

GHQ/SCAP Records (RG 331, National Archives and Records Service)

Description of contents

(1) Box no. 2891

(2) Folder title/number: (3)
Asahi Seiko K.K. - Nagano Plant

(3) Date: Aug. 1946 - Oct. 1949

(4) Subject:

Classification	Type of record
9230, 9621	z

(5) Item description and comment:

- 1) Osaka
- 11) Includes Contents Lists (Divided)

(6) Reproduction: Yes No

(7) Film no. Sheet no.

(Compiled by *National Diet Library*)

I-A

SECTION I

I - A

DATE

SUBJECT

Memorandum for Record

10 Mar 47

Inventory Made by General Contractor's Association of Japan

27 Feb 47

Inventory Form

Name: ASHABI SEIKO (YASUANO)

Code No. 32-110

Date 18 July 49

**SECTION I
INVENTORY DATA**

94

- 1. Total items originally inventoried: _____
- 2. Originally inventoried items not available for allocation:
 - a. EX items
 - (1) Originally inventoried EX 0
 - (2) Subsequently deleted from EX classification 0
 - (3) Total (line a(1) less line d(2)) 0
 - b. Subsequently released from custody
 - (1) Woodworking* 0
 - (2) Others* 0
 - c. Destroyed SP* 0
 - d. Subsequent losses from fire, theft, etc* 0
 - e. Released from dispersed location* 0
 - f. Shipped to TID 0
 - g. Removed under PD* 0
 - h. 0
 - i. 0
- 3. Total deduction from original inventory 0
- 4. Items missed from original inventory - subsequently picked up 6
- 5. Adjusted original inventory total (line 1 less line 3, plus line 4) 100
- 6. Subsequent additions to inventory
 - a. Returned PD'd items* 0
 - b. Added on evaluation 0
 - c. MISC. INVENTORY 13
 - d. 0
- 7. Inventory total 113
- 8. "U" items 0
- 9. Total items available for allocation (line 7 less line 8) 113

**SECTION II
MISCELLANEOUS**

- 1. Non-inventoried items shipped to TID 0
- 2. Items inventoried under other plant code number: (Net included in line 9, SEC I)
- 3. Authorized transformer capacity _____ KW
- 4. EX items subsequent to original inventory 0

* See reverse side

INVENTORY FORM FOR MACHINE TOOL AND BALL AND ROLLER BEARING PLANTS

DATE July 1, 1949

Name of Company Asahi Seiko Co., Ltd.

Related SCAPIN 1133

Name of Plant Nagano Plant

Code No. 32 - 110

Address of Plant No. 726, Nishishiro, Nagano-Machi, Minamigawachi-Gun, Osaka Pref.

	<u>Number Tallied</u>
1. METAL WORKING MACHINES	<u>93</u>
A. MACHINE TOOLS	<u>78</u>
1. Boring machines	<u> </u>
2. Bore grinding machines	<u> </u>
3. Drilling machines	<u> 1</u>
4. Gear cutting and finishing machines	<u> </u>
5. Grinding machines	<u> 26</u>
6. Lathes	<u> 49</u>
7. Milling machines	<u> 1</u>
8. Planers	<u> </u>
9. Miscellaneous machine tools	<u> 1</u>
B. SECONDARY METAL FORMING AND SHAPING MACHINES AND EQUIPMENT	<u> 4</u>
1. Bending machines	<u> </u>
2. Hydraulic presses	<u> </u>
3. Manual presses	<u> 1</u>
4. Mechanical presses	<u> </u>

**INVENTORY FORM FOR MACHINE TOOL AND
BALL AND ROLLER BEARING PLANTS**

DATE July 1, 1949

Name of Company Asahi Seiko Co., Ltd.

Related SCAPIN 1133

Name of Plant Nagano Plant

Code No. 32 - 110

Address of Plant No. 726, Nishishiro, Nagano-Machi, Minamigawashi-
Gun, Osaka Pref.

Number Tallied

B. SECONDARY METAL FORMING AND SHAPING MACHINES AND EQUIPMENT
(cont'd)

- 5. Shearing and punching machines _____
- 6. Forging machinery _____
- 7. Wire forming machines _____
- 8. Miscellaneous _____
- 9. Other metal working machinery
and equipment 3

C. MISCELLANEOUS METAL WORKING EQUIPMENT 11

- 1. Welding machines, all types _____
- 2. Testing and measuring machines,
all types 10
- 3. Miscellaneous physical
property testing _____
- 4. Heat treating equipment 1
- 5. Portable metal working machines _____

II. ELECTRIC MACHINERY AND APPARATUS 6

A. ELECTRICAL ROTATING EQUIPMENT 6

- 1. Generators _____
- 2. Motors (5 HP and over) 6

INVENTORY FORM FOR MACHINE TOOL AND
BALL AND ROLLER BEARING PLANTS

DATE July 1, 1949

Name of Company Asahi Seiko Co., Ltd.

Related SCAPIN 1133

Name of Plant Nagano Plant

Code No. 32 - 110

Address of Plant No. 726, Nishishiro, Nagano-Machi, Minamigawachi-Gun, Osaka Pref.

Number tallied

A. ELECTRICAL ROTATING EQUIPMENT (cont'd)

- | | |
|--|-------|
| 3. Motor generators | _____ |
| 4. Frequency changers | _____ |
| 5. Converters and inverters | _____ |
| 6. Generator sets (Direct couple to prime mover) | _____ |

B. PRIMARY ELECTRIC POWER TRANSMISSION AND DISTRIBUTION EQUIPMENT

- | | |
|-----------------|-------|
| 1. Transformers | _____ |
| 2. Switch | _____ |

III. GENERAL PURPOSE INDUSTRIAL MACHINERY AND EQUIPMENT 1

A. ENGINES AND TURBINES

- | | |
|--------------------------------|-------|
| 1. Steam engines | _____ |
| 2. Steam turbines | _____ |
| 3. Internal combustion engines | _____ |

B. COMPRESSORS AND PUMPS 1

- | | |
|-------------------------------------|----------|
| 1. Compressors and dry vacuum pumps | _____ |
| 2. Pumps | <u>1</u> |

C. MISCELLANEOUS MACHINERY AND EQUIPMENT

- | | |
|------------------|-------|
| 1. Power boilers | _____ |
| 2. Cranes | _____ |

INVENTORY FORM FOR MACHINE TOOL AND
BALL AND ROLLER BEARING PLANTS

DATE July 1, 1949

Name of Company Asahi Seiko Co., Ltd.

Related SCAPIN 1133

Name of Plant Nagano Plant

Code No. 32 - 110

Address of Plant No. 726, Nishishiro, Nagano-Machi, Minamigawachi-
Gin, Osaka Pref.

