

# THE ENGINEERING AND MINING JOURNAL.

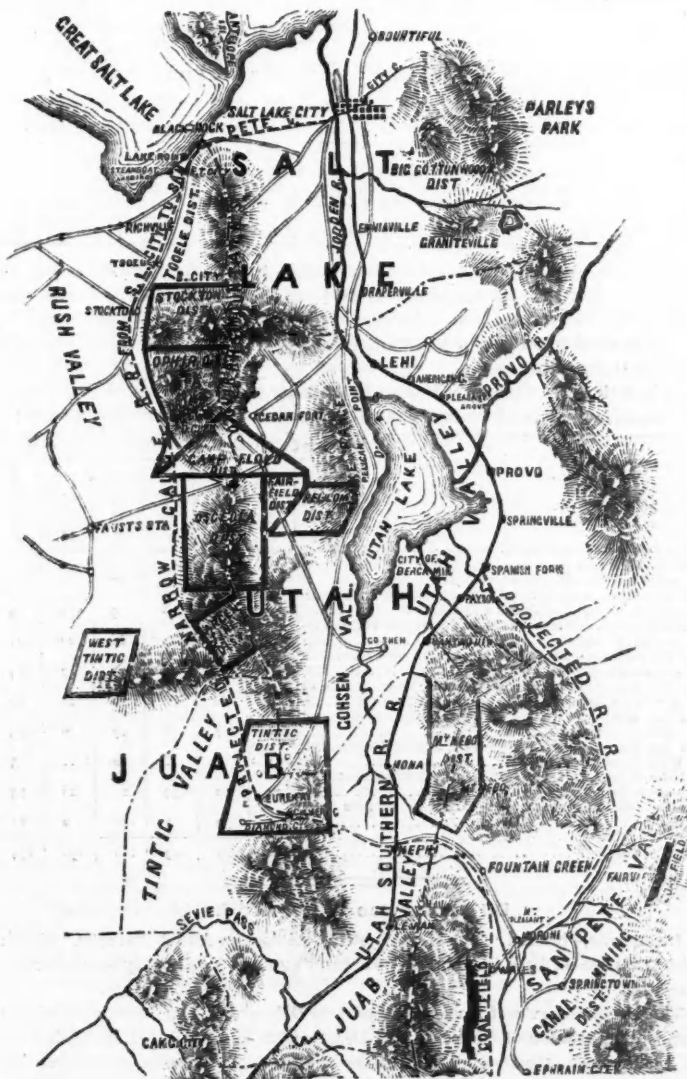
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NEW YORK, SATURDAY, DECEMBER 5, 1874.

PRICE 10 CENTS PER COPY.

## The Sanpete, Utah, Coal Fields.

Through the courtesy of the Utah Mining Gazette we are enabled to present the accompanying map, showing the location of the Sanpete coal fields and their geographical location with reference to Salt Lake City, together with such other topographical information as will serve to convey a very correct idea of their future importance to Salt Lake City and the mining districts intervening between the extremely northerly and southerly portions of country shown by the map. A careful examination will show the line of the Utah Southern railroad, as well as projected lines destined some day to connect the coal fields with it. The portion



of country shown, and the settlements named, comprise the most thickly settled portion of Utah and nearly all the important mining districts.

The importance of cheap fuel is attracting more and more attention in the Western mining districts, and the action of the Union Pacific Railroad in charging excessive freights, last summer, on coal from Weber and Bitter Creek, directed attention particularly to the development of the Sanpete coal field. The anticipations of our contemporary have not yet been realized, and we learn that at present nothing of note is being done at these mines. Their future importance, however, makes the following information of interest.

In 1873, Utah imported over 7000 tons of coke at a cost of more than a quarter of a million of dollars, and charcoal of an equal value, and yet there are coal, or rather lignite beds of great extent and richness in the Territory. The Sanpete coal is the only one in the Territory that makes a fair quality of coke. What we have seen is not equal to Pittsburgh for blast furnace use, but it is probably quite as good for lead smelting and such purposes as do not require the greatest strength. The Superintendent of the Germania Works, near Salt Lake City, where this coke was tested on a large scale, reports it as equal in all respects to the St. Louis coke which has been used there.

The coal mines at which this sample lot was manufactured, are situated on the west side of Sanpete Valley, in Townships 15 and 16 South, Range 2 East, and about four miles from the town of Moroni. Their total distance from the present terminus of the U. S. R. R., is sixty-five miles, which, of course, incurs the expense of wagon transportation for that distance, a difficulty, however, which will be partially obviated by the extension of the U. S. R. R., and can be wholly overcome by a short line connecting the mines with that road, their accessibility rendering such an enterprise a very easy matter. The coal seams are from three to five feet in thickness.

The following analyses show the quality of the coal:

	Moisture.	Volatile matter.	Fixed carbon.	Ash.	Analysed by
Bottom coal.....	.....	33.70	54.29	11.01	H. S. POOLE, F.R.S.
Middle coal.....	.....	32.00	56.80	11.20	
Coal.....	1.16 sulphur.	32.91	54.75	11.18	F. A. GENTH, Phila.
"	.....	28.00	62.00	11.00	Dr. PERCY.

Dr. GENTH says, "the coking qualities of this coal are not inferior to those of the best Pittsburgh coal, and the coke made of the same is apparently of excellent quality and sufficiently dense to bear the burden of a blast furnace."

It is to be hoped that the necessary transportation facilities will be provided, for with such a fuel so near her metalliferous mines, its development would be of incalculable benefit to the Territory.

## The Mineral Statistics of Austro-Hungary for the Years 1871-73.

By Dr. BURKART, of Bonn.\*

MINERAL statistics are, like all other statistical returns, most valuable if they can be published soon after the time they embrace. Nevertheless, the annual mineral statistics of nearly all principal mining districts are usually laid before the public long after the close of the corresponding year. This delay in publication is not entirely to be avoided; but it might be much shortened if the yearly returns of the several mining and metallurgical establishments were delivered promptly after the close of the year to the respective persons or authorities appointed for their completion and publication. The Austrian Minister of Agriculture, animated by the desire to promote the mining industry and the commercial interests connected with it, by an early publication of the mineral statistics of the mining districts, has ordered the returns of the mineral and metallurgical production of Austria to be delivered soon after the close of the year and their publication to follow, at latest, by the end of the following June.

The returns of the mineral and metallurgical production, for the year 1873, of the several kingdoms and states represented in the Senate or Presidential Council of the Empire having just been published at Vienna, I have compiled from this document, and the similar documents of two previous years, the following tabulated statements for 1871-73, in order to show the uninterrupted progress of mining in Austria.

Unlike mining in the United States, in Austria a great portion of the mines are worked by the Government on account of the public treasury, and another part is granted to private individuals and worked on their own account, under some control of the Government in matters of mining police, discipline, and taxes. The increase or decrease of the number of registered mines and of the area of their grants from year to year, may be considered in a certain point of view as a proof of the progress or decline of mining. I therefore subjoin the following statement of this change of the Austrian mines, together with the number of their laborers and engines, for the three years, 1871 to 1873:

\* A paper read before the American Institute of Mining Engineers at Hazleton, Pa., October, 1874.



and such action was had as must commend itself to the best judgment of all who are qualified properly to estimate them :

"1. Does the existence of any direct acting service system justify reliance on that system alone for the extinguishment of fires without the aid of auxiliary movable fire engines ?

"2. How far are paid fire departments applicable to small towns and villages ?"

"The committee on these topics to report at the next meeting.

"An interesting and important discussion was had upon the first topic before it was sent to the committee appointed to consider it, and the tenor of the discussion fully justified the report of the committee, which was, in effect, that while the direct acting service had often performed excellent work, it had also frequently failed, and that it was injudicious and unsafe to rely upon any such system, however complete, to the exclusion of auxiliary movable fire engines, and that such auxiliary engines should always be kept in perfect order, and in condition to be manned and operated at the shortest notice. The importance of this discussion and conclusion at a time like this, when some towns have such a direct acting service and nothing more, and when other places, having introduced such a system, are selling their auxiliary fire engines at nominal prices, in blind reliance upon that system alone, cannot be over-estimated."

(Signed),

GEO. T. HOPE,  
JAS. M. RANKIN,  
HENRY H. HALL.

In further enforcement of the ground taken by this Journal on the question of Direct Supply, we reprint an article from the Buffalo Courier, of October 19th, on the Holly Water System :

"The supply of water provided for a portion of the city by the Holly system has become a subject of serious importance, particularly to the owners of property in the territory named, which is all that part of the city lying north of Tupper street. The water authorities have been for some time satisfied that the supply is inadequate to the demand. This the Commissioners attributed to the rapidly increased population of the district, and they proposed as a remedy for the difficulty that an additional and powerful pump be procured. On the other hand, there are those who have little confidence in the system itself. It is claimed that from the first it has been inadequate in case of a fire; that at all fires of any importance in the Holly territory the services of the steamers have been required, and that even then great difficulty in obtaining sufficient water has been experienced.

"With the Holly system it was understood that there would be sufficient force without the use of steamers. It was guaranteed at the start that a pressure of 40 pounds should be maintained at all times, and that in case of an alarm of fire the requisite additional force should be given. The pressure obtained by the use of a steamer, it should be observed, averages from 90 to 120 pounds.

