

A

TREATISE

ON

THE MARINE BOILERS

OF THE

UNITED STATES.

---

BY B. H. BARTOL,

ENGINEER.

PHILADELPHIA:

R. W. BARNARD & SONS, PRINTERS.

.....  
1851.

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TO THE  
ENGINEERS OF THE UNITED STATES,  
THIS VOLUME,  
PREPARED FROM AUTHENTIC DRAWINGS,  
AND  
INFORMATION FURNISHED BY THEIR KINDNESS,  
*Is Respectfully Dedicated*  
BY THE AUTHOR.



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## ERRATA.

- Page 2, line 16 Dip of Wheel, *for* 5 ft. *read* 6 ft.
- " 12, " 8 Draft of Water, forward, *for* 15 ft. *read* 15 ft. 6 in.
- " 12, " 10 Area of Cylinders, *for*  $17\frac{3}{4}$  *read*  $17\frac{1}{3}$ .
- " 24, " 1 *For* "running from New York to Liverpool," *read* "sold to Prussian Navy."
- " 85, After word "Flues" *read* "as those of the North America," &c.
- " 120, line 13 Length of Paddles, *for* 9 ft. 8 in. *read* 9 ft. 3 in.
- " " " 16 Average Dip of Wheel, *for* 3 ft. 10 in. *read* 3 ft. 1 in.
- " " " 26 Area of Chimnies, *for* 39 9-10ths sqr. ft. *read* 33 sqr. ft.
- " " " 27 Height of Chimnies, *for* 75 ft. *read* 65 ft.
- " 142, " 7 from the bottom, *for* "our furnaces are" *read* "each furnace is."
- " 143, " 6 from bottom, *for* "differs" *read* "differ," and *for* "agrees" *read* "agree."

The following information has been received since the work was put to press :

#### TRIAL TRIP OF THE GOLDEN GATE.

Average number of Revolutions per minute,	15 $\frac{1}{2}$
“ Pressure of Steam,	8 $\frac{1}{2}$ lbs.
“ point of Cutting off,	3 feet.
Consumption of Bituminous Coal per hour,	3472 lbs.
Water Evaporated by 1 lb. of Coal,	7 $\frac{7}{100}$ lbs.
Coal per hour to a square foot of Grate,	9 $\frac{46}{100}$ lbs.

#### TRIAL TRIP OF BUCK EYE STATE.

Average number of Revolutions per minute,	16
“ Pressure of Steam,	40 lbs.
Consumption of Bituminous Coal per hour,	3158 lbs.
Water Evaporated by 1 lb. of Coal,	6 $\frac{18}{100}$ lbs.
Coal per hour to a square foot of Grate,	20 lbs.

The tubes in these boilers are 3 inches bore, and 15 feet long, and the natural draft is sufficient to give ample steam.

#### STEAMER BALTIMORE.

Average number of Revolutions per minute,	19
“ Pressure of Steam,	30 lbs.
“ point of Cutting off,	5 ft. 6 in.
Consumption of Virginia Pine wood per hour, 1 $\frac{1}{3}$ cords	3200 lbs.
Water Evaporated by 1 lb. of Wood,	4 $\frac{36}{100}$

The Steamer Illinois, just finished at New York, is of the same size as the Golden Gate, and her Engines and Boilers, (constructed by the Allaire-Works,) are of the same kind and dimensions.



# A T R E A T I S E

ON THE

## MARINE BOILERS OF THE UNITED STATES.

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The Fire Surfaces are all calculated from the top of the grate to the water line, which is taken at 12 inches above the flues.

All the boilers are drawn to a scale of  $\frac{3}{16}$  of an inch to the foot. See scale on last page.

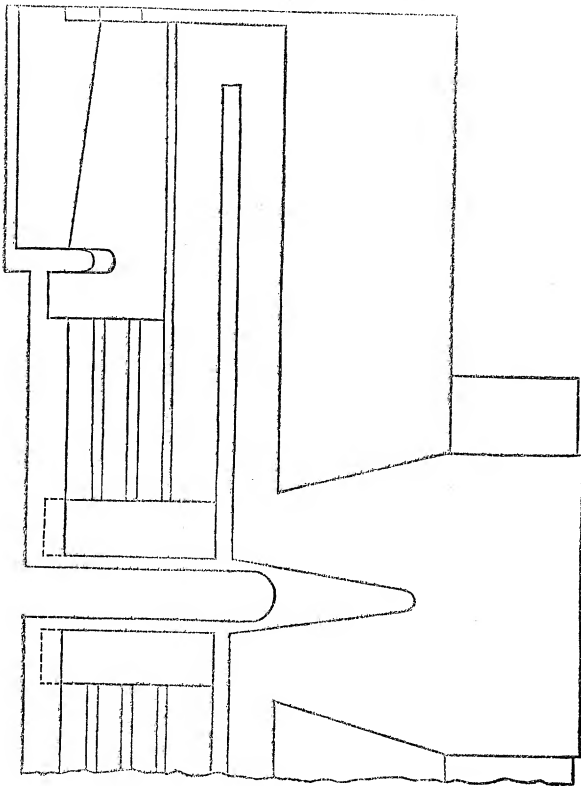
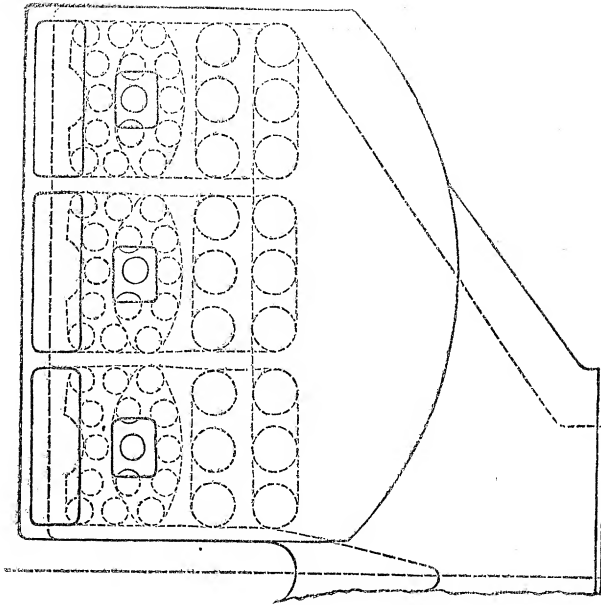
Unless noted otherwise, the draft is natural.

## SUSQUEHANNA.

War Steamer belonging to the United States Navy. Engines and boilers designed by Charles W. Copeland, Esq., and constructed by Murry & Hazlehurst, of Baltimore.

	Feet.	Inches.
Length on Deck, . . . . .	256	6
Breadth of Beam, . . . . .	45	0
Depth of Hold, . . . . .	26	6
Tonnage, . . . . . tons	2436	
Average Draft of Water, . . . . .	18	6
Two Inclined Engines.		
Diameter of Cylinders, . . . . .	5	10
Length of Stroke, . . . . .	19	0
Diameter of Paddle Wheels, . . . . .	31	2
Length of Paddles, . . . . .	9	6
Depth of " 17 inches each, or . . . . .	2	10
Number of Double Paddles in each Wheel,	26	
Dip of Wheel, . . . . .	5	0
Average Number of Revolutions, . . . . .	12	
Average Pressure of Steam, . . . . . lbs.	10	
Cutting off at . . . . .	6	0
Four Copper Boilers (back to back).		
Whole amount of Fire Surface, . . . . .	8652	square feet.
" " Grate " . . . . .	342	"
Ratio of Fire Surface to cubic foot of Cylinder,	16 $\frac{1}{4}$	to 1.
" " " Grate Surface,	25	to 1.
Area of 1st Flues, . . . . .	82	square feet.
" 2d and 3d Flues, each . . . . .	52	"
" Chimney, . . . . .	54	"
Height of " above Grate, . . . . .	65	feet.
Consumption of Bituminous Coal per hour,	3270	lbs.
Water Evaporated by 1 lb. of Coal,	8 $\frac{4}{10}$	lbs.
Coal per hour to a square foot of Grate,	9 $\frac{1}{2}$	"

*Note.*—The above result was obtained on her first run from Philadelphia to Norfolk. The steam chimney is attached to the boilers, and the steam from each admitted by a regulating valve, so arranged that one or more may be used at pleasure.

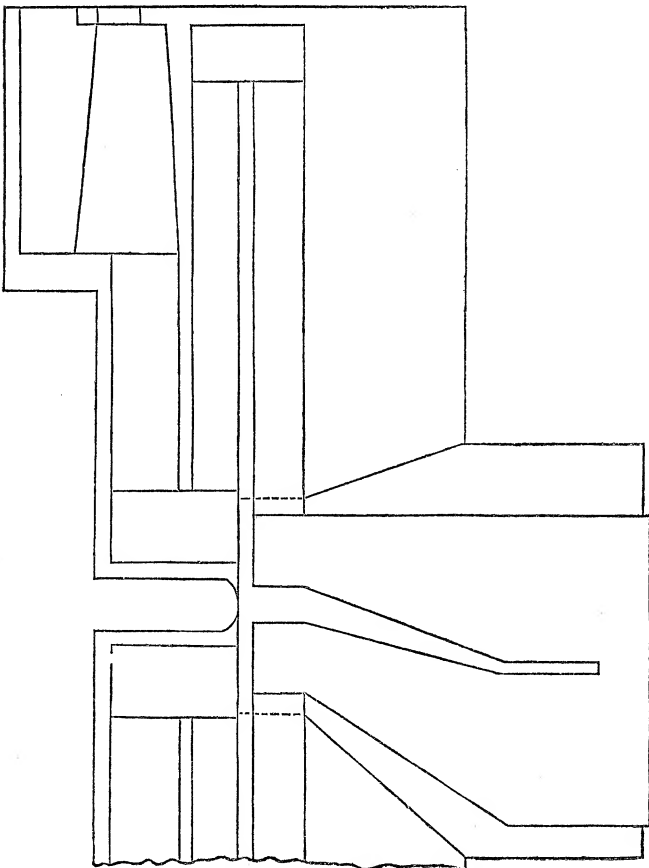
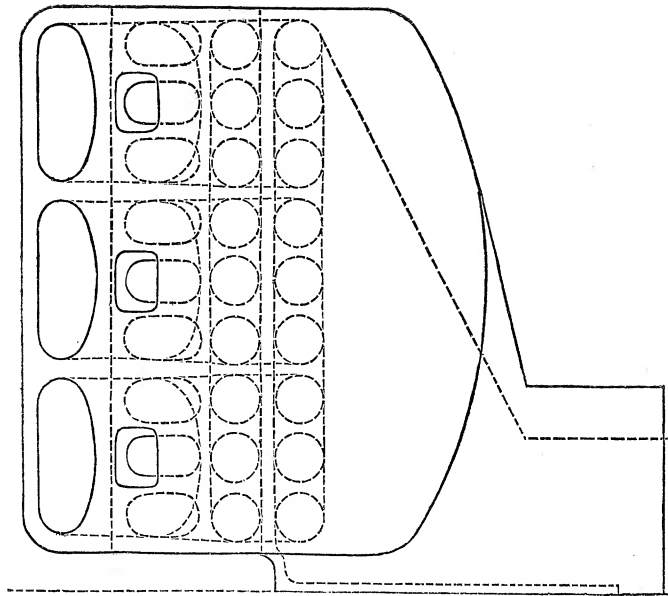


## POWHATTAN.\*

War Steamer belonging to the United States Navy. Engines and boilers designed by Charles H. Haswell, Esq., Engineer in Chief, United States Navy, and constructed by A. Mehaffy & Co., of Portsmouth, Virginia.

	Feet.	Inches.
Length on Deck, . . . . .	251	0
Breadth of Beam, . . . . .	45	0
Depth of Hold, . . . . .	26	6
Tonnage, . . . . . tons	2419	
Estimated Draft of Water, . . . . .	18	6
Two Inclined Engines.		
Diameter of Cylinders, . . . . .	5	10
Length of Stroke, . . . . .	10	0
Diameter of Paddle Wheels, . . . . .	31	0
Length of Paddles, . . . . .	10	0
Depth of " 16 and 14 inches each, or	2	6
Number of Double Paddles in each Wheel, . . . . .	23	
Dip of Wheel at Estimated Load Line, . . . . .	5	6
Average Number of Revolutions, . . . . .	—	
Average Pressure of Steam, . . . . .	—	
Cutting off at . . . . .	—	
Four Copper Boilers (back to back).		
Whole Amount of Fire Surface, . . . . .	7884	square feet.
" " Grate " . . . . .	353	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$14\frac{8}{10}$	to 1.
" " " Grate Surface, . . . . .	$22\frac{3}{10}$	to 1.
Area of 1st Flues, . . . . .	76	square feet.
" 2d " . . . . .	57	"
" 3d " . . . . .	57	"
" Chimney, . . . . .	$63\frac{1}{2}$	"
Height of Chimney above Grate, . . . . .	65	feet.
Consumption of Bituminous Coal per hour. . . . .	—	
Water Evaporated by 1 lb. of Coal. . . . .	—	
Coal per hour to a square foot of Grate. . . . .	—	

\* Not yet finished.



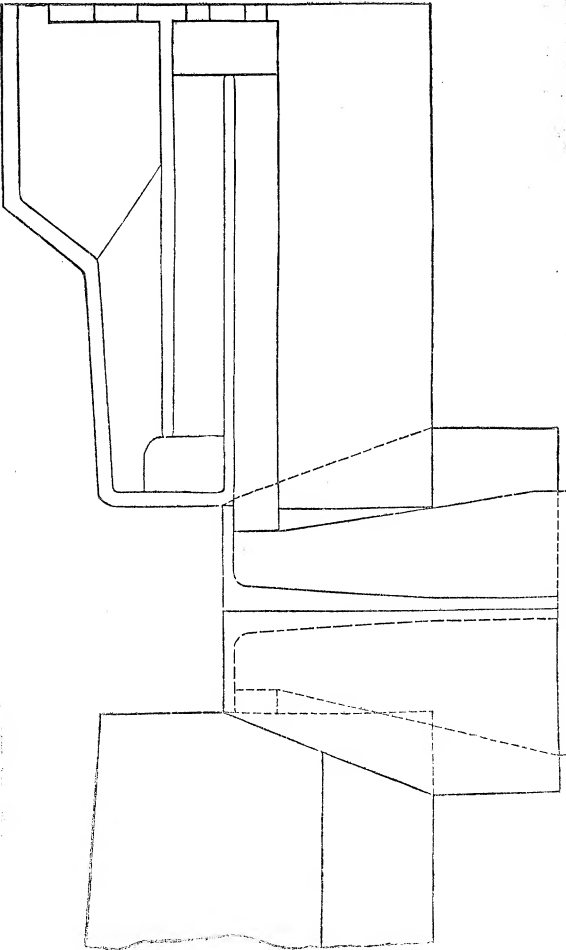
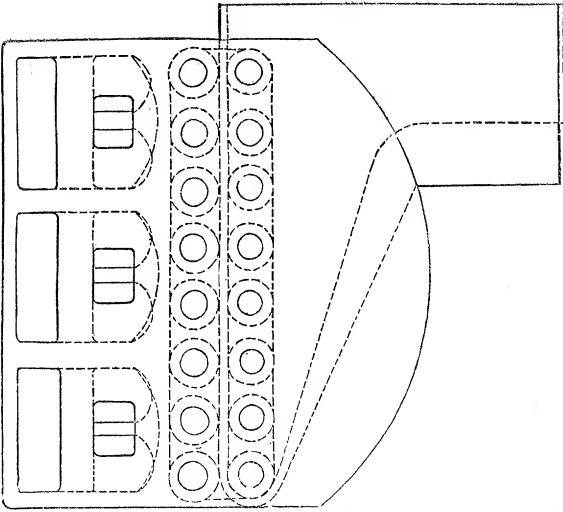
## MISSISSIPPI.

War Steamer belonging to the United States Navy. Engines and boilers designed by Charles W. Copeland, Esq., and constructed by Merrick & Towne, of Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	225	0
Breadth of Beam, . . . . .	40	0
Depth of Hold, . . . . .	23	6
Tonnage, . . . . . tons	1788	
Average Draft of Water, . . . . .	19	0
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	6	3
Length of Stroke, . . . . .	7	0
Diameter of Paddle Wheels, . . . . .	28	0
Length of Paddles, . . . . .	11	0
Depth of " 20 and 16 inches each, or	3	0
Number of Double Paddles in each Wheel,*	21	
Dip of Wheel, . . . . .	6	0
Average Number of Revolutions, . . . . .	11	
Average Pressure of Steam, . . . . . lbs.	12	
Cutting off at . . . . .	3	0
Four Copper Boilers (back to back).		
Whole Amount of Fire Surface, . . . . .	5400	square feet.
" " Grate Surface, . . . . .	290	"
Ratio of Fire Surface to cubic foot of Cylinder,	$12\frac{6}{10}$	to 1,
" " " Grate Surface, . . . . .	$18\frac{6}{10}$	to 1,
Area of 1st Flues at back end, . . . . .	52	square feet.
" 2d and 3d Flues, each . . . . .	$44\frac{1}{2}$	"
" Chimney, . . . . .	$44\frac{1}{2}$	"
Height of " above Grate, . . . . .	65	feet
Consumption of Bituminous Coal per hour,†	2650	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{77}{100}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	$9\frac{14}{100}$	"

\* There are two rows of 21 paddles (half length) in each wheel.

† Result in Gulf of Mexico. Coal Inferior.



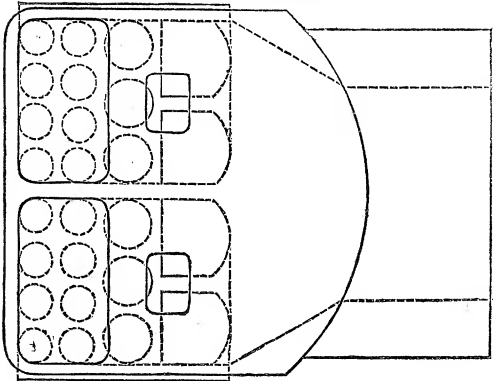
## SARANAC.

War Steamer belonging to the United States Navy. Engines and boilers designed by Charles W. Copeland, Esq., and constructed by Jabez Coney, of Boston.

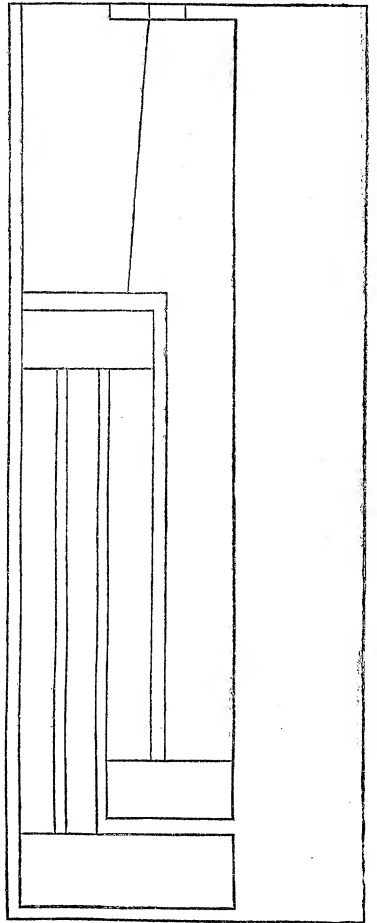
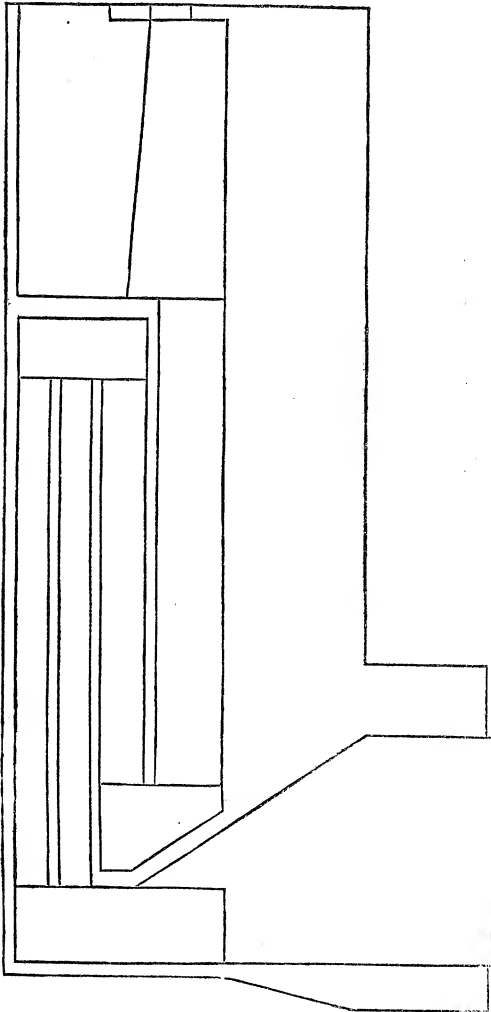
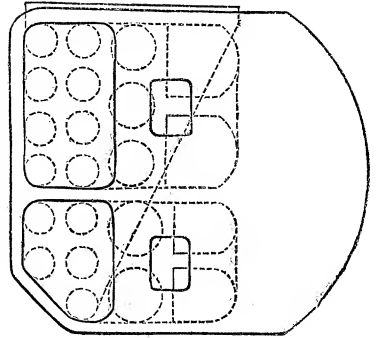
	Feet.	Inches.
Length on Deck, . . . . .	220	0
Breadth of Beam, . . . . .	37	0
Depth of Hold, . . . . .	23	3
Tonnage, . . . . . tons	1426	
Average Draft of Water, . . . . .	17	0
Two Inclined Engines.		
Diameter of Cylinders, . . . . .	5	0
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	27	6
Length of Paddles, . . . . .	9	0
Depth of Paddles, . . . . . 15 inches each, or	2	6
Number of Double Paddles in each Wheel,	22	
Average Dip of Wheel, . . . . .	5	0
" Number of Revolutions, . . . . .	13	
" Pressure of Steam, . . . . .	lbs. 14	
Cutting off at . . . . .	3	6
Three Copper Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	5127	square feet.
"    "    " Grate " . . . . .	188	"
Ratio of Fire Surface to Cubic Foot of Cylinder,	14 $\frac{1}{2}$	to 1
"    "    " Grate Surface, . . . . .	27 $\frac{1}{4}$	to 1
Area of 1st Flues, . . . . .	37	square feet.
" 2d " . . . . .	25	"
" 3d " . . . . .	30 $\frac{1}{2}$	"
" Chimney, . . . . .	34	"
Height of " above Grate, . . . . .	62	feet.
Consumption of Bituminous Coal per hour,	1875	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	8	"
Coal per hour to a square foot of Grate, . . . . .	10	"



Middle Boiler.



Side Boiler.

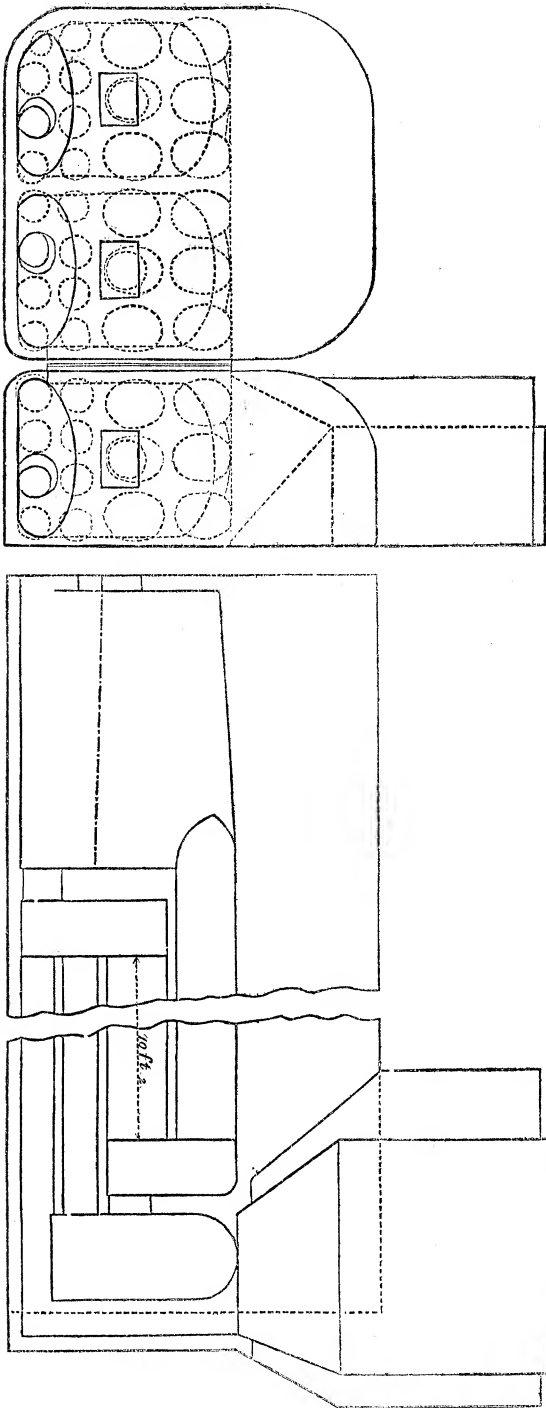


## SAN JACINTO.\*

War Steamer belonging to the United States Navy. Engines designed by Charles H. Haswell, Esq., Engineer in Chief, and constructed by Merrick & Son, Philadelphia.

	Feet	Inches.
Length on Deck, . . . . .	220	0
Breadth of Beam, . . . . .	37	0
Depth of Hold, . . . . .	23	3
Tonnage, . . . . . tons	1426	
Average Draft of Water, . . . . .	—	
Two Inclined Engines.		
Diameter of Cylinders, . . . . .	5	2½
Length of Stroke, . . . . .	4	2
Diameter of Propeller, . . . . .	14	6
Length of " . . . . .	4	0
Angle at Hub, . . . . .	11°	
" Periphery, . . . . .	48° and 45°	
Pitch " " . . . . .	40 feet expanding to 45 feet	
Number of Blades, . . . . .	4	
Area " . . . . .	108 square feet.	
Average number of Revolutions, . . . . .	estimated 30	
" Pressure of Steam, . . . . .	" lbs. 15	
Cutting off at . . . . .	—	
Three Copper Boilers (side by side). . . . .		
Whole amount of Fire Surface, . . . . .	5250 square feet.	
" " Grate " . . . . .	195½ "	
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	17¾ to 1.	
" " " Grate Surface . . . . .	27 to 1.	
Area of 1st Flues, . . . . .	35 square feet.	
" 2d " . . . . .	35 "	
" 3d " . . . . .	32 "	
" Chimney, . . . . .	34 "	
Height of " above Grate, . . . . .	65 feet.	
Consumption of Bituminous Coal per hour, . . . . .	—	
Water Evaporated by 1 lb. of Coal, . . . . .	—	
Coal per hour to a square foot of Grate, . . . . .	—	

\*Not yet finished.



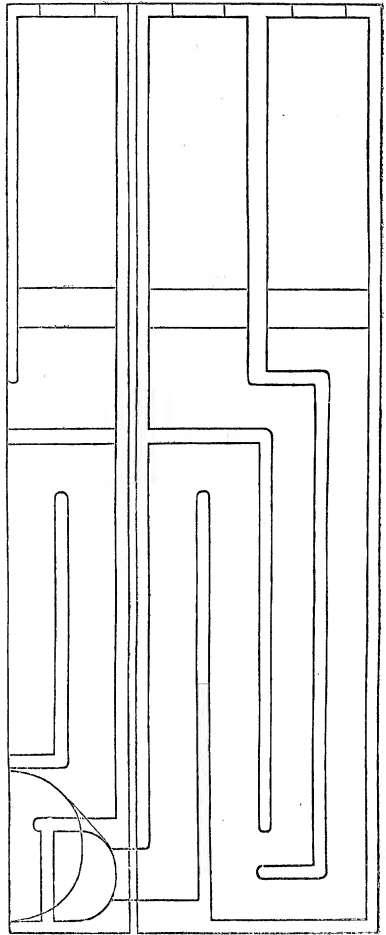
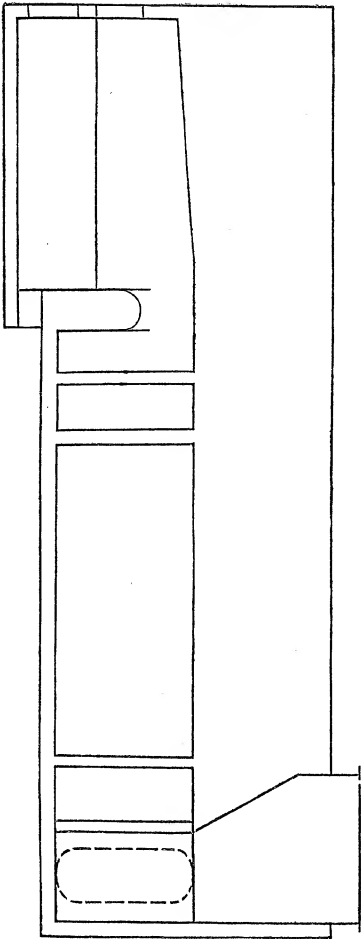
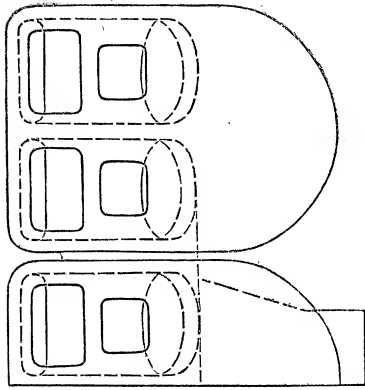
## PRINCETON.

War Steamer belonging to the United States Navy. Engines designed by John Ericsson, Esq., and constructed by Merrick & Towne, of Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	165	2
Breadth of Beam, . . . . .	30	
Depth of Hold, . . . . .	21	8
Tonnage, . . . . . tons	663	
Average Draft of Water forward, . . . . .	15 feet,	18
Two Semi Cylinder Engines with Vibrating Pistons.		
Area of Cylinders, each . . . . .	$17\frac{3}{4}$ square feet.	
Length of Stroke, . . . . .	3	0
Diameter of Propeller, . . . . .	14	0
Length of " . . . . .	4	0
Angle at Hub, . . . . .	$8^{\circ}$	
"    Periphery, . . . . .	$51^{\circ}$	
Pitch at " . . . . .	35	0
Number of Blades, . . . . .	6	
Area " . . . . .	120 square feet.	
Average Number of Revolutions,* . . . . .	23	
Average Pressure of Steam, . . . . .	lbs. 13	
Cutting off at one-third stroke.		
Three Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	2420 square feet.	
"    "    Grate Surface, . . . . .	134	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$23\frac{4}{10}$ to 1.	
"    "    "    Grate Surface, . . . . .	18 to 1.	
Area of 1st Flues, . . . . .	$27\frac{3}{10}$ square feet.	
"    2d " . . . . .	$15\frac{7}{10}$	"
"    Chimney, . . . . .	$13\frac{6}{10}$	"
Height of " above Grate, . . . . .	32 feet	
Consumption of Anthracite Coal per hour, . . . . .	1400 lbs.	
Water Evaporated by 1 lb. of Coal, . . . . .	$4\frac{3}{10}$ "	
Coal per hour to a square foot of Grate, . . . . .	$10\frac{1}{2}$ "	

*Note.*—Fan blast under grate.

\* The above rate of speed was found to be most economical, and was the average at sea.



## PRINCETON.\*

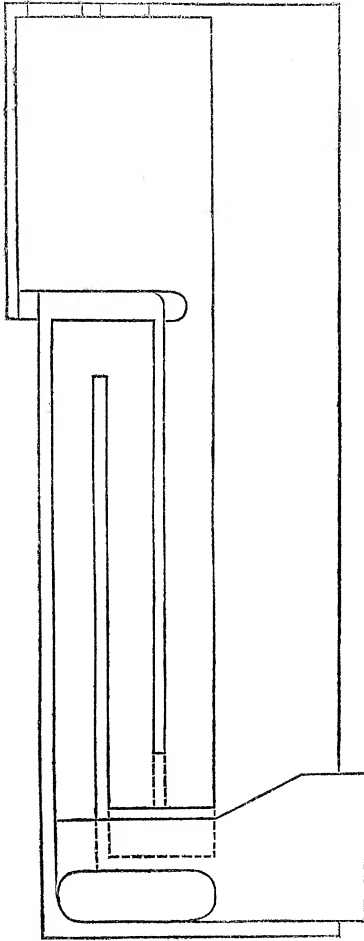
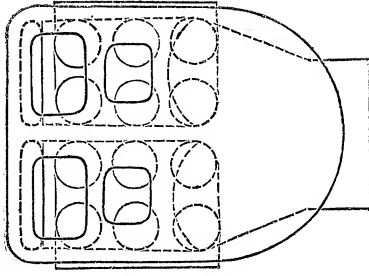
War Steamer, belonging to the United States Navy. Engines designed by John Ericsson, Esq., Boilers by Charles H. Haswell, Esq., Engineer in Chief, U. S. N., and Propeller by Robert L. Stevens, Esq.

	Feet.	Inches.
Length on Deck, . . . . .	165	2
Breadth of Beam, . . . . .	30	0
Depth of Hold, . . . . .	21	8
Tonnage, . . . . . tons 663		
Average Draft of Water forward, 15 ft. 6 in., aft,	18	6
Two Semi-Cylinder Engines with Vibrating Pistons.		
Area of Cylinders, each . . . . .	$17\frac{1}{3}$ sq. ft.	
Length of Stroke, . . . . .	3	0
Diameter of Propeller, . . . . .	14	0
Length of " . . . . .	3	10
Angle at Hub, . . . . .	—	
" Periphery, . . . . .	$52^{\circ}$	
Pitch at " . . . . .	32	0
Number of Blades, . . . . .	6	
Area of " . . . . .	130 square feet.	
Average Number of Revolutions,† . . . . .	25	
Average Pressure of Steam, . . . . .	lbs. 12	
Cutting off at one-third stroke.		
Three Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	3000 square feet.	
" " Grate " . . . . .	136 "	
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$28\frac{8}{10}$ to 1.	
" " " Grate Surface, . . . . .	22 to 1.	
Area of 1st Flues, . . . . .	$18\frac{3}{10}$ square feet.	
" 2d and 3d Flues, each . . . . .	$16\frac{3}{4}$ "	
" Chimney, . . . . .	$13\frac{6}{10}$ "	
Height of " above Grate, . . . . .	40 feet.	
Consumption of Anthracite Coal per hour, . . . . .	1000 lbs.	
Water Evaporated by 1 lb. of Coal, . . . . .	$6\frac{5}{100}$ lbs.	
Coal per hour to a square foot of Grate, . . . . .	$7\frac{3}{100}$ "	

\* With new Boilers and new Propeller.

† Most economical speed at sea.

