kokura Seiko K.K.)", dtd 29 Jul 46.

AG 004,04 (MG) 2nd Ind. Em

Headquarters Eighth Army, APO 343 29 AUG 1946

TO: Commanding General, I Corps, APO 301

1. The Asano Jukogyo K.K.(new name Kokura Seiko K.K.), Hamamatsu Factory is listed as plant number 5 on inclosure Number 1 to Supreme Commander for the Allied Powers Memorandum for the Imperial Japanese Government, file AG 387.6 (13 August 1946) ESS/IN:(SCAPIN - 1133), dated 13 August 1946, Subject: Reparations Selections within the Machine Tool Industry.

2. The recommendations contained in paragraph 3 of the 1st indorsement are not favorably considered. The continued operation of this plant is approved.

BY COMMAND OF LIEUTENANT GENERAL EICHELBERGER:

2 Incls
n/c

R. SCHAFER
Lt. Col., AGD
Asst. Adjutant General

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr Hq Shizuoka Mil Govt Team, subj: "Application to Reconvert to Peacetime Industry (Kokura Seiko K.K.)", dtd 29 Jul 46.

AG 004 - BA 3rd Ind EHN/hy

Hq I Corps, APO 301. 6 SEP 1948

TO: CO, Tokai-Hokuriku Mil Govt Region, APO 710

1. Your attention is directed to 2nd indorsement.

2. Continued operation of Asano Jukogyo K.K. is authorized, although a new reconversion permit will not be issued to the company.

3. Request to rebuild specialized tools referred to in paragraph 4 of basic communication is denied.

BY COMMAND OF MAJOR GENERAL WOODRUFF,

O. H. SCHMIDT
MAJOR, AGD
ASST. ADJ. GEN.

2 Incls,
n/c

TH 646

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

APPLICATION FOR THE PERMISSION OF CONVERSION TO THE ESSENTIAL CONSUMERS' COMMODITIES

NOV., 1945

1

1. NAME:

NAME OF COMPANY: ASANO JUKOGYO KABUSHIKI KAISHA.

NAME OF FACTORY: ASANO JUKOGYO KABUSHIKI KAISHA
HANAMATSU FACTORY

2. CAPITAL:

AUTHERIZED CAPITAL. ¥ 35,800,000
PAID-UP CAPITAL. ¥ 31,800,000

3. OWNERSHIP:

PRINCIPAL SHAREHOLDERS.

KABUSHIKI KAISHA ASANO HONSHA PRESIDENT. SOICHIRO ASANO	27.7%	(198,334 SHARES)
KANTO SEIKO KABUSHIKI KAISHA PRESIDENT. HIDEICHI GADA	10.3%	(74,000 ")
WAR-TIME FINANCIAL OFFICE. GOVERNER. RYUTA ONO	4.6%	(33,050 ")
KANAME SUEKANE	2.1%	(15,000 ")
NIPPON BILL EXCHANGE. GOVERNOR. TAKASHI IZAKA	1.3%	(10,000 ")
TOTAL NUMBER OF SHARES		716,000 "

4. RELATION TO THE GOVERMENT:

NONE.

5. DATE OF FOUNDATION:

SEP., 1934: FACTORY CONSTRUCTED AS THE NISHIKAWA IRON WORKS.

MAR., 1935: BUSINESS COMMENCED AS THE NISHIKAWA IRON WORKS.

MAY, 1940: CONSOLIDATED TO THE ASANO MACHINE INDUSTRIAL COMPANY LTD. AND AT THE SAME TIME CHANGED THE NAME AS THE ASANO JUKOGYO KABUSHIKI KAISHA.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

6. LOCATION:

COMPANY: NO.6, 1-CHOME, MARUNOUCHI, KOJIMACHI-KU, TOKYO.
FACTORY: NO.2400 AND NO.1600 NAKAJIMA-CHO, HAMAMATSU CITY.

7. GENERAL DESCRIPTION OF MACHINERY AND PLANT:

FACTORY AREA:	307,626 SQ. METER	
BUILDING AREA:	130,185 SQ. METER	
MACHINERY:		
A. LATHE (MIN. BENCH TO MAX. 30")		203
B. PLAINING MACHINES (MAX. 20')		20
C. SHAPING MACHINES (MIN. 8" TO MAX. 30")		23
D. HORIZONTAL BORING MACHINES (SMALLER AND MED. TYPE)		12
E. OTHER MACHINE TOOL		132
PRIME MOVER:		
MOTERS		287
MOVING EQUIPMENT:		
OVERHEAD TRAVELLING AND JIB CRANES		11
HOLDING RAW MATERIALS:		
STEEL MATERIAL (NON-OFFICIAL	56TONS	
(OFFICIAL	3TONS	
CAST STEEL AND CAST IRON (NON-OFFICIAL	214 "	
(OFFICIAL	55 "	
CUPPER ALLOYS (NON-OFFICIAL	8 "	
(OFFICIAL	0 "	

8. NUMBER OF EMPLOYEES:

NUMBER OF OFFICE PERSONNEL	53
NUMBER OF WORKER	110
TOTAL:	163

9. PRODUCTION BEFORE THE WAR:

PRODUCTION: LATHES AND THE~~OTH~~ OTHER MACHINE TOOLS.
QUANTITY: UNKNOWN FOR THE DESTRUCTION OF DATA BY FIRE.

10. PRODUCTION DURING THE WAR:

PRODUCTION:
A. LATHES AND THE OTHER MACHINE TOOLS.
B. ANTI-AIRCRAFT GUN

MONTHLY QUANTITY:
A. ¥ 200,000
B. 13 GUNS

11. FUTURE PLAN OF PRODUCTION:

THE ITEMS EXPECTED TO BE MANUFACTURED.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

A. MILLS, NOODLE OR BUCKWHEAT MANUFACTURING MACHINES AND CORN-CLEANING MACHINES FOR HOUSEHOLD AND BUSINESS USE.
B. MISCELLANEOUS MACHINES FOR INDUSTRIAL USE, MACHINES MANUFACTURING CHEMICAL MANURE, MACHINES FOR MINING, CIVIL OR AGRICULTURAL USE,(EXCEPT A.), THE PRODUCTION AND REPAIRING OF WHICH ARE POSSIBLE WITH THE EQUIPMENTS AND EMPLOYEES AT PRESENT IMMEDIATELY.
C. HEAVY OIL ENGINES FOR SHIPS LESS THAN 100 TONS.
D. SALT MANUFACTURE BY ELECTRIC METHOD.

CAPACITY OF MONTHLY PRODUCTION. (A STANDARD QUANTITY AFTER THE TRIAL AND SUFFICIENCY OFTHE EMPLOYEES - THE OFFICE PERSONNEL 130, THE WORKER 530).

A. MILLS		
LARGER TYPE	50	¥ 50,000
SMALLER TYPE	200	¥ 30,000
B. PRODUCTION AND REPAIR FOR MISCELLANEOUS MACHINES.	10	¥ 65,000
GEAR CUTTING WORKS		¥ 25,000
C. HEAVY OIL ENGINES FOR SHIPS LESS THAN 100 TONS.	5	¥275,000
D. CAPACITY OF SALT MANUFACTURE. SOMETIME TO COME FROM 3 TO 5 TONS.		

PRINCIPAL RAW MATERIALS NECESSARY FOR MONTHLY PRODUCTION.

A. FOR MILLS AND MISCELLANEOUS MACHINES		
STEEL MATERIALS	9,500	KG
CAST STEEL AND CAST IRON	21,000	KG
CUPPER ALLOYS	1,250	KG
B. FOR HEAVY OIL ENGINES		
STEEL MATERIALS	7,500	KG
CAST STEEL AND CAST IRON	19,000	KG
CUPPER ALLOYS	3,750	KG

TIME OF BEGINNING OF MANUFACTURE.

A. MILLS. AT THE BEGINNING OF DECEMBER 1945.
B. ENGINES. AT THE BEGINNING OF JUNE 1946.
C. SALT. AT THE BEGINNING OF DECEMBER 1945.

REQUIRED NUMBER OF EMPLOYEES

OFFICE PERSONNEL		130
WORKER		530
	TOTAL:	660

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

APPLICATION FOR THE PERMISSION OF CONVERSION TO THE ESSENTIAL CONSUMERS' COMMODITIES

NOV., 1945

1. NAME:

NAME OF COMPANY: ASANO JUKOGYO KABUSHIKI KAISHA.

NAME OF FACTORY: ASANO JUKOGYO KABUSHIKI KAISHA
HAMAMATSU FACTORY

2. CAPITAL:

AUTHERIZED CAPITAL.	¥ 35,800,000
PAID-UP CAPITAL.	¥ 31,800,000

3. OWNERSHIP:

PRINCIPAL SHAREHOLDERS.		
KABUSHIKI KAISHA ASANO HONSHA PRESIDENT. SOICHIRO ASANO	27.7%	(198,334 SHARES)
KANTO SEIKO KABUSHIKI KAISHA PRESIDENT. HIDEICHI OADA	10.3%	(74,000 ")
WAR-TIME FINANCIAL OFFICE. GOVERNER. AYUTA ONO	4.6%	(33,050 ")
KANAME SUEKANE	2.1%	(15,000 ")
NIPPON BILL EXCHANGE. GOVERNOR. TAKASHI IZAKA	1.3%	(10,000 ")
TOTAL NUMBER OF SHARES		716,000 "

4. RELATION TO THE GOVERMENT:

NONE.

5. DATE OF FOUNDATION:

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MAR., 1935: BUSINESS COMMENCED AS THE NISHIKAWA IRON WORKS.

MAY, 1940: CONSOLIDATED TO THE ASANO MACHINE INDUSTRIAL COMPANY LTD. AND AT THE SAME TIME CHANGED THE NAME AS THE ASANO JUKOGYO KABUSHIKI KAISHA.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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D. HORIZONTAL BORING MACHINES (SMALLER AND MED. TYPE)		12
E. OTHER MACHINE TOOL		132
PRIME MOVER:		
MOTERS		287
MOVING EQUIPMENT:		
OVERHEAD TRAVELLING AND JIB CRANES		11
HOLDING RAW MATERIALS:		
STEEL MATERIAL (NON-OFFICIAL	56TONS	
(OFFICIAL	3TONS	
CAST STEEL AND CAST IRON (NON-OFFICIAL	214 "	
(OFFICIAL	55 "	
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(OFFICIAL	0 "	

8. NUMBER OF EMPLOYEES:

NUMBER OF OFFICE PERSONNEL	53
NUMBER OF WORKER	110
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PRODUCTION: LATHES AND THE OTHER MACHINE TOOLS.
QUANTITY: UNKNOWN FOR THE DESTRUCTION OF DATA BY FIRE.

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PRODUCTION:
A. LATHES AND THE OTHER MACHINE TOOLS.
B. ANTI-AIRCRAFT GUN

MONTHLY QUANTITY:
A. ¥ 200,000
B. 13 GUNS

11. FUTURE PLAN OF PRODUCTION:

THE ITEMS EXPECTED TO BE MANUFACTURED.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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C. HEAVY OIL ENGINES FOR SHIPS LESS THAN 100 TONS.
D. SALT MANUFACTURE BY ELECTRIC METHOD.

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GEAR CUTTING WORKS		¥ 25,000
C. HEAVY OIL ENGINES FOR SHIPS LESS THAN 100 TONS.		
	5	¥275,000
D. CAPACITY OF SALT MANUFACTURE.		
SOMETIME TO COME FROM 3 TO 5 TONS.		

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TOTAL NUMBER OF SHARES		716,000 "

4. RELATION TO THE GOVERNMENT:

NONE.

5. DATE OF FOUNDATION:

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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NUMBER OF WORKER	110
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QUANTITY: UNKNOWN FOR THE DESTRUCTION OF DATA BY FIRE.

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A. LATHES AND THE OTHER MACHINE TOOLS.
B. ANTI-AIRCRAFT GUN

MONTHLY QUANTITY:
A. ¥ 200,000
B. 13 GUNS

11. FUTURE PLAN OF PRODUCTION:

THE ITEMS EXPECTED TO BE MANUFACTURED.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

A. MILLS, NOODLE OR BUCKWHEAT MANUFACTURING MACHINES AND CORN-CLEANING MACHINES FOR HOUSEHOLD AND BUSINESS USE.
B. MISCELLANEOUS MACHINES FOR INDUSTRIAL USE, MACHINES MANUFACTURING CHEMICAL MANURE, MACHINES FOR MINING, CIVIL OR AGRICULTURAL USE,(EXCEPT A.), THE PRODUCTION AND REPAIRING OF WHICH ARE POSSIBLE WITH THE EQUIPMENTS AND EMPLOYEES AT PRESENT IMMEDIATELY.
C. HEAVY OIL ENGINES FOR SHIPS LESS THAN 100 TONS.
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C. HEAVY OIL ENGINES FOR SHIPS LESS THAN 100 TONS.	5	¥275,000
D. CAPACITY OF SALT MANUFACTURE. SOMETIME TO COME FROM 3 TO 5 TONS.		

