547 200

CONFIDENTIAL

OFFICE OF STRATEGIC SERVICES
Research and Analysia Branch

ROLLING STOCK IN BURMA & THAILAND

R & A 2711

Description

A description of Rolling Stock in the Railroads of Burma and Thailand with emphasis on constructional details

COPY NO. 64

CONFIDENTIAL

This document contains information affecting the national defense of the United States within the meaning of the Espionage Act, 50 U.S.C., 31 and 32 as amended. Its transmission or the revelation of its contents in any manner to an unauthorized person is prohibited by law.

SUMMARY

The locomotives and cars on the meter gauge railroads of Burma and Thailand at the start of hostilities were largely of British design and construction, embracing a variety of types suited to the particular needs of the terrain over which they were eperated. Garratt types were used in the mountainous area, and Pacifics, Mikados, and Prairie types elsewhere. In Thailand diesel-electric locomotives purchased in Switzerland and Denmark were extensively used in main-line service. The Japanese imported quantities of their own rolling stock into Burma. They have also transferred motive power and cars from the Thailand State Railways to the lines of the Burma Railways, and from the Federated Malay States Railways to the Burma and Thai Railway lines.

The freight car equipment of these countries was largely composed of the small four-wheeled cars similar to those used in England, and in general conformed to British specifications and practice in construction details. In capacity, they average about thirteen tons per car. The four-wheel cars had the axles fixed to the car frames and were provided with springs - usually semielliptical, sometimes coiled - over the axles. Some of these cars were covered, but in most cases were simply small gondolas or open-top cars. The majority were constructed on wooden underframes.

CONFIDENTIAL

The passenger cars were usually constructed of a wooden super-structure and a steel underframe. The underframes were imported from England. The passengers cars were largely equipped with four-wheel (bogie) trucks.

CONFIDENTIAL

LIST OF ILLUSTRATIONS

- FIGURE 1. 4-6-0 Type Locomotive, Burma Railways. Pub. 1929.
- FIGURE 2. 0-6-6-0 Mallet Type Locomotive, Burma Railways. Pub. 1923.
- FIGURE 3. Rail and Timber Car, Burma Railways. Pub. 1923.
- FIGURE 4. First and Second-Class Coach (4-Wheel Trucks) Burma Rys. 1929.
- FIGURE 5. Gondola (4-Wheel Trucks) 1923. Burma Railways.
- FIGURE 6. 3-Cylinder 4-6-2 Type Superheated Steam Locomotive.
 Thailand State Railways. Pub. 1929.
- FIGURE 7. Eight-coupled Garratt engine for heavy freight service.
 Thailand State Railways. Pub. 1935.
- FIGURE 8. Elevations, cross-section and plans of 450 B.H.P. Sulzer Diesel-electric Locomotive. Thailand State Railways. 1931.
- FIGURE 9. Frichs 1,000 B.H.P. 4-8-4 Type Diesel-electric passenger locomotive. Thailand State Railways.
- FIGURE 10. 10-Ton cattle car (4-Wheel) with timber underframe.

 Thailand State Railways 1929.
- FIGURE 11. 28-Ton (4-Wheel Fruck) high-sided gondola. Thailand Railways. Pub. 1929.
- FIGURE 12. Third-Class Coach (4-Wheel Trucks). Thailand State Rys. 1929.
- FIGURE 13. Elevation diagram of composite coach. Thailand State Rys. 1931.
- FIGURE 14. All-Steel underframe for $12\frac{1}{2}$ metric ton 4-wheel car.

 Thailand State Railways. Magor Car Corporation New York.
- FIGURE 15. All-Steel 4-wheel High-sided gondola. 27,550 Lbs. Capacity. Thailand State Railways. Magor Car Corporation New York.
- FIGURE 16. All-Steel 4-wheel box car, 27,500 Lbs. Capacity.

 Thailand State Railways. Magor Car Corporation New York.
- FIGURE 17. All-steel 4-wheeled low drop-sided gondola. 27,550 Lbs.
 Capacity. Thailand State Railways. Magor Car Corp. New York.

RAILROAD EQUIPMENT IN BURMA AND THAILAND

I. General

Since the Japanese occupation of Burma and Thailand, much railroad equipment has been destroyed or damaged. Some has probably been imported from Japan and other occupied regions, particularly Malaya.

Nothing is known of the condition of the equipment in service. For these reasons, it is impossible to give specific information regarding all the motive power and rolling stock in operation in these countries. Available data refers to pre-war conditions.

The railroads of Burma and Thailand have followed British operating methods. Most of the motive power and cars in operation prior to the war were imported from British builders. European influence is evident in the motive power in use in Thailand, particularly Diesel-electric power. American car builders have built cars for the Thailand State Railways but were unable to make delivery on account of the war. The character and amount of Japanese equipment in use in Burma and Thailand are unknown. The present study is therefore primarily concerned with British-built motive power and cars known to have been in use in these countries before the war. Photographs of the above-mentioned American-built cars have, however, also been

included and are shown in Figures 14,15,16,17.

The vast majority of freight cars were of the small four-wheel type, similar to those used in England. In capacity, they average about thirteen tons per car. There were also some 3-wheel bogie types; both types include box cars, dongolas, flat, hopper, tank, and other cars. Many of the lighter cars are provided only with hand brakes, but the use of power brakes-either vacum or air -- is common on the heavier equipment. The screw type of coupler, supplemented by side buffers, is in extensive use. The link-and-pin coupler, and various designs of hooks and springs are also used on the lighter equipment. (Figure 3)

The four-wheel cars have the axles fixed to the car frames and are provided with springs--usually semi-elliptical, sometimes coil-over the axles. Some of these cars are covered, but in most cases
they are simply small gondolas or open-top cars, (provision being
made to cover with a tarpaulin goods which are liable to damage from
the weather.) The heavier eight-wheel cars are constructed along
lines more closely following American practice and are equipped with
many of the same appliances. (Figure 5)

II. Burma

1. Locomotives

Estimates of the number of locomotives in Burma in 1943-44 vary between 354 and 369. Igain it must be emphasized that any quoted

figures are at best tentative and unreliable insofar as they pertain to a combat area. Table 1.gives a brief summary of the motive power situation prior to the War.

TABLE 1. Locomotives in Use on Burma Railways (1942)

Class	Wheel Arrange.	Dia. Drivers inches	Tract. Effort pounds	Max. Axle Load tons	No. in Service Type
B	2-8-0 plus 0-8-2	39	41,889	10 1/2	12 Garratt
	:	88.0			
В			37,966	10 1/2	1 11
Ns	0-6-6-0		27,646.	10	22 Mallet Compoun
	•				(Fig. 2)
Js	4-6-0	57	14,187	9	Tender (Fig. 1)
Yc	4-6-2	57	19,729	12	13 Tender
YD	2-8-2	48	22,108	10.	98 Tender
K	4-6-0	48	17,952	9	95 Tender

In addition to locomotives shown in the table, some 75 engines were listed as suburban and shunting engines. All locomotives are said to be equipped with vacuum brakes.

According to a report dated November 1, 1942, 232 Burmese locomotives were immobilized by the retreating forces. On the original estimate of 358 locomotives, this would leave 126 engines available to the enemy. Unfortunately, the word "immobilized" is not defined. The degree of immobilization would have to be clearly indicated before a close estimate of the possible serviceability of the locomotives in question could be made. In one sense, the steam locomotive is an almost indestructible machine, because its salvage possibilities are very great. The service life of a steam locomotive in a combat area would be almost entirely determined by the ingenuity of the maintenance forces. The practice of removing parts from one locomotive to install them on another, is very common among railroad mechanical men in America, and it can be assumed that this form of ingenuity will prevail in the area under discussion.

The age of the motive power in service must be considered as a factor in the determination of the efficiency of the locomotive.

Varying maintenance standards affect the performance of motive power more than age or obsolesence. Available information indicates that twenty years is the average age of the Garratt and Mallet types of locomotives in use in this area. In the United States, thousands of twenty-year old Mikados are in main-line service at the present time, and Mallet types of the same age are still hauling iron ore.

The Japanese have not made any outstanding contribution to the

field of motive power development during the time that they have been using modern motive power. It is therefore not likely that locomotives which they might import into the Burma region would include any revolutionary designs or improvements that are not now known to imerican and British builders. Japanese motive power would be subject to the same weight limitations, clearances and axle loads that applied to the operation of locomotives before the occupation.

