DECLASSIFIED E.O. 12065 SECTION 3 (E)(1)

GHQ/SCAP Records (RG 331, National Archives and Records Service)

Description of contents

(1) Box no. 2935

(2) Folder title/number: (2)
Packing & Shipment of Reparations Machinery

(3) Date: July 1947 - Jan. 1948

(4) Subject:

Classification	Type of record
9230, 9632	a, c, e

(5) Item description and comment:
Includes Shipment from Osaka Military Arsenal

(6) Reproduction: (Yes) No

(7) Film no. Sheet no.

(Compiled by *National Diet Library*)

DECLASSIFIED E.O. 12065 SECTION 3 (b)(1)

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Military Correspondences

No.	Date	Subject
	28 Oct 47	Preparation for Packing Arsenal Equipment
O-461	5 Nov 47	Estimate of Time and Labor Necessary for Packing Operations
		Shipment of Micrometers, Venir Depth Guages and Precision Measuring Instruments Located in Army and Navy Arsenals
O-491	7 Nov 47	Progress Report of Pooled Items on Packing of Reparations Machinery
I-606	10 Nov 47	Report on Sources of supply for Packing Materials
I-615	12 Nov 47	Packing and Shipping Materials for Reparation Machines in Osaka Military Arsenal and Kori Arsenal
	19 Nov 47	Shipment of Electric Motors
	20 Nov 47	Personnel for Supervision of Packing and Crating of Reparations Machinery
I-663	24 Nov 47	Reports on Packaging of Reparations Machinery
O-602	25 Nov 47	Progress Report of Pooled Items on Packing of Reparations Machinery
	10 Dec 47	Daily Report on Packing Osaka Arsenal 32-32
		Revisions in Packing Lists and Instructions for Correct SOP
O-769	2 Jan 48	Packing of Reparations Equipment of Shirahama Arsenal

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Military Correspondences

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	13 Oct 47	Shipment of Electric Motors
		Preliminary Operations Under scapin 1751
		Rough Estimate for Expenses of Model Packaging Exercise of Reparations Machinery in Osaka Military Arsenal
O-327	16 Oct 47	Revised List of Machines on First Allocation
O-332	16 Oct 47	Commencement of Skindding Operation in Osaka Main Arsenal
O-330	16 Oct 47	Estimate of Labor and Time Necessary for Packing Operations
O-333	16 Oct 47	Preparation for Packing and Shipping of Industrial Machines Osaka Main Arsenal
O-336	16 Oct 47	Progress Report on Pooled Items
O-412	14 Oct 47	Machinery Listed for Reparations Shipment
		List of Machines not in Authorized Use which wil be included in Allications of First Reparations Segment
O-168	16 Sept 47	Shipment of Micrometers, Vernier Depth Gauges and Precision Measuring Instruments Located in Army and Navy Arsenals
O-369	24 Oct 47	Revision of Instructions for Skidding Operations in Osaka Main Arsenal and Kori Arsenal
O-397	28 Oct 47	Inclusion of Hirakata Arsenal, Code No. 32-31 on First Allocation
O-408	28 Oct 47	Progress Report of Pooled Items on Packing of Reparations Machinery

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Military Correspondences

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	28 Jul 47	List of code Nos. of Transformers, Motors Etc
	2 Sept 47	Crating and Shipping of Transformers and Motors
	25 Aug 47	Crating and Shipping of Transformers and Motors
	4 Sept 47	Army and Navy Arsenals
	4 Sept 47	Investigation ar Main Arsenals to see if they have received our letters of Instruction
	8 Sept 47	Shipment of Transformers
	8 Sept 47	Investigation of Shipment of Transformers
	8 Sept 47	Packing and Shipment of Transformers
	8 Sept 47	Intermediate Report on the Transportation of Transformers and Motors
	18 Sept 47	Shipment of Transformers and Motors
	8 Sept 47	Inspection of Army and Navla Arsenals and Sub-Arsenals
		Investigation List of Transformer and Motor
	18 Sept 47	Stock-Piled and Installed Materials and Supplies in Reparation Plants, Laboratories, Military Arsenal and Navy Arsenal. (Incl Schedule for Transportation) in Stock Piled and Installed Materials Folder
	7 Oct 47	List of Machines on First Allocation
	16 Sept 47	Shipment of Transformers and Motors
	29 Sept 47	Shipment of Transformers of Kori Arsenals
	29 Sept 47	Shipment of Transformers of Hirakata Arsenal

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO. [redacted]

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Make 4 copies
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EXTRACT COPY From SCAP, (REP.SCE.) 10 Dec 1947

SUBJECT: Responsibility of Eighth Army and Japanese Government in connection with making good of damage to reparations equipment.

" Any damage incident to the process of dismatling, packing and moving should be reported by the contractor or other agent of the JG to Eighth Army immediately, which will then undertake an investigation of the cause of the accident. The report of the investigator will be submitted to SCAP and will include full detailes of the accident, together with a judgment concerning responsibility for the accident. If the accident was caused by negligence, had judgment or sabotage, SCAP will, upon advice from the claimant, and under the terms of SCAPIN 1751, order the JG, thru 8th Army, to replace the tool by purchase of a satisfactory substitute from sources outside of Reparations or custody plants. If, on the other hand, the accident was caused by factors outside of the power of the contractor to foresee, or if reasonable precautions were taken to avoid accident, the JG will not be responsible for replacing the tool, and the claimant will either count the tool as an ordinary rejection, or will accept it in its damaged condition without a value adjustment for the damage. SCAP will inform Eighth Army of the claimant's decision.

"

DECLASSIFIED E.O. 12065 SECTION 3 402, NARS

ROUGH ESTIMATE FOR EXPENSES OF MODEL PACKAGING EXERCISE
OF REPARATION MACHINERY IN OSAKA MILITARY AREA

I. Expenses Incurred for Preparatory Arrangement.

1.	Removal of Machines for Packaging Space	¥ 360,000.00
2.	Office Room for U.S. Supervisor	45,000.00
3.	Repairing of Cranes	40,000.00
	Total	¥ 445,000.00

II. Expenses for Packaging Operation.
(Masunari Doryoku K.K. and Taihei Kogyo K.K.)

1.	Packaging Yard Arrangement	¥ 163,775.00
2.	Laborers	1,820,620.14
3.	Welfare	61,887.40
4.	Materials	2,199,128.77
5.	Instruments	175,604.00
6.	Transportation of materials	145,450.00
7.	General expenses for Vehicles, Water supply & etc.	517,528.00
8.	Administration	752,596.00
9.	Miscellaneous	56,156.00
10.	Profit (5 %)	233,096.48
	Total	¥ 6,125,841.79
	Grand Total	¥ 6,570,841.79

Remarks:
Above mentioned figures are now under checking, and definite report will be submitted later.

Lumbers remained	¥ 450,000.00
Balance Total	¥ 6,120,841.79

Total Expense per Machine (24 machines in all)	¥ 255,035.07
Total Expense per ton (220 Tons in all)	¥ 27,822.01

Excluded Paragraph I.

Per Machine	¥ 236,493.40
Per Ton	¥ 25,199.28

DECLASSIFIED E.O. 12065 SECTION 3 (b)(1), NARS Date 1-22-80

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

MMH/kn

2 January 1948

SUBJECT: Packing of Reparations Equipment at Shirahama Arsenal, Hyogo Prefecture

TO: Commanding General
I Corps, APO 301
ATTENTION: Mil Govt Sec

1. Attached is an inspection report of the packing and crating representative of Military Government Section, Eighth Army.

2. Due to the fact that the property custodian of the Finance Bureau is located in Osaka, we are cooperating with and assisting in every way possible the Hyogo Mil Govt Team to assure a satisfactory completion of this operation.

1 Incl:
As indicated

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILE 0-769

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS No: _____

Capt Calgan
Your copy

HEADQUARTERS EIGHTH ARMY
Military Government Section
APO 343

14 November 1947

SUBJECT: Revisions in Packing Lists and Instructions for Correct SOP

TO : All Packaging Inspectors

To assist the packaging inspectors and all other interested personnel concerned the following explanations and instructions are given. Sample allocation notices and packing lists correctly filled out are included in this memo for study and reference.

1. Allocation Notice (see sample). Only parts of the information shown on the allocation notice are used in correctly filling out the packing lists and are listed as follows:-

a. Recipient Nation.
b. Allocation No.
c. Position Code No.
d. Machine Inventory Code No. (complete number including plant No.).

2. Packing List (revised, see sample). A complete explanation of the packing list, item by item is given as follows:-

a. Recipient nation - self explanatory.
b. Allocation No. given on allocation notice.
c. Weight, width, height, length, cubage - self explanatory.
d. Type of package - (nailed box or crate etc.).
e. Package No. - These numbers will be assigned in numerical order for <u>each</u> recipient nation. Thus each recipient nation will have a series of numbers starting at number 1 at each arsenal.
f. Machine Inventory Number: This number will be given complete and include the arsenal code no.
g. Position Code No. given on allocation notice.
h. Set No.- set numbers will be assigned in numerical order for <u>each</u> recipient nation. Only major items packaged in more than one (1) package will be assigned a set number. Thus each recipient nation will have a series of set numbers starting at set No. 1 at each arsenal. The set number will be followed by the set package number as shown in the following example: The 21st major item packaged for China is a large press but the first item packaged for China that will be packaged in more than one (1) package. This press is to be packaged in five packages so the <u>crates and packing lists</u> will show the following information:-

<u>Package No.</u>	<u>Position Code No.</u>	<u>Set No.</u>	<u>Machine Inventory No.</u>
21	3XX5	1 - 1/5	19-19-190
22	3XX5	1 - 2/5	19-19-190
23	3XX5	1 - 3/5	19-19-190
24	3XX5	1 - 4/5	19-19-190
25	3XX5	1 - 5/5	19-19-190

The next item packaged for China (if complete in one package) will be Package No. 26 and the next set will be Set No. 2.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO.

i. List of Contents. Reference is paragraph III 2a(9), Annex 7, SCAPIN 1751. The above paragraph is to be deleted and only the following information is to be given in the table of contents.

(1) Quantity
(2) Description of packaged item recorded in the following manners:- (see samples).

(a)Name of item packaged. If item packaged is a part of a major assembly, indicate the name of the major assembly of which it is a part. For example, the bed of a planer which is being packaged separate from the major item would be "BED, for planer."

(b) Complete or less certain components. If the item packaged is a major item from which a component part has been removed, for example: The planer from which bed was removed, the entry would be, "PLANER, less bed." If item was packaged complete in one (1) container the entry would be, "PLANER, (complete."

3. (c) Progress reports will be made for each recipient nation at each arsenal every two weeks as per instructions outlined in CO 5/11.

(b) The first progress report (excluding preliminary progress report) for each nation will be report No. 1. Thus each nation will have a series of progress reports at each arsenal showing the quantity packaged, gross and measurement tonnage figures; available for planning R.R. and ship transfer operations.

(c) Progress reports should be carefully checked to insure previous reports data brought forward is correct. Current data should be checked for accuracy.

Special Notes:-

1. Included withthis memo is a "draft" of items needing special and immediate attention. Coordinate this information with the local M.C.Teams for immediate action. Your attention is invited specifically to the items concerning overall packaging schedules, use of preservatives, and, immediate full placement of packaging crews.

2. A sample production schedule blank is included as part of this memo for study and reference.

DECLASSIFIED E.O. 12065 SECTION 3 (E)

ALLOCATION NOTICE NO. A-1

Category of Equipment Arsenals - METALWORKING Segment No. _____

Allocated to United Kingdom From Plant No. 19-20

Taken from Allocation List No. 10 Verified 5 November 1947
(Date of Memorandum of Agreement)

Special Packaging Instructions:

Shipping Date:

Machine Inventory No.	Position Code No.	Class	SCC	~~Basic~~ With Motor	Actual 1/ Packed Weight (kg)
115	10074/2	Lathe	34-16-1131	X	
586	28791	Bending	34-41-111		
613	3381	Gear	34-14-112	X	
636	22671	Milling	34-17-222		
869	19161	Lathe	34-16-315		

1/ To be entered from packing lists

2/ The additional digit of this number and on other numbers in this column indicated that the machines was transferred from another claimant's share to this share subsequent to the dealing.

THIS IS A SAMPLE ALLOCATION NOTICE

DECLASSIFIED E.O. 12065 SECRET S 001

PACKING LIST

Recipient Nation UNITED KINGDOM Allocation No. 4-1

Package No. 1 Weight ~~1000 kg~~ Width ~~1 m~~

Position Code No. 10074 Cubage ~~2.75 m3~~ Height ~~1.5 m~~

Machine Inventory No. ~~19-20-115~~ Length ~~2.5 m~~ Set No.

Type of Package ~~CRATE~~

Quantity	Item
1	LATHE (COMPLETE)

DOE TARO

(Name of Packer)

(Replaces Inclosure 2 to Annex 7, SCAPIN 1751)

DECLASSIFIED E.O. 12065 SECTION 3 (E)

PACKING LIST

Recipient Nation UNITED KINGDOM Allocation No. 4-1

Package No. 2 Weight 2000 Width 1 m

Position Code No. 28791 Cubage 6 m^3 Height 2 m

Machine Inventory No. 19-20-586 Length 3 m Set No. 1-1/2

Type of Package

Quantity	Item
1	BENDING MACHINE, Less base.

DOE TARO (Name of Packer)

(Replaces Inclosure 2 to Annex 7, SCAPIN 1751)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO.

PACKING LIST

Recipient Nation UNITED KINGDOM Allocation No. 4-1

Package No. 3 Weight 1000 kg Width 1 m

Position Code No. 2870 1 Cubage 3 m^3 Height 1 m

Machine Inventory No. 19-20-586 Length 3 m Set No. 1 2/2

Type of Package CRATE

Quantity	Item
1	BASE, for bending machine.