"A TEST."

"Superintendent Williams, of the Fire Department, had entertained the idea of stationing a hose-cart somewhere in the vicinity of North street, if any good could result therefrom, and last Saturday afternoon he made a test of the water supply in order to ascertain if anything could be accomplished without the services of steamers. Going about the matter very quietly, he caused hose to be attached to four hydrants in North street, each stretch 400 feet long. One of these stretches was directed down Bowery street, along a considerable down grade, and a water-gauge—one which had been thoroughly tested—was placed in one of the couplings about the center. The hose used was 2½ inches, with 1½-inch nozzle. The water at this one hydrant was then turned on. Instead of the 40 pounds understood to be kept up all the time, the gauge indicated a pressure of but 12½ pounds, scarcely more than that to be obtained from any one of the old reservoir hydrants, and the stream, which measured but 45 feet long, would not have reached much higher than the top of an ordinary wood-shed. The other hydrants were turned on, and, with the four streams going, the pressure averaged about the same. Having satisfied himself as to the ordinary pressure, Superintendent WILLIAMS caused the alarm to be sounded from signal box No. 91. Two minutes thereafter there was no pressure, this being attributable to the fact that the action was being shifted from the pi-ton to the rotary pumps at the pumping house. Six minutes after the alarm was given the gauge indicated five pounds. The test was continued a full hour, observations being noted as follows, the figures to the left indicating the number of minutes from the time of sounding the alarm, and those to the right the number of pounds pressure :

Minutes.	Pounds pressure.	Minutes.	Pounds pressure.
0.....	12½	21.....	21
2.....	0	25.....	23½
6.....	5	28.....	27
8.....	10	35.....	27½
9.....	15	40.....	25
10½.....	20	45.....	27
13.....	22	50.....	28
15.....	22		

"At this point three streams were turned off, leaving but one at work.

51.....	30	58.....	30
55.....	31	60.....	28

"In the time occupied to bring the pressure up to 20 pounds, Superintendent WILLIAMS claimed that three steamers ought to be on the ground at work. The greatest pressure obtained with but a single hydrant in use, and the machinery

in the pumping house in operation as for a fire, was but 31 pounds, whereas it ought to have been 90 or 100. Twenty-five minutes after the alarm had been sounded, and when the pressure was indicated at 23½ pounds, the stream was measured, horizontally, and found to be 68 feet 6 inches. The Superintendent estimated that the supply of water would have been about sufficient for one steamer throwing two streams.

"THE RESULT."

"The results of the test above given, certainly demonstrate that the great amount of valuable building property in the Holly district is ill protected from the danger of a conflagration. After completing his observations, and before the signal to shut off was given, Superintendent WILLIAMS drove down to the pumping-house where the machinery was in active motion. The engineer asked 'if the fire was out.' The object of the alarm being explained to him, he asked what the pressure had been, and was informed that 31 pounds was the greatest. This he said could not be, and pointing to the pump gauge, which indicated 70 pounds, he proceeded to argue that upon the principle of the Holly system the pressure must be the same throughout the length of the line.

"At a recent meeting of the Common Council, a resolution providing for the purchase of a more powerful pump, in exchange for an old one, was offered and was rejected. It would seem that action of some kind ought to be taken without delay to insure the city's safety."

### The New Tasker Ironworks.

A CORRESPONDENT of the Philadelphia Public Ledger gives the following description of these extensive works, which are located at Newcastle, Delaware:

Messrs. MORRIS, TASKER & Co., proprietors of the Tasker Iron Works, purchased about 32 acres of land, the whole of which fronts on the Delaware. Early in 1873, they commenced operations by altering the shops of the old locomotive works, which they had also purchased, into machine and smith shops, and also a foundry. In June, 1873, the foundations were laid for the new mills, located near the river bank. These new buildings are the bending and welding mills, each 144 by 283 feet; a finishing mill, 150 by 300 feet; and a gas-producing house, 40 by 128 feet, all of brick, and constructed in the most substantial manner. There are also a large boiler house and two engine houses, in which are engines of 250 and 150 horse power. A railroad, built by the firm, who own their own cars and locomotive, connects with the Delaware Railroad, and also with their wharf, which extends out in the Delaware about 800 feet. The machinery in these mills is of the most approved pattern, calculated to produce, at present, about six miles of tubing or pipes per day. The sheet iron used here is made at Gray's Ferry and at Norristown and Coatesville, no one mill having sufficient capacity to manufacture all the iron needed. In making the boiler tubes and pipes, the welding is done by gas instead of coal fires. The gas is made in large "producers," and is passed through iron pipes overground, and flues underneath, to the welding furnaces, where the pipes to be welded are laid. So intense is the heat produced by the gas that the pipes are welded at the rate of one a minute, or about fifty tons every twenty-four hours by the four furnaces now in use. The making of tubes and pipes appears to be quite simple, if we lose sight of the intricate machinery, most of which is hidden underneath the floor. The first operation to be performed is trimming the rough edges from the plates, after which they are placed in a furnace, and, when properly heated, bent to the desired size by machinery. From this they go to the welding furnaces and thence to the finishing mill, to have the ends trimmed and to be cut in proper lengths. So far over \$600,000 have been expended in these improvements, and by the time they are completed to their full capacity, as much more, perhaps, will be required.

Messrs. MORRIS, TASKER & Co. still run their works in Philadelphia, where, when in full operation, about ten miles of piping are made per day.

### Notes.

**The Baltimore and Johnstown Railway Project.**—A correspondent, writing on the proposition of the Western Maryland Railroad Company, to the city of Baltimore, to build a through route between the two points, says: This new company proposes on certain conditions to build, within twelve months, a double railroad from the Western Maryland Road to the tide water at Curtis Creek—and to expend the sum of \$500,000 in the improvement of the road bed and rolling stock and in providing suitable facilities for handling coal at Williamsport, and within six years to construct and equip a railroad between Monterey or Hagerstown, to Johnstown, Pa., and thence to coal and mineral lands on the north branch of the Potomac. In extending the road to Johnstown, Pa., it is proposed to utilize existing lines, supplying all necessary links. If the extension is made from Monterey via Waynesboro', to Mount Dallas, two links of new road would have to be made, one from Monterey to Marion, 18 miles, and the other connecting the South Pennsylvania Road with Mound Dallas, 30 miles, and 20 more already made to the Broad Top coal region, making the whole line only 153 miles—while by the Baltimore and Ohio road it is 178 miles from Cumberland to Baltimore.—Pittsburgh Commercial.

**Coal and Iron Mines in China.**—The Viceroy and Commander-in-Chief of Liang-Choo is reported to have decided upon working important coal and iron mines at Pung Chang, also in Western Chihili, hitherto undeveloped, and an English agent has been commissioned to purchase the necessary machinery. This step, heretofore opposed by the Government, is regarded by the war party as indicative of a desire to increase the national resources for military purposes.

**Ottawa Iron and Manufacturing Co.**—The Canadians are about commencing iron works under this title near Ottawa. The stock is being taken up and work is to be commenced in January.

**The Silver Islet Company** are putting up machinery for a stamp mill and reduction works which it is estimated, will cost \$200,000.

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NEW YORK, SATURDAY, DECEMBER 5, 1874.

ROSSITER W. RAYMOND, Ph. D.,  
RICHARD P. ROTHWELL, C. E., M. E., } Editors.

The *Engineering and Mining Journal* is devoted to Mining, Metallurgy and Engineering. Communications on these subjects will always be welcome.

It is the Official Organ of the American Institute of Mining Engineers, and it alone publishes the valuable papers read before that influential society.

Correspondence and general communications and books for review should be addressed to the Editors. Business communications should be addressed to the Secretary.

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THE American Iron and Steel Association will entertain Mr. I. LOWTHIAN BELL and Mr. THOMAS WHITWELL at dinner, at Philadelphia, on Thursday evening, December 10, 1874.

### Mining Outrages near Pittsburgh, Pa.

WHILE sensational papers like the New York *Herald* fill columns with imaginary outrages, and groundless destitution among the miners of the anthracite regions, none of our great journals can spare the space to notice the most astounding outrages lately perpetrated near Pittsburgh, Pa.

The facts are as follows: Some time ago, a reduction in wages from four to three cents per bushel for cutting coal was ordered at some of the mines in that district, and the men struck. The operator, a Mr. ARMSTRONG, engaged about 160 Italians to work in the mines at the price offered, of three cents per bushel. The men on strike at once commenced a series of attacks on the Italians, firing on them day and night from the opposite bank of the Youghiogheny River, yet the authorities did absolutely nothing to prevent it. On Sunday last, the strikers, emboldened by this disgraceful connivance, made a bolder attack, killing three Italians, and wounding others. The result has been that the Italians, quiet, peaceable workmen, have been driven *vi et armis* from the mines, and obliged to leave that part of the country.

Had the white league in the South driven out Northern men or negroes in this manner, the papers from one end of the country to the other would justly have been full of denunciation of the act, and we would doubtless have had some new amendment to the constitution to prevent its recurrence; but here, in the great State of Pennsylvania, almost within hearing of the enlightened city of Pittsburgh, a combination of men is permitted to say who shall, and who shall not, work, and to drive off by force and oppression those who are willing to work for fair wages. Foreigners come here with the impression that this is a free country where all men are protected in the peaceable pursuit of legitimate industry; and not only were these forced to protect themselves with arms, but their opponents, encouraged by the apathy, to say the least, of the officials, finally drive them off the works, shooting them down in their houses, and scarcely a paper in the country has a word of protest on the subject.