PRINCIPAL RAW MATERIALS NECESSARY FOR MONTHLY PRODUCTION.

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TIME OF BEGINNING OF MANUFACTURE.

A. MILLS. AT THE BEGINNING OF DECEMBER 1945.
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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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NOV., 1945

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

SHIZUOKA PREFECTURAL GOVERNMENT

July 8, 1946.

SUBJECT : Recommendation upon application of "KOKURA Steel Co., Ltd., HAMAMATSU Factory" for reconversion.

TO : 30th Military Government Co., Shizuoka Detachment.

The above-mentioned factory, situated at 2400, Nakajima-Cho, Hamamatsu City, Shizuoka Pref., was noted for the superior quality of the machine tools it produced, but during the war it was switched over to the manufacturing of anti-aircraft-guns.

Since the termination of war, the factory wanted to make use of its techniqual knowledge it had acquired in its long experience, and applied to the 25th Division Hqs Military Government for permission to manufacture such articles as written below, and on Jan. 31, 1946, received their permission.

Machinery for Food Stuffs Mill.
Machinery for Lumber Mill.
Pumps,
Engines,
Mineral, Chemical,Cement,Manure,etc.,and Civil Machinery.
Salt.
Lumber Mill Wroks.
Machine Tools.

On account of the common difficulties our industrial world is experiencing, it is yet difficult for the factory to attain its full productive capacity, but it is trying to surmount these difficulties with every measures conceivable.

We would appreciate it very much if you would kindly give them your consideration to the application and be good enough to grant them your permission.

M. Fujiwara (H.M.)

M.FUJIWARA,
Director,
Economic Dept.,
Shizuoka Pref.

Encl 2/

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

SERIAL NO. OF REPORT

APPLICATION FOR OPERATION OF
AND
REPORT ON INDUSTRIAL FACILITIES

TO: _____

THRU: _____

NAME AND ADDRESS OF REPORTING UNIT

DATE

1. NAME OF FACILITY

NAME OF FIRM : KOKURA SEIKO KABUSHIKI KAISHA
(OLD NAME: ASANO JUKOGYO KABUSHIKI KAISHA)

NAME OF PLANT : KOKURA SEIKO KABUSHIKI KAISHA HAMAMATSU FACTORY
(Old name: Asano Jukogyo Kabushiki Kaisha Hamamatsu 1st Factory and 2nd Factory) v. y.

2. LOCATION

LOCATION OF FIRM: NO.2,1 CHOME MARUNOUCHI, KOJIMACHI-KU, TOKYO

LOCATION OF PLANT: NO.2400 NAKAJIMA-CHO, HAMAMATSU CITY

3. NAME OF PRESIDENT OR MANAGER

NOBUTAKE YOSHIMURA, CHIEF OF FACTORY

4. HISTORY

A. DATE OF CONSTRUCTION

SEP., 1934 (HOWEVER, NISHIKAWA IRON WORKS.)

B. DATE OF FIRST OPERATION

1. MARCH, 1935 (HOWEVER, NISHIKAWA IRON WORKS.)

2. MAY, 1940 ASANO JUKOGYO KABUSHIKI KAISHA

C. 1935-1941 PRODUCTION (ANNUAL VALUE IN YEN; QUANTITIES OF PRINCIPAL PRODUCTS BY UNIT OR WEIGHTS.)

YEAR	DESCRIPTION	VALUE IN YEN	QUANTITY
1940	MACHINE TOOLS	¥ 984,000	139
1941	MACHINE TOOLS	¥ 905,000	141
1941	PARTS OF GUN	¥ 732,000	36,600 PIECE

D. PRESENT CAPITALIZATION IN YEN

¥ 67,530,000 (PAID-UP ¥ 31,300,000)

E. CHANGES MADE IN CAPITAL STRUCTURE SINCE 1935

YEAR	PAID-UP CAPITAL IN YEN	DEBT IN YEN
1935	¥ 7,500,000	¥ 546,000
1936	¥ 16,000,000	¥ 380,000
1937	¥ 32,000,000	¥ 183,000

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YEAR	PAID-UP CAPITAL IN YEN	DEBT IN YEN
1938	¥ 32,000,000	¥ 900,000
1939	¥ 32,000,000	¥ 6,000,000
1940	¥ 32,000,000	¥ 13,000,000
1941	¥ 32,000,000	¥ 16,000,000
1942	¥ 32,000,000	¥ 22,960,000
1943	¥ 31,800,000	¥ 31,500,000
1944	¥ 31,800,000	¥ 35,730,000
1945	¥ 31,800,000	¥ 35,730,000

F. NAME AND ADDRESS OF PARENT COMPANY NONE

G. NUMBER OF SHARES OUTSTANDING 716,000 SHARES

H. NUMBER OF STOCKHOLDERS (GIVE NAMES OF THOSE OWNING 10 PERCENT OR MORE OF TOTAL)

NUMBER OF STOCKHOLDERS: 4726

NAME: KABUSHIKI KAISHA ASANO HONSHA
KANTO SEIKO KABUSHIKI KAISHA

I. FUNDS RECEIVED FROM GOVERNMENT (BOUNTIES, SUBSIDIES, ETC.)

NONE (HOWEVER, DEBT IN YEN, YASUDA BANK)

J. ON A SEPARATE SHEET GIVE OUTLINE SKETCH OF PLANT LAYOUT WITH APPROXIMATE DIMENSIONS

SEE OTHER SHEET

5. DESCRIPTION

A. PRINCIPAL PRODUCTS

1. WARTIME — MACHINE TOOLS (LATHE AND SHAPING MACHINE, ETC.)
ANTI-AIRCRAFT GUN

2. AT PRESENT — MACHINERY FOR FOOD STUFFS MILL
MACHINERY FOR LUMBER MILL
PUMPS AND ENGINES
MINERAL, CHEMICAL AND CIVIL MACHINERY
SALT AND LUMBER MILL WORKES

3. PLANNED FOR 1946-47

MACHINERY FOR FOOD STUFFS MILL ------ MILLS, NOODLES, AND CORNCLEANING MACHINES, ETC.

MACHINERY FOR LUMBER MILL ------ BAND AND CIRCULAR SAWING MACHINE, WOOD PLANER, ETC.

PUMPS ------ CENTRIFUGAL, TURBINE AND RECIPROCATING PUMPS, ETC.

ENGINES ------ DIESEL AND SEMI-DIESEL ENGINES FOR FISHING BOAT, ETC.

MINERAL, CHEMICAL (CEMENT, MANURE ETC.) AND CIVIL MACHINERY ------ CRUSHING MACHINERY, GROUNDING MACHINERY AND OTHERS

SALT ------ ELECTRIC METHOD

LUMBER MILL WORKS

MACHINE TOOLS ------ LATHE, SHAPING MACHINE, ETC.

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B. CAPACITY

1. WARTIME

DESCRIPTION	YEAR	QUANTITY
MACHINE TOOLS	1941	141
	1942	123
	1943	160
	1944	174
	1945 (TO AUG.)	25
ANTI-AIRCRAFT GUN	1941	120
	1942	120
	1943	125
	1944	127
	1945 (TO AUG.)	30

2. AT PRESENT

DESCRIPTION	QUANTITY
MACHINERY FOR FOOD STUFFS MILL:	
SMALLER TYPE MILL	1000
MIDDLE TYPE MILL	200
LARGER TYPE MILL	40
OTHER MACHINERY	40
MACHINERY FOR LUMBER MILL:	
BAND SAWING MACHINE	10
CIRCULAR SAWING MACHINE	20
WOOD PLANING MACHINE	20
PUMPS:	
CENTRIFUGAL PUMP	10
ENGINES:	
SEMI-DIESEL ENGINE	2
MINERAL, CHEMICAL AND CIVIL MACHINERY:	0
SALT:	18 TONS
LUMBER MILL WORKS:	0

3. 1946-47 (WITH UNRESTRICTED ACCESS TO MATERIALS)

DESCRIPTION	QUANTITY 1946	QUANTITY 1947
MACHINERY FOR FOOD STUFFS MILL:		
SMALLER TYPE MILL	1000	200
MIDDLE TYPE MILL	200	200
LARGER TYPE MILL	40	12
OTHER MACHINERY	20	12
MACHINERY FOR LUMBER MILL:		
BAND SAWING MACHINE	10	18
CIRCULAR SAWING MACHINE	10	24
OTHER MACHINERY	20	48
PUMPS:	10	24
ENGINES:	2	24
MINERAL, CHEMICAL AND CIVIL MACHINERY:	0	72
SALT:	50 TONS	72 TONS
WOODEN BUILDING MATERIALS:	1800 CUB. METER	6700 CUB. METER
MACHINE TOOLS	20	60

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C. NUMBER OF EMPLOYEES

1. WARTIME 1466 (AUG., 1945)

2. AT PRESENT 192 (JUNE, 1946)

3. 1946-47 AT MAXIMUM CAPACITY 520

6. MACHINERY AND EQUIPMENT IN PLANT

DESCRIPTION	QUANTITY	CONDITION
MACHINE		GOOD
MACHINE TOOLS	145	GOOD (DESTROY: 1)
ELECTRIC MACHINERY	124	GOOD
INDUSTRIAL MACHINERY	1	GOOD
OTHER	11	
TOTAL	291	

SEE DETAILS ON OTHER SHEETS

7. PRESENT STOCKS OF RAW MATERIALS, SUPPLIES AND UNFINISHED GOODS

DESCRIPTION	QUANTITY	CONDITION
PIG IRON	3 TONS	GOOD
CAST IRON	290 TONS	GOOD
STEEL MATERIAL	90 TONS	GOOD
CUPPER AND CUPPER ALLOY	13 TONS	GOOD
BOLTS	40,000 PIECES	GOOD

8. PRESENT STOCKS OF FINISHED GOODS

DESCRIPTION	QUANTITY	CONDITION
SMALLER TYPE MILL	150	GOOD
MIDDLE TYPE MILL	60	GOOD
CIRCULAR SAWING MACHINE	3	GOOD
SALT	1.8 TONS	GOOD

9. PRESENT STOCKS OF FUEL

DESCRIPTION	QUANTITY
COAL	2 TONS
COKES	0
FUEL OIL	1.8 KILO LITER

10. MACHINERY AND EQUIPMENT NEEDED FOR MAXIMUM PRODUCTION 1946-47

DESCRIPTION	QUANTITY
LATHE	63
DRILLING MACHINE	12
MILLING MACHINE	17
GEAR CUTTING MACHINE	6
GRINDING MACHINE	5
SHAPING MACHINE	11
SLOTTING MACHINE	7
OTHER MACHINE TOOLS	2
ELECTRIC TRANSFORMER	11
ELECTRIC MOTOR	100
INDUSTRIAL MACHINERY	1
TOTAL	236

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11. RAW MATERIALS AND SUPPLIES NEEDED (MONTHLY)

A. FOR PRESENT CAPACITY (5.B.2. ABOVE)

DESCRIPTION	QUANTITY
CAST IRON AND PIG IRON	7.20 TONS
STEEL MATERIAL (STEEL BAR ETC.)	4.05 TONS
CUPPER AND CUPPER ALLOYS	0.87 TONS
BOLTS AND NUTS	0.05 TONS
	(NOT INCLUDED LARGER BOLTS)

B. FOR MAXIMUM (5.B.3. ABOVE)

DESCRIPTION	QUANTITY
CAST IRON AND PIG IRON	39.5 TONS
STEEL MATERIALS STEEL BAR, ETC.	16.4 TONS
CUPPER AND CUPPER ALLOY	3.0 TONS
CASTED STEEL	12.0 TONS
BOLTS AND NUTS	0.4 TONS
	(NOT INCLUDED LARGER BOLTS)

12. FUEL NEEDED (MONTHLY) (DO NOT INCLUDE PRESENT STOCKS)

DESCRIPTION	UNIT	QUANTITY
COAL	TON	6
COKES	TON	10
CHARCOAL	TON	2
FUEL OIL	KILO LITER	5

13. ADDITIONAL PERSONNEL NEEDED (NOT LOCALLY AVAILABLE)

NONE

14. PRICES (GIVE CURRENT SELLING PRICES IN YEN OF PRINCIPAL PRODUCTS)

DESCRIPTION	UNIT	PRICE IN YEN
SMALLER TYPE MILL	PER SET	¥ 98
MIDDLE TYPE MILL	PER SET	¥ 690
LARGER TYPE MILL	PER SET	¥ 12,000
OTHER FOOD STUFFS MACHINERY	PER SET	¥ 3,000 (ASSUMED MEAN)
BAND SAWING MACHINE	PER SET	¥ 150,000 (ASSUMED MEAN)
CIRCULAR SAWING MACHINE	PER SET	¥ 5,000 (ASSUMED MEAN)
OTHER LUMBER MILL MACHINERY	PER SET	¥ 15,000 (ASSUMED MEAN)
PUMPS	PER SET	¥ 10,000 (ASSUMED MEAN
ENGINES	PER SET	¥ 60,000 (ASSUMED MEAN)
MINERAL, CHEMICAL AND CIVIL MACHINERY	PER SET	¥ 30,000 (ASSUMED MEAN)
SALT	PER TON	¥ 10,000
WOODEN BUILDING MATERIALS	PER CUB. METER	-----

15. REMARKS (INCLUDE HERE ANY FACTORS HAMPERING PRODUCTION NOT ALREADY MENTIONED AND ANY RECOMMENDATIONS YOU CONSIDER NECESSARY).