DOE TARO
(Name of Packer)

(Replaces Inclosure 2 to Annex 7, SCAPIN 1751)

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Date

PACKING LIST

Recipient Nation UNITED KINGDOM Allocation No. 1-1

Package No. 4 Weight 2500 kg Width 2m

Position Code No. 3381 Cubage 8 m³ Height 2m

Machine Inventory No. 19-20-613 Length 2 m Set No.

Type of Package CRATE

Quantity	Item
1	GEAR CUTING MACHINE (COMPLETE)

DOE TARO
(Name of Packer)

(Replaces Inclosure 2 to Annex 7, SCAPIN 1751)

DECLASSIFIED E.O. 12065 SECTION 3 402/MRS NO. [redacted]

PACKING LIST

Recipient Nation UNITED KINGDOM Allocation No. 4-1

Package No. 5 Weight 2500 kg Width 1 m

Position Code No. 22671 Cubage 4 m^3 Height 2m

Machine Inventory No. 19-20-636 Length 2 m Set No. ____

Type of Package CRATE

Quantity	Item
1	MILLING MACHIN (GOMPLET)

DOE TARO
(Name of Packer)

(Replaces Enclosure 2 to Annex 7, MCAPIN 1751)

DECLASSIFIED E.O. 12065 SECTION 3 (b)(1), NARS Date [illegible]

PACKAGING SCHEDULE

REPORT NUMBER_____

PLANT CODE NUMBER_____ PERIOD_____ THRU_____

MAJOR ITEMS SCHEDULED FOR PACKAGING THIS PERIOD
ALLOCATION NOTICE NUMBERS

CHINA		PHILIPPINES		NETHERLANDS		UNITED KINGDOM	

DECLASSIFIED E.O. 12065 SECTION 3 (E), NARS Date

DRAFT

SUBJECT: Packing of Reparations Items

TO : 5 Commands

1. Reference is Operational Directive 5/11 for 1946, this headquarters, dated 6 October 1947, subject: Packing and Shipping of Facilities Allocated for Reparations Removal".

2. a. At the present time, claimant nations are given a preliminary list of the code numbers of machines to be allocated to them from the arsenals listed in Inclosure 1 to above reference. Delegates from the claimant nations then may inspect the machines listed to decide upon acceptance or rejection of individual items. This decision is tentative pending publication of an official Allocation Notice which should follow about a month later.

b. After the recipient nations have completed the inspection of a designated arsenal for the purpose of tentatively deciding upon items of equipment desired, packaging operations will be limited to the tentatively selected items only. Thereafter, packaging of the selected items will be carried to completion except for final closure of the crate in order to permit the introduction of the packing list. Conversely, skidding and other packaging operations will cease on all non-selected items.

c. Tentatively selected items may be identified as those bearing a recipient nation's initial which has not been crossed through with an "X"; non-selected items may be identified as those which bear an "X" through the initial of the recipient nation. These markings are made with chalk at the time of the inspection.

d. The Japanese Government will be required to place full packaging crews in the arsenals not later than the date tentative selections shall have been made.

e. In conjunction with the packaging of the tentatively selected items, an overall packaging schedule will be developed for each of the arsenals listed in "Inclosure 1 to above reference"; indicating by inventory code number the equipment to be packaged during each two (2) week period. Schedule will include only those items of equipment tentatively selected as defined in paragraph 4 above. Schedule will be forwarded to Headquarters Eighth Army, not later than ten (10) days after the completion of the inspection.

f. Allocation notices confirming the tentative selections will be issued arsenal by arsenal as the inspections are completed.

DECLASSIFIED E.O. 12065 SECTION 3 402/MRS NO. [redacted]

3. If reparations equipment has been cleaned and preserved during normal preventive maintenance operations in a manner similar to that described in Annex 5 of Scapin 1751, it is not necessary to repeat the cleaning and preservation operations, provided the equipment still remains in a good state of preservation. The decision as to whether a piece of equipment should be releaned and represerved will depend upon the merits of the individual case.

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS [illegible]

1. Reference is paragraph 2, proposed SCAPIN. The approved changes referred to are minor, merely converting inch sizes to sun sizes, except as follows:

a. Reference is par VI 2c (3)(h). Delete the second sentence, beginning: "The minimum thickness of sheathing should be as follows" and substitute the following: "The minimum thickness of sheathing will be 0.8 sun."

b. Reference is paragraph VI 2c(4)(f). Delete the first and second sentences and substitute the following: "Tops will be sheathed with two (2) layers of boards. The upper layer will be 0.6 sun thick and the under layer will be 0.8 sun thick."

DECLASSIFIED E.O. 12065 SECTION 3 402/NNSC NO. [redacted]

DRAFT

APO 500
WKP/RJM/NRL/mm

AG 387.6( )MEP
(SCAPIN)

MEMORANDUM FOR: THE JAPANESE GOVERNMENT

THROUGH: Central Liaison Office, Tokyo

SUBJECT: Responsibilities of the Japanese Government for the Packaging, Transfer, and Delivery of Equipment and Records Allocated to Claimant Nations Under the Reparations Program

1. References are the following:

a. Memorandum for the Japanese Government from General Headquarters, Supreme Commander for the Allied Powers, file AG 387.6 (22 Jul 47)MEP, (SCAPIN 1751), dated 22 July 1947, subject as above.

b. Memorandum for General Headquarters, Supreme Commander for the Allied Powers, from the Japanese Government, file CLO No. 8427 (RSR), dated 27 October 1947, subject: "Changes in Instructions for Construction of Exterior Wooden Containers.

2. Changes requested by reference 1b are approved except as indicated below. Excepted changes are amended to read as indicated; changes are understood. References cited refer to paragraph numbers, tables and figures of Annex 6, reference 1a.

a. Reference is Table II:

Thickness of Ends and Cleats: (mm)
0.6
0.8

b. Reference is Table III:

Thickness of Sides: (mm)
0.6
0.6

DECLASSIFIED E.O. 12065 SECTION 3 402, NARS Date

AG 387.6( )REP
(CCAPIN 1751)

c. Reference is paragraph VI 2c(2)(e), Rubbing Strips and Sling Notches: The set-back of rubbing strips and the length of the rubbing strips should not be less than 7 sun or more that 1/10 the length of the sides, and the length should be adjusted at the two ends of the crate within the limits prescribed in order to establish sling points as equidistent as practicable from the center of balance of the crate. Whenever the adjustment cannot be made, sling points should be indicated. . . . . .

d. Reference is paragraph VI 2c(2)(f), Floor members:. . .. . . When used with 0.8 sun flooring, load-bearing floor members may be cut to the length required to fit between the lower edge members of the sides of the crate and need not be notched.

e. Reference is paragraph VI 2c(2)(f)1, Size:. . . The thickness of the floor members shall be determined from Table VIII when only two skids are used and from Table IX when more that two skids are used. However, in no case shall thickness be less than 0.6 sun . . . .In the latter case the remaining closure of the floor of the crate should be made with not less than 0.6 sun material. . .. .

f. Reference is paragraph VI 2c(2)(f)3:. . . .When used with 0.6 sun flooring, the headers may be cut to the length required to fit between the lower edge members of the sides of the crate and need not be notched.

g. Reference is paragraph VI 2c(11): Nails used to attach sides and ends of crate to bases will be #9 or #10. the number to be determined from Figure 20.

h. Reference is paragraph VI 2f, Bolting: Headers and floor members over 1.5 sun thick will be nailed (1.5 sun members will be nailed). Headers and floor members over 2.5 sun thick will be bolted with 1/2-inch diameter bolts at each joint (reference figure3). Members 2 sun thick should not generally be used for floor members. . . .When headers or floor members are 5 sun or greater in width, two bolts will be used.

i. Reference is paragraph VI 4a(4)(b), Nailing:. . . . Sides should be nailed to 1.5 by 3 sun members in the ends, and ends nailed to crossside members in top and base, using #11 nails, 5 sun apart, staggered as much as possible. . . .

3. In addition to the changes requested by reference 1b, the following changes in reference 1a are directed. Reference cited refer to paragraph numbers of iddcated annexes of reference 1a.

DECLASSIFIED E.O. 12065 SECTION 3 402, NARS Date

AG 387.6( )MP
(SCAP IN)

a. Reference is Inclosure 1, Annex 3. The original Inclosure 1 is replaced by Inclosure 1 of this directive.

b. Reference is paragraph II 2, Annex 7, Arrangement: The original Inclosure 1 is replaced by Inclosure 2 of this directive. The change has been the addition of a "position code number" directly under the description of contents.

c. Reference is paragraph II 3, Annex 7, Detail and Instructions of Stenciling. Under paragraph II 3, insert paragraph i, Position Code Number, reading as follows: This number will appear directly below the description of contents. The number, different for each machine allocated, will be used as a ready means for keying the packaged machine with the original International Business Machine lists indicating respective shares allocated to recipient nations. If items is packaged in more than one (1) container, position code number will appear on all packages containing the component parts.

d. Reference is paragraph III 2 (a)(1), Annex 7. The original Inclosure 2 is replaced by Inclosure 3 of this directive. The change has been the addition of a position code number and the substitution of machine inventory numbers for plant code symbols.

e. Reference is paragraph III 2a(5), Annex 7. Delete paragraph III 2a(5), and substitute the following:

(5) Complete inventory number of item packaged. If item is packaged in more than one (1) container, inventory number will appear on all packing lists covering component parts.

f. Reference is paragraph III 2a, Annex 7. Under paragraph III 2a, insert paragraph (6½), Position Code Number. If item is packaged in more than one (1) container, position code number will appear on all packing lists covering component parts.

g. Reference is paragraph III 2a(9), Annex 7. Delete paragraph III, 2a (9) and substitute the following:

(9) List of contents, including:

(a) Quantity.

(b) Description of packaged item recorded in the following manner:

DECLASSIFIED E.O. 12065 SECTION 3 402)MRS NO

AC 307.6( )MRP
(SOAPIN)

1. Name of item packaged. If item packaged is a part of a major assembly, indicate the name of the major assembly of which it is a part. For example, the bed of a planer which is being packaged separate from major item would be "Bed, for planer".

2. Complete or less certain components. If the item packaged is a major item from which a component part has been removed, for example: the planer from which bed was removed (reference paragraph III 2a(9)(b) 1 above), the entry would be "Planer, less bed". If item is packaged complete in one container, the entry of "Complete" should be made on the packing list.

FOR THE SUPREME COMMANDER:

3 Incls:
1. Inclosure to Allocation Notice for Pooled Items
2. Arrangement of Container Markings
3. Packing List

DECLASSIFIED E.O. 12065 SECTION 3 402, NARS NO.

BASIC: Ltr, Hq Eighth Army, AG 004 (MG-Em), subj: "Reports on Packaging of Reparations Machinery in Arsenals, dtd 14 Nov 47.

ABH/mmn

AG 004 - BA 1st Ind

Hq I Corps, APO 301, 18 NOV 1947

TO: CO, Osaka Mil Govt Team, APO 25

Attention is directed to basic communication.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

Wilder A. Johnson

WILDER A. JOHNSON
Capt. A. G. D.
Asst. Adj. Gen.

OSAKA M.G
RES-COM-IND
FILE 1-663

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO. [redacted]

1658

HEADQUARTERS EIGHTH ARMY
United States Army
Office of the Commanding General
APO 343

AG 004 (MG-Em) 14 NOV 1947

SUBJECT: Reports on Packaging of Reparations Machinery in Arsenals

TO : Commanding General
I Corps
APO 301

1. References:

(a) Operational Directive 5/11, this headquarters, 6 October 1947.

(b) Letter, Osaka Military Government Team, 28 October 1947, subject: "Progress Report of Pooled Items on Packing of Reparations Machinery".

2. The following information is submitted for your guidance in compliance with the request of Lt. Col. Nelson, your headquarters, during a telephone conversation with Mr. Weston, this headquarters, 8 November 1947.

3. Reference 1b inclosed progress reports and packing lists for the Kori Factory of the 2nd Tokyo Military Arsenal. It is noted that, although the Osaka Finance Bureau had completed these reports by 23 October, they were not received in this headquarters until 4 November, having been forwarded through channels. Your attention is invited to paragraph 15e of reference 1a which requires that reports be forwarded directly to this headquarters. Since these reports must be at General Headquarters, Supreme Commander for the Allied Powers, within seven (7) days after the closing date of the period which they cover, the utmost expedition in reviewing and forwarding by the Military Government Team is essential.

4. The progress report for the Osaka factory of the Osaka Military Arsenal (32-32) shows 64 packages having a total volume of 518.49 cubic meters. Since one cubic meter is equal to .882 measurement tons, the correct measurement tonnage is 457.21 instead of 385.09 as shown on the report.

BY COMMAND OF MAJOR GENERAL RYDER:

R. SCHAFER
Lt. Col., AGD
Asst. Adjutant General.

HQ. I CORPS
AG 004

1

DA 66862

DECLASSIFIED E.O. 12065 SECTION 3 (E)

File R+I

HEADQUARTERS I CORPS
APO 301 (Kyoto, Honshu)

EHN/abh/mo

18 NOV 1947

AG 413 - BA

SUBJECT: Personnel for Supervision of Packing and Crating of Reparations Machinery

TO : Commanding Officer, Osaka Military Government Team, APO 25
Commanding Officer, Hyogo Military Government Team, APO 317
Commanding Officer, Kyushu Military Government Region, APO 929
Commanding Officer, Tokai-Hokuriku Military Government Region, APO 710

1. The following extract from a 1st indorsement, Headquarters Eighth Army, to a letter, this headquarters, subject: "Personnel Required to Carry Out Provisions of Operational Directive 5/11", is quoted for your information.

