DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

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水分離機（脱水機）	一台		一台	
送水装置（給水配管）	一式	一式		
蒸汽管装置	一式			一式
渦巻ポンプ	二台	二台		
原軸装置	一式		一式	
電動機	四台		一八台	二二台
家屋ノ部				建具及門扉
各建物				

備考

尚土地建物ハ登記済ナルモ現金ヲ受領セザル旨申立テアリ

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

HEADQUARTERS
109TH MIL GOVT HQ & HQ CO
APO 660

HOK/rc

18 June 1946

SUBJECT: Sakurajima Warehouse of Uji Manufactory of Tokyo Military Arsenal and Fushimi Factory of Hirakata Manufactory of Osaka Military Arsenal.

TO : CG, I Corps
APO 301 (Kyoto, Honshu)
ATTENTION: Mil Govt Section

1. Attention is invited to the Sakurajima Warehouse of the Uji Manufactory of the Tokyo Military Arsenal, Nagareike-cho, Fushimi-ku, Kyoto-shi, Kyoto Prefecture, and the Fushimi Factory of the Hirakata Manufactory of the Osaka Military Arsenal, Miyakojima-cho, Fushimi-ku, Kyoto-shi, Kyoto Prefecture, which the Finance Ministry of the Osaka Prefectural Office lists as branch arsenals outside Osaka Prefecture.

2. It is suggested that these two plants be inspected to note compliance with OD-5 and OI-1, and to insure that machinery for possible reparations use is being protectively maintained.

3. A copy of the machinery inventory of the Fushimi Factory is enclosed.

FOR THE COMMANDING OFFICER:

HARRY M WEINREBE
1st Lt., CWS
Adjutant

1 Incl.
As indicated.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

BASIC: ltr, 109th Mil Govt Co, Subj: "Sakurajima Warehouse of Uji Manufactory of Tokyo Military Arsenal and Fushimi Factory of Hirakata Manufactory of Osaka Military Arsenal", dtd 18 Jun 46.

AG 004 - BA 1st Ind EHN/ks

Hq I Corps, APO 301, 21 JUN 1946

TO: CO, 103rd Mil Govt Co, APO 713

1. Your attention is invited to the basic communication.

2. It is directed that your headquarters cause such investigation to be made as may be necessary, to insure the provisions of Operational Directive No. 5 and Operational Instructions No. 1 are applied to the machinery and equipment in subject installations. Report will be made to this headquarters concerning the care and custody of this equipment, not later than 15 July 46.

3. You will be informed at a later date whether the application of the provisions of Operational Instructions 5/2 will be your responsibility, or the duty of the 109th Military Government Company.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

O. H. SCHMIDT
MAJOR, AGD
ASST. ADJ. GEN.

1 Incl:
n/c

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr, 109th Mil Govt Co, Subj: "Sakurajima Warehouse of Uji Manufactory of Tokyo Military Arsenal and Fushimi Factory of Hirakata Manufactory of Osaka Military Arsenal", dtd 18 Jun 46.

2nd Ind

103rd Mil Govt Co., APO 713 (Kyoto, Honshu) 1 July 46

TO: Commanding General, Hq I Corps, APO 301 (Kyoto, Honshu)
Attn: Mil Govt Co., Res. & Ind. Officer

1. Inspection and survey was made, 26 June 46, of basic factories.

2. Fushimi Factory of Hirakata Manufactory of the Osaka Military Arsenal was found to be complying with all requirements of OD No. 5 and OI No. 1. Well performed action was being taken by this factory's official, for the preservation of reparation machinery.

3. Sakurajima Warehouse of Uji Manufactory of the Tokyo Military Arsenal was found to be vacant of all assumed reparation machinery. Warehouse officials claim that this machinery was stolen. Fushimi Police Station and Kyoto Central Police Station was told to check their files to see if this theft was reported. Above mentioned police stations informed this Hq. that they had nothing either written or verbally, informing them of this theft. Uji Manufactory of the Tokyo Military Arsenal claim that this machinery should not be included on reparation list. The reason given for latter statement is because Uji Manufactory claim that this machinery does not belong to them. Uji factory officials say that they were under contract to the Toyo Rayon Kaisha Ltd. for the purchase of this machinery but no money was passed between these two companies. Both before mentioned factories would like for Higher Hq. to determine which factory should claim ownership. It is believed, by this Hq., that since no money was involved this machinery should belong to the Toyo Rayon Kaisha Ltd. and thus should be excluded from reparation list. This warehouse is still under the custody of tactical troops, and has not yet been release according to par. 3 Operational Instruction No. 7, Hq. I Corps, dated 6 April 46.

4. Attached herewith is a statement made by manager of the Yamashina Factory of Toyo Rayon Kaisha Ltd. along with inventory of machinery that were stolen from Sakurajima Warehouse.

HAROLD C SHEFFIELD
Major, QMC
SMGO

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

櫻島工場ニ関スル調書

材料雑品ノ部

昭和二十二年六月七日現在

名称	在庫数	現在数	搬出数	進駐軍搬出及盗難数	摘要
木製火薬箱	一、八〇〇ケ		二七〇ケ	一、五三〇ケ	
耐酸鉄器	二八〇ケ		二八〇ケ		
保温枝	六五箱			六五箱	
キーゼルカバー	五、五〇〇本			五、五〇〇本	外被ノ市盗難ニ罹リ使用ニ耐ヘズ
パテー	一、九二〇瓩			一、九二〇瓩	
硝子枝	二、〇〇〇枚			二、〇〇〇枚	
薬莢	二二、九〇〇ケ		一二、九〇〇ケ		
ペイント	六〇〇缶			六〇〇缶	破壊セル後東洋レーヨン山科工場ニテ保管
木粉	九〇〇瓩			九〇〇瓩	
照明具	二、三〇〇ケ		三〇ケ	二、二七〇ケ	

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原紙棒	一一〇本		一一〇本
洋釘	七、〇〇〇瓩		七、〇〇〇瓩
セメント	四二〇袋		四二〇袋
ボールトナット	一六三箱		一六三箱
セラック	三、二〇〇瓩		三、二〇〇瓩
精綿	九〇〇梱	一九梱	四八五梱
ボール函	六、二〇〇ヶ		六、二〇〇ヶ
タユT	六九箱		六九箱
ファイバー製筒	二四〇ヶ	二四〇ヶ	
ウロトロピン	六〇〇瓩		六〇〇瓩
器具機械部			東洋レーヨン山科工場保管
洗浄機（精練機）	一台		
乾燥機（シリンダー乾燥機）	二〃	一，二台	
乾燥機（中出機）	一〃	一台	

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1

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#2

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KYOTO MILITARY GOVERNMENT TEAM
APO 713 (Kyoto, Honshu)

20 July 1946

SUBJECT: Reconversion of a portion of Uji Factory of the Ex-Tokyo Second Military Arsenal into the manufactory of drugs

TO : Commanding General, Hq I Corps, APO 301 (Kyoto, Honshu)
Attn: Mil Govt Section, Res. & Ind. Officer

1. Inspection and survey was made, 11 July 46, of the facilities requested to be utilized by Japan Drugs Mfg. Co. Ltd. for the production of sulfaguanidine, phenothiazine and sulfathiazol.

2. Subject plant is listed on Incl. 2, of OD # 5. At the time of the inspection, information contained on attached application were itemized and checked to determine if data was correctly listed. After careful scrutiny of factory facilities, it is this Hq representative belief that all information contained on attached application is true.

3. The buildings and land that subject plant wishes to utilized, is clearly marked on Incl. 4 of this basic communication.

4. It come to this Hq knowledge, from the Public Health Department of this office, that the U.S. Government is furnishing sulfathiazol for the Japanese consumption. It is believed by this Hq that subject facilities, if permission is granted, could do much to ease the scarcity of this drug.

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CONTINUED

5. It is this Hq belief, since subject plant wishes to use only land and buildings and not reparation machinery and also considering the demand for intended production drugs, permission should be granted.

HAROLD C SHEFFIELD
Major, QMC
Commanding

4 Incl
1. Statement by chief of Kyoto Liaison Office (4cc)
2. Statement by president of Japanese Drugs Mfg. Co. Ltd. (4cc)
3. Data concerning applicants facilities (4cc)
4. Blueprint of buildings and land planned to utilize (4cc)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

TO : HEADQUARTERS, 103RD MILITARY GOVERNMENT.

FROM : Central Liaison Office, Tokyo.

SUBJECT : Application for Temporary Use of Part of Uji Factory of Tokyo Second Military Arsenal.

C.L.O. No. 226(ECI-P) 20 July 1946

1. The Central Liaison Office hereby submits an application for use of a part of the land and buildings of the Uji Factory of the Tokyo Second Military Arsenal by the Nippon Yakuhin Kasei K.K. (Japan Drug Mfg. Co., Ltd.) for the purpose of manufacturing medical supplies, which are needed to insure the health of the people.

2. The reasons for this application are as follows:

a. As a number of drug factories were destroyed by air-raids during the war, it is of urgent necessity to replenish them to secure the public health and also to increase the production of agricultural medicines in view of the present food situation.

b. The Nippon Yakuhin Kasei K.K. proposes to manufacture sulfaguanidine, sulfathiazol and phenothiazine, which are specific remedies for epidemics, such as dysentery, typhoid fever, eruptive typhus, microbial intestinal diseases, pneumonia, infectious meningitis and other staphylococcies. The extremely meagre productive capacity for these drugs in this country makes the execution of the present plan all the more essential.

c. The present plan proposes to use a part of the land and buildings of the Uji Factory as stated above, and not the machinery located in a part of the buildings, which will be moved into another portion of the factory buildings to be placed under the control and custody of the Japanese Government so that no hindrance may be incurred to its protective maintenance.

d. The Uji Factory is located on the southern outskirts of Kyoto and is favored with ideal conditions for drug manufacture, that is, an abundant supply of pure water and clean air, there being no heavy industry works nearby.

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3. It may be added that an understanding has been obtained in this matter from the Ministries of Public Welfare, of Finance and of Home Affairs.

4. A petition of the Nippon Yakuhin Kasei K.K., stating the full particulars of the production plan, is forwarded herewith for your reference.

5. With the above circumstances in view, it is requested that your Headquarters be good enough to approve this application.

FOR THE PRESIDENT:

(T.Katsube)
Chief of Liaison Section,
Central Liaison Office.

Enclosure: Six (6) copies of a petition of the Nippon Yakuhin Kasei K.K.

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To : Commander of the 103rd Military Government Company, U.S.Army.
From : Kyoto Liaison Office.

Subject: Reconversion of the Uji Factory of the Ex-Tokyo Second Military Arsenal into the manufactory of drugs.

K.L.O. No. 89

Date 15 July, 1946.

Contained herewith is the plan of reconversion of the Uji Factory of the Ex-Tokyo Second Military Arsenal into the manufactory of drugs such as sulfaguanidine, phenothiazine and sulfathiazol, which are essential to the national welfare.

This company was newly founded and organized by the repatriators from north Korea, including experienced chemists and engineers, with the purpose of producing above mentioned drugs and of complying with the eager demand of the people at the lowest degree who are suffering from an acute shortage of the drugs.

Under the present nutritional and sanitary conditions of this country, it is our belief tha t the present conversion plan hereby submitted is of urgent necessity, because these drugs are indispesable for preventing many infectious diseases.

This factory is located in the most ideal site in Japan in various conditions for drug manufacture, especially the water is so abundant and very pure and the atomosphere is quite clean.

By this plan, this company is going to utilize only some parts of the factory lots and vacant buildings, and to keep intact any kinds of machines to be taken off for reparation. Therefore we are convinced that there will be nothing in this plan to conflict with the SCAP's directive of Jan. 20 concerning "Custody Control and Protective Maintenance of Japanese Aircraft Plant, Arsenals and Laboratories".

For the above reasons, we shall be much appreciated if you would be good enough to approve the application hereby submitted for the welfare and happiness of the public.

N. Yoshioka

Noritake Yoshioka
Chief of Kyoto Liaison Office.

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Petition
for the Use of the Part of the Uji Factory
of the Ex-Tokyo Second Military Arsenal.

15 July, 1946.

To : The Commanding General, I Corps.
Thru : The Kyoto Office of the 103d Military Government Co.

Contained herewith are the details of the plan of reconversion of a part of the Uji Factory of the Ex-Tokyo Second Military Arsenal into the manufactory of the most needed drugs, by utilizing only some parts of factory lots and vacant buildings of the arsenal.

This company was newly founded with the purpose of producing the drugs, such as sulfaguanidine, phenothiazine and sulfathiazol, which are essential to the public hygiene of Japan, particularlly to the lowest level of people's lives under the present conditions: the work is also of great help to relieve the unemployed who have been engaged in the manufacture of those drugs in north Korea and who have recently repatriated.

The location of this factory is the ideal site in Japan for our plan in various conditions for drug manufacture, especially the water available there so abundantly is highly pure and the atomosphere is quite pure and clean as the climate is moderate and no heavy industry can be found nearby.

Moreover, we have many chemists and other engineers who have repatriated. Therefore it is our belief that we shall be able to begin production immediately when the permit is granted.

This plan was approved by the Ministry of Public Welfare, the Ministry of Finance and the Home Ministry of the Japanese Government.

As to other details we beg you to refer to the remarks in the application.

We hope your prompt consideration on this matter and acceptance of this petition.

G. Shiono

Gisaburo Shiono
President of Japan
Druge Mfg. Co., Ltd.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Serial No. of Report.

APPLICATION FOR OPERATION OF
REPORT AND
REPORT ON INDUSTRIAL FACILITIES

To : C.G., I Corps
Thru : C.O. 103d M.G. Co.

Name and Address of Reporting Unit

15th July, 1946
Date

1. Name of Facilities
   Head Office: Nippon Yakuhin Kasei K.K.
   (Japan Drugs Mfg. Co., Ltd.)
   Plant : Ex-Tokyo Daini Rikugun Zoheisho, Uji Seizosho.
   (The Uji Factory of the Ex-Tokyo Second Military Arsenal)

2. Location
   Head Office: c/o Osaka Building, 1, Sozecho, Kitakku, Osaka.
   Plant : Higashi-Uji-cho, Uji-gun, Kyoto pref.

3. Name of President or Manager

Gisaburo Shiono	(President)
Kenichiro Mayekawa	(Managing Director)
Kazuhiro Mayeda	(Manager)

4. History
   i) Uji Factory (as a military arsenal)

   a) Date of construction : 1895
   b) Date of first operation : 1895
   c) 1935 - 1941 Production :
   Please see Table L.
   d) Present capitalization in Yen:
   Unknown. All is national expenditure.
   e) Changes made in capital structure since 1935:
   None.
   f) Name and address of parent company:
   None.
   g) Number of shares outstanding:
   None.
   h) Number of stockholders:
   None.

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i) Funds received from Government:
Uuknown. All is national expenditure.
j) Outline sketch of plant layout with approximate dimensions:
Please see Drawing I.

ii) Japan Drugs Mfg. Co., Ltd.

a) Date of foundation: 13th June, 1946.
b) Date of the first operation: Not yet.
c) 1935 - 1941 Production: None.
d) Present Capitaligation in Yen:
Authorized ¥ 195,000.
Paid up ¥ 195,000.
e) Changes made in capital structure since 1935:
None.
f) Name or address of parent company :
None.
g) Number of shares outstanding:
3,900 shares.
h) Number of stockholders (Give name of those owing 10% or more of total)
40
1. There are none who own 10% or more stock of total.
2. Names of the leading stockholders are as follows.

Name	No. of Shares	%
Gisaburo Shiono	100	2.5%
Koji Takeokam	100	2.5%
Kenichiro Mayekawa	100	2.5%
Shu Furukawa	100	2.5%
Yutaka Yamada	100	2.5%

3. All of the above mentioned persons have no relations to the Japanese Government, and neither are they the former employees of the arsenal.
4. Most part of the stockholders are the unemployed who have repatricted from Korea recently.

i) Funds received from Government (Bounties, subsidies, etc.) None.

5. Description
a) Principal products
1. Wartime (as a military arsenal)
Pleaes see Table II.
2. At Present
None.
3. Planned for 1946 - 1947
Sulfaguanidine
Phenothiazine (Thiodophenylamine)
Sulfathiazol

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b) Capacity

1. Wartime (as a military arsenal)
   Please see Table II.

2 At Present
   None.

3. 1946 - 47 (with unrestricted access to materials)

Name of commodities	Annual Quantity of production	Notes
Sulfaguanidine	12 tons	specially effective drug for intestines diseases
Phenothiazine	12 tons	effective insecticide for larvae of flies and mosquitoes
Sulfathiazol	6 tons	specially effective drug for pneumonia without reaction

c. Number of Employees

1. Wartime (as a military arsenal)
   about 4,500.

2. At Present
   None. (as a military arsenal)
   (But at present, there are about 200 workers of Japanese Government to keep and maintain machineries for Reparation.)
   20 (as this company)

3. 1946 - 47 (at maximum capacity)

Clerks and Engineers	60
Workers	270
	330

6. Machinery and Equipment in Plant
   As we shall utilize only some parts of factory lost and vacant buildings as shown in the annexed drawing, we shall keep intact the machines to be taken off for reparation. And even if there are some pieces of machines inside the buildings, they will be removed into the nearest warehouses which are controlled by the Japanese Government, and they will be preserved in good condition by their responsibility.

7. Present most stocks of Raw Materials, Supplies and Unfinished Goods.
   i) Most stocks of raw materials, supplies and unfinished goods which were stored here, were returned back to the Home Ministry, and carried outside the factory.
   ii) Some of them were allocated by the Japanese Government to this company.
   iii) Beside that we have arranged raw materials needed for one or two months Production.

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8. Present Stocks of Finished Goods.
None.

9. Present Stocks of Fuel.
They have already been returned back to the Home Ministry and some of them have been allocated to this company.

10. Machinery and Equipment needed for maximum production 1946-47.
Please see Table III.

11. Raw Materials & supplies needed (monthly).
a) For Present Capacity
None. (as a military arsenal)
b) For Maximum
Please see Table IV.

12. Fuel needed (monthly)(Do not include present stocks)

Description	Quantity
Coal	30 tons
Coke	None.

13. Additional Personnel needed (Not locally available).
40 clerks and engineers needed.

14. Prices (Give current selling prices in Yen of principal products)

Description	Unit	Prices
Sulfaguanidine	kg	¥1,299.40
Phenothiazine (pure)	kg	180.00
Sulfathiazol	kg	2,500.00

15. Remarks.
Please see Annex I.

16. Certification by applicant.
I certify that the information contained herein is true to the best knowledge and belief.

S. Shiono

Gisaburo Shiono
President of Japan
Drugs Mfg. Co., Ltd.

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TABLE I

Productions during 1935 - 1941
(as a military arsenal)

Descriptions	Yearly output in tonnage						
	1935	1936	1937	1938	1939	1940	1941
Single base smokeless powder	250	240	870	2,960	2,960	3,330	2,030
T.N.T.	200	180	150	5,100	4,390	4,000	3,860
Picric acid	30	30	670	3,410	2,000	2,950	2,540
Trinitro Phenetole	-	-	-	-	270	1,300	2,060
Hexogen	-	-	240	440	250	6	170
Dinitro-Naphtalene	54	50	20	20	20	30	30
Coal mine explosives	450	350	700	1,540	1,700	1,630	1,891
"Anga" explosive (NH_4NO_3 base)	-	-	1,350	2,560	1,130	580	1,492

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TABLE II
Principal products during war.
(as a military arsenal)

Description	Yearly output in tonnage			
	1942	1943	1944	1945
Single base smokeless powder	4,213	3,982	3,625	810
Picric acid	4,234	2,777	4,545	784
T. N.T.	3,024	3,881	3,451	520
Trinitro Phenetole	3,046	2,008	1,472	78
Hexogen	369	440	242	3
Anga explosive	0	0	0	0
Coal mine explosive	1,925	19835	337	0

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TABLE III

For Sulfaguanidine

Guanidine formation	vessel	1
Chlorsuphonation	vessel	1
Acetylation	vessel	1
Distiller		1
Sulfaguanidine	vessel	1
Extractor		1
Filter		3
Centrifuger		5
Blower		1
Exhauster		1
Refrigerator		1

For Phenothiazine

Reaction	vessel	2
Extractor		2
Evaporator		4
Concentrator		2
Purifying	vessel	1
Condenser		4
Receiver tank		6

For Sulfathiazol

Hydrogenesulfide generator		1
Thio-urea mfg.	vessel	1
Evaporator		1
Centrifuger		1
Chlorinating	vessel	1
Thiazol formation	vessel	1
Methyl thiazol formtion	vessel	1
Vaccum distiller		1
Acetylating	vessel	1
Chlorsulfonation	vessel	1
Distiller		1
Sulfathiazol Mfg.	vessel	1
Blower		1
Dryer		1
Exhauster		1
Filter		2
Refriferator		1

Remarks ; Above mentioned are intended to be borrowed and moved in from outside,

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TABLE IV

Raw materials and supplies needed (Monthly) for maximum.

Description	Quantity (Kg) (monthly required)
For Sulfaguanidine	
Dicyandiamide	2,300
Ammonium Chloride	2,800
Aceto-anilide	6,800
Chlorsulphonic Acid	29,400
Caustic Soda	3,200
Aceton	12,400
Hydrochloric Acid	6,000
For Phenothiozine	
Diphenylamine	4,400
Sulphur	2,000
Alminium Chloride-anhydride	640
Ether	4,000
Alcohol	4,000
For Sulfathiozol	
Aceto-anilide	3,000
Chlorsulfonic acid	7,500
Calcium cyanamide	7,000
Iron sulfide	12,500
Hydrochlpric acid	30,000
Ether	16,000
Chlorine	4,000

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ANNEX I
Remarks

1. The lots to be utilized by this company will be enclosed with walls, and separated distinctly from the other part of the arsenal.

2. The machines needed for our production are to be borrowed and moved in from outside.

3. We intend to rent the buildings and land from the Japanese Government for the time being, and the rate of rent will be decided by them, so it is unknown to us now.

4. Even if there are any machines inside the buildings to be utilized, they shall be transferred into the warehouses of the other part of the arsenal(there are sufficient warehouses available for storage purposes), and carefully preserved in good condition by the Japanese Government.

5. We are now negotiating with the Japanese Government concerning the permission of increasing the capital of this company.

6. Sulfaguanidine is an excellent remedy for intestines diseases, such as infant dysentery, dysentery, catarrh of the colon and typhoid fever. It is effective to shorten the time of recovery, when used for treatment of peritonitis a nd surgical operations. Many times sulfaguanidine has rescued patients of dysentery a nd infant dysentery who were given up by their doctors. Therefore it is indispensable for the peoples of villages without any doctors, or for the peoples of lower classes having no money to consult with doctors. While the demand of the people of this year amounts to about 80 tons, yet the output of this year is estimated to amount to only about 30 or 35 tons, including the planned capacity of this company. Under the present nutritional and sanitary conditions of Japan, it is feared most deeply that typhoid fever, dysentery and some other colon diseases will, without doubt, rage in all parts of Japan. But itis a matter of great regret that there is no cheap remedy for them at all.