Number Tallied

IV. MISCELLANEOUS

13

A.

13

1. Motor (under 5HP)

3

2. Gauge

3

3. Vice

2

4. Surface plate

2

5. Line shaft

3

LIST OF ADDITIONAL INVENTORIED ACCESSORIES

Code No.	32 - 110
Name of Plant	Asahi Seiko Co., Ltd., Nagano Plant
Address of Plant	No. 726, Nishishiro, Nagano- Machi, Minamigawachi-Gun, Osaka Pref.

Main Mach.	Code No.	Item of Accessories	Accessories Kept Separately in Box
Drilling Machine	IA3-1-(b)	Vice 3"	
"	(c)	Drill key 2"	
Cylindrical Grinder	IA5-1-(b)	Coolant pump	
Surface Grinder	IA5-2-(a)1	Motor 7.5 HP	
"	(a)2	" 1 HP	
"	(b)	Magnet chuck	
"	(c)	Grinding wheel	
"	(d)	wheel dresser	
"	(e)	Rectifier	
"	(f)	Demagnetizer	
Groove Grinder	IA5-3-(b)	Chuck of collect jaw	
"	(c)	Coolant pump	
"	IA5-4-(b)	Chuck of collect jaw	
"	(c)	Coolant pump	
"	IA5-5-(b)	Chuck of collect jaw	
"	(c)	Coolant pump	
Internal Grinder	IA5-6-(b)	Scroll chuck 4"	
"	(c)	Face plate	
"	(d)	Coolant pump	
"	IA5-7-(b)	Scroll chuck 4"	
"	(c)	Face plate	
"	(d)	Coolant pump	
"	IA5-8-(a)	Motor 2 HP	
"	(b)	Scroll chuck 4"	
"	(c)	Face plate	
"	(d)	Coolant pump	
"	IA5-9-(a)	Motor 2 HP	
"	(b)	Scroll chuck 3"	
"	(c)	Face plate	
"	IA5-10-(a)1	Motor 2 HP	
"	(a)2	" 1/2 HP	
"	(b)	Scroll chuck 3"	
"	(c)	Face plate	
Cylindrical Grinder	IA5-11	None	
Internal Grinder	IA5-12	"	
Groove Grinder	IA5-13	"	
"	IA5-14-(b)	Wheel truning fixture without diamond	
"	IA5-15	None	
"	IA5-16	"	
Internal Grinder	IA5-17	"	
Groove Grinder	IA5-18	"	
"	IA5-19	"	
Internal Grinder	IA5-20	"	
"	IA5-21	"	
"	IA5-22	"	
"	IA5-23-(b)	Wheel truning fixture without diamond	

Main Mach.	Code No.	Item of Accessories	Accessories Kept Separately in Box
Drilling Machine	IA3-1-(b)	Vice 3"	
"	(c)	Drill key 2"	
Cylindrical Grinder	IA5-1-(b)	Coolant pump	
Surface Grinder	IA5-2-(a)1	Motor 7.5 HP	
"	(a)2	" 1 HP	
"	(b)	Magnet chuck	
"	(c)	Grinding wheel	
"	(d)	Wheel dresser	
"	(e)	Rectifier	
"	(f)	Demagnetizer	
Groove Grinder	IA5-3-(b)	Chuck of collect jaw	
"	(c)	Coolant pump	
"	IA5-4-(b)	Chuck of collect jaw	
"	(c)	Coolant pump	
"	IA5-5-(b)	Chuck of collect jaw	
"	(c)	Coolant pump	
Internal Grinder	IA5-6-(b)	Scroll chuck 4"	
"	(c)	Face plate	
"	(d)	Coolant pump	
"	IA5-7-(b)	Scroll chuck 4"	
"	(c)	Face plate	
"	(d)	Coolant pump	
"	IA5-8-(a)	Motor 2 HP	
"	(b)	Scroll chuck 4"	
"	(c)	Face plate	
"	(d)	Coolant pump	
"	IA5-9-(a)	Motor 2 HP	
"	(b)	Scroll chuck 3"	
"	(c)	Face plate	
"	IA5-10-(a)1	Motor 2 HP	
"	(a)2	" 1 HP	
"	(b)	Scroll chuck 3"	
"	(c)	Face plate	
Cylindrical Grinder	IA5-11	None	
Internal Grinder	IA5-12	"	
Groove Grinder	IA5-13	"	
"	IA5-14-(b)	Wheel truning fixture without diamond	
"	IA5-15	None	
"	IA5-16	"	
Internal Grinder	IA5-17	"	
Groove Grinder	IA5-18	"	
"	IA5-19	"	
Internal Grinder	IA5-20	"	
"	IA5-21	"	
"	IA5-22	"	
"	IA5-23-(b)	Wheel truning fixture without diamond	

Main Mach.	Code No.	Item of Accessories	Accessories Kept Separately in Box
Internal Grinder	IA5-24	None	
Tool Grinder	IA5-25-(b)	Grinding wheel	
"	IA5-26-(b)	"	
Engine Lathe	IA6-1-(b)	Scroll chuck 6½"	
"	(c)	Face plate	
"	(d)		7 change gears etc.
"	IA6-2-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)	3 change gears	
"	IA6-3-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)	4 jaw chuck 12"	
"	(e)	" 16"	
"	(f)		18 change gears etc.
"	IA6-4-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)	Follow rest	
"	(e)		10 Change gears etc.
"	IA6-5-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)		10 change gears etc.
"	IA6-6-(b)	No-stop chuck	
"	(c)		10 change gears etc.
"	IA6-7-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)	4 jaw chuck 17"	
"	(e)		10 change gears etc.
"	IA6-8-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)		10 change gears etc.
"	IA6-9-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)	3 change gears	
"	IA6-10-(b)	Scroll chuck 6½"	
"	(c)	Face plate	
"	(d)		14 change gears etc.
"	IA6-11-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)		14 change gears etc.
"	IA6-12-(b)	Scroll chuck 6½"	
"	(c)	Face plate	
"	(d)		14 change gears etc.
"	IA6-13-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)		18 change gears etc.
"	IA6-14-(b)	Scroll chuck 6½"	
"	(c)	Face plate	
"	(d)		18 change gears etc.
"	IA6-15-(b)	Scroll chuck 7½"	
"	(c)	Face plate	
"	(d)		10 change gears etc.