15



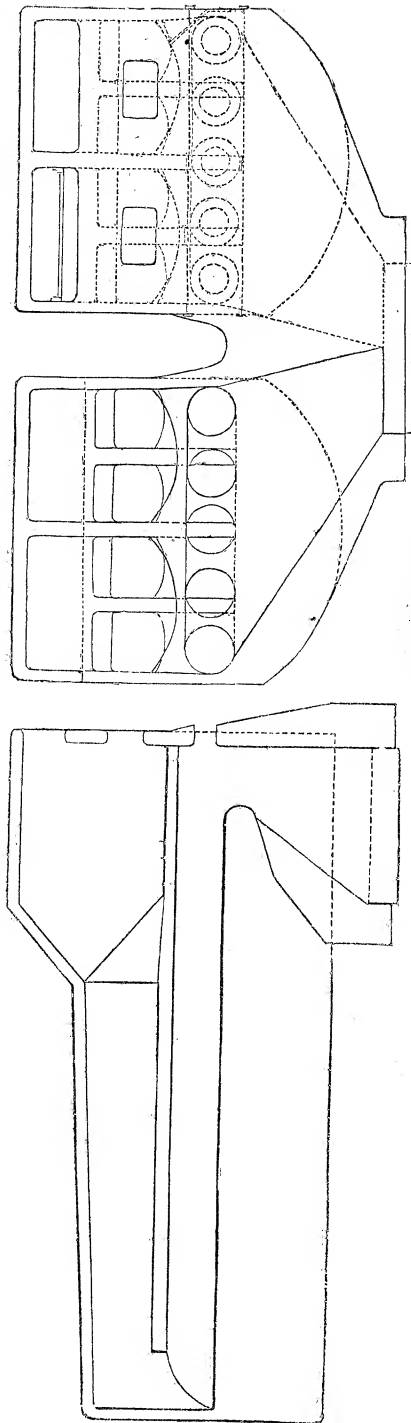
## MICHIGAN.

Iron War Steamer, belonging to the United States Navy, on Lake Erie. Engines and Boilers designed by Charles W. Copeland, Esq., and constructed by Stackhouse & Tomlinson, of Pittsburg.

	Feet.	Inches.
Length on Deck, . . . . .	168	0
Breadth of Beam, . . . . .	27	0
Depth of Hold, . . . . .	12	0
Tonnage, . . . . . tons	518	
Average Draft of Water, . . . . .	7	8
Two Inclined Engines.		
Diameter of Cylinders, . . . . .	3	0
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	21	10
Length of Paddles, . . . . . 3 ft. 9 in. each, or	7	6
Depth of Double Paddles, . . . . . 15 and 10 inches, or	2	1
Number in each Wheel, . . . . . 2 setts of 16 each		
Average Dip of Wheel, . . . . .	2	8
Average Number of Revolutions, . . . . .	22	
Average Pressure of Steam, . . . . . lbs.	15	
Cutting off at . . . . .	3	6
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	1680	square feet.
“ “ Grate “ . . . . .	85	“
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	15	to 1.
“ “ “ Grate Surface, . . . . .	19 $\frac{3}{4}$	to 1.
Area of 1st Flues at back end, . . . . .	20	square feet.
“ 2d “ . . . . .	14 $\frac{9}{10}$	“
“ Chimney, . . . . .	14 $\frac{2}{10}$	“
Height of “ above Grate, . . . . .	54	feet.
Consumption of Bituminous Coal per hour, . . . . .	1400	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	6 $\frac{46}{100}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	16 $\frac{1}{2}$	“

*Note.*—The paddles of the wheels are broken both in length and depth. There are two setts of 16 double paddles to each wheel.



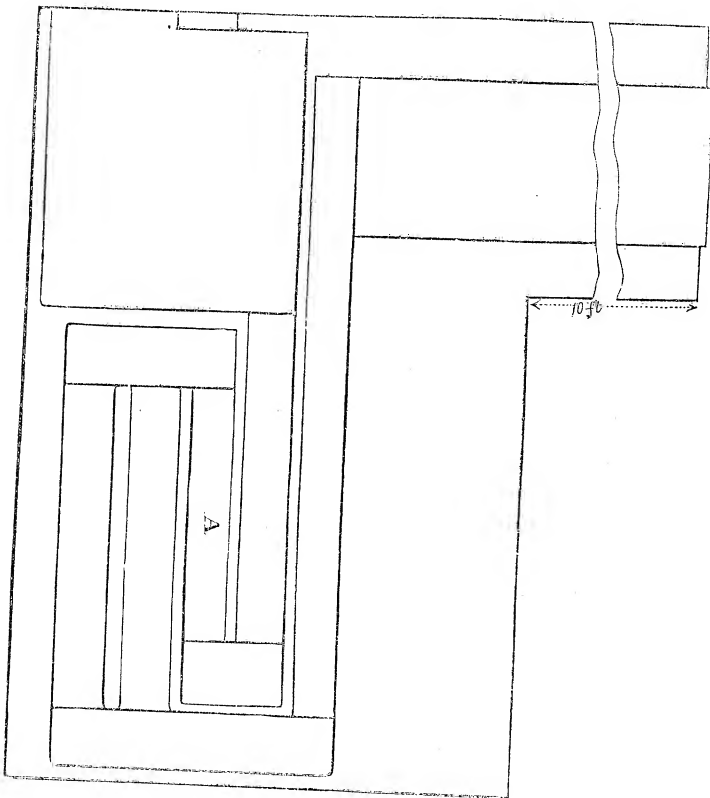
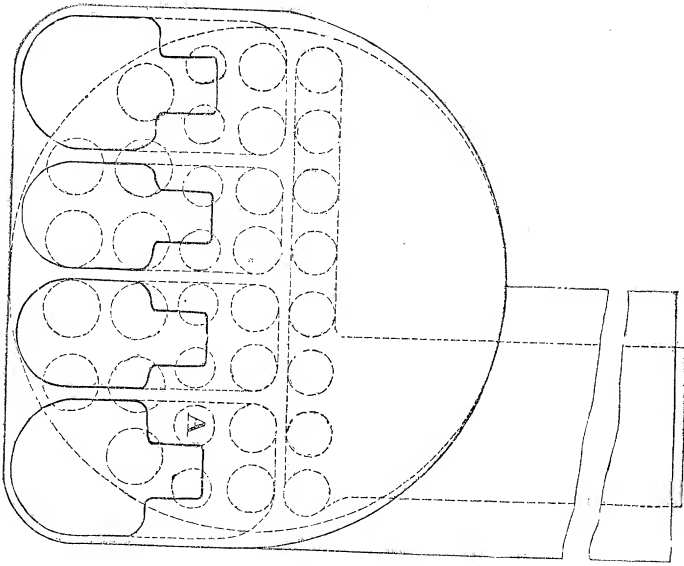


## GEORGIA.

Merchant Steamer running between New York and New Orleans.  
Engines and Boilers designed and constructed by T. F. Secor & Co.,  
New York.

	Feet.	Inches.
Length on Deck, . . . . .	248	8
Breadth of Beam, . . . . .	48	$8\frac{1}{2}$
Depth of Hold, . . . . .	25	6
Tonnage, . . . . . tons	2695	
Average Draft of Water, . . . . .	15	0
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	7	6
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	36	0
Length of Paddles, . . . . .	10	6
Depth of " . . . . .	1	3
Number of Paddles in each Wheel, . . . . .	32	
Average Dip of Wheel, . . . . .	6	0
Average Number of Revolutions, . . . . .	12	
Average Pressure of Steam, . . . . . lbs.	15	
Cutting off at . . . . .	4	0
Four Iron Boilers, in pairs, two forward and two abaft the engines, with two chimnies.		
Whole Amount of Fire Surface, . . . . .	9464 square feet.	
"    "    Grate " . . . . .	426	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	13 to 1.	
"    "    "    Grate Surface, . . . . .	$22\frac{1}{4}$ to 1.	
Area of 1st Flues, . . . . .	$44\frac{6}{10}$ square feet.	
"    2d " . . . . .	39 "	
"    3d " . . . . .	$70\frac{4}{10}$ "	
"    4th " . . . . .	42 "	
"    Chimnies, . . . . .	56 "	
Height of " above Grate, . . . . .	75 feet.	
Consumption of Anthracite Coal per hour, . . . . .	4480 lbs.	
Water Evaporated by 1 lb. of Coal, . . . . .	$7\frac{3}{4}$ lbs.	
Coal per hour to a square foot of Grate, . . . . .	$10\frac{1}{2}$ "	

*Note.*—The Flues marked A are drawn too small. Their diameter is 15 inches.

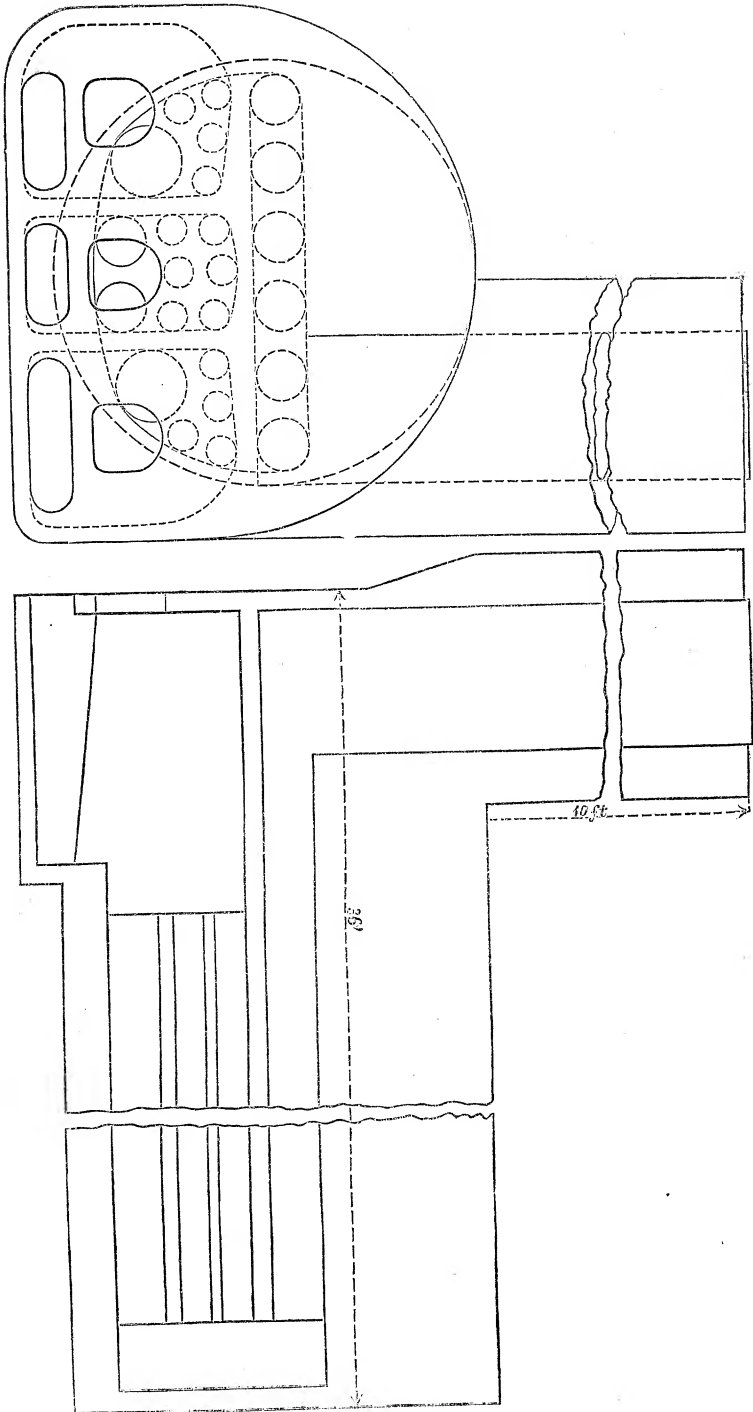


## WASHINGTON.

Merchant Steamer running between New York and Bremen. Engines and Boilers designed and constructed by Stillman, Allen & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	236	0
Breadth of Beam, . . . . .	39	0
Depth of Hold, . . . . .	31	0
Tonnage, . . . . . tons 1733		
Average Draft of Water, . . . . .	19	6
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	6	0
Length of Stroke, . . . . .	10	0
Diameter of Paddle Wheels, . . . . .	34	8
Length of Paddles, . . . . .	7	6
Depth of " . . . . .	3	4
Number of Paddles in each Wheel, . . . . .	28	
Average Dip of Wheel, . . . . .	6	4
Average Number of Revolutions, . . . . .	11	
Average Pressure of Steam, . . . . . lbs. 12		
Cutting off at . . . . .	3	4
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	5760	square feet.
" " Grate Surface, . . . . .	182	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$10\frac{2}{10}$	to 1.
" " " Grate Surface, . . . . .	32	to 1.
Area of 1st Flues, . . . . .	36	square feet.
" 2d " . . . . .	$21\frac{1}{10}$	"
" Chimney, . . . . .	$33\frac{2}{10}$	"
Height of " above Grate, . . . . .	75	feet.
Consumption of Bituminous Coal per hour,* . . . . .	3920	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$4\frac{77}{100}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	23	"

\* Fan blast under grate.



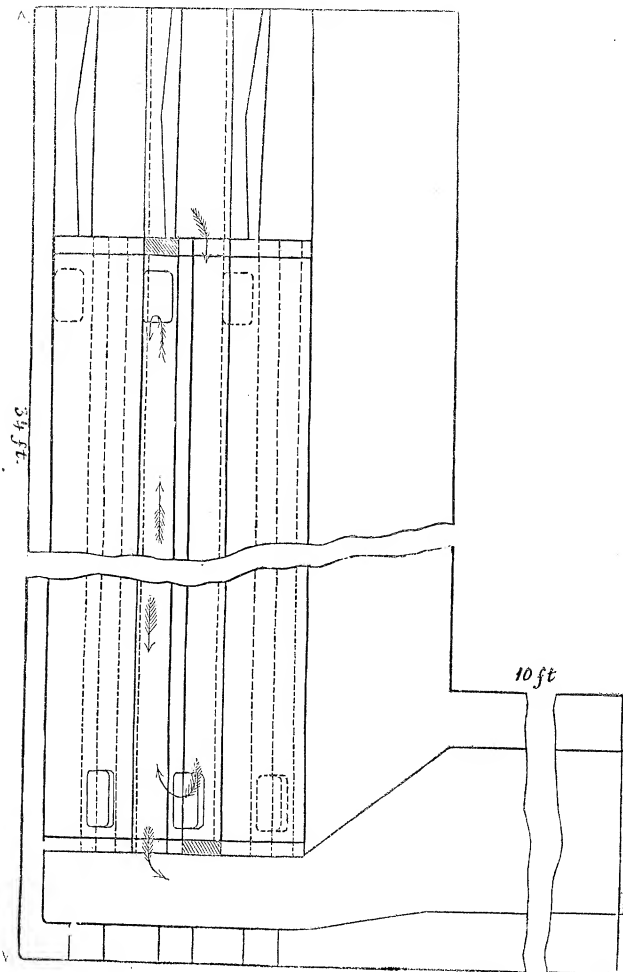
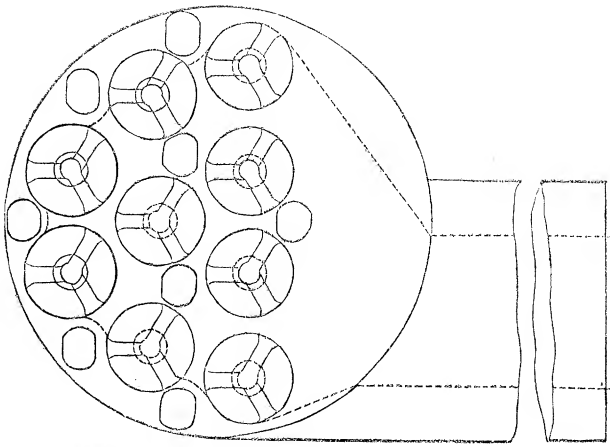
## WASHINGTON.\*

Merchant Steamer running between New York and Bremen. Engines and Boilers designed and constructed by Stillman, Allen & Co., New York.

	Feet.	Inches.
Length on Deck,	236	0
Breadth of Beam,	39	0
Depth of Hold,	31	0
Tonnage,	tons 1733	
Average Draft of Water,	19	6
Two Side Lever Engines.		
Diameter of Cylinders,	6	0
Length of Stroke,	10	0
Diameter of Paddle Wheels,	34	8
Length of Paddles,	7	6
Depth of Paddles,	3	4
Number of Paddles in each Wheel,	28	
Average Dip of Wheel,	6	4
" Number of Revolutions,	11	
" Pressure of Steam,	lbs. 14	
Cutting off at	3	0
Two Iron Boilers (side by side).†		
Whole Amount of Fire Surface,	6798	square feet.
" " " Grate "	292	"
Ratio of Fire Surface to cubic foot of Cylinder,	12	to 1.
" " " Grate Surface,	23½	to 1.
Area of 1st, 2d, and 3d Flues, each	22½	square feet.
" Chimney,	33 <sup>2</sup> / <sub>10</sub>	"
Height of " above Grate,	75	feet.
Consumption of Bituminous Coal per hour,	3080	lbs.
Water Evaporated by 1 lb. of Coal,	5 <sup>32</sup> / <sub>100</sub>	"
Coal per hour to a square foot of Grate,	10½	"

\* With new boilers.

† The Boilers are on Miller's patent. In this case, the natural draft through the flues, as shown in section, not being sufficient, the draft was made direct through all the flues.



## UNITED STATES.

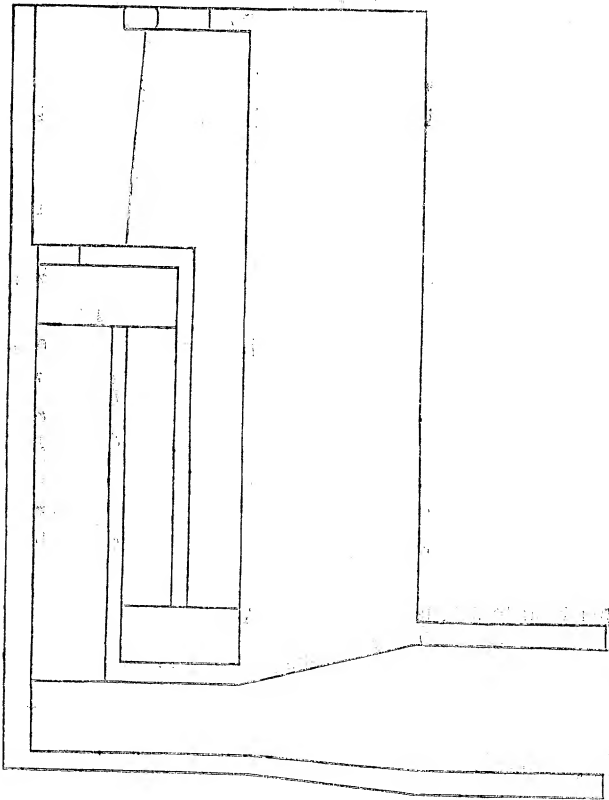
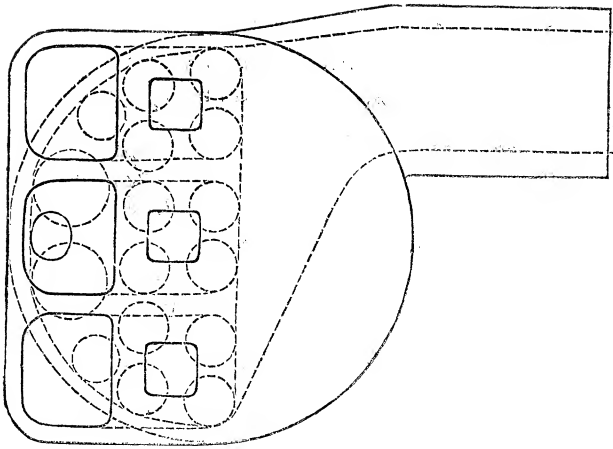
Merchant Steamer running from New York to Liverpool. Engines and Boilers designed and constructed by T. F. Secor & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	250	0
Breadth of Beam, . . . . .	40	0
Depth of Hold, . . . . .	31	0
Tonnage, . . . . . tons 1904		
Average Draft of Water, . . . . .	15	9
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	6	8
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	34	8
Length of Paddles, . . . . .	8	6
Depth of " . . . . .	2	6
Number of Paddles in each Wheel, . . . . .	28	
Average Dip of Wheel, . . . . .	5	0
Average Number of Revolutions,* . . . . .	12	
Average Pressure of Steam, . . . . . lbs. 12		
Cutting off at . . . . .	4	6
Four Iron Boilers (back to back).		
Whole Amount of Fire Surface, . . . . .	5124	square feet.
" " Grate " . . . . .	234	" "
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$8\frac{2}{10}$	to 1.
" " " Grate Surface, . . . . .	$21\frac{9}{10}$	to 1.
Area of 1st, 2d, and 3d Flues, each . . . . .	42	square feet.
" Chimney, . . . . .	42	" "
Height of " above Grate, . . . . .	65	feet.
Consumption of Anthracite Coal per hour,† . . . . .	4400	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{8}{10}$	" "
Coal per hour to a square foot of Grate, . . . . .	$18\frac{8}{10}$	" "

\* Results from first passage to Liverpool.

† Fan blast under grate.



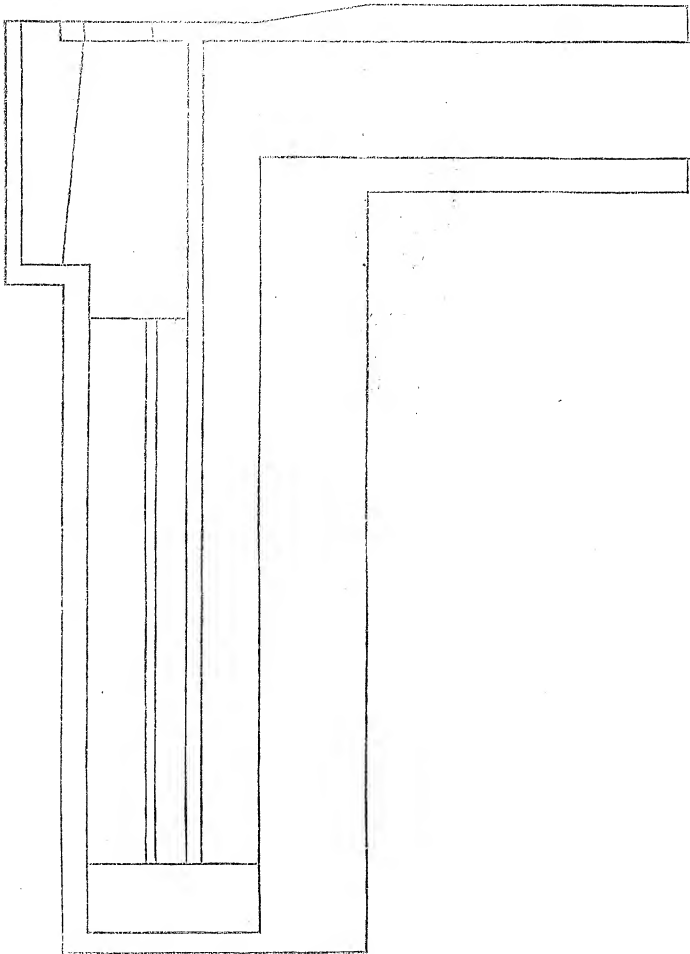
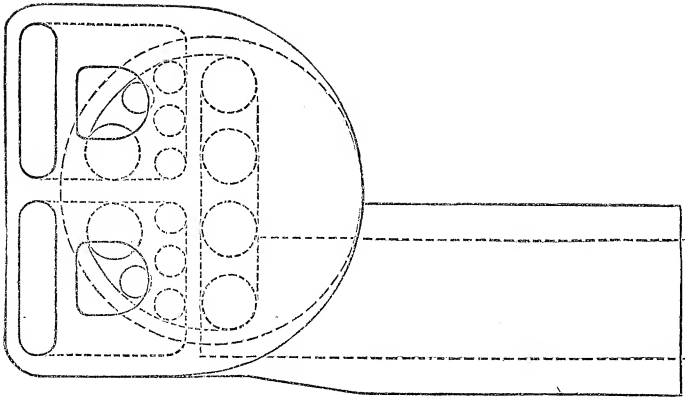


## NORTHERNER.

Merchant Steamer running between New York and Charleston. Engine and boilers designed and constructed by Stillman, Allen & Co., of New York.

	Feet	Inches.
Length on Deck, . . . . .	205	0
Breadth of Beam, . . . . .	32	8
Depth of Hold, . . . . .	22	6
Tonnage, . . . . .	tons 1013	
Average Draft of Water, . . . . .	12	
One Side Lever Engine.		
Diameter of Cylinder, . . . . .	5	10
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	31	0
Length of Paddles, . . . . .	7	6
Depth of " . . . . .	2	6
Number of Paddles in each wheel, . . . . .	24	
Average Dip of Wheel, . . . . .	4	9
Average Number of Revolutions, . . . . .	14	
Average Pressure of Steam, . . . . .	lbs. 18	
Cutting off at . . . . .	4	0
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	2726	square feet.
" " Grate " . . . . .	110	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$12\frac{3}{4}$	to 1.
" " " Grate Surface . . . . .	$24\frac{9}{10}$	to 1.
Area of 1st Flues, . . . . .	$18\frac{4}{10}$	square feet.
" 2d " . . . . .	$17\frac{6}{10}$	"
" Chimney, . . . . .	$16\frac{6}{10}$	"
Height of " above Grate, . . . . .	55	feet.
Consumption of Anthracite Coal per hour,* . . . . .	2240	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	6	"
Coal per hour to a square foot of Grate, . . . . .	$20\frac{4}{10}$	"

\* Fan blast under grate.

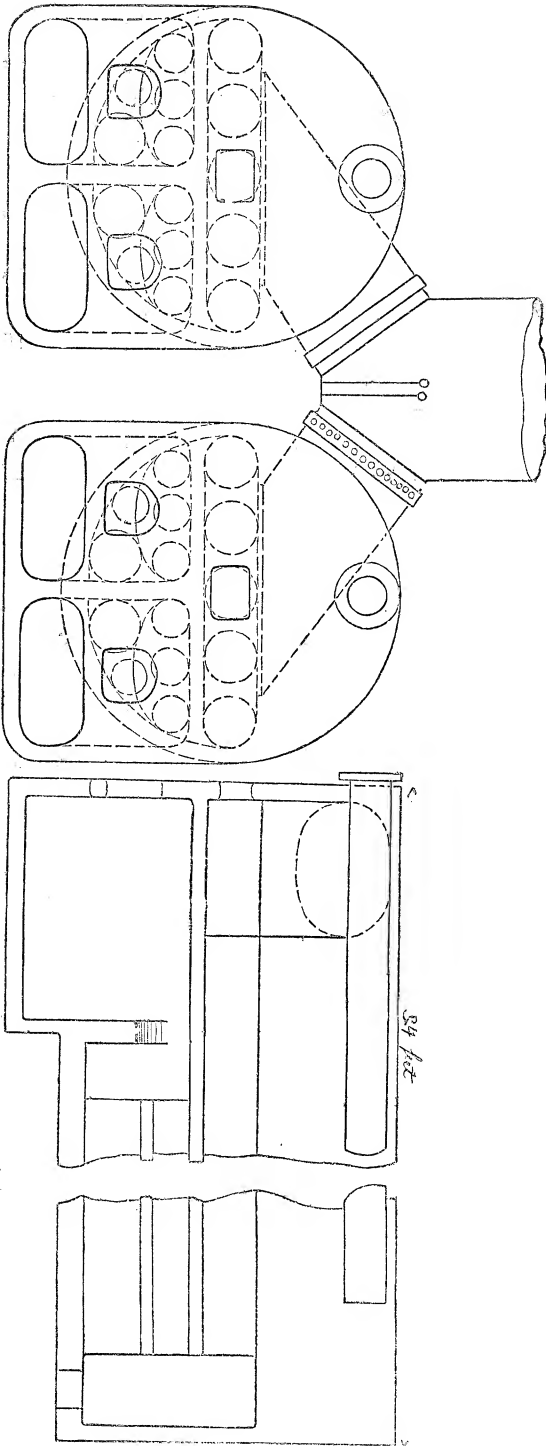


## FALCON,

Merchant Steamer running between New York, Havana, and New Orleans. Engines and boilers designed and constructed by Hogg & Delamater, of New York.

	Feet.	Inches.
Length on Deck,	206	0
Breadth of Beam,	30	6
Depth of Hold,	21	0
Tonnage,	tons 878	
Average Draft of Water,	12	0
Two Inclined Engines.		
Diameter of Cylinders,	5	0
Length of Stroke,	5	0
Diameter of Paddle Wheels,	32	0
Length of Paddles,	7	9
Depth of " "	1	3
Number of Paddles in each Wheel,	24	
Average Dip of Wheel,	5	0
Average Number of Revolutions,	15	
Average Pressure of Steam,	lbs. 14	
Cutting off at	2	6
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface,	2500	square feet.
" " Grate Surface,	101	" "
Ratio of Fire Surface to cubic foot of Cylinder,	$12\frac{3}{4}$	to 1.
" " " Grate Surface,	$24\frac{1}{2}$	to 1.
Area of 1st Flues,	$20\frac{8}{10}$	square feet.
" 2d "	18	" "
" Chimney,	21	" "
Height of " above Grate,	65	feet
Consumption of Bituminous Coal per hour,*	2240	lbs.
Water Evaporated by 1 lb. of Coal,	$5\frac{1}{2}$	" "
Coal per hour to a square foot of Grate,	$22\frac{1}{10}$	" "

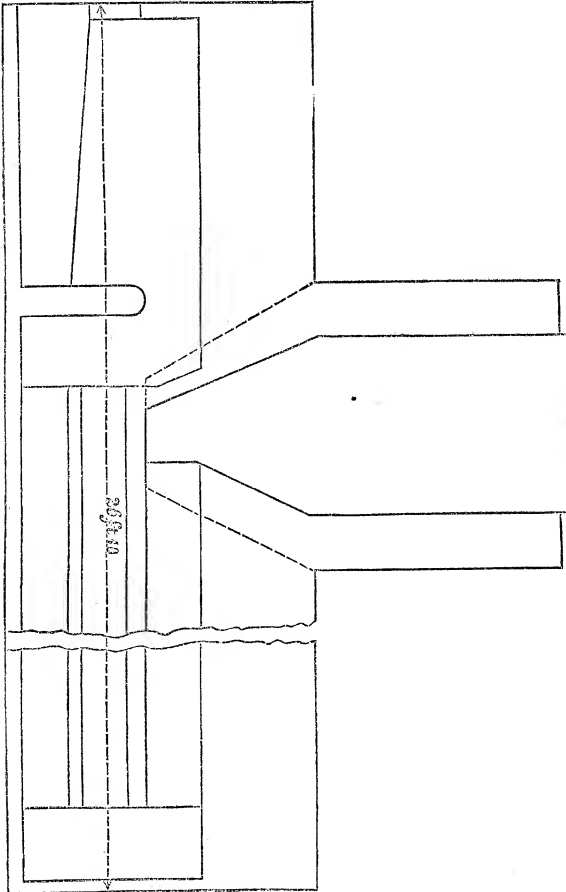
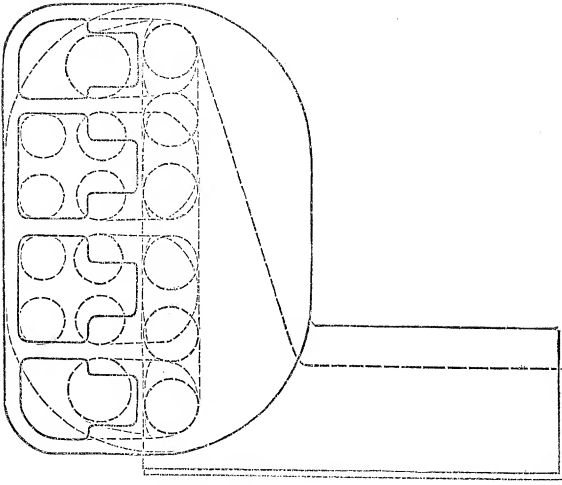
\* Fan blast under grate.



## PHILADELPHIA.

Merchant Steamer running between New York and Chagres. Engines and boilers designed and constructed by Merrick & Towne, of Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	190	0
Breadth of Beam, . . . . .	33	0
Depth of Hold, . . . . .	18	3
Tonnage, . . . . . tons	974	
Average Draft of Water, . . . . .	10	6
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	4	8
Length of Stroke, . . . . .	6	9
Diameter of Paddle Wheels, . . . . .	27	0
Length of Paddles, . . . . .	8	6
Depth of " . . . . .	2	6
Number of Paddles in each Wheel, . . . . .	24	
Average Dip of Wheel, . . . . .	4	0
Average Number of Revolutions, . . . . .	15	
Average Pressure of Steam, . . . . .	lbs. 15	
Cutting off at . . . . .	3	4½
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	3390	square feet.
" " Grate " . . . . .	155	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	15	to 1.
" " " Grate Surface, . . . . .	21	to 1.
Area of 1st Flues, . . . . .	33	square feet.
" 2d " . . . . .	23	"
" Chimney, . . . . .	24	"
Height of " above Grate, . . . . .	63	feet.
Consumption of Anthracite Coal per hour, . . . . .	2000	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 <sup>3</sup> / <sub>10</sub>	lbs.
Coal per hour to a square foot of Grate, . . . . .	12 <sup>9</sup> / <sub>10</sub>	"

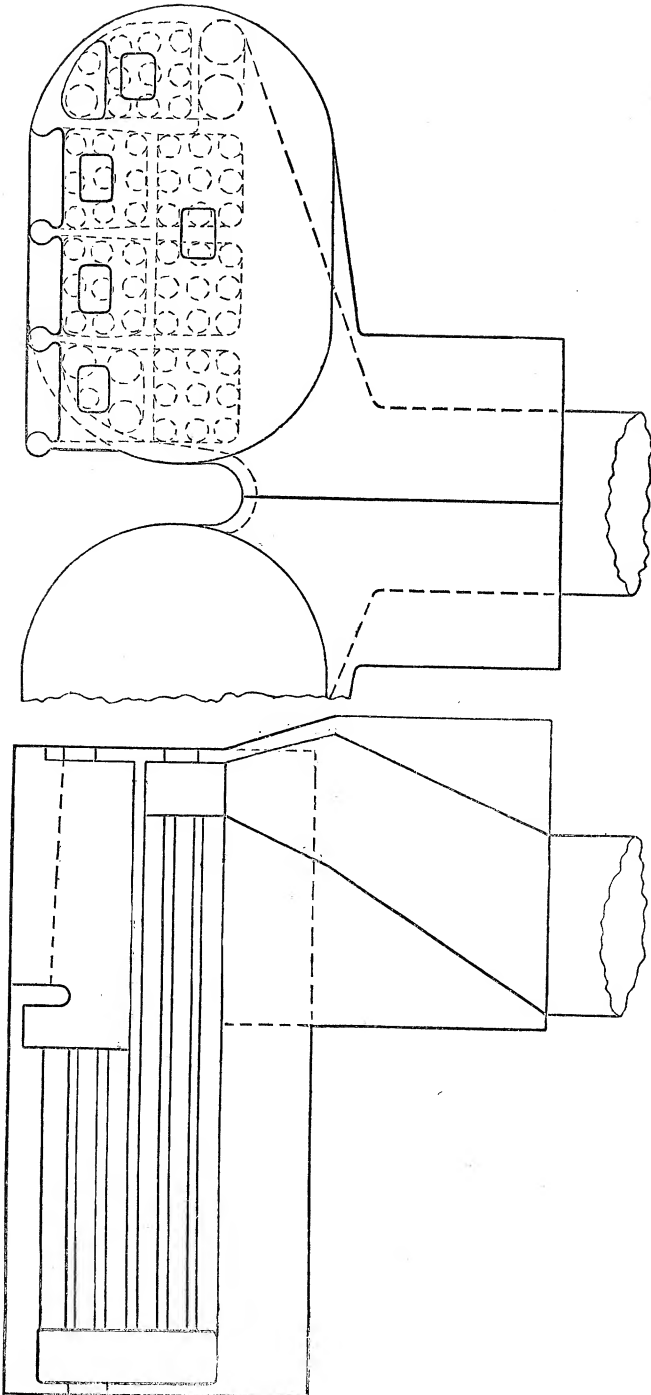


## REPUBLIC.

Merchant Steamer running between Panama and San Francisco. Engines and boilers designed and constructed by Murry & Hazlehurst, of Baltimore.