Is this a free country? or do we protect only those whose votes our politicians want? Is this disgraceful outrage to pass without protest from the press?—for there is but one paper, as far as we know, *Frank Cowan's Paper*, in Pittsburgh, that has had the courage to take the part of the Italians and expose the manner in which they have been treated. It is simply absurd to suppose that a handful of strangers, in a strange land, were the aggressors, as some of the miners' organs have stated. And it is a disgrace to the State of Pennsylvania that peaceable men, whether citizens or not, are not protected in the pursuit of a legitimate calling. We shall revert to the subject again.

### The Mechanical Preparation of Anthracite.

UNDER this heading, we published on the 24th October a paper, with illustrations, read before the Institute of Mining Engineers. We notice in a contemporary, that did not re-publish the paper, and to whose readers consequently the criticism must be unintelligible, some discussion of a few of our statements. Of course, the proper place to have made this would have been in the journal that published the original article, had the object of the writer been the laudable one of correcting misstatements, or giving useful information.

The tenor of the criticism shows very evidently that the principal object was to vent some private personal spleen, which the writer does while appropriately concealing his identity under a false name.

Since our object in the paper referred to was to give information, and draw attention to a subject in which there is room for considerable improvement, we append the views of our critic. He says:

"No coal larger than No. 1 (broken or grate) should pass through a screen.

"The speed of all machinery, especially screens, should be as low as is consistent with doing the work; and the larger the coal the slower the speed should be.

"We have found during an experience of twenty years and more, spent in designing, building and running coal breakers—and we know that our experience is corroborated by that of others—that nothing can be more destructive of coal and screens, whether of wrought or cast iron, than to pitch all coal passing through spaces of four to seven inches, left between bars or grating in tip shoot, into the mud screen; the coal in such cases rolls itself mostly into dirt; what is left loses the fine appearance of clean fracture, and looks, on issuing from end of screen, like half-worn river stones of like size. The repairs of such screens amount to something enormous. Ten or fifteen years ago this plan was tried in the Wyoming and Schuylkill regions, but again abandoned in great haste.

"The proper arrangement in this part of the breaker is to separate the steamer by a second set of bars and passing the remainder to the mud screens.

"There are generally two mud screens, revolving with a periphery speed of 180 to 200 feet per minute.

"The speed of screens preparing coal has been thought such an important matter that in many existing contracts for the delivery of coal this speed is one of the considerations. In all cases it is stipulated to be less than the above 180 to 200 feet per minute. It should be enough to turn over the coal without rolling and tunnelling it to such an extent as to prevent the sizing and to roll off the corners and sharp edges, which much detracts from the appearance of the coal, and makes great quantities of dirt. Twenty years ago, 180 to 200 feet per minute was the usual speed, but, after repeated experiments, it has been finally determined that the following speeds give the best results:

For broken (No. 1).....	110 feet.
For egg and stove.....	120 "
For chestnut.....	150 "

"We leave this part of the breaker with the remark, that the employment of Jackets on mud screens for making of chestnut coal is impracticable without the use of water. Where no water is used, additional counter screens must be employed."

"The screens are always made with cast iron segments."

"So far is this from being the case that no intelligent proprietor will tolerate them of cast iron; they are heavy, brittle, and do not size the coal well—do not "search" it. The old and well founded objections to round wire segments have been thoroughly overcome ten years ago by the introduction of square wrought iron segments, put together by notches on the edges of the bars; and, lately, very neat and durable segments have been made by casting them of steel.

"Cast iron segments are only in use where foundries are connected with the collieries, or where parties are ignorant of the fact that square iron mesh will prepare 15 per cent. more coal than cast iron."

The question as to what sizes of coal should pass through revolving screens is one which depends on the nature of the coal itself; if this comes from the vein dirty, the fine "dirt" cannot be separated in running over bars, and if it be desired, as it should be, to get rid of this at the earliest possible stage in the preparation, it is necessary to put it through a revolving screen. This is the practice of many of our most advanced coal operators. The statement made that "the coal in such cases rolls itself mostly into dirt" is simply nonsense. The mud screen is the shortest screen in the breaker, and the coal passes through it quicker, and is less broken, than in passing through any of the others; it is also more durable than main screens. As to the statement that "ten or fifteen years ago this plan was tried in the Wyoming and Schuylkill regions but again abandoned in haste," we would say that, ten years ago, there was no breaker in the Wyoming region, so far as we know, that used mud screens at all, or ever had used them. Among the first to use them, that we know of, were Messrs. SHARPE, WISS & Co., of Eckley, and Mr. D. BERTON, at Upper Lehigh, than whom there is no better authority in the coal regions, on the preparation of coal. These gentlemen still continue their use, and a great number of others now follow their example. As we stated, only some breakers use a steamboat screen, and as there was one shown on the drawing accompanying our paper, no coal larger than No. 1 went through the mud screens. Of course, where there is no steamboat screen, it is usual to separate the steamboat on bars, but many prefer the former to the latter. The steamboat screen is always quite short and the coal is but little broken in it.

The periphery speed of screens, as we stated in our paper, varies with the condition of the coal, the quantity to be put through, and the length, size and pitch of the screens. If the quantity be large, as is the case with our modern breakers, we have to use large screens and give them a more rapid movement than is necessary where but a small amount is prepared. The speeds given, of 110 feet for broken, 120 feet for egg and stove, and 150 feet for chestnut, are the minimum that can be used with clean dry coal, or where the coal is washed in the screens and the quantity put through is small; cases which are rather the exception than the rule. As broken and egg are generally, and stove sometimes, sorted in the same screen, the speed has to be adapted to the smallest size made.

We have had cases where even more than 200 feet speed was found necessary in chestnut screens. As the mud screens referred to in our paper, and shown on the drawing, were provided with jackets which were intended to separate as large a proportion as possible of the dirt from the smaller sizes of coal (not to make chestnut coal), the periphery speed (of the jacket) was made higher than if the screen had been separating only the larger sizes. The shortness of the screen would prevent the undue abrasion of the coal, or as Mr. JOHN B. SMITH, of the Pennsylvania Coal Company, does, an inner tube of plain sheet iron could carry the large coal through the lower half of the screen with less breakage than if it ran all the way on open meshes.

Our critic appears more familiar with the practice of 20 years ago than with that of to-day; or he would know that the speeds given by us are common, and especially where work is pushed in a lively manner, and where water is not used on the screens.

A few days spent in examining the large new breakers in the Wyoming, Lackawanna and Lehigh regions—breakers that have the largest capacity of any in the anthracite fields—would show our critic that cast iron segments are almost universal for the large sizes. About 8 or 9 years ago, when iron screen shafts generally took the place of wood, wrought iron segments were generally replaced by the cheaper and more durable cast iron. The segments woven with wrought iron rods having a square section are excellent, and we prefer them, for small sizes particularly, but they are much more expensive than those of cast iron, and so have not been generally introduced; while cast steel segments are as yet in their experimental stage. We would like to know the particulars of the tests in which it was proved that the wrought iron segments made of square rods (all screens have "square meshes") "will prepare 15 per cent. more coal than cast iron segments." Is it not barely possible that our critic has an interest in the introduction of these wrought iron segments, and desires to advertise them?

Our critic may, as he says, have been employed for "twenty years or more in making and running coal breakers"—we will not question his statement, for we have known some who have followed the business as long as that, and are still totally ignorant of the subject—but certainly much less than 20 years' experience should suffice to teach any intelligent man that, for example, the best periphery speed of screens must depend on a variety of circumstances, such as their diameter, length and pitch, the quantity of coal required to be put through them, and the condition of the coal, and that a fixed speed, such as 110 feet for broken, 120 feet for egg and stove, &c., irrespective of these other conditions, would represent very unintelligent practice.

Our paper was intended to call attention to the subject with the view of inducing improvement. We described the mechanical preparation of anthracite as it is to-day, not as we hope it will be 10 years hence, and it cannot but be useful to publish the results of practical experience, and of the views of experts, especially where the information given is not mixed up with statements which the writer is ashamed to put his name to.

#### Gunpowder Manufacture in the United States.

THE data for the following notes have been furnished chiefly by Mr. BOLES, President of the Moosic Powder Company. Much of the information has never appeared in print, and is especially interesting as tracing the early history, in this country, of this important industry.

In the Code of Gentoo Laws, supposed to have been compiled about the time of Moses (3,400 years ago), we find the first mention of gunpowder, for the magistrate is prohibited from making war "with any deceitful machine, or with poisoned weapons, or with cannon or guns, or any kind of fire-arms." The Chinese have known and used powder from time immemorial. SALMONIUS, King of Elis, is mythologically related to have constructed machines to imitate thunder and lightning, so incensing Jupiter thereby, that he slew him with a thunderbolt, which probably means that SALMONIUS was the first powder maker blown up in his mill. Twenty-two hundred years ago, ALEXANDER was repelled from the conquest of India by the Oxydracæ, dwelling between the Hyphasis and the Ganges, who defended their cities with lightning and thunderbolts shot from their walls. DION CASSIUS tells us that CALIGULA, Emperor of Rome (A.D. 37), had machines that imitated thunder and lightning, and threw stones; and several ancient historians mention the use of rockets and terrible pyrotechnics in wars among Eastern nations. It was probably introduced in Europe by the Crusaders. In 1216, Friar ROGER BACON mentions it; and the German monk, BERNHOLD SCHWARTZ, of Freiburg, is credited with its invention in 1320, and has had a monument erected in his honor. For a long time the use of powder was considered as "attended with more danger to those firing than to those against whom it was directed," so that its general introduction was much opposed.