" 1. The procurement of specialized personnel for assistance in supervision of the packaging and shipment of reparation facilities has been initiated by this headquarters. Priority requisition has been forwarded from General Headquarters for recruitment in the United States.

2. Pending the above procurement, temporary assistance is being given by the placing of Mr. Papagna, REP/SCAP and Mr. Sprow and Mr. Kinnaman of this headquarters on temporary duty at Osaka, Nagoya, and Nagasaki."

2. Personnel named in paragraph 2, above quotation, will be under the direct control of this headquarters. This personnel will be assigned on temporary duty to the Osaka, Hyogo, Aichi, and Nagasaki Military Government Teams, at such times and for such periods as are necessary to assist the economics officers of the above named prefectures to properly supervise the packing and crating of arsenal machinery at present designated for immediate removal. On completion of the initial transfer program, subject personnel will be reassigned as necessary.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

WILDER A. JOHNSON
Capt. A. G. D.
Asst. Adj. Gen.

OSAKA M.G
RES-COM-IND
FILE 1-661

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1), NARS DATE

OSAKA
11 1947
LIAISON
OFFICE

OSAKA LIAISON OFFICE
Prefectural Building
Osaka

TS/mk/ 505

15 Nov. 1947

SUBJECT: Shipment of Electric Motors.

TO : Headquarters, Osaka Mil Gov't Team.

This office hereby wishes to forward to your Headquarters the attached information about shipment of electric motors, dated 14 Nov. 1947, submitted by Osaka Finance Office.

FOR THE DIRECTOR-GENERAL:

H. Fujita

Incl: above information (dupli.)

H. Fujita
Liaison Officer,
Osaka Liaison Office.

OSAKA
NOV 15 1947
POST

DECLASSIFIED E.O. 12065 SECTION 3 (E), NARS DATE

OSAKA FINANCE BUREAU
Osaka

Nov. 14th, 1947

NP No. 401

SUBJECT: Shipment of Electric Motors.

THROUGH: Osaka Liaison Office

TO : Osaka Military Government Team

1) Reference: letter, Osaka Military Government Team, subj: as above, dated October 13, 1947.

2) In accordance with your directive, the motors listed by the attached, has been shipped out as specified below:

DESTINATION	VEHICLES	DATE OF DEPARTURE	DATE OF ARRIVAL
Nijo, Kyoto	Motor trucks	Oct. 29, 1947	
Chiwaka, Yokohama	Train No.483 Box car No. ( ) 25636	At 20.40, Oct.29, 1947 (Katamachi Station)	Nov. 2, 1947.

3) As to the motor, Code No. 32-31-4379, already reported by our letter, No. NP 391, dated November 6, 1947, it has been found that the said motor was one of the looted. So the motor, code No. 32-31-5276, has been replaced.

For K. Hashimoto
JISSHUN HASHIMOTO
Director,
National Property Dept.

DECLASSIFIED E.O. 12065 SECTION 3 402, NARS Date

TO I CORPS ENGINEERS DEPT. Kyoto

Invoice

Code No.	Name of Machine	Capacity	Quantities	Remarks
32-31-1677	Motor	1.5 H.P.	1	
32-32-6583	"	2 H.P.	1	
" 6606	"	"	1	
" 6607	"	"	1	
" 6581	"	3 H.P.	1	
32-31-2046	"	"	1	
32-32-5117	"	5 H.P.	1	
" 5456	"	"	1	
" 5458	"	"	1	
32-31-5347	"	"	1	
" 4366	"	" "	1	
" 4632	"	"	1	
" 5439	"	"	1	
" 4634	"	"	1	
" 2005	"	"	1	
" 4171	"	"	1	
" 4649	"	"	1	
" 2715	"	"	1	
" 3008	"	"	1	
" 3403	"	"	1	
" 4172	"	"	1	
" 3512	"	"	1	
32-32- 512	"	10 H.P.	1	
" 513	"	"	1	

- cont'd -

DECLASSIFIED E.O. 12065 SECTION 3 402, MR

32-32-1849	Motor	10 H.P.	1
" 5446	"	"	1
" 5491	"	"	1
32-31-4520	"	"	1
" 1448	"	"	1
" 4518	"	"	1
" 4468	"	"	1
32-32-5448	"	25 H.P.	1
" 5606	"	"	1
32-31-5276	"	10 H.P.	1

--- o 0 o ---

DECLASSIFIED E.O. 12065 SECTION 3 402, MR

TO YOKOHAMA ENGINEERS DEPT.

Invoice

Code No.	Name of Machine	Capacity	Quantities	Remark
32-32-1865	Motor	75 H.P.	1	

DECLASSIFIED E.O. 12065 SECTION 3 402, NARS Date

Rile

OSAKA LIAISON OFFICE
Prefectural Building
Osaka

TS/ts 670

OSAKA
11947
LIAISON
OFFICE

12 November 1947

SUBJECT: Packing and Shipping Materials for Reparation Machines in Osaka Military Arsenal and Kori Factory

TO : Headquarters Osaka Mil. Govt. Team

1. Reference is made to your note about subject matter dated 16 Oct. 1947.

2. This office hereby wishes to submit to your Headquarters the attached reports subject as above, presented respectively by Osaka Maritime Transportation Bureau and Osaka Railway Division.

FOR THE DIRECTOR-GENERAL:

H. Fujita

H. Fujita,
Liaison Officer,
Osaka Liaison Office.

Incl: above reports presented by;
I. Maritime Bureau (dupli)
II. Railway Division (dupli)

OSAKA M.G
RES-COM-IND
FILE 1-615

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Ltr.

OSAKA RAILWAY DIVISION

7 November 1947

SUBJECT: Packing and Shipping Materials for Reparation Machines in Osaka Military Arsenal and Kori Factory

TO : Director
Osaka Liaison Office

I have the honor to submit to you the enclosed list in reply to your letter Dai-koku No.1803, dtd 24 Oct 1947, subj. as above, thru Osaka Financial Bureau.

Remarks: a. Investigation was limitted on the 5384 machines which had been ordered to be ready for removal, for the detail of the quantity of machines to be removed from Osaka Military Arsenal is unknown.

b. The formal quantity of materials to be required for shipment and the stock at hand of suppliers are yet to be known in detail, as they are now under investigation.

c. The machines to be removed from Kori Factory are few in number, and the materials for shipment therefor are included in the enclosed list for Osaka Military Arsenal.

Torayoshi Yabutani
Superintendent
Osaka Railway Division

NO/no

DECLASSIFIED E.O. 12065 SECTION 3 402

Packing and Shipping Materials for Equipments to be removed from Osaka Works of Osaka Military Arsenal

Item	Dimension	Q'tity	Remarks
Wire-rope	4 "'	600 m.	
	5 "'	1800 ".	
	6 "'	800 ".	
	7 "'	400 "	
	1 "	400 "	
Chain-block	3 ton coil	4 coils	
Wooden Roller	4 sun x 5 shaku	36	
	4 " x 6 "	36	
	5 " x 7 "	96	
Road-plate		540 sheets	
Crane		4	
Portable Crane		1	
Motor Winch		12	
Blocks		60	
		12	
		12	
		36	
Jack		12	
		12	
		12	
Shackle		30	
Lever		60	
Hammer		18	
Beetle		18	
Lifting Frame		6	
Fork	7 sunxx25shaku	10	
	8 " x28"	10	
	15 " x30"	10	
Slipper	4 sun x4sun x7shaku	100	
Cudgel for rest	5 " x7" x20 "	16	
Tyre	32 x 6	66	

(Continued)

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS DATE

(Continued)

I t e m	Dimension	Q'tity	R e m a r k s
Sqare Lumber	5 sun x 6 shaku	626 koku	For Dannage
Sheet	6 shaku x 15 shaku	320 sheets	For temporary custody
Lumber		271 koku	For houses for workers and warehouses for tools
Nail		364 Kgs	" "
Roofing		259 Tsubos	" "
Glass		576 Sq.shaku	" "
Mat		112 Tsubos	" "
Electric Wire		13840 ms.	For electric power
Motor Oil		400 L.s	
Machine Oil		1440 "	
Grease		450 Kgs	
Gasoline		47062 L.s	
Mobile Oile		2351 "	
Oxygen		11000 "	
Working Dress		239 suits	
Gloves		2390 pairs	
Socks with rubber soles		1195 "	
Soap		3585 pieces	
Towel		239 sheets	

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO. [redacted]

KINKI MARITIME BUREAU

8 November 1947

SUBJECT : Preparation for shipping of Industrial Machine of Osaka Main Arsenal, Code No.32-32 and Tokyo Military Arsenal, Kori Factory, Code No.32-30

TO : Osaka Military Government Team

Concerning the necessary materials for shipping of reparations equipments, this Maritime Bureau has submitted the details of the materials as stated in the accompanying papers to the authorities concerned and negotiation about their materialization is now going on between both parties.

As for dunnage of vessels and various materials for floating cranes, however, their negotiation is expected to be begun after the decision of plans for cargo work.

Saneyuki. Nagai.

SANEYUKI NAGAI
Director
Kinki Maritime Bureau

DECLASSIFIED E.O. 12065 SECTION 3 402/NNSC NO.

The list of materials transportation of Reparations machineries. (for lighter.)

name of material	remarks: unite and measure	remarks: number of lighter	remarks: quantity	necessary quantity
cover (canvas)	6.5yds × 10yds. × 1 sheet = 65yds² 6.5yds × 11yds × 1 sheet = 71.5yds² 6.5yds × 12yds × 2 sheets = 156yds²	(100 ton. lighter) 10	2,925yds² = 75 roll	336 roll one roll: 28inch × 50 yds = 40yds².
	72yds. × 12yds × 4 sheets = 345.6 yds²	15	4,184 yds² = 104.5 roll	
	8yds. × 13yds. × 4 sheets = 416 yds²	(150 ton. lighter.) 15	6,240 yds² = 156 roll	
Manila rope (for Tug-boat)	36 m/m : 23m × 2 = 46m	(100, 150 ton. lighter) 40	1,840 m	6,400 m
	24 m/m : 53m 24 m/m : 38m 36 m/m : 23m	(") 40	2,120 m 1.520 m 920 m	
string (for cover)	9 m/m : 2m × 70 = 140m	(") 40	5,600 m	5,600 m
dunnage.	(1ft. × 1ft. × 10ft.) × 6 = 60ft³.	(150, Ton. lighter.) 15	900 ft³.	3,125 ft³.
	(0.5ft. × 0.5ft. × 10ft.) × 10 = 25 ft³.	15	375 ft³	
	(0.5ft × 0.5ft. × 6ft.) × 10 = 15 ft³.	15	225 ft³.	
	(0.5ft. × 0.5ft. × 10ft.) × 20 = 50 ft³.	(100 ton. lighter) 25	1,250 ft³.	
	(0.5ft. × 0.5ft. × 6ft.) × 10 = 15 ft³.	25	375 ft³.	
heavy oil. (for Tug-boat.)	gross weight of cargo : 15,000 ton.. consuming percentage : 27l. per 100 ton cargo.		4,050 l. ~~45 ton.~~	4,050 l. ~~45 ton.~~
Machine oil	10% for consuming quantity of heavy oil above mentioned.		405 l.	405 l.
coal.	gross weight of cargo : 15,000 ton.. consuming quantity = 1.5 ton. per 500 ton. cargo.		45 ton.	45 ton.
wire rope	10 m/m 20 m/m 25 m/m 28 m/m 32 m/m	need 400m. per each. (for shiping on vessel | and lighter.)	2,000 m	2,000 m

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO. _____

The list of materials transportation of Reparations machineries.
(for warehouse.)

name of material	remarks	necessary quantity
spindle oil	crane : 11 winch : 13 need 6 l. per each.	144 l.
machine oil	" "	144 l.
mobile oil	crane : 11 need 6 l. per each. winch : 13 need 9 l. per each.	183 l.
gear oil	crane : 11 need 1.5 l. per each. trailer : 6 need 6 l. per each.	57.5 l.
grease	crane : 11 winch : 13 need 1.5 l. per each.	36 l.
Manila rope	1 inch : 200 m 5/8 inch : 600 m 4/8 inch : 200 m } for sling. ~~and~~	1,000 m.
wire rope	12 m/m : 2,400 m. : for crane (8), winch (12), 16 m/m : 1,000 m : for crane (3), 19 m/m 1,000 m : for crane (3)	12 m/m 2,400 m 16 m/m 1,000 m 19 m/m 1,000 m
cover	gross weight of cargo : 5000 ton. consuming percentage : 1.6 m^2 per 1 ton cargo.	8,000 m^2
dunnage	need 8,500 m^2. for 5,000 ton. of cargo. consuming percentage : 9 ft^3 per 3.3 m^2.	2,500 ft^3.

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO.

OSAKA 10 1947 LIAISON OFFICE

Rifle

OSAKA LIAISON OFFICE
Prefectural Building
Osaka TS/mk/

10 Nov. 1947

SUBJECT: Report on Sources of Supply for Packing Materials.

TO : Headquarters, Osaka Mil Gov't Team

This office hereby wishes to forward to your Headquarters the attached report on subject matter dated 10 Nov. 1947, submitted by Osaka Finance Office.

FOR THE DIRECTOR-GENERAL:

H. Fujita

Incl: above report (dupli.)

H. Fujita
Liaison Officer,
Osaka Liaison Office.

OSAKA M.G
RES-COM-IND
FILE 1606

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Date

OSAKA FINANCE BUREAU
Osaka

10 November 1947

No. NP 395

SUBJECT: Report on Sources of Supply for Packing Materials.