7. Phenothiazine (Thiodiphenylamine) is an excellent insecticide which is much more effective than Rotenon.
It is testified that one over ten million density of phenothiazine is enough to kill the larvae of mosquitos and flies. Since this insecticide is easily soluble in water, it will be very useful for the public by preventing the infectious diseases, and moreover for the agricultural production.

8. Sulphathiazol is a specially effective drug for pneumonia and infectious meningitis. This is one of the drugs which are needed urgently by people at present as well as sulfaguanidine.
It is a most superior characteristic that there is not any bad reaction to be seen after taking a lot of this drug or continuous use of it .

9. As stated above, all the drugs we are going to produce are essential to the national welfare and will contribute to securing the lowest demand of the public.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

Copy. translated

CERTIFICATE

5th July, 1946

We hereby certify that the drugs mentioned below for which the Nippon Yakuhin Kasei K.K. (The Japan Drugs Manufacturing Co., Ltd.) are planning to produce are of urgent necessity from the point of view of curing the drugs famine that Japan is facing now.

Sulphaguanidin

Phenothiazin

Sulphathiazol

(Sign and seal)_____

Chief of Sanitation Bureau,

Ministry of Welfare

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Sketch of
of Main

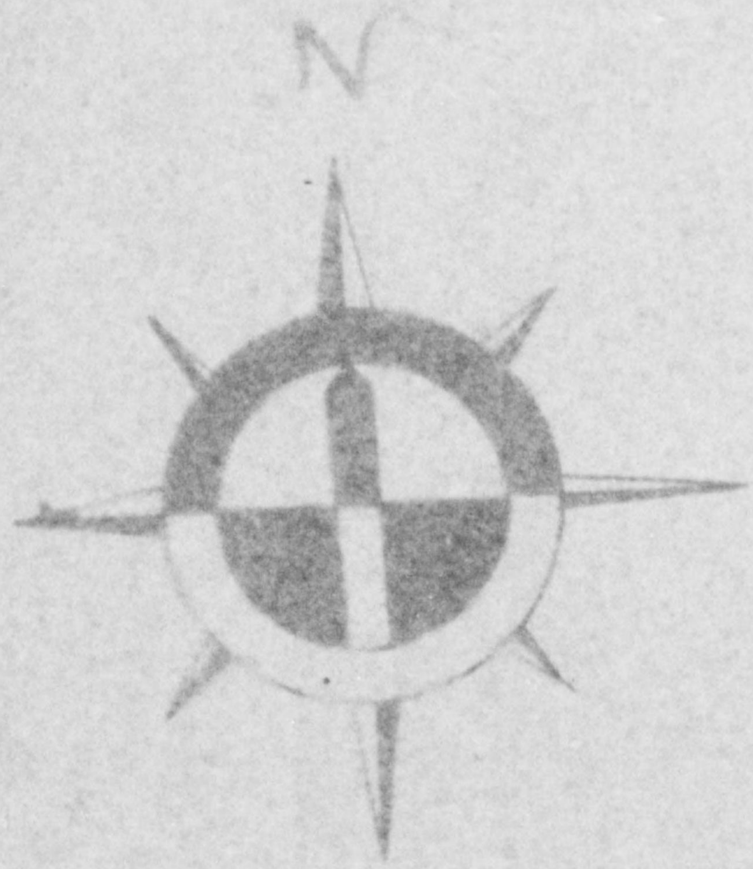
Scale 1:2

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Sketch of the Layout Plan of Main Buildings

Scale 1:2,000

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

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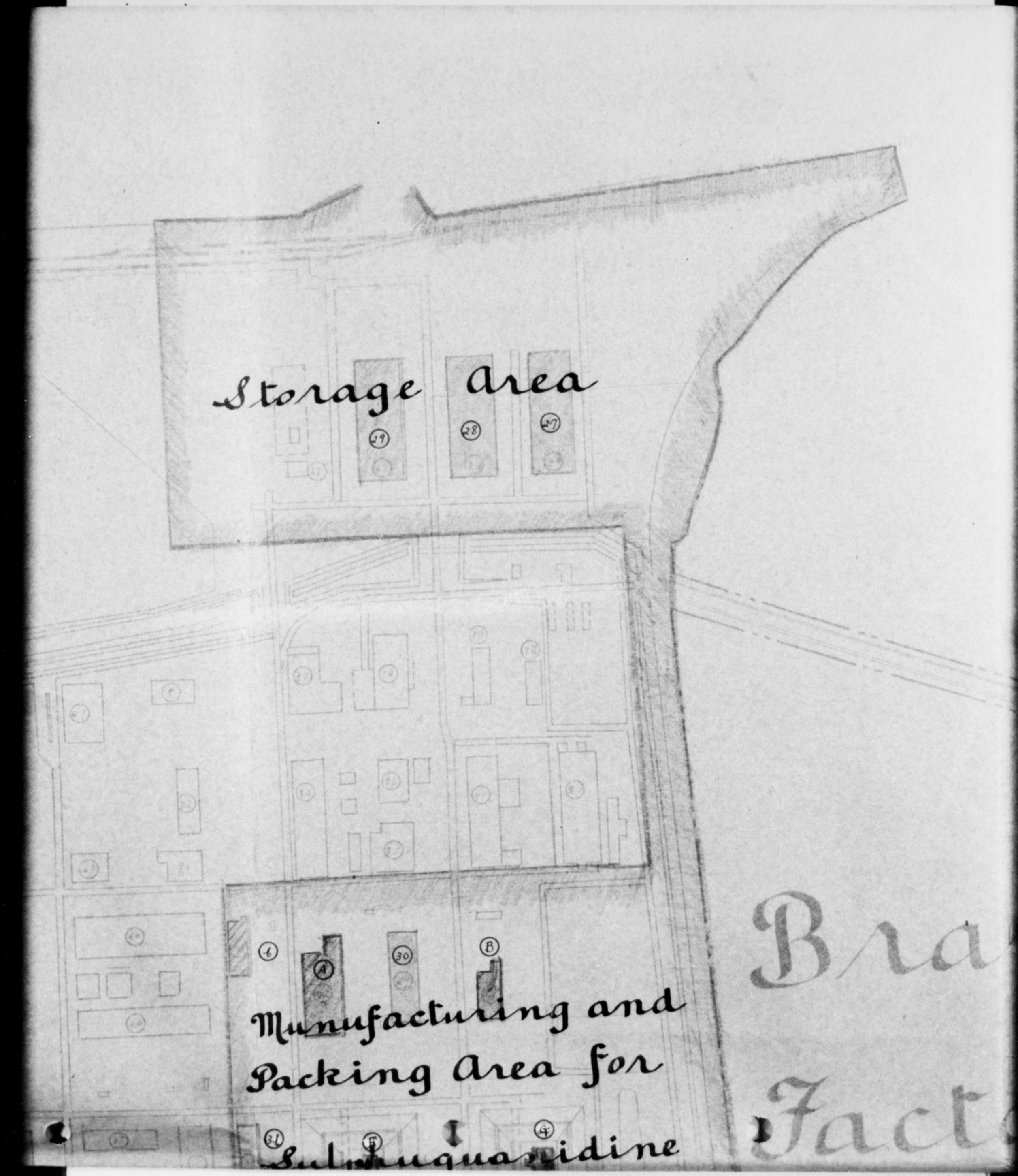


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Branch

Factory.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

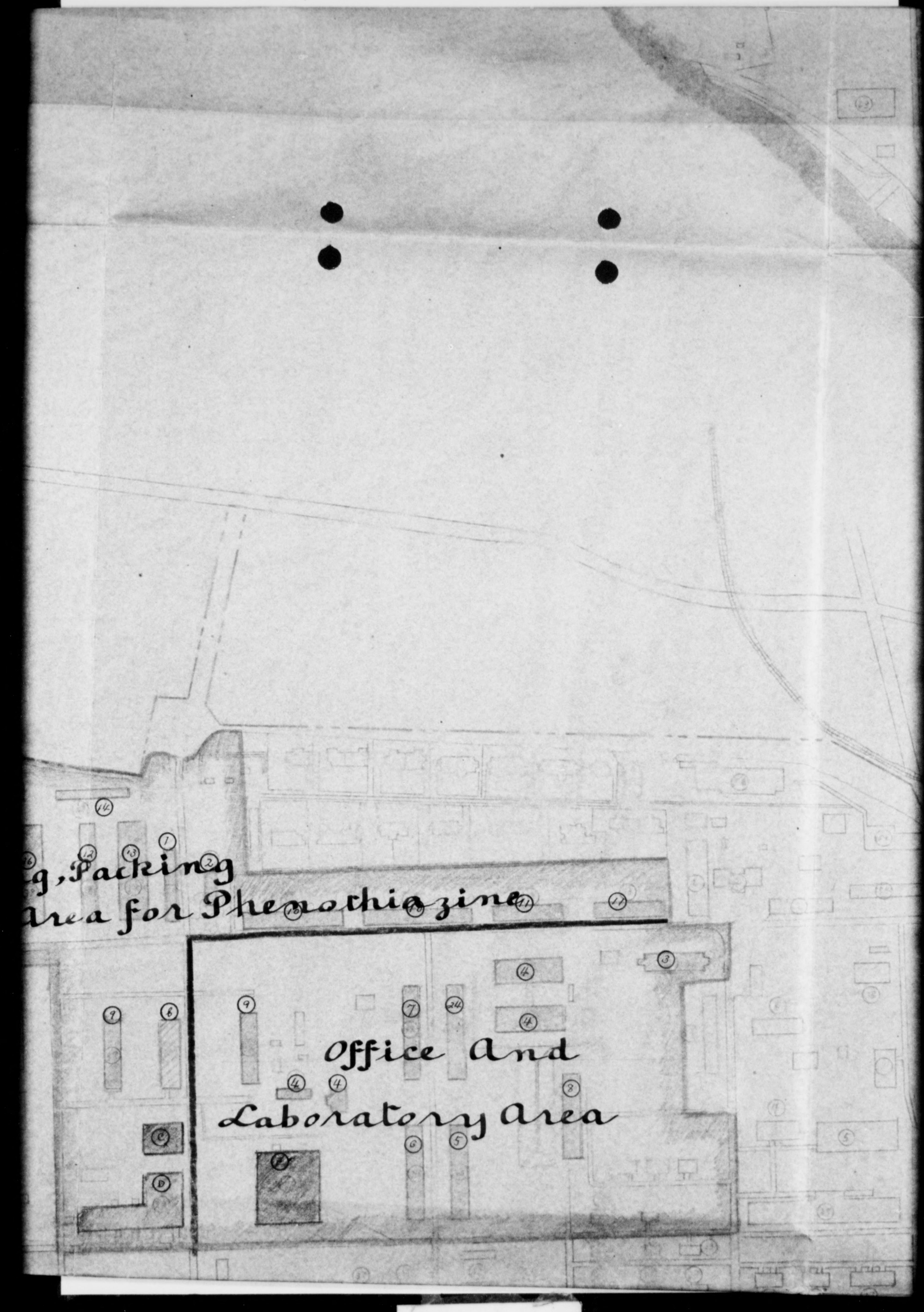
Manufacturing, Packin

and Storage Area for

Sulphuthiazol

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013



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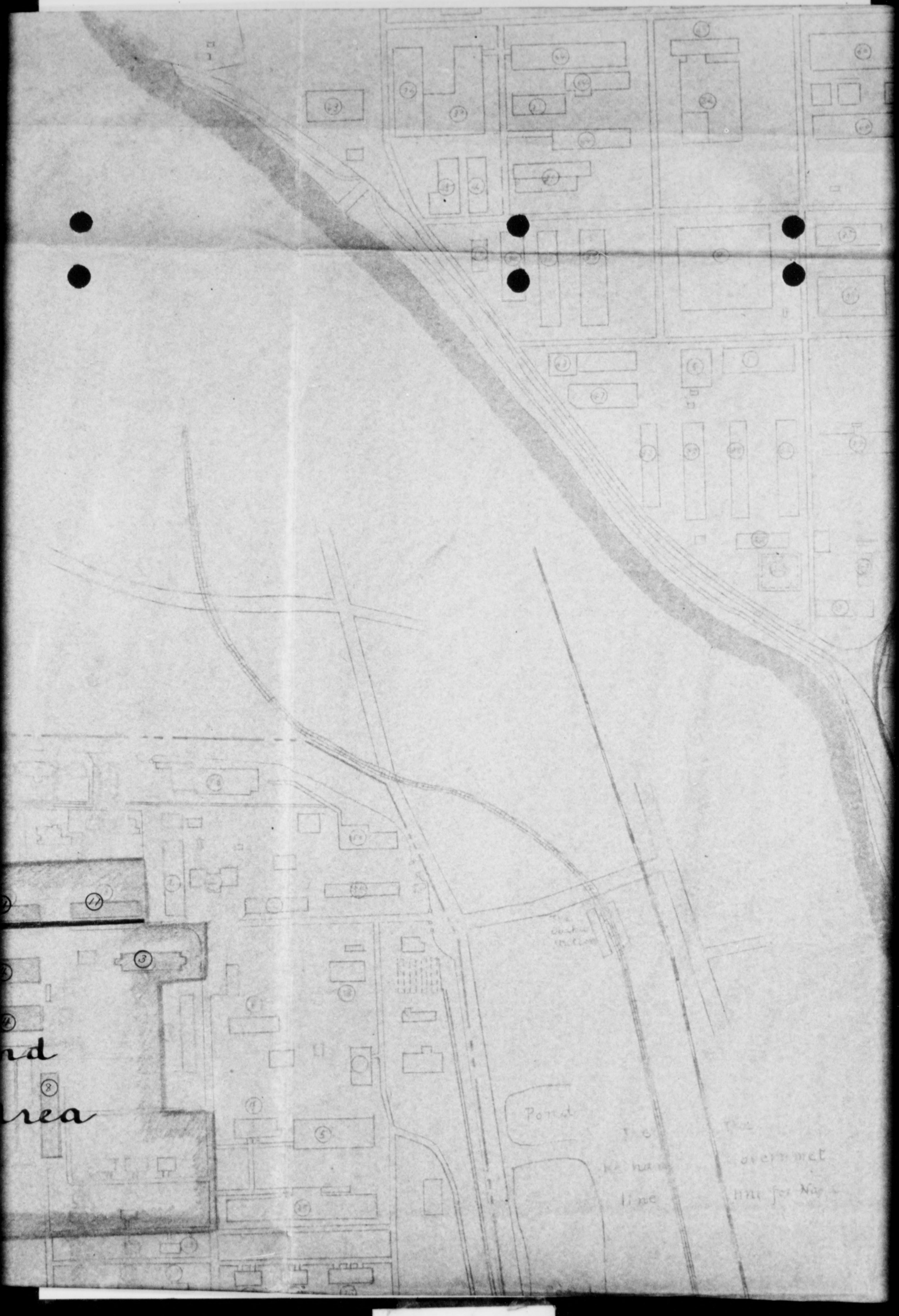


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Manufacturing and Packing Area for Sulphaguanidine

Factor

Outline of the Ya

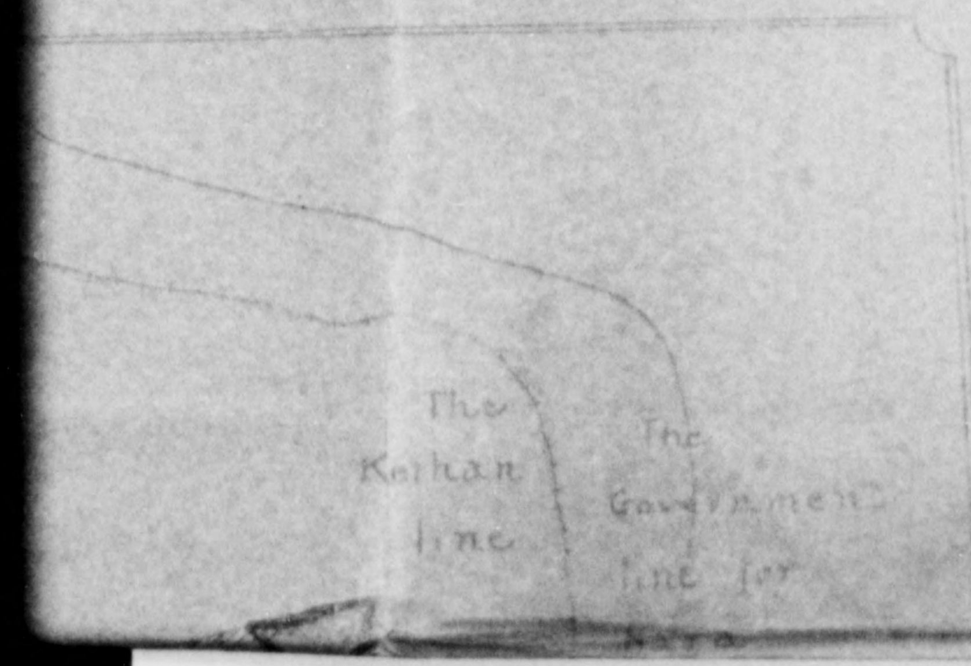
Pond

The
Kelha
line

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

ctory:

Outline Sketch of
the Yi Arsenal



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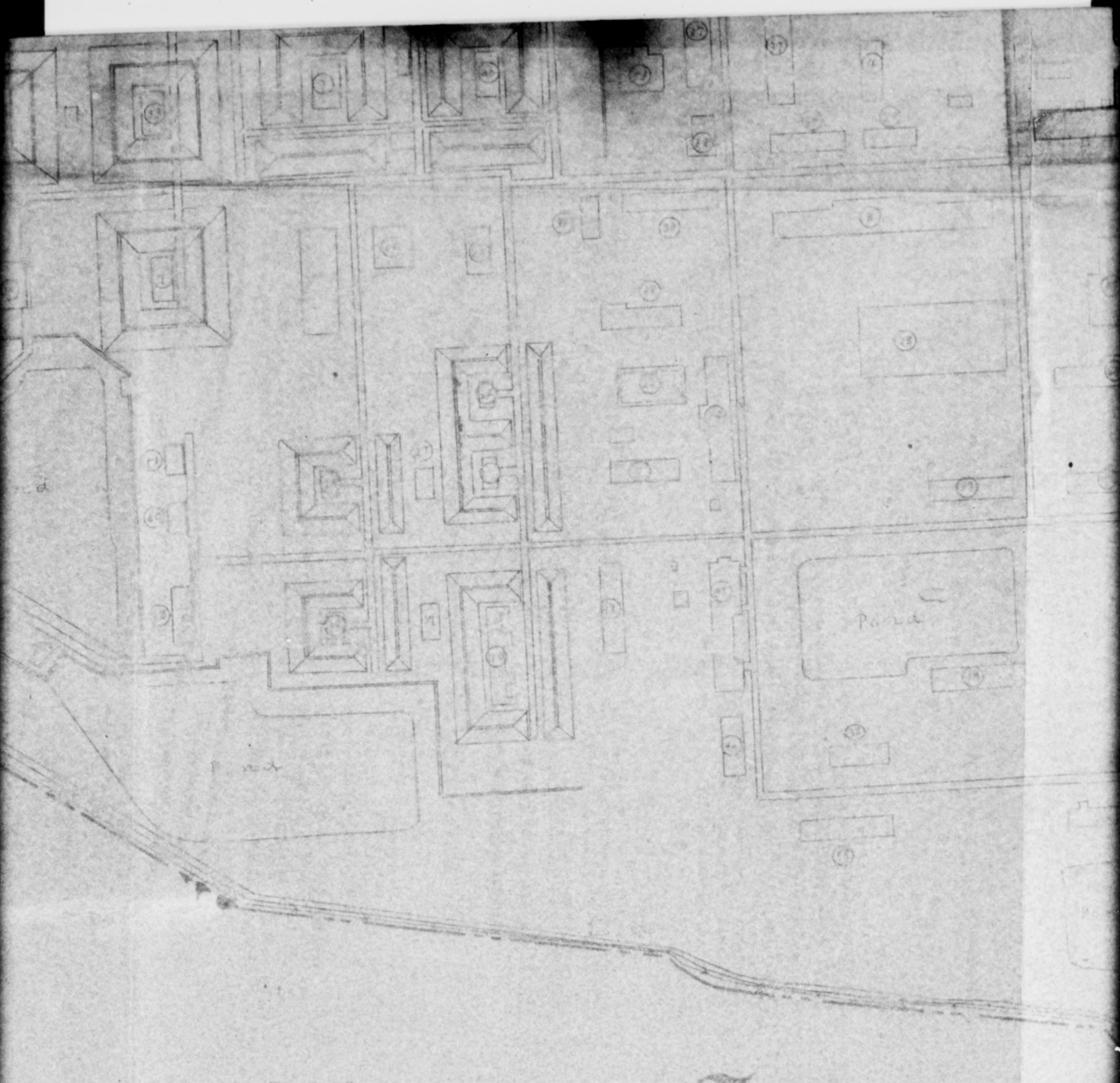

Main Factor

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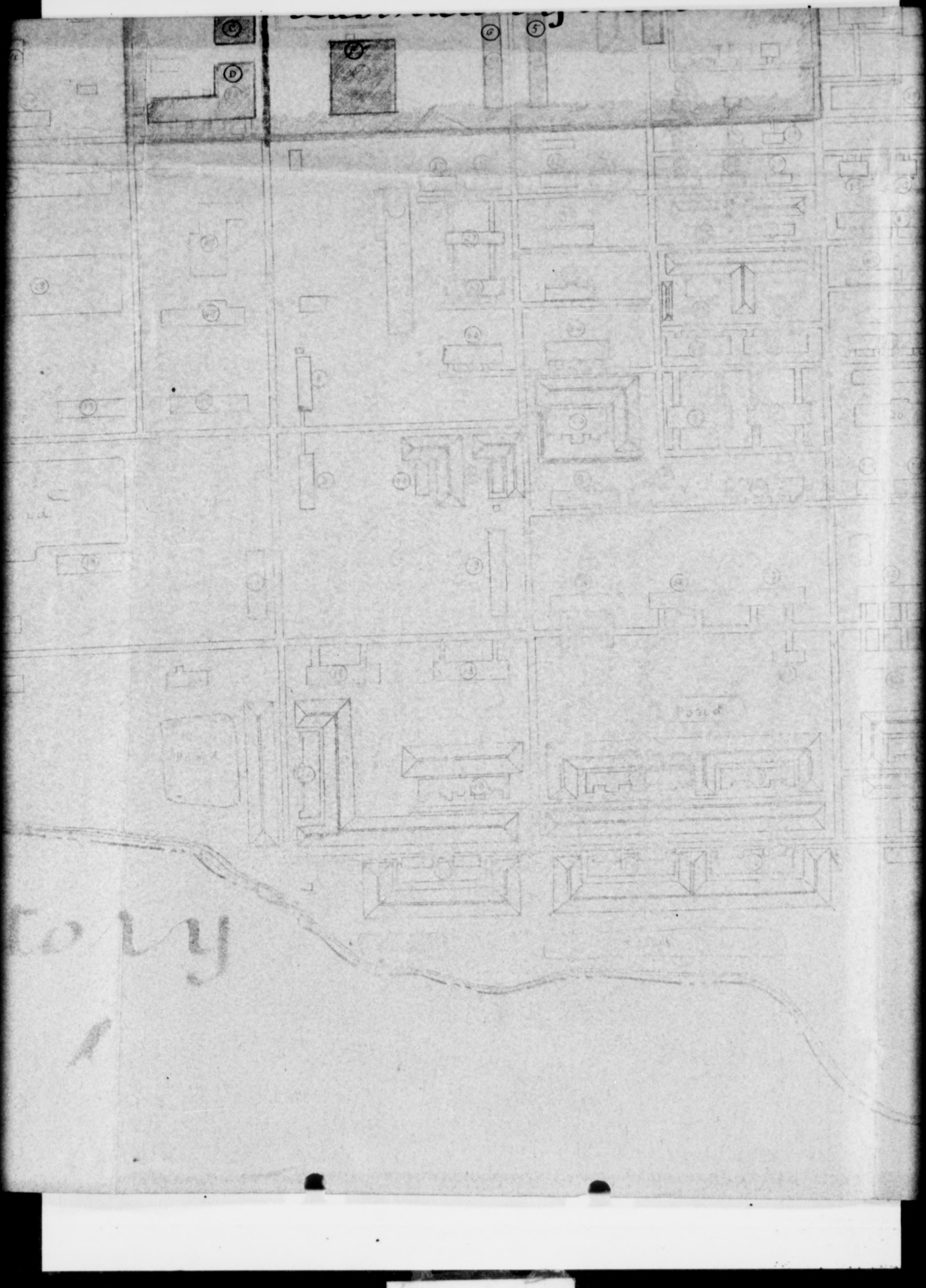