The first powder mills of which we have any record were established in Flanders in 1340, and in Nuremberg in 1435, and were what are known as "pounding mills," the compound being incorporated in mortars with pestles.

In 1589, GEO. EVELYN, grandfather of the celebrated Sir JOHN EVELYN, brought the art from Flanders, and obtained a patent from Queen Elizabeth. He established the first English mills near Kingston, in Surrey. In 1626, the East India Company put up mills, and, by monopolizing the trade in saltpeter, controlled the manufacture of powder in England, and, to a great extent, that of the world, for, down to the time of the independence of the United States, England largely supplied the markets of the world.

The first mention of the manufacture of gunpowder in this country is found in an order of the General Court of Massachusetts, of June 6th, 1639, by which

EDWARD RANSON was granted 500 acres of land at Pecoit, "so as he goes on with the powder if the saltpeter comes;" and also in June, 1642, the same Court, to promote public safety "by raising and producing such materials amongst us as will perfect the making of gunpowder, the instrumental means that all nations lay hold on for their preservation, &c., do order that every plantation in this colony shall erect a house 20 or 30 feet long and 20 feet wide, to make saltpeter, &c."

In May, 1666, RICHARD WOOLLEY and HENRY RUSSELL, of Boston, were granted certain privileges as an encouragement to engage in the manufacture. There was a mill in Dorchester previous to 1680, and in 1696, powder sold for a pistole the pound.

A law of General Court, enacted before 1704, prohibited the exportation of gunpowder, and authorized the manufacturers to impress workmen by warrant from the magistrate, as in cases of public work. In 1774, previous to the breaking out of our war, the exportation of powder and its ingredients from England was prohibited. Congress and State conventions, consequently, offered great encouragements for its manufacture, for it appears that even at \$1 per pound the manufacture was unprofitable, and in 1774 there were the ruins of a number of mills in Massachusetts. In 1875, WILLIAM and GEORGE PITKIN erected a mill at East Hartford, Conn., under an Act of Assembly regulating the manufacture, and giving a bounty of £30 to the first two mills, and £10 for every hundred-weight of saltpeter made during the next year. And there is mention of a mill at Rhinbeck supplying the army with powder, at this time, at £20 per cwt. About this time, also, an expensive mill was erected by the Hon. SAMUEL PHILLIPS (founder of PHILLIPS' Academy), which, after supplying large quantities to Congress, blew up in 1778, and was not rebuilt.

There were mills in Pennsylvania previous to 1775. The Committee of the City and Liberties of Philadelphia established large saltpeter works on Market street. Boston also put up similar works, and several saltpeter and powder works were erected in Pennsylvania for the Council of Safety, which allowed \$8 per cwt. for the product. Among these works was the Continental Powder Mill, on French Creek, which blew up in 1777.

Colonel FOX built a mill at Morristown, N. J., during the war. Maryland voted a loan of £1000 towards the erection of saltpeter works, and 50 cents per lb. for the nitre; and a similar sum was voted for a powder mill. The tobacco houses in Maryland and Virginia were dug up, and the earth lixiviated for nitre, yielding an ounce to the quart of liquor. This discovery, we are told, created great enthusiasm.

The reported discovery of a saltpeter mine in Virginia induced Congress to dispatch a special messenger to investigate. Most of the States offered premiums for the erection of mills, and high prices for the powder; this so stimulated the business, that in 1790 there were in Pennsylvania alone 21 mills in operation, and 4 being erected, making 625 tons of gunpowder annually; in 1791, saltpeter was cheaper in Philadelphia than in London, and in 1793, the magazine there contained nearly 50,000 kegs, made in Pennsylvania.

Though the numerous mills erected about this time were inexpensive structures, and of small capacity, the over-production so reduced the price of powder that the mills went out of existence as fast as they blew up.

In the year 1800, Mr. E. J. DU PONT DE NEMOURS came to this country from France, where he had studied chemistry under LAVOISIER, who was then chief of the Government Bureau of Powder and Saltpeter, and remarking the inferior quality of the powder made here he resolved to engage in that manufacture. In 1802, he started his "pounding mill" on the Brandywine. This mill had brass pestles, of 110 lb. weight, preparing the powder for incorporation in a cylinder mill; its capacity was 24 kegs a day, and the powder made was soon celebrated for its quality.

Mr. DU PONT may justly be considered the Father of the Powder business in America. His mills increased in importance, till in 1834, when he died; they were then the most extensive in the country, and are now the largest in the world.

TO BE CONTINUED.

#### NEW PUBLICATIONS.

TABLES FOR THE DETERMINATION OF MINERALS by those Physical Properties ascertainable by the Aid of such simple Instruments as Every Student in the Field should Have with Him. Translated from the German of WEISBACH. Enlarged, and Furnished with a set of Mineral Formulas, a Column of Specific Gravities, and One of the Characteristic Blowpipe Reactions. By PERSIFOR FRAZER, Jr., A. M., Assistant Geologist of the Second Geological Survey of Pennsylvania, etc., etc. Philadelphia, J. B. LIPPINCOTT & Co. 1875.

This extremely convenient book is an improvement on the excellent tables of the younger WEISBACH in some respects, while those changes which we do not at once recognize as improvements may be, at all events, set down as harmless. A chief object of the instruction in Mineralogy at Freiberg (where Prof. ALBIN WEISBACH has succeeded the venerable BREITHAUPF) has been to enable the student to recognize mineral species by their simpler physical characters, and hence by such tests as can be readily applied without the aid of the paraphernalia of the chemical laboratory, and the loss of time which even a qualitative analysis involves. At the same time, the student should have before his eye, and so before his mind, the chemical constitution of every mineral species, in order that the association may be indelibly established between the name and looks of the thing on one side, and its nature and elements on the other. Prof. FRAZER's chemical formulas represent the most modern theories of atomicity, and will prove a stum-

bling-block to many who have been trained in the old dualistic system of *Bezzelius*—a system, by the way, which, though philosophically incorrect, since it presumes a body to be what the body only becomes under analysis, was nevertheless in many lines of inquiry, and not least in mineralogy, more convenient than the profounder theories of later days. But we will not use the present occasion to discuss so weighty a topic, as the new chemistry. Nor could we deny, in such a discussion, the propriety of making the formulas of chemistry correspond to the facts. The most we should care to suggest would be that in a manual so exceedingly well calculated as this to be widely popular and useful, Prof. FRAZER might better propound empirical than "rational" formulas, according to the general principle which excludes from text-books doctrines not yet fully accepted. Meanwhile, the student need not be repelled by these formulas. As the professor wittily says, in his preface, "In conclusion, I beg to remind those who still persist in calling my rational formulas irrational, that their atomic proportion still remains the same as before, and that such readers may extract all the information from them which they could from the old formulas by disregarding both signs and hypotheses, very much, I must add, as a man might use a chisel for a screw-driver."

THE IRON WORKS OF THE UNITED STATES: Prepared by the American Iron and Steel Association, Philadelphia.

Mr. SWANK, the Secretary of the Iron and Steel Association, is doing a good work in collecting reliable statistics, relating to the industries represented in the Association. The pamphlet, just issued, gives a list of the blast furnaces, rolling mills, rail mills, steel works, catalan forges and bloomeries, with their principal dimensions and capacity. There are mentioned 681 completed blast furnaces; 343 rolling mills; 51 steel works; 37 forges; 47 bloomeries. Of the rolling mills 84 make rails. There are 8 finished and 2 building Bessemer steel works.

We have, of course, Mr. SWANK's inevitable appeal for higher duties on foreign iron. We are told "it seems probable that nothing but an increase of duties will enable the American iron master to relight his now extinguished fires." We have, doubtless, all got our hobbies, and we should not ridicule this one, even if it does appear somewhat absurd.

THE AMERICAN IRON TRADE: A Monthly Journal of Statistics, Reviews and General Information relative to the Iron and Metal Trades. Subscription Price, \$10.

The present time appears singularly inappropriate for launching a new periodical relating to the iron trade. But as "fortune favors the brave," the proprietors can take courage. This publication is an octavo pamphlet of 54 pages; very neatly gotten up, but containing but little else than extracts from other periodicals and some old statistical tables. As this is the first number, we must make allowances, and will look for an improvement in succeeding numbers. The subscription price appears to us out of all proportion to the information given.

#### Permanent Ice in a Mine in the Rocky Mountains

By R. WEISER, of Georgetown, Colorado.

GEOLOGISTS have been not a little perplexed with the frozen rocks found in some of our silver mines in Clear Creek County, Colorado. I will first give a statement of the facts in the case, and then a theory for their explanation.