Main Mach.	Code No.	Item of Accessories	Accessories Kept Separately in Box
Engine Lathe	IA6-16-(b)	Scroll chuck 7 $\frac{1}{2}$ "	
"	(c)	Face plate	
"	(d)		10 change gears etc.
"	IA6-17-(b)	Scroll chuck 7 $\frac{1}{2}$ "	
"	(c)	Face plate	
"	(d)		10 change gears etc.
"	IA6-18-(b)	Scroll chuck 7 $\frac{1}{2}$ "	
"	(c)	Face plate	
"	(d)		16 change gears etc.
"	IA6-19-(b)	Scroll chuck 7 $\frac{1}{2}$ "	
"	(c)	Face plate	
"	(d)		10 change gears etc.
"	IA6-20	None	
Turning Lathe (Light-type)	IA6-21-(a)	Motor 1 HP	
"	IA6-22-(a)	" 1 HP	
"	IA6-23-(a)	" 1 HP	
"	IA6-24-(a)	" 1 HP	
Engine Lathe	IA6-25	None	
"	IA6-26	"	
"	IA6-27	"	
"	IA6-28-(b)	No-stop chuck	
"	IA6-29	None	
"	IA6-30-(b)	Scroll chuck 6 $\frac{1}{2}$ "	
"	(c)	Face plate	
"	IA6-31	None	
Turning Lathe (Horizontal Light type)	IA6-32	"	
"	IA6-33	"	
"	IA6-34	"	
"	IA6-35	"	
"	IA6-36	"	
Turning Lathe (Vertical Special type)	IA6-37	"	
"	IA6-38	"	
"	IA6-39	"	
"	IA6-40	"	
"	IA6-41	"	
"	IA6-42	"	
"	IA6-43	"	
"	IA6-44	"	
"	IA6-45	"	
"	IA6-46	"	
"	IA6-47	"	
"	IA6-48	"	
"	IA6-49	"	
Milling Machine	IA7- 1	"	
Hawing Machine	IA9- 1	"	

Main Mach.	Code No.	Item of Accessories	Accessories Kept separately in Box
Manual Press	IB3-1	None	
Lapping Machine	IB9-1-(b)	Scroll chuck 7 $\frac{1}{2}$ "	
"	(c)	Face plate	
"	(d)	Collect chuck	
"	IB9-2	None	
"	IB9-3	"	
Gauge Block	IC2-1	"	
Dial Gauge	2	"	
"	3	"	
"	4	"	
Micrometer(0-25)	IC2-5	"	
" (25-50)	6	"	
" (50-75)	7	"	
" (75-100)	8	"	
Vernier Caliper	9	"	
"	10	"	
Electric Furnace	IC4-1	"	
Motor(10 HP)	IIA2-1-(b)	Condenser	
" "	(c)	Starter	
" (7.5 HP)	IIA2-2-(b)	Condenser	
" (10 HP)	IIA2-3-(b)	"	
" (7.5 HP)	IIA2-4-(b)	"	
" (5 HP)	IIA2-5	None	
" "	IIA2-6	"	
Wind Mill	IIIB2-1-(b)	Pipe 2 $\frac{1}{2}$ "	
Motor($\frac{1}{2}$ HP)	IVA1-1	None	
" "	2	"	
" (3 HP)	3	"	
Surface Gauge	IVA2-1	"	
"	2	"	
"	3	"	
Vice	IVA3-1	"	
"	2	"	
Surface plate	IVA4-1	"	
"	2	"	
Line Shaft	IVA5-1	"	
"	2	"	
"	3	"	

K. Masuda
 Kiyomatsu Masuda, Custodian,
 Asahi Seiko Co., Ltd.,
 Nagano Plant.

Report on Use of Machine Tool Accessories,
Cutting Tools and Precision Measuring Machines.

Code No. 38-110
Name of Plant: Asahi Seiko Co., Ltd., Nagano Plant
Address of Plant: No. 726, Nishishiro, Nagano-Machi,
Minamigawachi-Gun, Osaka Pref.

<u>Item</u>	<u>Required</u>	<u>Remaining</u>
I. Machine Tool Accessories		
Rubber Belt 2½ inch	10 M.	0
II. Cutting Tools		
Bit ½ x ½ x 3 inch	25	0
" ¾ x ¾ x 4 inch	41	0
" ½ x ½ x 4 inch	28	0
Drill 0 - 5 mm	34	0
" 5 - 10 mm	10	0
" 15 - 20 mm	9	0
" 20 - 25 mm	9	0
" 25 - 30 mm	4	0
File 14 inch	2	0
Tap ¾ inch	6	0
" ½ inch	3	0
" ⅝ inch	1	0
Grinding Wheel	2	0
Saw Blade 10 inch	17	0
" 14 inch	4	0
Chisel	1	0
Wind Mill 2½ inch	1	0
III. Precision Measuring Machines & Others		
Dial Indicator	3	0
Micrometer 0 - 25 mm	1	0
" 25 - 50 mm	1	0

<u>Item</u>	<u>Required</u>	<u>Remaining</u>
Micrometer 50 - 75 mm	1	0
" 75 - 100 mm	1	0
Vernier Caliper 150 mm	1	0
" 300 mm	1	0
Indicator stand 240 x 150 x 300 mm	4	0
Vice Vertical 4½ inch	1	0
" Horizontal 4 inch	1	0
" " 5 inch	1	0
Anvil	1	0
Outside Caliper	15	0
Inside Caliper	5	0
Surface Gauge	3	0
Center Gauge	1	0
Plug Gauge	10	0
Gauge Block (number per set 76)	1	0
Surface Plate 460 x 360 x 65 mm	1	0
" 910 x 605 x 95 mm	1	0
Monkey Wrench 10 inch	6	0
Driver	1	0
Tap Handle	1	0
Hammer 15 pound	1	0
" 2 pound	1	0
Spanner	3	0

K. Masuda

Kiyomatsu Masuda, Custodian,

Asahi Seiko Co., Ltd.,
Nagano Plant.

HEADQUARTERS
COMBAT MILITARY GOVERNMENT TEAM
AFC 560

hnn/mh

10 March 1947

SUBJECT: Inventory Made by General Contractor's
Association of Japan
THROUGH: Osaka Liaison Office
TO: Asahi Seiki Kogyo Co. Ltd. Nagano Works
(Code No. 32-110)

1. During the month of January the General Contractor's Association of Japan made an inventory of your plant. This inventory listed "Stock-piled and Installed Material and Supplies" which may eventually be removed.
2. Before a final decision is reached, this headquarters requests a list of all those inventoried items which you have any objection to removal, or which are necessary for the maintenance and custody of reparations machinery. Next to each item should be a short explanation outlining the reason for retaining.
3. It is requested that you submit your list in four copies by the 25th of March 1947.

FOR THE COMMANDING OFFICER:

Edward E. Millitt
EDWARD E. MILLITT
Major; F.A.
Adjutant

Code No.