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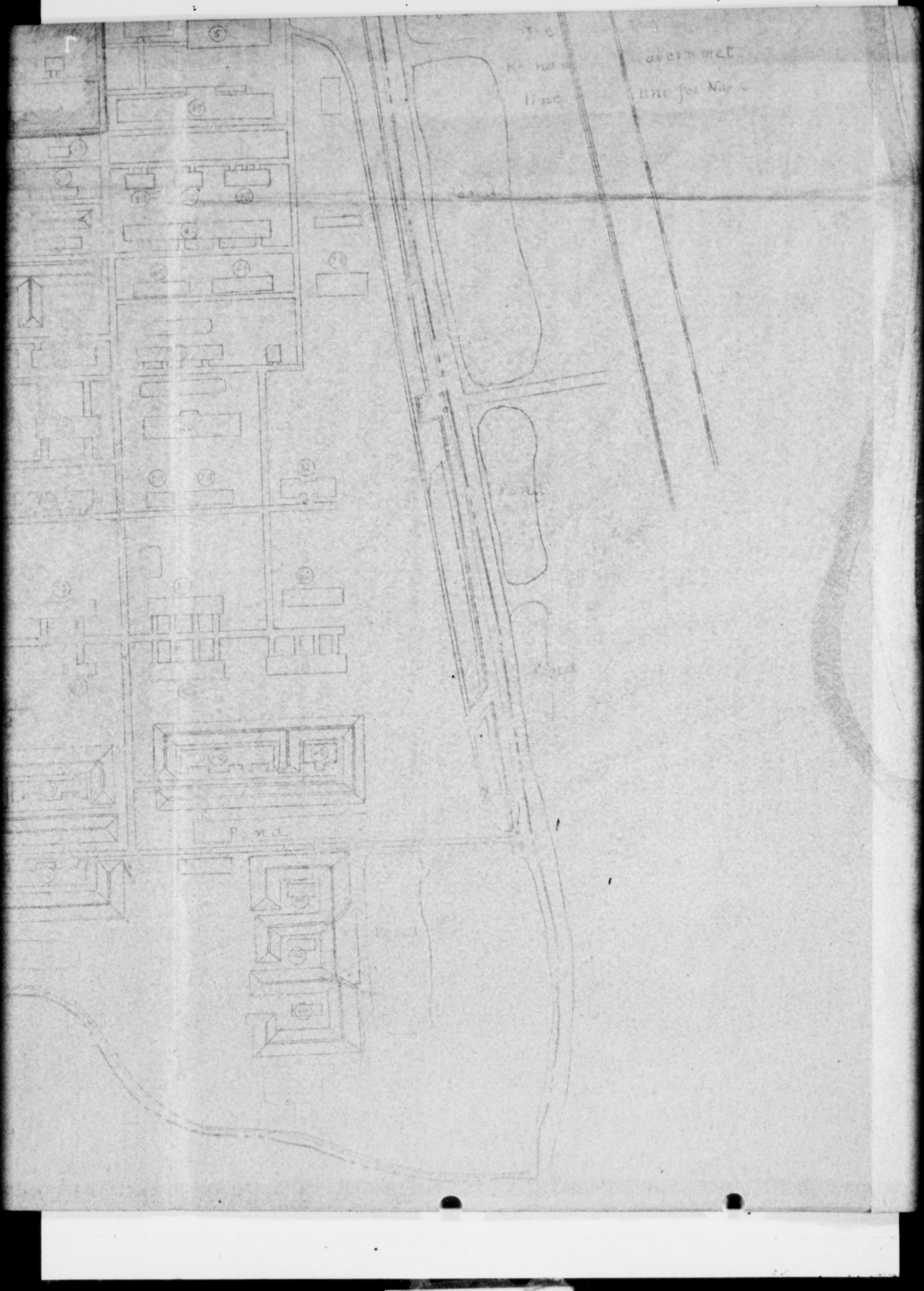

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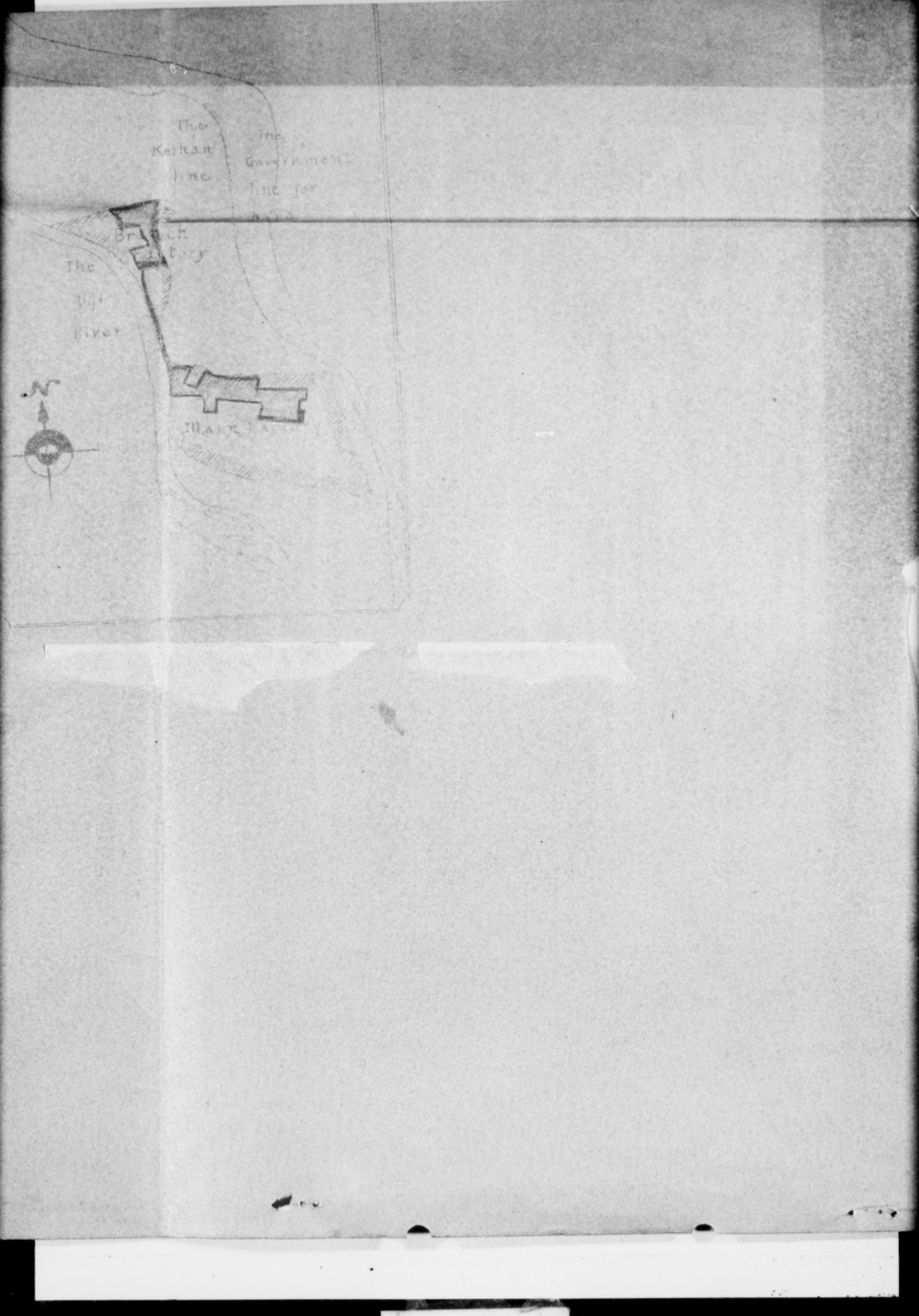


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

THE FORMER USE OF THE MAIN BUILDINGS

1. Physical and Chemical testing room.
2. Main Office.
3. Office.
4. Forge.
5. Office and Dining-room for Workers.
6. Separating Plant.
7. Washing and cutting Plant.
8. Boiling and Cutting Plant.
9. Boiling Plant.
10. Drying Plant.
11. Glazing Plant.
12. Combining Plant.
13. Packing Plant.
14. Machine Plant.
15. Dehydrating Plant.
16. Solvent Recovering Plant.
17. Primary Pressing Plant.
18. Primary Pressing and Cutting Plant.
19. Standing Plant.
20. Dehydration, Compression and Cutting Plant.
21. Warehouse of Dangerous Chemicals.
22. Transformer Room.
23. Ether Plant.
24. Yeast Cultivating Room.
25. Alcohol Plant.
26. Nitrocellulose Pressing Plant.
27. Roling and pressing Plant.
28. Power Station.
29. Alcohol Distilling Plant.
30. Cotton Plant.
31. Water Cooling Plant.
32. Mixing Plant.
33. Kneading Plant.
34. Repair Plant.
35. Ammonium Nitrate Manufacturing Plant.
36. Ammonium Nitrate Packing Plant.
37. Cotton Scouring Plant.
38. Warehouse.
39. Sieving Plant.
40. Finishing Plant.
41. Carpenting Plant.
42. Metal Plate Plant.
43. Nursery.
44. Powder-magazine,
45. Pump Room.
46. Air Conditioning Plant.
47. Bath-room.
48. Firemen's Office.
49. House of Fire-engine.
50. Powder Stuffing Plant.
51. Main Pump House.
52. Melting Plant.
53. Consultation Room.
54. Nitroguanidine Manufacturing Plant.
55. Ward.
56. Warehouse of Bullets.
57. Guncotton Mixing and Dehydrating Plant.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

58. Picric Acid Pressing Plant.
59. Vaccum Drying Plant.
60. Guncotton Precipitating Plant.
61. Hot Water Dipping Plant.
62. Boiler Room.
63. Nitrating Plant.
64. Guncotton Acid Mixing Plant.
65. Waste Acid Treating Plant.
66. Chemicals Analyzing Room.
67. Nitronaphtaline Nitrating Plant.
68. Picric Acid Purifying Plant.
69. T.N.T. Nitrating Plant.
70. Picric Acid Nitrating Plant.
71. T.N.T. Purifying Plant.
72. Acid Separating and Concentrating Plant.
73. R.D.X. Nitrating Plant.
74. R.D.X. Purifying Plant.
75. Cotton Purifying Plant.
76. Dormetry House of Technical Workers.
77. Waste Water Treating Room.
78. Picric Acid Saponifying Plant.
79. Official Residences.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

THE USE OF FACTORY BUILDINGS AFTER RECONVERSION

Number	Description
1.	Main office.
2.	Workers' station.
3.	Engineering office.
4.	Laboratory.
5.	Phenothiazine synthesizing plant.
6.	Phenothiazine extracting plant.
7.	Phenothiazine purifying & solvent recovering plant.
8.	Semi-industrial plant.
9.	Phenothiazine mfg. plant.(used in the 2nd period)
10.	Warehouse of raw materials for phenothiazine.
11.	Warehouse of phenothiazine.
12.	Repairing plant.
13.	Carpenting & electrisally repairing plant.
14.	Consultation room.
15.	Club house.
16.	Ether chlorinating plant.(for sulphuthiazol)
17.	Thiourea synthesizing plant.(for sulphuthiazol)
18.	Acetoamino-benzene-sulphuchloride synthesizing plant. (for sulphuthiazol)
19.	Acetoanilide synthesizing plant.(for sulphuthiazol)
20.	Sulphuthiazol synthesizing plant.
21.	Warehouse of raw materials for sulphuthiazol.
22.	Workers' station.
23.	Warehouse of miscellaneous articles.
24.	Custody place of various materials.
25.	Sulphuthiazol packing plant.
26.	Warehouse of sulphuthiazol.
27.	General office.
28.	Warehouse of raw materials for sulphuguanidine.
29.	Warehouse of sulphuguanidine.
30.	Sulphuguanidine synthesizing plant.
31.	Repairing plant.

Remarks:

a) The buildings(A.B.C.D.E.F.G.), which are painted with a blue crayon in the sketch, are equiped with some machines and apparatus. If you would permit us to remove into the warehouse of the other part of the arsenal which are controled by the Japanese Government, and carefully preserved in good condition by their responsibility, we are going to utilize them in the next period. By our plan, A,B,F, and G will be utilized as sulphuguanidine mfg. plant, and C,D,and E, as sulphuthiazol mfg. plant. We shall be much obliged if the above is approved.

b) The buildings which are colored with red hatching, were destructed during the war in order to reduce air-raid damages.

c) The buildings to which no mark is put in the sketch, are toilet-houses, huts, etc., so we saved much trouble of marking.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Sketch of the of Main Bu

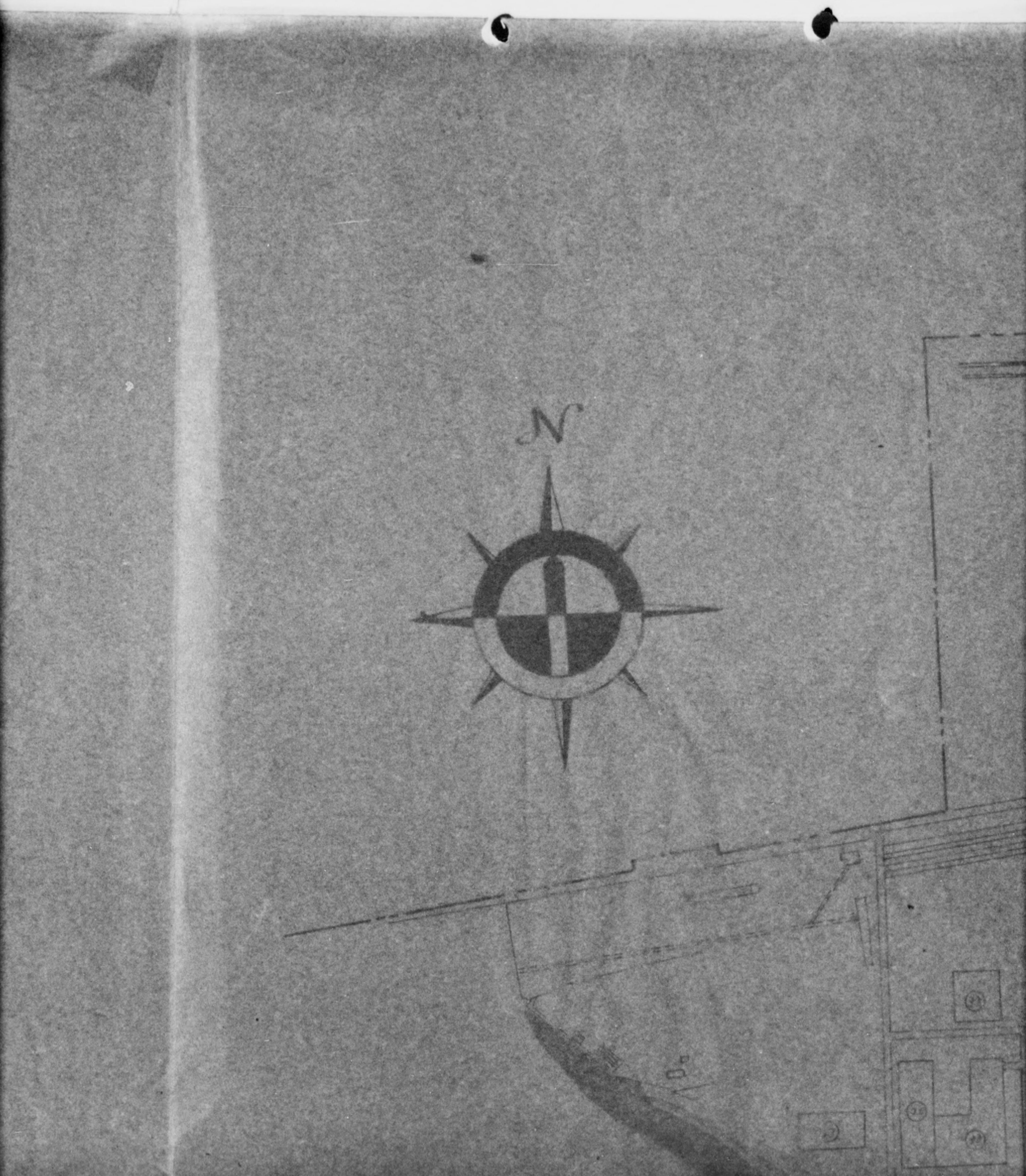
Scale 1:2,000

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

of the Layout
Buildings

1:2,000

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013



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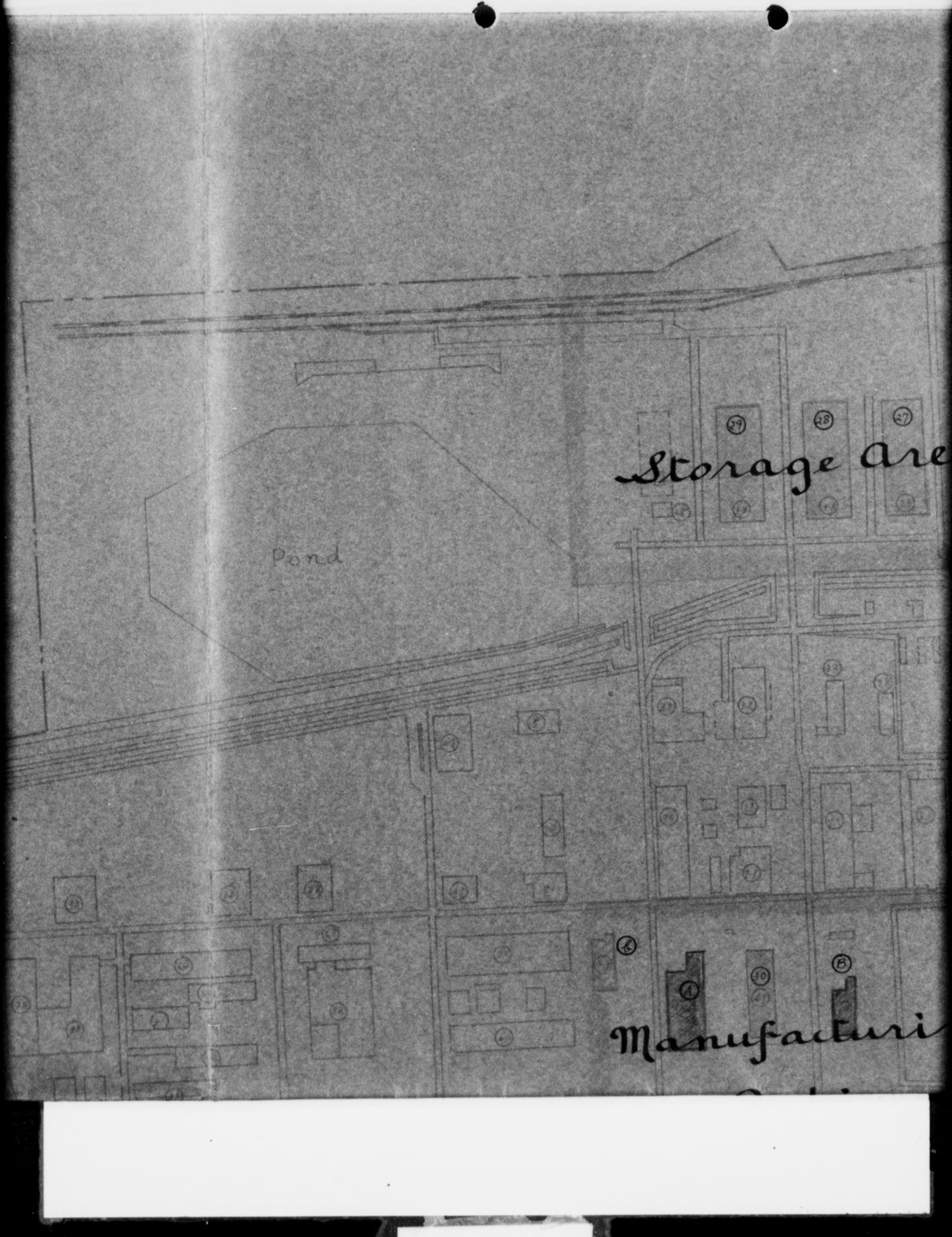