There is a silver mine high up on McClellan Mountain, called the "Stevens Mine." The altitude of this mine is 12,500 feet. At the depth of from 60 to 200 feet, the crevice matter, consisting of silica, calcite, and ore, together with the surrounding wall-rocks, is found to be in a solid frozen mass. McClellan Mountain is one of the highest eastern spurs of the Snowy Range; it has the form of a horseshoe, with a bold escarpment of feldspathic rock, near 2,000 feet high, which in some places is nearly perpendicular. The Stevens Mine is situated in the southwestern bed of the great horseshoe; it opens from the northwestern. A tunnel is driven into the mountain on the lode, where the rock is almost perpendicular. Nothing unusual occurred until a distance of some 80 or 90 feet was made; and then the frozen territory was reached, and it has continued for over 200 feet. There are no indications of a thaw, summer or winter; the whole frozen territory is surrounded by hard massive rock, and the lode itself is as hard and solid as the rock. The miners, being unable to excavate the frozen material by pick or drill, to get out the ore (for it is a rich lode, running argenterous galena from 5 to 1,200 ounces to the ton), found the only way was to kindle a large wood fire at night against the back end of the tunnel, and thus thaw the frozen material, and in the morning take out the disintegrated ore. This has been the mode of mining for more than two years. The tunnel is over 200 feet deep, and there is no diminution of the frost; it seems to be rather increasing. There is, so far as we can see, no opening, or channel through which the frost could possibly have reached such a depth from the surface. There are other mines in the same vicinity in a like frozen state.

From what we know of the depth to which frost usually penetrates into the earth, it does not appear probable that it could have reached the depth of 200 feet through the solid rock in the Stevens Mine, nor even through the crevice matter of the lode, which, as we have stated, is as hard as the rock itself. The idea, then, of the frost reaching such a depth from the outside, being utterly untenable, I can do no other way than to fall back upon the Glacial era of the Quaternary. Evidences of the Glacial Period are found all over the Rocky Mountains. Just above the Stevens Mine there are the remains of a moraine nearly a mile long, and half a mile wide. The debris of this moraine consists of small square and angular stones, clearly showing that they have not come from any great distance. And just over the range, on the Pacific slope, there are the remains of the largest moraine I have ever seen, consisting of feldspathic boulders of immense size. I conclude, therefore, that it was during that period of

intense cold that the frost penetrated so far down into these rocks, and that it has been there ever since, and bids fair to remain for a long time to come.—*Am. Journal of Science and Arts.*

#### CORRESPONDENCE.

##### The Copper Mines of Knockmahon, County Waterford.

TO THE EDITOR:—I send you the following notes of the County Waterford Copper Works, the most important in Ireland, which may interest some of the readers of the *ENGINEERING AND MINING JOURNAL*.

These mines were worked in ancient times. Some old tools found in them are supposed to be Danish, but as everything ancient in Ireland is ascribed to the Danes, this is no proof of the assertion. However, Waterford was an old Danish city.

There are two principal lodes, besides many smaller ones, and the first are sometimes as much as 15 fathoms in width. Their direction is about North 30° West, (true) the underlie being nearly perpendicular. The veinstone is mostly mixed with ore in the shape of sulphuret of copper. A cross course, or more properly, a clay slide, of immense width crosses and heaves the lodes, and this runs a little East of North. The richest part of the vein is near this cross slide, and also at the junction of the old red sandstone with the underlying slates; but the ore becomes poor in the igneous and altered rocks.

According to JUKES's Geological Map, the slates are of the Cambro-Silurian series, through which the igneous rocks, trap, felsstone, greenstone, and basalt protrude. Fragments of ore are found mixed through the clay slide, but not with continuous walls, merely as they would occur in gravel or other sedimentary deposit. The old red sandstone overlies the Silurian slates, but, in many places, has been removed by denuding forces. The mineral district extends on both sides of the River Mahon, which runs North South, and is bounded on the South by the sea. The productive veins are on the East or Knockmahon side of the river, though some have been worked pretty extensively on the West or Bonmahon side.

The pumping engine at present working is a Cornish 50-inch cylinder, 9 feet stroke. There is a dismantled Cornish 26-inch cylinder also on one of the shafts, and a small double-acting engine, which serves both for hoisting and pumping. A 40 feet overshot water-wheel was formerly used for pumping, but is no longer in operation. The water power is now used to turn a succession of smaller wheels for driving stamps, jiggers, etc. The very poor ore all goes to the stamps, and, when powdered sufficiently fine, is concentrated in a succession of tanks. The rich and middling goes to the Cornish crushing rolls; the rich, when made sufficiently fine, undergoes no further operation. The middling is concentrated in a most admirable machine, the invention of Mr. THOMAS PETHERICK, now of Pottsville, Pa. A central piston works in a cylinder, and that alternately raises and depresses the level of a body of water, in which are immersed 4 sieves containing the powdered ore from the crusher. This up and down motion soon resolves the sand in the sieves in the order of its specific gravity, and enables the worthless part to be skimmed off from the top. The muddy part flows off with a stream of water which keeps flowing from the apparatus, and is separated into rich and poor parts as in the stamps. Twelve of these pistons work in a row and act most admirably and cheaply, water being the moving force. Indeed, without the aid of water-power, the mines, with the present poverty of the ores, could not be worked. The stamp-heads are of cast-iron, fastened on wooden pestles; the bed of the stamps is formed by the broken stone rammed into the ground by the continued action of the stamps. There are many concentrators, formed by a current of water into which the metallic mud is thrown in shovels, and falls on a horizontal revolving convex iron plate. The muddy water, falling in a thin film over the edges of this plate, deposits gradually a cone of the heaviest part of the mud, the lighter part running off with the waste water. The ore before undergoing the previous operations is sorted by hand into the different classes, and, when finally prepared, it is shipped in bags from the foot of the cliffs near the mine to Swansea for reduction.

The underground workings are carried on with great regularity, the levels being formed at 10 to 12 fathoms below each other. The main shaft is 260 fathoms or 1560 feet deep; the adit which is started a little above high water in a cliff beside the sea, cuts the shaft at 20 fathoms below the surface. The workings extend for 70 fathoms beneath the sea, where the ore disappears and the vein assumes an appearance of decomposition; hence the workings have not been further extended on that side. These mines are, and have been, worked by the Mining Company of Ireland for the past 50 or 60 years, and have been very prosperous for great part of that time. The present prospect is rather gloomy, unless some new productive lode should be discovered, as the main lode has been worked under the sea as far as it was productive, and also northward on the land side as far as a bend which occurs at about a mile from the coast, and which seems to affect all the veins in that direction. The miners have the idea, whether correctly or not I cannot say, that this break in the direction of the veins impairs their productiveness, as they say they have never found ore north of this point. That the mineral formation extends further inland, I am sure, however, as I have observed lodes and cross courses of porphyry, at a distance of five miles from the sea. However, none have been worked in the County Waterford at more than one locality. The mineral productiveness of Ireland, as regards metallic deposits, seems to be as defective as its supply of coal, the metallic mines worked being, as compared with those of England, of very secondary importance.

D. COGHLIN.



Wholesale Prices of Bituminous Coal.

Table with columns: Domestic Gas Coals, Shipping Ports, Alongside in New York, Per ton of 2240 lb. Includes entries for Westmoreland and Penn., Philadelphia, Red Bank Cannel Pa., etc.

Table with columns: Foreign Gas Coals, Sterling, Am. cur'cy. Includes entries for Newcastle, Liverpool House Orrel, Ince Hall Cannel, etc.

Table with columns: Steam and House Coals, Broad Top, Richmond, Cumberland, etc. Includes entries for Broad Top, Richmond, Cumberland, etc.

Table with columns: Retail Prices in New York, Anthracite, Pitston coal, Leokawanna Coal, etc. Includes entries for Anthracite, Pitston coal, Leokawanna Coal, etc.

The cost of delivering Pitston coal ranges from 40 cents to \$1 per ton, according to distance from the yard.

Table with columns: Bituminous, Liverpool House Orrel, American Cannel, etc. Includes entries for Liverpool House Orrel, American Cannel, etc.

Coal Trade of Philadelphia.

PHILADELPHIA, Dec. 3, 1874. Anthracite coal matters are in great confusion at present-meetings are taking place almost daily amongst the parties in the combination, and the program for action at the beginning of next year will be known before the holidays.

The amount of stock at Port Richmond is acknowledged by the Company to be 155,000 tons, of which 80,000 tons dumped and 7,000 loaded cars belong to the Coal and Iron Company.

Table with columns: Bituminous Coal, Wholesale, Penn. and Westmoreland (Gas), f.o.b., etc. Includes entries for Penn. and Westmoreland (Gas), f.o.b., etc.

Baltimore, Md. Dec. 2, 1874. Reported by our Special Correspondent.

Very little is doing in the Cumberland trade. Contract orders are well filled, and the companies generally are slackening up their shipments. The gas coal companies are sending forward a small supply, but are about through for the season.

Table with columns: Anthracite, By cargoes, In cars. Includes entries for Wilkes-Barre, Lump, steamboat, Broken, Egg, Stove, etc.

Table with columns: Bituminous, George's Creek and Cumberland f. o. b. at Locust Point, West Va. Gas Coal f. o. b. at Locust Point, etc. Includes entries for George's Creek and Cumberland f. o. b. at Locust Point, etc.