Name

32 - 110

Asahi Seiko K.K., Nagano Plant

Memorandum for Records:

1. Reference; Hq I Corps, AG 004 - BA, subj: "Looted Property on Reparations Inventory," dtd 9 Sept 47.
2. The following is a list of machines looted by the Japanese from Allied Countries. These machines have been turned over to the Civil Property Custodian for disposition:

INVENTORY FORM FOR MACHINE TOOL AND
BALL AND ROLLER BEARING PLANTS

DATE 27 Feb 1947

Name of Company Asahi Seiko K.K. Related SCAPIN # 1136

Name of Plant Nagano Plant Code # 32-110

Address of Plant 726 Nishishiro, Nagano-machi, Minamigawachi-gun, Osaka

Number Tallied (94)

I. METAL WORKING MACHINES

88

A. MACHINE TOOLS

76

- | | |
|--|-----------|
| 1. Boring machines | _____ |
| 2. Broaching machines | _____ |
| 3. Drilling machines | <u>1</u> |
| 4. Gear cutting and finishing machines | _____ |
| 5. Grinding machines | <u>24</u> |
| 6. Lathes | <u>49</u> |
| 7. Milling machines | <u>1</u> |
| 8. Planers | _____ |
| 9. Miscellaneous machine tools | <u>1</u> |

B. SECONDARY METAL FORMING AND SHAPING MACHINES AND EQUIPMENT

2

- | | |
|-----------------------|-------|
| 1. Bending machines | _____ |
| 2. Hydraulic presses | _____ |
| 3. Manual presses | _____ |
| 4. Mechanical presses | _____ |

Records file

INVENTORY FORM FOR MACHINE TOOL AND
BALL AND ROLLER BEARING PLANTS

DATE 27 Feb 1947

Name of Company Asahi Seiko K.K. Related SCAPIN # 1136

Name of Plant Nagano Plant Code # 32-110

Address of Plant 726 Nishiohiro, Nagano-machi, Minamigawachi-gun, Osaka

Number Tallied

B. <u>SECONDARY METAL FORMING AND SHAPING MACHINES AND EQUIPMENT (cont'd)</u>		
5. Shearing and punching machines	_____	
6. Forging machinery	_____	
7. Wire forming machines	_____	
8. Miscellaneous	_____	
9. Other metal working machinery and equipment	<u>2</u>	
C. <u>MISCELLANEOUS METAL WORKING EQUIPMENT</u>		<u>10</u>
1. Welding machines, all types	_____	
2. Testing and measuring machines, all types	<u>10</u>	
3. Miscellaneous physical property testing	_____	
4. Heat treating equipment	_____	
5. Portable metal working machines	_____	
II. <u>ELECTRIC MACHINERY AND APPARATUS</u>		<u>6</u>
A. <u>ELECTRICAL ROTATING EQUIPMENT</u>		<u>6</u>
1. Generators	_____	
2. Motors (5 HP and over)	<u>6</u>	

INVENTORY FORM FOR MACHINE TOOL AND
BALL AND ROLLER BEARING PLANTS

DATE 27 Feb 1947

Name of Company Asahi Seiko K.K.

Related SCAPIN # 1136

Name of Plant Nagano Plant

Code # 32-110

Address of Plant 726 Nishohiro, Nagano-machi, Manamigawachi-gun, Osaka

Number Tallied

A. ELECTRICAL ROTATING EQUIPMENT (Cont'd)

- 3. Motor Generators _____
- 4. Frequency Changers _____
- 5. Converters and inverters _____
- 6. Generator Sets (Direct coupled to prime mover) _____

B. PRIMARY ELECTRIC POWER TRANSMISSION AND DISTRIBUTION EQUIPMENT

- 1. Transformers _____
- 2. Switch _____

III. GENERAL PURPOSE INDUSTRIAL MACHINERY AND EQUIPMENT

A. ENGINES AND TURBINES

- 1. Steam Engines _____
- 2. Steam Turbines _____
- 3. Internal Combustion Engines _____

B. COMPRESSORS AND PUMPS

- 1. Compressors and Dry Vacuum Pumps _____
- 2. Pumps _____

C. MISCELLANEOUS MACHINERY AND EQUIPMENT

- 1. Power Boilers _____
- 2. Cranes _____

I - B

DATE

SUBJECT

I-B

I - C

DATE

SUBJECT

I - C

I - D

DATE

SUBJECT

I-D

I - E

DATE

SUBJECT

I - E

I - F

DATE

SUBJECT

I - F

SECTION II

II - A

DATE

SUBJECT

13 Aug 49	Production Report
Sep 49	Production Report
Oct 49	Production Report

II

REPORT OF PRODUCTION

October 15, 1949

PLANT NAME: Asahi Seiko Co., Ltd., Nagano Plant

CODE NO: 32 - 110

PLANT TYPE: Bearing

1	2	3	4	5
ITEM	OPERATING AUTHORITY	AUTHORIZED QUANTITY	ACTUAL PRODUCTION	EQUIPMENT USED
Ball Bearings	Hq. OMGT. subj: "Application for re-conversion" dtd 18 Apr 1946 Hq. OMGT. subj: "Application for re-conversion and operation" dtd 19 Apr 1946	None	¥ 7,970	

K. Masuda.
Kiyomatsu Masuda, Custodian,
Asahi Seiko Co., Ltd.,
Nagano Plant.

REPORT OF PRODUCTION

September 10, 1949

PLANT NAME: Asahi Seiko Co., Ltd., Nagano Plant

CODE NO: 32 -110

PLANT TYPE: Bearing

1	2	3	4	5
ITEM	OPERATING AUTHORITY	AUTHORIZED QUANTITY	ACTUAL PRODUCTION	EQUIPMENT USED
Ball Bearings	Hq. OMGT. subj: "Application for Re-conversion" dtd 18 Apr 1946 Hq. OMGT. subj: "Application for Re-conversion and Operation" dtd 19 Apr 1946	None	¥ 70,000	

K. Masuda
Kiyomatsu Masuda, Custodian,
Asahi Seiko Co., Ltd.,
Nagano Plant.

REPORT OF PRODUCTION

August 13, 1949

PLANT NAME: Asahi Seiko Co., Ltd., Nagano Plant

CODE NO: 32 - 110

PLANT TYPE: Bearing

1	2	3	4	5
ITEM	OPERATING AUTHORITY	AUTHORIZED QUANTITY	ACTUAL PRODUCTION	EQUIPMENT USED
Ball bearings	Hq. OMGT. subj: "Application for Re-conversion" dtd 18 Apr 1946 Hq. OMGT. subj: "Application for Re-conversion and Operation" dtd 19 Apr 1946	None	¥ 644,098	