	Feet.	Inches.
Length on Deck,	207	0
Breadth of Beam,	30	0
Depth of Hold,	18	6
Tonnage,	tons 862	
Average Draft of Water,	11	9
Two Oscillating Engines.		
Diameter of Cylinders,	4	6
Length of Stroke,	6	0
Diameter of Paddle Wheels,	25	6
Length of Paddles,	8	9
Depth of Double Paddles,	14 inches each, or	2 4
Number of Double Paddles in each Wheel,	21	
Average Dip of Wheel,	3	2
Average Number of Revolutions,	14	
Average Pressure of Steam,	lbs. 12	
Cutting off at	4	0
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface,	3816 square feet.	
“ “ Grate “	123	“
Ratio of Fire Surface to cubic foot of Cylinder,	20 to 1.	
“ “ “ Grate Surface,	31 to 1.	
Area of 1st Flues,	22 $\frac{1}{4}$ square feet.	
“ 2d “	21	“
“ Chimney,	20	“
Height of “ above Grate,	50 feet.	
Consumption of Anthracite Coal per hour,	1960 lbs.	
Water Evaporated by 1 lb. of Coal,	6 $\frac{85}{100}$ lbs.	
Coal per hour to a square foot of Grate,	15 $\frac{9}{10}$ “	



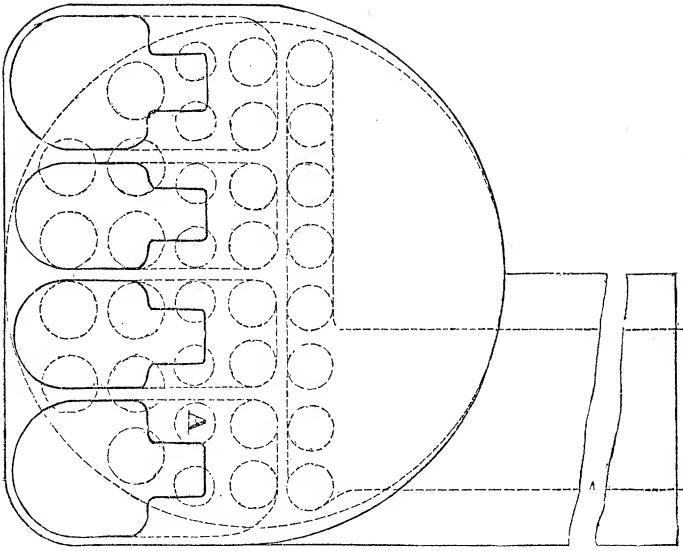


## OHIO.

Merchant Steamer running between New York and New Orleans.  
Engines and Boilers designed and constructed by T. F. Secor & Co.,  
New York.

	Feet.	Inches.
Length on Deck, . . . . .	247	10
Breadth of Beam, . . . . .	45	7
Depth of Hold, . . . . .	24	6
Tonnage, . . . . . tons	2397	
Average Draft of Water, . . . . .	15	6
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	7	6
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	36	0
Length of Paddles, . . . . .	10	6
Depth of " . . . . .	1	3
Number of Paddles in each Wheel, . . . . .	32	
Average Dip of Wheel, . . . . .	6	6
Average Number of Revolutions, . . . . .	12	
Average Pressure of Steam, . . . . . lbs.	15	
Cutting off at . . . . .	4	0
Four Iron Boilers, in pairs, two forward and two abaft the engines, with two chimnies.		
Whole Amount of Fire Surface, . . . . .	9464	square feet.
" " Grate " . . . . .	426	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	13	to 1.
" " " Grate Surface, . . . . .	22 $\frac{1}{4}$	to 1.
Area of 1st Flues, . . . . .	44 $\frac{6}{10}$	square feet.
" 2d " . . . . .	39	"
" 3d " . . . . .	70 $\frac{4}{10}$	"
" 4th " . . . . .	42	"
" Chimnies, . . . . .	56	"
Height of " above Grate, . . . . .	75	feet.
Consumption of Anthracite Coal per hour, . . . . .	4480	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 $\frac{3}{4}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	10 $\frac{1}{2}$	"

*Note.*—The Flues marked A are drawn too small. Their diameter is 15 inches.

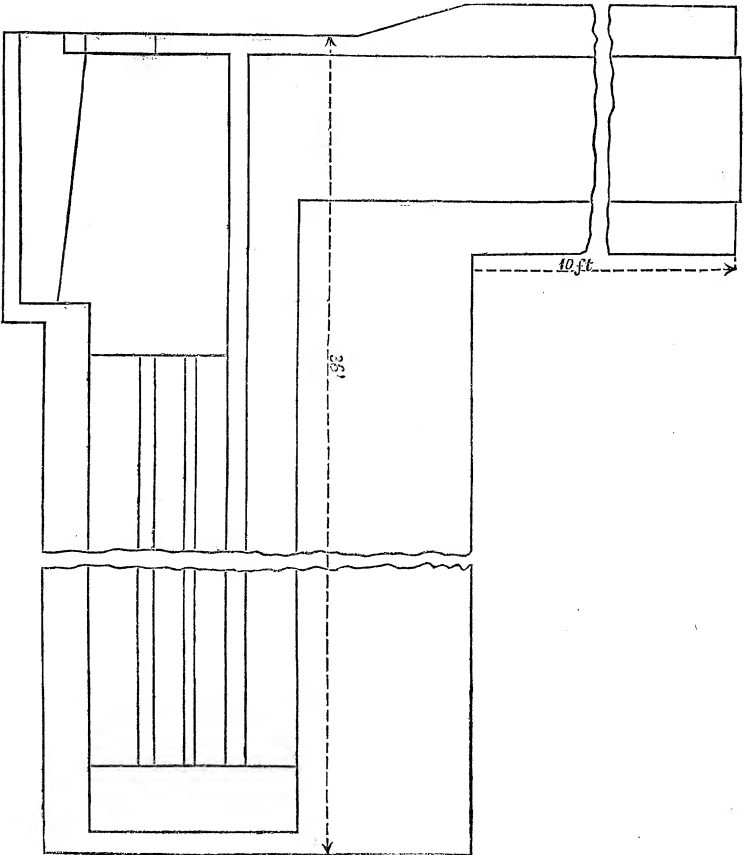
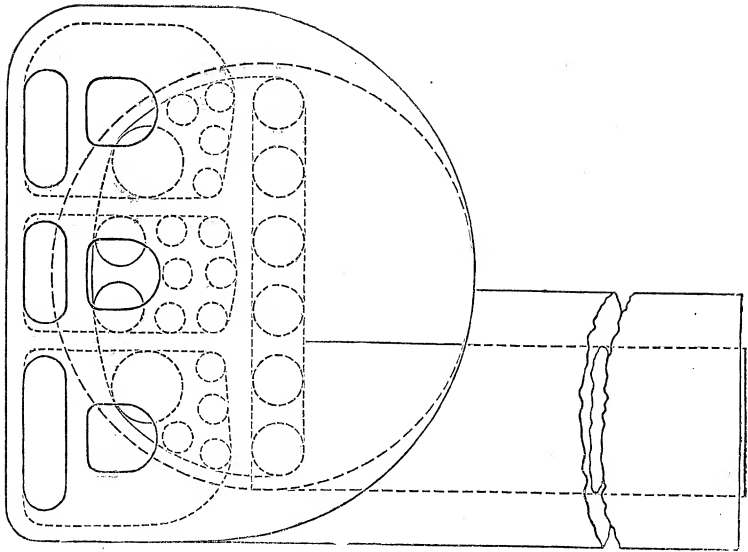


## HERMANN,

Merchant Steamer running between New York and Bremen. Engines and Boilers designed and constructed by Stillman, Allen & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	240	0
Breadth of Beam, . . . . .	40	0
Depth of Hold, . . . . .	31	0
Tonnage, . . . . . tons	1819	
Average Draft of Water, . . . . .	19	6
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	6	0
Length of Stroke, . . . . .	10	0
Diameter of Paddle Wheels, . . . . .	36	0
Length of Paddles, . . . . .	8	0
Depth of " . . . . . 18 inches each, or	3	0
Number of Double Paddles in each Wheel,	28	
Average Dip of Wheel, . . . . .	7	6
Average Number of Revolutions, . . . . .	11	
Average Pressure of Steam, . . . . . lbs.	12	
Cutting off at . . . . .	3	4
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	5760	square feet.
" " Grate Surface, . . . . .	182	"
Ratio of Fire Surface to cubic foot of Cylinder,	$10\frac{2}{10}$	to 1.
" " " Grate Surface, . . . . .	32	to 1.
Area of 1st Flues, . . . . .	36	square feet.
" 2d " . . . . .	$21\frac{1}{10}$	"
" Chimney, . . . . .	$33\frac{2}{10}$	"
Height of " above Grate, . . . . .	75	feet.
Consumption of Bituminous Coal per hour,*	3920	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$4\frac{77}{100}$	lbs.,
Coal per hour to a square foot of Grate, . . . . .	$21\frac{1}{2}$	"

\* Fan blast under grate.

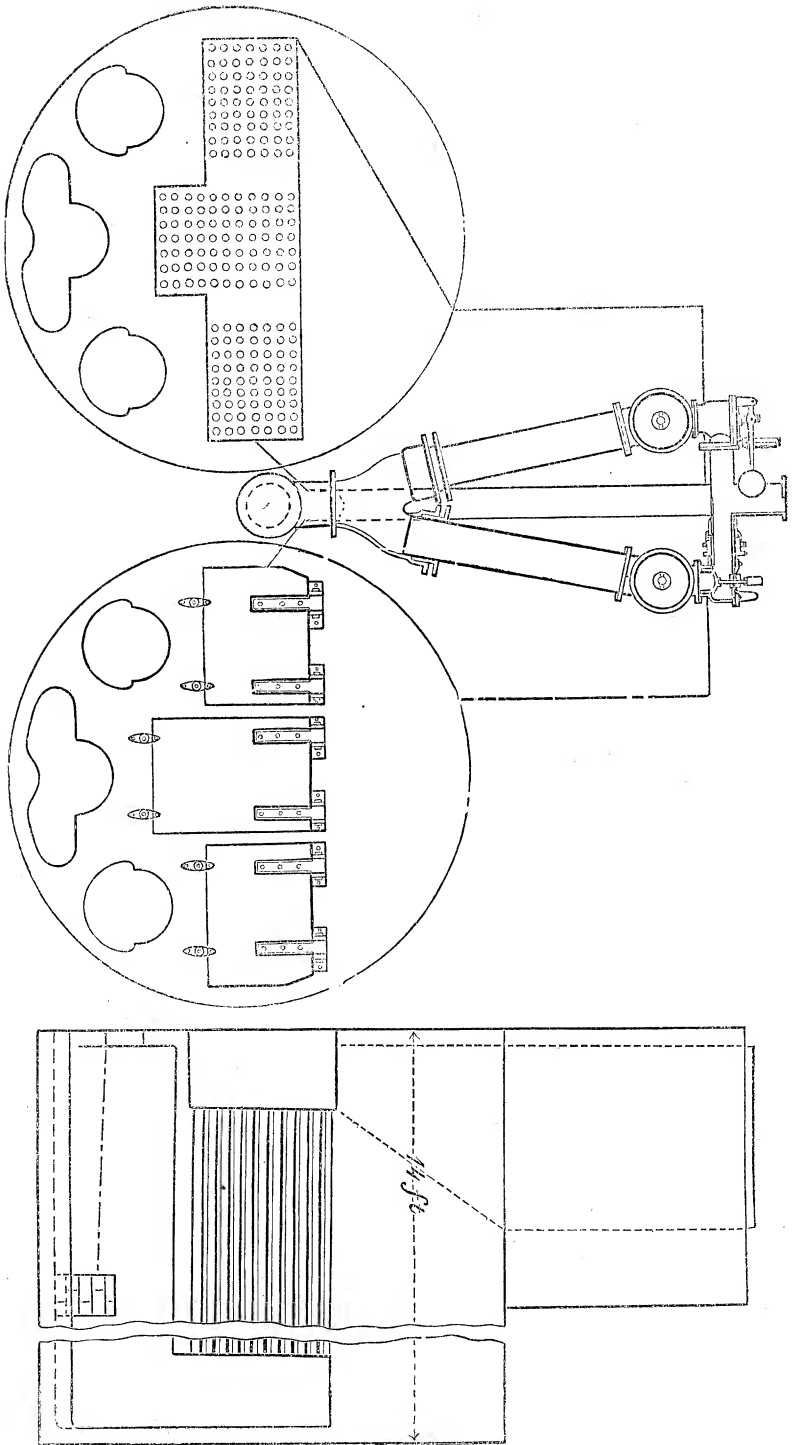


## HERMANN.\*

Merchant Steamer running between New York and Bremen. Engines by Stillman, Allen & Co.; Boilers designed by Erastus W. Smith, Esq., and constructed by Mott & Ayres, New York.

	Feet.	Inches.
Length on Deck,	241	0
Breadth of Beam,	40	0
Depth of Hold,	31	0
Tonnage,	tons 1819	
Average Draft of Water,	19	6
Two Side Lever Engines.		
Diameter of Cylinders,	6	0
Length of Stroke,	10	0
Diameter of Paddle Wheels,	36	0
Length of Paddles,	8	0
Depth of Paddles,	2	2
Number of Paddles in each Wheel,	28	
Average Dip of Wheel,	7	6
" Number of Revolutions,	12	
" Pressure of Steam,	lbs. 12	
Cutting off at	3	6
Four Iron Boilers, with 2 Chimnies.		
Whole Amount of Fire Surface,	8352	square feet.
"    "    " Tube "    "	5776	"
"    "    " Grate "    "	273	"
Ratio of Fire Surface to cubic foot of Cylinder,	$14\frac{8}{10}$	to 1.
"    "    " Grate Surface,	$30\frac{6}{10}$	to 1.
Area of Tubes,	39	square feet.
" Chimnies,	$47\frac{1}{2}$	"
Height of " above Grate,	75	feet.
Consumption of Bituminous Coal per hour,	3546	lbs.
Water Evaporated by 1 lb. of Coal,	$5\frac{5}{10}$	"
Coal per hour to a square foot of Grate,	13	"

\* With new boilers.



## CHEROKEE.

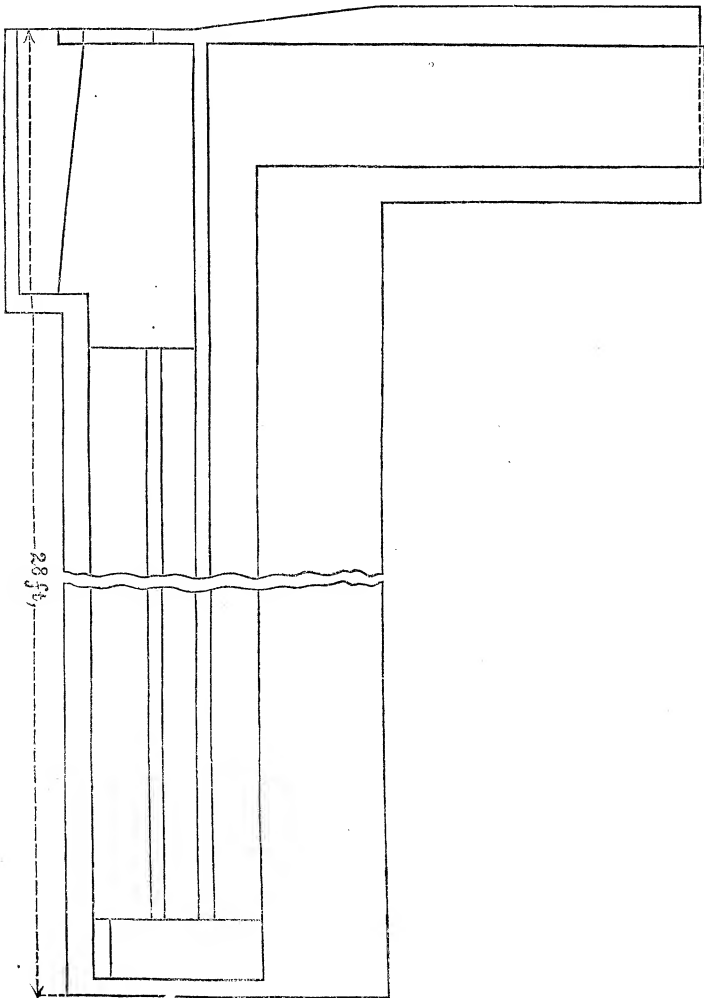
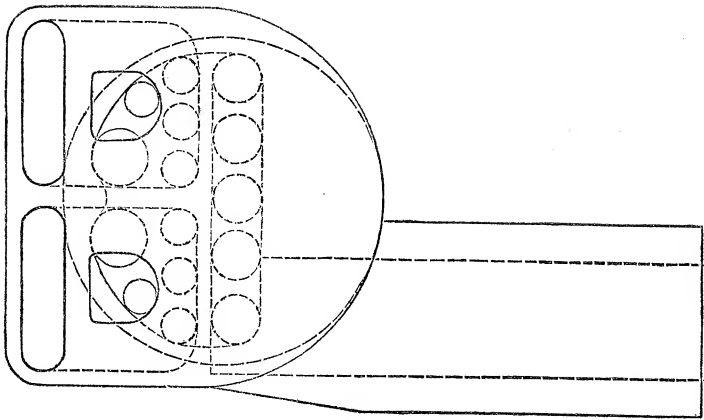
Merchant Steamer running between New York and Chagres. Engine and Boilers designed and constructed by Stillman, Allen & Co., New York.

	Féet.	Inches.
Length on Deck, . . . . .	210	0
Breadth of Beam, . . . . .	35	2
Depth of Hold, . . . . .	22	0
Tonnage, . . . . . tons	1241	
Average Draft of Water, . . . . .	13	0
One Side Lever Engine.		
Diameter of Cylinder, . . . . .	6	3
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	31	4
Length of Paddles, . . . . .	8	0
Depth of " . . . . . 15 inches each, or	2	6
Number of Paddles in each Wheel, . . . . .	24	
Average Dip of Wheel, . . . . .	5	0
Average Number of Revolutions, . . . . .	15	
Average Pressure of Steam, . . . . . lbs.	16	
Cutting off at . . . . .	4	0
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	2986	square feet.
"    "    Grate " . . . . .	126	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$12\frac{17}{100}$	to 1.
"    "    "    Grate Surface, . . . . .	$23\frac{7}{10}$	to 1.
Area of 1st Flues, . . . . .	$21\frac{4}{10}$	square feet.
"    2d " . . . . .	16	"
"    Chimney, . . . . .	$17\frac{1}{2}$	"
Height of " above Grate, . . . . .	55	feet.
Consumption of Anthracite Coal per hour,* . . . . .	2400	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$6\frac{33}{100}$	"
Coal per hour to a square foot of Grate, . . . . .	16	"

\* Fan blast under grate.



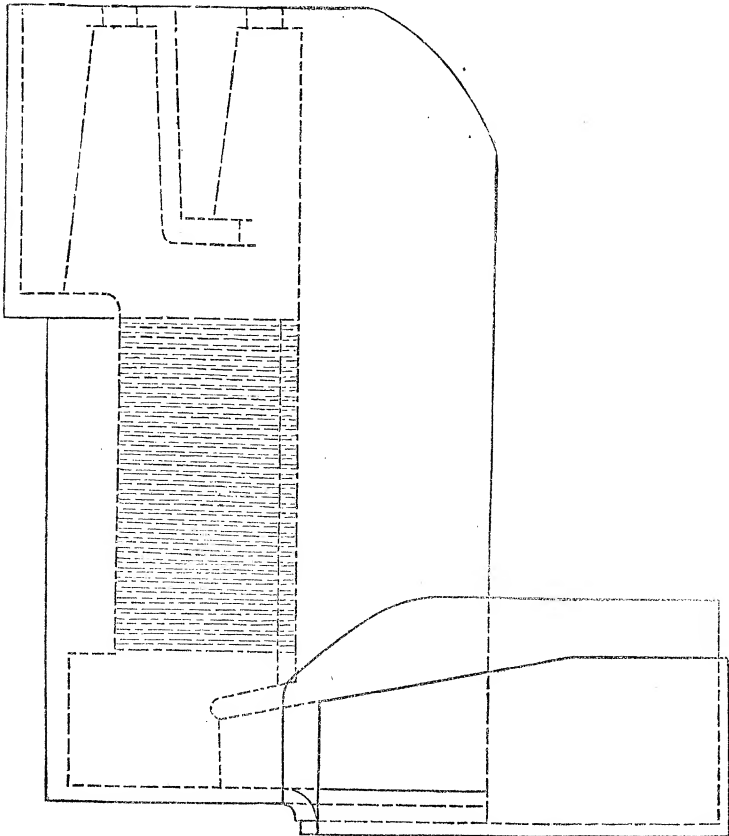
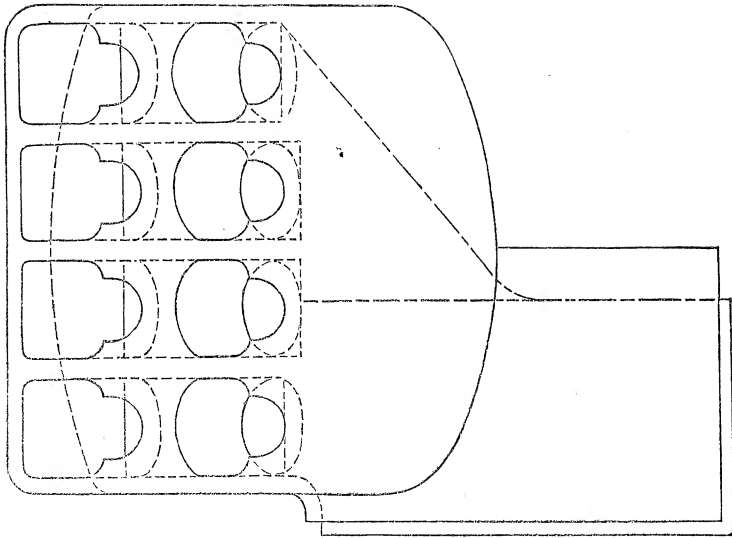
41



## ATLANTIC.

Merchant Steamer running between New York and Liverpool. Engines designed and constructed by Stillman, Allen & Co., of New York; boilers by John Faron, Esq., Chief Engineer of the Line.

	Feet.	Inches.
Length on Deck, . . . . .	285	0
Breadth of Beam, . . . . .	45	8
Depth of Hold, . . . . .	32	0
Tonnage, . . . . . tons	2772	
Average Draft of Water, . . . . .	19	0
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	7	11
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	35	0
Length of Paddles, . . . . .	12	4
Depth of " . . . . .	2	2
Number of Paddles in each Wheel, . . . . .	36	
Average Dip of Wheel, . . . . .	7	2
Average Number of Revolutions, . . . . .	13 $\frac{1}{2}$	
Average Pressure of Steam, . . . . .	lbs. 14	
Cutting off at . . . . .	4	0
Four Iron Boilers (back to back); tubes 2 in. diameter outside.		
Whole Amount of Fire Surface, . . . . .	19,044	square feet.
"    "    Tube    "    . . . . .	13,560	"
"    "    Grate    "    . . . . .	572	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	21 $\frac{1}{2}$	to 1.
"    "    "    Grate Surface . . . . .	33 $\frac{1}{4}$	to 1.
Area of space between tubes in front, . . . . .	111	square feet.
"    "    "    "    at back, . . . . .	73 $\frac{1}{2}$	"
"    Chimney, . . . . .	63	"
Height of " above Grate, . . . . .	75	feet.
Consumption of Bituminous Coal per hour, . . . . .	5880	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 $\frac{1}{2}$	"
Coal per hour to a square foot of Grate, . . . . .	10 $\frac{3}{10}$	"



## ATLANTIC.

Fig. 3 shows a cross section of boiler at back connexion.

Fig. 4, plan of furnaces and tubes.

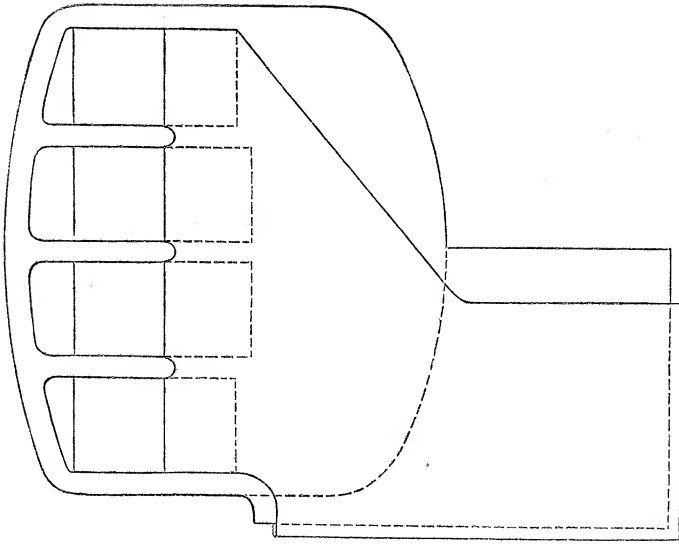


Fig. 3.

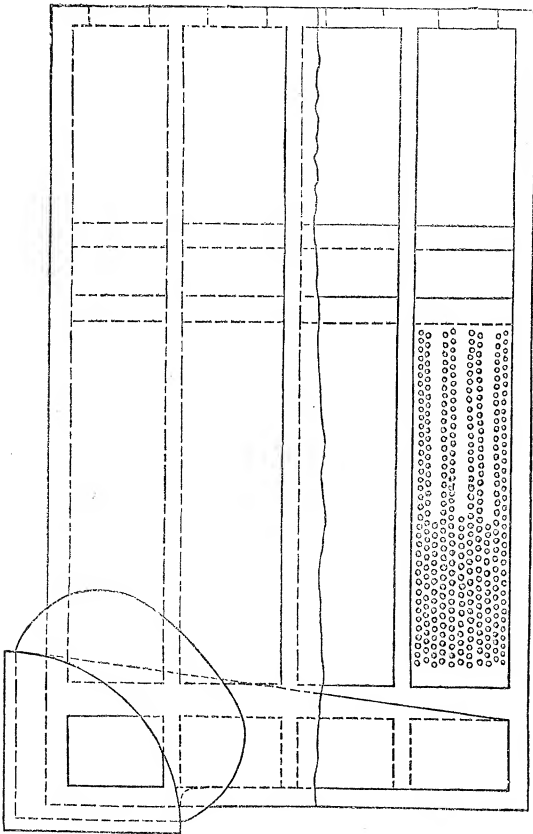


Fig. 4.

## PACIFIC.

Merchant Steamer running between New York and Liverpool. Engines designed and constructed by the Allaire Works, New York; boilers by John Faron, Esq., Chief Engineer of the Line.

	Feet.	Inches.
Length on Deck, . . . . .	282	0
Breadth of Beam, . . . . .	45	0
Depth of Hold, . . . . .	32	0
Tonnage, . . . . . tons 2686		
Average Draft of Water, . . . . .	19	0
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	7	11
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	36	0
Length of Paddles, . . . . .	11	8
Depth of " . . . . .	2	2
Number of Paddles in each Wheel, . . . . .	28	
Average Dip of Wheel, . . . . .	7	0
Average Number of Revolutions, . . . . .	13 $\frac{1}{2}$	
Average Pressure of Steam, . . . . .	lbs. 14	
Cutting off at . . . . .	4	0
Four Iron Boilers (back to back); tubes 2 in. diameter outside.		
Whole Amount of Fire Surface, . . . . .	19,044	square feet.
"    "    Tube Surface, . . . . .	13,560	"
"    "    Grate Surface, . . . . .	572	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	21 $\frac{1}{2}$	to 1.
"    "    "    Grate Surface, . . . . .	33 $\frac{1}{4}$	to 1.
Area of space between tubes in front, . . . . .	111	square feet.
"    "    "    "    at back, . . . . .	73 $\frac{1}{2}$	"
"    Chimney, . . . . .	63 $\frac{1}{2}$	"
Height of " above Grate, . . . . .	75	feet.
Consumption of Bituminous Coal per hour, . . . . .	5880	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 $\frac{1}{2}$	"
Coal per hour to a square foot of Grate, . . . . .	10 $\frac{3}{10}$	"

Boilers of the same size and kind as those of the Atlantic.

## BALTIC.

Merchant Steamer running between New York and Liverpool. Engines designed and constructed by the Allaire Works, New York; boilers by John Faron, Esq., Chief Engineer of the Line.

	Feet.	Inches.
Length on Deck, . . . . .	283	6
Breadth of Beam, . . . . .	45	0
Depth of Hold, . . . . .	32	0
Tonnage, . . . . . tons	2718	
Average Draft of Water, . . . . .	19	0
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	7	11
Length of Stroke, . . . . .	10	0
Diameter of Paddle Wheels, . . . . .	36	0
Length of Paddles, . . . . .	12	3
Depth of " . . . . .	2	3
Number of Paddles in each Wheel,	32	
Average Dip of Wheel, . . . . .	7	0
Average Number of Revolutions, . . . . .	13 $\frac{3}{4}$	
Average Pressure of Steam, . . . . .	lbs. 14	
Cutting off at . . . . .	4	6
Four Iron Boilers (back to back); tubes 2 in. diameter outside.		
Whole Amount of Fire Surface, . . . . .	21,116	square feet.
"    "    Tube " . . . . .	15,066	"
"    "    Grate " . . . . .	635	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	21 $\frac{1}{2}$	to 1.
"    "    "    Grate Surface, . . . . .	33 $\frac{1}{4}$	to 1.
Area of space between tubes in front, . . . . .	122	square feet.
"    "    "    "    at back, . . . . .	81	"
"    Chimney, . . . . .	63 $\frac{1}{2}$	"
Height of " above Grate, . . . . .	75	feet.
Consumption of Bituminous Coal per hour, . . . . .	6615	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 $\frac{1}{2}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	10 $\frac{3}{10}$	"



Boilers of the same kind as the Atlantic's, but wider, and containing one-ninth more fire surface.

## ARCTIC.

Merchant Steamer running between New York and Liverpool. Engines designed and constructed by Stillman, Allen & Co., New York; boilers by John Faron, Esq.,\* Chief Engineer of the Line.

	Feet.	Inches.
Length on Deck, . . . . .	286	0
Breadth of Beam, . . . . .	45	8
Depth of Hold, . . . . .	32	0
Tonnage, . . . . . tons	2772	
Average Draft of Water, . . . . .	19	0
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	7	11
Length of Stroke, . . . . .	10	0
Diameter of Paddle Wheels, . . . . .	35	6
Length of Paddles, . . . . .	12	2
Depth of " . . . . .	2	2
Number of Paddles in each Wheel, . . . . .	36	
Average Dip of Wheel, . . . . .	7	5
Average Number of Revolutions, . . . . .	13 $\frac{3}{4}$	
Average Pressure of Steam, . . . . . lbs.	14	
Cutting off at . . . . .	4	6
Four Iron Boilers (back to back); tubes 2 in. diameter outside.		
Whole Amount of Fire Surface, . . . . .	21,160	square feet.
"    "    Tube " . . . . .	15,066	"
"    "    Grate " . . . . .	635	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	21 $\frac{1}{2}$	to 1.
"    "    "    Grate Surface, . . . . .	33 $\frac{1}{4}$	to 1.
Area of space between tubes in front, . . . . .	122	square feet.
"    "    "    "    at back, . . . . .	81	"
"    Chimney, . . . . .	63 $\frac{1}{2}$	"
Height of " above Grate, . . . . .	75	feet.
Consumption of Bituminous Coal per hour, . . . . .	6615	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 $\frac{1}{2}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	10 $\frac{3}{10}$	"

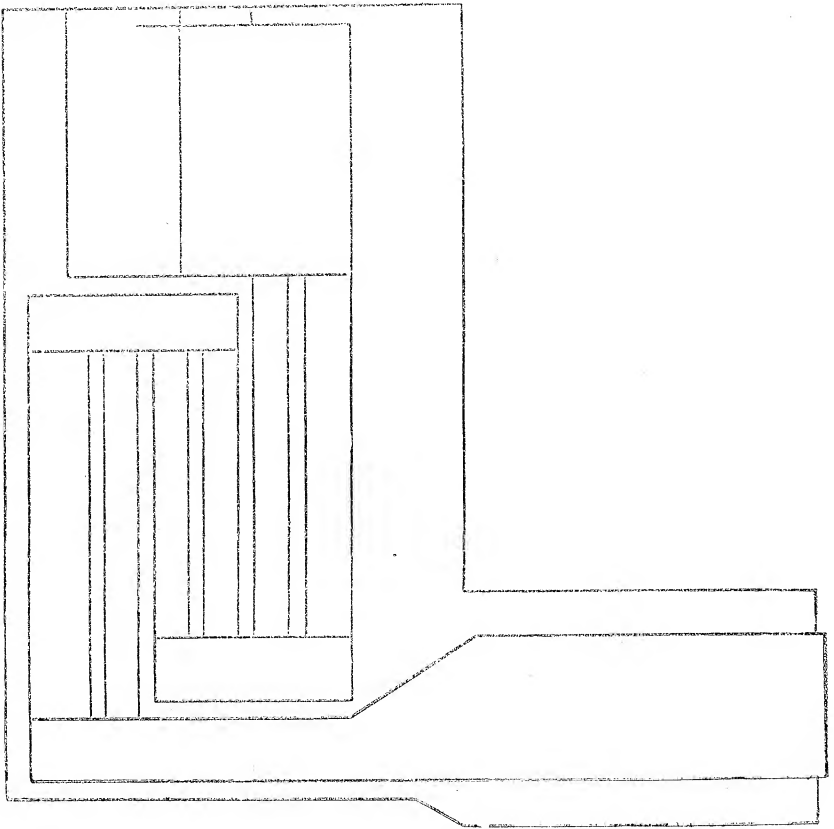
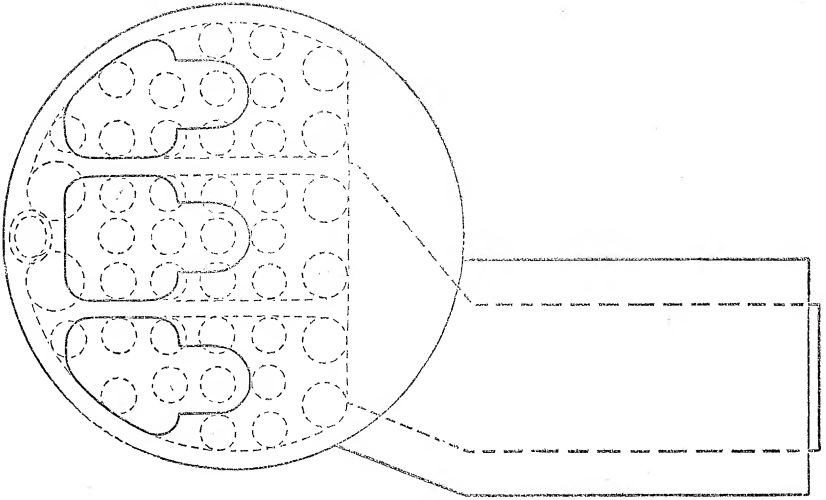
\* Since deceased.