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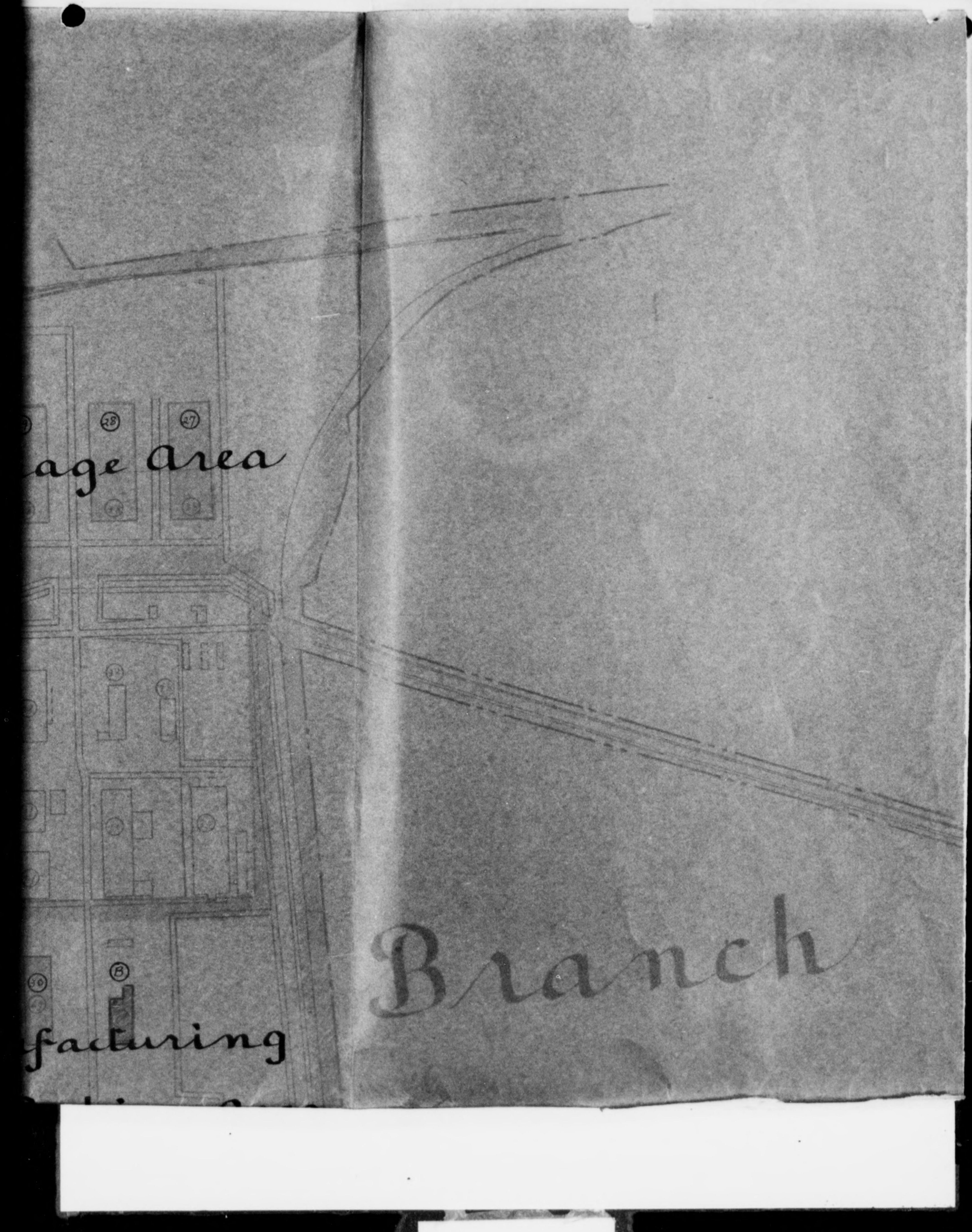

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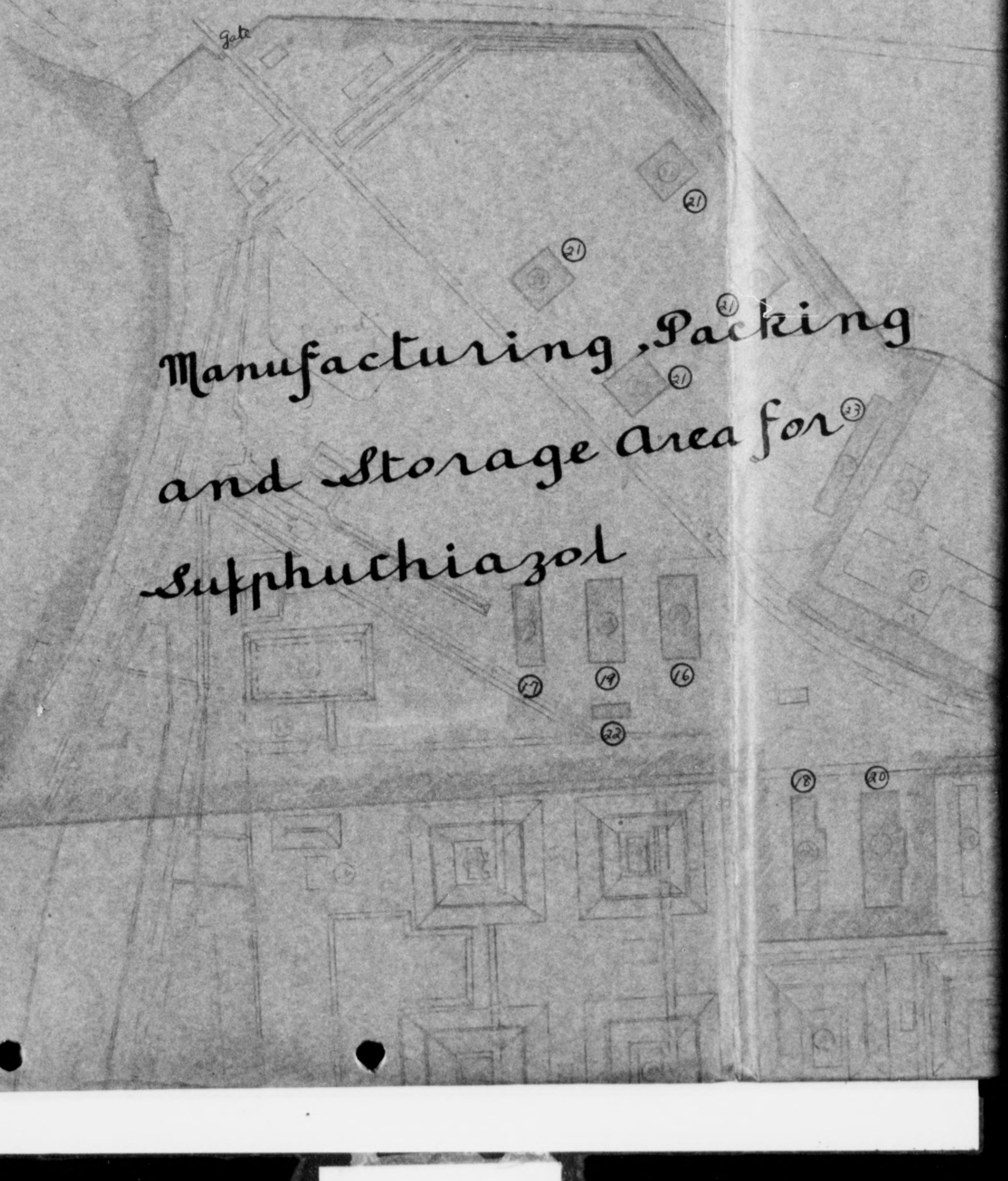
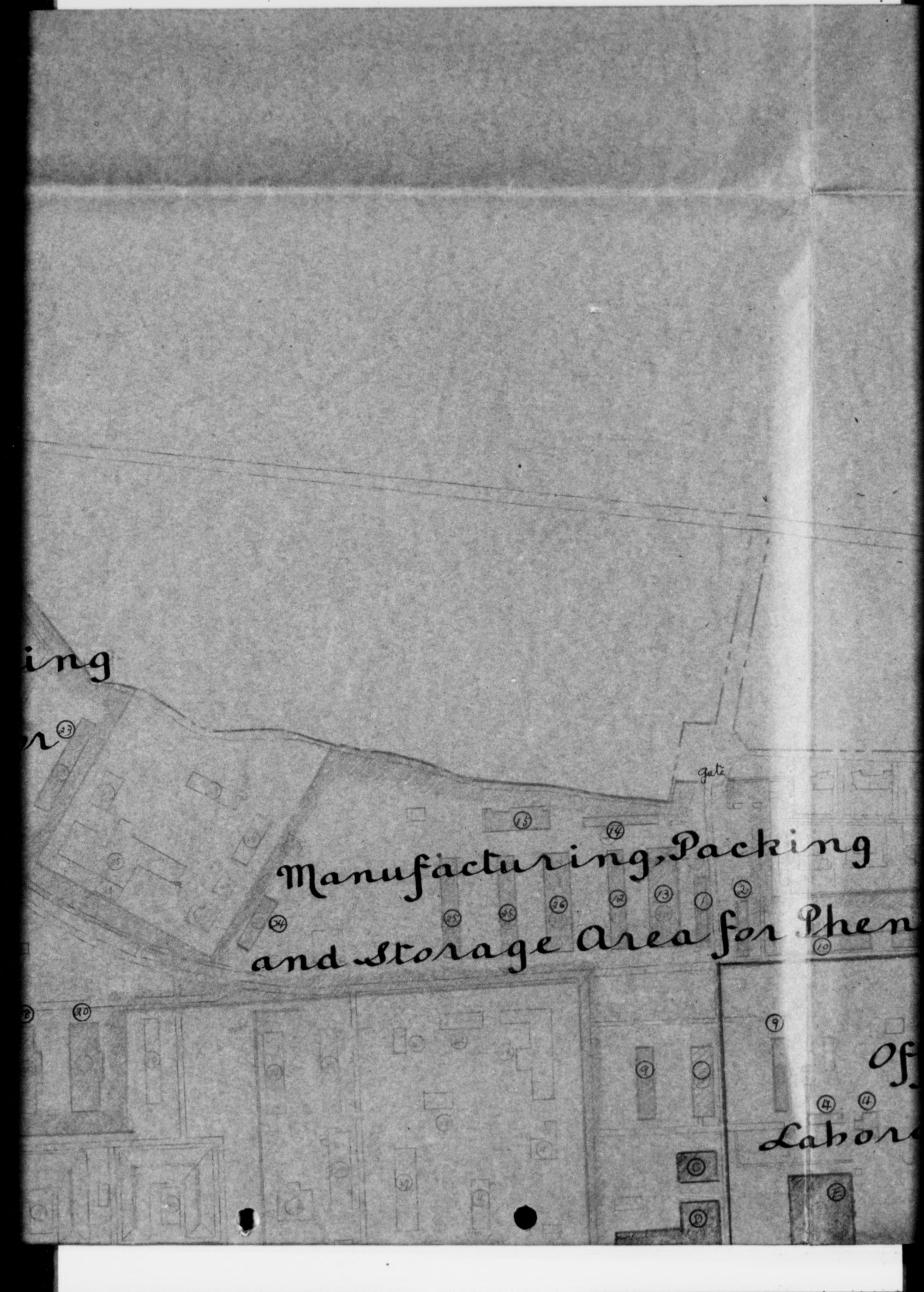


Manufacturing, Packing and Storage Area for Sulphuchiazol

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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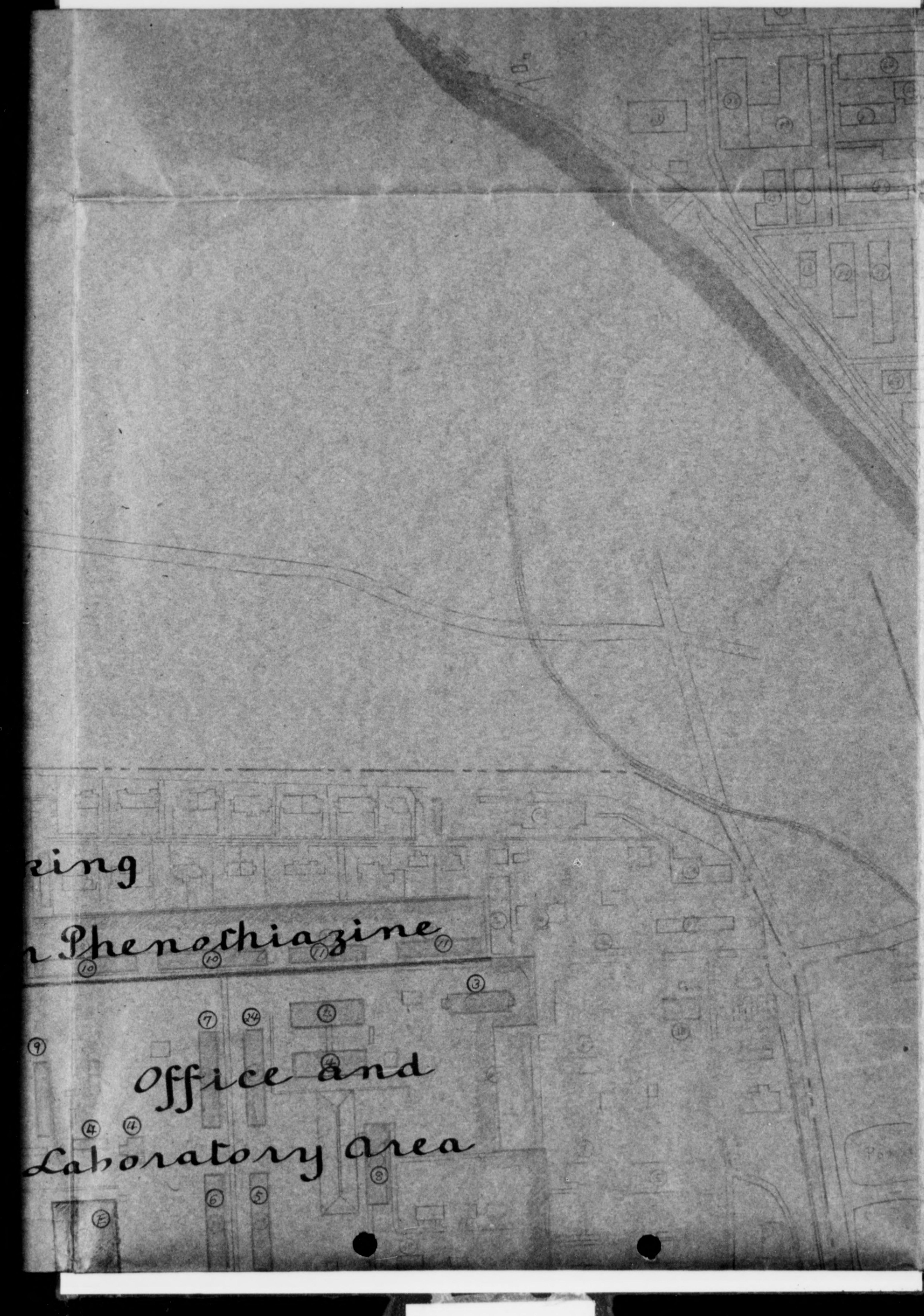

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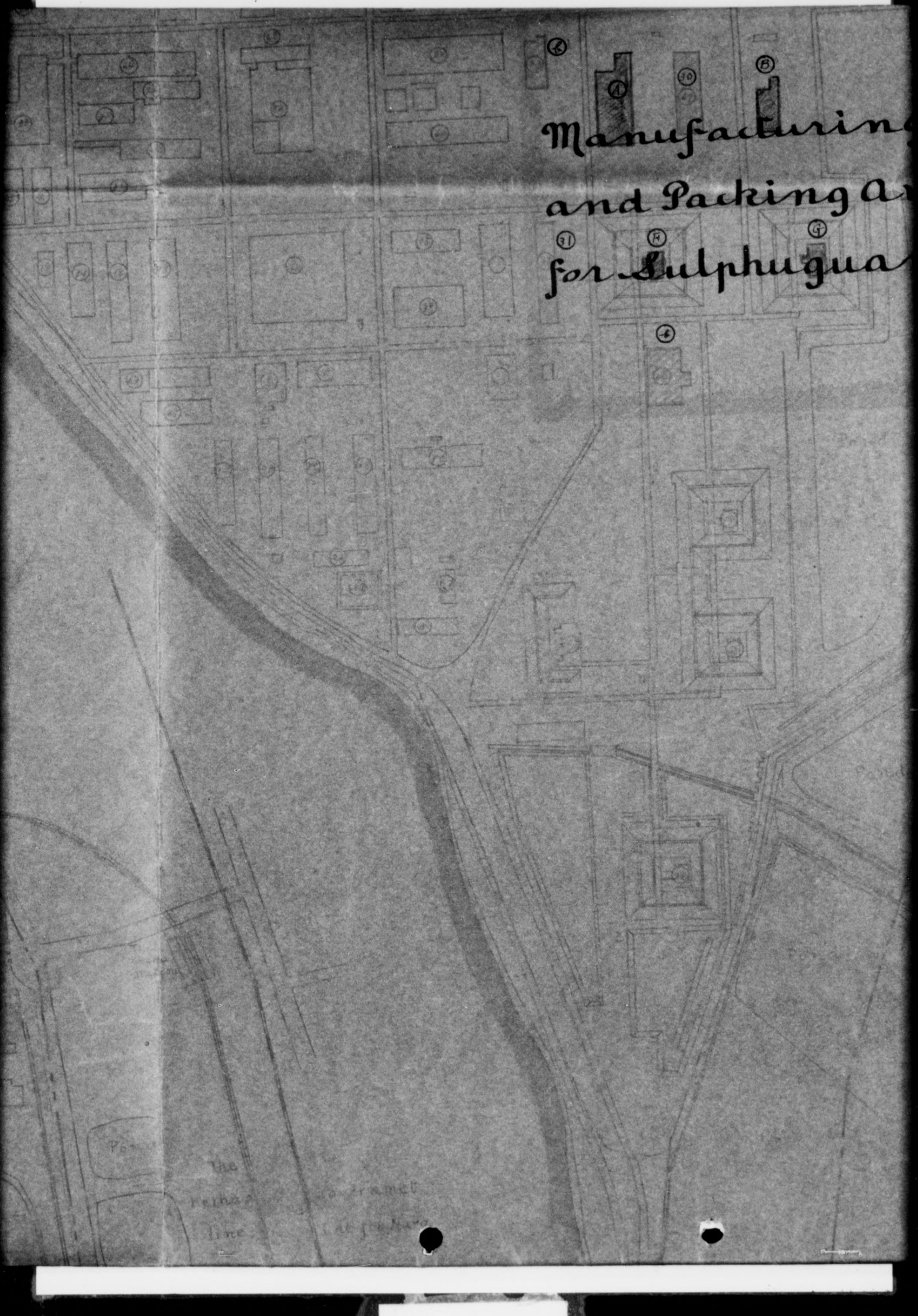


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Branch factory

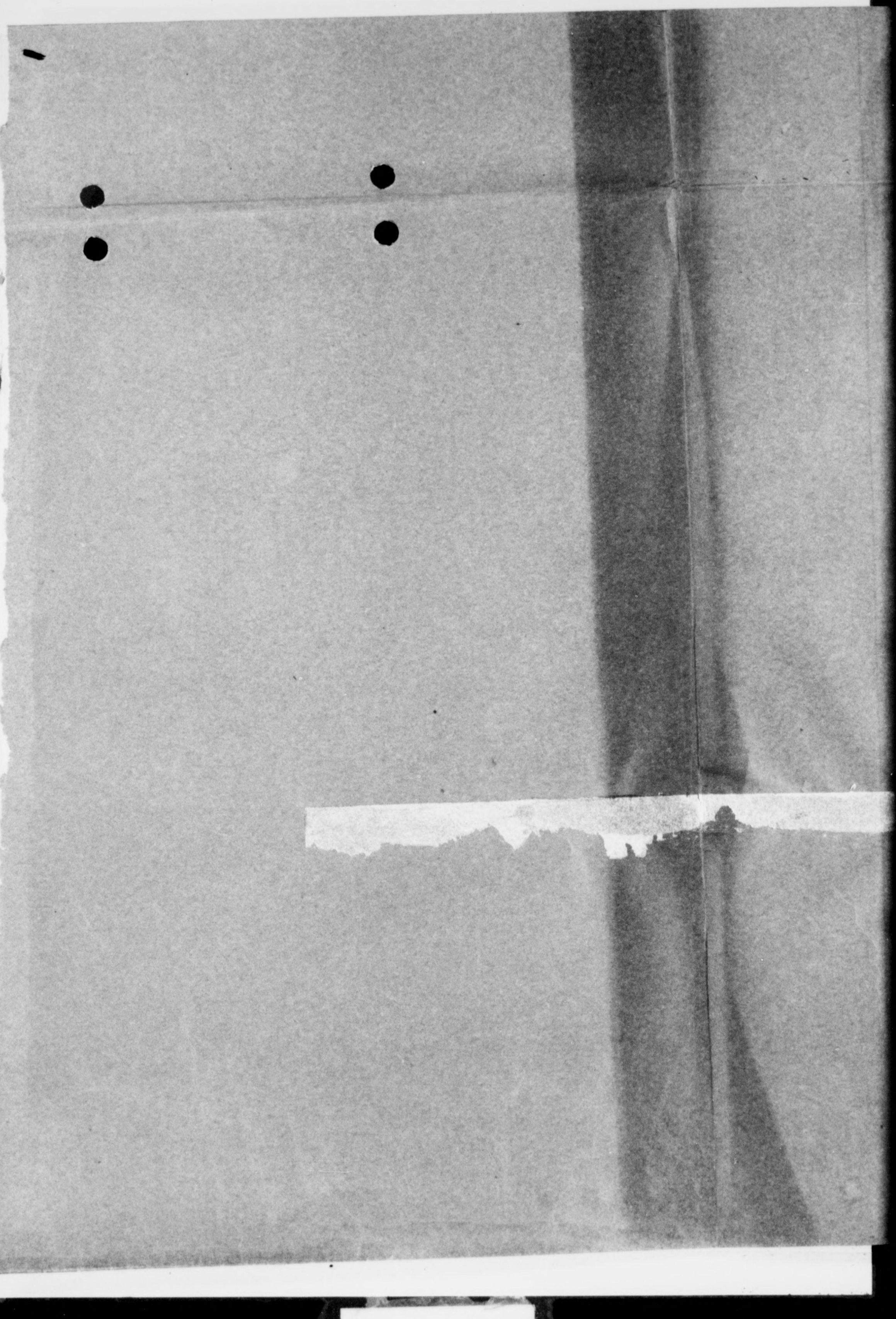
ufacturing

Packing Area

ulphuguanidine

Sketch of the Ujiji Arsenal

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013



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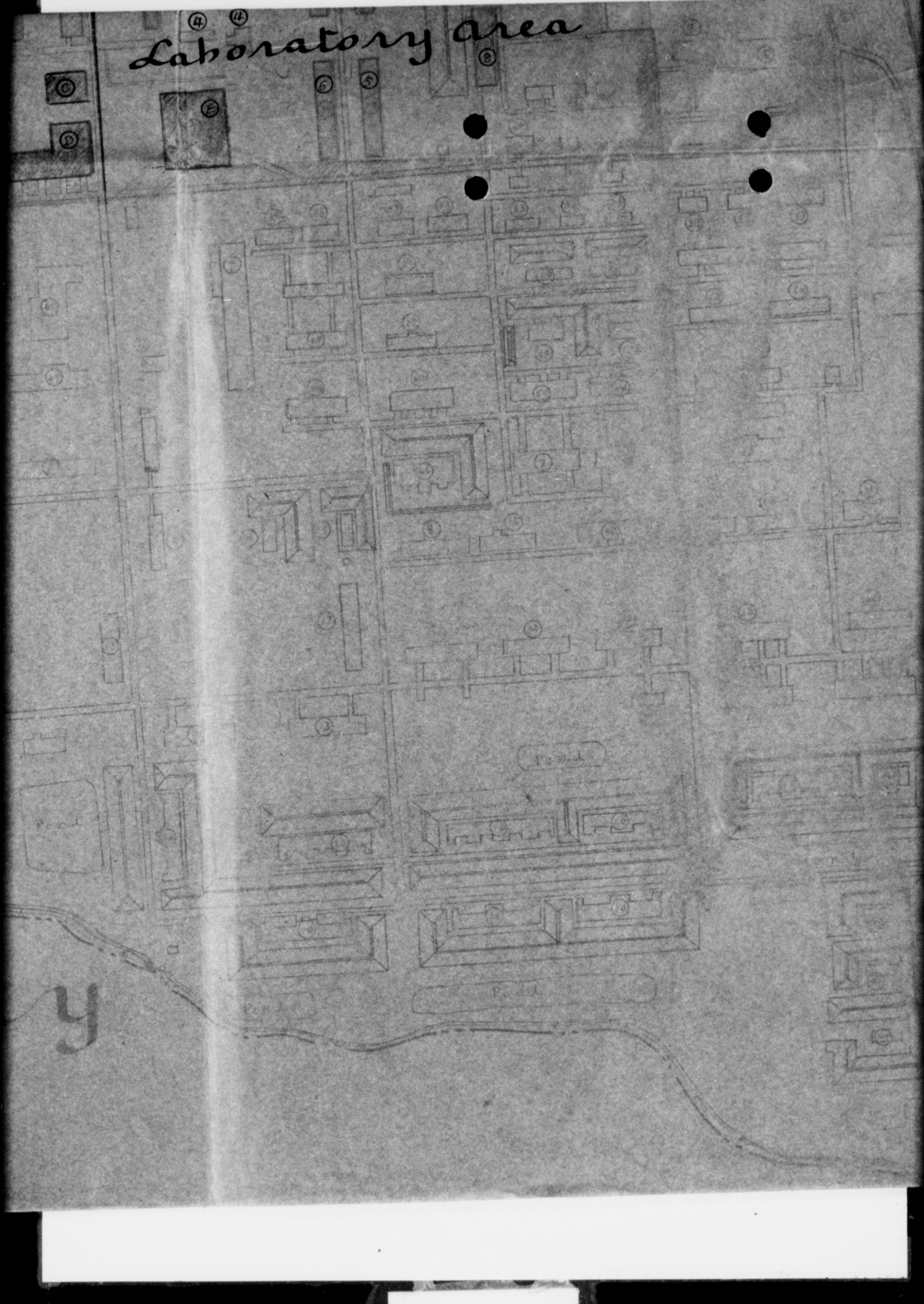