K. Masuda
Kiyomatsu Masuda, Custodian,
Asahi Seiko Co., Ltd.,
Nagano Plant.

REPORT OF PRODUCTION

June 10, 1949

PLANT NAME: Asahi Seiko Co., Ltd., Nagano Plant

CODE NO: 32 - 110

PLANT TYPE: Bearing

1	2	3	4	5
ITEM	OPERATING AUTHORITY	AUTHORIZED QUANTITY	ACTUAL PRODUCTION	EQUIPMENT USED
Ball Bearing	Hq. OMT. subj: "Application for Re-conversion" dtd 18 Apr 1946 Hq. OMT. subj: "Application for Re-conversion and Operation" dtd 19 Apr 1946	None	¥718,812	

K. Masuda
Kiyomatsu Masuda, Custodian,
Asahi Seiko Co., Ltd.,
Otori Plant.

SECTION III

III--A

DATE

SUBJECT

III

SECTION IV

IV

DATE

SUBJECT

V-VI

IV - B

DATE

SUBJECT

14 Feb 49

Removal of Scrap

IV-B

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 25

HCK/wjb/jt

14 February 1949

MEMORANDUM FOR: Osaka Prefectural Government
THROUGH: Kinki Liaison Office
SUBJECT: Removal of Scrap

1. Reference is made to memorandum, Osaka Prefectural Government, subject: "Application for Permission to take out Iron Wastes Asahi Seiko K.K., Nagano Plant (32-110)," dated 2 February 1949.
2. Permission is granted to remove steel scrap as detailed in reference memorandum.
3. This approval does not grant priority in use of transportation facilities.
4. This authorization expires on 2 March 1949 and a report will be submitted to this headquarters.

1 Incl:
Application (1)

FRANK KOWALSKI, JR
Colonel, Infantry
Commanding

OSAKA M.G
RES-COM-IND
FILED-2286

KINKI
OSAKA LIAISON & COORDINATION OFFICE

Prefectural Building
OSAKA

TS/ts

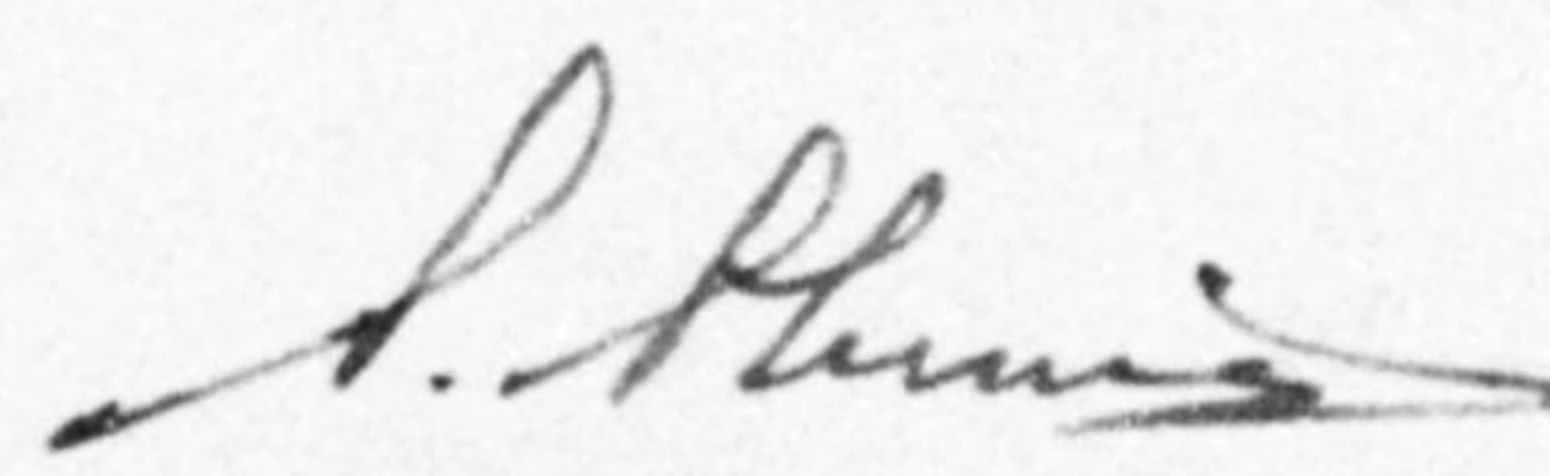
KKLCO No. 100 ER

4 February, 1949

TO : Commanding Officer,
Osaka Military Government Team

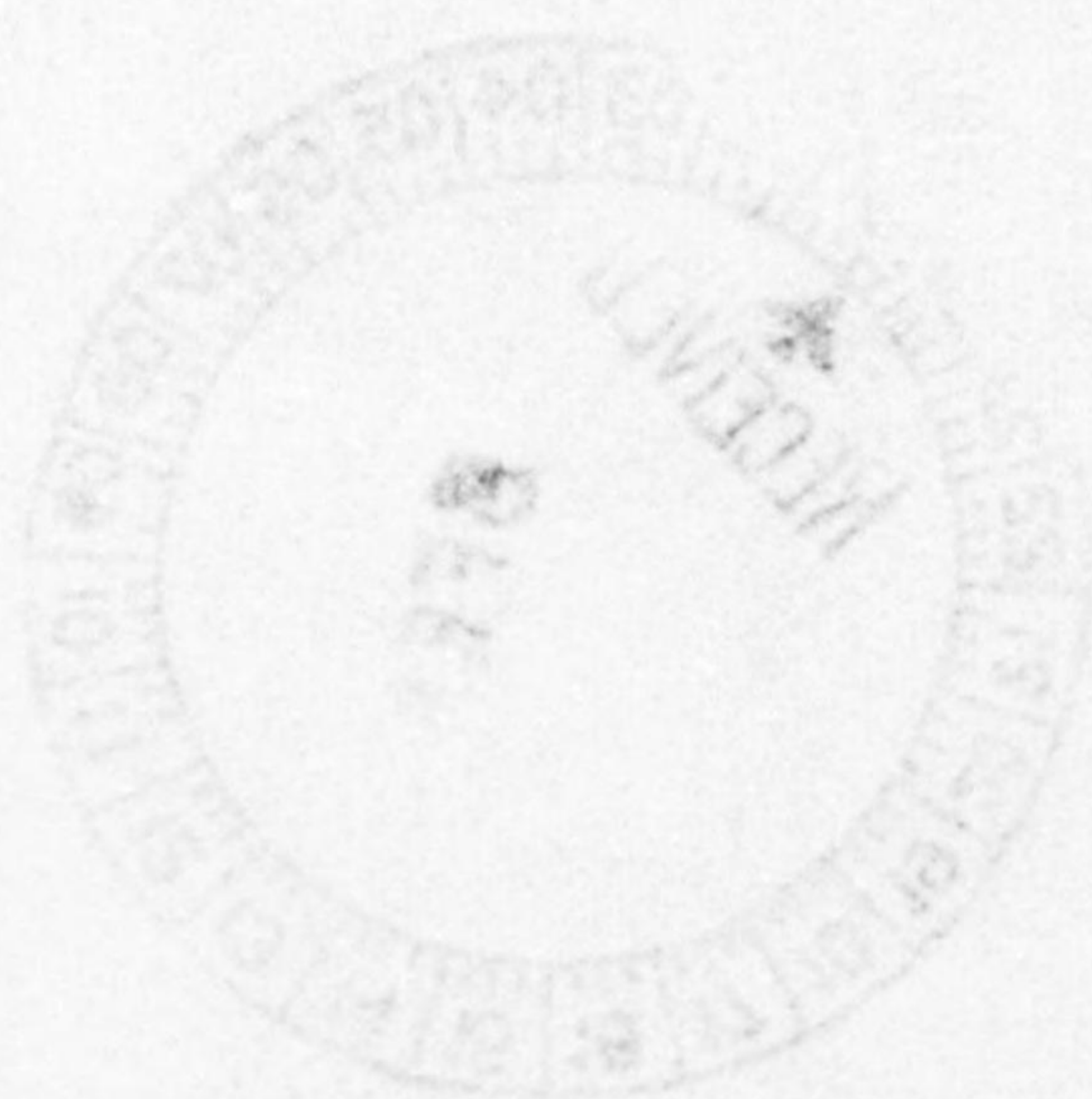
SUBJECT: Application for Permission to take out Iron
Wastes Asahi Seiko K.K. Nagano Plant (32-110)