THROUGH: Osaka Liaison Office.

TO : Osaka Military Government Team.

1. Reference letter, your headquarters, HHH/cjm/kn, dated 16 October 1947, subject: Preparation for Packing and Shipping of Industrial Machines, Osaka Main Arsenal, Code No. 32 - 32, 2nd Tokyo Military Arsenal, Kori Factory, Code No. 32 - 30.

2. In compliance with your above directive, we hereby respectfully submit you the report on the above subject as attached.

3. In regard to the sources of supply for shipping materials, the reports will be submitted to you by Osaka Railway Bureau and Kinki Maritime Bureau respectively.

Incl: List of Materials

J. Hashimoto
Jisshun HASHIMOTO
Director,
National Property Dept.

See Ref: Our letter
O-333
16 Oct 47

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS No:

SOURCES OF SUPPLY

Name of Material	Name of Supplying Company	Location
Lumber	Kinkyu Mokuzai Nonyukumiai, Osaka Branch Office.	Osaka-shi
Excelsior	Mihara Mokume K.K.	Hiroshima-ken
Nail	Ataka Sangyo K.K.	Osaka
Bolt & Nut	Kishimoto Shoten Osaka Office.	Osaka
Lag Screw	ditto	"
Metal Washer	ditto	"
Corner Strap	Nissho Sangyo K.K.	"
Wire	Ataka Sangyo K.K.	"
Strapping	ditto	"
Sand Paper	Asahi Kizai K.K.	"
Oil Paper	ditto	"
Anti corrosion Paper	"	"
Asphalt Felt	"	"
Asphalt Roofing	"	"
Asphalt	Nippon Sekiyu K.K.	Niigata-shi
Selvaged Cloth	Nippon Koseni Shogyo Kyodo Kumiai	Suita-shi
Gasoline (for cleaning)	Sekiyu Haikyu Kodan	Osaka-shi
Washing Oil	ditto	"
Machine Oil	"	"
Mobile Oil	"	"
Grease	Nippon Sekiyu K.K.	Niigata-shi
Enamel	Mizuho Toryo Shoji K.K.	Osaka-shi
Paint	ditto	"
Gasoline (for transportation)	Osaka Sekiyu Kodan	"

Remarks: The quantity of gasoline, for collection and transportation of materials and machines, distributed by Oil Corporation in October 1947 was only 40% against that of allocation.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS No:

HHH/cjm/kn

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

5 November 1947

SUBJECT: Estimate of Time and Labor Necessary for Packing Operations

TO: Commanding General
I Corps, APO 301
ATTENTION: Mil Govt Sec

1. References:

a. Paragraph 15g of Operational Directive 5/11 for 1946, Hq Eighth Army, subj: Packing and Shipping of Facilities Allocated for Reparations Removal, dated 6 October 1947.

b. Letter, Hq I Corps, file no. AG 319.1 - BA, subj: Report Required by Provisions of OD 5/11 for 1946, dated 5 November 1947.

2. It is estimated that it will take an average of 1523 men, 6 months to completely pack all grade one and two machine tools and secondary metal working equipment not in authorized use at the Osaka Main Arsenal, Code No. 32-32.

3. It is estimated that it will take an average of 18 men, 40 days to completely pack all grade one and two machine tools and secondary metal working equipment not in authorized use at the Second Tokyo Military Arsenal, Kori Factory, Code No. 32-30.

THOMAS D. TWAY
Lt Col, Inf
Commanding

OSAKA M.G
RES-COM-IND
FILE D-461

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NO.

OSAKA LIAISON OFFICE
Prefectural Building
Osaka

TS/ai

~~TS/ai~~ 7 Oct. 1947

OSAKA
1947
LIAISON
OFFICE

SUBJECT: Shipment of Micrometers, Venier Depth Gauges and Precision Measuring Instruments Located in Army and Navy Arsenals

TO : Hqs. Osaka M. G. Team

This office hereby wishes to forward to your Headquarters the attached letter subject as above dated 3 Oct. 1947 submitted by Osaka Finance Office.

FOR THE DIRECTOR-GENERAL:

H. Fujita

H. Fujita
Liaison Officer
Osaka Liaison Office

Incl: above letter
(Dupli)

OSAKA M.G
RES-COM-IND
FILE 1-363

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1), NARS

OSAKA FINANCE BUREAU
(Osaka)

No. NP 345 October 3, 1947.

SUBJECT: Shipment of Micrometers, Vernier Depth Gauges and Precision Measuring Instruments Located in Army and Navy Arsenals.

THROUGH: Osaka Liaison Office.

TO : Osaka Military Government Team.

1. Refer to the letters (a), your headquarter, subj: Shipment of Micrometers, Vernier Depth Gauges and Precision Measuring Instruments Located in Army and Navy Arsenals, dated 16 September 1947 and (b), Osaka Finance Bureau.

2. In compliance with your above directive (a), we respectfully inform you that the machinery listed has been shipped out from Osaka Arsenal and Hirakata Arsenal as specified in the following.

3. The total number of machines stated in the above letter (b) includes 120 machinery of Sonobe Branch Plant of Osaka Arsenal and 2 machinery of Takarazuka Branch Plant of the same.

4. As to the machinery of Sonobe and Takarazuka Branches, the shipment will be made as soon as we obtain the approval from the local Military Government Team respectively.

J. Hashimoto

JISSHUN HASHIMOTO
Director,
National Property Dept.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS No.

OSAKA FINANCE BUREAU
(Osaka)

5 November 1947

No. NP 381

SUBJECT: Report on Labor and Time Necessary for Packaging and Removal of Reparations Machinery.

THROUGH: Osaka Liaison Office.

TO : Osaka Military Government Team

1. Reference letter, Osaka Military Government Team, subj: Estimate of Labor and Time Necessary for Packing Operations, dated 16 October 1947.

2. We hereby respectfully submit you the report on estimate of labor and time necessary for packaging and removal of the reparations machines which were shown in the attached two lists.

J. Hashimoto

JISSHUN HASHIMOTO
Director
National Property Dept.

Incl: Report

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO. _____

Annex 1.

Number of Labor Necessary for Packaging and Removal of Reparations Machinery.

1. Osaka Army Arsenal.

Designer	4,739	man days.
Mechanist	31,987	
Carpenter	143,349	
Odd men	26,063	
Others	22,320	
Total:	228,458	man days. = 1523 men average

Remarks: a) Total number of machine tools (Grade 1 - 992) (Grade 2 -1,539)--

---Total 2,531 machines

Total Number of Secondary Metal Working equipment (Grade 1 - 70) (Grade 2 - 134)--

---Total 204 machines

Grand Total: 2,735 machines

b) Total weight of machine tools (Grade 1 -4,092) (Grade 2 -5,870)--

---Total 9,962 tons

Total weight of Secondary Metal working equipment (Grade 1 -1,370) (Grade 2 - 515)--

---Total 1,885 tons

Grand Total: 11,847 ton

2. Tokyo 2nd Army Arsenal, Kori Factory.

Designer	6.6	man days.
Mechanist	82.5	
Carpenter	280.5	
Odd men	99.0	
Others	160.0	
Total:	628.6	man days. = 18 men average

Remarks: a) Total number of machine tools 7)-
Total number of Secondary metal working equipment 92)

---Total 99 machines

b) Total weight of machine tools 10.8)
Total number of Secondary metal working equipment 22.2)

---Total 33 ton

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS No.

Annex 2.

Time Necessary for Packing and Removal of Reparations Machinery

1. Osaka Army Arsenal.

	Nov 1947	Dec	Jan	Feb	Mar	Apr
(A) Preparation for Technical Data	1st			28th		
(B) Preparation for Packaging	1st 30th					
(C) Dismantling	15th				31st	
(D) Packaging	20th					30th

5 months + 1 for good measure = 6 months

2. Tokyo 2nd Army Arsenal, Kori Factory.

(A) Preparation for Technical Data	Nov 1 ____30, '47
(B) Preparation for Packaging	Nov 1 ____20, '47
(C) Dismantling	Nov.10____30, '47
(D) Packaging	Nov 15____Dec.5, '47

35 days + 5 days for good measure = 40 days

Remarks: a) The above plan was made on the assumption that the directive of the removal might be issued on 1 November 1947.

b) The preparation in (B) column means the preparation just before the packaging and removal.

DECLASSIFIED E.O. 12065 SECTION 3 402/MRS NO. [redacted]

CJM/kn

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

28 October 1947

MEMORANDUM FOR RECORD:

SUBJECT: Preparation for Packing Arsenal Equipment.

1. On 24 October 1947 I interviewed Mr. Noguchi of the National Property Department in connection with preparations being made for the packing and shipping of arsenal machinery at the Main Osaka Arsenal and at the Kori Arsenal. Mr. Noguchi stated that on 24 October 1947, the National Property Department would decide the contractors which will be allowed to bid for packing the equipment. On 27 October 1947, the contractors would be allowed to view the equipment and will be given five days to prepare their estimates. On 1 November all bids will be submitted to the prefecture and contracts would be made for the packing of the equipment. Immediately after this or on 2 Nov 47, the contractors would begin the packing of the equipment.

2. 10 or 11 contractors, the exact number has not yet been decided, will undertake the packing of this equipment in five different packing locations within the Osaka Prefecture. There will be one contractor at one packing location for the Kori Arsenal. At this rate, there will be approximately one contractor to every 200 to 250 machines.

3. As it stands now, two contractors are beginning the skidding of equipment under a special contract so that the packing operation may commence immediately. As of this date, 10 skids were made at the Osaka Arsenal.

4. The arsenal has four master packing inspectors and 40 assistants who will supervise and inspect the work of the contractors. In addition, each contractor will bring with him packing experts to actually carry out the work. There were as of 24 October, 220 individuals involved in the maintenance program. This number will be aided by approximately 500 others on a temporary basis to carry out the provisions of 5/10 and 11 and to lay the ground work for the packing program.

DECLASSIFIED E.O. 12065 SECTION 3 402, MR 98-1

5. Osaka Arsenal will have close to 400 workers on maintenance work alone.

6. Kori Arsenal needs only three more skids to complete the pa king of machine tools. The remaining five will pack under the preliminary packaging program.

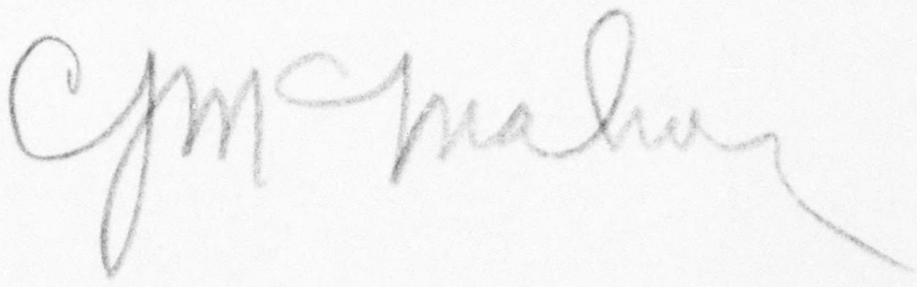
7. It is my opinion after inspecting the packing areas and the arsenals themselves that packing preparations are progressing as well as it can be expted under the circumstances. I also think that maintenance work is satisfactory -- it is not outstanding but it is passing.

8. Inventory of arsenals under 5/10 is as follows:

a. Kori Arsenal - sheets have been submitted to higher headquarters as of today.

b. Hirakata Arsenal and Osaka Arsenal - the sheets will be in this headquarters by four o'clock tomorrow afternoon, the 28 of October.

c. The Ikeda Factory of Osaka Arsenal - sheets have already been submitted.



DECLASSIFIED E.O. 12065 SECTION 3 402, NARS NO.

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 560

HHH/cjm/kn

OSAKA MILITARY GOVERNMENT TEAM
APO 25

28 October 1947

SUBJECT: Inclusion of Hirakata Arsenal, Code No. 32-31 on First Allocation

TO: Commanding General
I Corps, APO 301
ATTENTION: Mil Govt Sec

1. Under instructions received by this headquarters, the Osaka Main Arsenal, Code No. 32-32 and the Second Tokyo Military Arsenal, Kori Factory, Code No. 32-30 will supply machines for shipment from Japan on the first allocation. There are less than 10 metal working machines at the Kori Arsenal. The vast majority of the equipment to be taken from Kori Arsenal consists of hand presses.

2. It is the recommendation of this headquarters that some machines be taken from Hirakata Arsenal, Code No. 32-31, in order that personnel of that installation may become acquainted with the procedures and problems involved in the packing and shipping of reparations equipment.

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILE 0-397

DECLASSIFIED E.O. 12065 SECTION 3 (E), NARS DATE

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/cjm/kn

23 October 1947

SUBJECT: Revision of Instructions for Skidding Operations in Osaka Main Arsenal, Code No. 32-32 and in Kori Arsenal, Code No. 32-30

TO: Osaka Liaison Office

1. References:

a. Letter, Osaka Mil Govt Team, APO 25, subj: Commencement of Skidding Operation in Osaka Main Arsenal, Code No. 32-32 and in Kori Arsenal, Code No. 32-30, dated 16 October 1947.

b. Letter, Osaka Mil Govt Team, APO 25, subj: List of Machines on First Allocation, dated 7 October 1947.

2. In reference a, above, this headquarters directed that certain types of machines in the above arsenals be placed on skids, and in continuing, a priority was established for the skidding of the equipment.

3. Instructions establishing the priority for the skidding of machines in the above referenced letter are rescinded. Instead the following priority will be established.

a. Class 1 machines listed in the inclosure to reference b, above which weigh less than 3 tons will be placed on skids.

b. Class 1 machines other than those on the list attached to reference b, above, and which weigh less than 3 tons will be skidded.