Locomotive miles per active locomotive day are an important indication of motive power performance. Although the figures in the following Table are not strictly comparable because of a variance in British classification of assigned locomotive mileage, they give some indication as to what may be expected in the way of locomotive performance.

The following table indicates the comparative utilization of Locomotives in the United States and in Burma:

Burma Rys. (1942)	Locomotive miles per locomotive day (averages)	U.S.A. (1944)
Passonger Freight	176 103	221.4

The percentage of locomotives in or awaiting shop for repairs is given as 10.8% for the Burma Railways, compared with 5.6% for the railways of the United States. The latter figure represents a high degree of utilization of motive power.

The importance of the Burma-Siam Railway (Thaimen Ry.) is indicated by the following table of equipment:

Equipment								*									1	Units
Locomotives		- ,		• 1		•	•	•	•	•	•	•	•			•		117
Cars (Passenger)	•	•	•	•	•	•	•	•	٠	•	•	. •	•	•	•	•	•	10
Cars (Freight)	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•		1173

The locomotives are of the 0-6-2, 2-10-0, and the 2-6-0 types and were manufactured by the Mitsubishi and Kawasaki Companies of Japan. No details are available. These locomotives are said to be equipped with center buffers and couplers.

In summary, it may be said that the motive power in use on the Burma railways before the occupation was entirely of British design.

It is known, however, that the Japanese have imported quantities of their own rolling stock into Burma. They have also transferred motive power and cars from the Thailand State Railways to the lines of the Burma Railways. Undoubtedly, quantities of Malayan Rolling Stock may be found in service in Burma.

B. Cars

The cars in use in this area before the war were of conventional British designs. The small 4-wheel type prodominated in freight service. Table 2 summarizes passenger car equipment.

In general the passenger cars had teakwood bodies.

The car underframes, heavy castings and trucks were imported from English manufacturers.

Some car construction is carried on in the shops of the Burmese railroads, such construction conforming to British practice.

The freight cars of the Burma Railways are principally of the four-wheel type and are described in Table 3 below;

TABLE 3. Freight Car Equipment on Burmese Rys. (1942)

Livestock Cars 11.5	Description	•	Capacity (tons')	4-wheeled	Bogie
Lowsiders 14.8 (Bogie 22.9) 932. 84 (Fig. 5) Livestock Cars 11.5 666 Explosive Cars 14.5 20 Timber Cars 11.7 (Bogie 28.9) 203 478 (Fig. 3) Tank Cars (Bogie 22.9) 6 Misc. Tank Cars 8.5 (26.6) 44 21					
Livestock Cars 11.5	Covered Cars	•	13.0 (Bogie 30)	6372	195
Livestock Cars 11.5	Lowsiders		14.8 (Bogie ·22.9)	932 .	84 (Fig. 5)
Timber Cars 11.7 (Bogie 28.9) 203 478 (Fig. 3 (Bogie 22.9) 6 Misc. Tank Cars 8.5 (26.6) 21	Livestock Cars	•	11,5	666	
Tank Cars (Bogie 22.9) 6 Misc. Tank Cars 8.5 (26.6) 21	Explosive Cars	•	14.5	20	
Tank Cars (Bogie 22.9) Misc. Tank Cars 8.5 (26.6) 44 21	Timber Cars		11.7. (Bogie 28.9)	203	478 (Fig. 3)
	Tank Cars	•	(Bogie 22.9)	•	
~ · · · · · · · · · · · · · · · · · · ·	Misc. Tank Cars	•	8.5 (26.6)	44	21
. ,				<u> </u>	784

It is reported that 93.2% of the passenger cars are fitted with vacuum brakes, 5.2% are piped for use on vacuum brake trains and 1.6% are not equipped with brakes. Of the freight cars, 46% are fitted with vacuum brakes, 13% are piped for use on vacuum brake trains, and 41% are not equipped. The same report states that the carbuilding facilities at the Myitnge car shops (prior to the occupation) were able to turn out about 500 two-axle cars annually complete except for castings and wheels. The same shops had facilities for the construction of 400 coach bodies per year. These bodies are mounted on imported trucks and underframes.

III. Thailand

A. Locomotives

The information given in Table 4. gives the locomotive situation before the occupation. Again it must be stated that caution must be exercised in appraising these figures. However, any motive power in serviceable condition or capable of being repaired would be utilized to fullest capacity by the enemy.

TABLE 4. Locomotives in Service on Thailand Rys. No. of Locos, in 1940 Builder and Type and Year Built Wheel Arr. Egestoff Tender 13 2-6-0 1897-1900 3-Cyl. Tender Baldwin 26 (Fig. 6) 4-6-2 1926-1930 3-Cyl. Tender Hanomag 4-6-2 1929-1940 N. British Tender 38 4-6-0 1914-1922 Tender Baldwin 2-8-2 2 1924 3-Cyl. Tender Baldwin 4 2-8-2 1926 Batignolles Tender 2 2-8-2 1925 Winterthur Tender 8 2-8-0 1927-28 Garratt Henschel 2-8-2 plus 2-8-2 8 1930 Batignolles 2-8-0 1935-40 Japanese 2-8-0 1935-40 Japanese 2-8-0 1935-40 Total Steam Locomotives Diesel-Electric Locomotives Frichs (Denmark) 1500 B.H.P. Freight 23 1923-40 Frichs (Denmark) 1932-40 1000 B.H.P. Sulzer (Switzerland) 450 H.P. Switching 34

The steam motive power listed above does not include any revolutionary types. The three cylinder types in use are of a design familiar to motive power experts of America and Great Britain. It is reported that in 1935 the Siamese Government inquired for bids on 8 Mikado type Locomotives. It is not known whether these engines were ordered in Japan. The Diesel-electric locomotives used on the Thailand Railroads are, by comparison with the types used in the United States, of small or medium horsepower.

B. Thailand Cars

Available information indicates that the Siamese rolling stock existing prior to the occupation was well maintained, and adequate for peace time needs. Table 5 gives a summary of the rolling stock in service in 1940.

TABLE 5. Freight and Passenger Cars in Service o	n Thailand Rys. (1940)
Passenger cars (Bogie)	240 Figs.:12 - 13 60 300
Freight Cars a. Bogie Wagons	
Hopper cars	25 Fig. 11 105
Tank cars Well car Total Bogie Wagons	1 138
b. 4-Wheeled cars	
Covered High-sided cars	1600 350 305 Fig. 10
High-sided cars	38 7
Fuel trucks Timber cars Salt cars	22 52
Low-sided cars	4

Although the Makasan shops are in operation, it is probable that under Japanese occupation, pre-fabricated car underframes, wheels, and heavy castings will have to be imported for new car or locomotive construction in Thailand.

The existing equipment closely conforms to British practice in construction details. There is nothing to indicate that the Japanese can or will modify the existing designs to any great extent.

APPENDIX 1.

The pictures of the American export equipment shown in this report are a composite of designs suggested by the American builder and the Royal State Railways of Siam. These cars were built in 1941. They never reached Thailand. The pictures and drawings illustrate the best type of construction for cars of this type. It is not expected that the equipment actually in operation in these areas will measure up to the American standards. If the Royal State Railways of Siam have asked for bids on rolling stock from Japanese builders, it is entirely possible that some of the construction details of the appended American designs may also exist in cars imported from Japane.