For your approval.



S. Shima
Director

Incl: Letter from Osaka Prefectural Government,
2 February, 1949.



OSAKA M.G
RES-COM-IND
FILE 1-4664

OSAKA PREFECTURAL GOVERNMENT
REPARATIONS SECTION

2 February 1949

SUBJECT: Application for Permission to take out Iron Wastes
Asahi Seiko K.K., Nagano Plant (32-110)

TO : Hq Osaka Mil Gov't Team
ATTN: Economics Section

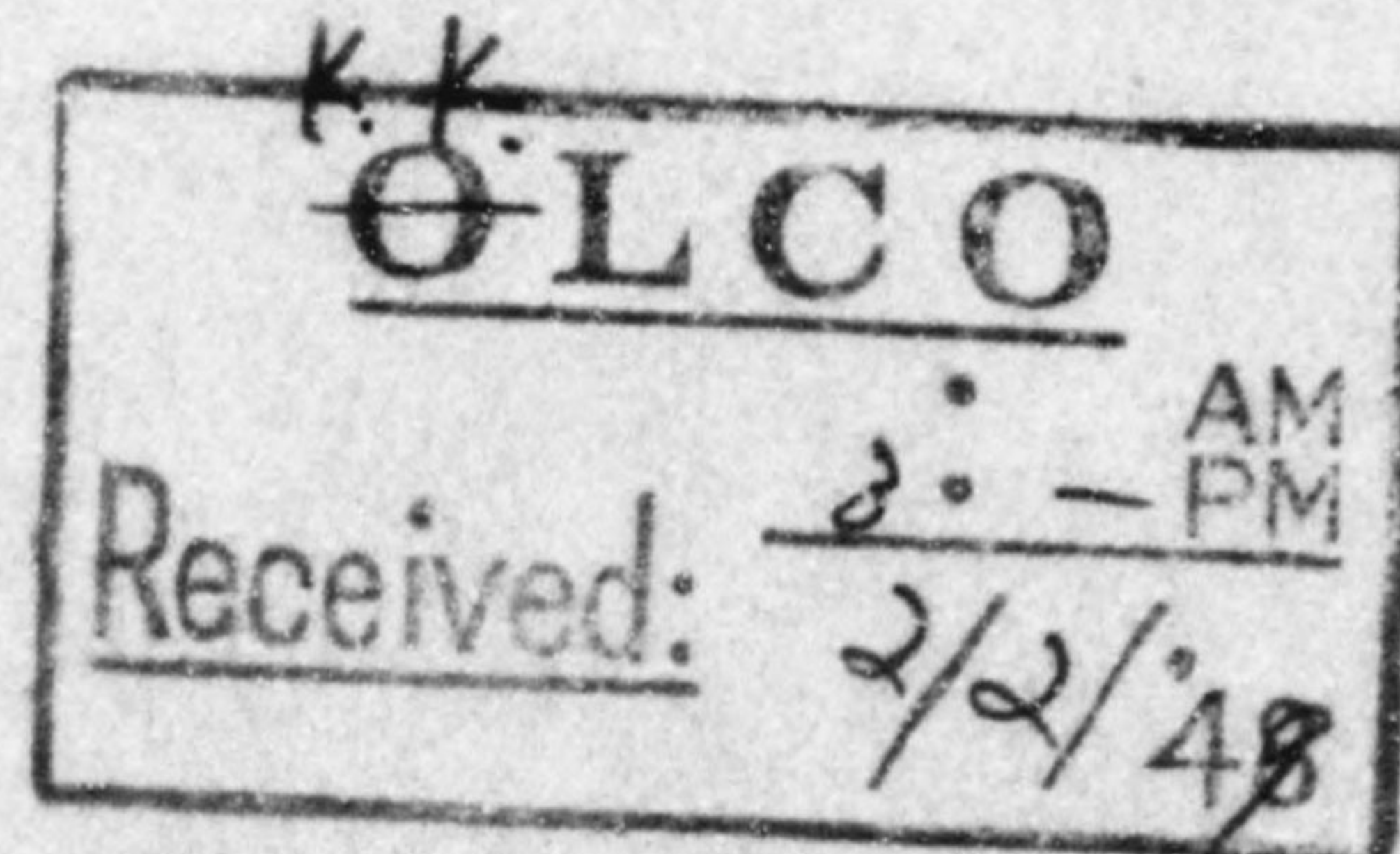
THRU : Osaka Liaison & Coordination Office.

1. Attached herewith is a petition submitted by Asahi Seiko K.K., Nagano Plant, (32-110) requesting your permission to take out 20 tons of Iron wastes from the subject plant.

2. The said Iron wastes have been produced on the process of Steel Ball production. They are recommended to be cleared out from the plant as soon as possible.

3. This office deems it to have this petition approved.

FOR THE GOVERNOR OF OSAKA PREFECTURE:



Tokio Sano
TOKIO SANO
Head of Reparations Sec.
Osaka Prefectural Gov't.