NONE

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16. CERTIFICATION BY APPLICANT

I CERTIFY THAT THE INFORMATION CONTAINED HEREIN IS TRUE TO THE BESTOF MY KNOWLEDGE AND BELIEF. I AM AUTHORIZED TO SIGN FOR THE ABOVE COMPANY.

SIGNED N. Yoshimura

TITLE CHIEF OF THE FACTORY

17. ACTION BY OCCUPATION FORCES

THE FACTORY DESCRIBED IN THIS APPLICATION HAS BEEN INSPECTED AND THE FOLLOWING ACTION:

A. ORDERED TO REMAIN CLOSED YES____ NO____

B. ORDERED TO CEASE OPERATION IMMEDIATELY YES____ NO____

C. AUTHORIZED TO PRODUCE AT THE FOLLOWING RATE:

ITEM TO BE MANUFACTURED	MONTHLY QUANTITY

SIGNATURE OF AUTHORISING OFFICER

DESIGNATION OF AUTHORISING UNIT

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

1. PRODUCTION EQUIPMENTS

NAME OF EQUIPMENT		TYPE	CAPACITY LENGTH OF BED X SWING M/M	NO.
4.5'	LATHE	BELT DRIVE	1350 X 400	1
6'	LATHE	BELT DRIVE	1800 X 520	2
6'	LATHE	BELT DRIVE	1800 X 410	1
6'	LATHE	BELT DRIVE	1800 X 370	1
6'	LATHE	BELT DRIVE	1800 X 440	2
6'	LATHE	BELT DRIVE	1950 X 400	7
6'	LATHE	MOTOR DRIVE	1800 X 430	2
6'	LATHE	MOTOR DRIVE	1800 X 360	1
8'	LATHE	BELT DRIVE	2400 X 400	2
8'	LATHE	BELT DRIVE	2400 X 480	1
8'	LATHE	BELT DRIVE	2400 X 560	1
8'	LATHE	MOTOR DRIVE	2650 X 420	2
10'	LATHE	BELT DRIVE	3000 X 540	1
10'	LATHE	MOTOR DRIVE	3100 X 520	5
12'	LATHE	BELT DRIVE	3660 X 360	1
12'	LATHE	BELT DRIVE	3600 X 780	1
12'	LATHE	MOTOR DRIVE	3600 X 780	3
12'	LATHE	MOTOR DRIVE	3560 X 680	2
12'	LATHE	MOTOR DRIVE	3660 X 760	2
12'	LATHE	MOTOR DRIVE	3660 X 620	1
12'	LATHE	MOTOR DRIVE	3700 X 840	8
14'	LATHE	BELT DRIVE	4900 X 900	1
14'	LATHE	MOTOR DRIVE	4900 X 740	1
16'	LATHE	MOTOR DRIVE	4800 X 800	2
16'	LATHE	MOTOR DRIVE	5000 X 760	3
20'	LATHE	BELT DRIVE	6000 X 480	1
20'	LATHE	BELT DRIVE	6000 X 460	1
20'	LATHE	BELT DRIVE	6000 X 900	1
20'	LATHE	MOTOR DRIVE	6000 X 1040	1
20'	LATHE	MOTOR DRIVE	6350 X 920	1
30' BORING LATHE		MOTOR DRIVE	9500 X 915	1
30' BORING LATHE		MOTOR DRIVE	9800 X 1015	1
40' BORING LATHE		MOTOR DRIVE	9800 X 1015	2
40' BORING LATHE		MOTOR DRIVE	15000 X 1130	2
5 METER BORING LATHE		MOTOR DRIVE	15645 X 780	4
			SWING M/M	
26" UPRIGHT DRILLING MACHINE		MOTOR DRIVE	660	1
30" UPRIGHT DRILLING MACHINE		MOTOR DRIVE	760	1
3' RADIAL DRILLING MACHINE		MOTOR DRIVE	750	1
4' RADIAL DRILLING MACHINE		MOTOR DRIVE	1220	1
4.5' RADIAL DRILLING MACHINE		MOTOR DRIVE	1350	1
5' RADIAL DRILLING MACHINE		MOTOR DRIVE	1500	1
6' RADIAL DRILLING MACHINE		MOTOR DRIVE	1800	2
			DIA. OF BORING BAR M/M	
NO.2.5 BORING MACHINE		BELT DRIVE	65	3
NO.2.5 BORING MACHINE		MOTOR DRIVE	65	2
NO.2.5 BORING MACHINE		MOTOR DRIVE	70	4

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NAME OF EQUIPMENT	TYPE	CAPACITY DIA. OF BORING BAR M/M	NO.
NO.3 BORING MACHINE	MOTOR DRIVE	90	1
NO.3 BORING MACHINE	MOTOR DRIVE	95	2
		SIZE OF TABLE M/M	
NO.3 VERTICAL MILLING MACHINE	MOTOR DRIVE	1420 X 380	2
NO.3 VERTICAL MILLING MACHINE	MOTOR DRIVE	1520 X 300	2
NO.3 VERTICAL MILLING MACHINE	MOTOR DRIVE	1400 X 300	2
NO.4 VERTICAL MILLING MACHINE	MOTOR DRIVE	2100 X 450	1
NO.4 VERTICAL MILLING MACHINE	MOTOR DRIVE	1800 X 420	1
NO.8 VERTICAL MILLING MACHINE	MOTOR DRIVE	2385 X 480	1
NO.2 UNIVERSAL MILLING MACHINE	MOTOR DRIVE	1010 X 250	2
NO.2 UNIVERSAL MILLING MACHINE	MOTOR DRIVE	1140 X 270	1
		SIZE OF MACHINE M/M	
FELLOW'S GEAR CUTTING MACHINE	BELT DRIVE	900	2
GLEASON'S BEVEL GEAR GENERATOR	BELT DRIVE	200	2
		SWING BETWEEN CENTER M/M	
PLANE GRINDING MACHINE	MOTOR DRIVE	260 X 1200	1
UNIVERSAL GRINDING MACHINE	MOTOR DRIVE	210 X 680	1
UNIVERSAL GRINDING MACHINE	BELT DRIVE	135 X 1000	1
UNIVERSAL GRINDING MACHINE	MOTOR DRIVE	300 X 1000	1
		STROKE M/M	
8" SHAPING MACHINE	MOTOR DRIVE	200	1
16" SHAPING MACHINE	BELT DRIVE	410	2
20" SHAPING MACHINE	BELT DRIVE	510	2
26" SHAPING MACHINE	MOTOR DRIVE	610	1
8" SLOTTING MACHINE	BELT DRIVE	200	1
10" SLOTTING MACHINE	MOTOR DRIVE	250	2
12" SLOTTING MACHINE	MOTOR DRIVE	300	1
20" SLOTTING MACHINE	MOTOR DRIVE	500	2
		SIZE OF TABLE M/M	
6' PLANING MACHINE	MOTOR DRIVE	1830 X 690	4
8' PLANING MACHINE	BELT DRIVE	2400 X 740	1
8' PLANING MACHINE	BELT DRIVE	2400 X 670	1
8' PLANING MACHINE	MOTOR DRIVE	2400 X 860	1
8' PLANING MACHINE	MOTOR DRIVE	2400 X 750	4

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NAME OF EQUIPMENT	TYPE	CAPACITY SIZE OF TABLE M/M	NO.
10' PLANING MACHINE	BELT DRIVE	3000 X 620	1
10' PLANING MACHINE	MOTOR DRIVE	3000 X 965	1
10' PLANING MACHINE	MOTOR DRIVE	3000 X 850	3
12' PLANING MACHINE	MOTOR DRIVE	3600 X 860	1
12' PLANING MACHINE	MOTOR DRIVE	3600 X 900	1
12' PLANING MACHINE	MOTOR DRIVE	3658 X 1219	1
20' PLANING MACHINE	MOTOR DRIVE	6500 X 920	1
		SIZE OF VISE M/M	
CENTERING MACHINE	MOTOR DRIVE	100	1
		SIZE OF BLADE M/M	
METAL SAWING MACHINE	MOTOR DRIVE	360	3

2. AUXILIARY EQUIPMENTS

NAME OF EQUIPMENT	TYPE	CAPACITY	NO.
ELECTRIC TRANSFORMER	JEC-35Z	100 KW	3
	JEA-316Z	50 KW	2
	JEC-36Z	30 KW	6
	JEA-305Z DESTROY	10 KW	1
ELECTRIC MOTOR	MS	30 HP	1
	LCK	20 HP	1
	EF	20 HP	4
	MK	15 HP	3
	FOD	15 HP	2
	IK	15 HP	1
	EF	15 HP	2
	R	15 HP	2
	UTE	15 HP	1
	MS	15 HP	2
	MK	10 HP	8
	EF	10 HP	1
	MS	10 HP	1
	LSO	10 HP	1
	MK	7.5 HP	12
	EF	7.5 HP	7
	IK	7.5 HP	2
	R	7.5 HP	1
	UTE	7.5 HP	3
	LSO	7.5 HP	3
	MK	5 HP	4
	IK	5 HP	3
	EF	5 HP	5
	R	5 HP	1
	MK	3 HP	7
	IK	3 HP	1
	UTE	3 HP	3
	EF	2 HP	5
	UTE	2 HP	2
	MK	2 HP	9
	LSO	2 HP	2
	R	2 HP	1

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NAME OF EQUIPMENT	TYPE	CAPACITY	NO.
ELECTRIC MOTOR	MK	1 HP	4
	MK	1/2 HP	5
	--	1/4 HP	1
	--	1/5 HP	1
		BORE X STROKE M/M	
COMPRESSOR	15 30 HP	145 X 127	1
CRANE	OVER HEAD TRAVERING	5 TON	3
	OVER HEAD TRAVERING	3 TON	5
	JIB CRANE	1 TON	3