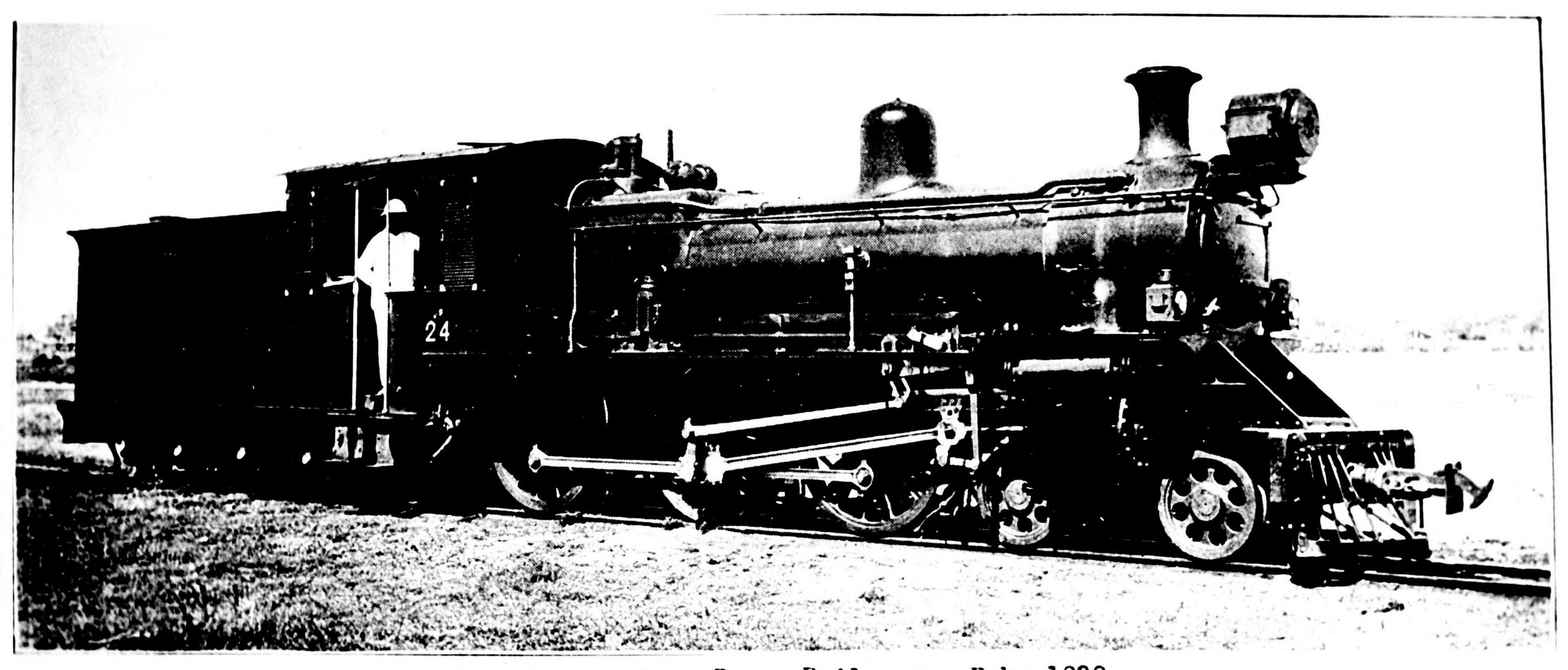


Figure 1. 4-6-0 Type Locomotive, Burma Railways. Pub. 1929.
OSS R 762922

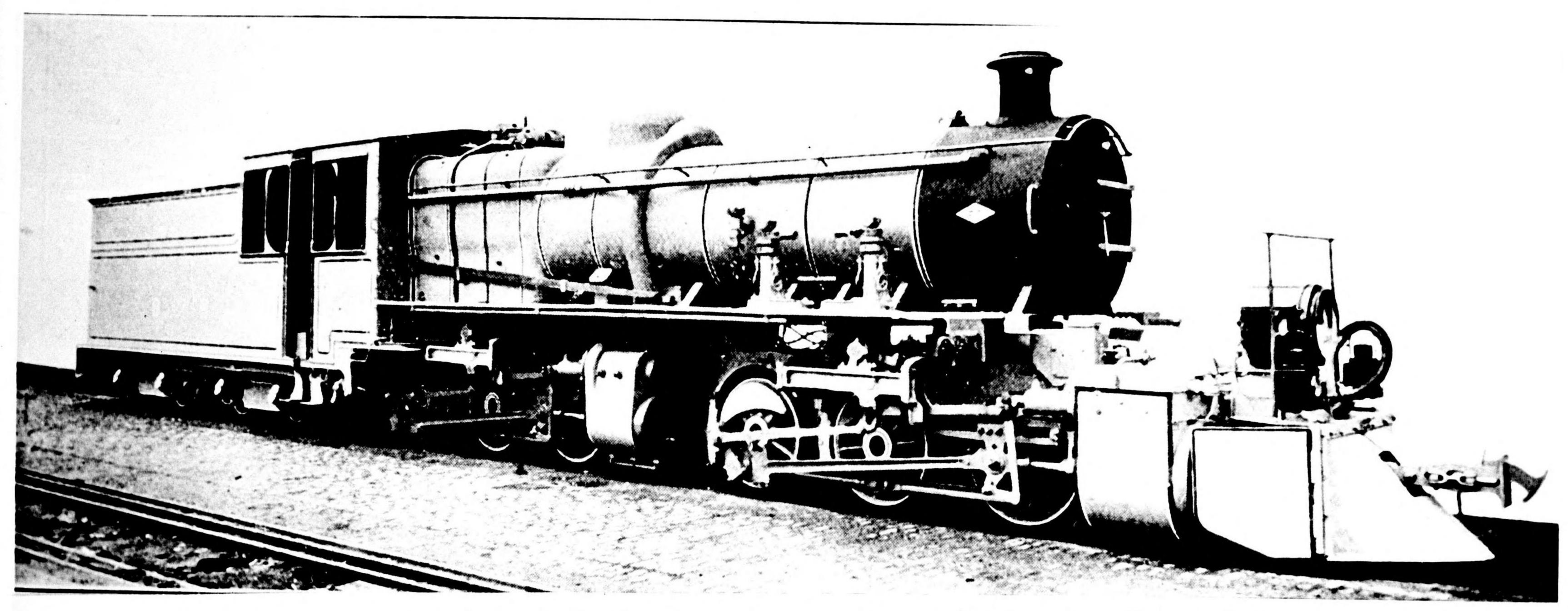


Figure 2. 0-6-6-0 Mallet Type Locomotive, Burma Railways. Pub. 1923.
OSS R 762915

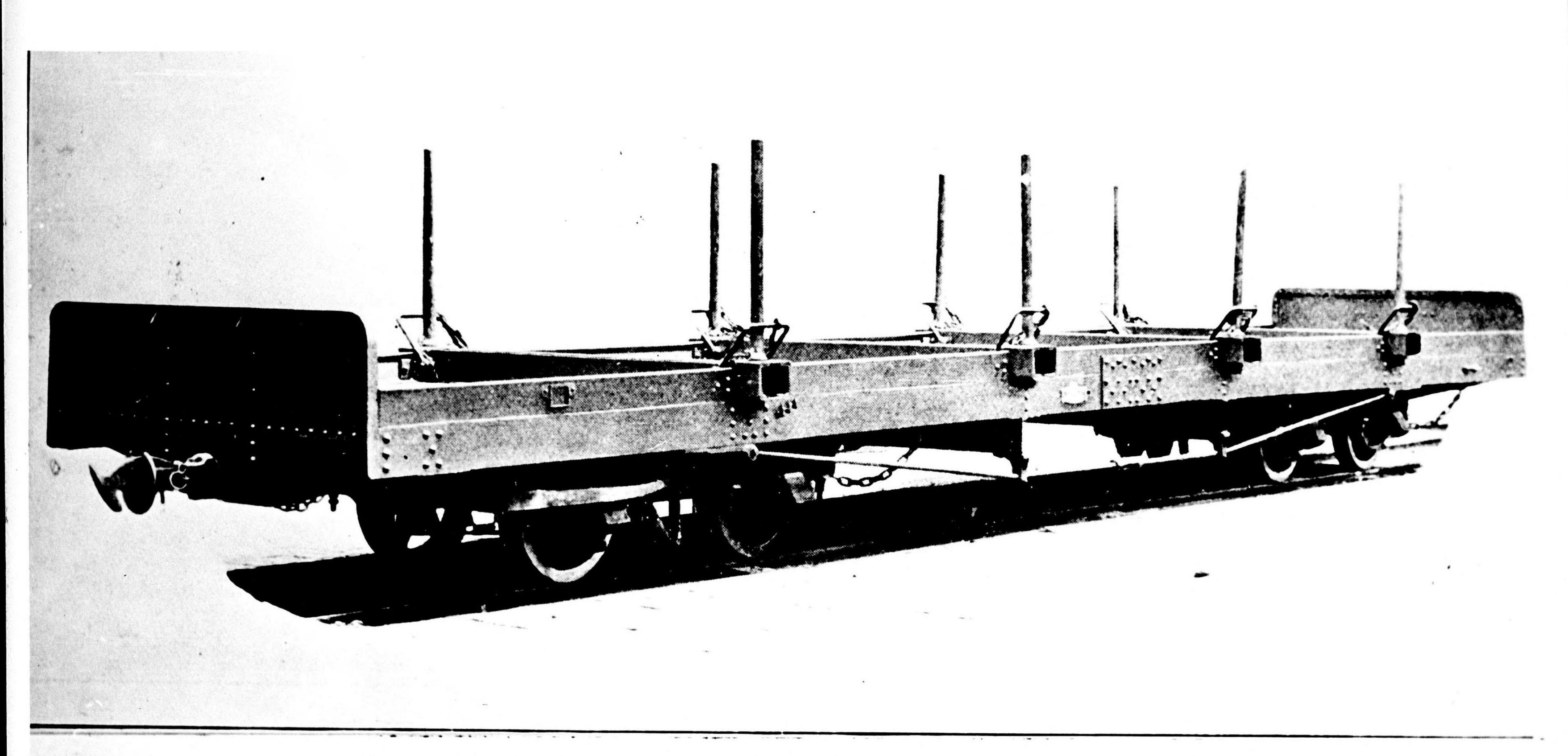


Figure 3. Rail and Timber Car, Burma Railways. Pub. 1923.