4. It is not necessary to skid any other machines at this time.

OSAKA M.G
RES-COM-IND
FILE 0-369

DECLASSIFIED E.O. 12065 SECTION 3 402, MRD NO. [illegible]

BASIC: Ltr, Hq Osaka Mil Govt Team, APO 25, subj: Revision of Instructions for Skidding Operations in Osaka Main Arsenal, Code No. 32-32 and in Kori Arsenal, Code No. 32-30, dtd 23 Oct 47.

5. It is again directed that this skidding operation be started as soon as possible and no later than 31 October 1947.

6. Acknowledgement of receipt is requested.

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA MILITARY GOVERNMENT TEAM
HEADQUARTERS
APO 25

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1) NARS DATE

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/cjm/kn

16 September 1947

SUBJECT: Shipment of Micrometers, Vernier Depth Gauges and Precision Measuring Instruments Located in Army and Navy Arsenals

TO: Osaka Liaison Office

1. Reference to letter, your headquarters, subj: Forwarding an Official Letter, dated 11 September 1947.

2. It is directed that the micrometers, vernier depth gauges and precision measuring instruments as listed on the attached sheet be shipped by 30 September 1947 to the 5250th Technical Intelligence Co., First Tokyo Arsenal, Oji-ku, Tokyo.

3. All items of equipment should be so boxed as to prevent damage enroute. Instructions in both English and Japanese should be painted or stencilled on the sides of the boxes giving the name and address of the consignee and of the consignor, and also prominently painted on all sides of the boxes should be the instruction "Handle carefully, technical equipment".

4. After all items have been boxed, and before shipment is made, you are to notify this headquarters so that an inspection can be made of the shipment. After our inspection, and when the shipment has been loaded in box cars, you are to telephone this headquarters, the numbers of the box cars, the number or name of the train, the scheduled time of departure from Osaka and the estimated time of arrival in Tokyo.

5. Acknowledgement of receipt is requested.

1 Incl:
List of Machines

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILE 0-168

DECLASSIFIED E.O. 12065 SECTION 3 (E), NARS Date

LIST OF MICROMETERS, VERNIER DEPTH GAUGES AND PRECISION MEASURING INSTRUMENTS, ARMY AND NAVY ARSENAL

1. Osaka Military Main Arsenal

Name	Classification 1st	2nd	3rd	Total
Micrometer	68	39	28	135
Five Edges Tap Measuring Machine	0	0	2	2
Inflection Meter	1	0	0	1
Screw Measuring Machine	1	1	2	4
Microscope	0	2	0	2
Microlength Measuring Machine	3	1	3	7
Tool Microscope	0	1	0	1
Thick Measuring Machine	4	0	0	4
Rifle Hole Testing Measuring Machine	0	2	0	2

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2. Hirakata Arsenal

Three Needles Screw Gauge	6	0	0	6
Gauge Block	4	0	0	4
Glass Surface Plate	1	0	0	1

11

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DECLASSIFIED E.O. 12065 SECTION 3 402, MR 98-1 [illegible]

Rule

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address 2nd Tokyo Military Arsenal, Kori Factory, Hirakata-machi, Kitakawachi-gun

Plant Code No. 32-30

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
1	39	62	83	105			
3	40	63	84	106			
4	41	64	85	107			
7	42	65	86	108			
8	43	66	87	109			
21	44	67	88	110			
22	45	68	89	111			
23	46	69	90	112			
24	47	70	91	113			
25	48	71	92	114			
26	49	72	93	115			
27	50	73	94	116			
28	51	74	95	117			
29	52	75	96	144			
30	53	76	97	256			
31	54	77	98				
32	55	78	99				
33	56	79	100				
34	57	80	101				
35	58	81	102				
36	59	82	103				
37	60		104				
38	61						

Total 104 Machines

DECLASSIFIED E.O. 12065 SECTION 3 (E), NARS NO.

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
3	226	251	276	304	335	378	410
5	227	252	277	306	336	379	411
13	228	253	278	307	337	380	414
15	229	254	279	308	338	383	415
20	230	255	280	309	339	385	416
21	231	256	282	310	340	386	417
22	232	257	283	311	341	387	418
23	233	258	284	312	342	388	422
24	234	259	285	314	343	389	423
25	235	260	286	316	344	390	424
26	236	261	287	317	345	391	428
59	237	262	288	318	346	392	429
69	238	263	291	319	347	393	430
73	239	264	292	320	349	394	431
215	240	265	293	321	350	395	432
216	241	266	294	322	351	396	433
217	242	267	295	323	352	397	434
218	243	268	296	324	370	400	436
219	244	269	297	325	371	402	438
220	245	270	298	326	372	403	443
221	246	271	299	327	373	404	445
222	247	272	300	329	374	405	447
223	248	273	301	330	375	406	448
224	249	274	302	331	376	408	449
225	250	275	303	332	377	409	450

DECLASSIFIED E.O. 12065 SECTION 3 (b)(1) NARS Date 11-30-78

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
451	537	561	585	618	654	687	714
452	538	562	586	619	656	688	715
453	539	563	587	620	660	689	716
454	540	564	588	621	661	690	717
455	541	565	589	622	663	692	718
456	542	566	590	624	664	693	719
457	543	567	591	626	665	694	720
459	544	568	592	629	666	695	721
460	545	569	593	630	667	696	722
461	546	570	594	631	670	697	723
462	547	571	595	632	671	698	724
463	548	572	596	633	673	699	725
525	549	573	597	634	674	700	727
526	550	574	598	635	675	701	728
527	551	575	599	637	676	703	729
528	552	576	600	639	677	704	730
529	553	577	609	640	678	705	732
530	554	578	611	641	679	706	733
531	555	579	612	642	680	707	734
532	556	580	613	643	681	708	735
533	557	581	614	644	682	709	737
534	558	582	615	646	683	710	738
535	559	583	616	647	684	711	739
536	560	584	617	648	685	712	740
					686	713	742

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1), NARS DATE

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
743	807	878	981	1055	1112	1245	1279
750	808	888	982	1057	1113	1246	1280
751	809	889	983	1058	1114	1247	1282
752	810	890	984	1059	1115	1248	1283
753	813	909	985	1060	1116	1250	1284
754	815	910	986	1061	1118	1251	1285
780	824	911	987	1064	1128	1252	1286
781	830	912	988	1065	1140	1253	1288
782	832	913	989	1077	1156	1254	1289
783	833	914	990	1078	1162	1255	1290
784	834	915	992	1079	1164	1256	1291
785	835	916	993	1080	1165	1257	1292
786	856	917	994	1081	1166	1260	1293
788	857	918	995	1082	1167	1261	1294
791	860	922	996	1083	1181	1262	1295
792	861	923	997	1084	1182	1263	1297
793	862	939	998	1085	1184	1264	1298
794	863	940	999	1086	1185	1265	1299
797	864	972	1001	1088	1186	1266	1307
798	865	973	1002	1089	1187	1267	1308
799	866	974	1003	1091	1189	1268	1309
800	869	975	1004	1092	1190	1269	1312
803	874	976	1005	1093	1192	1270	1314
804	875	977	1007	1094	1196	1271	1316
805	876	978	1008	1095	1197	1272	1318
806	877	979	1009	1096	1242	1273	1321
		9801	1018	1097	1243	1274	1322
					1244	1276	1323
						1277	1324
						1278	1325

DECLASSIFIED E.O. 12065 SECTION 3 (b)(1) NARS Date

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
1326	1491	1680	1746	1777	1814	1936	2005
1327	1492	1683	1747	1781	1825	1937	2006
1328	1493	1695	1748	1782	1827	1939	2007
1330	1495	1697	1749	1783	1828	1940	2008
1331	1497	1698	1750	1784	1831	1941	2009
1332	1502	1699	1751	1785	1835	1942	2010
1337	1503	1700	1752	1786	1836	1968	2011
1342	1504	1719	1753	1787	1837	1969	2012
1343	1505	1720	1754	1788	1839	1970	2013
1353	1506	1721	1756	1789	1840	1976	2014
1354	1511	1722	1757	1790	1841	1982	2015
1355	1514	1723	1758	1791	1842	1983	2016
1356	1526	1724	1759	1792	1875	1984	2017
1357	1530	1725	1760	1793	1929	1988	2018
1359	1556	1727	1761	1794	1938	1990	2019
1360	1564	1732	1762	1795	1943	1991	2020
1362	1571	1733	1763	1796	1946	1992	2021
1363	1594	1734	1764	1797	1948	1993	2022
1364	1597	1735	1765	1798	1967	1994	2023
1365	1602	1736	1767	1799	1971	1995	2024
1366	1604	1737	1768	1800	1913	1996	2025
1367	1607	1738	1769	1801	1927	1997	2026
1369	1608	1739	1770	1802	1928	1998	2027
1370	1610	1740	1771	1803	1930	1999	2028
1371	1611	1741	1772	1804	1931	2000	2029
1373	1612	1742	1773	1805	1932	2001	2030
1374	1614	1743	1774	1806	1933	2002	2031
1375	1626	1744	1775	1807	1934	2003	2032
1441	1635	1745	1776	1808	1935	2004	2033

DECLASSIFIED E.O. 12065 SECTION 3 402) NARS Date

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
2034	2061	2126	2154	2181	2219	2253	2285
2035	2062	2127	2155	2182	2220	2254	2286
2036	2063	2128	2156	2183	2221	2255	2287
2037	2064	2129	2157	2184	2222	2256	2288
2038	2065	2130	2158	2185	2223	2257	2289
2039	2070	2131	2159	2191	2224	2258	2290
2040	2072	2132	2160	2192	2225	2259	2291
2041	2073	2133	2161	2193	2226	2260	2292
2042	2074	2134	2162	2195	2227	2261	2293
2043	2084	2135	2163	2196	2228	2262	2294
2044	2088	2136	2164	2199	2229	2263	2295
2045	2089	2137	2165	2200	2230	2264	2296
2046	2090	2138	2166	2201	2231	2265	2297
2047	2096	2139	2167	2202	2232	2266	2298
2048	2097	2140	2168	2203	2233	2267	2299
2049	2098	2141	2169	2204	2234	2268	2300
2050	2102	2142	2170	2205	2235	2269	2301
2051	2114	2143	2171	2206	2236	2270	2302
2052	2116	2144	2172	2207	2237	2271	2303
2053	2117	2145	2173	2208	2238	2272	2304
2054	2118	2146	2174	2209	2239	2273	2305
2055	2119	2147	2175	2210	2240	2274	2306
2056	2120	2148	2176	2211	2241	2275	2307
2057	2121	2149	2177	2212	2242	2277	2308
2058	2122	2150	2178	2213	2243	2278	2309
2059	2123	2151	2179	2214	2244	2279	2310
2060	2124	2152	2180	2215	2245	2280	2311
	2125	2153		2216	2247	2281	2312
				2217	2249	2282	2313
				2218	2250	2283	2314
					2251	2284	2315

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO.

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
2316	2346	2380	2452	2486	2517	2547	2577
2317	2347	2381	2453	2488	2518	2548	2578
2318	2348	2382	2456	2489	2519	2549	2579
2319	2349	2383	2457	2490	2520	2550	2580
2320	2350	2384	2461	2491	2521	2551	2581
2321	2351	2385	2462	2492	2522	2552	2582
2322	2352	2386	2463	2493	2523	2553	2583
2323	2353	2387	2464	2494	2524	2554	2584
2324	2354	2388	2465	2495	2525	2555	2585
2325	2355	2389	2466	2496	2526	2556	2586
2326	2356	2390	2467	2497	2527	2557	2587
2327	2357	2391	2468	2498	2528	2558	2595
2328	2358	2392	2469	2499	2529	2559	2596
2329	2359	2393	2470	2500	2530	2560	2597
2330	2360	2394	2471	2501	2531	2561	2602
2331	2361	2395	2472	2502	2532	2562	2603
2332	2362	2439	2473	2503	2533	2563	2604
2333	2363	2440	2474	2504	2534	2564	2605
2334	2364	2441	2475	2505	2535	2565	2606
2335	2368	2442	2476	2506	2536	2566	2607
2336	2370	2443	2477	2507	2537	2567	2612
2337	2371	2444	2478	2508	2538	2568	2620
2339	2372	2445	2479	2509	2539	2569	2621
2340	2373	2446	2480	2510	2540	2570	2622
2341	2374	2447	2481	2511	2541	2571	2624
2342	2375	2448	2482	2512	2542	2572	2625
2343	2377	2449	2483	2513	2543	2573	2626
2344	2378	2450	2484	2514	2544	2574	2627
2345	2379	2451	2485	2515	2545	2575	2630
				2516	2546	2576	2631

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO.