Boilers same as the Baltic's.

## FRANKLIN.

Merchant Steamer running between New York and Havre. Engines and Boilers designed and constructed by Stillman, Allen & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	263	0
Breadth of Beam, . . . . .	41	10
Depth of Hold, . . . . .	26	0
Tonnage, . . . . . tons	2410	
Average Draft of Water, . . . . .	18	0
Two Side Lever Engines.		
Diameter of Cylinders, . . . . .	7	9
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	32	2
Length of Paddles, . . . . .	11	8
Depth of " . . . . .	2	0
Number of Paddles in each Wheel,	28	
Average Dip of Wheel, . . . . .	6	9
Average Number of Revolutions, . . . . .	13	
Average Pressure of Steam, . . . . . lbs.	15	
Cutting off at . . . . .	3	0
Four Iron Boilers (back to back).		
Whole Amount of Fire Surface, . . . . .	8528	square feet.
" " Grate " . . . . .	300	"
Ratio of Fire Surface to cubic foot of Cylinder,	$11\frac{3}{10}$	to 1.
" " " Grate Surface,	$28\frac{4}{10}$	to 1.
Area of 1st Flues, . . . . .	57	square feet.
" 2d " . . . . .	46	"
" 3d " . . . . .	$43\frac{1}{2}$	"
" Chimney, . . . . .	50	"
Height of " above Grate, . . . . .	63	feet.
Consumption of Bituminous Coal per hour,	6160	lbs.
Water Evaporated by 1 lb. of Coal,	5	lbs.
Coal per hour to a square foot of Grate,	$20\frac{1}{2}$	"



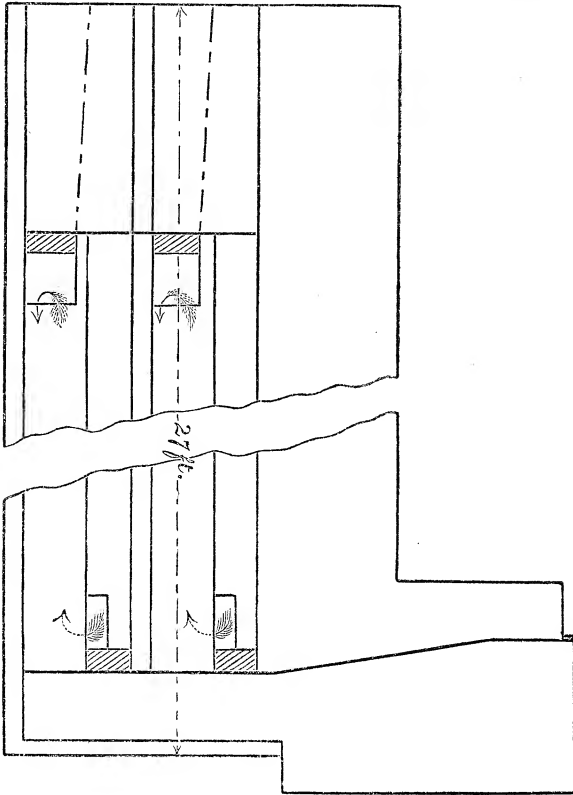
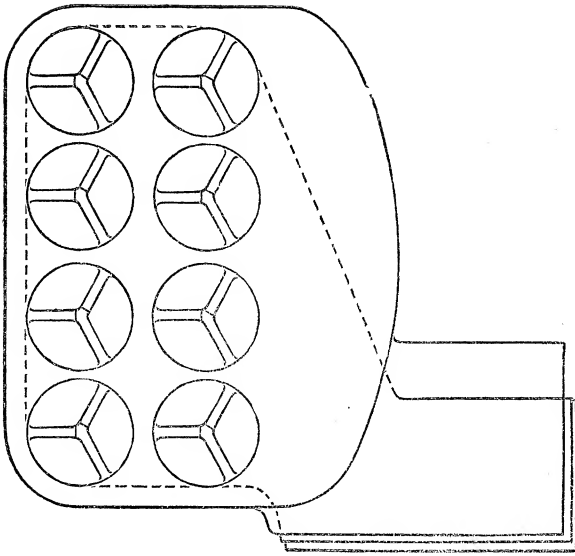
## HUMBOLDT.\*

Merchant Steamer running between New York and Havre. Engines and Boilers designed and constructed by Stillman, Allen & Co., New York.

	Feet.	Inches.
Length on Deck,	284	0
Breadth of Beam,	46	0
Depth of Hold,	27	0
Tonnage,	tons 2856	
Average Draft of Water,	(estimated) 19	3
Two Side Lever Engines.		
Diameter of Cylinders,	7	11
Length of Stroke,	9	0
Diameter of Paddle Wheels,	34	2
Length of Paddles,	12	3
Depth of " "	2	2
Number of Paddles in each Wheel,	36	
Average Dip of Wheel,	(estimated) 8	0
Average Number of Revolutions,	" 14	
Average Pressure of Steam,	" lbs. 15	
Cutting off at	4	0
Four Iron Boilers (back to back).		
Whole Amount of Fire Surface,	11,332	square feet.
" " Grate "	608	" "
Ratio of Fire Surface to cubic foot of Cylinder,	$12\frac{8}{10}$	to 1.
" " " Grate Surface,	$18\frac{6}{10}$	to 1.
Area of 1st, 2d, and 3d Flues, each	56	square feet.
" Chimney,	$56\frac{1}{2}$	" "
Height of " above Grate,	65	feet.
Consumption of Bituminous Coal per hour, est'd	6440	lbs.
Water Evaporated by 1 lb. of Coal,	7	" "
Coal per hour to a square foot of Grate,	$10\frac{1}{2}$	" "

*Note.*—The consumption of Fuel is estimated from the trial trip.

\* Now on her first passage.



## OSPREY.

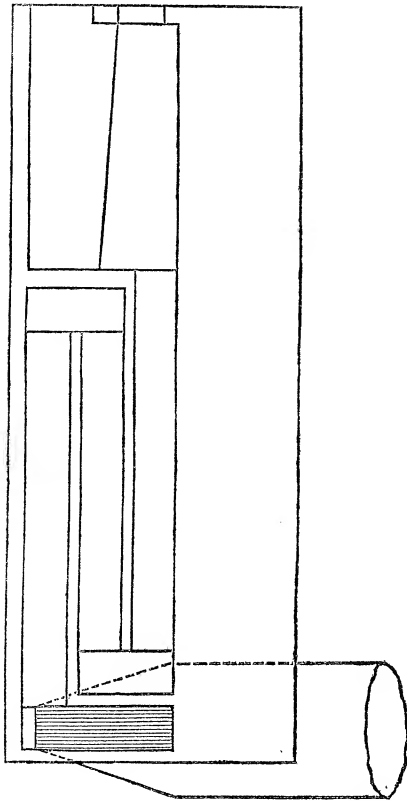
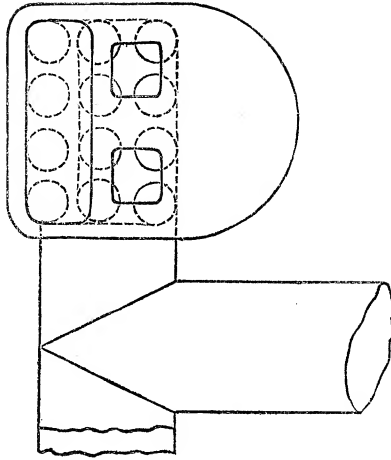
Merchant Steamer running between Philadelphia and Charleston. Engine and Boilers designed and constructed at the West Point Foundry.

	Feet.	Inches.
Length on Deck, . . . . .	145	0
Breadth of Beam, . . . . .	27	0
Depth of Hold, . . . . .	11	0
Tonnage, . . . . . tons	388	
Average Draft of Water, . . . . .	10	
One Steeple Engine.		
Diameter of Cylinder, . . . . .	4	6
Length of Stroke, . . . . .	6	0
Diameter of Paddle Wheels, . . . . .	23	0
Length of Paddles, . . . . .	6	0
Depth of " . . . . . 14 inches each, or	2	4
Number of Double Paddles in each Wheel,	20	
Average Dip of Wheel, . . . . .	3	6
Average Number of Revolutions, . . . . .	16	
Average Pressure of Steam, . . . . . lbs.	18	
Cutting off at . . . . .	3	9
Two Iron Boilers (one each side of engine).		
Whole Amount of Fire Surface, . . . . .	1420	square feet.
" " Grate Surface, . . . . .	80	"
Ratio of Fire Surface to cubic foot of Cylinder,	$14\frac{8}{10}$	to 1.
" " " Grate Surface, . . . . .	$17\frac{6}{10}$	to 1.
Area of 1st, 2d, and 3d Flues, each . . . . .	$9\frac{8}{10}$	square feet.
" Chimney, . . . . .	$10\frac{1}{2}$	"
Height of " above Grate, . . . . .	40	feet.
Consumption of Anthracite Coal per hour,*	1680	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{1}{10}\frac{5}{10}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	21	"

\* Fan blast under grate.



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## OSPREY.\*

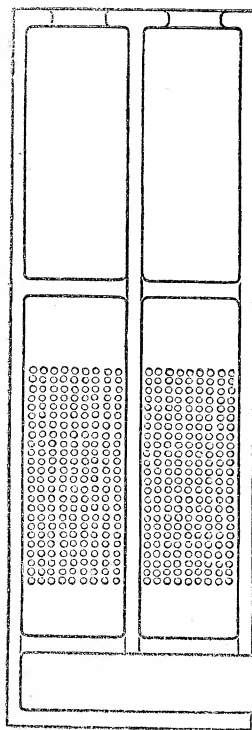
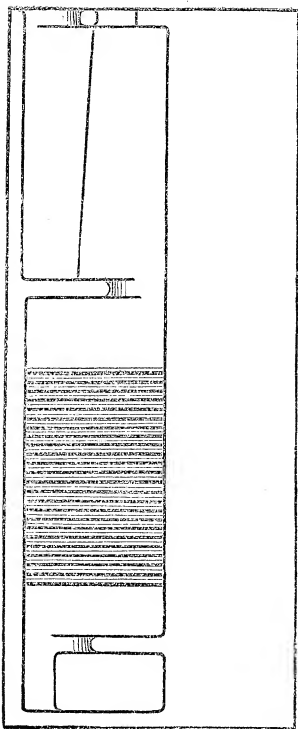
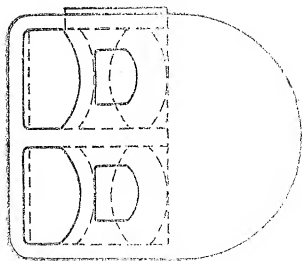
Merchant Steamer running between Philadelphia and Charleston. Engine designed and constructed at the West Point Foundry; boilers by Merrick & Son, Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	175	0
Breadth of Beam, . . . . .	27	0
Depth of Hold, . . . . .	18	0
Tonnage, . . . . . tons	610	
Average Draft of Water, . . . . .	9	6
One Steeple Engine.		
Diameter of Cylinder, . . . . .	4	6
Length of Stroke, . . . . .	6	0
Diameter of Paddle Wheels, . . . . .	24	6
Length of Paddles, . . . . .	6	0
Depth of " . . . . . 14 inches each, or	2	4
Number of Paddles in each Wheel,	20	
Average Dip of Wheel, . . . . .	3	6
Average Number of Revolutions, . . . . .	15	
Average Pressure of Steam, . . . . . lbs.	20	
Cutting off at . . . . .	3	9
Two Iron Boilers (one each side of engine); tubes 2 in. outside dia'r.		
Whole Amount of Fire Surface, . . . . .	2632	square feet.
“ “ Tube Surface, . . . . .	1766	“
“ “ Grate Surface, . . . . .	77	“
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	27½	to 1.
“ “ “ Grate Surface, . . . . .	34	to 1.
Area of space between Tubes, . . . . .	18	square feet.
“ Chimney, . . . . .	10½	“
Height of “ above Grate, . . . . .	40	feet.
Consumption of Anthracite Coal per hour, † . . . . .	1284	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7	lbs.
Coal per hour to a square foot of Grate, . . . . .	16 <sup>6</sup> / <sub>10</sub>	“

\* With increased hull, new boilers, and Pirsson's fresh water condenser. About ⅓th of the usual quantity of water is blown out, to prevent the accumulation of oil in the boiler.

† With fan blast under grate.

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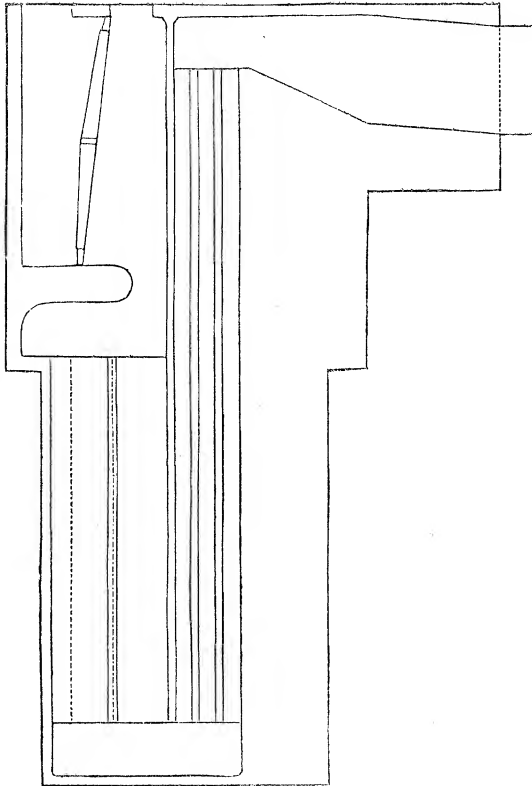
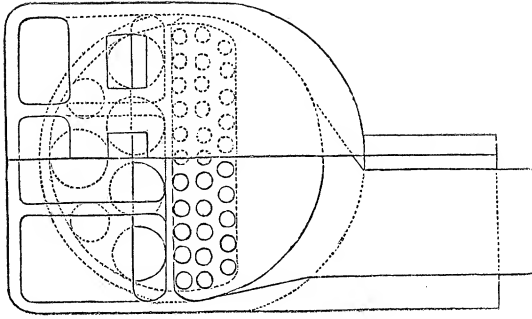


## ALBATROSS.\*

Merchant Steamer running between Philadelphia and Charleston. Engines and boilers designed and constructed by James T. Sutton & Co. Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	171	0
Breadth of Beam, . . . . .	27	4
Depth of Hold, . . . . .	19	0
Tonnage, . . . . .	tons 610	
Average Draft of Water, . . . . .	10	6
Two Oscillating Engines.		
Diameter of Cylinders, . . . . .	3	4
Length of Stroke, . . . . .	3	4
Diameter of Propeller, . . . . .	10	0
Length of do. . . . .	4	6
Angle at Hub, . . . . .	—	
“ Periphery, . . . . .	50°	
Pitch at “ . . . . .	26	6
Number of Blades, . . . . .	4	
Area of “ . . . . .	84 square feet.	
Average Number of Revolutions of Engines,	32	
“ “ “ “ Propeller,	56	
“ Pressure of Steam, . . . . .	lbs. 23	
Cutting off at . . . . .		1 ft. 8 in.
Two Iron Boilers (side by side,) . . . . .		
Whole Amount of Fire Surface, . . . . .	3334 square feet.	
“ “ “ Grate “ . . . . .	102 “	
Ratio of Fire Surface to cubic foot of Cylinder,	57½ to 1.	
“ “ “ Grate Surface,	32¾ to 1.	
Area of 1st Flues, . . . . .	11¾ square feet.	
“ 2d “ . . . . .	12 <sup>8</sup> / <sub>10</sub> “	
“ Chimney, . . . . .	14 “	
Height of “ above Grate, . . . . .	45 feet.	
Consumption of Anthracite Coal per hour,	1680 lbs.	
Water Evaporated by 1 lb. of Coal,	5 <sup>8</sup> / <sub>10</sub> “	
Coal per hour to a square foot of Grate, . . . . .	16½ “	

\* With Pirsson's Fresh Water Condenser.

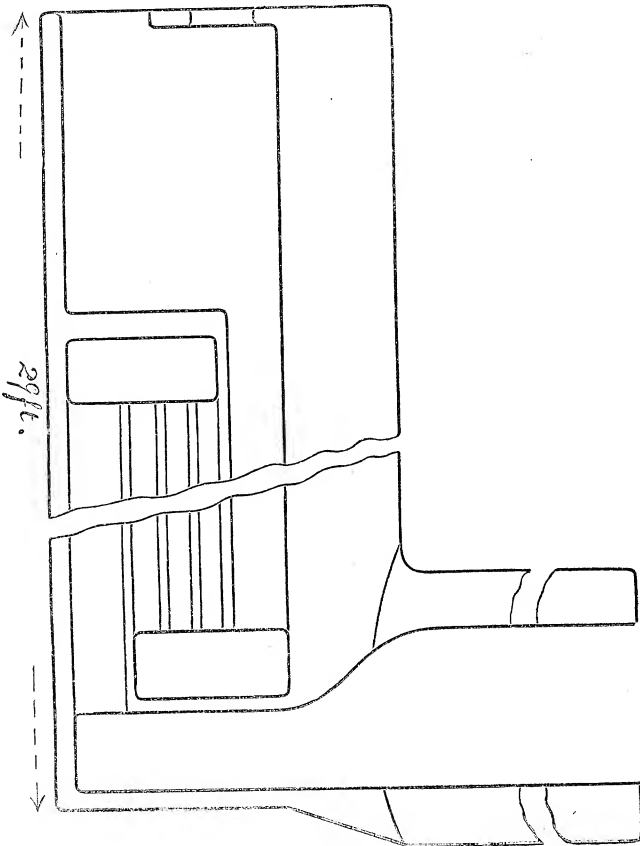
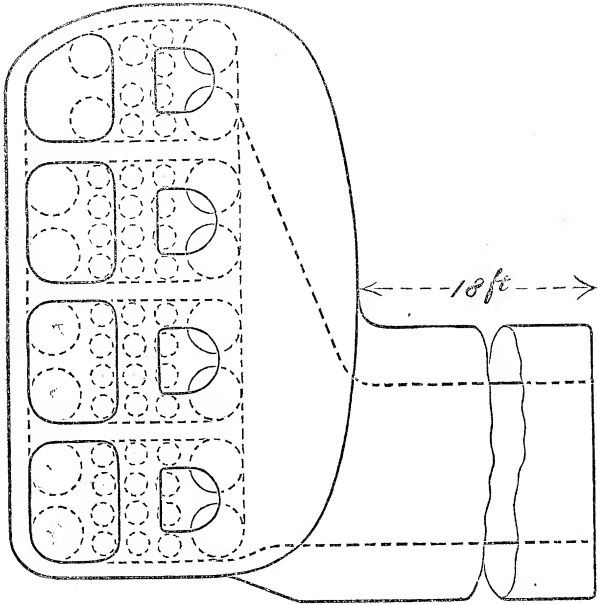


## PIONEER.\*

Merchant Steamer to run between New York and Liverpool.  
Engines and Boilers, designed and constructed at the West Point Foundry.

	Feet.	Inches.
Length on Deck, . . . . .	230	0
Breadth of Beam, . . . . .	42	0
Depth of Hold, . . . . .	31	0
Tonnage, . . . . . tons	1903	
Average Draft of Water, (estimated) . . . . .	19	0
Two Vertical Direct Action Trunk Engines (Cylinders over Cranks).		
Diameter of Cylinders, . . . . .	7	$\frac{1}{2}$
"    Trunks, . . . . .	3	3
Length of Stroke, . . . . .	4	3
Diameter of Propeller, . . . . .	16	0
Length of " . . . . .	5	0
Angle at Hub, . . . . .	17°	
"    Periphery, . . . . .	56°	
Pitch at Hub, . . . . .	27	6
"    at Periphery, . . . . .	34	0
Number of Blades, . . . . .	3	
Area " . . . . .	108	square feet.
Average Number of Revolutions, (estimated) . . . . .	35	
Average Pressure of Steam, . . . . . lbs.	15	
Cutting off at . . . . .	2	$1\frac{1}{2}$
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	7279	square feet.
"    "    Grate " . . . . .	217	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	28	to 1.
"    "    "    Grate Surface, . . . . .	$33\frac{1}{2}$	to 1.
Area of 1st Flues, . . . . .	29	square feet.
"    2d " . . . . .	$30\frac{4}{10}$	"
"    3d " . . . . .	$27\frac{1}{4}$	"
"    Chimney, . . . . .	32	"
Height of " above Grate, . . . . .	59	feet. 6
Consumption of Bituminous Coal per hour, . . . . .	—	
Coal per hour to a square foot of Grate, . . . . .	—	

\* Not yet finished.



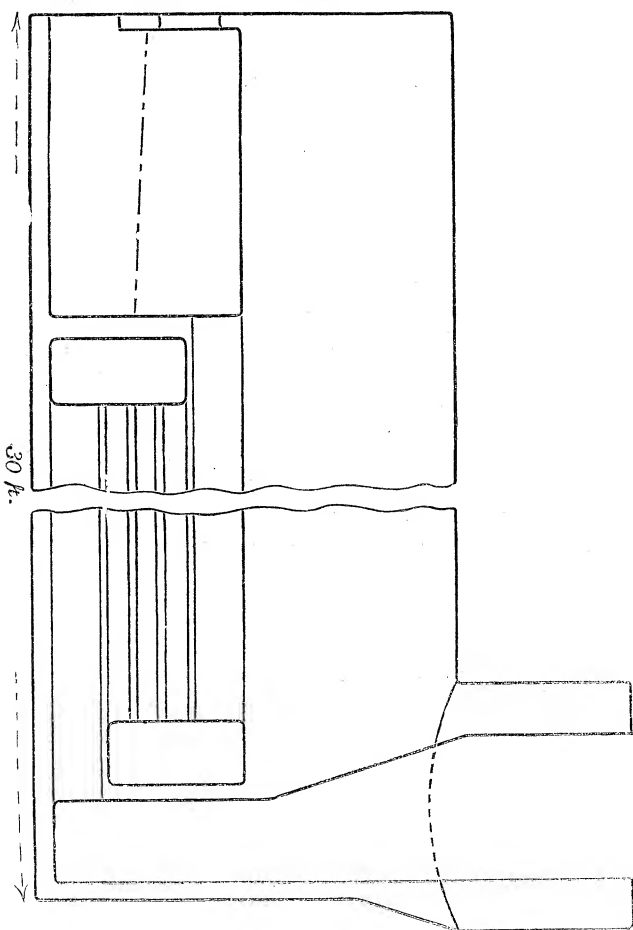
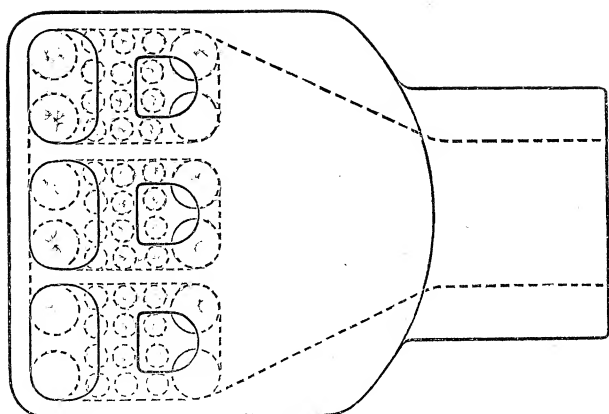
## CITY OF PITTSBURGH.\*

Merchant Steamer to run between Philadelphia and Liverpool. Engines and boilers designed and constructed at the West Point Foundry.

	Feet.	Inches.
Length on Deck, . . . . .	245	0
Breadth of Beam, . . . . .	38	0
Depth of Hold, . . . . .	33	0
Tonnage, . . . . . tons	1672	
Average Draft of Water, (estimated) . . . . .	18	0
Two Vertical Direct Action Trunk Engines (Cylinders over Cranks).		
Diameter of Cylinders, . . . . .	7	$\frac{1}{2}$
“ Trunks, . . . . .	3	3
Length of Stroke, . . . . .	4	3
Diameter of Propeller, . . . . .	16	0
Length of “ . . . . .	5	0
Angle at Hub, . . . . .	16°	
“ Periphery, . . . . .	54°	
Pitch at Hub, . . . . .	29 ft.	6 in.
“ Periphery, . . . . .	36	0
Number of Blades, . . . . .	3	
Area “ . . . . .	108 square feet.	
Average Number of Revolutions, (estimated) . . . . .	35	
“ Pressure of Steam, “ . . . . .	lbs. 15	
Cutting off at . . . . .	2	$1\frac{1}{2}$
Three Iron Boilers (side by side,)		
Whole Amount of Fire Surface, . . . . .	8028 square feet.	
“ “ Grate “ . . . . .	226 “	
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$30\frac{9}{10}$	to 1.
“ “ “ Grate Surface, . . . . .	$35\frac{1}{2}$	to 1.
Area of 1st Flues, . . . . .	$28\frac{4}{10}$	square feet.
“ 2d “ . . . . .	$37\frac{6}{10}$	“
“ 3d “ . . . . .	$28\frac{4}{10}$	“
“ Chimney, . . . . .	$37\frac{6}{10}$	“
Height of “ above Grate, . . . . .	59 ft.	6 in.
Consumption of Coal per hour, . . . . .	—	
Water Evaporated by 1 lb. of Coal, . . . . .	—	
Coal per hour to a square foot of Grate, . . . . .	—	

\* Not yet Finished.

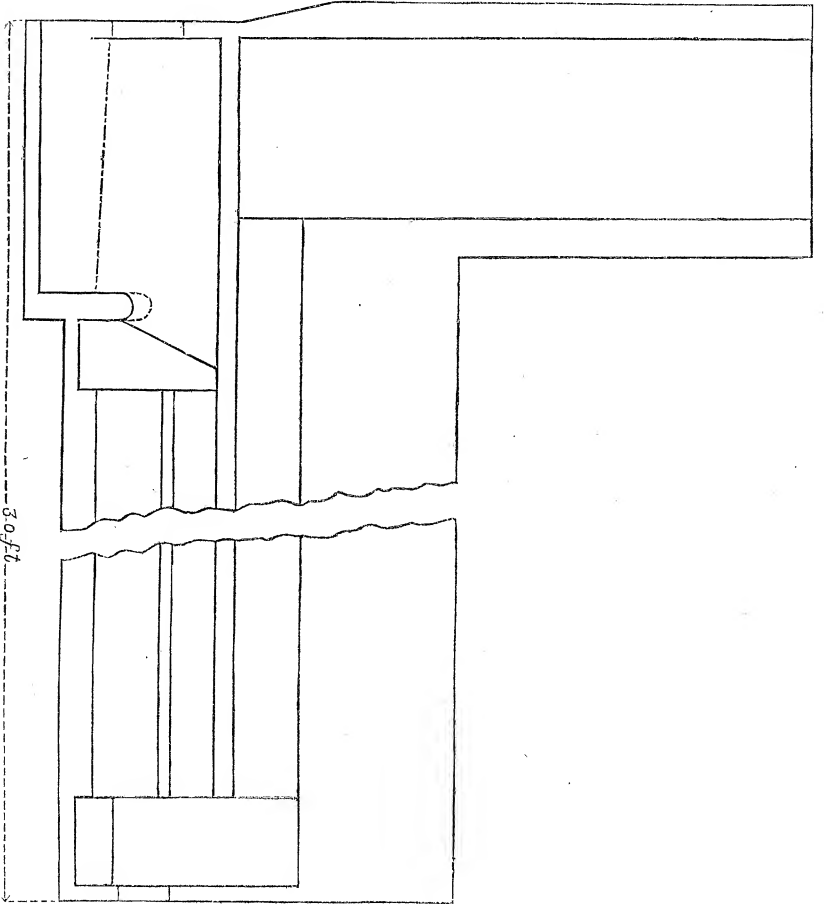
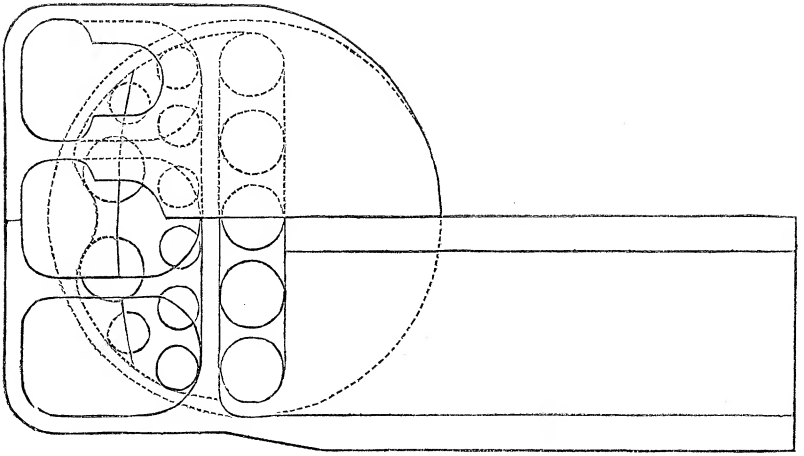




## EL DORADO.

Merchant Steamer running from New Orleans to Chagres. Engines and Boilers designed and constructed by Cunningham, Belknap & Co., New York.

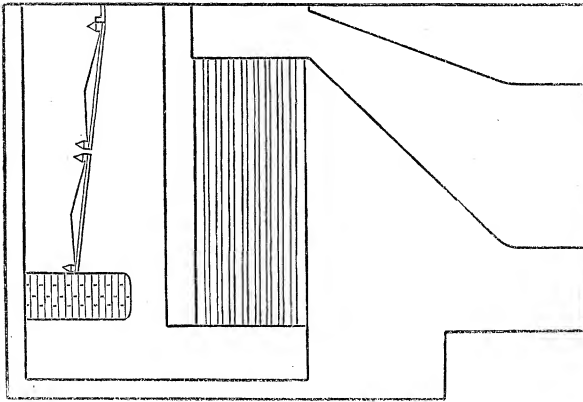
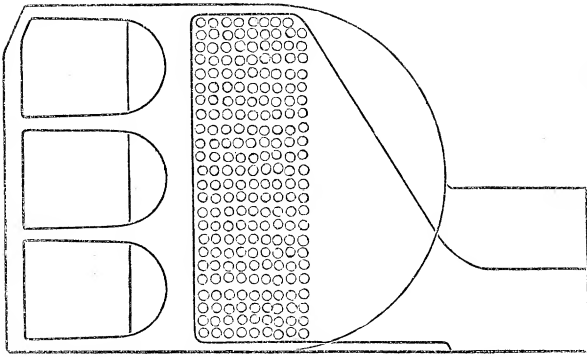
	Feet.	Inches.
Length on Deck, . . . . .	235	0
Breadth of Beam, . . . . .	31	0
Depth of Hold, . . . . .	23	0
Tonnage, . . . . . tons 1092		
Average Draft of Water, . . . . .	12	0
Two Beam Engines.		
Diameter of Cylinders, . . . . .	4	2
Length of Stroke, . . . . .	10	
Diameter of Paddle Wheels, . . . . .	29	4
Length of Paddles, . . . . .	8	10
Depth of " . . . . .	2	0
Number of Paddles in each Wheel, . . . . .	30	
Average Dip of Wheel, . . . . .	5	0
Average Number of Revolutions, . . . . .	16	
Average Pressure of Steam, . . . . .	" lbs. 10	
Cutting off at . . . . .	5	0
Two Iron Boilers (side by side)		
Whole Amount of Fire Surface, . . . . .	3838	square feet.
" " Grate " . . . . .	143	" "
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	14	to 1.
" " " Grate Surface, . . . . .	$26\frac{8}{10}$	to 1.
Area of 1st Flues, . . . . .	28	square feet.
" 2d " . . . . .	$26\frac{4}{10}$	" "
" Chimney, . . . . .	32	" "
Height of " above Grate, . . . . .	59	feet.
Consumption of Bituminous Coal per hour, . . . . .	2500	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$6\frac{1}{4}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	17	" "



## MONUMENTAL CITY.

Merchant Steamer running from Panama to San Francisco. Engines and boilers designed and constructed by Murry & Hazlehurst, Baltimore.