Boston. Dec. 2, 1874. Reported by our special correspondent.

Table with columns: CARGO PRICES TO TRADE, Lingau coal, Caledonia, Pitou, Block House, Red Bank Cannel, etc. Includes entries for Lingau coal, Caledonia, Pitou, Block House, Red Bank Cannel, etc.

Buffalo, N. Y. Dec. 2, 1874. Reported by our Special Correspondent.

Table with columns: Slack, Nut & Slack, Nut, Lump. Includes entries for Conneville coke, Sterling cannel, Red Bank, etc.

Briar Hill coal, and Stirling and Red Bank cannels retail at \$7 50; all other coals \$1 per ton above wholesale prices.

Chicago, Ill. Dec. 1, 1874. Specially reported by Messrs. RESO & LITTLE, Coal Merchants.

Table with columns: Bituminous, Lehigh Lump, Briar Hill and Erie, Walnut Hill, etc. Includes entries for Lehigh Lump, Briar Hill and Erie, Walnut Hill, etc.

Cleveland, O. Dec. 2, 1874. Reported by our Special Correspondent.

Shipping via Lake has now closed for the season. The improvement in business, looked for during the latter part of open navigation, was, to some extent, prevented by the great advance in Lake freights.

Table with columns: Per ton of 2000 lb., Youghiogheny, f.p., f.o.b., etc. Includes entries for Youghiogheny, f.p., f.o.b., etc.

Cincinnati, O. Dec. 1, 1874. Specially reported by Messrs. A. BUCHANAN & Co., wholesale and retail dealers in coal and coke.

Table with columns: Per ton of 2000 lb., Youghiogheny, or Pittsburgh, float, Pomeroy coal, Cannel coal, etc. Includes entries for Youghiogheny, or Pittsburgh, float, Pomeroy coal, Cannel coal, etc.

Detroit, Mich. Dec. 2, 1874. Specially reported by Messrs. ROBINSON & KEYS, dealers in all kinds of coal.

Table with columns: Per ton of 2000 lb., Lehigh Lump, per ton, \$10 50, Lehigh prep. sizes, 10 00, etc. Includes entries for Lehigh Lump, per ton, \$10 50, Lehigh prep. sizes, 10 00, etc.

Erie, Pa. Dec. 2, 1874. Reported by our Special Correspondent.

Table with columns: Wholesale, per ton of 2,000 lb., Bituminous f.o.b., Briar Hill lump, etc. Includes entries for Wholesale, per ton of 2,000 lb., Bituminous f.o.b., Briar Hill lump, etc.

Indianapolis, Ind. Nov. 23, 1874. Specially reported by Messrs. H. McCox & Co.

Table with columns: Wholesale on board cars in city, Best Block coal, Best Highland, Block Nut, etc. Includes entries for Best Block coal, Best Highland, Block Nut, etc.

Table with columns: ANTHRACITE, per ton, Grate, Egg, etc. Includes entries for ANTHRACITE, per ton, Grate, Egg, etc.

Louisville, Ky. Dec. 1, 1874. Specially reported by Messrs. BYRNE & BREED.

Table with columns: Pittsburgh, per load of 1900 lb., Pomeroy, Buckeye Cannel, Peytona Cannel, etc. Includes entries for Pittsburgh, per load of 1900 lb., Pomeroy, Buckeye Cannel, Peytona Cannel, etc.

Milwaukee, Wis. Nov. 30, 1874. Specially reported by Messrs. R. P. ELMORE & Co.

Table with columns: Retail prices per ton of 2000 lb., Lehigh Lump, Lehigh Prepared, Leokawanna, etc. Includes entries for Retail prices per ton of 2000 lb., Lehigh Lump, Lehigh Prepared, Leokawanna, etc.

New Orleans, La. Nov. 28, 1874. Please continue our quotations of 21st inst. No change whatever in the market.

Table with columns: Pittsburgh coal, retail, per bbl., Pomeroy, wholesale, to steamboats, per box, etc. Includes entries for Pittsburgh coal, retail, per bbl., Pomeroy, wholesale, to steamboats, per box, etc.

Pittsburgh, Pa. Nov. 30, 1874. Reported by our Special Correspondent.

During the past week about 7,500,000 bushels of coal started for the lower markets, continued rains producing a good coal boat rise. Several weeks since, about 175 Italians were sent to Armstrong's mines on the P. E. and W. R.R.; they were armed for self-defence, but at the earnest request or demand of the authorities they were disarmed, some ten days ago.

Table with columns: Per ton of 2000 lb. and Bushel of 76 lb., Youghiogheny coal, Pittsburgh retail delivered, etc. Includes entries for Per ton of 2000 lb. and Bushel of 76 lb., Youghiogheny coal, Pittsburgh retail delivered, etc.



St. Louis, Mo. Nov. 30, 1874. Specially Reported by the COLLINGSVILLE COAL AND MINING COMPANY.

Table listing prices for Anthracite and Bituminous coal per ton of 2000 lb. in St. Louis, including items like Lehigh Lump, Lackawanna and Wilkesbarre, and Washington Indiana-smithing.

San Francisco.

From the Commercial Herald of Nov. 19.

Table listing imports from January 1st to November 16th, including Anthracite, Coos Bay, and English tons.

The bark C. W. Cochran from Boston brings 115 hhd. Cumberland and 27 tons Anthracite; the Geo. H. Oulton from Newcastle, N. S. W., has 1,584 tons Wallisend, and is held at \$11; the ship Germania from Bellingham Bay has 1,300 tons household coal...

Montreal. Nov. 30, 1874.

Table listing prices for Scotch Steam, Pictou, Anthracite at retail, Egg, and Stove in Montreal.

Toledo, Ohio. Nov. 30, 1874.

Table listing prices for Wilkes-Barre and Scranton, Large and Small Eggs, Stove, Chestnut, Lehigh Lump, Blossburg and Cumberland, Massillon Lump, Briar Hill, Straitsville, and Hocking Valley in Toledo.

Halifax, N. S. Nov. 30, 1874.

Table listing prices for Sydney (old mines), Gowrie, and Victoria in Halifax.

Toronto, Ont. Nov. 30, 1874.

Table listing prices for Broken, Egg, Stove, Blossburgh, Briar Hill, and Screenings in Toronto.

Freights.

We have but little change to note in the general condition of freights, as compared with our last. The market may be quoted lower; the demand for vessels is so small, however, that almost any rate would be accepted which would pay owners' expenses.

REVIEW OF THE BRITISH COAL AND IRON TRADES.

Compiled from our exchanges bearing date to November 18, 1874.

There is no change to note in the English coal and iron markets since last week. Trade is generally rather dull, but with an improving tone. The following are the prices generally quoted.

London.—Best Wallisend coal, 24/27 per ton; being an advance of 2/ over last week. Hartley, 21/ 6d. North of England.—No. 1 pig is quoted at 70/; No. 3, 65/; Forge, 58/; net cash, being the same prices as last week. Tyne and Wear.—Wages. Screen men earn from 3/ 6d. to 3/ 9d. per day; they generally work from 10 to 11 days per fortnight. Hewers' wages average at present 6/6d. per day. Pu ters, (lads) 3/ 6d. to 4/ per day. North Staffordshire.—Puddled bars have been sold at £7 10/ short weight, delivered into Staffordshire. Crown bars, £9 12/ 6d. House coals, 12/ 4d. to 23/ 6d. per ton, delivered on purchasers' premises; manufacturing coals, 9/ 6d. to 12/ 6d. per ton.

In South Staffordshire, branded iron is firm at £10 10/ to £11, unbranded iron, £9 5/; pig iron, all mine, £5 to £5 10/; cinder pig, £3 5/ to £3 7/ 6d.

Yorkshire.—The prices of coal delivered in any part of Chesterfield are as follows: Best hard, 16/; soft, 15/; house coal, 12/; slack, 7/ 6d. per ton; coke, 20/ per ton in the West Riding.

In the Barrow District, hematite irons have been sold at from £4 10/ to £4 12/ 6d.

Lancashire.—The prices for Middlesbrough pig, delivered in Manchester, are No. 1, 78/ 6d.; No. 2, 76/; No. 3, 73/ 6d.; No. 4, foundry, 69/ 6d.; No. 4, forge, 66/ 3d. per ton. About 2/ 6d. less is quoted for delivery over the first three months of 1875. Bars of ordinary quality, £9 5/; a better class, £9 15/ to £10; puddled bars, 2/ 6d. less than last report, or at £6 10/ delivered. Rails of light section, delivered, £8 17/ 6d. to £9 2/; heavy sections, £8 2/ 6d.

Scotland.—Glasgow.—Warrants, 85/ to 86/ 6d. Coal, f.o.b. at the Glasgow Harbor cranes: Wishaw main, 8/ 3d. to 9/ 6d.; house coal, 9/ 6d. to 12/; splint coal, 9/ 10/ to 6d.; steam coal 10/ 6d. to 12/ 3/; smithy coal, 17/.

The above quotations give a good idea of the general condition of trade and the prices obtained. The tendency is still towards lower prices, those absurd Englishmen still clinging to the old-fashioned idea, that to increase business it is necessary to lessen cost of manufacture and sell cheaper. Our American ironmasters propose to attain the same end by combining to keep the prices up. Time will show, if it has not done so already, in which course there is wisdom.