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SHIPMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
2632	2683	2711	2739	2776	2805	2836	2867
2633	2684	2712	2740	2777	2806	2837	2868
2634	2685	2713	2744	2779	2807	2838	2869
2635	2686	2714	2745	2780	2808	2839	2871
2636	2687	2715	2748	2781	2809	2840	2872
2637	2688	2716	2749	2782	2810	2841	2873
2638	2689	2717	2751	2783	2811	2842	2874
2641	2690	2718	2752	2784	2812	2843	2875
2642	2691	2719	2753	2785	2813	2844	2876
2648	2692	2720	2754	2786	2814	2845	2877
2652	2693	2721	2757	2787	2815	2846	2878
2653	2694	2722	2758	2788	2816	2847	2879
2654	2695	2723	2759	2789	2817	2848	2880
2662	2696	2724	2760	2790	2818	2849	2881
2670	2697	2725	2761	2791	2822	2850	2882
2671	2698	2726	2762	2792	2823	2851	2883
2672	2699	2727	2763	2793	2824	2852	2884
2673	2700	2728	2764	2794	2825	2853	2885
2674	2702	2729	2765	2795	2826	2855	2886
2675	2703	2730	2766	2796	2827	2856	2889
2676	2704	2732	2768	2797	2828	2857	2891
2677	2705	2733	2769	2798	2829	2858	2892
2678	2706	2734	2770	2799	2830	2861	2893
2679	2707	2735	2771	2800	2831	2862	2894
2680	2708	2736	2772	2801	2832	2863	2895
2681	2709	2737	2773	2802	2833	2864	2896
2682	2710	2738	2774	2803	2834	2865	2897
			2775	2804	2835	2866	2899

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO:

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SHIPMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
2900	2940	3076	3122	3229	3282	3333	3584
2901	2941	3077	3123	3230	3283	3334	3585
2902	2942	3078	3132	3231	3284	3426	3586
2903	2943	3079	3133	3232	3285	3427	3588
2904	2944	3080	3158	3233	3286	3430	3589
2905	2946	3081	3159	3234	3287	3441	3590
2906	2947	3082	3160	3235	3288	3442	3591
2907	2952	3083	3161	3236	3289	3443	3592
2908	2953	3084	3162	3237	3290	3509	3593
2909	2954	3085	3163	3238	3291	3510	3605
2910	2955	3087	3164	3239	3292	3511	3606
2911	2957	3088	3165	3240	3293	3512	3607
2915	2958	3091	3166	3241	3294	3513	3608
2916	2960	3094	3167	3242	3295	3514	3609
2917	2961	3095	3168	3243	3296	3518	3610
2920	2963	3096	3169	3247	3297	3520	3611
2921	2964	3097	3170	3248	3298	3546	3612
2922	2965	3098	3171	3249	3299	3547	3613
2923	2968	3099	3172	3259	3300	3549	3614
2924	2969	3109	3173	3261	3301	3553	3615
2926	2970	3110	3180	3262	3302	3555	3616
2928	2971	3111	3181	3273	3303	3556	3617
2930	2972	3112	3183	3274	3312	3557	3618
2932	2973	3113	3184	3275	3313	3558	3619
2933	2974	3115	3185	3276	3314	3559	3620
2936	2975	3116	3186	3277	3320	3560	3621
2937	2976	3117	3187	3278	3321	3561	3622
2939	2977	3118	3225	3279	3322	3562	3623
	2979	3119	3226	3280	3330	3563	3624
	2980	3120	3227	3281	3331	3564	3625
	3075	3121	3228			3583	3626

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NO. _____

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
3627	3661	3711	3742	3803	3855	3896	4055
3628	3662	3712	3743	3804	3856	3897	4056
3629	3663	3713	3744	3805	3857	3898	4057
3630	3664	3714	3745	3807	3858	3899	4058
3631	3665	3715	3746	3809	3859	3900	4059
3632	3666	3716	3747	3810	3860	3901	4060
3633	3667	3717	3748	3811	3861	3902	4063
3634	3668	3718	3749	3813	3862	3911	4065
3635	3669	3719	3750	3816	3863	3912	4066
3636	3670	3720	3751	3818	3864	3915	4067
3637	3671	3721	3752	3819	3865	3916	4068
3638	3672	3722	3753	3822	3866	3917	4069
3639	3673	3723	3754	3823	3867	3918	4070
3640	3674	3724	3756	3827	3868	3919	4072
3641	3675	3725	3757	3829	3869	3920	4073
3643	3676	3726	3758	3833	3870	3921	4075
3644	3677	3727	3759	3834	3871	3922	4076
3646	3678	3728	3760	3836	3880	3923	4080
3647	3679	3729	3761	3837	3881	3924	4081
3648	3680	3730	3762	3838	3882	3925	4083
3649	3681	3731	3772	3839	3883	3926	4084
3650	3682	3732	3773	3840	3886	3927	4085
3651	3683	3733	3774	3841	3887	3928	4087
3652	3684	3734	3775	3844	3888	3929	4088
3653	3685	3735	3790	3845	3889	4041	4089
3654	3686	3736	3791	3846	3890	4042	4090
3655	3687	3737	3796	3847	3891	4043	4091
3656	3688	3738	3797	3848	3893	4044	4092
3657	3689	3739	3799	3852	3894	4045	4094
3658	3690	3740	3800	3853	3895	4046	4095
3659	3691	3741	3802	3854		4054	4096
3660	3692						

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO. [redacted]

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
4097	4135	4223	4310	4359	4409	4513	4572
4098	4136	4224	4312	4360	4411	4514	4573
4099	4137	4225	4314	4361	4412	4515	4574
4100	4138	4226	4316	4366	4413	4516	4575
4101	4139	4227	4317	4367	4414	4526	4576
4102	4140	4228	4318	4368	4415	4527	4577
4103	4141	4229	4319	4369	4416	4536	4578
4104	4142	4230	4320	4370	4417	4538	4579
4105	4146	4231	4324	4371	4418	4542	4580
4106	4149	4233	4325 x	4372	4419	4543	4581
4107	4150	4234	4326	4374	4420	4544	4583
4108	4151	4235	4327	4376	4421	4549	4590
4109	4152	4236	4328 x	4377	4422	4551	4591
4112	4153	4237	4329	4378	4423	4552	4592
4113	4169	4238	4330	4379	4424	4553	4593
4114	4186	4239	4331	4381	4425	4554	4594
4115	4200	4240	4337	4382	4426	4555	4595
4116	4201	4241	4343 x	4383	4427	4556	4596
4118	4206	4242	4344 x	4384	4435	4557	4598
4122	4207	4243	4345	4388	4436	4558	4611
4124	4208	4248	4346	4389	4437	4559	4615
4125	4209	4249	4347	4391	4438	4560	4616
4126	4210	4299	4348	4397	4440	4562	4617
4127	4212	4300	4349 x	4399	4498	4563	4618
4128	4214	4301	4351 x	4400	4499	4564	4619
4129	4215	4302	4352	4401	4500	4565	4620
4130	4218	4303	4353	4402	4501	4566	4621
4131	4219	4304	4355 x	4404	4502	4567	4627
4132	4220	4305	4356 x	4405	4503	4568	4628
4133	4221	4307	4357	4406	4506	4569	4629
4134	4222	4309	4358	4408	4511	4570	4631
					4512	4571	4632

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO:

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
4636	4741	4785	4816	4864	4896	4927	5161
4637	4742	4786	4817	4865	4897	4928	5179
4638	4743	4787	4818	4867	4898	4929	5182
4639	4744	4788	4819	4868	4899	4930	5185
4640	4745	4789	4823	4869	4900	4931	5187
4641	4747	4790	4824	4870	4901	4932	5204
4642	4748	4791	4826	4871	4902	4933	5205
4697	4749	4792	4827	4872	4903	4934	5207
4698	4751	4793	4828	4873	4904	4935	5208
4699	4752	4794	4829	4874	4905	4936	5228
4700	4753	4795	4830	4875	4906	4937	5230
4704	4754	4796	4831	4876	4907	4959	5334
4705	4755	4797	4833	4877	4908	4334	5335
4706	4756	4798	4834	4878	4909	4335	5336
4719	4757	4799	4835	4879	4910	4960	5337
4720	4758	4800	4836	4880	4911	4961	5339
4721	4759	4801	4837	4881	4912	4968	5370
4722	4760	4802	4838	4882	4913	4971	5380
4723	4761	4803	4839	4883	4914	4972	5381
4724	4762	4804	4840	4884	4915	4973	5384
4729	4763	4805	4841	4885	4916	4974	5385
4730	4767	4806	4842	4886	4917	4975	5390
4731	4768	4807	4854	4887	4918	4976	5391
4732	4770	4808	4855	4888	4919	4979	5461
4733	4771	4809	4856	4889	4920	4980	5463
4734	4772	4810	4857	4890	4921	5093	5471
4735	4777	4811	4858	4891	4922	5094	5472
4736	4779	4812	4859	4892	4923	5095	5473
4737	4780	4813	4860	4893	4924	5100	5499
4739	4781	4814	4861	4894	4925	5101	5511
4740	4782	4815	4862	4895	4926	5140	5528

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NO.

LIST OF MACHINES NOT IN AUTHORIZED USE WHICH WILL BE INCLUDED IN ALLOCATIONS OF FIRST REPARATIONS SEGMENT

Plant Name and Address

Plant Code No. 32-32

Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.	Machine Inventory Code No.
5538							
5540							
5588							
5589							
5590							
5593							
5594							
5596							
5614							
5664							
5669							
5676							
5677							
5678							
5679							
5680							
5681							
5682							
5686							
5687							
5688							
5689							
5690							
5691							
5692							

DECLASSIFIED E.O. 12065 SECTION 3 (E)(2)

BASIC: Ltr, Hq Eighth Army, AG 004 (MG-Em), subj: "Machinery Listed for Reparations Shipment,".

AG 413 - BA 1st Ind ABH/mk

Hq I Corps, APO 301, 14 OCT 1947

TO: CO, Osaka Mil Govt Team, APO 25

1. Attention is directed to paragraph 2, basic communication.

2. All inclosures pertained to other prefectures and have been withdrawn for distribution.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

O. H. Schmidt

O. H. SCHMIDT
MAJOR AGD
ASST. ADJ. GEN.

6 Incl:
w/d

OSAKA M.G
RES-COM-IND
FILE 1-412

BA 63089

DECLASSIFIED E.O. 12065 SECTION 3 (b)(1)

HEADQUARTERS EIGHTH ARMY
United States Army
Office of the Commanding General
APO 343

207

AG 004 (MG-Em)

SUBJECT: Machinery Listed for Reparations Shipment

30 OCT 1947

TO : Commanding General
I Corps
APO 301

1. Inclosed herewith for information are corrected lists of the code numbers of reparations items expected to be allocated for shipment in the near future from the indicated arsenals. Numbers crossed out with red pencil are being removed from these lists.

2. The code numbers listed below may be deleted from similar lists which are now on hand at the Osaka Military Government Team.

a. 2nd Tokyo Military Arsenal, Kori Factory, Code #32-30.

Delete numbers 100, 101, 103, 104, 105.

b. Osaka Military Arsenal, Code #32-32.

Delete numbers:

417	1089	1594	1946
2963	2970	4560	1699
2749	2944	15	1635
1680	1683	1697	1698
1700	2642	2897	451
784	830	1295	1612
2612	3805	5499	5540
3094	3132	4325	4328
4343	4344	4349	4351
4959			

3. The purpose of this advance information is to aid the military government teams involved in surveillance over the preliminary preparations for packing and shipping of these items.

BY COMMAND OF MAJOR GENERAL RYDER:

R. SCHAFER
Lt. Col., AGD
Asst. Adjutant General

HQ. I CORPS
AG 412

6 Incls:
Lists of machine code numbers in reparations plants 01-56, 01-58, 01-60D, 13-53, 27-1, 27-4.

63089

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1), NARS DATE 11-30-78

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/cjm/kn

16 October 1947

SUBJECT: Preparation for Packing and Shipping of Industrial Machines
Osaka Main Arsenal, Code No. 32-32
2d Tokyo Military Arsenal, Kori Factory, Code No. 32-30

TO: Osaka Liaison Office

1. In order to insure that the packing and shipping of reparations equipment in the above two arsenals will be completed efficiently and expeditiously, it is directed that the following steps be taken immediately by the appropriate agency of the Japanese Government.

a. Assign trained packaging teams of Japanese personnel to the above two arsenals to supervise packing.

b. Inspect packing sites at the above two arsenals to insure that such sites are sufficient to handle packaging and shipping operations.

c. Inspect mechanical equipment available at both arsenals to insure that such equipment is in operable condition. Should equipment not be in operable condition, it is directed that replacement equipment be brought in.

d. Make provision for hiring an adequate number of men qualified to carry out an efficient full scale operation.

e. Provide for a constant and sufficient flow of packing and shipping materials.

2. It is directed that this headquarters be informed within the shortest possible time and no later than 10 November 1947 of the sources of supply for packing and shipping materials. In addition, it is directed that you inform this headquarters of any

OSAKA M.G
RES-COM-IND
FILE 0-333

DECLASSIFIED E.O. 12065 SECTION 3 (E)

BASIC: Ltr, Hq Osaka Mil Govt Team, APO 25, subj: Preparation for Packing and Shipping of Industrial Machines, Osaka Main Arsenal, Code No. 32-32, 2d Tokyo Military Arsenal, Kori Factory, Code No. 32-30, dtd 16 Oct 47.

anticipated difficulties in securing sufficient materials to pack all Class 1 and 2 machine tools and secondary metal working equipment located in Osaka and Kori Arsenals.

3. Acknowledgement of receipt is requested.

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO: _____

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/cjm/kn

16 October 1947

SUBJECT: Estimate of Labor and Time Necessary for Packing Operations

TO: Osaka Liaison Office

1. It is directed that the appropriate agency of the Japanese Government submit to this headquarters in the shortest possible time and no later than 5 November 1947, an estimate of the total number of men and of the time necessary for the complete packaging of all grade one and two machine tools and secondary metal working equipment not in authorized use in the Osaka Main Arsenal, Code No. 32-32 and in Kori Arsenal, Code No. 32-30. A separate report is to be submitted for each arsenal.

2. Acknowledgement of receipt is requested.

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILE 0-830

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO.

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/ejm/kn

16 October 1947

SUBJECT: Commencement of Skidding Operation in Osaka Main Arsenal, Code No. 32-32 and in Kori Arsenal, Code No. 32-30

TO: Osaka Liaison Office

1. Reference to letter, Osaka Mil Govt Team, APO 25, subj: List of Machines on First Allocation, dated 7 October 1947.

2. It is directed that skidding operations begin immediately on all Class 1 and 2 machine tools and secondary metal working equipment that require skids.