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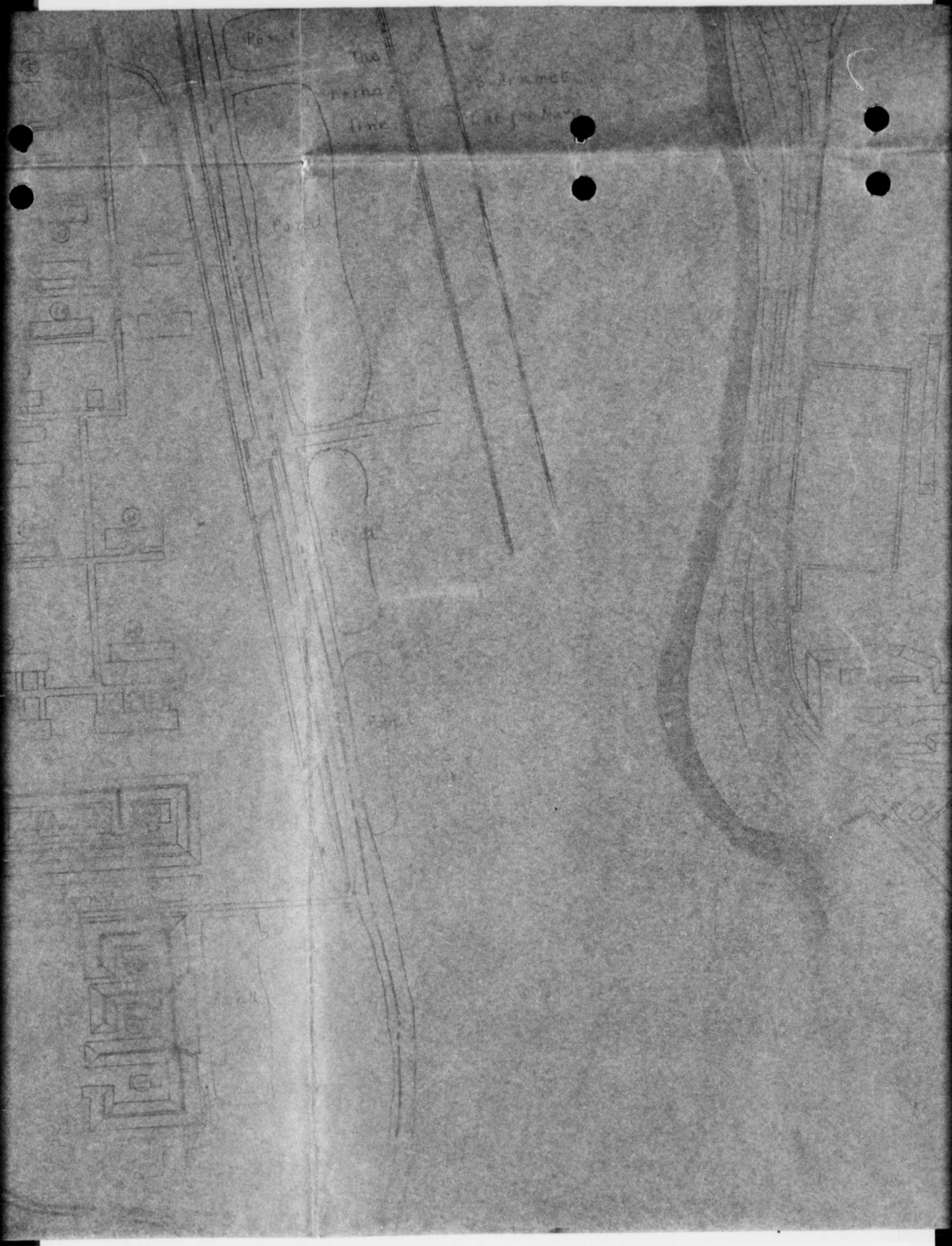

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDS NO. 775013

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

THE USE OF FACTORY BUILDINGS AFTER RECONVERSION

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3.	Engineering office.
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11.	Warehouse of phenothiazine.
12.	Repairing plant.
13.	Carpenting & electriaally repairing plant.
14.	Consultation room.
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DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Mine 47
22-23

KYOTO MILITARY GOVERNMENT TEAM
APO 713 (Kyoto, Honshu)

19 Dec. 1946

SUBJECT: Release of Transformers

TO : Commanding General, I Corps, APO 301
Attn: Mil Govt., Res & Ind Section

1. Enclosed is request of the Post Engineer, Kyoto Post Command for transformers to be used on Dependent Housing in this area.

2. Investigation by this office reveals that some of the transformers needed are available at the Uji Factory of Second Tokyo Mil Arsenal, Kyoto-Fu. Enclosure #2 is a list of these transformers together with their inventory code number.

3. These transformers are not now in use at the Uji Factory and their release would in no way effect the care or custody of reparations equipment. In view of the fact that no transformers are available other than those stored in reparations plants it is recommended that these listed on Enclosure #2 be released to the Post Engineer.

FOR THE COMMANDING OFFICER:

Enos L Commons Jr.

ENOS L COMMONS JR
Capt., Ord.
Res & Ind Officer

2 Incl:
1. Engineer request
2. List of transformers (2cc)

28551

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

KYOTO POST COMMAND
APO 301
(Kyoto, Honshu) GBE/mt

4 December 1946

SUBJECT: Transformers and motors for use in dependent housing projects.

TO : Capt. E. L. Commons,
Resources and Industry Section,
Kyoto Military Government.

1. The attached list of transformers and motors is urgently needed for use in dependent housing projects of this area.

2. We are informed that the transformers and motors are available at the "Uji Arsenal" located in Ujii, south of Kyoto.

3. The assistance of the Kyoto Military Government is requested in procuring this equipment.

GOODMAN B. ESPY, Jr.
Capt CE
Post Engineer

Incl #1

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

LIST OF TRANSFORMERS

Single Phase	10 KVA	No. required	10
" "	15 KVA	" "	10
" "	20 KVA	" "	10
" "	25 KVA	" "	8
" "	30 KVA	" "	3
" "	50 KVA	" "	5
Three Phase	5 KVA	" "	10

LIST OF THREE PHASE INDUCTION MOTORS

One horsepower	No. required	5
Three horsepower	" "	5

Encl #~~1~~ 2

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Name	Capacity	Quantity	Inv. Numbers	Remarks
Single Phase	10 KVA	10	22-23-1158	Good condition
"	"	"	22-23-1178	"
"	"	"	22-23-1179	"
"	"	"	22-23-1250	"
"	"	"	22-23-1289	"
"	"	"	22-23-1255	"
"	"	"	22-23-1310	"
"	"	"	22-23-1288	"
"	"	"	22-23-1297	"
"	"	"	22-23-1298	"
"	15 KVA	10	22-23-1174	"
"	"	"	22-23-1173	"
"	"	"	22-23-1172	"
"	"	"	22-23-1258	"
"	"	"	22-23-1259	"
"	"	"	22-23-1260	"
"	"	"	22-23-1261	"
"	"	"	22-23-1262	"
"	"	"	22-23-1263	"
"	"	"	22-23-1171	"
"	20 KVA	10	22-23-1300	"
"	"	"	22-23-1301	"
"	"	"	22-23-1164	"
"	"	"	22-23-1165	"
"	"	"	22-23-1166	"
"	"	"	22-23-1167	"
"	"	"	22-23-1168	"
"	"	"	22-23-1169	"
"	"	"	22-23-1321	"
"	20 KVA	"	22-23-1170	"
"	50 KVA	"	22-23-1161	"
"	"	"	22-23-1162	"
"	"	5	22-23-1163	"
"	"	"	22-23-1277	"
"	"	"	22-23-1278	"

Inv #2

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr, Kyoto Mil Govt Team, subj: "Release of Transformers," dtd 19 Dec 46.

6100 AG 004 - BA 1st Ind EHN/jyn

Hq I Corps, APO 301, 26 DEC 1946

TO: CG, Eighth Army, APO 343

1. The Post Engineer, Kyoto Post Command, has submitted a request that 66 transformers be made available for use for Dependent Housing Projects in this area. Thirty-five transformers which meet the specifications desired by the engineer have been located in the Uji Factory of the 2nd Tokyo Military Arsenal (code no. 22-23). Unsuccessful efforts have been made to acquire this equipment from installations not subject to reparations. A list of the transformers desired (all subject to reparations) is attached hereto as inclosure 2.

2. This headquarters concurs in the recommendation contained in paragraph 3, basic communication. The transformers in question will be used for the benefit of the occupation forces. It is recommended that this headquarters be authorized to direct the Kyoto Military Government Team to submit corrected copies of inventory sheets for the equipment in question. The notation "Ex" would be inserted after the code number on the machines desired.

FOR THE COMMANDING GENERAL:

Lawrence E Nobles

LAWRENCE E NOBLES
Colonel, AGD
Adjutant General

2 Incls:
n/c

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

cf C.

JAN 9 1947

Ltr, Kyoto Mil Govt Team, subj: "Release of Transformers", dtd 19 Dec 46.

AG 386.3 (MG-Em) 2nd Ind. JAN 3 AM

Headquarters Eighth Army, APO 343

TO: Commanding General, I Corps, APO 301

The temporary use by the Kyoto Post Engineer of the reparation equipment listed in inclosure #2 is approved.

BY COMMAND OF LIEUTENANT GENERAL EICHELBERGER:

B— m G

HQ. I CORPS
004
AG.....

R. Schafer
R. SCHAFER
Lt. Col., AGD.
Asst. Adjutant General

G-1 RECORDED

2 Incls:
1[1] 2[2] w/d

EHN/ns

AG 004 - BA 3rd Ind

Hq I Corps, APO 301, 8 JAN 1947

TO: CO, Kyoto Mil Govt Team, APO 713

1. Your attention is directed to 2nd indorsement.

2. You are directed to forward corrected inventory sheets for subject transformer to the Supreme Commander for the Allied Powers. The notation "Ex" will be inserted after the code number of the machines desired.

BY COMMAND OF MAJOR GENERAL WOODRUFF:

H B Taylor
H. B. TAYLOR
MAJOR, A.G.D.
ASST. ADJ. GEN.

2 Incls:
n/c

30282

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013

KYOTO MILITARY GOVERNMENT Team
APO 713 (Kyoto, Honshu)

14 Jan. 1947

SUBJECT: Release of Transformers

TO : Custodian of Uji Arsenal

THRU : Kyoto Liaison Office

It is requested that a list of all transformers and motors, showing the code members of each be submitted to this office as they are turned over to the Kyoto Post Engineers.

FOR THE COMMANDING OFFICER:

[illegible] L Commons Jr
Capt., Ord.
Asst & Ind Officer

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

File copy with annex

December 10, 1946

To: Kyoto Military Government Team
Thru: Kyoto Liaison Office

Report on the release of
reparation machineries

Regarding to the release of reparation machineries which are administered by the Uji Powder Plant Administration, we are sending you a report herewith and trusting that you will find it approved.

T. Tenkai

The Chief-Officer,
Kyoto Branch of the
Osaka Treasury Bureau.

Inclos. 1

21.12.12.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

DATE. November 4, 1946

SUBJECT: Report on the release of reparation machineries

TO: Kyoto Military Government Team

THROUGH: Kyoto Liaison Office

1. By the order ofthe Commanding Officer of the Kyoto Military Government Team, I delivered Mr.Kyujiro Kawaguchi, the manager of the Kiki Denki K.K. (1) 1 three phase inductio n voltage regulator (inventoried serial number 22-23-151) 50 KVA and (2) 9 disconnecting switches from the spare stock of enginneering materials of the plant. He removed them from the plant on the same date.

2. The reference is to be made to the letter of 21 Oc t. 1946 from the Kyoto Military Government Team to the Local Office of the Home Ministry.

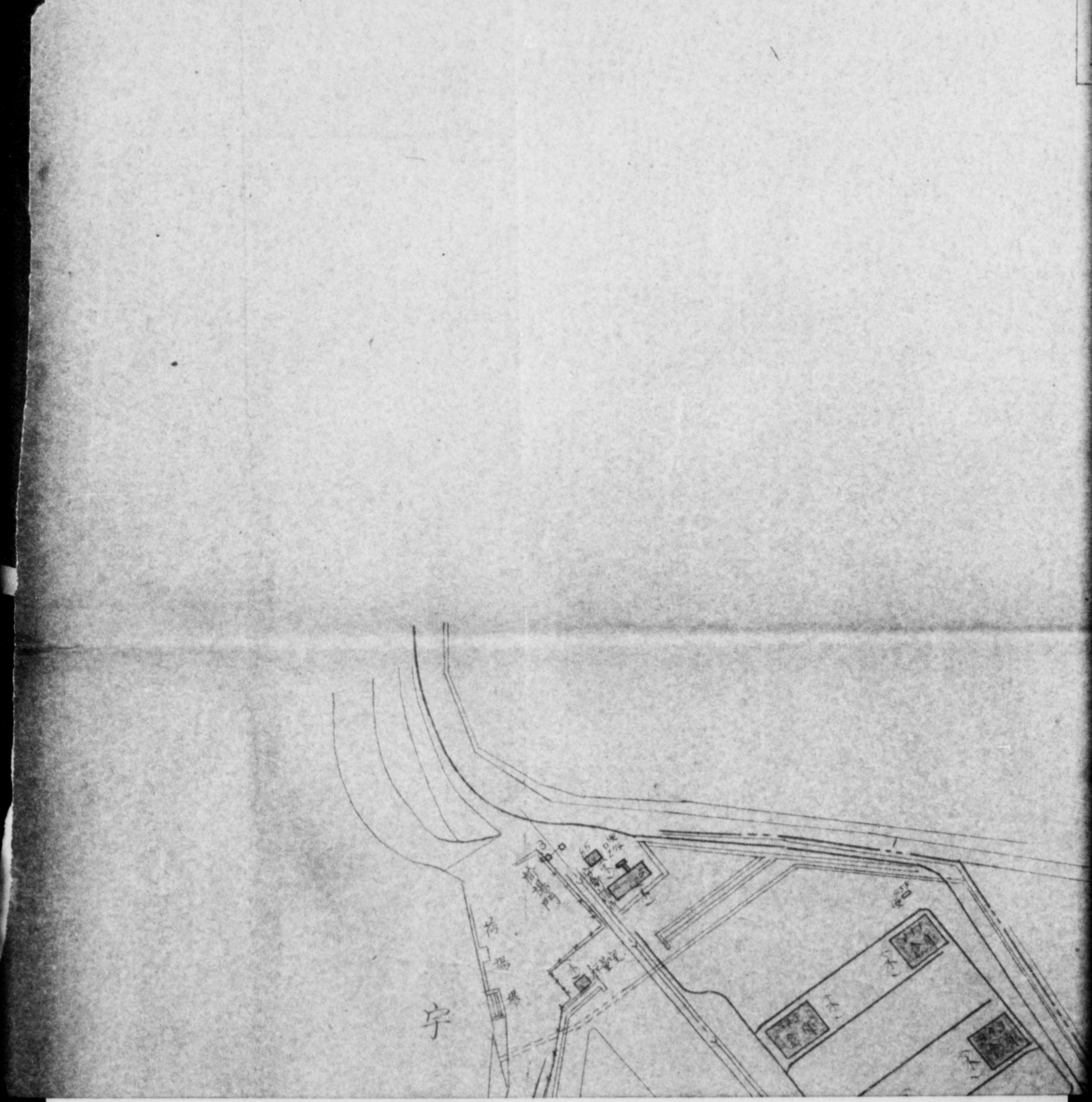
Taro Kojima

Mr. Taro Kojima,

The Chi ef Administrator,

The Uji Powde r Plant Administration.

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

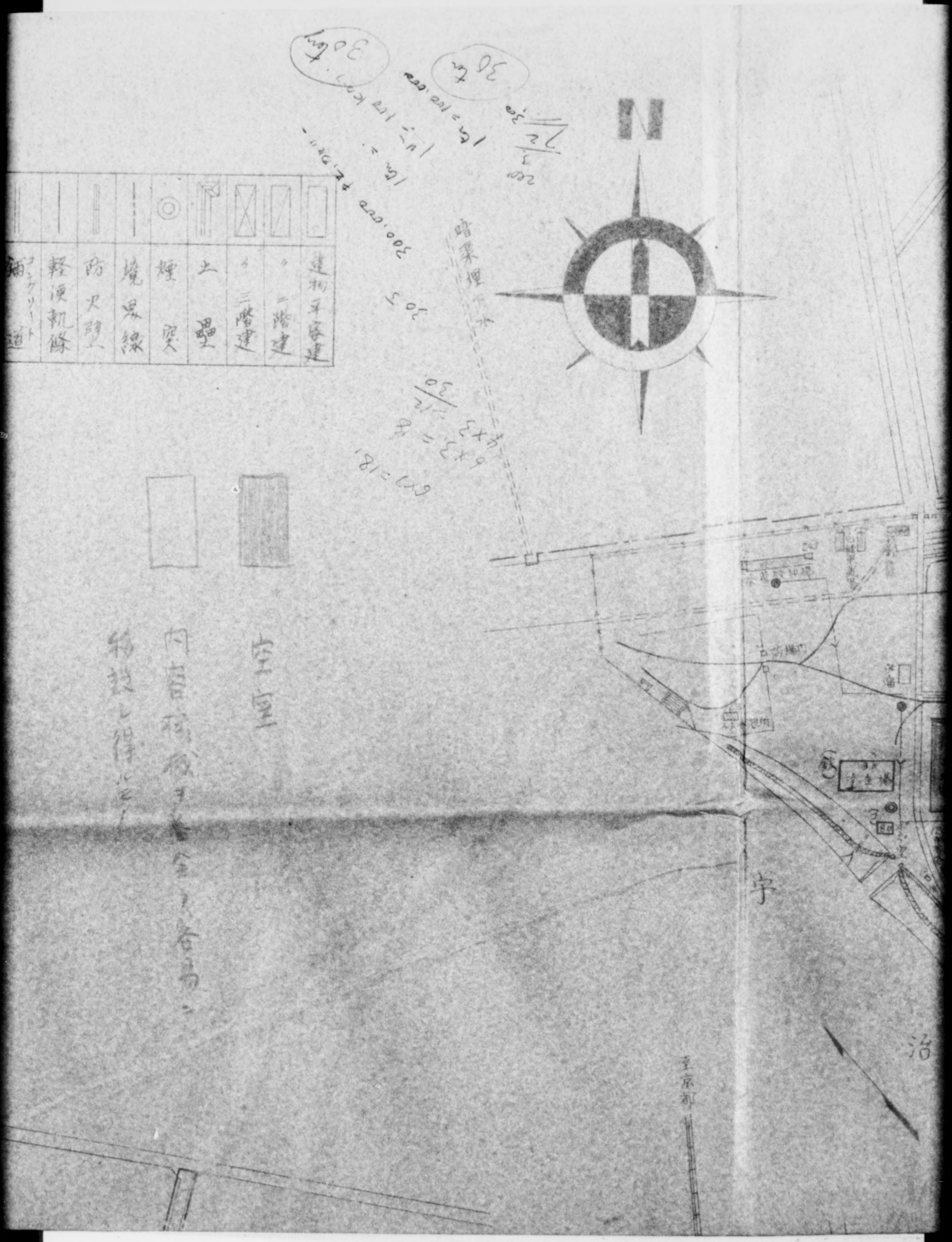


DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

凡例

鉄道	暗渠埋下水	顕下水	木造土留	鉄板塀	板塀	煉瓦塀	木造土留	石造土留石垣	煉瓦造土留	コンクリート造土留	生垣	消火栓	水道	コンクリート鋪道	軽便軌條	防火壁	境界線	煙突