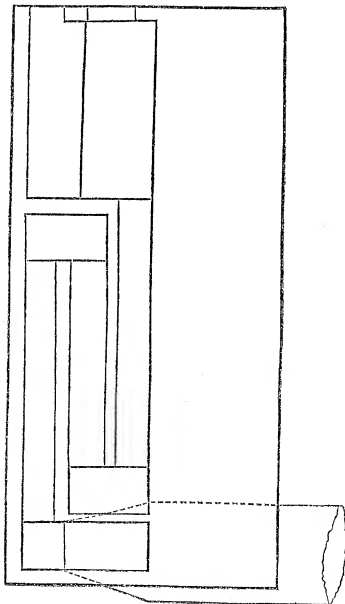
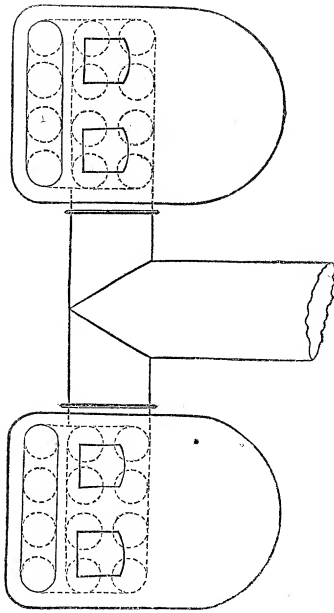
	Feet.	Inches.
Length on Deck, . . . . .	180	0
Breadth of Beam, . . . . .	30	0
Depth of Hold, . . . . .	15	0
Tonnage, . . . . .	tons 768	
Average Draft of Water, . . . . .	12	0
Two Oscillating Engines (direct action).		
Diameter of Cylinders, . . . . .	3	8
Length of Stroke, . . . . .	3	0
Diameter of Propeller, . . . . .	12	0
Length of " . . . . .	3	0
Angle at Hub, . . . . .	10°	
" at Periphery, . . . . .	55½°	
Pitch at " . . . . .	25	0
Number of Blades, . . . . .	4	
Area of " . . . . .	54 <sup>4</sup> / <sub>10</sub>	square feet.
Average Number of Revolutions, . . . . .	40	
Average Pressure of Steam, . . . . .	lbs. 15	
Cutting off at . . . . .	2	0
Two Iron Boilers (side by side).		
Whole Amount of Fire Surface, . . . . .	3230	square feet.
" " Tube " . . . . .	2520	"
" " Grate " . . . . .	102	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	51	to 1.
" " " Grate Surface . . . . .	31½	to 1.
Area of Tubes, . . . . .	21	square feet.
" Chimney, . . . . .	16	"
Height of " above Grate, . . . . .	49 ft. 7 in.	
Consumption of Bituminous Coal per hour, . . . . .	1680	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	8	"
Coal per hour to a square foot of Grate, . . . . .	16 <sup>5</sup> / <sub>10</sub>	"



## VIXEN.

War Steamer belonging to the United States Navy. Engine and boilers designed and built by the West Point Foundry.

	Feet.	Inches.
Length on Deck, . . . . .	118	0
Breadth of Beam, . . . . .	22	6
Depth of Hold, . . . . .	9	3
Tonnage, . . . . . tons	234	
Average Draft of Water, . . . . .	7	0
One Horizontal Half Beam Engine (Lighthall's patent).		
Diameter of Cylinder, . . . . .	3	0
Length of Stroke, . . . . .	6	0
Diameter of Paddle Wheels, . . . . .	18	6
Length of Paddles, . . . . .	6	3
Depth of " . . . . .	1	9
Number of Paddles in each Wheel, . . . . .	14	
Average Dip of Wheel, . . . . .	3	0
Average Number of Revolutions, . . . . .	15	
Average Pressure of Steam, . . . . . lbs,	15	
Cutting off at . . . . .	3	0
Two Iron Boilers (one each side of engine).		
Whole Amount of Fire Surface, . . . . .	756	square feet.
" " Grate " . . . . .	47	" "
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	18	to 1.
" " " Grate Surface, . . . . .	16	to 1.
Area of 1st, 2d, and 3d Flues, each . . . . .	$6\frac{3}{10}$	square feet.
" Chimney, . . . . .	$6\frac{3}{10}$	" "
Height of " above Grate, . . . . .	43 ft. 9 in.	
Consumption of Bituminous Coal per hour, . . . . .	600	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$4\frac{1}{2}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	$12\frac{3}{4}$	" "



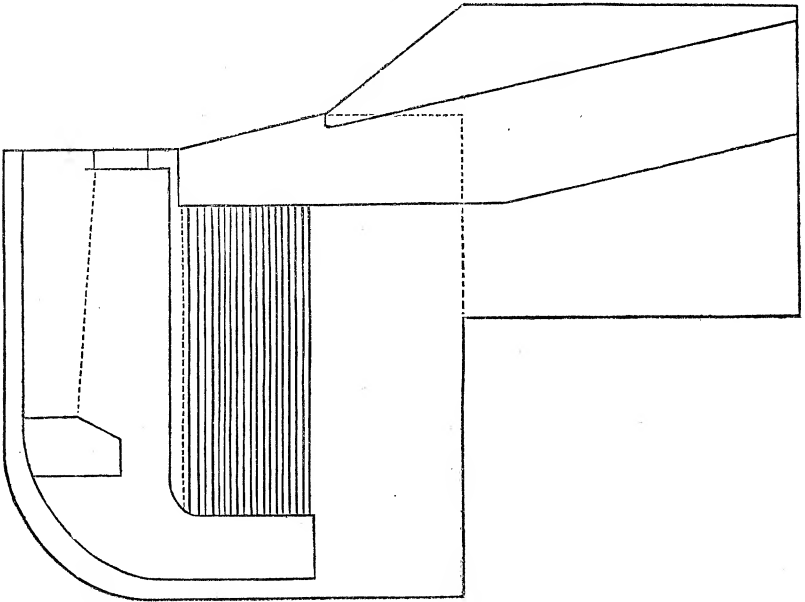
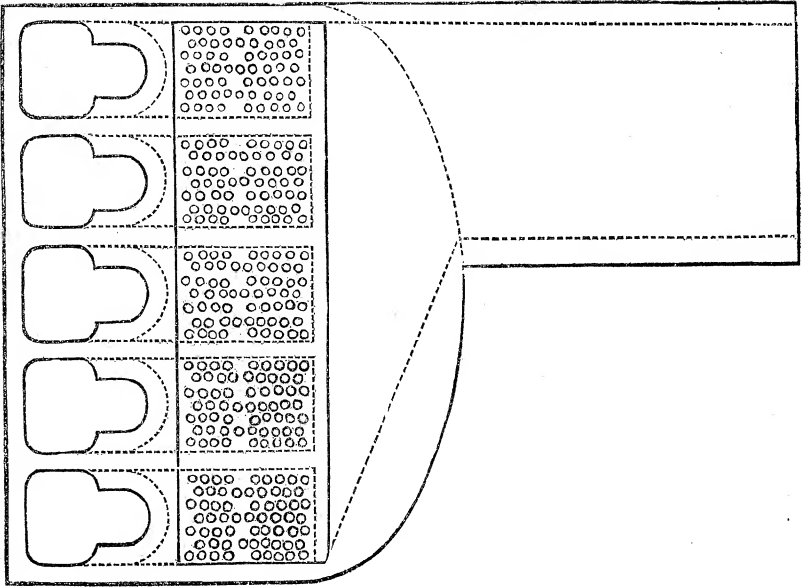
## GOLDEN GATE.\*

Merchant Steamer to run from San Francisco to Panama. Engines designed and constructed by Stillman Allen & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	265	0
Breadth of Beam, . . . . .	40	0
Depth of Hold, . . . . .	22	0
Tonnage, . . . . . tons 2030		
Average Draft of Water, (estimated) . . . . .	17	6
Two Oscillating Engines.		
Diameter of Cylinders, . . . . .	7	1
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	32	0
Length of Paddles, . . . . .	11	0
Depth of " . . . . .	2	4
Number of Paddles in each Wheel, . . . . .	30	
Average Dip of Wheel, (estimated) . . . . .	6	0
Average Number of Revolutions, . . . . .	—	
Average Pressure of Steam, . . . . .	—	
Cutting off at . . . . .	—	
Four Iron Boilers, two aft and two forward of engines, two chimnies.		
Whole Amount of Fire Surface, . . . . .	12,052	square feet.
“ “ Tube Surface, tubes 3 ins. bore 8396		“
“ “ Grate Surface, . . . . .	367	“
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	17	to 1.
“ “ “ Grate Surface, . . . . .	32 $\frac{8}{10}$	to 1.
Area of tubes . . . . .	61 $\frac{3}{4}$	square feet.
“ Chimnies, . . . . .	57	“
Height of “ above Grate, . . . . .	60	feet.
Consumption of Bituminous Coal per hour, . . . . .		
Water Evaporated by 1 lb. of Coal, . . . . .		
Coal per hour to a square foot of Grate, . . . . .		

\* Finished but not yet made a trial trip.



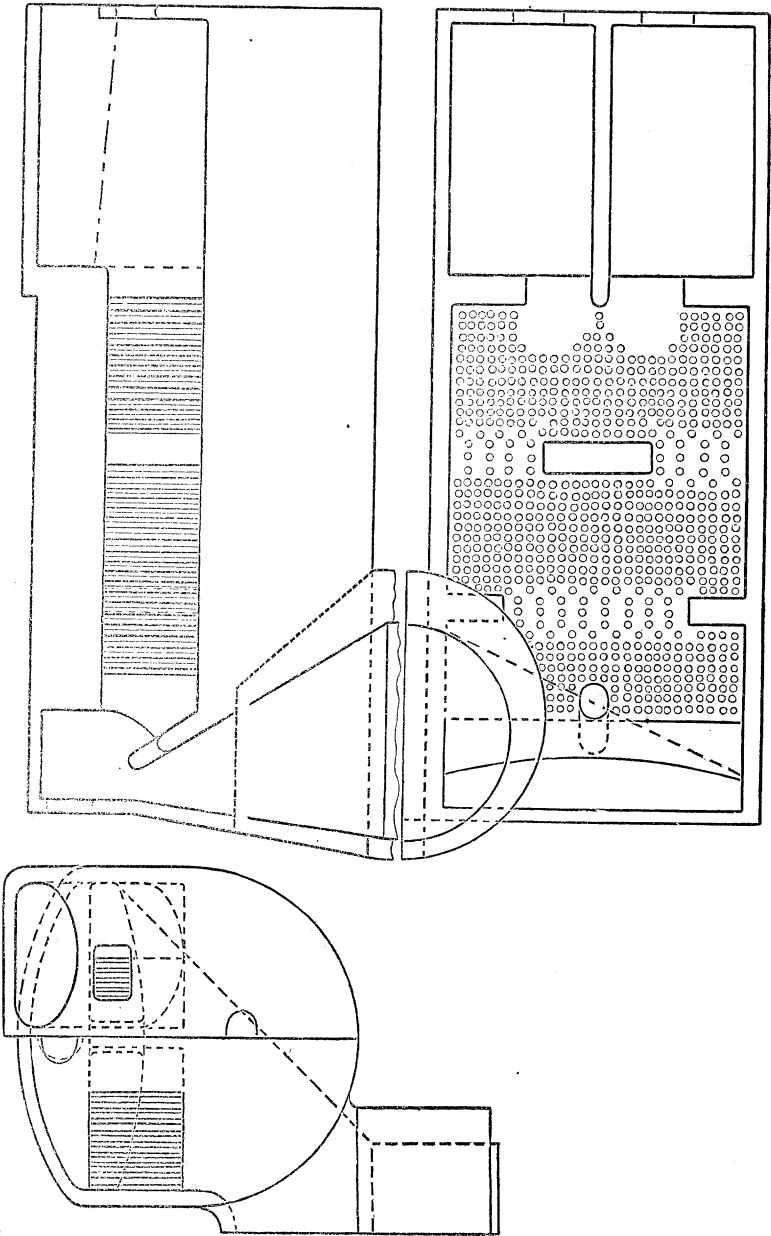


## CONSTITUTION.

Merchant Steamer running between Panama and San Francisco. Engines designed and constructed by I. P. Morris & Co., of Philadelphia; boilers by R. F. Loper, Esq., and constructed by I. P. Morris & Co.

	Feet.	Inches.
Length on Deck, . . . . .	165	0
Breadth of Beam, . . . . .	25	4
Depth of Hold, . . . . .	17	0
Tonnage, . . . . . tons 467		
Average Draft of Water, . . . . .	11	0
Two Direct Action Engines, Cylinders above Cranks.		
Diameter of Cylinders, . . . . .	2	10
Length of Stroke, . . . . .	2	10
Diameter of Propeller, . . . . .	10	4
Length of " . . . . .	4	7
Angle at Hub, . . . . .	30°	
" at Periphery, . . . . .	45°	
Pitch at " . . . . .	32	5½
Number of Blades, . . . . .	3	
Area of " . . . . .	68½	square feet.
Average Number of Revolutions, . . . . .	40	
Average Pressure of Steam, . . . . . lbs. 32		
Cutting off at . . . . .	1	9
Two Iron Boilers; tubes 2 in. outside diameter.		
Whole Amount of Fire Surface, . . . . .	3316	square feet.
" " Tube Surface, . . . . .	2188	"
" " Grate Surface, . . . . .	96	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	93	to 1.
" " " Grate Surface, . . . . .	34½	to 1.
Area of space between Tubes, . . . . .	20	square feet.
" Chimney, . . . . .	19 <sup>6</sup> / <sub>10</sub>	"
Height of " above Grate, . . . . .	46	feet.
Consumption of Anthracite Coal per hour,* . . . . .	—	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	—	lbs.
Coal per hour to a square foot of Grate, . . . . .	—	"

\* No authentic account of fuel consumed.

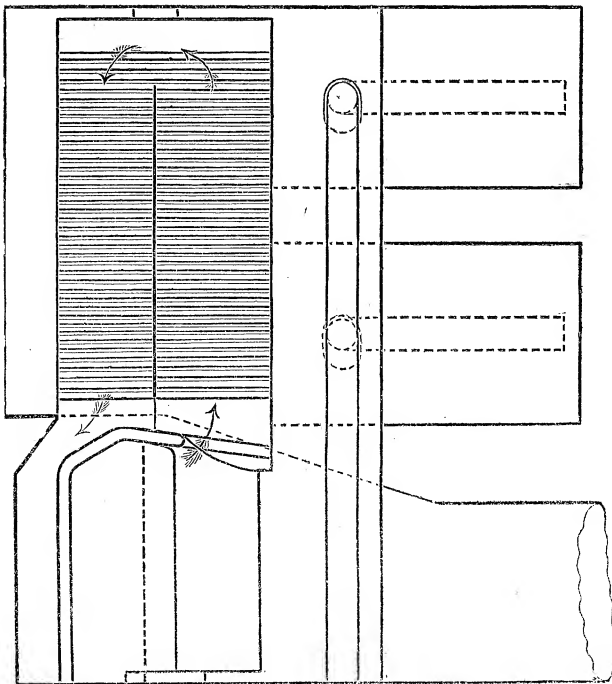
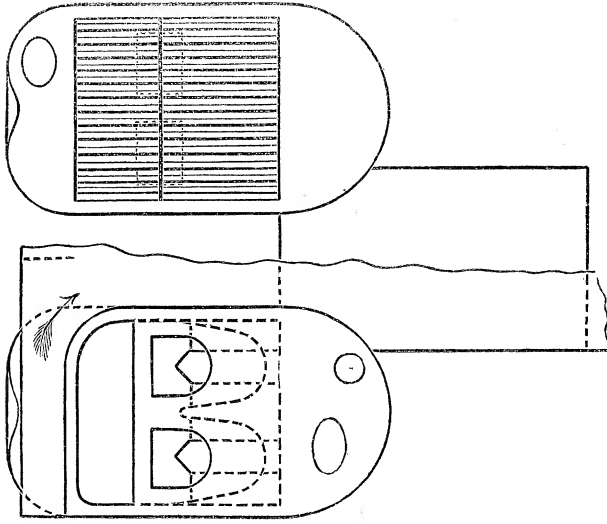


## UNION.

Merchant Steamer running between Panama and San Francisco. Engines and Boilers, designed and constructed Reaney, Neafie & Co., Philadelphia.

	Feet.	Inches.
Length on Deck,	180	0
Breadth of Beam,	25	4
Depth of Hold,	17	0
Tonnage,	tons 513	
Average Draft of Water,	11	0
Two Direct Action Engines, Cylinders over Cranks.		
Diameter of Cylinders,	2	10
Length of Stroke,	2	10
Diameter of Propeller,	10	0
Length of " "	4	4
Angle at Hub,	30°	
" Periphery,	49°	
Pitch at Centre of Pressure,	31	4
Number of Blades,	4	
Area " "	78 square feet.	
Average Number of Revolutions,	40	
Average Pressure of Steam,	lbs. 30	
Cutting off at	1	5
Two Iron Boilers; tubes 2 in. diameter outside.		
Whole Amount of Fire Surface,	4150 square feet.	
" " Tube " "	3264	" "
" " Grate " "	62½	" "
Ratio of Fire Surface to cubic foot of Cylinder,	118 to 1.	
" " " Grate Surface,	66 $\frac{4}{10}$ to 1.	
Area of Space between Tubes,	17 square feet.	
" Chimney,	19 $\frac{6}{10}$	" "
Height of " above Grate,	40 feet.	
Consumption of Anthracite Coal per hour,*	1200 lbs.	
Water Evaporated by 1 lb. of Coal,	7 $\frac{3.5}{100}$	" "
Coal per hour to a square foot of Grate,	19 $\frac{2}{10}$	" "

\* On trial trip to New York.

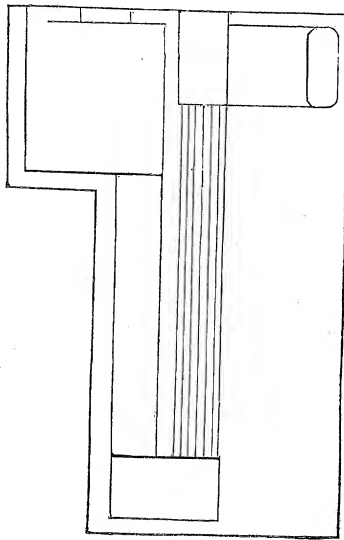
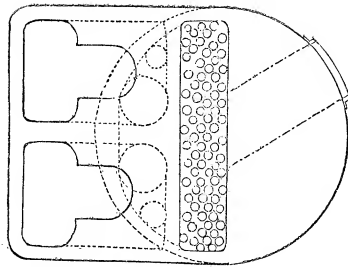


## MASSACHUSETTS.

War Steamer, belonging to the United States Navy. Engines and Boilers designed by John Ericsson, Esq., and constructed by Hogg & Delamater, New York.

	Feet.	Inches.
Length on Deck, . . . . .	161	0
Breadth of Beam, . . . . .	31	9
Depth of Hold, . . . . .	20	0
Tonnage, . . . . . tons	779	
Average Draft of Water, . . . . .	15	3
Two Inclined Engines.		
Diameter of Cylinders, . . . . .	2	1
Length of Stroke, . . . . .	3	0
Diameter of Propeller, . . . . .	9	6
Length of " " . . . . .	3	1 $\frac{3}{4}$
Angle at Hub, . . . . .	—	
" " Periphery, . . . . .	56°	
Pitch at Periphery, . . . . .	20	0
Number of Blades, . . . . .	6	
Area " " . . . . .	75	square feet.
Average Number of Revolutions, . . . . .	50	
" " Pressure of Steam, . . . . . lbs.	40	
Cutting off at . . . . .	1	6
Two Iron Boilers (side by side,)		
Whole Amount of Fire Surface, . . . . .	1580	square feet.
" " Grate " " . . . . .	47	" "
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	77 $\frac{4}{10}$	to 1.
" " " " Grate Surface, . . . . .	33 $\frac{6}{10}$	to 1.
Area of 1st Flues, . . . . .	6 $\frac{8}{10}$	square feet.
" Tubes, . . . . .	5 $\frac{4}{10}$	" "
" Chimney, . . . . .	6 $\frac{3}{10}$	" "
Height of " above Grate, . . . . .	—	
Consumption of Anthracite Coal per hour, . . . . .	940	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 $\frac{8}{10}$	" "
Coal per hour to a square foot of Grate, . . . . .	20	" "

\* Draft produced by an Exhausting Fan in chimney.



## RESCUE.\*

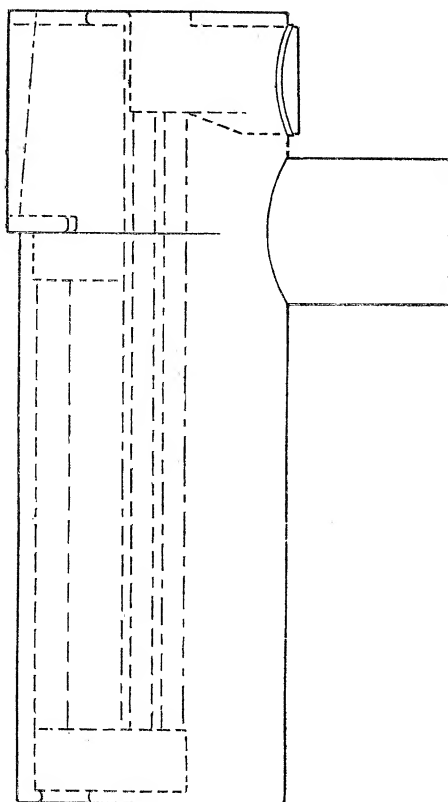
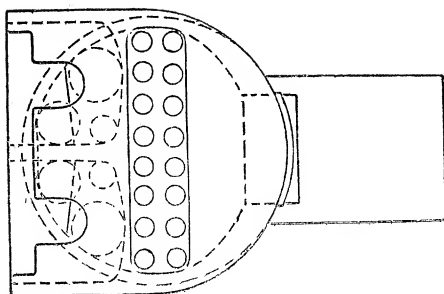
Steam Tug for New York Harbor. Engines and Boiler designed and constructed by Reaney, Neafie & Co., Philadelphia.

	Feet.	Inches.
Length on Deck,	106	6
Breadth of Beam,	20	0
Depth of Hold,	9	0
Tonnage,	tons 173	
Average Draft of Water (estimated),	9	9
Two Vertical Direct Action Engines; Cylinders over Cranks.		
Diameter of Cylinders,	2	2
Length of Stroke,	2	2
Diameter of Propeller,	8	2
Length of " "	4	0
Angle at Hub,	30°	
" Periphery,	48°	
Pitch at Centre of Pressure,	18	6
Number of Blades,	4	
Area of " "	56 square feet.	
Average Number of Revolutions (estimated),	56	
" Pressure of Steam,	lbs. 35	
Cutting off at	11½ inches.	
One Iron Boiler.		
Whole Amount of Fire Surface,	1013 square feet.	
" " " Grate "	36 "	
Ratio of Fire Surface to cubic foot of Cylinder,	63 $\frac{3}{10}$ to 1.	
" " " Grate Surface,	28 to 1.	
Area of 1st Flues,	6½ square feet.	
" 2d "	4¼ "	
" Chimney,	7 "	
Height of " above Grate,	32 feet.	
Consumption of Anthracite Coal per hour,	—	
Water Evaporated by 1 lb. of Coal,	—	
Coal per hour to a square foot of Grate,	—	

\* Not yet Finished.



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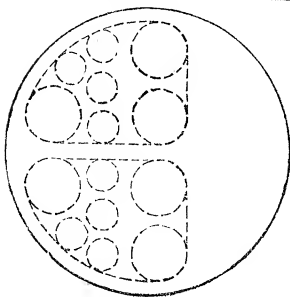
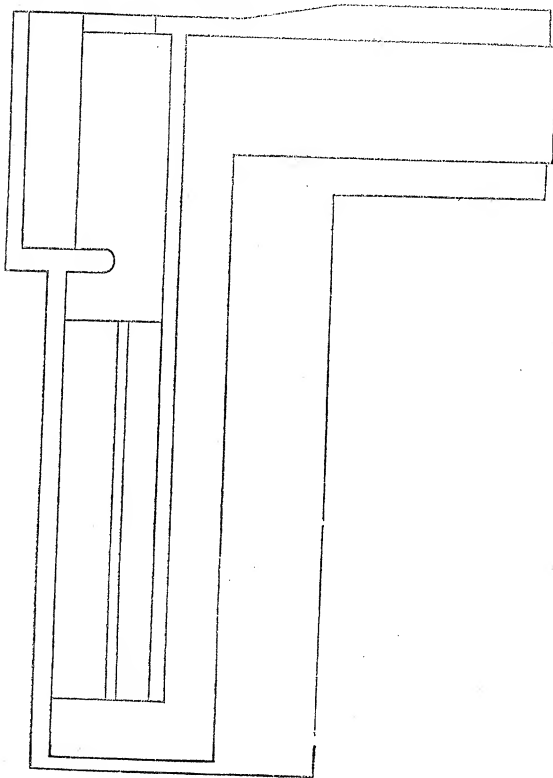
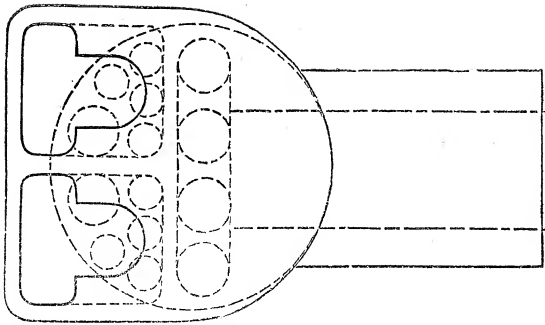
## NORTH AMERICA.

River Steamer running on the Hudson river from New York to Albany. Engine and Boilers designed and constructed by James Cunningham, Esq., Phoenix Foundry, New York.

	Feet.	Inches.
Length on Deck, . . . . .	230	0
Breadth of Beam, . . . . .	26	0
Depth of Hold, . . . . .	9	0
Tonnage, . . . . .	tons 527	
Draft of Water, . . . . .	5	0
One Beam Engine,		
Diameter of Cylinder, . . . . .	4	0
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	28	0
Length of Paddles, . . . . .	10	0
Depth of " . . . . .	2	4
Number of Paddles in each Wheel, 28, divided in two rows of 14 each.		
Average Dip of Wheel, . . . . .	2	4
Average Number of Revolutions, . . . . .	23	
Average Pressure of Steam, . . . . .	lbs. 35	
Cutting off at . . . . .	5	6
Two Iron Boilers (one on each guard).*		
Whole Amount of Fire Surface, . . . . .	1876	square feet.
"    "    Grate " . . . . .	84	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$13\frac{6}{10}$	to 1.
"    "    "    Grate Surface . . . . .	$22\frac{3}{10}$	to 1.
Area of 1st Flues, . . . . .	17	square feet.
"    2d " . . . . .	14	"
"    Chimnies, . . . . .	17	"
Height of " above Grate, . . . . .	50	feet.
Consumption of Anthracite Coal per hour, † . . . . .	4000	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{4}{10}$	lbs
Coal per hour to a square foot of Grate, . . . . .	$47\frac{6}{10}$	"

\* These boilers were the first of this form built, and may be considered the first that used anthracite coal with success.

† Fan blast under grate.



## SOUTH AMERICA.

River Steamer running from New York to Albany. Engine and Boilers designed and constructed by James Cunningham, Esq., Phoenix Foundry, New York.

	Feet.	Inches.
Length on Deck, . . . . .	260	0
Breadth of Beam, . . . . .	26	9
Depth of Hold, . . . . .	9	3
Tonnage, . . . . . tons 633		
Average Draft of Water, . . . . .	5	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	4	6
Length of Stroke, . . . . .	11	
Diameter of Paddle Wheels, . . . . .	30	0
Length of Paddles, . . . . .	11	
Depth of " . . . . . 14 inches each, or	2	4
Number of double Paddles in each Wheel, . . . . .	26	
Average Dip of Wheel, . . . . .	2	4
Average Number of Revolutions, . . . . .	24	
Average Pressure of Steam, . . . . . "lbs. 45		
Cutting off at . . . . .	5	6
Two Iron Boilers (one on each guard).		
Whole Amount of Fire Surface, . . . . .	2490	square feet.
" " Grate " . . . . .	100	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$14\frac{1}{100}$	to 1.
" " " Grate Surface, . . . . .	$24\frac{9}{100}$	to 1.
Area of 1st Flues, . . . . .	17	square feet.
" 2d " . . . . .	14	"
" Chimneys, . . . . .	17	"
Height of " above Grate, . . . . .	50	feet.
Consumption of Anthracite Coal per hour,* . . . . .	6000	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{5}{100}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	60	"

\* Fan blast under grate.

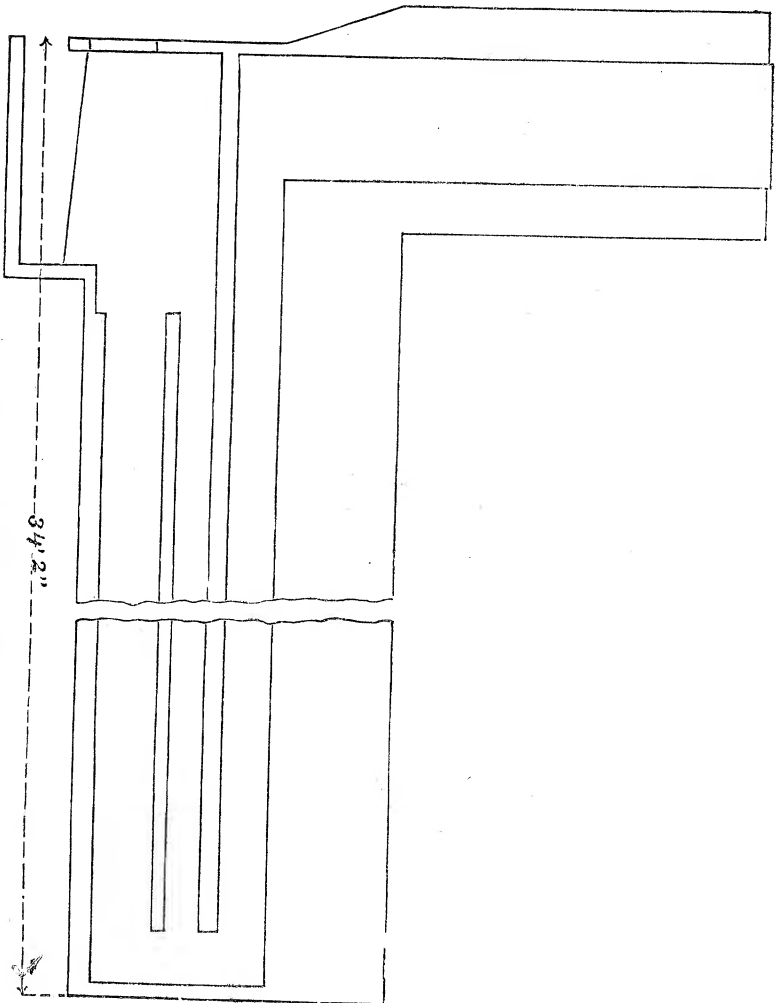
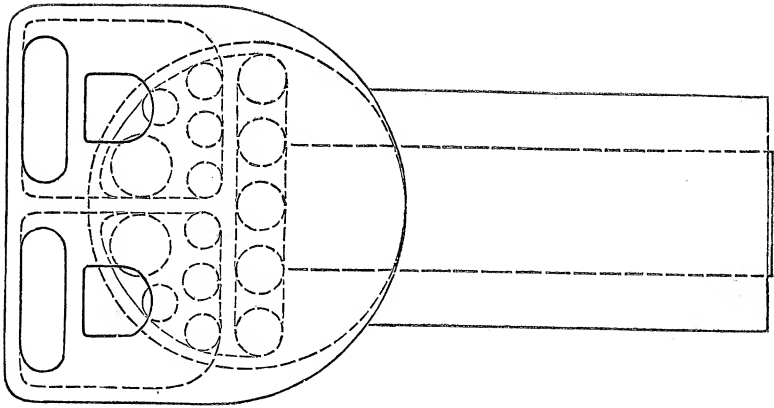
Boilers with same diameter of shell and flues, but six feet longer and one foot more front, giving increased grate surface.

## OREGON.

River Steamer running from New York to Albany. Engine and Boilers designed and constructed by Stillman Allen & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	318	0
Breadth of Beam, . . . . .	35	0
Depth of Hold, . . . . .	10	0
Tonnage, . . . . . tons 1094		
Average Draft of Water, . . . . .	6	
One Beam Engine.		
Diameter of Cylinder, . . . . .	6	
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	34	0
Length of Paddles, . . . . .	11	0
Depth of " . . . . .	1	6
Number of Paddles in each Wheel, . . . . .	28	
Average Dip of Wheel, . . . . .	4	0
Average Number of Revolutions, . . . . .	19	
Average Pressure of Steam, . . . . .	30 lbs.	
Cutting off at . . . . .	5	6
Two Iron Boilers, (one on each guard).		
Whole Amount of Fire Surface, . . . . .	3756 square feet.	
"    "    Grate Surface, . . . . .	120	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	12 to 1.	
"    "    "    Grate Surface, . . . . .	$31\frac{3}{10}$ to 1.	
Area of 1st Flues, . . . . .	$21\frac{1}{4}$ square feet	
"    2d, " . . . . .	14	"
"    Chimnies, . . . . .	$19\frac{1}{4}$	"
Height of " above Grate, . . . . .	60 feet.	
Consumption of Anthracite Coal per hour,*	6650 lbs.	
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{1}{2}$ "	
Coal per hour to a square foot of Grate, . . . . .	55 "	

\* Fan blast under grate.



## ALIDA.

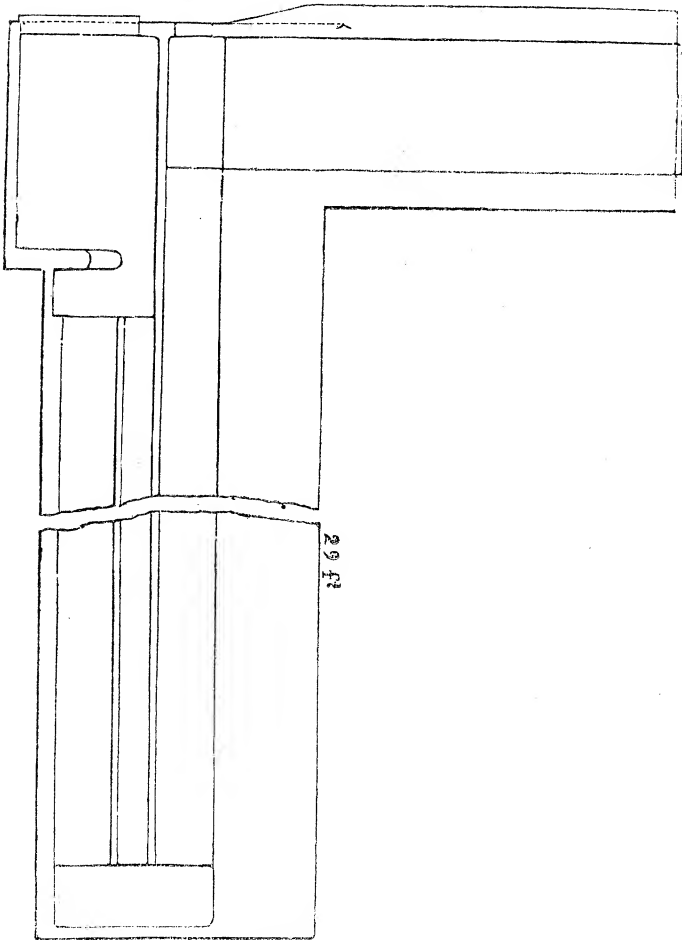
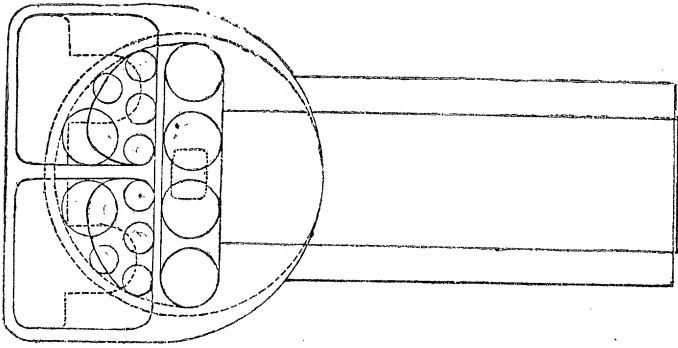
River Steamer running from New York and Albany, Engine and Boilers designed and constructed by H. R. Dunham & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	276	0
Breadth of Beam, . . . . .	28	6
Depth of Hold, . . . . .	9	6
Tonnage, . . . . . tons	741	
Average Draft of Water, . . . . .	5	6
One Beam Engine		
Diameter of Cylinder, . . . . .	4	8
Length of Stroke, . . . . .	12	0
Diameter of Paddle Wheels, . . . . .	32	8
Length of Paddles, . . . . .	9	6
Depth of " . . . . .	2	9
Number of Paddles in each Wheel, . . . . .	30	
Average Dip of Wheel, . . . . .	2	11
Average Number of Revolutions, . . . . .	23	
Average Pressure of Steam, . . . . . lbs.	40	
Cutting off at . . . . .	6	0
Two Iron Boilers (one on each guard).		
Whole Amount of Fire Surface, . . . . .	2786	square feet.
" " Grate " . . . . .	100	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$13\frac{6}{10}$	to 1.
" " " Grate Surface, . . . . .	$27\frac{9}{10}$	to 1.
Area of 1st Flues, . . . . .	17	square feet.
" 2d " . . . . .	$14\frac{1}{2}$	"
" Chimnies, . . . . .	21	"
Height of " above Grate, . . . . .	50	feet.
Consumption of Anthracite Coal per hour,*	6000	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	6	lbs.
Coal per hour to a square foot of Grate, . . . . .	60	"

\* Fan blast under grate.