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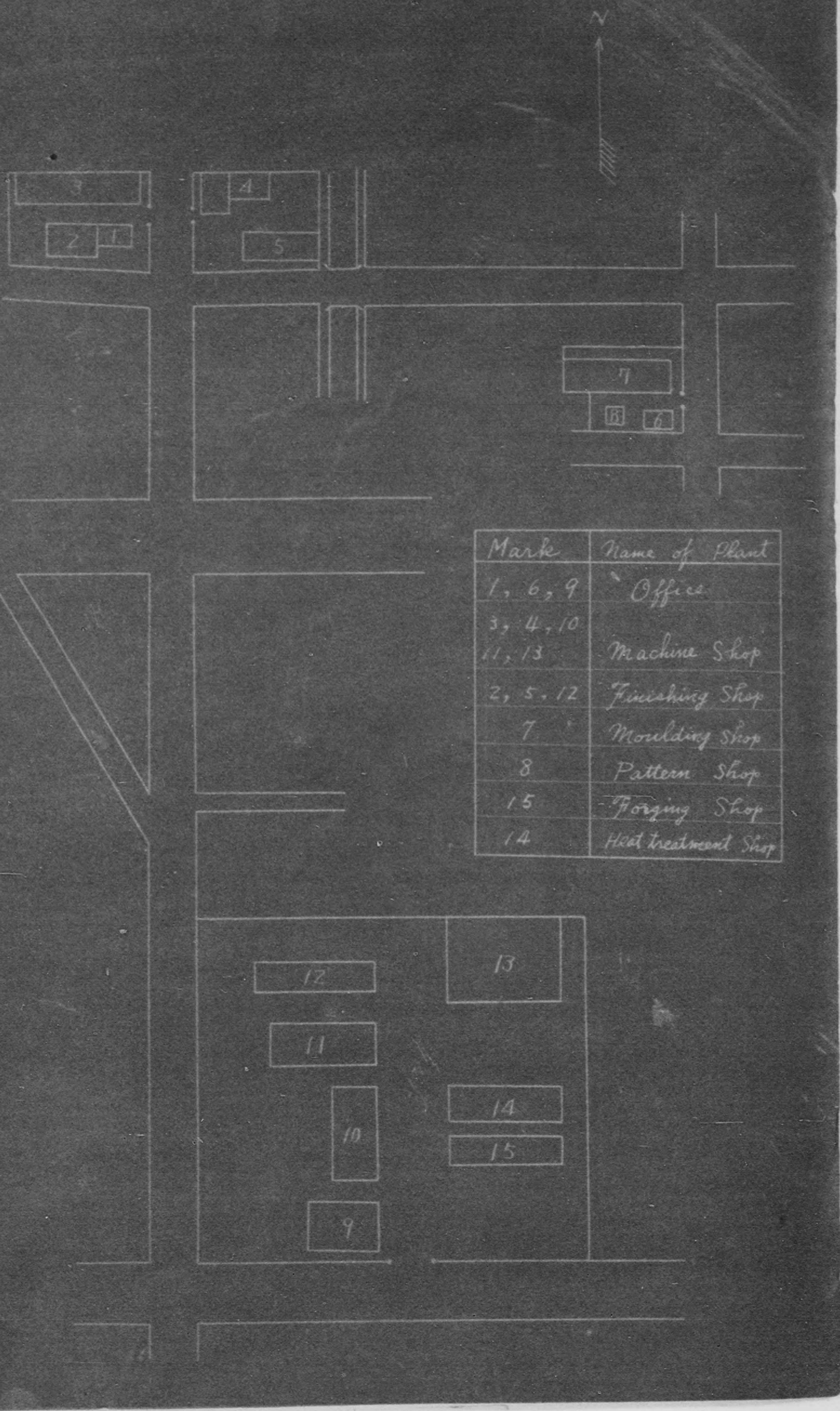
Plan of Arrangement of Plant



Marks	Name of Plant
1, 6, 9	Offices
3, 4, 10 11, 13	Machine Shop
2, 5, 12	Finishing Shop
7	Moulding Shop
8	Pattern Shop
15	Forging Shop
14	Heat treatment Shop

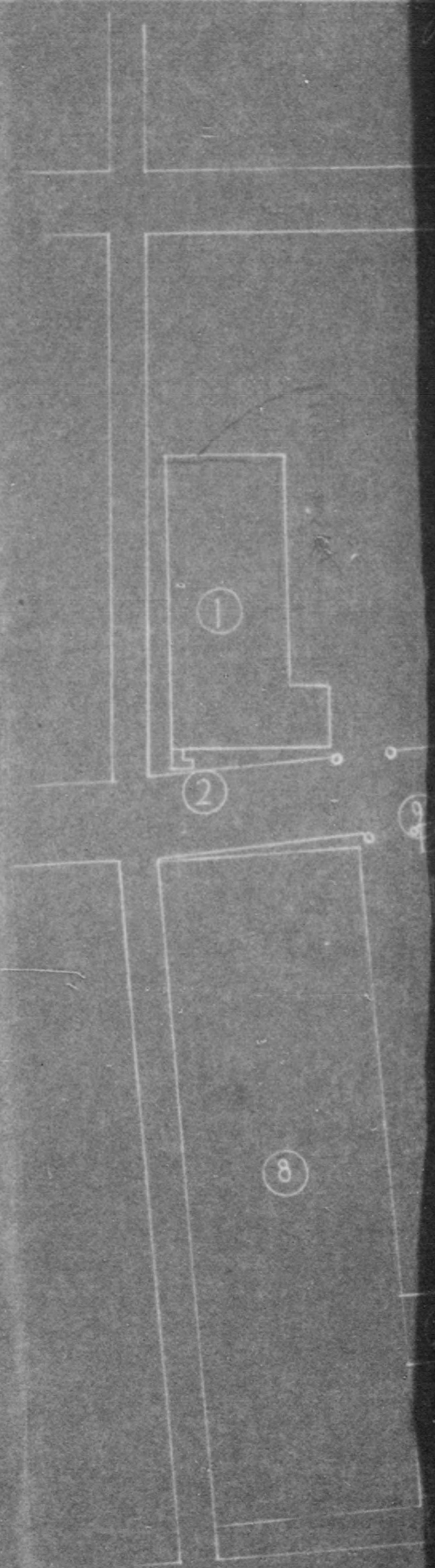
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Nomura Seiko Co., L.T.D.

Hamamatsu Machine Tool Factor

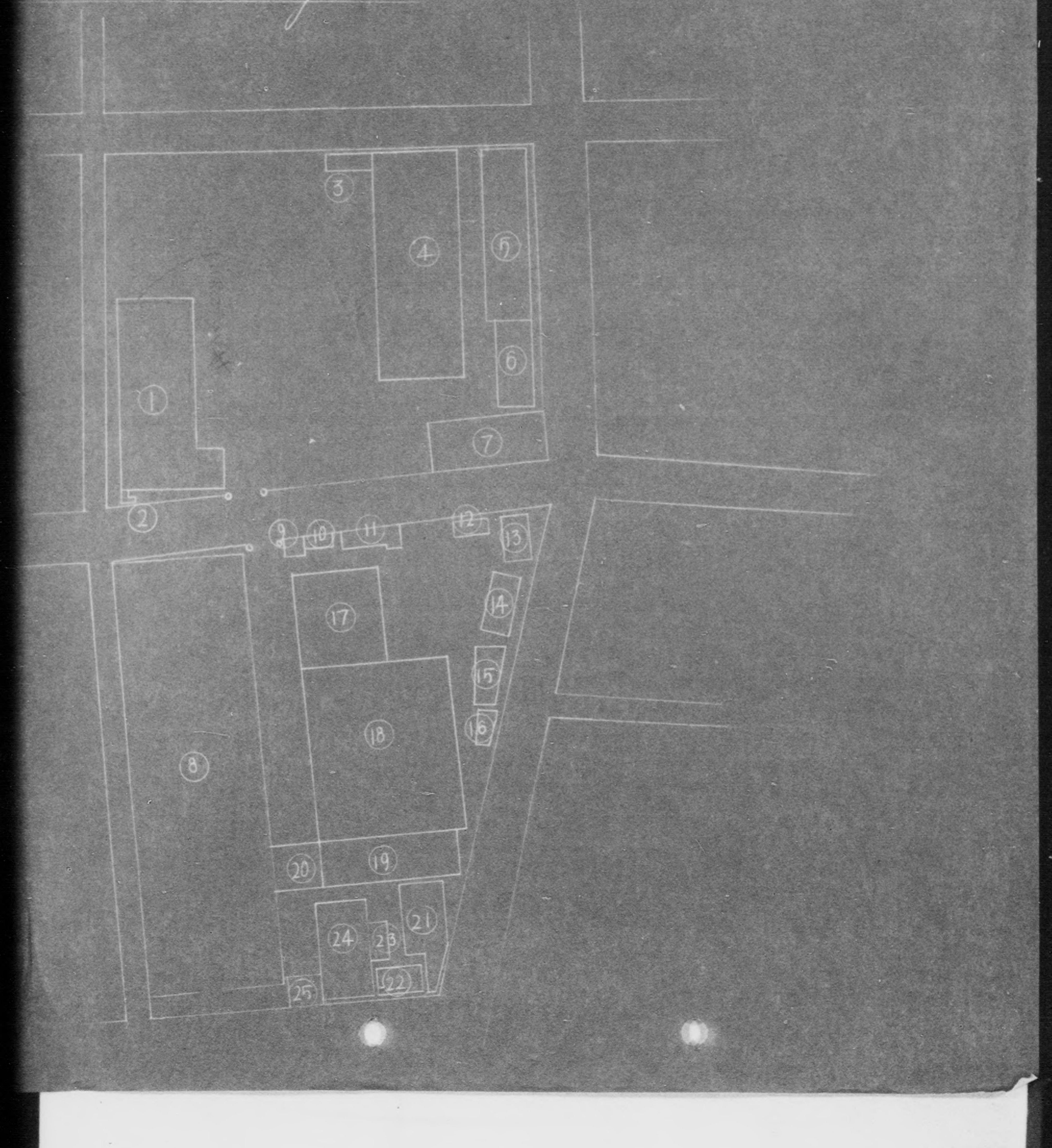
N.

MARK	NAME	
① ⑧	Machine Shop	機械工場
④	Casting "	鋳工場
⑱	Machine & Casting "	機械鋳工場
㉑	Forging "	火造場
⑰ ⑦	Office	事務所
⑤ ⑥ ⑪ ⑬ ⑭ ⑲ ㉔ ㉒	Warehouse	倉庫
⑮	Blue Printing Room	青図室
⑨	Outlook	守衛所
⑳	Dining Room	食堂
② ③ ⑩ ⑫ ⑯ ㉓	Toilet	便所
㉕	Pump Room	ポンプ室



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

achine Tool Factory



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

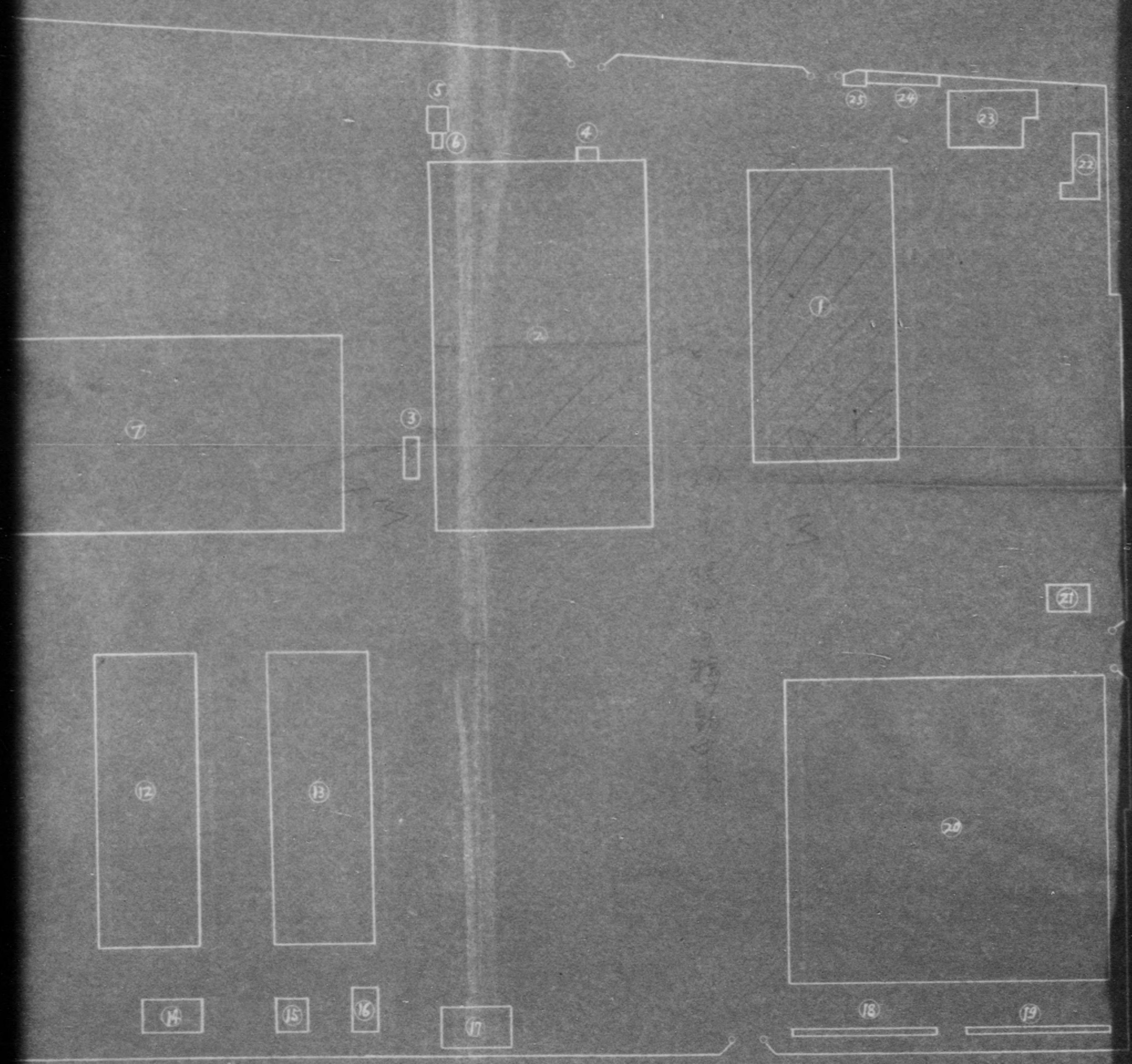
Kokura

(Old name: Asano

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Kokura Seiko Co., L.T.D.