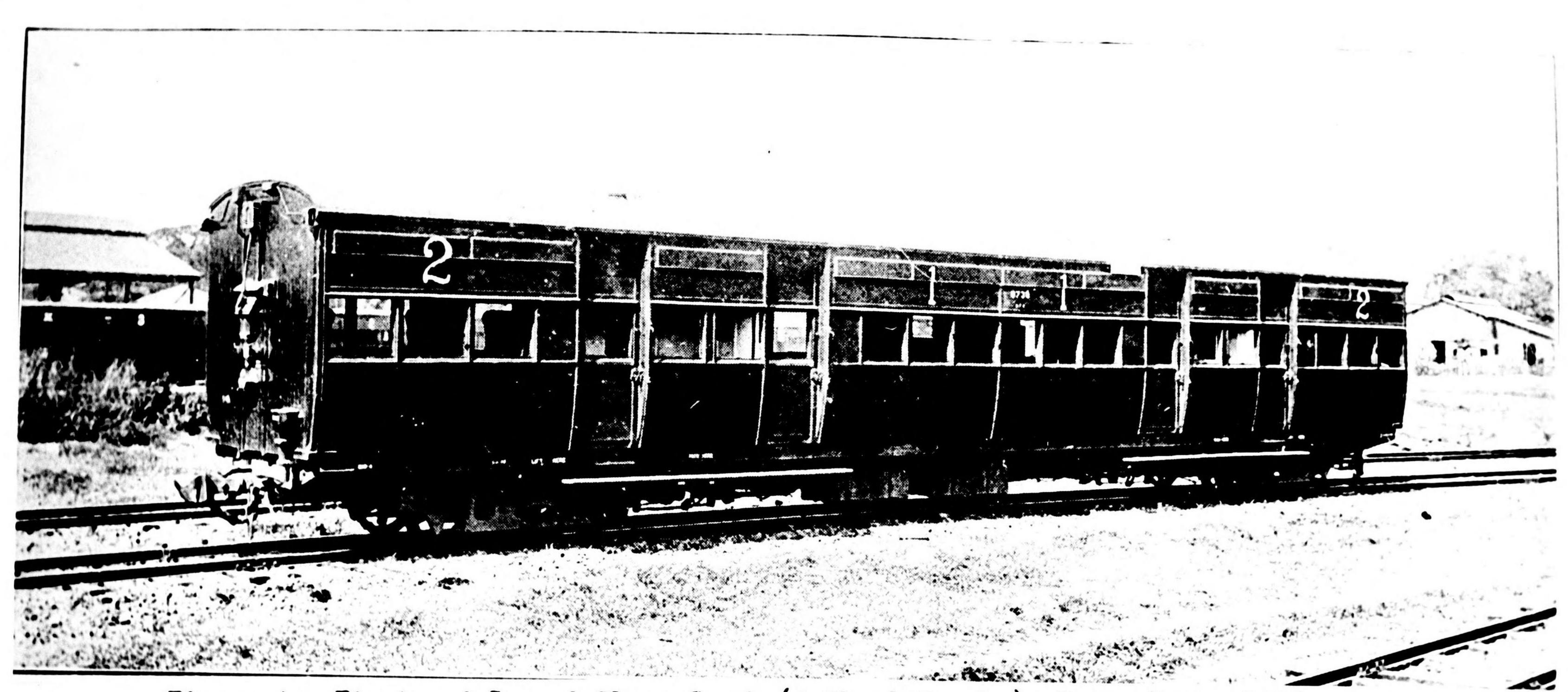


Figure 4. First and Second-Class Coach (4-Wheel Trucks) Burma Rys. 1929
OSS R 762921

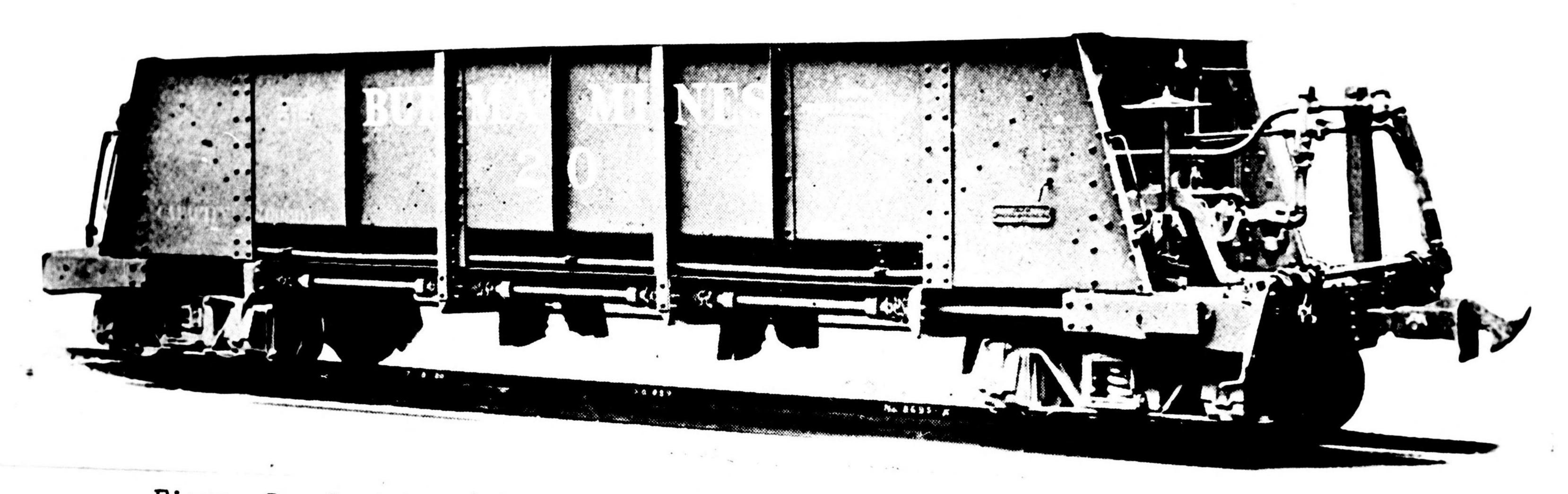


Figure 5. Gondola (4-Wheel Trucks) 1923. Burma Railways.

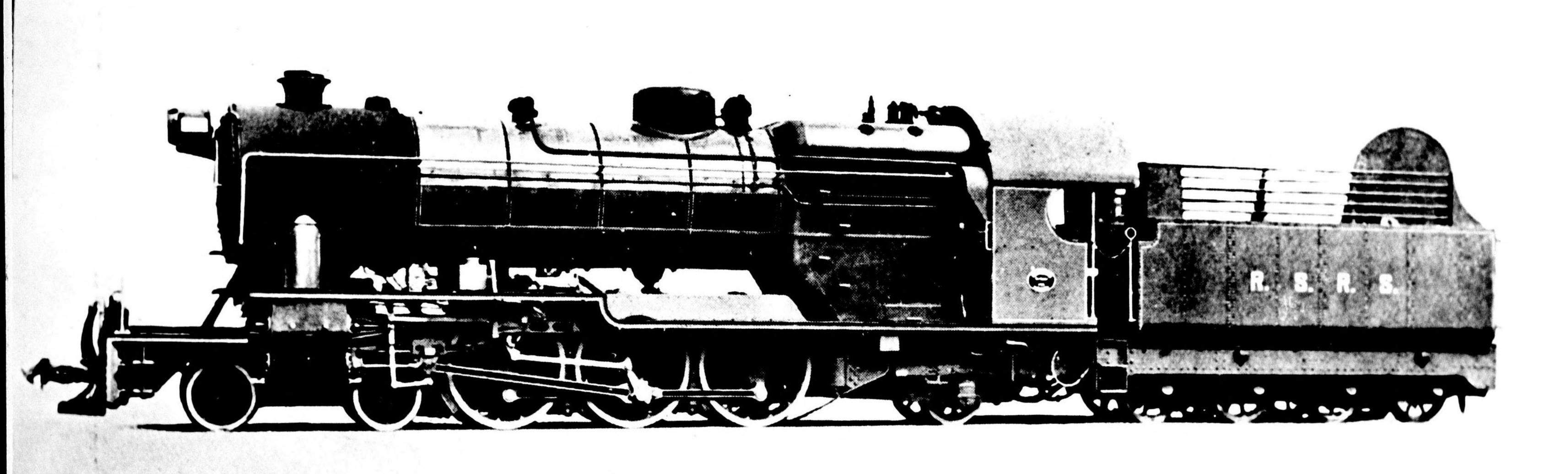


Figure 6. 3-Cylinder 4-6-2 Type Superheated Steam Locomotive. Thailand State
Railways. Pub. 1929.