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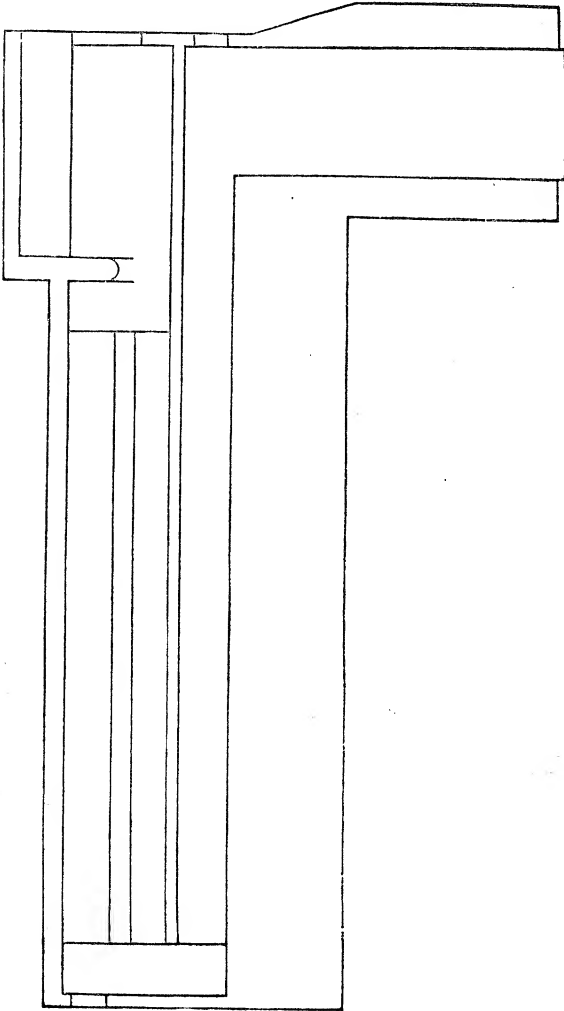
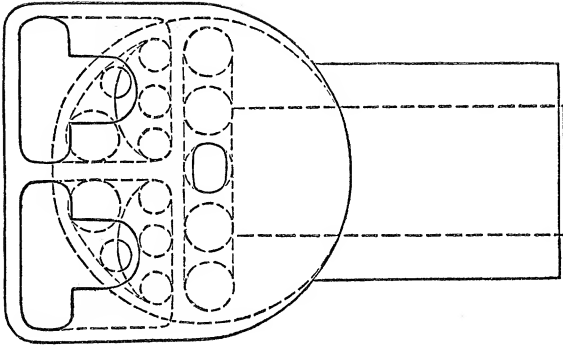
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## NIAGARA.

River Steamer running on the Hudson River. Engine and Boilers designed and constructed by Hogg & Delamater, New York.

	Feet.	Inches.
Length on Deck, . . . . .	265	0
Breadth of Beam, . . . . .	28	6
Depth of Hold, . . . . .	9	3
Tonnage, . . . . .	tons 688	
Draft of Water, . . . . .	5	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	5	0
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	30	0
Length of Paddles, . . . . .	11	0
Depth of Paddles, . . . . . 15 in each or	2	6
Number of Double Paddles in each Wheel,	24	
Dip of Wheel, . . . . .	2	6
Average Number of Revolutions,	22	
Average Pressure of Steam, . . . . .	lbs. 40	
Cutting off at . . . . .	5	6
Two Iron Boilers; one on each guard.		
Whole Amount of Fire Surface, . . . . .	2696 square feet.	
“ “ Grate Surface, . . . . .	100	“
Ratio of Fire Surface to cubic foot of Cylinder,	12½ to 1.	
“ “ “ Grate Surface, . . . . .	27 to 1.	
Area of 1st Flues, . . . . .	18 square feet.	
“ 2d “ . . . . .	14 “	
“ Chimnies, . . . . .	21 “	
Height of “ above Grate, . . . . .	50 feet.	
Consumption of Anthracite Coal per hour,*	5500 lbs.	
Water Evaporated by 1 lb. of Coal, . . . . .	6¼ lbs.	
Coal per hour to a square foot of Grate,	55 “	

\* Fan Blast under Grate.

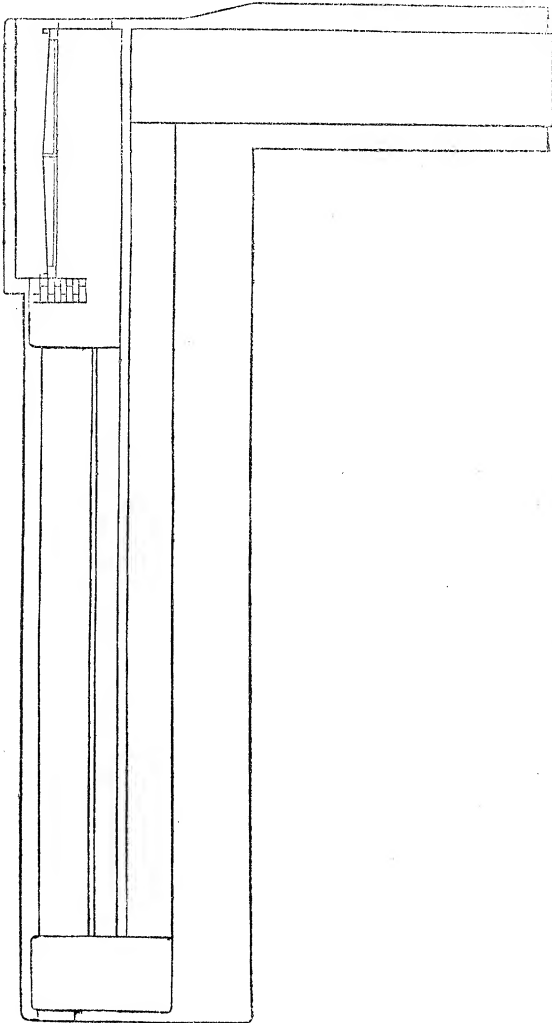
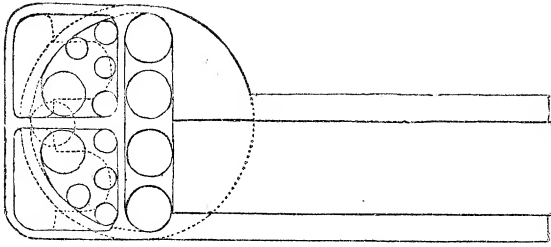


## JOSEPH BELKNAP.

River Steamer running on the Hudson River. Engine and Boilers designed and constructed by H. R. Dunham & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	187	0
Breadth of Beam, . . . . .	27	4
Depth of Hold, . . . . .	8	0
Tonnage, . . . . .	tons 391	
Draft of Water, . . . . .	5	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	3	4
Length of Stroke, . . . . .	12	0
Diameter of Paddle Wheels, . . . . .	28	10
Length of Paddles, . . . . .	8	0
Depth of " . . . . .	2	2
Number of " in each wheel, . . . . .	28	
Dip of Wheel, . . . . .	2	6
Average Number of Revolutions . . . . .	24	
" Pressure of Steam, . . . . .	lbs. 45	
Cutting off at . . . . .	6	6
Two Iron Boilers (below deck).		
Whole Amount of Fire Surface, . . . . .	2206	square feet.
" " " Grate " . . . . .	80	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	21	to 1.
" " " Grate Surface, . . . . .	27 $\frac{1}{2}$	to 1.
Area of 1st Flues, . . . . .	12	square feet.
" 2d " . . . . .	10	"
" Chimney, . . . . .	10	"
Height of " above Grate, . . . . .	60	feet.
Consumption of Anthracite Coal per hour,* . . . . .	2800	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7 $\frac{8}{10}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	35	"

\* Fan Blast under Grate.

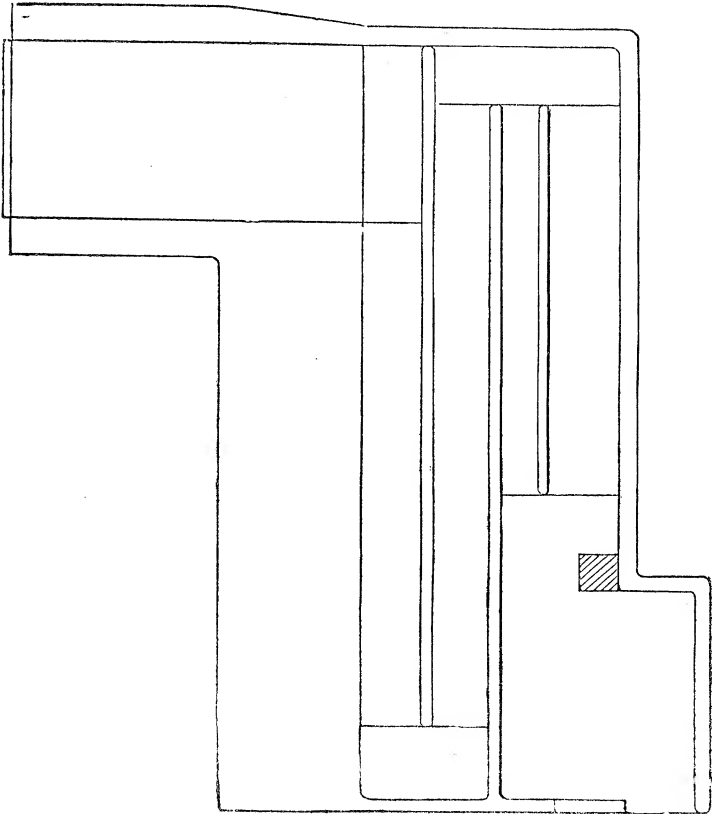
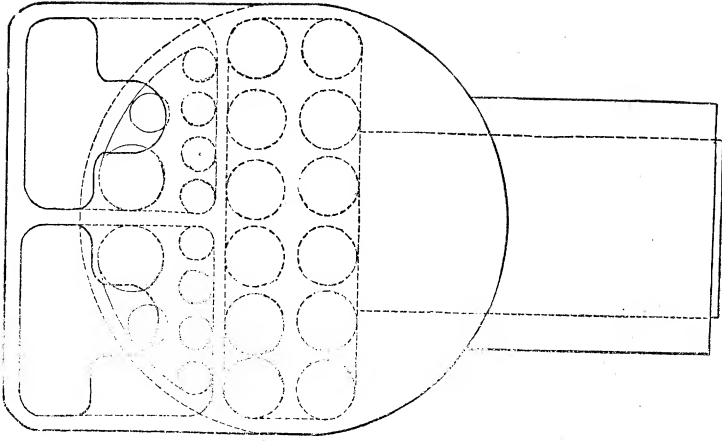


## MOUNTAINEER.

River Steamer, running on the Hudson River. Engine and Boiler designed and constructed by Joseph E. Coffee, Esq., New York.

	Feet.	Inches.
Length on Deck, . . . . .	230	0
Breadth of Beam, . . . . .	24	0
Depth of Hold, . . . . .	9	0
Tonnage, . . . . .	tons 491	
Draft of Water, . . . . .	4	6
One Beam Engine.		
Diameter of Cylinder, . . . . .	4	6
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	29	6
Length of Paddles, . . . . .	9	6
Depth of " . . . . .	2	0
Number of Paddles in each Wheel,	24	
Dip of Wheel, . . . . .	2	0
Average Number of Revolutions,	24	
" Pressure of Steam, . . . . .	lbs. 36	
Cutting off at . . . . .	6	0
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	2114	square feet.
" " Grate " . . . . .	66	"
Ratio of Fire Surface to cubic foot of Cylinder,	12	to 1.
" " " Grate Surface,	32	to 1.
Area of 1st Flues, . . . . .	13	square feet.
" 2d and 3d Flues, each,	13	"
" Chimney, . . . . .	19 $\frac{6}{10}$	"
Height of " above Grate, . . . . .	60	feet.
Consumption of Anthracite Coal per hour,*	5000	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	6 $\frac{2}{10}$	"
Coal per hour to a square foot of Grate,	76	"

\* Fan Blast under Grate.



## NEW WORLD.

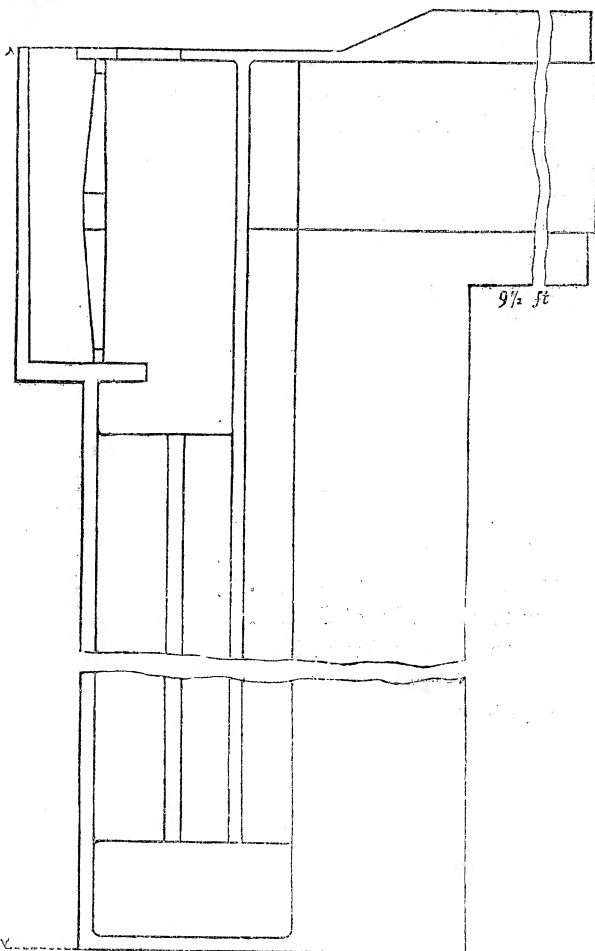
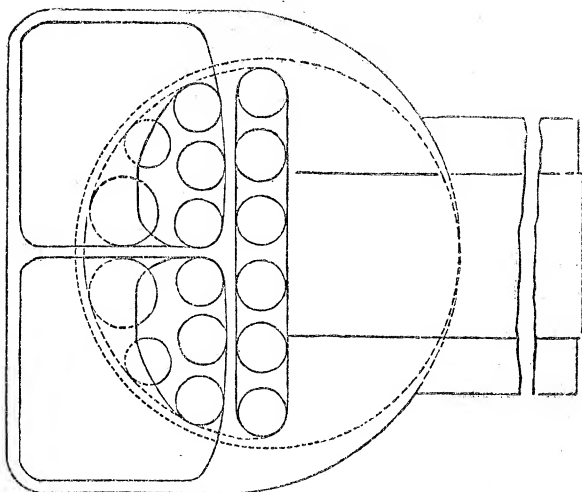
River Steamer running from New York to Albany. Engine and Boilers designed and constructed by T. F. Secor & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	371	0
Breadth of Beam, . . . . .	35	0
Depth of Hold, . . . . .	11	0
Tonnage, . . . . . tons	1418	
Draft of Water, . . . . .	5	6
One Beam Engine.		
Diameter of Cylinder, . . . . .	6	4
Length of Stroke, . . . . .	15	0
Diameter of Paddle Wheels, . . . . .	45	0
Length of Paddles, . . . . .	12	0
Depth " . . . . .	1	6
Number of Paddles in each Wheel,	38	
Dip of Wheel, . . . . .	3	4
Average Number of Revolutions,	17	
Average Pressure of Steam,	lbs. 45	
Cutting off at . . . . .	8	0
Two Iron Boilers; one on each guard.		
Whole Amount of Fire Surface, . . . . .	5338	square feet.
" " Grate " . . . . .	212	"
Ratio of Fire Surface to cubic foot of Cylinder,	$11\frac{3}{10}$	to 1.
" " " Grate Surface,	$25\frac{1}{8}$	to 1.
Area of 1st Flues, . . . . .	34	square feet.
" 2d " . . . . .	20	"
" Chimnies, . . . . .	34	"
Height of " above Grate,	60	feet.
Consumption of Anthracite Coal per hour,*	9000	lbs.
Water Evaporated by 1 lb. of Coal,	7	"
Coal per hour to a square foot of Grate,	$42\frac{5}{10}$	"

\* Fan Blast under Grate.



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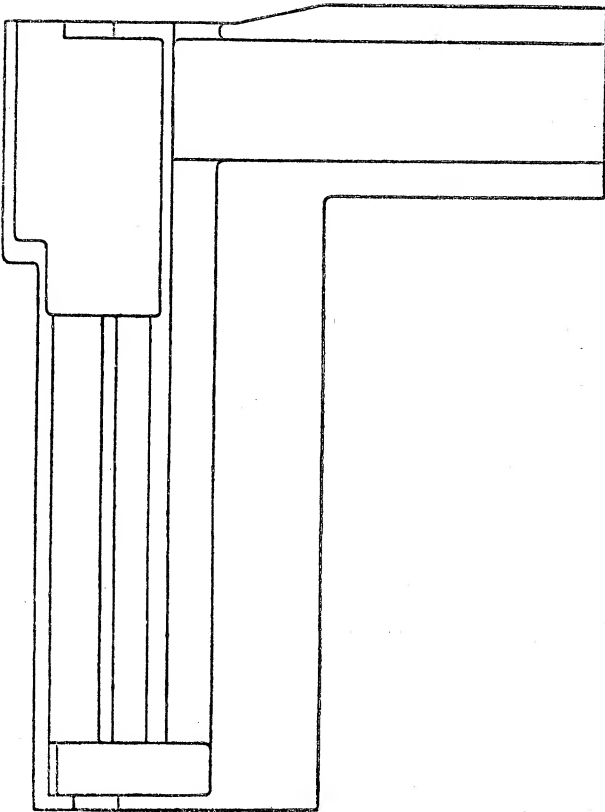
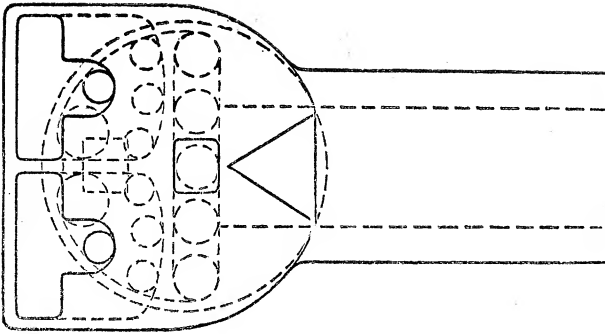


## TRAVELLER.

River Steamer running on Long Island Sound, from New York to New Haven. Engine and Boilers designed and constructed by the Allaire Works, New York.

	Feet.	Inches.
Length on Deck,	225	0
Breadth of Beam,	29	0
Depth of Hold,	9	6
Tonnage,	tons 600	
Draft of Water,	5	0
One Beam Engine,		
Diameter of Cylinder,	4	4
Length of Stroke,	11	0
Diameter of Paddle Wheels,	29	3
Length of Paddles,	8	0
Depth of " "	2	4
Number of Paddles in each Wheel,	20	
Dip of Wheel,	3	0
Average Number of Revolutions,	24	
Average Pressure of Steam,	lbs. 30	
Cutting off at	5	6
Two Iron Boilers (one on each guard).		
Whole Amount of Fire Surface,	2030	square feet.
"    "    Grate " "	95	" "
Ratio of Fire Surface to cubic foot of Cylinder,	12½	to 1.
"    "    "    Grate Surface	21 <sup>3</sup> / <sub>10</sub>	to 1.
Area of 1st Flues,	18½	square feet.
"    2d " "	12 <sup>6</sup> / <sub>10</sub>	" "
"    Chimnies,	17 <sup>4</sup> / <sub>10</sub>	" "
Height of " above Grate,	40	feet.
Consumption of Anthracite Coal per hour,*	4000	lbs.
Water Evaporated by 1 lb. of Coal,	6	
Coal per hour to a square foot of Grate,	42	" "

\* Fan Blast under Grate.

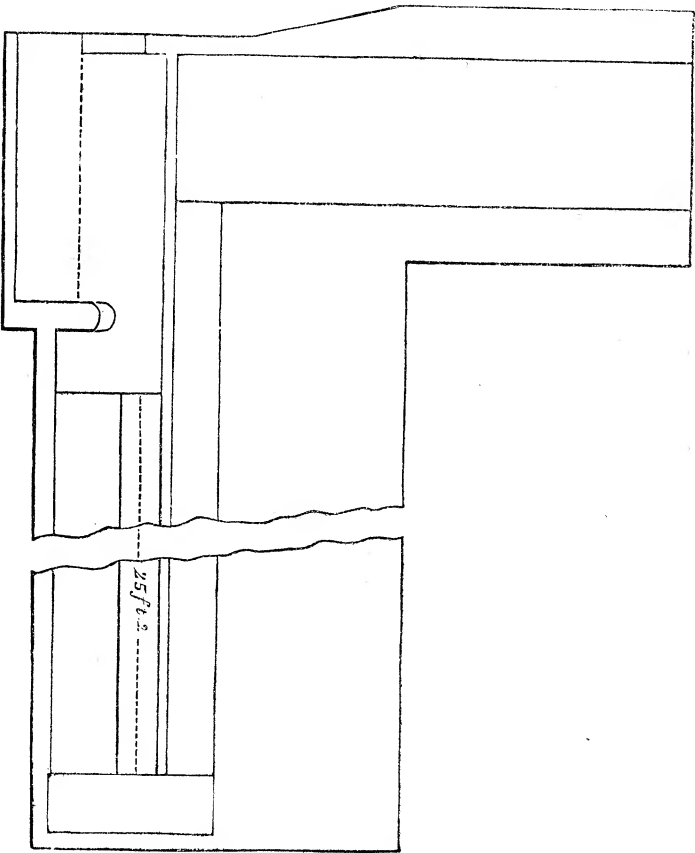
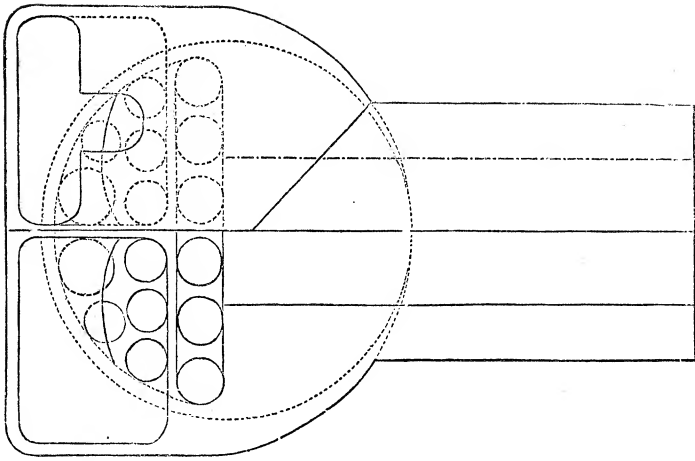


## ISAAC NEWTON.

River Steamer running on the Hudson. Engine and Boilers designed and constructed at the Allaire Works, New York.

	Feet.	Inches.
Length on Deck, . . . . .	338	0
Breadth of Beam, . . . . .	40	0
Depth of Hold, . . . . .	11	0
Tonnage, . . . . . tons	1454	
Draft of Water, . . . . .	5	0
One Beam Engine		
Diameter of Cylinder, . . . . .	6	9
Length of Stroke, . . . . .	12	0
Diameter of Paddle Wheels, . . . . .	39	0
Length of Paddles, . . . . .	12	0
Depth of " 18 inches each, or . . . . .	3	0
Number of Double Paddles in each Wheel, . . . . .	32	
Dip of Wheel, . . . . .	4	0
Average Number of Revolutions, . . . . .	17	
Average Pressure of Steam, . . . . . lbs.	35	
Cutting off at . . . . .	6	0
Two Iron Boilers (one on each guard).		
Whole Amount of Fire Surface, . . . . .	4540 square feet.	
"    "    Grate " . . . . .	161	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$10\frac{6}{10}$ to 1.	
"    "    "    Grate Surface, . . . . .	$28\frac{2}{10}$ to 1.	
Area of 1st Flues, . . . . .	$27\frac{4}{10}$ square feet.	
"    2d " . . . . .	$17\frac{2}{10}$ "	
"    Chimnies, . . . . .	26 "	
Height of " above Grate, . . . . .	65 feet.	
Consumption of Anthracite Coal per hour,* . . . . .	8000 lbs.	
Water Evaporated by 1 lb. of Coal, . . . . .	$6\frac{2}{10}$ lbs.	
Coal per hour to a square foot of Grate, . . . . .	50 "	

\* Fan blast under grate.

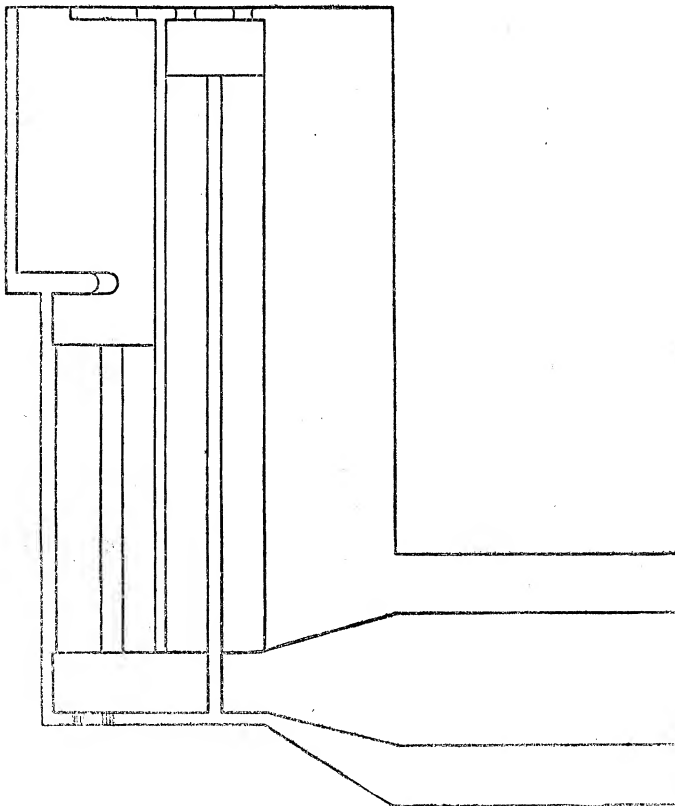
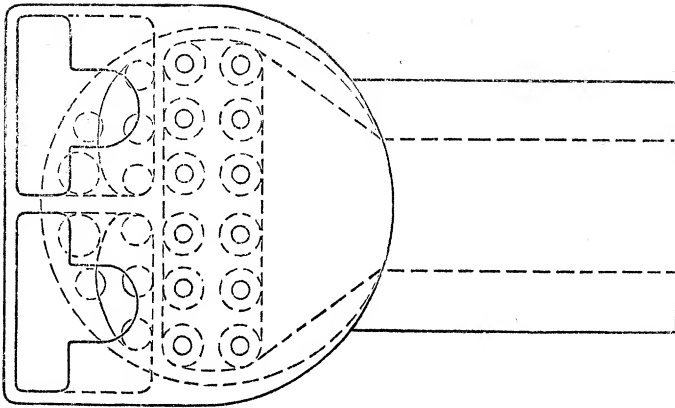


## ROGER WILLIAMS.

River Steamer running on the Hudson. Engine and Boiler designed and constructed by H. R. Dunham & Co., New York.

	Fect.	Inches.
Length on Deck, . . . . .	212	0
Breadth of Beam, . . . . .	27	0
Depth of Hold, . . . . .	9	0
Tonnage, . . . . . tons	501	
Draft of Water, . . . . .	5	6
One Beam Engine.		
Diameter of Cylinder, . . . . .	3	8
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	28	7
Length of Paddles, . . . . .	8	2
Depth of " . . . . .	2	6
Number of Paddles in each Wheel, . . . . .	22	
Dip of Wheel, . . . . .	3	0
Average Number of Revolutions, . . . . .	22	
Average Pressure of Steam, . . . . . " lbs.	28	
Cutting off at . . . . .	6	6
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	1384	square feet.
" " Grate " . . . . .	72	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	12	to 1.
" " " Grate Surface, . . . . .	$19\frac{2}{10}$	to 1.
Area of 1st Flues, . . . . .	$8\frac{2}{10}$	square feet.
" 2d " . . . . .	$6\frac{1}{2}$	"
" Chimney, . . . . .	$10\frac{1}{2}$	"
Height of " above Grate, . . . . .	60	feet.
Consumption of Anthracite Coal per hour,* . . . . .	3000	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{9}{10}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	41	"

\* Fan blast under grate.



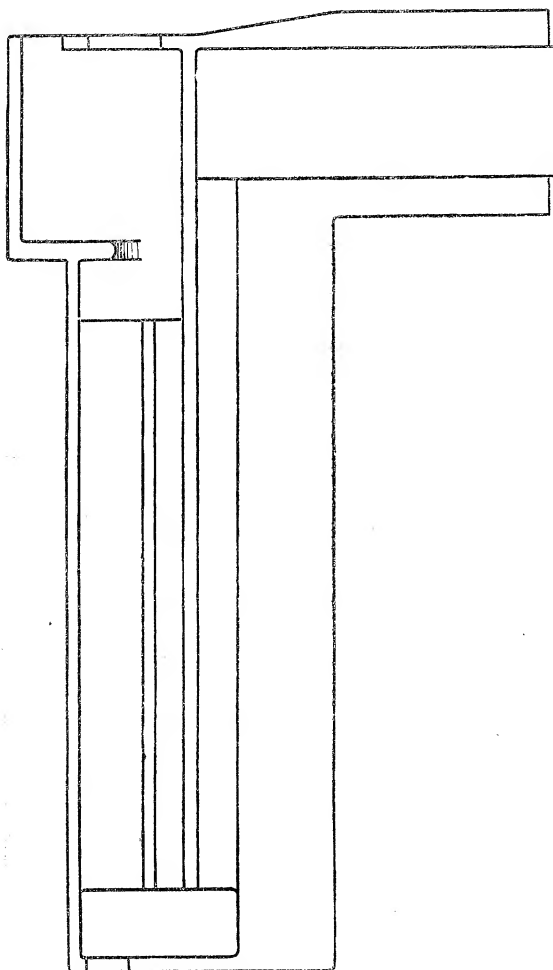
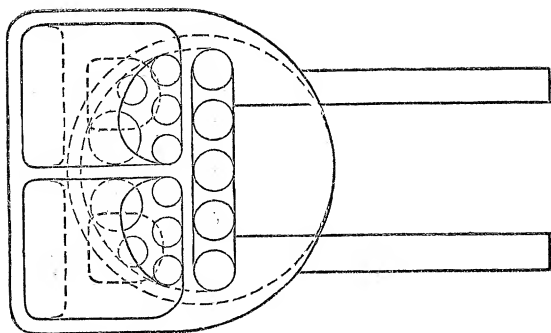
## THOMAS POWELL.

River Steamer running on the Hudson. Engine and Boilers designed and constructed by T. F. Secor & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	225	0
Breadth of Beam, . . . . .	28	0
Depth of Hold, . . . . .	9	6
Tonnage, . . . . . tons	582	
Draft of Water, . . . . .	4	6
One Beam Engine.		
Diameter of Cylinder, . . . . .	4	
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	19	6
Length of Paddles, . . . . .	9	0
Depth of " . . . . .	2	0
Number of Paddles in each Wheel, . . . . .	21	
Dip of Wheel, . . . . .	2	0
Average Number of Revolutions, . . . . .	24	
Average Pressure of Steam, . . . . .	50 lbs.	
Cutting off at . . . . .	8	0
Two Iron Boilers, (one on each guard).		
Whole Amount of Fire Surface, . . . . .	2244	square feet.
"    "    Grate Surface, . . . . .	88	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	16 $\frac{1}{4}$	to 1.
"    "    "    Grate Surface, . . . . .	25 $\frac{1}{2}$	to 1.
Area of 1st Flues, . . . . .	15	square feet
"    2d, " . . . . .	10	"
"    Chimnies, . . . . .	16	"
Height of " above Grate, . . . . .	50	feet.
Consumption of Anthracite Coal per hour,* . . . . .	6000	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	6 $\frac{6}{10}$	"
Coal per hour to a square foot of Grate, . . . . .	68	"

\* Fan blast under grate.