(Old name: Asano Jyukogyo Co., L.T.D. 2nd Factory)



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T.D.

D. 2nd Factory)

N

mark	Name	
②⑦⑳	Machining Shop	
①	Finishing Shop	
③⑥⑰⑯⑱㉑	W. C.	便所
④	Scrap Box	
⑤⑩	Warehouse of Oils	
⑧	Office	
⑨	Warehouse	
⑭	Warehouse of Coal	石炭庫
⑮	Dust-heap	
⑰	Transformer sub-station	
⑲	Toilet	
㉒	Bath Room	
㉓	Club Office	
㉔	Time-recorder Room	
㉕	Guard Office	
⑬	Heat treating Shop	
⑫	Lumber Mill	

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STATEMENT OF JAPANESE WAR INDUSTRIES DESIRING TO RECONVERT OR TO RESUME OPERATION

Date 29th January, 1946.

1. Name of firm Kokura Seiko Kabushiki Kaisha /Damamatsu Kojyo.
(Asano Jyukogyo Kabushiki Kaisha /Damamatsu /1st factory and 2nd factory.)

2. Official Address (Main Office)
No. 2 /chome marunouchi Kojimachiku, Tokyo.

3. Address of Factory No. 2400 Nakajimacho, /Damamatsu City,
Shizuoka Prefecture.

4. Date incorporated or commenced operation Company was established as "The Asano Kokura Steel works Co., Ltd. on 9th Dec. 1918. /Damamatsu /1st factory was established in March, 1935. 2nd factory in March, 1941.

5. Names of items manufactured during war /Damamatsu 1st factory.... machine Tools.
/Damamatsu 2nd factory.... anti-aircraft guns.

6. What commodities will be manufactured? machinery for food stuffs mill, machinery for lumber mill. Pumps. Engines. Mineral, chemical and civil machinery. Salt. Lumber mill works.

7. The present machinery, tools and equipment in the factory can be used, without modification or conversion in any way in the production of civilian goods.

Yes – ✗

8. The above information is acknoweldged to be true and correct. I am authorized to sign for the above company.

Name of applicant : K. Yoshimura.

Relationship to company making application
The head of the Hamamatsu factory.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Report of conversion from munitioner reopening of productions.

1. Name of factory: Kokura Seiko Kabushiki Kaisha, Idamatsu Kojyo.

(old name: Asano Jyukogyo Kabushiki Kaisha Idamatsu 1st factory and 2nd factory)

2. Location of office:

a. Head office: No. 2 1 chome marunouchi, Kojimachiku, Tokyo.

b. Factory office: No. 2400 Nakajimacho, Idamatsu city

3. Location of factory:

No. 2400 Nakajimacho, Idamatsu city Shizuoka Prefecture.

4. Date of foundation and first operation:

a. Company was established as "The Asano Kokura Steel works Co., Ltd. on 7th December 1918.

b. Idamatsu 1st factory was established in march, 1935 and 2nd factory in march, 1941.

Appr. 140 employees

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5. Products of wartime:
   a 1st factory machine Tools
   b 2nd factory anti-aircraft guns

6. Desire of future products:
   a. machinery for food stuffs mill (mills, noodlers, corn-cleaning machines etc.)
   b. machinery for lumber mill (Band sawing machine, Round sawing machine, wood planer etc.)
   c. Pumps (centripugal pump, turbine Pump etc.)
   d. Engines (Diesel, Semi-diesel for fishing boat etc.)
   e. mineral, chemical and civil machinery (crushing machinery, grounding machinery etc.)
   f. Salt manufacture (a joint enterprise with the Shinohara village, Idamana-gun, Shizuoka prefecture. Products are to be distributed among the employees of this company and the villagers.)

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J. Lumber mill works.

7. Can the present apparatus and equipments be used without alteration for consumers' production?

No.6 - a. b. c. d. e. are possible without alteration.

No.6 - f. Three transformers, three electric motors and a little amount of parts for electricity must be moved to the Shinohara Village.

No.6 - g To manufacture the machinery for lumber mill and use it.

8. Recognizing the authenticity of the forging items, hereby attach my signature to this report for this company.

applicant: N. Goshimura

Reporters' position of this company:

The chief of the Idamamatsu Factory

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1. Ordnance.
(Type of Industry)

File No.

New: Kokura Seiko Kabushiki Kaisha, Idamamatsu Kojyo
Former: (Osano Jyukogyo Kabushiki Kaisha, Idamamatsu Factory.)
(Name of Industry)

Isaku, Tsujita

Headquarters
25th Infantry Division, APO25
Office of the AC of S, G-2

INDUSTRIAL SURVEY QUESTIONNAIRE

1. Date of Inspection _____ Serial Number of Installation _____

2. Inspecting Officer: _____
(Name, Rank, Unit)

3. Address. No. 1600 Natsajima-cho, Idamamatsu city.

4. Coordinate Location: _____

5. History and Capital Structure: _____

a. Date of Construction: march, 1941.

b. Date of First Operation: march, 1941.

c. 1935-1941 Production (Annual value in Yen; quantities of principal products by unit or weight)

1941 ¥732.000 Parts of gun 36000 Pieces

d. Present Capitalization in Yen 35500.000.

e. Changes in Capital Structure since 1935:

© changes in capitalization	© changes in debt.	
1935 ¥7500.000.	1935 ¥546.000	1940 ¥13.000.000
1936 ¥16.000.000	1936 ¥350.000	1941 ¥18.000.000
1937 ¥32.000.000	1937 ¥153.000	1942 ¥22.960.000
1943 ¥35.500.000	1938 ¥900.000	1943 ¥31.500.000
	1939 ¥6900.000	1944 ¥35.730.000

f. Name and address of parent company: none

g. Number of shares outstanding: 716,000 shares (Dec, 1945)

h. Value of each share: ¥ 50.00

i. Number of stock holders (Name of each individual owning more than 10% of total stocks)

4.726 Stock Holders

Kabushiki Kaisha Osano Idonsha.

Kanto Steel works co., Ltd.

j. Funds received from Government (Bounties, subsidies, etc)

none

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6. General Description:
   a. Principal Products:

   (1) Wartime: anti-aircraft gun (7 centimetre)

   (2) Present: none

   (3) Planned for 1946-1947: Nothing ~~conversion plan is written together with the 1st Factory.~~
   ~~1st Factory Address: No. 2400 Nakajima-cho Ohamamatsu city.~~

   b. Capacity:

   (1) Wartime: anti-aircraft gun 1941-70 1943-130 1945-150
   1942-100 1944-150

   (2) Present:

   (3) Planned for 1946-1947: ~~conversion plan is written together with the 1st Factory.~~ None

   c. Number of Employees:

   (1) Wartime: 944 (may, 1944)

   (2) Present: none

   (3) Planned for 1946-1947: ~~conversion plan is written together with the 1st Factory.~~ None

7. Machinery and Equipment in Plant at Present:

Description	Quantity		Condition	
	Hamamatsu	Dispersed at Okaho	Hamamatsu	Dispersed at Okaho
Lathe	33	74	good	good
Planing machine	13	0	"	"
shaping machine	0	13	"	"
Boring machine	7	0	"	"
slotting machine	5	10	"	"
other machine Tools	16	50	"	"
Total	74	147	"	"

8. Present stocks of raw materials, supplies and unfinished products:

Description	Quantity	Condition
~~These stocks are written totally in the amount of 1st Factory.~~ None 1st Factory Address: No. 2400 Nakajima-cho, Hamamatsu city.		

9. Present stocks of finished products:

Description	Quantity	Condition
none		

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10. Present stocks of Fuel:

Description	Quantity
~~These stocks are written totally in the amount of~~	
~~1st Factory.~~ None	

11. Machinery and equipment needed for maximum civilian production(1946-1947)

Description	Quantity
~~Conversion plan is written together with the~~	
~~1st Factory.~~ None	
~~1st Factory Address: No.2400, Nakajima-cho,~~ Idamamatsu city	

12. Raw materials and supplies needed monthly:
a. For present capacity (6b2):

Description	Quantity
~~These goods are written totally in the amount of~~	
~~1st Factory.~~ None	

b. For maximum capacity (6b3):

Description	Quantity
~~These goods are written totally in the amount of~~	
~~1st Factory.~~ None	

13. Fuel needed monthly (Do not include present stocks):

Description	Quantity
~~This is written totally in the amount of~~	
~~1st Factory~~ None	

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14. Additional personnel required (not locally available):

Special Skills	Number
none	

15. Prices (current selling price in yen of principal products):

Description	Unit	Price
conversion plan is written together with the 1st Factory.		

16. Estimate of Damage suffered:

a. Structural

(1) Percent totally destroyed: 20 %

(2) Percent Damaged: 70 %

(3) Percent Undamaged: 10 %

b. Machinery and equipment:

(1) Percent totally destroyed: 2 %

(2) Percent Damaged: 00 %

(3) Percent Undamaged: 98 %

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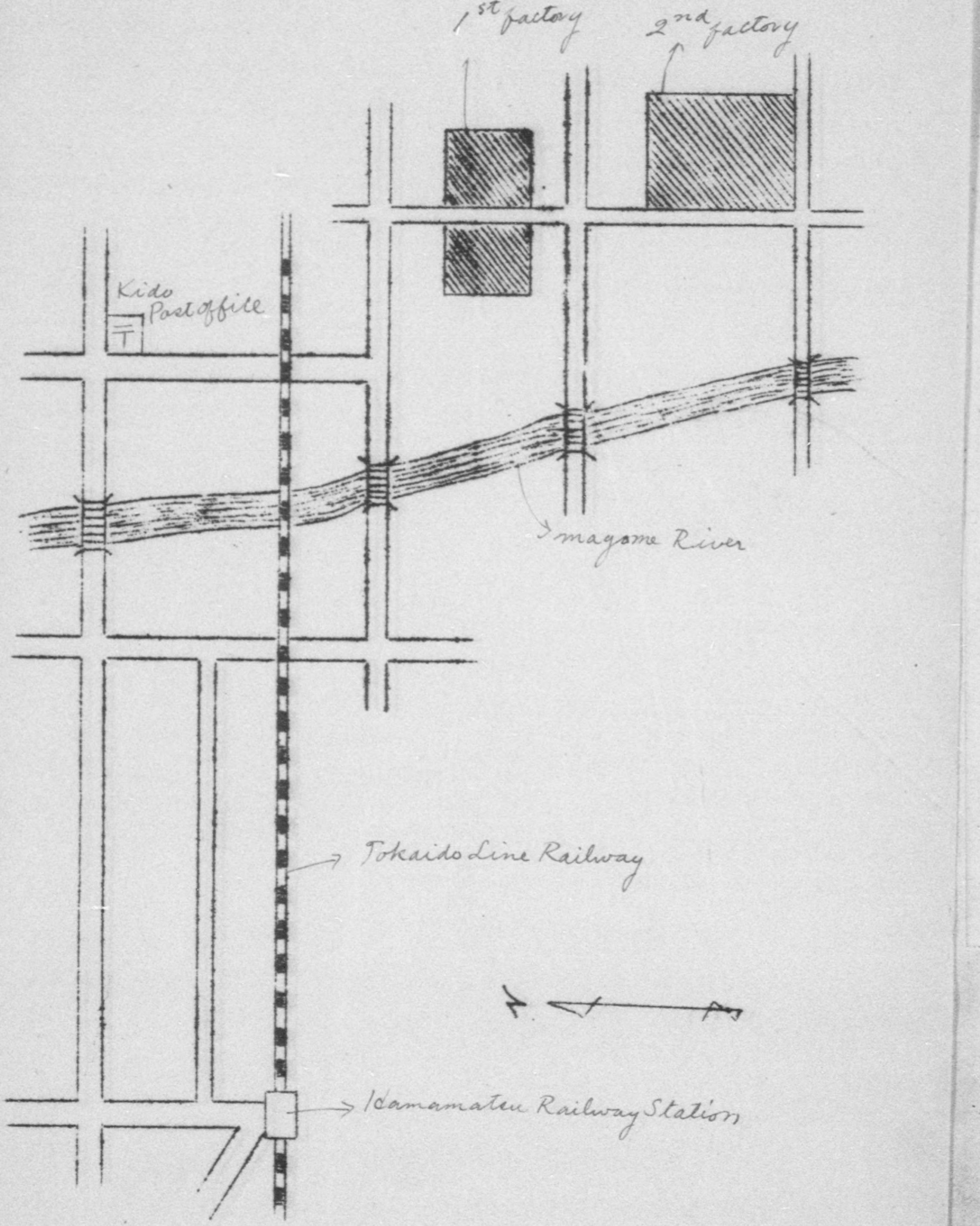
17. Space below will be used for outline sketch of plant layout showing approximate dimensions:



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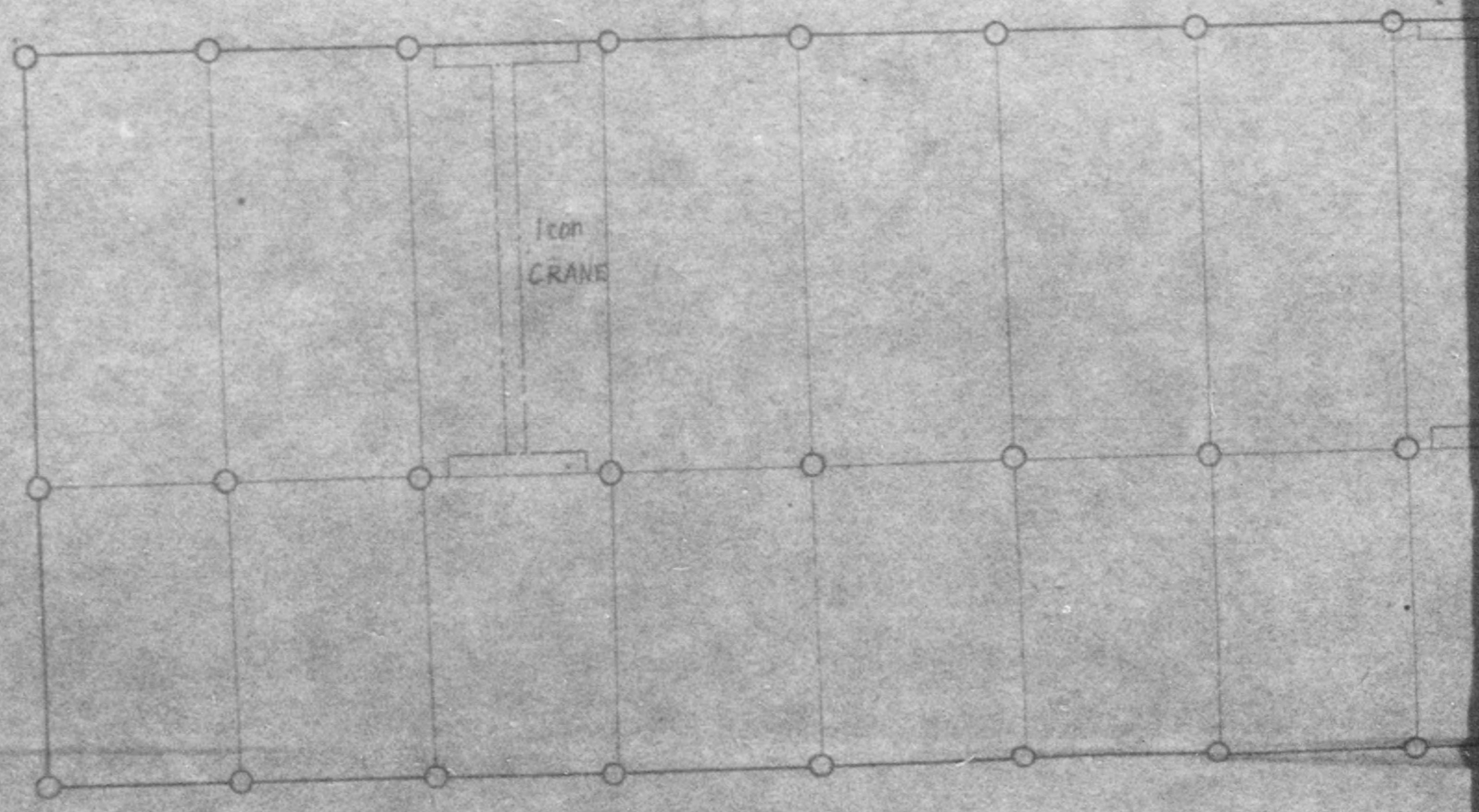

Not subject

CASTING SHOP

established

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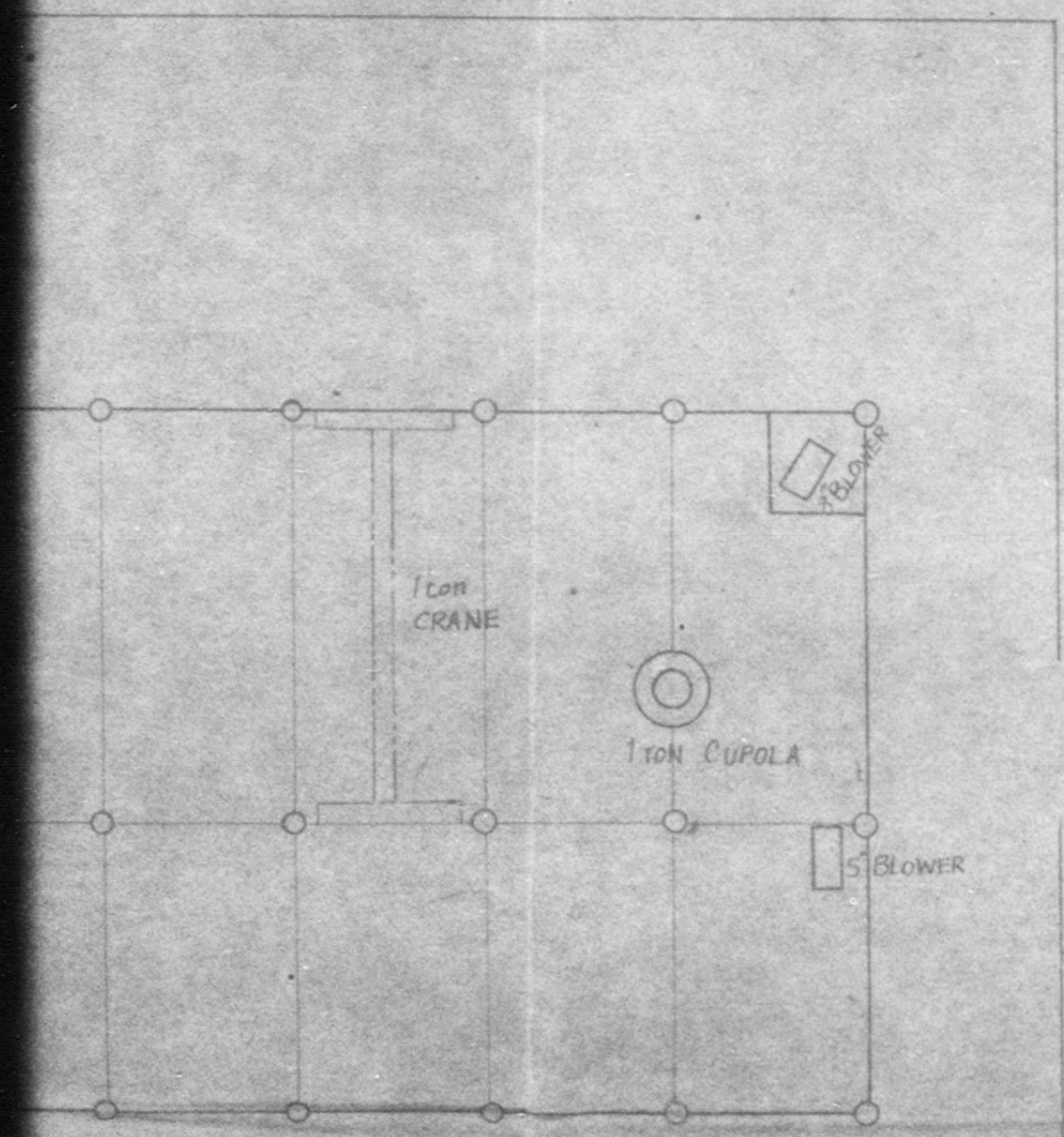

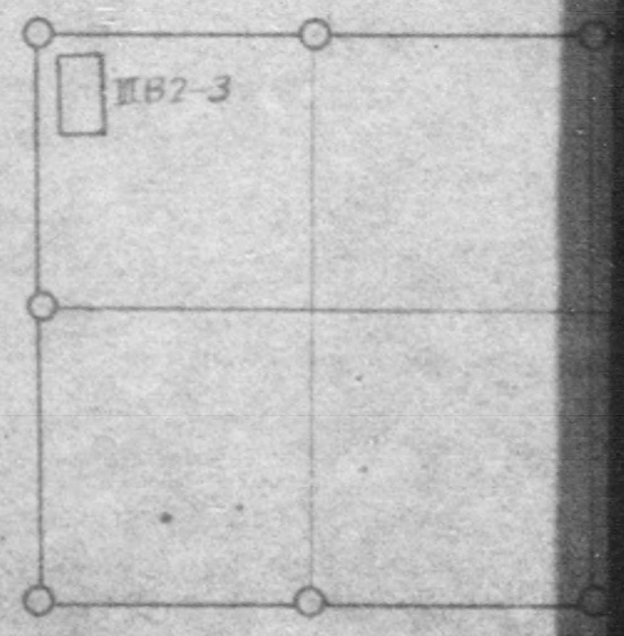

Not subject to reparation Casting Shop

established October 1946

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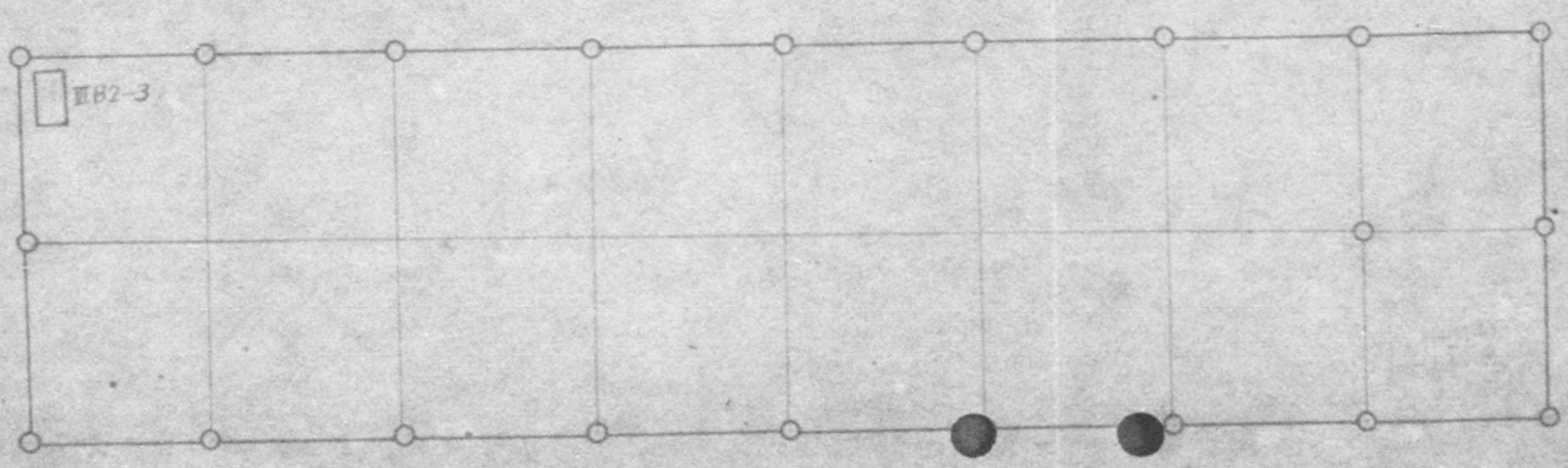