OSS R 762926

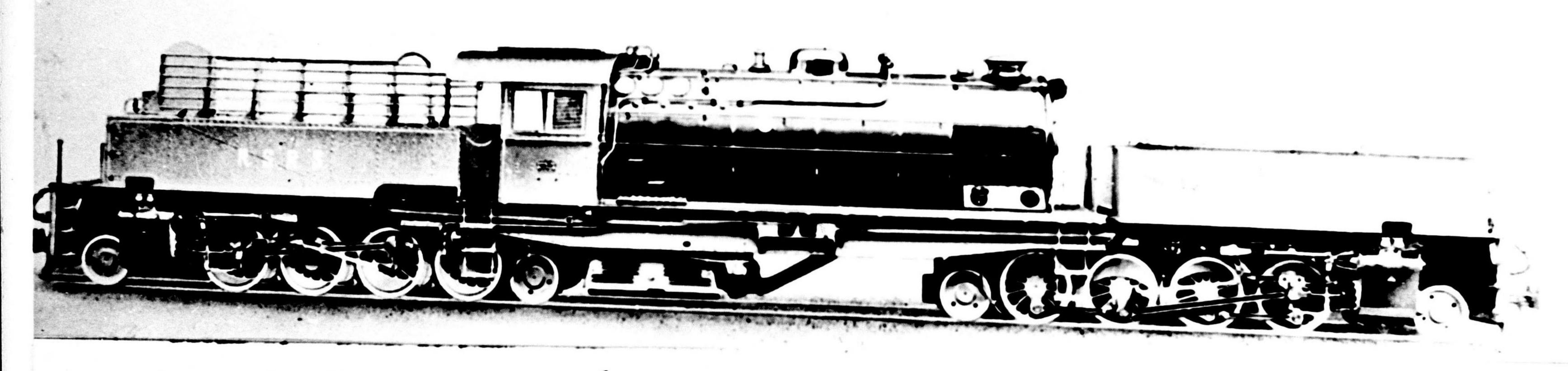


Figure 7. Eight-coupled Garratt engine for heavy freight service. Thailand State Railways. Pub. 1935.

OSS R 762911

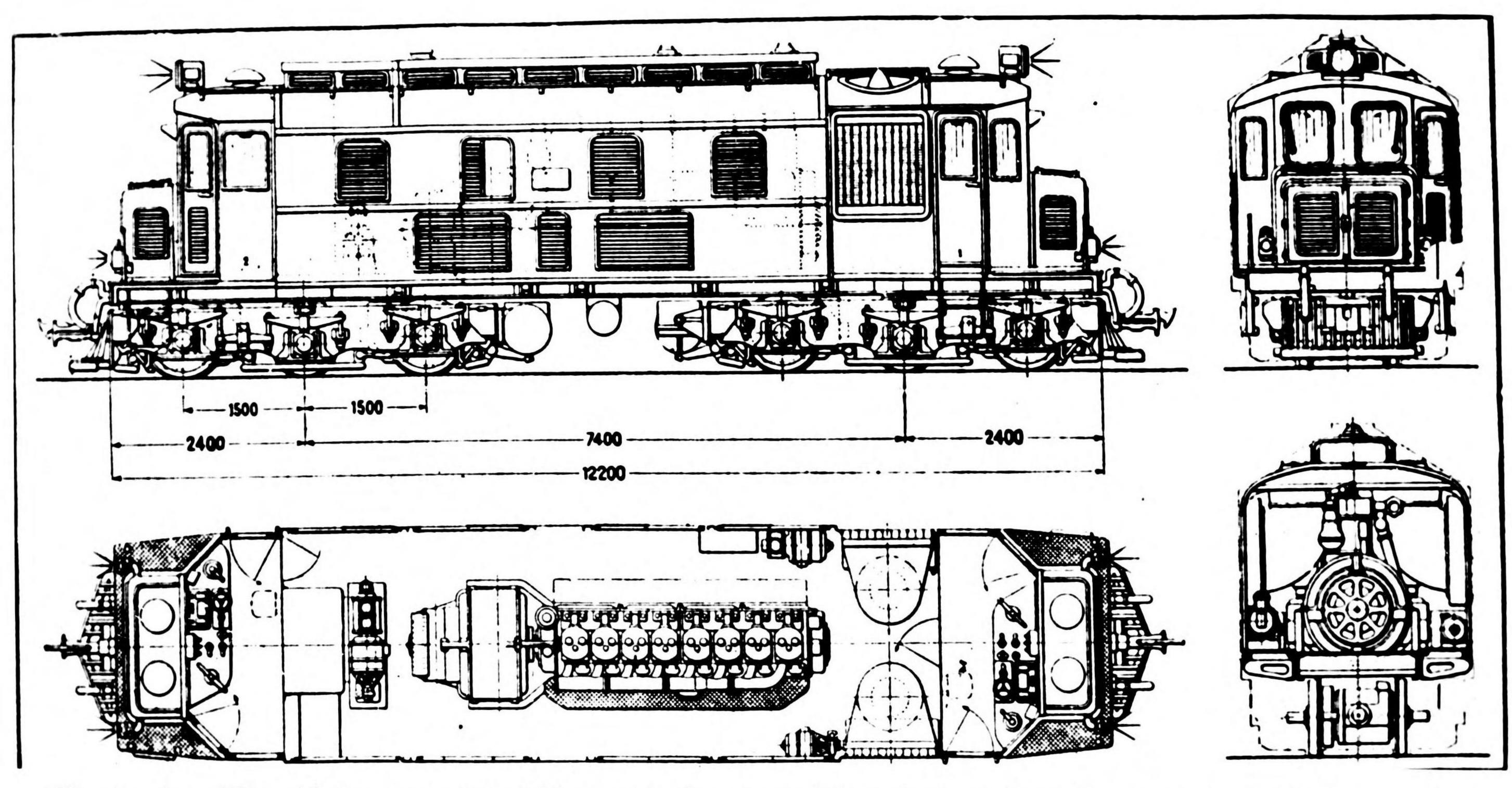


Figure 8. Elevations, cross-section and plans of 450 B.H.P. Sulzer Diesel-electric Locomotive.

Thailand State Railways. 1931.