3. Priority for the skidding of this equipment will be given first to:

a. Class 1 machines listed in referenced letter above.

b. Class 2 machines listed in referenced letter above.

c. Class 1 machines remaining in Kori and Osaka Arsenals other than those listed in referenced letter above.

d. Class 2 machines located in Osaka and Kori Arsenals other than those listed in referenced letter above.

4. Final cleaning and preservation operation will not be performed at this time unless skidding operation would prevent cleaning and preserving at a later date.

5. It is again emphasized that this skidding operation will be started immediately.

6. Acknowledgement of receipt is requested.

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILE a-332

DECLASSIFIED E.O. 12065 SECTION 3-402/NNBS NO:

HHH/cjm/kn

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

16 October 1947

SUBJECT: Revised List of Machines on First Allocation

TO: Osaka Liaison Office

1. Reference to letter, Osaka Mil Govt Team, APO 25, subj: List of Machines on First Allocation, dated 7 October 1947.

2. The code numbers listed below will be deleted from the list of machines forwarded to you with referenced letter above. Machines represented by these code numbers will not be shipped on the first allocation.

a. 2nd Tokyo Military Arsenal, Kori Factory, Code #32-30.

Delete numbers 100, 101, 103, 104, 105.

b. Osaka Military Arsenal, Code #32-32.

Delete numbers:

417	1089	1594	1946
2963	2970	4560	1699
2749	2944	15	1635
1680	1683	1697	1698
1700	2642	2897	451
784	830	1295	1612
2612	3805	5499	5540
3094	3132	4325	4328
4343	4344	4349	4351
4959			

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILE 8-327

DECLASSIFIED E.O. 12065 SECTION 3 (b)

FOR YOUR INFORMATION, PLEASE.

4 copies

L. Norquist

Rec'd

DECLASSIFIED E.O. 12065 SECTION 3 (b)(1)

ROUGH ESTIMATE FOR EXPENSES OF MODEL PACKAGING EXERCISE OF REPARATION MACHINERY IN OSAKA MILITARY ARSENAL.

I. Expenses Incurred for Preparatory Arrangement.

1.	Removal of Machines for Packaging Space	¥	360,000.00
2.	Office Room for U.S. Supervisor		45,000.00
3.	Repairing of Cranes		40,000.00
	Total	¥	445,000.00

II. Expenses for Packaging Operation.
(Masunari Doryoku K.K. and Taihei Kogyo K.K.)

1.	Packaging Yard Arrangement	¥	163,775.00
2.	Laborers		1,820,620.14
3.	Welfare		61,887.40
4.	Materials		2,199,128.77
5.	Instruments		175,604.00
6.	Transportation of materials		145,450.00
7.	General expenses for Vehicles, Water supply & etc.		517,528.00
8.	Administration		752,596.00
9.	Miscellaneous		56,156.00
10.	Profit (5 %)		233,096.48
	Total	¥	6,125,841.79
	Grand Total	¥	6,570,841.79

Remarks:
Above mentioned figures are now under checking, and definite report will be submitted later.

Lumbers remained	¥	450,000.00
Balance Total	¥	6,120,841.79
Total Expense per Machine (24 machines in all)	¥	255,035.07
Total Expense per ton (220 Tons in all)	¥	27,822.01

Excluded Paragraph I.

Per Machine	¥	236,493.40
Per Ton	¥	25,199.28

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1), NARS Date 11-30-78

OSAKA M.G.
File - Packing

HEADQUARTERS EIGHTH ARMY
United States Army
Office of the Commanding General
APO 343

SUBJECT: Preliminary Operations under SCAPIN 1751

TO : Central Liaison Office
Tokyo

Reference: SCAPIN 1751.

1. Pending the issuance of formal Allocation Notices (Annex 2 to SCAPIN 1751) preliminary work and planning will be accomplished for the arsenals listed below:

Pref. Plan Code No.	Name of Parent Arsenal and Plant
01-56	NAGOYA MILITARY ARSENAL, HONSHA (Chikusa Kojo), Nakata-hondori, Chikusa-ku, Nagoya
01-58	NAGOYA MILITARY ARSENAL, Takagi Factory, Dengaku-oaza, Kasugai-shi
01-60-D	TOYOKAWA NAVAL ARSENAL, Chirigi Kojo, Chirigi-cho, Toyokawa-shi
11-5-5	KURE NAVAL ARSENAL, Harimazoshensho, Kure City
11-5-7	KURE NAVAL ARSENAL, Mizuno Shipbuilding Yard, 10-chome, Kegoyadori, Kure City
13-53	SAKA MILITARY ARSENAL, SHIRAHAMA FACTORY, Shirahama-shi, Shikama-gun
19-18	1ST TOKYO MILITARY ARSENAL (SAGAMI ARMY ARSENAL) Sagamihara-cho, Koza-gun
19-20	1ST NAVAL TECH. ARSENAL (KAMARIYA BRANCH) Isoguo-ku, Yokohama-shi
24-4	1st TOKYO MILITARY ARSENAL, SENDAI FACTORY, Haranomachi, Sendai-shi
24-5	TAGAJO NAVAL ARSENAL, Tagajo-mura, Miyagi-gun

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1)(2)(3)

Pref. Plant Code No.	Name of Parent Arsenal and Plant
27-1	KAWATANA NAVAL ARSENAL, Kawatana, Higashi-sonogi-gun
27-4	21ST NAVAL AIR DEPOT, OMURA BRANCH, Omura-shi
32-30	2D TOKYO MILITARY ARSENAL, KORI FACTORY, Hirakata-machi, Kitakawachi-gun
32-32	OSAKA MILITARY ARSENAL, OSAKA FACTORY, Sugiyama-cho, Higashi-ku
39-50	1ST TOKYO MILITARY ARSENAL, TAKINOGAWA FACTORY, 1332 Takinogawa, Kita-ku
39-51 C	1ST TOKYO MILITARY ARSENAL, Nerima Military Warehouse, Nerima-Kita-machi, Itabashi-ku

The object of these preliminary operations is to determine that adequate supplies and personnel will be available at the selected arsenals to execute the removal program without delay upon issuance of Allocation

These instructions effect only machine tools and secondary metal-forming equipment not in authorized use.

2. The following operations will be accomplished at this time under Military Government surveillance:

a. Trained packaging teams of Japanese personnel will be proportionately assigned to selected arsenals to act as a cadre.

b. Completely package (except for one side or end) about 1% of the Class I tools in order to become thoroughly familiar with the packaging instructions in SCAPIN 1751.

DECLASSIFIED E.O. 12065 SECTION 3 (E)

c. After completion of a. above, skidding operations will begin on all Class I items that require skids. Final cleaning and preservation operations will not be performed at this time unless skidding operations would prevent cleaning and preserving at a later date.

d. Coincident with b. above, the size and dimensions of the other structural members (corner posts, struts, edge members, etc.) will be determined and recorded for future use.

e. The packaging sites selected will be surveyed, improved and equipped as required to handle future operations.

f. The adequacy of mechanical equipment available will be reviewed, and transfers from other plants effected if found to be inadequate.

g. The type and number of men required for an efficient full scale operation will be determined and provided for.

h. Bills of materials necessary for the complete operation will be determined and a system of credits established in order to assure a constant supply as required.

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO. [redacted]

File Copy

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/RWM/jh

13 October 1947

SUBJECT: Shipment of Electric Motors

TO : Osaka Liaison Office

1. The attached list of motors located at the Osaka Main Arsenal and the Hirakata Arsenal will be assembled at one location in the respective arsenal and a list of the code numbers of all motors furnished this headquarters within five (5) days of receipt of this letter.

2. Within fifteen days of receipt of this letter all motors will be shipped to the Engineer Depot specified on the attached list. All motors will be in an operable condition.

3. An inspection of all motors will be made by this headquarters on 17 October 1947. After this inspection shipment of motors to their proper destination will commence.

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

2 Inclosures
List of Motors
1 - Hirakata Arsenal
2 - Osaka Main Arsenal

OSAKA M.G
RES-COM-IND
FILE 0-303

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS NO.

LOCATED AT: Ex-Army Arsenal Hirakata Plant
Hirakata-cho, Kitagawachi-gun, Osaka 57-OSKE-18/d

Nomenclature		Unit	Quantity	Weight kg	Consignee
Motor	1.5 HP	set	1	50)	
Motor	3 HP	set	1	80)	I CORPS
Motor	5 HP	set	13	1,300)	
Motor	10 HP	set	5	750)	

LOCATED AT: Osaka Arsenal, Main Factory
Higashi-ku, Osaka 57-OSKE-64/d

Nomenclature		Unit	Quantity	Weight kg	Consignee
Motor	2 HP	set	10	750)	
Motor	3 HP	set	1	60	
Motor	5 HP	set	3	255	I CORPS
Motor	10 HP	set	5	600	
Motor	25 HP	set	2	1,400	
Motor	75 HP	set	1	1,100	YED

File copy

DECLASSIFIED E.O. 12065 SECTION 3 402, NARS Date

OSAKA
9 17
LIAISON
OFFICE

OSAKA LIAISON OFFICE
Prefectural Building
Osaka

TS/ai 573

29 Sept. 1947

SUBJECT: Shipment of Transformers of Hirakata Arsenal

TO : Hqs. Osaka M. G. Team

This office hereby wishes to forward to your Headquarters the attached letter subject as above dated 25 Sept. 1947 submitted by Osaka Finance Office.

FOR THE DIRECTOR-GENERAL,

H. Fujita

H. Fujita
Liaison Officer,
Osaka Liaison Office

Incl: above letter
(dupli)

OSAKA M.G
RES-COM-IND
FILE 1-312

DECLASSIFIED E.O. 12065 SECTION 3 402/MDS NO. _____

OSAKA FINANCE BUREAU
(Osaka)

NO. N P 334 25 Sept 1947

SUBJECT: Shipment of Transformers of Hirakata Arsenal

THROUGH: Osaka Liaison Office

TO : Osaka Military Government Team

1. Reference: letter of Osaka Finance Bureau, NO. NP 326, subj: Stock-Piled and Installed Materials and Supplies in Reparation Plants, Laboratories, Military and Navy Arsenal, dated Sept 18, 1947.

2. In accordance with your directive forty-one (41) transformers have been shipped out from Hirakata Arsenal as specified below.

No. of Train	Name of Station	Date of Departure	No. of Box-car	No. of Package	Date of Arrival at Hiro
477	Tsuda Station, Katamachi line.	Sept 23, 1:32 P.M.	(Tora) 7,115	15	Sept 26
479	"	Sept 23, 8:00 P.M.	(Tomu) 5,249	14	"
"	"	"	(Tomu) 12,509	12	"

3. One of the transformers, 3 phase 100KVA, No. 32-31-740, was identified that it was 50KVA. As the said transformer is British made of the similar type of ordinary 100KVA transformer and was mistaken by the staff when it was inventoried and had since been kept with other 100KVA transformers.

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Ltr.

This transformer has been shipped out together with others with the understanding of your staff dispatched to the arsenal for inspection.

4. The other transfoormer, 3 phase 100KVA no. 32-31-3688, has a minor hole (diameter 8 mm) on one of the sides which was damaged by the air-raid, but has been operated without any trouble till the time of War termination. This transformer also has been shipped out on the same day with the consent of your staff stated in paragraph 3.

J. Hashimoto

JISSHUN HASHIMOTO
Director
National Property Dept.

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Nov

OSAKA LIAISON OFFICE
Prefectural Building
Osaka

TS/ai 575

OSAKA 9 17 LIAISON OFFICE

29 Sept. 1947

SUBJECT: Shipment of Transformers of Kori Arsenal

TO : Hqs. Osaka M. G. Team

This office hereby wishes to forward to your Headquarters the attached letter subject as above dated 27 Sept. 1947 submitted by Osaka Finance Office.

FOR THE DIRECTOR-GENERAL,

H. Fujita

H. Fujita
Liaison Officer
Osaka Liaison Office

Incl: Above letter.

OSAKA M.G
RES-COM-IND
FILE 1-311

DECLASSIFIED E.O. 12065 SECTION 3 402) MR

OSAKA FINANCE BUREAU
(Osaka)

NO. NP 338 September 27, 1947.

SUBJECT: Shipment of Transformers of Kori Arsenal.

THROUGH: Osaka Liaison Office.

TO : Osaka Military Government Team.

1. Reference: Letter of Osaka Finance Bureau, NO. NP 326, Subj: Stock-Piled and Installed Materials and Supplies in Reparation Plants, Laboratories, Military and Navy Arsenal, dated Sept. 18, 1947.

2. In accordance with your directive Twenty eight (28) Transformers have been shipped out from Kori Arsenal as specified below:

Name of Station	Date of Shipment	No. of Box Car	No. of P'kg.	Date of Arrival at Yokohama
Hoshida Station (Katamachi Line)	Sept. 26, 1947.	ワム 14190 トム 11232	21 7	Oct. 3

J Hashimoto
JISSHUN HASHIMOTO
Director
National Property Dept.

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1), NARS DATE [illegible]

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/c jm/mh

16 September 1947

SUBJECT: Shipment of Transformers and Motors

TO: Osaka Liaison Office

1. Attached is a copy of a letter from the General Contractors Association, Osaka Branch, concerning the shipment of transformers and motors from arsenals located in Osaka.

2. Equipment which is now in use will be dismantled and shipped at the same time as the remainder of the equipment is transferred. An investigation made in early July revealed that none of the equipment subject to shipment was in use at that time.