SALT MANUFACTURING SHOP

AT SHINOHARA

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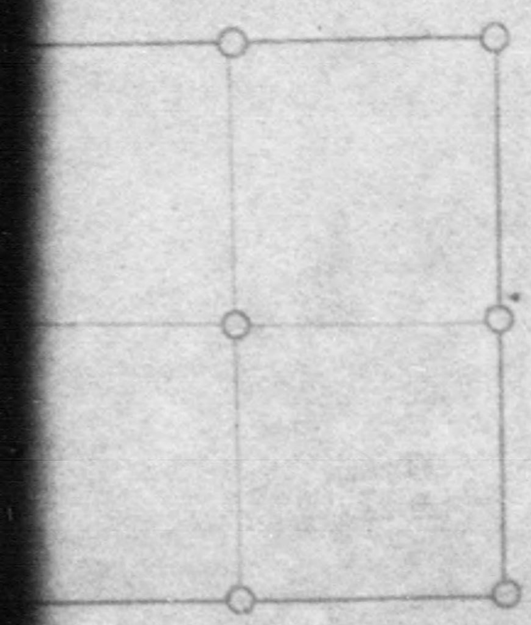
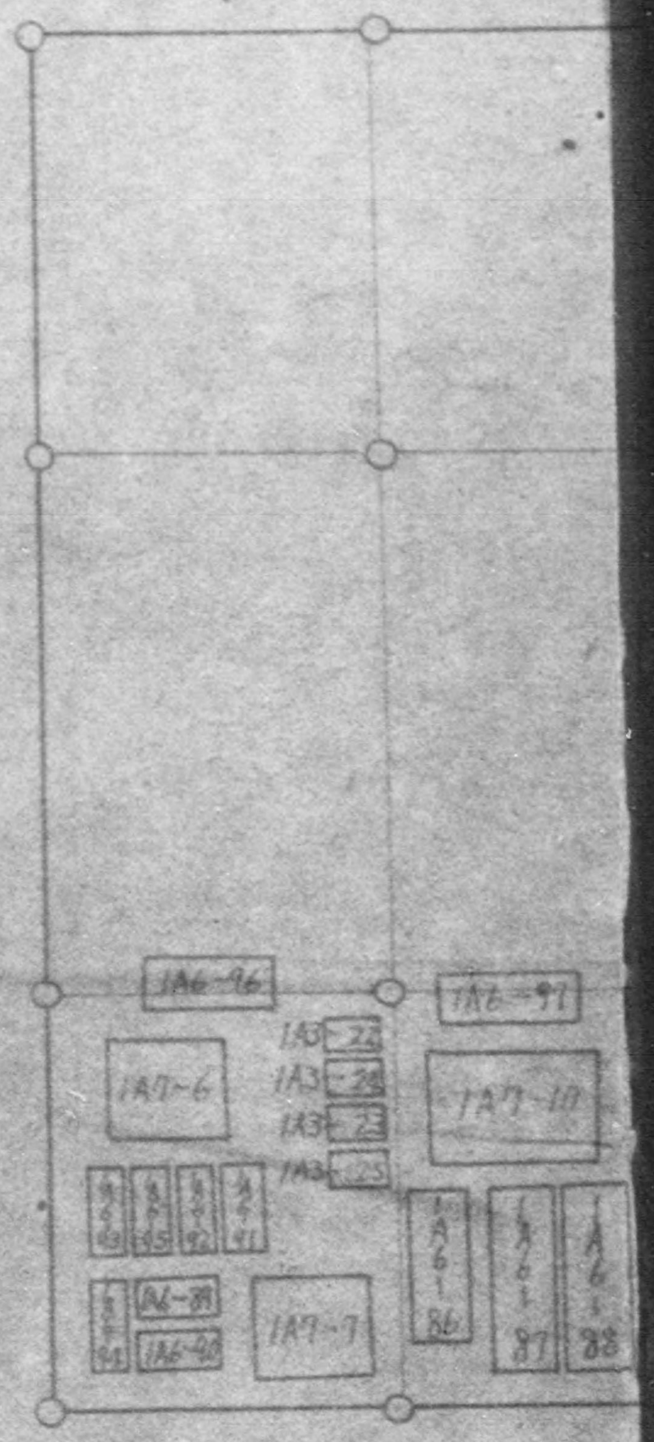


DHAKA



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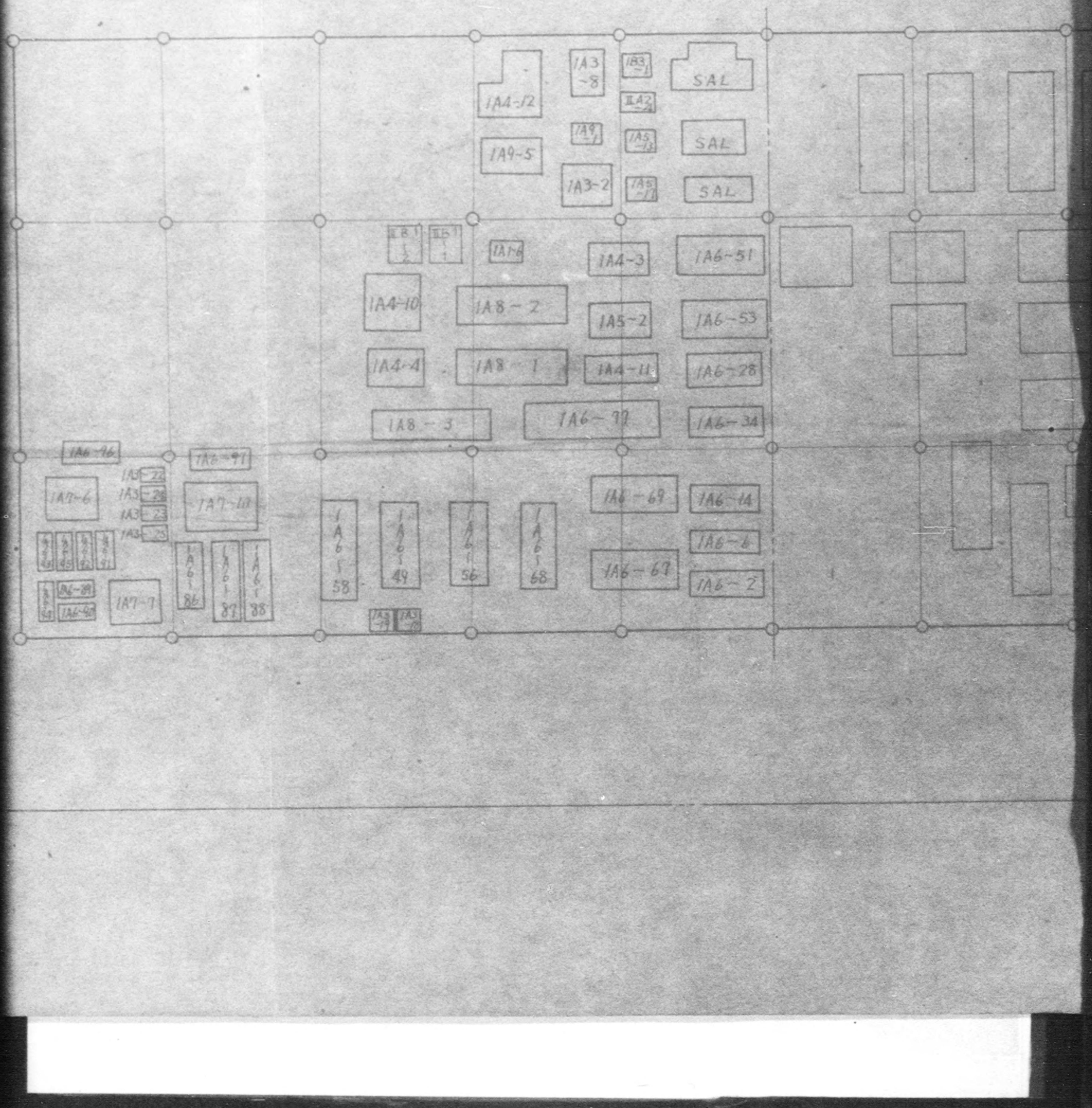
No. 2 Factory
(Munitions Factory)



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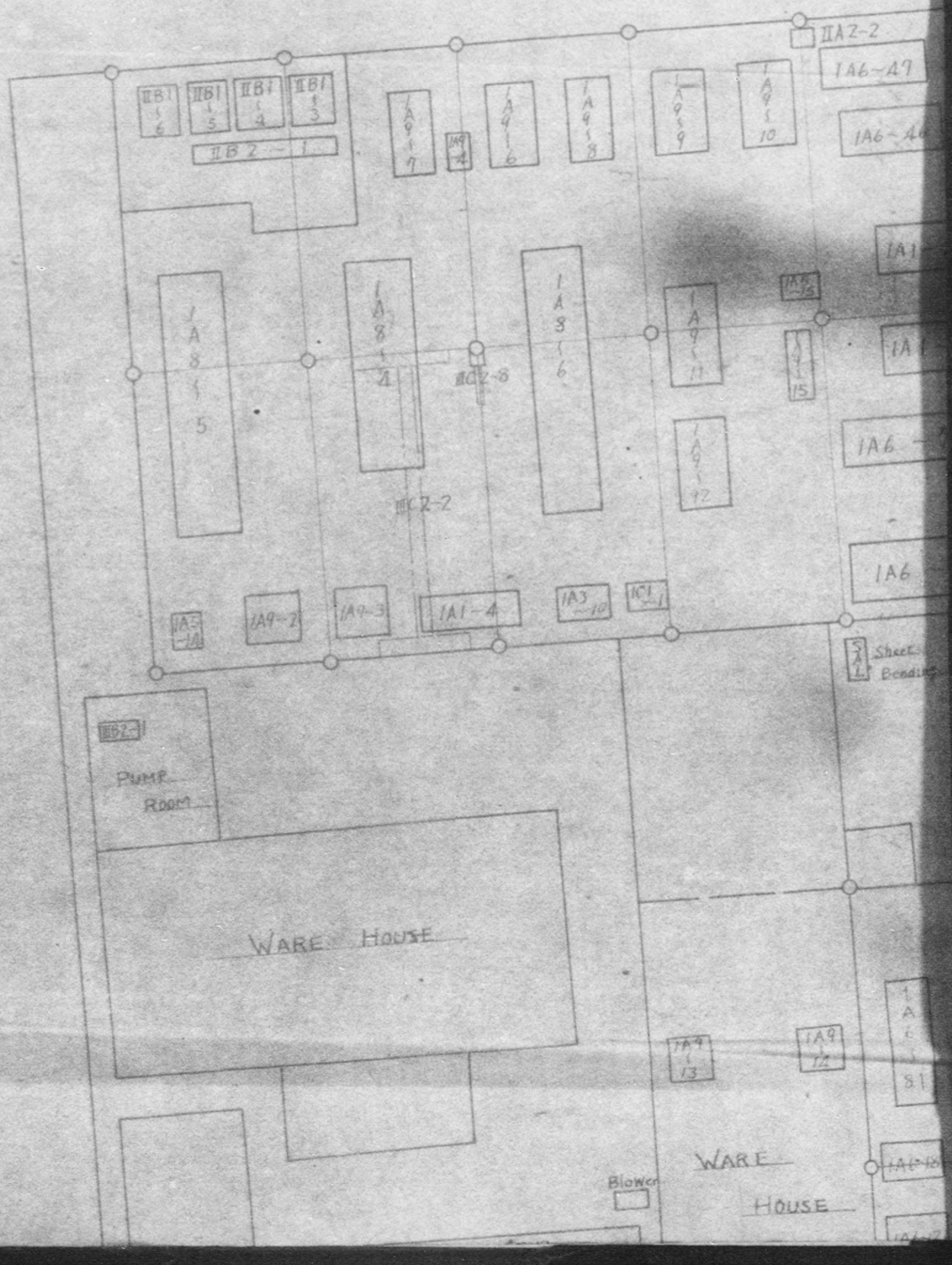