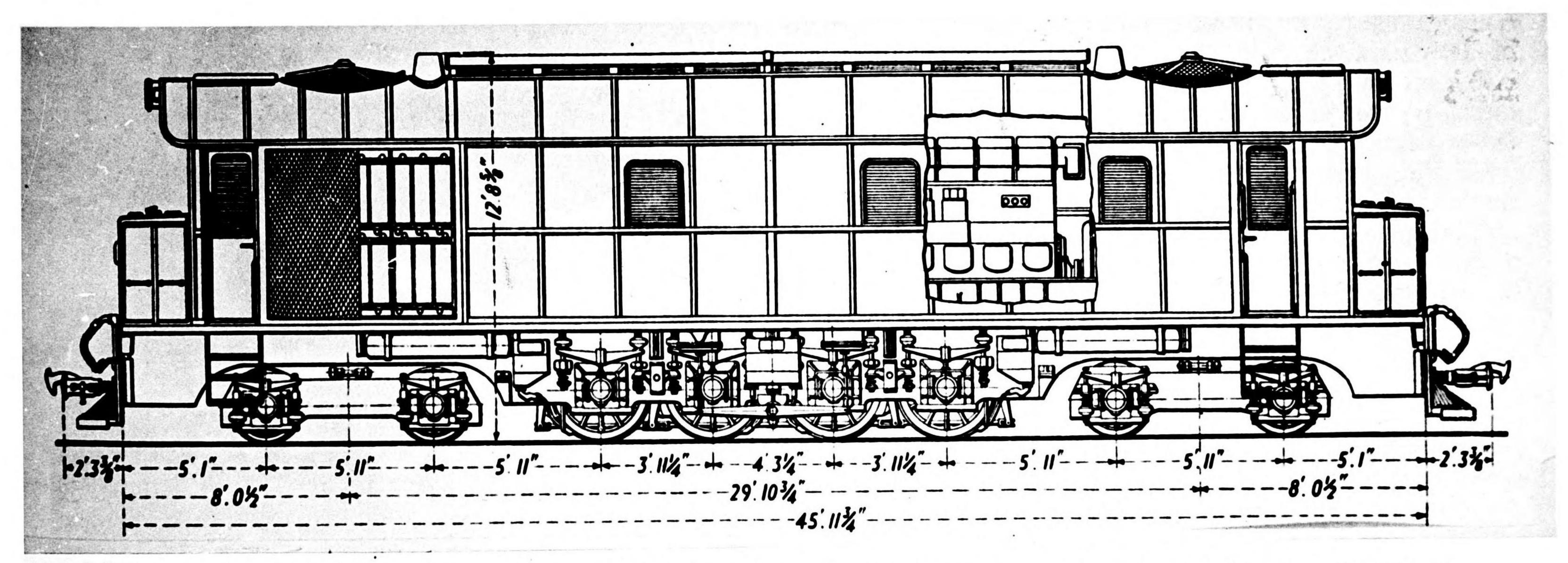


Figure 9. Frichs 1,000 B.H.P. 4-8-4 Type Diesel-electric passenger locomotive. Thailand State Railways. OSS R 764009

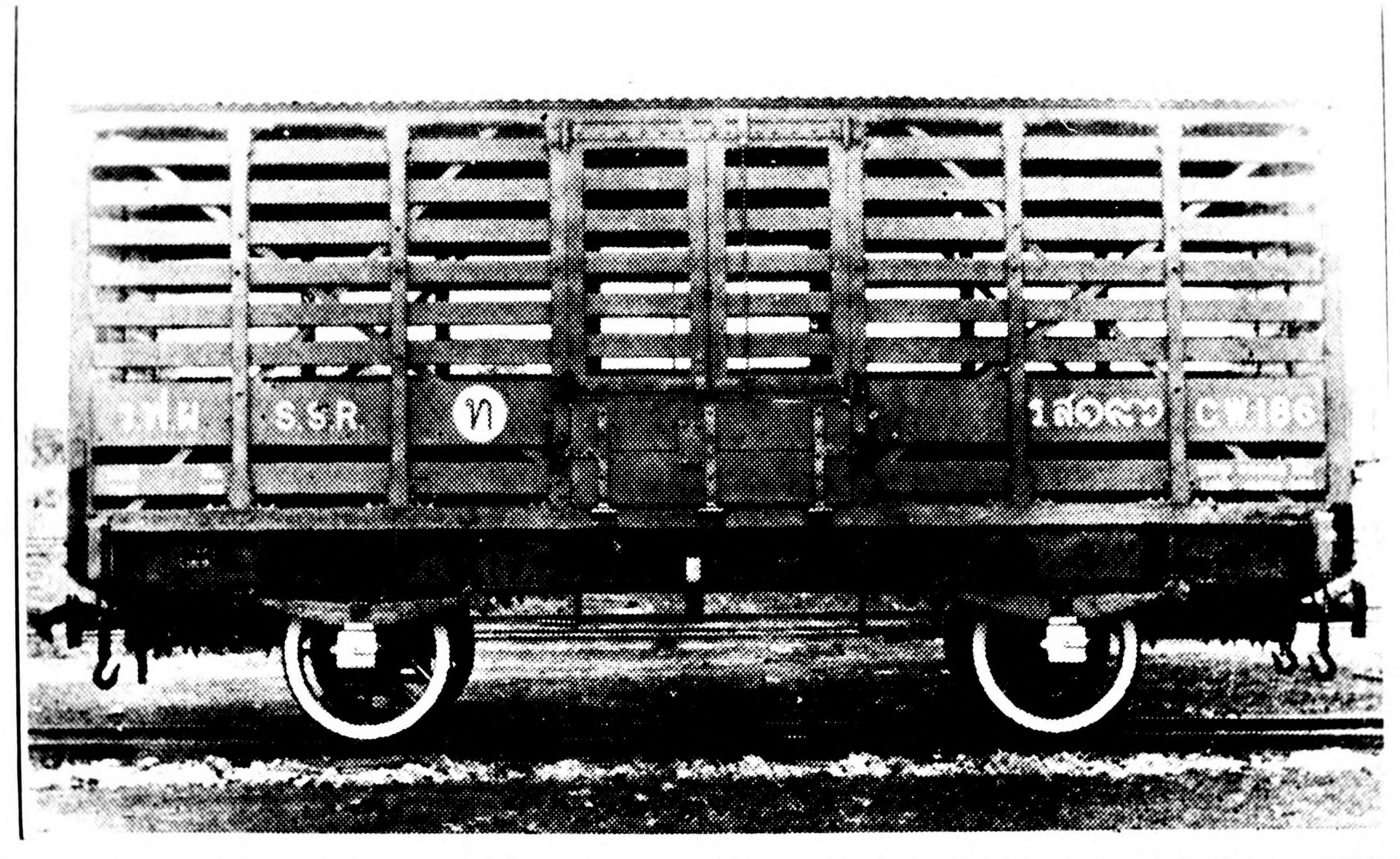


Figure 10. 10-Ton cattle car (4-wheel) with timber underframe. Thailand State Railways. 1929.
OSS R 762931

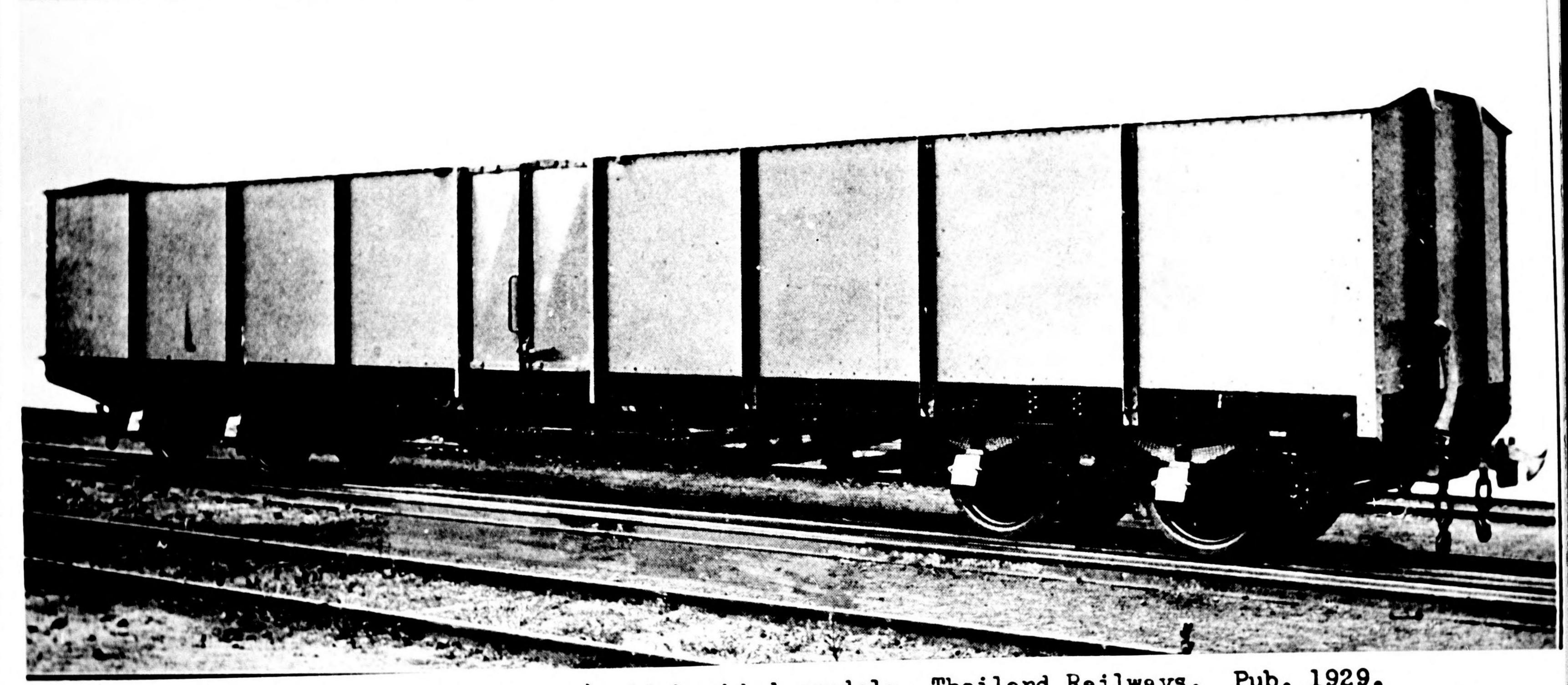


Figure 11. 28-Ton (4-Wheel Truck) high-sided gondola. Thailand Railways. Pub. 1929.
OSS R 762927