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013



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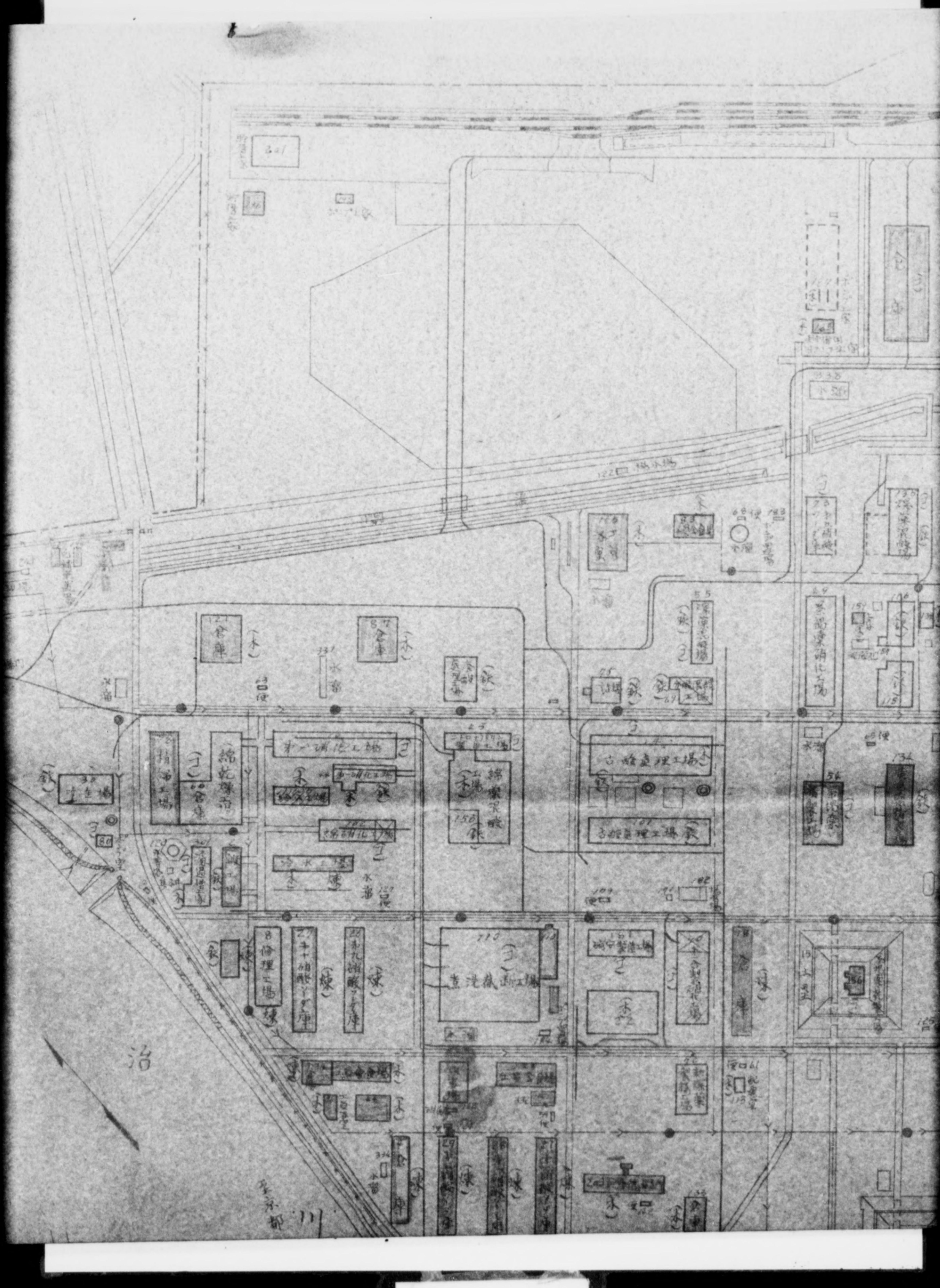

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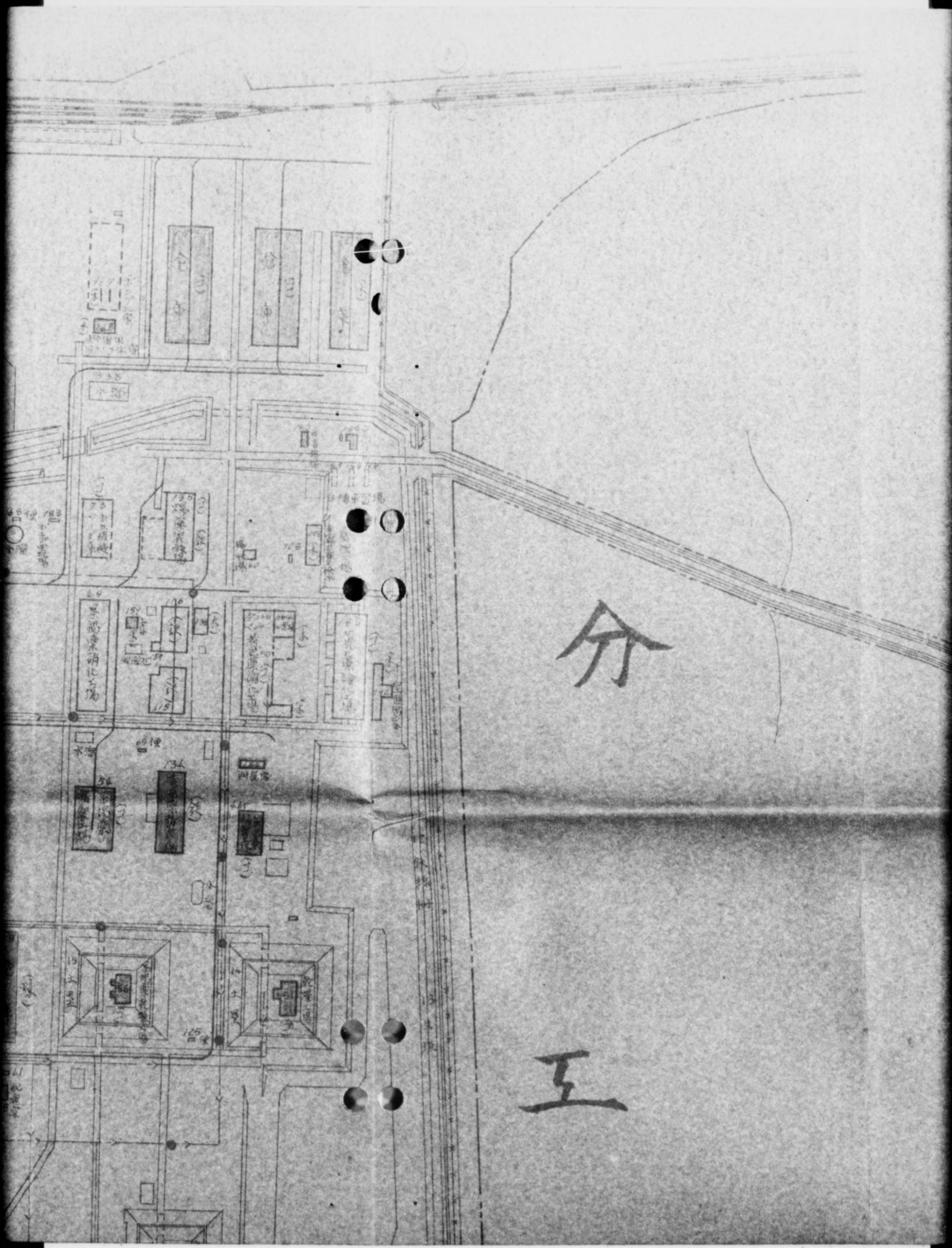

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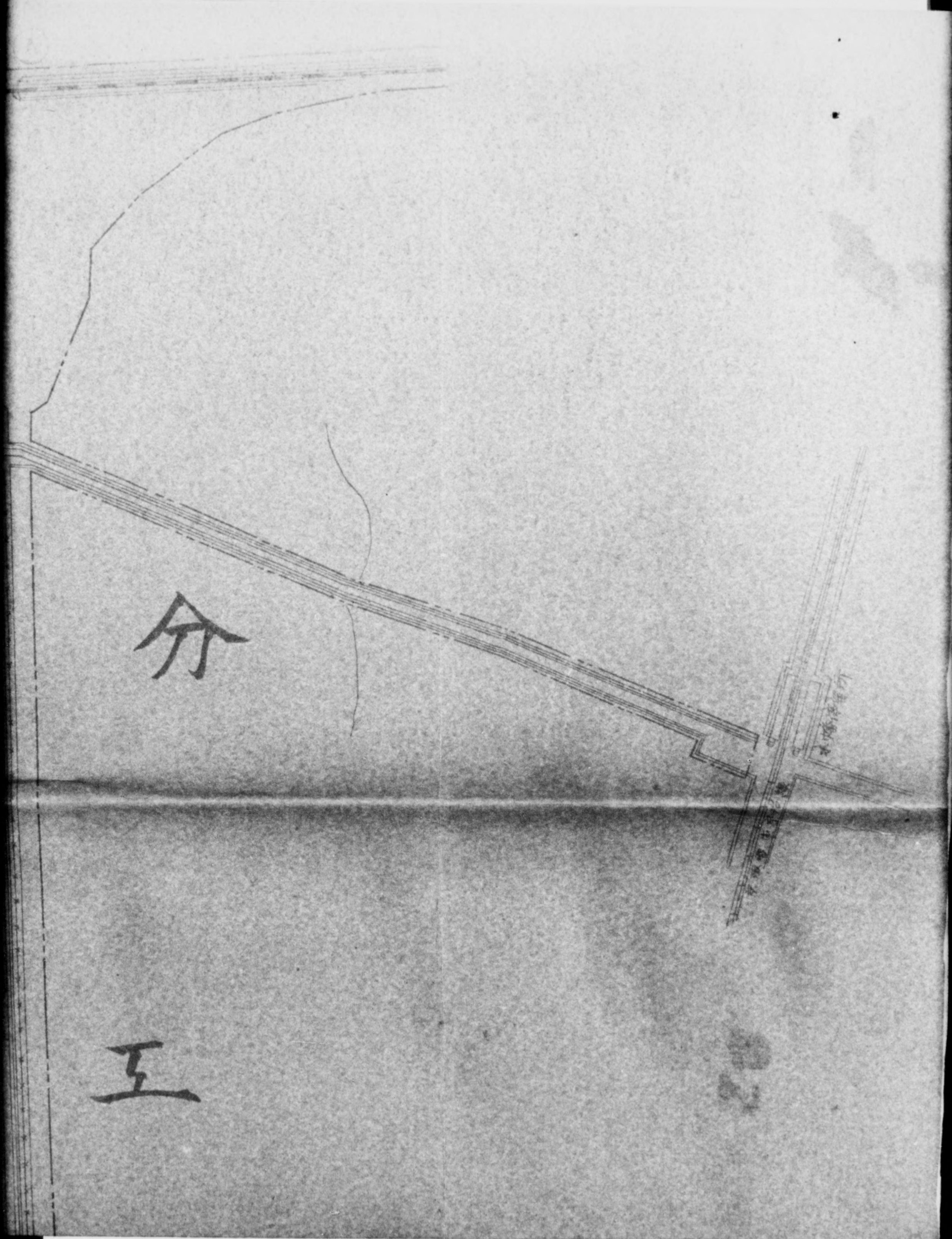

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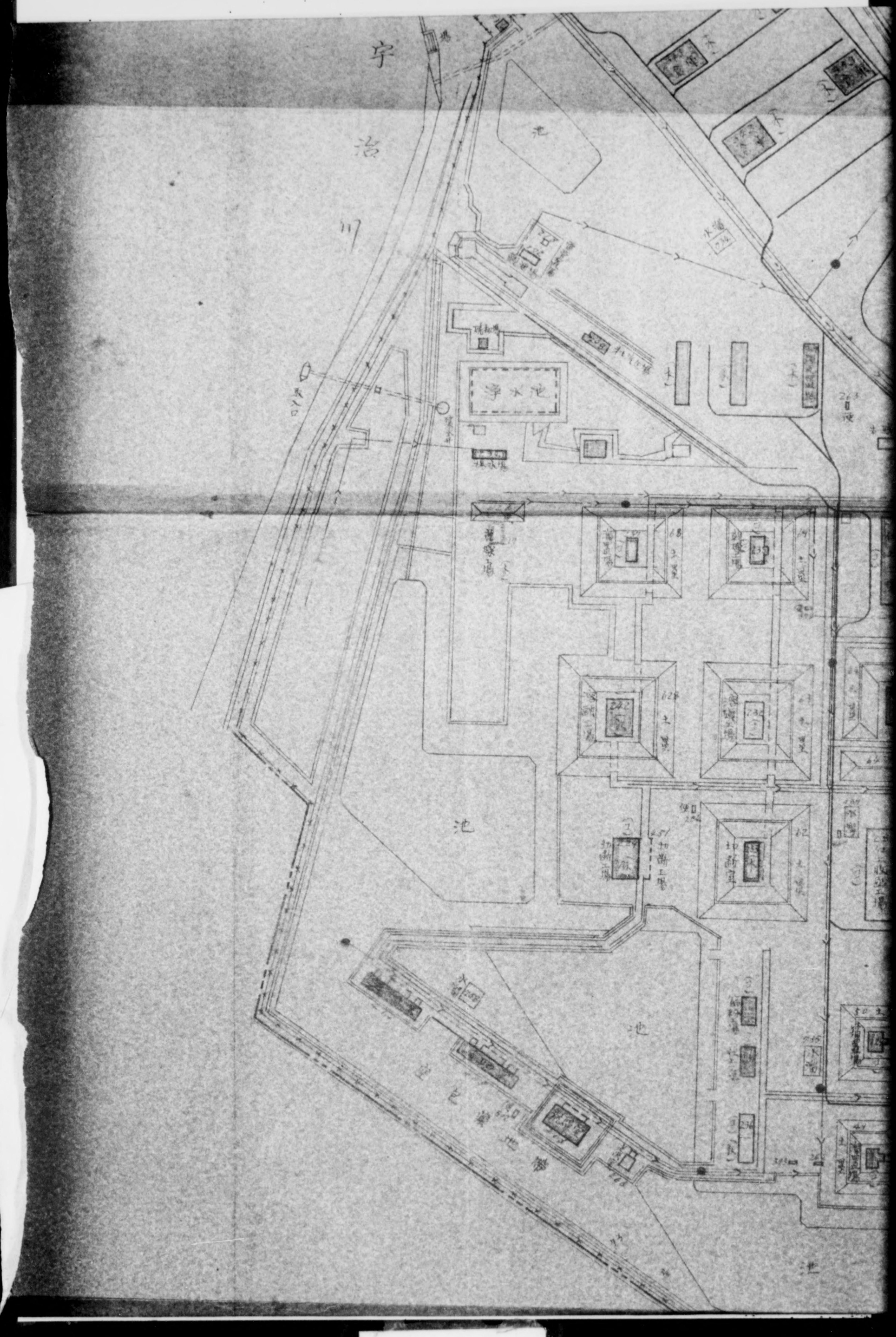

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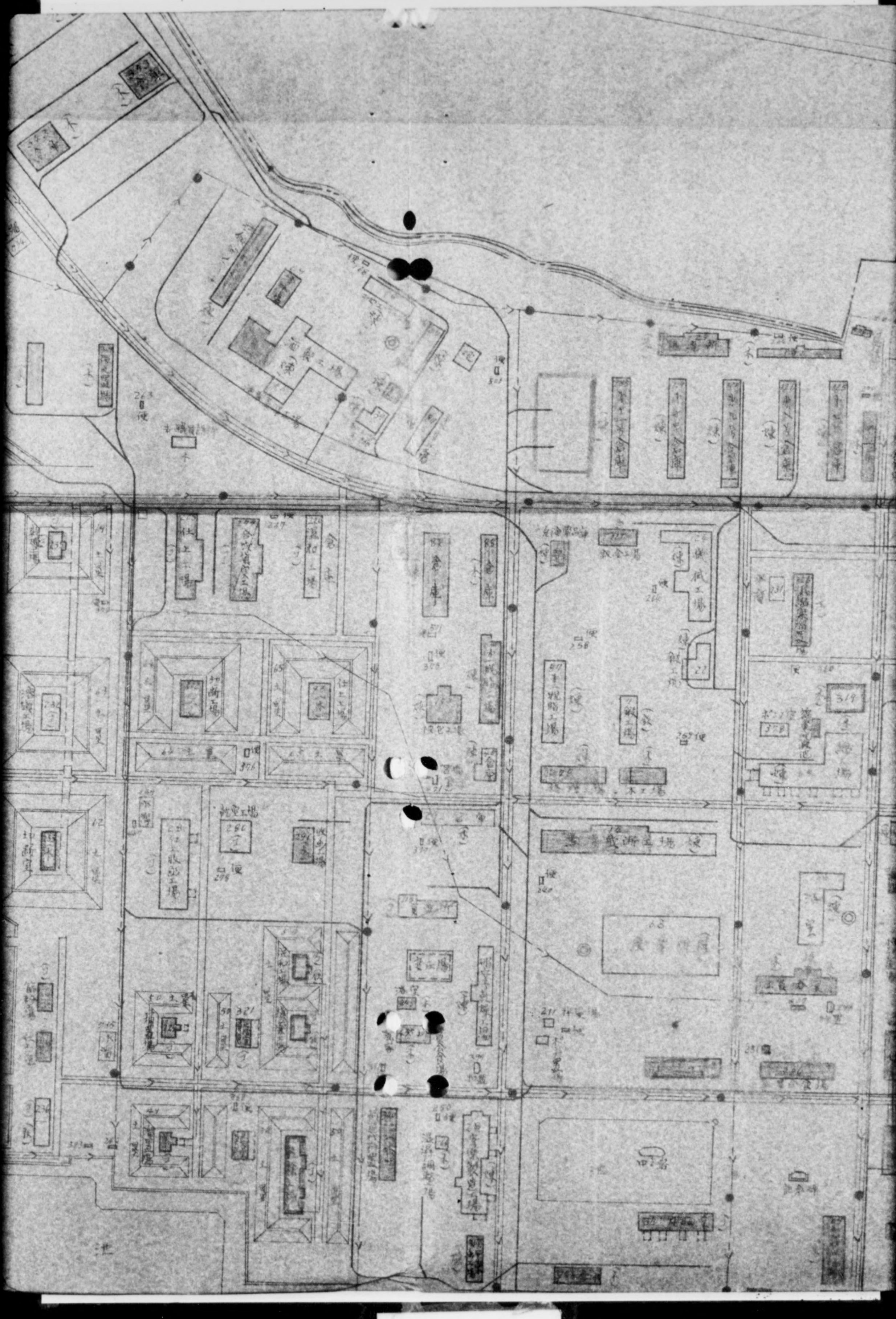

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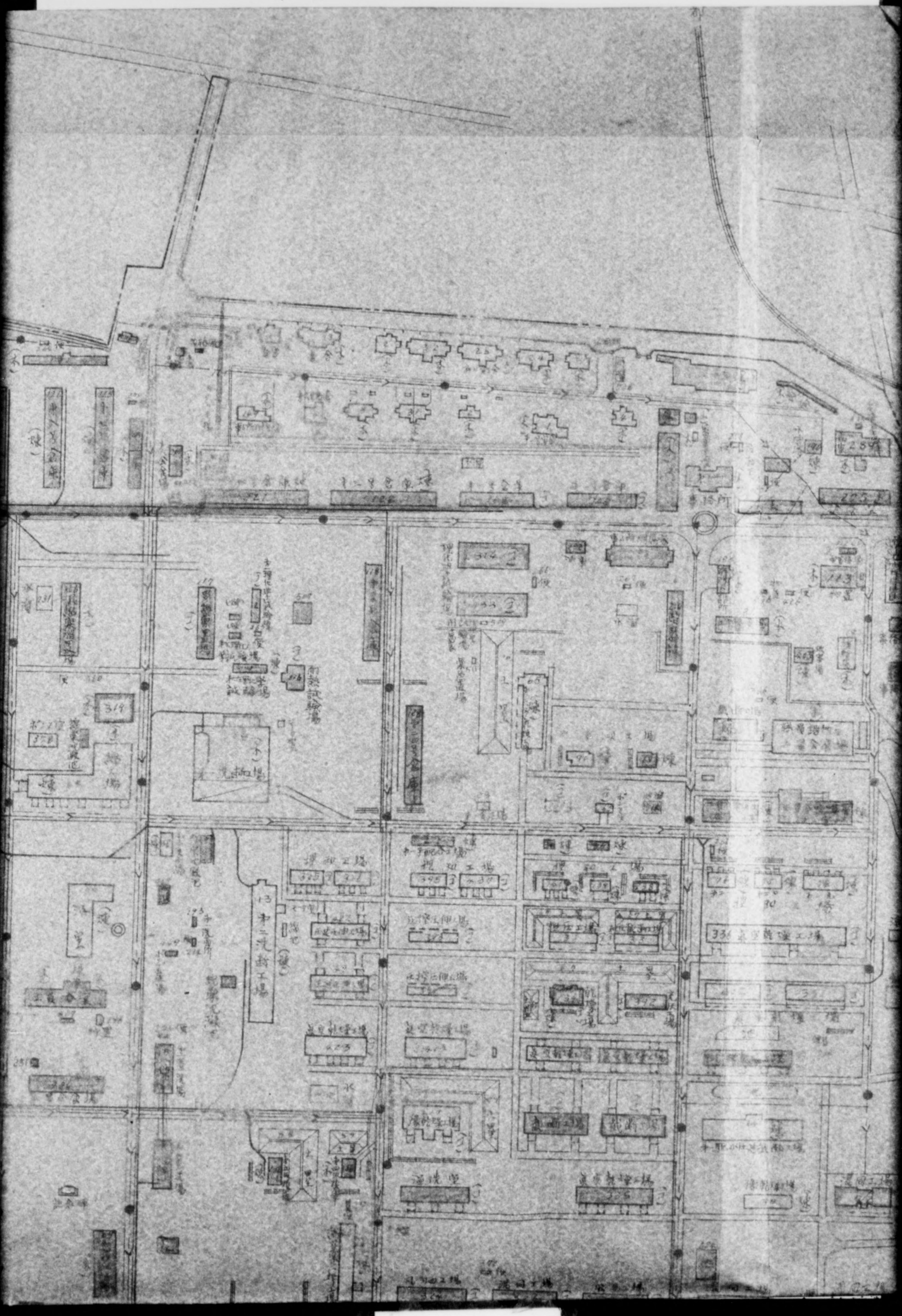