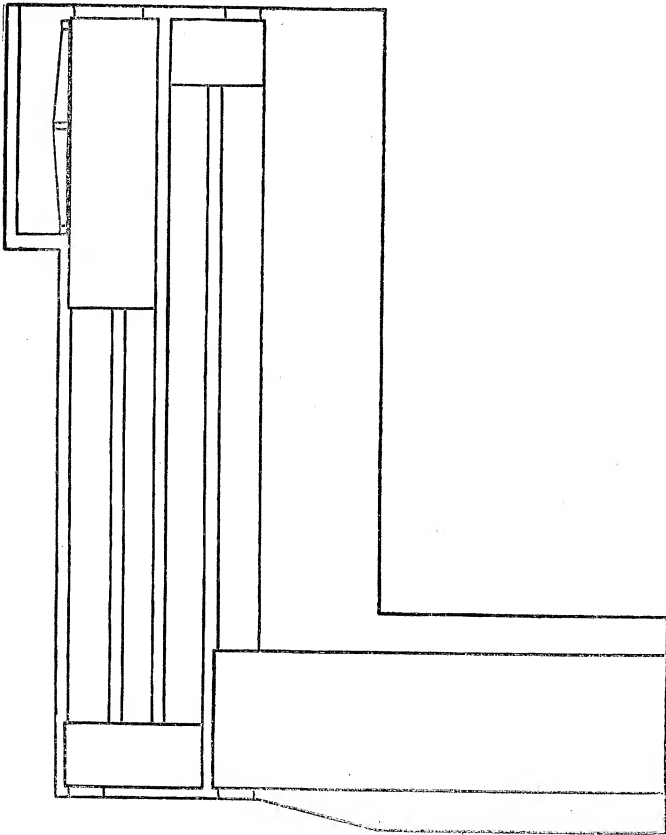
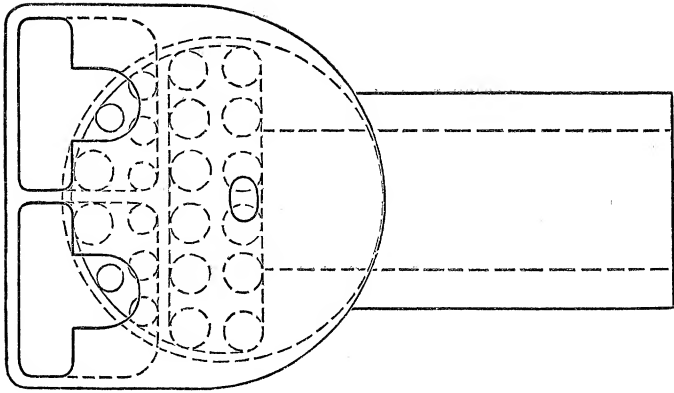


## ARMENIA.

River Steamer running on the Hudson River. Engine and Boiler designed and constructed by H. R. Dunham & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	185	0
Breadth of Beam, . . . . .	28	0
Depth of Hold, . . . . .	8	6
Tonnage, . . . . . tons	421	
Draft of Water, . . . . .	3	9
One Beam Engine.		
Diameter of Cylinder, . . . . .	2	10
Length of Stroke, . . . . .	14	0
Diameter of Paddle Wheels, . . . . .	29	4
Length of Paddles, . . . . .	8	3
Depth of " . . . . .	2	4
Number of Paddles in each Wheel,	26	
Dip of Wheel, . . . . .	2	4
Average Number of Revolutions,	23	
" Pressure of Steam, lbs.	35	
Cutting off at . . . . .	10	0
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	1402	square feet.
" " Grate " . . . . .	57	"
Ratio of Fire Surface to cubic foot of Cylinder,	16	to 1.
" " " Grate Surface,	24½	to 1.
Area of 1st Flues, . . . . .	7¼	square feet.
" 2d and 3d Flues, each,	5½	"
" Chimney, . . . . .	11½	"
Height of " above Grate, . . . . .	60	feet.
Consumption of Anthracite Coal per hour,*	2500	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	7	"
Coal per hour to a square foot of Grate,	44	"

\* Fan blast under grate.

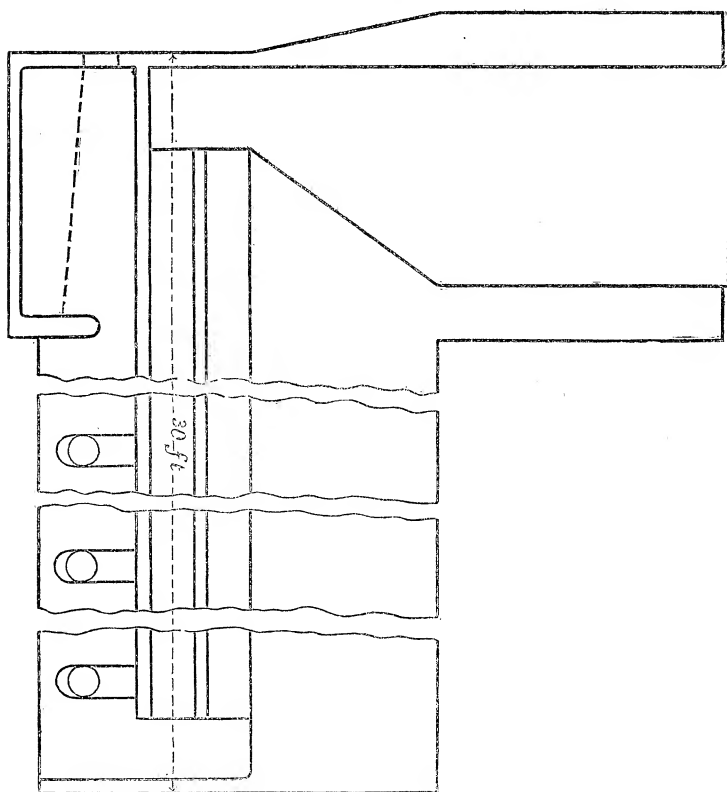
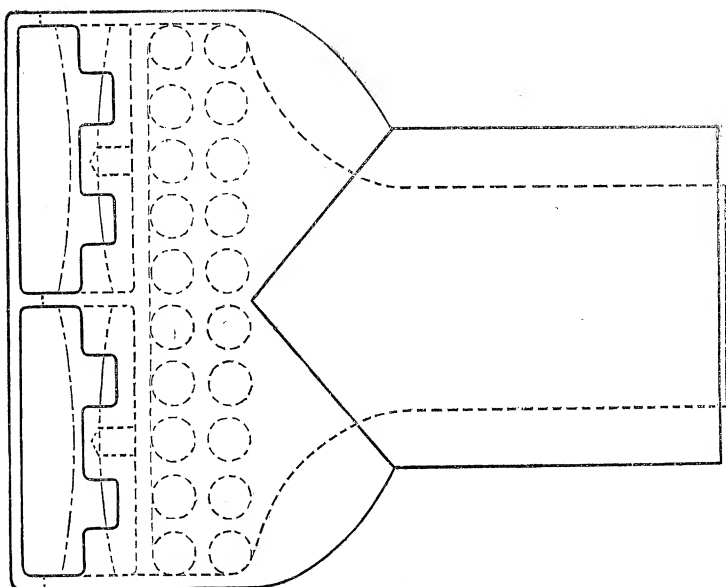


## AMERICA.

River Steamer running on the Delaware River. Engine and Boiler designed and constructed by I. P. Morris & Co., Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	216	0
Breadth of Beam, . . . . .	30	0
Depth of Hold, . . . . .	8	0
Tonnage, . . . . . tons	508	
Draft of Water, . . . . .	4	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	3	8
Length of Stroke, . . . . .	12	0
Diameter of Paddle Wheels, . . . . .	30	0
Length of Paddles,* . . . . .	9	0
Depth " . . . . .	2	0
Number of Paddles in each Wheel, . . . . .	40	
Dip of Wheel, . . . . .	2	0
Average Number of Revolutions, . . . . .	23	
Average Pressure of Steam, . . . . .	lbs. 25	
Cutting off at . . . . .	9	0
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	2753	square feet.
" " Grate " . . . . .	105	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$21\frac{7}{10}$	to 1.
" " " Grate Surface, . . . . .	26	to 1.
Area of 1st Flues, . . . . .	14	square feet.
" 2d " . . . . .	20	"
" Chimney, . . . . .	28	"
Height of " above Grate, . . . . .	60	feet.
Consumption of Anthracite Coal per hour, . . . . .	3100	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$7\frac{82}{100}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	$29\frac{1}{2}$	"

\* There were two rows of 20 paddles in each wheel; each paddle being 4 feet 10 inches long, but lapping each other so as to present a surface of but 9 feet in length.

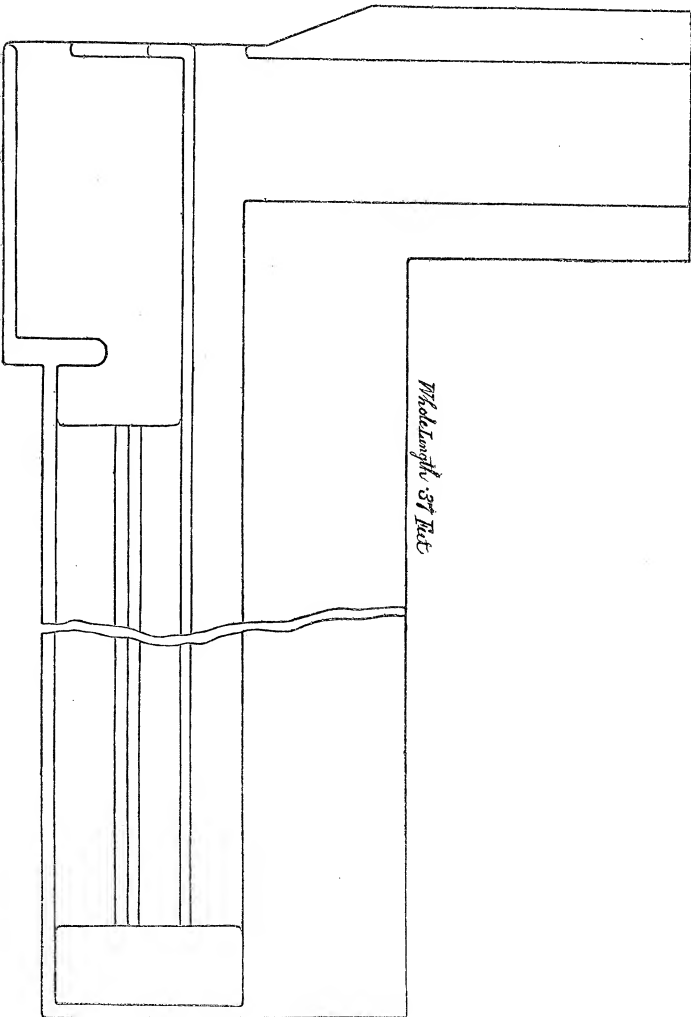
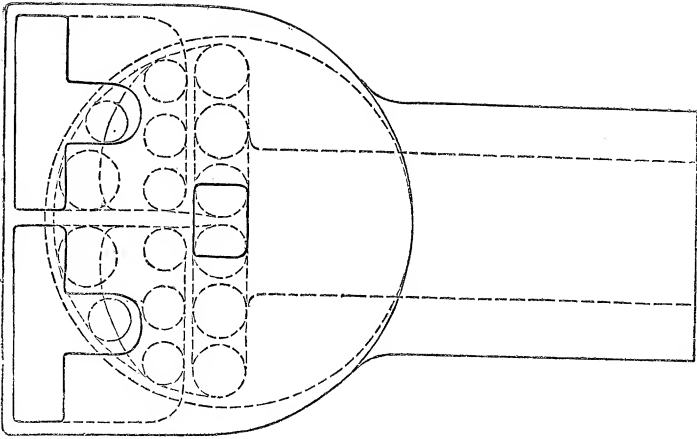


## BAY STATE.

River Steamer running on Long Island Sound from New York to Fall River. Engine and Boilers designed and constructed at the Allaire Works, New York.

	Feet.	Inches.
Length on Deck, . . . . .	300	0
Breadth of Beam, . . . . .	39	0
Depth of Hold, . . . . .	13	2
Tonnage, . . . . . tons	1492	
Draft of Water, . . . . .	8	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	6	4
Length of Stroke, . . . . .	12	0
Diameter of Paddle Wheels, . . . . .	38	0
Length of Paddles, . . . . .	10	3
Depth of Paddles, . . . . .	2	8
Number of Paddles in each Wheel,	30	
Dip of Wheel, . . . . .	3	6
Average Number of Revolutions,	18	
Average Pressure of Steam, . . . . . lbs.	25	
Cutting off at . . . . .	6	0
Two Iron Boilers (one on each guard).		
Whole Amount of Fire Surface, . . . . .	4554	square feet.
“ “ Grate Surface, . . . . .	173	“
Ratio of Fire Surface to cubic foot of Cylinder,	12	to 1.
“ “ “ Grate Surface, . . . . .	$29\frac{3}{10}$	to 1.
Area of 1st Flues, . . . . .	$26\frac{3}{4}$	square feet.
“ 2d “ . . . . .	$18\frac{9}{10}$	“
“ Chimnies, . . . . .	25	“
Height of “ above Grate, . . . . .	60	feet.
Consumption of Anthracite Coal per hour,*	6500	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$5\frac{8.2}{100}$	lbs.
Coal per hour to a square foot of Grate,	38	“

\* Fan Blast under Grate.



*PhotoLength 37 Mic*

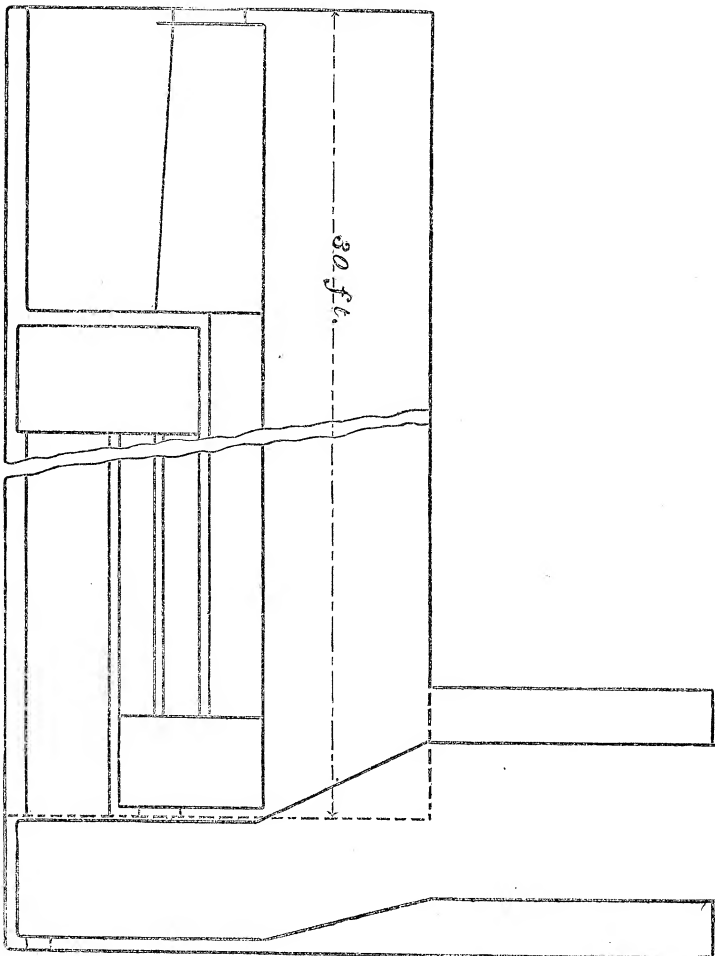
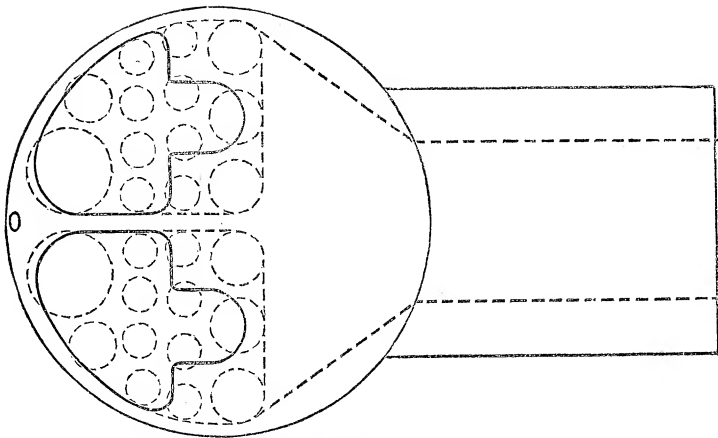
## EMPIRE STATE.

River Steamer running on Long Island Sound from New York to Fall River. Engine and Boilers designed and constructed by the Allaire Works, New York.

	Feet.	Inches.
Length on Deck, . . . . .	304	0
Breadth of Beam, . . . . .	39	0
Depth of Hold, . . . . .	13	6
Tonnage, . . . . . tons	1551	
Draft of Water, . . . . .	8	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	6	4
Length of Stroke, . . . . .	12	0
Diameter of Paddle Wheels, . . . . .	38	0
Length of Paddles, . . . . .	10	3
Depth of " . . . . .	2	8
Number of " in each wheel, . . . . .	30	
Dip of Wheel, . . . . .	3	6
Average Number of Revolutions . . . . .	18	
" Pressure of Steam, . . . . . lbs.	25	
Cutting off at . . . . .	6	0
Two Iron Boilers (one on each guard).		
Whole Amount of Fire Surface, . . . . .	4160	square feet.
" " " Grate " . . . . .	166	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	11	to 1.
" " " Grate Surface, . . . . .	25	to 1.
Area of 1st Flues, . . . . .	18 $\frac{8}{10}$	square feet.
" 2d " . . . . .	25	"
" 3d " . . . . .	22 $\frac{6}{10}$	"
" Chimnies, . . . . .	32	"
Height of " above Grate, . . . . .	60	feet.
Consumption of Anthracite Coal per hour,*	6500	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	5 $\frac{8.2}{100}$	lbs.
Coal per hour to a square foot of Grate, . . . . .	39 $\frac{1}{10}$	"

\* Fan Blast under Grate.



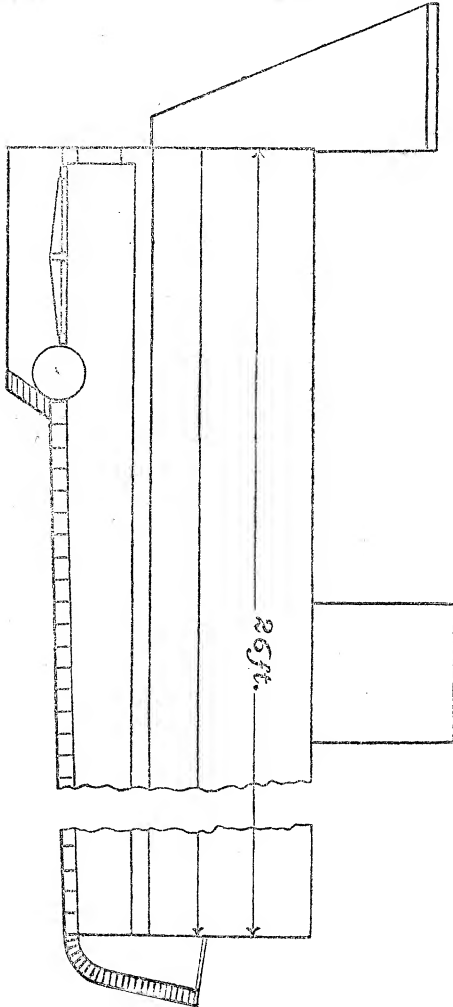
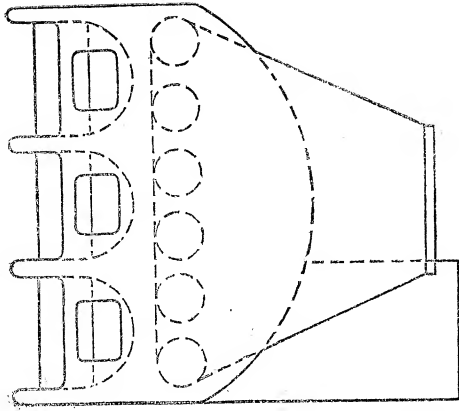


## ANGLO SAXON.

Steam Tug used on the Mississippi below New Orleans. Engines and Boilers designed and constructed by H. R. Dunham & Co., New York.

	Feet.	Inches.
Length on Deck, . . . . .	170	0
Breadth of Beam, . . . . .	28	0
Depth of Hold, . . . . .	11	0
Tonnage, . . . . . tons	500	
Draft of Water, . . . . .	7	6
Two Engines, slightly inclined,		
Diameter of Cylinder, . . . . .	4	2
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	24	0
Length of Paddles, . . . . .	9	0
Depth of " . . . . .	2	6
Number of Paddles in each Wheel,	22	
Dip of Wheel, . . . . .	2	6
Average Number of Revolutions,* . . . . .	22	
Average Pressure of Steam,* . . . . . lbs.	25	
Cutting off at . . . . .	4	0
Two Iron Boilers on Deck.		
Whole Amount of Fire Surface, . . . . .	2200	square feet.
" " Grate " . . . . .	95	"
Ratio of Fire Surface to cubic foot of Cylinder,	10 $\frac{1}{6}$	to 1.
" " " Grate Surface, . . . . .	23	to 1.
Area of 1st Flues, at Bridge, . . . . .	18	square feet.
" 2d " . . . . .	17	"
" Chimnies, . . . . .	27	"
Height of " above Grate, . . . . .	50	feet.
Consumption of Anthracite Coal per hour,	—	
Water Evaporated by 1 lb. of Coal,	—	
Coal per hour to a square foot of Grate,	—	

\* Results from trial trip, fuel not ascertained.



## MAY FLOWER.

Merchant Steamer on Lake Erie, running from Buffalo to Detroit.  
 Engine and Boilers designed by Hogg & Delamater, and constructed by  
 the West Point Foundry.

	Feet.	Inches.
Length on Deck, . . . . .	288	0
Breadth of Beam, . . . . .	35	6
Depth of Hold, . . . . .	12	6
Tonnage, . . . . . tons	1242	
Draft of Water, . . . . .	8	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	6	
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	35	0
Length of Paddles, . . . . .	11	0
Depth of " 18 inches each, or	3	0
Number of Double Paddles in each Wheel,	28	
Dip of Wheel, . . . . .	4	0
Average Number of Revolutions, . . . . .	17	
Average Pressure of Steam, . . . . .	36 lbs.	
Cutting off at . . . . .	8	0
Three Iron Boilers (below deck, with two chimnies).		
Whole Amount of Fire Surface, . . . . .	4791	square feet.
"    "    Grate Surface, . . . . .	151	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	$15\frac{4}{10}$	to 1.
"    "    "    Grate Surface, . . . . .	$31\frac{7}{10}$	to 1.
Area of 1st Flues, . . . . .	$31\frac{2}{10}$	square feet
"    2d, " . . . . .	27	"
"    Chimnies, . . . . .	$39\frac{1}{4}$	"
Height of " above Grate, . . . . .	60	feet.
Consumption of Bituminous Coal per hour, . . . . .	6160	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	$6\frac{3}{10}$	"
Coal per hour to a square foot of Grate, . . . . .	$40\frac{8}{10}$	"

Three Boilers of the same form and diameter as those used on board the Steamer Falcon, their length being increased to 30 feet.

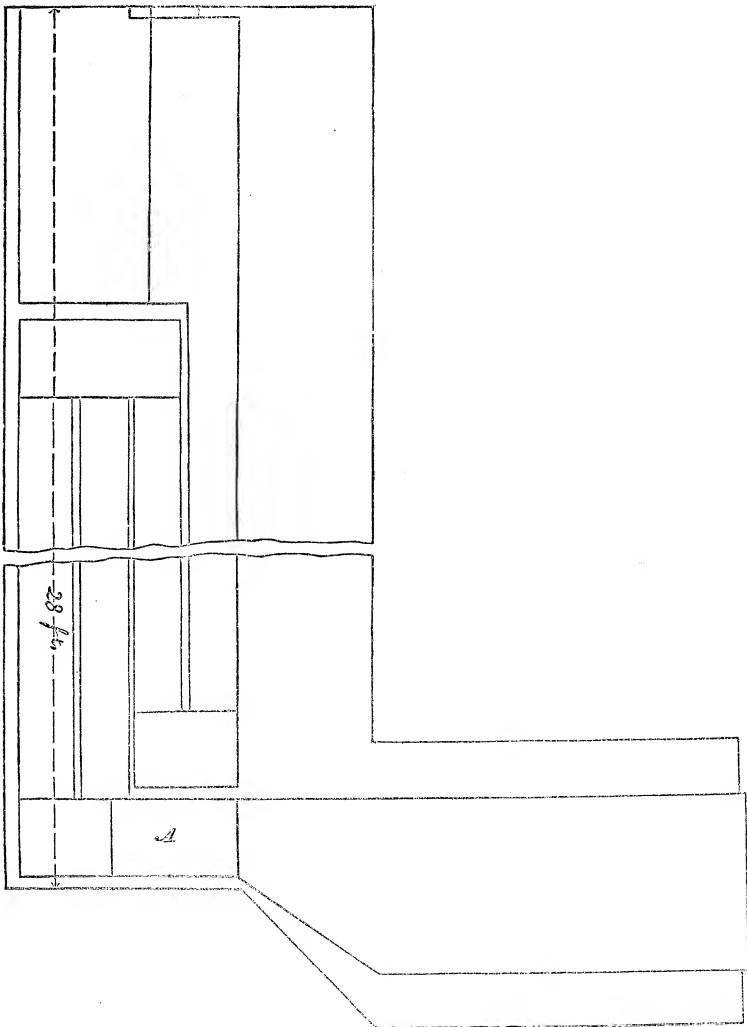
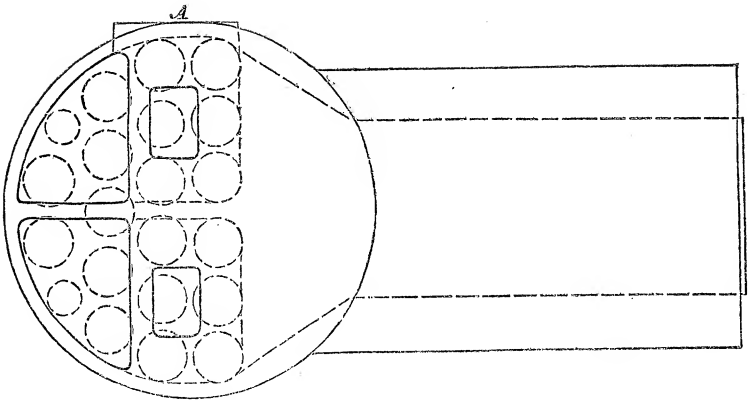
## EMPIRE STATE.

(ON LAKE ERIE.)

Merchant Steamer running from Buffalo to Chicago. Engine designed by Erastus W. Smith, Esq., and constructed by Merrick & Towne, of Philadelphia. Boilers by Merrick & Towne.

	Feet.	Inches.
Length on Deck,	310	0
Breadth of Beam,	37	0
Depth of Hold,	14	7
Tonnage,	tons 1570	
Draft of Water, when light,	7	3
One Beam Engine.		
Diameter of Cylinder,	6	4
Length of Stroke,	12	0
Diameter of Paddle Wheels,	38	0
Length of Paddles,	10	0
Depth of " "	2	6
Number of Paddles in each Wheel,	32	
Dip of Wheel, when light,	3	4
Average Number of Revolutions,	16	
Average Pressure of Steam,	lbs. 30	
Cutting off at	6	0
Three Iron Boilers, below deck.*		
Whole Amount of Fire Surface,	5286	square feet.
"    "    Grate " "	216	" "
Ratio of Fire Surface to cubic foot of Cylinder,	14	to 1.
"    "    "    Grate Surface	24 $\frac{5}{10}$	to 1.
Area of 1st Flues,	26 $\frac{7}{10}$	square feet.
"    2d " "	28 $\frac{2}{10}$	" "
"    3d " "	39 $\frac{9}{10}$	" "
"    Chimnies,	39 $\frac{9}{10}$	" "
Height of " above Grate,	75	feet.
Consumption of Bituminous Coal per hour,	5600	lbs.
Water Evaporated by 1 lb. of Coal,	6 $\frac{1}{2}$	" "
Coal per hour to a square foot of Grate,	26	" "

\*There are two chimnies, one on each side of Boiler; the centre Boiler connecting to the side Boilers by the flue A A.



## BUCK EYE STATE.\*

Merchant Steamer on Lake Erie to run from Buffalo to Cleveland.  
 Engine and Boilers designed by Erastus W. Smith, Esq., New York.

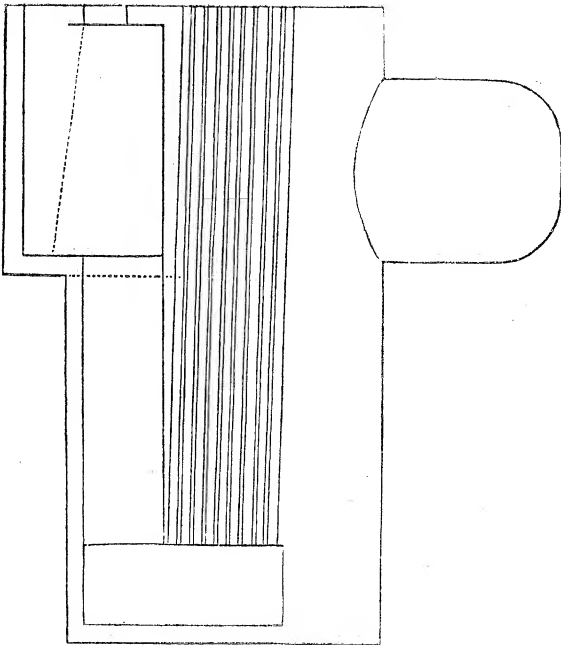
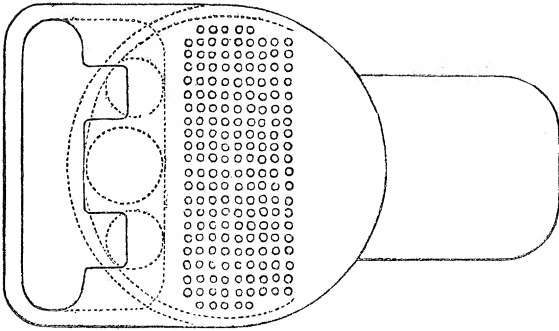
	Feet.	Inches.
Length on Deck, . . . . .	282	0
Breadth of Beam, . . . . .	32	11
Depth of Hold, . . . . .	13	0
Tonnage, . . . . .	tons 1187	
Draft of Water, . . . . .	—	—
One Double Cylinder Annular Beam Engine.†		
Diameter of Small Cylinder, . . . . .	3	1
“ Large “ . . . . .	6	8
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	35	
Length of Paddles, . . . . .	9	8
Depth of “ . . . . .	2	2
Number of Paddles in each Wheel, . . . . .	30	
Average Dip of Wheel (estimated,) . . . . .	3	10
Average Number of Revolutions, . . . . .	—	
Average Pressure of Steam, . . . . .	—	
Three Iron Boilers (below deck).		
Whole Amount of Fire Surface, . . . . .	8055	square feet.
“ “ Grate “ . . . . .	159	“
Ratio of Fire Surface to cubic ft of Small Cylinder, . . . . .	100	to 1.
“ “ “ Grate Surface, . . . . .	50½	to 1.
Area of 1st Flues, . . . . .	24	square feet.
“ Tubes . . . . .	28	“
“ Chimnies, . . . . .	39 <sup>9</sup> / <sub>10</sub>	“
Height of “ above Grate, . . . . .	75	feet.
Consumption of Bituminous Coal per hour, . . . . .	—	
Water Evaporated by 1 lb. of Coal, . . . . .	—	
Coal per hour to a square foot of Grate, . . . . .	—	

\* Not yet finished.

† The Steam from the Boiler is used full stroke in the small cylinder, and expanded into the larger.



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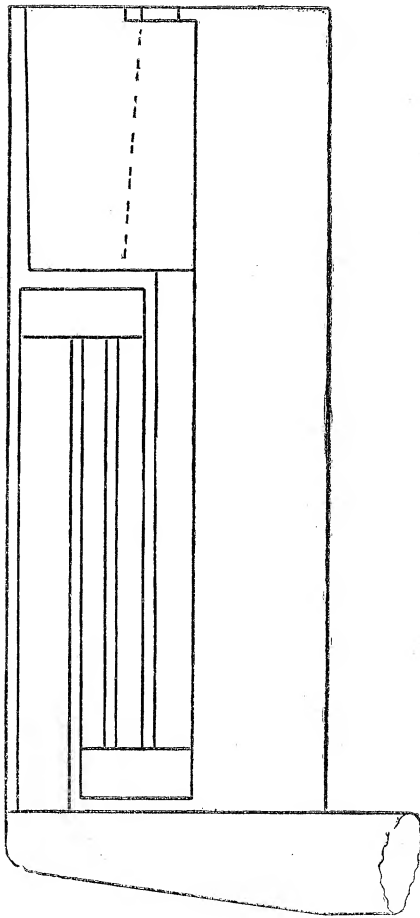
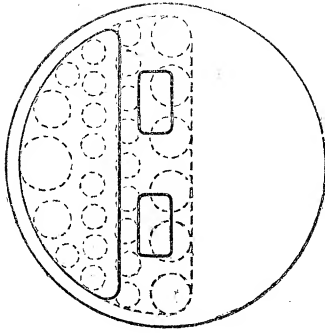


## JOHN FITCH.

Ferry Boat on the Hudson River from New York to Hoboken. Engine and Boiler designed and constructed by Hogg & Delamater, New York.

	Feet.	Inches.
Length on Deck, . . . . .	152	0
Breadth of Beam, . . . . .	25	0
Depth of Hold, . . . . .	11	0
Tonnage, . . . . . tons	396	
Draft of Water, . . . . .	6	0
One Beam Engine.		
Diameter of Cylinder, . . . . .	3	0
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	18	6
Length of Paddles, . . . . .	9	0
Depth of " . . . . .	2	4
Number of Paddles in each Wheel,	16	
Dip of Wheel, . . . . .	2	4
Average Number of Revolutions,	22	
"    Pressure of Steam,	lbs. 12	
Cutting off at . . . . .	3	0
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	1115	square feet.
"    "    Grate " . . . . .	50	"
Ratio of Fire Surface to cubic foot of Cylinder,	$17\frac{1}{4}$	to 1.
"    "    "    Grate Surface,	$22\frac{3}{10}$	to 1.
Area of 1st Flues, . . . . .	6	square feet.
"    2d " . . . . .	6	"
"    3d " . . . . .	$4\frac{5}{10}$	"
"    Chimney, . . . . .	$6\frac{3}{10}$	"
Height of " above Grate, . . . . .	55	feet.
Consumption of Anthracite Coal per hour,*	—	
Water Evaporated by 1 lb. of Coal, . . . . .	—	
Coal per hour to a square foot of Grate,	—	

\* The consumption of coal on this boat is 300 lbs. per hour during the entire day, a considerable portion of which time she is lying in dock. There is no means of telling her consumption while running. The boiler gives an ample supply of steam.