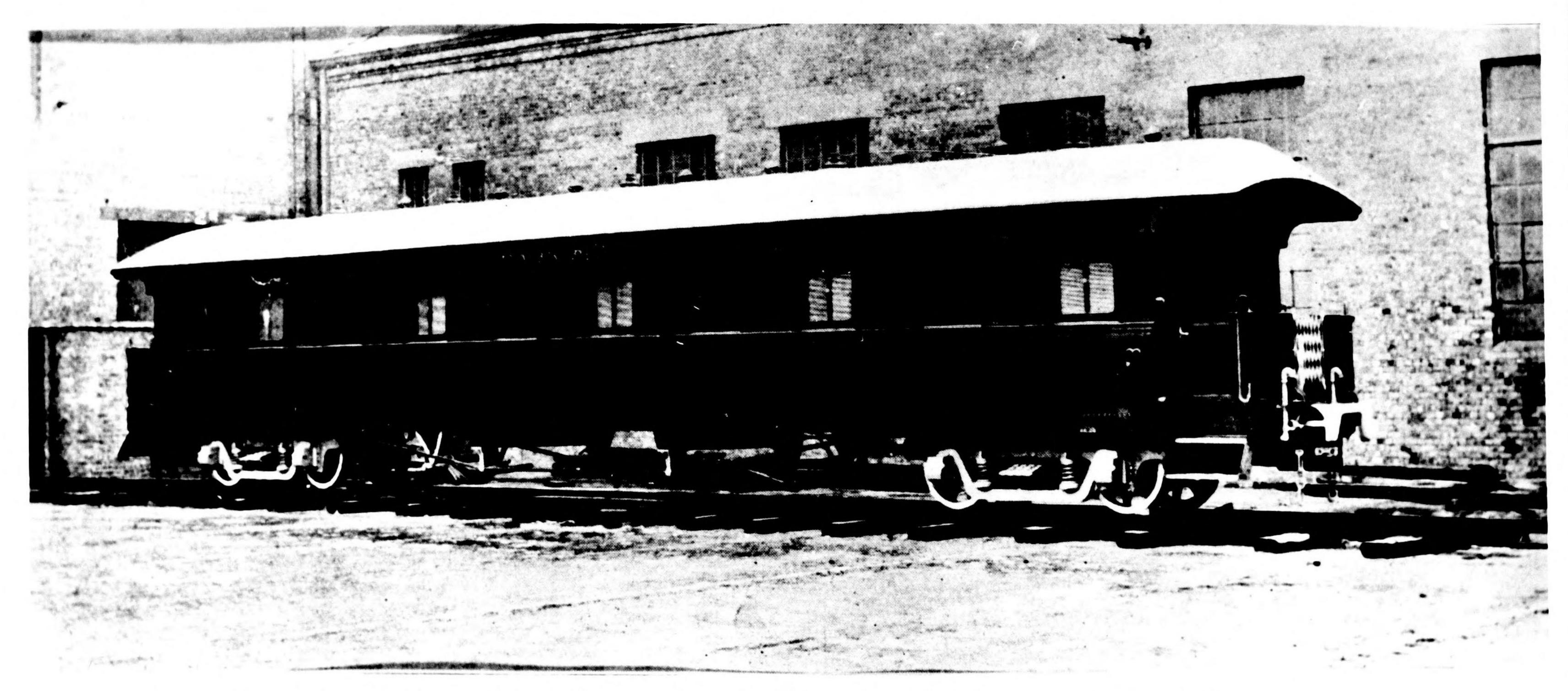


Figure 12. Third-Class Coach (4-Wheel Trucks). Thailand State Rys. 1929.

OSS R 762929

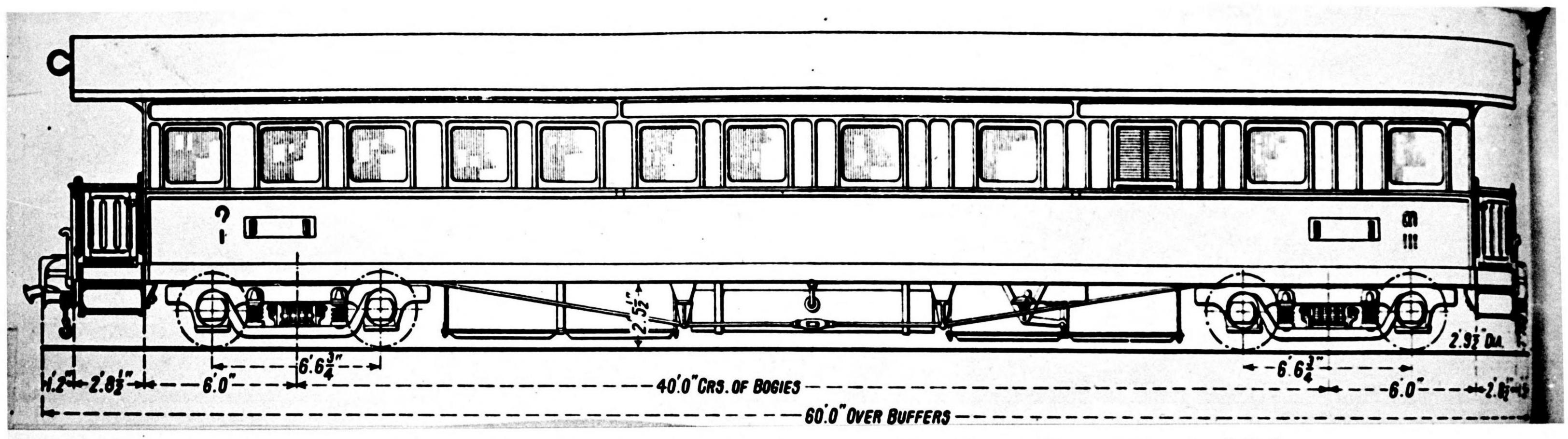


Figure 13. Elevation diagram of composite coach. Thailand State Rys. 1931.
OSS R 764026