IRON MARKET REVIEW.

Import Duties.

The following are the duties in Gold on Iron:

Flat Iron, not less than 1, nor more than 6 inches wide, nor less than 3/8, nor more than 2 inches thick. Round Iron, not less than 3/8, nor more than 2 inches in diameter, and Square Iron, not less than 3/8, nor more than 2 inches square. 1 lb. 9-10 of 1c. Flat Round or Square Iron, of larger or smaller sizes than the above mentioned, per lb.

Provided, that all iron in slabs, blooms, loops, or other forms, less finished than bars, and more advanced than pig iron, except castings, shall pay the same as iron in bars.

Provided, that none of the above iron shall pay less than 3 1/2 per cent. Railroad Iron, 63c. per 100 lb. Boiler plates, or other plate iron not less than 3-16 of an inch thick, per lb. Scrap castings per ton. Iron ore 10 per cent. ad valorem.

New York.

Dec. 4, 1874.

American Pig.—There is no change in the demand or quotations, although the latter are merely nominal, the prices at which iron can be purchased being a mere matter of negotiation. The sales made are generally of so little importance as not to show the true tone of the market. Whenever a large sale is made, it is generally found that it is at a very low figure. We note a sale of 1,000 tons of Gray Forge, Lehigh (said to be Coleraine) iron, at less than \$20 per ton on the furnace bank. We are informed that parties have been trying to export some Lehigh iron at a very low figure, and although the price at which they offer here, would give them 13/ per ton advantage over what is considered an equal brand in Glasgow, yet foreign freights are entirely too high to permit of exporting with only that margin, the best rates to Glasgow being 30/ which is considered low when compared with what is being paid to other ports, on similar kinds of freight. With a protective duty of \$6 30 per ton, and brands of American iron offering at less than brands of Scotch iron of equal quality in Glasgow; the cry for an increase of duty may be considered dead—for the time being at all events. We quote: No. 1 Foundry at \$26@27; No. 2, \$25@26; and Gray Forge, \$22@24.

Scotch Pig.—We note sales of \$100 tons Glengarnock, to arrive, at \$37 75, and 100 tons Coltness on private terms. The Glasgow market is a little weak. There were, Nov. 13, 119 furnaces in blast, as compared with 122 at the same time last year, and 18,630 tons of pig iron in store at Glasgow, against 36,755 tons in 1873. When navigation closes, and the stocks begin to increase, it is very probable that prices may still further decline. The arrivals here, since our last, amount to about 500 tons. The imports from Jan. 1st to Dec. 1st amount to 28,403 tons, against 58,835 tons at the same time last year, or less than one half. We quote: English at \$36@37; Glengarnock \$39@40; and Coltness \$41.

Rails.—There have been no transactions, and we learn of offers under our quotations. We quote from Messrs. Buzlow & Johnson's review for last month:

"The season for inland navigation and for work on railroads being nearly over, the business of the past month has been very light, and a foreshadowing of the usual winter's inaction. About 1,000 tons 56 lb. English were sold at \$49 1/2 gold, thus reducing the available stock of Foreign make to a few thousand tons. For American there are numerous enquiries, but the doubts surrounding all Bonds of unfinished roads, and the paucity of cash resources with nearly all, form a fatal barrier to successful negotiation. For Steel the enquiries are still but the prospects good. The Canadian government have lately contracted for 30,000 tons for 1875 delivery, at about \$54 gold, delivered at Montreal. In this market the import of

English made Bessemer Rails has nearly ceased, the present duty of \$25 20 per ton being practically prohibitory."

We quote American rails at \$50@53, currency, at the mills, and Foreign at \$49@50, gold, here. Steel rails are held at \$75@80 at the mills.

Old Rails.—We note the sale of 180 tons at \$29 50, 4 mos., with interest, and quote at \$29@30.

Scrap Iron.—We note the sale of 500 tons on private terms, and quote at \$30.

Boston.

From the Commercial Bulletin of Nov. 28, 1874.

Pig has had a moderate business considering the disposition of a few holders to push their stocks; not that the market is weak or has any symptoms favoring future buyers, but here and there a holder, anxious to realize from financial incidents, as January approaches, is disposing of his lots a shade under going quotations, which are named as \$31@33 for No. 1 American; \$28 50@31 for No. 2. One or two dealers have stepped into the breach during the week and picked up the bargains the foundry men had not reached.

Bar continues to sell in an erratic way, the ordinary grades showing a tendency to settle further to a 2 1/2c. basis while the prime stock holds at 30, with a moderate business. Special occasions have occurred similar to those met by one of our large machinery manufacturers, where special sizes were offered at \$55 but, wanting a guarantee, were not taken.

Chicago.

Dec. 1, 1874.

Specially reported by Messrs. ROGERS & Co., dealers in Scotch and American pig iron.

Table listing quotations for various iron products in Chicago, including No. 1 Coltness, No. 1 Gartsherrie, No. 1 Summerlee, No. 1 Glengarnock, No. 1 Eglinton, Warner's "American Scotch", Massillon No. 1 Foundry, No. 1 Grand Tower Mo. ores (Bituminous), No. 2, No. 1 Mill, Union "A", Union "B", No. 1 Lake Superior (charcoal), No. 2 Lake Superior, No. 3 Lake Superior, No. 4 Lake Superior, Bessemer Steel Rails, New Iron Rails, and Old Rails.

Cleveland.

Dec. 2, 1874.

Specially reported by Messrs. C. E. BINGHAM & Co., dealers in pig iron and iron ore. We note a decline in most quotations of \$1@1 50 per ton.

Table listing quotations for various iron products in Cleveland, including No. 1, Bituminous, No. 2, No. 1, Gray Forge, No. 1, Lake Superior Charcoal, No. 2, No. 3, No. 4, Nos. 5 and 6, and American Scotch, No. 1, Cherry Valley.

Cincinnati.

Dec. 1, 1874.

Specially reported by Messrs. TRAMER & AUBREY, commission merchants for the sale of pig iron, blooms, ore, etc. Our pig iron market remains without material change. We quote:

Table listing prices for CHARCOAL (Hanging Rock, No. 1, Foundry, No. 2, Mill, Tennessee No. 1, Foundry, Tennessee, No. 2, Mill, Missouri, No. 1, Foundry) and STONE COAL (Ohio No. 1, Foundry, No. 2, Ohio Mill, Missouri, No. 1, Foundry, No. 2, Mill) and CASK-WHEEL (Hanging Rock, C. B., Tennessee, Missouri, Alabama).

Table listing prices for Charcoal and Scrap Iron.

Indianapolis, Ind.

Nov. 30, 1874.

Specially reported by NELSON KINGMA, broker and dealer in pig iron, etc.

Table listing prices for New Rails at mill, Old Rails, Hanging Rock Charcoal Pig No. 1 foundry, Mill, Stone Coal (Indiana No. 1 Foundry pig Planet furn'e, No. 2, No. 1 Forge, No. 2, Ohio No. 1 Foundry pig, No. 2, No. 1 mill), Merchant Bar, card rates, 1st quality C. H. No. 1 Boiler Plates, 1st Com. Sheet, for No. 24, W.G., 1st Charcoal Sheet, Best Bloom Galvanized Sheet, discount 20 per cent., and 2d quality.



American Institute of Mining Engineers.

OFFICIAL BULLETIN.

Announcements to Members and Associates.

I. The ENGINEERING AND MINING JOURNAL, which is the Organ of the Institute, and contains its proceedings, transactions and notices of meetings, will be sent to each Member and Associate on the payment of his annual dues. Back numbers cannot, as a rule, be sent.

II. Dues (ten dollars per annum) are payable on election and at the annual (May) meeting. Members and associates elected at the February meeting pay ten dollars only to May of the following year. Remittances should be made, as far as possible, by P. O. Order, payable to the Secretary.

III. The Council earnestly requests members to forward to the Secretary, for preservation, copies of all printed mining and geological reports, particularly pamphlets, which may fall in their way. It is believed that by this means a large amount of valuable fugitive information concerning different regions and properties in this country, may be caught and preserved.

IV. Blank proposals for membership can be had on application to the Secretary.

V. The first volume of Transactions of the Institute will be sent by the Secretary to any address, on the receipt of five dollars.

THOMAS M. DROWN, Secretary, Lafayette College, Easton, Pa.