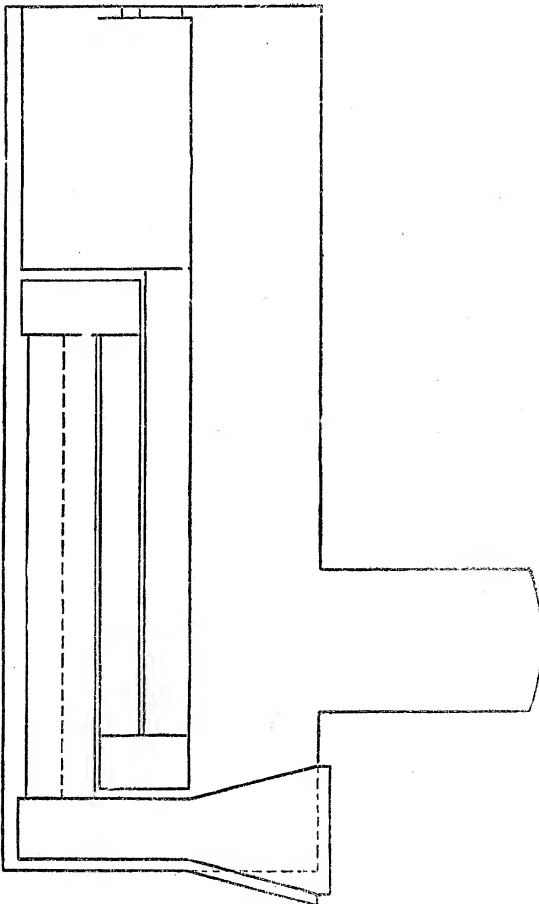
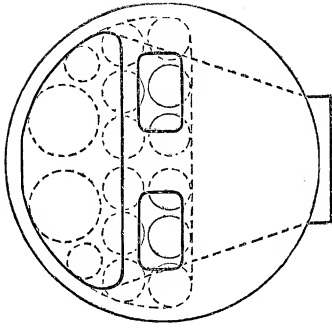


## ONALASKA.

Ferry Boat on the East River from New York to Williamsburg. Engine and Boiler designed and constructed by George Birkbeck, Jr., New York.

	Feet.	Inches.
Length on Deck, . . . . .	140	0
Breadth of Beam, . . . . .	32	0
Depth of Hold, . . . . .	9	0
Tonnage, . . . . . tons	330	
Draft of Water, . . . . .	4	6
One Beam Engine.		
Diameter of Cylinder, . . . . .	3	2
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	19	0
Length of Paddles, . . . . .	7	0
Depth of " 14 ins. each, or . . . . .	2	4
Number of double Paddles in each wheel,	28	
Dip of Wheel, . . . . .	2	4
Average Number of Revolutions . . . . .	25	
" Pressure of Steam, . . . . . lbs.	20	
Cutting off at . . . . .	4	6
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	1096	square feet.
" " " Grate " . . . . .	56	"
Ratio of Fire Surface to cubic foot of Cylinder,	15½	to 1.
" " " Grate Surface, . . . . .	19 <sup>6</sup> / <sub>10</sub>	to 1.
Area of 1st Flues, . . . . .	7 <sup>1</sup> / <sub>10</sub>	square feet.
" 2d " . . . . .	7 <sup>1</sup> / <sub>10</sub>	"
" 3d " . . . . .	7 <sup>4</sup> / <sub>10</sub>	"
" Chimney, . . . . .	9 <sup>6</sup> / <sub>10</sub>	"
Height of " above Grate, . . . . .	55	feet.
Consumption of Anthracite Coal per hour,*	—	
Water Evaporated by 1 lb. of Coal,	—	
Coal per hour to a square foot of Grate, . . . . .	—	

\* No accurate means of ascertaining consumption of coal, as a considerable portion of time is spent in dock. The boiler gives an ample supply of steam.

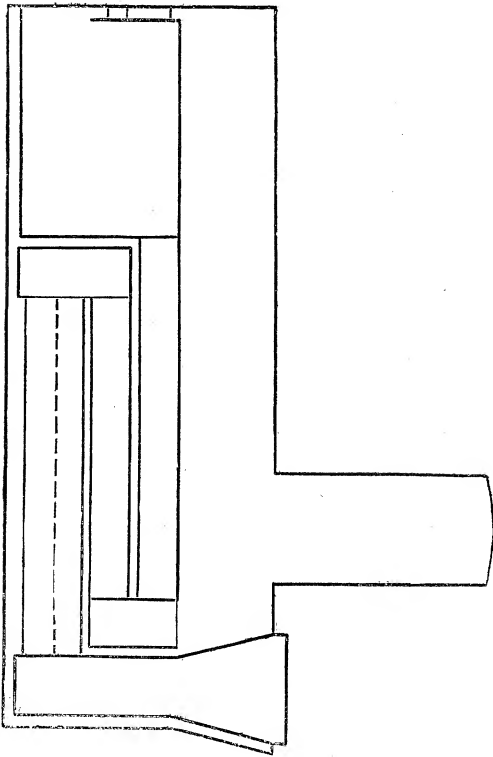
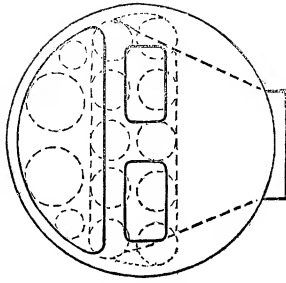


## SENECA.

Ferry Boat on the East River from New York to Williamsburgh.  
 Engine and Boiler designed and constructed by George Birkbeck, Jr.,  
 New York.

	Feet.	Inches.
Length on Deck, . . . . .	120	0
Breadth of Beam, . . . . .	30	0
Depth of Hold, . . . . .	8	6
Tonnage, . . . . . tons 274		
Draft of Water, . . . . .	4	3
One Beam Engine.		
Diameter of Cylinder, . . . . .	2	8
Length of Stroke, . . . . .	8	0
Diameter of Paddle Wheels, . . . . .	18	0
Length of Paddles, . . . . .	6	0
Depth of Paddles, 13 ins. each, or . . . . .	2	2
Number of Double Paddles in each Wheel, . . . . .	18	
Dip of Wheel, . . . . .	2	2
Average Number of Revolutions, . . . . .	25	
Average Pressure of Steam, . . . . . lbs. 20		
Cutting off at . . . . .	4	0
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	712	square feet.
“ “ Grate Surface, . . . . .	36	“
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	16	to 1.
“ “ “ Grate Surface, . . . . .	20	to 1.
Area of 1st Flues, . . . . .	5	square feet.
“ 2d “ . . . . .	5	“
“ 3d “ . . . . .	5	“
“ Chimney, . . . . .	7	“
Height of “ . . . . .	50	feet.
Consumption of Anthracite Coal per hour,*	—	
Water Evaporated by 1 lb. of Coal, . . . . .	—	
Coal per hour to a square foot of Grate, . . . . .	—	

\* No accurate means of obtaining quantity of fuel, for the reason stated in last boat. The boiler gives an ample supply of steam.



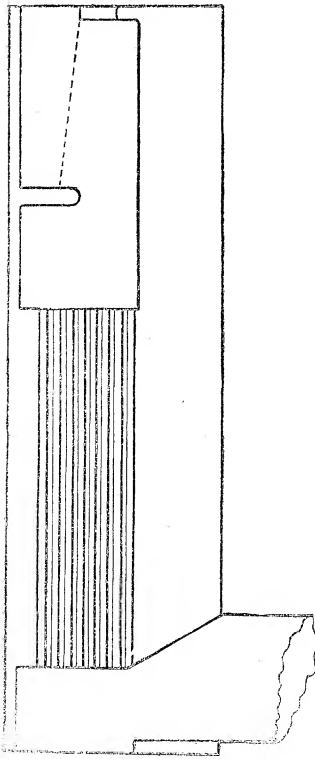
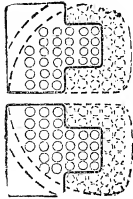
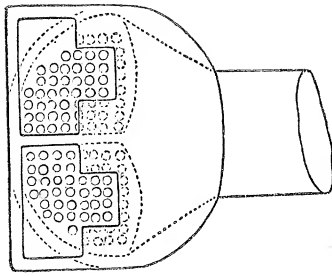
## MERCHANT.

Ferry Boat on the Delaware River from Philadelphia to Camden. Engine and Boiler designed and constructed by I. P. Morris & Co., Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	115	0
Breadth of Beam, . . . . .	30	0
Depth of Hold, . . . . .	8	0
Tonnage, . . . . . tons 245		
Draft of Water, . . . . .	4	6
One Beam Engine.		
Diameter of Cylinder, . . . . .	2	6
Length of Stroke, . . . . .	9	0
Diameter of Paddle Wheels, . . . . .	16	0
Length of Paddles, . . . . .	6	0
Depth " " . . . . .	1	10
Number of Paddles in each Wheel, . . . . .	14	
Dip of Wheel, . . . . .	2	0
Average Number of Revolutions, (throttle $\frac{1}{2}$ open) 25		
Average Pressure of Steam, . . . . . lbs. 30		
Cutting off at . . . . .	4	6
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	1126	square feet.
" " Grate " . . . . .	29 $\frac{1}{2}$	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	25 $\frac{1}{2}$	to 1.
" " " Grate Surface, . . . . .	38	to 1.
Area of Tubes, . . . . .	6	square feet.
" Chimney, . . . . .	10	"
Height of " above Grate, . . . . .	50	feet.
Consumption of Anthracite Coal per hour,*	—	
Water Evaporated by 1 lb. of Coal,	—	
Coal per hour to a square foot of Grate,	—	

\* Consumes 4480 lbs. of coal in 14 hours, a portion of which time she is lying in dock. Boiler makes ample steam, and contains 94 3-in. tubes and 10 4-in. tubes.



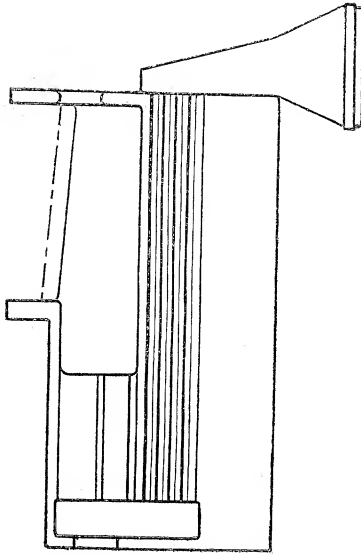
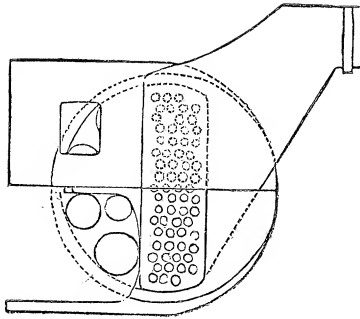


## GORGONA.

Iron Steamer for the Chagres River. Hull, Engines, and Boilers designed and constructed by Mott & Ayres, New York.

	Feet.	Inches.
Length on Deck, . . . . .	125	0
Breadth of Beam, . . . . .	22	6
Depth of Hold, . . . . .	7	0
Tonnage, . . . . . tons 184		
Draft of Water, . . . . .	4	6
Two Engines (high pressure), slightly inclined.		
Diameter of Cylinders, . . . . .	1	5
Length of Stroke, . . . . .	5	0
Diameter of Paddle Wheels, . . . . .	18	6
Length of Paddles, . . . . .	7	0
Depth of " . . . . .	1	4
Number of Paddles in each Wheel,	18	
Dip of Wheel, . . . . .	3	6
Average Number of Revolutions, . . . . .	18	
Average Pressure of Steam, . . . . .	80 lbs.	
Cutting off at . . . . .	3	2
Two Iron Boilers (on deck).		
Whole Amount of Fire Surface, . . . . .	1664	square feet.
" " Grate Surface, . . . . .	66	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	106	to 1.
" " " Grate Surface, . . . . .	25	to 1.
Area of 1st Flues, . . . . .	9 $\frac{3}{4}$	square feet.
" Tubes, . . . . .	6 $\frac{1}{2}$	"
" Chimney, . . . . .	8 $\frac{3}{10}$	"
Height of " above Grate, . . . . .	38	feet.
Consumption of Anthracite Coal per hour, . . . . .	700	lbs.
Water Evaporated by 1 lb. of Coal, . . . . .	6 $\frac{3}{10}$	"
Coal per hour to a square foot of Grate, . . . . .	10 $\frac{6}{10}$	"

\* Results from trial trip.



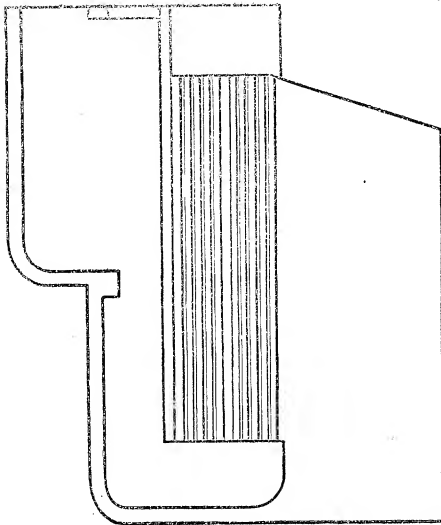
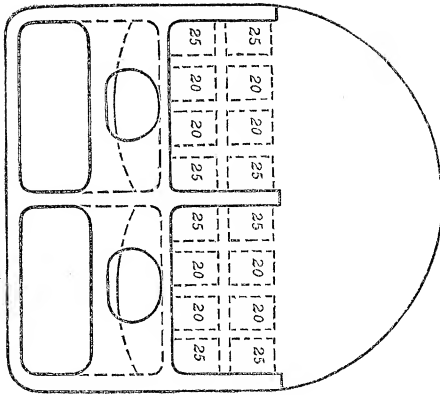
## JOHN NELSON.

River Steamer running from New York to New Brunswick. Engine and Boilers designed and constructed by H. R. Dunham & Co., New York.

	Feet.	Inches.
Length on Deck,	265	0
Breadth of Beam,	28	0
Depth of Hold,	8	6
Tonnage,	tons 621	
Draft of Water,	3	0
One Beam Engine.*		
Diameter of Cylinder,	4	8
Length of Stroke,	12	0
Diameter of Paddle Wheels,	32	0
Length of Paddles,	10	0
Depth of " "	2	4
Number of Paddles in each Wheel,	32	
Dip of Wheel, when light,	2	6
Average Number of Revolutions,	18	
Average Pressure of Steam,	lbs. 23	
Cutting off at	3	6
Two Iron Boilers (below deck).		
Whole Amount of Fire Surface,	4672	square feet.
" " Tube " "	3768	" "
" " Grate " "	130	" "
Ratio of Fire Surface to cubic foot of Cylinder,	$22\frac{8}{10}$	to 1.
" " " Grate Surface	36	to 1.
Area of Tubes,	16	square feet.
" Chimney,	—	
Height of " above Grate,	—	
Consumption of Anthracite Coal per hour,†	2600	lbs.
Water Evaporated by 1 lb. of Coal,	6	" "
Coal per hour to a square foot of Grate,	20	" "

\* This boat has, in addition to large engine, two engines for forcing air through her bottom to reduce the friction of the water; they have cylinders 14 inches diameter, 4 feet stroke, and make 60 revolutions, cutting off at  $\frac{1}{2}$  stroke; blast cylinders 40 inches diameter, 4 feet stroke.

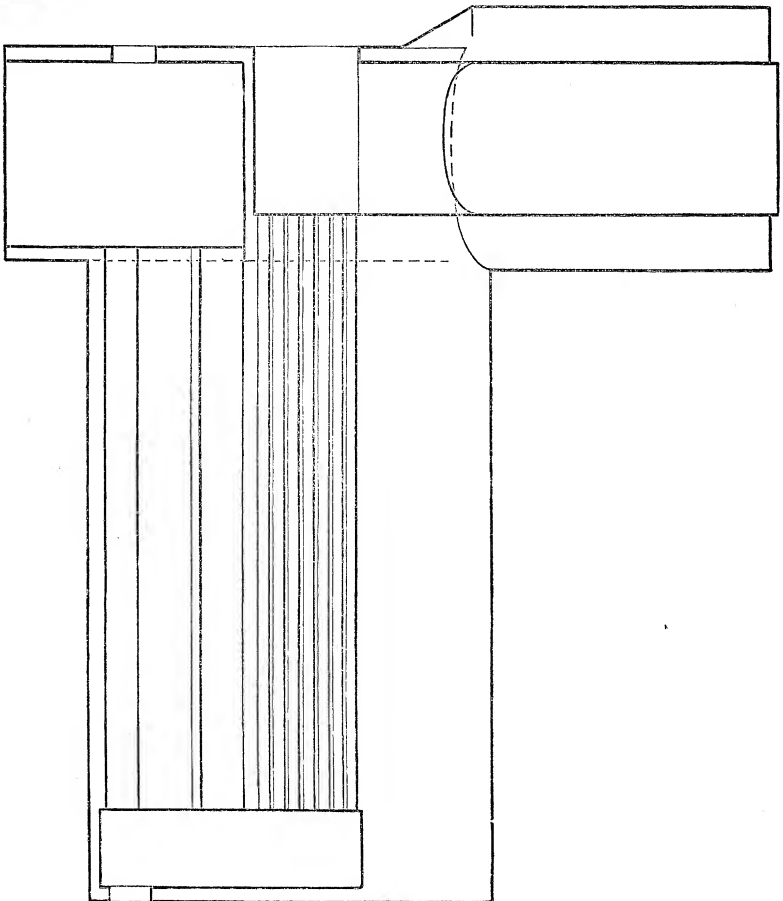
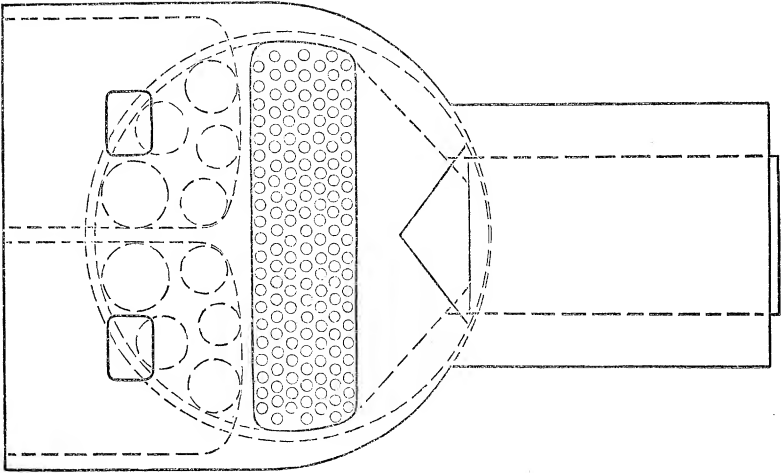
† Fan blast under grate.



## BALTIMORE.

River Steamer running on the Potomac. Engine and Boiler designed and constructed by Reaney, Neafie, & Co., Philadelphia.

	Feet.	Inches.
Length on Deck, . . . . .	200	0
Breadth of Beam, . . . . .	27	0
Depth of Hold, . . . . .	9	0
Tonnage, . . . . . tons	470	
Draft of Water, . . . . .	3	6
One Beam Engine.		
Diameter of Cylinder, . . . . .	3	8½
Length of Stroke, . . . . .	11	0
Diameter of Paddle Wheels, . . . . .	29	0
Length of Paddles, . . . . .	9	0
Depth of " . . . . .	2	0
Number of Paddles in each Wheel, . . . . .	22	
Dip of Wheel, . . . . .	2	0
Average Number of Revolutions, . . . . .	21	
Average Pressure of Steam, . . . . . lbs.	30	
Cutting off at,		
One Iron Boiler (below deck).		
Whole Amount of Fire Surface, . . . . .	2628	square feet.
" " Grate " . . . . .	60	"
Ratio of Fire Surface to cubic ft of Small Cylinder, $22\frac{1}{10}$ to 1.		
" " " Grate Surface, . . . . .	$42\frac{2}{3}$	to 1.
Area of 1st Flues, . . . . .	$16\frac{1}{2}$	square feet.
" Tubes . . . . .	$11\frac{1}{2}$	"
" Chimney, . . . . .	$13\frac{1}{2}$	"
Height of " above Grate, . . . . .	—	
Consumption of Pine Wood per hour, . . . . .	—	
Water Evaporated by 1 lb. of Wood, . . . . .	—	

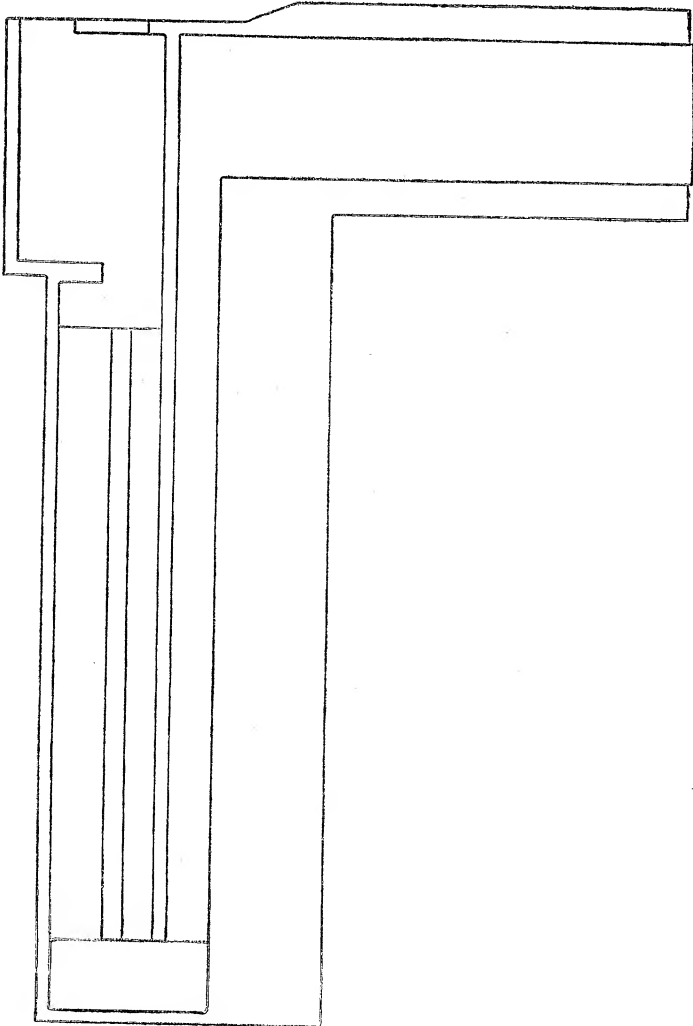
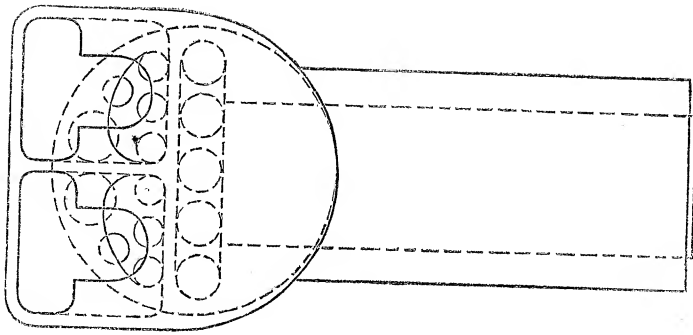


## GENERAL TAYLOR.

River Steamer to run on the Hudson. Boilers and Wheels by John F. Rodman, Esq., New York.

	Feet.	Inches.
Length on Deck, . . . . .	322	0
Breadth of Beam, . . . . .	38	0
Depth of Hold, . . . . .	10	4
Tonnage, . . . . . tons	1235	
Draft of Water, . . . . .	—	—
A Rotary Engine of large size was intended to have been used, the piston making the same number of Revolutions as the paddle wheels, but although a portion has been constructed, it has been abandoned, and at present the size and form is not decided.		
Diameter of Paddle Wheels, . . . . .	40	0
Length of Paddles, . . . . .	11	0
Depth of " . . . . .	3	0
Number of Paddles in each Wheel, . . . . .	28	
Dip of Wheel, . . . . .	—	—
Average Number of Revolutions, . . . . .	—	
Average Pressure of Steam, . . . . .	—	
Cutting off at . . . . .	—	—
Four Iron Boilers.		
Whole Amount of Fire Surface, . . . . .	5132 square feet.	
"    "    Grate " . . . . .	208	"
Ratio of Fire Surface to cubic foot of Cylinder, . . . . .	—	
"    "    "    Grate Surface, . . . . .	$24\frac{6}{10}$ to 1.	
Area of 1st Flues, . . . . .	33 square feet.	
"    2d " . . . . .	$24\frac{1}{2}$ "	
"    Chimnies, . . . . .	$50\frac{1}{4}$ "	
Height of " above Grate, . . . . .	—	
Consumption of Anthracite Coal per hour, . . . . .	—	
Water Evaporated by 1 lb. of Coal, . . . . .	—	
Coal per hour to a square foot of Grate, . . . . .	—	



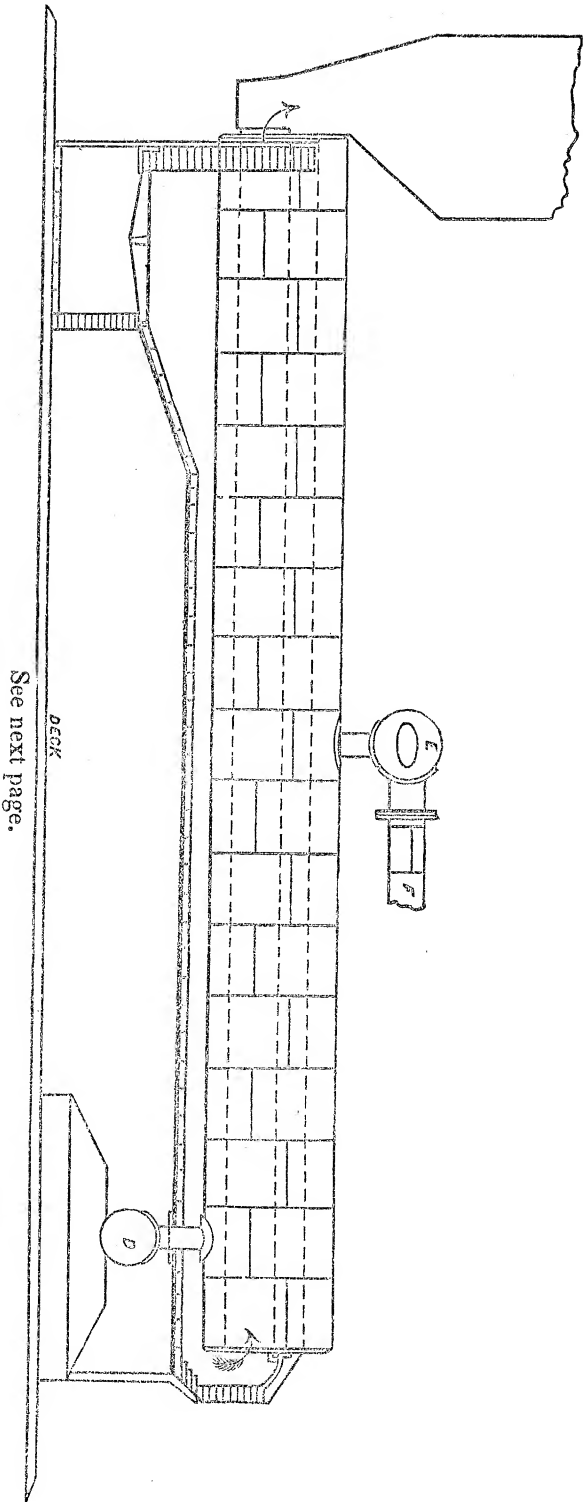


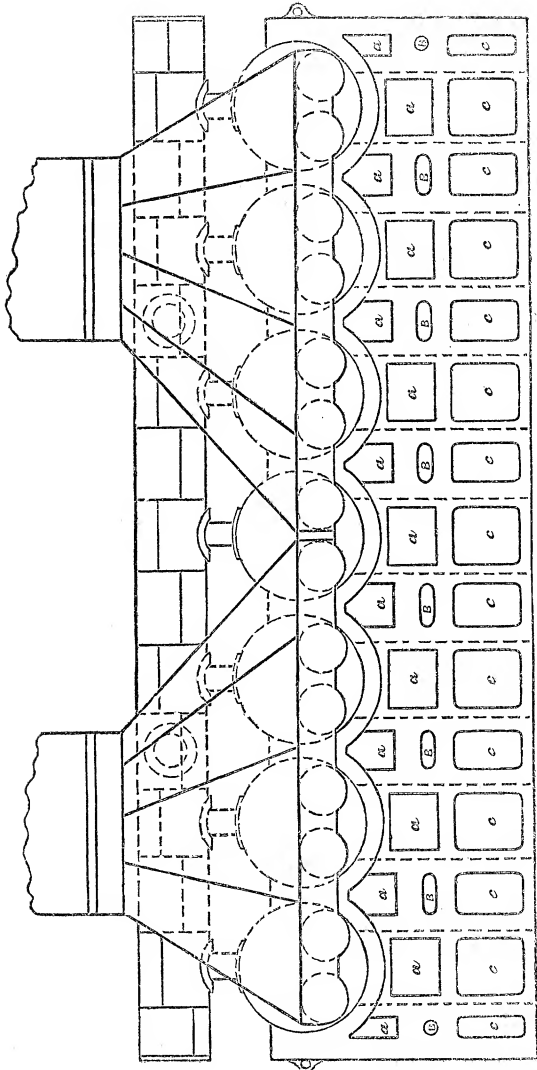
## AMERICA.

(ON LAKE ERIE.)

Merchant Steamer running between Buffalo and Chicago. Engines and Boilers designed by S. T. Newhall, Esq., and constructed by Yeatman & Shield, Cincinnati.

	Feet.	Inches.
Length on Deck,	225	0
Breadth of Beam,	34	0
Depth of Hold,	12	0
Tonnage,	tons 876	
Draft of Water,	8	0
Two High Pressure Engines, slightly inclined.		
Diameter of Cylinders,	2	6
Length of Stroke,	11	0
Diameter of Paddle Wheels,	34	0
Length of Paddles,	10	6
Depth of " "	3	4
Number of Paddles in each Wheel,	24	
Dip of Wheel,	3	0
Average Number of Revolutions,	17	
Average Pressure of Steam,	90 lbs.	
Cutting off at	4	2
Seven Iron Boilers, on deck.		
Whole Amount of Fire Surface,	3640	square feet.
" " Grate Surface,	112	"
Ratio of Fire Surface to cubic foot of Cylinder,	$33\frac{3}{4}$	to 1.
" " " Grate Surface,	$32\frac{1}{4}$	to 1.
Area of 1st Flue,	26	square feet.
" 2d Flues,	25	"
" Chimnies,	39	"
Height of " above Grate,	60	feet.
Consumption of Bituminous Coal per hour,	4480	lbs.
Water Evaporated by 1 lb. of Coal,	$4\frac{1}{10}$	"
Coal per hour to a square foot of Grate,	40	"





Front of Boilers.

## WESTERN RIVER STEAMERS.

The form of boiler used in the Steamer America, on Lake Erie, and here shown, is the one universally adopted on our western rivers, and will probably continue to be used so long as they remain attached to their present system of high pressure engines. One drawing is a sufficient explanation. Their proportion of boiler may be seen from the following steamer built a few years since; no change of importance has taken place in that time that I am aware of.

## STEAMER J. M. WHITE.

Length on Deck,	250	0
Breadth of Beam,	31	0
Draft of Water when light,	5	0
Two Engines, slightly inclined.		
Diameter of Cylinder,	2	6
Length of Stroke,	10	0
Diameter of Paddle Wheels,	30	0
Length of Paddles,	14	0
Depth of " "	2	6
Number of Paddles in each Wheel,	18	
Seven Iron Boilers on deck.		
Diameter of Boilers,	3	6
Length of " "	30	0
Whole Amount of Fire Surface,	2801	square feet.
" " Grate " "	108	" "
Ratio of Fire Surface to cubic foot of Cylinder,	30	to 1.
" " " Grate Surface	26	to 1.
Area of Flues,	17	square feet.
" Chimnies,	32	" "

## WHICH IS THE BEST BOILER?

Is a question that I have often been asked, and is one that is more easily asked than answered. Of the two ordinary forms of flue boilers I consider the drop flue preferable as occupying less space to produce a given effect. A good comparison may be made between these two forms by examining the boilers of the Bay and Empire State on Long Island Sound; the boats and engines being almost identical. Of tubular boilers there are two varieties, those having vertical, and those with horizontal tubes; so far as efficiency is concerned I do not think any difference would be observed where equal surface was presented to the action of the fire. Those with horizontal tubes take up less space in the length of the vessel, but more height than those having vertical tubes, unless the latter are made sufficiently high to withdraw a tube within the boiler, when its height would be as great as the former. The Miller boiler, recently brought forward by the Novelty Works in New York, has some advantages over the ordinary form of flue boilers, as it allows of increased grate and fire surface within a given space, and is somewhat lighter than the ordinary flue boiler for the same amount of fire surface.

I am of opinion that *equal* efficiency may be obtained with either of the forms of boiler (properly constructed) here shown; but there are many things, particularly in sea steamers, to be considered, and for them that boiler is the best which, *giving equal* effect, occupies the least space, always keeping in view the facilities for cleaning and repairs, two points that have been very much overlooked among us. There is one point to which I wish to draw particular attention, and that is the necessity of having an increased number of furnaces of reduced width in our boilers, and continuing the separation to the chimney if possible. The advantages to be derived from this arrangement are increased surface in immediate contact with the fire, and a very much more regular supply of steam, for it is evident that where a boiler has but two furnaces, nearly one-half of its efficiency is destroyed while our furnaces are being fired, and of course the pressure of steam is immediately reduced, and as one evil often begets another, so this has induced the use of blowers on the principle that two wrongs make one right, I suppose, for that is the only one on which it can be advocated. *Sea steamers should never use blowers*; when they are really necessary their boilers *are defective*. These remarks apply with equal force, so far as number of furnaces are con-

cerned, to river steamers, but with them the increased weight of the boiler to obtain sufficient steam by natural draft would often exceed the extra quantity of coal consumed on the passage, (which occupies but a few hours,) and as speed is the primary object, the blower may be as much to be desired with them, as it is to be avoided in the former.

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#### NOTE.

The quantity of water stated to have been evaporated by a given quantity of fuel, must not be taken as *strictly* correct; but where a comparison is to be made between two steamers of the same class, it will be found sufficiently accurate for all practical purposes, in obtaining information in relation to the consumption of steam and fuel. I found that nothing authentic could be ascertained in regard to the quantity of water *blown out* in marine steamers, and I have, therefore, not considered the losses from that source, or the steam lost in valve chests and at each end of the cylinder. On the other hand, it was just as impossible to obtain the pressure of steam on the piston, from want of indicators, and I was unwilling to adopt any imaginary rule for pressure, as that which would apply to sea steamers, running with throttle valves full open, would not apply to our river boats, where they are more or less throttled off, to maintain a full working pressure in the boiler. I have, therefore, taken the *pressure* as being the same both in the boiler and on the piston, and the *quantity* of steam used as being equal to the area of the piston multiplied by the length of stroke at which the steam was cut off, and the number of revolutions. As the management of our river, lake, and sea steamers differs as regards each other, but agrees in respect to each vessel of the same class, so the calculations of fuel here given will be found sufficiently accurate to compare one river steamer with another, or one sea steamer with another, but if a comparison is to be made between a river and a sea steamer, then an allowance must be made in favor of the latter, for the water blown out.

B. H. B.





*Scale of  $\frac{3}{16}$  of an inch to the foot.*