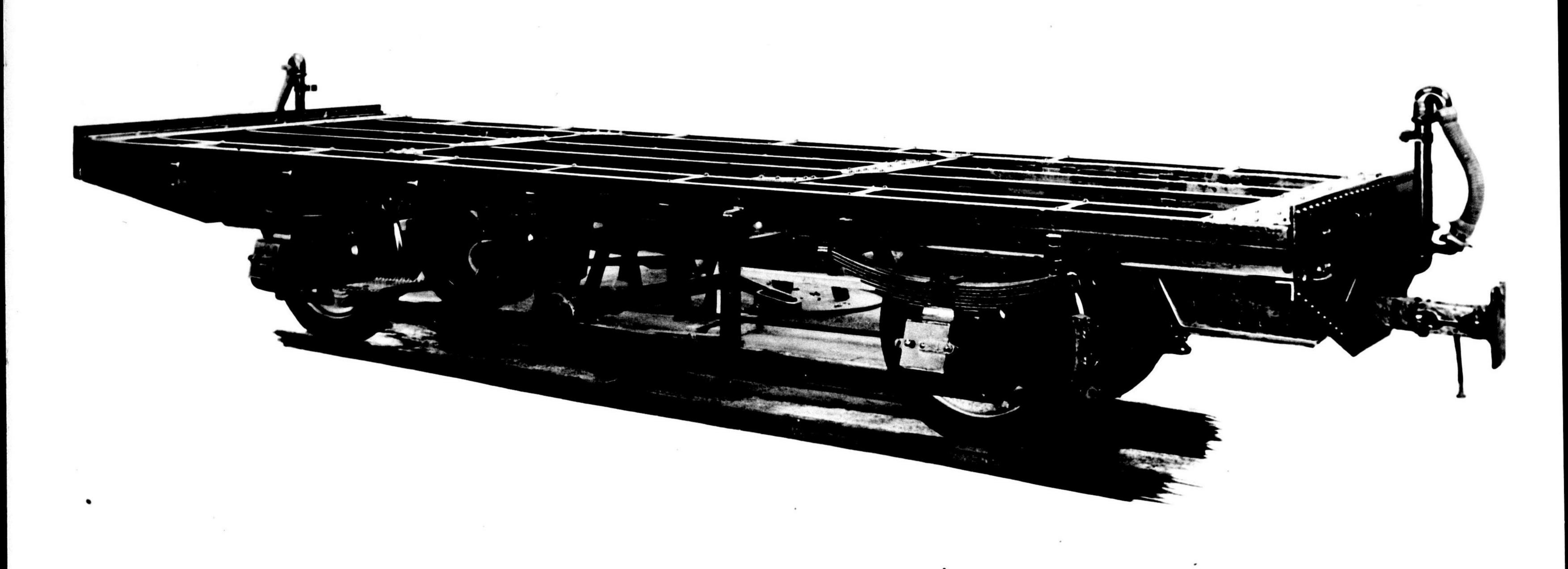


Figure 14. All-Steel underframe for $12\frac{1}{2}$ metric ton 4-wheel car. Thailand State Railways. Magor Car Corporation New York.

OSS R 765071

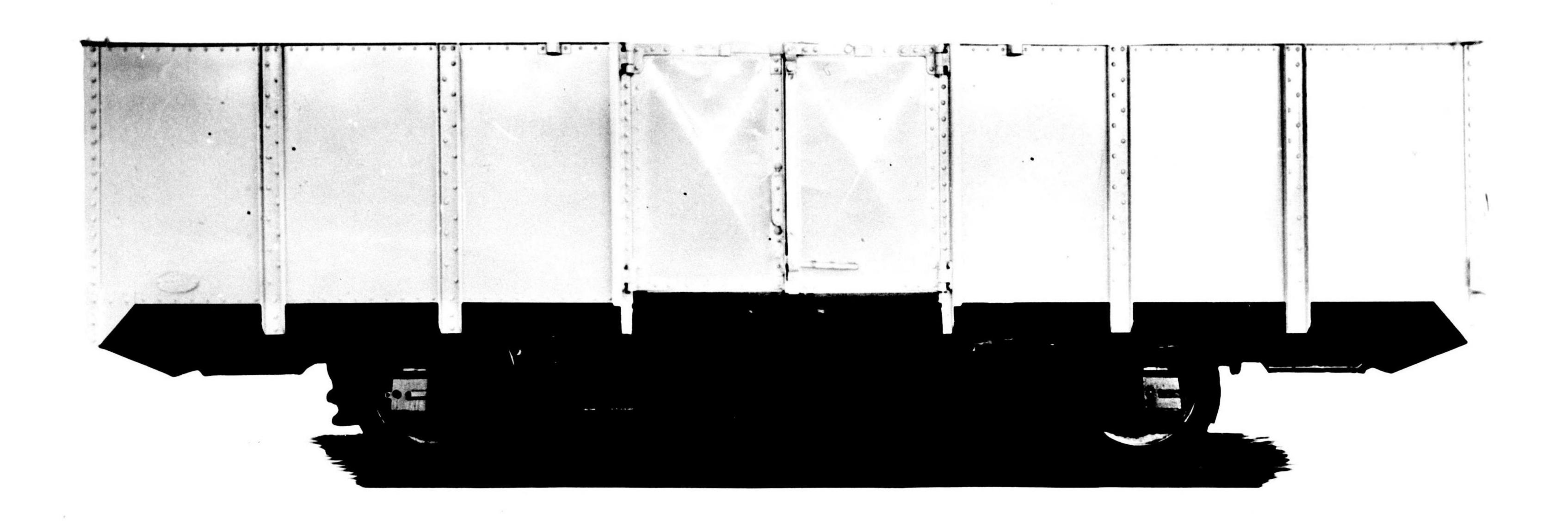


Figure 15. All-Steel 4-wheel High-sided gondola. 27,550 Lbs. Capacity. Thailand State Railways. Magor Car Corporation New York. OSS R 765072

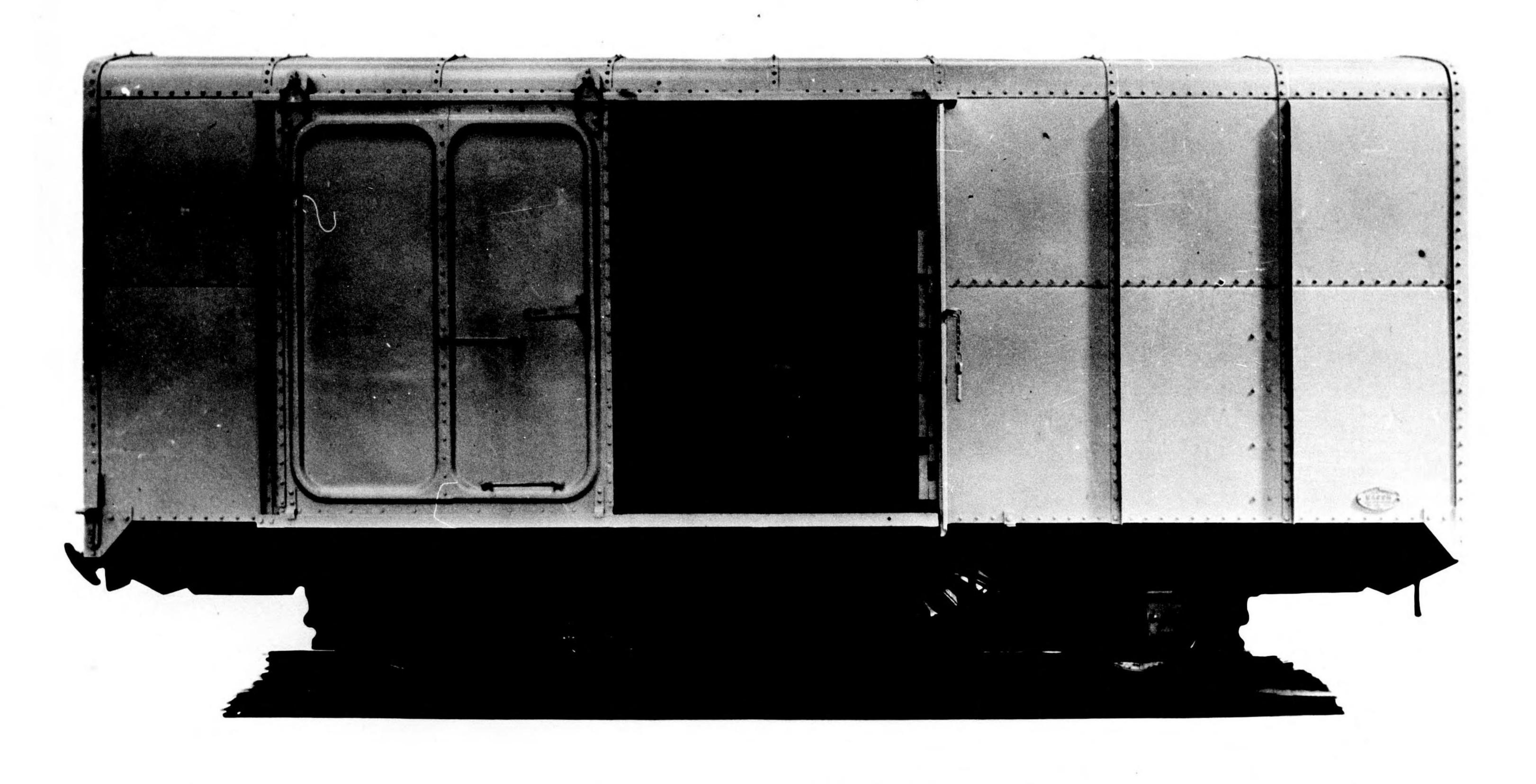


Figure 16. All-Steel 4-wheel box car. 27,500 Lbs. Capacity. Thailand State
Railways. Magor Car Corporation New York.

OSS R 765078



Figure 17. All-Steel 4-wheeled low drop-sided gondola. 27,550 Lbs. Capacity.

Thailand State Railways. Magor Car Corp. New York.

OSS R 765074