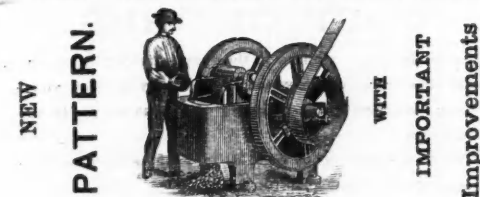
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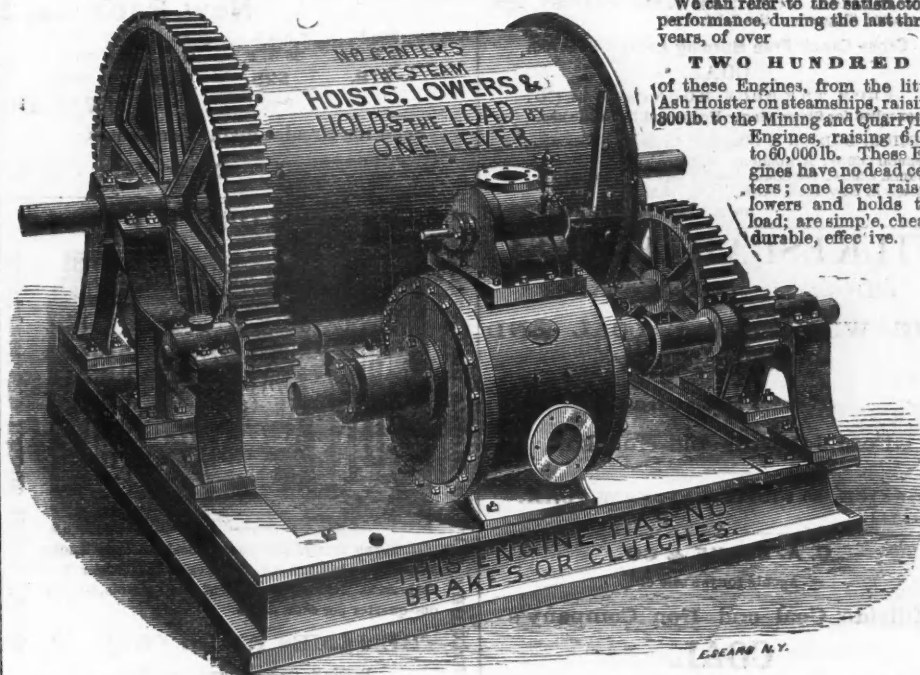
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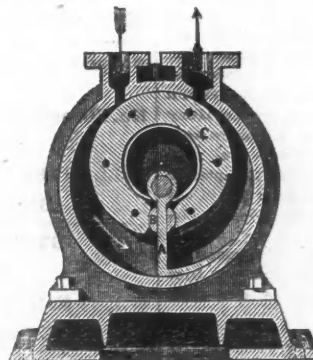
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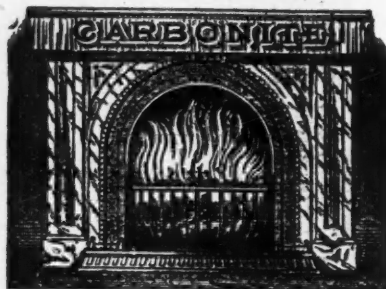
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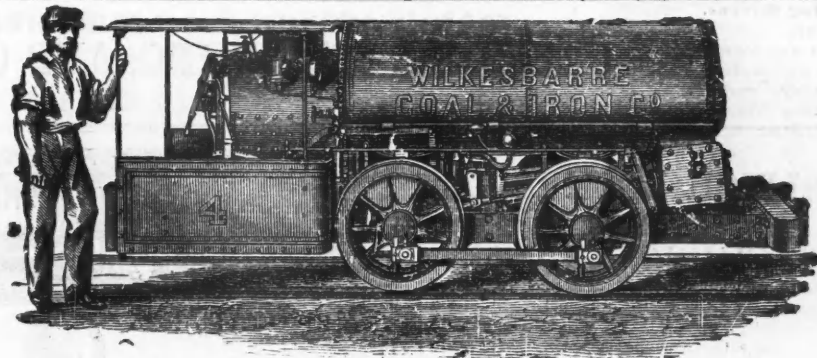
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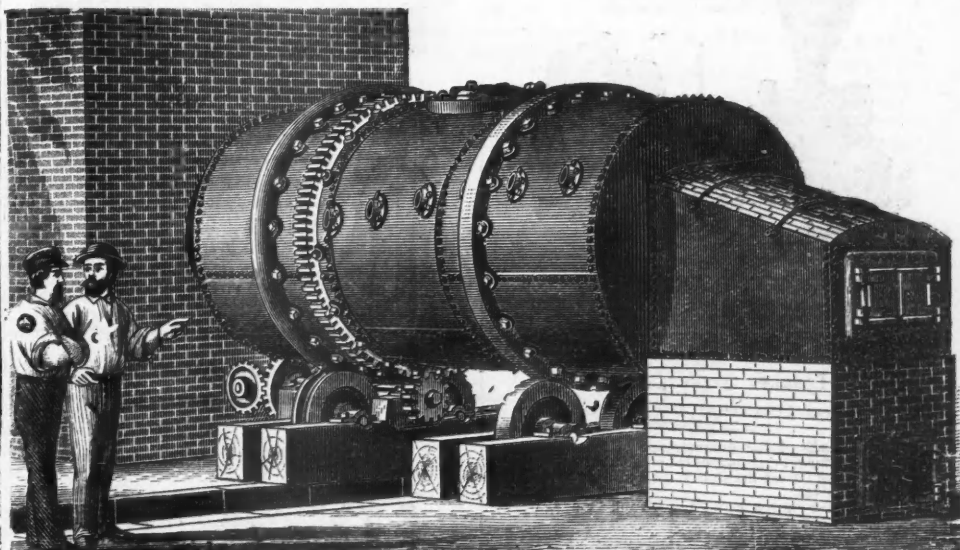
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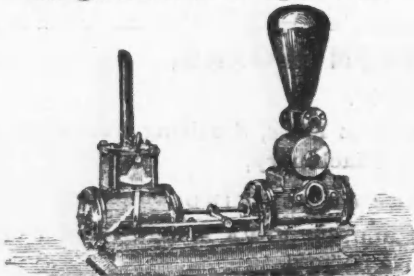
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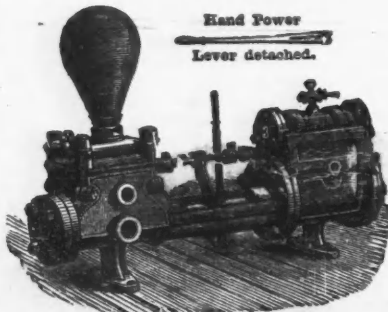


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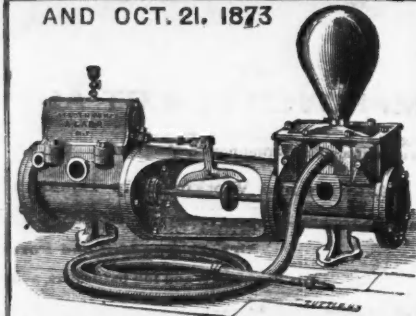
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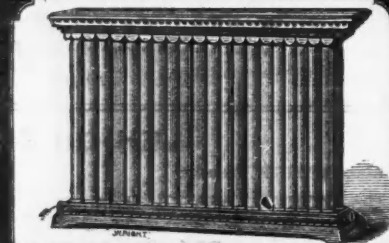


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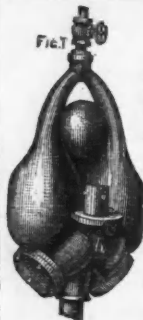
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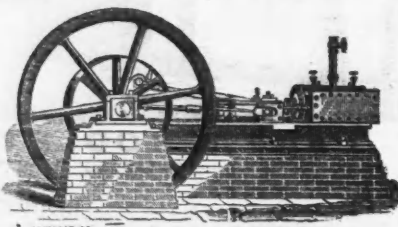
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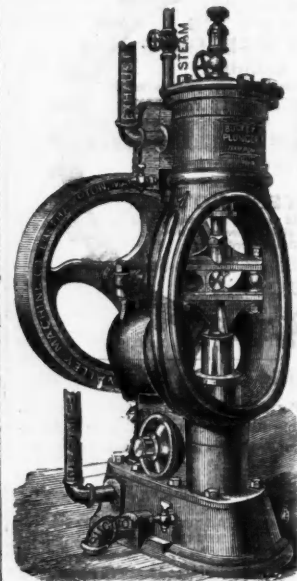
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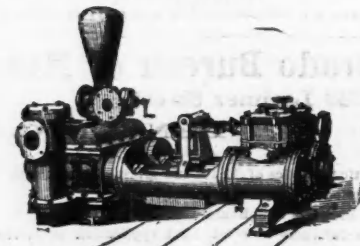
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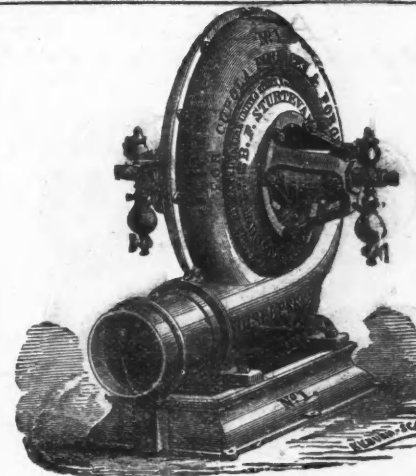
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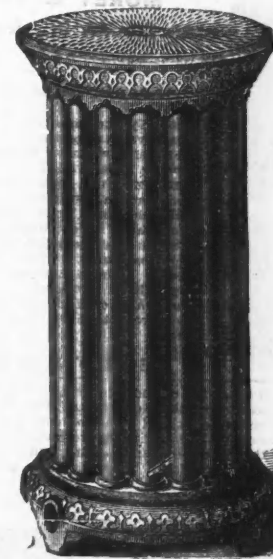


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