January 20., 1949

SUBJECT: Petition for Removal of the Waste Iron

TO: Headquarters Osaka Military Government Team

From: Kiyomatsu Masuda, Custodian,

Asahi Seiko Co., Ltd.,
Nagano Plant (Code No. 32-110)

No. 726, Nishishiro, Nagano-Machi,
Minamigawachi-Gun, Osaka Pref.

This is to apply for your permit to remove the under-mentioned waste iron.

The schedule is as follows:

- | | |
|----------------|--|
| 1) Article | Waste Iron |
| 2) Quantity | 20 tons |
| 3) Destination | Gifu Waste Iron Co.
No. 2, 1-Chome, Komazume-Cho,
Gifu City. |
| 4) Reason | |

It is necessary to remove the waste iron produced in the course of working up ball bearings in order to keep the compound of this clean.

Your kind consideration for this petition is requested.



K. Masuda

Kiyomatsu Masuda, Custodian,
Asahi Seiko Co., Ltd.,
Nagano Plant.

OSAKA PREFECTURAL GOVERNMENT
REPARATIONS SECTION

28 February 1949

SUBJECT: Report on Completion of Removal of Scrap
Asahi Seiko K.K., Nagano Plant (32-110)

TO : Hq Osaka Mil Gov't Team
ATTN: Economics Section

1. Reference to your memorandum, subject: "Removal of Scrap", dated 14 Feb., 1949.

2. Attached herewith is a report submitted by Asahi Seiko K.K., Nagano Plant (32-110), notifying that the Steel Scraps owned by the subject company were removed completely by 27 Feb., 1949, under your permission stated in 1 above.

3. Forwarded for your inspection.

FOR THE GOVERNOR OF OSAKA PREFECTURE:

Tokio Sano
TOKIO SANO
Head of Reparations Sec,
Osaka Prefectural Gov't.

*file with
the ref pps
below
32-110
11B*

February 28, 1949

SUBJECT: Removal of scrap

TO: Headquarters Osaka Military Government team

From: Kiyomatsu Masuda, Custodian,
Nagano Plant (Code No. 32-110)

No. 726, Nishishiro, Nagano-Machi,
Minamagawachi-Gun, Osaka Pref.

We report hereby to you that it is finished on February 27, 1949, to take out Iron Wastes from this plant to the Gifu Waste Iron Co. with the permission dated February 14, 1949 from Osaka Military Government team.

K. Masuda

Kiyomatsu Masuda, Custodian,
Asahi Seiko Co., Ltd.,
Nagano Plant.



IV - C

DATE

SUBJECT

IV-C

SECTION V

V-4A

DATE	SUBJECT
19 Sept 46	Reparations Plant 01-1/2 Inspection Report
12 Oct 46	Asahi Seiko K.K., Nagano Plant
13 Jan 47	SCAPIN 1219 Compliance Inspection
9 May 47	" " " "
19 Jun 47	" " " "
30 Jun 47	" " " "
22 Jul 47	Inspection of the Nagano Plant of the Asahi Seiko
4 Aug 47	SCAPIN 1219 Compliance Inspection
14 Aug 47	" " " "
5 Sept 47	" " " "
9 Sept 47	" " " "
25 Nov 47	" " " "
21 Jan 48	" " " "
25 Mar 48	" " " "
21 Apr 48	" " " "
12 Jul 48	" " " "
20 Sept 48	" " " "
21 Dec 48	" " " "
28 Jan 49	" " " "

DECLASSIFIED NO. 1-000-000000-000000

JLW

SCAPIN 1219 COMPLIANCE INSPECTION

1. Plant Name: Asahi Seiko K.K. Nagano Plant
2. Location: 726 Nishidai Nag no-cho Minamikawachi-gun, Osaka
3. Plant Code Number: 32 - 110
4. Date of Inspection: 28 January 1949
5. Total Number of Machines: 94
6. Number of Machines in Operation: 33
7. Number of Machines not in operation: 61
8. Storage Condition: Good
9. General Condition of Machines: Fair
10. Instructions and Orders:

Clean off dust from U machines and put more oil on sliding surface of U machines. Pay more attention on those lathes where water is used instead of oil.

11. Remarks:

Presently producing ball bearing.

Fire fighting equipment is adequate.

Date of Follow Up Inspection: _____

By: George Kauchio

GENERAL HEADQUARTERS
SUPREME COMMANDER FOR THE ALLIED POWERS
REPARATIONS SECTION

DATE: 22 July 1947

MEMORANDUM TO: Chief, Reparations Section

THRU: Chief, Inventory, Evaluation and Catalog Division

SUBJECT: Inspection of the Nagano Plant of the Asahi Seiko K.K.
(Ball Bearing) Located at 726, Nishishiro, Nagano-cho,
Minamikawachi-Gun, Osaka-Fu -- (Code No. 32-110),
15 July 1947.

1. Plant

a. This plant was established as a private concern in 1921 and was purchased by the Asahi Seiko K.K. in August 1945.

b. The plant was not bombed during the war.

2. Product

a. The present product of this plant is confined to turned Ball Bearing races which are shipped to the parent plant for completion.

3. Production

a. The production of this plant since its purchase by Asahi Seiko K.K. follows:

	<u>Quantity - (pcs)</u>		<u>Quantity - (pcs)</u>
April 1946	4,000	January 1947	5,700
May "	6,700	February "	7,000
June "	8,000	March "	7,600
July "	10,000	April "	10,250
August "	9,600	May "	10,250
September 1946	13,600	June "	13,100
October "	10,760		
November "	14,740		
December "	9,000		

b. No record of previous production is available.

c. Average number of employees, 20.

4. Equipment

a. The equipment in this plant is in very bad condition.

Mr. Andrews' File

MEMO TO: Chief, Reparations Section, THRU: Chief, Inventory, Evaluation
and Catalog Division, 22 July 1947

b. Most of the lathes were purchased in 1936-1937, new.

c. The maintenance of equipment has been so poor that the machines are in very poor condition and there are parts missing from many of the machines.

d. Several of the grinders were not properly designed and are worthless from a production standpoint.

e. Some internal grinders are engine lathes converted to internal grinders.

5. Instruments

a. There are very few instruments in this plant; in fact, hardly enough to take care of the present production.

6. Supplies

a. There are very few supplies on hand.

b. It was stated that supplies were drawn from the parent plant as needed.

7. Comments

a. This plant is not a Ball Bearing plant.

b. It never has made a complete Ball Bearing.

c. There is no equipment for producing balls or retainers.

d. The turning of races for average size Bearings is about all that this plant is capable of doing at this time.

e. The parent company has made application for exemption from Reparations including this plant.

f. No reply received to date.

