

INCH-POUND

MIL-DTL-11589/12H
23 January 2014
 SUPERSEDING
 MIL-DTL-11589/12G
 28 July 2010

DETAIL SPECIFICATION SHEET

RIBBON, ARMED FORCES EXPEDITIONARY MEDAL

This specification is approved for use by all
 Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification
 sheet and the latest issue of MIL-DTL-11589.

COLOR PATTERN: REGULAR SIZE

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES			FILLING YARN
1-3/8" (35.0mm)	1/32	0.8mm	Edge & Binder	Green	HAD	67129	White HA 67101
	1/16	1.6mm	Ground	Green	HAD	67129	
	3/32	2.4mm	Ground	Golden Yellow	HD	67104	
	3/32	2.4mm	Ground	Spicebrown	HCV	67196	
	3/32	2.4mm	Ground	Black	HAN	67138	
	7/32	5.5mm	Ground	Bluebird	HR	67117	
	1/16	1.6mm	Ground	Ultramarine	HS	67118	
	1/16	1.6mm	Ground	White	HA	67101	
	1/16	1.6mm	Ground	Scarlet	HL	67111	
	7/32	5.5mm	Ground	Bluebird	HR	67117	
	3/32	2.4mm	Ground	Black	HAN	67138	
	3/32	2.4mm	Ground	Spicebrown	HCV	67196	
	3/32	2.4mm	Ground	Golden Yellow	HD	67104	
	1/16	1.6mm	Ground	Green	HAD	67129	
	1/32	0.8mm	Edge & Binder	Green	HAD	67129	

COLOR PATTERN: MINIATURE SIZE**FINISH: MOIRÉ**

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
				STRIPES			
11/16" (17.5mm)	1/32	0.8mm	Edge & Binder	Green	HAD	67129	White HA 67101
	1/32	0.8mm	Ground	Green	HAD	67129	
	3/64	1.2mm	Ground	Golden Yellow	HD	67104	
	3/64	1.2mm	Ground	Spicebrown	HCV	67196	
	3/64	1.2mm	Ground	Black	HAN	67138	
	3/32	2.4mm	Ground	Bluebird	HR	67117	
	1/32	0.8mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.7mm	Ground	White	HA	67101	
	1/32	0.8mm	Ground	Scarlet	HL	67111	
	3/32	2.4mm	Ground	Bluebird	HR	67117	
	3/64	1.2mm	Ground	Black	HAN	67138	
	3/64	1.2mm	Ground	Spicebrown	HCV	67196	
	3/64	1.2mm	Ground	Golden Yellow	HD	67104	
	1/32	0.8mm	Ground	Green	HAD	67129	
	1/32	0.8mm	Edge & Binder	Green	HAD	67129	

COLOR PATTERN: STREAMER SIZE**FINISH: MOIRÉ**

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
				STRIPES			
2-3/4" (70.0mm)	1/32	0.8mm	Edge & Binder	Green	HAD	6712	White HA 67101
	5/32	4.0mm	Ground	Green	HAD	6712	
	3/16	4.8mm	Ground	Golden Yellow	HD	6710	
	3/16	4.8mm	Ground	Spicebrown	HCV	6719	
	3/16	4.8mm	Ground	Black	HAN	6713	
	7/16	11.0mm	Ground	Bluebird	HR	6711	
	1/8	3.2mm	Ground	Ultramarine Blue	HS	6711	
	1/8	3.2mm	Ground	White	HA	6710	
	1/8	3.2mm	Ground	Scarlet	HL	6711	
	7/16	11.0mm	Ground	Bluebird	HR	6711	
	3/16	4.8mm	Ground	Black	HAN	6713	
	3/16	4.8mm	Ground	Spicebrown	HCV	6719	
	3/16	4.8mm	Ground	Golden Yellow	HD	6710	
	5/32	4.0mm	Ground	Green	HAD	6712	
	1/32	0.8mm	Edge & Binder	Green	HAD	6712	

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians:
Army - IH
Air Force - 11
Navy - NU

Preparing activity:
Army - IH

Review activities:
Navy - MC, CG1
DLA - CT

(Project No. 8455-2014-029)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.