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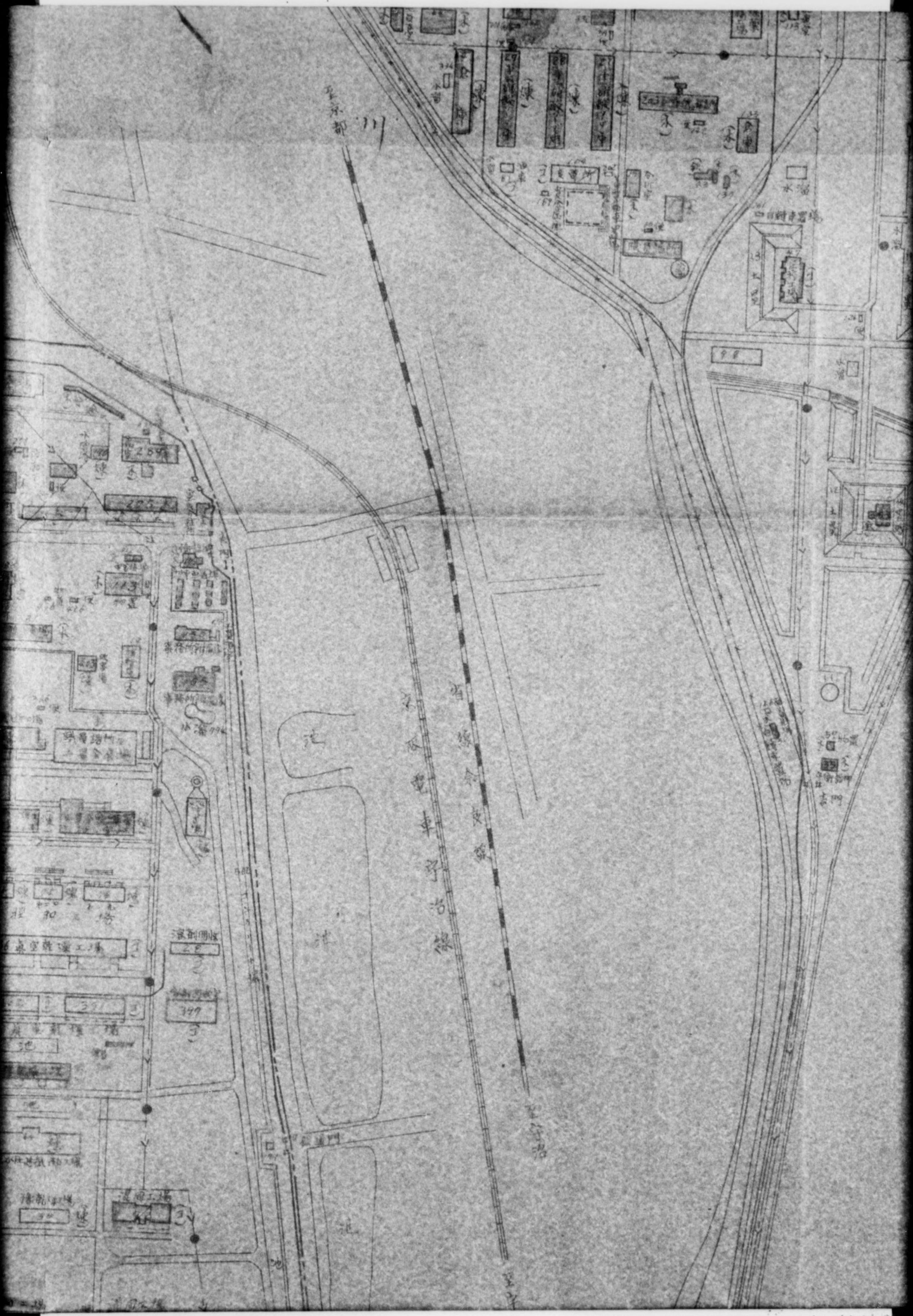

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

場

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

場

口座番號	名称	所在地	設別	梯尺
41	旧宇治製造所本工場	京都府宇治郡東宇治町 大字五ヶ庄字梅林	貳拾萬貳千參百四拾七坪	貳千分之[illegible]
41	旧宇治製造所分工場	京都市伏見巴向島町 大字向島字大島	拾[illegible]萬壹千貳百貳拾坪	同
41	旧宇治製造所射場	京都府宇治郡東宇治町 大字五ヶ庄字三番割	貳萬六千百二拾六坪	同
41	旧宇治官舍	京都府宇治郡東宇治町 大字五ヶ庄字梅林	四千五百貳拾六坪	同

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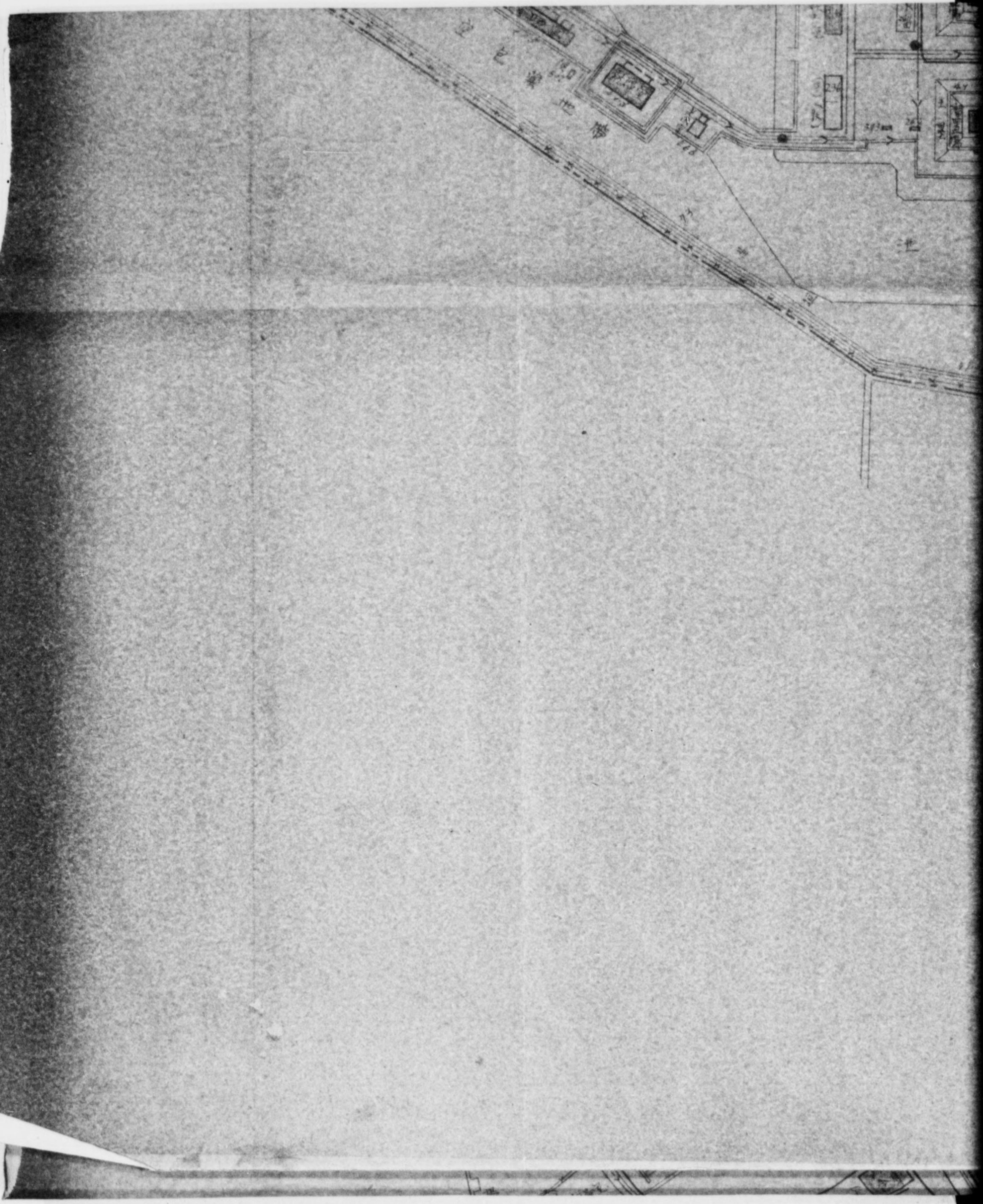

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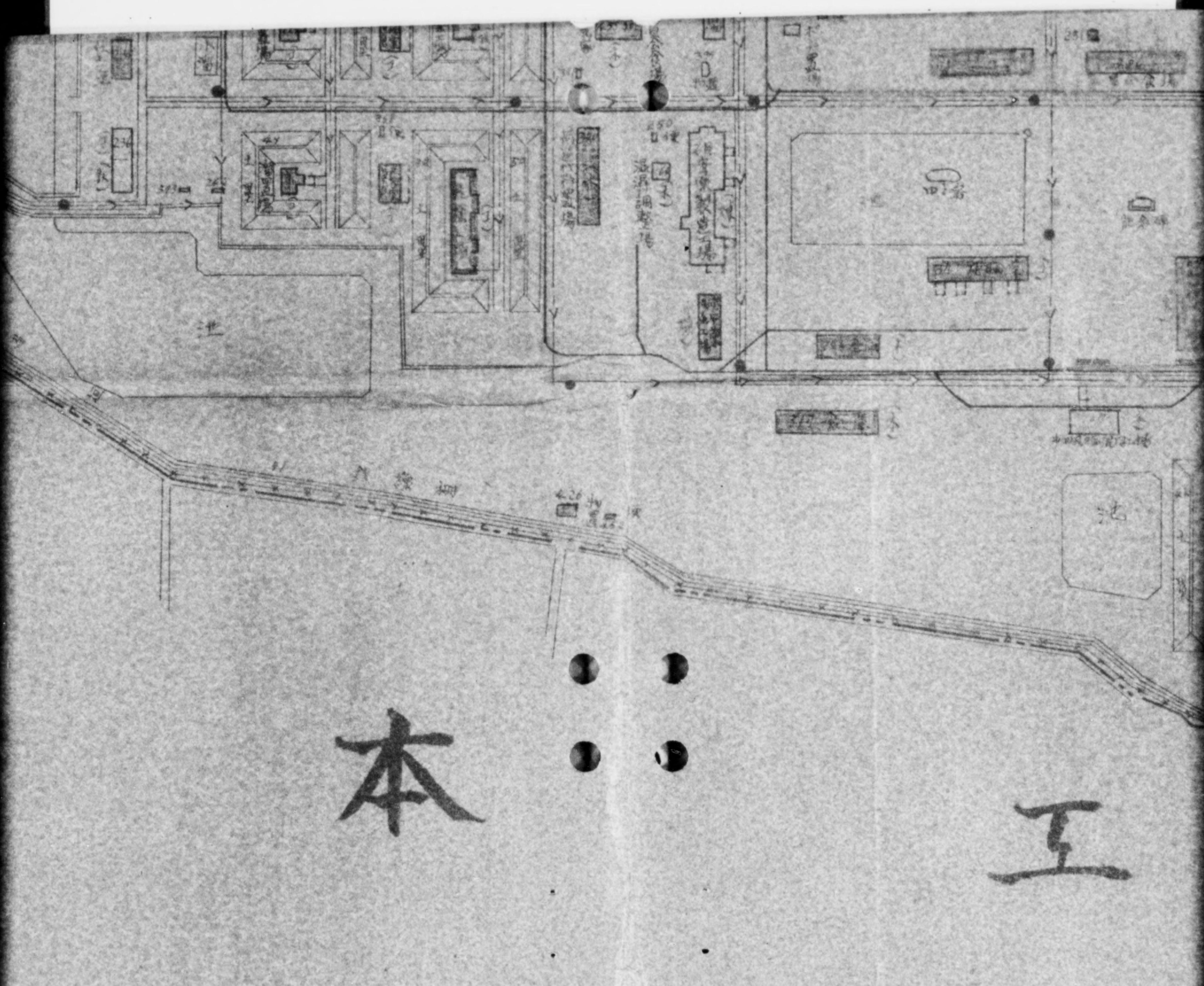

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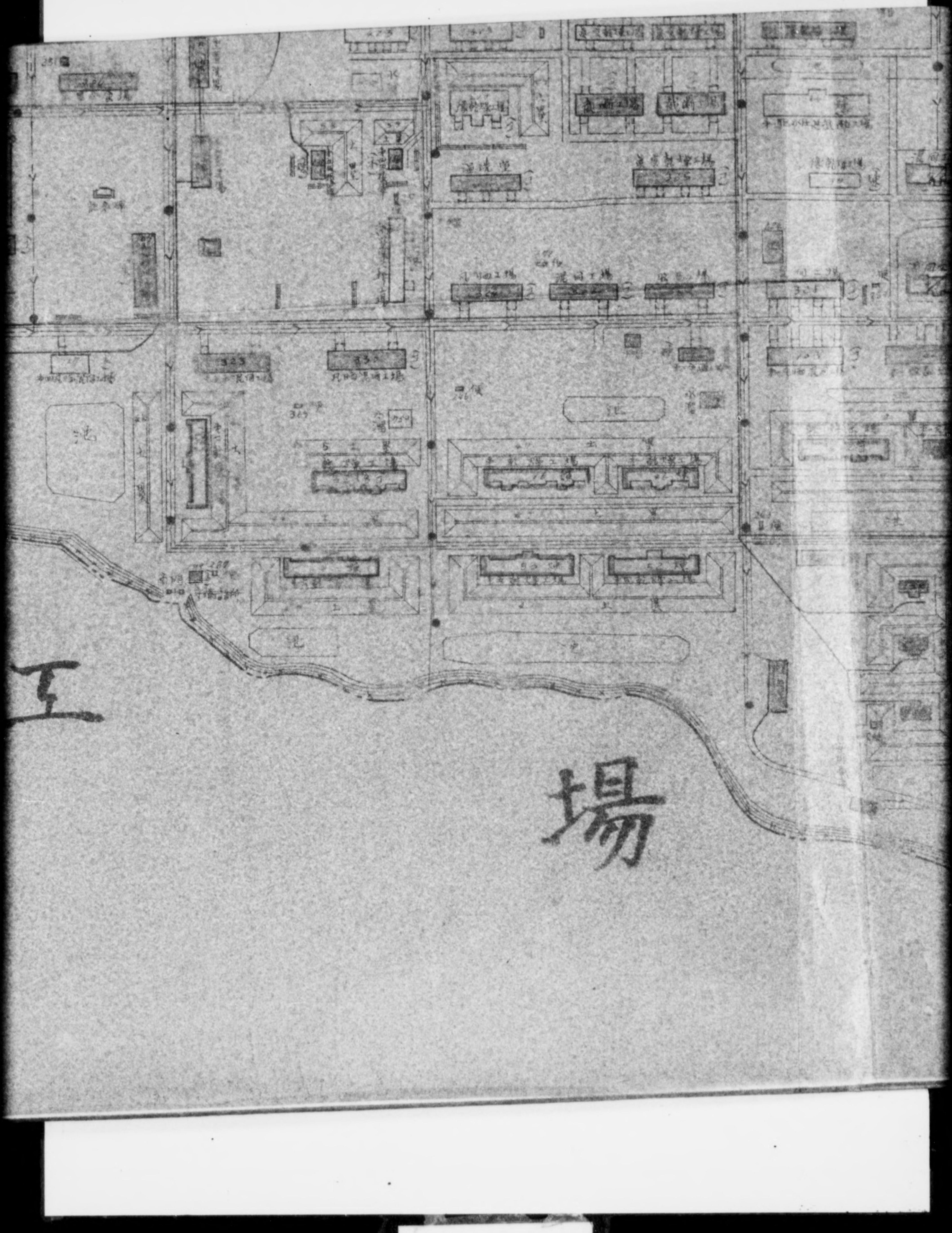

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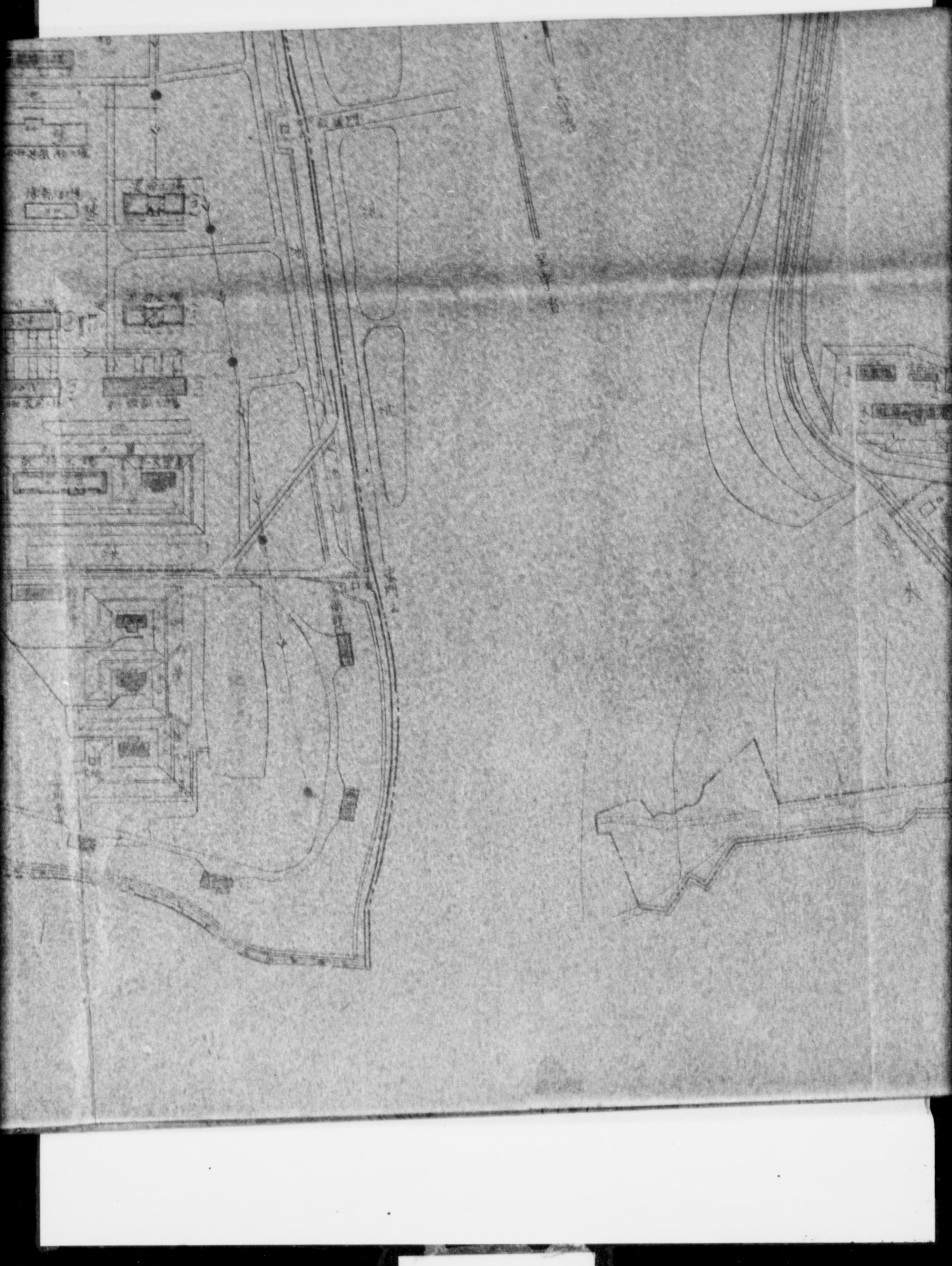

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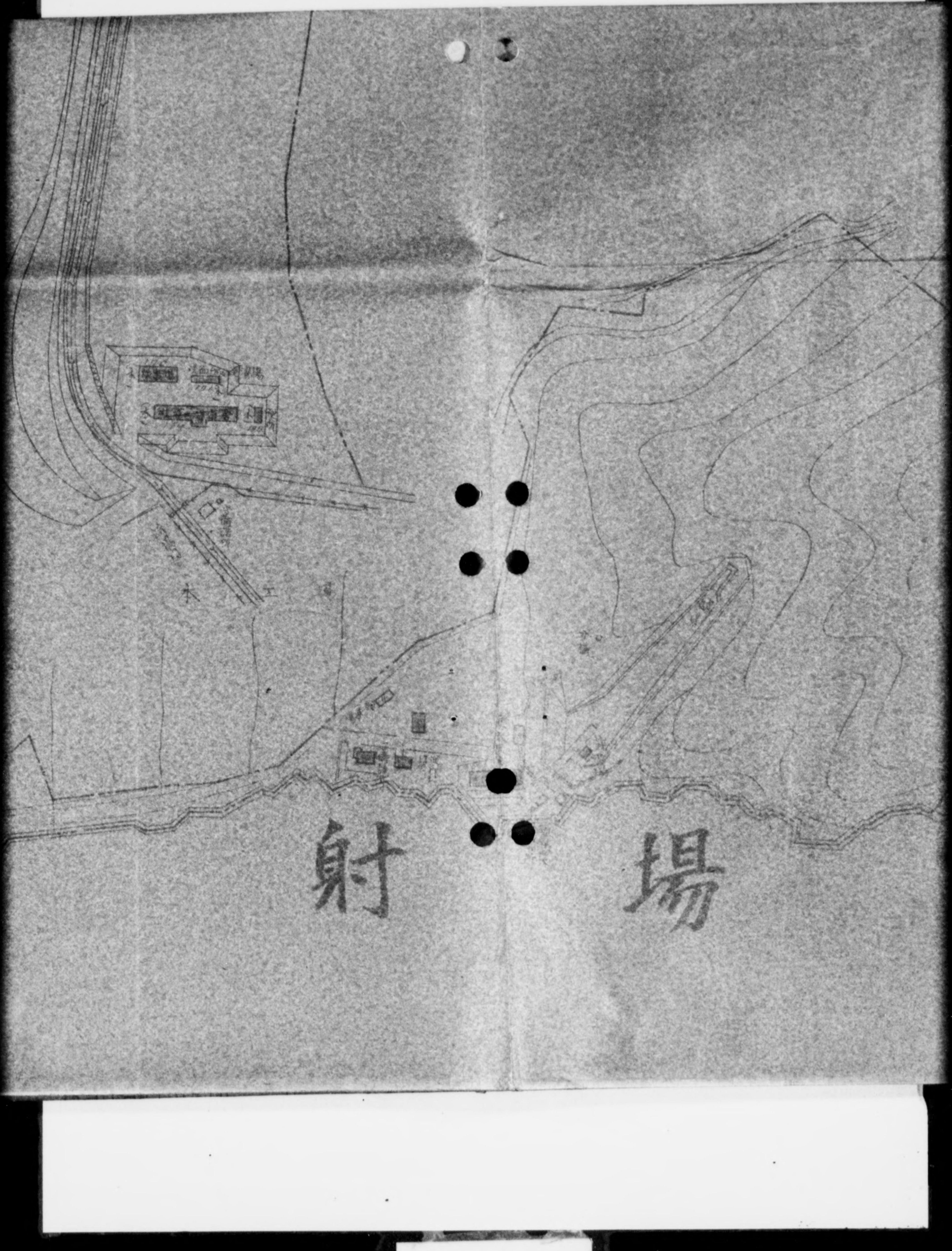