GEORGE H. ADAMS
Industrial Engineer
Inventory, Evaluation and
Catalog Division

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 660



*
HHH/jt

12 October 1946

SUBJECT: Asahi Seiko K.K., Nagano Plant
Nagano-machi, Minamikawachi-gun, Osaka
(Code No. 32 - 110)

TO: Commanding General
1 Corps, APO 301
ATTENTION: Mil Govt Sec

1. Attached is OI-1/2 Inspection Report for subject company.
2. It is recommended that this installation should not be permitted to continue operation.

FOR THE COMMANDING OFFICER:

Incl:
OI-1/2 Inspection Report
(dupl)

P. Burdick
P. BURDICK
Capt., AUS
Adjutant

mg
HQ. I CORPS
AG.....
007

DECLASSIFIED E.O. 13526 SECTION 1.4, UNLESS INDICATED OTHERWISE

30

BASIC: Ltr, Hq Osaka Mil Govt Team, subj: "Asahi Seiko K.K.,
Nagano Plant, Nagano-machi, Minamikawachi-gun, Osaka,
(Code No. 32 - 110)," dtd 12 Oct 46.

AG 004 - BA

1st Ind

EHN/jyn

Hq I Corps, APO 301, 16 OCT 1946

TO: CO, Osaka Mil Govt Team, APO 660.

This headquarters concurs in the recommendation noted in the attached inspection report. The Nagano Plant of Asahi Seiko K.K. will be directed to cease operation and to devote its activities to preparation of the machinery in the plant for reparation removal.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

Lawrence E Nobles

LAWRENCE E NOBLES
Colonel, AGD
Adjutant General

1 Incl:
Inspection Report (one)

REPARATIONS PLANT OI-1/2 INSPECTION REPORT

FACTORY NAME: Asahi Seiko K.K., Nagano Plant Pres Bg 32-110

LOCATION: Nagano-machi, Minamikawachi-gun, Osaka.

I. COMPLIANCE WITH OI-1/2:

- (a) Twenty-four hour guard? Yes
(b) All entrances posted? Yes
(c) Unnecessary entrances sealed? Yes
(d) Official Custodian designated? Yes
(e) Dispersed machinery called in? None
(f) REMARKS: (Extent of Compliance with OI-1/2)
Full Compliance

II. GENERAL CONDITION OF MACHINERY: Fair

- (a) Performance of protective maintenance Fair
(b) Condition of housing Fair
(c) REMARKS: 50% unserviceable machines

III. OPERATION OF PLANT:

- (a) Plant (is) ~~(is not)~~ operating under reconversion permit No. None dated None.
(b) Recommend that this installation (~~should~~) (should not) be allowed to continue operation and reconversion activities.

IV. ADDITIONAL INFORMATION:

Presently manufacturing inner and outer races of ball bearings and assembling complete bearings.

Plant badly run down. Labor mostly inexperienced females. Planning to increase production. Advertising and accepting large contracts. Should not be allowed to become an essential part of civilian economy.

Date inspected 19 September 1946 Inspector Hamber

Incl 1

SECTION VI

VI - A

DATE

SUBJECT

VI-A

VI * B

DATE

SUBJECT

VI-B

VI - C

DATE

SUBJECT

VI-C

SECTION VIII

VIII - A

DATE	SUBJECT
21 Aug 46	Inclusion of Asahi Seiko K.K., in OD-5 List
24 Oct 47	Recommendations on the Nagano Plant of the Asahi Seiko

HEADQUARTERS
OSAKA MILITARY GOVERNMENT TEAM
APO 660

HHH/mh

21 Aug 46

SUBJECT: Inclusion of Asahi Seiko K.K. in OD-5 List

TO : Osaka Liaison Office

1. This is to inform you that the Asahi Seiko K.K.
Nagano Plant, Nagano-machi, Hiramikawachi-gun, Osaka,
has been included on list appended to OD-5 and is now under the custody
and control of this headquarters.

2. You are directed to comply with the following procedure:

a. Establish a 24 hours Japanese civilian guard at the company's
plant. The guard will be instructed to prevent fires, theft, sabotage,
or unauthorized removal of equipment.

b. Post prominently at all entrances the following sign in
both English and Japanese: "This establishment is Off-limits to all
unauthorized U.S.A. troops and Japanese personnel. Authorization to
enter this installation will be obtained in writing from the Osaka
Military Government Team."

c. Where practicable, close and seal all but one gate or
entrance to the establishment and deny access to all except authorized
personnel whose duty or work require entrance to the premises.

d. You will see that an official custodian is appointed and
advise the management that they are responsible for adequately guarding
and preserving equipment.

e. You will notify this company that they will not remove any
machinery from their plant without prior approval of this headquarters.

3. A report will be made to this office on completion of above
requirements.

BY ORDER OF LT COLONEL TWAY:

HARRY M. WEINREBE
Captain C/S
adjutant

24 October 1947

MEMO FOR RECORD

SUBJECT: Recommendations on the Nagano Plant of the Asahi Seiko K.K.

Mr. McMahon *W* Mr. Godfrey, } Overseas Consultants
Mr. Belser, } on 24 Oct 1947.

a. The Nagano Plant has 81 pieces of machinery and equipment inventoried. The present product of this plant is ball bearing races, which are shipped to the parent plant for completion. There are about 20 employees at the plant now.

b. Equipment of the plant is in very bad condition and most of the lathes were purchased in 1936, and 37 brand new and maintenance of the equipment has been so poor that the machines deteriorated to a third class condition. There are also many parts missing from most of the machines. Several of the grinders are not properly designed and are worthless from a production standpoint. Some internal grinders are engine lathes converted to internal grinders.

c. This plant is not a ball bearing plant. It cannot make a completed ball bearing. There is no equipment in the plant for producing balls or retainers. At the present time all this plant is capable of doing is the turning of races for average size bearings.

d. Due to the very poor condition of the plant and the small numbers of machines involved, it is believed that the Japanese can secure more utility from the machines as they stand now than would any other allied country. Machines are not considered to be worthy of export.

@ Jm McMahon, WDC.

INDEX

- Section I A - Inventory
 - I B - Maps
 - I C - Management, Guards and Maintenance Personnel
 - I D - Maintenance materials
 - I E - Demilitarization certificates and destruction of SP machinery
 - I F - TID receipts
- II - Use of installation and/or equipment
- III - Exemption of installation and/or equipment
- IV A - Transfers of equipment into installation
- IV B - Transfers of equipment out of installation
- IV C - Dispersal areas
- V - Inspection reports
- VI A - Release of real property
- VI B - Release of materials
- VI C - Release of machinery
- VII - Miscellaneous