3. When the General Contractors Association is not able to locate a transformer or motor as called for in the list prepared by this headquarters, than a substitute item of the same type will be shipped and the code number of the substitute will be reported to the Osaka Military Government Team. If it is impossible to substitute an item of the same type than no substitution is necessary.

4. After each shipment the list of code numbers and the description of the items shipped will be furnished to this headquarters without delay.

1 Incl:
Letter (1)

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILE 0-175

DECLASSIFIED E.O. 12065 SECTION 3 (E)(1), NARS Date 11-24-75

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO25

BHH/cjm/kn

7 October 1947

SUBJECT: List of Machines on First Allocation

TO: Osaka Liaison Office

1. Attached is a list of machines located in the Second Tokyo Military Arsenal, Kori Factory, Code No, 32-30 and the Main Osaka Arsenal, Code No. 32-32 which machines are to be shipped from Japan in the first allocation.

2. This information is forwarded to you for your file and in order to make preparations for the shipment of these items.

1 Incl:
List of Machines (dup)

MALCOLM E. CRAIG
Colonel, Infantry
Commanding

(COPY)

DECLASSIFIED E.O. 12065 SECTION 3 402/NNBS NO. [redacted]

OSAKA FINANCE BUREAU
(Osaka)

NO. NP 326 18 Sept 1947

SUBJECT: Stock-Piled and Installed Materials and Supplies in Reparation Plants, Laboratories, Military Arsenal and Navy Arsenal.

THROUGH: Osaka Liaison Office.

TO : Osaka Military Government Team.

1. In compliance with your directive dated July 29, 1947, subj: as above, we respectfully submit herewith the attached.

2. The further information will be submitted later on completion of tZansportation arrangement.

K. Kobayashi

JISSHUN HASHIMOTO
Director,
National Property Dept.

Incl: Schedule for transportation

Investigation List of Transformer & Motor

Osaka Main Arsenal

Name	Capacity	Single Phase (Code Number)	Remark	Quantity* No.	I	Sum	Quantity Requested
Transformer	10 KVA	166 168 169 173 177 178 196 199 202 204 207 212 213 214 1381 1382 2425 3114 3270 3939 3940	not in use	21			
"	"	163 164 170 171 5297 5298	In use		6	27	21
"	15	883 884 902	Not in use	3	0	3	4
"	20	167 172 174 175 176 181 183 185 186 187 188 190 192 193 194 198 203 205 206 208 210 211 1220 1379 1914 1921 2419 2421 2422 2426 2427 2428 2664 2665 3269 3832 4989 4990 5087	"	39			
"	"	179 1383 2079 2423 2424 3107 3938	In use		7	46	56
"	30	990 991 1169 1170	Not in use	4	0	4	6
"	50	760 854 1924 1925 1926 2666 2668 5599 5627 5628 5629 5671 5672	"	13			
"	"	118	In use		1	14	23
"	100	761 904 2623 5621 5622 5654 5655	Not in use	7	0	7	9
"	150	5617 5618 5619	"	3	0	3	3
			Total	90	14	104	122

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		4990 5087					
"	"	179 1383 2079 2423 2424 3107 3938	In use		7	46	56
"	30	970 971 1169 1170	Not in use	4	0	4	6
"	50	760 854 1924 1925 1926 2666 2668 5599 5627 5628 5629 5671 5672	"	13			
"	"	118	In use		1	14	23
"	100	761 904 2623 5621 5622 5654 5655	Not in use	7	0	7	9
"	150	5617 5618 5619	"	3	0	3	3
			Total	90	14	104	122
		Three Phase (Code Number)					
Transformer	10 MVA	181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199	Sekime	19	0	19	3
"	30	1219 5056 5057 5058	Not in Use	4	0	4	2
"	50						2
"	100	90 93 963 1208 1902 1922 1923 3388 3594 3831 3360 3933 3934 5086 5088 5558 5559	"	17			
"	"	3345 5429 5430	In use		3	20	13
"	150			0	0	0	4
			Total	40	3	43	24
			Total Sum	130	17	147	146
Motor	1/2 HP	Mitsubisi Hidachi		2	0	2	2

★ N means - not in use

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"	30	970 971 1169 1170	Not in use	4	0	4	6
"	50	760 854 1924 1925 1926 2666 2668 5599 5627 5628 5629 5671 5672	"	13			
"	"	118	In use		1	14	23
"	100	761 904 2623 5621 5622 5654 5655	Not in use	7	0	7	9
"	150	5617 5618 5619	"	3	0	3	3
			Total	90	14	104	122
		Three Phase (Code Number)					
Transformer	10 KVA	181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199	Sekime	19	0	19	3
"	30	1219 5056 5057 5058	Not in Use	4	0	4	2
"	50						2
"	100	90 93 963 1208 1902 1922 1923 3388 3594 3831 3360 3933 3934 5086 5088 5558 5559	"	17			
"	"	3345 5429 5430	In use		3	20	13
"	150			0	0	0	4
			Total	40	3	43	24
			Total Sum	130	17	147	146
Motor	1/2 HP	Mitsubisi Hidachi		2	0	2	2

★ N means - not in use
I means - in use
Sum means - total

(over)

Region	Name	Capacity	Single phase (Code No.)	Remark	Quantity N	Quantity I	Quantity Sum	Quantity Required
Gamō Ware house	Pot motor			Almost unserveceable	890	820	890	890
"	Transformer	10 KVA	32 - 32(c) - 23	Bushing damaged	1	1	1	1
"	"	20 KVA			0	0	0	3
"	"	75 KVA	32 - 32(c) - 24.25.26.27.28.29	All 3rd Class	6	6	6	6
Hanaten Ware house	"	20 KVA			0	0	0	1
"	"	100 KVA	32 - 32(D) - 398		1	1	1	2
Ikeda factory	"	10 KVA						7
"	"	15 KVA						1
"	"	50 KVA	32 - 32(E) - 60. 61		2	2	2	3
"	"	100 KVA	32 - 32(E) - 36.37.38.39.40.41	3 phase	6	6	6	6

All machine are in 1st Class condition, unless otherwise noted in the column under Remarks.

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"	"	[illegible]	36.37.38.37.40.41	3 phase				

All machines are in 1st Class condition, unless otherwise corrected in the column under remarks.

(四十八ー十五)

* N means - not in use

I means - in use

Sum means - total

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Date [illegible]

INVESTIGATION REPORT

SUBJECT: Inspection of Army and Naval Arsenals and Sub-Arsenals

DATE : 8 September 1947

The following questions were asked at the different reparations factories. These questions are as to whether or not they received the following letters.

a. Ltr, this headquarters, subj: Stock-Piled and Installed Materials and Supplies in Reparations Plants, Laboratories, Military Arsenals and Navy Arsenals, dated 29 July 1947.

b. Ltr, this headquarters, subj: Integrated Facilities in Army and Navy Arsenals, dated 29 July 1947.

c. Ltr, this headquarters, subj: Survey of Micrometers, Vernier Depth Gauges and Precision Measuring Instruments. Army and Navy Arsenals, dated 6 August 1947.

d. Ltr, this headquarters, subj: Stocks of Cutting Tools and Accessories for Machine Tools and Secondary Metal Working Machinery Located in Army and Navy Arsenals, dated 6 August 1947 .

e. Ltr, this headquarters, subj: Inventory of Additional Machinery in Army and Navy Arsenals, dated 14 August 1947.

The following named plants were visited.

1. Hirakata Arsenal (Code No. 32-32)

This arsenal did receive all the letters of instruction. The questions were answered as follows:

a. These machines are now being packed.
b. Already finished.
c. A report has been submitted on these type of machines.
d. Now under investigation.
e. Now under investigation.

This factory keeps in close contact with the Financial Bureau. They are very short of laborers and materials. The maintenance of the machines is poor. They are now trying to get materials and labor now.

2. Amanogawa Factory (Plant Code No. 32-31 A)

This factory did not receive all the letters. When asked about the instruction letters the following answers were given:

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a. Did not receive letter.
b. Already done.
c. Did Not receive letter.
d. Did not receive letter
e. Did not receive letter.

This factory keeps in close contact with the Financial Bureau through the Hirakata Arsenal. They did not receive enough material to maintain the machines. They are to receive some materials on 8 September 1947. Amanogawa Factory is supposed to receive letters through Hirakata Arsenal, but none was received by them.

The maintenance of the machines as of now is not so good. They are to receive materials now and should have the machines cleaned within a month.

3. Nagao Factory (32-31 G)

This factory is directly under the control of the Hirakata Arsenal. They did not receive any of the instruction letter as a result. The maintenance of the machihes here is poor.

4. Osaka Arsenal (32-32)

This arsenal has received all instruction letters. The following are the answers to the questions as given in the instructionm letters.

a. Now packing for shipment.
b. Already done.
c. A report is being submitted.
e. Now under investigation.

This factory has not been inspected for a long time. They have enough laborers, but there is a shortage of material. They keep in close contact with the Financial Bureau.

5. Kori Naval Arsenal

This arsenal has received all of the letters of instruction. The following are the answers:

a. They are going to start packing soon now.
b. Already done.
c. No machines of such kind at this arsenal.
d. " " "
e. In process of investigation.

This arsenal has enough laborers and material. The keep in close contact with the Financial Bureau. The maintenance of the machines is good. They have mostly motors and hand presses.

It was found that the Main Arsenal had knowledge of the five

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instruction letters, but that the sub-arsenals did not know about these letters.

T/4 M L Maxwell

T/4 M. L. Maxwell
Field Inspector

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REPORT

SUBJECT: Shipment of Transformers and Motors

DATE: 18 September 1947

Hirakata Arsenal (Code No. 32-31)

There are now 18 transformers already packed. They still have 23 transformers to be packed. All of them will be packed by the 20th of September, and will be ready for shipment on the 22nd of September. The crates have already been made for the trandformer.

Kori Arsenal (Code No. 32-30)

The 28 transformers will all be packed by the 17th of September and will be shipped out by the 20th of September. There are just three transformers left to be packed.

Osaka Arsenal (Code No. 32-32)

There are 102 out of 109 transformers, and two motor that have been transferred to Nippon Kensetsu Kogyo K.K. who will take charge of packing and shiping of these machines. Nippon Kensetsu Kogyo K.K. will let Osaka Mil Govt know when the machines are ready for shipment. The machines should be packed and ready by the 27th of September.

Ikeda Factory (32 - 32 i)

There are two transformer that are being sent to Nippon Kensetsu Kogyo K.K. on the 10th of September for packing and shipping. These too transformer will be ready for shipment and the 27th of September.

T/4 M. L. Maxwell

T/4 M. L. Maxwell

DECLASSIFIED E.O. 12065 SECTION 3 402/NARS Date

INVESTIGATION REPORT

27 September 1947

SUBJECT: Shipment of Micrometers, Vernier Depth Gauges and Precision Measuring Instruments Located in Army and Navy Arsenals

The list of the subject machines were checked as listed in the attached letter. All the machines from Hirakata Arsenal have been checked and are ready to be shipped. The Osaka Arsenal has its machines packed also, but some of them are in the branch plants of Sonobe Arsenal in Kyoto Prefecture and Takarazuka Arsenal in Hyogo Prefecture. The Military Government Team of these prefectures will check to see that the rest of the machines are packed and shipped.

Following is a list of machines shipped:

Name	Plant	Number of Machines	Total
Micrometer	Sonobe Arsenal	104	
	Osaka Arsenal	26	135
Five edge top Measuring machine	Sonobe Arsenal	2	2
Inflection Motor	Osaka Arsenal	1	1
Screw measuring m/c	Sonobe Arsenal	2	
	Osaka Arsenal	2	4
Microscope	Sonobe Arsenal	2	2
Microlength Measuring Machines	Sonobe Arsenal	5	7
	Osaka Arsenal	2	
Tool Microscope	Osaka Arsenal	1	1
Thick Measuring m/c	Osaka Arsenal	4	4
Rifle Hole testing	Takarazuka Arsenal	2	2
Measuring machine	Hirakata Arsenal		6
Three needles screw Gauge	Hirakata Arsenal		4
Gauge Block	Hirakata Arsenal		1
Glass surface Plate	Hirakata Arsenal		

T/4 M.L.Maxwell
T/4 M.L.Maxwell
Field Inspector

DECLASSIFIED E.O. 12065 SECTION 3 402/MDS NO. _____

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HHH/cjm/kn

16 September 1947

SUBJECT: Shipment of Micrometers, Vernier Depth Gauges and Precision Measuring Instruments Located in Army and Navy Arsenals

to ; Osaka Liaison Office

1. Reference to letter, your headquarters, subj: Forwarding an Official Letter, dated 11 September 1947.

2. It is directed that the micrometers, vernier depth gauges and precision measuring instruments as listed on the attached sheet be shipped by 30 September 1947 to the 5250th Technical Intelligence Co., First Tokyo Arsenal, Oji-ku, Tokyo.

3. All items of equipment should be so boxed as to prevent f damage enroute. Instructions in both English and Japanese should be painted or stencilled on the sides of the boxed giving the name and address of the consignee and of the consignor, and also prominently painted on all sides of the boxes should be the instruction "Handle carefully, technical equipment".

4. After all items have been boxed, and before shipment is made, you are to notify this headquarters so that an inspection can be made of the shipment. After our inspection, and when the shipment has been loaded in box cars, you are to telephone this headquarters, the numbers of the box cars, the number or name of the train, the scheduled time of departure from Osaka and the estimated time of arrival in Tokyo.

5. Acknowledgement of receipt is requested.

(Signed)
MALCOLM E. CRAIG
Colonel, Infantry
Commanding

1 Incl:
List of Machines