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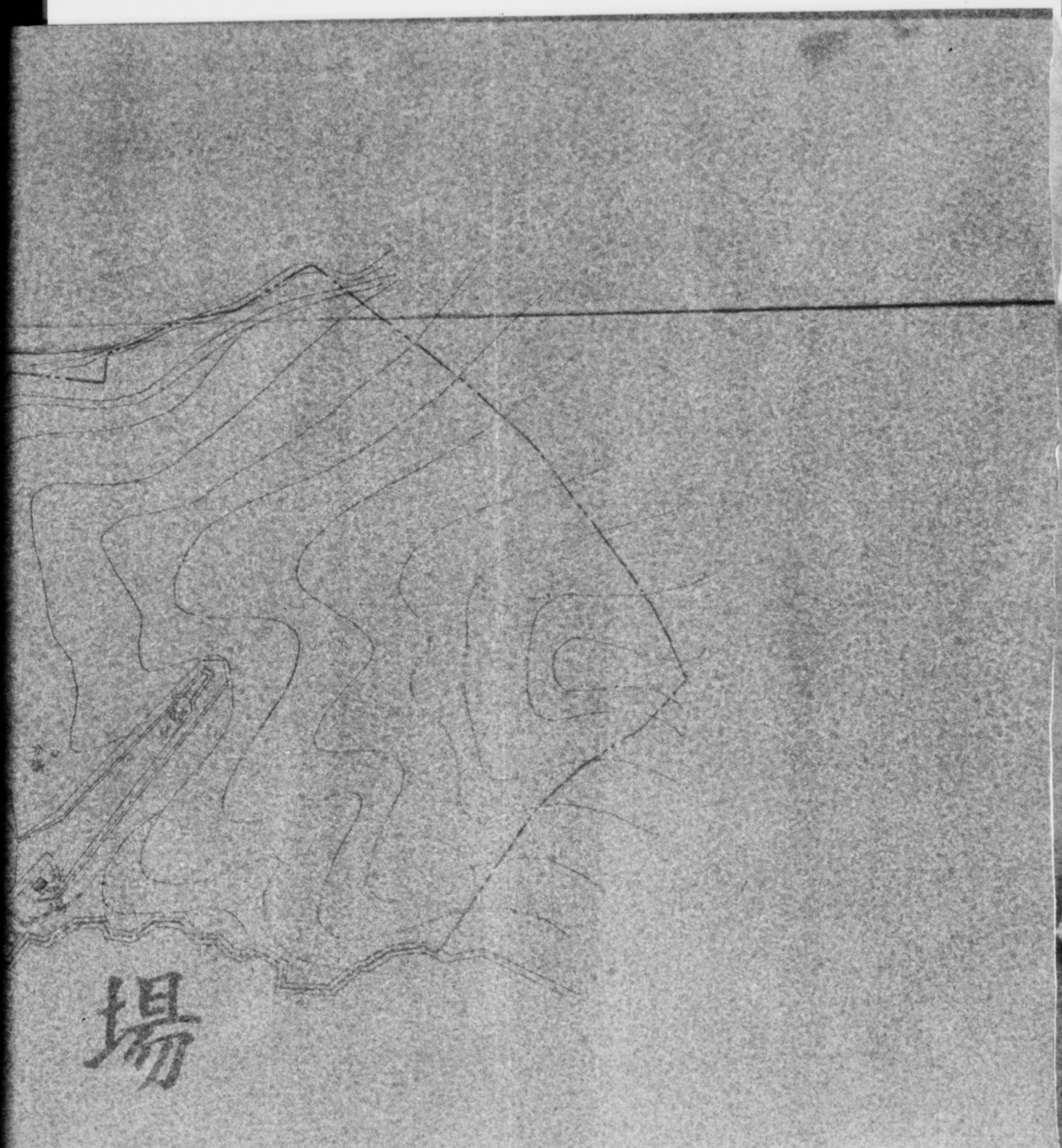

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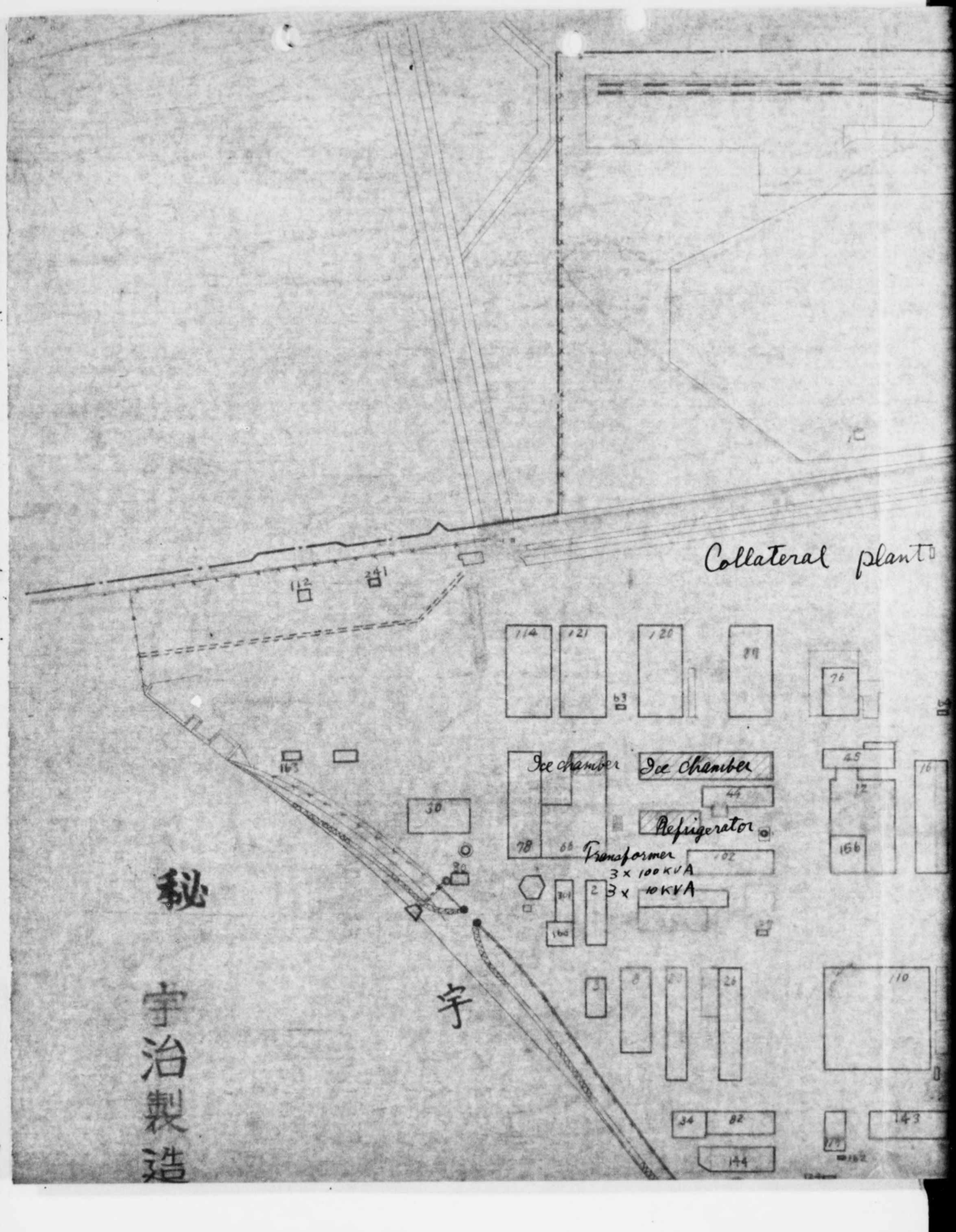

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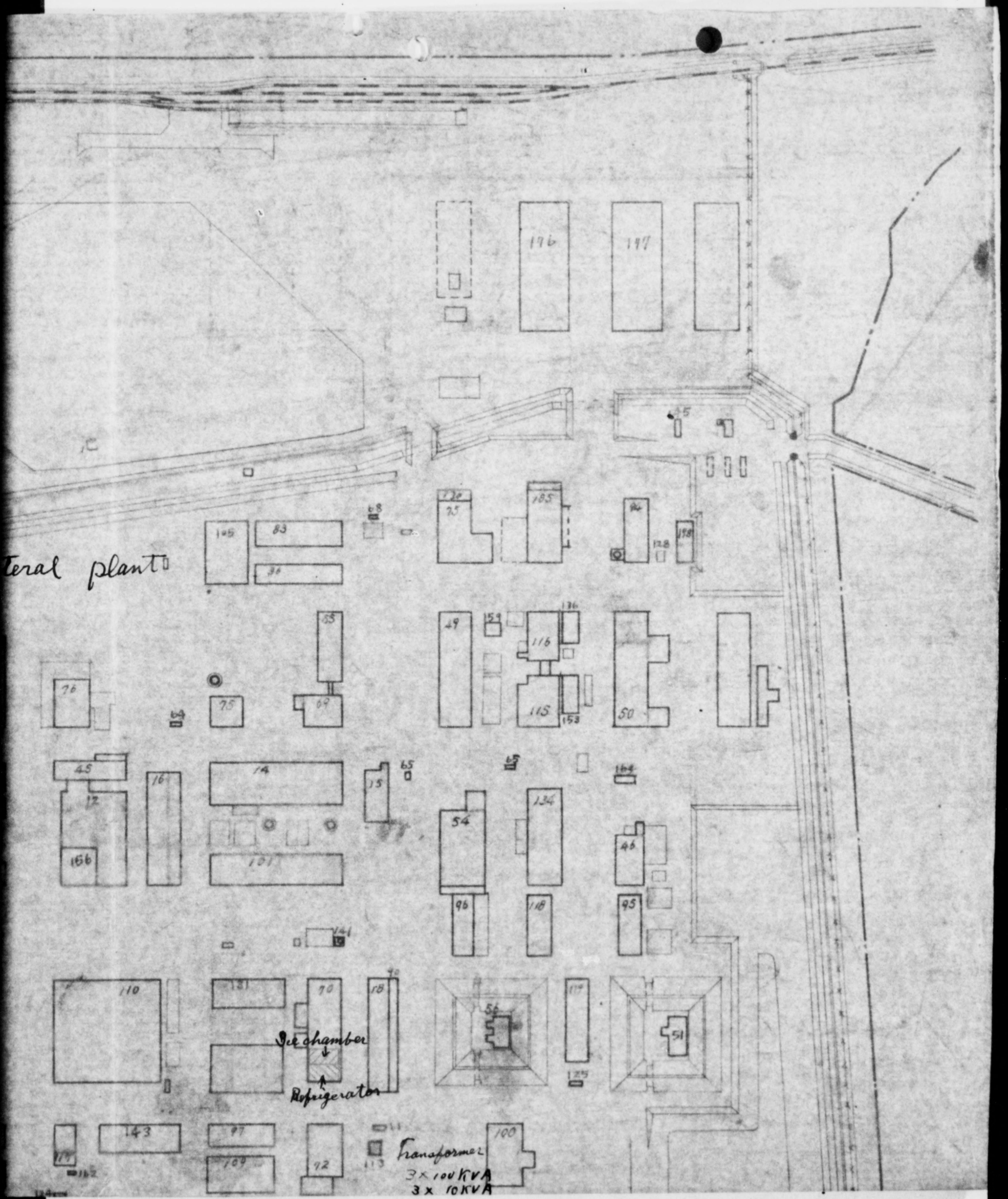
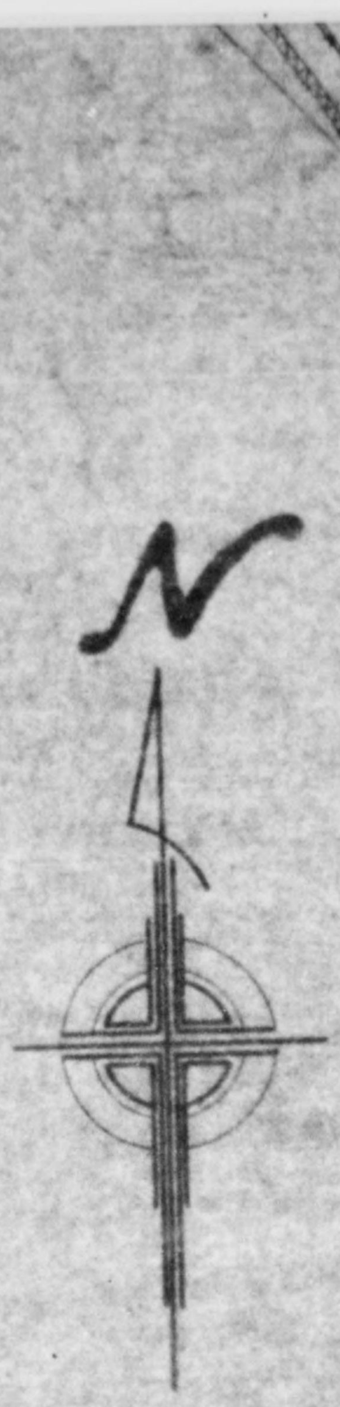
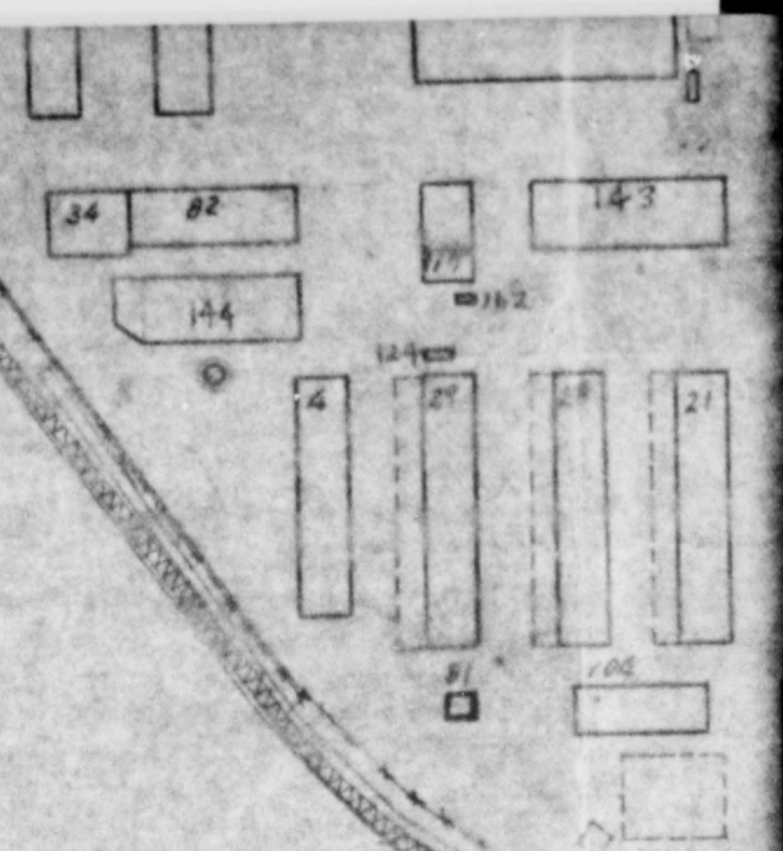


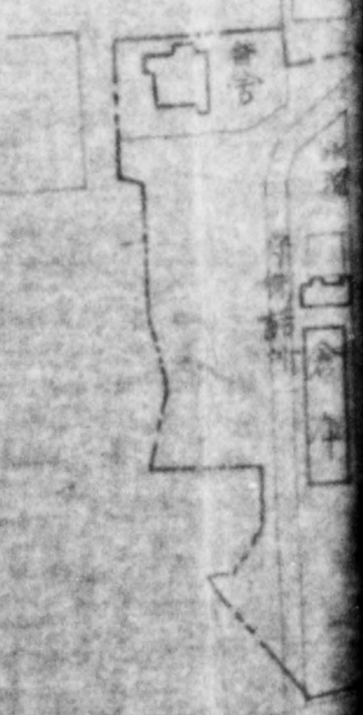
DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775 013

治製造所分工場配置圖 縮尺貳千分ノ一

昭和　年　月　日現在







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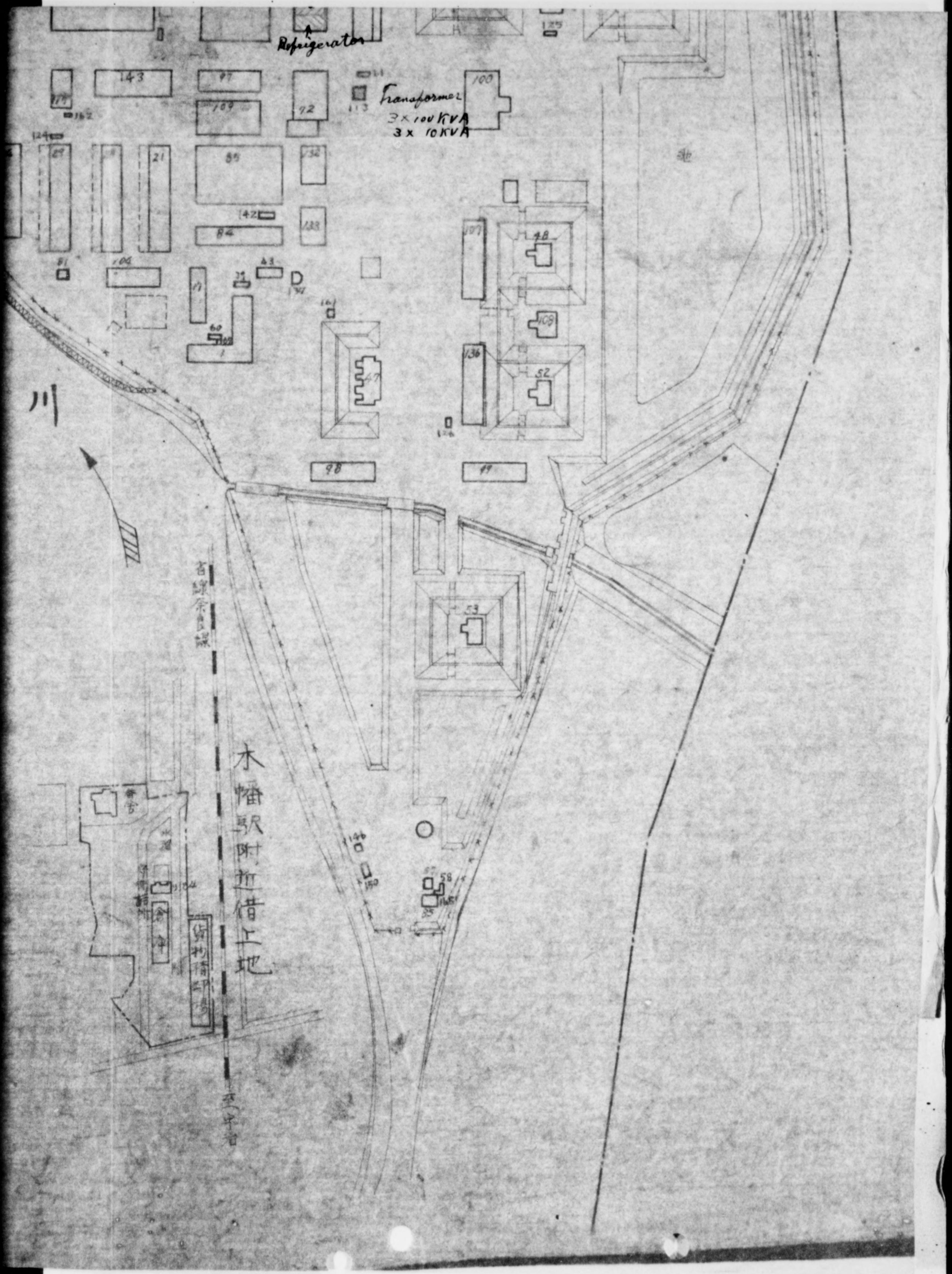

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

23

KYOTO MILITARY GOVERNMENT TEAM
APO 713 (Kyoto, Honshu)

19 Dec. 1946

SUBJECT: Release of Transformers

TO : Commanding General, I Corps, APO 301
Attn: Mil Govt., Res & Ind Section

1. Enclosed is request of the Post Engineer, Kyoto Post Command for transformers to be used on Dependent Housing in this area.

2. Investigation by this office reveals that some of the transformers needed are available at the Uji Factory of Second Tokyo Mil Arsenal, Kyoto-Fu. Enclosure #2 is a list of these transformers together with their inventory code number.

3. These transformers are not now in use at the Uji Factory and their release would in no way effect the care or custody of reparations equipment. In view of the fact that no transformers are available other than those stored in reparations plants it is recommended that these listed on Enclosure #2 be released to the Post Engineer.

FOR THE COMMANDING OFFICER:

ENOS L COMMONS JR
Capt., Ord.
Res & Ind Officer

2 Incl:
1. Engineer request
2. List of transformers (2cc)

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

Name	Capacity	Quantity	Inv. Numbers	Remarks
Single Phase	10 KVA		22-23-1158	Good condition
"	"		22-23-1178	"
"	"		22-23-1179	"
"	"	10	22-23-1250	"
"	"		22-23-1289	"
"	"		22-23-1255	"
"	"		22-23-1310	"
"	"		22-23-1288	"
"	"		22-23-1297	"
"	15 KVA		22-23-1298	"
"	"		22-23-1174	"
"	"		22-23-1173	"
"	"		22-23-1172	"
"	"	10	22-23-1258	"
"	"		22-23-1259	"
"	"		22-23-1260	"
"	"		22-23-1261	"
"	"		22-23-1262	"
"	"		22-23-1263	"
"	20 KVA		22-23-1171	"
"	"		22-23-1300	"
"	"		22-23-1301	"
"	"		22-23-1164	"
"	"	10	22-23-1165	"
"	"		22-23-1166	"
"	"		22-23-1167	"
"	"		22-23-1168	"
"	"		22-23-1169	"
"	20 KVA		22-23-1321	"
"	50 KVA		22-23-1170	"
"	"		22-23-1161	"
"	"		22-23-1162	"
"	"	5	22-23-1163	"
"	"		22-23-1277	"
"	"		22-23-1278	"

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

BASIC: Ltr, Kyoto Post Command, subj: "Transformers and Motors for Use in Dependent Housing Projects," dtd 4 Dec. 1946

1st Ind

Hq Kyoto Military Government Team, APO 719 (Kyoto, Honshu) 16 Dec. 1946

TO: Post Engineer, Kyoto Post Command, APO 301
Attn: Mr Jack Tabor

1. A copy of letter sent to the Home Ministry is attached for your information.

2. We have not yet been able to locate the 5 KVA, 25 KVA, or 30 KVA transformers, however the 10 KVA, 15 KVA, 20 KVA, 50 KVA transformers and the three (3) HP motors are available immediately.

3. The one (1) HP motors are available from a private company and will have to be obtained by means of a Procurement Demand. The company is Nikkoku Kogyo K.K., Kyoto Plant. These motors are being held pending your call.

FOR THE COMMANDING OFFICER:

ENOS L COMBONS JR
Capt., Ord.
Res & Ind Officer

18

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 775013

KYOTO MILITARY GOVERNMENT TEAM
APO 719 (Kyoto, Japan)

16 Dec. 1946

SUBJECT: Release of Transformers & Motors

TO : Local Section of the Home Ministry

THRU : Kyoto Liaison Office

1. The transformers and motors shown on attached list as available at the Uji Factory of Second Tokyo Military Arsenal are hereby released to the Post Engineer, Kyoto Post Command, for use on Dependent Housing Projects.

2. A representative of the appropriate section of the Home Ministry will immediately contact either the Post Engineer, Capt C.B. Eagy Jr., or the Asst. Post Engineer, Mr. J. Tabor, for the purpose of making arrangements of delivery.

3. It is contemplated that these transformers and motors will be held at the Uji Factory and delivered, a few at a time, as called for by the Post Engineer.

FOR THE COMMANDING OFFICER:

KNOX L COMMONS JR
Capt., Ord.
Res & Ind Officer

(18)

Single phase	20 KVA		22-23-134 Good Condition
"			22-23-1170 "
"	50 KVA		22-23-1161 "
"			22-23-1162 "
"		5	22-23-1163 "
"			22-23-1277 "
"			22-23-1278 "
"	25 KVA	8	Not Available
"	30 KVA	3	"
Three phase	5 KVA	10	"
Motor	1 HP	5	"
"	3 HP	5	Available Good Condition

T. Kojima

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715013

Motor	1 HP	5	"
"	3 HP	5	Available Good Condition

T. Kojima
Uji Powder Plant Administration

DECLASSIFIED E.O. 12065 SECTION 3-402/NNDG NO. 715 013