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1st MACHINE SHOP

IIA2-1
IIA2-2
IA6-47
IA6-16
IA6-35
IA6-13
IA6-3
IA6-27
IA5-7
IA5-1
IA4-9
IA4-7
IA4-8
IA9-10
IA6-46
IA6-15
IA6-42
IA6-4
IA6-24
IA7-8
IA5-8
IA7-1
IA4-2
IA4-5
IA7-2
IA1-2
IA6-78
IA6-76
IA7-5
IA7-4
IA7-3
IA3-9
IA5-16
IA5-9
IA7-9
IIC2-6
IA5-15
IA9-15
IA1-1
IA1-3
IIC2-7
IA3-1
IA3-13
IA3-5
IA3-4
IA3-3
IA3-15
IIC2-1
IA6-79
IA1-5
IA6-82
IA6-85
IA3-7
IA3-14
IA3-6
IA9-14
IA1-31
IIA2-3
IA6-80
IA6-83
IA5-11
IA6-18
IA6-75
IA6-84
IA6-9
IA6-7
IA6-1
IA6-49
IIC2-3
Sheet Bending
2nd FINISHER SHOP
OFFICE
VABE
HOUSE

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WARE HOUSE

1A3-2

SAL

1A5-5

1A5-4

1A5-3

1A3-20 1A6-59 1A6-55

1A3-17

1A3-16 1A6-60 1A6-57

3rd MACHINE SHOP

1A3-11

4th FINISHER SHOP

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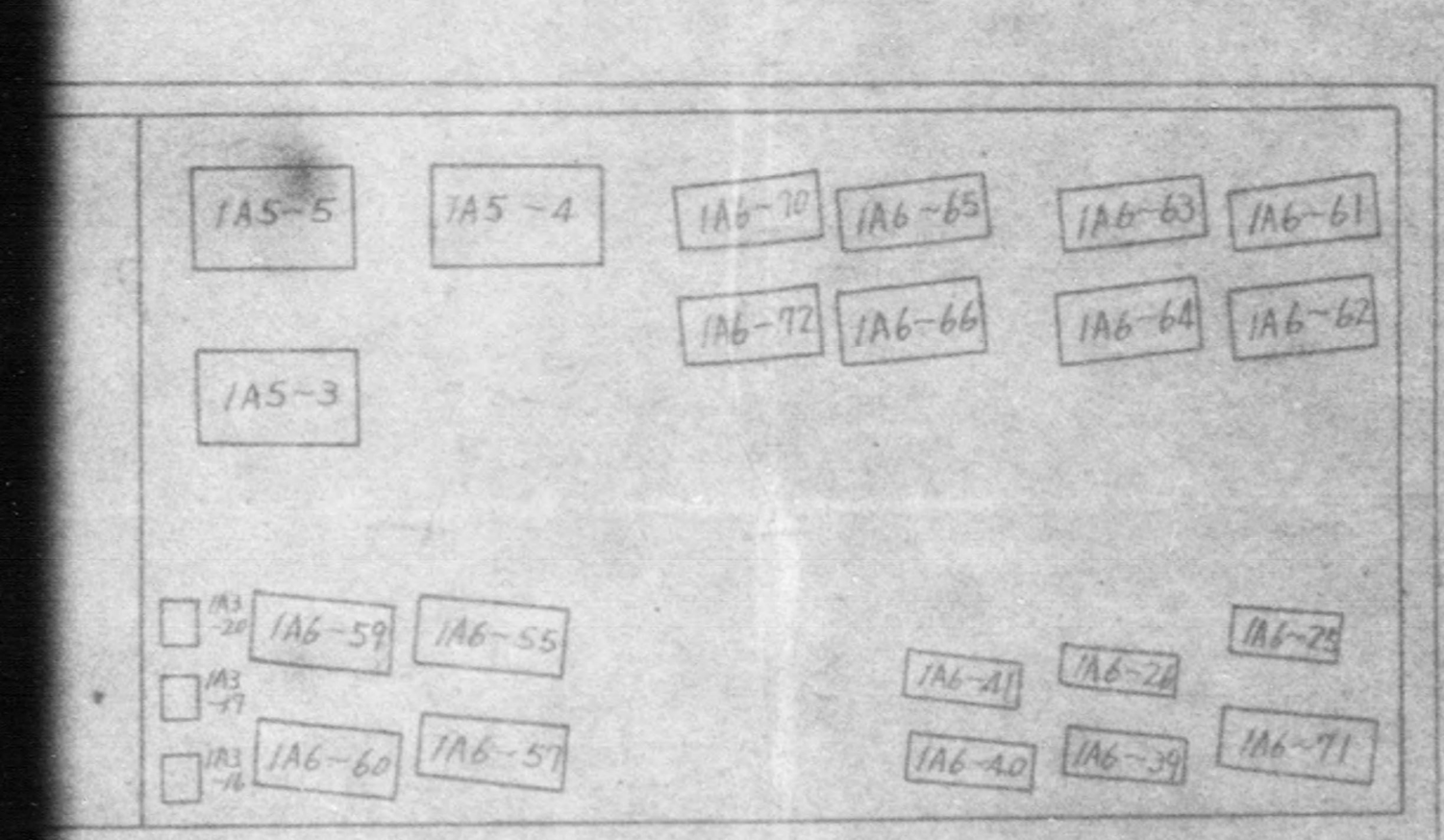

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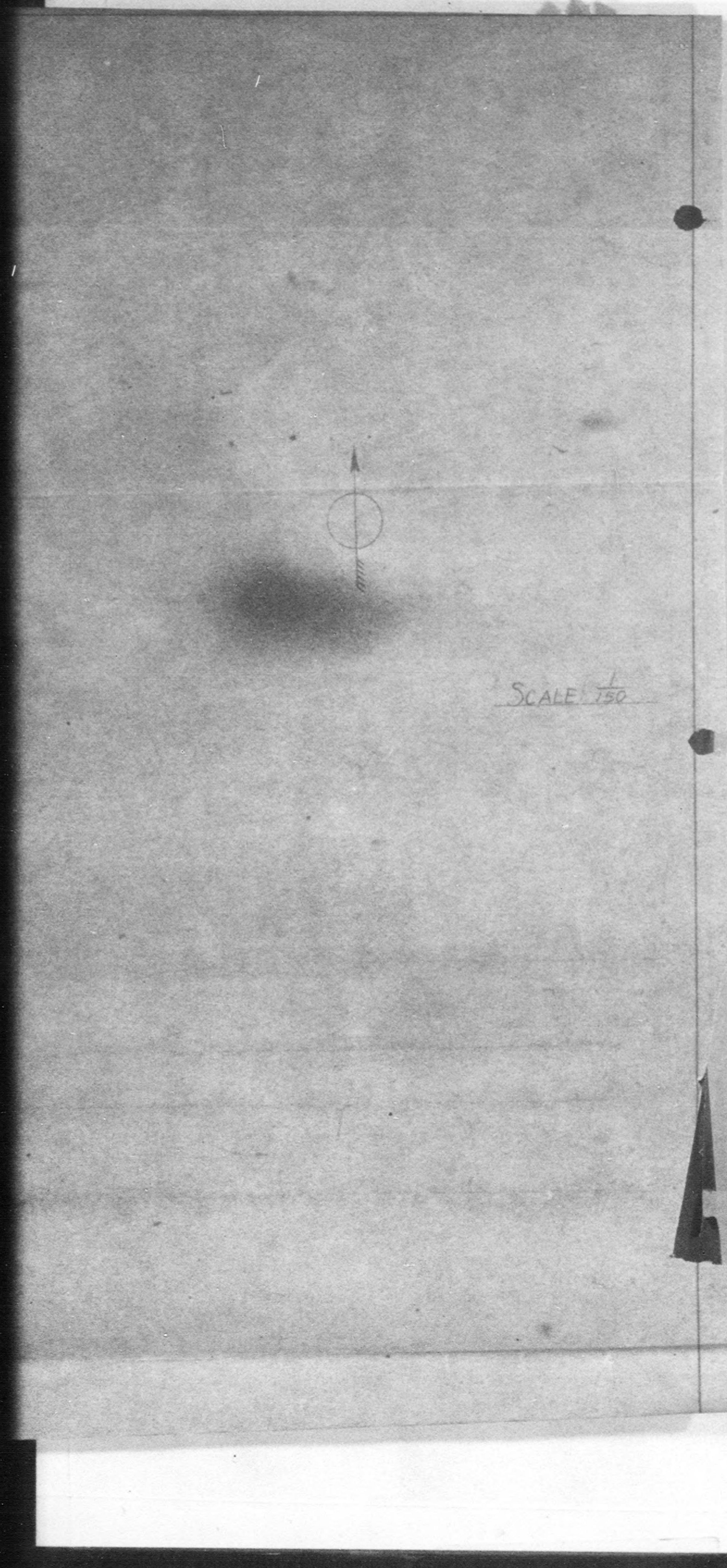

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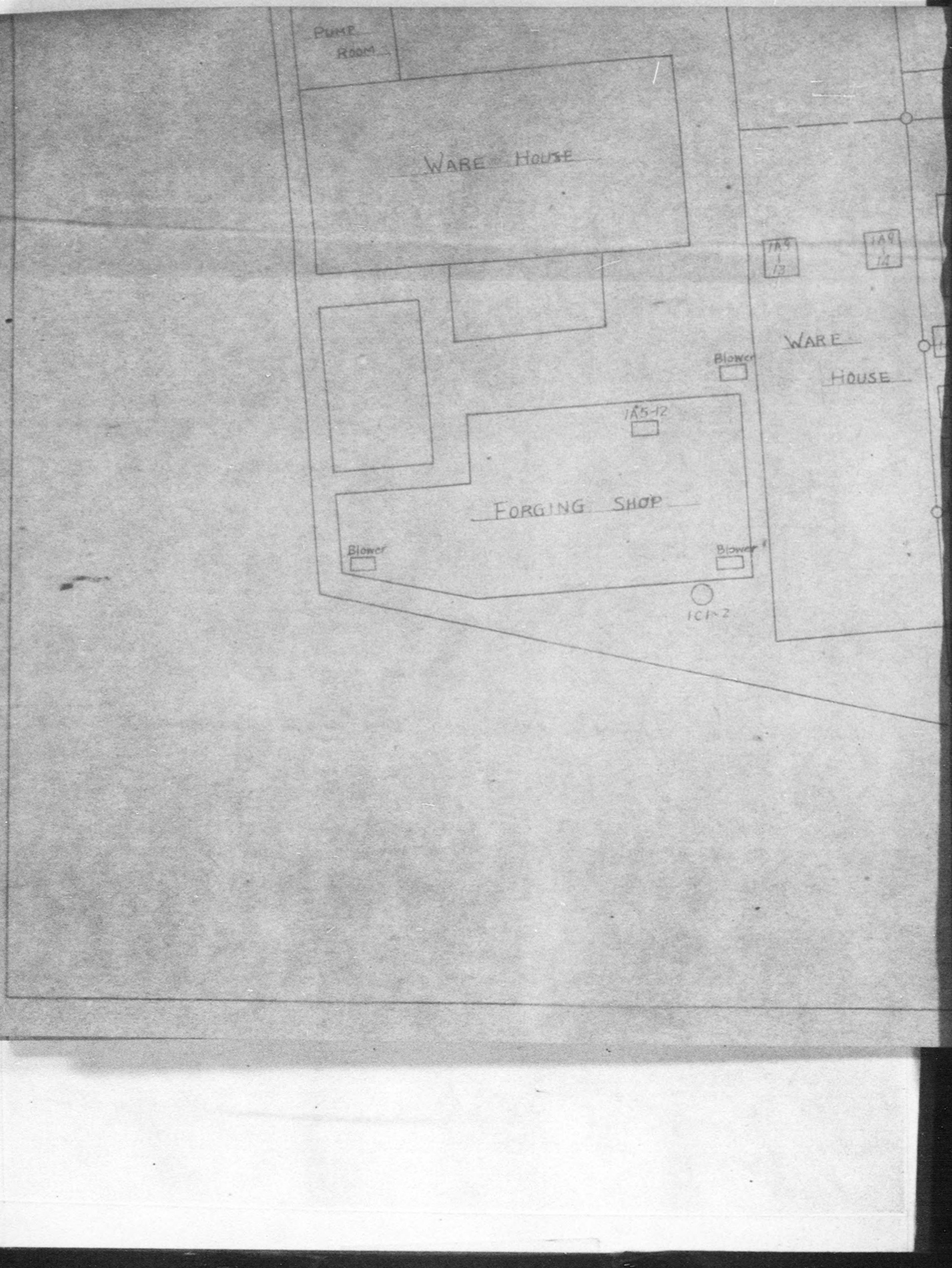
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